

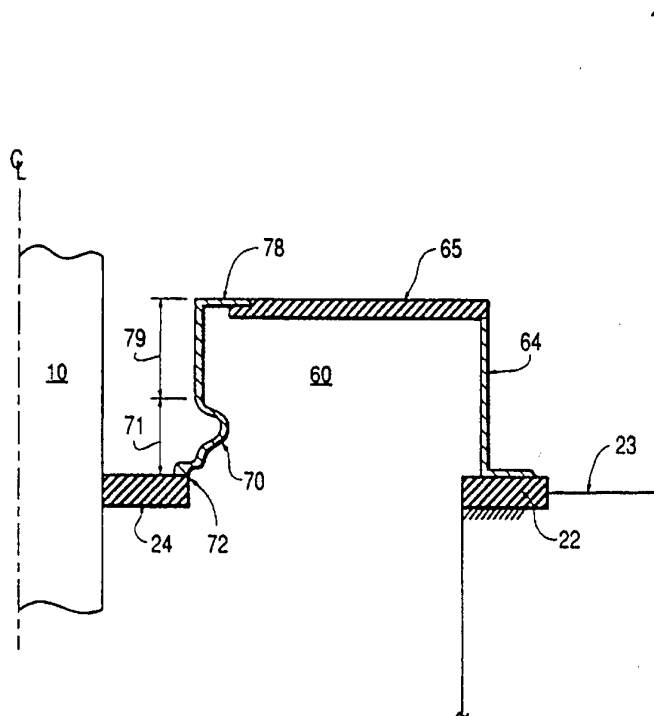


## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                                                                                                                                                                                                                                                                                                                                                                |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>(51) International Patent Classification <sup>5</sup> :</b><br><b>G21C 13/028</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <b>A1</b> | <b>(11) International Publication Number:</b> <b>WO 94/16447</b><br><b>(43) International Publication Date:</b> 21 July 1994 (21.07.94)                                                                                                                                                                                                                        |
| <b>(21) International Application Number:</b> PCT/US93/08682<br><b>(22) International Filing Date:</b> 15 September 1993 (15.09.93)<br><b>(30) Priority Data:</b><br>07/999,340                      31 December 1992 (31.12.92)      US<br><b>(71) Applicant:</b> COMBUSTION ENGINEERING, INC. [US/US];<br>1000 Prospect Hill Road, P.O. Box 500, Windsor, CT 06095 (US).<br><b>(72) Inventor:</b> CHIANG, Chia, Chi; 4 Field Drive, Simsbury, CT 06070 (US).<br><b>(74) Agents:</b> MULHOLLAND, John, H. et al.; ABB Combustion Engineering Nuclear Power, Combustion Engineering, Inc., 1000 Prospect Hill Road, Windsor, CT 06095 (US). |           | <b>(81) Designated States:</b> AU, BB, BG, BR, CA, CZ, FI, HU, JP, KP, KR, KZ, LK, MG, MN, MW, NO, NZ, PL, PT, RO, RU, SD, SK, UA, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).<br><br><b>Published</b><br><i>With international search report.</i> |

**(54) Title:** REACTOR CAVITY SEAL JOINT**(57) Abstract**

A permanent annular ring seal and refueling deck assembly providing an effective water barrier over the annular space between a nuclear reactor vessel flange and a surrounding annular ledge includes annular platform, a support and a joint seal. The joint seal has an upper cylindrical section and a lower flexible coil or arcuate shaped section which provides for greater accommodation of vessel radial, axial and rotational movements, and reduces joint stress.



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REACTOR CAVITY SEAL JOINTBACKGROUND OF INVENTIONField of the Invention

This invention relates to a seal for the space between an adjacent nuclear reactor vessel annular flange and a surrounding ledge or plate to provide a water barrier for supporting a liquid in a cavity called a refueling pool and, more particularly, to a permanent seal joint which is able to accommodate the radial, axial and rotational movements between the reactor vessel and the pool walls.

Description of Prior Art

A nuclear reactor vessel is typically positioned in a cavity or containment system. The reactor vessel is spaced from the cavity wall so as to provide an annular expansion gap and permit the reactor vessel to expand each in both a horizontal and vertical direction during cyclic heating and cooling periods of the reactor. An upper annular portion of the cavity above the vessel serves as a refueling canal or pool. The refueling pool, while maintained dry during reactor operation, is filled with water during refueling of the nuclear reactor. During refueling, the head of the reactor pressure vessel is removed and the refueling pool is filled with water.

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The reactor pressure vessel has flanges which secure the head assembly to the body of the vessel. The cavity wall typically also has an edge or flange. During refueling operations, the annular gap between the reactor vessel and the pool floor must be closed tightly to prevent refueling water from entering the lower part of the reactor cavity. The seal between the reactor pressure vessel flange and the cavity wall flange serves as a floor for the body of water that is placed in the refueling pool.

Typically, this gap has been sealed using the contact seal or the gasket seal method by pressing a relatively soft material, the gasket, between the fluid passing surfaces to achieve a seal. These elastomeric seals, however, are subject to degradation and leakage. In addition, the gasket seal requires constant inspection and maintenance, which is difficult to perform in the gaskets' high dose radioactive and thermal environment and in view of the usually tight refueling schedules.

It is desirable, therefore, to provide a permanent seal which overcomes the disadvantages of the gasket seal. Attempts have been made to provide permanent seals, such as the seals described in U.S. Patent No. 5,102,612, incorporated herein by reference and U.S. Patent No. 4,904,442. The seal described in U.S. Patent Nos.

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4,7904,442 and 5,102,612 some type of vertically extending,  
straight walled inner and outer seal provided on an annular  
ring seal. These seals, however, are subject to wear and do  
not last as long as the life of the plant. These seals fail  
5 to accommodate the radial, axial and rotational movements  
between of the reactor vessel and the pool floor for the  
life of the plant and fail to withstand the required heating  
and cooling cycles of the plants.

Thus it is a problem in the prior art to provide a  
10 permanent seal between the reactor vessel and pool floor  
which requires no maintenance or inspections, which can  
withstand the heating and cooling cycles of the plant, which  
can accommodate the radial, axial and rotational movements,  
between the reactor vessel and the pool floor for the life  
15 of the plant and which is not subject to leakage.

#### SUMMARY OF THE INVENTION

It is an object of the present invention to provide a  
permanent seal between the reactor vessel and the pool floor  
20 in a nuclear power plant which requires no maintenance or  
inspection and lasts the life of the plant.

It is a further object of the present invention to  
provide a seal which is not subject to degradation or  
leakage.

5

It is a further object of the present invention to provide a seal which can accommodate the radial, axial and rotational movements between the reactor vessel and the pool for the life of the plant.

10

Additional objects, advantages and novel features of the invention will be set forth in the description which follows, and will become apparent to those skilled in the art upon reading this description or practicing the invention. The objects and advantages of the invention may be realized and attained by the appended claims.

15

To achieve the foregoing and other objects, in accordance with the present invention, as embodied and broadly described herein, a permanent seal for providing an effective water barrier over an annular space between a nuclear reactor vessel flange and a surrounding annular ledge comprising: an annular space-spanning deck structure; a first annular seal member for providing a seal between the deck structure and the surrounding annular ledge; and a second flexible annular seal member for providing a seal between the deck structure and the vessel flange and wherein

20

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a portion of the second seal member is straight walled and another portion of the second seal member is force absorbing. Further, the force absorbing section may be arcuate or coil shaped.

5

#### BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated in, and form a part of, the specification, illustrate an embodiment of the present invention and, together with the description, serve to explain the principles of the invention. In the drawings:

10

FIG. 1 is an elevational view, partly in cross-section of a reactor containment system which can incorporate a permanent cavity seal and refueling deck according to the present invention;

15

FIG. 2 is a cross-sectional top view of a portion of a cavity seal according to the prior art;

20

FIG. 3 is a cross-sectional view of a reactor containment system incorporates the cavity seal ring of FIG. 2 as viewed through section 3-3 thereof;

FIG. 4a is a cross-sectional view of a reactor containment system incorporating a permanent cavity seal and deck refueling assembly according to the present invention;

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FIG. 4b is a cross-sectional top view of a portion of a permanent cavity seal and deck refueling assembly according to the present invention;

5 FIG. 5 is another cross-sectional view of the system of FIG. 4;

FIG. 6 is an enlarged cross-sectional joint seal of the permanent cavity seal and deck refueling assembly according to FIGS. 4 and 5;

10 FIG. 7 is a cross-sectional view of a joint seal of a cavity seal of the prior art subject to the Finite Element analysis; and

15 FIG. 8 is an enlarged cross-sectional view of a joint seal of a permanent cavity seal and deck refueling assembly according to the present invention subject to the Finite Element analysis.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Reference will now be made in detail to the preferred embodiment of the invention, an example of which is  
20 illustrated in the accompanying drawings.

FIG. 1 illustrates the environment in which the preferred embodiment of the present invention is used. As shown in FIG. 1, a reactor vessel 10 having a vessel head 12 is located in a reactor vessel cavity 14 and is suspended



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therein by the vessel nozzles 16 which are supported within the cavity walls 18. Above the reactor vessel 10 the cavity walls 18 define a refueling canal or pool 20 having a lower boundary or pool floor 23 defining a refueling pool ledge 22  
5 generally opposite a vessel flange 24 of the vessel 10.

Refueling of the reactor occurs periodically and consists of filling the refueling pool 20 with water, then removing the vessel head 12 from the vessel 10 so that access may be had to the nuclear fuel (not shown) inside the  
10 vessel 10. It is imperative, however, that none of the water in the refueling pool 20 leak into the vessel cavity 14 because refueling water would create contamination problems with the vessel 10 and other equipment in the vessel cavity 14. In addition, the seal must be able to  
15 accommodate the thermal expansion and contraction of the reactor vessel due to the cyclic heating and cooling periods to which the vessel is subject.

In addition, however, access to the cavity 14 must be maintained during plant operation because of safety and  
20 licensing requirements relating to hypothetical accidents which must be accommodated without damage to any components. In particular, if the vessel nozzle 16 breaks, the flashing liquid must have an escape route from the vessel cavity 14 in order to prevent excessive uplift on the vessel 10 which

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could further complicate an already serious accident. Therefore, the space 28 must be maintained open for ventilation and cooling during normal operations and to permit a steam flow path out of the vessel cavity 14. The space 28 may be sealed only during the reactor refueling operation. In addition access for maintenance during an outage must be provided.

FIGS. 2 and 3 illustrate a seal of the prior art. As shown in FIG. 2 an annular seal ring is designated at 30 and includes horizontal plate or deck portions 32 for use as a work platform. The deck sections 32 are joined by splice plates 34. Threaded studs 36 and nuts (not shown) fasten the deck section 32 and plates 34 together. The plate section 32 include openings 42 with removable plugs or covers 44. The openings 42 provide for reactor cavity cooling air flow during operation.

Radially disposed ribs or members 46 are provided, circumferentially spaced, to span the gap 28. The inner ends 47 of ribs 46 are supported by the vessel flange 24 and the outer ends 48 of the ribs 46 are supported by the ledge 22.

As shown in FIG. 3, flexible members 50 and 52 are welded to the reactor vessel flange 24 and the ledge 22 of

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the pool and the deck member 32 to provide a water tight seal.

The seal joint of the present invention is illustrated in FIGS. 4a, 4b, 5, 6 and 8. FIG. 4a shows the reactor vessel 10 with the reactor vessel refueling flange 24 in the reactor vessel cavity 14 and the refueling pool 20 having the pool floor 23 and the refueling pool ledge 22. The gap 28 between the reactor vessel 10 and the pool floor 23 and the cavity walls 18 is sealed by the annular ring seal and refueling deck assembly of the present invention illustrated generally at 60.

The seal 60 includes a support 64, a platform 65 with hatches 68 and a seal joint 70. The support 64 and the seal joint 70 are welded to the platform 65 and the pool ledge 22 and the reactor vessel flange 24. The hatches 68 may be opened during operation to provide ventilation. A top view of a portion of the annular seal 60 is illustrated in FIG. 4b.

As shown in FIGS. 5 and 6, the seal joint 70 includes and upper cylindrical section 79 and a lower flexible coil or arcuate section 71. The joint 70 is welded at a rim 78 of cylindrical section 79 to the platform 65 and is welded at its other end 72 to the reactor vessel flange 24. The upper section 79 forms a straight walled cylinder. The

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cylinder may be short or long depending on the design criteria of the plant. The lower section 71 is made in coil shapes resembling a structure composed of narrow rings and short cylinders. The coil or arcuate shaped lower section 5 71 provides greater flexibility and absorption of forces resulting from movement of the vessel 10. The seal joint 70 is able to withstand greater forces and provide a longer seal than the seals of the prior art because of the structural flexibility difference between the narrow rings 10 or arcuate sections and the cylinder (long or short). As a result, the joint stress induced by the movements of the reactor vessel is kept to a minimum. Thus, the joint 70 is able to accommodate the radial, axial and rotational movements between the reactor vessel 10 and the pool floor 15 23.

The present invention optimizes the fatigue usage life of the joint 70 to meet the usage life requirements of an individual plant, by proper flexibility arrangement between the coil section 71 and the upper cylindrical section 79. 20 The number of coils, the orientation of the ends of the coil section 71, the width of the rim 78 for the cylindrical section 79, and the dimensions of the joint 72 may vary to suit the design criteria of a specific plant.

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The seal joint 70, the platform 65 and the support 64 are typically metal, preferably steel, and more preferably Type 304 stainless steel. While the specific dimensions of the joint 70 may vary depending on the design criteria of the plant, the dimensions of the seal joint 70 shown in FIG. 6 may include having the upper cylindrical section 79 between 0.1 and 0.15 inches thick, preferably 0.125 inches thick. The lower coil section may consist of two coils 73 and 74. The coil section 73 may have a radius of 0.625 inches and may be made from Type 304 stainless steel, Sch. 40. While the coil section 74 may also have a radius of 0.625 inches, it may be made from Type 304 stainless steel, Sch. 160. The entire height of the seal joint 70 may typically be 7 to 8 inches, preferable 7.625 inches. The inner radius of the cylindrical portion of the annular seal 60 may be 109 inches.

#### Example 1

In order to demonstrate the effectiveness of the seal joint of the present invention, the seal of the prior art and the present invention were analyzed by the Finite Element analysis method and the results were compared. In FIG. 7 a membrane 85 of a seal 80 of the prior art sealed to a reactor flange 84 and a deck or platform 86 is shown. The

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membrane 85 is of straight cylindrical construction and is 0.125 inches thick.

In FIG. 8 a seal joint membrane 95 of a seal 90 of the present invention is shown. The seal joint membrane 95 in FIG. 8 has a straight cylindrical section 91 and a flexible coil section 99. The coil section 99 has two coils or arcuate portions 97 and 98 of three thicknesses. The radius of both coil sections 97 and 98 are 0.95 inches. The thickness of the section of the coil indicated at 92 is 0.145 inches, at 93 is 0.20 inches thick, and at 99 is 0.281 inches thick. the cylindrical section 91 is 0.125 inches thick.

The seal joints shown in FIGS. 7 and 8 were assumed to be installed for the same postulated refueling deck and under the same following thermal movements:

Reactor Vessel Radial Movement  $\Delta$  = 0.43 inches; and

Reactor Vessel Axial Movement  $\Delta$  = 0.70 inches.

Both joints were made from the same type 304 Stainless Steel material. The radius of the entire cylindrical sections 91 and 85 is 109 inches. The calculated Tresca Stress of the seal joint is 63.1 ksi at the point indicated at 81 and 134.1 ksi at the point indicated at 82. On the other hand, the calculated Tresca Stress of the seal 90 is 59.5 ksi indicated at 101 and 92 ksi indicated at 102. The

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calculated Maximum Tresca Stress for joint 80 is 134.1 ksi while it is 92 ksi for joint 90.

In accordance with requirements for ASME Boiler and Pressure Vessel Code Section III, the seal 80 can only  
5 operate 136 cycles while the seal 90 can operate 702 cycles. In other words, the seal 90 of the present invention lasts five times longer than the seal 80 of the prior art. Typically a plant operates 500 cycles of heating-up and cooling-down. Accordingly, the seal 80 is not a permanent  
10 seal since it only lasts for 136 of these cycles. In contrast, the seal 90 lasts for 702 cycles, well beyond the life of the plant. Thus, the seal according to the present invention requires no maintenance or inspection. Further, the seal is not subject to leakage and is not subject to  
15 degradation since it is designed from metal. Moreover, the seal of the present invention reduces the seal's joint stress and, as a result, can accommodate the radial, axial and rotational movements of the vessel and has a useful life as long as the life of the plant.

20 In addition, it should be recognized that the seal arrangement of the present invention can accommodate typical shielding and insulation systems.

The foregoing description of a preferred embodiment of the invention has been presented for purposes of

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illustration and description. It is not intended to be  
exhaustive or to limit the invention to the precise form  
disclosed. Many modifications and variations are possible  
in light of the above teaching. The embodiment was chosen  
5 and described in order to best explain the principles of the  
invention and its practical application to thereby enable  
others skilled in the art to best utilize the invention and  
various embodiments and with various modifications as are  
suited to the particular use contemplated. It is intended  
10 that the scope of the invention only be limited by the  
claims appended hereto.



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CLAIMS:

We claim:

1                   1.    A permanent seal for providing an effective  
2   water barrier over an annular space between a nuclear  
3   reactor vessel flange and a surrounding annular ledge  
4   comprising:  
5                        an annular space-spanning deck structure;  
6                        a first annular seal member for providing a  
7   seal between said deck structure and the surrounding annular  
8   ledge; and  
9                        a second flexible annular seal member for  
10   providing a seal between said deck structure and the vessel  
11   flange and wherein a portion of said second seal member is  
12   straight walled and another portion of said second seal  
13   member is force absorbing.

1                   2.    The seal according to claim 1 wherein said  
2   force absorbing section of said second seal member is  
3   arcuately shaped wall section.

1                   3.    The seal according to claim 1 wherein said  
2   arcuate section of said second seal member is composed of at  
3   least one coil shaped section.

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1                   4.    The seal according to claim 3 wherein said at  
2    least one coil shaped section is two coil shaped sections.

1                   5.    The seal according to claim 1 wherein said  
2    cylindrical section of said second seal member is sealed to  
3    said deck structure and said force absorbing portion of said  
4    second seal member is sealed to the vessel flange.

1                   6.    The seal according to claim 1 wherein said  
2    deck structure further comprises hatches which may be opened  
3    to provide access to and ventilation of the reactor vessel  
4    cavity below the vessel flange and surrounding annular  
5    ledge.

1                   7.    The seal according to claim 1 wherein the  
2    material for the second seal member is metal.

1                   8.    The seal according to claim 7 wherein said  
2    metal is stainless steal.

1                   9.    The seal according to claim 7 wherein the  
2    material for said deck structure and said first seal member  
3    is metal.

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1           10. The seal according to claim 9 wherein the  
2 material for said deck structure, said first seal member and  
3 said second seal member is stainless steel.

1           11. A permanent seal for providing an effective  
2 water barrier over an annular space between a nuclear  
3 reactor vessel flange and a surrounding annular ledge  
4 comprising:

5                   an annular space-spanning deck structure;  
6                   a first annular seal member for providing a  
7 seal between said deck structure and the surrounding annular  
8 ledge; and

9                   a second flexible annular seal member for  
10 providing a seal between said deck structure and the vessel  
11 flange and wherein a portion of said second seal member is a  
12 straight walled cylinder and another portion of said second  
13 seal member is arcuate.

1           12. The seal according to claim 11 wherein said  
2 arcuate section of said second seal member is a coil and  
3 ring shaped structure.

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1           13. The seal according to claim 11 wherein said  
2       arcuate section of said second seal member is composed of at  
3       least one coil shaped section.

1           14. The seal according to claim 13 wherein said  
2       at least one coil shaped section is two coil sections.

1           15. The seal according to claim 11 wherein said  
2       cylindrical section of said second seal member is sealed to  
3       said deck structure and said arcuate portion of said second  
4       seal member is sealed to the vessel flange.

1           16. The seal according to claim 11 wherein said  
2       deck structure further comprises hatches which may be opened  
3       to provide access to and ventilation of the reactor vessel  
4       cavity below the vessel flange and surrounding annular  
5       ledge.

1           17. The seal according to claim 11 wherein the  
2       material for the second seal member is metal.

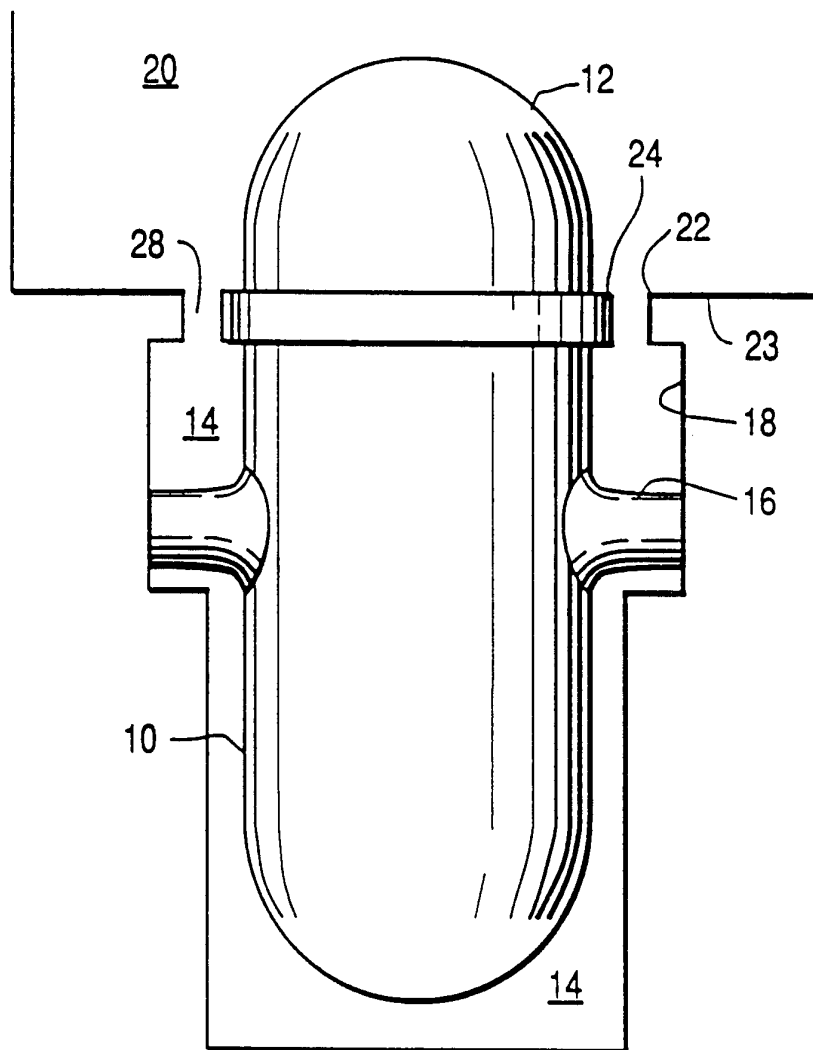
1           18. The seal according to claim 17 wherein said  
2       metal is stainless steel.

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1           19. The seal according to claim 17 wherein the  
2 material for said deck structure and said first seal member  
3 is metal.

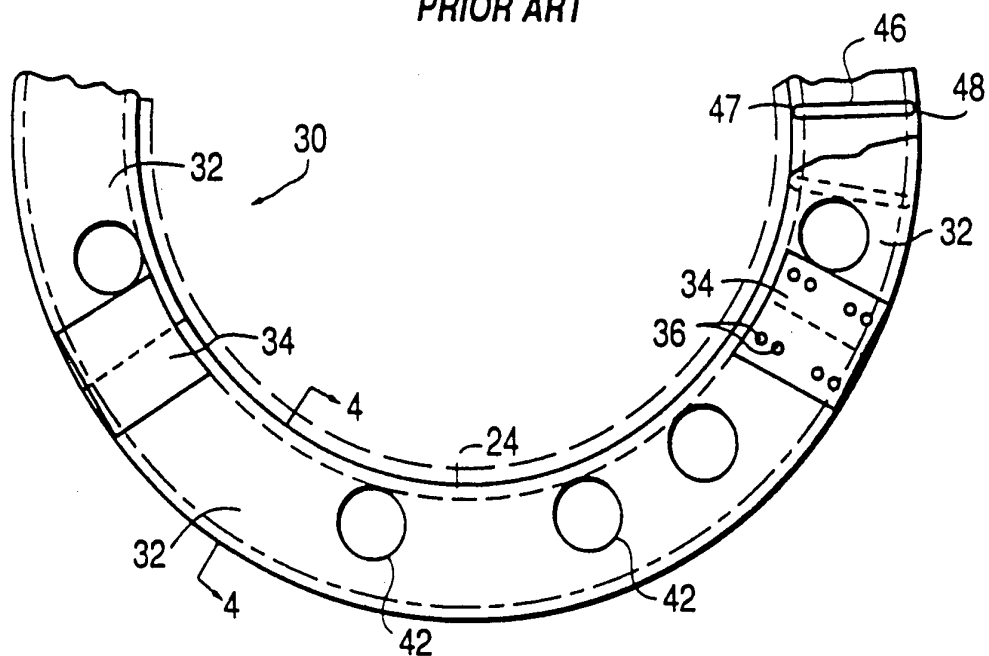
1           20. The seal according to claim 19 wherein the  
2 material for said deck structure, said first seal member and  
3 said second seal member is stainless steal.

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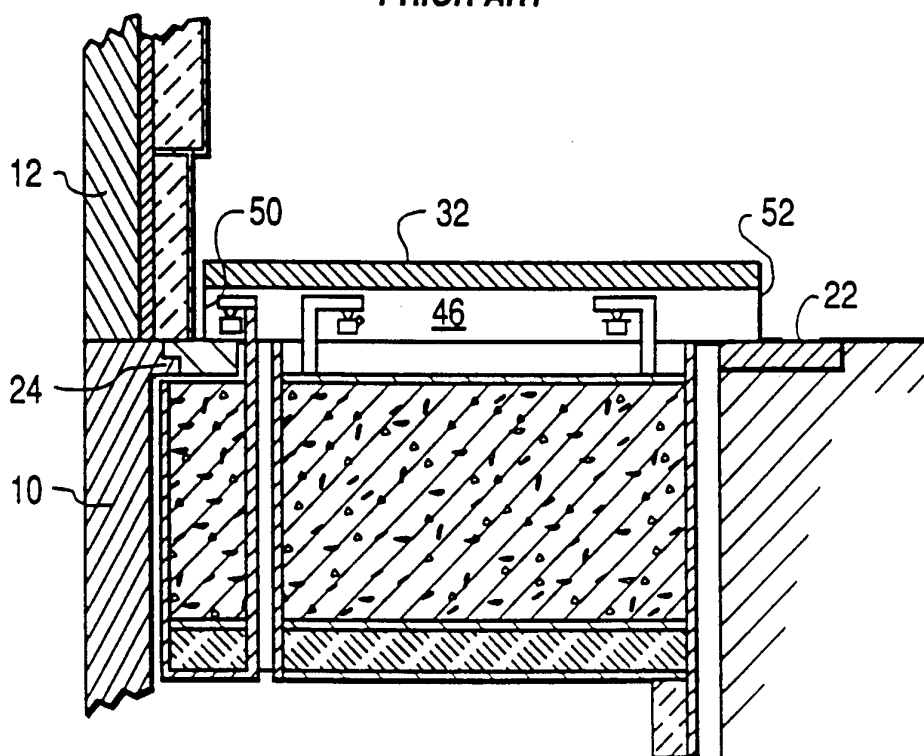
**FIG. 1**

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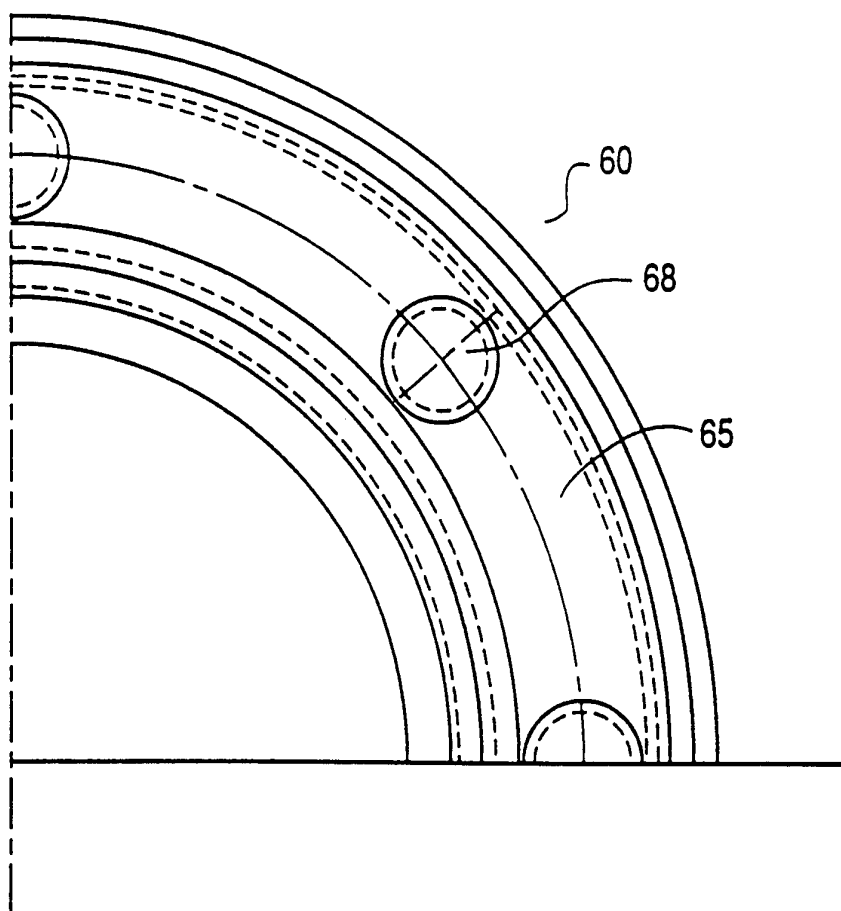
**FIG. 2**  
**PRIOR ART**



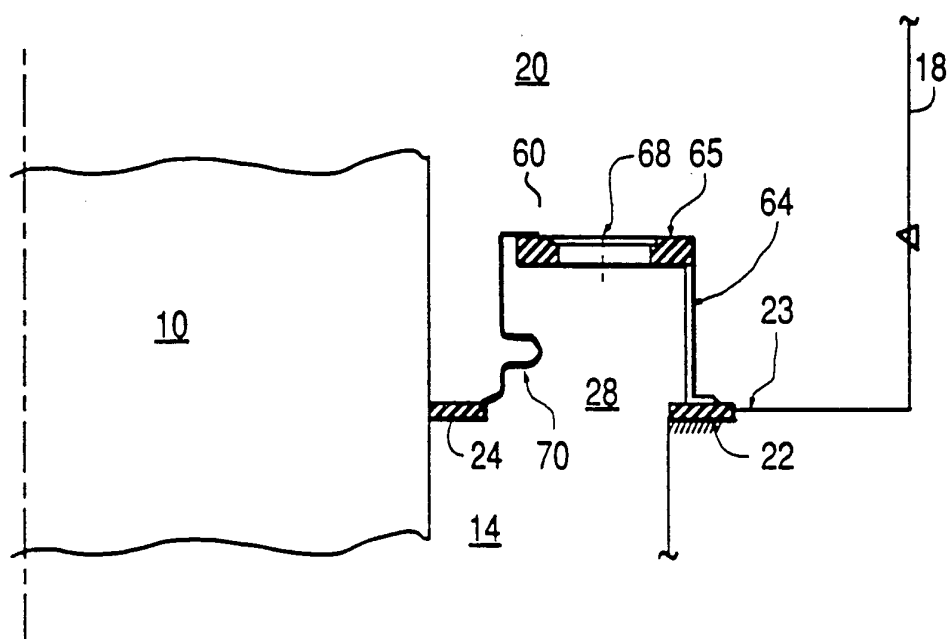
**FIG. 3**  
**PRIOR ART**



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**FIG. 4b**



**FIG. 4a**





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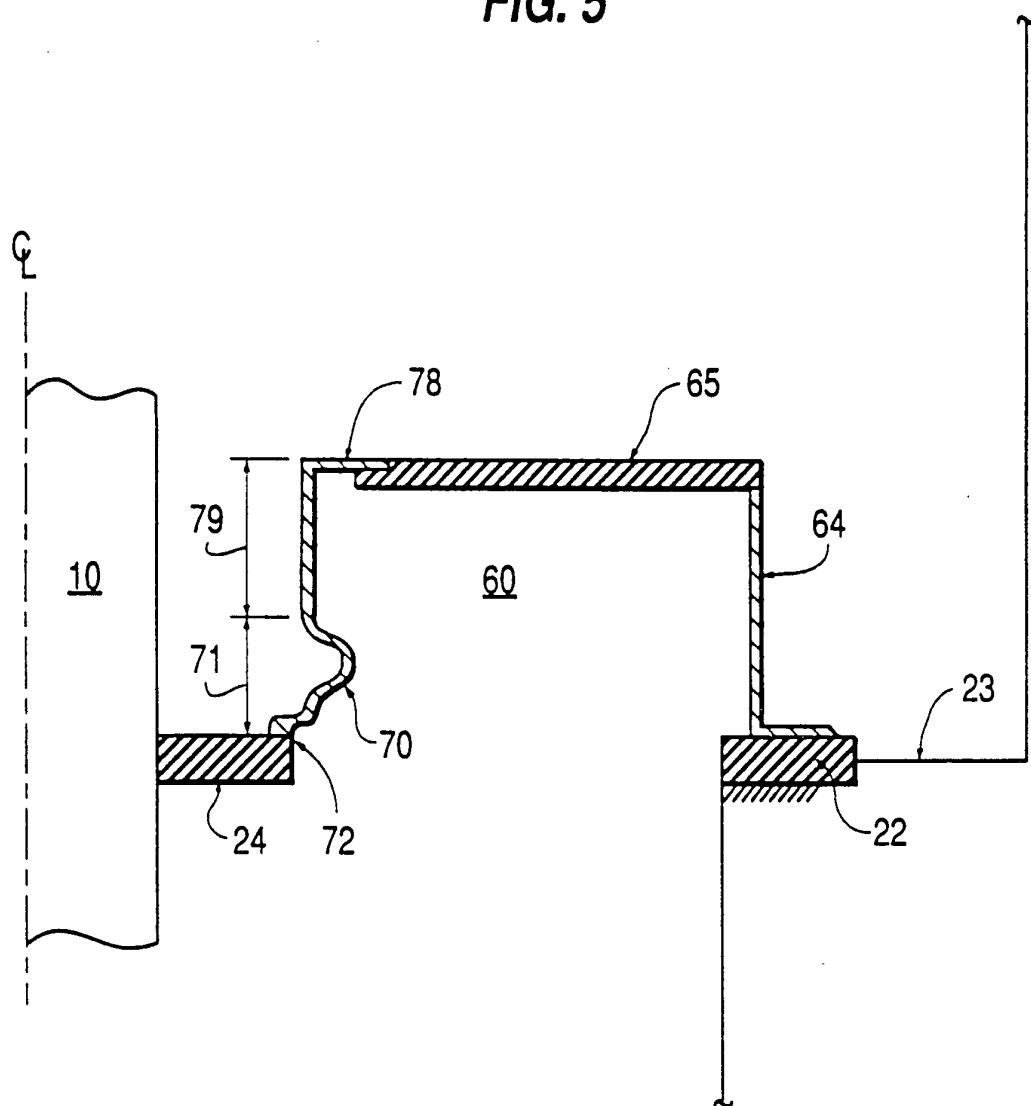
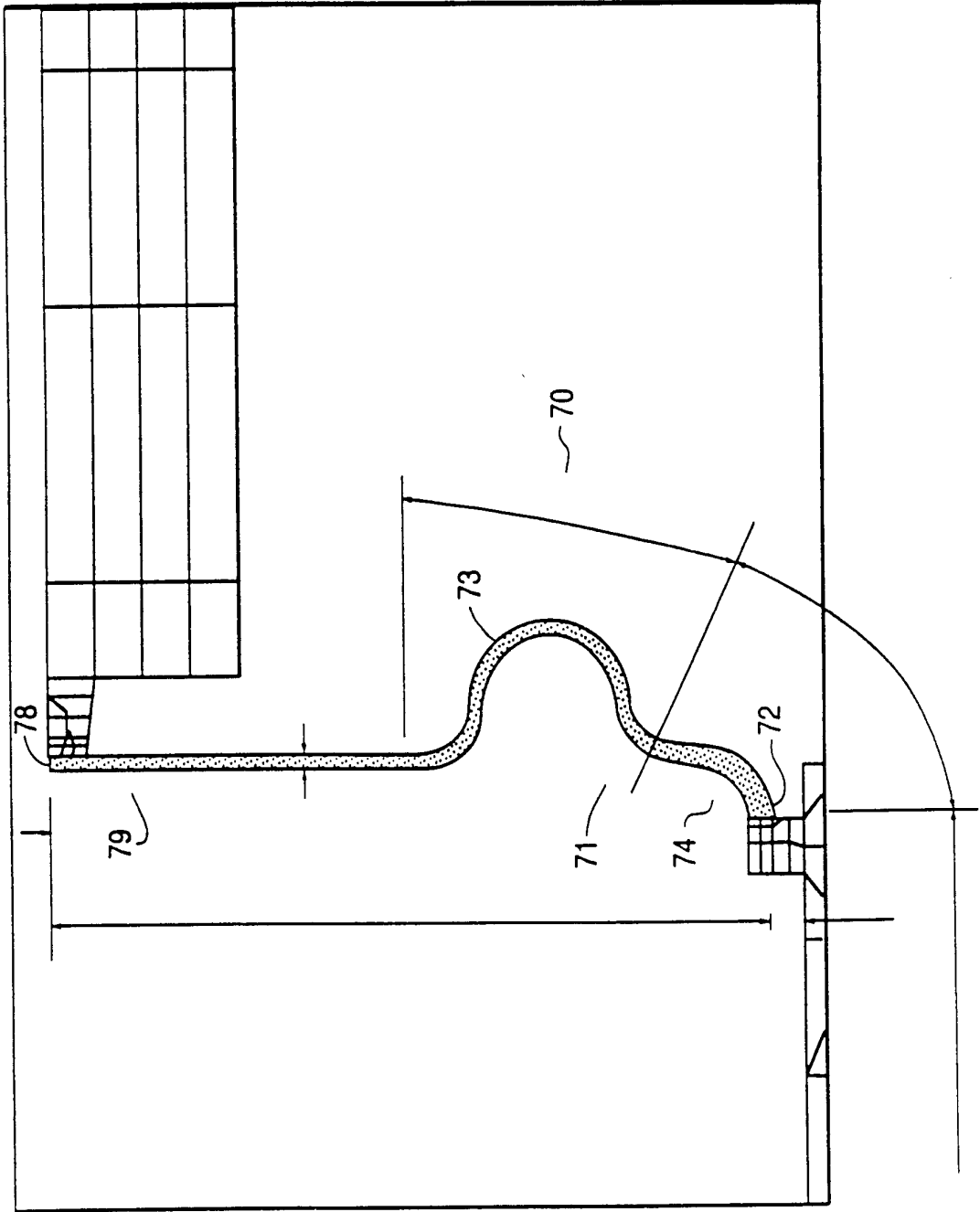
**FIG. 5**

FIG. 6



**FIG. 7**  
PRIOR ART

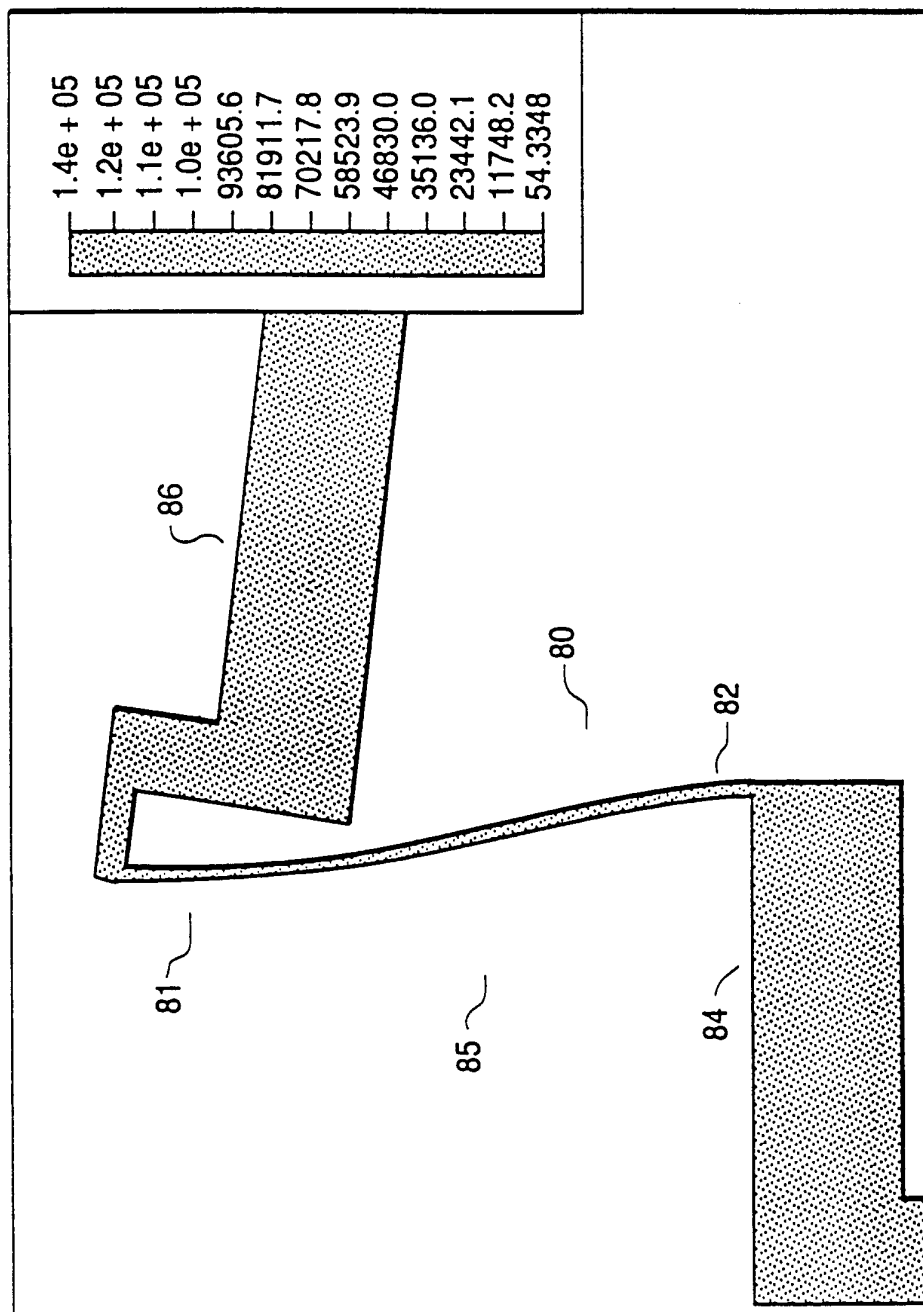
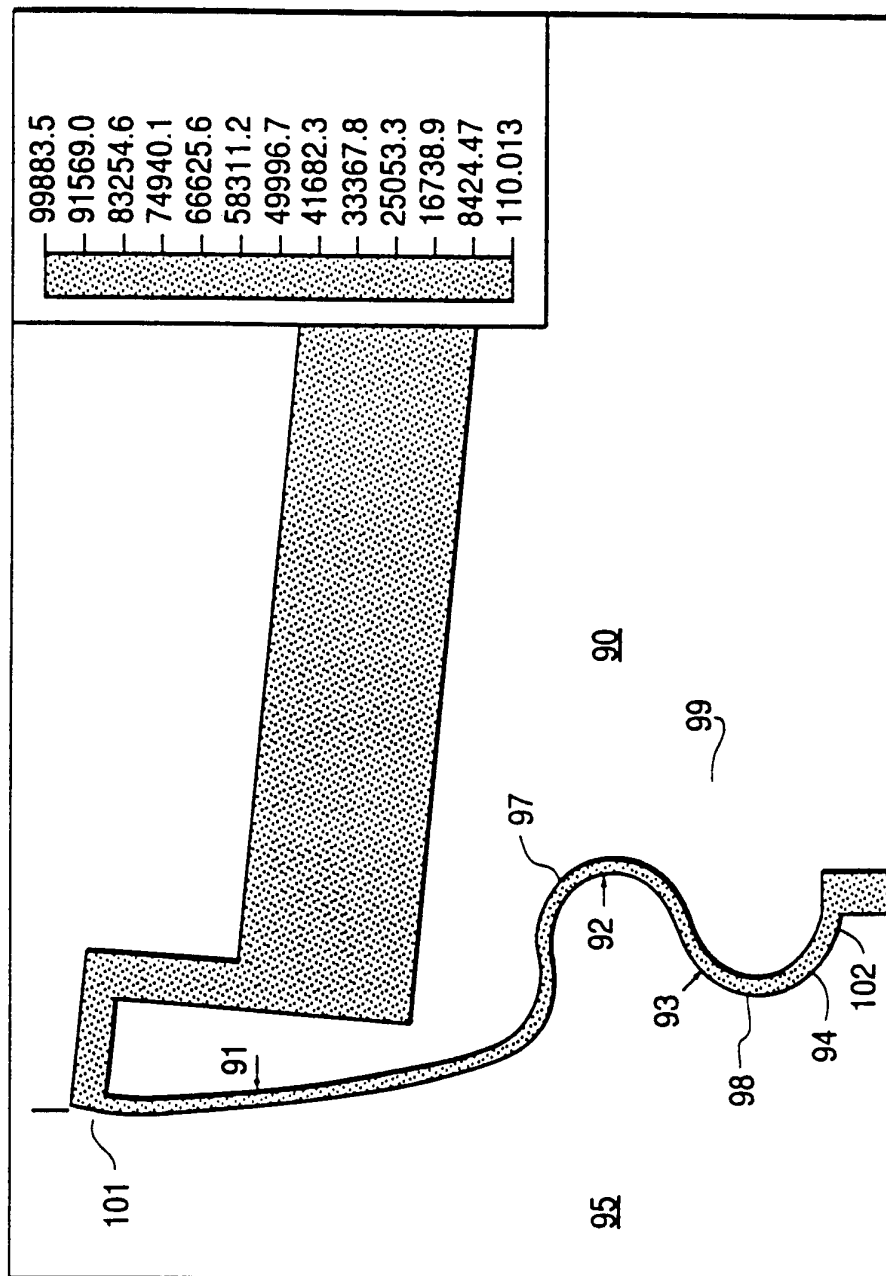


FIG. 8



## INTERNATIONAL SEARCH REPORT

Inter. nal Application No  
PCT/US 93/08682

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 5 G21C13/028

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC 5 G21C G21F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages                                                                                                      | Relevant to claim No.  |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|
| Y          | WO,A,90 15417 (COMBUSTION ENGINEERING) 13 December 1990<br>cited in the application<br>see page 4, line 16 - page 5, line 29<br>see figures 4-5<br>---                                  | 1,2,<br>5-11,<br>15-20 |
| Y          | US,A,4 016 096 (A. MEYER) 5 April 1977<br><br>see column 2, line 43 - line 52<br>see figure 1<br>---                                                                                    | 1,2,<br>5-11,<br>15-20 |
| A          | EP,A,0 369 306 (WESTINGHOUSE) 23 May 1990<br>cited in the application<br>see column 4, line 40 - column 5, line 40<br>see column 7, line 21 - line 37<br>see figures 2-3<br>---<br>-/-- | 1,6,11,<br>16          |

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

29 November 1993

Date of mailing of the international search report

08.12.93

Name and mailing address of the ISA

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Capostagno, E

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages                                  | Relevant to claim No. |
|------------|---------------------------------------------------------------------------------------------------------------------|-----------------------|
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