



US011885131B2

(12) **United States Patent**
Nelson

(10) **Patent No.:** **US 11,885,131 B2**

(45) **Date of Patent:** **Jan. 30, 2024**

(54) **CEILING TILE CONTROL AND GRID SUPPORT CLIP**

(56) **References Cited**

(71) Applicant: **American Retention Components, Inc.**, Ocala, FL (US)

(72) Inventor: **Nicholas M. Nelson**, Ocala, FL (US)

(73) Assignee: **American Retention Components, Inc.**, Ocala, FL (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 252 days.

U.S. PATENT DOCUMENTS

3,077,057 A *	2/1963	Forkin	E04B 9/22 52/353
3,207,057 A *	9/1965	Brown	E04B 9/242 454/301
3,834,106 A *	9/1974	Astedt	E04B 9/242 52/715
4,033,079 A *	7/1977	Cross, Jr.	E04B 9/241 403/17
4,074,885 A *	2/1978	Hacker, Jr.	E04B 9/006 24/326

(Continued)

(21) Appl. No.: **17/515,082**

(22) Filed: **Oct. 29, 2021**

(65) **Prior Publication Data**

US 2022/0136245 A1 May 5, 2022

Related U.S. Application Data

(60) Provisional application No. 63/111,150, filed on Nov. 9, 2020, provisional application No. 63/108,078, filed on Oct. 30, 2020.

(51) **Int. Cl.**
E04B 9/24 (2006.01)
E04B 9/18 (2006.01)
E04B 9/06 (2006.01)

(52) **U.S. Cl.**
CPC **E04B 9/242** (2013.01); **E04B 9/067** (2013.01); **E04B 9/183** (2013.01)

(58) **Field of Classification Search**
CPC E04B 9/242; E04B 9/067; E04B 9/183; E04B 9/127

See application file for complete search history.

OTHER PUBLICATIONS

USG Suspension Systems Accessories Grid Installation Catalog, Order Samples/Literature; USG: sampleitusg.com, © 2020 AWI Licensing LLC, 4 pps.

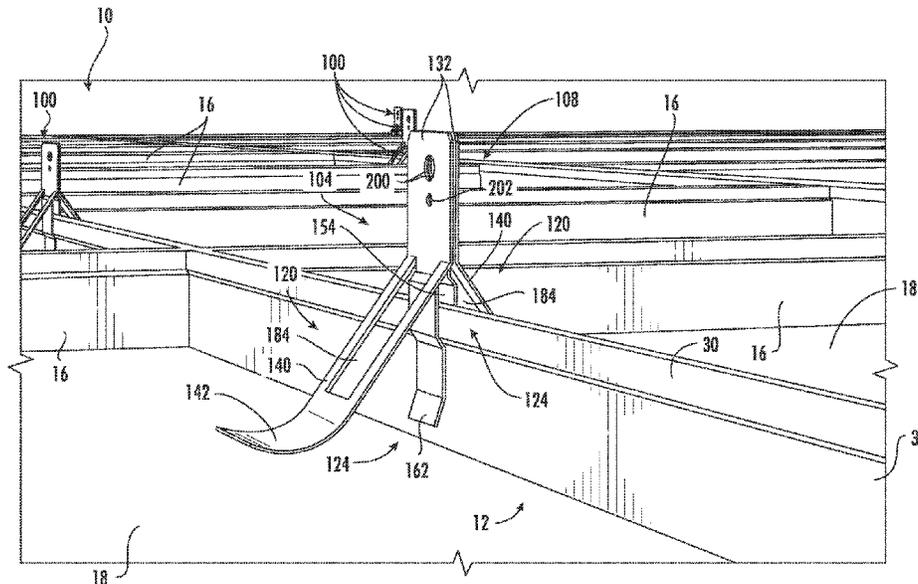
Primary Examiner — Rodney Mintz

(74) *Attorney, Agent, or Firm* — Foley & Lardner LLP

(57) **ABSTRACT**

A clip for use with a runner of a drop ceiling including a first half with a first support section comprising a first fastener aperture and a first support aperture, a first control section configured to contact the adjacent first ceiling tile, and a first retaining section below the first section comprising a first retaining tab configured to impede the travel of a first side of a bulb. The clip further includes a second half with a second support section comprising a second fastener aperture and a second support aperture, a second control section configured to contact the adjacent second ceiling tile, a second retaining section comprising a second retaining tab configured to grip a second side of the bulb, the second side opposite the first side, a fastener to couple the first half to the second half, a support element to couple the clip to an external support.

19 Claims, 10 Drawing Sheets



(56)

References Cited

U.S. PATENT DOCUMENTS

4,408,428	A	10/1983	Brooke et al.	
4,873,809	A *	10/1989	Paul	E04B 9/242
				52/506.07
4,967,530	A *	11/1990	Clunn	E04B 9/242
				52/204.591
5,033,247	A *	7/1991	Clunn	E04B 9/02
				52/204.591
D421,897	S	3/2000	Washecheck et al.	
6,701,686	B1 *	3/2004	Platt	E04B 9/02
				52/506.07
7,062,886	B2	6/2006	Auriemma	
8,997,426	B1 *	4/2015	McLeod	E04B 9/242
				52/774
9,745,746	B2 *	8/2017	Heesbeen	E04B 9/24
9,976,303	B2 *	5/2018	Gloftis	E04B 9/183
11,506,349	B2 *	11/2022	Porciatti	E04B 9/18
2005/0060850	A1 *	3/2005	Auriemma	E04B 9/242
				24/545
2016/0251855	A1 *	9/2016	Heesbeen	E04B 9/24
				52/506.05
2017/0044767	A1 *	2/2017	Gloftis	E04B 9/225
2021/0348730	A1 *	11/2021	Porciatti	F21S 4/28
2023/0015651	A1 *	1/2023	Nilsson	E04B 9/183

* cited by examiner

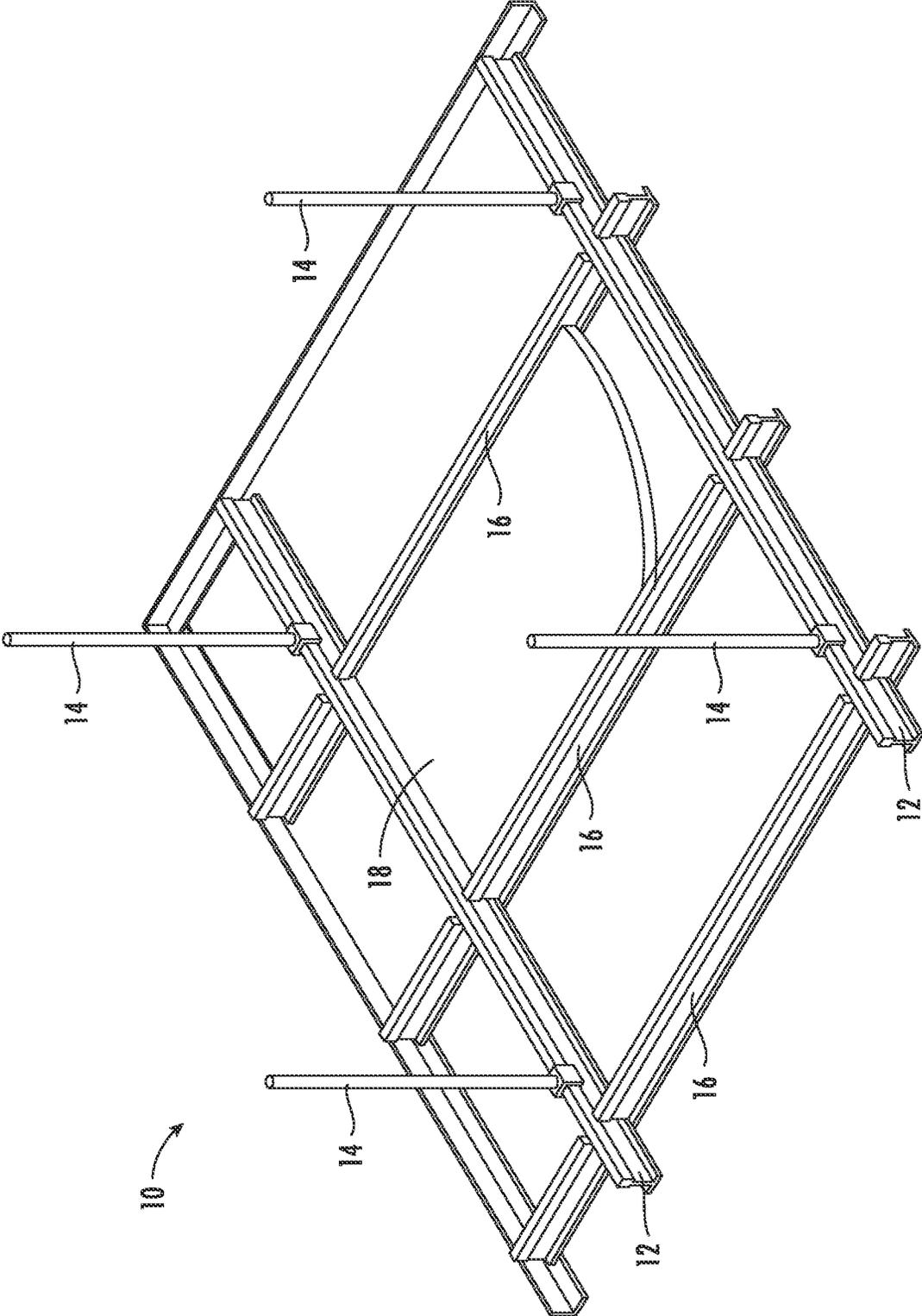


FIG. 1

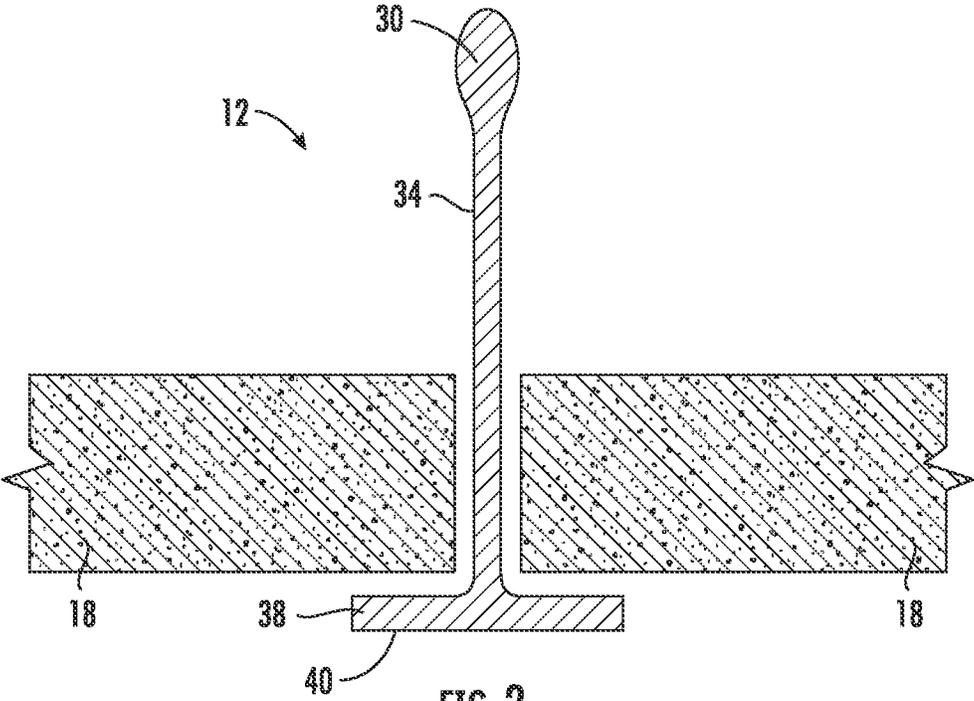


FIG. 2

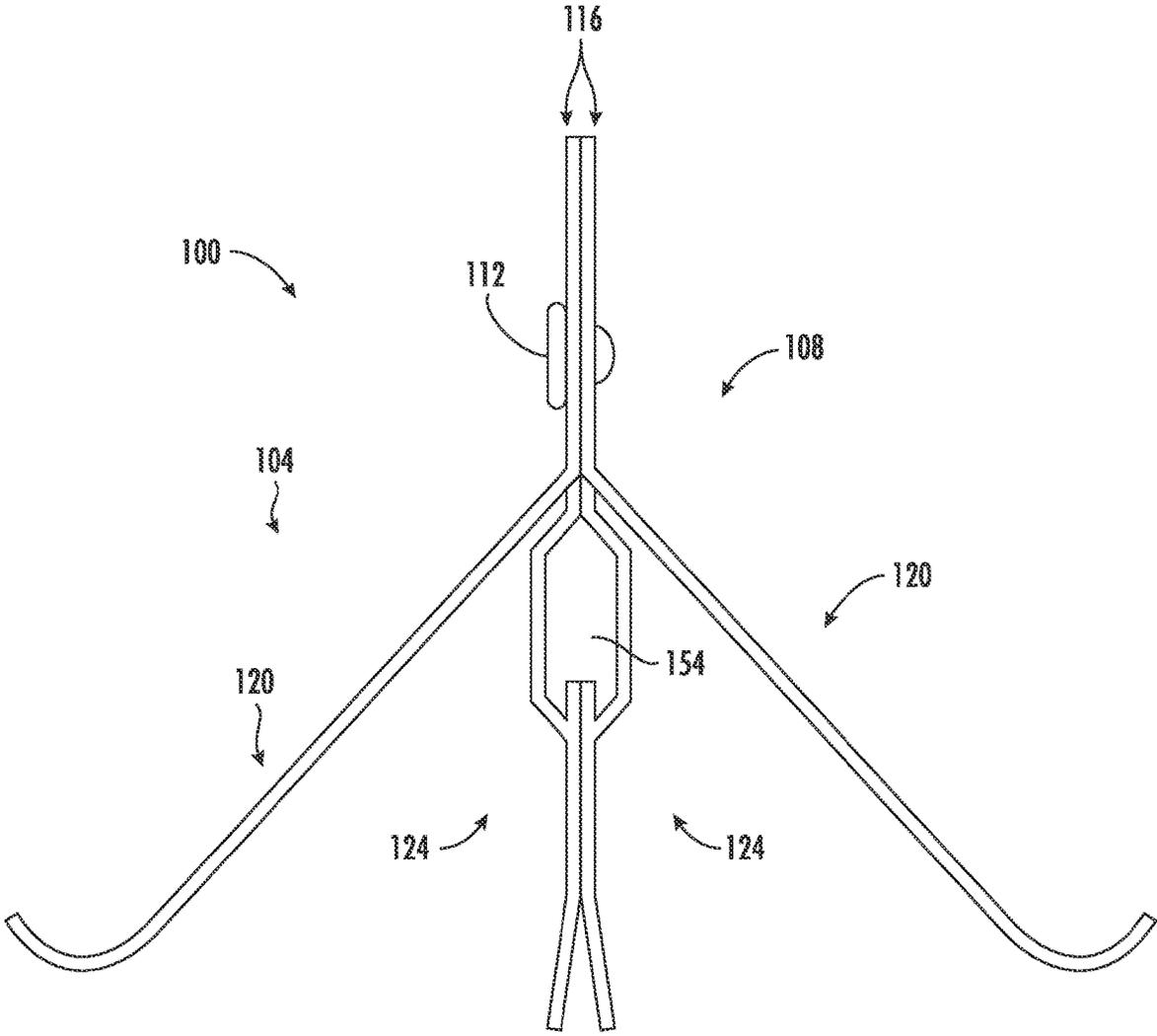


FIG. 3

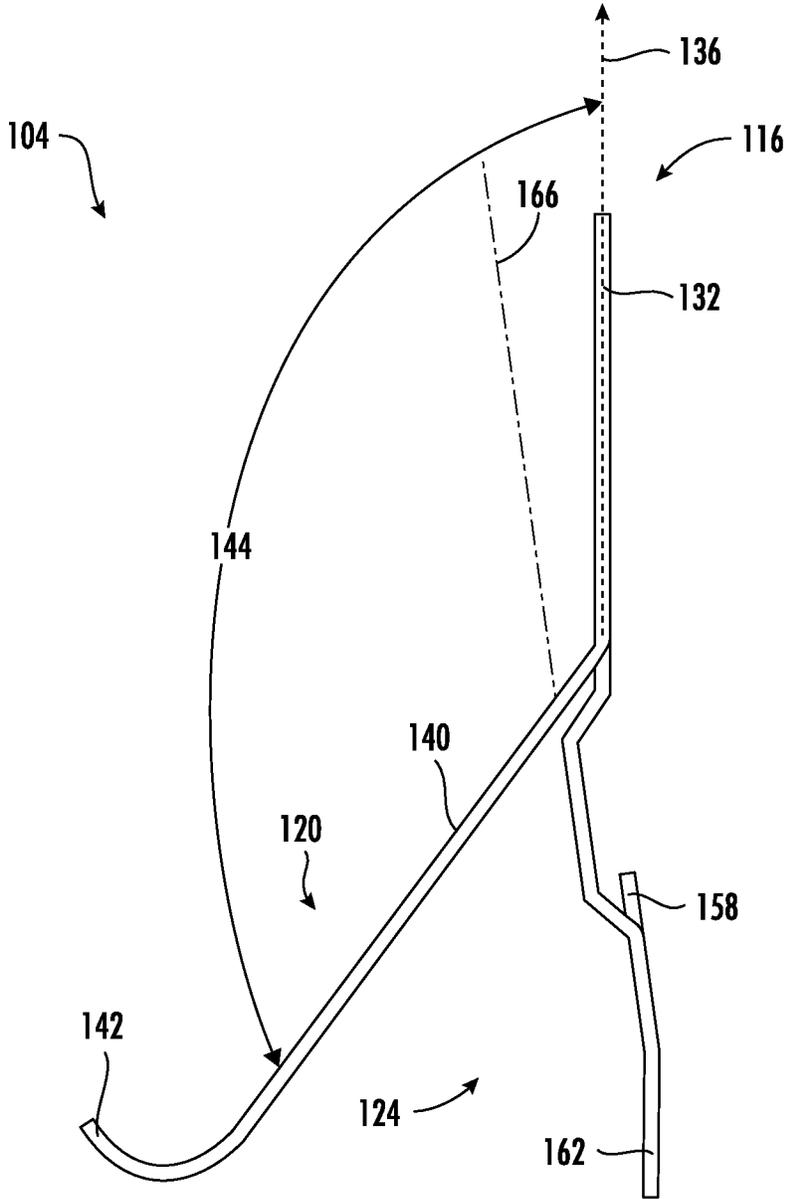


FIG. 4

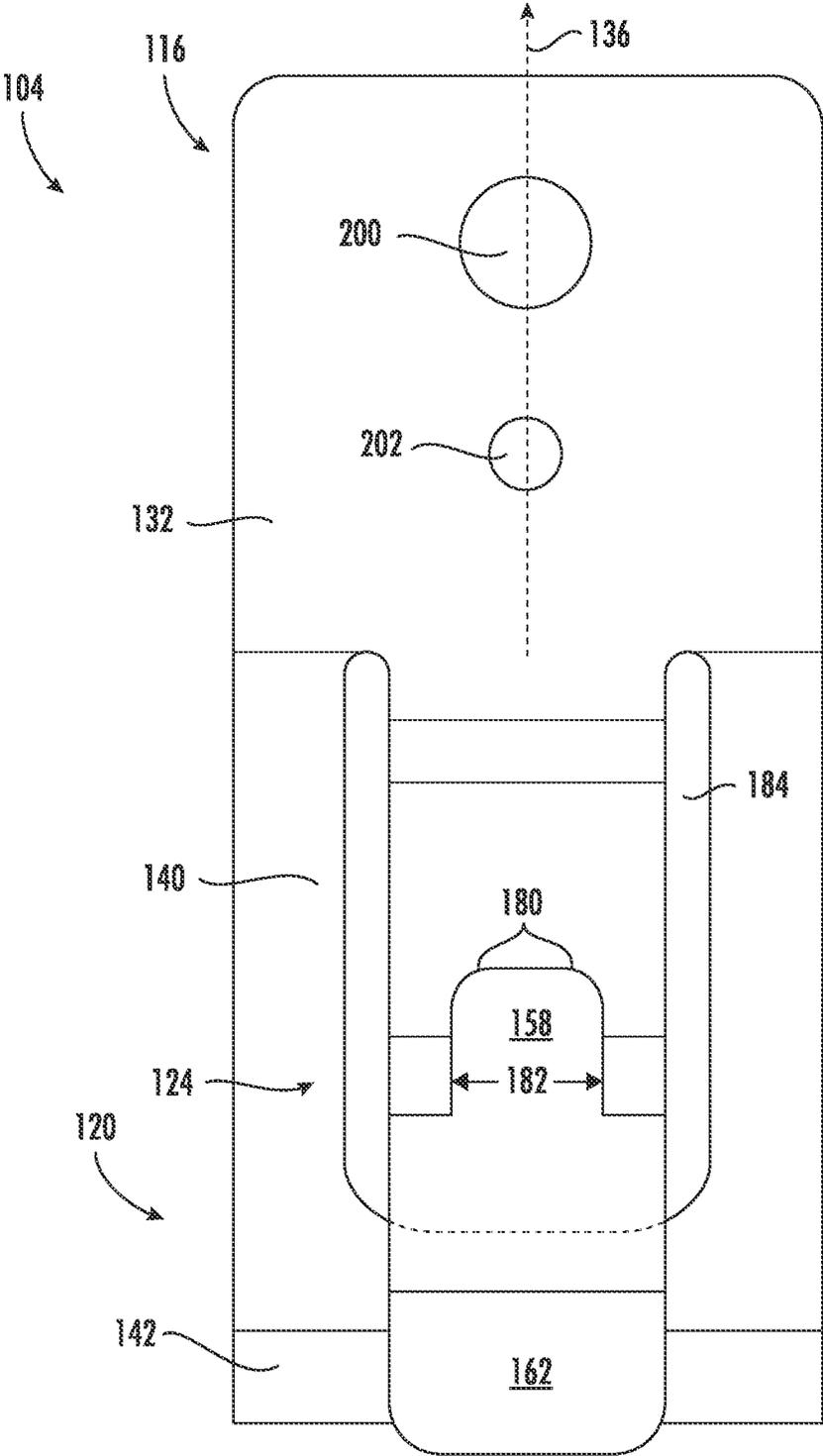


FIG. 5

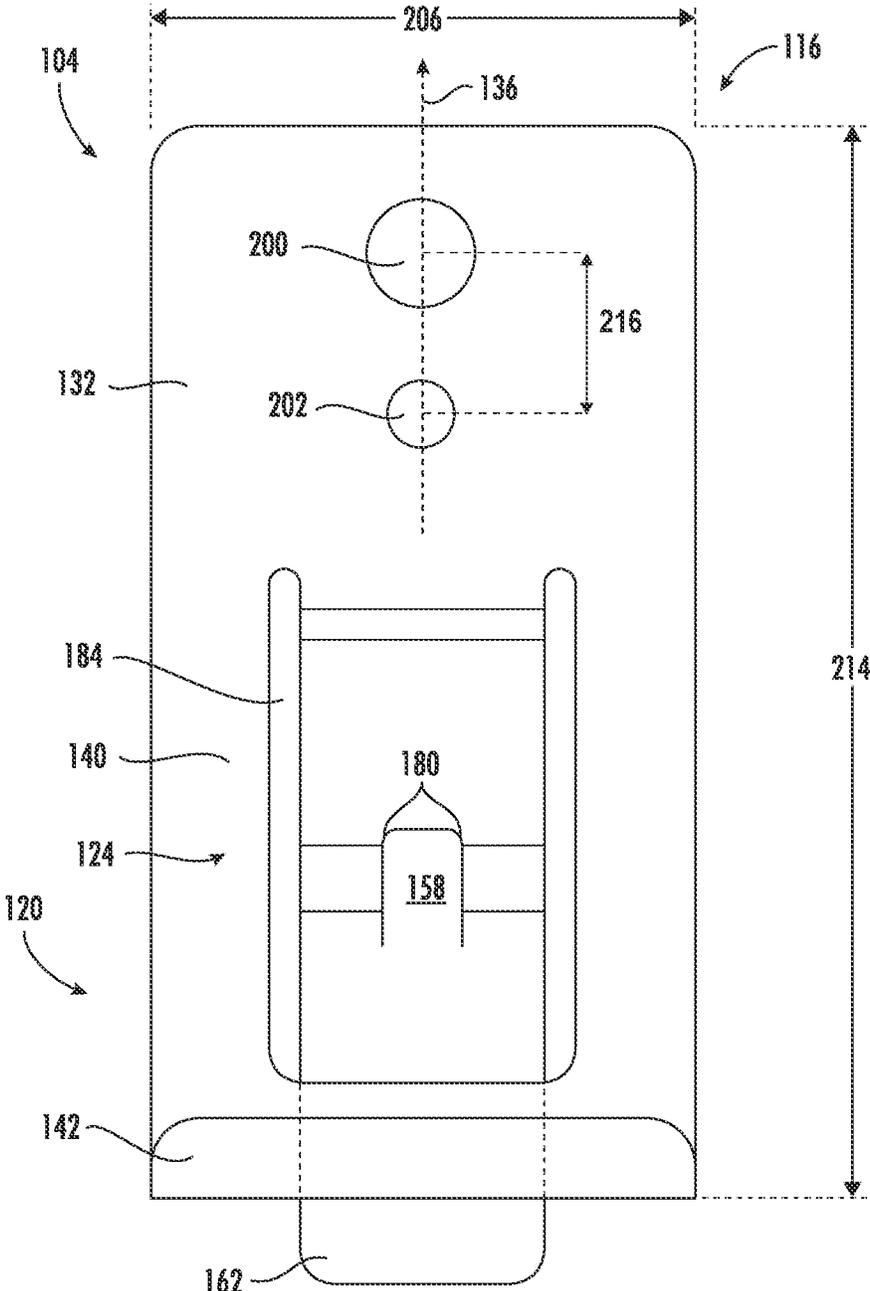


FIG. 6

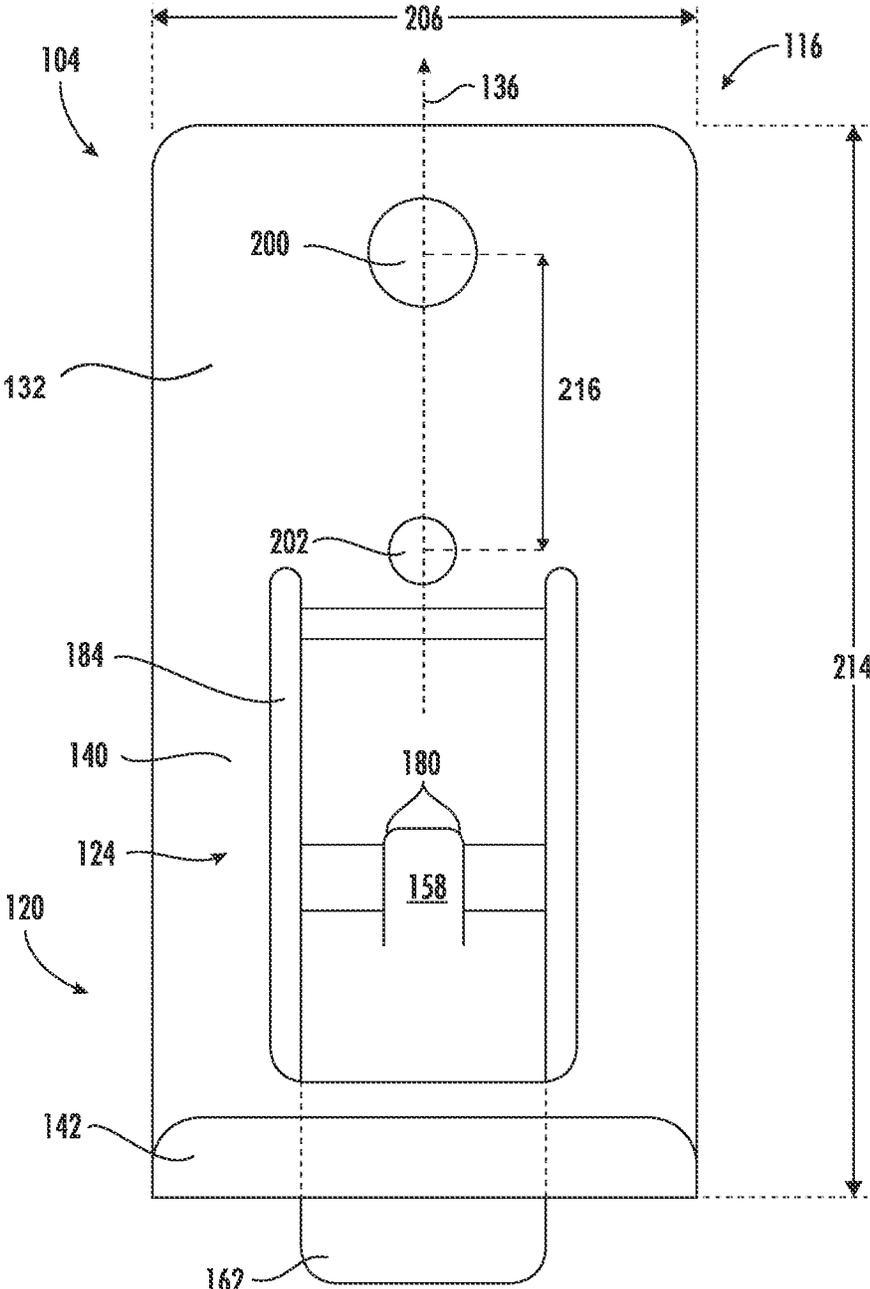


FIG. 7

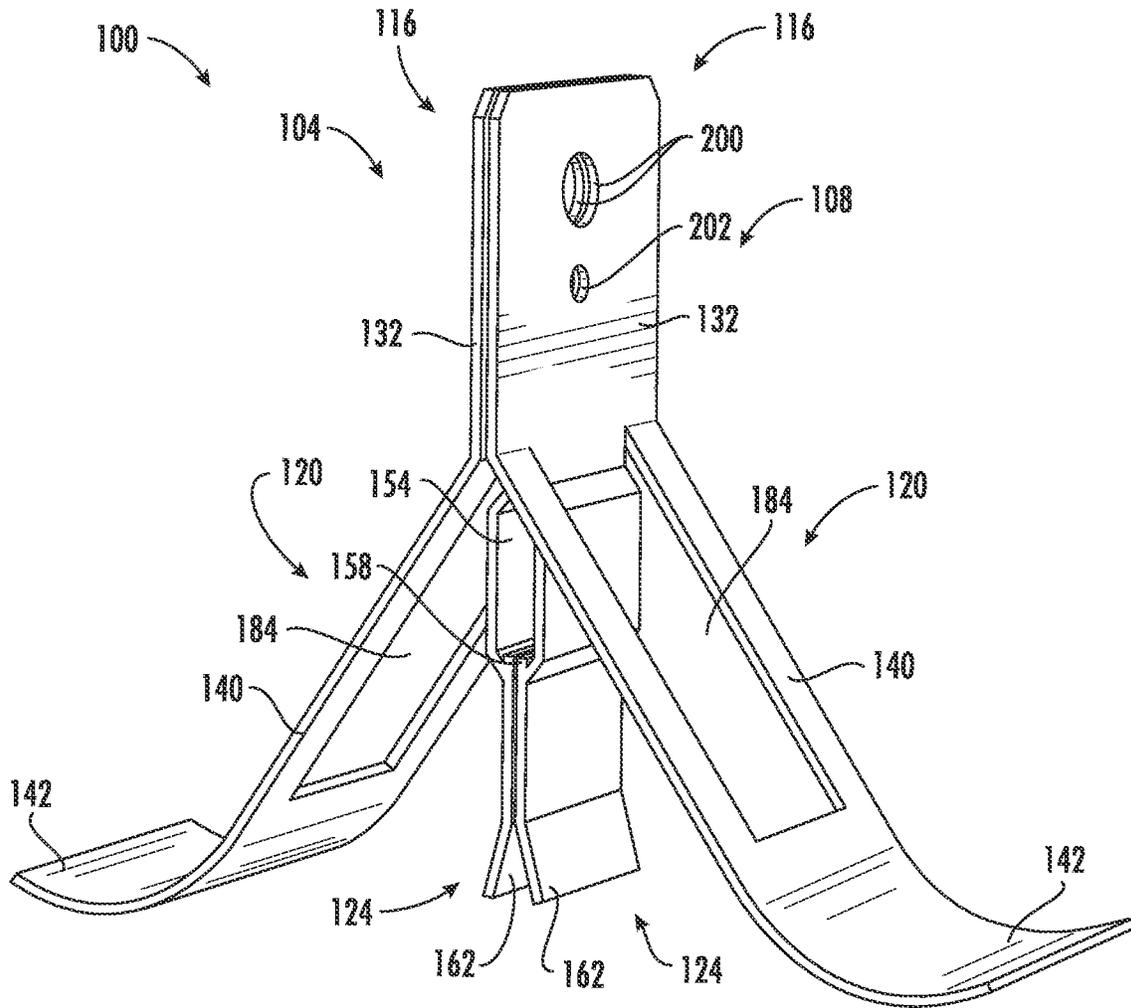


FIG. 9

CEILING TILE CONTROL AND GRID SUPPORT CLIP

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of U.S. Provisional Patent Application No. 63/108,078, filed Oct. 30, 2020, and U.S. Provisional Patent Application No. 63/111,150, filed Nov. 9, 2020, the contents of which are hereby incorporated by reference in their entireties.

TECHNICAL FIELD

The present disclosure relates to drop ceilings and the “T-Bar” support structure often used as part of a drop ceiling system. More specifically the disclosure relates to one or more clips that may be used in combination with an external support to provide additional support to the “T-Bar” support structure of the drop ceiling system and to prevent inadvertent or unintended movement of the ceiling tiles from the desired position or location within the drop ceiling system.

BRIEF DESCRIPTION OF THE FIGURES

FIG. 1 is a perspective view of a drop ceiling system, according to an example embodiment.

FIG. 2 is a cross-sectional view of a main runner of the drop ceiling of FIG. 1, according to an example embodiment.

FIG. 3 is a side view of a ceiling tile control and grid support clip, according to an example embodiment.

FIG. 4 is a side view of a first half of the ceiling tile control and grid support clip of FIG. 3.

FIG. 5 is a rear view of the first half of the ceiling tile control and grid support clip of FIG. 3.

FIG. 6 is a front view of the first half of the ceiling tile control and grid support clip of FIG. 3.

FIG. 7 is a front view of the first half of a ceiling tile control and grid support clip, according to another example embodiment.

FIG. 8 is a front view of the ceiling tile control and grid support clip of FIG. 3 attached to the main runner of FIG. 2.

FIG. 9 is a perspective view of the ceiling tile control and grid support clip of FIG. 3.

FIG. 10 is a perspective view of the ceiling tile control and grid support clip of FIG. 3 attached to the main runner of FIG. 2.

DETAILED DESCRIPTION

Referring generally to the figures, a clip is integrated for use in conjunction with a runner as part of a drop ceiling system. The clip is intended to provide the dual benefit of providing a spring for holding the ceiling tiles in the desired position, while also providing a suitable adjustable means for providing additional support to the T-shaped grid. With such adjustable support, the T-shaped grid is better adapted to support items hung from or otherwise supported by the T-shaped grid such as signs, banners, promotional materials or even decorative items such as plants.

While the many components shown and described herein are made with reference to a drop ceiling system, it should be understood that the clip may be used in combination with other ceiling types and structural components. For example, the clip may be used in combination with a coffered ceiling, a conventional ceiling, a shed ceiling, a tray ceiling, etc.

Before turning to the figures, which illustrate certain example embodiments in detail, it should be understood that the present disclosure is not limited to the details or methodology set forth in the description or illustrated in the figures. It should also be understood that the terminology used herein is for the purpose of description only and should not be regarded as limiting.

Referring to FIG. 1, a drop ceiling system **10** (i.e., suspended ceiling, grid ceiling, T-bar ceiling, etc.) is shown, according to an example embodiment. The drop ceiling system **10** includes a support grid or framework comprising multiple main runners **12**, multiple cross runners **16** intersecting the main runners **12** and one or more ceiling tiles **18** supported by the framework created by the main runners **12** and cross runners **16**. Preferably, each main runner **12** is supported by and coupled via multiple wires **14** or other suitable support element to a support structure of the building or facility in which the drop ceiling system is located, however, the number of main runners which are physically connected to the facility support structure is a matter of design. Preferably, each main runner **12** extends the full length or width of the room and have one or more sections in which the cross runners **16** couple to the main runners; however, it is not necessary that the main runners span the entire length or width of the room. Similarly each cross runner **16**, preferably extends the full length or width of the room (or a portion of the length or width of the room) and couples to multiple main runners **12** (e.g., one main runner **12** at each end of the cross runner **16**). Both the main runners **12** and the cross runners **16** are preferably made from extruded aluminum, but may be made of any suitable material (e.g., lightweight metal or thermoplastic) which provides sufficient strength to the framework and provides suitable aesthetics in the assembled state. The main runners **12** and the cross runners **16** preferably have a cross-section of an inverted “T,” when looking from the view of FIG. 1 (e.g., from above the drop ceiling system **10**). The main runners **12** and the cross runners **16** are conventionally referred to therefore as “T-bars.” As a result, each cross runner **16** and each main runner **12** typically includes a flange projecting substantially horizontally and a vertical web extending upwardly from the horizontally projecting flange.

When the cross runners **16** are coupled to the main runners **12**, the various horizontally projecting flanges of the cross runner **16** and the main runners **12** are ideally suited to receive and support one or more ceiling tiles **18**. The ceiling tiles **18** are typically made of a variety of lightweight materials including closed and open cell foam. In this way, the ceiling tiles **18** sit within the grid work of the drop ceiling system **10** and provide a visually pleasing appearance for an observer positioned beneath the drop ceiling system **10**. This structure hides from view the many components typically located above the drop ceiling system **10** (e.g., the heating, ventilation, and air conditioning (HVAC), electrical wiring, etc.) which are not generally supported by the drop ceiling system **10**.

Referring now to FIG. 2, a cross-sectional view of one of the main runners **12** is shown, according to an example embodiment. As described herein, each main runner **12** has a cross-section that is generally an inverted “T” and as a result comprises multiple portions such as a vertical web **34** with a bulb or bead **30** formed at or near the top of the web **34** and a horizontal flange **38** provided at or near the bottom edge of the web **34**. Preferably, the bulb **30** is located at the top of the main runner **12** and has increased thickness (e.g., increased horizontal width) as compared to the remainder of

the vertical web 34. In one embodiment, the bulb 30 may have a relatively circular or round cross section. Any other shape or cross section (e.g., rectangular, square, triangular, etc.) may be used, the most important element being that the bulb is relatively wider than the portion of the web immediately below the bulb. The bulb 30 provides structural support and rigidity to the main runner 12. As the main runners 12 are commonly thin (e.g., 1/2 of an inch thick at the vertical web 34) and made of lightgauge metals such as aluminum or steel, the main runners 12 benefit from additional structural support and rigidity. The bulb 30 provides this structure acting as a point of increased width to provide structural support to the vertical web 34.

As described herein, the vertical web 34 is preferably relatively thin and extends downward from the bulb 30 to the horizontal flange 38. The flange 38 extends horizontally outwardly from the vertical web 34 forming two portions on opposite sides of the vertical web 34 adapted to receive and support ceiling tiles 18. The exposed surface or face 40 of the horizontal flange 38 can be contoured or configured into any number of aesthetically desirable surfaces. In some embodiments, the face 40 may be approximately 1.5 inches in width. In other embodiments, the face may be approximately within the range of 0.75-1.25 inches in width.

While FIG. 2 depicts ceiling tiles 18 supported by the main runners 12, it should be understood that a cross-section of the cross runners 16 would be essentially the same as that depicted in FIG. 2. Therefore, it should be understood that all references to the main runners 12 may be applied to the cross runners 16.

During typical installation of a drop ceiling system 10, the main runners 12 are installed first and hung via the wires 14 from the support structure above the drop ceiling system 10. Next, the cross runners 16 may be coupled to the main runners 12, and finally the ceiling tiles 18 are placed within the drop ceiling system 10 and supported by the flanges 38 (as described herein). Once installed, the drop ceiling system 10 may need to be modified or adopted to support additional weight hung from T-grid.

Referring to FIG. 3, one option for increasing the relative weight or load which can be supported by the drop ceiling system 10 is shown as a ceiling clip 100, according to an example embodiment. The ceiling clip 100 is a clip that is configured to couple to either one of the main runners 12 or one of the cross runners 16 to provide means for additional structural connection or support between the grid and the facility support structure and provide a means for retaining, in place, multiple ceiling tiles 18. To do so, the ceiling clip 100 includes a first half 104 coupled to a second half 108 by a fastener 112 to form a hollow, recess or cavity 154 between the first half 104 and the second half 108. Preferably, the first half 104 and the second half 108 are structurally identical to one another and adapted to be assembled back to back by the fastener 112. The fastener 112 may be any kind of fastener such as a screw, a nut and a bolt, a threaded bolt and threads, a rivet, a nail, etc. Similarly, the fastener 112 is received within a suitable aperture formed in each of the first half 104 and second half 108 and provides a strong coupling to the first half 104 and the second half 108 such that a spring force is created within each as will be discussed further herein. An alternative to a fastener which can be used is a more permanent means for attaching the first and second halves such as welding or industrial adhesive. The cavity 154 is formed between the first half 104 and the second half 108 and, in use, receives the bulb 30 and a portion of the vertical

web 34 of a runner. In this way, the cavity 154 acts to receive and retain the runner to couple the ceiling clip 100 to the runner.

Still referring to FIG. 3, the first half 104 and the second half 108 are each shown to include a first section in the form of a support section 116, a second section in the form of a ceiling tile control section or spring arm 120, and a third section in the form of a bulb retention section 124. The support section 116 is configured to receive the fastener 112 to couple the first half 104 and the second half 108 to one another as well as receive a wire or hanger to couple the ceiling clip 100 to the support structure of the facility located above the drop ceiling system 10 (e.g., the same support the wires 14 are coupled to). The spring arm 120 is configured to contact the upper surface of an installed ceiling tile 18. In use, the spring arm 120 resists, but doesn't prevent movement of the ceiling tile. If the ceiling tile 18 is inadvertently bumped or moved, the spring arm 120 will deform to allow movement of the displaced tile until the force moving the tile is released and the spring arm 120 will bias the ceiling tile back into the desired location. However, if a user needs to gain access to the space above the grid, the user can exert sufficient force to overcome the force of the spring arm 120 to push up on the ceiling tile a sufficient amount and remove the tile from its installed position. Lastly, the two opposed bulb retention sections 124 cooperate to form the cavity 154 and engage or grip the bulb 30 of the main runner 12 or the cross runner 16 to both hold the ceiling clip 100 in place and provide a suitable means for providing additional connection points between the grid and the clip 100. The bulb retention sections 124 are tapered at a first end away from the support section 116 to allow bulb 30 to be pressed between the bulb retention sections 124 and push between the first half 104 and the second half 108 into cavity 154.

Referring now to FIGS. 4-6, the first half 104 of the ceiling clip 100 is shown in further detail. FIG. 4 shows a side view of the first half 104, FIG. 5 shows a front view of the first half 104 (with the bulb retention section 124 coming toward the view and the spring arm 120 going away from the view of FIG. 5), and FIG. 6 shows a rear view of the first half 104 (with the spring arm 120 coming toward the view and the bulb retention section 124 going away from the view of FIG. 6). As described herein, while reference is made to the first half 104 all sections, portions, and components of the first half 104 may be applied and made to the second half 108.

Referring generally to FIGS. 4-6, the first half 104 is preferably manufactured from a single sheet of metal that is processed by a metal stamp and die set. In this way, the first half 104 is manufactured in a single step during which the metal sheet is stamped, cut and bent to the desired shape. The resulting support section 116 is typically a relatively lightly processed section (e.g., no significant stamping), while the spring arm 120 and the bulb retention section 124 are formed through the cutting, stamping and bending process. For example, the bulb retention section 124 is preferably cut from what becomes the spring arm 120. As a result, the spring arm 120 is wider than the bulb retention section 124 and includes a hollow portion or aperture 184 formed therein where the bulb retention section 14 was cut and stamped. The hollow aperture 184 preferably has rounded corners which can reduce the stress on the manufacturing equipment when cutting the bulb retention section 124. Through the cutting and stamping process a single integral sheet of metal is formed into the many sections and portions that the first half 104 is shown to include, however other suitable manufacturing methods can be used. As a result,

each of the sections (e.g., the support section **116**, the spring arm **120**, and the bulb retention section **124**) and the portions thereof typically include the same thickness. In some embodiments, the thickness is approximately 0.028 inches. In other embodiments, the thickness of each of the sections may be approximately within the range of 0.015-0.030 inches. Additionally, the first half **104** is preferably made of 1050 annealed steel (i.e., spring steel), but the first half **104** may be made of any suitable material (e.g., 1075 annealed steel, 1080 annealed steel, 1090 annealed steel, 1095 annealed steel, and/or full hard stainless steel) which provides sufficient strength to the first half **104** and its sections (e.g., the spring arm **120**) that are designed to deform and then return back to their original shape when in use. Similarly, the first half **104** preferably has a Rockwell C rating of approximately 40/50. Lastly, the metal sheet from which the first half **104** and the second half **108** are formed typically includes a height **214** and a width **206**. Preferably, the height **214** is approximately 3.95 inches, however in some embodiments the height may be approximately within the range of 2-6 inches. Similarly, the width **206** preferably is approximately 1.10 inches, but in other embodiments, the width **206** may range approximately from 0.8-2.2 inches.

As described herein, the support section **116** is configured to both receive the fastener **112** and to couple to the facility support structure. To do so, the support section **116** includes a vertical portion **132** extending vertically upward along a vertical axis **136**, a first aperture **200** formed within the vertical portion **132**, and a second aperture **202** formed within the vertical portion **132**. As described herein, when the first half **104** is manufactured the support section **116** receives no significant stamping (e.g., no angling formed therein) such that the vertical portion **132** is substantially straight and collinear with the vertical axis **136**. Preferably, during the manufacturing process, the vertical portion **132** has the first aperture **200** and the second aperture **202** cut-out. The first aperture **200** is preferably configured to couple the first half **104** and the ceiling clip **100** to the facility support structure. Preferably, the first aperture **200** receives a first end of a hanger or wire therein which is coupled to the facility support structure at a second end. In some embodiments, the diameter of the first aperture **200** is approximately 0.25 inches and the first aperture **200** preferably receives a hanger with a diameter that is approximately the same as the aperture **200**. In other embodiments, the diameter of the first aperture **200** is approximately within the range of 0.1-0.38 inches. The second aperture **202** is positioned below the first aperture **200** in the support section **116** and preferably receives the fastener **112** therein to couple the first half **104** to the second half **108**. The diameter of the second aperture **202** is preferably approximately 0.128 or 0.130 inches and the diameter of the fastener **112** is approximately the same as the second aperture **202**. In other embodiments, the diameter of the second aperture **202** may have a diameter within the range of 0.05-0.30 inches. Preferably, the diameter of the first aperture **200** is larger than the diameter of the second aperture **202**, however it is not necessary that the diameter of the first aperture is larger than the diameter of the second aperture. As described herein, the second aperture **202** is cutout a distance **216** below the first aperture **200** in the support section **116**. In some embodiments, the distance **216** is 0.40 inches. Still in other embodiments, referring now to FIG. 7, the distance **216** is 0.82 inches. The distance between the second aperture **202** and the bulb retention section **124** affects the compressive spring force between the two, opposed bulb retention sections **124**. The larger the distance **216** between the first

aperture **200** and the second aperture **202** the greater the compressive spring force. In some embodiments, the position of the second aperture **202** is based on a desired compressive spring force.

Referring back to FIGS. 4-6 according to an example embodiment, during the stamping operation, a substantially rectangular central tab is formed by making a U-shaped cut through the center of the lower portion of each half **104** and **108**. This creates the bulb retention section **124** surrounded on three edges by the remainder of the stamping which will be manipulated to create the spring arm **120** at a point of separation. The vertical portion **132** extends straight and vertically (e.g., along the vertical axis **136**) from a topmost point of the first half **104** to the point of separation at which the spring arm **120** separates from the bulb retention section **124**.

Each spring arm **120** is configured to come into contact with a single ceiling tile **18** and to provide spring resistance against the movement of the ceiling tile **18** (e.g., from being dislodged from its desired position resting on the flanges **38**). To do so, the spring arm **120** includes the angled portion **140** which is relatively U-shaped and includes the hollow portion **184** therein from which the bulb retention section **124** was stamped. Furthermore, the spring arm **120** includes at the terminal end an arcuate tip **140** which is curved upwardly. The angled portion **140** is a bent and cut part of the vertical portion **132** that is provided at an angular offset **144** with respect to the vertical axis **136**. The angular offset **144** may be approximately 140 degrees from the vertical axis **136**. In other embodiments, the angular offset **144** may be approximately within the range of 130-170 degrees from the vertical axis **136**. Similarly, the angled portion **140** extends substantially straight and outward from the rest of the first half (i.e., the support section **116** and the bulb retention section **124**) until reaching the arcuate tip **140** provided at the terminal end of the spring arm **120**. Furthermore, the angled portion **140** extends both downwardly and laterally outwardly from the vertical portion **132** and the support section **116**. With this configuration, when the ceiling clip **100** is installed on the grid, the arcuate tip **140** is adapted to contact the uppermost surface of the adjacent ceiling tile and the contoured end of arcuate portion **142** provides a smooth, arcuate surface for contact with the top, unseen surface of the ceiling tile.

Commonly, ceiling tiles can be dislodged from the desired, installed position contacting and supported by the flanges **38** (i.e., such that they do not sit evenly within the drop ceiling system **10**). To then realign the dislodged ceiling tile, a person must locate some means to reach or access the dislodged ceiling tile and put it back into place. This can be time consuming and difficult if the person does not have easy access to a ladder or a lift. As seen in FIG. 10, the ceiling clip **100** is mounted to the main runner **12** so that the spring arm **120** of the first half **104** extends outwardly from the other sections and contacts the ceiling tile **18** while the spring arm **120** of the second half **108** contacts the adjacent ceiling tile on the other side of the main runner **12**. Additionally, because the spring arm **120** includes the relatively thin angled portion **140** and the arcuate tip **140**, the spring arm **120** is able to bend and provide a counter spring force to resist any inadvertent force applied to the ceiling tile. Therefore if something inadvertently comes into contact with the ceiling tile **18** that the spring arm **120** is in contact with, the spring arm **120** absorbs the force of the contact and pushes the ceiling tile **18** back down into the desired, installed position. This keeps the ceiling tile **18** in place against inadvertent force or contact with the ceiling tile **18**

while permitting the intentional movement or removal of the ceiling tile for maintenance or access to the area above the tiles and grid.

Still referring to FIGS. 4-6, the first half **104** (and the second half **108**) further include the bulb retention section **124**. The bulb retention section **124** cooperates with the opposing bulb retention section **124** of the other half of the clip **100** to create the cavity **154** which is configured to receive and grip the bulb **30** of the runner to couple the ceiling clip **100** to the runner. To do so, each bulb retention section **124** is defined by and includes multiple portions and contours that form the shape of the retention section **124**. For example, the bulb retention section **124** includes multiple curved and straight portions such as a bulb receiving portion **162** which is located proximate the bottom of the bulb retention section **124**.

During the stamping operation, another U-shaped cut is applied to the bulb retention section **124** to form a retaining tab **158** (See FIGS. 3-6). The retaining tab **158**, similar to the bulb retention section **124**, is therefore surrounded on three edges by one or more of the portions of the bulb retention section **124** and includes a width **182**. The retaining tab **158** extends relatively straight and vertically up into the cavity **154** when the first half **104** is coupled to the second half **108** and is configured to grip, catch, or engage the bottom surface of the bulb **30** of the runner. In this way, the retaining tab **158** may catch on one side of the bulb **30** and the opposite retaining tab **158**, of the other half, may catch on the opposite side of the bulb **30** to couple the ceiling clip **100** to the bulb **30** and resist removal of the clip **100** from the runner.

Preferably, the retaining tab **158** includes multiple rounded corners or edges **180** to provide better retention of the retaining tab **158** on the bulb **30** but also to allow for longitudinal movement along the runner. Specifically, the rounded corners **180** of the retaining tab **158** make it easier to slide or reposition the ceiling clip **100** along the length of the runner and can facilitate easier removal of ceiling tiles. When removing a ceiling tile the tile need only be lifted enough to provide access to the ceiling clip **100** which is then easily moved by sliding along the runner to allow room for removing the tile.

As seen in FIG. 4, following the forming operation, but before assembly to one another, portions of each half (**104** and **108**) of the clip include some angular offset and this offset provides the desired spring force in the bulb retention section **124** of the assembled ceiling clip **100**. Specifically, the bulb retention section **124** is by an offset **166** which may be approximately 20 degrees from the vertical axis **136** towards the opposing half of the assembled ceiling clip. This angular offset **166** may be approximately within the range of 10-30 degrees from the vertical axis **136**. In the assembled state, the first half **104** and the second half **108** are coupled to one another via the fastener **112** so that the vertical portions **132** and portions of the opposing bulb retention sections **124** of each half are in direct contact with one another. As noted above, each half **104** and **108** are formed from spring steel so that the compressive force of fastener **112** coupled with the greater mass of the opposing vertical portions **132** elastically deforms the offset of the two bulb retention sections **124**. The net result of the elastic deformation is to create a clamping, compressive spring force between the two, opposed bulb retention sections **124** and this spring force serves to assist in the retention or grip of the bulb retention sections **124** on the runner in the installed position. As each half cooperates with one another to grip the bulb **30** and the vertical web **34** of the runner from

opposite directions, the ceiling clip **100** provides a strong and consistent grip to the runner to both hold the ceiling clip **100** in place and provide a suitable means for providing additional support points between the grid and the structure of the facility. It is important to note that the entirety of the ceiling clip **100** is positioned vertically above the grid and the ceiling tiles. So, when the tiles are in the installed, desired position, no portion of the ceiling clip **100** is visible to an observer positioned below.

During the stamping, cutting and bending operations, it is desirable to impose a small, lateral offset bend in the terminal end **162** of the bulb retention section **124** for each half **104** and **108**. Ideally, each terminal end **162** is angled approximately 10 degrees from the vertical axis **136**. As a result and when the two halves are coupled, each of the bulb receiving portions **162** extends slightly horizontally outward and forms a tapered opening into which the bulb **30** is first received when the ceiling clip **100** is installed. The tapered opening formed by the bulb receiving portions **162** allows the ceiling clip **100** to be pressed onto the bulb **30** to couple the ceiling clip **100** and the runner.

Referring now to FIG. 8, the ceiling clip **100** is shown installed on the main runner **12** of FIG. 2. When installed, the bulb retention section **124** and the retaining tabs **158** grip the bulb **30** and the vertical web **34** to prevent vertical movement of the ceiling clip **100** while still allowing longitudinal sliding movement along the length of the runner **12**. The ceiling clip **100** may be installed in two separate ways. First, the first half **104** and the second half **108** may be first assembled via the fastener **112**. Then, the bulb receiving portions **162** which extend slightly horizontally outward and form a tapered opening may be pushed over the bulb **30** and slid down, onto the vertical web **34** until the bulb **30** is received within the cavity **154** and each retaining tab **158** engages and grips the bottom edge of the bulb **30**. At this point, the ceiling clip **100** is coupled to the main runner **12** and the person who installed the ceiling clip **100** may choose to provide additional support to the main runner **12** by coupling the support section **116** to the facility support.

In the second installation method, the first half **104** and the second half **108** are coupled on site. Specifically, each half is positioned (while uncoupled) on opposite sides of the main runner **12** such that the retaining tabs **158** are contacting the bulb **30**. Next, the first half **104** and the second half **108** are coupled to one another via the fastener **112** such that the cavity **154** is formed around and retains the bulb **30**. At this point, the ceiling clip **100** is coupled to the main runner **12** and the person who installed the ceiling clip **100** may choose to provide additional support to the main runner **12** by coupling the support section **116** to the facility support.

Beneficially, because the ceiling clip **100** is configured to both prevent the ceiling tiles **18** from moving and to also provide additional support to the runner, the ceiling clip **100** provides multiple, diverse functions from a single clip. Additionally, the ceiling clip **100** provides means to provide additional vertical support for the runner, without drilling through the runner or some other steps which deform and potentially degrade the structural integrity of the runner. This preserves the aesthetic look of the drop ceiling system **10** and prevents the ceiling tile **18** from sitting unevenly on the flange **38**. For example, if the ceiling clip **100** were to contact the flange **38**, the ceiling tile **18** may sit unevenly on the flange **38** and look uneven in the drop ceiling system **10**. Furthermore, because the ceiling clip **100** provides increased support for the runner, the clip **100** may be used to selectively support runners on which the load has changed over

time. For example, if a company is looking to hang a promotional banner from the drop ceiling system 10 (i.e., provide a change in load), the ceiling clip 100 may be installed to provide improved strength and support to the runner on which the load will be supported.

Referring to FIGS. 8-9, the ceiling clip 100 is shown from a perspective view. As shown in FIG. 10, multiple ceiling clips 100 can be used within the drop ceiling system 10 to control multiple ceiling tiles 18. In one example, two ceiling clips 100 are used for each ceiling tile 18 (i.e., one ceiling clip 100 on the main runner 12 and one on opposing main runner 12 adjacent the respective ceiling tile 18). In another embodiment, four ceiling clips 100 can be used for each ceiling tile 18 (i.e., one ceiling clip 100 on each runner adjacent the respective ceiling tile 18). In this way, each ceiling tile 18 of the drop ceiling can be held in place and the runners that require extra support can be supported via the ceiling clip 100.

As utilized herein with respect to numerical ranges, the terms “approximately,” “about,” “substantially,” and similar terms generally mean $\pm 10\%$ of the disclosed values, unless specified otherwise. As utilized herein with respect to structural features (e.g., to describe shape, size, orientation, direction, relative position, etc.), the terms “approximately,” “about,” “substantially,” and similar terms are meant to cover minor variations in structure that may result from, for example, the manufacturing or assembly process and are intended to have a broad meaning in harmony with the common and accepted usage by those of ordinary skill in the art to which the subject matter of this disclosure pertains. Accordingly, these terms should be interpreted as indicating that insubstantial or inconsequential modifications or alterations of the subject matter described and claimed are considered to be within the scope of the disclosure as recited in the appended claims.

It should be noted that the term “exemplary” and variations thereof, as used herein to describe various embodiments, are intended to indicate that such embodiments are possible examples, representations, or illustrations of possible embodiments (and such terms are not intended to connote that such embodiments are necessarily extraordinary or superlative examples).

The term “coupled” and variations thereof, as used herein, means the joining of two members directly or indirectly to one another. Such joining may be stationary (e.g., permanent or fixed) or moveable (e.g., removable or releasable). Such joining may be achieved with the two members coupled directly to each other, with the two members coupled to each other using a separate intervening member and any additional intermediate members coupled with one another, or with the two members coupled to each other using an intervening member that is integrally formed as a single unitary body with one of the two members. If “coupled” or variations thereof are modified by an additional term (e.g., directly coupled), the generic definition of “coupled” provided above is modified by the plain language meaning of the additional term (e.g., “directly coupled” means the joining of two members without any separate intervening member), resulting in a narrower definition than the generic definition of “coupled” provided above. Such coupling may be mechanical, electrical, or fluidic.

References herein to the positions of elements (e.g., “top,” “bottom,” “above,” “below”) are merely used to describe the orientation of various elements in the FIGURES. It should be noted that the orientation of various elements may differ

according to other exemplary embodiments, and that such variations are intended to be encompassed by the present disclosure.

The hardware and data processing components used to implement the various processes, operations, illustrative logics, logical blocks, modules and circuits described in connection with the embodiments disclosed herein may be implemented or performed with a general purpose single- or multi-chip processor, a digital signal processor (DSP), an application specific integrated circuit (ASIC), a field programmable gate array (FPGA), or other programmable logic device, discrete gate or transistor logic, discrete hardware components, or any combination thereof designed to perform the functions described herein. A general purpose processor may be a microprocessor, or, any conventional processor, controller, microcontroller, or state machine. A processor also may be implemented as a combination of computing devices, such as a combination of a DSP and a microprocessor, a plurality of microprocessors, one or more microprocessors in conjunction with a DSP core, or any other such configuration. In some embodiments, particular processes and methods may be performed by circuitry that is specific to a given function. The memory (e.g., memory, memory unit, storage device) may include one or more devices (e.g., RAM, ROM, Flash memory, hard disk storage) for storing data and/or computer code for completing or facilitating the various processes, layers and modules described in the present disclosure. The memory may be or include volatile memory or non-volatile memory, and may include database components, object code components, script components, or any other type of information structure for supporting the various activities and information structures described in the present disclosure. According to an exemplary embodiment, the memory is communicably connected to the processor via a processing circuit and includes computer code for executing (e.g., by the processing circuit or the processor) the one or more processes described herein.

The present disclosure contemplates methods, systems and program products on any machine-readable media for accomplishing various operations. The embodiments of the present disclosure may be implemented using existing computer processors, or by a special purpose computer processor for an appropriate system, incorporated for this or another purpose, or by a hardwired system. Embodiments within the scope of the present disclosure include program products comprising machine-readable media for carrying or having machine-executable instructions or data structures stored thereon. Such machine-readable media can be any available media that can be accessed by a general purpose or special purpose computer or other machine with a processor. By way of example, such machine-readable media can comprise RAM, ROM, EPROM, EEPROM, or other optical disk storage, magnetic disk storage or other magnetic storage devices, or any other medium which can be used to carry or store desired program code in the form of machine-executable instructions or data structures and which can be accessed by a general purpose or special purpose computer or other machine with a processor. Combinations of the above are also included within the scope of machine-readable media. Machine-executable instructions include, for example, instructions and data which cause a general purpose computer, special purpose computer, or special purpose processing machines to perform a certain function or group of functions.

Although the figures and description may illustrate a specific order of method steps, the order of such steps may

11

differ from what is depicted and described, unless specified differently above. Also, two or more steps may be performed concurrently or with partial concurrence, unless specified differently above.

It is important to note that any element disclosed in one embodiment may be incorporated or utilized with any other embodiment disclosed herein.

What is claimed is:

1. A clip for use with a runner of a drop ceiling comprising:

- a discrete first half comprising:
 - a first support section at an upper portion of the first half above the runner comprising a first fastener aperture and a first support aperture;
 - a first control section angularly biased from and extending below the first support section to an adjacent first ceiling tile and configured to contact the adjacent first ceiling tile of the drop ceiling; and
 - a first retaining section below the first support section and substantially adjacent the runner comprising a first retaining tab configured to impede movement of a first side of a bulb of the runner;

- a discrete second half comprising:
 - a second support section at an upper portion of the second half above the runner comprising a second fastener aperture and a second support aperture;
 - a second control section angularly biased from and extending below the second support section to an adjacent second ceiling tile and configured to contact the adjacent second ceiling tile of the drop ceiling; and
 - a second retaining section below the second support section and substantially adjacent the runner comprising a second retaining tab configured to grip a second side of the bulb of the runner, the second side opposite the first side;

a fastener received within the first and second fastener apertures configured to couple the first half to the second half; and

a support element received within the first and second support apertures configured to couple the clip to an external support.

2. The clip of claim 1, wherein the first retaining section is angularly biased from the first support section by a first angle within a range of 10-20 degrees when the first half is coupled to the second half and wherein the second retaining section is angularly biased from the second support section by a second angle opposite the first angle when the first half is coupled to the second half.

3. The clip of claim 1, when the first half and the second half are coupled, the first retaining section and the second retaining section define a hollow portion disposed between the first retaining section and the second retaining section.

4. The clip of claim 1, wherein the first retaining section further comprises a first bottom portion, wherein the second retaining section comprises a second bottom portion, and wherein the first bottom portion and the second bottom portion form a tapered opening when the first half and the second half are coupled.

5. The clip of claim 1, wherein the first retaining section and the second retaining section are configured to couple the clip to the runner without gripping a flange of the runner.

6. The clip of claim 1, wherein each support aperture has a larger diameter than each fastener aperture.

12

7. The clip of claim 1, wherein the first and second support apertures are configured to receive the support element therein, the support element comprising a wire to couple the clip to the external support.

8. The clip of claim 7, wherein the first and second support apertures have a larger diameter than the first and second fastener apertures.

9. The clip of claim 1, wherein the first support section further comprises a first vertically extending portion extending straight along a substantially vertical axis and having a support section width perpendicular to the vertical axis, wherein the first control section comprises a spring arm having a spring arm width perpendicular to the vertical axis and defining a cutout having a cutout width perpendicular to the vertical axis, wherein the first retaining section has a retaining section width perpendicular to the vertical axis, and wherein the retaining section width is less than or equal to the cutout width.

10. The clip of claim 9, wherein the support section width and the spring arm width are equal.

11. The clip of claim 1, wherein in an installed position, each support section extends along a substantially vertical axis and includes a vertical height within a first range of 0.5-2.0 inches.

12. The clip of claim 11, wherein each control section includes a spring arm angularly offset from the substantially vertical axis by a first angle within a second range of 130-170 degrees.

13. The clip of claim 12, wherein each spring arm comprises a straight portion and an arcuate portion.

14. The clip of claim 13, wherein each retaining section includes a bulb receiving portion angularly offset from the substantially vertical axis by a second angle within a third range of 10-30 degrees.

15. The clip of claim 14, wherein the second angle is approximately 20 degrees.

16. A drop ceiling comprising:

a plurality of runners, each runner comprising:

- a substantially vertical web having a bulb at a top of the vertical web and a substantially horizontal flange projecting laterally outward from a lower portion of the vertical web;

- a first ceiling tile supported by one or more of the horizontal flanges of the plurality of runners; and

the clip of claim 1 coupled to a first runner of the plurality of runners.

17. The drop ceiling of claim 16, further comprising a second ceiling tile supported by one or more horizontal flanges of the plurality of runners, wherein each control section comprises a spring arm configured to contact a respective said ceiling tile and located vertically below the retaining tab.

18. The drop ceiling of claim 16, wherein the clip couples to the first runner without gripping the horizontal flange of the first runner.

19. The drop ceiling of claim 16, wherein each runner of the plurality of runners is at least one of a main runner and a cross runner.