

(19) **DANMARK**



Patent- og
Varemærkestyrelsen

(12)

Oversættelse af europæisk patentskrift

(10) **DK/EP 4140491 T3**

-
- (51) Int.Cl.: **A 61 K 31/711 (2006.01)** **A 61 K 31/7115 (2006.01)** **A 61 K 31/712 (2006.01)**
C 07 H 21/02 (2006.01) **C 12 N 15/11 (2006.01)** **C 12 P 19/34 (2006.01)**
- (45) Oversættelsen bekendtgjort den: **2023-11-27**
- (80) Dato for Den Europæiske Patentmyndigheds bekendtgørelse om meddelelse af patentet: **2023-09-13**
- (86) Europæisk ansøgning nr.: **22190426.1**
- (86) Europæisk indleveringsdag: **2016-09-20**
- (87) Den europæiske ansøgnings publiceringsdag: **2023-03-01**
- (30) Prioritet: **2015-09-21 US 201562221248 P**
- (62) Stamansøgningsnr: **21173278.9**
- (84) Designerede stater: **AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR**
- (73) Patenthaver: **TriLink BioTechnologies, LLC, 10770 Wateridge Circle, Suite 200, San Diego, CA 92121, USA**
- (72) Opfinder: **HOGREFE, Richard I., , San Diego, 92109, USA**
LEBEDEV, Alexandre, , San Diego, 92121, USA
MCCAFFREY, Anton P., , San Diego, 92109, USA
SHIN, Dongwon, , San Diego, 92131, USA
- (74) Fuldmægtig i Danmark: **Zacco Denmark A/S, Arne Jacobsens Allé 15, 2300 København S, Danmark**
- (54) Benævnelse: **Fremgangsmåde til syntetisering af RNA'er med 5'-kappe**
- (56) Fremdragne publikationer:
WO-A2-2008/016473
WO-A2-2009/058911
Y. THILLIER ET AL: "Synthesis of 5' cap-0 and cap-1 RNAs using solid-phase chemistry coupled with enzymatic methylation by human (guanine-N7)-methyl transferase", RNA, vol. 18, no. 4, 14 February 2012 (2012-02-14), pages 856-868, XP055553150, US ISSN: 1355-8382, DOI: 10.1261/rna.030932.111
HIROAKI SAWAI ET AL: "Synthesis and Reactions of Nucleoside 5'-Diphosphate Imidazolid. A Nonenzymatic Capping Agent for 5'-Monophosphorylated Oligoribonucleotides in Aqueous Solution", JOURNAL OF ORGANIC CHEMISTRY, vol. 64, no. 16, 1 August 1999 (1999-08-01), pages 5836-5840, XP055331109, ISSN: 0022-3263, DOI: 10.1021/jo990286u
I. I. KOUKHAREVA ET AL: "Chemical Route to the Capped RNAs", NUCLEOSIDES, NUCLEOTIDES AND NUCLEIC ACIDS., vol. 23, no. 10, 1 January 2004 (2004-01-01), pages 1667-1680, XP055553747, US ISSN: 1525-7770, DOI: 10.1081/NCN-200031492
M. Ishikawa ET AL: "Preparation of eukaryotic mRNA having differently methylated adenosine at the 5'-terminus and the effect of the methyl group in translation", Nucleic Acids Symposium Series, vol. 53, no. 1, 1 September 2009 (2009-09-01), pages 129-130, XP055331388, GB ISSN: 0261-3166, DOI: 10.1093/nass/nrp065

DESCRIPTION

FIELD OF THE INVENTION

[0001] The present invention relates to methods for the synthesis of 5'Capped RNAs. In particular aspects, the present invention relates to a method for the synthesis of an RNA molecule using novel Cap containing initiating oligonucleotide primers having natural or modified 5'-Cap 0, Cap 1 or trimethylguanosine-Cap (TMG-Cap) structures. The present invention also describes methods for efficiently generating such Cap containing initiating oligonucleotide primers.

BACKGROUND OF THE INVENTION

[0002] The following description is provided to assist the understanding of the reader. None of the information provided or references cited is admitted to be prior art in the present invention.

[0003] Messenger RNA (mRNA), encoding physiologically important proteins for therapeutic applications, has shown significant advantages over DNA-based plasmid and viral vectors for delivering genetic material. The most important of these advantages are:

1. (i) high level of safety (reduces potential genome damage from viral or plasmid integration),
2. (ii) mRNA delivery results in immediate protein expression (unlike delayed responses that generally occur with plasmids),
3. (iii) mRNA allows for robust dose-dependent control over expression of proteins and
4. (iv) the simplicity of large scale synthesis of mRNAs compared to manufacturing of plasmid and viral vectors.

[0004] Messenger RNAs can be encoded for virtually any known protein and can be delivered to specific tissues and organs by a variety of methods known to those skilled in the art. Once delivered, these mRNAs direct ribosomal protein expression within targeted tissues resulting in the production of many hundreds of proteins per mRNA molecule.

[0005] Several structural elements, present in each active mRNA molecule, are utilized to translate the encoded proteins efficiently. One of these elements is a Cap structure on the 5'-end of mRNAs, which is present in all eukaryotic organisms (and some viruses). Naturally occurring Cap structures comprise a ribo-guanosine residue that is methylated at position N7 of the guanine base. This 7-methylguanosine (^{7m}G) is linked via a 5'- to 5'-triphosphate chain at the 5'-end of the mRNA molecule. Throughout this application, 7m and m7 are used

interchangeably with equivalent meaning. The presence of the 7^mGppp fragment on the 5'-end is essential for mRNA maturation, it:

protects the mRNAs from degradation by exonucleases,

facilitates transport of mRNAs from the nucleus to the cytoplasm and

plays a key role in assembly of the translation initiation complex (Cell 9:645-653, (1976); Nature 266:235, (1977); Federation of Experimental Biologists Society Letter 96:1-11, (1978); Cell 40:223-24, (1985); Prog. Nuc. Acid Res. 35:173-207, (1988); Ann. Rev. Biochem. 68:913-963, (1999); J. Biol. Chem. 274:30337-3040, (1999)).

[0006] Only those mRNAs that carry the Cap structure are active in Cap dependent translation; "decapitation" of mRNA results in an almost complete loss of their template activity for protein synthesis (Nature, 255:33-37, (1975); J. Biol. Chem., vol. 253:5228-5231, (1978); and Proc. Natl. Acad. Sci. USA, 72:1189-1193, (1975)).

[0007] Another element of eukaryotic mRNA is the presence of 2'-O-methyl nucleoside residues at transcript position 1 (Cap 1), and in some cases, at transcript positions 1 and 2 (Cap 2). The 2'-O-methylation of mRNA is required for higher efficacy of mRNA translation *in vivo* (Proc. Natl. Acad. Sci. USA, 77:3952-3956 (1980)) and further improves nuclease stability of the 5'-capped mRNA. The mRNA with Cap 1 (and Cap 2) is a distinctive mark that allows cells to recognize the *bona fide* mRNA 5' end, and in some instances, to discriminate against transcripts emanating from infectious genetic elements (Nucleic Acid Research 43: 482-492 (2015)).

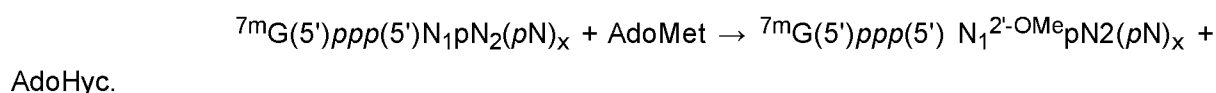
[0008] A primary mRNA transcript carries a 5'-triphosphate group (5'-pppmRNA) resulting from initiation of RNA synthesis starting with NTP (typically GTP) *in vivo*. Conversion of 5'-triphosphorylated end of mRNA transcript into a Cap structure (Cap 0) occurs via several enzymatic steps (J. Biol. Chem. 250:9322, (1975); J. Biol. Chem. 271:11936, (1996); J. Biol. Chem. 267:16430, (1992)). These enzymatic reactions steps include:

Step 1:	RNA triphosphatase converts 5'-triphosphate of mRNA to a 5'-diphosphate, $pppN_1(pN)_x \rightarrow ppN_1(pN)_x + \text{inorganic phosphate}$;
Step 2:	RNA guanyltransferase uses GTP to transfer a GMP residue to the 5'-diphosphate of the mRNA, $ppN_1(pN)_x + \text{GTP} \rightarrow \text{G}(5')ppp(5')N_1(pN)_x + \text{inorganic pyrophosphate}$; and
Step 3:	guanine-7-methyltransferase, uses S-adenosyl-methionine (AdoMet) as a cofactor and transfers the methyl group from AdoMet to the 7-nitrogen of the guanine base, $\text{G}(5')ppp(5')N_1(pN)_x + \text{AdoMet} \rightarrow 7^m\text{G}(5')ppp(5')N_1(pN)_x + \text{AdoHyc}$.

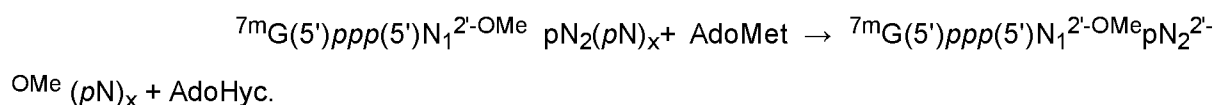
The RNA that results from these enzymatic activities is referred to as "5' capped RNA" or "capped RNA", and the combination of enzymes involved in this process that results in formation of "capped RNA" are referred to as "capping enzymes". Capping enzymes, including

cloned forms of such enzymes, have been identified and purified from many sources and are well known in the art (Prog. Nucleic Acid Res. Mol. Biol. 66:1-40, (2001); Prog. Nucleic Acid Res. Mol. Biol. 50:101-129, (1995); and Microbiol. Rev. 44:175, (1980)). The capped RNA that results from the addition of the cap nucleotide to the 5'-end of primary RNA by capping enzymes has been referred to as capped RNA having a "Cap 0 structure" (J. Biol. Chem. 269:14974-14981, (1994); J. Biol. Chem. 271:11936-11944, (1996)). Capping enzymes have been used to synthesize capped RNA having a Cap 0 structure *in vitro* (J. Biol. Chem. 255:11588, (1980); Proc. Natl. Acad. Sci. USA 94:9573, (1997); J. Biol. Chem. 267:16430, (1992); J. Biol. Chem. 269:14974, (1994); and J. Biol. Chem. 271:11936, (1996)).

[0009] Capped RNA having a 5'-Cap 0 structure can be further transformed *in vivo* to a "Cap 1" structure by the action of (nucleoside-2'-O-) methyltransferase (J. Biol. Chem. 269:14974-14981, (1994); J. Biol. Chem. 271:11936-11944, (1996); and EMBO 21:2757-2768, (2002)). For example, vaccinia mRNA (nucleoside-2'-O) methyltransferase can catalyze methylation of the 2'-hydroxyl group of the 5'-penultimate nucleotide of 5'-capped RNA having a Cap 0 structure by the following reaction:



[0010] Dimethylated capped RNAs having a Cap 1 structure have been reported to be translated more efficiently than capped RNAs having a Cap 0 structure (Nucleic Acids Res. 26:3208, (1998)). Eukaryotic cells utilize another (nucleoside-2'-O) methyltransferase (for example hMTR2 in human cells (Nucleic Acids Res. 39:4756 (2011)) to catalyze methylation of the 2'-hydroxyl group of the second transcribed nucleotide of 5'-capped RNA to convert the Cap 1 structure to a Cap 2 structure by the following reaction:



Approximately 50% of eukaryotic mRNAs have a Cap 2 structure.

[0011] In order to produce long functional RNAs for various biological studies, a method of *in vitro* enzymatic synthesis of primary RNA was developed in the mid-1980s (Methods Enzymol. 180:51-62, (1989); Nucl. Acids Res., 10:6353-6362, (1982); Meth. Enzymol., 180:42-50 (1989); Nucl. Acids Res., 12:7035-7056, (1984) and Nucleic Acid Research 15: 8783-8798, (1987)).

[0012] After *in vitro* transcription, the primary mRNA transcript carrying 5'-triphosphate group can be further capped with capping enzymes. However, *in vitro* enzymatic 5'-capping is expensive, laborious, inefficient and difficult to control.

[0013] In view of these disadvantages, another method was developed for the *in vitro* synthesis of capped mRNA where a chemically synthesized dinucleotide $7^m\text{G}(5')\text{ppp}(5')\text{G}$ (also referred to as mCAP) is used to initiate transcription (RNA 1: 957-967, (1995)). The mCAP dinucleotide contains the 5'-Cap 0 structure of mature mRNA but does not have 2'-O-methyl nucleosides characteristic for Cap 1 and Cap 2 structures.

[0014] However, there are two main disadvantages attributed to initiation of *in vitro* transcription using synthetic mCAP dinucleotide. The first is a strong competition of mCAP and pppG for initiation of mRNA synthesis. When mRNA is initiated with pppG the resultant ppp-mRNA is inactive in translation and immunogenic due to the presence of the 5'-triphosphate. Correspondingly, when mRNA is initiated with mCAP the resultant 5'-capped-mRNA is active in translation and is not as immunogenic.

[0015] In order to improve the ratio of 5'-capped to 5'-uncapped (or 5'-triphosphorylated; pppmRNA) mRNAs, an excess of 7^mGpppG over pppG (from 4:1 to 10:1) must be used to favor the production of the 5'-Cap structure mRNA transcripts (up to 80-90%). The negative side of this approach is a significant reduction of overall yield of mRNA due to a fast depletion of GTP supply during transcription and a requirement for large quantities of a synthetic mCAP dimer which can be expensive. After transcription an additional treatment of crude mixture, containing both 5'-capped mRNA and 5'-pppmRNA, with alkaline phosphatase is necessary to remove uncapped 5'-triphosphate groups from pppmRNA in order to reduce immunogenicity of synthesized mRNA. The uncapped 5'-OH form of mRNA obtained after phosphatase treatment is inactive and does not participate in translation process.

[0016] Another disadvantage, a bi-directional initiation, can arise when using a non-symmetrical mCAP dinucleotide. There is a tendency of the 3'-hydroxyl group of either the G or 7^mG moiety of 7^mGpppG to serve as initiation point for transcriptional elongation with a nearly equal probability. It typically leads to a synthesis of two isomeric RNAs of the form $7^m\text{G}(5')\text{pppG}(\text{pN})_n$ and $\text{G}(5')\text{ppp}7^m\text{G}(\text{pN})_n$, in approximately equal proportions, depending on conditions of the transcription reaction (RNA 1: 957-967, (1995)).

[0017] To eliminate bi-directional initiation of mRNA synthesis with mCAP dinucleotide a novel modified mCAP analog in which the 3'-OH group of 7^mG residue is replaced with OCH_3 ("OMe") : $7^m\text{G}(3'\text{-O-Me})\text{pppG}$ (also known as Anti-Reverse Cap Analog (ARCA)) was developed. ARCA initiates mRNA synthesis only in the correct forward orientation (RNA 7:1486-1495 (2001)). Several types of ARCA analogs are known in the art (see, for example, U.S. Patent No. 7,074,596). However, a large molar excess of ARCA over pppG is still required to ensure that most mRNA transcript molecules have the 5'-Cap structure. A further disadvantage is that an mRNA with a Cap 1 structure cannot be synthesized using a $7^m\text{GpppG}^{2'\text{-OMe}}$ Cap dimer (RNA 1: 957, (1995)) or its ARCA analog.

[0018] Presently, the known routes to production of active long mRNAs containing a Cap 1 structure consist of enzymatic capping and enzymatic 2' O-methylation of the 5'-triphosphorylated mRNA transcript or enzymatic 2'-O-methylation of mCAP-capped or ARCA-capped mRNA precursor (Nucleosides, Nucleotides, and Nucleic Acids, 25:337-340, (2006) and Nucleosides, Nucleotides, and Nucleic Acids 25(3):307-14, (2006)). Both approaches are quite laborious, difficult to control and, even with a substantial optimization, neither approach can guarantee a high yield of a capped and methylated mRNA precursor (J. Gen. Virol., 91:112-121, (2010)). Further, methods for preparing mRNAs with a Cap 2 structure are even more difficult and results are less predictable. Enzymes for converting Cap 1 to Cap 2 are not currently commercially available.

[0019] Another significant complication of *in vitro* synthesis of mRNAs, especially in large scale manufacturing, is the necessity to isolate and purify the active mRNA molecules carrying Cap from all uncapped mRNA forms which are inactive and in some cases immunogenic. Unfortunately, these methods are not trivial and often require a synthesis of modified mCAP analogs with conjugated affinity tag moieties allowing for easier isolation and purification of capped RNA transcript. Methods of synthesizing mCAP analogs with affinity tags as a reporter/affinity moiety and novel protocols for isolation of capped RNA from the transcription reaction mixture are known in the art (see, for example, U.S. Patent 8,344,118). While these approaches are efficient, they require use of more expensive mCAP analogs and they allow for preparation and isolation of mRNAs containing the Cap 0 structure only.

[0020] The *in vitro* synthesis of natural and modified RNAs find use in a variety of applications, including ribozyme, antisense, biophysical and biochemical studies. Additionally, capped mRNA transcripts are used for applications requiring protein synthesis such as *in vivo* expression experiments (using microinjection, transfection and infection), *in vitro* translation experiments and assays as well as various applications in therapeutics, diagnostics, vaccine development, labeling and detection.

[0021] Consequently, there is a need in the industry for compositions and methods that allow for large scale synthesis of mRNAs that are (a) less laborious than conventional methods, (b) eliminate or reduce bi-directional initiation during transcription, (c) result in higher yields of mRNA, at a (d) reduced cost compared to current methods, (e) reduces production of heterogeneous products with different 5'-sequences and (f) does not require additional enzymatic reactions to incorporate Cap 1 and Cap 2 structures into the synthesized mRNA. There is also a need for the synthesis of various mRNAs containing modified and/or unnatural nucleosides, carrying specific modifications and/or affinity tags such as fluorescent dyes, a radioisotope, a mass tag and/or one partner of a molecular binding pair such as biotin at or near the 5' end of the molecule.

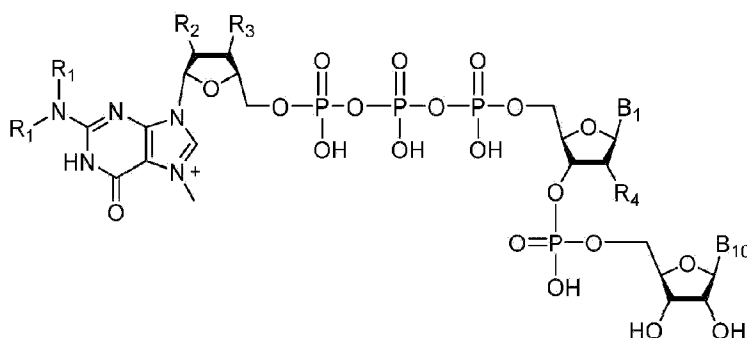
[0022] WO 2008/016473 describes cap analogues which are methylated at the N7 position of one or both guanosines of the dinucleotide cap as well as at the 3' position on the ribose ring. WO 2009/058911 describes the synthesis of capped/tagged RNA, methods of use and kits providing same. Thillier et al. (RNA, 2012, doi: 10.1261/ma.030932.111) describes the

synthesis of 5' Cap-0 and Cap-1 RNAs using solid-phase chemistry coupled with enzymatic methylation by human (guanine-*N*⁷)-methyl transferase. Sawai et al. (J Org Chem, 1999, 64(16), 5836-5840) describes the synthesis and reactions of nucleoside 5'-diphosphate imidazolide. Koukhareva et al. (Nucleosides, Nucleotides and Nucleic Acids, 2004, 23(10), 1667-1680) describes a chemical approach to the preparation of milligram quantities of short, capped RNA oligonucleotides, based on the use of a reactive precursor, m7GppQ [P1-7-methylguanosine-5'-O-yl, P2-O-8-(5-chloroquinolyl) pyrophosphate]. Ishikawa et al. (Nucleic Acids Symposium Series No. 53, 129, 2009, pages 129-130) discloses m⁷GpppApG and methylated derivatives thereof used as primers for in vitro transcription, whereby the A pairs with position -1 of the promoter.

SUMMARY OF THE INVENTION

[0023] Provided herein are methods for synthesizing 5'-capped RNAs. In one aspect of the present invention, the method comprises the steps of:

1. (a) introducing an initiating capped oligonucleotide primer of the following structure (Formula I):



wherein:

B₁ and B₁₀ are independently a natural nucleoside base;

R₁ is H or methyl;

R₂ and R₃ are independently H, OH, alkyl, O-alkyl or halogen; and

R₄ is H, OH or OMe,

into a mixture comprising a polynucleotide template and an RNA polymerase under conditions conducive to transcription by the RNA polymerase of the polynucleotide template, wherein:

B₁ in the initiating oligonucleotide primer is complementary to the base at position +1 in the promoter sequence of the polynucleotide template; and

2. (b) incubating the resulting mixture for a time sufficient to allow for transcription of said template.

[0024] Also described herein are RNA molecules comprising a Cap containing initiating oligonucleotide primer of Formula I, pharmaceutical compositions comprising such RNA, cells containing such RNA and cells containing a protein or peptide translated from such RNA.

BRIEF DESCRIPTION OF THE FIGURES

[0025]

Figure 1 shows an exemplary method of preparing 7-methylguanosine 5'-diphosphate (pp^{7m}G) from guanosine 5'-diphosphate;

Figure 2 shows an exemplary method of preparing 7-methylguanosine 5'-diphosphate imidazolidine (Im-pp^{7m}G) from pp^{7m}G;

Figure 3 shows an exemplary method of preparing 3'-O-methylguanosine 5'-phosphate (pG_{3'}OMe) from 3'-O-methylguanosine;

Figure 4 shows an exemplary method of preparing 3'-O-methylguanosine 5'-phosphorimidazolidine (Im-pG_{3'}OMe) from pG_{3'}OMe;

Figure 5 shows an exemplary method of preparing 3'-O-methylguanosine 5'-diphosphate (ppG_{3'}OMe) from Im-pG_{3'}OMe;

Figure 6 shows an exemplary method for preparing 7-methyl-3'-O-methylguanosine 5'-diphosphate (pp^{7m}G_{3'}OMe) from ppG_{3'}OMe;

Figure 7 shows an exemplary method for preparing 7-methyl-3'-O-methylguanosine 5'-diphosphate imidazolidine (Im-pp^{7m}G_{3'}OMe) from pp^{7m}G_{3'}OMe;

Figure 8 shows a general procedure for the preparation of pN_{2'}-OR₁pN oligonucleotides (R₁ = H or Me);

Figure 9 shows a general procedure for the synthesis of initiating oligonucleotides with Cap 0, Cap 1 or Cap 2 structures;

Figure 10A shows the structure of initiating capped oligonucleotide primers used in examples according to Formula I wherein: B₁ is guanine; M is 0; L is 1; q₁ through q₉ are 0; R₁ is H; R₂ is H; R₃ is O-methyl; X₁ is O; X₂ is O; X₁₃ is O; Y₁₃ is OH; Z₀ is O; Z₁ is O; Z₂ is O; Z₂₂ is O;

Figure 10B shows the structure of initiating capped oligonucleotide primers used in examples according to Formula I wherein: B₁ is guanine; B₁₀ is guanine; M is 0; L is 1; q₁ is 1; q₂ through q₉ are 0; R₁ is H; R₂ is H; R₃ is H; X₁ is O; X₂ is O; X₄ is O; X₁₃ is O; Y₁ is OH; Y₂ is OH; Y₄ is

OH; Y₁₃ is OH; Z₀ is O; Z₁ is O; Z₂ is O; Z₄ is O; Z₅ is O; Z₂₂ is O; R₄ is O-methyl;

Figure 10C shows the structure of initiating capped oligonucleotide primers used in examples according to Formula I wherein: B₁ is guanine; B₁₀ is guanine; M is 0; L is 1; q₁ is 1; q₂ through q₉ are 0; R₁ is H; R₂ is H; R₃ is O-methyl; X₁ is O; X₂ is O; X₄ is O; X₁₃ is O; Y₁ is OH; Y₂ is OH; Y₄ is OH; Y₁₃ is OH; Z₀ is O; Z₁ is O; Z₂ is O; Z₄ is O; Z₅ is O; Z₂₂ is O; R₄ is O-methyl;

Figure 10D shows the structure of initiating capped oligonucleotide primers used in examples according to Formula I wherein: B₁ is adenine; B₁₀ is guanine; M is 0; L is 1; q₁ is 1; q₂ through q₉ are 0; R₁ is H; R₂ is H; R₃ is H; X₁ is O; X₂ is O; X₄ is O; X₁₃ is O; Y₁ is OH; Y₂ is OH; Y₄ is OH; Y₁₃ is OH; Z₀ is O; Z₁ is O; Z₂ is O; Z₄ is O; Z₅ is O; Z₂₂ is O; R₄ is O-methyl;

Figure 10E shows the structure of initiating capped oligonucleotide primers used in examples according to Formula I wherein: B₁ is adenine; B₁₀ is guanine; M is 0; L is 1; q₁ is 1; q₂ through q₉ are 0; R₁ is H; R₂ is H; R₃ is O-methyl; X₁ is O; X₂ is O; X₄ is O; X₁₃ is O; Y₁ is OH; Y₂ is OH; Y₄ is OH; Y₁₃ is OH; Z₀ is O; Z₁ is O; Z₂ is O; Z₄ is O; Z₅ is O; Z₂₂ is O; R₄ is O-methyl;

Figure 10F shows the structure of initiating capped oligonucleotide primers used in examples according to Formula I wherein: B₁ is cytosine; B₁₀ is guanine; M is 0; L is 1; q₁ is 1; q₂ through q₉ are 0; R₁ is H; R₂ is H; R₃ is H; X₁ is O; X₂ is O; X₄ is O; X₁₃ is O; Y₁ is OH; Y₂ is OH; Y₄ is OH; Y₁₃ is OH; Z₀ is O; Z₁ is O; Z₂ is O; Z₄ is O; Z₅ is O; Z₂₂ is O; R₄ is O-methyl;

Figure 10G shows the structure of initiating capped oligonucleotide primers used in examples according to Formula I wherein: B₁ is cytosine; B₁₀ is guanine; M is 0; L is 1; q₁ is 1; q₂ through q₉ are 0; R₁ is H; R₂ is H; R₃ is O-methyl; X₁ is O; X₂ is O; X₄ is O; X₁₃ is O; Y₁ is OH; Y₂ is OH; Y₄ is OH; Y₁₃ is OH; Z₀ is O; Z₁ is O; Z₂ is O; Z₄ is O; Z₅ is O; Z₂₂ is O; R₄ is O-methyl;

Figure 10H shows the structure of initiating capped oligonucleotide primers used in examples according to Formula I wherein: B₁ is adenine; B₂ is guanine; B₁₀ is guanine; M is 0; L is 1; q₁ is 1; q₂ is 1; q₃ through q₉ are 0; R₁ is H; R₂ is H; R₃ is O-methyl; X₁ is O; X₂ is O; X₄ is O; X₅ is O; X₁₃ is O; Y₁ is OH; Y₂ is OH; Y₄ is OH; Y₅ is OH; Y₁₃ is OH; Z₀ is O; Z₁ is O; Z₂ is O; Z₄ is O; Z₅ is O; Z₆ is O; Z₂₂ is O; R₄ is O-methyl; R₅ is O-methyl;

Figure 11 shows the luciferase activity of mRNAs co-transcriptionally capped mRNAs;

Figures 12A-12H collectively show the capping efficiency of mRNAs co-transcriptionally capped with 12A) ARCA, 12B) m⁷GpppG_{2'}OmePG, 12C) m⁷G_{3'}OmepppG_{2'}OmePG, 12D) m⁷GpppA_{2'}OmePG, 12E) m⁷G_{3'}OmepppA_{2'}OmePG, 12F) m⁷GpppC_{2'}OmePG, 12G) m⁷G_{3'}OmepppC_{2'}OmePG, 12H) m⁷G_{3'}OmepppA_{2'}OmePG_{2'}OmePG. Capping efficiency in Figures 12B-12G is equal to or significantly exceeds that observed in Figure 12A;

Figures 13A-13D collectively show the capping efficiency and fidelity of initiation of mRNAs co-transcriptionally capped with m⁷GpppA_{2'}OmePG on a transcription template, wherein Figure 13A

illustrates the use of 2'-deoxythymidine and 2'-deoxycytidine residues at template positions +1 and +2 using Primer/NTP formulation 2; Figure 13B illustrates the use of 2'-deoxythymidine and 2'-deoxycytidine residues at template positions +1 and +2 using Primer/NTP formulation 3; Figure 13C illustrates the use of 2'-deoxycytidine residues at template positions +1 and +2 using Primer/NTP formulation 2; and Figure 13D illustrates the use of 2'-deoxycytidine residues at template positions +1 and +2 using Primer/NTP formulation 3; and

Figures 14A and 14B collectively show comparison of translation in differentiated THP-1 cells of mRNA made with m7GpppA2'OmepG initiating capped oligonucleotide on a transcription template with 2'-deoxythymidine and 2'-deoxycytidine residues at template positions +1 and +2 vs. a transcription template with cytidine residues at template positions +1 and +2.

DETAILED DESCRIPTION OF THE INVENTION

[0026] Unless defined otherwise, all terms used herein have the same meaning as are commonly understood by one of skill in the art to which this invention belongs. In the event that there is a plurality of definitions for a term herein, those in this section prevail.

[0027] As used herein in connection with numerical values, the term "approximately" or "about" means plus or minus 30% of the indicated value, including all values within the defined range, including the stated value.

[0028] As used herein, the terms "nucleic acid," "nucleotide sequence," or "nucleic acid sequence" refer to an oligonucleotide, polynucleotide, or any fragment thereof, any ribo or deoxyribo derivatives and to naturally occurring or synthetic molecules containing natural and/or modified nucleotide residues and internucleotide linkages. These phrases also refer to DNA or RNA of natural (*e.g.*, genomic) or synthetic origin which may be single-stranded, double-stranded, triple-stranded or tetra-stranded and may represent the sense or the antisense strand, or to any DNA-like or RNA-like material. An "RNA equivalent," in reference to a DNA sequence, is composed of the same linear sequence of nucleotides as the reference DNA sequence with the exception that all or most occurrences of the nitrogenous base thymine are replaced with uracil, and the sugar backbone is composed of ribose instead of 2'-deoxyribose. Additional alternative nucleic acid backbones suitable for the methods and compositions provided herein include but are not limited to phosphorothioate, phosphoroselenoate, alkyl phosphotriester, aryl phosphotriester, alkyl phosphonate, aryl phosphonate, phosphoboronate, morpholino nucleic acid (MNA), locked nucleic acids (LNA), peptide nucleic acids (PNA).

[0029] As used herein, the term "primer" or "oligonucleotide primer" refers to a ribo- or deoxyribo- or chimeric ribo/deoxyribo-oligonucleotide, single stranded, may be naturally occurring or synthetic, and usually include a sequence of between about 2 to about 10

nucleotides, about 3 to about 8 nucleotides or about 3 to about 5 nucleotides. Oligonucleotide primers may contain one or more modification groups. Oligonucleotide primers may include RNA, DNA, and/or other modified nucleosides. The skilled artisan is capable of designing and preparing oligonucleotide primers that are appropriate for transcription of DNA template sequence.

[0030] As used herein, the terms "initiating capped oligonucleotide analogs" or "initiating capped oligonucleotide primers" refer to an initiating oligonucleotide primer containing Cap 0, Cap 1 or TMG-Cap structure on 5'-end of the primer. The capped primer has an unmodified or open 3'-OH group and it may be extended by RNA polymerase through the incorporation of an NTP onto the 3'-end of the primer. It is able to initiate *in vitro* transcription under the control of a promoter in a transcription system containing necessary components: DNA template (e.g. DNA plasmid), RNA polymerase, nucleoside 5'-triphosphates and appropriate buffer. Also used herein, "initiating primer" or "initiating oligonucleotide primer" refers to an oligonucleotide, carrying a terminal 3'-OH group that is a valid substrate for RNA polymerase. In certain embodiments, the initiating oligonucleotide primer is a substrate for RNA polymerase and may be elongated by incorporation of NTP onto the 3'-end of the primer. The initiating oligonucleotide primer is complementary to the DNA template at the initiation site.

[0031] As used herein, the term "unsubstituted" or "unmodified" in the context of the initiating capped oligonucleotide primer and NTPs refers to an initiating capped oligonucleotide primer and NTPs that have not been modified.

[0032] As used herein, the term "modified initiating capped oligonucleotide primer" refers to an initiating capped oligonucleotide primer that contains one or more additional modification groups.

[0033] As used herein, the term "modification group" refers to any chemical moiety that may be attached to the initiating primer at locations, which include, but are not limited to, the sugar, nucleoside base, triphosphate bridge, and/or internucleotide phosphate (e.g., U.S. Patent Application No. 20070281308). The modification group of an initiating capped oligonucleotide primer may be a group of any nature compatible with the process of transcription.

[0034] As used herein, the term "internucleotide linkage" refers to the bond or bonds that connect two nucleosides of an oligonucleotide primer or nucleic acid and may be a natural phosphodiester linkage or modified linkage.

[0035] As used herein, the term "label" or "detectable label" refers to any compound or combination of compounds that may be attached or otherwise associated with a molecule so that the molecule can be detected directly or indirectly by detecting the label. A detectable label can be a radioisotope (e.g., carbon, phosphorus, iodine, indium, sulfur, tritium *etc.*), a mass isotope (e.g., H², C¹³ or N¹⁵), a dye or fluorophore (e.g., cyanine, fluorescein or coumarin), a hapten (e.g., biotin) or any other agent that can be detected directly or indirectly.

[0036] As used herein, the term "hybridize" or "specifically hybridize" refers to a process where initiating capped oligonucleotide primer anneals to a DNA template under appropriately stringent conditions during a transcription reaction. Hybridizations to DNA are conducted with an initiating capped oligonucleotide primer which is 3 nucleotides in length including the 5'-5' inverted cap structure. Nucleic acid hybridization techniques are well known in the art (e.g., Sambrook, *et al.*, Molecular Cloning: A Laboratory Manual, Second Edition, Cold Spring Harbor Press, Plainview, N.Y.(1989); Ausubel, F.M., *et al.*, Current Protocols in Molecular Biology, John Wiley & Sons, Secaucus, N.J. (1994)).

[0037] As used herein, the term "complement," "complementary," or "complementarity" in the context of a complex of an initiating capped oligonucleotide primer and a DNA template refers to standard Watson/Crick base pairing rules. For example, the sequence "5'-A-G-T-C-3'" is complementary to the sequence "3'-T-C-A-G-5'." Certain non-natural or synthetic nucleotides may be included in the nucleic acids described herein; these include but not limited to, base and sugar modified nucleosides, nucleotides, and nucleic acids, such as inosine, 7-deazaguanosine, 2'-O-methylguanosine, 2'-fluoro-2'-deoxycytidine, pseudouridine, Locked Nucleic Acids (LNA), and Peptide Nucleic Acids (PNA). Complementarity does not need to be perfect; duplexes may contain mismatched base pairs, degenerative, or unmatched nucleotides. Those skilled in the art can determine duplex stability empirically considering a number of variables including, for example, the length of the oligonucleotide, base composition and sequence of the oligonucleotide, incidence of mismatched base pairs, ionic strength, components of the hybridization buffer and reaction conditions.

[0038] Complementarity may be "complete" or "total" where all of the nucleotide bases of two nucleic acid strands are matched according to recognized base pairing rules, it may be "partial" in which only some of the nucleotide bases of an initiating capped oligonucleotide primer and a DNA target are matched according to recognized base pairing rules or it may be "absent" where none of the nucleotide bases of two nucleic acid strands are matched according to recognized base pairing rules. The degree of complementarity between of an initiating capped oligonucleotide primer and a DNA template may have a significant effect on the strength of hybridization between the initiating capped oligonucleotide and the DNA template and correspondingly the efficiency of the reaction. The term complementarity may also be used in reference to individual nucleotides. For example, a particular nucleotide within an oligonucleotide may be noted for its complementarity, or lack thereof, to a nucleotide within another strand, in contrast or comparison to the complementarity between the rest of an initiating capped oligonucleotide primer and DNA strand.

[0039] As used herein the term "complete", "total" or "perfectly" complementary means that each of the nucleotide bases of an initiating capped oligonucleotide primer and a DNA target are matched exactly according to recognized base pairing rules.

[0040] As used herein, the term "substantially complementary" refers to two sequences that hybridize under stringent hybridization conditions. Those skilled in the art will understand that substantially complementary sequences need not hybridize along their entire length. In

particular, substantially complementary sequences may comprise a contiguous sequence of bases that do not hybridize to a target sequence and may be positioned 3' or 5' to a contiguous sequence of bases that hybridize under stringent hybridization conditions to the target sequence.

[0041] As used herein, the term "specific" when used in reference to an initiating capped oligonucleotide primer sequence and its ability to hybridize to a DNA template is a sequence that has at least 50% sequence identity with a portion of the DNA template when the initiating capped oligonucleotide primer and DNA strand are aligned. Higher levels of sequence identity that may be preferred include at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 99%, and most preferable 100% sequence identity.

[0042] As used herein, the term "nucleoside" includes all naturally occurring nucleosides, including all forms of nucleoside bases and furanosides found in nature. Base rings most commonly found in naturally occurring nucleosides are purine and pyrimidine rings. Naturally occurring purine rings include, for example, adenine, guanine, and N⁶-methyladenine. Naturally occurring pyrimidine rings include, for example, cytosine, thymine, 5-methylcytosine, pseudouracyl. Naturally occurring nucleosides for example include, but are not limited to, ribo, 2'-O-methyl or 2'-deoxyribo derivatives of adenosine, guanosine, cytidine, thymidine, uridine, inosine, 7-methylguanosine or pseudouridine.

[0043] As used herein, the terms "nucleoside analogs," "modified nucleosides," or "nucleoside derivatives" include synthetic nucleosides as described herein. Nucleoside derivatives also include nucleosides having modified base or/and sugar moieties, with or without protecting groups and include, for example, 2'-deoxy-2'-fluorouridine, 5-fluorouridine and the like. The compounds and methods described herein include such base rings and synthetic analogs thereof, as well as unnatural heterocycle-substituted base sugars, and acyclic substituted base sugars. Other nucleoside derivatives that may be useful include, for example, LNA nucleosides, halogen-substituted purines (e.g., 6-fluoropurine), halogen-substituted pyrimidines, N⁶-ethyladenine, N⁴-(alkyl)-cytosines, 5-ethylcytosine, and the like (U.S. Patent No. 6,762,298).

[0044] As used herein, the terms "universal base," "degenerate base," "universal base analog" and "degenerate base analog" include, for example, a nucleoside analog with an artificial base which is, in certain embodiments, recognizable by RNA polymerase as a substitute for one of the natural NTPs (e.g., ATP, UTP, CTP and GTP) or other specific NTP. Universal bases or degenerate bases are disclosed in Loakes, D., *Nucleic Acids Res.*, 29:2437-2447 (2001); Crey-Desbiolles, C., et. al., *Nucleic Acids Res.*, 33:1532-1543 (2005); Kincaid, K., et. al., *Nucleic Acids Res.*, 33:2620-2628 (2005); Preparata, FP, Oliver, JS, J. *Comput. Biol.* 753-765 (2004); and Hill, F., et. al., *Proc Natl Acad. Sci. USA*, 95:4258-4263 (1998)).

[0045] As used herein, the term "modified NTP" refers to a nucleoside 5'-triphosphate having a chemical moiety group bound at any position, including the sugar, base, triphosphate chain, or any combination of these three locations. Examples of such NTPs can be found, for example in

"Nucleoside Triphosphates and Their Analogs: Chemistry, Biotechnology and Biological Applications," Vaghefi, M., ed., Taylor and Francis, Boca Raton (2005).

[0046] As used herein, the term "modified oligonucleotide" includes, for example, an oligonucleotide containing a modified nucleoside, a modified internucleotide linkage, or having any combination of modified nucleosides and internucleotide linkages. Examples of oligonucleotide internucleotide linkage modifications including phosphorothioate, phosphotriester and methylphosphonate derivatives (Stec, W.J., et al., Chem. Int. Ed. Engl., 33:709-722 (1994); Lebedev, A.V., et al., E., Perspect. Drug Discov. Des., 4:17-40 (1996); and Zon, et al., U.S. Patent Application No. 20070281308). Other examples of internucleotide linkage modifications may be found in Waldner, et al., Bioorg. Med. Chem. Letters 6:2363-2366 (1996).

[0047] The term "promoter" as used herein refers to a region of dsDNA template that directs and controls the initiation of transcription of a particular DNA sequence (e.g. gene). Promoters are located on the same strand and upstream on the DNA (towards the 5' region of the sense strand). Promoters are typically immediately adjacent to (or partially overlap with) the DNA sequence to be transcribed. Nucleotide positions in the promoter are designated relative to the transcriptional start site, where transcription of DNA begins (position +1). The initiating oligonucleotide primer is complementary to initiation site of promoter sequence (which, in certain embodiments, is at positions +1 and +2).

[0048] As used herein, the terms "transcription" or "transcription reaction" refers to methods known in the art for enzymatically making RNA that is complementary to DNA template, thereby producing the number of RNA copies of a DNA sequence. The RNA molecule synthesized in transcription reaction called "RNA transcript", "primary transcript" or "transcript". Transcription reaction involving the compositions and methods provided herein employs "initiating capped oligonucleotide primers". Transcription of DNA template may be exponential, nonlinear or linear. A DNA template may be a double stranded linear DNA, a partially double stranded linear DNA, circular double stranded DNA, DNA plasmid, PCR amplicon, a modified nucleic acid template which is compatible with RNA polymerase.

[0049] As used herein, the term "acyl" denotes the group $-C(O)R^a$, where R^a is hydrogen, lower alkyl, cycloalkyl, heterocyclyl, aryl, heteroaryl, and the like.

[0050] As used herein, the term "substituted acyl" denotes the group $-C(O)R^{a'}$, where $R^{a'}$ is substituted lower alkyl, substituted cycloalkyl, substituted heterocyclyl, substituted aryl, substituted heteroaryl, and the like.

[0051] As used herein, the term "acyloxy" denotes the group $-OC(O)R^b$, where R^b is hydrogen, lower alkyl, substituted lower alkyl, cycloalkyl, substituted cycloalkyl, heterocyclyl, substituted heterocyclyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, and the like.

[0052] As used herein, the term "alkyl" refers to a single bond chain of hydrocarbons ranging, in some embodiments, from 1-20 carbon atoms, and ranging in some embodiments, from 1-8 carbon atoms; examples include methyl, ethyl, propyl, isopropyl, n-butyl, sec-butyl, isobutyl, tert-butyl, pentyl, isoamyl, hexyl, octyl, dodecanyl, and the like.

[0053] As used herein, the term "lower alkyl" refers to a straight chain or a branched chain of hydrocarbons ranging, in some embodiments, from 1-6 carbon atoms, and ranging in some embodiments from 2-5 carbon atoms. Examples include ethyl, propyl, isopropyl, and the like.

[0054] As used herein, the term "alkenyl" refers to a straight-chain or branched-chain hydrocarbyl, which has one or more double bonds and, unless otherwise specified, contains from about 2 to about 20 carbon atoms, and ranging in some embodiments from about 2 to about 10 carbon atoms, and ranging in some embodiments from about 2 to about 8 carbon atoms, and ranging in some embodiments from about 2 to about 6 carbon atoms. Examples of alkenyl radicals include vinyl, allyl, 1,4-butadienyl, isopropenyl, and the like.

[0055] As used herein, the term "alkenylaryl" refers to alkenyl-substituted aryl groups and "substituted alkenylaryl" refers to alkenylaryl groups further bearing one or more substituents as set forth herein.

[0056] As used herein, the term "alkenylene" refers to divalent straight-chain or branched-chain hydrocarbyl groups having at least one carbon-carbon double bond, and typically containing 2-20 carbon atoms, and ranging in some embodiments from 2-12 carbon atoms, and ranging in some embodiments from 2-8 carbon atoms, and "substituted alkenylene" refers to alkenylene groups further bearing one or more substituents as set forth herein.

[0057] As used herein, the term "alkylene" refers to divalent hydrocarbyl group containing 1-20 carbon atoms, and ranging in some embodiments from 1-15 carbon atoms, straight-chain or branched-chain, from which two hydrogen atoms are taken from the same carbon atom or from different carbon atoms. Examples of alkylene include, but are not limited to, methylene (-CH₂-), ethylene (-CH₂CH₂-), and the like.

[0058] As used herein, the term "alkynyl" refers to a straight-chain or branched-chain hydrocarbyl, which has one or more triple bonds and contains from about 2-20 carbon atoms, and ranging in some embodiments from about 2-10 carbon atoms, and ranging in some embodiments from about 2- 8 carbon atoms, and ranging in some embodiments from about 2-6 carbon atoms. Examples of alkynyl radicals include ethynyl, propynyl (propargyl), butynyl, and the like.

[0059] As used herein, the term "alkynylaryl" refers to alkynyl-substituted aryl groups and "substituted alkynylaryl" refers to alkynylaryl groups further bearing one or more substituents as set forth herein.

[0060] As used herein, the term "alkoxy" denotes the group -OR^c, where R^c is lower alkyl,

substituted lower alkyl, aryl, substituted aryl, aralkyl, substituted aralkyl, heteroalkyl, heteroarylalkyl, cycloalkyl, substituted cycloalkyl, cycloheteroalkyl, or substituted cycloheteroalkyl as defined.

[0061] As used herein, the term "lower alkoxy" denotes the group $-OR^d$, where R^d is lower alkyl.

[0062] As used herein, the term "alkylaryl" refers to alkyl-substituted aryl groups and "substituted alkylaryl" refers to alkylaryl groups further bearing one or more substituents as set forth herein.

[0063] As used herein, the term "alkylthio" refers to the group $-SR^h$, where R^h is alkyl.

[0064] As used herein, the term "substituted alkylthio" refers to the group $-SR^i$, where R^i is substituted alkyl.

[0065] As used herein, the term "alkynylene" refers to divalent straight-chain or branched-chain hydrocarbyl groups having at least one carbon-carbon triple bond, and typically having in the range of about 2-12 carbon atoms, and ranging in some embodiments from about 2-8 carbon atoms, and "substituted alkynylene" refers to alkynylene groups further bearing one or more substituents as set forth herein.

[0066] As used herein, the term "amido" denotes the group $-C(O)NR^jR^{j'}$, where R^j and $R^{j'}$ may independently be hydrogen, lower alkyl, substituted lower alkyl, alkyl, substituted alkyl, aryl, substituted aryl, heteroaryl, or substituted heteroaryl.

[0067] As used herein, the term "substituted amido" denotes the group $-C(O)NR^kR^{k'}$, where R^k and $R^{k'}$ are independently hydrogen, lower alkyl, substituted lower alkyl, aryl, substituted aryl, heteroaryl, or substituted heteroaryl, provided, however, that at least one of R^k and $R^{k'}$ is not hydrogen. $R^kR^{k'}$ in combination with the nitrogen may form an optionally substituted heterocyclic or heteroaryl ring.

[0068] As used herein, the term "amino" or "amine" denotes the group $-NR^nR^{n'}$, where R^n and $R^{n'}$ may independently be hydrogen, lower alkyl, substituted lower alkyl, alkyl, substituted alkyl, aryl, substituted aryl, heteroaryl, or substituted heteroaryl as defined herein. A "divalent amine" denotes the group $-NH-$. A "substituted divalent amine" denotes the group $-NR-$ where R is lower alkyl, substituted lower alkyl, alkyl, substituted alkyl, aryl, substituted aryl, heteroaryl, or substituted heteroaryl.

[0069] As used herein, the term "substituted amino" or "substituted amine" denotes the group $-NR^pR^{p'}$, where R^p and $R^{p'}$ are independently hydrogen, lower alkyl, substituted lower alkyl,

alkyl, substituted alkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, provided, however, that at least one of R^P and $R^{P'}$ is not hydrogen. $R^P R^{P'}$ in combination with the nitrogen may form an optionally substituted heterocyclic, or heteroaryl ring.

[0070] As used herein, the term "aroyl" refers to aryl-carbonyl species such as benzoyl and "substituted aroyl" refers to aroyl groups further bearing one or more substituents as set forth herein.

[0071] As used herein, the term "aryl" alone or in combination refers to phenyl, naphthyl or fused aromatic heterocyclic optionally with a cycloalkyl of 5-10 ring members, and in some embodiments 5-6, ring members and/or optionally substituted with 1 to 3 groups or substituents of halo, hydroxy, alkoxy, alkylthio, alkylsulfinyl, alkylsulfonyl, acyloxy, aryloxy, heteroaryloxy, amino optionally mono- or di-substituted with alkyl, aryl or heteroaryl groups, amidino, urea optionally substituted with alkyl, aryl, heteroaryl or heterocyclyl groups, aminosulfonyl optionally N-mono- or N,N-di-substituted with alkyl, aryl or heteroaryl groups, alkylsulfonylamino, arylsulfonylamino, heteroarylsulfonylamino, alkylcarbonylamino, arylcarbonylamino, heteroarylcarbonylamino, or the like.

[0072] As used herein, the term "aryloxy" denotes the group $-OAr$, where Ar is an aryl, or substituted aryl group.

[0073] As used herein, the term "carbocycle" refers to a saturated, unsaturated, or aromatic group having a single ring or multiple condensed rings composed of linked carbon atoms. The ring(s) can optionally be unsubstituted or substituted with, e.g., halogen, lower alkyl, alkoxy, alkylthio, acetylene ($-C\equiv CH$), amino, amido, azido, carboxyl, hydroxyl, aryl, aryloxy, heterocycle, heteroaryl, substituted heteroaryl, nitro ($-NO_2$), cyano ($-CN$), thiol ($-SH$), sulfamido ($-S(O)_2NH_2$), and the like.

[0074] As used herein, the term "guanidinyll" denotes the group $-N=C(NH_2)_2$ and "substituted guanidinyll" denotes the group $-N=C(NR_2)_2$, where each R is independently H, alkyl, substituted alkyl, aryl, or substituted aryl as set forth herein.

[0075] As used herein, the term "halo" or "halogen" refers to all halogens, i.e., chloro (Cl), fluoro (F), bromo (Br), and iodo (I).

[0076] As used herein, the term "heteroaryl" refers to a monocyclic aromatic ring structure containing 5 or 6 ring atoms, or a bicyclic aromatic group having 8-10 atoms, containing one or more, and in some embodiments 1-4, and in some embodiments 1-3, and in some embodiments 1-2 heteroatoms independently selected from the group O, S, and N, and optionally substituted with 1-3 groups or substituents of halo, hydroxy, alkoxy, alkylthio, alkylsulfinyl, alkylsulfonyl, acyloxy, aryloxy, heteroaryloxy, amino optionally mono- or di-substituted with alkyl, aryl or heteroaryl groups, amidino, urea optionally substituted with alkyl, aryl, heteroaryl, or heterocyclyl groups, aminosulfonyl optionally N-mono- or N,N-di-substituted

with alkyl, aryl or heteroaryl groups, alkylsulfonylamino, arylsulfonylamino, heteroaryl sulfonyl amino, alkylcarbonylamino, arylcarbonylamino, heteroarylcarbonylamino, or the like. Heteroaryl is also intended to include oxidized S or N, such as sulfinyl, sulfonyl, and N-oxide of a tertiary ring nitrogen. A carbon or nitrogen atom is the point of attachment of the heteroaryl ring structure such that a stable aromatic ring is retained. Examples of heteroaryl groups are phthalimide, pyridinyl, pyridazinyl, pyrazinyl, quinazolinyl, purinyl, indolyl, quinolinyl, pyrimidinyl, pyrrolyl, oxazolyl, thiazolyl, thienyl, isoxazolyl, oxathiadiazolyl, isothiazolyl, tetrazolyl, imidazolyl, triazinyl, furanyl, benzofuryl, indolyl, and the like. A substituted heteroaryl contains a substituent attached at an available carbon or nitrogen to produce a stable compound.

[0077] As used herein, the term "substituted heteroaryl" refers to a heterocycle optionally mono or poly substituted with one or more functional groups, e.g., halogen, lower alkyl, lower alkoxy, alkylthio, acetylene, amino, amido, carboxyl, hydroxyl, aryl, aryloxy, heterocycle, substituted heterocycle, hetaryl, substituted hetaryl, nitro, cyano, thiol, sulfamido, and the like.

[0078] As used herein, the term "heterocycle" refers to a saturated, unsaturated, or aromatic group having a single ring (e.g., morpholino, pyridyl or furyl) or multiple condensed rings (e.g., naphthpyridyl, quinoxalyl, quinolinyl, indolizinyl or benzo[b]thienyl) and having carbon atoms and at least one hetero atom, such as N, O or S, within the ring, which can optionally be unsubstituted or substituted with, e.g., halogen, lower alkyl, lower alkoxy, alkylthio, acetylene, amino, amido, carboxyl, hydroxyl, aryl, aryloxy, heterocycle, hetaryl, substituted hetaryl, nitro, cyano, thiol, sulfamido, and the like.

[0079] As used herein, the term "substituted heterocycle" refers to a heterocycle substituted with 1 or more, e.g., 1, 2, or 3, substituents selected from the group consisting of optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, halo, hydroxy, alkoxy, alkylthio, alkylsulfinyl, alkylsulfonyl, acyloxy, aryl, substituted aryl, aryloxy, heteroaryloxy, amino, amido, amidino, urea optionally substituted with alkyl, aryl, heteroaryl or heterocyclyl groups, aminosulfonyl optionally N-mono- or N,N-di-substituted with alkyl, aryl or heteroaryl groups, alkylsulfonylamino, arylsulfonylamino, heteroarylsulfonylamino, alkylcarbonylamino, arylcarbonylamino, heteroarylcarbonylamino, acyl, carboxyl, heterocycle, substituted heterocycle, hetaryl, substituted hetaryl, nitro, cyano, thiol, sulfonamido, and oxo, attached at any available point to produce a stable compound.

[0080] As used herein, the term "hydrocarbyl" refers to any organic radical where the backbone thereof comprises carbon and hydrogen only. Thus, hydrocarbyl embraces alkyl, cycloalkyl, alkenyl, cycloalkenyl, alkynyl, aryl, alkylaryl, arylalkyl, arylalkenyl, alkenylaryl, arylalkynyl, alkynylaryl, and the like.

[0081] As used herein, the term "substituted hydrocarbyl" refers to any of the above-referenced hydrocarbyl groups further bearing one or more substituents selected from hydroxy, hydrocarbyloxy, substituted hydrocarbyloxy, alkylthio, substituted alkylthio, arylthio, substituted arylthio, amino, alkylamino, substituted alkylamino, carboxy, -C(S)SR, -C(O)SR, -C(S)NR₂, where each R is independently hydrogen, alkyl or substituted alkyl, nitro, cyano, halo,

-SO₃M or -OSO₃M, where M is H, Na, K, Zn, Ca, or meglumine, guanidiny, substituted guanidiny, hydrocarbyl, substituted hydrocarbyl, hydrocarbylcarbonyl, substituted hydrocarbylcarbonyl, hydrocarbyloxycarbonyl, substituted hydrocarbyloxycarbonyl, hydrocarbylcarbonyloxy, substituted hydrocarbylcarbonyloxy, acyl, acyloxy, heterocyclic, substituted heterocyclic, heteroaryl, substituted heteroaryl, heteroarylcarbonyl, substituted heteroarylcarbonyl, carbamoyl, monoalkylcarbamoyl, dialkylcarbamoyl, arylcarbamoyl, a carbamate group, a dithiocarbamate group, aroyl, substituted aroyl, organosulfonyl, substituted organosulfonyl, organosulfinyl, substituted alkylsulfinyl, alkylsulfonylamino, substituted alkylsulfonylamino, arylsulfonylamino, substituted arylsulfonylamino, a sulfonamide group, sulfuryl, and the like, including two or more of the above-described groups attached to the hydrocarbyl moiety by such linker/spacer moieties as -O-, -S-, -NR-, where R is hydrogen, alkyl or substituted alkyl, -C(O)-, -C(S)-, -C(=NR')-, -C(=CR'₂)-, where R' is alkyl or substituted alkyl, -O-C(O)-, -O-C(O)-O-, -O-C(O)-NR- (or -NR-C(O)-O-), -NR-C(O)-, -NR-C(O)-NR-, -S-C(O)-, -S-C(O)-O-, -S-C(O)-NR-, -O-S(O)₂-, -O-S(O)₂-O-, -O-S(O)₂-NR-, -O-S(O)-, -O-S(O)-O-, -O-S(O)-NR-, -O-NR-C(O)-, -O-NR-C(O)-O-, -O-NR-C(O)-NR-, -NR-O-C(O)-, -NR-O-C(O)-O-, -NR-O-C(O)-NR-, -O-NR-C(S)-, -O-NR-C(S)-O-, -O-NR-C(S)-NR-, -NR-O-C(S)-, -NR-O-C(S)-O-, -NR-O-C(S)-NR-, -O-C(S)-, -O-C(S)-O-, -O-C(S)-NR- (or -NR-C(S)-O-), -NR-C(S)-, -NR-C(S)-NR-, -S-S(O)₂-, -S-S(O)₂-O-, -S-S(O)₂-NR-, -NR-O-S(O)-, -NR-O-S(O)-O-, -NR-O-S(O)-NR-, -NR-O-S(O)₂-, -NR-O-S(O)₂-O-, -NR-O-S(O)₂-NR-, -O-NR-S(O)-, -O-NR-S(O)-O-, -O-NR-S(O)-NR-, -O-NR-S(O)₂-O-, -O-NR-S(O)₂-NR-, -O-NR-S(O)₂-, -O-P(O)R₂-, -S-P(O)R₂-, or -NR-P(O)R₂-, where each R is independently hydrogen, alkyl or substituted alkyl, and the like.

[0082] As used herein, the term "hydroxyl" or "hydroxy" refers to the group -OH.

[0083] As used herein, the term "oxo" refers to an oxygen substituent double bonded to the attached carbon.

[0084] As used herein, the term "sulfinyl" denotes the group -S(O)-.

[0085] As used herein, the term "substituted sulfinyl" denotes the group -S(O)R^t, where R^t is lower alkyl, substituted lower alkyl, cycloalkyl, substituted cycloalkyl, cycloalkylalkyl, substituted cycloalkylalkyl, heterocyclyl, substituted heterocyclyl, heterocyclylalkyl, substituted heterocyclylalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heteroaralkyl, substituted heteroaralkyl, aralkyl, or substituted aralkyl.

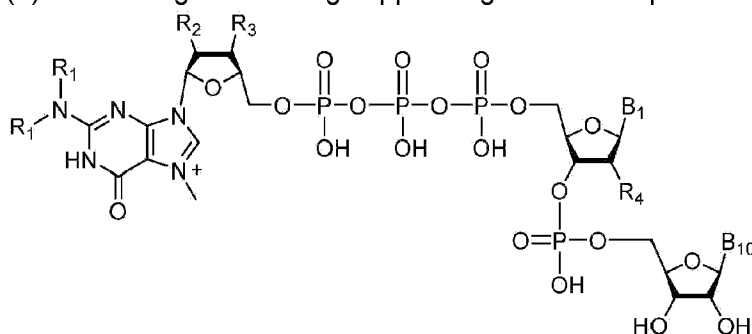
[0086] As used herein, the term "sulfonyl" denotes the group -S(O)₂-.

[0087] As used herein, the term "substituted sulfonyl" denotes the group -S(O)₂R^t, where R^t is lower alkyl, substituted lower alkyl, cycloalkyl, substituted cycloalkyl, cycloalkylalkyl, substituted cycloalkylalkyl, heterocyclyl, substituted heterocyclyl, heterocyclylalkyl, substituted heterocyclylalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heteroaralkyl, substituted heteroaralkyl, aralkyl, or substituted aralkyl.

[0088] As used herein, the term "sulfuryl" denotes the group $-S(O)_2-$.

[0089] The present application describes methods and compositions for synthesizing 5'Capped RNAs wherein the initiating capped oligonucleotide primers have the general form $m^7Gppp[N_2'OMe]_n[N]_m$ wherein m^7G is N7-methylated guanosine or any guanosine analog, N is any natural, modified or unnatural nucleoside "n" can be any integer from 1 to 4 and "m" can be an integer from 1 to 9. In one aspect, the invention provides a method for synthesizing an RNA molecule comprising the steps of:

1. (a) introducing an initiating capped oligonucleotide primer of the following structure:



wherein:

B_1 and B_{10} are independently a natural nucleoside base;

R_1 is H or methyl;

R_2 and R_3 are independently H, OH, alkyl, O-alkyl or halogen; and

R_4 is H, OH or OMe,

into a mixture comprising a polynucleotide template and an RNA polymerase under conditions conducive to transcription by the RNA polymerase of the polynucleotide template, wherein:

B_1 in the initiating oligonucleotide primer is complementary to the base at position +1 in the promoter sequence of the polynucleotide template; and

2. (b) incubating the resulting mixture for a time sufficient to allow for transcription of said template.

[0090] The initiating capped oligonucleotide primer is a trimer ($q^2-q^9 = 0$). A number of examples of the initiating capped oligonucleotide trimer primers are presented in Table I below:

Table I

SEQ ID No.	Sequence of Initiating Capped Oligonucleotide Primer
1	$m^7GpppApA$
2	$m^7GpppApC$

SEQ ID No.	Sequence of Initiating Capped Oligonucleotide Primer
3	m ⁷ GpppApG
4	m ⁷ GpppApU
5	m ⁷ GpppCpA
6	m ⁷ GpppCpC
7	m ⁷ GpppCpG
8	m ⁷ GpppCpU
9	m ⁷ GpppGpA
10	m ⁷ GpppGpC
11	m ⁷ GpppGpG
12	m ⁷ GpppGpU
13	m ⁷ GpppUpA
14	m ⁷ GpppUpC
15	m ⁷ GpppUpG
16	m ⁷ GpppUpU
17	m ⁷ G _{3'} OmepppApA
18	m ⁷ G _{3'} OmepppApC
19	m ⁷ G _{3'} OmepppApG
20	m ⁷ G _{3'} OmepppApU
21	m ⁷ G _{3'} OmepppCpA
22	m ⁷ G _{3'} OmepppCpC
23	m ⁷ G _{3'} OmepppCpG
24	m ⁷ G _{3'} OmepppCpU
25	m ⁷ G _{3'} OmepppGpA
26	m ⁷ G _{3'} OmepppGpC
27	m ⁷ G _{3'} OmepppGpG
28	m ⁷ G _{3'} OmepppGpU
29	m ⁷ G _{3'} OmepppUpA
30	m ⁷ G _{3'} OmepppUpC

SEQ ID No.	Sequence of Initiating Capped Oligonucleotide Primer
31	m ⁷ G _{3'} OmepppUpG
32	m ⁷ G _{3'} OmepppUpU
33	m ⁷ G _{3'} OmepppA _{2'} OmepA
34	m ⁷ G _{3'} OmepppA _{2'} OmepC
35	m ⁷ G _{3'} OmepppA _{2'} OmepG
36	m ⁷ G _{3'} OmepppA _{2'} OmepU
37	m ⁷ G _{3'} OmepppC _{2'} OmepA
38	m ⁷ G _{3'} OmepppC _{2'} OmepC
39	m ⁷ G _{3'} OmepppC _{2'} OmepG
40	m ⁷ G _{3'} OmepppC _{2'} OmepU
41	m ⁷ G _{3'} OmepppG _{2'} OmepA
42	m ⁷ G _{3'} OmepppG _{2'} OmepC
43	m ⁷ G _{3'} OmepppG _{2'} OmepG
44	m ⁷ G _{3'} OmepppG _{2'} OmepU
45	m ⁷ G _{3'} OmepppU _{2'} OmepA
46	m ⁷ G _{3'} OmepppU _{2'} OmepC
47	m ⁷ G _{3'} OmepppU _{2'} OmepG
48	m ⁷ G _{3'} OmepppU _{2'} OmepU
49	m ⁷ GpppA _{2'} OmepA
50	m ⁷ GpppA _{2'} OmepC
51	m ⁷ GpppA _{2'} OmepG
52	m ⁷ GpppA _{2'} OmepU
53	m ⁷ GpppC _{2'} OmepA
54	m ⁷ GpppC _{2'} OmepC
55	m ⁷ GpppC _{2'} OmepG
56	m ⁷ GpppC _{2'} OmepU
57	m ⁷ GpppG _{2'} OmepA

SEQ ID No.	Sequence of Initiating Capped Oligonucleotide Primer
58	m ⁷ GpppG _{2'} OmepC
59	m ⁷ GpppG _{2'} OmepG
60	m ⁷ GpppG _{2'} OmepU
61	m ⁷ GpppU _{2'} OmepA
62	m ⁷ GpppU _{2'} OmepC
63	m ⁷ GpppU _{2'} OmepG
64	m ⁷ GpppU _{2'} OmepU

[0091] Other initiating capped oligonucleotide primers described herein include those primers having known or novel base analogues. Methods for synthesizing initiating capped oligonucleotide primers are exemplified in the examples below.

Transcription

[0092] In Eukaryotes, transcription of messenger RNAs (mRNAs) is done by RNA polymerase II. This is a complicated multi-subunit enzyme with complex regulation. To carry out large scale transcription *in vitro*, researches commonly use single subunit phage polymerases derived from T7, T3, SP6, K1E, K1F or K11 bacteriophages. This family of polymerases has simple, minimal promoter sequences of ~17 nucleotides which require no accessory proteins and have minimal constraints of the initiating nucleotide sequence. While this application focuses on T7 RNA Polymerase (T7 RNAP), one skilled in the art would understand that this invention could be practiced with other RNA polymerases.

[0093] T7 RNAP exists in at least two protein states. The first is referred to as the "abortive complex" and is associated with transcriptional initiation. The second is a very processive conformation called the "elongation complex". *In vitro* transcription can be broken into six steps: 1) binding of the RNA polymerase to the promoter sequence, 2) initiation of transcription, 3) non-processive elongation termed abortive transcription during which the polymerase frequently releases the DNA template and short abortive transcripts 4) conversion of the open complex to the closed complex, 5) processive elongation and 6) transcriptional termination. A significant amount of RNA produced during transcription consists of short abortive fragments of ~2-8 nucleotides in length (Biochemistry 19:3245-3253 (1980); Nucleic Acids Res. 9:31-45 (1981); Nucleic Acids Res. 15:8783-8798 (1987); Biochemistry 27:3966-3974 (1988)). After synthesis of about 10-14 bases, RNA polymerases escape from abortive cycling, at the same time losing sequence-specific contacts with the promoter DNA, and forming a processive elongation complex, in which the RNA chain is extended in a sequence-

independent manner (J. Mol. Biol. 183:165-177(1985); Proc. Natl. Acad. Sci. U. S. A. 83:3614-3618(1986); Mol. Cell Biol. 7:3371-3379 (1987)).

[0094] The consensus sequence for the most active Class III T7 promoters encompasses 17 bp of sequence upstream, and 6 bp downstream, of the transcription start site (Cell 16:815-25 (1979)). The position of the first transcribed nucleotide is commonly referred to as the +1 transcript nucleotide of the RNA, the second transcribed nucleotide as +2 transcript nucleotide and so on (Table 2). During transcription, the two strands are melted to form a transcription bubble and the bottom strand of the duplex (shown 3' to 5' in Table 2) is the template for transcription. For transcript nucleotides +3 and beyond, the template strand defines the identity of the transcribed nucleotides primarily through Watson-Crick base pairing interactions. Here the nucleotide encoding the first RNA transcript nucleotide is defined as the +1 nucleotide of the template. In the example shown in Table 2, the +1 transcript nucleotide is G and the +1 template nucleotide is C. Likewise the +4 transcript nucleotide is A and the +4 template nucleotide is T.

Table 2

Position in transcript	+1+2+3+4+5+6 	
Transcript sequence	pppGGGAGA	SEQ ID NO. 49
Promoter top strand	5' -TAATACGACTCACTATAGGGAGA...-3'	SEQ ID NO. 50
Promoter bottom strand	3' -ATTATGCTGAGTGATATCCCTCT...-5' +1+2+3+4+5+6	SEQ ID NO. 51
Position in template		

[0095] Unlike DNA polymerases, T7 RNAP initiates RNA synthesis in the absence of a primer. The first step in initiation is called de novo RNA synthesis, in which RNA polymerase recognizes a specific sequence on the DNA template, selects the first pair of nucleotide triphosphates complementary to template residues at positions +1 and +2, and catalyzes the formation of a phosphodiester bond to form a dinucleotide. The initiating nucleotides have lower affinities for the polymerase than those used during elongation. The K_d value is 2 mM for the first initiating NTP and 80 μM for the second, whereas the K_d is approximately 5 μM for NTPs during elongation (J. Mol. Biol. (2007) 370, 256-268). It has been found that de novo synthesis is the rate-limiting step during transcription. T7 RNAP exhibits a strong bias for GTP as the initiating nucleotide (J. Biol. Chem. 248: 2235-2244 (1973)). Among the 17 T7 promoters in the genome, 15 initiate with GTP (and 13 with pppGpG), whereas there is no obvious NTP preference during transcription elongation (J. Mol. Biol. 370:256-268 (2007)). T7 RNA polymerase initiates poorly on promoters encoding A at position +1; transcription instead initiates predominantly with an encoded G at position +2 (J. Biol. Chem. 278:2819-2823

(2003)).

[0096] During *de novo* RNA synthesis, binding of the initiating nucleotides is achieved primarily by the free energy created from base stacking, specific interactions between the polymerase residues, the guanine moieties of the initiating nucleotides and base complementarity interactions (J. Mol. Biol. 370:256-268 (2007)).

[0097] It is known that T7 RNAP can also initiate with short oligonucleotide primers. For example, it is known that 13 promoters in the T7 genome initiate with pppGpG (J. Mol. Biol. 370:256-268 (2007)). Several groups showed that T7 RNAP can initiate from dinucleotide primers (Biochemistry 24:5716-5723 (1985)). Axelrod *et al.* showed that an uncapped GpA dinucleotide could initiate from +1 and +2 template nucleotides that were 2'-deoxycytidine and 2'-deoxythymidine, respectively ("CT" template). Their reaction conditions were 200 micromolar (μ M) dimer and 100 μ M ATP, CTP, GTP and UTP. Their reaction mixture also contained 100 μ M 3' dATP, 3' dCTP 3' dUTP or 50 μ M 3' dGTP. They observe only GpA initiated RNAs and not a mixture of GpA initiated RNAs and 5' triphosphate RNAs from GTP initiation. This is likely due to the reaction conditions employed. 100 μ M GTP is well below the 2 mM Kd of T7 polymerase for the first initiating guanosine (J. Mol. Biol. (2007) 370, 256-268). Since GTP competes for initiation with the initiating oligonucleotide, using a low GTP concentration favors GpA initiation but results in low transcription yield (maximum calculated yield estimated to be <150 ug / mL of reaction). When initiating transcription on "CT" template with ApG, CpG, UpG or GpG, they observed formation of RNA transcripts with an additional untemplated 5' nucleotide (A, C, U or G, respectively).

[0098] Axelrod *et al.* also used uncapped GpG dinucleotide to initiate RNA synthesis on a promoter where template nucleotides +1 and +2 were 2'-deoxycytidines ("CC" template). They observed low fidelity of initiation and observed three different transcription products. They state, "An examination of the autoradiograph indicates that one member of each triplet resulted from initiation with GpG at the normal (+ 1) position, the second member of each triplet resulted from initiation with GpG at the abnormal (-1) position, and the third member of each triplet resulted from initiation with guanosine triphosphate at the normal position. Thus, GpG is a relatively weak initiator with the ϕ 10 promoter ("CC" template), as well as with the ϕ 1.1A promoter ("CT" template), and is unable to prevent normal initiation with guanosine triphosphate at the concentration that was used." They did not observe initiation with a GpA dinucleotide with ϕ 10 promoter ("CC" template). CpA, ApC and ApA did not serve as initiators on either of the above "TC" and "CC" templates, presumably because these cannot hybridize to the template nucleotides at positions +1 and +2. The method described in Axelrod *et al.* was designed for production of very small amounts of radioactive transcripts for sequencing and is not suitable for large scale production of useful pharmaceutical amounts of RNA. If larger concentrations ($\sim$ 5 mM) of initiating dimer and NTPs, including GTP, were used to increase the yield of RNA, the expected result is a low proportion of RNA that starts with initiating dimer since GTP competes efficiently with dimer for initiation from the +1 nucleotides at NTP concentrations closer to the Kd (2 mM), producing a large proportion of RNA that starts with pppG.

[0099] Pitulle *et al.* showed that transcription with T7 RNAP could be initiated with uncapped oligonucleotides (2-mer to 6-mer) (Gene, 112:101-105 (1992)). These oligonucleotides had either a 5'-OH or a 5' monophosphate. They also initiated transcription with an oligonucleotide of the structure Biotin-ApG. All of the oligonucleotides used in this study contained a 3' terminal G. Pitulle *et al.* also showed that 2'-O-methyl residues and deoxy residues could be included within the primer sequence to produce RNA transcripts with 2'-O-methylated or 2'-deoxy residues at or near 5'-end of RNA. It is clear in this publication, that the 3' terminal guanosine residue of the any initiating oligonucleotide paired with the +1 template nucleotide. This results in untemplated nucleotides appended to the 5' end of the transcribed RNA. Specifically, the authors state, "Also sequence variations in this segment are easily possible, since no base-pairing with the template DNA is required apart from the Y-terminal G." Thus all of the initiating oligonucleotide primers are complementary only to the template nucleotide "C" at position +1 and not to any nucleotides at the following positions (+2, +3 etc.). This is confirmed in subsequent methods papers by this group (Methods Mol Biol.74: 99-110 (1997), Methods Mol. Biol. 252:9-17, (2004)). Their methods differ from the method described herein where all the nucleotides of the initiating capped oligonucleotide primer completely complementary to template nucleotides at positions +1 and following positions. Kleineidam *et al.* created 5' modified tRNA transcripts by initiation with dimers or trimers that were modified with 2'-deoxy or 2'-O-methyl sugars (Nucleic Acids Research 21:1097-1101 (1993). Again the authors state that the 3'-terminal guanosine of the primer initiates at the +1 template nucleotide "C".

[0100] Another study by Ishikawa *et al.* showed that capped initiating oligonucleotide trimers of the structure $m^7GpppApG$, m^7Gppp^mApG , $m^7GpppA_{2'Ome}pG$ or $m^7Gppp^m A_{2,Ome}pG$ could initiate transcription on template with 2'-deoxycytidine residues at template positions +1 and +2 ("CC" template; Nucleic Acids Symposium Series No. 53: 129 (2009)). The authors state, "The different result from the case of using $m^7G5'pppG$ may be caused from base pairing between additional adenosine (N1) in $m^7G5'pppN1pG$ and 2'-deoxythymidine in T7 promoter at -1 position." This method clearly differs from the method described in the present invention where the +1 and +2 nucleotides of the initiating capped oligonucleotide trimer pair with the +1 and +2 of the template nucleotides. Ishikawa *et al.* used 6 mM initiating oligonucleotide trimer, 0.9 mM GTP and 7.5 mM each of ATP, CTP and UTP. The authors used a greater than 6 fold excess of the capped initiating oligonucleotide primer, the most expensive nucleotide component of transcription reaction, over competing GTP to drive the transcription reaction toward capped RNA over pppRNA which increases the total cost of synthesized RNA. On the other hand, a low concentration of GTP (0.9 mM) limits the total yield of the RNA in transcription reaction (theoretically to less than 1.4 mg/mL). On the contrary the method described herein does not require restricting the concentration of any NTP to achieve both an efficient RNA capping and a higher yield of RNA (2 to 6 mg/mL) and thus allowing a production of high quality mRNA at a commercially useful cost.

[0101] None of the publications discussed above directly measured RNA capping efficiency so the extent of capping in those studies is unknown.

[0102] Importantly, in all studies described above, the +1 template nucleotide is 2'-deoxycytidine (Biochemistry 24:5716-5723 (1985), Gene, 112:101-105 (1992), Methods Mol. Biol. 74: 99-110 (1997), Methods Mol. Biol. 252:9-17, (2004), Nucleic Acids Research 21:1097-1101 (1993), Nucleic Acids Symposium Series No. 53: 129 (2009)).

[0103] In more than 20 years since the publication of the transcription initiation studies with oligonucleotide primers, there have been no published examples of transcription initiation with initiating oligonucleotide primers containing 5'- to 5' inverted cap structures until a publication of short report in Nucleic Acids Symposium Series No. 53: 129 (2009).

[0104] The methods and compositions provided herein for preparation of 5'-capped RNA include, but are not limited to, mRNA, small nuclear RNA (snRNA), small nucleolar RNA (snoRNA), small cajal body-specific RNA (scaRNA). These methods involve the use of a Cap containing oligonucleotide primers, nucleoside 5'-triphosphates (NTPs) and RNA polymerase for DNA-templated and promoter controlled synthesis of RNA. In certain aspects, the methods use an initiating capped oligonucleotide primer that provides utility in RNA synthesis, in particular synthesis of capped mRNAs. The initiating oligonucleotide primer has a structure that resembles Cap 0, Cap 1 or TMG-Cap of natural RNA molecules, which include 2'-O-methylated nucleoside units at, penultimate Cap 1 5'-positions of RNA. The natural Cap 0 structure does not have 2'-O-methylated nucleoside units.

[0105] The methods and compositions for preparation of RNA including, but not limited to, mRNA, snRNA, snoRNA, scaRNA, transfer RNA (tRNA), ribosomal RNA (rRNA), and transfer-messenger RNA (tmRNA) that carry modifications at or near 5'-end of the molecule. These methods involve the use of initiating oligonucleotide primers with or without Cap, nucleoside 5'-triphosphates (NTPs) and RNA polymerase for DNA-templated and promoter controlled synthesis of RNA. In certain aspects, the methods use a modified initiating oligonucleotide primer carrying structural modifications that provide utility in RNA synthesis; in particular synthesis of 5'-modified RNAs.

[0106] The initiating capped oligonucleotide primer has an open 3'-OH group that allows for initiation of RNA polymerase mediated synthesis of RNA on a DNA template by adding nucleotide units to the 3'-end of the primer. The initiating capped oligonucleotide primer is substantially complementary to template DNA sequence at the transcription initiation site (*i.e.*, the initiation site is located closer to 3'-terminus of a promoter sequence and may overlap with promoter sequence). In certain embodiments, the initiating capped oligonucleotide primer directs synthesis of RNA predominantly in one direction ("forward") starting from the 3'-end of the primer. In certain aspects and embodiments, the initiating capped oligonucleotide primer outcompetes any nucleoside 5'-triphosphate for initiation of RNA synthesis, thereby maximizing the production of the RNA that starts with initiating capped oligonucleotide primer and minimizing a production of RNA that starts with 5'-triphosphate-nucleoside (typically GTP).

[0107] The manufacture of mRNA by *in vitro* transcription utilizes highly active phage RNA polymerases (T3, T7, SP6 and others). RNA polymerase works under control of specific

promoter which is incorporated in DNA plasmid construct in front of a template nucleotide sequence. Transcription process usually starts with purine nucleoside 5'-triphosphate (typically GTP) and continues until the RNA polymerase encounters a terminating sequence or completes the DNA template.

[0108] As discussed above, mCAP dinucleotide analogs, $7^m\text{G}(5')\text{ppp}(5')$ N, that contain Cap 0 have been used for initiation *in vitro* transcription (e.g., RNA 1: 957-967 (1995)). The capped RNA molecules produced using these dinucleotide analogs contain Cap 0. However only about 50% of synthesized capped RNA molecules have the correct "forward" orientation of Cap 0. To convert RNA with Cap 0 to RNA with Cap 1 an additional enzymatic reaction must be preformed using (nucleoside-2'-O) methyltransferase. However this conversion may be not quantitative; it is not easy to control and it is difficult to separate the remaining Cap 0 RNAs from Cap 1 RNAs. In addition, the competition from NTPs (specifically GTP) for initiation transcription further reduces the quantity of active capped RNA molecules produced.

[0109] In addition, modified dinucleotide analogs, such as $7^m\text{G}_{3'\text{Ome}}(5')\text{ppp}(5')$ N and other related ARCA analogs, that carry modified 7^mG residue with blocked 3' and/or 2' position on ribose, have been used for initiation of *in vitro* transcription (e.g., RNA 7:1486-1495 (2001)). These ARCA cap analogs direct RNA synthesis only in the "forward" orientation and therefore produce a RNA molecule with (natural) Cap 0 on the 5'-terminus (having 2' and/or 3' modifications to 7^mG residue). Such RNAs are more active in translation systems compared to RNAs prepared using standard dinucleotide analogs, $7^m\text{G}(5')\text{ppp}(5')$ N. To convert RNA with ARCA Cap 0 to RNA with ARCA Cap 1 an additional enzymatic reaction must be performed with (nucleoside-2'-O) methyltransferase similar to that required for the dinucleotide analogs previously discussed. This method has the same disadvantages as that elaborated for the mCAP dinucleotide analogs; the conversion of RNA with Cap 0 to RNA with ARCA Cap 1 may be not quantitative; the reaction is not easy to control, it is difficult to separate remaining Cap 0 RNAs from Cap 1 RNAs and competition from NTPs (specifically GTP) for initiation of transcription further reduces the quantity of active capped RNA molecules produced.

[0110] Short oligonucleotide primers (2 to 6-mer) with 3'-terminal guanosine residue have been used for initiation of *in vitro* transcription (Pitulle, C. et al., Gene, 112:101-105(1992)). These oligonucleotide primers contained modified and unmodified ribonucleoside residues (e.g., modified ribonucleoside residues included 2'-O-methylated nucleoside residues and 2'-deoxyribonucleoside residues). The shorter oligonucleotide primers (dimers to tetramer) substantially out-compete GTP for initiation of transcription while longer primers (pentamer to hexamer) are much less efficient in initiation of transcription compared to GTP. It may be because these longer primers (as they are designed) have a low percent of complementarity with DNA template at initiation site. In contrast, dimer, AG (as designed), was complementary to the DNA template at initiation site. The RNA molecules produced using oligonucleotide primers, discussed in this section, had internal 2'-O-methylated nucleoside but did not contain 5'-Cap 0, Cap1, Cap 2 or TMG-cap. To convert RNA without cap structure to RNA with Cap 1, Cap 2 or TMG-cap structure an additional enzymatic reactions using capping enzymes would

have to be performed. However such conversion has the same disadvantages as those stated above.

[0111] Other short RNA oligonucleotides containing cap structures and internal 2'-O-methylated nucleoside residues have been chemically prepared (Ohkubo et al., Org. Letters 15:4386-4389 (2013)). These short capped oligonucleotides were ligated with a "decapitated" (without 5'-cap structure) fragment of long RNA using T4 DNA ligase and a complementary DNA splinter oligonucleotide. The final RNA synthesized using this chemical-enzymatic method had both internal 2'-O-methylated nucleoside residues and 5'-TMG-cap structure. However only short capped RNAs (<200-mer) were prepared using this ligation approach. Moreover, the yields were low (15-30%). It is not easy to control and optimize the T4 DNA ligation reaction and it requires a laborious separation process using PolyAcrylamide Gel Electrophoresis and isolation of capped RNAs from remaining uncapped RNAs. Separation of long (500 -10000 bases) capped mRNAs from remaining uncapped mRNAs by PAGE method is not feasible.

[0112] Finally, 5'-modified nucleoside or 5'-modified mononucleotide or 5'-modified dinucleotide, typically a derivative of guanosine, have been used for initiating *in vitro* transcription of RNA (Gene, 112:101-105 (1992) and Bioconjug. Chem., 10371-378 (1999)). These initiator nucleosides and nucleotides may carry labels or affinity groups (e.g. biotin) and, when incorporated on the 5'-end of RNA, would allow for easy detection, isolation and purification of synthesized RNA. This 5' labeled or tagged RNAs may be necessary for some applications. However this strategy was not used for the preparation of mRNA with Cap 0, Cap 1, Cap 2 or TMG-cap structures.

[0113] Described herein are compositions of the initiating capped oligonucleotide primers of Formula I. In certain aspects of the present invention, methods in which RNA is synthesized using the initiating capped oligonucleotide primers of Formula I are provided.

Initiating Capped Oligonucleotide Primer

[0114] The initiating capped oligonucleotide primers described herein have a hybridization sequence which is complementary to a sequence on DNA template at initiation site. The length of the hybridization sequence of the primers for use in the methods and compositions provided herein depends on several factors including the identity of template nucleotide sequence and the temperature at which this primer is hybridized to DNA template or used during *in vitro* transcription. Determination of the desired length of a specific nucleotide sequence of an initiating capped oligonucleotide primer for use in transcription can be easily determined by a person of ordinary skill in the art or by routine experimentation. For example, the length of a nucleic acid or oligonucleotide may be determined based on a desired hybridization specificity or selectivity.

[0115] The nucleotide length of initiating capped oligonucleotide primer (including Cap) is 3.

The length of hybridization sequence within the initiating capped oligonucleotide primer may be equal to or shorter than the total length of initiating capped oligonucleotide primer.

[0116] The presence of hybridization sequence forces an initiating capped oligonucleotide primer to predominantly align with complementary sequence of the DNA template at the initiation site in only the desired orientation (*i.e.*, the "forward" orientation). In the forward orientation, the RNA transcript begins with the inverted guanosine residue (*i.e.*, ^{7m}G(5')ppp(5') N...) The dominance of the forward orientation of the primer alignment on DNA template (Figure 1) over incorrect "reverse" orientation is maintained by the thermodynamics of the hybridization complex. The latter is determined by the length of the hybridization sequence of initiating capped oligonucleotide primer and the identity of bases involved in hybridization with DNA template. Hybridization in the desired forward orientation may also depend on the temperature and reaction conditions at which DNA template and initiating capped oligonucleotide primer are hybridized or used during *in vitro* transcription.

[0117] The initiating capped oligonucleotide primer used in the method of the present invention enhances efficacy of initiation of transcription compared to efficacy of initiation with standard GTP, ATP, CTP or UTP. In some embodiments, initiation of transcription is considered enhanced when synthesis of RNA starts predominantly from initiating capped oligonucleotide primer and not from any NTP in transcription mixture. The enhanced efficiency of initiation of transcription results in a higher yield of RNA transcript. The enhanced efficiency of initiation of transcription may be increased to about 10%, about 20%, about 40%, about 60%, about 80%, about 90%, about 100%, about 150%, about 200% or about 500% over synthesis of RNA with conventional methods without initiating capped primer. In certain embodiments "initiating capped oligonucleotide primers" out-compete any NTP (including GTP) for initiation of transcription. One of ordinary skill in the art is able to readily determine the level of substrate activity and efficacy of initiating capped oligonucleotide primers. One example of a method of determining substrate efficacy is illustrated in Example 13. In certain embodiments, initiation takes place from the capped oligonucleotide primer rather than an NTP, which results in a higher level of capping of the transcribed mRNA.

[0118] Also described herein are methods in which RNA is synthesized utilizing an initiating capped oligonucleotide primer that has substitutions or modifications. The substitutions and modifications of the initiating capped oligonucleotide primer may not substantially impair the synthesis of RNA. Routine test syntheses can be performed to determine if desirable synthesis results can be obtained with the modified initiating capped oligonucleotide primers. Those skilled in the art can perform such routine experimentation to determine if desirable results can be obtained. The substitution or modification of initiating capped oligonucleotide primer include for example, one or more modified nucleoside bases, one or more modified sugars, one or more modified internucleotide linkage and/or one or more modified triphosphate bridges.

[0119] The modified initiating capped oligonucleotide primer, which may include one or more modification groups of the methods and compositions provided herein, can be elongated by RNA polymerase on DNA template by incorporation of NTP onto open 3'-OH group. The

initiating capped oligonucleotide primer may include natural RNA and DNA nucleosides, modified nucleosides or nucleoside analogs. The initiating capped oligonucleotide primer may contain natural internucleotide phosphodiester linkages or modifications thereof, or combination thereof.

[0120] The modification group may be a thermally labile group which dissociates from a modified initiating capped oligonucleotide primer at an increasing rate as the temperature of the enzyme reaction medium is raised. Examples of thermally labile groups for oligonucleotides and NTPs are described in *Nucleic Acids Res.*, 36:e131 (2008), *Collect. Symp. Ser.*, 10:259-263 (2008) and *Analytical Chemistry*, 81:4955-4962 (2009).

[0121] In some aspects, methods are provided in which RNA is synthesized where at least one or more NTP is added to a transcription reaction may have a modification as disclosed herein. In some aspects, the modification of the at least one NTP does not substantially impair RNA polymerase mediated synthesis of RNA. The modification of NTP may include for example, one or more modified nucleoside bases, one or more modified sugars, or one or more modified 5'-triphosphate. The modified NTP may incorporate onto the 3'-end of the initiating capped oligonucleotide primer and it does not block transcription and supports further elongation of the primer.

[0122] In another embodiment, the modification group of an initiating capped oligonucleotide primer may be a detectable label or detectable marker. Thus, following transcription, the target RNA, containing the detectable label or marker, can be identified by size, mass, color and/or affinity capture. In some embodiments, the detectable label or marker is a fluorescent dye; and the affinity capture label is biotin. In certain embodiments, one or more components of a transcription reaction (initiating capped oligonucleotide primer and/or NTPs) may be labeled with a detectable label or marker. Thus, following transcription, the RNA molecule can be identified, for example, by size, mass, affinity capture or color. In some embodiments, the detectable label is a fluorescent dye; and the affinity capture label is biotin.

[0123] Standard chemical and enzymatic synthesis methods may be utilized to synthesize the "initiating capped oligonucleotide primers" of the present invention and are disclosed herein in the Examples section.

Kits

[0124] Kits including, the "initiating capped oligonucleotide primer" for performing transcription are also contemplated. For example, kits may contain all transcription reagents for synthesis of common RNAs (e.g., FLuc mRNA). More specifically, a kit may contain: an "initiating capped oligonucleotide primer"; a container marked for transcription; instructions for performing RNA synthesis; and one or more reagents selected from the group consisting of one or more modified or unmodified initiating capped oligonucleotide primers, one or more unmodified NTPs, one or more modified NTPs (e.g., pseudouridine 5'-triphosphate), an RNA polymerase,

other enzymes, a reaction buffer, magnesium and a DNA template.

[0125] The initiating capped oligonucleotide primers used in the methods of the present invention have a significant advantage over current methods and compositions involving use of various initiating nucleosides, nucleotides and oligonucleotides or use of polyphosphate dinucleotide derivatives containing Cap 0 structure, such as mCAP and ARCA. The initiating capped oligonucleotide primers are compatible with existing transcription systems and reagents and no additional enzymes or reagents are required. In addition, the use of initiating capped oligonucleotide primers makes several non-enzymatic and enzymatic steps (such as capping and 2'-O-methylation) unnecessary thus reducing complexity of the process and a cost of RNA synthesis.

[0126] While the exemplary methods described herein relate to T7 RNA polymerase mediated transcription reaction, a number of other RNA polymerases known in the art for use in transcription reactions may be utilized with the methods of the present invention. Other enzymes, including natural or mutated variants that may be utilized include, for example, SP6 and T3 RNA polymerases and RNA polymerases from other sources including thermostable RNA polymerases.

[0127] Some nucleic acid replication and amplification methods may include transcription as a part of the process. Among these methods are: transcription mediated amplification (TMA) and nucleic acid sequence-based amplification (NASBA), DNA and RNA sequencing and other nucleic acid extension reactions known in the art. The skilled artisan will understand that other methods may be used either in place of, or together with, transcription methods, including variants of transcription reactions developed in the future.

Therapeutic Uses

[0128] Also described herein is the production of mRNAs containing the initiation capped oligonucleotide primer for use as therapeutic agents in a pharmaceutical composition, the introduction of RNAs containing the initiating capped oligonucleotide primer into cells to treat a medical condition of the cells or the introduction of RNAs containing the initiating capped oligonucleotide primer into cells that utilize those RNAs to produce proteins that may have a therapeutic effect on the host cells.

[0129] One method for treating a condition utilizing an RNA containing an initiating capped oligonucleotide primer comprises the step of administering the RNA containing an initiating capped oligonucleotide primer of Formula I or a composition comprising such RNA to a subject having, or suspected of having a condition whose symptoms/symptomologies may be reduced in severity or eliminated.

[0130] An RNA containing the initiating capped oligonucleotide primer of Formula I "compound", when formulated in a pharmaceutically acceptable carrier and/or

pharmaceutically acceptable salt at a concentration of 4 mg/ml or less, is effective to produce a reduction of the symptoms and/or symptomologies by at least 20%, 30%, 40%, 50%, 60%, 70%, 80%, 90% or greater than an untreated individual with the pharmaceutically acceptable carrier alone.

[0131] Pharmaceutical compositions may be formulated for administration by injection or other appropriate routes known to those skilled in the art for treating a particular condition. An injectable composition for parenteral administration typically contains the active compound in a suitable solution and/or pharmaceutical carrier such as sterile physiological saline. The composition may also be formulated as a suspension in a lipid or phospholipid, in a liposomal suspension, or in an aqueous emulsion.

[0132] Methods for preparing a variety of compositions and/or formulations are known to those skilled in the art see Remington's Pharmaceutical Sciences (19th Ed., Williams & Wilkins, 1995). The composition to be administered will contain a quantity of the selected compound in a pharmaceutically safe and effective amount for increasing expression of the desired protein in the target cells or tissue.

[0133] In some embodiments, the pharmaceutical composition contains at least 0.1% (w/v) of the compound, as described above, in some embodiments, the pharmaceutical composition contains greater than 0.1%, in some embodiments, the pharmaceutical composition contains up to about 10%, in some embodiments, the pharmaceutical composition contains up to about 5%, and in some embodiments, the pharmaceutical composition contains up to about 1% (w/v) of the compound. Choice of a suitable concentration depends on factors such as the desired dose, frequency and method of delivery of the active agent.

[0134] For treatment of a subject, such as a mammal or a human, dosages are determined based on factors such as the weight and overall health of the subject, the condition treated, severity of symptoms, *etc.* Dosages and concentrations are determined to produce the desired benefit while avoiding any undesirable side effects. Typical dosages of the subject compounds are in the range of about 0.0005 to 500 mg/day for a human patient, and ranging in some embodiments between about 1-100 mg/day. For example, higher dose regimens include e.g. 50-100, 75-100, or 50-75 mg/day, and lower dose regimens include e.g. 1-50, 25-50, or 1-25 mg/day.

[0135] Various aspects of the present invention are illustrated by the following nonlimiting examples. The examples are for illustrative purposes and are not a limitation on any practice of the present invention. One of ordinary skill in the art readily knows how to synthesize or commercially obtain the reagents and components described herein.

EXAMPLE 1

Preparation of 7-methylguanosine 5-diphosphate (pp^{7m}G) from guanosine 5'-

diphosphate (Figure 1)

[0136] To a stirring solution of guanosine 5'-diphosphate (2.5 mmol) in 40.0 mL of water, acetic acid is added to adjust the pH of the solution to 4.0. To this mixture dimethyl sulfate (4.0 mL) is added dropwise over a period of 30 minutes and the reaction mixture is stirred at room temperature for 4 hours while maintaining the pH of the reaction mixture at about 4.0 using 0.1M NaOH solution. After 4 hours, the reaction mixture is extracted with CH₂Cl₂ (3 x 50 mL) to remove unreacted dimethyl sulfate. The aqueous layer is diluted with water to 500 mL, adjusted to pH 6.5 with 1M TEAB and loaded on a DEAE Sephadex column (3 x 50 cm). The product is eluted using a linear gradient of 0-1 M TEAB, pH 7.5 (3 L). Fractions containing pure pp^{7m}G (triethylammonium salt) are pooled, evaporated, and dried under high vacuum to give a fine white powder (yield: 80%). A similar procedure is disclosed in Bioorgan. Med. Chem. Letters 17:5295-5299 (2007).

EXAMPLE 2**Preparation of 7-methylguanosine 5'-diphosphate imidazolide (Im-pp^{7m}G) from pp^{7m}G**

(Figure 2)

[0137] The triethylammonium salt of pp^{7m}G (0.4 mmol) is reacted with imidazole (4 mmol), triphenylphosphine (2 mmol) and 2, 2'-dipyridyl disulfide (2 mmol) in dry DMF (20 mL) for 8 hrs. Crude Im-pp^{7m}G is precipitated by pouring the reaction mixture into 250 mL of a 0.2 M sodium perchlorate solution. The mixture is cooled to -20°C and the resulting precipitate is collected by centrifugation, washed with acetone (3 x 50 mL) and dried under high vacuum. The isolated yield of Im-pp^{7m}G is approximately 100%. A similar procedure is disclosed in Nucleosides, Nucleotides, and Nucleic Acids 24:1131-1134 (2005) and J. Org. Chem. 64:5836-5840 (1999).

EXAMPLE 3**Preparation of 3'-O-Methylguanosine 5'-phosphate (pG(3'Ome)) from 3'-O-methylguanosine**

(Figure 3)

[0138] 3'-O-methylguanosine (10 mmol) is dissolved in triethylphosphate (40 mL) at 60-70°C. The mixture is cooled to 0°C in an ice-water bath, phosphorus oxychloride (30 mmol) is added and the mixture is stirred under argon for 3 hrs at room temperature. The reaction is quenched by slow addition of 1M TEAB (100 mL; pH 8.5) with stirring. The mixture is stirred for 8 hrs and diluted with 1L of water. The resulting solution is loaded onto a DEAE Sephadex column (3 x 40 cm) and the product is eluted with a linear gradient 0.05 to 1.0M (3L) of TEAB (pH 7.5). Fractions containing pure product are combined, evaporated to a solid residue and co-evaporated with methanol (4 x 50 mL) to give pG(3'Ome) (triethylammonium salt) as a white solid (yield 60%). A similar procedure is disclosed in U.S. Patent Application serial no. 2012/0156751.

EXAMPLE 4

Preparation of 3'-O-Methylguanosine 5'-phosphorimidazolide (Im-pG(3'Ome)) from pG(3'Ome)

(Figure 4)

[0139] The triethylammonium salt of pG(3'Ome) (0.5 mmol) is reacted with imidazole (5 mmol), triphenylphosphine (2.5 mmol) and 2,2'-dipyridyl disulfide (2.5 mmol) in dry DMF (25 mL) for 5 hrs. Crude Im-pG(3'Ome) is precipitated by pouring the reaction mixture into 400 mL of 0.2 M sodium perchlorate in acetone solution. The mixture is cooled to -20°C and the resulting precipitate is collected by centrifugation, washed with acetone (3 x 60 mL) and dried under high vacuum (yield: 100%). A similar procedure is disclosed in U.S. Patent Application serial no. 2012/0156751.

EXAMPLE 5

Preparation of 3'-O-Methylguanosine 5'-diphosphate (ppG(3'Ome)) from Im-pG(3'Ome)

(Figure 5)

[0140] Solid zinc chloride (14.0 mmol) is added with small portions to a solution of Im-pG(3'Ome) (7.0 mmol) in dry DMF (40 mL). The mixture is stirred for 15 minutes under argon until all solids are dissolved. A solution of 1M tributylammonium phosphate in DMF (40 mL) is added and the mixture is stirred at room temperature. After 5 hours the mixture is diluted with 200 mL of water and extracted with dichloromethane (2 x 200 mL). The aqueous layer is diluted with water (1L), loaded onto a DEAE Sephadex column (5 x 40 cm) and eluted with linear gradient of 0.05 to 1.0M (6L) TEAB (pH 7.5). Fractions containing pure product are combined, evaporated and co-evaporated with methanol (4 x 50 mL) to give ppG(3'Ome) (triethylammonium salt) as a white solid (yield: 60%). A similar procedure is disclosed in U.S. Patent Application serial no. 2012/0156751.

EXAMPLE 6

Preparation of 7-methyl-3'-O-methylguanosine 5-diphosphate (pp^{7m}G(3'Ome)) from ppG(3'Ome)

(Figure 6)

[0141] A solution of ppG(3'Ome) (triethylammonium salt; 3.0 mmol) in 50 mL of water is prepared and glacial acetic acid is added to adjust the pH of the solution to 4.0. Dimethyl sulfate (10.0 mL) is added dropwise to this mixture over a period of 30 minutes and the reaction mixture is stirred at room temperature for 4 hours while maintaining a pH of 4.0±0.5 using 0.1M NaOH solution. After 4 hours, the reaction mixture is extracted with CH₂Cl₂ (3 x 150 mL) to remove unreacted dimethyl sulfate. The aqueous layer is adjusted to pH 5.5, diluted with water (500 mL) and loaded onto a DEAE Sephadex column (3 x 50 cm). The product is eluted using a linear gradient of 0-1.0M TEAB, pH 7.5 (3 L). Fractions containing pure pp^{7m}G_{3'Ome} (triethylammonium salt) are pooled, evaporated, and dried under high vacuum to give a fine white powder (yield: 80%). A similar procedure is disclosed in RNA 9:1108-1122(2003); Nucleoside Nucleotides & Nucleic acids 25:337-340 (2006); and U.S. Patent Application Serial no.2012/0156751.

EXAMPLE 7

Preparation of 7-methyl-3'-O-methylguanosine 5-diphosphate imidazolide (Im-pp^{7m}G(3'Ome)) from pp^{7m}G(3'Ome)

(Figure 7)

[0142] The protocol described in Example 1 is utilized for preparation of Im-pp^{7m}G(3'Ome). A similar procedure is disclosed in RNA 14:1119-1131 (2008).

EXAMPLE 8

General procedure for preparation of pN(2'-OR₁)pN dinucleotides (R₁ = H or Me)

(Figure 8)

[0143] Phosphoramidite monomer (i) (1.0 mmol) and 2',3', N-protected nucleoside (ii) (1.0 mmol) are reacted in 10 mL of acetonitrile containing 2.5 molar equivalents of activator (tetrazole). After 60 minutes of stirring at room temperature the intermediate product is oxidized from the P(III) to P(V) state with iodine and extracted with dichloromethane (200 mL) and brine (200 mL). The organic layer is dried with sodium sulfate and is evaporated to solid foam (intermediate (iii)).

[0144] To remove the DMT-protecting group, intermediate (iii) is dissolved in 10 mL of 80% acetic acid and, after reaction is completed (about 1-2 hrs), the mixture is evaporated and co-evaporated with methanol (5 x 30 mL) to remove acetic acid. The crude 5'-OH dimer (iv) is isolated and purified by silica gel chromatography using 5% methanol in dichloromethane as an eluent.

[0145] The 5'-OH dimer (iv) (1.0 mmol) is phosphitylated with 2 equivalents of bis-cyanoethyl-N,N-diisopropyl-phosphoramidite and 2 equivalents of activator (tetrazole) in 10 mL of acetonitrile. After 30 minutes of stirring at room temperature the 5'-phosphitylated dimer is oxidized from the P(III) to P(V) state with iodine and extracted with dichloromethane (150 mL) and brine (150 mL). The organic layer is evaporated to an oily residue, co-evaporated with methanol (2 x 30 mL), dissolved in 12 mL of methanol and concentrated ammonia (12 mL) was added. The mixture is kept at room temperature for over 48 hours until deprotection of the pN_{2'}OR₁pN dimer (v) is complete. The mixture is evaporated and co-evaporated with methanol (2 x 30 mL).

[0146] When R = methyl the crude dimer (v) is directly purified by anion exchange and reverse phase chromatography (Step 5). Fractions are evaporated to give a final pN_{2'}OR₁pN dimer (v) (v; R₁ = methyl; triethylammonium salt) as a white solid (35% overall yield).

[0147] When R = TBDMS the crude dimer (v) is treated (Step 4B) with HF-3TEA mixture to remove 2'-OTBDMS protecting group (Org. Biomol. Chem. 3:3851-3868 (2005) and Nucl. Acids Res. 22:2430-2431 (1994)). When the reaction is complete, the mixture is diluted with 0.05M TEAB and purified by anion exchange and reverse phase chromatography (Step 5). Fractions are evaporated to give a final pN_{2'}OR₁pN dimer (v) (R₁ = H; triethylammonium salt) as a white solid (30% overall yield).

EXAMPLE 9

General procedure for the synthesis of initiating oligonucleotides with Cap 0, Cap 1 or Cap 2 structures (5'-phosphorylated dinucleotide is used in example)

(Figure 9)

A. Approach 1:

[0148] To a suspension of Im-pp^{7m}G(3'Ome) or Im-pp^{7m}G (2 mmol; sodium salt form) and 5'-phosphorylated dinucleotide (1 mmol; triethylammonium salt) in DMF (50 mL), anhydrous ZnCl₂ (1 g) is added slowly while the mixture is stirred at 35°C. After 24 hours the reaction is stopped by addition of a 25 mM solution of EDTA in water (500 mL) and neutralized by 1M solution of sodium bicarbonate. The mixture is diluted to 1L with water and loaded on a DEAE Sephadex column (3 x 50 cm). The product is eluted using a linear gradient of 0-1 M ammonium bicarbonate, pH 7.2 (2 L). Fractions containing pure product are pooled, evaporated, and dried under high vacuum to give a fine white powder (yield: 60%). A similar approach is disclosed in U.S. patent application serial no. 2012/0156751; Bioorg. Med. Chem. Lett. 17:5295-5299 (2007) and RNA 14:1119-1131 (2008).

B. Approach 2:

[0149] Im-pp^{7m}G(3'Ome) or Im-pp^{7m}G (2 mmol) is dissolved in N-methyl morpholine buffer (0.2 M, pH 7.0, 10 mL) containing MnCl₂ (2 mmol) and added to solid 5'-phosphorylated dinucleotide (1 mmol; triethylammonium salt). The reaction is stirred at room temperature. After 24-40 hours the reaction is stopped with 10 mL of 0.25M solution of EDTA. The mixture is loaded onto a DEAE Sephadex column (3 x 50 cm). The product is eluted using a linear gradient of 0-1.0M ammonium bicarbonate, pH 7.2 (2 L). Fractions containing pure product are pooled, evaporated, and dried under high vacuum to give a fine white powder (yield 50%). A

similar approach is disclosed in Bioorganic & Medicinal Chemistry 21:7921-7928 (2013), Nucleic Acids Research 37:1925-1935 (2009); J. Org. Chem. 64:5836-5840 (1999). (Note: 1. A 5'-phosphorylated trimer, tetramer, pentamer, hexamer, heptamer, octamer, nanomer or decamer oligonucleotide can be used instead of 5'-phosphorylated dinucleotide as illustrated in Example 9. 2. In order to prepare the initiating capped oligonucleotide with Cap 0, the 5'-phosphorylated oligonucleotide does not have 2'-O-methyl groups on the first 5'-nucleoside residues, e.g. pApG. 3. In order to prepare the initiating capped oligonucleotide with Cap 1, the 5'-phosphorylated oligonucleotide carries one 2'-O-methyl group on the first 5'-nucleoside residue, e.g. pA(2'Ome)pG. 4. In order to prepare the initiating capped oligonucleotide with Cap 2, the 5'-phosphorylated oligonucleotide carries two 2'-O-methyl groups on the first and second 5'- nucleoside residues, e.g. pA(2'Ome)pG(2'Ome)pG).

EXAMPLE 10

Structures of Initiating Capped Oligonucleotide Primers According to Formula I

[0150] Figure 10 shows the structures of the initiating capped oligonucleotide primers used in the examples. A) $m^7G_{3'Ome}pppG$, B) $m^7GpppG_{2'Ome}pG$, C) $m^7G_{3'Ome}pppG_{2'Ome}pG$, D) $m^7GpppA_{2'Ome}pG$, E) $m^7G_{3'Ome}pppA_{2'Ome}pG$, F) $m^7GpppC_{2'Ome}pG$, G) $m^7G_{3'Ome}pppC_{2'Ome}pG$, H) $m^7GpppA_{2'Ome}pG_{2'Ome}pG$.

[0151] Of these, B), C), D), E), F) and G) are compounds according to Formula I.

EXAMPLE 11

In vitro Transcription with ARCA Primer

[0152] A double stranded DNA transcription template encoding firefly luciferase was generated by polymerase chain reaction. The +1 template nucleotide was 2'-deoxycytidine. Transcription reactions were assembled with 25 ug/mL transcription template, 40 mM Tris-HCl (pH 8.0), 27 mM MgCl₂, 2 mM spermidine, 10 mM DTT, 0.002% Triton X-100, 1000 unit/mL murine RNase inhibitor (New England Biolabs catalog #M0314), 2 unit/mL inorganic pyrophosphatase (New England Biolabs catalog # M2403), 4000 units/mL T7 RNA polymerase (New England Biolabs catalog #M0251), 6 mM ARCA ($m^7G_{3'Ome}pppG$), 1.5 mM GTP, 7.5 mM ATP, 7.5 mM CTP and 7.5 mM UTP. Transcriptions were incubated at 37°C for 2 hours. Reactions were supplemented with 10 mM Tris-HCl (pH 7.6), 2.5 mM MgCl₂, 0.5 mM CaCl₂ and 100 units/mL DNase I (New England Biolabs catalog #M0303) and incubated for 1 hour at 37°C. The

resulting mRNAs were purified using an RNeasy Maxi kit (Qiagen catalog # 75162) according to manufacturer's instructions. mRNAs were eluted in water and dephosphorylated by adjusting the solution to 50 mM Bis-Tris-Propane HCl (pH 6.0), 1 mM MgCl₂, 0.1 mM ZnCl₂ and 250 units/mg Antarctic phosphatase (New England Biolabs catalog #M0289). The reaction were incubated at 37 °C for 1 hour. The resulting mRNAs were purified using an RNeasy Maxi kit (Qiagen catalog # 75162) according to manufacturer's instructions. mRNAs were eluted in water.

EXAMPLE 12

In vitro transcription with Trimeric Initiating Capped Oligonucleotide Primers

[0153] Some initiating capped oligonucleotide primers that are utilized in transcriptions are indicated in Table 1. A double stranded firefly luciferase DNA transcription template specific for each trimer is generated by polymerase chain reaction. These templates differed in template nucleotides +1 and +2. For a given trimer, template nucleotide +1 was complementary to B₁ (the nucleotide destined to become transcript nucleotide +1). Likewise template nucleotide +2 was complementary to B₁₀ (the nucleotide destined to become transcript nucleotide +2; see Example 10)). Transcription reactions are assembled with 25 ug/mL transcription template, 40 mM Tris-HCl (pH 8.0), 27 mM MgCl₂, 2 mM spermidine, 10 mM DTT, 0.002% Triton X-100, 1000 unit/mL murine RNase inhibitor (New England Biolabs catalog #M0314), 2 unit/mL inorganic pyrophosphatase (New England Biolabs catalog # M2403), 4000 units/mL T7 RNA polymerase (New England Biolabs catalog #M0251) and 6 mM of initiating capped oligonucleotide primer, 1.5 mM GTP and 7.5 mM each of ATP, CTP and UTP. In subsequent examples, this primer/NTP formulation will be referred to as Primer/NTP Formulation 1. It is clear to one skilled in the art that other polymerases such as T7, T3 or SP6 RNA polymerases could be used instead of T7 RNA polymerase to perform the same function by using their respective promoters. Transcription reaction mixtures are incubated at 37°C for 2 hours. Reactions are supplemented with 10 mM Tris-HCl (pH 7.6), 2.5 mM MgCl₂, 0.5 mM CaCl₂ and 100 units/mL DNase I (New England Biolabs catalog #M0303) and incubated for 1 hour at 37 °C. The resulting mRNAs are purified using an RNeasy Maxi kit (Qiagen catalog # 75162) according to manufacturer's instructions. mRNAs are eluted in water and dephosphorylated by adjusting the solution to 50 mM Bis-Tris-Propane HCl (pH 6.0), 1 mM MgCl₂, 0.1 mM ZnCl₂ and 250 units/mg Antarctic phosphatase (New England Biolabs catalog #M0289). The reaction is incubated at 37 °C for 1 hour. The resulting mRNAs are purified using an RNeasy Maxi kit (Qiagen catalog # 75162) according to manufacturer's instructions. mRNAs are eluted in water.

REFERENCE EXAMPLE 13

***In vitro* transcription with Tetrameric Initiating Capped Oligonucleotide Primer**
 ${}^7\text{mG}_3'\text{OMepppA}_2'\text{OMePG}_2'\text{OMePG}$

[0154] Initiating capped oligonucleotide primer ${}^7\text{mG}_3'\text{OMepppA}_2'\text{OMePG}_2'\text{OMePG}$ were used in transcription. Transcription were carried out as in Example 11 with the following modifications. A double stranded DNA transcription template specific for tetramer was generated by polymerase chain reaction. The template nucleotide +1 (2'-deoxythymidine) was complementary to Adenosine (the first nucleotide of the primer destined to become a transcript nucleotide +1). Likewise template nucleotide +2 (2'-deoxycytidine) was complementary to guanosine (the second nucleotide of the primer destined to become transcript nucleotide +2). Likewise template nucleotide +3 (2'-deoxycytidine) was complementary to guanosine (the third nucleotide of the primer destined to become transcript nucleotide +3). Transcription reactions were assembled with 25 ug/mL transcription template, 40 mM Tris-HCl (pH 8.0), 27 mM MgCl_2 , 2 mM spermidine, 10 mM DTT, 0.002% Triton X-100, 1000 unit/mL murine RNase inhibitor (New England Biolabs catalog #M0314), 2 unit/mL inorganic pyrophosphatase (New England Biolabs catalog # M2403), 4000 units/mL T7 RNA polymerase (New England Biolabs catalog #M0251), 6 mM of initiating capped oligonucleotide primer ${}^7\text{mG}_3'\text{OMepppA}_2'\text{OMePG}_2'\text{OMePG}$, 1.5 mM of GTP, 7.5 mM of ATP, 7.5 mM of UTP and 7.5 mM of CTP. It is clear to one skilled in the art that other polymerases such as T7, T3 or SP6 RNA polymerases could be used instead of T7 RNA polymerase to perform the same function by using their respective promoters. Transcription reaction mixtures were incubated at 37°C for 2 hours. Reactions were supplemented with 10 mM Tris-HCl (pH 7.6), 2.5 mM MgCl_2 , 0.5 mM CaCl_2 and 100 units/mL DNase I (New England Biolabs catalog #M0303) and incubated for 1 hour at 37 °C. The resulting mRNAs were purified using an RNeasy Maxi kit (Qiagen catalog # 75162) according to manufacturer's instructions. mRNAs were eluted in water and dephosphorylated by adjusting the solution to 50 mM Bis-Tris-Propane HCl (pH 6.0), 1 mM MgCl_2 , 0.1 mM ZnCl_2 and 250 units/mg Antarctic phosphatase (New England Biolabs catalog #M0289). The reaction was incubated at 37 °C for 1 hour. The resulting mRNAs were purified using an RNeasy Maxi kit (Qiagen catalog # 75162) according to manufacturer's instructions. mRNAs were eluted in water.

EXAMPLE 14

***In vitro* Transcription with $\text{m}^7\text{GpppA}_2'\text{OMePG}$ Initiating Capped Oligonucleotide Primers on a Transcription Template With 2'-deoxythymidine and 2'-deoxycytidine Residues at Template Positions +1 and +2, respectively.**

[0155] A double stranded firefly luciferase DNA transcription template was used with 2'-

deoxythymidine and 2'-deoxycytidine residues at template positions +1 and +2, respectively. Two transcription reactions were assembled with 25 ug/mL transcription template, 40 mM Tris-HCl (pH 8.0), 27 mM MgCl₂, 2 mM spermidine, 10 mM DTT, 0.002% Triton X-100, 1000 unit/mL murine RNase inhibitor (New England Biolabs catalog #M0314), 2 unit/mL inorganic pyrophosphatase (New England Biolabs catalog # M2403), 4000 units/mL T7 RNA polymerase (New England Biolabs catalog #M0251). The two transcriptions differed in the amount of initiating capped oligonucleotide, amount of NTPs and the identity of NTPs. The first transcription was designed to mimic the transcription conditions of Ishicawa et al. (Nucleic Acids Symposium Series No. 53:129 (2009)). This transcription reaction contained 6 mM of m⁷GpppA₂OmeP_G initiating capped oligonucleotide primer, 0.9 mM GTP and 7.5 mM of ATP, CTP and UTP. In subsequent examples this primer/NTP formulation will be referred to as Primer/NTP Formulation 2. In this formulation, the initiating oligonucleotide primer was in greater than 6 fold excess over GTP. The second transcription used 5 mM of m⁷GpppA₂OmeP_G initiating capped oligonucleotide primer, 5 mM GTP, ATP, CTP and pseudouridine triphosphate (ΨTP). In subsequent examples this primer/NTP formulation will be referred to as Primer/NTP Formulation 3. In Primer/NTP Formulation 3, the GTP concentration was increased in order to produce commercially useful amounts of RNA. It is clear to one skilled in the art that other polymerases such as T7, T3 or SP6 RNA polymerases could be used instead of T7 RNA polymerase to perform the same function by using their respective promoters. Transcription reaction mixtures are incubated at 37°C for 2 hours. Reactions were supplemented with 10 mM Tris-HCl (pH 7.6), 2.5 mM MgCl₂, 0.5 mM CaCl₂ and 100 units/mL DNase I (New England Biolabs catalog #M0303) and incubated for 1 hour at 37°C. The resulting mRNAs were purified using an RNeasy Maxi kit (Qiagen catalog # 75162) according to manufacturer's instructions. mRNAs were eluted in water and dephosphorylated by adjusting the solution to 50 mM Bis-Tris-Propane HCl (pH 6.0), 1 mM MgCl₂, 0.1 mM ZnCl₂ and 250 units/mg Antarctic phosphatase (New England Biolabs catalog #M0289). The reaction was incubated at 37 °C for 1 hour for Primer/NTP Formulation 2 and 3 hours for Primer/NTP Formulation 3. The resulting mRNAs were purified using an RNeasy Maxi kit (Qiagen catalog # 75162) according to manufacturer's instructions. mRNAs were eluted in water. The purified transcription yields with Primer/NTP Formulation 2 and 3 were 0.7 milligram/milliliter transcription reaction (mg/mL) and 3.9 mg/mL transcription reaction, respectively. The yield with Primer/NTP Formulation 3 was greatly superior to that obtained with Primer/NTP Formulation 2.

REFERENCE EXAMPLE 15

***In vitro* Transcription with m⁷GpppA₂OmeP_G Initiating Capped Oligonucleotide Primers on a Transcription Template With Cytidine Residues at Template Positions +1 and +2**

[0156] A double stranded firefly luciferase DNA transcription template was used in which the +1 and +2 template nucleotides were cytidines and thus not completely complementary to the

m⁷GpppA_{2'}Ome pG initiating capped oligonucleotide primer. Two transcription reactions were assembled with 25 ug/mL transcription template, 40 mM Tris-HCl (pH 8.0), 27 mM MgCl₂, 2 mM spermidine, 10 mM DTT, 0.002% Triton X-100, 1000 unit/mL murine RNase inhibitor (New England Biolabs catalog #M0314), 2 unit/mL inorganic pyrophosphatase (New England Biolabs catalog # M2403), 4000 units/mL T7 RNA polymerase (New England Biolabs catalog #M0251). The two transcriptions differed in the amount of initiating capped oligonucleotide and NTPs. The first transcription was designed to mimic the transcription conditions of Ishicawa et al. (Nucleic Acids Symposium Series No. 53: 129 (2009)). This transcription reaction contained Primer/NTP Formulation 2. The second transcription used Primer/NTP Formulation 3. It is clear to one skilled in the art that other polymerases such as T7, T3 or SP6 RNA polymerases could be used instead of T7 RNA polymerase to perform the same function by using their respective promoters. Transcription reaction mixtures were incubated at 37°C for 2 hours. Reactions were supplemented with 10 mM Tris-HCl (pH 7.6), 2.5 mM MgCl₂, 0.5 mM CaCl₂ and 100 units/mL DNase I (New England Biolabs catalog #M0303) and incubated for 1 hour at 37°C. The resulting mRNAs were purified using an RNeasy Maxi kit (Qiagen catalog # 75162) according to manufacturer's instructions or by reverse phase high performance liquid chromatography. mRNAs were dephosphorylated by adjusting the solution to 50 mM Bis-Tris-Propane HCl (pH 6.0), 1 mM MgCl₂, 0.1 mM ZnCl₂ and 250 units/mg Antarctic phosphatase (New England Biolabs catalog #M0289). The reaction were incubated at 37 °C for 1 hour for Primer/NTP Formulation 2 and 3 hours for Primer/NTP Formulation 3. The resulting mRNAs were purified using an RNeasy Maxi kit (Qiagen catalog # 75162) according to manufacturer's instructions. mRNAs were eluted in water. The purified transcription yields with Primer/NTP Formulation 2 and 3 were 0.6 milligram/milliliter transcription reaction (mg/mL) and 3.9 mg/mL transcription reaction, respectively. The yield with Primer/NTP Formulation 3 was greatly superior to that obtained with Primer/NTP Formulation 2.

EXAMPLE 16

Translation of mRNAs in Huh-7 Cells

(Figure 11)

[0157] Translational activity of luciferase mRNAs generated with initiating capped oligonucleotide primers was assessed in cultured hepatocytes in triplicate. Huh-7 cells were cultured in DMEM supplemented with 10% FBS, L-glutamine, non-essential amino acids and penicillin/streptomycin at 37°C under an atmosphere of 5% CO₂. Cells were transfected with 400 ng of mRNAs. For comparison, cells were also transfected with a CapO luciferase mRNA generated by initiation with ARCA. At 20 hours, cells were harvested and luciferase activity was measured using a ONE-Glo Luciferase Assay System kit (Promega catalog #E6120) according

to manufacturer's recommendations. Luminescence was measured using a GloMax-Multi+ Detection System instrument according to manufacturer's recommendations. Luciferase activity was detected for all mRNAs tested (Figure 11). The fact that mRNAs generated with initiating capped oligonucleotide primers or 3'-O-methyl initiating capped oligonucleotide primers translate with similar efficiencies to ARCA capped RNAs indicates that they are efficiently capped co-transcriptionally.

EXAMPLE 17

Assay to determine capping efficiency of mRNA generated by co-transcriptional capping with ARCA or Initiating Capped Oligonucleotide Primer Using Primer/NTP Formulation 1.

(Figures 12A-12H)

[0158] For each initiating capped oligonucleotide primer tested, sufficient quantities of mRNA to be detected by liquid chromatography mass spectroscopy (LC-MS) was subjected to a capping assay. In this assay, a small fragment was cleaved from the 5' end of a full length mRNA and analyzed by LC-MS. Prior to cleavage of the mRNA, it was treated with Antarctic phosphatase (New England Biolabs catalog # M0289) to convert uncapped monophosphates, diphosphates and triphosphates to a 5' OH to facilitate analysis. The phosphatase treated mRNA was then cleaved and purified. The purified RNA was subjected to LC-MS analysis. Figure 12 shows the LC traces. LC peaks corresponding to uncapped (5' OH after phosphatase treatment) and Cap 1 are indicated with observed masses. The inset schematic shows the alignment of the initiating oligonucleotide primer on the transcription template. Note that "|" indicates a base pair of the capped initiating nucleotide with the template nucleotide in the schematic. Subscript "m" indicates a 2'-O-methyl group and superscript "m7" indicates a base methylation. For comparison, an mRNA co-transcriptionally capped with ARCA was subjected to the capping assay. An estimate of the capping efficiency was made using the following formula (intensity of capped peaks)/[(intensity of capped peak) + (intensity of the 5' OH peak)]. The observed % capping in Figure 12 was A) $m^7G_{3'Ome}pppG$ = 79%, B) $m^7GpppG_{2'Ome}pG$ = 89%, C) $m^7G_{3'Ome}pppG_{2'Ome}pG$ = 87%, D) $m^7GpppA_{2'Ome}pG$ = 99%, E) $m^7G_{3'Ome}pppA_{2'Ome}pG$ = 99%, F) $m^7GpppC_{2'Ome}pG$ = 98%, G) $m^7G_{3'Ome}pppC_{2'Ome}pG$ = 97%, H) $m^7GpppA_{2'Ome}pG_{2'Ome}pG$ = 50%. In each case, the capping efficiency of transcripts co-transcriptionally capped with initiating trimeric capped oligonucleotide primers was greater than that observed with $m^7G_{3'Ome}pppG$ (ARCA).

EXAMPLE 18

Comparison of Capping with m^7GpppA_2Ome pG Initiating Capped Oligonucleotide On a Transcription Template With 2'-deoxythymidine and 2'-deoxycytidine Residues at Template Positions +1 and +2 vs. a Transcription Template With Cytidine Residues at Template Positions +1 and +2

(Figures 13A-13D)

[0159] mRNAs made in Examples 14 and 15 were subjected to a capping assay to determine relative efficiency and specificity of capping of transcripts with 2'-deoxythymidine and 2'-deoxycytidine residues at template positions +1 and +2 vs. a transcription template with cytidine residues at template positions +1 and +2. Sufficient quantities of mRNA to be detected by liquid chromatography mass spectroscopy (LC-MS) were subjected to a capping assay. In this assay, a small fragment was cleaved from the 5' end of a full length mRNA and analyzed by LC-MS. Prior to cleavage of the mRNA, it was treated with Antarctic phosphatase (New England Biolabs catalog # M0289) to convert uncapped monophosphates, diphosphates and triphosphates to a 5' OH to facilitate analysis. The phosphatase treated mRNA was then cleaved and purified. The purified RNA was subjected to LC-MS analysis. Figure 13 shows the LC traces. LC peaks corresponding to uncapped and Cap 1 are indicated with observed masses. The inset schematic shows the alignment of the initiating oligonucleotide primer on the transcription template. Subscript "m" indicates a 2'-O-methyl group and superscript "m7" indicates a base methylation. Figure 13A and 13B transcripts were transcribed from templates with 2'-deoxythymidine and 2'-deoxycytidine at template nucleotides +1 and +2, respectively, using Primer/NTP Formulations 2 and 3, respectively. Figures 13C and 13D were transcripts transcribed from templates with 2'-deoxycytidines at template nucleotides +1 and +2 using Primer/NTP Formulations 2 and 3, respectively. When the m^7GpppA_2Ome pG initiating oligonucleotide was completely complementary to the +1 and +2 nucleotides, the major product observed was the desired templated Cap 1 transcript initiated with m^7GpppA_2Ome pG... (Figures 13A and 13B). For Figures 13A and 13B, an estimate of the capping efficiency was made using the following formula (intensity of capped peaks)/[(intensity of capped peaks) + (intensity of the 5' OH peak)] and capping efficiency with Primer/NTP Formulation 2 and Primer/NTP Formulation 3 was 99 % and 96%, respectively. Only minor aberrant initiation products were detected. In contrast, when template nucleotides +1 and +2 are cytidine, there is not perfect complementarity between the m^7GpppA_2Ome pG initiating oligonucleotide and these template nucleotides. Figures 13C and 13D show that the initiating capped oligonucleotide initiated in two registers. In the first register, the 3' guanosine initiating capped oligonucleotide residue paired with the +1 template cytidine to produce a transcript with an additional untemplated 5' adenosine (Cap 1 + A). Note that "|" indicates a base pair of the capped initiating nucleotide with the template nucleotide in the schematic. Designated template

nucleotide position is indicated. In the second register, the 3' guanosine initiating capped oligonucleotide residue paired with the +2 template cytidine and the +1 initiating capped oligonucleotide adenosine does not form a complete hybrid with the +1 template nucleotide. This produces a transcript where the templated 5' guanosine has been replaced with an untemplated adenosine (Cap 1 GtoA). An estimate of the capping efficiency was made using the following formula (intensity of capped peaks "Cap1 + A" + "Cap1 GtoA")/[(intensity of capped peaks "Cap 1 + A" + "Cap 1 GtoA") + (intensity of the 5' OH peak)]. The calculated capping efficiency in Figure 13C and 13D were 97 and 77 %. We note the surprising finding that capping efficiency and templated transcription initiation fidelity were much higher when the initiating capped oligonucleotide primer was completely complementary to the corresponding template +1 and +2 nucleotides. In addition, with our method, efficient capping can be achieved without reducing the concentration of an NTP to drive capping, allowing much greater transcription yields. Thus the capping method we describe is distinct from and superior to that of Ishikawa *et al.*

EXAMPLE 19

(Figure 14A-14B)

Comparison of Translation in Differentiated THP-1 Cells of mRNA Made with $m^7GpppA_2'OmepG$ Initiating Capped Oligonucleotide On a Transcription Template With 2'-deoxythymidine and 2'-deoxycytidine Residues at Template Positions +1 and +2 vs. a Transcription Template With Cytidine Residues at Template Positions +1 and +2

[0160] In order to assess the expression of luciferase mRNAs generated in Examples 14 and 15, mRNAs were transfected into THP-1 cells (ATCC, Catalog# TIB-202) with six replicates. THP-1 cells were cultured in ATCC formulated RPMI-1640 (ATCC, Catalog# 30-2001) supplemented with 10% FBS, sodium pyruvate and penicillin/streptomycin at 37°C under an atmosphere of 5% CO₂. Cells were seeded at 2E+05 cells per well in a 24-well plate format in the presence of the phorbol ester 12-O-Tetradecanoylphorbol-13-acetate (TPA; Cell Signaling Technologies, Catalog# 4174) to induce differentiation. Cells were transfected with 100 ng of mRNA per well 72 hours after seeding. For comparison, cells were also transfected with a CapO luciferase mRNA generated by initiation with ARCA. At 20 hours post-transfection, cells were harvested and luciferase activity was measured using a ONE-Glo Luciferase Assay System kit (Promega Catalog# E6120) according to the manufacturer's recommendations. Luminescence was measured using a GloMax-Multi+ Detection System instrument according to the manufacturer's recommendations. Data were graphed as the mean of six replicates +/- the standard deviation from the mean. Data were analyzed using the Unpaired t-test to generate p values as a measure of significance. The p-value is between pairs is indicated.

Translation was compared in THP-1 cells for transcripts were generated with $m^7GpppA_{2'Ome}pG$ initiating capped oligonucleotide and a template comprising 2'-deoxythymidine and 2'-deoxycytidine residues at template positions +1 and +2 ("TC" Template) vs. a transcription template with cytidine residues at template positions +1 and +2 ("CC" Template). A) Transcription was conducted with Primer/NTP Formulations 2 or B) Primer/NTP Formulations 3. With both formulations, translation in cultured THP-1 cells was significantly superior when the $m^7GpppA_{2'Ome}pG$ initiating capped oligonucleotide primer was completely complementary to template nucleotides +1 and +2 ("TC" template) as described in the current invention. In Figure 14B, we also assessed the activity of an mRNA that was made with the "TC" template and capped with ARCA (Cap 0). This is the current industry standard for generating co-transcriptionally capped mRNAs. The ARCA capped RNA had significantly less activity than transcripts made where the $m^7GpppA_{2'Ome}pG$ initiating capped oligonucleotide primer was completely complementary to template nucleotides +1 and +2 ("TC" template).

[0161] In sum, the Examples shown here demonstrate that, relative to previously published methods, the methods described here generate RNAs with a combination of 1) high yield, 2) high extent of capping, 3) high fidelity of templated transcription and 4) superior activity in cells.

[0162] The scope of the invention and thus of protection is defined by the appended claims and not limited by the foregoing examples which are merely illustrative. Any subject-matter in the foregoing description not encompassed by the appended claims is not to be understood as forming part of the invention.

REFERENCES CITED IN THE DESCRIPTION

Cited references

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

- [US7074596B \[0017\]](#)
- [US8344118B \[0019\]](#)
- [WO2008016473A \[0022\]](#)

- [WO2009058911A](#) [0022]
- [US20070281308A](#) [0033] [0046]
- [US6762298B](#) [0043]
- [US20120156751A](#) [0138] [0139] [0140] [0141] [0148]

Non-patent literature cited in the description

- Cell, 1976, vol. 9, 645-653 [0005]
- Nature, 1977, vol. 266, 235- [0005]
- Federation of Experimental Biologists Society Letter, 1978, vol. 96, 1-11 [0005]
- Cell, 1985, vol. 40, 223-24 [0005]
- Prog. Nuc. Acid Res., 1988, vol. 35, 173-207 [0005]
- Ann. Rev. Biochem., 1999, vol. 68, 913-963 [0005]
- J. Biol. Chem., 1999, vol. 274, 30337-3040 [0005]
- Nature, 1975, vol. 255, 33-37 [0006]
- J. Biol. Chem., 1978, vol. 253, 5228-5231 [0006]
- Proc. Natl. Acad. Sci. USA, 1975, vol. 72, 1189-1193 [0006]
- Proc. Natl. Acad. Sci. USA, 1980, vol. 77, 3952-3956 [0007]
- Nucleic Acid Research, 2015, vol. 43, 482-492 [0007]
- J. Biol. Chem., 1975, vol. 250, 9322- [0008]
- J. Biol. Chem., 1996, vol. 271, 11936- [0008] [0008]
- J. Biol. Chem., 1992, vol. 267, 16430- [0008] [0008]
- Prog. Nucleic Acid Res. Mol. Biol., 2001, vol. 66, 1-40 [0008]
- Prog. Nucleic Acid Res. Mol. Biol., 1995, vol. 50, 101-129 [0008]
- Microbiol. Rev., 1980, vol. 44, 175- [0008]
- J. Biol. Chem., 1994, vol. 269, 14974-14981 [0008] [0009]
- J. Biol. Chem., 1996, vol. 271, 11936-11944 [0008] [0009]
- J. Biol. Chem., 1980, vol. 255, 11588- [0008]
- Proc. Natl. Acad. Sci. USA, 1997, vol. 94, 9573- [0008]
- J. Biol. Chem., 1994, vol. 269, 14974- [0008]
- EMBO, 2002, vol. 21, 2757-2768 [0009]
- Nucleic Acids Res., 1998, vol. 26, 3208- [0010]
- Nucleic Acids Res., 2011, vol. 39, 4756- [0010]
- Methods Enzymol., 1989, vol. 180, 51-62 [0011]
- Nucl. Acids Res., 1982, vol. 10, 6353-6362 [0011]
- Meth. Enzymol., 1989, vol. 180, 42-50 [0011]
- Nucl. Acids Res., 1984, vol. 12, 7035-7056 [0011]
- Nucleic Acid Research, 1987, vol. 15, 8783-8798 [0011]
- RNA, 1995, vol. 1, 957-967 [0013] [0016] [0108]
- RNA, 2001, vol. 7, 1486-1495 [0017] [0109]

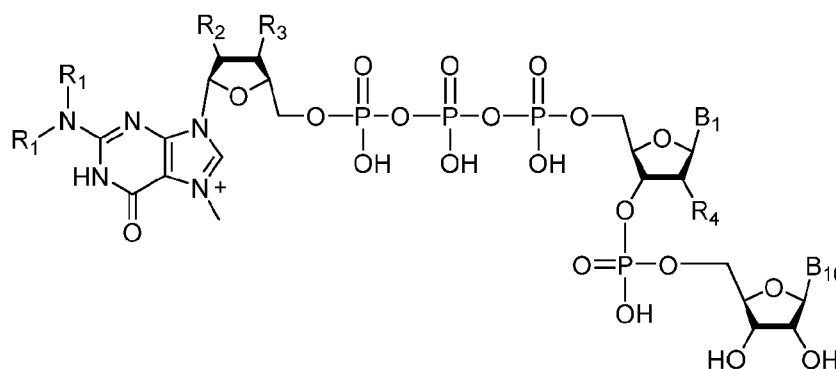
- RNA, 1995, vol. 1, 957- [0017]
- Nucleosides, Nucleotides, and Nucleic Acids, 2006, vol. 25, 337-340 [0018]
- Nucleosides, Nucleotides, and Nucleic Acids, 2006, vol. 25, 3307-14 [0018]
- J. Gen. Virol., 2010, vol. 91, 112-121 [0018]
- THILLIER et al. RNA, 2012, [0022]
- SAWAI et al. J Org Chem, 1999, vol. 64, 165836-5840 [0022]
- KOUKHAREVA et al. Nucleosides, Nucleotides and Nucleic Acids, 2004, vol. 23, 101667-1680 [0022]
- ISHIKAWA et al. Nucleic Acids Symposium Series, 2009, vol. 129, 53129-130 [0022]
- LOAKES, D. Nucleic Acids Res., 2001, vol. 29, 2437-2447 [0044]
- CREY-DESBIOLLES, C. Nucleic Acids Res., 2005, vol. 33, 1532-1543 [0044]
- KINCAID, K. Nucleic Acids Res., 2005, vol. 33, 2620-2628 [0044]
- PREPARATA, FPOLIVER, JSJ. Comput. Biol., 2004, 753-765 [0044]
- HILL, F. Proc Natl Acad. Sci. USA, 1998, vol. 95, 4258-4263 [0044]
- Nucleoside Triphosphates and Their Analogs: Chemistry, Biotechnology and Biological Applications Taylor and Francis 20050000 [0045]
- STEC, W.J. et al. Chem. Int. Ed. Engl., 1994, vol. 33, 709-722 [0046]
- LEBEDEV, A.V. et al. Perspect. Drug Discov. Des., 1996, vol. 4, 17-40 [0046]
- WALDNER et al. Bioorg. Med. Chem. Letters, 1996, vol. 6, 2363-2366 [0046]
- Biochemistry, 1980, vol. 19, 3245-3253 [0093]
- Nucleic Acids Res., 1981, vol. 9, 31-45 [0093]
- Nucleic Acids Res., 1987, vol. 15, 8783-8798 [0093]
- Biochemistry, 1988, vol. 27, 3966-3974 [0093]
- J. Mol. Biol., 1985, vol. 183, 165-177 [0093]
- Proc. Natl. Acad. Sci. U. S. A., 1986, vol. 83, 3614-3618 [0093]
- Mol. Cell Biol., 1987, vol. 7, 3371-3379 [0093]
- Cell, 1979, vol. 16, 815-25 [0094]
- J. Mol. Biol., 2007, vol. 370, 256-268 [0095] [0095] [0096] [0097] [0097]
- J. Biol. Chem., 1973, vol. 248, 2235-2244 [0095]
- J. Biol. Chem., 2003, vol. 278, 2819-2823 [0095]
- Biochemistry, 1985, vol. 24, 5716-5723 [0097] [0102]
- Gene, 1992, vol. 112, 101-105 [0099] [0102] [0112]
- Methods Mol Biol., 1997, vol. 74, 99-110 [0099]
- Methods Mol. Biol., 2004, vol. 252, 9-17 [0099] [0102]
- Nucleic Acids Research, 1993, vol. 21, 1097-1101 [0099] [0102]
- Nucleic Acids Symposium Series, 2009, 53129- [0100] [0102] [0103]
- Methods Mol. Biol., 1997, vol. 74, 99-110 [0102]
- PITULLE, C. et al. Gene, 1992, vol. 112, 101-105 [0110]
- OHKUBO et al. Org. Letters, 2013, vol. 15, 4386-4389 [0111]
- Bioconjug. Chem., 1999, 10371-378 [0112]
- Nucleic Acids Res., 2008, vol. 36, e131- [0120]
- Collect. Symp. Ser., 2008, vol. 10, 259-263 [0120]
- Analytical Chemistry, 2009, vol. 81, 4955-4962 [0120]
- Remington's Pharmaceutical Sciences Williams & Wilkins 19950000 [0132]

- Bioorgan. Med. Chem. Letters, 2007, vol. 17, 5295-5299 [0136]
- Nucleosides, Nucleotides, and Nucleic Acids, 2005, vol. 24, 1131-1134 [0137]
- J. Org. Chem., 1999, vol. 64, 5836-5840 [0137] [0149]
- RNA, 2003, vol. 9, 1108-1122 [0141]
- Nucleoside Nucleotides & Nucleic acids, 2006, vol. 25, 337-340 [0141]
- RNA, 2008, vol. 14, 1119-1131 [0142] [0148]
- Org. Biomol. Chem., 2005, vol. 3, 3851-3868 [0147]
- Nucl. Acids Res., 1994, vol. 22, 2430-2431 [0147]
- Bioorg. Med. Chem. Lett., 2007, vol. 17, 5295-5299 [0148]
- Bioorganic & Medicinal Chemistry, 2013, vol. 21, 7921-7928 [0149]
- Nucleic Acids Research, 2009, vol. 37, 1925-1935 [0149]
- **ISHICAWA et al.** Nucleic Acids Symposium Series, 2009, 53129- [0155] [0156]

PATENTKRAV

1. Fremgangsmåde til syntetisering af et RNA-molekyle omfattende følgende trin:

- (a) introduktion af en initierende oligonukleotidprimer med kappe med
5 følgende struktur:



hvor:

B₁ og B₁₀ uafhængigt er en naturlig nukleosidbase;

R₁ er H eller methyl;

- 10 R₂ og R₃ uafhængigt er H, OH, alkyl, O-alkyl eller halogen; og

R₄ er H, OH eller OMe,

i en blanding omfattende en polynukleotid-template og en RNA-polymerase under forhold, der fører til transskription ved RNA-polymerasen af polynukleotid-templatens, hvor:

- 15 B₁ i den initierende oligonukleotidprimer er komplementær til basen ved position +1 i polynukleotid-templatens promotorsekvens; og

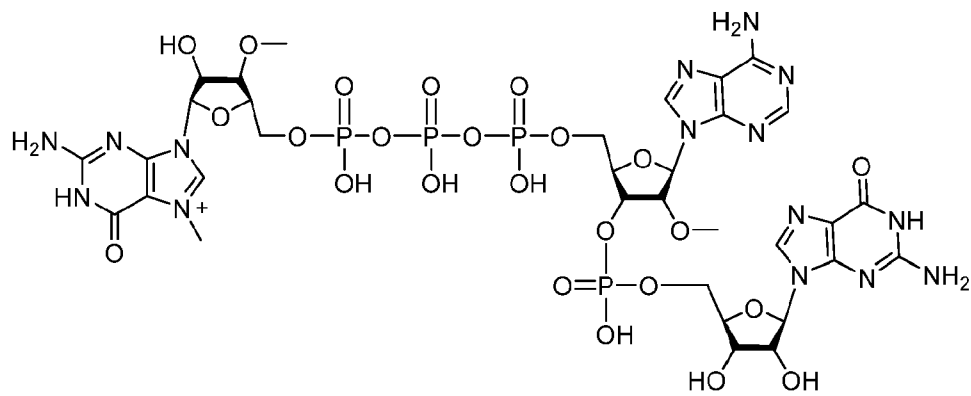
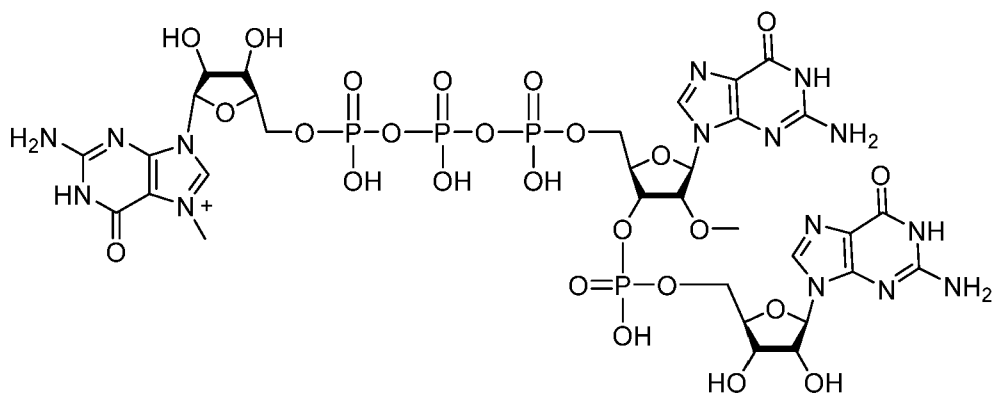
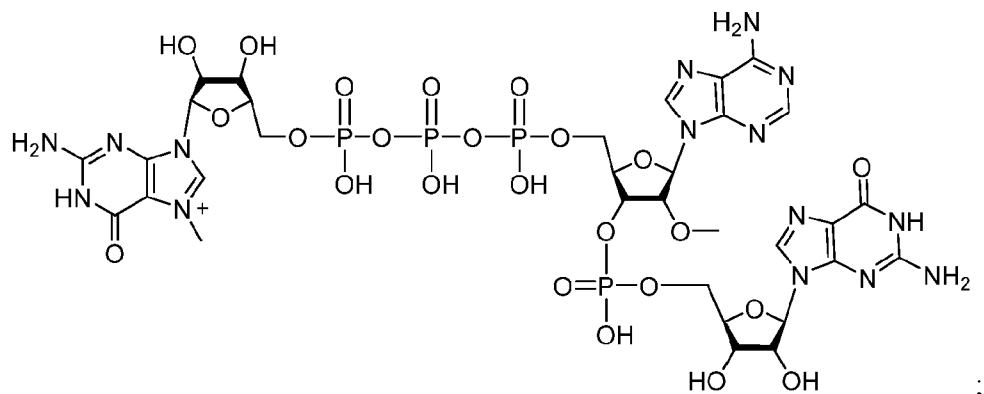
(b) inkubation af den resulterende blanding i et tidsrum, der er tilstrækkeligt til at muliggøre transskription af templatens.

2. Fremgangsmåde ifølge krav 1, hvor B₁₀ i den initierende
20 oligonukleotidprimer er komplementær til basen ved position +2 i polynukleotidtemplatens promotorsekvens.

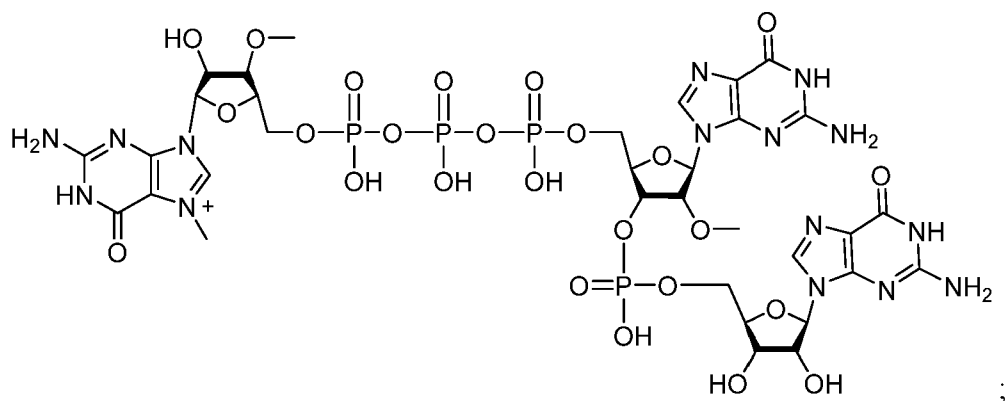
3. Fremgangsmåde ifølge krav 1 eller krav 2, hvor R₁ er H.

4. Fremgangsmåde ifølge krav 1 eller krav 2, hvor R₂ er OH eller OMe.
5. Fremgangsmåde ifølge krav 4, hvor R₂ er OH.
6. Fremgangsmåde ifølge krav 1 eller krav 2, hvor R₃ er OH eller OMe.
7. Fremgangsmåde ifølge krav 6, hvor R₃ er OMe.
- 5 8. Fremgangsmåde ifølge krav 1 eller krav 2, hvor R₄ er OH eller OMe.
9. Fremgangsmåde ifølge krav 8, hvor R₄ er OMe.
10. Fremgangsmåde ifølge krav 1 eller krav 2, hvor B₁ er adenin eller guanin.
11. Fremgangsmåde ifølge krav 1 eller krav 2, hvor B₁₀ er guanin eller uracil.
12. Fremgangsmåde ifølge krav 1 eller krav 2, hvor den initierende oligonukleotidprimer med kappe vælges blandt ^{m7}GpppApA, ^{m7}GpppApC, ^{m7}GpppApG, ^{m7}GpppApU, ^{m7}GpppCpA, ^{m7}GpppCpC, ^{m7}GpppCpG, ^{m7}GpppCpU, ^{m7}GpppGpA, ^{m7}GpppGpC, ^{m7}GpppGpG, ^{m7}GpppGpU, ^{m7}GpppUpA, ^{m7}GpppUpC, ^{m7}GpppUpG, ^{m7}GpppUpU, ^{m7}GpppA_{2'}OmepA, ^{m7}GpppA_{2'}OmepC, ^{m7}GpppA_{2'}OmepG, ^{m7}GpppA_{2'}OmepU, ^{m7}GpppC_{2'}OmepA, ^{m7}GpppC_{2'}OmepC, ^{m7}GpppC_{2'}OmepG, ^{m7}GpppC_{2'}OmepU, ^{m7}GpppG_{2'}OmepA, ^{m7}GpppG_{2'}OmepC, ^{m7}GpppG_{2'}OmepG, ^{m7}GpppG_{2'}OmepU, ^{m7}GpppU_{2'}OmepA, ^{m7}GpppU_{2'}OmepC, ^{m7}GpppU_{2'}OmepG, ^{m7}GpppU_{2'}OmepU, ^{m7}G_{3'}OmepppApA, ^{m7}G_{3'}OmepppApC, ^{m7}G_{3'}OmepppApG, ^{m7}G_{3'}OmepppApU, ^{m7}G_{3'}OmepppCpA, ^{m7}G_{3'}OmepppCpC, ^{m7}G_{3'}OmepppCpG, ^{m7}G_{3'}OmepppCpU, ^{m7}G_{3'}OmepppGpA, ^{m7}G_{3'}OmepppGpC, ^{m7}G_{3'}OmepppGpG, ^{m7}G_{3'}OmepppGpU, ^{m7}G_{3'}OmepppUpA, ^{m7}G_{3'}OmepppUpC, ^{m7}G_{3'}OmepppUpG, ^{m7}G_{3'}OmepppUpU, ^{m7}G_{3'}OmepppA_{2'}OmepA, ^{m7}G_{3'}OmepppA_{2'}OmepC, ^{m7}G_{3'}OmepppA_{2'}OmepG, ^{m7}G_{3'}OmepppA_{2'}OmepU, ^{m7}G_{3'}OmepppC_{2'}OmepA, ^{m7}G_{3'}OmepppC_{2'}OmepC, ^{m7}G_{3'}OmepppC_{2'}OmepG, ^{m7}G_{3'}OmepppC_{2'}OmepU, ^{m7}G_{3'}OmepppG_{2'}OmepA, ^{m7}G_{3'}OmepppG_{2'}OmepC, ^{m7}G_{3'}OmepppG_{2'}OmepG, ^{m7}G_{3'}OmepppG_{2'}OmepU, ^{m7}G_{3'}OmepppU_{2'}OmepA, ^{m7}G_{3'}OmepppU_{2'}OmepC, ^{m7}G_{3'}OmepppU_{2'}OmepG og ^{m7}G_{3'}OmepppU_{2'}OmepU.

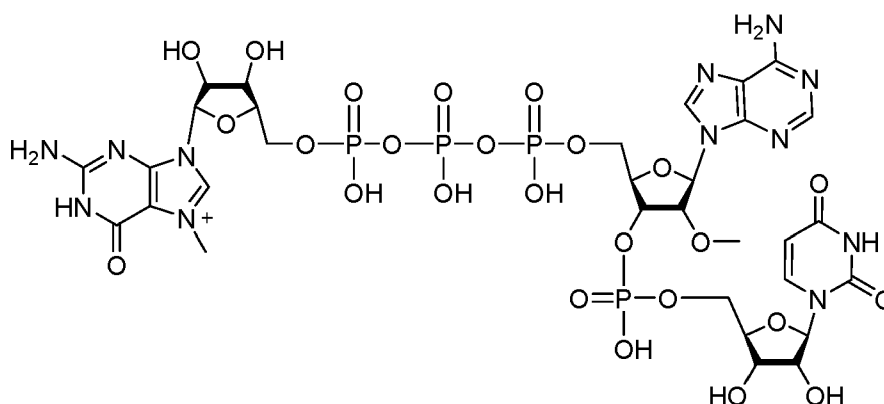
13. Fremgangsmåde ifølge krav 12, hvor den initierende oligonukleotidprimer med kappe vælges blandt:



5



og



14. Fremgangsmåde ifølge et hvilket som helst af kravene 1 til 13, hvor RNA-polymerasen er T7-polymerase.

5 **15.** Fremgangsmåde ifølge et hvilket som helst af kravene 1 til 14, hvor blandingen omfatter nukleosid-5'-triphosphater.

16. Fremgangsmåde ifølge krav 15, hvor nukleosid-5'-triphosphaterne er GTP, ATP, CTP og UTP, eventuelt hvor UTP er et pseudouridin-triphosphat.

10 **17.** Fremgangsmåde ifølge et hvilket som helst af kravene 1 til 16, hvor polynukleotid-templaten er en DNA-template.

18. Fremgangsmåde ifølge krav 17, hvor DNA-templaten vælges fra et dobbeltstrengt, lineært DNA, et delvist dobbeltstrengt, lineært DNA, cirkelformet, dobbeltstrengt DNA, et DNA-plasmid eller et PCR-amplikon.

15 **19.** Fremgangsmåde ifølge et hvilket som helst af kravene 1 til 18, hvor polynukleotid-templaten omfatter et 2'-deoxythymidin ved template-position +1, og/eller et 2'-deoxycytidin ved template-position +2.

DRAWINGS

Figure 1

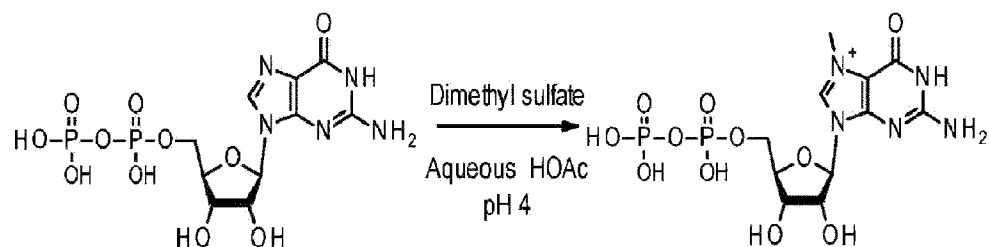


Figure 2

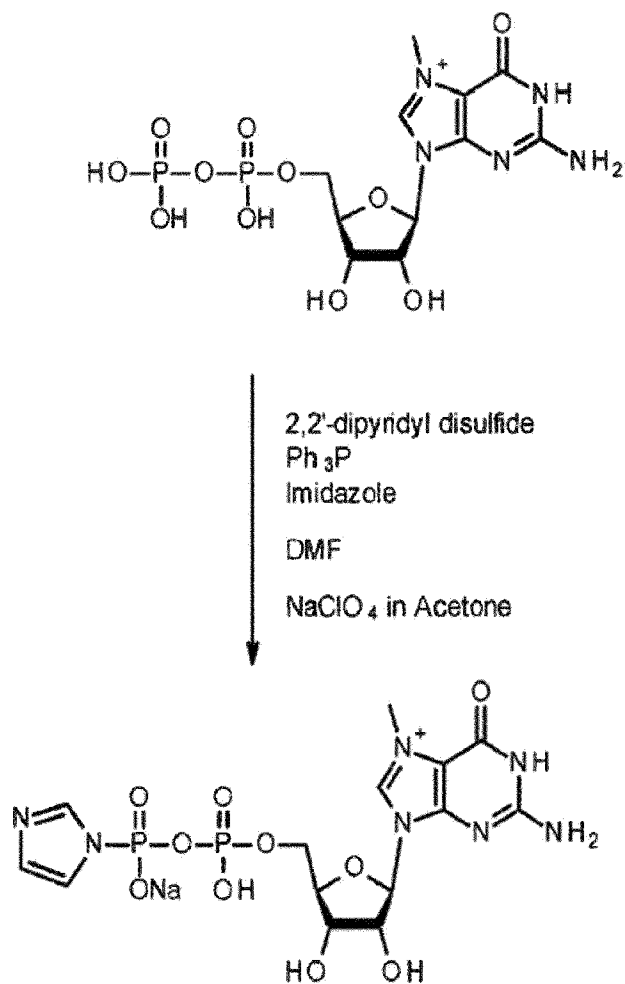


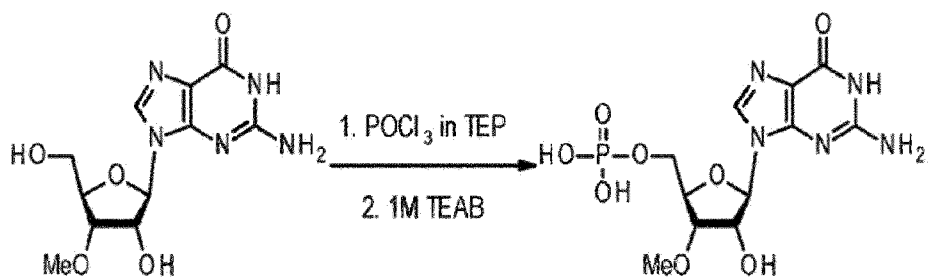
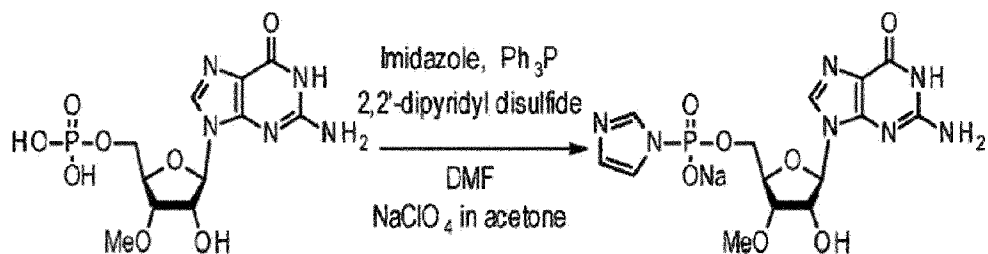
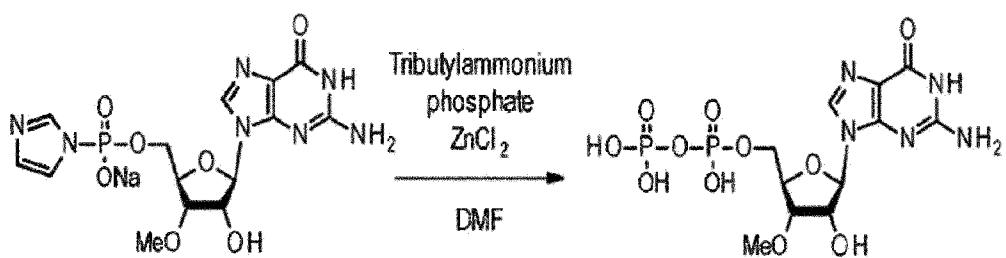
Figure 3**Figure 4****Figure 5**

Figure 6

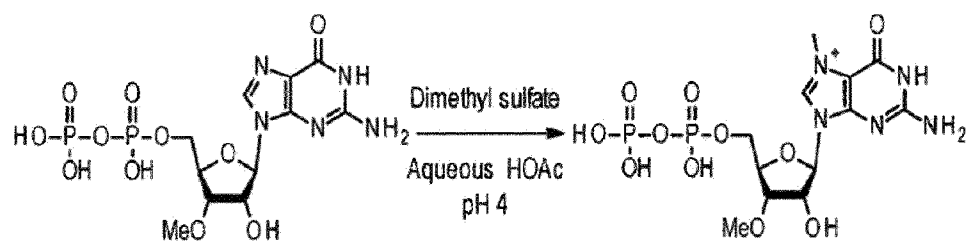


Figure 7

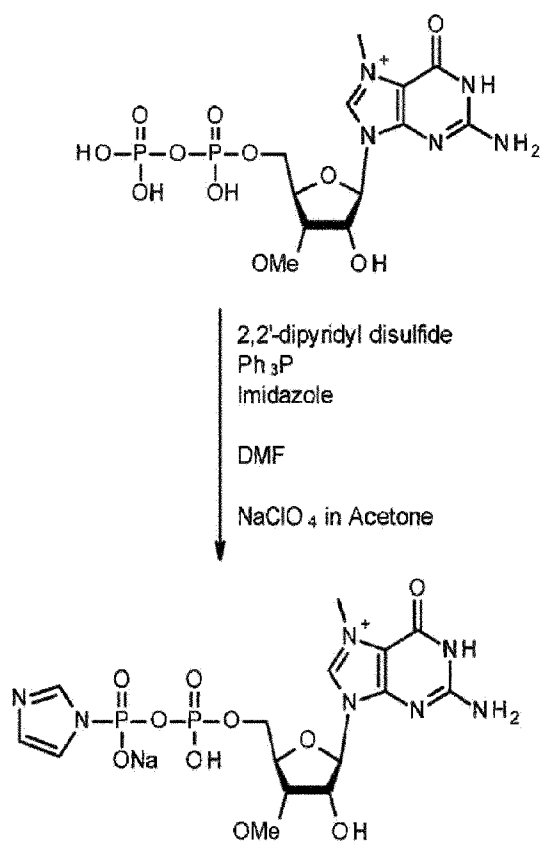
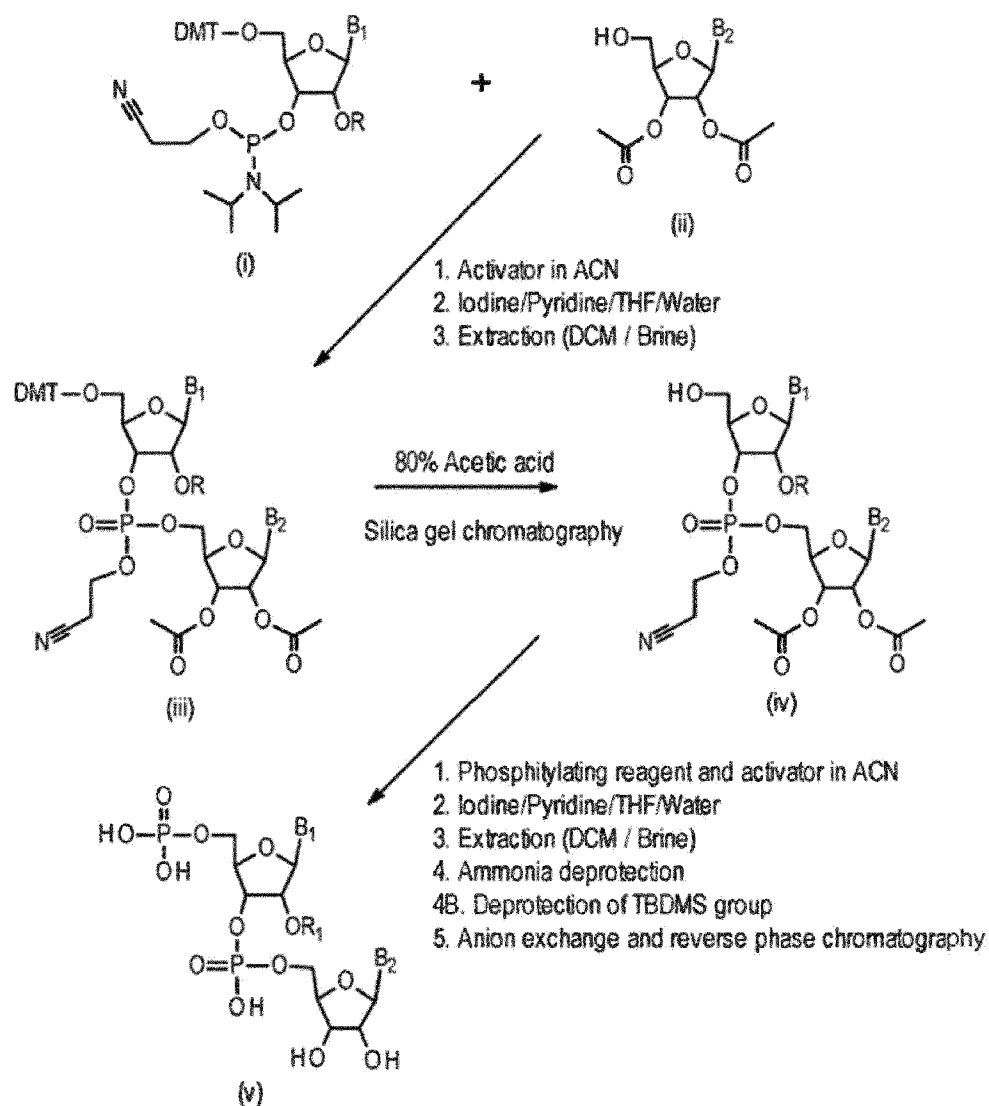


Figure 8



B₁ and B₂ are appropriately protected or unprotected nucleoside bases

R = Me or TBDMS; R₁ = Me or H

Figure 9

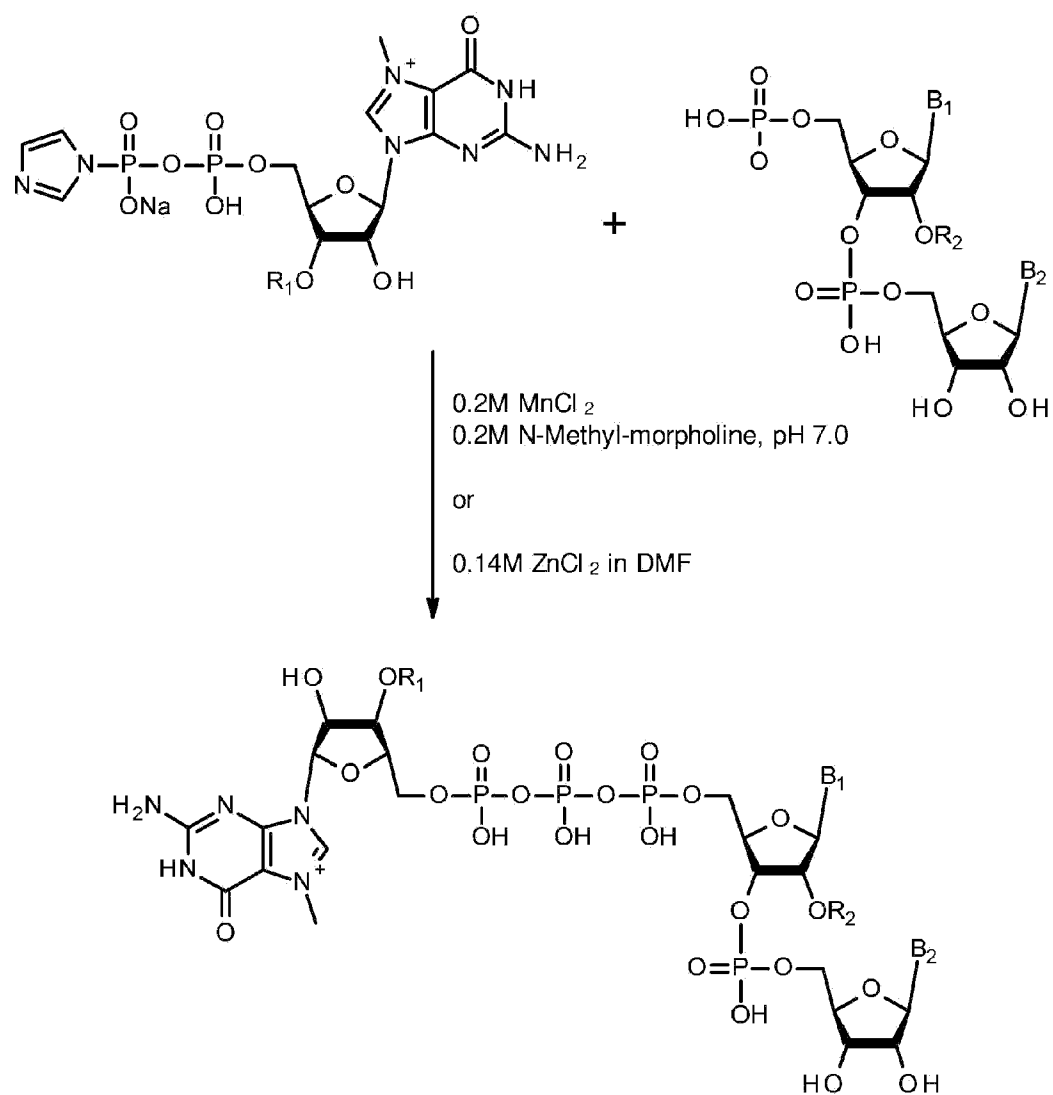


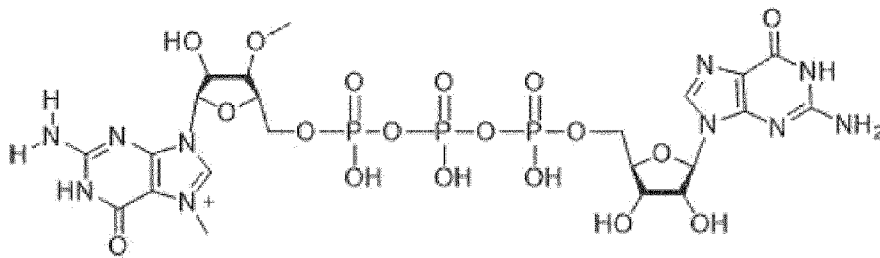
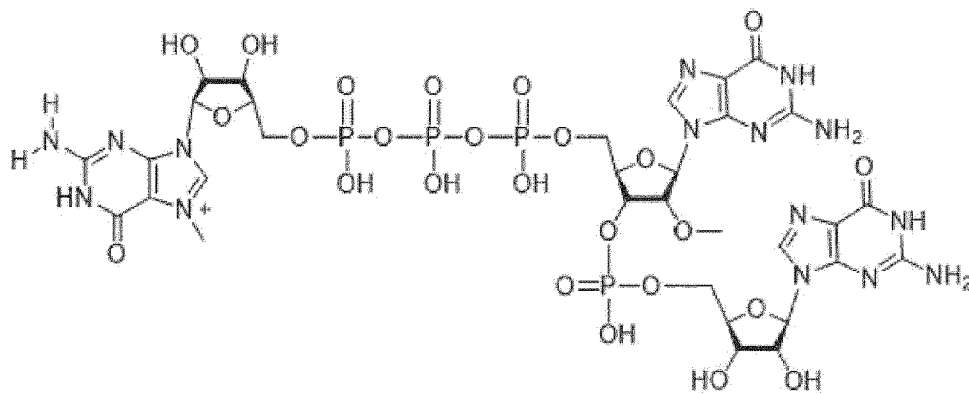
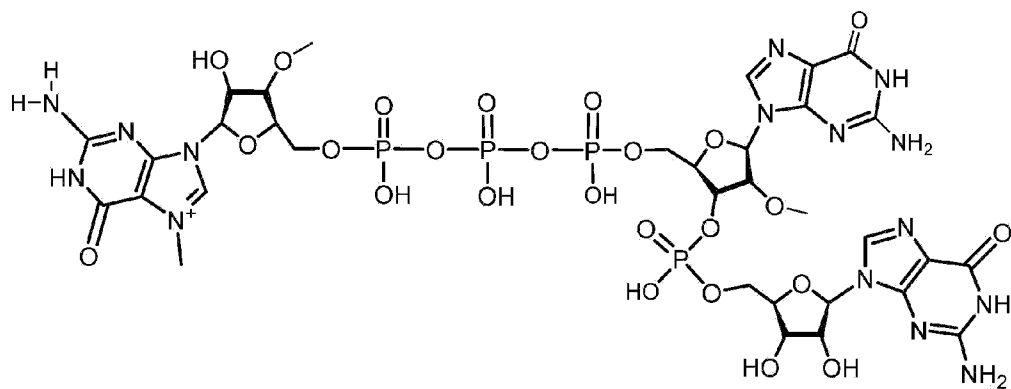
Figure 10A**Figure 10B****Figure 10C**

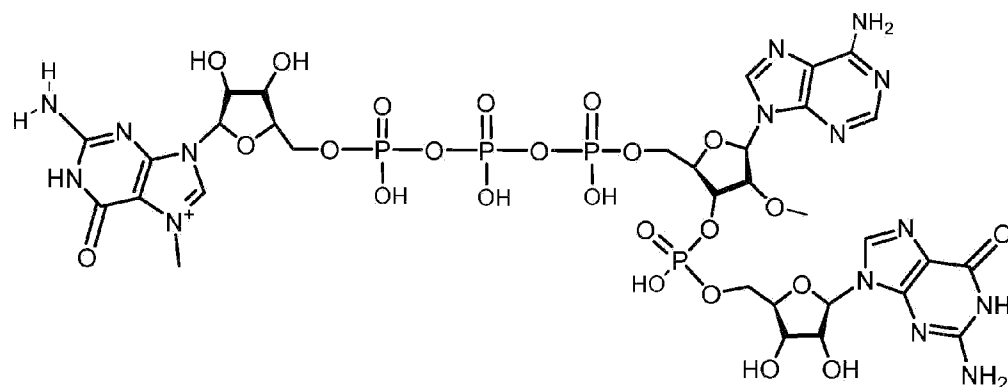
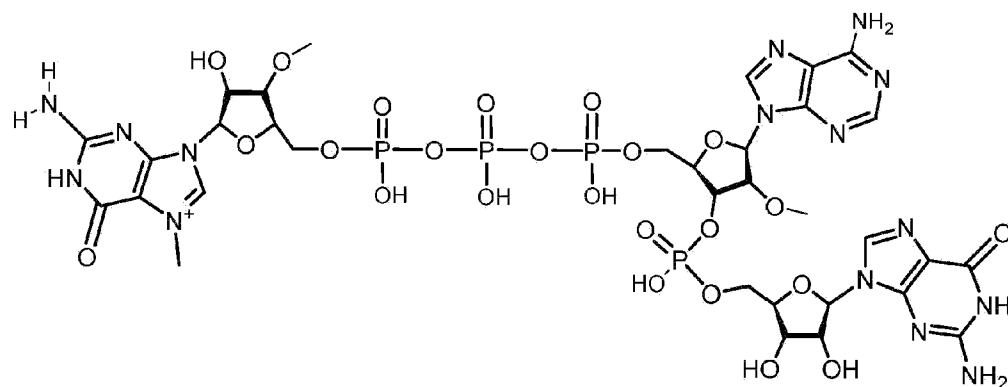
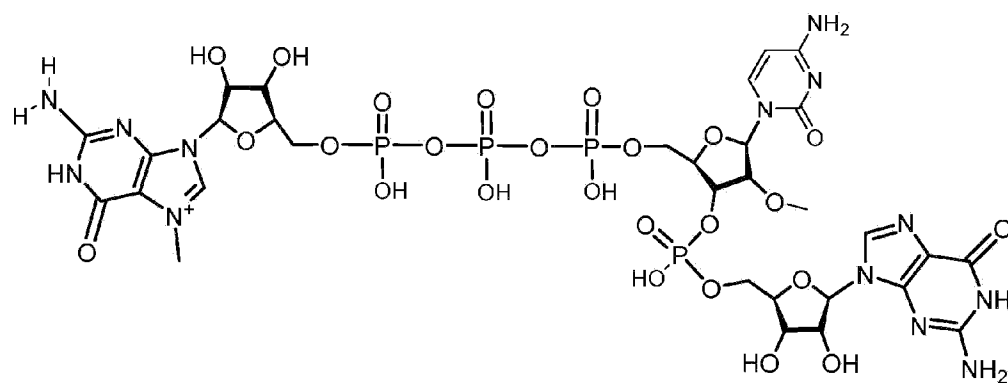
Figure 10D**Figure 10E****Figure 10F**

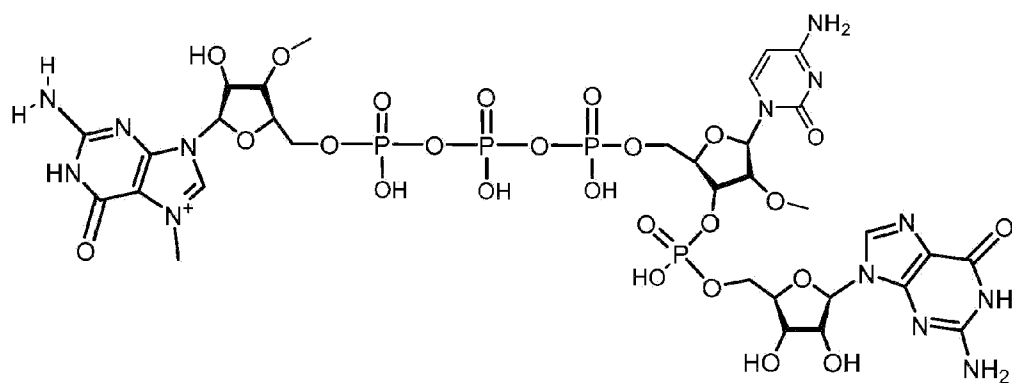
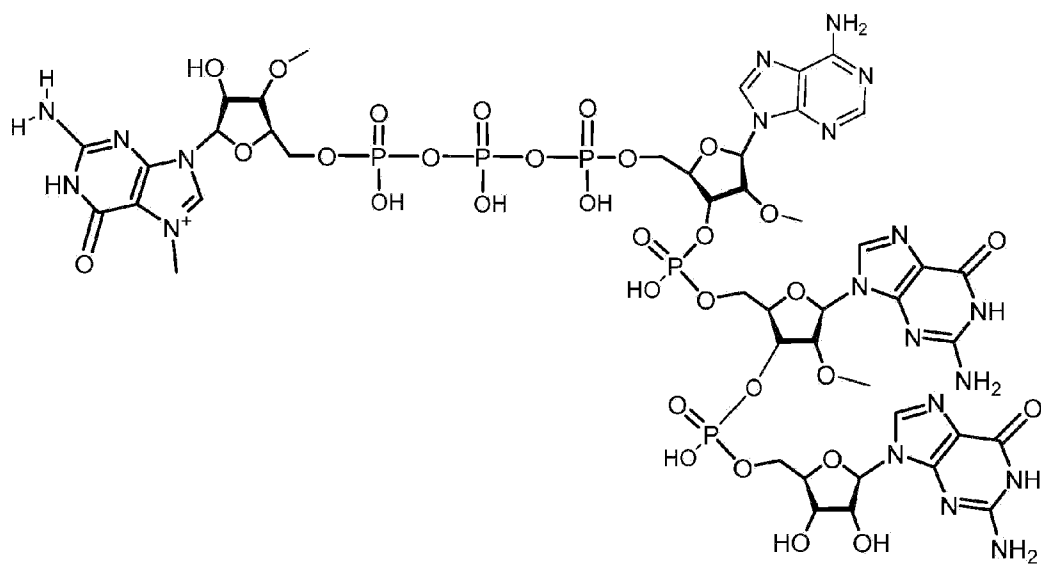
Figure 10G**Figure 10H**

Figure 11

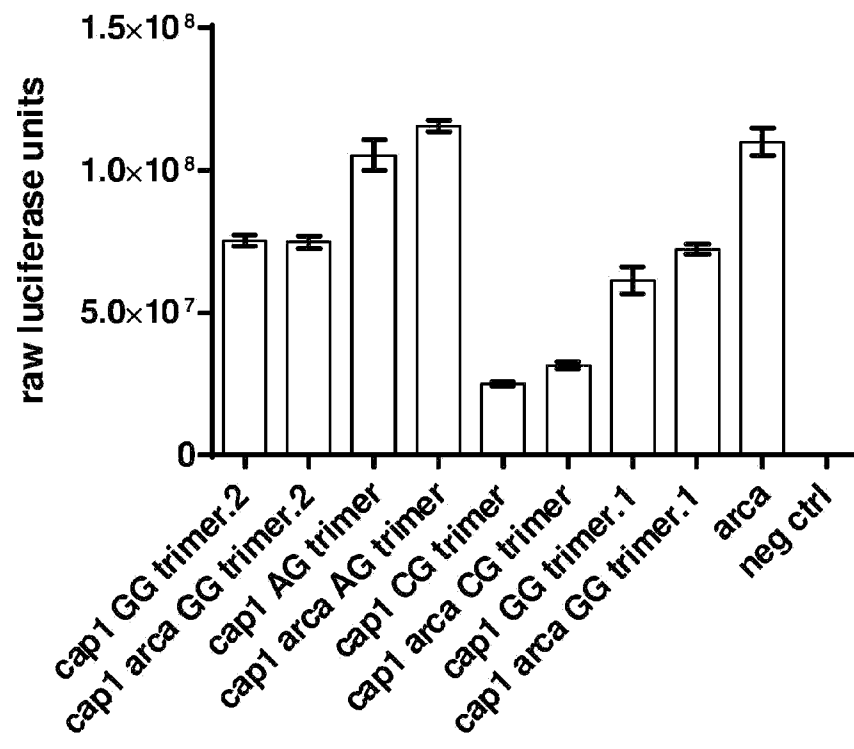


Figure 12A

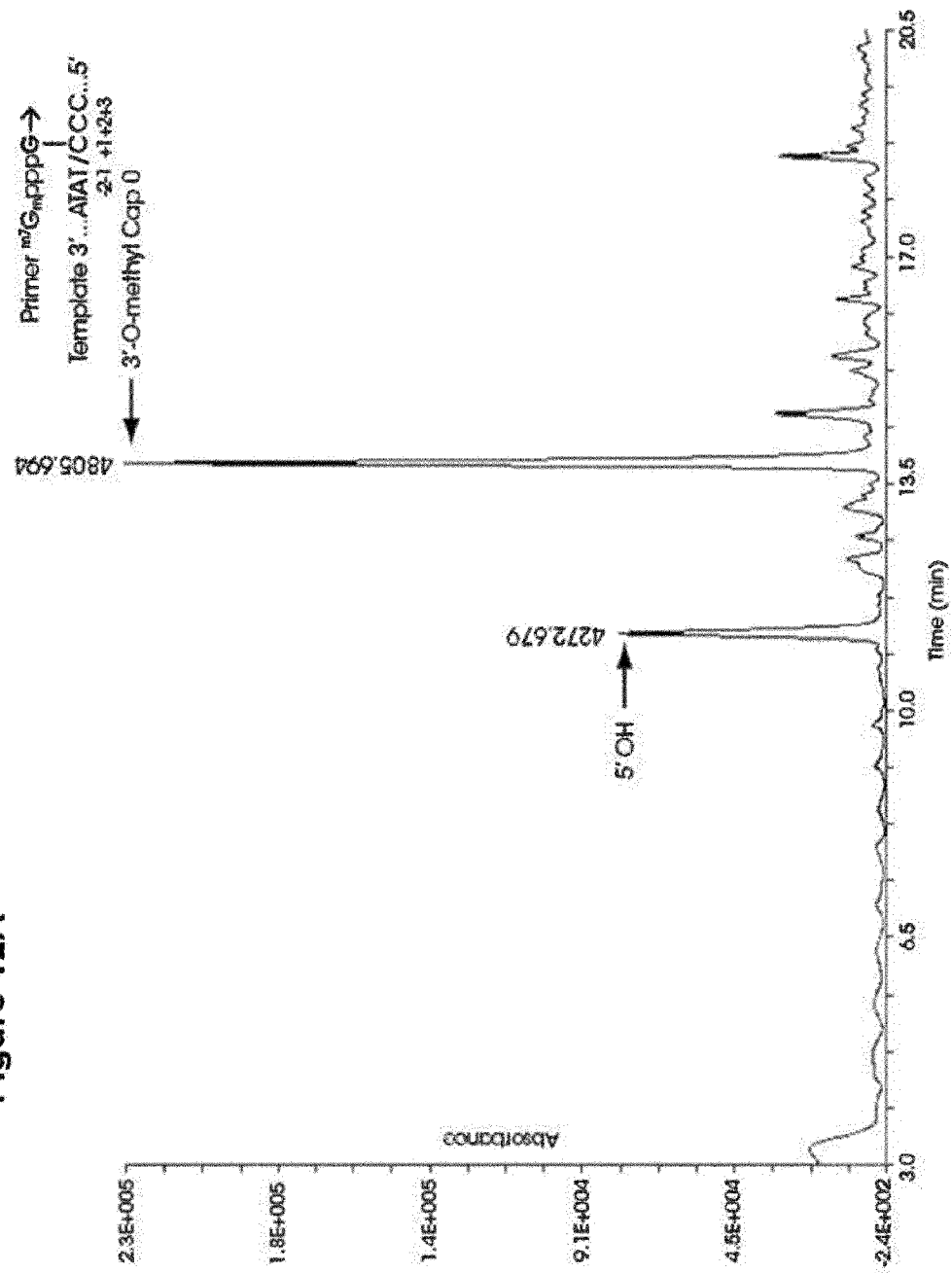


Figure 12B

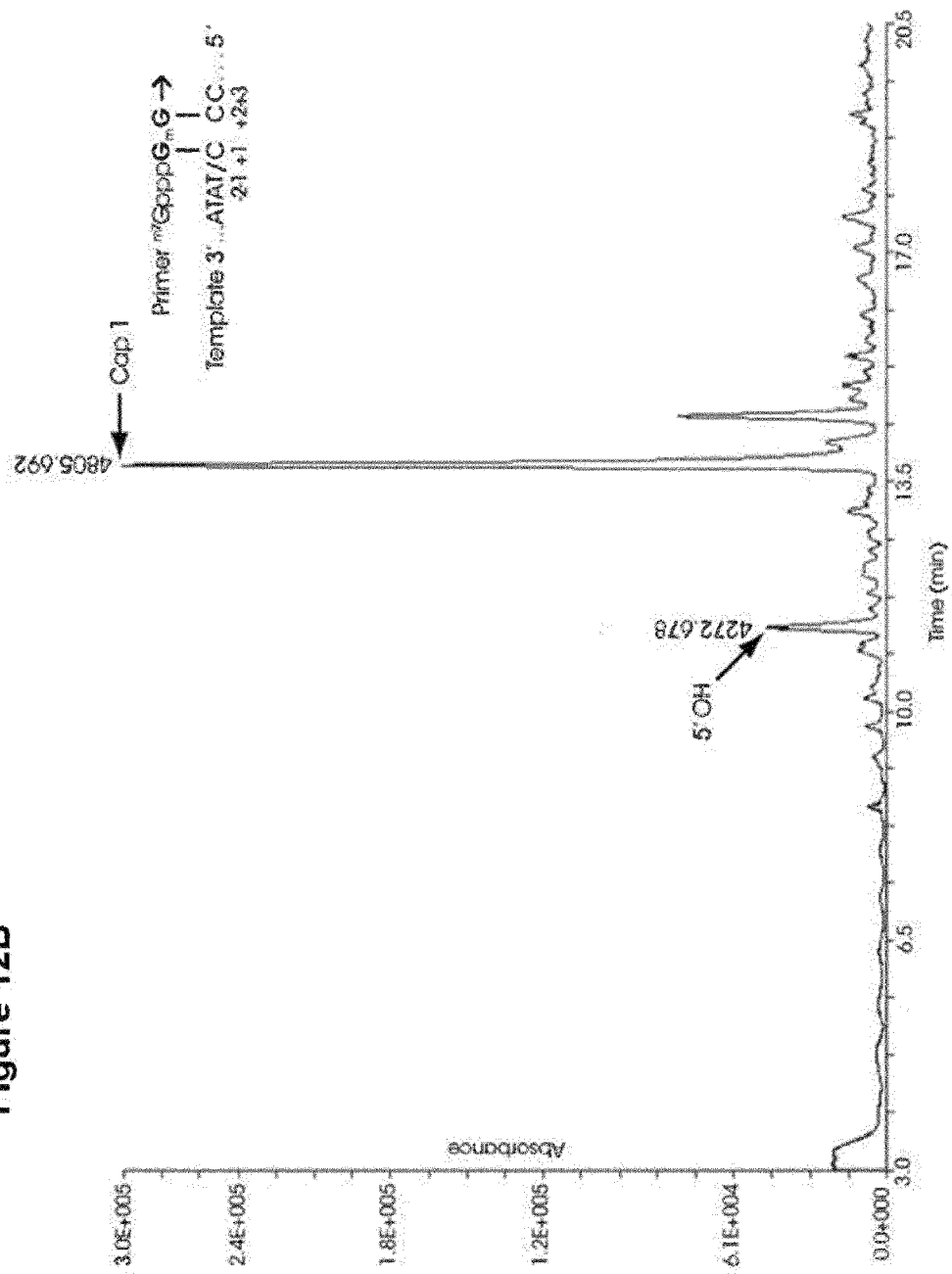


Figure 12C

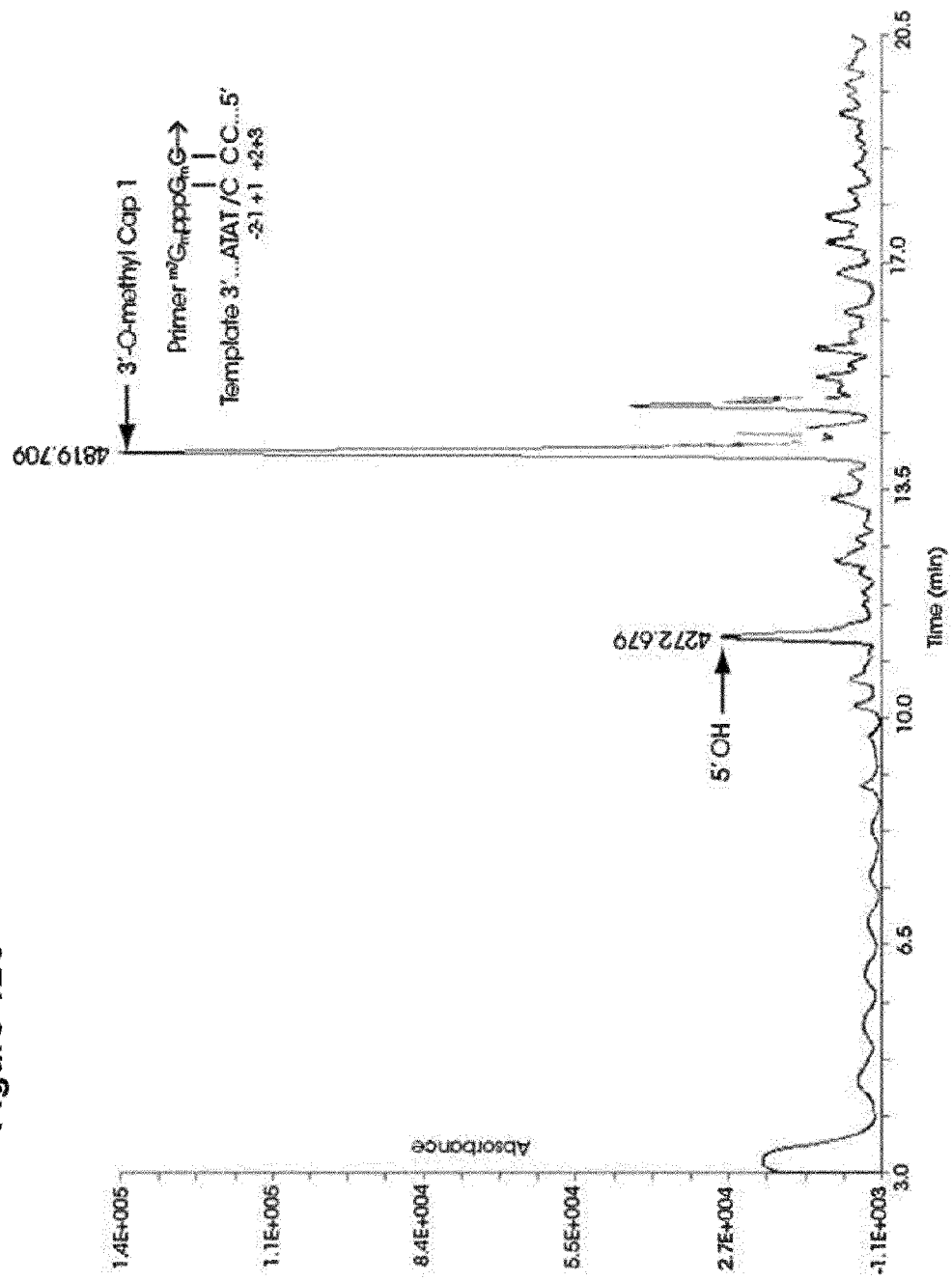


Figure 12D

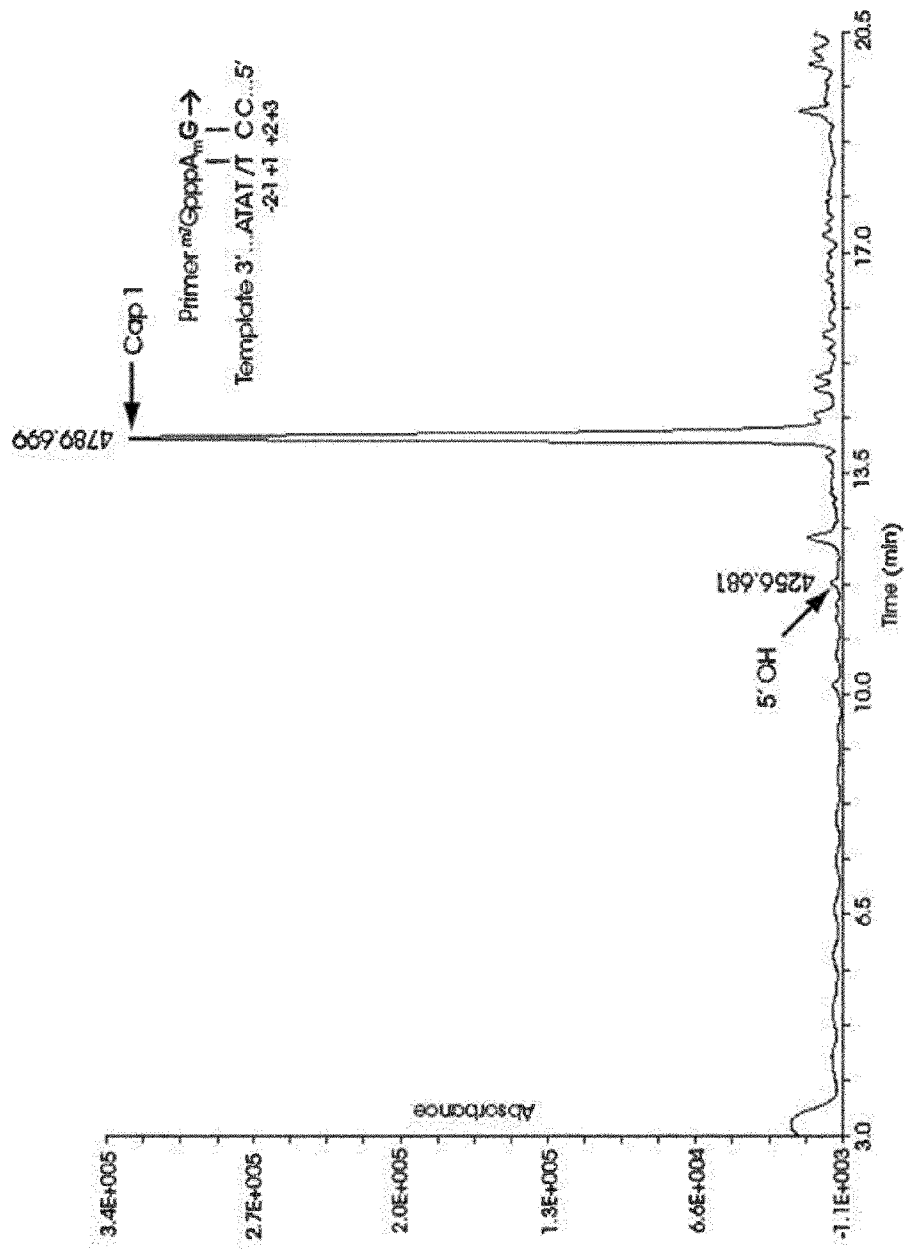


Figure 12E

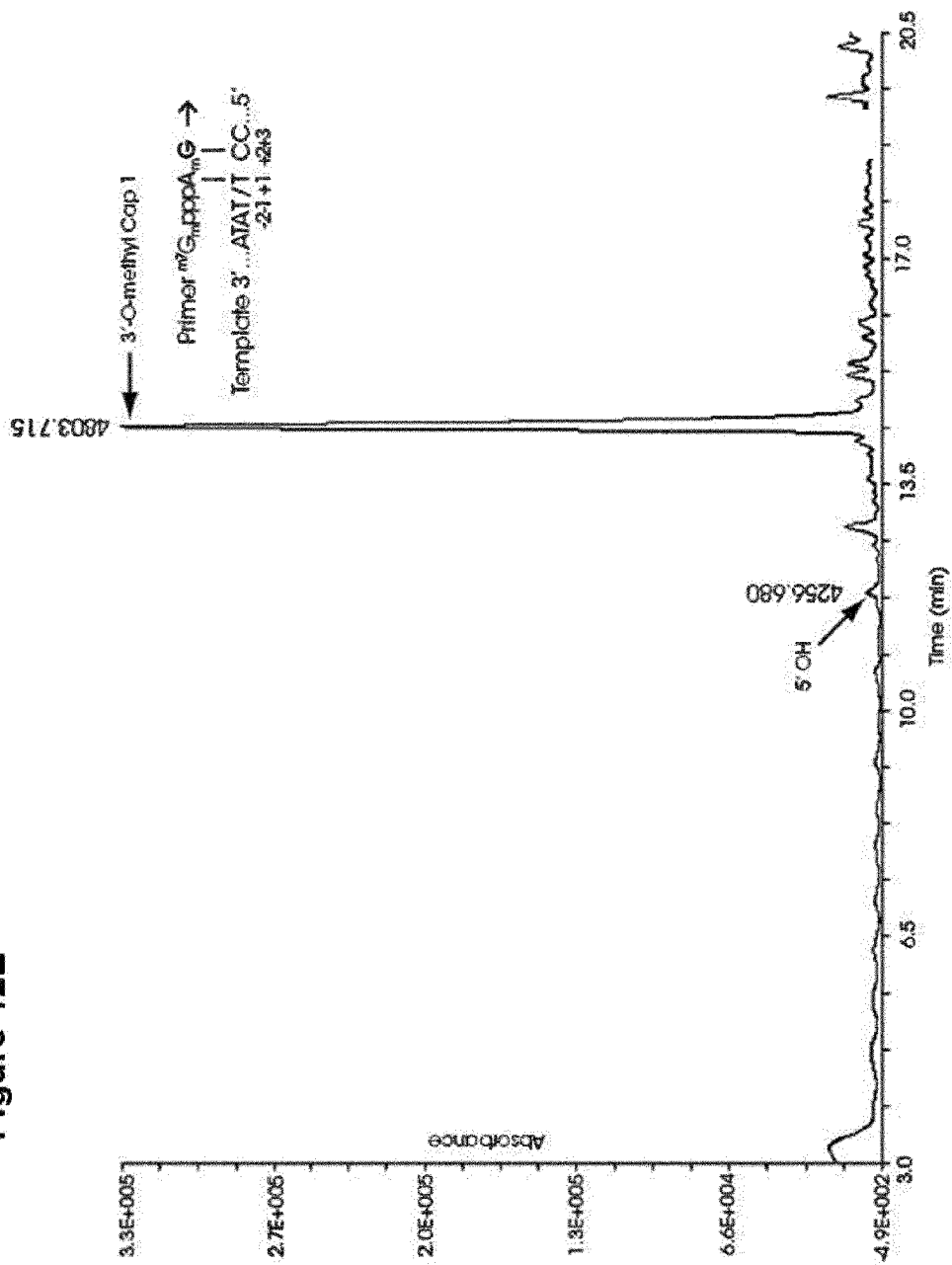


Figure 12F

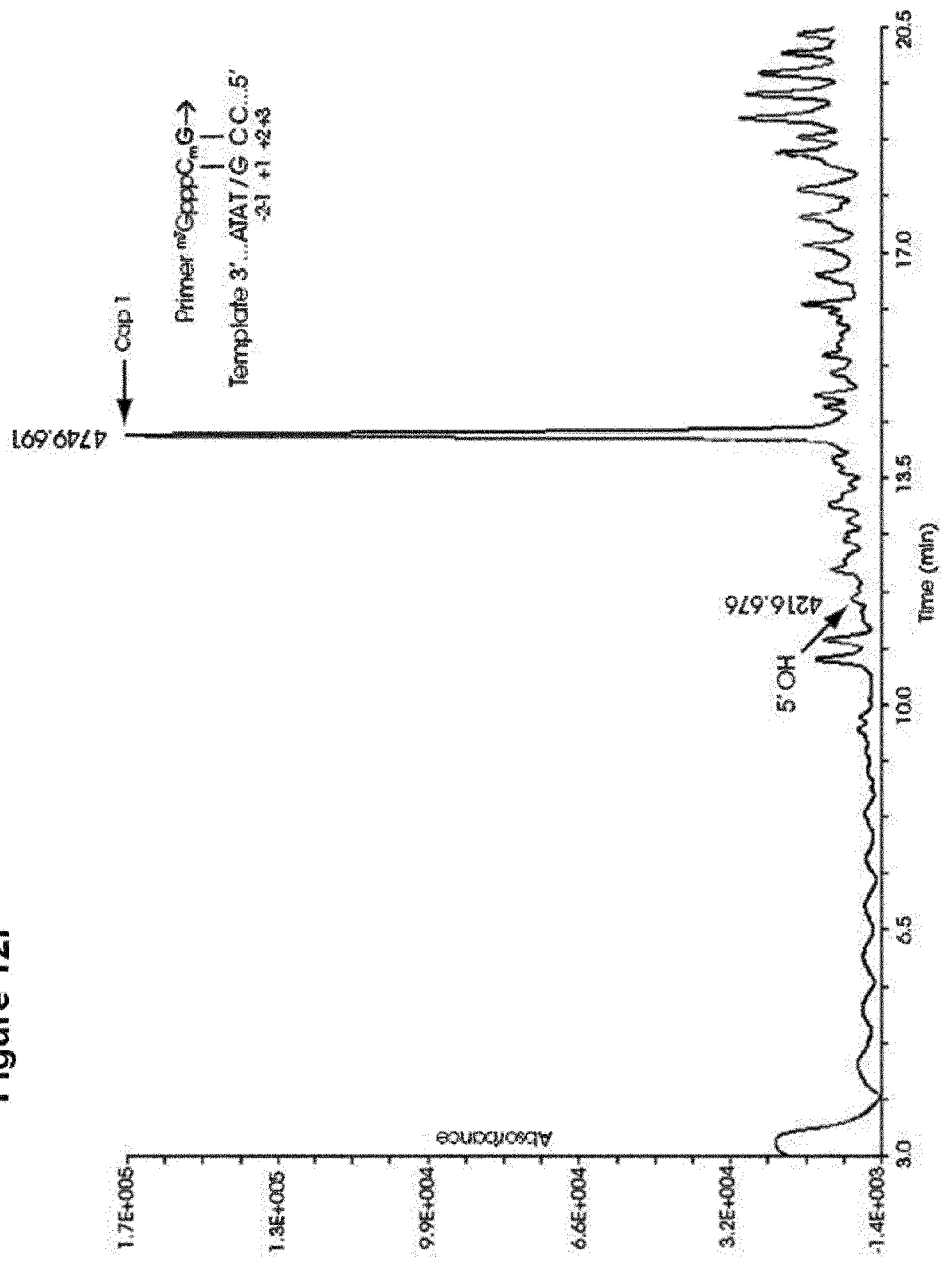


Figure 12G

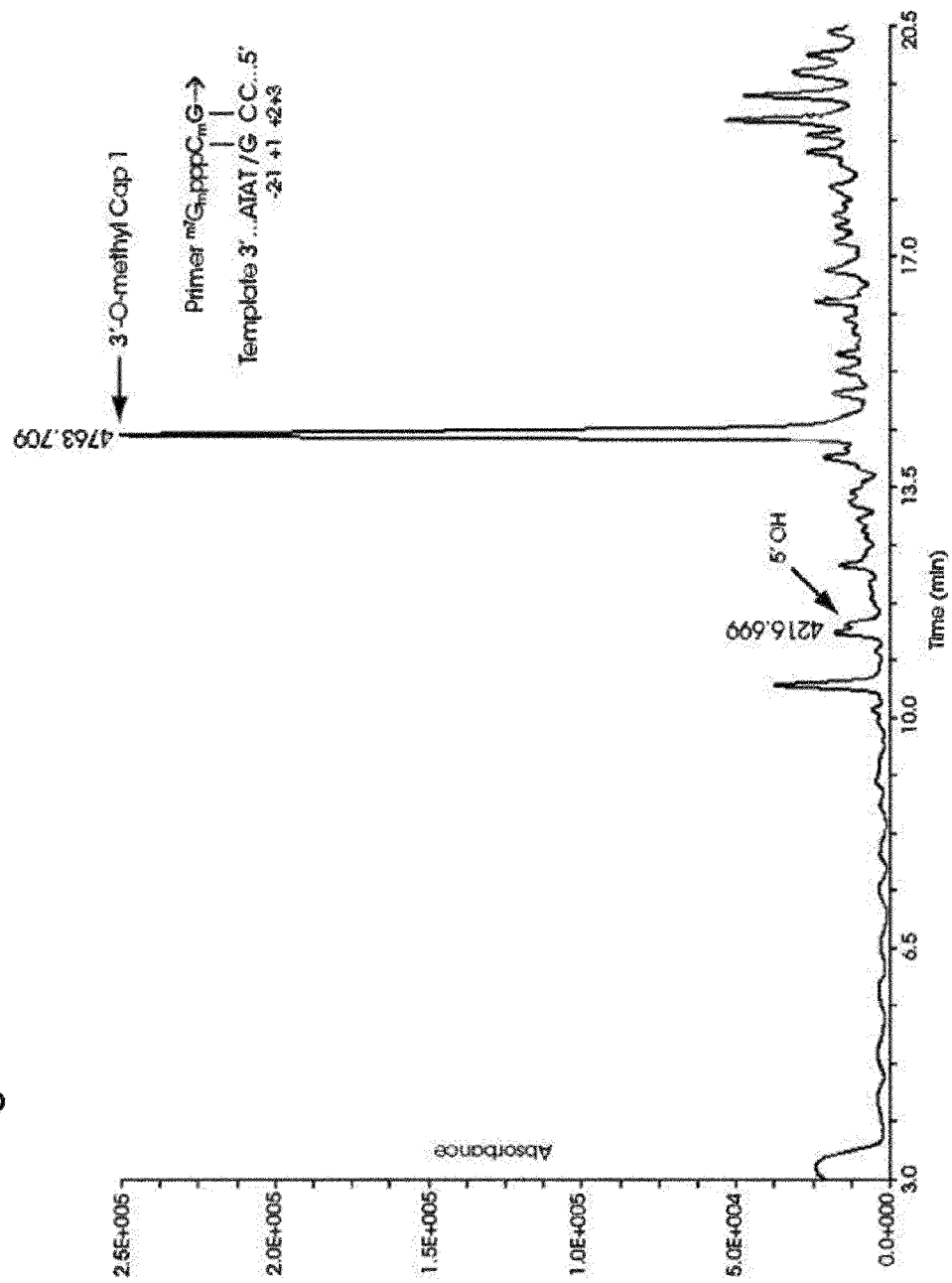


Figure 12H

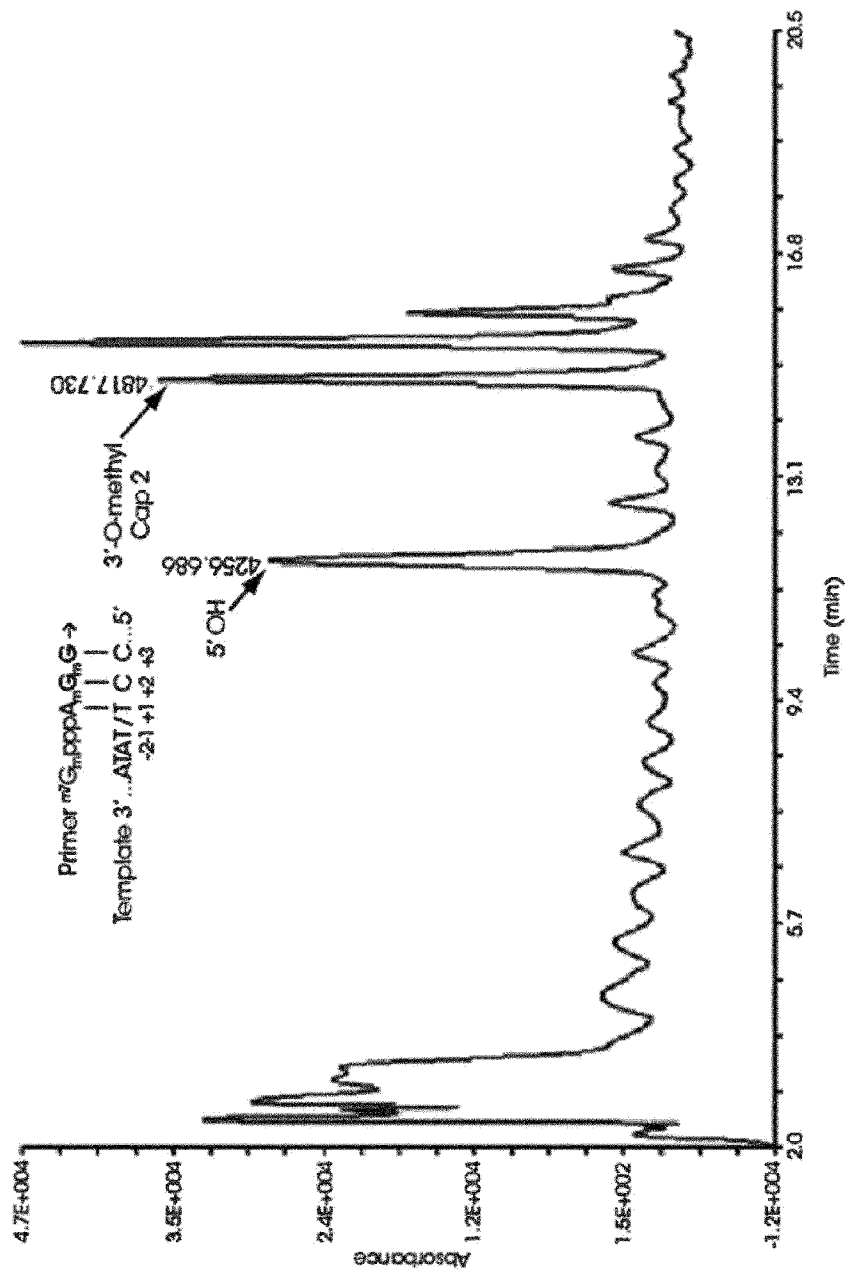


Figure 13A

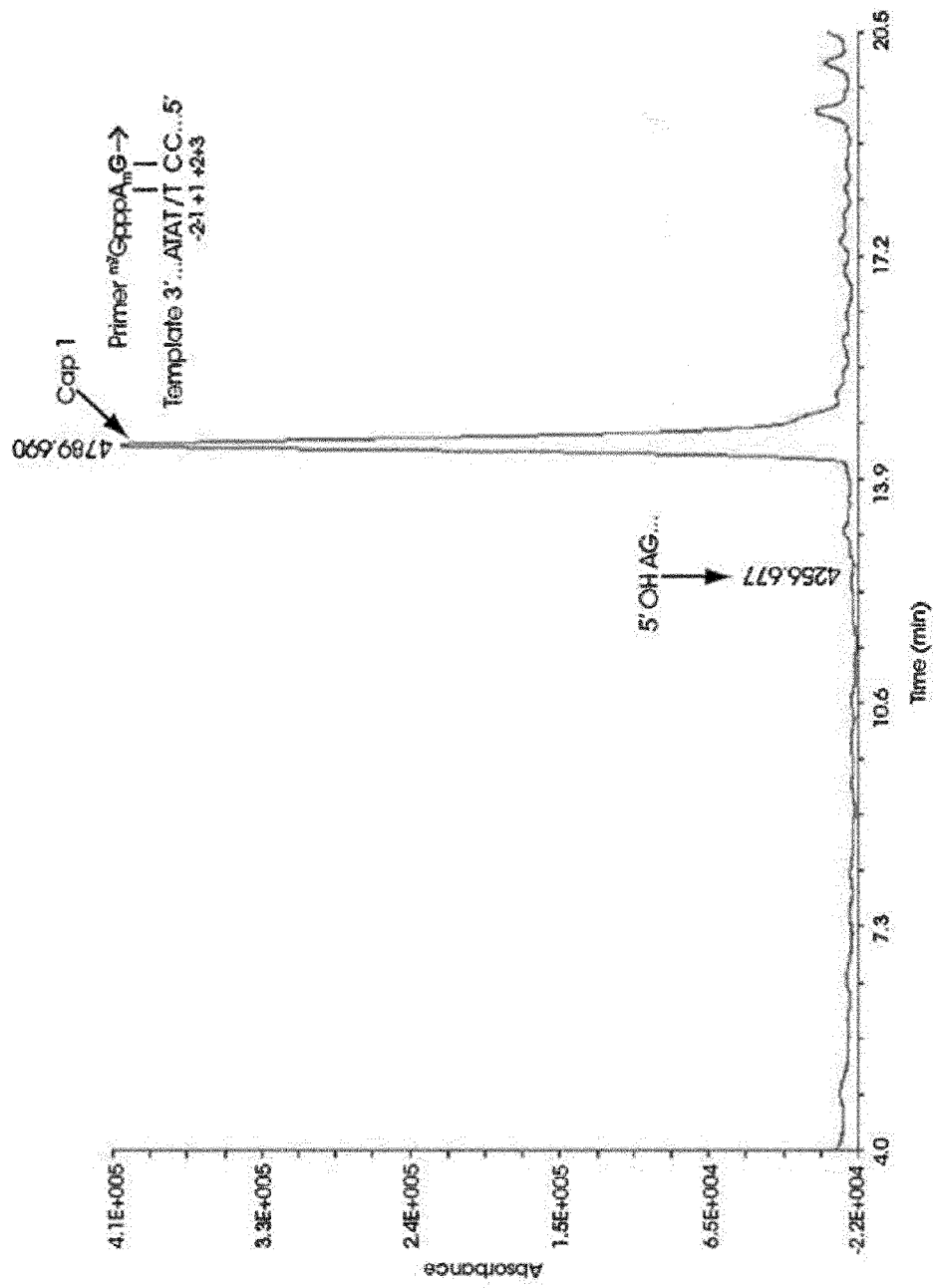


Figure 13B

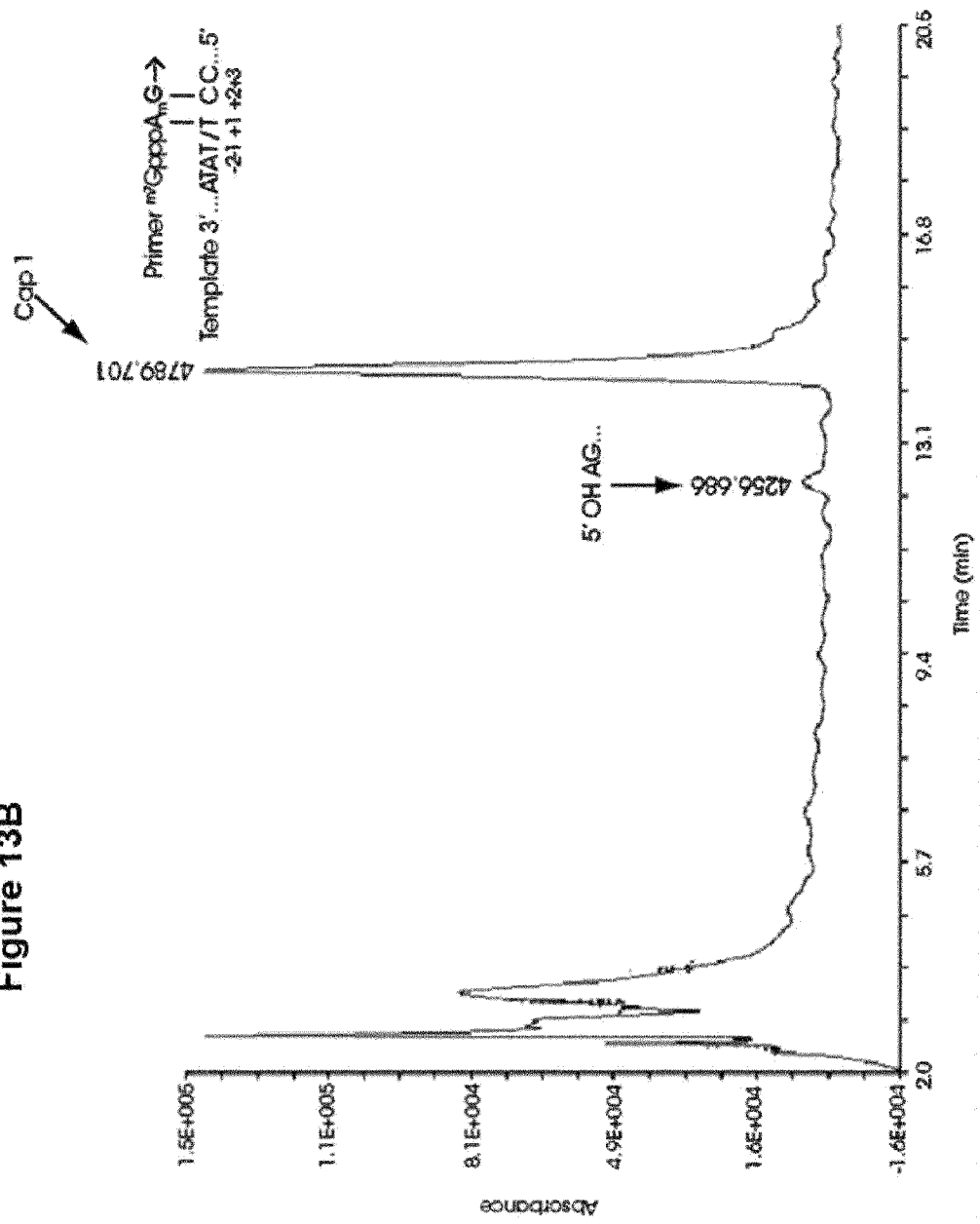


Figure 13C

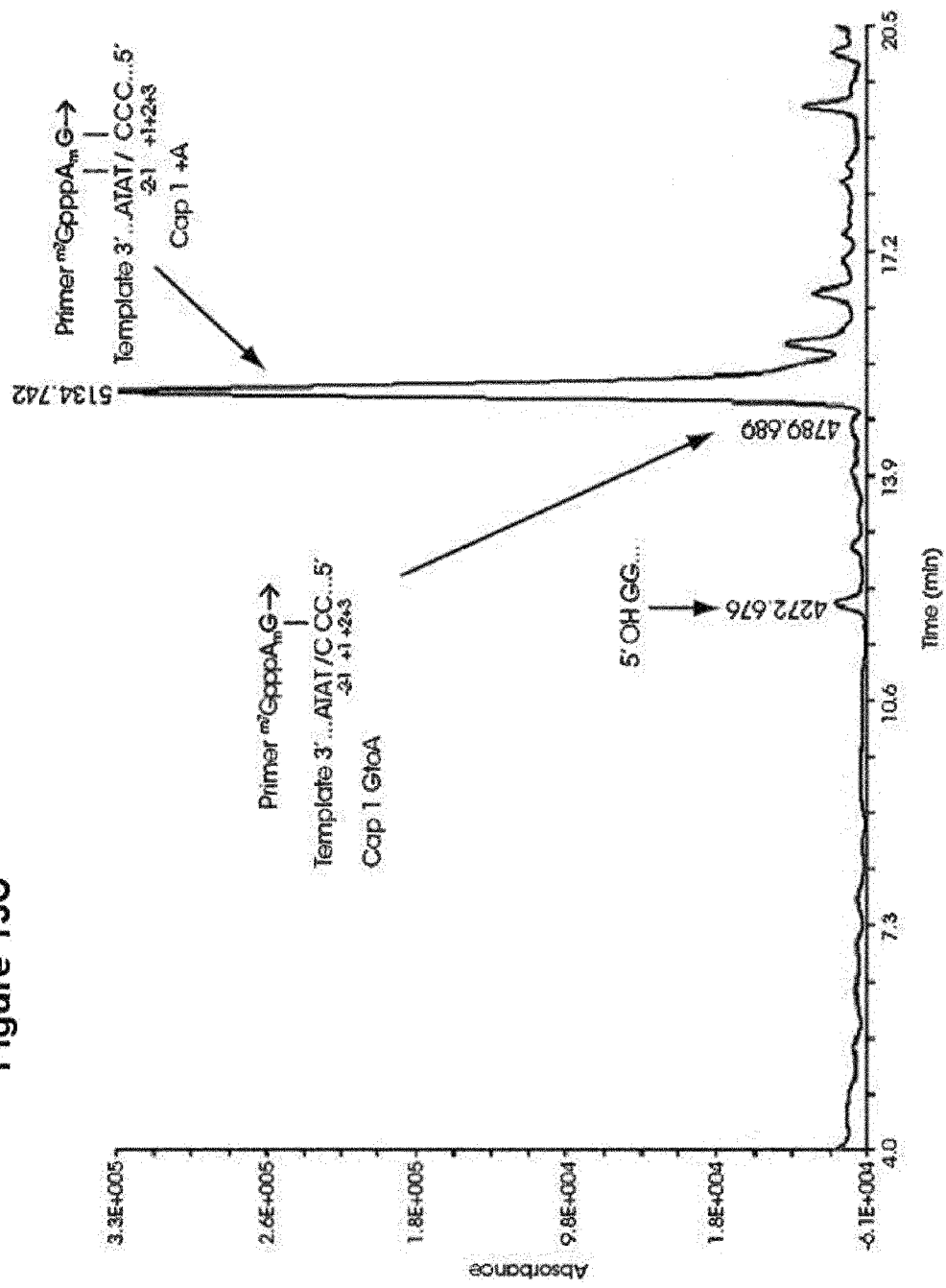


Figure 13D

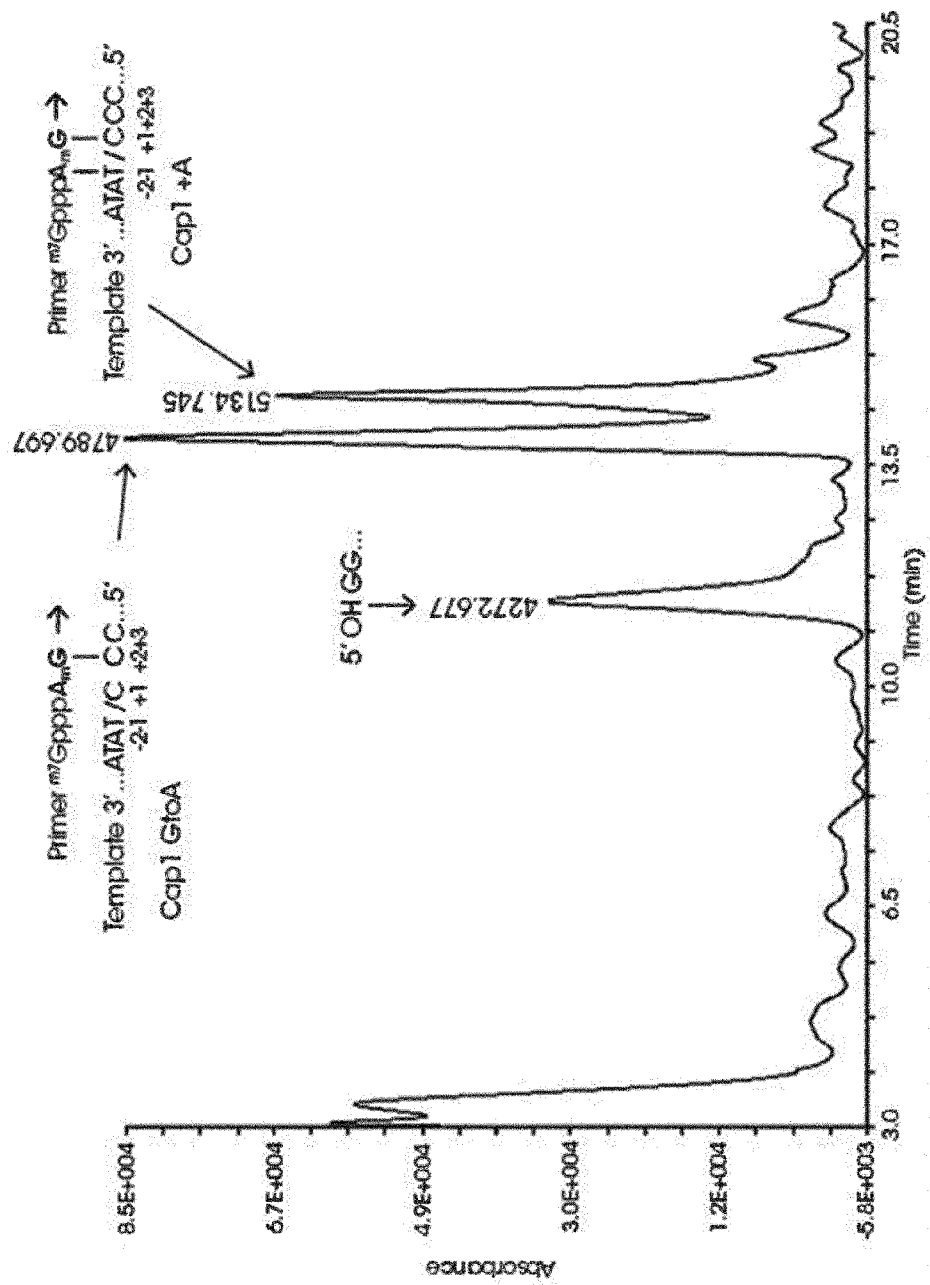
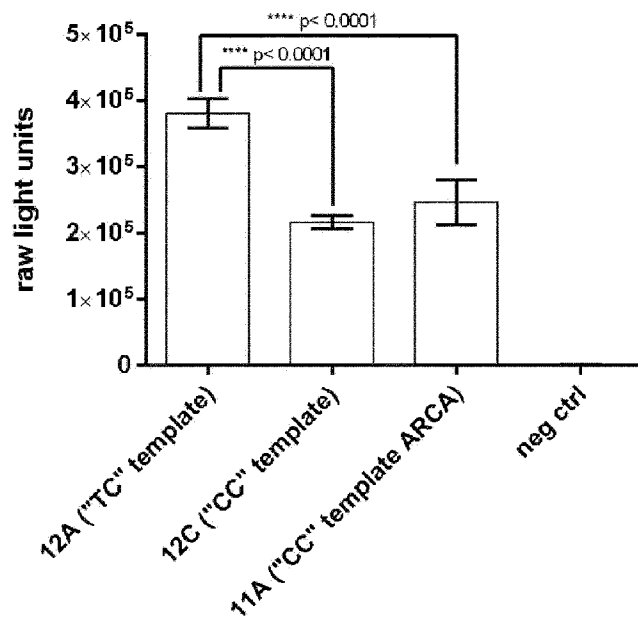


Figure 14A**Figure 14B**