

March 6, 1928.

1,662,001

C. J. DIEGES

BADGE

Filed July 7, 1927

FIG. 1.

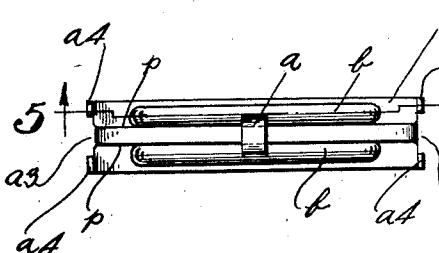


FIG. 2.

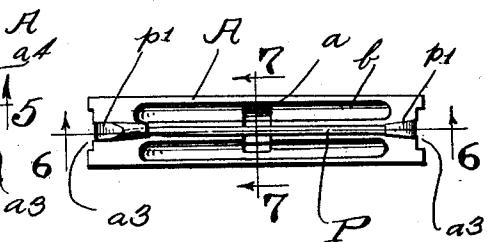


FIG. 3.

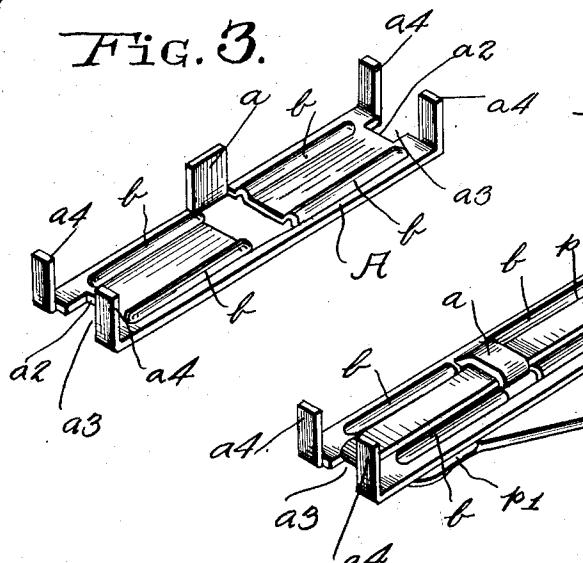


FIG. 4.

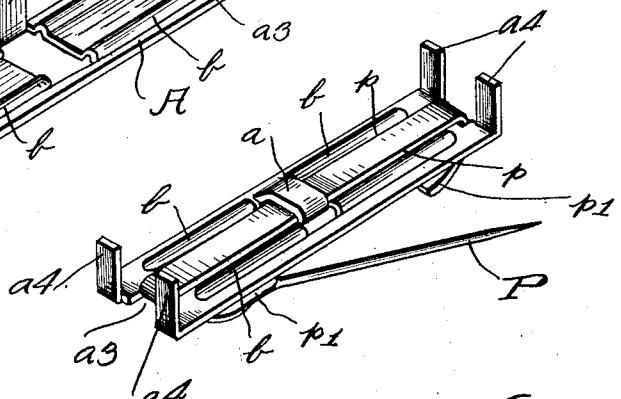


FIG. 5.

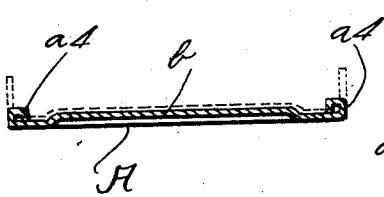


FIG. 6.

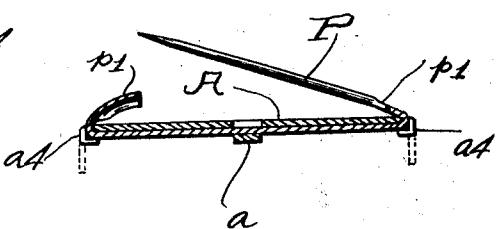
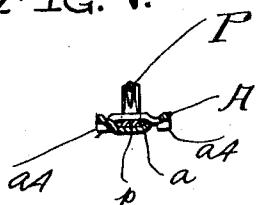


FIG. 7.



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BADGE.

Application filed July 7, 1927. Serial No. 204,036.

My invention relates to that class of badges in which it has been the practice to sew a ribbon to the cross bar of a badge, having a pin attached to said cross bar for holding the badge to the apparel of a person.

It is the object of my invention to dispense with the sewing of the ribbon to the cross bar, and at the same time produce a cheap and neat badge.

10 My invention consists broadly in forming the cross bar of a single piece of thin metal, at each end of which are formed penetrating teeth for engaging the ribbon, a clamping flange for holding a pin of the so called "safety pin type" in position on said cross bar, between longitudinal ribs formed for the purpose, and recessed slots and shoulders in said cross bar formed at either end for the reception and retention of said pin, and 20 in other details of construction more fully explained and claimed.

In the accompanying drawings,

Fig. 1, is a front view embodying my invention;

25 Fig. 2, a rear view;

Fig. 3, an isometrical perspective view upon an enlarged scale of the cross bar, the parts being "set up" for the reception of the pin and ribbon;

30 Fig. 4, a similar view with the safety pin in place upon the cross bar;

Fig. 5, a longitudinal section upon an enlarged scale upon plane of line 5—5 of Fig. 1; showing the end projecting teeth bent over and penetrating the ribbon;

35 Fig. 6, a longitudinal sectional elevation upon plane of line 6—6 of Fig. 2, upon an enlarged scale.

Fig. 7, a section upon plane of line 7—7 40 Fig. 2.

It is to be understood that my improved cross bar is made of thin sheet metal, the

projecting teeth, longitudinal ribs, end slots and shoulders being stamped out by suitable dies made for the purpose, and corresponding dies being employed for producing a finished article.

A, represents a cross bar, having the central flange *a*, which holds the safety pin *P*, to the cross bar; the flat edges *p*, *p*, of the safety pin *P*, engaging and lying between the longitudinal ribs, *b*, *b*, formed on either side of the cross bar *A*, and the outer ends *p*, *p'*, engaging the shoulders *a*², *a*², formed in the longitudinal slots *a*³, *a*³, for their reception, thereby insuring the pin *P*, against all lateral or longitudinal movement in either direction,—it being held firmly and positively upon the cross bar *A*.

The penetrating teeth *a*⁴, *a*⁴, at either end 60 of the cross bar *A* are for the purpose of holding the ribbon firmly and positively in place upon the cross bar as shown in Fig. 5, it being understood that the respective parts have been pressed into position by suitable dies for that purpose.

What I claim as my invention and desire to secure by Letters Patent is,

1. The badge described comprising a cross-bar formed with spaced-apart longitudinal ribs, penetrating teeth at the ends of said bar and slots in the cross bar between the teeth, and a safety pin disposed between said ribs and engaged in said slots. 70

2. A badge according to claim 1 in which the cross bar is formed with a transverse portion bendable over the said pin. 75

3. A badge according to claim 1 in which the cross bar is formed with a transverse portion bendable over the said pin, said transverse portion being connected with the cross bar at one end and bendable over the safety pin and into a slot in the cross bar. 80

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