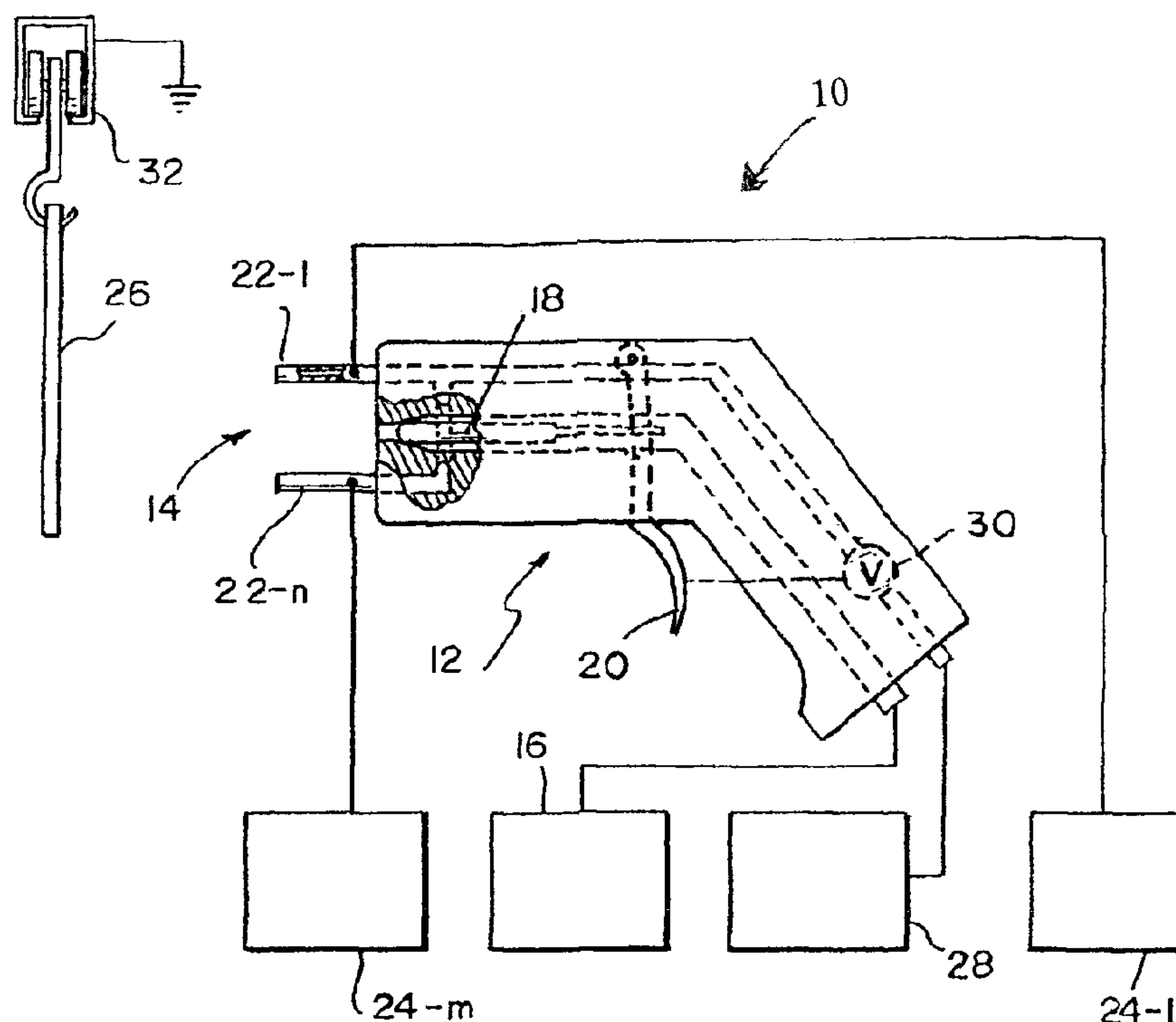




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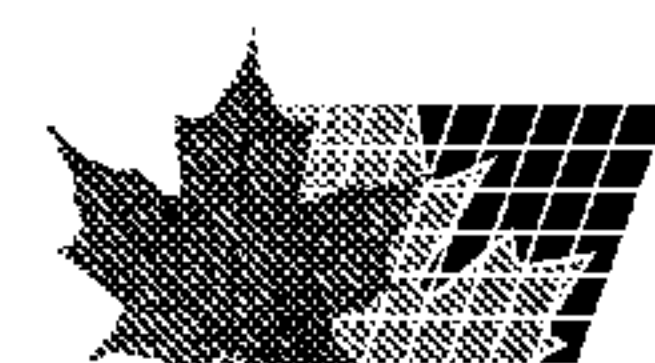
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(54) Titre : MULTIPLES ELECTRODES DE CHARGE
(54) Title: MULTIPLE CHARGING ELECTRODES



(57) Abrégé/Abstract:

A device for dispensing coating material includes at least two electrodes (22) for coupling to at least one high-magnitude potential supply (24) so that the at least two electrodes (22) are maintained substantially at two different high-magnitude potentials so that an electric field exists between the at least two electrodes (22). At least one of the at least two electrodes (22) includes a passageway extending therethrough to provide a flow of compressed gas through the at least one of the at least two electrodes (22).



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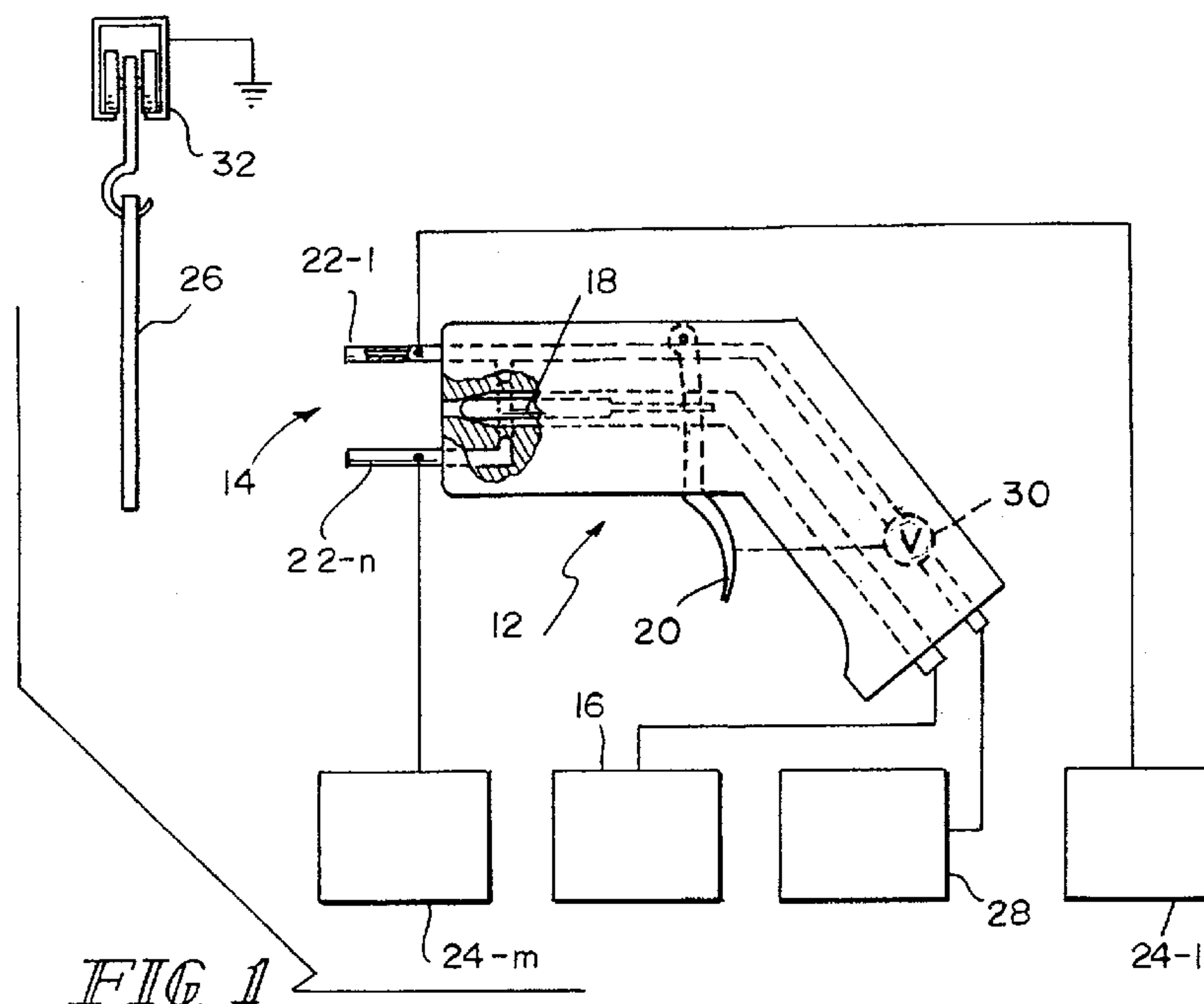
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[Continued on next page]

(54) Title: MULTIPLE CHARGING ELECTRODES



(57) Abstract: A device for dispensing coating material includes at least two electrodes (22) for coupling to at least one high-magnitude potential supply (24) so that the at least two electrodes (22) are maintained substantially at two different high-magnitude potentials so that an electric field exists between the at least two electrodes (22). At least one of the at least two electrodes (22) includes a passageway extending therethrough to provide a flow of compressed gas through the at least one of the at least two electrodes (22).

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Multiple Charging Electrodes

Field of the Invention

This invention relates to electrode configurations and potential supplies
 5 for coating dispensing devices (hereinafter sometimes spray guns or guns).

Background

Various types of manual and automatic spray guns are known. There are,
 for example, the automatic and manual spray guns illustrated and described in the
 10 following listed U.S. patents and published applications: 2006/0081729; 2003/0006322;
 U.S. Pat. Nos. 7,296,760; 7,296,759; 7,292,322; 7,247,205; 7,217,442; 7,166,164;
 7,143,963; 7,128,277; 6,955,724; 6,951,309; 6,929,698; 6,916,023; 6,877,681;
 6,854,672; 6,817,553; 6,796,519; 6,790,285; 6,776,362; 6,758,425; RE38,526;
 6,712,292; 6,698,670; 6,679,193; 6,669,112; 6,572,029; 6,460,787; 6,402,058; U.S. Pat.
 15 No. RE36,378; 6,276,616; 6,189,809; 6,179,223; 5,836,517; 5,829,679; 5,803,313; U.S.
 Pat. No. RE35,769; 5,639,027; 5,618,001; 5,582,350; 5,553,788; 5,400,971; 5,395,054;
 D349,559; 5,351,887; 5,332,159; 5,332,156; 5,330,108; 5,303,865; 5,299,740;
 5,289,974; 5,284,301; 5,284,299; 5,236,129; 5,209,405; 5,209,365; 5,178,330;
 5,119,992; 5,118,080; 5,180,104; D325,241; 5,090,623; 5,074,466; 5,064,119;
 20 5,054,687; 5,039,019; D318,712; 5,022,590; 4,993,645; 4,934,607; 4,934,603;
 4,927,079; 4,921,172; 4,911,367; D305,453; D305,452; D305,057; D303,139;
 4,844,342; 4,819,879; 4,770,117; 4,760,962; 4,759,502; 4,747,546; 4,702,420;
 4,613,082; 4,606,501; 4,572,438; D287,266; 4,537,357; 4,529,131; 4,513,913;
 4,483,483; 4,453,670; 4,437,614; 4,433,812; 4,401,268; 4,361,283; D270,368;
 25 D270,367; D270,180; D270,179; RE30,968; 4,331,298; 4,289,278; 4,285,446;
 4,266,721; 4,248,386; 4,214,709; 4,174,071; 4,174,070; 4,171,100; 4,169,545;
 4,165,022; D252,097; 4,133,483; 4,116,364; 4,114,564; 4,105,164; 4,081,904;
 4,066,041; 4,037,561; 4,030,857; 4,020,393; 4,002,777; 4,001,935; 3,990,609;
 3,964,683; 3,940,061; 3,169,883; and, 3,169,882. There are also the disclosures of WO
 30 2005/014177 and WO 01/85353. There are also the Ransburg model REA 3, REA 4,
 REA 70, REA 90, REM and M-90 guns, all available from ITW Ransburg, 320 Phillips
 Avenue, Toledo, Ohio, 43612-1493.

The disclosures of these references may be referred to for details of the
 references. The above listing is not intended to be a representation that a complete search

of all relevant art has been made, or that no more pertinent art than that listed exists, or that the listed art is material to patentability. Nor should any such representation be inferred.

5 Disclosure of the Invention

In a broad aspect, the invention pertains to a device for dispensing coating material. The device includes at least two electrodes for coupling to at least one high-magnitude potential supply so that the at least two electrodes are maintained substantially at two different high-magnitude potentials so that an electric field exists between the at least two electrodes. Each of the at least two electrodes includes a passageway extending therethrough to provide a flow of compressed gas through the at least two electrodes.

Illustratively, a voltage divider is coupled to the at least one high-magnitude potential supply. The at least two electrodes are coupled to different points on the voltage divider to maintain the at least two electrodes at two different high-magnitude potentials.

Alternatively illustratively, two high-magnitude potential supplies having high-magnitude potential output ports provide the two different high-magnitude potentials. Each high magnitude potential output port is coupled to a respective one of the at least two electrodes.

Illustratively, the at least two electrodes are coupled to a common source of compressed gas.

Alternatively illustratively, the at least two electrodes are coupled to respective ones of at least two sources of compressed gas.

Illustratively, the device is selected from the group consisting of pneumatic atomizers, pneumatically-assisted hydraulic atomizers, high-volume, low pressure pneumatic (HVLP) atomizers and hydraulic atomizers.

Alternatively illustratively, the device comprises a device for dispensing pulverulent coating material (hereinafter sometimes coating powder or powder).

Brief Description of the Drawings

The invention may best be understood by referring to the following detailed description and accompanying drawings which illustrate the invention. In the drawings:

5 Fig. 1 illustrates a highly diagrammatic side elevational view of a system constructed according to the invention;

Fig. 2 highly diagrammatically illustrates an alternative detail to a detail illustrated in Fig. 1;

10 Fig. 3 highly diagrammatically illustrates an alternative detail to a detail illustrated in Fig. 1;

Fig. 4 highly diagrammatically illustrates an alternative detail to a detail illustrated in Fig. 1; and,

Fig. 5 highly diagrammatically illustrates an alternative detail to a detail illustrated in Fig. 1.

15

Detailed Descriptions of Illustrative Embodiments

Fig. 1 illustrates a coating dispensing system 10 including a coating dispensing device, or gun, 12. Device 12 illustratively is a manual spray gun, although it should be understood that the invention is equally applicable to so-called automatic spray guns as well. Additionally, while the illustrated gun 12 is a hydraulic gun, the invention is equally applicable to pneumatic (hereinafter sometimes air), pneumatically assisted hydraulic (hereinafter sometimes AAA), and high-volume, low-pressure pneumatic (hereinafter sometimes HVLP) guns. Additionally, the invention is equally applicable to coating dispensing devices for dispensing coating powders. Gun 12 includes a nozzle 14 through which coating material from a source 16 is dispensed under the control of a valve 18. Source 16 may be a source of liquid coating material or a source of coating powder such as, for example, a fluidized bed. The position of valve 18 needle is, in turn, controlled by the gun 12 trigger 20 position. On a manual gun, trigger 20 position is controlled by hand by an operator. On an automatic gun, trigger 20 position is typically controlled by a process controller, such as, for example, an Allen-Bradley controller.

30

The coating material dispensed through nozzle 14 is charged by two or more electrodes 22-1, . . . 22-n, only two of which are illustrated in the drawings. Electrodes 22-1, . . . 22-n are in the form of hollow needles or small gauge tubes. Different high-magnitude (typically negative) electrostatic potentials are coupled from

(a) high-magnitude potential source(s) 24-1...24-m, to electrodes 22-1,...22-n. In this way, (an) electric field(s) exist(s) not only between each electrode 22-1,...22-n and articles 26 (hereinafter sometimes targets) to be coated by the coating material dispensed through nozzle 14, but also between the electrodes 22-1...22-n themselves.

5 Additionally, compressed gas, illustratively air, is supplied from a source 28 of compressed gas, illustratively through a valve V controlled via control connection 30 by the trigger 20 position, to the base of each electrode 22-1,...22-n. Thus, as coating material is flowing through nozzle 14, compressed gas is flowing through electrodes 22-1,...22-n. This assists in maintaining the electrodes 22-1,...22-n

10 relatively free of coating material. This assists in the flow of charge from electrodes 22-1,...22-n to the coating material as it is being dispensed, which, in turn, improves the transfer efficiency of coating material to the articles or targets 26 as they are presented in front of gun 12, illustratively on a grounded conveyor 32, for coating.

The high-magnitude potential source(s) 24-1, . . . 24-m need not be

15 separate power supplies. Instead, they can be provided by a common supply feeding a voltage divider 36 characterized by impedances z_1 and z_2 which may be provided within the body of gun 12, or may be provided within the power supply, or may be a separate voltage divider to which the power supply and electrodes 22-1, . . . 22-n are coupled. The generalized impedance voltage divider 36 is illustrated in Fig. 2. The voltage

20 divider may, for example, take the form of a resistive voltage divider 36' illustrated in Fig. 3. It may also take the form of a capacitive voltage divider 36'' illustrated in Fig. 4, with the constraint that the capacitances must be sufficiently small that the divider cannot store so much charge $Q = CV$ as to create hazardous operating conditions in the coating environment.

25 It should also be understood that while the resistors and capacitors of the various voltage dividers 36, 36', 36'' are illustrated as separate components, one or more of these may be components, a resistor or capacitor, for example, that are already incorporated into the gun 12 for other known purposes, such as, for example, as part of a high voltage rectifier and multiplier. Ordinarily, these are Cockcroft-Walton multipliers,

30 sometimes referred to as cascades.

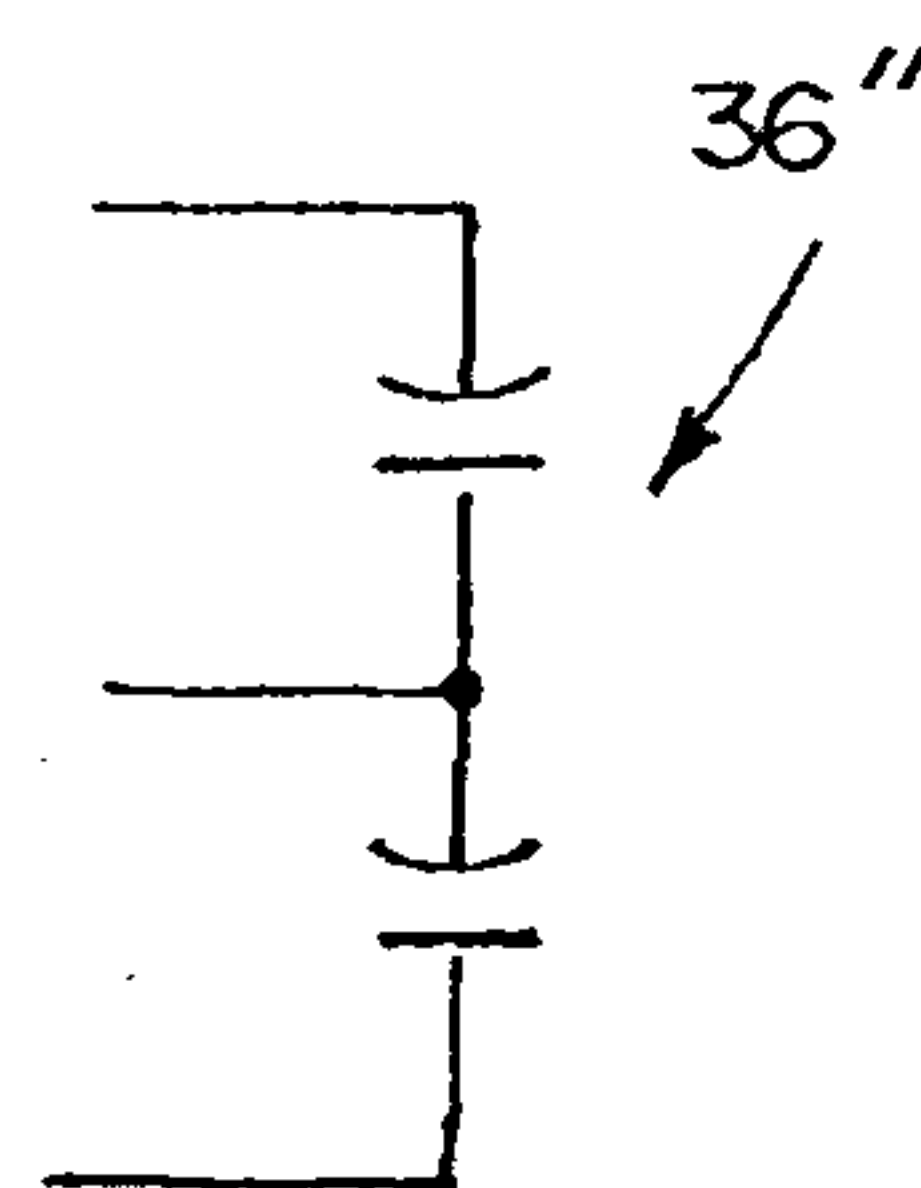
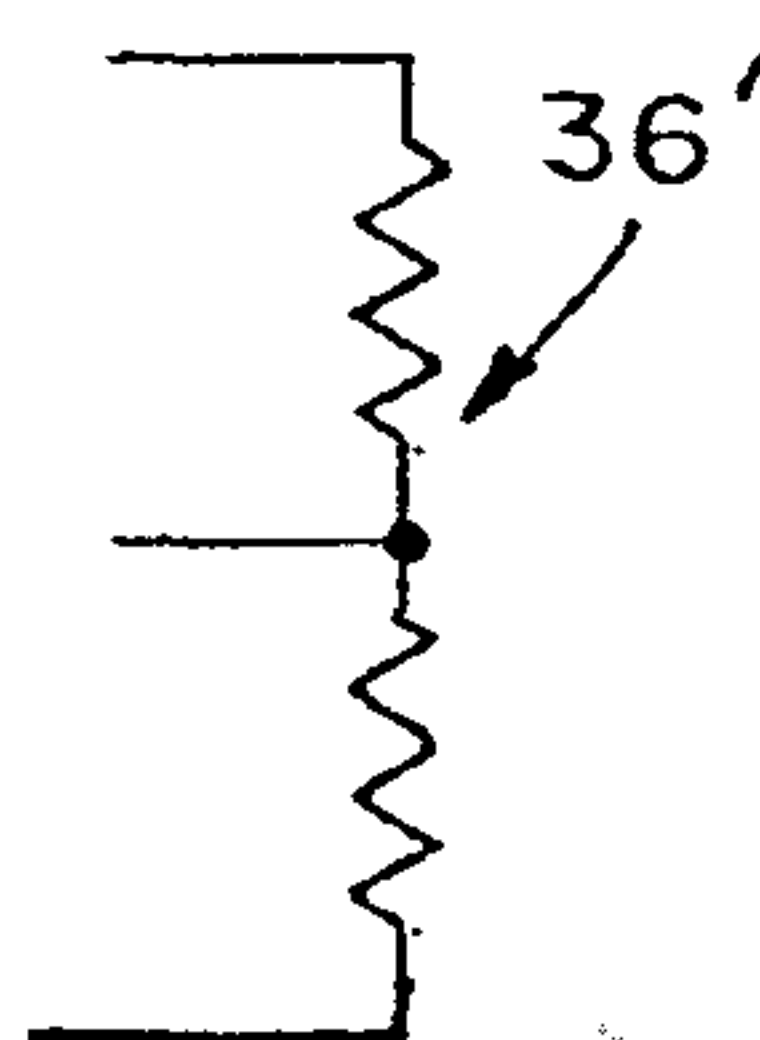
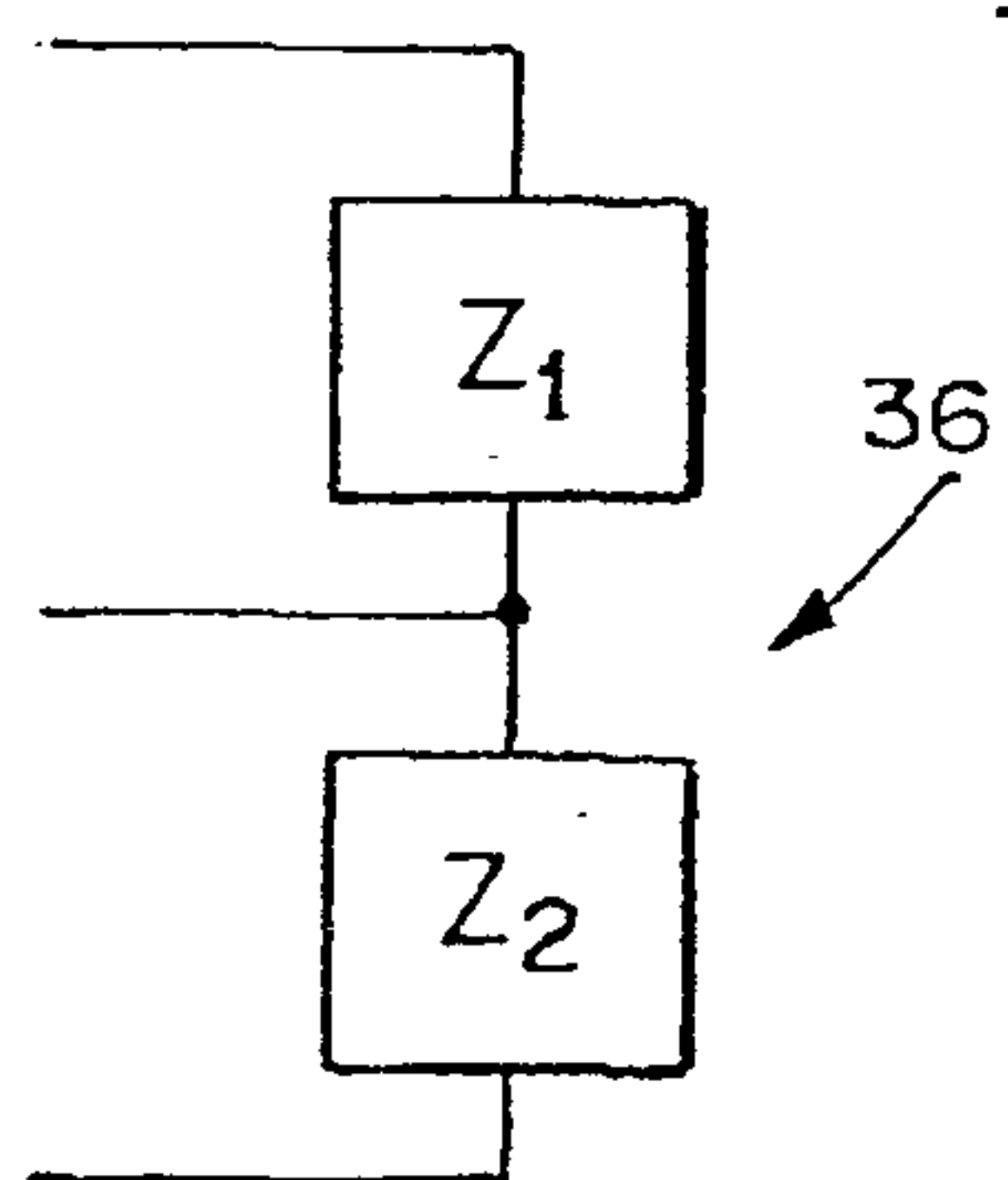
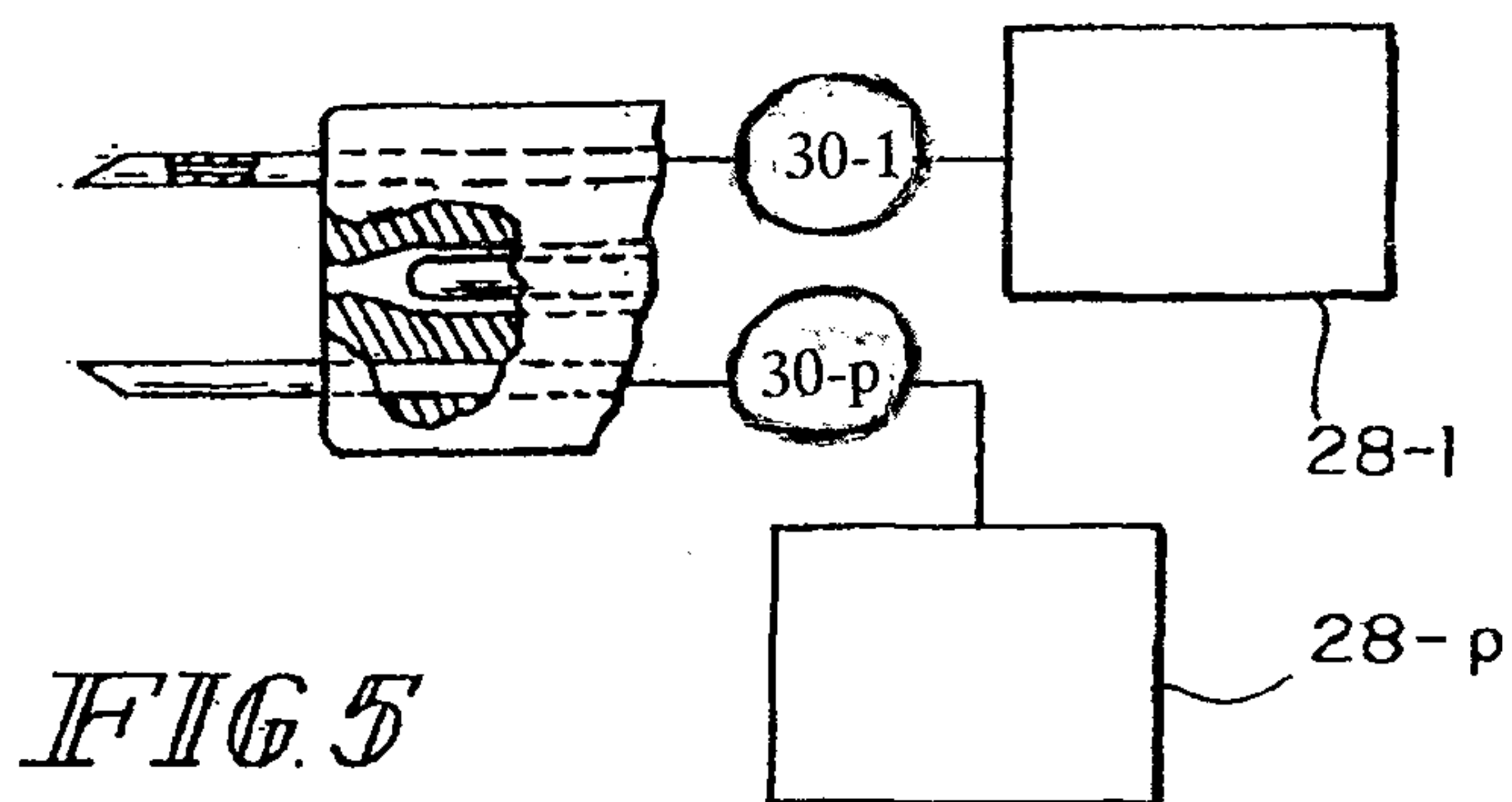
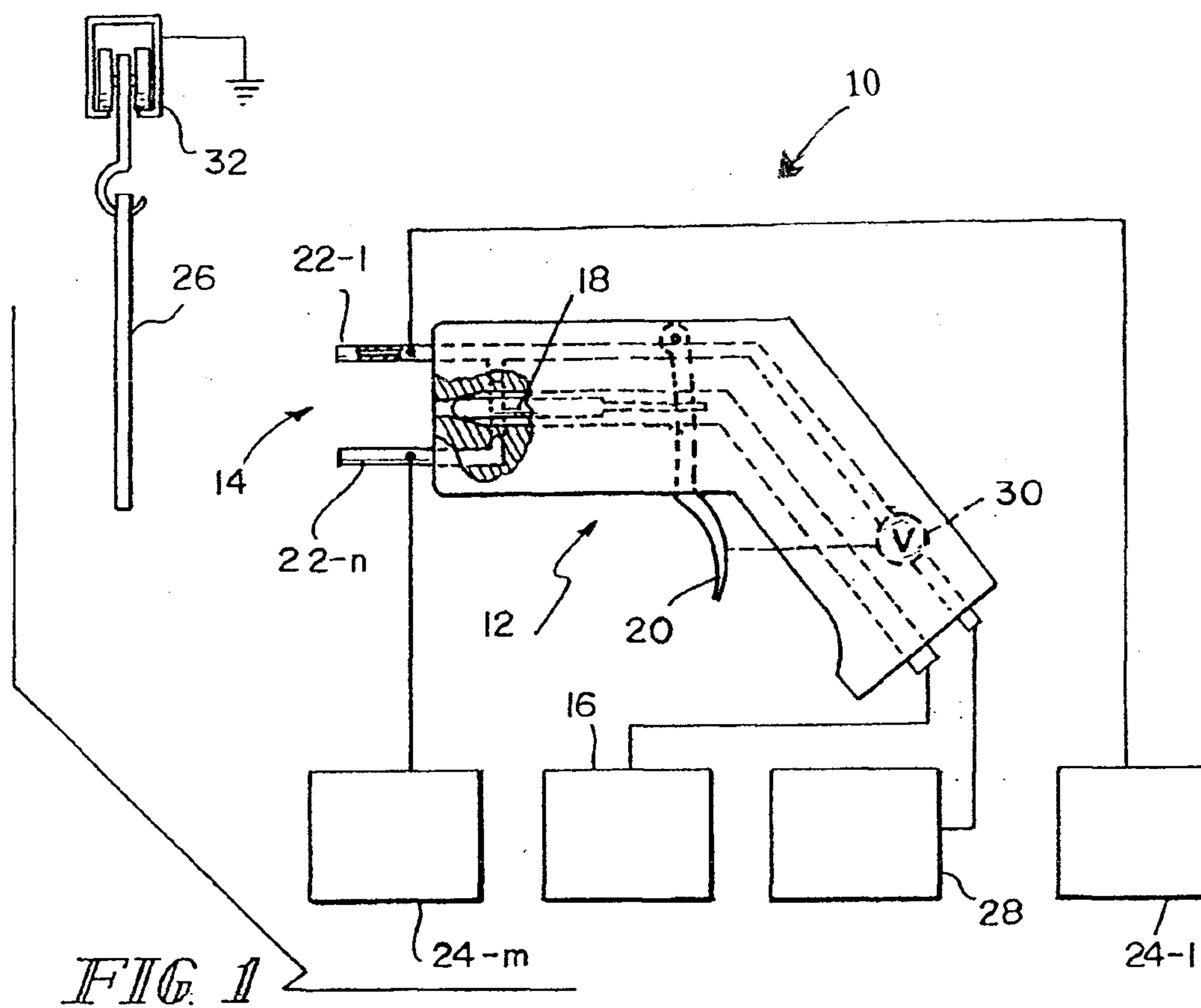
Additionally, it should be understood that, while the supplies of compressed gas to the bases of the electrodes 22-1, . . . 22-n are illustrated as originating from a common source 28 of compressed gas, the electrodes 22-1, . . . 22-n may be

supplied from two or more sources 28-1...28-p through individually respective valves like valve V under the control of trigger 20. This is illustrated in Fig. 5. Also in Fig. 5, the tube electrodes are illustrated as having outer ends beveled at angles of about 30°. Ordinarily, the angle of bevel should not be less than about 30°, as the
5 ends of the tubes become "hot spots" for potential electrostatic discharge.

What is claimed is:

1. A device for dispensing coating material, the device including at least two electrodes for coupling to at least one high-magnitude potential supply so that the at least two electrodes are maintained substantially at two different high-magnitude potentials so that an electric field exists between the at least two electrodes, each of the at least two electrodes includes a passageway extending therethrough to provide a flow of compressed gas through the at least two electrodes.
2. The apparatus of claim 1 further including a voltage divider coupled to the at least one high-magnitude potential supply, the at least two electrodes being coupled to different points on the voltage divider to maintain the at least two electrodes at two different high-magnitude potentials.
3. The apparatus of claim 1 comprising two high-magnitude potential supplies having high-magnitude potential output ports providing said two different high-magnitude potentials, each high-magnitude potential output port coupled to a respective one of the at least two electrodes.
4. The apparatus of claim 1 wherein the at least two electrodes are coupled to a common source of compressed gas.
5. The apparatus of claim 1 wherein the at least two electrodes are coupled to respective ones of at least two sources of compressed gas.
6. The device of claim 1 selected from the group consisting of pneumatic atomizers, pneumatically-assisted hydraulic atomizers, high-volume, low pressure pneumatic (HVLP) atomizers and hydraulic atomizers.
7. Use of the device of claim 1 for dispensing pulverulent coating material.

1/1

*FIG. 2**FIG. 3**FIG. 4*

