

(19)
(12)

(KR)
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(51) 。 Int. Cl. ⁶
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2001 12 12
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(21) 10 - 1999 - 0047532
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(54)

(holding) 가

SLS

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10: . 11: .

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olidification, , SLS) , (Sequential Lateral S

SLS . (grain)

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(mask)

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SLS

(10) 가
(homogenizer) (12),
(mask) (14)

(field lens) (3)

(attenuator) (11),

t lens) (15)

(process chamber) (20)

(object lens) (16)

(17)

19 - 1, 19 - 2, 19 - 3

2

(window) (20 - 2)

(wall) (20 - 1),

(23)

(22),
(stage) (21)

(22)

- 2)

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가

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(repetition rate)

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. SLS

μm

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(holding)

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가

3

(window)(30 - 2)

(wall)(30 - 1)

(30 - 2)

가

1)

(37)

(vacuum chuck)

(3

(33)

(37)

(33)

(cylinder)(35)가

(31)

(33)

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가

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4

(37) (loading) , (35) (33) 가 .
 (robot arm)(39) (37) (35) , ((37) (33) 3
 (33) .

SLS

(unloading) , (33) (37) (33)
 (35) (37) (33)
 (33) 가 (37) (39) (37)
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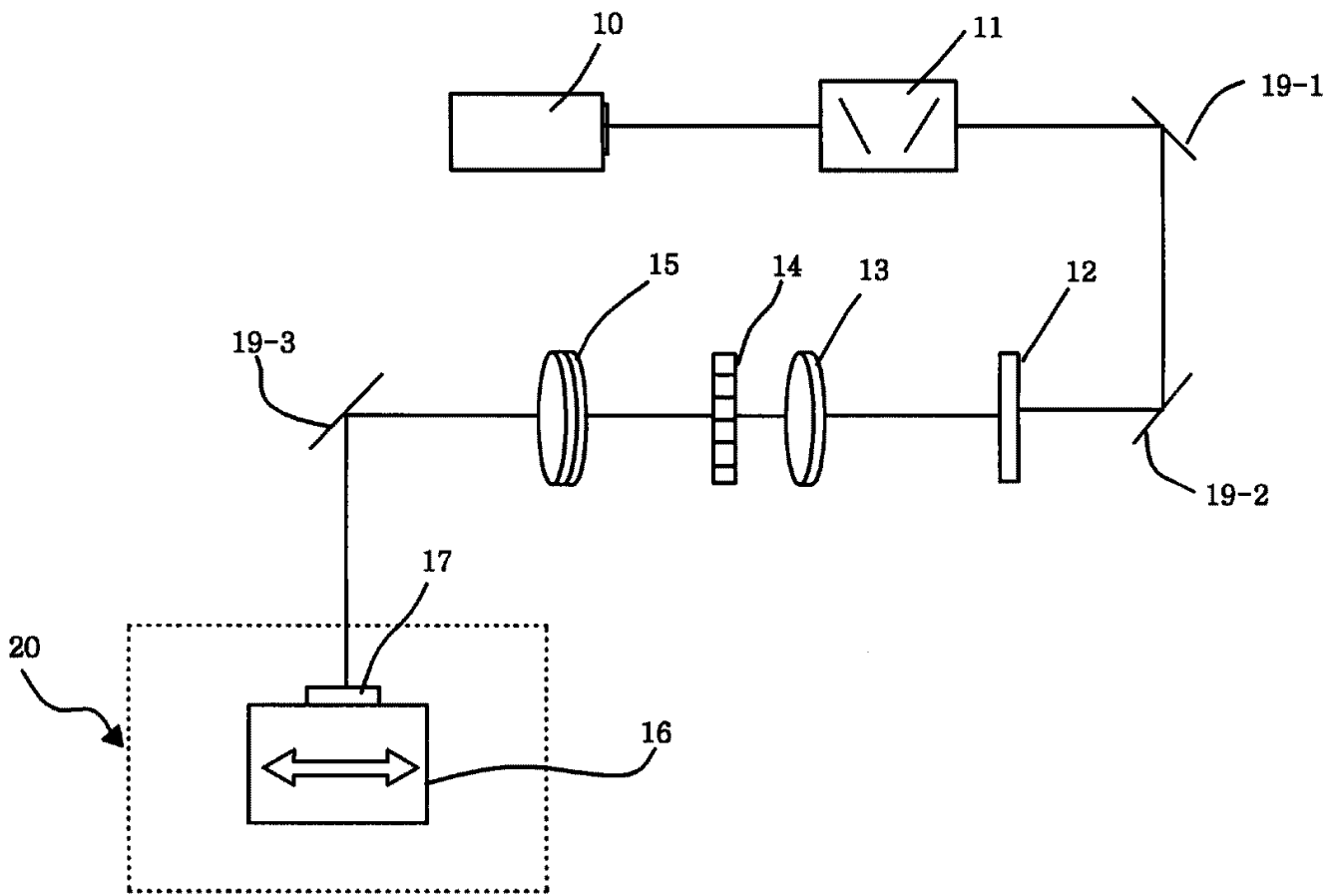
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1.

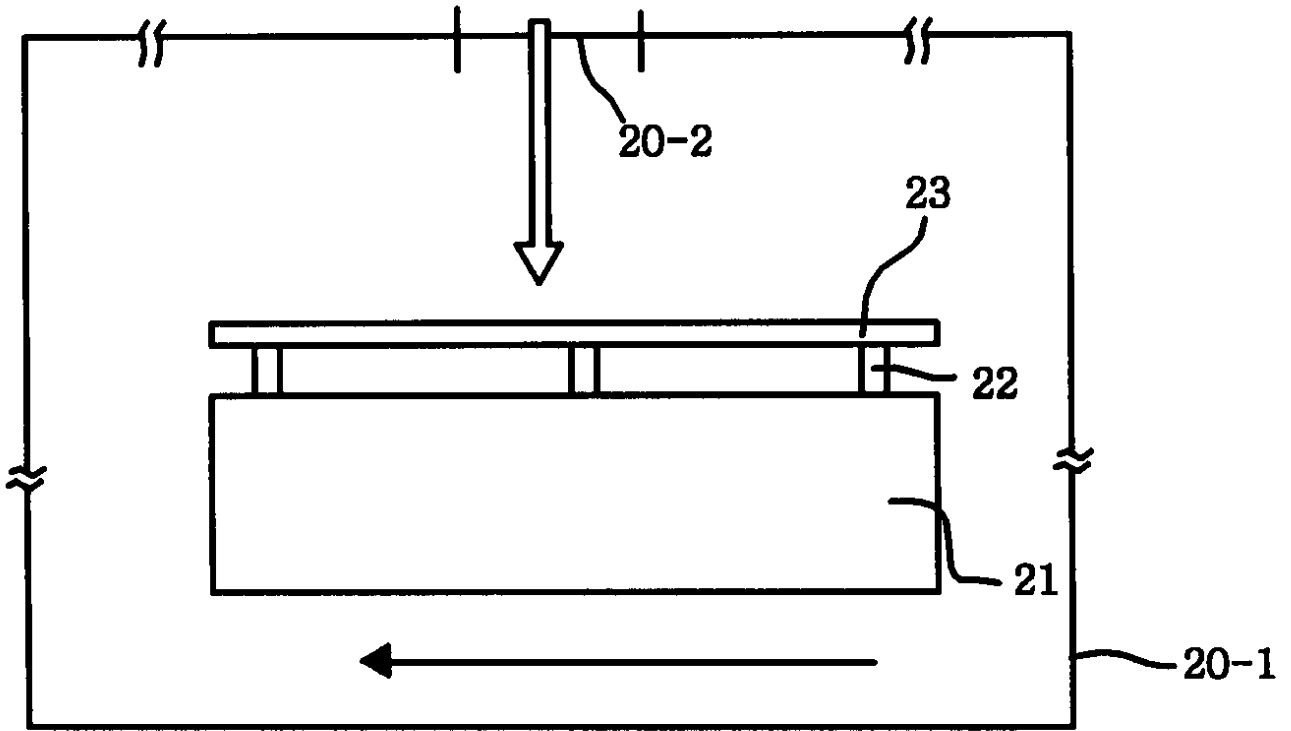
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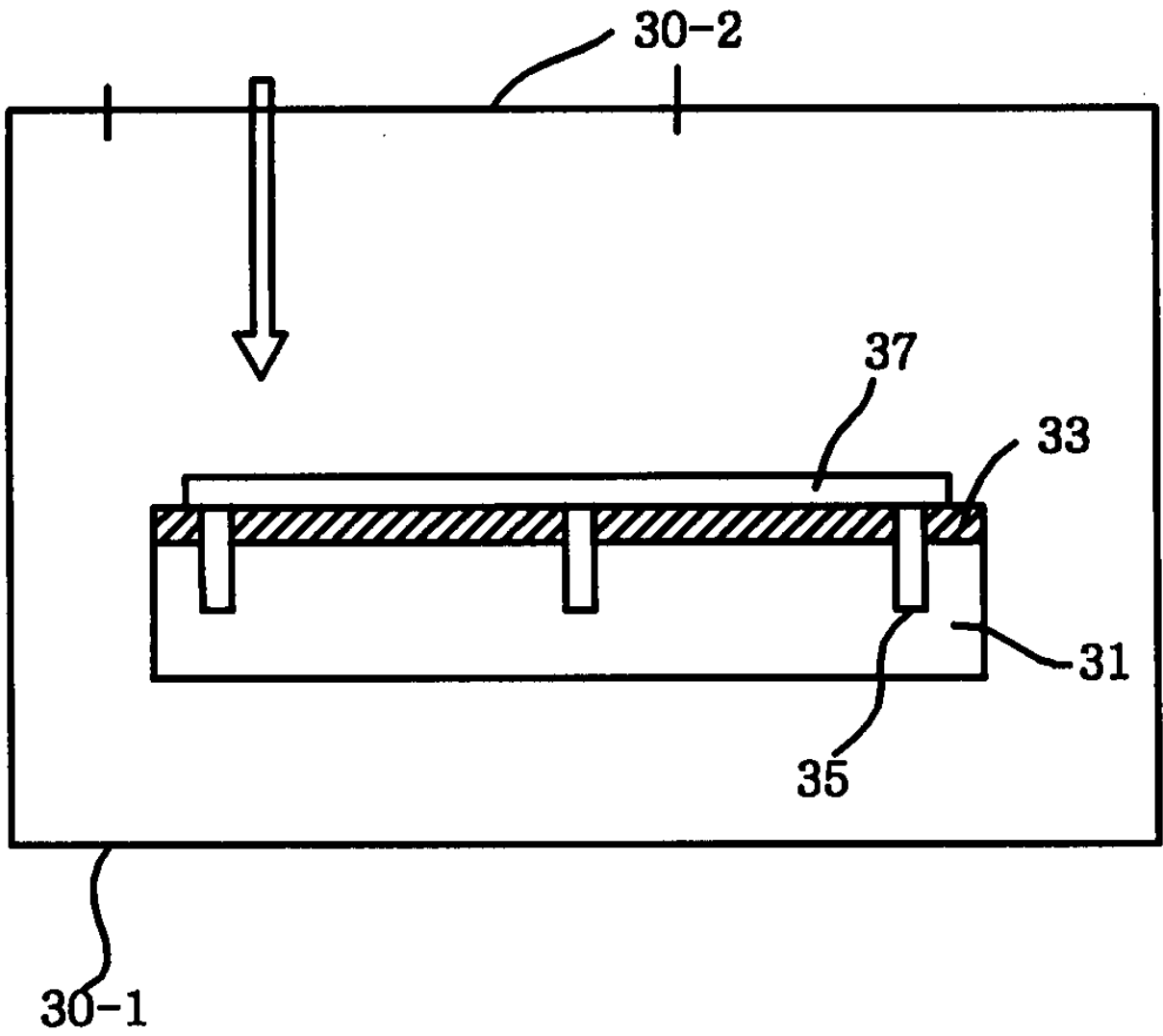
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