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54 **A method and an installation for the manufacture of a display comprising light-emitting diodes.**

57 **A method and an installation for the manufacture of a diode holder. The method consists of forming dish-shaped reflectors in a blank (13) (for signs or the like) and making openings therein in which to mount diodes.**

In the openings the diodes are mounted such that owing to their wider rear portion they are wedged in position in the opening.

The installation comprises a machine frame (14) on which a slide member, consisting of two parallel rods (16), is horizontally movable. A punching and stamping means (19) is vertically movable on the slide member. The means comprises a pair of blocks the movements of which on either side of the blank (13) are synchronized and which blocks are formed with tools designed to shape the reflectors and to make the openings in the blank (13).

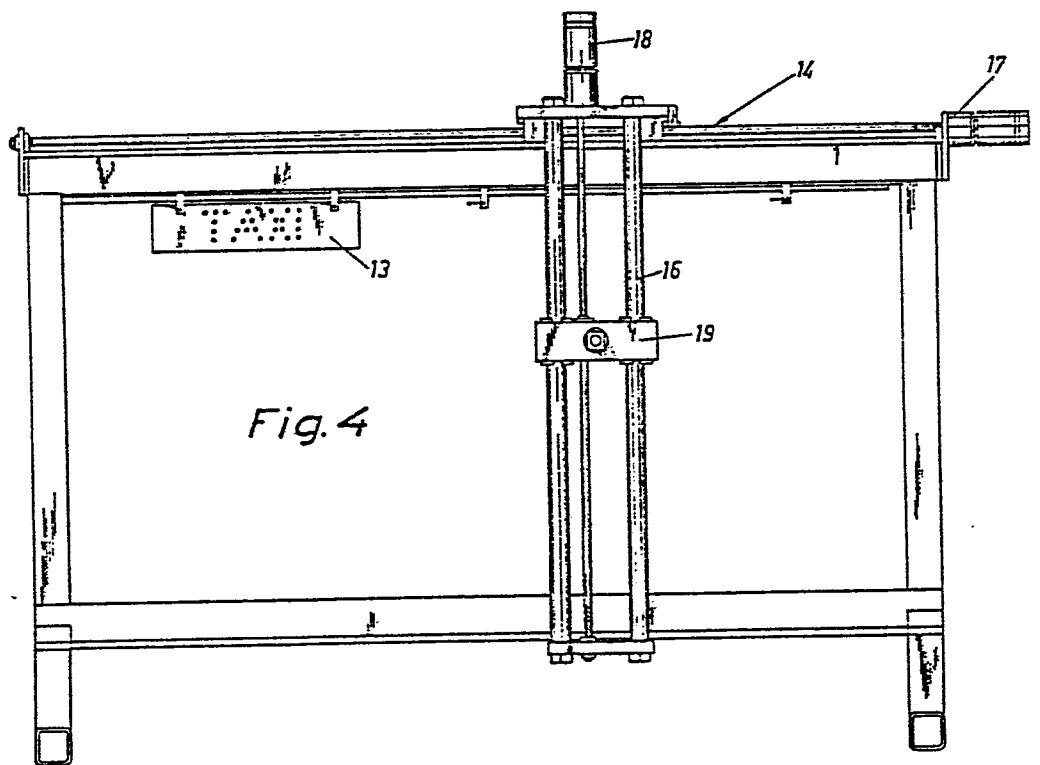


Fig. 4



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
Y	US-A-4 336 580 (A.A. MOUYARD et al.) * Column 7, line 47 - column 8, line 6 *	1	G 09 F 13/22 G 09 F 13/00
Y	FR-A-2 256 833 (TESALON-ANSTALT) * Figure 2; page 5 *	1	
A	DE-A-2 431 541 (O. VIERLING) * Page 2; figure; claim 1 *	1,2	
A	DE-U-8 034 543 (ASSMANN) * Figure 2a; page 4 middle *	1	
A	GB-A-2 066 719 (PULLMAX AKTIEBOLAG) * Abstract; claim 1 *	2	TECHNICAL FIELDS SEARCHED (Int. Cl. ³)
A	DE-A-2 941 634 (STANLEY ELECTRIC) * Figure 15 *		G 09 F 9/33 G 09 F 13/22
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 19-04-1985	Examiner FUCHS R
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone		T : theory or principle underlying the invention	
Y : particularly relevant if combined with another document of the same category		E : earlier patent document, but published on, or after the filing date	
A : technological background		D : document cited in the application	
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P : intermediate document		& : member of the same patent family, corresponding document	