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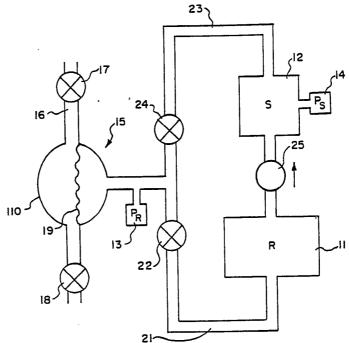
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(57) Abstract

The present invention provides a system for measuring flow of a fluid through a line. In the system, a region (15) of fluid along the line is isolated from pressure effects outside of the region. A source region (12) contains a measurement gas in communication with the isolated region, such that the source means and the isolated region together define a fixed volume, and such that a change in volume of fluid in the isolated region produces a complementary change in the volume of the source means with a resulting change in the pressure of the measurement gas contained in the source region. Further provided is a reservoir (11) in communication with the source means for containing a known volume of measurement gas, and means (25) for pumping measurement gas from the reservoir. The pressure of the measurement gas in the reservoir and the source region is monitored. This pressure data is then analyzed to determine the volume of fluid in the isolated re-

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# ENHANCED PRESSURE MEASUREMENT FLOW CONTROL SYSTEM

# Cross-Reference to Related Applications

This is a continuation-in-part of application Ser. No. 022,167, filed on March 5, 1987, and of application Ser. No. 836,023, filed on March 4, 1986, both of which are incorporated herein by reference.

# Background of the Invention

## 1. Field of Invention

The present invention relates generally to systems for controlling fluid flow, and in particular to medical infusion technology, although other embodiments are discussed below.

# 2. Description of Related Art

The precise and accurate regulation of fluid flow is required in many settings. Precision and accuracy are particularly vital in medical infusion systems, where there can be very narrow tolerances in infusion rates. For example, in chemotherapy, too slow an infusion rate may prove inefficacious, while too rapid a rate may prove toxic to the patient.

However, various elements inherent in medical infusion systems render problematic precise fluid delivery. One factor is the tubing that is used the deliver the fluid. Opening and closing of the line is typically accomplished by clamps, which can distort the walls of the tube leading to irregular flow rates. A second factor is that the

patient receiving medication may move during infusion, producing varying fluid column heights, thereby affecting fluid flow. Third, the fact that fluid is delivered from a finite reservoir, such as an intravenous bag or bottle, that gradually empties, also affects the infusion rate.

Numerous approaches are known in the art to compensate for these factors. Certain prior art systems incorporate optical drop counting. Enhanced drop counting systems update drop count data with other measured quantities in order to compensate for varying drop size and splashing. Other approaches include bag weighing and pumping to regulate flow. However, systemic error is inevitable in most, if not all, of these arrangements.

#### Summary of the Invention

The present invention provides a system for measuring flow of a fluid through a line. In the system, a region of fluid along the line is isolated from pressure effects outside of the region. A source chamber contains a measurement gas in communication with the isolated region, such that the source chamber and the isolated region together define a fixed volume, and such that a change in volume of fluid in the isolated region produces a complementary change in the volume of the source chamber with a resulting change in the pressure of the measurement gas contained in the source chamber. Further provided is a reservoir chamber in communication with the source chamber for containing a known volume of measurement gas, and means for pumping measurement gas from the reservoir chamber into the source chamber. The pressure of the measurement gas in the reservoir chamber and the pressure of the measurement fluid in the source chamber are monitored as fluid flows into and out of the region. This pressure data is then analyzed to determine the volume of fluid in the isolated region.

#### Brief Description of the Drawings

Fig. 1 shows a schematic drawing of a simplified embodiment of the present invention; and

Fig. 2 shows a schematic drawing of a preferred embodiment of the present invention.

## Description of Preferred Embodiments

The present invention precisely measures discrete volume increments of fluid along a line by taking advantage of the known physical relationship between the pressure and volume of a gas. This is accomplished by isolating a region of the line and housing that region in communication with a measurement gas such that the isolated region of fluid and the measurement gas occupy a fixed and ascertainable volume. Thus, the movement of fluid into and out of the isolated region produces a corresponding change in the pressure of the measurement gas. The pressure of the measurement gas is monitored by a transducer, and the resulting data is used to compute the volume of fluid delivered, using methods described below.

In order to function properly, a system of this type must include calibration means for establishing reference quantities against which later measured quantities can be compared. One approach to calibration is disclosed in two copending applications by the present inventor: Ser. No. 022,167, filed on March 5, 1987, and Ser. No. 836,023, which are hereby incorporated by reference. The systems disclosed therein are calibrated by measuring the pressure of the measurement gas during a calibration cycle, during which the system, in the absence of fluid flow, induces a known decrease in volume of the measurement gas. The system then measures the pressure of the measurement gas during the flow of volume increments of fluid into and out of the isolated region. Using various disclosed physical and mathematical relationships, the system then computes

the volume of fluid delivered using the calibration data together with pressure measurements taken during fluid flow.

The earlier device proved to be extremely accurate at low rates of fluid delivery, but was not totally free from error. For example, a certain percentage of error was inherent in the mechanical creation of a precise volume displacement. In an embodiment employing a bellows arrangement to cause the volume displacement, error was found to be caused by a certain bowing out of the folds, which was found to be inevitable. Further, because moving parts are involved in expanding and contracting bellows, any precision could be affected by the aging of system. Other embodiments would still require precise mechanical displacements and generally good seal arrangement along the moving mechnical interface.

Another problem was found to exist in situation where the system is used to deliver relatively large volume increments of fluid, or where the volume increments are being dispensed into a line having significant back pressure. Where there is a significant amount of back pressure, relatively large volume displacements are necessary to produce the delivery of even small quantities of fluid.

The present device solves these problems of the earlier device by employing pressure displacement instead of the precise volume displacement of the earlier system. As will be described in greater detail below, the use of pressure displacement solves many of the problems of the earlier device. For example, unlike the volume displacement system, the use of pressure displacement, as described below, does not require a precise mechanical displacement, thus eliminating the errors associated therewith. Further, the system may utilize pressure displacement in such a fashion that the presence of back pressure does not necessitate significantly more pumping than would be the case in the absence of back pressure. Indeed, the system

can be configured to compensate for a wide range of back pressures, including situations where back pressure exceeds fluid reservoir head pressure.

Fig. 1 shows a schematic drawing of a simplified embodiment of the present invention. The system includes two chambers, reservoir chamber 11 and source chamber 12 for housing a measurement gas. These chambers may be constructed of a rigid plastic using methods known in the art, although a wide variety of other materials, including metals, may also be suitable, the principal desideratum being that the chambers maintain a fixed volume regardless of the pressure of the measurement gas. It is thus contemplated that the volume of reservoir chamber 11 in this embodiment is known, although the volume could be determined heuristically in the course of initial calibration of the system. Each chamber has an associated pressure transducer 13, 14. The two chambers are connected, but are separated by a pump arrangement 111 that can move measurement gas contained in reservoir chamber 11 into source chamber 12 with a resulting decrease in pressure in the reservoir chamber and an increase in pressure in the source chamber. In this embodiment, the pump arrangement 15 also serves to prevent backflow of measurement gas. Thus, when the pump arrangment is activated, a pressure differential results between the two chambers which is maintained even after the pump arrangment ceases to pump.

The source chamber is in communication with a region 15 of the fluid line 16 that can be isolated by valves 17 and 18 from fluid pressure effects elsewhere in the line. Communication between the line fluid and the measurement gas is afforded through flexible membrane 19. A bulge 110 is provided in the region. The bulge serves two purposes. First, the bulge allows a greater amount of line fluid to impinge against the measurement gas, thus increasing the pressure communication between the line fluid and the measurement gas. Second, the bulge, because of its

substantially spherical shape, provides maximum radial rigidity, thus preventing the isolated region from becoming distorted as a result of high measurement gas pressure.

Thus, it will be seen that when either valve 17 or valve 18 is closed, movement of fluid into or out of the isolated region 15 will, via flexible membrane 19, decrease or increase the volume of the measurement gas in the source chamber, with a resulting change in the pressure of the measurement gas.

For the reasons set forth below, the amount of fluid delivered can be determined by the relationship:

 $\Delta^{V_S} = (\Delta^{P_R}^{O_V} V_R / \Delta^{P_S}^{O_V}) [\Delta^{P_S} / (P_S + \Delta^{P_S})]$ where:

\_\_\_\_\_\_\_\_ = volume increment of fluid delivered

= change in pressure of measurement
gas in the reservoir chamber caused
by movement of measurement gas from the

reservoir chamber to the source chamber

V<sub>R</sub> = volume of the reservoir chamber (known)

 ∆P<sub>S</sub> = change in pressure of measurement gas in the source chamber resulting from movement of fluid out of the isolated region

P<sub>S</sub> = pressure of the measurement gas in the source chamber

This relationship is derived as follows:

First, assume that valves 17 and 18 are closed with fluid held in the isolated region. Initially, reservoir chamber 11 and source chamber 12 are each isolated. From Boyle's Law it is known that:

(1)  $P_SV_S = n_SRT$  and

(2) 
$$P_R V_R = n_R RT$$

where

 $V_S$  = the volume of the source chamber

 $n_S$  = the number of moles of measurement gas in the source chamber

P<sub>R</sub> = the volume of the reservoir chamber

 $n_R$  = the number of moles of measurement gas in the reservoir chamber

R = a constant

T = temperature of the measurement gas

Adding (1) and (2) yields

(3)  $P_S V_S + P_R V_R = (n_S + n_R) RT$ 

Because the source chamber and the reservoir chamber together comprise a closed system,

(4)  $n_S + n_R = N$ , where N is a constant

Measurement gas is then moved from the reservoir chamber to the source chamber. This results in a change of the respective pressures of the two chambers. Because the chambers are rigid and because there is no fluid flow into or out of the isolated region, the respective volumes remain constant. Thus,

- (5a)  $(P_SV_S + P_RV_R) = [(n_S + n_R)RT]$  which yields
  - (5b)  $(P_S + \triangle P_S^{\circ}) V_S + (P_R + \triangle P_R^{\circ}) V_R = NRT$ Subtracting (3) from (5) yields:
  - (6)  $P_S^O V_S + \Delta P_R^O V_R = 0$

Solving for  $V_S$  yields:

 $(7) \quad V_{S} = - \Delta P_{R}^{O} V_{R} / \Delta P_{S}^{O}$ 

At this point, the pump arrangment is then closed off, thus cutting off any communication between the two chambers. By Boyle's Law, it is known that at constant temperature, with respect to the source chamber volume:

(8)  $P_S V_S = K_S$ ;  $K_S = constant$ 

Now valve 18 is opened, and fluid flows out of the isolated region. The outflow of fluid results in an increase in the volume of measurement gas housed in the source chamber, with a resulting decrease in pressure. By

Boyle's Law it is known that the product of the measurement gas pressure in the source chamber volume and the source chamber volumes remain constant. Thus,

(9)  $(P_S + AP_S)(V_S + AV_S) = P_SV_S = K_S$ Solving equation (9) for  $DV_S$  yields

(10a) 
$$\triangle V_S = P_S V_S / (P_S + \triangle P_S) - V_S$$

or

(10b) 
$$\Delta V_S = -V_S/(P_S + \Delta P_S)$$

Because we are assuming that some fluid has indeed flowed out of the isolated region,  $P_S$  is not equal to the initial pressure  $P_S^0$ .

Using the relation of equation (7) to remove the  $V_S$  term in equation (10) yields:

- (11)  $\Delta V_S = [\Delta P_S/(P_S + \Delta P_S)][-\Delta P_R^O V_R / \Delta P_S^O]$ This equation can be rewritten as:
- (12)  $\Delta y_S = [\Delta P_R^o v_R / \Delta P_S^o] [\Delta P_S / (P_S + \Delta P_S)]$  which is the final equation.

Total fluid delivered can be calculated by summing each individual  $\mathrm{DV}_{S}$ , which can be expressed by the following formula:

(13)  $\sum_{i=1}^{\infty} \triangle_i V_S^i = \sum_{i=1}^{\infty} [\triangle_i P_R^{oi} V_R / \triangle_i P_S^{oi}] [\triangle_i P_S^i / (p_S^i + \triangle_i P_S^i)]$ The operation of the device depicted in Fig. 1 can be summarized by the following steps:

- A. Initialize the system valves 17 and 18 are closed with fluid held in the isolated region.
- B. Measure the pressure of the measurement gas in the reservoir chamber and the source chamber.
- C. Move some measurement gas from the reservoir chamber into the source chamber, and close off the source chamber from the reservoir chamber.
- D. Measure the new pressures of the measurement gas in the reservoir chamber and the source chamber.
- E. Open valve 18, which allows fluid to flow out of the isolated region 15.
- F. Measure the pressure of the measurement gas in the source chamber, which is presumably decreasing as the

volume increases in response to fluid leaving the isolated region.

G. Compute the volume of fluid delivered using equation (12).

It is contemplated that the data from the pressure transducers 13 and 14 will be interpreted by a microprocessor, or other computing unit, which would also activate the pumping arrangment 15 and valves 17 and 18. It can be seen that the foregoing cycle is only exemplary, and that other cycles may be employed that can utilize the essential relationships described above. For example, steps E, F, and G may be repeated a desired number of times as a subcycle within larger cycle of steps B through G.

Fig. 2 shows a schematic diagram of a preferred embodiment of the present invention. This embodiment involves a slightly different arrangement for placing the reservoir chamber 11 and the source chamber 12 in communication with each other and with the isolated region of the fluid line. The embodiment of Fig. 2 provides a communication pathway 21, gated by valve 22, to the isolated region. The pathway 23 between the source chamber 12 and the isolated region 15 is gated by valve 24. In one mode of operation of this embodiment, it is possible to circulate measurement fluid around a closed circuit, namely from reservoir chamber 11 to source chamber 12 into the bulge 110 and then back to the reservoir chamber 11, with a resulting economy of operation.

In operation, assume, for example, that a measurement gas, such as air, is at one atmosphere in chambers 11 and 14, and that valves 17, 18, 22 and 24 are closed. Valves 17 and 22 are then opened. The opening of valve 17 allows fluid to flow into the isolated region. The opening of valve 22 defines two separate volumes. One of these volumes is the sum of the volumes of the reservoir chamber 11 and communication pathway 21 up to flexible membrane 19. The second is the volume of source chamber 14 plus the volume of that portion of communication pathway 23 up to

valve 24. The pressures of measurement gas associated with these two volumes are then measured and recorded.

Pump 25 is then run to create a pressure differential between the reservoir chamber and the source chamber. Valve 17 is then closed, followed by valve 22. At this point, because fluid flow has been stopped, the pressure of the measurement gas is the same on either side of valve 22, now closed. Thus, either pressure quantity could be measured. In the depicted embodiment transducer 13 measures the pressure between the valve and the flexible membrane.

The pressure  $P_S$  of the source chamber up to valve 24, which is closed, and the pressure  $P_{(R+D)}$  of the reservoir chamber, including communication pathway 21 up to flexible membrane 19, are measured before and after activation of pump 25 to to calculate  $\Delta P_S^0$  and  $\Delta P_{(R+D)}^0$ :

- (14)  $\Delta P_S^o \equiv P_{Sf}^o P_{Si}^o$
- $(15) \quad \Delta P_{(R+D)} \circ = P_{(R+D)} \circ P_{(R+D)} \circ$
- $\Delta P_S^O$  = change in pressure of measurement gas in the source chamber resulting from activation of pump 25
- $P_{Sf}^{O}$  = pressure of measurement gas in the source chamber after the activation of pump 25
- P<sub>Si</sub>° = pressure of measurement gas in the source chamber before the activation of pump 25
- $\Delta^{p}_{(R+D)}^{o}$  = change in pressure of measurement gas in the reservoir chamber (up to flexible membrane 19) resulting from activation of pump 25
- P<sub>(R+D)i</sub> = pressure of measurement gas in the reservoir chamber (up to

flexible membrane 19) before the activation of pump 25

From the Boyle's Law relationship,

(16)  $\triangle P_{(R+D)}^{O} = - \triangle P_S^{O} V_S^{O}$   $V_{(R+D)}^{O} = \text{volume of reservoir chamber (up to flexible membrane 19) before fluid flow (this quantity changes because flexible membrane 19 moves in response to fluid flow into or$ 

out of the isolated region).
volume of source chamber

it is known that

(17)  $V_{(R+D)} = -\Delta P_S^O V_S^O / \Delta P_{(R+D)}^O$   $V_{(R+D)} = \text{volume of reservoir chamber (up to}$ flexible membrane 19) during fluid flow

But, it is also known that

(18)  $v_D^o = v_{(R+D)}^o - v_R$ 

 $V_D^O$  = volume from valve 22 to flexible membrane 19

 $V_R$  = known volume of the reservoir chamber so:

 $(19) \quad v_D^{\circ} = - \Delta P_S^{\circ} v_S^{\circ} / \Delta P_{(R+D)}^{\circ} - v_R$ 

This volume  $V_D$  can be checked by an alternative calculation. It will be seen that when valve 24 is opened, that the change in volume of fluid in the isolated region will be reflected in a change in pressure in the measurement gas in the source chamber up to the flexible membrane 19.

Thus,  $P_{Si}$ , which is the pressure of the source chamber before opening valve 24, is remeasured. If there has been no leak in the system, or other error,  $P_{Si}$  should be equal to  $P_{Sf}^{\ \ \ \ }$ , which was the pressure measured after activation of pump 25 but before fluid flow. Valve 24 is then opened.  $P_{Scal}$ , which is the resulting pressure of the measurement gas in the source chamber up to flexible membrane 19, is then measured and

used to calculate  $\Delta P_{Scal}$ , the resulting change in pressure:

(20)  $\Delta P_{Scal} = P_{Scal} - P_{Si}$ 

Substituting source chamber values for reservoir chamber values in equate 19 yields the following equation:

(21)  ${\rm V_D}^{\rm O} = {\rm P_{Scal}}^{\rm O}/{\rm P_{(R+D)}}^{\rm O} - {\rm V_s}^{\rm O}$  This  ${\rm V_D}^{\rm O}$  should, if the system is operating properly, be equal to  ${\rm V_D}^{\rm O}$  above. If the two values for  ${\rm V_D}^{\rm O}$  are not equal, this could indicate various system errors, including leakage of measurement gas.

After valve 24 has been opened, valve 18 is then opened to allow fluid flow. Valves 18 and 24 are then closed, and  $P_{Sf}$  is measured.  $\triangle P_{S}$  is calculated by subtracting  $P_{Si}$  from  $P_{Sf}$ , and  $\triangle V_{S}$  is calculated for the closed system

- (22)  $P_{Si}V_{Si}=(P_{Si}+\Delta P_S)(V_{Si}+\Delta V_S)$  by using the formula
- $(23) \triangle V_S = (P_{Si}V_{Si}) / (P_{Si}+\triangle P_S) V_{Si} = \triangle V_D$  (because  $V_S^O$  is a constant and  $V_S = V_S + V_D$ )

The operation of the device depicted in Fig. 2 and described above can be summed up in the following steps:

- A. Initialize the system measurement gas should be at one atmosphere in the reservoir and source chambers and valves 17, 18, 22 and 24 should be closed.
- B. Measure the pressure of measurement gas in the reservoir chamber up to the flexible membrane 19, and the pressure of the measurement gas in the source chamber.
- C. Open valves 17 and 22, allowing fluid to flow into the isolated region.
- D. Activate pump 25 to create a pressure differential between the reservoir chamber and the source chamber, and the stop the pump.
  - E. Close valve 17.
  - F. Close valve 22.
- G. Measure the new pressure of the source chamber, and the new pressure of either the reservoir chamber or the portion of communication pathway 21 between valve 22 and flexible membrane 19.

- H. Calculate the volume of fluid in the isolated region using equations (14) (21).
- I. Open valve 24, and measure the pressure of the measurement gas in the source chamber.
- J. Open valve 18, with resulting change in volume of fluid in the isolated region (normally outflow).
- K. Close valves 18 and 24, and measure the resulting pressure of the measurement gas in the source chamber.
- L. Calculate the volume of fluid delivered using equation (23).

It will be seen that measurement gas follows a cyclical travel pattern. Measurement gas is pumped from the reservoir chamber into the source chamber. The repeated opening and closing of valves 22 and 24 result in the migration of measurement gas from the source chamber back into the reservoir chamber. It will thus be seen that the system displays an innovative economy of design, since no venting or other means of pressure balancing is required.

Further, various modes of operation are possible. For example, the present invention can be configured to operate as a pump. It will be seen that there is a time period in the normal cycle of operation when valves 17 and 22 are both open. Because the measurement gas in reservoir chamber 11 is at a relatively low pressure because of the operation of pump 25, fluid will tend to be pulled into the isolated region. Similarly, there is a point in the operation cycle when valves 18 and 24 are both open. Becuase the measurement gas in source chamber 12 is at a relatively high pressure, fluid will tend to be pushed out of the isolated region. If a high enough pressure differential is created between the measurement gas in the source chamber and the measurement gas in the reservoir chamber, significant pumping action will result.

The pressure differential can also be used to solve the problem of back pressure. It will be seen that the system will provide data as to fluid flow through the line even if back pressure results in no flow at all, or in backflow.

These phenomena will produce a corresponding change in measurement gas pressure, which in turn will yield a zero or negative volume increment using the calculcations disclosed above. This information can be used to compensate for downstream pressure conditions. The microprocessor, or other controlling device, can be programmed to increase the pressure differential where small or negative flows are detected. The pressure differential would be increased by activating pump 25 as needed.

It should also be noted that the detection of aberrant downstream line pressure conditions could also be used to detect infiltration, or other undesirable conditions, all in a manner similar to that disclosed in my copending United States application Ser. No. 021,294, filed March 3, 1987, which is hereby incorporated by reference. Similarly, the approaches described in my United States application Ser. No. 022,167, filed March 5, 1987, can be used to determine when an upstream reservoir is reaching a near empty condition, to detect the presence of air in the fluid line, and to purge air from the fluid line.

As in the case of Fig. 1 above, the foregoing cycle is only exemplary and other cycles may be employed that can utilize the essential relationships described above. Thus, for example, steps J through L may be repeated a desired number of times as a subcycle within a larger cycle of steps B through L. Furthermore, if the operating pressure of source chamber 12, is kept at approximately that of the line pressure at valve 17, the system may be operated in a controller mode.

It is contemplated to construct the embodiment of Fig. 2 out of rigid plastic, arranging the chambers and pathways in such a way that the final structure can be housed in a block configuration, although other materials, including metal, and configurations, known to practitioners of ordinary skill in the art, are also be within the spirit of the present invention.

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### Claims

What is claimed is:

1. A system for controlling flow of a fluid through a line, the system comprising:

dispensing means (i) for isolating a region the first fluid in the line from effects of pressure in the line outside of the region, the region having an input and an output for the first fluid, and (ii) for repetitively dispensing into and out of the region volume increments of the fluid;

source means for containing a measurement gas in communication with the isolated region, such that the source means and the isolated region together define a fixed volume, and such that a change in volume of fluid in the isolated region produces a complementary change in the volume of the source means with a resulting change in the pressure of the measurement gas contained in the source means;

reservoir means in communication with the source means for containing a known volume of measurement gas;

pumping means for moving a quantity of measurement gas between the reservoir means and the source means, thereby producing changes in the pressure of the measurement gas contained in the reservoir means and the measurement gas contained in the source means;

pressure monitoring means for generating data relating to the pressure of the measurement gas in the source means and the measurement gas in the reservoir means; and

control means, in communication with the pressure monitoring means, the pumping means, and the dispensing means, for causing the dispensing means to dispense first fluid in determinable increments based on data from the pressure monitoring means taken at predetermined points during a calibration and dispensing cycle.

- 2. A system according to claim 2, wherein the measurement gas is air.
- 3. A system according to claim 2, wherein the dispensing means includes an input valve at the fluid input to the region and an output valve at the fluid output from the region.
- 4. A system according to claim 4, wherein the isolated region includes a flexible interface surface defining a boundary between the fluid and the measurement gas contained in the source means.
- 5. A system according to claim 5, wherein the isolated region includes a rigid enclosure with an input, an output, and a window, the flexible interface surface covering the window.
- 6. A system according to claim 4, wherein the control means includes means for controlling first fluid flow in

accordance with a calibration and dispensing cycle as follows:

- (A) closing the input and output valves with fluid in present in the isolated region;
- (B) measuring the pressure in the reservoir means and the source means:
- (C) actuating the pumping means to move measurement gas from the reservoir means to the source means;
- (D) measuring the resulting pressure in the reservoir means and the source means;
- (E) closing off the pumping means, such that any communication between the reservoir means and the source means is cut off;
- (F) opening the output valve, thereby allowing fluid to flow out of the isolated region;
- (G) measuring the resulting change in pressure of the measurement gas contained in the source means;
- (H) calculating the volume of fluid delivered based on data from steps (B), (D) and (G);
  - (I) closing the output valve;
- (J) opening the input valve, thereby allowing fluid to flow into the isolated region;
  - (K) closing the input valve;
- (L) repeating subcycle (F) (K) until a desired amount of fluid has been delivered.

- 7. A system according to claim 7 further including in the pumping cycle:
- (M) monitoring the rate of fluid delivery, and if the rate of fluid delivery has dropped below a desired level, increasing the pressure difference between the reservoir means and the source means, and resuming the cycle from step (D).
- 8. A system according to claim 7, wherein the volume of fluid delivered is determined by the relationship:

$$\Delta V_{S} = (\Delta P_{R}^{O} V_{R} / \Delta P_{S}^{O}) [\Delta P_{S} / (P_{S} + \Delta P_{S})]$$

where:

 $\Delta V_{c}$  = volume increment of fluid delivered;

ΔP<sub>R</sub><sup>O</sup> = change in pressure of measurement

gas in the reservoir chamber caused
by movement of measurement gas from the

reservoir chamber to the source chamber;

V<sub>R</sub> = known volume of the reservoir chamber;

ΔPS<sup>O</sup> = change in pressure of measurement gas in the source chamber caused by movement of measurement gas from the reservoir chamber to the source chamber, measured before fluid flow;

ΔP<sub>S</sub> = change in pressure of measurement gas
 in the source chamber resulting from
 movement of fluid out of the isolated

region;

- P<sub>S</sub> = pressure of the measurement gas in the source chamber.
- 9. A system for controlling flow of a fluid through a line, the system comprising:

dispensing means (i) for isolating a region the first fluid in the line from effects of pressure in the line outside of the region, the region having an input and an output for the first fluid, and (ii) for repetitively dispensing into and out of the region volume increments of the fluid;

source means for containing a first volume of measurement gas;

reservoir means in communication with the source means for containing a second volume of measurement gas;

pumping means for moving a quantity of measurement gas between the reservoir means and the source means, thereby producing changes in the pressure of the measurement gas in the reservoir means and in the pressure of the measurement gas contained in the source means;

a source communication pathway between the source chamber and the isolated region and a reservoir communication pathway between the reservoir chamber and the isolated region, the source communication pathway and the reservoir communication pathway joining to at some point

along each respective pathway to form a joint communication pathway leading to the isolated region;

source valving means for opening and closing the source communication pathway;

reservoir valving means for opening and closing the reservoir communication pathway;

the isolated region, the source means and the reservoir means, and the source communication pathway, the reservoir communication pathway and the joint communication pathway being so disposed in relationship with each other such that they together define a fixed volume, and such that a change in volume of the fluid in the isolated region produces a correlative change in the joint communication pathway and in any other enclosure in pressure communication with the joint communication pathway;

pressure transducing means (i) in pressure

communication with the source means for generating data
relating to the pressure of the measurement gas in the

source means, and in any other enclosure in pressure

communication with the source means and (ii) in pressure

communication with the joint communication pathway for

generating data relating to the pressure of the measurement
gas in the joint communication pathway, and in any other

enclosure in pressure communication with the joint

communication pathway; and

control means, in communication with the pressure monitoring means, the pumping means, the dispensing means, the source valving means, and the reservoir valving means, for causing the dispensing means to dispense first fluid in determinable increments based on data from the pressure monitoring means taken at predetermined points during a calibration and dispensing cycle.

- 10. A system according to claim 10, wherein the measurement gas is air.
- 11. A system according to claim 10, wherein the dispensing means includes an input valve at the fluid input to the region and an output valve at the fluid output from the region.
- 12. A system according to claim 12, wherein the isolated region includes a flexible interface surface defining a boundary between the fluid and the measurement gas contained in the source means.
- 13. A system according to claim 13, wherein the isolated region includes a rigid enclosure with an input, an output, and a window, the flexible interface surface covering the window.
- 14. A system according to claim 12, wherein the control means includes means for controlling first fluid flow in accordance with a pumping cycle as follows:
  - (A) initializing the system by estabilishing a pressure

of one atmosphere of the measurement gas in the reservoir means, the source means, and all of the communication pathways, and closing the input valve, the output valve, the source valve, and the reservoir valve;

- (B) taking pressure readings at the pressure transducer means;
- (C) opening the input valve and the reservoir valve, thereby allowing fluid to flow into the isolated region;
- (D) actuating the pumping means to create a pressure differential between the reservoir means and the source means, and then stopping the pump;
- (E) closing the fluid input valve and the reservoir valve;
- (F) taking a new pressure reading at the pressure transducer means:
- (G) calculating the volume of fluid in the isolated region based on the data obtained in steps (B) and (F);
  - (H) opening the source valve;
- (I) taking a pressure reading at the pressure transducer of the pressure of the measurement gas in the source means;
- (J) opening the fluid output valve, thereby causing a change in the volume of fluid in the isolated region;
- (K) closing the fluid output valve and the source valve, and measuring taking a pressure reading at the

pressure transducer means of the pressure of the measurement gas in the source means;

- (L) calcuting the volume of fluid delivered using data obtained from (G), (I), and (K);
- (M) repeating steps (F) (L) until a desired volume of fluid has been delivered;
- 15. A system according to claim 15 further including in the dispensing cycle:

monitoring the rate of fluid delivery, and if the rate of fluid delivery has dropped below a desired level, increasing the pressure difference between the reservoir means and the source means, and resuming the cycle from step (E).

16. A system according to claim 15, wherein the volume calculated in step (G) is determined by the following relationship:

$$v_f = v_T - v_D^o$$

where

 $V_{f} =$  volume of fluid in the isolated region;

- $V_{\mathrm{T}} = k$ nown total volume of fluid and measurement gas contained in the isolated region and in enclosures in pressure communication with the isolated region;
- $V_D^o$  = volume of measurement gas contained in enclosures in pressure communication with

the isolated region;

where  $V_D^{\ o}$  is determined by the following relationship:

$$v_D^o = - \Delta P_S^o v_S^o / \Delta P_{(R+D)}^o - v_R$$

where:

 $\Delta P_S^O =$  change in pressure of measurement gas in the source chamber resulting from activation of the pumping means;

V<sub>S</sub><sup>O</sup> = volume of source chamber;

 $\Delta P_{(R+D)}^{O}$  = change in pressure of measurement gas in the reservoir means (up to flexible membrane) resulting from activation of the pumping means;

 $V_R$  = known volume of the reservoir chamber; and wherein the volume calculated in step (L) is determined by the relationship:

$$\Delta V = - \Delta V_D$$

where:

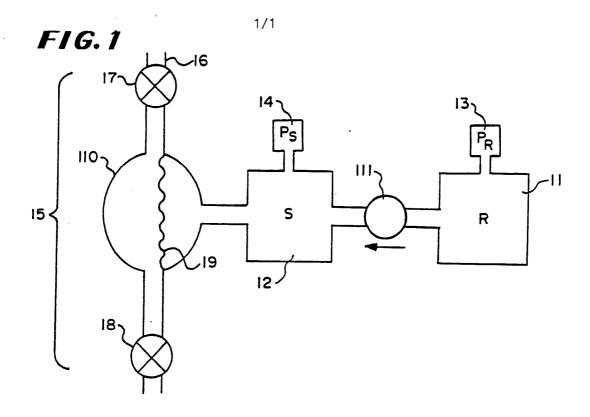
ΔV = change in volume of the fluid in the isolated region;

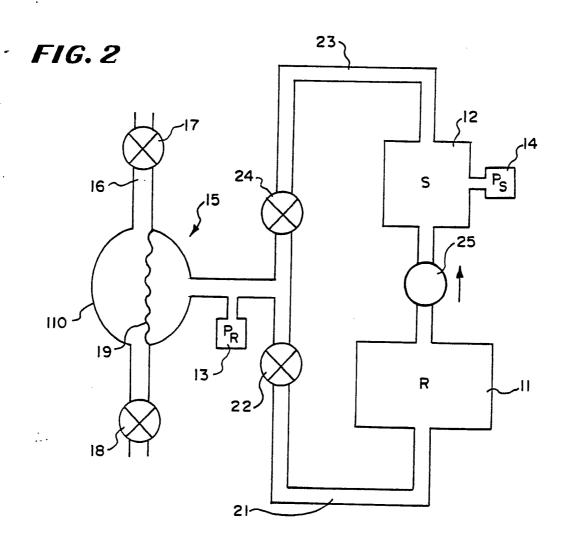
 $\Delta V_D$  = change in volume of the measurement gas in the isolated region;

and where  $\mathrm{DV}_{\mathrm{D}}$  is determined by the following relationship:

$$\Delta V_D = (P_{Si}V_{Si}) / (P_{Si} + \Delta P_S) - V_{Si}$$
 where:

- P<sub>Si</sub> = pressure of the measurement gas in the source means before opening the source valve;
- V<sub>Si</sub> = volume of the measurement gas in the source means before opening the source valve;
- ΔP<sub>S</sub> = change in pressure in the measurement gas in the source means resulting from the opening of the source valve;
- 17. A system according to claim 17, further including a the step of testing the system by alternatively calculating the volume calculated in step (G) by the following relationship:
- (21)  $V_D^o = \Delta P_{Scal}^o / \Delta P_{(R+D)}^o V_s^o$  where
  - ΔP<sub>Scal</sub>° = the change in pressure of measurement gas in the source chamber up to the flexible membrane resulting from the opening of the source valve;
  - $\Delta P_{(R+D)}^{O}$  = change in pressure of measurement gas in the reservoir means (up to flexible membrane) resulting from activation of the pumping means;
  - $v_S^o = volume of source chamber.$





# SUBSTITUTE SHEET

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) 6									
According to International Patent Classification (IPC) or to both National Classification and IPC									
	INT CL: A61M 5/00								
			4/67. 246;	128/DIG13	3: 73/149				
II. FIELD	S SEARCE		<del>-, 0., 4.10</del> ,	220, 020	77				
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