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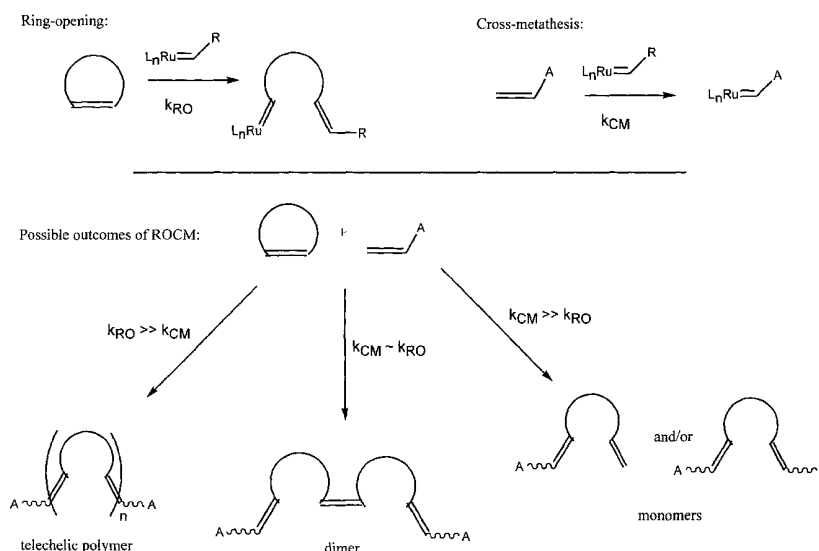
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- (74) Agents: REED, Dianne, E. et al.; Reed & Associates, 800 Menlo Avenue, Suite 210, Manlo Park, CA 94025 (US).
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- (71) Applicant (*for all designated States except US*): CALIFORNIA INSTITUTE OF TECHNOLOGY [US/US]; 1200 East California Boulevard, Pasadena, CA 92115 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (*for US only*): MORGAN, John, P. [US/US]; 2148 E. Crary Street, South Pasadena, CA 91104 (US). MORRILL, Christie [US/US]; 54 North Berkeley Avenue, Pasadena, CA 91107 (US). GRUBBS, Robert, H. [US/US]; 1700 Spruce Street, South Pasadena, CA 91030 (US). CHOI, Tae-Lim [KR/US]; 434 S. Catalina Avenue, #102, Pasadena, CA 91106 (US).
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(54) Title: SELECTIVE RING-OPENING CROSS-METATHESIS OF CYCLOOLEFINS



(57) Abstract: A catalytic method is provided for a ring-opening cross-metathesis reaction between a cycloolefinic substrate and a second olefinic reactant, wherein the catalyst used is a transition metal alkylidene complex substituted with an N-heterocyclic carbene ligand. The substrates are selected so that the rate of the cross-metathesis reaction of the second olefinic reactant, k_{CM} , is greater than or equal to the rate of the ring-opening metathesis reaction, k_{RO} . In this way, the predominant ROCM product is a monomer, dimer, and/or oligomer, but not a polymer. The invention additionally provides for selective production of an end-differentiated olefinic product, using trisubstituted cycloolefins as substrates and/or a subsequent cross-metathesis reaction following an initial ROCM step. The cycloolefinic substrates include low-strain olefins such as cyclohexene as well as higher strain olefins such as cyclooctene.



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

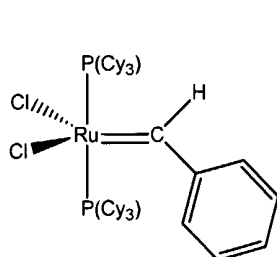
SELECTIVE RING-OPENING CROSS-METATHESIS OF CYCLOOLEFINS

TECHNICAL FIELD

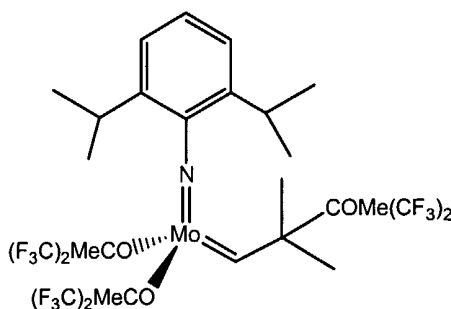
This invention relates generally to a method for carrying out an olefin metathesis reaction using a Group 8 transition metal complex as a catalyst. More particularly, the invention relates to a method for carrying out a ring-opening cross-metathesis ("ROCM") reaction using the aforementioned catalyst, in which a cycloolefin and a second olefinic reactant are selected with respect to their relative reactivity in the ROCM reaction. Methods are also provided for the catalysis of regioselective ROCM reactions and ROCM reactions involving at least one functionalized olefinic reactant.

BACKGROUND OF THE INVENTION

The flexibility of the olefin metathesis reaction allows the efficient production of highly functionalized, unsaturated polymers and small molecules. Grubbs et al. (1998) *Tetrahedron* 54, 4413-4450; Randall et al. (1998) *J. Mol. Cat. A-Chem.* 133, 29-40; Trnka and Grubbs (2001) *Acc. Chem. Res.* 34, 18-29. Many synthetically relevant applications that involve more than one type of metathetical transformation utilize ruthenium catalysts such as (I) and molybdenum catalysts such as (II)



(I)

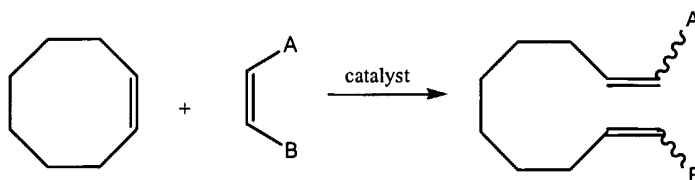


(II)

wherein "Cy" is a cycloalkyl group such as cyclohexyl or cyclopentyl. See Schwab et al. (1995) *Angew. Chem., Int. Ed. Engl.* 34, 2039-2041; Schwab et al. (1996) *J. Am. Chem. Soc.* 118, 100-110. Notably, the combination of ring-opening metathesis polymerization (ROMP) and cross-metathesis (CM) produces unique telechelic and multiple-block copolymers with novel properties. Chung et al. (1992) *Macromolecules* 25, 5137-5144; Hillmyer et al. (1997) *Macromolecules* 30, 718-721; Maughon et al. (2000) *Macromolecules* 33, 1929-1935; Morita et al. (2000) *Macromolecules* 33, 6621-6623; Bielawski et al. (2000) *Angew. Chem. Int. Ed. Engl.* 39:2903-

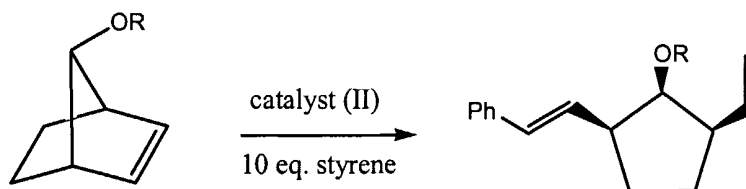
2906. For a review on telechelic polymers, see E. J. Goethals, *Telechelic Polymers: Synthesis and Applications*, CRC, Boca Raton, FL, 1989. The synthesis of substituted polyethers has also been achieved by the ring closing metathesis (RCM) of a short linear molecule followed by ROMP of this new monomer. Marsella et al. (1997) *Angew. Chem. Int. Ed. Engl.* 36, 1101-1103; Maynard et al. (1999) *Macromolecules* 32, 6917-6924. With regard to small molecules, ring opening-ring closing "tandem" sequences allow the rapid construction of multiply fused ring systems, which include those in complex natural products. In each of these cases the product of one metathesis event is directly available for the next, which allows multiple metathesis routes to be synthetically exploited.

A variation on this theme that remains largely unexplored is ring-opening cross-metathesis ("ROCM"), illustrated in the following scheme:

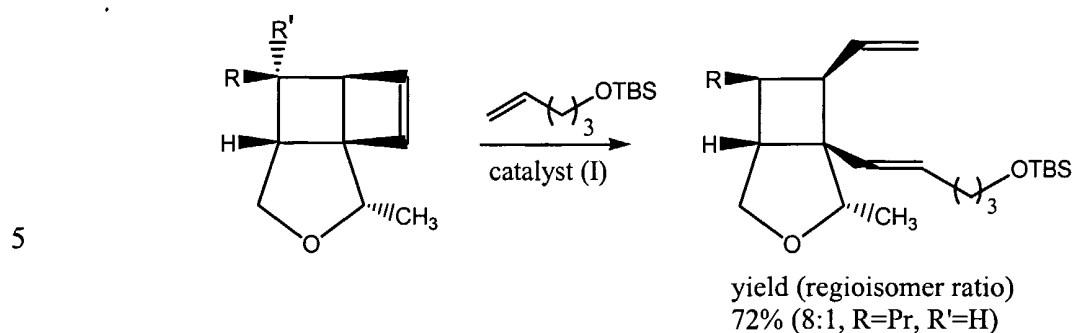


ROCM actually involves a tandem sequence in which a cycloolefin is opened and a second, acyclic olefin is then crossed onto the newly formed termini. The wide synthetic availability of cycloolefins makes this route attractive, and cyclic compounds are particularly important in synthesis. Most significantly, ring systems are key to stereochemical control; the understanding of ring conformation often presents the most expeditious route for stereocenter installation. The ability to take these general carbocycles to highly functionalized linear molecules (which, ideally, would have differentially protected termini) would therefore be extremely valuable to the synthetic chemist.

Previous work in this area has focused on highly strained cyclobutene and norbornene derivatives, as illustrated in the following schemes:



67-96% yield, >98% trans,
91-99% ee



10 Randall et al. (1995) *J. Am. Chem. Soc.* 117:9610-9611; Snapper et al. (1997) *J. Am. Chem. Soc.* 119:1478-1479; Limanto et al. (2000) *J. Am. Chem. Soc.* 122:8071-8072; Schrader et al. (2000) *Tetrahedron Lett.* 41:9685-9689.

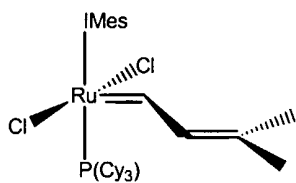
15 Both systems typically utilize steric congestion to disfavor ROMP relative to ROCM, which imposes stringent restrictions on the scaffolds open to this synthetic method. A more practical route would involve systems in which cross-metathesis can compete with polymerization, thereby directly limiting the size of the molecules produced. The invention is addressed, in part, to such a catalytic reaction, wherein the reactants as well as the catalyst are selected to maximize production of a monomeric or oligomeric product relative to the production of a telechelic polymer, via an ROCM route. The invention is also addressed to a method for producing monomers and oligomers that are "end differentiated" rather than symmetrical, enhancing the selectivity and versatility of the ROCM reaction products in further synthetic processes.

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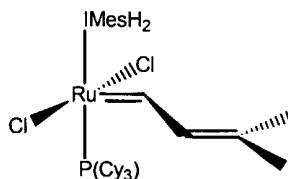
25 Recently, significant interest has focused on the use of N-heterocyclic carbene ligands as superior alternatives to phosphines. See, e.g., Trnka and Grubbs, *supra*; Bourissou et al. (2000) *Chem. Rev.* 100:39-91; Scholl et al. (1999) *Tet. Lett.* 40:2247-2250; Scholl et al. (1999) *Organic Lett.* 1(6):953-956; and Huang et al. (1999) *J. Am. Chem. Soc.* 121:2674-2678. N-heterocyclic carbene ligands offer many advantages, including readily tunable steric bulk, vastly increased electron donor character, and compatibility with a variety of metal species. In addition, replacement of one of the phosphine ligands in these complexes significantly improves thermal stability. The vast majority of research on these carbene ligands has focused on their generation and isolation, a feat finally accomplished by Arduengo and coworkers within the last ten years (see, e.g., Arduengo et al. (1999) *Acc. Chem. Res.* 32:913-921). Representative of these second generation catalysts are the four ruthenium complexes (IVA), (IVB), (VA) and (VB):

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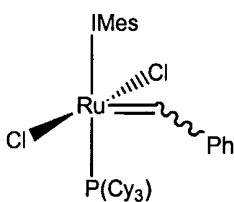


(III A)

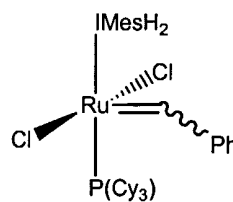


(III B)

10



(IV A)



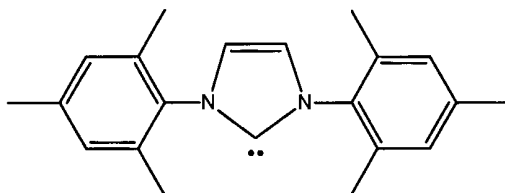
(IV B)

15

In the above structures, Cy is as defined previously, "IMes" represents 1,3-dimesityl-imidazol-2-ylidene

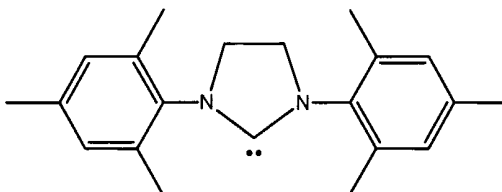
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IMes:



and "IMesH₂" represents 1,3-dimesityl-4,5-dihydroimidazol-2-ylidene

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IMesH₂:

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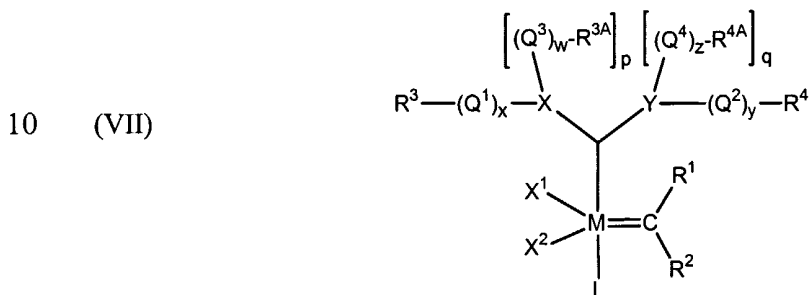
These transition metal carbene complexes, particularly those containing a ligand having the 4,5-dihydroimidazol-2-ylidene structure such as in IMesH₂, have been found to address a number of previously unsolved problems in olefin metathesis reactions, and are the preferred catalysts for use in conjunction with the novel ROCM methodology.

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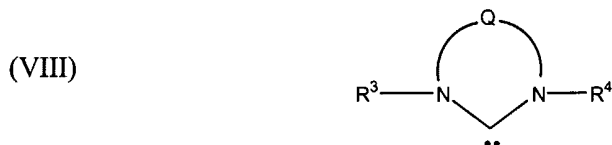
R^3 , R^{3A} , R^4 , and R^{4A} are independently selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, and substituted heteroatom-containing hydrocarbyl,

wherein any two or more of X^1 , X^2 , L , R^1 , R^2 , R^3 , R^{3A} , R^4 , and R^{4A} can be taken together to form a chelating multidentate ligand.

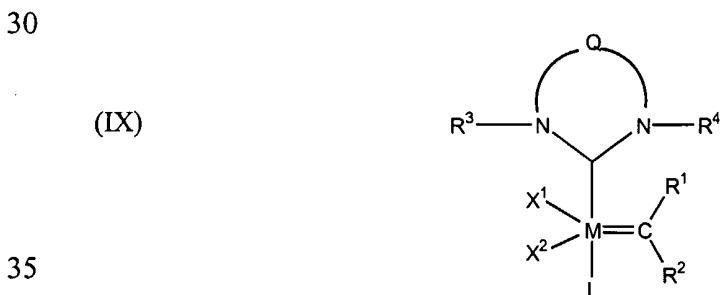
Accordingly, the complex of formula (V) may also be represented as (VII)



15 In a preferred embodiment, L is an N-heterocyclic carbene having the structure of formula (VIII)



20 wherein R^3 and R^4 are defined above, with preferably at least one of R^3 and R^4 , and more preferably both R^3 and R^4 , being alicyclic or aromatic of one to about five rings, and optionally containing one or more heteroatoms and/or substituents. Q is a linker, typically a hydrocarbylene linker, including substituted hydrocarbylene, heteroatom-containing hydrocarbylene, and substituted heteroatom-containing hydrocarbylene linkers, wherein two or more substituents on adjacent atoms within Q may also be linked to form an additional cyclic structure, which may be similarly substituted to provide a fused polycyclic structure of two to about five cyclic groups. Q is often, although again not necessarily, a two-atom linkage or a three-atom linkage. Accordingly, the metal carbene complex of formula (VII) may also be represented as follows:



It will be appreciated that a metathesis reaction between a cyclic olefin and a second olefinic reactant can result in several different types of reaction products, depending, in large part, on the relative rates of the ring-opening metathesis reaction and the cross-metathesis reaction between the second olefinic reactant and the cyclic olefin.

5 Accordingly, given that a cyclic olefin will undergo a ring opening reaction in the presence of the catalyst at a rate k_{RO} , and that the second olefinic reactant will undergo a cross-metathesis reaction with the cycloolefin at a rate k_{CM} , the invention in another embodiment involves selection of the two reactants such that the approximate relationship of k_{RO} to k_{CM} is already known, i.e., predetermined. See Morgan et al. (2002) *Organic Letters* 4(1):67-70, the
10 disclosure of which is incorporated by reference. As will be explained in further detail *infra*, when k_{CM} is greater than or equal to k_{RO} , the ROCM product is predominantly a monomer, dimer, and/or oligomer, but not a polymer. More specifically, when k_{CM} is approximately equal to k_{RO} , the ROCM product is predominantly a dimer or oligomer, while when k_{CM} is greater than k_{RO} , the ROCM product is predominantly a monomer. Dimers and oligomers are of particular interest
15 because their internal olefin moieties may be further functionalized by metathesis or other transformations.

Monomers are of interest as well, however, particularly when they can be prepared so as to be end differentiated, i.e., asymmetric with regard to the two terminal olefinic groups resulting from the ROCM reaction. It will be appreciated that k_{RO} will be higher for moderately and highly
20 strained cycloolefins such as cyclooctadiene, but lower for low-strain olefins such as cyclopentene and cyclohexene. Accordingly, in another embodiment, the invention pertains to an ROCM reaction in which k_{CM} is sufficiently greater than k_{RO} , so as to result in a predominantly monomeric product.

The invention additionally pertains to methods for selectively synthesizing an end-
25 differentiated olefinic product, as alluded to above. In this case, the choice of cyclic olefin is relevant, insofar as a 1,1,2-trisubstituted olefin will preferentially result in an asymmetrically terminated olefinic product. Alternatively, or in addition, end differentiation can be achieved in a two-step process wherein, initially, a first ROCM step is carried out as above, and a second step involves a simple cross metathesis reaction of an additional olefin with the ROCM product. In the
30 latter step, the catalyst may or may not have the structure of formula (VII). Alternative catalysts for the second, cross-metathesis reaction include, for example, bisphosphine complexes, e.g., complexes having the structure of formula (V) wherein L and L¹ are phosphines of the formula $PR^5R^6R^7$, where R⁵, R⁶, and R⁷ are each independently aryl or C₁-C₁₀ alkyl, particularly primary alkyl, secondary alkyl or cycloalkyl (such as -P(cyclohexyl)₃, -P(cyclopentyl)₃, -P(isopropyl)₃,
35 -P(phenyl)₃, -P(phenyl)₂(alkyl) and -P(phenyl)(alkyl)₂). Such end differentiated olefinic products, by virtue of their asymmetry, have enhanced utility with regard to subsequent synthetic processes.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 schematically illustrates the possible outcomes of an ROCM reaction involving a cyclic olefin and a second olefinic reactant.

5 Figure 2 schematically illustrates the results of ROCM reactions carried out according to the present invention, using either a norbornenyl diester or a norbornenyl anhydride as the cycloolefin substrate and methyl acrylate as a reaction partner.

DETAILED DESCRIPTION OF THE INVENTION

10

I. DEFINITIONS AND NOMENCLATURE:

It is to be understood that unless otherwise indicated this invention is not limited to specific reactants, reaction conditions, ligands, metal complexes, or the like, as such may vary. It is also to be understood that the terminology used herein is for the purpose of describing
15 particular embodiments only and is not intended to be limiting.

15

As used in the specification and the appended claims, the singular forms "a," "an" and "the" include plural referents unless the context clearly dictates otherwise. Thus, for example, reference to "a compound" encompasses a combination or mixture of different compounds as well as a single compound, reference to "a solvent" includes a single solvent as well as solvent
20 mixture, and the like.

20

In this specification and in the claims that follow, reference will be made to a number of terms, which shall be defined to have the following meanings:

As used herein, the phrase "having the formula" or "having the structure" is not intended to be limiting and is used in the same way that the term "comprising" is commonly used.

25

The term "alkyl" as used herein refers to a linear, branched or cyclic saturated hydrocarbon group typically although not necessarily containing 1 to about 20 carbon atoms, such as methyl, ethyl, *n*-propyl, isopropyl, *n*-butyl, isobutyl, *t*-butyl, octyl, decyl, and the like, as well as cycloalkyl groups such as cyclopentyl, cyclohexyl and the like. Generally, although again not necessarily, alkyl groups herein contain 1 to about 12 carbon atoms. The term "lower alkyl" intends an alkyl group of 1 to 6 carbon atoms, and the specific term "cycloalkyl" intends a cyclic alkyl group, typically having 4 to 8, preferably 5 to 7, carbon atoms. The term "substituted alkyl" refers to alkyl substituted with one or more substituent groups, and the terms "heteroatom-containing alkyl" and "heteroalkyl" refer to alkyl in which at least one carbon atom is replaced with a heteroatom. If not otherwise indicated, the terms "alkyl" and "lower alkyl" include linear,
30

30

branched, cyclic, unsubstituted, substituted, and/or heteroatom-containing alkyl and lower alkyl, respectively.

The term "alkylene" as used herein refers to a difunctional linear, branched or cyclic alkyl group, where "alkyl" is as defined above.

5 The term "alkenyl" as used herein refers to a linear, branched or cyclic hydrocarbon group of 2 to 20 carbon atoms containing at least one double bond, such as ethenyl, *n*-propenyl, isopropenyl, *n*-butenyl, isobutenyl, octenyl, decenyl, tetradecenyl, hexadecenyl, eicosenyl, tetracosenyl, and the like. Preferred alkenyl groups herein contain 2 to 12 carbon atoms. The term "lower alkenyl" intends an alkenyl group of 2 to 6 carbon atoms, and the specific term
10 "cycloalkenyl" intends a cyclic alkenyl group, preferably having 5 to 8 carbon atoms. The term "substituted alkenyl" refers to alkenyl substituted with one or more substituent groups, and the terms "heteroatom-containing alkenyl" and "heteroalkenyl" refer to alkenyl in which at least one carbon atom is replaced with a heteroatom. If not otherwise indicated, the terms "alkenyl" and "lower alkenyl" include linear, branched, cyclic, unsubstituted, substituted, and/or heteroatom-
15 containing alkenyl and lower alkenyl, respectively.

The term "alkenylene" as used herein refers to a difunctional linear, branched or cyclic alkenyl group, where "alkenyl" is as defined above.

The term "alkynyl" as used herein refers to a linear or branched hydrocarbon group of 2 to 20 carbon atoms containing at least one triple bond, such as ethynyl, *n*-propynyl, and the like.
20 Preferred alkynyl groups herein contain 2 to 12 carbon atoms. The term "lower alkynyl" intends an alkynyl group of 2 to 6 carbon atoms. The term "substituted alkynyl" refers to alkynyl substituted with one or more substituent groups, and the terms "heteroatom-containing alkynyl" and "heteroalkynyl" refer to alkynyl in which at least one carbon atom is replaced with a heteroatom. If not otherwise indicated, the terms "alkynyl" and "lower alkynyl" include linear,
25 branched, unsubstituted, substituted, and/or heteroatom-containing alkynyl and lower alkynyl, respectively.

The term "alkoxy" as used herein intends an alkyl group bound through a single, terminal ether linkage; that is, an "alkoxy" group may be represented as -O-alkyl where alkyl is as defined above. A "lower alkoxy" group intends an alkoxy group containing 1 to 6 carbon atoms.

30 Analogously, "alkenyloxy" and "lower alkenyloxy" respectively refer to an alkenyl and lower alkenyl group bound through a single, terminal ether linkage, and "alkynyloxy" and "lower alkynyloxy" respectively refer to an alkynyl and lower alkynyl group bound through a single, terminal ether linkage.

The term "aryl" as used herein, and unless otherwise specified, refers to an aromatic
35 substituent containing a single aromatic ring or multiple aromatic rings that are fused together, directly linked, or indirectly linked (such that the different aromatic rings are bound to a common

group such as a methylene or ethylene moiety), generally containing in the range of 5 to 24 carbon atoms. Preferred aryl groups contain one aromatic ring or 2 to 4 fused or linked aromatic rings, e.g., phenyl, naphthyl, biphenyl, and the like. "Substituted aryl" refers to an aryl moiety substituted with one or more substituent groups, and the terms "heteroatom-containing aryl" and "heteroaryl" refer to aryl in which at least one carbon atom is replaced with a heteroatom. Unless otherwise indicated, the terms "aromatic," "aryl," and "arylene" include heteroaromatic, substituted aromatic, and substituted heteroaromatic species.

The term "aryloxy" as used herein refers to an aryl group bound through a single, terminal ether linkage. An "aryloxy" group may be represented as -O-aryl where aryl is as defined above.

The term "aralkyl" refers to an alkyl group with an aryl substituent, and the term "aralkylene" refers to an alkylene group with an aryl substituent; the term "alkaryl" refers to an aryl group that has an alkyl substituent, and the term "alkarylene" refers to an arylene group with an alkyl substituent.

The term "alicyclic" refers to an aliphatic cyclic moiety, which may or may not be bicyclic or polycyclic.

The term "amino" is used herein to refer to the group $-NZ^1Z^2$, where each of Z^1 and Z^2 is independently selected from the group consisting of hydrogen and optionally substituted alkyl, alkenyl, alkynyl, aryl, aralkyl, alkaryl and heterocyclic.

The term "acroyl" refers to any α,β -unsaturated carbonyl system. An acroyl group may be substituted (e.g., alkyl- and/or aryl-substituted) and/or heteroatom-containing.

The terms "halo" and "halogen" are used in the conventional sense to refer to a chloro, bromo, fluoro or iodo substituent. The terms "haloalkyl," "haloalkenyl" or "haloalkynyl" (or "halogenated alkyl," "halogenated alkenyl," or "halogenated alkynyl") refers to an alkyl, alkenyl or alkynyl group, respectively, in which at least one of the hydrogen atoms in the group has been replaced with a halogen atom.

"Hydrocarbyl" refers to univalent hydrocarbyl radicals containing 1 to about 30 carbon atoms, preferably 1 to about 20 carbon atoms, most preferably 1 to about 12 carbon atoms, including linear, branched, cyclic, saturated and unsaturated species, such as alkyl groups, alkenyl groups, aryl groups, and the like. The term "lower hydrocarbyl" intends a hydrocarbyl group of 1 to 6 carbon atoms, and the term "hydrocarbylene" intends a divalent hydrocarbyl moiety containing 1 to about 30 carbon atoms, preferably 1 to about 20 carbon atoms, most preferably 1 to about 12 carbon atoms, including linear, branched, cyclic, saturated and unsaturated species. The term "lower hydrocarbylene" intends a hydrocarbylene group of 1 to 6 carbon atoms. "Substituted hydrocarbyl" refers to hydrocarbyl substituted with one or more substituent groups, and the terms "heteroatom-containing hydrocarbyl" and "heterohydrocarbyl" refer to hydrocarbyl in which at least one carbon atom is replaced with a heteroatom. Similarly, "substituted

hydrocarbylene" refers to hydrocarbylene substituted with one or more substituent groups, and the terms "heteroatom-containing hydrocarbylene" and heterohydrocarbylene" refer to hydrocarbylene in which at least one carbon atom is replaced with a heteroatom. Unless otherwise indicated, the term "hydrocarbyl" and "hydrocarbylene" are to be interpreted as including substituted and/or heteroatom-containing hydrocarbyl and hydrocarbylene moieties, respectively.

The term "heteroatom-containing" as in a "heteroatom-containing hydrocarbyl group" refers to a hydrocarbon molecule or a hydrocarbyl molecular fragment in which one or more carbon atoms is replaced with an atom other than carbon, e.g., nitrogen, oxygen, sulfur, phosphorus or silicon, typically nitrogen, oxygen or sulfur. Similarly, the term "heteroalkyl" refers to an alkyl substituent that is heteroatom-containing, the term "heterocyclic" refers to a cyclic substituent that is heteroatom-containing, the terms "heteroaryl" and heteroaromatic" respectively refer to "aryl" and "aromatic" substituents that are heteroatom-containing, and the like. It should be noted that a "heterocyclic" group or compound may or may not be aromatic, and further that "heterocycles" may be monocyclic, bicyclic, or polycyclic as described above with respect to the term "aryl."

By "substituted" as in "substituted hydrocarbyl," "substituted alkyl," "substituted aryl," and the like, as alluded to in some of the aforementioned definitions, is meant that in the hydrocarbyl, alkyl, aryl, or other moiety at least one hydrogen atom bound to a carbon (or other) atom is replaced with one or more non-hydrogen substituents. Examples of such substituents include, without limitation: functional groups such as halogen, phosphonato, phosphoryl, phosphanyl, phosphino, sulfonato, C₁-C₂₀ alkylsulfanyl, C₅-C₂₀ arylsulfanyl, C₁-C₂₀ alkylsulfonyl, C₅-C₂₀ arylsulfonyl, C₁-C₂₀ alkylsulfinyl, C₅-C₂₀ arylsulfinyl, sulfonamido, amino, amido, imino, nitro, nitroso, hydroxyl, C₁-C₂₀ alkoxy, C₅-C₂₀ aryloxy, C₂-C₂₀ alkoxy carbonyl, C₅-C₂₀ aryloxy carbonyl, carboxyl, carboxylato, mercapto, formyl, C₁-C₂₀ thioester, cyano, cyanato, carbamoyl, epoxy, styrenyl, silyl, silyloxy, silanyl, siloxazanyl, boronato, or boryl, or a metal-containing or metalloid-containing group (wherein the metal may be, for example, Sn or Ge); and the hydrocarbyl moieties C₁-C₂₀ alkyl, C₂-C₂₀ alkenyl, C₂-C₂₀ alkynyl, C₅-C₂₀ aryl, C₅-C₃₀ aralkyl, and C₅-C₃₀ alkaryl.

In addition, the aforementioned functional groups may, if a particular group permits, be further substituted with one or more additional functional groups or with one or more hydrocarbyl moieties such as those specifically enumerated above. Analogously, the above-mentioned hydrocarbyl moieties may be further substituted with one or more functional groups or additional hydrocarbyl moieties such as those specifically enumerated.

When the term "substituted" appears prior to a list of possible substituted groups, it is intended that the term apply to every member of that group. That is, the phrase "substituted alkyl,

alkenyl and alkynyl" is to be interpreted as "substituted alkyl, substituted alkenyl and substituted alkynyl." Similarly, "optionally substituted alkyl, alkenyl and alkynyl" is to be interpreted as "optionally substituted alkyl, optionally substituted alkenyl and optionally substituted alkynyl."

The term "polymer" refers to a chemical compound comprised of at least 20 monomer units, and the term "oligomer" refers to a chemical compound comprised of fewer than 20 monomer units.

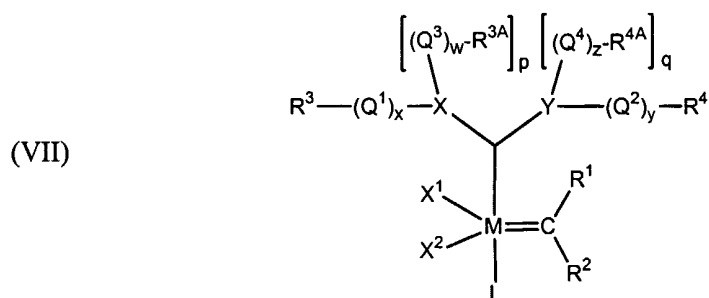
The term "stereoselective" refers to a chemical reaction that preferentially results in one stereoisomer relative to a second stereoisomer, i.e., gives rise to a product in which the ratio of a desired stereoisomer to a less desired stereoisomer is greater than 1:1.

"Optional" or "optionally" means that the subsequently described circumstance may or may not occur, so that the description includes instances where the circumstance occurs and instances where it does not. For example, the phrase "optionally substituted" means that a non-hydrogen substituent may or may not be present on a given atom, and, thus, the description includes structures wherein a non-hydrogen substituent is present and structures wherein a non-hydrogen substituent is not present.

In the molecular structures herein, the use of bold and dashed lines to denote particular conformation of groups follows the IUPAC convention. A bond indicated by a broken line indicates that the group in question is below the general plane of the molecule as drawn (the "α" configuration), and a bond indicated by a bold line indicates that the group at the position in question is above the general plane of the molecule as drawn (the "β" configuration).

II. THE CATALYST:

The ring-opening cross-metathesis reactions of the invention are carried out catalytically, using a Group 8 transition metal complex that preferably contains two different ligands. These transition metal carbene complexes include a metal center in a +2 oxidation state, have an electron count of 16, and are penta-coordinated. More specifically, the preferred catalysts herein have the structure of formula (VII)



wherein the various substituents are as follows:

M, which serves as the transition metal center in the +2 oxidation state, is a Group 8 transition metal, particularly ruthenium or osmium. In a preferred embodiment, M is ruthenium.

X¹ and X² are anionic ligands or polymers, and may be the same or different, or are linked together to form a cyclic group, typically although not necessarily a five- to eight-membered ring.

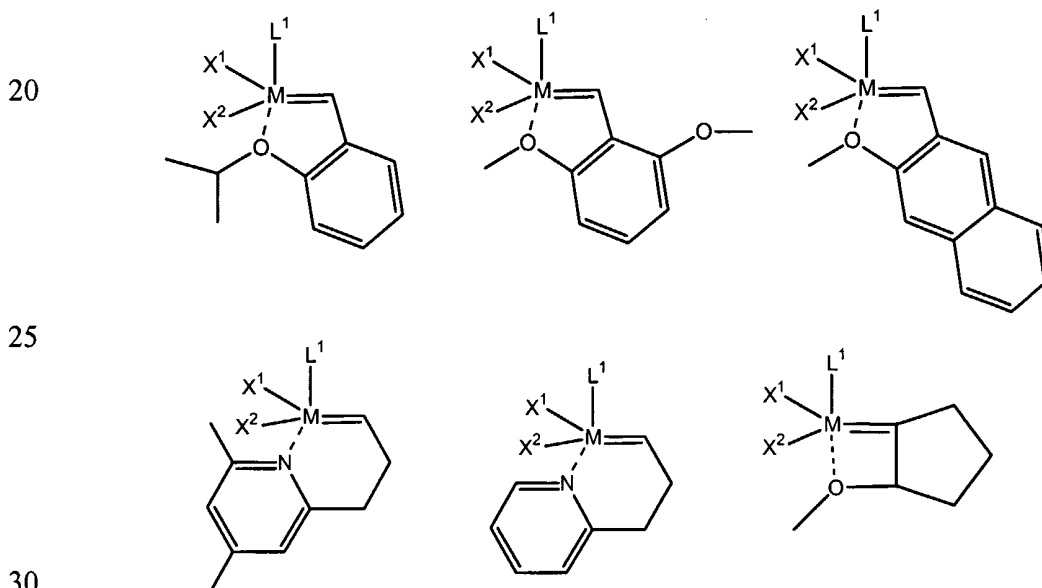
5 In preferred embodiments, X¹ and X² are each independently hydrogen, halide, or one of the following groups: C₁-C₂₀ alkyl, C₅-C₂₀ aryl, C₁-C₂₀ alkoxy, C₅-C₂₀ aryloxy, C₃-C₂₀ alkyldiketonate, C₅-C₂₀ aryldiketonate, C₂-C₂₀ alkoxyacetyl, C₅-C₂₀ aryloxyacetyl, C₂-C₂₀ acyl, C₁-C₂₀ alkylsulfonate, C₅-C₂₀ arylsulfonate, C₁-C₂₀ alkylsulfanyl, C₅-C₂₀ arylsulfanyl, C₁-C₂₀ alkylsulfinyl, or C₅-C₂₀ arylsulfinyl. Optionally, X¹ and X² may be substituted with one or more
10 moieties selected from the group consisting of C₁-C₁₀ alkyl, C₁-C₁₀ alkoxy, aryl, and halide, which may, in turn, with the exception of halide, be further substituted with one or more groups selected from halide, C₁-C₆ alkyl, C₁-C₆ alkoxy, and phenyl. In more preferred embodiments, X¹ and X² are halide, benzoate, C₂-C₆ acyl, C₂-C₆ alkoxyacetyl, C₁-C₆ alkyl, phenoxy, C₁-C₆ alkoxy, C₁-C₆ alkylsulfanyl, aryl, or C₁-C₆ alkylsulfonyl. In even more preferred embodiments, X¹ and X² are
15 each halide, CF₃CO₂, CH₃CO₂, CFH₂CO₂, (CH₃)₃CO, (CF₃)₂(CH₃)CO, (CF₃)(CH₃)₂CO, PhO, MeO, EtO, tosylate, mesylate, or trifluoromethanesulfonate. In the most preferred embodiments, X¹ and X² are each chloride. The complex may also be attached to a solid support, such as to a polymeric substrate, and this attachment may be effected by means of X¹ and/or X², in which case X¹ and/or X² is a polymer.

20 R¹ is selected from the group consisting of hydrogen, hydrocarbyl (e.g., alkyl, alkenyl, alkynyl, aryl, aralkyl, alkaryl, etc.), substituted hydrocarbyl (e.g., substituted alkyl, alkenyl, alkynyl, aryl, aralkyl, alkaryl, etc.), heteroatom-containing hydrocarbyl (e.g., heteroatom-containing alkyl, alkenyl, alkynyl, aryl, aralkyl, alkaryl, etc.), and substituted heteroatom-containing hydrocarbyl (e.g., substituted heteroatom-containing alkyl, alkenyl, alkynyl, aryl, aralkyl, alkaryl, etc.), and carboxyl, and R² is selected from the group consisting of hydrogen,
25 hydrocarbyl (e.g., alkyl, alkenyl, alkynyl, aryl, aralkyl, alkaryl, etc.), substituted hydrocarbyl (e.g., substituted alkyl, alkenyl, alkynyl, aryl, aralkyl, alkaryl, etc.), heteroatom-containing hydrocarbyl (e.g., heteroatom-containing alkyl, alkenyl, alkynyl, aryl, aralkyl, alkaryl, etc.), and substituted heteroatom-containing hydrocarbyl (e.g., substituted heteroatom-containing alkyl, alkenyl,
30 alkynyl, aryl, aralkyl, alkaryl, etc.). R¹ and R² may also be linked to form a cyclic group, which may be aliphatic or aromatic, and may contain substituents and/or heteroatoms. Generally, such a cyclic group will contain 4 to 12, preferably 5 to 8, ring atoms.

In preferred catalysts, the R¹ substituent is hydrogen and the R² substituent is selected from the group consisting of C₁-C₂₀ alkyl, C₂-C₂₀ alkenyl, and aryl. More preferably, R² is
35 phenyl, vinyl, methyl, isopropyl, or t-butyl, optionally substituted with one or more moieties selected from the group consisting of C₁-C₆ alkyl, C₁-C₆ alkoxy, phenyl, and a functional group Fn.

Still more preferably, R^2 is phenyl or vinyl substituted with one or more moieties selected from the group consisting of methyl, ethyl, chloro, bromo, iodo fluoro, nitro, dimethylamino, methyl, methoxy, and phenyl. In the most preferred embodiments, the R^2 substituent is phenyl or $-C=C(CH_3)_2$.

5 L is a neutral electron donor ligand, and may or may not be linked to R^2 . Examples of suitable L moieties include, without limitation, phosphine, sulfonated phosphine, phosphite, phosphinite, phosphonite, arsine, stibine, ether (including cyclic ethers), amine, amide, imine, sulfoxide, carboxyl, nitrosyl, pyridine, substituted pyridine (e.g., halogenated pyridine), imidazole, substituted imidazole (e.g., halogenated imidazole), pyrazine (e.g., substituted
 10 pyrazine), and thioether. In more preferred embodiments, L is a phosphine of the formula $PR^5R^6R^7$, where R^5 , R^6 , and R^7 are each independently aryl or C_1 - C_{10} alkyl, particularly primary alkyl, secondary alkyl or cycloalkyl. In the most preferred embodiments, L is selected from the group consisting of $-P(\text{cyclohexyl})_3$, $-P(\text{cyclopentyl})_3$, $-P(\text{isopropyl})_3$, $-P(\text{phenyl})_3$,
 15 $-P(\text{phenyl})_2(R^7)$ and $-P(\text{phenyl})(R^7)_2$, in which R^7 is alkyl, typically lower alkyl. Also preferred are weaker ligands such as the nitrogen-containing heterocycles, which enhance catalytic activity presumably because of the requirement that the L ligand dissociate for initiation to occur. Examples of complexes wherein L and R^2 are linked include the following:



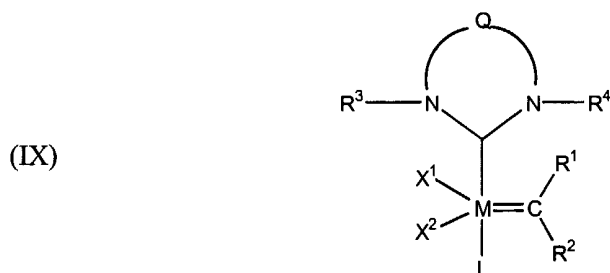
X and Y are heteroatoms typically selected from N, O, S, and P. Since O and S are divalent, p is necessarily zero when X is O or S, and q is necessarily zero when Y is O or S. However, when X is N or P, then p is 1, and when Y is N or P, then q is 1. In a preferred
 35 embodiment, both X and Y are N.

Q¹, Q², Q³, and Q⁴ are linkers, e.g., hydrocarbylene (including substituted hydrocarbylene, heteroatom-containing hydrocarbylene, and substituted heteroatom-containing hydrocarbylene, such as substituted and/or heteroatom-containing alkylene) or -(CO)-, and w, x, y and z are independently zero or 1, meaning that each linker is optional. Preferably, w, x, y and z are all zero.

R³, R^{3A}, R⁴, and R^{4A} are independently selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, and substituted heteroatom-containing hydrocarbyl, wherein R^{3A} and R^{4A} may be linked to form a cyclic group.

It should be emphasized that any two or more (typically two, three or four) of X¹, X², L, R¹, R², R³, R^{3A}, R⁴, and R^{4A} can be taken together to form a chelating multidentate ligand, as disclosed, for example, in U.S. Patent No. 5,312,940 to Grubbs et al. Examples of bidentate ligands include, but are not limited to, bisphosphines, dialkoxides, alkyldiketonates, and aryldiketonates. Specific examples include -P(Ph)₂CH₂CH₂P(Ph)₂-, -As(Ph)₂CH₂CH₂As(Ph)₂-, -P(Ph)₂CH₂CH₂C(CF₃)₂O-, binaphtholate dianions, pinacolate dianions, -P(CH₃)₂(CH₂)₂P(CH₃)₂- and -OC(CH₃)₂(CH₃)₂CO-. Preferred bidentate ligands are -P(Ph)₂CH₂CH₂P(Ph)₂- and -P(CH₃)₂(CH₂)₂P(CH₃)₂-. Tridentate ligands include, but are not limited to, (CH₃)₂NCH₂CH₂P(Ph)CH₂CH₂N(CH₃)₂. Other preferred tridentate ligands are those in which any three of X¹, X², L, R¹, R², R³, R^{3A}, R⁴, and R^{4A} (e.g., X, L, and any one of R³, R^{3A}, R⁴, and R^{4A}) are taken together to be cyclopentadienyl, indenyl or fluorenyl, each optionally substituted with C₂-C₂₀ alkenyl, C₂-C₂₀ alkynyl, C₁-C₂₀ alkyl, C₅-C₂₀ aryl, C₁-C₂₀ alkoxy, C₂-C₂₀ alkenyloxy, C₂-C₂₀ alkynyloxy, C₅-C₂₀ aryloxy, C₂-C₂₀ alkoxy carbonyl, C₁-C₂₀ alkylthio, C₁-C₂₀ alkylsulfonyl, or C₁-C₂₀ alkylsulfinyl, each of which may be further substituted with C₁-C₆ alkyl, halogen, C₁-C₆ alkoxy or with a phenyl group optionally substituted with halogen, C₁-C₆ alkyl or C₁-C₆ alkoxy. More preferably, in compounds of this type, X, L, and any one of R³, R^{3A}, R⁴, and R^{4A} are taken together to be cyclopentadienyl or indenyl, each optionally substituted with vinyl, C₁-C₁₀ alkyl, C₅-C₂₀ aryl, C₁-C₁₀ carboxylate, C₂-C₁₀ alkoxy carbonyl, C₁-C₁₀ alkoxy, C₅-C₂₀ aryloxy, each optionally substituted with C₁-C₆ alkyl, halogen, C₁-C₆ alkoxy or with a phenyl group optionally substituted with halogen, C₁-C₆ alkyl or C₁-C₆ alkoxy. Most preferably, X, L, and any one of R³, R^{3A}, R⁴, and R^{4A} may be taken together to be cyclopentadienyl, optionally substituted with vinyl, hydrogen, Me or Ph. Tetridentate ligands include, but are not limited to O₂C(CH₂)₂P(Ph)(CH₂)₂P(Ph)(CH₂)₂CO₂, phthalocyanines, and porphyrins.

In a preferred embodiment, the catalyst has the structure of formula (IX)



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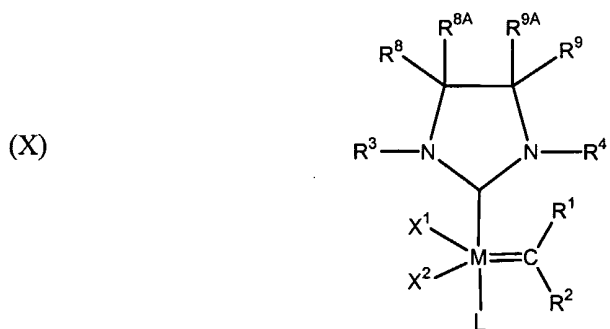
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wherein R^3 and R^4 are defined above, with preferably at least one of R^3 and R^4 , and more preferably both R^3 and R^4 , being alicyclic or aromatic of one to about five rings, and optionally containing one or more heteroatoms and/or substituents. Q is a linker, typically a hydrocarbylene linker, including substituted hydrocarbylene, heteroatom-containing hydrocarbylene, and substituted heteroatom-containing hydrocarbylene linkers, wherein two or more substituents on adjacent atoms within Q may also be linked to form an additional cyclic structure, which may be similarly substituted to provide a fused polycyclic structure of two to five cyclic groups. Q is often, although again not necessarily, a two-atom linkage or a three-atom linkage, e.g., $-\text{CH}_2-\text{CH}_2-$ or $-\text{CH}(\text{Ph})-\text{CH}(\text{Ph})-$ where Ph is phenyl; $=\text{CR}-\text{N}=\text{}$, giving rise to an unsubstituted (when $R = \text{H}$) or substituted ($R = \text{other than H}$) triazolyl group; and $-\text{CH}_2-\text{SiR}_2-\text{CH}_2-$ (where R is H, alkyl, alkoxy, etc.).

20

In a more preferred embodiment, Q is a two-atom linkage having the structure $-\text{CR}^8\text{R}^{8A}-\text{CR}^9\text{R}^{9A}-$ or $-\text{CR}^8=\text{CR}^9-$, more preferably $-\text{CR}^8\text{R}^{8A}-\text{CR}^9\text{R}^{9A}-$, in which case the complex has the structure of formula (X)



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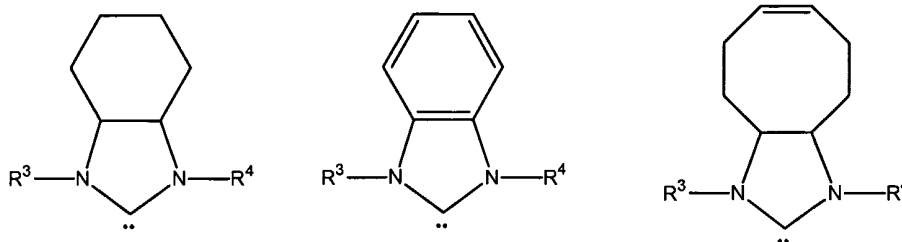
wherein R^8 , R^{8A} , R^9 , and R^{9A} are independently selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl, and may comprise a functional group. Examples of functional groups here include C_1-C_{20} alkyl, C_2-C_{20} alkenyl, C_2-C_{20} alkynyl, C_5-C_{20} aryl, carboxyl, C_1-C_{20} alkoxy, C_2-C_{20} alkenyloxy, C_2-C_{20} alkynyloxy, C_5-C_{20} aryloxy, C_2-C_{20} alkoxy-carbonyl, C_2-C_{20} alkoxy-carbonyl, C_1-C_{20} alkylthio, C_5-C_{20} arylthio, C_1-C_{20} alkylsulfonyl, and C_1-C_{20} alkylsulfinyl, optionally

substituted with one or more moieties selected from the group consisting of C₁-C₁₀ alkyl, C₁-C₁₀ alkoxy, C₅-C₂₀ aryl, hydroxyl, sulfhydryl, -(CO)-H, and halide.

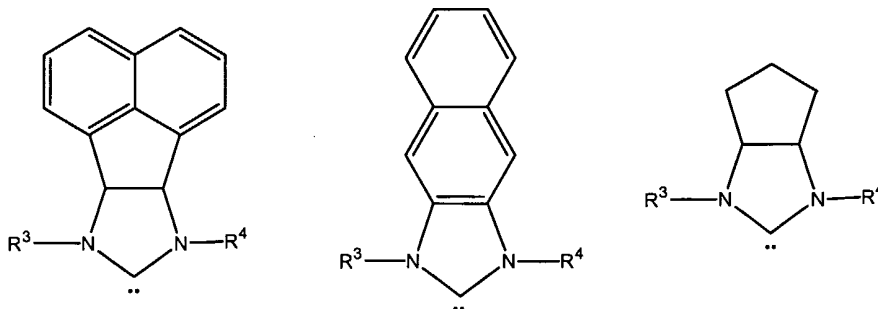
Additionally, any two of R⁸, R^{8A}, R⁹, and R^{9A} may be linked together to form a substituted or unsubstituted, saturated or unsaturated ring structure, e.g., a C₄-C₁₂ alicyclic group or a C₅ or C₆ aryl group, which may itself be substituted, e.g., with linked or fused alicyclic or aromatic groups, or with other substituents.

Examples of N-heterocyclic carbene ligands incorporated into complex (X) thus include, but are not limited to, the following:

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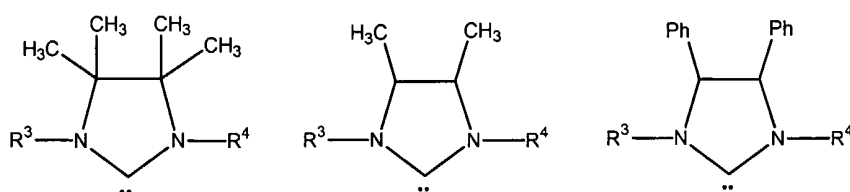


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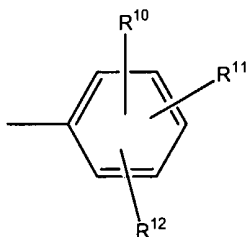
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R³ and R⁴ are preferably aromatic, substituted aromatic, heteroaromatic, substituted heteroaromatic, alicyclic, or substituted alicyclic, composed of from one to about five cyclic groups. When R³ and R⁴ are aromatic, they are typically although not necessarily composed of one or two aromatic rings, which may or may not be substituted, e.g., R³ and R⁴ may be phenyl, substituted phenyl, biphenyl, substituted biphenyl, or the like. In one preferred embodiment, R³ and R⁴ are the same and have the structure (XI)

(XI)



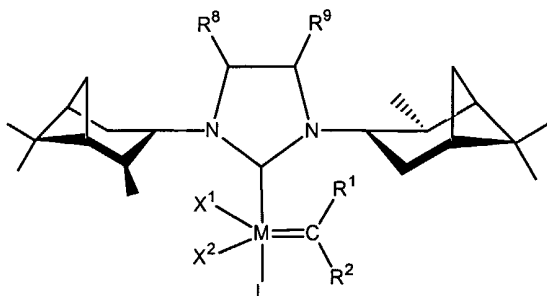
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in which R^{10} , R^{11} , and R^{12} are each independently hydrogen, C_1 - C_{20} alkyl, substituted C_1 - C_{20} alkyl, C_1 - C_{20} heteroalkyl, substituted C_1 - C_{20} heteroalkyl, C_5 - C_{20} aryl, substituted C_5 - C_{20} aryl, C_5 - C_{20} heteroaryl, C_5 - C_{30} aralkyl, C_5 - C_{30} alkaryl, or halogen.

10 In especially preferred embodiments, R^{10} , R^{11} , and R^{12} are each independently selected from the group consisting of hydrogen, methyl, ethyl, propyl, isopropyl, hydroxyl, halogen, phenyl, and lower alkyl-substituted phenyl (e.g., dimethylphenyl; see structure (XIII), *infra*). In the most preferred embodiments, R^{10} , R^{11} , and R^{12} are the same and are each methyl.

15 When R^3 and R^4 are alicyclic, they are generally composed of a C_7 - C_{20} , preferably a C_7 - C_{12} , alicyclic structure, e.g., diisopinocampheyl. Complexes formed with such ligands are exemplified by the complex containing the diisopinocampheyl-substituted ligand shown in structural formula (XII), preparation of which is described in Example 4.

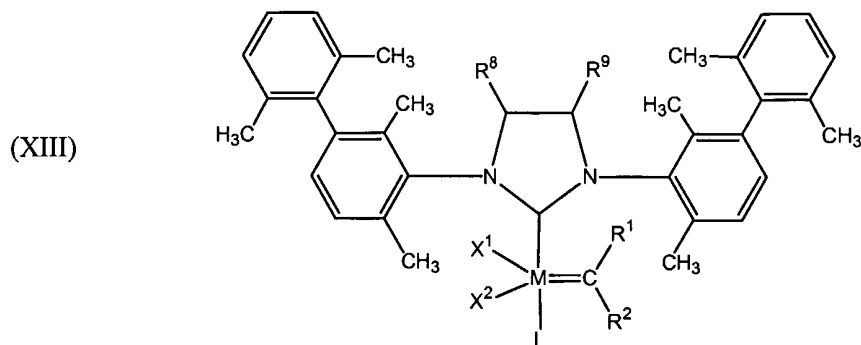
(XII)



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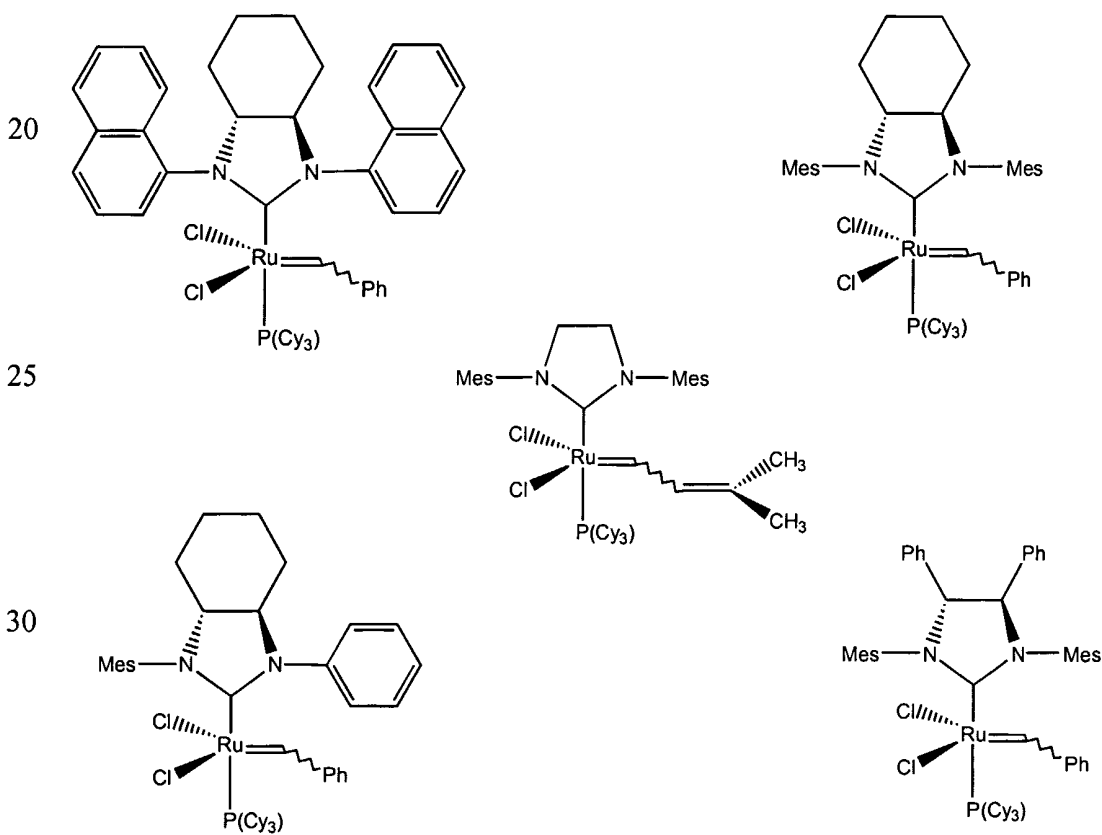
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In another preferred embodiment, R^3 and R^4 are each biphenyl or substituted biphenyl. Catalysts formed with such ligands are exemplified by the complex containing the 2,4,2',6'-tetramethylbiphenyl- (i.e., 2,6-dimethyl-3-(2',6'-dimethylphenyl)phenyl-) substituted ligand shown below as structural formula (XIII),
30 preparation of which is described in Example 5.



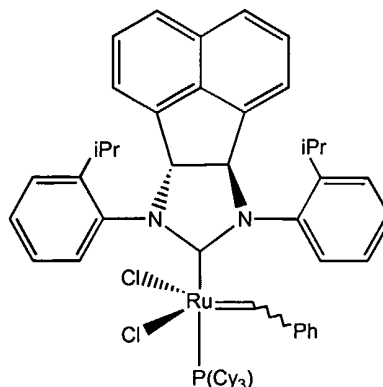
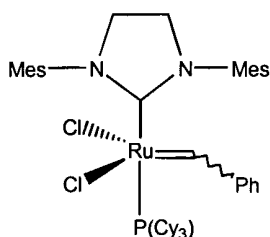
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10 Ligands containing bulky, electron-donating groups such as those illustrated in the complexes of formulae (XII) and (XIII) provide for very highly active olefin metathesis catalysts. Such catalysts are thus suitable to catalyze reactions for which other, less active catalysts are ineffective, and are also useful in enhancing the stereoselectivity of a catalyzed cross-metathesis reaction.

15 Examples of more preferred catalysts useful in conjunction with the present methods, then, include, but are not limited to, the following:



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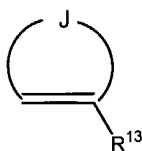
10 In the above molecular structures, "Mes" represents mesityl (2,4,6-trimethylphenyl), "iPr" is isopropyl, "Ph" is phenyl, and "Cy" is cyclohexyl.

III. RING-OPENING CROSS-METATHESIS REACTIONS:

15 The ROCM reaction catalyzed by the complexes described above involve a cyclic olefin and a second olefinic reactant, wherein the two reactants are brought into contact in the presence of a catalytically effective amount of the complex, under conditions and for a time period effective to allow the ROCM reaction to occur. In general, the cyclic olefin may be represented by the structure of formula (XIV)

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(XIV)



wherein J and R¹³ are as follows:

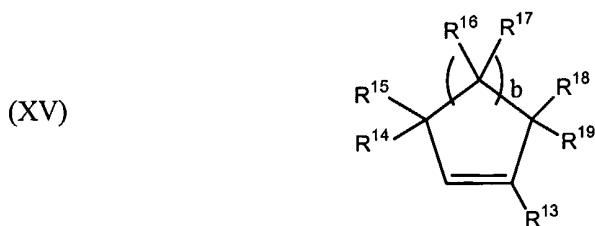
25 R¹³ is selected from the group consisting of hydrogen, hydrocarbyl (e.g., C₁-C₂₀ alkyl, C₅-C₂₀ aryl, C₅-C₃₀ aralkyl, or C₅-C₃₀ alkaryl), substituted hydrocarbyl (e.g., substituted C₁-C₂₀ alkyl, C₅-C₂₀ aryl, C₅-C₃₀ aralkyl, or C₅-C₃₀ alkaryl), heteroatom-containing hydrocarbyl (e.g., C₁-C₂₀ heteroalkyl, C₅-C₂₀ heteroaryl, heteroatom-containing C₅-C₃₀ aralkyl, or heteroatom-containing C₅-C₃₀ alkaryl), and substituted heteroatom-containing hydrocarbyl (e.g., substituted C₁-C₂₀ heteroalkyl, C₅-C₂₀ heteroaryl, heteroatom-containing C₅-C₃₀ aralkyl, or heteroatom-containing C₅-C₃₀ alkaryl) and, if substituted hydrocarbyl or substituted heteroatom-containing hydrocarbyl, wherein the substituents may be functional groups ("Fn") such as phosphonato, phosphoryl, phosphanyl, phosphino, sulfonato, C₁-C₂₀ alkylsulfanyl, C₅-C₂₀ arylsulfanyl, C₁-C₂₀ alkylsulfonyl, C₅-C₂₀ arylsulfonyl, C₁-C₂₀ alkylsulfinyl, C₅-C₂₀ arylsulfinyl, sulfonamido, amino, amido, imino, nitro, nitroso, hydroxyl, C₁-C₂₀ alkoxy, C₅-C₂₀ aryloxy, C₂-C₂₀ alkoxy-carbonyl, C₅-C₂₀ aryloxy-carbonyl, carboxyl, carboxylato, mercapto, formyl, C₁-C₂₀ thioester, cyano, cyanato, carbamoyl, epoxy, styrenyl, silyl, silyloxy, silanyl, siloxazanyl, boronato, boryl, or halogen, or a

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metal-containing or metalloid-containing group (wherein the metal may be, for example, Sn or Ge). R^{13} may itself be one of the aforementioned groups, such that the Fn moiety is directly bound to the olefinic carbon atom indicated in the structure. In the latter case, however, the functional group will generally not be directly bound to the olefinic carbon through a heteroatom containing one or more lone pairs of electrons, e.g., an oxygen, sulfur, nitrogen or phosphorus atom, or through an electron-rich metal or metalloid such as Ge, Sn, As, Sb, Se, Te, etc. With such functional groups, there will normally be an intervening linkage Z, such that R^{13} then has the structure $-(Z)_n-Fn$ wherein n is 1, Fn is the functional group, and Z is a hydrocarbylene linking group such as an alkylene, substituted alkylene, heteroalkylene, substituted heteroalkene, arylene, substituted arylene, heteroarylene, or substituted heteroarylene linkage.

J is a saturated or unsaturated hydrocarbylene, substituted hydrocarbylene, heteroatom-containing hydrocarbylene, or substituted heteroatom-containing hydrocarbylene linkage, wherein when J is substituted hydrocarbylene or substituted heteroatom-containing hydrocarbylene, the substituents may include one or more $-(Z)_n-Fn$ groups, wherein n is zero or 1, and Fn and Z are as defined previously. Additionally, two or more substituents attached to ring carbon (or other) atoms within J may be linked to form a bicyclic or polycyclic olefin. J will generally contain in the range of approximately 5 to 14 ring atoms, typically 5 to 8 ring atoms, for a monocyclic olefin, and, for bicyclic and polycyclic olefins, each ring will generally contain 4 to 8, typically 5 to 7, ring atoms.

Mono-unsaturated cyclic olefin reactants encompassed by structure (XIV) may be represented by the structure (XV)

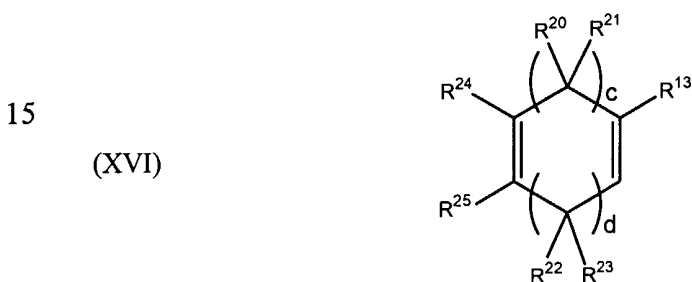


wherein b is an integer generally although not necessarily in the range of 1 to 10, typically 1 to 5, R^{13} is as defined above, and R^{14} , R^{15} , R^{16} , R^{17} , R^{18} , and R^{19} are independently selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl and $-(Z)_n-Fn$ where n, Z and Fn are as defined previously, and wherein if any of the R^{14} through R^{19} moieties is substituted hydrocarbyl or substituted heteroatom-containing hydrocarbyl, the substituents may include one or more $-(Z)_n-Fn$ groups. Accordingly, R^{14} , R^{15} , R^{16} , R^{17} , R^{18} , and R^{19} may be, for example, hydrogen, hydroxyl, C_1-C_{20} alkyl, C_5-C_{20} aryl, C_1-C_{20} alkoxy, C_5-C_{20} aryloxy, C_2-C_{20} alkoxy-carbonyl, C_5-C_{20} aryloxy-carbonyl, amino, amido, nitro, etc. Furthermore, any of the R^{14} through R^{19} moieties can be linked to any other of the R^{14} through R^{19} moieties to provide a bicyclic or polycyclic olefin,

and the linkage may include heteroatoms or functional groups, e.g., the linkage may include an ether, ester, thioether, amino, alkylamino, imino, or anhydride moiety.

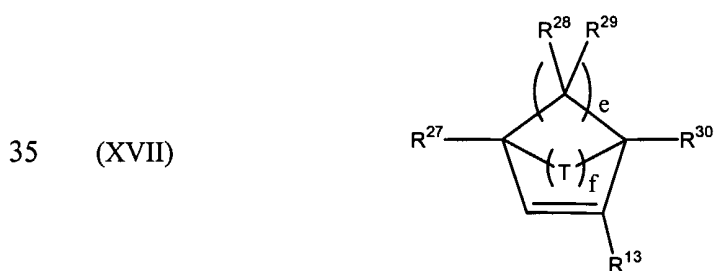
Examples of monounsaturated, monocyclic olefins encompassed by structure (XV) include, without limitation, cyclopentene, cyclohexene, cycloheptene, cyclooctene, cyclononene, cyclodecene, cycloundecene, cyclododecene, tricyclodecene, tetracyclodecene, octacyclodecene, and cycloeicosene, and substituted versions thereof such as 1-methylcyclopentene, 1-ethylcyclopentene, 1-isopropylcyclohexene, 1-chloropentene, 1-fluorocyclopentene, 1-methylcyclopentene, 4-methoxy-cyclopentene, 4-ethoxy-cyclopentene, cyclopent-3-ene-thiol, cyclopent-3-ene, 4-methylsulfanyl-cyclopentene, 3-methylcyclohexene, 1-methylcyclooctene, 1,5-dimethylcyclooctene, etc.

Monocyclic diene reactants encompassed by structure (XIV) may be generally represented by the structure (XVI)

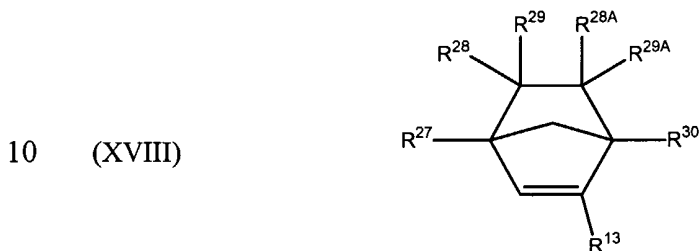


wherein c and d are independently integers in the range of 1 to about 8, typically 2 to 4, preferably 2 (such that the reactant is a cyclooctadiene), R¹³ is as defined above, and R²⁰, R²¹, R²², R²³, R²⁴, and R²⁵ are defined as for R¹⁴ through R¹⁹. In this case, it is preferred that R²⁴ and R²⁵ be nonhydrogen substituents, in which case the second olefinic moiety is tetrasubstituted, so that the ROCM reaction proceeds selectively at only one of the two olefin functionalities. Examples of monocyclic diene reactants include, without limitation, 1,3-cyclopentadiene, 1,3-cyclohexadiene, 1,3-cyclohexadiene, 5-ethyl-1,3-cyclohexadiene, 1,3-cycloheptadiene, cyclohexadiene, 1,5-cyclooctadiene, 1,3-cyclooctadiene, and substituted analogs thereof. Triene reactants are analogous to the diene structure (XVI), and will generally contain at least one methylene linkage between any two olefinic segments.

Bicyclic and polycyclic olefinic reactants encompassed by structure (XIV) may be generally represented by the structure (XVII)



wherein e is an integer in the range of 1 to 8, typically 2 to 4, f is generally 1 or 2, T is lower alkenylene or lower alkenylene, generally substituted or unsubstituted methyl or ethyl, R^{13} is as defined above, and R^{27} , R^{28} , R^{29} , and R^{30} are as defined for R^{14} through R^{19} . Preferred olefinic reactants within this group are in the norbornene family, having the structure (XVIII)



wherein R^{13} , and R^{27} through R^{30} are as defined previously, and R^{28A} and R^{29A} are defined as for R^{28} and R^{29} .

15 Examples of bicyclic and polycyclic olefinic reactants thus include, without limitation, dicyclopentadiene, tricyclopentadiene, dicyclohexadiene, norbornene, 5-methyl-2-norbornene, 5-ethyl-2-norbornene, 5-isobutyl-2-norbornene, 5,6-dimethyl-2-norbornene, 5-phenylnorbornene, 5-benzylnorbornene, 5-acetylnorbornene, 5-methoxycarbonylnorbornene, 5-ethoxycarbonylnorbornene, 5-methyl-5-methoxy-carbonylnorbornene, 5-cyanonorbornene, 5,5,6-trimethyl-2-norbornene, cyclo-hexenylnorbornene, endo, exo-5,6-dimethoxynorbornene, endo, endo-5,6-dimethoxynorbornene, endo, exo-5,6-dimethoxycarbonylnorbornene, endo, endo-5,6-dimethoxycarbonylnorbornene, 2,3-dimethoxynorbornene, norbornadiene, tricycloundecene, tetracyclododecene, 8-methyltetracyclododecene, 8-ethyl-tetracyclododecene, 8-methoxycarbonyltetracyclododecene, 8-methyl-8-tetracyclo-dodecene, 8-cyanotetracyclododecene, pentacyclopentadecene, pentacyclohexadecene, 1,9-octadecadiene, and the like.

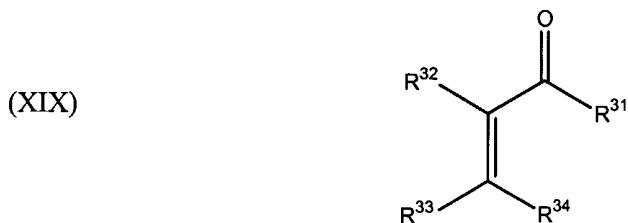
25 The second olefinic reactant is preferably one whose metathesis reactivity is not significantly higher or lower than that of the cyclic olefin, although, in some cases, for example when a monomeric product is preferred, a second olefin may be selected whose reactivity is somewhat higher than that of the cyloolefin. By reactivity is meant the relative rates at which the two reactants will undergo a metathesis reaction. More specifically, a cyclic olefin will undergo a ring opening reaction in the presence of the catalyst at a rate k_{RO} , and the second olefinic reactant will undergo a cross-metathesis reaction with the cyclic olefin at a rate k_{CM} . By appropriate selection of reactants, such that the approximate relationship of k_{RO} to k_{CM} is already known, i.e., predetermined, it is possible to control the selectivity of the reaction with regard to the resulting product. As illustrated in Figure 1, when k_{CM} is greater than or equal to k_{RO} , the ROCM product is predominantly a monomer, dimer, and/or oligomer, but not a polymer. When k_{CM} is

approximately equal to k_{RO} , the ROCM product is predominantly a dimer or oligomer, while when k_{CM} is greater than k_{RO} , the ROCM product is predominantly a monomer. It will be appreciated that k_{RO} will be higher for moderately and highly strained cycloolefins such as cyclooctadiene, but lower for low-strain olefins such as cyclopentene and cyclohexene.

5 Thus, the choice of the second olefinic reactant is virtually unlimited, although it should be a compound that (1) will undergo metathesis in the presence of the selected catalyst, (2) is not substituted with any functional groups that could adversely affect the desired outcome of the ROCM reaction, and (3) as discussed above, will undergo metathesis at a rate k_{CM} such that the relative metathesis rates k_{RO} and k_{CM} optimize the production of the desired ROCM product, i.e.,
10 as a monomer, dimer, oligomer, or polymer, preferably as a dimer or oligomer. It will be appreciated that in the context of the present ROCM reaction, preferred second olefins are also incapable of undergoing a cross-metathesis reaction in the absence of any other olefinic reactants, i.e., the second olefin will not "self-react" via a metathesis pathway.

15 It is also important to note that both the cyclic olefin and the ROCM partner, i.e., the second olefinic reactant, can be substituted with functional groups that are not normally tolerated in olefin metathesis reaction. This significant advantage is provided by the transition metal alkylidene catalyst, described in the preceding section.

20 Exemplary second reactants are α,β -unsaturated carbonyl compound, e.g., an α,β -unsaturated aldehyde, an α,β -unsaturated ketone, or an enoic ester (i.e., an " α,β -unsaturated ester"). Such conjugated compounds generally have the structure (XIX)




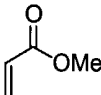
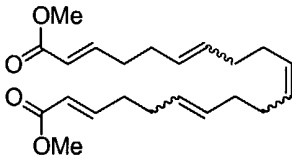
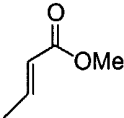
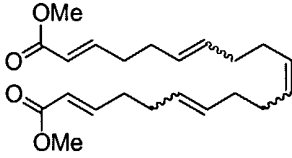

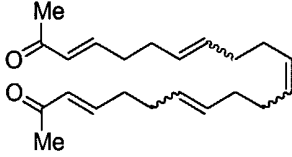
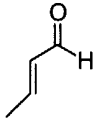
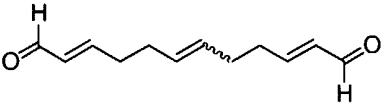

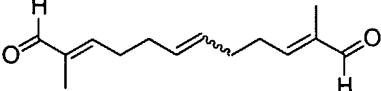
wherein R^{31} , R^{32} , R^{33} , and R^{34} are independently selected from the group consisting of hydrogen, hydroxyl, hydrocarbyl (e.g., alkyl, cycloalkyl, aryl, alkaryl, aralkyl, etc.), substituted hydrocarbyl (e.g., substituted alkyl, cycloalkyl, aryl, alkaryl, aralkyl, etc.), heteroatom-containing hydrocarbyl (e.g., N, O, S, or P-containing cycloalkyl, aryl, alkaryl, aralkyl, etc.), substituted heteroatom-containing hydrocarbyl (e.g., substituted N, O, S, or P-containing cycloalkyl, aryl, alkaryl, aralkyl, etc.), and $-(Z)_n$ -Fn where n, Z and Fn are defined previously, and further wherein, with substituted hydrocarbyl and substituted heteroatom-containing hydrocarbyl groups, the substituents may be,
30 by way of example, halogen, hydroxyl, C_1 - C_{20} alkoxy, C_5 - C_{20} aryloxy, C_2 - C_{20} alkoxy-carbonyl, C_5 -
35 C_{20} aryloxy-carbonyl, amino, amido, nitro, and the like.

With preferred second reactants, R³¹ is hydrogen, alkyl, hydroxyl, or alkoxy, R³² and R³³ are hydrogen or alkyl, and R³⁴ is hydrogen.

As described in Examples 6 to 10, a series of experiments was carried out to evaluate ROCM reaction products obtained using the readily polymerizable substrate 1,5-cyclooctadiene (1,5-COD in Table 1). High yields of ROCM dimers analogous to that shown in Figure 1 (when n is 1) were obtained under typical reaction conditions. A comparison of entries 1 and 2 reveals that the presence of a β -methyl group has little effect on product structure; the same dimer is formed in both cases. A similar product, containing three internal olefins, predominates for methyl vinyl ketone (entry 3). In contrast, crotonaldehyde and methacrolein result in monomeric species containing only one internal olefin (entries 4 and 5). If the stoichiometry of the acryloyl species is reduced relative to COD, a range of multiple oligomers that contain 4-10 internal alkenes predominates in the product mixtures.


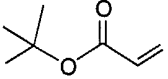
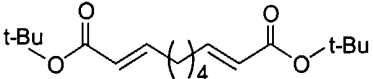

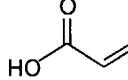
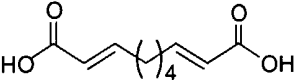

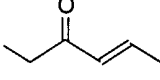
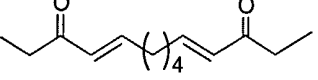

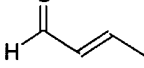
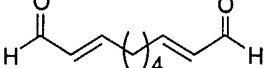
Table 1:

15

entry	substrates	products	isolated yield
1	 COD		 80%
20	COD		 75%
25	COD		 40%
30	COD		 95%
35	COD		 19%

The methodology and catalyst complexes of the invention are useful not only in providing readily tunable ROCM reactions with a high strain cycloolefinic reactant, but are also effective with low strain cycloolefinic reactants, e.g., cyclopentene and cyclohexene. As described in Examples 11-15, ROCM reactions readily proceed between cyclohexene and several different reaction partners. The ROCM reaction partners, products obtained, and yields for the aforementioned examples are indicated below in Table 2. This achievement represents a significant advance in the art, insofar as a catalytic ring-opening metathesis reaction of low strain olefins such as cyclopentene and cyclohexene was not previously possible.

10 **Table 2:**

entry	substrates		products	isolated yield
1				88%
2				94%
3				72%
4				42%


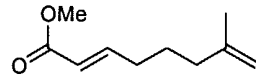
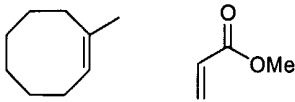
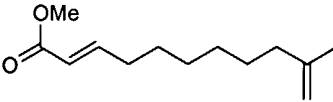
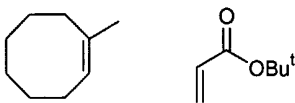
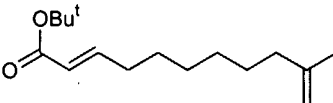
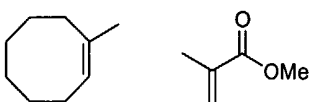
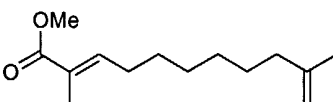
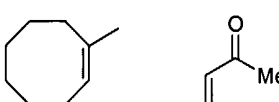
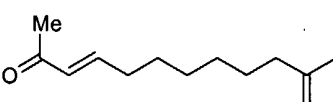
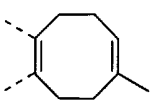
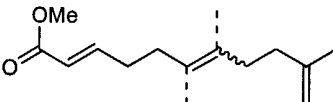
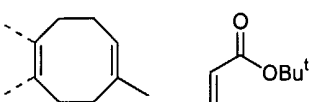
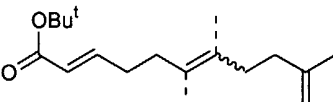
The present methodology and preferred catalysts are also useful for selectively synthesizing an asymmetrically terminated, or an "end-differentiated," olefin, as illustrated in Figure 1 with respect to possible monomeric reaction products. In one embodiment, end differentiation is achieved by the choice of cyclic olefin is relevant, insofar as a 1,1,2-trisubstituted olefin will preferentially result in an asymmetrically terminated olefinic product. Alternatively, or in addition, end differentiation can be achieved in a two-step process wherein, initially, a first ROCM step is carried out as described in detail above, and a second step involves a simple cross metathesis reaction of an additional olefin with the ROCM product. In the latter step, the catalyst may or may not have the structure of formula (VII). Alternative catalysts for the second, cross-metathesis reaction include, for example, bisphosphine complexes, e.g., complexes having the structure of formula (V) wherein L and L¹ are phosphines of the formula PR⁵R⁶R⁷,

where R^5 , R^6 , and R^7 are each independently aryl or C_1 - C_{10} alkyl, particularly primary alkyl, secondary alkyl or cycloalkyl (such as -P(cyclohexyl)₃, -P(cyclopentyl)₃, -P(isopropyl)₃, -P(phenyl)₃, -P(phenyl)₂(R^7) and -P(phenyl)(R^7)₂, in which R^7 is alkyl, typically lower alkyl. Such end-differentiated olefinic products, by virtue of their asymmetry, have enhanced utility with regard to subsequent synthetic processes.

As described in Examples 16 through 22, further experiments were carried out to evaluate various ROCM reactants with regard to selective preparation of an end-differentiated monomeric product. In order to suppress dimer formation, and in order to minimize formation of a symmetrical product, trisubstituted cycloolefins were selected as candidate substrates, and in fact did exhibit the desired selectivity. While not wishing to be bound by theory, we presume that trisubstituted cycloolefins are effective in this context because their ring opening is sufficiently slow to suppress dimer formation, and formation of a symmetrical product is disfavored due to the kinetically slow cross metathesis of acryloyl species onto geminally disubstituted olefins. As may be seen in Table 2, the acrylate is crossed onto the less substituted terminus, regardless of ring size, ring strain energy, or acryloyl cross partner.

However, the yields obtained with trisubstituted cycloolefin substrates appear to be dependent on the efficiency of ring opening. For example, the five-membered ring (Table 3, entry 1) exhibited a poor yield, presumably due to lower ring strain; higher strain cyclooctenes (entries 2-7) performed relatively well. Much higher yields for geminally disubstituted acroyl species (entry 4) were observed in contrast to unsubstituted COD cases. Dimethylcyclooctadiene (entries 6 and 7) could also be opened, leading to products with three differentiated alkenes: acroyl, geminally disubstituted, and trisubstituted. Importantly, all of the products in Table 3 can also be further functionalized by a cross metathesis on the geminally disubstituted terminus using previously disclosed methodology. Analogous substitution and stereoselectivity patterns were observed with substituted norbornenyl substrates, as illustrated schematically in Figure 2.

Table 3:

	entry	substrates	products	isolated yield
5	1			33 %
	2			83%
10	3			98%
15	4			67%
	5			57%
20	6			66% (mixture)
25	7			72% (mixture)

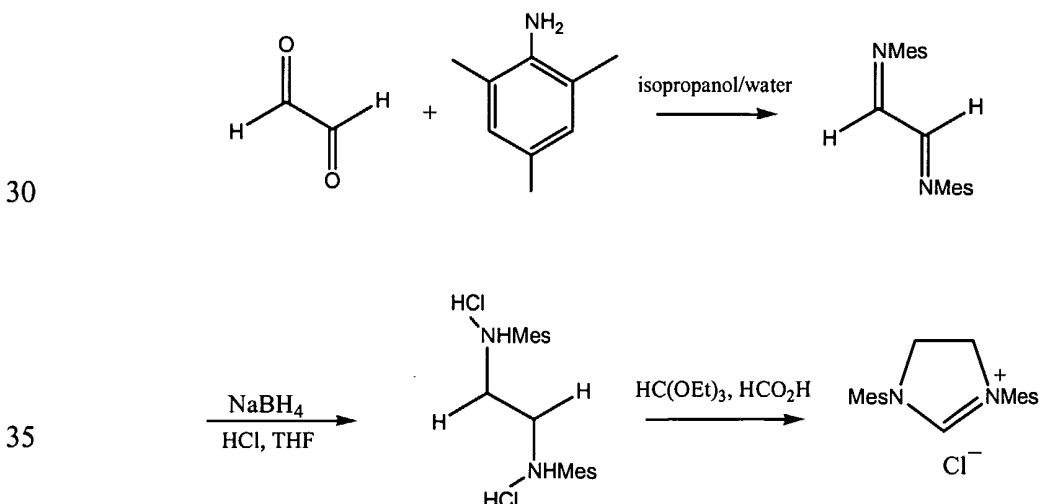
As may be seen in Table 3, all of the reaction products obtained are capable of further functionalization by a cross metathesis on the geminally disubstituted terminus using an additional olefinic reactant.

EXPERIMENTAL

NMR spectra were recorded on either an Inova 500 MHz or Oxford 300 MHz NMR spectrometer running Varian VNMR software. Chemical shifts are reported in parts per million (ppm) downfield from tetramethylsilane (TMS) with reference to internal solvent. Multiplicities are abbreviated as follows: singlet (s), doublet (d), triplet (t), quartet (q), quintet (quint), and multiplet (m). The reported ^1H NMR and ^{13}C NMR data refer to the major olefin isomer unless stated otherwise, and no peak assignments were made for the latter. High-resolution mass spectra (EI and CI) were provided by the University of California, Los Angeles Mass Spectrometry Facility. Product ratios were in part determined by gas chromatography/mass spectrometry using a Hewlett-Packard 5890 Gas Chromatograph interfaced with a HP 5970 series mass detector running HP ChemStation Software. Molecular mass calculations were performed with ChemDraw Ultra (Cambridge Scientific) or ChemIntosh Molecular Mass Calculator, version 1.3.

Analytical thin-layer chromatography (TLC) was performed using silica gel 60 F254 precoated plates (0.25 mm thickness) with a fluorescent indicator. Visualization was performed with either standard p-anisaldehyde or potassium permanganate stains. Flash column chromatography was performed using silica gel 60 (230-400 mesh) from EM Science. IMesH_2Cl was prepared according to a modified version of the procedure described in Scholl et al. (1999) *Org. Lett.* **1**:953-956 and Jafarpour et al. (2000) *Organometallics* **19**:2055-2057. All other chemicals were purchased from the Aldrich, Strem, TCI America, and ChemSampCo Chemical Companies, and used as obtained unless noted otherwise. Dimethylcyclooctadiene was obtained as a 4:1 mixture of 1,5- and 1,6-regioisomers and used without further separation. CH_2Cl_2 was purified and dried by passage through a solvent column and subsequently degassed (by N_2 purge) prior to use.

Preparation of IMesH_2Cl : IMesH_2Cl , used as a starting material in Examples 1 through 3, was synthesized according to the following scheme:

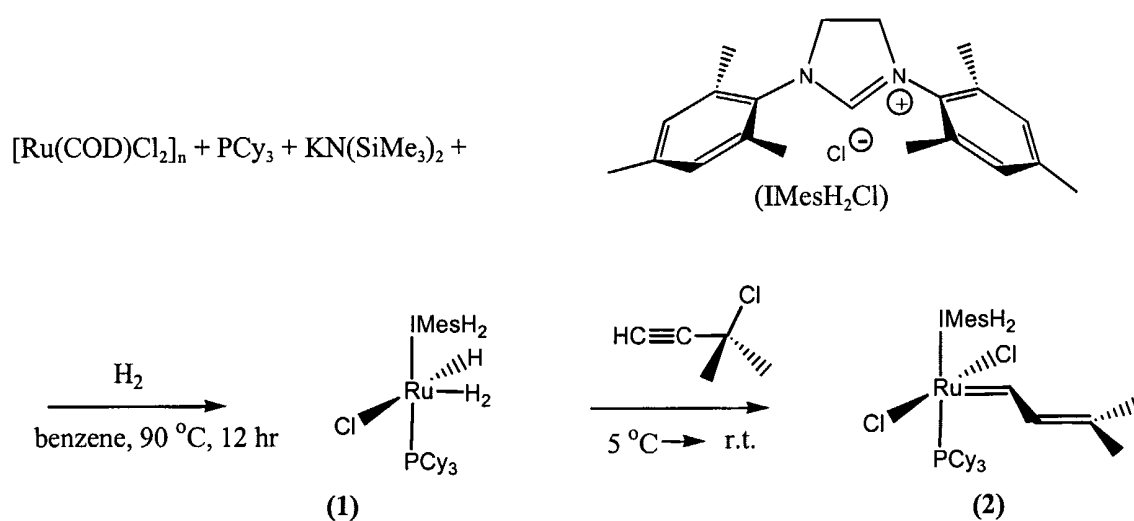


To a solution of glyoxal (9 mL, 79 mmol, 40% wt in H₂O) in isopropanol (100 mL) and H₂O (200 mL) was added mesitylamine (25 mL, 2.2 eq.) at 0 °C. The reaction mixture was stirred while allowing to warm to room temperature. Immediately upon addition of amine, yellow precipitates were formed. After 24 hrs of stirring at ambient temperature, the precipitates were filtered and washed with H₂O (1 x 100 mL) and hexanes (3 x 100 mL). The yellow precipitates obtained were dried *in vacuo* to yield the diimine (20.6 g, 89%).

To a solution of diimine (8.0 g, 27.3 mmol) in THF (100 mL) was added NaBH₄ (4.24 g, 112.1 mmol) at 0 °C. Concentrated HCl (4.5 mL, 2 eq.) was added dropwise over 30 minutes. After the HCl addition, the reaction mixture was stirred at 0 °C for 20 min. Then, 3 M HCl (250 mL) was added carefully to the flask at 0 °C and the mixture was stirred for an additional 1 hr, allowing the temperature to rise to ambient temperature. The resulting white precipitates were filtered and washed with water (200 mL) and 5% acetone-ether (150 mL). The product (9.4 g, 93%) was obtained as a white solid and dried *in vacuo*. To a suspension of the HCl salt (8.5 g, 23 mmol) in HC(OEt)₃ (35 mL, 162 mmol) was added 2 drops of HCO₂H (adding about 1 mol%). The reaction mixture was then heated at 120 °C for 5 hr under Ar. Then, the reaction mixture was cooled to an ambient temperature and hexane (200 mL) was added. The mixture was stirred for 1 hr and the white precipitates were filtered, washed with hexane (~ 200 mL) and dried *in vacuo* to yield the IMesH₂HCl salt (7.6 g, 96%).

EXAMPLE 1

Synthesis of RuCl₂(=CH-CH=C(CH₃)₂)(IMesH₂)(PCy₃) (complex (2), Scheme 1):



SCHEME 1

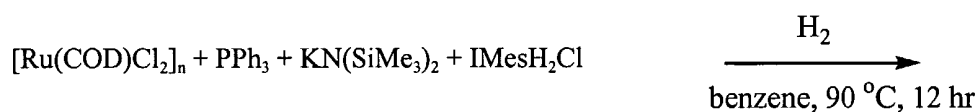
[Ru(COD)Cl₂]_n (300 mg, 1 mmol), IMesH₂Cl (1.47 g, 4 mmol), tricyclohexylphosphine (300 mg, 1 mmol), and KN(SiMe₃)₂ (540 mg, 2.5 mmol) were weighed directly into a 600 mL Schlenk tube. The flask was evacuated and filled with dry argon (2x). Degassed benzene (300 mL) was added and the flask was pressurized to 30 psi with H₂. The suspension was vigorously stirred for 12 hours at 90 °C, yielding a bright yellow solution and white precipitate (**1**). After cooling the reaction to 5 °C, propargyl chloride (0.3 mL, 4 mmol) was slowly added via syringe and the reaction mixture was allowed to warm to room temperature. The resulting brown benzene solution was washed with degassed 1M HCl (2x), degassed brine (2x), filtered through Celite and concentrated *in vacuo* to afford compound (**2**) as a brown solid in 90% yield (~ 95% purity). The brown solid displayed catalytic behavior identical with previously synthesized second-generation catalysts. Analytically pure (**2**) was obtained by column chromatography on silica gel (degassed 3:1 hexanes/Et₂O). ¹H NMR (CD₂Cl₂): δ 18.49 (d, J = 11.1 Hz, 1H), 7.26 (d, J = 10.9 Hz, 1H), 6.97 (s, 2H), 6.77 (s, 2H), 3.92 (m, 4H), 2.58 (s, 6H), 2.37 (s, 6H), 2.29 (s, 3H), 2.23 (s, 3H), 0.88-1.584 (m, 33H), 1.06 (s, 3H), 1.08 (s, 3H). ³¹P NMR (CD₂Cl₂): δ 28.9. The reaction was repeated several times with one or more reaction conditions modified so as to optimize the yield of the product. It was found that the yield could be increased to greater than 95% by reducing the reaction temperature from 90 °C to 80 °C.

Analogous ruthenium alkylidene complexes can be prepared using the aforementioned protocol and differently substituted phosphines, alkynes, etc., as indicated in the following two examples.

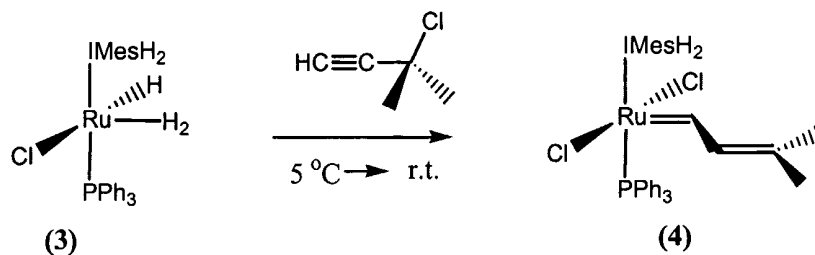
EXAMPLE 2

Synthesis of RuCl₂(=CH-CH=C(CH₃)₂)(IMesH₂)(PPh₃) (complex **4**), Scheme 2):

25



30



SCHEME 2

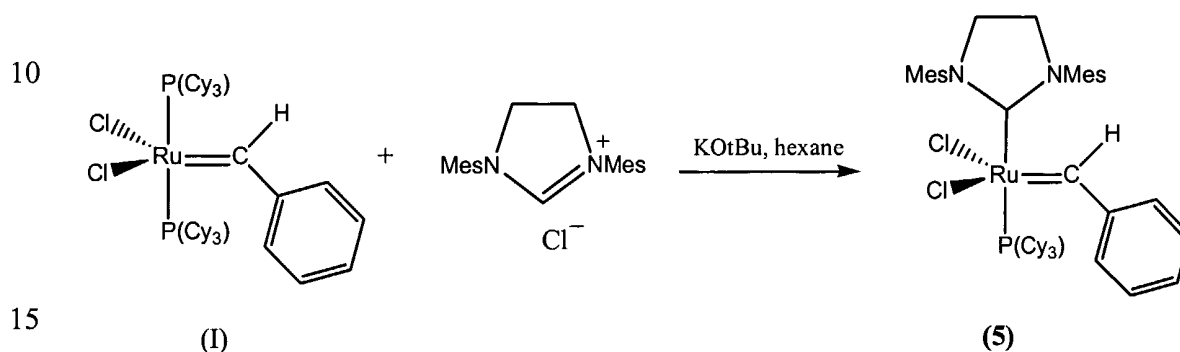
35

The procedure of Example 1 was employed using $[\text{Ru}(\text{COD})\text{Cl}_2]_n$ (300 mg, 1 mmol), IMesH_2Cl (0.74 g, 2 mmol), triphenylphosphine (280 mg, 1 mmol), and $\text{KN}(\text{SiMe}_3)_2$ (380 mg, 1.9 mmol), giving 550 mg (68%) of complex (4). ^{31}P NMR (CD_2Cl_2): δ 24.0. ^1H NMR (CD_2Cl_2): δ 18.49 (d, $J = 11.1$ Hz, 1H).

5

EXAMPLE 3

Synthesis of $\text{RuCl}_2(=\text{CH}-\text{CH}-\text{Ph})(\text{IMesH}_2)(\text{PCy}_3)$ (complex (5), Scheme 3):

**SCHEME 3**

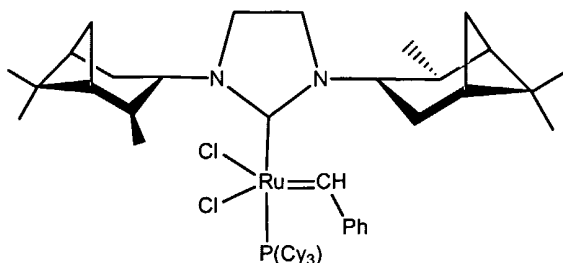
$\text{RuCl}_2(=\text{CHPh})(\text{PCy}_3)_2$ (phenylmethylene-bis(tricyclohexylphosphine) ruthenium dichloride, "catalyst (I)") (6.00 g, 7.29 mmol, 1.0 eq.), IMesH_2HCl salt prepared above (2 eq.), and potassium t-butoxide (2 eq.) were placed in a Schlenk flask. 60 mL of anhydrous degassed hexanes (Aldrich SureSeal bottle) were added. A vacuum was applied to further degas the reaction mixture, which was then heated to 60°C for 24 hours. The suspension changed color from purple to orange-brown over the reaction time. After approximately 24 hr, the mixture was cooled to room temperature, and an excess of 1:1 isopropanol:water (180 mL) was added. The mixture was stirred rapidly in air for 30 min., then filtered using a medium porosity frit, and washed with isopropanol-water (3 x 100 mL) and hexanes (3 x 100 mL). The solids were dried *in vacuo*, and the yield was approximately 75%. ^1H NMR (CD_2Cl_2 , 400 MHz) δ 19.16 (s, 1H), 7.37-7.05 (m, 9H), 3.88 (s, 4H), 2.56-0.15 (m, 51H); ^{31}P NMR (CD_2Cl_2 , 161.9 MHz) δ 31.41; HRMS (FAB) $\text{C}_{45}\text{H}_{65}\text{Cl}_2\text{N}_2\text{PRu}$ [M^+] 848.3306, found 848.3286.

20

25

EXAMPLE 4

Synthesis of complex (6):



(6)

In a nitrogen-filled glovebox, a large Schlenk flask was charged with 0.475 g 1,3-(+)-diisopinocampheyl-4,5-dihydroimidazolium tetrafluoroborate salt [IPCimid(H)][BF₄] (1.120 mmol), 0.131 g potassium *t*-butoxide (1.120 mmol), and 30 mL anhydrous, degassed benzene. This mixture was stirred at room temperature for 6 hrs. Then, a solution of 0.400 g catalyst (I) (0.486 mmol) in 15 mL benzene was added, and the reaction was stirred for 30 min at room temperature, during which time the mixture changed from purple to brown. The reaction was concentrated to a third of its original volume under vacuum and transferred to a silica gel column (1.5×16"). The product was quickly eluted with 5:1 heptane:ether. The second, brown band was collected and stripped of solvent. The oily residue that remained was redissolved in a minimum amount of benzene and lyophilized to yield 0.080 g of the desired product as a brown powder (19%).

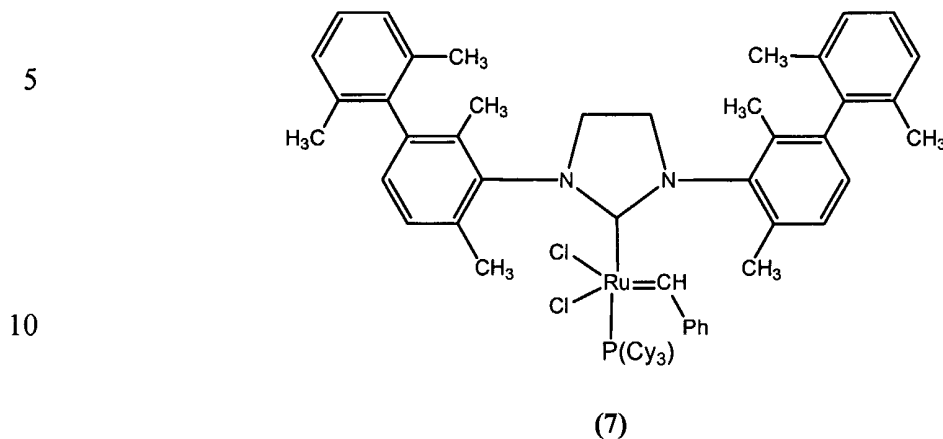
¹H NMR (299.817 MHz, 20°C, CD₂Cl₂): 20.583 and 20.577 [two s, two orientations of Ru=CH_d], 8.54 [br s], 7.60 [t, J = 7.3], 7.34 (t, J = 7.8), 5.16 (qt, J = 5.1), 3.46 -3.96 [m], 2.86 (t, J = 12.4), 2.34 -2.50 [m], 1.44 -2.20 [m], 1.43 (s), 1.41 (s), 0.82 -1.31 [m], 1.26 [s], 1.12 [s], 1.01 [s], 0.57 [d, J = 6.9], 0.25 [s].

¹H NMR (299.817 MHz, -70°C, CD₂Cl₂): 20.32 [s, Ru=CH_d], 9.07 [d, J = 7.8], 7.87 [t, J = 7.1], 7.59 [t, J = 7.4], 7.35 [m], 4.92 [br], 3.30 -3.90 [m], 2.69 [m], 2.44 -0.78 [m], 1.33 [s], 1.16 [s], 1.02 [s], 0.90 [s], 0.88 [s], 0.86 [s], 0.80 [s], 0.78 [s], 0.43 [s], 0.11 [br d, J = 5.7].

³¹P{¹H} MR (121.39 MHz, 25°C, CD₂Cl₂): 21.72 [s]. ³¹P{¹H} NMR (121.39 MHz, -65°C, CD₂Cl₂): 21.95 [s], 21.16 [s].

EXAMPLE 5

Synthesis of complex (7):



2-*t*-Butoxy-1,3-bis[2',6'-dimethyl-3'-(2'',6''-dimethylphenyl)phenyl]-4,5-dihydroimidazol-
 15 2-ylidene was prepared by stirring a suspension of potassium *tert*-butoxide (9 mg, 0.080 mmol)
 and 1,3-bis[2',6'-dimethyl-3'-(2'',6''-dimethylphenyl)-phenyl]-4,5-dihydroimidazol-2-ylidene (50
 mg, 0.079 mmol) in benzene (1 mL) for 1 h at room temperature. To this suspension was added
 catalyst (I) (65 mg, 0.079 mmol) in benzene (1 mL). The solution, which immediately became
 20 pinkish purple, was stirred at 50 °C for 16 h. After this time, the solution was cooled and the
 solvent was evaporated to near dryness. The residue was passed through a plug of TSI silica gel,
 using 1:1 ether/pentane as the eluant. After concentrating, the solids were washed with pentane (5
 x 1 mL). The solid material was dissolved in benzene (1 mL) and was frozen (dry ice/acetone).
 The solvent was removed by sublimation to give phenylmethylene 1,3-bis[2',6'-dimethyl-3'-
 (2'',6''-dimethyl-phenyl)phenyl]-4,5-dihydroimidazol-2-ylidene (50 mg, 62%) as a pink solid. ¹H
 25 NMR (500 MHz, toluene-*d*₈): δ = 19.46 (s, 1H), 9.59 (br s, 1H), 7.35-6.18 (multiple peaks, 14H),
 3.68-3.22 (multiple peaks, 4H), 2.98 (s, 3H), 2.61 (s, 3H), 2.46 (s, 3H), 2.35 (s, 3H), 2.19 (s, 3H),
 1.98 (s, 3H), 1.92 (s, 3H), 2.09-1.10 (multiple peaks, 36H) ppm. ³¹P NMR (202 MHz, toluene-*d*₈):
 δ = 34.54 ppm (s).

30

EXAMPLE 6**REPRESENTATIVE PROCEDURE FOR RING-OPENING****CROSS-METATHESIS REACTIONS (TABLE 1)**

**General procedure for ring-opening cross metathesis of cyclooctadiene with various
 acroyl species, as shown in Table 1, entry 1.** A flame-dried round-bottomed flask equipped
 35 with reflux condenser was charged with 1,5-cyclooctadiene ("1,5-COD"; 43 mg, 0.4 mmol, 1.0
 eq.), methyl acrylate (43 mg, 0.5 mmol, 1.3 eq.), and dry dichloromethane (1.0 mL). A solution

of catalyst (5) (prepared as described in Example 3; 20 mg, 24 μmol , 0.05 eq.) in dichloromethane (1.0 mL) was subsequently added via cannula, producing a brick red solution, which was refluxed for 14 hours. The mixture was passed through a pipet plug of silica gel to remove the catalyst, and subsequently concentrated *in vacuo* to a yellow-brown oil. Purification of this residue by silica gel chromatography (7:3 hexanes:ethyl acetate) allows isolation of 56 mg of a clear yellow oil. (0.16 mmol, 78%, $R_f = 0.36$). ^1H NMR (300 MHz, CDCl_3 , ppm): δ 6.96 (dt, $J = 6.6, 15.6$ Hz, 2 H), 5.82 (dm, $J = 2.7, 15.6$ Hz, 2 H), 5.40 (m, $J = 2.4, 3$ Hz, 6 H), 3.72 (s, 6 H), 2.24 (t, $J = 7.8$ Hz, 4 H), 2.15 (t, $J = 4.8$ Hz, 4 H), 2.03 (m, $J = 1.5$ Hz, 8 H). ^{13}C NMR (125 MHz, CDCl_3 , ppm): δ 167.1, 148.7, 131.0, 129.8, 128.8, 121.2, 51.4, 32.1, 31.6, 30.91, 30.86. HRMS (EI) calcd. for $\text{C}_{22}\text{H}_{33}\text{O}_4$ $[\text{M}+\text{H}]^+$ 361.2378, found 361.2382. The E:Z ratio of the internal olefins was determined by comparison of the multiplet at 5.40 ppm to the data reported for similar compounds (5.40 ppm for cis, 5.44 ppm for trans as reported in Hoye et al. (1986) *Tetrahedron* 42:2855-2862).

EXAMPLE 7

RING-OPENING CROSS-METATHESIS OF 1,5-COD WITH METHYL CROTONATE

The procedure of Example 6 was repeated with methyl crotonate instead of methyl acrylate (Table 1, entry 2), with relative stoichiometry as follows: 43 g (0.4 mmol, 1.0 eq.) 1,5-cyclooctadiene; 50 mg (0.5 mmol, 1.3 eq.) methyl crotonate; and 20 mg catalyst (5) (24 μmol , 0.05 eq.), in dichloromethane (2.0 mL). The crude product was purified by column chromatography (9:1 hexanes:ethyl acetate, $R_f = 0.43$) resulting in 54 mg of a yellow oil (0.15 mmol, 75%). ^1H and ^{13}C NMR data are identical to those reported for Table 1, entry 1. HRMS (EI) calcd. for $\text{C}_{22}\text{H}_{33}\text{O}_4$ $[\text{M}+\text{H}]^+$ 361.2378, found 361.2379.

EXAMPLE 8

RING-OPENING CROSS-METATHESIS OF 1,5-COD WITH METHYL VINYL KETONE

The procedure of Example 6 was repeated with methyl vinyl ketone instead of methyl acrylate (Table 1, entry 3), with relative stoichiometry as follows: 43 g (0.4 mmol, 1.0 eq.) 1,5-cyclooctadiene; 36 mg (0.5 mmol, 1.3 eq.) methyl vinyl ketone; and 20 mg catalyst (5) (24 μmol , 0.05 eq.), in dichloromethane (2.0 mL). The crude product was purified by column chromatography (55:45 hexanes:ethyl acetate) resulting in 26 mg of a yellow oil corresponding to dimeric product (0.08 mmol, 39%, $R_f = 0.75$) and 8 mg of a brownish yellow oil corresponding to terminal olefin product (0.04 mmol, 12%, $R_f = 0.55$). ^1H NMR (300 MHz, CDCl_3 , ppm): δ 6.78 (dt, $J = 6.6, 15.9$ Hz, 2 H), 6.07 (dm, $J = 1.2, 15.9$ Hz, 2 H), 5.41 (m, $J = 2.4, 5.7$ Hz, 6 H), 2.27 (m, $J = 1.5, 6.6$ Hz, 8 H), 2.23 (s, 6 H), 2.17 (m, $J = 1.8, 6.6$ Hz, 8 H). ^{13}C NMR (125 MHz,

CDCl₃, ppm): δ 198.7, 147.9, 131.6, 131.3, 128.9, 32.8, 32.7, 31.3, 27.1, 23.0. HRMS (EI) calcd. for C₂₂H₃₃O₂ [M+H]⁺ 329.2480, found 329.2477.

EXAMPLE 9

5 RING-OPENING CROSS-METATHESIS OF 1,5-COD WITH CROTONALDEHYDE

The procedure of Example 6 was repeated with crotonaldehyde instead of methyl acrylate (Table 1, entry 4), with relative stoichiometry as follows: 43 g (0.4 mmol, 1.0 eq.) 1,5-cyclooctadiene; 35 mg (0.5 mmol, 1.3 eq.) crotonaldehyde; and 20 mg catalyst (5) (24 μ mol, 0.05 eq.), in dichloromethane (2.0 mL). The crude product was purified by column chromatography (7:3 hexanes:ethyl acetate, R_f = 0.43) resulting in 46 mg of a yellow oil (0.24 mmol, 95%). ¹H NMR (500 MHz, CDCl₃, ppm): δ 9.53 (d, J = 14.5 Hz, 2 H), 6.83 (dt, J = 7.5, 15.6 Hz, 2 H), 6.17 (dd, J = 12.5, 25.5 Hz, 2 H), 5.48 (m, J = 2.5, 3.5 Hz, 2 H), 2.43 (m, J = 6.5 Hz, 4 H), 2.25 (m, J = 3.5, 14 Hz, 4 H). ¹³C NMR (125 MHz, CDCl₃, ppm): δ 133.9, 157.6, 133.3, 129.7, 32.4, 30.6. HRMS (EI) calcd. for C₁₂H₁₅O₂ [M-H]⁺ 191.1071, found 191.1073.

15

EXAMPLE 10

RING-OPENING CROSS-METATHESIS OF 1,5-COD WITH METHACROLEIN

The procedure of Example 6 was repeated with methacrolein instead of methyl acrylate (Table 1, entry 5), with relative stoichiometry as follows: 43 g (0.4 mmol, 1.0 eq.) 1,5-cyclooctadiene; 2.1 mL methacrolein, and 20 mg catalyst (5) (24 μ mol, 0.05 eq.), in dichloromethane (2.0 mL). The crude product was purified by column chromatography (9:1 hexanes:ethyl acetate, R_f = 0.18) resulting in 17 mg of a yellow oil (0.07 mmol, 19%). ¹H NMR (500 MHz, CDCl₃, ppm): δ 9.38 (s, 6 H), 6.46 (td, J = 1.5, 7.5 Hz, 2 H), 5.48 (m, J = 1.8, 2.1 Hz, 2 H), 2.40 (m, J = 6.9 Hz, 4 H), 2.21 (m, J = 1.2, 5.1, 6.6 Hz, 2 H), 1.73 (s, 6 H). ¹³C NMR (125 MHz, CDCl₃, ppm): δ 195.2, 153.6, 139.6, 130.0, 31.1, 28.8. HRMS (EI) calcd. for C₁₄H₁₉O₂ [M-H]⁺ 219.1384, found 219.1383.

25

EXAMPLE 11

REPRESENTATIVE PROCEDURE FOR RING-OPENING CROSS-METATHESIS OF CYCLOHEXENE WITH α,β -UNSATURATED CARBONYL COMPOUNDS (TABLE 2)

30

The α,β -unsaturated carbonyl compound (1 eq.) and cyclohexene (3 eq.) were added via syringe to a flask charged with catalyst (5) (0.05 equiv in 0.05 to 0.4 M CH₂Cl₂). The flask was fitted with a condenser and refluxed under argon for 3 to 5 hours, and the progress of the reaction was monitored by TLC. After the solvent was evaporated, the product was purified directly on a silica gel column.

35

EXAMPLE 12**RING-OPENING CROSS-METATHESIS OF
CYCLOHEXENE WITH ACRYLIC ACID, T-BUTYL ESTER**

5 . The general procedure of Example 11 was carried out using cyclohexene and acrylic acid, t-butyl ester, as reactants (Table 2, entry 1). The product was purified directly on a silica gel column, eluting with 1: 15 = ethyl acetate: hexane. 28.0 mg of the product was obtained ($R_f = 0.4$ in 1: 10 = EA: Hx, clear oil). ^1H NMR (300 MHz, CDCl_3 , ppm): δ 6.80 (2H, dt, $J = 15.6$ Hz, 6.9 Hz), 5.70 (2H, d, $J = 15.9$ Hz), 2.14 (4H, m), 1.44 (22H, m) ^{13}C NMR (75 MHz, CDCl_3 , ppm):
10 166.2, 147.6, 123.4, 80.3, 32.1, 28.5, 27.9. HRMS (EI) calcd for $\text{C}_{18}\text{H}_{30}\text{O}_4$ 310.2144, found 310.2151.

EXAMPLE 13**RING-OPENING CROSS-METATHESIS OF CYCLOHEXENE WITH ACRYLIC ACID**

15 The procedure of Example 12 was repeated except that acrylic acid was used instead of its t-butyl ester (Table 2, entry 2). The product was purified directly by filtering and washed with dichloromethane; 29.1 mg of the product was obtained (white solid). ^1H NMR (300 MHz, THF-d_8 , ppm): δ 10.64 (2H, s), 6.80 (2H, dt, $J = 15.6$, 6.3 Hz), 5.75 (2H, d, $J = 15.6$ Hz), 2.20 (4H, m), 1.50 (4H, m). ^{13}C NMR (75 MHz, THF-d_8 , ppm): δ 168.3, 149.9, 123.9, 33.8, 29.8. HRMS (EI)
20 calcd for $\text{C}_{10}\text{H}_{14}\text{O}_4$ 198.0893, found 198.0896.

EXAMPLE 14**RING-OPENING CROSS-METATHESIS OF CYCLOHEXENE WITH HEX-4-EN-3-ONE**

25 The procedure of Example 12 was repeated except that hex-4-en-3-one was used instead of the t-butyl ester of acrylic acid (Table 2, entry 3). The product was purified directly on a silica gel column, eluting with 1: 4 = ethyl acetate: hexane. 15.4 mg of the product was obtained ($R_f = 0.3$ in 1: 3 = EA: Hx, clear oil). ^1H NMR (300 MHz, CDCl_3 , ppm): δ 6.80 (2H, dt, $J = 15.6$ Hz, 6.9 Hz), 6.05 (2H, d, $J = 15.6$ Hz), 2.52 (4H, q, $J = 7.5$ Hz), 2.19 (4H, m), 1.47 (4H, m), 1.06 (6H, t, $J = 7.2$ Hz). ^{13}C NMR (75 MHz, CDCl_3 , ppm): 201.1, 146.4, 130.5, 39.7, 32.5, 28.0, 8.5. HRMS
30 (EI) calcd for $\text{C}_{14}\text{H}_{22}\text{O}_2$ 222.1620, found 222.1622.

EXAMPLE 15**RING-OPENING CROSS-METATHESIS OF CYCLOHEXENE WITH BUT-2-ENAL**

35 The procedure of Example 12 was repeated except that but-2-enal was used instead of the t-butyl ester of acrylic acid (Table 2, entry 4). The product was purified directly on a silica gel column, eluting with 1: 2 = ethyl acetate: hexane; 7.4 mg of the product was obtained ($R_f = 0.3$ in

1: 2 = EA: Hx, clear oil). ¹H NMR (300 MHz, CDCl₃, ppm): δ 9.49 (2H, d, J = 7.8 Hz), 6.80 (2H, dt, J = 15.6 Hz, 6.9 Hz), 6.10 (2H, ddt, J=15.6, 7.8, 1.5 Hz), 2.42 (4H, m), 1.47 (4H, m).

EXAMPLE 16

5 REPRESENTATIVE PROCEDURES FOR RING-OPENING CROSS-METATHESIS OF TRISUBSTITUTED CYCLOOLEFINS WITH ACRYLOYL SPECIES (TABLE 3)

A solution of catalyst (5) and dry dichloromethane was added via cannula to a flame-dried round-bottomed flask equipped with reflux condenser and kept under slight argon pressure. The cycloolefin and acryloyl cross partner were added to the flask via syringe. The brick red solution
10 was refluxed for 14 hours. The mixture was then concentrated *in vacuo* to a yellowish brown oil. Products were purified by silica gel chromatography (19:1 or 8:2 hexanes:ethyl acetate), yielding oils in all cases.

EXAMPLE 17

15 RING-OPENING CROSS-METATHESIS OF 1-METHYLCYCLOPENTENE WITH METHYL ACRYLATE

The procedure of Example 16 was carried out with 1-methylcyclopentene and methyl acrylate as reactants (Table 3, entry 1), with relative stoichiometry as follows: 134 μL 1-methylcyclopentene (1.2 mmol, 3.0 eq.), 36 μL methyl acrylate (0.4 mmol, 1.0 eq.), and 17 mg
20 catalyst (5) (20 μmol, 0.05 eq.), in dichloromethane (1 mL). The crude product was purified by column chromatography (19:1 hexanes:ethyl acetate), resulting in 22 mg of a light yellow oil. ¹H NMR (300 MHz, CDCl₃, ppm): δ 6.98 (1H, dt, J = 15.6, 6.9 Hz), 5.83 (1H, dt, J = 15.6, 1.8 Hz), 4.73 (1H, s), 4.68 (1H, s), 3.73 (3H, s), 2.21 (2H, dtd, J = 7.2, 7.2, 1.5 Hz), 2.04 (2H, t, J = 7.5 Hz), 1.71 (3H, s), 1.6 (2H, m). ¹³C NMR (300 MHz, CDCl₃, ppm): δ 167.0, 149.3, 145.0, 121.0,
25 110.3, 51.5, 37.1, 31.7, 25.9, 22.4. HRMS (DCI): calcd. for C₁₀H₁₇O₂ [M+H]⁺ 169.1229, found: 169.1231.

EXAMPLE 18

30 RING-OPENING CROSS-METATHESIS OF 1-METHYLCYCLOOCTENE WITH METHYL ACRYLATE

The procedure of Example 16 was repeated with 1-methylcyclooctene instead of 1-methylcyclopentene (Table 3, entry 2), with relative stoichiometry as follows: 30 μL 1-methylcyclooctene (0.2 mmol, 1.0 eq.), 36 μL methyl acrylate (0.4 mmol, 1.0 eq.), and 8 mg
35 catalyst (5) (9.4 μmol, 0.05 eq.), in dichloromethane (5 mL). The crude product was purified by column chromatography (19:1 hexanes:ethyl acetate), resulting in 35 mg of a light yellow oil. ¹H

NMR (300 MHz, CDCl₃, ppm): δ 6.96 (1H, dt, J = 15.6, 6.9 Hz), 5.81 (1H, dt, J = 15.9, 1.5 Hz), 4.67 (1H, s), 4.64 (1H, s), 3.71 (3H, s), 2.19 (2H, dtd, J = 7.2, 7.2, 1.5 Hz), 1.98 (2H, t, J = 7.5 Hz), 1.69 (3H, s), 1.4 (8H, m). ¹³C NMR (300 MHz, CDCl₃, ppm): δ 167.0, 150.0, 145.9, 120.7, 109.6, 51.4, 37.8, 32.2, 29.1, 28.0, 27.5, 22.4. HRMS (DCI) calcd. for C₁₃H₂₃O₂ [M+H]⁺
5 211.1698, found 211.1693.

EXAMPLE 19

RING-OPENING CROSS-METATHESIS OF

1-METHYLCYCLOOCTENE WITH T-BUTYL ACRYLATE

10 The procedure of Example 18 was repeated with t-butyl acrylate instead of methyl acrylate (Table 3, entry 3), with relative stoichiometry as follows: 30 μ L 1-methylcyclooctene (0.2 mmol, 1.0 eq.), 60 μ L methyl acrylate (0.4 mmol, 2.0 eq.), and 8 mg catalyst (**5**) (9.4 μ mol, 0.05 eq.), in dichloromethane (5 mL). The crude product was purified by column chromatography (19:1 hexanes:ethyl acetate), resulting in 63 mg of a light yellow oil. ¹H NMR
15 (300 M Hz, CDCl₃, ppm): δ 6.84 (1H, dt, J = 15.6, 7.2 Hz), 5.71 (1H, dt, J = 15.6, 1.7 Hz), 4.67 (1H, s), 4.64 (1H, s), 2.15 (2H, dt, J = 6.8, 6.8 Hz), 1.98 (2H, t, J = 7.7 Hz), 1.69 (3H, s), 1.47 (9H, s), 1.4 (8H, m). ¹³C NMR (300 M Hz, CDCl₃, ppm): δ 166.0, 148.0, 146.0, 122.8, 109.6, 79.9, 37.8, 32.1, 29.09, 29.08, 28.2, 28.1, 27.5, 22.4. HRMS (EI): calcd. for C₁₆H₂₈O₂ [M]⁺ 252.2089, found: 252.2094. In addition to the product described above, this oil contained
20 approximately 20% t-butyl acrylate dimer, which is characterized in Choi et al. (2001) *J. Am. Chem. Soc.* 123, 10417-18.

EXAMPLE 20

RING-OPENING CROSS-METATHESIS OF

1-METHYLCYCLOOCTENE WITH METHYL METHACRYLATE

25 The procedure of Example 18 was repeated with methyl methacrylate instead of methyl acrylate (Table 3, entry 4), with relative stoichiometry as follows: 30 μ L 1-methylcyclooctene (0.2 mmol, 1.0 eq.), 1 mL methyl methacrylate (9.3 mmol, 47 eq.), and 8 mg catalyst (**5**) (9.4 μ mol, 0.05 eq.). The crude product was purified by column chromatography (19:1 hexanes:ethyl acetate), resulting in 30 mg of an orange oil. ¹H NMR (300 M Hz, CDCl₃, ppm): δ 6.76 (1H, td, J = 7.6, 1.3 Hz), 4.68 (1H, s), 4.65 (1H, s), 3.73 (3H, s), 2.17 (2H, dt, J = 7.0, 7.0 Hz), 2.00 (2H, t, J = 7.4 Hz), 1.83 (3H, s), 1.71 (3H, s), 1.4 (8H, m). ¹³C NMR (300 M Hz, CDCl₃, ppm): δ 168.6, 146.0, 142.62, 127.26, 109.54, 51.69, 37.79, 29.27, 29.13, 28.69, 28.57, 27.53, 22.44, 12.45. HRMS (EI) calcd. for C₁₄H₂₄O₂ [M+H]⁺, actual data will be supplied as it becomes available.
30

35

EXAMPLE 21**RING-OPENING CROSS-METATHESIS OF****1-METHYLCYCLOOCTENE WITH METHYL VINYL KETONE**

The procedure of Example 18 was repeated with methyl vinyl ketone instead of methyl acrylate (Table 3, entry 5), with relative stoichiometry as follows: 30 μ L 1-methylcyclooctene (0.2 mmol, 1.0 eq.), 18 μ L methyl vinyl ketone (0.2 mmol, 1.0 eq.), and 8 mg catalyst (**5**) (9.4 μ mol, 0.05 eq.) in dichloromethane (10 mL). The crude product was purified by column chromatography (8:2 hexanes:ethyl acetate), resulting in 22 mg of a yellow-orange oil. ¹HNMR (300 M Hz, CDCl₃, ppm): δ 6.80 (1H, dt, J = 15.6, 6.9 Hz), 6.06 (1H, d, J = 16.2 Hz), 4.68 (1H, s), 4.65 (1H, s), 2.24 (3H, s), 2.2 (2H, m), 2.00 (2H, t, J = 7.7 Hz), 1.71 (3H, s), 1.4 (8H, m). ¹³CNMR (300 M Hz, CDCl₃, ppm): δ 198.5, 148.4, 145.9, 131.2, 109.6, 37.8, 32.5, 29.11, 29.05, 28.1, 27.5, 26.9, 22.4. HRMS (EI): calcd. for C₁₃H₂₂O [M]⁺: 194.1671, found: 194.1670.

EXAMPLE 22**RING-OPENING CROSS-METATHESIS OF****1,5-DIMETHYL-1,5-CYCLOOCTADIENE WITH METHYL ACRYLATE**

The procedure of Example 18 was repeated with 1,5-dimethyl-1,5-cyclooctadiene instead of 1-methylcyclooctene (Table 3, entry 6), with relative stoichiometry as follows: 96 μ L 1,5-dimethyl-1,5-cyclooctadiene (0.6 mmol, 3.0 eq.), 18 μ L methyl acrylate (0.2 mmol, 1.0 eq.), and 8 mg catalyst (**5**) (9.4 μ mol, 0.05 eq.) in dichloromethane (20 mL). The crude product was purified by column chromatography (19:1 hexanes:ethyl acetate), resulting in 32 mg of an orange oil. ¹HNMR (300 MHz, CDCl₃, ppm): δ 6.96 (1H, dt, J = 15.6, 6.6 Hz), 5.83 (1H, dt, J = 15.6, 1.5 Hz), 5.17 (1H, t, J = 6.9 Hz), 4.71 (1H, s), 4.67 (1H, s), 3.72 (3H, s), 2.2 (8H, m), 1.72 (3H, s), 1.69 (3H, s). ¹³CNMR (300 MHz, CDCl₃, ppm): δ 166.9, 149.0, 145.5, 133.5, 125.8, 120.9, 109.9, 51.4, 37.9, 30.7, 30.4, 26.1, 23.3, 22.6. HRMS (CI) calcd. for C₁₄H₂₃O₂ [M+H]⁺ 223.1698, found 223.1691.

EXAMPLE 23**RING-OPENING CROSS-METATHESIS OF****1,5-DIMETHYL-1,5-CYCLOOCTADIENE WITH T-BUTYL ACRYLATE**

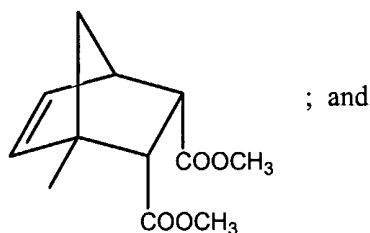
The procedure of Example 22 was repeated with t-butyl acrylate instead of methyl acrylate (Table 2, entry 8), with relative stoichiometry as follows: 96 μ L 1,5-dimethyl-1,5-cyclooctadiene (0.6 mmol, 3.0 eq.), 30 μ L methyl acrylate (0.2 mmol, 1.0 eq.), and 8 mg catalyst (**5**) (9.4 μ mol, 0.05 eq.) in dichloromethane (20 mL). The crude product was purified by column chromatography (19:1 hexanes:ethyl acetate), resulting in 44 mg of a light orange oil. ¹HNMR

(300 M Hz, CDCl₃, ppm): δ 6.85 (1H, dt, $J = 15.9, 6.6$ Hz), 5.75 (1H, dt, $J = 15.3, 1.5$ Hz), 5.17 (1H, t, $J = 6.8$ Hz), 4.71 (1H, s), 4.67 (1H, s), 2.1 (8H, m), 1.72 (3H, s), 1.69 (3H, s), 1.48 (9H, s).
¹³CNMR (300 M Hz, CDCl₃, ppm): δ 165.8, 147.3, 145.5, 133.7, 125.7, 123.0, 109.9, 80.0, 38.0, 30.6, 30.5, 28.2, 26.1, 23.3, 22.6. HRMS (EI) calcd. for C₁₇H₂₈O₂ [M]⁺ 264.2089, found:
 5 264.2084.

EXAMPLE 24

RING-OPENING CROSS-METATHESIS OF SUBSTITUTED NORBORNENES WITH ACRYLOYL ROCM PARTNERS

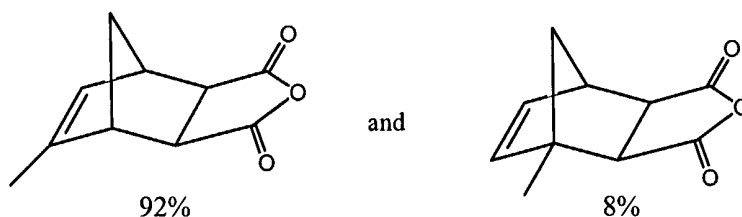
10 Methyl acrylate (1.1 eq.) and the substituted norbornene compound (1 eq.) were added via syringe to a flask charged with catalyst (5) (0.05 eq. in CH₂Cl₂). The flask was fitted with a condenser and refluxed under argon for 3 to 5 hours, and the progress of the reaction was monitored by TLC. After the solvent was evaporated, the product was purified directly on a silica gel column. The substituted norbornene compounds evaluated were: (1) 1-methyl-
 15 bicyclo[2.2.1]hept-5-ene-2,3-dicarboxylic acid dimethyl ester, having the structure



20

(2) a 92% / 8% admixture of 8-methyl-4-oxa-tricyclo[5.2.1.0^{2,6}]dec-8-ene-3,5-dione and 1-methyl-4-oxa-tricyclo[5.2.1.0^{2,6}]dec-8-ene-3,5-dione, i.e.,

25



30

(all exo). As may be seen in Figure 2, the ROCM reaction with the diester and methyl acrylate resulted in a 60% yield of the cis-disubstituted product. The ROCM reaction with the anhydride admixture and methyl acrylate provided an asymmetrically substituted product resulting from ROCM of the disubstituted olefin, with full recovery of the trisubstituted substrate.

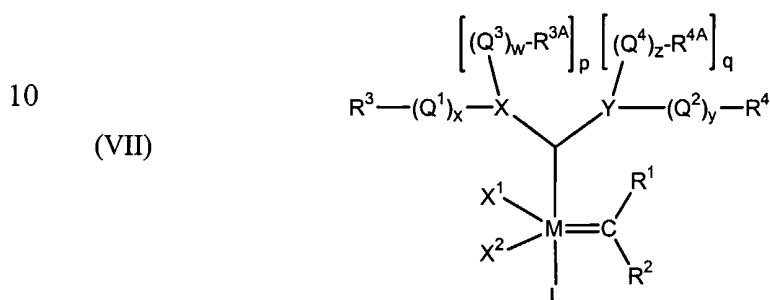
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Methyl acrylate (10 eq.), but-2-ene-1,4-diacetate (1.2 eq.) and 1-methyl-bicyclo[2.2.1]hept-5-ene-2,3-dicarboxylic acid dimethyl ester (1 eq.) were added via syringe to a flask charged with catalyst (5) (0.05 eq. in CH₂Cl₂). The flask was fitted with a condenser and refluxed under argon for 3 to 5 hours, and the progress of the reaction was monitored by TLC.

5 After the solvent was evaporated, the product was purified directly on a silica gel column. As indicated in Figure 2, the ratio of the end-differentiated olefinic product to the symmetrically terminated product was 2.6:1.

WE CLAIM:

1. A method for carrying out a ring-opening cross-metathesis (ROCM) reaction between a cyclic olefin and a second olefinic reactant to provide an ROCM product, comprising contacting the cyclic olefin with the second olefinic reactant in the presence of a catalyst composed of a Group 8 transition metal alkylidene complex under conditions and for a time period effective to allow the ROCM reaction to occur, wherein the catalyst has the structure of formula (VII)



15 in which:

M is a Group 8 transition metal;

X¹ and X² may be the same or different, and are anionic ligands or polymers;

R¹ is selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl, and carboxyl;

R² is selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, and substituted heteroatom-containing hydrocarbyl;

L is a neutral electron donor ligand;

25 X and Y are heteroatoms selected from N, O, S, and P;

p is zero when X is O or S, and is 1 when X is N or P;

q is zero when Y is O or S, and is 1 when Y is N or P;

Q¹, Q², Q³, and Q⁴ are selected from hydrocarbylene, substituted hydrocarbylene, heteroatom-containing hydrocarbylene, substituted heteroatom-containing hydrocarbylene, and -(CO)-;

w, x, y and z are independently zero or 1; and

R³, R^{3A}, R⁴, and R^{4A} are independently selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, and substituted heteroatom-containing hydrocarbyl,

35 wherein any two or more of X¹, X², L, R¹, R², R³, R^{3A}, R⁴, and R^{4A} can be taken together to form a chelating multidentate ligand.

- 5 2. The method of claim 1, wherein the cyclic olefin undergoes a ring opening reaction in the presence of the catalyst at a rate k_{RO} , the second olefinic reactant undergoes a cross-metathesis reaction with the cyclic olefin at a rate k_{CM} , and the approximate relationship of k_{RO} to k_{CM} is predetermined.
3. The method of claim 2, wherein k_{CM} is greater than or equal to k_{RO} , such that the ROCM product is predominantly a monomer, dimer, and/or oligomer, but not a polymer.
- 10 4. The method of claim 3, wherein k_{CM} is approximately equal to k_{RO} , such that the ROCM product is predominantly a dimer or oligomer.
- 15 5. The method of claim 3, wherein k_{CM} is greater than k_{RO} , such that the ROCM product is predominantly a monomer.
6. The method of claim 5, wherein the cyclic olefin is a 1,1,2-trisubstituted olefin, such that the monomer product is predominantly asymmetrically terminated.
- 20 7. The method of claim 3, wherein the cyclic olefin contains 4 to about 12 carbon atoms and is substituted with zero to about 4 nonhydrogen substituents.
8. The method of claim 7, wherein the cyclic olefin is monocyclic.
9. The method of claim 7, wherein the cyclic olefin is bicyclic.
- 25 10. The method of claim 7, wherein the cyclic olefin contains 1 to 3 double bonds.
11. The method of claim 10, wherein the cyclic olefin contains 1 double bond.
- 30 12. The method of claim 10, wherein the cyclic olefin contains 2 double bonds.
13. The method of claim 7, wherein at least one of the nonhydrogen substituents comprises a functional group Fn selected from phosphonato, phosphoryl, phosphanyl, phosphino, sulfonato, C₁-C₂₀ alkylsulfanyl, C₅-C₂₀ arylsulfanyl, C₁-C₂₀ alkylsulfonyl, C₅-C₂₀ arylsulfonyl, C₁-C₂₀ alkylsulfinyl, C₅-C₂₀ arylsulfinyl, sulfonamido, amino, amido, imino, nitro, nitroso, hydroxyl, C₁-C₂₀ alkoxy, C₅-C₂₀ aryloxy, C₂-C₂₀ alkoxy carbonyl, C₅-C₂₀ aryloxy carbonyl, carboxyl,
- 35

carboxylato, mercapto, formyl, C₁-C₂₀ thioester, cyano, cyanato, carbamoyl, epoxy, styrenyl, silyl, silyloxy, silanyl, siloxazanyl, boronato, boryl, halogen, stannyl, and germyl.

14. The method of claim 1, wherein the second olefinic reactant is incapable of
5 undergoing a cross-metathesis reaction in the absence of any other olefinic reactants.

15. The method of claim 14, wherein the second olefinic reactant is an α,β -unsaturated carbonyl compound.

16. The method of claim 13, wherein the second olefinic reactant is also substituted with
10 at least one functional group Fn.

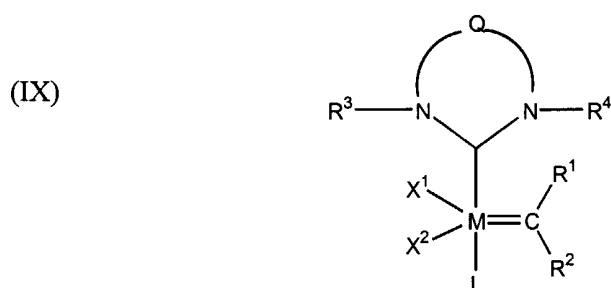
17. The method of claim 1, wherein:

X¹ and X² are anionic ligands, and are optionally linked to form a cyclic group;

15 L is a neutral electron donor ligand that is optionally linked to R², X¹, and/or X² through a spacer moiety; and

R^{3A} and R^{4A} are optionally linked to form a cyclic group.

18. The method of claim 1, wherein w, x, y and z are zero, X and Y are N, and R^{3A} and
20 R^{4A} are linked to form -Q-, such that the catalyst has the structure of formula (IX)

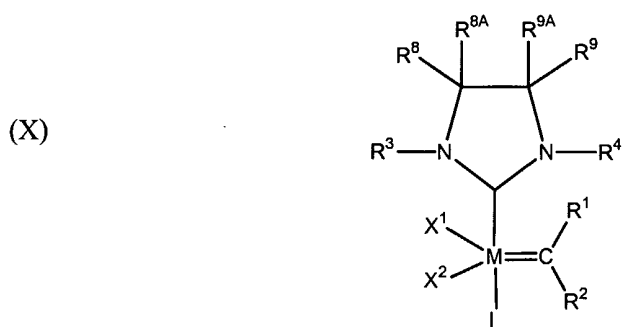


wherein Q is a hydrocarbylene, substituted hydrocarbylene, heteroatom-containing hydrocarbylene, or substituted heteroatom-containing hydrocarbylene linker, and further wherein
30 two or more substituents on adjacent atoms within Q may be linked to form an additional cyclic group.

19. The method of claim 18, wherein Q has the structure having the structure
-CR⁸R^{8A}-CR⁹R^{9A}- or -CR⁸=CR⁹-, wherein R⁸, R^{8A}, R⁹, and R^{9A} are independently selected from the
35 group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl, and functional groups, wherein any

two of R^8 , R^{8A} , R^9 , and R^{9A} are optionally linked to form a substituted or unsubstituted, saturated or unsaturated ring.

20. The method of claim 19, wherein Q has the structure $-CR^8R^{8A}-CR^9R^{9A}-$, such that the catalyst has the structure of formula (X)



10

21. The method of claim 20, wherein:

15

M is Ru;

X^1 and X^2 may be the same or different, and are selected from the group consisting of hydrogen, halide, C_1-C_{20} alkyl, C_5-C_{20} aryl, C_1-C_{20} alkoxy, C_5-C_{20} aryloxy, C_3-C_{20} alkylidicketonate, C_5-C_{20} arylidicketonate, C_2-C_{20} alkoxy carbonyl, C_5-C_{20} aryloxy carbonyl, C_2-C_{20} acyl, C_1-C_{20} alkylsulfonato, C_5-C_{20} arylsulfonato, C_1-C_{20} alkylsulfanyl, C_5-C_{20} arylsulfanyl, C_1-C_{20} alkylsulfinyl, or C_5-C_{20} arylsulfinyl, any of which, with the exception of halide, are optionally further substituted with one or more groups selected from halide, C_1-C_6 alkyl, C_1-C_6 alkoxy, and phenyl;

20

R^1 is hydrogen and R^2 is selected from the group consisting of C_1-C_{20} alkyl, C_2-C_{20} alkenyl, and aryl;

25

L is a neutral electron donor ligand selected from the group consisting of phosphine, sulfonated phosphine, phosphite, phosphinite, phosphonite, arsine, stibine, ether, amine, amide, imine, sulfoxide, carboxyl, nitrosyl, pyridine, substituted pyridine, imidazole, substituted imidazole, pyrazine, and thioether;

R^3 and R^4 are aromatic, substituted aromatic, heteroaromatic, substituted heteroaromatic, alicyclic, substituted alicyclic, heteroatom-containing alicyclic, or substituted heteroatom-containing alicyclic, composed of from one to about five rings; and

30

R^8 and R^9 are hydrogen, and R^{8A} and R^{9A} are selected from hydrogen, lower alkyl and phenyl, or are linked to form a cyclic group.

22. The method of claim 21, wherein:

R¹ is hydrogen, and R² is phenyl, vinyl, methyl, isopropyl, or t-butyl, optionally substituted with one or more moieties selected from the group consisting of C₁-C₆ alkyl, C₁-C₆ alkoxy, phenyl, and a functional group Fn, wherein Fn is phosphonato, phosphoryl, phosphanyl, phosphino, sulfonato, C₁-C₂₀ alkylsulfanyl, C₅-C₂₀ arylsulfanyl, C₁-C₂₀ alkylsulfonyl, C₅-C₂₀ arylsulfonyl, C₁-C₂₀ alkylsulfinyl, C₅-C₂₀ arylsulfinyl, sulfonamido, amino, amido, imino, nitro, nitroso, hydroxyl, C₁-C₂₀ alkoxy, C₅-C₂₀ aryloxy, C₂-C₂₀ alkoxy carbonyl, C₅-C₂₀ aryloxy carbonyl, carboxyl, carboxylato, mercapto, formyl, C₁-C₂₀ thioester, cyano, cyanato, carbamoyl, epoxy, styrenyl, silyl, silyloxy, silanyl, siloxazanyl, boronato, boryl, halogen, stannyl, or germlyl; and

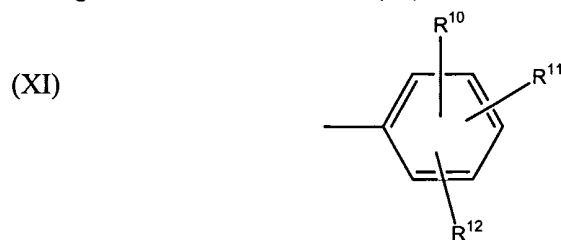
L is a phosphine of the formula PR⁵R⁶R⁷, where R⁵, R⁶, and R⁷ are each independently aryl or C₁-C₁₀ alkyl.

23. The method of claim 22, wherein:

X¹ and X² are independently selected from the group consisting of halide, CF₃CO₂, CH₃CO₂, CFH₂CO₂, (CH₃)₃CO, (CF₃)₂(CH₃)CO, (CF₃)(CH₃)₂CO, PhO, MeO, EtO, tosylate, mesylate, and trifluoromethanesulfonate;

L is selected from the group consisting of -P(cyclohexyl)₃, -P(cyclopentyl)₃, -P(isopropyl)₃, -P(phenyl)₃, P(phenyl)₃, -P(phenyl)₂(R⁷) and -P(phenyl)(R⁷)₂, in which R⁷ is lower alkyl; and

R³ and R⁴ are the same and are either aromatic or C₇-C₁₂ alicyclic, if aromatic, each having the structure of formula (XI)



in which R¹⁰, R¹¹, and R¹² are each independently hydrogen, C₁-C₁₀ alkyl, C₁-C₁₀ alkoxy, aryl, substituted aryl, halogen, or a functional group.

24. The method of claim 23, wherein:

X¹ and X² are halide;

R² is hydrogen or 2,2-dimethylvinyl;

R³ and R⁴ are mesityl, diisopinocampheyl, or 2,4,2',6'-tetramethylbiphenyl;

L is selected from the group consisting of -P(cyclohexyl)₃ and -P(cyclopentyl)₃; and

R^{8A} and R^{9A} are hydrogen.

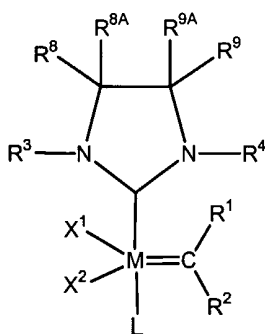
25. The method of claim 1, further including reacting the ROCM product with an additional olefinic reactant capable of undergoing cross-metathesis therewith, in the presence of a transition metal catalyst.

5 26. A method for carrying out a ring-opening cross-metathesis (ROCM) reaction between a cyclic olefin and a second olefinic reactant to provide a monomeric, dimeric, or oligomeric ROCM product, comprising:

(a) providing a catalyst having the structure of formula (X)

10

(X)

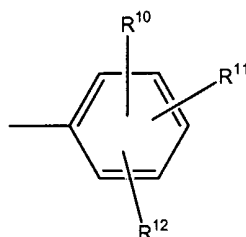


15

wherein M is Ru, X¹ and X² are anionic ligands, L is a phosphine of the formula PR⁵R⁶R⁷, where R⁵, R⁶, and R⁷ are each independently aryl or C₁-C₁₀ alkyl, R¹ is hydrogen, R² is selected from the group consisting of C₁-C₂₀ alkyl, C₂-C₂₀ alkenyl, and aryl, R⁸ and R⁹ are hydrogen, and R^{8A} and R^{9A} are selected from hydrogen, lower alkyl and phenyl, or are linked to form a cyclic group, and R³ and R⁴ are either aromatic or C₇-C₁₂ alicyclic, if aromatic, each having the structure of formula (XI)

25

(XI)



30

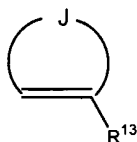
in which R¹⁰, R¹¹, and R¹² are each independently hydrogen, C₁-C₁₀ alkyl, C₁-C₁₀ alkoxy, aryl, substituted aryl, halogen, or a functional group, wherein any two or more of X¹, X², L, R¹, R², R^{8A}, and R^{9A} can be taken together to form a chelating multidentate ligand, and

35

(b) contacting a cyclic olefin with an α,β -unsaturated carbonyl compound in the presence of the catalyst, wherein the rate k_{CM} , at which the α,β -unsaturated carbonyl compound undergoes cross metathesis with the cyclic olefin is greater than or equal to the rate k_{RO} at which the cyclic

olefin undergoes a ring opening reaction in the presence of the catalyst, and further wherein the cyclic olefin has the structure of formula (XIV)

5 (XIV)



wherein

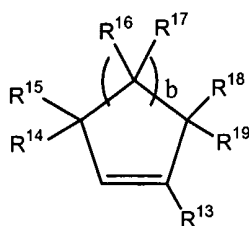
R¹³ is selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl, and $-(Z)_n$ -Fn where n is zero or 1, Z is a hydrocarbylene spacer, and Fn is selected from phosphonato, phosphoryl, phosphanyl, phosphino, sulfonato, C₁-C₂₀ alkylsulfanyl, C₅-C₂₀ arylsulfanyl, C₁-C₂₀ alkylsulfonyl, C₅-C₂₀ arylsulfonyl, C₁-C₂₀ alkylsulfinyl, C₅-C₂₀ arylsulfinyl, sulfonamido, amino, amido, imino, nitro, nitroso, hydroxyl, C₁-C₂₀ alkoxy, C₅-C₂₀ aryloxy, C₂-C₂₀ alkoxy carbonyl, C₅-C₂₀ aryloxy carbonyl, carboxyl, carboxylato, mercapto, formyl, C₁-C₂₀ thioester, cyano, cyanato, carbamoyl, epoxy, styrenyl, silyl, silyloxy, silanyl, siloxazanyl, boronato, boryl, halogen, stannyl and germyl, and further wherein if R¹³ is substituted hydrocarbyl or substituted heteroatom-containing hydrocarbyl, the substituents may comprise at least one functional group Fn, and

J is a saturated or unsaturated hydrocarbylene, substituted hydrocarbylene, heteroatom-containing hydrocarbylene, or substituted heteroatom-containing hydrocarbylene linkage, wherein when J is substituted hydrocarbylene or substituted heteroatom-containing hydrocarbylene, the substituents may include one or more $-(Z)_n$ -Fn groups wherein Fn is as defined previously, and further wherein two or more substituents attached to adjacent or nonadjacent atoms within J may be linked to form a bicyclic or polycyclic olefin.

27. The method of claim 26, wherein J has the structure $-C(R^{14}R^{15})-[C(R^{16}R^{17})]_b-C(R^{18}R^{19})-$, such that the cyclic olefin has the structure of formula (XV)

30

(XV)



35 wherein b is an integer in the range of 1 to approximately 10, and R¹⁴, R¹⁵, R¹⁶, R¹⁷, R¹⁸, and R¹⁹ are independently selected from the group consisting of hydrogen, hydrocarbyl, substituted

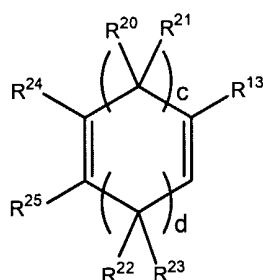
hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl and $-(Z)_n-Fn$ where n , Z and Fn are defined previously, and wherein if any of the R^{14} through R^{19} moieties is substituted hydrocarbyl or substituted heteroatom-containing hydrocarbyl, the substituents may include one or more $-(Z)_n-Fn$ groups.

5

28. The method of claim 26, wherein J has the structure $-[C(R^{22}R^{23})]_d-CR^{25}=CR^{24}-[C(R^{20}R^{21})]_c-$, such that the cyclic olefin has the structure of formula (XVI)

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(XVI)



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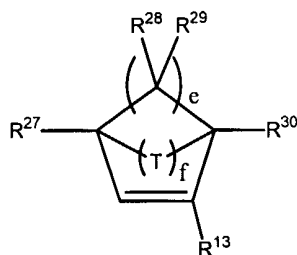
wherein c and d are independently selected from integers in the range of 1 to about 8, and R^{20} , R^{21} , R^{22} , R^{23} , R^{24} , and R^{25} are independently selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl and $-(Z)_n-Fn$ where n , Z and Fn are as defined previously, and wherein if any of the R^{20} through R^{25} moieties is substituted hydrocarbyl or substituted heteroatom-containing hydrocarbyl, the substituents may include one or more $-(Z)_n-Fn$ groups

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29. The method of claim 26, wherein the cyclic olefin has the structure of formula (XVII)

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(XVII)



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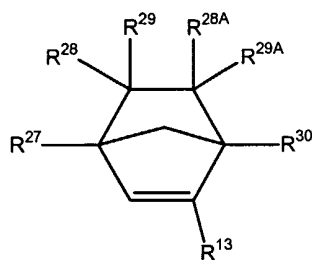
wherein e is an integer in the range of 1 to 8, T is lower alkylene or lower alkenylene, substituted or unsubstituted methyl or ethyl, and R^{27} , R^{28} , R^{29} , and R^{30} are independently selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl and $-(Z)_n-Fn$ where n , Z and Fn are as defined previously, and wherein if any of the R^{27} through R^{30} moieties is substituted hydrocarbyl or substituted heteroatom-containing hydrocarbyl, the substituents may include one or more $-(Z)_n-Fn$ groups.

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30. The method of claim 29, wherein the cyclic olefin has the structure of formula (XVIII)

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(XVIII)



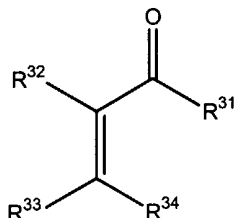
wherein R^{28A} and R^{29A} are defined as for R²⁸ and R²⁹.

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31. The method of claim 26, wherein the second olefinic reactant has the structure of (XIX)

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(XIX)



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wherein R³¹, R³², R³³, and R³⁴ are independently selected from the group consisting of hydrogen, hydroxyl, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl, and -(Z)_n-Fn where n, Z and Fn are defined previously, and further wherein, when any of R³¹, R³², R³³, and R³⁴ is substituted hydrocarbyl or substituted heteroatom-containing hydrocarbyl, the substituents are selected from functional groups Fn.

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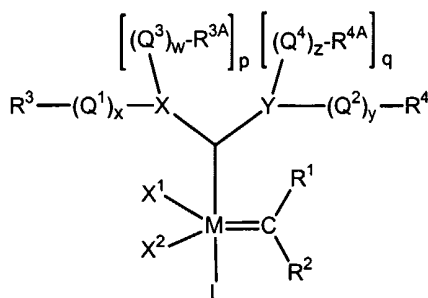
32. The method of claim 31, wherein R³¹ is hydrogen, alkyl, hydroxyl, or alkoxy, R³² and R³³ are hydrogen or alkyl, and R³⁴ is hydrogen.

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33. A catalytic method for carrying out a ring-opening cross-metathesis reaction with cyclohexene, comprising contacting cyclohexene with an α,β -unsaturated carbonyl compound in the presence of a transition metal carbene catalyst having the structure of formula (VII)

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(VII)



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in which:

M is a Group 8 transition metal;

X^1 and X^2 may be the same or different, and are anionic ligands or polymers;

R^1 is selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl, and carboxyl;

R^2 is selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, and substituted heteroatom-containing hydrocarbyl;

L is a neutral electron donor ligand;

X and Y are heteroatoms selected from N, O, S, and P;

p is zero when X is O or S, and is 1 when X is N or P;

q is zero when Y is O or S, and is 1 when Y is N or P;

Q^1 , Q^2 , Q^3 , and Q^4 are selected from hydrocarbylene, substituted hydrocarbylene, heteroatom-containing hydrocarbylene, substituted heteroatom-containing hydrocarbylene, and $-(CO)-$;

w, x, y and z are independently zero or 1; and

R^3 , R^{3A} , R^4 , and R^{4A} are independently selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, and substituted heteroatom-containing hydrocarbyl,

wherein any two or more of X^1 , X^2 , L, R^1 , R^2 , R^3 , R^{3A} , R^4 , and R^{4A} can be taken together to form a chelating multidentate ligand.

34. The method of claim 33, wherein:

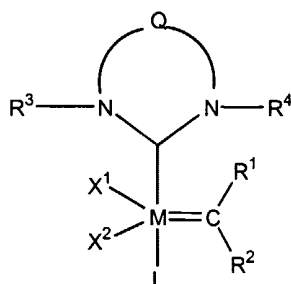
X^1 and X^2 are anionic ligands, and are optionally linked to form a cyclic group;

L is a neutral electron donor ligand that is optionally linked to R^2 , X^1 , and/or X^2 through a spacer moiety; and

R^{3A} and R^{4A} are optionally linked to form a cyclic group.

35. The method of claim 34, wherein w, x, y and z are zero, X and Y are N, and R^{3A} and R^{4A} are linked to form $-Q-$, such that the catalyst has the structure of formula (IX)

(IX)



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wherein Q is a hydrocarbylene, substituted hydrocarbylene, heteroatom-containing hydrocarbylene, or substituted heteroatom-containing hydrocarbylene linker, and further wherein two or more substituents on adjacent atoms within Q may be linked to form an additional cyclic group.

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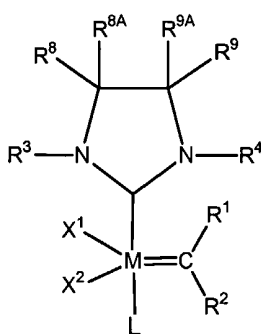
36. The method of claim 35, wherein Q has the structure having the structure $-\text{CR}^8\text{R}^{8\text{A}}-\text{CR}^9\text{R}^{9\text{A}}$ - or $-\text{CR}^8=\text{CR}^9-$, wherein R^8 , $\text{R}^{8\text{A}}$, R^9 , and $\text{R}^{9\text{A}}$ are independently selected from the group consisting of hydrogen, hydrocarbyl, substituted hydrocarbyl, heteroatom-containing hydrocarbyl, substituted heteroatom-containing hydrocarbyl, and functional groups, or wherein any two of R^8 , $\text{R}^{8\text{A}}$, R^9 , and $\text{R}^{9\text{A}}$ are optionally linked to form a substituted or unsubstituted, saturated or unsaturated ring.

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37. The method of claim 36, wherein Q has the structure $-\text{CR}^8\text{R}^{8\text{A}}-\text{CR}^9\text{R}^{9\text{A}}$ -, such that the catalyst has the structure of formula (X)

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(X)



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38. The method of claim 37, wherein:

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M is Ru;

X^1 and X^2 may be the same or different, and are selected from the group consisting of hydrogen, halide, C_1 - C_{20} alkyl, C_5 - C_{20} aryl, C_1 - C_{20} alkoxy, C_5 - C_{20} aryloxy, C_3 - C_{20} alkyldiketonate, C_5 - C_{20} aryldiketonate, C_2 - C_{20} alkoxycarbonyl, C_5 - C_{20} aryloxycarbonyl, C_2 - C_{20} acyl, C_1 - C_{20} alkylsulfonato, C_5 - C_{20} arylsulfonato, C_1 - C_{20} alkylsulfanyl, C_5 - C_{20} arylsulfanyl, C_1 - C_{20} alkylsulfanyl, or C_5 - C_{20} arylsulfanyl, any of which, with the exception of halide, are optionally further substituted with one or more groups selected from halide, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, and phenyl;

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R^1 is hydrogen and R^2 is selected from the group consisting of C_1 - C_{20} alkyl, C_2 - C_{20} alkenyl, and aryl;

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L is a neutral electron donor ligand selected from the group consisting of phosphine, sulfonated phosphine, phosphite, phosphinite, phosphonite, arsine, stibine, ether, amine, amide,

imine, sulfoxide, carboxyl, nitrosyl, pyridine, substituted pyridine, imidazole, substituted imidazole, pyrazine, and thioether;

R^3 and R^4 are aromatic, substituted aromatic, heteroaromatic, substituted heteroaromatic, alicyclic, substituted alicyclic, heteroatom-containing alicyclic, or substituted heteroatom-containing alicyclic, composed of from one to about five rings; and

R^8 and R^9 are hydrogen, and R^{8A} and R^{9A} are selected from hydrogen, lower alkyl and phenyl, or are linked to form a cyclic group.

39. The method of claim 38, wherein:

10 R^1 is hydrogen, and R^2 is phenyl, vinyl, methyl, isopropyl, or t-butyl, optionally substituted with one or more moieties selected from the group consisting of C_1 - C_6 alkyl, C_1 - C_6 alkoxy, phenyl, and a functional group Fn, wherein Fn is phosphonato, phosphoryl, phosphanyl, phosphino, sulfonato, C_1 - C_{20} alkylsulfanyl, C_5 - C_{20} arylsulfanyl, C_1 - C_{20} alkylsulfonyl, C_5 - C_{20} arylsulfonyl, C_1 - C_{20} alkylsulfinyl, C_5 - C_{20} arylsulfinyl, sulfonamido, amino, amido, imino, nitro, 15 nitroso, hydroxyl, C_1 - C_{20} alkoxy, C_5 - C_{20} aryloxy, C_2 - C_{20} alkoxy carbonyl, C_5 - C_{20} aryloxy carbonyl, carboxyl, carboxylato, mercapto, formyl, C_1 - C_{20} thioester, cyano, cyanato, carbamoyl, epoxy, styrenyl, silyl, silyloxy, silanyl, siloxazanyl, boronato, boryl, halogen, stannyl, or germyl; and

L is a phosphine of the formula $PR^5R^6R^7$, where R^5 , R^6 , and R^7 are each independently aryl or C_1 - C_{10} alkyl.

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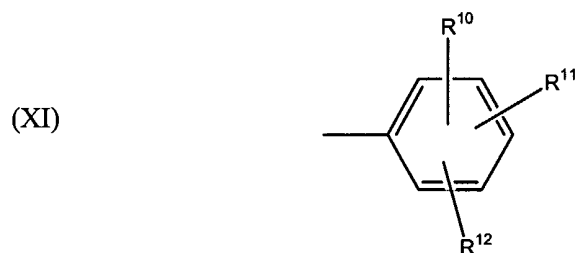
40. The method of claim 39, wherein:

X^1 and X^2 are independently selected from the group consisting of halide, CF_3CO_2 , CH_3CO_2 , CFH_2CO_2 , $(CH_3)_3CO$, $(CF_3)_2(CH_3)CO$, $(CF_3)(CH_3)_2CO$, PhO, MeO, EtO, tosylate, mesylate, and trifluoromethanesulfonate;

25 L is selected from the group consisting of $-P(\text{cyclohexyl})_3$, $-P(\text{cyclopentyl})_3$, $-P(\text{isopropyl})_3$, $-P(\text{phenyl})_3$, $P(\text{phenyl})_3$, $-P(\text{phenyl})_2(R^7)$ and $-P(\text{phenyl})(R^7)_2$, in which R^7 is lower alkyl; and

R^3 and R^4 are the same and are either aromatic or C_7 - C_{12} alicyclic, if aromatic, each having the structure of formula (XI)

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in which R¹⁰, R¹¹, and R¹² are each independently hydrogen, C₁-C₁₀ alkyl, C₁-C₁₀ alkoxy, aryl, substituted aryl, halogen, or a functional group.

41. The method of claim 40, wherein:

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X¹ and X² are halide;

R² is hydrogen or 2,2-dimethylvinyl;

R³ and R⁴ are mesityl, diisopinocampheyl, or 2,4,2',6'-tetramethylbiphenyl;

L is selected from the group consisting of -P(cyclohexyl)₃ and -P(cyclopentyl)₃; and

R^{8A} and R^{9A} are hydrogen.

10

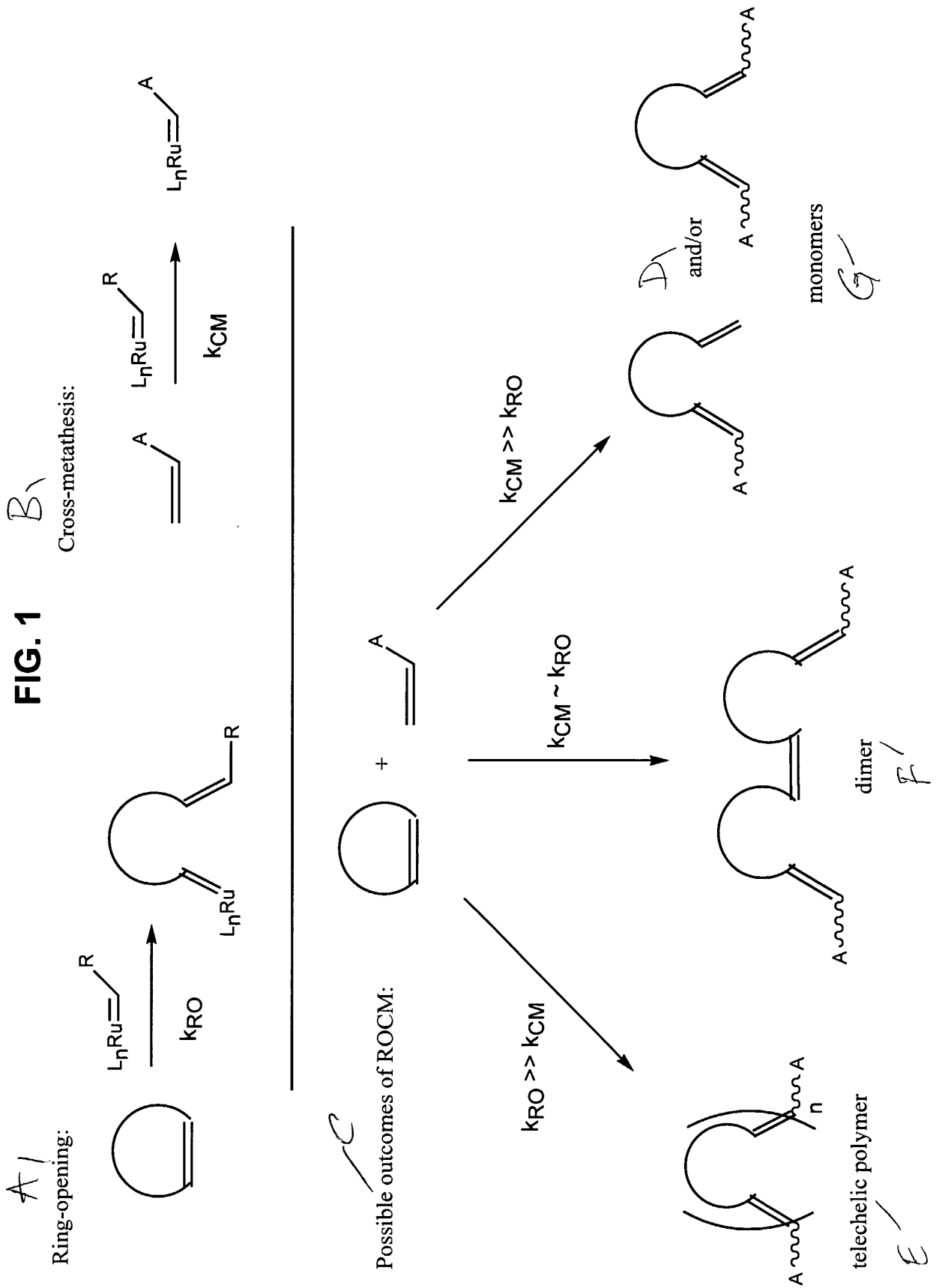
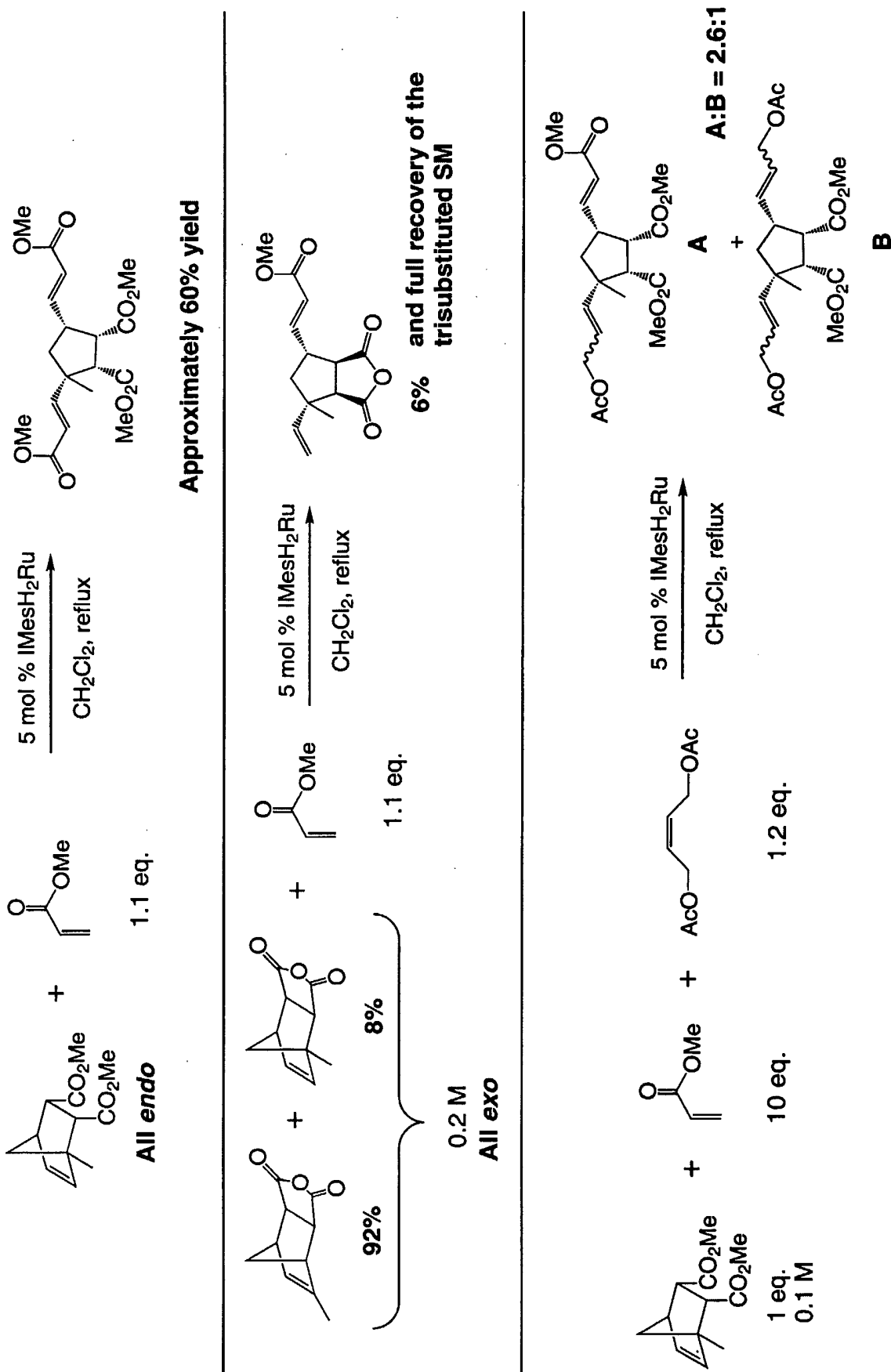


FIG. 2



INTERNATIONAL SEARCH REPORT

International application No.
PCT/US02/10395

A. CLASSIFICATION OF SUBJECT MATTER
 IPC(7) : C07C 6/02, 6/04, 6/06
 US CL : 585/643, 645
 According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 U.S. : 585/643, 645

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

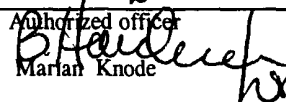
C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5,880,231 A (GRUBBS et al) 9 March 1999 (09.03.1999), the entire patent.	1-41

Further documents are listed in the continuation of Box C. See patent family annex.

<p>* Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p>
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Date of the actual completion of the international search 11 July 2002 (11.07.2002)	Date of mailing of the international search report 22 AUG 2002
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Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703)305-3230	Authorized officer  Marian Knode Telephone No. 703-308-0661
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