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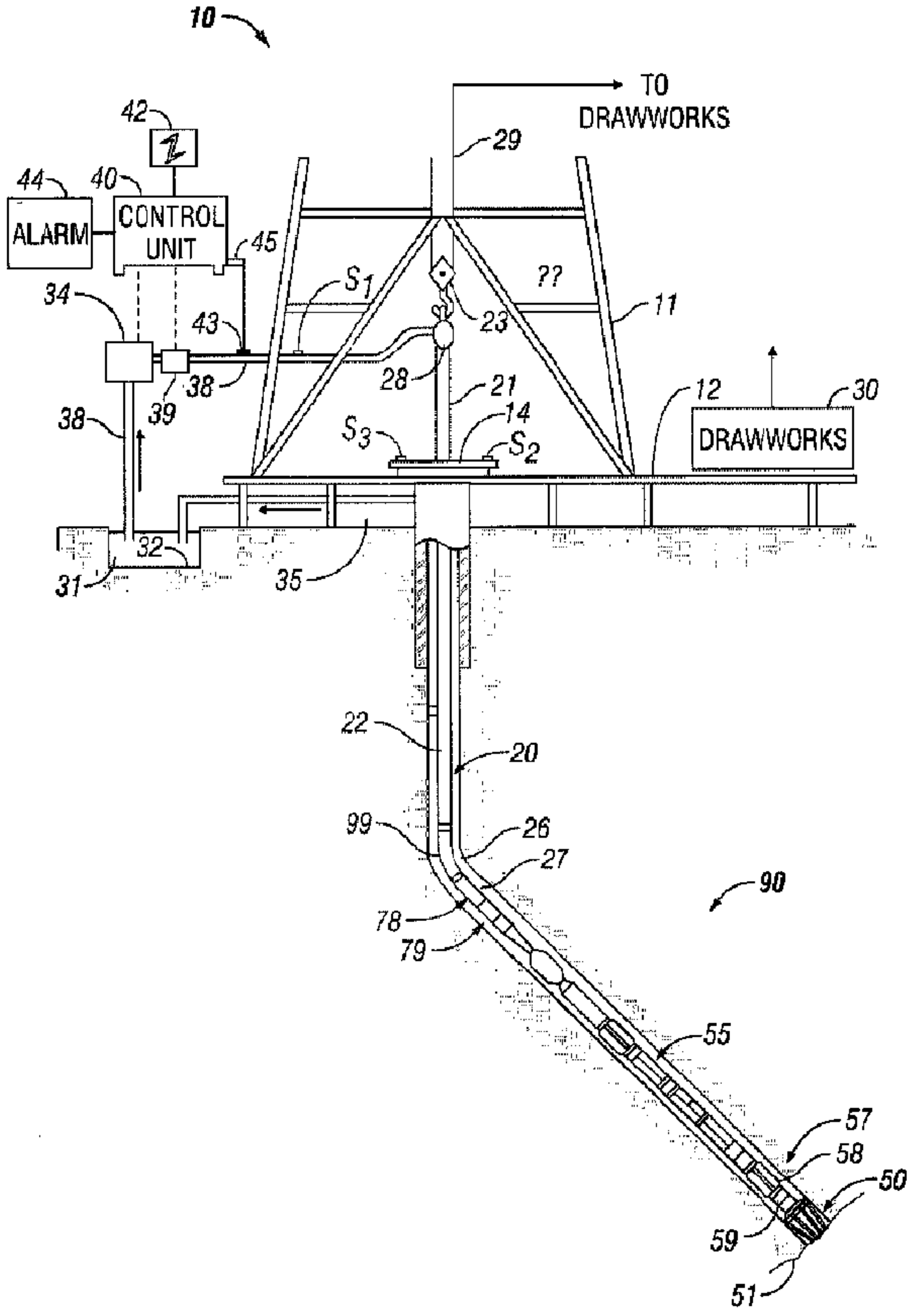
(54) **Titre** : PROCEDE ET APPAREIL POUR COMMUNICATION EN LIAISON DESCENDANTE AU MOYEN DE VALEURS SEUILS DYNAMIQUES POUR DETECTER DES SIGNAUX TRANSMIS

(54) **Title**: METHOD AND APPARATUS FOR DOWNLINK COMMUNICATION USING DYNAMIC THRESHOLD VALUES FOR DETECTING TRANSMITTED SIGNALS



(57) **Abrégé/Abstract**:

The present invention provides a method and system in which signals from the surface are sent by changing flow rate of the drilling fluid supplied to the drill string during drilling of a wellbore. The signals are sent based on a fixed or dynamic time period schemes

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(57) **Abrégé(suite)/Abstract(continued)**:

so that the sent signals cross a dynamic threshold value in a known manner. A controller downhole sets the dynamic threshold and determines the number of times a parameter, such as voltage, relating to the changes in the flow rate crosses the set dynamic threshold. Based on the number of the number of crossings and/or the number of crossings and the timing of such crossings, the controller ascertains the signal sent from the surface for use downhole.

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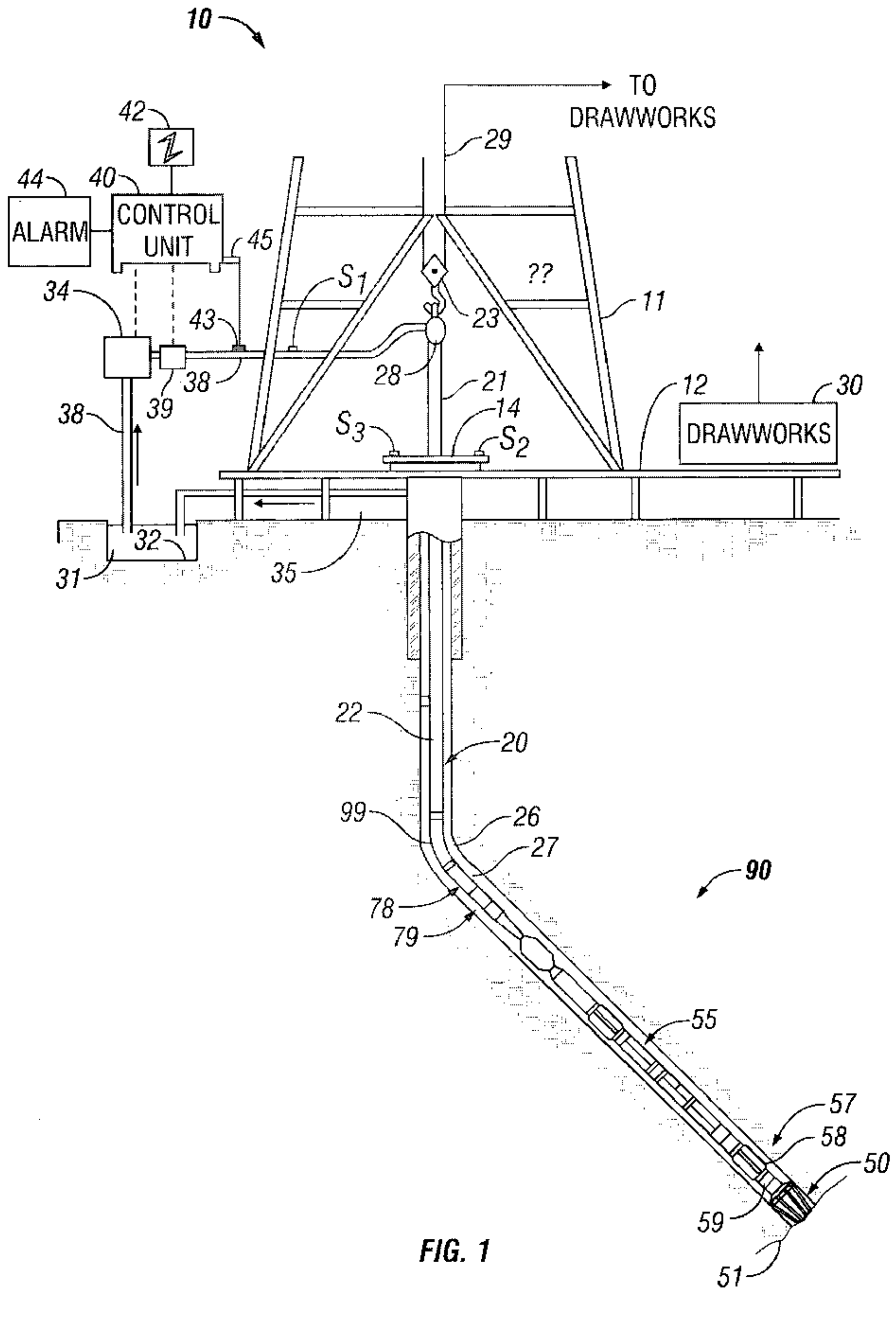

FIG. 1

(57) Abstract: The present invention provides a method and system in which signals from the surface are sent by changing flow rate of the drilling fluid supplied to the drill string during drilling of a wellbore. The signals are sent based on a fixed or dynamic time period schemes so that the sent signals cross a dynamic threshold value in a known manner. A controller downhole sets the dynamic threshold and determines the number of times a parameter, such as voltage, relating to the changes in the flow rate crosses the set dynamic threshold. Based on the number of the number of crossings and/or the number of crossings and the timing of such crossings, the controller ascertains the signal sent from the surface for use downhole.

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METHOD AND APPARATUS FOR DOWNLINK COMMUNICATION USING DYNAMIC THRESHOLD VALUES FOR DETECTING TRANSMITTED SIGNALS

BACKGROUND OF THE INVENTION

1. Field of the Invention

[0001] This invention relates generally to systems and methods that provide data communication between a surface location and a downhole tool in a wellbore and more particularly to data communication from the surface to the downhole tool by utilizing mudflow variations.

2. Description of the Related Art

[0002] Wellbores or boreholes are drilled in the earth's subsurface formations for the production of hydrocarbons (oil and gas) utilizing a rig (land or offshore) and a drill string that includes a tubing (jointed pipes or a coiled tubing) and a drilling assembly (also referred to as a bottom hole assembly or "BHA"). The drilling assembly carries a drill bit that is rotated by a motor at the surface and/or by a drilling motor or mud motor carried by the drilling assembly. The drilling assembly also carries a variety of downhole sensors usually referred to as the measurement-while-drilling ("MWD") sensors or tools. Drilling fluid or mud is pumped by mud pumps at the surface into the drill string. The drilling fluid after discharging at the drill bit bottom returns to the surface via an annulus between the drill string and the wellbore walls. The tools in the BHA perform a variety of functions including drilling the wellbore along a desired well path that may include vertical sections, straight inclined sections and curved sections. Signals are sent from the surface to the downhole tools to cause the downhole tools to operate in particular manners. Downhole tools also send data and signals to the surface relating to a variety of downhole conditions and measurements made by such tools relating to the wellbore and the formation surrounding the wellbore.

[0003] In one method, encoded signals are sent from the surface to the downhole tools using the drilling fluid column in the wellbore as the transmission medium. Such signals are usually sent in the form of sequences of pressure pulses by a pulser at the surface or by changing the drilling fluid flow rate at the surface. The changes in the flow rate are sensed or measured at a suitable downhole location by one or more downhole detectors, such as flow meters and pressure sensors, and then deciphered or decoded by a downhole controller. Such mud pulse telemetry schemes tend to be complex and can consume extensive amounts of time to transmit signals. Also, the majority of the current down linking methods where fluid flow is varied utilize rig site apparatus that require relatively precise controls of the fluid flow variations and special downhole set ups to transmit complex data.

[0004] However, many of the wells or portions thereof can be drilled by utilizing a limited number of commands or signals sent from the surface to the downhole tools, including implementing automated drilling. Consequently, a simplified telemetry method and system can be used to transmit signals to the downhole tool. Thus, there is a need for an improved method and system for transmitting signals from the surface, detecting the transmitted signals downhole and utilizing the detected signals to effect various operations of the downhole tools during drilling of wellbores.

SUMMARY OF THE INVENTION

[0005] The present invention provides down linking methods and systems that utilize surface sent commands to operate or control downhole tools (such as a drilling assembly, steering mechanism, MWD sensors or tools, etc.). In one aspect, signals from the surface are sent by altering the fluid flow rate of the fluid flowing (circulating or pumped) in a wellbore. The signals may be sent utilizing fixed or dynamic time period schemes. Flow rate changes are detected downhole to determine the surface sent signals. In one aspect, the method determines the signals sent from the surface based on the number of times the flow rate crosses a threshold. In another aspect, the method also utilizes the time periods associated with the crossings to determine the signals. In one aspect, the end of a signal may be defined by a period of constant flow rate. In another aspect, each determined signal may correspond to a command that is stored in a memory downhole. The threshold may be dynamic, such as it may be a percent of the flow rate of the fluid in the drill string or it may be sent from the surface periodically or preprogrammed in the tool as an algorithm or as a look-up table. In another aspect, flow rate may be changed to below a second threshold that enables a detector in the wellbore to determine when to start counting the threshold crossings relating to the data signals. This enables the downhole to become ready to detect the data signals from the surface. In one aspect, the flow rate at the surface may be changed automatically by a controller that controls the mud pumps at the surface or by controlling a fluid flow control device. The flow rate changes downhole may be detected by any suitable detector, such as a flow meter, pressure sensor, etc.

[0006] In another aspect, the invention provides an apparatus or tool that includes a tool for use in the wellbore that includes a flow measuring device, such as a pressure sensor for providing pressure measurements at a suitable location downhole, such as in the drill string and the annulus between the drill string and the wellbore or a flow meter, which may be a turbine driven alternator that generates a voltage signal corresponding to the measured flow rate. A controller in the downhole tool coupled to the flow meter determines the number of crossings of the fluid flow relative to a threshold and associated time periods and determines the nature of the signals sent from the surface. Different number of crossings may correspond to different command signals. The downhole tool may store information in the form of a matrix or table which correlates the number of crossings to the commands or operations to be performed by the tool in response to such commands. The controller correlates the detected signals to their assigned commands and operates the tools in response to the commands.

[0007] In another aspect, a sample set of commands may be utilized to achieve drilling of a wellbore or a portion thereof. For directional drilling, as an example, target values may be set for parameters relating to azimuth, tangent and inclination. As an example, to lock an azimuth, direction may be adjusted to the desired direction from the surface. When the transmitted data from the downhole tool indicates the desired adjustment of the downhole tool, the direction may be locked by the surface command. This same procedure may be used to control any desired parameters or aspects of the downhole tools, such as inclination, azimuth, mud motor speed, turning on or off a particular sensor or tool, etc. Also, commands may be used to control the operation of a steering device downhole to drill various sections of a wellbore, including vertical, curved, straight tangent and drop off sections. The commands also may be used to operate MWD sensors or tools to provide information relating to the formation surrounding the wellbore.

[0007a] In another aspect there is provided a telemetry method, comprising:

supplying a fluid under pressure into a wellbore during drilling of the wellbore;

sending a plurality of signals from a surface location to a downhole location by changing one of a flow rate of the supplied fluid, wherein each signal is assigned a particular number of times the flow rate crosses a first threshold to yield an assigned number of crossings, wherein the first threshold is based on the flow rate of the supplied fluid;

counting at the downhole location the number of times the flow rate of the supplied fluid crosses the first threshold to yield a counted number of crossings; and

comparing the counted number of crossings and the assigned number of crossings to select a signal for use during drilling of the wellbore.

[0007b] In yet another aspect there is provided a system for drilling a wellbore, comprising:

a flow control unit at a surface location for sending a plurality of signals by changing one of a flow rate of a drilling fluid flowing into a drill string during drilling of the wellbore, wherein each signal is represented by a particular number of times the flow rate crosses a first threshold;

a detector in the drill string that counts number of times the flow rate crosses the first threshold; and a controller that determines the nature of at least one signal sent from the surface based on the counted number of times the flow rate crosses the first threshold.

[0007c] In still yet another aspect there is provided a telemetry method, comprising:

supplying a fluid under pressure into a wellbore at a selected flow rate during drilling of the wellbore;

defining a plurality of thresholds;

sending a plurality of signals from a surface location to a downhole location by changing the selected flow rate, wherein each signal corresponds to particular number of times the flow rate crosses one or more thresholds in the plurality of thresholds to yield an assigned number of crossings;

counting at the downhole location the number of times the flow rate crosses the one or more thresholds in the plurality of thresholds to yield a detected number of crossings; and

comparing the detected number of crossings and the assigned number of crossings to select a signal for use during drilling of the wellbore.

[0008] Examples of the more important features of the invention have been summarized (albeit rather broadly) in order that the detailed description thereof that follows may be better understood and in order that the contributions they represent to the art may be appreciated. There are, of course, additional features of the invention that will be described hereinafter and which will form the subject of the claims appended hereto.

BRIEF DESCRIPTION OF THE DRAWINGS

[0009] For detailed understanding of the present invention, reference should be made to the following detailed description of the embodiments, taken in conjunction with the accompanying drawing; wherein:

Figure 1 shows a schematic illustration of a drilling system that utilizes one embodiment of the present invention;

Figure 2 shows a functional block diagram of a telemetry system according to one embodiment of the telemetry system of the present invention;

Figure 3 shows a graph of a parameter (voltage) versus time that shows a principle utilized for sending and detecting pulses according to one aspect of the invention;

Figure 4 shows certain examples of the flow sequences that may be utilized to implement the methods of the present invention;

Figure 5 is a table showing an example of acts that may be performed by the downhole tools in response to certain commands from the surface to drill at least a portion of a wellbore; and

Figure 6 shows an exemplary desired well path and a set of commands that may be utilized for drilling a well along the desired well path according to one method of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

[0010] **Figure 1** shows a schematic diagram of a drilling system **10** in which a drillstring **20** carrying a drilling assembly **90** or BHA is conveyed in a "wellbore" or "borehole" **26** for drilling the wellbore. The drilling system **10** may include a conventional derrick **11** erected on a platform or floor **12** which supports a rotary table **14** that is rotated by a prime mover such as an electric motor (not shown) at a desired rotational speed. The drillstring **20** includes a metallic tubing **22** (a drill pipe generally made by joining metallic pipe sections or a coiled tubing) that extends downward from the surface into the borehole **26**. The drill string **20** is pushed into the wellbore **26** to effect drilling of the wellbore. A drill bit **50** attached to the end of the drilling assembly **90** breaks up the geological formations when it is rotated to drill the borehole **26**. The drillstring **20** is coupled to a drawworks **30** via a Kelly joint **21**, swivel **28**, and line **29** through a pulley **23.** During drilling operations, the drawworks **30** is operated to control the weight on bit, which is a parameter that affects the rate of penetration.

[0011] During drilling operations, a suitable drilling fluid **31** (also known as “mud”) from a mud pit (source) **32** is circulated under pressure through a channel in the drillstring **20** by one or more mud pumps **34.** The drilling fluid **31** passes from the mud pumps **34** into the drillstring **20** via a desurger (not shown), fluid line **38** and Kelly joint **21.** The drilling fluid **31** is discharged at the borehole bottom through an opening in the drill bit **50.** The drilling fluid **31** then circulates uphole through the annular space **27** (annulus) between the drillstring **20** and the borehole **26** and returns to the mud pit **32** via a return line **35.** The drilling fluid acts to lubricate the drill bit **50** and to carry borehole cuttings or chips to the surface.

[0012] A sensor or device S_1, such as a flow meter, typically placed in the line **38** provides information about the fluid flow rate. A surface torque sensor S_2 and a sensor S_3 associated with the drillstring **20** respectively provide information about the torque and rotational speed of the drillstring. Additionally, a sensor (not shown) associated with line **29** is used to provide the hook load of the drillstring **20.** The drill bit **50** may be rotated by rotating the drill pipe **22**, or a downhole motor **55** (mud motor) disposed in the drilling assembly **90** or by both by rotating the drill pipe **22** and using the mud motor **55.**

[0013] In the exemplary embodiment of **Figure 1**, the mud motor **55** is shown coupled to the drill bit **50** via a drive shaft (not shown) disposed in a bearing assembly **57.** The mud motor **55** rotates the drill bit **50** when the drilling fluid **31** passes through the mud motor **55** under pressure. The bearing assembly **57** provides support to the drilling assembly from the radial and axial forces of the drill bit. A stabilizer **58** coupled to the bearing assembly **57** acts as a centralizer for the lowermost portion of the mud motor assembly.

[0014] In one embodiment of the invention, a drilling sensor module **59** is placed near the drill bit **50.** The drilling sensor module **59** contains sensors, circuitry and processing software and algorithms relating to the dynamic drilling parameters. Such parameters typically include bit bounce, stick-slip of the drilling assembly, backward rotation, torque, shocks, borehole and annulus pressure, acceleration measurements and other measurements of the drill bit condition.

[0015] A telemetry or communication tool **99** (or module) is provided near an upper end of the drilling assembly **90**. The communication system **99**, a power unit **78** and measurement while drilling ("MWD") tools **79** are all connected in tandem with the drillstring **20**. Flex subs, for example, are used for integrating the MWD tools **79** into the drilling assembly **90**. The MWD and other sensors in the drilling assembly **90** make various measurements including pressure, temperature, drilling parameter measurements, resistivity, acoustic, nuclear magnetic resonance, drilling direction measurements, etc. while the borehole **26** is being drilled. The data or signals from the various sensors carried by the drilling assembly **90** are processed and the signals to be transmitted to the surface are provided to the downhole telemetry system or tool **99**.

[0016] The telemetry tool **99** obtains the signals from the downhole sensors and transmits such signals to the surface. One or more sensors **43** at the surface receive the downhole sent signals and provide the received signals to a surface controller, processor or control unit **40** for further processing according to programmed instructions associated with the controller **40**. The surface control unit **40** typically includes one or more computers or microprocessor-based processing units, memory for storing programs or models and data, a recorder for recording data, and other peripherals.

[0017] In one embodiment, the system **10** may be programmed to automatically control the pumps or any other suitable flow control device **39** to change the fluid flow rate at the surface or the driller may operate the mud pumps **34** to affect the desired fluid flow rate changes in the drilling fluid being pumped into the drill string. In this manner, encoded signals from the surface are sent downhole by altering the flow of the drilling fluid at the surface and by controlling the time periods associated with the changes in the flow rates. In one aspect, to change the fluid flow rate, the control unit **40** may be coupled to and controls the pumps **34**. The control unit contains programmed instructions to operate and control the pumps **34** by setting the pump speed so that the fluid being pumped downhole will exhibit the flow characteristics according to a selected flow rate scheme, certain examples of which are shown and discussed in reference to **Figures 3** and **4** below. In another aspect, the control unit **40** may be coupled to a suitable flow control device **39** in line **38** to alter the rate of flow of the drilling fluid in line **38** so that the fluid at the downhole location will exhibit the flow characteristics according to the selected scheme. The flow control device **39** may be any suitable device, including a fluid bypass device, wherein a valve controls the flow of the drilling fluid from the line **38** to a bypass line, thereby creating pressure pulses in the drilling fluid that can be detected downhole. A detector, such as a flow meter or pressure sensor associated with the downhole telemetry tool **99,** detects changes in the flow rate downhole and a processor in the telemetry tool **99** determines the nature of the signals that correspond to the detected fluid flow variation.

[0018] Still referring to **Figure 1**, the surface control unit **40** also receives signals from other downhole sensors and devices and signals from surface sensors **43**, S_1-S_3 and other sensors used in the system **10** and processes such signals according to programmed instructions provided to the surface control unit **40**. The surface control unit **40** displays desired drilling parameters and other information on a display unit **42** utilized by an operator or driller to control the drilling operations.

[0019] Figure 2 shows a functional block diagram **100** of a telemetry system **100** according to one embodiment of the present invention that may be utilized during drilling of wellbores. The system **100** includes the surface control unit **40** and a surface mud flow unit or device **110**, which may be the mud pumps **34** (**Figure 1**) or another suitable device that can alter the flow rate of the mud **111** being pumped downhole. The mud **111** flows through the drill pipe and into the drilling assembly **90** (**Figure 1**). The drilling assembly **90** includes a downhole fluid flow measuring device or detector **120**, such as a flow meter or a pressure sensor. The pressure may provide pressure in the drill string and in the annulus between the drill string and the wellbore walls. A turbine drive and an alternator or any other suitable device known in the art may be utilized as the flow measuring device

120. The detector **120** detects the changes in the flow rate downhole. In one aspect, the detector measures the pressure or flow rate downhole and provides a signal (such as voltage) corresponding to the measured flow rate. A downhole controller (that includes a processor) **140** coupled to the detector **120** determines the number of crossings as described below in reference to **Figures 3 and 4** to determine the particular command sent from the surface. The downhole controller also determines signal or time periods of fluid flow, such as constant flow rates associated with the crossings. The downhole controller **140,** utilizing the crossings and time period information, deciphers the signals sent from the surface. The downhole controller **140** includes one or more memory devices **141** which store programs and a list of commands that correspond to the signals sent from the surface. The downhole controller also determines signal or time periods of fluid flow, such as constant flow rates associated with the crossings. It also includes the actions to be performed by the downhole tools in response to the commands.

[0020] The downhole tool **90** also may include a steering control unit **142** that controls the steering device **146** that causes the drill bit **150** to drill the wellbore in the desired direction. In the example of **Figure 2**, the downhole tool includes a mud motor **144** that rotates the drill bit **150** and a steering device **146** disposed near the drill bit **150**. The steering device **146** includes a plurality of force application members or ribs **149** that can be independently extended radially outward from the tool to selectively apply force on the wellbore wall. The independently controlled ribs **149** can apply the same or a different amount of force to direct the drill bit along any desired direction and thus to drill the wellbore along any desired wellbore path. Directional sensors **152** provide information relating to the azimuth and inclination of the drilling tool or assembly **90**. The controller **140** also is coupled to one or more measurements-while-drilling sensors and can control functions of such sensors in response to the downlink signals sent from the surface. A downhole pulser **156** sends data and information to the surface relating to the downhole measurements. The surface detectors **160** detect the signals sent from downhole and provide signals corresponding to such signals to the surface controller **40**. The signals sent from downhole may include instructions to change the flow rates at the surface or to send signals using a particular telemetry scheme. Examples of the telemetry schemes utilized by the system **100** are described below with respect to **Figures 3-4**.

[0021] **Figure 3** shows a graph **200** of a downhole measured parameter versus time in response to mud flow rate changes effected at the surface. The graph **200** shows a principle or method of determining or decoding the signals sent from the surface. The detector **120** (**Figure 2**) of the downhole telemetry tool measures the variations in the flow rate and provides a signal, such as voltage ("V"), corresponding to the measured flow rate. Graph **200** shows the voltage response ("V") along the vertical axis versus time ("T") along the horizontal axis. A threshold value Vo with a range $\mathbf{V_1 - V_2}$ for the parameter V is predefined and stored in the memory **142** associated with the downhole telemetry controller **140**. The range $\mathbf{V_1 - V_2}$ may be defined in a manner that will account for hysterisis inherently present for the measurements relating to the changes in the fluid flow rates. In the example of **Figure 3**, each time the voltage level crosses either the upper limit **204** ($\mathbf{V_1}$) or the lower limit **206** (V_2), the downhole controller **140** makes a count. Thus, in the pulse sequence example of **Figure 3**, the downhole control unit **140** will make a total of three counts, one count at each of the points **210**, **212** and **214**. Alternatively, a single threshold level or value, such as $\mathbf{V_0}$ may be defined so that the controller makes a count each time the measured value crosses the threshold. Additionally, more than two thresholds may also be defined for the count rate.

[0022] Each threshold level or value may be dynamic. In one aspect, the threshold may be set by the downhole tool telemetry controller as a percentage of the flow rate before counting the crossings. The percent level may be programmed into a memory in the downhole tool. In another aspect, a look-up table may be stored in a downhole tool memory that contains threshold values corresponding to various flow rates or other downhole and surface conditions. In another aspect, the threshold values may be computed at the surface based on one or more dynamic factors and telemetered to the downhole telemetry system using any suitable telemetry method. In another aspect, a second threshold may be provided to or stored in an associated memory for enabling the downhole controller to determine when to begin counting the fluid flow variations relating to the data signals sent from the surface. In one aspect, the second threshold differs from the first threshold used for counting the crossings. In another aspect, the system changes the flow rate past a second threshold to indicate that the data signals will follow. In one aspect, when the downhole controller determines that the flow rate has crossed the second threshold, it starts to count or determine the number of crossings corresponding to the first threshold and the time periods associated with each such crossing. The second threshold may be set in a manner similar to the first threshold. In practice, for optimal drilling, the drilling fluid flow rate is often changed during drilling of the wellbore. In the systems described herein, the downhole tool can automatically select the first and the second thresholds for any drilling fluid flow rate regimes.

[0023] In another aspect, a pulse sequence followed by a constant flow for a selected time period (locking time $\mathbf{T_L}$; for example 30 seconds as shown in **Figure 3**) may be used to define the end of the pulse sequence sent from the surface in the form of flow changes. In the example of **Figure 2**, once the downhole controller receives the information about the locking time, it then corresponds the count rate, such as the three counts shown in **Figure 3**, to a particular command signal for such a count rate that is stored in a downhole memory. Thus, a unique command can be assigned to a unique count rate.

[0024] In one aspect, the present invention utilizes a relatively small number of commands to affect certain drilling operations. For example, to drill a wellbore or a portion thereof a limited number of commands may be sufficient to affect closed loop drilling of the wellbore along a relatively complex well path by utilizing the apparatus and methods described herein. In one aspect, as an example, the commands to a steering device may be as follows: (1) Continue; (2) Ribs off (no force by the force application device); (3) Continue with reduced force; (4) Add or remove walk force – left; (5) Add or remove walk force – right (6) Kick off; (7) Hold inclination; and (8) Vertical drilling mode (100% drop force). Also, the commands may be utilized to operate other downhole tools and sensors. For example, a command may be used to measure a parameter of interest by a particular sensor or tool, activate or deactivate a sensor or tool; turn on or turn off a tool or a sensor; etc.

[0025] **Figure 4** provides a downlink matrix **400**, which shows certain examples of flow rate schemes, any one of which may be utilized for counting pulses for the purpose of this invention. Other similar or different flow rate schemes may also be utilized. In the example of **Figure 4**, the left column **490** shows the above-noted eight exemplary commands that are to be sent from the surface to the downhole by varying the flow rate at the surface. Column **410** shows a simple threshold-crossing scheme, similar to the one described in reference to **Figure 3**.

[0026] Graphs **410a** – **410i** show pulse counts from one to seven. For example, in graph **410a**, the flow rate measurement parameter, such as voltage, crosses the threshold (dotted line) once followed by the locking time T. The signal represented by one count followed by the locking time is designated as the "continue" command **491**. In graph **410b**, the flow rate measurement parameter crosses the threshold once preceded by a constant low flow rate for a period T. Similarly **410c** – **410i** show 2-7 crossings respectively, each such sequence followed by the locking time T. This assignment of commands to the particular sequences is arbitrary. Any suitable command may be assigned to any given sequence. The number of pump actions or the actions taken by a flow control device for the flow rate changes at the surface for each of the command signals **(491-498)** of column **490** are listed in column **412**. For example, for the command "continue" **(491)**, the corresponding signal includes one crossing and a single flow change action. Commands **492-498** respectively show 2-7 surface flow change actions, each such action providing a measurable signal crossing downhole.

[0027] The graphs of column **420** show an alternative threshold counting scheme wherein the pump or the flow control device at the surface changes the flow once preceded by a predefined time interval that is a multiple of a fixed time T, except for the **410a** pulse, where the time T is essentially zero. The graph **420b** shows one crossing preceded by the time T, while graphs **420c–420h** show a single crossing preceded by times of **2T, 3T, 4T, 5T, 6T** and **7T** respectively. As noted earlier, the pulse scheme of column **420** can be implemented by a single action of the pump or the flow control device at the surface, as shown in Column **422**.

[0028] The graphs of column **430** show an example of a bit pattern scheme that is based on fixed time periods that may be utilized to implement the methods of present invention. The graphs **430a** and **430b** are similar in nature to graphs **410a** and **410b**. In graph **430a**, the pulse crossing is shown followed by two time periods of constant flow rate, while the graph **430b** shows a single low flow rate for one time period followed by a crossing. The pulse scheme shown in each of the graphs **430a** and **430b** utilizes one flow change action at the surface, as shown in column **432**. However, graph **430c** shows a flow rate change in a first time period providing a first upward crossing followed by three successive constant counts of time periods without a crossing, i.e., constant flow rate. The bit pattern for the flow rates shown in graph **430c** may be designated as a bit sequence "1111," wherein the first crossing is a designated as bit "1" and each time period subsequent to the upward crossing is designated as a separate bit "1." Graph **430d** shows a first crossing (bit "1") similar to the crossing of graph **430c** that is followed by a second crossing (designated as bit "0" as it is in the direction opposite from the first crossing) in the next fixed period and again followed by a third crossing (i.e. bit 1 as it is in the direction of the first crossing) in the following fixed time period. The third crossing is shown followed by a fixed time (bit "1"). Thus, the bit count for the pulse sequence of graph **430d** is designated as "1011." Similarly, graph **430g** will yield a bit scheme of "1000", wherein the first crossing is bit "1" followed by a second downward crossing and two successive fixed time periods of constant low flow rate, each corresponding to a bit "0." Thus, the scheme shown in the graphs **430** provides bit schemes based on the number of crossings and the time periods of constant flow associated with the crossings. Such a scheme can be easily deciphered or decoded downhole. In the example of the pulse scheme of graph **430**, the beginning of each count is shown preceded by a low flow rate. The corresponding number of surface actions for each of the signal is shown in column **432**. For example, the signal of graph **430c** corresponds to two actions, one for the low flow rate and one for the high flow rate, while the signal corresponding to graph **430e** corresponds to five actions, one action for the low flow rate and a separate action for each of the four crossings.

[0029] The graphs of column **440** show a bit pattern that utilizes dynamic time periods instead of the fixed time periods shown in the graph of column **430**. The number of surface actions that correspond with the flow rate changes are listed in column **442**. The graphs **440a** and **440b** are the same as graphs **430a** and **430b**. Graph **440c-440h** bit patterns where dynamic time periods are associated with the threshold crossings. In the examples of graphs **440c-440h**, at each threshold crossing a time period stars. If there is no crossing, there is a maximum predefined time period, which then represents a bit, for example bit "0." If there is a crossing within a defined time period, then that crossing may be represented by the other bit, which in this case will be bit "1." Thus, the crossings and associated dynamic time periods may be used to define a suitable bit sequence or command.

[0030] The graphs of column **450** show a scheme wherein the number of crossings in a particular time slot defines the nature of the signal. For example, graph **450e** shows two crossings in a first particular time slot while graph **450g** shows two crossings in a second particular time slot. Graph **450h** shows three crossings in the second particular time slot. By counting the crossing in particular time periods, it is feasible to assign such signals corresponding commands. The number of surface actions that correspond to the signals **450a–450h** are listed in column **452**. For example, the signal of graph **450d** corresponds to two actions, one of the low constant rate and one for the higher rate, while the signal corresponding to graph **450h** has four actions, one for the low flow rate and one for each of the three crossings. It will be noted that the above flow rate change schemes are a few examples and any other suitable scheme including any combination of the above described schemes may be utilized and further any bit scheme may be assigned to any flow rate pattern.

[0031] In another aspect, multiple thresholds may be defined, wherein the level for one or more of the thresholds may be dynamic in nature, such as based on the current drilling fluid flow rate. For example, if the current flow rate is V, then the multiple thresholds may correspond to flow rates V1, V2, V3, etc. In one scenario, V1 maybe greater than V, V2 greater than V1, V3 greater than V2, V4 greater than V3 and so on. In another scenario, V1 may be less than V, V2 less than V1, V3 less than V2 and so on. A signal may be assigned a first command if flow rate crosses V1 only, a second command if it crosses V2 and not V3, a third command if it crosses V3 and not V4 and a fourth if it crosses V4 and so on. In such a case, if it is desired to send the first command and the fourth command, the flow rate may be adjusted to a value beyond V1 but not V2 and a selected time thereafter the flow rate may be adjusted to a level past V4. The controller in the case of rising threshold values may be programmed to recognize that the time of rise from the value above V1 to the value above V4 is substantially continuous and thus the signal corresponds to the fourth command. The same logic may be used for falling threshold values. In another aspect, a signal that crosses a particular threshold level may represent a separate command. For example, crossing level V1 may correspond to a first command, crossing level V2 may correspond to a second command, etc. In this scheme, changing flow rate to cross V4 and then back to the current level and then changing the flow rate to cross V1 will imply the fourth and first commands. Additionally, time for which the flow rate is maintained after a crossing may correspond to a particular command. Therefore, any combination of one or more crossings and one or more associated time periods may be used to define any particular command.

[0032] **Figure 5** shows a table **500** that contains the exemplary commands described above and the actions taken by the downhole tool upon receiving each of these commands from the surface. Column **510** lists the eight commands. Column **520** lists certain possible previous or current modes of operation during the drilling of a wellbore. Column **530** lists the action taken by the downhole drilling assembly in response to receiving the corresponding command. For example, if the command is "ribs off" then regardless of the mode in which the drilling assembly is operating, the downhole tool will cause the ribs not to exert any pressure on the borehole walls. Similarly, if the command sent from the surface is "add/remove walk force left" then the next mode of operation will depend upon the previous or current mode. For example, if the current mode is "inclination hold mode" then the drilling assembly will apply force to move the drilling direction to the left. However, if the current mode is "inclination hold mode (reduced walk force left)", the downhole tool will remain in the prior mode.

[0033] The system described above may utilize, but does not require, any by-pass actuation system for changing the fluid flow rate at the surface. Alternatively, mud pumps may be controlled to effect necessary flow rate changes that will provide the desired number of threshold crossings. The tool may also be programmed to receive downlink only a certain time after the fluid flow has been on. The programs are also relatively simple as the system may be programmed to look for a single threshold. Limited number of commands also aid in avoiding sending a large number of surface signals or commands through the mud.

[0034] **Figure 6** shows an example of a well path or profile **610** of a well to be drilled that can be affected by sending, as an example, six different command signals from the surface according to the method of this invention. The exemplary well profile includes a vertical section **612**, a build section **614** that requires kicking off the drilling assembly to the high side, a tangent or straight inclined section **616** that requires maintaining drilling along a straight inclined path and a drop section **618** that requires drilling the wellbore again in the vertical or less inclined direction. Column **620** shows the six commands that can affect the drilling of the wellbore **610.** To drill the vertical section **612**, the surface telemetry controller sends a vertical drilling command such as command **498** **(Figure 4)** to cause the drilling assembly to automatically keep the drilling direction vertical utilizing directional sensors in the BHA. A "ribs off" command may also be given, if it is desired that the ribs may not apply any force on the borehole walls. To drill the build section **614**, the kick off command **496** may be given to activate a kick off device to a preset angle toward the desired direction. Once the drilling assembly has achieved the desired build section, an inclination hold command **497** is given. Inclination hold and walk left **494** or walk right **495** commands are given to maintain the drilling direction along the section **616.** To achieve the drop section **618**, a vertical drilling command is sent. Thus, six different commands based on the simple telemetry schemes described above may be utilized to drill a well along a relatively complex well path **610**.

[0035] It should be appreciated that the teachings of the present invention can be advantageously applied to steering systems without ribs. Moreover, as noted previously, the present teachings can be applied to any number of wellbore tools and sensors responsive to signals, including but not limited to, wellbore tractors, thrusters, downhole pressure management systems, MWD sensors, etc. In another aspect, the drill string rotation may be changed to send signals according to one of the schemes mentioned above. The threshold value can then be defined relative to the drill string rotation. Appropriate sensors are used to detect the corresponding threshold crossings.

[0036] Thus, as described above, the present invention in one aspect provides a method that includes: encoding a command for a downhole device into a fluid pumped into a wellbore by varying a flow rate relative to a preset threshold; determining number of times the fluid flow rate crosses a selected threshold using a downhole sensor in fluid communication with the pumped fluid; decoding the command based on the number of times the fluid flow rate crosses the selected threshold; and operating the downhole device according to the decoded command.

[0037] In another aspect, a method is provided that includes: sending signals from the surface to a downhole location as a function of changing flow rate of a fluid flowing into a wellbore; detecting changes in the flow rate at the downhole location and providing a signal corresponding to the detected changes in the flow rate; determining number of times the signal crosses a threshold; and determining the signals sent from the surface based on the number of times the signal crosses the threshold. In one aspect, a plurality of signals are sent, each signal corresponding to a single change in the fluid flow rate. In another aspect, the signals are sent by changing the fluid flow rate according to a bit pattern that utilizes fixed time periods. In another aspect, the signals are sent by changing the fluid flow rate according to a bit pattern that utilizes dynamic time periods, predetermined time slots, or unique number of crossings of the threshold.

[0038] In another aspect, the invention provides a system for drilling a wellbore that includes: a flow control unit at a surface location that sends data signals by changing fluid flow rate of a drilling fluid flowing into a drill string during drilling of the wellbore; a detector in the drill string that provides signals corresponding to the change in the fluid flow rate at a downhole location; and a controller that determines the data signals sent from the surface based on number of times the signal crosses a threshold. The system includes a processor or controller that controls a pump that provides fluid under pressure or a flow control device associated with a line that supplies the fluid to the drill string to change the fluid flow rate at the surface. A downhole controller determines the signals sent from the surface based on time periods associated with crossings of the fluid flow of a threshold. The time periods may be a fixed time periods, dynamic time periods or based on selected time slots. The downhole controller correlates the determined signals with commands stored in memory associated with the controller. The controller also controls a steering device or another downhole tool according to the commands during drilling of the wellbore. In one aspect, the commands include: a command for drilling a vertical section; drilling a build section; drilling a tangent section; drilling a drop section; measuring a parameter of interest; instructing a device to perform a function; turning on a device; and turning off a device.

[0039] The foregoing description is directed to particular embodiments of the present invention for the purpose of illustration and explanation. It will be apparent, however, to one skilled in the art that many modifications and changes to the embodiment set forth above are possible without departing from the scope of the invention. It is intended that the following claims be interpreted to embrace all such modifications and changes.

What is claimed is:

1. A telemetry method, comprising:

supplying a fluid under pressure into a wellbore during drilling of the wellbore;

sending a plurality of signals from a surface location to a downhole location by changing one of a flow rate of the supplied fluid, wherein each signal is assigned a particular number of times the flow rate crosses a first threshold to yield an assigned number of crossings, wherein the first threshold is based on the flow rate of the supplied fluid;

counting at the downhole location the number of times the flow rate of the supplied fluid crosses the first threshold to yield a counted number of crossings; and

comparing the counted number of crossings and the assigned number of crossings to select a signal for use during drilling of the wellbore.

2. The method of claim 1, wherein the assigned number of crossings for each signal in the plurality of signals is one crossing and each signal further includes a time interval preceding the one crossing that distinguishes each signal from other signals in the plurality of signals.

3. The method of claim 1 or 2, wherein sending the plurality of signals includes changing the flow rate of the supplied fluid according to a bit pattern that utilizes fixed time periods.

4. The method of claim 1 or 2, wherein sending the plurality of signals includes changing the flow rate of the supplied fluid according to a bit pattern that utilizes dynamic time periods.

5. The method of any one of claims 1 to 4, wherein sending signals includes changing the flow rate of the supplied fluid within predetermined time slots.

6. The method of any one of claims 1 to 5, wherein changing the flow rate of the supplied fluid is done by one of: (i) changing speed of a pump used for supplying the fluid into the wellbore; and (ii) bypassing a portion of the supplied fluid at the surface.

7. The method of any one of claims 1 to 6, wherein counting at the downhole location the number of times the flow rate of the supplied fluid crosses the first threshold is done by measuring fluid flow rate or pressure in the wellbore.

8. The method of any one of claims 1 to 7 further comprising correlating the selected signal with a predetermined command for performing a particular operation of a downhole tool during drilling the wellbore.

9. The method of claim 8, wherein the particular operation corresponds to one of: (i) drilling a vertical section; (ii) drilling a build section; (iii) drilling a tangent section; (iv) drilling a drop section; (v) measuring a parameter of interest; (vi) instructing a device to perform a function; (vii) turning on a device; and (viii) turning off a device.

10. The method of any one of claims 1 to 9 further comprising:

defining a second threshold that differs from the first threshold;

detecting in the wellbore a flow rate that crosses the second threshold; and

counting in the wellbore the number of times the flow rate of the supplied fluid crosses the first threshold after detecting the flow rate that crosses the second threshold.

11. The method of any one of claims 1 to 10, wherein the first threshold is selected from a group consisting of: (i) a percent of the flow rate of the supplied fluid; (ii) a look-up table programmed into a tool deployed in the wellbore that is based on the flow rates of the supplied fluid; and (iii) in response to a command signal sent from the surface prior to sending the signals from the surface.

12. A system for drilling a wellbore, comprising:

a flow control unit at a surface location for sending a plurality of signals by changing one of a flow rate of a drilling fluid flowing into a drill string during drilling of the wellbore, wherein each signal is represented by a particular number of times the flow rate crosses a first threshold;

a detector in the drill string that counts number of times the flow rate crosses the first threshold; and

a controller that determines the nature of at least one signal sent from the surface based on the counted number of times the flow rate crosses the first threshold.

13. The system of claim 12, wherein the flow control unit includes a surface controller that controls one of: a pump that provides the fluid under pressure to the drill string; and a flow control device associated with a line that supplies the fluid to the drill string.

14. The system of claim 12, wherein a surface controller encodes the signals sent from the surface based on time periods associated with each time the flow rate crosses the threshold.

15. The system of claim 14, wherein the time period is one of a: (i) fixed time period; (ii) dynamic time period; and (iii) selected time slots.

16. The system of any one of claims 12 to 15, wherein the controller correlates the counted number of times the flow rate crosses the first threshold to a particular command stored in a memory associated with the controller.

17. The system of claim 16, wherein the controller further controls a steering device in response to the particular command to drill the wellbore along a selected path.

18. The system of claim 16 or 17, wherein the particular command corresponds to one of: drilling a vertical section; drilling a build section; drilling a tangent section; drilling a drop section; measuring a parameter of interest downhole; instructing a device to perform a function; turning on a device; and turning off a device.

19. The system of any one of claims 12 to 18, wherein the detector is a pressure sensor or flow measuring device.

20. The system of any one of claims 12 to 19, wherein the controller further determines when the flow rate in the drill string crosses a second threshold that differs from the first threshold.

21. The system of any one of claims 12 to 20, wherein the first threshold is a dynamic threshold that is selected from a group consisting of: (i) a percent of the flow rate of the supplied fluid; (ii) a look-up table programmed into a tool deployed in the wellbore that is

based on the flow rates of the supplied fluid; and (iii) in response to a command signal sent from the surface prior to sending the signals from the surface.

22. The system of claim 20, wherein value of the second threshold is less than that of the first threshold.

23. A telemetry method, comprising:

supplying a fluid under pressure into a wellbore at a selected flow rate during drilling of the wellbore;

defining a plurality of thresholds;

sending a plurality of signals from a surface location to a downhole location by changing the selected flow rate, wherein each signal corresponds to particular number of times the flow rate crosses one or more thresholds in the plurality of thresholds to yield an assigned number of crossings;

counting at the downhole location the number of times the flow rate crosses the one or more thresholds in the plurality of thresholds to yield a detected number of crossings; and

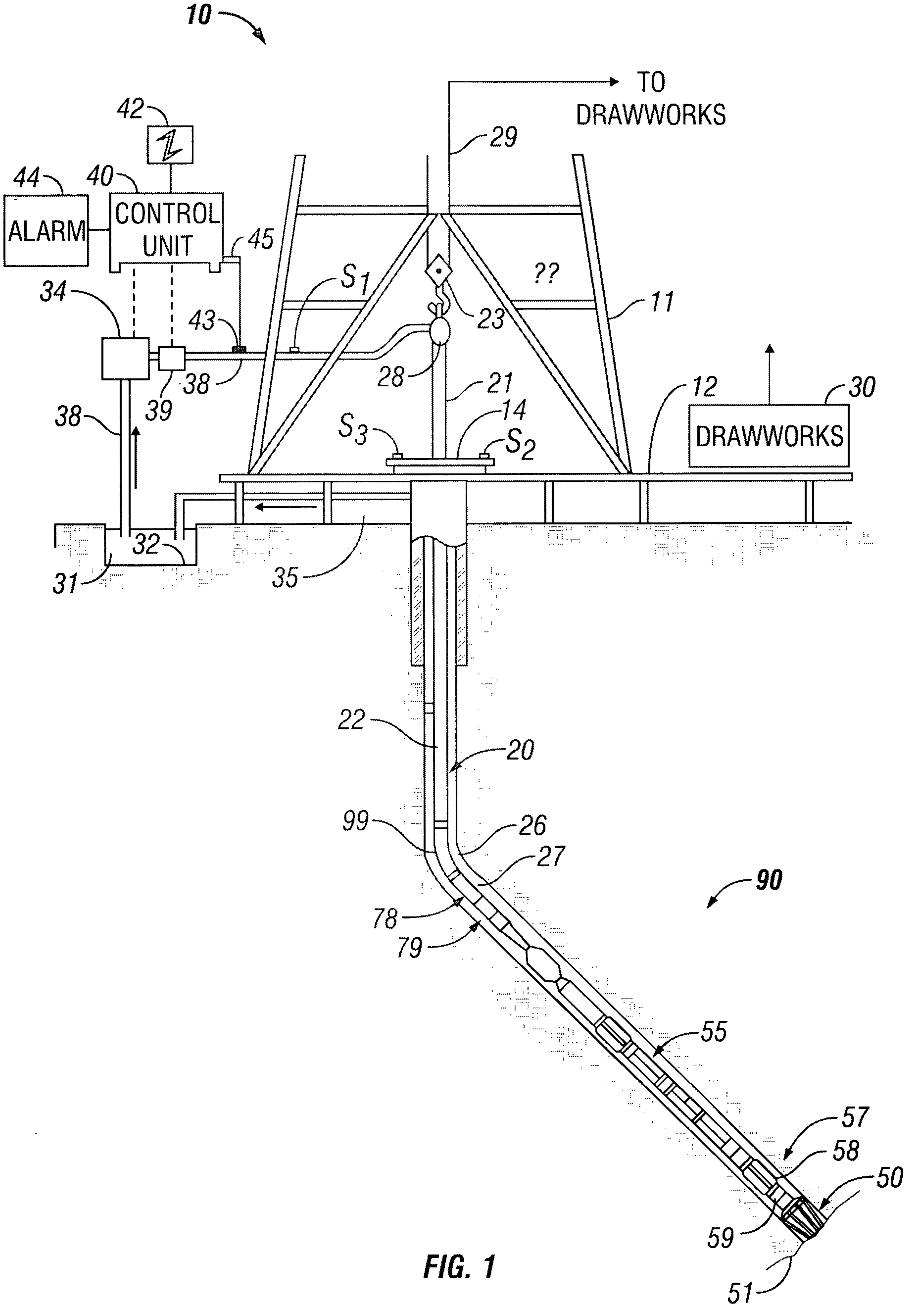
comparing the detected number of crossings and the assigned number of crossings to select a signal for use during drilling of the wellbore.

24. The method of claim 23 further comprising:

defining a time period of constant flow relating to a crossing for each signal in the plurality of signals;

determining downhole an actual time period of constant flow relating to each crossing; and

selecting the signal for use during drilling of the wellbore for which the determined time period and the counted number of crossings match with the assigned number of crossings and the defined time period of constant flow.


10
TO DRAWWORKS
29
42
44
40
ALARM
CONTROL UNIT
45
S1
??
34
43
23
11
28
38
21
12
30
39
14
38
S3
S2
DRAWWORKS
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27
90
78
79
55
57
58
50
59
51

FIG. 1

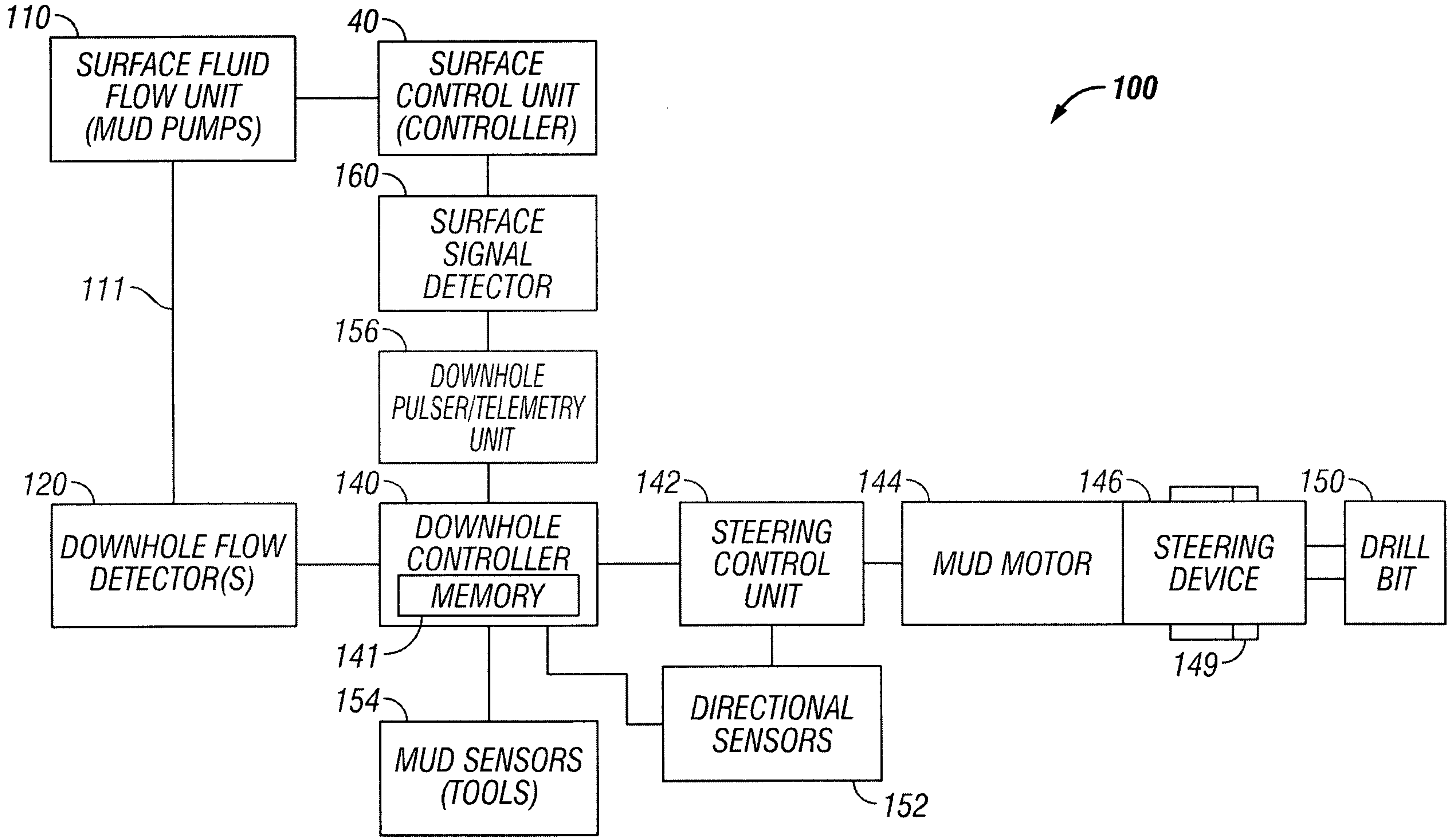

100
110
SURFACE FLUID FLOW UNIT (MUD PUMPS)
40
SURFACE CONTROL UNIT (CONTROLLER)
160
SURFACE SIGNAL DETECTOR
111
156
DOWNHOLE PULSER/TELEMETRY UNIT
120
DOWNHOLE FLOW DETECTOR(S)
140
DOWNHOLE CONTROLLER
MEMORY
141
142
STEERING CONTROL UNIT
144
MUD MOTOR
146
STEERING DEVICE
150
DRILL BIT
149
154
MUD SENSORS (TOOLS)
DIRECTIONAL SENSORS
152

FIG. 2

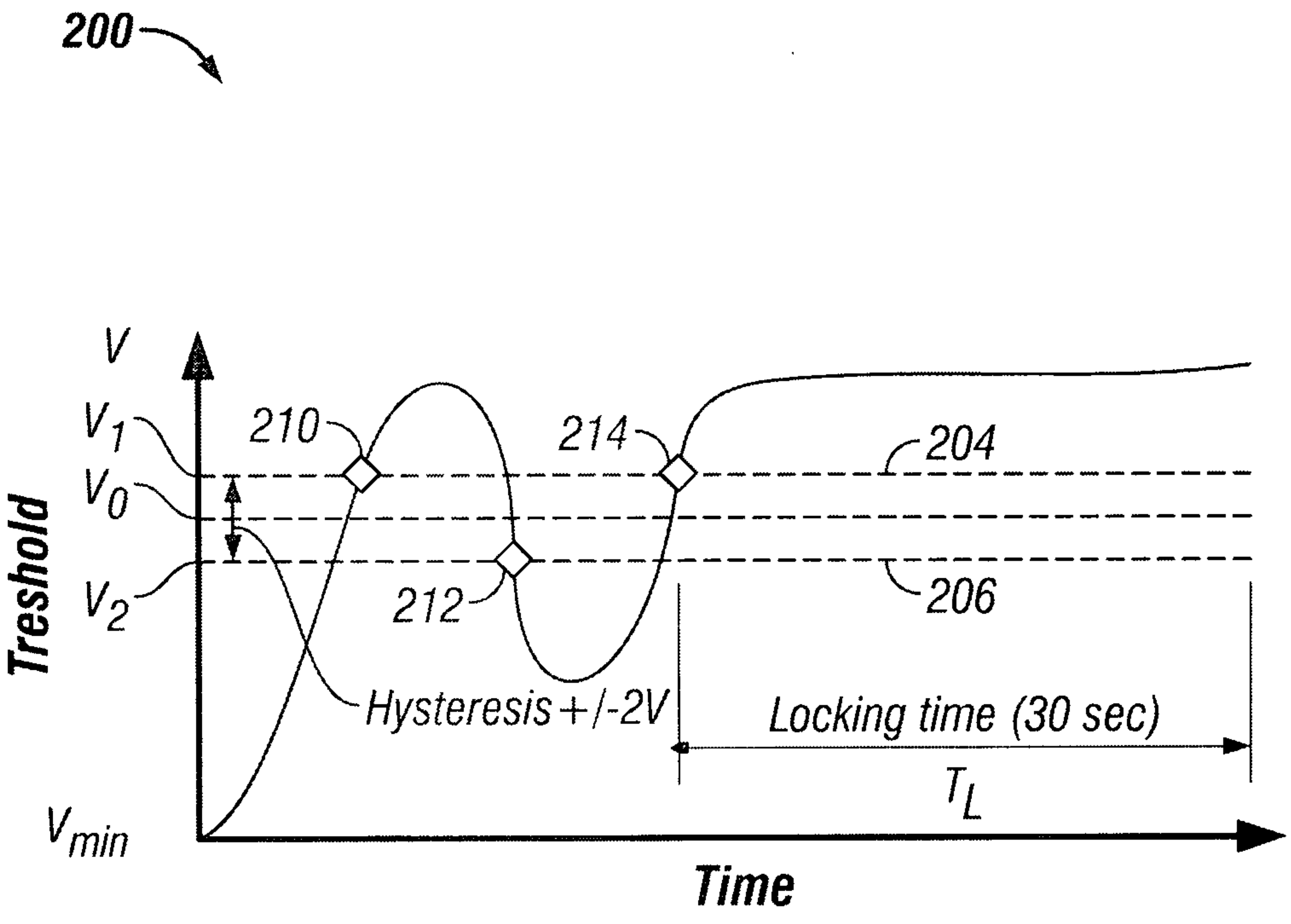

200
V
V_1
V_0
V_2
Treshold
210
212
214
204
206
Hysteresis +/-2V
Locking time (30 sec)
T_L
V_{min}
Time

FIG. 3

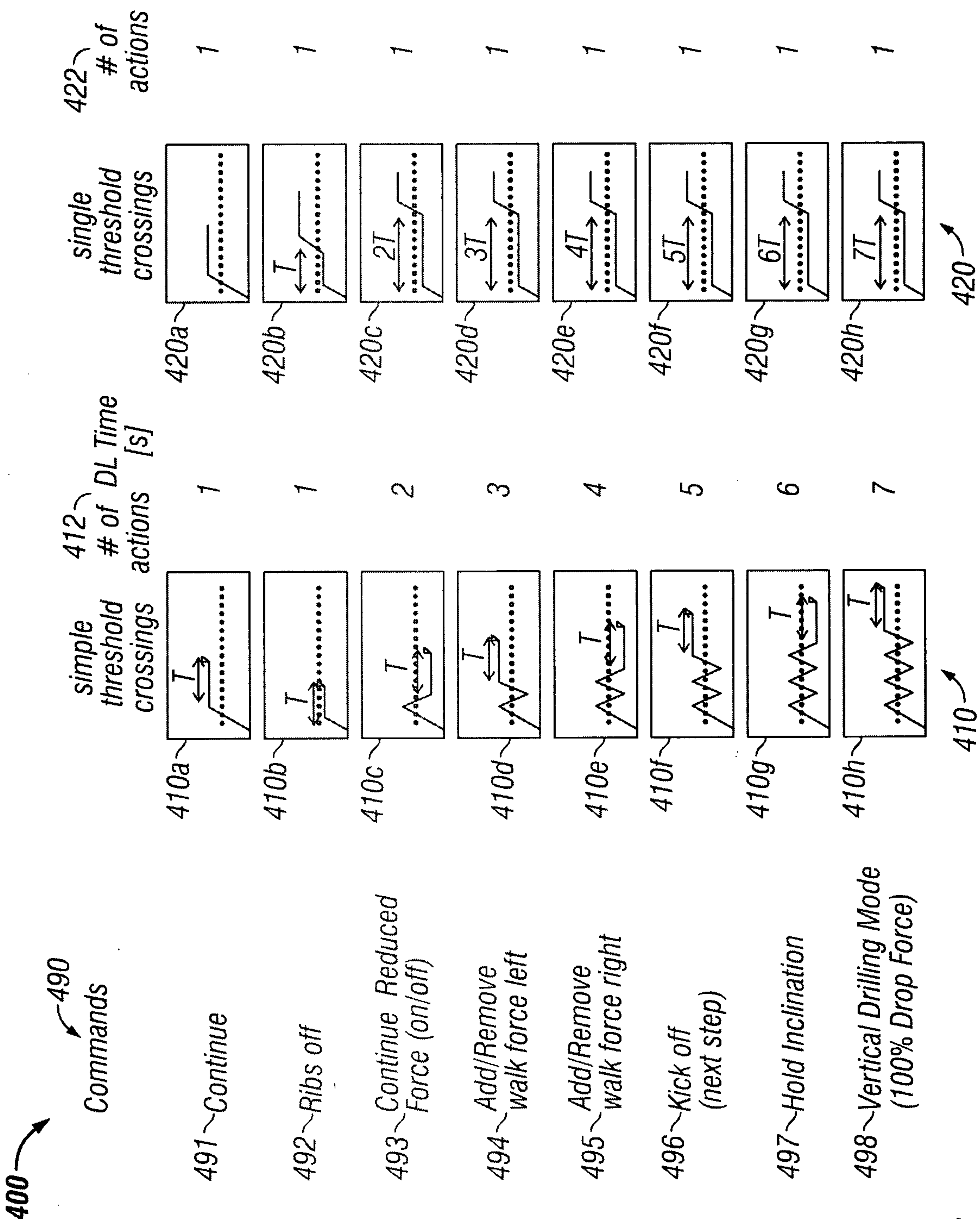

400
490
Commands
simple threshold crossings
412
# of actions
DL Time [s]
single threshold crossings
422
# of actions
491 Continue
410a
T
1
1
420a
1
492 Ribs off
410b
T
1
1
420b
T
1
493 Continue Reduced Force (on/off)
410c
T
2
2
420c
2T
1
494 Add/Remove walk force left
410d
T
3
3
420d
3T
1
495 Add/Remove walk force right
410e
T
4
4
420e
4T
1
496 Kick off (next step)
410f
T
5
5
420f
5T
1
497 Hold Inclination
410g
T
6
6
420g
6T
1
498 Vertical Drilling Mode (100% Drop Force)
410h
T
7
7
420h
7T
1
410
420

FIG. 4

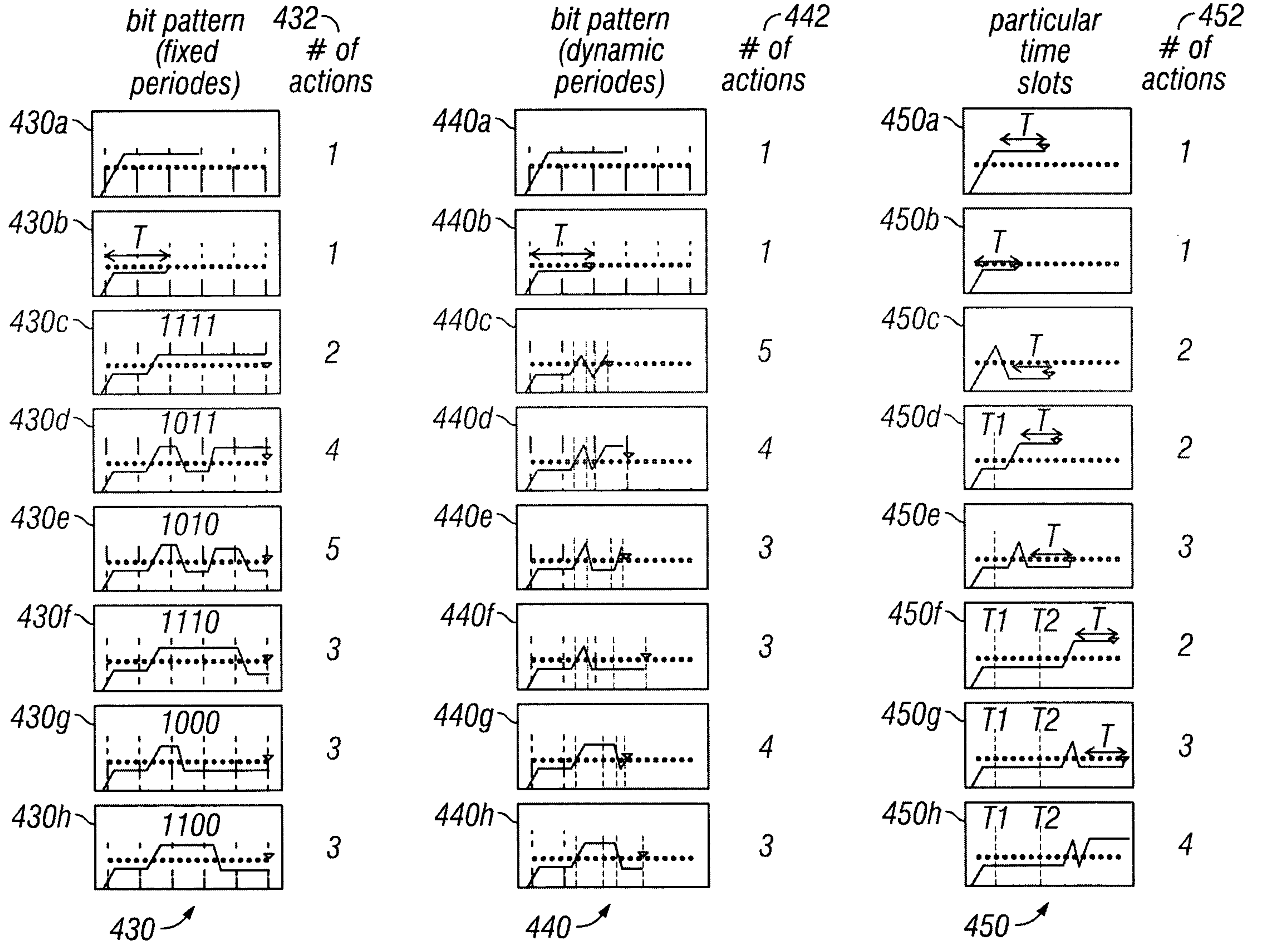


FIG. 4
(Continued)

500

510 520 530

Command	Previous mode	Operational mode
Continue	[new electronics]	"Vertical Drilling Mode(100% Drop Force)"
	[all modes except "Ribs off"]	[mode used before flow off]
	"Ribs off"	[last mode used before "Ribs off"]
Ribs off	[all modes]	[Ribs off modes]
Continue Reduced Force (on/off)	"Vertical Drilling Mode (max.100% Drop Force)"	"Vertical Drilling Mode (reduced max. Drop Force)"
	"Kick Off Mode (100% Build Force)"	"Kick Off Mode (rebuild Build Force)"
	"Inclination Hold Mode"	"Inclination Hold Mode"
	"Inclination Hold Mode (reduced Walk Force left)"	"Inclination Hold Mode (reduced Walk Force left)"
	"Inclination Hold Mode (max. Walk Force right)"	"Inclination Hold Mode (reduced Walk Force right)"
	"Vertical Drilling Mode (reduced max. Drop Force)"	"Vertical Drilling Mode (100% Drop Force)"
	"Kick Off Mode (reduced Build Force)"	"Kick Off Mode (100% Build Force)
	"Inclination Hold Mode (reduced Walk Force left)"	"Inclination Hold Mode (Walk Force left)"

Ⓐ Ⓑ Ⓒ

FIG. 5

Ⓓ	Ⓔ	Ⓕ
Add/Remove walk force left	*"Inclination Hold Mode"*	*"Inclination Hold Mode (Walk Force left)"*
	"Inclination Hold Mode (Walk Force left)"	*"Inclination Hold Mode"*
	"Inclination Hold Mode (reduced Walk Force left)"	*"Inclination Hold Mode"*
	"Inclination Hold Mode (Walk Force right)"	*"Inclination Hold Mode (Walk Force left)"*
	"Inclination Hold Mode (reduced Walk Force right)"	*"Inclination Hold Mode (Walk Force left)"*
	[all other modes]	*"Inclination Hold Mode (Walk Force left)" [Lock Target Inclination]*
Add/Remove walk force right	*"Inclination Hold Mode"*	*"Inclination Hold Mode (Walk Force right)"*
	"Inclination Hold Mode (Walk Force right)"	*"Inclination Hold Mode"*
	"Inclination Hold Mode (reduced Walk Force right)"	*"Inclination Hold Mode"*
	"Inclination Hold Mode (Walk Force left)"	*"Inclination Hold Mode (Walk Force right)"*
	"Inclination Hold Mode (reduced Walk Force left)"	*"Inclination Hold Mode (Walk Force right)"*
	[all other modes]	*"Inclination Hold Mode (Walk Force right)" [Lock Target Inclination]*
Kick off	*[all modes]*	*"Kick off Mode" [Reset Target Direction]*
Hold Inclination	*[all modes]*	*"Inclination Hold Mode" [Reset Target Direction]*
Vertical Drilling	*all modes*	*"Vertical Drilling Mode(100% Drop Force)"*

FIG. 5
(Continued)

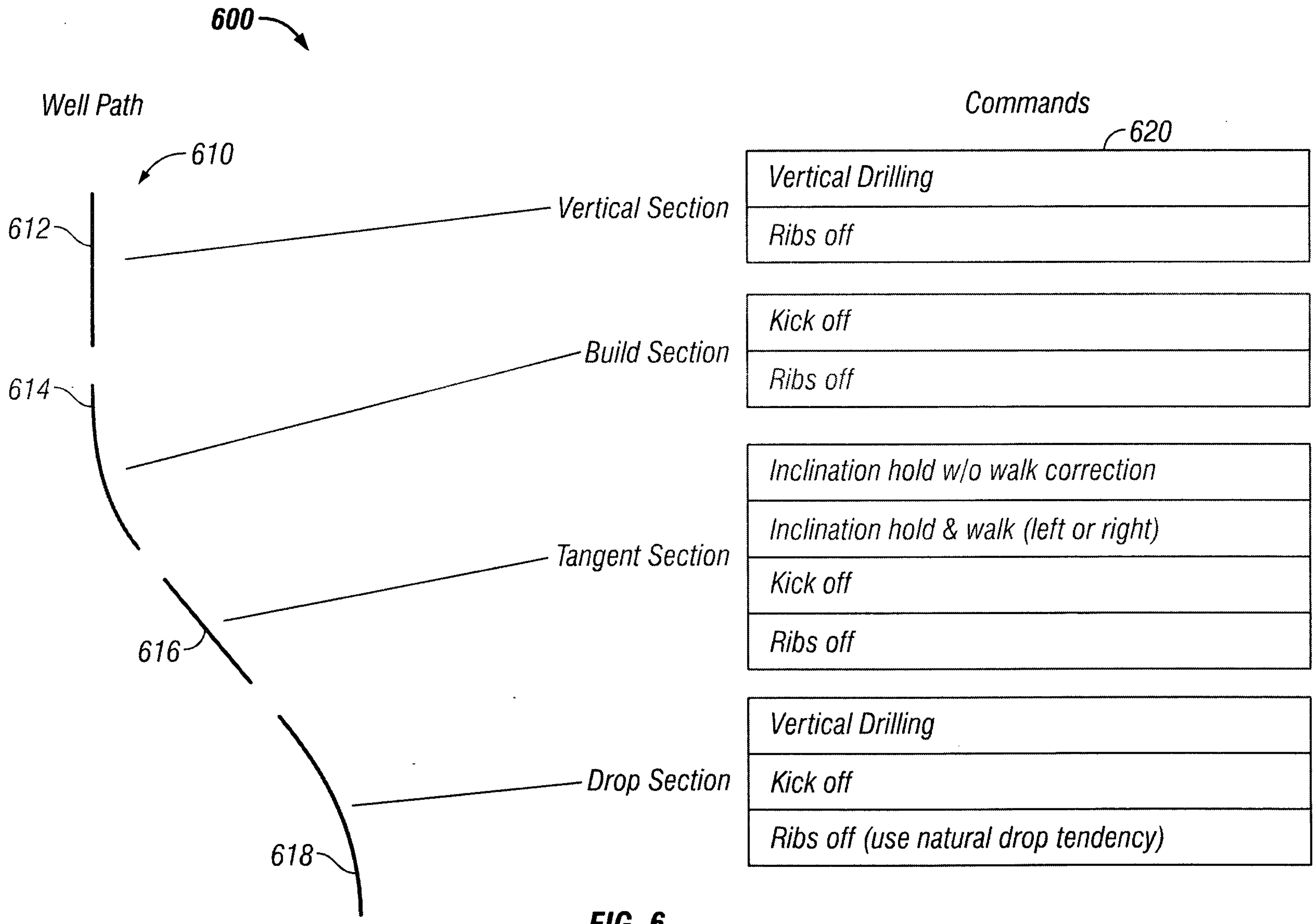
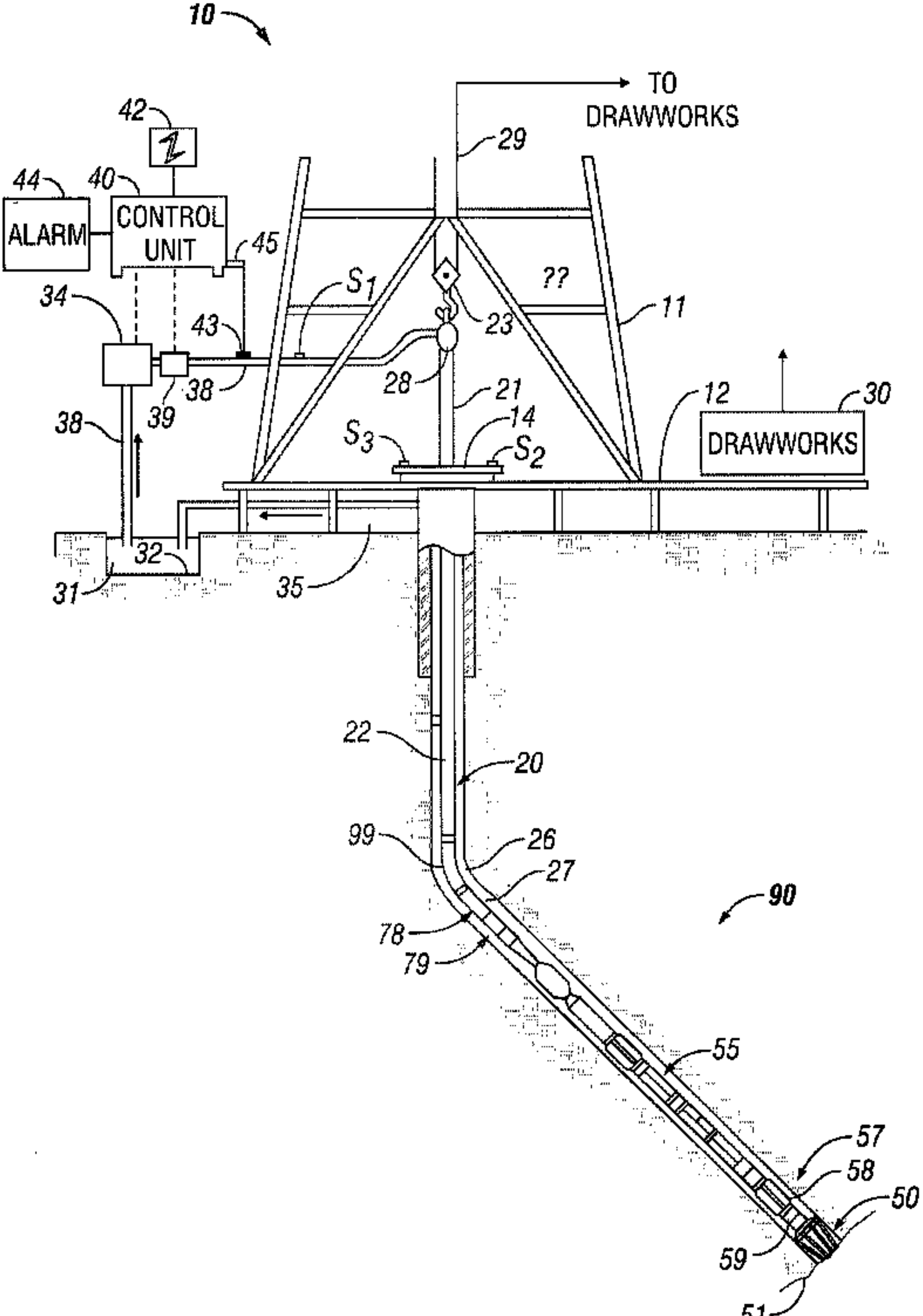

600
Well Path
610
612
614
616
618
Vertical Section
Build Section
Tangent Section
Drop Section
Commands
620
Vertical Drilling
Ribs off
Kick off
Ribs off
Inclination hold w/o walk correction
Inclination hold & walk (left or right)
Kick off
Ribs off
Vertical Drilling
Kick off
Ribs off (use natural drop tendency)

FIG. 6


10
TO DRAWWORKS
42
29
44
40
ALARM
CONTROL UNIT
45
??
S1
11
23
34
43
28
38
39
21
38
12
30
14
S3
S2
DRAWWORKS
32
31
35
22
20
99
26
27
90
78
79
55
57
58
50
59
51