



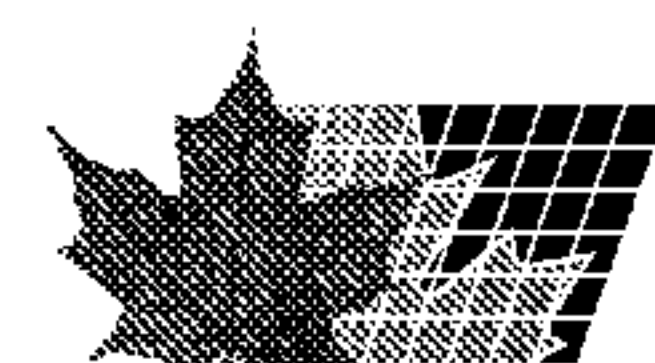
(86) Date de dépôt PCT/PCT Filing Date: 2002/06/19
(87) Date publication PCT/PCT Publication Date: 2003/01/03
(85) Entrée phase nationale/National Entry: 2003/11/21
(86) N° demande PCT/PCT Application No.: FI 2002/000541
(87) N° publication PCT/PCT Publication No.: 2003/000030
(30) Priorité/Priority: 2001/06/21 (20011328) FI

(51) Cl.Int.⁷/Int.Cl.⁷ A01C 1/06
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(54) Titre : SEMENCE PELLICULEE ET PROCEDE D'ENROBAGE
(54) Title: COATED SEED AND PROCESS FOR COATING A SEED

(57) **Abrégé/Abstract:**

The invention relates to coated seeds of certain plant species, the seeds having a coating for improving the efficiency of phosphorus in the plant nutrients during the early growth of the plant, the coating comprising : i) an aqueous fixing agent which contains a fluid byproduct of agriculture or fermentation and possibly an emulsified oil, and ii) a fertilizer powder which, depending on the plant species, is monopotassium phosphate, monocalcium phosphate, dicalcium phosphate, or urea phosphate. The invention also relates to a process for coating seeds.



(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
3 January 2003 (03.01.2003)

PCT

(10) International Publication Number
WO 03/000030 A1

(51) International Patent Classification⁷: **A01C 1/06**

(21) International Application Number: PCT/FI02/00541

(22) International Filing Date: 19 June 2002 (19.06.2002)

(25) Filing Language: Finnish

(26) Publication Language: English

(30) Priority Data:
20011328 21 June 2001 (21.06.2001) FI

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(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:
— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: COATED SEED AND PROCESS FOR COATING A SEED

(57) Abstract: The invention relates to coated seeds of certain plant species, the seeds having a coating for improving the efficiency of phosphorus in the plant nutrients during the early growth of the plant, the coating comprising : i) an aqueous fixing agent which contains a fluid byproduct of agriculture or fermentation and possibly an emulsified oil, and ii) a fertilizer powder which, depending on the plant species, is monopotassium phosphate, monocalcium phosphate, dicalcium phosphate, or urea phosphate. The invention also relates to a process for coating seeds.



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Coated seed and process for coating a seed

The invention relates to a coated seed having a coating for improving phosphorus efficiency, and possibly also trace element efficiency, in the plant nutrients at the early stage of plant growth, and to a process for coating a seed and to a process for improving the phosphorus efficiency, and possibly also trace element efficiency of the plant, and for promoting plant growth at the early stage of plant growth.

The rapidity with which the roots of a plant reach the fertilizer has great significance for the ability of the plant to take up the nutrients present in the fertilizer and for the success of the initial development and growth of the plant in the first three weeks.

The quantity of the principal nutrients (N, K, P, Ca, S, Mg) passing from fertilizers into plants, i.e. the efficiency of nutrients, usually varies from a few per cent to 70 – 80 per cent. The efficiency of phosphorus in particular is low, approx. 5 – 20 %. The efficiency of trace elements (B, Co, Cu, Fe, Mn, Mo, Zn, Cl) is often even lower than this.

The method of spreading a fertilizer, i.e. how far from the seed the fertilizer is deposited, affects the ability of the plant to take up the nutrients. The nutrients in a fertilizer deposited far from a seed, for example, at a distance of 6 cm from it, may have time to react with soil minerals and form poorly soluble compounds even before the plant roots have reached the location of the fertilizer.

When, for example, phosphorus fertilization is carried out in the manner described above by conventional broadcasting of the fertilizer on the soil surface or by mixing it into the surface layer of the soil, the efficiency of the phosphorus is 5 – 10 %. If the fertilizer is spread by row application or tape application at a specified distance from the seed, the efficiency of the phosphorus is approx. 10 %.

A somewhat better phosphorus efficiency is achieved when the phosphorus fertilizer is deposited in the immediate vicinity of the seed or when the seed is coated with the fertilizer. In this case the efficiencies are, respectively, 15 % and 20 %.

The coating of plant seeds for various reasons has long been a known technology. There are different surface treatments, beginning from the simple and conventional

seed dressing with biocides to combat plant diseases and noxious insects. In this case the seeds as such are treated with a fine-ground active agent or a powder mixture containing it, or the active agent is dissolved or slurried in a suitable solvent, often water or an organic solvent, and the seeds are then treated with the
5 obtained solution or slurry.

Coating of seeds has also been used for delaying the germination of seeds. Polymers have been used as fixing agents also in the coating of seeds with substances having other effects. Coating may, for example, improve the ability of the seeds to withstand drought, heat, soil salinity, or other external stress factors.

10 With the help of coating, for example, lightweight seeds of rice can be rendered heavier, whereupon they will not be so easily carried by water or wind; see, for example, patent publication US 4,192,095.

It is also generally known to add nutrients to a coating in order to promote plant growth.

15 Grass seeds have been treated with, for example, lime or talc in order to ensure the establishment of a lawn (Scott 1975). The coating of seeds with nutrients is discussed in several studies (e.g. Heydecker and Coolbear 1977, Rebafka *et al.* 1983, Scott *et al.* 1987). The greatest problems have been a poor germination percentage of the seeds, especially when oil has been used as the fixing agent, and
20 poor attachment of nutrients to the seed surface when aqueous solutions have been used.

A great deal of research has been conducted in order to solve these problems. Various fixing agent compositions have been experimented with for fixing nutrients or other growth-promoting substances or compositions to the surfaces of plant
25 seeds.

In particular, the usability of various polymers has been experimented with. It is, for example, a known method to coat seeds with water-soluble polymers such as starch, methyl cellulose and gum arabic. The greatest disadvantage is the large amount of water associated with the use of these polymers. The handling of a large amount of
30 water requires special apparatus, and the coating process is slow. In order to prevent the wetting of the seeds, the seeds must often be dried at a low temperature. The above-mentioned polymers often form a hard, easily breaking coat around the seeds.

Patent publication WO 9325078 describes a composition used for the coating of seeds, which composition contains a polysaccharide hydrolysate, for example, carboxymethyl cellulose or carboxymethyl starch hydroxylate. The aqueous solutions of these may also be sprayed in the form of relatively concentrated aqueous solutions (30 %) onto the seed surfaces.

The use of water-insoluble polymers, on the other hand, usually requires the use of an organic solvent, in which case a large solvent amount may promote the penetration of the polymer into the seed. It is also possible to use aqueous suspensions of these polymers for the treatment of seeds. For example, CA PLUS 112:17756 (PL 146138) and CA PLUS 122:49097 (PL 159474) describe such an application.

US patent publication 4,251,952 describes seeds coated with a mixture of a water-insoluble polymer and sugar. The polymers used are various commercial poly- or copolymers.

In addition to the disadvantages already stated above, the prior-known methods may also have the disadvantage of stickiness of the coated seed surfaces, causing the seeds to stick together and giving the seeds poor flow properties. The apparatuses required for the handling of the seeds also become easily soiled. A coating too moist, for its part, may cause premature germination of the seeds.

From the applicant's non-published application PCT/FI00/01143 there is known a seed coating that contains an aqueous fixing agent containing a fluid byproduct of agriculture or fermentation, in particular molasses, and possibly an emulsified oil, as well as a fertilizer powder. This publication describes results from field experiments, obtained with barley seeds coated with monopotassium phosphate as well as with tomato seeds coated with monopotassium phosphate and urea phosphate. With respect to this publication, the object of the present invention is to find for various plant species the optimal fertilizer and optimal fertilizer amount, which in interaction with the aqueous fixing agent produce an optimal synergic effect between the germination percentage and the phosphorus uptake.

According to the present invention there is provided a coated seed having a coating for improving the efficiency of phosphorus in plant nutrients at an early stage of plant growth, the seed being a barley, wheat, sunflower, rape, pea or tomato seed, the coating comprising

i) an aqueous fixing agent containing a fluid byproduct of agriculture or fermentation, and possibly an emulsified oil, and

ii) a fertilizer powder, which is monopotassium phosphate for barley seed, monopotassium phosphate or monocalcium phosphate for wheat seed,
5 monopotassium phosphate for sunflower seed, monocalcium phosphate or dicalcium phosphate for rape seed, monocalcium phosphate or dicalcium phosphate for pea seed, or monopotassium phosphate or urea phosphate for tomato seed.

According to the invention it is also possible to use mixtures of the fertilizers mentioned above.

10 The size of the seeds to be surface-treated and the type of their surface, which are properties specific to a plant species, affect the quantity of fixing agent that is required for fixing the desired amount of fertilizer powder to the seed surface. Preferably, the fixing agent is used in an amount of 0.5-5 parts by weight (w/w) and the fertilizer in an amount of 1-25 parts by weight (w/w) per 100 parts by weight
15 (w/w) of seeds. Especially preferably, the fixing agent is used in an amount of 1-3 parts by weight (w/w) and fertilizer in an amount of 3-15 parts by weight (w/w) per 100 parts by weight (w/w) of seeds.

Especially preferable coated seeds according to the invention include a coated barley seed that contains monopotassium phosphate in an amount of 4-10 % by
20 weight; a coated wheat seed that contains monopotassium phosphate or monocalcium phosphate, or a mixture thereof, in an amount of 3-6 % by weight; a coated sunflower seed that contains monopotassium phosphate in an amount of 8-14 % by weight; a coated rape seed that contains monocalcium phosphate or dicalcium phosphate, or a mixture thereof, in an amount of 5-20 % by weight; a
25 coated pea seed that contains monocalcium phosphate or dicalcium phosphate, or a mixture thereof in an amount of 3-7 % by weight; and a coated tomato seed that contains monopotassium phosphate or urea phosphate, or a mixture thereof, in an amount of 5-15 % by weight.

The said fixing agent may contain a fluid byproduct of agriculture or fermentation
30 in an amount of 30-100 % by weight (w/w) and oil in an amount of 0-50 % by weight (w/w), any balance being water. The amount of oil is preferably 0-30 % by weight (w/w). Preferably the said fixing agent contains a fluid byproduct of agriculture or fermentation in an amount of 30-70 % by weight (w/w), oil in an

amount of 10-30 % by weight (w/w), and water in an amount of 20-60 % by weight (w/w).

The said fluid byproduct of agriculture or fermentation may be, for example, molasses, such as root or cane molasses, vinasse or syrup, or a mixture thereof. The
5 said byproducts contain varying amounts of water.

The said fixing agent may also contain polymers conventionally used as fixing agents in seed coating and mentioned also in the description of the state of the art.

In addition to the fluid byproduct of agriculture or fermentation, the said fixing agent may contain an emulsified oil, which is typically an oil in water emulsion.
10 Such an emulsion is prepared from oil, water and a dispersing agent. Conventional dispersing agents suitable for this purpose may be used as the dispersing agent.

The said fixing agent may also be made up of only an aqueous, fluid byproduct of agriculture or fermentation.

The said fixing agent may also contain conventional preservatives and/or pH control
15 agents.

The said oil is preferably a biodegradable or readily biodegradable plant or animal oil or mineral oil, such as white oil, or a mixture thereof.

The said fertilizer powder may, in addition to the above-mentioned specific fertilizers, contain, for example, micronutrients and/or trace elements. One kilogram
20 of fertilizer may contain, for example, 5-200 g of magnesium, 1-50 g of zinc, 1-50 g of manganese, 30-200 g of sodium, and/or 1-20 mg of selenium. The fertilizer powder may also contain other substances affecting plant growth, such as a pesticide and/or a growth control agent and/or a growth promoter.

The particle size of the said fertilizer powder is typically 1-100 μm , preferably 10 -
25 50 μm .

According to the invention there is also provided a process for coating plant seeds, the seeds being barley, wheat, sunflower, rape, pea or tomato seeds, in which method

a) the seeds to be coated are placed in an apparatus suitable for the treatment of
30 seeds,

b) an aqueous fixing agent is added, which contains a fluid byproduct of agriculture or fermentation, and possibly an emulsified oil, so that a fixing agent layer is formed on the seed surfaces,

c) a fertilizer powder is added, which is monopotassium phosphate when the seed being coated is barley seed; monopotassium phosphate or monocalcium phosphate when the seed being coated is wheat seed; monopotassium phosphate when the seed being coated is sunflower seed; monocalcium phosphate or dicalcium phosphate when the seed being coated is rape seed; monocalcium phosphate or dicalcium phosphate when the seed being coated is pea seed; or monopotassium phosphate or urea phosphate when the seed being coated is tomato seed, and thus a coating is formed.

The process does not require special apparatus; the treatment of seeds may be carried out in any apparatus suitable for the treatment of seeds, even in a concrete mixer.

According to a preferred embodiment, in step a) there are used 100 parts by weight (w/w) of the seeds to be coated, in step b) 0.5-5 parts by weight (w/w), preferably 1-3 % by weight (w/w), of the fixing agent, and in step c) 1-25 parts by weight (w/w), preferably 3-15 % by weight (w/w), of the fertilizer.

In the process according to the invention, the fixing agents and fertilizer powder and material amounts defined above are used. The seeds may have been treated by known methods, for example, with a pesticide, even before the surface treatment according to the invention. The adding of the pesticide and/or growth control agent and/or growth promoter may also take place after the fixing agent treatment according to the invention before the adding of the fertilizer powder, or only after the fertilizer powder treatment or simultaneously therewith.

According to the invention it is also possible to repeat the above-mentioned procedure according to the invention, whereby the thickness of the fertilizer layer around the seed can be increased.

If it is desired to pellet the seeds, water and a clay mineral are added after the treatment according to the invention or simultaneously therewith.

According to the invention there is even provided a process for improving the efficiency of plant phosphorus and for promoting plant growth during the early

growth of the plant, in which process the plant seed, which is barley, wheat, sunflower, rape, pea or tomato seed, is coated with a coating which comprises

- i) an aqueous fixing agent containing a fluid byproduct of agriculture or fermentation, and possibly an emulsified oil, and
- 5 ii) a fertilizer powder which is monopotassium phosphate when the seed being coated is barley seed; monopotassium phosphate or monocalcium phosphate when the seed being coated is wheat seed; monopotassium phosphate when the seed being coated is sunflower seed; monocalcium phosphate or dicalcium phosphate when the seed being coated is rape seed; monocalcium phosphate or dicalcium phosphate
- 10 when the seed being coated is pea seed; or monopotassium phosphate or urea phosphate when the seed being coated is tomato seed,

in which case the said coating can be used for replacing, especially during the early development of the plant, a portion of the phosphorus fertilizer required by the plant, conventionally given as surface or row fertilization.

- 15 In this process according to the invention, the fixing agents and fertilizer powder and material amounts defined above are used.

Especially preferred coated seeds according to the invention are the following (the percentages are % by weight, calculated from the seed weight):

- barley seed containing 1-3 % of fixing agent and 4-10 % of MKP
- 20 - wheat seed containing 1-3 % of fixing agent and 3-6 % of MKP or MCP
- sunflower seed containing 1-3 % of fixing agent and 8-14 % of MKP
- rape seed containing 1-3 % of fixing agent and 5-20 % of MCP or DCP
- pea seed containing 1-3 % of fixing agent and 3-7 % of MCP or DCP
- tomato seed containing 1-3 % of fixing agent and 5-15 % of MKP or urea
- 25 phosphate

The following examples are intended to describe the invention in greater detail.

Example 1

Effect of molasses added to an oil in water emulsion on the emergence of wheat seeds

- 30 A study was made of the effect of molasses present in an oil in water emulsion used for the surface treatment of seeds on the emergence of wheat seeds in emergence

tests carried out in field soils when the seeds had been treated with emulsions containing molasses, water and oil at different ratios.

For purposes of the test, there was prepared a series of oil in water emulsions containing different amounts of molasses. Each emulsion contained 25 % by
5 volume (v/v) of a biodegradable oil and additionally so much molasses that in the completed emulsions the volume ratio of oil in water to molasses was 4:0, 3:1, 2:2, 1:3 and 0:4.

For introducing the emulsion onto the seed surfaces, the seeds were treated in a commercial test seed-dressing device (Hege). From each surface-treated batch of
10 seeds, 4 x 100 seeds were planted to germinate at a depth of 4 cm in 1-liter plastic pots filled with field soil. The controls were 100 untreated, similarly planted seeds. Each pot was watered at fixed intervals to maintain the soil moisture constant. When 11 days had elapsed from the planting, the emergence percentage was determined using the standard 5.4.A.3 defined by ISTA. The effect of the amount of
15 molasses in the oil in water emulsion introduced onto the seed surface on the emergence of wheat seeds is shown in Table 1.

Table 1

Effect of the mixing ratio of aqueous oil to molasses on the emergence of wheat

Test member	Emergence %
Untreated	93
Molasses	93
Molasses : water + oil (1:3)	89
Molasses : water + oil (2:2)	95
Molasses : water + oil (3:1)	94
Water + oil	81

20 The results show that the adding of molasses to the oil in water emulsion significantly promoted the emergence of wheat. Furthermore, the fixing of the fertilizer powder to the seed surface was studied with the emulsions according to the example. It was observed that a molasses/oil/water emulsion fixed the fertilizer powder uniformly and better than the oil in water emulsion alone, and the technical
25 quality was higher.

Example 2

Effect of the plant species and the phosphorus fertilizer source and amount on emergence

- A number of tests were carried out with the purpose of finding for various plant species the optimal fertilizer and the optimal fertilizer amount in terms of emergence. In these tests the seeds of various plant species were treated in the manner described in Example 1, by using a fixing agent containing 12.5 % by weight (w/w) of oil, 37.5 % by weight (w/w) of water and 50 % by weight (w/w) of molasses. The fixing agent was used in an amount of 2 % of the weight of the seeds.
- The seeds treated in this manner were coated with monopotassium phosphate (MKP), monocalcium phosphate (MCP), dicalcium phosphate (DCP) or urea phosphate (UP). The fertilizer amounts used are shown in percentages in parentheses in Table 2 below. These percentages are % by weight, calculated from the seed weight.
- Emergence tests were carried out in a substrate which had been given basic fertilization and which was the same for both the control and the test members. The results of the emergence tests are shown in Table 2, wherein the numeric values indicate the emergence percentage. Table 2 also indicates with an asterisk, species- and fertilizer-specifically, the best phosphorus uptake by a plant.

Table 2

Effect of phosphorus fertilizer source on the emergence of various plant species when seeds were coated according to the invention

Plant species	Phosphorus fertilizer				
	Uncoated control	MKP	MCP	DCP	UP
Barley	94	93 (6 %)*	90 (6 %)	95 (8 %)	Not suitable
Wheat	91	85 (4 %)*	92 (4 %)	86 (5 %)	Not suitable
Sunflower	87	87 (10 %)*	82 (10 %)	85 (14 %)	Not suitable
Rape	100	85 (8 %)	98 (8 %)*	97 (14 %)*	Not suitable
Pea	97	95 (4 %)	98 (4 %)*	100 (5 %)*	Not suitable
Tomato	79	80 (10 %)*	74 (10 %)	74 (10 %)	82 (10 %)*

- 5 The results show that by using the seed coating process according to the invention, the best combined effect in terms of plant emergence and phosphorus uptake is achieved for barley with MKP, for wheat with MKP and MCP, for sunflower with MKP, for rape with MCP and DCP, for pea with MCP and DCP, and for tomato with MKP and urea phosphate.

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Claims

1. Coated seed having a coating for improving the efficiency of phosphorus in plant nutrients at the early stage of plant growth, the seed being a barley, wheat, sunflower, rape, pea or tomato seed, **characterized** in that the coating comprises
 - 5 i) an aqueous fixing agent containing a fluid byproduct of agriculture or fermentation, and possibly an emulsified oil, and
 - ii) a fertilizer powder, which is monopotassium phosphate for barley seed, monopotassium phosphate or monocalcium phosphate for wheat seed, monopotassium phosphate for sunflower seed, monocalcium phosphate or
10 dicalcium phosphate for rape seed, monocalcium phosphate or dicalcium phosphate for pea seed, or monopotassium phosphate or urea phosphate for tomato seed.
2. The coated seed according to Claim 1, **characterized** in that it contains 100 parts by weight (w/w) of seeds, 0.5-5 parts by weight (w/w) of the fixing agent, and 1-25 parts by weight (w/w) of the fertilizer.
- 15 3. The coated seed according to Claim 1 or 2, **characterized** in that it is a coated barley seed containing 4-10 % by weight of monopotassium phosphate; coated wheat seed containing 3-6 % by weight of monopotassium phosphate or monocalcium phosphate, or a mixture thereof; a coated sunflower seed containing 8-14 % by weight of monopotassium phosphate; a coated rape seed containing 5-
20 20 % by weight of monocalcium phosphate or dicalcium phosphate, or a mixture thereof; a coated pea seed containing 3-7 % by weight of monocalcium phosphate or dicalcium phosphate, or a mixture thereof; or a coated tomato seed containing 5-15 % by weight of monopotassium phosphate or urea phosphate, or a mixture thereof.
- 25 4. The coated seed according to any of the preceding claims, **characterized** in that the said fixing agent contains 30-100 % by weight (w/w) of the fluid byproduct of agriculture or fermentation and 0-50 % by weight (w/w) of the oil, any balance being water, preferably 30-70 % by weight (w/w) of the fluid byproduct of agriculture or fermentation, 10-30 % by weight (w/w) of the oil and 20-60 % by
30 weight (w/w) of water.
5. The coated seed according to any of the preceding claims, **characterized** in that the said fluid byproduct of agriculture or fermentation is molasses, vinasse or syrup, or a mixture thereof.

6. The coated seed according to any of the preceding claims, **characterized** in that the said oil is a biodegradable or readily biodegradable plant or animal oil or mineral oil, such as white oil, or a mixture thereof.
7. The coated seed according to any of the preceding claims, **characterized** in that the particle size of the said fertilizer powder is 1-100 μm , preferably 10-50 μm .
8. A process for coating a plant seed, the seed being a barley, wheat, sunflower, rape, pea or tomato seed, **characterized** in that
- a) the seeds to be coated are placed in an apparatus suitable for the treatment of seeds,
 - b) an aqueous fixing agent is added, which contains a fluid byproduct of agriculture or fermentation, and possibly an emulsified oil, so that a fixing agent layer is formed on the seed surface,
 - c) a fertilizer powder is added, which, when the seed being coated is barley seed, is monopotassium phosphate; when the seed being coated is wheat seed, is monopotassium phosphate or monocalcium phosphate; when the seed being coated is sunflower seed, is monopotassium phosphate; when the seed being coated is rape seed, is monocalcium phosphate or dicalcium phosphate; when the seed being coated is pea seed, is monocalcium phosphate or dicalcium phosphate; or when the seed being coated is tomato seed, is monopotassium phosphate or urea phosphate, whereby a coating is formed.
9. The process according to Claim 8, **characterized** in that in step a) there are used 100 parts by weight (w/w) of the seeds to be coated, in step b) 0.5-5 parts by weight (w/w) of the fixing agent, and in step c) 1-25 parts by weight (w/w) of the fertilizer.
10. The process according to Claim 8 or 9, **characterized** in that the said fixing agent contains 30-100 % by weight (w/w) of the fluid byproduct of agriculture or fermentation and 0-50 % by weight (w/w) of oil, any balance being water, preferably 30-70 % by weight (w/w) of the fluid byproduct of agriculture or fermentation, 10-30 % by weight (w/w) of the oil, and 20-60 % by weight (w/w) of water.

11. The process according to any of Claims 8-10, **characterized** in that the said fluid byproduct of agriculture or fermentation is molasses, vinasse or syrup, or a mixture thereof.
12. The process according to any of Claims 8-11, **characterized** in that the said
5 oil is a biodegradable or readily biodegradable plant or animal oil or mineral oil, such as white oil, or a mixture thereof.
13. The process according to any of Claims 8-12, **characterized** in that the particle size of the said fertilizer powder is 1-100 μm , preferably 10-50 μm .
14. A process for improving the efficiency of plant phosphorus and for promoting
10 plant growth during the early growth of the plant, **characterized** in that plant seed, which is barley, wheat, sunflower, rape, pea or tomato seed, is coated with a coating comprising
- i) an aqueous fixing agent containing a fluid byproduct of agriculture or fermentation, and possibly an emulsified oil, and
- 15 ii) a fertilizer powder, which is monopotassium phosphate when the seed being coated is barley seed, monopotassium phosphate or monocalcium phosphate when the seed being coated is wheat seed, monopotassium phosphate when the seed being coated is sunflower seed, monocalcium phosphate or dicalcium phosphate when the seed being coated is rape seed, monocalcium phosphate or dicalcium phosphate
20 when the seed being coated is pea seed, or monopotassium phosphate or urea phosphate when the seed being treated is tomato seed,
- in which case the said coating can be used for replacing a portion of the phosphorus fertilizer required by the plant, conventionally given as surface or row application, especially during the early development of the plant.