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(54) Titre : COMBINAISONS HERBICIDES SYNERGIQUES COMPRENANT DES COMPOSES DE R-IMIDAZOLINONE

(54) Title: SYNERGISTIC HERBICIDAL COMBINATIONS COMPRISING R-IMIDAZOLINONE COMPOUNDS

(57) **Abrégé/Abstract:**

There is provided a method for enhancing the control of monocotyledenous and dicotyledenous plant species comprising applying to said plant species a combination of optically active R-imidazolinone compounds. Also provided is a herbicidal composition comprising a combination of R-imidazolinone compounds.



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ABSTRACT OF THE INVENTION

There is provided a method for enhancing the control of monocotyledenous and dicotyledenous plant species comprising applying to said plant species a combination of optically active R-imidazolinone compounds. Also provided is a herbicidal composition comprising a combination of R-imidazolinone compounds.

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SYNERGISTIC HERBICIDAL COMBINATIONS
COMPRISING R-IMIDAZOLINONE COMPOUNDS

BACKGROUND OF THE INVENTION

Imidazolinone compounds and their herbicidal use are described in U.S. 4,798,619. Combinations of racemic imidazolinone compounds and their synergistic herbicidal effect are described in U.S. 5,030,271. The R and S
5 optical isomers of imidazolinone compounds and their relative individual herbicidal effect are described in The Imidazolinone Herbicides, CRC Press, Inc. (1991).

In view of the imidazolinone art, in general, one would expect the R isomer of an imidazolinone compound to
10 have a herbicidal effect of approximately 1.5-1.8 times greater than that of the corresponding racemic imidazolinone compound. Therefore, to the extent the combination of R-imidazolinone compounds behave as the combination of racemic imidazolinone compounds, one would
15 expect a combination of R-imidazolinone compounds to demonstrate about a 1.5-1.8 times greater herbicidal effect than the corresponding combination of racemic imidazolinone compounds.

20 **SUMMARY OF THE INVENTION**

It has now been found, that combinations of the optically active R isomers of imidazolinone compounds such as R-imazethapyr and R-imazapyr demonstrate a
25 surprisingly enhanced herbicidal effect when compared to the herbicidal effect of the corresponding combination of

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racemic compounds, as well as when compared to the herbicidal effect of the individual optically active R-imidazolinone components.

The present invention provides a method for enhancing the control of undesirable monocotyledenous and dicotyledenous plant species which comprises applying to the foliage of said plants or to the soil or water in which the seeds, tubers or other propagating organs thereof are growing or to be grown an effective amount of a combination of the R isomer of an imidazolinone compound plus the R isomer of a second different imidazolinone compound such as a combination of R-imazethapyr plus R-imazapyr.

The present invention also provides a herbicidal composition which comprises an inert liquid or solid carrier and an effective amount of a combination of R-imidazolinone compounds, such as a combination of R-imazethapyr plus R-imazapyr.

In one method aspect, the invention provides a method for enhancing the control of undesirable monocotyledenous and dicotyledenous plant species which comprises applying to the foliage of said plant species or to the soil or water in which the seeds, tubers or other propagating organs thereof are growing or are to be grown a synergistically effective amount of a combination of two compounds selected from the group consisting of R-imazapyr or a salt thereof, R-imazethapyr or a salt thereof, R-imazaquin or a salt thereof, R-imazamox or a salt thereof, and R-imazapic or a salt thereof.

In a further method aspect, the invention provides a method for enhancing the control of undesirable monocotyledenous and dicotyledenous plant species which comprises applying to the foliage of said plant species or

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to the soil or water in which the seeds, tubers or other propagating organs thereof are growing or are to be grown a synergistically effective amount of a combination of R-imazethapyr or a salt thereof plus R-imazapyr, or a salt thereof wherein said R-imazethapyr or a salt thereof and R-imazapyr or a salt thereof are present in a ratio of three parts of R-imazethapyr to one part of R-imazapyr.

In a still further method aspect, the invention provides a method for enhancing the control of undesirable monocotyledenous and dicotyledenous plant species which comprises applying to the foliage of said plant species or to the soil or water in which the seeds, tubers or other propagating organs thereof are growing or are to be grown a synergistically effective amount of a combination of R-imazethapyr or a salt thereof plus R-imazapyr, or a salt thereof wherein the combination is applied at a rate of about 0.003 kg/ha-0.250 kg/ha of R-imazethapyr plus about 0.001 kg/ha-0.083 kg/ha of R-imazapyr.

In a composition aspect, the invention provides a herbicidal composition which comprises an inert liquid or solid carrier and a synergistically effective amount of a combination of R-imazethapyr or R-imazapic plus-R-imazapyr, or the salts thereof.

In a further composition aspect, the invention provides a herbicidal composition which comprises an inert liquid or solid carrier and a synergistically effective amount of a combination of R-imazethapyr or R-imazapic plus-R-imazapyr, or the salts thereof wherein the R-imazethapyr or a salt thereof and R-imazapyr or a salt thereof are present in a ratio of about three parts R-imazethapyr to one part R-imazapyr.

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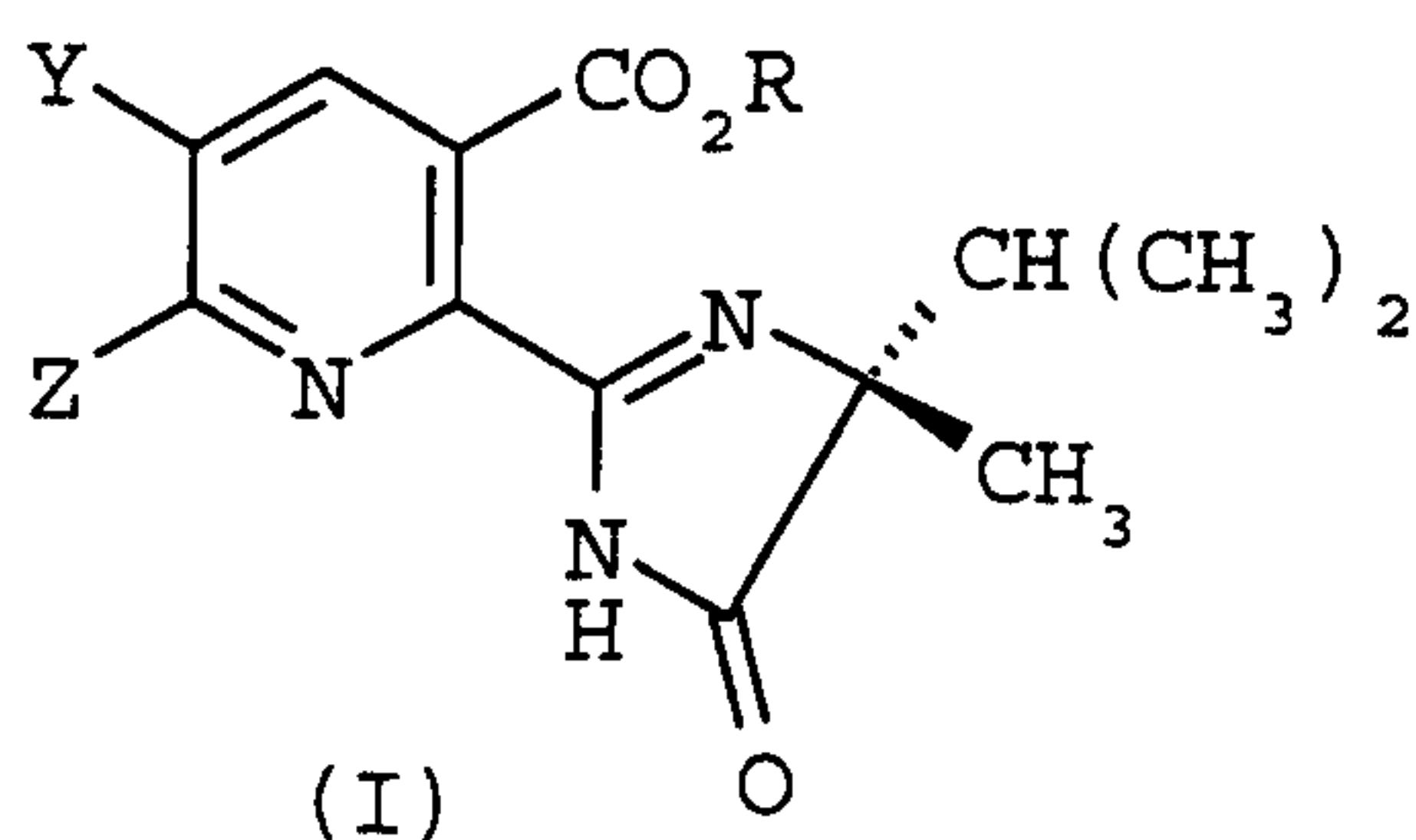
DETAILED DESCRIPTION OF THE INVENTION

A constant concern in crop production is how to efficiently control weed competition with responsible ecological practices. One effective tool currently
5 available to agriculturalists is the imidazolinone family herbicides. These compounds offer a mode of action which targets an enzyme which is only present in plants. Therefore, they are non-harmful to all non-plant life such as humans, animals, birds, fish and the like. Further,
10 imidazolinone herbicides are effective at relatively low application rates. However, since they have a broad spectrum of weed control, and therefore, a variety of application uses, a new means of lowering the use rates needed to control weeds and diminishing the environmental
15 load of active ingredient is desirable.

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Surprisingly, it has now been found that the application of a combination of the R-isomer of one imidazolinone, or the salt thereof, with the R-isomer of another different imidazolinone, or the salt thereof, provides enhanced control of undesirable monocotyledenous and dicotyledenous plant species. The combination of R-imidazolinone compounds, or their salts, may be applied to the foliage or the soil or water in which the seeds, tubers or other propagating organs of said plant species are growing or are to be grown, preferably to the foliage. Advantageously, combinations of R-imidazolinones such as R-imazethapyr plus R-imazapyr, or the salts thereof demonstrate increased maize selectivity, particularly imidazolinone resistant or imidazolinone tolerant maize selectivity.

As used in the specification and claims, the term R-imidazolinone designates the optical isomer of an imidazolinone compound having the R configuration assigned to the asymmetric carbon in the imidazolinone ring which is substituted by a methyl and an isopropyl group, for example an imidazolinone compound having the structure of formula I



25

wherein R is H, or a cation; and

Y and Z are each independently H, C₁-C₄alkyl optionally substituted with C₁-C₄alkoxy or Y and Z may be taken together to represent -CH=CH-CH=CH-.

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Examples of R-imidazolinone compounds of formula I useful in the method and composition of the invention include R-imazapyr, R-imazethapyr, R-imazaquin, R-imazamox, R-imazapic, and the like or a salt thereof, preferably R-imazethapyr and R-imazapyr or a salt thereof.

A cation, as used in the specification and claims, designates a positively charged moiety such as an alkali metal, an alkaline earth metal, ammonium, organic ammonium, manganese, copper, iron, zinc, cobalt, lead, silver, nickel and the like. Preferable cations are alkali metals, alkaline earth metals, ammonium or organic ammonium. Organic ammonium designates a positively charged nitrogen atom having one to four organic groups attached, such as alkyl, aryl or heteroaryl. The organic group may be cyclic or acyclic and may incorporate the positively charged nitrogen atom within the ring or without the ring. Preferable organic groups are alkyl groups such as isopropyl.

It is especially surprising that combinations comprising R-imazethapyr plus R-imazapyr (or their salts) in a ratio of about 3 parts R-imazethapyr to one part R-imazapyr demonstrate a 2x-3x increase in weed control when compared to the corresponding combination of racemic imazethapyr plus racemic imazapyr (or their salts).

Advantageously, the method of invention may be used to enhance weed control at varied sites such as industrial, agricultural, recreational, ornamental and the like. In the instance of agricultural weed control, the method of invention is suitable for use in the presence of crop plant species and particularly in the presence of imidazolinone resistant or tolerant crop species such as legumes (e.g. peanuts or soybeans), IMI-CORN™, IMI™ canola, IMI™ wheat, IMI™ cotton, IMI™ rice and the like, especially IMI-CORN™.

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The effective amount of the combination of R-imidazolinone compounds will vary according to the prevailing conditions such as weather, plant species, weed pressure, growth stage, mode of application, cultivation practice and the like. Generally effective amounts of a combination of R-imidazolinone compounds such as R-imazethapyr plus R-imazapyr may be about 0.003 kg/ha - 0.250 kg/ha of R-imazethapyr plus about 0.001 kg/ha - 0.083 kg/ha of R-imazapyr, preferably about 0.025 - 0.100 kg/ha of R-imazethapyr plus about 0.008 - 0.035 kg/ha of R-imazapyr.

In actual agricultural practice, the combination of R-imidazolinone compounds such as R-imazethapyr plus R-imazapyr may be applied simultaneously as a tank-mix partner or a co-formulant or sequentially as a separate application, preferably as a tank-mix partner or co-formulant. Therefore, the present invention also provides a herbicidal composition comprising an inert liquid or solid carrier and an effective amount of a combination of an R-imidazolinone compound plus a second different R-imidazolinone compound such as R-imazethapyr plus R-imazapyr or the salts thereof. Preferably, the R-imazethapyr and R-imazapyr, or their salts, are present in a ratio of about three parts of R-imazethapyr to one part R-imazapyr. Compositions of the invention include soluble granules, aqueous concentrates, dispersible granules, wettable powders, and the like, preferably soluble granules, aqueous concentrates or dispersible granules.

The agriculturally acceptable carrier may be a solid or liquid. Suitable solid carriers may be any inert carrier commonly used such as natural and synthetic clays and silicates, natural and synthetic resins, solid fertilizers and the like. Typical examples of a solid carrier include diatomaceous earth, talc, attapulgite, vermiculite, kaolinite, mica, calcium sulphate, silicon

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oxide, coumarone resin, polyvinyl chloride, styrene and the like. Similarly, suitable liquid carriers include water, glycols, alcohols, ketones, ethers, aromatic or araliphatic hydrocarbons, petroleum fractions, and the like, or
5 mixtures thereof. Preferred carriers are water soluble carriers.

For a more clear understanding of the invention, specific examples thereof are set forth below. These examples are merely illustrative and are not to be under-
10 stood as limiting the scope and underlying principles of the invention in any way. Indeed, various modifications of the invention, in addition to those shown and described herein, will become apparent to those skilled in the art from the following examples and foregoing description. Such
15 modifications are also intended to fall within the scope of the appended claims.

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EXAMPLE 1**Evaluation Of The Enhanced Herbicidal Effect Of The
Combination Of The R-Isomers Of Imazethapyr And Imazapyr
As Measured By Weed Control**

5

In this evaluation, plants are grown in standard greenhouse soil for 10-14 days until they are at the 2- to 4-leaf stage. Said plants are then sprayed with an aqueous solution of the test compounds which contains
10 0.25% of a non-ionic surfactant and 1% of a 28-0-0 liquid fertilizer. Each treatment is replicated 3 to 4 times. Approximately 3 weeks after treatment visual ratings are made using the rating scale shown below. The data are averaged and shown on Table I.

15

<u>Test Compound</u>	<u>Source</u>
Imazethapyr	PURSUIT®AS ¹
Imazapyr	ARSENAL®AS ¹
Imazethapyr & Imazapyr	LIGHTNING® AS ¹
R-imazethapyr	technical material ²
R-imazapyr	technical material ²

¹ Manufactured by American Cyanamid Co.

² Formulated as an aqueous concentrate as described in
20 U.S. 4,816,060.

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Rating Scale

<u>Rating</u>	<u>% Control (As Compared To Check)</u>
9	100
8	91-99
7	80-90
6	65-79
5	45-64
4	30-44
3	16-29
2	6-15
1	1-5
0	No Effect

5

PLANT SPECIES

<u>Bayer Code</u>	<u>Scientific Name</u>	<u>Common Name</u>
CHEAL	<i>Chenopodium album</i> , L.	Lambsquarters
AMBEL	<i>Ambrosia artemisiifolia</i> , L.	Ragweed
SETVI	<i>Setaria viridis</i> , (L) Beauv	Green Foxtail
ABUTH	<i>Abutilon theophrasti</i> , Medic.	Velvetleaf

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TABLE I

<u>Compound</u>	<u>Rate g/ha</u>	<u>WEED CONTROL</u>			
		<u>CHEAL</u>	<u>AMBEL</u>	<u>SETVI</u>	<u>ABUTH</u>
Imazethapyr	4.00	2.5	2.5	3.5	2.5
	8.00	2.3	2.8	4.5	3.0
	16.00	3.5	4.0	4.3	4.0
	32.00	7.0	6.0	6.0	6.3
	64.00	8.0	6.5	7.5	6.3
	96.00	9.0	7.5	9.0	9.0
	128.00	9.0	8.8	9.0	9.0
R-Imazethapyr	2.68	2.3	3.8	4.8	4.8
	5.36	3.8	3.5	4.5	4.8
	10.72	4.0	3.0	5.5	4.8
	21.44	6.8	4.8	6.5	6.8
	42.88	7.0	6.5	7.5	7.0
	64.30	9.0	8.8	9.0	9.0
	85.76	9.0	9.0	9.0	9.0
Imazapyr	2.016	6.3	2.5	5.3	4.8
	4.00	8.0	4.0	6.8	6.3
	8.00	8.8	5.0	9.0	7.5
	16.00	9.0	7.0	9.0	8.5
	32.00	9.0	7.8	9.0	9.0
	48.00	9.0	8.8	9.0	9.0
	64.00	9.0	8.8	9.0	9.0
R-Imazapyr	1.34	7.3	1.5	6.0	4.3
	2.68	7.8	4.5	7.5	5.8
	5.36	8.3	5.0	8.0	7.3
	10.72	9.0	6.3	9.0	8.0
	21.44	9.0	7.5	9.0	9.0
	32.16	9.0	9.0	9.0	9.0
	42.88	9.0	8.5	9.0	9.0

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TABLE I
(continued)

<u>Compound</u>	<u>Rate g/ha</u>	<u>WEED CONTROL</u>			
		<u>CHEAL</u>	<u>AMBEL</u>	<u>SETVI</u>	<u>ABUTH</u>
Imazethapyr	3.02 + 1.0	4.3	2.5	3.0	4.5
plus	6.0 + 2.0	6.5	3.3	6.0	4.8
Imazapyr	12.0 + 4.0	7.5	5.5	7.3	6.8
	24.0 + 8.0	8.5	6.8	8.8	7.5
	48 + 16	8.8	7.5	9.0	8.8
	72 + 24	9.0	8.3	9.0	9.0
	96 + 32	9.0	9.0	9.0	9.0
R-Imazethapyr	2.01 + 0.67	5.3	4.3	5.5	5.5
plus	4.02 + 1.34	9.0	5.5	7.3	7.3
R-Imazapyr	8.04 + 2.68	8.8	6.3	8.8	7.5
	16.08 + 5.36	9.0	7.3	9.0	9.0
	32.16 + 10.72	9.0	8.0	9.0	9.0
	48.24 + 16.08	9.0	8.8	9.0	9.0
	64.32 + 21.44	9.0	9.0	9.0	9.0

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EXAMPLE 2**Evaluation Of The Enhanced Herbicidal Effect Of The
Combination Of The R-Isomers Of Imazethapyr And Imazapyr
As Measured By Fresh Weight**

5

In this evaluation, plants are grown in standard greenhouse soil for 10-14 days until they are at the 2- to 4-leaf stage. Said plants are then sprayed with an aqueous solution of the test compounds which contains
10 0.25% of a non-ionic surfactant and 1% of a 28-0-0 liquid fertilizer. Test compounds used and the source thereof are the same as that described in Example 1. Each treatment is replicated 3 to 4 times. Approximately 3 weeks after treatment the plants are cut at the surface
15 of the soil and weighed. The weights are reported as % of untreated check. The data are used to determine the rate at which a 50% plant growth inhibition as compared to the untreated check is obtained in grams per hectare. This rate is reported as the I_{50} value. The I_{50} values are
20 calculated using the method described by Seefeldt, Jensen and Fuerst, Weed Technology, Vol. 9, p. 218-227 (1995). The I_{50} values for the racemic test compounds and their corresponding R-isomers are compared and the ratio of I_{50} -racemic/ I_{50} -R-isomer is recorded. The test results are
25 shown in Table I, wherein the % fresh weight data are averaged.

PLANT SPECIES

<u>Bayer Code</u>	<u>Scientific Name</u>	<u>Common Name</u>
IPOSS	<i>Ipomoea</i> spp.	Morningglory
AMBEL	<i>Ambrosia artemisiifolia</i> , L.	Ragweed

30

TABLE II

IMAZETHAPYR				R-IMAZETHAPYR				IMAZAPYR				R-IMAZAPYR				RACEMIC COMBINATION ¹				R-ISOMER COMBINATION ²				
Rate g/ha	% Fresh Wt.		Rate g/ha	Rate g/ha	% Fresh Wt.		Rate g/ha	Rate g/ha	% Fresh Wt.		Rate g/ha	Rate g/ha	% Fresh Wt.		Rate g/ha	Rate g/ha	% Fresh Wt.		Rate g/ha	Rate g/ha	% Fresh Wt.		Rate g/ha	Rate g/ha
	IPOSS	AMEEL			IPOSS	AMEEL			IPOSS	AMEEL			IPOSS	AMEEL			IPOSS	AMEEL			IPOSS	AMEEL		
4.00	76	92	2.68	2.02	82	95	1.34	1.34	69	95	76	111	69	103	3.0	2.01	70	84	0.67	2.01	70	84	0.67	2.01
8.00	76	79	5.36	4.00	82	81	2.68	2.68	60	61	76	76	63	92	6.0	4.02	68	57	1.34	4.02	68	57	1.34	4.02
16.00	69	60	10.72	8.00	67	65	5.36	5.36	33	44	33	56	64	53	12.0	8.04	45	36	2.68	8.04	45	36	2.68	8.04
32.00	59	37	21.44	16.00	69	49	10.72	10.72	20	16	27	30	53	36	24.0	16.08	29	12	5.36	16.08	29	12	5.36	16.08
64.00	47	29	42.88	32.00	51	33	21.44	21.44	16	4	17	7	37	21	48.0	32.16	20	6	10.72	32.16	20	6	10.72	32.16
96.00	27	5	64.30	48.00	20	3	32.16	32.16	13	1	11	2	20	2	72.0	48.24	18	2	16.08	48.24	18	2	16.08	48.24
128.00	25	2	85.76	64.00	16	0	42.88	42.88	12	1	13	4	18	0	96.0	64.32	18	3	21.44	64.32	18	3	21.44	64.32
I ₅₀																								
g/m	35.0	22.0	32.2	3.21	17.9	6.16	2.12	2.12	5.94	5.94	5.94	5.94	15.2	20.5	15.2	20.5	5.60	6.60	5.60	6.60	5.60	6.60	5.60	6.60
Ratio Racemic/R	IPOSS 1.09		AMEEL 1.23		IPOSS 1.51		AMEEL 1.04		IPOSS 2.71		AMEEL 3.11		IPOSS 2.71		AMEEL 3.11									

¹ Imazethapyr plus imazapyr
² R-imazethapyr plus R-imazapyr

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EXAMPLE 3**Field Evaluation Of The Enhanced Herbicidal Effect Of The Combination Of The R-Isomers Of Imazethapyr And Imazapyr**

5 In this evaluation, small field plots having an
average size of 3Mx25M are used. All treatments are
applied using a backpack sprayer. Test applications are
made 19 days after planting a variety of weed species and
IMI[™]-tolerant maize crops. Commercially available
10 formulations of the test compounds are used where
available. All combination treatments are tank-mixed
prior to application. All treatments contain 0.25% of a
nonionic surfactant and 1.0% of a 28-0-0 liquid
fertilizer. Approximately 8 weeks after treatment, the
15 plants are evaluated visually and % weed control is
recorded. The data obtained are shown in Table III.
Three varieties of IMI[™]-tolerant maize were used in this
evaluation. At 8 weeks after treatment, no injury, such
as stunting or chlorosis, was observed for all 3
20 varieties of maize.

<u>Test Compound</u>	<u>Source</u>
Imazethapyr	PURSUIT [®] 240 AS ¹
Imazapyr	ARSENAL [®] 240 AS ¹
R-imazethapyr	technical material ²
R-imazapyr	technical material ²

¹ Manufactured by American Cyanamid Co.

25 ² Formulated as an aqueous concentrate as described in
U.S. 4,816,060.

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PLANT SPECIES

<u>Bayer Code</u>	<u>Scientific Name</u>	<u>Common Name</u>
BIDPI	<i>Bidens pilosa</i> L.	Beggartick, Hairy
CASOC	<i>Cassia occidentalis</i>	Coffee senna
HELAV	<i>Helianthus annuus</i> , L.	Sunflower
DEDTO	<i>Desmodium tortuosum</i> , (SW)DC.	Beggarweed, Florida
BOILF	<i>Borreria latifolia</i> , Schum.	Buttonweed, broadleaf
IAQGR	<i>Ipomoea grandifolia</i>	Morningglory
SETGE	<i>Setaria geniculata</i> (Lam.)P. Beauv.	Foxtail, knotroot
BRAPL	<i>Brachiaria plantaginea</i> (Link)Hitche.	Alexandergrass
DIGHO	<i>Digitaria horizontalis</i> , Willd.	Crabgrass
CCHEC	<i>Cenchrus echinatus</i> , L.	Sandbur, Southern
PANMA	<i>Panicum maximum</i> , Jacq.	Guineagrass

TABLE III

<u>TREATMENT</u>	<u>RATE</u> <u>g/ha</u>	<u>BIDPI</u>	<u>CASOC</u>	<u>HELAV</u>	<u>DEDIO</u>	<u>BOILF</u>	<u>IAQCR</u>	<u>SETIGE</u>	<u>BRAPL</u>	<u>DIGHO</u>	<u>OCHEC</u>	<u>PANMA</u>
Imazethapyr + Imazapyr	12 + 4	10	20	10	0	20	10	10	5	30	10	10
	24 + 8	20	40	30	10	25	25	30	20	50	20	20
	48 + 16	70	60	70	40	50	50	60	40	75	70	70
	96 + 32	100	90	100	60	90	85	95	90	97	95	90
R-Imazethapyr + R-Imazapyr	8 + 2.7	20	40	25	10	40	30	20	10	30	10	20
	16 + 5.3	40	60	70	30	60	50	35	20	80	25	30
	24 + 8	90	75	80	50	70	70	90	90	90	90	70
	32 + 10.7	100	80	90	70	80	90	90	95	97	95	90
	64 + 21.3	100	95	100	90	95	100	100	100	100	100	100

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EXAMPLE 4**Field Evaluation Of The Enhanced Herbicidal Effect Of The Combination Of The R-Isomers Of Imazethapyr And Imazapyr**

5 In this evaluation, small field plots (10Mx2M) in
 which imidazolinone resistant (IR) corn plants have been
 sown are used. All treatments are applied, using a CO₂
 sprayer, approximately 3 weeks after planting and are
 replicated 3 times. Commercially available formulations
 10 of test compounds are used where available. All
 treatments contain 0.25% of a nonionic surfactant and 1%
 of a 28-0-0 liquid fertilizer. At 27 and 62 days after
 treatment (DAT) visual observation of % weed control and
 % stunting are recorded. The data obtained are shown in
 15 Table IV.

<u>Test Compound</u>	<u>Source</u>
Imazethapyr + Imazapyr	PURSUIT® 240 AS ¹ + ARSENAL® 240 AS ¹
R-imazethapyr + R-imazapyr	technical material ²

¹ Manufactured by American Cyanamid Co.

20 ² Formulated as an aqueous concentrate as described in
 U.S. 4,816,060.

PLANT SPECIES

<u>Bayer Code</u>	<u>Scientific Name</u>	<u>Common Name</u>
ANVCR	<i>Anoda cristata</i> , (L) Schlecht.	Spurred anoda
DIGSA	<i>Digitaria, Sanguinalis</i> , (LL) Scop.	Crabgrass
ELEIN	<i>Eleusine indica</i> , (L) Gaertn.	Goosegrass
POROL	<i>Portulaca oleracea</i> , (L)	Purslane
SORHAP	<i>Sorghum halepense</i> (L) Pers.	Johnsongrass, rhizome

TABLE IV

TREATMENT	RATE g/ha	% WEED CONTROL										Stunting IR Corn %
		ANVCR		DIGSA		ELEIN		POROL		SORHAP		
		27	62	27	62	27	62	27	62	27	62	
(Days after Treatment)												
Imazethapyr + Imazapyr	12 + 4	63	100	30	50	0	0	30	100	57	50	0
	24 + 8	92	100	78	70	37	0	65	100	83	60	0
	48 + 16	100	100	97	88	82	50	87	100	97	75	13
	60 + 20	100	100	88	85	37	70	100	100	93	90	2
	96 + 32	99	100	100	98	93	95	99	100	100	95	22
R-Imazethapyr + R-Imazapyr	8 + 2.7	77	100	53	60	0	0	68	100	57	50	7
	16 + 5.3	85	100	88	50	37	0	88	100	88	80	15
	24 + 8	98	100	97	95	63	50	99	100	99	95	8
	32 + 10.7	100	100	99	100	90	90	99	100	98	95	13
	64 + 21.3	100	100	100	100	91	98	100	100	100	98	13

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EXAMPLE 5**Field Evaluation Of The Enhanced Herbicidal Effect Of The Combination Of The R-Isomers Of Imazethapyr And Imazapyr**

5 Using essentially the same procedure described in Example 4 and varying the location of the trial, a field evaluation of the combination of R-imazethapyr plus R-imazapyr is performed. Visual weed control evaluations are recorded at 36 and 69 days after treatment. Visual
 10 evaluation of % stunting of the IR corn crop is recorded at 36 days after treatment. The data obtained are shown in Table V.

PLANT SPECIES

15

Bayer Code	Scientific Name	Common Name
DIGSA	<i>Digitaria sanguinalis</i> , (L.) Scop.	Crabgrass
SORHAP	<i>Sorghum halepense</i> (L.) Pers.	Johnsongrass, rhizome

TABLE V

Compound	Rate g/ha	% Weed Control				% Stunting IR Corn
		DIGSA		SORHAP		
		(Days After Treatment)				
		36	69	36	69	36
Imazethapyr	12 + 4	60	53	0	40	0
plus	24 + 8	93	77	-	68	0
Imazapyr	48 + 16	92	87	65	70	10
	60 + 20	99	92	93	70	3
	96 + 32	98	95	93	88	3
R-Imazethapyr	8 + 2.7	68	47	83	83	0
plus	16 + 5.35	92	77	80	83	0
R-Imazapyr	24 + 8	68	91	90	78	7
	32 + 10.7	99	99	95	95	7
	64 + 21.3	100	100	100	100	2

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EXAMPLE 6**Postemergence Evaluation Of The Enhanced Herbicidal Effect Of The Combination Of The R-Isomers Of Imidazolinone Compounds**

5

In this evaluation, plants are grown in standard greenhouse soil for 10-14 days until they are at the 2- to 4-leaf stage. Said plants are then sprayed with aqueous test solutions prepared from formulated technical material containing 0.25% of a non-ionic surfactant. Each treatment is replicated 3 to 4 times. After spraying, the plants are placed on greenhouse benches and cared for in a manner commensurate with conventional greenhouse practice. Approximately 3 weeks after treatment the plants are visually evaluated for % weed control as compared to the untreated check. The data are averaged and shown in Table VI.

20

PLANT SPECIES

Bayer Code	Scientific Name	Common Name
AMBEL	<i>Ambrosia artemisiifolia</i> , L.	Ragweed, common
PANMI	<i>Panicum miliaceum</i> , L.	Millet, wild proso
CYPRO	<i>Cyperus rotundus</i> , L.	Nutsedge, purple
IPOHE	<i>Ipomoea hederacea</i> , (L) Jacq.	Morningglory, ivyleaf
ABUTH	<i>Autilon theophrasti</i> , Medic.	Velvetleaf
DIGSA	<i>Digitaria sanguinalis</i> , (L) Scop	Crabgrass
ECHCG	<i>Echinochloa Crus-Galli</i> , (L) Beau	Barnyardgrass
CHEAL	<i>Chenopodium album</i> , L.	Lambsquarters
CASOB	<i>Senna obtusifolia</i> , (L.)	Sicklepod

TABLE VI
Postemergence Herbicidal Evaluation

<u>TREATMENT</u>	<u>RATE</u> <u>g/ha</u>	<u>% WEED CONTROL</u>						
		<u>AMBEL</u>	<u>PANMI</u>	<u>CYPRO</u>	<u>IPOHE</u>	<u>ABUTH</u>	<u>DIGSA</u>	<u>CASOB</u>
Imazaquin + Imazapyr	1.5 + 0.5	3	0	3	3	3	8	-
	3 + 1	8	8	0	9	5	8	-
	6 + 2	24	20	3	19	18	10	-
	12 + 4	45	13	5	33	43	23	-
	8 + 24	76	40	30	50	80	63	-
	16 + 48	84	69	45	80	95	94	-
	32 + 96	95	95	64	89	100	100	-
R-Imazaquin + R-Imazapyr	1.5 + 0.5	13	6	0	0	6	5	-
	3 + 1	15	30	3	4	10	15	-
	6 + 2	38	13	10	36	29	18	-
	12 + 4	69	33	34	53	53	48	-
	8 + 24	85	78	48	79	96	88	-
	16 + 48	90	95	50	88	100	100	-
	32 + 96	99	100	65	93	100	100	-
Imazamox + Imazapyr	0.75 + 0.25	5	0	5	0	0	0	-
	1.5 + 0.5	14	6	0	3	16	0	-
	3 + 1	31	46	24	21	29	11	-
	6 + 2	58	28	20	29	54	31	-
	12 + 4	68	66	23	50	85	68	-
	24 + 8	78	83	45	71	100	93	-
	48 + 16	96	97	74	84	96	99	-

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TABLE VI (continued)

TREATMENT	RATE g/ha	% WEED CONTROL						
		AMBEL	PANMI	CYPRO	IPOHE	ABUTH	DIGSA	CASOB
R-Imazamox + R-Imazapyr	0.75 + 0.25	11	23	3	6	5	5	-
	1.5 + 0.5	16	31	5	10	14	6	-
	3 + 1	28	14	14	16	35	15	-
	6 + 2	53	54	10	45	59	19	-
	12 + 4	78	65	30	60	91	73	-
	24 + 8	90	93	50	81	100	94	-
	48 + 16	97	98	73	91	100	100	-
Imazapic + Imazapyr	0.25 + 0.125	0	0	0	0	-	-	0
	0.5 + 0.25	0	1	1	0	-	-	0
	1 + 0.5	0	5	3	5	-	-	3
	2 + 1	11	48	5	20	-	-	6
	4 + 2	21	91	8	79	-	-	15
	8 + 4	73	100	20	81	-	-	49
	16 + 8	88	100	64	95	-	-	74
R-Imazapic + R-Imazapyr	0.25 + 0.125	0	0	0	0	-	-	0
	0.5 + 0.25	0	0	0	0	-	-	0
	1 + 0.5	5	46	3	33	-	-	3
	2 + 1	21	71	21	68	-	-	8
	4 + 2	48	100	5	73	-	-	54
	8 + 4	88	100	25	90	-	-	74
	16 + 8	86	100	61	94	-	-	83

TABLE VI (continued)

TREATMENT	RATE g/ha	% WEED CONTROL						
		AMBEL	PANMI	CYPRO	IPOHE	ABUTH	DIGSA	CASOB
Imazethapyr + Imazapic	0.75 + 0.25	0	0	0	0	0	0	-
	1.5 + 0.5	15	5	0	5	3	13	-
	3 + 1	19	18	5	19	13	14	-
	6 + 2	40	28	28	28	18	35	-
	12 + 4	60	46	30	38	55	68	-
	24 + 8	66	58	45	65	86	91	-
	48 + 16	90	93	75	80	98	98	-
R-Imazethapyr + R-Imazapic	0.75 + 0.25	10	0	10	0	3	5	-
	1.5 + 0.5	10	20	5	3	5	5	-
	3 + 1	20	8	5	13	18	16	-
	6 + 2	50	38	21	25	64	43	-
	12 + 4	53	80	28	53	73	65	-
	24 + 8	86	80	45	75	88	93	-
	48 + 16	91	98	89	96	89	99	-
Imazaquin + Imazethapyr	4 + 2	10	1	1	16	-	-	0
	8 + 4	34	20	14	15	-	-	1
	16 + 8	71	73	15	71	-	-	1
	32 + 16	81	90	53	75	-	-	29
	64 + 32	86	93	50	80	-	-	65
R-Imazaquin + R-Imazethapyr	4 + 2	24	26	6	8	-	-	3
	8 + 4	51	55	38	53	-	-	8
	16 + 8	69	58	16	70	-	-	8
	32 + 16	88	88	65	76	-	-	43
	64 + 32	95	96	71	83	-	-	75

TABLE VI (continued)

<u>TREATMENT</u>	<u>RATE</u> g/ha	<u>% WEED CONTROL</u>						
		<u>AMBEL</u>	<u>PANMI</u>	<u>CYPRO</u>	<u>IPOHE</u>	<u>ABUTH</u>	<u>DIGSA</u>	<u>CASOB</u>
Imazaquin + Imazamox	6 + 2	11	0	4	6	10	0	-
	12 + 4	24	3	8	10	21	6	-
	24 + 8	35	15	9	18	30	38	-
	48 + 16	71	45	23	39	71	84	-
	96 + 32	78	66	29	60	89	98	-
R-Imazaquin + R-Imazamox	6 + 2	13	3	9	8	14	6	-
	12 + 4	26	5	9	9	18	20	-
	24 + 8	64	19	18	24	33	50	-
	48 + 16	76	54	29	48	76	89	-
	96 + 32	85	79	65	65	80	94	-

TABLE VI (continued)

<u>TREATMENT</u>	<u>RATE</u> g/ha	<u>% WEED CONTROL</u>					
		<u>CHEAL</u>	<u>AMBEL</u>	<u>ABUTH</u>	<u>CASOB</u>	<u>ECHCG</u>	<u>IPOHE</u>
Imazethapyr + Imazamox	0.5 + 0.25	5	3	14	0	19	5
	1 + 0.5	28	9	19	0	58	36
	2 + 1	23	41	50	0	64	43
	4 + 2	39	63	63	3	71	63
	8 + 4	58	75	80	4	85	76
	16 + 8	65	76	80	30	99	73
	32 + 16	77	83	98	53	99	79
R-Imazethapyr + R-Imazamox	0.5 + 0.25	3	6	14	3	15	1
	1 + 0.5	31	41	18	0	59	40
	2 + 1	33	56	56	3	69	46
	4 + 2	48	71	70	4	79	66
	8 + 4	64	75	80	11	94	78
	16 + 8	61	75	79	34	100	75
	32 + 16	82	85	98	61	97	83

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EXAMPLE 7**Preemergence Evaluation Of The Enhanced Herbicidal Effect
Of The Combination Of The R-Isomers Of Imidazolinone
Compounds**

5

In this evaluation, plant seeds are sown in pots containing a Sassafras sandy loam soil. Test solutions prepared as described in Example 6 are applied to the soil by spray application. After spraying, the plants are placed on greenhouse benches and cared for in a manner commensurate with conventional greenhouse practice. Each treatment was replicated 3-4 times. Approximately 3 weeks after treatment, visual evaluations of % weed control as compared to the untreated check are recorded. The data are averaged and shown in Table VII.

15

PLANT SPECIES

<u>Bayer Code</u>	<u>Scientific Name</u>	<u>Common Name</u>
CYPRO	<i>Cyperus rotundus</i> , L.	Nutsedge, purple
PANMI	<i>Panicum miliaceum</i> , L.	Millet, wild proso
AMBEL	<i>Ambrosia artemisiifolia</i> , L.	Ragweed, common
DIGSA	<i>Digitaria sanguinalis</i> , (L) Scop	Crabgrass
ABUTH	<i>Abutilon theophrasti</i> , Medic.	Velvetleaf
IPOHE	<i>Ipomoea hederacea</i> , (L) Jacq.	Morningglory, ivyleaf
CASOB	<i>Senna obtusifolia</i> , L. Irwin and Barneby	Sicklepod

TABLE VII
Preemergence Herbicidal Evaluation

<u>TREATMENT</u>	<u>RATE</u> g/ha	<u>% WEED CONTROL</u>						
		<u>CYPRO</u>	<u>PANMI</u>	<u>AMBEL</u>	<u>DIGSA</u>	<u>ABUTH</u>	<u>IPOHE</u>	<u>CASOB</u>
Imazamox + Imazapyr	0.75 + 0.25	1	3	1	5	21	1	-
	1.5 + 0.5	3	4	4	4	61	28	-
	3 + 1	6	9	5	23	83	46	-
	6 + 2	40	38	33	31	63	56	-
	12 + 4	44	59	60	45	99	75	-
	24 + 8	81	75	71	69	95	79	-
	48 + 16	94	89	79	93	95	84	-
R-Imazamox + R-Imazapyr	0.75 + 0.25	3	5	4	3	19	3	-
	1.5 + 0.5	5	1	6	6	23	8	-
	3 + 1	5	4	3	10	48	20	-
	6 + 2	21	39	18	45	85	64	-
	12 + 4	61	73	59	55	98	79	-
	24 + 8	81	76	68	79	100	81	-
	48 + 16	84	86	75	91	96	84	-
Imazapic + Imazapyr	1 + 0.5	0	26	3	-	-	50	0
	2 + 1	3	61	41	-	-	77	28
	4 + 2	54	73	45	-	-	81	35
	8 + 4	70	79	74	-	-	84	73
	16 + 8	83	81	82	-	-	91	93
	32 + 16	97	90	91	-	-	90	93

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TABLE VII (Continued)

<u>TREATMENT</u>	<u>RATE</u> g/ha	<u>% WEED CONTROL</u>						
		<u>CYPRO</u>	<u>PANMI</u>	<u>AMBEL</u>	<u>DIGSA</u>	<u>ABUTH</u>	<u>IPOHE</u>	<u>CASOB</u>
R-Imazapic + R-Imazapyr	1 + 0.5	0	31	11	-	-	52	0
	2 + 1	31	69	63	-	-	75	38
	4 + 2	66	78	68	-	-	84	65
	8 + 4	75	87	75	-	-	88	51
	16 + 8	96	92	93	-	-	90	98
	32 + 16	100	95	94	-	-	92	94
Imazaquin + Imazapyr	1.5 + 0.5	0	1	4	1	16	3	-
	3 + 1	5	9	9	15	38	18	-
	6 + 2	29	15	11	16	49	41	-
	12 + 4	40	21	46	48	73	54	-
	24 + 8	78	36	68	48	88	73	-
	48 + 16	74	63	75	71	99	81	-
	96 + 32	100	76	84	84	99	83	-
R-Imazaquin + R-Imazapyr	1.5 + 0.5	4	3	9	4	21	4	-
	3 + 1	10	0	11	11	35	1	-
	6 + 2	13	6	25	9	59	40	-
	12 + 4	29	30	65	43	78	69	-
	24 + 8	64	50	76	66	89	74	-
	48 + 16	84	69	75	71	89	80	-
	96 + 32	90	74	81	94	99	81	-
Imazaquin + Imazapic	2.25 + 0.5	3	3	6	-	-	8	10
	4.5 + 1	4	16	9	-	-	44	3
	9 + 2	34	58	59	-	-	76	14
	18 + 4	65	80	78	-	-	76	14
	36 + 8	71	96	91	-	-	94	80

TABLE VII (Continued)

<u>TREATMENT</u>	<u>RATE</u> <u>g/ha</u>	<u>% WEED CONTROL</u>						
		<u>CYPRO</u>	<u>PANMI</u>	<u>AMBEL</u>	<u>DIGSA</u>	<u>ABUTH</u>	<u>IPOHE</u>	<u>CASOB</u>
R-Imazaquin + R-Imazapic	2.25 + 0.5	1	13	28	-	-	38	13
	4.5 + 1	11	45	48	-	-	70	25
	9 + 2	48	66	79	-	-	85	33
	18 + 4	83	87	89	-	-	91	70
	36 + 8	99	97	96	-	-	93	91
Imazaquin + Imazamox	3 + 1	0	3	0	3	0	3	-
	6 + 2	0	3	16	5	48	16	-
	12 + 4	0	6	46	45	59	50	-
	24 + 8	5	29	84	63	81	73	-
	48 + 16	28	61	91	71	94	85	-
	96 + 32	68	90	97	90	98	97	-
R-Imazaquin + R-Imazamox	3 + 1	0	3	14	4	40	10	-
	6 + 2	1	3	58	33	53	24	-
	12 + 4	6	53	65	53	73	71	-
	24 + 8	11	63	75	73	84	78	-
	48 + 16	59	78	92	84	95	94	-
	96 + 32	80	99	98	98	98	93	-
Imazaquin + Imazethapyr	4 + 2	0	6	9	16	33	0	-
	8 + 4	8	13	25	30	64	45	-
	16 + 8	46	59	74	60	80	78	-
	32 + 16	68	68	86	71	83	80	-
	64 + 32	84	81	93	86	93	91	-

TABLE VII (Continued)

<u>TREATMENT</u>	<u>RATE</u> g/ha	<u>% WEED CONTROL</u>						
		<u>CYPRO</u>	<u>PANMI</u>	<u>AMBEL</u>	<u>DIGSA</u>	<u>ABUTH</u>	<u>IPOHE</u>	<u>CASOB</u>
R-Imazaquin + R-Imazethapyr	4 + 2	4	20	31	20	59	0	-
	8 + 4	28	51	71	60	68	0	-
	16 + 8	75	64	83	73	83	78	-
	32 + 16	86	84	95	80	93	91	-
	64 + 32	97	89	95	97	97	94	-
Imazethapyr + Imazamox	2 + 1	0	5	0	8	45	6	-
	4 + 2	14	34	8	20	63	44	-
	8 + 4	35	53	25	58	84	71	-
	16 + 8	63	76	70	74	94	89	-
	32 + 16	85	85	84	90	97	94	-
R-Imazethapyr + R-Imazamox	2 + 1	4	14	3	14	58	11	-
	4 + 2	18	25	23	40	71	35	-
	8 + 4	43	49	55	51	84	69	-
	16 + 8	80	76	79	76	93	88	-
	32 + 16	91	90	88	92	97	94	-

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Example 8Evaluation Of The Enhanced Herbicidal Effect Of The
Combination Of The R-Isomers Of Imidazolinone Compounds
in Imidazolinone Tolerant (IT) Corn

5 Field trials are conducted at various locations across
the United States. The experimental design of each trial
is a modified randomized complete block with a minimum 3
replications per treatment. Plot size is 10 to 12 feet
wide and 30 to 40 feet long.

10

Planting time of IT corn varies depending on weather
conditions and geographic region but is generally in late
April to mid-June. Site preparation is consistent with
local cultural practices and generally consists of 1 to 2
15 passes with a disc or field cultivator. IT Corn is sown
in 30 inch rows.

Herbicides are applied with a tractor mounted sprayer
equipped with a 10 to 12 foot boom, 8002 or 8003 flat fan
20 nozzle tips, and delivering 20 gallons per acre (gpa)
diluent volume pressurized at 35 to 45 psi.

Postemergence herbicide application timings are based on
weed and crop growth, and are generally at 1 to 3 inch
weeds, or 5 to 8 inch corn.

25 Weed control in IT Corn trials is visually evaluated
approximately 28 DAT (Table VIII) and 56 DAT (Table IX)
and expressed as percent weed control (0 to 100% basis).

The data is averaged and shown in Tables VIII and Table
30 IX.

Table VIII

	Rate lbs/A	giant ragweed	Eclipta	pitted mgg	ivyleaf mgg	fall panicum	broadleaf signalgr	purple nutsedge	Texas panicum	vevlet leaf	woolly cupgrass	sickle pod	Johns on grass	redroot pigweed	carpet weed	cult.d sunflower	giant foxtail	common waterhemp	common cocklebur
imazapic/imazapyr	0.021 + .0042	69	75	80	95	97	90	67	72	99	96	55	93	53	53	100	95	85	90
R-imazapic/R-imazapyr	.014 + .003	76	77	92	98	99	90	65	70	99	94	81	90	82	80	95	99	88	96
imazapic/imazapyr	.032 + .0064	88	93	93	97	99	85	68	73	99	93	82	82	85	85	100	99	87	93
R-imazapic/R-imazapyr	.021 + .0042	76	97	87	100	98	86	50	53	99	96	79	87	85	83	90	99	95	98
imazapic/imazapyr	.047 + .0094	89	97	96	97	100	95	75	80	99	97	91	97	83	83	100	99	93	97
R-imazapic/R-imazapyr	.032 + .0064	87	95	95	98	100	93	73	75	99	99	86	98	80	80	100	99	90	93
imazapic/imazapyr	.094 + .019	86	96	97	97	100	96	80	80	99	99	96	97	92	92	100	99	93	93
R-imazapic/R-imazapyr	.064 + .013	96	98	97	96	100	96	80	83	99	99	96	95	95	95	100	100	80	93
imazapic	0.047	82	89	91	96	100	89	73	77	99	97	81	93	80	82	100	98	87	95
R-imazapic	0.032	84	90	89	96	99	80	60	62	99	97	80	82	83	87	100	99	83	90

TABLE IX

	Rate lbs/A	water hemp	fall panicum	green foxtail	Palmer amar	redroot pigweed	cockle bur	comm lambs	barnyard grass	hairy nightsh	giant foxt	shatter cane	giant rag
imazethapyr/imazapyr	.021+.007	39	50	72	86	93	79	96	93	98	49	55	82
R-imazethapyr/R-imazapyr	.014+.005	55	82	93	93	97	79	93	92	98	55	95	78
imazethapyr/imazapyr	.042+.014	43	78	96	95	98	85	96	94	98	74	100	40
R-imazethapyr/R-imazapyr	.028+.009	58	99	99	95	98	91	95	97	97	76	100	37
imazethapyr/imazapyr	.084+.028	47	99	100	95	97	83	98	97	100	88	100	77
R-imazethapyr/R-imazapyr	.056+.018	69	100	100	93	97	93	98	98	100	91	100	74

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CLAIMS:

1. A method for enhancing the control of undesirable monocotyledenous and dicotyledenous plant species which comprises applying to the foliage of said plant species or
5 to the soil or water in which the seeds, tubers or other propagating organs thereof are growing or are to be grown a synergistically effective amount of a combination of two compounds selected from the group consisting of R-imazapyr or a salt thereof, R-imazethapyr or a salt thereof, R-
10 imazaquin or a salt thereof, R-imazamox or a salt thereof, and R-imazapic or a salt thereof.
2. The method according to claim 1, wherein the combination of R-imazethapyr or R-imazapic or a salt thereof plus R-imazapyr or a salt thereof is applied to the foliage
15 of said plant species.
3. The method according to claim 2, wherein said plant species are growing in the presence of maize.
4. The method according to claim 3, wherein the maize is imidazolinone tolerant or imidazolinone resistant maize.
- 20 5. A method for enhancing the control of undesirable monocotyledenous and dicotyledenous plant species which comprises applying to the foliage of said plant species or to the soil or water in which the seeds, tubers or other propagating organs thereof are growing or are to be grown a
25 synergistically effective amount of a combination of R-imazethapyr or a salt thereof plus R-imazapyr, or a salt thereof wherein said R-imazethapyr or a salt thereof and R-imazapyr or a salt thereof are present in a ratio of three parts of R-imazethapyr to one part of R-imazapyr.

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6. A method for enhancing the control of undesirable monocotyledenous and dicotyledenous plant species which comprises applying to the foliage of said plant species or to the soil or water in which the seeds, tubers or other propagating organs thereof are growing or are to be grown a synergistically effective amount of a combination of R-imazethapyr or a salt thereof plus R-imazapyr, or a salt thereof wherein the combination is applied at a rate of about 0.003 kg/ha-0.250 kg/ha of R-imazethapyr plus about 0.001 kg/ha-0.083 kg/ha of R-imazapyr.
7. The method according to claim 6, wherein the combination is applied at a rate of about 0.025 kg/ha-0.100 kg/ha of R-imazethapyr plus about 0.008 kg/ha-0.035 kg/ha of R-imazapyr.
8. A herbicidal composition which comprises an inert liquid or solid carrier and a synergistically effective amount of a combination of R-imazethapyr or R-imazapic plus-R-imazapyr, or the salts thereof.
9. A herbicidal composition which comprises an inert liquid or solid carrier and a synergistically effective amount of a combination of R-imazethapyr or R-imazapic plus-R-imazapyr, or the salts thereof wherein the R-imazethapyr or a salt thereof and R-imazapyr or a salt thereof are present in a ratio of about three parts R-imazethapyr to one part R-imazapyr.
10. The composition according to claim 8 or 9 wherein said carrier is water soluble.

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