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**REPUBLICATION**(54) **BELT CLIP WITH BREAKAWAY SAFETY  
FEATURE****Publication Classification**(76) Inventor: **Kenneth Vermillion**, Highlands, TX  
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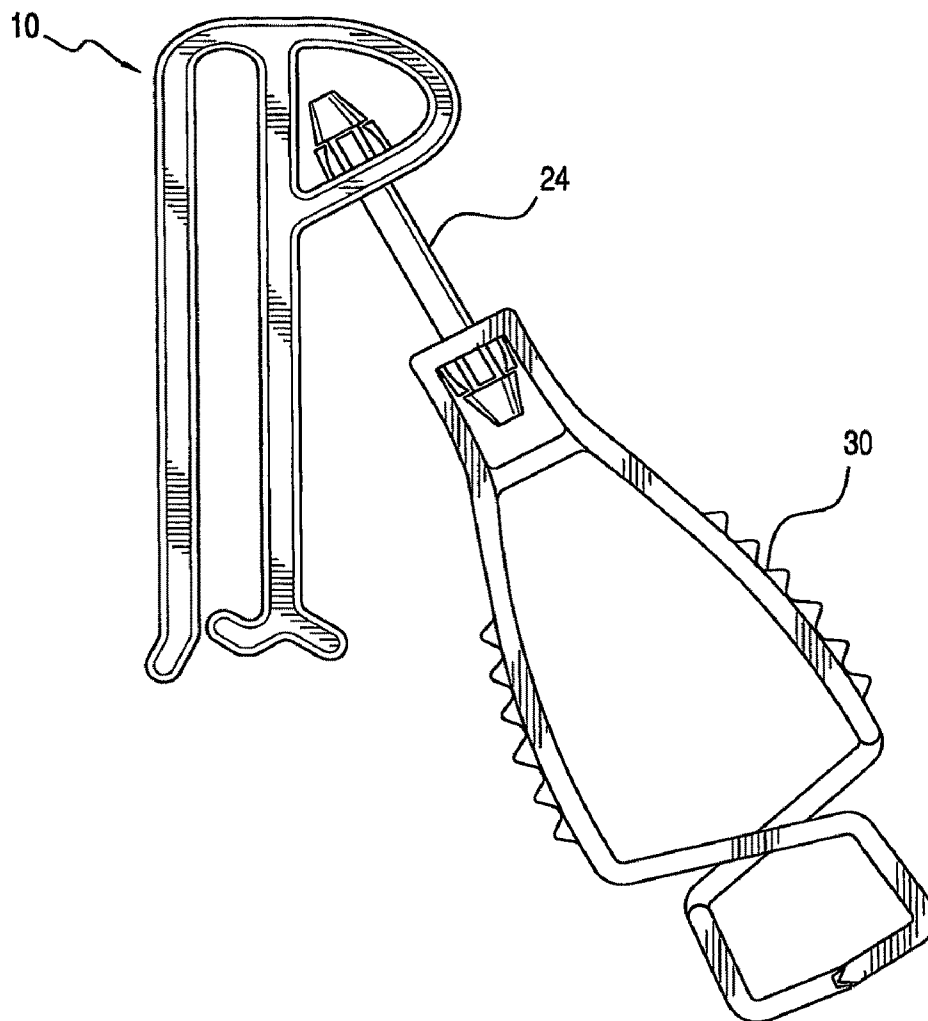
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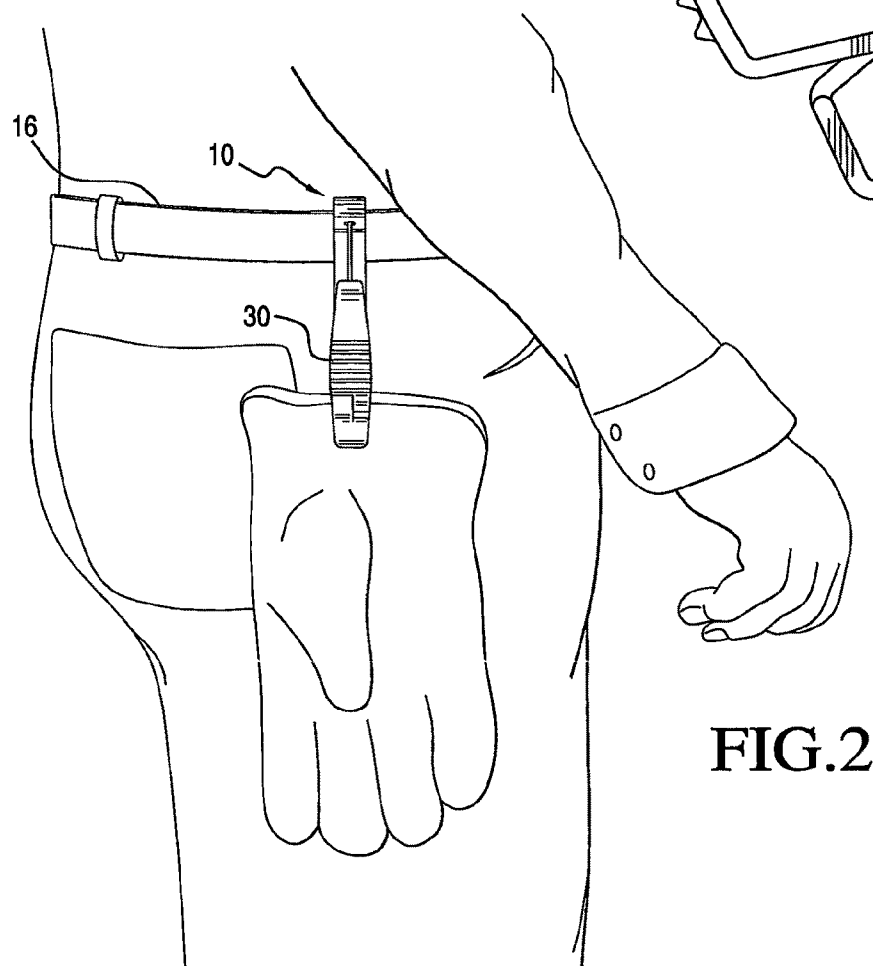
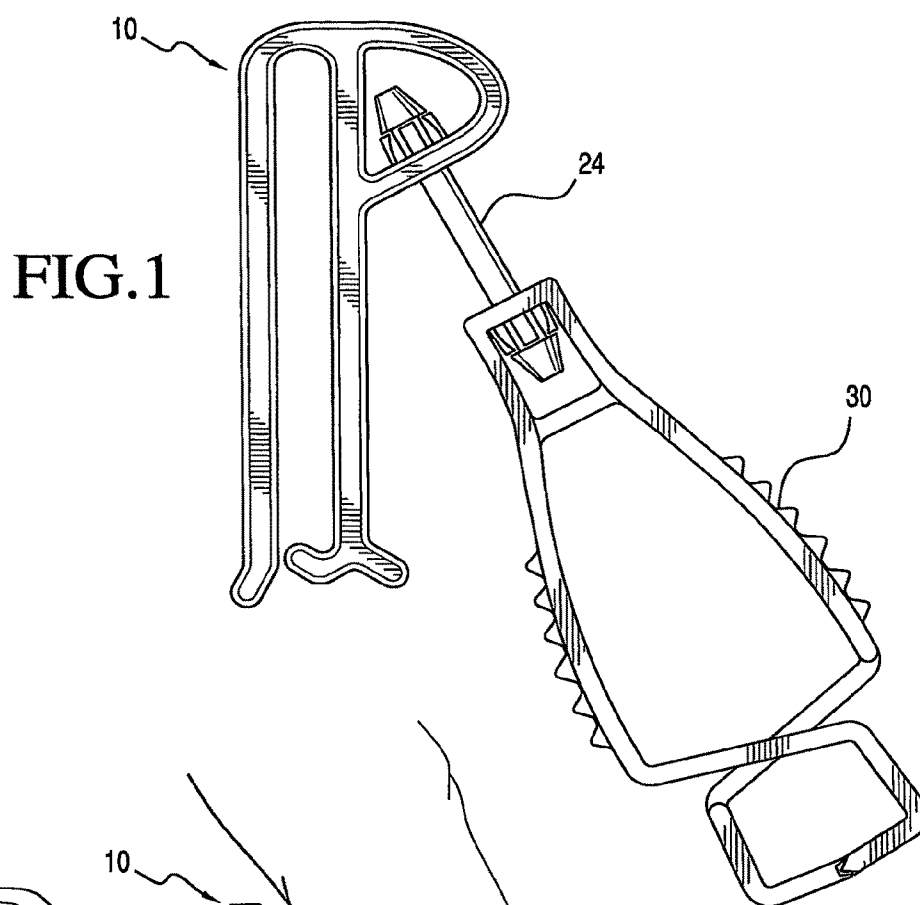
**John R. Casperson****P.O. Box 2174****Friendswood, TX 77549 (US)**(57) **ABSTRACT**(21) Appl. No.: **10/569,285**(22) Filed: **Feb. 23, 2006****Prior Publication Data**

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**Related U.S. Application Data**(60) Provisional application No. 60/499397, filed on Sep.  
2, 2003, now expired.

The invention includes a belt clip for mounting objects to a user's belt. The belt clip has a resilient U-shaped member portion and a hollow hanger member. The resilient U-shaped member portion having an upper end and a lower end with a U-bend portion at the upper end and parallel inner and outer walls extending downwardly from the U-bend. A gap is defined between the inner and outer walls for slidably engaging a belt. The hollow hanger member portion protrudes outwardly from the outer wall of the U-shaped member portion and has a generally downwardly facing wall with an aperture extending therethrough. The aperture provides a means for mounting objects to the belt.





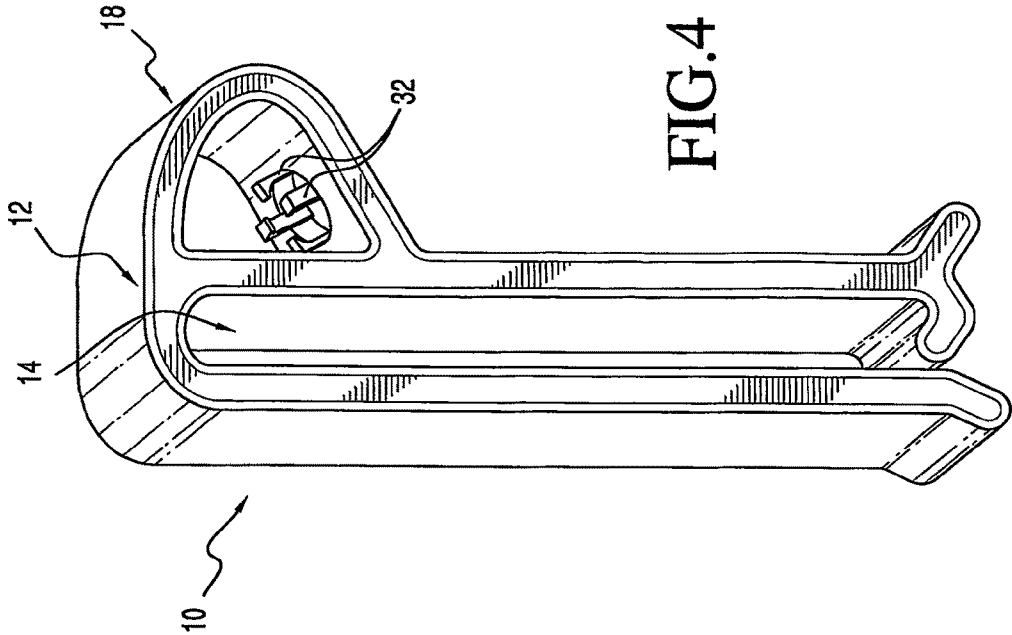


FIG. 4

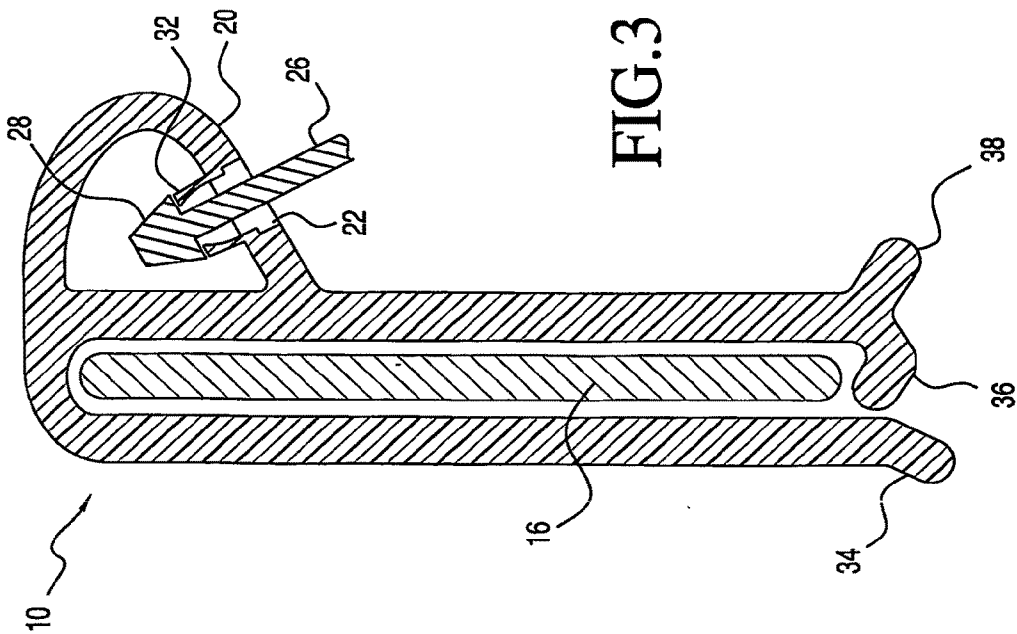


FIG. 3

## BELT CLIP WITH BREAKAWAY SAFETY FEATURE

### TECHNICAL FIELD

[0001] This invention relates generally to belt clips for mounting articles on a user's belt, and more particularly to a belt clip having a breakaway feature which will separate upon sufficient axial force should one of the articles become caught or snagged, thereby preventing accidents.

### BACKGROUND ART

[0002] The disclosure of U.S. Pat. No. 5,687,458 titled "Clip for Releasably Attaching Articles Together" issued Nov. 18, 1997 is incorporated by reference herein. The clip disclosed therein is well suited for fastening objects to coveralls, pockets, or to belt loops. However, it is not ideal for fastening objects to belts, and this mode of fastening is preferred by many workers.

[0003] This invention relates generally to belt clips for mounting articles on a user's belt, and more particularly to a belt clip having a breakaway feature which will separate upon sufficient axial force should one of the articles become caught or snagged, thereby preventing accidents.

[0004] In a plant setting, particularly, it is often important for workers to have safety gear in their possession. For example, gloves, helmets, ear muffs, safety glasses, radios and flashlights provide no protection unless they are used when a hazard presents itself. In order to provide needed availability and prevent such items from being lost or misplaced, devices for mounting these items to belts are known. However, such a mounting technique leads to a new risk, that of increased fall danger if the belt mounted item becomes snagged. This is of particular concern for workers in elevated areas.

[0005] On ships, sailors and merchantmen must negotiate small passageways, hatches and doors on a daily basis, often in rough weather. Under these conditions, a fall caused by a snagged object will almost always be against steel and cause some degree of injury, or result in a man overboard.

[0006] Policemen and soldiers can easily be injured if their belt-mounted gear becomes snagged when negotiating a fence, for example, or by a passing vehicle.

[0007] Construction workers often carry the tools of their trade, such as hammers, knives, tape measures and drills mounted to their belts. These items can easily snag and result in a fall, particularly around ladders and stairs.

[0008] It is therefore an object of the present invention to provide a clip for maintaining articles releasably clipped to a belt.

[0009] It is another object of this invention to provide a clip for a belt which will prevent articles from becoming lost or misplaced.

[0010] Another object of this invention is to provide a clip which will maintain articles releasably clipped to a belt which will separate upon sufficient axial force to prevent accidents should one of the articles become caught or snagged.

[0011] A further object of this invention is to provide a clip for a belt which is simple in construction and economical to manufacture.

[0012] Other objects of the invention will become apparent from time to time throughout the specification and claims as hereinafter related.

### DISCLOSURE OF INVENTION

[0013] One embodiment of the invention provides a belt clip for mounting objects to a user's belt. The belt clip has a resilient U-shaped member portion and a hollow hanger member. The resilient U-shaped member portion has an upper end and a lower end with a U-bend portion at the upper end and parallel inner and outer walls extending downwardly from the U-bend. A gap is defined between the inner and outer walls for slidably engaging a belt. The hollow hanger member portion protrudes outwardly from the outer wall of the U-shaped member portion and has a generally downwardly facing wall with an aperture extending therethrough. The aperture provides a means for mounting objects to the belt.

[0014] The belt clip is preferably used in conjunction with a rod-like tether member having a central portion of a first diameter and head portion of a larger diameter which is slidably received through the aperture. The head portion and the aperture are sized and shaped so that the tether disengages from the belt clip upon the application of an axial force of predetermined magnitude. A variety of holders and clips can be attached to the distal end of the tether.

[0015] In a particularly preferred embodiment, the tether is attached to a resilient clip. The resilient clip has a back end wall at a rearward end thereof with an aperture extending therethrough, and a pair of intermediate longitudinal finger gripping portions extending outwardly from the rearward end in a spaced apart relation and terminating in a pair of abutting jaw portions at a forward end. Each of the finger gripping portions is sufficiently resilient such that when pressed together by the fingers of an operator the jaw portions will open and when released will be urged toward the abutted condition to grasp an article. The resilient clip is used with a tether having a head portion at its distal end and the aperture of the clip and the head of the tether are sized and shaped so that the tether disengages from the resilient clip upon the application of an axial force of predetermined magnitude.

### BRIEF DESCRIPTION OF DRAWINGS

[0016] FIG. 1 is a side view of a combination belt clip-article clip according to an embodiment of the invention.

[0017] FIG. 2 is a pictorial representation of the device shown in FIG. 1 in use.

[0018] FIG. 3 is a cross-sectional view of a portion of the device shown in FIG. 1.

[0019] FIG. 4 is a pictorial representation of a portion of the device shown in FIG. 3.

### BEST MODE FOR CARRYING OUT THE INVENTION

[0020] One embodiment of the invention provides a belt clip 10 for mounting objects to a user's belt. The clip includes a resilient U-shaped member portion 12 having an upper end and a lower end with a U-bend portion at the upper end and parallel inner and outer walls extending

downwardly from the U-bend. A gap **14** is defined between the inner and outer walls for slidably engaging a belt **16**. A hollow hanger member portion **18** protrudes outwardly from the outer wall of the U-shaped member portion and has a generally downwardly facing wall **20** with an aperture **22** extending therethrough. The aperture provides a means for mounting objects to the belt.

[0021] The belt clip is preferably used in conjunction with a rod-like tether member **24** having a central portion **26** of a first diameter and head portion **28** of a larger diameter which is slidably received through the aperture. The head portion and the aperture are sized and shaped so that the tether disengages from the belt clip upon the application of an axial force of predetermined magnitude. Or, alternatively, a variety of holders and clips can be attached to the distal end of the tether via an aperture/head arrangement so that the separation occurs at the distal end of the tether. Most preferably, the separation can occur at either end.

[0022] In a preferred embodiment, the generally downwardly facing wall of the hollow hanger member portion has an inwardly facing surface and an outwardly facing surface and a plurality of circumferentially spaced short thin projections **32** surrounding the aperture. The projections extend from the inwardly facing surface and converge a short distance toward each other so that the unsupported ends of the short thin projections form a segmented circle having a diameter smaller than the diameter of the aperture. When the head portion of the tether member is slidably received through the aperture and retained by the projections, and the projections are capable of being sheared and/or collapsed by the headed portion upon application of an axial force of predetermined magnitude, the tether member will be rotatably and releasably connected to the belt clip.

[0023] In a particularly preferred embodiment, the tether is attached to a resilient clip **30**. The resilient clip has a back end wall at a rearward end thereof with an aperture extending therethrough, and a pair of intermediate longitudinal finger gripping portions extending outwardly from the rearward end in a spaced apart relation and terminating in a pair of abutting jaw portions at a forward end. Each of the finger gripping portions is sufficiently resilient such that when pressed together by the fingers of an operator the jaw portions will open and when released will be urged toward the abutted condition to grasp an article. The resilient clip is used with a tether having a head portion at its distal end and the aperture of the clip and the head of the tether are sized and shaped so that the tether disengages from the resilient clip upon the application of an axial force of predetermined magnitude. For example, a plurality of circumferentially spaced short thin projections can be provided surrounding the aperture defined by the wall extending from the inwardly facing surface and converging a short distance toward each other so that the unsupported ends of the short thin projections form a segmented circle having a diameter smaller than the diameter of the aperture, the head portion of the tether member being slidably received through the aperture and retained by the projections. Other types of holders can be provided with an identical or similar arrangement of projections around an aperture to permit controlled separation in the event of a snag. Generally speaking, at least one of the apertures in the generally downwardly facing wall of the hollow hanger member portion and the back end wall of the resilient clip or other holder is sized and shaped to release

the tether member to permit the resilient clip to become disconnected from the belt clip upon an axial force of predetermined magnitude.

[0024] In the illustrated embodiment, the parallel inner and outer walls of the belt clip each has an upper and a lower end. An inlet to the slot is defined near a lower end of the inner and outer walls. The lower end **34** of the inner wall curves away from the slot to facilitate positioning the belt clip on a belt and the lower end of the outer wall has a portion **36** curving toward the slot to define an inwardly extending lip for retaining the belt in the slot and the belt clip on the belt. The lower end of the outer wall portion is also preferably provided with a portion **38** curving away from the slot to define an outwardly extending lip to facilitate disengaging the belt clip from the belt. In the illustrated embodiment, the inner wall is slightly longer than the outer wall and the outer wall divides into a fork or T at its lower end when viewed in cross-section to define the inner and outer lips. Also, the hollow hanger member portion preferably extends across an upper end of the outer wall of the U-shaped member portion and forms a transversely extending tunnel structure which is sized to accommodate the head portion of the tether member. The generally downwardly facing wall of the hollow hanger member portion is preferably generally flat and the aperture through the wall is oriented to guide the tether member downwardly and angling away from the outer wall.

[0025] The preferred belt clip, article holder and tether are formed of resilient, dielectric material. Many thermoplastic polymers are suitable. An engineering grade plastic with good structural properties is preferred. The tether is preferably constructed of a rubbery polymer to reduce the jolt to a user should an item mounted to the belt become snagged. All pieces are preferably injection molded.

[0026] The invention is assembled by inserting the head of the tether through the aperture and pushing it through the converging projections until it passes therethrough. As the conical head passes through the outer ends of the projections, the projections expand outwardly and then contract radially inward around the shank portion of the tether. Thus, when assembled, the conical head is trapped between the projections and the web. Under most conditions, the tether is restrained by the projections engaging the radial shoulder of the conical head. However, upon an axial force of predetermined magnitude, the radial shoulder of the conical head will shear and/or collapse at least one of the projections and allow the conical head to pass through the aperture. In a preferred embodiment, the projections are designed to shear at approximately 14 lbs. (6 kg.) of axial force.

[0027] While certain preferred embodiments of the invention have been described herein, the invention is not to be construed as being so limited, except to the extent that such limitations are found in the claims.

# 1. Apparatus comprising

a belt clip

an article holder, and

a tether connecting the belt clip and the article holder,

wherein the belt clip comprises

a resilient U-shaped member portion having an upper end and a lower end with a U-bend portion at the upper end and parallel inner and outer walls extending downwardly from the U-bend to define a slot having an open end and a closed end between the inner and outer walls for slidably engaging a belt, and a hollow hanger member portion protruding outwardly from the outer wall of the U-shaped member portion and having a generally downwardly facing wall with an aperture extending therethrough,

wherein the article holder comprises a wall portion having an aperture extending therethrough and a holder portion connected to the wall portion for holding an article;

and wherein the tether comprises

a rod-like tether member having a central portion of a first diameter and head portions of larger diameter at opposite ends slidably received through the apertures in the belt clip and the article holder,

so that the tether member is rotatably connected to each of the belt clip and the article holder to permit relative rotational movement between the belt clip and the article holder.

2. Apparatus as in claim 1 wherein the article holder comprises

a resilient clip having a back end wall at a rearward end thereof with an aperture extending therethrough, and a pair of intermediate longitudinal finger gripping portions extending outwardly from the rearward end in a spaced apart relation and terminating in a pair of abutting jaw portions at a forward end, each of the finger gripping portions being sufficiently resilient such that when pressed together by the fingers of an operator the jaw portions will open and when released will be urged toward the abutted condition to grasp an article.

3. Apparatus as in claim 2 wherein at least one of the apertures in the generally downwardly facing wall of the hollow hanger member portion and the back end wall of the resilient clip is sized and shaped to release the tether member to permit the resilient clip to become disconnected from the belt clip upon an axial force of predetermined magnitude.

4. Apparatus as in claim 2 wherein

the generally downwardly facing wall of the hollow hanger member portion has an inwardly facing surface and an outwardly facing surface,

the back end wall of the resilient clip has an inwardly facing surface and an outwardly facing surface, and

at least one of the generally downwardly facing wall of the hollow hanger member portion and the back end wall of the resilient clip has a plurality of circumferentially spaced short thin projections surrounding the aperture defined by the wall extending from the inwardly facing surface and converging a short distance toward each other so that the unsupported ends of the short thin projections form a segmented circle having a diameter smaller than the diameter of the aperture;

wherein at least one of the head portions of the tether member is slidably received through an aperture and retained by the projections; wherein the projections are capable of being sheared by the head portion upon an axial force of predetermined magnitude,

so that the article clip is rotatably and releasably connected to the belt clip.

5. Apparatus as in claim 4 wherein

the parallel inner and outer walls of the belt clip each has an upper and a lower end, an inlet to the slot being defined near a lower end of the inner and outer walls, wherein the lower end of the inner wall curves away from the slot to facilitate positioning the belt clip on a belt and the lower end of the outer wall defines an inwardly extending lip for ret the belt in the slot and the belt clip on the belt.

6. Apparatus as in claim 5 wherein the lower end of the outer wall further defines an outwardly extending lip to facilitate disengaging the belt clip from the belt.

7. Apparatus as in claim 6 wherein the inner wall is slightly longer than the outer wall and the outer wall when viewed in cross section divides into a fork or T at its lower end to define the inwardly and outwardly extending lips.

8. Apparatus as in claim 4 wherein

both the generally downwardly facing wall of the hollow hanger member portion and the back end wall of the resilient clip have a plurality of circumferentially spaced short thin projections surrounding the respective apertures defined by the walls extending from the inwardly facing surface and converging a short distance toward each other so that the unsupported ends of the short thin projections form a segmented circle having a diameter smaller than the diameter of the aperture, both head portions of the tether member being slidably received through an aperture and retained by the projections.

9. Apparatus as in claim 4 wherein

the hollow hanger member portion extends across an upper end of the outer wall of the U-shaped member portion and forms a transversely extending tunnel structure which is sized to accommodate the head portion of the tether member when the tether member is positioned through the aperture.

10. Apparatus as in claim 9 wherein the generally downwardly facing wall of the hollow hanger member portion is generally flat and the aperture through the wall is oriented to guide the tether downwardly and away from the outer wall.

11. A belt clip in the form of a resilient U-shaped member portion having an upper end and a lower end with a U-bend portion at the upper end and parallel inner and outer walls extending downwardly from the U-bend to define a slot having an open end and a closed end between the inner and outer walls for slidably engaging a belt, and a hollow hanger member portion protruding outwardly from the outer wall of the U-shaped member portion and having a generally downwardly facing wall with an aperture extending therethrough, wherein the hollow hanger member portion extends transversely across an upper end of the outer wall.

12. A belt clip as in claim 11 wherein the generally downwardly facing wall of the hollow hanger member portion has an inwardly facing surface and an outwardly facing surface and a plurality of circumferentially spaced short thin projections surrounding the aperture defined by the wall extending from the inwardly facing surface and converging a short distance toward each other so that the unsupported ends of the short thin projections form a segmented circle having a diameter smaller than the diameter of the aperture.

13. A belt clip as in claim 12 wherein

the parallel inner and outer walls of the belt clip each has an upper and a lower end, an inlet to the slot being defined near a lower end of the inner and outer walls, wherein the lower end of the inner wall curves away from the slot to facilitate positioning the belt clip on a belt and the lower end of the outer wall defines an inwardly extending lip for retaining the belt in the slot and the belt clip on the belt.

14. A belt clip as in claim 13 wherein the lower end of the outer wall further defines an outwardly extending lip to facilitate disengaging the belt clip from the belt.

15. A belt clip as in claim 14 wherein the inner wall is slightly longer than the outer wall and the outer wall divides into a fork or T at its lower end to define the inner and outer lips.

16. A belt clip as in claim 11 further comprising

a rod-like tether member having a central portion of a first diameter and head portion of a larger diameter slidably received through the aperture,

the head portion and the aperture being sized and shaped so that the tether disengages from the belt clip upon the application of an axial force of predetermined magnitude.

17. A belt clip as in claim 16

wherein the generally downwardly facing wall of the hollow hanger member portion has an inwardly facing surface and an outwardly facing surface and a plurality of circumferential spaced short thin projections surrounding the aperture defined by the wall extending from the inwardly facing surface and converging a short distance toward each other so that the unsupported ends of the short thin projections form a segmented circle having a diameter smaller than the diameter of the aperture,

wherein the hollow hanger member portion extends across an upper end of the outer wall of the U-shaped member portion and forms a transversely extending tunnel structure which is sized to accommodate the

head portion of the tether member, the head portion of the tether member being slidably received through the aperture and retained by the projections,

wherein the projections are capable of being sheared by the headed portion upon an axial force of predetermined magnitude, so that the tether member is rotatably and releasably connected to the belt clip.

18. A belt clip as in claim 17 wherein the generally downwardly facing wall of the hollow hanger member portion is generally flat and the aperture through the wall is oriented to guide the tether member downwardly and away from the outer wall.

19. A belt clip for attaching an article holder to a belt,

wherein the belt clip is in the form of a resilient U-shaped member having an upper end and a lower end with a U-bend portion at the upper end and parallel inner and outer walls extending downwardly from the U-bend to define a slot having an open end and a closed end between the inner and outer walls for slidably engaging the belt,

wherein the parallel inner and outer walls of the belt clip each has an upper and a lower end, an inlet to the slot being defined near a lower end of the inner and outer walls, wherein the lower end of the outer wall defines an inwardly extending lip for retaining the belt in the slot and an outwardly extending lip to facilitate disengaging the belt clip from the belt,

wherein the inner wall is slightly longer than the outer wall to facilitate positioning the belt clip on the belt and the outer wall when viewed in cross section divides into a T at its lower end to define the inwardly and outwardly extending lips.

20. A belt clip as in claim 19 constructed of injection molded thermoplastic, wherein the lower end of the outer wall is generally “~” shaped when viewed in cross section.

21. A belt clip as in claim 19 wherein the lower end of the inner wall curves away from the inlet to the slot to facilitate positioning the belt clip on a belt.

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