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(54) Method of manufacturing and individually shaped hearing device or hearing aid

Verfahren zur Herstellung eines individuell geformten Hörgeräts oder einer individuell geformten Hörhilfe

Procédé de fabrication d'une prothèse auditive à forme personnalisée

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Description

[0001] This invention relates to a method of providing input parameters for the fitting process of individually shaped or customized hearing devices.

[0002] For a rapid manufacturing and final fitting of hearing devices, such as individually customized behind the ear or in-the-ear hearing aids, the process usually starts with taking an impression of the shape of the ear. The shape of this impression will then have to be digitized for instance by means of a scanning device. The first step must actually be performed with the user of the hearing device present at the location of the dispenser, whilst the following steps may be done either at the location of the dispenser or at the hearing device manufacturing center. With the digitized data of the outer shape of the hearing device, the shell of this hearing device may be typically manufactured by means of dedicated shell modeling software at the hearing device manufacturing center. This software produces a digital representation of the shell shape and the shell of the hearing device is then produced using a direct manufacturing process such as selective-laser sintering, stereo lithography or digital light processing. After assembling of the shell and the electronic and/or mechanical components of the hearing device, the hearing device is shipped to the dispenser for the final fitting according to the individual needs of the user of this device.

[0003] Although such a manufacturing process saves a reasonable amount of time for manufacturing individually shaped or customized hearing devices, the final process of fitting this device to the individual needs of the user is still time consuming and mostly based on empirically defined starting points or parameters and often leads to a lengthy series of trial and error steps until reaching the final result.

[0004] In absence of the exact geometric data, the input parameters for the fitting process dependent on the geometry of the shell and/or the ear will initially be set based on standard values or standardized estimates. During the fitting process, the parameters will then have to be adjusted by the mentioned trial and error principle to reach the desired result.

[0005] Documents US 2004/107080 and EP-A-1 345 470 disclose methods of manufacturing individually shaped or customized hearing devices, characterized by storing geometry data during the manufacturing process into data storage and selectively reading out data from this data storage.

[0006] It is thus an object of the present invention to provide a method for estimating or defining more appropriate input parameters for starting the fitting process for a hearing device. It is a further object of the present invention to improve the manufacturing process of hearing devices by shortening the fitting process by providing individually adapted starting parameters of a good quality.

[0007] This object will be inventively solved by the present invention providing a method according to claim

1. Preferred embodiments of this invention are set forth in the dependent claims 2 to 6.

[0008] The present invention provides a method of providing input parameters for the fitting process of individually shaped or customized hearing devices by storing geometry data during the manufacturing process into data storage and selectively reading out data from this data storage during the manufacturing and/or fitting process of the hearing device.

[0009] To improve the quality and to reduce the time required for the fitting process, all the data available from the manufacturing process, e.g. the geometry data, should be used during the final fitting process at the dispenser's office. To have all such data available during the fitting process, the dispenser will advantageously have access to those data as they are stored in the data storage.

[0010] In one preferred embodiment the data storage is a shared data storage, located at one or more locations, accessible via online connections from any other location. By providing a centralized data storage the storage capacity of this device may dynamically grow with the number of hearing devices and the amount of data to be stored. It is clear, that the centralized data storage may itself be a storage cluster with distributed shared storage devices, located at one location or at several different locations. As the data storage is accessible anytime from any location, all data generated in connection with the ordering and shell modeling may already be entered into the data storage and is thus instantly available for any following manufacturing process at any location.

[0011] In another preferred embodiment, the connection will be established via the Internet. The accessibility of the data in the data storage via an Internet connection allows a quick and simple transfer of those data without the need of specialized connection means only for the purpose of manufacturing the hearing device. By using secure services and/or encryption the privacy of the data may be ensured.

[0012] In a further preferred embodiment, the data storage is located directly in the hearing device memory. It is possible to store the geometry and parameter data directly in the memory of the hearing device. Thus the data is always directly available together with the hearing device itself and the hearing device therefore becomes a virtual extension of the data storage for all parameters and geometries generated during the manufacturing process. Instead of using the built-in memory of the hearing device, it is for instance as well possible to use memory of a remote control of the hearing device. As such data storage only has to store the data of the particular hearing device, it is sufficient to provide only low storage capacity.

[0013] In a further preferred embodiment, the method further comprises the step of storing the parameter data used during the manufacturing process. For the optimization of the following processes, it may be of advantage not only to store geometric data of the shape of the ear

or ear canal and the hearing device, but also to store other parameter data of a certain importance in connection with the fitting process of the hearing device.

[0014] In a further preferred embodiment, the available geometry and/or parameter data of the order and/or ear impression and/or shell modeling process will be stored as well into the data storage. The fitting software can thus simply read-out the required information from the data storage during the fitting process and use this information for pre-calculation and simulation of the acoustic behavior of the hearing device.

[0015] In a further preferred embodiment, at least one of the following geometry data is stored:

- cross section area, shape of cross section and length of vent geometry,
- vent microphone distances, microphone positions, depth of hearing device in concha, height of concha, width of concha;
- length of hearing device, averaged ear canal cross section.

[0016] With such data available to the dispenser performing the fitting process, it is possible to obtain a simplified model to achieve a good approximation of the acoustic properties of the customized hearing device and to start the fitting process with nearly optimal parameters which only need minor modification during the final fitting process.

[0017] In a further preferred embodiment at least one of the following quantities will be estimated by reading out the appropriate data from the data storage:

- vent loss, reduction of occlusion effect, real ear occluded gain, real ear to coupler difference for low frequency range;
- microphone location effect, beamforming correction for higher frequencies, feedback threshold estimation;
- estimation of residual volume and distance to ear drum;
- real ear to coupler difference for high frequency range;
- open ear gain.

[0018] By using the data stored in the data storage as input parameters, it is possible to estimate the above mentioned quantities for entering into the final fitting process.

[0019] It is pointed out that the present invention not only applies to hearing devices such as behind the ear or in the ear canal hearing aids for the compensation or

correction of a hearing impairment. The present invention may be applied as well for any hearing device used to improve communication.

[0020] For the purpose of facilitating and understanding of the invention, there is illustrated in the accompanying drawing a preferred embodiment thereof to be considered in connection with the following description. Thus the invention may be readily understood and appreciated by the only figure showing schematically a process view of one embodiment of the inventive method.

[0021] Referring to the only figure, the process of manufacturing an individually shaped or customized hearing device in form of a miniaturized in-the-ear hearing aid starts at the moment of ordering such a device and ends with the final fitting process. In the upper part of the figure, the individual stages of ordering and manufacturing are shown while in the middle part the actual shape or stage of the hearing device shell is exemplary shown in small pictures.

[0022] The data storage is schematically shown as a bar in the lower part of the figure in order to manifest its accessibility during the whole process at each process step. The accessibility is independent of the location of the ordering and manufacturing process. At each process step, new data such as geometry data will be stored into the data storage and eventually read out of the data storage for input into one or more of the following process steps.

[0023] In one embodiment of the invention, this data storage is a centralized shared data storage, located i.e. at the hearing device manufacturing location. This data storage is advantageously online accessible from all different locations where the manufacturing process takes place. This access may for instance be provided via direct Internet access to this data storage. One of the great advantages of such a data storage is in fact its practically unlimited storage capacity. As the centralized data storage does not have to be moved together with the hearing devices, it is not limited by weight or shape and may be designed to dynamically grow with the needs of storage capacity. It is thus possible to store the complete digitized shape geometry of the whole ear and not only of the hearing device shell for each individual user, for an exact simulation of the acoustic properties and behavior of such a hearing device.

[0024] In another embodiment of the invention, this data storage is located directly in the storage area of the hearing device itself, e.g. in the memory of the hearing aid electronic components to be assembled into the hearing device itself or in the memory of a remote control for the hearing device. Such memory will then be transferred together with the model of the shell or later with the shell itself for the whole manufacturing process and the data will be transferred by means of direct link or remote link into the memory. For an economical use of the limited storage capacity of such memory, the data may be erased after the final fitting process and the free space used for other data or parameters used for the operation

of the hearing device.

[0025] For the final fitting process, all of those stored data may preliminary be used for a complete simulation of the acoustical performance of the hearing device under operational conditions, i.e. when inserted into the user's ear canal and thus an intelligent pre-calculation of optimal hearing device settings may be performed prior to the final fitting process. For instance, vent shape such as cross section, length and curvature, vent microphone distances, shell thickness, estimated residual volume between the hearing device and the tympanic membrane are such geometry information that can be used for the fitting process. Also other parameters determined during the manufacturing process and stored in the data storage may be used if of relevant influence with respect to the optimal acoustic performance of the hearing device.

[0026] A method for recording of information in a hearing aid is published in EP 1 414 271. This method may be used for the technical process of storing the information described above either in the hearing aid memory or in a centralized or shared storage.

[0027] Thus, the present invention provides a method to improve the quality of the fitting in a time saving manner, as both known and/or estimated geometry data collected through the whole process of manufacturing of a hearing device are used preliminary and/or during the fitting of the hearing device at the dispenser's office. The usage of the entire shape data of the ear impression and the shell of the hearing device allows a complete simulation of acoustical performance of the hearing aid under operational conditions, i.e. when inserted into the user's ear canal, by considering aspects such as the shape of the concha bowl or reflection of sound waves from the vent at the tragus or the dampening effect of the shell structure. As it is currently not possible to store such data completely within the memory of the hearing device, the use of a centralized or shared data storage device is of great advantage.

Claims

1. Method of providing input parameters for the fitting process of individually shaped or customized hearing devices, by storing geometry data during the manufacturing process into data storage, **characterized in** by further storing the parameter data used during the manufacturing process and selectively reading out geometry and parameter data from this data storage during the fitting process of the hearing device for at least estimating one of the following quantities:

- vent loss, reduction of occlusion effect, real ear occluded gain, real ear to coupler difference for low frequency range;
- microphone location effect, beamforming correction for high frequencies, feedback thresh-

old estimation;

- estimation of residual volume and distance to ear drum;
- real ear to coupler difference for high frequency range;
- open ear gain.

2. The method of claim 1, **characterized in that** the data storage is a shared data storage, located at one or more locations, accessible via online connections from any other location.
3. The method of claim 2, **characterized in that** the connection will be established via the Internet.
4. The method according to any of claims 1 to 3, **characterized in that** the data storage is located directly in the hearing device memory.
5. The method according to any of claims 1 to 4, **characterized in that** the available geometry and/or parameter data of the order and/or ear impression and/or shell modeling process will be stored as well into the data storage.
6. The method according to any of claims 1 to 5, **characterized in that** at least one of the following geometry data is stored:

- cross section area, shape of cross section and length of vent geometry,
- vent microphone distances, microphone positions, depth of hearing device in concha, height of concha, width of concha;
- length of hearing device, averaged ear canal cross section.

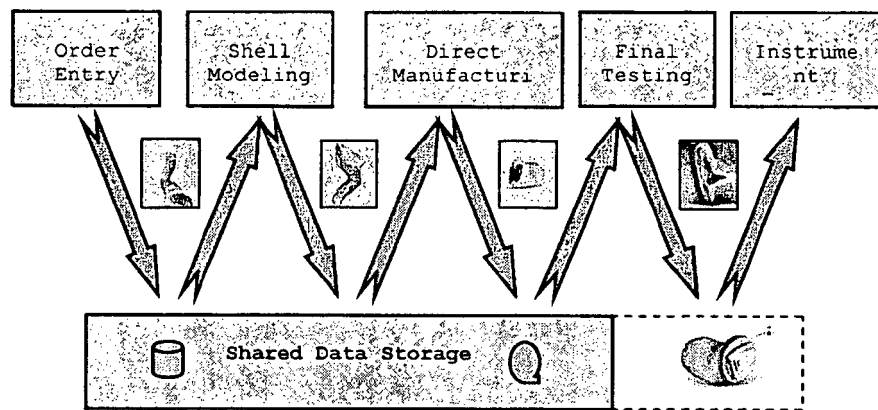
Patentansprüche

1. Verfahren zum Bereitstellen von Eingabeparametern für den Einsetzvorgang von individuell geformten oder kundenspezifischen Hörgeräten, durch ein Speichern von Geometriedaten im Verlaufe des Herstellungsablaufs in einen Datenspeicher, **dadurch gekennzeichnet, dass** ferner die im Verlaufe des Herstellungsablaufs verwendeten Parameterdaten gespeichert werden, und selektiv Geometrie- und Parameterdaten aus diesem Datenspeicher im Verlaufe des Einsetzvorgangs des Hörgeräts ausgelesen werden, um wenigstens eine der folgenden Größen abzuschätzen:

- Verlust durch Druckausgleichsrohr, Reduktion der Okklusionswirkung, tatsächlicher Ohr-Okklusion-Zuwachs, tatsächliche Ohr-zu-Verbindungsstück-Differenz im Niederfrequenzbereich;

- Wirkung hinsichtlich der Position des Mikrophons, Strahlformung-Korrektur bei höheren Frequenzen, Rückkopplung-Schwellwert-Abschätzung;
 - Abschätzung eines Restvolumens und eines Abstands zum Trommelfell;
 - tatsächliche Ohr-zu-Verbindungsstück-Differenz im Hochfrequenzbereich;
 - Verstärkung durch offenen Gehörgang.
2. Verfahren nach Anspruch 1, **dadurch gekennzeichnet, dass** der Datenspeicher ein gemeinsam benutzter Datenspeicher ist, welcher, über Online-Verbindungen von einem jeglichen weiteren Ort zugreifbar, an einem oder mehreren Orten angeordnet ist.
3. Verfahren nach Anspruch 2, **dadurch gekennzeichnet, dass** die Verbindung über das Internet hergestellt wird.
4. Verfahren nach einem der Ansprüche 1 bis 3, **dadurch gekennzeichnet, dass** der Datenspeicher direkt im Hörgerätespeicher angeordnet ist.
5. Verfahren nach einem der Ansprüche 1 bis 4, **dadurch gekennzeichnet, dass** die verfügbaren Geometrie-und/oder Parameterdaten der Ausführung und/oder die Ohr-Abformung und/oder der Gehäusmodellierungsablauf ebenso im Datenspeicher gespeichert werden.
6. Verfahren nach einem der Ansprüche 1 bis 5, **dadurch gekennzeichnet, dass** aus den folgenden Geometriedaten wenigstens gespeichert wird:
- der Querschnittsbereich, die Form des Querschnitts und die Länge der Druckausgleichsrohr-Geometrie,
 - die Abstände zwischen Druckausgleichsrohr und Mikrophon, die Mikrophon-Positionen, die Tiefe des Hörgeräts in der Ohrmuschel, die Höhe der Ohrmuschel, die Breite der Ohrmuschel,
 - die Länge des Hörgeräts, der gemittelte Querschnitt des Gehörgangs.
- dite unité de stockage de données au cours du processus d'ajustement de la prothèse auditive pour au moins l'estimation des quantités suivantes :
- perte de ventilation, réduction de l'effet d'occlusion, gain de l'oreille réelle occluse, différence entre oreille réelle et coupleur pour la gamme de basses fréquences ;
 - effet de l'emplacement du microphone, correction de la formation de faisceau pour les fréquences plus élevées, estimation du seuil de larsen ;
 - estimation du volume résiduel et de la distance jusqu'au tympan ;
 - différence entre oreille réelle et coupleur pour une gamme de fréquences élevées ;
 - gain de l'oreille ouverte.
2. Procédé selon la revendication 1, **caractérisé en ce que** l'unité de stockage de données est une unité de stockage de données partagée, située à un ou plusieurs emplacements, accessibles via des connexions en ligne depuis n'importe quel autre emplacement.
3. Procédé selon la revendication 2, **caractérisé en ce que** la connexion sera établie via Internet.
4. Procédé selon l'une quelconque des revendications 1 à 3, **caractérisé en ce que** l'unité de stockage de données est placée directement dans la mémoire de la prothèse auditive.
5. Procédé selon l'une quelconque des revendications 1 à 4, **caractérisé en ce que** les données géométriques et/ou paramétriques disponibles de la procédure de commande et/ou d'empreinte auriculaire et/ou de modelage de coque seront également stockées dans l'unité de stockage de données.
6. Procédé selon l'une quelconque des revendications 1 à 5, **caractérisé en ce qu'**au moins une des données géométriques suivantes est stockée :
- surface de la section transversale, forme de la section transversale et longueur de la géométrie de l'évent,
 - distances entre événement et microphone, positions du microphone, profondeur de la prothèse auditive dans la conque, hauteur de la conque, largeur de la conque ;
 - longueur de la prothèse auditive, section transversale moyenne du canal auditif.
- ### Revendications
1. Procédé de fourniture de paramètres d'entrée pour le processus d'ajustement de prothèses auditives personnalisées ou façonnées de manière individuelle, par stockage de données géométriques au cours du processus de fabrication dans une unité de stockage de données, **caractérisé en outre par** le stockage des données paramétriques utilisées au cours du processus de fabrication et par la lecture sélective de données géométriques et paramétriques dans la-

Fig. 1



REFERENCES CITED IN THE DESCRIPTION

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