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(54) Titre : VARIETE DE SOJA XB23K11 A HAUT RENDEMENT

(54) Title: HIGH YIELDING SOYBEAN VARIETY XB23K11

(57) **Abrégé/Abstract:**

According to the invention, there is provided a novel soybean variety designated XB23K11. This invention thus relates to the seeds of soybean variety XB23K11, to the plants of soybean XB23K11 to plant parts of soybean variety XB23K11 and to methods for producing a soybean plant produced by crossing plants of the soybean variety XB23K11 with another soybean plant, using XB23K11 as either the male or the female parent.

Abstract

According to the invention, there is provided a novel soybean variety designated XB23K11. This invention thus relates to the seeds of soybean variety XB23K11, to the plants of soybean XB23K11 to plant parts of soybean variety XB23K11 and to methods for producing a soybean plant produced by crossing plants of the soybean variety XB23K11 with another soybean plant, using XB23K11 as either the male or the female parent.

HIGH YIELDING SOYBEAN VARIETY XB23K11

FIELD OF INVENTION

This invention relates generally the field of soybean breeding, specifically relating to a high yielding soybean variety designated XB23K11

BACKGROUND

The present invention relates to a new and distinctive soybean variety designated XB23K11, which has been the result of years of careful breeding and selection in a comprehensive soybean breeding program. There are numerous steps involving significant technical human intervention in the development of any novel, desirable plant germplasm. Plant breeding begins with the analysis and definition of problems and weaknesses of the current germplasm, the establishment of program goals, and the definition of specific breeding objectives. The next step is selection of germplasm that possess the traits to meet the program goals. The goal is to combine in a single variety an improved combination of desirable traits from the parental germplasm. These important traits may include, but are not limited to higher seed yield, resistance to diseases and/or insects, tolerance to drought and/or heat, altered fatty acid profile(s), abiotic stress tolerance, improvements in compositional traits, and better agronomic characteristics.

These processes, which lead to the final step of marketing and distribution, can take from six to twelve years of significant technical human intervention starting from the time the first cross is made. Therefore, development of new varieties is a time-consuming process that requires precise forward planning, efficient use of resources, and a minimum of changes in direction. The development of a new variety typically involves the coordinated effort of a team of scientists, including plant breeders, molecular biologists, plant pathologists, entomologists, agronomists, biochemists, bioinformaticians, market analysts, and automation specialists.

Soybean (*Glycine max*) is an important and valuable field crop. Thus, a continuing goal of soybean breeders is to develop stable, high yielding soybean varieties that are agronomically sound. The reasons for this goal are to maximize the amount of grain produced on the land used and to supply

food for both animals and humans. To accomplish this goal, the soybean breeder must select and develop soybean plants that have the traits that result in superior varieties.

Pioneer soybean research scientists develop over 500,000 potential new varieties each year. Of those new varieties, 40-65 are actually selected for commercial use.

The soybean is the world's leading source of vegetable oil and protein meal. The oil extracted from soybeans is used for cooking oil, margarine, and salad dressings. Soybean oil is composed of saturated, monounsaturated, and polyunsaturated fatty acids. It has a typical composition of 11% palmitic, 4% stearic, 25% oleic, 50% linoleic, and 9% linolenic fatty acid content ("Economic Implications of Modified Soybean Traits Summary Report", Iowa Soybean Promotion Board & American Soybean Association Special Report 92S, May 1990). Changes in fatty acid composition for improved oxidative stability and nutrition are also important traits. Industrial uses for processed soybean oil include ingredients for paints, plastics, fibers, detergents, cosmetics, and lubricants. Soybean oil may be split, inter-esterified, sulfurized, epoxidized, polymerized, ethoxylated, or cleaved. Designing and producing soybean oil derivatives with improved functionality, oliochemistry, is a rapidly growing field. The typical mixture of triglycerides is usually split and separated into pure fatty acids, which are then combined with petroleum-derived alcohols or acids, nitrogen, sulfonates, chlorine, or with fatty alcohols derived from fats and oils.

Soybean is also used as a food source for both animals and humans. Soybean is widely used as a source of protein for animal feeds for poultry, swine, and cattle. During processing of whole soybeans, the fibrous hull is removed and the oil is extracted. The remaining soybean meal is a combination of carbohydrates and approximately 50% protein.

For human consumption soybean meal is made into soybean flour which is processed to protein concentrates used for meat extenders or specialty pet foods. Production of edible protein ingredients from soybean offers healthy, less expensive replacements for animal protein in meats as well as dairy-type products.

SUMMARY

According to the invention, there is provided a novel soybean variety designated XB23K11. This invention thus relates to the seeds of soybean variety XB23K11, to the plants of soybean XB23K11, to plant parts of soybean variety XB23K11 and to methods for producing a soybean plant produced by crossing soybean variety XB23K11 with another soybean plant, using XB23K11 as either the male or the female parent. This invention also relates to methods for introgressing a transgenic or mutant trait into soybean variety XB23K11 and to the soybean plants and plant parts produced by those methods. This invention also relates to soybean varieties or breeding varieties and plant parts derived from soybean variety XB23K11, to methods for producing other soybean varieties or plant parts derived from soybean variety XB23K11 and to the soybean plants, varieties, and their parts derived from use of those methods. This invention further relates to soybean seeds, plants, and plant parts produced by crossing the soybean variety XB23K11 with another soybean variety.

An aspect of the invention is to provide a plant cell from a soybean plant designated variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein soybean variety XB23K11 comprises a first transgene conferring glyphosate resistance. The plant cell can be a seed cell. The plant cell can further comprise a second transgene. Also provided is a plant cell from a plant tissue culture produced from protoplasts or regenerable cells from the plant cell above.

Another aspect of the invention is to provide a plant cell from a soybean plant, or a plant cell from a part of the soybean plant, wherein the soybean plant is produced by growing seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618.

Another aspect of the invention is to provide a plant cell from a soybean plant or soybean seed which is a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean

variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions.

Another aspect of the invention is to provide a plant cell from a soybean plant or soybean seed which is a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11.

Another aspect of the invention is to provide a plant cell from a descendant of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant comprises heterozygous alleles of variety XB23K11. The plant cell of can be a seed cell.

Another aspect of the invention is to provide a plant cell from a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein XB23K11 comprises a first transgene conferring glyphosate resistance, and wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, and wherein the descendant or subline further comprises a second transgene.

Another aspect of the invention is to provide a plant cell from a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein XB23K11 comprises a first transgene conferring glyphosate resistance, and wherein the descendant or subline is essentially derived from soybean variety XB23K11, and wherein the descendant or subline further comprises a second transgene.

Another aspect of the invention is to provide a plant cell from a soybean plant, or a plant cell from a part of the soybean plant, wherein the plant expresses all the physiological and morphological characteristics of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618.

Another aspect of the invention is to provide an F1 plant cell from an F1 soybean plant, or a plant cell from a part of the F1 soybean plant, wherein the F1 soybean plant is the product of a cross between a first parent and a second parent, wherein either the first parent or second parent is a plant from soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, and wherein the F1 comprises heterozygous alleles of variety XB23K11.

Another aspect of the invention is to provide the use of a soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, to breed a soybean plant.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, to breed a soybean plant.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, to breed a soybean plant.

Another aspect of the invention is to provide the use of soybean variety XB23K11 seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618 as a recipient of a conversion locus.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, as a recipient of a conversion locus.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11

having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, as a recipient of a conversion locus.

Another aspect of the invention is to provide the use of soybean variety XB23K11 seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, to cross with another soybean plant.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, to cross with another soybean plant.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11 seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, to cross with another soybean plant.

Another aspect of the invention is to provide the use of soybean variety XB23K11 seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618 and comprising a first transgene for glyphosate resistance, to introduce a second transgene.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618 and comprising a first transgene for glyphosate resistance, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, to introduce a second transgene.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618 and comprising a first transgene for glyphosate resistance, wherein the

descendant or subline is essentially derived from soybean variety XB23K11, to introduce a second transgene.

Another aspect of the invention is to provide the use of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, for oil or protein production.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, for oil or protein production.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, for oil or protein production.

Another aspect of the invention is to provide the use of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, to grow a crop.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, to grow a crop.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, to grow a crop.

Another aspect of the invention is to provide the crushed non-viable soybean seeds from soybean variety XB23K11, seeds of soybean variety

XB23K11 having been deposited under ATCC Accession Number PTA-11618.

Another aspect of the invention is to provide crushed non-viable soybean seeds from a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions.

Another aspect of the invention is to provide crushed non-viable soybean seeds from a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11.

Another aspect of the invention is to provide the use of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, to produce a genetic marker profile. The genetic marker profile can be used for marker assisted selection.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, to produce a genetic marker profile. The genetic marker profile can be used for marker assisted selection.

Another aspect of the invention is to provide the use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, to produce a genetic marker profile. The genetic marker profile can be used for marker assisted selection.

Definitions

Certain definitions used in the specification are provided below. Also in the examples which follow, a number of terms are used. In order to provide a clear and consistent understanding of the specification and claims, the following definitions are provided:

AERBLT = AWB = AERIAL WEB BLIGHT. Aerial web blight is caused by the fungus *Rhizoctonia solani*, which can also cause seedling blight and root rot. Stems, flowers, pods, petioles, and leaves are susceptible to formation of lesions. Tolerance to Aerial Web Blight is rated on a scale of 1 to 9, with a score of 1 being very susceptible, ranging up to a score of 9 being tolerant. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

ALLELE. Any of one or more alternative forms of a genetic sequence. In a diploid cell or organism, the two alleles of a given sequence typically occupy corresponding loci on a pair of homologous chromosomes.

ANTHESIS. The time of a flower's opening.

APHID ANTIBIOSIS. Aphid antibiosis is the ability of a variety to reduce the survival, growth, or reproduction of aphids that feed on it. Screening scores are based on the ability of the plant to decrease the rate of aphid reproduction. Plants are compared to resistant and susceptible check plants grown in the same experiment. Scores of 1 = susceptible, 3 = below average, 5 = average, 7 = above average, and 9 = exceptional tolerance. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

APHID ANTIXENOSIS. Aphid antixenosis is a property of a variety to reduce the feeding of aphids upon the plant, this is also known as nonpreference. Screening scores are based on the ability of the plant to decrease the rate of aphid reproduction. Plants are compared to resistant and susceptible check plants grown in the same experiment. Scores of 1 = susceptible plants covered with aphids, plants may show severe damage such as stunting and/or necrosis, equivalent or worse when compared to susceptible check, 3 = below average, plants show major damage such as stunting and/or foliar necrosis, 5 = moderately susceptible, 7 = above average, about 50 aphids on the plant, plant does not exhibit signs of plant

stress, and 9 = exceptional tolerance, very few aphids on the plant, equivalent or better when compared to a resistant check. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

BACKCROSSING. Process in which a breeder crosses a donor parent variety possessing a desired trait or traits to a recurrent parent variety (which is agronomically superior but lacks the desired level or presence of one or more traits) and then crosses the resultant progeny back to the recurrent parent one or more times. Backcrossing can be used to introduce one or more desired traits from one genetic background into another background that is lacking the desired traits.

BREEDING. The genetic manipulation of living organisms, including application of agricultural and/or biotechnological tools, methods and/or processes to create useful new distinct varieties.

BU/A = Bushels per Acre. The seed yield in bushels/acre is the actual yield of the grain at harvest.

BROWN STEM ROT = BSR = Brown Stem Rot Tolerance. This is a visual disease score from 1 to 9 comparing all genotypes in a given test. The score is based on leaf symptoms of yellowing, necrosis, and on inner stem rotting caused by *Phialophora gregata*. A score of 1 indicates severe symptoms of leaf yellowing and necrosis. Increasing visual scores from 2 to 8 indicate additional levels of tolerance, while a score of 9 indicates no symptoms. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

BSRLF= Brown Stem Rot disease rating based solely on leaf disease symptoms. This is a visual disease score from 1 to 9 comparing all genotypes in a given test. A score of 1 indicates severe leaf yellowing and necrosis. Increasing visual scores from 2 to 8 indicate additional levels of tolerance, while a score of 9 indicates no leaf symptoms. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

BSRSTM = Brown Stem Rot disease rating based solely on stem disease symptoms. This is a visual disease score from 1 to 9 comparing all genotypes in a given test. A score of 1 indicates severe necrosis on the inner

stem tissues. Increasing visual scores from 2 to 8 indicate additional levels of tolerance, while a score of 9 indicates no inner stem symptoms. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

CELL. Cell as used herein includes a plant cell, whether isolated, in tissue culture, or incorporated in a plant or plant part.

CERK = CERCOSPORA TOLERANCE. A fungal disease caused by *Cercospora kukuchii* which can be identified by mottled purple-to-orange discoloration of the uppermost leaves of the soybean plant. Infected seeds typically have a purple discoloration, which is commonly referred to as purple seed stain. Plants are visually scored from 1 to 9 comparing all genotypes in a given test. A score of 1 indicates severe discoloration of the leaves, while a score of 9 indicates no symptoms. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

CRDC = CHARCOAL ROT DISEASE. A fungal disease caused by *Macrophomina phaseolina* that is enhanced by hot and dry conditions, especially during reproductive growth stages. Tolerance score is based on observations of the comparative ability to tolerate drought and limit losses from charcoal rot infection among various soybean varieties. A score of 1 indicates severe charcoal rot on the roots and dark microsclerotia on the lower stem. Increasing visual scores from 2 to 8 indicate additional levels of tolerance, while a score of 9 indicates no lower stem and/or root rot. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

CHLORIDE SENSITIVITY. This is a measure of the chloride concentration in the plant tissue from 1 to 9. The higher the score the lower the concentration of chloride in the tissue measured. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

CW = Canopy Width. This is a visual observation of the canopy width which is scored from 1 to 9 comparing all genotypes in a given test. A score of 1 = very narrow, while a score of 9 = very bushy.

CNKR = STEM CANKER TOLERANCE. This is a visual disease score from 1 to 9 comparing all genotypes in a given field test. The score is based upon field reaction to the disease. Two causative agents have been identified, *Diaporthe phaseolorum* var. *caulivora*, and *Diaporthe phaseolorum* var. *meridionalis*, which tend to impact different geographic regions, with *D. phaseolorum* var. *caulivora* identified as the causative agent for Northern stem canker, and *D. phaseolorum* var. *meridionalis* identified as the causative agent for Southern stem canker. CNKST indicates the tolerance score for Southern stem canker. A score of 1 indicates susceptibility to the disease, whereas a score of 9 indicates the line is resistant to the disease. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

CNKSG = STEM CANKER GENE. Resistance based on a specific gene that confers specific resistance or susceptibility to a specific race of Stem Canker. The score is based upon a reaction of toothpick inoculation with a race of stem canker. A score of 1 indicates severe stem canker lesions, similar to a known susceptible check variety, whereas a score of 9 indicates no disease symptoms, consistent with a known resistant check variety. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

COTYLEDON. A cotyledon is a type of seed leaf. The cotyledon contains the food storage tissues of the seed.

CROSS-POLLINATION. Fertilization by the union of two gametes from different plants.

DIPLOID. A cell or organism having two sets of chromosomes.

DM = DOWNY MILDEW. A fungal disease caused by *Peronospora manshurica* in soybean. Symptoms first appear on leaves, which can spread to pods without obvious external symptoms, and further spread to seed. Infected seed may have a dull white appearance. The tolerance score is based on observations of symptoms on the leaves of plants regarding leaf damage and/or level of infection. On a scale of 1 to 9, a score of 1 indicates severe symptoms, whereas a score of 9 indicates no disease symptoms. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

ELITE VARIETY. A variety that is sufficiently homozygous and homogeneous to be used for commercial grain production. An elite variety may also be used in further breeding.

EMBRYO. The embryo is the small plant contained within a mature seed.

EMGSC = Emergence Score = Field Emergence. A score based upon speed and strength of emergence at sub-optimal conditions. Rating is done at the unifoliate to first trifoliate stages of growth. A score using a 1 to 9 scale is given, with 1 being the poorest and 9 the best. Scores of 1, 2, and 3 = degrees of unacceptable stands; slow growth and poor plant health. Scores of 4, 5, 6 = degrees of less than optimal stands; moderate growth and plant health. Scores of 7, 8, 9 = degrees of optimal stands; vigorous growth and plant health.

FEC = Iron-deficiency Chlorosis. Plants are scored 1 to 9 based on visual observations. A score of 1 indicates the plants are dead or dying from iron-deficiency chlorosis, a score of 5 means plants have intermediate health with some leaf yellowing, and a score of 9 means no stunting of the plants or yellowing of the leaves. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

FEY = FROGEYE LEAF SPOT. This is a visual fungal disease score from 1 to 9 comparing all genotypes in a given experiment. The score is based upon the number and size of leaf lesions. A score of 1 indicates severe leaf necrosis spotting, whereas a score of 9 indicates no lesions. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

FLOWER COLOR. Data values include: P = purple and W = white.

GENE SILENCING. The interruption or suppression of the expression of a nucleic acid sequence and/ or polypeptide sequence at the level of transcription or translation.

GENOTYPE. Refers to the genetic constitution of a cell or organism.

PLANT HABIT. This refers to the physical appearance of a plant. It can be determinate (Det), semi-determinate, intermediate, or indeterminate (Ind). In soybeans, indeterminate varieties are those in which stem growth is not limited by formation of a reproductive structure (*i.e.*, flowers, pods and

seeds) and hence growth continues throughout flowering and during part of pod filling. The main stem will develop and set pods over a prolonged period under favorable conditions. In soybeans, determinate varieties are those in which stem growth ceases at flowering time. Most flowers develop simultaneously, and most pods fill at approximately the same time. The terms semi-determinate and intermediate are also used to describe plant habit and are defined in Bernard, R.L. (1972) "Two genes affecting stem termination in soybeans." *Crop Science* 12:235-239; Woodworth, C.M. (1932) "Genetics and breeding in the improvement of the soybean." *Bull. Agric. Exp. Stn. (Illinois)* 384:297-404; and Woodworth, C.M. (1933) "Genetics of the Soybean." *J. Am. Soc. Agron.* 25:36-51.

HAPLOID. A cell or organism having one set of the two sets of chromosomes in a diploid cell or organism.

HERBRES = Herbicide Resistance. This indicates that the plant is more tolerant to the herbicide shown than the level of herbicide tolerance exhibited by wild type plants. A designation of 'RR' indicates tolerance to glyphosate, a designation of 'GAT' indicates tolerance to glyphosate, and a designation of 'STS' indicates tolerance to sulfonylurea herbicides.

HGT = Plant Height. Plant height is taken from the top of the soil to the top pod of the plant and is measured in inches.

HILUM. This refers to the scar left on the seed which marks the place where the seed was attached to the pod prior to harvest. Hila Color data values include: BR = brown; TN = tan; Y = yellow; BL = black; IB = Imperfect Black; BF = buff. Tan hila may also be designated as imperfect yellow (IY).

HYPL = Hypocotyl length = Hypocotyl elongation. This score indicates the ability of the seed to emerge when planted 3" deep in sand pots and with a controlled temperature of 25°C. The number of plants that emerge each day are counted. Based on this data, each genotype is given a score from 1 to 9 based on its rate of emergence and the percent of emergence. A score of 1 indicates a very poor rate and percent of emergence, an intermediate score of 5 indicates average ratings, and a score of 9 indicates an excellent rate and percent of emergence.

HYPOCOTYL. A hypocotyl is the portion of an embryo or seedling between the cotyledons and the root.

LDGSEV = Lodging Resistance = Harvest Standability. Lodging is rated on a scale of 1 to 9. A score of 1 indicates plants that are lying on the ground, a score of 5 indicates plants are leaning at a 45° angle in relation to the ground, and a score of 9 indicates erect plants.

LEAFLETS. These are parts of the plant shoot involved in the manufacture of food for the plant by the process of photosynthesis.

LINKAGE. Refers to a phenomenon wherein alleles on the same chromosome tend to segregate together more often than expected by chance if their transmission was independent.

LINKAGE DISEQUILIBRIUM. Refers to a phenomenon wherein alleles tend to remain together in linkage groups when segregating from parents to offspring, with a greater frequency than expected from their individual frequencies.

LLC = Oil with three percent or less linolenic acid is classified as low linolenic oil. Linolenic acid is one of the five most abundant fatty acids in soybean seeds. It is measured by gas chromatography and is reported as a percent of the total oil content.

LLE = Linoleic Acid Percent. Linoleic acid is one of the five most abundant fatty acids in soybean seeds. It is measured by gas chromatography and is reported as a percent of the total oil content.

LLN = Linolenic Acid Percent. Linolenic acid is one of the five most abundant fatty acids in soybean seeds. It is measured by gas chromatography and is reported as a percent of the total oil content.

LOCUS. A defined segment of DNA.

PRM = PRMMAT= Predicted Relative Maturity = RM = Relative Maturity. Soybean maturities are divided into relative maturity groups (00, 0, I, II, III, IV,...X or 00, 0, 1, 2, 3,...10). Within a maturity group are sub-groups. A sub-group is a tenth of a relative maturity group (for example, a relative maturity of 1.3 would indicate a group 1 and subgroup 3). Within narrow comparisons, the difference of a tenth of a relative maturity group equates very roughly to a day difference in maturity at harvest.

MAT ABS = ABSOLUTE MATURITY. This term is defined as the length of time from planting to complete physiological development (maturity). The period from planting until maturity is reached is measured in days, usually

in comparison to one or more standard varieties. Plants are considered mature when 95% of the pods have reached their mature color.

MATURITY GROUP. This refers to an agreed-on industry division of groups of varieties, based on the zones in which they are adapted primarily according to day length or latitude. They consist of very long day length varieties (Groups 000, 00, 0), and extend to very short day length varieties (Groups VII, VIII, IX, X).

NARROW ROWS. Term indicates 7" and 15" row spacing.

NEI DISTANCE. A quantitative measure of percent similarity between two lines. Nei's distance between lines A and B can be defined as $1 - ((2 * \text{number alleles in common}) / (\text{number alleles in A} + \text{number alleles in B}))$. For example, if lines A and B are the same for 95 out of 100 alleles, the Nei distance would be 0.05. If lines A and B are the same for 98 out of 100 alleles, the Nei distance would be 0.02. Free software for calculating Nei distance is available on the internet at multiple locations such as, e.g., evolution.genetics.washington.edu/phylip.html. See Nei & Li (1979) Proc Natl Acad Sci USA 76:5269-5273.

NUCLEIC ACID. An acidic, chainlike biological macromolecule consisting of multiple repeat units of phosphoric acid, sugar, and purine and pyrimidine bases.

OIL = OIL PERCENT = OIL (%). Soybean seeds contain a considerable amount of oil. Oil is measured by NIR spectrophotometry and is reported as a percentage basis.

OIL/MEAL TYPE. Designates varieties specially developed with the following oil traits: HLC = High Oleic oil; LLC = Low Linolenic ($\leq 3\%$ linolenic content); ULC = Ultra Low Linolenic oil ($\leq 1\%$ linolenic oil content); HSC = High Sucrose meal; LPA = Low Phytic Acid; LST = Low Saturate oil; Blank = Conventional variety/oil composition.

OLC = OLEIC ACID PERCENT. Oleic acid is one of the five most abundant fatty acids in soybean seeds. It is measured by gas chromatography and is reported as a percent of the total oil content.

PEDIGREE DISTANCE. Relationship among generations based on their ancestral links as evidenced in pedigrees. May be measured by the distance of the pedigree from a given starting point in the ancestry.

PERCENT IDENTITY. Percent identity as used herein refers to the comparison of the homozygous alleles of two soybean varieties. Percent identity is determined by comparing a statistically significant number of the homozygous alleles of two developed varieties. For example, a percent identity of 90% between soybean variety 1 and soybean variety 2 means that the two varieties have the same allele at 90% of the loci used in the comparison.

PERCENT SIMILARITY. Percent similarity as used herein refers to the comparison of the homozygous alleles of a soybean variety such as XB23K11 with another plant, and if the homozygous allele of XB23K11 matches at least one of the alleles from the other plant, then they are scored as similar. Percent similarity is determined by comparing a statistically significant number of loci and recording the number of loci with similar alleles as a percentage. A percent similarity of 90% between XB23K11 and another plant means that XB23K11 matches at least one of the alleles of the other plant at 90% of the loci used in the comparison.

PLANT. As used herein, the term "plant" includes reference to an immature or mature whole plant, including a plant from which seed or grain or anthers have been removed. Seed or embryo that will produce the plant is also considered to be the plant.

PLANT PARTS. As used herein, the term "plant parts" includes leaves, stems, roots, root tips, anthers, seed, grain, embryos, pollen, ovules, flowers, cotyledon, hypocotyl, pod, flower, shoot, stalk, tissue, tissue cultures, cells and the like.

PLM or PALMITIC ACID PERCENT. Palmitic acid is one of the five most abundant fatty acids in soybean seeds. It is measured by gas chromatography and is reported as a percent of the total oil content.

PMG infested soils. Soils containing *Phytophthora sojae*.

POD. This refers to the fruit of a soybean plant. It consists of the hull or shell (pericarp) and the soybean seeds. Pod Color data values include: BR = brown; TN = tan.

PRT or PHYTOPHTHORA FIELD TOLERANCE. Tolerance to *Phytophthora* root rot is rated on a scale of 1 to 9, with a score of 1 indicating the plants have no tolerance to *Phytophthora*, ranging to a score of 9 being

the best or highest tolerance. PRTLAB indicates the tolerance was scored using plants in lab assay experiments. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

PHYTOPHTHORA RESISTANCE GENE (*Rps*). Various Phytophthora resistance genes are known and include but are not limited to: *Rps1-a* = resistance to races 1-2, 10-11, 13-8, 24; *Rps1-c* = resistance to races 1-3, 6-11, 13, 15, 17, 21, 23, 24, 26, 28-30, 32, 34, 36; *Rps1-k* = resistance to races 1-11, 13-15, 17, 18, 21-24, 26, 36, 37; *Rps3-a* = resistance to races 1-5, 8, 9, 11, 13, 14, 16, 18, 23, 25, 28, 29, 31-35, 39-41, 43-45, 47-52, 54; *Rps3-c* = resistance to races 1-4, 10-16, 18-36, 38-54; *Rps6* = resistance to races 1-4, 10, 12, 14-16, 18-21, 25, 28, 33-35; and, *Rps8* = resistance to races 1-5, 9, 13-15, 21, 25, 29, 32. As reported in Table 1 "-" or " " indicates that a specific gene for resistance has not been identified to date.

PRO = PROTN = PROTN (%) = PROTEIN PERCENT. Soybean seeds contain a considerable amount of protein. Protein is generally measured by NIR spectrophotometry, and is reported as a percent on a dry weight basis.

PUBESCENCE. This refers to a covering of very fine hairs closely arranged on the leaves, stems and pods of the soybean plant. Pubescence color data values include: L = Light Tawny; T = Tawny; G = Gray.

R160 = Palmitic Acid percentage. Percentage of palmitic acid as determined using methods described in Reske *et al.* (1997) "Triacylglycerol Composition and Structure in Genetically Modified Sunflower and Soybean Oils" JAOCS 74:989-998.

R180 = Stearic acid percentage. Percentage of Stearic acid as determined using methods described in Reske *et al.* (1997) JAOCS 74:989-998.

R181 = Oleic acid percentage. Percentage of oleic acid as determined using methods described in Reske *et al.* (1997) JAOCS 74:989-998.

R182 = Linoleic acid percentage. Percentage of linoleic acid as determined using methods described in Reske *et al.* (1997) JAOCS 74:989-998.

R183 = Linolenic acid percentage. Percentage of linolenic acid as determined using methods described in Reske *et al.* (1997) JAOCS 74:989-998.

RESISTANCE. As used herein, resistance is synonymous with tolerance and is used to describe the ability of a plant to withstand exposure to an insect, disease, herbicide, environmental stress, or other condition. A resistant plant variety will be able to better withstand the insect, disease pathogen, herbicide, environmental stress, or other condition as compared to a non-resistant or wild-type variety.

RKI = ROOT-KNOT NEMATODE, Southern. Southern root knot nematode, *Meloidogyne incognita*, is a plant parasite that can cause major damage. Resistance is visually scored on a range from 1 to 9 comparing all genotypes in a given experiment. The score is determined by digging plants to visually score the roots for presence or absence of galling. A score of 1 indicates large severe galling covering most of the root system which results in pre-mature death from decomposition of the root system (susceptible). A score of 9 indicates that there is no galling of the roots (resistant). Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

RKA = ROOT-KNOT NEMATODE, Peanut. Peanut root knot nematode, *Meloidogyne arenaria*, is a plant parasite that can cause major damage. Resistance is visually scored on a range from 1 to 9 comparing all genotypes in a given experiment. This is a visual disease score from 1 to 9 comparing all genotypes in a given experiment. The score is determined by digging plants to score the roots for presence or absence of galling. A score of 1 indicates large severe galling covering most of the root system which results in pre-mature death from decomposition of the root system (susceptible). A score of 9 indicates that there is no galling of the roots (resistant). Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

SCN = SOYBEAN CYST NEMATODE RESISTANCE = Cyst Nematode Resistance. The score is based on resistance to a particular race of soybean cyst nematode (*Heterodera glycines*), such as race 1, 2, 3, 5 or 14. Scores are from 1 to 9 and indicate visual observations of resistance as

compared to other genotypes in the test. A score of 1 indicates nematodes are able to infect the plant and cause yield loss, while a score of 9 indicates SCN resistance. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

SCN Resistance Source. There are three typical sources of genetic resistance to SCN: PI88788, PI548402 (also known as Peking), and PI437654 (also known as Hartwig).

SCN infected soils. Soils containing soybean cyst nematode.

SD VIG or Seedling Vigor. The score is based on the speed of emergence of the plants within a plot relative to other plots within an experiment. A score of 1 indicates no plants have expanded first leaves, while a score of 9 indicates that 90% of plants growing have expanded first leaves.

SDS or SUDDEN DEATH SYNDROME. SDS is caused by the fungal pathogen formerly known as *Fusarium solani f.sp. glycines*, which is currently known as *Fusarium virguliforme* (see, e.g., Aoki *et al.* (2003) *Mycologia* 95:660-684). Tolerance to Sudden Death Syndrome is rated on a scale of 1 to 9, with a score of 1 being very susceptible ranging up to a score of 9 being tolerant. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

SEED COAT LUSTER. Data values include D = dull; S = shiny.

SEED SIZE SCORE. This is a measure of the seed size from 1 to 9. The higher the score, the smaller the seed size measured.

SPLB = S/LB= Seeds per Pound. Soybean seeds vary in seed size, therefore, the number of seeds required to make up one pound also varies. This affects the pounds of seed required to plant a given area, and can also impact end uses.

SHATTR or Shattering. This refers to the amount of pod dehiscence prior to harvest. Pod dehiscence involves seeds falling from the pods to the soil. This is a visual score from 1 to 9 comparing all genotypes within a given test. A score of 1 indicates 100% of the pods are opened, while a score of 9 means pods have not opened and no seeds have fallen out.

SHOOTS. These are a portion of the body of the plant. They consist of stems, petioles and leaves.

STC or Stearic Acid Percent. Stearic acid is one of the five most abundant fatty acids in soybean seeds. It is measured by gas chromatography and is reported as a percent of the total oil content.

SUBLINE. Although XB23K11 contains substantially fixed genetics, and is phenotypically uniform and with no off-types expected, there still remains a small proportion of segregating loci either within individuals or within the population as a whole. A breeder of ordinary skill in the art may fix these loci by making them more uniform in order to optimize the performance of the variety. Examples of this type of approach are described in the "breeding bias" methods described in U.S. Patent No. 5,437,697 and/or US2005/0071901 may be utilized by a breeder of ordinary skill in the art to further purify the variety in order to increase one or more aspects of its performance.

WHMD or WHITE MOLD TOLERANCE. This is a fungal disease caused by *Sclerotinia sclerotiorum* that creates mycelial growth and death of plants. Tolerance to white mold is scored from 1 to 9 by visually comparing all genotypes in a given test. A score of 1 indicates complete death of the experimental unit while a score of 9 indicates no symptoms. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

VARIETY. A substantially homozygous soybean line and minor modifications thereof that retain the overall genetics of the soybean line including but not limited to a subline, a locus conversion, a mutation, a transgenic, or a somaclonal variant. Variety includes seeds, plants, plant parts, and/or seed parts of the instant soybean line.

HIGH YIELD ENVIRONMENTS. Areas which lack normal stress, typically having sufficient rainfall, water drainage, low disease pressure, and low weed pressure.

TOUGH ENVIRONMENTS. Areas which have stress challenges, opposite of a high yield environment.

DETAILED DESCRIPTION

Soybean variety XB23K11 has shown uniformity and stability for all traits, as described in the following variety description information. Soybean

variety XB23K11 was developed from a cross using ZB28S05 as a female parent with 93M13 as a male parent. Variety XB23K11 is an F2-derived line which was advanced to the F2 generation by modified single-seed descent. It has been self-pollinated a sufficient number of generations, with careful attention to uniformity of plant type to ensure a sufficient level of homozygosity and phenotypic stability. The variety has been increased with continued observation for uniformity. Variety XB23K11 is a uniform and stable variety. XB23K11 has valuable traits such as high yield for maturity, resistance to glyphosate, resistance to soybean cyst nematodes, and resistance to *Phytophthora megasperma*, among others as shown in Tables 1 and 2.

A description of soybean variety XB23K11 is provided in Table 1. Traits reported are average values for all locations and years or samples measured. Preliminary scores are reported as double digits, for example '55' indicates a preliminary score of 5 on the scale of 1 to 9.

Soybean variety XB23K11, being substantially homozygous, can be reproduced by planting seeds of the variety, growing the resulting soybean plants under self-pollinating or sib-pollinating conditions, and harvesting the resulting seed, using techniques familiar to the agricultural arts. Development of soybean variety XB23K11 is shown in the breeding history summary in Table 4.

Performance Examples of XB23K11

As shown in Table 2, the traits and characteristics of soybean variety XB23K11 are given in paired comparisons with other varieties. Traits reported are mean values for all locations and years where paired comparison data was obtained.

FURTHER EMBODIMENTS

Genetic Marker Profile

In addition to phenotypic observations, a plant can also be identified by its genotype. The genotype of a plant can be characterized through a genetic marker profile which can identify plants of the same variety or a related variety, or which can be used to determine or validate a pedigree. Genetic

marker profiles can be obtained by techniques such as restriction fragment length polymorphisms (RFLPs), randomly amplified polymorphic DNAs (RAPDs), arbitrarily primed polymerase chain reaction (AP-PCR), DNA amplification fingerprinting (DAF), sequence characterized amplified regions (SCARs), amplified fragment length polymorphisms (AFLPs), simple sequence repeats (SSRs) also referred to as microsatellites, or single nucleotide polymorphisms (SNPs). For example, see Cregan *et al.* (1999) "An Integrated Genetic Linkage Map of the Soybean Genome" *Crop Science* 39:1464-1490, and Berry *et al.* (2003) "Assessing Probability of Ancestry Using Simple Sequence Repeat Profiles: Applications to Maize Inbred Lines and Soybean Varieties" *Genetics* 165:331-342.

Methods of characterizing soybean variety XB23K11, or a variety comprising the morphological and physiological characteristics of soybean variety XB23K11, are provided. In one example a method comprising isolating nucleic acids from a plant, a plant part, or a seed of soybean variety XB23K11, analyzing said nucleic acids to produce data, and recording the data for XB23K11 is provided. In some examples, the data is recorded on a computer readable medium. In other examples, the methods may further comprise using the data for soybean crossing, selection or advancement decisions. Crossing includes any type of plant breeding crossing method, including but not limited to outcrossing, selfing, backcrossing, locus conversion, introgression and the like.

Particular markers used for these purposes are not limited to any particular set of markers, but are envisioned to include any type of marker and marker profile which provides a means of distinguishing varieties. For example, one set of publicly available markers which could be used to screen and identify variety XB23K11 is disclosed in Table 3. In another example, one method of comparison is to use only homozygous loci for XB23K11.

Primers and PCR protocols for assaying these and other markers are disclosed in Soybase (sponsored by the USDA Agricultural Research Service and Iowa State University) located on the world wide web at 129.186.26.94/SSR.html. In addition to being used for identification of soybean variety XB23K11, and plant parts and plant cells of variety XB23K11, the genetic profile may be used to identify a soybean plant produced through

the use of XB23K11 or to verify a pedigree for progeny plants produced through the use of XB23K11. The genetic marker profile is also useful in breeding and developing backcross conversions.

The present invention comprises a soybean plant characterized by molecular and physiological data obtained from the representative sample of said variety deposited with the American Type Culture Collection (ATCC). Thus, plants, seeds, or parts thereof, having all or substantially all of the physiological and morphological characteristics of soybean variety XB23K11 are provided. Further provided is a soybean plant formed by the combination of the disclosed soybean plant or plant cell with another soybean plant or cell and comprising the homozygous alleles of the variety. A soybean plant comprising all of the physiological and morphological characteristics of soybean variety XB23K11 can be combined with another soybean plant in a soybean breeding program. In some examples the other soybean plant comprises all of the physiological and morphological characteristics of soybean variety XB23K11.

In some examples, a plant, a plant part, or a seed of soybean variety XB23K11 is characterized by producing a molecular profile. A molecular profile includes but is not limited to one or more genotypic and/or phenotypic profile(s). A genotypic profile includes but is not limited to a marker profile, such as a genetic map, a linkage map, a trait marker profile, a SNP profile, an SSR profile, a genome-wide marker profile, a haplotype, and the like. A molecular profile may also be a nucleic acid sequence profile, and/or a physical map. A phenotypic profile includes but is not limited to a protein expression profile, a metabolic profile, an mRNA expression profile, and the like.

Means of performing genetic marker profiles using SSR polymorphisms are well known in the art. A marker system based on SSRs can be highly informative in linkage analysis relative to other marker systems in that multiple alleles may be present. Another advantage of this type of marker is that, through use of flanking primers, detection of SSRs can be achieved, for example, by using the polymerase chain reaction (PCR), thereby eliminating the need for labor-intensive Southern hybridization. PCR detection is done

using two oligonucleotide primers flanking the polymorphic segment of repetitive DNA to amplify the SSR region.

Following amplification, markers can be scored by electrophoresis of the amplification products. Scoring of marker genotype is based on the size of the amplified fragment, which correlates to the number of base pairs of the fragment. While variation in the primer used or in laboratory procedures can affect the reported fragment size, relative values should remain constant regardless of the specific primer or laboratory used. When comparing varieties it is preferable if all SSR profiles are performed in the same lab.

Many useful primers are publicly available and may be found in Soybase or Cregan (1999 Crop Science 39:1464-1490). See also, WO 99/31964 "Nucleotide Polymorphisms in Soybean", U.S. Patent 6,162,967 "Positional Cloning of Soybean Cyst Nematode Resistance Genes", and U.S. Patent 7,288,386 "Soybean Sudden Death Syndrome Resistant Soybeans and Methods of Breeding and Identifying Resistant Plants".

The SSR profile of soybean plant XB23K11 can be used to identify plants comprising XB23K11 as a parent, since such plants will comprise the same homozygous alleles as XB23K11. Because the soybean variety is essentially homozygous at all relevant loci, most loci should have only one type of allele present. In contrast, a genetic marker profile of an F1 progeny should be the sum of those parents, e.g., if one parent was homozygous for allele X at a particular locus, and the other parent homozygous for allele Y at that locus, then the F1 progeny will be XY (heterozygous) at that locus. Subsequent generations of progeny produced by selection and breeding are expected to be of genotype XX (homozygous), YY (homozygous), or XY (heterozygous) for that locus position. When the F1 plant is selfed or sibbed for successive filial generations, the locus should be either X or Y for that position.

In addition, plants and plant parts substantially benefiting from the use of XB23K11 in their development, such as XB23K11 comprising a backcross conversion, transgene, or genetic sterility factor, may be identified by having a molecular marker profile with a high percent identity to XB23K11. Such a percent identity might be 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, 99%, 99.5%, or 99.9% identical to XB23K11.

The SSR profile of variety XB23K11 also can be used to identify essentially derived varieties and other progeny varieties developed from the use of XB23K11, as well as cells and other plant parts thereof. Plants of the invention include any plant having at least 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, 99%, 99.5%, or 99.9% of the markers in the SSR profile, and that retain 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, 99%, 99.5%, or 99.9% of the physiological and morphological characteristics of variety XB23K11 when grown under the same conditions. Such plants may be developed using the markers identified in WO 00/31964, U.S. Patent 6,162,967 and U.S. Patent 7,288,386. Progeny plants and plant parts produced using XB23K11 may be identified by having a molecular marker profile of at least 25%, 30%, 35%, 40%, 45%, 50%, 55%, 60%, 65%, 70%, 75%, 76%, 77%, 78%, 79%, 80%, 81%, 82%, 83%, 84%, 85%, 86%, 87%, 88%, 89%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, 99% or 99.5% genetic contribution from soybean variety XB23K11, as measured by either percent identity or percent similarity. Such progeny may be further characterized as being within a pedigree distance of XB23K11, such as within 1, 2, 3, 4, or 5 or less cross-pollinations to a soybean plant other than XB23K11, or a plant that has XB23K11 as a progenitor. Unique molecular profiles may be identified with other molecular tools such as SNPs and RFLPs.

Introduction of a new trait or locus into XB23K11

Variety XB23K11 represents a new base genetic variety into which a new locus or trait may be introgressed. Direct transformation and backcrossing represent two important methods that can be used to accomplish such an introgression.

A backcross conversion of XB23K11 occurs when DNA sequences are introduced through backcrossing (Hallauer *et al.* in Corn and Corn Improvement, Sprague and Dudley, Third Ed. 1998) with XB23K11 utilized as the recurrent parent. Both naturally occurring and transgenic DNA sequences may be introduced through backcrossing techniques. A backcross conversion may produce a plant with a trait or locus conversion in at least two or more backcrosses, including at least 2 backcrosses, at least 3 backcrosses, at least

4 backcrosses, at least 5 backcrosses, or more. Molecular marker assisted breeding or selection may be utilized to reduce the number of backcrosses necessary to achieve the backcross conversion. For example, see Openshaw *et al.*, "Marker-assisted Selection in Backcross Breeding". In: Proceedings Symposium of the Analysis of Molecular Data, August 1994, Crop Science Society of America, Corvallis, OR, which demonstrated that a backcross conversion can be made in as few as two backcrosses.

The complexity of the backcross conversion method depends on the type of trait being transferred (a single gene or closely linked genes compared to unlinked genes), the level of expression of the trait, the type of inheritance (cytoplasmic or nuclear), dominant or recessive trait expression, and the types of parents included in the cross. It is understood by those of ordinary skill in the art that for single gene traits that are relatively easy to classify, the backcross method is effective and relatively easy to manage. (See Hallauer *et al.* in Corn and Corn Improvement, Sprague and Dudley, Third Ed. 1998). Desired traits that may be transferred through backcross conversion include, but are not limited to, sterility (nuclear and cytoplasmic), fertility restoration, nutritional enhancements, drought tolerance, nitrogen utilization, altered fatty acid profile, low phytate, industrial enhancements, disease resistance (bacterial, fungal, or viral), insect resistance, and herbicide resistance. In addition, a recombination site itself, such as an FRT site, Lox site, or other site specific integration site, may be inserted by backcrossing and utilized for direct insertion of one or more genes of interest into a specific plant variety. A single locus may contain several transgenes, such as a transgene for disease resistance and a transgene for herbicide resistance. The gene for herbicide resistance may be used as a selectable marker and/or as a phenotypic trait. A single locus conversion of site specific integration system allows for the integration of multiple genes at a known recombination site in the genome.

The backcross conversion may result from either the transfer of a dominant allele or a recessive allele. Selection of progeny containing the trait of interest can be accomplished by direct selection for a trait associated with a dominant allele. Transgenes transferred via backcrossing typically function as a dominant single gene trait and are relatively easy to classify. Selection of progeny for a trait that is transferred via a recessive allele requires growing

and selfing the first backcross generation to determine which plants carry the recessive alleles. Recessive traits may require additional progeny testing in successive backcross generations to determine the presence of the locus of interest. The last backcross generation is usually selfed to give pure breeding progeny for the trait(s) being transferred, although a backcross conversion with a stably introgressed trait may also be maintained by further backcrossing to the recurrent parent with subsequent selection for the trait.

Along with selection for the trait of interest, progeny are selected for the phenotype of the recurrent parent. The backcross is a form of inbreeding, and the features of the recurrent parent are automatically recovered after successive backcrosses. Poehlman suggests from one to four or more backcrosses, but as noted above, the number of backcrosses necessary can be reduced with the use of molecular markers (Poehlman *et al.*, (1995) Breeding Field Crops, 4th Ed., Iowa State University Press, Ames, IA). Other factors, such as a genetically similar donor parent, may also reduce the number of backcrosses necessary. As noted by Poehlman, backcrossing is easiest for simply inherited, dominant, and easily recognized traits.

One process for adding or modifying a trait or locus in soybean variety XB23K11 comprises crossing XB23K11 plants grown from XB23K11 seed with plants of another soybean plant that comprises a desired trait lacking in XB23K11, selecting F1 progeny plants that possess the desired trait or locus to produce selected F1 progeny plants, crossing the selected progeny plants back to XB23K11 plants to produce backcross1 (BC1) progeny plants. The BC1F1 progeny plants that have the desired trait and the morphological characteristics of soybean variety XB23K11 are selected and backcrossed to XB23K11 to generate BC2F1 progeny plants. Additional backcrossing and selection of progeny plants with the desired trait will produce BC3F1, BC4F1, BC5F1, ...BCxF1 generations of plants. The backcross populations of XB23K11 may be further characterized as having the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown in the same environmental conditions and/or may be characterized by percent similarity or identity to XB23K11 as determined by SSR or other molecular markers. The above method may be utilized with fewer backcrosses in appropriate

situations, such as when the donor parent is highly related or molecular markers are used in one or more selection steps. Desired traits that may be used include those nucleic acids known in the art, some of which are listed herein, that will affect traits through nucleic acid expression or inhibition. Desired loci also include the introgression of FRT, Lox, and/or other recombination sites for site specific integration. Desired loci further include QTLs, which may also affect a desired trait.

In addition, the above process and other similar processes described herein may be used to produce first generation progeny soybean seed by adding a step at the end of the process that comprises crossing XB23K11 with the introgressed trait or locus with a different soybean plant and harvesting the resultant first generation progeny soybean seed.

Transgenes and transformation methods provide means to engineer the genome of plants to contain and express heterologous genetic elements, including but not limited to foreign genetic elements, additional copies of endogenous elements, and/or modified versions of native or endogenous genetic elements, in order to alter at least one trait of a plant in a specific manner that would be difficult or impossible to obtain with traditional plant breeding alone. Any heterologous DNA sequence(s), whether from a different species or from the same species, which are inserted into the genome using transformation, backcrossing, or other methods known to one of skill in the art are referred to herein collectively as transgenes. The sequences are heterologous based on sequence source, location of integration, operably linked elements, or any combination thereof. One or more transgenes of interest can be introduced into soybean variety XB23K11. Transgenic variants of soybean variety XB23K11 plants, seeds, cells, and parts thereof or derived therefrom are provided. Transgenic variants of XB23K11 comprise the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown in the same environmental conditions, and/or may be characterized or identified by percent similarity or identity to XB23K11 as determined by SSR or other molecular markers. In some examples, transgenic variants of soybean variety XB23K11 are produced by introducing at least one transgene of interest into soybean variety XB23K11 by transforming XB23K11 with a

polynucleotide comprising the transgene of interest. In other examples, transgenic variants of soybean variety XB23K11 are produced by introducing at least one transgene by introgressing the transgene into soybean variety XB23K11 by crossing.

In one example, a process for modifying soybean variety XB23K11 with the addition of a desired trait, said process comprising transforming a soybean plant of variety XB23K11 with a transgene that confers a desired trait is provided. Therefore, transgenic XB23K11 soybean cells, plants, plant parts, and seeds produced from this process are provided. In some examples, the desired trait may be one or more of herbicide resistance, insect resistance, disease resistance, decreased phytate, modified fatty acid profile, modified fatty acid content, carbohydrate metabolism, protein content, or oil content. The specific gene may be any known in the art or listed herein, including but not limited to a polynucleotide conferring resistance to imidazolinone, sulfonyleurea, protoporphyrinogen oxidase (PPO) inhibitors, hydroxyphenyl pyruvate dioxygenase (HPPD) inhibitors, glyphosate, glufosinate, triazine, 2,4-dichlorophenoxyacetic acid (2,4-D), dicamba, or benzonitrile herbicides; a polynucleotide encoding a *Bacillus thuringiensis* polypeptide, a polynucleotide encoding a phytase, a fatty acid desaturase (e.g., FAD-2, FAD-3), galactinol synthase, a raffinose synthetic enzyme; or a polynucleotide conferring resistance to soybean cyst nematode, brown stem rot, *Phytophthora* root rot, soybean mosaic virus, sudden death syndrome, or other plant pathogen.

Numerous methods for plant transformation have been developed, including biological and physical plant transformation protocols. See, for example, Miki *et al.*, "Procedures for Introducing Foreign DNA into Plants" in *Methods in Plant Molecular Biology and Biotechnology*, Glick, B.R. and Thompson, J.E. Eds. (CRC Press, Inc., Boca Raton, 1993) pages 67-88; and Armstrong (1999) "The First Decade of Maize Transformation: A Review and Future Perspective" *Maydica* 44:101-109. In addition, expression vectors and *in vitro* culture methods for plant cell or tissue transformation and regeneration of plants are available. See, for example, Gruber *et al.*, "Vectors for Plant Transformation" in *Methods in Plant Molecular Biology and Biotechnology*,

Glick, B.R. and Thompson, J.E. Eds. (CRC Press, Inc., Boca Raton, 1993) pages 89-119.

The most prevalent types of plant transformation methods involve the construction of an expression vector. Such a vector comprises a DNA sequence that contains a gene under the control of or operatively linked to a regulatory element, for example a promoter. The vector may contain one or more genes and one or more regulatory elements.

A genetic trait which has been engineered into the genome of a particular soybean plant may then be moved into the genome of another variety using traditional breeding techniques that are well known in the plant breeding arts. For example, a backcrossing approach is commonly used to move a transgene from a transformed soybean variety into an elite soybean variety, and the resulting backcross conversion plant would then contain the transgene(s).

Various genetic elements can be introduced into the plant genome using transformation. These elements include, but are not limited to genes; coding sequences; inducible, constitutive, and tissue specific promoters; enhancing sequences; and signal and targeting sequences.

Transgenic plants can be used to produce commercial quantities of a foreign protein. Thus, techniques for the selection and propagation of transformed plants, which are well understood in the art, yield a plurality of transgenic plants that are harvested in a conventional manner, and a heterologous protein then can be extracted from a tissue of interest or from total biomass. Protein extraction from plant biomass can be accomplished by known methods which are discussed, for example, by Heney and Orr (1981) *Anal. Biochem.* 114:92-6.

A genetic map can be generated that identifies the approximate chromosomal location of the integrated DNA molecule, for example via conventional restriction fragment length polymorphisms (RFLP), polymerase chain reaction (PCR) analysis, simple sequence repeats (SSR), and single nucleotide polymorphisms (SNP). For exemplary methodologies in this regard, see Glick and Thompson, *Methods in Plant Molecular Biology and Biotechnology*, pp. 269-284 (CRC Press, Boca Raton, 1993).

Wang *et al.* discuss “Large Scale Identification, Mapping and Genotyping of Single-Nucleotide Polymorphisms in the Human Genome”, *Science* (1998) 280:1077-1082, and similar capabilities are increasingly available for the soybean genome. Map information concerning chromosomal location is useful for proprietary protection of a subject transgenic plant. If unauthorized propagation is undertaken and crosses made with other germplasm, the map of the integration region can be compared to similar maps for suspect plants to determine if the latter have a common parentage with the subject plant. Map comparisons could involve hybridizations, RFLP, PCR, SSR, sequencing or combinations thereof, all of which are conventional techniques. SNPs may also be used alone or in combination with other techniques.

Likewise, plants can be genetically engineered to express various phenotypes of agronomic interest. Through the transformation of soybean the expression of genes can be altered to enhance disease resistance, insect resistance, herbicide resistance, agronomic, grain quality, and other traits. Transformation can also be used to insert DNA sequences which control or help control male-sterility. DNA sequences native to soybean as well as non-native DNA sequences can be transformed into soybean and used to alter levels of native or non-native proteins. Various promoters, targeting sequences, enhancing sequences, and other DNA sequences can be inserted into the genome for the purpose of altering the expression of proteins. Reduction of the activity of specific genes (also known as gene silencing or gene suppression) is desirable for several aspects of genetic engineering in plants.

Many techniques for gene silencing are well known to one of skill in the art, including but not limited to, knock-outs (such as by insertion of a transposable element such as *mu* (Vicki Chandler, *The Maize Handbook* ch. 118 (Springer-Verlag 1994); antisense technology (see, *e.g.*, Sheehy *et al.* (1988) *PNAS USA* 85:8805-8809; and U.S. Patents 5,107,065; 5,453,566; and 5,759,829); co-suppression (*e.g.*, Taylor (1997) *Plant Cell* 9:1245; Jorgensen (1990) *Trends Biotech.* 8:340-344; Flavell (1994) *PNAS USA* 91:3490-3496; Finnegan *et al.* (1994) *Bio/Technology* 12:883-888; and Neuhuber *et al.* (1994) *Mol. Gen. Genet.* 244:230-241); RNA interference

(Napoli *et al.* (1990) *Plant Cell* 2:279-289; U.S. Patent 5,034,323; Sharp (1999) *Genes Dev.* 13:139-141; Zamore *et al.* (2000) *Cell* 101:25-33; and Montgomery *et al.* (1998) *PNAS USA* 95:15502-15507); virus-induced gene silencing (Burton *et al.* (2000) *Plant Cell* 12:691-705; and Baulcombe (1999) *Curr. Op. Plant Biol.* 2:109-113); target-RNA-specific ribozymes (Haseloff *et al.* (1988) *Nature* 334: 585-591); hairpin structures (Smith *et al.* (2000) *Nature* 407:319-320; WO 99/53050; and WO 98/53083); microRNA (Aukerman & Sakai (2003) *Plant Cell* 15:2730-2741); ribozymes (Steinecke *et al.* (1992) *EMBO J.* 11:1525; and Perriman *et al.* (1993) *Antisense Res. Dev.* 3:253); oligonucleotide mediated targeted modification (*e.g.*, WO 03/076574 and WO 99/25853); Zn-finger targeted molecules (*e.g.*, WO 01/52620; WO 03/048345; and WO 00/42219); and other methods or combinations of the above methods known to those of skill in the art.

Exemplary nucleotide sequences that may be altered by genetic engineering include, but are not limited to, those categorized below.

1. Transgenes That Confer Resistance To Insects Or Disease And That Encode:

(A) Plant disease resistance genes. Plant defenses are often activated by specific interaction between the product of a disease resistance gene (R) in the plant and the product of a corresponding avirulence (Avr) gene in the pathogen. A plant variety can be transformed with cloned resistance gene to engineer plants that are resistant to specific pathogen strains. See, for example Jones *et al.* (1994) *Science* 266: 789 (cloning of the tomato *Cf-9* gene for resistance to *Cladosporium fulvum*); Martin *et al.* (1993) *Science* 262:1432 (tomato *Pto* gene for resistance to *Pseudomonas syringae* pv. tomato encodes a protein kinase); Mindrinos *et al.* (1994) *Cell* 78:1089 (*Arabidopsis RPS2* gene for resistance to *Pseudomonas syringae*), McDowell & Woffenden (2003) *Trends Biotechnol.* 21:178-83; and Toyoda *et al.* (2002) *Transgenic Res.* 11:567-82. A plant resistant to a disease is one that is more resistant to a pathogen as compared to the wild type plant.

(B) A *Bacillus thuringiensis* (*Bt*) protein, a derivative thereof or a synthetic polypeptide modeled thereon. See, for example, Geiser *et al.* (1986) *Gene* 48:109, who disclose the cloning and nucleotide sequence of a *Bt* delta-endotoxin gene. Moreover, DNA molecules encoding delta-endotoxin genes

can be purchased from American Type Culture Collection (Rockville, MD), for example, under ATCC Accession Nos. 40098, 67136, 31995, and 31998. Other non-limiting examples of *Bacillus thuringiensis* transgenes being genetically engineered are given in the following patents and patent applications: U.S. Patents 5,188,960; 5,689,052; 5,880,275; 5,986,177; 7,105,332; 7,208,474; WO 91/14778; WO 99/31248; WO 01/12731; WO 99/24581; WO 97/40162; US2002/0151709; US2003/0177528; US2005/0138685; US/20070245427; US2007/0245428; US2006/0241042; US2008/0020966; US2008/0020968; US2008/0020967; US2008/0172762; US2008/0172762; and US2009/0005306.

(C) An insect-specific hormone or pheromone such as an ecdysteroid or juvenile hormone, a variant thereof, a mimetic based thereon, or an antagonist or agonist thereof. See, for example, the disclosure by Hammock *et al.* (1990) Nature 344:458, of baculovirus expression of cloned juvenile hormone esterase, an inactivator of juvenile hormone.

(D) An insect-specific peptide which peptide, upon expression, disrupts the physiology of the affected pest. For example, see the disclosures of Regan (1994) J. Biol. Chem. 269:9 (expression cloning yields DNA coding for insect diuretic hormone receptor); Pratt *et al.* (1989) Biochem. Biophys. Res. Comm. 163:1243 (an allostatin is identified in *Diploptera puntata*); Chattopadhyay *et al.* (2004) Critical Reviews in Microbiology 30:33-54 2004; Zjawiony (2004) J Nat Prod 67:300-310; Carlini & Grossi-de-Sa (2002) Toxicon 40:1515-1539; Ussuf *et al.* (2001) Curr Sci. 80:847-853; and Vasconcelos & Oliveira (2004) Toxicon 44:385-403. See also U.S. Patent 5,266,317 to Tomalski *et al.*, who disclose genes encoding insect-specific toxins.

(E) An enzyme responsible for a hyperaccumulation of a monoterpene, a sesquiterpene, a steroid, hydroxamic acid, a phenylpropanoid derivative, or another non-protein molecule with insecticidal activity.

(F) An enzyme involved in the modification, including the post-translational modification, of a biologically active molecule; for example, a glycolytic enzyme, a proteolytic enzyme, a lipolytic enzyme, a nuclease, a cyclase, a transaminase, an esterase, a hydrolase, a phosphatase, a kinase, a phosphorylase, a polymerase, an elastase, a chitinase and a glucanase,

whether natural or synthetic. See WO 93/02197, which discloses the nucleotide sequence of a callase gene. DNA molecules which contain chitinase-encoding sequences can be obtained, for example, from the ATCC under Accession Nos. 39637 and 67152. See also Kramer *et al.* (1993) Insect Biochem. Molec. Biol. 23:691, who teach the nucleotide sequence of a cDNA encoding tobacco hookworm chitinase, and Kawalleck *et al.* (1993) Plant Mol. Biol. 21:673, who provide the nucleotide sequence of the parsley *ubi4-2* polyubiquitin gene, and U.S. Patents 6,563,020; 7,145,060; and 7,087,810.

(G) A molecule that stimulates signal transduction. For example, see the disclosure by Botella *et al.* (1994) Plant Mol. Biol. 24:757, of nucleotide sequences for mung bean calmodulin cDNA clones, and Griess *et al.* (1994) Plant Physiol. 104:1467, who provide the nucleotide sequence of a maize calmodulin cDNA clone.

(H) A hydrophobic moment peptide. See WO 95/16776 and U.S. Patent 5,580,852 disclosure of peptide derivatives of tachyplesin which inhibit fungal plant pathogens, and WO 95/18855 and U.S. Patent 5,607,914 which teach synthetic antimicrobial peptides that confer disease resistance.

(I) A membrane permease, a channel former, or a channel blocker. For example, see the disclosure by Jaynes *et al.* (1993) Plant Sci. 89:43, of heterologous expression of a cecropin-beta lytic peptide analog to render transgenic tobacco plants resistant to *Pseudomonas solanacearum*.

(J) A viral-invasive protein or a complex toxin derived therefrom. For example, the accumulation of viral coat proteins in transformed plant cells imparts resistance to viral infection and/or disease development effected by the virus from which the coat protein gene is derived, as well as by related viruses. See Beachy *et al.* (1990) Ann. Rev. Phytopathol. 28:451. Coat protein-mediated resistance has been conferred upon transformed plants against alfalfa mosaic virus, cucumber mosaic virus, tobacco streak virus, potato virus X, potato virus Y, tobacco etch virus, tobacco rattle virus, and tobacco mosaic virus.

(K) An insect-specific antibody or an immunotoxin derived therefrom. Thus, an antibody targeted to a critical metabolic function in the insect gut would inactivate an affected enzyme, killing the insect. Cf. Taylor *et al.*, Abstract #497, Seventh Int'l Symposium on Molecular Plant-Microbe

Interactions (Edinburgh, Scotland, 1994) (enzymatic inactivation in transgenic tobacco via production of single-chain antibody fragments).

(L) A virus-specific antibody. See, for example, Tavladoraki *et al.* (1993) *Nature* 366:469, who show that transgenic plants expressing recombinant antibody genes are protected from virus attack.

(M) A developmental-arrestive protein produced in nature by a pathogen or a parasite. Thus, fungal endo alpha-1,4-D-polygalacturonases facilitate fungal colonization and plant nutrient release by solubilizing plant cell wall homo-alpha-1,4-D-galacturonase. See Lamb *et al.* (1992) *Bio/Technology* 10:1436. The cloning and characterization of a gene which encodes a bean endopolygalacturonase-inhibiting protein is described by Toubart *et al.* (1992) *Plant J.* 2:367.

(N) A developmental-arrestive protein produced in nature by a plant. For example, Logemann *et al.* (1992) *Bio/Technology* 10:305, have shown that transgenic plants expressing the barley ribosome-inactivating gene have an increased resistance to fungal disease.

(O) Genes involved in the systemic acquired resistance (SAR) Response and/or the pathogenesis related genes. Briggs (1995) *Current Biology* 5:128-131, Pieterse & Van Loon (2004) *Curr. Opin. Plant Bio.* 7:456-64; and Somssich (2003) *Cell* 113:815-6.

(P) Antifungal genes (Cornelissen and Melchers (1993) *Plant Physiol.* 101:709-712; Parijs *et al.* (1991) *Planta* 183:258-264; Bushnell *et al.* (1998) *Can. J. Plant Path.* 20:137-149. Also see US2002/0166141; US2007/0274972; US2007/0192899; US2008/0022426; and U.S. Patents 6,891,085; 7,306,946; and 7,598,346.

(Q) Detoxification genes, such as for fumonisin, beauvericin, moniliformin, zearalenone, and their structurally related derivatives. For example, see U.S. Patents 5,716,820; 5,792,931; 5,798,255; 5,846,812; 6,083,736; 6,538,177; 6,388,171; and 6,812,380.

(R) Cystatin and cysteine proteinase inhibitors. See U.S. Patent 7,205,453.

(S) Defensin genes. See WO 03/000863 and U.S. Patents 6,911,577; 6,855,865; 6,777,592; and 7,238,781.

(T) Genes conferring resistance to nematodes. See e.g. WO

96/30517; WO 93/19181; WO 03/033651; and Urwin *et al.* (1998) *Planta* 204:472-479; Williamson (1999) *Curr Opin Plant Bio.* 2:327-31; and U.S. Patents 6,284,948 and 7,301,069.

(U) Genes that confer resistance to Phytophthora Root Rot, such as *Rps1*, *Rps1-a*, *Rps1-b*, *Rps1-c*, *Rps1-d*, *Rps1-e*, *Rps1-k*, *Rps2*, *Rps3-a*, *Rps3-b*, *Rps3-c*, *Rps4*, *Rps5*, *Rps6*, *Rps7*, *Rps8*, and other *Rps* genes. See, for example, Shoemaker *et al.* "Phytophthora Root Rot Resistance Gene Mapping in Soybean", Plant Genome IV Conference, San Diego, CA (1995).

(V) Genes that confer resistance to Brown Stem Rot, such as described in U.S. Patent 5,689,035.

2. Transgenes That Confer Resistance To A Herbicide, For Example:

(A) A herbicide that inhibits the growing point or meristem, such as an imidazolinone, or a sulfonyleurea. Exemplary genes include mutant ALS and AHAS enzymes as described, for example, by Lee *et al.* (1988) *EMBO J.* 7:1241; and, Miki *et al.* (1990) *Theor. Appl. Genet.* 80:449, respectively. See also, U.S. Patents 5,605,011; 5,013,659; 5,141,870; 5,767,361; 5,731,180; 5,304,732; 4,761,373; 5,331,107; 5,928,937; and 5,378,824; US2007/0214515; and WO 96/33270.

(B) Glyphosate (resistance imparted by mutant 5-enolpyruvyl-3-phosphokimate synthase (EPSP) and *aroA* genes, respectively) and other phosphono compounds such as glufosinate (phosphinothricin acetyl transferase (PAT) and *Streptomyces hygroscopicus* phosphinothricin acetyl transferase (*bar*) genes), and pyridinoxy or phenoxy proprionic acids and cyclohexones (ACCase inhibitor-encoding genes). See, for example, U.S. Patent 4,940,835 to Shah *et al.*, which discloses the nucleotide sequence of a form of EPSPS which can confer glyphosate resistance. U.S. Patent 5,627,061 to Barry *et al.* also describes genes encoding EPSPS enzymes. See also U.S. Patents 6,566,587; 6,338,961; 6,248,876; 6,040,497; 5,804,425; 5,633,435; 5,145,783; 4,971,908; 5,312,910; 5,188,642; 4,940,835; 5,866,775; 6,225,114; 6,130,366; 5,310,667; 4,535,060; 4,769,061; 5,633,448; 5,510,471; RE 36,449; RE 37,287; and 5,491,288; and EP1173580; WO 01/66704; EP1173581; and EP1173582. Glyphosate resistance is also imparted to plants that express a gene that encodes a

glyphosate oxido-reductase enzyme as described more fully in U.S. Patents 5,776,760 and 5,463,175, which are incorporated herein by reference for this purpose. In addition, glyphosate resistance can be imparted to plants by the overexpression of genes encoding glyphosate N-acetyltransferase. See, for example, US2004/0082770; US2005/0246798; US2008/0234130 and U.S. Patents 7,462,481 and 7,405,074. A DNA molecule encoding a mutant *aroA* gene can be obtained under ATCC accession No. 39256, and the nucleotide sequence of the mutant gene is disclosed in U.S. Patent 4,769,061 to Comai. European Patent Application No. 0 333 033 to Kumada *et al.* and U.S. Patent 4,975,374 to Goodman *et al.* disclose nucleotide sequences of glutamine synthetase genes which confer resistance to herbicides such as L-phosphinothricin. The nucleotide sequence of a phosphinothricin-acetyltransferase gene is provided in European Patent No. 0 242 246 and 0 242 236 to Leemans *et al.* De Greef *et al.* (1989) *Bio/Technology* 7:61 describe the production of transgenic plants that express chimeric *bar* genes coding for phosphinothricin acetyl transferase activity. See also, U.S. Patents 5,969,213; 5,489,520; 5,550,318; 5,874,265; 5,919,675; 5,561,236; 5,648,477; 5,646,024; 6,177,616; and 5,879,903. Exemplary genes conferring resistance to phenoxy proprionic acids and cyclohexones, such as sethoxydim and haloxyfop, are the *Acc1-S1*, *Acc1-S2*, and *Acc1-S3* genes described by Marshall *et al.* (1992) *Theor. Appl. Genet.* 83:435.

(C) A herbicide that inhibits photosynthesis, such as a triazine (*psbA* and *gs+* genes) and a benzonitrile (nitrilase gene). Przibilla *et al.* (1991) *Plant Cell* 3:169, describe the transformation of *Chlamydomonas* with plasmids encoding mutant *psbA* genes. Nucleotide sequences for nitrilase genes are disclosed in U.S. Patent 4,810,648 to Stalker, and DNA molecules containing these genes are available under ATCC Accession Nos. 53435, 67441, and 67442. Cloning and expression of DNA coding for a glutathione S-transferase is described by Hayes *et al.* (1992) *Biochem. J.* 285:173.

(D) Acetohydroxy acid synthase, which has been found to make plants that express this enzyme resistant to multiple types of herbicides, has been introduced into a variety of plants (see, e.g., Hattori *et al.* (1995) *Mol Gen Genet* 246:419). Other genes that confer resistance to herbicides include: a gene encoding a chimeric protein of rat cytochrome P4507A1 and

yeast NADPH-cytochrome P450 oxidoreductase (Shiota *et al.* (1994) Plant Physiol 106:17), genes for glutathione reductase and superoxide dismutase (Aono *et al.* (1995) Plant Cell Physiol 36:1687), and genes for various phosphotransferases (Datta *et al.* (1992) Plant Mol Biol 20:619).

(E) Protoporphyrinogen oxidase (protox) is necessary for the production of chlorophyll, which is necessary for all plant survival. The protox enzyme serves as the target for a variety of herbicidal compounds. These herbicides also inhibit growth of all the different species of plants present, causing their total destruction. The development of plants containing altered protox activity which are resistant to these herbicides are described in U.S. Patents 6,288,306; 6,282,837; and 5,767,373; and WO 01/12825.

3. Transgenes That Confer Or Contribute To a Grain And/Or Seed Characteristic, Such As:

(A) Fatty acid profile(s), for example, by

(1) Down-regulation of stearyl-ACP desaturase to increase stearic acid content of the plant. See Knultzon *et al.* (1992) Proc. Natl. Acad. Sci. USA 89:2624; and WO 99/64579 (Genes for Desaturases to Alter Lipid Profiles in Corn).

(2) Elevating oleic acid via FAD-2 gene modification and/or decreasing linolenic acid via FAD-3 gene modification (see U.S. Patents 6,063,947; 6,323,392; 6,372,965; and WO 93/11245).

(3) Altering conjugated linolenic or linoleic acid content, such as in WO 01/12800.

(4) Altering *LEC1*, *AGP*, *Dek1*, *Superal1*, *mi1ps*, various *lpa* genes such as *lpa1*, *lpa3*, *hpt* or *hggt*. For example, see WO 02/42424; WO 98/22604; WO 03/011015; U.S. Patents 6,423,886; 6,197,561; and, 6,825,397; US2003/0079247; US2003/0204870; WO 02/057439; WO 03/011015; and Rivera-Madrid *et al.* (1995) Proc. Natl. Acad. Sci. 92:5620-5624.

B) Altered phosphorus content, for example, by:

(1) Introduction of a phytase-encoding gene would enhance breakdown of phytate, adding more free phosphate to the transformed plant. For example, see Van Hartingsveldt *et al.* (1993) Gene 127:87, for a

disclosure of the nucleotide sequence of an *Aspergillus niger* phytase gene.

(2) Modulating a gene that reduces phytate content. In maize, this, for example, could be accomplished, by cloning and then re-introducing DNA associated with one or more of the alleles, such as the LPA alleles, identified in maize mutants characterized by low levels of phytic acid, such as in WO 05/113778; and/or by altering inositol kinase activity as in WO 02/059324; U.S. Patent 7,067,720; WO 03/027243; US2003/0079247; WO 99/05298; U.S. Patents 6,197,561; 6,291,224; and 6,391,348; WO 98/45448; WO 99/55882; and WO 01/04147.

(C) Altered carbohydrates, for example, by altering a gene for an enzyme that affects the branching pattern of starch or, a gene altering thioredoxin such as *NTR* and/or *TRX* (see U.S. Patent 6,531) and/or a gamma zein knockout or mutant such as *cs27*, or *TUSC27*, or *en27* (See U.S. Patent 6,858,778; US2005/0160488; and US2005/0204418). See Shiroza *et al.* (1988) J. Bacteriol. 170:810 (nucleotide sequence of *Streptococcus mutans* fructosyltransferase gene); Steinmetz *et al.* (1985) Mol. Gen. Genet. 200:220 (nucleotide sequence of *Bacillus subtilis* levansucrase gene); Pen *et al.* (1992) Bio/Technology 10:292 (production of transgenic plants that express *Bacillus licheniformis* alpha-amylase); Elliot *et al.* (1993) Plant Mol. Biol. 21:515 (nucleotide sequences of tomato invertase genes); Sogaard *et al.* (1993) J. Biol. Chem. 268:22480 (site-directed mutagenesis of barley alpha-amylase gene); Fisher *et al.* (1993) Plant Physiol. 102:1045 (maize endosperm starch branching enzyme II); WO 99/10498 (improved digestibility and/or starch extraction through modification of UDP-D-xylose 4-epimerase, *Fragile 1* and 2, *Ref1*, *HCHL*, *C4H*); and, U.S. Patent 6,232,529 (method of producing high oil seed by modification of starch levels (AGP)). The fatty acid modification genes mentioned herein may also be used to affect starch content and/or composition through the interrelationship of the starch and oil pathways.

(D) Altered antioxidant content or composition, such as alteration of tocopherol or tocotrienols. For example, see U.S. Patents 6,787,683; 7,154,029; and WO 00/68393 involving the manipulation of antioxidant levels, and WO 03/082899 through alteration of a homogentisate geranyl geranyl transferase (*hggf*).

(E) Altered essential seed amino acids. For example, see U.S. Patent 6,127,600 (method of increasing accumulation of essential amino acids in seeds); U.S. Patent 6,080,913 (binary methods of increasing accumulation of essential amino acids in seeds); U.S. Patent 5,990,389 (high lysine); WO 99/40209 (alteration of amino acid compositions in seeds); WO 99/29882 (methods for altering amino acid content of proteins); U.S. Patent 5,850,016 (alteration of amino acid compositions in seeds); WO 98/20133 (proteins with enhanced levels of essential amino acids); U.S. Patent 5,885,802 (high methionine); U.S. Patent 5,885,801 (high threonine); U.S. Patent 6,664,445 (plant amino acid biosynthetic enzymes); U.S. Patent 6,459,019 (increased lysine and threonine); U.S. Patent 6,441,274 (plant tryptophan synthase beta subunit); U.S. Patent 6,346,403 (methionine metabolic enzymes); U.S. Patent 5,939,599 (high sulfur); U.S. Patent 5,912,414 (increased methionine); WO 98/56935 (plant amino acid biosynthetic enzymes); WO 98/45458 (engineered seed protein having higher percentage of essential amino acids); WO 98/42831 (increased lysine); U.S. Patent 5,633,436 (increasing sulfur amino acid content); U.S. Patent 5,559,223 (synthetic storage proteins with defined structure containing programmable levels of essential amino acids); WO 96/01905 (increased threonine); WO 95/15392 (increased lysine); U.S. Patents 6,930,225; 7,179,955; 6,803,498; US2004/0068767; and WO 01/79516.

4. Genes that Control Male-sterility

There are several methods of conferring genetic male sterility available, such as multiple mutant genes at separate locations within the genome that confer male sterility, as disclosed in U.S. Patents 4,654,465 and 4,727,219 to Brar *et al.*, and chromosomal translocations as described by Patterson in U.S. Patents 3,861,709 and 3,710,511. In addition to these methods, Albertsen *et al.* U.S. Patent 5,432,068, describe a system of nuclear male sterility which includes: identifying a gene which is critical to male fertility; silencing this native gene which is critical to male fertility; removing the native promoter from the essential male fertility gene and replacing it with an inducible promoter; inserting this genetically engineered gene back into the plant; and thus creating a plant that is male sterile because the inducible

promoter is not “on” resulting in the male fertility gene not being transcribed. Fertility is restored by inducing, or turning “on”, the promoter, which in turn allows the gene that confers male fertility to be transcribed. Male sterile soybean lines and characterization are discussed in Palmer (2000) Crop Sci 40:78-83, and Jin *et al.* (1997) Sex Plant Reprod 10:13-21.

(A) Introduction of a deacetylase gene under the control of a tapetum-specific promoter and with the application of the chemical N-Ac-PPT (WO 01/29237).

(B) Introduction of various stamen-specific promoters (WO 92/13956 and WO 92/13957).

(C) Introduction of the *barnase* and the *barstar* gene (Paul *et al.* (1992) Plant Mol. Biol. 19:611-622).

For additional examples of nuclear male and female sterility systems and genes, see also, U.S. Patents 5,859,341; 6,297,426; 5,478,369; 5,824,524; 5,850,014; and 6,265,640.

5. Polynucleotides comprising a site for site specific DNA recombination. This includes the introduction of at least one FRT site that may be used in the FLP/FRT system and/or a Lox site that may be used in the Cre/Lox system. For example, see Lyznik *et al.* (2003) Plant Cell Rep 21:925-932; and WO 99/25821, which are hereby incorporated by reference. Other systems that may be used include the *Gin* recombinase of phage *Mu* (Maeser *et al.* (1991) Mol Gen Genet 230:170-176); the *Pin* recombinase of *E. coli* (Enomoto *et al.* (1983) J Bacteriol 156:663-668); and the R/RS system of the pSR1 plasmid (Araki *et al.* (1992) J Mol Biol 182:191–203).

6. Genes that affect abiotic stress resistance (including but not limited to flowering, ear, and seed development, enhancement of nitrogen utilization efficiency, altered nitrogen responsiveness, drought resistance or tolerance, cold resistance or tolerance, and salt resistance or tolerance) and increased yield under stress. For example, see WO 00/73475 where water use efficiency is altered through alteration of malate; U.S. Patents 5,892,009; 5,965,705; 5,929,305; 5,891,859; 6,417,428; 6,664,446; 6,706,866; 6,717,034; and 6,801,104; WO 00/060089; WO 01/026459; WO 00/1035725;

WO 01/034726; WO 01/035727; WO 00/1036444; WO 01/036597; WO 01/036598; WO 00/2015675; WO 02/017430; WO 02/077185; WO 02/079403; WO 03/013227; WO 03/013228; WO 03/014327; WO 04/031349; WO 04/076638; WO 98/09521; and WO 99/38977 describing genes, including CBF genes and transcription factors effective in mitigating the negative effects of freezing, high salinity, and drought on plants, as well as conferring other positive effects on plant phenotype; US2004/0148654 and WO 01/36596 where abscisic acid is altered in plants resulting in improved plant phenotype such as increased yield and/or increased tolerance to abiotic stress; WO 00/006341, WO 04/090143, U.S. Patents 7,531,723, and 6,992,237 where cytokinin expression is modified resulting in plants with increased stress tolerance, such as drought tolerance, and/or increased yield. Also see WO 02/02776, WO 03/052063, JP2002281975, U.S. Patent 6,084,153, WO 01/64898, U.S. Patent 6,177,275, and U.S. Patent 6,107,547 (enhancement of nitrogen utilization and altered nitrogen responsiveness). For ethylene alteration, see US2004/0128719, US2003/0166197, and WO 00/32761. For plant transcription factors or transcriptional regulators of abiotic stress, see *e.g.* US2004/0098764 or US2004/0078852.

Other genes and transcription factors that affect plant growth and agronomic traits such as yield, flowering, plant growth, and/or plant structure, can be introduced or introgressed into plants, see *e.g.*, WO 97/49811 (LHY), WO 98/56918 (ESD4), WO 97/10339, and U.S. Patent 6,573,430 (TFL), U.S. Patent 6,713,663 (FT), WO 96/14414 (CON), WO 96/38560, WO 01/21822 (VRN1), WO 00/44918 (VRN2), WO 99/49064 (GI), WO 00/46358 (FRI), WO 97/29123, U.S. Patent 6,794,560, U.S. Patent 6,307,126 (GAI), WO 99/09174 (D8 and Rht), and WO 04/076638 and WO 04/031349 (transcription factors).

Development of Soybean Sublines

Sublines of XB23K11 may also be developed and are provided. Although XB23K11 contains substantially fixed genetics and is phenotypically uniform with no off-types expected, there still remains a small proportion of segregating loci either within individuals or within the population as a whole. Sublining provides the ability to select for these loci, which have no apparent morphological or phenotypic effect on the plant characteristics, but may have

an effect on overall yield. For example, the methods described in U.S. Patent 5,437,697 and US2005/0071901 may be utilized by a breeder of ordinary skill in the art to identify genetic loci that are associated with yield potential to further purify the variety in order to increase its yield. A breeder of ordinary skill in the art may fix agronomically important loci by making them homozygous in order to optimize the performance of the variety. The development of soybean sublines and the use of accelerated yield technology is a plant breeding technique.

Soybean varieties such as XB23K11 are typically developed for use in seed and grain production. However, soybean varieties such as XB23K11 also provide a source of breeding material that may be used to develop new soybean varieties. Plant breeding techniques known in the art and used in a soybean plant breeding program include, but are not limited to, recurrent selection, mass selection, bulk selection, backcrossing, pedigree breeding, open pollination breeding, restriction fragment length polymorphism enhanced selection, genetic marker enhanced selection, making double haploids, and transformation. Often combinations of these techniques are used. The development of soybean varieties in a plant breeding program requires, in general, the development and evaluation of homozygous varieties. There are many analytical methods available to evaluate a new variety. The oldest and most traditional method of analysis is the observation of phenotypic traits but genotypic analysis may also be used.

Methods for producing a soybean plant by crossing a first parent soybean plant with a second parent soybean plant wherein the first and/or second parent soybean plant is variety XB23K11 are provided. Also provided are methods for producing a soybean plant having substantially all of the morphological and physiological characteristics of variety XB23K11, by crossing a first parent soybean plant with a second parent soybean plant wherein the first and/or the second parent soybean plant is a plant having substantially all of the morphological and physiological characteristics of variety XB23K11 set forth in Table 1, as determined at the 5% significance level when grown in the same environmental conditions. The other parent may be any soybean plant, such as a soybean plant that is part of a synthetic or natural population. Any such methods using soybean variety XB23K11

include but are not limited to: selfing, sibbing, backcrossing, mass selection, pedigree breeding, bulk selection, hybrid production, crossing to populations, and the like. These methods are well known in the art and some of the more commonly used breeding methods are described below. Descriptions of breeding methods can be found in one of several reference books (e.g., Allard, *Principles of Plant Breeding*, 1960; Simmonds, *Principles of Crop Improvement*, 1979; Fehr, "Breeding Methods for Cultivar Development", Chapter 7, *Soybean Improvement, Production and Uses*, 2nd ed., Wilcox editor, 1987).

Pedigree breeding starts with the crossing of two genotypes, such as XB23K11 or a soybean variety having all of the morphological and physiological characteristics of XB23K11, and another soybean variety having one or more desirable characteristics that is lacking or which complements XB23K11. If the two original parents do not provide all the desired characteristics, other sources can be included in the breeding population. In the pedigree method, superior plants are selfed and selected in successive filial generations. In the succeeding filial generations, the heterozygous allele condition gives way to the homozygous allele condition as a result of inbreeding. Typically in the pedigree method of breeding, five or more successive filial generations of selfing and selection are practiced: e.g., F1 → F2; F2 → F3; F3 → F4; F4 → F5; etc. In some examples, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, or more generations of selfing and selection are practiced. After a sufficient amount of inbreeding, successive filial generations will serve to increase seed of the developed variety. Typically, the developed variety comprises homozygous alleles at about 95% or more of its loci.

In addition to being used to create backcross conversion populations, backcrossing can also be used in combination with pedigree breeding. As discussed previously, backcrossing can be used to transfer one or more specifically desirable traits from one variety (the donor parent) to a developed variety (the recurrent parent), which has good overall agronomic characteristics yet may lack one or more other desirable traits. However, the same procedure can be used to move the progeny toward the genotype of the recurrent parent but at the same time retain many components of the non-

recurrent parent by stopping the backcrossing at an early stage and proceeding with selfing and selection. For example, a soybean variety may be crossed with another variety to produce a first generation progeny plant. The first generation progeny plant may then be backcrossed to one of its parent varieties to create a BC1F1. Progeny are selfed and selected so that the newly developed variety has many of the attributes of the recurrent parent and yet several of the desired attributes of the donor parent. This approach leverages the value and strengths of both parents for use in new soybean varieties.

Therefore, in some examples a method of making a backcross conversion of soybean variety XB23K11, comprising the steps of crossing a plant of soybean variety XB23K11 or a soybean variety having all of the morphological and physiological characteristics of XB23K11 with a donor plant possessing a desired trait to introduce the desired trait, selecting an F1 progeny plant containing the desired trait, and backcrossing the selected F1 progeny plant to a plant of soybean variety XB23K11 are provided. This method may further comprise the step of obtaining a molecular marker profile of soybean variety XB23K11 and using the molecular marker profile to select for a progeny plant with the desired trait and the molecular marker profile of XB23K11. The molecular marker profile can comprise information from one or more markers. In one example the desired trait is a mutant gene or transgene present in the donor parent. In another example, the desired trait is a native trait in the donor parent.

Recurrent selection is a method used in a plant breeding program to improve a population of plants. Variety XB23K11, and/or a soybean variety having all of the morphological and physiological characteristics of XB23K11, is suitable for use in a recurrent selection program. The method entails individual plants cross pollinating with each other to form progeny. The progeny are grown and the superior progeny selected by any number of selection methods, which include individual plant, half-sib progeny, full-sib progeny, and selfed progeny. The selected progeny are cross pollinated with each other to form progeny for another population. This population is planted and, again, superior plants are selected to cross pollinate with each other. Recurrent selection is a cyclical process and therefore can be repeated as

many times as desired. The objective of recurrent selection is to improve the traits of a population. The improved population can then be used as a source of breeding material to obtain new varieties for commercial or breeding use, including the production of a synthetic cultivar. A synthetic cultivar is the resultant progeny formed by the intercrossing of several selected varieties.

Mass selection is a useful technique when used in conjunction with molecular marker enhanced selection. In mass selection, seeds from individuals are selected based on phenotype or genotype. These selected seeds are then bulked and used to grow the next generation. Bulk selection requires growing a population of plants in a bulk plot, allowing the plants to self-pollinate, harvesting the seed in bulk, and then using a sample of the seed harvested in bulk to plant the next generation. Also, instead of self pollination, directed pollination could be used as part of the breeding program.

Mutation breeding is another method of introducing new traits into soybean variety XB23K11 or a soybean variety having all of the morphological and physiological characteristics of XB23K11. Mutations that occur spontaneously or that are artificially induced can be useful sources of variability for a plant breeder. The goal of artificial mutagenesis is to increase the rate of mutation for a desired characteristic. Mutation rates can be increased by many different means including temperature, long-term seed storage, tissue culture conditions, radiation; such as X-rays, gamma rays (e.g., cobalt 60 or cesium 137), neutrons, (product of nuclear fission by uranium 235 in an atomic reactor), beta radiation (emitted from radioisotopes such as phosphorus 32 or carbon 14), ultraviolet radiation (preferably from 2500 to 2900nm), or chemical mutagens such as base analogues (5-bromo-uracil), related compounds (8-ethoxy caffeine), antibiotics (streptonigrin), alkylating agents (sulfur mustards, nitrogen mustards, epoxides, ethylenamines, sulfates, sulfonates, sulfones, lactones), azide, hydroxylamine, nitrous acid, or acridines. Once a desired trait is observed through mutagenesis, the trait may then be incorporated into existing germplasm by traditional breeding techniques. Details of mutation breeding can be found in "Principles of Cultivar Development" Fehr, 1993, Macmillan Publishing Company. In addition, mutations created in other soybean plants

may be used to produce a backcross conversion of XB23K11 that comprises such mutation.

Molecular markers, which include markers identified through the use of techniques such as isozyme electrophoresis, restriction fragment length polymorphisms (RFLPs), randomly amplified polymorphic DNAs (RAPDs), arbitrarily primed polymerase chain reaction (AP-PCR), DNA amplification fingerprinting (DAF), sequence characterized amplified regions (SCARs), amplified fragment length polymorphisms (AFLPs), simple sequence repeats (SSRs), and single nucleotide polymorphisms (SNPs), may be used in plant breeding methods utilizing XB23K11.

Isozyme electrophoresis and RFLPs have been widely used to determine genetic composition. Shoemaker and Olsen ("Molecular Linkage Map of Soybean (*Glycine max* L. Merr.)," p. 6.131-6.138. In S.J. O'Brien (ed.) Genetic Maps: Locus Maps of Complex Genomes. (1993) Cold Spring Harbor Laboratory Press. Cold Spring Harbor, New York), developed a molecular genetic linkage map that consisted of 25 linkage groups with about 365 RFLP, 11 RAPD (random amplified polymorphic DNA), three classical markers, and four isozyme loci. See also, Shoemaker "RFLP Map of Soybean," pp. 299-309 (1994). In R.L. Phillips and I.K. Vasil (ed.), DNA-based markers in plants. Kluwer Academic Press Dordrecht, the Netherlands.

SSR technology is an efficient and practical marker technology; more marker loci can be routinely used and more alleles per marker locus can be found using SSRs in comparison to RFLPs. For example, Diwan and Cregan, described a highly polymorphic microsatellite loci in soybean with as many as 26 alleles (Diwan and Cregan (1997) Theor. Appl. Genet. 95:220-225). Single nucleotide polymorphisms (SNPs) may also be used to identify the unique genetic composition of the XB23K11, and any progeny varieties retaining or derived from that unique genetic composition. Various molecular marker techniques may be used in combination to enhance overall resolution.

Soybean DNA molecular marker linkage maps have been rapidly constructed and widely implemented in genetic studies. One such study is described in Cregan *et al.* (1999) Crop Science 39:1464-1490. Sequences and PCR conditions of SSR loci in soybean, as well as the most current genetic map, may be found in Soybase on the world wide web.

One use of molecular markers is quantitative trait loci (QTL) mapping. QTL mapping is the use of markers which are known to be closely linked to alleles that have measurable effects on a quantitative trait. Selection in the breeding process is based upon the accumulation of markers linked to the positive effecting alleles and/or the elimination of the markers linked to the negative effecting alleles from the plant genome.

Molecular markers can also be used during the breeding process for the selection of qualitative traits. For example, markers closely linked to alleles or markers containing sequences within the actual alleles of interest can be used to select plants that contain the alleles of interest during a backcrossing breeding program. The markers can also be used to select for the genome of the recurrent parent and against the genome of the donor parent. Using this procedure can minimize the amount of genome from the donor parent that remains in the selected plants. It can also be used to reduce the number of crosses back to the recurrent parent needed in a backcrossing program. The use of molecular markers in the selection process is often called genetic marker enhanced selection.

Production of Double Haploids

The production of double haploids can also be used for the development of plants with a homozygous phenotype in the breeding program. For example, a soybean plant for which variety XB23K11 or a soybean variety having all of the morphological and physiological characteristics of XB23K11 is a parent can be used to produce double haploid plants. Double haploids are produced by the doubling of a set of chromosomes (1N) from a heterozygous plant to produce a completely homozygous individual. For example, see Wan *et al.*, "Efficient Production of Doubled Haploid Plants Through Colchicine Treatment of Anther-Derived Maize Callus" (1989) *Theor Appl Genet* 77:889-892, and US2003/0005479. This can be advantageous because the process omits the generations of selfing needed to obtain a homozygous plant from a heterozygous source.

Methods for obtaining haploid plants are disclosed in Kobayashi *et al.* (1980) *J Heredity* 71:9-14; Pollacsek (1992) *Agronomie (Paris)* 12:247-251; Cho-Un-Haing *et al.* (1996) *J Plant Biol.* 39:185-188; Verdoodt *et al.* (1998)

Theor Appl Genet 96:294-300; Genetic Manipulation in Plant Breeding, Proceedings International Symposium Organized by EUCARPIA, Sept. 8-13, 1985, Berlin, Germany; Chalyk *et al.* (1994) Maize Genet Coop. Newsletter 68:47. Double haploid technology in soybean is discussed in Croser *et al.* (2006) Crit Rev Plant Sci 25:139-157; and Rodrigues *et al.* (2006) Brazilian Arc Biol Tech 49:537-545.

In some examples a process for making a substantially homozygous XB23K11 progeny plant by producing or obtaining a seed from the cross of XB23K11 and another soybean plant and applying double haploid methods to the F1 seed or F1 plant or to any successive filial generation is provided. Based on studies in maize, and currently being conducted in soybean, such methods would decrease the number of generations required to produce a variety with similar genetics or characteristics to XB23K11. See Bernardo and Kahler (2001) Theor. Appl. Genet. 102:986-992.

In particular, a process of making seed retaining the molecular marker profile of soybean variety XB23K11 is contemplated, such process comprising obtaining or producing F1 seed for which soybean variety XB23K11 is a parent, inducing doubled haploids to create progeny without the occurrence of meiotic segregation, obtaining the molecular marker profile of soybean variety XB23K11, and selecting progeny that retain the molecular marker profile of XB23K11.

Methods using seeds, plants, cells, or plant parts of variety XB23K11 in tissue culture are provided, as are the cultures, plants, parts, cells, and/or seeds derived therefrom. Tissue culture of various tissues of soybeans and regeneration of plants therefrom is well known and widely published. For example, see Komatsuda *et al.* (1991) Crop Sci. 31:333-337; Stephens *et al.* "Agronomic Evaluation of Tissue-Culture-Derived Soybean Plants" (1991) Theor. Appl. Genet. 82:633-635; Komatsuda *et al.* "Maturation and Germination of Somatic Embryos as Affected by Sucrose and Plant Growth Regulators in Soybeans *Glycine gracilis* Skvortz and *Glycine max* (L.) Merr." (1992) Plant Cell Tissue and Organ Culture 28:103-113; Dhir *et al.* "Regeneration of Fertile Plants from Protoplasts of Soybean (*Glycine max* L. Merr.): Genotypic Differences in Culture Response" (1992) Plant Cell Reports 11:285-289; Pandey *et al.* "Plant Regeneration from Leaf and Hypocotyl

Explants of *Glycine wightii* (W. and A.) VERDC. var. *longicauda*" (1992) Japan J. Breed. 42:1-5; and Shetty *et al.* "Stimulation of In Vitro Shoot Organogenesis in *Glycine max* (Merrill.) by Allantoin and Amides" (1992) Plant Science 81:245-251; U.S. Patent 5,024,944, to Collins *et al.*; and U.S. Patent 5,008,200, to Ranch *et al.* Thus, another aspect is to provide cells which upon growth and differentiation produce soybean plants having the physiological and morphological characteristics of soybean variety XB23K11.

Development of Soybean Variety XB23K11

The development of XB23K11 included traditional plant breeding and biotechnology techniques. Traditional plant breeding and biotechnology are both methods of genetic engineering that require a significant degree of human intervention to produce new and useful recombinations of genetic information.

Soybeans normally self pollinate in nature. In order to cross pollinate one soybean plant with another to produce progeny with a new combination of genetic traits, a method of cross pollination is employed. Cross pollination is known to those skilled in the art. Soybean cross pollination is achieved by emasculating a designated female plant and pollinating the female plant with pollen from the designated male parent. The following method was employed to cross pollinate the soybean plants, but other methods can be used, or modified, as is known to those skilled in the art.

In some cases, the designated female soybean plant is emasculated. Emasculation is done before the anthers shed pollen to avoid self-pollination. Emasculation is done by selecting an immature bud on the designated female parent that was not opened and did not contain any viable pollen. The bud is artificially opened using sterile technique. The sepals are peeled off and the petals are pulled off by gently grabbing the petals with tweezers and wiggling in an upward motion until they release. Any remaining anthers are removed, leaving the stigma and style intact (*i.e.* the female organs). In other cases, the immature buds of the designated female plant are not emasculated, but are selected and opened at a stage where the anthers are too immature to shed any pollen. In both examples, a mature flower that is shedding pollen is selected from the designated male plant. The petals are removed from the

mature flower that is shedding pollen. The pollen is gently applied to the stigma of the emasculated or non-emasculated bud of the female plant. In cases where non-emasculated buds are used, the male pollen is applied well before any intact anthers on the bud will shed pollen. The plant is tagged with the location of the fertilized bud. The fertilized bud is evaluated several times during the crossing season to confirm that a viable cross had been achieved, and to detect any selfs that may have occurred using either emasculated or non-emasculated buds. Pods from the cross are hand harvested and the F1 seed from the pods were advanced to the F1 generation. Any F1 seeds produced can be advanced, typically 2-30 seeds are produced, but the number of seeds can be outside of this range and still be used to advance through the next stages of product development. For the F2 grow out, 300 to 800 seeds are typically planted.

Soybean variety XB23K11 was developed from a biparental cross using ZB28S05 as the female parent with 93M13 as the male parent. Variety XB23K11 is an F2-derived line which was advanced to the F2 generation by modified single-seed descent. It has been self-pollinated a sufficient number of generations, with careful attention to uniformity of plant type to ensure a sufficient level of homozygosity and phenotypic stability. The variety has been increased with continued observation for uniformity, and has been shown to be uniform and stable for several generations.

Table 4 summarizes the development history of XB23K11. The development of any given soybean variety can take from six to twelve years of significant technical human intervention starting from the time the first cross is made. Therefore, development of new varieties is a time-consuming process that requires precise forward planning, efficient use of resources, and a minimum of changes in direction. The development of a new variety typically involves the coordinated effort of a team of approximately 50 or more scientists, including plant breeders, molecular biologists, plant pathologists, entomologists, agronomists, biochemists, bioinformaticians, market analysts, and automation specialists. It is estimated that the development of a soybean variety typically requires approximately 60,000 man hours of work, this effort can range from about 30,000 to greater than 80,000 man hours. These efforts take place in several international locations such as the United States

(e.g., Iowa, Illinois, Minnesota, and Ohio), Canada, Puerto Rico, and Chile, by taking advantage of the climate in spring, summer, fall and winter of the various locations. Although the development of a soybean variety takes several years, the actual number of growing seasons used to develop the variety is greater than the number of years reported due to the use of multiple growing locations. Accordingly, the development of XB23K11 involved significant technical human intervention.

During the process of development, the plant populations as well as individual plants are evaluated for general health, agronomics, and stability at many stages. These evaluations typically include but are not limited to one or more of the following characteristics: average maturity; range of maturity within a population; general health of the population, for instance observation for diseases and/or insects affecting leaves, stems, roots, and/or seed; plant structure of the population, for instance slender, bushy, or intermediate plant architecture; Standability or lodging; plant height; branching; podding, for instance position and/or density; plant growth type, for example determinate, semi-determinate, or indeterminate; flower color; pubescence color; shattering; response to weather or soils; and any other characteristics of interest.

During its development, soybean variety XB23K11 is assayed and/or planted in field trials and evaluated for a variety of traits and/or characteristics as compared to check varieties. The property(s) of appropriate check varieties include but are not limited to varieties with a similar relative maturity, varieties known to be susceptible to one or more particular diseases, insect, pathogen, herbicide or chemical, field condition, weather condition, soil type or condition, and/or crop management practice, varieties known to be tolerant or resistant to one or more particular diseases, insect, pathogen, herbicide or chemical, field condition, weather condition, soil type or condition, and/or crop management practice, varieties comprising one or more particular marker locus, and/or varieties derived from another appropriate variety or having a particular pedigree. Appropriate choice of check varieties for comparison assures an appropriate baseline and valid qualitative or quantitative assessment of any test varieties.

Throughout the course of the development of XB23K11, the plants can be tested for various traits including, but not limited to, glyphosate tolerance, phytophthora resistance, soybean cyst nematode resistance, white mold resistance, oil and protein profiles, marker loci, and relative maturity as described in the examples below.

The resulting line, XB23K11, is a high yielding variety. The development of this new soybean line was arduous and lengthy, and involved the cooperation and inventive skill of many scientists, including plant breeders, molecular biologists, plant pathologists, agronomists and biochemists, over the course of several years. The development of XB23K11 involved significant technical human intervention.

Industrial applicability

The seed of XB23K11, the plant produced from such seed, a progeny soybean plant produced from the crossing of this line, the resulting progeny seed, and various parts of the plant can be utilized in the production of an edible protein product, vegetable oil, or other food products in accordance with known techniques. Soybean XB23K11 can also be used as a breeding line to develop new soybean varieties.

Examples

The following examples provide descriptions of several assays that can be used to characterize and/or select a soybean variety during one or more stages of variety development. Many other methods and assays are available and can be substituted for, or used in combination with, one or more of the examples provided herein. Tables 1, 2, and 4 each provide further information on soybean variety XB23K11, which results may be produced from at least one or more assays or methods described in the Examples.

Example 1. Soybean cyst nematode (SCN) phenotypic screening Nematode Populations

Multiple populations of *Heterodera glycines* are maintained and increased on host plants. These populations are used to identify, purify, and characterize elite soybean varieties for resistance to soybean cyst nematode.

The following races of soybean cyst nematode are maintained: Race 1 (Type HG 2.5), Race 2 (Type HG 1.2.5.7), Race 3 (Type HG 0 or Type HG 7), Race 5 (Type HG 2.5.7), and Race 14 (Type HG 1.3.6.7).

Eggs or juveniles at stage 2 (J) are used to inoculate host plants to increase their population. SCN infestation requires a minimum 35 days before the cysts reach maturity and can be used to inoculate soybean experiments. Cyst eggs/J2 inoculant is harvested through a series of washings, grindings, and screenings. Screens are used progressing from largest to smaller sizes, ending with a #500 screen.

Growth chamber screening of soybeans

Soybean plants are grown in cones. Cones are long containers approximately 12 inches long and 1.5 inches in diameter at the top (e.g., Ray Leach Cone-tainers™). The cone is designed to easily remove the root mass. Three days after planting, an inoculum channel is made in the cone containing the experimental line by poking a 4 inch hole with a 10 ml pipette tip. One ml of inoculum is dispensed into the channel. The plants are watered manually for the duration of the test, with watering being moderately light during the first 3-5 days until J2 infects the roots.

Plants are scored approximately 28-35 days following inoculation when cyst reproduction on susceptible checks is sufficiently high. Plants are removed from their cones and the soil is removed from the roots by gently dipping the roots into a bucket of water. The plants are screened to identify native resistance to one or more of the five races of soybean cyst nematode inoculated using a combination of three methods (1) visual 9-6-1 score; (2) visual full count; and/or (3) microscope count score depending on the stage of the line when screened. In general, lines earlier in the development cycle (R1-R2) are screened by the visual 9-6-1 method, and lines that have progressed to later development phases (R3-R5) are screened by the visual full count and/or microscope count method(s).

Visual 9-6-1 Scoring: This method is a visual evaluation of the roots.

Susceptible checks are first evaluated for the development of cysts on the root system. These counts are recorded and averaged across the experiment to determine the susceptible (SUS) check average. Roots from the test plants

are then scored based on a comparison with the average of the susceptible checks as follows:

9 = 0-15% of the susceptible checks average

6 = 16-40% of the susceptible checks average

1 = $\geq$ 41% of the susceptible checks average

Visual counts: In this method, known checks are counted and reported in full. Observed cysts on the test plants are counted for comparison to the susceptible check plant scores. Cyst counts are converted to 1-9 scores based on the female index (FI). The female index (FI) is the percentage of the number of females cysts produced on each experimental line divided by the number produced on a standard susceptible soybean check, then the result is multiplied by 100. A low FI (<10) means that the SCN population is not able to reproduce well on the test line, a high FI means that the SCN population is able to reproduce well on the test line.

Microscope counts: Cysts counts for SCN assays for checks and experimental line are determined by washing cysts from roots and counting the number of cysts under the microscope.

At about 28-35 days after inoculation, roots from the susceptible check controls are examined for yellow cysts to assess whether to begin the process of evaluating the test. Experimental lines are compared with known standard checks. Once adequate levels of cysts are detected on the check varieties, plants from the test lines are removed from cones one at a time. Soil is removed from roots by gently dipping the roots into a bucket of water. The root tissue is placed on a 850 micron (#20) pore sieve stacked over a 250 micron (#60) pore sieve and sprayed with a jet of water to dislodge cysts from the roots. Collected cysts are rinsed from the #60 sieve into a clean labeled cup using no more than 30 mls of additional water.

Once all the samples are collected, each sample is counted using a gridded counting dish under a stereo microscope. The number of cysts counted are recorded for each sample. Cyst counts on the test plants are converted to the 1-9 scoring scale based on the female index (FI) described above.

Nematode Checks:

The following exemplary SCN checks can be planted and used to monitor cyst development:

Race 1	Race 2	Race 3	Race 5	Race 14
92B12 RES	95M60 RES	9182 RES	92B12 RES	9182 RES
9281 SUS	9281 SUS	9281 SUS	9281 SUS	9281 SUS
9234 RES	PI437654 RES	9234 RES	9234 RES	9234 SUS
9392 SUS	9392 SUS	9392 SUS	9392 SUS	9392 SUS
91M12 MR	9234 MR	93B15 MR	91M12 SUS	93B15 MR

RES = Resistant; SUS = Susceptible; and, MR = Moderately Resistant

Example 2. Brown stem rot (BSR) phenotypic screening

Phenotypic resistance or tolerance to brown stem rot can be evaluated in the field. The fields are selected based on a strong history of BSR infection. Generally, BSR severity increases as soil pH decreases. BSR severity is generally greatest at pH 6.0 and declines as the pH increases. It has been observed that cool temperatures during the pod filling stage can also be a major factor in BSR development. Yield trial sites are valuable sources of good BSR ratings as well. Susceptible and resistant varieties are grown as checks.

The plants are observed in mid August for any stem browning or leaf chlorosis. BSR infection can be scored using stem and/or leaf tissues: (i) Split stem symptoms (BRSTM) and/or (ii) leaf scorch symptoms (BSRLF).

The scoring system for the BSRLF trait is an estimate of affected leaf area based on a visual assessment of incidence-by-severity for the plot. A 1-9 scale is used based on total leaf area of plot affected:

- 9 = no symptoms,
- 8 = slight symptoms (a few chlorotic spots can be found),
- 7 = about 15% affected leaf area,
- 6 = 30% affected leaf area,
- 5 = about 40% total leaf area affected,
- 4 = 50% affected leaf area,
- 3 = 60% affected leaf area,
- 2 = 70% affected leaf area,

1 = $\geq$ 80% affected leaf area).

Stems are periodically split to confirm if stem browning is present in plants showing leaf symptoms. As is known to those skilled in the art, there are two BSR pathogen types. Type A produces stem and leaf symptoms while Type B produces stem symptoms only. Split stems are scored based on the percent of brown nodes as follows:

9 = clean

8 = slight browning (1 or 2 nodes)

1 = nearly the entire plant with brown nodes

The pathology of the affected plants is evaluated to ensure that the symptoms are not being confused with sudden death syndrome.

The plots are scored approximately 2-3 times at 5-7 day intervals until the plot reached R7. R7 is a stage at the beginning of maturity, with seed in one or more pods that are physiologically mature.

Example 3. *Phytophthora* root rot (PMG)

Phytophthora sojae is maintained by refrigeration on agar. It is transferred to fresh agar plates to make inoculum for the test.

Test and check lines are grown in growth chambers under controlled light and controlled temperature conditions. The lines are inoculated at the seedling stage by injecting mycelium into the hypocotyl. The unclassified lines are incubated in conditions conducive for *Phytophthora* infection, and then evaluated when the known susceptible controls die. The plants can be inoculated with at least one of: *Phytophthora* race 4 (PMG04); *Phytophthora* race 7 (PMG07); and/or *Phytophthora* race 25 (PMG25).

Experiments are scored 2-3 days following inoculation, depending on the reaction of susceptible and resistant checks. Infection phenotypes are classified based on the number of seedlings alive divided by the total number of seedlings inoculated. For example,

9 = 9 of 9 plants alive and healthy

5 = 5 of 9 plants alive and healthy

1 = 1 or 0 of 9 plants alive and healthy

M = no or poor germ (<5 seeds germinate)

Example 4. Glyphosate tolerance

Experimental lines and checks are treated 1X Round-up Power Max™ at a rate of 22oz/acre at the V1 growth stage, followed by a 2X Round up Power Max™ at a rate of 44oz/acre at the V3 growth stage plus 3 weeks. The V1 stage of the plant is the stage where the plant has one node on the main stem and the unifoliate leaves are fully developed and appear opposite each other. The V3 stage of the plant is the stage where the plant has three nodes on the main stem with fully developed leaves, beginning with the unifoliate node (*i.e.*, node # 1). Approximately 7-10 days after spraying, the number of dead plants/plot are counted and scored on a scale of 1-9 as follows:

- 9 = 100% of plants resistant
- 8 = 90-99% of plants resistant
- 7 = 80-89% of plants resistant
- 6 = 70-79% of plants resistant
- 5 = 60-69% of plants resistant
- 4 = 50-59% of plants resistant
- 3 = 40-49% of plants resistant
- 2 = 30-39% of plants resistant
- 1 = <30% of plants resistant

Example 5. Molecular analysis, including marker assisted selection (MAS)

As shown in Table 4, plants are analyzed at various times throughout the development of XB23K11 for specific alleles for various traits of interest (for example, soybean cyst nematode resistance, brown stem rot resistance, *Phytophthora* resistance, glyphosate resistance, and the like). Markers are detected using assays based on Taqman™ chemistry using fluorescently-labeled probe for allele discrimination. As is known to those skilled in the art, other methods of molecular analysis and marker assisted selection (MAS) could also be used.

Example 6. White mold (*Sclerotinia sclerotiorum*)

Sclerotia are maintained under refrigeration and subcultured on agar plates to produce inoculum when needed. Plants are grown in growth chambers under controlled light and controlled temperature conditions. Plants

are inoculated with mycelium during the vegetative stage. The plants are then incubated in conditions conducive for white mold infection. Evaluation begins when the known susceptible controls die. The experimental lines are scored and given a 1-9 rating as follows:

- 9 = no symptoms or small necrotic lesion on the main stem, where the inoculated petiole is attached.
- 7 = restricted fungal growth; lesion on the main stem <1" in length
- 5 = lesion >1" in length; plant has no sign of wilting
- 3 = plants starts to wilt or partially wilt; branches remain healthy
- 1= main stem wilting all the way to the growing point; whole plant wilting and dying

Example 7. Oil and protein determination

Percent oil and protein in seed is determined using an Infratec™ 1241 grain analyzer using the USA-GIPSA official model pre-loaded into the instrument software. The software also includes a library of data which is used to interpolate the value of each measured component based on the NIR spectra collected. Component measurements are based on calibration to a standard reference method, see for example American Association of Cereal Chemist methods for protein (method 46-11.02), oil (method 30-25.01), and moisture (method 44-15.02) (AACC International. Approved Methods of Analysis, 11th Ed. AACC International, St. Paul, MN, U.S.A.). Clean soybean seed is loaded in the hopper, typically this is about one pound of seed. The instrument automatically transfers ten sub-samples of seed from the hopper to the analysis chamber and collects NIR data. The instrument calculates the average value for moisture, for protein, and for oil, which are all reported as w/w%. The oil and protein data is normalized and reported at 13% moisture.

Example 8. Relative maturity

Relative maturity (RM) is determined by assessing known varieties with a known RM and generating a regression equation. Two traits are regressed in the known varieties: Maturity Absolute (expressed in days); and, RM. Maturity Absolute is the number of days from planting to physiological maturity. Physiological maturity is defined as the date on which 95 percent of

the pods are brown. The regression equation generated by these two traits using known varieties is used to predict the relative maturity of new lines. Typically, the X axis is expressed in maturity absolute days, and the Y axis is Relative Maturity. By using 4 or more known checks, an equation is deduced that produces a straight line. By substituting days absolute for the experimental line into the equation one can predict the relative maturity of the experimental line. The point where the Maturity Absolute date of the new line intersects the regression line determines the relative maturity of the new line. The relative maturity is based on multi-year and multi-location data. Relative maturity is preferred rather than absolute days because the difference in the number of days between several varieties can vary greatly from year-to-year, and from location- to-location. The relative maturity remains the same or is more stable across environments than the measure of absolute maturity.

Example 9. Field evaluation for Sudden Death Syndrome

Sudden death syndrome (SDS) is a disease caused by a soil borne fungus *Fusarium virguliforme* (previously known as *Fusarium solani* (Mart.) Sacc. f. sp. glycines). *Xanthomonas campestris* has also been proposed as a causative agent of SDS (see, e.g., de Farias Neto *et al.* (2006) Crop Sci 46:2547-2554; Scherm & Yang (1996) Phytopathol 86:642-649; and “Diseases of Soybean: Sudden Death Syndrome”, online publication from Purdue University). The disease symptoms first appear on leaves as scattered, interveinal, chlorotic spots or blotches. The chlorotic areas may become necrotic or enlarge and coalesce, forming interveinal chlorotic streaks. Streaks eventually become necrotic, with only the midvein and major lateral veins remaining green. Affected field areas have a tan-brown cast, which may be the first evidence of disease. Root symptoms are characterized by deterioration of taproots, lateral roots, and nitrogen-fixing nodules. The cortex of affected taproots is a light gray-brown. The discoloration extends up the stem several nodes in the vascular tissue, but the pith remains white.

Soybean plants are scored using a 1-9 scale, wherein 1 indicates the most severe symptoms, and 9 indicates no symptoms:

9 = clean, no disease

8 = Up to 10% of plants showing mild symptoms

- 7 = Up to 20% plants showing mild symptoms
- 6 = up to 30% plants showing medium symptoms (considered the lowest 'acceptable' score)
- 5 = 40% or more of plants showing medium symptoms
- 4 = 50% or more plants showing medium to heavy symptoms
- 3,2,1 = 50% or more plants showing heavy symptoms, with increasing degrees of browning and/or necrosis or leaf loss.

Example 10. Iron Deficiency Chlorosis (IDC or FEC)

Iron Deficiency Chlorosis (IDC) evaluation is used to characterize and assign tolerance scores to experimental and commercial varieties. High carbonate levels in the soil can be a main cause of Iron Deficiency Chlorosis in soybean. Other stresses, such as cold temperature, SCN infection, saturated soils, or herbicide application may increase chlorosis. IDC symptoms range from slight yellowing of leaves to stunting, severe chlorosis, and sometimes death of plants in affected fields. Testing for tolerance to Iron Deficiency Chlorosis is performed during the summer using fields with a history of IDC. Plots are usually scored in late June to mid-July. The V3 stage (three nodes starting with the first unifoliate leaves) is usually the stage at which chlorosis symptoms are at their peak. Plants are scored on a scale of from 1-9 based on symptomology:

- 9 = All plants are normal green color
- 8 = A few plants are show very light chlorosis on 1 or 2 leaves
- 7 = < 50% of the plants show mild chlorosis (light green leaves)
- 6 = $\geq$ 50% of the plants show mild chlorosis, but no necrosis on leaves
- 5 = Most plants are light green to yellow, no necrosis seen on leaves. Most plants are stunted (50-75% of normal height).
- 4 = Most plants are yellow, necrosis seen on edges of less than half the leaves. Most plants are app. 50 % of normal height
- 3 = Most plants are yellow, necrosis seen on most leaves. Most plants are app. 20-40 % of normal height
- 2 = Most leaves are almost dead, most stems are still green. Plants are severely stunted (10-20% of normal height)

1 = Most plants are completely dead. The plants that are still alive are app. 10% of normal height, and have very little living tissue.

Example 11. *Phytophthora* Root Rot field tolerance

The level of tolerance of soybean varieties to *Phytophthora* Root Rot can be evaluated and characterized. *Phytophthora* Root Rot is well known to those skilled in the art (see, e.g., Schmitthenner and Walker, Tolerance versus resistance for control of *Phytophthora* root rot of soybeans. p. 35-44 *In* H. D. Loden and D. Wilkenson (ed.) Proceedings of the 9th Soybean Seed Research Conference, Chicago, IL 13-14 Dec. 1979. American Seed Trade Association, Washington, DC; Walker and Schmitthenner (1984) Crop Science 24:487-489; and, Schmitthenner and Bhat. 1994. Useful methods for studying *Phytophthora* in the laboratory. Department of Plant Pathology. Ohio Agricultural Research and Development Center. Circular 143).

For testing, seed samples from experimental and check lines are not treated with any seed treatment. A known set of differential checks is used. One or more races of *Phytophthora* are chosen. Normally, at least Race 25 *Phytophthora sojae* is used. Experimental lines and checks are sown in vermiculite in trays that are inoculated with mycelium. The trays are moved outside to a location covered with 30% sunlight block netting.

Differential checks with low tolerance show symptoms 1-2 weeks after planting. Experimental lines are scored approximately three weeks after planting by removing the plants and root mass intact from the vermiculite. The vermiculite is removed by tapping the roots, without damaging the roots. All experimental entries are scored relative to the appearance of the root system of one or more check variety(s) and the known performance chart score of each check. Scores are assigned on a scale of 1-9, and are relative to the differential checks and based upon total root mass, general appearance of plants and roots, and extent of necrosis.

1 = all plants die after emerging

2 = 50% less root mass than 9306

3 = equal to 9306

4 = 50% less root mass than Conrad, 25% more than 9306

5 = 25% less root mass than Conrad

- 6 = equal to Conrad
- 7 = equal to 92B38 and/or 93B67
- 8 = equal to 93B45
- 9 = equal to 9242

Example 12. Soybean varieties derived from soybean variety XB23K11

A. Use of soybean variety XB23K11 as a parent for biparental crosses

Soybean variety XB23K11 can be used as the female or the male parent in biparental crosses in order to develop new and valuable soybean varieties. Soybeans normally self pollinate in nature. Soybean cross pollination can be achieved by emasculating a designated female plant and pollinating the female plant with pollen from the designated male parent. Emasculation is done before the anthers shed pollen to avoid self-pollination. Immature buds on the designated female parent that are not open and do not contain any viable pollen are selected. The bud is artificially opened using sterile technique. The sepals are peeled off and the petals are pulled off by gently grabbing the petals with tweezers and wiggling in an upward motion until they release. Any remaining anthers are removed, leaving the stigma and style intact (*i.e.* the female organs).

In some cases, the immature buds of the designated female plant are not emasculated, but are selected and opened at a stage where the anthers are too immature to shed any pollen. In both examples, a mature flower that is shedding pollen is selected from the designated male plant. The petals are removed from the mature flower that is shedding pollen. The pollen is gently applied to the stigma of the emasculated or non-emasculated bud of the female plant. In cases where non-emasculated buds are used, the male pollen is applied well before any intact anthers on the bud will shed pollen.

The plant is tagged with the location of the fertilized bud. The fertilized bud is evaluated several times during the crossing season to confirm that a viable cross had been achieved, and to detect any selfs that may have occurred using either emasculated or non-emasculated buds. Pods from the cross are hand harvested and the F1 seed from the pods were advanced to the F1 generation. Any F1 seeds produced can be advanced, typically 2-30 seeds are produced, but the number of seeds can be outside of this range

and still be used to advance through the next stages of product development. Soybean variety XB23K11 has been used as a parent for biparental crossing. At least one segregating population has been produced to be used for further product development phases and screening methods.

B. Sublining and sublines derived from soybean variety XB23K11

Sublines of XB23K11 may also be developed and are provided. Although XB23K11 contains substantially fixed genetics and is phenotypically uniform with no off-types observed or expected, the variety comprises some residual variation due to a small proportion of segregating loci either within individuals or within the population as a whole. Sublining selects for these loci, which have no observable morphological or phenotypic effect on the plant characteristics, but may have an effect on overall yield. For example, the methods described in U.S. Patent 5,437,697 and US2005/0071901 may be utilized by a breeder of ordinary skill in the art to identify genetic loci that are associated with yield potential to further purify the variety in order to increase its yield.

DEPOSITS

Applicant made a deposit of seeds of Soybean Variety XB23K11 with the Patent Depository of the American Type Culture Collection (ATCC), 10801 University Boulevard, Manassas, VA 20110 USA on February 2, 2011, which was assigned ATCC Deposit No. PTA-11618. This deposit will be maintained under the terms of the *Budapest Treaty* on the International Recognition of the Deposit of Microorganisms for the Purposes of Patent Procedure. These deposits are not an admission that a deposit is required under Section 27(3) and 38.1(1) of the Patent Act.

All publications, patents and patent applications mentioned in the specification are indicative of the level of those skilled in the art to which this invention pertains.

The foregoing invention has been described in detail by way of illustration and example for purposes of clarity and understanding. As is readily apparent to one skilled in the art, the foregoing are only some of the methods and compositions that illustrate the embodiments of the foregoing invention. It will be apparent to those of ordinary skill in the art that variations, changes, modifications and alterations may be applied to the compositions and/or methods described herein without departing from the true spirit, concept and scope of the invention.

TABLE 1. Variety Description Information

Variety Name	XB23K11	93M13	92Y21
Relative Maturity	2.3	3.1	2.2
Canadian Heat Units	3100	3300	3075
Herbicide Resistance	RR	RR	
Harvest Standability	88	7	7
Field Emergence	88	6	8
Hypocotyl Length	99	7	5
Phytophthora Gene	1C	1K	1K
Phytophthora Field Tolerance	5	5	5
Brown Stem Rot	8	5	6
Iron Deficiency Chlorosis	4	5	4
White Mold Tolerance	5	5	4
Sudden Death Syndrome	6	7	7
Cyst Nematode Race 1		3	
Cyst Nematode Race 2		2	
Cyst Nematode Race 3	99	8	8
Cyst Nematode Race 5		1	
Cyst Nematode Race 14	88	5	8
Root-knot Nematode - Southern			
Root-knot Nematode – Peanut			
Stem Canker Genetic			
Stem Canker Tolerance			
Aphid Antibiosis		5	5
Cercospora			
Downy Mildew	5		66

TABLE 1 CONTINUED

Variety Name	XB23K11	93M13	92Y21
Frogeye Leaf Spot	77	7	
Chloride Sensitivity			
Canopy Width	66	6	7
Shattering	7	8	9
Plant Habit	Ind	Ind	Ind
Oil/Meal Type			
Seed Protein (% @ 13% H2O)	33.0	33.9	35.8
Seed Oil (% @ 13% H2O)	19.9	20.3	18.8
Seed Size Range		2550-3050	2600-3100
Flower Color	P	W	P
Pubescence Color	L	L	L
Hila Color	BL	BL	BL
Pod Color	BR	BR	BR
Seed Coat Luster	D	D	D

TABLE 2. VARIETY COMPARISON DATA

Variety1	Variety2	Statistic	YIELD bu/a	MAT (days)	HGT (in)	LDGSE V
XB23K11	92M40	Mean1	59.3	117.6	39.3	7.8
XB23K11	92M40	Mean2	56.4	119	37.6	8.8
XB23K11	92M40	#Locs	25	10	5	6
XB23K11	92M40	#Reps	49	18	9	12
XB23K11	92M40	#Years	1	1	1	1
XB23K11	92M40	SE Diff	0.76	0.48	0.51	0.34
XB23K11	92M40	Prob	0.0008	0.0209	0.0299	0.0327
XB23K11	92M54	Mean1	59.3	117.6	39.3	7.8
XB23K11	92M54	Mean2	58.7	120.5	38.3	7.6
XB23K11	92M54	#Locs	25	10	5	6
XB23K11	92M54	#Reps	49	18	9	12
XB23K11	92M54	#Years	1	1	1	1
XB23K11	92M54	SE Diff	0.73	0.52	0.55	0.31
XB23K11	92M54	Prob	0.3709	0.0004	0.1419	0.6109
XB23K11	92Y30	Mean1	59.3	117.6	39.3	7.8
XB23K11	92Y30	Mean2	55.8	117.9	38.6	8
XB23K11	92Y30	#Locs	25	10	5	6
XB23K11	92Y30	#Reps	49	18	9	12
XB23K11	92Y30	#Years	1	1	1	1
XB23K11	92Y30	SE Diff	0.75	0.45	0.37	0.21
XB23K11	92Y30	Prob	0.0001	0.5203	0.1347	0.2956
XB23K11	92Y51	Mean1	59.3	117.6	39.3	7.8
XB23K11	92Y51	Mean2	58.8	120	40.8	7.8
XB23K11	92Y51	#Locs	25	10	5	6
XB23K11	92Y51	#Reps	49	18	9	12
XB23K11	92Y51	#Years	1	1	1	1
XB23K11	92Y51	SE Diff	0.56	0.7	0.74	0.35
XB23K11	92Y51	Prob	0.3638	0.0077	0.1132	0.822
XB23K11	92Y52	Mean1	59.3	117.6	39.3	7.8
XB23K11	92Y52	Mean2	57.4	121.6	36.9	7.4
XB23K11	92Y52	#Locs	25	10	5	6
XB23K11	92Y52	#Reps	49	18	9	12
XB23K11	92Y52	#Years	1	1	1	1
XB23K11	92Y52	SE Diff	1.38	0.54	0.73	0.44
XB23K11	92Y52	Prob	0.1765	0	0.0305	0.4838
XB23K11	92Y60	Mean1	59.6	117.6	39.3	7.8

TABLE 2. VARIETY COMPARISON DATA - continued

Variety1	Variety2	Statistic	YIELD bu/a	MAT (days)	HGT (in)	LDGSE V
XB23K11	92Y60	Mean2	57.8	121.6	35.1	8.8
XB23K11	92Y60	#Locs	24	10	5	6
XB23K11	92Y60	#Reps	48	18	9	12
XB23K11	92Y60	#Years	1	1	1	1
XB23K11	92Y60	SE Diff	0.73	0.49	1.23	0.51
XB23K11	92Y60	Prob	0.0244	0	0.027	0.0856
XB23K11	RJS25001	Mean1	59.6	117.6	39.3	7.8
XB23K11	RJS25001	Mean2	57.6	119.4	36.5	6.8
XB23K11	RJS25001	#Locs	24	10	5	6
XB23K11	RJS25001	#Reps	48	18	9	12
XB23K11	RJS25001	#Years	1	1	1	1
XB23K11	RJS25001	SE Diff	1.25	0.47	0.78	0.4
XB23K11	RJS25001	Prob	0.1169	0.0042	0.0234	0.0686
XB23K11	RJS26001	Mean1	59.3	117.6	39.3	7.8
XB23K11	RJS26001	Mean2	57.3	121.7	41.3	7.5
XB23K11	RJS26001	#Locs	25	10	5	6
XB23K11	RJS26001	#Reps	49	18	9	12
XB23K11	RJS26001	#Years	1	1	1	1
XB23K11	RJS26001	SE Diff	0.67	0.44	0.65	0.4
XB23K11	RJS26001	Prob	0.0057	0	0.0374	0.5623

TABLE 2. VARIETY COMPARISON DATA

Variety1	Variety2	Statistic	SPLB count	PROT N (%)	OIL (%)
XB23K11	92M40	Mean1	3059	33	19.94
XB23K11	92M40	Mean2	3277	35.19	18.38
XB23K11	92M40	#Locs	4	6	6
XB23K11	92M40	#Reps	5	9	9
XB23K11	92M40	#Years	1	1	1
XB23K11	92M40	SE Diff	138.8	0.112	0.116
XB23K11	92M40	Prob	0.2153	0	0
XB23K11	92M54	Mean1	3059	33	19.94
XB23K11	92M54	Mean2	3236	35.22	18.94
XB23K11	92M54	#Locs	4	6	6
XB23K11	92M54	#Reps	5	9	9
XB23K11	92M54	#Years	1	1	1
XB23K11	92M54	SE Diff	83.5	0.154	0.143
XB23K11	92M54	Prob	0.1245	0	0.0009
XB23K11	92Y30	Mean1	3059	33	19.94
XB23K11	92Y30	Mean2	3412	34.39	19.72
XB23K11	92Y30	#Locs	4	6	6
XB23K11	92Y30	#Reps	5	9	9
XB23K11	92Y30	#Years	1	1	1
XB23K11	92Y30	SE Diff	65	0.234	0.115
XB23K11	92Y30	Prob	0.0123	0.0019	0.113
XB23K11	92Y51	Mean1	3059	33	19.94
XB23K11	92Y51	Mean2	3034	34.89	19.08
XB23K11	92Y51	#Locs	4	6	6
XB23K11	92Y51	#Reps	5	9	9
XB23K11	92Y51	#Years	1	1	1
XB23K11	92Y51	SE Diff	109.3	0.204	0.101
XB23K11	92Y51	Prob	0.8294	0.0002	0.0004
XB23K11	92Y52	Mean1	3059	33	19.94
XB23K11	92Y52	Mean2	3197	34.1	19.61
XB23K11	92Y52	#Locs	4	6	6
XB23K11	92Y52	#Reps	5	9	9
XB23K11	92Y52	#Years	1	1	1
XB23K11	92Y52	SE Diff	89.3	0.152	0.087
XB23K11	92Y52	Prob	0.2225	0.0008	0.0124
XB23K11	92Y60	Mean1	3059	33	19.94

TABLE 2. VARIETY COMPARISON DATA - continued

Variety1	Variety2	Statistic	SPLB count	PROT N (%)	OIL (%)
XB23K11	92Y60	Mean2	3189	34.77	18.61
XB23K11	92Y60	#Locs	4	6	6
XB23K11	92Y60	#Reps	5	9	9
XB23K11	92Y60	#Years	1	1	1
XB23K11	92Y60	SE Diff	26.8	0.258	0.142
XB23K11	92Y60	Prob	0.0167	0.001	0.0002
XB23K11	RJS25001	Mean1	3059	32.98	19.94
XB23K11	RJS25001	Mean2	3144	33.19	20.08
XB23K11	RJS25001	#Locs	4	7	7
XB23K11	RJS25001	#Reps	5	10	10
XB23K11	RJS25001	#Years	1	1	1
XB23K11	RJS25001	SE Diff	56	0.138	0.143
XB23K11	RJS25001	Prob	0.2276	0.187	0.3798
XB23K11	RJS26001	Mean1	3059	32.98	19.94
XB23K11	RJS26001	Mean2	3220	34.35	18.38
XB23K11	RJS26001	#Locs	4	7	7
XB23K11	RJS26001	#Reps	5	10	10
XB23K11	RJS26001	#Years	1	1	1
XB23K11	RJS26001	SE Diff	20.1	0.233	0.154
XB23K11	RJS26001	Prob	0.0041	0.0011	0.0001

TABLE 3 Soybean SSR Marker Set

SAC1006	SATT129	SATT243	SATT334
SAC1611	SATT130	SATT247	SATT335
SAC1634	SATT131	SATT249	SATT336
SAC1677	SATT133	SATT250	SATT338
SAC1699	SATT142	SATT251	SATT339
SAC1701	SATT144	SATT255	SATT343
SAC1724	SATT146	SATT256	SATT346
SAT_084	SATT147	SATT257	SATT347
SAT_090	SATT150	SATT258	SATT348
SAT_104	SATT151	SATT259	SATT352
SAT_117	SATT153	SATT262	SATT353
SAT_142-DB	SATT155	SATT263	SATT355
SAT_189	SATT156	SATT264	SATT356
SAT_222-DB	SATT165	SATT265	SATT357
SAT_261	SATT166	SATT266	SATT358
SAT_270	SATT168	SATT267	SATT359
SAT_271-DB	SATT172	SATT270	SATT361
SAT_273-DB	SATT175	SATT272	SATT364
SAT_275-DB	SATT181	SATT274	SATT367
SAT_299	SATT183	SATT279	SATT369
SAT_301	SATT186	SATT280	SATT373
SAT_311-DB	SATT190	SATT282	SATT378
SAT_317	SATT191	SATT284	SATT380
SAT_319-DB	SATT193	SATT285	SATT383
SAT_330-DB	SATT195	SATT287	SATT385
SAT_331-DB	SATT196	SATT292	SATT387
SAT_343	SATT197	SATT295	SATT389

SAT_351	SATT199	SATT299	SATT390
SAT_366	SATT202	SATT300	SATT391
SAT_381	SATT203	SATT307	SATT393
SATT040	SATT204	SATT314	SATT398
SATT042	SATT212	SATT319	SATT399
SATT050	SATT213	SATT321	SATT406
SATT092	SATT216	SATT322	SATT409
SATT102	SATT219	SATT326	SATT411
SATT108	SATT221	SATT327	SATT412
SATT109	SATT225	SATT328	SATT413
SATT111	SATT227	SATT330	SATT414
SATT115	SATT228	SATT331	SATT415
SATT122	SATT230	SATT332	SATT417
SATT127	SATT233	SATT333	SATT418
SATT420	SATT508	SATT583	SATT701
SATT421	SATT509	SATT584	SATT708-TB
SATT422	SATT510	SATT586	SATT712
SATT423	SATT511	SATT587	SATT234
SATT429	SATT512	SATT590	SATT240
SATT431	SATT513	SATT591	SATT242
SATT432	SATT514	SATT594	
SATT433	SATT515	SATT595	
SATT436	SATT517	SATT596	
SATT440	SATT519	SATT597	
SATT441	SATT522	SATT598	
SATT442	SATT523	SATT601	
SATT444	SATT524	SATT602	
SATT448	SATT526	SATT608	
SATT451	SATT529	SATT613	
SATT452	SATT533	SATT614	

SATT454	SATT534	SATT617	
SATT455	SATT536	SATT618	
SATT457	SATT537	SATT628	
SATT460	SATT540	SATT629	
SATT461	SATT544	SATT630	
SATT464	SATT545	SATT631	
SATT466	SATT546	SATT632-TB	
SATT467	SATT548	SATT633	
SATT469	SATT549	SATT634	
SATT470	SATT550	SATT636	
SATT471	SATT551	SATT640-TB	
SATT473	SATT552	SATT651	
SATT475	SATT555	SATT654	
SATT476	SATT556	SATT655-TB	
SATT477	SATT557	SATT656	
SATT478	SATT558	SATT660	
SATT479	SATT565	SATT661-TB	
SATT480	SATT566	SATT662	
SATT487	SATT567	SATT665	
SATT488	SATT568	SATT666	
SATT491	SATT569	SATT667	
SATT492	SATT570	SATT672	
SATT493	SATT572	SATT675	
SATT495	SATT573	SATT677	
SATT497	SATT576	SATT678	
SATT503	SATT578	SATT680	
SATT506	SATT581	SATT684	
SATT507	SATT582	SATT685	

TABLE 4. DEVELOPMENT HISTORY FOR XB23K11

Phase	Year	Season	Location	Methodology	Trait
Crossing	2005	Summer	Iowa	Bi-parental cross	
F1	2005/2006	Fall/Winter	Puerto Rico	F1 growout harvested in bulk	
F2	2005/2006	Winter/Spring	Puerto Rico	F2 single plant selections made	Phenotypic and/or molecular characterization of population potential based on overall agronomics, parentage, and/or molecular profile
Plant row yield test	2006	Summer	Illinois	Progeny row yield test	Phenotypic Characterization: Yield for Maturity
Preliminary yield test	2007	Summer	Illinois	Preliminary yield testing	Phenotypic Characterization: Yield for Maturity and general agronomics
Retest	2008	Summer	U.S. & Canada	Regional yield testing	Phenotypic Characterization: Yield for Maturity, Stability, and General Agronomics
Purification plant pulls	2008	Summer	Illinois	Purification - single plants selected	Flower, Pubescence, Hila, and Pod color

Phase	Year	Season	Location	Methodology	Trait
Purification rows	2008/2009	Fall/Winter	Chile	Single plant characterized and/or selected through marker assisted selection	SCN, Rps1k, High Oleic, Low Linolenic, Rps1c, and BSR
Purification rows	2008/2009	Fall/Winter	Chile	Purification - individual plant rows harvested and advanced	Phenotypic Characterization: Height, Lodging, Maturity, Canopy, Leaf color, Leaf shape, Flower, Pubescence, Hila, Pod color, general uniformity and appearance
Intermediate yield test	2009	Summer	U.S. & Canada	Advanced yield testing	Phenotypic Characterization: Yield for Maturity, Area of adaptability, Stability, and Diseases based on genetics
Purification increase	2009	Summer	Illinois	Purification - bulk harvested	Phenotypic Characterization: for uniformity
Breeder's seed increase	2009/2010	Fall/Winter	Chile	Bulk breeder's seed increase	
Advanced yield test	2010	Summer	U.S. & Canada	Elite yield testing	Phenotypic Characterization: Yield for Maturity, Area of adaptability, Stability, and Diseases based on genetics

Phase	Year	Season	Location	Methodology	Trait
Parent seed increase	2010	Summer	Iowa	Foundation seed production	
Advanced for further testing and increase	2011	Summer	U.S. & Canada	Advanced for further testing and increase	

Claims

What is claimed is:

1. A plant cell from a soybean plant designated variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein soybean variety XB23K11 comprises a first transgene conferring glyphosate resistance.
2. The plant cell of claim 1, wherein the plant cell is a seed cell.
3. The plant cell of any one of claims 1 or 2, further comprising a second transgene.
4. A plant cell from a soybean plant, or a plant cell from a part of the soybean plant, wherein the soybean plant is produced by growing seed of soybean variety XB23K11, said seed having been deposited under ATCC Accession Number PTA-11618.
5. A plant cell from a soybean plant or soybean seed which is a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions.
6. A plant cell from a soybean plant or soybean seed which is a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11.

7. A plant cell from a plant tissue culture produced from protoplasts or regenerable cells from the plant cell of claim 1.
8. A plant cell from a descendant of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant comprises heterozygous alleles of variety XB23K11.
9. The plant cell of claim 8 wherein the plant cell is a seed cell.
10. A plant cell from a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein XB23K11 comprises a first transgene conferring glyphosate resistance, and wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, and wherein the descendant or subline further comprises a second transgene.
11. A plant cell from a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein XB23K11 comprises a first transgene conferring glyphosate resistance, and wherein the descendant or subline is essentially derived from soybean variety XB23K11, and wherein the descendant or subline further comprises a second transgene.
12. A plant cell from a soybean plant, or a plant cell from a part of the soybean plant, wherein the plant expresses all the physiological and morphological characteristics of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618.

13. An F1 plant cell from an F1 soybean plant, or a plant cell from a part of the F1 soybean plant, wherein the F1 soybean plant is the product of a cross between a first parent and a second parent, wherein either the first parent or second parent is a plant from soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, and wherein the F1 comprises heterozygous alleles of variety XB23K11.
14. Use of a soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, to breed a soybean plant.
15. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, to breed a soybean plant.
16. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, to breed a soybean plant.
17. Use of soybean variety XB23K11 seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618 as a recipient of a conversion locus.
18. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline

expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, as a recipient of a conversion locus.

19. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, as a recipient of a conversion locus.
20. Use of soybean variety XB23K11 seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, to cross with another soybean plant.
21. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, to cross with another soybean plant.
22. Use of a descendant or subline of soybean variety XB23K11 seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, to cross with another soybean plant.
23. Use of soybean variety XB23K11 seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618 and comprising a first transgene for glyphosate resistance, to introduce a second transgene.

24. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618 and comprising a first transgene for glyphosate resistance, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, to introduce a second transgene.
25. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618 and comprising a first transgene for glyphosate resistance, wherein the descendant or subline is essentially derived from soybean variety XB23K11, to introduce a second transgene.
26. Use of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, for oil or protein production.
27. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, for oil or protein production.
28. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, for oil or protein production.

29. Use of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, to grow a crop.
30. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, to grow a crop.
31. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, to grow a crop.
32. Crushed non-viable soybean seeds from soybean variety XB23K11, seeds of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618.
33. Crushed non-viable soybean seeds from a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions.
34. Crushed non-viable soybean seeds from a descendant or subline of soybean variety XB23K11, soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the

descendant or subline is essentially derived from soybean variety XB23K11.

35. Use of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, to produce a genetic marker profile.
36. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline expresses the physiological and morphological characteristics of soybean variety XB23K11 listed in Table 1 as determined at the 5% significance level when grown under substantially similar environmental conditions, to produce a genetic marker profile.
37. Use of a descendant or subline of soybean variety XB23K11, seed of soybean variety XB23K11 having been deposited under ATCC Accession Number PTA-11618, wherein the descendant or subline is essentially derived from soybean variety XB23K11, to produce a genetic marker profile.
38. The use of any one of claims 35, 36 or 37 further comprising using the genetic marker profile for marker assisted selection.