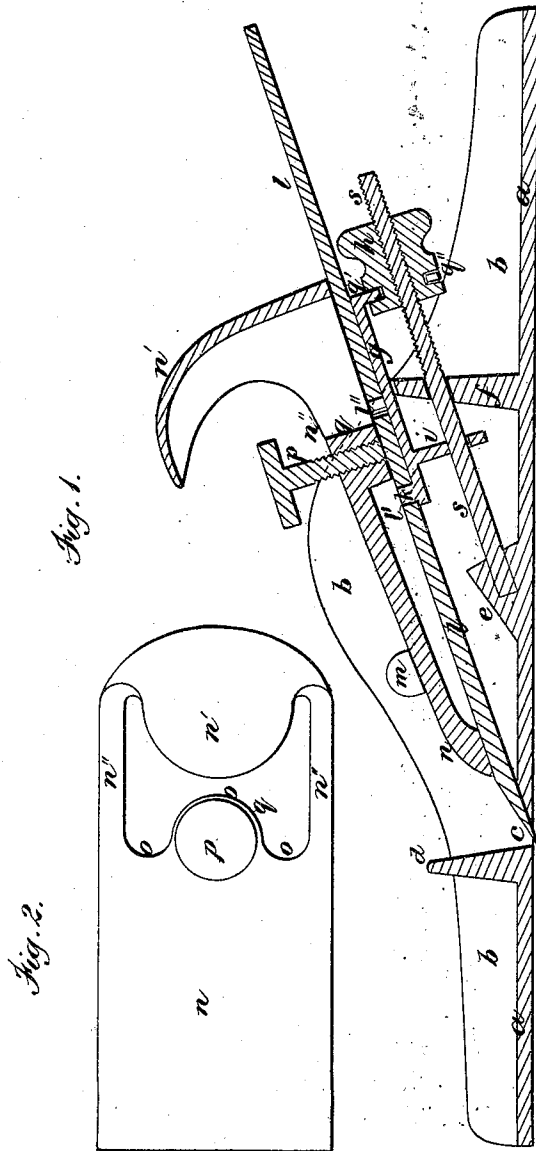


J. F. BALDWIN.
Metallic Planes.

No. 144,823.

Patented Nov. 25, 1873.



WITNESSES
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IMPROVEMENT IN METALLIC PLANES.

Specification forming part of Letters Patent No. **144,823**, dated November 25, 1873; application filed June 7, 1873.

To all whom it may concern:

Be it known that I, JOSEPH F. BALDWIN, of Boston, in the county of Suffolk and State of Massachusetts, have invented certain Improvements in Metallic Planes, of which the following is a specification:

Figure 1 of the accompanying drawings is a central vertical longitudinal section of my improved bench-plane. Fig. 2 is a top view of the plane-wedge.

The present invention relates to certain new and useful improvements in bench-planes, particularly applicable to metallic planes, and having for their principal objects the providing of a simple and convenient means of regulating, so as to vary, the cut of the plane-iron. My improvements consist, mainly, in a metallic or other suitable carriage, arranged and operated, as will be hereinafter more fully described, to travel on an inclined screw-rod, and raise or lower the plane-iron so as to vary its cut, as desired.

In the drawings, *a* represents the bottom, and *b* the sides, of the plane. *c* is the mouth, forward of which is an upright transverse plate or finger-bar, *d*. The bottom *a* has formed on, or attached to, the top in the center a boss, *e*, that tapers upward to receive and hold one end of an inclined rod, *s*, which extends upward through a transverse vertical plate, *f*, connecting the two sides *b* at the rear of the center of the plane, and notched on the top at the center to allow of the forward and back inclined travel of a metallic or other suitable carriage, *g*, formed at the top end with a downward-extending flange, *g'*, bifurcated at the end to straddle a screw-nut, *h*, formed with a groove, *g''*, to receive and hold the flanged end *g'*, and having female screw-threads that mesh with male screw-threads formed on the upper portion of the inclined rod *s*, which receives on its smooth or lower portion, so as to allow the travel of a flange, *i*, that depends from the under side of the lower or forward portion of the carriage, *g*, which is provided on the top near the lower end with an upward-extending stem, *k*, that fits into an aperture, *l'*, formed in the iron, *l*, which may, if desired, be supplied with one or more supplementary apertures, *l''*, to allow of the wear of the iron, which may thus be placed either higher or lower on the carriage *g*. The sides *b* are formed with, or have attached to them, at a suitable distance above, and at the rear of the mouth,

lugs *m*, between the bottom of which and the top of the iron *l* is inserted the lower portion of a metallic or other suitable wedge, *n*, the bottom of which is countersunk, and at the upper portion is made open, as shown in Fig. 2, leaving its sides *n''* to project rearward and upward to form a curved shield, *n'*. The top edge of the wedge proper is curved, as shown at *o*, Fig. 2, and formed in the center with a screw-socket, *q*, that receives a thumb-screw, *p*, that is operated against the top of the iron *l*, so as to raise the upper end of the wedge *n*, which, acting as a lever, with the lugs *m* as a fulcrum, causes the bottom of the wedge to bear firmly on the top of the lower end of the iron *l*, which is thus securely held in position; or, by loosening the screw *p* the iron *l* is released, so as to allow of its being raised or lowered to suit the desired cut, or to be withdrawn for sharpening or replacement, &c.

It will readily be seen by the above description, reference being had to the accompanying drawings, that the screw-nut *h*, turning on the screw-end of the rod *s*, carries the carriage *g*, connected with the rod *s* and nut *h* by the flanges *g'* *i*, up and down, thus raising or lowering, according to the direction in which the nut is turned, the iron *l*, which is connected by the stem *k* with the carriage, by whose operation it is thus readily adjusted to the desired cut.

In a large plane the extended sides *n''* and the shield portion of the wedge are dispensed with, and the curved top portion of the wedge is extended and formed in the shape shown in Fig. 4, with a central screw-socket, *q*, for the reception of a screw, *p*.

Having thus fully described my improvements, what I claim as my invention, and desire to have secured to me by Letters Patent, is—

The carriage *g*, provided with the flanges *g'* *i* and stem *k*, in combination with the plane-iron *l* having orifices *l'* *l''*, the nut *h* having the groove *g''*, and the screw-rod *s*, all arranged and operating substantially as described.

In testimony whereof I have hereunto signed my name to this specification in the presence of two subscribing witnesses.

JOSEPH F. BALDWIN.

Witnesses:

SAML. M. BARTON,
CARROLL D. WRIGHT.