

# PATENT SPECIFICATION

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## (54) IMPROVEMENTS TO A PRE-START WARNING DEVICE FOR A MACHINE

(71) We, DRESSER EUROPE S.A., a limited liability company incorporated in Belgium, of "Le Souverain" Boulevard du Souverain, 191-197 (B.3) B-1160 Brussels, 5 Belgium, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

10 This invention relates to a pre-start warning device for a machine and to a machine incorporating such a device.

15 Several machine types currently incorporate pre-starting warning devices of various forms, for circumstances where the machine operator may not be able to establish with certainty that there are no other workmen in the vicinity of the machine and hence where it is necessary to give a warning of imminent machine start-up so that any workmen in the vicinity may move to a safe location.

20 For instance, pre-start warning devices are used on various types of mining equipment, such as coal face shearers, and conveyors of both the scraper chain and belt type. With conveyors, an audible tone is usually employed, whereas with shearers, the warning is usually the switch on of the water spray nozzles, normally employed during mineral winning operations for dust suppression purposes. With this last mentioned system, the machine operator turns on the water supply and then depresses the start button. Water pressure in a 25 warning circuit acts upon a device which, after a predetermined time delay, causes a switch, in series with the start switch, to close and thus to start the machine. A safety feature in this system is that if the water supply is not turned on, it is not possible to start the machine.

30 However, the above system has a drawback, for if a water nozzle(s) is blocked or a valve in by of the nozzle(s) is closed, then the system will still enable machine start-up to occur, because pressure sensing is employed, and even if it were changed to flow sensing, it 35 could be defeated by a burst pipe.

40 According to a first aspect of the present

invention, a machine pre-start warning device comprises at least one water spray nozzle and at least one temperature dependent resistor, the or each temperature dependent resistor being so located with respect to an individual nozzle as to lie in a water jet emitted in use by that nozzle, the temperature dependent resistor being connected to, and actuatable upon, a control circuit upon sensing a water jet, and the control circuit, when actuated, enabling machine start-up to occur, and when non-actuated, preventing machine start-up from occurring.

50 According to a second aspect of the present invention, there is provided a shearer type mining machine incorporating a pre-start warning device as defined above.

55 Thus, the pre-start warning device in accordance with the invention positively requires the appearance of a water jet at the nozzle(s) in the vicinity of which the temperature dependent resistor is located, before machine start-up can occur and hence the device precludes machine start-up should no water have been sprayed for whatever reason.

60 Conveniently the temperature dependent resistor may be a thermistor, although it is envisaged that only one thermistor need be employed, it is possible to employ a plurality of thermistors each associated with an individual nozzle, with a simple bridge circuit as will be readily understood by those skilled in the art.

65 In detail, the voltage applied to the thermistor is so selected to give a desired level of self-heating above the anticipated ambient temperature e.g. that existing along a coal face. When a water jet impinges on the thermistor, the latter is cooled, thus changing its resistance and causing the current to change, which can be employed to actuate the control circuit.

70 The control circuit may comprise a transistor and a light emitting diode, the light emission of which is detected by a similar diode connected to a time delay circuit so that the warning water jet is sprayed for a pre-

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determined time period before the time delay circuit energizes a relay or similar device in a conventional pilot circuit employed for machine start-up purposes.

5 Apart from its use with shearer type mining machines exemplified above, for winning coal, potash etc. the pre-start warning device in accordance with the invention could also be used on other machines employing liquid spraying or cooling systems such as quarrying machines and rotary boring tools.

10 The invention will now be described in greater detail by way of example, with reference to the accompanying drawings in which:—

15 Figure 1 illustrates diagrammatically the basic principle of operation of the device; Figure 2 shows a simple electrical circuit to enable the invention to be put into effect; and

20 Figure 3 is a sectional view through the pre-start warning device of Figures 1 and 2 mounted on a shearer type mining machine.

25 The machine operator turns on the water supply which is conveyed along a pipe 11, containing suitable filters, and terminating in a spray nozzle 2 mounted on a shearer type mining machine indicated generally at 12. The operator then depresses a machine start button

30 5. A conical water jet 13 emitted from the spray nozzle 2, impinges on a thermistor 1 also mounted on the shearer, the thermistor 1 being connected to a control circuit 3, and being supplied with a voltage selected to give a level of self-heating above the ambient temperature in which the shearer is operating.

35 The change in resistance of the thermistor 1 upon being impinged by the water jet triggers the circuit 3 which in turn actuates a pilot circuit switch 4, after a suitable time delay period. Preferably, the thermistor 1 is mounted

40 on the machine beneath a guard plate 14 and above the associated spray nozzle so that a tip 15 of the thermistor 1 projects into the conical jet 13. It is preferred for the tip 15 to project

45 only slightly into the anticipated conical jet so as not to actuate the control circuit upon poor or inadequate spraying, which might give inadequate warning to workmen in the vicinity of the machine.

50 Referring particularly to Figure 2, with a predetermined voltage applied to the thermistor 1, the latter, in the conventional manner, self-heats and stabilizes at a particular power dissipation and circuit current.

55 55. When the thermistor 1 is impinged upon by a water jet 13 from the spray nozzle 2, the resultant current change induces a corresponding voltage change across the resistor 6, causing a transistor 7 to switch on a light emitting diode 8. The emission is detected by a similar diode 9, connected to a time delay circuit 10 which, after the predetermined time period has elapsed, energizes the relay 4 in a conventional shearer pilot circuit 16 to enable machine start-up to occur. Once the machine has started, the water spray can if desired be turned off, and the machine will still operate.

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WHAT WE CLAIM IS:—

1. A machine pre-start warning device comprising at least one water spray nozzle and at least one temperature dependent resistor, the or each temperature dependent resistor being so located with respect to an individual nozzle as to lie in a water jet emitted in use by that nozzle, the temperature dependent resistor being connected to, and actuatable upon, a control circuit upon sensing a water jet, and the control circuit, when actuated, enabling machine start-up to occur, and when non-actuated, preventing machine start-up from occurring.
2. A device as claimed in Claim 1, wherein the temperature dependent resistor is a thermistor.
3. A device as claimed in Claim 1 or Claim 2, wherein the control circuit comprises a transistor and a light emitting diode, the light emission of which is detected by a similar diode connected to a time delay circuit so that the warning water jet is sprayed for a predetermined time period.
4. A shearer type mining machine incorporating a pre-start warning device as defined in any one of Claims 1 to 3.
5. A mining machine as claimed in Claim 4, wherein the temperature dependent resistor(s) is located above an associated nozzle.
6. A mining machine as claimed in Claim 5 comprising a guard plate located above the associated spray nozzle.
7. A machine pre-start warning device substantially as hereinbefore described with reference to Figures 1 and 2 of the accompanying drawings
8. A shearer type mining machine incorporating a pre-start warning device substantially as hereinbefore described with reference to the accompanying drawings.

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1586036 COMPLETE SPECIFICATION  
1 SHEET This drawing is a reproduction of  
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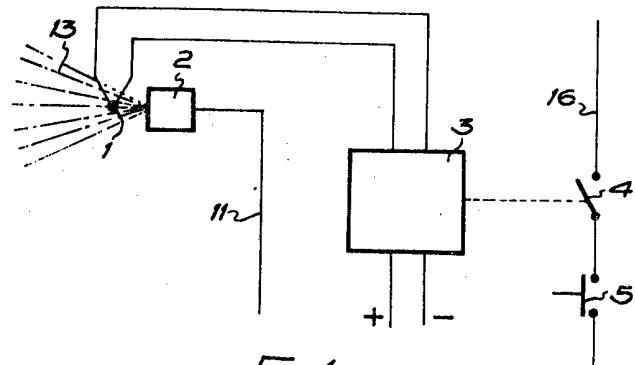


FIG.1

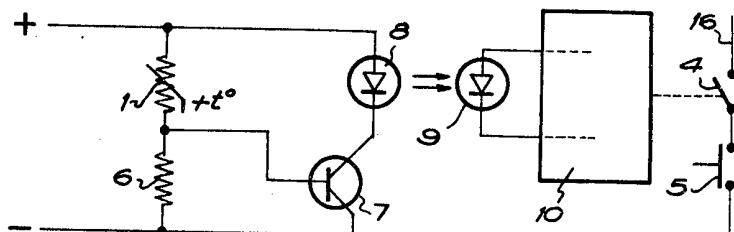


FIG.2

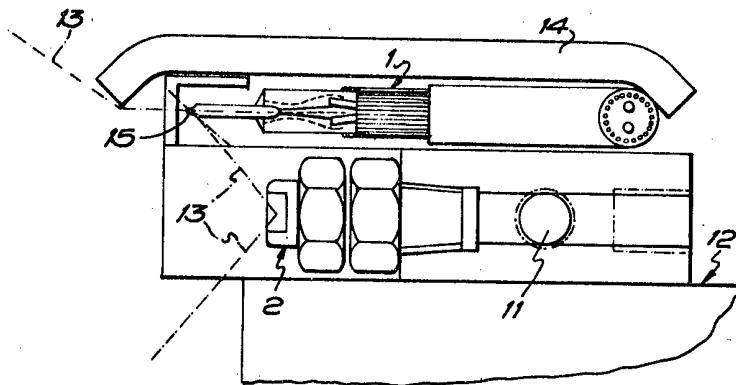


FIG.3