

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
15 January 2009 (15.01.2009)

PCT

(10) International Publication Number
WO 2009/009368 A3

- (51) International Patent Classification:
F28C 3/04 (2006.01) F28F 1/36 (2006.01)
F28D 7/02 (2006.01)
- (21) International Application Number:
PCT/US2008/069010
- (22) International Filing Date: 2 July 2008 (02.07.2008)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
60/948,271 6 July 2007 (06.07.2007) US
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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, NO, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: HEAT EXCHANGE ASSEMBLY AND METHOD

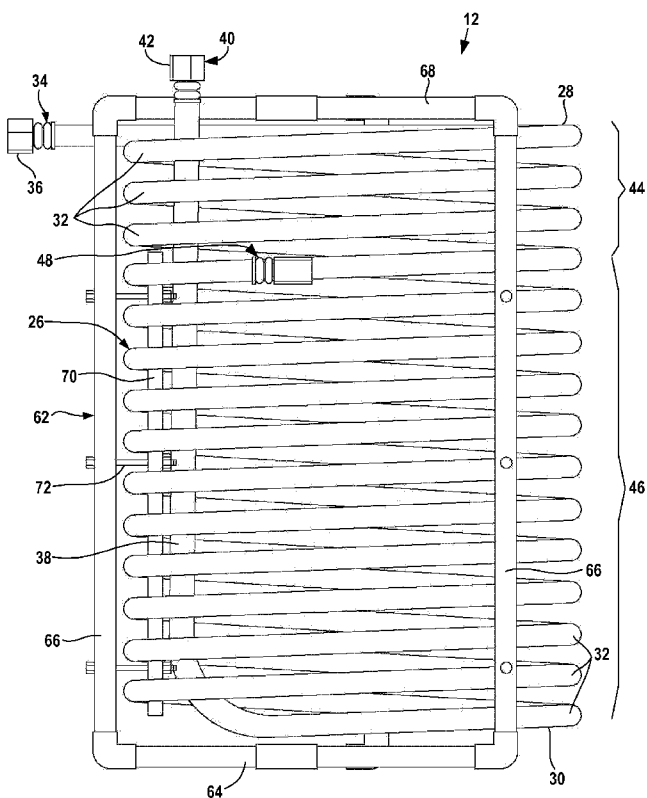


FIG. 2

(57) Abstract: A heat exchanger assembly of the type having a cylindrical coil in an insulated tank, the assembly having different heat exchanger sections having different thermal conductivities.

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Declarations under Rule 4.17:

- *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*
- *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))*

- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

Published:

- *with international search report*

(88) Date of publication of the international search report:

5 March 2009

A. CLASSIFICATION OF SUBJECT MATTER*F28C 3/04(2006.01)i, F28D 7/02(2006.01)i, F28F 1/36(2006.01)i*

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 8 F28C 3/04; F28D 7/02, 15/02; F28F 1/00, 1/36, 9/22

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models since 1975
Japanese utility models and applications for utility models since 1975

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKIPASS (KIPO Internal) & Keywords: heat exchang*, conductivity, metal, non-metal, plastic, tube, loop, spiral, coil, helical, and cost

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2006/0260789 A1 (YASUAKI NAKAGAWA et al.) 23 November 2006 See all the document.	1-13
A	JP 10-148484 A (FUJIKURA LTD.) 2 June 1998 See all the document.	1-13
A	JP 09-072679 A (MIURA CO., LTD.) 18 March 1997 See all the document.	1-13
A	US 5,320,163 A (JOHN T. STOODLEY) 14 June 1994 See all the document.	1-13

 Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

26 DECEMBER 2008 (26.12.2008)

Date of mailing of the international search report

29 DECEMBER 2008 (29.12.2008)

Name and mailing address of the ISA/KR

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Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. Claims Nos.: 14-18
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

See the Extra Sheet.

3. Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- No protest accompanied the payment of additional search fees.

Continuation of Box II.

It seems that some pages are missing in the search copy of the present international application. Therefore, claim 14 is not complete, and claims 15 and 16 are missing. Consequently, the scope for which protection is sought by claims 14 to 16 is not clear.

Claims 17 and 18 are dependent on claim 16, and consequently, the scope for which protection is sought by claims 17 and 18 is also not clear.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2008/069010

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2006-260789 A1	23.11.2006	None	
JP 10-148484 A	02.06.1998	None	
JP 09-072679 A	18.03.1997	None	
US 5320163 A	14.06.1994	None	