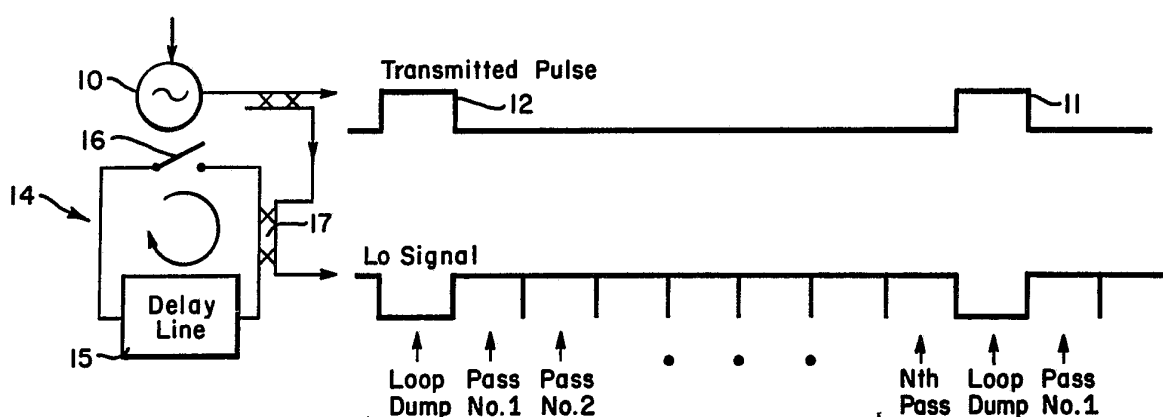




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(21) International Application Number: PCT/US89/03526 (22) International Filing Date: 18 August 1989 (18.08.89) (30) Priority data: 250,675 29 September 1988 (29.09.88) US (71) Applicant: HUGHES AIRCRAFT COMPANY [US/US]; 7200 Hughes Terrace, Los Angeles, CA 90045-0066 (US). (72) Inventors: DE LA CHAPELLE, Michael ; 242 W. Lake Sammamish Pkwy., S.E., Bellevue, WA 98008 (US). BRYAN, Richard, E. ; 23632 Arminta St., Canoga Park, CA 91304 (US). BRENNER, Clark, D. ; 10793 Hill Drive, Moorpark, CA 93021 (US). (74) Agents: SALES, Michael, W.; Hughes Aircraft Company, P.O. Box 45066, Building C1, M/S A126, Los Angeles, CA 90045-0066 (US) et al.		(81) Designated States: AU, CH (European patent), DE (European patent), FR (European patent), GB (European patent), IT (European patent), JP, NL (European patent), NO, SE (European patent). Published <i>With international search report.</i>

(54) Title: COHERENT RADAR USING RECIRCULATING FIBER-OPTIC DELAY LINE

**(57) Abstract**

A radar system in which a coupled portion of the transmit pulse (12) is circulated in a closed path delay line (15), each loop (14) of which provides a delay equal to the transmit pulse period. Coupled off signals from the delay line (15) are utilized as a local oscillator for the system and also can be used to make the system coherent-on-receive.

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COHERENT RADAR USING RECIRCULATING
FIBER-OPTIC DELAY LINE

1 BACKGROUND OF THE INVENTION

1. Field of the Invention

 The present invention relates to a radar system,
and, more particularly, to a coherent radar system utiliz-
5 ing a fiber-optic delay line in order to produce pulse-to-
pulse coherency and serve as system local oscillator.

2. Description of Related Art

 A radar system in its primary major elements may
10 include a radio frequency oscillator which is controlled
by a pulse modulator, or pulser, so as to produce periodic
pulses of high power but of relatively short duration.
These pulses are applied to a highly directional antenna,
typically adapted for rotation, and the antenna is con-
15 trolled to transmit the pulses toward a target or towards
a region in which a target is sought. A receiver, which
may be interconnected with the same antenna as the trans-
mitter, is controlled by a switching arrangement
("duplexer") to interconnect the antenna to the receiver
20 during the interval between transmitted power pulses in
order to receive relected energy from a target. By
monitoring the antenna direction and timing of reflected
pulse returns, location and range of a target can be
obtained.

25 There are other radar systems for detecting targets
and their ranges which rely upon the radiation of unmodu-
lated continuous wave energy. The present invention is
not concerned with these continuous wave or "CW" radar

1 systems, but rather with pulse type systems.

One of the earliest forms of oscillators for producing radar pulses was a device called a magnetron, which has an undesirable characteristic in that the phase of
5 each transmitted pulse is randomly related to the phase of previous pulses. The phase problem requires special adjustment and control when the radar is being used as a moving target indicator (MTI). That is, a primary use of radar, for either domestic or military applications, is
10 to detect a moving target amid echoes obtained from adjacent fixed objects, the latter frequently being referred to as "ground clutter" or just "clutter".

More particularly, it is necessary for a radar to act as a satisfactory MTI that the phase of a transmitted
15 pulse be made coherent with the system local oscillator (LO) and to the phase of previous pulses, and it is this coherence that we are primarily concerned with here and in connection with which the described invention achieves its primary utility and advantages.

20 For example, in air-to-surface missile guidance seekers, coherent processing is extremely valuable for finding and tracking targets (e.g., tanks) amid ground clutter. However, conventional coherent radar systems have not been considered affordable for this class of
25 weapons, and it is, therefore, highly desirable to find reduced cost alternatives for air-to-surface seekers.

In the case of air-to-air missile seekers, they usually use medium pulse RF or high pulse RF, both of which are ambiguous in range necessitating maintaining
30 pulse-to-pulse coherence. Also, air-to-air seekers require large power-aperture components in order to achieve sufficient acquisition range, and for that reason they usually operate in the X-band (i.e., center of frequency band is 9,000 MHz).

35 The early radar systems, generally operating at lower frequencies than used now, achieved coherency

1 between the LO and the transmit pulse by locking the LO
to the transmit phase and maintaining the locked phase
during the listen interval. This technique, however, did
not provide pulse-to-pulse coherence.

5 At the present time, fully satisfactory coherent radar
seekers having pulse-to-pulse coherence require a relative-
ly expensive frequency reference unit (FRU) that also must
be stable over the operational temperature range. This
necessity for an FRU is considered to make some missile
10 radar seeker systems prohibitively expensive.

It has been suggested for shipboard use to detect
low flying targets over the sea surface that a high re-
solution radar be provided with a noncoherent delay line
canceller, the delay line being of the fiber optic variety.

15 C. T. Chang, D. E. Altman, D. R. Wehner, D. J. Albares,
"Noncoherent Radar Moving Target Indicator Using Fiber
Optic Delay Lines," IEEE Trans. on Circuits and Systems,
Vol. CAS-26, No. 12, Dec. 1979, pp. 1132-1135.

20 SUMMARY OF THE INVENTION

It is a primary aim and object of the present
invention to provide an improved coherent-on-receive (COR)
radar system utilizing a delay line which serves as a
local oscillator for the system.

25 Another object is the provision of a coherent radar
system as in the previous object that eliminates the need
for a frequency reference unit.

A still further object is the provision of a co-
herent radar system in which pulse-to-pulse coherency is
30 obtained by locking each transmit pulse to the previous
pulse delayed in time by a RF delay line.

Yet another object is the provision of a coherent
radar system as in the previous objects in which the delay
line is a fiber optic delay line.

35 In accordance with a first embodiment of this in-
vention, a coherent-on-receive radar system is provided

1 having an optical delay line including a fiber-optic
transmitter which converts a microwave radar signal into
an optical signal, an optical fiber of predetermined
length for carrying and delaying the optical signal, and
5 a fiber-optic receiver for converting the optical signal
once again into a microwave signal. A microwave switch
or directional coupler couples a part of the transmitted
signal during a transmitted radar pulse into the fiber-
optic delay line. At the end of the radar pulse, the
10 microwave switch is transferred to another connective mode
forming a closed loop to cause recirculation of the stored
signal. In addition, part of the recirculating signal is
continuously coupled off the delay line to serve as the
radar local oscillator (LO). Each cycle in the delay line
15 loop, the microwave signal is converted into an RF mod-
ulated optical signal which is delayed in accordance with
the physical characteristics of the fiber loop, the optical
signal is converted back to microwave form, amplified, and
the sequence is repeated. The amplification for the delay
20 line recovers signal loss incurred by the signal trans-
mission through the delay line.

The optical fiber of the delay line is cut to a
predetermined length so as to delay a pulse making one
passage around the delay line by an amount precisely equal
25 to the duration of a radar transmitted pulse. In this
manner, repeated replicas of the radar transmitted pulse
are continuously coupled off, amplified and mixed with
the radar echoes or received signals. At the end of the
listen interval, the microwave switches return to the
30 original connective mode directing the recirculated pulse
to the radar transmitter for injection locking of a new
pulse. As before, a part of the new pulse is coupled
into the delay line and the operation continues as
already described.

35 An alternate form of the invention uses an all
optical recirculating delay line thereby avoiding the

1 requirement of the first embodiment of converting the
delayed transmit pulse from a microwave signal to an
optical signal and then once again back to a microwave
signal, each time the pulse circulates around the delay
5 line loop. Specifically, this eliminates conversion noise
buildup associated with the microwave and optoelectronic
components inside the delay loop.

BRIEF DESCRIPTION OF THE DRAWINGS

10 In the accompanying drawings:

FIG. 1 is a schematic representation of the
radar system of this invention using a recirculated pulse
in a delay line as system local oscillator (LO).

15 FIG. 2 is a function block circuit schematic of
a first embodiment of this invention for producing a
system LO.

FIG. 3 depicts in block form a homodyne radar
system with a recirculating delay incorporated therein.

20 FIG. 4 shows a recirculating delay line incorp-
orated into a heterodyne radar system in accordance with
the present invention.

FIG. 5 is a circuit schematic of a coherent-on-
receive radar system according to this invention which also
serves as system local oscillator.

25 FIG. 6 is a timing graph of certain signal
waveforms in the circuit of FIG. 5.

FIG. 7 is an alternative embodiment employing
purely optical recirculating delay line.

30 FIG. 8 is a graph of an optical delay signal
output wave form compared with conventional radar waveforms.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

For the ensuing description of preferred embodi-
ments of this invention, reference is now made to the
35 drawings and particularly to FIG. 1 thereof. Since the
general operation of a radar system is well-known in the

1 art, a detailed description of the more generalized as-
pects of a radar system will not be given. In a way well-
known in the radar art, a high-frequency oscillator 10 is
modulated (arrow) to provide a series of transmit pulses
5 11 and 12 of predetermined constant duration. A portion
of, say, the transmit pulse 11 is coupled at 13 into a
recirculating delay line 14 including a delay medium or
line 15 which is selectively arranged into a closed loop
by closing a switch 16. More particularly, on closing the
10 switch the signal is "stored" and circulates in the delay
line closed loop. The loop delay is set to precisely
equal the transmit pulse duration, i.e., the closed loop
is "filled" when the trailing edge of the transmit is
reached. The stored signal circulates around the closed
15 loop and is coupled off at 17 to provide the system local
oscillator (LO). With the loop delay equaling the trans-
mit pulse duration, then a continuous LO signal is obtain-
ed. On arrival of the next transmit pulse 12, the switch
is opened allowing the new pulse to be stored and the pre-
20 viously stored pulse 11 to be dumped.

FIG 2 shows that a portion of the transmit pulse
is inserted into the recirculating delay line 14 via a
suitable coupling means 18 (e.g., switch or directional
coupler). The delay medium or delay line 15 can option-
25 ally be a coaxial delay line, SAW delay, or fiber-optic
delay line. Also, optionally an amplifier/limiter 19
and band pass filter 20 can be incorporated into the re-
circulating delay line 14 for replacing losses and re-
moving noise, respectively. Coupling of the delayed re-
30 circulated pulses to the radar receiver is accomplished
via directional coupler 17.

FIG. 3 depicts the incorporation of the recirculat-
ing delay line 14 (RDL) in a homodyne radar system.
Thus, a radar transmitter 21 is modulated by pulse modu-
35 lator 22 to provide a pulse output which in conventional
manner uses the same antenna 23 for both the transmitter

1 21 and phase detector 24 through the action of duplexer
25. As described, the RDL produces the LO signal for re-
ceiver use. Also, as will be more particularly described
the pulses in the RDL can be re-injected along line 26
5 into the transmitter to achieve coherency.

FIG. 4 shows the incorporation of the RDL 14 of
FIG. 3 into a heterodyne radar system.

FIG. 5 depicts in somewhat more detail a schematic
block diagram of a coherent-on-receive radar system of the
10 present invention in which radar pulses are maintained in
a prescribed phase relationship and stored signals from
the LO. An optical delay line 27 is provided having as
its general purpose to delay received or echo pulses from
a target, the delayed pulses are then subsequently mixed
15 with other pulses to achieve increased noise cancellation
which is a desirable and advantageous aspect of the inven-
tion. The delay line includes a prescribed length of
optical fiber 28 cut to a length for delaying a signal
pulse making one full traversal of the delay line a pre-
20 determined amount of time, which will be discussed in
some detail later.

A fiber-optic transmitter 29 converts a microwave
signal, namely, a radar pulse, into a corresponding
microwave modulated optical signal which is injected into
25 the optical fiber 28. A complementary set of apparatus
is a fiber-optic receiver and limiter 30 interconnected
with the opposite end of the delay line fiber 28 and
which converts optical signals traversing the delay line
into a corresponding microwave signal pulse.

30 First and second microwave switches 31 and 32
interconnect with the respective ends of the delay line
and have two connective aspects identified as A and B,
which, in a way well known in the electrical art, are
simultaneously switched to either A or B. More particu-
35 larly, during the transmission of radar pulse, the micro-
wave switches are both located in position B at which

1 time microwave energy is coupled via a microwave direc-
tional coupler 33 and through the microwave switch 32 to
the fiber-optic transmitter 29 where a corresponding
optical pulse is generated and inserted into the delay
5 line fiber 28. At the end of the transmitted pulse, the
microwave switches are switched to connective aspect A
which forms a closed loop in the delay line allowing the
transmitted signal inserted into the line to recirculate.
For each cycle or recirculation around the closed loop,
10 the microwave pulse is converted into an optical signal,
the optical signal is delayed in the optical fiber, the
optical signal is converted back to a microwave signal in
the fiber optic receiver which is amplified, and the
cycle is repeated. The amplifier 34 in the recirculation
15 loop recovers signal loss which is incurred in the fiber
optic delay line. The amplifier may limit the recircu-
lating signal to suppress noise buildup.

The optical fiber 28 of the delay line is cut to
provide a length for delaying the circulating pulse an
20 amount precisely equal to the duration of the transmitted
radar pulse. In this manner, repeated replicas of the
transmitted signal are continuously coupled off by the
microwave directional coupler 35 and amplified at 36
prior to mixing with the radar signals, as will be more
25 particularly described. That is, part of the recirculat-
ing signal is continuously coupled off and can serve as
the local oscillator for the radar system. At the term-
ination of the listen interval, the switches 31 and 32
once again return to position B directing the recirculat-
30 ing pulse to the transmitter for injection locking of a
new pulse. Meanwhile, a part of the new transmitted
pulse is coupled off into the optical delay line in the
same manner as has been described.

A high Q oscillator 37 serially interconnected
35 with the B output of switch 31 in the transmit line pre-
vents the buildup of feedback noise in the transmitted

1 pulse, and, in this way, cleans up phase noise which may
be present in the signal. As already indicated, the amplifier 34 suppresses amplitude noise, and also the limiter in the fiber optic receiver 30 aids this same purpose.

5 The local oscillator signal (LO) which is coupled at 35 after amplification at 36 is split into two parts by a 90° hybrid 38, namely, an in phase or 0° video signal and a quadrature or 90° video signal. These signals are mixed with similar in phase and quadrature
10 signals from radar returns in a conventional manner at 39 and 40, respectively, to provide the necessary radar processing information identified in the drawing as VIDEO-I and VIDEO-Q. If desired, the system could be readily extended to multiple channels to accommodate sum and difference signals from the antenna processor.
15

FIG. 6 shows in graphical form the local oscillator waveform available at 35 and its time relation to the radar transmitted pulses.

In recapitulation, the described coherent-on-
20 receive radar system mixes radar return signals with delayed transmit signals producing video baseband signals at the target relative Doppler frequency. Pulse-to-pulse coherency is achieved by locking each transmit pulse to the preceding transmit pulse delayed in time.

25 The described radar system is particularly advantageous in not requiring a stable continuous wave oscillator which is a relatively expensive item. Magnetrons and IMPATT (silicon or gallium arsenide semiconductors) oscillators, although sufficiently modestly priced, are
30 not used in conventional radar systems as a stable frequency source because both have a short coherence interval (i.e., time during which the reference oscillator is coherent). However, in the present invention either of these oscillators can be used (i.e., oscillator 37) in
35 the pulse mode to provide both the reference frequency as well as the high power transmit pulses.

1 Reference is now made to FIG. 7 showing a circuit
schematic of a further embodiment primarily differing from
the previously described embodiment in utilizing a purely
optical delay line. An advantage of this pure optical
5 delay is that since the delayed transmit pulse is not
converted from a microwave signal to an optical signal,
and then back again, this eliminates noise buildup asso-
ciated with the microwave components inside the delay
loop. As before, the basic optical fiber delay line 41
10 includes a length of optical fiber 42 which is precisely
cut to provide a delay corresponding to the length of a
transmitted radar pulse. First and second optical
switches 43 and 44 have A and B connective aspects, the
switches being simultaneously both set to A or B. A por-
15 tion of the transmitted signal is coupled at 45 and con-
verted in a fiber-optic transmitter 46 into an optical
signal, which on the switch 44 being set to B condition
is inserted into the optical delay line. The opposite
end, or switch 43 end, of the delay line when the switch
20 is set to B, feeds the delayed optical signal to a fiber-
optic receiver and limiter 47 for conversion to a wave
signal.

On adding the delayed pulse to the microwave
oscillator 48, a coherent transmit signal is then sent to
25 the antenna or transmitter of the radar along line 49.
Similarly, a portion of the optical signal is coupled at
50 where it is converted in a further fiber-optic re-
ceiver 51, amplified at 52 and inserted into a 90° hybrid
for producing the 0° and 90° video processing signals.
30 Processing is as in the first described embodiment.

It is highly desirable in an air-to-ground missile
to be able to function a radar system at millimeter wave
frequencies (MMW) which provides the seeker with the
ability to resolve rather small targets such as a tank
35 with a relatively small diameter antenna. The essential
modification from the FIG. 7 version for this purpose

1 would be to use the coupled radar pulse to actuate a
laser beam, the optical output of which is then treated by
a modulator to produce the desired pulse optical signal
for insertion into the delay line. Otherwise, the
5 system would operate in the same manner and include the
same components as shown in FIG. 7 and, therefore, will
not be described in detail. In explanation of operation,
there is a fundamental limitation on the maximum direct
modulation that may be applied to a laser in view of the
10 laser relaxation resonance. Accordingly, indirect amp-
litude modulation of the laser beam must at the present
time be relied upon.

A number of optical modulators provide a satis-
factory external modulator for a laser beam, such as
15 Mach-Zehnder interferometric and directional coupler
modulators in Ti:LiNbO_3 and GaAs, and electro-absorption
modulators in GaAs.

Increased performance has been obtained in certain
sophisticated air-to-ground missiles (e.g., the AMRAAM
20 missile) by employing pulse coding techniques. As al-
ready alluded to earlier herein, a difficulty arises in
use of the described coherent radar when high resolution
is required along with relatively large range capability
(e.g., 7.5m for 6.5km range) since this would normally
25 require an excessively large number of circulations in
the delay line to obtain the necessary delay. This dif-
ficulty can be obviated by phase coding the transmit
pulse which reduces the requisite number of circulations
in the delay line. This phase coding may be accomplished
30 here by serially inserting a digital phase shifter 53 in
the pulse transmit line as shown in dotted line repre-
sentation in FIG. 5. It is to be noted that pulses to
be delayed are coupled off before the phase shifter so
as not to include phase coding. This arrangement also
35 results in phase coded information being extracted from
the video baseband signal.

1 Furthermore, other types of coding can be used
achieving the same advantageous results. For example,
linear frequency modulation can be used to increase the
pulse length while maintaining high resolution. Still
5 further, standard pulse compression techniques can be
employed with the same beneficial results.

 Although the different embodiments of the inven-
tion have been described using an optical fiber delay
line, it is contemplated that other delay media can be
10 employed with advantage, such as, for example, coaxial
delay lines and SAW delay devices.

 Review of the coherent radar system described
herein establishes not only that it has the ability to
utilize less expensive oscillatory power sources (e.g.,
15 magnetron, IMPATT oscillator), but also shows a greater
degree of noise correlation, or outright cancellation,
in the receiver.

 The following are commercially available items
for certain of the more unusual radar system components
20 described herein:

1. Fiber-optic transmitter 29--TSL-1000,
Ortel Corporation;
2. Fiber-optic receiver 30--RSL-25,
Ortel Corporation;
- 25 3. Coupler 50--2020-6621-IO,
Omni-Spectra;
4. External laser beam modulator--
MZ313P, Crystal Technology.

 The remaining system components are all deemed well-known
30 to those skilled in the appertaining art.

 Although the invention has been described in cer-
tain preferred embodiments, it is to be understood that
one skilled in appertaining art could effect further
modifications without departing from the spirit of the
35 invention.

CLAIMSWhat is Claimed is:

- 1 1. In a radar system having a high-frequency transmit pulse generator, an antenna for radiating transmit pulses toward a target, means for receiving reflected transmit pulses, and means for processing the received
5 pulses, the improvement comprising:
 means for coupling a portion of a transmit pulse;
 means for converting the coupled transmit pulse portion to a corresponding optical signal;
 means for delaying the optical signal a period of
10 time equal to that of a transmit pulse duration;
 means for converting the delayed optical pulse to a high-frequency pulse;
 first means for interconnecting one terminal of the delaying means to the transmit pulse generator; and
15 second interconnecting means for interconnecting the means for coupling a portion of a transmit signal to the means for converting the coupled transmit signal to an optical signal.
- 1 2. A radar system as in claim 1, in which the first and second interconnecting means include switches actuable to interconnect the means for converting the transmit pulse to an optical signal, the delaying means and the
5 means for converting the optical signal to a high-frequency pulse into a closed path.
3. A radar system as in claim 1, in which the delaying means includes a predetermined length of an optical fiber.

- 1 4. A radar system as in claim 2, in which the switches are actuated at the end of a transmit pulse to maintain the closed loop path until the beginning of the next subsequent transmit pulse.
- 1 5. A radar system as in claim 2, in which a low-noise amplifier is serially related in the closed loop.
- 1 6. A radar system as in claim 1, in which the means for coupling a portion of a transmit pulse includes a high-frequency directional coupler.
- 1 7. A radar system as in claim 1, in which a digital phase shifter is serially interconnected between the high-frequency transmit pulse generator and the antenna.
- 1 8. A radar system as in claim 7, in which the means for coupling a portion of a transmit pulse is coupled between the pulse generator and the phase shifter.
- 1 9. A radar system as in claim 2, in which further means are provided for coupling off pulses between the means for converting the coupled transmit portion and the second interconnecting means.
- 1 10. In a radar system having a high-frequency radio wave oscillator for producing a train of transmit pulses to an antenna, and a receiver for receiving a reflection of the pulses from a target, the improvement comprising:
5 a high-frequency radio wave directional coupler for coupling off a portion of a transmit pulse;
 means for converting the coupled off portion of the transmit signal to a corresponding optical signal;

15

an optical delay line having an input and an
10 output;
a first optical switch interconnecting the converting means and the delay line input;
means for converting an optical signal to a
corresponding high-frequency radio wave signal fed to the
15 oscillator;
a second optical switch interconnecting the delay line output and the means for converting an optical signal to a corresponding high-frequency radio wave signal;
said first and second switches being simultaneously
20 and periodically actuatable to form the delay into a closed loop recirculating path;
an optical directional coupler for coupling off the optical signals in said delay line; and
means responsive to the coupled off optical
25 signals for providing corresponding high-frequency radio wave signals.

1 11. A radar system as in claim 10, in which a delayed optical pulse from the delay is converted to a high-frequency radio wave signal and locked to the next in time transmit pulse.

1 12. A radar system as in claim 10, in the delay line has a delay equal to that of one transmit pulse.

1 13. A radar system as in claim 10, in which the means for converting the coupled off portion of the transmit signal to an optical signal includes a laser and an indirect modulator for modulating the laser beam to form
5 a corresponding optical pulse.

1 14. A local oscillator generator for a radar system having a transmit pulse generator, a reflected pulse receiver, and received pulse processing apparatus,

comprising:

- 5 a delay medium;
 a recirculating delay line interconnected with said
delay medium and selectively actuatable to form a closed
path;
 means for coupling a portion of a transmit pulse
10 into the recirculating delay line; and
 means for coupling the recirculating delayed signal
off the delay line to form a pulse local oscillator signal.

1 15. A local oscillator generator as in claim 14,
in which the delay medium is an optical fiber and the re-
circulating delay line with delay medium provide a one
cycle delay equal to the length of a transmit pulse.

1 16. A local oscillator generator as in claim 14,
in which the delay medium includes a coaxial transmission
line.

1 17. A local oscillator generator as in claim 14,
in which the delay medium is SAW delay means.

1 18. A local oscillator generator as in claim 14,
in which a switch is interconnected in said recirculating
delay line and is selectively actuatable to form a closed
path.

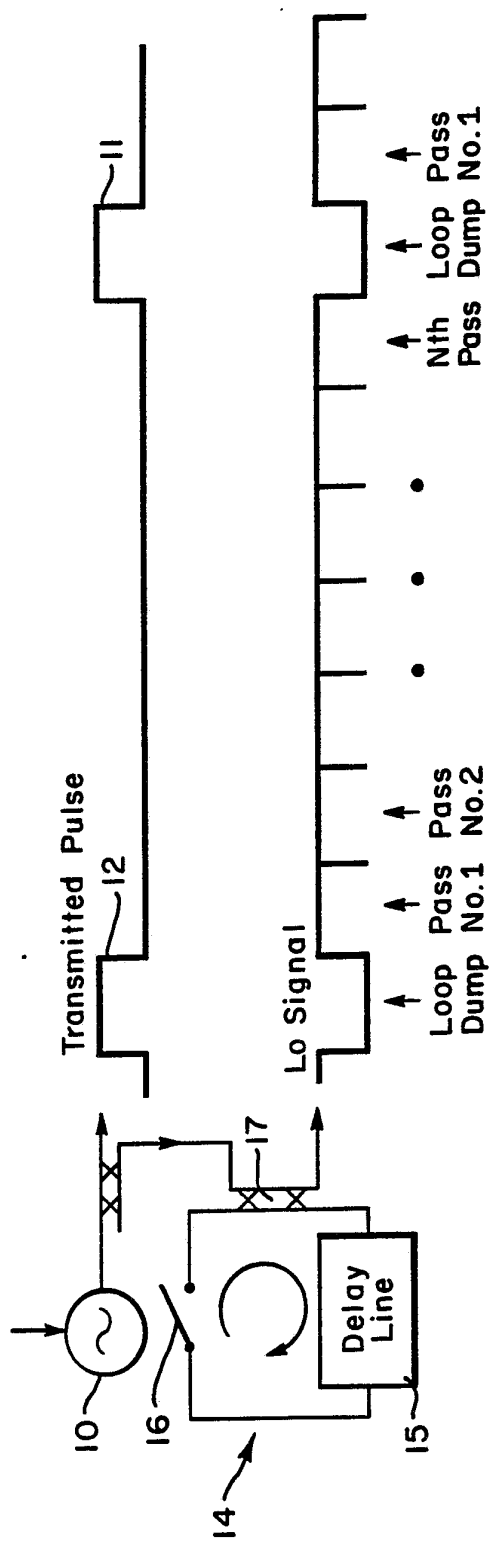


FIG. 1

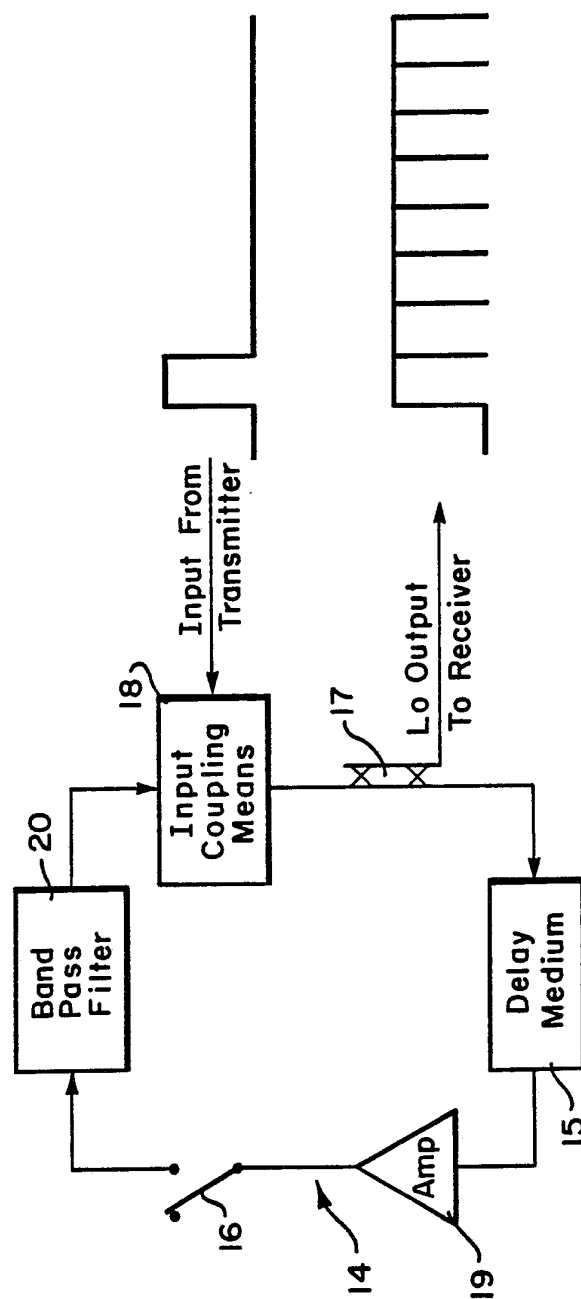


FIG. 2

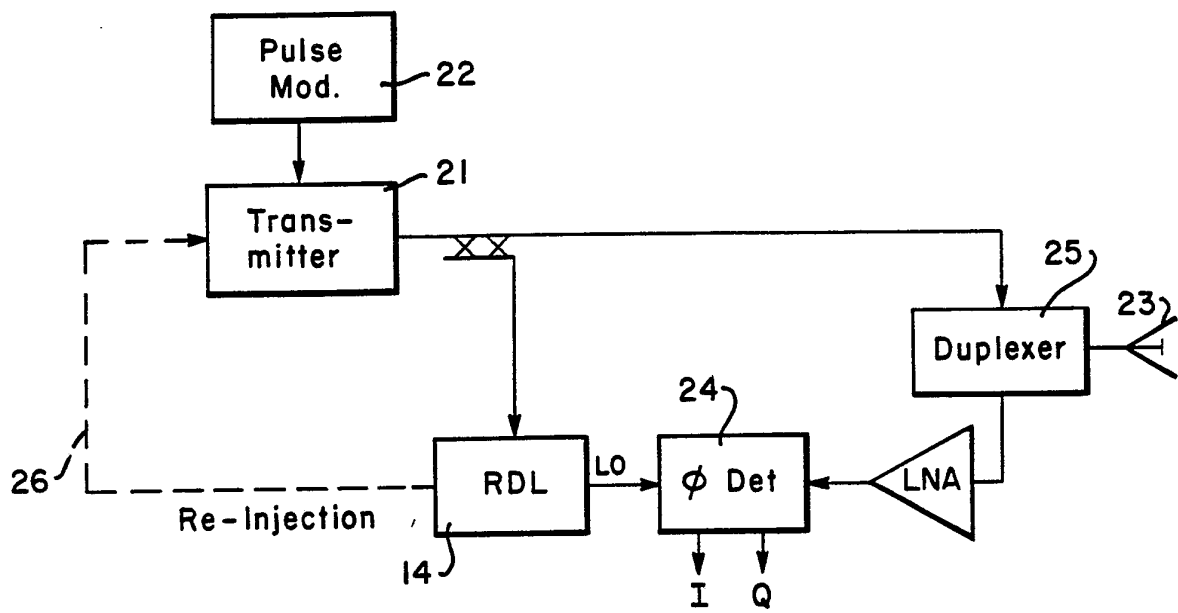


FIG. 3

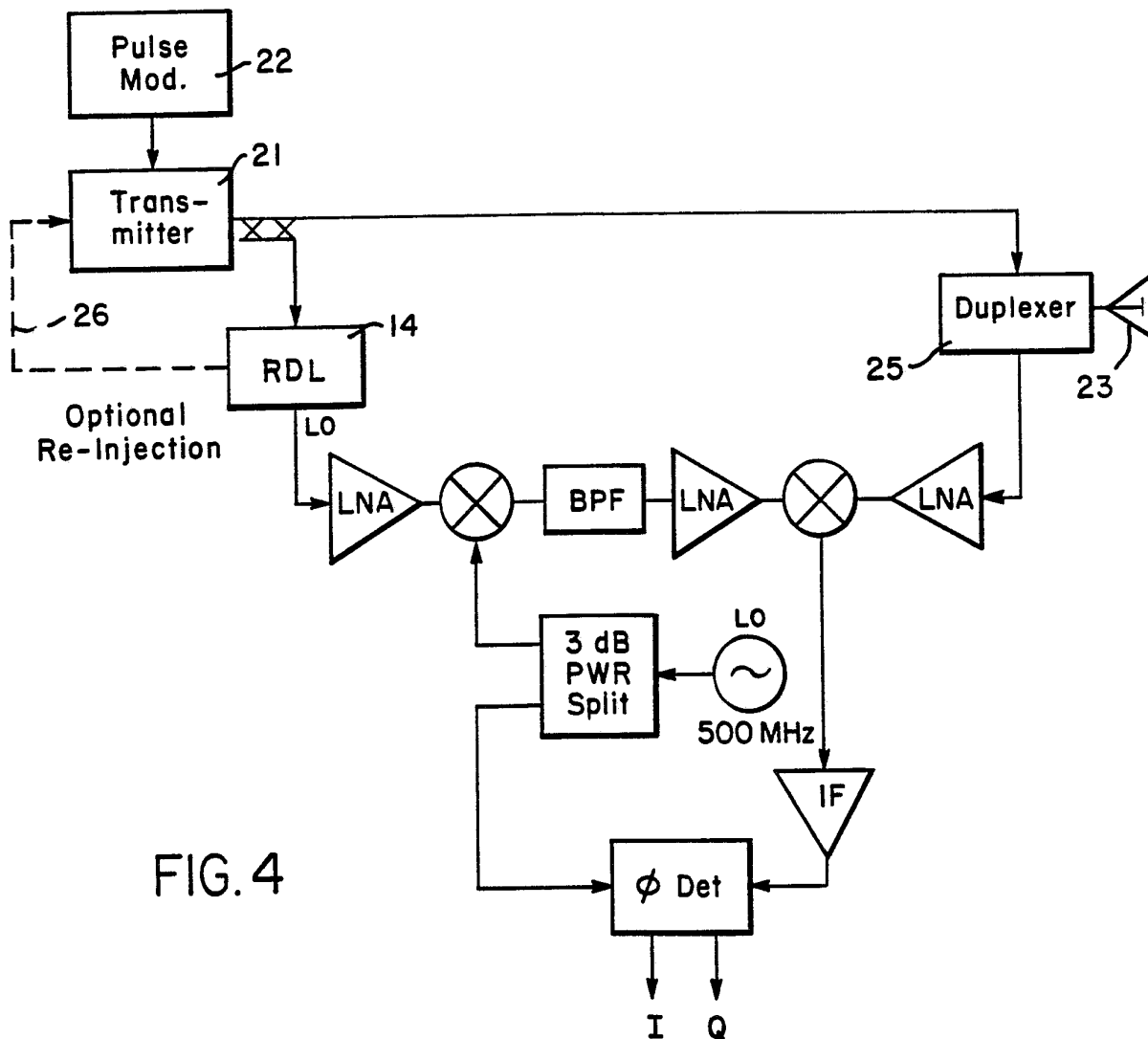


FIG. 4

- 3/5 -

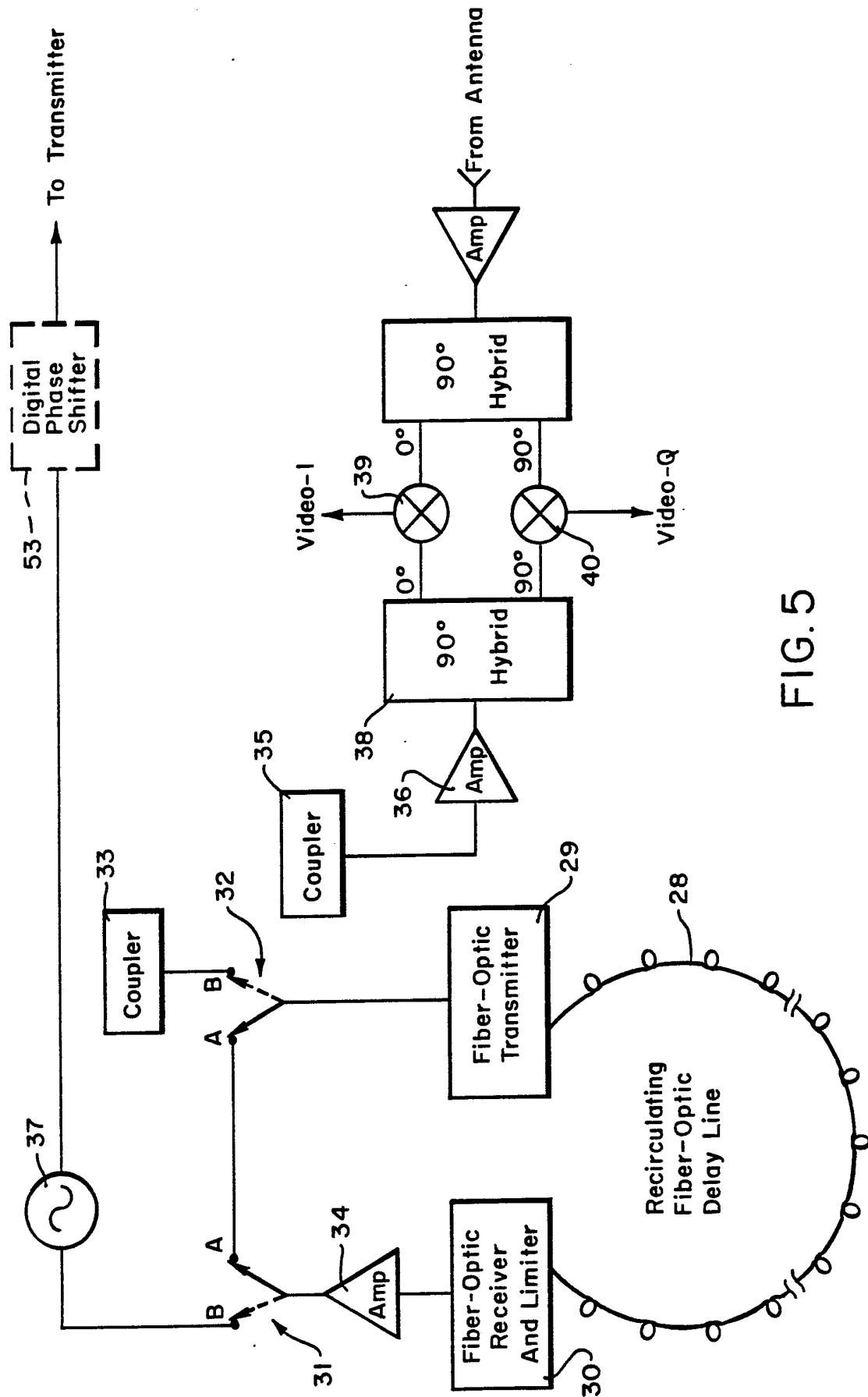


FIG. 5

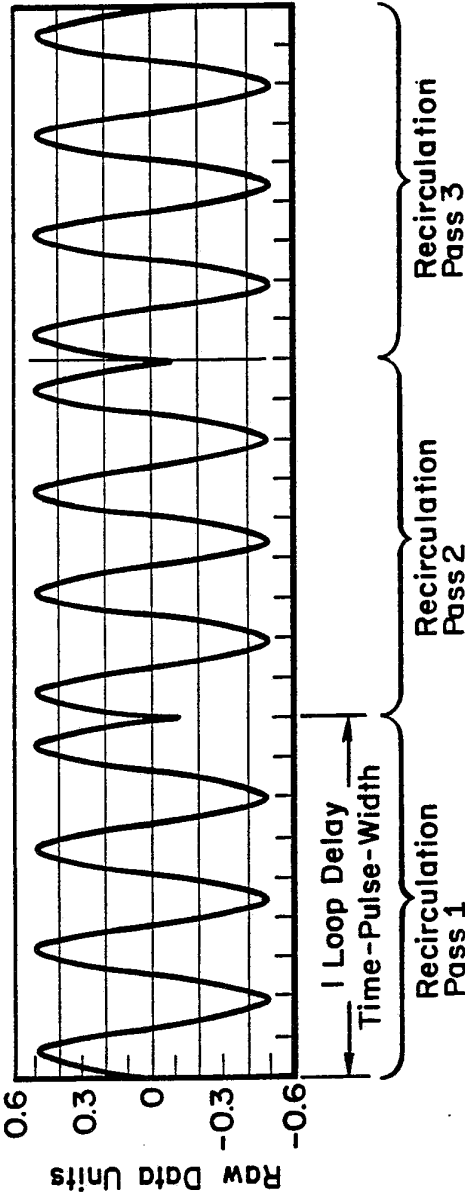


FIG. 8

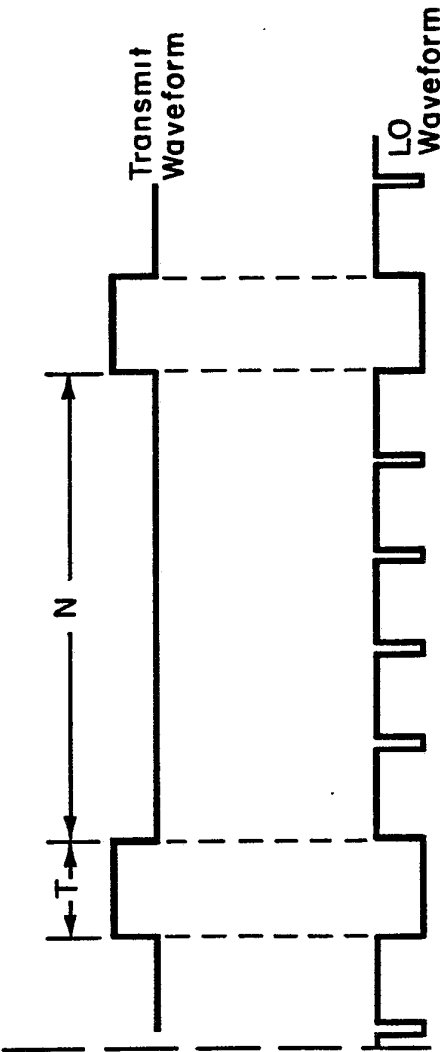


FIG. 6

T - Transmit Pulse Duration
- Single Lap Optical Time Delay
N - No. of Passes (Recirculations)

- 5 / 5 -

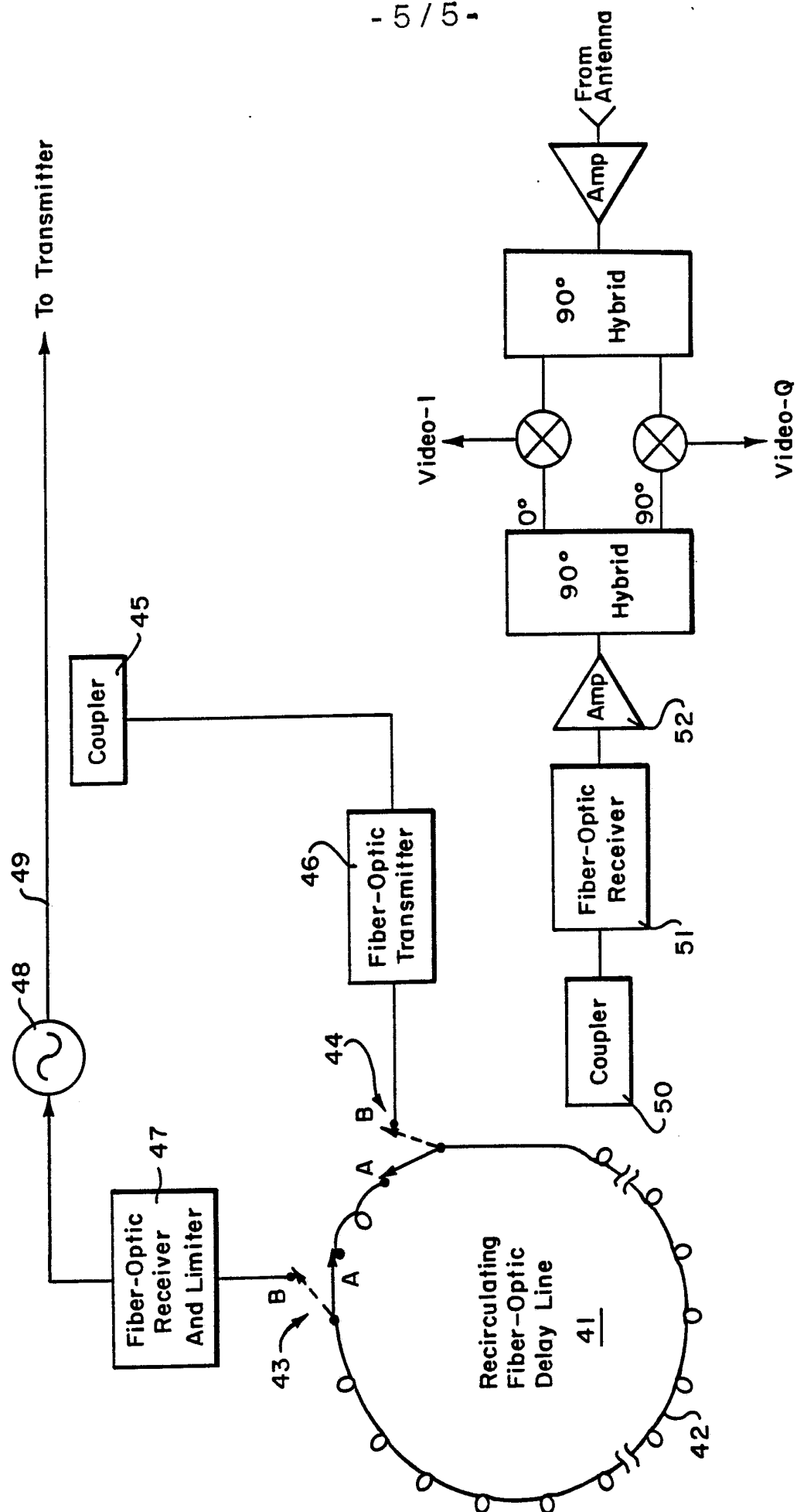


FIG. 7

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 89/03526

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶ According to International Patent Classification (IPC) or to both National Classification and IPC IPC ⁵ : G 01 S 7/28																	
II. FIELDS SEARCHED <div style="text-align: center; border-top: 1px solid black; border-bottom: 1px solid black;">Minimum Documentation Searched ⁷</div> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%; border-bottom: 1px solid black;">Classification System</td> <td style="border-bottom: 1px solid black;">Classification Symbols</td> </tr> <tr> <td style="padding: 5px;">IPC⁵</td> <td style="padding: 5px;">G 01 S, H 03 H, H 03 B</td> </tr> </table> <div style="text-align: center; border-top: 1px solid black; border-bottom: 1px solid black;">Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸</div>			Classification System	Classification Symbols	IPC ⁵	G 01 S, H 03 H, H 03 B											
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¹⁰ Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed		"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "4" document member of the same patent family															
IV. CERTIFICATION <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; border-bottom: 1px solid black; padding: 5px;"> Date of the Actual Completion of the International Search <div style="text-align: center;">11th November 1989</div> </td> <td style="width: 50%; border-bottom: 1px solid black; padding: 5px;"> Date of Mailing of this International Search Report <div style="text-align: center;">17. 01. 90</div> </td> </tr> <tr> <td style="border-bottom: 1px solid black; padding: 5px;"> International Searching Authority <div style="text-align: center;">EUROPEAN PATENT OFFICE</div> </td> <td style="border-bottom: 1px solid black; padding: 5px;"> Signature of Authorized Officer <div style="text-align: right; border-top: 1px solid black; padding-top: 5px;">T.K. WILLIS</div> </td> </tr> </table>			Date of the Actual Completion of the International Search <div style="text-align: center;">11th November 1989</div>	Date of Mailing of this International Search Report <div style="text-align: center;">17. 01. 90</div>	International Searching Authority <div style="text-align: center;">EUROPEAN PATENT OFFICE</div>	Signature of Authorized Officer <div style="text-align: right; border-top: 1px solid black; padding-top: 5px;">T.K. WILLIS</div>											
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III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
A	US, A, 3792344 (J. GUYOT) 12 February 1974 see abstract; figure 1 -----	1,10,14

ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.

US 8903526

SA 31144

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 12/01/90. The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A- 4089001	09-05-78	DE-A, C 2819043	16-11-78
		FR-A, B 2389904	01-12-78
		GB-A- 1574675	10-09-80
		SE-A- 7804885	07-11-78
US-A- 4166212	28-08-79	None	
US-A- 3218561		None	
US-A- 3792344	12-02-74	FR-A, B 2129949	03-11-72
		BE-A- 781117	17-07-72
		DE-A- 2214195	28-09-72
		GB-A- 1389321	03-04-75