



(51) International Patent Classification:

E21B 23/10 (2006.01)

E21B 23/12 (2006.01)

(21) International Application Number:

PCT/US2021/070841

(22) International Filing Date:

08 July 2021 (08.07.2021)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

63/049,311

08 July 2020 (08.07.2020)

US

17/369,323

07 July 2021 (07.07.2021)

US

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, IT, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, WS, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: EXPANDABLE MESHED COMPONENT FOR GUIDING AN UNTETHERED DEVICE IN A SUBTERRANEAN WELL

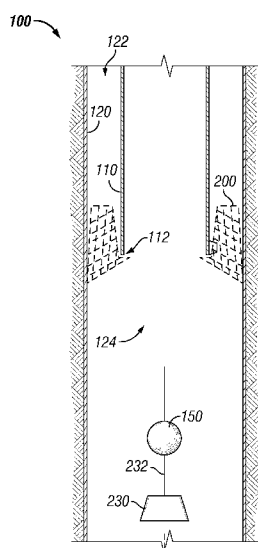


FIG. 7C

(57) Abstract: Embodiments provide an expandable meshed component (200) for guiding an untethered measurement device (150) used in a subterranean well. The expandable meshed component includes an uphole radial portion (202), an intermediate radial portion (204), a downhole radial portion (206), an outer meshed wall (208), and an inner meshed wall (210). The expandable meshed component has a density less than a fluidic component occupying the space. A method for guiding an untethered measurement device used in a subterranean well includes deploying a compressed expandable meshed component tethered to the untethered measurement device disconnecting the compressed expandable meshed component and the untethered measurement device, and releasing a sleeve (226) surrounding the compressed expandable meshed component such that the expandable meshed component expands, ascends, and fits into an annulus.



EXPANDABLE MESHED COMPONENT FOR GUIDING AN UNTETHERED DEVICE IN A SUBTERRANEAN WELL

BACKGROUND

Field of the Disclosure

[0001] Embodiments of the disclosure generally relate to a method and apparatus for obtaining measurements of downhole properties in a subterranean well. More specifically, embodiments of the disclosure relate to a method and apparatus for guiding an untethered device for measuring physical, chemical, geological, and structural properties in a subterranean well.

Description of the Related Art

[0002] Measurement of downhole properties along a subterranean well is critical to the drilling, completion, operation, and abandonment of wells. These wells may be used for recovering hydrocarbons from subsurface reservoirs, injecting fluids into subsurface reservoirs, and monitoring the conditions of subsurface reservoirs.

[0003] The downhole properties relate to the physical, chemical, geological, and structural properties along the wellbore at various stages in the life of the well. For example, the downhole properties include, but are not limited to, pressure, differential pressure, temperature, “water cut,” which is a percentage of water or brine present in downhole fluids, volume fractions of oil, brine, or gas in downhole fluids, levels and locations of, and depths to the dew point for gas condensate, liquid condensate, oil, or brine along the well, flow rate of oil, brine, or gas phases, inflow rate of the oil, brine, or gas into the well from surrounding rock formations, the density or viscosity of drilling mud and the depth of invasion of the drilling mud into surrounding rock formations, the thickness or consistency, or degree of coverage of mudcake that may remain on the borehole wall, the chemical composition of the water or brine mixture, the chemical composition of the hydrocarbons, the physical properties of the downhole fluids, including, for example, density or viscosity, the multiphase flow regime, the optical properties of the hydrocarbons or brine such as turbidity, absorption, refractive index, or fluorescence, fluorescing tracers, the amount of or type of corrosion or scale on the casing or production tubing, the rate of corrosion or scale growth, the presence or absence or concentration of corrosion inhibitor or scale inhibitor chemicals that might be

added to the well, the open cross-section within the production tubing or borehole which would conventionally be measured by calipers, the acoustical or elastic properties of the surrounding rock, which may be isotropic or anisotropic, the electrical properties of the surrounding rock, including, for example, the surrounding rock's resistive or dielectric properties, which may be isotropic or anisotropic, the density of the surrounding rock, the presence or absence of fractures in the surrounding rock and the abundance, orientation, and aperture of these fractures, the total porosity or types of porosity in the surrounding rock and the abundance of each pore type, the mineral composition of the surrounding rock, the size of grains or distribution of grain sizes and shapes in the surrounding rock, the size of pores or distribution of pore sizes and shapes in the surrounding rock, the absolute permeability of the surrounding rock, the relative permeability of the surrounding rock, the wetting properties of fluids in the surrounding rock, contact angles of the fluids on a surface, and the surface tension of fluid interfaces along the well or in the surrounding rock. These properties are conventionally measured as a function of (or as they vary with) depth or linear distance along the well, or as they vary with another property such as time since deployment of the measurement tool or with pressure as a surrogate for depth.

[0004] Downhole properties along a well are measured conventionally using tethered logging tools, which are suspended on a cable, and lowered into the wellbore using, for example, a winch mounted in a logging truck and a crane. In some cases, the conventional tethered logging tools are pushed into the wellbore using, for example, coiled tubing, or pushed or pulled along the wellbore using a tractor, or other similar driving mechanism. Conventional tethered logging tools and the cable or wiring attached thereto are generally bulky, requiring specialized vehicles or equipment and a specialized crew of technicians to deploy and operate. The need to mobilize specialized vehicles and/or other large equipment and to provide a crew of technicians to remote well sites increases the expense associated with well logging and can introduce undesirable delays in obtaining needed data.

[0005] Another conventional method for acquiring downhole data uses fiber optic cables, which function as sensor strings, or wired networks of downhole sensors. These fiber optic cables and wired networks are deployed along a well to provide data collection over a longer period of time than is practical with wireline tools. Recorded data from these sensors is generally limited, however, to temperature, pressure or strain, and acoustic data. The cost of

deploying such a network of wired measurement devices can be significant, and well operation must be stopped and taken off-line to deploy the long downhole cables.

[0006] Accordingly, there is a need for a small, untethered downhole sensor and method of use for measuring downhole properties along a well, which can be deployed by a single individual, preferably a non-specialist technician in the field, without the need for mobilizing specialized logging crews, vehicles, or equipment. There is also a need for well logging using an untethered downhole sensor, which can be deployed along a wellbore, without the need for taking the well off-line and stopping production within the well, killing the well, or installing a blow-out preventer (BOP) and lubricator system for controlling pressure along the well, while logging. There is also a need for an untethered downhole sensor that can carry a wide variety of sensors to measure the physical, chemical, geological, and structural properties along a well, which can be deployed at a small fraction of the cost associated with a conventional tethered downhole sensor. There is also a need for retrieving the deployed untethered downhole sensor after downhole use avoiding the untethered downhole sensor being trapped in an undesired downhole location.

SUMMARY

[0007] Embodiments of the disclosure generally relate to a method and apparatus for obtaining measurements of downhole properties in a subterranean well. More specifically, embodiments of the disclosure relate to a method and apparatus for guiding an untethered device for measuring physical, chemical, geological, and structural properties in a subterranean well.

[0008] Embodiments of the disclosure provide an expandable meshed component for guiding an untethered measurement device used in a subterranean well ascending from a space provided by a wellbore wall and a terminus of a casing. In an expanded configuration, the expandable meshed component includes an uphole radial portion, an intermediate radial portion, a downhole radial portion, an outer meshed wall, and an inner meshed wall. The intermediate radial portion has an outer diameter less than an inner diameter of the uphole radial portion. The intermediate radial portion has an inner diameter less than an outer diameter of the casing. The downhole radial portion has an outer diameter greater than an outer diameter of the uphole radial portion. The expandable meshed component has a density less than a fluidic component occupying the space.

[0009] In some embodiments, a radial gap between the outer diameter of the downhole radial portion and a diameter of the wellbore wall is less than a diameter of the untethered measurement device.

[0010] In some embodiments, the uphole radial portion includes at least two concentric rings. Each pair of adjacent concentric rings are radially connected by a plurality of connecting components. In some embodiments, each of the plurality of connecting components has a jagged configuration capable of shrinking in the radial direction.

[0011] In some embodiments, the intermediate radial portion includes at least two concentric rings. Each pair of adjacent concentric rings are radially connected by a plurality of connecting components. In some embodiments, each of the plurality of connecting components has a jagged configuration capable of shrinking in the radial direction.

[0012] In some embodiments, the downhole radial portion includes at least two concentric rings. Each pair of adjacent concentric rings are radially connected by a plurality of connecting components. In some embodiments, each of the plurality of connecting components has a jagged configuration capable of shrinking in the radial direction.

[0013] In some embodiments, the expandable meshed component is configured to transition from the expanded configuration to a compressed configuration. The compressed configuration has an outer diameter less than an inner diameter of the casing.

[0014] In some embodiments, the expandable meshed component further includes a sleeve and a releasable member. The sleeve is surrounding a radially exterior surface of the expandable meshed component in the compressed configuration. The sleeve has a diameter less than the inner diameter of the casing. The releasable member is configured to allow release of the sleeve such that the expandable meshed component transitions from the compressed configuration to the expanded configuration.

[0015] Embodiments of the disclosure also provide a method for guiding an untethered measurement device used in a subterranean well ascending from a space provided by a wellbore wall and a terminus of a casing. The method includes the step of deploying an expandable meshed component tethered to the untethered measurement device via a tethering line into the casing. The expandable meshed component is in a compressed configuration. A radially exterior surface of the expandable meshed component is surrounded by a sleeve. The sleeve

has a diameter less than an inner diameter of the casing. The method includes the step of disconnecting the tethering line as the untethered measurement device exits the casing such that the untethered measurement device is released from the expandable meshed component. The method includes the step of releasing the sleeve as the expandable meshed component exits the casing such that the expandable meshed component transitions from the compressed configuration to an expanded configuration. The expandable meshed component in the expanded configuration ascends and fits into an annulus between the wellbore wall and the casing.

[0016] In some embodiments, the expandable meshed component has a density less than a fluidic component occupying the space.

[0017] In some embodiments, a weight is tethered to the untethered measurement device such that the expandable meshed component does not ascend during the deploying step.

[0018] In some embodiments, the tethering line includes a releasable member. The releasable member allows the release of the expandable meshed component in the disconnecting step. In some embodiments, the tethering line includes an electromagnetic transducer. The electromagnetic transducer is configured to receive electromagnetic waves and convert the electromagnetic waves to electric signals to activate the releasable member allowing the release of the expandable meshed component in the disconnecting step. In some embodiments, the casing includes an electromagnetic transmitter. The electromagnetic transmitter is positioned on an exterior surface of the casing at or proximate to the terminus. The electromagnetic transmitter is configured to transmit electromagnetic waves received by the electromagnetic transducer of the releasable member.

[0019] In some embodiments, the expandable meshed component in the expanded configuration includes an uphole radial portion, an intermediate radial portion, a downhole radial portion, an outer meshed wall, and an inner meshed wall. The intermediate radial portion has an outer diameter less than an inner diameter of the uphole radial portion. The intermediate radial portion has an inner diameter less than an outer diameter of the casing. The downhole radial portion has an outer diameter greater than an outer diameter of the uphole radial portion. In some embodiments, the intermediate radial portion is configured to be in contact with a longitudinally exterior surface of the terminus in the releasing step.

[0020] Embodiments of the disclosure also provide a method for measuring properties along a subterranean well. The method includes the step of deploying an expandable meshed component tethered to the untethered measurement device via a tethering line into the casing. The expandable meshed component is in a compressed configuration. A radially exterior surface of the expandable meshed component is surrounded by a sleeve. The sleeve has a diameter less than an inner diameter of the casing. The method includes the step of disconnecting the tethering line as the untethered measurement device exits the casing such that the untethered measurement device is released from the expandable meshed component and the untethered measurement device further descends. The method includes the step of releasing the sleeve as the expandable meshed component exits the casing such that the expandable meshed component transitions from the compressed configuration to an expanded configuration. The expandable meshed component in the expanded configuration ascends and fits into an annulus between the wellbore wall and the casing. The method includes the step of taking measurements using the untethered measurement device including physical properties in the subterranean well, chemical properties in the subterranean well, structural properties in the subterranean well, dynamics of the untethered measurement device, position of the untethered measurement device, and combinations of the same. The method includes the step of retrieving the untethered measurement device from the subterranean well after the untethered measurement device changes the buoyancy or the drag, or both, and ascends in the subterranean well. The untethered measurement device is guided by the expandable meshed component in the expanded configuration.

[0021] In some embodiments, the expandable meshed component has a density less than a fluidic component occupying the space.

[0022] In some embodiments, a weight is tethered to the untethered measurement device such that the expandable meshed component does not ascend during the deploying step.

[0023] In some embodiments, the tethering line includes a releasable member. The releasable member allows the release of the expandable meshed component in the disconnecting step. In some embodiments, the tethering line includes an electromagnetic transducer. The electromagnetic transducer is configured to receive electromagnetic waves and convert the electromagnetic waves to electric signals to activate the releasable member allowing the release of the expandable meshed component in the disconnecting step. In some embodiments, the casing includes an electromagnetic transmitter. The electromagnetic

transmitter is positioned on an exterior surface of the casing at or proximate to the terminus. The electromagnetic transmitter is configured to transmit electromagnetic waves received by the electromagnetic transducer of the releasable member.

[0024] In some embodiments, the expandable meshed component in the expanded configuration includes an uphole radial portion, an intermediate radial portion, a downhole radial portion, an outer meshed wall, and an inner meshed wall. The intermediate radial portion has an outer diameter less than an inner diameter of the uphole radial portion. The intermediate radial portion has an inner diameter less than an outer diameter of the casing. The downhole radial portion has an outer diameter greater than an outer diameter of the uphole radial portion. In some embodiments, the intermediate radial portion is configured to be in contact with a longitudinally exterior surface of the terminus in the releasing step.

BRIEF DESCRIPTION OF THE DRAWINGS

[0025] So that the manner in which the previously-recited features, aspects, and advantages of the embodiments of this disclosure as well as others that will become apparent are attained and can be understood in detail, a more particular description of the disclosure briefly summarized previously may be had by reference to the embodiments that are illustrated in the drawings that form a part of this specification. However, it is to be noted that the appended drawings illustrate only certain embodiments of the disclosure and are not to be considered limiting of the disclosure's scope as the disclosure may admit to other equally effective embodiments.

[0026] FIG. 1 is a cross-sectional view of an untethered measurement device located in a conventional wellbore.

[0027] FIG. 2A is a cross-sectional view of an expandable meshed component in an expanded configuration for guiding the ascent of the untethered measurement device, according to an embodiment of the disclosure. FIG. 2B is a cross-sectional side perspective view of an expandable meshed component in an expanded configuration for guiding the ascent of the untethered measurement device, according to an embodiment of the disclosure. FIG. 2C is a cross-sectional bottom perspective view of an expandable meshed component in an expanded configuration for guiding the ascent of the untethered measurement device, according to an embodiment of the disclosure.

[0028] FIG. 3A is a longitudinal cross-sectional view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 3B is a top view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 3C is a perspective view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure.

[0029] FIG. 4A is a bottom view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 4B is a front view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 4C is a side view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 4D is a bottom perspective view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure.

[0030] FIG. 5A is a bottom view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 5B is a front view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 5C is a side view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 5D is a bottom perspective view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure.

[0031] FIG. 6A is a top view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 6B is a front view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 6C is a side view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure. FIG. 6D is a top perspective view of the expandable meshed component in the expanded configuration, according to an embodiment of the disclosure.

[0032] FIG. 7A is a schematic view of deploying the expandable meshed component, according to an embodiment of the disclosure. FIG. 7B is a schematic view of deploying the expandable meshed component, according to an embodiment of the disclosure. FIG. 7C is a schematic view of deploying the expandable meshed component, according to an embodiment of the disclosure.

[0033] FIG. 8 is a cross-sectional view of the untethered measurement device, according to an embodiment of the disclosure.

[0034] In the accompanying Figures, similar components or features, or both, may have a similar reference label.

DETAILED DESCRIPTION

[0035] The disclosure refers to particular features, including process or method steps. Those of skill in the art understand that the disclosure is not limited to or by the description of embodiments given in the specification. The subject matter of this disclosure is not restricted except only in the spirit of the specification and appended claims.

[0036] Those of skill in the art also understand that the terminology used for describing particular embodiments does not limit the scope or breadth of the embodiments of the disclosure. In interpreting the specification and appended claims, all terms should be interpreted in the broadest possible manner consistent with the context of each term. All technical and scientific terms used in the specification and appended claims have the same meaning as commonly understood by one of ordinary skill in the art to which this disclosure belongs unless defined otherwise.

[0037] Although the disclosure has been described with respect to certain features, it should be understood that the features and embodiments of the features can be combined with other features and embodiments of those features.

[0038] Although the disclosure has been described in detail, it should be understood that various changes, substitutions, and alternations can be made without departing from the principle and scope of the disclosure. Accordingly, the scope of the present disclosure should be determined by the following claims and their appropriate legal equivalents.

[0039] As used throughout the disclosure, the singular forms “a,” “an,” and “the” include plural references unless the context clearly indicates otherwise.

[0040] As used throughout the disclosure, the word “about” includes +/- 5% of the cited magnitude.

[0041] As used throughout the disclosure, the words “comprise,” “has,” “includes,” and all other grammatical variations are each intended to have an open, non-limiting meaning that does not exclude additional elements, components or steps. Embodiments of the present disclosure may suitably “comprise,” “consist,” or “consist essentially of” the limiting features disclosed, and may be practiced in the absence of a limiting feature not disclosed. For example, it can be recognized by those skilled in the art that certain steps can be combined into a single step.

[0042] As used throughout the disclosure, the words “optional” or “optionally” means that the subsequently described event or circumstances can or may not occur. The description includes instances where the event or circumstance occurs and instances where it does not occur.

[0043] Where a range of values is provided in the specification or in the appended claims, it is understood that the interval encompasses each intervening value between the upper limit and the lower limit as well as the upper limit and the lower limit. The disclosure encompasses and bounds smaller ranges of the interval subject to any specific exclusion provided.

[0044] Where reference is made in the specification and appended claims to a method comprising two or more defined steps, the defined steps can be carried out in any order or simultaneously except where the context excludes that possibility.

[0045] As used throughout the disclosure, terms such as “first” and “second” are arbitrarily assigned and are merely intended to differentiate between two or more components of an apparatus. It is to be understood that the words “first” and “second” serve no other purpose and are not part of the name or description of the component, nor do they necessarily define a relative location or position of the component. Furthermore, it is to be understood that that the mere use of the term “first” and “second” does not require that there be any “third” component, although that possibility is contemplated under the scope of the present disclosure.

[0046] As used throughout the disclosure, spatial terms described the relative position of an object or a group of objects relative to another object or group of objects. The spatial relationships apply along vertical and horizontal axes. Orientation and relational words, including “uphole,” “downhole” and other like terms, are for descriptive convenience and are not limiting unless otherwise indicated.

[0047] As used throughout the disclosure, the term “annulus” refers to the space between two substantially concentric objects, such as between the wellbore and casing, between the casing and tubing, or between two casings, where fluid can flow.

[0048] Embodiments of the disclosure generally relate to a method and apparatus for obtaining measurements of downhole properties in a subterranean well. More specifically, embodiments of the disclosure relate to a method and packer for guiding an untethered device for measuring physical, chemical, geological, and structural properties in a subterranean well.

[0049] FIG. 1 shows a cross-sectional view of an untethered measurement device located in a conventional wellbore. As shown in FIG. 1, the well 100 includes an inner casing 110 and an outer casing or wellbore wall 120. The diameter of the inner casing 110 is about 0.2 to about 0.8 times the diameter of the outer casing or wellbore wall 120. In at least one embodiment, the diameter of the inner casing 110 is about 0.7 times the diameter of the outer casing or wellbore wall 120. The inner casing 110 and the outer casing or wellbore wall 120 create an annulus 122. Also shown in FIG. 1 is a packer 130 located radially between the inner casing 110 and the outer casing or wellbore wall 120 such that the annulus 122 is isolated from the inner casing 110. The outer casing or wellbore wall 120 and a terminus 112 of the inner casing 110 create an open space 124 up to the packer 130 where oil-based fluids (such as a production fluid) or water-based fluids can be occupied.

[0050] An untethered measurement device 150 descends from the surface (not shown) via the inner casing 110 passing the terminus 112 into the open space 124. While located in the open space 124, the untethered measurement device 150 can measure physical, chemical, geological, or structural properties of the well 100 or the dynamics of the untethered measurement device 150. After taking certain measurements, the untethered measurement device 150 can be retrieved at the surface where the untethered measurement device 150 ascends from the open space 120 into the inner casing 110 up to the surface. The untethered measurement device 150 can change its buoyancy or drag to descend, ascend, or maintain a stationary position in the well 100.

[0051] Potential difficulties may arise when the untethered measurement device 150 ascends from the open space 120 but does not enter into the inner casing 110, as shown in FIG. 1. Because the annulus 122 is isolated from the inner casing 110 via the packer 130, the

untethered measurement device 150 will not ascend further uphole and as a result, it may become trapped.

[0052] To avoid the untethered measurement device 150 from being trapped as shown in FIG. 1, FIG. 2A shows a cross-sectional view of an expandable meshed component 200 in an expanded configuration for guiding the ascent of the untethered measurement device 150, according to an embodiment of the disclosure. FIG. 2B shows a side perspective view of an expandable meshed component in an expanded configuration for guiding the ascent of the untethered measurement device, according to an embodiment of the disclosure. FIG. 2C shows a bottom perspective view of an expandable meshed component in an expanded configuration for guiding the ascent of the untethered measurement device, according to an embodiment of the disclosure. The expandable meshed component 200 is located radially between the inner casing 110 and the outer casing or wellbore wall 120. Due to the meshed structure of the expandable meshed component 200, the annulus 122 is in fluid contact with the inner casing 110. The radially innermost portion of the expandable meshed component 200 is in contact with the longitudinally exterior surface of the terminus 112. In some embodiments, the radially outermost portion of the expandable meshed component 200 is in contact with the interior surface of the outer casing or wellbore wall 120. In other embodiments, the radially outermost portion of the expandable meshed component 200 is not in contact with the interior surface of the outer casing or wellbore wall 120; nonetheless the radial gap between the radially outermost portion of the expandable meshed component 200 and the interior surface of the outer casing or wellbore wall 120 (that is, the difference between the inner diameter of the outer casing or wellbore wall 120 and the radially outermost diameter of the expandable meshed component 200) is less than the diameter of the untethered measurement device 150 to ensure that the untethered measurement device 150 does not become trapped in the annulus 122 during ascent. The outer casing or wellbore wall 120, the inner casing 110, and the expandable meshed component 200 create an open space 124 where oil-based fluids (such as a production fluid) or water-based fluids can be occupied. As the untethered measurement device 150 ascends from the open space 124, the expandable meshed component 200 redirects the untethered measurement device 150 having an ascending trajectory towards the annulus 122 to the terminus 112 of the inner casing 110, such that the untethered device 150 must enter the inner casing 110. One skilled in the relevant art would recognize that the expandable meshed component 200, in the expanded configuration, need not be a rigid one to guide the ascent of the untethered measurement device 150.

[0053] FIG. 3A is a longitudinal cross-sectional view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 3B is a top view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 3C is a perspective view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure.

[0054] As shown in FIG. 3A, the expandable meshed component 200 has an uphole radial portion 202, an intermediate radial portion 204, a downhole radial portion 206, an outer meshed wall 208, and an inner meshed wall 210. The outer diameter of the uphole radial portion 202 is less than the outer diameter of the downhole radial portion 206. The inner diameter of the uphole radial portion 202 is greater than the outer diameter of the intermediate radial portion 204. In this manner, the expandable meshed component 200 can fit in the annulus 122. The inner diameter of the intermediate radial portion 204 (equivalent to the inner diameter of the downhole radial portion 206) is less than the outer diameter of the inner casing 110. In this manner, the expandable meshed component 200, which has a density less than the fluidic component occupying the annulus 122 and the open space 124, is prevented from further ascent, as shown in FIGS. 2A-2C. The longitudinal length of the expandable meshed component 200 is greater than the inner diameter of the outer casing or wellbore wall 120. In this manner, the expandable meshed component 200 is prevented from being tilted or flipped; in effect, the expandable meshed component 200 is forced to fit into the annulus 122 during ascent. One skilled in the relevant art would recognize that the dimensions of the expandable meshed component 200 may vary depending on the dimensions of the inner casing 110, the outer casing or wellbore wall 120, and the untethered measurement device 150. In a non-limiting example, the inner casing 110 has an outer diameter of about 7 inches and the outer casing or wellbore wall 120 has an inner diameter of about 10 inches. In such downhole environment, the outer diameter of the uphole radial portion 202 is about 9 inches. The inner diameter of the uphole radial portion is about 8 inches. The outer diameter of the downhole radial portion 206 is equal to or less than 10 inches. The outer diameter of the intermediate radial portion 204 is about 7.2 inches. The inner diameter of the intermediate radial portion 204 is about 6.8 inches. The longitudinal length of the expandable meshed component 200 is about 20 inches.

[0055] As shown in FIG. 3B, the expandable meshed component 200 shows five concentric ring structures. Ring 212 is located at the interface of the downhole radial portion 206 and the

outer meshed wall 208. Accordingly, the diameter of ring 212 corresponds to the outer diameter of the downhole radial portion 206. Ring 214 is located at the interface of the uphole radial portion 202 and the outer meshed wall 208. Accordingly, the diameter of ring 214 corresponds to the outer diameter of the uphole radial portion 202. Ring 216 is located at the interface of the uphole radial portion 202 and the inner meshed wall 210. Accordingly, the diameter of ring 216 corresponds to the inner diameter of the uphole radial portion 202. Ring 218 is located at the interface of the intermediate radial portion 204 and the inner meshed wall 210. Accordingly, the diameter of ring 218 corresponds to the outer diameter of the intermediate radial portion 204. Ring 220 is located at the interface of the intermediate radial portion 204 and the downhole radial portion 206. Accordingly, the diameter of ring 220 corresponds to the inner diameter of the intermediate radial portion 204 (equivalent to the inner diameter of the downhole radial portion 206).

[0056] In some embodiments, the uphole radial portion 202 can have one or more concentric rings (not shown) between ring 214 and ring 216. In some embodiments, the intermediate radial portion 204 can have one or more concentric rings (not shown) between ring 218 and ring 220. In some embodiments, the downhole radial portion 206 can have one or more concentric rings (not shown) between ring 212 and ring 220. In some embodiments, the outer meshed wall 208 can have one or more concentric rings (not shown) between ring 212 and ring 214. In some embodiments, the inner meshed wall 210 can have one or more concentric rings (not shown) between ring 216 and ring 218. The concentric rings can be interconnected by an intermediate mesh wall (not shown) similar to that of the inner meshed wall 210 or the outer meshed wall 208. In some embodiments, two adjacent mesh walls (optionally including one or more intermediate mesh walls) can be separated equidistantly. In some embodiments, the separation distance is about 0.5 inches.

[0057] Each pair of adjacent rings are connected by a plurality of connecting components 222. The connecting component 222 connects each pair of adjacent rings in the radial direction. In some embodiments, the connecting component 222 has a jagged configuration. The jagged connecting components 222 can shrink in the radial direction such that the expandable meshed component 200 can transition to a compressed configuration having an outer diameter less than the inner diameter of the inner casing 110 when deploying the expandable meshed component 200 into and out of the inner casing 110.

[0058] As shown in FIG. 3C, the outer meshed wall 208 and the inner meshed wall 210 (and optionally the intermediate mesh wall) have a meshed structure. In some embodiments, the meshed structure can exist in a cylindrical or a partial conical shape. In some embodiments, the meshed structure has a unit cell 224 resembling a rhombus. One skilled in the relevant art would recognize that the dimensions of the unit cell 224 may vary depending on the dimensions of the expandable meshed component 200. In some embodiments, the longer diagonal has a length of about 0.8 inches. In some embodiments, the shorter diagonal has a length of about 0.4 inches. The cross-section of the meshed structure components can be circular or quadrangular (including a square cross-section). In some embodiments, the diameter or thickness of the meshed structure components is about 0.02 inches. The meshed structure allows the outer meshed wall 208 and the inner meshed wall 210 (and optionally the intermediate mesh wall) to shrink in the radial direction such that the expandable meshed component 200 can transition to a compressed configuration having an outer diameter less than the inner diameter of the inner casing 110 when deploying the expandable meshed component 200 into and out of the inner casing 110.

[0059] FIG. 4A is a bottom view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 4B is a front view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 4C is a side view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 4D is a bottom perspective view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure.

[0060] The expandable meshed component 200 has an uphole radial portion 202, an intermediate radial portion 204, a downhole radial portion 206, an outer meshed wall 208, and an inner meshed wall 210. The outer diameter of the uphole radial portion 202 is equal to or less than the outer diameter of the downhole radial portion 206. The inner diameter of the uphole radial portion 202 is equal to or greater than the outer diameter of the intermediate radial portion 204. In this manner, the expandable meshed component 200 can fit in the annulus 122. The inner diameter of the intermediate radial portion 204 (equivalent to the inner diameter of the downhole radial portion 206) is equal to or less than the outer diameter of the inner casing 110. In this manner, the expandable meshed component 200, which has a density less than the fluidic component occupying the annulus 122 and the open space 124, is prevented from further

ascent, as shown in FIGS. 2A-2C. The longitudinal length of the expandable meshed component 200 is greater than the inner diameter of the outer casing or wellbore wall 120. In this manner, the expandable meshed component 200 is prevented from being tilted or flipped; in effect, the expandable meshed component 200 is forced to fit into the annulus 122 during ascent. One skilled in the relevant art would recognize that the dimensions of the expandable meshed component 200 may vary depending on the dimensions of the inner casing 110, the outer casing or wellbore wall 120, and the untethered measurement device 150.

[0061] The expandable meshed component 200 shows multiple concentric ring structures. Ring 212 is located at the interface of the downhole radial portion 206 and the outer meshed wall 208. Accordingly, the diameter of ring 212 corresponds to the outer diameter of the downhole radial portion 206. Ring 214 is located at the interface of the uphole radial portion 202 and the outer meshed wall 208. Accordingly, the diameter of ring 214 corresponds to the outer diameter of the uphole radial portion 202. Ring 216 is located at the interface of the uphole radial portion 202 and the inner meshed wall 210. Accordingly, the diameter of ring 216 corresponds to the inner diameter of the uphole radial portion 202. Ring 218 is located at the interface of the intermediate radial portion 204 and the inner meshed wall 210. Accordingly, the diameter of ring 218 corresponds to the outer diameter of the intermediate radial portion 204. Ring 220 is located at the interface of the intermediate radial portion 204 and the downhole radial portion 206. Accordingly, the diameter of ring 220 corresponds to the inner diameter of the intermediate radial portion 204 (equivalent to the inner diameter of the downhole radial portion 206).

[0062] The downhole radial portion 206 has a concentric ring 236 between ring 212 and ring 220. The outer meshed wall 208 has a concentric ring 238 between ring 212 and ring 214. The inner meshed wall 210 has a concentric ring 240 between ring 216 and ring 218.

[0063] Each pair of adjacent rings are connected by a plurality of connecting components 222. The connecting component 222 connects each pair of adjacent rings in the radial direction. In some embodiments, the connecting component 222 has a jagged configuration. The jagged connecting components 222 can shrink in the radial direction such that the expandable meshed component 200 can transition to a compressed configuration having an outer diameter less than the inner diameter of the inner casing 110 when deploying the expandable meshed component 200 into and out of the inner casing 110.

[0064] FIG. 5A is a bottom view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 5B is a front view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 5C is a side view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 5D is a bottom perspective view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure.

[0065] The expandable meshed component 200 has an uphole radial portion 202, an intermediate radial portion 204, a downhole radial portion 206, an outer meshed wall 208, and an inner meshed wall 210. The outer diameter of the uphole radial portion 202 is equal to or less than the outer diameter of the downhole radial portion 206. The inner diameter of the uphole radial portion 202 is equal to or greater than the outer diameter of the intermediate radial portion 204. In this manner, the expandable meshed component 200 can fit in the annulus 122. The inner diameter of the intermediate radial portion 204 (equivalent to the inner diameter of the downhole radial portion 206) is equal to or less than the outer diameter of the inner casing 110. In this manner, the expandable meshed component 200, which has a density less than the fluidic component occupying the annulus 122 and the open space 124, is prevented from further ascent, as shown in FIGS. 2A-2C. The longitudinal length of the expandable meshed component 200 is greater than the inner diameter of the outer casing or wellbore wall 120. In this manner, the expandable meshed component 200 is prevented from being tilted or flipped; in effect, the expandable meshed component 200 is forced to fit into the annulus 122 during ascent. One skilled in the relevant art would recognize that the dimensions of the expandable meshed component 200 may vary depending on the dimensions of the inner casing 110, the outer casing or wellbore wall 120, and the untethered measurement device 150.

[0066] The expandable meshed component 200 shows multiple concentric ring structures. Ring 212 is located at the interface of the downhole radial portion 206 and the outer meshed wall 208. Accordingly, the diameter of ring 212 corresponds to the outer diameter of the downhole radial portion 206. Ring 214 is located at the interface of the uphole radial portion 202 and the outer meshed wall 208. Accordingly, the diameter of ring 214 corresponds to the outer diameter of the uphole radial portion 202. Ring 216 is located at the interface of the uphole radial portion 202 and the inner meshed wall 210. Accordingly, the diameter of ring 216 corresponds to the inner diameter of the uphole radial portion 202. Ring 218 is located at

the interface of the intermediate radial portion 204 and the inner meshed wall 210. Accordingly, the diameter of ring 218 corresponds to the outer diameter of the intermediate radial portion 204. Ring 220 is located at the interface of the intermediate radial portion 204 and the downhole radial portion 206. Accordingly, the diameter of ring 220 corresponds to the inner diameter of the intermediate radial portion 204 (equivalent to the inner diameter of the downhole radial portion 206).

[0067] The uphole radial portion 202 has two concentric rings 232, 234 between ring 214 and ring 216. The downhole radial portion 206 has two concentric rings 236, 237 between ring 212 and ring 220. The outer meshed wall 208 has a plurality of concentric rings 238 between ring 212 and ring 214. The inner meshed wall 210 has a plurality of concentric rings 240 between ring 216 and ring 218.

[0068] Each pair of adjacent rings are connected by a plurality of connecting components 222. The connecting component 222 connects each pair of adjacent rings in the radial direction. In some embodiments, the connecting component 222 has a jagged configuration. The jagged connecting components 222 can shrink in the radial direction such that the expandable meshed component 200 can transition to a compressed configuration having an outer diameter less than the inner diameter of the inner casing 110 when deploying the expandable meshed component 200 into and out of the inner casing 110.

[0069] FIG. 6A is a top view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 6B is a front view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 6C is a side view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure. FIG. 6D is a top perspective view of the expandable meshed component 200 in the expanded configuration, according to an embodiment of the disclosure.

[0070] The expandable meshed component 200 has an uphole radial portion 202, a downhole radial portion 206, an outer meshed wall 208, and an inner meshed wall 210. The outer diameter of the uphole radial portion 202 is equal to or less than the outer diameter of the downhole radial portion 206. The inner diameter of the uphole radial portion 202 is equal to or greater than the inner diameter of the downhole radial portion 206. In this manner, the expandable meshed component 200 can fit in the annulus 122. The inner diameter of the

downhole radial portion 206 is equal to or less than the outer diameter of the inner casing 110. In this manner, the expandable meshed component 200, which has a density less than the fluidic component occupying the annulus 122 and the open space 124, is prevented from further ascent, as shown in FIGS. 2A-2C. The longitudinal length of the expandable meshed component 200 is greater than the inner diameter of the outer casing or wellbore wall 120. In this manner, the expandable meshed component 200 is prevented from being tilted or flipped; in effect, the expandable meshed component 200 is forced to fit into the annulus 122 during ascent. One skilled in the relevant art would recognize that the dimensions of the expandable meshed component 200 may vary depending on the dimensions of the inner casing 110, the outer casing or wellbore wall 120, and the untethered measurement device 150.

[0071] The expandable meshed component 200 shows multiple concentric ring structures. Ring 212 is located at the interface of the downhole radial portion 206 and the outer meshed wall 208. Accordingly, the diameter of ring 212 corresponds to the outer diameter of the downhole radial portion 206. Ring 214 is located at the interface of the uphole radial portion 202 and the outer meshed wall 208. Accordingly, the diameter of ring 214 corresponds to the outer diameter of the uphole radial portion 202. Ring 216 is located at the interface of the uphole radial portion 202 and the inner meshed wall 210. Accordingly, the diameter of ring 216 corresponds to the inner diameter of the uphole radial portion 202. Ring 220 is located at the interface of the inner meshed wall 210 and the downhole radial portion 206. Accordingly, the diameter of ring 220 corresponds to the inner diameter of the downhole radial portion 206.

[0072] The outer meshed wall 208 has a concentric ring 238 between ring 212 and ring 214. The inner meshed wall 210 has a concentric ring 240 between ring 216 and ring 220.

[0073] Each pair of adjacent rings are connected by a plurality of connecting components 222. The connecting component 222 has a jagged configuration that connects each pair of adjacent rings in the radial direction. The jagged connecting components 222 can shrink in the radial direction such that the expandable meshed component 200 can transition to a compressed configuration having an outer diameter less than the inner diameter of the inner casing 110 when deploying the expandable meshed component 200 into and out of the inner casing 110.

[0074] Referring back to FIGS. 3A-3C, 4A-4D, 5A-5D, and 6A-6D, the expandable meshed component 200 includes a material suitable for additive manufacturing. Non-limiting examples of the additive manufacturing material include silicone elastomer, nitrile elastomer

(NBR), hydrogenated nitrile elastomer (HNBR), ethylene propylene diene monomer elastomer (EPDM), fluoro-elastomer (FKM), perfluoro-elastomer (FFKM), tetrafluoro ethylene propylene elastomer (FEPM), polylactic acid (PLA), acrylonitrile butadiene styrene (ABS), wood fiber (a combination of cellulose and PLA), polyethylene terephthalate (PET), polyvinyl alcohol (PVA), nylon, and thermoplastic urethane (TPU). The additive manufacturing material is capable of retaining its mechanical performance in downhole conditions and does not degrade in an aqueous or oil-based environment.

[0075] In an embodiment of the method, the expandable meshed component 200 is manufactured via additive manufacturing using the additive manufacturing material.

[0076] In some embodiments, the expandable meshed component 200 can be externally coated with a material suitable for reducing friction. Non-limiting examples of the friction-reducing material can include polytetrafluoroethylene (PTFE).

[0077] In some embodiments, the expandable meshed component 200 can include a material suitable for reducing density. Non-limiting examples of the density-reducing material can include glass microspheres, such as K46 (3M Co., Maplewood, MN), iM30K (3M Co., Maplewood, MN), S60HS (3M Co., Maplewood, MN), S60 (3M Co., Maplewood, MN), and S38HS (3M Co., Maplewood, MN).

[0078] In some embodiments, the expandable meshed component 200 can include a swellable material. The swellable material can be capable of swelling upon contact with a water-based fluidic component permeating into the expandable meshed component 200. Conversely, the swellable material can be capable of swelling upon contact with an oil-based fluidic component permeating into the expandable meshed component 200. Non-limiting examples of the swellable material can include polymers such as polyacrylamide, and polyacrylate. Non-limiting examples of the swellable material can include polysaccharides such as xanthan gum. Non-limiting examples of the swellable material can include starch and bentonite. Non-limiting examples of the swellable material can include magnesium oxide and calcium oxide. Non-limiting examples of the swellable material can include superabsorbers. As used throughout the disclosure, the term “superabsorber” refers to a swellable, crosslinked polymer that, by forming a gel, is capable of absorbing and storing many times its own weight of water-based liquids. Superabsorbers retain the water-based liquid that they absorb and typically do not release the absorbed liquids, even under pressurized conditions. Certain

superabsorbers are also capable of absorbing and storing many times its own weight of oil-based liquids. These superabsorbers retain the oil-based liquid that they absorb and typically do not release the absorbed liquids, even under pressurized conditions. Superabsorbers also increase in volume upon absorption of the water-based liquid they absorb. Non-limiting examples of superabsorbers can include acrylamide-based polymers (such as polyacrylamide), acrylate-based polymers (such as sodium polyacrylate), and hydrogel, all of which are capable of forming crosslinked three-dimensional molecular networks. The swellable material, in the swollen state, can have a volume up to about 30 times the non-swollen volume, alternately up to about 10 times the non-swollen volume, or alternately up to about 5 times the non-swollen volume.

[0079] In some embodiments, the expandable meshed component 200 can include a degradable polymer. Non-limiting examples of the degradable polymer include PLA, polyglycolic acid (PGA), PVA, and polyethylene glycol (PEG). Non-limiting examples of the degradable polymer include polyesters (for example, polylactate), polyamides, polyureas, polyurethanes, polyethylene oxide, polyvinyl acetate, polyethylene, polypropylene, polyvinylchloride (PVC), polyvinylidenechloride, ethylene-vinylacetate (EVA) copolymer, poly(ether or ketone), and polyanhydrides. Non-limiting examples of the degradable polymer include water soluble polymers. Non-limiting examples of the degradable polymer include hydroxyethyl cellulose, carboxymethyl cellulose, sodium carboxymethyl hydroxyethyl cellulose, methylhydroxypropyl cellulose, starches, cellulose triesters, and styrene-butadiene based latex. Non-limiting examples of the degradable polymer include polymer blends having natural polymers such as starch-based blends, and polymer blends having water soluble polymers such as PLA-based blends. In some embodiments, certain polymers are dissolvable or degradable via hydrolysis. In some embodiments, certain polymers are capable of dissolving or degrading via thermo-oxidation.

[0080] In an example embodiment, the expandable meshed component 200 includes silicone elastomer as the additive manufacturing material. Silicone elastomer is thermally stable up to about 300 deg. C. However, silicon elastomer has a density of about 1.3 grams per cubic centimeter (g/cm^3), which is greater than that of crude oil (having a density of about 0.87-0.92 g/cm^3). To have the expandable meshed component 200 to be buoyant over the crude oil, the expandable meshed component can include K46 glass microspheres (having a density of about 0.46 g/cm^3 and an isostatic crush strength of about 6,000 pounds per square inch (psi))

as the density-reducing material. The glass microspheres can occupy about 55 wt. % of the expandable meshed component 200 such that the expandable meshed component 200 has a density equal to or less than about 0.85 g/cm³.

[0081] FIG. 7A shows a schematic view of deploying the expandable meshed component 200, according to an embodiment of the disclosure. During deployment, the expandable meshed component 200 is in the compressed configuration. A sleeve 226 surrounds the radially exterior surface of the expandable meshed component 200 such that the expandable meshed component 200 maintains its compressed configuration. The sleeve 226 includes an inelastic material such as a metal or inelastic polymer to assure that the expandable meshed component 200 does not expand while being deployed into and out of the inner casing 110. The diameter of the sleeve 226 is equal to or less than the inner diameter of the inner casing 110. The sleeve 226 is releasable to allow the expandable meshed component 200 transitioning from the compressed configuration to the expanded configuration once the expandable meshed component 200 exits the inner casing 110. In some embodiments, the sleeve 226 can include a releasable member 228 to allow the release of the sleeve 226. The releasable member 228 can include a latch. The latch can be any latch known in the art capable of maintaining the sleeve 226 in the non-released position when closed and in the released position when open. Non-limiting examples of the latch can include an electromagnetic latch. The releasable member 228 can include a relay. The relay can be any relay known in the art capable of being activated to open the latch. Non-limiting examples of the relay can include a solid state relay, and electromechanical relay, or a reed relay. The sleeve 226 can include an electromagnetic transducer (now shown) capable of receiving electromagnetic waves (such as directional radio frequency (RF) waves), converting the electromagnetic waves to electric signals, and transmitting the electric signals to the releasable member 228 to activate the relay to open the latch and release the sleeve 226, and further release the expandable meshed component 200. The electromagnetic transducer can be powered by a portable power source, such as a dry cell.

[0082] In some embodiments, the expandable meshed component 200 is tethered to a weight 230 to increase the total density (corresponding to reducing the total buoyancy) such that the expandable meshed component 200 does not ascend during deployment into and out of the inner casing 110. In some embodiments, the untethered measurement device 150 can be tethered to the expandable meshed component 200 such that the expandable meshed component 200 and the untethered measurement device 150 can be deployed into the well 110

concurrently. In some embodiments, the untethered measurement device 150 has a density less than the fluidic component occupying the annulus 122 and the open space 124. In some embodiments, the untethered measurement device 150 can be tethered to the weight 230. As shown in FIG. 7A, the expandable meshed component 200, in the compressed configuration fixed by the sleeve 226, is tethered to the untethered measurement device 150, which is tethered to the weight 230. In alternate embodiments, an additional weight (not shown) can be tethered between the expandable meshed component 200 and the untethered measurement device 150.

[0083] In some embodiments, the tethering line 232 between the expandable meshed component 200 and the weight 230, or between the expandable meshed component 200 and the untethered measurement device 150 can include a releasable member 234 to allow the release of the components tethered below, such as the weight 230 or the untethered measurement device 150, or both. The releasable member 234 can include a latch. The latch can be any latch known in the art capable of disconnecting the tethering line 232. Non-limiting examples of the latch can include an electromagnetic latch. The releasable member 234 can include a relay. The relay can be any relay known in the art capable of being activated to open the latch. Non-limiting examples of the relay can include a solid state relay, and electromechanical relay, or a reed relay. The releasable member 234 can include an electromagnetic transducer (now shown) capable of receiving electromagnetic waves (such as directional RF signals) and converting the electromagnetic waves to electric signals to activate the relay to open the latch and disconnect the tethering line 232, and further release the components tethered below, such as the weight 230 or the untethered measurement device 150, or both. One skilled in the relevant art would recognize that any type of electromagnetic wave can be used suitable for triggering the releasable member 234 to activate the relay. The electromagnetic transducer can be powered by a portable power source, such as a dry cell. In some embodiments, in cases when an additional weight (not shown) is tethered between the expandable meshed component 200 and the untethered measurement device 150, at least two releasable members (not shown) can be positioned, one between the expandable meshed component 200 and the additional weight, and one between the additional weight and the untethered measurement device 150.

[0084] In some embodiments, the inner casing 110 includes an electromagnetic transmitter 236. The electromagnetic transmitter 236 can be positioned at or proximate to the terminus 112. The electromagnetic transmitter 236 can be positioned on the interior surface of the inner

casing 110 or on the exterior surface of the inner casing 110. In at least one embodiment, the electromagnetic transmitter 236 is positioned on the exterior surface of the inner casing 110 at or proximate to the terminus 112. In some embodiments, the electromagnetic transmitter 236 is capable of transmitting electromagnetic waves that can be received by the electromagnetic transducers of the releasable members 228, 234. In some embodiments, the electromagnetic waves transmitted from the electromagnetic transmitter 236 includes RF waves. In some embodiments, the electromagnetic waves transmitted from the electromagnetic transmitter 236 are directional. The electromagnetic waves can be continuous or pulsed. The electromagnetic transmitter 236 can be encased with a protective material that is capable of withstanding harsh downhole conditions. The electromagnetic transmitter 236 can be powered by a portable power source, such as a dry cell.

[0085] FIGS. 7B and 7C shows schematic views of deploying the expandable meshed component 200, according to an embodiment of the disclosure. As shown in FIG. 7B, the expandable meshed component 200 tethered with the untethered measurement device 150 and the weight 230 exit the inner casing 110. The electromagnetic transducer of the releasable member 234 receives the RF waves directionally transmitted from the electromagnetic transmitter 236. Accordingly, the relay is activated to open the latch such that the tethering line 232 is disconnected. In some embodiments, there is a time delay between the moment the electromagnetic transducer of the releasable member 234 receives the RF waves and the moment the tethering line 232 is disconnected allowing the expandable meshed component 200 to further descend during the time delay. As shown in FIG. 7C, the components tethered below, such as the weight 230 or the untethered measurement device 150, or both, continue to descend due to their combined density being greater than the fluid component occupying the annulus 122 and the open space 124. Referring back to FIG. 7B, the electromagnetic transducer of the releasable member 228 receives the RF waves directionally transmitted from the electromagnetic transmitter 236. Accordingly, the relay is activated to open the latch such that the sleeve 226 is released. In some embodiments, there is a time delay between the moment the electromagnetic transducer of the releasable member 228 receives the RF waves and the moment the sleeve 226 is released allowing the expandable meshed component 200 to further descend during the time delay. As shown in FIG. 7C, the expandable meshed component 200 transitions from the compressed configuration to the expanded configuration. Because the expandable meshed component 200 has a density less than the fluid component occupying the

annulus 122 and the open space 124, the expandable meshed component 200, in the expanded configuration, ascends and fits into the annulus 122, as shown in FIGS. 2A-2C.

[0086] After the untethered measurement device 150 takes certain measurements further downhole, in some embodiments, the untethered measurement device 150 changes its buoyancy or drag to ascend. In alternate embodiments, the untethered measurement device 150 disconnects itself from the weight 230 to ascend. Due to the expandable meshed component 200 being placed in a setting as shown in FIGS. 2A-2C, the ascending untethered measurement device 150 is forced to enter the inner casing 110, avoiding to be trapped in the annulus 122 downhole. At the surface, the untethered measurement device 150 can be retrieved.

[0087] In some embodiments, the untethered measurement device 150 detects gaps between ends of casing joints or tubing joints by means of an inductive detector. The inductive detector includes two identical short solenoid coils of wire having the same radius, length, and number of turns and positioned on the untethered device such that they have a common axis. The coils would typically have the same radius as the untethered device and be positioned at its two ends (in the case of a cylindrical untethered device). Electrically, the coils are connected in a bridge configuration, for example, where they are in series and form one side of the bridge and the other side of the bridge is formed by two equal resistors in series. The bridge is driven by a frequency of typically 100 Hz to 1 MHz (preferably 3 kHz) and a differential amplifier measures the degree of imbalance across the bridge. The driving frequency of the bridge is selected to be as high as possible, except that the skin depth for electromagnetic waves in the fluids within the well must be much larger (for example one thousand times larger) than the radius of the well so that the inductive coupling from each coil to the pipe is the same regardless of the position of the untethered device within the pipe.

[0088] In some embodiments, if the coils are in a long uniform metal pipe, such as a tubing or casing section of equal diameter, their inductive coupling to the pipe will be equal and their inductance will be equal to each other, regardless of the position of the coils within the pipe or the inclination of their common axis relative to the pipe. In this case, no signal or a very small signal will be detected by the differential amplifier. If one coil is in a slightly larger diameter pipe than the other, as when one of them is close to the gap between pipe sections, then its inductance will be slightly larger than the other and the bridge will be out of balance, and a large amplitude signal will be detected by the differential amplifier. A microcontroller

measures the amplitude of the signal from the differential amplifier (for example, using an analog to digital converter), and when the amplitude of this signal is larger, it knows that one coil or the other is near a gap between pipe sections. The microcontroller keeps track of how many such gaps it has passed and using records of the length of each pipe joint (which is recorded when constructing the well or may be mapped by running a casing collar locator logging tool in the well), it determines its own depth. When passing between gaps, the untethered device interpolates its position between pipe ends by dead reckoning based on accelerometer or inertial navigation unit measurements.

[0089] In some embodiments, the untethered measurement device 150 is used to obtain measurements along producing wells, which are producing fluids from downhole for at least part of the time while the apparatus is in the well or along pressurized wells, which contain a pressure at the well head, which is (or might be) in excess of ambient pressure outside the well head. In this embodiment, the untethered device is inserted and recovered through a “Christmas tree” valve assembly found at the top of the well. At the top of the Christmas tree is generally a “swab valve,” which is closed during production, but is opened to access the production tubing for cleaning or running wireline tools. Below the swab valve is a T-junction where a “production wing” extends horizontally off the Christmas tree to carry produced fluids to the production facilities. A “production wing valve” is normally open during production, but blocks flow through the production wing when closed. Below the production wing, a “master valve” is normally open during production, but can be closed to block fluids from coming up the well. In some embodiments, to deploy and recover the untethered measurement device 150 in a well with such a Christmas tree, two components can be added. First, a screen or short pipe section with slits that pass the produced fluids, but do not pass the untethered measurement device 150, is inserted through the swab valve into the Christmas tree, so that it allows flow out the production wing but will not allow the untethered measurement device 150 to pass out the production wing. Second, a sensor such as an acoustic detector is attached to the Christmas tree near the production wing which detects the presence of the untethered measurement device 150 in the production wing, for example by detecting an acoustic transmission from the untethered device. To begin deployment of the untethered measurement device 150, the master valve and production wing valves are closed. The untethered measurement device 150 is inserted through the swab valve which is closed behind it. Then the master valve is opened allowing the untethered device to fall into the well. If the measurements are to be made during production, the production wing valve is opened to allow

production to resume. When the sensor returns to the surface, it will be trapped between the master valve and the swab valve and prevented from exiting the production arm by the screen. Once the sensor detects its presence near the production arm, the master valve and production arm valves are closed and the swab valve is opened at which point the untethered device is lifted from the Christmas tree through the swab valve.

[0090] One skilled in the art would recognize that the process of releasing and recovering the untethered measurement device 150 is not possible with other conventional downhole measurement tools. For example, wireline or slickline tools have cables attached which exit the top of the Christmas tree during the time the tool is in the well. Such cable prevents closing the swab valve as well as closing the master control valve while the tool is in the well. To operate such tools in a pressurized well, a lubricator system must be attached to the top of the well which allows the cable to pass into the well while simultaneously containing the pressure in the well. The lubricator system must be as long as the tool so it can contain the tool when the Christmas tree valves are closed. This requires crew and heavy equipment to attach and remove the lubricator system and the crew must be continually at the well while making measurements to make sure the lubricator is operating properly. Also, other untethered downhole tools are generally too long to fit in the space between the swab valve and the master control valve, preventing both valves from being simultaneously closed while the tool is between them, and preventing the Christmas tree from being used as a pressure lock system when releasing and recovering the tool from the well. Unexpectedly and surprisingly, embodiments of the disclosure enables the untethered measurement device 150 to be released and recovered from a well using the existing valves on the Christmas tree to contain the pressure in the well without requiring a lubricator or any other additional attachment to the Christmas tree. This convenience of using the existing valves allows an operator to deploy or recover the untethered measurement device 150 in less than about 5 minutes with no additional equipment or crew.

[0091] FIG. 8 shows a cross-sectional view of an untethered measurement device 300 according to an embodiment of the disclosure. As shown in FIG. 8, the untethered measurement device 300 includes a housing having two hemispheres 305, 310. The two hemispheres 305, 310 have edges that enable the two hemispheres 305, 310 to be secured to one another. According to at least one embodiment, the two hemispheres of the housing 305, 310 have threaded edges 315, such that the two hemispheres of the housing 305, 310 can be

screwed to one another. One of ordinary skill in the relevant art would have understood that other securing means could be used for removably securing the two hemispheres of the housing 305, 310 to one another.

[0092] As further shown in FIG. 8, the housing, according to at least one embodiment of the invention, further includes a seal 320, for example, an O-ring, arranged between the two hemispheres of the housing 305, 310 to provide a seal therebetween for protecting an internal cavity within the housing from external pressure or damage from an element (for example, one or more downhole fluids) in the well, when the two hemispheres of the housing 305, 310 are secured to one another.

[0093] According to at least one embodiment, the two hemispheres of the housing 305, 310 can be unscrewed and a cable can be connected to one or more processors 325 through one or more connectors 330, each of which is contained in the internal cavity of the untethered measurement device 300 to program the untethered measurement device 300 and to download downhole property data measured by the untethered measurement device 300. While the two hemispheres of the housing 305, 310 are unscrewed, a battery 335, which is also contained in the internal cavity of the untethered measurement device 300, may also be replaced or recharged.

[0094] According to at least one embodiment, the battery 335 may be wirelessly recharged using inductive coupling or near field magnetic resonance coupling through an antenna (not shown) placed inside or outside of the untethered measurement device 300. The antenna may be, for example, a coil, planar spiral antenna, or a helical antenna. The same antenna can be used to program the microcontrollers and transfer the stored data from the sensor to an interrogator wirelessly.

[0095] According to at least one embodiment, the internal cavity of the housing of the untethered measurement device 300 is substantially maintained at ambient pressure or less, even as the external pressure around the untethered measurement device 300 increases as the untethered measurement device 300 descends further downhole into the well or decreases as the untethered measurement device 300 ascends uphole through the well.

[0096] According to at least one embodiment, the two hemispheres of the housing 305, 310 and internal contents of the untethered measurement device 300 have a weight, such that an average density of the untethered measurement device 300 is less than an average density of

the one or more downhole fluids in the well, which enables the untethered measurement device 300 to float in the one or more downhole fluids along the well.

[0097] According to at least one embodiment, the two hemispheres of the housing 305, 310 are made, for example, of a non-magnetic stainless steel material.

[0098] According to at least one embodiment, the housing 305, 310 of the untethered measurement device 500 is spherical in shape to provide strength to the untethered measurement device 300 and to facilitate accurate prediction of a drag on the untethered measurement device 300 as it moves along the well. In accordance with another embodiment, the housing 305, 310 is cylindrical in shape to provide strength to the untethered measurement device 300, for ease of manufacturing, and to increase the volume of the internal cavity of the untethered measurement device 300 for a given diameter. The diameter of the housing 305, 310 is less than the diameter of the casing, tubing, or hole in which it will operate.

[0099] According to at least one embodiment, the housing 305, 310 has a non-uniform distribution of density within it, such that the untethered measurement device 300 has a righting moment that maintains an orientation of the untethered measurement device 300 as it moves down and up in the well. According to at least one embodiment, the untethered measurement device 300 is configured to have a heavy end and a light end, such that the light end will be positioned up toward the top surface of the subterranean well and the heavy end positioned down toward the bottom of the subterranean well, as the untethered measurement device 300 moves in the well. In accordance with another embodiment, weight within the housing 305, 310 is distributed, so that the housing has no preferred orientation, allowing it unbiased movement in response to fluid motion along the well.

[00100] As further shown in FIG. 8, the untethered measurement device 300, according to at least one embodiment of the invention, includes a controller 340 for controlling a buoyancy of the untethered measurement device 300, and therefore controlling a movement of the untethered measurement device 300 along the subterranean well. According to at least one embodiment, in a well where one or more downhole fluids is stationary, descent of the untethered measurement device 300 is accomplished by the untethered measurement device 300 having an average density that is more than the average density of the one or more downhole fluids in the well (that is, having negative buoyancy), and ascent of the untethered measurement device 300 is accomplished by the untethered measurement device 300 having

an average density that is less than the average density of the one or more downhole fluids in the well (that is, having positive buoyancy).

[00101] According to at least one embodiment, in a well where the one or more downhole fluids are upward moving fluids (for example, during production when hydrocarbons are flowing from a subsurface hydrocarbon reservoir to the surface, or during drilling when drilling mud returns to the surface on the outside of a drill string), the untethered measurement device 300 has an average density that is greater than the average density of the one or more upward-flowing downhole fluids, in order for the untethered measurement device 300 to descend into the well against the flow of the one or more upward flowing downhole fluids. In this case, the change in direction of the untethered measurement device 300 from descending into the well to ascending up the well can be accomplished by changing the average density of the untethered measurement device 300 from being much more than that of the downhole fluids to be a little more than that of the downhole fluids, because of the additional drag force generated by the flow of the upward flowing downhole fluids.

[00102] According to at least one embodiment, in a well where the one or more downhole fluids are downward moving fluids (for example, within the drill string during drilling), the untethered measurement device 300 needs to have an average density that is less than or slightly greater than the average density of the one or more downward flowing downhole fluids, in order for the untethered measurement device 300 to descend into the well with the flow of the one or more downward flowing downhole fluids. In this case, the change in direction of the untethered measurement device 300 from descending into the well to ascending up the well can be accomplished by changing the average density of the untethered measurement device 300 to be much less than that of the downhole fluids to ascend against the force generated by the flow of the downward flowing downhole fluids.

[00103] According to at least one embodiment, in a well with multiphase flows (that is, a flow having at least two unmixed fluids, such as oil and water or oil, natural gas and water, or natural gas and water), the untethered measurement device 300 ascends up the well by making its average density less than or equal to at least one of the phases which is ascending the well in sufficiently large packages. For example, in a flow where alternating slugs of water and gas move up the well, the untethered measurement device 300 ascends up the well by having an average density that is less dense than the water phase, such that the untethered measurement device 500 ascends in a water slug.

[00104] According to at least one embodiment, the controller 340 includes a weight 345, for example, an iron weight. In one embodiment, the weight 345 is made of a water dissolvable polymer, such that the weight 345 does not remain permanently within the well. The weight 345 is removably secured to an exterior surface, for example, a bottom exterior surface, of one of the two hemispheres of the housing 305, 310 of the untethered measurement device 300. In such an orientation, the weight of the weight 345 causes the untethered measurement device 300 to have a density greater than the one or more downhole fluids in the well, thereby causing the untethered measurement device 300 to descend into the one or more downhole fluids in the well. According to at least one embodiment, the controller 340 releases the weight 345 from the exterior surface of the one of the two hemispheres of the housing 305, 310 of the untethered measurement device 300, thereby causing the untethered measurement device 300 to ascend toward a top surface of the one or more downhole fluids in the well. Thus, the controller 340 is capable of controlling a buoyancy of the untethered measurement device 300.

[00105] As further shown in FIG. 8, the controller 340 of the untethered measurement device 300 further includes a weight securing means 350 for securing and releasing the weight 345 to and from the exterior surface of the one of the two hemispheres of the housing 305, 310 of the untethered measurement device 300. According to at least one embodiment, the weight securing means 350 includes, for example, a switching device 365. The switching device 365 includes, for example, a magnetic flux switching device. The switching device 365 may include one or more magnets 355, 360. The one or more magnets 355, 360 include a switchable permanent magnet or an electro-permanent magnet.

[00106] According to at least one embodiment, the switchable permanent magnet includes an actuator and a permanent magnet. The actuator rotates the permanent magnet, so that a flux path of the permanent magnet either links or does not link the weight 345 to the exterior surface of the housing 305, 310 of the untethered measurement device 300.

[00107] According to at least one embodiment, the switching device 365 is a flux switching device, which includes, for example, a coil of wire that is energized to switch the flux of a permanent magnet between two stable paths, to control the connection between the weight 345 and the exterior surface of the housing 305, 310 of the untethered measurement device 300.

[00108] According to at least one embodiment, the switching device 365, as shown in FIG. 8, includes two permanent magnets connected in parallel, where one of the permanent magnets

355 is made of a material, for example, samarium cobalt (SmCo), which has a higher coercivity or resistance to having its magnetization direction reversed, while the second magnet 360 is made of a material, for example, Alnico V, which has a lower coercivity or resistance to having its magnetization direction reversed, and therefore can have its polarization direction changed easily. According to at least one embodiment, the size and material of the two permanent magnets 355, 360 are selected so that they have essentially the same magnetic strength (that is, remnant magnetization). Furthermore, the coil of wire is wrapped around the lower coercivity magnet (that is, the second magnet 360 shown in the embodiment illustrated in FIG. 8). In another embodiment, the coil may be wrapped around both magnets 355, 360 since the higher coercivity magnet is chosen such that it will not be repolarized by the field produced by the coil and therefore it is unaffected by being included in that field. In another embodiment, there are an even number of magnets (2 or more) all of the same low coercivity material (such as Alnico V) and the same dimensions. The coil is wrapped around half of those magnets, such that only half of the magnets have polarization adjusted by the coil. The advantage of making all magnets of the same low coercivity material is that it simplifies the problem of matching the magnetic strength of the repolarized and unrepolarized magnets to ensure exact field cancellation in the polarization state which cancels the fields. Failure to exactly cancel the fields in the polarization state designed to cancel the fields could result in failure to release the weight.

[00109] When a short (for example, a 200 microsecond) pulse of a large electrical current (for example, 20 amps) is applied to the coil of wire in one direction, it permanently polarizes the lower coercivity magnet (that is, the second magnet 360 shown in the embodiment illustrated in FIG. 8) in the same direction as the higher coercivity magnet (that is, the first magnet 355 shown in the embodiment illustrated in FIG. 8), so that magnetic flux lines run through a flux channel 370 to the outside of the housing 305, 310, where they attract the weight 345 to the untethered measurement device 300. According to at least one embodiment, the flux channel 370 is made of a material, for example, iron, having a high magnetic permeability.

[00110] When an electrical current is applied to the coil of wire in the opposite direction, it permanently polarizes the low coercivity magnet 360, in the opposite direction from the high coercivity magnet 355, so that the magnetic flux travels in a loop through the two magnets 355, 360 and end pieces, but does not substantially extend outside those pieces, removing the force that held the weight 345 to the untethered measurement device 300 and allowing the weight

345 to drop free from the untethered measurement device 300. As a result, the untethered measurement device 300 ascends within the well.

[00111] One of ordinary skill in the relevant art will recognize that there are other means of holding and releasing the weight 345. For example, in other embodiments, the controller 340 of the untethered measurement device 300 may apply an electrical current to generate heat that melts through a coupling between the weight 345 and the housing 305, 310, applies an electrical current to energize a mechanical device, such as a solenoid to release the weight 345, or shuts off an electrical current to de-energize a mechanical device, such as a solenoid or an electromagnet that retains the weight 345, each causing the weight 345 to drop from the untethered measurement device 300.

[00112] One of ordinary skill in the relevant art will further recognize that dropping a weight is only one method for changing the buoyancy of the device and there are other methods by which the buoyancy of the device could be changed. For example, other methods of changing buoyancy include expelling liquid out of a compartment or a ballast tank, for example, by triggering a chemical reaction or using an electrochemical process to generate gas within the ballast tank to displace the liquid, or by pushing the liquid out using a mechanical plunger, or pumping it out using a pump. In another embodiment, buoyancy is changed by means of a piece of material which is attached to the device and which is caused to go through a phase change (for example, melting or freezing), such that the mass of the material remains the same, yet its volume changes. The material is situated in the device, so that a change in its volume causes a change in the total volume of the device, for example, in one embodiment the material is contained in a compliant container which is in contact with downhole fluids in the well (that is, not contained within an entirely rigid housing), such that when the phase change occurs and the material expands or contracts, the container also expands or contracts, and the overall volume of the device increases or decreases. Embodiments of the invention provide that there is a natural geothermal temperature gradient in wells, such that the temperature increases with depth. Thus, making part of the device, in accordance with an embodiment of the invention, from a material, which expands when melting and contracts when freezing makes the device become lighter near the bottom of the well (eventually causing it to ascend) and heavier at the top of the well (eventually causing it to descend). The phase change temperature of the material and the thermal conductivity between the outside environment and the material is selected to cause the device to travel back and forth between specified depths. In one embodiment, an

electronic controller in the device applies additional heating or cooling to the material, for example through a Peltier junction, to further control when the phase change takes place and therefore when the buoyancy change takes place. In one embodiment, the phase changing material is paraffin wax (which typically has a melting point between 46 and 68 degrees C. and undergoes a volume increase of about 15% when melting.

[00113] According to at least one embodiment, the housing diameter and the device density before and after its buoyancy change are optimized to achieve the desired descent and ascent rates given the density, viscosity, velocity and flow regime of the one or more downhole fluids in the well and for the diameter of pipe, casing, or hole in which the untethered measurement device 300 will operate. One of ordinary skill in the relevant art will recognize that increasing the weight of the untethered measurement device 300 will tend to make it descend more quickly or rise less quickly. Similarly, increasing the diameter of the untethered measurement device 300 will tend to couple the untethered measurement device 300 more closely to the surrounding flow, such that the untethered measurement device 300 tends to move with the surrounding flow, rather than moving contrary to that flow in the well. This is especially true once the diameter of the untethered measurement device 300 is a substantial fraction, about 25% or more, of the pipe diameter.

[00114] Thus, the controlled movement of the untethered measurement device 300, according to various embodiments of the invention, is bi-directional, in that the untethered measurement device 300 travels down the well after the untethered measurement device 300 is deployed, and travels up the well, after the controller changes buoyancy or drag, such that the downhole fluids return the untethered measurement device 300 back to the top surface of the subterranean well. It will be understood that moving up or down the subterranean well refers to moving along the trajectory of the well toward the shallower or deeper (respectively) ends of that trajectory.

[00115] As further shown in FIG. 8, the untethered measurement device 300, according to at least one embodiment, includes one or more sensors for measuring downhole properties along the well, as the untethered measurement device 300 descends and ascends in the well. For example, the one or more sensors are configured to measure one or more physical, chemical, and structural properties of the well. The physical, chemical, and structural properties of the well include, but are not limited to, temperature, pressure, “water cut,” which is an amount of water or brine present in downhole fluids, volume fractions of brine and of hydrocarbons in

the downhole fluids, flow rate of oil, water, and gas phases, inflow rate of the oil, water, and gas into the well from surrounding rock formations, the chemical composition of the brine mixture, the chemical composition of hydrocarbons, the physical properties of the hydrocarbons, including, for example, density or viscosity, the multiphase flow regime, the amount of corrosion or scale on the casing or production tubing, the rates of corrosion or scale buildup, the presence or absence of corrosion inhibitor or scale inhibitor that might be added to the well, the open cross-section within the production tubing or borehole which would conventionally be measured by calipers, the acoustical or elastic properties of the surrounding rock, which may be isotropic or anisotropic, the electrical properties of the surrounding rock, including, for example, the surrounding rock's resistive or dielectric properties, which may be isotropic or anisotropic, the density of the surrounding rock, the presence or absence of fractures in the surrounding rock and the abundance, orientation, and aperture of these fractures, the total porosity or types of porosity in the surrounding rock and the abundance of each pore type, the mineral composition of the surrounding rock, the size of grains or distribution of grain sizes and shapes in the surrounding rock, the size of pores or distribution of pore sizes and shapes in the surrounding rock, the absolute permeability of the surrounding rock, the relative permeability of the surrounding rock, the wetting properties of fluids in the surrounding rock, and the surface tension of fluid interfaces in the surrounding rock.

[00116] According to at least one embodiment, the one or more sensors includes a position sensor 375 configured to measure the location of the untethered measurement device 300 along the well. In one embodiment, the position sensor 375 is a pressure sensor, which measures the pressure acting on the untethered measurement device 300 for determining the depth at which the untethered measurement device 300 is positioned along the well or within the one or more downhole fluids in the well, where a relationship between pressure and depth is determined from one of theoretical calculations, laboratory experiments, and field tests.

[00117] In accordance with another embodiment, the one or more sensors includes a position sensor 375 configured to calculate an amount of time that the untethered measurement device 300 has been descending down into the well, where a relationship between time and depth is determined from one of theoretical calculations, laboratory experiments, and field tests.

[00118] In accordance with another embodiment, the position sensor 375 is a casing or tubing collar detector configured to detect when the untethered measurement device 300 passes a

casing or tubing collar in the well and continues to count the number of casing or tubing collars, which have been passed in the well to determine the depth of the untethered measurement device 300 in the well. In particular, the presence of a casing or tubing collar is detected based on an additional pipe thickness at the casing or tubing collar or is detected based on the gap between pipe joints at the casing or tubing collar or is detected based on the larger diameter of the pipe joints at the casing or tubing collar, determined, for example, by inductive, electromagnetic, or acoustic means, and where the depth of the untethered measurement device 300 is calculated based on the number of casing or tubing collars passed and optionally interpolated between casing or tubing collars based on at least one selected from the group consisting of time, pressure, and accelerometer data, since the last casing or tubing collar was passed. In accordance with at least one embodiment, the casing collar or tubing collar detector transducer is the one or more transducers described below for converting a physical property of interest into a measurable electrical signal.

[00119] In accordance with another embodiment, absolute reference points from casing or tubing joint ends or collar detections are combined with inertial navigation data or accelerometer data to interpolate the position of the untethered measurement device 300 within pipe joints or between collars. The collars connect individual pipe or casing joints (that is, pipe sections) together. Their locations are well known from the well design or can be accurately surveyed by a collar detecting wireline tool. Position along the well can also be determined from measured hydrostatic pressure. This method of determining location is less accurate than the combination of collar detection with inertial navigation, especially if the density profile (that is, density vs. depth) of the one or more downhole fluids in the well is uncertain, however it is simpler to implement and can operate where there are no collars present, such as in an open (uncased) hole. According to at least one embodiment, position along the well is also determined by the elapsed time the untethered measurement device 300 has been moving based on the predicted velocity of the untethered measurement device 300. This is the least accurate method of determining position along the well due to uncertainty in the untethered measurement device 300 velocity. Position estimation, or the determination of position in the well, is aided by mapping the depth of detectable landmarks and providing the device 300 with a detector configured to detect these landmarks. For example, beacons or RFID tags are placed at known locations in the well to aid in position determination. In another example, features of convenience are used, such as changes in tubing diameters or properties of the surrounding rock formations. In accordance with an embodiment, the untethered measurement device 300

integrates multiple sources of position information to provide maximal accuracy in position estimation and to minimize the risk of mission failure.

[00120] According to at least one embodiment, velocity of the untethered measurement device 300 is determined using acoustic Doppler backscatter from the wall of the well or pipe containing the untethered measurement device 300. Device velocity relative to the downhole fluids is determined by comparing the relative velocity between the untethered measurement device 300 and the downhole fluids in front vs. behind the untethered measurement device 300, as determined by acoustic Doppler backscatter measurements in both directions. Device velocity relative to the well downhole fluids is also determined by ultrasonic echolocation, measuring difference in acoustic time of flight between two ultrasonic transducers when the first transducer is a transmitter and the second transducer is a receiver versus when the first transducer is the receiver and the second transducer is the transmitter. Device velocity relative to the well downhole fluids is also calculated from the difference in acoustic travel time directly between two transducers versus along a second propagation path between the transducers, which also reflects from the inner surface of the borehole or pipe that contains the untethered measurement device 300. This calculation requires knowing the distance from each transducer to the inner surface, which is determined by measuring the acoustic round trip travel time from each sensor to the inner surface and back.

[00121] According to at least one embodiment, position of the untethered measurement device 300 in the horizontal direction (or perpendicular to the axis of the well) is determined by measuring the two-way travel time of an acoustic signal emitted by an array on the surface of the housing 305, 310 of the untethered measurement device 300 and reflected back to the untethered measurement device 300 by the inner surface of the pipe, tubing, casing, or borehole that contains the untethered measurement device 300. Alternatively, inductive coils near the outside surface of the untethered measurement device 300 measure distance to the inside wall of a metal pipe based on the losses they sense from eddy currents induced in the pipe. Accelerations of the untethered measurement device 300 and position changes over short time period are calculated from accelerometers or an inertial navigation system mounted in the untethered measurement device 300. However such measurements are subject to drift, so that other methods must be relied upon for position information that is stable over the long term

[00122] According to at least one embodiment, the untethered measurement device 300 changes buoyancy or drag, initiating the return to the surface, when a certain condition on a

certain measured quantity is attained. The measured quantity may be, for example, but is not limited to, (1) time, where the buoyancy or drag change is triggered when the current time or elapsed time equals or exceeds a specified time, (2) pressure, where the buoyancy or drag change is triggered when the pressure equals or exceeds a specified pressure, (3) depth, where the buoyancy or drag change is triggered when the depth equals or exceeds a specified depth, (4) temperature, where the buoyancy or drag change is triggered when the temperature equals or exceeds a specified temperature, (5) fluid characteristics, where the buoyancy or drag change is triggered when fluid characteristics outside the sensor are measured to be within ranges corresponding to a fluid of interest, such as measuring the dielectric properties or conductivity of the fluid outside the untethered measurement device 300 and changing buoyancy or drag when those properties are within such a range as to indicate that the fluid outside the untethered measurement device 300 is, for example, gas condensate vapor, oil, brine, dry gas, a liquid, a vapor, or a gas.

[00123] According to at least one embodiment, the one or more sensors 375 includes a downhole property sensor configured to measure one or more downhole properties of the one or more downhole fluids in the well. The one or more downhole properties include, but are not limited to, density or viscosity of the one or more downhole fluids in the well. In one embodiment, the one or more sensors 375 includes a mechanical oscillator such as, but not limited to, a piezoelectric tuning fork, along with the necessary circuitry to actuate and sense its motion. This mechanical oscillator would directly probe the fluid through the interaction of its prongs, or mechanically active part, with the boundary layer of fluid around it. Through in-situ or laboratory calibration, the response of the motion, in time or frequency domain, of the untethered measurement device 300 can be directly correlated to physical properties of the fluid such as, but not limited to, the viscosity, density, compressibility, and dielectric constant.

[00124] According to at least one embodiment, the one or more sensors 375 includes an accelerometer configured to measure device accelerations. This acceleration data is then related to one of: a flow regime or a presence of inflow of one or more constituents (for example, oil, water, and gas) into the well. Flow regimes or inflow into the well will have a characteristic effect on the pattern of accelerations experienced by the untethered measurement device 300, and these patterns may be detected to determine flow regime and quantify inflow.

[00125] According to at least one embodiment, the one or more sensors 375 includes a chemical sensor configured to measure a chemical property of the one or more downhole fluids in the well.

[00126] According to at least one embodiment, the one or more sensors 375 each includes one or more transducers (not shown) that convert, for example, a physical property of interest into a measurable electrical signal. The physical property of interest includes, for example, but is not limited to, the density, viscosity, velocity, turbulence, flow regime, temperature, or chemical composition of the one or more downhole fluids in the well. The physical property of interest also includes, for example, but is not limited to, the degree of corrosion, scale buildup, distortion from round, hole diameter, pipe diameter, mudcake thickness, mudcake coverage, pipe coupling locations, or locations of the ends of pipe joints in the well or inside tubing or casing pipes within the well. The physical property of interest also includes, for example, but is not limited to, the depth, location, or lateral location, velocities, or accelerations of the untethered measurement device 300 within the well. The physical properties of interest may include the condition, setting state, or integrity of cement within the well. The physical property of interest also includes, for example, but is not limited to, electrical, acoustical, mechanical, compositional, fluid content, density, or flow properties of the rock formations near the well. The physical property of interest may also include, for example, but is not limited to, the pressure at the untethered measurement device 300 or distance between untethered measurement devices 300. The physical property of interest may also include, for example, but is not limited to, the strength of an electromagnetic signal transmitted from a nearby untethered measurement device 300 or nearby fixed transmitter, such as a microwave or inductive signal, which is transmitted to ascertain properties of the surrounding fluid, well, or rock formations.

[00127] According to at least one embodiment, the physical property of interest includes, for example, but is not limited to, the diameter of the well, the cross-sectional area of the well, the roughness or distance from the untethered measurement device 300 to a rock face, pipe surface, tubing surface, or casing surface within a well.

[00128] These physical properties could be determined by measuring acoustic travel time or the character of the acoustic signal emitted by an array on the surface of a ball and reflected back to a sensor by the inner surface of the pipe, tubing, casing, or borehole that contains the sensor. Measurements of these physical properties would be valuable, for example, in

determining an amount of scale buildup in a well to decide whether to apply an anti-scaling treatment, whether to clean the well, or whether to replace a pipe, tubing, or other mechanical component within the well. In another example, these measurements are useful in determining an amount of corrosion in a well to decide whether to apply corrosion inhibitors or whether to replace pipe or tubing within the well. Such measurements are also useful to predict when pipe or tubing or other mechanical components within the well need to be replaced due to scale or corrosion. In another example these measurements are useful in measuring the size of the borehole to determine an amount of cement required to cement in the casing and assessing whether there are large vugs, pore spaces, karstic features, or washout zones, which will cause cement or drilling mud to be lost into the rock formations, assessing the stability of subterranean rock layers to decide whether a particular rock layer will require casing. Generally, in measuring dimensions within a well (that is, the dimensions of the borehole or of pipe, tubing, or casing within the well), the one or more sensors of the device 300, according to at least one embodiment, serves the same set of applications as a calipers log (or well dimensions log), but without the added cost of mobilizing a wireline crew and surface support vehicles and without the need to kill the well or use a blowout preventer (BOP) and lubricator system to operate in a producing well. In addition the one or more sensors of the untethered measurement device 300 pass through smaller constrictions within the well, such as valves, bypasses, pipe bends, and annuluses between pipes or between pipes and rock formations, where a wireline calipers tool may be unable to go.

[00129] In accordance with at least one embodiment, the physical property values include the acoustic or elastic properties of the interface between casing and cement or between cement and the rock formations around the well. These properties would typically be determined, using conventional tethered measurement devices, by emitting acoustic signals from the ball that would reflect from or travel along the interfaces between casing, cement, and or rock formations. According to various embodiments of the invention, the untethered measurement device 500 records the travel times, propagation paths, amplitudes, and phases of these signals for indicating the strength of the bond between the cement and the casing or rock formations, which is a critical property for ensuring pressure isolation between rock formations, well control, and the general safety of the well.

[00130] In accordance with at least one embodiment, the measured physical property values include, but are not limited to, the upward flow velocity within the well, the upward flow

velocity or volume fractions of one or more of the fluids within the well, the inflow into the well from the rock face or from perforations or holes in a pipe or tubing or casing within the well, the density and/or viscosity of one or more fluids within the well or of a combination of fluids within the well. Flow velocity (both upward and into the well), the volume fractions of different fluids, and the physical properties (such as density and viscosity) of the fluids can be determined by measuring the time history of the location of the untethered measurement device 300 as it falls and rises within the well, or equivalently, measuring the path and velocity of the untethered measurement device 300 through the well.

[00131] In accordance with at least one embodiment, the velocity of the untethered measurement device 300 along the well is related to the density difference between the untethered measurement device 300 and the one or more downhole fluids, the viscosity of the one or more downhole fluids, and the vertical flow velocity in the well, according to theoretical calculations and laboratory studies familiar to persons skilled in the relevant art. According to at least one embodiment, this relationship can be utilized to determine the viscosity, flow velocity, and density of the one or more downhole fluids in the well from the velocity of the untethered measurement device 300 moving through the well, especially when the velocity is measured with the one or more sensors 375 of the untethered measurement device 300 at two different densities (that is, before and after the change of buoyancy). To better constrain the calculation of density, viscosity, and flow velocity, a plurality of untethered measurement devices 300 of different densities is deployed into the well. When the density of an untethered measurement device 300 is matched to that of a particular fluid phase in a multiphase flow, the untethered measurement device 300 will tend to remain with that fluid phase, providing information about the dynamics of that particular phase within the flow. Once measured, the untethered measurement device 300 velocity may be used in inferring the density difference between the untethered measurement device 300 and the surrounding downhole fluid, the viscosity of the downhole fluid, the velocity of the downhole fluid phase that best matches the density of the untethered measurement device 300 or the velocity, density, and viscosity of the emulsion of the one or more downhole fluids that contains the untethered measurement device 300. Applications for measuring the flow velocity, viscosity, and density include, for example, but are not limited to, optimizing bottom hole pressures and artificial lift systems in the well to maximize the recovery of oil or gas to the surface or to optimize the ability to prevent unwanted water or brine from entering wells. Knowing flow density is also a good indication of water cut or water holdup, which is the percent of water among the produced downhole fluids in the

well. Mapping water cut vs. distance along the well can reveal where water is entering the well, guiding efforts to stop and reverse water breakthrough.

[00132] Measurement of the flow velocity variation with depth makes it possible to calculate the amount of inflow into the well as a function of depth. As the untethered measurement device 300 passes a port where inflow is occurring, its path will be deviated away from the port. Thus, tracking the horizontal position of the untethered measurement device 300 within the well as a function of depth also provides a measure of inflow. Applications for measuring inflow into wells include deciding on the depth at which to place horizontal wells or the depths at which to complete vertical wells for optimal recovery of hydrocarbons, verifying that perforations or hydraulic fracturing jobs have been successful and deciding whether to rework, measuring response of the earth to certain hydraulic fracturing designs to determine the optimal parameters for future fracturing, and improving reservoir models by providing real inflow data to compare with model predictions.

[00133] According to at least one embodiment, the accelerations of the untethered measurement device 300 (as measured by accelerometers or inertial navigation systems), also indicate the flow regime and amount of turbulence in the flow. Knowing the flow regime and amount of turbulence in the well as a function of position along the well aid in adjusting artificial lift parameters and pressure draw down to optimize production and maximize the life of downhole systems.

[00134] As further shown in FIG. 8, the untethered measurement device 300, according to at least one embodiment, further includes the one or more processors 325, which controls the operation of the untethered measurement device 300, the battery 335, which powers the untethered measurement device 300 and the electrical components contained therein, and the one or more connectors 330 used to program the untethered measurement device 300 and to download downhole property data measured by the untethered measurement device 300, when the two hemispheres of the housing 305, 310 are unsecured from one another and the housing is opened up.

[00135] According to at least one embodiment, the one or more processors 325 includes a non-transitory computer readable memory medium (not shown) having one or more computer programs stored therein operable by the one or more processors 325 to control the operation of the untethered measurement device 300 and to store the downhole property measured by the

one or more sensors 375 of the untethered measurement device 300. The one or more computer programs can include a set of instructions that, when executed by the one or more processors 325, cause the one or more processors 325 to perform a series of operations for controlling the descent of the untethered measurement device 300 down into the well, measuring the downhole properties of the well as the untethered measurement device 300 descends down into the well, controlling the release of the weight 345 from the exterior surface of the one of the two hemispheres of the housing 305, 310 of the untethered measurement device 300, and measuring the downhole properties of the well as the untethered measurement device 300 ascends up the well to the top surface of the subterranean well. The measurements stored in the non-transitory computer readable memory medium is extracted when the untethered measurement device 300 returns to the top surface of the subterranean well, and the untethered measurement device 300 is opened up, such that an external computer can be connected to the one or more connectors 330.

[00136] According to at least one embodiment, a measurement plan is programmed into the processor 325, where the measurement plan includes the types and locations of measurements, which the one or more sensors 375 will make. In one embodiment, this measurement plan is programmed into the processor 325, before the untethered measurement device 300 is deployed. According to at least one embodiment, the untethered measurement device 300, once deployed, does not change the measurement plan based on the data values collected or based on any communication after deployment, while according to another embodiment, the measurement plan of the untethered measurement device 300 changes, in real-time, in response to the data values collected or based on a communication after deployment.

[00137] According to at least one embodiment, the one or more connectors 330 is a wired connection, for example, a serial or USB connector. According to at least one other embodiment, the one or more processors 325 further includes a transmitter 580 to wirelessly connect the one or more processors 325 to an external computer or device for receiving operational instructions for the untethered measurement device 300 and for downloading downhole property data measured by the untethered measurement device 300. In one embodiment, the wireless transmitter 380 is configured as one of a Bluetooth or Xbee radio module that enables a radio-frequency wireless transfer of data and operational parameters. In one embodiment, the wireless transmitter 380 includes an LED and a photodetector or phototransistor that enables optical communication, or a coil of wire that enables inductive

communication. According to various embodiments of the invention, wireless communication between the untethered measurement device 300 and an external computer is preferred over a wired communication connection.

[00138] According to at least one embodiment, one of ordinary skill in the relevant art will recognize that various types of memory, for example, in the form of an integrated circuit having a data storage capacity, are readable by a computer, such as the memory described herein in reference to the one or more processors of the various embodiments of the disclosure. Examples of computer-readable media can include, but are not limited to: nonvolatile, hard-coded type media, such as read only memories (ROMs), or erasable, electrically programmable read only memories such as EEPROMs or flash memory; recordable type media, such as flash drives, memory sticks, and other newer types of memories; and transmission type media such as digital and analog communication links. For example, such media can include operating instructions, as well as instructions related to the apparatus and the method steps described above and can operate on a computer. It will be understood by one of ordinary skill in the relevant art that such media can be at other locations instead of, or in addition to, the locations described to store computer program products, for example, including software thereon. It will be understood by one of ordinary skill in the relevant art that various software modules or electronic components described above can be implemented and maintained by electronic hardware, software, or a combination of the two, and that such embodiments are contemplated by embodiments of the disclosure.

[00139] Other example embodiments of the untethered measurement device are disclosed in U.S. Pub. No. 2016/0320769 A1, which is incorporated by reference in its entirety.

[00140] Further modifications and alternative embodiments of various aspects of the disclosure will be apparent to those skilled in the art in view of this description. Accordingly, this description is to be construed as illustrative only and is for the purpose of teaching those skilled in the art the general manner of carrying out the embodiments described in the disclosure. It is to be understood that the forms shown and described in the disclosure are to be taken as examples of embodiments. Elements and materials may be substituted for those illustrated and described in the disclosure, parts and processes may be reversed or omitted, and certain features may be utilized independently, all as would be apparent to one skilled in the art after having the benefit of this description. Changes may be made in the elements described in the disclosure without departing from the spirit and scope of the disclosure as described in

the following claims. Headings used described in the disclosure are for organizational purposes only and are not meant to be used to limit the scope of the description.

CLAIMS

What is claimed is:

1. An expandable meshed component for guiding an untethered measurement device used in a subterranean well ascending from a space provided by a wellbore wall and a terminus of a casing, the expandable meshed component, in an expanded configuration, comprising:
 - an uphole radial portion;
 - an intermediate radial portion, the intermediate radial portion having an outer diameter less than an inner diameter of the uphole radial portion, the intermediate radial portion having an inner diameter less than an outer diameter of the casing;
 - a downhole radial portion, the downhole radial portion having an outer diameter greater than an outer diameter of the uphole radial portion;
 - an outer meshed wall; and
 - an inner meshed wall,wherein the expandable meshed component has a density less than a fluidic component occupying the space.
2. The expandable meshed component of Claim 1, wherein a radial gap between the outer diameter of the downhole radial portion and a diameter of the wellbore wall is less than a diameter of the untethered measurement device.
3. The expandable meshed component of Claim 1 or 2, wherein the uphole radial portion comprises at least two concentric rings, wherein each pair of adjacent concentric rings are radially connected by a plurality of connecting components.
4. The expandable meshed component of Claim 3, wherein each of the plurality of connecting components has a jagged configuration capable of shrinking in the radial direction.
5. The expandable meshed component of any one of Claims 1 to 4, wherein the intermediate radial portion comprises at least two concentric rings, wherein each pair of adjacent concentric rings are radially connected by a plurality of connecting components.
6. The expandable meshed component of Claim 5, wherein each of the plurality of connecting components has a jagged configuration capable of shrinking in the radial direction.

7. The expandable meshed component of any one of Claims 1 to 6, wherein the downhole radial portion comprises at least two concentric rings, wherein each pair of adjacent concentric rings are radially connected by a plurality of connecting components.

8. The expandable meshed component of Claim 7, wherein each of the plurality of connecting components has a jagged configuration capable of shrinking in the radial direction.

9. The expandable meshed component of any one of Claims 1 to 8, wherein the expandable meshed component is configured to transition from the expanded configuration to a compressed configuration, the compressed configuration having an outer diameter less than an inner diameter of the casing.

10. The expandable meshed component of Claim 9, further comprising:

a sleeve, the sleeve surrounding a radially exterior surface of the expandable meshed component in the compressed configuration, the sleeve having a diameter less than the inner diameter of the casing; and

a releasable member, the releasable member configured to allow release of the sleeve such that the expandable meshed component transitions from the compressed configuration to the expanded configuration.

11. A method for guiding an untethered measurement device used in a subterranean well ascending from a space provided by a wellbore wall and a terminus of a casing, the method comprising the steps of:

deploying an expandable meshed component tethered to the untethered measurement device via a tethering line into the casing, wherein the expandable meshed component is in a compressed configuration, wherein a radially exterior surface of the expandable meshed component is surrounded by a sleeve, wherein the sleeve has a diameter less than an inner diameter of the casing;

disconnecting the tethering line as the untethered measurement device exits the casing such that the untethered measurement device is released from the expandable meshed component; and

releasing the sleeve as the expandable meshed component exits the casing such that the expandable meshed component transitions from the compressed configuration to an expanded configuration, wherein the expandable meshed component in the expanded configuration ascends and fits into an annulus between the wellbore wall and the casing.

12. The method of Claim 11, wherein the expandable meshed component has a density less than a fluidic component occupying the space.
13. The method of Claim 11 or 12, wherein a weight is tethered to the untethered measurement device such that the expandable meshed component does not ascend during the deploying step.
14. The method of any one of Claims 11 to 13, wherein the tethering line includes a releasable member, the releasable member allowing the release of the expandable meshed component in the disconnecting step.
15. The method of Claim 14, wherein the tethering line includes an electromagnetic transducer, the electromagnetic transducer configured to receive electromagnetic waves and convert the electromagnetic waves to electric signals to activate the releasable member allowing the release of the expandable meshed component in the disconnecting step.
16. The method of Claim 15, wherein the casing includes an electromagnetic transmitter, the electromagnetic transmitter positioned on an exterior surface of the casing at or proximate to the terminus, the electromagnetic transmitter configured to transmit electromagnetic waves received by the electromagnetic transducer of the releasable member.
17. The method of any one of Claims 11 to 17, wherein the expandable meshed component in the expanded configuration comprises:
- an uphole radial portion;
 - an intermediate radial portion, the intermediate radial portion having an outer diameter less than an inner diameter of the uphole radial portion, the intermediate radial portion having an inner diameter less than an outer diameter of the casing;
 - a downhole radial portion, the downhole radial portion having an outer diameter greater than an outer diameter of the uphole radial portion;
 - an outer meshed wall; and
 - an inner meshed wall.
18. The method of Claim 17, wherein the intermediate radial portion is configured to be in contact with a longitudinally exterior surface of the terminus in the releasing step.

19. A method for measuring properties along a subterranean well, the method comprising the steps of:

deploying an expandable meshed component tethered to the untethered measurement device via a tethering line into the casing, wherein the expandable meshed component is in a compressed configuration, wherein a radially exterior surface of the expandable meshed component is surrounded by a sleeve, wherein the sleeve has a diameter less than an inner diameter of the casing;

disconnecting the tethering line as the untethered measurement device exits the casing such that the untethered measurement device is released from the expandable meshed component and the untethered measurement device further descends;

releasing the sleeve as the expandable meshed component exits the casing such that the expandable meshed component transitions from the compressed configuration to an expanded configuration, wherein the expandable meshed component in the expanded configuration ascends and fits into an annulus between the wellbore wall and the casing;

taking measurements using the untethered measurement device of one selected from the group consisting of: physical properties in the subterranean well, chemical properties in the subterranean well, structural properties in the subterranean well, dynamics of the untethered measurement device, position of the untethered measurement device, and combinations of the same; and

retrieving the untethered measurement device from the subterranean well after the untethered measurement device changes at least one of: the buoyancy and the drag and ascends in the subterranean well, wherein the untethered measurement device is guided by the expandable meshed component in the expanded configuration.

20. The method of Claim 19, wherein the expandable meshed component has a density less than a fluidic component occupying the space.

21. The method of Claim 19 or 20, wherein a weight is tethered to the untethered measurement device such that the expandable meshed component does not ascend during the deploying step.

22. The method of any one of Claims 19 to 21, wherein the tethering line includes a releasable member, the releasable member allowing the release of the expandable meshed component in the disconnecting step.

23. The method of Claim 22, wherein the tethering line includes an electromagnetic transducer, the electromagnetic transducer configured to receive electromagnetic waves and convert the electromagnetic waves to electric signals to activate the releasable member allowing the release of the expandable meshed component in the disconnecting step.

24. The method of Claim 23, wherein the casing includes an electromagnetic transmitter, the electromagnetic transmitter positioned on an exterior surface of the casing at or proximate to the terminus, the electromagnetic transmitter configured to transmit electromagnetic waves received by the electromagnetic transducer of the releasable member.

25. The method of any one of Claims 19 to 24, wherein the expandable meshed component in the expanded configuration comprises:

- an uphole radial portion;

- an intermediate radial portion, the intermediate radial portion having an outer diameter less than an inner diameter of the uphole radial portion, the intermediate radial portion having an inner diameter less than an outer diameter of the casing;

- a downhole radial portion, the downhole radial portion having an outer diameter greater than an outer diameter of the uphole radial portion;

- an outer meshed wall; and

- an inner meshed wall.

26. The method of Claim 25, wherein the intermediate radial portion is configured to be in contact with a longitudinally exterior surface of the terminus in the releasing step.

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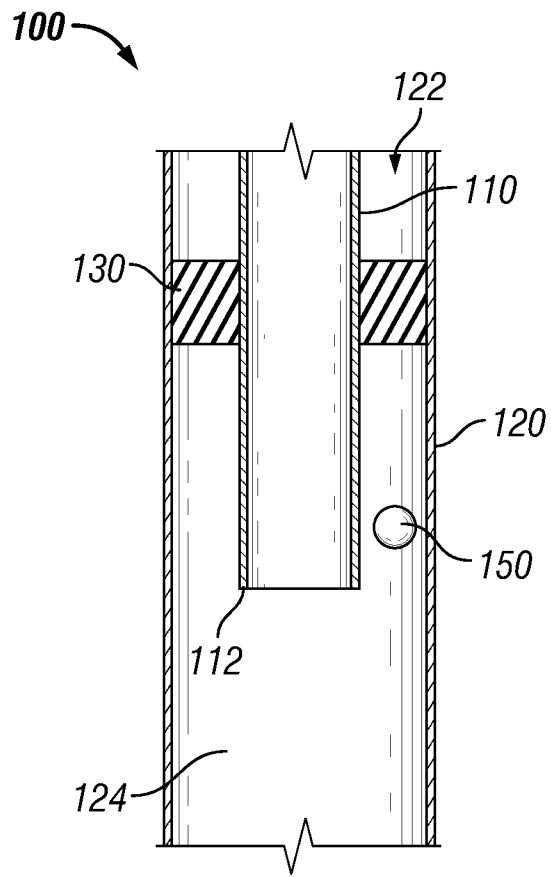


FIG. 1

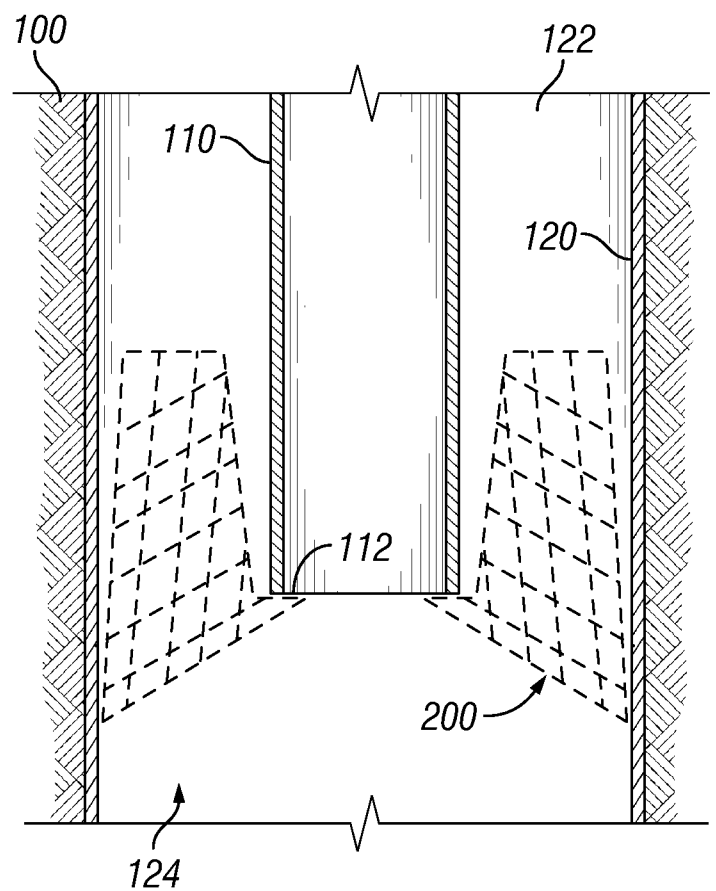


FIG. 2A

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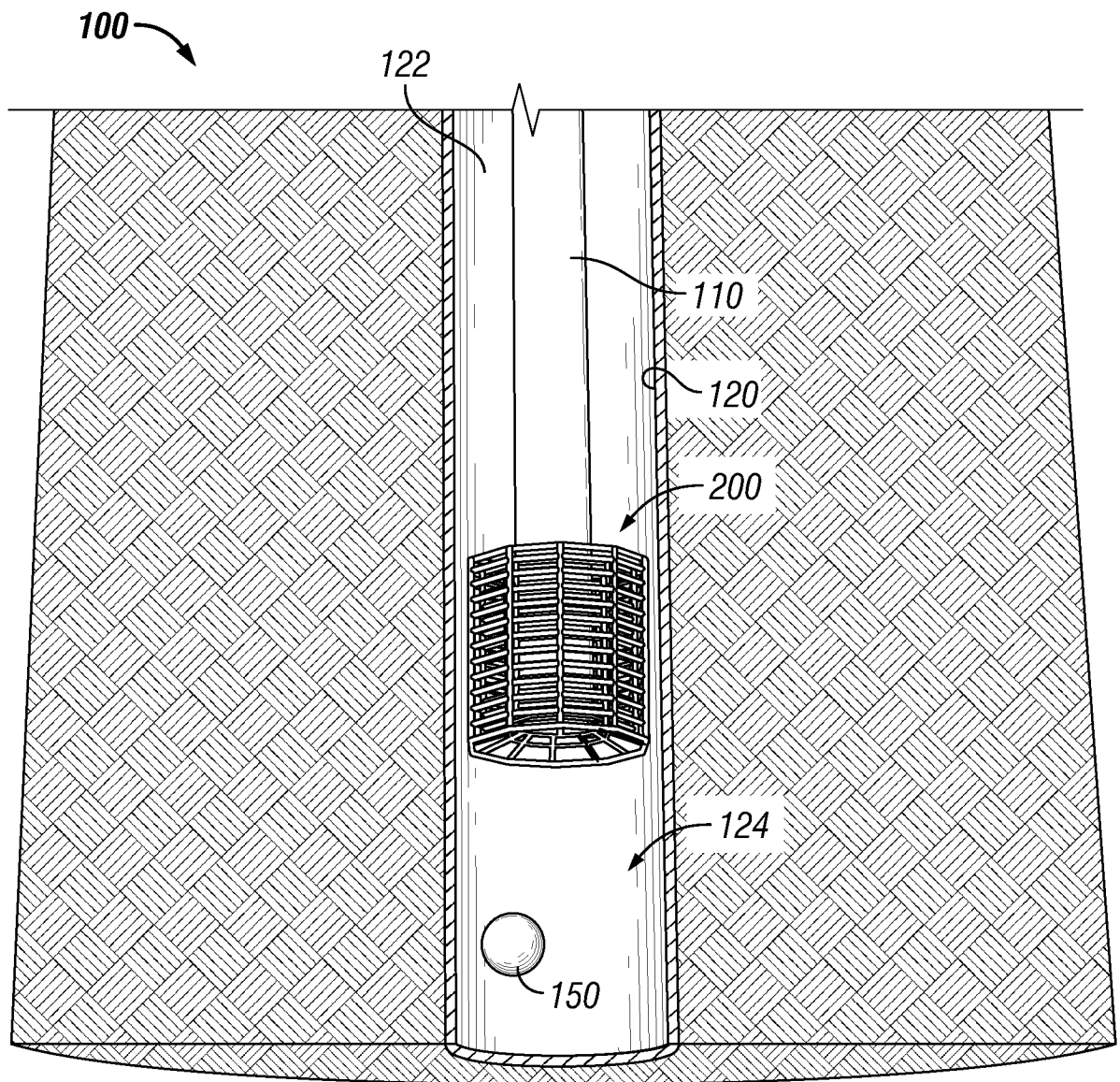


FIG. 2B

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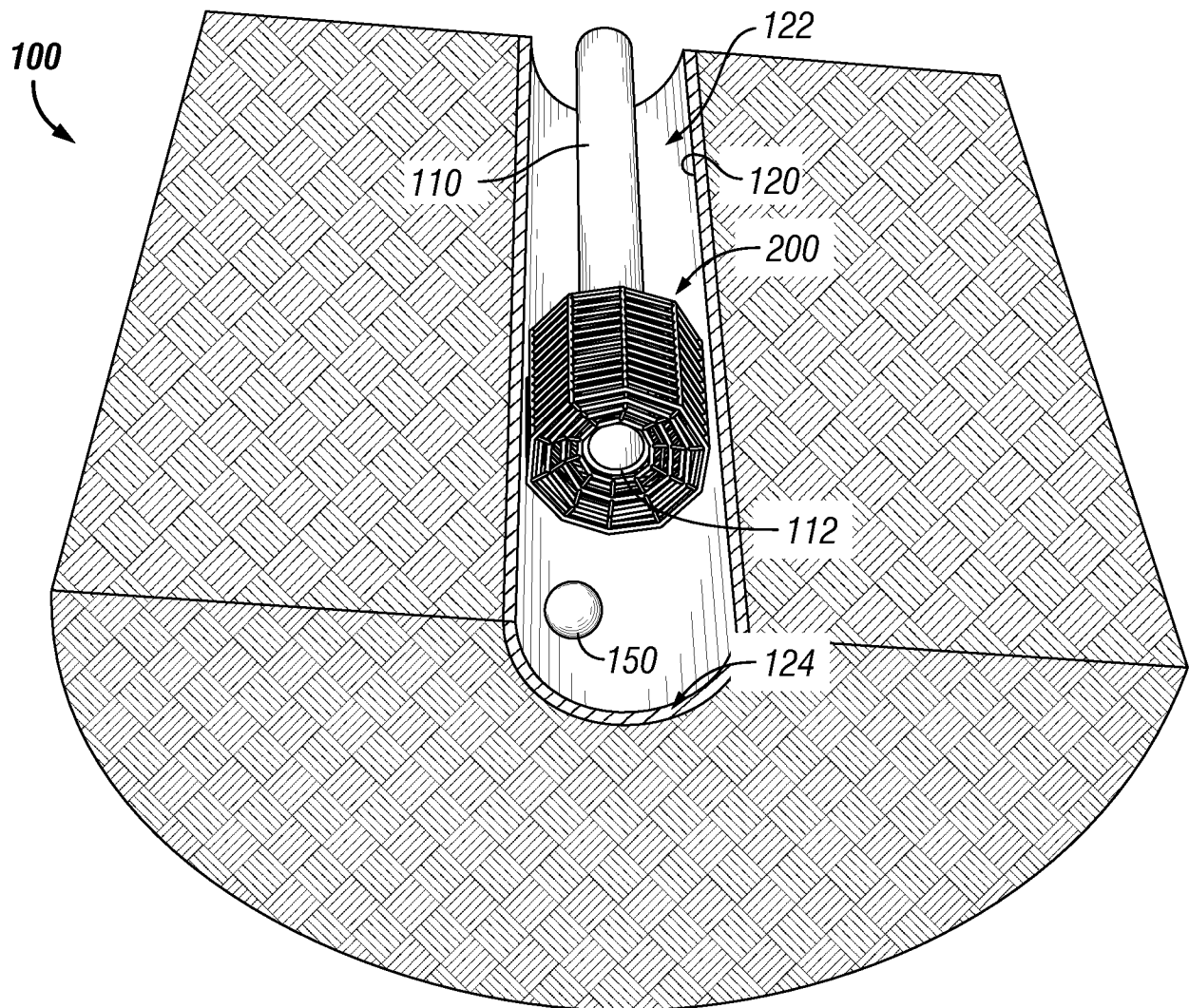


FIG. 2C

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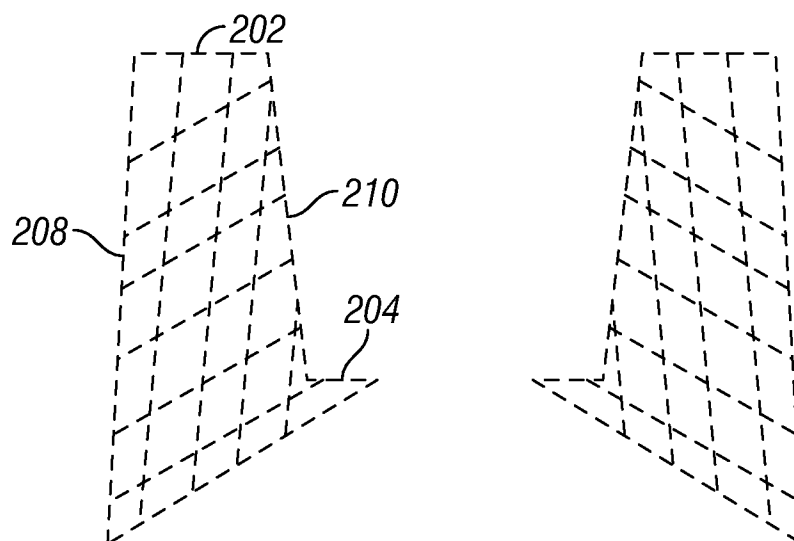


FIG. 3A

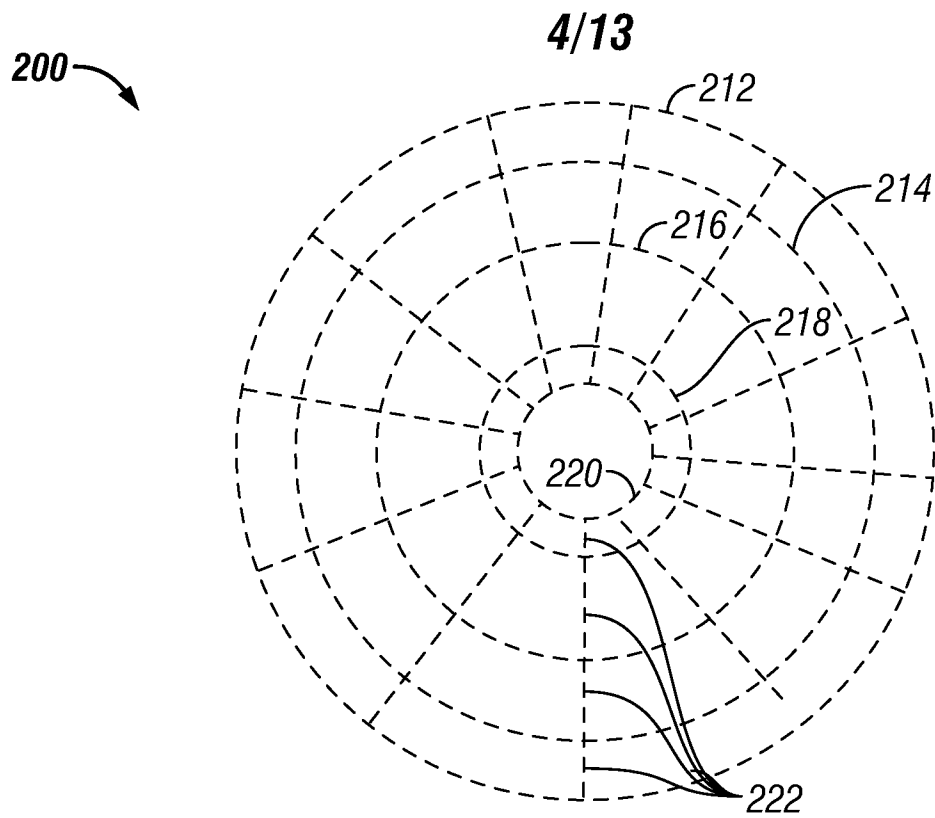


FIG. 3B

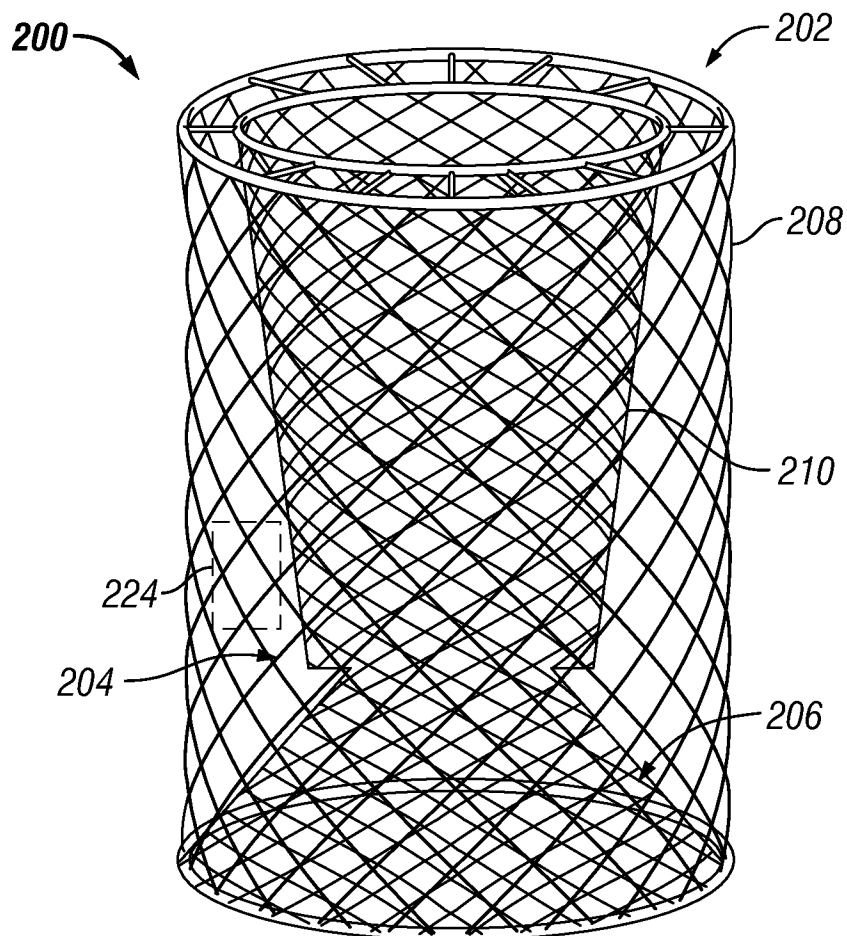


FIG. 3C

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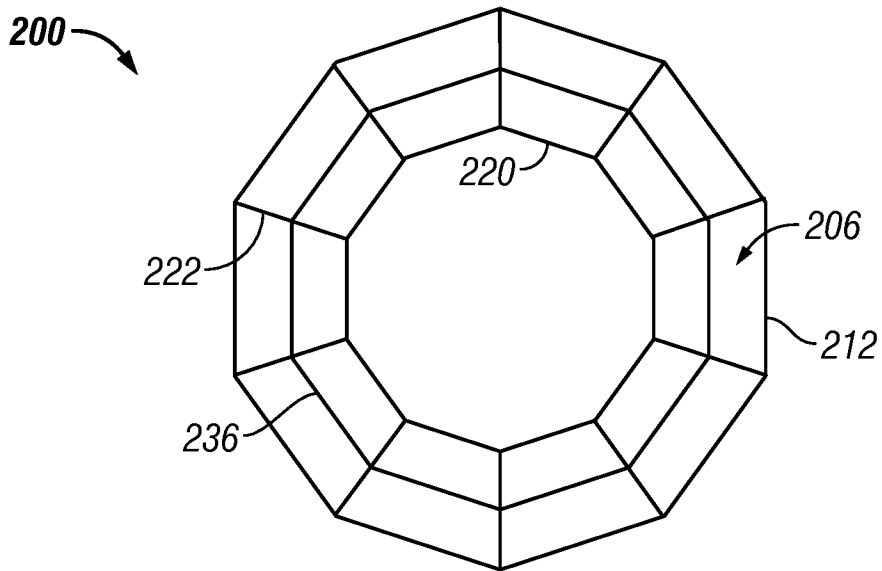


FIG. 4A

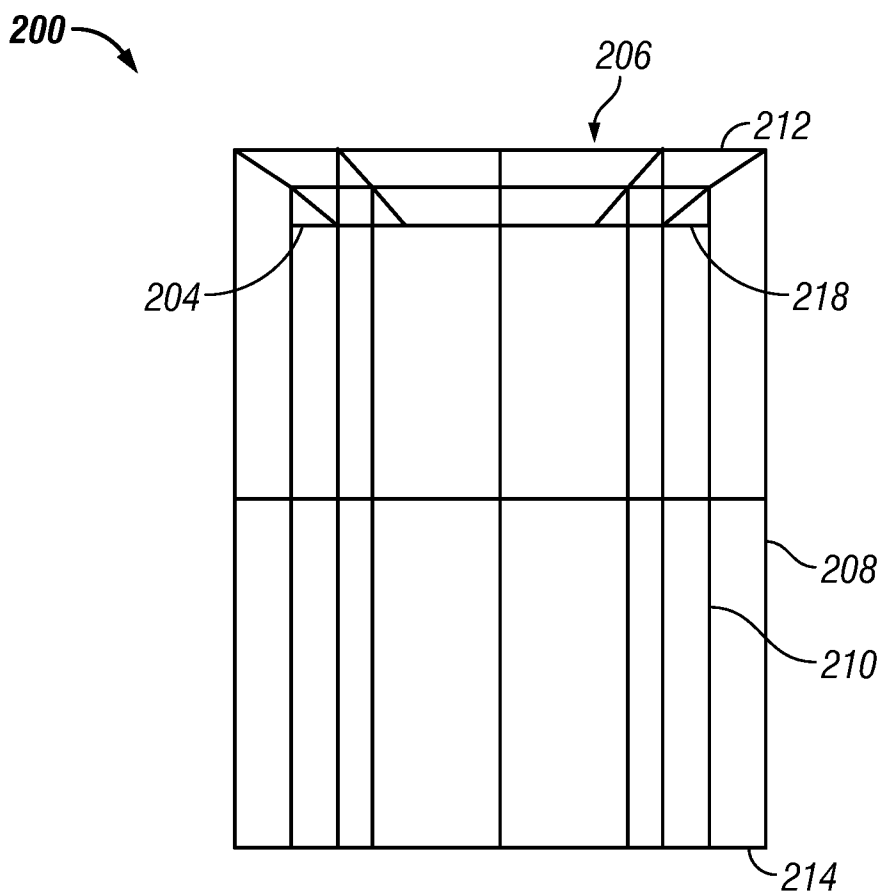
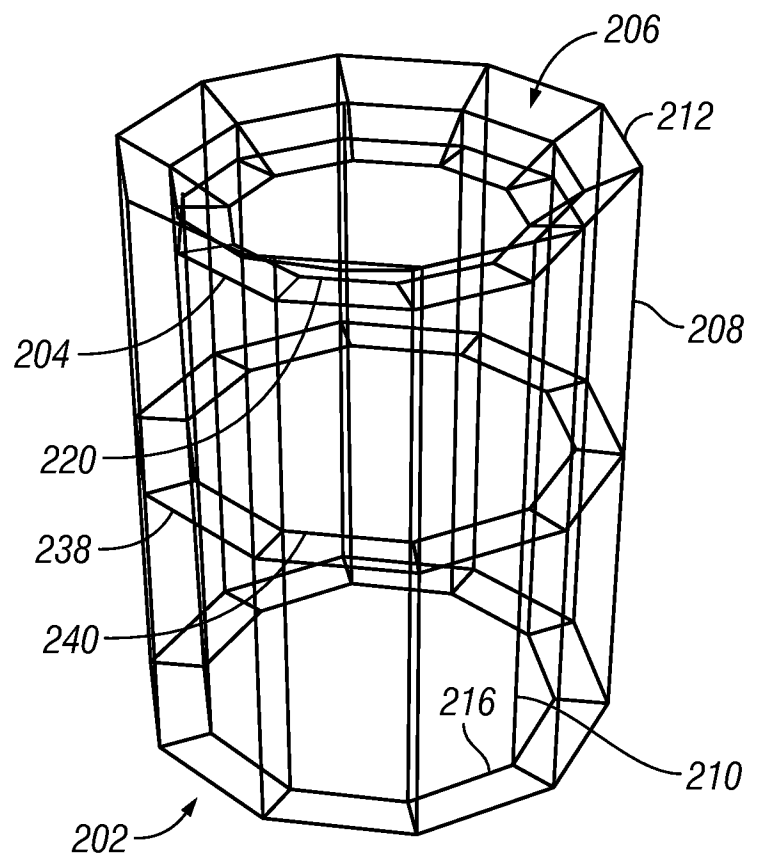
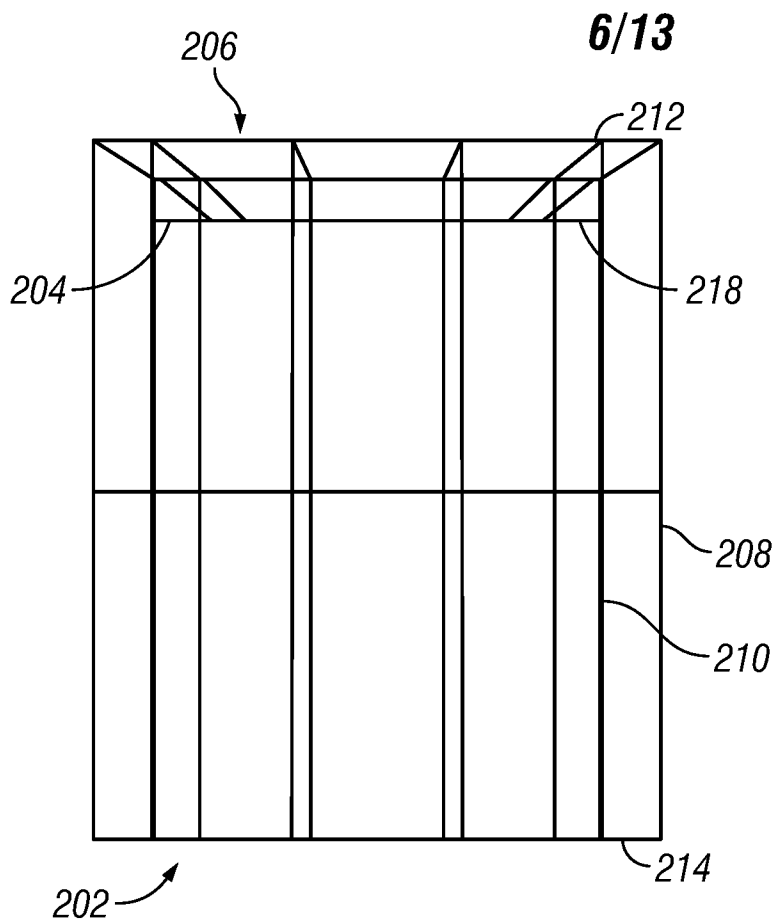


FIG. 4B



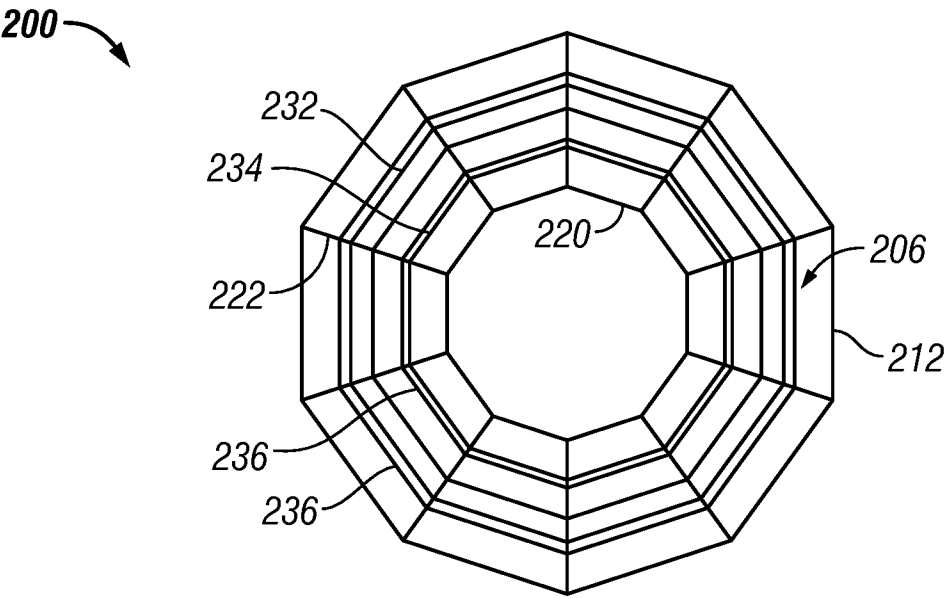


FIG. 5A

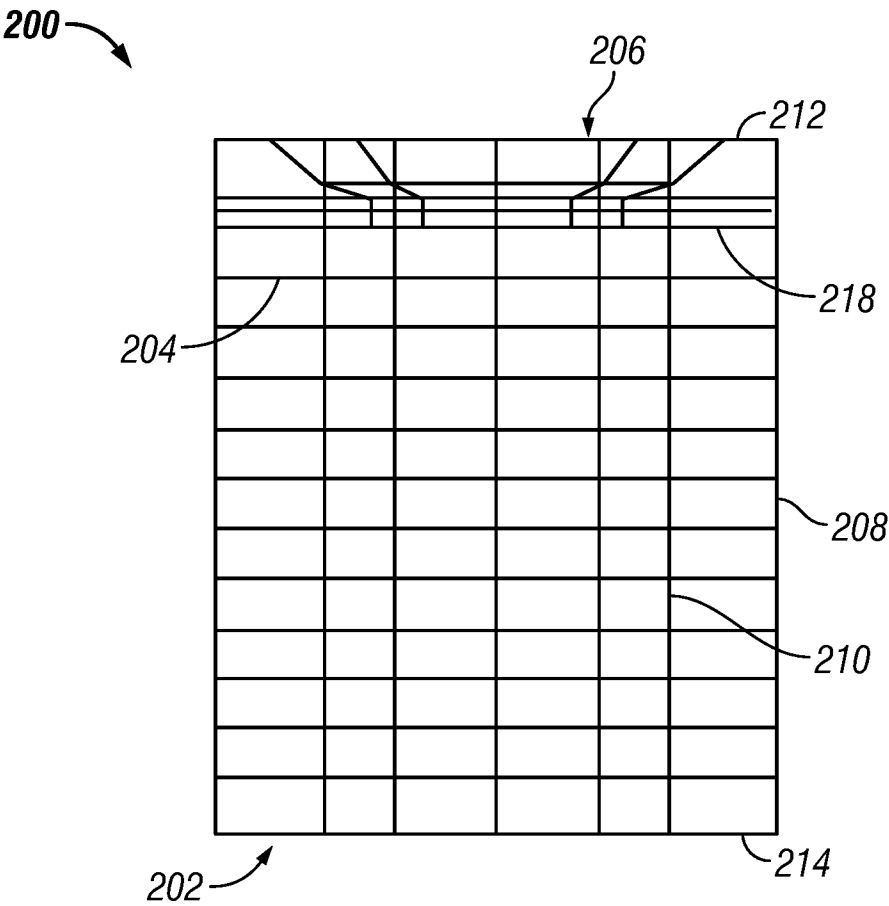
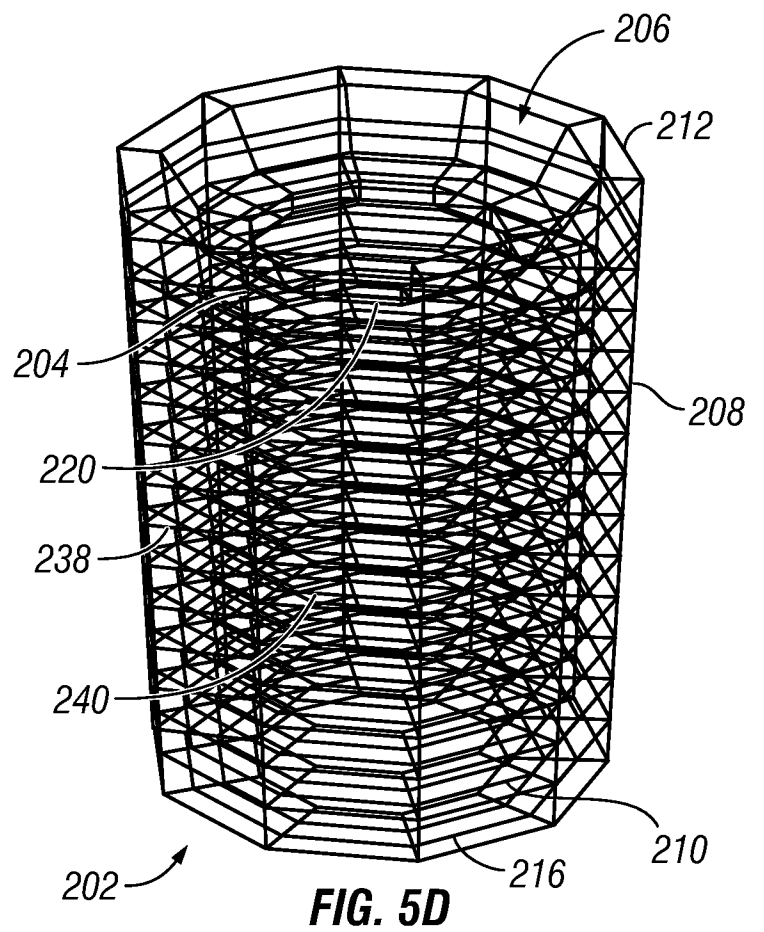
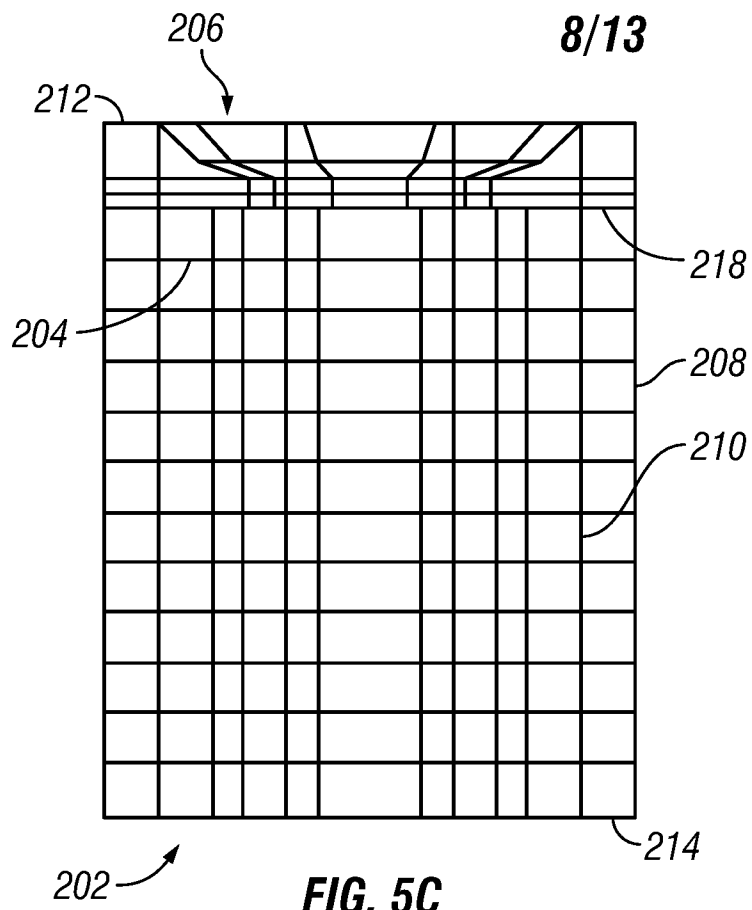


FIG. 5B

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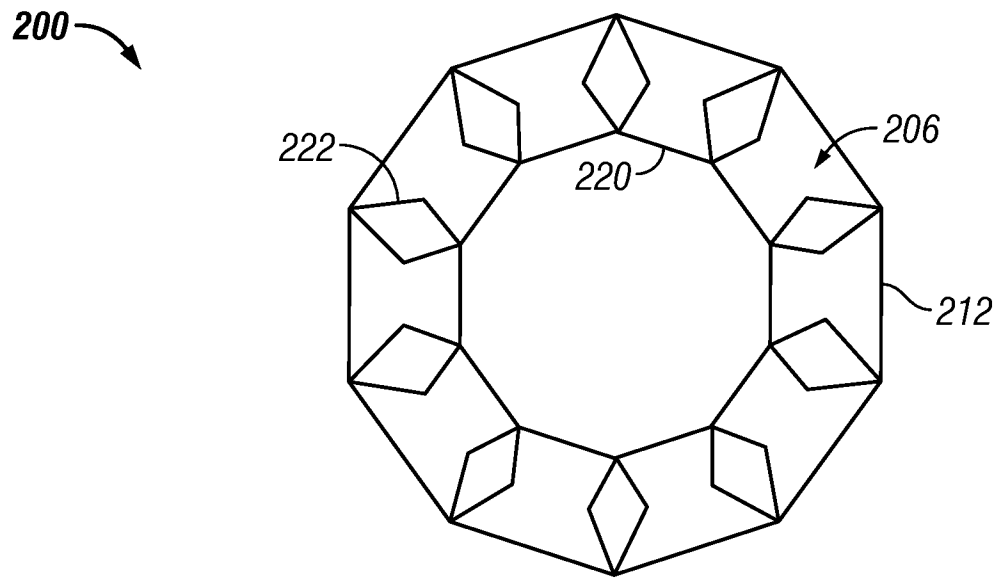


FIG. 6A

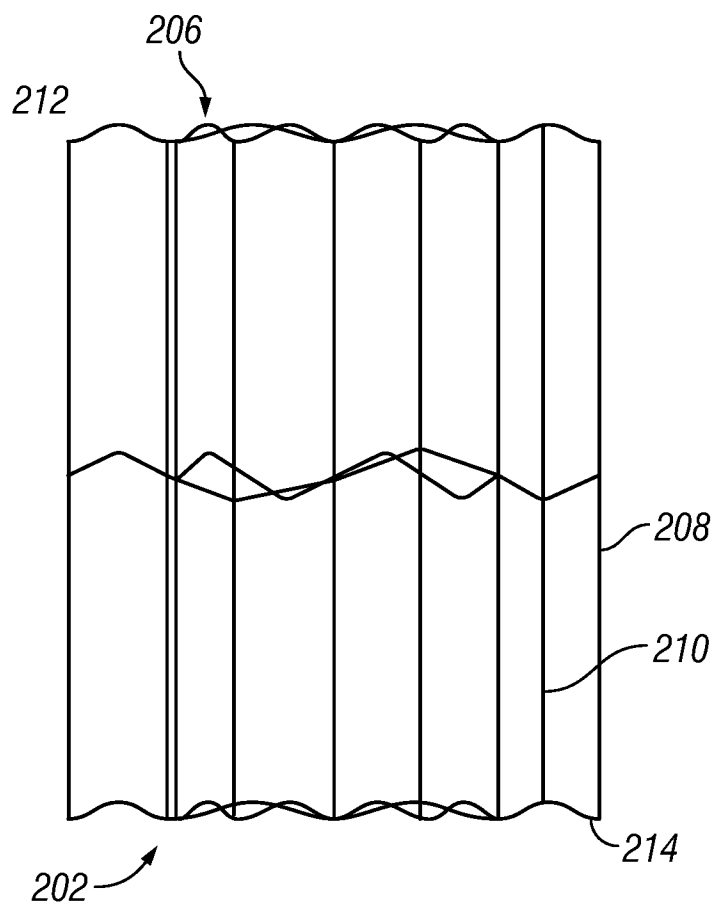
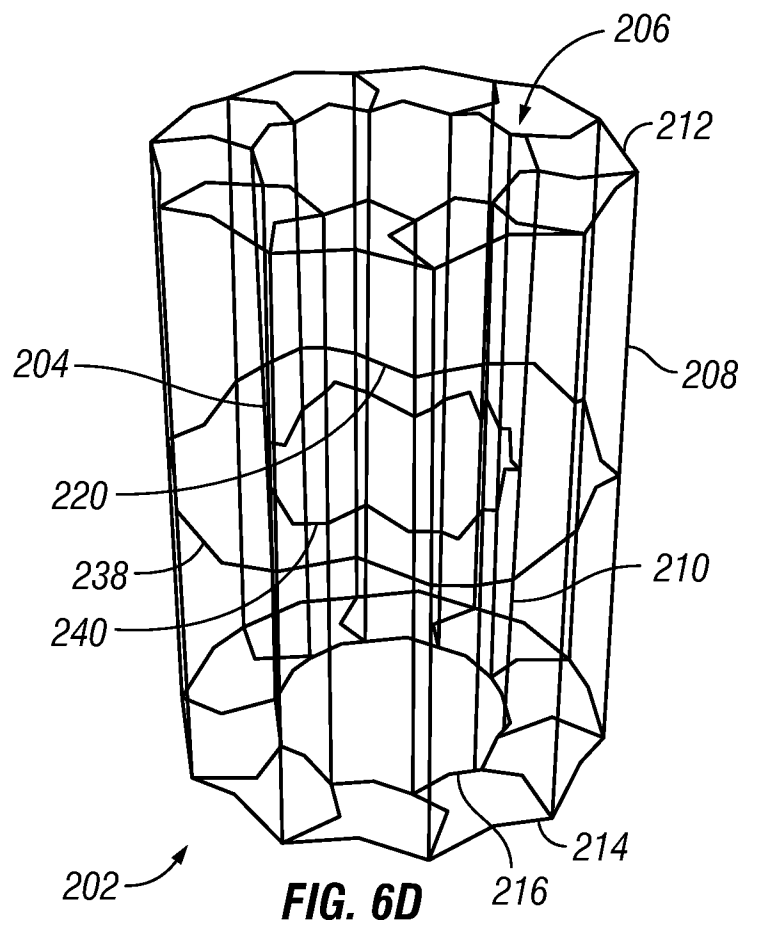
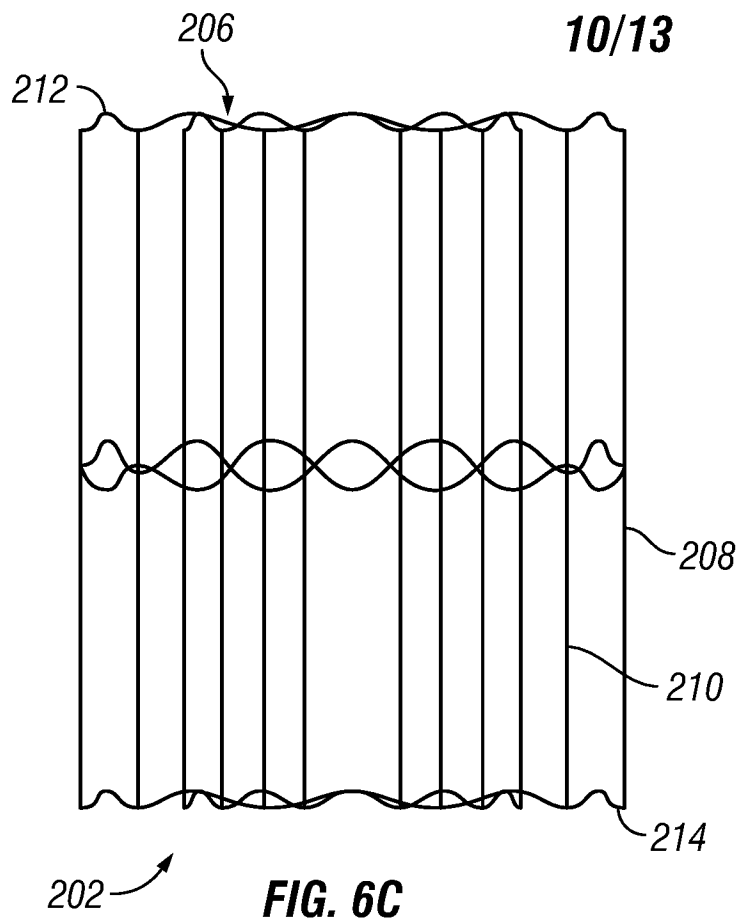
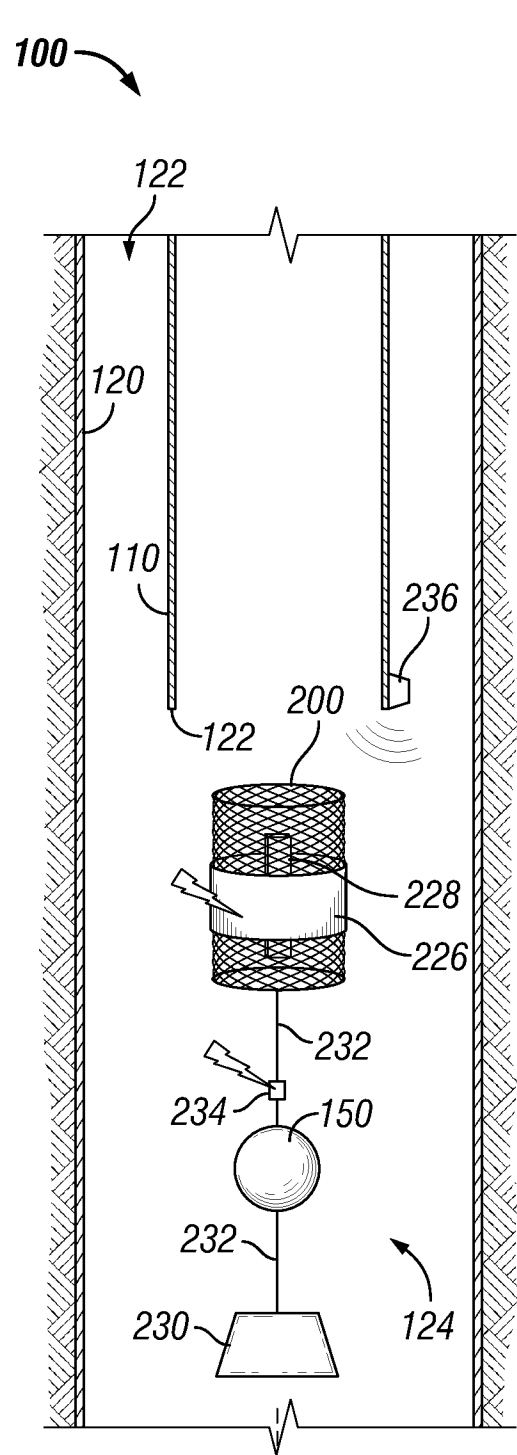
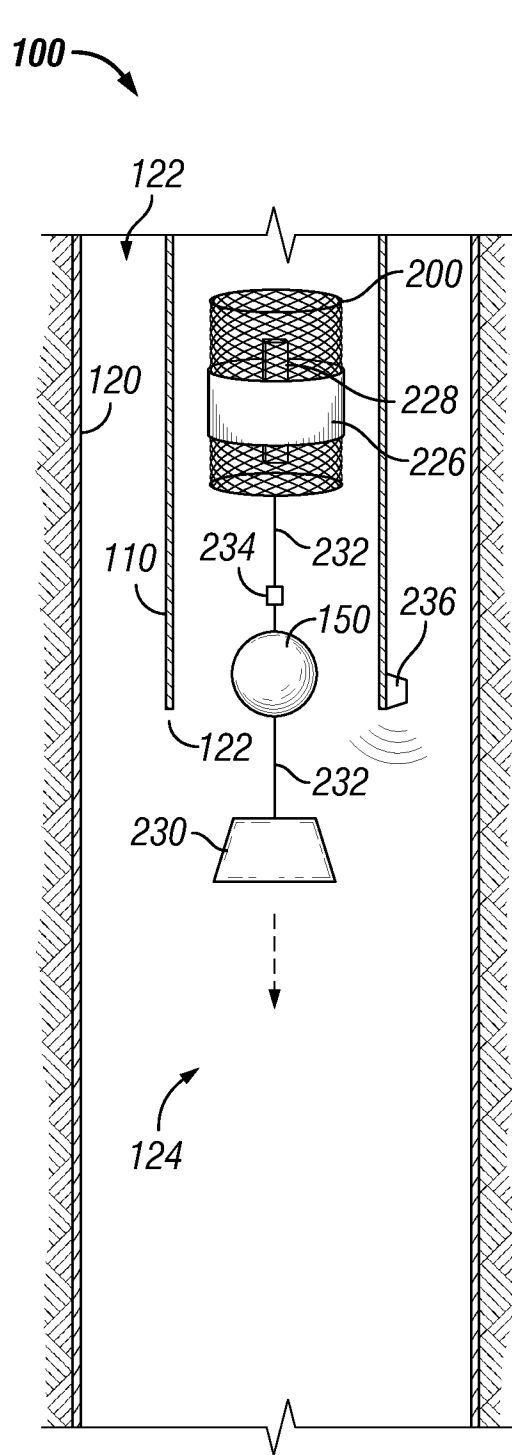


FIG. 6B





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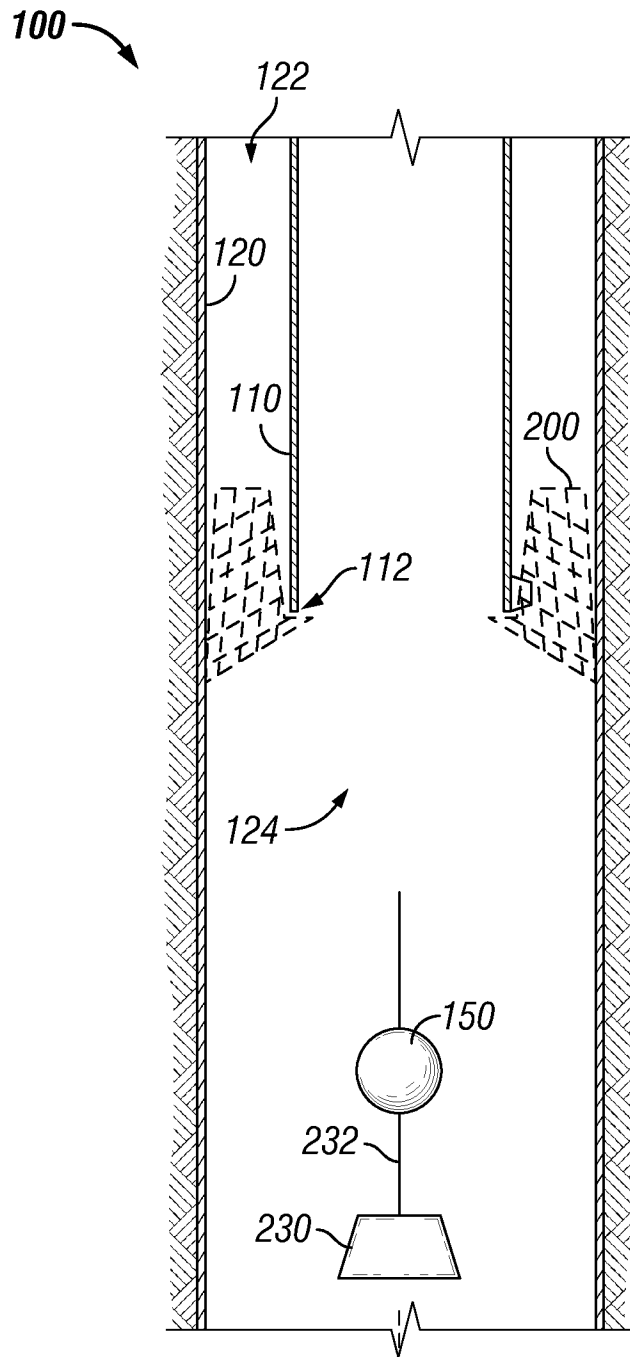


FIG. 7C

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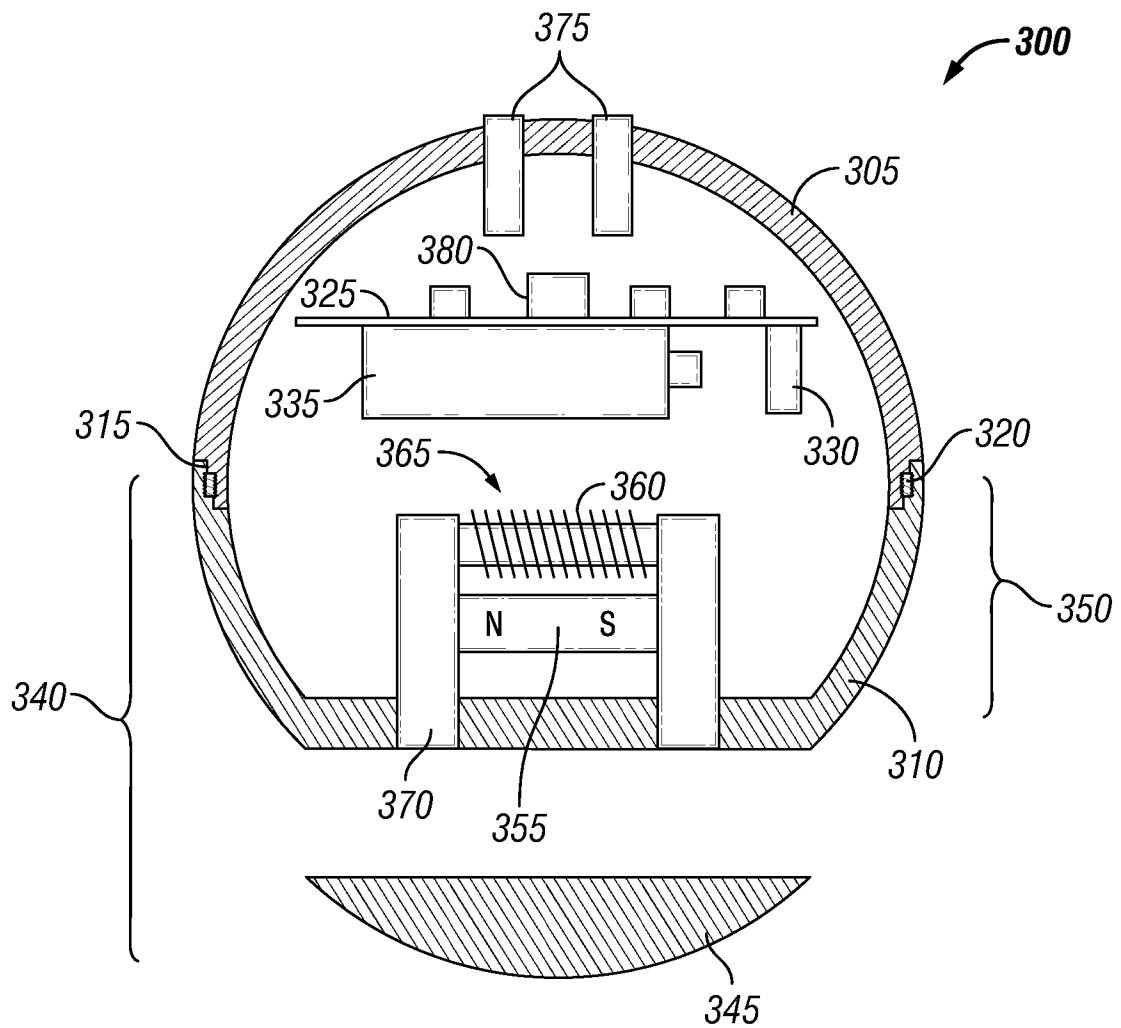


FIG. 8

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2021/070841

A. CLASSIFICATION OF SUBJECT MATTER
INV. E21B23/10 E21B23/12
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
E21B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 10 352 121 B2 (BAKER HUGHES A GE CO LLC [US]) 16 July 2019 (2019-07-16) paragraphs [0033] - [0036]; figure 14 -----	1-10
A	US 2016/320769 A1 (DEFFENBAUGH MAX [US] ET AL) 3 November 2016 (2016-11-03) cited in the application paragraphs [0103], [0116]; figures 3, 4 -----	11-26
A	US 2006/124304 A1 (BLOESS ANDREAS [DE] ET AL) 15 June 2006 (2006-06-15) paragraphs [0002], [0087], [0095] - [0098]; figures 2,9a, 9b -----	1-26



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

12 October 2021

Date of mailing of the international search report

22/10/2021

Name and mailing address of the ISA/

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Authorized officer

Jucker, Chava

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2021/070841

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