

- [54] **PROCESS FOR EXTRUDING POLYETHYLENE**

- [51] **Int. Cl.²** B29F 3/08
[52] **U.S. Cl.** 264/85; 264/564;
264/237

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Related U.S. Application Data

- [63] Continuation of Ser. No. 697,628, Jun. 18, 1976, abandoned, which is a continuation of Ser. No. 250,344, May 4, 1972, abandoned.

[57] **ABSTRACT**

A process is provided wherein polyethylene is melt-extruded in tubular form while simultaneously maintaining an environment of an inert gas such as nitrogen internally of the tubular form of polyethylene to preclude formation of a layer of large spherulites.

1 Claim, No Sheet Drawing,

12 Pages Specification

The file of this unexamined application may be inspected and copies thereof may be purchased (849 O.G. 1221, Apr. 9, 1968).