



(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:
15.07.2015 Bulletin 2015/29

(51) Int Cl.:
G04B 17/04 (2006.01)

(21) Application number: **14173947.4**

(22) Date of filing: **25.06.2014**

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR
Designated Extension States:
BA ME

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(30) Priority: **13.01.2014 EP 14150939**

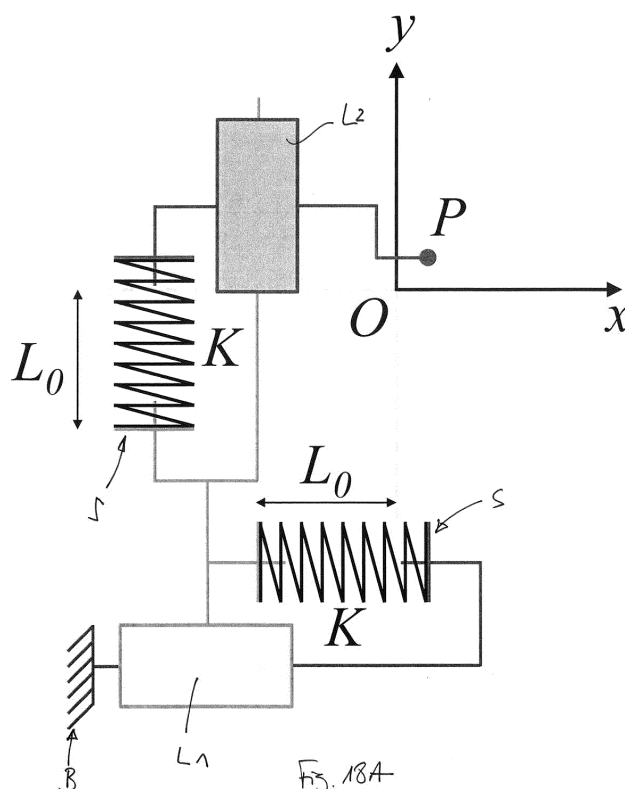
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(54) **Isotropic harmonic oscillator and associated time base without escapement or simplified escapement**

(57) The mechanical isotropic harmonic oscillator comprises at least a two degrees of freedom linkage supporting an orbiting mass with respect to a fixed base with

springs having isotropic and linear restoring force properties. The oscillator may be used in a timekeeper, such as a watch.



DescriptionCORRESPONDING APPLICATION

[0001] The present application claims priority to earlier application N° EP 14150939.8, filed on January 13, 2014 in the name of Ecole Polytechnique Fédérale de Lausanne (EPFL), the content of this earlier application being incorporated in its entirety by reference in the present application.

BACKGROUND OF THE INVENTION**1 Context**

[0002] The biggest improvement in timekeeper accuracy was due to the introduction of the oscillator as a time base, first the pendulum by Christiaan Huygens in 1656, then the balance wheel - spiral spring by Huygens and Hooke in about 1675, and the tuning fork by N. Niaudet and L.C. Breguet in 1866, see references [20] [5]. Since that time, these have been the only mechanical oscillators used in mechanical clocks and in all watches. (Balance wheels with electro-magnetic restoring force approximating a spiral spring are included in the category balance wheel-spiral spring.) In mechanical clocks and watches, these oscillators require an escapement and this mechanism poses numerous problems due to its inherent complexity and its relatively low efficiency which barely reaches 40% at the very best. Escapements have an inherent inefficiency since they are based on intermittent motion in which the whole movement must be stopped and restarted, leading to wasteful acceleration from rest and noise due to impacts. Escapements are well known to be the most complicated and delicate part of the watch, and there has never been a completely satisfying escapement for a wristwatch, as opposed to the detent escapement for the marine chronometer.

[0003] The present invention solves the problem of the escapement by eliminating it completely or, alternatively, by a family of new simplified escapements which do not have the drawbacks of current watch escapements.

[0004] The result is a much simplified mechanism with increased efficiency.

[0005] In one embodiment, the invention concerns a mechanical isotropic harmonic oscillator comprising at least a two degrees of freedom linkage supporting an orbiting mass with respect to a fixed base with springs having isotropic and linear restoring force properties.

[0006] In one embodiment, the oscillator may be based on an x-y planar spring stage forming a two degree-of-freedom linkage resulting in purely translational motion of the orbiting mass such that the mass travels along its orbit while keeping a fixed orientation.

[0007] In one embodiment, each spring stage may comprise at least two parallel springs.

[0008] In one embodiment, each stage may be made of a compound parallel spring stage with two parallel spring stages mounted in series.

[0009] In one embodiment, the invention concerns an oscillator system comprising at least two oscillators as defined herein.

[0010] In one embodiment, each stage is rotated by an angle with respect to the stage next to it. Preferably, but not limited thereto, the angle is 90° or a value close to this one.

[0011] In one embodiment, the oscillator system comprises four oscillators.

[0012] In one embodiment, the oscillator or oscillator system may comprise a mechanism for continuous mechanical energy supply to the oscillator or oscillator system.

[0013] In one embodiment of the oscillator or oscillator system, the mechanism for energy supply applies a torque or an intermittent force to the oscillator or to the oscillator system.

[0014] In one embodiment, the mechanism may comprise a variable radius crank which rotates about a fixed frame through a pivot and a prismatic joint which allows the crank extremity to rotate with a variable radius.

[0015] In one embodiment, the mechanism may comprise a fixed frame holding a crankshaft on which a maintaining torque M is applied, a crank which is attached to a crankshaft and equipped with a prismatic slot, wherein a rigid pin is fixed to the orbiting mass of the oscillator or oscillator system, wherein said pin engages in said slot.

[0016] In one embodiment, the mechanism may comprise a detent escapement for intermittent mechanical energy supply to the oscillator.

[0017] In one embodiment, the detent escapement comprises two parallel catches which are fixed to the orbiting mass, whereby one catch displaces a detent which pivots on a spring to release an escape wheel, and whereby said escape wheel impulses on the other catch thereby restoring lost energy to the oscillator or oscillator system.

[0018] In one embodiment, the invention concerns a timekeeper such as a clock comprising an oscillator or an oscillator system as defined in the present application.

[0019] In one embodiment, the timekeeper is a wristwatch.

[0020] In one embodiment, the oscillator or oscillator system defined in the present application is used as a time base

for a chronograph measuring fractions of seconds requiring only an extended speed multiplicative gear train, for example to obtain 100Hz frequency so as to measure $1/100^{\text{th}}$ of a second.

[0021] In one embodiment, the oscillator or oscillator system defined in the present application is used as speed regulator for striking or musical clocks and watches, as well as music boxes, thus eliminating unwanted noise and decreasing energy consumption, and also improving musical or striking rhythm stability.

[0022] These embodiments and others will be described in more detail in the following description of the invention."

DETAILED DESCRIPTION OF THE INVENTION

[0023] The present invention will be better understood from the following description and from the drawings which show

Figure 1 illustrates an orbit with the inverse square law;

Figure 2 illustrates an orbit according to Hooke's law;

Figure 3 illustrates an example of a physical realization of Hooke's law;

Figure 4 illustrates the conical pendulum principle;

Figure 5 illustrates a conical pendulum mechanism;

Figure 6 illustrates a Villardeau governor made by Antoine Breguet;

Figure 7 illustrates the propagation of a singularity for a plucked string;

Figure 8 illustrates a rotating spring on a turntable;

Figure 9 illustrates a rotational oscillator with axial spring and support;

Figure 10 illustrates a rotational oscillator with double leaf springs;

Figure 11 illustrates an X-Y stage comprising two serial compliant four-bars mechanisms;

Figure 12 illustrates an XY-stage comprising four parallel arms linked with eight spherical joints and a bellow connecting the mobile platform to the ground and monolithic construction based on flexures;

Figure 13 illustrates the torque applied continuously to maintain oscillator energy;

Figure 14 illustrates a force applied intermittently to maintain oscillator energy;

Figure 15 illustrates a classical detent escapement;

Figure 16 illustrates a simple planar isotropic spring;

Figure 17 illustrates a planar isotropic Hooke's law to first order;

Figure 18 illustrates a simple planar isotropic spring in an alternate construction with equal distribution of gravitational force on the two springs;

Figure 18A illustrates a basic example of an embodiment of the oscillator made of planar isotropic springs according to the present invention;

Figure 19 illustrates a 2 degree of freedom planar isotropic spring construction;

Figure 20 illustrates a gravity compensation in all directions for a planar isotropic spring;

Figure 21 illustrates a gravity compensation in all directions for a planar isotropic spring with added resistance to angular acceleration;

Figure 22 illustrates a realization of gravity compensation in all directions for a planar isotropic spring using flexures;

Figure 23 illustrates an alternate realization of gravity compensation in all directions for a planar isotropic spring using flexures;

Figure 24 illustrates a second alternate realization of gravity compensation in all directions for an isotropic spring using flexures;

Figure 25 illustrates a variable radius crank for maintaining oscillator energy;

Figure 26 illustrates a realization of variable radius crank for maintaining oscillator energy attached to oscillator;

Figure 27 illustrates a flexure based realization of variable radius crank for maintaining oscillator energy;

Figure 28 illustrates a flexure based realization of variable radius crank for maintaining oscillator energy;

Figure 29 illustrates an alternate flexure based realization of variable radius crank for maintaining oscillator energy;

Figure 30 illustrates an example of a complete assembled isotropic oscillator;

Figure 31 illustrates a partial view of the oscillator of figure 30;

Figure 32 illustrates another partial view of the oscillator of figure 31;

Figure 33 illustrates a partial view of the mechanism of figure 32;

Figure 34 illustrates a partial view of the mechanism of figure 33;

Figure 35 illustrates a partial view of the mechanism of figure 34;

Figure 36 illustrates a simplified classical detent watch escapement for rotational harmonic oscillator;

Figure 37 illustrates an embodiment of a detent escapement for translational orbiting mass;

Figure 38 illustrates another embodiment of a detent escapement for translational orbiting mass;

Figure 39 illustrates example of compliant X-Y stages;

Figure 40 illustrates an embodiment of a compliant joint;

Figure 41 illustrates an embodiment of a two degrees of freedom with two compliant joints;

Figure 42 illustrates an embodiment of the invention minimizing the reduced mass isotropy defect;

Figures 43, 44 and 45 illustrate embodiments of an in plane orthogonal compensated parallel spring stages;

Figure 46 illustrates an embodiment minimizing the reduced mass isotropy defect;

Figure 47 illustrates an embodiment of an out of the plane orthogonal compensated isotropic spring according to the invention;

Figure 48 illustrates an embodiment of a three dimensional isotropic spring.

2 Conceptual basis of the Invention

[0024] As is well-known, in 1687 Isaac Newton published *Principia Mathematica* in which he proved Kepler's laws of planetary motion, in particular, the First Law which states that planets move in ellipses with the Sun at one focus and the Third Law which states that the square of the orbital period of a planet is proportional to the cube of the semi-major

axis of its orbit, see reference [19].

[0025] Less well-known is that in Book I, Proposition X, of the same work, he showed that if the inverse square law of attraction (see figure 1) was replaced by a linear attractive central force (since called Hooke's Law, see figures 2 and 3) then the planetary motion was replaced by elliptic orbits with the Sun at the *center* of the ellipse and the orbital period is *the same* for all elliptical orbits. (The occurrence of ellipses in both laws is now understood to be due to a relatively simple mathematical equivalence, see reference [13], and it is also well-known that these two cases are the only central force laws leading to closed orbits, see reference [1].)

[0026] Newton's result for Hooke's Law is very easily verified: Consider a point mass moving in two dimensions subject to a central force

$$F(\mathbf{r}) = -k \mathbf{r}$$

centered at the origin, where \mathbf{r} is the position of the mass, then for an object of mass m , this has solution

$$(A_1 \sin(\omega_0 t + \phi_1), A_2 \sin(\omega_0 t + \phi_2)),$$

for constants A_1, A_2, ϕ_1, ϕ_2 depending on initial conditions and frequency

$$\omega_0 = \sqrt{\frac{k}{m}}.$$

[0027] This not only shows that orbits are elliptical, but that the period of motion depends only on the mass m and the rigidity k of the central force. This model therefore displays *isochronism* since the period

$$T = 2\pi \sqrt{\frac{m}{k}}$$

is independent of the position and momentum of the point mass (the analogue of Kepler's Third Law proved by Newton). Isochronism means that this oscillator is a good candidate to be a time base for a timekeeper as a possible embodiment of the present invention.

[0028] This has not been previously done or mentioned in the literature and the utilization of this oscillator as a time base is an embodiment of the present invention.

[0029] This oscillator is also known as a harmonic isotropic oscillator where the term *isotropic* means "same in all directions."

[0030] Despite being known since 1687 and its theoretical simplicity, it would seem that the rotational harmonic oscillator has never been previously used as a time base for a watch or clock, and this requires explanation.

[0031] It would seem that the main reason is the fixation on constant speed mechanisms such as governors or speed regulators, and a limited view of the conical pendulum as a constant speed mechanism.

[0032] For example, in his description of the conical pendulum which has the potential to approximate isochronism, Leopold Defossez states its application to measuring very small intervals of time, much smaller than its period, see reference [8, p. 534].

[0033] H. Bouasse devotes a chapter of his book to the conical pendulum including its approximate isochronism, see reference [3, Chapitre VIII]. He devotes a section of this chapter on the utilization of the conical pendulum to measure fractions of seconds (he assumes a period of 2 seconds), stating that this method appears perfect. He then qualifies this by noting the difference between average precision and instantaneous precision and admits that the conical pendulum's rotation may not be constant over small intervals due to difficulties in adjusting the mechanism. Therefore, he considers variations within a period as defects of the conical pendulum which implies that he considers that it should, under perfect conditions, operate at constant speed.

[0034] Similarly, in his discussion of continuous versus intermittent motion, Rupert Gould overlooks the rotational oscillator and his only reference to a continuous motion timekeeper is the Villarceau regulator which he states: "seems to have given good results. But it is not probable that was more accurate than an ordinary good-quality driving clock or

chronograph," see reference [9, 20-21]. Gould's conclusion is validated by the Villarceau regulator data given by Breguet, see reference [4].

[0035] From the theoretical standpoint, there is the very influential paper of James Clerk Maxwell *On Governors*, which is considered one of the inspirations for modern control theory, see reference [18].

[0036] Moreover, isochronism requires a true oscillator which must preserve all speed variations. The reason is that the wave equation

$$\nabla^2 \vec{X} = \frac{1}{c^2} \frac{\partial^2 \vec{X}}{\partial t^2}$$

preserves all initial conditions by propagating them. Thus, a true oscillator must keep a record of all its speed perturbation. For this reason, the invention described here allows maximum amplitude variation to the oscillator.

[0037] This is exactly the opposite of a governor which must attenuate these perturbations. In principle, one could obtain rotational oscillators by eliminating the damping mechanisms leading to speed regulation.

[0038] The conclusion is that the rotational oscillator has not been used as a time base because there seems to have been a conceptual block assimilating rotational oscillators with governors, overlooking the simple remark that accurate timekeeping only requires a constant time over a single complete period and not over all smaller intervals.

[0039] We maintain that this oscillator is completely different in theory and function from the conical pendulum and governors, see hereunder in the present description.

[0040] Figure 4 illustrates the principle of the conical pendulum and figure 5 a typical conical pendulum mechanism.

[0041] Figure 6 illustrates a Villarceau governor made by Antoine Breguet in the 1870s and figure 7 illustrates the propagation of a singularity for a plucked string.

3 Theoretical requirements of the physical realizations

[0042] In order to realize a rotational harmonic oscillator, in accordance with the present invention, there requires a physical construction of the central restoring force. One first notes that the theory of a mass moving with respect to a central restoring force is such that the resulting motion lies in a plane. It follows that for practical reasons, the physical construction should realize planar isotropy. Therefore, the constructions and embodiments described here will mostly be of planar isotropy, but not limited to this embodiment, and there will also be an example of 3-dimensional isotropy.

[0043] In order for the physical realization to produce isochronous orbits for a time base, the theoretical model of Section 2 above must be adhered to as closely as possible. The spring stiffness k is independent of direction and is a constant, that is, independent of radial displacement (linear spring). In theory, there is a point mass, which therefore has moment of inertia $J = 0$ when not rotating. The reduced mass m is isotropic and also independent of displacement. The resulting mechanism should be insensitive to gravity and to linear and angular shocks. The conditions are therefore

Isotropic k . Spring stiffness k isotropic (independent of direction).

Radial k . Spring stiffness k independent of radial displacement (linear spring).

Zero J . Mass m with moment of inertia $J = 0$.

Isotropic m . Reduced mass m isotropic (independent of direction).

Radial m . Reduced mass m independent of radial displacement.

Gravity. Insensitive to gravity.

Linear shock. Insensitive to linear shock.

Angular shock. Insensitive to angular shock.

4 Realization of the rotational harmonic oscillator

[0044] Planar isotropy may be realized in two ways.

4.1 Rotating springs

[0045] **A.1.** A rotating turntable 1 on which is fixed a spring 2 of rigidity k with the spring's neutral point at the center of rotation of the turntable, is illustrated in Figure 8. Assuming a massless turntable 1 and spring 2, a linear central restoring force is realized by this mechanism. However, given the physical reality of the turntable and spring, this realization has the disadvantages of having significant spurious mass and moment of inertia.

[0046] **A.2.** A rotating cantilever spring 3 supported in a cage 4 turning axially is illustrated in Figure 9. This again

realizes the central linear restoring force but reduces spurious moment of inertia by having a cylindrical mass and an axial spring. Numerical simulation shows that divergence from isochronism is still significant. A physical model has been constructed, see Figure 10 where vertical motion of the mass 503 has been minimized by attaching the mass to a double leaf spring 504, 505 producing approximately linear displacement instead of the approximately circular displacement of the single spring of Figure 9. The rotating frame 501 is linked to the fixed base 506 by a rotational bearing 502.

[0047] Note that gravity does not affect the spring when it is in the axial direction. However, these realizations have the disadvantage of having the spring and its support both rotating around their own axes, which introduces spurious moment of inertia terms which reduce the theoretical isochronism of the model. Indeed, considering the point mass of mass m and then including a rotational support of moment of inertia I and constant total angular momentum L , then if friction is ignored, the equations of motion reduce to

$$\ddot{r} + \left(\omega_0^2 - \frac{L^2}{(I + mr^2)^2} \right) r = 0.$$

[0048] This equation can be solved explicitly in terms of Jacobi elliptic functions and the period expressed in terms of elliptic integrals of the first kind, see reference [17] for definitions and similar applications to mechanics. A numerical analysis of these solutions shows that the divergence from isochronism is significant unless the moment of inertia I is minimized.

[0049] We now list which of the theoretical properties of Section 3 hold for these realizations. In particular, for the rotating cantilever spring.

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
Yes	Yes	No	Yes	Yes	One direction	No	No

4.2 Isotropic springs

[0050] The realizations which appear to be most suitable to preserve the theoretical characteristics of the harmonic oscillator are the ones in which the central force is realized by an isotropic spring, where the term isotropic is again used to mean "same in all directions."

[0051] A simple example is given in Figure 16 illustrating a simple planar isotropic spring with an orbiting mass 10, an y-coordinate spring 11, an x-coordinate spring 12, an y-spring fixation to ground 13, an x-spring fixation to ground 14, a horizontal ground 15, the y-axis being vertical so parallel to force of gravity. In this figure, the two springs S_x 12 and S_y 11 of rigidity k are placed such that spring S_x 12 acts in the horizontal x-axis and spring S_y 11 acts in the vertical y-axis. There is a mass 10 attached to both these springs 11, 12 and having mass m . The geometry is chosen such that at the point (0, 0) both springs are in their neutral positions.

[0052] One can now show that this mechanism exhibits isotropy to first order, as illustrated in Figure 17. Assuming now a small displacement $d\mathbf{r} = (dx, dy)$, then up to first order, there is a restoring force F_x in the x direction of $-k dx$ and a restoring force F_y in y direction of $-k dy$. This gives a total restoring force

$$\mathbf{F}(d\mathbf{r}) = (-k dx, -k dy) = -k d\mathbf{r}$$

and the central linear restoring force of Section 2 is verified. It follows that this mechanism is, up to first order, a realization of a central linear restoring force, as claimed.

[0053] In these realizations, gravity affects the springs 11, 12 in all directions as it changes the effective spring constant. However, the springs 11, 12 does not rotate around its own axis, minimizing spurious moments of inertia, and the central force is directly realized by the spring itself. We now list which of the theoretical properties of Section 3 hold for these realizations (up to first order).

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
Yes	Yes	Yes	Yes	Yes	no	No	No

[0054] Many planar springs have been proposed and if some may be implicitly isotropic, none has been explicitly declared to be isotropic. In the literature, Simon Henein [see reference 14, p. 166, 168] has proposed two mechanisms

which exhibit planar isotropy. But these examples, as well as the one just described above, do not exhibit sufficient isotropy to produce an accurate timebase for a timekeeper, as a possible embodiment of the invention described herein.

[0055] An embodiment illustrated in Figure 11, is composed of two serial compliant four-bar 5 is also called parallel arms linkage, which allows, for small displacements, translations in the X and Y directions. Another embodiment, illustrated in figure 12, is composed of four parallel arms 6 linked with eight spherical joints 7 and a central bellow 8 connecting the mobile platform 9 to the ground.

[0056] Therefore, more precise isotropic springs have been developed. In particular, the precision has been greatly improved and this is the subject of several embodiments described in the present application.

[0057] In these realizations, the spring does not rotate around its own axis, minimizing spurious moments of inertia, and the central force is directly realized by the spring itself. These have been named isotropic springs because their restoring force is the same in all directions.

[0058] A basic example of an embodiment of the oscillator made of planar isotropic springs according to the present invention is illustrated in figure 18A. Said figure illustrates a mechanical isotropic harmonic oscillator comprising at least a two degrees of freedom linkage L1/L2 made by appropriate guiding means (for example sliding means, or linkages, springs etc.), supporting an orbiting mass P with respect to a fixed base B with springs S having isotropic and linear restoring force K properties.

5 Compensation mechanisms

[0059] In order to place the new oscillator in a portable timekeeper as an exemplary embodiment of the present invention, it is necessary to address forces that could influence the correct functioning of the oscillator. These include gravity and shocks.

5.1 Compensation for gravity

[0060] The first method to address the force of gravity is to make a planar isotropic spring which when in horizontal position with respect to gravity does not feel its effect.

[0061] Figure 19 illustrates an example of such a spring arrangement as a 2 degree of freedom planar isotropic spring construction. In this design, gravity has negligible effect on the planar motion of the orbiting mass when the plane of mechanism is placed horizontally. This provides single direction minimization of gravitational effect. It comprises a fixed base 20, Intermediate block 21, a frame holding the orbiting mass 22, an orbiting mass 23, an y-axis parallel spring stage 24 and an x-axis parallel spring stage 25.

[0062] However, this is adequate only for a stationary clock/watch. For a portable timekeeper, compensation is required. This can be achieved by making a copy of the oscillator and connecting both copies through a ball or universal joint as in Figure 20. In the realization of Figure 20, the center of gravity of the entire mechanism remains fixed. Specifically, figure 20 shows a gravity compensation in all directions for planar isotropic spring. Rigid frame 31 holds time base comprising two linked non-independent planar isotropic oscillators 32 (symbolically represented here). Lever 33 is attached to the frame 31 by a ball joint 34 (or x-y universal joint). The two arms of the lever are telescopic thanks to two prismatic joints 35. The opposing ends of the lever 33 are attached to the orbiting masses 36 by ball joints. The mechanism is symmetric with respect to the point O at center of joint 34.

5.2 Dynamical balancing for linear acceleration

[0063] Linear shocks are a form of linear acceleration, so include gravity as a special case. Thus, the mechanism of Figure 20 also compensates for linear shocks.

5.3 Dynamical balancing for angular acceleration

[0064] Effects due to angular accelerations can be minimized by reducing the distance between the centers of gravity of the two masses as shown in Figure 21 by modifying the mechanism of the previous section shown in Figure 20. Precise adjustment of the distance "l" shown in Figure 21 separating the two centers of gravity allows for a complete compensation of angular shocks including taking account the moment of inertia of the lever itself.

[0065] Specifically, figure 21 illustrates a gravity compensation in all directions for planar isotropic spring with added resistance to angular acceleration. This is achieved by minimizing the distance "l" between the center of gravity of the two orbiting masses. Rigid frame 41 holds a time base comprising of two linked non-independent planar isotropic oscillators 42 (symbolically represented here), Lever 43 is attached to the frame 41 by a ball joint 47 (or x-y universal joint). The two arms of the lever 43 are telescopic thanks to two prismatic joints 48. The opposing ends of the lever 43 are attached the orbiting masses 46 by ball joints 49. The mechanism is symmetric with respect to the point O at center

of joint 47.

[0066] Figure 22 illustrates another embodiment of a Realization of gravity compensation in all directions for a planar isotropic spring using flexures. In this embodiment, a rigid frame 51 holds a time base comprising two linked non-independent planar isotropic oscillators 53 (symbolically represented here). Lever 54 is attached to a frame 52 by x-y a universal joint made of leaf spring 56 and flexible rod 57. The two arms of the lever 54 are telescopic thanks to two leaf springs 55. The opposing ends of the lever 54 are attached the orbiting masses 52 by the two leaf springs 55 which form two x-y universal joints.

[0067] Figure 23 illustrates an alternate realization of gravity compensation in all directions for a planar isotropic spring using flexures. In this variant, both ends of lever 64 are connected to the orbiting mass 62 connected to springs 63 in the oscillator by two perpendicular flexible rods 61.

[0068] Figure 24 illustrates another realization of gravity compensation in all directions for an isotropic spring using flexures. In this embodiment, fixed plate 71 holds time base composed of two linked symmetrically placed non-independent orbiting masses 72. Each orbiting mass 72 is attached to the fixed base by three parallel bars 73, these bars are either flexible rods or rigid bars with a ball joint 74 at each extremity. Lever 75 is attached to the fixed base by a membrane flexure joint (not numbered) and vertical flexible rod 78 thereby forming a universal joint. The extremities of the lever 75 are attached to the orbiting masses 72 via two flexible membranes 77. Part 79 is attached rigidly to part 71. Part 76 and 80 are attached rigidly to the lever 75.

6 Maintaining and counting

[0069] Oscillators lose energy due to friction, so there needs a method to maintain oscillator energy. There must also be a method for counting oscillations in order to display the time kept by the oscillator. In mechanical clocks and watches, this has been achieved by the escapement which is the interface between the oscillator and the rest of the timekeeper. The principle of an escapement is illustrated in figure 15 and such devices are well known in the watch industry.

[0070] In the case of the present invention, two main methods are proposed to achieve this: without an escapement and with a simplified escapement.

6.1 Mechanisms without escapement

[0071] In order to maintain energy to the isotropic harmonic oscillator, a torque or a force are applied, see Figure 13 for the general principle of a torque T applied continuously to maintain the oscillator energy, and figure 14 illustrates another principle where a force F_T is applied intermittently to maintain the oscillator energy. In practice, in the present case, a mechanism is also required to transfer the suitable torque to the oscillator to maintain the energy, and in Figures 25 to 29 various crank embodiments according to the present invention for this purpose are illustrated. Figures 37 and 38 illustrate escapement systems for the same purpose. All these restoring energy mechanisms may be used in combination with the various embodiments of oscillators and oscillators systems (stages etc.) described herein, for example in figures 19 to 24, 30 to 35 (as the mechanism 138 illustrated in figure 30), and 40 to 48. Typically, in the embodiment of the present invention where the oscillator is used as a time base for a timekeeper, specifically a watch, the torque/force may be applied by the spring of the watch which is used in combination with an escapement as is known in the field of watches. In this embodiment, the known escapement may therefore be replaced by the oscillator of the present invention.

[0072] Figure 25 illustrates the principle of a variable radius crank for maintaining oscillator energy. Crank 83 rotates about fixed frame 81 through pivot 82. Prismatic joint 84 allows crank extremity to rotate with variable radius. Orbiting mass of time base (not shown) is attached to the crank extremity 84 by pivot 85. Thus the orientation of orbiting mass is left unchanged by crank mechanism and the oscillation energy is maintained by crank 83.

[0073] Figure 26 illustrates a realization of variable radius crank for maintaining oscillator energy attached to the oscillator. A fixed frame 91 holds a crankshaft 92 on which maintaining torque M is applied. Crank 93 is attached to crankshaft 92 and equipped with a prismatic slot 93'. Rigid pin 94 is fixed to the orbiting mass 95 and engages in the slot 93'. The planar isotropic springs are represented by 96. Top view and perspective exploded views are shown in this figure 26.

[0074] Figure 27 illustrates a flexure based realization of a variable radius crank for maintaining oscillator energy. Crank 102 rotates about fixed frame (not shown) through shaft 105. Two parallel flexible rods 103 link crank 102 to crank extremity 101. Pivot 104 attaches the mechanism shown in figure 27 to an orbiting mass. The mechanism is shown in neutral singular position in this figure 27,

[0075] Figure 28 illustrates another embodiment of a flexure based realization of variable radius crank for maintaining oscillator energy. Crank 112 rotates about fixed frame (not shown) through shaft 115. Two parallel flexible rods 113 link crank 112 to crank extremity 111. Pivot 114 attaches mechanism shown to orbiting mass. Mechanism is shown in flexed position in this figure 28.

[0076] Figure 29 illustrates an alternate flexure based realization of variable radius crank for maintaining oscillator

energy. Crank 122 rotates about fixed frame 121 through shaft. Two parallel flexible rods 123 link crank 122 to crank extremity 124. Pivot 126 attaches mechanism to orbiting mass 125. In this arrangement the flexible rods 123 are minimally flexed for average orbit radius.

[0077] Figure 30 illustrates an example of a completely assembled isotropic oscillator 131-137 and its energy maintaining mechanism. More specifically, a fixed frame 131 is attached to the ground or to a fixed reference (for example the object on or in which the oscillator is mounted) by three rigid feet 140 and top frame 140a. First compound parallel spring stage 131 holds second parallel spring stage 132 moving orthogonally to said spring stage 131. Compound parallel spring 132 is attached rigidly to stage 131. Fourth compound parallel spring stage 134 holds third parallel spring stage 133 moving orthogonally to spring stage 134. Outer frames of stages 133 and 134 are connected kinematically in the x and y directions by L-shaped brackets 135 and 136 as well as by notched leaf springs 137. The two outer frames of stages 133 and 134 constitute the orbiting mass of the oscillator while stages 132-133 are attached together and fixed to feet 140 and the orbiting mass moves therefore relatively to stages 132-133. Alternatively, the moving mass may be formed by stages 132-133 and in that case the stages 131 and 134 are fixed to the feet 140.

[0078] Bracket 139 mounted on the orbiting mass holds the rigid pin 138 (illustrated in figures 30 and 31) on which the maintaining force is applied for example a torque or a force, by means identical or equivalent to the ones described above with reference to figures 25-29.

[0079] Each stage 131-134 may be for example made as illustrated in figure 19 or in figures 42 to 47 discussed later herein in more details. Accordingly, the description of these figures applies to the stages 131-134 illustrated in these figures 30-35. As will be described hereunder, to compensate, the stages 131 and 132 (respectively 133 and 134) are identical but placed with a relative rotation (in particular of 90°) to form the X-Y planar isotropic springs discussed herein.

[0080] Figure 31 shows the same embodiment of figure 30, and shows the rigid pin 138 mounted rigidly on the orbiting masses (stages 134 and 131, for example as mentioned hereabove) and engages into slot 142 which acts as the driving crank and maintains the oscillation. The other parts are numbered as in figure 30 and the description of this figure applies correspondingly. The crank system used may be the one illustrated in figures 25-29 and described hereabove.

[0081] Figure 32 illustrates the stages 131-134 of the embodiment of Figures 30 and 31 without crank system 142-143 and using the reference numbers of Figure 30.

[0082] Figure 33 illustrates the stages 131-133 of the embodiment of Figure 32 without stage 134 and using the reference numbers of Figure 30.

[0083] Figure 34 illustrates the stages 131-132 of the embodiment of Figure 33 without stage 3 using the reference numbers of Figure 30.

[0084] Figure 35 illustrates the stage 131 of Figure 34 without stage 132 using the reference numbers of Figure 30.

[0085] Typically, each stage 131-134 may be made in accordance with the embodiments described later in the present specification in reference to figures 41-48. Indeed, stage 131 of figure 35 comprises parallel springs 131a to 131d which hold a mass 131e and the springs and masses of said figures 41-48 may correspond to the ones of figures 30-35.

[0086] To construct the oscillator of figure 30, as mentioned above, stages 131 and 132 are placed with a relative rotation of 90° between them, and their mass 131e-132e are attached together (see figure 34). This provides a construction equivalent to the one of figure 43 described later with two parallel springs in each direction X-Y.

[0087] Stages 133 and 134 are attached as stages 131-132 and placed in a mirror configuration over stages 131-132, stage 133 comprising as stages 131 and 132 springs 133a-133d and a mass 133e. The position of stage 133 rotated by 90° with respect to stage 132 as one can see in figure 33. The frames of stages 132 and 133 are attached together such that they will not move relatively one to another.

[0088] Then, as illustrated in figure 32, fourth stage 134 is added with a 90° relative rotation with respect to stage 133. Stage 134 also comprise springs 134a-134d and mass 134e. Mass 134e is attached to mass 133e and the two stages 134 and 131 are linked together via brackets 135, 136 to form the orbiting mass while stages 132 and 133 which are attached together are fixed to the frame 140, 140a.

[0089] As illustrated in figure 31, the mechanism for applying a maintaining force or torque is placed on top of the stages 131-134 and comprises the pin 138 and the crank system 142, 143 which for example the system described in figure 26, the pin 92 of figure 26 corresponding to pin 138 of figure 31, the crank 93 corresponding to crank 142 and slot 93' to slot 143.

[0090] Of course, the stages 131-134 of figures 30-34 may be replaced by other equivalent stages having the X-Y planar isotropy in accordance with the principle of the invention, for example, one may use the configurations and exemplary embodiments of figures 40 to 48 to realize the oscillator of the present invention.

6.2 Simplified escapements

[0091] The advantage of using an escapement is that the oscillator will not be continuously in contact with the energy source (via the gear train) which can be a source of chronometric error. The escapements will therefore be *free escapements* in which the oscillator is left to vibrate without disturbance from the escapement for a significant portion of its

oscillation.

[0092] The escapements are simplified compared to balance wheel escapements since the oscillator is turning in a single direction. Since a balance wheel has a back and forth motion, watch escapements generally require a lever in order to impulse in one of the two directions.

[0093] The first watch escapement which directly applies to our oscillator is the chronometer or detent escapement [6, 224-233]. This escapement can be applied in either spring detent or pivoted detent form without any modification other than eliminating passing spring whose function occurs during the opposite rotation of the ordinary watch balance wheel, see [6, Figure 471c]. For example, in Figure 4 illustrating the classical detent escapement, the entire mechanism is retained except for *Gold Spring i* whose function is no longer required.

[0094] H. Bouasse describes a detent escapement for the conical pendulum [3, 247-248] with similarities to the one presented here. However, Bouasse considers that it is a mistake to apply intermittent impulse to the conical pendulum. This could be related to his assumption that the conical pendulum should always operate at constant speed, as explained above.

6.3 Improvement of the detent escapement for rotational oscillator

[0095] Embodiments of possible detent escapements for the rotational harmonic oscillator are shown in Figures 36 to 38.

[0096] Figure 36 illustrates a simplified classical detent watch escapement for rotational harmonic oscillator. The usual horn detent for reverse motion has been suppressed due to the unidirectional rotation of the oscillator.

[0097] Figure 37 illustrates an embodiment of a detent escapement for translational orbiting mass. Two parallel catches 151 and 152 are fixed to the orbiting mass (not shown but illustrated schematically by the arrows forming a circle, reference 156) so have trajectories that are synchronous translations of each other. Catch 152 displaces detent 154 pivoted at spring 155 which releases escape wheel 153. Escape wheel impulses on catch 151, restoring lost energy to the oscillator.

[0098] Figure 38 illustrates an embodiment of a new detent escapement for translational orbiting mass.

[0099] Two parallel catches 161 and 162 are fixed to the orbiting mass (not shown) so have trajectories that are synchronous translations of each other. Catch 162 displaces detent 164 pivoted at spring 165 which releases escape wheel 163. Escape wheel impulses on catch 161, restoring lost energy to the oscillator. Mechanism allows for variation of orbit radius. Side and top views shown in this figure 38.

[0100] Figure 39 illustrates examples of compliant XY-stages shown in the prior art references cited herein,

7 Difference with previous mechanisms

7.1 Difference with the conical pendulum

[0101] The conical pendulum is a pendulum rotating around a vertical axis, that is, perpendicular to the force of gravity, see Figure 4. The theory of the conical pendulum was first described by Christiaan Huygens see references [16] and [7] who showed that, as with the ordinary pendulum, the conical pendulum is not isochronous but that, in theory, by using a flexible string and paraboloid structure, can be made isochronous.

[0102] However, as with cycloidal cheeks for the ordinary pendulum, Huygens' modification is based on a flexible pendulum and in practice does not improve timekeeping. The conical pendulum has never been used as a timebase for a precision clock.

[0103] Despite its potential for accurate timekeeping, the conical pendulum has been consistently described as a method for obtaining uniform motion in order to measure small time intervals accurately, for example, by Defossez in his description of the conical pendulum see reference [8, p. 534].

[0104] Theoretical analysis of the conical pendulum has been given by Haag see reference [11] [12, p.199-201] with the conclusion that its potential as a timebase is intrinsically worse than the circular pendulum due to its inherent lack of isochronism.

[0105] The conical pendulum has been used in precision clocks, but never as a time base. In particular, in the 1860's, William Bond constructed a precision clock having a conical pendulum, but this was part of the escapement, the timebase being a circular pendulum see references [10] and [25, p.139-143].

[0106] Our invention is therefore a superior to the conical pendulum as choice of time base because our oscillator has inherent isochronism. Moreover, our invention can be used in a watch or other portable timekeeper, as it is based on a spring, whereas this is impossible for the conical pendulum which depends on the timekeeper having constant orientation with respect to gravity.

7.2 Difference with governors

[0107] Governors are mechanisms which maintain a constant speed, the simplest example being the Watt governor for the steam engine. In the 19th Century, these governors were used in applications where smooth operation, that is, without the stop and go intermittent motion of a clock mechanism based on an oscillator with escapement, was more important than high precision. In particular, such mechanisms were required for telescopes in order to follow the motion of the celestial sphere and track the motion of stars over relatively short intervals of time. High chronometric precision was not required in these cases due to the short time interval of use.

[0108] An example of such a mechanism was built by Antoine Breguet, see reference [4], to regulate the Paris Observatory telescope and the theory was described by Yvon Villarceau, see reference [24], it is based on a Watt governor and is also intended to maintain a relatively constant speed, so despite being called a *regulateur isochrone* (isochronous governor), it cannot be a true isochronous oscillator as described above. According to Breguet, the precision was between 30 seconds/day and 60 seconds/day, see reference [4].

[0109] Due to the intrinsic properties of harmonic oscillators following from the wave equation, see Section 8, constant speed mechanisms are not true oscillators and all such mechanisms have intrinsically limited chronometric precision.

[0110] Governors have been used in precision clocks, but never as the time base. In particular, in 1869 William Thomson, Lord Kelvin, designed and built an astronomical clock whose escapement mechanism was based on a governor, though the time base was a pendulum, see references [23] [21, p.133-136] [25, p.144-149]. Indeed, the title of his communication regarding the clock states that it features "uniform motion", see reference [23], so is clearly distinct in its purpose from the present invention.

7.3 Difference with other continuous motion timekeepers

[0111] There have been at least two continuous motion wristwatches in which the mechanism does not have intermittent stop & go motion so does not suffer from needless repeated accelerations. The two examples are the so-called Salto watch by Asulab, see reference [2], and Spring Drive by Seiko, see reference [22]. While both these mechanism attain a high level of chronometric precision, they are completely different from the present invention as they do not use a rotational oscillator as a time base and instead rely on the oscillations of a quartz tuning fork. Moreover, this tuning fork requires piezoelectricity to maintain and count oscillations and an integrated circuit to control maintenance and counting. The continuous motion of the movement is only possible due to electromagnetic braking which is once again controlled by the integrated circuit which also requires a buffer of up to ± 12 seconds in its memory in order to correct chronometric errors due to shock.

[0112] Our invention uses a rotational oscillator as time base and does not require electricity or electronics in order to operate correctly. The continuous motion of the movement is regulated by the rotational oscillator itself and not by an integrated circuit.

8 Realization of a rotational harmonic oscillator

[0113] In some embodiments some already discussed above and detailed hereunder, the present invention was conceived as a realization of the rotational harmonic oscillator for use as a time base. Indeed, in order to realize the rotational harmonic oscillator as a time base, there requires a physical construction of the central restoring force. One first notes that the theory of a mass moving with respect to a central restoring force is such that the resulting motion lies in a plane. It follows that for practical reasons, that the physical construction should realize planar isotropy. Therefore, the constructions described here will mostly be of planar isotropy, but not limited to this, and there will also be an example of 3-dimensional isotropy. Planar isotropy can be realized in two ways: rotational isotropic springs and translational isotropic springs.

[0114] Rotational isotropic springs have one degree of freedom and rotate with the support holding both the spring and the mass. This architecture leads naturally to isotropy. While the mass follows the orbit, it rotates about itself at the same angular velocity as the support. This leads to a spurious moment of inertia so that the mass no longer acts as a point mass and the departure from the ideal model described in Section 1.1 and therefore to a theoretical isochronism defect.

[0115] Translational isotropic springs have two translational degrees of freedom in which the mass does not rotate but translates along an elliptical orbit around the neutral point. This does away with spurious moment of inertia and removes the theoretical obstacle to isochronism.

9 Rotational isotropic spring invention

[0116] A.1. As already discussed above, a rotating turntable 1 on which is fixed a spring 2 of rigidity k with the spring's

neutral point at the center of rotation of the turntable is illustrated in Figure 8. Assuming a massless turntable and spring, a linear central restoring force is realised by this mechanism. However, given the physical reality of the turntable and spring, this realisation has the disadvantages of having significant spurious mass and moment of inertia.

[0117] **A.2.** A rotating cantilever spring 3 supported in a cage 4 turning axially is illustrated in Figure 9, discussed above. This again realizes the central linear restoring force but reduces spurious moment of inertia by having a cylindrical mass and an axial spring. Numerical simulation shows that divergence from isochronism is still significant. A physical model has been constructed, see Figure 10, where vertical motion of the mass has been minimized by attaching the mass to a double leaf spring producing approximately linear displacement instead of the approximately circular displacement of the single spring of Figure 9. The data from this physical model is consistent with the analytic model.

[0118] We now list which of the theoretical properties of Section 3 hold for these realizations. In particular, for the rotating cantilever spring.

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
Yes	Yes	No	Yes	Yes	One direction	No	No

[0119] Note that gravity does not affect the spring when it is in the axial direction. However, these inventions have the disadvantage of having the spring and its support both rotating around their own axes, which introduces spurious moment of inertia terms which reduce the theoretical isochronism of the model. Indeed, considering the point mass of mass m and then including a rotational support of moment of inertia I and constant total angular momentum L , then if friction is ignored, the equations of motion reduce to

$$\ddot{r} + \left(\omega_0^2 - \frac{L^2}{(I + mr^2)^2} \right) r = 0.$$

[0120] This equation can be solved explicitly in terms of Jacobi elliptic functions and the period expressed in terms of elliptic integrals of the first kind, see [17] for definitions and similar applications to mechanics. A numerical analysis of these solutions shows that the divergence from isochronism is significant unless the moment of inertia I is minimized.

10 Translational isotropic springs : background

[0121] In this section we will describe the background leading to our principal invention of isotropic springs. From now on and unless otherwise specified, "isotropic spring" will denote "planar translational isotropic spring."

10.1 Isotropic springs : technological background

[0122] The invention is based on compliant XY-stages, see references [26, 27, 29, 30] and Figure 39 illustrating examples of architecture from the references cited herein. Compliant XY-stages are mechanism with two degrees of freedom both of which are translations. As these mechanisms are composed of compliant joints, see reference [28], they exhibit planar restoring forces so can be considered as planar springs.

[0123] In the literature Simon Henein, see reference [14, p.166, 168], has proposed two XY-stages which exhibit planar isotropy. The first one, illustrated in Figure 11 comprises two serial compliant four-bar mechanisms, also called parallel arms linkage, which allows, for small displacements translations in the X and Y directions. The second one, illustrated in Figure 12 comprises four parallel arms 6 linked with eight spherical joints 7 and a bellow 8 connecting the mobile platform 9 to the ground. The same result can be obtained with three parallel arms linked and with eight spherical joints and a bellow connecting the mobile platform to the ground.

10.2 Isotropic springs : simplest invention and description of concept

[0124] Isotropic springs are one object of the present invention and they appear most suitable to preserve the theoretical characteristics of the harmonic oscillator are the ones in which the central force is realized by an isotropic spring, where the term isotropic is again used to mean "same in all directions."

[0125] The basic concept used in all the embodiment of the invention is to combine two orthogonal springs in a plane which ideally should be independent of each other. This will produce a planar isotropic spring, as is shown in this section.

[0126] As described above, the simplest version is given in Figure 16. In this figure, two springs 11, 12 S_x and S_y of rigidity k are placed that spring 12 S_x acts in the horizontal x-axis and spring 11 S_y acts in the vertical y-axis.

[0127] There is a mass 10 attached to both these springs and having mass m . The geometry is chosen such that at the point (0, 0) both springs are in their neutral positions.

[0128] One can now show that this mechanism exhibits isotropy to first order, see Figure 17. Assuming now a small displacement $d\mathbf{r} = (dx, dy)$, then up to first order, there is a restoring force F_x in the x direction of $-k dx$ and a restoring force F_y in y direction of $-k dy$. This gives a total restoring force

$$F(d\mathbf{r}) = (-k dx, -k dy) = -k d\mathbf{r}$$

and the central linear restoring force of Section 2 is verified. It follows that this mechanism is, up to first order, a realization of a central linear restoring force, as claimed.

[0129] In these realizations, gravity affects the spring in all directions as it changes the effective spring constant. However, the spring does not rotate around its own axis, minimizing spurious moments of inertia, and the central force is directly realized by the spring itself. We now list which of the theoretical properties of Section 3 hold for these embodiments (up to first order).

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
Yes	Yes	Yes	Yes	Yes	No	No	No

[0130] Since a timekeeper needs to be very precise, at least 1/10000 for 10 second/day accuracy, an isotropic spring realization must itself be quite precise. This is the subject of embodiments of the present invention.

[0131] Since the invention closely models an isotropic spring and minimizes the isotropy defect, the orbits of a mass supported by the invention will closely model isochronous elliptical orbits with neutral point as center of the ellipse. Figure 18A is basic illustration of the principle of the present invention (see above for its detailed description).

[0132] The principle exposed hereunder by reference to figures 40 to 47 may be applied to the stages 131-134 illustrated in figures 30 to 35 and described above as possible embodiments of said stages as has been detailed above.

10.3 In plane orthogonal non-compensated parallel spring stages.

[0133] The idea of combining two springs is refined by replacing linear springs with parallel springs 171, 172 as shown in Figure 40 forming a spring stage 173 holding orbiting mass 179. In order to get a two degrees of freedom planar isotropic spring, two parallel spring stages 173, 174 (as shown in Figure 40, each with parallel springs 171, 172, 175 and 176) are placed orthogonally, see Figure 19 and 41.

[0134] We now list which of the theoretical properties of Section 3 hold for these embodiments.

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
No	Yes	Yes	No	Yes	One direction	No	No

[0135] This model has two degrees of freedom as opposed to the model of Section 11.2 which has six degrees of freedom. Therefore, this model is truly planar, as is required for the theoretical model of Section 2. Finally, this model is insensitive to gravity when its plane is orthogonal to gravity.

[0136] We have explicitly estimated the isotropy defect of this mechanism and we will use this estimate to compare with the compensated mechanism isotropy defect.

11 Embodiment minimizing m but not k isotropy defect

[0137] The presence of intermediate blocks leads to reduced masses which are different in different directions. The ideal mathematical model of Section 2 is therefore no longer valid and there is a theoretical isochronism defect. The invention of this section shown in Figure 42 minimizes this difference. The invention minimizes reduced mass isotropy by stacking two identical in plane orthogonal parallel spring stages of figure 41 which are rotated by 90 degrees with respect to each other (angles of rotation about the z-axis).

[0138] In figure 42 a first plate 181 is mounted on top of a second plate 182. Blocks 183 and 184 of first plate 181 are fixed onto blocks 185 and 186 respectively of second plate 182. In the upper two figures the grey shaded blocks 184, 187 of first plate and 186 of second plate 182 have a y-displacement corresponding to the y-component displacement of the orbiting mass 189, while the black shaded blocks 183 of the first plate 181 and 185, 188 of the second plate 182

remain immobile. In the lower figure, the grey shaded blocks 184, 187 of first 181 and 186 of second plate 182 have an x-displacement corresponding to the x-component displacement of the orbiting mass 189 while the black shaded blocks 183, 185, 188 of the first 181 and second 182 plates remain immobile. Since the first and second plates 181, 182 are identical, the sum of the masses of 184, 187 and 186 is equal to the sum of the masses of 184, 188 and 186. Therefore, the total mobile mass (grey blocks 184, 186, 187) is the same for displacements in x and in y directions, as well as in any direction of the plane.

[0139] As a result of the construction, the reduced mass in the x and y directions are identical and therefore the same in every planar direction, thus in theory minimizing reduced mass isotropy defect

[0140] We now list which of the theoretical properties of Section 3 hold for these embodiments.

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
No	Yes	Yes	Yes	Yes	One direction	No	No

12 Embodiment minimizing k but not m isotropy defect

[0141] The goal of this mechanism is to provide an isotropic spring stiffness Isotropy defect, that is, the variation from perfect spring stiffness isotropy, will be the factor minimized in our invention. Our inventions will be presented in order of increasing complexity corresponding to compensation of factors leading to isotropy defects

- In plane orthogonal compensated parallel spring stages.
- Out of plane orthogonal compensated parallel spring stages.

12.1 In plane orthogonal compensated parallel spring stages embodiment

[0142] This embodiment is shown in Figure 43 with a top view given in Figure 44. Using compound parallel spring stages instead of simple parallel spring stages results in rectilinear movement at each stage The principal cross-coupling effects leading to isotropy defects are therefore suppressed.

[0143] In particular, figures 43 and 44 illustrate an embodiment of an in plane orthogonal compensated parallel spring stages according to the invention Fixed base 191 holds first pair of parallel leaf springs 192 connected to intermediate block 193. Second pair of leaf springs 194 (parallel to 192) connect to second intermediate block 195. Intermediate block 195 holds third pair of parallel leaf springs 196 (orthogonal to springs 192 and 194) connected to third intermediate block 197. Intermediate block 197 holds parallel leaf springs 198 (parallel to springs 196) which are connected to orbiting mass 199 or alternatively to a frame holding the orbiting mass 199

[0144] We now list which of the theoretical properties of Section 3 hold for these embodiments

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
Yes	Yes	Yes	No	Yes	One direction	No	No

12.2 Alternative in plane orthogonal compensated parallel spring stages embodiment

[0145] An alternative embodiment to the in plane orthogonal compensated parallel spring stages is given in Figure 45.

[0146] Instead of having the sequence of parallel leaf springs 192, 194, 196, 198 as in Figure 43, the sequence is 192, 196, 194, 198.

[0147] We now list which of the theoretical properties of Section 3 hold for these embodiments.

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
Yes	Yes	Yes	No	Yes	One direction	No	No

12.3 Compensated isotropic planar spring: isotropy defect comparison

[0148] In a specific example computed, the in-plane orthogonal non-compensated parallel spring stages mechanism has a worst case isotropy defect of 6.301%. On the other hand, for the compensated mechanism, worst case isotropy is 0.027%. The compensated mechanism therefore reduces the worst case isotropy stiffness defect by a factor of 200.

[0149] A general estimate depends on the exact construction, but the above example estimate indicates that the improvement is of two orders of magnitude.

13 Embodiment minimizing k and m isotropy defect

[0150] The presence of intermediate blocks leads to reduced masses which are different for different angles. The ideal mathematical model of Section 2 is therefore no longer valid and there is a theoretical isochronism defect. The invention of this section shown in Figure 46 minimizes this difference. The invention minimizes reduced mass isotropy by stacking two identical in plane orthogonal compensated parallel spring stages which are rotated 90 degrees with respect to each other (angles of rotation about the z-axis).

[0151] Accordingly, figure 46 discloses an embodiment minimizing the reduced mass isotropy defect.

[0152] A first plate 201 is mounted on top of a second plate 202 and the numbering has the same significance as in Figure 43. Blocks 191 and 199 of first plate 201 are fixed onto blocks 191 and 199 respectively of second plate 202. In the upper figure the grey shaded blocks 197, 199 of first plate 201 and 193, 195, 197, 199 of second plate 202 have an x-displacement corresponding to the x-component displacement of the orbiting mass while the black shaded blocks 191, 193, 195 of the first plate 201 and 191 of the second plate 202 remain immobile. In the lower figure, the grey shaded blocks 193, 195, 197, 199 of first plate 201 and 199 of second plate 202 have a y-displacement corresponding to the y-component displacement of the orbiting mass while the black shaded block 191 of the first plate 201 and 191, 193, 195 of the second plate 202 remain immobile.

[0153] As a result of this embodiment, the reduced mass in the x and y directions are identical and therefore identical in every direction, thus in theory minimizing reduced mass isotropy defect.

[0154] We now list which of the theoretical properties of Section 3 hold for this embodiment.

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
Yes	Yes	Yes	Yes	Yes	One direction	No	No

13.1 Out of plane orthogonal compensated isotropic spring embodiment

[0155] Another out of plane orthogonal compensated isotropic spring embodiment is illustrated in Figure 47.

[0156] A fixed base 301 holds first pair of parallel leaf springs 302 connected to intermediate block 303. Second pair of leaf springs 304 (parallel to 302) connect to second intermediate block 305. Intermediate block 305 holds third pair of parallel leaf springs 306 (orthogonal to springs 302 and 304) connected to third intermediate block 307. Intermediate block 307 holds parallel leaf springs 308 (parallel to 306) which are connected to orbiting mass 309 (or alternatively frame holding the orbiting mass 309).

[0157] We now list which of the theoretical properties of Section 3 hold for this embodiment.

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
Yes	Yes	Yes	Yes	Yes	One direction	No	No

14 Gravity and shock compensation

[0158] In order to place the new oscillator in a portable timekeeper, it is necessary to address forces that could influence the correct functioning of the oscillator. These include gravity and shocks.

14.1 Compensation for gravity

[0159] The first method to address the force of gravity is to make a planar isotropic spring which when in horizontal position with respect to gravity does not feel its effect as described above.

[0160] However, this is adequate only for a stationary clock. For a portable timekeeper, compensation is required. This can be achieved by making a copy of the oscillator and connecting both copies through a ball or universal joint as described above in reference to Figures 20 to 24. In the realization of Figure 20, the center of gravity of the entire mechanism remains fixed. One uses the oscillator of Section 14.

[0161] We now list which of the theoretical properties of Section 3 hold for this embodiment

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
Yes	Yes	Yes	Yes	Yes	Yes	Yes	No

14.2 Dynamical balancing for linear acceleration

[0162] Linear shocks are a form of linear acceleration, so include gravity as a special case. Thus, the mechanism of Figure 20 also compensates for linear shocks, see description above.

14.3 Dynamical balancing for angular acceleration

[0163] Effects due to angular accelerations can be minimized by reducing the distance between the centers of gravity of the two masses as shown in Figure 21 by modifying the mechanism of the previous section shown in Figure 20. Precise adjustment of the distance l shown in Figure 21 separating the two centers of gravity allows for a complete compensation of angular shocks including taking account the moment of inertia of the lever itself.

[0164] We now list which of the theoretical properties of Section 3 hold for this embodiment

Isotropic k	Radial k	Zero J	Isotropic m	Radial m	Gravity	Linear shock	Angular shock
Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes

16 Three dimensional translational isotropic spring invention

[0165] The three dimensional translational isotropic spring invention is illustrated in Figure 48. Three perpendicular bellows 403 connect to translational orbiting mass 402 to fixed base 401. Using the argument of section 10.2, see Figure 17 above, this mechanism exhibits three dimensional isotropy up to first order. Unlike the two-dimensional constructions illustrated in Figures 16-18, the bellows 403 provide a 3 degree-of-freedom translational suspension making this a realistic working mechanism insensitive to external torque.

17 Application to accelerometers, chronographs and governors

[0166] By adding a radial display to isotropic spring embodiments described herein, the invention can constitute an entirely mechanical two degree-of-freedom accelerometer, for example, suitable for measuring lateral g forces in a passenger automobile.

[0167] In another application, the oscillators and systems described in the present application may be used as a time base for a chronograph measuring fractions of seconds requiring only an extended speed multiplicative gear train, for example to obtain 100Hz frequency so as to measure $1/100^{\text{th}}$ of a second. Of course, other time interval measurement is possible and the gear train final ratio may be adapted in consequence.

[0168] In a further application, the oscillator described herein may be used as a speed governor where only constant average speed over small intervals is required, for example, to regulate striking or musical clocks and watches, as well as music boxes. The use of a harmonic oscillator, as opposed to a frictional governor, means that friction is minimized and quality factor optimized thus minimizing unwanted noise, decreasing energy consumption and therefore energy storage, and in a striking or musical watch application, thereby improving musical or striking rhythm stability.

[0169] The embodiments given herein are for illustrative purposes and should not be construed in a limiting manner. Many variants are possible within the scope of the present invention, for example by using equivalent means. Also, different embodiments described herein may be combined as desired, according to circumstances.

[0170] Further, other applications for the oscillator may be envisaged within the scope and spirit of the present invention and it is not limited to the several ones described herein.

Main features and advantage of some embodiments of the present invention

[0171]

A.1. A mechanical realization of the rotational harmonic oscillator.

A.2. Utilization of isotropic springs which are the physical realization of a planar central linear restoring force (Hooke's Law).

A.3. A precise timekeeper due to a harmonic oscillator as timebase.

A.4. A timekeeper without escapement with resulting higher efficiency reduced mechanical complexity.

A.5. A continuous motion mechanical timekeeper with resulting efficiency gain due to elimination of intermittent stop & go motion of the running train and associated wasteful shocks and damping effects as well as repeated accelerations of the running train and escapement mechanisms.

A.6. Compensation for gravity.

A.7. Dynamic balancing of linear shocks.

A.8. Dynamic balancing of angular shocks.

A.8. Improving chronometric precision by using a free escapement, that is, which liberates the oscillator from all mechanical disturbance for a portion of its oscillation.

A.10. A new family of escapements which are simplified compared to balance wheel escapements since oscillator rotation does not change direction.

A.11. Improvement on the classical detent escapement for rotational oscillator.

Innovation of some embodiments

[0172]

B.1. The first application of the rotational harmonic oscillator as timebase in a timekeeper.

B.2. Elimination of the escapement from a timekeeper with harmonic oscillator timebase.

B.3. New mechanism compensating for gravity.

B.4. New mechanisms for dynamic balancing for linear and angular shocks.

B.5. New simplified escapements.

Summary, Isotropic harmonic oscillators according to the present invention (isotropic spring)

Exemplary features

[0173]

1. Isotropic harmonic oscillator minimizing spring stiffness isotropy defect.

2. Isotropic harmonic oscillator minimizing reduced mass isotropy defect.

3. Isotropic harmonic oscillator minimizing spring stiffness and reduced mass isotropy defect.

4. Isotropic oscillator minimizing spring stiffness, reduced mass isotropy defect and insensitive to linear acceleration in all directions, in particular, insensitive to the force of gravity for all orientations of the mechanism.

5. Isotropic harmonic oscillator insensitive to angular accelerations.

6. Isotropic harmonic oscillator combining all the above properties: Minimizes spring stiffness and reduced mass isotropy and insensitive to linear and angular accelerations.

Applications of invention

[0174]

A.1. The invention is the physical realization of a central linear restoring force (Hooke's Law).

A.2. Invention provides a physical realization of the rotational harmonic oscillator as a timebase for a timekeeper.

A.3. Invention minimizes deviation from planar isotropy.

A.4. Invention free oscillations are a close approximation to closed elliptical orbits with spring's neutral point as center of ellipse.

A.5. Invention free oscillations have a high degree of isochronism: period of oscillation is highly independent of total energy (amplitude).

A.5. Invention is easily mated to a mechanism transmitting external energy used to maintain oscillation total energy relatively constant over long periods of time.

A.6. Mechanism can be modified to provide 3-dimensional isotropy.

Features

[0175]

N.1. Isotropic harmonic oscillator with high degree of spring stiffness and reduced mass isotropy and insensitive to linear and angular accelerations.

N.2. Deviation from perfect isotropy is at least one order of magnitude smaller, and usually two degrees of magnitude smaller, than previous mechanisms.

N.3. Deviation from perfect isotropy is for the first time sufficiently small that the invention can be used as part of a timebase for an accurate timekeeper.

N.4. Invention is the first realization of a harmonic oscillator not requiring an escapement with intermittent motion for supplying energy to maintain oscillations at same energy level.

References (all incorporated by reference in the present application)

[0176]

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Claims

1. A mechanical isotropic harmonic oscillator comprising at least a two degrees of freedom linkage (L1,L2), supporting

an orbiting mass (P; 22; 95; 131e-134e; 179, 189, 199; 309) with respect to a fixed base (B; 20; 140, 140a) with springs (S) having isotropic and linear restoring force properties.

2. The oscillator defined in claim 1 based on an x-y planar spring stage (24, 25) forming a two degree-of-freedom linkage resulting in purely translational motion of the orbiting mass such that the mass travels along its orbit while keeping a fixed orientation.
3. The oscillator as defined in claim 2, wherein each spring stage (131-134) comprises at least two parallel springs (131a-131d, 132a-132d, 133a-133d, 134a-134d; 171, 172, 174, 176; 192, 194, 196, 198).
4. The oscillator as defined in claim 2 or 3 wherein each stage is made of a compound parallel spring stage with two parallel spring stages mounted in series (192, 194, 196, 198; 302, 304, 306, 308).
5. An oscillator system comprising at least two oscillators as defined in one of the preceding claims 1 to 4.
6. The oscillator system as defined in claim 5 wherein each stage is rotated by an angle with respect to the stage next to it.
7. The oscillator system as defined in claim 6, wherein the angle is about 90°.
8. The oscillator system as defined in one of claims 5 to 7, wherein said oscillator comprises four oscillators (131, 132, 133, 134).
9. The oscillator as defined in one of claims 1 to 4 or the oscillator system as defined in one of claims 5 to 8 comprising a mechanism for continuous mechanical energy supply to the oscillator or oscillator system.
10. The oscillator or the oscillator system as defined in claim 9, wherein said mechanism applies a torque or an intermittent force to the oscillator or to the oscillator system.
11. The oscillator or the oscillator as defined in claims 9 or 10, wherein said mechanism comprises a variable radius crank (83) which rotates about a fixed frame (81) through a pivot (82) and wherein a prismatic joint (84) allows the crank extremity to rotate with a variable radius.
12. The oscillator or the oscillator as defined in claims 9 or 10, wherein said mechanism comprises a fixed frame (91) holding a crankshaft (92) on which a maintaining torque M is applied, a crank (93) which is attached to the crankshaft (92) and equipped with a prismatic slot (93'), wherein a rigid pin (94) is fixed to the orbiting mass (95) of the oscillator or oscillator system, wherein said pin engages in said slot (93').
13. The oscillator or the oscillator system as defined in one of claims 9 or 10, wherein said mechanism comprises a detent escapement for intermittent mechanical energy supply to the oscillator.
14. The oscillator or oscillator system of the preceding claim, wherein said detent escapement comprises two parallel catches (151, 152) which are fixed to the orbiting mass, whereby one catch (152) displaces a detent (154) which pivots on a spring (155) to releases an escape wheel (153), and wherein said escape wheel impulses on the other catch (151) thereby restoring lost energy to the oscillator or oscillator system.
15. A timekeeper such as a clock comprising an oscillator or an oscillator system as defined in any of the preceding claims as a time base.
16. The timekeeper as defined in the preceding claim wherein said timekeeper is a wristwatch.
17. An oscillator or oscillator system as defined in any of the preceding claims 1 to 14 used as a time base for a chronograph measuring fractions of seconds requiring only an extended speed multiplicative gear train, for example to obtain 100Hz frequency so as to measure 1/100th of a second.
18. An oscillator or oscillator system as defined in any of the preceding claims 1 to 14, used as speed regulator for striking or musical clocks and watches, as well as music boxes, thus eliminating unwanted noise and decreasing energy consumption, and also improving musical or striking rhythm stability.

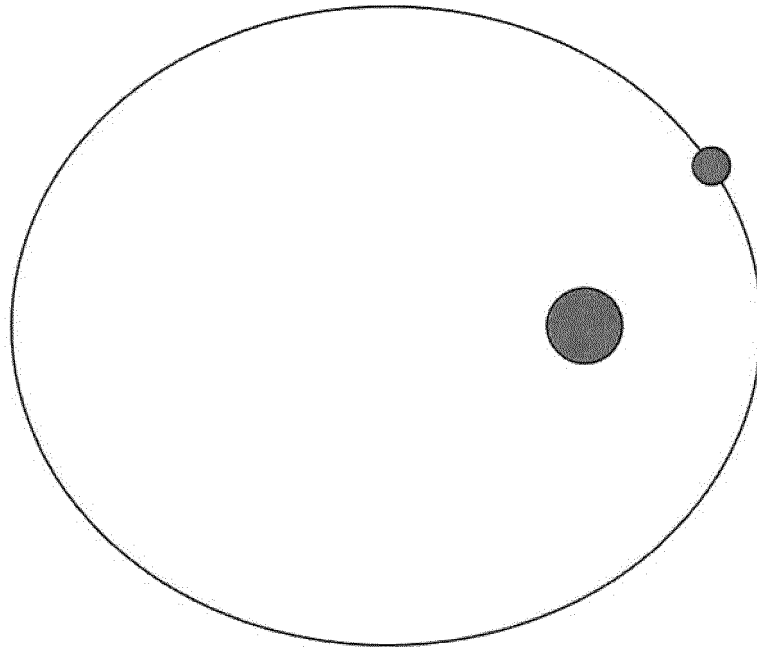


Figure 1

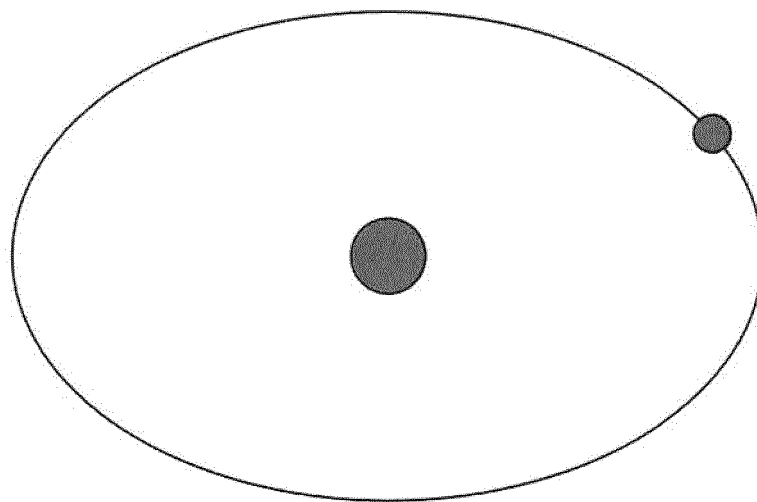


Figure 2

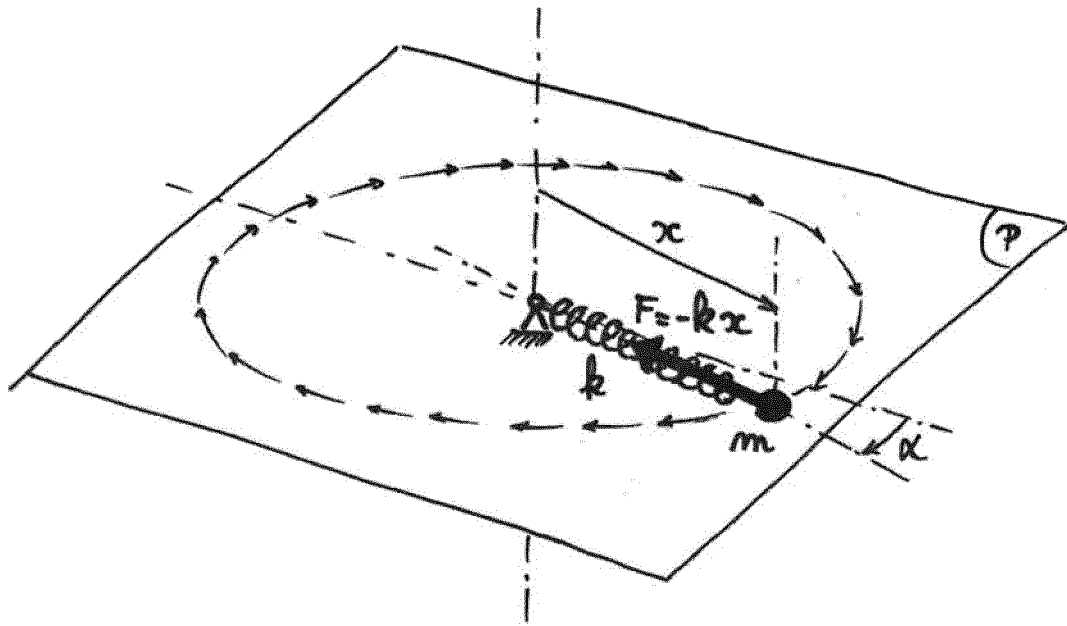


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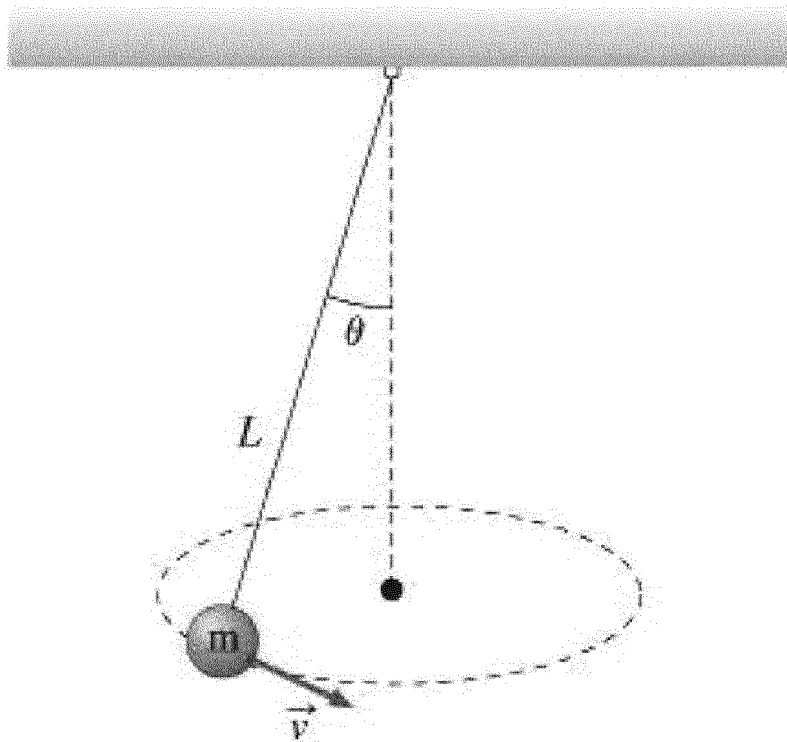


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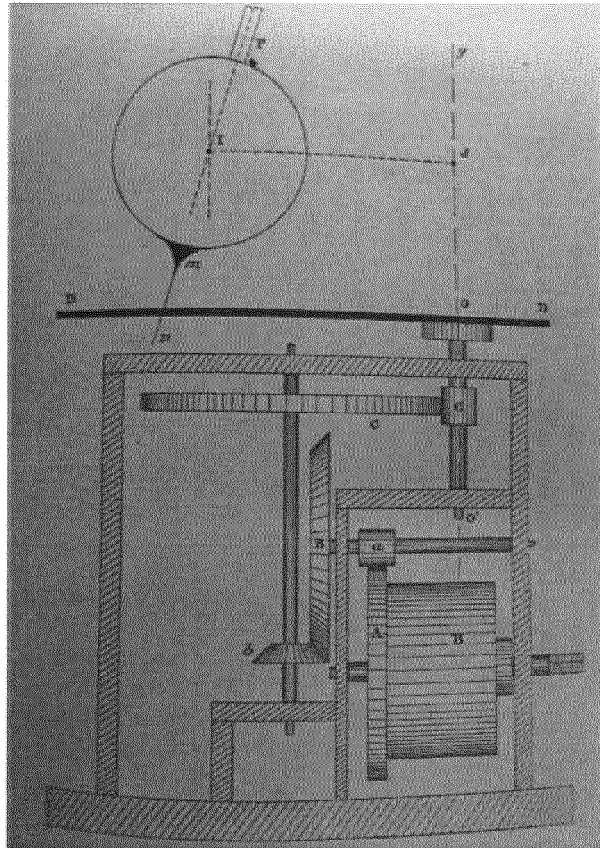


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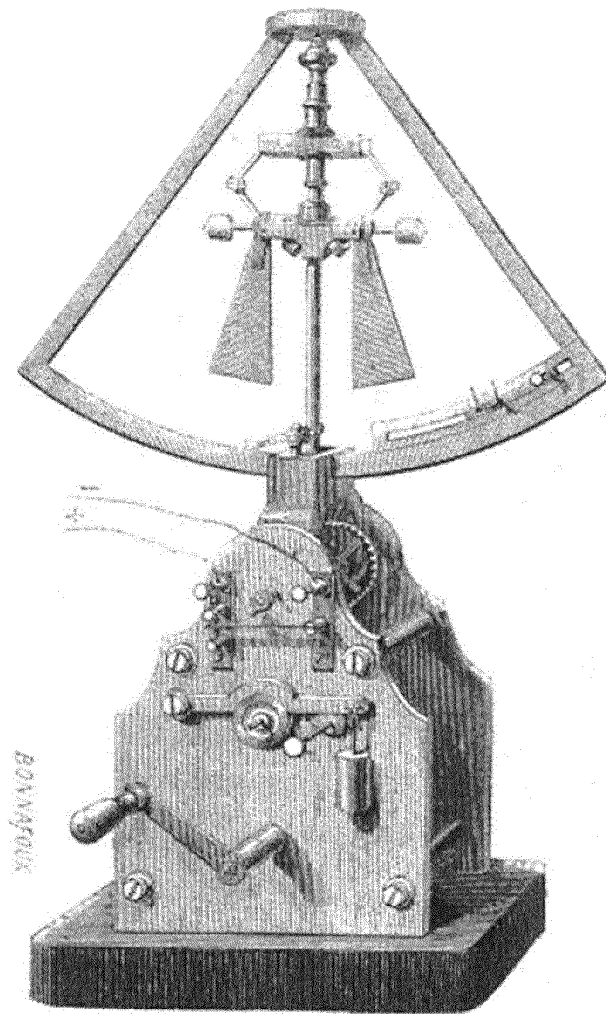


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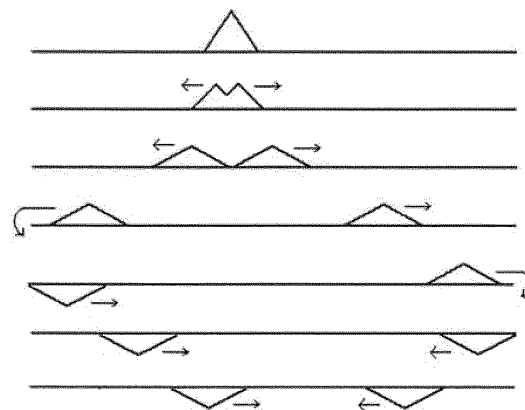


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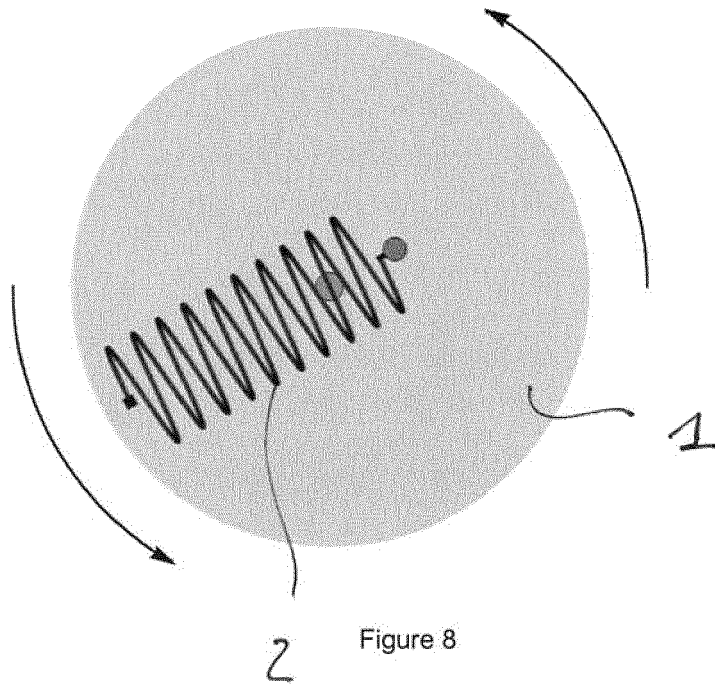


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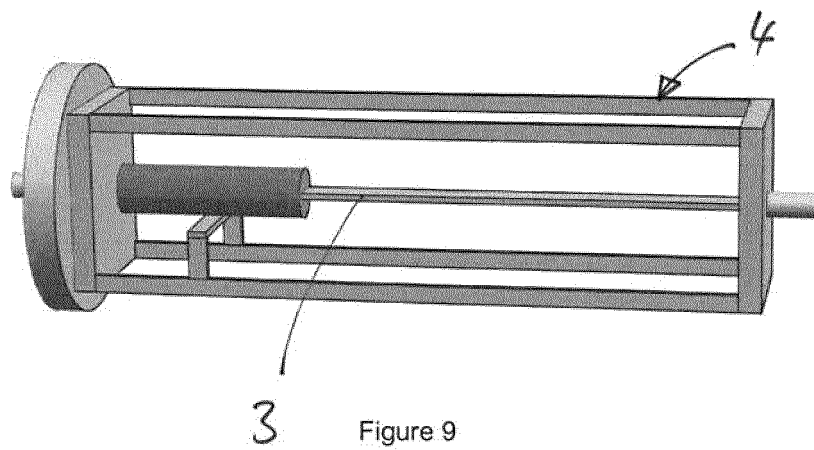


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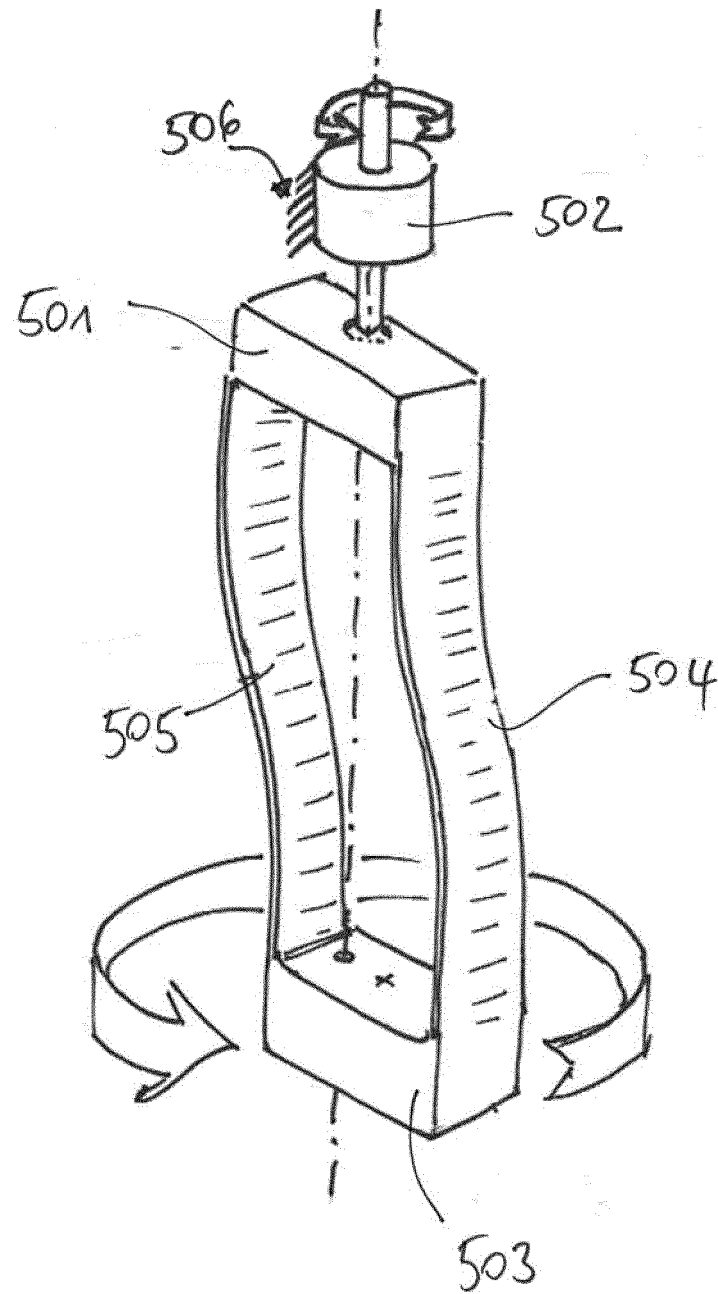


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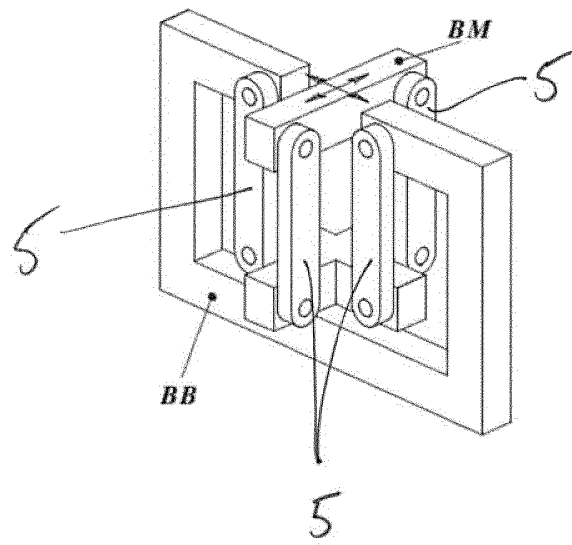


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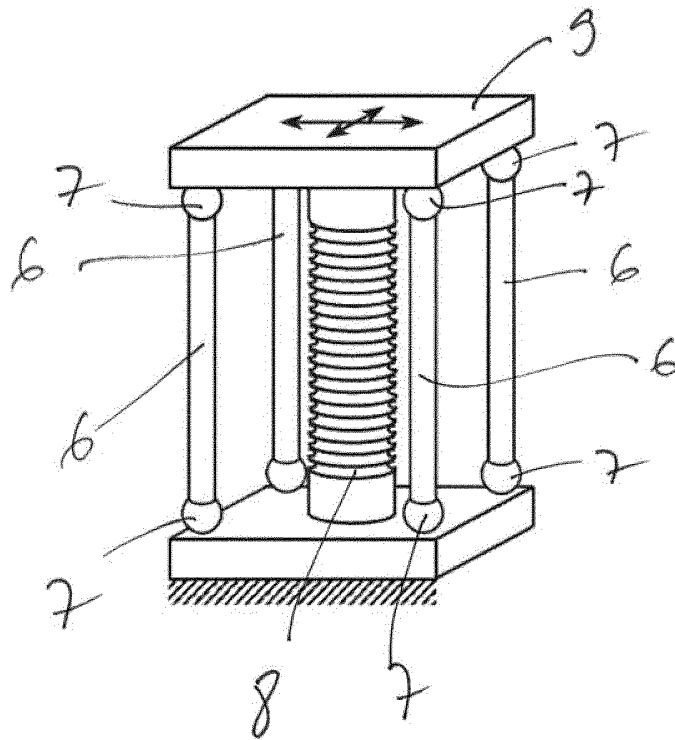


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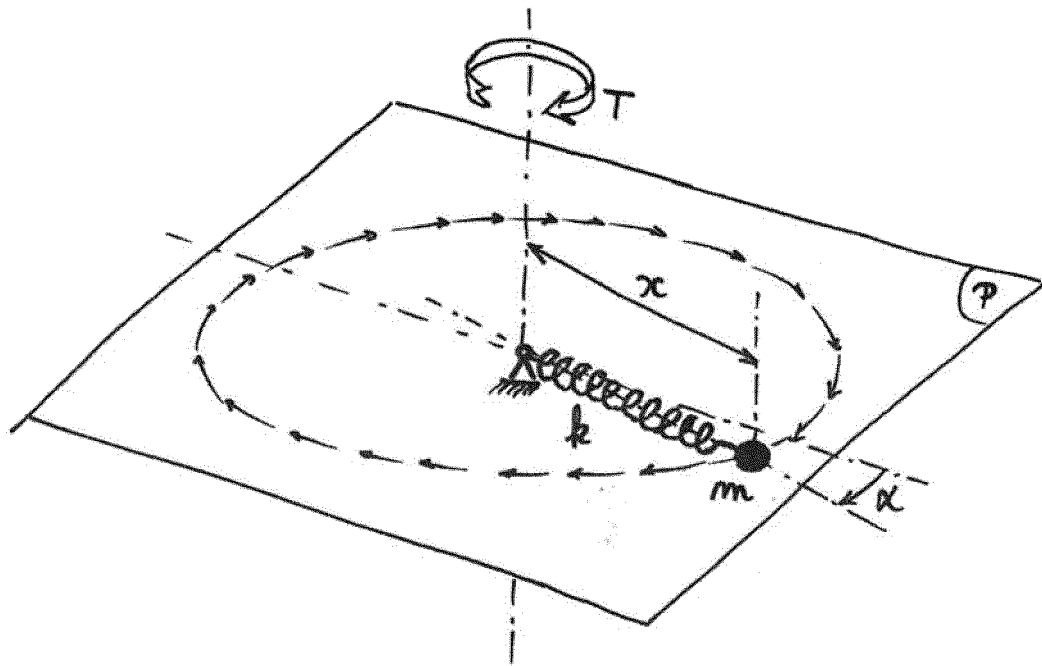


Figure 13

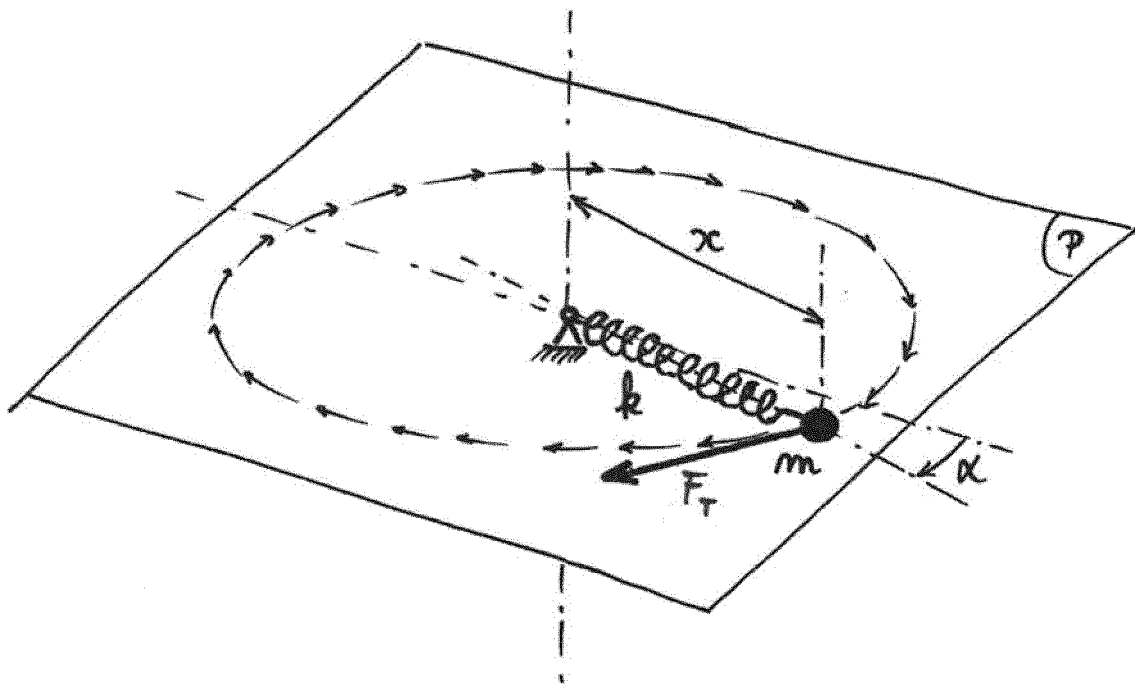


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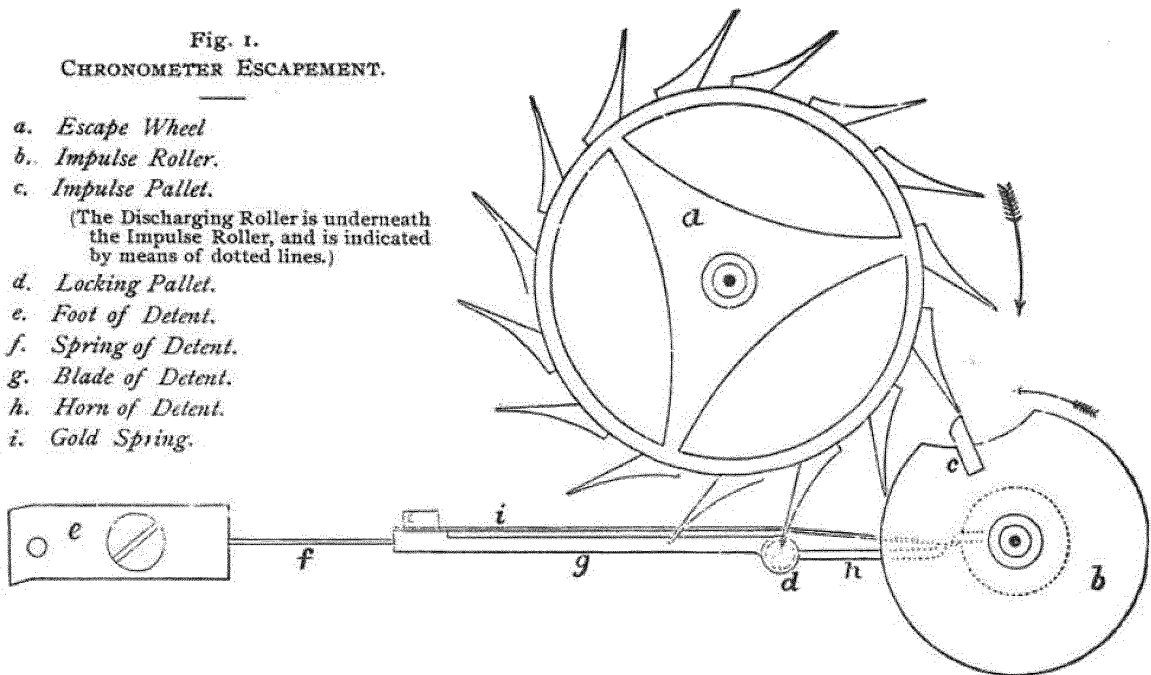


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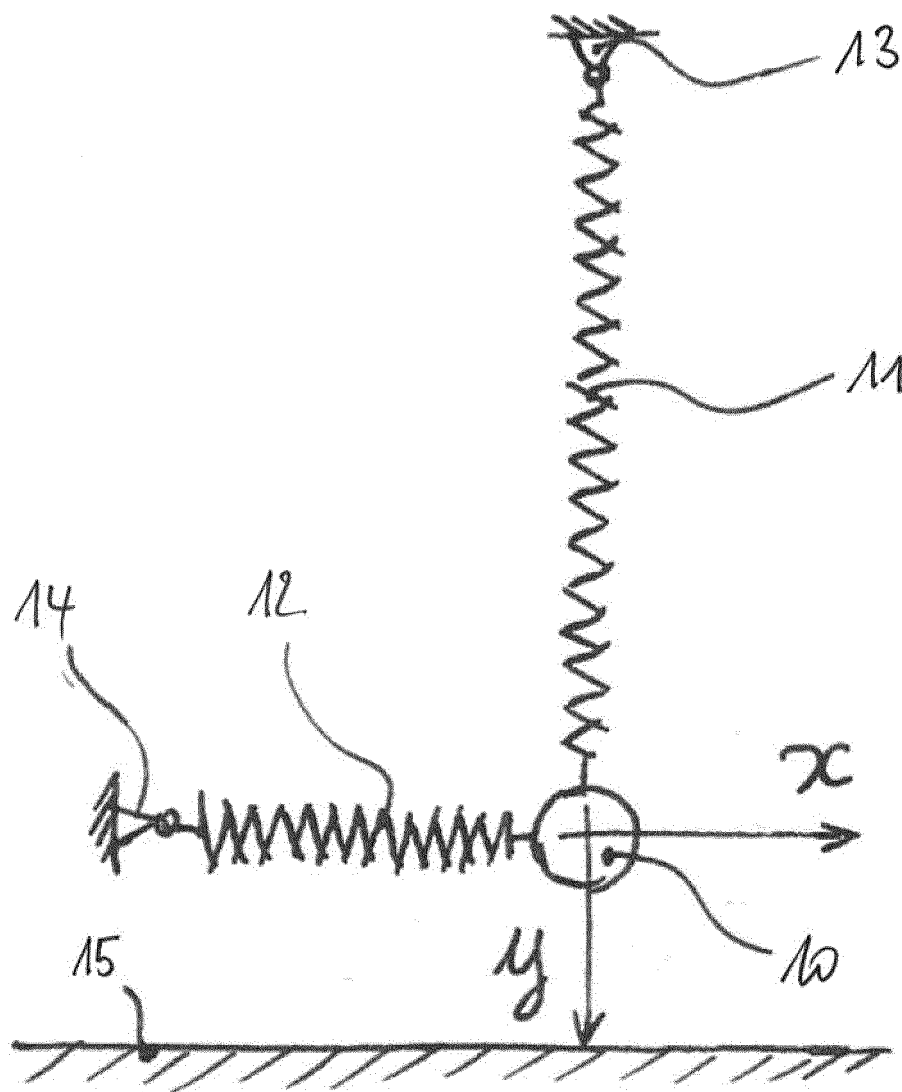


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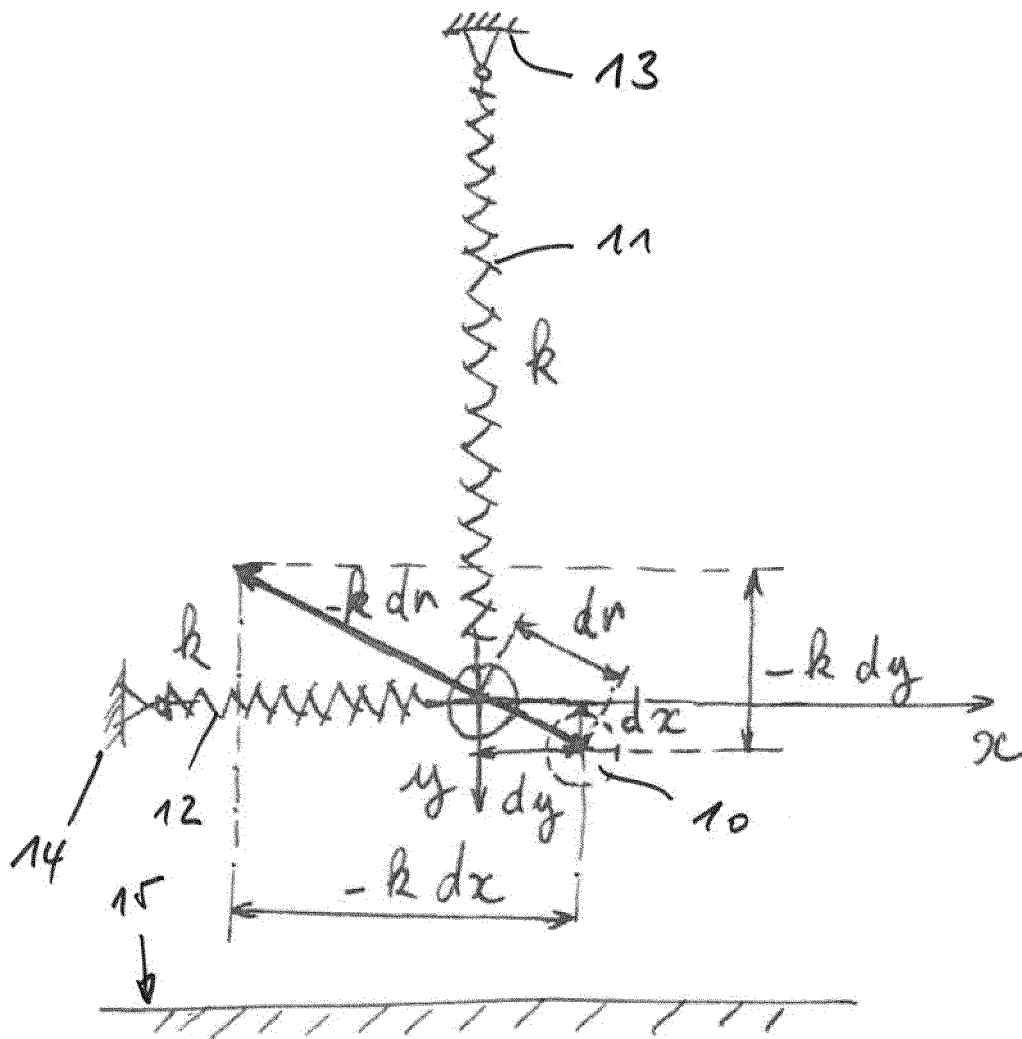


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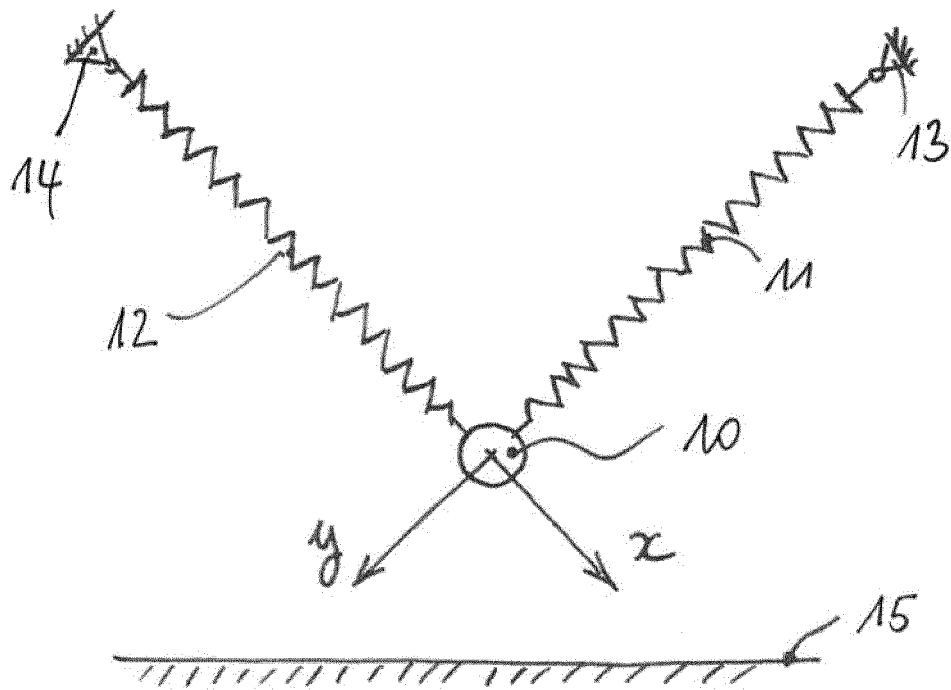
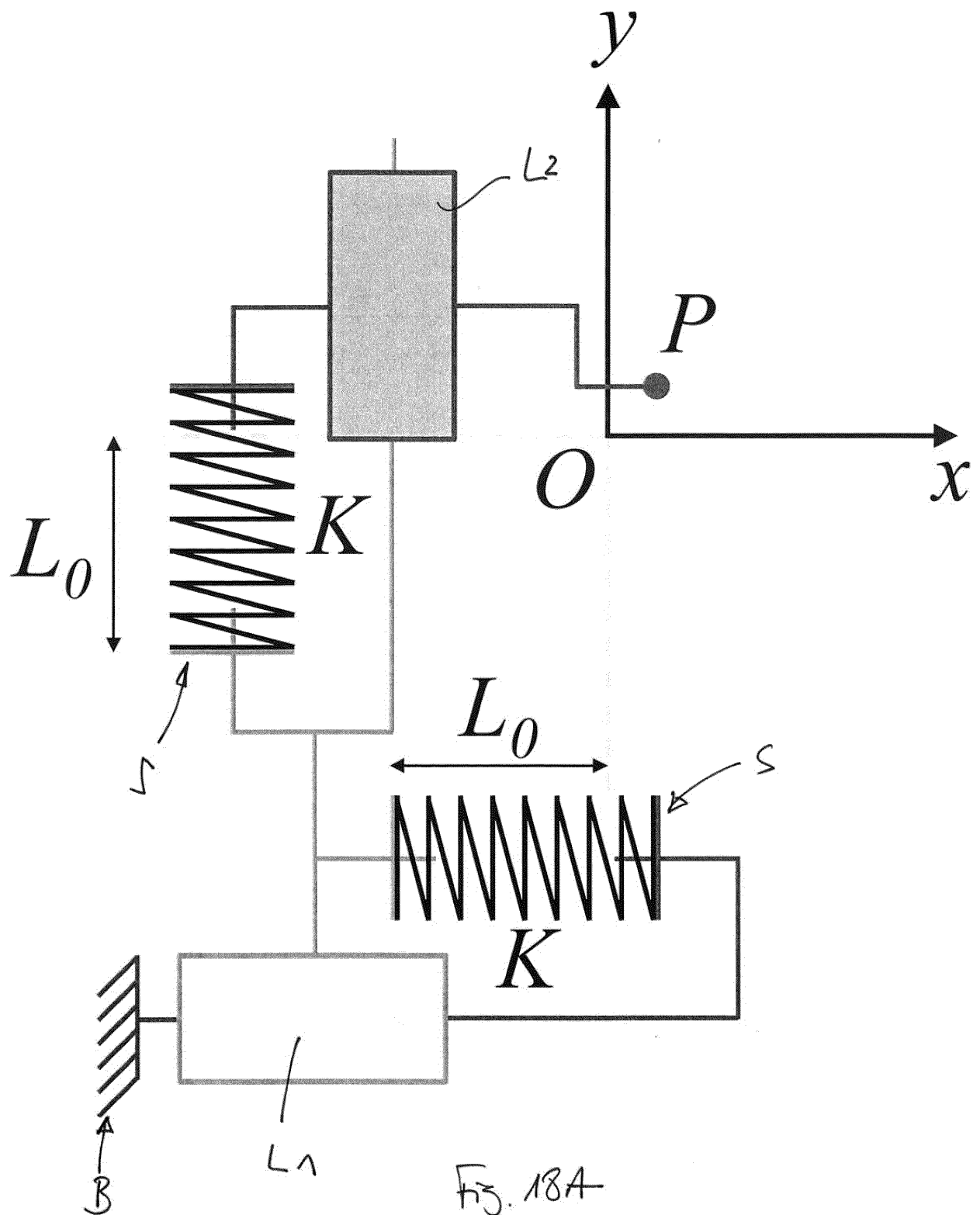


Figure 18



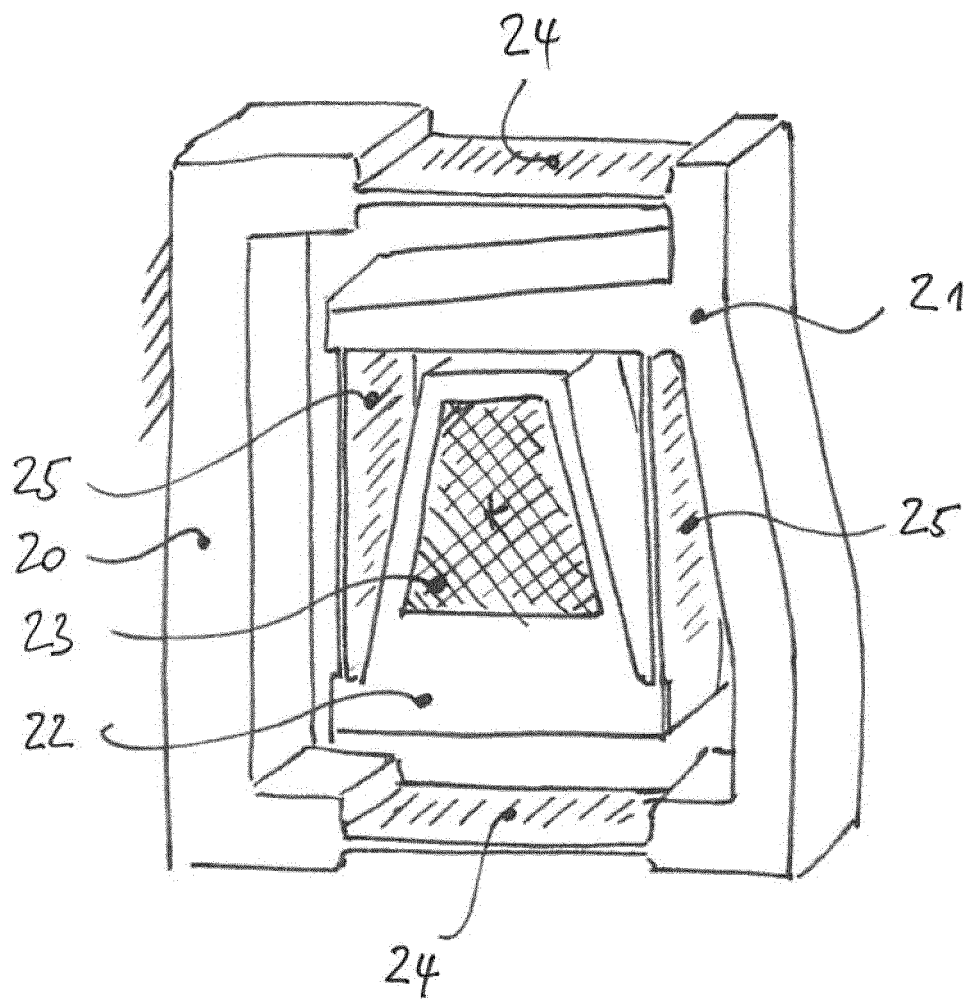


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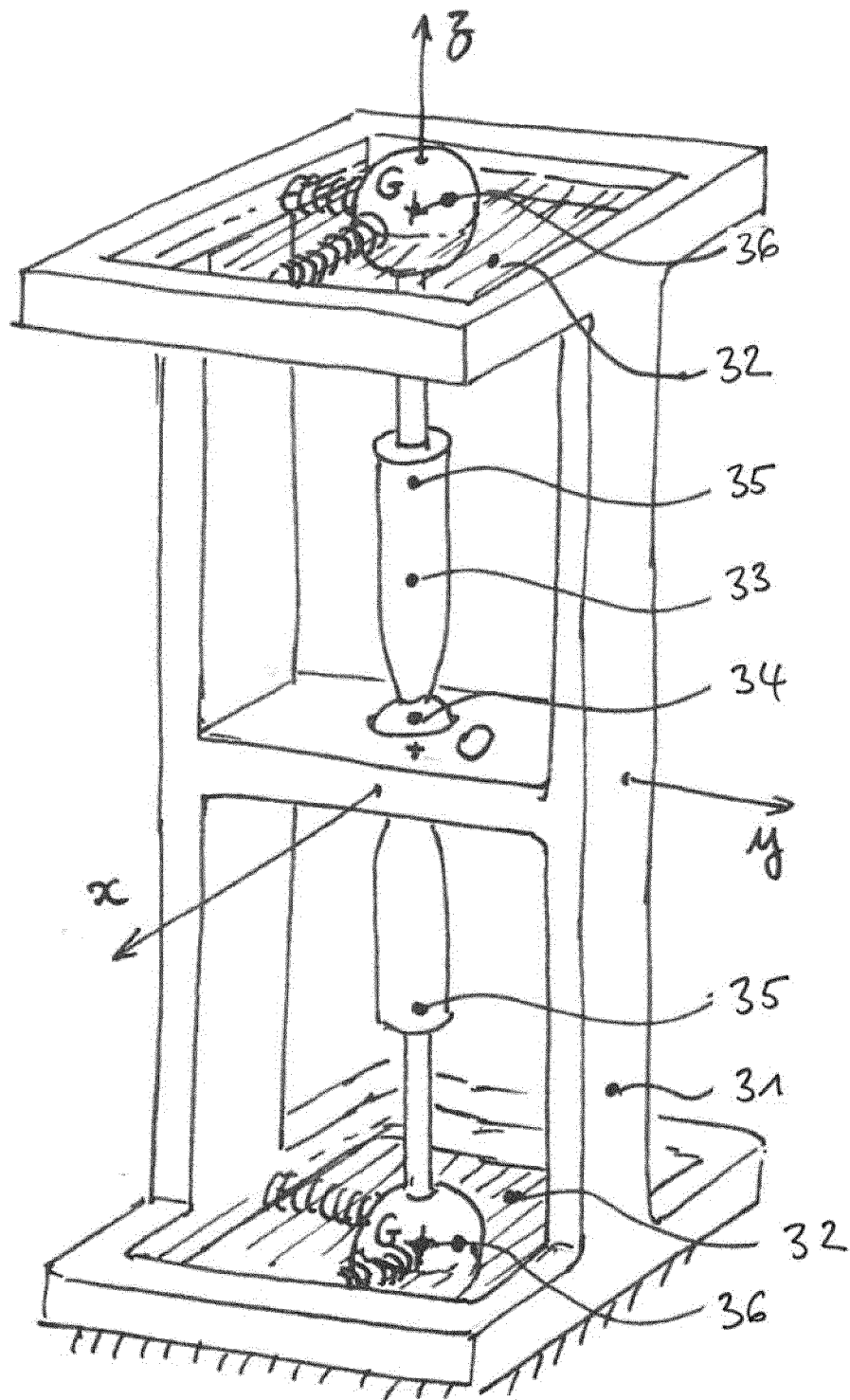


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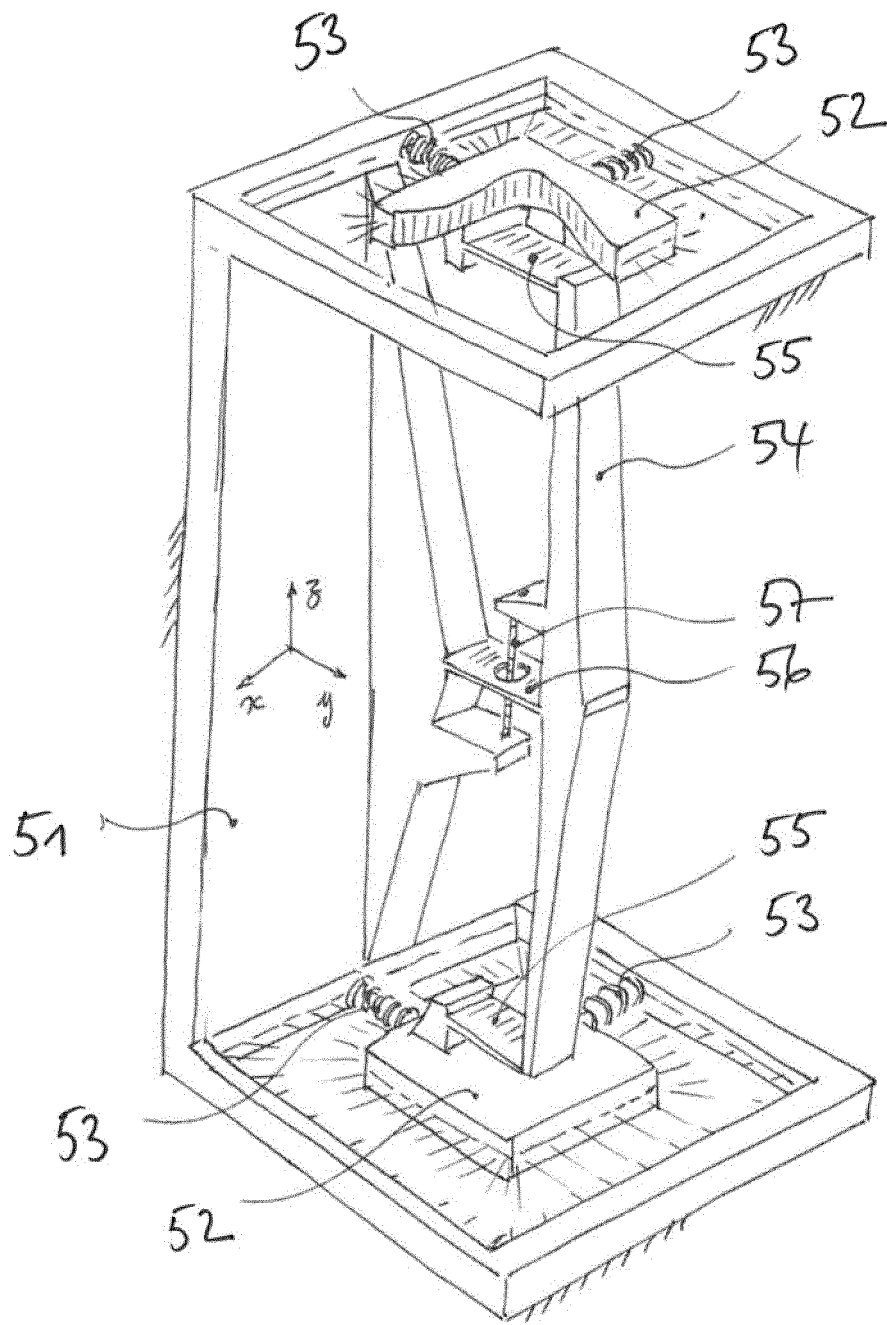


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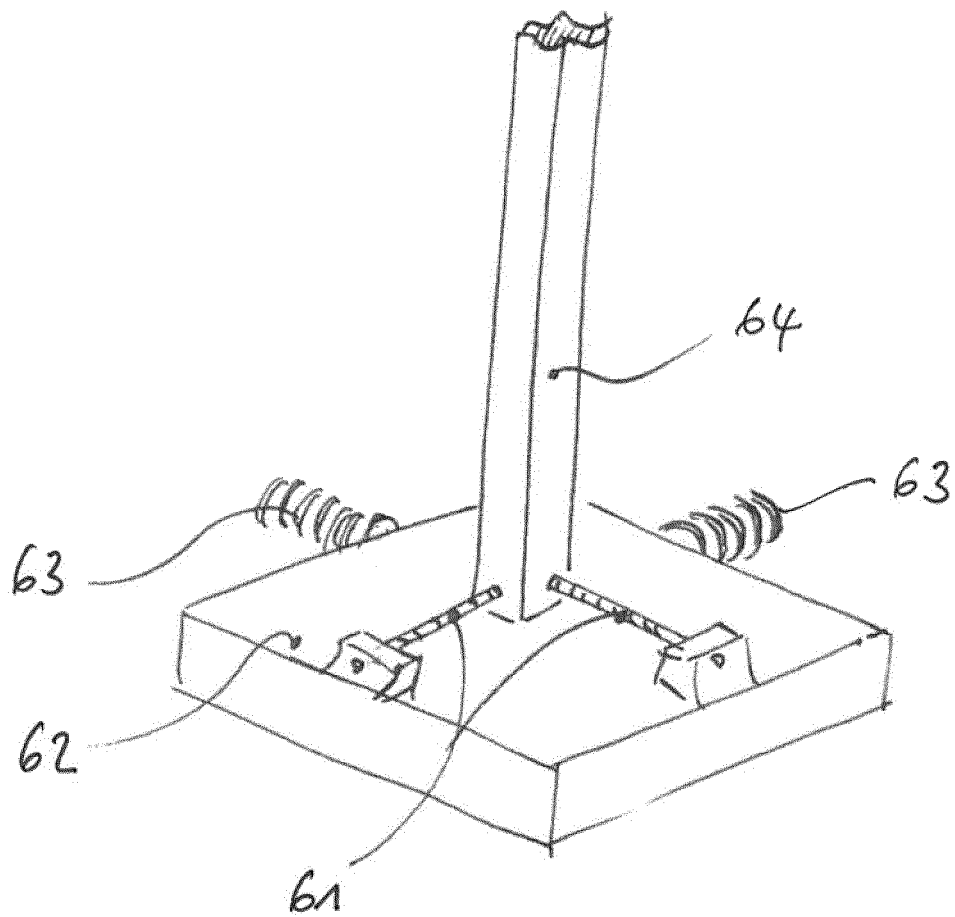


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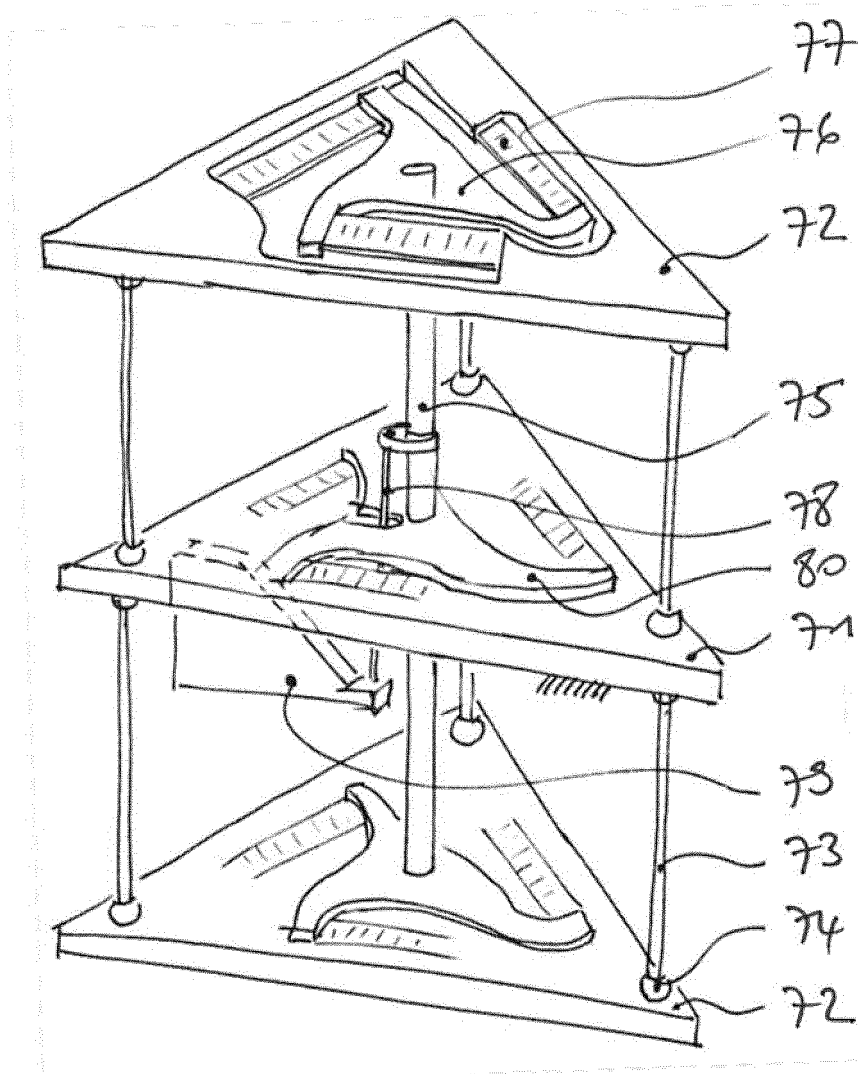


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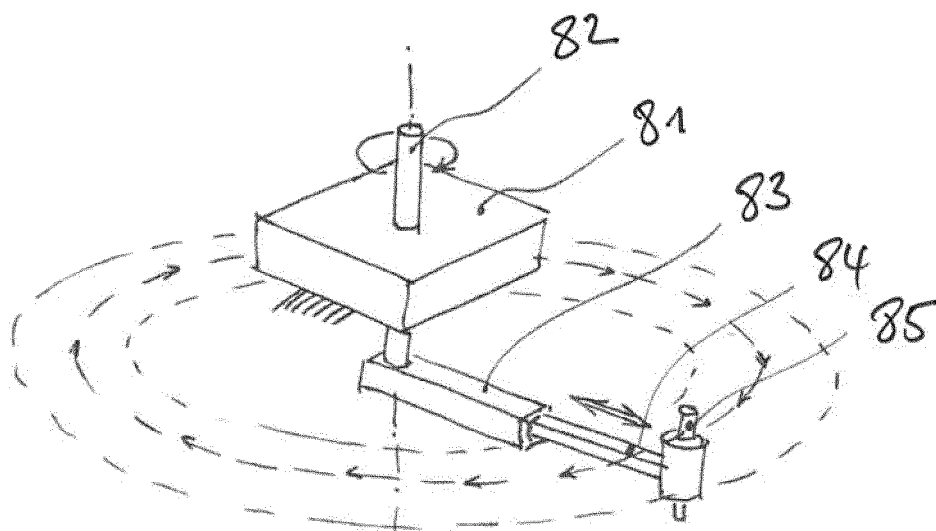


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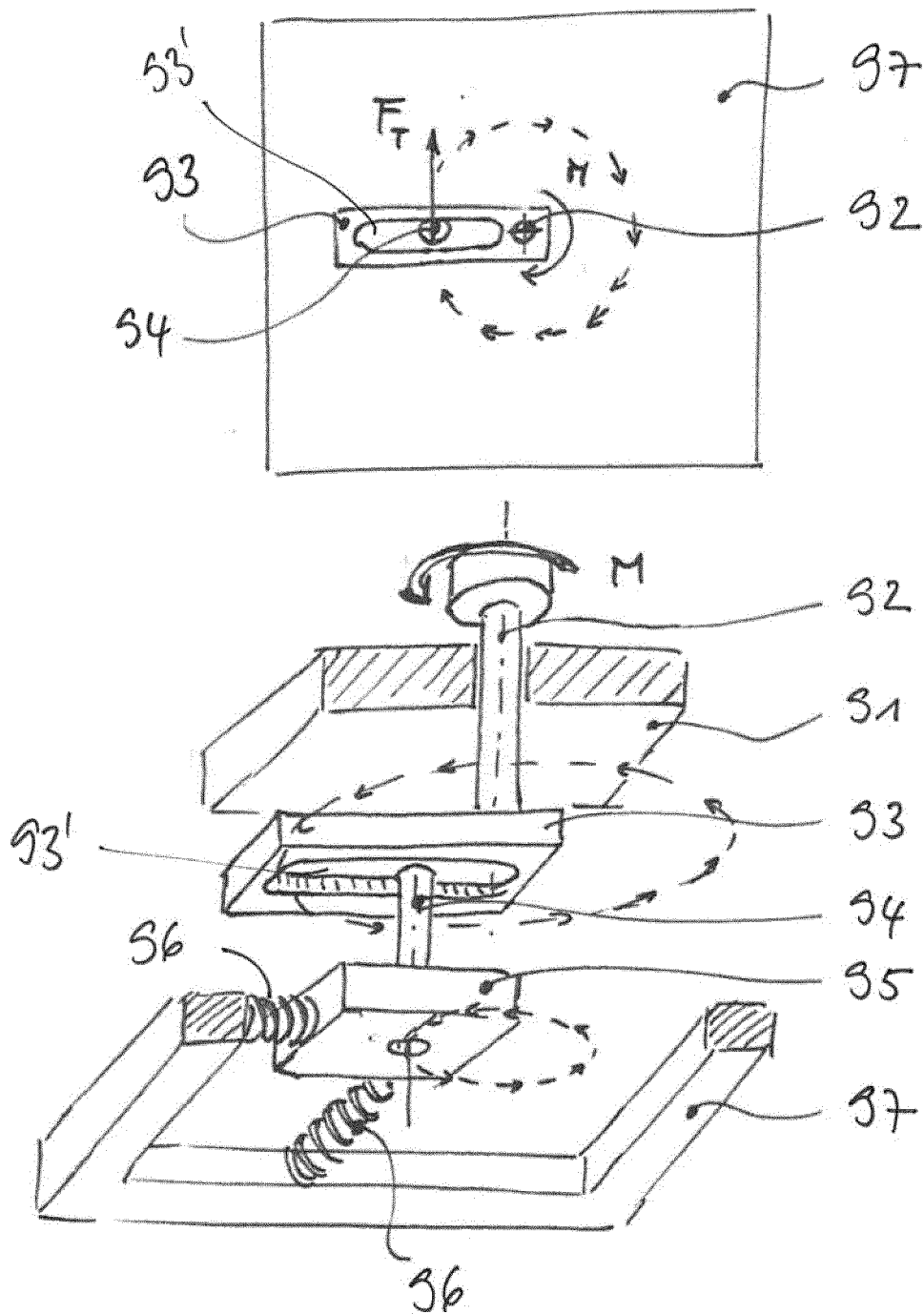


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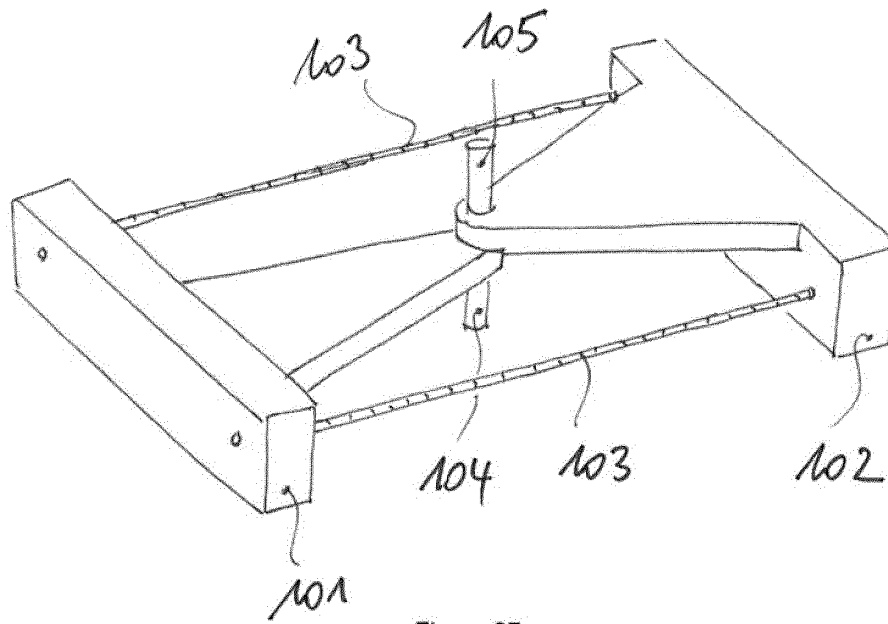


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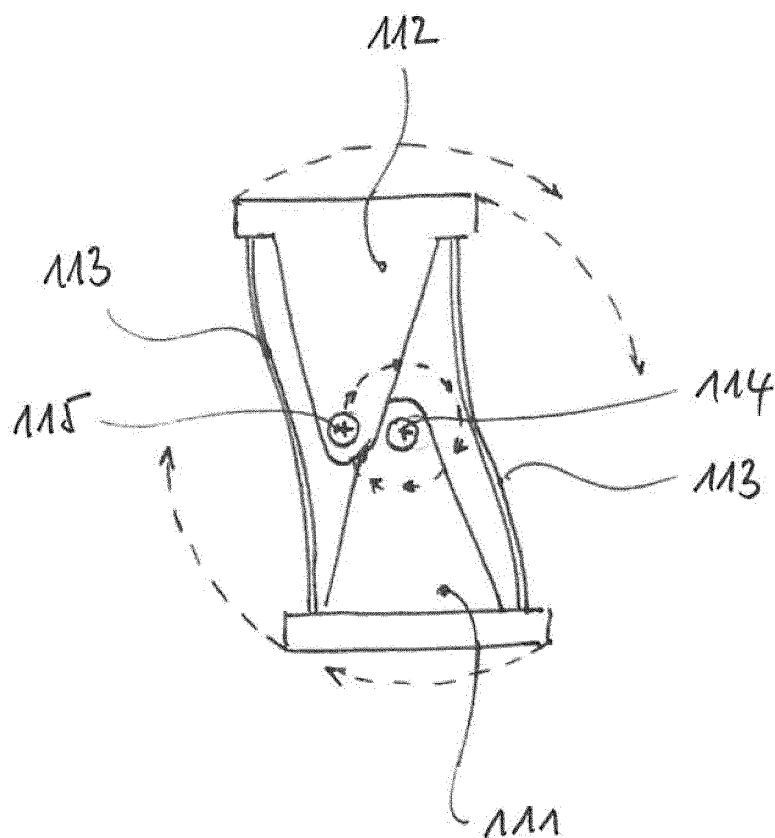


Figure 28

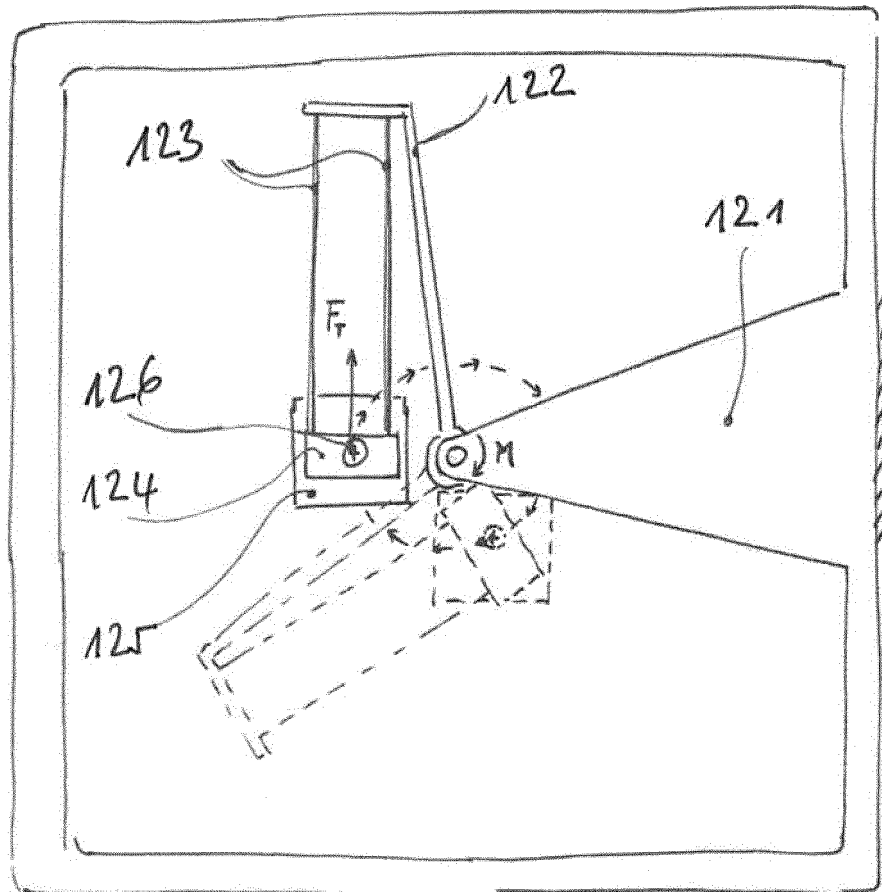


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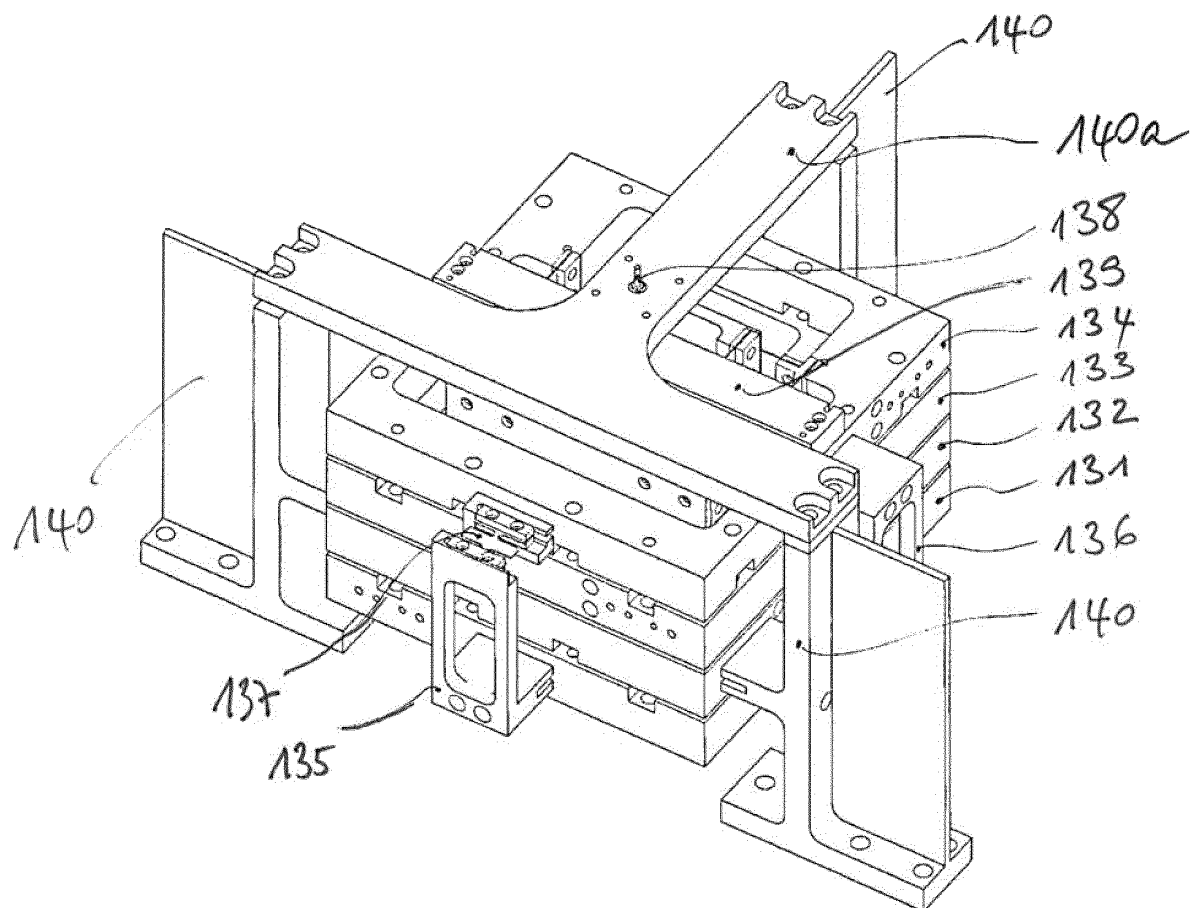


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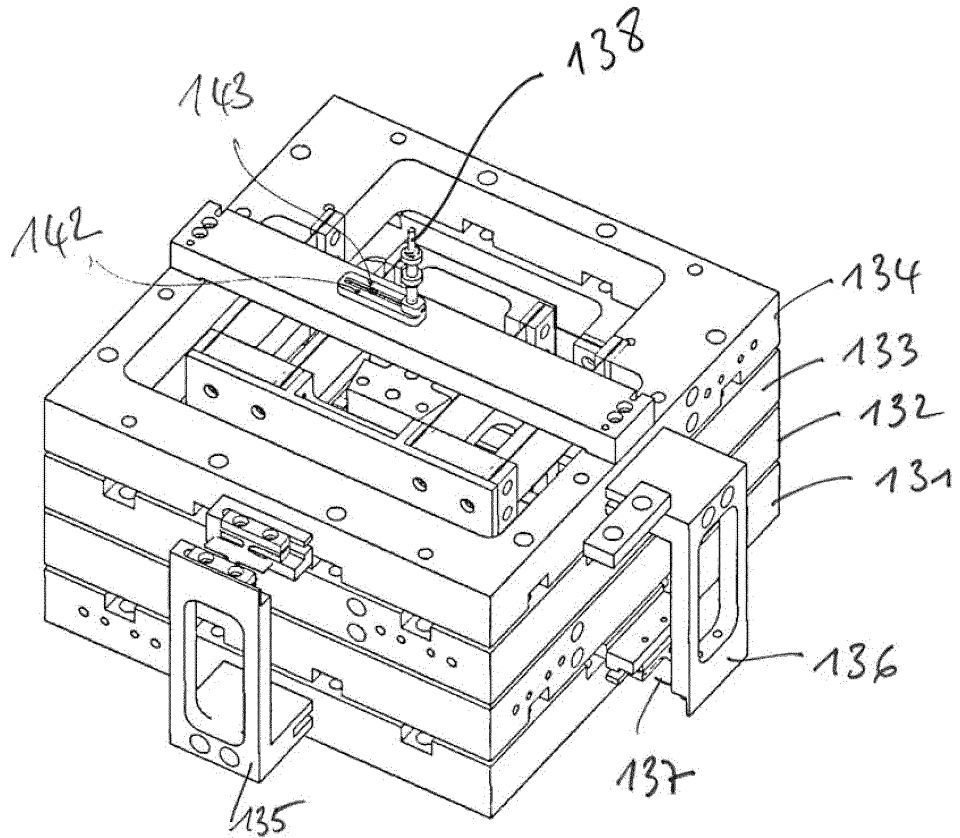


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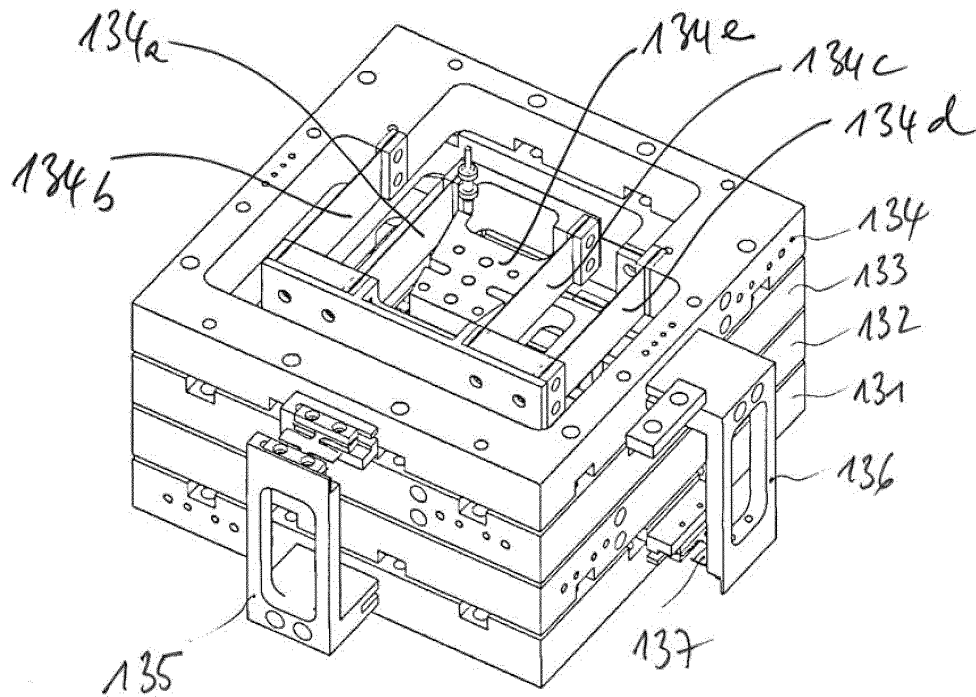


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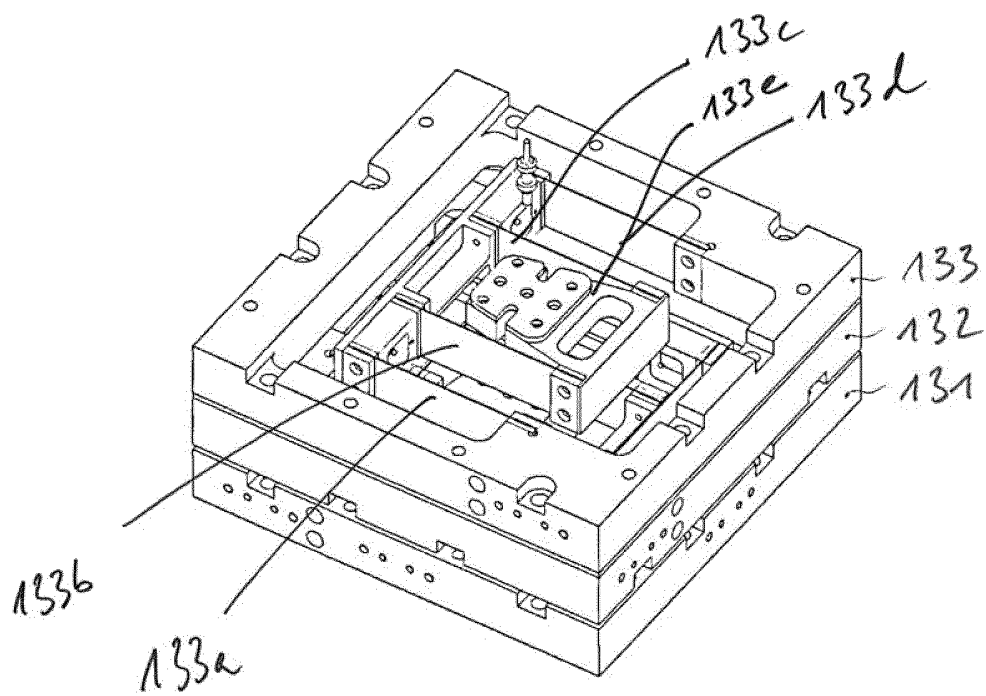


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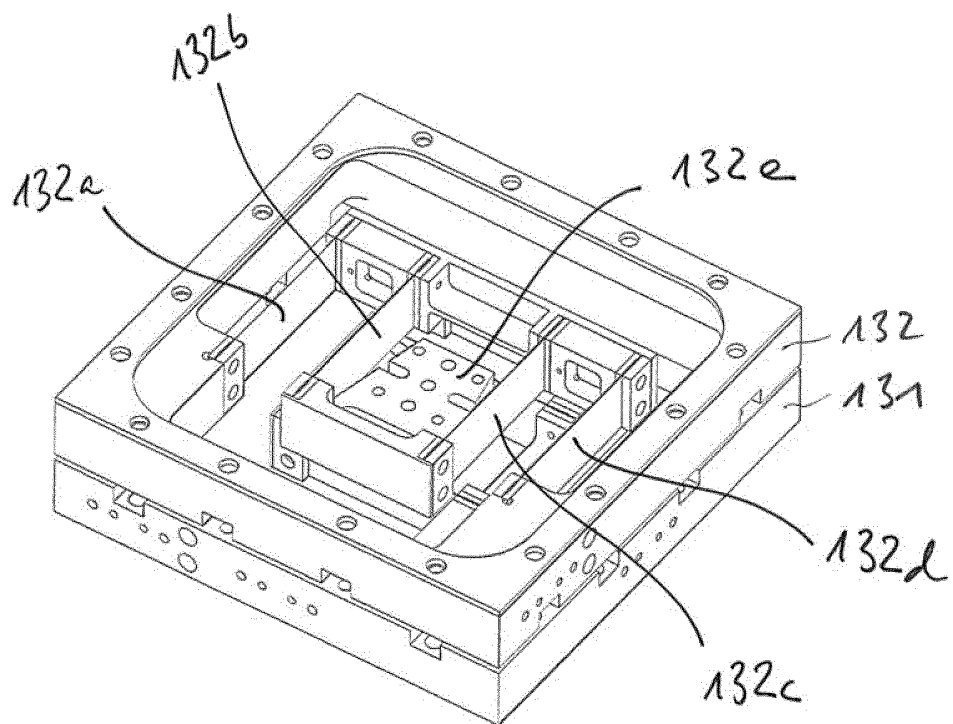


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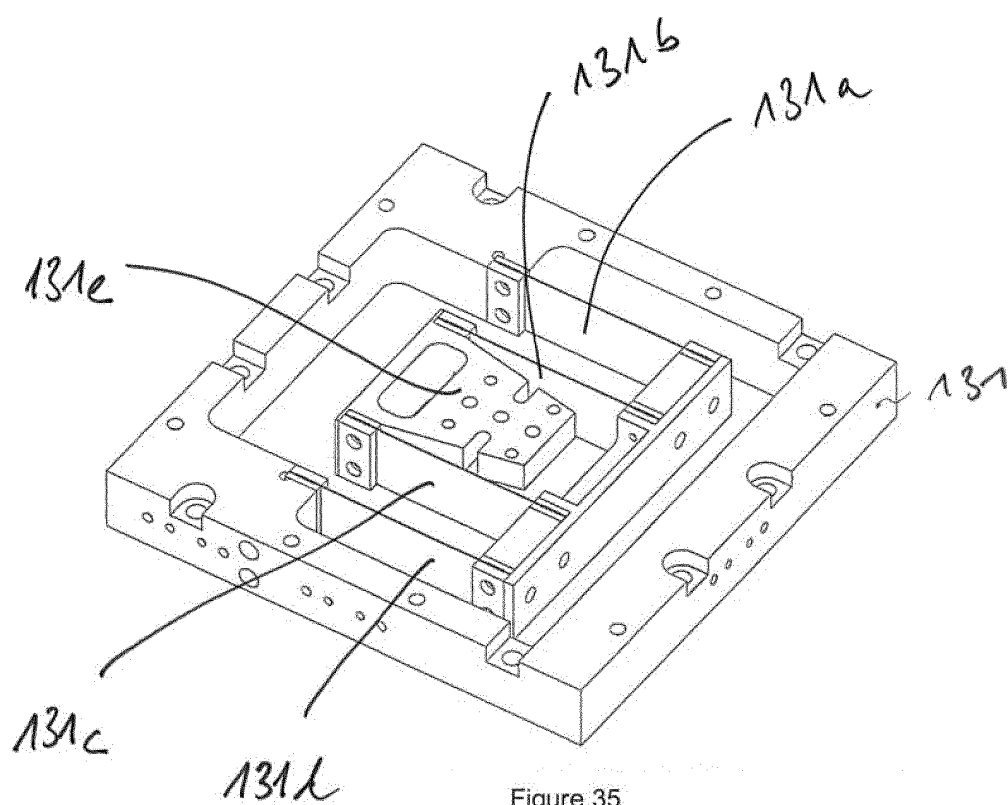


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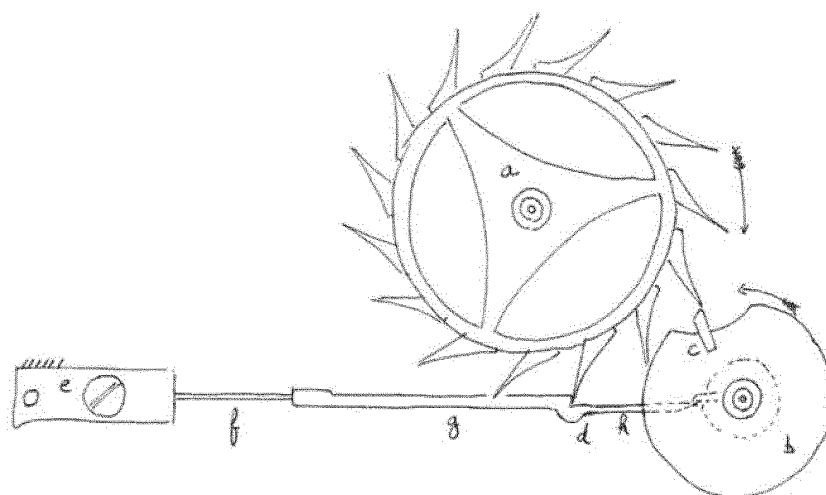


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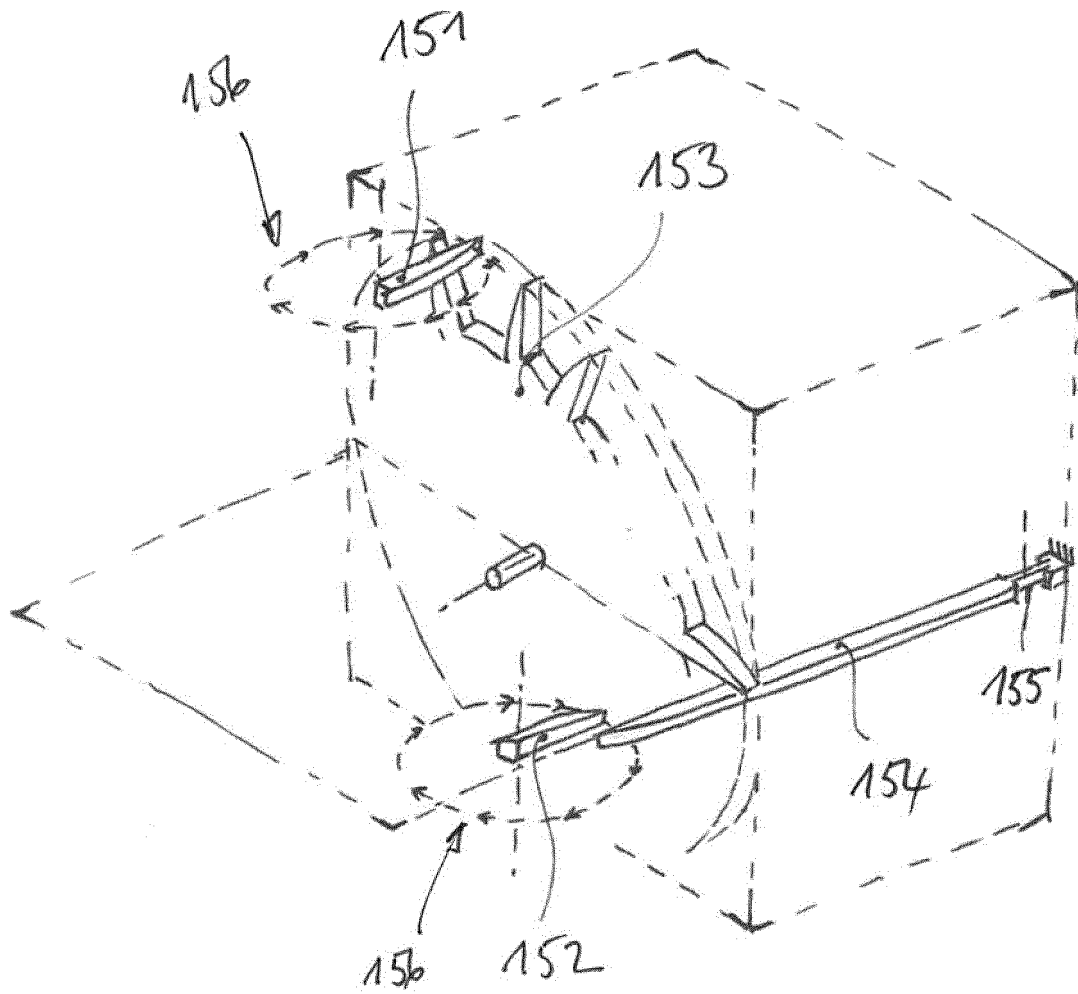


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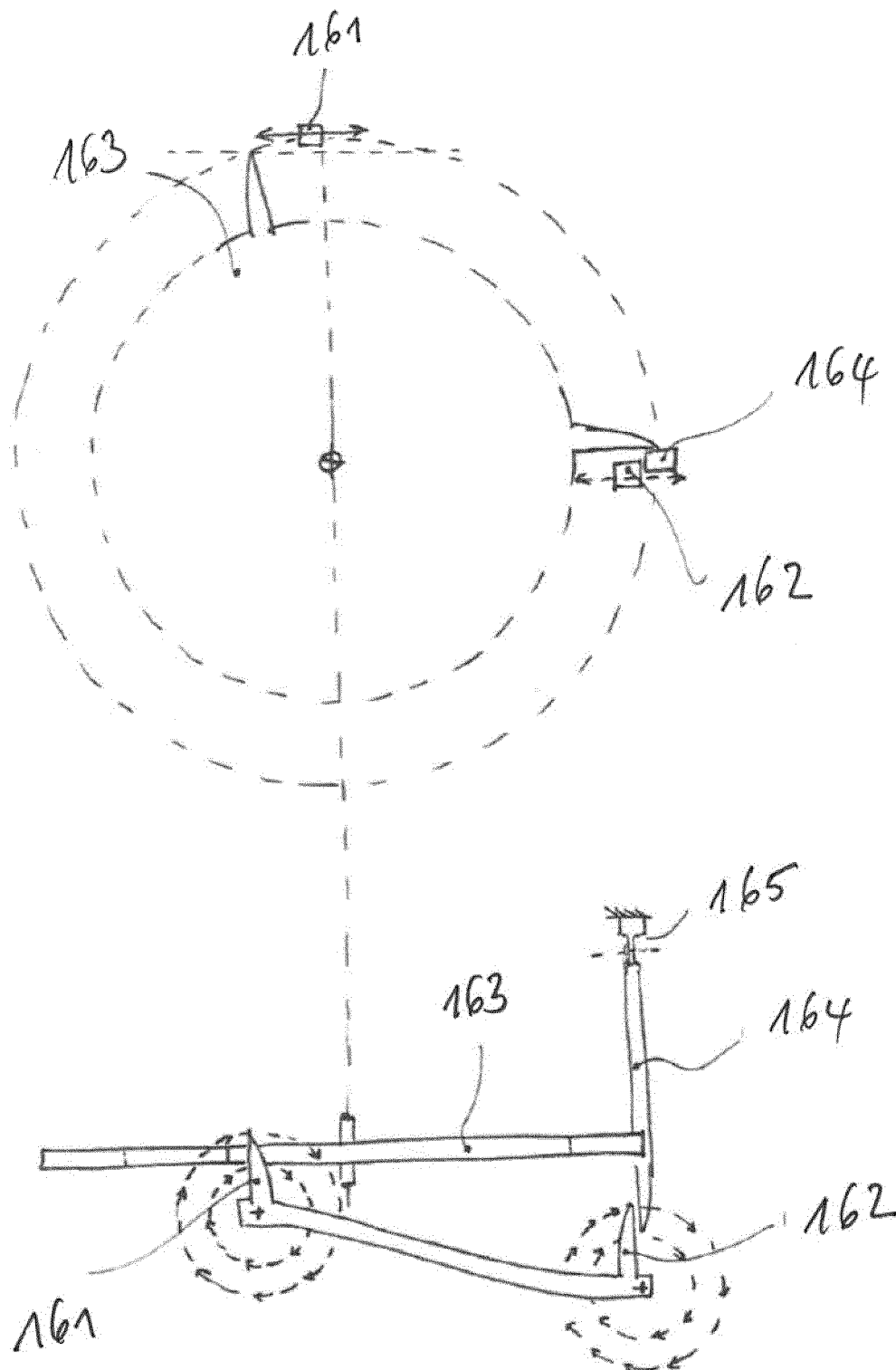


FIGURE 38

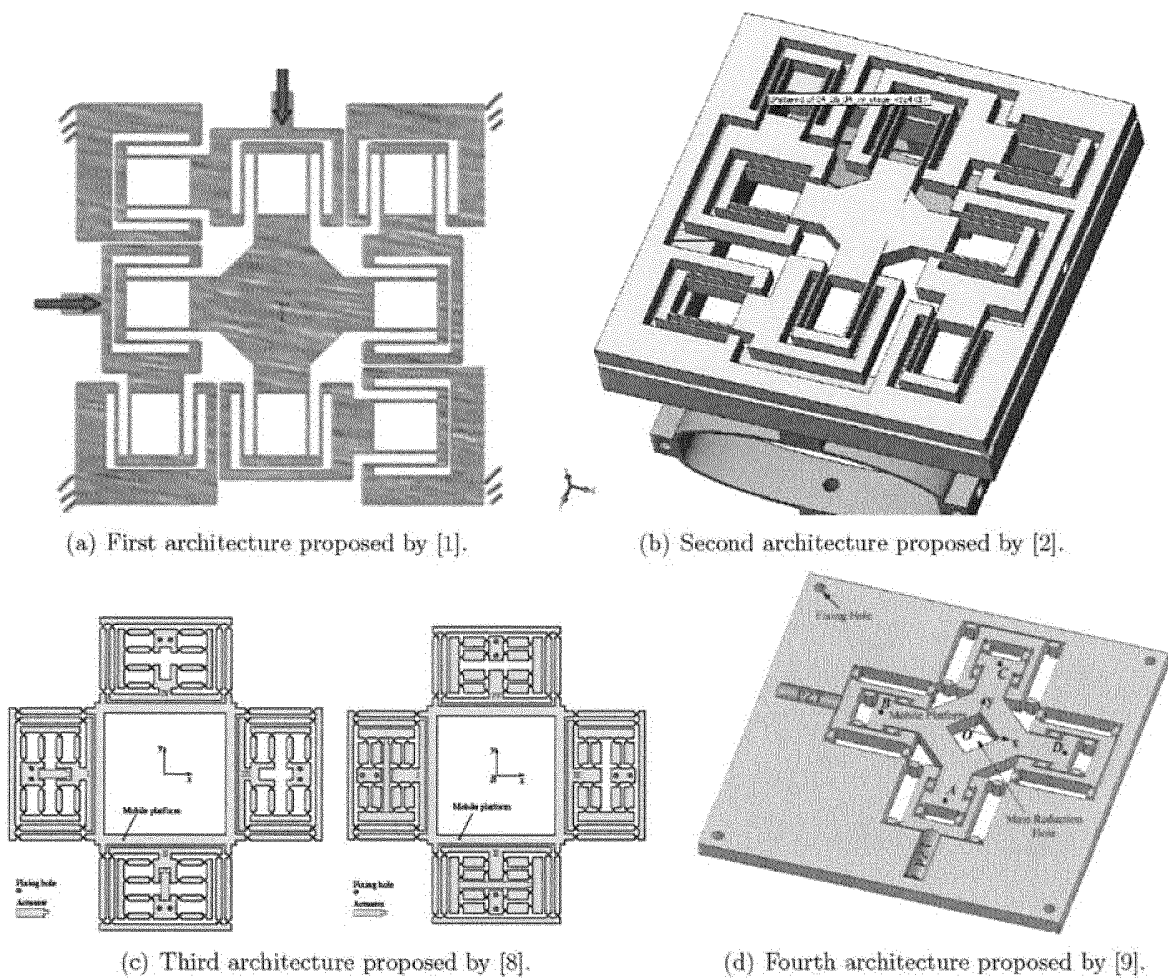


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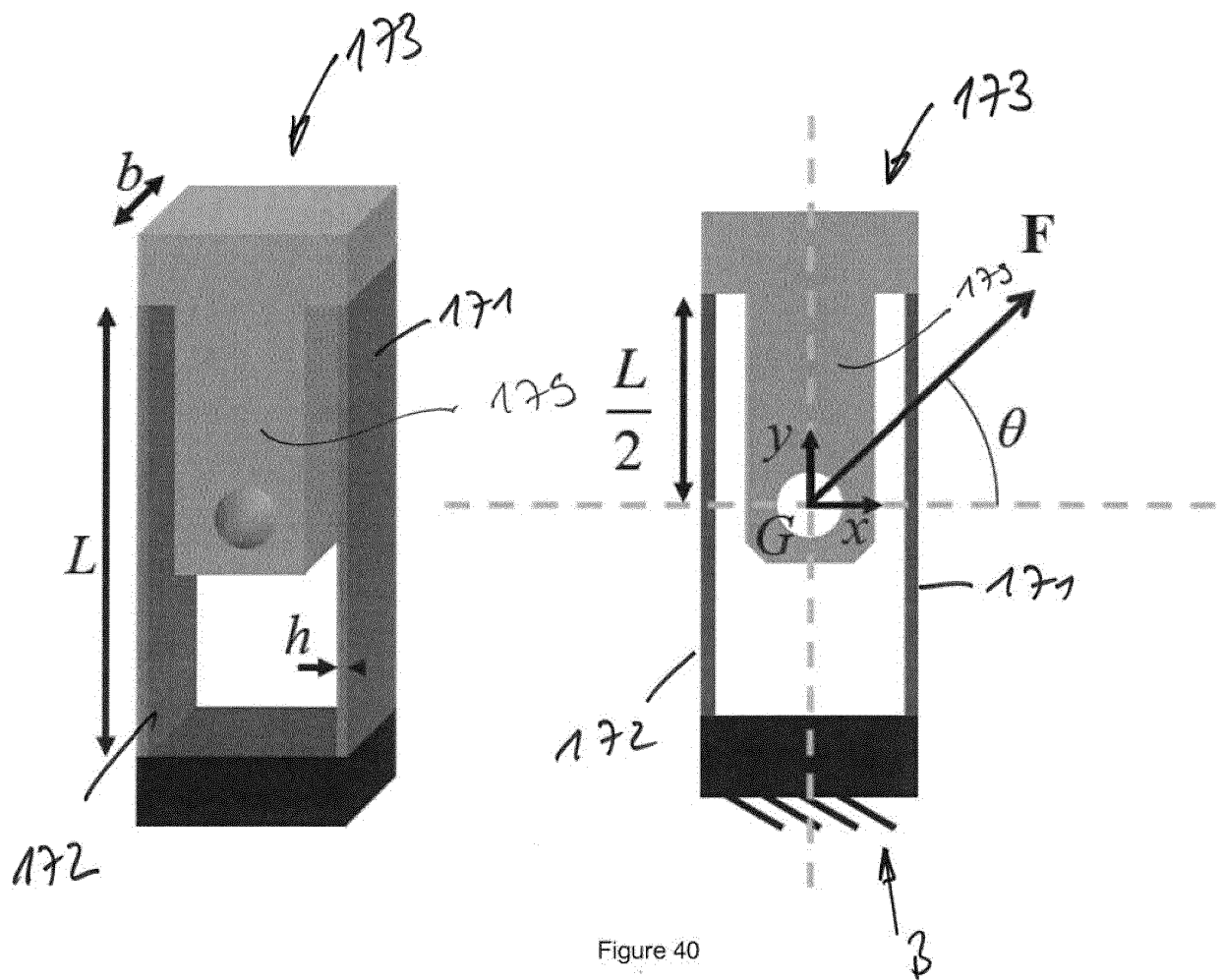


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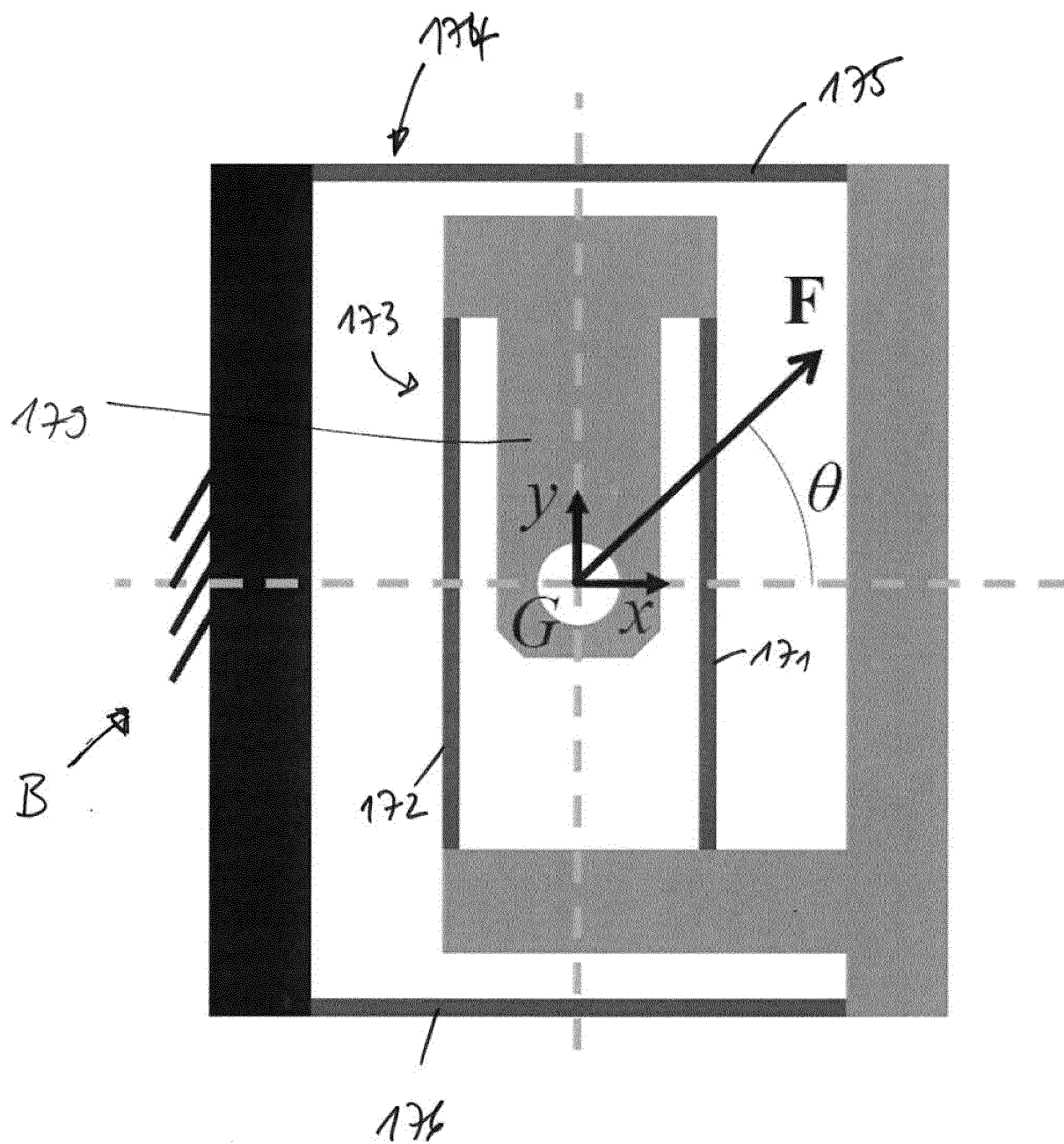


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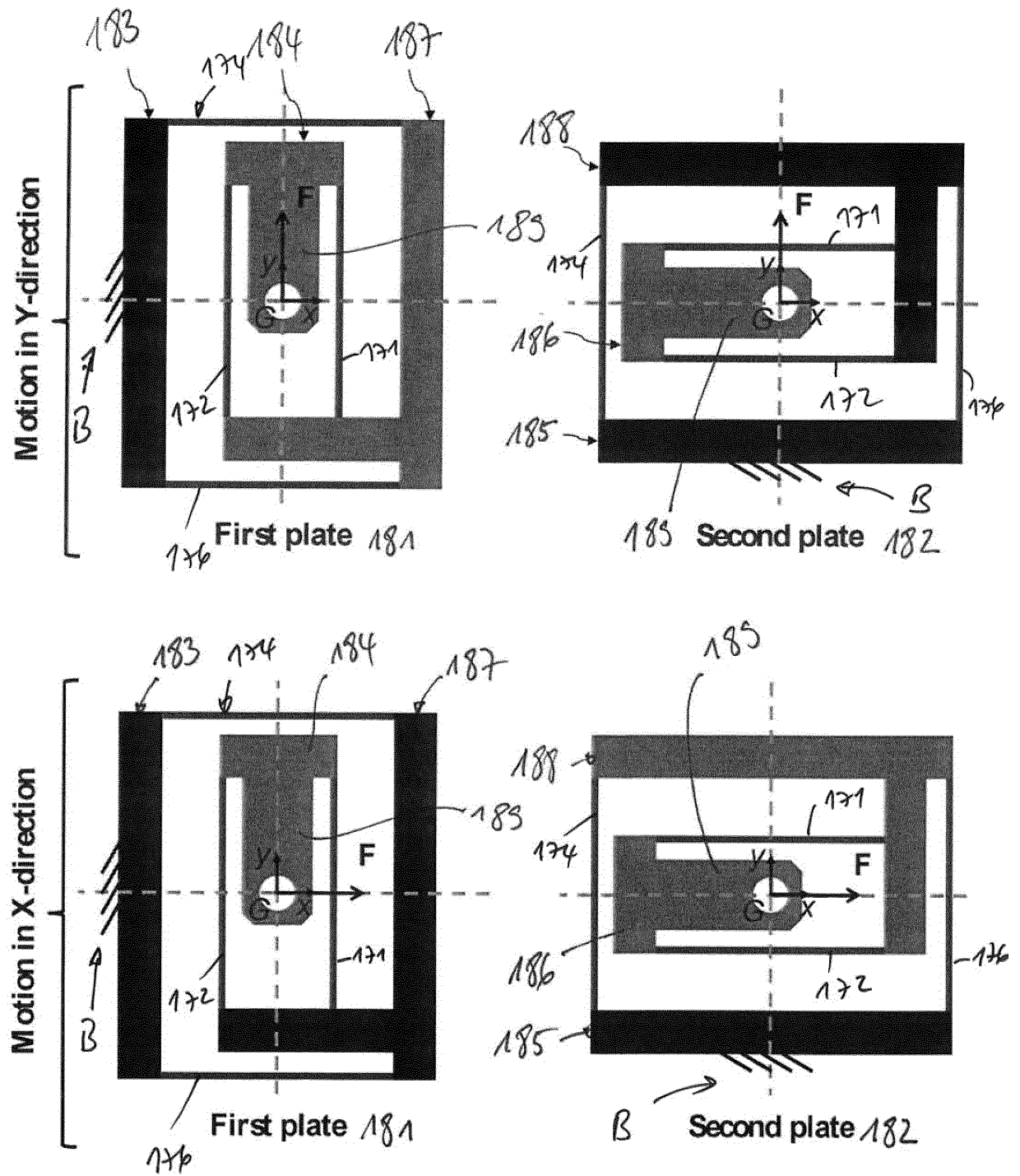


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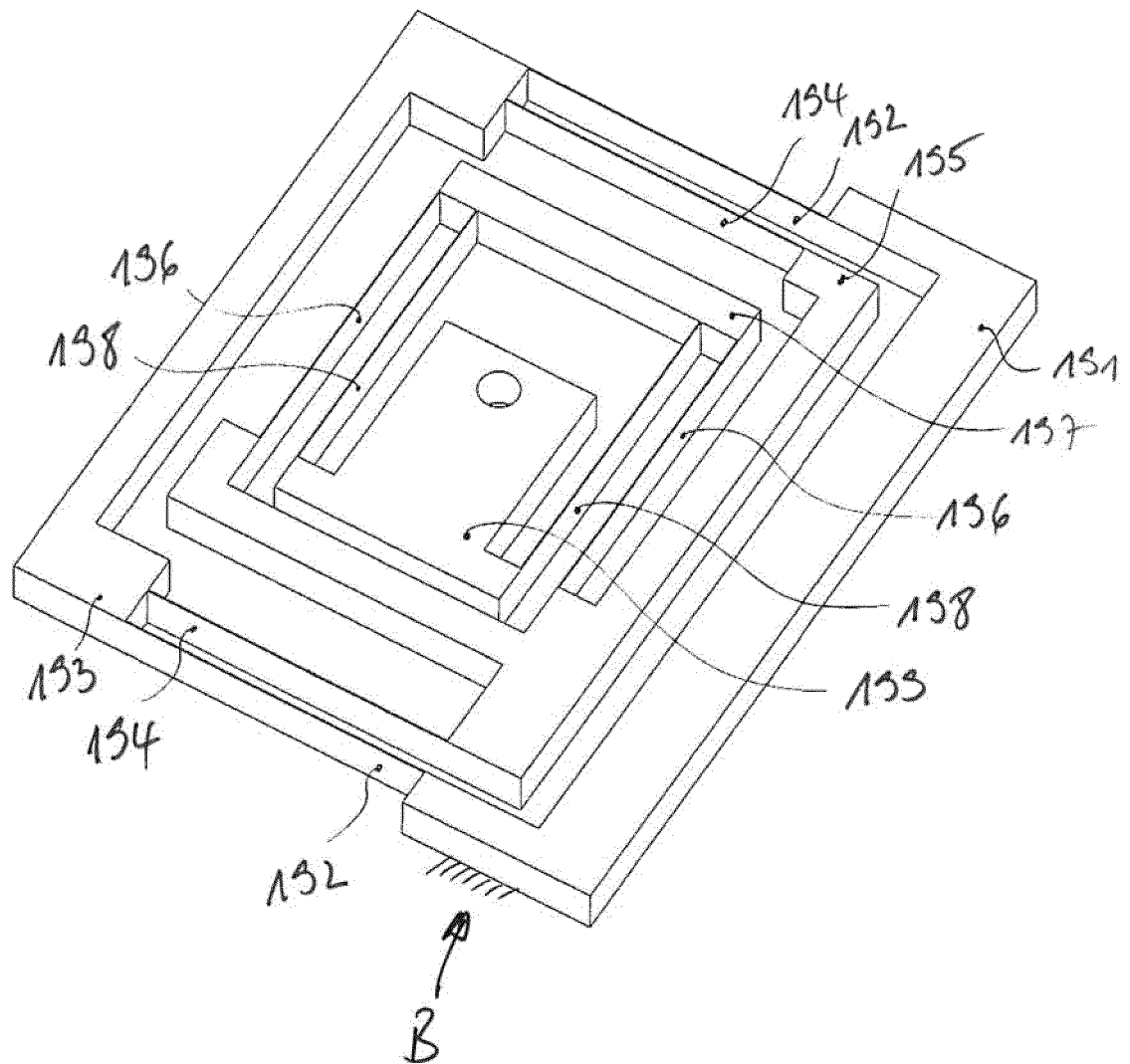


Figure 43

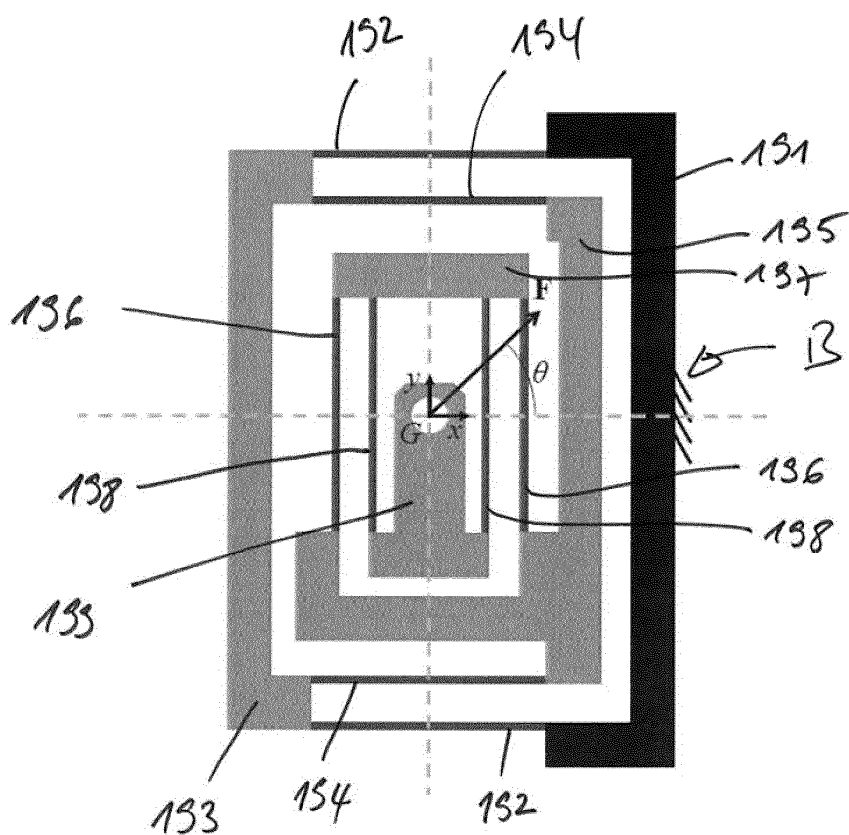


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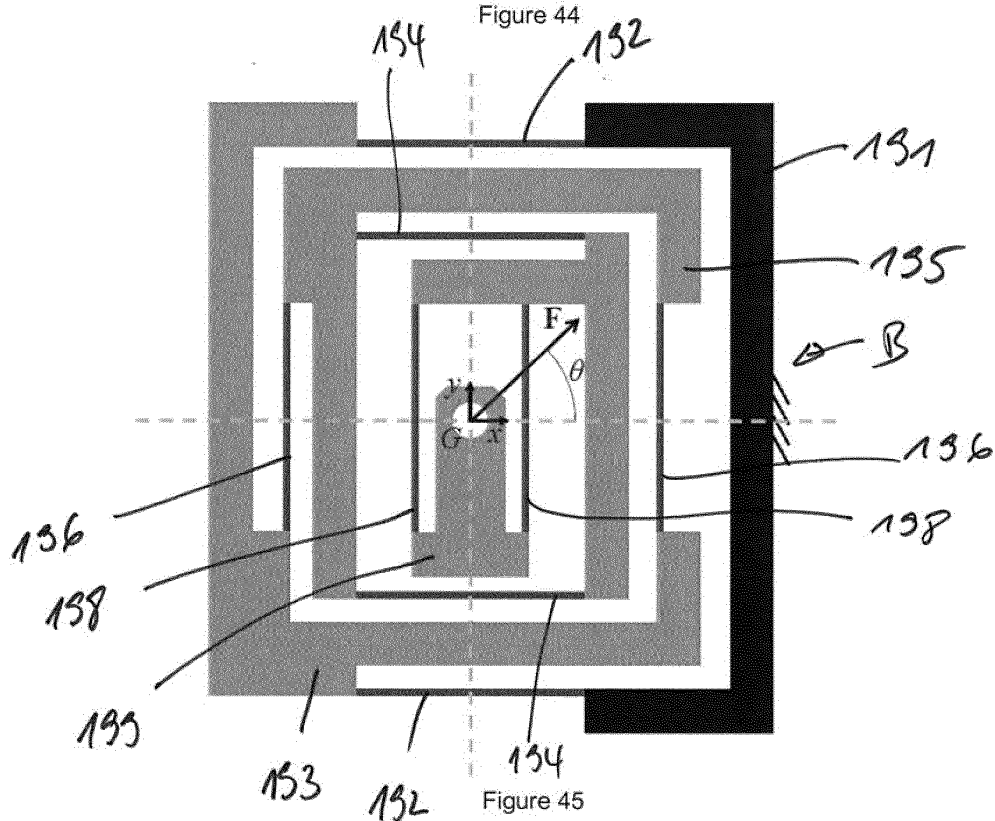


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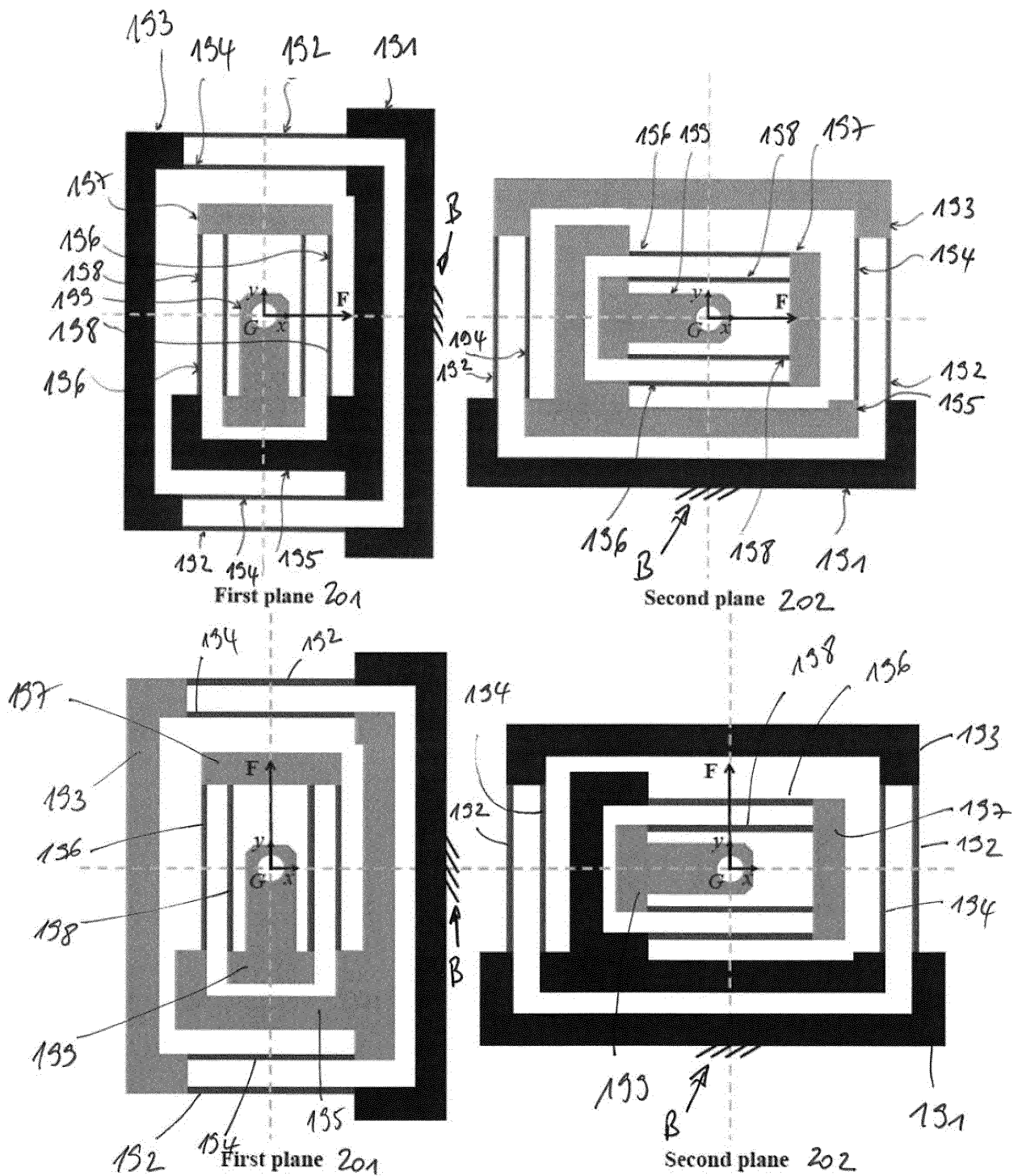


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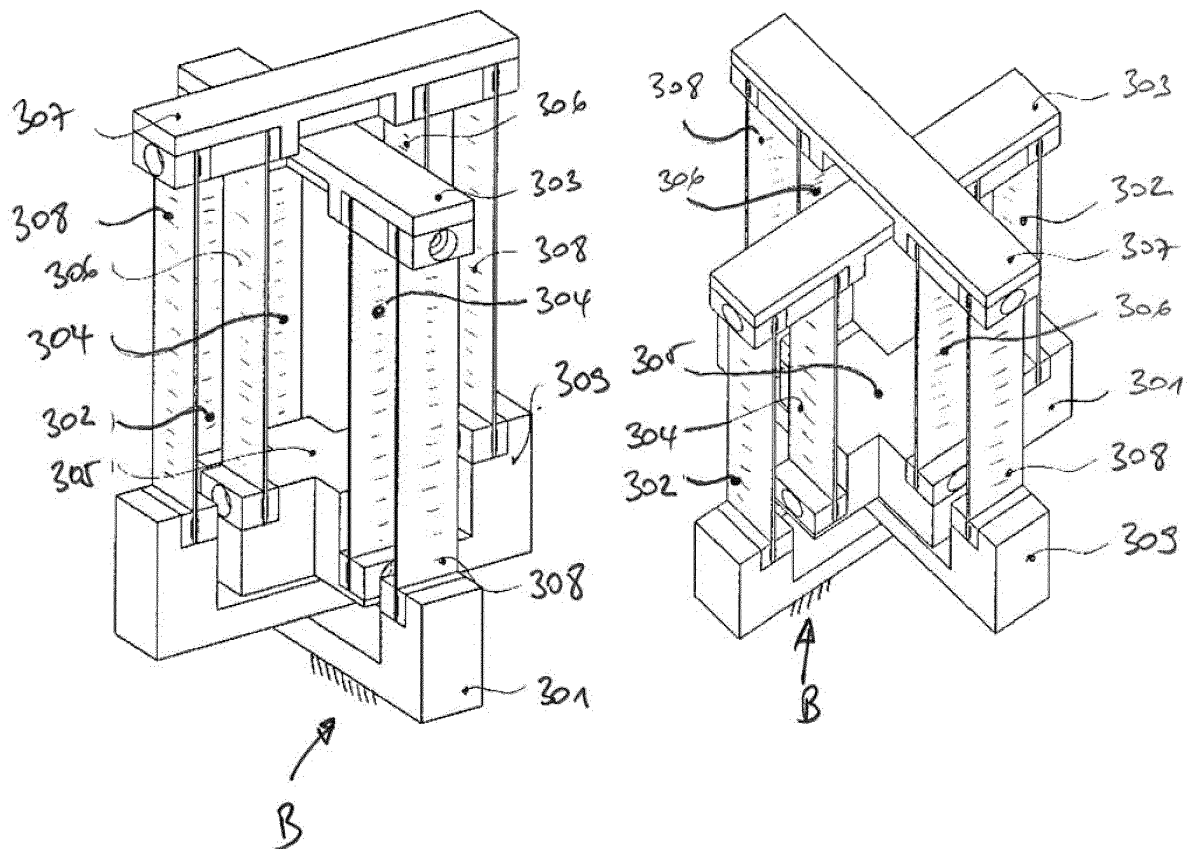


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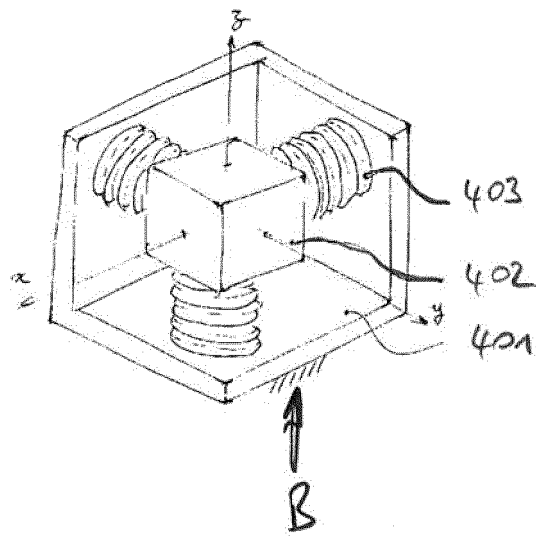


Figure 48



EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	CH 911 067 A4 (MOVADO MONTRES [CH]) 30 June 1969 (1969-06-30)	1-7,9, 10,13, 15-18	INV. G04B17/04
A	* column 3, line 30 - column 4, line 6 * * column 4, line 7 - line 14 * * column 4, line 19 - line 28 * * figures 1,2,4 *	8,11,12, 14	
X	CH 113 025 A (SCHIEFERSTEIN GEORG HEINRICH [DE]) 16 December 1925 (1925-12-16)	1-4,9, 10,15,16	
A	* page 2, paragraphs 2,4 * * figures 1,2,4,5 *	11-14	
X	CH 512 757 A (MOVADO MONTRES [CH]) 14 May 1971 (1971-05-14) * column 1, lines 1-20 * * column 3, line 13 - line 39 *	1	
X	US 3 318 087 A (ROBERT FAVRE) 9 May 1967 (1967-05-09) * column 2, line 33 - line 59 * * figures 1-3,8 * * column 4, line 62 - line 69 *	1	TECHNICAL FIELDS SEARCHED (IPC)
A	US 3 469 462 A (STEINEMANN SAMUEL ET AL) 30 September 1969 (1969-09-30) * claims 1,5 * * figures *	13	G04B
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 19 May 2015	Examiner Lupo, Angelo
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

EPO FORM 1503 03/82 (P04C01)



Application Number

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CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing claims for which payment was due.

☐ Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for those claims for which no payment was due and for those claims for which claims fees have been paid, namely claim(s):

☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for those claims for which no payment was due.

LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

see sheet B

☒ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.

☐ As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.

☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:

☐ None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:

☐ The present supplementary European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims (Rule 164 (1) EPC).



**LACK OF UNITY OF INVENTION
SHEET B**

Application Number

EP 14 17 3947

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

1. claims: 1-8, 15-18

Isotropic harmonic oscillator with parallel springs.

2. claims: 9-14

Continuous mechanical energy supply to the harmonic oscillator system including the case of detent escapement.

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 14 17 3947

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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19-05-2015

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
CH 911067 A4	30-06-1969	-----	-----
CH 113025 A	16-12-1925	NONE	
CH 512757 A	14-05-1971	NONE	
US 3318087 A	09-05-1967	CH 904764 A4	31-10-1967
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REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

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Non-patent literature cited in the description

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