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(54) Title: PHARMACEUTICAL COMPOSITION OF ENTECAVIR AND PROCESS OF MANUFACTURING

(57) Abstract: The present invention relates to an adhesive-free pharmaceutical composition for the treatment of hepatitis B virus infections, comprising at least one guanine-based antiviral active pharmaceutical ingredient. More specifically, the present invention concerns an oral pharmaceutical composition comprising: adhesive-free granules comprising therapeutically effective amount of entecavir and at least one intra-granular pharmaceutically acceptable excipient; at least one extra-granular pharmaceutical excipient, and, optionally, a moisture barrier coating. A method of manufacturing an adhesive-free pharmaceutical composition is also disclosed.

# PHARMACEUTICAL COMPOSITION OF ENTECAVIR AND PROCESS OF MANUFACTURING

#### FIELD OF THE INVENTION

The present invention relates to an oral pharmaceutical composition for the treatment of hepatitis B virus infection. More specifically, the present invention is directed to adhesive-free pharmaceutical compositions and pharmaceutical compositions comprising granules that are adhesive-free and comprise a guanine-based antiviral active pharmaceutical ingredient and manufacturing process of said pharmaceutical composition.

#### **BACKGROUND OF THE INVENTION**

Entecavir is an oral antiviral drug used in the treatment of hepatitis B infection. Entecavir is a guanosine nucleoside analogue with selective activity against hepatitis B virus (HBV), which inhibits reverse transcription, DNA replication and transcription in the viral replication process.

Entecavir also helps to prevent the hepatitis B virus from multiplying and infecting new liver cells, is also indicated for the treatment of chronic hepatitis B in adults with HIV/AIDS infection.

The chemical name for entecavir is 2-amino-I,9-dihydro-9-[(1S,3R,4S)-4-hydroxy-3 - (hydroxymethyl)-2-methylenecyclopentyl] -6H-purin-6-one, monohydrate. Its molecular formula is  $Ci_2H_{15}N_50_3'H_20$ , which corresponds to a molecular weight of 295.3.

Entecavir has the following structural formula:

Entecavir is a slightly water soluble drug (2.4 mg/mL) and the pH of the saturated solution in water is 7.9 at  $25^{\circ} \pm 0.5^{\circ}$  C. This leads to great difficulty in formulating immediate release dosage forms

containing low dose content of entacavir. This, in turn, it makes it difficult to develop a robust formulation and a process for manufacturing same.

Such low solubility can often result in poor dissolution behaviour, which can often result in low bioavailability, particularly given limited transit times through the gastrointestinal tract.

BARACLUDE® is a film-coated tablet containing entecavir. According to the World Standard Drug Database, the commercially available formulation of the BARACLUDE® film-coated tablets contain the following: entecavir as the active pharmaceutical ingredient (API) (0.5 mg and 1 mg) and the following inactive ingredients: lactose monohydrate, microcrystalline cellulose, crospovidone, povidone, and magnesium stearate. The tablet coating contains titanium dioxide, hypromellose, polyethylene glycol 400, polysorbate 80, and iron oxide red.

Preparations of entecavir are disclosed in the following references: Canadian Patent No. 2,053,339 (corresponds to U.S. Patent No. 5,206,244; and EP 0481754), International Publication No. WO 98/09964, Canadian Patent Application No. 2,569,484 (corresponds to International Publication No. WO2005/1 18585) and Canadian Patent Application No. 2,508,81 1 (corresponds to International Publication No. WO 2004/52310).

Various techniques to make entecavir-containing dosage forms are described in the following prior art: Canadian Patent No. 2,401,569 (corresponds to International Publication No. WO 2001/064221), U.S. Patent No. 6,627,224 (corresponds to EP1267880), Canadian Patent Application No. 2,462,886, Indian Patent Application No. IN2009MUM00913, and International Publication No. WO 201 1/128623.

There is considerable interest among pharmaceutical scientists involved in this area of research to either modify the existing products or develop new materials with properties that satisfy as many requirements as possible. For example, see the article entitled, "Stability of low concentration of guanine based antivirals in sucrose or maltitol solutions" (International Journal of Pharmaceutics, 342 /2007, p. 87- 94).

Canadian Patent No. 2,053,339 (corresponds to U.S. Patent No. 5,206,244; and EP 0481754) discloses entecavir and its use in treating hepatitis B. This patent discloses that an effective antiviral dose for oral administration will be in the range of about 1.0 to 50 mg/kg of body weight and that the desired dose may be administered several times daily at appropriate intervals.

Indian Patent Application No. IN2009MUM00913 discloses pharmaceutical compositions of entecavir for oral treatment of hepatitis B virus infection and/or co-infections and also relates to processes of preparation of such compositions, particularly direct compression is disclosed.

International Publication No. WO 201 1/128623 discloses a composition comprising at least one water-insoluble antiviral drug and at least one water-soluble carrier material, wherein the water-insoluble antiviral drug is dispersed through the water-soluble carrier material in nano-disperse form.

Canadian Patent Application No. 2,462,886 (corresponds to International Publication No. WO2003/030868) and Canadian Patent No. 2,311,734 disclose a flash-melt pharmaceutical dosage form comprising entecavir that rapidly disperses in the mouth, wherein a combination of superdisintegrants is utilized to enhance bioequivalence and stability. It discloses also that the flash-melt pharmaceutical dosage forms may be prepared by dry granulation of the excipients with the medicament and suitable conventional ingredients, such as flavouring and sweetening agents, without the use of any solvent, to form stable granules that can be readily compressed into dosage forms on conventional equipment without the need for special handling techniques.

Canadian Patent No. 2,401,569 (corresponds to International Publication No. WO 2001/064221 and EP 1267880) discloses a low dose entecavir formulation and uses thereof. The preferred pharmaceutical compositions contain from about 0.01 mg to about 10 mg of entecavir adhered to a pharmaceutically acceptable carrier substrate through the use of an adhesive substance, such as a polymeric material possessing a high degree of tackiness. Suitable adhesive materials include methylcellulose. hydroxymethylcellulose, hydroxypropylmethylcellulose, povidone. hydroxypropylcellulose, hydroxyethylcellulose, gelatin, guar gum, and xanthan gum and mixtures thereof with povidone being preferred. The compositions are prepared by first carefully depositing the entecavir on the surface of the carrier substrate particles. This step is accomplished by forming a solution of the entecavir in a solvent along with an adhesive substance at temperatures ranging from about 25°C to about 80°C and applying the solution as a spray or a stream while the carrier substrate particles are in motion. The conditions are controlled to minimize particle agglomeration. Subsequently, the solvent is removed from the carrier surface leaving the entecavir particles adhered to the surface of the carrier substrate. This prevents the separation of the entecavir from the substrate and minimizes the loss of entecavir during subsequent processing. The compositions taught are formulated for oral administration in the form of tablets or capsules, which further contain pharmaceutically acceptable excipients including bulking agents, lubricants, disintegrants, binding

agents, etc. as commonly employed in such compositions. Such compositions cannot be prepared with good content uniformity by simply mixing the active substance and the excipients. The traditional methods of granulation are also not suitable for products containing active ingredients at such low doses.

Canadian Patent No. 2,401,569 discloses the manufacture of low dose entecavir formulations utilizing an adhesive agent to prevent the separation of entecavir from the substrate. The solubility of entecavir in purified water is 2.4 mg/ml which is low and hence would require large amounts of solvent to be incorporated to the carrier substrate. Adding large amounts of solvent along with adhesive agent onto a carrier substrate by traditional methods of granulation like high shear granulation could lead to processing issues (over-granulation, loss of porosity of granules, less compaction, low dissolution, etc). Adding an adhesive agent to the solvent to make the API adhere to the carrier substrate and have good content uniformity would increase the complexity of manufacturing due to more binding of the solution to the carrier substrate coupled with the shear of mixing. Incorporating high amounts of solvent could be achieved by spray granulation process where the carrier particles are fluidized and the solvent is sprayed at a constant rate on to the carrier substrate. There is also mention that the solubility of entecavir could be increased by adding pH adjusted water (by addition of acid or base in the purified water) which is not a common practice and could impart degradation to the product, since the drug is dissolved in the solvent.

There are numerous other examples of specific formulations that utilize one or more of the techniques and methods discussed above. However, each one of those have some limitations related to the processing, either it is difficult or expensive to produce dosage forms by such techniques and resulting dosage forms are friable or are sensitive to environmental factors.

Therefore, there exists a need for a formulation providing entecavir in a low dose. The present invention provides an adhesive-free pharmaceutical composition containing entecavir by wet granulation and pharmaceutical compositions comprising granules that are adhesive free and comprise entecavir. The present invention therefore, in turn mitigates or eliminates these limitations during formulation and manufacturing.

# **SUMMARY OF THE INVENTION**

The present invention provides a pharmaceutical composition comprising: an adhesive-free granule which comprises at least one guanine-based antiviral active pharmaceutical ingredient and

at least one intra-granular pharmaceutically acceptable excipient; at least one extra-granular pharmaceutical excipient, and optionally a moisture barrier coating, wherein said composition is used for the treatment of hepatitis B virus infection.

Further, the present invention provides an adhesive-free pharmaceutical composition of entecavir that exhibits good stability when in the packaged product. It was established that, in certain cases, entecavir tablets coated with moisture barrier coatings (for example, PVA-based Opadry®, Opadry® AMB, Opadry® 200, etc.) provided some additional stability compared to normal hydroxypropylmethylcellulose (HPMC) based coatings.

According to another aspect of the present there is provided a wet granulation process for manufacturing an adhesive-free pharmaceutical composition of entecavir; such process is potentially simpler and less expensive than prior art processes.

The use of adhesive-free pharmaceutical composition results in a less expensive and simpler entecavir formulation having good physical stability.

According to a further aspect of the present invention there is provided a pharmaceutical composition for oral administration comprising an adhesive-free granule which comprises at least one slightly soluble guanine-based antiviral active pharmaceutical ingredient and at least one intragranular pharmaceutically acceptable excipient; at least one extra-granular pharmaceutical excipient, and optionally a moisture barrier coating, said adhesive-free pharmaceutical composition is used for the treatment of hepatitis B virus infection.

Preferably, the guanine-based antiviral active pharmaceutical ingredient of said pharmaceutical composition is entecavir or a pharmaceutically acceptable salt or solvate thereof.

The amount of entecavir in said composition ranges from about 0.1 mg to about 5.0 mg. In preferred embodiments of the present invention, the amount entecavir present is about 0.1 mg, about 0.5 mg and about 1.0 mg.

Another aspect of the present invention provides a pharmaceutical composition comprising entecavir or a pharmaceutically acceptable salt or solvate thereof, along with at least one pharmaceutically acceptable excipient selected from the group consisting of: fillers, diluents, lubricants, disintegrants, coating polymers and combinations thereof.

Preferably, the filler is selected from the group consisting of: cellulose, dibasic calcium phosphate, calcium carbonate, microcrystalline cellulose, sucrose, lactose, glucose, mannitol, sorbitol, maltol, pregelatinized starch, corn starch, potato starch and combinations thereof.

More preferably, the filler is lactose monohydrate and is present in an amount ranging from about 30% w/w to about 70% w/w of the total composition.

Also preferably, the filler is microcrystalline cellulose and is present in an amount ranging from about 30% w/w to about 70% w/w of the total composition.

Preferably, the disintegrant is selected from the group consisting of: crospovidone, sodium starch glycolate, sodium pregelatinized starch, modified corn starch and combinations thereof. More preferably, the disintegrant is crospovidone and is present in an amount ranging from about 2.0% w/w to about 10% w/w of the total composition.

Preferably, the lubricant is selected from the group consisting of: magnesium stearate, calcium stearate, zinc stearate, sodium stearate, stearic acid, aluminum stearate, glyceryl behenate, hydrogenated vegetable oil and combinations thereof.

More preferably, the lubricant is magnesium stearate and is present in an amount ranging from about 0.1% w/w to about 2% w/w of the total composition.

Further preferably, the moisture barrier coating is selected from the group consisting of: PVA-based Opadry ®, Opadry ®AMB, Opadry ©200, and mixtures thereof.

More preferably, the present invention is directed to an adhesive-free pharmaceutical composition for oral administration comprising: entecavir, lactose, microcrystalline cellulose, crospovidone, magnesium stearate, and optionally moisture barrier coating, wherein said composition is in the form of a tablet or a capsule.

Another aspect of the present invention provides for a method of manufacturing an adhesive-free pharmaceutical composition comprising following steps:

- (1) preparation of a granulation solution;
- (2) granulation;
- (3) drying;
- (4) extra -granular mixing;
- (5) lubrication, and

#### (6) compression.

Preferably, the method of manufacturing an adhesive-free pharmaceutical composition for oral administration comprising: adhesive-free granules comprising therapeutically effective amount of entecavir and at least one intra-granular pharmaceutically acceptable excipient; at least one extragranular pharmaceutical excipient, and optionally a moisture barrier coating, wherein said process comprising following steps:

- (1) dissolving entecavir in a hydro alcoholic solution containing dehydrated alcohol and purified water;
- (2) preparing a granulation solution;
- (3) adding lactose monohydrate, microcrystalline cellulose and crospovidone XL to high shear granulator and mixing;
- (4) adding the granulation solution of step (2) to the mixing blend of step (3);
- (5) rinsing container with dehydrated alcohol and purified water and adding this solution to the high shear bowl under mixing;
- (6) drying the wet granules obtained from step (5);
- (7) screening the dried granules of step (6) to obtain uniform lump free granules;
- (8) adding the screened granules of step (7) to a bin blender;
- (9) adding microcrystalline cellulose and crospovidone to the blend of step (8) and mixing;
- (10) adding magnesium stearate on the granules of step (7);
- (11) adding granules of step (10) to the blend of step (9) and mixing;
- (12) compressing the content of step (11), and
- (13) optionally coating the content of step (12) with coating dispersion.

The present invention also relates to the use of an adhesive-free pharmaceutical composition for the treatment of patients having hepatitis B virus infection, such compositions comprising entecavir in an amount ranging from about 0.1 mg to about 5.0 mg.

These and other aspects, advantages and features of the present invention are provided in detailed description and examples as follows.

# **DETAILED DESCRIPTION OF THE INVENTION**

The terms "active ingredient" and "active agent" (as well as other terms a person skilled in the art would be well aware of) refers to an active pharmaceutical ingredient (API) which is the active chemical used in the manufacturing of drugs. The active agent can be a therapeutic, a prophylactic, or a diagnostic agent.

The term "therapeutically effective amount" intends to describe an amount of the active agent which stops or reduces the progress of the condition intended to be treated or which otherwise completely or partly cures or acts palliative on the condition.

The term "adhesive-free granules" is used to describe granules containing the guanine-based antiviral active pharmaceutical ingredient with at least one intra-granular pharmaceutically acceptable excipient that are free of adhesive substances or materials. Adhesive substances include polymeric material possessing a high degree of tackiness. Suitable adhesive materials include povidone, methylcellulose, hydroxymethylcellulose, hydroxypropylmethylcellulose, hydroxypropylcellulose, hydroxyptopylcellulose, gelatin, guar gum, and xanthan gum and mixtures thereof.

According to the present invention the guanine-based antiviral active pharmaceutical ingredient is selected from the group consisting of antiviral agents. Preferably, the antiviral agent is lamivudine, pegylated interferon, adefovir, entecavir, telbivudine, tenofovir and combinations thereof. More preferably, the antiviral agent is entecavir.

In addition to the guanine-based antiviral active pharmaceutical ingredient, the pharmaceutical composition according to the present invention contains at least one pharmaceutically acceptable excipient added to the composition for various purposes. At least one pharmaceutically acceptable excipient may be present in the formulation of the present invention, but not limited to: diluents, fillers, binders, lubricants, disintegrants, glidants, and acidifying agents. As understood by a person skilled in the art, these excipients are standard and well known in the pharmaceutical art.

The filler according to the present invention is selected from the group consisting of: cellulose, microcrystalline cellulose, dibasic calcium phosphate, calcium carbonate, sucrose, lactose, glucose, mannitol, sorbitol, maltol, pregelatinized starch, corn starch, potato starch and combinations thereof. Preferably, the filler is selected from the group consisting of: lactose monohydrate and microcrystalline cellulose, alone or in combination.

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The disintegrant according to the present invention is selected from the group consisting of:

crospovidone, sodium starch glycolate, sodium pregelatinized starch, modified corn starch and

combinations thereof. Preferably, the disintegrant is crospovidone.

The lubricant according to the present invention is selected from the group consisting of:

magnesium stearate, calcium stearate, zinc stearate, sodium stearate, stearic acid, aluminum

stearate, glyceryl behenate, hydrogenated vegetable oil and combinations thereof. Preferably, the

lubricant is magnesium stearate.

According to the present invention the moisture barrier coating is selected from the group

consisting of: PVA-based Opadry ®, Opadry ®AMB, Opadry ©200, and mixtures thereof. Opadry®

is a registered trade mark of Colorcon Inc.

Furthermore, the present invention discloses a stable, adhesive-free, pharmaceutical composition

of entecavir, having a USP acceptance value for content uniformity of 85% to 115 % by weight and

a relative standard deviation (RSD) of less than 6 %.

Stability data in ALU/ALU cold forming blister at 40°C and 75% RH for 1 month, shows an unknown

degradation product at RRT 1.98, which does not increase for the tablets coated with moisture

barrier coatings as compared to tablets coated with normal non barrier coating system. These

adhesive-free pharmaceutical compositions exhibit good content uniformity and stability.

The following Examples illustrate the preferred embodiments. The Examples in no way limit the

scope of the present invention.

**EXAMPLE 1** 

AN ADHESIVE-FREE PHARMACEUTICAL COMPOSITION OF ENTECAVIR

Step 1: Preparation of granulation solution

The required quantity of entecavir (2.65 g) was dissolved in a hydro alcoholic solution containing

50:50 v/v (540.0g) of dehydrated alcohol and purified water under stirring at room temperature.

Stirring was continued until a clear solution was obtained. This solution was used as granulating

solution.

Step 2: Granulation

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Lactose monohydrate, microcrystalline cellulose and crospovidone XL were added to high shear granulator in required quantities (see Table 1) and mixed for 5 minutes. The granulating solution of step 1 was added to the high shear bowl under mixing. Once the solution was added completely the container was rinsed with 50:50 v/v dehydrated alcohol and purified water. This solution was also added to the high shear bowl under mixing.

#### Step 3: Drying

The wet granules of step (2) were dried in a fluid bed until a loss on drying (LOD) value of 2-3% was obtained. Then, dried granules of previous step were screened through a  $1100\,\mu\eta\iota$  screen to obtain uniform lump free granules.

#### Step 4: Extra granular mixing

The screened granules of step (3) were added to a bin blender. The required quantity of microcrystalline cellulose and crospovidone XL was adjusted based on the yield of granules of previous step. These ingredients were screened manually through a  $425\mu\eta$  screen and were added to blender and blended for 10 minutes.

# Step 5: Lubrication

The required quantity of magnesium stearate (see Table 1) was adjusted based on the yield of granules and further screened manually through a  $425\mu m$  screen and added to blender of step (4) and was blended for 2 minutes.

#### **Step 6: Compression**

The obtained blend was compressed on a compression machine at an average weight of 200mg to obtain 0.5mg per tablet of entecavir (see Table 1).

The formulation and manufacturing steps of Example 1 is set out in Table 1.

Table 1: Formulation and Manufacturing steps.

|         |                            | Example 1    |          |       |                           |  |  |
|---------|----------------------------|--------------|----------|-------|---------------------------|--|--|
| S.No.   | Ingredient                 | Function     | mg/unit_ | % w/w | Qty in g for 5000 tablets |  |  |
| Intra-g | ranular blend              |              |          |       |                           |  |  |
| 1       | Lactose Monohydrate        | Filler       | 92.0     | 46.00 | 460.0                     |  |  |
| 2       | Microcrystalline cellulose | Filler       | 83.47    | 41.75 | 417.3                     |  |  |
| 3       | Crospovidone XL            | Disintegrant | 8.0      | 4.00  | 40.0                      |  |  |

| Granula  | ation   |                     |       |        |        |
|----------|---|---------------------|-------|--------|--------|
| 4        | Dehydrated alcohol : Purified water (50:50 v/v)         | Granulating solvent |       |        | 540.0  |
| 5        | Entecavir monohydrate equivalent to 0.5 mg of entecavir | API                 | 0.53  | 0.25   | 2.65   |
| Extra -g | ranular blend   |                     |       |        |        |
| 6        | Microcrystalline cellulose                              | Filler              | 6.5   | 3.25   | 32.5   |
| 7        | Crospovidone XL   | Disintegrant        | 8.0   | 4.00   | 40.0   |
| Lubricat | tion  |                     |       |        |        |
| 8        | Magnesium stearate                                      | Lubricant           | 1.5   | 0.75   | 7.5    |
|          | Total   |                     | 200.0 | 100.00 | 1000.0 |

Tablets manufactured as per Example 1 further were coated with a moisture barrier coating system.

# ANALYSIS OF COMPRESSED TABLETS OF ENTECAVIR

Content uniformity of tablets was evaluated for 10 individual tablets. The results are summarized in Table 2.

Table 2: Content uniformity results of entecavir tablets of Example 1.

| Exa     | imple 1 |
|---------|---------|
|         | % LC    |
| 1       | 100.0   |
| 2       | 100.5   |
| 3       | 100.4   |
| 4       | 99.1    |
| 5       | 99.8    |
| 6       | 99.6    |
| 7       | 99.4    |
| 8       | 100.1   |
| 9       | 98.9    |
| 10      | 99.9    |
| Average | 99.8    |
| SD      | 0.5     |
| RSD (%) | 0.5%    |
| Min (%) | 98.9    |
| Max (%) | 100.5   |

| Acceptance value (L1) | 1.2% (conforms) |
|-----------------------|-----------------|
| Acceptance value (L1) |                 |

# **EXAMPLE 2**

# STABILITY OF AN ADHESIVE-FREE PHARMACEUTICAL COMPOSITION OF ENTECAVIR.

Tablets manufactured as per Example 1 were further coated with two different coating systems one with non-moisture barrier coating system and other with a moisture barrier coating system to evaluate stability of packaged finished product. A comparative stability data is summarized in Table 3.

Tablets coated with non-moisture barrier coating system (HPMC based Opadry®) were designated as Formulation A.

Tablets coated with moisture barrier coating system (PVA based Opadry®) were designated as Formulation B.

Tablets coated with moisture barrier coating system (Opadry® AMB) were designated as Formulation C.

Tablets coated with moisture barrier coating system (Opadry®200) were designated as Formulation D.

Table 3. COMPARATIVE STUDY ON STABILITY

|     | Pack: Tablets  | packed in                     | ALU/ALU         | cold forn | ning blis | ster    |             |           |         |
|-----|----------------|-------------------------------|-----------------|-----------|-----------|---------|-------------|-----------|---------|
|     | Stability cond | ition: 40°C                   | /75% RH         | for 1 Mor | nth       |         |             |           |         |
|     |                | non-mois<br>barrier<br>system | ture<br>coating |           | moist     | ure bar | rier coatir | ng system | 1       |
| Sr. | Degradation    | Formulat                      | ion A           | Formula   | tion B    | Formu   | lation C    | Formula   | ation D |
| No  | product        |                               |                 |           |           |         |             |           |         |
|     | Known degra    | dation pro                    | duct            | <u> </u>  |           | •       |             |           |         |
| ·   | Comp 1         | Not Dete                      | cted            | Not Det   | ected     | Not D   | etected     | Not Det   | ected   |
|     | Unknown deg    | radation p                    | roduct          | <u> </u>  |           |         |             | L         |         |
|     |                | RRT                           | %               | RRT       | %         | RRT     | %           | RRT       | %       |
|     |                | 1.98                          | 0.39            | 1.99      | 0.04      | 1.94    | 0.04        | 2.00      | 0.04    |

| Total degr | adation products |      |      |      |
|------------|------------------|------|------|------|
|            | 0.56             | 0.09 | 0.17 | 0.09 |

**Note:** All four tested formulation degradation products (known and unknown) were below the reporting thresholds during initial analysis.

Compound 1: 2-Amino- 6- hydroxypurine.

RRT: relative retention time

**Comments:** The stability data in ALU/ALU cold forming blister at 40°C/75% RH for 1 month indicates that an unknown degradation product at RRT 1.98 remained relatively constant for the tablets coated with moisture barrier coatings in comparison to tablets coated with normal non-barrier coating system.

#### **EXAMPLE 3**

ADHESIVE-FREE PHARMACEUTICAL COMPOSITION OF ENTECAVIR-COMPARATIVE STUDY ON STABILITY

Tablets manufactured as per Example 1 were further coated with two different coating systems one with non-moisture barrier coating system and other with moisture barrier coating system to evaluate stability of packaged finished product. A comparative stability data is summarized in Table 4.

Table 4. COMPARATIVE STUDY ON STABILITY

|           | Pack: 30 Tab        | lets packed                   | d in 60cc F | IDPE bo  | ottles  |         |                        |            |      |
|-----------|---------------------|-------------------------------|-------------|----------|---------|---------|------------------------|------------|------|
|           | Stability cond      | ition: 40°C                   | /75% RH     | for 1 Mc | nth     |         |                        |            |      |
|           |                     | Non-mois<br>barrier<br>system | coating     |          |         |         | barrier coating system |            |      |
| Sr.<br>No | Degradation product | Formulati                     | on A        | Formul   | ation B | Formula | ation C                | Formulatio | n D  |
|           | Known degrad        | dation prod                   | duct        |          |         |         |                        |            |      |
|           | Comp 1              | Not detec                     | cted        | Not de   | tected  | Not det | ected                  | Not detect | ed   |
|           | Unknown deg         | radation p                    | roduct      |          |         |         |                        |            |      |
|           |                     | RRT                           | %           | RRT      | %       | RRT     | %                      | RRT        | %    |
|           |                     | 0.49                          | 0.08        | 1.96     | 0.05    | 1.93    | 0.03                   | 1.98       | 0.07 |
|           |                     | 1.86                          | 0.49        |          |         |         |                        |            |      |
|           |                     | 2.41                          | 0.08        |          |         |         |                        |            |      |

| Total degrada | tion products |      |      |      |
|---------------|---------------|------|------|------|
|               | 0.85          | 0.17 | 0.19 | 0.18 |

**Note:** For all four tested formulation degradation products (known and unknown) were below the reporting thresholds during initial analysis.

**Compound** 1: 2-Amino- 6- hydroxypurine.

RRT: relative retention time.

Formulation A - tablets coated with non-moisture barrier coating system (HPMC based Opadry®);

Formulation B -tablets coated with moisture barrier coating system (PVA based Opadry®):

Formulation C- tablets coated with moisture barrier coating system (Opadry® AMB);

Formulation D- tablets coated with moisture barrier coating system (Opadry®200).

**Comments:** The stability data in HDPE bottle at 40°C/75% RH for 1 month, indicates an unknown degradation product at RRT 1.98 which does not increase for the tablets coated with moisture barrier coatings in comparison to tablets coated with normal non-barrier coating system.

#### **CLAIMS**

- 1. A pharmaceutical composition comprising:
  - a) adhesive-free granules comprising:
    - i) at least one guanine-based antiviral active pharmaceutical ingredient;
    - ii) at least one intra-granular pharmaceutically acceptable excipient;
  - b) at least one extra-granular pharmaceutical excipient; and
  - c) optionally, a moisture barrier coating;

wherein said composition is suitable for the treatment of hepatitis B virus infection.

- 2. The pharmaceutical composition of claim 1, wherein the guanine-based antiviral active pharmaceutical ingredient is selected from the group of antiviral agents consisting of: lamivudine, pegylated interferon, adefovir, entecavir, telbivudine, tenofovir and combinations thereof.
- 3. The pharmaceutical composition according to claim 2, wherein the guanine-based antiviral active pharmaceutical ingredient is entecavir or a pharmaceutically acceptable salt thereof.
- 4. The pharmaceutical composition according to claim 3, wherein entecavir is present in an amount ranging from about 0.1 mg to about 5.0 mg.
- 5. The pharmaceutical composition according to claim 3, wherein the composition comprises about 0.1 mg of entecavir.
- 6. The pharmaceutical composition according to claim 3, wherein the composition comprises about 0.5 mg of entecavir.
- 7. The pharmaceutical composition according to claim 3, wherein the composition comprises about 1.0 mg of entecavir.
- 8. A pharmaceutical composition comprising:
  - a) adhesive-free granules comprising a therapeutically effective amount of entecavir and at least one intra-granular pharmaceutically acceptable excipient;
  - b) at least one extra-granular pharmaceutically acceptable excipient, and
  - c) optionally a moisture barrier coating,

wherein said composition is intended for the treatment of hepatitis B virus infection.

9. The pharmaceutical composition according to any one of claims 1 to 8, wherein the pharmaceutically acceptable excipients are selected from the group consisting of: fillers, diluents, lubricants, disintegrants, coating polymers and combinations thereof.

- 10. The pharmaceutical composition according to claim 9, wherein the filler is selected from the group consisting of: microcrystalline cellulose, cellulose, dibasic calcium phosphate, calcium carbonate, sucrose, lactose, glucose, mannitol, sorbitol, maltol, pregelatinized starch, corn starch, potato starch and combinations thereof.
- 11. The pharmaceutical composition according to claim 10, wherein the filler is lactose monohydrate.
- 12. The pharmaceutical composition according to claim 11, wherein lactose is present in an amount ranging from about 30% w/w to about 70% w/w of the total composition.
- 13. The pharmaceutical composition according to claim 9, wherein the filler is microcrystalline cellulose.
- 14. The pharmaceutical composition according to claim 13, wherein microcrystalline cellulose is present in an amount ranging from about 30% w/w to about 70% w/w of the total composition.
- 15. The pharmaceutical composition according to claim 9, wherein the disintegrant is selected from the group consisting of: crospovidone, sodium starch glycolate, sodium pregelatinized starch, modified corn starch and combinations thereof.
- 16. The pharmaceutical composition according to claim 15, wherein the disintegrant is crospovidone.
- 17. The pharmaceutical composition according to claim 16, wherein crospovidone is present in an amount ranging from about 2.0% w/w to about 10% w/w of the total composition.
- 18. The pharmaceutical composition according to claim 9, wherein the lubricant is selected from the group consisting of: magnesium stearate, calcium stearate, zinc stearate, sodium stearate, stearic acid, aluminum stearate, glyceryl behenate, hydrogenated vegetable oil and combinations thereof.

19. The pharmaceutical composition according to claim 18, wherein the lubricant is magnesium stearate and is present in an amount ranging from about 0.1% w/w to about 2% w/w of the total composition.

- 20. The pharmaceutical composition according to any one of claims 1 to 8, wherein the intragranular pharmaceutical excipients comprise filler and disintegrant.
- 21. The pharmaceutical composition according to claim 20, wherein the filler comprises microcrystalline cellulose and lactose.
- 22. The pharmaceutical composition according to claim 20 or 21, wherein the disintegrant comprises crospovidone.
- 23. The pharmaceutical composition according to any one of claims 1 to 8 and 20 to 22, wherein the extra-granular pharmaceutical excipients comprise filler and disintegrant.
- 24. The pharmaceutical composition according to claim 23, wherein the filler comprises microcrystalline cellulose.
- 25. The pharmaceutical composition according to claim 22 or 23, wherein the disintegrant comprises crospovidone.
- 26. The pharmaceutical composition according to any one of claims 1 to 8 and 20 to 25, wherein the pharmaceutical composition comprises a lubricant.
- 27. The pharmaceutical composition according to claim 26, wherein the lubricant is magnesium stearate.
- 28. The pharmaceutical composition according to any one of claims 1 to 27, wherein said moisture barrier coating is selected from the group consisting of: PVA-based Opadry ®, Opadry ®AMB, Opadry ©200 and mixtures thereof.
- 29. An adhesive-free pharmaceutical composition for oral administration comprising:
  - a) entecavir;
  - b) lactose:
  - c) microcristalline cellulose;
  - d) crospovidone;
  - e) magnesium stearate, and

f) optionally, a moisture barrier coating, wherein said composition is intended for the treatment of hepatitis B virus infection.

- 30. The pharmaceutical composition according to any one of claims 1 to 29, wherein said oral pharmaceutical composition is a tablet or a capsule.
- 31. The pharmaceutical composition according to any one of claims 1 to 30, wherein said composition is manufactured by wet granulation method.
- 32. A method of manufacturing an adhesive-free pharmaceutical composition according to claim 1 comprises following steps:
  - (1) preparation of a granulation solution;
  - (2) granulation;
  - (3) drying;
  - (4) extra granular mixing;
  - (5) lubrication, and
  - (6) compression.
- 33. A method of manufacturing a pharmaceutical composition for oral administration comprising: adhesive-free granules comprising therapeutically effective amount of entecavir, at least one intra-granular pharmaceutically acceptable excipient, at least one extra-granular pharmaceutical excipient, and, optionally, a moisture barrier coating, wherein said process comprises the following steps:
  - (1) dissolving entecavir in a hydro alcoholic solution containing dehydrated alcohol and purified water;
  - (2) preparing a granulation solution;
  - (3) adding filler and disintegrant to high shear granulator and mixing;
  - (4) adding the granulation solution of step (2) to the mixing blend of step (3);
  - (5) rinsing container with dehydrated alcohol and purified water and adding this solution to the high shear bowl under mixing;
  - (6) drying the wet granules obtained from step (5);
  - (7) screening the dried granules of step (6) to obtain uniform lump free granules;
  - (8) adding granules of step (7) to a bin blender;
  - (9) adding filler and disintegrant to the blend of step (8) and mixing;
  - (10) adding lubricant to the granules of step (7);

- (11) adding granules of step (10) to the blend of step (9) and mixing;
- (12) compressing the content of step (11); and
- (13) optionally, coating the content of step (12) with coating dispersion.
- 34. The method of manufacturing a pharmaceutical composition according to claim 33, wherein the filler included in step (3) comprises lactose and microcrystalline cellulose.
- 35. The method of manufacturing a pharmaceutical composition according to claim 33 or 34, wherein the filler included in step (9) comprises microcrystalline cellulose.
- 36. The method of manufacturing a pharmaceutical composition according to any one of claims 33 to 35, wherein the disintegrant is crospovidone.
- 37. The method of manufacturing a pharmaceutical composition according to any one of claims 33 to 36, wherein the lubricant is magnesium stearate.

# INTERNATIONAL SEARCH REPORT

International application No. PCT/CA20 13/0005 17

#### A. CLASSIFICATION OF SUBJECT MATTER

IPC:  $A61K\ 9/16\ (2006.01)$  ,  $A62/\ 3/20\ (2006.01)$  ,  $A61K\ 31/522\ (2006.01)$  ,  $A61P\ 31/20\ (2006.01)$  According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) A61K 9/16, A61.T 3/10, A61K 31/522, A61P 31/20

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic database(s) consulted during the international search (name of database(s) and, where practicable, search terms used) TotalPatent, Scopus, Canadian Patent Database

#### C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
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| X, P      | EP 2508172 A1 (Khullar et al) 10 October 2012 (10-10-2012) Whole document          | 1-37                  |
| X, P      | WO 2013/072937 (Parthasaradhi Reddy et al) 23 May 2013 (23-05-2013) Whole document | 1-37                  |
| X, E      | WO 2013/1 14389 (Suggala et al) 08 August 2013 (08-08-2013) Whole document         | 1-37                  |
| A         | CA 2401569 (Colonno et al) 07 September 2001 (07-09-2001 ) Whole document          | 1-37                  |
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| []    | Further documents are listed in the continuation of Box C.  | [X]  | See patent family annex.  |  |
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| "E"   | earlier application or patent but published on or after the international filing date   | "X"  | document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  |  |
| "L"   | document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) | "Y"  | document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being being the agreed citi |  |
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| "P"   | document published prior to the international filing date but later than the priority date claimed  | æ  | document memoer of the same patent failing  |  |
| Date  | of the actual completion of the international search  | Date of mailing of the international search report |   |  |
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Information on patent family members

International application No. PCT/CA20 13/0005 17

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# 摘要

本发明涉及用于治疗乙型肝炎病毒感染的无粘性的药物组合物,其包含至少一种基于鸟嘌呤的抗病毒活性药物成分。更具体地,本发明涉及口服药物组合物,其包含:包含治疗有效量的思替卡韦和至少一种颗粒内的药学可接受的赋形剂的无粘性的颗粒;至少一种颗粒外的药用赋形剂,和任选的防潮涂层。还公开了制备无粘性的药物组合物的方法。