Disclosed herein is an improved water closet flange for connection to a plumbing fixture. The improved flange comprises an anchoring element or outer flange, connected to a flexible conduit tube or flexible sleeve, in which is attached an O-ring type of gasket. The improved flange connects a toilet bowl outlet to a waste drainpipe outlet without any flow reduction in between both connecting elements. The improved flange allows the connection between a toilet bowl discharge and a well placed vertical waste drainpipe. The improved flange also allows the connection between a toilet bowl discharge and a waste drainpipe outlet that is offset, horizontally oriented, or diagonally placed. The improved flange may further comprise an O-ring type of gasket disposed on the exterior of the flexible sleeve to provide a tight seal between the outer surface of the flexible sleeve and the inner surface of a waste drainpipe. The flexible sleeve can be implemented in a variety of sizes or diameters, including, for example, 3 inch (7.5 cm) and 4 inch (10 cm) diameters. An alternative embodiment of the flexible sleeve can fit either 3 inch or 4 inch drainpipes with the help of an appropriate O-ring seal of the appropriate dimensions.
FLEXIBLE SLEEVE FOR CONNECTION TO A PLUMBING FIXTURE

FIELD OF THE INVENTION

[0001] This application relates generally to devices for connecting plumbing fixtures to waste drain conduits, and more particularly to the combination of a specially configured flexible sleeve and a closet flange, which mounts a water closet (toilet) on a supporting floor surface and also provides a tight sealed interconnection between the water closet (toilet) and the waste drain pipe, allowing a good connection even between uneven outlets.

BACKGROUND

[0002] Water closets, also called toilets, are waste disposal devices commonly installed in most bathrooms. These kinds of plumbing appliances generally have a water storing receptacle called a water tank that is attached to a siphon seat-shaped bowl called toilet bowl. Periodically, waste is removed from the toilet bowl by flushing, thereby allowing water to drain from the water tank through the toilet bowl and into a waste drainpipe. In order to work, however, the toilet bowl must be connected to the waste drainpipe by fluid carrying conduits. Typically, the toilet bowl will sit flat on a floor and connect with a water closet outer flange. The water closet outer flange in turn connects with conduits leading to a waste drainpipe.

[0003] Existing toilet flanges often include a conduit portion for passing the waste fluids through the floor (upon which the toilet sits), a number of openings to fasten the flange to the floor, and other openings to attach the toilet bowl to the flange itself. Additionally, there may be an appropriate seat for a toilet seal, which typically may be made either from wax or by a relatively high-density foam or rubber.

[0004] Toilets are installed and located in accordance with interior decorating aesthetics of the bathroom. The location of the toilet is determined by the location of the waste drainpipe in the floor, and logically, this will determine the location of the toilet bowl discharge and hence the location of the outlet flange. However, in making openings through floors and in making the connection between the toilet bowl discharge and the waste drainpipe, there is some likelihood that the toilet bowl opening will be in an awkward or inconvenient place. An example would be where the toilet discharge opening has to be directly above a floor beam or too close to a wall. To overcome such problems there have been provided, in the past, offset flanges for toilet bowls. Examples of such offset flanges include the flanges depicted in U.S. Pat. Nos. 3,967,836 and 6,052,839. These prior offset flanges attempt to overcome the problems associated with positioning of the toilet bowl outlet pipe by positioning the conduit at one end of the flange adjacent to one lateral edge of the flange. In this way, the toilet bowl outlet pipe can be positioned adjacent to a beam or tight against a wall or other obstacle without much inconvenience.

[0005] A problem associated with the previously described apparatuses is that even though they provide some flexibility, both are comprised of rigid connecting conduits, and therefore provide limited flexibility and depth connection distances. For example, U.S. Pat. No. 3,967,836 has a maximum offset of 1 1/4” (one and three quarter inches), which cannot be exceeded; and U.S. Pat. No. 6,052,839 requires a larger maximum offset. But the problem with the apparatus described in U.S. Pat. No. 6,052,839 is its minimum offset. More specifically, because it has a connecting rigid conduit in the shape of an elbow, its use is limited to angled connections. Moreover, this shape requires that the vertical distance between the toilet bowl discharge and the waste drain pipe outlet be at least about 5-6 inches deep.

[0006] Because of the rigidity of the conduit portions of the closet flanges that are currently available, there are several problems related with offset, angled and uneven installations. Most professionals who deal with these kinds of problems turn to modifying the waste drain line or change the toilet for a bigger or smaller one, depending on the case. Those solutions are expensive and can cause delays in the installation process.

[0007] To address these problems, an improved water closet flange is hereby disclosed. The improved flange has a flexible conduit (i.e. sleeve) portion for carrying fluids and connecting to the waste drain pipe outlet, and such a flexible sleeve will facilitate its installation even between offset, uneven or angular outlets.

BRIEF SUMMARY

[0008] Disclosed herein is an improved flange apparatus for connection to a plumbing fixture, such as a toilet, wherein the improved flange may comprise an anchoring element or outer flange that is connected to a flexible conduit tube or flexible sleeve, to which is attached an O-ring type of gasket. The improved flange can connect a toilet bowl outlet to a waste drainpipe without any flow reduction between both connecting elements. A further aspect of the improved flange allows the connection between a toilet bowl discharge and a waste drainpipe outlet that are not aligned with each other. Another aspect of the improved flexible sleeve allows the connection between a toilet bowl discharge and a horizontal waste drainpipe outlet. A further aspect of the flexible sleeve prevents any type of leakage or dripping between the toilet bowl discharge and the waste drainpipe outlet. Another aspect of the flexible sleeve is an outer flange element able to firmly anchor a plumbing fixture to a surface. Yet another aspect of the improved flange eliminates the need for using a wax seal or a rubber foam seal in the installation of a toilet, because of the seal provided by the joint between the toilet outlet and the flexible sleeve. A further aspect of the improved flange is an O-ring type of gasket mounted on the flexible sleeve that provides a tight seal between the outer surface of the flexible sleeve and the inner surface of the waste drainpipe in which is connected. Another aspect of the improved flange is the connection between the flexible sleeve and the inner surface of the waste drainpipe, which does not need any kind of gluing or cementing to provide a hermetic seal. The flexible sleeve can be implemented in a variety of sizes or diameters, including, for example, 3 inch (7.5 cm) and 4 inch (10 cm) diameters. An alternative embodiment of the flexible sleeve can fit either 3 inch or 4 inch drainpipes with the help of an appropriate O-ring seal with the appropriate dimensions.

[0009] These aspects of the improved flange are described only for the purpose of clarifying the nature of the present invention. Furthermore, several exemplary embodiments of
the invention are illustrated in the below-described figures of the accompanying drawings and are described in detail hereinafter. These embodiments are to be taken as representative of the multiple embodiments of the invention that lie within the scope of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0010] FIG. 1A is a schematic isometric perspective view of one embodiment of an improved flange apparatus.

[0011] FIG. 1B is a schematic isometric perspective view of one embodiment of an improved flange in which the flexible sleeve comprises a corrugated material.

[0012] FIG. 2A is a schematic isometric cross-sectional view of an improved flange apparatus taken from line 2-2 of FIG. 1A.

[0013] FIG. 2B is a schematic isometric cross-sectional view of an improved flange apparatus taken from line 2-2 of FIG. 1A that also depicts an internal structure.

[0014] FIG. 2C is a schematic isometric cross-sectional view of an improved flange apparatus taken from line 2-2 of FIG. 1B.

[0015] FIG. 3 is an alternative schematic isometric cross-sectional view of an outer flange taken from line 2-2 of FIG. 1.

[0016] FIG. 4A is a schematic isometric cross-sectional view of one embodiment of an improved flexible sleeve taken from line 2-2 of FIG. 1A.

[0017] FIG. 4B is a schematic isometric cross-sectional view of one embodiment of an improved flexible sleeve taken from line 2-2 of FIG. 1A that also depicts an internal structure.

[0018] FIG. 4C is a schematic isometric cross-sectional view of one embodiment of an improved flexible sleeve taken from line 2-2 of FIG. 1B.

[0019] FIG. 5 is a cross-sectional view of an improved flange apparatus in its operative position between a toilet bowl and a waste drainpipe.

[0020] FIG. 5A is an enlarged partial sectional view of the embodiment shown in FIG. 5.

[0021] FIG. 6 is a cross-sectional side view of an improved flexible sleeve installed in a vertically oriented waste drainpipe.

[0022] FIG. 7 is a side view of an improved flexible sleeve installed in diagonally oriented waste drainpipe.

[0023] FIG. 8 is a side view of an improved flange apparatus installed in a horizontally offset waste drainpipe.

[0024] FIG. 9 is a side view of an improved flange apparatus installed in a horizontally oriented waste drainpipe.

[0025] FIG. 10A is a side view of an improved flange apparatus having a 3 inch external diameter that is installed in a vertically oriented 3 inch waste drainpipe.

[0026] FIG. 10B is a side view of an improved flange apparatus having a 3 inch external diameter that is installed in a vertically oriented 4 inch waste drainpipe.

DETAILED DESCRIPTION

[0027] FIGS. 1A-2C depict several alternative embodiments of the improved flange. In particular, FIGS. 1A-1B depict schematic isometric perspective views of the improved flange. Cross-sectional views of the flanges depicted in FIGS. 1A-1B are also depicted in FIGS. 2A-2C. In each of these figures, the improved flange 5 comprises an outer flange 10 attached to a flexible sleeve 12 with an attaching lip 32, which is part of the upper portion of the sleeve 16. The attaching lip 32 is seated in the radial groove 22 and forms a seal between the attaching lip 32 and the outer flange 10. In addition, the flexible sleeve 12 has an O-ring type seal 30 that is mounted around the flexible conduit portion 14. The O-ring seal 30 can comprise a plurality of O-rings, such as ten O-rings, one to four O-rings, or only one O-ring.

[0028] The flexible sleeve could be made in two different outside diameter sizes in order to fit into the two most commonly used types of waste drainpipes. For 4 inch drainpipes, the outside diameter of the flexible sleeve 12 can be between 3.125 to 4.250 inches, 3.750 to 4.125 inches, or 4.125 inches. For 3 inch drainpipes, the outside diameter of the flexible sleeve can be between 2.250 to 3.750 inches, or about 3.000 inches.

[0029] The O-rings used for connecting a flexible sleeve 12 having a 4 inch nominal external diameter with a waste drainpipe having a 4 inch diameter can have an internal diameter between 1 to 5 inches, or between 3 inches and 4.250 inches, or about 3.250 inches. The O-rings used for connecting a flexible sleeve 12 having a 4 inch nominal external diameter with a 4 inch waste drainpipe can have an external diameter between 2 and 6 inches, between 3 and 4.750 inches, or about 4.4 inches. The O-rings used for connecting a flexible sleeve having a 3 inch external diameter with a regular 3 inch waste drainpipe, can have an internal diameter of 0.75 inches, or less, or an internal diameter of 1.5 inches and 3.5 inches, or an internal diameter of about 2.4 inches. By using bigger O-rings, flexible sleeves having a 3 inch external diameter can be connected to a regular 4 inch waste drainpipe, resulting in a product that fits most drain pipes.

[0030] The O-rings used for connecting a flexible sleeve having a 3 inch external diameter with a 4 inch diameter waste drainpipe can have an internal diameter between 0.75 inches and 4 inches, or an internal diameter between 1.5 inches and 3.5 inches, or an internal diameter of about 2.4 inches. The O-rings used for connecting a flexible sleeve having a 3 inch external diameter with a 4 inch diameter waste drainpipe can also have an external diameter between 2 and 6 inches, or an external diameter between 3 and 4.75 inches, or an external diameter of about 4.4 inches.

[0031] The flexible sleeve should be flexible enough to support the installation between a plumbing fixture and an offset, angled, or misaligned waste drain pipe. Accordingly, the hardness of its materials can range from 35 shore A to 90 shore A, or from 35 shore A to 55 shore A, or more specifically about 40 shore A. The length of the flexible sleeve 12 can be between 2 and 30 inches, or between 6 and 15 inches, or more specifically about 12 inches. The thickness of the flexible sleeve may also be between about 0.040 to about 0.400 inches, or between about 0.100 and about 0.350 inches, or more specifically about 0.200 inches.
FIG. 1B depicts a schematic isometric perspective view of an improved flange 5 comprising a corrugated portion 36 on the upper portion of the flexible sleeve 12. The corrugated portion 36 helps to avoid any kinking of the flexible sleeve 12 when it is installed in an offset, diagonal, horizontal, or angular arrangement. The corrugated portion 36 of the flexible sleeve 12 can comprise as little as 1/3 of the sleeve's length or it can comprise the entire length of the flexible sleeve. The corrugated portion 36, however, preferably comprises 1/2 to 2/3 of the total length of the flexible sleeve 12, and more preferably 3/4 of the total length of the flexible sleeve 12.

FIG. 2B depicts a schematic isometric cross-sectional view of an improved flexible closet flange, taken from the line 2-2 in FIG. 1A. In FIG. 2B, an internal structure 38 is depicted that can comprise a longitudinally coiled wire or a set of rings. This embodiment can be utilized whenever the positioning of the flexible closet flange inside the drainpipe could result in shrinkage of the inside diameter of the flexible sleeve 12 as a result of kinking or other deformations. This shrinkage can result in the accumulation of waste products inside the sleeve, eventually leading to an undesirable drainage jam.

FIG. 2C depicts a schematic isometric cross-sectional view of an improved flange 5, taken from line 2-2 in FIG. 1B wherein the flexible sleeve 12 comprises a corrugated portion 36. The corrugated portion 36 allows the flexible sleeve 12 to be mounted to offset, angled, or diagonally positioned drain pipes while minimizing kinking or other deformations.

FIG. 3 depicts a cross-sectional perspective view of an outer flange piece 10. The outer flange 10 can include one or more apertures 18 for fasteners that secure the outer flange 10 to a surface, such as a floor, as well as one or more other apertures 20 for fasteners that secure the outer flange 10 to a plumbing fixture, such as a toilet bowl. The outer flange can also comprise a radial groove 22 in which the attaching lip 32 (shown on FIG. 4) of the flexible sleeve 12 (also shown on FIG. 4) will sit.

FIG. 4A depicts an isometric cross-sectional view of the flexible sleeve 12 with an O-ring 30 attached to the flexible conduit portion 14. Also shown in FIG. 4 is the upper portion of the sleeve 16, which is comprised of the attaching lip 32 and a sealing surface 34. The flexible sleeve 12 can be comprised of any thermoplastic material, any engineering polymer, or any chemical treated materials capable of resisting chemicals such as chlorides and acids such as a PVC compound. The flexible sleeve 12 should also be able to resist organic gases and fungus attacks. The flexible sleeve 12 can be made of flexible materials, corrugated materials, or a combination of both, and it can be extruded, vulcanized, or molded. The flexible sleeve 12 should be flexible enough to support the installation between a toilet and an offset, or unfair, or angled installed waste drain pipe, the hardness of its materials can range from 35 shore A to 90 shore A, from 35 shore A to 55 shore A, or more specifically about 40 shore A. The length of the flexible sleeve 12 can be between 2 to 30 inches, or between 6 and 15 inches, and more specifically about 12 inches. Depending upon the type of installation, the flexible sleeve 12 can be used without the outer flange 10. The O-rings 30 can be molded as a part of the conduit portion of the flexible sleeve 12, or they may be fused, sonically welded, glued, or can be independent from the sleeve with free displacement movement along the external face of the flexible sleeve 12.

An alternative embodiment of a flexible sleeve 12 is depicted in FIG. 4B. In FIG. 4B, an internal structure 38 comprising a longitudinally coiled wire or a set of rings is disposed within the wall of the flexible sleeve 12. This embodiment can be utilized whenever the positioning of the flexible closet flange inside the drainpipe could result in a shrinkage of the inside diameter of the sleeve due to kinking or other deformation. This shrinkage can result in the accumulation of waste products inside the sleeve, eventually leading to a drainage jam.

Another alternative embodiment of the flexible sleeve 12 is depicted in FIG. 4C. In FIG. 4C, the flexible sleeve 12 further comprises a corrugated portion 36 that facilitates the installation of the flexible sleeve into an offset, diagonal, or horizontal arrangement. The corrugated portion 36 allows the flexible sleeve 12 to be mounted in such arrangements while minimizing the effects of kinking and shrinkage of the inside diameter of the sleeve.

FIG. 5 is a cross-sectional side view of the improved flange in its operative position between a toilet bowl 24 and a waste drain pipe 26. The outer flange 10 anchors the toilet bowl 24 to a floor, and firmly grips the flexible sleeve 12, which fits inside the waste drain pipe 26. In addition, the O-ring 30 creates a seal against the inner surface of said waste drain pipe 26. The materials for the outer flange 10 can be any ferrous or non-ferrous metals, ABS, PVC or any other type of hard synthetic plastic. The outer flange may have or may not have a radial groove on it, all depending in the type of application or use that the flexible closet flange is going to be put through.

FIG. 5A is an enlarged partial view of the embodiment shown in FIG. 5. In FIG. 5A, the seal between the toilet discharge outlet 28 and the sealing surface 34 on the upper portion 16 of the flexible sleeve 12 eliminates the need for regular wax seals or foam rubber gaskets. When the toilet 24 is fastened to the outer flange 10, the toilet discharge outlet 28 will be pushed against the sealing surface 34 on the upper portion of the sleeve 16, thereby creating a firm and tight seal that will prevent gas and fluids from leaking from the drain pipe to the floor in which the toilet bowl 24 is seated.

FIGS. 6-103 show different installations and embodiments in which the improved flange can be used. FIG. 6 is a cross-sectional side view of one kind of installation between the flexible sleeve 12 and a vertically installed waste drain pipe 26. Although this kind of installation is preferred, the conditions permitting this kind of installation are not always available. This is problematic because most water closet flanges are designed to be installed under these conditions (with a vertically aligned waste drainpipe), and do not allow any misalignment between the toilets and waste drainpipes outlets.

FIG. 7 is a cross-sectional side view of an installation between the flexible sleeve 12 and a diagonally installed waste drain pipe 26. The flexible sleeve is advantageous because it can be readily adapted to connect to a drain pipe that is disposed at a non-vertical angle without any additional equipment or materials.
FIG. 8 is a cross-sectional side view of an installation between the flexible sleeve 12 and an offset waste drainpipe 26. As stated previously, the flexible sleeve 26 can be readily adapted to connect an offset waste drainpipe 26 without any additional equipment or materials.

FIG. 9 is a cross-sectional side view of an installation between the flexible sleeve 12 and a horizontally-installed waste drainpipe 26. Again, the flexible sleeve 26 can be readily adapted for the situation where the drainpipe 26 is horizontally disposed without any additional equipment or materials.

FIG. 10A is a cross-sectional side view of an installation between a 3 inch flexible sleeve 12 and a vertically-installed 3 inch waste drainpipe. In FIG. 10A, an O-ring 30 creates a seal against the inner surface of the 3 inch waste drain pipe 26. FIG. 10B is a cross-sectional side view of an installation between a 3 inch flexible sleeve 12 and a vertically-installed 4 inch waste drainpipe. Much like FIG. 10A, an O-ring 30 creates a seal against the inner surface of the 4 inch waste drain pipe 26. It is contemplated that one kind of O-ring 30 may be utilized to form an effective seal for both 3 inch and 4 inch drain pipes, thereby eliminating the need for additional adapters or parts.

Although preferred embodiments of the present inventions have illustrated in the accompanying drawings and described in the foregoing detailed description, it will be understood that the inventions are not limited to the embodiments disclosed, but are capable of numerous rearrangements, modifications and substitutions without departing from the spirit of the invention as set forth and defined by the following claims and equivalents thereof. Applicant intends that the claims shall not invoke the application of 35 U.S.C. § 112, ¶ 6 unless the claim is explicitly written in means-plus-function or step-plus-function format.

We claim:

1. An improved flange operable to connect a plumbing fixture discharge to a waste drain pipe outlet, the improved flange comprising:
   an outer flange operable to anchor the plumbing fixture to a surface;
   a flexible sleeve operable to provide a conduit for fluids from the plumbing fixture discharge to a waste drain pipe outlet;
   a sealing member disposed on the outer surface of the flexible sleeve, wherein the sealing member is operable to form a seal between the flexible sleeve and an inner surface of the waste drain pipe.

2. An improved flange according to claim 1, wherein the flexible sleeve comprises a flexible body having an upper portion having an inner sealing surface in which the plumbing fixture discharge can be seated creating hermetic seal, and having an attaching lip which is adapted to fit into the radial groove of the outer flange and firmly hook the flexible sleeve onto the outer flange; and having a flexible conduit portion adapted to fit inside a waste drain pipe and providing flexibility between the connection of the flexible sleeve to the waste drain pipe.

3. An improved flange according to claim 1, wherein the sealing member provides a hermetic seal between the outer surface of the flexible sleeve and the inner surface of the waste drain pipe.

4. An improved flange according to claim 1, wherein the outer flange comprises an annular plate body having:
   an inner diameter;
   an outer diameter;
   an upper surface having a radial groove disposed between the inner diameter and the outer diameter, wherein the radial groove is operable to retain and attach the upper portion of the flexible sleeve;
   a lower surface operable to be placed in contact with the surface;

   at least two first apertures extending through the outer flange between the upper surface and the lower surface, the first apertures being operable to retain fasteners for securing the outer flange to the surface; and

   at least two second apertures extending through the outer flange between the upper surface and the lower surface, the second apertures being operable to retain fasteners connecting the outer flange to a plumbing fixture.

5. An improved flange according to claim 1, wherein the outer flange and the flexible sleeve are permanently affixed to each other.

6. An improved flange according to claim 5 wherein the outer flange and the flexible sleeve are molded as a singular piece.

7. An improved flange according to claim 1 wherein the sealing member comprises a plurality of O-rings.

8. An improved flange according to claim 1 wherein the sealing member comprises a single O-ring.

9. An improved flange according to claim 1 wherein the flexible sleeve comprises a thermoplastic rubber.

10. An improved flange according to claim 1 wherein the flexible sleeve comprises a PVC compound.

11. An improved flange according to claim 1 wherein the flexible sleeve comprises a material having a hardness in the range of about 35 shore A to about 55 shore A.

12. An improved flange according to claim 1 wherein the sealing member is molded as part of the flexible sleeve.

13. An improved flange according to claim 1 wherein the sealing member is longitudinally displaceable along the flexible sleeve.

14. An improved flange according to claim 1 wherein the outer flange comprises metal.

15. An improved flange according to claim 1 wherein the outer flange comprises a synthetic plastic material.

16. An improved flange according to claim 1 wherein the flexible sleeve further comprises an integral support apparatus having at least one circular support.

17. An improved flange according to claim 16 wherein the integral support apparatus comprises a longitudinally coiled wire.

18. An improved flange according to claim 16 wherein the integral support apparatus comprises a plurality of rings.

19. An improved flange according to claim 1 wherein the flexible sleeve further comprises a corrugated portion.

20. An improved flange operable to connect a plumbing fixture discharge to a waste drain pipe outlet, the improved flange comprising:

   an outer flange operable to anchor the plumbing fixture to a surface;
a flexible sleeve comprising a longitudinal portion and a
flange portion, wherein the flexible sleeve provides a
conduit for fluids from the plumbing fixture discharge
to a waste drain pipe outlet;

a sealing member disposed on the outer surface of the
longitudinal portion of the flexible sleeve, wherein the
sealing member is operable to form a seal between the
flexible sleeve and an inner surface of the waste drain
pipe.

21. An improved flange according to claim 20, wherein
the flexible sleeve comprises a flexible body having an upper
portion having an inner sealing surface in which the plumb-
ing fixture discharge can be seated creating hermetic seal,
and wherein the longitudinal portion of the flexible sleeve is
adapted to fit inside a waste drain pipe and provide flexibility
between the connection of the flexible sleeve to the waste
drain pipe.

22. An improved flange according to claim 20, wherein
the sealing member provides a hermetic seal between the
outer surface of the flexible sleeve and the inner surface of
the waste drain pipe.

23. An improved flange according to claim 20 wherein the
sealing member comprises a plurality of O-rings.

24. An improved flange according to claim 20 wherein the
sealing member comprises a single O-ring.

25. An improved flange according to claim 20 wherein the
flexible sleeve comprises a thermoplastic rubber.

26. An improved flange according to claim 20 wherein the
flexible sleeve comprises a PVC compound.

27. An improved flange according to claim 20 wherein the
flexible sleeve comprises a material having a hardness in the
range of about 35 shore A to about 55 shore A.

28. An improved flange according to claim 20 wherein the
sealing member is molded as part of the flexible sleeve.

29. An improved flange according to claim 20 wherein the
sealing member is longitudinally displaceable along the
flexible sleeve.

30. An improved flange according to claim 20 wherein the
flexible sleeve further comprises an integral support appar-
atus having at least one circular support.

31. An improved flange according to claim 30 wherein the
integral support apparatus comprises a longitudinally coiled
wire.

32. An improved flange according to claim 30 wherein the
integral support apparatus comprises a plurality of rings.

33. An improved flange according to claim 20 wherein the
flexible sleeve further comprises a corrugated portion.

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