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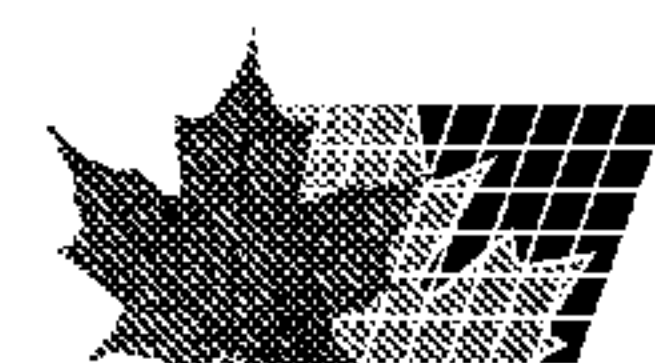
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(54) **Titre : COMPOSITION DE REPULSIF POUR INSECTES**
(54) **Title: INSECT REPELLENT COMPOSITION**

(57) **Abrégé/Abstract:**

The present application provides insect repellent compositions that include lemongrass oil and p-menthane-3,8-diol. Vanillin or a vanillin-type component may also be included in the insect repellent composition.



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INSECT REPELLENT COMPOSITION

FIELD OF THE INVENTION

[01] The present application relates to insect repellent compositions.

BACKGROUND OF THE INVENTION

[02] In many areas of the world, insect bites are not just a nuisance; they are a serious danger to health. Most notably, such bites may result in the transmission of life threatening and debilitating diseases such as malaria, dengue fever, yellow fever, or the West Nile virus. Hence, there remains an ongoing need to improve the currently available insecticides.

[03] Recent modeling work, based on population and malaria infection risk data in 2002¹, indicates that 61 % – i.e. ca. 656 million cases – occur annually in the WHO Regions of the Americas, Southeast Asia and the Western Pacific. In 2005, the WHO reported that 41 % of clinical malaria cases occur outside of Africa², an increase in comparison to their 2001 estimate of 13.6%³. This growing awareness of the malaria problem beyond Africa should encourage the diversification of global research into malaria vector control – a matter of great importance, as mosquito vectors in these regions generally exhibit behavior that makes them less susceptible to control measures shown to be effective in sub-Saharan Africa, including insecticide treated bednets (ITNs) and indoor residual spraying (IRS).

[04] These behaviors include tendencies of 1) outdoor resting, e.g. *Anopheles darlingi*⁴ and *An. dirus*⁵; 2) outdoor feeding, e.g. *An. minimus*,⁵ *An. darlingi*⁴, and *An. sinensis*⁵; and 3) significant feeding activity during early evening, e.g. *An. albimanus*,⁶ *An. nunezovari*⁶, *An. farauti* No.2⁷, and *An. darlingi*.⁸ The

introduction of ITNs in several areas also appears to have caused behavioral shifts among malaria vectors, with outdoor and early evening feeding becoming more frequent in areas where those control tools are in place^{9,10}. A feasibility study for implementing ITNs in four Latin America countries showed that 25 % of *An. albimanus* in Nicaragua, 28% of *An. punctimacula* in Ecuador, 57% of *An. albimanus* in Peru, and 30 % of *An. nunezovari*, also in Peru, fed before 9 p.m., when people are still active and often still outdoors.¹¹ More recently, a case-control study in Colombia¹² showed that ITNs provided only a 50% reduction in malaria, and this was attributed by the authors to mosquito's biting when people were not sleeping beneath the nets.

[05] In such transmission conditions, ITNs may be usefully supplemented by insect repellents^{13, 14}. A recent household randomized trial in Pakistan¹⁵ has confirmed that the widespread provision of repellents – in this case, a repellent soap incorporating DEET and permethrin – can significantly reduce the risk of malaria by >50%. Furthermore, a clinical trial in the Bolivian Amazon,¹⁶ with a 30 % p-menthane 3,8-diol (PMD) repellent showed an 80 % reduction in *P. vivax*, among those using repellent and ITNs, compared to an ITN only group.

[06] Much malaria and arbovirus transmission in the Americas is related to working practices, and the movement of non-immune people into malaria endemic areas in search of work in the forests (mining, logging etc).¹⁷ Young workers suffer the greatest hardship from this disease, which creates severe economic pressures for the whole family through loss of earnings,¹⁸ labor replacement, and treatment costs.¹⁹ For the poorest families in Latin America, these indirect costs may correspond to between 12 and 20% of annual household income^{19, 20}. With this in mind, a low cost repellent was developed that contains natural ingredients that are aromatically familiar to users and may eventually be sourced locally.

[07] It is known that there are substances, including natural isolates, which can provide an insect repellency effect. Repellent substances are known to provide this effect when applied to a surface (e.g. human skin or hard surfaces) usually with an appropriate delivery vehicle (e.g. aerosol, lotion, spray, gel, etc.) and are commonly referred to as “insect or bug repellents”.

[08] Examples of repellent materials which impart a repellency effect include, but are not limited to, materials such as N,N-diethyl m-toluamide (hereafter referred to as DEET), p-menthane-3,8-diol (commonly referred to as Coolact[®] 38D, registered trademark of Takasago International Corp.), permethrin, allethrin, piperonyl butoxide, lemongrass oil, citronella oil, eucalyptus oil, camphor, geranium oil, ethyl hexanediol, ethyl butylacetylaminopropionate, and hydroxyethyl-isobutyl-piperidine.

[09] In a commercial repellent formulation, the repellent agents are typically added as a single active ingredient to produce the desired effect. It should be noted that there is at least two examples of a

combination of two repellent materials being used in a composition. For example, U.S. Pat. No. 5,698,209 discloses a composition containing a monoterpenediol selected from carane-3,4-diol and p-menthane-3,8-diol (Coolact® 38D) and a pyrethroid compound selected from phenothrin and permethrin as active ingredients. The composition purportedly exhibits a high arthropod repellency for a long period of time. Also, Japanese Publication No. JP 3-133906 discloses a combination of p-menthane-3,8-diol and N,N-diethyl-m-toluamide (DEET). It should also be noted that there are other examples in the patent literature wherein an essential oil containing composition is claimed to possess repellent properties (see e.g., U.S. Published Application No. 2005/0112164 A1).

[10] The active ingredient in a majority of commercial insect repellents is DEET which has been shown to be effective against a wide variety of biting insects. However, the use of DEET has several drawbacks including potential health risks and concerns, especially to children, since it is absorbed through human skin. In addition, the odor of DEET is considered by many to be “chemical” and unpleasant and it can sting when applied to the skin. Hence, a suitable consumer friendly repellent formulation is needed.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows the percentage protection of formulations of the present application, as compared to a control formulation of 15 % DEET.

Figure 2 shows the percentage protection of a formulation of the present application, as compared to a control formulation of 20 % DEET.

SUMMARY OF THE INVENTION

[11] The present application is based on a surprising discovery which alleviates the above mentioned product limitations. The discovery encompasses the use of two repellent materials, in combination, in a unique formulation to afford a product with added benefit and superior efficacy that can be made available to individuals in developing nations at an affordable price. It has been discovered that the novel combination of p-menthane-3,8-diol and lemongrass oil affords an effective insect repellent with superior efficacy and attributes to either of the individual repellents or any other commercial product. It has also been found that the inclusion of vanillin or a vanillin-like component is also helpful to repel insects. Formulations containing lemongrass oil and p-menthane-3,8 diol been shown to effectively repel the *Anopheles darlingi* and *Anopheles albimanus* mosquitoes which vector malaria, the *Aedes aegypti* mosquito which vectors dengue fever and yellow fever.

DETAILED DESCRIPTION

Definitions

[12] As used herein, the term “insecticide” or “repellent” refers to any substance or mixture of substances used to kill or control or repel any insect. Herein, the insecticide or repellent as defined has a preferred use to kill or control or repel flying insects (e.g. mosquitoes). However, it is anticipated that the insecticide formulation described will also be effective against mites, ticks (Lyme disease), and numerous other insects.

[13] As used herein, the abbreviation “PMD” refers to p-menthane-3,8 diol.

[14] As used herein, the abbreviation “LG oil” refers to lemongrass oil.

[15] As used herein, the term “fixative” refers to compounds that extend the life of repellents by slowing the evaporation of volatile repellent actives (e.g. PMD and lemongrass oil). An example of a preferred fixative is vanillin.

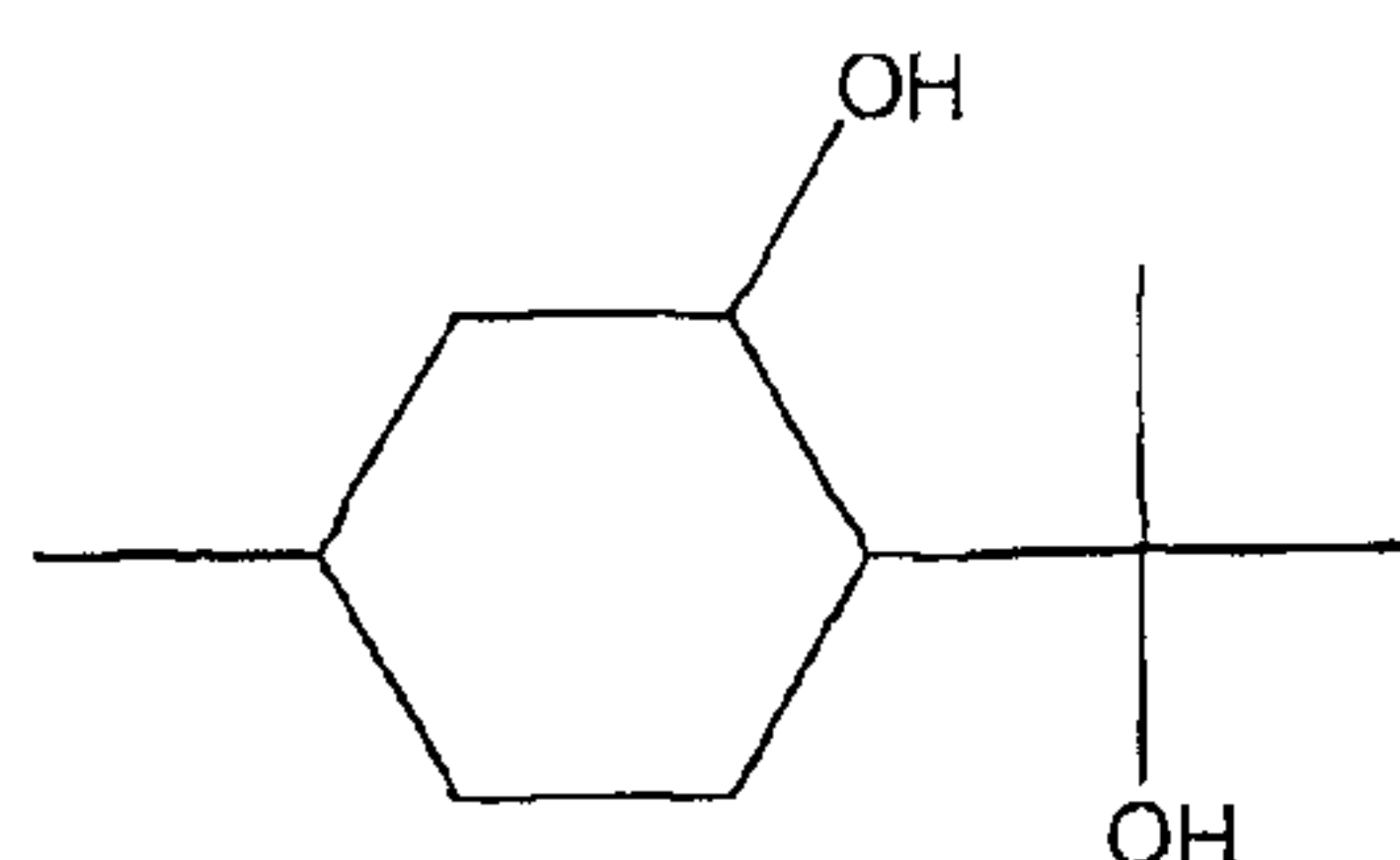
Lemongrass Oil

[16] Lemongrass oil is a distillate of *Cymbopogon citratus* leaves. It is commercially available from various sources, including from The Essential Oil Company Ltd., Worthing House, Church Lane, Basingstoke, Hants., United Kingdom, Berje Inc., Bloomfield, NJ and Polarome, Jersey City, NJ. Lemongrass oil may be obtained for about \$12-25 per kilogram.

[17] Lemongrass oil may be less expensive than most active ingredients used in insect repellents. Surprisingly, lemongrass oil, when combined with p-menthane-3,8 diol and/or vanillin, provides an insect repellent that is as powerful, or more powerful than insect repellents containing much larger amounts of more expensive actives. Accordingly, inclusion of lemongrass oil in insect repellents of the present application provide an insect repellent with increased efficacy that is affordable to individuals living in insect-prone areas, including developing nations in the Central and South America.

p-methane-3,8-diol

[18] P-menthane-3,8-diol (PMD) has the following structure:



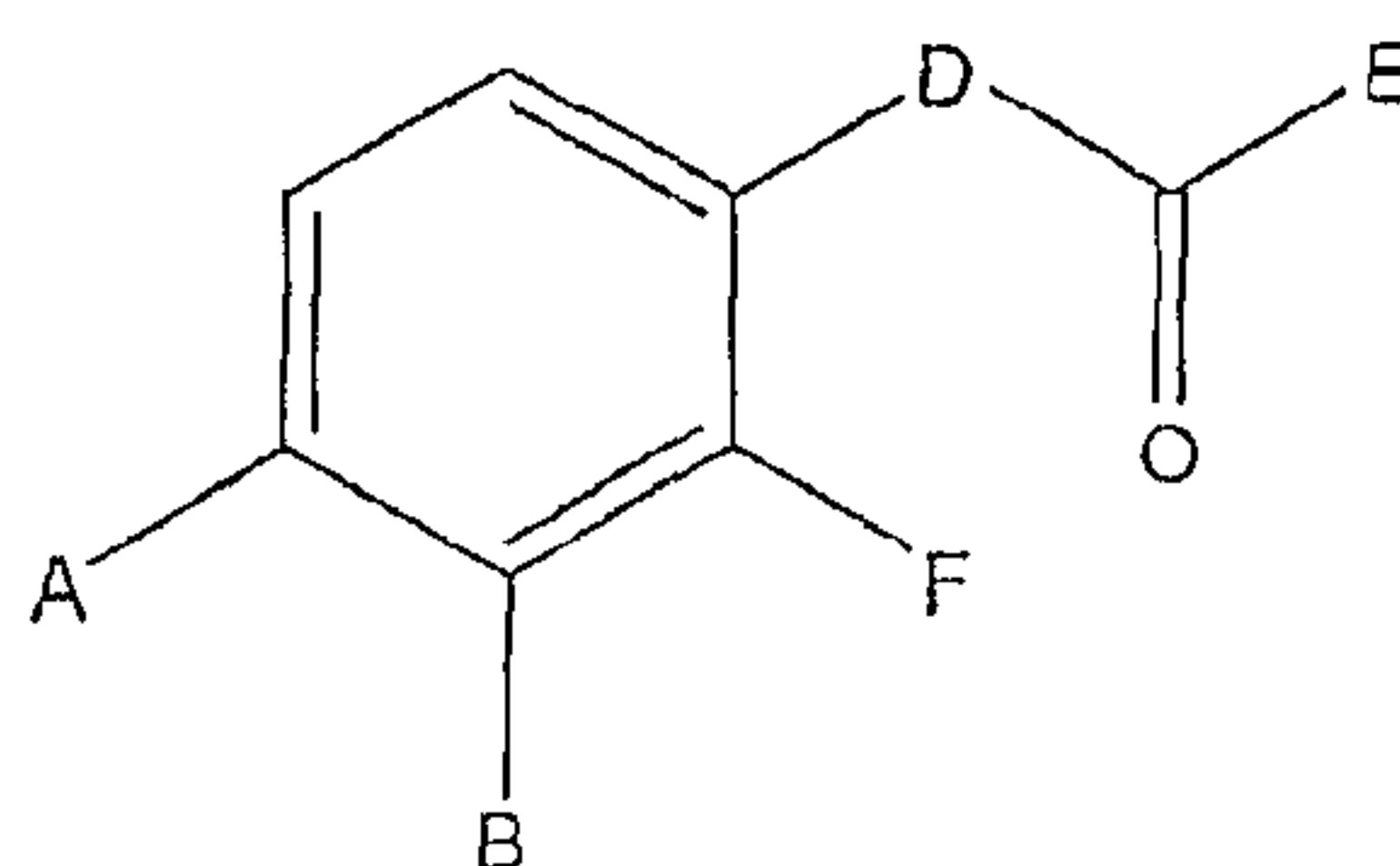
[19] PMD is commercially available (as a mixture of (+)-cis & (-)-trans p-Menthane-3,8-diol) under the trademark Coolact® 38D from Takasago Int'l Corporation (U.S.A.), Rockleigh, NJ.

[20] P-menthane-3,8-diol may also be derived by acid modification of the oil of *Corymbia citriodora* (the lemon eucalyptus), which is grown commercially (e.g. commercially grown in Brazil and other Latin American countries). Citriodiol, which is a product of the extract of the leaves of *Corymbia citriodora*, contains about 60% p-menthane-3,8-diol. See *Annals of Tropical Medicine & Parasitology* (Ann. trop. med. parasitol.) 2005, vol. 99, no7, pp. 695-715.

[21] Coolact® 38D is a preferred source of p-menthane-3,8-diol since it is a purer form, as compared to PMD derived from *Corymbia citriodora*.

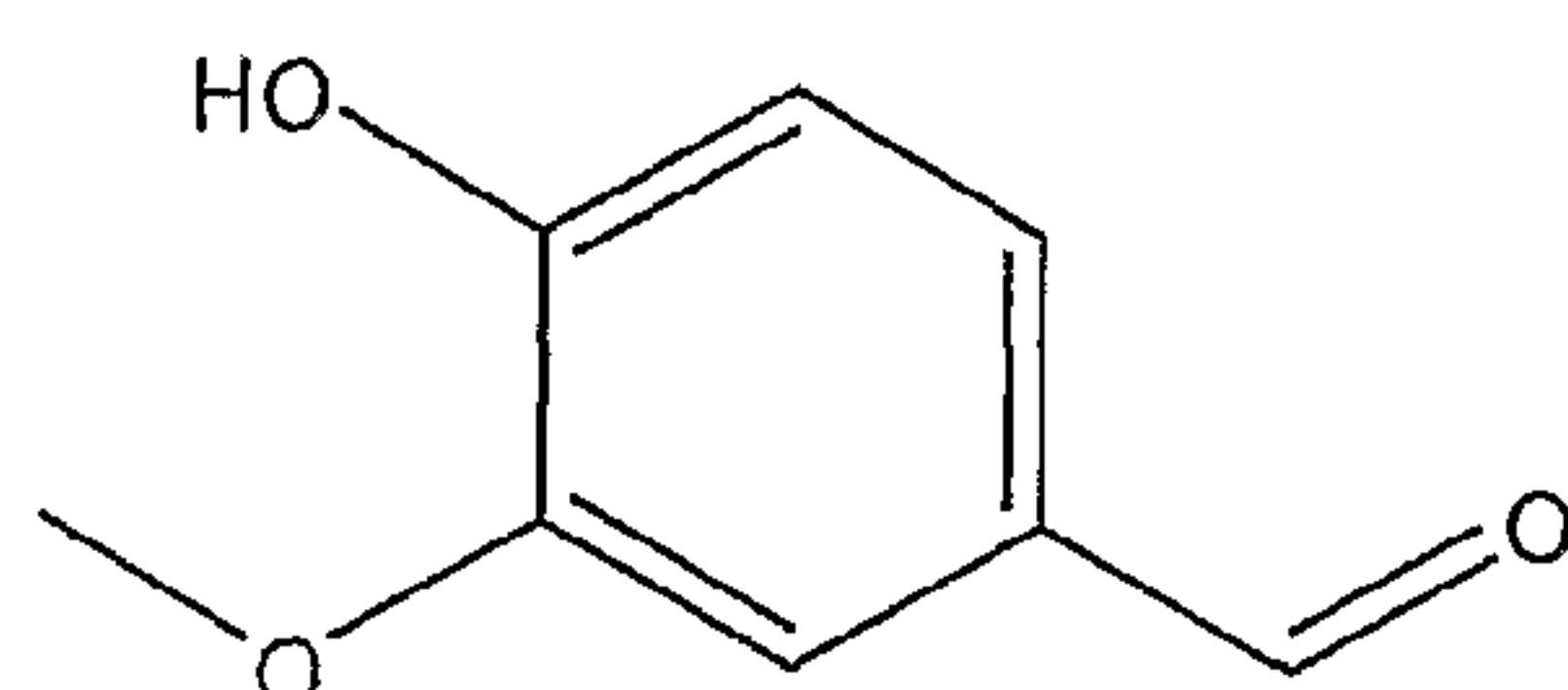
Vanillin and Related Compounds

[22] Insect repellent compositions of the present application may also contain vanillin or a vanillin-like component represented by the formula:

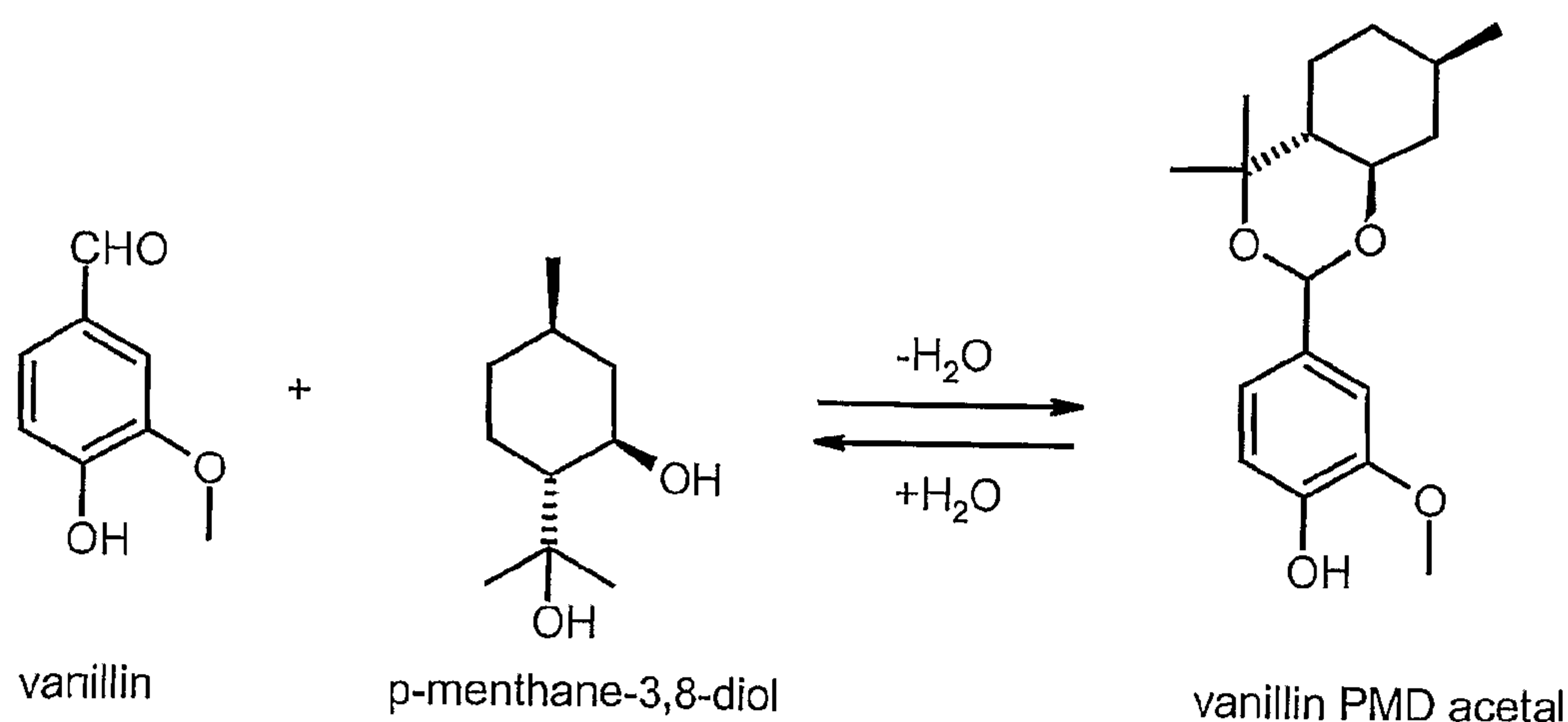


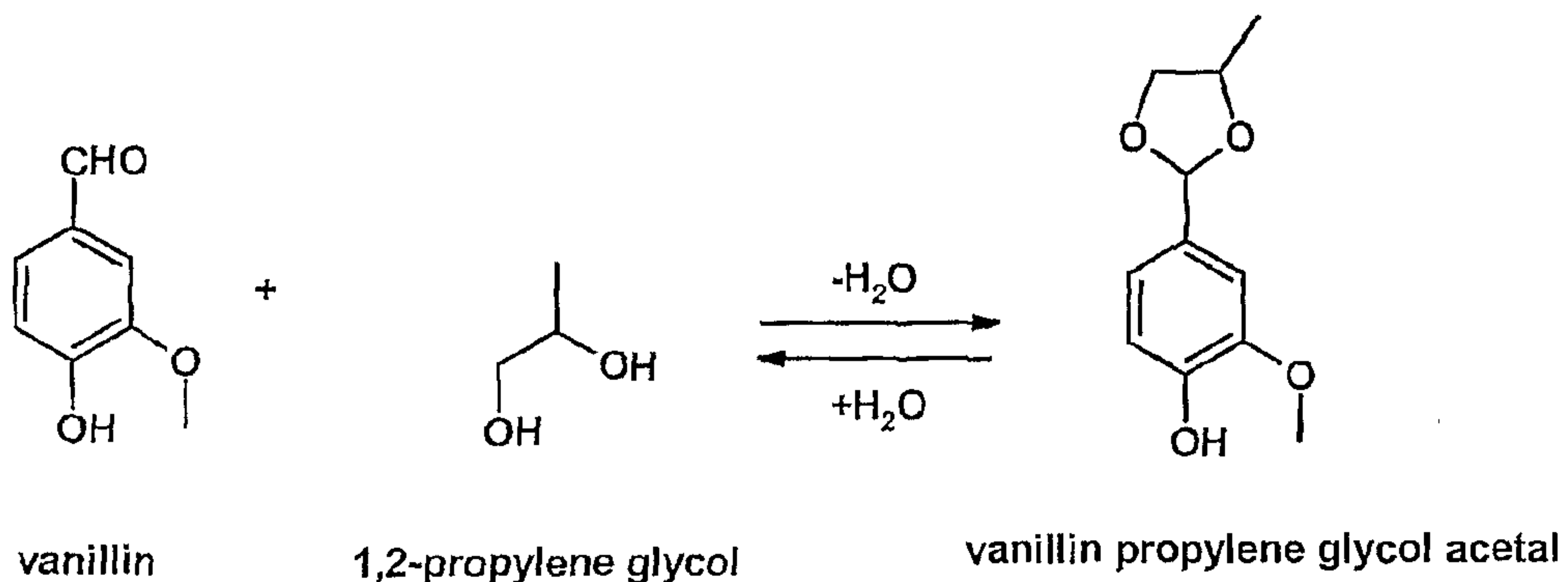
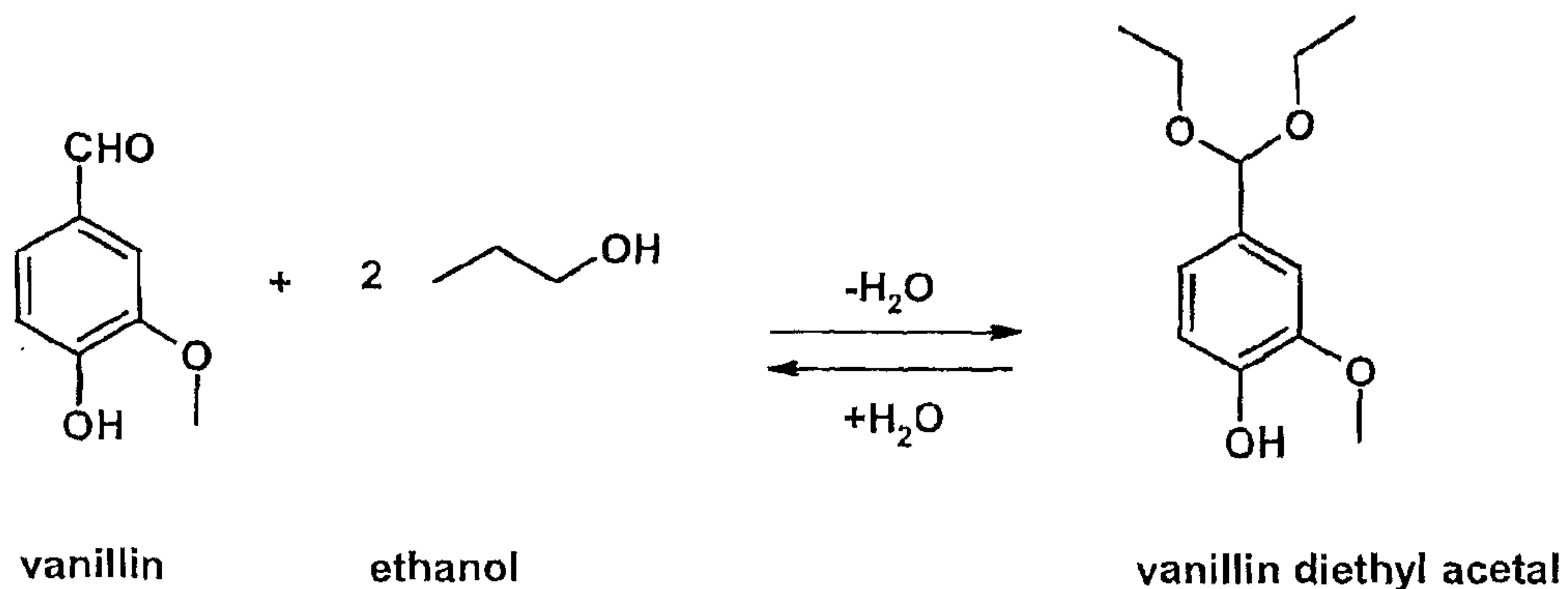
wherein A is a hydrogen, hydroxy, or an unsubstituted, branched or straight-chained C₁-C₄ alkyl carboxy group, B is a hydroxy or an unsubstituted, branched or straight-chained C₁-C₄ alkoxy group, D is a bond or a unsubstituted, branched or straight-chained C₁-C₄ alkyl group optionally interrupted by an oxygen, E is a

hydrogen or an unsubstituted, branched or straight-chained C₁-C₄ alkyl group, and F is hydrogen or hydroxy. Vanillin-like components that may be used in repellent compositions of the present invention include, but are not limited to, vanillin acetate, vanillin isobutyrate, and ortho-vanillin. In a preferred embodiment, insect repellents of the present invention contain vanillin, which is commercially available from Rhodia Inc. (Cranbury, NJ) and has the following structure:



[23] While not being bound by any particular theory, it is believed that the vanillin, or vanillin-like component reacts with lemongrass oil, PMD, alkylene glycols or ethanol found in the insect repellent to form acetal compounds to increase the effectiveness of the insect repellent. Over time, the acetals are believed to hydrolyze back to the starting material, (e.g. PMD). Exemplary reaction schemes are shown below:





* trans configuration of p-menthane-3,8 diol is shown above. Generally, the p-menthane-3,8 diol may be present in both cis and trans forms.

Additional Components

[24] Additional components may be added to the insect repellents of the present application, such as fragrances, solvents, diluents and fixatives. Non-limiting examples of such materials are disclosed in U.S. Patent No. 6,660,288, and include: Aldehyde C11 (Undecylenic Aldehyde); Aldehyde iso C11 (GIV); Allspice oil; Allyl cyclohexyl propionate; Amyl salicylate; Amylcinnamic aldehyde; Anethole; Anisic alcohol; Anisic aldehyde; Applinal (Q); Bay oil; Benzyl acetate; Benzyl benzoate; Benzyl cinnamate; Benzyl propionate; Benzyl salicylate; Bourgeonal (Q); Brahmanol; Camphor powder synthetic; Cedarwood Virginian; Cedrenol; Cedryl acetate; Celestolide (IFF); Cineole; Cinnamic alcohol; cinnamic aldehyde; Cinnamon Leaf Oil; Cinnamyl acetate; cis-3-Hexenol; Citral; Citronella oil; Citronellal; Citronellol; Citronellyl acetate; Citronellyl oxyacetaldehyde; Clove oil; Coriander oil; Coumarin; Cuminic aldehyde; Cyclamen aldehyde; Decanal; 9-Decenol; Dibenzyl ether; Dibutyl phthalate; Diethyl Phthalate; Dihydromyrcenol; Dimethyl anthranilate; Dimethyl phthalate; Dimyrcetol (IFF); diphenylmethane; Diphenyl oxide; Dimethyl benzyl carbinyl acetate; Dodecanol; Dodecanal; Elemi oil; Ethyl

methyl phenyl glycidate; Ethyl cinnamate; Ethyl safranate (Q); ethyl vanillin; Eugenol; Evergreen oils (Pine oils etc.); gamma-Nonalactone; gamma-undecalactone; Geraniol; Geranium bourbon; Geranyl acetate; Geranyl formate; Gum Benzoin; Heliotropin; Hercolyn D (HER); Hexyl benzoate; Hexylcinnamic aldehyde; Hydratropic aldehyde dimethyl acetal; Hydroxycitronellal; Hydroxycitronellal dimethyl acetal; Indole; iso Bomyl acetate; Isopropyl myristate; Iso-cyclocitral (GIV, IFF); Jasmacyclene; Jasmin oil; Lavandin Abrialis; Lavender oil; Lilial (GIV); Linalol; Linalyl acetate; Menthol Laevo; Methyl anthranilate; Methyl cedryl ketone; Methyl dihydrojasmonate; Methyl ionone; Methyl myristate; Methyl naphthyl ketone; Methyl salicylate; Moss treemoss; Musk ketone; Nerol; Nerolin Bromelia; Neryl acetate; Nonanal; Oakmoss absolute; Octanol Olibanum resinoid; para-Cresyl phenylacetate; para-Methoxyacetophenone; Patchouli oil; Peppermint oil; Petitgrain oil; 2-Phenoxyethanol; Phenoxyethyl iso butyrate; Phenylethylacetate; Phenylethyl alcohol; Phenylethyl butyrate; Phenylethyl phenylacetate; Pimento oil; Pinene, alpha; Para-tert. butyl-cyclohexyl acetate; Resinoid Benzoin Siam; Rose oil; Rosemary oil; Sandalwood oil; terpineol; Tetrahydrolinalol; Tetrahydromuguol (IFF); Thyme Red; Undecanal; Vanillin; Verbena oil; Vetyvert Bourbon; Yara and Ylang ylang, acidic mucopolysaccharides and their salts, Aesculus hippocastanum, aloe barbadensis Mill (Aloe Vera Linne), .alpha.-hydroxycarboxylic acids, .alpha.-ketocarboxylic acids, amide derivatives, amino acids, amphiphilic cyclodextrin derivatives, .beta.-sitosterol, carboxy vinyl polymer water soluble salts, carboxymethyl cellulose, carrageenan, chitin, chitosan, cholesterol, cholesterol fatty acid ester, collagen, dicarboxylic acid monostearyl esters, di-fatty acid glycerol esters, digalactosyl diglyceride, ersterol, ethanol, extract of Swertia japonica Makino, fatty acids, fatty acid citrate esters, fatty alcohols, ginseng extract, glucose esters of higher fatty acids, guar gum, gum arabic, Hamamelidaceae (Hamamelis Virginiana Witch hazel), hyaluronic acid, hydroxycholesterol, hydroxybenzoic acids, isomaltose, isopropyl alcohol, lactose, lanosterol, lipids extracted from the biomass of microorganisms, yeasts, moulds and bacteria, liposomes, locust bean gum, low molecular acidic mucopolysaccharides and their salts, low molecular weight humectant components, maltose, mineral oils, mineral powders, mono cis alkenoic acid, mucopolysaccharides, mycosterol, N-acyl lysines, N-isostearyl lysine, N-lauroyl lysine, N-myristyl lysine, N-palmitoyl lysine, N-stearoyl lysine, sodium type bentonite, natural or synthetic amino acid with protein or peptide bonds, NMF ingredients, nonvolatile silicones, oil agents, oil matter, oligosaccharides, organic acids, pantothenic acid and its derivatives, petroleum jelly, phosphatidyl ethanolamine, phosphatidylcholine, phospholipids, polysaccharides, polyvinyl alcohol, polypeptides, proteins, raffinose, saponins, sodium hyaluronate, sources of linoleic acid, sterols, sterol esters, stigmasterol, sucrose, sugar esters of higher fatty acids, sulphatide, sunscreens, surfactants, talc, thymosterol, tocopherol, mono-, di- or tri-glycerides, vitamins

and analogues, vitamin E and/or its ester compounds, volatile silicone fluids, water-soluble moisture-retaining agents, water-soluble polymers and waxes.

Insect Repellent Compositions

[25] The use level of the repellent composition, i.e. the amount of the composition containing lemongrass oil, and p-menthane-3,8 diol and, when present in the insect repellent composition, vanillin, may vary from about 1.0 wt% to about 100.0 wt% of the finished product, depending on the specific product and application. In a preferred embodiment the use level of the repellent composition ranges from about 5% to about 50%, more preferably from about 10% to about 35%. In one embodiment, the use level of the repellent composition is about 20-30%.

[26] The weight ratio of p-menthane-3, 8-diol (e.g. Coolact® 38D) to lemongrass oil (PMD:LG oil) in the repellent combination can vary from about 1:99 to about 99:1, more preferably from about 10:1 or 7.5:1 to about 5:1 or 2:1. It is possible that the different combinations of the repellent materials could result in higher or lower use levels depending on application.

[27] The weight ratio of vanillin (or a related vanillin-type compound) to lemongrass oil (vanillin:LG oil) ranges from about 3:1 to about 0.25:1, more preferably from about 2:1 to 0.5:1 (e.g. 1:1). In a preferred embodiment, vanillin is present in the insect repellent composition in the amount of about 5 to 10 wt%.

[28] In one embodiment, the weight percentage of p-menthane-3,8 diol is less than about 30 wt%, based on the total weight of the insect repellent composition. In other embodiments, the weight percentage of p-menthane-3,8 diol is less than about 25 wt%, or 24 wt%, or 23 wt%, or 22 wt% or 21 wt%, or 20 wt%, or 19 wt%, or 18 wt%, or 17 wt%, or 16 wt%, or 15 wt% or 14 wt%, or 13 wt%, or 12 wt%, or 11 wt%, or 10 wt%, based on the total weight of the insect repellent composition.

EXAMPLES

[29] The following examples illustrate the invention without limitation.

Example 1 -- Two phase formulation

Insect Repellent Lotion

<u>INGREDIENTS</u>	<u>PERCENT (wt%)</u>
Mineral oil	39.0%
Ethanol	26.0%
p-menthane-3, 8-diol	16.0%
dipropylene glycol	8.5%
lemon grass oil	5.0%
Vanillin	5.5%

[30] The use level of the repellent combination in the lotion formulation for the following example was 26.5 wt%.

[31] Vanillin was added to the formulation last. Prior to adding the vanillin, heat is applied to the PMD so that it has a viscosity suitable for introduction to the admixture. The resulting composition has a non-greasy feel, and has the viscosity of a light oil.

[32] A suitable volume of the above formulation to be applied to a the skin of the user is about 2 ml per 1000 cm² of skin. The formulation should be clear two-phase formulation and can be then filled into suitable plastic containers (PET preferred) and is to be shaken vigorously before applied to a user.

Example 2 -- One Phase Formulation

[33] The following ingredients were combined as described below:

<u>Ingredient</u>	<u>Supplier</u>	<u>Percentage (wt%)</u>
Mineral Oil	ISP	30.00
Isoparaffinic Hydrocarbon	ExxonMobil ^A	8.00
p-menthane-3,8-diol	Takasago	16.00
Isononyl acetate	IFF	35.50
Lemongrass oil	Berje Guatamala	5.00
Vanillin	Rhodia	5.50

^A Available under the trademark Isopar L

Procedure

1. In a suitable vessel, mix the Mineral oil, Isopar L and the p-Menthane-3,8-diol. The PMD may need to be heated slightly (about 100°F) so that it is liquid. This solution should be clear.
2. In a separate vessel, mix the Isononyl Acetate, Lemongrass Oil and Vanillin until the Vanillin is completely dissolved and the solution is clear. Very slight heat will quicken this (100°F).
3. With agitation, add part 2 to part 1 and mix until uniform.

[34] The formulation should be clear and can be then filled into suitable plastic containers (PET preferred).

Example 3 -- Gel Formulation

[35] The following ingredients were added sequentially:

1) WATER	42.95%
2) MINERAL OIL	30.00%
3) PMD	16.0%
4) XANTHAN GUM	0.55%
5) VANILLIN	5.5%
6) LEMONGRASS OIL	5.0%

[36] The admixture was mixed until a viscous gel was formed. Viscosity of the gel may be adjusted based on the amount of the gelling agent (xanthan gum).

Example 4 -- Evaluation of the Efficacy of the Formulation of Example 1

[37] *Study A -- Guatemala Study.* The following repellent formulations (% by weight) were used: (1) C15: repellent containing the amounts of ingredients described in Example 1 -- the PMD obtained from acid modification of *Corymbia citriodora* oil, CAS: 42822-86-6, purchased from Chemian Technology Ltd under the trademark Citriodiol®; (2) T15: repellent containing the amounts of ingredients described in Example 1 -- the PMD obtained from Coolact® 38D; (3) T20: containing 20 wt% PMD instead of 15%, obtained from Coolact® 38D; (4) positive control: 15% DEET (N,N-diethyl-meta-toluamide, CAS 134-62-3; Sigma-Aldrich Co.) in ethanol; (5) negative control: mixture of 20% mineral oil and ethanol.

[38] *Study B -- Peru Study.* Repellent formulations (% by weight) were used: (1) "PMD + LG" containing about 16% PMD as indicated in Example 1 -- PMD obtained from Coolact® 38D; (2) positive control: 20% DEET (Sigma Aldridge) in ethanol (Sigma-Aldrich Co.); (3) negative control: 20% mineral oil (ExxonMobil Corporation) in ethanol.

[39] *Study A and B.* Both studies were controlled double blind, human-landing catch design. All solutions were placed in unmarked containers labeled by code. On any one night, human volunteers had both lower legs treated with either one of the PMD/LG candidate repellents or a positive or negative control at a rate of 0.002ml/cm² between the ankle and the knee. Volunteers' leg length and circumference were measured to calculate surface area and the correct dose of treatment was measured using a micropipette, and applied using a

latex glove to minimize absorption of material onto the hand of the volunteer. During the human-landing catches, the volunteers wore shorts to the knee, work boots, and a loose bug jacket (ProBuy) to ensure that blood-seeking mosquitoes had access only to their lower legs. In addition, to minimize variation in their head space kairomones^{27, 28}, after midday the volunteers did not smoke, consume alcohol, or wash using soap.

[40] The designated locations within the field sites were 10m from each other and a minimum of 20m from alternate sources of kairomones such as houses and livestock. As insect repellents act over a distance of less than a meter, and the maximum distance of host attraction of a single human to mosquitoes is 10 m,²⁹ the design eliminates any “relativity effect” where insects choose between two hosts simultaneously. Mosquitoes were collected from the lower legs of the volunteers once they had settled – without the need to wait for biting – by using a mouth aspirator, flashlight, and a collection vessel. Collection vessels were changed each hour to provide hourly measures of repellency. Umbrellas were also provided, to protect the volunteers from any rain showers that might wash away their repellent.

[41] All volunteers were experienced at conducting man-landing catches. A form outlining procedure was given to the volunteers to ensure that they had full understanding of the potential risks of a study of this kind. In addition, each was given chloroquine (Guatemala) or Mefloquine (Peru) prophylaxis in accordance with WHO guidelines.³⁰ Full ethical clearance was obtained from Universidad del Valle, Guatemala (Study A); and from London School of Hygiene and Tropical Medicine Ethics Board and Instituto Nacional de Salud, Peru (Study B).

[42] *Study A.* The three repellents and two controls were applied to the five volunteers at 1430hrs, and man-landing catches were performed at the field site for one hour before and after sunset (1730–1930hrs), when the evening mosquito biting is at its peak as shown by preliminary man-landing catches. The times chosen allowed an assessment of the protection afforded by the repellent over 5 hours while exposing volunteers to bites for only 2 hours. This helped minimize exposure and risk to the collectors. The study was a balanced 5x5 Latin-square design that required each volunteer to test each treatment five times throughout the study over a period of twenty-five nights. Every evening, each individual was allocated one of five treatments, and sat in one of five allocated positions. Consequently, the volunteers changed position every five days.

[43] *Study B.* The repellent and two controls were applied at 1600hrs, and man-landing collections were performed at the field, between 1800 and 2200 hours, as this is the time of peak *An. darlingi* activity in the area (Chan, A. unpublished data). The times chosen allowed an assessment of the protection afforded by the repellent over to be made of relative protection of the samples for a period of 6 hours while exposing volunteers to bites for only 4 hours. This helped minimize exposure and risk to the collectors. The volunteers took a 15-

minute break between 2000hrs and 2015hrs. The study was a 3x3 balanced Latin-square design performed using three volunteers over nine nights, with volunteers changing positions every third night. Due to unforeseen circumstances, one of the volunteers was replaced after 4 nights, and this was factored into the statistical analysis.

[44] Mosquitoes were maintained overnight and killed by cooling prior to identification the following morning. Data were normalized using natural log ($x+1$) and analyzed with General Linear Model (GLM) using Minitab 11.0 for Windows. Further testing of individual variables was performed using Kruskal Wallis, as data could not be sufficiently normalized to use one-way Analysis of Variance (ANOVA) due to low collection numbers on repellent-treated individuals.

Results

Study A -- Guatemala Study.

[45] In 25 nights, 6140 mosquitoes were captured comprising 55.6% *Psorophora varipes* (Coquillett) and 24.8% *Aedes Ochlerotatus taeniorhynchus* (Say). The average number of mosquito landings on the negative control was 108 per person/hour and there was no significant difference in hourly numbers of landings in this treatment ($H=1.22$, d.f. = 3 $p=0.637$). There was no significant difference in hourly landings when data for repellents were analyzed separately ($H=0.84$, d.f.=1, $p=0.360$), which indicates that repellent protection did not significantly wane over the course of the test.

[46] Each of the four repellents provided excellent protection from host-seeking mosquitoes, and the PMD/LG repellents provided >96% protection up to five hours after application, with T15 and T20 providing 99% protection. DEET (15%) provided 91% (Table 1). GLM analysis showed that there was a significant difference between the four repellents and the negative control, and between DEET and the three PMD based repellents; although there was no significant difference between the three PMD/LG repellents (d.f.=4, $F=110.02$, $p<0.0001$) (Table 1). Sources of error in the experimental design were also investigated. There was no significant difference between the collection position within the field site (d.f.=4, $F=1.95$, $p=0.115$), although individuals varied in their attractiveness to mosquitoes/collection ability in the GLM (d.f.=4, $F=6.17$, $p<0.0001$), but individual variation was no longer significant when analysed separately ($H=6.99$, d.f.=4, $p=0.137$). There was a significant interaction between individual and treatment (d.f. =16, $F=3.08$, $p=0.001$), but when data for each individual treatment were analysed separately, the only remaining significant interaction was between individual and 15% DEET (d.f. =4, $F=4.82$, $p=0.007$) and the PMD-based repellents performed equally well on all five volunteers.

Study B -- Peru Study

[47] In nine nights, 2358 mosquitoes were captured, of which 86% were *Anopheles darlingi*. The average number of *An. darlingi* landings on the negative control was 46.27 per person/hour. There was no significant difference in the hourly number of mosquitoes captured from the control (d.f. = 3, $F=1.18$, $p=0.333$), or repellent treated individuals ($H=1.90$, d.f. =3, $p=0.594$), which indicates that the repellents' efficacy did not significantly decline during the four hours of the test.

[48] The PMD/LG repellent ("PMD + LG") significantly outperformed DEET, providing an average of 95% protection 6 hours after application (d.f. =2, $F=156.65$, $p<0.0001$) (Table 2). In contrast, 20% DEET provided an average of 62% protection over the duration of the trial. Sources of bias were investigated and there was no difference in the number of mosquitoes captured in the three positions within the field ($p=0.972$). However, there was significant interaction between tester and repellent (d.f.= 6, $F=4.85$, $p<0.0001$). When data were analysed separately there was a significant difference between individuals when wearing the negative control (d.f.= 3, $F=4.51$, $p=0.010$) and wearing repellent "PMD + LG" ($H=17.94$, d.f. = 3, $p<0.0001$), although DEET protected each individual equally ($H=6.85$, d.f.=3, $p=0.077$).

Table 1 Efficacy of four repellent formulations tested four and five hours after application during Study A in Guatemala. Figures represent numbers of mosquitoes landing on volunteers' lower legs.

		Hours post application			
Treatment		4	5	Mean	95% C.I.
Filler mix control	AM	115.52	100.48	108.00	
	WM	79.83	66.64	56.82 ^a	39.64 -82.27
	% P	-	-	-	
C15	AM	1.28	5.73	3.36	
	WM	0.64	1.40	1.05 ^b	0.59 - 1.86
	% P	94.52	94.30	96.88	
T15	AM	1.36	1.44	1.40	
	WM	0.79	0.72	0.93 ^b	0.64 - 1.36
	% P	98.82	98.57	98.75	
T20	AM	0.84	1.84	1.34	
	WM	0.43	0.77	0.74 ^b	0.49 - 1.12
	% P	99.27	98.17	98.75	

15% DEET	AM	6.33	12.21	9.27	
	WM	3.63	4.87	3.60 ^c	2.08 - 6.29
	% P	94.52	87.85	91.42	

AM = arithmetic mean mosquito landings/hour

WM= William's mean mosquito landings/hour. Means followed by the same letter are not significantly different.

% P = Percentage protection i.e. $100 - ((\text{mosquito landings on treatment} \div \text{mosquito landings on control}) \times 100)$

% Protection of the formulations tested in Study A is also shown in Figure 1.

% Protection against *Anopheles darlingi* for the formulations tested in Study B are also shown in Figure 2.

Table 2 Efficacy of 2 repellents tested 3 to 6 hours after application during study B in Peru

		All mosquitoes Hours post application						<i>Anopheles darlingi</i> Hours post application					
Treatment		3	4	5	6	Mean	95% C.I.	3	4	5	6	Mean	95% C.I.
20% oil control	AM	44.44	62.11	38.44	40.11	46.27		31.11	54.78	34.11	35.44	38.86	
	WM	34.52	53.05	31.46	29.27	35.97 ^a	28.08 - 46.47	22.10	44.60	23.05	24.79	27.50 ^a	20.12 - 37.47
	% P	-	-	-	-	-		-	-	-	-	-	
PMD+LG Repellent	AM	1.33	1.78	1.67	4.78	2.38		1.11	1.56	1.44	3.89	2.00	
	WM	0.82	1.08	1.15	2.52	1.32 ^b	00.73 - 02.10	0.66	0.93	1.05	2.17	1.14 ^b	0.63 - 1.80
	% P	97.07	97.10	95.57	87.50	94.85		96.43	97.16	95.77	89.03	94.85	
20% DEET	AM	15.22	19.78	13.89	18.44	16.83		13.56	18.33	12.89	17.22	15.00	
	WM	10.59	16.12	11.68	15.28	13.30 ^c	10.13 - 17.17	9.59	14.96	10.59	13.59	12.07 ^c	9.18 - 15.78
	% P	65.77	68.12	63.80	52.08	63.63		56.43	66.53	62.21	51.41	61.40	

AM = arithmetic mean mosquito landings/hour

WM = William's mean mosquito landings/hour. Means followed by the same letter are not significantly different.

%P = percentage protection i.e. $100 - ((\text{mosquito landings on treatment} \div \text{mosquito landings on control}) \times 100)$

Discussion

[49] In both field trials, the PMD/LG repellents with fixatives showed excellent efficacy against a broad range of mosquito species, with greater than expected longevity for a 15% PMD formulation. Also, in these trials the PMD-based repellents showed greater efficacy than corresponding doses of DEET, whereas several peer-reviewed field studies had shown PMD-only formulations to have similar,²¹ or lower,³¹ longevity compared to DEET at a corresponding dose. During a 2001 Bolivian field trial against *An. darlingi*, where the biting pressure was 75 mosquito landings per human-hour, a repellent containing 30% PMD provided 97% protection, and 15% DEET provided 85% protection for 4 hours after application.²² However, in the current Study A, the repellent containing half that concentration of PMD (T15) provided 99% protection for 5 hours after application with a biting pressure of 108 mosquitoes per man hour compared to 91% for 15% DEET. In Study B, a repellent with 16% PMD ("PMD + LG") provided 95% protection for 6 hours after application compared to 62% for 20% DEET.

[50] It may be inferred from this that the addition of fixatives to the repellents tested in Guatemala and Peru slowed the release of repellent volatiles, thereby extending the repellents duration. It should be emphasized that PMD is the most costly ingredient in the repellent, and the savings realized by a reduction in PMD content from 30% to 15% are substantial. Data from Population Services International (PSI) calculated the daily cost for a 30% PMD-based repellent to be US \$0.16 per person per day³² (in 2001 dollars). Since most of the other ingredients in the PMD/LG repellent are relatively low-cost when purchased in volume, the opportunity to provide an affordable disease prevention tool has been significantly enhanced. There is strong evidence that those of lower socio-economic status are less likely to purchase those forms of personal protection that are relatively more expensive but effective, such as ITNs and repellents, and more likely to rely upon less effective traditional methods of personal protection, such as smoke.³³ Clearly, making the repellent available at the lowest cost possible will enhance user compliance.³⁴

[51] The potential importance of this tool to malaria campaigns in the Americas can be illustrated by the circumstances facing Peru's Ministry of Health (MINSA) clinics in the department of Loreto. It has been estimated that the total cost of treating malaria in Loreto in 1998 was \$190 per

individual case per year (in 1998 dollars). That cost included transportation of the patient to state clinics, treatment, medication, lost income, and the cost to the state of its free-treatment subsidy.³⁵

[52] Adjusted to 2006 dollars , that's the equivalent of \$235. However, the estimated annual cost for the repellent intervention (coverage for an adult male during 7-month transmission season at \$0.047/day) is \$10.00. That's 4.2% of the total cost of treatment (using MINSA clinics) today, so it may be an excellent candidate for incorporation into existing vector control strategies.

[53] If such economies could be achieved in Peru, while substantially reducing the disease burden from malaria, this model might be applicable to other regions where early evening biting is problematic. Essentially, the Repelling Malaria model proposes : (1) that wherever the crepuscular feeding behavior of the most significant malaria vectors is already established, or where it may be shifting to early evening (from IRS and/or ITN use³⁶ which reduces host-availability later in the evening; or from a growing diversity of anophlines, including crepuscular species, which may result from land-use changes)³⁷, then (2) in remote areas where the human reservoir of disease is migratory;³⁸ it may be possible to achieve within one year a reduction of perhaps 30-60% in malaria, and this achievement could be realized by flooding these areas with a highly repellent skin lotion (efficacy 6 hrs at >95%) that is affordable and aromatically attractive to the indigenous poor. Importantly, under this model, in the larger more stable populations of towns and small cities where the API is generally lower and where access to repellents is facilitated at clinics, pharmacies and markets, malaria has the potential to subside even further.

[54] A five-month Phase 3 study (with a PMD/LG repellent) that is currently being organized in the Peruvian Amazon, will soon provide an opportunity to measure the parameters of the proposed model, with 3750 subjects divided into three cohorts (Repellent Only, Repellent + ITNs, and No Intervention). This community-wide study will mark the first time that the effect of a Repellent Only intervention on parasitemia has been measured in a discrete population group. If the repellent's demonstrated capacity to effectively repel malaria vectors leads to a measurable reduction in the infection rate, then Puerta del Cielo, the non-profit foundation that's funding and

directing the Phase 3 study, will begin distributing the repellent at cost to poor malaria endemic communities throughout the Peruvian Amazon.

Example 4 -- Evaluation of the Efficacy of the Formulation of Example 2

[55] The efficacy of the one-phase formulation of example 2 was evaluated against a positive control (Walgreen's brand insect repellent containing 23% DEET) in a one m³ cube containing mosquitoes. The mosquito cube contained approximately 186 mosquitoes, having a median age of about 2 days post-emergence. Extrapolating from a sample size of 11 mosquitoes, it is estimated that the cube contained about 110 females.

[56] The "test zone" consisted of a 4X25cm (100 sq cm) band of forearm just above each wrist. Each band was measured and marked using a paper template. This area was bordered with strips of 3M Transpore first aid tape. This area was additionally isolated by wearing a pair of latex gloves with cuffs that overlapped the tape. "The control zone" consisted of an area of untreated skin on the lower forearm and wrist created by partially rolling up the cuff of the glove.

[57] 200 microliters of each repellent was applied with the side of a pipetman pipetter to the test zone to spread the repellent evenly over the entire marked area. The formulation of Example 2 was applied to the left arm, Walgreen's brand 23% DEET was applied to the right arm. After application, 10 minutes were allowed for drying prior to inserting the arms into the mosquito cube. Latex gloves were worn on each hand, with cuffs overlapping the lowermost band of tape.

[58] A negative control (untreated skin) was evaluated before each repellent exposure by rolling down the cuff to expose about 4cm of untreated skin below the band of tape. The number of landings and attempted probes on this area were counted over a period of 2 minutes. (Note: Many more landings and probes occurred on the latex gloves and cotton cage sleeve than on the exposed skin, but these were not counted.) A landing was defined as a complete cessation of wing movement after tarsal contact with skin. A probe was defined as continued contact with skin accompanied by touching of the mouthparts to the skin. Mosquitoes were shaken off after a count was taken and the observations were repeated over a period of 2 minutes.

[59] Some landings were accidental and appeared to involve mosquitoes becoming entangled in arm hair. Probes are a more robust indicator of non-repellency, but landings are useful because they tend to increase in frequency as a repellent is beginning to fail over time.

[60] The results are shown below:

		Left Arm -- Negative Control		23% DEET		Right Arm -- Negative Control		Formulation of Example 2	
Time	Hours	Land	Probe	Land	Probe	Land	Probe	Land	Probe
920	0	20	16	1	0	13	10	0	0
1020	1	21	20	2	0	23	21	0	0
1120	2	35	34	0	0	16	14	0	0
1220	3	25	25	0	0	12	11	1	0
1320	4	19	16	1	0	20	16	0	0
1420	5	41	37	0	0	34	32	3	0
1520	6	40	36	2	0	27	24	1	0

* * *

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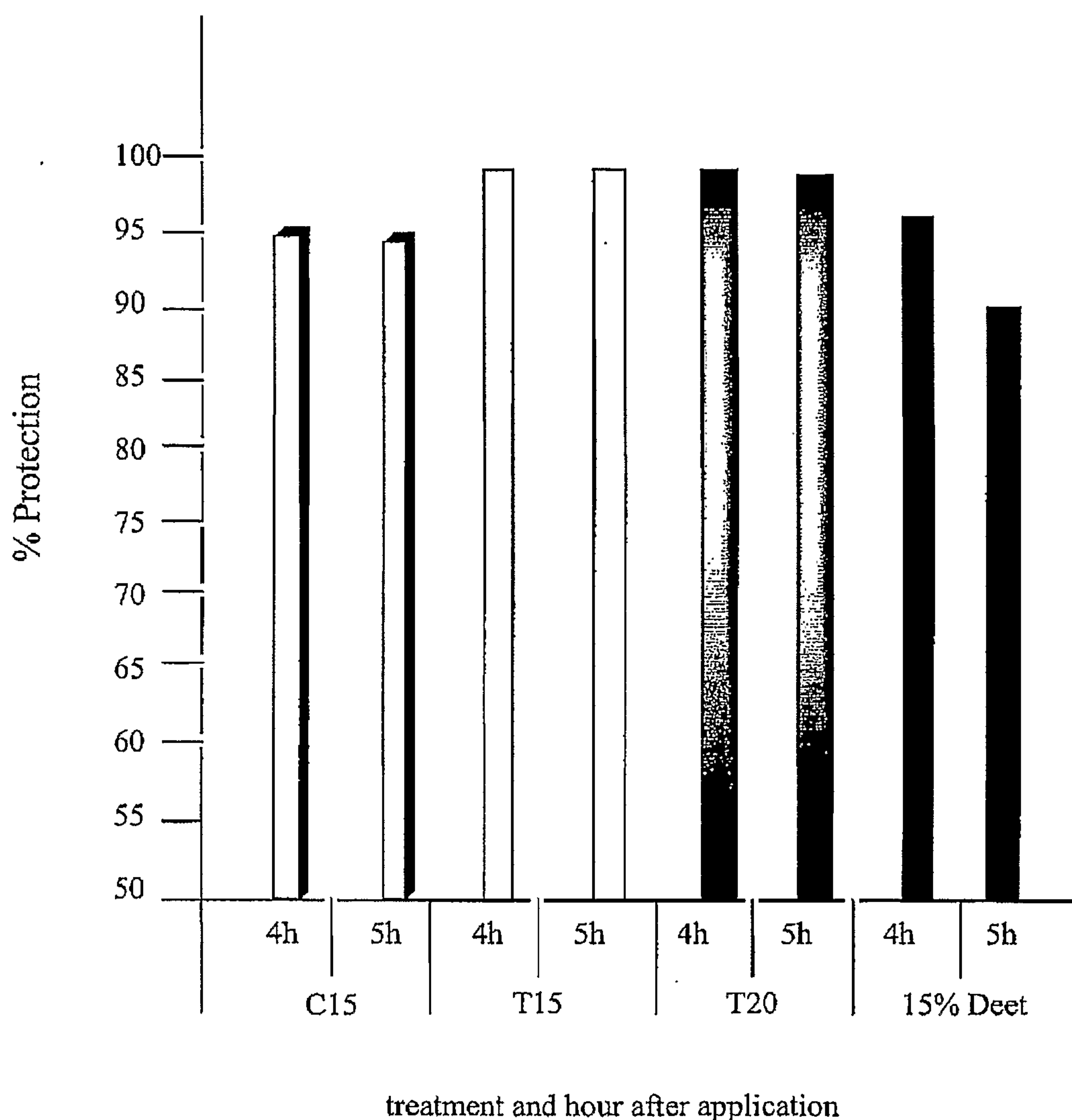
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[61] The scope of the claims should not be limited by specific embodiments and examples provided in the disclosure, but should be given the broadest interpretation consistent with the disclosure as a whole.

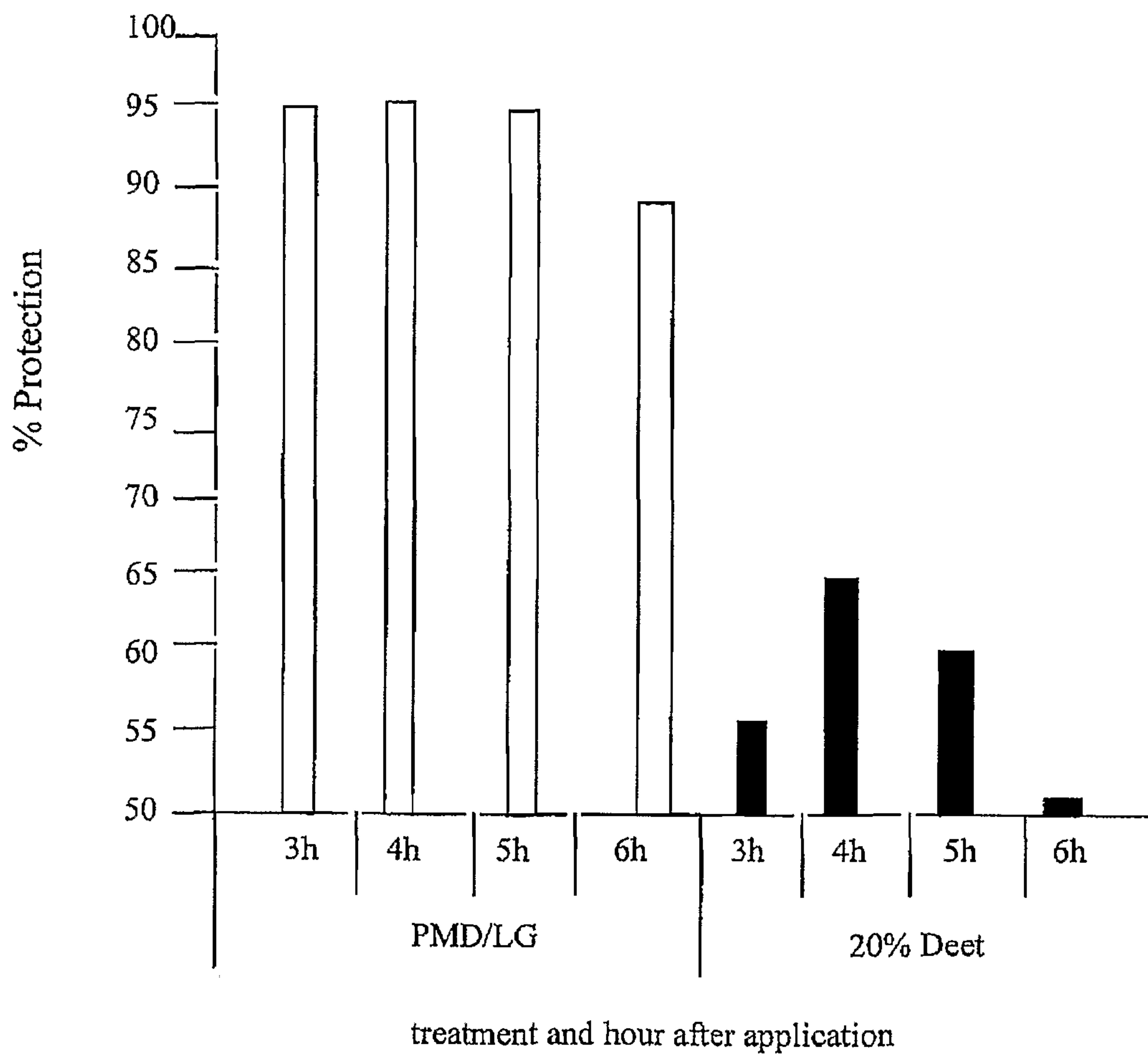
CLAIMS

1. An insect repellent composition comprising (a) lemongrass oil, (b) p-menthane-3,8 diol and (c) vanillin, wherein the p-methane-3,8 diol and lemongrass oil are present in a weight ratio from 10:1 to 2:1 p-methane-3,8 diol:lemongrass oil.
2. The composition of claim 1 further comprising at least one of mineral oil, ethanol, dipropylene glycol, isoparaffinic hydrocarbon, and isononyl acetate.
3. An insect repellent composition comprising mineral oil, ethanol, p-menthane-3,8 diol, dipropylene glycol, lemongrass oil and vanillin, wherein the p-methane-3,8 diol and lemongrass oil are present in a weight ratio from 10:1 to 2:1 p-methane-3,8 diol:lemongrass oil.
4. An insect repellent composition comprising mineral oil, isoparaffinic hydrocarbon, p-menthane-3,8 diol, isononyl acetate, lemongrass oil and vanillin, wherein the p-methane-3,8 diol and lemongrass oil are present in a weight ratio from 10:1 to 2:1 p-methane-3,8 diol:lemongrass oil.
5. The insect repellent composition of any one of claims 1 to 4, containing less than 20 wt% of p-menthane-3,8 diol.
6. The insect repellent composition of any one of claims 1 to 5, wherein the formulation is a one-phase formulation.
7. The insect repellent composition of any one of claims 1 to 5, wherein the formulation is a two-phase formulation.
8. Use of the composition of any one of claims 1 to 7 for repelling insects, wherein the composition is applicable to the skin of an animal.
9. Use of the composition of any one of claims 1 to 7 for preventing malaria, wherein the composition is applicable to the skin of an animal.
10. The use of claim 8 or 9, wherein the animal is a human.
11. The insect repellent composition of any one of claims 1-5, wherein the formulation is applicable to a surface with a delivery vehicle.
12. The insect repellent composition of claim 11, wherein the delivery vehicle is water, an aerosol, spray, gel or lotion.
13. The insect repellent composition of claim 12, wherein the delivery vehicle is a gel.
14. The insect repellent composition of claim 13, wherein the gel contains a xanthan gum gelling agent.

**FIGURE 1**

C15: 15% PMD (derived from *Corymbia citriodora* oil; Chemian Technology Ltd) with Lemon Grass oil (*Cymbopogon ciratus*; the Essential Oil Company Ltd.), filler and fixative.
T15: 15% PMD (derived from Pine oil; Takasago International Corporation) with LG oil, filler and fixative. **T20:** 20% PMD (Takasago International Corporation) with LG oil, filler and fixative

% Protection: $100 - ((\text{mosquito landings on treatment} \div \text{mosquito landings on control}) \times 100)$.

**FIGURE 2**

PMD/LG: a modified repellent formulation of 16% PMD (Takasago International Corporation), with LG oil (Berje), filler and fixative.

% Protection: $100 - ((\text{mosquito landings on treatment} \div \text{mosquito landings on control}) \times 100)$. Controls consisted of filler only.