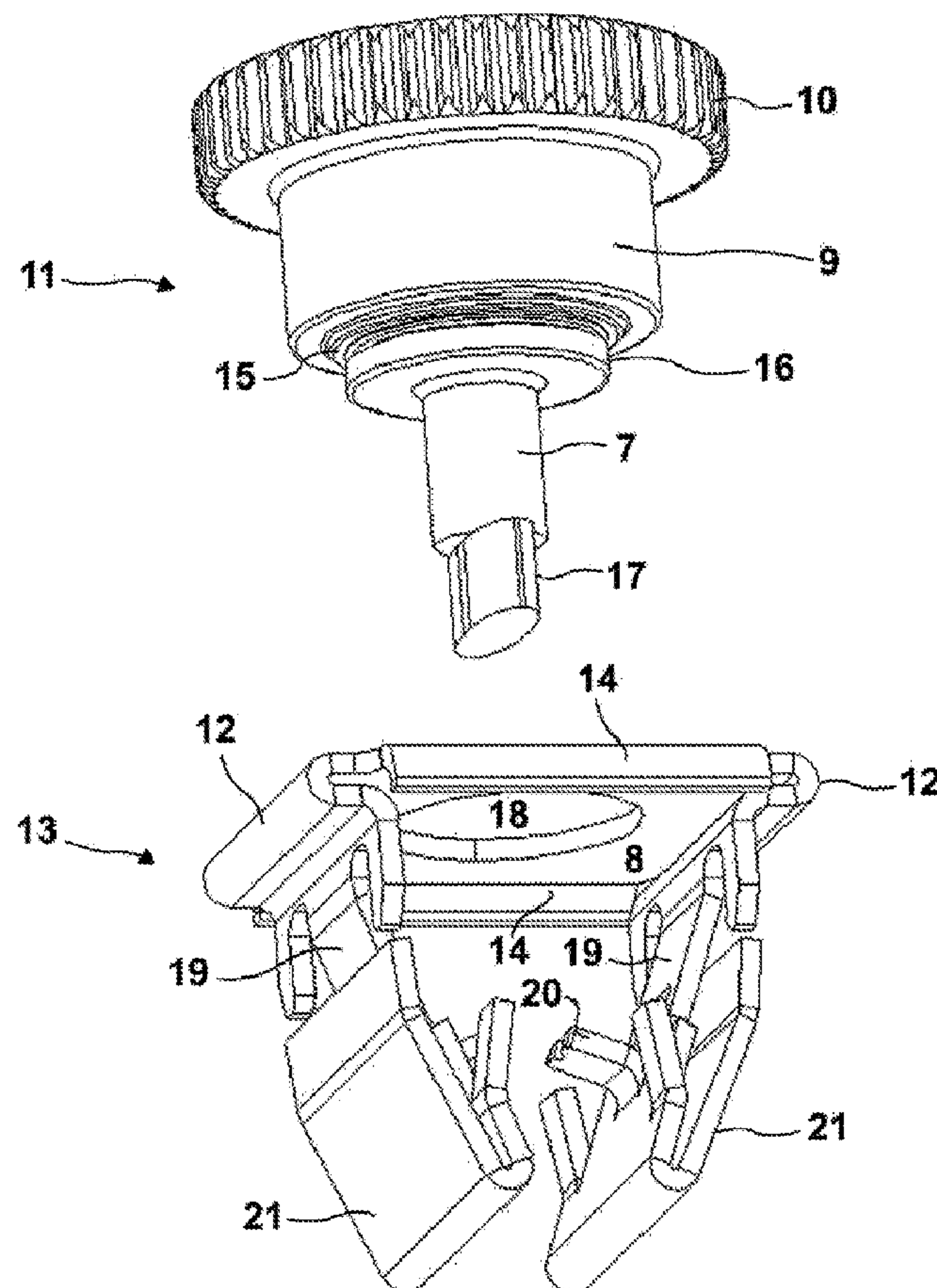




(86) **Date de dépôt PCT/PCT Filing Date:** 2010/07/23
(87) **Date publication PCT/PCT Publication Date:** 2011/01/27
(45) **Date de délivrance/Issue Date:** 2017/09/12
(85) **Entrée phase nationale/National Entry:** 2012/01/12
(86) **N° demande PCT/PCT Application No.:** US 2010/043016
(87) **N° publication PCT/PCT Publication No.:** 2011/011663
(30) **Priorité/Priority:** 2009/07/24 (US61/228,314)

(51) **Cl.Int./Int.Cl. F16B 21/07** (2006.01),
F16B 12/34 (2006.01), **F16B 21/00** (2006.01),
F16B 37/02 (2006.01), **F16B 5/10** (2006.01)
(72) **Inventeurs/Inventors:**
BENTRIM, BRIAN, US;
MALONEY, MICHAEL, US
(73) **Propriétaire/Owner:**
PEM MANAGEMENT, INC., US
(74) **Agent:** SMART & BIGGAR

(54) **Titre : DISPOSITIF DE FIXATION DE PANNEAU A DEVERROUILLAGE RAPIDE**
(54) **Title: QUICK ACTING PANEL FASTENER**



(57) **Abrégé/Abstract:**

A panel fastener is comprised of two separately formed interacting parts: a panel retainer and an actuator pin. The retainer is fashioned from sheet metal using progressive stamping technology. The retainer and pin work together to create a fastener for



(57) Abrégé(suite)/Abstract(continued):

securing two panels together that can semi-permanently snap into the first panel and then be clamped onto and then selectively removed from the second panel. Attachment to the second panel is obtained by expanding and later released by contracting the legs of the retainer by rotating a cammed expander pin between self-locking positions. A head of the expander pin can be configured for hand actuation, tool-only actuation, or both. The retainer is fashioned from sheet metal using progressive stamping technology.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau(43) International Publication Date
27 January 2011 (27.01.2011)(10) International Publication Number
WO 2011/011663 A1(51) International Patent Classification:
F16B 21/00 (2006.01)(21) International Application Number:
PCT/US2010/043016(22) International Filing Date:
23 July 2010 (23.07.2010)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
61/228,314 24 July 2009 (24.07.2009) US(71) Applicant (for all designated States except US): **PEM MANAGEMENT, INC.** [US/US]; 103 Foulk Road, Suite 308, Wilmington, Delaware 19803 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **BENTRIM, Brian** [US/US]; 3830 Forest Hill Drive, Furlong, Pennsylvania 18925 (US). **MALONEY, Michael** [US/US]; 5480 Silo Hill Road, Doylestown, Pennsylvania 18902 (US).(74) Agent: **GORE, Gregory J.**; 70 West Oakland Avenue, Suite 316, Doylestown, Pennsylvania 18901 (US).

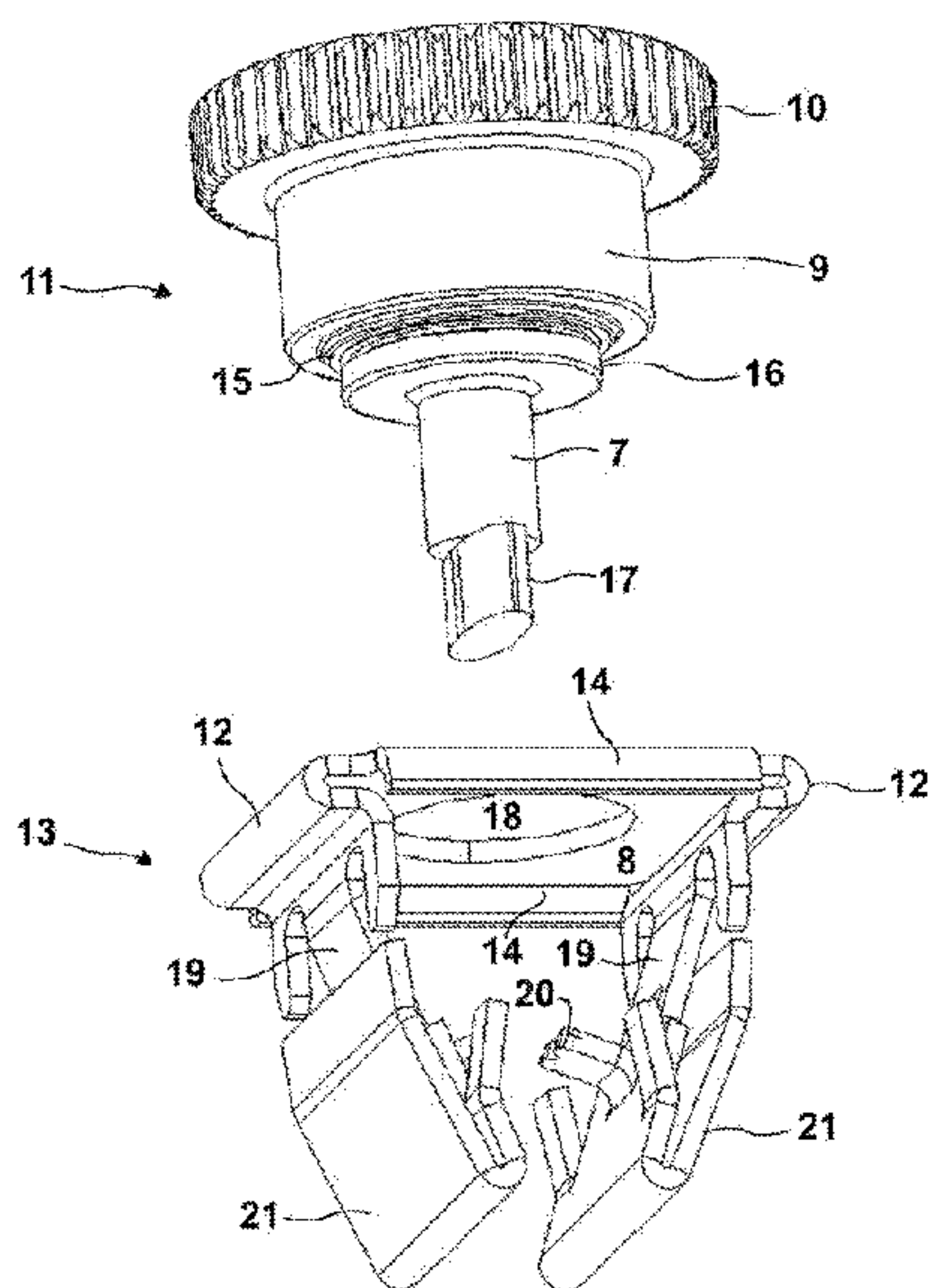
(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: QUICK ACTING PANEL FASTENER

FIG. 1

(57) Abstract: A panel fastener is comprised of two separately formed interacting parts: a panel retainer and an actuator pin. The retainer is fashioned from sheet metal using progressive stamping technology. The retainer and pin work together to create a fastener for securing two panels together that can semi-permanently snap into the first panel and then be clamped onto and then selectively removed from the second panel. Attachment to the second panel is obtained by expanding and later released by contracting the legs of the retainer by rotating a cammed expander pin between self-locking positions. A head of the expander pin can be configured for hand actuation, tool-only actuation, or both. The retainer is fashioned from sheet metal using progressive stamping technology.

QUICK ACTING PANEL FASTENER

RELATED APPLICATION

This patent application is related to provisional patent application serial number 61/228,314 entitled "Quick Acting Panel Fastener" filed on July 24, 2009, priority from
5 which is hereby claimed.

FIELD OF THE INVENTION

The present invention relates to a releasable panel fastener with a body member and a manually rotatable spindle therein. In use, the body member extends from an attached first planar panel into releasable engagement through an aperture in a second panel for the purpose
10 of releasably interconnecting the two panels.

BACKGROUND OF THE INVENTION

There have been examples in the art of quick-acting panel fasteners for releasably joining two panels in face-to-face relation by inserting the fastener through aligned holes in the panels and turning one of the elements of the fastener. These fasteners are sometimes
15 referred to as "quarter-turn" panel fasteners. A top panel is first more or less permanently affixed to a retainer part of the fastener. Then, an actuator can be turned either by finger pressure or with a tool whereby an underlying second panel becomes secured to the back of top panel. Examples in the art of such fasteners include U.S. Patent 3,406,431 issued to Armstrong et al. and U.S. Patent 6,955,515 issued to Barina et al. A commercially available
20 part which provides the above-described panel joinder capability is the D-Snap™ captive snap joinder fastener sold by DIRAK GMBH and Co. In an attempt to create lower cost yet effectively performing panel fasteners, metal stamped parts have been employed as shown for example in U.S. Patent 7,086,125 issued to Slobodecki et al. and U.S. Patent 7,188,392 issued to Giuguliano. However, this technology is not known to have been successfully
25 applied to quarter-turn panel fasteners.

While these attempts in the art to provide a quick-acting or quarter-turn panel fastener, they are very expensive parts to manufacture. There is no known quick-acting panel fastener having a retainer made from a unitary sheet metal stamping. Therefore, there is a need in the art for a quick-acting panel fastener which effectively and securely joins two panels face-to-face that is effective, economical to produce and easy to use.

SUMMARY OF THE INVENTION

In order to meet the needs in the art, the present panel fastener has been devised which is comprised of two separately formed interacting parts: a panel retainer and an actuator pin. The retainer is fashioned from sheet metal using progressive stamping technology. The retainer and pin work together to create a fastener that can semi-permanently snap into a first panel and then be clamped onto and then selectively removed from a second panel. The retainer snaps into a shaped hole in the first panel and the attachment to the second panel can be achieved or released by turning a knob that rotates the pin into detented self-locking positions. The head can be configured for hand actuation, tool-only actuation, or both. The present fastener is ultra-low-cost, utilizing a progressively stamped retainer and a cold-forged knob and pin.

More specifically, the Applicant has devised a panel fastener comprising a unitary stamped sheet metal retainer having a central rotating actuator pin. The body portion of the retainer includes outwardly deflectable resilient barbs for providing a loose snap-in retention to a first panel through a square hole having deflector tabs for engaging the barbs upon insertion. Resilient legs on the retainer are laterally expandable for engagement with the backside of a square hole through a second panel for securing the first panel to it face-to-face. The pin is rotatably secured to the body portion of the retainer and it is manually rotatable between engaged and disengaged selected positions. The pin includes a cam on its end which coacts with followers on the legs for selectively moving the legs to an expanded state where

-3-

the pin is in the engaged position. In its expanded state, the legs of the retainer apply a resilient clamp load against the backside of the second panel. To enhance its operation, opposing sides of the expandable retainer include forked cam followers which capture opposing lobes of the cam when the pin is in the engaged position thereby holding the pin in
5 a locked position.

The above-described fastener is preferably used to hold two panels together. This assembly comprises a first panel having a first hole therethrough and a second panel having a second hole therethrough with the first and second panels being positioned face-to-face with their respective holes in alignment. The first panel includes a pair of opposing tabs which
10 extend inwardly toward the center of the first hole which engage the barbs upon insertion of the retainer into the first hole. The legs of the retainer are preferably folded upwardly from primary walls. The walls extending downward from the body and the legs, passing through the second hole, engage a backside of the second panel when the expander is turned to the engaged position. An upward facing edge at the end of each leg abuts the backside of the
15 second panel. Each leg may include a bend providing longitudinal resilience to the leg whereby an upward biasing force is applied to the backside of the second panel when the legs are in the engaged position.

In this respect, before explaining at least one embodiment of the invention in detail, it is to be understood that the invention is not limited in its application to the details of
20 construction and to the arrangements of the components set forth in the following description or illustrated in the drawings. The invention is capable of other embodiments and of being practiced and carried out in various ways. Also, it is to be understood that the phraseology and terminology employed herein are for the purpose of description and should not be regarded as limiting.

55708-5

- 3a -

According to one aspect of the present invention, there is provided a panel fastener comprising: a unitary retainer including a body portion having outwardly deflectable resilient barbs for providing snap-in retention to a first panel through a first hole therein; resilient legs on said retainer being laterally expandable for engagement with a backside of a hole through a second panel for releasably securing said first panel to said second panel face-to-face; and a rotatable pin rigidly affixed to said retainer body portion providing a fully assembled fastener free of said panels and being manually rotatable between selected engaged and disengaged positions, said pin including cam means co-acting with followers on said legs for selectively moving said legs to an expanded state where said pin is in said engaged position.

According to another aspect of the present invention, there is provided a panel fastener assembly comprising: a first panel having a first hole therethrough; a second panel having a second hole therethrough, said first and second panels being positioned face-to-face with said holes in alignment; a unitary retainer of said panel fastener including a body with resilient outwardly deflectable barbs for providing snap-in retention to the first panel through the first hole by interference with a backside of said first panel; and said retainer further including a pair of laterally opposite resilient outwardly deflectable legs folded upwardly from primary walls, said walls extending downward from said body, said legs resiliently engaging a backside of the second panel.

According to still another aspect of the present invention, there is provided a panel fastener comprising: a unitary retainer including a body with resilient outwardly deflectable snap-fit barbs; said retainer further including a pair of opposing inwardly resilient outwardly deflectable legs affixed to said body; and an expander rotatably and rigidly affixed to said body providing a fully assembled fastener, said expander and extending downwardly between said legs, said expander being rotatably operative to selectively push said legs outwardly simultaneously to a stable expanded state.

As such, those skilled in the art will appreciate that the conception, upon which this disclosure is based, may readily be utilized as a basis for the designing of other structures, methods, and systems for carrying out the several purposes of the present invention. It is important, therefore, that the claims be regarded as including such equivalent constructions insofar as they do not depart from the spirit and scope of the present invention.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a bottom front left perspective assembly view.

FIG. 2 is a front elevational partially-sectioned view of the invention as assembled.

FIG. 3 is a bottom front left isometric view of the fastener loosely attached to the first panel.

FIG. 4 is a bottom left front isometric view of the fastener inserted through both panels and in the engaged and locked position.

DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to Figures 1 and 2, the present fastener is comprised of two components, an actuator pin 11 and a retainer 13. The end of the pin 11 carries an elliptical cam 17 with two lobes 180° apart providing a narrow cross-section and a wide cross-section that are 90° apart. A shank portion 7 of the pin extends between the cam and the head 9 of the pin. Between the pin's head and shank is a flange 16 having clinch features 15 along its circumference comprising a displacer and an undercut dimensioned relative to a receiving hole in the body of the retainer to permit rotation while maintaining axial captivation. The head 9 may contain any number of features used to turn the pin such as a knurled knob 10 for manual operation as shown in this embodiment and/or a drive for tool use. Other options include a t-handle pin, phillips-drive or a slot. The pin is made using cold forging technology.

Referring now to the retainer 13 of Figures 1 and 2, a body portion 8 of the retainer provides support for the underside of the head 9 of the pin 11 that is centrally located thereon by the receiving hole 18. During assembly, the flange 16 carrying the clinch features 15 is inserted and clinched into this hole. The retainer is made by progressively stamping a sheet metal blank whereby the blank is cut and folded to produce the various operative features described below.

The retainer body 8 is substantially square having one pair of opposing side edges 12 that are doubled over 180° while the remaining pair of opposing sides 14 are crimped downward 90° to provide a standoff clearance at these sides. This construction presents contact surfaces with the top side of the first of two panels (hereinafter the “first panel”) that all lie in the same plane for stable support of the retainer as shown more clearly in Figure 2.

The material of the doubled-over side portions 12 of the retainer continues into a pair of downward-extending primary walls 19, one on each side of the retainer. Extending inwardly from each of the primary walls are opposing cam followers 20. Varying the width of the primary walls varies the closing force of the retainer which supplies gripping engagement on opposite sides of the cam 17. The primary walls 19 extend the remaining length of the retainer and then are folded back outwardly and upward to form retaining legs 21 that, as described in more detail below, secure a second panel (hereinafter the “releasable panel”).

Referring now to Figure 3, a square hole 31 of the first panel 32 includes inward facing tabs 33. The hole in the second or releasable panel (not shown in this figure) has the same outside dimensions as the hole in the first panel except without the tabs. Insertion alignment of the holes of both panels to the sides of the fastener is achieved by guide fingers 35 which extend downward from the fastener body at each corner. The array of fingers

match the corners of the holes in both panels and each finger is chamfered to aid alignment as they are inserted through each panel.

In use, the assembled fastener is initially inserted into the first panel 32 which accepts the retainer by snap action of barbs 36 that extend inwardly from the primary walls 19 at an upward angle. As the fastener is snapped into the first panel, the barbs flex outwardly, pushed by the lateral side edges 37 of tabs 33 in the first panel. The barbs 36 cannot pass around the tabs in the opposite direction of removal because their free position presents a gap between them that is less than the width of the tabs. Hence, the fastener may only be removed non-destructively by a tool used to flex the barbs outward to clear the tabs on the first panel. With the fastener in its relaxed state as shown and loosely affixed to the first panel in this near permanent manner, the second releasable panel can now be joined. In the relaxed state, the narrow sides of the cam occupy the detents in the followers 20 and the retainer legs 21 remain tucked inward to provide a clearance with the hole in the releasable panel.

Once engaged with the first panel as shown in Figure 3, the releasable panel is placed against the back side of the first panel for securement. As shown in Figure 4, with the panels held face-to-face, the pin is then turned 90° in either direction to move the retainer legs 21 outward to a position that locks the releasable panel 41 mated flush against the first panel 32. This outward movement of the legs 21 is caused by the increase in lateral width of the cam 17 which pushes the legs 21 of the fastener outwardly and against the underside of the releasable panel 41. The inwardly biased spring force of each primary wall 19 clamps forked ends of the opposing followers 20 into continual engagement with the cam as it is turned. The fork shape of the follower ends form detents that receive the cam lobes. These detents provide a tactile and audible positioning response that indicates the fully engaged and stable position of the pin. Adding to their effectiveness, angled end portions 42 of the retainer legs 21 flex against the backside of the releasable panel 41 providing an upwardly biased spring force that

55708-5

-7-

creates a clamp load resiliently holding the panels together. Subsequent turning of the pin releases or disengages the assembly again allowing the releasable panel to be separated and removed from the assembly.

Therefore, the foregoing is considered as illustrative only of the principles of the
5 invention. Further, since numerous modifications and changes will readily occur to those skilled in the art, it is not desired to limit the invention to the exact construction and operation shown and described, and accordingly, all suitable modifications and equivalents may be resorted to, falling within the scope of the invention.

55708-5

- 8 -

CLAIMS:

1. A panel fastener comprising:

a unitary retainer including a body portion having outwardly deflectable resilient barbs for providing snap-in retention to a first panel through a first hole therein;

5 resilient legs on said retainer being laterally expandable for engagement with a backside of a hole through a second panel for releasably securing said first panel to said second panel face-to-face; and

a rotatable pin rigidly affixed to said retainer body portion providing a fully assembled fastener free of said panels and being manually rotatable between selected engaged
10 and disengaged positions, said pin including cam means co-acting with followers on said legs for selectively moving said legs to an expanded state where said pin is in said engaged position.

2. The device of claim 1 further including two pairs of opposing forked followers on said retainer which capture opposing lobes of said cam means when said pin is in said
15 engaged position thereby holding said pin in a locked position.

3. The device of claim 1 wherein said retainer is constructed of folded stamped sheet metal.

4. A panel fastener assembly comprising:

a first panel having a first hole therethrough;

20 a second panel having a second hole therethrough, said first and second panels being positioned face-to-face with said holes in alignment;

a unitary retainer of said panel fastener including a body with resilient outwardly deflectable barbs for providing snap-in retention to the first panel through the first hole by interference with a backside of said first panel; and

55708-5

- 9 -

said retainer further including a pair of laterally opposite resilient outwardly deflectable legs folded upwardly from primary walls, said walls extending downward from said body, said legs resiliently engaging a backside of the second panel.

5. The assembly of claim 4 further including an expander rotatably and rigidly affixed to said body and extending downwardly from said body between said legs, said expander being rotatably operative to push said legs outwardly to a selected position of engagement with said second panel.

6. The assembly of claim 5 wherein said expander comprises cams having lobes which are engageable with inward facing portions of said primary walls, said pin being rotatable to select engaged and disengaged positions of said legs.

7. The assembly of claim 6 wherein said expander is further described as being a pin having a manual knob at one end for turning said pin, a shank downwardly extending from said knob and a pair of laterally extending cam lobes affixed to an opposite end of the shank.

8. The assembly of claim 7 wherein each primary wall includes an inward facing follower which captures toe portions of the cam lobes when said pin is turned to said engaged position thereby holding said pin against free rotation in either direction.

9. The assembly of claim 8 wherein said leg sides each terminate at an upward facing edge that abuts the backside of said second panel when the knob of the expander is turned to the engaged position.

10. The assembly of claim 9 wherein the shape of said body is square with corners that closely match the internal dimensions of said first and second holes, said body further including a guide finger extending downwardly from each of the corners of said body.

11. The assembly of claim 10 wherein said legs each include a bend providing longitudinal resilience whereby an upper biasing force is applied to the backside of said second panel when said legs are in the engaged position.

55708-5

- 10 -

12. The assembly of claim 4 wherein the first panel includes a pair of opposing tab portions which extend inwardly toward the center of the first hole, said tabs engaging said barbs after insertion of said retainer into said first hole to prevent removal of said retainer from said first panel.

5 13. The assembly of claim 11 wherein said retainer is constructed of a unitary folded stamped metal sheet.

14. The assembly of claim 13 wherein said pin further includes a head portion immediately below said knob and clinch attachment features immediately below said head, said clinch features having a displacer and an undercut for providing rotatable press-fit
10 attachment of said pin to the body of said retainer.

15. The assembly of claim 14 wherein said pin further includes a flange located immediately below said clinch features, the diameter of said flange closely corresponding to an inside diameter of a receiving hole in said body of said retainer through which said pin extends.

15 16. The assembly of claim 15 wherein said engaged and disengaged positions of said pin are separated by 90° of rotation of said pin.

17. The assembly of claim 7 further described in that each of said followers includes a forked end.

18. A panel fastener comprising:

20 a unitary retainer including a body with resilient outwardly deflectable snap-fit barbs;

said retainer further including a pair of opposing inwardly resilient outwardly deflectable legs affixed to said body; and

55708-5

- 11 -

an expander rotatably and rigidly affixed to said body providing a fully assembled fastener, said expander and extending downwardly between said legs, said expander being rotatably operative to selectively push said legs outwardly simultaneously to a stable expanded state.

5 19. The fastener of claim 12 wherein said expander comprises a cam having a pair of radially opposing lobes.

20. The fastener of claim 19 wherein said expander is further described as being a pin having a manual knob at one end for turning said pin, a shank downwardly extending from said knob and a pair of laterally extending cam lobes affixed to an opposite end of the shank.

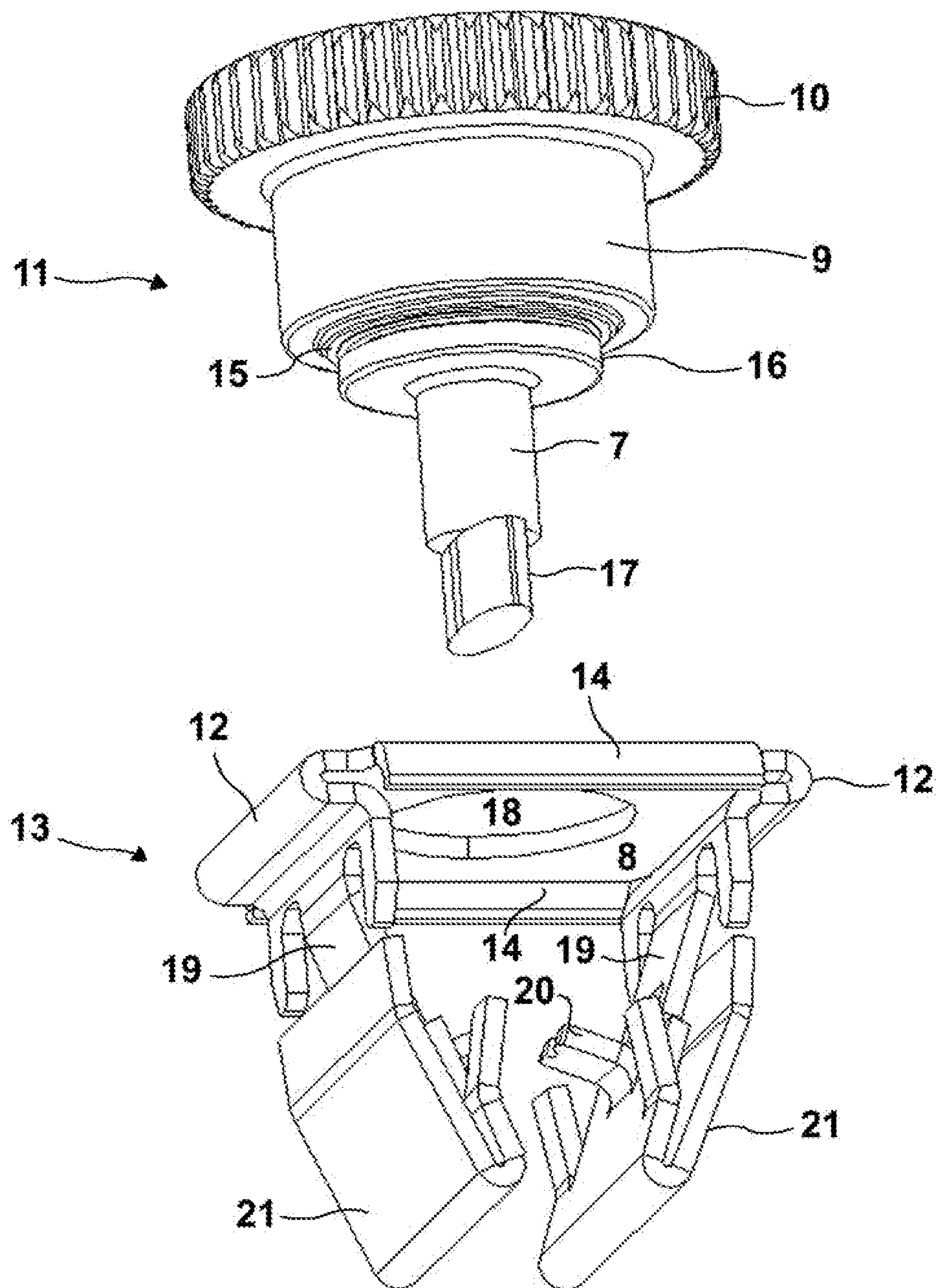
FIG. 1

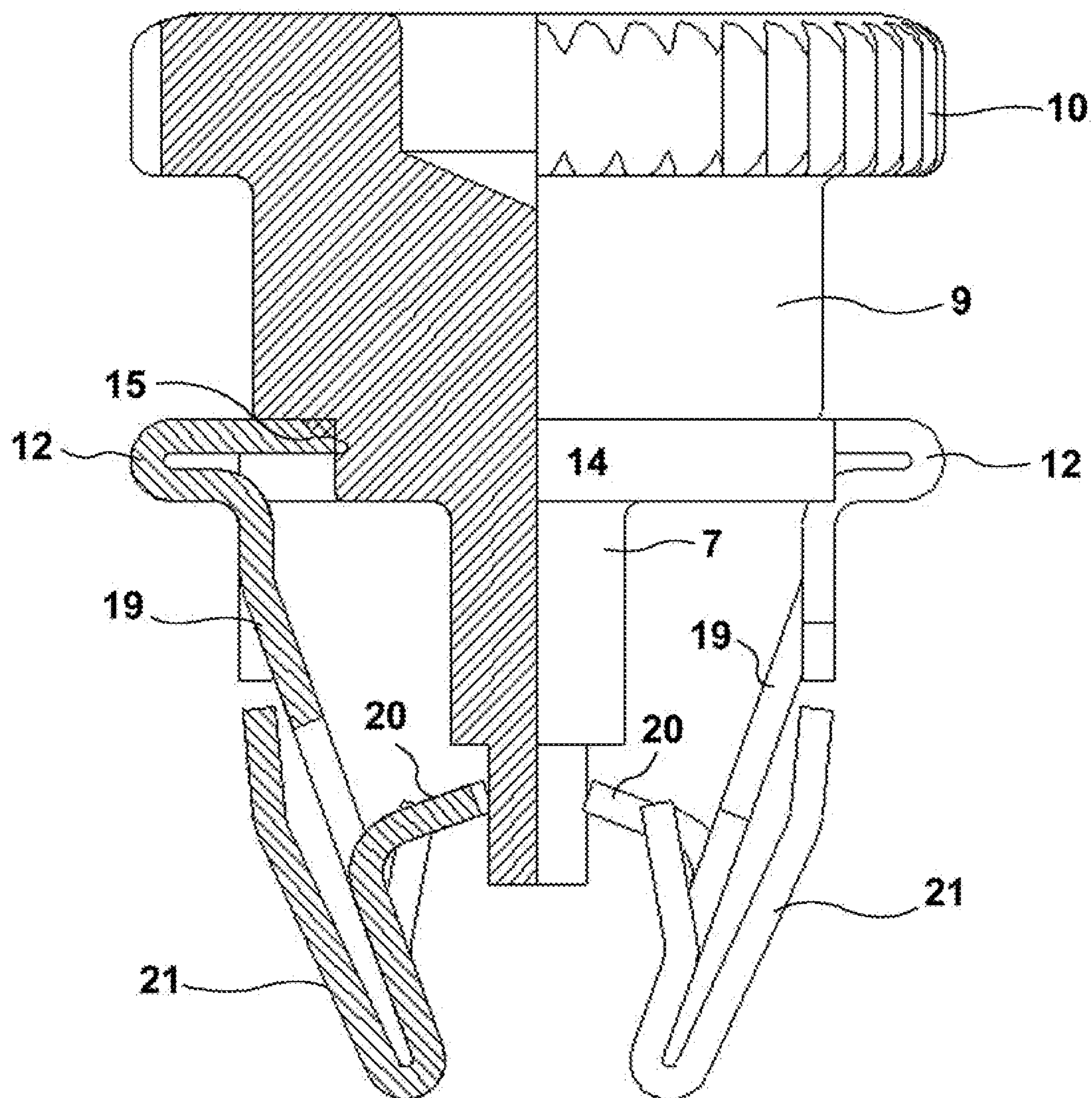
FIG. 2

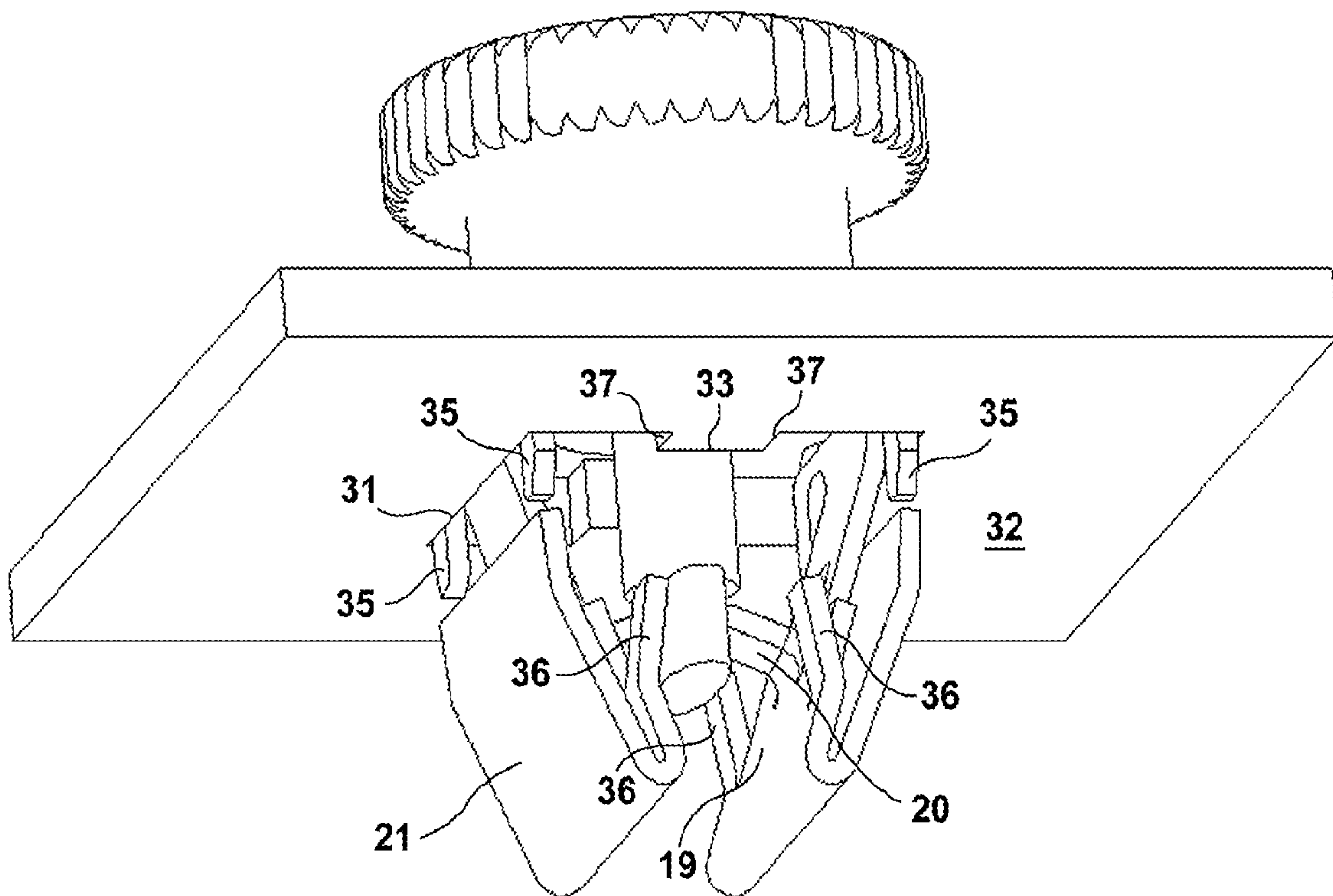
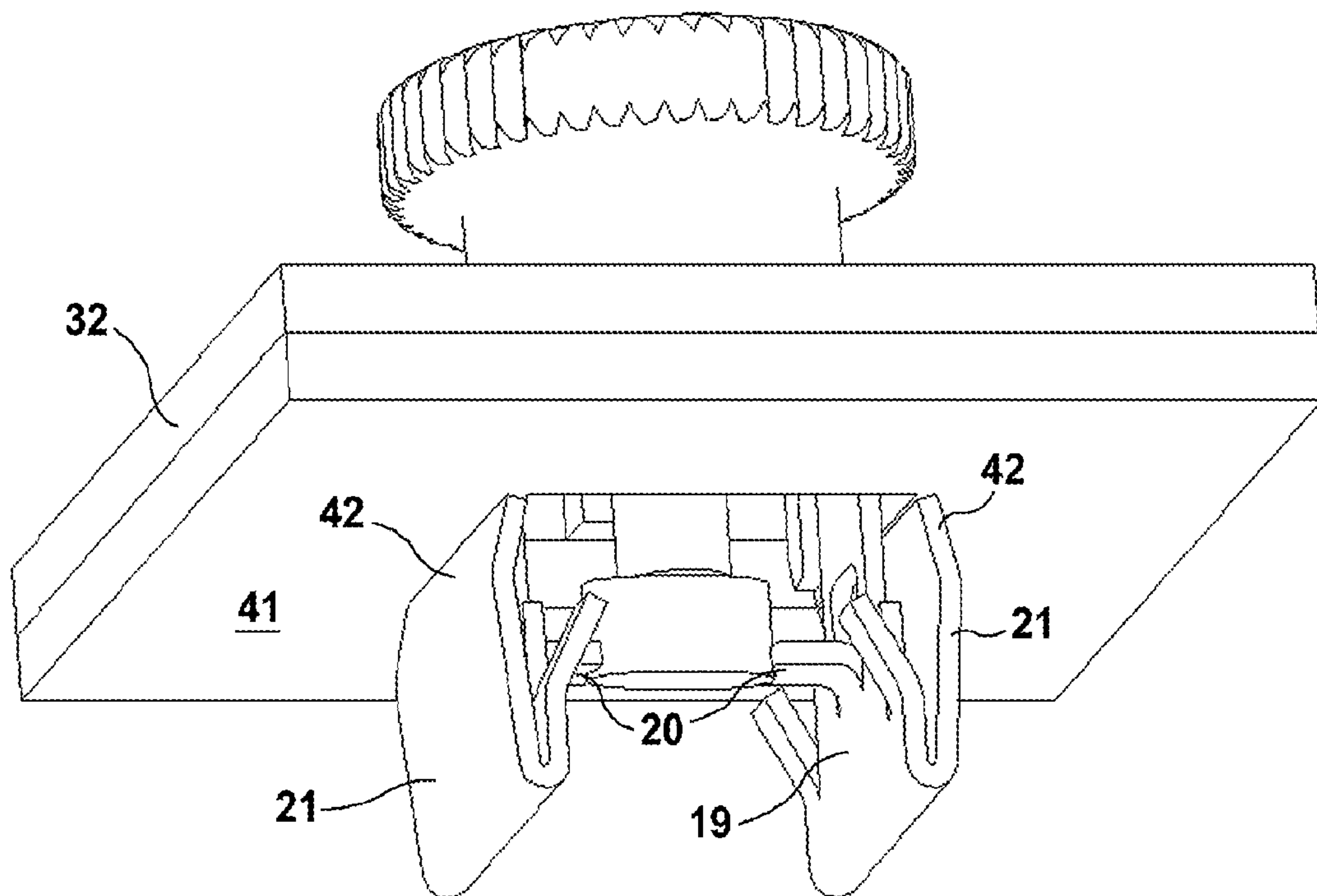
FIG. 3**3/4**

FIG. 4**4/4**

