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(12) **United States Design Patent**  
**Liu**

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(54) **METAL FLOWER**

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(51) **LOC (14) Cl.** ..... **11-04**

(52) **U.S. Cl.**

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(58) **Field of Classification Search**

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D28/39, 40, 41, 42; D9/661; D1/115,  
D1/126, 127, 128

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2033/0827; B44C 5/00; B44C 5/04; B44C  
5/06; A41G 1/00; A41G 1/001; A41G  
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1/005; A41G 1/006; A41G 1/02

See application file for complete search history.

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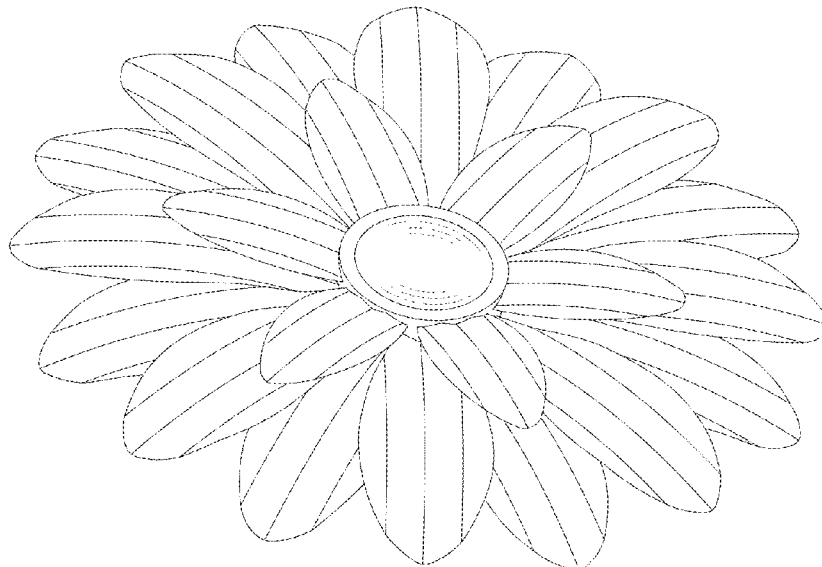
(57) **CLAIM**

The ornamental design for a metal flower, as shown and described.

**DESCRIPTION**

FIG. 1 is a top side perspective view of a metal flower, showing my new design;  
FIG. 2 is an another top side perspective view thereof;  
FIG. 3 is a bottom side perspective view thereof;  
FIG. 4 is a top view thereof; and,  
FIG. 5 is a bottom view thereof.

**1 Claim, 5 Drawing Sheets**



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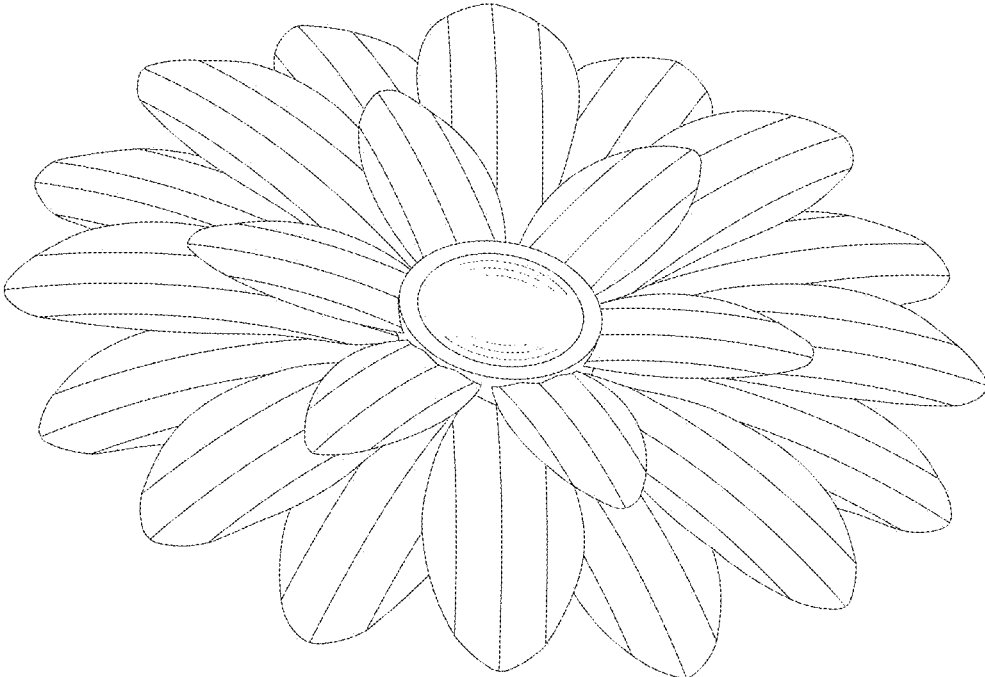


FIG. 1

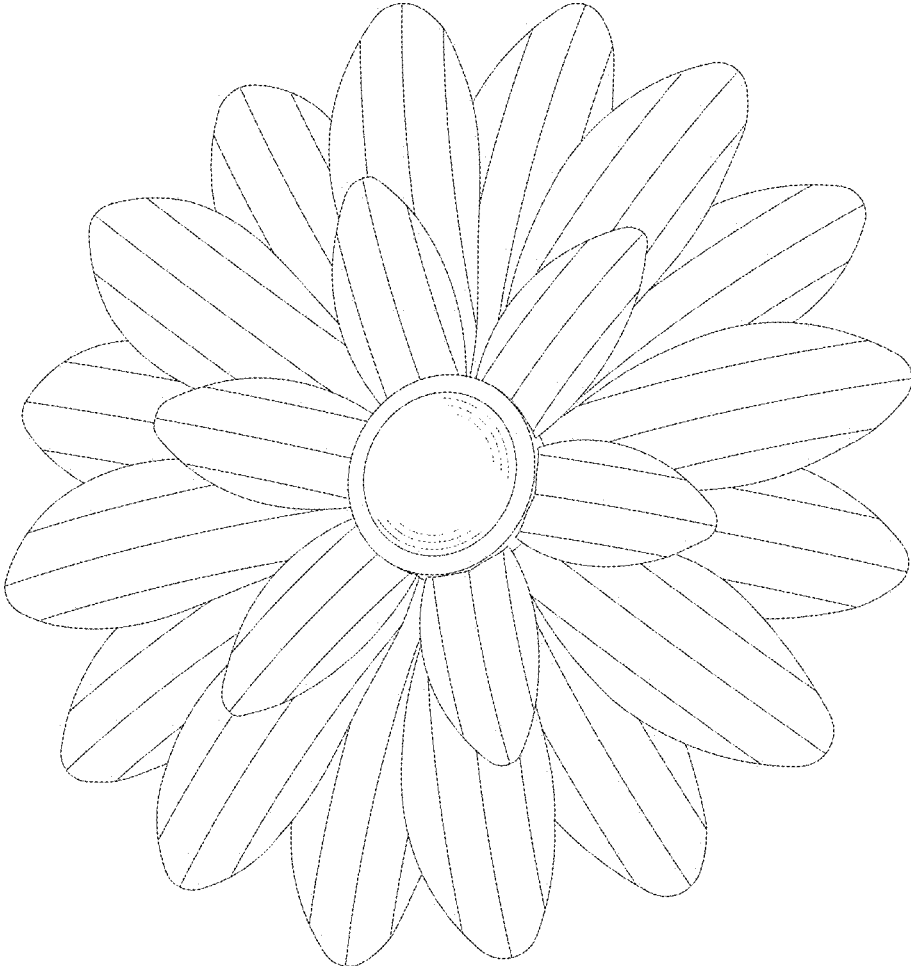


FIG. 2

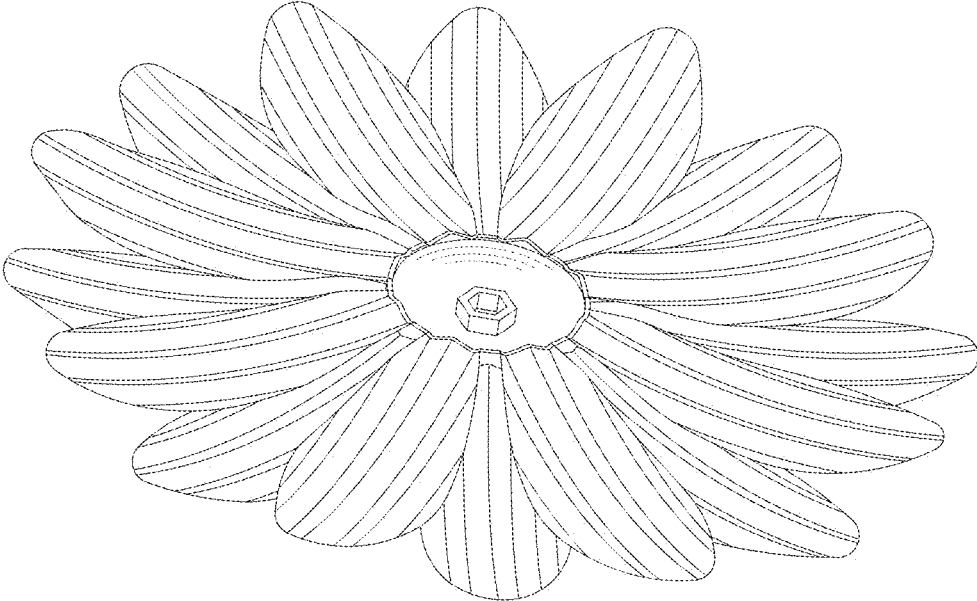


FIG. 3

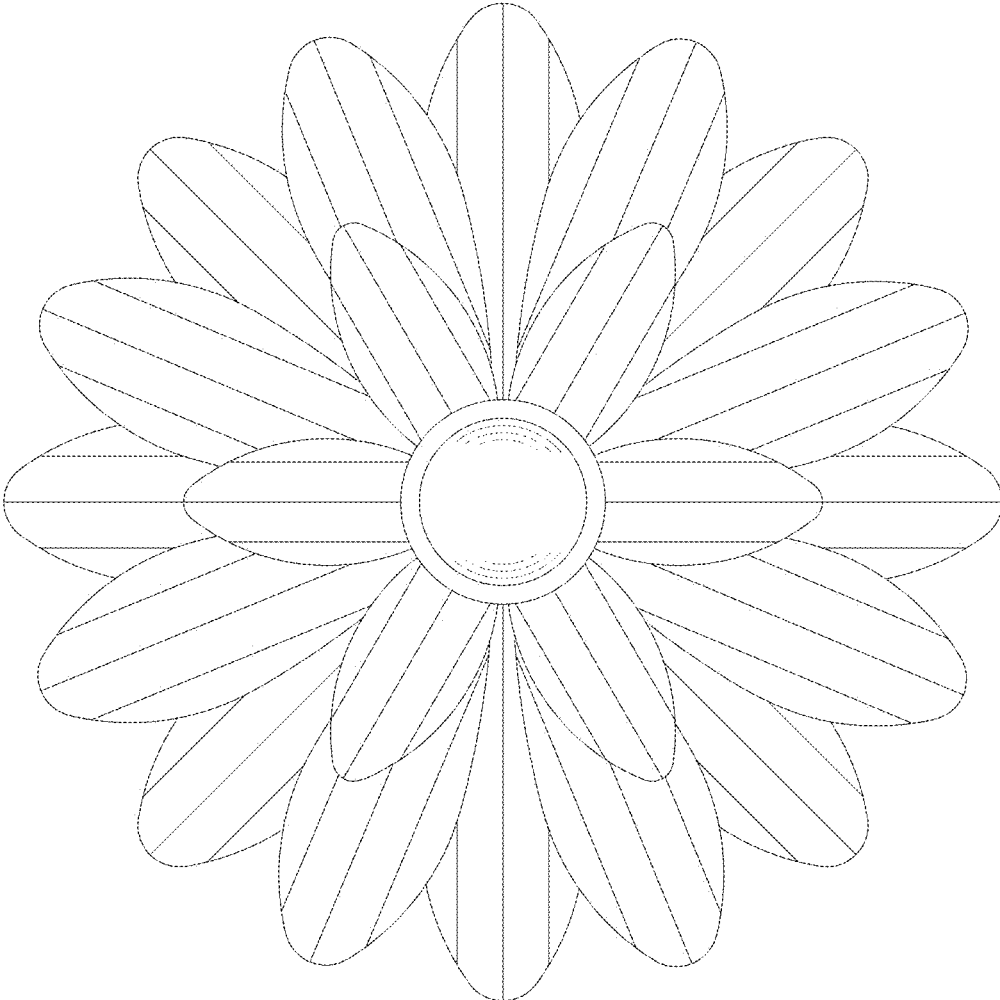


FIG. 4

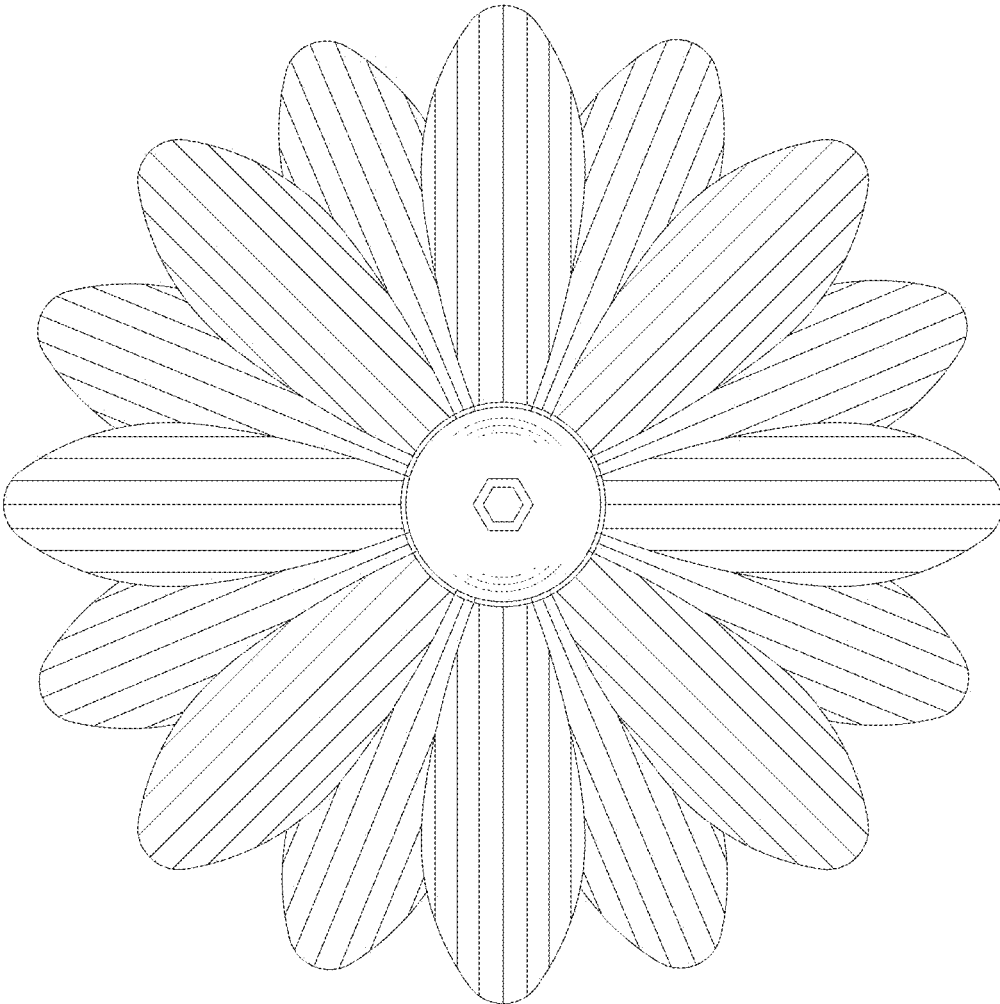


FIG. 5