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(19) **United States**(12) **Patent Application Publication**
Taniguchi et al.(10) **Pub. No.: US 2011/0220258 A1**(43) **Pub. Date: Sep. 15, 2011**(54) **PNEUMATIC TIRE****Publication Classification**(75) Inventors: **Jiro Taniguchi**, Osaka (JP); **Tetsuji Miyazaki**, Osaka (JP)(51) **Int. Cl.**
B60C 11/12 (2006.01)(52) **U.S. Cl.** **152/209.18**(73) Assignee: **Toyo Tire & Rubber Co., Ltd.**,
Osaka (JP)(57) **ABSTRACT**(21) Appl. No.: **13/004,938**

A pneumatic tire has a tread that is provided with a plurality of blocks comparted in a tire circumferential direction by a lateral groove. A sipe formed in each of the blocks has a narrow portion that is open in a tread surface, and a wide portion that is communicated with an inner side in a tire diametrical direction of the narrow portion and is widened than the narrow portion. The wide portion gradually increases a widening length in one side in a width direction and gradually decreases a widening length in other side in the width direction, from one end portion of the sipe toward other end portion, and accompanies an angle change at a time of appearing on the tread surface due to a progress of a wear.

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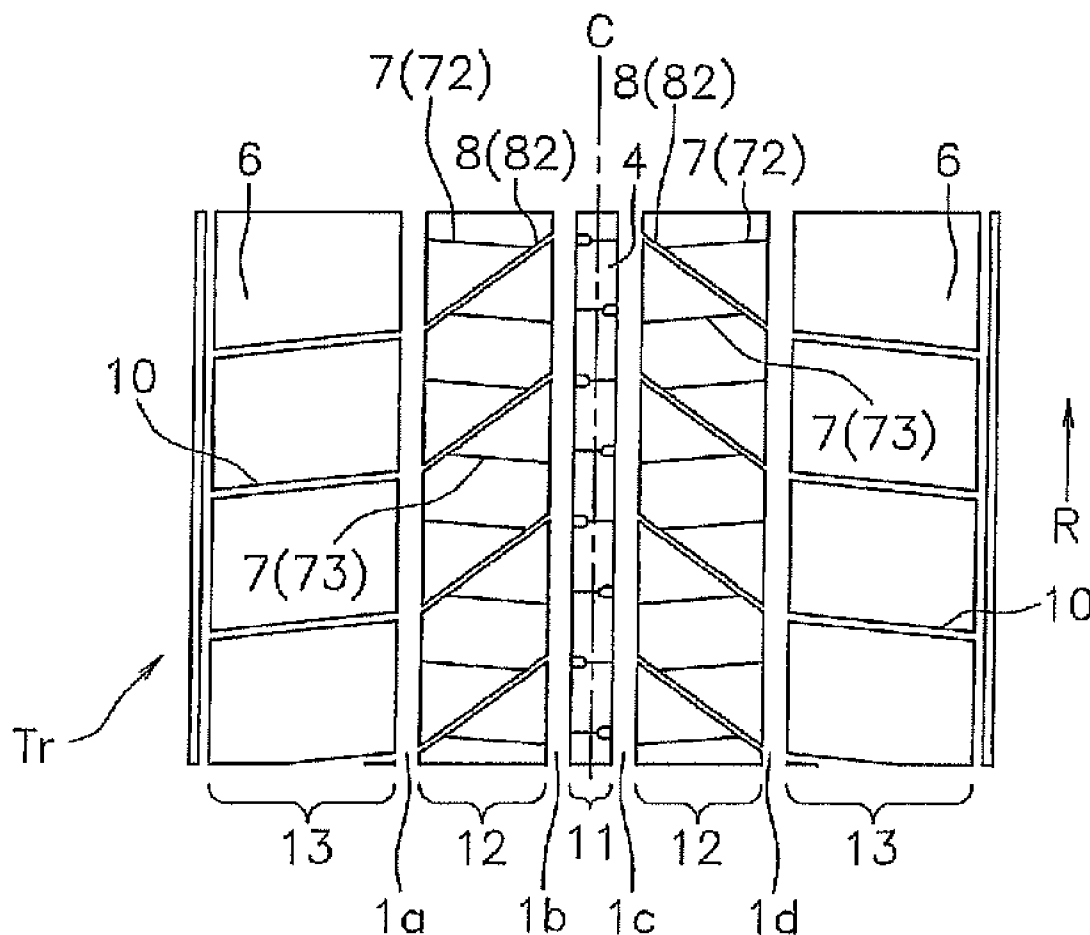


FIG. 1

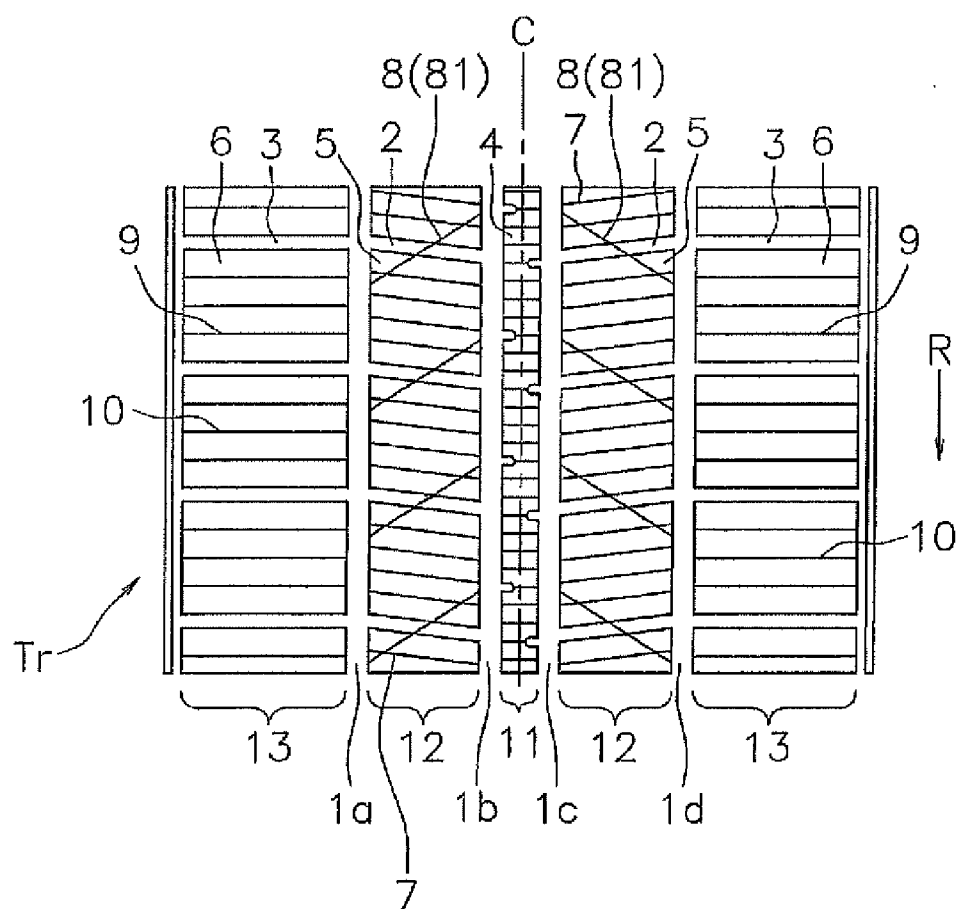


FIG. 2

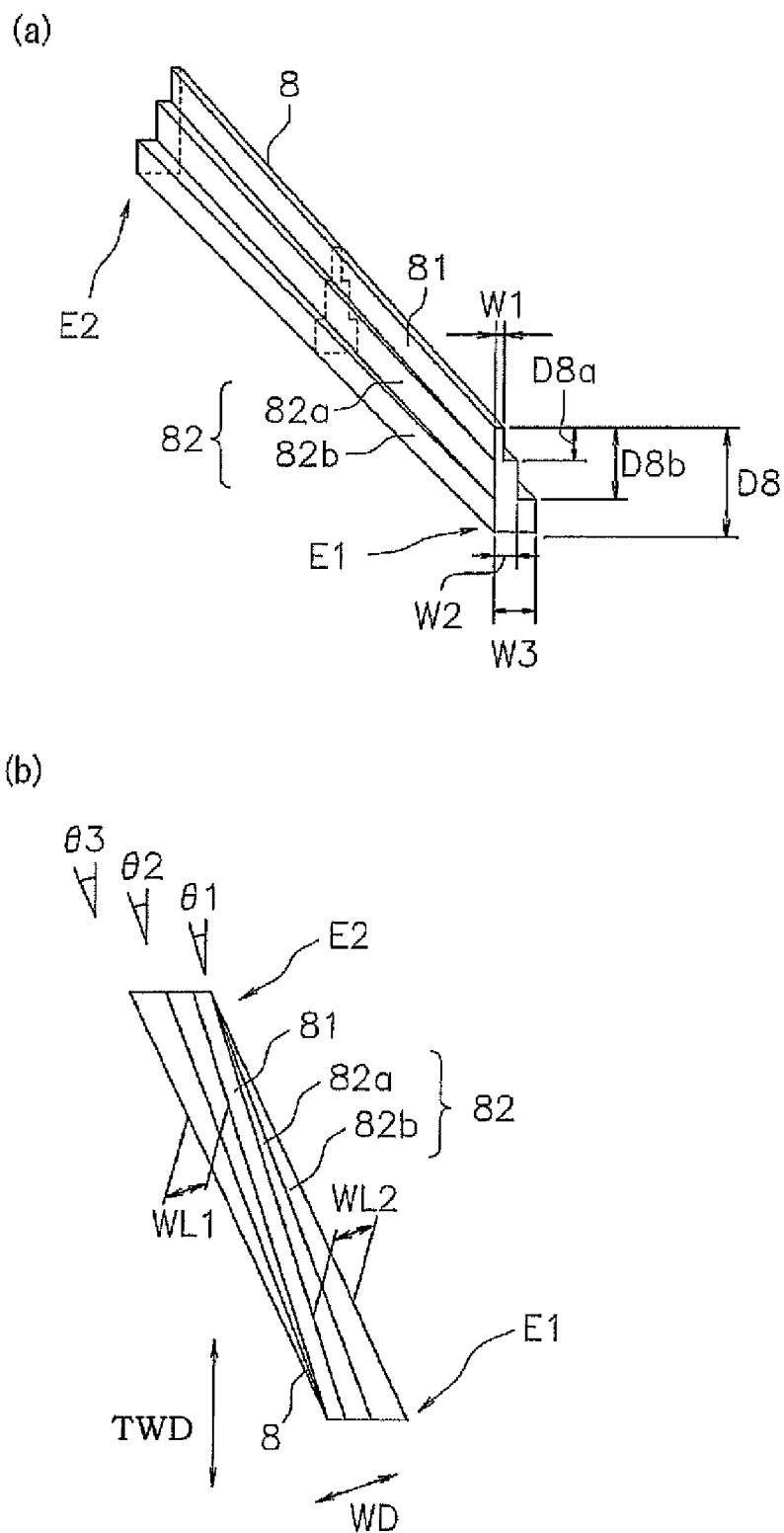


FIG. 3

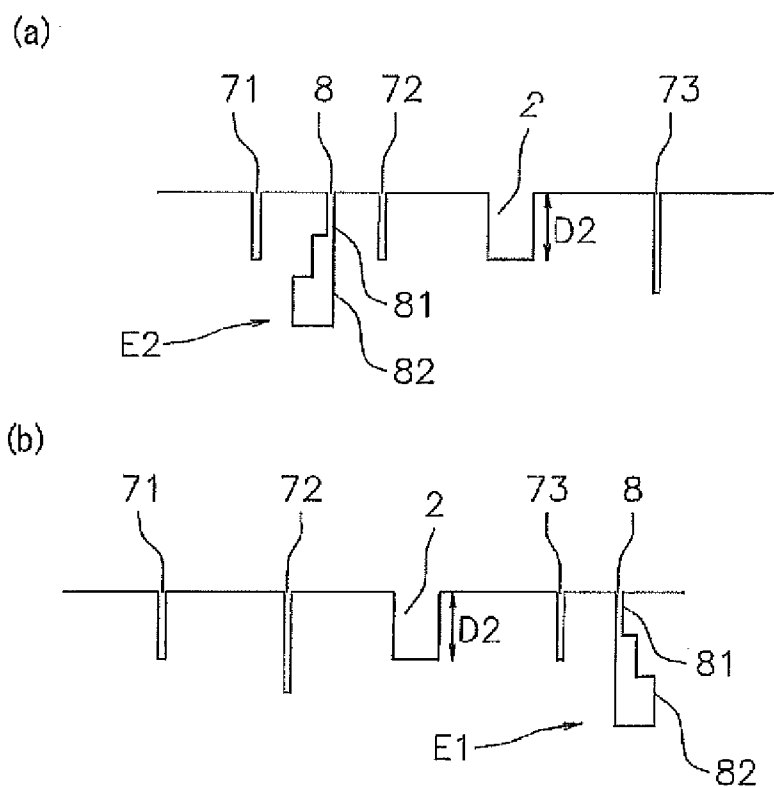


FIG. 4

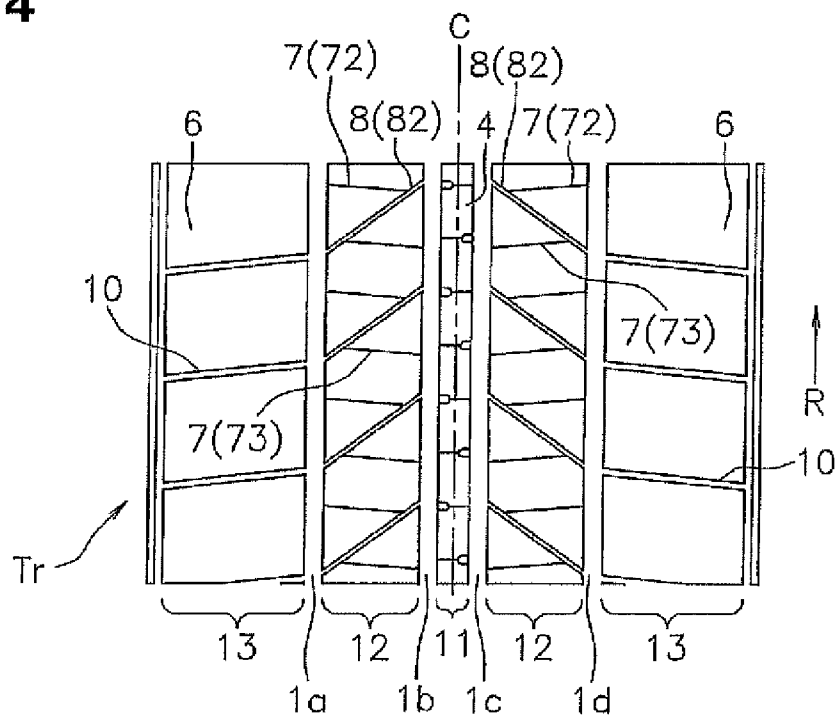


FIG. 5

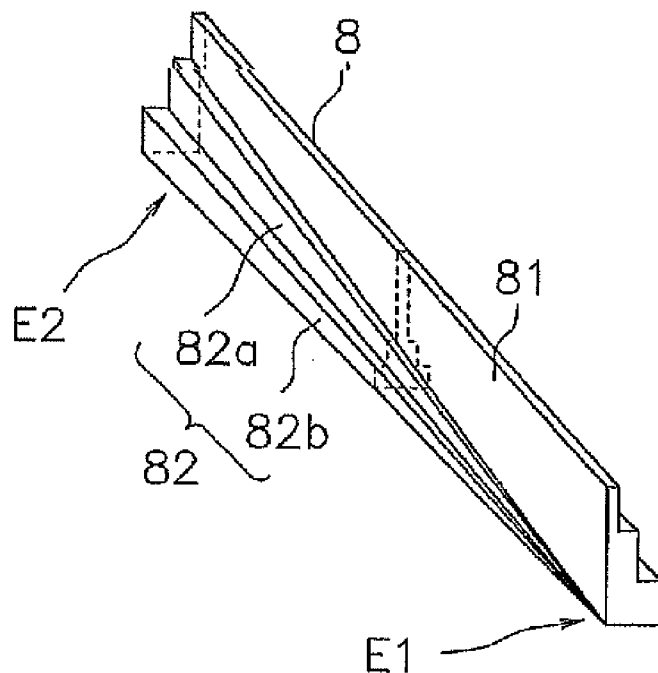


FIG. 6

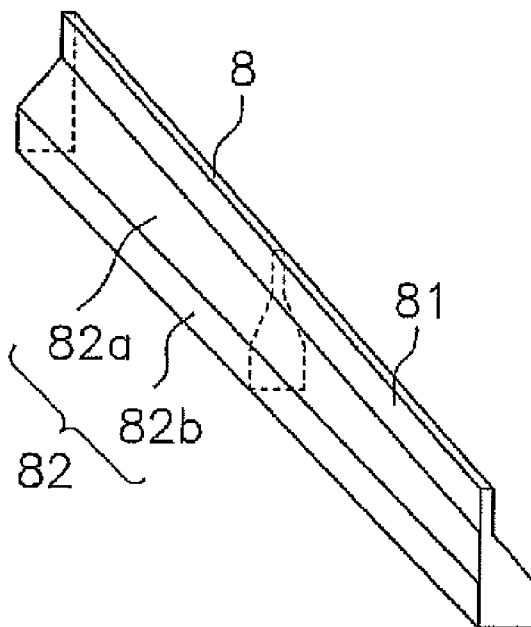


FIG. 7

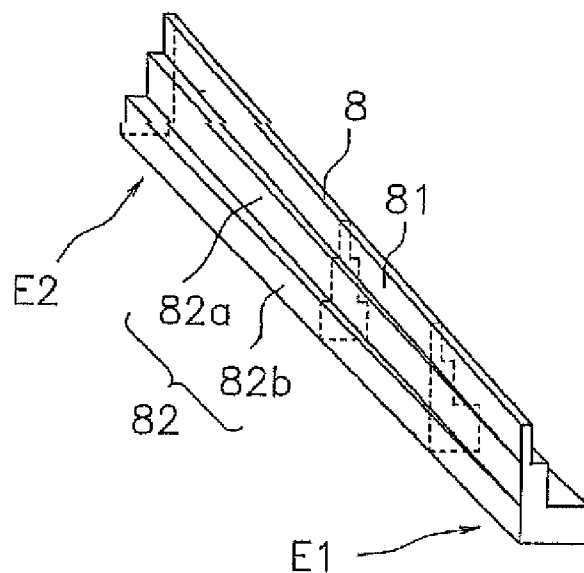


FIG. 8

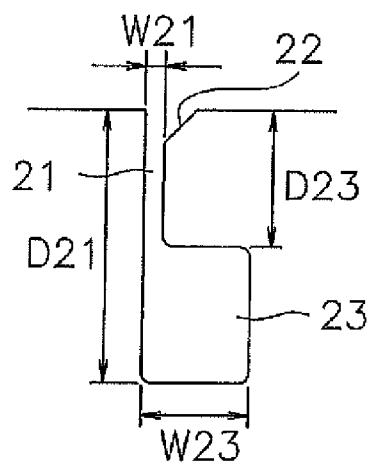
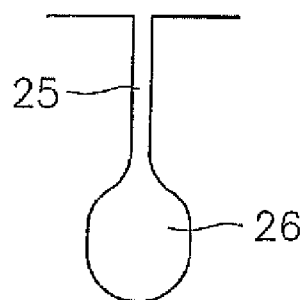


FIG. 9



PNEUMATIC TIRE

BACKGROUND OF THE INVENTION

[0001] 1. Field of the Invention

[0002] The present invention relates to a pneumatic tire which can suppress a heel and toe wear while holding a hydroplaning resistance.

[0003] 2. Description of the Related Art

[0004] In a studless tire which is used in a traveling on a snowy road, a cut called as a sipe is formed in a block on a tread, and a drivability on the snowy road is enhanced by an edge effect of the sipe. On the other hand, if a groove depth comes to a halving state due to a progress of a wear, it is hard to hold a studless performance. Accordingly, there is an actual condition that the tire cannot be used as a winter tire. Therefore, in order to extend a tire service life, there can be considered that a worn studless tire is utilized as a summer tire, however, it is important to keep a draining performance and improve an irregular wear resistance for that purpose.

[0005] In Japanese Unexamined Patent Publication No. 2003-159910, there is described a pneumatic tire in which blocks are comparted by a slit **21** and a chamfer **22** is formed in an edge of a tread surface thereof, as shown in FIG. 8. There is described that it is possible to improve a draining performance by an enlargement of a groove volume in a wide portion **23**, and it is possible to ease the heel and toe wear by the chamfer **22**. The heel and toe wear is one form of an irregular wear which is generated on the tire, and is generated by one of a trailing side and a leading side of a block being worn on ahead in comparison with the other side in correspondence to an input in a circumferential direction to the block by a tire rolling.

[0006] In Japanese Unexamined Patent Publication No. 2008-260423, there is described a pneumatic tire structured such that a sipe **25** shown in FIG. 9 is formed in a land portion of a tread, and a tread pattern is changed from an asymmetric shape to a point symmetric shape by an exposure of a cavity **26** in accordance with a progress of a wear. There is described that a heel and toe wear can be suppressed by changing an installation direction of the tire so as to invert a trailing side and a leading side after the change of the tread pattern mentioned above.

[0007] However, since a rigidity in one side which is widened by the wide portion **23** is lowered over a whole length in the slit **21** mentioned above, and a rigidity in the both sides which are widened by the cavity **26** is lowered over a whole length in the sipe **25** mentioned above, a rigidity of an end portion of the block tends to be reduced, and an effect of suppressing the heel and toe wear cannot be regarded as being sufficient. Further, since there is a fear of such a rigidity reduction, there is a case that it is actually hard to greatly widen the wide portion **23** and the cavity **26**, and there has been a possibility for improving the hydroplaning resistance.

SUMMARY OF THE INVENTION

[0008] The present invention is made by taking the actual condition mentioned above into consideration, and an object of the present invention is to provide a pneumatic tire which can suppress a heel and toe wear while holding a hydroplaning resistance.

[0009] The object can be achieved by the following present invention. That is, the present invention provides a pneumatic tire comprising a tread that is provided with a plurality of

blocks comparted in a tire circumferential direction by a lateral groove, wherein a sipe formed in each of the blocks has a narrow portion that is open in a tread surface, and a wide portion that is communicated with an inner side in a tire diametrical direction of the narrow portion and is widened than the narrow portion, and wherein the wide portion gradually increases a widening length in one side in a width direction and gradually decreases a widening length in other side in the width direction, from one end portion of the sipe toward other end portion, and accompanies an angle change at a time of appearing on the tread surface due to a progress of a wear.

[0010] In the pneumatic tire in accordance with the present invention, since the wide portion gradually increases the widening length in one side in the width direction, and gradually decreases the widening length in the other side in the width direction, from one end portion of the sipe toward the other end portion thereof, it is possible to prevent a rigidity in each of the sides which are widened by the wide portion from being lowered over a whole length. As a result, it is easy to secure a rigidity of the end portion of the block, and it is possible to suppress the heel and toe wear. Further, since the wide portion accompanies the angle change at a time of appearing on the tread surface, the wide and long groove can be formed after the wear, and it is possible to greatly widen the wide portion in correspondence to the rigidity held as mentioned above. Accordingly, it is possible to sufficiently hold the hydroplaning resistance.

[0011] In the pneumatic tire in accordance with the present invention, it is preferable that the wide portion gradually widens toward an inner side in the tire diametrical direction. In accordance with the structure mentioned above, it is possible to effectively suppress the heel and toe wear by easing a rapid rigidity change in a process that the wear makes a progress. Further, in this case, it is preferable that the wide portion widens by a stepped wall surface including a portion extending in the tire diametrical direction. Accordingly, since the portion extending in the tire diametrical direction appears on the tread surface in the process of progressing the wear, and an edge effect can be achieved by the portion, it is possible to improve a drivability on a snowy road.

[0012] In the pneumatic tire in accordance with the present invention, it is preferable that the lateral groove is formed shallower than the sipe, and the wide portion appears on the tread surface at a time when the lateral groove disappears due to the progress of the wear. In the structure mentioned above, since the wide portion appears in place of the lateral groove on the worn tread surface, it is possible to change the compartment of the blocks in correspondence to a tire performance demanded after the wear. Accordingly, it is possible to effectively enhance the hydroplaning resistance after the wear, for example, by making the angle of the wide portion with respect to the tire width direction larger than that of the lateral groove.

[0013] In the pneumatic tire in accordance with the present invention, it is preferable that the sipe extends while intersecting the lateral groove, and the wide portion widens a side apart from the lateral groove larger than a side closer thereto, in the both end portions of the sipe. In accordance with the structure mentioned above, it is possible to effectively suppress the heel and toe wear by well preventing the rigidity reduction in the end portion of the block interposing between the sipe and the lateral groove.

[0014] In the pneumatic tire in accordance with the present invention, it is preferable that the wide portion gradually

decreases a depth from the tread surface to a widening portion in the one side in the width direction, and gradually increases a depth from the tread surface to a widening portion in the other side in the width direction, from the one end portion of the sipe toward the other end portion. In this case, it is possible to further suppress the rigidity reduction caused by the widening of the wide portion so as to well suppress the heel and toe wear. Further, a sipe blade for forming the sipe can be easily drawn out of the tread at a time of curing the tire, and it is possible to improve a formability.

BRIEF DESCRIPTION OF THE DRAWINGS

[0015] FIG. 1 is a plan view showing a tread of a pneumatic tire in accordance with the present invention at a time when it is new;

[0016] FIG. 2(a) is a perspective view and FIG. 2(b) is an outline plan view each of which shows an inner shape of a sipe;

[0017] FIGS. 3(a) and 3(b) are projection views as seen from an outer side in a tire width direction, and FIG. 3(a) shows a wall surface close to a center side of a block and FIG. 3(b) shows a wall surface close to a shoulder side of the block;

[0018] FIG. 4 is a plan view of the tread shown in FIG. 1, at a time when it is worn by 50%;

[0019] FIG. 5 is a perspective view showing an inner shape of a sipe in accordance with other embodiment;

[0020] FIG. 6 is a perspective view showing an inner shape of a sipe in accordance with other embodiment;

[0021] FIG. 7 is a perspective view showing an inner shape of a sipe in accordance with other embodiment;

[0022] FIG. 8 is a cross sectional view of a sipe provided in a pneumatic tire described in Japanese Unexamined Patent Publication No. 2003-159910; and

[0023] FIG. 9 is a cross sectional view of a sipe provided in a pneumatic tire described in Japanese Unexamined Patent Publication No. 2008-260423.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0024] An embodiment of the present invention will be explained with reference to the drawings. A plurality of circumferential grooves 1a to 1d extending along a tire circumferential direction are formed in a tread Tr shown in FIG. 1, whereby a plurality of land portions are comparted. The plurality of land portions are constructed by a center land portion 11 which is arranged in the vicinity of a tire equator C, a pair of shoulder land portions 13 arranged in outermost sides, and a pair of mediate land portions 12 each arranged therebetween. In the present embodiment, there is shown an example in which a tread pattern is formed symmetrically with regard to the tire equator C, however, the present invention is not limited to this example.

[0025] The center land portion 11 is constructed by a rib 4 continuously extending in the tire circumferential direction, and the mediate land portions 12 and the shoulder land portions 13 are constructed by a plurality of blocks 5 and 6 which are comparted in the tire circumferential direction by lateral grooves 2 and 3, respectively. The pneumatic tire in accordance with the present embodiment is a studless tire on the assumption of traveling on a snowy road, and intends to improve a drivability on the snowy road by a plurality of sipes which are formed in the rib 4 and the blocks 5 and 6. The tire rotates in a direction R.

[0026] In the blocks 5, sipes 8 each having an inner shape shown in FIG. 2 are formed so as to intersect the lateral grooves 2, in addition to a plurality of sipes 7 which are arranged approximately in parallel to the lateral grooves 2. The sipe 8 has a narrow portion 81 which is open in a linear shape in the tread surface, and a wide portion 82 which is communicated with an inner side in a tire diametrical direction of the narrow portion 81 and is wider than the narrow portion 81. A width W1 of the narrow portion 81 is approximately fixed along an extending direction thereof, and is set, for example, to 0.3 to 1.0 mm, in the light of suitably achieving an edge effect as well as well suppressing the heel and toe wear.

[0027] One end portion E1 of the sipe 8 is open to the circumferential groove 1a or 1d, and other end portion E2 is open to the circumferential groove 1b or 1c. The wide portion 82 gradually increases a widening length WL1 in one side (a left side in FIG. 2) in a width direction WD, and gradually decreases a widening length WL2 in the other side (a right side in FIG. 2) in the width direction WD, from the one end portion E1 toward the other end portion E2, so as to accompany an angle change at a time of appearing on the tread surface in accordance with a progress of the wear. The widening lengths WL1 and WL2 are measured in the width direction WD of the sipe 8 (the width direction of the narrow portion 81) with respect to a wall surface of the narrow portion 81.

[0028] In an early stage of the wear in which the narrow portion 81 is open in the tread surface, an angle of incline of the sipe 8 is $\theta 1$. On the contrary, when the narrow portion 81 disappears due to a progress of the wear and the wide portion 82 appears on the tread surface, the angle of incline changes from $\theta 1$ to $\theta 2$. Here, $\theta 1$ and $\theta 2$ are respectively angles in the extending direction of the narrow portion 81 and the wide portion 82 (an intermediate portion 82a to be mentioned below) with respect to a tire width directions TWD. In the present embodiment, the angle $\theta 2$ is larger than the angle $\theta 1$, and this is advantageous for improving the hydroplaning resistance after the wear. The extending directions of the narrow portion 81 and the wide portion 82 can be respectively defined by center lines in the width directions thereof.

[0029] In accordance with the structure mentioned above, since it is possible to prevent a rigidity in each of the sides which are widened by the wide portion 82 from being lowered over a whole length, it is easy to secure a rigidity of the end portion of the block 5, and it is possible to suppress the heel and toe wear. Further, since the wide portion 82 accompanies the angle change at a time of appearing on the tread surface, the wide and long groove can be formed after the wear as mentioned below, and it is possible to greatly widen the wide portion 82 in correspondence to the rigidity held as mentioned above. Accordingly, it is possible to sufficiently hold the hydroplaning resistance.

[0030] The sipe 8 can be formed by using a sipe blade having a shape corresponding to the inner shape as shown in FIG. 2, at a time of curing the tire. FIG. 2 shows the inner shape of the sipe 8 independently, however, since the sipe 8 intersects the lateral groove 2 in the present embodiment, a space overlapping the lateral groove 2 is actually formed in a center portion in a longitudinal direction of the sipe 8.

[0031] Since the wide portion 82 gradually widens toward an inner side in the tire diametrical direction, it is possible to ease a rapid rigidity change in a process that the wear makes a progress. Further, the wide portion 82 has an intermediate

portion **82a** which is wider than the narrow portion **81** and is continuously provided to an inner side in the tire diametrical direction of the narrow portion **81**, and a bottom portion **82b** which is wider than the intermediate portion **82a** and is communicated with the narrow portion **81** via the intermediate portion **82a**. Accordingly, the wide portion **82** is widened by a stepped wall surface including a portion extending in the tire diametrical direction (a wall surface of the intermediate portion **82a**). When the portion extending in the tire diametrical direction appears on the tread surface due to the progress of the wear, it is possible to achieve the edge effect in the portion so as to improve the drivability on the snowy road.

[0032] When the wide portion **82** appears on the tread surface due to the progress of the wear, the angle change from $\theta 1$ to $\theta 2$ is brought about as mentioned above. In the present embodiment, when the intermediate portion **82a** disappears and the bottom portion **82b** is exposed due to the a further progress of the wear, an angle change from $\theta 2$ to $\theta 3$ is brought about, and a draining performance can be enhanced by further enlarging the angle of incline. The angle change amount from $\theta 1$ to $\theta 3$ is, for example, from 3 to 15 degrees.

[0033] FIG. 3 is a projection view at a time of viewing a wall surface of the block **5** arranged between the circumferential grooves **1a** and **1b** from an outer side in the tire width direction. In FIG. 3, sipes **71** to **73** are shown as the sipes **7** each having a uniform width in the tire diametrical direction, and the sipe **71** among them is formed with the same depth as that of the lateral groove **2** over a whole length thereof. On the other hand, the sipe **72** is formed deeper than the lateral groove **2** in such a manner as to be left even at a time of 50% wear in a range from a wall surface close to the shoulder side of the block **5** to the sipe **8**, and the sipe **73** is formed in the same manner in a range from a wall surface close to the center side of the block **5** to the sipe **8**.

[0034] The lateral groove **2** is formed shallower than the sipe **8**, however, has a groove depth equal to or more than that of the narrow groove **81**, and is structured such that the wide portion **82** appears on the tread surface as shown in FIG. 4 at a time when the lateral groove **2** disappears due to the progress of the wear. In the present embodiment, a groove depth **D2** of the lateral groove **2** is about 50% of the groove depth of the circumferential groove, and it disappears with the 50% wear when a platform (not shown) is exposed to the tread surface. Accordingly, the heel and toe wear is not generated in the lateral groove **2** thereafter.

[0035] In the studless tire which is utilized as the summer tire after the wear, a drivability on the snowy road at a time when it is new, and a hydroplaning resistance after the wear are regarded as important. In the present embodiment, since the lateral groove **2** extends in the tire width direction at a time when it is new, it is possible to enhance a traction by a shear force of the snow filled in the lateral groove **2** so as to improve the drivability on the snowy road. Further, when the wide portion **82** appears in place of the lateral groove **2** on the tread surface after the wear, a lateral groove which is greatly inclined with respect to the tire width direction is newly formed, and it is possible to effectively improve the hydroplaning resistance. Furthermore, it is excellent in the effect of suppressing the heel and toe wear, as mentioned above.

[0036] In the present embodiment, an installing direction of the tire onto a vehicle is changed after the lateral groove **2** disappears, and the rotating direction **R** of the tire is inverted between the states shown in FIG. 1 and FIG. 4. Since the installing direction is changed as mentioned above, it is easy

to smoothly discharge water in the circumferential grooves **1b** and **1c** through the wide portion **82** having a large angle of incline, and it is possible to improve the hydroplaning resistance. Further, the change of the installing direction mentioned above is useful also for suppressing an irregular wear in each of the sipes **72** and **73** remaining after the lateral groove **2** disappears. As mentioned above, in the tire, it is possible to effectively utilize a rotation method of changing the installing direction after the wide portion **82** appears on the tread surface, with regarding to installing onto the vehicle.

[0037] A depth **D8** of the sipe **8** is set, for example, to 85 to 100% of the groove depth of the circumferential groove. As a ratio **D8a/D8** of a depth (a groove depth of the narrow portion **81**) **D8a** from the tread surface to the intermediate portion **82a** with respect to the groove depth **D8**, a value from 0.2 to 0.5 is exemplified. Further, as a ratio **D8b/D8** of a depth **D8b** from the tread surface to the bottom portion **82b** with respect to the groove depth **D8**, a value from 0.5 to 0.80 is exemplified.

[0038] A width **W2** of the intermediate portion **82a** is preferably from 1.5 to 3.5 mm for enhancing the draining performance, and is more preferably from 2.0 to 3.0 mm. Further, a width **W3** of the bottom portion **82b** is preferably from 3.0 to 7.0 for enhancing the draining performance, thereby being wide such that it is not inferior to the normal lateral groove. Since a height of the block **5** is reduced in a stage in which the wide portion **82** is open in the bottom portion **82b**, a risk that the heel and toe wear is generated is small even if it is wide to such a degree. The widths **W2** and **W3** are approximately constant respectively along the extending directions of the intermediate portion **82a** and the bottom portion **82b**, and are measured in the respective width directions.

[0039] In such a case that the sipe extends while intersecting the lateral groove as in the present embodiment, if the widening length is uniform in one side or in the both sides widened by the wide portion of the sipe, a rigidity reduction tends to be generated in the end portion of the block interposing between the sipe and the lateral groove, particularly in a corner portion, whereby the heel and toe wear tends to be caused. Accordingly, in this sipe **8**, the wide portion **82** widens more the side away from the lateral groove **2** than the side close thereto, in both of the end portions **E1** and **E2**. In other words, as shown in FIG. 3, a right side away from the lateral groove **2** is widened larger in the end portion **E1**, and a left side away from the lateral groove **2** is widened larger in the end portion **E2**, whereby it is possible to effectively suppress the heel and toe wear.

[0040] In the present embodiment, a wall surface in an opposite side to the side widened large is formed to be flat, in each of the end portions **E1** and **E2** of the sipe **8**, and the widening length **WL1** in the end portion **E1** and the widening length **WL2** in the end portion **E2** are substantially zero. Accordingly, it is easy to secure the rigidity of the end portion of the block **5**, and it is effective for suppressing the rigidity reduction in the corner portion of the block **5** particularly with regard to the sipe **8** extending while intersecting the lateral groove **2** as shown in FIG. 1.

[0041] In the block **6** constructing the shoulder land portion **13**, there are formed a plurality of sipes **9** which are arranged approximately in parallel to the lateral grooves **3**, and sipes **10** each having the same inner shape as in FIG. 2. The lateral groove **3** and the sipe **9** are formed with the same depth as the lateral groove **2**, and disappear as shown in FIG. 4 when the wear makes a progress. On the other hand, in the sipe **10**, a wide portion appears on the tread surface accompanying an

angle change after the wear, whereby it is possible to improve the hydroplaning resistance. With regard to the sipe 10, an angle $\theta 1$ is preferably from 0 to 5 degrees in the light of improving the traction on the snowy road, and an angle $\theta 3$ is preferably from 3 to 15 degrees in the light of improving the hydroplaning resistance.

[0042] FIGS. 5 to 7 show a modified example of the sipe 8. In the sipe 8 shown in FIG. 5, the wide portion 82 gradually decreases a depth (corresponding to the depth D8a or D8b in FIG. 2) from the tread surface to a widening portion in one side (a left side in FIG. 5) in a width direction, and gradually increases a depth from the tread surface to a widening portion in the other side (a right side in FIG. 5) in the width direction, from the one end portion E1 toward the other end portion E2. In accordance with the structure mentioned above, it is possible to well suppress the heel and toe wear by further suppressing the rigidity reduction by the widening portion of the wide portion 82, and it is possible to improve a formability by making the sipe blade easy to be drawn out.

[0043] In the sipe 8 shown in FIG. 6, the wide portion 82 is formed in such a manner as to be gradually widened toward the inner side in the tire diametrical direction, and the wall surface of the intermediate portion 82a is formed by a slope surface which is inclined with respect to the tire diametrical direction. Accordingly, it becomes excellent in an effect of easing a rapid rigidity change in the process that the wear makes a progress.

[0044] In the sipe 8 shown in FIG. 7, the width is gradually increased toward the outer side in the tire width direction, that is, from the other end portion E2 toward the one end portion E1. In accordance with the structure mentioned above, it is possible to efficiently enhance the draining performance, and it is useful particularly to be formed in the block 6 constructing the shoulder land portion 13. In this example, the respective widths (corresponding to the widths W1 to W3 in FIG. 2) of the narrow portion 81 and the wide portion 82 are gradually increased, however, it is preferable to gradually increase at least the width of the wide portion 82.

[0045] The present invention is not limited to the embodiment mentioned above, but can be variously modified and changed within the scope of the present invention. The tread pattern shown in the embodiment mentioned above is only one example, and the pattern formed in the tread of the pneumatic tire in accordance with the present invention is not limited to this example.

[0046] Since the present invention achieves the operations and effects as mentioned above, the pneumatic tire in accordance with the present invention is useful particularly as a studless tire, while it can be applied to a so-called all season tire or a summer tire. Even in the case mentioned above, since it is possible to suppress the heel and toe wear while improving the hydroplaning resistance, it has a practicability.

Examples

[0047] An example tire which concretely shows the structure and effect of the present invention will be explained. An evaluation of each of performances is executed as follows.

[0048] (1) Hydroplaning Resistance

[0049] A test tire was installed onto a test vehicle (1500 cc, 4WD middle sedan vehicle), and a speed at which a tire wheel completely runs idle at a water depth 8 mm so as to generate a hydroplaning phenomenon was measured when it was new and when it had the 50% wear. An evaluation is carried out on by using an index number with a result of a comparative

example 1 being set to 100, indicating that the larger the numerical value is, the more excellent the hydroplaning resistance is.

[0050] (2) Heel and Toe Wear Resistance

[0051] The test tire was installed onto the test vehicle mentioned above to travel on a general road, and a wear amount due to the heel and toe wear was measured when it had the 50% wear in which case the platform is exposed to the tread surface, as well as when it had the 75% wear. In this case, the installing direction of the tire is changed so as to invert the rotating direction thereof, after the measurement when it had the 50% wear.

[0052] (3) Drivability on Snowy Road

[0053] The test tire was installed to the test vehicle mentioned above to travel on the snowy road, and a subjective evaluation by a feeling test was carried out when the tire was new. An evaluation is carried out on by using an index number with a result of a comparative example 1 being set to 100, indicating that the larger the numerical value is, the more excellent the drivability on snowy road is.

[0054] In the pneumatic tire having the tread pattern shown in FIG. 1 (size: 195/65R15), the comparative example 1 was set to the pneumatic tire in which slits formed uniformly in the cross sectional shape shown in FIG. 8 are applied as the sipes 8 and 10. Dimensions of the slits are D21: 9.0 mm, D23: 4.5 mm, W21: 0.5 mm, W23: 5.0 mm.

[0055] In the pneumatic tire having the tread pattern shown in FIG. 1 (size: 195/65R15), an example 1 was set to the pneumatic tire in which the sipe shown in FIG. 2 is applied to each of the sipes 8 and 10, an example 2 was set to the pneumatic tire in which the sipe shown in FIG. 5 is applied, and an example 3 was set to the pneumatic tire in which the sipe shown in FIG. 7 is applied. Dimensions measured in both the end portions E1 and E2 of the sipe are D8: 9.0 mm, D8a: 3.0 mm, D8b: 6.0 mm, W1: 0.5 mm, W2: 1.7 mm, and W3: 3.0 mm. In the end portion E1 of the example 3, W1: 0.7 mm, W2: 2.2 mm, and W3: 5.0 mm were set.

[0056] As common dimensions between the comparative example 1 and each of the examples 1 to 3, the groove depth of the circumferential grooves 1a to 1d is 9.0 mm, the depth of the lateral grooves 2 and 3 is 4.5 mm, the width of the lateral grooves 2 and 3 is 3 mm, the depth of the sipe 71 is 4.5 mm, the maximum depth of the sipes 72 and 73 is 7.0 mm, and the width of the sipes 7 and 9 is 0.4 mm.

TABLE 1

	Comparative example 1	Example 1	Example 2	Example 3
Hydroplaning resistance				
(New tire)	100	102	100	104
(with 50% wear)	100	103	101	105
Heel and toe wear resistance				
(with 50% wear)	1.5 mm	1.0 mm	0.8 mm	1.2 mm
(with 75% wear)	0.8 mm	0.6 mm	0.4 mm	0.6 mm
Drivability on snow	100	103	103	103

[0057] The examples 1 to 3 can achieve the hydroplaning resistance to such a degree that is not inferior to that of the comparative example 1, among which the examples 1 and 3 can secure a groove volume of the sipe, so that an excellent result can be obtained. Further, the heel and toe wear is

generated when the tire has the 50% wear in the comparative example 1. On the contrary, the heel and toe wear can be suppressed in the examples 1 to 3, among which an excellent result can be obtained in the example 2. Further, the examples 1 to 3 are more excellent in the drivability on the snowy road than the comparative example 1, and it can be considered that the rigidity of the blocks can well be secured.

What is claimed is:

1. A pneumatic tire comprising a tread that is provided with a plurality of blocks comparted in a tire circumferential direction by a lateral groove, wherein

a sipe formed in each of the blocks has a narrow portion that is open in a tread surface, and a wide portion that is communicated with an inner side in a tire diametrical direction of the narrow portion and is widened than the narrow portion, and wherein

the wide portion gradually increases a widening length in one side in a width direction and gradually decreases a widening length in other side in the width direction, from one end portion of the sipe toward other end portion, and accompanies an angle change at a time of appearing on the tread surface due to a progress of a wear.

2. The pneumatic tire according to claim 1, wherein the wide portion gradually widens toward an inner side in the tire diametrical direction.

3. The pneumatic tire according to claim 2, wherein the wide portion widens by a stepped wall surface including a portion extending in the tire diametrical direction.

4. The pneumatic tire according to claim 1, wherein the lateral groove is formed shallower than the sipe, and the wide portion appears on the tread surface at a time when the lateral groove disappears due to the progress of the wear.

5. The pneumatic tire according to claim 1, wherein the sipe extends while intersecting the lateral groove, and the wide portion widens a side apart from the lateral groove larger than a side closer thereto, in the both end portions of the sipe.

6. The pneumatic tire according to claim 1, wherein the wide portion gradually decreases a depth from the tread surface to a widening portion in the one side in the width direction, and gradually increases a depth from the tread surface to a widening portion in the other side in the width direction, from the one end portion of the sipe toward the other end portion.

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