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(71) Applicant(s)  
**Twist Bioscience Corporation**

(72) Inventor(s)  
**NUGENT, Rebecca;CHEN, Siyuan;LEE, Elian;RAYNARD, Nathan**

(74) Agent / Attorney  
**FB Rice Pty Ltd, L 33 477 Collins Street, Melbourne, VIC, 3000, AU**

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Bld. South, Suite 545, San Francisco, California 94158 (US).

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(74) Agent: HARBURGER, David; Wilson Sonsini Goodrich & Rosati, 650 Page Mill Road, Palo Alto, California 94304 (US).

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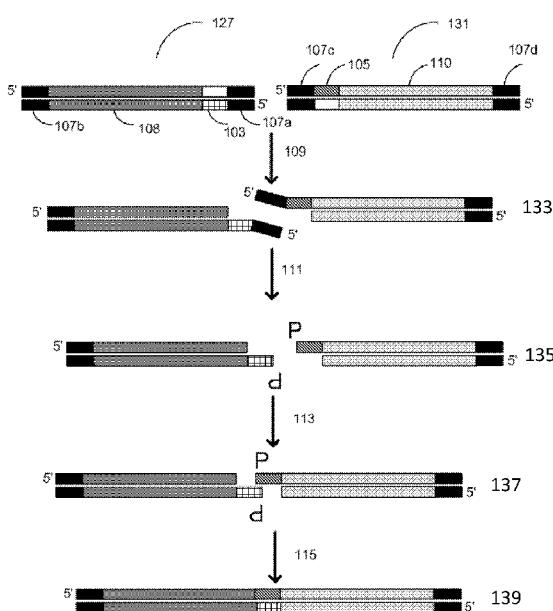
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(71) Applicant: TWIST BIOSCIENCE CORPORATION [US/US]; 455 Mission Bay Blvd. South, Suite 545, San Francisco, California 94158 (US).

(72) Inventors: NUGENT, Rebecca; 455 Mission Bay Blvd. South, Suite 545, San Francisco, California 94158 (US). CHEN, Siyuan; 455 Mission Bay Blvd. South, Suite 545, San Francisco, California 94158 (US). LEE, Elian; 455 Mission Bay Blvd. South, Suite 545, San Francisco, California 94158 (US). RAYNARD, Nathan; 455 Mission Bay

(54) Title: METHODS FOR SEAMLESS NUCLEIC ACID ASSEMBLY



(57) Abstract: Provided herein are methods, systems, and compositions for seamless nucleic acid assembly. Methods, systems, and compositions as provided herein provide for efficient assembly of nucleic acids without primer removal. Methods, systems, and compositions for seamless nucleic acid assembly comprise use of an endonuclease or exonuclease, optionally in conjunction with additional enzymes to assemble nucleic acids or polynucleotides.



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## METHODS FOR SEAMLESS NUCLEIC ACID ASSEMBLY

### CROSS-REFERENCE

**[0001]** This application claims the benefit of U.S. Provisional Patent Application No. 62/663,089 filed April 26, 2018; and U.S. Provisional Patent Application No. 62/518,496 filed on June 12, 2017, each of which is incorporated herein by reference in its entirety.

### SEQUENCE LISTING

**[0002]** The instant application contains a Sequence Listing which has been submitted electronically in ASCII format and is hereby incorporated by reference in its entirety. Said ASCII copy, created on June 6, 2018, is named 44854-746\_601\_SL.txt and is 1,585 bytes in size.

### BACKGROUND

**[0003]** De novo nucleic acid synthesis is a powerful tool for basic biological research and biotechnology applications. While various methods are known for the synthesis of relatively short fragments of nucleic acids on a small scale, these techniques suffer from scalability, automation, speed, accuracy, and cost. Thus, a need remains for efficient methods of seamless nucleic acid assembly.

### BRIEF SUMMARY

**[0004]** Provided herein are methods for nucleic acid synthesis and assembly, comprising: (a) providing a plurality of polynucleotides; and (b) mixing the plurality of polynucleotides with an exonuclease, a flap endonuclease, a polymerase, and a ligase, wherein the plurality of polynucleotides are annealed in a processive predetermined order based on a complementary sequence between adjacent polynucleotides. Further provided herein are methods for nucleic acid assembly, comprising: (a) providing a plurality of polynucleotides, wherein each of the polynucleotides do not comprise a terminal region of sequence homology to another polynucleotide of the plurality of polynucleotides; and (b) mixing the plurality of polynucleotides with an exonuclease, a polymerase, and a ligase, wherein the plurality of polynucleotides are annealed in a processive predetermined order based on a complementary sequence between adjacent polynucleotides. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the exonuclease is exonuclease III. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are

methods for nucleic acid synthesis and assembly, wherein the polymerase is a DNA polymerase. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the ligase catalyzes joining of at least two nucleic acids. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the flap endonuclease 1 is in a range of about 0.32U to about 4.8U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the exonuclease III is in a range

of about 0.1U to about 10U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the exonuclease III is in a range of about 0.5U to about 1.0U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the exonuclease III is in a range of about 1.0U to about 2.0U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the polymerase is in a range of about 0.1U to about 2U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the polymerase is about 0.1U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the polymerase is about 0.2U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the ligase is up to about 2.0U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the ligase is in a range of about 4.0U to about 8.0U.

**[0005]** Provided herein are methods for nucleic acid synthesis and assembly, comprising: (a) providing a first double stranded nucleic acid; (b) providing a second double stranded nucleic acid; (c) providing a third double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a first homology sequence to the first double stranded nucleic acid, a second homology sequence to the second double stranded nucleic acid, and a 3' flanking adapter sequence; and (d) mixing the first double stranded nucleic acid, the second double stranded nucleic acid, and the third double stranded nucleic acid with a reaction mixture comprising an exonuclease, a flap endonuclease, a polymerase, and a ligase. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the exonuclease is exonuclease III. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1. Further provided herein are methods for nucleic acid synthesis and assembly, wherein an amount of the flap endonuclease 1 provided is about 0.32U to about 4.8U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein an amount of the flap endonuclease 1 provided is less than about 5.0U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the polymerase is a DNA polymerase. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the ligase catalyzes joining of at least two nucleic acids. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the first homology sequence or the second homology sequence is about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the first homology sequence and the second homology sequence are each independently about 10 to

about 100 base pairs. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the first homology sequence or the second homology sequence is about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the first homology sequence and the second homology sequence are each independently about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the first homology sequence or the second homology sequence is about 40 base pairs. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the first homology sequence and the second homology sequence are each independently about 40 base pairs. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the exonuclease III is in a range of about 0.5U to about 1.0U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the exonuclease III is in a range of about 1.0U to about 2.0U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the polymerase is present in an amount of about 0.1U to about 2U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the polymerase is about 0.1U to about 0.2 U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the ligase is up to about 2.0U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the ligase is in a range of about 4.0U to about 8.0U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a concentration of the ligase is in a range of about 0.5U to about 1.0U. Further provided herein are methods for nucleic acid synthesis and assembly, wherein the first double stranded nucleic acid, the second double stranded nucleic acid, or the third double stranded nucleic acid or any combination thereof is a linear fragment. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a product following step (d) is a linear fragment. Further provided herein are methods for nucleic acid synthesis and assembly, wherein a product following step (d) is a circular fragment.

**[0006]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising an exonuclease, a flap endonuclease, a polymerase, and a ligase. Further provided

herein are methods for nucleic acid assembly, wherein the exonuclease is exonuclease III. Further provided herein are methods for nucleic acid assembly, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1. Further provided herein are methods for nucleic acid assembly, wherein an amount of the flap endonuclease 1 provided is about 0.32U to about 4.8U. Further provided herein are methods for nucleic acid assembly, wherein an amount of the flap endonuclease 1 provided is less than about 5.0U. Further provided herein are methods for nucleic acid assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are methods for nucleic acid assembly, wherein the polymerase is a DNA polymerase. Further provided herein are methods for nucleic acid assembly, wherein the ligase catalyzes joining of at least two nucleic acids. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 0.5U to about 1.0U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 1.0U to about 2.0U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is present in an amount of about 0.1U to about 2U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is about 0.1U to about 0.2 U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is up

to about 2.0U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is in a range of about 4.0U to about 8.0U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is in a range of about 0.5U to about 1.0U. Further provided herein are methods for nucleic acid assembly, wherein the first double stranded nucleic acid or the second double stranded nucleic acid is a linear fragment. Further provided herein are methods for nucleic acid assembly, wherein a product following step (c) is a linear fragment. Further provided herein are methods for nucleic acid assembly, wherein a product following step (c) is a circular fragment.

**[0007]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising an exonuclease, a flap endonuclease, a polymerase, and a ligase at a temperature of about 30 °C to about 60 °C. Further provided herein are methods for nucleic acid assembly, wherein the exonuclease is exonuclease III. Further provided herein are methods for nucleic acid assembly, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the flap endonuclease 1 is in a range of about 0.32U to about 4.8U. Further provided herein are methods for nucleic acid assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are methods for nucleic acid assembly, wherein the polymerase is a DNA polymerase. Further provided herein are methods for nucleic acid assembly, wherein the ligase catalyzes joining of at least two nucleic acids. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 20 to about 80 base pairs.

Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 0.5U to about 1.0U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 1.0U to about 2.0U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is in a range of about 0.1U to about 2U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is about 0.1U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is about 0.2U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is up to about 2.0U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is in a range of about 4.0U to about 8.0U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is in a range of 0.5U to about 1.0U. Further provided herein are methods for nucleic acid assembly, wherein the first double stranded nucleic acid or the second double stranded nucleic acid is a linear fragment. Further provided herein are methods for nucleic acid assembly, wherein a product following step (c) is a linear fragment. Further provided herein are methods for nucleic acid assembly, wherein a product following step (c) is a circular fragment.

**[0008]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising, a flap endonuclease, wherein the flap endonuclease results in a 5' overhang; a polymerase; and a ligase.

**[0009]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a

homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising about 0.5U to about 1.0U of an exonuclease, about 0.32U to about 4.8U of a flap endonuclease, about 0.1U to about 2U of a polymerase, and up to about 2.0U of a ligase.

**[0010]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising about 0.32U to about 4.8U of a flap endonuclease, about 0.1U to about 2U of a polymerase, and up to about 2.0U of a ligase.

**[0011]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a plurality of polynucleotides, wherein each of the polynucleotides do not comprise a terminal region of sequence homology to another polynucleotide of the plurality of polynucleotides; and (b) mixing the plurality of polynucleotides with an exonuclease, an endonuclease, a polymerase, and a ligase, wherein the plurality of polynucleotides are annealed in a processive predetermined order based on a complementary sequence between adjacent polynucleotides. Further provided herein are methods for nucleic acid assembly, wherein the exonuclease is exonuclease III. Further provided herein are methods for nucleic acid assembly, wherein the endonuclease is a flap endonuclease. Further provided herein are methods for nucleic acid assembly, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the flap endonuclease 1 is in a range of about 0.32U to about 4.8U. Further provided herein are methods for nucleic acid assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are methods for nucleic acid assembly, wherein the polymerase is a DNA polymerase. Further provided herein are methods for nucleic acid assembly, wherein the ligase catalyzes joining of at least two nucleic acids. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is in a range of about 0.01U to about 2U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is about 0.1U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is about 0.01U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is up to about 2.0U.

**[0012]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid; (b) providing a second double stranded nucleic acid; (c) providing a third double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a first homology sequence to the first double stranded nucleic acid, a second homology sequence to the second double stranded nucleic acid, and a 3' flanking adapter sequence, wherein the first double stranded nucleic acid, the second double stranded nucleic acid, and the third double stranded nucleic acid comprise non-homologous sequences at terminal regions; and (d) mixing the first double stranded nucleic acid, the second double stranded nucleic acid, and the third double stranded nucleic acid with a reaction mixture comprising an exonuclease, an endonuclease, a polymerase, and a ligase. Further provided herein are methods for nucleic acid assembly, wherein the exonuclease is exonuclease III. Further provided herein are methods for nucleic acid assembly, wherein the endonuclease is a flap endonuclease. Further provided herein are methods for nucleic acid assembly, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the flap endonuclease 1 provided is about 0.32U to about 4.8U. Further provided herein are methods for nucleic acid assembly, wherein the endonuclease is flap endonuclease 1 provided in a concentration less than about 5.0U. Further provided herein are methods for nucleic acid assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are methods for nucleic acid assembly, wherein the polymerase is a DNA polymerase. Further provided herein are methods for nucleic acid assembly, wherein the ligase catalyzes joining of at least two nucleic acids. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology

sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is in a range of about 0.01U to about 2U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is up to about 2.0U. Further provided herein are methods for nucleic acid assembly, wherein the first double stranded nucleic acid, the second double stranded nucleic acid, or the third double stranded nucleic acid, or any combination thereof is a linear fragment. Further provided herein are methods for nucleic acid assembly, wherein a product following step (d) is a linear fragment. Further provided herein are methods for nucleic acid assembly, wherein a product following step (d) is a circular fragment.

**[0013]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising an exonuclease, an endonuclease, a polymerase, and a ligase. Further provided herein are methods for nucleic acid assembly, wherein the exonuclease is exonuclease III. Further provided herein are methods for nucleic acid assembly, wherein the endonuclease is a flap endonuclease. Further provided herein are methods for nucleic acid assembly, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the flap endonuclease 1 provided is about 0.32U to about 4.8U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the flap endonuclease 1 provided is less than about 5.0U. Further provided herein are methods for nucleic acid assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are methods for nucleic acid assembly, wherein the polymerase is a DNA polymerase. Further provided herein are methods for nucleic acid assembly, wherein the ligase catalyzes joining of at least two nucleic acids. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the

second double stranded nucleic acid are each independently about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is in a range of about 0.1U to about 2U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is about 0.01U to about 0.2U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is up to about 2.0U. Further provided herein are methods for nucleic acid assembly, wherein the first double stranded nucleic acid or the second double stranded nucleic acid or any combination thereof is a linear fragment. Further provided herein are methods for nucleic acid assembly, wherein a product following step (c) is a linear fragment. Further provided herein are methods for nucleic acid assembly, wherein a product following step (c) is a circular fragment.

**[0014]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising an exonuclease, an endonuclease, a polymerase, and a ligase at a temperature of about 30 °C to about 60 °C. Further provided herein are methods for nucleic acid assembly, wherein the exonuclease is exonuclease III. Further provided herein are methods for nucleic acid assembly, wherein the endonuclease is a flap endonuclease. Further provided herein are methods for nucleic acid assembly, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1. Further provided herein are methods for nucleic acid assembly, wherein a concentration

of the flap endonuclease 1 is in a range of about 0.32U to about 4.8U. Further provided herein are methods for nucleic acid assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are methods for nucleic acid assembly, wherein the polymerase is a DNA polymerase. Further provided herein are methods for nucleic acid assembly, wherein the ligase catalyzes joining of at least two nucleic acids. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is in a range of about 0.01U to about 2U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is about 0.1U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is about 0.01U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is up to about 2.0U. Further provided herein are methods for nucleic acid assembly, wherein the first double stranded nucleic acid or the second double stranded nucleic acid or any combination thereof is a linear fragment. Further provided herein are methods for nucleic acid assembly, wherein a product following step (c) is a linear fragment. Further provided herein are methods for nucleic acid assembly, wherein a product following step (c) is a circular fragment.

**[0015]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter, a homology

sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising, an endonuclease, wherein the endonuclease results in a 5' overhang; a polymerase; and a ligase.

**[0016]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising about 0.5U to about 1.0U of an exonuclease, about 0.32U to about 4.8U of an endonuclease, about 0.01U to about 2U of a polymerase, and up to about 2.0U of a ligase.

**[0017]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising about 0.32U to about 4.8U of an endonuclease, about 0.01U to about 2U of a polymerase, and up to about 2.0U of a ligase.

**[0018]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising at least one enzyme comprising 3' or 5' exonuclease activity, a polymerase, and a ligase, wherein the at least one enzyme comprising 3' or 5' exonuclease activity removes a 5' flanking adapter sequence or 3' flanking adapter sequence. Further provided herein are methods for nucleic acid assembly, wherein the at least one enzyme comprising 3' or 5' exonuclease activity is exonuclease III. Further provided herein are methods for nucleic acid assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are methods for nucleic acid assembly, wherein the polymerase is a DNA polymerase. Further provided herein are

methods for nucleic acid assembly, wherein the ligase catalyzes joining of at least two nucleic acids. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 40 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 10 to about 100 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid or the homology sequence of the second double stranded nucleic acid is about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein the homology sequence of the first double stranded nucleic acid and the homology sequence of the second double stranded nucleic acid are each independently about 20 to about 80 base pairs. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U.

**[0019]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing at least 10 different fragments, wherein each of the at least 10 different fragments do not comprise a terminal region of sequence homology to another fragment of the at least 10 different fragments; and (b) mixing the at least 10 different fragments with a plurality of enzymes, wherein the plurality of enzymes is selected from an endonuclease, an exonuclease, a polymerase, and a ligase to form a nucleic acid. Further provided herein are methods for nucleic acid assembly, wherein the nucleic acid is attached to a vector sequence. Further provided herein are methods for nucleic acid assembly, wherein the nucleic acid is 50 bases to 200 bases in length. Further provided herein are methods for nucleic acid assembly, wherein the nucleic acid is 100 bases to 2000 bases in length. Further provided herein are methods for nucleic acid assembly, wherein the exonuclease is exonuclease III. Further provided herein are methods for nucleic acid assembly, wherein the endonuclease is a flap endonuclease. Further provided herein are methods for nucleic acid assembly, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1. Further provided herein are methods for nucleic acid assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are methods for nucleic acid

assembly, wherein the polymerase is a DNA polymerase. Further provided herein are methods for nucleic acid assembly, wherein the ligase catalyzes joining of at least two nucleic acids.

**[0020]** Provided herein are methods for nucleic acid assembly, comprising: (a) providing a plurality of polynucleotides, wherein each of the polynucleotides do not comprise a terminal region of sequence homology to another polynucleotide of the plurality of polynucleotides; and (b) mixing the plurality of polynucleotides with a 3' to 5' exonuclease, a thermostable endonuclease, a high fidelity polymerase, and a thermostable ligase, wherein the plurality of polynucleotides are annealed in a processive predetermined order based on a complementary sequence between adjacent polynucleotides. Further provided herein are methods for nucleic acid assembly, wherein the exonuclease is exonuclease III. Further provided herein are methods for nucleic acid assembly, wherein the endonuclease is a flap endonuclease. Further provided herein are methods for nucleic acid assembly, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1. Further provided herein are methods for nucleic acid assembly, wherein the endonuclease is flap endonuclease 1 provided in a concentration of ranging from about 0.32U to about 4.8U. Further provided herein are methods for nucleic acid assembly, wherein the polymerase comprises 5' to 3' polymerase activity. Further provided herein are methods for nucleic acid assembly, wherein the polymerase is a DNA polymerase. Further provided herein are methods for nucleic acid assembly, wherein the ligase catalyzes joining of at least two nucleic acids. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the polymerase is in a range of about 0.01U to about 2U. Further provided herein are methods for nucleic acid assembly, wherein a concentration of the ligase is up to about 2.0U.

#### INCORPORATION BY REFERENCE

**[0021]** All publications, patents, and patent applications mentioned in this specification are herein incorporated by reference to the same extent as if each individual publication, patent, or patent application was specifically and individually indicated to be incorporated by reference.

**[0021A]** Throughout this specification the word "comprise", or variations such as "comprises" or "comprising", will be understood to imply the inclusion of a stated element, integer or step, or group of elements, integers or steps, but not the exclusion of any other element, integer or step, or group of elements, integers or steps.

**[0021B]** Any discussion of documents, acts, materials, devices, articles or the like which has been included in the present specification is not to be taken as an admission that any or all of these

matters form part of the prior art base or were common general knowledge in the field relevant to the present disclosure as it existed before the priority date of each of the appended claims.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

**[0022]** The patent or application file contains at least one drawing executed in color. Copies of this patent or patent application publication with color drawing(s) will be provided by the Office upon request and payment of the necessary fee.

**[0023]** **Figure 1A** depicts a schematic for flap endonuclease mediated nucleic acid assembly.

[0024] **Figure 1B** depicts a schematic for flap endonuclease mediated nucleic acid assembly using a bridge assembly.

[0025] **Figure 2** depicts systems for polynucleotide synthesis and flap endonuclease mediated nucleic acid assembly.

[0026] **Figure 3** illustrates a computer system.

[0027] **Figure 4** is a block diagram illustrating architecture of a computer system.

[0028] **Figure 5** is a block diagram of a multiprocessor computer system using a shared virtual address memory space.

[0029] **Figure 6** is a diagram demonstrating a network configured to incorporate a plurality of computer systems, a plurality of cell phones and personal data assistants, and Network Attached Storage (NAS).

[0030] **Figure 7** is a plot from a BioAnalyzer reading with nucleotide bases on the x-axis and fluorescent units on the y-axis.

[0031] **Figure 8** is a plot from a BioAnalyzer reading with nucleotide bases on the x-axis and fluorescent units on the y-axis.

[0032] **Figure 9** is a plot of colony forming units (CFU) with varying concentrations of ExoIII and Fen1.

[0033] **Figure 10** is a plot of colony forming units (CFU) and percentage of correct assembly of flap endonuclease mediated nucleic acid assembly reactions with varying enzyme concentrations

[0034] **Figure 11** is a plot of colony forming units (CFU) of a 1.8 kb assembly.

[0035] **Figure 12** is a plot of flap endonuclease mediated nucleic acid assembly with two fragments of DNA.

[0036] **Figure 13** is a plot of colony forming units (y-axis) for several genes (x-axis) of flap endonuclease mediated nucleic acid assembly with multiple fragments of DNA into a DNA vector.

[0037] **Figure 14A** is a plot of colony forming units (y-axis) for several genes (x-axis) of flap endonuclease mediated nucleic acid assembly with increased concentration of ExoIII with multiple fragments of DNA into a DNA vector.

[0038] **Figure 14B** is a plot of next generation sequence analysis of assembled genes.

[0039] **Figure 14C** is a plot of samples of assembly rate.

[0040] **Figure 15A** is a plot of average colony forming units (CFU) (y-axis) of flap endonuclease mediated nucleic acid assembly using a nucleic acid bridge.

[0041] **Figure 15B** is a plot of colony forming units (CFU) on a log scale (y-axis) of flap endonuclease mediated nucleic acid assembly using a nucleic acid bridge.

[0042] **Figure 16A** is a plot of colony forming units (CFU, y-axis) of flap endonuclease mediated nucleic acid assembly of genes (x-axis) using 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, or 12 fragments.

[0043] **Figure 16B** is a plot of next generation sequence analysis of percent population sequenced (y-axis) and assembled genes (x-axis) using 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, or 12 fragments.

[0044] **Figure 16C** is a plot of pass rate (y-axis) for genes (x-axis) using 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, or 12 fragments.

[0045] **Figure 17** is a plot of colony forming units (CFU, y-axis) of flap endonuclease mediated nucleic acid assembly using Method 2 and Method 3 for two genes using 10 minute and 30 minute incubation times.

[0046] **Figure 18A** is a plot from a BioAnalyzer reading with nucleotide bases on the x-axis and fluorescent units on the y-axis.

[0047] **Figure 18B** is a plot from a BioAnalyzer reading with incubation time on the x-axis and fluorescent units on the y-axis.

[0048] **Figures 19A-19B** are plots of colony forming units (y-axis) for different numbers of fragments (x-axis) using flap endonuclease mediated nucleic acid assembly, Comparator 1, and Comparator 2 methods.

[0049] **Figures 20A-20B** are plots of assembly error for flap endonuclease mediated nucleic acid assembly, Comparator 1 assembly, and Comparator 2 assembly.

[0050] **Figure 20C** is a plot of percentage of total count of assembly (y-axis) comparing endonuclease mediated nucleic acid assembly, Comparator 1 assembly, and Comparator 2 assembly (x-axis).

[0051] **Figure 21A** is a plot of assembled constructs pre-PCR amplification and post-amplification for various numbers of inserts.

[0052] **Figure 21B** is a graph of percentage of total count of assembly (y-axis) for different numbers of fragments (x-axis) using flap endonuclease mediated nucleic acid assembly, Comparator 1, and Comparator 2 methods.

[0053] **Figure 21C** is a plot of CFU percentage of population and NGS results using flap endonuclease mediated nucleic acid assembly.

[0054] **Figure 21D** is a plot of percentage of distribution of correctly assembled constructs and misassembled or incorrect constructs.

[0055] **Figure 22A** is a graph of observed frequency per 5,400 (y-axis) compared to the various GC categories (x-axis) of an amplified oligonucleotide population prior to assembly.

[0056] **Figure 22B** is a graph of observed frequency per 5,400 (y-axis) compared to the various GC categories (x-axis) of oligonucleotide population assembled by flap endonuclease mediated nucleic acid assembly.

[0057] **Figure 23** is a graph of gene level results from multiplexed gene assembly reactions.

## DETAILED DESCRIPTION

[0058] **Definitions**

[0059] Throughout this disclosure, various embodiments are presented in a range format. It should be understood that the description in range format is merely for convenience and brevity and should not be construed as an inflexible limitation on the scope of any embodiments. Accordingly, the description of a range should be considered to have specifically disclosed all the possible subranges as well as individual numerical values within that range to the tenth of the unit of the lower limit unless the context clearly dictates otherwise. For example, description of a range such as from 1 to 6 should be considered to have specifically disclosed subranges such as from 1 to 3, from 1 to 4, from 1 to 5, from 2 to 4, from 2 to 6, from 3 to 6 etc., as well as individual values within that range, for example, 1.1, 2, 2.3, 5, and 5.9. This applies regardless of the breadth of the range. The upper and lower limits of these intervening ranges may independently be included in the smaller ranges, and are also encompassed within the invention, subject to any specifically excluded limit in the stated range. Where the stated range includes one or both of the limits, ranges excluding either or both of those included limits are also included in the invention, unless the context clearly dictates otherwise.

[0060] The terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting of any embodiment. As used herein, the singular forms “a,” “an” and “the” are intended to include the plural forms as well, unless the context clearly indicates otherwise. It will be further understood that the terms “comprises” and/or “comprising,” when used in this specification, specify the presence of stated features, integers, steps, operations, elements, and/or components, but do not preclude the presence or addition of one or more other features, integers, steps, operations, elements, components, and/or groups thereof. As used herein, the term “and/or” includes any and all combinations of one or more of the associated listed items.

[0061] Unless specifically stated or obvious from context, as used herein, the term “nucleic acid” encompasses double- or triple-stranded nucleic acids, as well as single-stranded molecules. In double- or triple-stranded nucleic acids, the nucleic acid strands need not be coextensive (i.e., a double-stranded nucleic acid need not be double-stranded along the entire length of both strands). Nucleic acid sequences, when provided, are listed in the 5’ to 3’ direction, unless stated otherwise.

Methods described herein provide for the generation of isolated nucleic acids. Methods described herein additionally provide for the generation of isolated and purified nucleic acids. A “nucleic acid” as referred to herein can comprise at least 5, 10, 20, 30, 40, 50, 60, 70, 80, 90, 100, 125, 150, 175, 200, 225, 250, 275, 300, 325, 350, 375, 400, 425, 450, 475, 500, 600, 700, 800, 900, 1000, 1100, 1200, 1300, 1400, 1500, 1600, 1700, 1800, 1900, 2000, or more bases in length. Moreover, provided herein are methods for the synthesis of any number of polypeptide-segments encoding nucleotide sequences, including sequences encoding non-ribosomal peptides (NRPs), sequences encoding non-ribosomal peptide-synthetase (NRPS) modules and synthetic variants, polypeptide segments of other modular proteins, such as antibodies, polypeptide segments from other protein families, including non-coding DNA or RNA, such as regulatory sequences e.g. promoters, transcription factors, enhancers, siRNA, shRNA, RNAi, miRNA, small nucleolar RNA derived from microRNA, or any functional or structural DNA or RNA unit of interest. The following are non-limiting examples of polynucleotides: coding or non-coding regions of a gene or gene fragment, intergenic DNA, loci (locus) defined from linkage analysis, exons, introns, messenger RNA (mRNA), transfer RNA, ribosomal RNA, short interfering RNA (siRNA), short-hairpin RNA (shRNA), micro-RNA (miRNA), small nucleolar RNA, ribozymes, complementary DNA (cDNA), which is a DNA representation of mRNA, usually obtained by reverse transcription of messenger RNA (mRNA) or by amplification; DNA molecules produced synthetically or by amplification, genomic DNA, recombinant polynucleotides, branched polynucleotides, plasmids, vectors, isolated DNA of any sequence, isolated RNA of any sequence, nucleic acid probes, and primers. cDNA encoding for a gene or gene fragment referred to herein may comprise at least one region encoding for exon sequences without an intervening intron sequence in the genomic equivalent sequence.

**[0062]** Unless specifically stated or obvious from context, as used herein, the term “about” in reference to a number or range of numbers is understood to mean the stated number and numbers +/- 10% thereof, or 10% below the lower listed limit and 10% above the higher listed limit for the values listed for a range.

**[0063]** Primers referred to in the exemplary workflows mentioned herein as “universal primers,” are short polynucleotides that recognize a primer binding site common to multiple DNA fragments. However, these workflows are not limited to only use of universal primers, and fragment-specific primers may be incorporated in addition or alternatively. In addition, while exemplary workflows described herein refer to assembly of gene fragments, they are not limited as such and are applicable to the assembly of longer nucleic acids in general.

**[0064] Seamless nucleic acid assembly**

**[0065]** Provided herein are methods for assembly of nucleic acids with increased efficiency and accuracy. Further provided herein are methods of assembly of nucleic acids into long genes.

Polynucleotides described herein are assembled into longer nucleic acids by assembly methods comprising an endonuclease or an exonuclease, optionally in conjunction with additional enzymes.

**[0066]** An exemplary process for assembly of nucleic acids using a flap endonuclease is depicted in **FIG. 1A**. Flap endonuclease mediated nucleic acid assembly is performed with first gene fragment **127** and second gene fragment **131**. A bottom strand of the first gene fragment **127** is designed to comprise from 5' to 3' a first universal primer binding sequence **107a**, a homology sequence **103**, an insert sequence **108**, and a second universal primer binding sequence **107b**. A top strand of second gene fragment **131** is designed to comprise from 5' to 3' a first universal primer binding sequence **107c**, a homology sequence **105**, an insert sequence **110**, and a second universal primer binding sequence **107d**. The first gene fragment **127** and the second gene fragment **131** are contacted with a reaction mixture comprising an exonuclease, a flap endonuclease, a polymerase, and a ligase. The exonuclease digests **109** a 3' end to expose homology sites resulting in fragments **133**. In some instances, the exonuclease is exonuclease III. A flap endonuclease cleaves **111** a 5' flap resulting in fragments **135**. In some instances, the flap endonuclease is flap endonuclease 1 (FEN-1). A polymerase fills in gaps **113** and leaves a nick resulting in fragments **137**. A ligase then seals **115** the nick resulting in fragments **139**.

**[0067]** An exemplary process for assembly of nucleic acids using a flap endonuclease and a bridge assembly method is depicted in **FIG. 1B**. Flap endonuclease mediated nucleic acid assembly is performed with a double stranded nucleic acid bridge **151**, first gene fragment **155**, and second gene fragment **157**. The double stranded nucleic acid bridge **151** comprises a first universal primer binding sequence **153a**, a first homology sequence **155a** homologous to the first gene fragment **155**, a second homology sequence **157a** homologous to the second gene fragment **157**, and a second universal primer binding sequence **153b**. The double stranded nucleic acid bridge **151**, first gene fragment **155**, and second gene fragment **157** are contacted with a reaction mixture comprising an exonuclease, a flap endonuclease, a polymerase, and a ligase. The exonuclease digests **159** a 3' end to expose homology sites resulting in fragments **169**. In some instances, the exonuclease is exonuclease III. A polymerase fills in gaps **161** and leaves a nick resulting in fragments **171**. A flap endonuclease cleaves **165** a 5' flap resulting in fragments **173**. In some instances, the flap endonuclease is flap endonuclease 1 (FEN-1). A ligase then seals **167** the nick resulting in fragments **175**. In some instances, the ligase is ampligase.

**[0068]** Provided herein are methods for enzymatic mediated nucleic acid assembly. In some instances, the enzymatic mediated nucleic acid assembly comprises addition of homologous

sequences to gene fragments. In some instances, de novo synthesized gene fragments already comprise homology sequences. In some instances, the enzymatic mediated nucleic acid assembly comprises use of an enzymatic mixture. In some instances, the enzymatic mixture comprises an endonuclease. In some instances, the enzymatic mixture optionally comprises an exonuclease, a polymerase, or a ligase. In some instances, the enzymatic mixture comprises an exonuclease, an endonuclease, a polymerase, and a ligase. In some instances, the enzymatic mixture comprises an endonuclease, a polymerase, and a ligase. In some instances, the endonuclease is a flap endonuclease. In some instances, enzymatic mediated nucleic acid assembly results in improved efficiency. In some instances, the enzymatic mixture comprises enzymes that are not restriction enzymes. In some instances, the enzymatic mixture comprises enzymes that are structure specific enzymes. In some instances, the enzymatic mixture comprises enzymes that are structure specific enzymes and not sequence specific enzymes.

**[0069]** Provided herein are methods where site-specific base excision reagents comprising one or more enzymes are used as cleavage agents that cleave only a single-strand of double-stranded DNA at a cleavage site. A number of repair enzymes are suitable alone or in combination with other agents to generate such nicks. An exemplary list of repair enzymes is provided in **Table 1**. Homologs or non-natural variants of the repair enzymes, including those in **Table 1**, are also be used according to various embodiments. Any of the repair enzymes for use according to the methods and compositions described herein may be naturally occurring, recombinant or synthetic. In some instances, a DNA repair enzyme is a native or an in vitro-created chimeric protein with one or more activities. Cleavage agents, in various embodiments, comprise enzymatic activities, including enzyme mixtures, which include one or more of nicking endonucleases, AP endonucleases, glycosylases and lyases involved in base excision repair.

**[0070]** Repair enzymes are found in prokaryotic and eukaryotic cells. Some enzymes having applicability herein have glycosylase and AP endonuclease activity in one molecule. AP endonucleases are classified according to their sites of incision. Class I AP endonucleases and class II AP endonucleases incise DNA at the phosphate groups 3' and 5' to the baseless site leaving 3'-OH and 5'-phosphate termini. Class III and class IV AP endonucleases also cleave DNA at the phosphate groups 3' and 5' to the baseless site, but they generate a 3'-phosphate and a 5'-OH. Examples of polynucleotide cleavage enzymes used include DNA repair enzymes are listed in **Table 1**.

**Table 1. DNA Repair Enzymes.**

Gene Name	Activity	Accession Number
UNG	Uracil-DNA glycosylase	NM_080911
SMUG1	Uracil-DNA glycosylase	NM_014311

MBD4	Removes U or T opposite G at CpG sequences	NM_003925
TDG	Removes U, T or ethenoC opposite G	NM_003211
OGG1	Removes 8-oxoG opposite C	NM_016821
MUTYH (MYH)	Removes A opposite 8-oxoG	NM_012222
NTHL1 (NTH1)	Removes Ring-saturated or fragmented pyrimidines	NM_002528
MPG	Removes 3-meA, ethenoA, hypoxanthine	NM_002434
NEIL1	Removes thymine glycol	NM_024608
NEIL2	Removes oxidative products of pyrimidines	NM_145043
XPC	Binds damaged DNA as complex with RAD23B, CETN2	NM_004628
RAD23B (HR23B)	Binds damaged DNA as complex with XPC, CETN2	NM_002874
CETN2	Binds damaged DNA as complex with XPC, RAD23B	NM_004344
RAD23A (HR23A)	Substitutes for HR23B	NM_005053
XPA	Binds damaged DNA in preincision complex	NM_000380
RPA1	Binds DNA in preincision complex	NM_002945
RPA2	Binds DNA in preincision complex	NM_002946
RPA3	Binds DNA in preincision complex	NM_002947
ERCC5 (XPG)	3' incision	NM_000123
ERCC1	5' incision subunit	NM_001983
ERCC4 (XPF)	5' incision subunit	NM_005236
LIG1	DNA joining	NM_000234
CKN1(CSA)	Cockayne syndrome; Needed for transcription-coupled NER	NM_000082
ERCC6 (CSB)	Cockayne syndrome; Needed for transcription-coupled NER	NM_000124
XAB2 (HCNP)	Cockayne syndrome; Needed for transcription-coupled NER	NM_020196
DDB1	Complex defective in XP group E	NM_001923
DDB2	DDB1, DDB2	NM_000107
MMS19L (MMS19)	Transcription and NER	NM_022362
FEN1 (DNase IV)	Flap endonuclease	NM_004111
SPO11	endonuclease	NM_012444
FLJ35220 (ENDOV)	incision 3' of hypoxanthine and uracil	NM_173627
FANCA	Involved in tolerance or repair of	NM_000135

	DNA crosslinks	
FANCB	Involved in tolerance or repair of DNA crosslinks	NM_152633
FANCC	Involved in tolerance or repair of DNA crosslinks	NM_000136
FANCD2	Involved in tolerance or repair of DNA crosslinks	NM_033084
FANCE	Involved in tolerance or repair of DNA crosslinks	NM_021922
FANCF	Involved in tolerance or repair of DNA crosslinks	NM_022725
FANCG (XRCC9)	Involved in tolerance or repair of DNA crosslinks	NM_004629
FANCL	Involved in tolerance or repair of DNA crosslinks	NM_018062
DCLRE1A (SNM1)	DNA crosslink repair	NM_014881
DCLRE1B (SNM1B)	Related to SNM1	NM_022836
NEIL3	Resembles NEIL1 and NEIL2	NM_018248
ATRIP (TREX1)	ATR-interacting protein 5' alternative ORF of the TREX1/ATRIP gene	NM_130384
NTH	Removes damaged pyrimidines	NP_416150.1
NEI	Removes damaged pyrimidines	NP_415242.1
NFI	Deoxyinosine 3' endonuclease	NP_418426.1
MUTM	Formamidopyrimidine DNA glycosylase	NP_418092.1
UNG	Uracil-DNA glycosylase	NP_417075.1
UVRA	DNA excision repair enzyme complex	NP_418482.1
UVRB	DNA excision repair enzyme complex	NP_415300.1
UVRC	DNA excision repair enzyme complex	NP_416423.3
DENV	Pyrimidine dimer glycosylase	NP_049733.1

**[0071]** Provided herein are methods for enzymatic mediated nucleic acid assembly, wherein gene fragments or genes for assembly comprise a homology sequence. In some instances, the homology sequence comprises at least or about 5, 10, 20, 30, 40, 50, 60, 70, 80, 90, 100, or more than 100 base pairs. In some instance, the number of base pairs is 40 base pairs. In some instances, the number of base pairs has a range of about 5 to 100, 10 to 90, 20 to 80, 30 to 70, or 40 to 60 base pairs.

**[0072]** Provided herein are methods for enzymatic mediated nucleic acid assembly, wherein gene fragments or genes for assembly do not comprise a homology sequence. In some instances, methods for enzymatic mediated nucleic acid assembly of de novo synthesized gene fragments without a homology sequence comprise assembly using a nucleic acid bridge. In some instances, the nucleic acid bridge comprises DNA or RNA. In some instances, the nucleic acid bridge comprises DNA. In some instances, the nucleic acid bridge is double stranded. In some instances, the nucleic acid bridge is single stranded.

**[0073]** Provided herein are methods for enzymatic mediated nucleic acid assembly using a nucleic acid bridge, wherein the nucleic acid bridge comprises one or more universal primer binding sequences. In some instances, the nucleic acid bridge comprises at least or about 1, 2, 3, 4, 5, 6, 7, 8, or more than 8 universal primer binding sequences. In some instances, the nucleic acid bridge further comprises a homology sequence. In some instances, the homology sequence is homologous to a de novo synthesized gene fragment. In some instances, the nucleic acid bridge further comprises one or more homology sequences. For example, the nucleic acid bridge comprises one or more homology sequences that are homologous to different de novo synthesized gene fragments. In some instances, the nucleic acid bridge comprises 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, or more than 10 homology sequences. In some instances, the homology sequence comprises at least or about 5, 10, 20, 30, 40, 50, 60, 70, 80, 90, 100, or more than 100 base pairs. In some instances, the number of base pairs is 40 base pairs. In some instance, the number of base pairs is 50 base pairs. In some instances, the number of base pairs has a range of about 5 to 100, 10 to 90, 20 to 80, 30 to 70, or 40 to 60 base pairs.

**[0074]** Provided herein are methods for enzymatic mediated nucleic acid assembly, wherein a double stranded nucleic acid is contacted with an enzyme comprising exonuclease activity. In some instances, the exonuclease comprises 3' exonuclease activity. Exemplary exonucleases comprising 3' exonuclease activity include, but are not limited to, exonuclease I, exonuclease III, exonuclease V, exonuclease VII, and exonuclease T. In some instances, the exonuclease comprises 5' exonuclease activity. Exemplary exonucleases comprising 5' exonuclease activity include, but are not limited to, exonuclease II, exonuclease IV, exonuclease V, exonuclease VI, exonuclease VII, exonuclease VIII, T5 exonuclease, and T7 exonuclease. In some instances, the exonuclease is exonuclease III (ExoIII). Exonucleases include wild-type exonucleases and derivatives, chimeras, and/or mutants thereof. Mutant exonucleases include enzymes comprising one or more mutations, insertions, deletions or any combination thereof within the amino acid or nucleic acid sequence of an exonuclease.

**[0075]** In some instances, the exonuclease is used at a temperature optimal for enzymatic activity, for example, a temperature in a range of about 25-80 °C, 25-70 °C, 25-60 °C, 25-50 °C, or 25-40 °C. In some instances, the temperature is about 37 °C. In some instances, the temperature is about 50 °C. In some instances, the temperature is about 55 °C. In some instances, the temperature is about 65 °C. In some instances, the temperature is at least or about 15 °C, 20 °C, 25 °C, 30 °C, 35 °C, 40 °C, 45 °C, 50 °C, 55 °C, 60 °C, 65 °C, 70 °C, 75 °C, 80 °C, or more than 80 °C.

**[0076]** In some instances, methods for enzymatic mediated nucleic acid assembly do not comprise using an exonuclease. In some instances, methods for enzymatic mediated nucleic acid assembly comprise using an exonuclease. In some instances, one or more exonucleases are used. For example, at least or about 1, 2, 3, 4, 5, 6, or more than 6 exonucleases are used. In some instances, the exonuclease comprises 5' to 3' exonuclease activity. In some instances, the exonuclease comprises 3' to 5' exonuclease activity. In some instances, methods comprise contacting double stranded DNA with an endonuclease. In some instances, the endonuclease is a flap endonuclease. In some instances, methods comprise contacting double stranded DNA with a flap endonuclease, a ligase, or a polymerase. In some instances, the flap endonuclease is flap endonuclease 1.

**[0077]** Provided herein are methods wherein a double stranded nucleic acid is treated with an enzyme comprising endonuclease activity. In some instances, the endonuclease comprises 5' nuclease activity. In some instances, the endonuclease comprises 3' nuclease activity. In some instances, the endonuclease is a flap endonuclease. In some instances, the flap endonuclease comprises 5' nuclease activity. In some instances, the flap endonuclease is a member of a 5'-nuclease family of enzymes. Exemplary 5'-nuclease enzymes include, but are not limited to, flap endonuclease 1, exonuclease 1, xeroderma pigmentosum complementation group G (XPG), Dna2, and gap endonuclease 1 (GEN1). In some instances, the flap endonuclease is flap endonuclease 1. In some instances, the flap endonuclease comprises 3' nuclease activity. Exemplary flap endonucleases with 3' nuclease activity include, but are not limited to, RAG1, RAG2, and MUS81. In some instances, the flap endonuclease is an archaeal, bacteria, yeast, plant, or mammalian flap endonuclease. Exemplary 5'-nuclease and 3' nuclease enzymes are seen in **Table 2**.

**Table 2. Exemplary Nuclease Enzymes**

Name	Species	Protein Accession Number
flap endonuclease 1	<i>Homo sapiens</i>	NP_004102.1
flap endonuclease 1	<i>Mus musculus</i>	NP_001258544.1
flap endonuclease 1	<i>Pyrococcus furiosus</i>	O93634
exonuclease 1	<i>Homo sapiens</i>	AAH07491.1
XPG	<i>Homo sapiens</i>	EAX09071.1
Dna2	<i>Homo sapiens</i>	NP_001073918.2

GEN1	<i>Homo sapiens</i>	NP_001123481.2
RAG1	<i>Homo sapiens</i>	AAH37344.1 GI
RAG2	<i>Homo sapiens</i>	NP_001230715.
MUS81	<i>Homo sapiens</i>	Q96NY9.3

**[0078]** In some instances, the endonuclease is used at a temperature optimal for enzymatic activity, for example, a temperature of 25-80 °C, 25-70 °C, 25-60 °C, 25-50 °C, or 25-40 °C. In some instances, the temperature is about 50 °C. In some instances, the temperature is about 55 °C. In some instances, the temperature is about 65 °C. In some instances, the temperature is at least or about 15 °C, 20 °C, 25 °C, 30 °C, 35 °C, 40 °C, 45 °C, 50 °C, 55 °C, 60 °C, 65 °C, 70 °C, 75 °C, 80 °C, or more than 80 °C. In some instances, the endonuclease is a thermostable endonuclease. A thermostable endonuclease may include endonucleases that are functional at temperatures at least or about 60 °C, 65 °C, 70 °C, 75 °C, 80 °C, or more than 80 °C. In some instances, the endonuclease is a flap endonuclease. In some instances, the flap endonuclease is a thermostable flap endonuclease.

**[0079]** Provided herein are methods for nucleic acid assembly, wherein the ratio of the endonuclease to the exonuclease is from about 0.1:1 to about 1:5. In some instances, the endonuclease is a flap endonuclease. In some instances, the ratio of the endonuclease to the exonuclease is at least or about 0.2:1, 0.25:1, 0.5:1, 0.75:1, 1:1, 1:1.5, 1:2, 1:3, 1:4, 1:5, or more than 1:5. In some instances, the ratio of the endonuclease to the exonuclease is at least or about 1:1, 1:0.9, 1:0.85, 1:0.8, 1:0.75, 1:0.7, 1:0.65, 1:0.6, 1:0.55, 1:0.5, 1:0.45, 1:0.4, 1:0.35, 1:0.3, 1:0.25, 1:0.2, 1:0.15, 1:0.1, or less than 1: 0.1.

**[0080]** Provided herein are methods for nucleic acid assembly comprising an exonuclease, wherein the concentration of the exonuclease is from about 0.1U to about 20U or more. For example, the concentration of the exonuclease is at least or about 0.1U, 0.25U, 0.5U, 0.75U, 1U, 1.6U, 2U, 3U, 4U, 5U, 6U, 7U, 8U, 9U, 10U, 12U, 14U, 16U, 18U, 20U, or more than 20U. In some instances, the concentration of the exonuclease is in a range of about 0.5U to about 1.0U. In some instances, the concentration of the exonuclease is from about 1.0U to about 2.0U. In some instances, the concentration of the exonuclease is about 1.6U. In some instances, the concentration of the exonuclease is about 5.0U. In some instances, the concentration of the exonuclease ranges from about 0.1U to 20U, 0.25U to 18U, 0.5U to 16U, 0.75U to 14U, 1U to 12U, 2U to 10U, 3U to 9U, or 4U to 8U.

**[0081]** Methods described herein for enzymatic mediated nucleic acid assembly may comprise an endonuclease, wherein the concentration of the endonuclease is from about 0.25U to about 12U or more. In some instances, the endonuclease is a flap endonuclease. Exemplary concentrations of

the endonuclease, include, but are not limited to, at least or about 0.25U, 0.5U, 0.75U, 1U, 2U, 3U, 4U, 5U, 6U, 7U, 8U, 9U, 10U, 11U, 12U, or more than 12U. In some instances, the concentration of the endonuclease is 0.32U. In some instances, the concentration of the endonuclease is 1.6U. In some instances, the concentration of the endonuclease is in a range of about 0.32U to about 4.8U. In some instances, the concentration of the endonuclease is in a range of about 0.25U to 12U, 0.5U to 11U, 0.75U to 10U, 1U to 9U, 2U to 8U, 3U to 7U, or 4U to 6U.

**[0082]** Provided herein are methods for enzymatic mediated nucleic acid assembly, wherein a double stranded nucleic acid is mixed with a polymerase. In some instances, the polymerase is a DNA polymerase. In some instances, the polymerase is a high fidelity polymerase. A high fidelity polymerase may include polymerases that result in accurate replication or amplification of a template nucleic acid. In some instances, the DNA polymerase is a thermostable DNA polymerase. The DNA polymerase may be from any family of DNA polymerases including, but not limited to, Family A polymerase, Family B polymerase, Family C polymerase, Family D polymerase, Family X polymerase, and Family Y polymerase. In some instances, the DNA polymerase is from a genus including, but not limited to, *Thermus*, *Bacillus*, *Thermococcus*, *Pyrococcus*, *Aeropyrum*, *Aquifex*, *Sulfolobus*, *Pyrolobus*, or *Methanopyrus*.

**[0083]** Polymerases described herein for use in an amplification reaction may comprise various enzymatic activities. Polymerases are used in the methods of the invention, for example, to extend primers to produce extension products. In some instances, the DNA polymerase comprises 5' to 3' polymerase activity. In some instances, the DNA polymerase comprises 3' to 5' exonuclease activity. In some instances, the DNA polymerase comprises proofreading activity. Exemplary polymerases include, but are not limited to, DNA polymerase (I, II, or III), T4 DNA polymerase, T7 DNA polymerase, Bst DNA polymerase, Bca polymerase, Vent DNA polymerase, Pfu DNA polymerase, and Taq DNA polymerase. Non-limiting examples of thermostable DNA polymerases include, but are not limited to, Taq, Phusion® DNA polymerase, Q5® High Fidelity DNA Polymerase, LongAmp® DNA polymerase, Expand High Fidelity polymerase, HotTub polymerase, Pwo polymerase, Tfl polymerase, Tli polymerase, Ultma polymerase, Pfu polymerase, KOD DNA polymerase, JDF-3 DNA polymerase, PGB-D DNA polymerase, Tgo DNA polymerase, *Pyrolobus furmarius* DNA polymerase, Vent polymerase, and Deep Vent polymerase.

**[0084]** Described herein are methods comprising a DNA polymerase, wherein a concentration of the DNA polymerase is from about 0.1U to about 2U, or more than 2U. In some instances, the concentration of the DNA polymerase is about 0.1U. In some instances, the concentration of the DNA polymerase is about 0.2U. In some instances, the concentration of the DNA polymerase is about 0.01U. In some instances, the concentration of the DNA polymerase is in a range of at least

or about 0.005U to 2U, 0.005U to 1U, 0.005U to .5U, 0.01U to 1U, 0.1U to 0.5U, 0.1U to 0.5U, 0.1U to 1U, 0.1U to 1.5U, 0.1U to 2U, 0.5U to 1.0U, 0.5U to 1.5U, 0.5U to 2U, 1U to 1.5U, 1.0U to 2.0U, or 1.5U to 2U.

**[0085]** The DNA polymerase for use in methods described herein are used at a temperature optimal for enzymatic activity, for example, a temperature of 25-80 °C, 25-70 °C, 25-60 °C, 25-50 °C, or 25-40 °C. In some instances, the temperature is about 50 °C. In some instances, the temperature is about 55 °C. In some instances, the temperature is about 65 °C. In some instances, the temperature is at least or about 15 °C, 20 °C, 25 °C, 30 °C, 35 °C, 40 °C, 45 °C, 50 °C, 55 °C, 60 °C, 65 °C, 70 °C, 75 °C, 80 °C, or more than 80 °C.

**[0086]** Methods described herein for enzymatic mediated nucleic acid assembly may comprise an amplification reaction, wherein the amplification reaction comprises a universal primer binding sequence. In some instances, the universal primer binding sequence is capable of binding the same 5' or 3' primer. In some instances, the universal primer binding sequence is shared among a plurality of target nucleic acids in the amplification reaction.

**[0087]** Provided herein are methods for enzymatic mediated nucleic acid assembly, wherein a double stranded nucleic acid is treated with a ligase. Ligases as described herein may function to join nucleic acid fragments. For example, the ligase functions to join adjacent 3'-hydroxylated and 5'-phosphorylated termini of DNA. Ligases include, but are not limited to, *E. coli* ligase, T4 ligase, mammalian ligases (e.g., DNA ligase I, DNA ligase II, DNA ligase III, DNA ligase IV), thermostable ligases, and fast ligases. In some instances, the ligase is a thermostable ligase. In some instances, the ligase is Ampligase.

**[0088]** The concentration of the ligase may vary. In some instances, the concentration of the ligase is in a range of about 0U to about 2U. An exemplary concentration of the ligase is about 0.5U. In some instances, the concentration of the ligase is about 1.0U. In some instances, the concentration of the ligase is about 5.0U. In some instances, the concentration of the ligase is in a range of at least or about 0U to 0.25U, 0U to 0.5U, 0U to 1U, 0U to 1.5U, 0U to 2U, 0.25U to 0.5U, 0.25U to 1.0U, 0.25U to 1.5U, 0.25U to 2.0U, 0.5U to 1.0U, 0.5U to 1.5U, 0.5U to 2.0U, 1.0U to 1.5U, 1.0U to 2.0U, 1.5U to 2.0U, 2.0U to 4.0U, 4.0U to 6.0U, 4.0U to 8.0U, 6.0U to 10.0U.

**[0089]** In some instances, the ligase is used at a temperature optimal for enzymatic activity, for example, a temperature of 25-80 °C, 25-70 °C, 25-60 °C, 25-50 °C, or 25-40 °C. In some instances, the temperature is about 50 °C. In some instances, the temperature is about 55 °C. In some instances, the temperature is about 65 °C. In some instances, the temperature is at least or about 15 °C, 20 °C, 25 °C, 30 °C, 35 °C, 40 °C, 45 °C, 50 °C, 55 °C, 60 °C, 65 °C, 70 °C, 75 °C, 80 °C, or more than 80 °C.

**[0090]** Provided herein are methods for enzymatic mediated nucleic acid assembly, wherein a number of gene fragments are assembled. In some instances, the gene fragments are assembled processively or sequentially. In some instances, the gene fragments are assembled into a vector. In some instances, the gene fragments are assembled for long linear gene assembly. In some instances, the number of gene fragments is at least or about 2, 3, 4, 5, 6, 7, 8, 9, 10, or more than 10 gene fragments. In some instances, the number of gene fragments is at least or about 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, or more than 20 gene fragments. In some instances, the number of gene fragments is in a range of about 1 to 2, 1 to 3, 1 to 4, 1 to 5, 1 to 6, 1 to 7, 1 to 8, 1 to 9, 1 to 10, 2 to 3, 2 to 4, 2 to 5, 2 to 6, 2 to 7, 2 to 8, 2 to 9, 2 to 10, 3 to 4, 3 to 5, 3 to 6, 3 to 7, 3 to 8, 3 to 9, 3 to 10, 4 to 5, 4 to 6, 4 to 7, 4 to 8, 4 to 9, 4 to 10, 5 to 6, 5 to 7, 5 to 8, 5 to 9, 5 to 10, 6 to 7, 6 to 8, 6 to 9, 6 to 10, 7 to 8, 7 to 9, 7 to 10, 8 to 9, 8 to 10, or 9 to 10. In some instances, the number of gene fragments is about 1 to about 20, about 2 to about 18, about 3 to about 17, about 4 to about 16, about 6 to about 14, or about 8 to about 12.

**[0091]** Provided herein are methods for enzymatic mediated nucleic acid assembly, wherein a ratio of gene fragments assembled is about 0.2:1, 0.25:1, 0.5:1, 0.75:1, 1:1, 1:1.5, 1:2, 1:3, 1:4, 1:5, or more than 1:5. For example, if two gene fragments are assembled, a ratio of the first gene fragment to the second gene fragment is 1:1. In some instances, a ratio of the first gene fragment to the second gene fragment is at least or about 1:1, 1:0.9, 1:0.85, 1:0.8, 1:0.75, 1:0.7, 1:0.65, 1:0.6, 1:0.55, 1:0.5, 1:0.45, 1:0.4, 1:0.35, 1:0.3, 1:0.25, 1:0.2, 1:0.15, 1:0.1, or less than 1:0.1.

**[0092]** Methods as described herein for enzymatic mediated nucleic acid assembly may comprise assembly of one or more gene fragments into a vector, wherein a ratio of the one or more gene fragments to the vector varies. In some instances, a ratio of the one or more gene fragments to the vector is at least or about 0.2:1, 0.25:1, 0.5:1, 0.75:1, 1:1, 1:1.5, 1:2, 1:3, 1:4, 1:5, or more than 1:5. In some instances, a ratio of the one or more gene fragments to the vector is at least or about 1:1, 1:0.9, 1:0.85, 1:0.8, 1:0.75, 1:0.7, 1:0.65, 1:0.6, 1:0.55, 1:0.5, 1:0.45, 1:0.4, 1:0.35, 1:0.3, 1:0.25, 1:0.2, 1:0.15, 1:0.1, or less than 1:0.1.

**[0093]** Methods as described herein for enzymatic mediated nucleic acid assembly may comprise assembly of oligonucleotide populations for assembly into a vector. In some instances, overlap extension PCR is performed for assembly of oligonucleotide populations. In some instances, the oligonucleotide population comprises at least or about 2, 3, 4, 5, 6, 7, 8, 9, 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 200, or more than 200 oligonucleotides. In some instances, the oligonucleotide population are assembled to generate a long nucleic acid comprising at least or about 50, 100, 200, 250 300, 400, 500, 600, 700, 800, 900, 1000, 1100, 1300, 1400,

1500, 1600, 1700, 1800, 2000, 2400, 2600, 2800, 3000, 3200, 3400, 3600, 3800, 4000, 4200, 4400, 4600, 4800, 5000, 6000, 7000, 8000, 9000, 10000, or more than 10000 bases.

**[0094]** Methods as described herein for enzymatic mediated nucleic acid assembly may comprise multiplexed gene assembly. In some instances, multiple sequences are assembled in a single reaction. In some instances, at least or about 2, 3, 4, 5, 6, 7, 8, 9, 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 200, or more than 200 sequences are assembled in a single reaction. Sequences assembled by multiplex gene assembly, in some instances, are inserted into a vector.

**[0095]** Methods for enzymatic mediated nucleic acid assembly may comprise assembly of one or more gene fragments using a nucleic acid bridge, wherein a ratio of the one or more gene fragments to the nucleic acid bridge varies. In some instances, a ratio of the one or more gene fragments to the nucleic acid bridge is at least or about 0.2:1, 0.25:1, 0.5:1, 0.75:1, 1:1, 1:1.5, 1:2, 1:3, 1:4, 1:5, or more than 1:5. In some instances, a ratio of the one or more gene fragments to the nucleic acid bridge is at least or about 1:1, 1:0.9, 1:0.85, 1:0.8, 1:0.75, 1:0.7, 1:0.65, 1:0.6, 1:0.55, 1:0.5, 1:0.45, 1:0.4, 1:0.35, 1:0.3, 1:0.25, 1:0.2, 1:0.15, 1:0.1, or less than 1:0.1.

**[0096]** Provided herein are methods for enzymatic mediated nucleic acid assembly of gene fragments, wherein a total size of the number of gene fragments that are assembled is at least or about 50, 100, 200, 250, 300, 400, 500, 600, 700, 800, 900, 1000, 1100, 1300, 1400, 1500, 1600, 1700, 1800, 2000, 2400, 2600, 2800, 3000, 3200, 3400, 3600, 3800, 4000, 4200, 4400, 4600, 4800, 5000, 6000, 7000, 8000, 9000, 10000, or more than 10000 bases. In some instances, a total size of the number of gene fragments that are assembled is in a range of about 300 to 1,000, 300 to 2,000, 300 to 3,000, 300 to 4,000, 300 to 5,000, 300 to 6,000, 300 to 7,000, 300 to 8,000, 300 to 9,000, 300 to 10,000, 1,000 to 2,000, 1,000 to 3,000, 1,000 to 4,000, 1,000 to 5,000, 1,000 to 6,000, 1,000 to 7,000, 1,000 to 8,000, 1,000 to 9,000, 1,000 to 10,000, 2,000 to 3,000, 2,000 to 4,000, 2,000 to 5,000, 2,000 to 6,000, 2,000 to 7,000, 2,000 to 8,000, 2,000 to 9,000, 2,000 to 10,000, 3,000 to 4,000, 3,000 to 5,000, 3,000 to 6,000, 3,000 to 7,000, 3,000 to 8,000, 3,000 to 9,000, 3,000 to 10,000, 4,000 to 5,000, 4,000 to 6,000, 4,000 to 7,000, 4,000 to 8,000, 4,000 to 9,000, 4,000 to 10,000, 5,000 to 6,000, 5,000 to 7,000, 5,000 to 8,000, 5,000 to 9,000, 5,000 to 10,000, 6,000 to 7,000, 6,000 to 8,000, 6,000 to 9,000, 6,000 to 10,000, 7,000 to 8,000, 7,000 to 9,000, 7,000 to 10,000, 8,000 to 9,000, 8,000 to 10,000, or 9,000 to 10,000 bases.

**[0097]** Methods described herein comprising enzymatic mediated nucleic acid assembly result in a high percentage of correct assembly. In some instances, the percentage of correct assembly is at least or about 60%, 65%, 70%, 75%, 80%, 85%, 90%, 95%, 97%, 99%, or more than 99%. In some instances, the percentage of average correct assembly is at least or about 60%, 65%, 70%,

75%, 80%, 85%, 90%, 95%, 97%, 99%, or more than 99%. In some instances, the percentage of correct assembly is 100%.

**[0098]** Methods as described herein comprising enzymatic mediated nucleic acid assembly result in a low percentage of misassembly. In some instances, the percentage misassembly rate is at most 5%, 10%, 15%, 20%, 25%, 30%, 35%, 40%, 45%, 50%, 55%, or 60%. In some instances, the percentage misassembly rate is about 1% to about 25%, about 5% to about 20%, or about 10% to about 15%. In some instances, the average misassembly rate is at most 5%, 10%, 15%, 20%, 25%, 30%, 35%, 40%, 45%, 50%, 55%, or 60%. In some instances, the average misassembly rate is about 1% to about 25%, about 5% to about 20%, or about 10% to about 15%.

**[0099]** Methods described herein comprising enzymatic mediated nucleic acid assembly result in increased efficiency. In some instances, efficiency is measured by number of colony forming units. In some instances, methods described herein result in at least or about 100, 200, 300, 400, 500, 600, 700, 800, 900, 1000, 2000, 3000, 4000, 5000, 6000, 7000, 8000, 9000, 10000, 12000, 14000, 16000, 18000, 20000, 25000, 30000, 35000, 40000, 50000, 60000, 70000, 80000, 90000, 100000, or more than 100000 colony forming units.

**[00100] Systems for Synthesis of Nucleic Acids and Seamless Assembly**

**[00101] Polynucleotide Synthesis**

**[00102]** Provided herein are methods for seamless assembly of nucleic acids following generation of polynucleotides by de novo synthesis by methods described herein. An exemplary workflow is seen in **FIG. 2**. A computer readable input file comprising a nucleic acid sequence is received. A computer processes the nucleic acid sequence to generate instructions for synthesis of the polynucleotide sequence or a plurality of polynucleotide sequences collectively encoding the nucleic acid sequence. Instructions are transmitted to a material deposition device **203** for synthesis of the plurality of polynucleotides based on the plurality of nucleic acid sequences. The material deposition device **203**, such as a polynucleotide acid synthesizer, is designed to release reagents in a step wise fashion such that multiple polynucleotides extend, in parallel, one residue at a time to generate oligomers with a predetermined nucleic acid sequence. The material deposition device **203** generates oligomers on an array **205** that includes multiple clusters **207** of loci for polynucleotide acid synthesis and extension. However, the array need not have loci organized in clusters. For example, the loci can be uniformly spread across the array. De novo polynucleotides are synthesized and removed from the plate and an assembly reaction commenced in a collection chamber **209** followed by formation population of longer polynucleotides **211**. The collection chamber may comprise a sandwich of multiple surfaces (e.g., a top and bottom surface) or well or channel in containing transferred material from the synthesis surface. De novo polynucleotides can

also be synthesized and removed from the plate to form a population of longer polynucleotides **211**. The population of longer polynucleotides **211** can then be partitioned into droplets or subject to PCR. The population of longer polynucleotides **211** is then subject to nucleic acid assembly by flap endonuclease mediated nucleic acid assembly **213**.

**[00103]** Provided herein are systems for seamless assembly of nucleic acids following generation of polynucleotides by de novo synthesis by methods described herein. In some instances, the system comprises a computer, a material deposition device, a surface, and a nucleic acid assembly surface. In some instances, the computer comprises a readable input file with a nucleic acid sequence. In some instances, the computer processes the nucleic acid sequence to generate instructions for synthesis of the polynucleotide sequence or a plurality of polynucleotide sequences collectively encoding for the nucleic acid sequence. In some instances, the computer provides instructions to the material deposition device for the synthesis of the plurality of polynucleotide acid sequences. In some instances, the material deposition device deposits nucleosides on the surface for an extension reaction. In some instances, the surface comprises a locus for the extension reaction. In some instances, the locus is a spot, well, microwell, channel, or post. In some instances, the plurality of polynucleotide acid sequences is synthesized following the extension reaction. In some instances, the plurality of polynucleotide acid sequences is removed from the surface and prepared for nucleic acid assembly. In some instances, the nucleic acid assembly comprises flap endonuclease mediated nucleic acid assembly.

**[00104]** Provided herein are methods for polynucleotide synthesis involving phosphoramidite chemistry. In some instances, polynucleotide synthesis comprises coupling a base with phosphoramidite. In some instances, polynucleotide synthesis comprises coupling a base by deposition of phosphoramidite under coupling conditions, wherein the same base is optionally deposited with phosphoramidite more than once, i.e., double coupling. In some instances, polynucleotide synthesis comprises capping of unreacted sites. In some cases, capping is optional. In some instances, polynucleotide synthesis comprises oxidation. In some instances, polynucleotide synthesis comprises deblocking or detritylation. In some instances, polynucleotide synthesis comprises sulfurization. In some cases, polynucleotide synthesis comprises either oxidation or sulfurization. In some instances, between one or each step during a polynucleotide synthesis reaction, the substrate is washed, for example, using tetrazole or acetonitrile. Time frames for any one step in a phosphoramidite synthesis method include less than about 2 min, 1 min, 50 sec, 40 sec, 30 sec, 20 sec, or 10 sec.

**[00105]** Polynucleotide synthesis using a phosphoramidite method comprises the subsequent addition of a phosphoramidite building block (e.g., nucleoside phosphoramidite) to a growing

polynucleotide chain for the formation of a phosphite triester linkage. Phosphoramidite polynucleotide synthesis proceeds in the 3' to 5' direction. Phosphoramidite polynucleotide synthesis allows for the controlled addition of one nucleotide to a growing nucleic acid chain per synthesis cycle. In some instances, each synthesis cycle comprises a coupling step. Phosphoramidite coupling involves the formation of a phosphite triester linkage between an activated nucleoside phosphoramidite and a nucleoside bound to the substrate, for example, via a linker. In some instances, the nucleoside phosphoramidite is provided to the substrate activated. In some instances, the nucleoside phosphoramidite is provided to the substrate with an activator. In some instances, nucleoside phosphoramidites are provided to the substrate in a 1.5, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 25, 30, 35, 40, 50, 60, 70, 80, 90, 100-fold excess or more over the substrate-bound nucleosides. In some instances, the addition of nucleoside phosphoramidite is performed in an anhydrous environment, for example, in anhydrous acetonitrile. Following addition of a nucleoside phosphoramidite, the substrate is optionally washed. In some instances, the coupling step is repeated one or more additional times, optionally with a wash step between nucleoside phosphoramidite additions to the substrate. In some instances, a polynucleotide synthesis method used herein comprises 1, 2, 3 or more sequential coupling steps. Prior to coupling, in many cases, the nucleoside bound to the substrate is de-protected by removal of a protecting group, where the protecting group functions to prevent polymerization. A common protecting group is 4,4'-dimethoxytrityl (DMT).

**[00106]** Following coupling, phosphoramidite polynucleotide synthesis methods optionally comprise a capping step. In a capping step, the growing polynucleotide is treated with a capping agent. A capping step is useful to block unreacted substrate-bound 5'-OH groups after coupling from further chain elongation, preventing the formation of polynucleotides with internal base deletions. Further, phosphoramidites activated with 1H-tetrazole may react, to a small extent, with the O6 position of guanosine. Without being bound by theory, upon oxidation with I<sub>2</sub>/water, this side product, possibly via O6-N7 migration, may undergo depurination. The apurinic sites may end up being cleaved in the course of the final deprotection of the polynucleotide thus reducing the yield of the full-length product. The O6 modifications may be removed by treatment with the capping reagent prior to oxidation with I<sub>2</sub>/water. In some instances, inclusion of a capping step during polynucleotide synthesis decreases the error rate as compared to synthesis without capping. As an example, the capping step comprises treating the substrate-bound polynucleotide with a mixture of acetic anhydride and 1-methylimidazole. Following a capping step, the substrate is optionally washed.

**[00107]** In some instances, following addition of a nucleoside phosphoramidite, and optionally after capping and one or more wash steps, the substrate bound growing nucleic acid is oxidized. The oxidation step comprises oxidation of the phosphite triester into a tetracoordinated phosphate triester, a protected precursor of the naturally occurring phosphate diester internucleoside linkage. In some cases, oxidation of the growing polynucleotide is achieved by treatment with iodine and water, optionally in the presence of a weak base (e.g., pyridine, lutidine, collidine). Oxidation may be carried out under anhydrous conditions using, e.g. tert-Butyl hydroperoxide or (1S)-(+)-(10-camphorsulfonyl)-oxaziridine (CSO). In some methods, a capping step is performed following oxidation. A second capping step allows for substrate drying, as residual water from oxidation that may persist can inhibit subsequent coupling. Following oxidation, the substrate and growing polynucleotide is optionally washed. In some instances, the step of oxidation is substituted with a sulfurization step to obtain polynucleotide phosphorothioates, wherein any capping steps can be performed after the sulfurization. Many reagents are capable of the efficient sulfur transfer, including but not limited to 3-(Dimethylaminomethylidene)amino)-3H-1,2,4-dithiazole-3-thione, DDTT, 3H-1,2-benzodithiol-3-one 1,1-dioxide, also known as Beaucage reagent, and N,N,N'N'-Tetraethylthiuram disulfide (TETD).

**[00108]** In order for a subsequent cycle of nucleoside incorporation to occur through coupling, the protected 5' end of the substrate bound growing polynucleotide is removed so that the primary hydroxyl group is reactive with a next nucleoside phosphoramidite. In some instances, the protecting group is DMT and deblocking occurs with trichloroacetic acid in dichloromethane. Conducting detritylation for an extended time or with stronger than recommended solutions of acids may lead to increased depurination of solid support-bound polynucleotide and thus reduces the yield of the desired full-length product. Methods and compositions of the invention described herein provide for controlled deblocking conditions limiting undesired depurination reactions. In some cases, the substrate bound polynucleotide is washed after deblocking. In some cases, efficient washing after deblocking contributes to synthesized polynucleotides having a low error rate.

**[00109]** Methods for the synthesis of polynucleotides typically involve an iterating sequence of the following steps: application of a protected monomer to an actively functionalized surface (e.g., locus) to link with either the activated surface, a linker or with a previously deprotected monomer; deprotection of the applied monomer so that it is reactive with a subsequently applied protected monomer; and application of another protected monomer for linking. One or more intermediate steps include oxidation or sulfurization. In some cases, one or more wash steps precede or follow one or all of the steps.

**[00110]** Methods for phosphoramidite based polynucleotide synthesis comprise a series of chemical steps. In some instances, one or more steps of a synthesis method involve reagent cycling, where one or more steps of the method comprise application to the substrate of a reagent useful for the step. For example, reagents are cycled by a series of liquid deposition and vacuum drying steps. For substrates comprising three-dimensional features such as wells, microwells, channels and the like, reagents are optionally passed through one or more regions of the substrate via the wells and/or channels.

**[00111]** Polynucleotides synthesized using the methods and/or substrates described herein comprise at least about 20, 30, 40, 50, 60, 70, 75, 80, 90, 100, 120, 150, 200, 500 or more bases in length. In some instances, at least about 1 pmol, 10 pmol, 20 pmol, 30 pmol, 40 pmol, 50 pmol, 60 pmol, 70 pmol, 80 pmol, 90 pmol, 100 pmol, 150 pmol, 200 pmol, 300 pmol, 400 pmol, 500 pmol, 600 pmol, 700 pmol, 800 pmol, 900 pmol, 1 nmol, 5 nmol, 10 nmol, 100 nmol or more of an polynucleotide is synthesized within a locus. Methods for polynucleotide synthesis on a surface provided herein allow for synthesis at a fast rate. As an example, at least 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 35, 40, 45, 50, 55, 60, 70, 80, 90, 100, 125, 150, 175, 200 nucleotides per hour, or more are synthesized. Nucleotides include adenine, guanine, thymine, cytosine, uridine building blocks, or analogs/modified versions thereof. In some instances, libraries of polynucleotides are synthesized in parallel on a substrate. For example, a substrate comprising about or at least about 100; 1,000; 10,000; 100,000; 1,000,000; 2,000,000; 3,000,000; 4,000,000; or 5,000,000 resolved loci is able to support the synthesis of at least the same number of distinct polynucleotides, wherein a polynucleotide encoding a distinct sequence is synthesized on a resolved locus.

**[00112]** Various suitable methods are known for generating high density polynucleotide arrays. In an exemplary workflow, a substrate surface layer is provided. In the example, chemistry of the surface is altered in order to improve the polynucleotide synthesis process. Areas of low surface energy are generated to repel liquid while areas of high surface energy are generated to attract liquids. The surface itself may be in the form of a planar surface or contain variations in shape, such as protrusions or microwells which increase surface area. In the workflow example, high surface energy molecules selected serve a dual function of supporting DNA chemistry, as disclosed in International Patent Application Publication WO/2015/021080, which is herein incorporated by reference in its entirety.

**[00113]** In situ preparation of polynucleotide arrays is generated on a solid support and utilizes a single nucleotide extension process to extend multiple oligomers in parallel. A deposition device, such as a polynucleotide synthesizer, is designed to release reagents in a step wise fashion such that

multiple polynucleotides extend, in parallel, one residue at a time to generate oligomers with a predetermined nucleic acid sequence. In some cases, polynucleotides are cleaved from the surface at this stage. Cleavage includes gas cleavage, *e.g.*, with ammonia or methylamine.

**[00114]** *Substrates*

**[00115]** Devices used as a surface for polynucleotide synthesis may be in the form of substrates which include, without limitation, homogenous array surfaces, patterned array surfaces, channels, beads, gels, and the like. Provided herein are substrates comprising a plurality of clusters, wherein each cluster comprises a plurality of loci that support the attachment and synthesis of polynucleotides. The term “locus” as used herein refers to a discrete region on a structure which provides support for polynucleotides encoding for a single predetermined sequence to extend from the surface. In some instances, a locus is on a two dimensional surface, *e.g.*, a substantially planar surface. In some instances, a locus is on a three-dimensional surface, *e.g.*, a well, microwell, channel, or post. In some instances, a surface of a locus comprises a material that is actively functionalized to attach to at least one nucleotide for polynucleotide synthesis, or preferably, a population of identical nucleotides for synthesis of a population of polynucleotides. In some instances, polynucleotide refers to a population of polynucleotides encoding for the same nucleic acid sequence. In some cases, a surface of a substrate is inclusive of one or a plurality of surfaces of a substrate. The average error rates for polynucleotides synthesized within a library described here using the systems and methods provided are often less than 1 in 1000, less than about 1 in 2000, less than about 1 in 3000 or less often without error correction.

**[00116]** Provided herein are surfaces that support the parallel synthesis of a plurality of polynucleotides having different predetermined sequences at addressable locations on a common support. In some instances, a substrate provides support for the synthesis of more than 50, 100, 200, 400, 600, 800, 1000, 1200, 1400, 1600, 1800, 2,000; 5,000; 10,000; 20,000; 50,000; 100,000; 200,000; 300,000; 400,000; 500,000; 600,000; 700,000; 800,000; 900,000; 1,000,000; 1,200,000; 1,400,000; 1,600,000; 1,800,000; 2,000,000; 2,500,000; 3,000,000; 3,500,000; 4,000,000; 4,500,000; 5,000,000; 10,000,000 or more non-identical polynucleotides. In some cases, the surfaces provide support for the synthesis of more than 50, 100, 200, 400, 600, 800, 1000, 1200, 1400, 1600, 1800, 2,000; 5,000; 10,000; 20,000; 50,000; 100,000; 200,000; 300,000; 400,000; 500,000; 600,000; 700,000; 800,000; 900,000; 1,000,000; 1,200,000; 1,400,000; 1,600,000; 1,800,000; 2,000,000; 2,500,000; 3,000,000; 3,500,000; 4,000,000; 4,500,000; 5,000,000; 10,000,000 or more polynucleotides encoding for distinct sequences. In some instances, at least a portion of the polynucleotides have an identical sequence or are configured to be synthesized with an identical sequence. In some instances, the substrate provides a surface environment for the

growth of polynucleotides having at least 80, 90, 100, 120, 150, 175, 200, 225, 250, 275, 300, 325, 350, 375, 400, 425, 450, 475, 500 bases or more.

**[00117]** Provided herein are methods for polynucleotide synthesis on distinct loci of a substrate, wherein each locus supports the synthesis of a population of polynucleotides. In some cases, each locus supports the synthesis of a population of polynucleotides having a different sequence than a population of polynucleotides grown on another locus. In some instances, each polynucleotide sequence is synthesized with 1, 2, 3, 4, 5, 6, 7, 8, 9 or more redundancy across different loci within the same cluster of loci on a surface for polynucleotide synthesis. In some instances, the loci of a substrate are located within a plurality of clusters. In some instances, a substrate comprises at least 10, 500, 1000, 2000, 3000, 4000, 5000, 6000, 7000, 8000, 9000, 10000, 11000, 12000, 13000, 14000, 15000, 20000, 30000, 40000, 50000 or more clusters. In some instances, a substrate comprises more than 2,000; 5,000; 10,000; 100,000; 200,000; 300,000; 400,000; 500,000; 600,000; 700,000; 800,000; 900,000; 1,000,000; 1,100,000; 1,200,000; 1,300,000; 1,400,000; 1,500,000; 1,600,000; 1,700,000; 1,800,000; 1,900,000; 2,000,000; 300,000; 400,000; 500,000; 600,000; 700,000; 800,000; 900,000; 1,000,000; 1,200,000; 1,400,000; 1,600,000; 1,800,000; 2,000,000; 2,500,000; 3,000,000; 3,500,000; 4,000,000; 4,500,000; 5,000,000; or 10,000,000 or more distinct loci. In some instances, a substrate comprises about 10,000 distinct loci. The amount of loci within a single cluster is varied in different instances. In some cases, each cluster includes 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 20, 30, 40, 50, 60, 70, 80, 90, 100, 120, 130, 150, 200, 300, 400, 500 or more loci. In some instances, each cluster includes about 50-500 loci. In some instances, each cluster includes about 100-200 loci. In some instances, each cluster includes about 100-150 loci. In some instances, each cluster includes about 109, 121, 130 or 137 loci. In some instances, each cluster includes about 19, 20, 61, 64 or more loci.

**[00118]** In some instances, the number of distinct polynucleotides synthesized on a substrate is dependent on the number of distinct loci available on the substrate. In some instances, the density of loci within a cluster of a substrate is at least or about 1, 10, 25, 50, 65, 75, 100, 130, 150, 175, 200, 300, 400, 500, 1,000 or more loci per mm<sup>2</sup>. In some cases, a substrate comprises 10-500, 25-400, 50-500, 100-500, 150-500, 10-250, 50-250, 10-200, or 50-200 mm<sup>2</sup>. In some instances, the distance between the centers of two adjacent loci within a cluster is from about 10-500, from about 10-200, or from about 10-100 um. In some instances, the distance between two centers of adjacent loci is greater than about 10, 20, 30, 40, 50, 60, 70, 80, 90 or 100 um. In some instances, the distance between the centers of two adjacent loci is less than about 200, 150, 100, 80, 70, 60, 50, 40, 30, 20 or 10 um. In some instances, each locus independently has a width of about 0.5, 1, 2, 3,

4, 5, 6, 7, 8, 9, 10, 20, 30, 40, 50, 60, 70, 80, 90 or 100 um. In some cases, each locus independently has a width of about 0.5-100, 0.5-50, 10-75, or 0.5-50 um.

**[00119]** In some instances, the density of clusters within a substrate is at least or about 1 cluster per 100 mm<sup>2</sup>, 1 cluster per 10 mm<sup>2</sup>, 1 cluster per 5 mm<sup>2</sup>, 1 cluster per 4 mm<sup>2</sup>, 1 cluster per 3 mm<sup>2</sup>, 1 cluster per 2 mm<sup>2</sup>, 1 cluster per 1 mm<sup>2</sup>, 2 clusters per 1 mm<sup>2</sup>, 3 clusters per 1 mm<sup>2</sup>, 4 clusters per 1 mm<sup>2</sup>, 5 clusters per 1 mm<sup>2</sup>, 10 clusters per 1 mm<sup>2</sup>, 50 clusters per 1 mm<sup>2</sup> or more. In some instances, a substrate comprises from about 1 cluster per 10 mm<sup>2</sup> to about 10 clusters per 1 mm<sup>2</sup>. In some instances, the distance between the centers of two adjacent clusters is at least or about 50, 100, 200, 500, 1000, 2000, or 5000 um. In some cases, the distance between the centers of two adjacent clusters is between about 50-100, 50-200, 50-300, 50-500, or 100-2000 um. In some cases, the distance between the centers of two adjacent clusters is between about 0.05-50, 0.05-10, 0.05-5, 0.05-4, 0.05-3, 0.05-2, 0.1-10, 0.2-10, 0.3-10, 0.4-10, 0.5-10, 0.5-5, or 0.5-2 mm. In some cases, each cluster independently has a cross section of about 0.5 to 2, about 0.5 to 1, or about 1 to 2 mm. In some cases, each cluster independently has a cross section of about 0.5, 0.6, 0.7, 0.8, 0.9, 1, 1.1, 1.2, 1.3, 1.4, 1.5, 1.6, 1.7, 1.8, 1.9 or 2 mm. In some cases, each cluster independently has an interior cross section of about 0.5, 0.6, 0.7, 0.8, 0.9, 1, 1.1, 1.15, 1.2, 1.3, 1.4, 1.5, 1.6, 1.7, 1.8, 1.9 or 2 mm.

**[00120]** In some instances, a substrate is about the size of a standard 96 well plate, for example between about 100 to about 200 mm by between about 50 to about 150 mm. In some instances, a substrate has a diameter less than or equal to about 1000, 500, 450, 400, 300, 250, 200, 150, 100 or 50 mm. In some instances, the diameter of a substrate is between about 25-1000, 25-800, 25-600, 25-500, 25-400, 25-300, or 25-200 mm. In some instances, a substrate has a planar surface area of at least about 100; 200; 500; 1,000; 2,000; 5,000; 10,000; 12,000; 15,000; 20,000; 30,000; 40,000; 50,000 mm<sup>2</sup> or more. In some instances, the thickness of a substrate is between about 50-2000, 50-1000, 100-1000, 200-1000, or 250-1000 mm.

**[00121]** *Surface materials*

**[00122]** Substrates, devices, and reactors provided herein are fabricated from any variety of materials suitable for the methods, compositions, and systems described herein. In certain instances, substrate materials are fabricated to exhibit a low level of nucleotide binding. In some instances, substrate materials are modified to generate distinct surfaces that exhibit a high level of nucleotide binding. In some instances, substrate materials are transparent to visible and/or UV light. In some instances, substrate materials are sufficiently conductive, *e.g.*, are able to form uniform electric fields across all or a portion of a substrate. In some instances, conductive materials are connected to an electric ground. In some instances, the substrate is heat conductive or

insulated. In some instances, the materials are chemical resistant and heat resistant to support chemical or biochemical reactions, for example polynucleotide synthesis reaction processes. In some instances, a substrate comprises flexible materials. For flexible materials, materials can include, without limitation: nylon, both modified and unmodified, nitrocellulose, polypropylene, and the like. In some instances, a substrate comprises rigid materials. For rigid materials, materials can include, without limitation: glass; fused silica; silicon, plastics (for example polytetrafluoroethylene, polypropylene, polystyrene, polycarbonate, and blends thereof, and the like); metals (for example, gold, platinum, and the like). The substrate, solid support or reactors can be fabricated from a material selected from the group consisting of silicon, polystyrene, agarose, dextran, cellulosic polymers, polyacrylamides, polydimethylsiloxane (PDMS), and glass. The substrates/solid supports or the microstructures, reactors therein may be manufactured with a combination of materials listed herein or any other suitable material known in the art.

**[00123] *Surface Architecture***

**[00124]** Provided herein are substrates for the methods, compositions, and systems described herein, wherein the substrates have a surface architecture suitable for the methods, compositions, and systems described herein. In some instances, a substrate comprises raised and/or lowered features. One benefit of having such features is an increase in surface area to support polynucleotide synthesis. In some instances, a substrate having raised and/or lowered features is referred to as a three-dimensional substrate. In some cases, a three-dimensional substrate comprises one or more channels. In some cases, one or more loci comprise a channel. In some cases, the channels are accessible to reagent deposition via a deposition device such as a polynucleotide synthesizer. In some cases, reagents and/or fluids collect in a larger well in fluid communication with one or more channels. For example, a substrate comprises a plurality of channels corresponding to a plurality of loci within a cluster, and the plurality of channels are in fluid communication with one well of the cluster. In some methods, a library of polynucleotides is synthesized in a plurality of loci of a cluster.

**[00125]** Provided herein are substrates for the methods, compositions, and systems described herein, wherein the substrates are configured for polynucleotide synthesis. In some instances, the structure is configured to allow for controlled flow and mass transfer paths for polynucleotide synthesis on a surface. In some instances, the configuration of a substrate allows for the controlled and even distribution of mass transfer paths, chemical exposure times, and/or wash efficacy during polynucleotide synthesis. In some instances, the configuration of a substrate allows for increased sweep efficiency, for example by providing sufficient volume for growing a polynucleotide such that the excluded volume by the growing polynucleotide does not take up more than 50, 45, 40, 35,

30, 25, 20, 15, 14, 13, 12, 11, 10, 9, 8, 7, 6, 5, 4, 3, 2, 1%, or less of the initially available volume that is available or suitable for growing the polynucleotide. In some instances, a three-dimensional structure allows for managed flow of fluid to allow for the rapid exchange of chemical exposure.

**[00126]** Provided herein are substrates for the methods, compositions, and systems relating to enzymatic mediated nucleic acid assembly and polynucleotide synthesis described herein, wherein the substrates comprise structures configured for housing enzymatic reactions described herein. In some instances, segregation is achieved by physical structure. In some instances, segregation is achieved by differential functionalization of the surface generating active and passive regions for polynucleotide synthesis. In some instances, differential functionalization is achieved by alternating the hydrophobicity across the substrate surface, thereby creating water contact angle effects that cause beading or wetting of the deposited reagents. Employing larger structures can decrease splashing and cross-contamination of distinct polynucleotide synthesis locations with reagents of the neighboring spots. In some cases, a device, such as a polynucleotide synthesizer, is used to deposit reagents to distinct polynucleotide synthesis locations. Substrates having three-dimensional features are configured in a manner that allows for the synthesis of a large number of polynucleotides (*e.g.*, more than about 10,000) with a low error rate (*e.g.*, less than about 1:500, 1:1000, 1:1500, 1:2,000; 1:3,000; 1:5,000; or 1:10,000). In some cases, a substrate comprises features with a density of about or greater than about 1, 5, 10, 20, 30, 40, 50, 60, 70, 80, 100, 110, 120, 130, 140, 150, 160, 170, 180, 190, 200, 300, 400 or 500 features per mm<sup>2</sup>.

**[00127]** A well of a substrate may have the same or different width, height, and/or volume as another well of the substrate. A channel of a substrate may have the same or different width, height, and/or volume as another channel of the substrate. In some instances, the diameter of a cluster or the diameter of a well comprising a cluster, or both, is between about 0.05-50, 0.05-10, 0.05-5, 0.05-4, 0.05-3, 0.05-2, 0.05-1, 0.05-0.5, 0.05-0.1, 0.1-10, 0.2-10, 0.3-10, 0.4-10, 0.5-10, 0.5-5, or 0.5-2 mm. In some instances, the diameter of a cluster or well or both is less than or about 5, 4, 3, 2, 1, 0.5, 0.1, 0.09, 0.08, 0.07, 0.06, or 0.05 mm. In some instances, the diameter of a cluster or well or both is between about 1.0 and about 1.3 mm. In some instances, the diameter of a cluster or well, or both is about 1.150 mm. In some instances, the diameter of a cluster or well, or both is about 0.08 mm. The diameter of a cluster refers to clusters within a two-dimensional or three-dimensional substrate.

**[00128]** In some instances, the height of a well is from about 20-1000, 50-1000, 100-1000, 200-1000, 300-1000, 400-1000, or 500-1000 um. In some cases, the height of a well is less than about 1000, 900, 800, 700, or 600 um.

**[00129]** In some instances, a substrate comprises a plurality of channels corresponding to a plurality of loci within a cluster, wherein the height or depth of a channel is 5-500, 5-400, 5-300, 5-200, 5-100, 5-50, or 10-50 um. In some cases, the height of a channel is less than 100, 80, 60, 40, or 20 um.

**[00130]** In some instances, the diameter of a channel, locus (e.g., in a substantially planar substrate) or both channel and locus (e.g., in a three-dimensional substrate wherein a locus corresponds to a channel) is from about 1-1000, 1-500, 1-200, 1-100, 5-100, or 10-100 um, for example, about 90, 80, 70, 60, 50, 40, 30, 20 or 10 um. In some instances, the diameter of a channel, locus, or both channel and locus is less than about 100, 90, 80, 70, 60, 50, 40, 30, 20 or 10 um. In some instances, the distance between the center of two adjacent channels, loci, or channels and loci is from about 1-500, 1-200, 1-100, 5-200, 5-100, 5-50, or 5-30, for example, about 20 um.

**[00131]** *Surface Modifications*

**[00132]** Provided herein are methods for polynucleotide synthesis on a surface, wherein the surface comprises various surface modifications. In some instances, the surface modifications are employed for the chemical and/or physical alteration of a surface by an additive or subtractive process to change one or more chemical and/or physical properties of a substrate surface or a selected site or region of a substrate surface. For example, surface modifications include, without limitation, (1) changing the wetting properties of a surface, (2) functionalizing a surface, i.e., providing, modifying or substituting surface functional groups, (3) defunctionalizing a surface, i.e., removing surface functional groups, (4) otherwise altering the chemical composition of a surface, e.g., through etching, (5) increasing or decreasing surface roughness, (6) providing a coating on a surface, e.g., a coating that exhibits wetting properties that are different from the wetting properties of the surface, and/or (7) depositing particulates on a surface.

**[00133]** In some cases, the addition of a chemical layer on top of a surface (referred to as adhesion promoter) facilitates structured patterning of loci on a surface of a substrate. Exemplary surfaces for application of adhesion promotion include, without limitation, glass, silicon, silicon dioxide and silicon nitride. In some cases, the adhesion promoter is a chemical with a high surface energy. In some instances, a second chemical layer is deposited on a surface of a substrate. In some cases, the second chemical layer has a low surface energy. In some cases, surface energy of a chemical layer coated on a surface supports localization of droplets on the surface. Depending on the patterning arrangement selected, the proximity of loci and/or area of fluid contact at the loci are alterable.

**[00134]** In some instances, a substrate surface, or resolved loci, onto which nucleic acids or other moieties are deposited, e.g., for polynucleotide synthesis, are smooth or substantially planar

(e.g., two-dimensional) or have irregularities, such as raised or lowered features (e.g., three-dimensional features). In some instances, a substrate surface is modified with one or more different layers of compounds. Such modification layers of interest include, without limitation, inorganic and organic layers such as metals, metal oxides, polymers, small organic molecules and the like.

**[00135]** In some instances, resolved loci of a substrate are functionalized with one or more moieties that increase and/or decrease surface energy. In some cases, a moiety is chemically inert. In some cases, a moiety is configured to support a desired chemical reaction, for example, one or more processes in a polynucleotide acid synthesis reaction. The surface energy, or hydrophobicity, of a surface is a factor for determining the affinity of a nucleotide to attach onto the surface. In some instances, a method for substrate functionalization comprises: (a) providing a substrate having a surface that comprises silicon dioxide; and (b) silanizing the surface using, a suitable silanizing agent described herein or otherwise known in the art, for example, an organofunctional alkoxy silane molecule. Methods and functionalizing agents are described in U.S. Patent No. 5474796, which is herein incorporated by reference in its entirety.

**[00136]** In some instances, a substrate surface is functionalized by contact with a derivatizing composition that contains a mixture of silanes, under reaction conditions effective to couple the silanes to the substrate surface, typically via reactive hydrophilic moieties present on the substrate surface. Silanization generally covers a surface through self-assembly with organofunctional alkoxy silane molecules. A variety of siloxane functionalizing reagents can further be used as currently known in the art, e.g., for lowering or increasing surface energy. The organofunctional alkoxy silanes are classified according to their organic functions.

**[00137]** *Computer systems*

**[00138]** Any of the systems described herein, may be operably linked to a computer and may be automated through a computer either locally or remotely. In some instances, the methods and systems of the invention further comprise software programs on computer systems and use thereof. Accordingly, computerized control for the synchronization of the dispense/vacuum/refill functions such as orchestrating and synchronizing the material deposition device movement, dispense action and vacuum actuation are within the bounds of the invention. The computer systems may be programmed to interface between the user specified base sequence and the position of a material deposition device to deliver the correct reagents to specified regions of the substrate.

**[00139]** The computer system **300** illustrated in **FIG. 3** may be understood as a logical apparatus that can read instructions from media **311** and/or a network port **305**, which can optionally be connected to server **309** having fixed media **312**. The system, such as shown in **FIG. 3**, can include a CPU **301**, disk drives **303**, optional input devices such as a keyboard **315** and/or mouse **316** and

optional monitor **307**. Data communication can be achieved through the indicated communication medium to a server at a local or a remote location. The communication medium can include any means of transmitting and/or receiving data. For example, the communication medium can be a network connection, a wireless connection or an internet connection. Such a connection can provide for communication over the World Wide Web. It is envisioned that data relating to the present disclosure can be transmitted over such networks or connections for reception and/or review by a party **322** as illustrated in **FIG. 3**.

**[00140]** **FIG. 4** is a block diagram illustrating architecture of a computer system **400** that can be used in connection with example embodiments of the present invention. As depicted in **FIG. 4**, the example computer system can include a processor **402** for processing instructions. Non-limiting examples of processors include: Intel® Xeon® processor, AMD Opteron™ processor, Samsung 32-bit RISC ARM 1176JZ(F)-S v1.0 processor, ARM Cortex-A8 Samsung S5PC100 processor, ARM Cortex-A8 Apple A4 processor, Marvell PXA 930 processor, or a functionally-equivalent processor. Multiple threads of execution can be used for parallel processing. In some instances, multiple processors or processors with multiple cores can also be used, whether in a single computer system, in a cluster, or distributed across systems over a network comprising a plurality of computers, cell phones, and/or personal data assistant devices.

**[00141]** As illustrated in **FIG. 4**, a high speed cache **404** can be connected to, or incorporated in, the processor **402** to provide a high speed memory for instructions or data that have been recently, or are frequently, used by processor **402**. The processor **402** is connected to a north bridge **406** by a processor bus **408**. The north bridge **406** is connected to random access memory (RAM) **410** by a memory bus **412** and manages access to the RAM **410** by the processor **402**. The north bridge **406** is also connected to a south bridge **414** by a chipset bus **416**. The south bridge **414** is, in turn, connected to a peripheral bus **418**. The peripheral bus can be, for example, PCI, PCI-X, PCI Express, or other peripheral bus. The north bridge and south bridge are often referred to as a processor chipset and manage data transfer between the processor, RAM, and peripheral components on the peripheral bus **418**. In some alternative architectures, the functionality of the north bridge can be incorporated into the processor instead of using a separate north bridge chip. In some instances, system **400** can include an accelerator card **422** attached to the peripheral bus **418**. The accelerator can include field programmable gate arrays (FPGAs) or other hardware for accelerating certain processing. For example, an accelerator can be used for adaptive data restructuring or to evaluate algebraic expressions used in extended set processing.

**[00142]** Software and data are stored in external storage **424** and can be loaded into RAM **410** and/or cache **404** for use by the processor. The system **400** includes an operating system for

managing system resources; non-limiting examples of operating systems include: Linux, Windows™, MACOSTM, BlackBerry OSTM, iOSTM, and other functionally-equivalent operating systems, as well as application software running on top of the operating system for managing data storage and optimization in accordance with example embodiments of the present invention. In this example, system **400** also includes network interface cards (NICs) **420** and **421** connected to the peripheral bus for providing network interfaces to external storage, such as Network Attached Storage (NAS) and other computer systems that can be used for distributed parallel processing.

**[00143]** **FIG. 5** is a block diagram of a multiprocessor computer system using a shared virtual address memory space in accordance with an example embodiment. The system includes a plurality of processors **502a-f** that can access a shared memory subsystem **504**. The system incorporates a plurality of programmable hardware memory algorithm processors (MAPs) **506a-f** in the memory subsystem **504**. Each MAP **506a-f** can comprise a memory **508a-f** and one or more field programmable gate arrays (FPGAs) **510a-f**. The MAP provides a configurable functional unit and particular algorithms or portions of algorithms can be provided to the FPGAs **510a-f** for processing in close coordination with a respective processor. For example, the MAPs can be used to evaluate algebraic expressions regarding the data model and to perform adaptive data restructuring in example embodiments. In this example, each MAP is globally accessible by all of the processors for these purposes. In one configuration, each MAP can use Direct Memory Access (DMA) to access an associated memory **508a-f**, allowing it to execute tasks independently of, and asynchronously from, the respective microprocessor **502a-f**. In this configuration, a MAP can feed results directly to another MAP for pipelining and parallel execution of algorithms.

**[00144]** **FIG. 6** is a diagram showing a network with a plurality of computer systems **602a** and **602b**, a plurality of cell phones and personal data assistants **602c**, and Network Attached Storage (NAS) **604a** and **604b**. In example embodiments, systems **602a**, **602b**, and **602c** can manage data storage and optimize data access for data stored in Network Attached Storage (NAS) **604a** and **604b**. A mathematical model can be used for the data and be evaluated using distributed parallel processing across computer systems **602a** and **602b**, and cell phone and personal data assistant systems **602c**. Computer systems **602a** and **602b**, and cell phone and personal data assistant systems **602c** can also provide parallel processing for adaptive data restructuring of the data stored in Network Attached Storage (NAS) **604a** and **604b**. **FIG. 6** illustrates an example only, and a wide variety of other computer architectures and systems can be used in conjunction with the various embodiments of the present invention. For example, a blade server can be used to provide parallel processing. Processor blades can be connected through a back plane to provide parallel

processing. Storage can also be connected to the back plane or as Network Attached Storage (NAS) through a separate network interface. In some instances, processors can maintain separate memory spaces and transmit data through network interfaces, back plane or other connectors for parallel processing by other processors. In some instances, some or all of the processors can use a shared virtual address memory space.

**[00145]** Any of the systems described herein may comprise sequence information stored on non-transitory computer readable storage media. In some instances, any of the systems described herein comprise a computer input file. In some instances, the computer input file comprises sequence information. In some instances, the computer input file comprises instructions for synthesis of a plurality of polynucleotide sequences. In some instances, the instructions are received by a computer. In some instances, the instructions are processed by the computer. In some instances, the instructions are transmitted to a material deposition device. In some instances, the non-transitory computer readable storage media is encoded with a program including instructions executable by the operating system of an optionally networked digital processing device. In some instances, a computer readable storage medium is a tangible component of a digital processing device. In some instances, a computer readable storage medium is optionally removable from a digital processing device. In some instances, a computer readable storage medium includes, by way of non-limiting examples, CD-ROMs, DVDs, flash memory devices, solid state memory, magnetic disk drives, magnetic tape drives, optical disk drives, cloud computing systems and services, and the like. In some instances, the program and instructions are permanently, substantially permanently, semi-permanently, or non-transitorily encoded on the media.

## EXAMPLES

**[00146]** The following examples are given for the purpose of illustrating various embodiments of the invention and are not meant to limit the present invention in any fashion. The present examples, along with the methods described herein are presently representative of preferred embodiments, are exemplary, and are not intended as limitations on the scope of the invention. Changes therein and other uses which are encompassed within the spirit of the invention as defined by the scope of the claims will occur to those skilled in the art.

**[00147] Example 1: Functionalization of a substrate surface**

**[00148]** A substrate was functionalized to support the attachment and synthesis of a library of polynucleotides. The substrate surface was first wet cleaned using a piranha solution comprising 90% H<sub>2</sub>SO<sub>4</sub> and 10% H<sub>2</sub>O<sub>2</sub> for 20 minutes. The substrate was rinsed in several beakers with deionized water, held under a deionized water gooseneck faucet for 5 min, and dried with N<sub>2</sub>. The

substrate was subsequently soaked in NH<sub>4</sub>OH (1:100; 3 mL:300 mL) for 5 min, rinsed with DI water using a handgun, soaked in three successive beakers with deionized water for 1 min each, and then rinsed again with deionized water using the handgun. The substrate was then plasma cleaned by exposing the substrate surface to O<sub>2</sub>. A SAMCO PC-300 instrument was used to plasma etch O<sub>2</sub> at 250 watts for 1 min in downstream mode.

[00149] The cleaned substrate surface was actively functionalized with a solution comprising N-(3-triethoxysilylpropyl)-4-hydroxybutyramide using a YES-1224P vapor deposition oven system with the following parameters: 0.5 to 1 torr, 60 min, 70 °C, 135 °C vaporizer. The substrate surface was resist coated using a Brewer Science 200X spin coater. SPR™ 3612 photoresist was spin coated on the substrate at 2500 rpm for 40 sec. The substrate was pre-baked for 30 min at 90 °C on a Brewer hot plate. The substrate was subjected to photolithography using a Karl Suss MA6 mask aligner instrument. The substrate was exposed for 2.2 sec and developed for 1 min in MSF 26A. Remaining developer was rinsed with the handgun and the substrate soaked in water for 5 min. The substrate was baked for 30 min at 100 °C in the oven, followed by visual inspection for lithography defects using a Nikon L200. A cleaning process was used to remove residual resist using the SAMCO PC-300 instrument to O<sub>2</sub> plasma etch at 250 watts for 1 min.

[00150] The substrate surface was passively functionalized with a 100 µL solution of perfluoroctyltrichlorosilane mixed with 10 µL light mineral oil. The substrate was placed in a chamber, pumped for 10 min, and then the valve was closed to the pump and left to stand for 10 min. The chamber was vented to air. The substrate was resist stripped by performing two soaks for 5 min in 500 mL NMP at 70 °C with ultrasonication at maximum power (9 on Crest system). The substrate was then soaked for 5 min in 500 mL isopropanol at room temperature with ultrasonication at maximum power. The substrate was dipped in 300 mL of 200 proof ethanol and blown dry with N<sub>2</sub>. The functionalized surface was activated to serve as a support for polynucleotide synthesis.

**[00151] Example 2: Synthesis of a 50-mer Sequence on an Oligonucleotide Synthesis Device**

[00152] A two dimensional oligonucleotide synthesis device was assembled into a flowcell, which was connected to a flowcell (Applied Biosystems ("ABI394 DNA Synthesizer")). The two-dimensional oligonucleotide synthesis device was uniformly functionalized with N-(3-TRIETHOXYSILYLPROPYL)-4-HYDROXYBUTYRAMIDE (Gelest) was used to synthesize an exemplary polynucleotide of 50 bp ("50-mer polynucleotide") using polynucleotide synthesis methods described herein.

[00153] The sequence of the 50-mer was as described in SEQ ID NO.: 1.

5'AGACAATCAACCATTGGGGTGGACAGCCTTGACCTCTAGACTTCGGCAT##TTTTTTT

TTT3' (SEQ ID NO.: 1), where # denotes Thymidine-succinyl hexamide CED phosphoramidite (CLP-2244 from ChemGenes), which is a cleavable linker enabling the release of polynucleotides from the surface during deprotection.

**[00154]** The synthesis was done using standard DNA synthesis chemistry (coupling, capping, oxidation, and deblocking) according to the protocol in **Table 3** and ABI394 DNA Synthesizer.

**Table 3. Synthesis Protocol**

<b>Table 3</b>		
<b>General DNA Synthesis Process Name</b>	<b>Process Step</b>	<b>Time (sec)</b>
<b>WASH</b> (Acetonitrile Wash Flow)	Acetonitrile System Flush	4
	Acetonitrile to Flowcell	23
	N2 System Flush	4
	Acetonitrile System Flush	4
<b>DNA BASE ADDITION</b> (Phosphoramidite + Activator Flow)	Activator Manifold Flush	2
	Activator to Flowcell	6
	Activator + Phosphoramidite to Flowcell	6
	Activator to Flowcell	0.5
	Activator + Phosphoramidite to Flowcell	5
	Activator to Flowcell	0.5
	Activator + Phosphoramidite to Flowcell	5
	Activator to Flowcell	0.5
	Activator + Phosphoramidite to Flowcell	5
	Incubate for 25sec	25
<b>WASH</b> (Acetonitrile Wash Flow)	Acetonitrile System Flush	4
	Acetonitrile to Flowcell	15
	N2 System Flush	4
	Acetonitrile System Flush	4
<b>DNA BASE ADDITION</b> (Phosphoramidite + Activator Flow)	Activator Manifold Flush	2
	Activator to Flowcell	5
	Activator + Phosphoramidite to Flowcell	18
	Incubate for 25sec	25
<b>WASH</b> (Acetonitrile Wash Flow)	Acetonitrile System Flush	4
	Acetonitrile to Flowcell	15
	N2 System Flush	4
	Acetonitrile System Flush	4
<b>CAPPING</b> (CapA+B, 1:1, Flow)	CapA+B to Flowcell	15

**Table 3**

General DNA Synthesis Process Name	Process Step	Time (sec)
<b>WASH</b> (Acetonitrile Wash Flow)	Acetonitrile System Flush	4
	Acetonitrile to Flowcell	15
	Acetonitrile System Flush	4
<b>OXIDATION</b> (Oxidizer Flow)	Oxidizer to Flowcell	18
<b>WASH</b> (Acetonitrile Wash Flow)	Acetonitrile System Flush	4
	N2 System Flush	4
	Acetonitrile System Flush	4
	Acetonitrile to Flowcell	15
	Acetonitrile System Flush	4
	Acetonitrile to Flowcell	15
	N2 System Flush	4
	Acetonitrile System Flush	4
	Acetonitrile to Flowcell	23
	N2 System Flush	4
<b>DEBLOCKING</b> (Deblock Flow)	Deblock to Flowcell	36
	Acetonitrile System Flush	4
<b>WASH</b> (Acetonitrile Wash Flow)	N2 System Flush	4
	Acetonitrile System Flush	4
	Acetonitrile to Flowcell	18
	N2 System Flush	4.13
	Acetonitrile System Flush	4.13
	Acetonitrile to Flowcell	15

**[00155]** The phosphoramidite/activator combination was delivered similar to the delivery of bulk reagents through the flowcell. No drying steps were performed as the environment stays "wet" with reagent the entire time.

**[00156]** The flow restrictor was removed from the ABI394 DNA Synthesizer to enable faster flow. Without flow restrictor, flow rates for amidites (0.1M in ACN), Activator, (0.25M Benzoylthiotetrazole ("BTT"; 30-3070-xx from GlenResearch) in ACN), and Ox (0.02M I2 in 20% pyridine, 10% water, and 70% THF) were roughly ~100uL/sec, for acetonitrile ("ACN") and capping reagents (1:1 mix of CapA and CapB, wherein CapA is acetic anhydride in THF/Pyridine and CapB is 16% 1-methylimidazole in THF), roughly ~200uL/sec, and for Deblock (3% dichloroacetic acid in toluene), roughly ~300uL/sec (compared to ~50uL/sec for all reagents with flow restrictor). The time to completely push out Oxidizer was observed, the timing for chemical flow times was adjusted accordingly and an extra ACN wash was introduced between different chemicals. After polynucleotide synthesis, the chip was deprotected in gaseous ammonia overnight

at 75 psi. Five drops of water were applied to the surface to recover polynucleotides. The recovered polynucleotides were then analyzed on a BioAnalyzer small RNA chip (data not shown).

**[00157] Example 3: Synthesis of a 100-mer Sequence on an Oligonucleotide Synthesis Device**

**[00158]** The same process as described in Example 2 for the synthesis of the 50-mer sequence was used for the synthesis of a 100-mer polynucleotide ("100-mer polynucleotide"; 5' CGGGATCCTTATCGTCATCGTCGTACAGATCCCGACCCATTGCTGTCCACCAGTCATG CTAGCCATACCATGATGATGATGATGATGAGAACCCCGCAT##TTTTTTTT3', where # denotes Thymidine-succinyl hexamide CED phosphoramidite (CLP-2244 from ChemGenes); SEQ ID NO.: 2) on two different silicon chips, the first one uniformly functionalized with N-(3-TRIETHOXYSILYLPROPYL)-4-HYDROXYBUTYRAMIDE and the second one functionalized with 5/95 mix of 11-acetoxyundecyltriethoxysilane and n-decyltriethoxysilane, and the polynucleotides extracted from the surface were analyzed on a BioAnalyzer instrument (data not shown).

**[00159]** All ten samples from the two chips were further PCR amplified using a forward (5'ATGCGGGGTTCTCATCATC3'; SEQ ID NO.: 3) and a reverse (5'CGGGATCCTTATCGTCATCG3'; SEQ ID NO.: 4) primer in a 50uL PCR mix (25uL NEB Q5 mastermix, 2.5uL 10uM Forward primer, 2.5uL 10uM Reverse primer, 1uL polynucleotide extracted from the surface, and water up to 50uL) using the following thermalcycling program:

98 °C, 30 sec

98 °C, 10 sec; 63 °C, 10 sec; 72 °C, 10 sec; repeat 12 cycles

72 °C, 2 min

**[00160]** The PCR products were also run on a BioAnalyzer (data not shown), demonstrating sharp peaks at the 100-mer position. Next, the PCR amplified samples were cloned, and Sanger sequenced. **Table 4** summarizes the results from the Sanger sequencing for samples taken from spots 1-5 from chip 1 and for samples taken from spots 6-10 from chip 2.

**Table 4. Sequencing Results**

Spot	Error rate	Cycle efficiency
1	1/763 bp	99.87%
2	1/824 bp	99.88%
3	1/780 bp	99.87%
4	1/429 bp	99.77%
5	1/1525 bp	99.93%
6	1/1615 bp	99.94%

Spot	Error rate	Cycle efficiency
7	1/531 bp	99.81%
8	1/1769 bp	99.94%
9	1/854 bp	99.88%
10	1/1451 bp	99.93%

**[00161]** Thus, the high quality and uniformity of the synthesized polynucleotides were repeated on two chips with different surface chemistries. Overall, 89%, corresponding to 233 out of 262 of the 100-mers that were sequenced were perfect sequences with no errors. **Table 5** summarizes error characteristics for the sequences obtained from the polynucleotides samples from spots 1-10.

**Table 5. Error Characteristics**

Sample ID/Spot no.	OSA_0046/1	OSA_0047/2	OSA_0048/3	OSA_0049/4	OSA_0050/5	OSA_0051/6	OSA_0052/7	OSA_0053/8	OSA_0054/9	OSA_0055/10
Total Sequences	32	32	32	32	32	32	32	32	32	32
Sequencing Quality	25 of 28	27 of 27	26 of 30	21 of 23	25 of 26	29 of 30	27 of 31	29 of 31	28 of 29	25 of 28
Oligo Quality	23 of 25	25 of 27	22 of 26	18 of 21	24 of 25	25 of 29	22 of 27	28 of 29	26 of 28	20 of 25
ROI Match Count	2500	2698	2561	2122	2499	2666	2625	2899	2798	2348
ROI Mutation	2	2	1	3	1	0	2	1	2	1
ROI Multi Base Deletion	0	0	0	0	0	0	0	0	0	0
ROI Small Insertion	1	0	0	0	0	0	0	0	0	0
ROI Single Base Deletion	0	0	0	0	0	0	0	0	0	0
Large Deletion Count	0	0	1	0	0	1	1	0	0	0
Mutation: G>A	2	2	1	2	1	0	2	1	2	1
Mutation: T>C	0	0	0	1	0	0	0	0	0	0
ROI Error Count	3	2	2	3	1	1	3	1	2	1
ROI Error Rate	Err: ~1 in 834	Err: ~1 in 1350	Err: ~1 in 1282	Err: ~1 in 708	Err: ~1 in 2500	Err: ~1 in 2667	Err: ~1 in 876	Err: ~1 in 2900	Err: ~1 in 1400	Err: ~1 in 2349
ROI Minus Primer Error Rate	MP Err: ~1 in 763	MP Err: ~1 in 824	MP Err: ~1 in 780	MP Err: ~1 in 429	MP Err: ~1 in 1525	MP Err: ~1 in 1615	MP Err: ~1 in 531	MP Err: ~1 in 1769	MP Err: ~1 in 854	MP Err: ~1 in 1451

**[00162]** **Example 4. Flap Endonuclease Mediated Nucleic Acid Assembly**

**[00163]** *Flap Endonuclease Mediated Nucleic Acid Assembly Reaction*

**[00164]** A flap endonuclease mediated nucleic acid assembly reaction was prepared. Water, dNTP's (New England Biolabs), Ampligase buffer (Epicentre), ExoIII (New England Biolabs), Phusion (New England Biolabs), Ampligase (Epicentre), and Fen1 (New England Biolabs) according to the concentrations in **Table 6** below were combined and aliquoted into 96 well plates. DNA and vector were added in the concentrations as indicated in **Table 6**. Plates were sealed, mixed for 30 seconds at 1000 rpm, and briefly centrifuged. Plates were incubated at 50 °C with 105 °C heated lid for 30 minutes and then cooled to 4 °C. Reactions were diluted 1:5 in 40 uL of cold buffer.

**Table 6. Reaction Concentrations**

Reagent	Final Concentration
Vector	4 nM
Gene Fragment 1	4 nM
dNTP	.2 mM
10X Ampligase buffer	1X
ExoIII	10U
Phusion	0.2U
Ampligase	1U
Fen1	3.2U
Water	Remaining water up to 10 uL

**[00165] *In vitro PCR Assay***

**[00166]** Following preparation of the flap endonuclease mediated nucleic acid assembly reaction, PCR amplification was performed. A 25 uL PCR reaction was performed according to reaction conditions in **Table 7** below and amplified using thermocycler conditions according to **Table 8**. PCR products were analyzed on a BioAnalyzer (Agilent) (**FIG. 7**). Unspecified background band **701**, circular vector **703**, and assembled DNA inserted into the vector **705** were detected.

**Table 7. PCR Reaction Conditions**

Reagent	Reaction Volume (uL)
Water	16.5
10X Thermopol Buffer	2.5
10 mM dNTP	0.5
PCR Primer 1 100 uM	0.125
PCR Primer 2 100 uM	0.125
Diluted Reaction Product	5
Taq polymerase	0.25
<b>Total Volume</b>	<b>25</b>

**Table 8. Thermocycler Conditions**

Temperature	Time	Number of Cycles
95 °C	30 seconds	1
95 °C	20 seconds	25
55 °C	20 seconds	
68 °C	3 minutes	
68 °C	5 minutes	1

4 °C	Indefinite	
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**[00167] Transformation**

**[00168]** Following the PCR reaction, 2 uL of the diluted reactions were electroporated into 20 uL of electrocompetent cells 10G (Lucigen). Cells were recovered with 600 uL pre-warmed Lucigen recovery media. Samples were serially diluted 1:2 into Lucigen recovery media and 7 uL was spotted onto a Lennox+Carb plate. Plates were grown overnight (about 16 hours) at 37 °C overnight. The reaction efficiency was determined by counting colonies to determine Colony Forming Units (CFU) using the CFU formula: (# of colonies\*total reaction volume )/(plating volume\*dilution factor).

**[00169]** The colony counts of *E. coli* transformants is seen in **Table 9**. The fold change was determined by the number of colonies with insert (1X dilution) compared to the number of colonies with no insert.

**Table 9. Colony Counts**

Reaction	Number of Colonies with No Insert	Number of Colonies with Insert (1X Dilution)	Number of Colonies with Insert (10X Dilution)	Fold Change
50 C - Exo	19	23		1.2
50 °C 10U ExoIII	58	929	100	16
65 °C 10U ExoIII	25	33		1.3

**[00170]** A correlation of the *in vitro* PCR assay (**FIG. 7**) to the number of *E. coli* transformants as a read out of assembled constructs (**Table 10**) was observed. Specifically a linearized vector was assembled with 1 DNA insert containing 40 base pair of homology to each other. Colony formulation in *E. coli* correlates to the re-circularization of the vector after being assembled with the insert. The peak size from the *in vitro* PCR assay correlated to the number of *E. coli* colony counts after transformation. The negative control reactions lacked DNA insert and showed low levels of background colonies.

**[00171] Example 5. Flap Endonuclease Mediated Nucleic Acid Assembly with Three Gene Fragments**

**[00172]** A flap endonuclease mediated nucleic acid assembly reaction was performed similar to Example 4. Three DNA fragments were inserted into a vector. Following preparation of the flap endonuclease mediated nucleic acid assembly reaction, PCR amplification was performed similar

to Example 4. PCR products were analyzed on a BioAnalyzer (Agilent) (**FIG. 8**). Re-circularized digested vector **801** and assembled DNA inserted in the vector **803** were detected.

**[00173] Example 6. Flap Endonuclease Mediated Nucleic Acid Assembly with Varying Concentrations of Fen1 and ExoIII**

**[00174]** A flap endonuclease mediated nucleic acid assembly reaction was prepared similarly to Example 4. Varying conditions were tested as seen in **Table 10**.

**Table 10. Reaction Conditions**

Sample	Reaction Condition
1	Baseline
2	No Ampligase
3	No Phusion
4	No Fen1
5	2X Fen1 (6.4U Fen1)
6	0.5X Fen1(1.7U Fen1)
7	2X Fen1 (6.4U Fen1) 2X ExoIII (20U ExoIII)
8	0.5X Fen1(1.7U Fen1) 0.5X ExoIII (5U ExoIII)
9	0.25X Fen1 (0.8U Fen1) 0.25X ExoIII (2.5U ExoIII)
10	Reaction conditions from <i>in vitro</i> recombination cloning

**[00175]** The number of colonies was counted for each sample as seen in **FIG. 9**. Data showed that colony counts with titrated Fen1 and ExoIII were significantly higher than baseline and correlated to higher amplification products in the *in vitro* PCR assay.

**[00176]** Colonies were isolated, and assemblies were assayed by colony PCR. Reactions were run on a Fragment Analyzer (capillary gel electrophoresis). Proper assemblies were determined by size of PCR product (data not shown).

**[00177]** Isolated colonies were grown overnight and miniprepped to isolate the assembled vector DNA. Samples were analyzed by next-generation sequencing. The varying Fen1 and ExoIII concentrations resulted in varying amount of correctly assembled constructs as seen in **Table 11**. All of the universal primer flanking sequences were removed in the passed samples. In the 7/10 samples that had the proper size in the colony PCR, all 7 passed NGS at the homology sites.

**Table 11. Colony Data**

Reaction	Colonies Picked	% Correct Size by Colony PCR	% Passed NGS Analysis
Baseline - insert	1	0	0
Baseline + insert	7	0	0
2X Fen1 (6.4U Fen1)	10	70	70

2X Fen1 (6.4U Fen1) 2X ExoIII (20U ExoIII)	10	0	0
0.5X Fen1(1.7U Fen1) 0.5X ExoIII (5U ExoIII)	10	50	30-50
0.25X Fen1 (0.8U Fen1) 0.25X ExoIII (2.5U ExoIII)	10	20	20

**[00178] Example 7. Flap Endonuclease Mediated Nucleic Acid Assembly with Varying Concentrations of Enzymes**

**[00179]** A flap endonuclease mediated nucleic acid assembly reaction was prepared similarly to Example 4. Three gene fragments were inserted into a vector. Experiments were performed using reaction conditions according to **Table 12** below as a baseline and variations on Phusion, Ampligase, ExoIII, and Fen1 concentrations. The concentrations of Phusion, Ampligase, ExoIII, and Fen1 used are shown in **Table 13**.

**Table 12. Reaction Conditions**

Reagent	Final Concentration
Vector	4 nM
Gene Fragment	4 nM
dNTP	0.2 mM
10X Ampligase buffer	1X
ExoIII	1U
Phusion	0.2U or 0.1U
Ampligase	1U
Fen1	0.32U
Water	Remaining water up to 10 uL

**Table 13. Enzyme Concentrations**

	Reaction Condition
1	0.32U Fen1 1U ExoIII 0.2U Phusion 1U Ampligase
2	0.32U Fen1 1U ExoIII 0.1U Phusion 0.5U Ampligase
3	0.32U Fen1 1U ExoIII 0.1U Phusion 1.0U Ampligase
4	0.32U Fen1 1U ExoIII 0.05U Phusion

	1.0U Ampligase
5	0.32U Fen1 1.5U ExoIII 0.2U Phusion 1.0U Ampligase
6	4.8U Fen1 1.0U ExoIII 0.2U Phusion 1.0U Ampligase
7	0.32U Fen1 0.5U ExoIII 0.05U Phusion 1.0U Ampligase
8	0.32U Fen1 1.0U ExoIII 0.1U Phusion 0.1U Ampligase
9	0.32U Fen1 1.0U ExoIII 0.1U Phusion 0.25U Ampligase
10	0.32U Fen1 1.0U ExoIII 0.2U Phusion 0.5U Ampligase
11	0.32U Fen1 1.0U ExoIII 0.2U Phusion 0.25U Ampligase
12	0.32U Fen1 0.5U ExoIII 0.1U Phusion 1.0U Ampligase
13	3.2U Fen1 1.0U ExoIII 0.2U Phusion 1.0U Ampligase
14	0.32U Fen1 0.5U ExoIII 0.2U Phusion 1.0U Ampligase
15	0.32U Fen1 1.5U ExoIII 0.1U Phusion 1.0U Ampligase
16	0.32U Fen1 1.5U ExoIII 0.05U Phusion 1.0U Ampligase
17	3.2U Fen1 0.5U ExoIII

	0.2U Phusion 0.5U Ampligase
18	3.2U Fen1 1.0U ExoIII 0.2U Phusion 0.5U Ampligase
19	3.2U Fen1 1.0U ExoIII 0.2U Phusion 0U Ampligase
20	4.8U Fen1 0.5U ExoIII 0.2U Phusion 1.0U Ampligase
21	0.32U Fen1 1.5U ExoIII 0.5U Phusion 1.0U Ampligase
22	3.2U Fen1 0.5U ExoIII 0.2U Phusion 1.0U Ampligase
23	0.32U Fen1 1.0U ExoIII 0.2U Phusion 0.1U Ampligase
24	0.32U Fen1 0.5U ExoIII 0.5U Phusion 1.0U Ampligase
25	0.32U Fen1 1.0U ExoIII 0.5U Phusion 1.0U Ampligase
26	3.2U Fen1 10.0U ExoIII 0.2U Phusion 1.0U Ampligase
27	3.2U Fen1 5.0U ExoIII 0.2U Phusion 1.0U Ampligase

**[00180]** Referring to **FIG. 10**, the average colony forming unit (CFU) (gray bars) were measured for each of the different enzyme ratios. The percentage of correct assembly was also measured (black circles) as determined by colony PCR (cPCR). The data presented is an average of the results.

**[00181]** Using the different enzyme ratios, there was increased number of CFUs and improved percentage of correct assembly (**FIG. 10**). Reaction condition comprising 0.32U Fen1, 1U ExoIII, 0.2U Phusion, and 1U Ampligase resulted in the highest increase in the number of CFUs as compared to other reaction conditions and a percentage of correct assembly of more than 85%.

**[00182] Example 8. Flap Endonuclease Mediated Nucleic Acid Assembly of 1.8 kb Fragment**

**[00183]** A flap endonuclease mediated nucleic acid assembly reaction was prepared similarly to Example 4. Flap endonuclease mediated nucleic acid assembly reactions were performed using enzyme concentrations of 1U ExoIII, 0.2U Phusion, 1U Ampligase, and 0.32U Fen1 with insert (white bars) and without insert (hashed bars, third bar from left). Flap endonuclease mediated nucleic acid assembly reactions were also tested using enzyme concentrations of 1U ExoIII, 0.1U Phusion, 1U Ampligase, and 0.32U Fen1 with insert (black bars) and without insert (hashed bars, fourth from left). Colony forming units from spot plates were then measured (Y-axis). Referring to **FIG. 11**, there was an increased number of CFUs in reactions comprising insert as compared to reactions without insert.

**[00184] Example 9. Flap Endonuclease Mediated Nucleic Acid Assembly of Two DNA Fragments**

**[00185]** A flap endonuclease mediated nucleic acid assembly reaction was prepared similarly to Example 4. Different amounts of input DNA or linearized vector on colony forming units (CFU) were assayed. The amount of input DNA tested was 2 nM or 4 nM of linearized vector. Referring to **FIG. 12**, two fragments of DNA were assembled and there was a positive correlation with the amount of starting material to the amount of colony forming units.

**[00186] Example 10. Multi-piece DNA Assembly into a DNA Vector**

**[00187]** A flap endonuclease mediated nucleic acid assembly reaction was prepared similarly to Example 4. Experiments were performed using reaction concentrations of the reagents as seen in **Table 14**. The reactions were prepared on ice, and following addition of the various reagents, the reactions were incubated at 50 °C for 30 minutes. The reactions were then diluted 1:5 and transformed into *E. coli*.

**Table 14. Method 1 Reaction Concentrations**

Reagent	5 uL reaction	Final Concentration
dNTP (10 mM)	0.1	.2 mM
10x Ampligase buffer	0.5	1X
ExoIII (100 U/uL)	0.005	0.1 U/uL

Phusion (2 U/uL)	0.05	0.02 U/uL
Ampligase (5 U/uL)	0.1	0.1 U/uL
Fen1 (32 U/uL)	0.005	0.032 U/uL
Vector DNA		20 fmol
Insert DNA		40 fmol/Insert
Water *	To 5 uL	

**[00188]** Colony forming units (CFUs) were then measured. As seen in **FIG. 13**, colony forming units (y-axis) was measured for the different genes tested (x-axis). From the data, the flap endonuclease mediated nucleic acid assembly reaction according to the reaction conditions described resulted in high CFUs and assembly fidelity rates.

**[00189] Example 11. Multi-piece DNA Assembly into a DNA Vector Using High Amount of ExoIII**

**[00190]** A flap endonuclease mediated nucleic acid assembly reaction was prepared similarly to Example 4 and Example 10. The concentration of ExoIII was increased 16 fold as compared to Example 10. The reaction concentrations are seen in **Table 15**. The reactions were prepared on ice, and following addition of the various reagents, the reactions were incubated at 65 °C for 30 minutes. The reactions were then diluted 1:5 and transformed into *E. coli*.

**Table 15. Method 2 Reaction Concentrations**

Reagent	5 uL reaction	Final Concentration
dNTP (10mM)	0.1	.2 mM
10x Ampligase buffer	0.5	1x
ExoIII 100U/uL	0.08	1.6 U/uL
Phusion 2 U/uL	0.05	0.02 U/uL
Ampligase 5 U/uL	0.1	0.1 U/uL
Fen1 32 U/uL	0.005	0.032 U/uL
Vector DNA		20 fmol
Insert DNA		40 fmol/Insert
Water *	To 5 uL	

**[00191]** Colony forming units were then measured. As seen in **FIG. 14A**, colony forming units (y-axis) was measured for the different genes tested (x-axis) using reaction concentration according to Method 1 (**Table 14**) and reaction concentrations according to Method 2 (**Table 15**). Results from **FIG. 14A** show higher CFU and greater assembly fidelity using Method 2.

**[00192]** Next generation sequencing (NGS) was also performed. As seen in **FIG. 14B**, empty or low coverage (white bars), misassembly (dotted bars), passing clones (horizontal bars), and SNPs (black bars) were measured following flap endonuclease mediated nucleic acid assembly using reaction concentrations according to Method 1 (**Table 14**) and reaction concentrations according to Method 2 (**Table 15**). The NGS results showed similar results as **FIG. 14A** in that higher CFUs and improved assembly fidelity was observed using Method 2. Referring to **FIG. 14C**, assembly rate (y-axis) was compared using Method 1 and Method 2 (x-axis). Assembly fidelity rates were improved using Method 2 as compared to Method 1.

**[00193]** The example shows that the flap endonuclease mediated nucleic acid assembly reaction using the described reaction conditions resulted in higher colony forming units and improved assembly fidelity.

**[00194] Example 12: Flap Endonuclease Mediated Nucleic Acid Assembly Using a Bridged Assembly Method**

**[00195]** A flap endonuclease mediated nucleic acid assembly reaction was prepared similarly to Example 4 and Example 10. The reaction conditions are seen in **Table 14**. In addition, 40 fmol of a DNA bridge was used.

**[00196]** The various samples included assembly with no bridge (negative control), fragments comprising a 40 base pair homology sequence (positive control), double stranded DNA bridge comprising a 40 base pair homology sequence to each fragment, and a double stranded DNA bridge comprising a 50 base pair homology sequence to each fragment. The reactions were prepared and transformed into *E. coli*. The number of correct assemblies and percentage of correct assemblies were then determined and are seen in **Table 16**.

**Table 16. Bridged Assembly Method**

Sample Description	Clones Tested	Correct Assemblies	% Correct Assemblies
Negative Control (no bridge)	12	0	0
Positive Control (fragments have 40 bp homology)	12	12	100
dsDNA bridge with 40 bp homology to each insert.	12	12	100
dsDNA bridge with 50 bp homology to each insert	12	12	100

**[00197]** As seen in **Table 16**, flap endonuclease mediated nucleic acid assembly reaction using a double stranded DNA (dsDNA) bridge of 40 base pairs and 50 base pairs resulted in more than

90% correct assemblies. Further as seen in **FIG. 15A**, assembly using a dsDNA bridge of 40 base pairs and 50 base pairs resulted in higher levels of assembly as compared to the negative control.

**[00198]** CFUs using the bridged assembly method were measured. As seen in **FIG. 15B**, colony forming units from assembly with single stranded DNA (ssDNA) at various amount of insert (40 fmol, 225 fmol, or 500 fmol) was higher than the negative control (control). As a positive control, ssDNA was PCR amplified to create a double stranded DNA (dsDNA) and was assembled.

**[00199]** The data indicates that assembly of ssDNA by flap endonuclease mediated nucleic acid assembly using a bridge nucleic acid results in a higher percentage of correct assemblies and higher number of colony forming units.

**[00200] Example 13: Flap Endonuclease Mediated Nucleic Acid Assembly of Twelve Fragments**

**[00201]** A flap endonuclease mediated nucleic acid assembly reaction was prepared similarly to Example 4 and Example 10. Multiple fragments were assembled into a vector including 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, and 12 fragments. Each DNA fragment was 500 base pairs. Following assembly reactions, the reactions were transformed into *E. coli* and colony forming units were measured. **FIG. 16A** illustrates a graph of colony forming units for assembly of 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, and 12 fragments.

**[00202]** Next generation sequencing (NGS) was also performed. As seen in **FIG. 16B**, empty or low coverage (white bars), misassembly (dotted bars), passing clones (horizontal bars), and SNPs (black bars) were measured following flap endonuclease mediated nucleic acid assembly. Pass rates were also measured as seen in **FIG. 16C**. The data shows assembly of 12 fragments result in cloning success and high pass rates.

**[00203] Example 14: Flap Endonuclease Mediated Nucleic Acid Assembly Using Low Amount of Polymerase**

**[00204]** A flap endonuclease mediated nucleic acid assembly reaction was prepared similarly to Example 4 and Example 10. The concentration of Phusion polymerase was decreased 10 fold as compared to Example 10. The reaction concentrations are seen in **Table 17**. The reactions were prepared on ice, and following addition of the various reagents, the reactions were incubated at 65 °C for 10-30 minutes. The reactions comprising three fragments were cloned into a plasmid and transformed into *E. coli*. Colony forming units were measured following 10 minute incubation and 30 minute incubation as seen in **FIG. 17**. There was an increased number of CFUs using decreased Phusion polymerase according to the reaction concentrations in **Table 17** as compared to the reaction concentrations described in Example 11 (Method 2). Similar CFUs were measured

following 10 minute incubation or 30 minute incubation. Data shows that cloning efficiency was improved using a decreased amount of polymerase.

**Table 17. Method 3 Reaction Conditions**

Master Mix	5 uL reaction	Final Concentration
dNTP	0.1	.4 mM
10x Ampligase buffer (Epicenter)	0.5	2x
ExoIII 100 U/uL (NEB)	0.08	1.6 U/uL
Phusion 2 U/uL (NEB)	0.005	0.002 U/uL
Ampligase 5 U/uL (Epicenter)	0.1	0.1 U/uL
Fen1 32 U/uL (NEB)	0.005	0.032 U/uL
Water *	1.695	

**[00205] Example 15: Flap Endonuclease Mediated Nucleic Acid Assembly of Non-Clonal Fragments**

**[00206]** Reaction efficiency of assembly of non-clonal fragments was determined. Reactions were prepared for assembling 2 DNA fragments using Method 2 as seen in **Table 15** and Method 3 as seen in **Table 17**. Reactions were then incubated at 65 °C for 10-30 minutes. Assembly PCR products were analyzed on a BioAnalyzer (**FIG. 18A**) with correctly assembled fragments being 3000 base pairs. Referring to **FIG. 18A**, **1801** is unassembled gene fragments and **1803** is assembled gene fragments using Method 2 (red line, **1805**) and Method 3 (blue line, **1807**).

**[00207]** Non-clonal assembly was also determined. Referring to **FIG. 18B**, fluorescent units (y-axis) was measured for 10 minutes, 20 minutes, or 30 minutes of incubation using Method 2 or Method 3 reaction conditions for Gene 1 and Gene 2. There was an increase in fluorescent units at 10 minutes, 20 minutes, or 30 minutes of incubation using Method 3 compared to Method 2. The data shows improved assembly of non-clonal fragments using Method 3.

**[00208] Example 16: Improved Assembly with Flap Endonuclease Mediated Nucleic Acid Assembly**

**[00209]** Flap endonuclease mediated nucleic acid assembly using similar reaction conditions as described in Example 14 was compared to assembly by different comparators. Twelve 500 bp sequences were generated, and a series of constructs for assembly of one to ten DNA fragments into a vector were designed. DNA was assembled with homologous ends using the flap endonuclease mediated nucleic acid assembly method, Comparator 1 method, and Comparator 2 method. Comparator 1 assembly relies on homology at the ends of a construct that is quickly introduced by PCR or through DNA synthesis. Each fragment in Comparator 1 assembly requires a different pair of PCR primers. Comparator 2 method is an assembly method for nucleic acid fragments with varied overlap regions. Effects of multiple homology lengths and incubation times were determined.

**[00210]** Flap endonuclease mediated nucleic acid assembly was performed at 65 °C. At 65 °C most secondary structures were eliminated and assembly fidelity was greatly improved (data not shown).

**[00211]** The efficiency and the accuracy of assembly using the flap endonuclease mediated nucleic acid assembly method, Comparator 1 method, and Comparator 2 method were determined. Efficiency was determined by colony forming units (CFUs), and accuracy was determined by next generation sequencing (NGS).

**[00212]** Efficiency using the flap endonuclease mediated nucleic acid assembly method, Comparator 1 method, and Comparator 2 method was determined for double stranded DNA (dsDNA) non-clonal fragments comprising adaptor sequences. The adaptor sequences acted as universal primer pairs. dsDNA comprising homology ends was generated by amplifying dsDNA fragments with primers specific for each construct (“adaptors-off”). Each fragment contained 40 or 25 bp of overlapping homology to their intended destination. One to ten dsDNA fragments were assembled into a linearized plasmid and transformed the reaction into *E. coli*. For one fragment assemblies, flap endonuclease mediated nucleic acid assembly method, Comparator 1 method, and Comparator 2 method resulted in robust colony forming units. The flap endonuclease mediated nucleic acid assembly method resulted in higher colony forming units regardless of reaction time, homology lengths, and number of pieces assembled (**FIG. 19A**). Flap endonuclease mediated nucleic acid assembly method resulted in colony forming units higher than background for fragment assemblies for 6 or more fragments (**FIG. 19A**). When the number of fragments was increased, the flap endonuclease mediated nucleic acid assembly method was more efficient with a 30 minute reaction as compared to a 10 minute reaction (**FIG. 19A**). A 25 bp homology length was

also tested using the flap endonuclease mediated nucleic acid assembly method, Comparator 1 method, and Comparator 2 method, and for all three methods was unsuccessful for assemblies of two or more fragments.

**[00213]** Efficiency for DNA with buried homology sequences (“adaptors-on”) was determined using the flap endonuclease mediated nucleic acid assembly method, Comparator 1 method, and Comparator 2 method. Forty base pair homologies buried ~23 bp from the end of the DNA fragment were designed. All methods gave CFUs significantly higher than their respective backgrounds (**FIG. 19B**). Referring to **FIG. 19B**, one fragment flap endonuclease mediated nucleic acid assembly with a ten minute incubation resulted in 9-fold more colonies than assemblies using Comparator 1 method and 568-fold more colonies than assemblies using Comparator 2. When the number of inserts was increased, Comparator 1 method and Comparator 2 method failed to give colonies over background levels at four fragments (**FIG. 19B**). Flap endonuclease mediated nucleic acid assembly of ten fragments into a vector resulted in a 642-fold increase over background (**FIG. 19B**). Assembly of DNA with end homology sequences and buried homology sequences resulted in more efficient assemblies using the flap endonuclease mediated nucleic acid assembly as compared to assembly using Comparator 1 method or Comparator 2 method.

**[00214]** Next generation sequencing was performed using plasmids isolated from 8 colonies per reaction. The flap endonuclease mediated nucleic acid assembly and Comparator 2 method resulted in 84% and 86% correct assembly rates, respectively. Each method showed 8% of samples misassembled. Assemblies using Comparator 1 method resulted in 10% misassembly and a 25% SNP rate, resulting in an overall correct assembly rate of 65%. Analyzing the pass and failure rates dependent on the number of inserts assembled, Comparator 1 method resulted in a loss of fidelity at 10 inserts. Most errors were clustered within 25 bp of the fragment junctions for Comparator 1 assembly and Comparator 2 assembly (**FIGS. 20A-20C**).

**[00215]** Next generation sequencing was used to determine the presence of the 23 bp adaptor. Flap endonuclease mediated nucleic acid assembly resulted in higher correct assembly rates than Comparator 1 and Comparator 2 methods. Across all assembly reactions the average correct assembly rate was 72% for flap endonuclease mediated nucleic acid assembly reactions, compared to 4.5% for Comparator 1 assemblies and 31% for Comparator 2 assemblies. The adaptor sequence was never present in the flap endonuclease mediated nucleic acid assembly samples. In contrast, for full length constructs, 59% of Comparator 1 assemblies and 23% of Comparator 2 assemblies contain partial or full-length adaptor sequences. Constructs assembled by Comparator 1 assembly were more likely to misassembly, with an overall misassembly rate of 63% as compared to 7% for

flap endonuclease mediated nucleic acid assembly and 6% for Comparator 2. The misassembly rates increased with the number of fragments in the Comparator 2 assemblies. Further, Comparator 1 assembly had high CFUs in the negative control reactions. Sequencing of the 24 Comparator 1 negative control samples (vector with no inserts) showed that each construct was the vector recombined to itself at various regions of the backbone. *See FIG. 20C and FIG. 21B.* FIG. 20C shows a graph of low coverage (white bars), misassembly (black bars), SNP in gene (horizontal hatched bars), perfect assembly (vertical hatched bars), and universal (uni) tail (checkered bars). Table 18 shows the data from FIG. 20C. Flap endonuclease mediated nucleic acid assembly resulted in more efficient and accurate assembly as compared to different assembly methods. FIG. 21B shows a graph of low coverage (white bars), misassembly (black bars), SNP in gene (horizontal hatched bars), perfect assembly (vertical hatched bars), and universal (uni) tail (checkered bars).

**Table 18. Sequencing Data**

	Comparator 1		FLAP Assembly		Comparator 2	
	Adaptor Off	Adaptor On	Adaptor Off	Adaptor On	Adaptor Off	Adaptor On
<b>Low Coverage</b>	NA	9.09%	3.57%	11.25%	4.17%	34.38%
<b>Misassembly</b>	45.45%	63.64%	23.21%	7.5%	6.25%	6.25%
<b>SNP in Gene</b>	13.64%	NA	5.36%	8.75%	4.17%	6.25%
<b>Perfect</b>	40.91%	4.55%	67.86%	75.20%	85.42%	31.25%
<b>Uni Tail</b>	NA	21.59%	NA	NA	NA	21.88%

**[00216] Example 17: Improved Flexibility with Flap Endonuclease Mediated Nucleic Acid Assembly**

**[00217] *In vitro Seamless Assembly***

**[00218]** Assembly of DNA fragments was determined using flap endonuclease mediated nucleic acid assembly. Flap endonuclease mediated nucleic acid assembly using similar reaction conditions as described in Example 14 was used to assemble 2, 3, and 4 linear dsDNA fragments together. In reactions comprising the flap endonuclease mediated nucleic acid assembly enzymatic cocktail, unincorporated starting material, partial and full-length constructs were detected (FIG. 21A, lanes 1-3, 7-9). In the absence of the flap endonuclease mediated nucleic acid assembly enzymatic cocktail after incubation at 65 °C for 30 minutes, there was starting material but not fully assembled constructs. To enrich for full length constructs, the reactions were PCR amplified using terminal primer sites specific for the full-length constructs. In the absence of the flap endonuclease mediated nucleic acid assembly enzymatic cocktail, no full length constructs were observed after

PCR amplification (**FIG. 21A**, lanes 4-6). Products at the proper size for full length constructs were observed (**FIG. 21A**, lanes 10-12). Flap endonuclease mediated nucleic acid assembly resulted in properly assembled fragments *in vitro*.

**[00219] One Pot Combinatorial Assembly**

**[00220]** Specificity of the flap endonuclease mediated nucleic acid assembly was determined. Nine linear DNA fragments comprising the same universal primer tails were used. Forty bp homology sites directed to directionally assemble three different 3-piece constructs into the same vector were designed. The individual cloning efficiencies for each construct to screen for toxicity and establish an assembly baseline were determined. All nine DNA fragments and the destination vector were then used in a single *in vitro* assembly reaction. After cloning the reaction mixture into *E. coli*, 192 colonies were picked for mini-prep followed by NGS analysis. Referring to **FIGS. 21A, 21C, and 21D**, the expected median distributions, based on cloning individual constructs, was  $31\% \pm 3\%$  for each construct.

**[00221]** Referring to **FIG. 21C**, the average CFU was determined for assemblies comprising fragments 1-3 (squares), fragments 7-9 (triangles), fragments 10-12 (circles), and incorrect assembly (cross). After the combinatorial assembly the spread was increased to  $\pm 5\%$  (**FIG. 21C**). Of the constructs tested, 96.5% contained properly assembled constructs (**FIG. 21D**). Failed assemblies consisted of full length genes of Fragments 7-8, Fragments 7-12, Fragments 9-12. Flap endonuclease mediated nucleic acid assembly resulted in specific, directional assembly.

**[00222] Example 18. Cloning of Amplified Oligonucleotide Populations**

**[00223]** Multiple fragments were assembled into genes. Cloning of amplified oligonucleotide populations was performed similar to Example 17. Overlap extension PCR was performed to generate double stranded DNA (dsDNA) fragments of more than 200 base pairs to assemble into a vector. Reactions were performed at 55 °C for 30 minutes and prepared according to a flap endonuclease mediated nucleic acid assembly method (Method 4) as seen in **Table 19**.

**Table 19. Reaction Conditions (Method 4)**

Master Mix	50 $\mu$ L reaction	Final Concentration (for 2x MM)
ExoIII 100U/uL	0.05	0.2 U/uL
Phusion 2U/uL	0.05	0.004 U/uL
Fen1 32U/uL	0.05	0.064 U/uL
dNTP	1	.4 mM
Ampligase 5U/uL	1	0.2 U/uL

10x Ampligase buffer	5	2x
Water *		

**[00224]** Next generation sequencing (NGS) was performed on the amplified oligonucleotide population prior to assembly (**FIG. 22A**) and following the flap endonuclease mediated nucleic acid assembly (**FIG. 22B**). **FIGS. 22A-22B** show that following flap endonuclease mediated nucleic acid assembly, there was no drop out of sequences and that samples were assembled without introducing significant sample bias as compared to the amplified oligonucleotide population prior to assembly.

**[00225] Example 19. Multiplexed Gene Assembly**

**[00226]** Multiplexed gene assembly was performed using a flap endonuclease mediated nucleic acid assembly method. Multiple sequences were assembled into 1 well. The sequences comprised two double stranded DNA (dsDNA) parts that are generated from overlap extension PCR. The reactions were prepared according to Method 4 as described in **Table 19** and performed at 55 °C for 30 minutes. Samples were assembled and then cloned in a vector. Three populations were assembled: Population 11, Population 927, and Population 942. Each population comprised 96 individual clones that were Sanger sequenced to determine which gene was present. The quality of the starting DNA material was determined by measuring perfect sequences, sequences with SNPs, truncated material, or sequences with block deletions. As seen in **FIG. 23**, the accuracy of assembly was perfect (no chimeric genes) and uniformity/distribution was good.

**[00227]** While preferred embodiments of the present invention have been shown and described herein, it will be obvious to those skilled in the art that such embodiments are provided by way of example only. Numerous variations, changes, and substitutions will now occur to those skilled in the art without departing from the invention. It should be understood that various alternatives to the embodiments of the invention described herein may be employed in practicing the invention. It is intended that the following claims define the scope of the invention and that methods and structures within the scope of these claims and their equivalents be covered thereby.

**The claims defining the invention are as follows:**

1. A method for nucleic acid assembly, comprising:
  - (a) providing a plurality of polynucleotides, wherein each of the polynucleotides do not comprise a terminal region of sequence homology to another polynucleotide of the plurality of polynucleotides; and
  - (b) mixing the plurality of polynucleotides with an exonuclease, a flap endonuclease, a polymerase, and a ligase, wherein the plurality of polynucleotides are annealed in a processive predetermined order based on a complementary sequence between adjacent polynucleotides.
2. The method according to claim 1, wherein the exonuclease is exonuclease III.
3. The method according to claim 1 or 2, wherein the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1.
4. The method according to any one of claims 1 to 3, wherein the polymerase comprises 5' to 3' polymerase activity.
5. The method according to any one of claims 1 to 4, wherein the polymerase is a DNA polymerase.
6. The method according to any one of claims 1 to 5, wherein the ligase catalyzes joining of at least two nucleic acids.
7. The method according to any one of claims 1 to 6, wherein a concentration of the flap endonuclease 1 is in a range of about 0.32U to about 4.8U.
8. The method according to any one of claims 2 to 7, wherein a concentration of the exonuclease III is in a range of about 0.1U to about 10U.
9. The method according to any one of claims 1 to 8, wherein a concentration of the polymerase is in a range of about 0.01U to about 2U.

10. The method according to any one of claims 1 to 9, wherein a concentration of the ligase is up to about 2.0U.
11. The method according to any one of claims 1 to 9, wherein a concentration of the ligase is in a range of about 4.0U to about 8.0U.
12. A method for nucleic acid assembly, comprising:
  - (a) providing a first double stranded nucleic acid;
  - (b) providing a second double stranded nucleic acid;
  - (c) providing a third double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a first homology sequence to the first double stranded nucleic acid, a second homology sequence to the second double stranded nucleic acid, and a 3' flanking adapter sequence, wherein the first double stranded nucleic acid, the second double stranded nucleic acid, and the third double stranded nucleic acid comprise non-homologous sequences at terminal regions; and
  - (d) mixing the first double stranded nucleic acid, the second double stranded nucleic acid, and the third double stranded nucleic acid with a reaction mixture comprising an exonuclease, an endonuclease, a polymerase, and a ligase.
13. A method for nucleic acid assembly, comprising:
  - (a) providing a first double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence;
  - (b) providing a second double stranded nucleic acid comprising in 5' to 3' order: a 5' flanking adapter sequence, a homology sequence, an insert sequence, and a 3' flanking adapter sequence; and
  - (c) mixing the first double stranded nucleic acid and the second double stranded nucleic acid with a reaction mixture comprising an exonuclease, an endonuclease, a polymerase, and a ligase.
14. The method according to any one of claims 1 to 11, wherein step (b) occurs at a temperature of about 30 °C to about 60 °C.

15. The method according to any one of claims 1 to 11, wherein mixing the plurality of polynucleotides with the flap endonuclease results in a 5' overhang.
16. The method according to any one of claims 1 to 11, wherein the flap endonuclease is flap endonuclease 1.
17. The method according to any one of claims 1 to 11, wherein the exonuclease is exonuclease III; the flap endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1; and the polymerase is a DNA polymerase.
18. The method according to any one of claims 1 to 6, wherein a concentration of the exonuclease is in a range of about 0.1U to about 10U; a concentration of the flap endonuclease is in a range of about 0.32U to about 4.8U; a concentration of the polymerase is in a range of about 0.01U to about 2U; and a concentration of the ligase is in a range of about 4.0U to about 8.0U.
19. The method according to any one of claims 1 to 6, wherein a concentration of the exonuclease is in a range of about 0.1U to about 10U; a concentration of the flap endonuclease is in a range of about 0.32U to about 4.8U; a concentration of the polymerase is in a range of about 0.01U to about 2U; and a concentration of the ligase is up to about 2.0U.
20. The method according to claim 12, wherein the exonuclease is exonuclease III.
21. The method according to claim 12 or 20, wherein the endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1.
22. The method according to any one of claims 12, 20 or 21, wherein the polymerase is a DNA polymerase.
23. The method according to any one of claims 12 or 20 to 22, wherein a concentration of the exonuclease is in a range of about 0.1U to about 10U; a concentration of the endonuclease is in a range of about 0.32U to about 4.8U; a concentration of the

polymerase is in a range of about 0.01U to about 2U; and a concentration of the ligase is in a range of about 4.0U to about 8.0U.

24. The method according to any one of claims 12 or 20 to 22, wherein a concentration of the exonuclease is in a range of about 0.1U to about 10U; a concentration of the endonuclease is in a range of about 0.32U to about 4.8U; a concentration of the polymerase is in a range of about 0.01U to about 2U; and a concentration of the ligase is up to about 2.0U.
25. The method according to claim 13, wherein the exonuclease is exonuclease III.
26. The method according to any one of claims 13 or 25, wherein the endonuclease is flap endonuclease 1, exonuclease 1, XPG, Dna2, or GEN1.
27. The method according to any one of claims 13, 25 or 26, wherein the polymerase is a DNA polymerase.
28. The method according to any one of claims 13 or 25 to 27, wherein a concentration of the exonuclease is in a range of about 0.1U to about 10U; a concentration of the endonuclease is in a range of about 0.32U to about 4.8U; a concentration of the polymerase is in a range of about 0.01U to about 2U; and a concentration of the ligase is in a range of about 4.0U to about 8.0U.
29. The method according to any one of claims 13 or 25 to 27, wherein a concentration of the exonuclease is in a range of about 0.1U to about 10U; a concentration of the endonuclease is in a range of about 0.32U to about 4.8U; a concentration of the polymerase is in a range of about 0.01U to about 2U; and a concentration of the ligase is up to about 2.0U.

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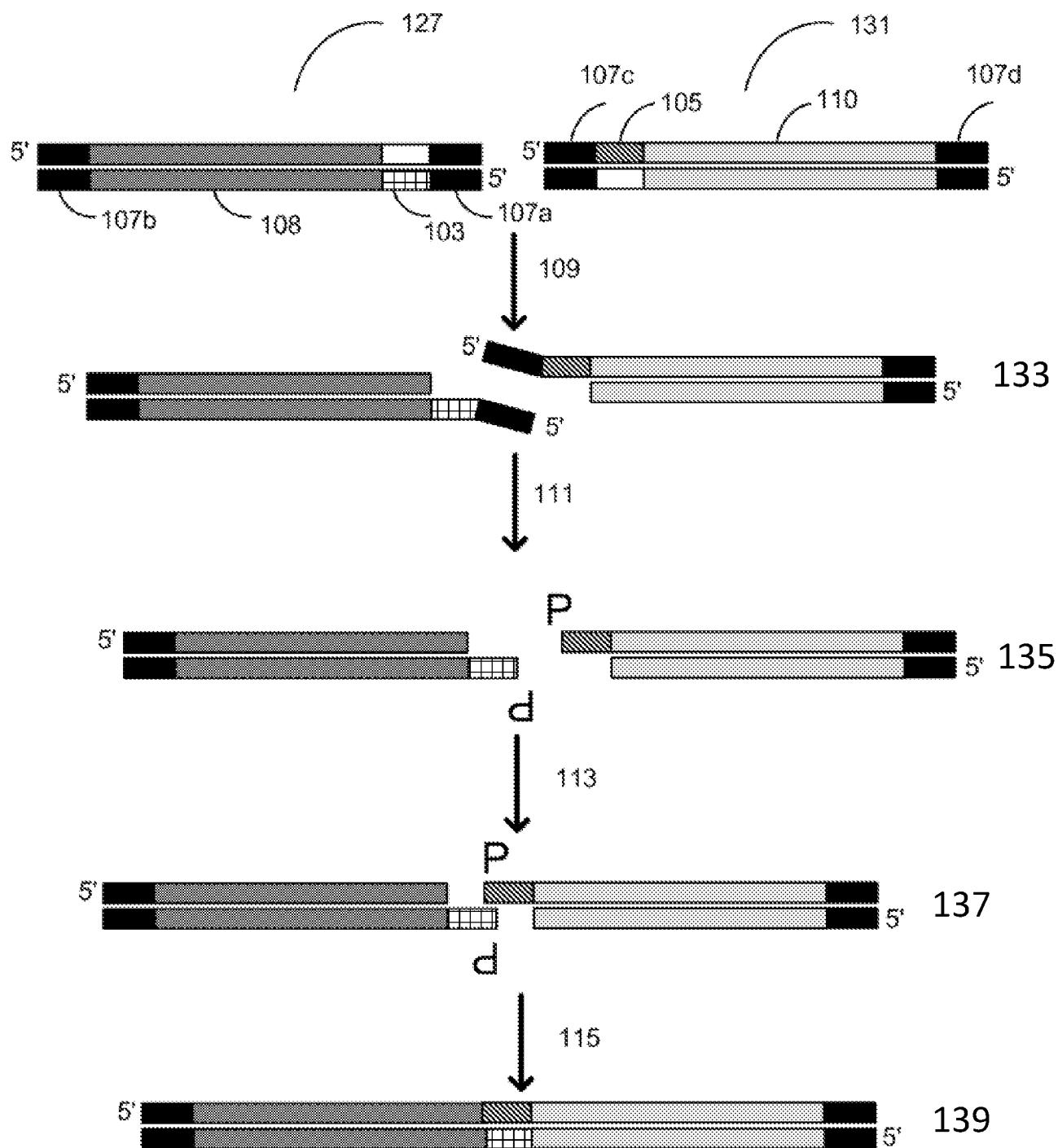


FIG. 1A

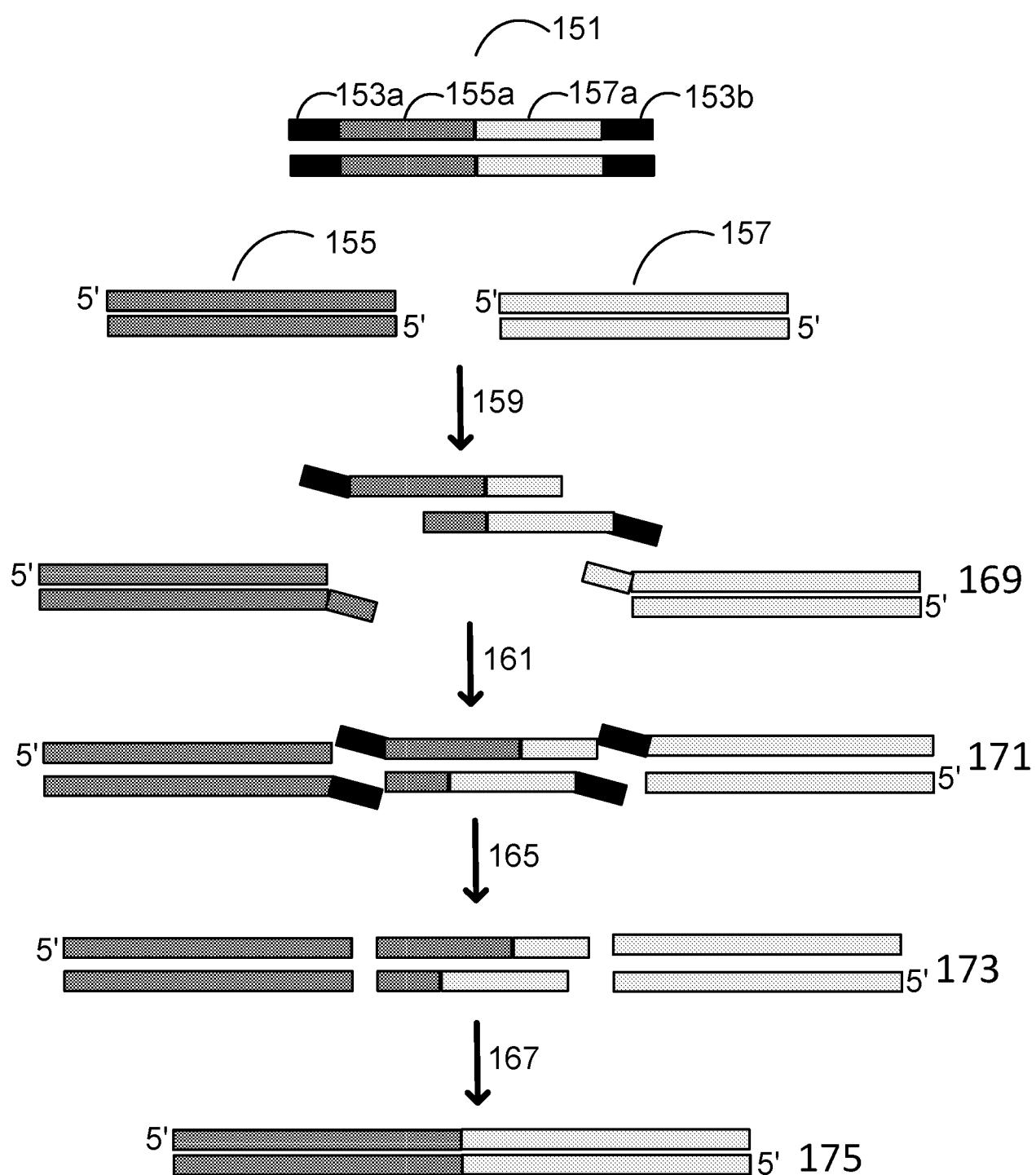


FIG. 1B

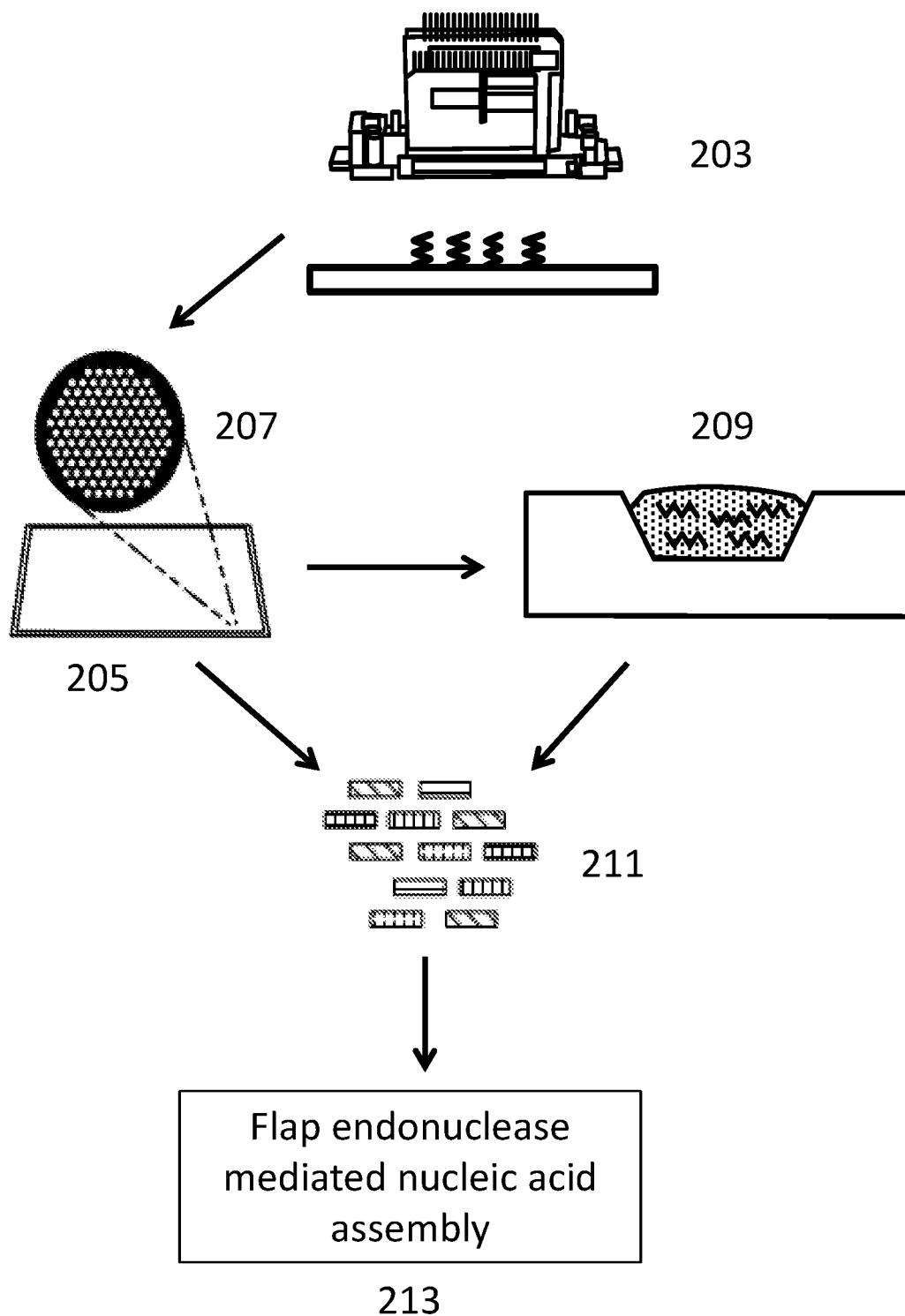


FIG. 2

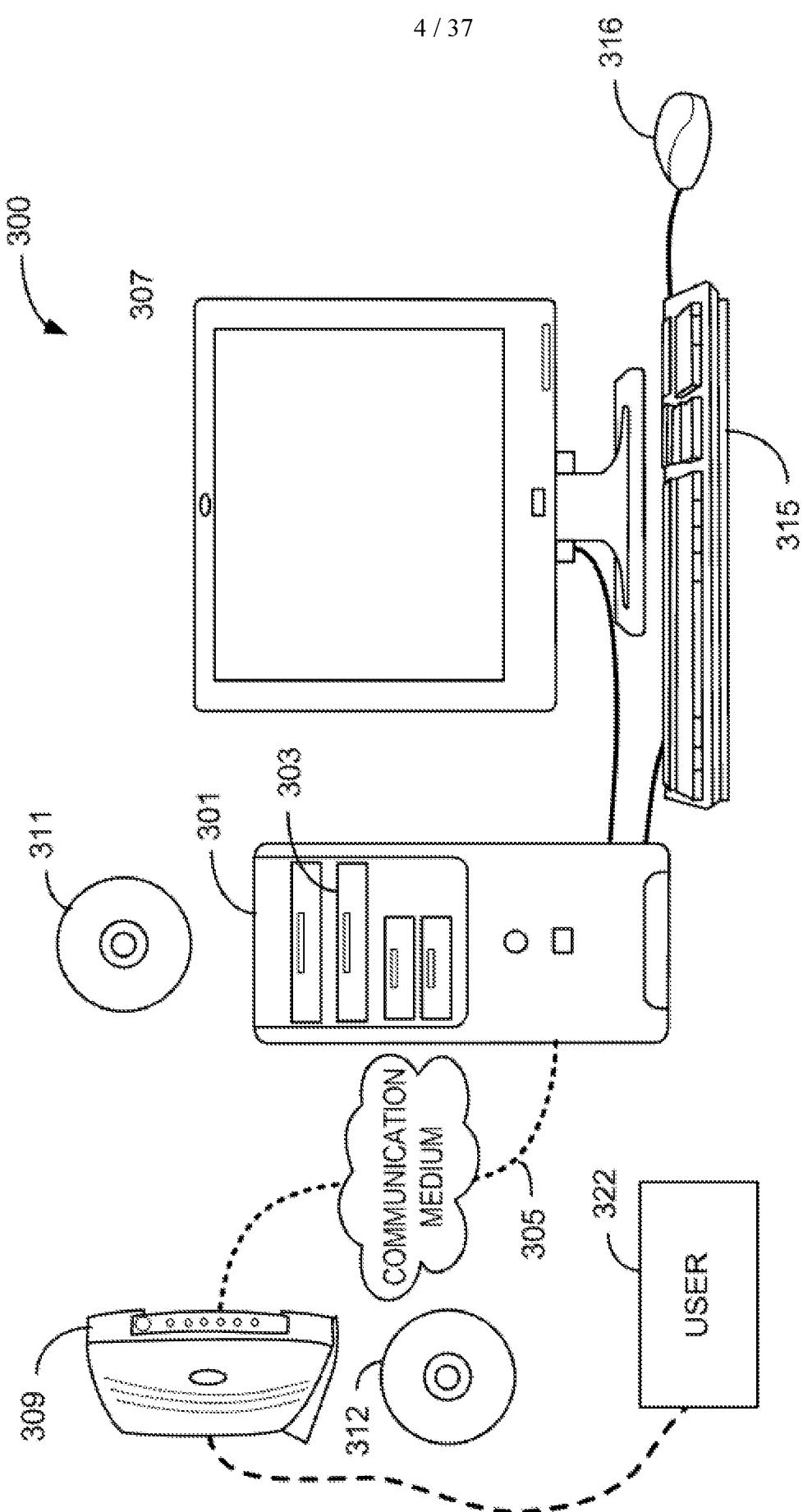


FIG. 3

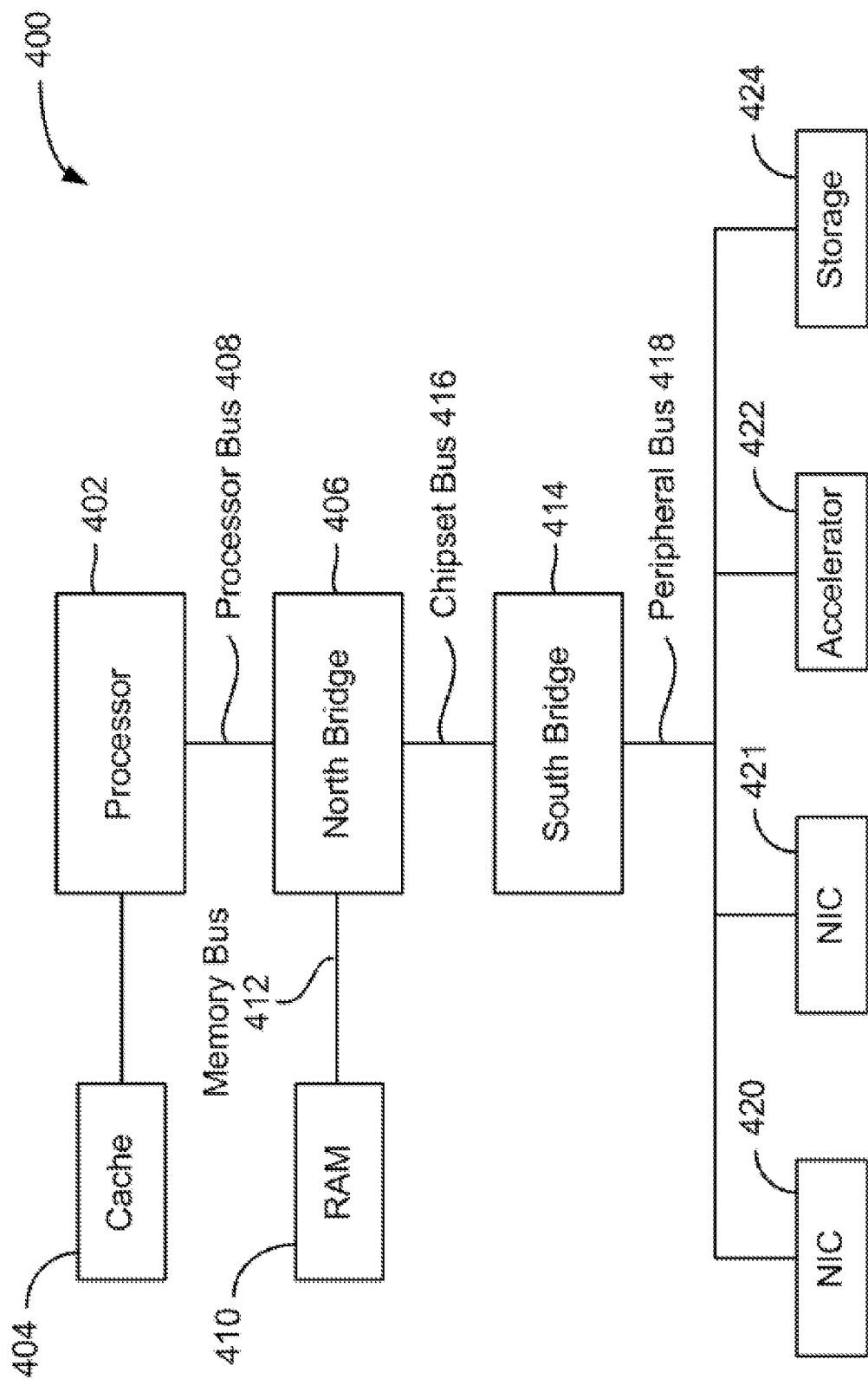


FIG. 4

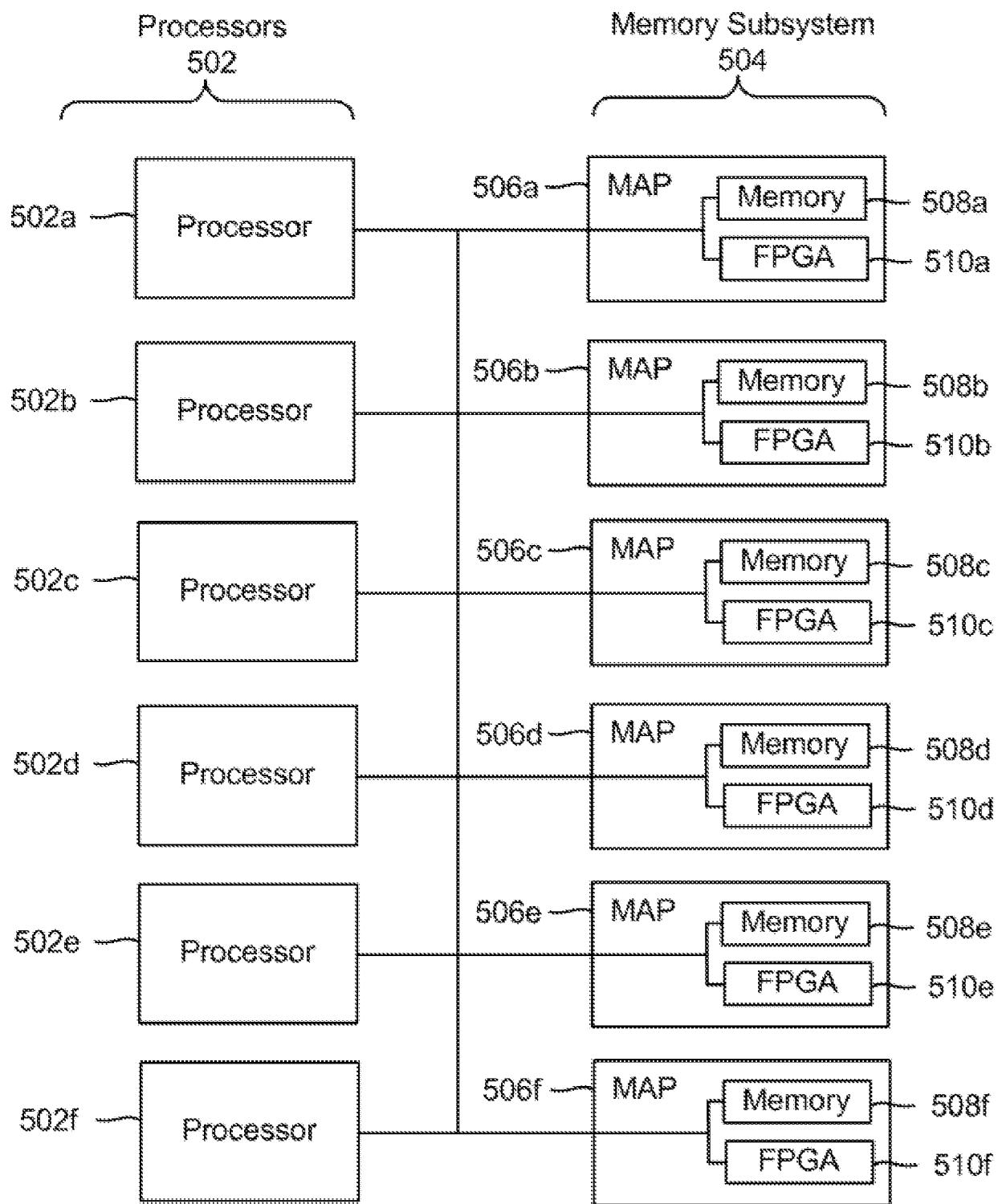


FIG. 5

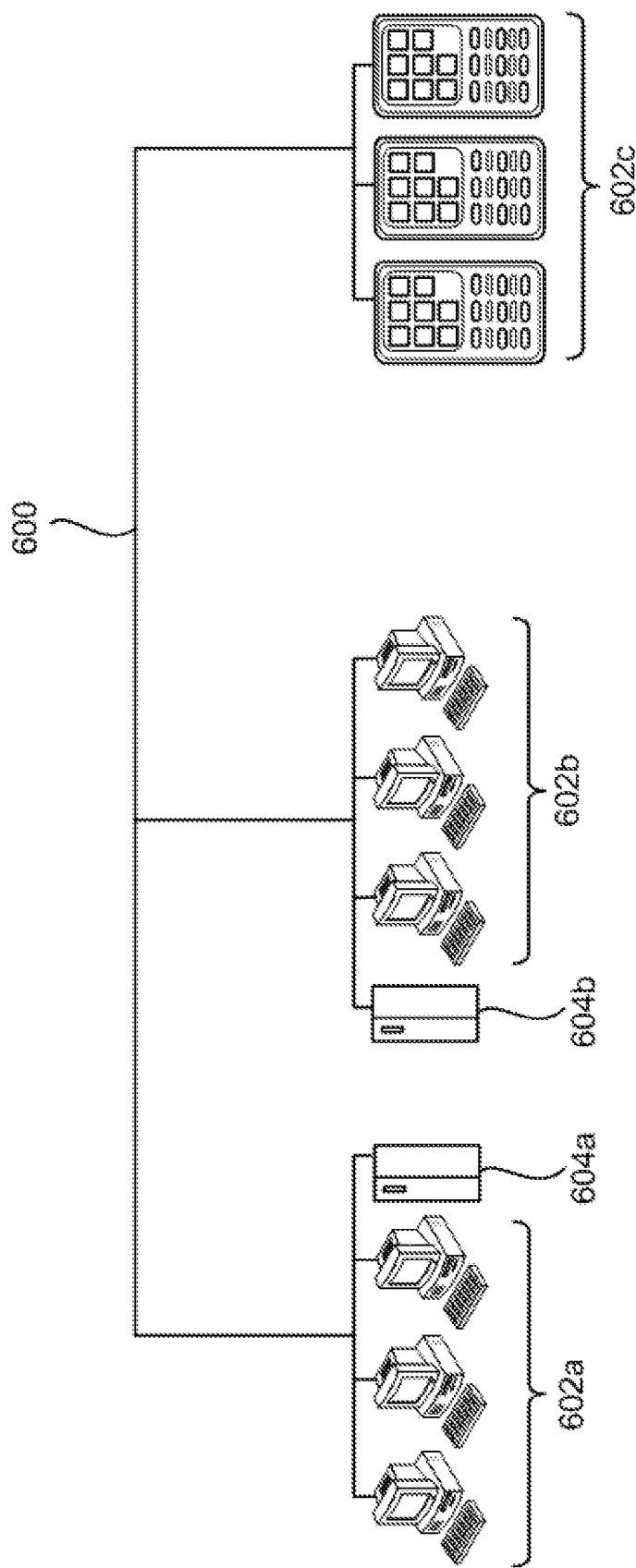


FIG. 6

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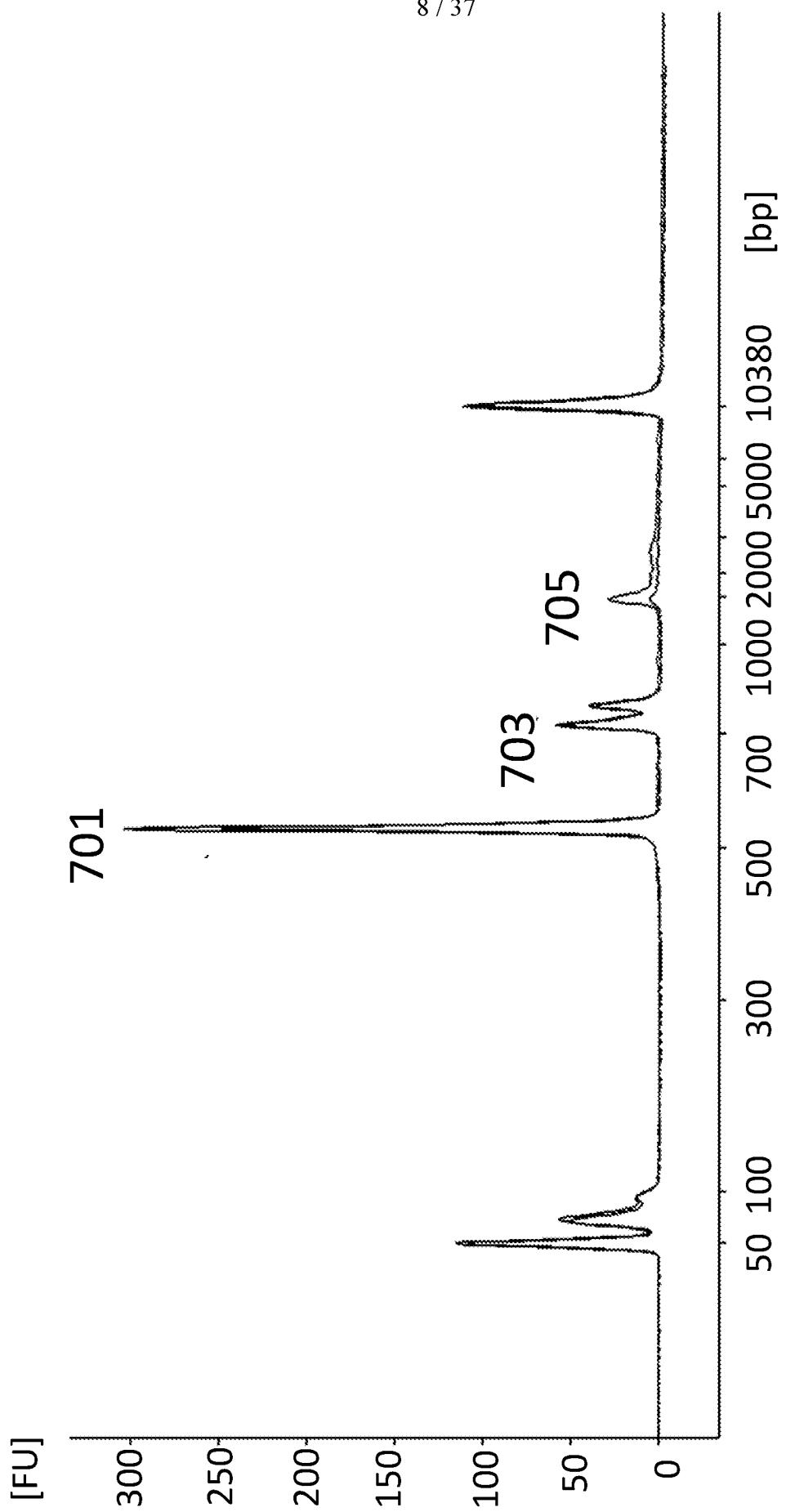


FIG. 7

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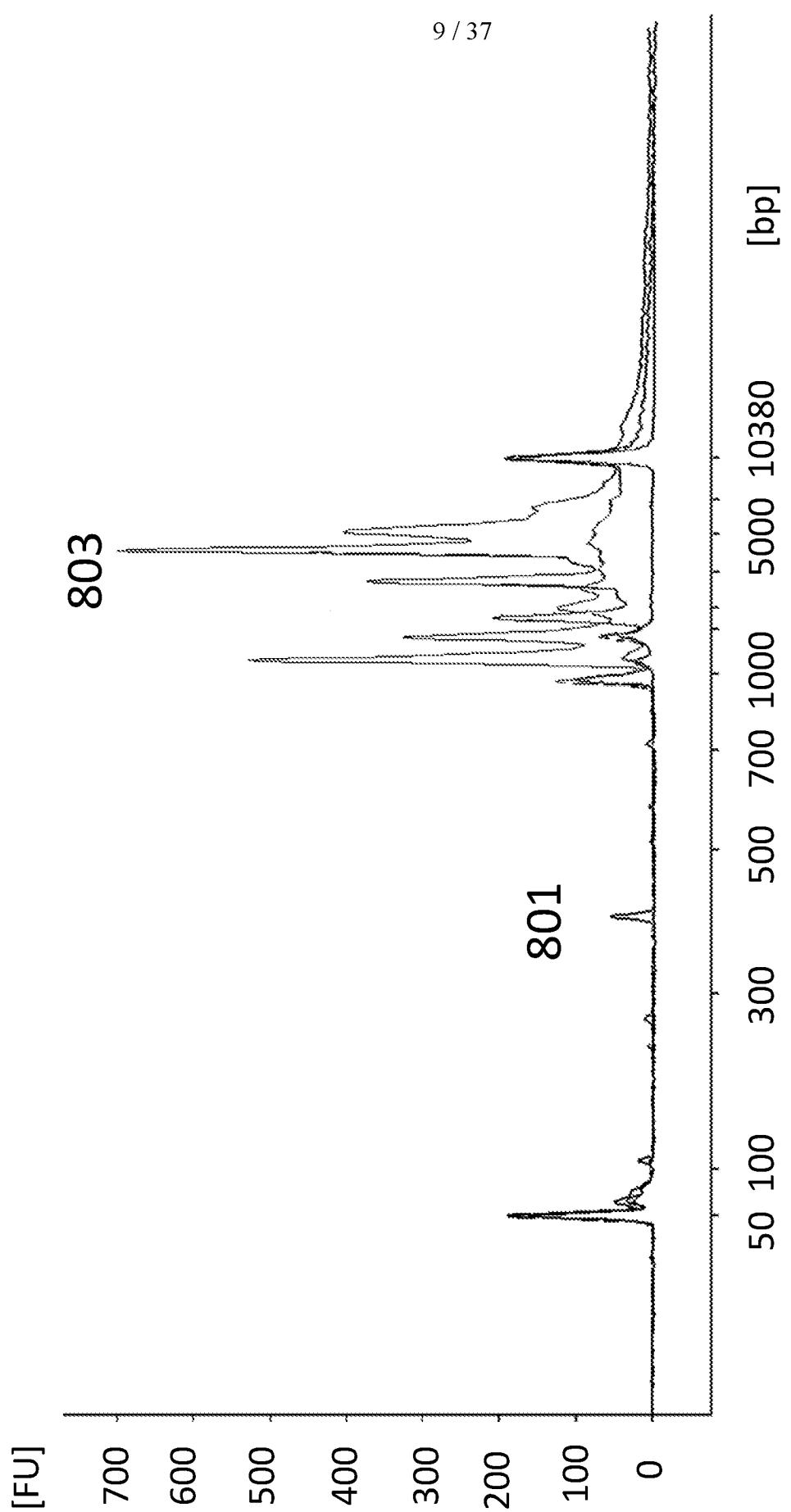


FIG. 8

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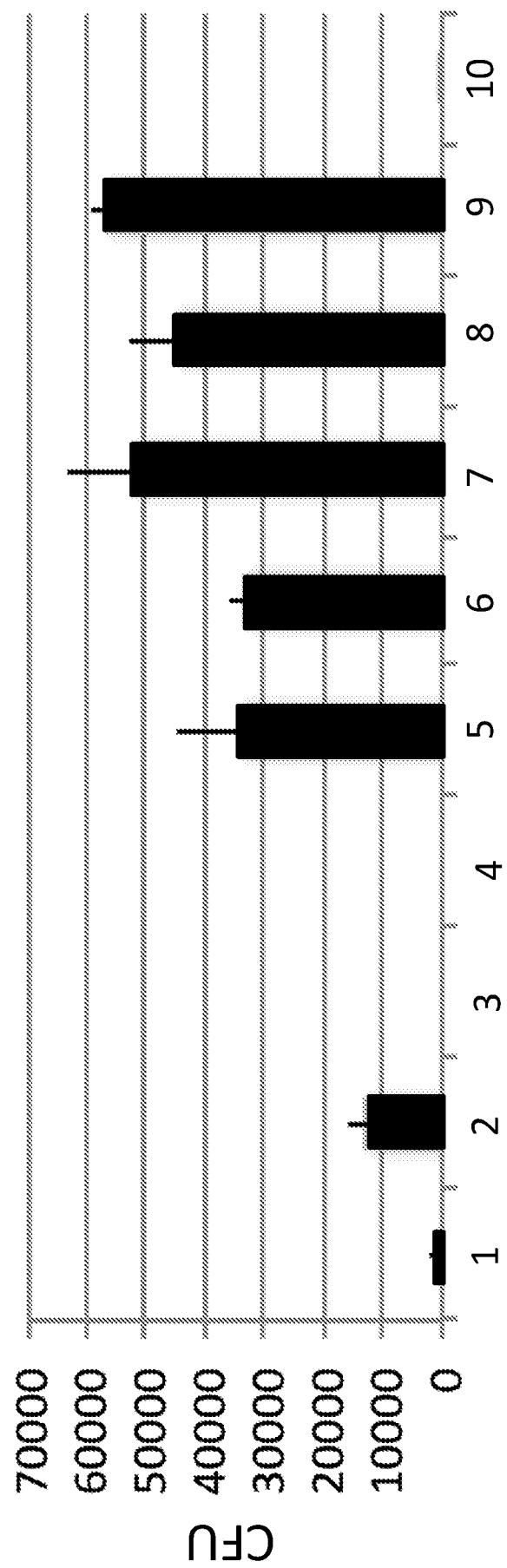


FIG. 9

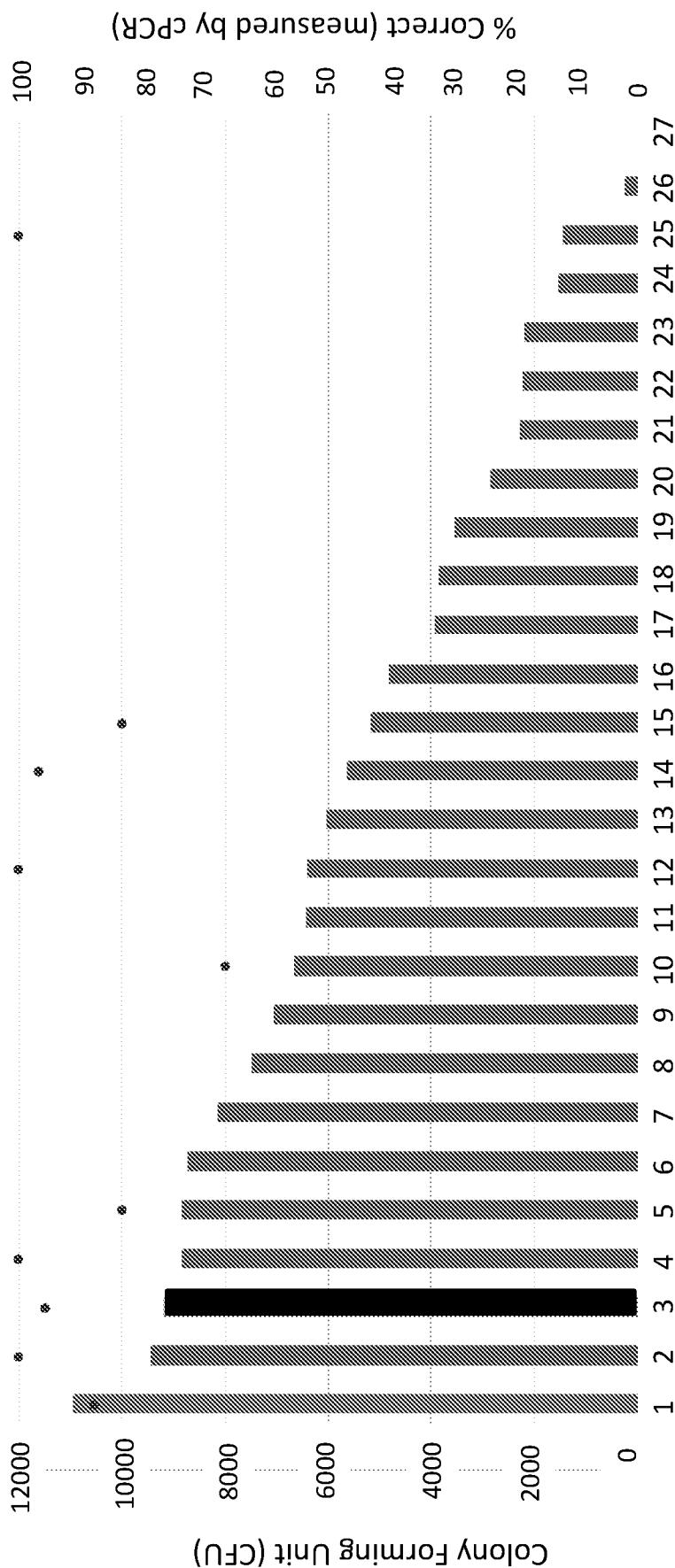


FIG. 10

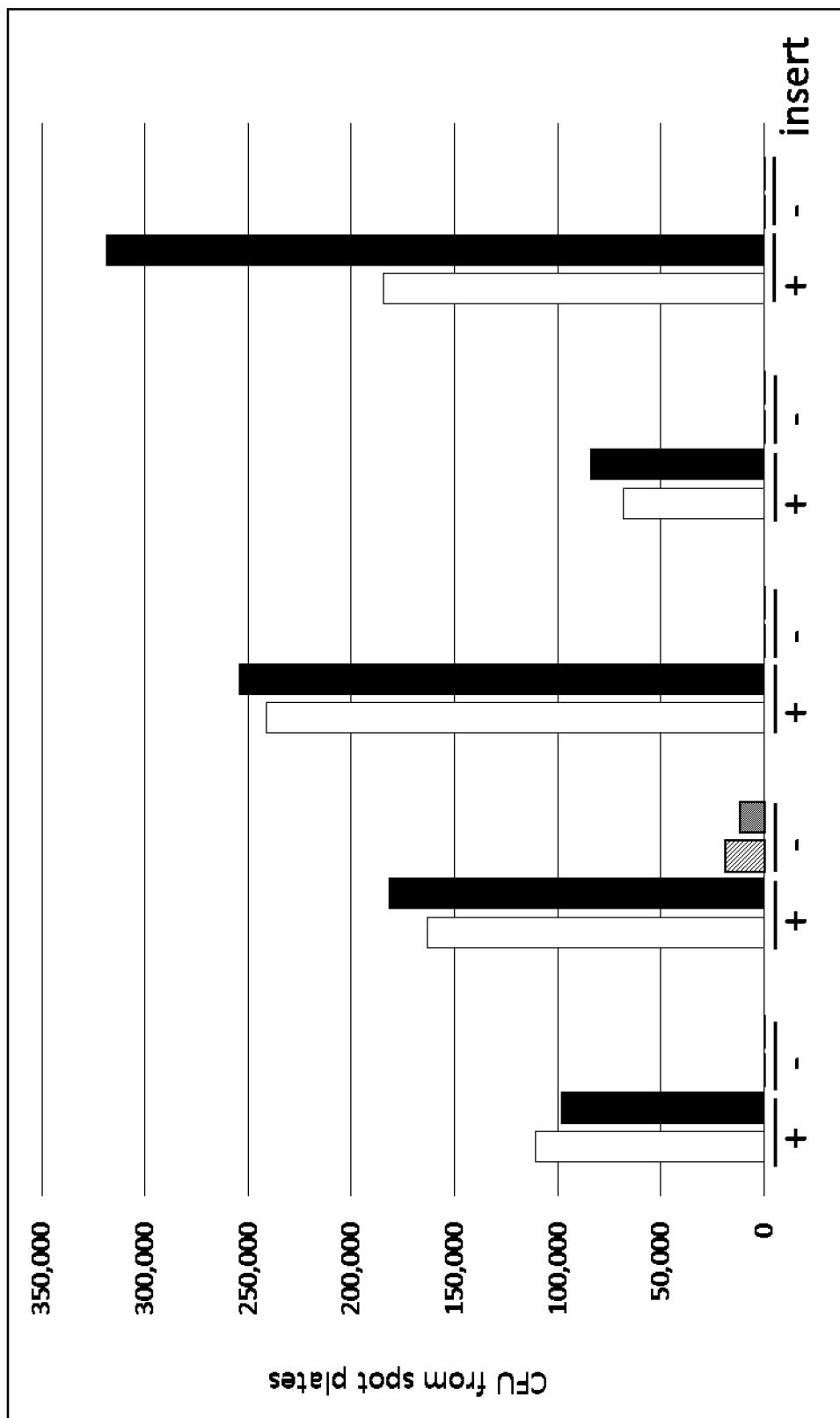


FIG. 11

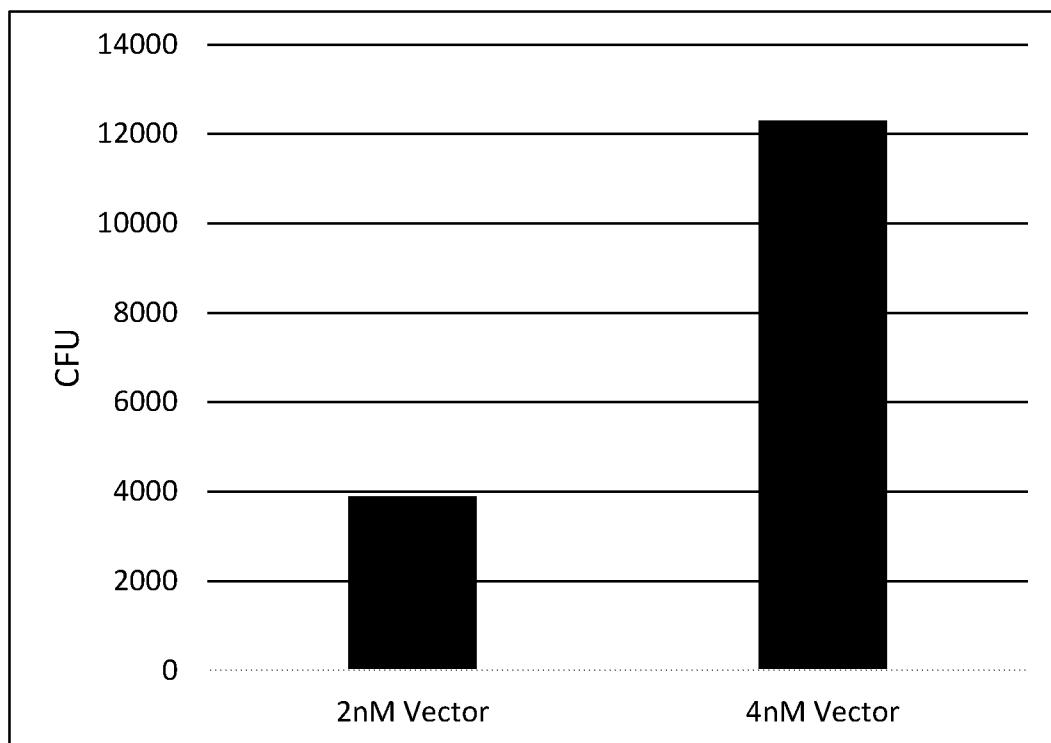


FIG. 12

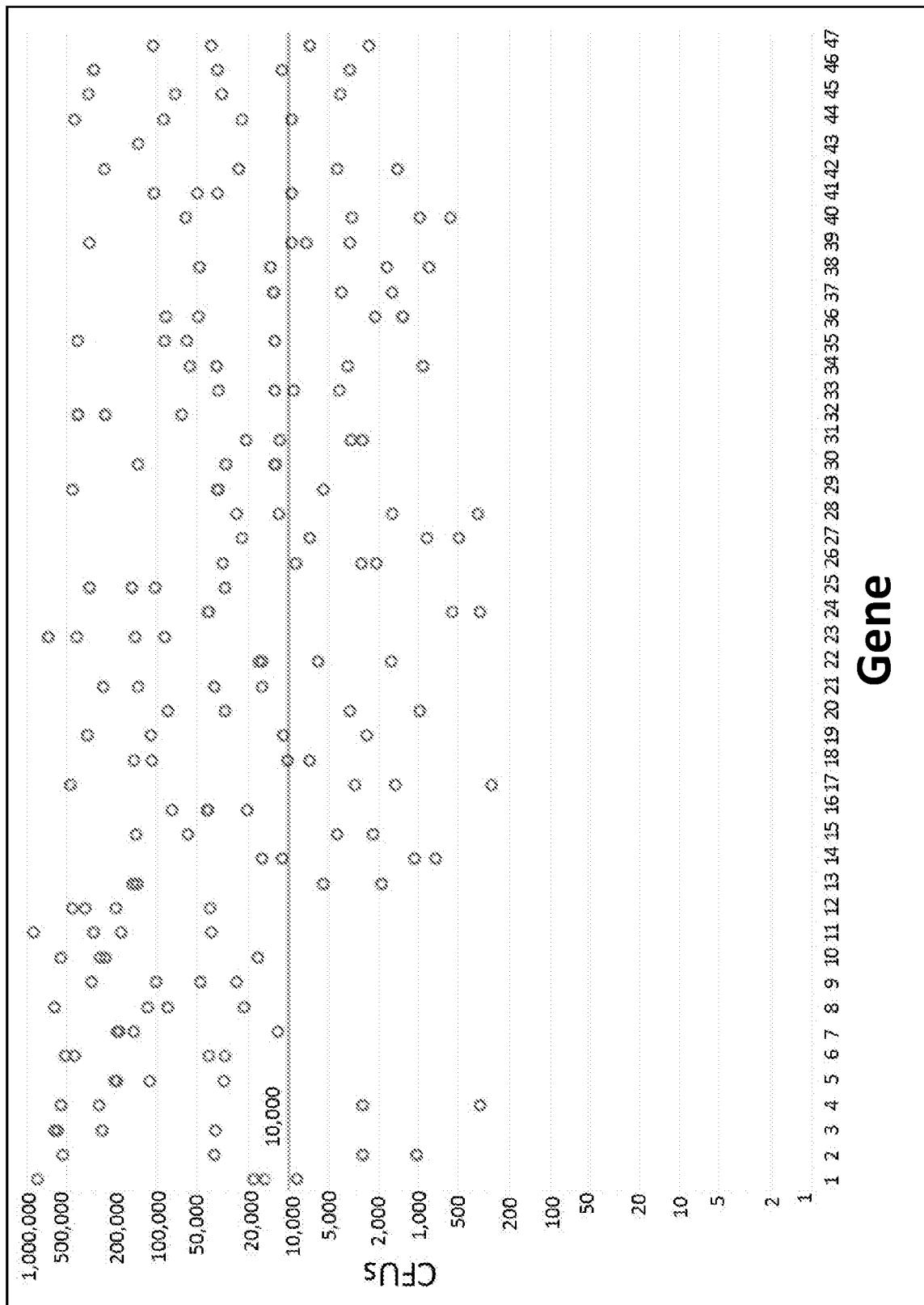


FIG. 13

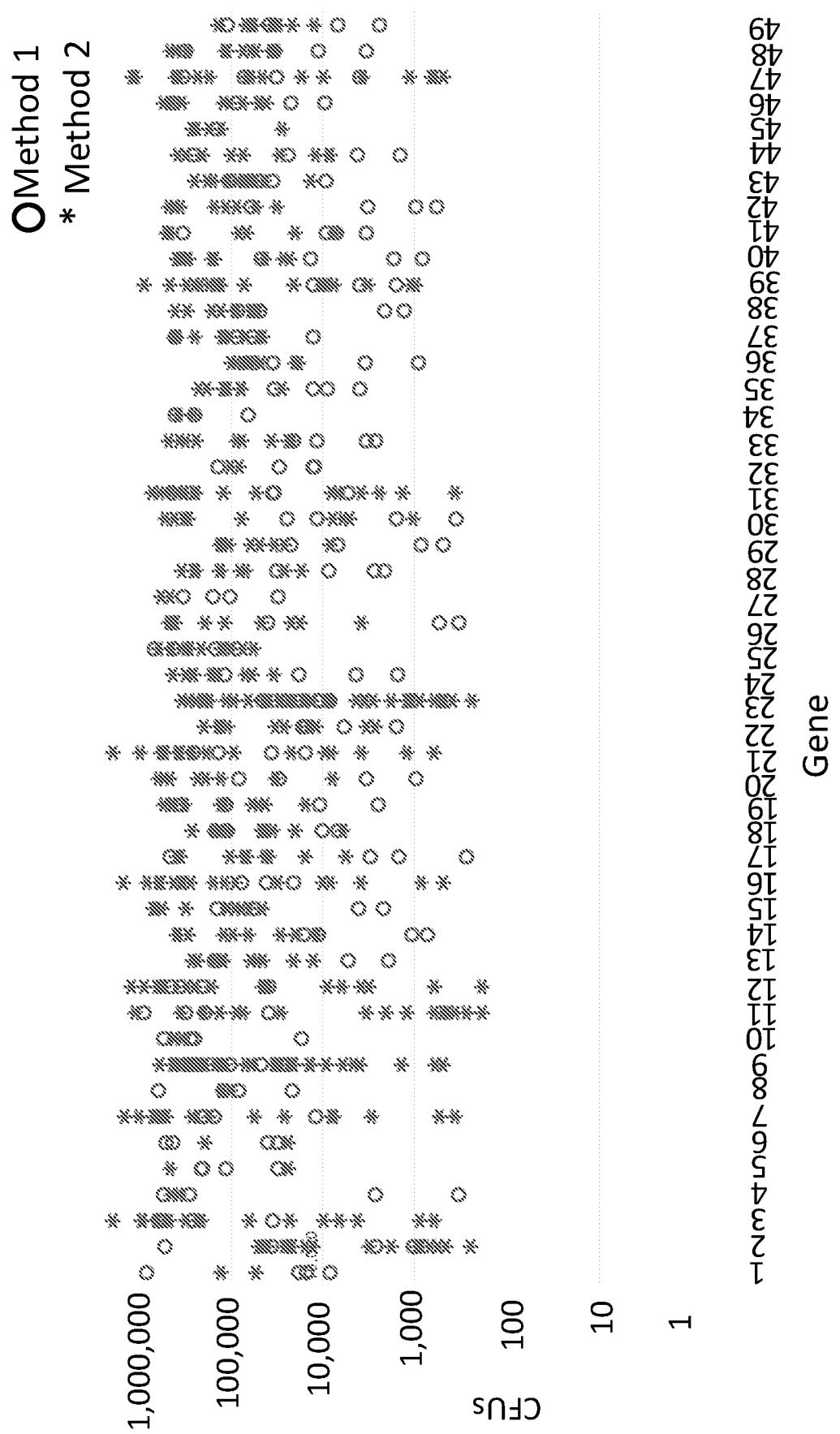


FIG. 14A

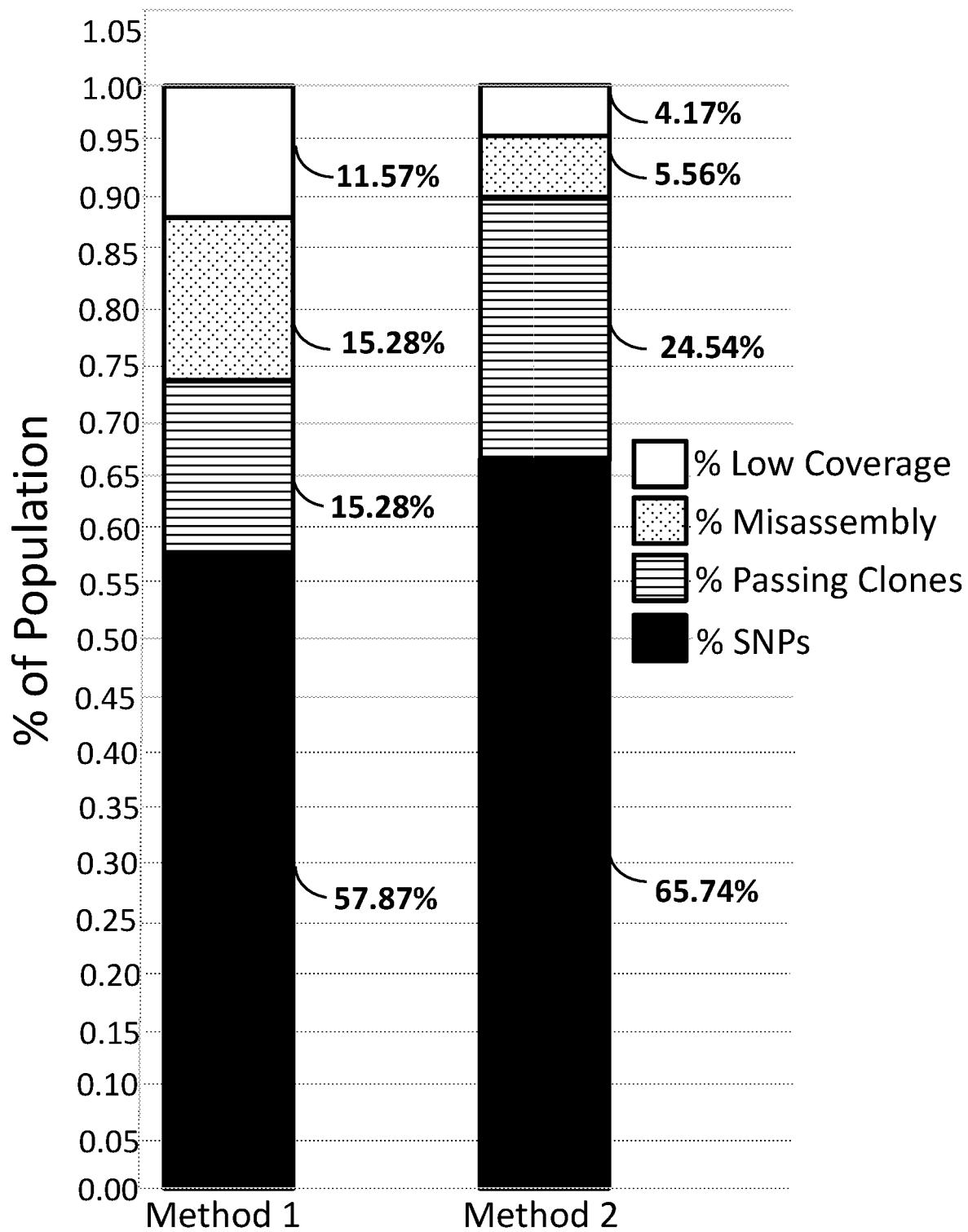


FIG. 14B

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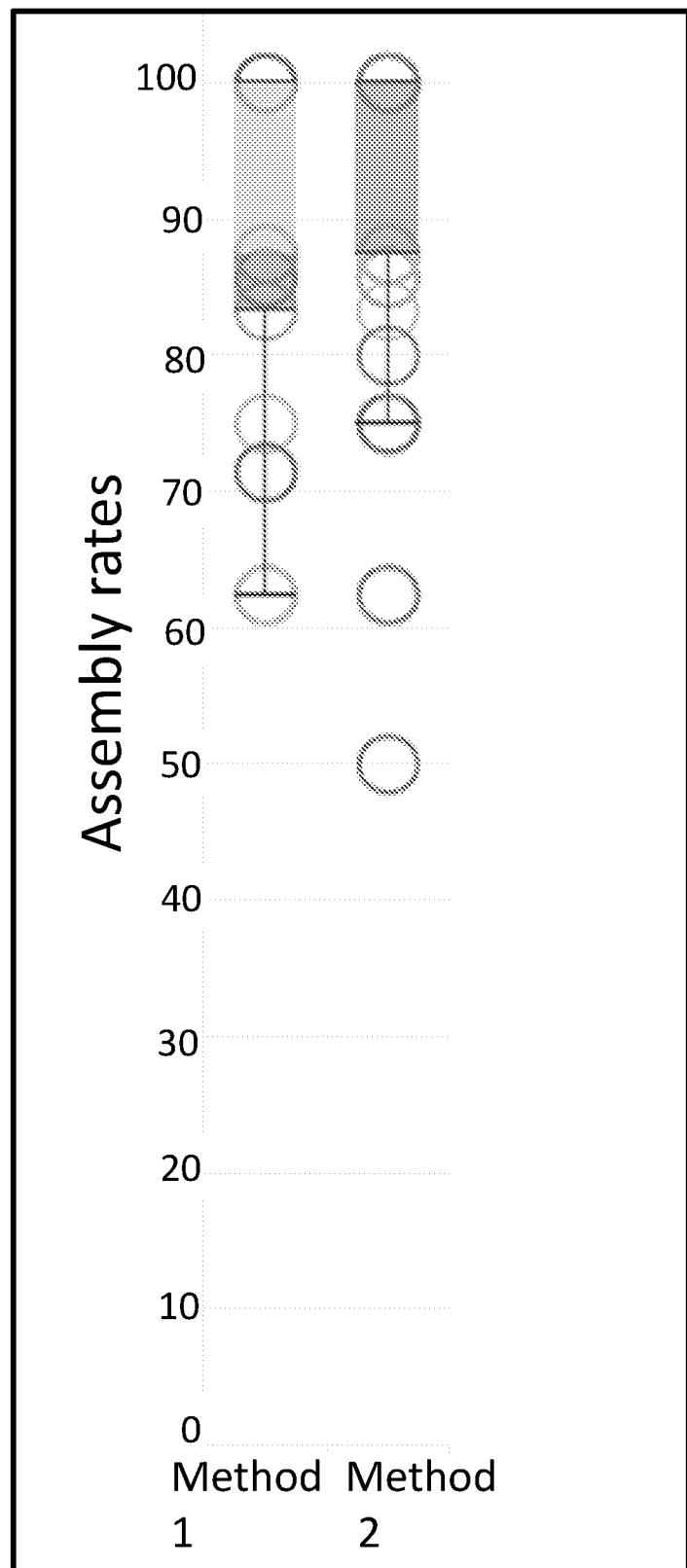


FIG. 14C

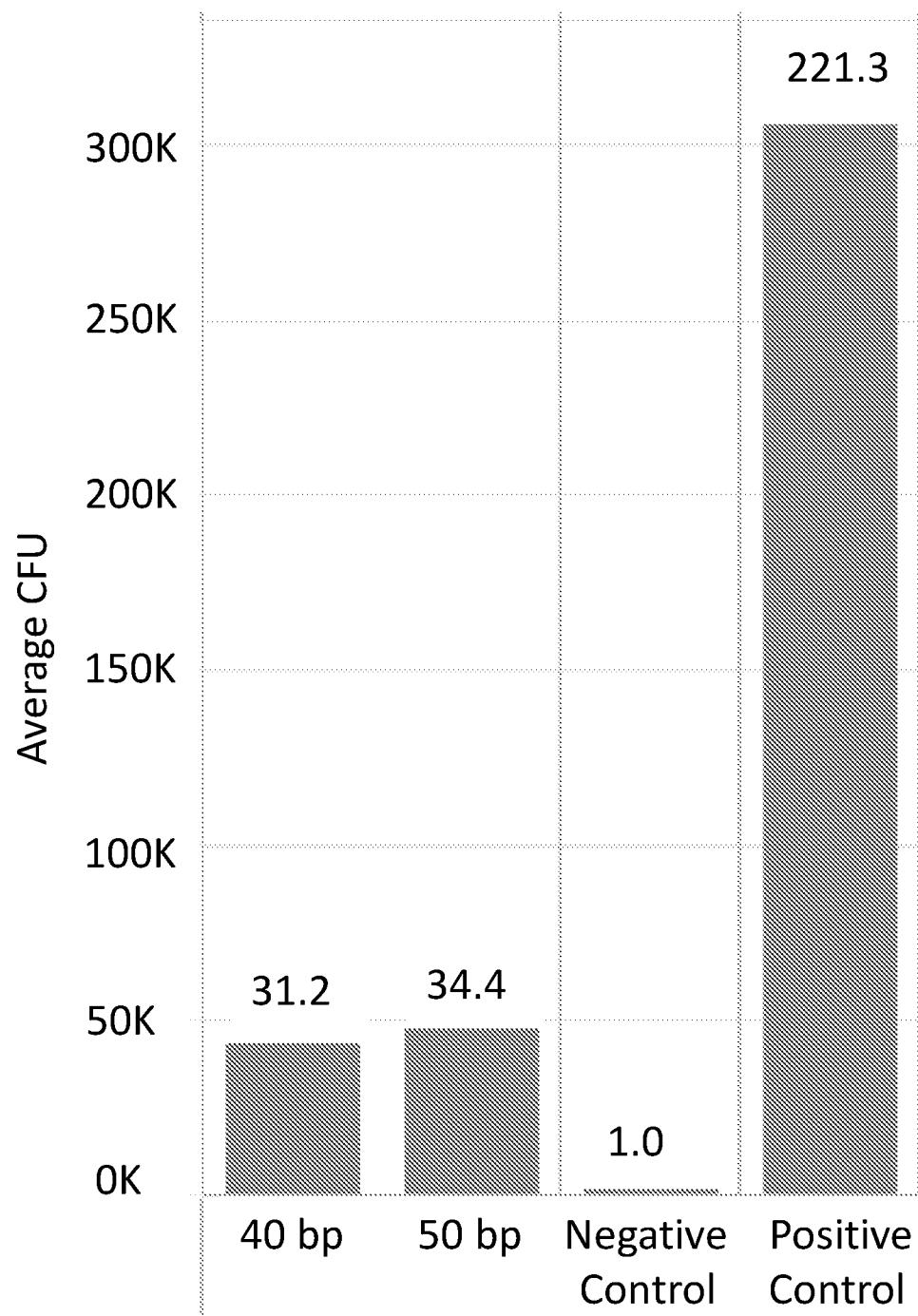


FIG. 15A

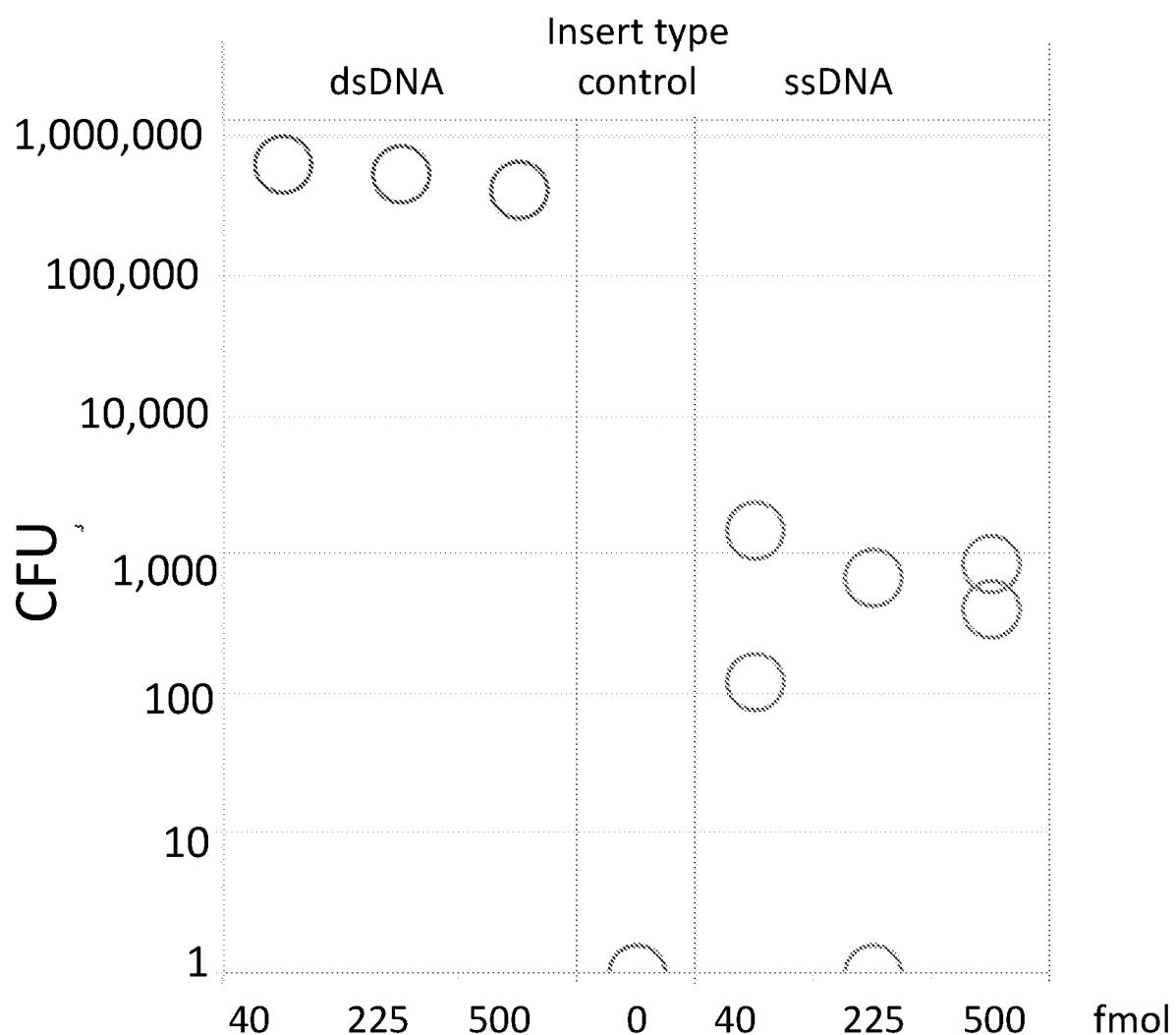


FIG. 15B

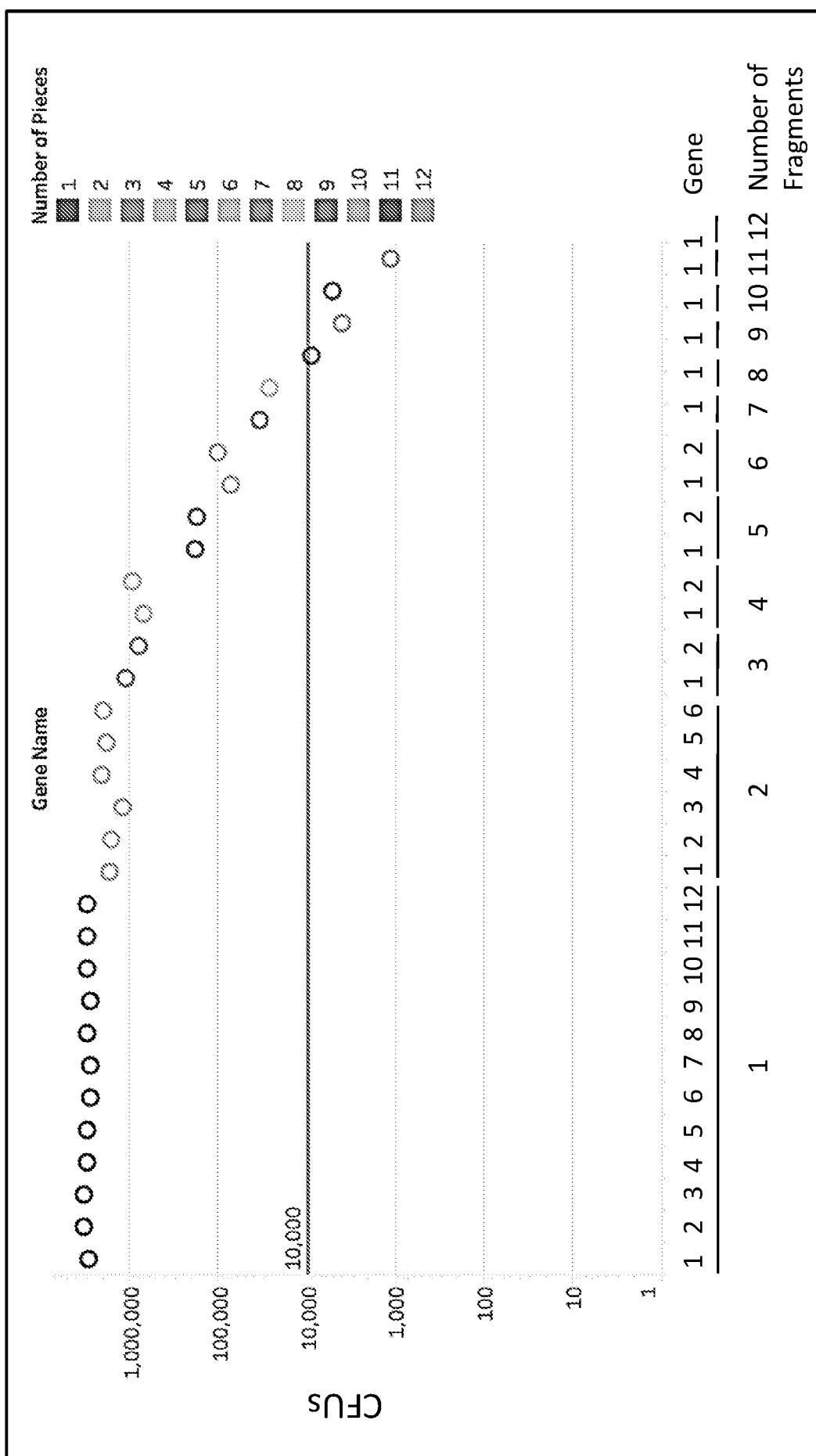


FIG. 16A

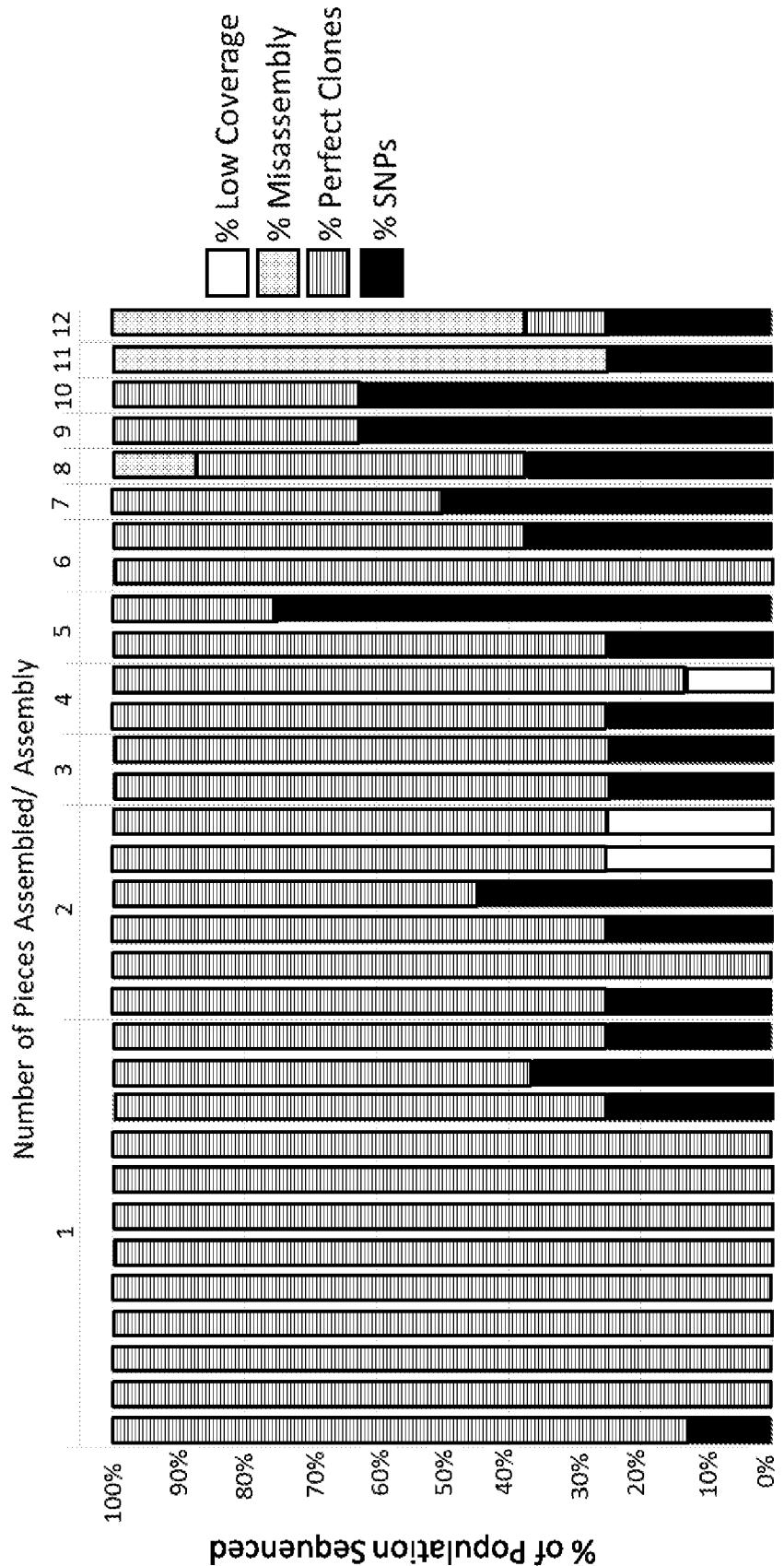


FIG. 16B

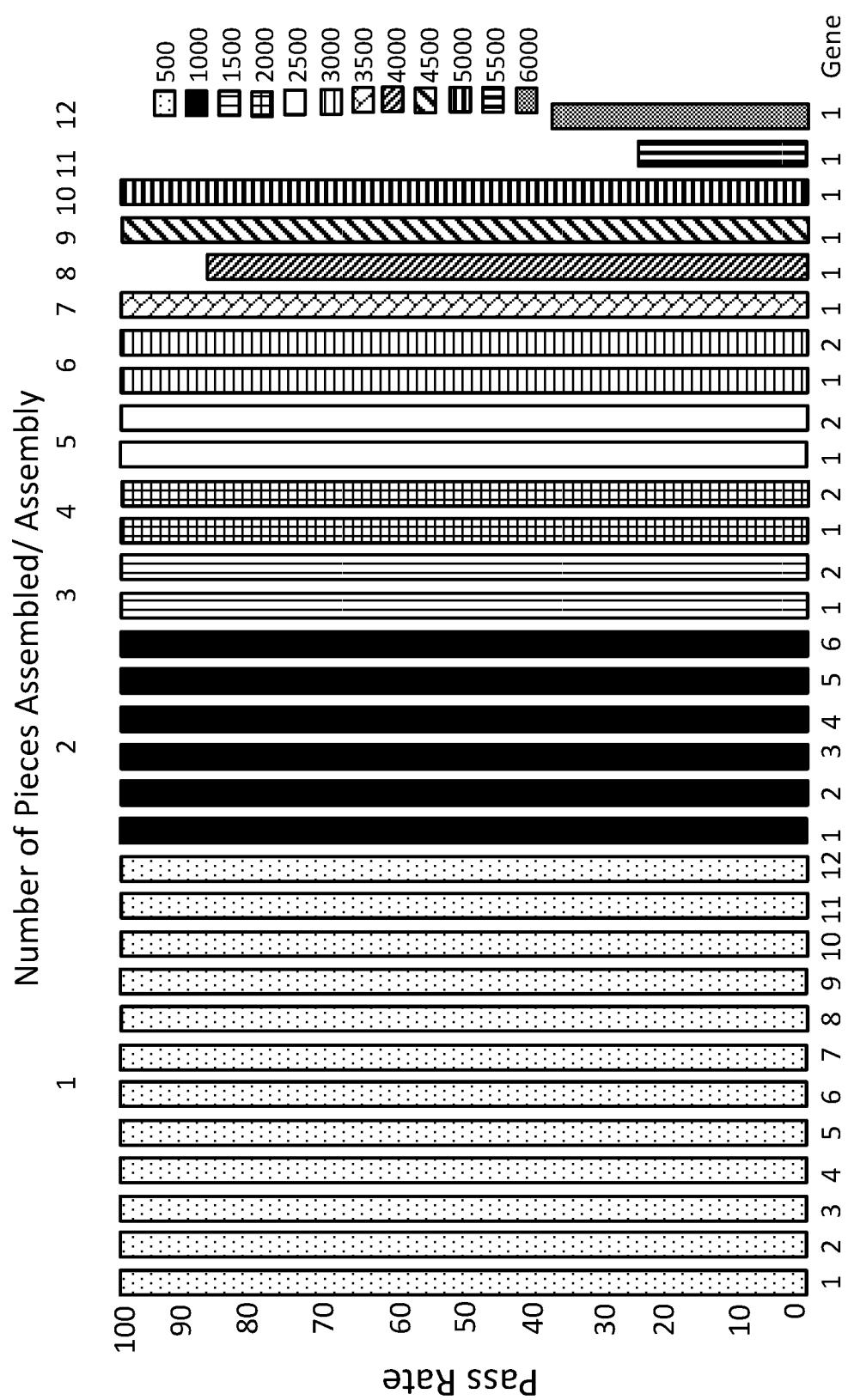


FIG. 16C

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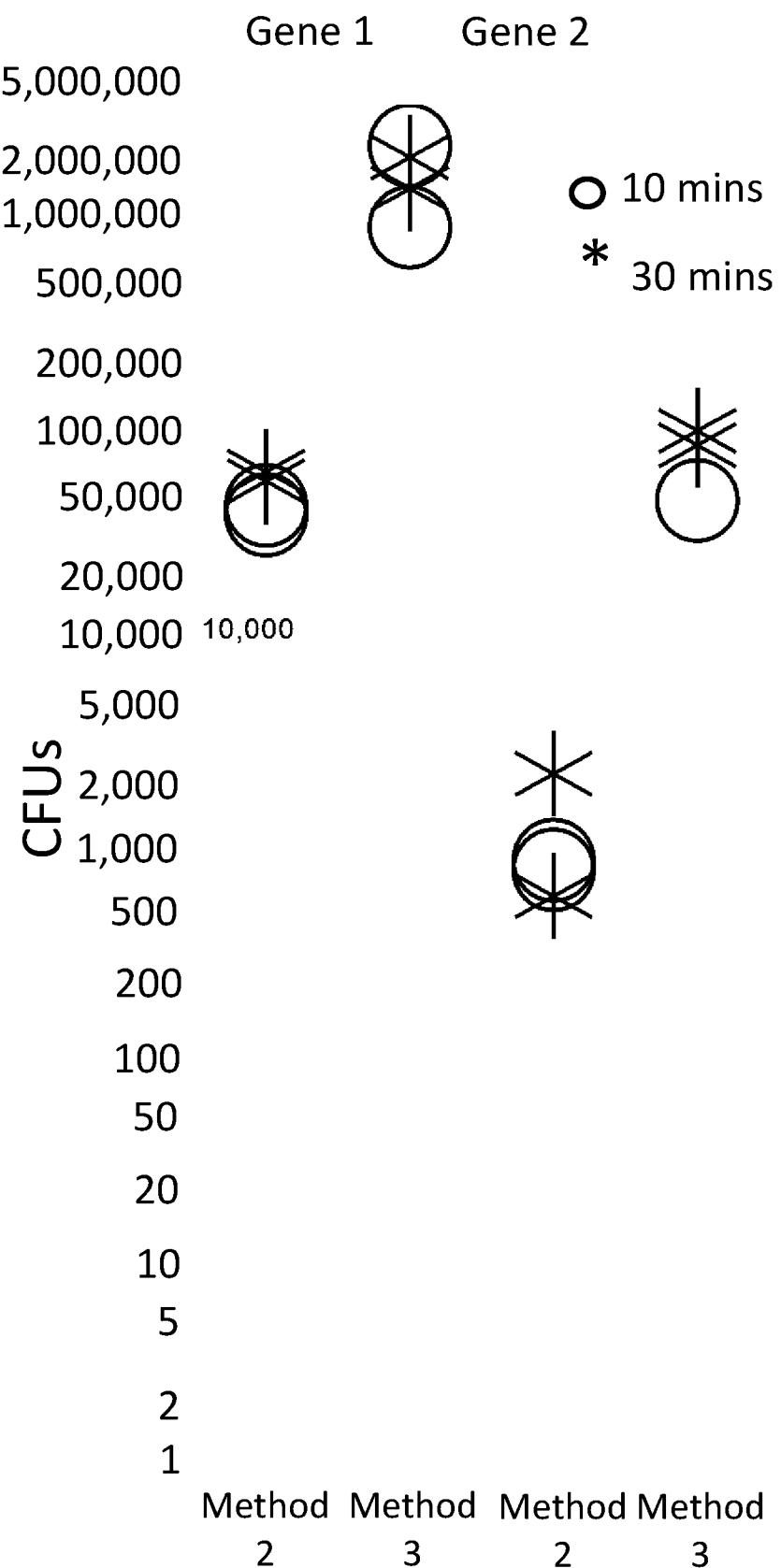


FIG. 17

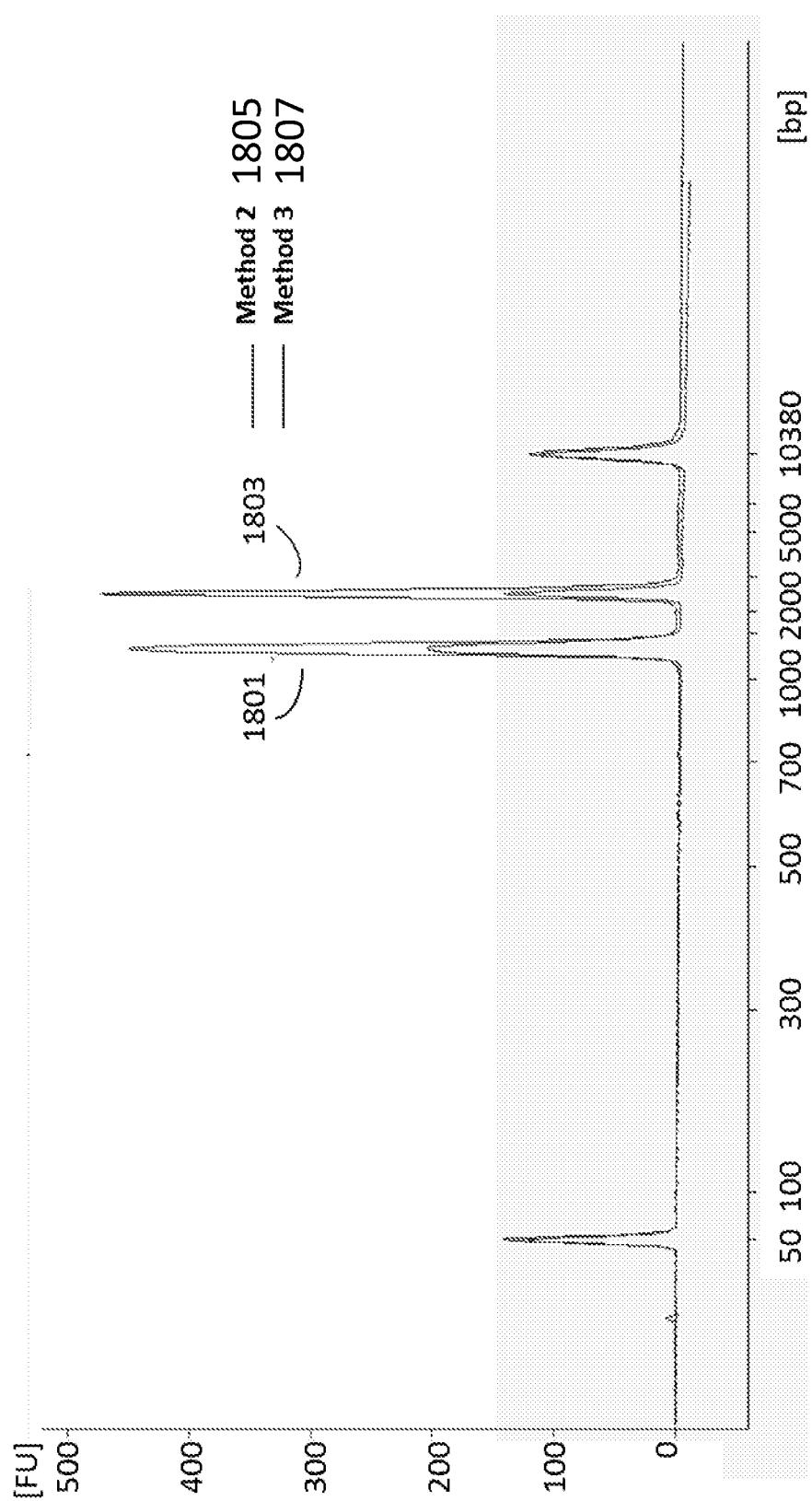


FIG. 18A

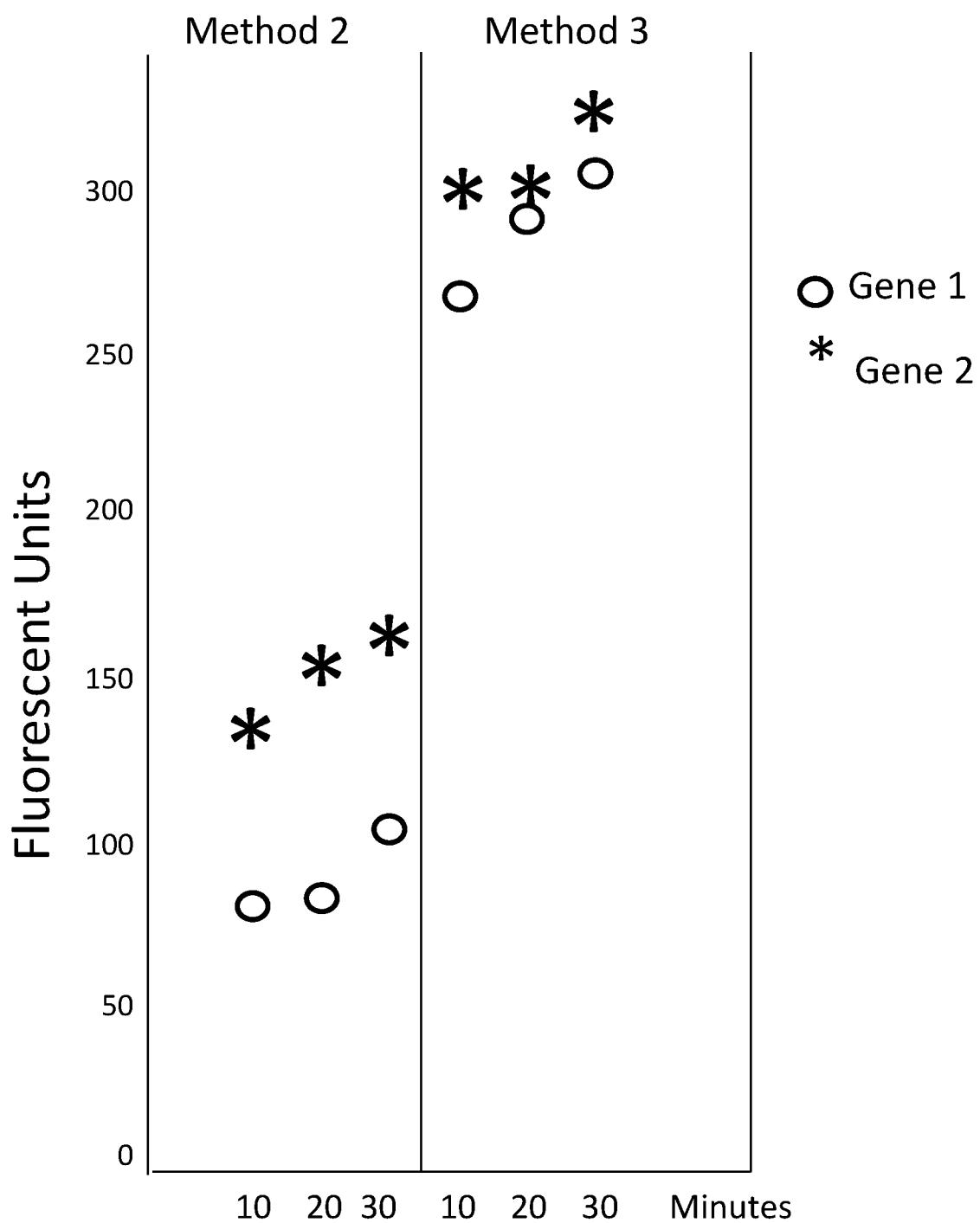


FIG. 18B

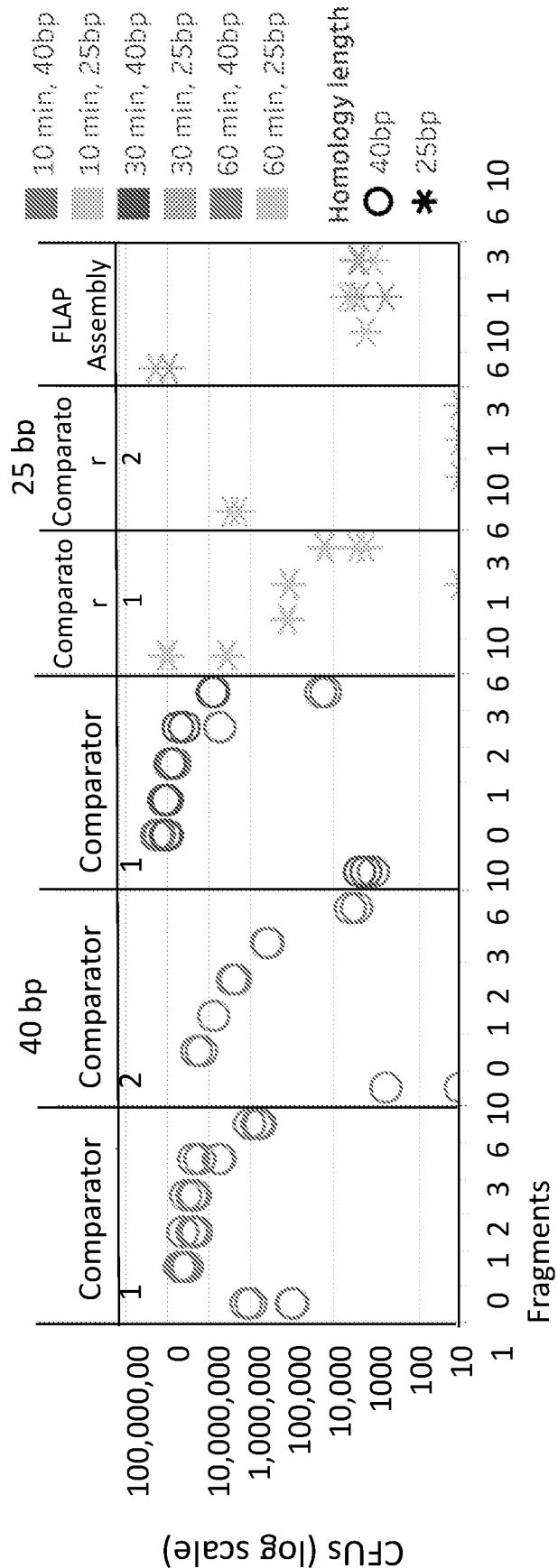


FIG. 19A

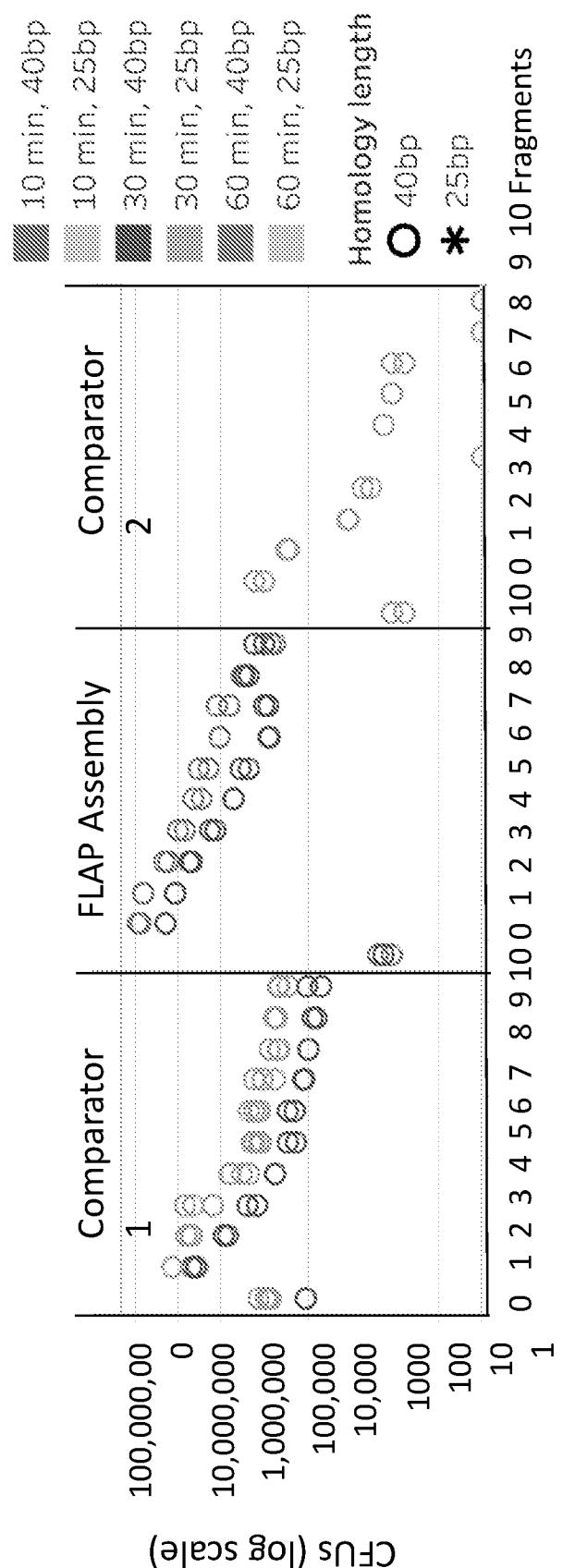


FIG. 19B

## Adaptor off SNPs

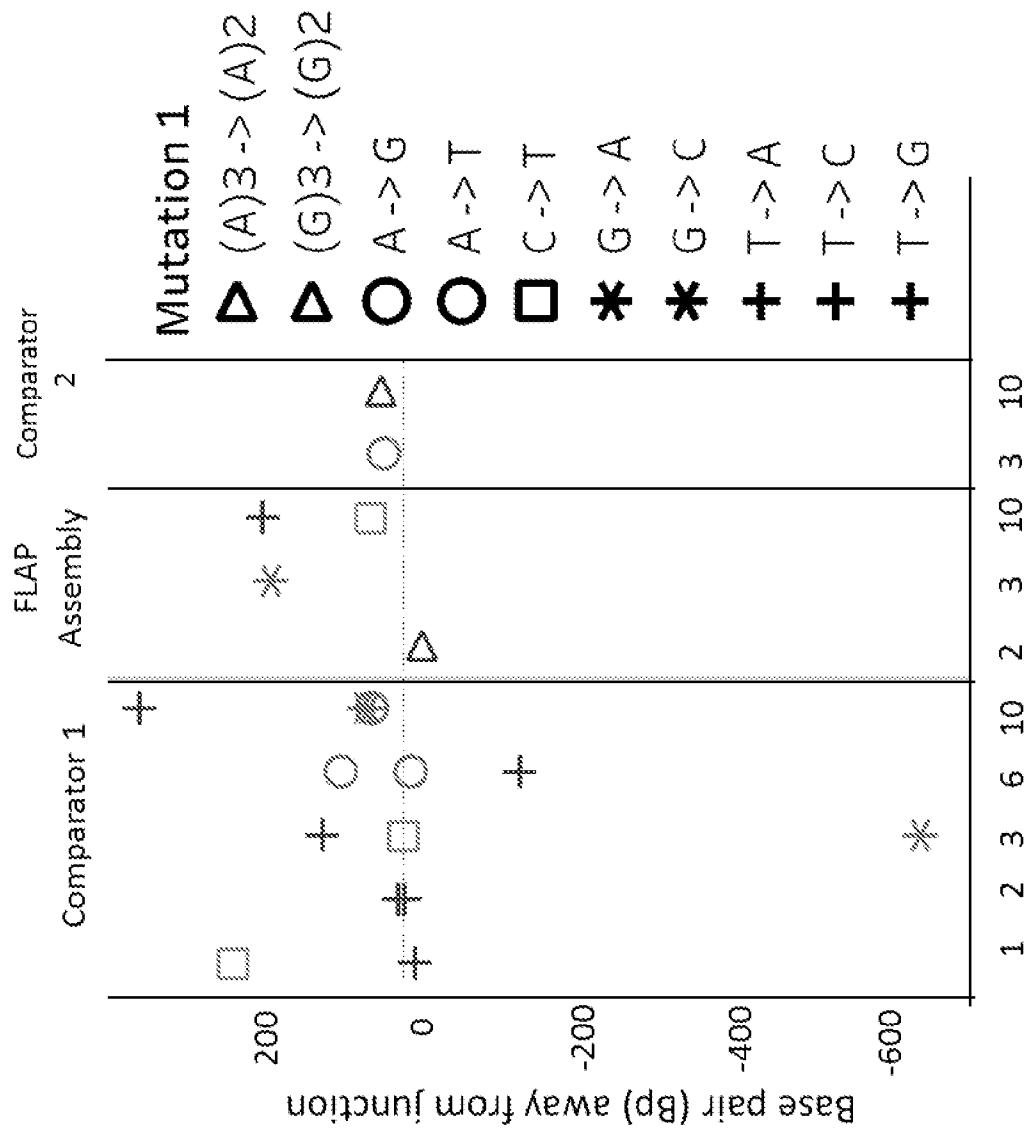


FIG. 20A

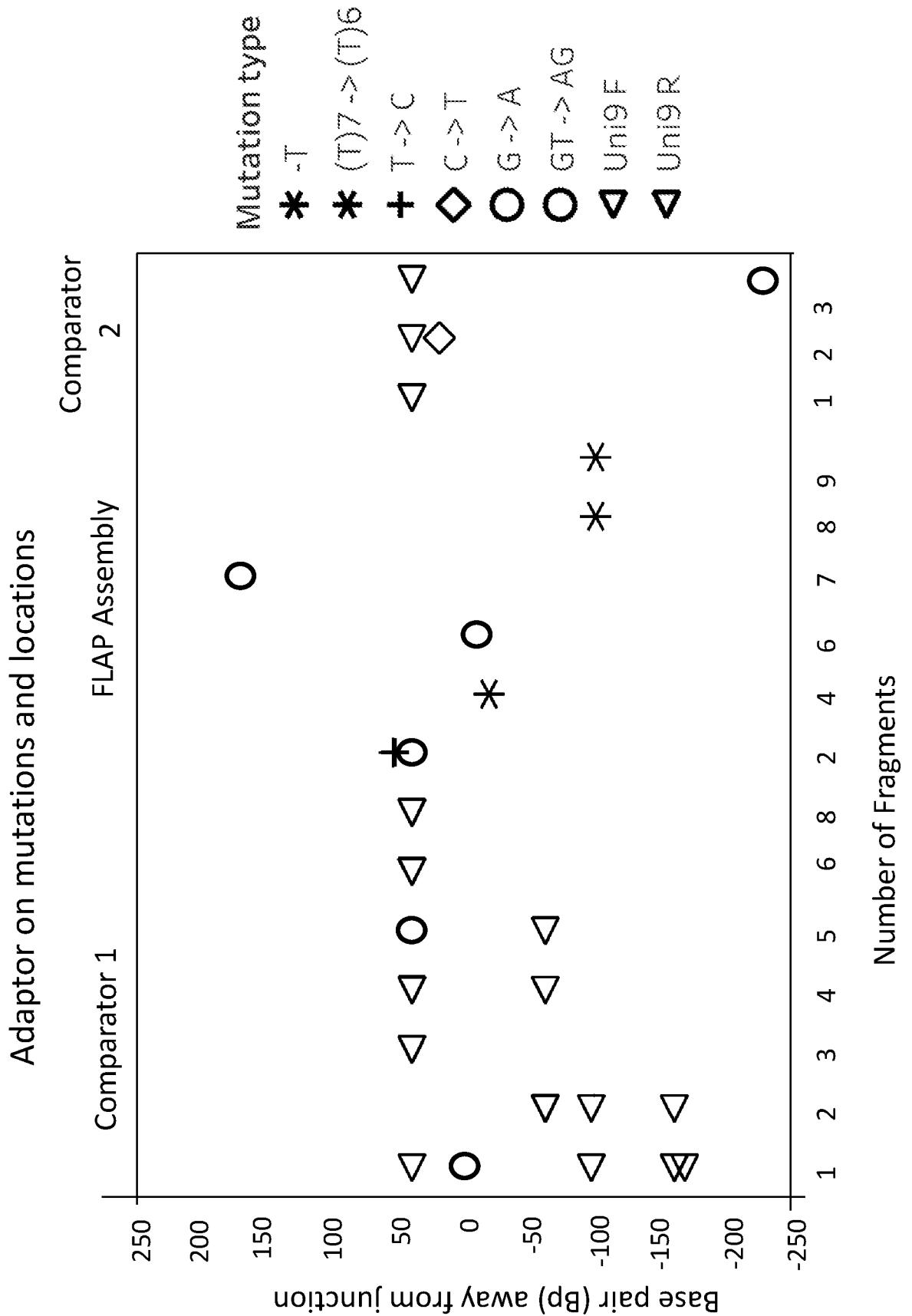


FIG. 20B

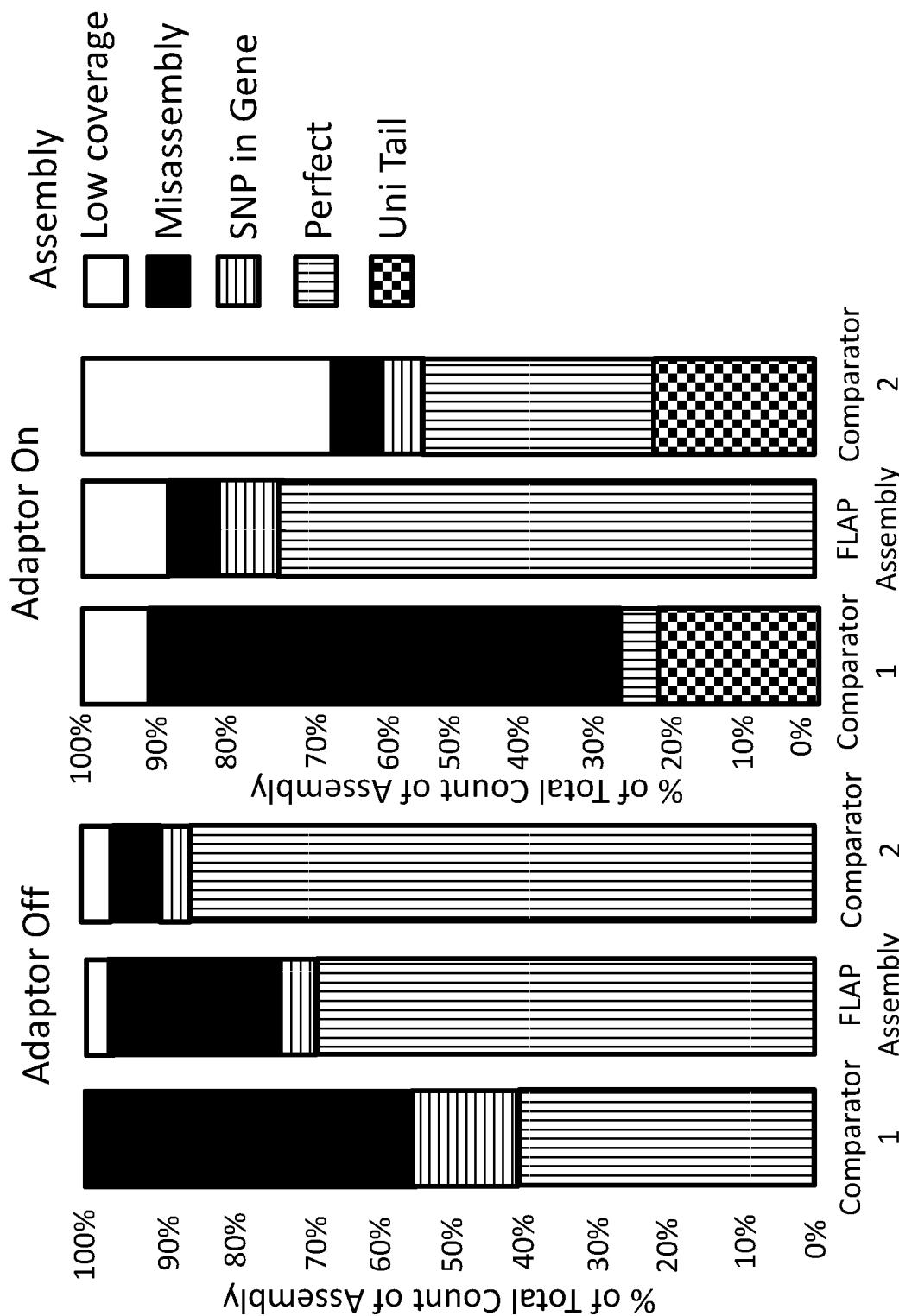


FIG. 20C

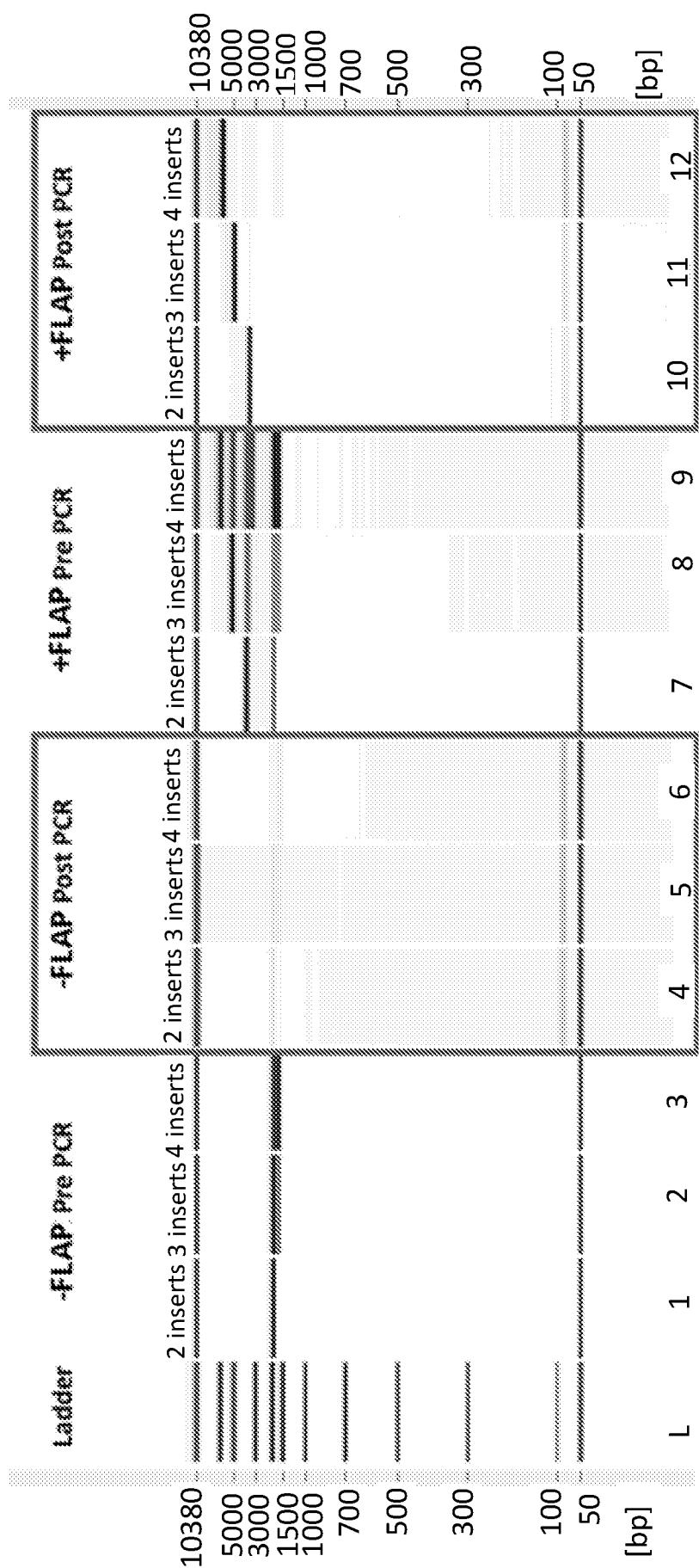
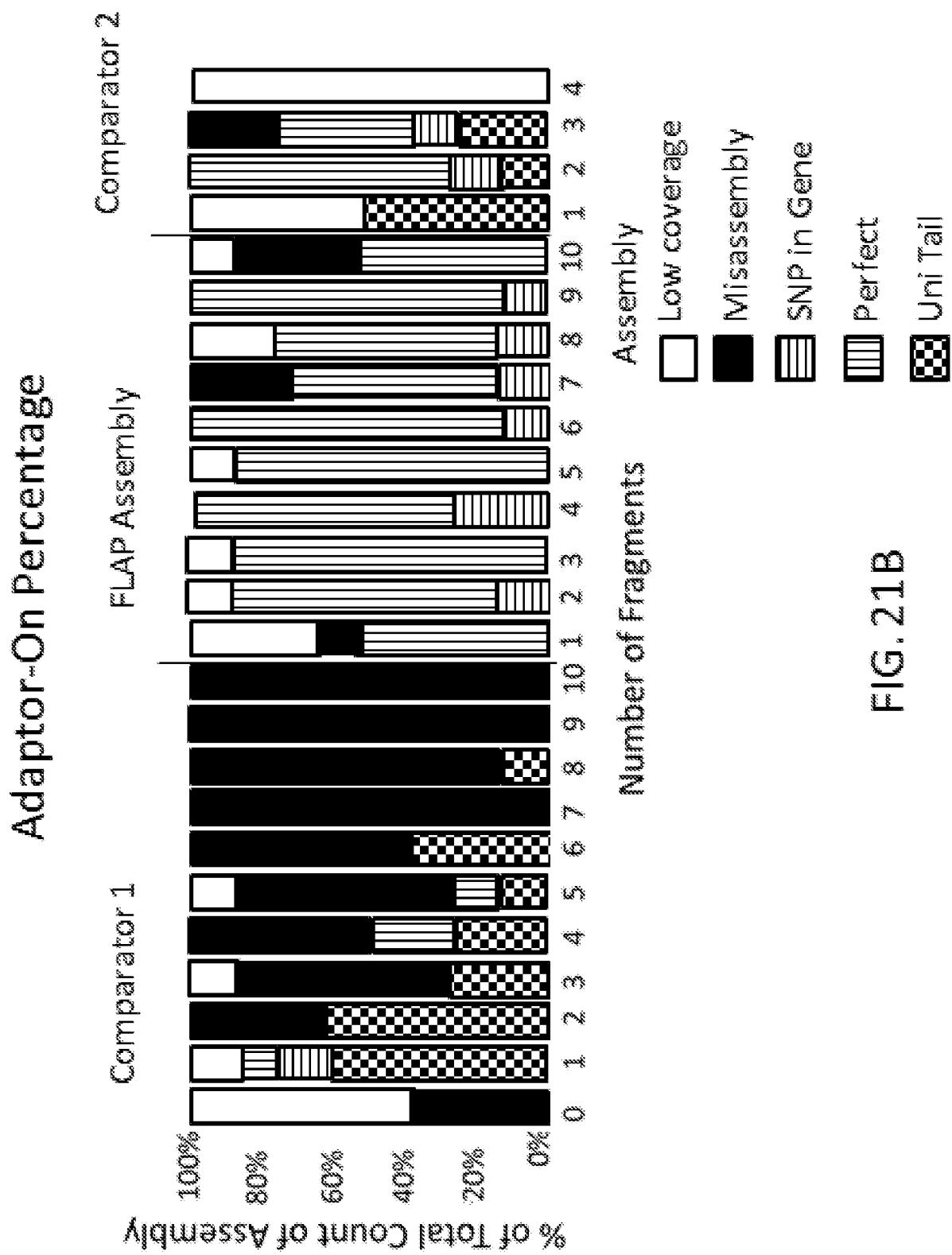


FIG. 21A



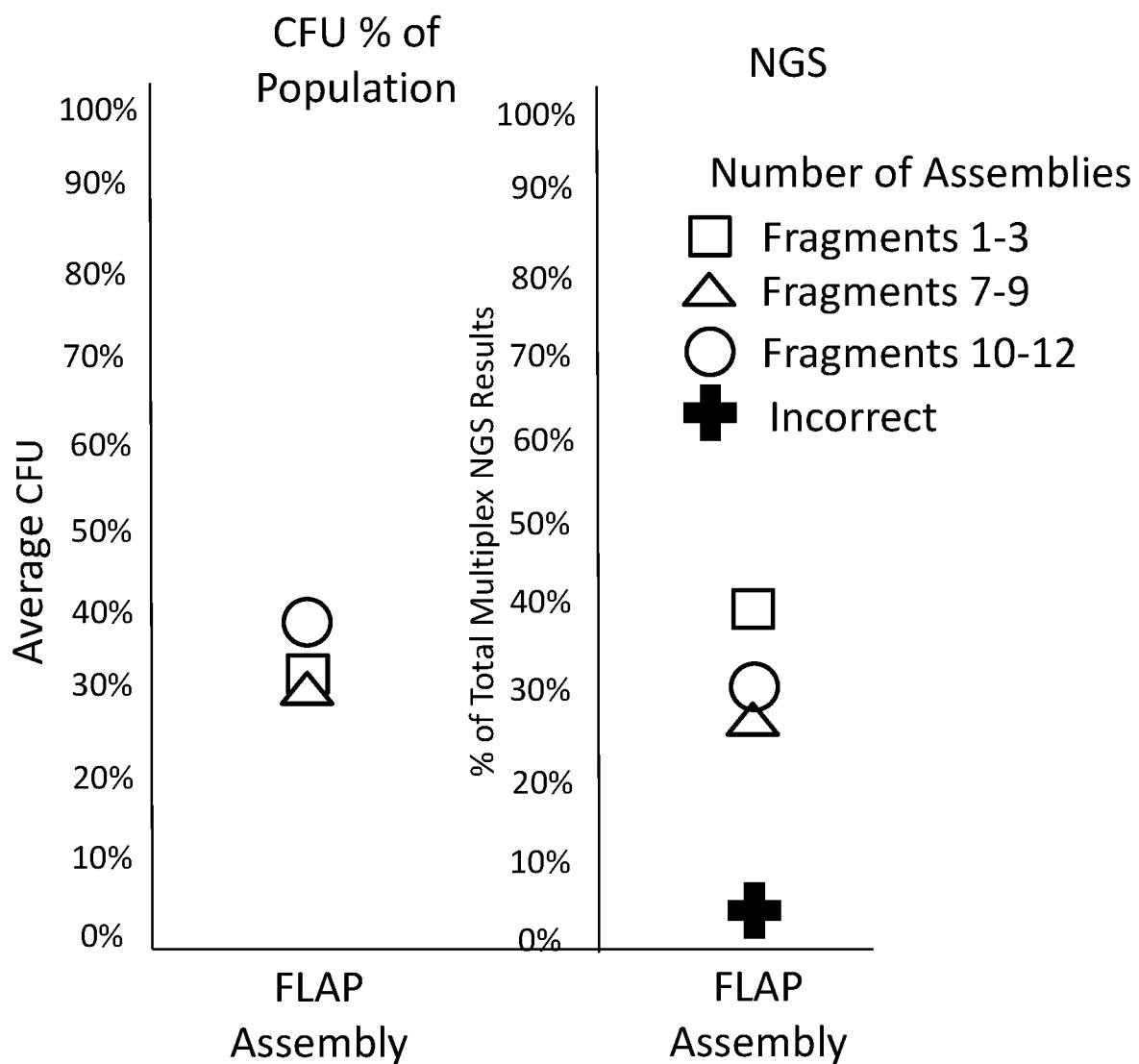


FIG. 21C

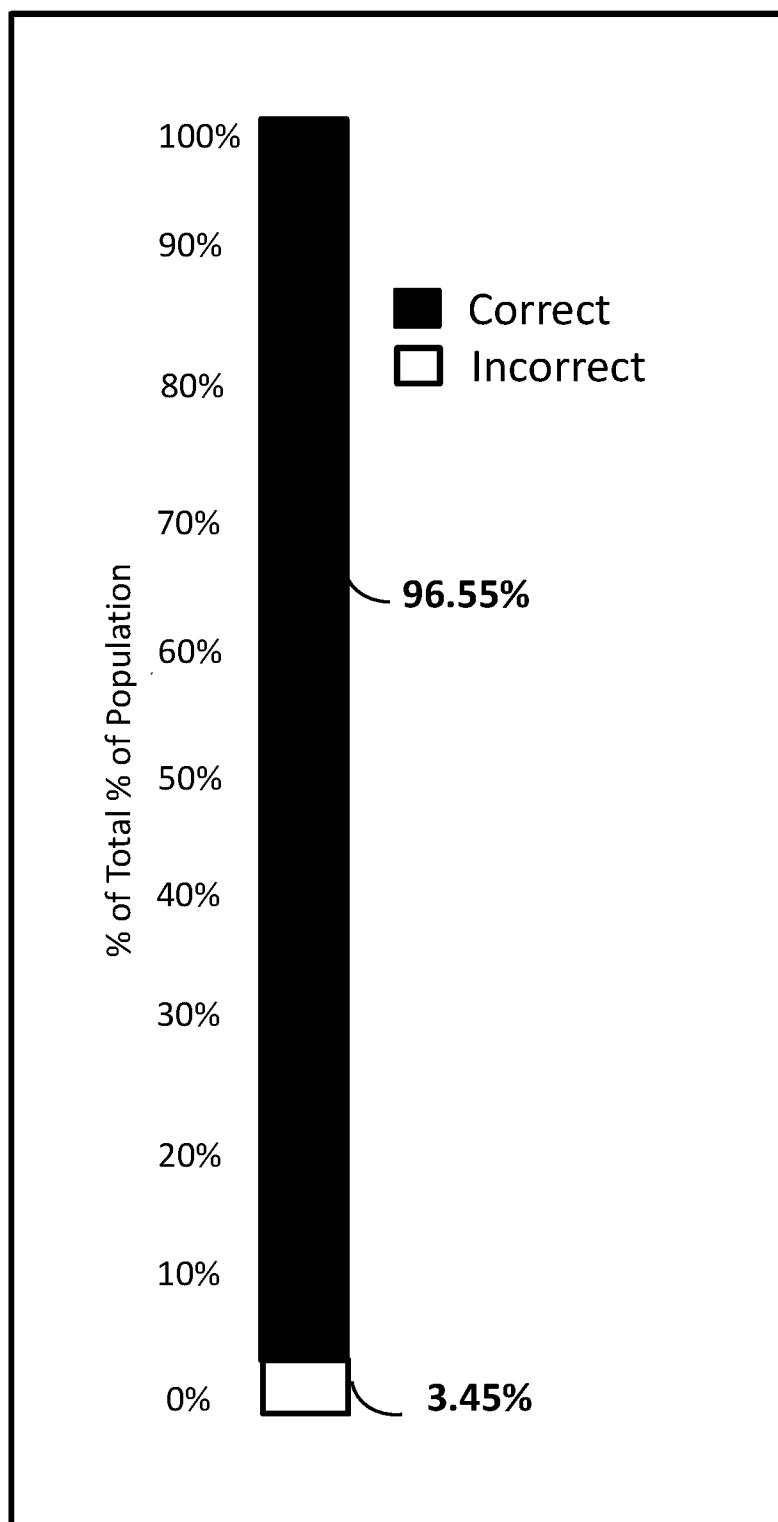


FIG. 21D

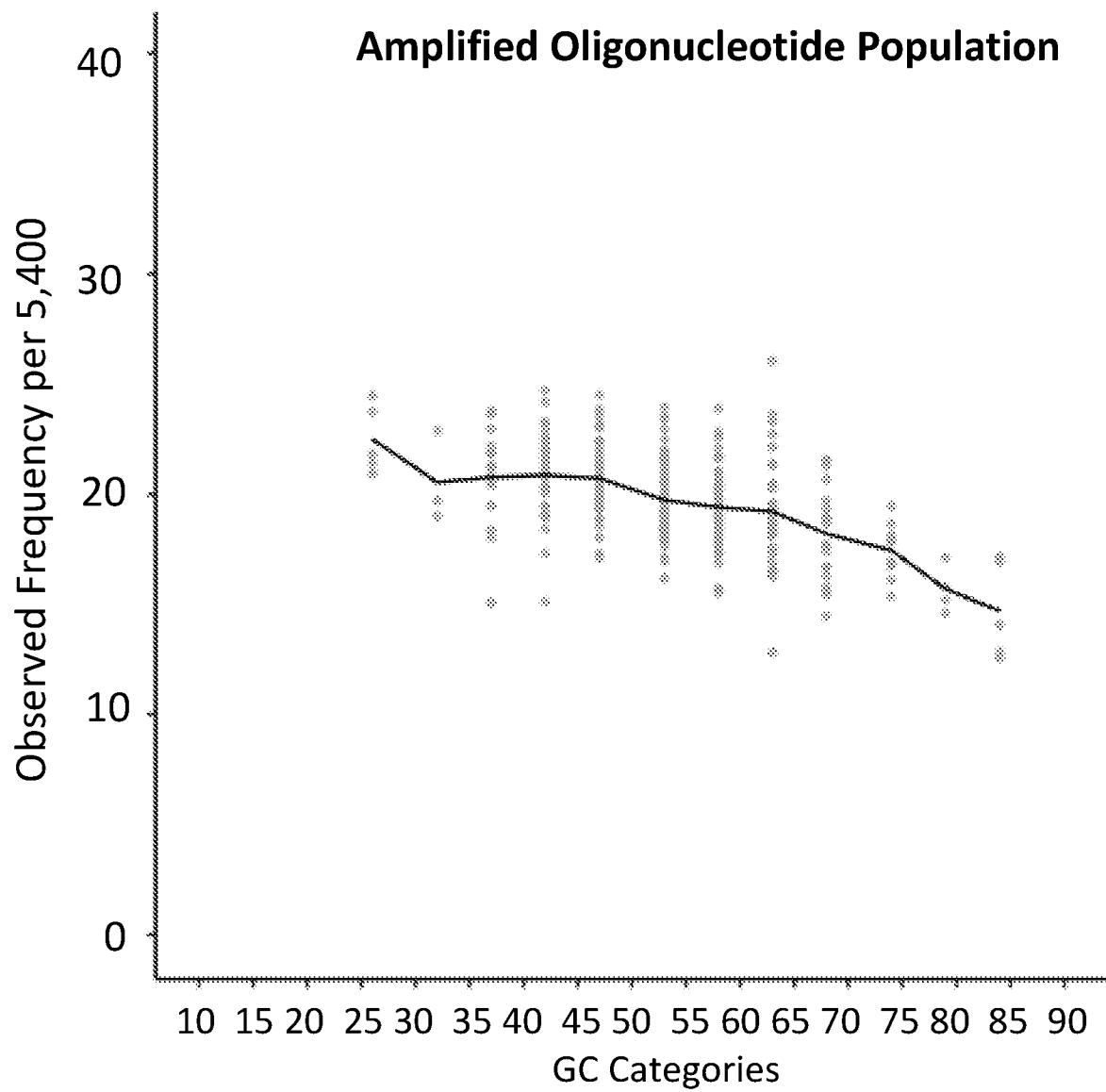


FIG. 22A

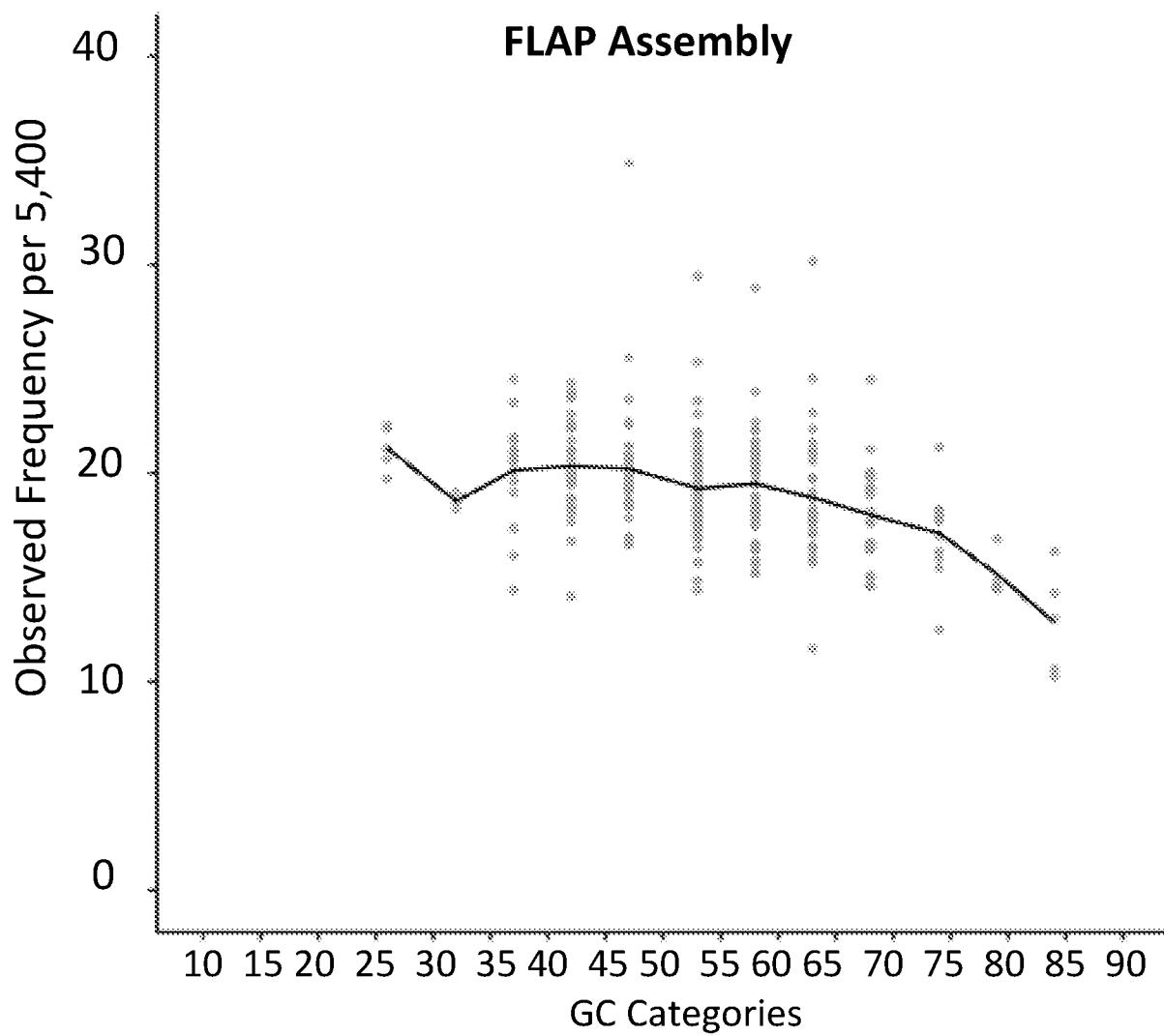


FIG. 22B

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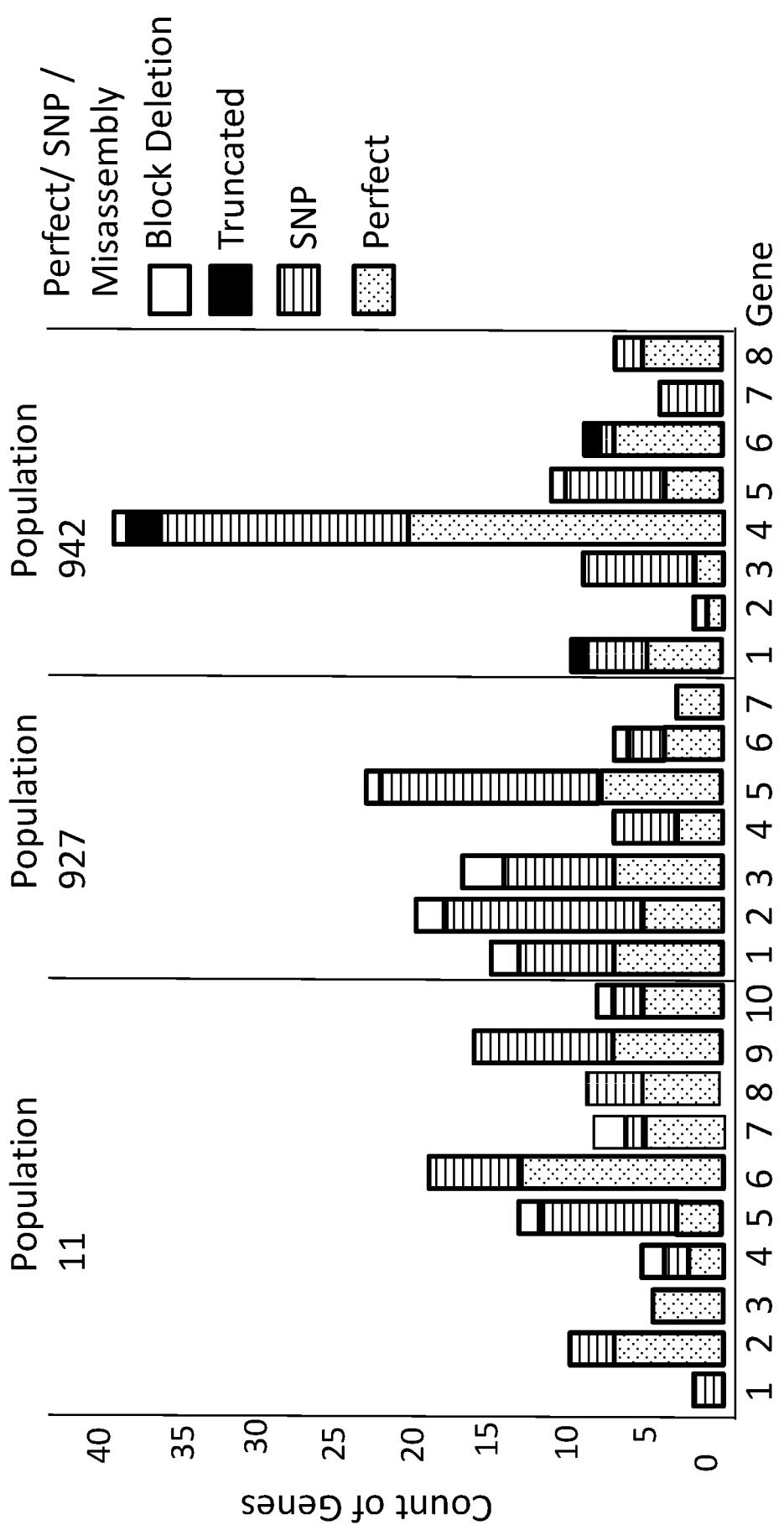


FIG. 23

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44854-746\_601\_SL.txt

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