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Abstract of the Disclosure

A composition useful for treating fabrics. The composition contains a silver-containing copolymer having polymerized units of a monomer X and a monomer Y; wherein monomer X is an ethylenically unsaturated compound having a substituent group selected from an unsaturated or aromatic heterocyclic group having at least one hetero atom selected from N, O and S; wherein monomer Y is selected from carboxylic acids, carboxylic acid salts, carboxylic acid esters, organosulfuric acids, organosulfuric acid salts, sulfonic acids, sulfonic acid salts, phosphonic acids, phosphonic acid salts, vinyl esters, (meth)acrylamides, C₈-C₂₀ aromatic monomers containing at least one exocyclic ethylenic unsaturation and combinations thereof.

**ORIGINAL COMPLETE SPECIFICATION
STANDARD PATENT**

Invention Title
Composition for fabric treatment

The following statement is a full description of this invention, including the best method of performing it known to me/us:-

[0001] The present invention relates to a composition useful for treating fabric. The composition contains a silver-polymer complex which is introduced into a fabric to provide a treated fabric.

[0002] Use of a polymer made from an unsaturated heterocyclic monomer to cross-link an epoxy-functional polymer is disclosed in U.S. Patent No. 6,469,097. However, this reference does not teach a silver-containing polymer or a method of treating fabric.

[0003] The problem addressed by this invention is to provide a composition that introduces a biocidal material to a fabric to provide a treated fabric resistant to removal of biocide by laundering.

[0004] The present invention is directed to a composition useful for treating fabric. The composition comprises: (a) a silver-containing copolymer comprising polymerized units of a monomer X and a monomer Y; wherein monomer X is an ethylenically unsaturated compound having a substituent group selected from an unsaturated or aromatic heterocyclic group having at least one hetero atom selected from N, O and S; alternatively the substituent group is selected from an unsaturated or aromatic heterocyclic group having at least one hetero N atom; and wherein monomer Y is an ethylenically unsaturated compound selected from carboxylic acids, carboxylic acid salts, carboxylic acid esters, organosulfuric acids, organosulfuric acid salts, sulfonic acids, sulfonic acid salts, phosphonic acids, phosphonic acid salts, vinyl esters, (meth)acrylamides, C₈-C₂₀ aromatic monomers containing at least one exocyclic ethylenic unsaturation and combinations thereof; and (b) an epoxy resin. The invention is further directed to a method for treating fabric by contacting the fabric with the composition.

[0005] The term "copolymer" as used herein and in the appended claims refers to polymers polymerized from at least two different monomers. All percentages herein are by weight, unless specified otherwise. Percentages of monomers are based on total copolymer weight.

[0006] The term "aqueous" as used herein and in the appended claims means water and mixtures composed substantially of water and water miscible solvents.

[0007] The use of the term "(meth)" followed by another term such as acrylic, acrylate, acrylamide, etc., as used herein and in the appended claims, refers to, for example, both acrylic and methacrylic; acrylate and methacrylate; acrylamide and methacrylamide; etc.

[0008] The glass transition temperature ("T_g") for the copolymers of the present invention may be measured by differential scanning calorimetry (DSC) taking the mid-point in the heat flow versus temperature transition as the T_g value.

[0009] In some embodiments of the present invention, the copolymer comprises at least 15 wt% of monomer X derived units. In some aspects of these embodiments, the copolymer comprises at least 20 wt% of monomer X derived units. In some aspects of these embodiments, the copolymer comprises at least 25 wt% of monomer X derived units. In some aspects of these embodiments, the copolymer comprises at least 30 wt% of monomer X derived units. In some aspects of these embodiments, the copolymer comprises at least 35 wt% of monomer X derived units, alternatively at least 40 wt%. In some aspects of these embodiments, the copolymer comprises no more than 60 wt% of monomer X derived units, alternatively no more than 55 wt%, alternatively no more than 50 wt%.

[0010] In some embodiments of the present invention, monomer X is selected from vinylimidazoles, vinylimidazolines, vinylpyridines, vinylpyrroles, derivatives thereof and combinations thereof. In some aspects of these embodiments, monomer X is selected from vinylimidazoles, vinylpyridines, derivatives thereof and combinations thereof. In some aspects of these embodiments, monomer X is selected from N-vinylimidazole, 2-vinylpyridine, 4-vinylpyridine and combinations thereof. In some aspects of these embodiments, monomer X is N-vinylimidazole (VI).

[0011] In some embodiments of the present invention, monomer Y is selected from carboxylic acids, carboxylic acid salts, carboxylic acid esters, organosulfuric acids, organosulfuric acid salts, sulfonic acids, sulfonic acid salts, phosphonic acids, phosphonic acid salts, vinyl esters, (meth)acrylamides, C₈-C₂₀ aromatic monomers containing at least one exocyclic ethylenic unsaturation and combinations thereof. In some aspects of these embodiments, monomer Y is selected from carboxylic acids, carboxylic acid esters (e.g., alkyl (meth)acrylates), (meth)acrylamides, C₈-C₂₀ aromatic monomers containing at least one exocyclic ethylenic unsaturation and combinations thereof. In some aspects of these embodiments, monomer Y is selected from acrylic acid (AA), methacrylic acid, itaconic acid, maleic acid, fumaric acid, methyl (meth)acrylate, ethyl (meth)acrylate, propyl (meth)acrylate, isopropyl acrylate, n-butyl (meth)acrylate, isobutyl (meth)acrylate, 2-ethylhexyl (meth)acrylate, decyl (meth)acrylate, lauryl (meth)acrylate, stearyl (meth)acrylate, styrene, vinyltoluene, α -methylstyrene and combinations thereof. In some aspects of these embodiments, monomer Y comprises at least one C₂-C₈ alkyl (meth)acrylate, alternatively n-butyl (meth)acrylate, alternatively monomer Y comprises n-butyl acrylate (BA) and acrylic acid.

[0012] In some embodiments of the present invention, the method uses a copolymer comprising polymerized units of a monomer X and a monomer Y; wherein the copolymer

comprises at least 15 wt% of monomer X derived units; wherein monomer X is selected from vinylimidazoles, vinylimidazolines, vinylpyridines, vinylpyrroles, derivatives thereof and combinations thereof; and wherein monomer Y is selected from carboxylic acids, carboxylic acid salts, carboxylic acid esters, organosulfuric acids, organosulfuric acid salts, sulfonic acids, sulfonic acid salts, phosphonic acids, phosphonic acid salts, vinyl esters, (meth)acrylamides, C₈-C₂₀ aromatic monomers containing at least one exocyclic ethylenic unsaturation and combinations thereof. In some aspects of these embodiments, the copolymer comprises no more than 5 wt% of units derived from ethylenically unsaturated monomer containing an epoxide function. In some aspects of these embodiments, the copolymer comprises no more than 1 wt% of units derived from ethylenically unsaturated monomer containing an epoxide function. In some aspects of these embodiments, the copolymer comprises no more than 0.5 wt% of units derived from ethylenically unsaturated monomer containing an epoxide function. In some aspects of these embodiments, the copolymer comprises no more than 0.1 wt% of units derived from ethylenically unsaturated monomer containing an epoxide function. In some aspects of these embodiments, the copolymer comprises no more than 0.05 wt% of units derived from ethylenically unsaturated monomer containing an epoxide function.

[0013] In some embodiments of the present invention, the composition comprising a copolymer has a pH of at least 4, alternatively at least 5, alternatively at least 6. In some aspects of these embodiments, the composition has a pH no greater than 10. In some aspects of these embodiments, the composition has a pH of at least 8. In some aspects of these embodiments, the composition has a pH of 8-10. In some aspects of these embodiments, the composition has a pH of at least 9. In some aspects of these embodiments, the composition has a pH of 9-10.

[0014] In some embodiments of the present invention, the composition comprises a latex copolymer which has at least 20 wt% solids. In some aspects of these embodiments, the latex copolymer comprises at least 25 wt% solids. In some aspects of these embodiments, the latex copolymer comprises at least 30 wt% solids.

[0015] In some embodiments of the present invention, the composition comprises from 35 to 55 wt% of polymerized units derived from monomer X and 35 to 55 wt% of polymerized units derived from monomer Y. In some aspects of these embodiments, the composition comprises from 40 to 50 wt% of polymerized units derived from monomer X and 40 to 50 wt% of polymerized units derived from monomer Y.

[0016] In some embodiments of the present invention, the composition comprises polymerized units derived from a crosslinker. Crosslinkers suitable for use with the present invention include multi-ethylenically unsaturated monomers. In some aspects of these embodiments, the crosslinker derived units are derived from crosslinker selected from 1,4-butanediol diacrylate; 1,4-butanediol dimethacrylate; 1,6-hexanediol diacrylate; 1,1,1-trimethylol propane triacrylate; 1,1,1-trimethylol propane trimethacrylate; allyl methacrylate; divinylbenzene; and N-allyl acrylamide. In some aspects of these embodiments, the crosslinker derived units are derived from crosslinker selected from 1,1,1-trimethylol propane trimethacrylate. In some aspects of these embodiments, the composition comprises 0.01 to 10 wt% (based on solids) crosslinker. In some aspects of these embodiments, the composition comprises 0.01 to 5 wt% (based on solids) crosslinker. In some aspects of these embodiments, the composition comprises 0.01 to 1 wt% (based on solids) crosslinker.

[0017] In some embodiments of the invention, the copolymer comprises from 1 wt% to 50 wt% silver, based on total copolymer weight including silver, alternatively from 2 wt% to 40 wt%, alternatively from 3 wt% to 20 wt%, alternatively from 5 wt% to 15 wt%. Silver is in the form of Ag(I) ion, which typically is introduced in the form of silver nitrate. Methods for preparation of the copolymer have been disclosed previously, e.g., in U.S. Pat. Appl. Pub. No. US 2005/0227895. In some embodiments of the invention, to increase retention of silver by the treated fabric, additional copolymer is added which is not complexed with silver; and/or other amine compounds or polymers may be added.

[0018] In some embodiments of the invention, the epoxy resin comprises at least a difunctional epoxy compound, i.e., a compound having at least two epoxy groups per molecule. In some aspects of these embodiments, the epoxy resin comprises bis-glycidyl ethers or esters, triglycidyl isocyanurate, 1-epoxyethyl-3,4-epoxycyclohexane, vinylcyclohexene dioxide, diglycidyl esters of dicarboxylic acids, diglycidyl ethers of diols or polyols. Suitable examples of bis-glycidyl esters and ethers include bisphenol A diglycidyl ether, diglycidyl adipate; 1,4-diglycidyl butyl ether; ethylene glycol diglycidic ether; glycidyl ethers of glycerol, erythritol, pentaerythritol, and sorbitol; epoxy resorcinol ethers; and diglycidyl ethers of polyethylene glycols. In some embodiments of the invention, the epoxy resin comprises a polymer of glycidyl (meth)acrylates and/or allyl glycidyl ether. In some embodiments of the invention, the epoxy resin is present in an amount that results in a 0.1:1 to 10:1 ratio of equivalents epoxide:equivalents X monomer unit. Preferably, the ratio is at least 0.2:1, alternatively at least 0.3:1, alternatively at least 0.5:1, alternatively at least 0.8:1.

Preferably, the ratio is no more than 7:1, alternatively no more than 5:1, alternatively no more than 4:1.

[0019] In some embodiments of the invention, an amine curing agent in addition to the copolymer is used. Such amine curing agents are well known in the art and are described, e.g., in WO 2005/080481. These curing agents include polyfunctional primary and secondary amines and some tertiary amines, including amine-containing polymers.

[0020] Fabric material suitable for treatment according to this invention includes, e.g., silk, cotton, wool, flax, fur, hair, cellulose, ramie, hemp, linen, wood pulp, polyolefins, such as polyethylene, polypropylene and polybutylene; halogenated polymers, such as polyvinyl chloride; polyaramids, such as poly-p-phenyleneterephthalamid (e.g. KEVLAR® fibers available from DuPont), poly-m-phenyleneterephthalamid (e.g., NOMEX® fibers available from DuPont); melamine and melamine derivatives (e.g., BASOFIL® fibers available from Basofil Fibers, LLC); polyesters, such as polyethylene terephthalate, polyester/polyethers; polyamides, such as nylon 6 and nylon 6,6; polyurethanes, such as TECOPHILIC® aliphatic thermoplastic polyurethanes available from Noveon; acetates; rayon acrylics; and combinations thereof. Preferred fabrics include cotton, polyester, cotton-polyester blends and polyolefins.

[0021] Some embodiments of the present invention will now be described in detail in the following Examples. All fractions and percentages set forth below in the Examples are by weight unless otherwise specified.

[0022] General Sample Preparation Procedure: The wet pick-up of the substrate to be treated was determined using standard tap water. The measured wet pick-up was used to determine the amount of silver-containing copolymer required in the bath solution to provide the desired dry treatment level on the substrate. The appropriate weight of silver-containing copolymer was added to tap water that was pH adjusted using 28% NH₄OH to a pH of 9.5-9.9, prior to the addition of the silver-containing copolymer. Other ingredients were added at appropriate levels – the solution was mixed using a standard air mixer until homogeneous. The substrate to be treated was passed through the bath solution and then passed through two nips rolls to express excess solution. The treated substrate is tented and dried 2 min @ 149°C. The treated, dried substrate is washed as noted, and then submitted for Ag content and/or efficacy testing.

[0023] Samples were prepared with a silver-containing copolymer which had 45 wt% BA monomer units, 45 wt% VI monomer units and 10% AA monomer units, and which contained 11% silver, and/or with EPI-REZ™ 3510-W-60 bisphenol A glycidyl ether

dispersion ("ER 3510-W-60", 185-215 equiv. wt. per epoxide, solids basis, available from Hexion, Inc.) or DOW CORNING Z-6040 ("Z-6040", epoxysilane polymer) added to the treatment water, as indicated in the tables. The amount of epoxy resin was measured in equivalents epoxy group/equivalent of VI unit in the silver-containing copolymer. The fabric substrate used for the testing was 65% polyester:35% cotton woven @ 2.5 oz/yd² (85 g/m²) basis weight.

Table 1 – Various Levels of Silver-Containing Copolymer vs Various Levels of Epoxy-Containing Polymer: Silver Retention Values

Wash Cycles ¹	Ag Content, ppm		% Ag Retained	Epoxy Polymer
	Target	Actual		
0	0	nd	NA	No Treatment
0	300	398	NA	silver-copolymer only
2	300	3	1	silver-copolymer only
0	300	266	NA	ER 3510-W-60 @ 0.8 EQ/VI
2	300	134	50	ER 3510-W-60 @ 0.8 EQ/VI
10	300	37	14	ER 3510-W-60 @ 0.8 EQ/VI
0	300	298	NA	ER 3510-W-60 @ 1.6 EQ/VI
2	300	139	47	ER 3510-W-60 @ 1.6 EQ/VI
10	300	51	17	ER 3510-W-60 @ 1.6 EQ/VI
0	300	305	NA	ER 3510-W-60 @ 3.2 EQ/VI
2	300	156	51	ER 3510-W-60 @ 3.2 EQ/VI
10	300	50	16	ER 3510-W-60 @ 3.2 EQ/VI
0	300	286	NA	ER 3510-W-60 @ 16 EQ/VI
2	300	136	48	ER 3510-W-60 @ 16 EQ/VI
10	300	52	18	ER 3510-W-60 @ 16 EQ/VI
0	300	225	NA	Z-6040 @ 0.8% on bath wt.
2	300	124	55	Z-6040 @ 0.8% on bath wt.
10	300	30	13	Z-6040 @ 0.8% on bath wt.
0	300	247	NA	Z-6040 @ 1.0% on bath wt.
2	300	124	50	Z-6040 @ 1.0% on bath wt.
10	300	48	19	Z-6040 @ 1.0% on bath wt.
0	300	243	NA	Z-6040 @ 2.0% on bath wt.
2	300	135	56	Z-6040 @ 2.0% on bath wt.
10	300	48	20	Z-6040 @ 2.0% on bath wt.

¹AATCC Method 61 Type 2A wash using LAUNDER-OMETER[®]; 1 cycle simulates 5 home machine washings

[0024] Other silane polymers obtained from Dow Corning and having amine, methyl methacrylate or vinylbenzene functionality, but no epoxy functionality, produced treated fabric having much lower silver retention than the Z-6040 epoxy material.

Table 2 – Silver Retention with Lower Levels of ER 3510-W-60

Wash Cycles ¹	Ag Content, ppm		% Ag Retained	Treatment
	Target	Actual		
0	300	0.6	NA	No Treatment
0	300	275	NA	ER 3510-W-60 @ 0.25 EQ/VI
2	300	80	29	ER 3510-W-60 @ 0.25 EQ/VI
4	300	59	21	ER 3510-W-60 @ 0.25 EQ/VI
10	300	30	11	ER 3510-W-60 @ 0.25 EQ/VI
0	300	277	NA	ER 3510-W-60 @ 0.5 EQ/VI
2	300	101	36	ER 3510-W-60 @ 0.5 EQ/VI
4	300	76	27	ER 3510-W-60 @ 0.5 EQ/VI
10	300	41	15	ER 3510-W-60 @ 0.5 EQ/VI
0	300	318	NA	ER 3510-W-60 @ 1.0 EQ/VI
2	300	126	40	ER 3510-W-60 @ 1.0 EQ/VI
4	300	94	30	ER 3510-W-60 @ 1.0 EQ/VI
10	300	55	17	ER 3510-W-60 @ 1.0 EQ/VI

¹AATCC Method 61 Type 2A

Table 3 – Silver Retention when Washed using Bleach

Wash Cycles ¹	Ag Content, ppm		% Retained	Treatment
	Target	Actual		
0	300		NA	No Treatment
0	300	321	NA	ER 3510-W-60 @ 0.25 EQ/VI
2	300	109	34	ER 3510-W-60 @ 0.25 EQ/VI
4	300	56	17	ER 3510-W-60 @ 0.25 EQ/VI
10	300	11	3	ER 3510-W-60 @ 0.25 EQ/VI
0	300	284	NA	ER 3510-W-60 @ 0.5 EQ/VI
2	300	139	49	ER 3510-W-60 @ 0.5 EQ/VI
4	300	85	30	ER 3510-W-60 @ 0.5 EQ/VI
10	300	30	11	ER 3510-W-60 @ 0.5 EQ/VI
0	300	283	NA	ER 3510-W-60 @ 1.0 EQ/VI
2	300	152	54	ER 3510-W-60 @ 1.0 EQ/VI
4	300	94	33	ER 3510-W-60 @ 1.0 EQ/VI
10	300	50	18	ER 3510-W-60 @ 1.0 EQ/VI

¹AATCC Method 61 Type 5A

Table 4 – Effect of Additional Uncomplexed Copolymer on Silver Retention

Wash Cycles ¹	Ag Content, ppm		% Retained	Description
	Target			
0	300	nd	0	No Treatment
0	300	369	Not Applicable	ER 3510-W-60 @ 0.34 EQ/VI (latex copolymer of 70BA/30VI, 0.6% on bath wt., dry basis)
2	300	249	68	
4	300	261	71	
10	300	254	69	
0	300	391	Not Applicable	ER 3510-W-60 @ 5 EQ/VI (latex copolymer of 70BA/30VI, 0.6% on bath wt., dry basis)
2	300	301	77	
4	300	247	63	
10	300	274	70	
0	300	400	Not Applicable	ER 3510-W-60 @ 1.5 EQ/VI (no additional copolymer)
2	300	170	43	
4	300	174	44	
10	300	110	28	

¹AATCC Method 61 Type 2A

The reference in this specification to any prior publication (or information derived from it), or to any matter which is known, is not, and should not be taken as an acknowledgment or admission or any form of suggestion that that prior publication (or information derived from it) or known matter forms part of the common general knowledge in the field of endeavour to which this specification relates.

Throughout this specification and the claims which follow, unless the context requires otherwise, the word "comprise", and variations such as "comprises" and "comprising", will be understood to imply the inclusion of a stated integer or step or group of integers or steps but not the exclusion of any other integer or step or group of integers or steps.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A composition useful for treating fabric; said composition comprising:

(a) a silver-containing copolymer comprising polymerized units of a monomer X and a monomer Y;

5 wherein monomer X is an ethylenically unsaturated compound having a substituent group selected from an unsaturated or aromatic heterocyclic group having at least one heteroatom selected from N, O and S;

10 wherein monomer Y is an ethylenically unsaturated compound selected from carboxylic acids, carboxylic acid salts, carboxylic acid esters, organosulfuric acids, organosulfuric acid salts, sulfonic acids, sulfonic acid salts, phosphonic acids, phosphonic acid salts, vinyl esters, (meth)acrylamides, C₈-C₂₀ aromatic monomers containing at least one exocyclic ethylenic unsaturation and combinations thereof; and

(b) an epoxy resin.

15 2. The composition of claim 1, wherein monomer X is N-vinylimidazole and monomer Y comprises at least one alkyl (meth)acrylate.

3. The composition of claim 2, wherein the copolymer comprises 5 wt% to 15 wt% silver, based on total copolymer weight.

4. The composition of claim 3, wherein the copolymer comprises 35 to 55 wt% of units derived from monomer X and 35 to 55 wt% of units derived from monomer Y.

20 5. The composition of claim 4, wherein monomer Y comprises n-butyl acrylate and acrylic acid.

6. The composition of claim 3, wherein the epoxy resin is a di-glycidyl ether of bisphenol A.

25 7. A method of treating fabric, said method comprising contacting the fabric with the composition of any one of claims 1 to 6.

8. The method of claim 7, wherein monomer X is N-vinylimidazole and monomer Y comprises at least one alkyl (meth)acrylate.

9. The method of claim 8, wherein the copolymer comprises 5 wt% to 15 wt% silver, based on total copolymer weight.

30 10. The method of claim 9, wherein monomer Y comprises n-butyl acrylate and acrylic acid.

11. The composition of any one of claims 1 to 6, substantially as hereinbefore described with reference to any of the examples.

12. The method of any one of claims 7 to 10, substantially as hereinbefore described with reference to any of the examples.