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(54) Title: LIGHT CONTROL MATERIAL AND LIGHT CONTROL FILM

(54) 発明の名称: 調光材料及び調光フィルム

(57) Abstract: Disclosed is a light control material which contains a stimulus-sensitive resin and is capable of controlling light transmittance of a specific wavelength range. The light control material is characterized in that the stimulus-sensitive resin is a polyacetylene compound.

(57) 要約:

WO 2007/061061 A1

本発明は、感刺激性樹脂を含有し特定波長領域の光透過率を制御可能な調光材料であって、前記感刺激性樹脂がポリアセチレン化合物であることを特徴とする調光材料である。

DESCRIPTION

LIGHT CONTROL MATERIAL AND LIGHT CONTROL FILM

5 TECHNICAL FIELD

[0001]

10 The present invention relates to a light control material capable of optionally controlling the light transmittance in an arbitrary wavelength range among a wide wavelength range, and also relates to a light control film formed by using the light control material.

BACKGROUND ART

[0002]

15 A light control material capable of controlling the light transmittance in a specific wavelength range has been utilized for controlling transmitted light or for controlling color by interrupting light of a specific wavelength, and applied in various fields including, for 20 example, interior materials, construction materials, electronic parts, and the like. Furthermore, in these days, materials capable of controlling the light transmittance in the infrared range have attracted attention and a variety of investigations on such materials have been conducted.

25 [0003]

As examples of the light control materials of this kind, Patent Document 1 and Patent Document 2 propose a light control material containing a suspension of light-polarizing particles and a polymer resin. In a light 30 control body formed by using the light control material, the polarizing particles are disposed to form a translucent form in response to an electric field. However, this kind of light control material has a problem that it is not possible to optionally and easily control the light 35 transmittance in an arbitrary wavelength range among a

sufficiently wide wavelength range from the visible light range to the near-infrared range.

[0004]

Patent Document 3 and Patent Document 4 disclose a
5 heat ray shielding light control material which is
characterized by that a polymer gel that changes its volume
depending on temperatures is used, and that a colorant and
an infrared absorbing material are included in the polymer
gel. A light control body formed by using this kind of
10 light control material can control the transmittance of
heat rays (near-infrared rays) in response to temperature
due to the behavior of the infrared absorbing material, and
also the transmittance in the visible light range can be
controlled by the colorant. However, this kind of light
15 shielding material has a problem that it is not possible to
optionally and easily control the light transmittance in an
arbitrary wavelength range in a sufficiently wide
wavelength range from the visible light range to the near-
infrared range.

20 [0005]

Patent Document 5 discloses an electrochromic thin
film consisting of a niobium oxide, and describes that the
electrochromic thin film shows an excellent light
controlling property in a wide wavelength range. However,
25 when an inorganic oxide of this kind is used as a light
control material, complicated steps need to be carried out
to produce a light control element, thus leaving a problem
for practical application.

[0006]

30 With respect to the light control material for
controlling the light transmittance in the infrared range,
for example, Patent Document 6 discloses a material
containing a diimonium salt compound having an infrared
absorption and a polyester; Patent Document 7 discloses a
35 coating liquid containing a dioxadiphenylpentacene

compound having an infrared absorption and a binder resin; and Patent Document 8 discloses a heat shielding coating material using an infrared-absorbing perylene based pigment. However, those light control materials have a problem in 5 dispersibility of the infrared absorbing compound in a binder resin, and due to uneven dispersion, uniform absorption characteristics may not be easily achieved.

Patent Document 1: Japanese Kokai Publication No.
2005-105131

10 Patent Document 2: Japanese Kokai Publication No.
2002-214653

Patent Document 3: Japanese Kokai Publication No.
2002-155215

Patent Document 4: Japanese Kokai Publication No.
15 2002-082364

Patent Document 5: Japanese Kokai Publication No.
Hei-9-227860

Patent Document 6: Japanese Kokai Publication No.
2001-174627

20 Patent Document 7: Japanese Kokai Publication No.
2002-139619

Patent Document 8: Japanese Kokai Publication No.
2005-076019

25 DISCLOSURE OF THE INVENTION

PROBLEMS TO BE SOLVED BY THE INVENTION

[0007]

In light of the above-mentioned current situation, a purpose of the present invention is to provide a light 30 control material capable of optionally controlling the light transmittance in an arbitrary wavelength range among a wide wavelength range, and a light control film formed by using the light control material.

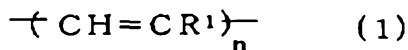
35 MEANS FOR SOLVING THE PROBLEMS

[0008]

The present invention is a light control material, which contains a stimulus sensitive resin and is capable of controlling the light transmittance in a specific wavelength range, the stimulus sensitive resin being a polyacetylene compound having a repeating unit represented by the following general formula (1) or general formula (2).

[0009]

[Chemical Formula 1]

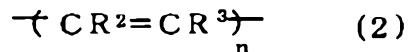


[0010]

In the formula (1), R¹ represents a naphthalene group, a phenanthrene group, a pyrenyl group or an anthracene group, each of the four groups being substituted by a group selected from the group consisting of: an alkyl group having 1 to 40 carbon atoms, an alkoxy group (with an alkyl group having 1 to 40 carbon atoms), an SR⁴ group (R⁴ represents a hydrogen atom or an alkyl group having 1 to 40 carbon atoms), an NR⁵R⁶ group (R⁵ and R⁶ may be the same or different, and each represents a hydrogen atom or a group selected from alkyl groups having 1 to 40 carbon atoms), a cyano group, a carboxy group, a sulfoxyl group, an ester group, an amide group and COR⁷ (R⁷ represents an alkyl group having 1 to 40 carbon atoms).

25 [0011]

[Chemical Formula 2]



[0012]

In the formula (2), R² represents a naphthalene group or an anthracene group; R³ represents a phenyl group substituted by a substituent X at the position m or the position p; and the substituent X represents a group selected from the group consisting of: an alkyl group

having 1 to 20 carbon atoms, an alkoxy group (with an alkyl group having 1 to 20 carbon atoms), an SR^4 group (R^4 represents a hydrogen atom or an alkyl group having 1 to 20 carbon atoms), an NR^5R^6 group (R^5 and R^6 may be the same or different, and each represents a hydrogen atom or a group selected from alkyl groups having 1 to 20 carbon atoms), a cyano group, a carboxy group, a sulfoxyl group, an ester group, an amide group and COR^7 (R^7 represents an alkyl group having 1 to 20 carbon atoms).

10 The following description will discuss the present invention in more detail.

[0013]

15 As a result of intensive investigations, the present inventors have found that a polyacetylene compound having a specific structure can control the light transmittance of a significantly wide wavelength range by chemical or electric stimulus or physical stimulus such as a change of a pressure or a temperature, thereby completing the present invention.

20 [0014]

The light control material of the present invention contains a stimulus sensitive resin, which is a polyacetylene compound having a repeating unit represented by the above-mentioned general formula (1) or general formula (2). When the light control material containing the above-mentioned polyacetylene compound has one or more polycyclic aromatic side chains, the light control material can change the light transmittance in a wide wavelength range in response to chemical stimulus or electric stimulus, or physical stimulus such as a change of a pressure or a temperature.

[0015]

35 Out of the polyacetylene compounds having the repeating unit represented by the general formula (1), a polyacetylene compound in which R^1 is a substituted

naphthalene group is preferable. Having the naphthalene group as R¹ makes it possible to exert an excellent light absorption property in a sufficiently long wavelength range when stimulus is applied, and also makes it possible to 5 preferably control the light transmittance of the near-infrared range.

A particularly preferable example of the substituent substituting R¹ includes a group with a straight chain alkyl group having 6 to 20 carbon atoms. By substitution 10 with this type of substituent, the polyacetylene compound shows, when the below-mentioned stimulus is applied, a high absorption in the near-infrared range, and is preferably applicable for use of shielding near-infrared rays. Moreover, it is possible to optionally control the amount 15 of absorption and the wavelength in the near-infrared range by selecting the substituent. Furthermore, since the repetition endurance of the light control material of the present invention is particularly improved, the light control material is very useful as a light control material 20 for controlling light by applying an external stimulus with repetitive frequency such as electric stimulus.

Furthermore, the color contrast due to presence or absence of stimulus can be enhanced.

[0016]

25 On the other hand, in the case where a branched alkyl group is used as a substituent for substituting R¹ or as a substituent for substituting R³, the solubility of the polyacetylene compound having the repeating unit represented by the general formula (1) or (2) to a solvent 30 can be improved. Therefore, the light control material of the present invention is preferably a copolymer containing the repeating units represented by the general formula (1) or (2), each having a different substituent for substituting R¹ or R³ with one another, at an appropriate 35 blending ratio by taking into consideration the desired

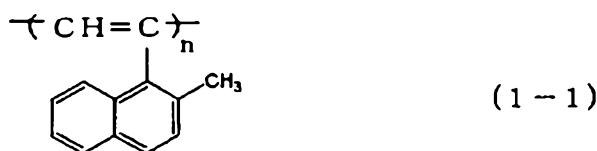
light absorption property and solubility to the solvent.

[0017]

Preferable examples of the polyacetylene compound containing the repeating unit represented by the general formula (1) or (2) include polyacetylene compounds containing a repeating unit represented by the following formula (1-1), (1-2), (1-3), (1-4), (1-5) or (2-1), although not particularly limited thereto. This is because, those polyacetylene compounds are especially soluble in a solvent, and have a high absorption in the near-infrared range. Moreover, out of the compounds mentioned below, specifically, a repeating unit represented by the below-mentioned formulae (1-3), (1-4) and (1-5) contain a naphthalene group which is substituted by a straight chain alkyl group having 6 to 18 carbon atoms, and the polyacetylene compounds are very useful as a light control material to control light by applying an external stimulus with repetitive frequency such as electric stimulus.

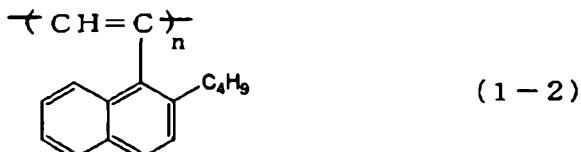
[0018]

20 [Chemical Formula 3]



[0019]

[Chemical Formula 4]



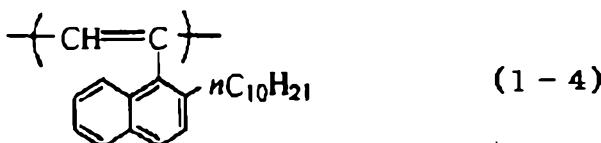
25 [0020]

[Chemical Formula 5]



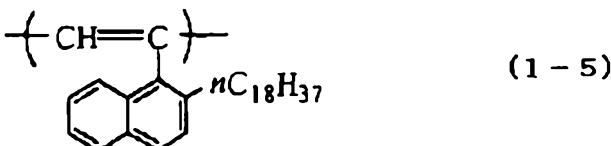
[0021]

[Chemical Formula 6]



[0022]

5 [Chemical Formula 7]



[0023]

[Chemical Formula 8]

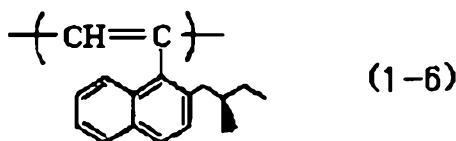


10 [0024]

When a substituent containing a chiral center carbon atom is used as the substituent for substituting R¹ or the substituent for substituting R³, the on/off switching based on circular dichroism can be achieved in a reversible manner by chemical stimulus or electric stimulus, or physical stimulus such as pressure and temperature, and thus use as a polarized filter can also become possible. Examples of the substituent having a chiral center carbon atom include the repeating unit represented by the following formula (1-6) or (1-7), and the like.

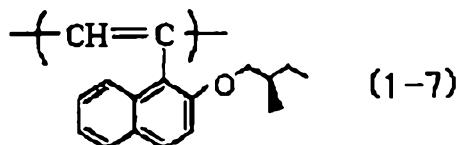
15 [0025]

[Chemical Formula 9]



[0026]

[Chemical Formula 10]



[0027]

5 In the polyacetylene compound having the repeating unit represented by the general formula (1) or the general formula (2), the number of repetition of the repeating unit is not particular limited; however, the preferable lower limit is 5 and the preferable upper limit is 100,000. In
 10 the case of less than 5, a sufficient color controlling function may not be exerted, whereas in the case of more than 100,000, the solubility may be lowered. The more preferable lower limit is 10, and the more preferable upper limit is 1000.

15 [0028]

 The above-mentioned stimulus sensitive resin may have a repeating unit that is other than the repeating unit represented by the formula (1) or the formula (2).

20 The repeating unit other than the repeating unit represented by the formula (1) or the formula (2) is not particularly limited, and examples thereof include phenylacetylene, diphenylacetylene, styrene, and the like.

25 In the case where the stimulus sensitive resin has the repeating unit other than the repeating unit represented by the formula (1) or the formula (2) as mentioned above, the preferable lower limit of the content of the repeating unit represented by the formula (1) or the formula (2) is 90 mol%. In the case of less than 90 mol%, a sufficient light control function may not be exerted.
 30 The more preferable lower limit is 98 mol%.

[0029]

 As a method of producing the polyacetylene compound

having the repeating unit represented by the general formula (1) or the general formula (2), for example, a method including mixing a monomer material, a catalyst and a solvent under dry nitrogen atmosphere, allowing the

5 mixture to polymerize for a predetermined time at a room temperature or a predetermined temperature, and stopping the polymerization reaction by adding a large amount of methanol to deposit polymers, and the like can be exemplified, although not particularly limited thereto.

10 In the case where the above-mentioned stimulus sensitive resin has a repeating unit that is other than the repeating unit represented by the formula (1) or the formula (2), a monomer such as phenylacetylene, diphenylacetylene and styrene may be concomitantly used as 15 the monomer material.

[0030]

Preferable examples of the above-mentioned catalyst include WCl_6 , WBr_6 , WI_6 , WF_6 , $W(CO)_6$, $MoCl_5$, $CrCl_3$, $TaCl_5$, $NbCl_5$, $MnCl_3$, $RuCl_3$, $RhCl_3$ and the like, although not 20 particularly limited thereto.

[0031]

Examples of the above-mentioned solvent include toluene, chloroform, carbon tetrachloride and the like, although not particularly limited thereto. It is 25 preferable to use the solvent that has been dehydrated by a conventionally known method so as not to inhibit the polymerization reaction.

[0032]

The above-mentioned polymerization method is not 30 particularly limited, and for example a method including introducing a predetermined amount of each compound into a reactor vessel in which a stirrer is disposed, etc., and mixing those compounds at a constant temperature, and the like can be exemplified.

35 The polymerization temperature may be at a room

temperature or may be heated to about 80°C.

[0033]

The light control material of the present invention may include a stimulus sensitive resin that is other than 5 the polyacetylene compound mentioned above, as a stimulus sensitive resin. Examples of such stimulus sensitive resins include a polyaniline compound, a polythiophene compound, a polypyrrole compound, and the like, although not particularly limited thereto.

10 [0034]

The light control material of the present invention may contain other resins in order to improve moldability or mechanical strength of the molded products.

The above-mentioned other resins are not particularly 15 limited as long as they have a high transparency and a good mixing characteristics with the above-mentioned stimulus sensitive resin, and examples thereof include polyolefins, polyacrylates, polymethacrylates, polyesters, polyamides, polycarbonates, and the like.

20 [0035]

The light control material of the present invention may contain an oxidizing agent and/or a reducing agent, in addition to the stimulus sensitive resin. By containing an oxidizing agent and/or a reducing agent, the oxidizing 25 agent and/or the reducing agent act as a chemical stimulus to the stimulus sensitive resin, with the effect that the transparency at an arbitrary wavelength can be controlled.

[0036]

Examples of the oxidizing agent include nitric acid, 30 hydrochloric acid, sulfuric acid, iodine, chlorine, iron (III) chloride, iron (III) bromide, copper (II) chloride, tin (IV) chloride, gold (III) chloride, lithium perchlorate, copper perchlorate, and the like, although not particularly limited thereto.

35 Examples of the reducing agent include sodium

thiosulfate, sodium nitrite, sulfurous acid, hydrogen sulfide, dithionous acid, sodium dithionite, hydrazine, phenyl hydrazine, hydrazine hydrochloride, and the like, although not particularly limited thereto.

5 [0037]

In the case where any of the polyacetylene compounds of the above-mentioned formula (1-1), (1-2), (1-3), (1-4) or (1-5) is contained as the stimulus sensitive resin, it is preferable to use a halide of a transition metal such as 10 iron (III) chloride, iron (III) bromide, copper (II) chloride and gold (III) chloride, among the above-mentioned oxidizing agents. By using those oxidizing agents, it is possible to obtain a light control material showing a large change in the transmittance. The more preferable oxidizing 15 agents are gold (III) chloride and iron (III) chloride.

[0038]

In the case where the polyacetylene compound of the formula (2-1) is contained as the stimulus sensitive resin, it is preferable to use a halide of a transition metal such 20 as iron (III) chloride, iron (III) bromide, copper (II) chloride and gold (III) chloride, or nitric acid, among the above-mentioned oxidizing agents. By using those oxidizing agents, it is possible to obtain a light control material showing a large change in the transmittance. The more 25 preferable oxidizing agent is gold (III) chloride.

[0039]

The method of adding the oxidizing agent and/or the reducing agent to the light control material of the present invention is not particularly limited and, for example, a 30 method including adding the oxidizing agent and/or the reducing agent directly, or adding a solution of the oxidizing agent and/or the reducing agent, in a solution prepared by dissolving the polyacetylene compound in an appropriate solvent such as toluene, chloroform and carbon 35 tetrachloride so as to bring the stimulus sensitive resin

into contact with the oxidizing agent and/or the reducing agent in a liquid phase, may be preferably used.

In the case where addition of the oxidizing agent and/or the reducing agent is carried out in the above-5 mentioned manner, by changing the kinds of the stimulus sensitive resin, the kinds of the oxidizing agent and/or the reducing agent, and the concentration thereof in the solution, it is possible to arbitrarily control the wavelength range where the light transmittance changes as 10 well as the light transmittance. Moreover, in the case where the light control film is produced according to the method mentioned below, by using the light control material whose light transmittance has been arbitrarily controlled as mentioned above, it is possible to produce a light 15 control film having a desired light controlling property.

[0040]

In the method of adjusting the light transmittance of an arbitrary wavelength by adding the oxidizing agent and/or the reducing agent, the relationship between the 20 addition amount of the oxidizing agent and/or the reducing agent and the light transmittance is specifically described as follows: that is, for example, in the case where the stimulus sensitive resin is any of the polyacetylene compounds having a repeating unit represented by the 25 formula (1-1), (1-2), (1-3), (1-4), (1-5) or (2-1), by adding iron (III) chloride to a chloroform solution of the stimulus sensitive resin in such a manner that the blending quantity of the oxidizing agent relative to polyacetylene in the light control material is 5 to 300% by weight, the 30 light transmittance of the visible light range is changed so that color changes can be generated by the light control. On the other hand, by adding iron (III) chloride to a chloroform solution of the stimulus sensitive resin in such a manner that the final concentration of the iron (III) 35 chloride is 20 to 100% by weight, the light transmittance

of the near-infrared range can be changed (lowered).

[0041]

The light control material of the present invention may contain, if necessary, a conventionally known additive 5 such as, for example, an antioxidant and an ultraviolet absorber, within a range in which the object of the present invention is not limited.

[0042]

The method of producing the light control material of 10 the present invention is not particularly limited, and examples thereof include a method of uniformly mixing the stimulus sensitive resin with the optionally added oxidizing agent, reducing agent and various additives, each at a predetermined blending amount, in the solvent, and the 15 like.

[0043]

An application use of the light control material of 20 the present invention is not particularly limited, and for example, by increasing the light absorption in the visible light range, it is possible to be used as a coating agent for optical components such as various kinds of filters, or as a coating agent for various kinds of display elements, or the like. Moreover, use as a display material is also possible. On the other hand, by increasing the light 25 absorption in the near-infrared range or the infrared range, it is possible to be used as a barrier coating or as a coating agent for near-infrared ray shielding for various kinds of display panels. Furthermore, the light control material of the present invention may be formed into a film 30 to be used as a light control film. The light control film, which comprises the light control material of the present invention is also included in the present invention.

[0044]

An embodiment of the light control film of the 35 present invention is not particularly limited, and may be,

for example, a film-formed body produced by forming the above-mentioned light control material into a film, or those produced by forming a film-formed body by using the light control material on a substrate. Moreover, an 5 embodiment in which the film-formed body formed by using the light control material is interposed between two sheets of the substrate may be possible. Furthermore, an embodiment of the light control film, in which the light control material is not formed into a film and is sealed 10 between two sheets of the substrate, may be possible.

[0045]

The substrate is not particularly limited; however, in consideration of features of light control films, a transparent substrate is preferable. Examples of the 15 transparent substrate include a glass plate such as soda-lime glass, lead glass, borosilicate glass and silica glass; a resin plate such as a homopolymer, a copolymer, or a polymer blend of polyacryls, vinyl-based resins, polyolefins, polyesters, polyamides, polycarbonates, epoxy-based resins, acetal-based resins and the like; or the like. 20 Moreover, a flexible substrate such as polyesters, polyimides, polyether ketone, polyethersulfone, and polyethylene terephthalate can be used preferably.

[0046]

25 The light control film of the present invention may have a single body consisting of a film formed with the above-mentioned light control material and/or a substrate only, or may have a laminated body consisting of a film formed with the above-mentioned light control material and 30 another film.

The above-mentioned another film is not particularly limited, and an example thereof includes a film that shows a new function as a laminated body or improves functions of the film formed with the light control material when 35 laminated with the film formed with the light control

material.

Examples of the above-mentioned other film include a resin film made of a polyolefin, a polyester, a polybutyral or the like, a film made of electrolyte layers, 5 and the like.

[0047]

The thickness of the light control film of the present invention is not particularly limited; however, the preferable lower limit is 100 Å, and the preferable upper 10 limit is 10 µm. In the case of less than 100 Å, sufficient light control functions may not be exerted, whereas in the case of more than 10 µm, the visible light transmittance is reduced and thus the transparency may be lost.

[0048]

15 The method of producing the light control film of the present invention is not particularly limited, and for example, a method including coating of the light control material of the present invention on a release film or the above-mentioned substrate, and thereafter carrying out 20 drying can be exemplified.

The coating method is not particularly limited, and a conventionally known method such as a spin coating method and a casting method can be used.

[0049]

25 Since the light control film of the present invention is formed with a light control material containing a stimulus sensitive resin, the light control film can change the light transmittance in a wide wavelength range in response to chemical stimulus or electric stimulus, or 30 physical stimulus such as pressure or temperature.

The light control body, which has the light control film of the present invention and a means for providing an external stimulus is also included in the present invention.

[0050]

35 The method of providing a chemical stimulus to the

light control film of the present invention is not particularly limited, and a method of bringing the light control film of the present invention into contact with an oxidizing agent and/or a reducing agent can be exemplified.

5 The contact method is not particularly limited, and examples thereof include: a method of immersing the light control film of the present invention in a solution of the oxidizing agent and/or the reducing agent for a time period long enough to provide a desired change in the
10 transmittance; a method of bringing the light control film of the present invention into contact with steam containing the oxidizing agent and/or the reducing agent; and the like. It is possible to obtain the light control film having a desired light controlling property by adjusting types of
15 the oxidizing agent and/or the reducing agent or the concentration of the solution thereof, the contacting time, and the like.

Meanwhile, the oxidizing agent and the reducing agent to be used here are not particularly limited, and for example, an oxidizing agent and a reducing agent which are similar to those mentioned above can be used. With regard to the combination of the stimulus sensitive resin with the oxidizing agent and/or the reducing agent, combinations that are similar to the above-mentioned preferable
25 combinations are preferably applied.

[0051]

The method of providing electric stimulus to the light control film of the present invention is not particularly limited, and for example, a method including
30 sandwiching a lamination body of the light control film of the present invention and an electrolyte layer between a pair of electrode substrates, and applying a voltage between the substrates, and the like can be exemplified.

The above-mentioned electrode substrate is not
35 particularly limited, and an electrode substrate in which a

transparent electrode film is formed on a conventionally known transparent substrate, and the like may be used. Examples of the transparent substrate include glass, a resin and the like, although not particularly limited thereto.

5 [0052]

Examples of the above-mentioned glass include soda-lime glass, lead glass, borosilicate glass, silica glass and the like, although not particularly limited thereto. 10 On the other hand, examples of the above-mentioned resin include a resin plate such as a homopolymer, a copolymer, and a polymer blend of polyacryls, vinyl-based resins, polyolefins, polyesters, polyamides, polycarbonates, epoxy-based resins, acetal-based resins and the like, or the like, 15 although not particularly limited thereto. Moreover, a flexible substrate such as polyesters, polyimides, polyether ketone, polyethersulfone, and polyethylene terephthalate can also be preferably used.

[0053]

20 The above-mentioned transparent electrode film is not particularly limited, and a transparent electrode film formed with a conventionally known transparent conducting film, and the like can be exemplified. Examples of the transparent conducting film include: a thin film of a metal 25 such as gold, silver, chromium, copper, and tungsten; a film formed with a metal oxide such as ITO, tin oxide, and zinc oxide; a film formed with a conductive polymer compound such as polypyrrole, polyacetylene, polythiophene, poly paraphenylene vinylene, polyaniline, polyacene, and 30 polyethylenedioxythiophene; and the like, although not particularly limited thereto.

[0054]

An electrolyte forming the electrolyte layer is not particularly limited, and examples thereof include: a thin 35 layer of inorganic dielectric such as tantalum oxide,

niobium oxide and titanium oxide; a polymer electrolyte formed with a combination of an electrolyte including an inorganic ion salt such as an alkali metal salt (e.g. lithium perchlorate, tetraethylammonium tetrafluoroborate, 5 lithium iodide and the like) and an alkali earth metal salt, a quaternary ammonium salt, and a cyclic quaternary ammonium salt, with a solid conductive compound such as polyvinyl alcohol, polyvinyl butyral, polyethylene oxide, polyoxyethylene methacrylate, polystyrene sulfonate, a 10 polymer having polyglycol backbone and the like; an electrolyte solution layer obtained by dissolving the above-mentioned polymer electrolyte in an organic solvent such as acetonitrile, nitromethane, propylene carbonate, and ethylene carbonate; and the like.

15 As mentioned above, the light control body, wherein a lamination body of the light control film and an electrolyte layer is sandwiched between a pair of electrode substrates, and the external stimulus is an electric stimulus, is also included in the present invention.

20 [0055]

The method of providing a temperature stimulus to the light control film of the present invention is not particularly limited, and for example, a method including heating the light control film of the present invention to 25 a temperature of 80 to 300°C, or more desirably 150 to 250°C, and the like can be exemplified. Heating under this temperature condition changes the molecular structure forming the light control film, causing the improvement in the regularity of the primary structure or the high-order 30 structure. As a result of this, absorption wavelength of the light control film in the visible light range can be shifted to the long wavelength side, and the light transmittance can be easily changed. Since control of the light transmittance of the light control film by the 35 temperature stimulus is attributed to the change in the

molecular structure, it is possible to control the light transmittance of the light control film of the present invention in an irreversible manner by selecting a temperature and the like.

5 [0056]

The light control film and the light control body of the present invention can optionally control the transmittance of light in an arbitrary wavelength among a wide wavelength range. An application of the light control 10 film and the light control body is not particularly limited, and by adjusting the absorption of light in the visible light range, the light control film and the light control body can be used as optical components such as various kinds of color filters, a window material for vehicles, a 15 window material for buildings, or a material for eye glasses. Furthermore, by reducing the transmittance in the near-infrared range or in the infrared range, the light control film and the light control body can be used as a near-infrared absorption filter for various kinds of panels, 20 or as various kinds of screens, a window material for vehicles, a window material for buildings, and the like.

EFFECTS OF THE INVENTION

[0057]

25 The present invention can provide a light control material capable of optionally controlling the light transmittance in an arbitrary wavelength range among light transmittance in a wide wavelength range, and a light control film formed by using the light control material. 30 Moreover, by selecting a condition for providing a stimulus, the light control film can be used as a light control film having an excellent visibility and an excellent heat shielding property.

35 BEST MODE FOR CARRYING OUT THE INVENTION

[0058]

Hereinafter, embodiments of the present invention will be described in more detail with reference to examples; however, the present invention is not limited to 5 the examples.

[0059]

(Example 1)

(1) Preparation of poly(1-ethynyl-2-methylnaphthalene)

To 20 mL of triethylamine were added 10 g of 1-bromo-10 2-methylnaphthalene, 0.63 g of dichlorobis(triphenylphosphine)palladium, 0.24 g of triphenylphosphine, 0.24 g of copper bromide, 0.95 g of lithium bromide, and 7.6 g of 3-methyl-1-butyn-3-ol, and reacted at 90 °C for 8 hours.

15 After removing the solvent by an evaporator, ethyl ether was added to the resulting solution to extract the generated compound. The ethyl ether layer was washed with 300 mL of distilled water for three times, dried over anhydrous magnesium sulfate for 24 hours, followed by 20 filtration and removal of the solvent in the filtrate solution by evaporation, and then the resulting product was purified on a column using acetic acid/hexane (1/4) as a developing solvent.

[0060]

25 Next, 30 mL of diethylene glycol and 4.4 g of potassium hydroxide were added to the compound obtained, and stirred at 90°C for 15 hours. Ethyl ether was added to the resulting solution to extract the generated compound. The ethyl ether layer was washed twice with 300 mL of 30 distilled water and dried over anhydrous magnesium sulfate for 24 hours, followed by filtration and the removal of the solvent. The resulting product was purified on a column using hexane as a developing solvent, thereby 3.5 g of 1-ethynyl-2-methylnaphthalene was obtained. The obtained 1-35 ethynyl-2-methylnaphthalene was analyzed by ¹H-NMR (270MHz,

CDCl₃), and the NMR spectra showed peak at δ 8.3(1H), 7.8(2H), 7.5(3H), 3.7(1H), 2.6(3H).

Next, 0.39 g of the obtained 1-ethynyl-2-methylnaphthalene was polymerized with a WCl₆ catalyst so 5 that 0.21 g of poly(1-ethynyl-2-methylnaphthalene) was obtained.

[0061]

(2) Production of light control material and light control film

10 The obtained poly (1-ethynyl-2-methylnaphthalene) was dissolved in chloroform so as to prepare a chloroform solution containing 0.8% by weight of the poly(1-ethynyl-2-methylnaphthalene). Further, iron (III) chloride was added to the chloroform solution in the respective amounts of 16% 15 by weight, 30% by weight and 50% by weight relative to the poly(1-ethynyl-2-methylnaphthalene), and then stirred, thereby three kinds of light control materials were obtained. Further, gold (III) chloride was added to the chloroform solution in an amount of 30% by weight relative 20 to the poly(1-ethynyl-2-methylnaphthalene), and then stirred, thereby a light control material was obtained. The light control materials obtained above were each applied for coating on a glass substrate having a thickness of 0.1 mm by a spin coating method (800 rpm \times 10 minutes), and 25 dried for 1 hour to form coating films, thereby light control films were obtained.

[0062]

The light transmitting properties of the obtained light control films are as shown in Figs 1 and 2.

30 According to Figs. 1 and 2, it is found that each of the obtained light control films has an absorption in a wide wavelength range, and that the light transmittance is optionally controllable by the types and amounts of the oxidizing agent. Moreover, it is found that the light 35 control films have a high absorption band in the infrared

range, and that the absorption wavelength changes depending on the types and addition amounts of the oxidizing agent.

[0063]

(Example 2)

5 (1) Preparation of poly(1-ethynyl-2-n-hexylnaphthalene)
acetylene

A 1.6 mol/L hexane solution of n-butyl lithium was added to 30 mL of a tetrahydrofuran solution of 3.0 g of ethynyl naphthalene at -50°C under a nitrogen atmosphere, 10 and the mixture was cooled to -90°C, and then 15 mL of a tetrahydrofuran solution of 2.5 g of potassium tert-butoxide was added thereto. After stirring at -80°C for 1 hour, the temperature was raised up to 5°C. At -70°C, 3.3 g of bromohexane was dropped to the resulting solution, and 15 stirred overnight at 30°C. 100 mL of water was dropped to the resulting solution at 0°C, and hexane was added thereto to extract the generated compound. The hexane layer was washed with 300 mL of distilled water for 3 times, dried over anhydrous magnesium sulfate for 24 hours, followed by 20 filtration, and the solvent was removed by evaporation.

And purification on the column was performed by using hexane as a developing solvent so that 2.2 g of 1-ethynyl-2-n-hexylnaphthalene was obtained. The obtained 1-ethynyl-2-n-hexylnaphthalene was analyzed by ¹H-NMR (270MHz, CDCl₃), 25 and the NMR spectra showed peak at δ 8.3(1H), 7.8(2H), 7.5(3H), 3.6(1H), 3.0(2H), 1.7(2H), 1.3(6H), 0.9(3H).

Next, 0.35 g of the 1-ethynyl-2-n-hexylnaphthalene was polymerized with a WCl₆ catalyst so that 0.25 g of poly(1-ethynyl-2-n-hexylnaphthalene) was obtained.

30 [0064]

(2) Production of light control material and light control film

The obtained poly(1-ethynyl-2-n-hexylnaphthalene) (5 mg) was dissolved in 0.37 mL of chloroform so as to prepare 35 a chloroform solution containing 0.9% by weight of the

poly(1-ethynyl-2-n-hexylnaphthalene). Further, 1.5 mg of iron (III) chloride was added to the chloroform solution in an amount of 30% by weight relative to the poly(1-ethynyl-2-n-hexylnaphthalene), and stirred at room temperature for 5 30 minutes, thereby a light control material was obtained. Furthermore, a light control material prepared by adding 2.5 mg of iron (III) chloride (50% by weight relative to the poly(1-ethynyl-2-n-hexylnaphthalene)), and a light control material prepared by adding 1.5 mg of gold (III) 10 chloride (30% by weight relative to the poly(1-ethynyl-2-n-hexylnaphthalene)), were also obtained. Light control films were obtained in the same manner as in Example 1, except that the thus obtained light control materials were used.

15 [0065]

The light transmitting properties of the obtained light control films are as shown in Fig. 3.

According to Fig. 3, it is found that each of the light control films has a high absorption band in the 20 infrared range, and the absorption wavelength changes depending on the amount of doping of the iron (III) chloride.

[0066]

(Example 3)

25 (1) Preparation of poly (1-ethynyl-2-n-butylnaphthalene)

Preparation of 1-ethynyl-2-n-butylnaphthalene was carried out in the same manner as Example 2, except that bromobutane was used in place of bromohexane, and by polymerizing the 1-ethynyl-2-n-butylnaphthalene, poly(1-30 ethynyl-2-n-butylnaphthalene) was obtained.

[0067]

(2) Production of light control material and light control film

The obtained poly(1-ethynyl-2-n-butylnaphthalene) was 35 dissolved in chloroform so as to prepare a chloroform

solution containing 0.8% by weight of the poly(1-ethynyl-2-methylnaphthalene). Next, iron (III) chloride was added to the chloroform solution in an amount of 30% by weight relative to the poly(1-ethynyl-2-n-butylnaphthalene), and
5 then stirred, thereby light control materials were obtained. Further, gold (III) chloride was added to the chloroform solution in an amount of 20% by weight relative to the poly(1-ethynyl-2-n-butylnaphthalene), and then stirred, thereby a light control material was obtained. The light
10 control materials obtained above were each applied for coating on a glass substrate having a thickness of 0.1 mm by a spin coating method (800 rpm × 10 minutes), and dried at 30 °C for 1 hour to form coating films so that light control films were obtained.

15 The light transmitting properties of the obtained light control films are as shown in Fig. 4.

[0068]

(Example 4)

20 (1) Preparation of poly (1-(2-naphthyl)-2-(4-pentylphenyl)acetylene)

To 250 mL of triethylamine were added 3.4 g of 4-pentylphenylacetylene, 0.61 g of dichlorobis(triphenylphosphine)palladium, 0.63 g of triphenylphosphine, 0.62 g of copper iodide, and 4.55 g of 25 2-bromonaphthalene, and reacted at 90°C for 3 hours. After removing the solvent by an evaporator, ethyl ether was added to the resulting solution to extract the generated compound. The ethyl ether layer was washed with 300 mL of distilled water for 3 times, dried over anhydrous magnesium sulfate for 24 hours, followed by filtration, and the solvents in the filtrate solution were removed by evaporation. The resulting product was purified on a column using hexane as a developing solvent, thereby 3.2 g of 1-(2-naphthyl)-2-(4-pentylphenyl)acetylene was obtained.
30 The obtained 1-(2-naphthyl)-2-(4-pentylphenyl)acetylene

was analyzed by $^1\text{H-NMR}$ (270MHz, CDCl_3), and the NMR spectra showed peak at δ 8.0(1H), 7.8(3H), 7.6(1H), 7.5(4H), 7.2(2H) 2.6(2H), 1.6(2H), 1.3(4H), 0.9(3H).

The obtained 1-(2-naphthyl)-2-(4-pentylphenyl)acetylene (0.46 g) was polymerized with a $\text{TaCl}_5\text{-nBu}_4\text{Sn}$ catalyst so that 0.25 g of poly(1-(2-naphthyl)-2-(4-pentylphenyl)acetylene) was obtained.
[0069]

(2) Production of light control material and light control film

The obtained poly(1-(2-naphthyl)-2-(4-pentylphenyl)acetylene) was dissolved in toluene to prepare a toluene solution containing 0.8% by weight of the poly(1-(2-naphthyl)-2-(4-pentylphenyl)acetylene) as a light control material. The light control material obtained above was applied for coating on a glass substrate having a thickness of 0.1 mm by a spin coating method (800 rpm \times 10 minutes), and dried at 30°C for 1 hour to form a coating film. The substrate on which the coating film was formed was exposed to nitric acid vapor for 10 minutes under normal temperature and normal pressure and, and then dried so that a light control film was obtained.

Further, the poly(1-(2-naphthyl)-2-(4-pentylphenyl)acetylene) was dissolved in toluene to prepare a toluene solution containing 0.8% by weight of the poly(1-(2-naphthyl)-2-(4-pentylphenyl)acetylene), and gold (III) chloride was added to the toluene solution in an amount of 20% by weight relative to the poly(1-(2-naphthyl)-2-(4-pentylphenyl)acetylene), and then stirred so that a light control material was provided. The light control material obtained above was applied for coating on a glass substrate having a thickness of 0.1 mm by a spin coating method (800 rpm \times 10 minutes), and dried at 30°C for 1 hour to form a coating film, thereby a light control film was obtained.

The light transmitting properties of the obtained light control films are as shown in Fig. 5.

[0070]

(Example 5)

5 The poly(1-ethynyl-2-methylnaphthalene) obtained in Example 1 was dissolved in toluene to prepare a toluene solution containing 1.0% by weight of the poly(1-ethynyl-2-methylnaphthalene) as a light control material.

10 The obtained light control material was applied for coating on a glass electrode substrate having a thickness of 0.7 mm (surface resistance 100Ω) on which ITO was coated, by a spin coating method (800 rpm × 10 seconds), and dried at 30°C for 5 minutes to form a coating film, thereby a light control film was obtained.

15 On the other hand, 1.0 g of lithium perchlorate was dissolved in 66 mL of propylene carbonate, and to the solution was added 3.3 g of polyethylene glycol (molecular weight of 300,000) so that an electrolyte was prepared.

20 A layer of the electrolyte with a thickness of 100 μm was laminated on the glass substrate on which the coating film had been formed, and further, the glass electrode substrate on which ITO had been coated was laminated thereon, thereby a light control body was produced.

[0071]

25 Next, direct current voltages of 0, 1.2, 1.5, and 2.0 were applied to the obtained light control body, and the transmittance was observed by a spectrophotometer (UV-3101PC, manufactured by Shimadzu Corporation). The light transmitting property of the light control body when each 30 of the voltages was applied was shown in Fig. 6.

According to Fig. 6, it is found that each of the light control bodies exerts light control functions in a wide wavelength range when a voltage is applied. It is also found that, by adjusting the application voltage, the 35 wavelength range of transmitted light or the transmittance

can be controlled.

[0072]

(Example 6)

The 1-(2-naphthyl)-2-(4-pentylphenyl)acetylene obtained in Example 4 was dissolved in toluene to prepare a toluene solution containing 0.75% by weight of the 1-(2-naphthyl)-2-(4-pentylphenyl)acetylene as a light control material.

The obtained light control material was applied for coating on a glass electrode substrate having a thickness of 0.7 mm (surface resistance 100Ω) on which ITO was coated, by a spin coating method (800 rpm × 10 seconds), and dried at 30°C for 5 minutes to form a coating film, thereby a light control film was obtained.

On the other hand, 1.0 g of lithium perchlorate was dissolved in 66 mL of propylene carbonate, and to the solution was added 3.3 g of polyethylene glycol (molecular weight of 300,000) so that an electrolyte was prepared.

A layer of the electrolyte with a thickness of 100 μm was laminated on the glass substrate on which the coating film had been formed, and further, the glass electrode substrate on which ITO had been coated was laminated thereon, thereby a light control body was produced.

[0073]

Next, direct current voltages of 0, 1.7, 2.2, and 2.5 were applied to the obtained light control body, and the transmittance was observed by a spectrophotometer (UV-3101PC, manufactured by Shimadzu Corporation). The light transmitting property of the light control body when each of the voltages was applied was shown in Fig. 7.

According to Fig. 7, it is found that each of the light control bodies exerts light control functions in a wide wavelength range when a voltage is applied. It is also found that, by adjusting the application voltage, the wavelength range of transmitted light or the transmittance

can be controlled.

[0074]

(Example 7)

5 A light control body was manufactured in the same manner as in Example 5, except that the poly(1-ethynyl-2-n-hexylnaphthalene)acetylene obtained in Example 2 was used.

[0075]

(Example 8)

10 To 25 mL of a tetrahydrofuran solution of 3.05 g of ethynyl naphthalene was added 27.5 mL of a 1.6 mol/L hexane solution of n-butyl lithium at -50°C under a nitrogen atmosphere, and the mixture was cooled to -80°C, and then 15 mL of a tetrahydrofuran solution of 2.25 g of potassium tert-butoxide was added thereto. After stirring at -80°C 15 for 1 hour, the temperature was raised up to 5°C. At -70°C, 4.42 g of bromodecane was dropped to the resulting solution, and stirred at 20°C for 2 hours. After addition of 150 mL of diethyl ether at 0°C, 50 mL of water was dropped to the resulting solution to extract the generated compound. The 20 diethyl ether layer was washed with 50 mL of distilled water for 3 times, dried over anhydrous magnesium sulfate for 1 hour, followed by filtration, and the solvent was removed by evaporation. The resulting product was purified on a column using hexane as a developing solvent, thereby 25 2.1 g of 1-ethynyl-2-n-decylnaphthalene was obtained. The obtained 1-ethynyl-2-n-decylnaphthalene was analyzed by ¹H-NMR (270MHz, CDCl₃), and the NMR spectra showed peak at δ 8.3(1H), 7.8(2H), 7.5(3H), 3.6(1H), 3.0(2H) 1.7(2H), 1.3(16H), 0.9(3H).

30 [0076]

The obtained 1-ethynyl-2-n-decylnaphthalene (1.0 g) was polymerized with a WCl₆ catalyst so that 0.6 g of poly(1-ethynyl-2-n-decylnaphthalene) was obtained. The obtained poly(1-ethynyl-2-n-decylnaphthalene) (0.5 g) was 35 dissolved in toluene to prepare a toluene solution

containing 1.0% by weight of the poly(1-ethynyl-2-n-decylnaphthalene) as a light control material. A light control body was produced in the same manner as in Example 5, except that the thus obtained light control material was 5 used.

[0077]

Next, direct current voltages of 0, 1.2, 1.5, and 2.0 were applied to the obtained light control body, and the transmittance was observed by a spectrophotometer (UV-10 3101PC, manufactured by Shimadzu Corporation). The light transmitting property of the light control body when each of the voltages was applied was shown in Fig. 8.

According to Fig. 8, it is found that each of the light control bodies exerts light control functions in a 15 wide wavelength range when a voltage is applied. It is also found that, by adjusting the application voltage, the wavelength range of transmitted light or the transmittance can be controlled.

[0078]

20 (Example 9)

To 20 mL of a tetrahydrofuran solution of 2.88 g of ethynynaphthalene was added 25 mL of a 1.6 mol/L hexane solution of n-butyl lithium at -50°C under a nitrogen atmosphere, and the mixture was cooled to -90°C, and then 25 12 mL of a tetrahydrofuran solution of 2.3 g of potassium tert-butoxide was added thereto. After stirring at -80°C for 1 hour, the temperature was raised up to 5°C. At -70°C, 6.90 g of bromooctadecane was dropped to the resulting solution, and stirred overnight at 30°C. 100 mL of water 30 was dropped to the resulting solution at 0°C, and hexane was added thereto to extract the generated compound. The hexane layer was washed with 30 mL of distilled water for 3 times, dried over anhydrous magnesium sulfate for 24 hours, followed by filtration, and the solvent was removed by 35 evaporation. The resulting product was purified on a

column by using hexane as a developing solvent, thereby 1.5 g of 1-ethynyl-2-n-octadecylnaphthalene was obtained. The obtained 1-ethynyl-2-n-decyl naphthalene was analyzed by ^1H -NMR (270MHz, CDCl_3), and the NMR spectra showed peak at δ 5 8.3(1H), 7.8(2H), 7.5(3H), 3.6(1H), 3.0(2H) 1.7(2H), 1.3(32H), 0.9(3H).

[0079]

The obtained 1-ethynyl-2-n-octadecylnaphthalene (1.0 g) was polymerized with a WCl_6 catalyst so that 0.5 g of 10 poly(1-ethynyl-2-n-octadecylnaphthalene) was obtained. The obtained poly(1-ethynyl-2-n-octadecylnaphthalene) (0.5 g) was dissolved in toluene to prepare a toluene solution containing 1.0% by weight of the poly(1-ethynyl-2-n-octadecylnaphthalene) as a light control material. A light 15 control body was produced in the same manner as in Example 5, except that the thus obtained light control material was used.

[0080]

Next, direct current voltages of 0, 1.2, 1.5, and 2.0 20 were applied to the obtained light control body, and the transmittance was observed by a spectrophotometer (UV-3101PC, manufactured by Shimadzu Corporation). The light transmitting property of the light control body when each of the voltages was applied was shown in Fig. 9.

According to Fig. 9, it is found that each of the 25 light control bodies exerts light control functions in a wide wavelength range when a voltage is applied. It is also found that, by adjusting the application voltage, the wavelength range of transmitted light or the transmittance 30 can be controlled.

[0081]

(Evaluation)

Each of the light control bodies obtained in Examples 5 to 9 was evaluated for response and repetition durability 35 according to the following methods.

The results are as shown in Table 1.

[0082]

(1) Response

Color change in response to the change in voltage was
5 visually observed, and the evaluation was performed based
on the following criteria.

○: Good response, Rapid color change

△: Not good response, Certain time is required
before development of color change

10 ×: Bad response, Long time is required before
development of color change

[0083]

(2) Repetition durability

Application and non-application of a 2.5V voltage
15 were repeated to test the durability, and the evaluation
was performed based on the following criteria.

◎: Light control performance does not change at more
than 10,000 times of repetition

20 ○: Light control performance does not change with
about 5000 times of repetition, but significantly
deteriorates after about 9,000 times of repetition

△: Light control performance does not change with
about 500 times of repetition, but significantly
deteriorates after about 1,000 times of repetition

25 ×: Light control performance significantly
deteriorates after about 500 times of repetition

[0084]

[Table 1]

	Example 5	Example 6	Example 7	Example 8	Example 9
Response	○	○	○	○	○
Repetition durability	○	○	◎	◎	◎

[0085]

(Example 10)

35 The poly(1-ethynyl-2-n-octadecyl naphthalene) prepared

in Example 9 was dissolved in chloroform to prepare a chloroform solution containing 0.8% by weight of the poly(1-ethynyl-2-n-octadecylnaphthalene) as a light control material.

5 The light control material obtained above was applied for coating on a glass substrate having a thickness of 0.7 mm by a spin coating method (800 rpm × 10 minutes), and dried at 30°C for 5 minutes to form coating films, thereby light control films were obtained.

10 The light control films obtained above were heated on a hot plate for 5 minutes at respective temperatures of 150°C and 200°C. By using the heat-treated light control films, light control bodies were produced in the same manner as in Example 9. Transmittance of the light control 15 bodies was observed by a spectrophotometer (UV-3101PC, manufactured by Shimadzu Corporation) before and after the heat treatment to obtain the light transmitting properties. The light transmitting properties are as shown in Fig. 10.

Fig. 10 shows that the light control films can 20 control the absorption wavelength in the visible light range by a heat treatment.

[0086]

A 2.0V direct current voltage was applied to the light control bodies heat treated as mentioned above, and 25 the transmittance was observed by a spectrophotometer (UV-3101PC, manufactured by Shimadzu Corporation). The light transmitting properties of the light control bodies when voltage is applied thereto are as shown in Fig. 11.

Figs. 10 and 11 show that the light control bodies 30 can control the absorption wavelength in the visible light range without deteriorating the absorption properties in near-infrared range when they are heat treated.

INDUSTRIAL APPLICABILITY

35 [0087]

The present invention can provide a light control material capable of optionally controlling the light transmittance of an arbitrary wavelength range among a wide wavelength range, and a light control film formed by using 5 the light control material.

BRIEF DESCRIPTION OF THE DRAWINGS

[0088]

Fig. 1 is the transmittance spectrum showing light 10 transmitting properties of the light control film produced in Example 1.

Fig. 2 is the transmittance spectrum showing light transmitting properties of the light control film produced in Example 1.

15 Fig. 3 is the transmittance spectrum showing light transmitting properties of the light control film produced in Example 2.

Fig. 4 is the transmittance spectrum showing light 20 transmitting properties of the light control film produced in Example 3.

Fig. 5 is the transmittance spectrum showing light transmitting properties of the light control film produced in Example 4.

25 Fig. 6 is the transmittance spectrum showing the light transmitting properties of the light control films produced in Example 5 obtained when a direct current voltage is applied thereto.

Fig. 7 is the transmittance spectrum showing the light transmitting properties of the light control bodies 30 produced in Example 6 obtained when a direct current voltage is applied thereto.

Fig. 8 is the transmittance spectrum showing the light transmitting properties of the light control bodies produced in Example 8 obtained when a direct current 35 voltage is applied thereto.

Fig. 9 is the transmittance spectrum showing the light transmitting properties of the light control bodies produced in Example 9 obtained when a direct current voltage is applied thereto.

5

Fig. 10 is the transmittance spectrum showing the light transmitting properties of the light control bodies produced in Example 10 obtained when a heat treatment is carried out thereon.

10

Fig. 11 is the transmittance spectrum showing the light transmitting properties of the light control bodies produced in Example 10 obtained when a direct current voltage is applied thereto.

15

It is to be understood that, if any prior art publication is referred to herein, such reference does not constitute an admission that the publication forms a part of the common general knowledge in the art, in Australia or 20 any other country.

25

In the claims which follow and in the preceding description of the invention, except where the context requires otherwise due to express language or necessary implication, the word "comprise" or variations such as "comprises" or "comprising" is used in an inclusive sense, i.e. to specify the presence of the stated features but not to preclude the presence or addition of further features in various embodiments of the invention.

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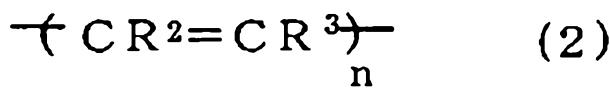
CLAIMS

1. A light control material,
 which contains a stimulus sensitive resin and is
 5 capable of controlling the light transmittance in a
 specific wavelength range, said stimulus sensitive resin
 being a polyacetylene compound having a repeating unit
 represented by the following general formula (1):
 [Chemical Formula 1]



10 in the formula (1), R¹ represents a naphthalene group, a
 phenanthrene group, a pyrenyl group or an anthracene group,
 each of the four groups being substituted by a group
 selected from the group consisting of: an alkyl group
 15 having 1 to 40 carbon atoms, an alkoxy group (with an alkyl
 group having 1 to 40 carbon atoms), an SR⁴ group (R⁴
 represents a hydrogen atom or an alkyl group having 1 to 40
 carbon atoms), an NR⁵R⁶ group (R⁵ and R⁶ may be the same or
 different, and each represents a hydrogen atom or a group
 20 selected from alkyl groups having 1 to 40 carbon atoms), a
 cyano group, a carboxy group, a sulfoxyl group, an ester
 group, an amide group and COR⁷ (R⁷ represents an alkyl
 group having 1 to 40 carbon atoms), or the following
 general formula (2):

25 [Chemical Formula 2]



30 in the formula (2), R² represents a naphthalene group or an
 anthracene group; R³ represents a phenyl group substituted
 by a substituent X at the position m or the position p; and
 the substituent X represents a group selected from the
 group consisting of: an alkyl group having 1 to 20 carbon
 atoms, an alkoxy group (with an alkyl group having 1 to 20
 carbon atoms), an SR⁴ group (R⁴ represents a hydrogen atom

or an alkyl group having 1 to 20 carbon atoms), an NR⁵R⁶ group (R⁵ and R⁶ may be the same or different, and each represents a hydrogen atom or a group selected from alkyl groups having 1 to 20 carbon atoms), a cyano group, a

5 carboxy group, a sulfoxyl group, an ester group, an amide group and COR⁷ (R⁷ represents an alkyl group having 1 to 20 carbon atoms).

10 2. The light control material according to claim 1,
which contains an oxidizing agent and/or a reducing
agent.

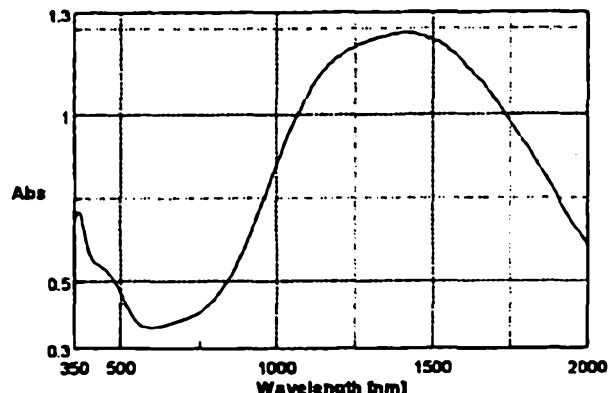
15 3. A light control film,
which comprises the light control material according
to claim 1 or 2.

4. A light control body,
which has the light control film according to claim 3,
and a means for providing an external stimulus.

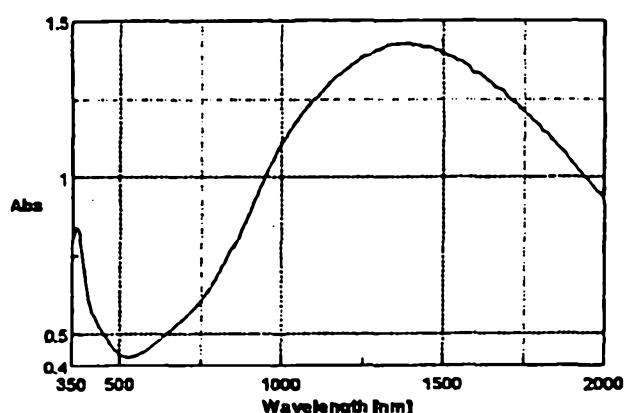
20 5. The light control body according to claim 4,
wherein a lamination body of the light control film
according to claim 3 and an electrolyte layer is sandwiched
between a pair of electrode substrates, and
25 the external stimulus is an electric stimulus.

30 6. A light control material
which contains a stimulus sensitive resin and is
capable of controlling light transmittance in a specific
wavelength range substantially as herein described with
reference to the accompanying Figures and Examples.

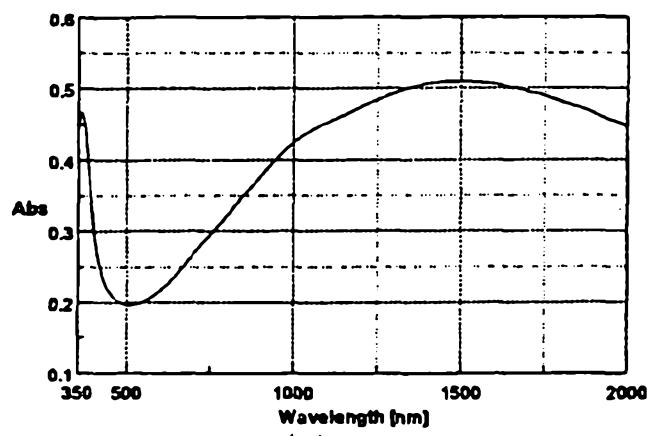
[Fig. 1]



iron (III) chloride 1.6 %

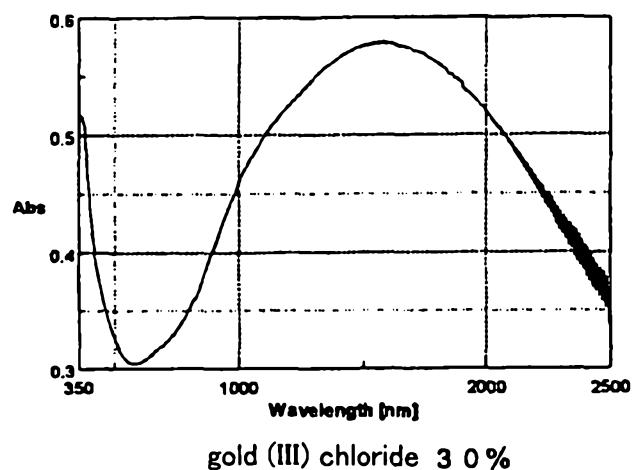


iron (III) chloride 3.0 %

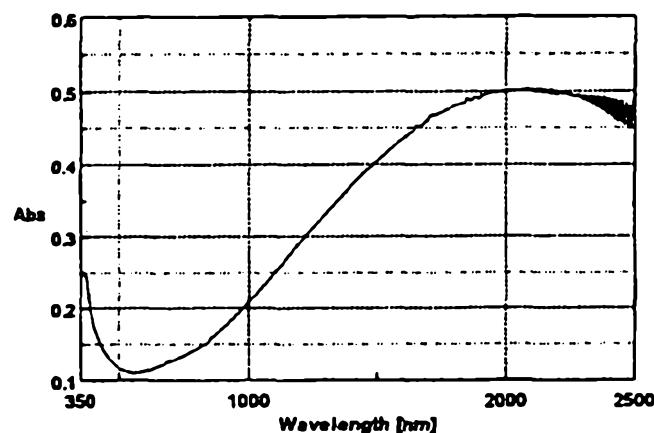


iron (III) chloride 5.0 %

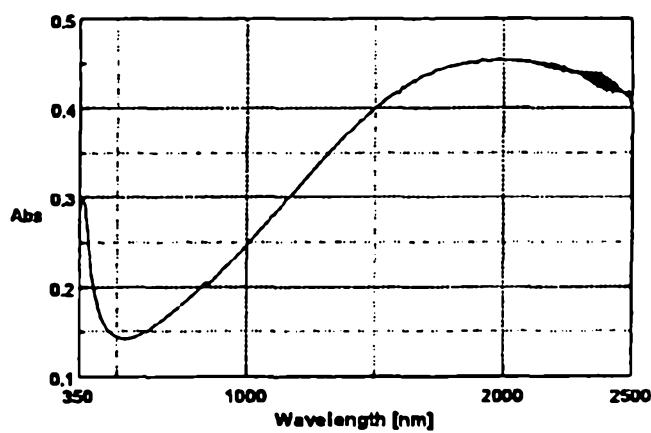
[Fig. 2]



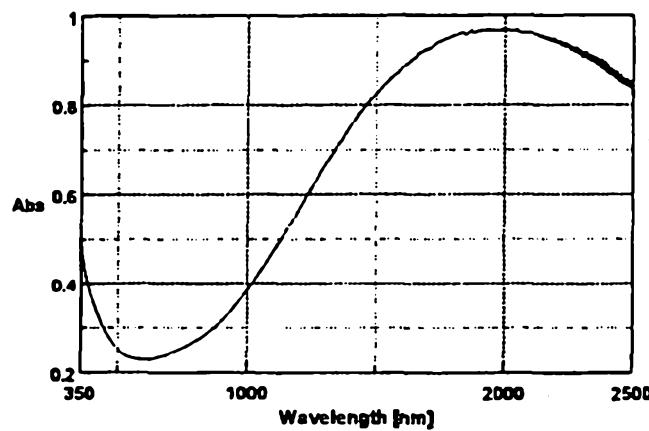
[Fig. 3]



iron (III) chloride 30 %

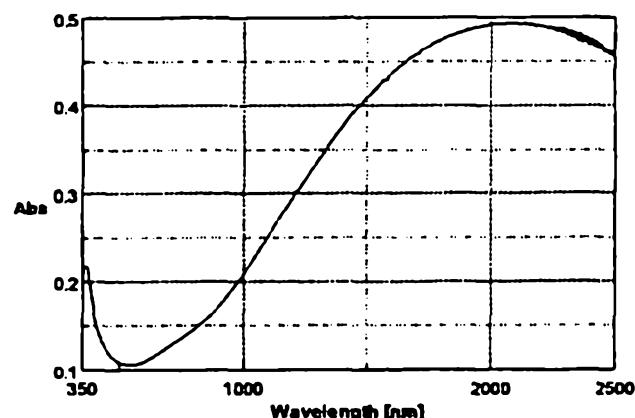


iron (III) chloride 50 %

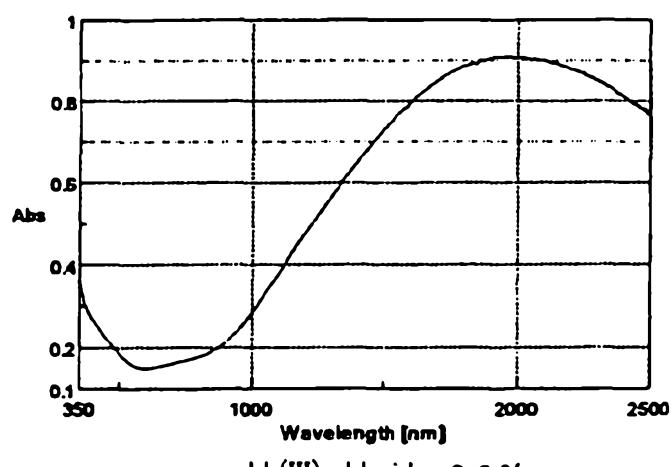


gold (III) chloride 30 %

[Fig. 4]

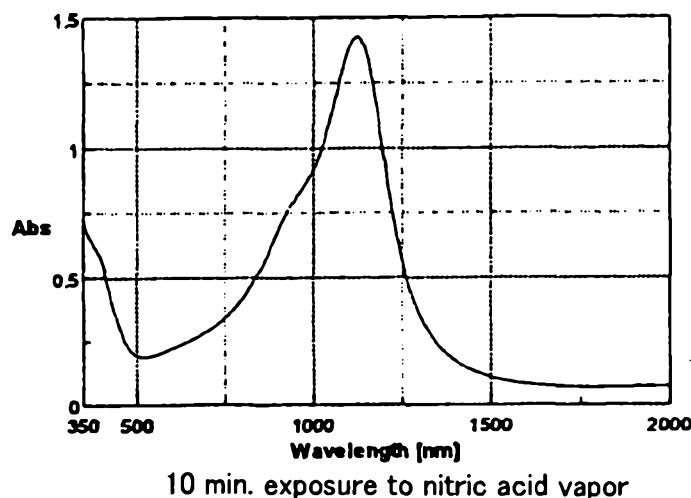


iron (III) chloride 3.0 %

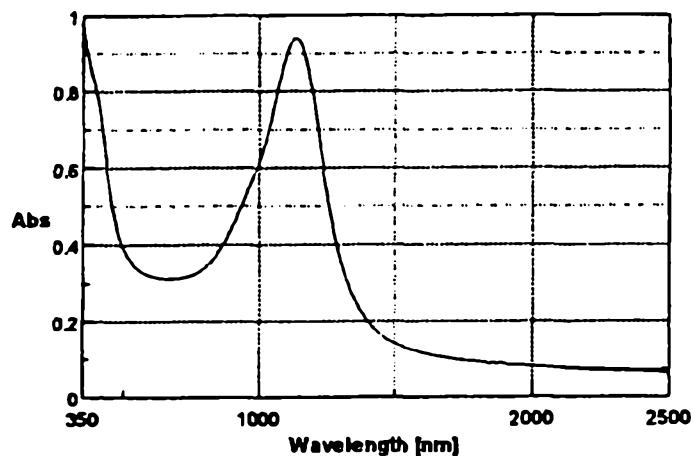


gold (III) chloride 2.0 %

[Fig. 5]

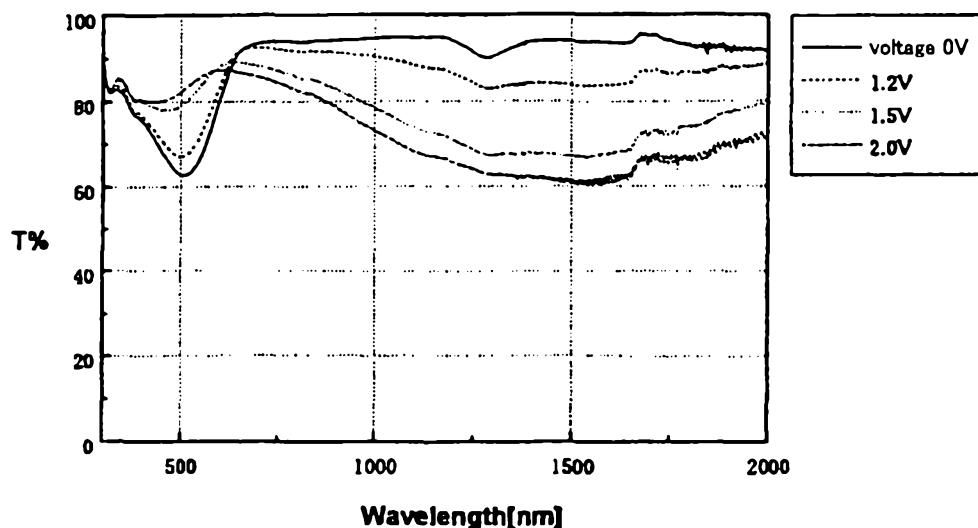


10 min. exposure to nitric acid vapor

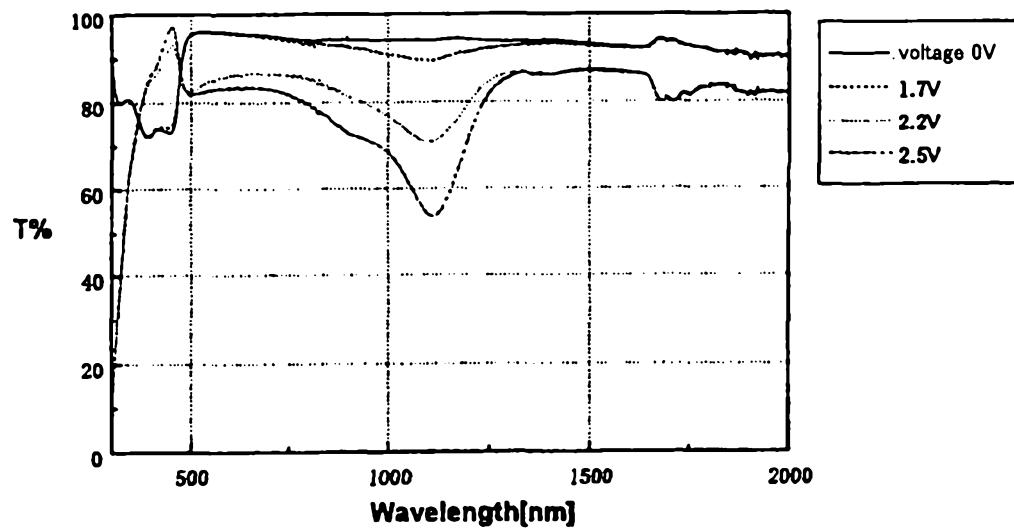


gold (III) chloride 20 %

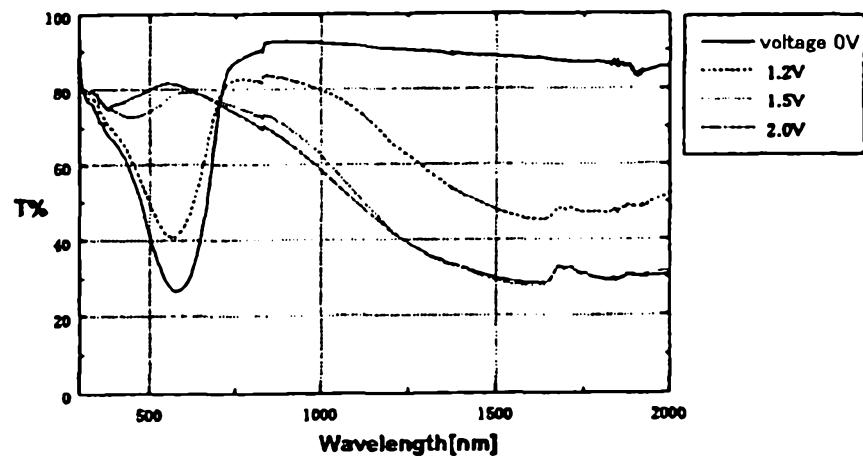
[Fig. 6]



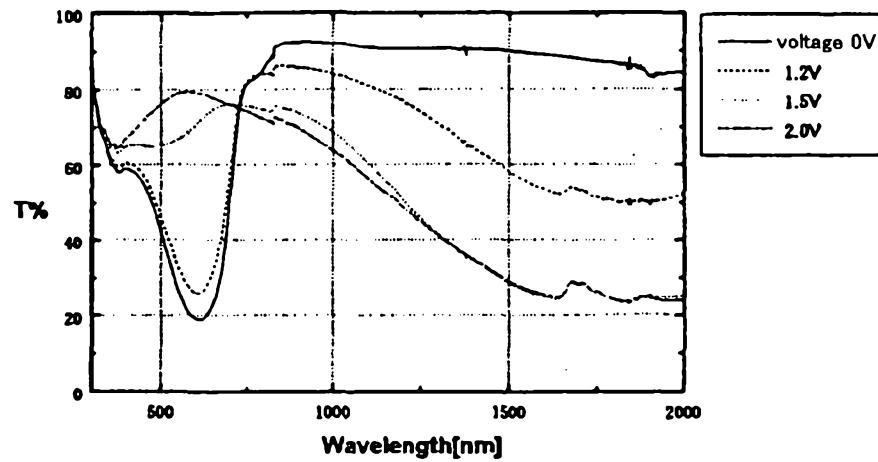
[Fig. 7]



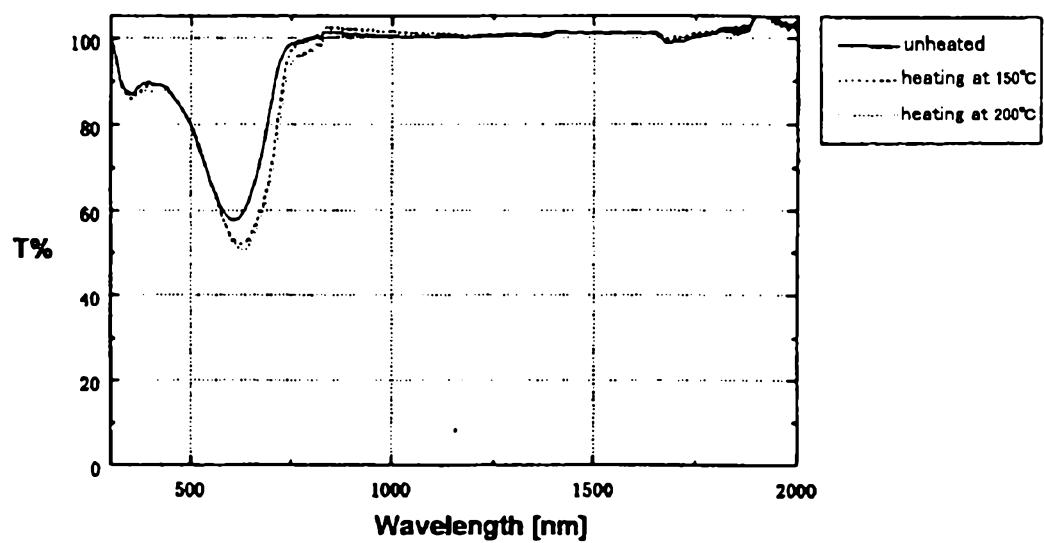
[Fig. 8]



[Fig. 9]



[Fig. 10]



[Fig. 11]

