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<p>(21) International Application Number: PCT/GB99/02807 (22) International Filing Date: 25 August 1999 (25.08.99) (30) Priority Data: 9818701.6 28 August 1998 (28.08.98) GB (71) Applicant (for all designated States except US): AVECIA LIMITED [GB/GB]; Hexagon House, Blackley, Manchester M9 8ZS (GB). (72) Inventors; and (75) Inventors/Applicants (for US only): KNOCHEL, Paul [FR/DE]; Wangener Strasse 3, D-81475 München (DE). DUEBNER, Frank [DE/DE]; Leonhardstrasse 14, D-61169 Friedberg (DE). (74) Agents: LOCKE, Timothy, John; Intellectual Property Group, Avecia Limited, Belasis Avenue, P.O. Box 2, Billingham TS23 1YN (GB) et al.</p>	<p>(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>With international search report.</i></p>	
<p>(54) Title: COPPER-CATALYZED ENANTIOSELECTIVE ALLYLIC SUBSTITUTION REACTIONS</p>		
<p>(57) Abstract</p> <p>An allylic compound is reacted with an organozinc compound $Zn(R^6)_2$ to eliminate a group (the leaving group) from the allylic compound and to add a group from the organozinc compound to it in the presence of a copper salt catalyst and a chiral organic ligand for the copper.</p>		

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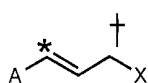
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COPPER-CATALYSED ENANTIOSELECTIVE ALLYLIC SUBSTITUTION REACTIONS

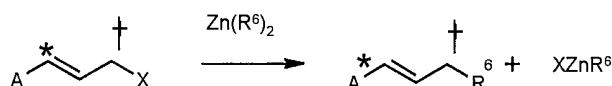
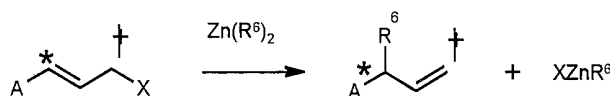
This invention relates to selective synthesis and catalysts therefor.

According to the invention an allylic compound is reacted with an organozinc compound $Zn(R^6)_2$ to eliminate a group (the leaving group) from the allylic compound and to add a group from the organozinc compound to it in the presence of a copper salt catalyst and a chiral organic ligand for the copper. Preferably the ligand is a primary or secondary amine in which the nitrogen atom is directly linked to the chiral centre. The allylic compound is suitably of formula



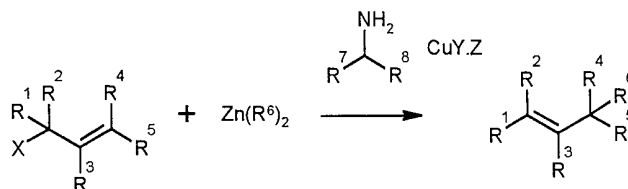
where X is the leaving group for example a chlorine atom and in which A is hydrogen or an alkyl or aryl group, preferably having 0-20 carbon atoms. If substitution occurs at the carbon atom marked * a chiral centre may be formed. This process is known as $Sn2'$ substitution; an alternative substitution at the carbon atom marked † may occur in which case there may be no chiral centre, this process is known as $Sn2$ substitution.

The reactions are shown as follows:



where R^6 is a group from the organozinc compound. Surprisingly, in this process the former reaction is generally favoured and is influenced by the leaving group, ligands and solvents as shown below, tetrahydrofuran being a particularly favourable solvent. The process is normally chemoselective for $Sn2'$ substitution and/or stereoselective.

In a preferred form of the invention the reaction is as shown below:-



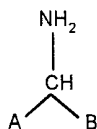
$R^1 - R^6$ are alkyl, alkenyl, alkynyl, aryl, aralkyl or heterocyclyl groups optionally substituted by for example halogen, alkoxy, aryloxy, acyloxy, nitro, amide, acetamide, carboxylate, cyano, acetal, sulphide, sulphonate, sulfone, sulfoxide, phosphite, phosphonate, phosphine groups, each preferably having at most 20 and preferably less than 10 carbon atoms, or R^1 to R^5 may be H, R^7 is an aryl for example a phenyl or ferrocenyl or

substituted aryl or ferrocenyl group of which the substituents may be for example 1-aminobenzyl, 1-amino-2-naphthylmethyl, 1-amino-(4-tert-butylphenyl)methyl, trimethylsilyl, phosphite, phosphine, alkyl, alkoxy, thiophosphonate, amino and/or halogen (eg Cl or Br) atoms and R⁸ is an alkyl or aryl, preferably a methyl, ethyl, propyl, tert-butyl, phenyl or naphthyl for example 2-naphthyl group which may be substituted for example by nitro, alkoxy, alkyl and/or haloalkyl group. X is halogen, OR⁹, OCOR⁹, OCO₂R⁹, OSO₂R⁹, OCS₂R⁹ CH(OR¹⁰)₂, OPO (OR⁹)₂, SOR⁹, or SO₂R⁹ where R⁹ and R¹⁰ are optionally substituted C₁-C₁₀ alkyl or aryl, of which the substituents may be halogen, nitro, methoxy, trifluoromethoxy, methyl, ethyl, tert butyl or sulphonate groups e.g. methyl, ethyl, trifluoromethyl, phenyl, tosyl, p-bromophenyl, p-nitrophenyl, p-methoxyphenyl. or R⁷ and R⁸ may together form a 5 or 6 membered carbocyclic or heterocyclic ring providing that a carbon atom to which the nitrogen is attached is chiral. for example R⁷ and R⁸ together may be 1-indane, bornylamine or 2-cyclohexylamine. Y is halogen, carboxylate for example, acetate, acetoacetate, cyanide, or thiocyanate and Z is an ether or thioether for example dimethylsulfide, tetrahydrofuran or diethylether. Preferably R¹ - R² and R³ and one of R⁴ or R⁵ are H and the other one of R⁴ or R⁵ is aryl, for example phenyl, 4-chlorophenyl or 4-trifluoromethyl phenyl or is a trialkyl (e.g. triisopropyl) silyl oxymethyl groups R⁶ is alkyl, tri-alkyl (e.g. trimethyl) silyl methyl, phenyl or 2,2-dimethylbut-3-enyl. R⁷ is ferrocenyl, R⁸ is naphthyl, X is chloride, Y is chloride or bromide and Z is dimethylsulfide. R⁵ is preferably phenyl and R⁶ is preferably neopentyl. The substituents of R⁷ preferably have at most 10 carbon atoms in total and those of R⁸ preferably at most 8 carbon atoms in total. Alkanes, cyclo alkanes and/or aromatic solvents for example toluene may be present.

Preferred solvents are ethers for example diethylether, 1,4-dioxane, tertbutylmethylether and especially tetrahydrofuran. Preferred temperatures are -120°C to 25°C more preferably -100°C to 20°C and especially -90°C to -50°C.

Preferred concentrations of catalyst are 0.1 atom% to 20 atom%, especially 0.5 atom% to 5 atom% expressed as copper atoms based on moles of the allylic compound.

The ratio of copper atoms to the amine ligand molecules is suitably 1:10 to 2:1. Compounds for formula



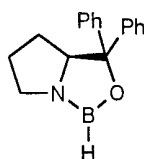
in which A is a ferrocenyl or substituted ferrocenyl group and B is a group R⁸ other than a methyl or phenyl group are believed to be novel. The groups A and B should be different in order to obtain stereospecificity. B is preferably a 2-naphthyl group.

Example 1**Preparation of (R)-(1-amino-2-naphthylmethyl) ferrocene****Step 1**

5 Ferrocene (4.5 g, 24 mmol) and aluminium trichloride (3.5 g, 26 mmol) were combined in dry dichloromethane (100 ml) at 0°C under argon. To the greenish suspension was added a solution of 2-naphthoyl chloride (5.0 g, 26 mmol) in dichloromethane (20 ml) at 0°C over a period of 20 min to obtain a dark purple solution. The reaction was stirred for 2h at room temperature and then quenched by careful addition of saturated aqueous ammonium chloride solution (100 ml). The organic layer
10 was separated, washed with sat. aqueous sodium bicarbonate solution (2 x 30 ml), dried (MgSO₄) and concentrated under reduced pressure. The crude residue was purified by column chromatography on silica gel using 1 : 1 pentane: diethyl ether by volume as eluent to give the ketone (5.6 g, 69%) as a red solid.

Step 2

15 The ferrocenyl ketone (4.5 g, 13.2 mmol) and borane dimethyl sulfide complex (1.4 ml, 14 mmol) were added simultaneously over a period of 30 minutes to a solution of the CBS catalyst (0.70 g, 2.5 mmol) in THF (80 ml) at 0°C under argon. CBS catalyst is



20 The catalyst is prepared from 1,1-diphenyl pyrrolidine methanol and borane (see Synlett 1993, 929)

After stirring for an additional 30 min the mixture was quenched with aq. ammonium chloride solution (70 ml). The organic layer was separated, dried (MgSO₄) and concentrated under reduced pressure. The crude product was purified by column
25 chromatography on silica gel using 1: 1 pentane : ether as eluent affording the desired alcohol (4.0 g, 89%) as an orange solid.

Step 3

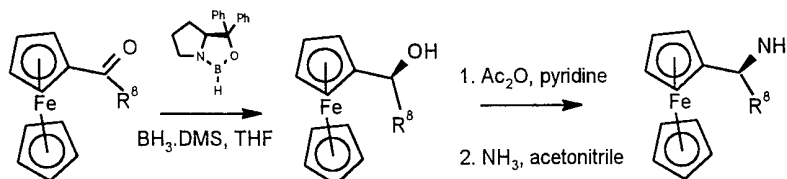
30 The ferrocenyl alcohol (4.0 g, 11.6 mmol) was dissolved in dry pyridine (30 ml) and acetic anhydride (20 ml) at room temperature. After stirring for 18h at room temperature all volatiles were removed under high vacuum at 50°C furnishing the pure acetylated alcohol (4.5 g, 100 %) as a red glue, that smoothly crystallised on standing to a red solid.

35 The acetylated alcohol (3.0 g, 8 mmol) was dissolved in acetonitrile (200 ml) and 37% aqueous ammonia solution (40 ml). After stirring for 24h at room temperature the mixture was poured into 10% aqueous hydrochloric acid (200 ml). The resulting precipitate was removed by filtration and washed with ether (4 x 20 ml). The residue was

dissolved in 20% aqueous sodium hydroxide solution (200 ml) and the desired product re-extracted with ether (5 x 50 ml). After drying (MgSO₄), the solvent was removed under reduced pressure and the pure (R)-(1-amino-2-naphthylmethyl) ferrocene (1.8 g, 66%) was obtained as an orange solid.

5 The corresponding compounds in which the naphthyl group is replaced by phenyl, o-tolyl, 1-naphthyl, 2-naphthyl, methyl, cyclohexyl, o-biphenyl, p-biphenyl, phenanthrenyl, o-bromophenyl and p-butylphenyl were prepared similarly. Compounds in which the ferrocenyl is symmetrically 1,1' disubstituted with 1-aminobenzyl, 1-amino-2-naphthylmethyl, 1-amino-(4-tert-butylphenyl)methyl, or 2-substituted with trimethylsilyl were prepared using the method given in example 1 except that two mole equivalents of aluminium chloride and acylchloride were used in step 1, two mole equivalents borane dimethylsulfide and 30 mol% CBS catalyst were used in step 2, and two mole equivalents acetic anhydride, pyridine and ammonia were used in step 3. The enantiomeric excess was in each case greater than 99%.

15 The reaction is illustrated below. The reaction was also carried out with the compounds indicated below, the % figures indicating the stated yields of pure material based on starting material,



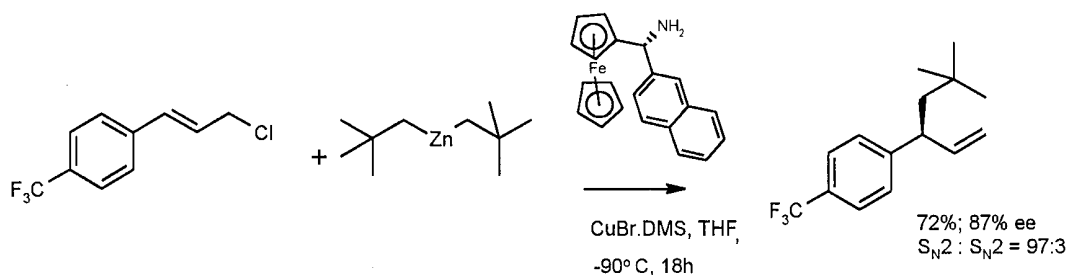
	R ⁸ = Ph	R ⁸ = Ph; 88%	R ⁸ = Ph; 45%
20	R ⁸ = o-Tolyl	R ⁸ = o-Tolyl; 62%	R ⁸ = o-Tolyl; 48%
	R ⁸ = 1-Naphth	R ⁸ = 1-Naphth; 73%	R ⁸ = 1-Naphth; 44%
	R ⁸ = 2-Naphth	R ⁸ = 2-Naphth; 81%	R ⁸ = 2-Naphth; 66%
	R ⁸ = Methyl	R ⁸ = Methyl	R ⁸ = Methyl
	R ⁸ = Cyclohexyl	R ⁸ = Cyclohexyl;	R ⁸ = Cyclohexyl;
25	R ⁸ = 2-Biphenyl	R ⁸ = 2-Biphenyl	R ⁸ = 2-Biphenyl
	R ⁸ = 4-Biphenyl	R ⁸ = 4-Biphenyl	R ⁸ = 4-Biphenyl
	R ⁸ = phenanthrenyl	R ⁸ = phenanthrenyl	R ⁸ = phenanthrenyl
	R ⁸ = 2-bromophenyl	R ⁸ = 2-bromophenyl	R ⁸ = 2-bromophenyl
	R ⁸ = 4-bromophenyl	R ⁸ = 4-bromophenyl	R ⁸ = 4-bromophenyl

30 DMS is dimethyl sulphide and THF is tetrahydrofuran.

Example 2

Enantioselective allylation. Preparation of (+)-(S)-5,5-dimethyl-3(4-trifluoromethylphenyl)-1-hexene

This reaction is shown below



The chiral organic ligand R⁷=ferrocenyl, R⁸=2-naphthyl (70 mg, 0.2 mmol) and CuBr.Me₂S (3 mg, 0.02 mmol) were dissolved in THF (5 ml) yielding a clear solution. After cooling to -90°C, neo-Pent₂Zn (0.3 ml, 2.4 mmol) and 4-trifluoromethylcinnamyl chloride were added successively. The reaction mixture was stirred for 18h at -90°C and was worked up. The crude residue obtained after evaporation of the solvents was purified by flash-chromatography (ether : pentane 1 : 50) leading to the desired product (370 mg, 72% yield: S_N2'/S_N2 ratio : 97 : 3). The enantiomeric excess of the chiral product was determined by gas chromatography to be 87% using a Chiraldex capillary column.

Use of different substituents R⁷ and R⁸ in asymmetric allylation reaction

The following Table 1 shows the use of different chiral organic ligands (lig*) R⁷ and R⁸ as indicated in table 1, in the reaction of cinnamyl chloride with di-neopentyl zinc at -50°C. The chiral organic ligands were prepared according to the methods in example 1 and are of the (R) configuration. The experimental conditions are analogous to those in Example 2 above.

Table 1

Entry	R ⁷	R ⁸	Yield (%)	S _N 2' : S _N 2	ee
1	Ferrocenyl	Phenyl	73	95 : 5	32%
2	Ferrocenyl	o-Tolyl	79	96 : 4	16%
3	Ferrocenyl	1-Naphthyl	72	93 : 7	33%
4	Ferrocenyl	2-Naphthyl	77	95 : 5	42%
5	Ferrocenyl	Methyl	74	88 : 12	7%
6	Ferrocenyl	Cyclohexyl	74	92 : 8	15% ¹
7	Ferrocenyl	o-Biphenyl	n.d.	92 : 8	4%
8	Ferrocenyl	p-Biphenyl	84	97 : 3	38%
9	Ferrocenyl	Phenanthrenyl	69	98 : 2	61%
10	Ferrocenyl	2-Naphthyl	75	97 : 3	67%
11	Ferrocenyl	o-Bromophenyl	67	96 : 4	38%
12	Ferrocenyl	p- ^t Butylphenyl	69	96 : 4	56%

Entry	R ⁷	R ⁸	Yield (%)	S _N 2' : S _N 2	ee
13			68	99 : 1	51%
14			68	97 : 3	52%
15			69	96 : 4	45%
16			66	98 : 2	11%
17	phenyl	methyl	>95	94 : 6	44%
18	2-naphthyl	methyl	>95	95 : 5	42%
19	1-naphthyl	methyl	>95	95 : 5	52%
20	R ⁷ +R ⁸ = (R)-2-bornyl		80%	86 : 14	18%
21	R ⁷ +R ⁸ = (R)1- indanyl		>95%	93 : 7	16%
22	R ⁷ +R ⁸ = (S)- trans-2- cyclohexylamine		70%	>99 : 1	0%
23	(S)-2- aminobenzyl	phenyl	70%	>99 : 1	0%

Entry 1-8: Ratio CuBr Me₂S/Lig⁺/Substrate = 1/1/20. Entry 9 - 23:1/10/100

¹ Opposite stereoisomer in excess

Use of different substrates for the substitution

5 The following Tables 2 and 3 show the use of different allyl reagents R¹ and R² and (except in entry 13 of Table 3) R³ = H, R⁴ and R⁵ as indicated in the tables, in the reaction with di-neopentyl zinc using the chiral ligand R⁷=ferrocenyl, R⁸=2-naphthyl of the (R) configuration. The experimental conditions are analogous to those in Example 2 above.

Reactions run at -50°C

Table 2

Entry	R ⁴	R ⁵	Yield (%)	S _N 2' : S _N 2	ee
1	H	phenyl	75	97 : 3	67%
2	phenyl	H	50	96 : 4	22%
3	H	2-trifluoromethyl phenyl	55	80 : 20	- ¹
4	H	4-trifluoromethyl phenyl)	70	98 : 2	74%
5	H	1-naphthyl	74	97 : 3	58%
6	H	cyclohexyl	70	(78 : 22)	59%
7	H	phenylmethyl	50	18 : 82	4%
8	CH ₂ OMe	H	67	>99 : 1	2%
9	CH ₂ OAc	H	74	> 99 : 1	14%
10	CH ₂ OSitBuMe ₂	H	30	> 99 : 1	29%
11	CH ₂ OSi(iPr) ₃	H	53	>99 : 1	47%
12	H	CH ₂ Osi(iPr) ₃	55	>99 : 1	38%
13	CH ₂ OSiPh ₂ tBu	H	70	>99 : 1	12%

¹ Separation of enantiomers was not possible.

Reactions run at -90°C

Table 3

Entry	R ⁴	R ⁵	R ³	Yield (%)	S _N 2' : S _N 2	ee
1	H	phenyl	H	68	95 : 5	82%
2	H	4-trifluoromethyl phenyl	H	72	97 : 3	87%
3	H	1-naphthyl	H	65	94 : 6	71%
4	H	2-naphthyl	H	60	91 : 9	70%
5	H	cyclohexyl	H	67	98 : 2	76%
6	H	3-thienyl	H	70	94 : 6	63%
7	CH ₂ OSi(iPr) ₃	H	H	45	>99 : 1	64%
8	H	4-isopropylphenyl	H	70	90 : 10	76%
9	H	4-chlorophenyl	H	71	96 : 4	79%
10	H	3-chlorophenyl	H	72	97 : 3	70%
11	H	3,4-dichlorophenyl	H	68	96 : 4	22%
12	H	1-cyclopentenyl	H	63	64 : 36	60%
13	phenyl	H	-CO ₂ Et	71	87 : 13	12%

Use of different diorganozincs at -50°C

The following Table 4 shows the use of different organozinc reagents $Zn(R^6)_2$, in the reaction with trans-cinnamyl chloride using the chiral ligand R^7 =ferrocenyl, R^8 =2-naphthyl of the (R) configuration. The experimental conditions are analogous to those in Example 2 above.

Table 4

Entry	R^6	Yield (%)	$S_N2' : S_N2$	ee
1	Methyl	90	98 : 2	10%
2	Ethyl	88	98 : 2	10%
3	<i>iso</i> Propyl	87	98 : 2	29%
4	<i>iso</i> Butyl	69	98 : 2	45%
5	Pentyl	88	98 : 2	26%
6	<i>neo</i> Pentyl	75	97 : 3	67%
7	1R-(+)-Pinane	65	97 : 3	41%
8	1S-(-)-Pinane	60	98 : 2	37%
9	PhMe ₂ SiCH ₂	50	90 : 10	42%
10	Me ₃ SiCH ₂	52	94 : 6	67%
11	Me ₂ PhCCH ₂	.. ¹	68 : 32	25%
12	Me ₂ PhSi(CH ₂) ₂	78	98 : 2	15%
13	H ₂ C=CH ₂ C(CH ₃) ₂ CH ₂	65	95 : 5	79% ²

¹ Reaction worked up before completion. ² Reaction done at -85°C

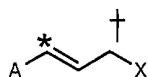
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CLAIMS

1 A process in which an allylic compound is reacted stereospecifically with an
 5 organozinc compound to eliminate a group (the leaving group) from the allylic
 compound and to add a group from the organozinc compound to it in the
 presence of a copper salt catalyst and a chiral organic ligand for the copper.

2 A process as claimed in Claim 1 in which the allylic compound is of formula

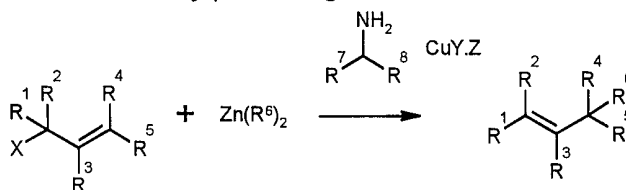


10 where X is the leaving group for example a chlorine atom and in which A is
 hydrogen or an alkyl or aryl group, having 0-20 carbon atoms.

3 A process as claimed in Claim 1 or two in which S_N2' substitution giving a chiral
 centre occurs.

4 A process as claimed in any preceding claim in which the reaction is
 15 stereospecific.(stereoselective)

5 A process as claimed in any preceding claim in which the reaction is as follows



20 R¹ - R⁶ are alkyl, alkenyl, alkynyl, aryl, aralkyl or heterocyclyl groups optionally
 substituted by for example halogen, alkoxy, aryloxy, acyloxy, nitro, amide,
 acetamide, carboxylate, cyano, acetal, sulphide, sulphonate, sulfone, sulfoxide,
 phosphite, phosphonate, phosphine groups, each preferably having at most 20
 and preferably less than 10 carbon atoms or R¹ to R⁵ may be H, R⁷ is an aryl for
 example a phenyl or ferrocenyl or substituted aryl or ferrocenyl groups and R⁸ is
 an alkyl or aryl, preferably a naphthyl group which may be substituted, X is
 25 halogen, OR⁹, OCOR⁹, OCO₂R⁹, OSO₂R⁹, OCS₂R⁹, CH(OR¹⁰)₂, OPO(OR⁹)₂,
 SOR⁹, or SO₂R⁹ in which R⁹ and R¹⁰ are optionally substituted C₁-C₁₀ alkyl or aryl,
 Y is halogen, carboxylate, cyanide, or thiocyanate and Z is an ether or thioether.

6 A process as claimed in Claim 5 in which R⁸ is an aryl group which is phenyl or is
 substituted by a halogen or haloalkyl group.

7 A process as according to Claim 5 or 6 in which R¹, R², R³ and one of R⁴ and R⁵
 30 are hydrogen the other of R⁴ and R⁵ is an aryl or trialkylsilyloxymethyl group, R⁶ is
 an alkyl group and R⁷ is a ferrocenyl group, R⁸ is an aryl group.

8 A process as claimed in any of Claims 6 or 7 in which R⁸ is a naphthyl or
 substituted group.

9 A process as claimed in any one of Claims 5 to 8 in which X is chlorine and Y is chloride or bromide.

10 A process as claimed in any one of Claims 5 to 9 in which R¹, R², R³ and one of R⁴ and R⁵ are hydrogen, and in which the other of R⁴ and R⁵ is a phenyl, 4-chlorophenyl, 4-trifluoromethyl phenyl, or trialkyl silyl oxy methyl group.

11 A process as claimed in any one of Claims 6 to 10 in which one of the groups R⁷ or R⁸ is a ferrocenyl or substituted ferrocenyl group and the other is a naphthyl or substituted naphthyl group.

12 A process according to any one of Claims 5 to 11 in which R⁵ is a phenyl group and R⁶ is a neopentyl group.

13 A process as claimed in any preceding claim in which an alkane, cyclo alkane and/or aromatic solvent is present.

14 A process as claimed in any preceding claim in which an ether is present as a solvent.

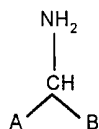
15 A process as claimed in Claim 14 in which the ether is diethylether, 1,3-dioxane, tertbutylmethylether, or tetrahydrofuran.

16 A process as claimed in any preceding claim which is carried out at a temperature of -90°C to -50°C.

17 A process as claimed in any preceding claim in which the concentration of the catalyst is in the range 0.5 to 5 atom%, expressed as copper atoms based on moles of the allylic compound.

18 A process as claimed in any preceding claim in which the ratio of copper atoms to the amine ligand molecules is 1:10 to 2:1.

19 A compound of formula



in which A is a ferrocenyl or substituted ferrocenyl group and B is a group R⁸ other than a methyl or phenyl group.

20 A compound as claimed in Claim 19 in which B is a 2-naphthyl group.

21 A complex which comprises a compound as claimed in Claim 19 or 20 and copper.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 99/02807

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 C07B53/00 C07F17/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07B C07F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	D. ENDERS: "Enantioselective synthesis of 1-ferrocenylalkylamines via 1,2-addition of organolithium compounds to ferrocenecarboxaldehyde-SAMP-hydrazone" SYNLETT, no. 2, February 1996 (1996-02), pages 126-128, XP002122255 STUTTGART DE the whole document --- -/--	19

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

° Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search

12 November 1999

Date of mailing of the international search report

29/11/1999

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INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 99/02807

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	G. GLORIAN: "Enantioselective synthesis of (R)- and (S)-ferrocenylalkylamines. Reduction of enantiopure ferrocenylimines obtained from valinol and phenylglycinol" TETRAHEDRON: ASYMMETRY., vol. 8, no. 3, 6 February 1997 (1997-02-06), pages 355-358, XP002122256 OXFORD GB page 356, last paragraph; page 357, scheme 3	19
A	M. VAN KLAVEREN: "Chiral arenethiolatocopper(I) catalyzed substitution reactions of acyclic allylic substrates with Grignard reagents" TETRAHEDRON LETTERS, vol. 36, no. 17, 24 April 1995 (1995-04-24), pages 3059-3062, XP002122257 OXFORD GB page 3060, scheme 2; page 3061, table I	1
P,X	F. DÜBNER: "Copper(I)-catalyzed enantioselective substitution of allyl chlorides with diorganozinc compounds" ANGEWANDTE CHEMIE INTERNATIONAL EDITION., vol. 38, no. 2, 1 February 1999 (1999-02-01), pages 379-381, XP002122258 WEINHEIM DE the whole document	1-20