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(30) 1998/04/15 (09/060,588) US  
(54) **OEUFS ENRICHIS EN ACIDE LINOLEIQUE ET PROCEDE DE  
PRODUCTION DE CES DERNIERS**  
(54) **EGGS ENRICHED WITH CONJUGATED LINOLEIC ACID AND  
METHOD FOR MAKING SAME**

(57) Pour produire un oeuf enrichi en acide linoléique conjugué présentant cependant un aspect normal, on nourrit la volaille avec une provende enrichie en acide linoléique conjugué et contenant un acide gras monoinsaturé sélectionné. On décrit dans cette invention une provende pour la volaille à supplémentation contenant de l'acide linoléique conjugué et un acide gras monoinsaturé sélectionné.

(57) An egg enriched for conjugated linoleic acid and having a normal appearance is produced by feeding poultry a diet enriched in conjugated linoleic acid (CLA) and a selected monounsaturated fatty acid. A poultry feed supplemented with comprising conjugated linoleic acid and a selected monounsaturated fatty acid is also disclosed.

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## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<p>(21) International Application Number: PCT/US99/07074</p> <p>(22) International Filing Date: 31 March 1999 (31.03.99)</p> <p>(30) Priority Data: 09/060,588 15 April 1998 (15.04.98) US</p> <p>(71) Applicant: WISCONSIN ALUMNI RESEARCH FOUNDATION [US/US]; 614 North Walnut Street, P.O. Box 7365, Madison, WI 53707-7365 (US).</p> <p>(72) Inventors: COOK, Mark, E.; 15 Kewaunee Court, Madison, WI 53705 (US). AYDIN, Rahim; 946-D Eagle Heights, Madison, WI 53705 (US). PARIZA, Michael, W.; 7102 Valhalla Trail, Madison, WI 53719 (US).</p> <p>(74) Agent: BERSON, Bennett, J.; Quarles &amp; Brady LLP, P.O. Box 2113, Madison, WI 53701-2113 (US).</p>	<p>(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p><b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>	
<p>(54) Title: EGGS ENRICHED WITH CONJUGATED LINOLEIC ACID AND METHOD FOR MAKING SAME</p> <p>(57) Abstract</p> <p>An egg enriched for conjugated linoleic acid and having a normal appearance is produced by feeding poultry a diet enriched in conjugated linoleic acid (CLA) and a selected monounsaturated fatty acid. A poultry feed supplemented with comprising conjugated linoleic acid and a selected monounsaturated fatty acid is also disclosed.</p>		

EGGS ENRICHED WITH CONJUGATED LINOLEIC ACID  
AND METHOD FOR MAKING SAME

CROSS-REFERENCE TO RELATED APPLICATIONS

Not applicable.

5 STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

Not applicable.

BACKGROUND OF THE INVENTION

10 The conjugated linoleic acids (hereinafter, collectively, "CLA"), a set of eight positional and geometric isomers of unconjugated cis-9, cis-12-octadecadienoic acid ("linoleic acid"), exhibit beneficial health effects when consumed in an animal's diet.

15 The cis-9, trans-11 and, to a lesser extent, the trans-10, cis-12 isomers, as well as other conjugated isomers, occur naturally in food. CLA was first isolated and identified from grilled ground beef extracts that exhibited anticarcinogenic activity (Ha et al., Carcinogenesis 8: 1881-1887, 1987). CLA is also found in some processed cheese products. Y. L. Ha, N. K. Grimm and M. W. Pariza, in J. Agric. Food Chem., Vol. 37, No. 1, pp. 75-81 (1987).

20 Synthetically prepared CLA inhibits chemically induced carcinogenesis in several animal model systems (Ha et al., 1996 *supra*; Ha et al., Cancer Res. 50: 1097-1101, 1990; Ip et al., Cancer Res. 51: 6118-6124, 1991; Ip et al., Cancer Res. 54: 1212-1215, 1994). Other biological activities seen in animal model systems include the reduction of adverse catabolic effects induced by immune stimulation (Miller et al., Biochem. Biophys. Res. Comm. 198(3): 1107-1112, 1994) and enhanced growth performance in rats (Chin et al., J. Nutr. 124: 2344-2349, 1994). CLA also reduces the development of atherosclerosis in rabbits (Lee et al., Atherosclerosis, 108:

19-25, 1994) and hamsters (Nicolosi et al., Circulation 88  
Suppl: 2458, 1993) fed a high fat atherogenic diet containing  
cholesterol. It also reduces body fat content and increases  
lean body mass (Park et al., Abstract for 1995 Annual Meeting  
of the Institute of Food Technologists, 64-10: 183, 1995, and  
Park et al., Lipids 32:853-5 (1977)). These effects of CLA  
seem to be in part a consequence of effects on lipid  
metabolism.

By increasing the amount of dietary CLA, similar health  
effects could be realized in humans. One means by which  
dietary CLA could be increased is to increase the amount of CLA  
found in foods such as eggs. U.S. Patent No. 5,504,114,  
incorporated herein by reference in its entirety, discloses  
that eggs can be markedly enriched for CLA by administering CLA  
to laying hens. However, U.S. Patent No. 5,504,114 further  
discloses that when birds are fed a diet enriched in CLA their  
fertile eggs are unhatchable and evidence a dramatic alteration  
in the lipid profile. The CLA level in the yolk of eggs  
produced by laying hens fed a CLA-supplemented diet increased  
more than 20-fold; saturated fatty acids palmitate (16:0) and  
stearate (18:0) are increased, and monounsaturated fatty acids  
palmitoleate (16:1) and oleate (18:1) are decreased. The  
relative percentage of C16:0 and C18:0 increased about 37% and  
87%, respectively. The relative percentage of C16:1 and C18:1  
decreased about 48% and 41% respectively. The C16:0/C16:1 and  
C18:0/C18:1 ratios increased approximately 2.4 and 3.2 fold,  
respectively. In eggs having these changes in fatty acid  
composition, the egg yolk hardens when cooled to a temperature  
below room temperature (70°F), preferably to a temperature  
between 32°F and 70°F, more preferably to a temperature between  
32°F and 60°F, and fertile eggs do not hatch when incubated.

In mammals, monounsaturated fatty acids are formed by  
directly oxidatively desaturating preformed long-chain (C<sub>2</sub>16)  
saturated fatty acids. Stearoyl-CoA desaturase ("SCD," also  
known as "Δ9 desaturase") catalyzes the Δ9 desaturation of  
palmitic (C16:0) and stearic acids (C18:0), forming palmitoleic  
(C16:1, n-7) and oleic (C18:1, n-9) acids. The desaturase

enzyme is associated with the endoplasmic reticulum (microsomes) and can be isolated as microsomes from liver, mammary gland, brain, testes, and adipose tissues.

5 Many mechanisms may be involved in the process of regulating SCD activity, including dietary deprivation and alteration (Cook and Spence, *J. Biol. Chem.* 248: 1793-1796, 1973), hormones (Brenner, *Biochem. Soc. Trans.*, 18: 773-775, 1990) and the composition of dietary fat (Christiansen et al., *Biochim. Biophys. Acta* 1082: 57-62, 1991; Ntambi, J.M., *J. Biol. Chem.* 267(15): 10925-10930, 1992). Diets rich in polyunsaturated fatty acids typically depress the activity of SCD (Christiansen et al., 1991 *supra*; de Antueno et al., *Mol. Cell. Biochem.* 118: 153-161, 1992; de Schrijver and Privett, *J. Nutr.*, 112: 619-626, 1982; Garg et al., *Biochem. Biophys. Acta* 15 962: 330-336, 1988). The most convincing evidence indicates that decreases in SCD activity represent decreased enzyme synthesis arising from a reduction in the abundance of SCD1 mRNA (Ntambi, 1992 *supra*). A fat-free, high carbohydrate diet can increase SCD enzyme synthesis and the level of SCD1 mRNA in 20 the liver (Landschulz et al., *Biochem. Biophys. Res. Comm.*, 200(2): 763-768, 1994; Ntambi, 1992 *supra*; Thiede and Strittmantter, *J. Biol. Chem.*, 260: 14459-14463, 1985). Recent studies showed that arachidonic acid (C20:4) regulates monounsaturated fatty acid synthesis by inhibiting stearoyl-CoA 25 desaturase gene expression in lymphocytes (Tebbey and Buttke, *Biochim. Biophys. Acta.*, 1171: 27-34, 1992) and in mouse liver (Landschulz et al., 1994 *supra*).

It is commercially unacceptable to simply increase the amount of CLA in the diet of laying hens to enhance dietary CLA 30 in eggs, because of the adverse effects that increased CLA levels have both on the ability of birds to reproduce and upon consumer acceptance of the eggs. What is needed in the art is a method for increasing the amount of CLA in eggs without causing undesired reproductive consequences for bird 35 populations while maintaining an acceptable product for human use and consumption.

## BRIEF SUMMARY OF THE INVENTION

It is an object of the present invention to provide a method for enhancing the CLA content of eggs without causing a deleterious effect on the eggs.

5 Accordingly, in one aspect the present invention is a method for enriching the CLA content of eggs without causing undesired effects on the eggs. The method includes the steps of administering to a bird an amount of CLA effective to enrich the level of CLA in an egg laid by the bird to a level higher  
10 than the level in an egg laid by a bird not fed a CLA-enriched diet; administering to the bird an amount of one or more unconjugated, unsaturated fatty acids effective to overcome the adverse effects of conjugated linoleic acid on the appearance of an egg laid by a bird fed a CLA-enriched diet, and allowing  
15 the laying hen to lay an egg having increased conjugated linoleic acid relative to an untreated egg and a yolk that remains liquid when cooled <sup>to above 32°F (0°C) and</sup> below room temperature (70°F; 21°C)

In a second aspect, the present invention is also an egg having enhanced levels of CLA relative to eggs that have not  
20 been enhanced, wherein the egg has a yolk that remains liquid <sup>when cooled to above 32°F (0°C) and</sup> below room temperature (70°F; 21°C).

In another aspect, this invention is a poultry feed that comprises conjugated linoleic acid and an unconjugated, unsaturated fatty acid that overcomes the adverse effects of  
25 conjugated linoleic acid on an egg.

Other objects, advantages, and features will become apparent upon review of the specification, drawings, and claims.

## BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

30 Fig. 1 depicts the effect of the diet of laying hens on the hatchability of eggs laid by the hens.

## DETAILED DESCRIPTION OF THE INVENTION

When CLA is fed to avian species in conventional diets, the fatty acid composition of eggs produced by these birds is  
35 altered significantly. U.S. Patent No. 5,504,114 discloses a

shift in the ratios of 16:0/16:1 and 18:0 and 18:1 fatty acids after CLA supplementation. These changes are associated with a reduction in  $\Delta 9$  desaturase activity (stearoyl CoA desaturase, SCD). Along these lines, CLA supplementation has been

5 correlated with reduced SCD1 mRNA levels in mouse liver in vivo, and in a mouse liver cell line in vitro. U.S. Patent No. 5,504,114 does not teach any link between CLA supplementation and SCD1 mRNA levels, nor does it teach how to overcome either the shift in ratios or the effects on eggs that follow CLA

10 supplementation.

The present invention is an egg having enhanced levels of conjugated linoleic acid relative to an unenhanced egg, wherein the CLA-enhanced egg does not exhibit the adverse effects previously noted in the yolks of eggs laid by hens fed the CLA-enriched diet of US Patent No. 5,504,114. An egg having an

15 enhanced level of CLA is one for which more than about 0.08% of its total fatty acids is CLA. Preferably, at least about 1% or 1.5% of the total fatty acids is CLA. Most preferably, as much as or greater than about 2% of the total fatty acids are CLA.

20 The eggs of the present invention having normal appearance are characterized as having a yellow yolk that remains liquid when stored <sup>at a temperature above 32°F (0°C) and</sup> ~~below temperature~~ <sup>(70°F; 21°C)</sup> room temperature. In addition, the ratios of 16:0/16:1 and 18:0/18:1 fatty acids are restored to the ratios seen in eggs lacking enhanced levels of CLA. The

25 ratios of 16:0/16:1 and 18:0/18:1 are altered in eggs having enhanced CLA levels, according to incorporated US Patent No. 5,504,114. The eggs of the present invention also have a viscosity at 40°F <sup>(4°C)</sup> of about 780 cps, as opposed to the CLA-enhanced eggs of US Patent No. 5,504,114, which have an

30 elevated viscosity of about 1300 cps. The pH value of the albumen of eggs of the present invention stored for 2 weeks at 60°F <sup>(16°C)</sup> is also between about 8.9 and 9.0. In contrast, CLA-enhanced eggs of US Patent No. 5,504,114 have a reduced albumen pH of about 8.55. Likewise, the yolk pH of eggs of the present

35 invention is, like "normal" eggs, about 6.0. CLA-enhanced eggs of US Patent No. 5,504,114 had an elevated yolk pH of about 7.34.

The distribution (by weight) of yolk and albumen in the eggs of the present invention is also typical of "normal", non-CLA-enhanced eggs. The percentage of albumen by weight in the eggs of the present invention is between about 60 and 62%, while the eggs of US Patent No. 5,504,114 were only about 52% albumen (after storage at 50°F <sup>(10°C)</sup> for 3 months). The percent yolk contents of the eggs of the present invention is about 25-28%, while an elevated percentage (about 35%) of CLA-enhanced eggs of the prior patent was attributable to the yolk.

The invention is also a method for producing the egg, wherein the method comprises the steps of (1) administering CLA to a laying hen in an amount effective to increase the percentage of CLA in eggs laid by the laying hen (as a percentage of total fatty acids) and (2) administering to the laying hen an amount of at least one unconjugated, unsaturated fatty acid effective to counteract the adverse effects that have been noted in CLA-enriched eggs.

By a "laying hen" it is meant a hen that is capable of producing and laying eggs. The laying hens used in the examples were chickens. However, it is reasonably expected that the present invention could be practiced using any avian species whose eggs are desired for human consumption, including turkeys, geese, quails, ducks, ostrich, and so forth.

The CLA can be administered orally in amounts greater than about 0.05 % of the diet by weight. At these amounts, the eggs laid by the bird are enriched for CLA (to a level as high as about 90 mg CLA/egg). These amounts also cause the eggs laid by the female bird not to hatch. However, since the conjugated linoleic acids are natural food ingredients and are relatively non-toxic, the amount which can be administered is not critical as long as it is enough to be effective. a preferred amount of CLA is about 0.5 % of the diet by weight. Although CLA at about 15% of the diet by weight is a practical upper limit, CLA can be added at an amount higher than 15 % without apparent adverse effect on the bird or the egg.

The unconjugated, unsaturated fatty acid is a fatty acid having one or more double bonds. Preferred fatty acids are

monounsaturated and polyunsaturated fatty acids, most preferably palmitoleic acid (16:1), oleic acid (18:1), linoleic acid (*cis*-9, *cis*-12, 18:2) and linolenic acid [18:3 (n=3 or n=6)]. An effective amount of unconjugated, unsaturated fatty acid in the diet in the present method is between 0.05 and 15% of the diet by weight, preferably about 5% of the diet by weight. The fatty acid can comprise a single fatty acid or mixtures of two or more fatty acids, and can be derived from animal or vegetable sources.

The unconjugated, unsaturated fatty acid or acids can be administered orally in the form of an oil or oils that are high in unconjugated, unsaturated fatty acids. The addition of olive oil, Canola oil, or corn oil to the diet overcomes the effect of CLA on hatchability and egg yolk appearance. Since these oils are rich in the preferred fatty acids, it is anticipated that any oil or fat rich in C16:1, C18:1, or unconjugated C18:2 or C18:3 fatty acids could be used in the practice of the present invention. Table 9-9 of Nutrient Requirements of Poultry, Ninth Revised Edition, National Academy Press (1994), incorporated herein by reference in its entirety, lists the percentage of selected fatty acids in various animal and vegetable fats and oils that can be used in poultry feed. Any fat or oil there noted can be used as a source of the desirable unconjugated, unsaturated fatty acid when formulating a suitable animal feed in accordance with the present invention. Preferred oils include corn oil, Canoga oil, and olive oil, and mixtures thereof.

The invention is also a feed useful in the method. The feed of the present invention comprises CLA in an amount effective to increase the percentage of CLA in eggs laid by a laying hen (as a percentage of total fatty acids) and an amount of at least one unsaturated, unconjugated fatty acid effective to counteract the adverse effects that have been noted in CLA-enriched eggs. The feed can have the properties of the "bait" described in incorporated U.S. Patent No. 5,504,114. The feed can be any standard poultry feed supplemented with sufficient CLA and effective fatty acid to achieve the desired fatty acid

composition. The animal and vegetable fats and oils noted above in the Nutrient Requirements of Poultry Table 9-9, including, but not limited to olive oil, corn oil and Canoga oil, are suitable sources of fatty acids.

5 In the Examples, the feed comprised about 0.5% CLA, and about 1 to 10% olive oil or about 1 to 10% corn oil. This is equivalent to supplementing the feed with approximately 0.1 to 7% oleic acid, about 0.1% palmitoleate, and about 0.1 to 1% linoleate. The Examples further demonstrate that eggs produced  
10 by laying hens fed a diet supplemented with CLA and corn oil also did not exhibit egg yolk hardening or reduced hatchability.

The free acid forms of the CLA may be prepared by isomerizing linoleic acid. CLA can be synthesized as described  
15 in Example 1 of U.S. Patent No. 5,504,114. CLA can also be prepared from linoleic acid by the action of a linoleic acid isomerase from a harmless microorganism, such as the rumen bacterium *Butyrivibrio fibrisolvens*. Harmless microorganisms in the intestinal tracts of rats and other monogastric animals may  
20 also convert linoleic acid to CLA. S. F. Chin, J. M. Storkson, W. Liu, K. Albright and M. W. Pariza, 1994, J. Nutr. 124:694-701.

The CLA obtained by the practice of the described methods of preparation contains one or more of the 9,11-octadecadienoic  
25 acids and/or 10,12-octadecadienoic acids and active isomers thereof. It may be free or bound chemically through ester linkages. The CLA is heat stable and can be used as is, or dried and powdered. The CLA is readily converted into a non-toxic salt, such as the sodium or potassium salt, by  
30 reacting chemically equivalent amounts of the free acid with an alkali hydroxide at a pH of about 8 to 9.

The active forms of CLA include, in addition to the free acids, the <sup>conjugated</sup> ~~active~~ isomers of CLA; non-toxic salts thereof; active esters and other active chemical derivatives thereof;  
35 and mixtures thereof.

The conjugated positional isomers of CLA are 9,11- and 10,12- octadecadienoic acid. Theoretically, 8 geometric

isomers of the two positional isomers would form (c9,c11; c9,t11; t9,c11; t9,t11; c10,c12; c10,t12; t10,c12 and t10,t12). As a result of the isomerization, only four isomers (c9,c11; c9,t11; t10,c12; and c10,c12) would be expected. However, as a result of the co-planar characteristics of 5 carbon atoms around a conjugated double-bond and the spatial conflict of the resonance radical, linoleic acid predominantly produces two isomers, c9,t11- and t10, c12-octadecadienoic acid, when it autooxidizes or undergoes alkali-isomerization. The remaining two c,c-isomers are minor contributors.

The relatively higher distribution of the t,t-isomers of 9,11- or 10,12-octadecadienoic acid apparently results from the further stabilization of c9,t11- or t10,c12- geometric isomers, which is thermodynamically preferred, during an extended processing time or long aging period. Additionally the t,t-isomer of 9,11- or 10,12-octadecadienoic acid that was predominantly formed during the isomerization of linoleic acid geometrical isomers (t9,t12-, c9,t12- and 9,c12-octadecadienoic acid) may influence the final ratio of the isomers or the final CLA content in the samples.

Linoleic acid geometrical isomers also influence the distribution of minor contributors (c,c-isomers of 9,11- and 10,12-, t9,c11- and c11,t12-octadecadienoic acids). The 11,13-isomer might be produced as a minor product from c9,c12-octadecadienoic acid or from its isomeric forms during processing.

The terms "conjugated linoleic acids" and "CLA" as used herein are intended to include 9,11-octadecadienoic acid, 10,12-octadecadienoic acid, mixtures thereof, and the non-toxic salts of the acids. The non-toxic salts of the free CLA acids may be made by reacting the free acids with a non-toxic base.

One wishing to produce an egg comprising increased CLA may begin to feed the laying hens a CLA and C18:1 or C16:1 fatty acid supplemented diet about 1-7 days prior to egg collection. Preferably, the CLA- and the unsaturated fatty acid-supplemented diet is fed to the laying hens at least about 7 days prior to egg collection.

The following nonlimiting examples are intended to be purely illustrative.

### Examples

#### Effect of diet on eggs

5 Four groups of 15 laying hens were fed diets supplemented with 0.5% corn oil, 0.5% CLA, 0.5% corn oil and 10% olive oil, or 0.5% CLA and 10% olive oil. Whereas the eggs produced by hens fed CLA-supplemented diets are characterized by hard yolks and a red color, these adverse effects to the eggs are  
10 counteracted when CLA-fed hens also receive supplementary mono- or polyunsaturated fatty acids in the diet.

In addition to the improved yolk characteristics, the addition of the mono- or polyunsaturated fats in the diet also counteracts the reduced hatchability of fertilized eggs  
15 produced by hens fed a CLA-supplemented diet. Whereas the hatchability of eggs produced by hens fed CLA-supplemented diets are drastically reduced, supplementation of the diet of CLA-fed hens with 10% olive, corn or Canoga oil counteracts the effect of CLA on hatchability (Table 1 and Fig. 1). Beginning  
20 on day one of the initiation of dietary supplementation, fertilized eggs were collected and incubated under suitable incubation conditions. The percentages of eggs that ultimately hatched were determined for each group and for each day of collection.

TABLE 1

<u>% Total Hatchability</u>				
Day of Feeding	Corn Oil Group	CLA Group	Corn Oil + Olive Oil Group	CLA + Olive Oil Group
	71.43	87.5	100.0	100.0
5	100.0	90.9	90.0	77.7
	71.43	60.0	91.67	80.0
	90.91	53.85	100.0	100.0
	83.33	25.0	86.67	90.91
	72.73	00.0	88.89	57.14
10	85.71	00.0	100.0	77.78
	87.5	00.0	91.67	100.0
	92.31	00.0	92.31	91.67

~~It will be readily apparent to those skilled in the art that a number of modifications or changes may be made without departing from the spirit and scope of the present invention.~~

15

*[Faint, illegible text]*

## CLAIMS

## WE CLAIM:

1. A method of producing an avian egg having increased conjugated linoleic acid (CLA) relative to an untreated egg and an otherwise normal appearance, the method comprising the steps of:

administering CLA to a laying hen in an amount effective to increase the percentage of CLA in eggs laid by the laying hen as a percentage of total fatty acids;

administering to the laying hen an amount of at least one unsaturated, unconjugated fatty acid effective to produce an egg having a yolk that remains liquid when cooled to a temperature above 32°F (0°C) and below room temperature (70°F; 21°C); and

allowing the laying hen to lay an egg having increased conjugated linoleic acid relative to an untreated egg and a yolk that remains liquid when cooled to a temperature above 32°F (0°C) and below room temperature (70°F; 21°C).

2. The method of claim 1, wherein the unsaturated, unconjugated fatty acid is administered in an amount effective to produce an egg having a yolk that remains liquid when cooled to 60°F (16°C).

3. The method of claim 1, wherein the conjugated linoleic acid and the unsaturated, unconjugated fatty acid is fed to the laying hen for at least about 1 day prior to laying the egg.

4. The method of claim 1, wherein the conjugated linoleic acid is fed in a feed that comprises at least about 0.05% CLA as a percentage of diet by weight.

5. The method of claim 1, wherein the unsaturated fatty acid feed is fed in a feed that comprises at least about 0.05% of an unsaturated, unconjugated fatty acid as a percentage of diet by weight.

6. The method of claim 1, wherein the unsaturated, unconjugated fatty acid is selected from a group consisting of a monounsaturated and a polyunsaturated fatty acid.

5

7. The method of claim 1, wherein the unsaturated, unconjugated fatty acid is selected from a group consisting of a 16:1 fatty acid, an 18:1 fatty acid, an unconjugated 18:2 fatty acid, and an unconjugated 18:3 fatty acid.

10

8. The method of claim 1, wherein the administered CLA is selected from a group consisting of a free acid, a non-toxic salt thereof, an ester thereof, an active chemical derivative thereof, and mixtures thereof.

15

9. An egg having an enhanced level of conjugated linoleic acid and a yolk that remains liquid when cooled to above 32°F (0°C) and below room temperature (70°F; 21°C).

20

10. An egg as claimed in claim 9, the egg being produced by the method of claim 1.

25

11. A poultry feed comprising an amount of conjugated linoleic acid (CLA) effective to increase the percentage of CLA in eggs laid by a laying hen as a percentage of total fatty acids, and an unsaturated, unconjugated fatty acid effective to permit a bird fed the fatty acid to produce an egg having a yolk that remains liquid when cooled to 60°F (16°C).

30

12. The poultry feed of claim 11, wherein the feed comprises at least about 0.5% of CLA and at least about 0.5% of an unsaturated, unconjugated fatty acid.

35

13. The poultry feed of claim 11, wherein the unsaturated, unconjugated fatty acid is selected from a

group consisting a 16:1 fatty acid, an 18:1 fatty acid, an unconjugated 18:2 fatty acid, and an unconjugated 18:3 fatty acid.

- 5           14. The poultry feed of claim 11, wherein the CLA is selected from a group consisting of a free acid, a non-toxic salt thereof, an ester thereof, a chemical derivative thereof and mixtures thereof.

# % Hatchability In Eggs From Laying Hens Fed Four Different Diets

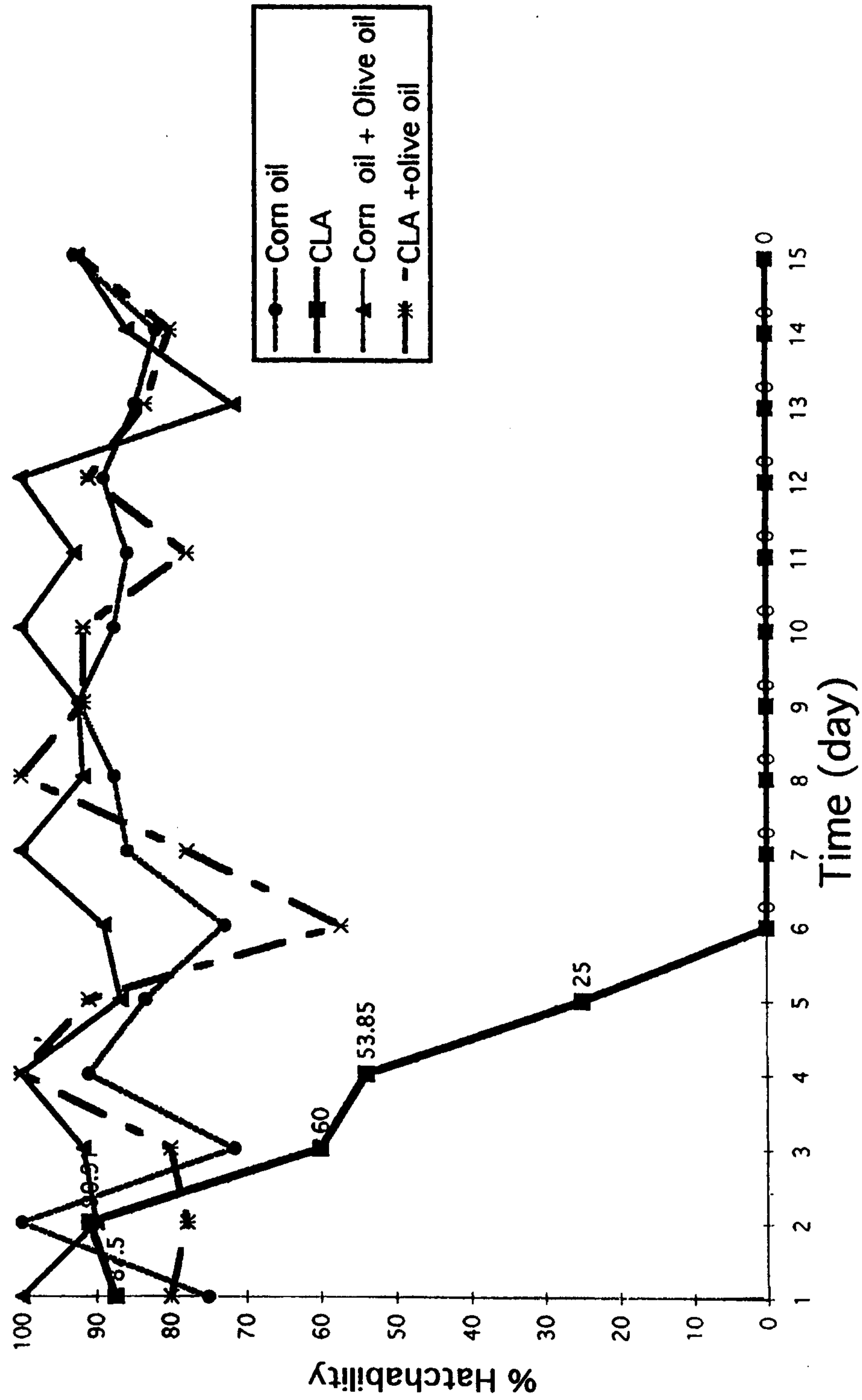


FIG 1