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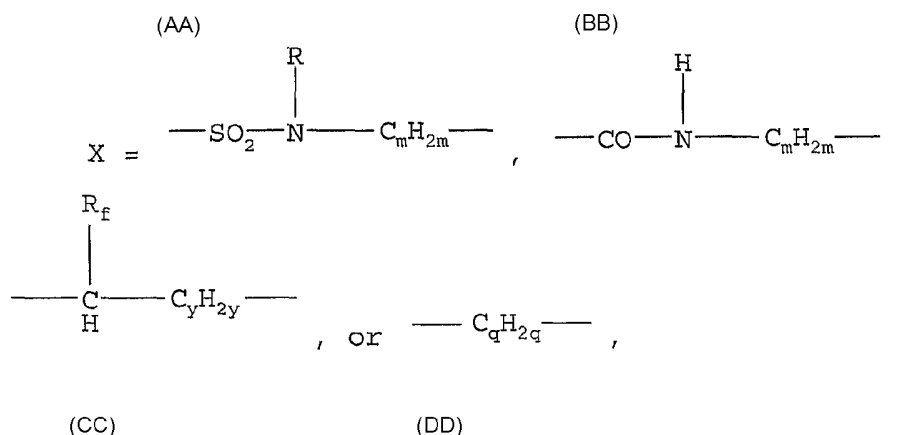
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(54) Title: FLUOROACRYLATE-MULTIFUNCTIONAL ACRYLATE COPOLYMER COMPOSITIONS



(57) Abstract: A composition comprises a copolymer comprising repeating units derived from at least one co-reactant comprising two or more acrylate groups and repeating units derived from a fluoroacrylate comprising the reaction product of at least one fluorochemical alcohol represented by the formula C₄F₉-X-OH wherein formula (I), Formula (II), Formula (III), or Formula (IV), R = hydrogen or an alkyl group of 1 to 4 carbon atoms, m = 2 to 8, R_f = C_nF_{2n+1}, n = 1 to 5, y = 0 to 6, and q = 1 to 8; at least one unbranched symmetric diisocyanate; and at least one hydroxy-terminated alkyl (meth)acrylate or 2-fluoroacrylate monomer having 2 to about 30 carbon atoms in its alkylene portion; wherein the composition is coatable.

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**FLUOROACRYLATE-MULTIFUNCTIONAL ACRYLATE COPOLYMER
COMPOSITIONS**

FIELD

5 This invention relates to compositions comprising fluoroacrylate-multifunctional acrylate copolymers, and to a method for making the compositions.

BACKGROUND

10 Pressure sensitive adhesives (PSAs) are adhesives that adhere to substrates merely with the application of light pressure (for example, finger pressure). Silicone-based PSA systems are sometimes preferred for applications requiring high temperature and/or humidity resistance.

15 Because PSAs adhere to substrates so easily, they are typically provided on a release liner (for example, a backing coated with release coating) to protect them before use. Fluorinated release coatings are often used to provide release properties to silicone-based PSAs because of their
20 low surface energy. Many fluorinated release coatings are not suitable, however, for solvent casting of silicone-based PSAs because they have significant solubility in common solvents.

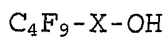
25 **SUMMARY**

 In view of the foregoing, we recognize that there is a need in the art for release coatings that are suitable for silicone-based PSA release liners, but that have improved solvent resistance.

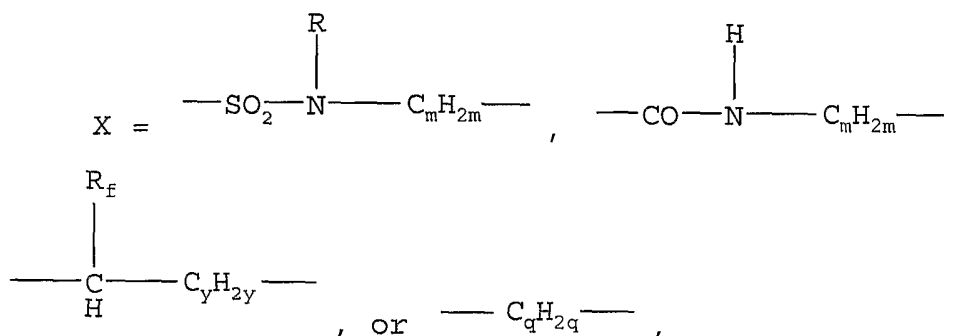
30 Briefly, in one aspect, the present invention provides coatable compositions that are useful as release coatings for PSAs such as, for example, silicone-based PSAs. The compositions comprise a copolymer comprising repeating units

derived from at least one co-reactant comprising two or more acrylate groups and repeating units derived from a fluoroacrylate comprising the reaction product of:

- (a) at least one fluorochemical alcohol represented by the formula:



wherein:



R = hydrogen or an alkyl group of 1 to 4 carbon atoms,

$$m = 2 \text{ to } 8,$$

$$R_f = C_nF_{2n+1},$$

$$n = 1 \text{ to } 5,$$

$$y = 0 \text{ to } 6, \text{ and}$$

$$q = 1 \text{ to } 8;$$

- (b) at least one unbranched symmetric diisocyanate;
and

- (c) at least one hydroxy-terminated alkyl (meth)acrylate or 2-fluoroacrylate monomer having 2 to about 30 carbon atoms in its alkylene portion.

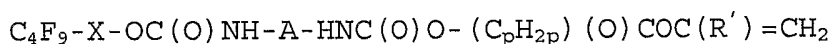
As used herein, the term "(meth)acrylate" refers to both acrylates and methacrylates; and the term "coatable" or "coatable composition" means that the composition is soluble or dispersible in solvents or water and is substantially gel-free and, that it can be applied to a substrate using standard coating methods, and that it forms a film upon heating or curing. Gels are single macromolecules formed as

an infinite network by crosslinking of polymer chains, and are thus insoluble in all solvents below their decomposition temperature (see, for example, Principles of Polymerization, 3rd ed., Wiley & Sons, p. 108, (1991)).

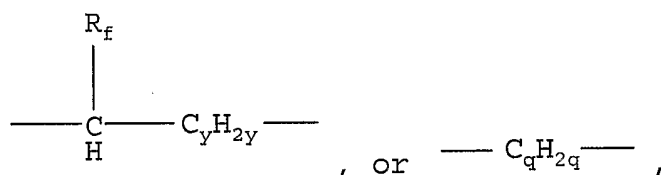
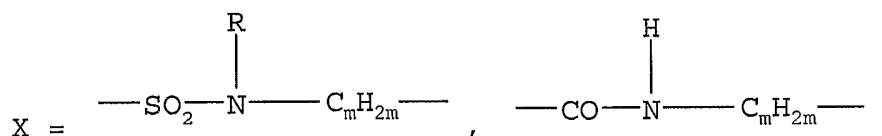
5 The present invention also provides coatable compositions comprising a copolymer comprising the reaction product of

(a) a fluoroacrylate represented by the following general formula:

10



wherein:



15

R = H or an alkyl group of 1 to 4 carbon atoms,

m = 2 to 8,

R_f = C_nF_{2n+1},

n = 1 to 5,

20

y = 0 to 6,

q = 1 to 8,

A = an unbranched symmetric alkylene group, arylene group, or aralkylene group,

p = 2 to 30, and

25

R' = H, CH₃, or F; and

(b) at least one co-reactant comprising two or more acrylate groups.

Multifunctional acrylates (that is, compounds comprising two or more acrylate groups) are known crosslinkers and are generally avoided during the production of linear polyacrylates in order to avoid forming insoluble or gel-containing product. Gel can interfere with the mechanical delivery of a coating (for example, by plugging the orifices) and with film-formation (see, for example, Organic Coatings, Science and Technology, vol. 1, Wicks et al., Wiley & Sons, p. 38 (1992)). Surprisingly, however, the fluoroacrylate-multifunctional acrylate compositions of the present invention are coatable.

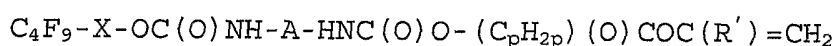
The coatable compositions of the invention are useful as release coating for PSAs, including silicone-based PSAs. Release coatings comprising the compositions of the invention have low peel force (for example, about 5 to about 400 g/cm; preferably, about 10 to about 200 g/cm) and high readhesion (for example, not more than about 5% adhesion loss after an adhesive is in contact with the release coating), even after ageing. The cured release coatings also have relatively low solubility in common solvents, and can therefore be used with solvent casted PSAs.

The compositions of the invention therefore meet the need in the art for release coating compositions that are useful as release coatings for PSAs such as, for example, silicone-based PSAs.

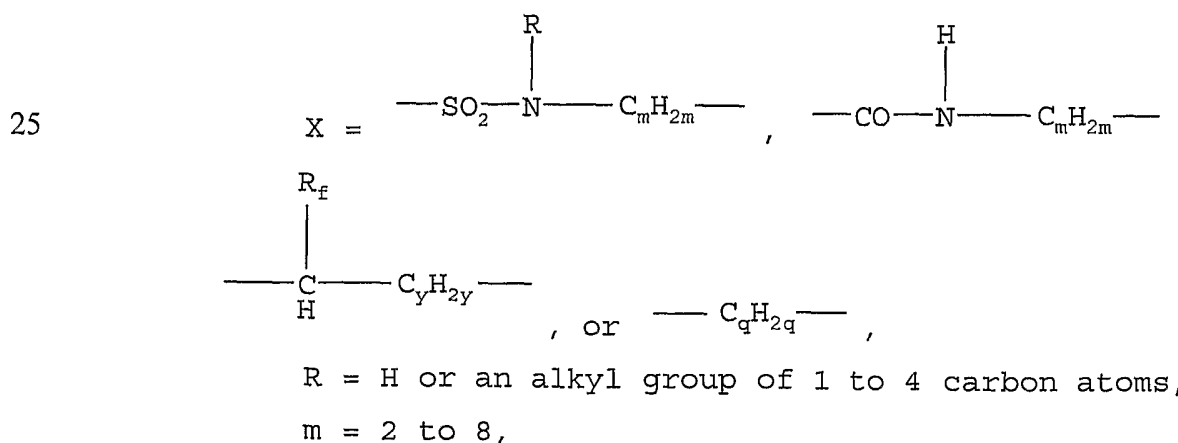
In addition, the compositions of the invention exhibit good water- and oil-repellency properties. In light of the prior art, one would expect that compositions comprising fluoroacrylates derived from shorter perfluorinated chains would not be as effective at imparting water- and oil-repellency as those derived from longer perfluorinated chains such as, for example, 8 carbon atom chains (see, for example, U.S. Patent Nos. 2,803,615 (Ahlbrecht et al.) and

3,787,351 (Olson)). The compositions of the invention
 comprise fluoroacrylates that have perfluorinated groups of
 4 carbon atoms, yet surprisingly they exhibit water- and
 oil-repellency comparably to compositions comprising
 5 fluoroacrylates derived from longer perfluorinated chains.
 This is particularly advantageous because fluoroacrylates
 that have short chain perfluorinated groups are believed to
 be less toxic and less bioaccumulative than longer chain
 perfluorinated groups (see, for example, WO 01/30873).

10 In another aspect, this invention also provides a
 method of making coatable compositions comprising reacting a
 fluoroacrylate with at least one co-reactant comprising two
 or more acrylate groups, and optionally at least one chain
 transfer agent, in a reaction solvent to form a copolymer;
 15 wherein the fluoroacrylate, co-reactant, and chain transfer
 agent are present in an amount up to about 35 weight percent
 (preferably, between about 5 and about 25 weight percent),
 the weight percent being based upon the total weight of the
 monomers and the solvent; and the fluoroacrylate is
 20 represented by the following general formula:



wherein:



$$R_f = C_nF_{2n+1},$$

$$n = 1 \text{ to } 5,$$

$$y = 0 \text{ to } 6,$$

$$q = 1 \text{ to } 8,$$

5 A = an unbranched symmetric alkylene group,
arylene group, or aralkylene group,

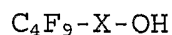
$$p = 2 \text{ to } 30, \text{ and}$$

$$R' = H, CH_3, \text{ or } F.$$

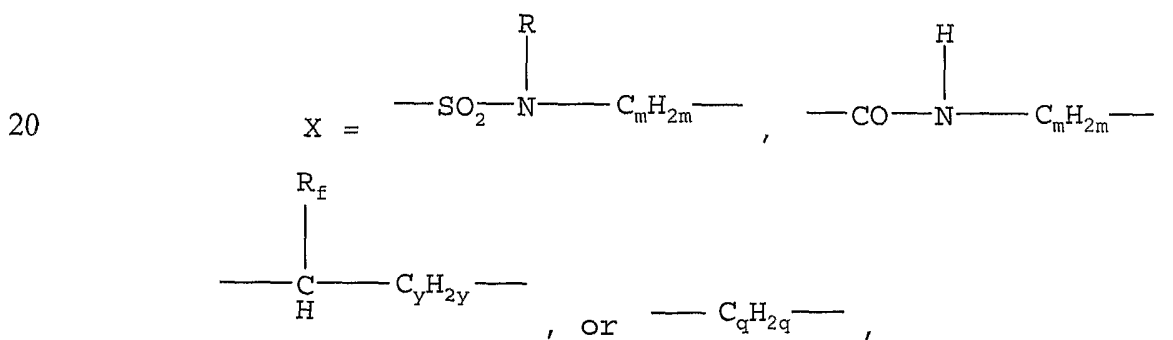
10 **DETAILED DESCRIPTION**

Fluoroacrylates useful in the invention are the reaction product of a fluorochemical alcohol, at least one unbranched symmetric diisocyanate, and at least one hydroxy-terminated alkyl (meth)acrylate or 2-fluoroacrylate monomer.

15 Useful fluorochemical alcohols can be represented by the formula:



wherein:



R = hydrogen or an alkyl group of 1 to 4 carbon atoms,

$$m = 2 \text{ to } 8,$$

25
$$R_f = C_nF_{2n+1},$$

$$n = 1 \text{ to } 5,$$

$$y = 0 \text{ to } 6, \text{ and}$$

$$q = 1 \text{ to } 8.$$

Representative examples of suitable alcohols include
 $C_4F_9SO_2NH(CH_2)_2OH$, $C_4F_9SO_2NCH_3(CH_2)_2OH$, $C_4F_9SO_2NCH_3(CH_2)_4OH$,
 $C_4F_9SO_2NC_2H_5(CH_2)_6OH$, $C_4F_9(CH_2)_4OH$, $C_4F_9CONH(CH_2)_4OH$,
 $C_4F_9SO_2NCH_3(CH_2)_3OH$, $C_4F_9SO_2NH(CH_2)_6OH$, $C_4F_9CH_2OH$,
 5 $C_4F_9CONH(CH_2)_8OH$, $C_4F_9(CH_2)_2OH$, $C_4F_9SO_2NCH_3(CH_2)_2OH$,
 $C_4F_9CONH(CH_2)_2OH$, $C_4F_9SO_2NCH_3(CH_2)_6OH$, $C_4F_9SO_2NH(CH_2)_7OH$,
 $C_4F_9SO_2NC_3H_7(CH_2)_2OH$, $C_4F_9SO_2NC_4H_9(CH_2)_2OH$, $C_4F_9CONH(CH_2)_2OH$, and
 $C_4F_9(CH_2)_4OH$.

Preferably, m is 2 to 4. Preferably, q is 2.

10 Preferably, X is $\text{---SO}_2\text{---}\overset{\text{R}}{\text{N}}\text{---C}_m\text{H}_{2m}\text{---}$. More preferably,

X is $\text{---SO}_2\text{---}\overset{\text{CH}_3}{\text{N}}\text{---C}_m\text{H}_{2m}\text{---}$. Most preferably, X is selected

from the group consisting of $\text{---SO}_2\text{---}\overset{\text{CH}_3}{\text{N}}\text{---(CH}_2)_2\text{---}$,

$\text{---SO}_2\text{---}\overset{\text{CH}_3}{\text{N}}\text{---(CH}_2)_3\text{---}$, and $\text{---SO}_2\text{---}\overset{\text{CH}_3}{\text{N}}\text{---(CH}_2)_4\text{---}$.

15 Preferred fluorochemical alcohols include, for example,
 $C_4F_9SO_2NCH_3(CH_2)_2OH$, $C_4F_9SO_2NCH_3(CH_2)_4OH$, and $C_4F_9(CH_2)_2OH$. A
 more preferred fluorochemical alcohol is $C_4F_9SO_2NCH_3(CH_2)_2OH$.

Symmetric diisocyanates are diisocyanates that meet the
 three elements of symmetry as defined by Hawley's Condensed
Chemical Dictionary 1067 (1997). First, they have a center
 20 of symmetry, around which the constituent atoms are located
 in an ordered arrangement. There is only one such center in
 the molecule, which may or may not be an atom. Second, they
 have a plane of symmetry, which divides the molecule into
 mirror-image segments. Third, they have axes of symmetry,
 25 which can be represented by lines passing through the center
 of symmetry. If the molecule is rotated, it will have the

same position in space more than once in a complete 360° turn.

As used herein, the term "unbranched" means that the symmetric diisocyanate does not contain any subordinate chains of one or more carbon atoms.

Representative examples of unbranched symmetric diisocyanates include 4,4'-diphenylmethane diisocyanate (MDI), 1,6-hexamethylene diisocyanate (HDI), 1,4-phenylene diisocyanate (PDI), 1,4-butane diisocyanate (BDI), 1,8-octane diisocyanate (ODI), 1,12-dodecane diisocyanate, and 1,4-xylylene diisocyanate (XDI). Preferably, unbranched symmetric diisocyanates are aromatic.

Preferred unbranched symmetric diisocyanates include, for example, MDI, HDI, and PDI. A more preferred unbranched symmetric diisocyanate is MDI. In its pure form, MDI is commercially available as Isonate™ 125M from Dow Chemical Company (Midland, MI), and as Mondur™ from Bayer Polymers (Pittsburgh, PA).

Hydroxy-terminated alkyl (meth)acrylate and 2-fluoroacrylate monomers that are useful in the fluoroacrylates of the invention can have from 2 to about 30 carbon atoms (preferably, from 2 to about 12 carbon atoms) in their alkylene portion.

Preferably, the hydroxy-terminated alkyl (meth)acrylate monomer is a hydroxy-terminated alkyl acrylate. Preferred hydroxy-terminated alkyl acrylates include, for example, hydroxy ethyl acrylate, hydroxy butyl acrylate, hydroxy hexyl acrylate, hydroxy decyl acrylate, hydroxy dodecyl acrylate, and mixtures thereof.

The fluoroacrylates useful in the invention can be prepared, for example, by first combining the fluorochemical alcohol and unbranched symmetric diisocyanate in a solvent,

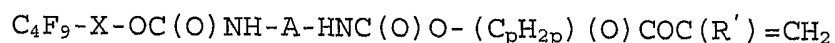
and then adding the hydroxy-terminated alkyl (meth)acrylate. Useful solvents include esters (for example, ethyl acetate), ketones (for example, methyl ethyl ketone), ethers (for example, methyl-tert-butyl ether), and aromatic solvents (for example, toluene).

Preferably, the reaction mixture is agitated. The reaction can generally be carried out at a temperature between room temperature and about 120°C (preferably, between about 50°C and about 70°C).

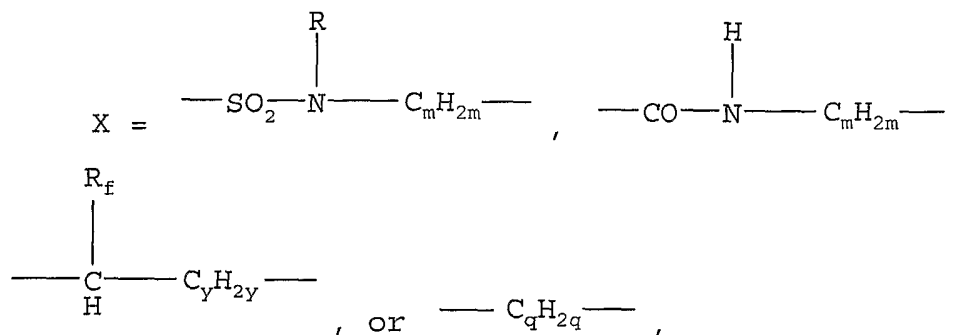
Typically the reaction is carried out in the presence of a catalyst. Useful catalysts include bases (for example, tertiary amines, alkoxides, and carboxylates), metal salts and chelates, organometallic compounds, acids and urethanes. Preferably, the catalyst is an organotin compound (for example, dibutyltin dilaurate (DBTDL) or a tertiary amine (for example, diazobicyclo[2.2.2]octane (DABCO)), or a combination thereof. More preferably, the catalyst is DBTDL.

When fluorochemical alcohols represented by the formula $C_4F_9SO_2NCH_3(CH_2)_mOH$, wherein $m = 2$ to 4 , are reacted with MDI, the process described in U.S. Patent Application Serial No. 10/751142, entitled "Process For Preparing Fluorochemical Monoisocyanates," filed on December 31, 2003, can be used.

Fluoroacrylates useful in the compositions of the invention can be represented by the following general formula:



wherein:



R = H or an alkyl group of 1 to 4 carbon atoms,

m = 2 to 8,

5 R_f = C_nF_{2n+1},

n = 1 to 5,

y = 0 to 6,

q = 1 to 8,

A = an unbranched symmetric alkylene group,

10 arylene group, or aralkylene group,

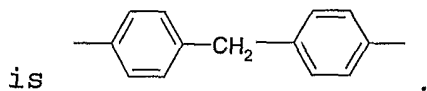
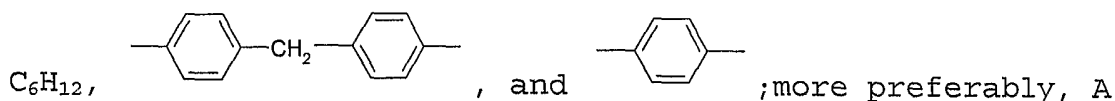
p = 2 to 30, and

R' = H, CH₃, or F.

Preferably, q is 2.

Preferably, X is $\begin{array}{c} \text{CH}_3 \\ | \\ \text{---SO}_2\text{---N---C}_m\text{H}_{2m}\text{---} \end{array}$ and m is 2 to 4.

15 Preferably, A is selected from the group consisting of



Preferably, p is 2 to 12; more preferably, p is selected from the group consisting of 2, 4, 6, 10, and 12;

20 most preferably, p is 2.

Preferably, R' is H.

The fluoroacrylates described above can be reacted with co-reactants comprising two or more acrylate groups to form copolymers that are useful in the compositions of the

invention. Preferably, the co-reactant is a tri(meth)acrylate or a di(meth)acrylate (that is, a compound comprising three or two acrylate groups). More preferably, it is a di(meth)acrylate (that is, a compound comprising two acrylate groups).

Useful tri(meth)acrylates include, for example, trimethylolpropane tri(meth)acrylate, propoxylated trimethylolpropane triacrylates, ethoxylated trimethylolpropane triacrylates, tris (2-hydroxy ethyl)isocyanurate triacrylate, and pentaerythritol triacrylate. Useful di(meth)acrylates include, for example, ethylene glycol di(meth)acrylate, diethylene glycol di(meth)acrylate, triethylene glycol di(meth)acrylate, tetraethylene glycol di(meth)acrylate, 1,4-butanediol di(meth)acrylate, 1,6-hexanediol di(meth)acrylate, alkoxyated 1,6-hexanediol diacrylates, tripropylene glycol diacrylate, dipropylene glycol diacrylate, cyclohexane dimethanol di(meth)acrylate, alkoxyated cyclohexane dimethanol diacrylates, ethoxylated bisphenol A di(meth)acrylates, neopentyl glycol diacrylate, polyethylene glycol di(meth)acrylates, polypropylene glycol di(meth)acrylates, urethane di(meth)acrylates and $\text{CH}_2=\text{CHCO}_2\text{CH}_2\text{CH}_2\text{OC}(\text{O})\text{NHC}_6\text{H}_4\text{CH}_2\text{C}_6\text{H}_4\text{NHCOOCH}_2\text{CH}_2\text{OC}(\text{O})\text{CH}=\text{CH}_2$ (HMH). Preferred di(meth)acrylates include, for example polyethylene glycol di(meth)acrylates, polypropylene glycol di(meth)acrylates, 1,4-butanediol di(meth)acrylate, 1,6-hexanediol di(meth)acrylate, and HMH.

Fluorinated di(meth)acrylates such as, for example $\text{C}_4\text{F}_9\text{SO}_2\text{N}(\text{CH}_2\text{CH}_2\text{OC}(\text{O})\text{CH}=\text{CH}_2)_2$ and $\text{CH}_2=\text{CHCO}_2\text{CH}_2\text{CF}_2(\text{OCF}_2\text{CF}_2)_n(\text{OCF}_2)_m\text{CH}_2\text{OC}(\text{O})\text{CH}=\text{CH}_2$, are also useful.

Many useful co-reactants are commercially available.

The fluoroacrylate and co-reactant can also be copolymerized with one or more optional comonomers or

functionalized comonomers in order to modify the properties and performance for different applications.

The peel force of the coatable compositions of the invention can be tailored by varying the amount and type of
5 co-reactant used.

Chain transfer agents can be used to promote chain termination and limit gel formation. Useful chain transfer agents include, for example, thiols, secondary alcohols, and polyhalocarbons. Examples of commercially available chain
10 transfer agents include tetrabromomethane, isopropanol, 1-hexanethiol, 1-heptanethiol, 1-octanethiol, 1-nonanethiol, 1-decanethiol, 1-dodecanethiol, 1-octadecyl mercaptan, 1-pentadecanethiol, 1-hexadecyl mercaptan, tert-nonyl mercaptan, tert-hexadecyl mercaptan, tert-tetradecyl
15 mercaptan, 2-(butylamino)ethanethiol, 11-mercapto-1-undecanol, n-butyl 3-mercaptopropionate, thioglycolic acid, 3-mercaptopropionic acid, 4-mercaptobutyric acid, 11-mercaptoundecanoic acid, 2-mercaptoethanesulfonic acid, 6-mercapto-1-hexanol, mercaptoacetic acid n-octyl ester, 3-
20 mercaptopropyltrimethoxysilane, 3-mercaptopropyltriethoxysilane, 2-mercaptoethyltriethoxysilane, 3-mercaptopropylmethyldimethoxysilane, 3-mercaptopropionic acid octadecyl ester, 2-ethylehexyl 3-mercaptopropionate, 1H,1H,2H,2H-perfluorohexanethiol,
25 1H,1H,2H,2H-perfluorododecyl-1-thiol.

Comonomers such as, for example, alkyl acrylates can improve durability and film-forming properties.

Representative examples of useful comonomers include methyl (meth)acrylate, butyl acrylate, isobutyl (meth)acrylate,
30 hexyl acrylate, dodecyl acrylate, and octadecyl acrylate.

Other comonomers can modify properties such as, for example, adhesion, hydrophilicity, reactivity, or glass transition temperature. Groups that are useful in

comonomers include, for example, hydroxy, carboxy, quaternary ammonium, acetate, pyrrolidine, polyethylene glycol, sulfonic acid, trialkoxysilane, and silicone. Useful comonomers include, for example, hydroxy ethyl acrylate, hydroxy butyl acrylate, hydroxy hexyl acrylate, hydroxy decyl acrylate, hydroxy dodecyl acrylate, acrylic acid, methacrylic acid, N-vinyl 2-pyrrolidinone, and hydroxypropyl acrylic acid, 2-methacryloxypropyltrimethoxysilane, 3-methacryloxypropyltriethoxysilane, 3-acryloxypropyltrimethoxysilane, 3-methacryloxypropyltrichlorosilane, glycidyl methacrylate, glycidyl acrylate, N-methylol methacrylamide, and N-methylol acrylamide.

The copolymers useful in the coatable compositions of the invention can be prepared, for example, by combining the fluoroacrylate and co-reactant in a reaction solvent. Typically the weight ratio of co-reactant to fluoroacrylate is about 35:65 or less. Preferably, the weight ratio is about 20:80 or less (more preferably, 15:85 or less) when there is no chain transfer agent.

Comonomers can typically be present in amounts up to about 30 weight percent (preferably, about 5 to about 10 weight percent), based upon the total weight of monomers.

Useful reaction solvents include esters (for example, ethyl acetate), ketones (for example, methyl ethyl ketone), ethers (for example, methyl-tert-butyl ether), amides (for example, dimethyl formamide), and alcohols.

Preferably, the reaction mixture is agitated. The reaction can generally be carried out at a temperature between about room temperature and about 120°C (preferably, between about 50°C and about 70°C).

The reaction is carried out using an initiator. Useful initiators include, for example, substituted azonitrile compounds, peroxides, peracids, and peresters. Specific examples of useful initiators include 2,2-azo-bis-
5 (isobutyronitrile), dimethyl 2,2'-azo-bis-isobutyrate, azo-bis-(diphenylmethane), 4-4'-azo-bis(4-cyanopentanoic) acid, 1,1'azo-bis-(cyclohexane carbonitrile), 2,2'-azo-bis-(2-methyl butyronitrile), 2,2'-azo-bis-(2,4-dimethyl
10 valeronitrile), azo-bis-dimethyl valeronitrile, 4,4'-azo-bis-(4-cyanovaleric acid), benzoyl peroxide, cumyl peroxide, tert-butyl peroxide, cyclohexanone peroxide, glutaric acid peroxide, lauroyl peroxide, methyl ethyl ketone peroxide, hydrogen peroxide, hydroperoxides such as tert butyl hydroperoxide and cumene hydroperoxide, peracetic acid,
15 perbenzoic acid, diisopropyl percarbonate, and the like.

Typically, the polymerization of multifunctional acrylates results in gelling, and therefore the resulting compositions are not coatable (see, for example, Principles of Polymerization, 2nd ed., Wiley & Sons, p. 114 (1981)).
20 Surprisingly, however, when fluoroacrylates and multifunctional acrylates are polymerized using the method of the invention, gelling does not occur.

The coatable compositions of the invention can be used to impart release properties or water-and oil-repellency to
25 a wide variety of substrates. The coatable compositions are preferably diluted or dispersed in a liquid (for example, water and/or an organic solvent) before coating a substrate. Preferably, the coating compositions contain from about 5 to about 15 percent solids (more preferably, about 2 to about
30 10 percent), based upon the weight of the coating composition.

The coatable compositions can be applied to fibrous substrates (for example, woven, knit, and non-woven fabrics,

textiles, carpets, leather, or paper) to impart water- and oil-repellency.

The coatable compositions can be applied to a substrate (or articles comprising a substrate) by standard methods such as, for example, spraying, padding, dipping, roll coating, brushing, or exhaustion. The composition can then be dried to remove any remaining water or solvent.

Preferably, the coated composition is heated to a temperature between about 100°C and about 175°C.

The coatable compositions are useful as release coatings, and can be applied to surfaces requiring release properties from adhesives. Surprisingly, dried coatable compositions of the invention show significant solvent resistance. The coatable compositions can therefore be used as release coatings for solvent cast adhesives. Substrates suitable for release coatings include, for example, paper, metal sheets, foils, non-woven fabrics, polyolefin coated paper, and films of thermoplastic resins such as polyesters, polyamides, polyolefins, polycarbonates, and polyvinyl chloride.

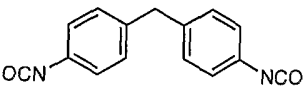
Release coating compositions can be applied to suitable substrates by conventional coating techniques such as, for example, wire-wound rod, direct gravure, offset gravure, reverse roll, air-knife, and trailing blade coating. The resulting release coating compositions can provide effective release for a wide variety of pressure sensitive adhesives such as, for example, natural rubber based adhesives, silicone based adhesives, acrylic adhesives, and other synthetic film-forming elastomeric adhesives.

EXAMPLES

Objects and advantages of this invention are further illustrated by the following examples, but the particular

materials and amounts thereof recited in these examples, as well as other conditions and details, should not be construed to unduly limit this invention.

Designator	Name, Formula and/or Structure	Availability
PEGDA-700	Polyethylene glycol diacrylate $\text{CH}_2=\text{CHCO}_2(\text{C}_2\text{H}_4\text{O})_n\text{C}(\text{O})\text{CH}=\text{CH}_2$ Mn ca. 700	Sigma Aldrich, Milwaukee, WI
PEGDA-1100	Polyethylene glycol (1000) diacrylate $\text{CH}_2=\text{CHCO}_2(\text{C}_2\text{H}_4\text{O})_n\text{C}(\text{O})\text{CH}=\text{CH}_2$ Mn ca. 1100	ABCR GmbH & CO. KG, Karlsruhe GERMANY
DEGDA	Diethylene glycol diacrylate $\text{CH}_2=\text{CHCO}_2(\text{C}_2\text{H}_4\text{O})_2\text{C}(\text{O})\text{CH}=\text{CH}_2$	Sigma Aldrich
SR-344	Polyethylene glycol (400) diacrylate (Mw~508) $\text{CH}_2=\text{CHCO}_2(\text{C}_2\text{H}_4\text{O})_n\text{C}(\text{O})\text{CH}=\text{CH}_2$	Sartomer Company Exton, PA
SR-610	Polyethylene glycol (600) diacrylate (Mw~742) $\text{CH}_2=\text{CHCO}_2(\text{C}_2\text{H}_4\text{O})_n\text{C}(\text{O})\text{CH}=\text{CH}_2$	Sartomer Company Exton, PA
SR-644	Polypropylene glycol (400) dimethacrylate $\text{CH}_2=\text{CMeCO}_2(\text{C}_2\text{H}_4\text{O})_n\text{C}(\text{O})\text{CMe}=\text{CH}_2$	Sartomer Company Exton, PA
SR-230 (DEGDA)	Diethylene glycol diacrylate $\text{CH}_2=\text{CHCO}_2\text{C}_2\text{H}_4\text{OC}_2\text{H}_4\text{OCO}_2\text{CH}=\text{CH}_2$	Sartomer Company Exton, PA
SR-213 (BDDA)	1,4-Butanediol diacrylate $\text{CH}_2=\text{CHCO}_2(\text{CH}_2)_4\text{OC}(\text{O})\text{CH}=\text{CH}_2$	Sartomer Company Exton, PA
HDDA	1,6-Hexanediol diacrylate $\text{CH}_2=\text{CHCO}_2(\text{CH}_2)_6\text{OC}(\text{O})\text{CH}=\text{CH}_2$	Sigma Aldrich
ODA	Octadecyl acrylate $\text{CH}_2=\text{CHCO}_2(\text{CH}_2)_{17}\text{CH}_3$	Sigma Aldrich
BA	n-Butyl acrylate $\text{CH}_2=\text{CHCO}_2(\text{CH}_2)_3\text{CH}_3$	Sigma Aldrich
VC12	Vinylidene chloride $\text{CH}_2=\text{CCl}_2$	Sigma Aldrich
DMAEMA	2-(Dimethylamino)ethyl methacrylate $\text{CH}_2=\text{CMeCO}_2\text{CH}_2\text{CH}_2\text{NMe}_2$	Sigma Aldrich
IEM	2-Isocyanatoethyl methacrylate $\text{CH}_2=\text{CMeCO}_2\text{CH}_2\text{CH}_2\text{NCO}$	Sigma Aldrich
BO	2-Butanone oxime $\text{HO}-\text{N}=\text{CMeCH}_2\text{CH}_3$	Sigma Aldrich
A-174	3- Methacryloxypropyltrimethoxysilane $\text{CH}_2=\text{C}(\text{CH}_3)\text{CO}_2\text{C}_3\text{H}_6\text{Si}(\text{OMe})_3$	Sigma Aldrich,
NMA	N-(Hydroxymethyl) methacrylamide $\text{CH}_2=\text{CMeCONHCH}_2\text{OH}$	Sigma Aldrich

Designator	Name, Formula and/or Structure	Availability
DBTDL	Dibutyltin dilaurate	Sigma Aldrich
DDS	Dodecylthiol; $\text{CH}_3(\text{CH}_2)_{11}\text{SH}$	Sigma Aldrich
TDDM	t-Dodecyl mercaptan	Sigma Aldrich
A-189	3-Mercaptopropyltrimethoxysilane $\text{HS}(\text{CH}_2)_3\text{Si}(\text{OMe})_3$	Sigma Aldrich
HEA	2-Hydroxyethyl acrylate; $\text{HOCH}_2\text{CH}_2\text{OC}(\text{O})\text{CH}=\text{CH}_2$	Sigma Aldrich
MDI	4,4'-methylenebis(phenyl isocyanate); 	Sigma-Aldrich
EtOAc	Ethyl acetate $\text{CH}_3\text{CO}_2\text{CH}_2\text{CH}_3$	Sigma-Aldrich
DMF	N,N-Dimethylformamide $\text{HC}(\text{O})\text{NMe}_2$	Sigma-Aldrich
IPA	Isopropanol $(\text{CH}_3)_2\text{CHOH}$	Sigma-Aldrich
MEK	Methyl ethyl ketone	Sigma-Aldrich
NMP	N-methylpyrrolidone	Sigma-Aldrich
TMPTA SR-351	Trimethylolpropane Triacrylate $(\text{CH}_2\text{CHCOOCH}_2)_3\text{CC}_2\text{H}_5$	Sartomer Company Exton, PA
PETA SR-494	Pentaerythritol tetraacrylate	Sartomer Company Exton, PA
LTMDA	Perfluoropolyether diacrylate $\text{CH}_2=\text{CHCO}_2(\text{C}_2\text{F}_4\text{O})_n(\text{CF}_2\text{O})_m\text{C}(\text{O})\text{CH}=\text{CH}_2$ Mn ca. 2000	Solvay Solexis, Inc. Italy
VAZO-67	2,2'-azobis(2-cyanopentane)	DuPont, Wilmington, DE

Test Method:

Dynamic Contact Angle Measurement

5 A test solution, emulsion, or suspension (typically at about 3% solids) was applied to nylon 66 film (available from DuPont) by dip-coating strips of the film. Prior to coating the film was cleaned with methyl alcohol. Using a small binder clip to hold one end of the nylon film, the strip was immersed in the treating solution, and then
10 withdrawn slowly and smoothly from the solution. The coated strip was allowed to air dry in a protected location for a

minimum of 30 minutes and then was cured for 10 minutes at 150°C.

Advancing and receding contact angles on the coated film were measured using a CAHN Dynamic Contact Angle Analyzer, Model DCA 322 (a Wilhelmy balance apparatus equipped with a computer for control and data processing, commercially available from ATI, Madison, WI). Water and hexadecane were used as probe liquids. Values for both water and hexadecane are reported.

Preparation of

CH₂=CHCO₂CH₂CH₂OC(O)NHC₆H₄CH₂C₆H₄NHCOOCH₂CH₂OC(O)CH=CH₂ (HMH or HEA-MDI-HEA)

A solution of 69.0g 4,4'-methylenebis(phenyl isocyanate) (0.276 mol) and 85.0g (0.733mol) 2-hydroxyethyl acrylate in 400 mL anhydrous THF was treated with 3 drops DBTDL. A mild exotherm ensued and the mixture was stirred at 50°C for 3 hours. Infrared spectroscopy indicated complete conversion of the isocyanate. The THF was allowed to evaporate and the residue was slurried in 400 mL water for 2 hours, filtered, and the white solid was washed well with water and dried to 129.8g. H-NMR confirmed the desired structure in high purity.

Preparation of CH₂=CMeCO₂CH₂CH₂NHC(O)O-N=CMeCH₂CH₃ (IEMEKO)

To a 120ml bottle was added 15.5 g (100 mmole) 2-isocyanatoethyl methacrylate (IEM), 8.7 g 2-butanone oxime (BO, 100 mmole), 56 mL ethyl acetate, 2 drops DBTDL and 3mg phenothiazine under nitrogen. The solution was heated to 60°C, and reacted for 24 hours. Infrared spectroscopy analysis indicated the complete conversion of the isocyanate.

Preparation of $C_4F_9SO_2N(CH_3)CH_2CH_2OH$ (MeFBSE)

MeFBSE was prepared by essentially following the procedure described in U.S. Patent No. 6,664,354 (Savu et al.), Example 2, Part A.

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Preparation of $C_4F_9SO_2N(CH_3)C_2H_4OC(O)NHC_6H_4CH_2C_6H_4NCO$ (MeFBSE-MDI)

A one liter, three-necked round bottom flask, fitted with a heater, nitrogen inlet, reflux condenser and thermocouple was charged with MeFBSE (357.0 g; 1.0 mole) MEK (600 mL) and heated to reflux, while distilling out 30 mL of MEK. The mixture was then cooled to 30°C and treated with MDI (750 g; 3.0 mole). The temperature of the mixture was then increased to about 40°C for 4 hours, filtered and added to toluene (4 l). The resulting off white precipitate was collected by filtration, and re-crystallized from toluene (white solid; 689.4 g; 57% yield). Structure was confirmed using liquid chromatography/mass spectroscopy (LC/MS) and LC/UV analysis.

10
15
20Preparation of

$C_4F_9SO_2N(CH_3)C_2H_4OC(O)NHC_6H_4CH_2C_6H_4NHCOOCH_2CH_2OC(O)CH=CH_2$
(MeFBSE-MDI-HEA or C4MH)

A one liter flask containing 500ml ethyl acetate was heated to reflux under N_2 , and 100 mL of ethyl acetate was distilled out. The remaining solvent was cooled under dry air and treated with 151.9g MeFBSE-MDI, 29.1g 2-hydroxyethyl acrylate, 2 drops DBTDL, and 7mg phenothiazine. After 5 hr at 50°C, infrared spectroscopy indicated complete conversion of the isocyanate. The cloudy solution was filtered through 40g diatomaceous earth and rinsed with hot ethyl acetate to

25
30

give 473.5g clear solution, (29.6% solids, yield as MeFBSE-MDI-HEA, 77%).

Preparation of $C_4F_9SO_2N(CH_3)CH_2CH_2OC(O)CH=CH_2$ (MeFBSEA)

5 MeFBSEA was prepared by essentially following the procedure described in U.S. Patent No. 6,664,354 (Savu et al.) Example 2, Part A & B.

Preparation of $C_4F_9SO_2N(CH_2CH_2OC(O)CH=CH_2)_2$ (MeFBSEEEAA)

10 MeFBSEEEAA was prepared by following the procedure described in U.S. Patent No. 6,238,798 (Kang et al.).

Preparation of an acrylic ester of a polyether,
 $CH_3(OCH_2CH_2)_nOC(O)CH=CH_2$ (CW750A)

15 An acrylate ester of a polyether containing an average of about 16 repeating ethoxy units was prepared as described in U.S. patent 5,648,166 (see Example 3).

General Procedure for Examples and Comparative Examples
Listed in Tables 1-3.

20 For each example and comparative example, a 120 ml bottle was charged with 3.0 - 10.0g of the fluoroacrylate listed in the table (prepared essentially as described above for MeFBSE-MDI-HEA), 0~25% diacrylate by weight and optionally
25 a third hydrocarbon (meth)acrylate monomer in the presence or absence of a chain transfer agent, 15 - 40 mg VAZO-67, and sufficient ethyl acetate to yield a 15 - 30% by weight concentration of monomers. After purging with nitrogen for
30 35-60 seconds, the bottle was sealed and the mixture polymerized in a 70°C oil bath for 17-44 hrs. The obtained polymers were then examined visually to determine if they had gelled and recorded in Table 1 and 2 below. The advancing and receding contact angles for the resulting

polymers were determined as described above and the results were reported in Table 3 below.

Detailed Procedures for Selected Examples in Table 1

5 Example 1: Preparation of C4MH/PEGDA-700 (90/10) at 20% solids

A 1 liter bottle was charged with 246g C4MH solution (36.6% solid, 90g solid, MW=723, 124.5 mmol) in ethyl acetate (EtOAc), 10 g polyethylene glycol diacrylate with
10 molecular weight ~700 (PEGDA-700), 244g additional EtOAc and 1.0 g VAZO-67. A magnetic stir bar was added. The solution was bubbled with nitrogen for two minutes. The sealed bottle was put in a 70°C oil bath and polymerized with magnetic stirring for 24 hours. The obtained 20% solid polymer
15 solution was a clear solution without gelation at 70°C. Some polymer crystallization occurred when cooled to room temperature. The crystallized polymer was re-dissolved by simply heating the solution or adding a polar solvent such as N,N-dimethylformamide (DMF) or N-methylpyrrolidone (NMP).
20 Chromatographic analysis of the solution showed Mn ~ 11,300, Mw ~ 121,000, and Mw/Mn = 1.02. Contact angles were measured and reported Table 3.

Comparative Example 1 (C1): Preparation of C4MH/PEGDA-700 (80/20) at 20% solids

25 A 120ml bottle was charged with 21.37g C4MH solution (37.5 % solid, 8.01g solid, MW=723, 4.15 mmol) in ethyl acetate (EtOAc), 2.03 g polyethylene glycol diacrylate with molecular weight ~700 (PEGDA-700), 26.8g additional EtOAc
30 and 0.15 g VAZO-67. A magnetic stir bar was added. The solution was bubbled with nitrogen for two minutes. The sealed bottle was put in a 70°C oil bath and polymerized with

magnetic stirring. The polymer solution gelled after 10 hours.

5 Example 21: Preparation of C4MH/PEGDA-700/NMA (86/10/4) at 20% solids

A 120 ml bottle was charged with 22.97g C4MH solution (37% solid, 8.5g solid, MW=723, 11.75 mmol) in ethyl acetate (EtOAc), 1.5g polyethylene glycol diacrylate with molecular weight ~700 (PEGDA-700), 2.08g NMA aqueous solution (~48%
10 solid, 0.998g solid), 28.45g IPA and 0.15g VAZO-67. A magnetic stir bar was added. The solution was bubbled with nitrogen for two minutes. The sealed bottle was put in a 70°C oil bath and polymerized with magnetic stirring for 24 hours. A 20% solid clear polymer solution was obtained
15 without gelation at 70°C. Some polymer crystallization occurred when cooled to room temperature. The crystallized polymer was re-dissolved by simply heating the solution or adding a polar solvent such as N,N-dimethylformamide (DMF) or N-methylpyrrolidone (NMP).

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Comparative Example 9 (C9): Preparation of MeFBSEA/PEGDA-700 (90/10) at 20% solids

A 120ml bottle was charged with 4.5g MeFBSEA (MW=411, 10.9 mmol), 0.50g polyethylene glycol diacrylate with
25 molecular weight ~700 (PEGDA-700), 20g EtOAc and 20mg VAZO-67. A magnetic stir bar was added. The solution was bubbled with nitrogen for two minutes. The sealed bottle was put in a 60°C oil bath and polymerized with magnetic stirring. The polymer solution gelled after 10 hours.

30

Table 1 Examples 1-33 and Comparative Examples C1-C12

Example	Formulation	Wt ratio	Solid%	Hours @ 60~70°C	Results
1	C4MH/PEGDA-700	90/10	20	44	OK
2	C4MH/PEGDA-700	85/15	20	24	OK
C1	C4MH/PEGDA-700	80/20	20	24	Gelled
3	C4MH/PEGDA-700	80/20	15	24	OK
4	C4MH/PEGDA-700	90/10	25	24	OK
C2	C4MH/PEGDA-700	90/10	30	24	Gelled
5	C4MH/PEGDA-1100	80/20	20	24	OK
6	C4MH/SR-644	90/10	20	24	OK
7	C4MH/SR-644	85/15	20	24	OK
8	C4MH/SR-213	90/10	20	44	OK
C3	C4MH/SR-213	80/20	20	4	Gelled
9	C4MH/HMH	100/0	20	44	OK
10	C4MH/HMH	95/5	20	44	OK
11	C4MH/HMH	90/10	20	44	OK
12	C4MH/HMH	85/15	20	44	OK
C4	C4MH/HMH	80/20	20	19	Gelled
13	C4MH/HDDA	95/5	20	44	OK
14	C4MH/HDDA	90/10	25	24	OK
15	C4MH/HDDA	85/15	25	24	OK
16	C4MH/PEGDA-700/ODA	70/10/20	20	24	OK
17	C4MH/PEGDA- 700/VCl ₂	80/10/10	20	24	OK
18	C4MH/PEGDA- 700/DMAEMA	85/10/5	20	24	OK
19	C4MH/PEGDA- 700/IEMKO	80/10/10	20	24	OK
20	C4MH/PEGDA-700/A- 174	86/10/4	20	24	OK
21	C4MH/PEGDA-700/NMA	77/14/9	20	24	OK
22	C4MH/CW750A/HMH	85/10/5	20	44	OK
23	C4MH/CW750A/DEGDA	85/10/5	20	44	OK
24	C4MH/CW750A/BDDA	85/10/5	20	44	OK
25	C4MH/CW750A/HDDA	89/9/2	20	20	OK
C5	C4MH/CW750A/HDDA	84/9/7	20	20	Gelled
26	C4MH/ODA/HDDA	63/27/10	15	24	OK
27	C4MH/BA/HMH	90/10/5	20	44	OK
28	C4MH/TMPTA	90/10	20	24	OK
C6	C4MH/TMPTA	80/20	20	17	Gelled
29	C4MH/PETA	90/10	20	17	OK
C7	C4MH/PETA	80/20	20	17	Gelled
C8	MeFBSEA/TMPTA	90/10	20	17	Gelled
C9	MeFBSEA/HDDA	90/10	20	22	Gelled
C10	MeFBSEA/HDDA	85/15	20	15	Gelled

Example	Formulation	Wt ratio	Solid%	Hours @ 60~70°C	Results
C11	MeFBSEA/HMH	90/10	20	22	Gelled
C12	MeFBSEA/PEGDA-700	90/10	20	22	Gelled
30	C4MH/FBSEEEAA	90/10	20	24	OK
31	C4MH/FBSEEEAA/SR-610	90/5/5	20	24	OK
32	C4MH/LTMDA	90/10	20	24	OK
33	C4MH/LTMDA/SR-610	80/10/10	20	24	OK

Effect of Chain Transfer Agent

Detailed Procedures for Selected Examples in Table 2

5 Example 35: Preparation of C4MH/PEGDA-700/DDS (76/20/4) at 30% solids

A 120ml bottle was charged with 4.50 g C4MH solid (MW=723, 5.53 mmol), 0.50g PEGDA-700, 0.10 g DDS, 11.67g EtOAc and 0.049g VAZO-67. A magnetic stir bar was added. The solution was bubbled with nitrogen for two minutes. The sealed bottle was put in a 70°C oil bath and polymerized with magnetic stirring for 24 hours. A clear polymer solution (20% solids) was obtained without gelation at 70°C. Some polymer crystallization occurred when cooled to room temperature. The crystallized polymer was re-dissolved by simply heating the solution or adding a polar solvent such as N,N-dimethylformamide (DMF) or N-methylpyrrolidone (NMP). Chromatographic analysis of the solution showed that the conversion was 92% and Mn ~ 8,960, Mw ~ 50,200, and Mw/Mn = 5.6.

Example 41: Preparation of C4MH/PEGDA-700/A-189 (88/10/2) at 25% solids

A 500 ml bottle was charged with 45.0g C4MH solid (MW=723, 62.2 mmol), 5.0 g PEGDA-700, 0.50g A-189, 151.5g EtOAc and 1.25g VAZO-67 (2.47%). A magnetic stir bar was added. The solution was bubbled with nitrogen for two

minutes. The sealed bottle was put in a 70°C oil bath and polymerized with a magnetic stirring for 24 hours. A clear polymer solution (20% solids) was obtained without gelation at 70°C. Some polymer crystallization occurred when cooled to room temperature. The crystallized polymer was re-dissolved by simply heating the solution or adding a polar solvent such as N,N-dimethylformamide (DMF) or N-methylpyrrolidone (NMP). Chromatographic analysis of the solution showed that the conversion was 95.4% and Mn ~ 7270, Mw ~ 56500, and Mw/Mn = 7.8.

Table 2 Examples 34-46 and Comparative Example C13

Example	Formulation	Wt ratio	Solid %	Hours @ 60-70°C	Results
34	C4MH/PEGDA-700/DDS	88/10/2	30	24	OK
35	C4MH/PEGDA-700/DDS	76/20/4	20	24	OK
36	C4MH/PEGDA-700/DDS	68/30/2	20	44	OK
37	C4MH/PEGDA-700/DDS	65/33/2	20	24	OK
C13	C4MH/PEGDA-700/DDS	60/38/2	20	24	Gelled
38	C4MH/PEGDA-700/ODA/DDS	68/10/20/2	20	24	OK
39	C4MH/ODA/HDDA/TDDM	53/22/19/6	25	24	OK
40	C4MH/PEGDA-700/A-189	84/15/1	25	24	OK
41	C4MH/PEGDA-700/A-189	88/10/2	30	24	OK
42	C4MH/PEGDA-700/A-189/A-174	84/9/2/5	20	24	OK
43	C4MH/PEGDA-700/A-189/VC1 ₂	84/9/2/5	20	24	OK
44	C4MH/SR-644/A-189	79/20/1	20	24	OK
45	C4MH/SR-344/A-189	89/10/1	25	24	OK
46	C4MH/SR-610/A-189	89/20/1	25	24	OK

15 Contact angles for selected materials were measured as described above and the results are reported in Table 3 below.

Table 3. Examples 47-65 and Comparative Examples C14-C16

Example	Formulation	Wt Ratio	Contact Angle (advancing/receding)	
			Water	Hexadecane
47	C4MH/PEGDA-700	80/20	129/104	80/71
48	C4MH/SR-644	90/10	124/101	77/66
49	C4MH/HMH	90/10	121/91	80/70
50	C4MH/PEGDA-700/ODA	70/10/20	126/96	80/59
51	C4MH/PEGDA-700/VCl ₂	80/10/10	123/107	80/70
52	C4MH/PEGDA-700/DMAEMA	85/10/5	128/111	82/70
53	C4MH/PEGDA-700/IEMKO	80/10/10	125/101	80/68
54	C4MH/CW750A/HMH	90/10/5	120/101	82/70
55	C4MH/PEGDA-700/DDS	86/10/4	119/108	78/68
56	C4MH/PEGDA-700/A-189	88/10/2	128/112	83/68
57	C4MH/PEGDA-700/A-189	89/10/1	113/91	82/64
58	C4MH/PEGDA-700/A-189	84/15/1	128/101	81/70
59	C4MH/SR-644/A-189	79/20/1	122/100	79/67
60	C4MH/SR-344/A-189	89/10/1	132/111	81/70
61	C4MH/SR-610/A-189	89/20/1	126/108	81/70
C14	MeFBSEA/PEGDA-700/A-189	89/10/1	118/46	76/44
62	C4MH/FBSEEAA	90/10	130/96	82/71
63	C4MH/FBSEEAA/SR-610	90/5/5	131/105	82/71
C15	MeFBSEA/FBSEEAA	90/10	118/82	72/63
64	C4MH/LTMDA	90/10	131/110	82/71
65	C4MH/LTMDA/SR-610	80/10/10	116/92	72/68
C16	MeFBSEA/LTMDA	90/10	124/80	73/52

Examples 66-73

5 Polymers of the invention were coated on polyester film and dried at 150°C for 15 minutes. The coated film was cooled to 22°C at 50% relative humidity in a control room. A 70/30 toluene/isopropanol mixture was smeared onto the coated films using a cotton swab. After solvent evaporated

10 from the film, a 7.6 cm strip of SCOTCH MAGIC TAPE 810 (Available from 3M Company) was laminated on the area where the solvent mixture was smeared and then peeled off by hand. A smooth low peel force was observed on coatings that were

15 judged to "pass" the test. If the coating was soluble in the solvent, a qualitatively high and shocky peel force was

observed. These coatings were judged to "fail" the test. The results are tabulated in Table 4 below.

Table 4. Examples 66-73 and Comparative Examples C17-C19

Example	Formulation	Result
C17	C4MH/ODA (70/30)	Fail
C18	C4MH/HMH (100/0)	Fail
C19	C4MH/HMH (98/2)	Fail
66	C4MH/HMH (95/5)	Pass
67	C4MH/HMH (90/10)	Pass
68	C4MH/PEGDA-700 (90/10)	Pass
69	C4MH/PEGDA-700/DDS (89/10/1)	Pass
70	C4MH/PEGDA-700/DDS (88/10/2)	Pass
71	C4MH/PEGDA-700/DDS (78/20/2)	Pass
71	C4MH/PEGDA-700/A-189 (88/10/2)	Pass
73	C4MH/PEGDA-700/A-189/AA {86/10/2/2}	Pass

5

Examples 74-75 Release Coatings

The copolymers of the invention were diluted to 5% solids with toluene. The solution was then coated with a #6 wire wound (Mayer) rod onto a 1.6 mil primed polyester terephthalate film. The coated film was attached to a fiberboard frame and dried for 15 minutes at 150° C.

The test method used to evaluate the release coatings was a modification of the industry standard peel adhesion test used to evaluate pressure sensitive adhesive coated materials. The standard test is described in detail in various publications of the American Society for Testing and Materials (ASTM), Philadelphia, Pa., and the Pressure Sensitive Tape Council (PSTC), Glenview, Ill. The modified standard method is described in detail below. The reference source of the standard test method is ASTM D3330-78 PSTC-1 (11/75)

2.54 cm by 15.24 cm strips of SCOTCH PERFORMANCE MASKING TAPE 233+ (available from 3M Company, St. Paul, MN) were rolled down onto the coated polyester film with a 2.04

kg rubber roller. The laminated samples were then aged 1 week at 22°C and 50% relative humidity or 16 hours at 65°C. Prior to testing, the heat-aged samples were equilibrated to 22°C and 50% relative humidity for 24 hours.

5 Release testing was conducted by mounting the masking tape/coated film laminate to the stage of an Instrumentors, Inc. slip/peel tester (model 3M90) with double coated tape. The force required to remove the masking tape at 180 degrees and 228.6 cm/minute was then measured. Tape re-adhesions
 10 were also measured by adhering the freshly peeled masking tape to a clean glass plate and measuring the peel adhesion in normal fashion using the same Instrumentors slip/peel tester indicated above, again peeling at 228.6 cm/min and at a 180 degree peel angle. The results of these peel tests are
 15 shown in Table 5.

The backside of a strip of SCOTCH PERFORMANCE MASKING TAPE 233+ served as a control sample.

Table 5. Examples 74-75 and Comparative Example C20

Example	Copolymer Coating	7 Days @ 22°C		16 hrs @ 65°C	
		Peel Force from Release Coating (g/cm)	Re-adhesion Peel Force from Glass (g/cm)	Peel Force from Release Coating (g/cm)	Re-adhesion Peel Force from Glass (g/cm)
74	C4MH/PEGDA-700/DDS (88/10/2)	131	539	161	499
75	C4MH/PEGDA-700/DDS (78/20/2)	206	513	229	468
C20	SCOTCH PERFORMANCE MASKING TAPE 233+	198	518	397	452

20

Examples 76-77 Release Coatings

The copolymers of the invention were coated and tested according to the methods described above with the exception that SCOTCH MAGIC TAPE 810 (Available from 3M Company) was

used in place of SCOTCH PERFORMANCE MASKING TAPE 233+. The backside of a strip of SCOTCH MAGIC TAPE 810 served as a control sample. The results are shown in Table 6 below.

5 Table 6. Examples 76-77 and Comparative Example C21

Example	Copolymer	7 Days @ 22°C		16 hrs @ 65°C	
		Peel Force from Release Coating (g/cm)	Re-adhesion Peel Force from Glass (g/cm)	Peel Force from Release Coating (g/cm)	Re-adhesion Peel Force from Glass (g/cm)
76	C4MH/PEGDA-700/DDS (88/10/2)	77	297	101	244
77	C4MH/PEGDA-700/DDS (78/20/2)	91	294	88	252
C21	SCOTCH MAGIC TAPE 810	79	265	150	182

Examples 78-85 Release Coatings

Release coatings of the invention were prepared and tested according to the methods described above using a
 10 silicone polyurea pressure sensitive adhesive that was prepared and coated as described in U.S. patent 6,569,521 (see Example 31). The peel force from the release coating and subsequent readhesion peel force from glass were measured. The results are shown in Table 7 below.

15

Table 7. Examples 78-85

Example	Copolymer	7 Days @ 22°C		16 hrs @ 65°C	
		Peel Force from Release Coating (g/cm)	Re-adhesion Peel Force from Glass (g/cm)	Peel Force from Release Coating (g/cm)	Re-adhesion Peel Force from Glass (g/cm)
78	C4MH/PEGDA-700/A-189 (88/10/2)	5	565	10	586
79	C4MH/PEGDA-700/A-189/AA (86/10/2/2)	6	808	13	621
80	C4MH/PEGDA-700/A-174 (86.5/9.6/3.9)	16	677	15	661
81	C4MH/CW750A/HMH (90/10/5)	12	651	12	585

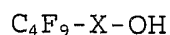
Example	Copolymer	7 Days @ 22°C		16 hrs @ 65°C	
		Peel Force from Release Coating (g/cm)	Re-adhesion Peel Force from Glass (g/cm)	Peel Force from Release Coating (g/cm)	Re-adhesion Peel Force from Glass (g/cm)
82	C4MH/CW750A/BDDA (90/10/5)	260	518	190	574
83	C4MH/HMH (90/10)	91	684	39	739
84	C4MH/DEGDA (90/10)	108	761	47	496
85	C4MH/BDDA (90/10)	260	518	190	574

Various modifications and alteration to this invention will become apparent to those skilled in the art without departing from the scope and spirit of this invention. It should be understood that this invention is not intended to be unduly limited by the illustrative embodiments and examples set forth herein and that such examples and embodiments are presented by way of example only with the scope of the invention intended to be limited only by the claims set forth herein as follows.

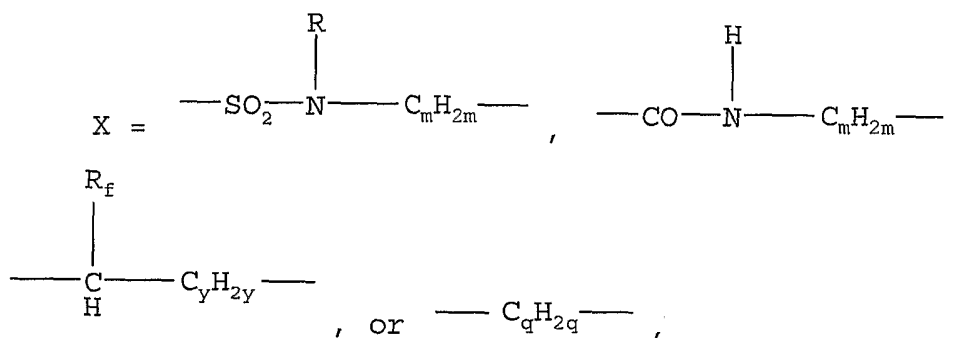
We claim:

1. A composition comprising a copolymer comprising
 5 repeating units derived from at least one at least one co-
 reactant comprising two or more acrylate groups and
 repeating units derived from a fluoroacrylate comprising the
 reaction product of:

(a) at least one fluorochemical alcohol represented by
 10 the formula:



wherein:



15 R = hydrogen or an alkyl group of 1 to 4 carbon
 atoms,

m = 2 to 8,

R_f = C_nF_{2n+1},

n = 1 to 5,

20 y = 0 to 6, and

q = 1 to 8;

(b) at least one unbranched symmetric diisocyanate;

and

(c) at least one hydroxy-terminated alkyl

25 (meth)acrylate or 2-fluoroacrylate monomer having 2 to
 about 30 carbon atoms in its alkylene portion;

wherein the composition is coatable.

2. The composition of claim 1 wherein the weight ratio of co-reactant to fluoroacrylate is about 35:65 or less.

5 3. The composition of claim 2 wherein the weight ratio of co-reactant to fluoroacrylate is about 20:80 or less.

10 4. The composition of claim 1 wherein the co-reactant is a tri(meth)acrylate or a di(meth)acrylate.

5. The composition of claim 4 wherein the co-reactant is a di(meth)acrylate.

15 6. The composition of claim 5 wherein the co-reactant is a fluorinated di(meth)acrylate.

20 7. The composition of claim 1 wherein the unbranched symmetric diisocyanate is an aromatic diisocyanate.

8. The composition of claim 1 wherein the copolymer further comprises at least one chain transfer agent.

25 9. The composition of claim 8 wherein the chain transfer agent is selected from the group consisting of thiols, secondary alcohols, and polyhalocarbons.

30 10. The composition of claim 1 wherein the copolymer further comprises repeating units derived from at least one comonomer.

11. The composition of claim 1 further comprising a solvent.

12. An article comprising a substrate having one or more surfaces coated with the composition of claim 1.

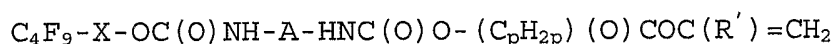
13. The article of claim 12 wherein the substrate comprises a material selected from the group consisting of polyethylene terephthalate, polyolefins, and polyolefin coated paper.

14. The article of claim 12 wherein the substrate is a fibrous substrate.

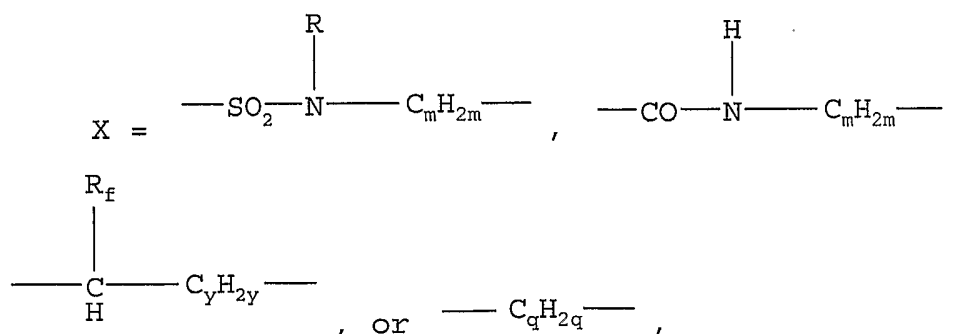
15. The article of claim 12 wherein the article is a release liner.

16. A composition comprising a copolymer comprising the reaction product of

(a) a fluoroacrylate represented by the following general formula:



wherein:



R = H or an alkyl group of 1 to 4 carbon atoms,

m = 2 to 8,

$R_f = C_nF_{2n+1}$,

n = 1 to 5,

y = 0 to 6,

5 q = 1 to 8,

A = an unbranched symmetric alkylene group,
arylene group, or aralkylene group,

p = 2 to 30, and

R' = H, CH₃, or F; and

10 (b) at least one co-reactant comprising two or more
acrylate groups;
wherein the composition is coatable.

15 17. The composition of claim 16 wherein the weight
ratio of co-reactant to fluoroacrylate is about 35:65 or
less.

20 18. The composition of claim 17 wherein the weight
ratio of co-reactant to fluoroacrylate is about 20:80 or
less.

19. The composition of claim 16 wherein the co-
reactant is a tri(meth)acrylate or a di(meth)acrylate.

25 20. The composition of claim 19 wherein the co-
reactant is a di(meth)acrylate.

30 21. The composition of claim 20 wherein the co-
reactant is a fluorinated di(meth)acrylate.

22. The composition of claim 16 wherein the copolymer
comprises the reaction product of (a), (b), and at least one

chain transfer agent.

23. The composition of claim 22 wherein the chain transfer agent is selected from the group consisting of thiols, secondary alcohols, and polyhalocarbons.

5

24. The composition of claim 16 wherein the copolymer comprises the reaction product of (a), (b), and at least one comonomer.

10

25. The composition of claim 16 further comprising water or an organic solvent.

26. The composition of claim 25 wherein the composition is a release coating composition.

15

27. An article comprising a substrate having one or more surfaces coated with the composition of claim 16.

28. The article of claim 27 wherein the substrate comprises a material selected from the group consisting of polyethylene terephthalate, polyolefins, and polyolefin coated paper.

20

29. The article of claim 27 wherein the substrate is a fibrous substrate.

25

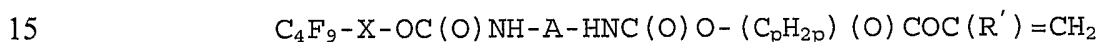
30. The article of claim 27 wherein the substrate is a non-woven substrate.

30

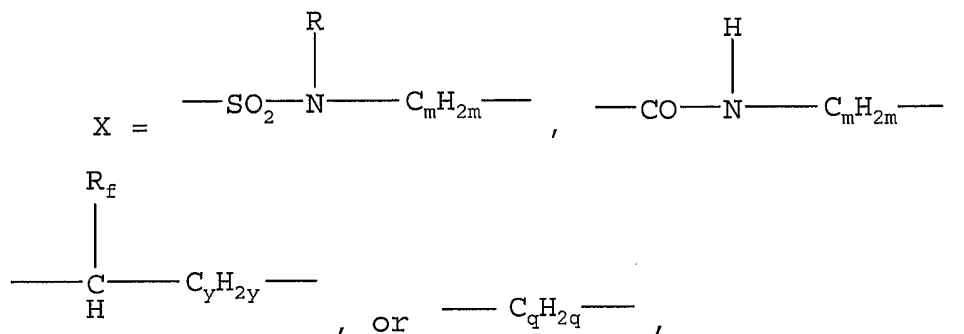
31. An article comprising a substrate having one or more surfaces coated with the composition of claim 26.

32. The article of claim 31 wherein the article is a release liner.

33. A method of making a coatable composition comprising reacting a fluoroacrylate with at least one co-reactant comprising two or more acrylate groups, and optionally at least one chain transfer agent, in a reaction solvent to form a copolymer; wherein the fluoroacrylate, co-reactant, and chain transfer agent are present in an amount up to about 35 weight percent, the weight percent being based upon the total weight of the monomers and the solvent; and wherein the fluoroacrylate is represented by the following general formula:



wherein:



20 R = H or an alkyl group of 1 to 4 carbon atoms,
 m = 2 to 8,
 R_f = C_nF_{2n+1},
 n = 1 to 5,
 y = 0 to 6,
 25 q = 1 to 8,
 A = an unbranched symmetric alkylene group,
 arylene group, or aralkylene group,
 p = 2 to 30, and

$R' = H, CH_3, \text{ or } F.$

34. The method of claim 33 wherein the co-reactant is present in the copolymer in an amount between about 5 and
5 about 25 weight percent.

35. The method of claim 33 wherein the weight ratio of co-reactant to fluoroacrylate is about 20:80 or less.

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2005/045608

A. CLASSIFICATION OF SUBJECT MATTER
C08F220/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
C08F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 225 826 A (ATOCHEM) 16 June 1987 (1987-06-16) the whole document -----	1-35

Further documents are listed in the continuation of Box C.

See patent family annex.

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- *O* document referring to an oral disclosure, use, exhibition or other means
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Date of the actual completion of the international search

24 March 2006

Date of mailing of the international search report

07/04/2006

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No PCT/US2005/045608

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