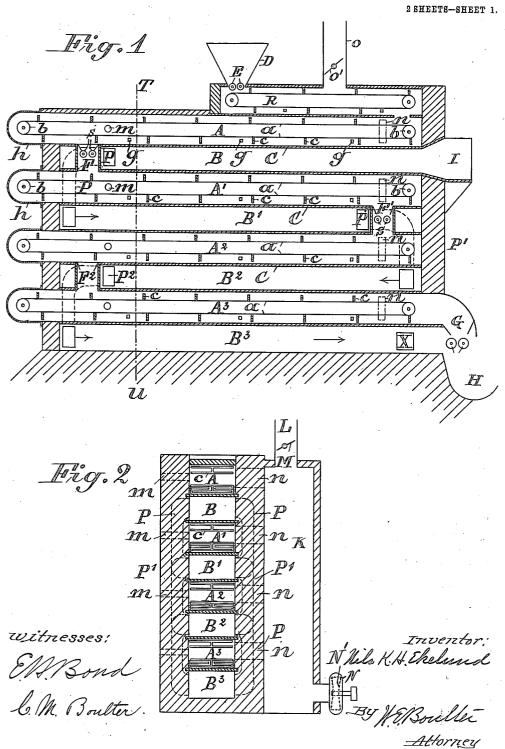
## N. K. H. EKELUND. APPARATUS FOR DRYING AND CHARRING MATERIALS. APPLICATION FILED SEPT. 13, 1907.

951,804.

Patented Mar. 15, 1910



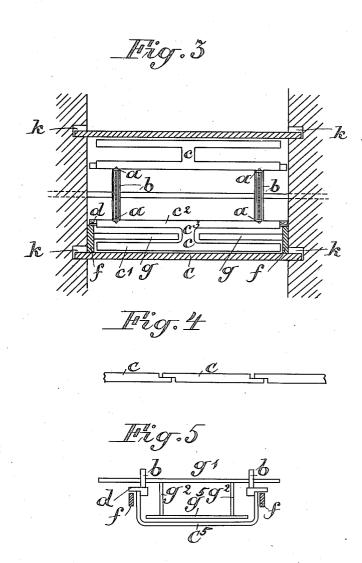
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witnesses!

ENNBond L. M. Boulter. Mils K.H. Ekelund

HE Boulter

## STATES PATENT

NILS KARL HERMAN EKELUND, OF JÖNKÖPING, SWEDEN.

APPARATUS FOR DRYING AND CHARRING MATERIALS.

951,804.

Specification of Letters Patent. Patented Mar. 15, 1910.

Application filed September 13, 1907. Serial Ho. 392,724.

To all whom it may concern:

Be it known that I, NILS KARL HERMAN EKELUND, a subject of the King of Sweden, and resident of Östra Storgatan 13, Jönköping, in the Kingdom of Sweden, have invented certain new and useful Improvements in Apparatus for Drying and Charring Materials, of which the following is a specification, reference being had therein to the 10 accompanying drawings.

This invention relates to a furnace or apparatus for drying and, if wanted, charring peat, saw-dust and other materials consisting of small pieces or in the shape of powder.

The said invention is based upon the fact that the more finely divided the solid material is and the thinner the layer is, which it forms, while being heated, the more rapidly the drying operation is effected. More-20 over the invention is characterized by the fact that the material is so moved, during the drying operation, that particles, situated nearest to the heat emitting surface, are removed, when heated and dried, from the sur-

face, in order to give place to other particles before situated at a distance above the said surface, the movement of the particles being effected successively. Further, the said invention is characterized by the temperature

30 being highest during the first moments of the drying operation, a current of fresh air being led above the material to be dried and rapidly removing the moisture, and the material being more and more finely divided

35 during the drying operation. The said operations are effected in a furnace described below with reference to the accompanying drawings.

Figure 1 is a longitudinal, vertical section 40 of the furnace, Fig. 2 is a cross section of the same on the line T—U of Fig. 1. Fig. 3 is a cross section of a part of the furnace on a greater scale. Fig. 4 shows a part of the bottom of the furnace on a greater scale.

45 Fig. 5 shows a modification.

The furnace consists of a plurality of drying chambers A, A1, A2 ... of great length and located one above the other, a flue B, B1, B<sup>2</sup> . . . respectively being provided under each of the said chambers. The said chambers communicate at their right and left ends alternately through openings F, F<sup>1</sup>, F<sup>2</sup> . . . and a channel G leads from the lowermost drying chamber to a chamber or pit 55 H, in which the material is gathered. A

which peat powder preferably is used as fuel in order to produce a long flame, which heats the long drying chambers uniformly. The said flues communicate at their right 60 and left ends alternately, in accordance with the drying chambers, through channels P, P1, P2, provided in the side walls of the chambers, and communicate at X with a chimney or suction fan removing the com- 65 bustion products. One or more endless chains a are provided in the drying chambers longitudinally to the same and are moved by means of sprocket-wheels b. kind of scraper like pieces c, carrying the 70 material with them, are fixed to the said The said scrapers consist of plates or the like, located edgewise and extending across the bottoms of the drying chambers. Each scraper has a lower part  $c^1$ , like a foot 75 piece, and a top part  $c^2$ , connected with the former by a narrow center part  $c^3$ . The ends of the top parts of the scrapers connected with the chains are provided with pins dwith rollers, formed by iron tube pieces, and 80 the said pins bear upon iron rails f, located at the sides of the drying chambers, which rails, consequently, form supports for the chains and the scrapers, so that the latter pass closely to the bottom of the drying 85 chamber without being worn by the same. The top part of the scrapers may consist of a single rod, the ends of which form the pins Stationary scrapers g are fixed to the rails f at such a level above the bottom of 90 the drying chambers, that the foot piece c1 of the movable scrapers c can pass under the same. The said stationary scrapers gform a kind of obstacle to the material when moved forward by the traveling scrapers, 95 and consequently determine the thickness of the layer moved forward. The chains a extend outside the one end wall of the furnace and are there inclosed by removable protecting iron hoods or shutters h, so that the 100 chains and scrapers can be inspected, repaired etc.

The drying chambers and the flues are separated by fire-proof vaults or plates C of cast-iron, said plates resting in slots k in 105 the side walls. The drying chambers are provided with channels or openings located in the vicinity of one of the end walls. Openings n are provided in the opposite side wall of the drying chambers with relation to 110 the said valves and in the vicinity of the fireplace I is provided in the top flue, in | other end wall, said openings leading to a

chamber K, provided at its top with the chimney L, with a damper M and at its bottom with a suction fan N¹ located in a casing N. A channel R is provided above the 5 uppermost drying chamber, extending longitudinally to a part of the same. The said channel is provided with a conveying or distributing device, no special flue being however provided under the channel. The said 10 channel has a hopper D with two feeding rollers E. In one or more of the openings, through which the drying chambers communicate (as for instance in the openings F and F1) and in the outlet channel G, crush-15 ing rollers S are provided. A chimney O with damper O¹ is provided at the top of the furnace, leading from the channel R. The described furnace operates in the following manner. The firing operation with 20 the pulverous fuel material in the fireplace I is started. The flame and the hot combustion gases pass through the channels B, P, B<sup>1</sup>, P<sup>1</sup>... to the chimney X or the suction

fan, so that the furnace is heated from its 25 top downward and to a higher degree at the top drying chamber than in the bottom chamber. When the furnace is heated to the proper temperature the conveying chains are put in motion. The peat is fed through the hopper D into the channel R, in which the peat is uniformly distributed and put in order for the drying operation. The peat falls down through an opening on to the heated bottom C of the chamber A. The 35 traveling scrapers c will then move the peat slowly forward along the bottom of the chamber. In front of each scraper a long heap is formed, which grows higher and higher, until its top layer touches the stationary scraper g. The said scraper will then sweep off the top layer, which falls down on to the bottom, in front of the set of the next scraper. In this manner the scrapers will continue in pushing forward

scrapers will continue in pushing forward 45 the lowermost layer and keep back the top layer. When moved to the opening F<sup>1</sup> the somewhat heated peat is acted upon by the rollers S and is crushed to a finer powder. The peat is moved in the opposite direction

50 in the drying chamber A1 but in the same manner, the peat being then again crushed by the rollers in the opening F<sup>2</sup> and so on, until it arrives between the crushing rollers in the channel G, from which it falls down

55 into the pit H in a finished condition. During the operation the fan  $n^1$  has sucked the steam from all the drying chambers and accelerated the drying operation by the fresh air, which, owing to the suction, has entered

60 the chambers through the openings m and passes over the peat. Dust like particles, which possibly accompany the peat, fall down in the chamber K. When not very wet peat is treated, the fan can be stopped very 65 soon and the dampers of the chimneys O and I municate, and means in the said openings 130

L opened, which then are substituted for the fan. If the furnace should be used for the charring of dry materials, the openings m and n and the chimney O are closed and the gases are removed through the top drying 70 chamber. Neighboring edges of the plates C overlap each other, as shown in Fig. 4, or engage each other in any other suitable manner, so that the plates can expand or contract without permitting the peat to drop 75

through the joints.

The described furnace may evidently be modified in many respects. As for instance the scrapers may be arranged as shown in Fig. 5. The movable scraper con- 80 sists of a wide curve shaped piece c5 extending across the drying chamber. The lower, straight part of the said piece is parallel with the bottom of the chamber and the parts extending upward are bent into an 85 angle, forming the pins d. In this case the stationary scraper  $g^5$  is fixed above the rails f in such manner that two arms  $g^2$  extend downward from an upper rod g1 or the like, which is fixed between the side walls, above 90 the piece  $c^5$  and above the lower portion of the chain, the scraper proper  $g^5$  or obstacle being fixed to the said arms. There is room for the said scraper inside the curve shaped piece  $c^5$ , so that the said piece can pass.

Having now described my invention, what I claim as new and desire to secure by Let-

ters Patent is:

1. In a furnace of the character described, the combination of a plurality of drying 100 chambers one located above the other and communicating at the one end and the other alternately, endless chains in each chamber, scrapers fixed to the said chains, and mov-ing the material on the bottom of the chamber to the opening leading to the next subjacent chamber, stationary cross pieces preventing the material from following the scrapers in a greater quantity than corresponding to the height of the scrapers, a 110 fire-place provided at the starting point of the material passing through the furnace, and a channel extending from the said fire place, under the bottom of the said chambers for heating the same, substantially as 115 described and for the purpose set forth.

2. In a furnace for drying and, if wanted, charring peat, saw-dust and other pulverous materials, the combination of drying chambers, located one above the other and com- 120 municating with each other, endless chains, scrapers fixed to the said chains for moving forward the material spread on the bottom of the said chambers, stationary cross pieces for retarding the uppermost particles 125 in the layer, channels provided under the bottom of the chambers through which passes a medium heating the said bottom, openings through which the chambers com-

for dividing the material to a still finer rate when falling through the opening to the next, subjacent chamber, substantially as described.

3. In a furnace of the character described, the combination of a plurality of drying chambers situated one above the other and communicating with each other conveying chains, provided with scrapers moving the material through the chambers, obstacles in the chambers limiting the feeding operation, channels for a medium heating the chambers, air inlets in one side wall of the chambers, a chamber K, an exhaust fan communicating with chamber K, and outlet openings in the other side wall of the chambers leading to the chamber K, substantially as described.

4. In a furnace of the character described, 20 the combination of a plurality of drying chambers, chains, scrapers fixed to the said chains and moving the material on the bottom of the chambers, obstacles under which the material is moved, rails extending longi-25 tudinally to the chambers and supporting the said scrapers, channels for a medium heating the chambers, an air conduit in the chambers for removing the moisture, and crushing rollers between which the material is moved when passing from one chamber to the other, substantially as described.

5. In a furnace of the character described, the combination of a plurality of drying or charring chambers situated one above the other, endless chains, scrapers fixed to the same and moving the material on the bottom of the chambers, wheels around which the chains pass, and removable hoods h at one end of the furnace, substantially as de-

scribed and for the purpose set forth.

6. In a furnace of the character described, the combination of a plurality of drying or charring chambers, located one above the other and communicating with each other, endless chains, scrapers fixed to the said 45 chains and moving the material forward on the bottom of the chambers, channels pro-vided under the bottom of the uppermost heating chamber but one and the bottoms of the other subjacent heating chambers, a hop- 50 per provided with crushing rollers and leading to the uppermost chamber, and conveying means in the chamber last mentioned for moving the material to the next chamber, substantially as described and for the pur- 55 pose set forth.

7. In a furnace of the character described, the combination of drying or charring chambers communicating with each other, channels for heating the said chambers, 60 means for moving the material on the bottoms of the chambers, means for limiting the said moving operation and turning over the layer formed by the material on the said bottoms, and a conduit for an air current, 65 and a fan for producing said air current, substantially as described and for the purpose set forth.

In witness whereof, I have hereunto signed my name in the presence of two subscrib- 70 ing witnesses.

nils karl herman ekelund.

Witnesses:

F. LANDSTEDT, HENRIC ENANDER.