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## (54) Design and testing of electronic systems

(57) A method (1) is described for design and test of an electronic target system. The sub-steps of the method (1) provide for versatility in the type of target system. These steps include data flow analysis (3), timing analysis (4), state transition/control analysis (5), detailed process analysis (6) and size and performance estimation (7). Target system performance requirements are estimated as a function of data throughput. Testing (9) is carried out in a distributed manner using simulation by directly-connected and network-connected simulators with automatic test coverage feedback.

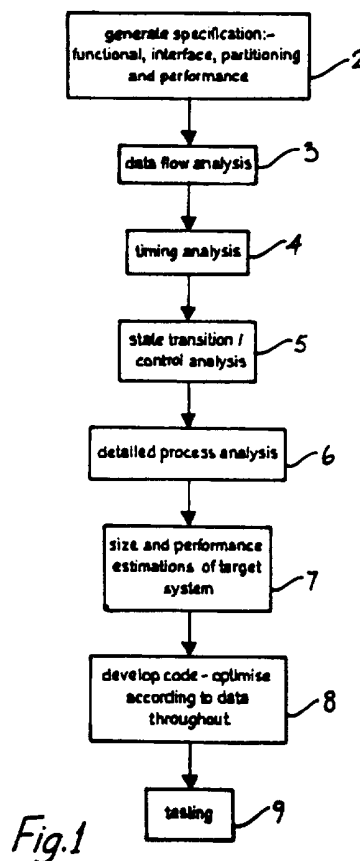


Fig.1

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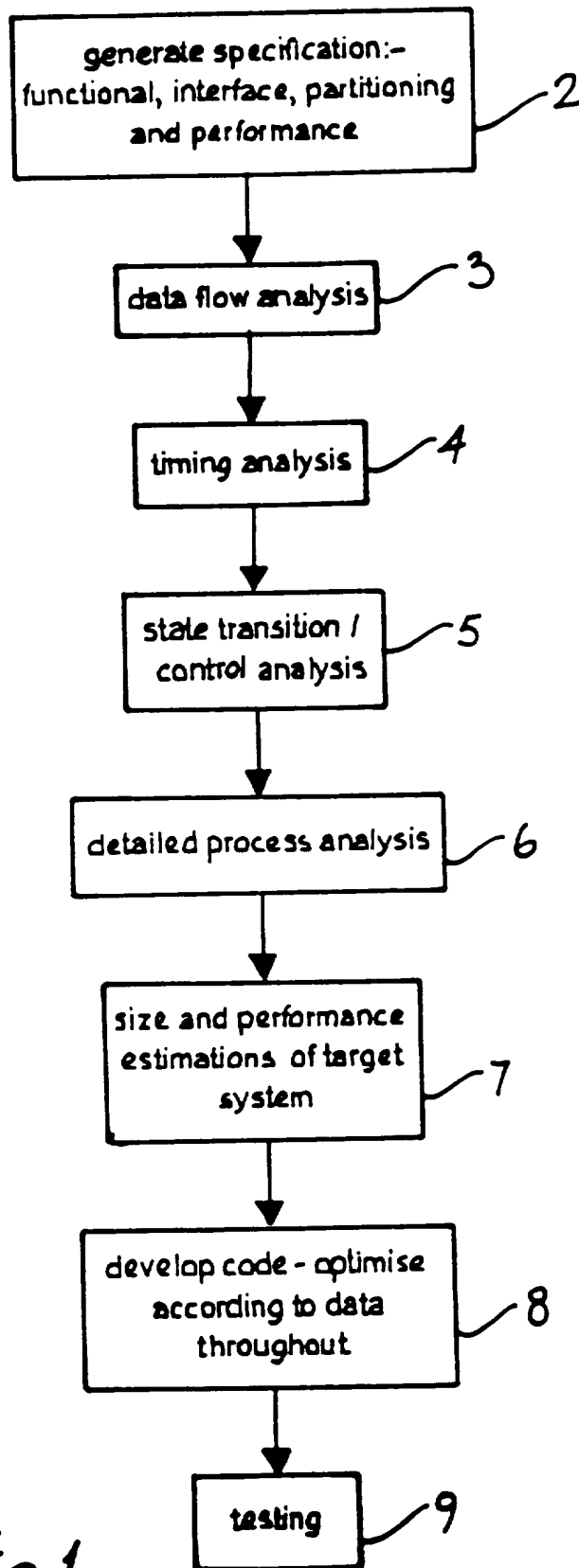


Fig.1

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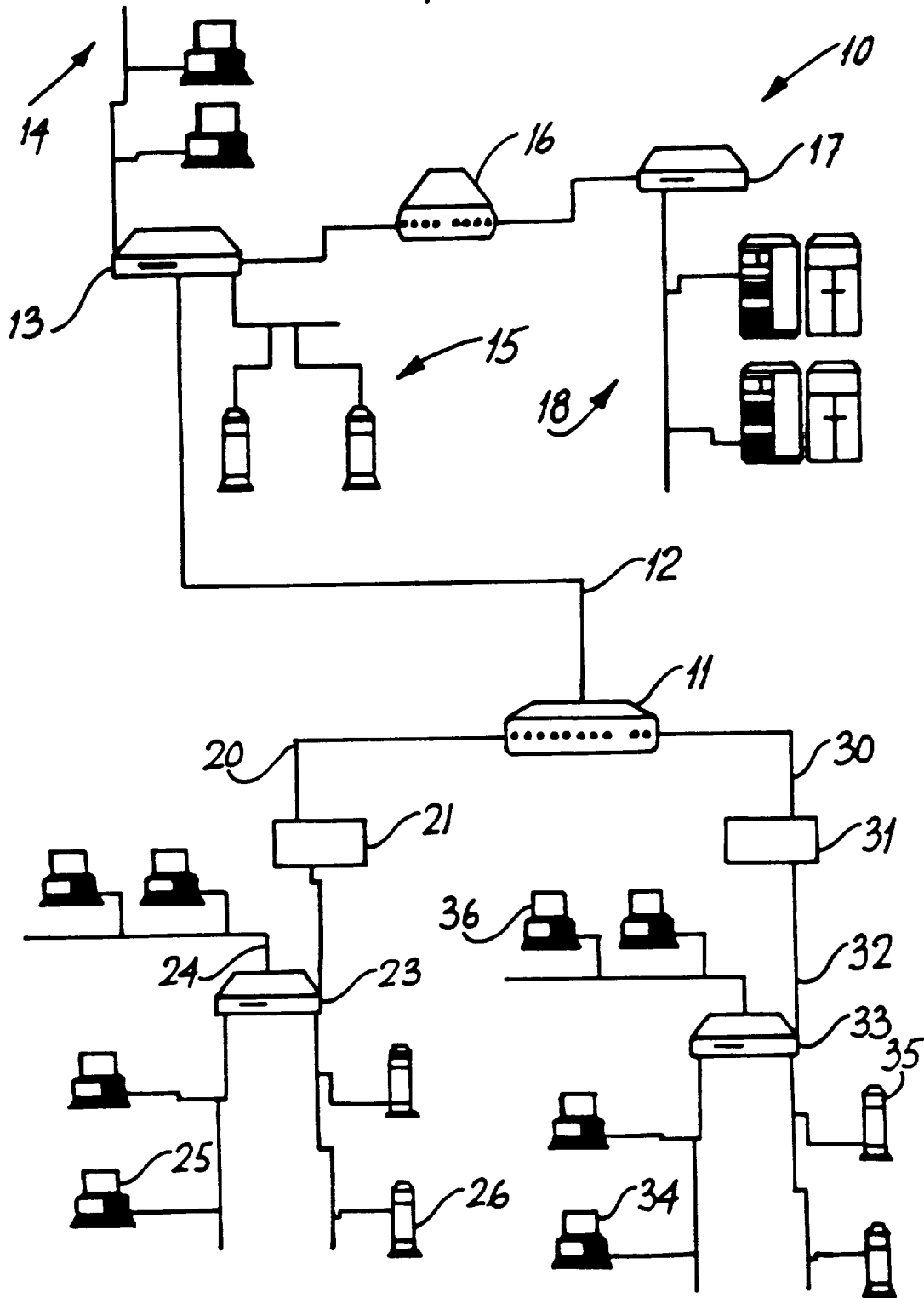
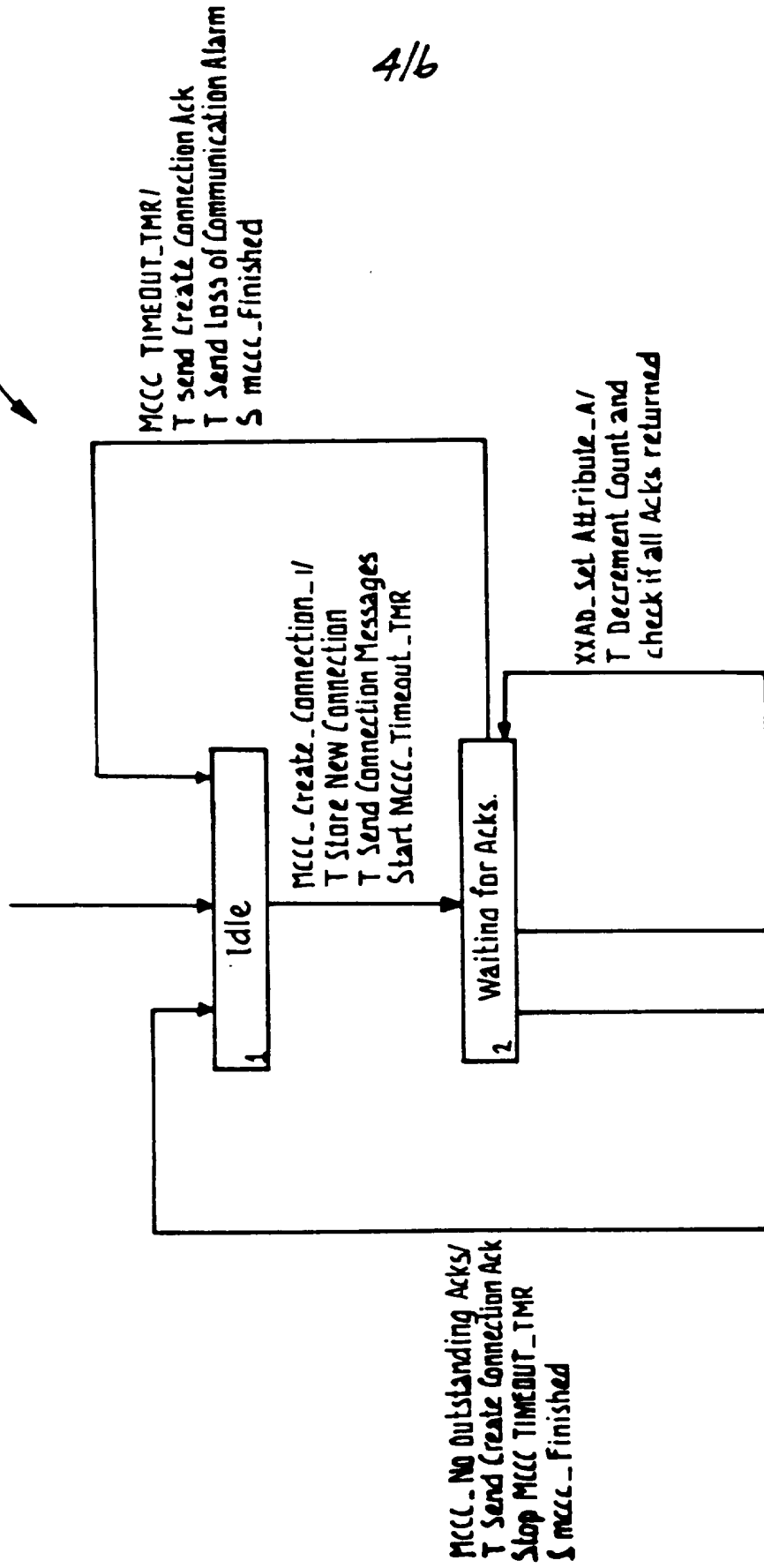


Fig 2



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Fig.4

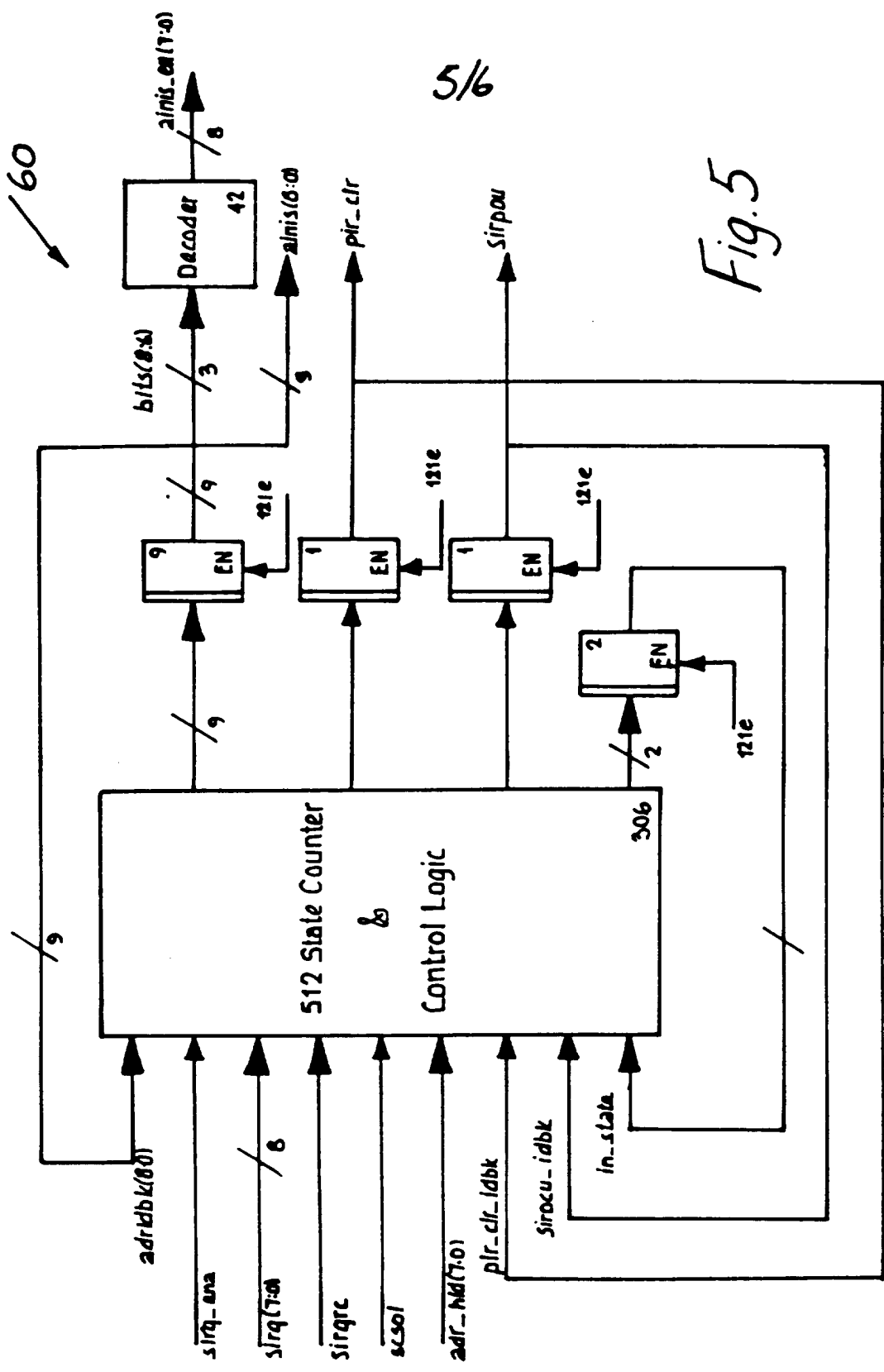
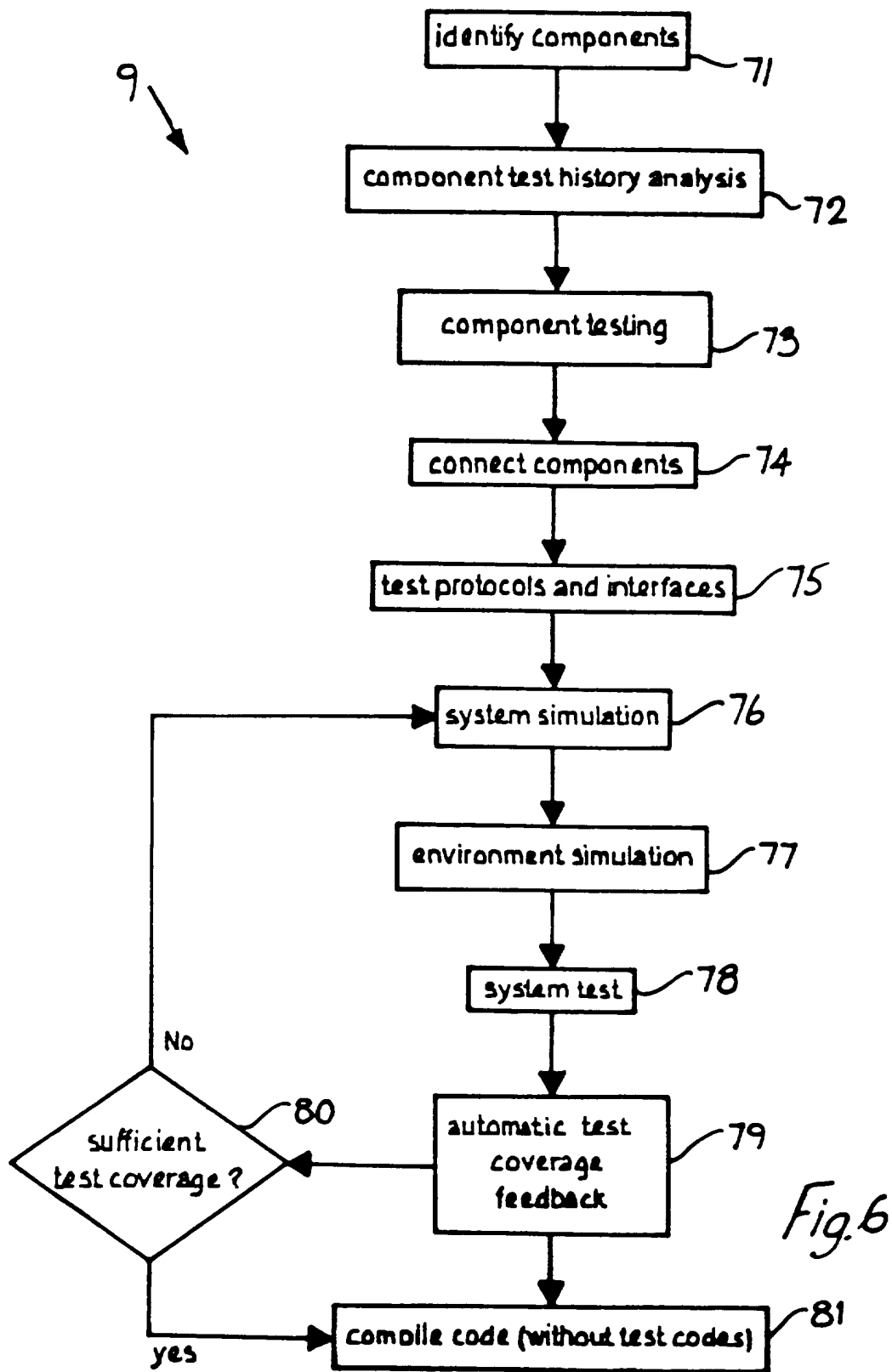


Fig. 5

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"Design and Testing of Electronic Systems"

The invention relates to the design and testing of electronic systems.

Many developments have been made in design and testing of particular types of electronic systems. For example, PCT  
5 Patent Specification No. W0 92/1420 (DEC) describes a simulation method which allows testing and debugging of computer programs concurrently. On the other hand, European Patent Specification No. EP-A2-0404482 (Hyduke) describes a system and method for simulating logic circuit  
10 designs using a data table and a model library.

The methods described in these specifications are undoubtedly beneficial for the specific tasks which they address. For example, the method of the EP-A2-0404482 specification appears to provide for efficient and  
15 comprehensive testing of logic circuit designs by use of dynamically generated tables. These systems follow the general trend which has been towards increased specialisation in design and test areas whereby methods are restricted to hardware (silicon) systems or  
20 alternatively to software systems. Furthermore, it is generally the case that the methods apply only to particular types of hardware or software, for example ASIC circuits. The apparent reason for this trend has been the increased complexity of the target electronic systems and  
25 resultant design and test specialisation. This has led to a large commercial dependence of individual businesses on particular sectors, which of course is risky. In addition, the service provided is often not satisfactory because a third party must apply considerable effort to  
30 integrate the system with other elements or sub-systems. There is therefore a need for a method which provides for



design and testing of electronic systems which are primarily hardware, primarily software, or a mix- depending on the customer requirements.

5 The invention is directed towards providing a versatile method which has the steps which are necessary for the design and testing of different types of electronic systems without sacrificing quality or efficiency.

10 According to the invention, there is provided a method for the design and testing of an electronic target system, the method being carried out by a production system having workstations connected in a distributed network arrangement, the method comprising the steps of:-

15 a central hub of the production system monitoring workstation interfacing signals and directing access of all workstations to required stored design and testing programs and data;

workstations generating technical specifications defining the following aspects of the target system:-

20 functional aspects of the target system including the number of parallel data streams;

signalling formats for interfacing;

functional partitioning into the major operating components; and

25 performance requirements in terms of data throughput, operating frequency, failure criteria and code parameters,

workstations implementing the following operations based on the generated technical specifications:-

automatic data flow analysis;

5                   automatic timing analysis as a function of  
cumulative propagation delays and input  
timing requirements;

state transition and control analysis;

detailed process analysis;

10                   size and performance estimations based on the  
specification data, said estimations  
including physical semiconductor size and  
logical memory sizes;

developing code in a distributed manner at different  
workstations of the production system, the code being  
15                   automatically optimised according to data throughput as a  
function of response time or code execution cycle and size  
estimations; and

testing the designed target system by simulating hardware  
performance and by simulating electronic systems which are  
20                   to be connected to the target system in operation, the  
simulation being carried out by high-speed parallel  
simulators connected directly to workstations of the  
production system and by distributed workstations within  
the system providing simulation signals through production  
25                   system network cables.

Preferably, testing comprises the steps of identifying the  
smallest operating components of the target system and  
carrying out automatic test history analysis of the

components and subsequently carrying out component testing by random generation of test instructions.

5 In one embodiment, the test history analysis step comprises the step of identifying components having complex timing structures.

10 In another embodiment, testing comprises the further steps of interlinking the target system components followed by system-level testing in which simulation of the target system and systems within the operating environment is carried out.

In a still further embodiment, a workstation of the production system provides automatic test coverage feedback by continuously monitoring test coverage of all component and system-level tests via the network cables.

15 In the latter embodiment, test coverage is preferably quantified by automatic tracing of source code as the associated machine code is being executed.

20 In another embodiment, system level tests may be repeated or augmented according to the automatic test coverage feedback.

Preferably, tests are implemented by inclusion of test code within code of the target system, and wherein said test code is deleted on compiling the code.

25 The invention will be more clearly understood from the following description of some embodiments thereof, given by way of example only with reference to the accompanying drawings in which:

Fig. 1 is a flow chart providing an outline of the overall steps of the method of the invention;

Fig. 2 is a block diagram showing a design and test production system for implementing in the method;

5 Fig. 3 is a timing chart showing the manner in which step 4 of Fig. 1 may be implemented;

Fig. 4 is a state transition diagram showing how the step 5 of Fig. 1 may be implemented;

10 Fig. 5 is a detailed process description showing how step 6 of Fig. 1 may be implemented; and

Fig. 6 is a flow chart showing the testing step 9 of Fig 1. in more detail.

15 Referring to Fig 1, there is shown a method of the invention for the design and testing of an electronic target system. The method is indicated by the numeral 1. The method 1 may be used for example for design and testing of full-custom, semi-custom, or mixed signal integrated circuits. Another example is the development of an application specific integrated circuit of (ASIC)  
20 for time switches and multiplex structures. Further, the method 1 of the invention may be used for the design and testing of software systems such as production control software for running on an open system hardware platform. Alternatively, the method 1 may be used for the design and  
25 testing of integrated hardware and software systems.

Step 2 of the method 1 involves preparation of a technical specification for the target electronic system. These include:-

- A functional description of the target system. This defines the number of parallel data streams and the number of time slots per data stream to be processed by the target system.
- 5       - An interface definition of the environment in which the target system is to be installed. These include electronic, signal, and link format definitions.
- 10       - Descriptions of the functional partitioning of the system in terms of the major operating components.
- 15       - A definition of the performance requirements of the target system. Data throughput, operating frequency, data latency, mean time before failure (MTBF), and code size and efficiency are typical performance parameters.

Referring to Fig 2, a design and test production system 10 for implementing the method 1 is illustrated. The system 10 comprises a central hub 11 which is connected by a network thick wire cable 12 to a repeater 13. The repeater 13 is connected to a network 14 of workstations of the SUN, DX™ type. The repeater 13 is also connected to a network 15 of microcomputers. A bridge 16 connects the repeater 13 to a repeater 17 which is connected to a minicomputer cluster 18.

A thick wire cable 20 connects the central hub 11 to a switch 21 which in turn is connected by a thin wire cable 22 to a repeater 23. The repeater 23 is connected to three networks, namely a workstation network 24, a workstation network 25, and a microcomputer network 26. The workstations 24 are also of the SUN PX™ type, while the workstations 25 are of the SUN Sparc-ID™ type. A thick

wire cable 30 connects the central hub 11 with a switch 31 which is in turn connected by a thin wire cable 32 to a repeater 33. The repeater 33 is also connected to three networks, namely a workstation network 34, a microcomputer network 35, and a workstation network 36. The workstations in the network 34 are of the SUN PX™ type whereas the workstations in the network 36 are of the HP/APOLO™ type. Additional test devices are connected in the system 10 and these are described in more detail below. The technical specifications which are generated in step 2 of the method 1 are generated on different workstations in the system 10, however, these workstations have similar interfaces and are linked by a common target system code. The fact that different workstations are used and there is distributed processing in general for the design and testing of the target system allows many different people work on a single project and there is a large degree of versatility. It also allows parallel processing where there is a very high processing requirement such as in some of the testing operations. This is described in more detail below.

An important aspect of the production system 10 is that a common file structure with segregated categories of data including user data, product data, and automatic tool data is used. This allows easy and correct identification of different categories of product data, and within those categories clear identification of the components. This allows ready access of all workstations to relevant project information.

Another aspect of the system 10 is that the central hub 11 is programmed to continuously monitor the inter-linking of devices in the system 10 and to direct access of all devices to allowed data and programs. This feature allows

re-configuration of the system 10 in a versatile manner according to production requirements.

Following generation of the technical specifications, various design tasks are then carried out and these are indicated by steps 3 to 7 in Fig 1. These steps are shown as being carried out in series, however, as is clear from the configuration of the system 10, they may be carried out in parallel at different workstations. Step 3 involves data flow analysis, followed by timing analysis in step 4. The result of this analysis is shown in Fig 3. It is carried out automatically by a data flow analysis program loaded on one of the workstations and provides information as to the relative timing of clock, read, write, address and various data signals. In more detail, the analysis is carried out as a function of cumulative propagation delays, input timing requirements of clocked elements, and operational disruptions caused by possible imperfections of the clocking system. Another important factor is the interfacing method to guarantee correct data transfers on multi-clock target systems.

Step 5 involves state transition/control analysis and a typical analysis output is shown in Fig 4. This diagram shows when the target integrated circuit is idle and when it is waiting for acknowledgements, when new connections are to be made and when alarm signals are to be transmitted.

Step 6 involves the generation of detailed process descriptions, also using automatic operation of a workstation as selected and configured by the central hub 11. The description which is generated defines inputs, the manner in which messages are constructed during processing, the manner in which connections are created and deleted and the manner in which address buses are

selected. The diagram of Fig. 5 illustrates a particular process description in diagrammatic format.

5 Finally, in step 7 the size and performance of the target system is automatically estimated as a function of the prior analysis steps. This includes an analysis of the silicon area, the number of pins, the estimated power dissipation and the required heat sink. For a software target system the required hardware for running of the software and the read-only and random access memory  
10 requirements are specified.

In step 8 of the method 1, code is developed for the target electronic system. Where this is primarily hardware, the code which is developed is the microcode for the circuit, and where primarily software it is the full  
15 code of the target software system. The code is generated so as to optimise the data throughput in the target system. An important feature is the fact that this is determined in terms of code execution cycle, response time, and size in terms of code space on physical logic  
20 area. An important aspect of code generation is that different personnel work on generation of different aspects of the code using different workstations of the system 10. All of the workstations in the system 10 have a common coding standard defining the manner in which code  
25 may be written. This provides consistency and clarity of the coded function. This of course provides for easy interchanging of project personal as well as providing an employee backup.

There is also a common mechanism for defining interfaces  
30 within the system 10 and connecting the resulting code of many workstations. The coding standard limits the use of a given program language to those constructs which are easily understood and common between the various



languages. This allows a migration of the code across different tools such as various different C compilers and the ability to easily transfer the functional code to different language compilers. A very important aspect of code generation is that the basic criteria for optimisation is identified as the data throughput as a function of either response time or code execution cycle and size in terms of code (RAM/ROM) or physical logic area of Silicon). The tools of the systems 10 are programmed to automatically analyse code for optimisation according to criteria.

Finally, testing is carried out in step 9 to provide the finished target system product. The sub-steps involved in testing are illustrated in Fig 6.

In step 71 of the method 9, each sub-component of the system which is being developed is identified. An important aspect is that each component is the smallest operational unit of the target system. For software this may be two to four lines of code carrying out a simple sub-routine. For hardware it may be a set of 500 logic gates. This identification is carried out by use of user interaction with system analysis tools and partly automatically by the manner in which data relating to parts of the target system is stored on the production system 10. In step 72 there is an automatic test history analysis for each component of the target system to help in developing a test plan. This step involves identification of the most vulnerable components of the system. For example, for a particular type of system it may be identified that a messaging system is the most vulnerable part and particularly exhaustive testing of these components is required. The analysis step 72 is based on stored data relating to previous projects. It has been found that step 72 generally results in

identification of components having complex timing structures, multiple clock domains or very tight real time constraints.

5 In step 73, component testing is carried out. In both cases the test instructions are randomly generated for comprehensive component testing. For example, for a primarily software target system every line of a component is executed during a test. For a primarily hardware target system, the control section is identified and  
10 tested comprehensively.

In step 74 the various components are interconnected and a system-level test is carried out. Simulation is an important part of this step and in particular simulation of the environment for the target system. For such tests,  
15 the layout of the production system 10 is very important as various distributed workstations may carry out modelling operations to provide a comprehensive target system environment. To carry out such tests, dedicated hardware devices providing test instructions are connected  
20 directly to the workstation which is modelling the target system. Further, such hardware devices (commonly referred to as "accelerators") may be connected directly to a workstation to carry out direct simulation of the target system, the workstation providing simulation of interfaces  
25 with other simulators. The accelerator which is used in the production system 10 has a typical simulation performance in the region of 2 million to 5 million events per second. However, by connection of additional processing units for increased parallelism, up to 75  
30 million events per second may be simulated. It has been found that the combination of directly-connected accelerator devices and the distributed workstation environment provides for the necessary functionality in target system and environment simulation for testing.

An important aspect of testing of code whether in a primarily software or primarily hardware target system is the fact that some of the target system code has built-in test codes to provide status outputs for different stages of the processing. In step 81, the code is compiled and the compiler automatically deletes the test codes to provide the final product code.

Steps 76 to 78 inclusive are implemented together to provide comprehensive system testing and they are followed by step 79 which involves an automatic test coverage analysis and feedback. One of the workstations of the production system 10 is configured to automatically monitor the various different workstations testing a particular target system and to monitor the level of test coverage. Test coverage is quantified by the percentage of code which is executed, as measured by automatic tracing of the source code as it is being executed. In other words the source code is continuously linked to the machine code as it is being executed. Because hardware is simulated, the same technique applies to integrated circuit design and testing. A feedback signal is provided in step 79 and this forms the basis of the decision step 80 whereby further system tests may be carried out or whereby testing may be regarded as complete. The test coverage feedback signals may take the form of graphs indicating the components of the system which have been less comprehensively tested.

It has been found that the method of the invention provides for the versatile design and testing of electronic systems and thus target systems which are primarily hardware, primarily software, or a combination may be designed and tested in an efficient manner. The

manner in which the production system 10 is constructed greatly helps in providing this versatility.

The invention is not limited to the embodiments hereinbefore described but may be varied in construction and detail.

**CLAIMS**

1. A method for the design and testing of an electronic target system, the method being carried out by a production system having workstations connected in a distributed network arrangement, the method comprising the steps of:-
- 5
- a central hub of the production system monitoring workstation interfacing signals and directing access of all workstations to required stored design and testing programs and data;
- 10
- workstations generating technical specifications defining the following aspects of the target system:-
- functional aspects of the system target including the number of parallel data streams;
- 15
- signalling formats for interfacing;
- functional partitioning into the major operating components; and
- 20
- performance requirements in terms of data throughput, operating frequency, failure criteria and code parameters,
- workstations implementing the following operations based on the generated technical specifications:-
- 25
- automatic data flow analysis;

automatic timing analysis as a function of  
cumulative propagation delays and input  
timing requirements;

state transition and control analysis;

5                   detailed process analysis;

size and performance estimations based on the  
specification data, said estimations  
including physical semiconductor size and  
logical memory sizes;

10           developing code in a distributed manner at  
different workstations of the production system,  
the code being automatically optimised according  
to data throughput as a function of response time  
or code execution cycle and size estimations; and

15           testing the designed target system by simulating  
hardware performance and by simulating electronic  
systems which are to be connected to the target  
system in operation, the simulation being carried  
out by high-speed parallel simulators connected  
20           directly to workstations of the production system  
and by distributed workstations within the system  
providing simulation signals through production  
system network cables.

2.           A method is claimed in claim 1, wherein testing  
25           comprises the steps of identifying the smallest  
operating components of the target system and  
carrying out automatic test history analysis of  
the components and subsequently carrying out  
component testing by random generation of test  
30           instructions.

3. A method as claimed in claim 2, wherein the test history analysis step comprises the step of identifying components having complex timing structures.
- 5 4. A method as claimed in claim 3, wherein testing comprises the further steps of interlinking the target system components followed by system-level testing in which simulation of the target system and systems within the operating environment is  
10 carried out.
5. A method as claimed in claim 4 wherein a workstation of the production system provides automatic test coverage feedback by continuously monitoring test coverage of all component and  
15 system-level tests via the network cables.
6. A method as claimed in claim 5, wherein test coverage is preferably quantified by automatic tracing of source code as the associated machine code is being executed.
- 20 7. A method as claimed in claim 6, wherein system level tests may be repeated or augmented according to the automatic test coverage feedback.
8. A method as claimed in any preceding claim, wherein tests are implemented by inclusion of test  
25 code within code of the target system, and wherein said test code is deleted on compiling the code.

9. A method substantially as hereinbefore described,  
with reference to and as illustrated in the  
accompanying drawings.
  10. A target system whenever produced by a method as  
claimed in any preceding claim.
- 5



<b>Examiner's report to the Comptroller under Section 17 (The Search report)</b>	GB 9420170.4
<b>Relevant Technical Fields</b>  UK Cl (Ed.N)      G1U UR3128  (ii) Int Cl (Ed.)      G01R (31/28) and G06F  <b>Databases</b> (see below) (i) UK Patent Office collections of GB, EP, WO and US patent specifications.  (ii) <b>ONLINE DATABASES: WPI</b>	Search Examiner KEN LONG
	Date of completion of Search 24 JANUARY 1995
	Documents considered relevant following a search in respect of Claims :- 1 to 10

**Categories of documents**

<b>X:</b>	Document indicating lack of novelty or of inventive step.	<b>P:</b>	Document published on or after the declared priority date but before the filing date of the present application.
<b>Y:</b>	Document indicating lack of inventive step if combined with one or more other documents of the same category.	<b>E:</b>	Patent document published on or after, but with priority date earlier than, the filing date of the present application.
<b>A:</b>	Document indicating technological background and/or state of the art.	<b>&amp;:</b>	Member of the same patent family; corresponding document.

Category	Identity of document and relevant passages	Relevant to claim(s)
A	EP 0450837 A2 (IBM)	
A	EP 0442277 A2 (IBM)	
A	US 4916647 (DAISY SYSTEMS)	

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