

(51) International Patent Classification:
H02J 7/02 (2006.01)(21) International Application Number:
PCT/US2014/043734(22) International Filing Date:
23 June 2014 (23.06.2014)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,

HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

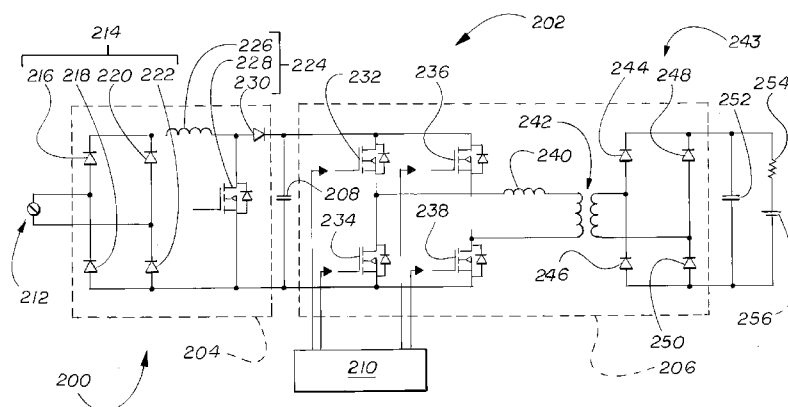
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))

Published:— with international search report (Art. 21(3))
— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

(54) Title: APPARATUS AND METHOD FOR GRID-TO-VEHICLE BATTERY CHARGING

**Fig. 2**(57) **Abstract:** A charging system for use in providing power for charging a battery. The system includes a first, alternating-current-to-direct-current, stage and a second, direct-current-to-direct-current, stage. The first stage includes a single-phase diode rectifier for rectifying an input alternating-current input voltage, and a power-factor-correcting sub-circuit including a switch. The second stage includes multiple switches. The system further includes a high-frequency capacitor connected between the first stage and the second stage. The system also includes a controller connected to the switches of the first and second stages and configured to control, by way of the switches, timing of boost inductor current passing through the charging system.

APPARATUS AND METHOD FOR GRID-TO-VEHICLE BATTERY CHARGING

TECHNICAL FIELD

- [001]** The present disclosure relates generally to apparatus and methods for charging a battery and, more particularly, to apparatus and methods for charging a battery for a hybrid or electric vehicle, such as an automobile, with voltage from an alternating-current source such as an electrical-grid connection.

BACKGROUND

- [002]** Conventional unidirectional chargers consist of three stages. **FIG. 1** shows a power circuit schematic **100** of the conventional charger. A first conventional stage **102** is an alternating-current-to-direct-current (AC-DC) diode-rectifier stage, a second stage **104** is a power-factor-correction stage, and a third stage **106** is an isolated direct current-to-direct current (DC-DC) converter stage.
- [003]** The first stage **102** is for converting an AC, sinusoidal, current **108** into a DC rectified sinusoidal current. The second stage **104** is for shaping the input current. The third stage **106** is for regulating the output voltage **110** to be provided to the battery (not shown). The third stage **106** includes an isolation transformer **112** for galvanic isolation.
- [004]** The conventional charger **100** shown can also include electro-magnetic interference (EMI) filters **114**, **116** at either end of the circuit, as shown.
- [005]** The charger **100** also includes a relatively large and bulky intermediate DC bus capacitor **118**. The capacitor **118** is used for storing low-frequency and high-frequency ripple energy from the input line **108** for providing a pure DC output to the battery side – i.e., the capacitor **118** filters AC power to DC power. The high-frequency ripple results from

required high-frequency switching, and the low-frequency ripple is due to a second harmonic frequency component at about twice the line frequency following the power-factor-correction stage **104**.

- [006]** The capacitor **118** can thus be viewed as acting as a stiff DC-voltage input source for the DC-DC converter **106**.
- [007]** Disadvantages of the conventional charger **100** include its larger size and cost, due to the bulky DC capacitor **118**, and lower efficiency due to losses in the multiple stages through which power has to be processed.
- [008]** Still another disadvantage of conventional chargers **100** is that they have lower reliability due to the bulky electrolytic capacitors **118**. These capacitors have a limited life span due to drying out of the dielectric.
- [009]** Yet another disadvantage of conventional chargers **100** is that they require two-stage control: (1) control of input current shaping and DC link voltage regulation – i.e., stabilizing voltage across the bulky DC capacitor **118**, and (2) control of output voltage and current. The present invention novelly uses a single-stage control for both input current shaping and output voltage and current control, simplifying greatly the charging apparatus and process.
- [010]** The above, and other disadvantages, of conventional systems are solved by the present technology.

SUMMARY

- [011]** As provided, the present disclosure relates generally to apparatus and methods for charging a battery and, more particularly, to apparatus and methods for charging a battery for a hybrid or electric vehicle, such as

an automobile, with voltage from an alternating-current source such as an electrical-grid connection.

- [012]** The arrangement novelly does not include the relatively-large and bulky DC bus electrolytic capacitor of the conventional systems, and includes circuitry and controls to provide controllable charging current at about twice the line frequency. Testing has shown preferred modern batteries (e.g., Li-ion) to have slower capacity degradation during charge cycling, when charged with a DC current having a superimposed AC component, as compared to when being charged with a pure DC current. Hence the present technology provides improved battery life and more efficient charging due to lower battery impedance associated with provision of the DC superimposed by the about twice-line-frequency component.
- [013]** Other aspects of the present technology will be in part apparent and in part pointed out hereinafter.

BRIEF DESCRIPTION OF THE DRAWINGS

- [014]** **FIG. 1** illustrates a power circuit schematic of a conventional charger.
- [015]** **FIG. 2** illustrates an improved power circuit schematic, showing an isolated unidirectional charger topology, according to a first embodiment of the present disclosure.
- [016]** **FIG. 3** illustrates an example timing diagram for control of the switches in the isolated unidirectional charger topology of **FIG. 2**.
- [017]** **FIG. 4** illustrates an example control diagram for use in controlling the isolated unidirectional charger of **FIG. 2**.

- [018] **FIG. 5** illustrates a first chart showing data associated with operation of the isolated unidirectional charger of **FIG. 2**, the data representing a unity-power-factor operation.
- [019] **FIG. 6** illustrates a second chart showing data associated with operation of the isolated unidirectional charger of **FIG. 2**, the data representing a charger output current, measured in amperes (or, amps, A), having a ripple at about twice the line frequency.
- [020] **FIG. 7** illustrates a third chart showing data associated with operation of the isolated unidirectional charger of **FIG. 2**, the data representing a charger output voltage, measured in volts (V), with a small ripple at about twice the line frequency.
- [021] **FIG. 8** illustrates a second improved power circuit schematic, showing an isolated unidirectional charger topology, according to a second embodiment of the present disclosure.
- [022] **FIG. 9** illustrates an example positive-cycle timing diagram for control of the switches in the isolated unidirectional charger topology of **FIG. 8**.
- [023] **FIG. 10** illustrates an example negative-cycle timing diagram for control of the switches in the isolated unidirectional charger topology of **FIG. 8**.
- [024] **FIG. 11** illustrates an example control diagram for use in controlling the isolated unidirectional charger of **FIG. 8**.
- [025] **FIG. 12** illustrates a first chart showing data associated with operation of the isolated unidirectional charger of **FIG. 8**, the data representing a unity-power-factor operation.
- [026] **FIG. 13** illustrates a second chart showing data associated with operation of the isolated unidirectional charger of **FIG. 8**, the data

representing a charger output current, measured in amperes (or amps, A), having a ripple at about twice the line frequency.

[027] **FIG. 14** illustrates a third chart showing data associated with operation of the isolated unidirectional charger of **FIG. 8**, the data representing a charger output voltage, measured in volts (V), with a small ripple at about twice the line frequency.

[028] **FIG. 15** illustrates another improved power circuit schematic, showing an isolated unidirectional charger topology, according to a third embodiment of the present disclosure.

[029] **FIG. 16** illustrates an example timing diagram for control of the switches in the isolated unidirectional charger topology of **FIG. 15**.

[030] **FIG. 17** illustrates an example control diagram for use in controlling the isolated unidirectional charger of **FIG. 15**.

[031] **FIG. 18** illustrates a first chart showing data associated with operation of the isolated unidirectional charger of **FIG. 15**, the data representing a unity-power-factor operation.

[032] **FIG. 19** illustrates a second chart showing data associated with operation of the isolated unidirectional charger of **FIG. 15**, the data representing a charger output current, measured in amperes (or amps, A), having a ripple at about twice the line frequency.

[033] **FIG. 20** illustrates a third chart showing data associated with operation of the isolated unidirectional charger of **FIG. 15**, the data representing a charger output voltage, measured in volts (V), with a small ripple at about twice the line frequency.

[034] For simplicity and clarity of illustration, elements shown in the figures have not necessarily been drawn to scale. Dimensions of some of the

elements may, be exaggerated, for example, relative to other elements for clarity. Further, where considered appropriate, reference numerals may be repeated among the figures to indicate corresponding or analogous elements.

DETAILED DESCRIPTION

- [035]** As required, detailed embodiments of the present disclosure are disclosed herein. The disclosed embodiments are merely examples that may be embodied in various and alternative forms, and combinations thereof. As used herein, for example, “exemplary,” and similar terms, refer expansively to embodiments that serve as an illustration, specimen, model or pattern.
- [036]** Descriptions are to be considered broadly, within the spirit of the description. For example, references to connections between any two parts herein are intended to encompass the two parts being connected directly or indirectly to each other. As another example, a single component described herein, such as in connection with one or more functions, is to be interpreted to cover embodiments in which more than one component is used instead to perform the function(s). And *vice versa* – *i.e.*, a description herein of multiple components in connection with one or more functions is to be interpreted to cover embodiments in which a single component performs the function(s).
- [037]** The figures are not necessarily to scale and some features may be exaggerated or minimized, such as to show details of particular components.
- [038]** In some instances, well-known components, systems, materials or methods have not been described in detail in order to avoid obscuring the present disclosure. Specific structural and functional details disclosed herein are therefore not to be interpreted as limiting, but

merely as a basis for the claims and as a representative basis for teaching one skilled in the art to employ the present disclosure.

[039] I. Overview of the Disclosure

[040] In various embodiments, the present disclosure describes apparatus and methods reducing size, mass, and cost of battery chargers for charging batteries of plug-in hybrid and electric vehicles. These and other benefits are achieved in part by minimizing the direct-current (DC) bus filter capacitor used in conventional systems.

[041] While teachings of the present disclosure can be applied to other types of charger apparatus, the disclosure describes primarily herein a unidirectional onboard (e.g., on-vehicle) battery charger.

[042] The apparatus does not use the conventional, bulky, DC bus electrolytic capacitor, and provides a controllable charging current having a variable DC component and an AC component at about twice the input line frequency.

[043] It has been found that modern rechargeable batteries, e.g., lithium-ion (Li-ion) batteries apparently react favorably when receiving a DC charging current superimposed with an AC component having a frequency and amplitude in a preferred range, compared to when receiving pure DC charging current.

[044] It has further been found presently that, with sinusoidal charging current being able to go directly into these modern batteries, ripple power – i.e., DC current with AC current superimposed thereon, the AC current having about twice the line frequency, can now be transferred from the source directly to the load. This enables the use of only a small DC link capacitor, to store the high-frequency (HF) ripple energy, eliminating the need for the relatively large and bulky electrolytic capacitor of

conventional chargers, which are used for low-frequency ripple energy storage.

- [045]** The conventional, DC bus electrolytic, capacitors (e.g., cap **118** of **FIG. 1**) help convert and filter input AC power to pure DC output power. Circuitry of the present technology eliminates the conventional DC bus electrolytic capacitor. The novel circuitry converts the input AC power to output DC power having a relatively-large ripple, being at about twice the line frequency, as opposed to providing a pure DC output power, by performing less filtering.
- [046]** Minimizing the DC link capacitor, and providing appropriate supporting circuitry, including control circuit, according to the present technology has benefits including achieving a smaller, lower-mass, and lower-cost charger as compared to conventional chargers. The DC link capacitor is minimized by removing the conventional large DC link electrolytic capacitor used for low frequency ripple energy storage.
- [047]** Benefits of the present technology also include increased reliability due to elimination of electrolytic capacitors and improvements in battery-charging efficiency, and battery life, due to the ability to provide effectively and efficiently a charging current having a low-frequency ripple. Lithium-ion batteries, e.g., have been found to offer lower effective impedance when receiving the charge current having the low-frequency ripple as compared to receiving pure DC current.
- [048]** II. Figure 2 – Power Circuitry According to a First Embodiment
- [049]** Turning again to the figures, and more particularly to the second figure, **FIG. 2** illustrates schematically an improved power circuit **200**, including topology of an isolated unidirectional charger **202**, according to a first embodiment of the present disclosure.

- [050]** As described further below, the circuitry can be viewed to include two primary stages, an alternating-current-to-direct-current (AC-DC) **204** stage and a DC-DC stage **206**, separated by a high-frequency capacitor **208**. Switches of the stages are controlled by one or more controller components **210**. The control circuitry is described further below in connection with present **FIG. 2** as well as **FIGs. 3** and **4**.
- [051]** The schematic **200** also shows an alternating-current (AC) voltage input, or terminal **212**. The voltage **212** is provided by an AC voltage source (not shown in detail). The source is any appropriate AC voltage source, such as at a home or fuel-station, and can include an AC generator.
- [052]** The source in some implementations includes, or is a part of, an intelligent energy network or grid. While the input voltage may be referred to at times herein as a grid voltage, sources include generators, or any source of sufficient levels of AC voltage.
- [053]** With continued reference to **FIG. 2**, the first stage **204** of the charger **202** can be seen to include a single-phase diode rectifier **214**. In operation, the rectifier circuit, or rectifier **214** rectifies the AC input voltage **212**. The rectifier **214**, e.g., rectifies the input AC voltage **212** and the power-factor correcting circuit **224** provides input current shaping. .
- [054]** While the rectifier **214** can include other configurations and number of diodes, in the implementation shown, the rectifier **214** includes four diodes **216**, **218**, **220**, **222** arranged as shown.
- [055]** The first stage **204** of the charger **202** further includes a power-factor-correcting (PFC) sub-circuit **224**. In operation of the charger **202**, the PFC sub-circuit **224** supplements the rectifier sub-circuit **214** to meet current harmonic limits.

- [056] In the implementation of **FIG. 2**, the PFC sub-circuit **224** includes a boost inductor **226** (L_{boost}).
- [057] The PFC sub-circuit **224** also is shown to include a PFC switch **228**. Operation of the switch **228**, and each illustrated switch, is described further below. The PFC sub-circuit **224** is also shown to include a PFC diode **230**.
- [058] As provided, the PFC circuit **224** and preceding single-phase diode rectifier **214** can be viewed as parts of the first, AC-DC, stage **204**, which is indicated in **FIG. 2** by dashed line.
- [059] In some embodiments, one or more of the switches (**228**, **232**, etc.) is part of, or includes, a semiconductor device or transistor, such as a metal-oxide semiconductor field-effect transistor (MOSFET). The transistor would include a diode, as shown in the details of **FIG. 2**, in the icon representing the switches.
- [060] As also provided, the charger **202** includes, connecting the AC-DC and DC-DC stages **204**, **206**, a high-frequency (HF) capacitor **208**, e.g., a HF DC link capacitor. In operation of the charger **202**, energy can result from primary winding leakage inductance. The HF DC link capacitor **208** provides a freewheeling path for current associated with this energy.
- [061] With reference to the second, DC-DC, stage **206** in **FIG. 2**, functions include acting effectively as a full-bridge direct-current-to-direct current (DC-DC) converter. The stage **206** includes multiple switches. While the stage **206** may include other arrangements and numbers of switches, in the illustrated embodiment, the stage includes four switches **232**, **234**, **236**, **238**.
- [062] As further shown in the embodiment of **FIG. 2**, the DC-DC stage **206** also includes a high-frequency (HF) transformer **242**. In operation, the

HF transformer **242** provides electrical isolation for the stage **206**, and can be referred to as an isolation transformer.

- [063] The DC-DC stage **206** also is shown to include an inductor **240**. The inductor **240** is the leakage inductance of the transformer **242** on its primary side – said in other terms, the inductor **240** is the transformer leakage inductance referred to the primary side.
- [064] The transformer **242**, like each transformer disclosed herein, can be considered to operate at any appropriate ratio to accomplish desired goals, including those described herein. The ratio can be referred to generically as being 1:N, where N includes any positive, non-zero, number.
- [065] The charger **202** of this embodiment also includes a DC-DC-stage rectifier **243** coupled to an output side of the isolation transformer **242**.
- [066] The second, DC-DC, stage rectifier **243** includes a diode group. While the group can include other arrangements and numbers of diodes, in the implementation of **FIG. 2**, the group includes four diodes **244**, **246**, **248**, **250** (or, D_5 - D_8), as shown.
- [067] Following the DC-DC stage **206**, embodiments of the charger **202** also include another capacitor **252**, for filtering high-frequency (HF) ripple. The charger **202** also includes a resistor **254**, representing the internal effective battery resistance. The charger **202** includes an output terminal **256** by which voltage is provided to the battery to be charged – the battery is not shown in detail, and is, rather, represented approximately by the DC voltage source **256** and internal resistance **254**.
- [068] As referenced above, the charger **202** includes a controller **210** that, in operation, controls switches of the two power stages **204**, **206**. More

particularly, for the present example embodiment, the controller **210** controls the opening and closing of the full-bridge active switches **232**, **234**, **236**, **238**, as well as of the power-factor-correcting boost converter switch **228**.

[069] By controlling the switches, the control components, referred to also generally as a controller **210**, control, e.g., timing of a boost inductor current passing through the charger **202**. And by doing so, the controller **210** controls the full-bridge functions of the second stage **206** for supplying the desired, primarily DC, charging current to the battery – i.e., a current having a relatively large ripple (AC current superimposed on the DC current), such as a ripple equal to about twice the amplitude of the average DC current at about twice the line frequency. Benefits of this operation are referenced above, including by comparison to conventional chargers, and described further below.

[070] III. Figure 3 – Timing Diagram for Controlling First-Embodiment Charger

[071] **FIG. 3** illustrates an example timing diagram **300** for control of the switches of the isolated unidirectional charger topology of **FIG. 2**.

[072] The diagram **300** includes multiple sub-charts, each corresponding to one of the switches of the circuit **200** of **FIG. 2**. More particularly, the sub-charts **301**, **302**, **303**, **304**, **305**, from top to bottom in **FIG. 3**, show respectively switching sequences (ON/OFF, or closed/open) for the first, second, third, and fourth switches **232**, **234**, **236**, **238** of the DC-DC stage **206**, and the PFC switch **228** of the rectifier sub-circuit **224**.

[073] Each of sub-charts **301**, **302**, **303**, **305**, **306** includes an x-axis representing passage of time and, therein, time periods described more below. Each sub-chart also includes a y-axis showing 0, 0.5, and 1.0

corresponding to whether the corresponding switch **232**, **234**, **236**, **238**, **228** is OFF (zero, 0) or ON (1.0) during the time periods.

- [074]** As shown in **FIG. 3**, five reference points in time, and so along the y-axes, are called out, by numerals **310**, **311**, **312**, **313**, and **314** (or, t_0 - t_4).
- [075]** An overall switching cycle, or sequence **320** is considered to begin at a starting, or start, reference time **310** (or, t_0) and end at a fourth reference time **314** (or, t_4).
- [076]** The switching sequence **320** includes two primary switching cycles **322**, **324** (or sub-cycles). The first switching cycle **322** begins at the start reference time **310** (or, t_0) and ends at the second reference time **312** (or, t_2). The second switching cycle **324** starts at the second reference time **312** (or, t_2) and ends at the fourth reference time **314** (or, t_4).
- [077]** Of the first cycle **322**, a first time interval **326** begins at the start reference time **310** (or, t_0) and ends at the first reference time **311** (or, t_1). As shown in the last sub-chart **305**, at the start **310** (t_0) of the first cycle **322**, the PFC switch **228** is turned ON (i.e., closed) and remains ON for the entirety of the first interval **326**.
- [078]** The first time interval **326** (t_0 - t_1) can be represented by $D(t) \bullet T(s)$, where $D(t)$ is a duty cycle, such as a pulse-width-modulated (PWM) variable duty cycle, and $T(s)$ is time. In operation of the charger **202**, the duty cycle $D(t)$ is generated by control circuitry, associated with the aforementioned controller **210**, and described further below in connection with **FIG. 4**. This closed switching action activates the boost operation, storing energy in the current shaping boost inductor **226**.
- [079]** As in the first interval **326**, in the third interval **330** (between **312** and **313**; or, t_2 - t_3), starting the second cycle **324**, the interval period is $D(t) \bullet T(s)$.

- [080] In one embodiment, the period of both the second interval **328** and the fourth interval **332** is represented by $(1-D(t)) \bullet T(s)$.
- [081] In operation, as can be seen in **FIG. 3**, in every odd interval, the PFC switch **228** is ON and each of the four DC-DC-stage switches **232**, **234**, **236**, **238** is OFF.
- [082] And in each even interval (second, fourth, sixth, etc.), the PFC switch **228** is OFF, and an alternating two of the four DC-DC-stage switches are ON. Namely, the first and fourth DC-DC-stage switches **232**, **238** are ON in alternating sequence with the second and third switches DC-DC-stage switches **234**, **236**. The first and fourth DC-DC-stage switches **232**, **238** are ON in every other even interval, starting with the second interval (i.e., second interval, sixth interval, etc.), while the second and third switches are OFF. The second and third switches DC-DC-stage switches **234**, **236** are ON in the other even interval starting with the fourth even interval **332** (fourth interval, eighth interval, etc.), while the first and fourth switches are OFF. Accordingly, the first and fourth DC-DC-stage switches **232**, **238** are ON while the second and third DC-DC-stage switches **234**, **236** are OFF, and *vice-versa*.
- [083] Which set of switches is ON while the others are OFF controls a direction of the current through the circuit **200**, and more particularly through the transformer.
- [084] According to these sequences, the full-bridge stage (**206**) switch components enable a current path between the DC link capacitor **208** and energy in the transformer leakage inductor **240**.
- [085] As referenced above, in the second switching cycle **324**, the PFC switch **228** repeats its operation pattern of the first switching cycle **322**. The PFC switch **228** being ON while the full-bridge switches are OFF, results in a boosting, or boost stage. The boosting, occurring every switching

cycle (e.g., in the first cycle **322**, in the second cycle **324**, etc.), results from the short circuit created by the PFC switch **228** being ON (closed position) and the full-bridge switches being OFF during the period. With the PFC switch ON, a short is created between the inductor and the negative side of the DC bus.

[086] IV. Figure 4 – Control Diagram for First-Embodiment Charger

[087] **FIG. 4** illustrates a block diagram showing the power circuit schematic, like that of **FIG. 2**, with more detail about the control features **210**. The control features **210** include control circuitry **400** and functions thereof.

[088] In **FIG. 4**, newly identified parts are indicated by new reference numbers and, for brevity, reference numbers for parts common with **FIG. 2** are provided using their **FIG. 2** reference numerals or are not provided.

[089] Generally, in operation of the charger **200**, the control circuit **400** generates pulse-width-modulated (PWM) control signals that control the ON/OFF time interval of the switches **228**, **232**, **234**, **236**, **238**.

[090] The control circuit **400** includes a PWM signal generator **402**. The control circuit **400** also includes a current controller **404**. The circuit **400** further includes a summation component **406**, or combiner.

[091] And the circuit **400** includes a multiplier component **408**. In some embodiments, the circuit **400** further includes a gain component **410**, e.g., amplifier, providing a desired gain (G).

[092] Any of the parts of the control circuit **400** illustrated or described separately can be combined. For instance, in one embodiment, functions of the current controller **404** and the functions of the PWM signal generator **402** are performed in a single component.

- [093]** For the control functions, a representation **412** of the post-rectifier electrical voltage is taken. The circuit **400** includes or is connected to any instrumentation needed for obtaining this and the other electrical current or voltage data described. The circuit **400** in one embodiment includes or is connected to one or more sensors or meters (not shown in detail), such as a voltmeter or current sensor, configured and positioned to provide the representations used.
- [094]** The rectifier-output-voltage representation **412** is multiplied by the gain component **410** and passed as input **414** to the multiplier **408**. The input **414** ensures the shape of the input current based on the template of the form $|\sin(\omega t)|$ – i.e., absolute value of the sine of $\omega * t$, wherein ω (omega) represents angular frequency, and t is time, provided by measuring the rectifier output voltage $|VAC(t)|$. A main objective of this aspect of the control loop **400** is to draw a sinusoidal current in phase with the utility voltage. The manners of accomplishing this are not limited to the manner described, including that of the example described above – e.g., phase-locked loop, etc.
- [095]** The multiplier **408** also receives as a second input a pre-determined reference current value **416** (e.g., a pre-set reference peak current value; or, i_{ref}). The value **416** can be derived from target battery-input current specifications, such as based on how much charging current or voltage the battery needs at the time.
- [096]** The output battery voltage can be regulated using another outer voltage control loop giving this reference **416**. The outer voltage control loop has not been shown for brevity. The value **416**, or the output-battery-voltage reference, can be determined at a vehicle-battery-management system, for instance, or determined based on data received from such a system. Variables for determining these values in some implementations include factors related to battery need, such as battery

charge level and an applicable battery-control mode, such as voltage control mode or current control mode.

- [0097]** Using the two inputs **414**, **416**, the multiplier **408** produces a representation of shape and amplitude of reference inductor current **418** (or $i_{L*}(t)$). More particularly, the reference inductor current **418** ($i_{L*}(t)$), in one embodiment, has a full-wave rectified form and is obtained using an absolute value of a measured rectifier output voltage $|V_{AC(t)}|$ **414** and the reference peak current value **416**.
- [0098]** The summing component **406** combines the reference inductor current **418** ($i_{L*}(t)$) and a measured inductor current feedback signal **420** (or, $i_{L(meas)}(t)$), which is taken to have a negative (-) value for the summation, as shown in **FIG. 4**, for the current loop. The resulting sum represents a difference **422**, if any, between the reference current **418** and the measured inductor current **420** ($i_{L(meas)}(t)$). The difference, or, more precisely, the error input, **422** from the summation component **406** is provided as input to the current controller **404**.
- [0099]** The current controller **404** generates, based on the difference **422** from the summer **406**, the duty cycle **424** (or, D , or $D(t)$), referenced above. The current controller **404** provides the duty cycle ($D(t)$) **424** to the pulse-width-modulated (PWM) signal generator **402**. The duty cycle can have any of a variety of values without departing from the scope of the present technology.
- [0100]** Using the duty cycle ($D(t)$) **424**, the PWM generator **402** generates PWM control signals for use in controlling the ON/OFF time interval of the switches **228**, **232**, **234**, **236**, **238**. The generator **402** includes logic for generating these control signals as appropriate with respect to the duty cycle ($D(t)$) received from the current controller **404**.

- [0101]** The generator **402**, in various embodiments, takes any of a variety of forms, such as a digital signal processor (DSP), a micro controller or field-programmable gate array (FPGA), etc. In some embodiments, the current controller **404** and/or the generator **402** includes a computer-readable storage device, such as a standard memory, on which computer-executable code, or instructions, configured to cause a computing processor to perform the operations described herein in connection with the component(s) **402**, **404**.
- [0102]** The control loop, by using the measured inductor current **420** ($i_{L(meas)}(t)$) as the feedback signal, and generating, by the PWMG **402**, appropriate signals for the switches **228**, **232**, **234**, **236**, **238**, controls the form and value of the inductor current (or, $i_{L(meas)}(t)$) to achieve desired power factor correction.
- [0103]** And in these ways, the PFC power circuit **224** is controlled to draw a sinusoidal current in phase with the utility, or input source voltage (V_{in} , or $VAC(t)$).
- [0104]** As provided, DC link voltage regulation is not needed, at least because a pure DC output is no longer needed. Rather, the input-source-ripple power, having in some cases a ripple at about twice the line frequency, not being transferred to an intermediate DC link (e.g., DC bus electrolytic capacitor **118** of **FIG. 1**), is directed to the output battery load.
- [0105]** In this way, the output power does not have a pure DC form, and is, instead, DC with some AC-form current superimposed thereon – e.g., DC-form current with a large ripple, e.g., a ripple at about twice the line frequency. While voltage having a ripple at about twice the line frequency is referenced often herein, other ripple levels can be used, such as levels below or even above about twice the line frequency.

[0106] As referenced above, and contrary to conventional thinking, it has presently been found that passing ripple current – i.e., DC current with some AC current superimposed thereon – to modern batteries (e.g., Li-ion batteries) does not hinder the charging operation or degrade battery performance. Rather, it increases the efficiency of the charge and discharge operations and improves battery performance due to lower effective impedance offered by the battery for such charging currents.

[0107] V. Figure 5 – Unity Factor Chart for First Embodiment

[0108] **FIG. 5** illustrates a first chart **500** showing data associated with example operation of the isolated unidirectional charger of **FIG. 2**, the data representing a unity-power-factor operation.

[0109] A y-axis of the chart **500** has increments between negative four hundred and four hundred. As described further below, with respect to a first data line the increments correspond to values of line voltage (volts). With respect to a second data line, the increments correspond to values of current (Amps). The x-axis indicates time.

[0110] Conditions of the example operation include:

- an isolated unidirectional charger topology, as described above;
- 240V root-means-squared (rms) input source voltage (e.g., item **212**, or, $V_{AC}(t)$, or $V_{AC}(t)$);
- 420V of charger output voltage; and
- an average output power ($P_{O(avg)}$) of 3.3 kW.

[0111] The first line **502** in the chart represents the AC voltage being received by the charger **202** as a function of time, or voltage in (V_{in}). The second line **504** represents electrical current provided to the charger **202** over time, or current in (I_{in}). The input voltage, represented by the first line **502**, is sinusoidal, as shown, and, according to the y-axis increments,

peaks at about +/-340V. The input current, represented by the first line **504**, is also sinusoidal and, according to the y-axis increments, peaks at about +/- 20A.

[0112] As further shown in **FIG. 5**, the input voltage and input current are appropriately in phase with each other – i.e., zero-phase angle. This is enabled by the power factor correcting (PFC) circuit (e.g., reference **224**), which keeps the input current in phase, or nearly in phase, thereby limiting current distortion to a minimum as well as complying to utility requirements and current harmonic standards as needed.

[0113] VI. Figure 6 – Charger Output Current

[0114] **FIG. 6** illustrates a second chart **600** showing data associated with operation of the isolated unidirectional charger of **FIG. 2**.

[0115] In the chart **600**, a data line **602** represents a charger output current (y-axis), measured in amperes (or amps, A), as a function of time (x-axis). The DC current output to the battery in this example operation has a relatively-large ripple, at 120Hz.

[0116] The same conditions apply to this example:

- an isolated unidirectional charger topology as described above;
- an input rms source voltage of 240V;
- a charger output DC voltage of 420V; and
- an average output power ($P_{O(avg)}$) of 3.3 kW.

[0117] The chart **600** shows that the present operation described above (including directing power-source voltage, having ripple up to about twice the traditional line frequency, to the output battery instead of through an intermediate DC link), allows providing, to the battery, peak

currents **604**, **606** that are much higher (e.g., double) than current provided in pure DC charging modes.

[0118] VII. Figure 7 – Charger Output Voltage

[0119] **FIG. 7** illustrates a third chart **700** showing data associated with operation of the isolated unidirectional charger of **FIG. 2**.

[0120] In the chart **700**, a data line **702** represents a charger output voltage (y-axis), measured in volts (V), as a function of time (x-axis). As provided, in the example, the electrical output to the battery operation has a relatively-large ripple, at 120Hz.

[0121] The same conditions apply to this example:

- an isolated unidirectional charger topology as described above;
- an input voltage (or, item **212**, or, V_{AC} , or V_{AC}) of 240V;
- a charger output voltage of 420V; and
- an average output power ($P_{O(avg)}$) of 3.3 kW.

[0122] The chart **700** shows that output voltage has a very small ripple, at about twice the line frequency, thus not exceeding voltage ripple requirements for the battery.

[0123] VIII. Figure 8 – Power Circuitry According to a Second Embodiment

[0124] **FIG. 8** illustrates schematically a second improved power circuit **800**, showing topology of another isolated unidirectional charger **802**, according to a second embodiment of the present disclosure.

[0125] As in the previous embodiment (**FIG. 2**), the circuitry **800** of this embodiment includes two primary stages, a first, alternating-current-to-direct-current (AC-DC) stage **804** and a direct-current-to-direct-current stage **806**, separated by a high-frequency (HF) capacitor **808** and controlled by a controller **810**.

- [0126]** As in the first embodiment, the controller **810** here receives various inputs, described further below, including in connection with the control circuit **900** of **FIG. 9**, and controls operation of the switches of the charger **802**.
- [0127]** And, as in the previous embodiment (**FIG. 2**), the circuit **800** is configured to receive an alternating-current (AC) grid voltage via an input terminal **812**. Again, the voltage **812** is provided by an AC input voltage source (not shown in detail). The source is any appropriate AC voltage source, such as at a home or fuel-station, and can include an AC-voltage generator. The source in some implementations includes or is a part of an intelligent energy network or grid. And, as provided, while the input voltage may be referred to herein as a grid voltage, other sources include generators, or any source of sufficient levels of AC voltage.
- [0128]** The first, AC-DC, stage **804** of this embodiment includes a bridgeless boost-rectifier sub-circuit **814**, or just, rectifier. In operation, the rectifier **814** rectifies the input AC voltage **812** using a power factor (PF) correction.
- [0129]** The charger **802** also includes, at the input to the bridgeless boost rectifier **814**, an alternating-current (AC) inductor **815** (or, L_{AC}).
- [0130]** While the rectifier **814** can include other configurations, in the implementation shown, the rectifier **814** includes two diodes **816**, **818** and two switches **820**, **822**.
- [0131]** As also provided, the charger **802** includes, connecting the AC-DC and DC-DC stages **804**, **806**, a high-frequency (HF) capacitor **808**, e.g., a HF DC link capacitor. In operation of the charger **802**, energy can result from primary winding leakage inductance. The HF DC link capacitor **808** provides a freewheeling path for current associated with this energy.

- [0132] The second, DC-DC, stage **806** of the charger **802** of this embodiment also includes multiple switches. While the stage **806** may include other arrangements and numbers of switches, in the illustrated embodiment, the stage includes four switches **824**, **826**, **828**, **830**.
- [0133] The DC-DC stage **806** of this embodiment, like that of the first embodiment of **FIG. 2**, forms a full-bridge DC-DC converter. And, for this embodiment, the stage **806** includes a high-frequency transformer **834** in connection with this function. In operation, the HF transformer **834**, like that of the first embodiment, provides electrical isolation for the stage **806**, and so can be referred to as an isolation transformer.
- [0134] The DC-DC stage **806** also is shown to include an inductor **832**. The inductor **832** is the transformer leakage inductance referred to the primary side.
- [0135] The transformer **834**, like each transformer disclosed herein, can be considered to operate at any appropriate ratio to accomplish desired goals, including those described herein. The ratio can be referred to generically as being 1:N, where N includes any positive, non-zero, number.
- [0136] The DC-DC stage **806** also, like the stage **206** of the first embodiment, includes a rectifier **836** coupled to an output side of the isolation transformer **834**. While the rectifier **836** can include other arrangements, e.g., numbers of diodes, in the implementation of **FIG. 8**, the group includes four diodes **838**, **840**, **842**, **844**, as shown.
- [0137] Following the DC-DC stage **806**, embodiments of the charger **202** also include another capacitor **846** which is for high-frequency (HF) filtering and a resistor **848** representing the effective internal resistance of a battery, positioned as shown in **FIG. 8**. The charger **802** includes an output terminal **850** by which voltage is provided to the battery to be

charged – the battery is not shown in detail, and, rather, represented approximately by a DC voltage source **850** and internal resistance **848**.

[0138] In operation, the controller **810** controls, as represented schematically in **FIG. 8**, opening and closing of the switches **820**, **822** of the bridgeless PFC circuit **814** of the AC-DC stage **804**, and the full-bridge switches **824**, **826**, **828**, **830** of the DC-DC stage **806**.

[0139] IX. Figures 9 and 10 – Cycle Timing Diagrams for Second Embodiment

[0140] **FIG. 9** illustrates an example positive AC-voltage cycle timing diagram for control of the switches in the isolated unidirectional charger topology of **FIG. 8**. **FIG. 10** illustrates an example negative AC-voltage cycle timing diagram for control of the switches in the isolated unidirectional charger topology of **FIG. 8**.

[0141] Both negative and positive-cycle timing diagrams are illustrated to account for the difference in switch operations, both when the input AC voltage **812** is positive and when the input AC voltage **812** is negative.

[0142] More particularly, the figures show, with respect to the negative and positive AC-voltage cycles, switching sequences for the first-stage switches **820**, **822** and second-stage switches **824**, **826**, **828**, **830**, of **FIG. 8**.

[0143] Each of the diagrams **900**, **1000** includes multiple sub-charts, each corresponding to one of the switches of the circuit **802** of **FIG. 8**.

[0144] More particularly, for **FIG. 9**, the sub-charts **901**, **902**, **903**, **904**, **905**, **906**, from top to bottom, show respectively switching sequences (ON/OFF, or closed/open) for the six **FIG. 8** switches: the first through fourth switches **824**, **826**, **828**, **830** of the DC-DC stage **806**, and the two switches **820**, **822** of the AC-DC stage **804**.

- [0145]** For **FIG. 10**, the sub-charts **1001, 1002, 1003, 1004, 1005, 1006**, from top to bottom, show respectively switching sequences (ON/OFF; or, closed/open) for the same switches (the first through fourth switches **824, 826, 828, 830** of the DC-DC stage **806**, and the two switches **820, 822** of the AC-DC stage **804**).
- [0146]** Each sub-chart includes an x-axis representing passage of time and, therein, time periods described more below. Each sub-chart also includes a y-axis showing 0, 0.5, and 1.0 corresponding to whether the corresponding switch is OFF (zero, 0) or ON (1.0) during the time periods.
- [0147]** Other aspects of the charts, e.g., reference times, time periods, cycles, sub-cycles, and intervals, can be referenced as above for **FIG. 3**, with any changes mentioned expressly here or shown (e.g., size of time intervals) in **FIGs. 9** and **10**, so are not described again here in detail.
- [0148]** With further reference to the figures, during the positive cycles (**FIG. 9**), the second AC-DC-stage switch **822** is turned OFF and the first AC-DC switch **820** is modulated. During negative cycles (**FIG. 10**), the first switch **820** is kept OFF while the second switch **822** is modulated.
- [0149]** Reference is now made to the first time interval **926**, of the first switching sub-cycle **922**, for positive input voltage (**FIG. 9**). As shown, at the start time **910** (t_0), the first AC-DC-stage switch **820** is turned ON (closed) and remains ON through to the end of the interval **926** (i.e., through to the first time **911** (t_1)).
- [0150]** As with the first interval **326** of the first embodiment, the first time interval **926, 1026**, of the positive and negative cycles of **FIG. 9** and **10**, have periods equal to a pre-generated duty cycle $D(t) \bullet T(s)$. Again, here, the duty cycle $D(t)$ is a pulse-width-modulated variable duty cycle generated

by control circuitry (e.g., PWM generator) to be described further below in connection with **FIG. 11**.

[0151] And the even intervals **928**, **1028**, **932**, **1032**, like the even intervals **328**, **332** of the first embodiment, have a duty cycle having a period of $(1-D(t)) \bullet T(s)$.

[0152] With further reference to the positive cycles of **FIG. 9**, at the start reference time **910** (or, t_0), the first AC-DC-stage switch **820** is turned ON (closed) and remains ON for this first time interval **926**. This ON (closed) switching action enables the boost operation and stores energy in the current-shaping boost inductor **815**.

[0153] As further shown in **FIG. 9**, during the first interval **926** of the positive cycle, the four DC-DC-stage switches **824**, **826**, **828**, **830**, corresponding to sub-charts **901**, **902**, **903**, **904**, respectively, are OFF (open).

[0154] According to these sequences, the full-bridge stage (**806**) switch components (e.g., MOSFET including anti-parallel diodes across the switches) enable a current path between the DC link capacitor **808** and energy in the transformer leakage inductor **832**.

[0155] According the illustrated sequences of **FIG. 9**, every switching cycle has one short circuit operation for the boost stage, when the first AC-DC-stage switch **820** is switched ON during the positive half cycle, for time intervals equal to $D(t) \bullet T(s)$ – i.e., between time t_0 - t_1 , of the first cycle, **922**, and t_2 - t_3 , of the second cycle **924**, as shown in **FIG. 9**.

[0156] In the second interval **928** (t_1 - t_2), the first and fourth DC-DC-stage switches **824**, **830** are switched ON in alternating switching cycles with the second and third DC-DC-stage switches **826**, **828**. This means that if, in the first switching cycle **922**, at the first time **911** (t_1), the first and fourth switches **824**, **830** are ON, then in the next switching cycle **924**, at

the third time **913** (t_3), the other two second-stage switches **826**, **828** are ON, as shown in **FIG. 9**.

[0157] As in the first embodiment, which set of switches is ON while the others are OFF controls a direction of the current through the circuit **200**, and more particularly through the transformer.

[0158] With further reference to the negative cycle (**FIG 10**), an overall sequence **1020** begins at the start time **1010** (or, t_0) and ends at the fourth time **1014** (t_4). As referenced above, at the start time, t_0 , the second AC-DC-stage switch **822** is turned ON (closed) for a period equal to the pre-generated duty cycle, $D(t) \bullet T(s)$. As referenced above, $D(t)$ is a pulse width modulated variable duty cycle generated by the control circuitry shown in **FIG. 11**. Again, this closed switching action enables the boost operation and stores energy in the current shaping boost inductor **815**.

[0159] During the first interval **1026**, the four second-stage switches **824**, **826**, **828**, **830**, corresponding to sub-charts **1001**, **1002**, **1003**, **1004**, are OFF (open state).

[0160] According to these sequences, the full-bridge stage (**806**) switch components enable a freewheeling current path between the DC link capacitor **808** and energy in the transformer leakage inductor **832**.

[0161] According to the illustrated sequences of **FIG. 10**, every switching cycle has one short circuit operation for a boost stage, when the first AC-DC-stage switch **822** is switched ON during the positive half cycle, for the odd time intervals (e.g., **1026**, **1030**) having a duty cycle of $D(t) \bullet T(s)$.

[0162] Further regarding the negative half cycle (**FIG. 10**), and similar to the positive half cycle of operation (**FIG. 9**), in the even intervals (i.e., second interval **1038**, fourth interval **1042**, etc.), the first and fourth DC-

DC-stage switches **824**, **830** are switched ON in alternating switching cycles with the second and third DC-DC-stage switches **826**, **828**. As in the first two embodiments, which set of switches is ON while the others are OFF controls a direction of the current through the circuit **800**, and more particularly through the transformer. The switching can be viewed to simulate alternating current, the format that the transformer is configured to handle.

[0163] X. Figure 11 – Control Diagram for Second-Embodiment Charger

[0164] **FIG. 11** illustrates an example control diagram for use in controlling the isolated unidirectional charger **802** of **FIG. 8**.

[0165] The control diagram and associated functions illustrated in **FIG. 11** are in some ways the same as those described above in connection with **FIG. 4**. Some of the features they have in common, and some differences, are described here, below. For brevity, all features common between the two embodiments are not described, and are considered disclosed here by reference.

[0166] As with the embodiment of **FIG. 4**, the control circuit **1100** of **FIG. 11** is arranged to generate and process a reference current and duty cycle in generating pulse-width-modulated (PWM) control signals. The signals are passed to the charger switches to control their ON/OFF timing.

[0167] And as with the first embodiment, the control sub-circuit **1100** of this second embodiment, corresponding to the control feature **810**, includes a pulse-width-modulated (PWM) signal generator **1102** and a current controller **1104**. The circuit **1100** further likewise includes a summation component **1106**, or combiner, a multiplier component **1108**, and a gain component **1110**, e.g., amplifier, providing a desired gain (G). Any of the parts of the control circuit **1100** illustrated or described separately can be combined.

- [0168] As also like the control sub-circuit of **FIG. 4**, for its control functions, the present control sub-circuit **1100** includes or is connected to any instrumentation needed for obtaining this and the other electrical current or voltage data described, such as one or more sensors or meters (not shown in detail), such as a voltage or current sensor, configured and positioned to provide the representations used.
- [0169] And like the control sub-circuit of **FIG. 4**, the present control sub-circuitry **1100** obtains and uses input AC voltage for providing $|\sin(\omega t)|$ template and AC input electrical current feedback signal respectively. The voltage and current data is indicated by communication lines **1112**, **1120**.
- [0170] Different than the control sub-circuit of **FIG. 4**, though, in the embodiment of **FIG. 11**, with the boost inductor **815** preceding the rectifier **814**, as shown in **FIGs. 8** and **11**, the voltage and inductor current data **1112**, **1120** are both pre-rectifier representations. While other arrangements can also be used for shaping the input current, here the AC voltage is being processed to give the $|\sin(\omega t)|$ shape for the inductor current to follow, instead of using the rectified voltage, as in the previous embodiment (e.g., **FIG. 4**), because the positive and negative AC cycle information is also needed.
- [0171] As in the first case, the voltage data **1112** is processed (e.g., multiplied) by the component **1110** to generate $|\sin(\omega t)|$ form – i.e., absolute value of the sine of $\omega * t$, wherein ω (omega) represents angular frequency, and t is time. The result is passed as input **1114** to the multiplier **1108**.
- [0172] The multiplier **1108** also receives as a second input a pre-determined reference current value **1116** (e.g., a pre-set reference peak current value; or, i_{ref}). The value, including derivation thereof, is described above in connection with the value **416** of the first embodiment. As provided, the output battery voltage is regulated by using another outer

voltage control loop giving this reference **1116**, and the outer voltage control loop has not been shown, expressly, for brevity

- [0173]** Using the two inputs **1114**, **1116**, the multiplier **1108** produces a representation of the shape and amplitude of reference inductor current **1118** (or $i_L^*(t)$). More particularly, the reference inductor current **1118** ($i_L^*(t)$) has a full-wave rectified form, and is obtained using value **1114** and the pre-selected reference peak current value **1116**.
- [0174]** The summing component **1106** combines the reference inductor current **1118** ($i_L^*(t)$) and a measured inductor current feedback signal **1120** (or, $i_{L(meas)}$), which has a negative (-) value for the summation. The resulting sum represents a difference **1122**, if any, between the reference current **1116** (i_{ref}) and the measured inductor current **1120** ($i_{L(meas)}$).
- [0175]** Based on the difference **1122**, the current controller **1104** generates the duty cycle **1124** ($D(t)$), referenced above. The current controller **1104** can be configured in any appropriate manner, as described above, for performing the operations described herein.
- [0176]** Using the duty cycle ($D(t)$) **1124**, the PWM generator **1102** generates pulse-width-modulated control signals that control the ON/OFF time interval of the switches **820**, **822** of the AC-DC stage the full-bridge switches **824**, **826**, **828**, **830** of the DC-DC stage. The generator **1102** can be configured in any appropriate manner, as described above.
- [0177]** As with the first embodiment, DC link voltage regulation is not needed in this second embodiment, at least because a pure DC output is no longer needed. Rather, source voltage **812**, having in some cases a ripple at about twice the line frequency, not being transferred to an intermediate DC link (e.g., DC bus electrolytic capacity **118** of **FIG. 1**), is directed to the output battery load (not shown in detail). In this way, the output power does not have a pure DC form, and is, instead, DC with some AC-

form current superimposed thereon – i.e., DC-form current with a large ripple, e.g., a ripple at about twice the line frequency.

[0178] As with the other embodiments, providing ripple current frequencies – i.e., DC current with some AC current superimposed thereon – to modern batteries (e.g., Li-ion batteries) does not, contrary to conventional thought, hinder the charging operation or degrade battery performance and, rather, improves charging efficiency as compared to conventional systems.

[0179] XI. Figure 12 – Unity Power Factor Chart for Second Embodiment

[0180] **FIG. 12** illustrates a first chart **1200** showing data associated with example operation of the isolated unidirectional charger of **FIG. 8**, the data representing a unity-power-factor operation.

[0181] The chart **1200** of this embodiment illustrates results similar to those described above in connection with the similar chart **500** for the first embodiment, and is not described further.

[0182] XII. Figure 13 – Second Charger Output Current

[0183] **FIG. 13** illustrates a second chart showing data associated with operation of the second-embodiment isolated unidirectional charger of **FIG. 8**.

[0184] The chart **1300** of this embodiment illustrates results similar to those described above in connection with the similar chart **600** for the first embodiment, and is not described further.

[0185] XIII. Figure 14 – Second Charger Output Voltage

[0186] **FIG. 14** illustrates a third chart showing data associated with operation of the isolated unidirectional charger of **FIG. 8**.

[0187] The chart **1400** of this embodiment illustrates results similar to those described above in connection with the similar chart **700** for the first embodiment, and is not described further.

[0188] XIV. Figure 15 – Power Circuitry According to a Third Embodiment

[0189] **FIG. 15** illustrates a schematic of a third improved power circuit **1500**, as an ideal representation, showing a topology of an isolated unidirectional charger **1502**, according to a third embodiment of the present disclosure.

[0190] The circuit **1500** of this third embodiment is like the first embodiment **200** except a few differences. One primary difference is that the present circuit **1500** has no separate power-correction-factor sub-circuit (like PFC sub-circuit **224**), or any first-stage switches (like switch **228**).

[0191] As in the previous embodiments (**FIGs. 2** and **8**), the circuit **1500** of this embodiment includes two primary stages, a first, alternating-current-to-direct-current (AC-DC) stage **1504** and a full-bridge direct-current-to-direct-current (DC-DC) stage **1506**.

[0192] The illustration for the circuit **1500** of this embodiment, differing from the earlier embodiments, does not show a high-frequency (HF) capacitor (e.g., parts **208**, **808**) for ideal circuit representation. An HF capacitor is not shown between the AC-DC and DC-DC stages of the illustration to represent an ideal circuit because the leakage inductance of the transformer can be neglected in a sense, and hence there is no express need for a capacitor for the freewheeling current to dissipate the energy in the leakage inductance. In practical realizations of the technology, an HF capacitor can be included here to provide a freewheeling current path.

- [0193]** The circuit **1500** of this embodiment, like the previous embodiments, includes or is connected to a controller **1510** controlling operation of the circuit **1500**.
- [0194]** As in the earlier embodiments, the controller **1510** here receives various inputs, described further below, including in connection with the control circuit **1700** of **FIG. 17**, and controls operation of the switches of the charger **1502**.
- [0195]** And, as in the previous embodiments, the circuit **1500** is configured to receive an alternating-current (AC) grid voltage via an input terminal **1512**. Again, the voltage **1512** is provided by an AC input voltage source (not shown in detail). The source is any appropriate AC voltage source, such as at a home or fuel-station, or an AC generator.
- [0196]** The source in some implementations includes or is a part of an intelligent energy network or grid. And, as provided, while the input voltage may be referred to herein as a grid voltage, other sources include generators, or any source of sufficient levels of AC voltage.
- [0197]** The first, AC-DC, stage **1504** of this embodiment includes a rectifier circuit **1514**. The rectifier sub-circuit **1514**, or rectifier, in one implementation includes four diodes **1516**, **1518**, **1520**, **1522**. In operation, the rectifier **1514** rectifies the input AC voltage **1512** and the boost AC inductor **1524** in conjunction with the DC-DC Stage switches gives the power factor correction.
- [0198]** The second, DC-DC, stage **1506** of the charger **1502** of this embodiment includes multiple switches. While the stage **1506** may include other arrangements and numbers of switches, in the illustrated embodiment, the stage includes four switches **1526**, **1528**, **1530**, **1532**.

- [0199]** The DC-DC stage **1506** of this embodiment, like that of the first embodiment of **FIG. 2**, forms a full-bridge DC-DC converter. The stage **1506** includes a high-frequency transformer **1536** in connection with this function.
- [0200]** In operation, the HF transformer **1536**, like that of the first two embodiments, provides electrical isolation for the stage **1506**, and so can be referred to as an isolation transformer.
- [0201]** The transformer **1536**, like each transformer disclosed herein, can be considered to operate at any appropriate ratio to accomplish desired goals, including those described herein. The ratio can be referred to generically as being 1:N, where N includes any positive, non-zero, number.
- [0202]** The DC-DC stage **1506** also, like the stage **206** of the first embodiment, includes a rectifier **1538** coupled to output side of the isolation transformer **1536**. While the rectifier **1538** can include other arrangements, e.g., numbers of diodes, in the implementation of **FIG. 15**, the group includes four diodes **1540**, **1542**, **1544**, **1546** (or, D_5 - D_8), as shown.
- [0203]** Following the DC-DC stage **1506**, embodiments of the charger **1502** also include another capacitor **1548** for filtering and a resistor **1550** representing the effective internal resistance of the battery, positioned as shown in **FIG. 15**. The charger **1502** includes an output terminal **1552** by which voltage is provided to the battery to be charged (battery not shown in detail).
- [0204]** In operation, the controller **1510** controls, as represented schematically in **FIG. 15**, opening and closing of the full-bridge switches **1526**, **1528**, **1530**, **1532**.

[0205] By controlling the switches, the control apparatus **1510** controls, e.g., timing of a boost inductor current passing through the charger **1502**. And by doing so, the control apparatus **1510** controls the full-bridge functions of the second, full-bridge, stage **1506** and the power factor correction for supplying the desired DC-charging current to the battery – i.e., a current having a relatively large ripple (AC current superimposed on the DC current), such as a ripple equal to about twice the amplitude of the average DC current at about twice the line frequency. Benefits of this operation are referenced above and described further below.

[0206] XV. Figure 16 – Timing Diagram for Controlling Third-Embodiment Charger

[0207] **FIG. 16** illustrates an example timing diagram for control of the switches in the isolated unidirectional charger topology of **FIG. 15**.

[0208] **FIG. 16** shows a switching sequence for the switches **1526**, **1528**, **1530**, **1532** for the embodiment shown in **FIG. 15**. More particularly, the diagram **1600** includes multiple sub-charts, each corresponding to one of the switches of the circuit **1502** of **FIG. 15**. In further detail, sub-charts **1601**, **1602**, **1603**, **1604**, from top to bottom, show respectively switching sequences (on/off, of closed/open) for the four **FIG. 15** switches **1526**, **1528**, **1530**, **1532**, each switch, in this embodiment, being of the second, DC-DC, stage.

[0209] Each sub-chart **1601**, **1602**, **1603**, **1604** includes an x-axis representing passage of time and, therein, time periods described more below. Each sub-chart also includes a y-axis showing 0, 0.5, and 1.0 corresponding to whether the corresponding switch is OFF (zero, 0) or ON (1.0) during the time periods.

[0210] Because many of the aspects of the sub-charts **1601**, **1602**, **1603**, **1604**, e.g., reference times, time periods, cycles, sub-cycles, are like those

described above in connection with **FIGs. 3, 9, and 10**, and many relevant differences (e.g., size of time intervals) are shown in **FIG. 16**, not all aspects of the timing sub-charts **1601, 1602, 1603, 1604** are described, here.

- [0211]** As referenced above in connection with **FIG. 15**, a primary difference between the third embodiment and the first embodiment is that the third embodiment lacks a PFC switch, or any AC-DC-stage switch.
- [0212]** With further reference to **FIG. 16**, according to the same convention of the earlier time-sequence diagrams, odd intervals are labeled **1626** and **1630**, and even intervals are labeled **1628** and **1632**.
- [0213]** As in the earlier embodiment, the odd intervals **1626, 1630** have periods equal to a pre-generated duty cycle $D(t) \bullet T(s)$. And, again, the duty cycle $D(t)$ is a pulse-width-modulated variable duty cycle generated by control circuitry (e.g., PWM generator) to be described further below in connection with **FIG. 17**.
- [0214]** And the even intervals **1628, 1632**, like the even intervals **328, 332** of the first embodiment, have an inverse duty cycle of period, $(1-D(t)) \bullet T(s)$.
- [0215]** In every odd interval (**1626, 1630**, etc.) each of the four switches of the charger **1502** are ON, enabling the boost action. In the second interval **1628**, the first and fourth switches **1526, 1532** remain ON (closed) from the interval, while the second and third switches **1528, 1530** are turned OFF (opened). In the fourth interval **1632**, the second and third switches **1528, 1530**, this time, remain ON from the previous, second, interval, while the other two – i.e., the first and fourth – switches **1526, 1532** are turned OFF. As in the first two embodiments, which set of switches is ON, while the others are OFF, controls a direction of the current through the circuit **1500**, and more particularly through the transformer. The

switching can be viewed to simulate alternating current, the format that the transformer is configured to handle.

[0216] XVI. Figure 17 – Control Diagram for Third-Embodiment Charger

[0217] **FIG. 17** illustrates an example control diagram for use in controlling the isolated unidirectional charger of **FIG. 15**.

[0218] The control diagram and associated functions illustrated in **FIG. 17** are in some ways the same as those described above in connection with **FIGs. 4** and **11**. Some of the features they have in common, and some differences, are described here, below. For brevity, all features common between this and the earlier embodiments are not described, and are considered disclosed here by reference.

[0219] As with the embodiment of **FIG. 4**, the control circuit **1700** of **FIG. 17** is arranged to process a reference current and intra-charger current characteristics in generating pulse-width-modulated (PWM) control signals. The signals are passed to the charger switches to control their ON/OFF timing.

[0220] And as with the first embodiment, the control sub-circuit **1700** of this second embodiment includes a pulse-width-modulated (PWM) signal generator **1702** and a current controller **1704**. The sub-circuit **1700** further likewise includes a summation component **1706**, or combiner, a multiplier component **1708**, and a gain component, e.g., amplifier **1110**, providing a desired gain (G). Any of the parts of the control sub-circuit **1700** illustrated or described separately can be combined.

[0221] As also with the earlier embodiments, for its control functions, the present sub-circuit **1700** includes or is connected to any instrumentation needed for obtaining this and the other electrical current data described, such as one or more sensors or meters (not shown in detail), such as a

voltmeter or multimeter, configured and positioned to provide the representations used.

[0222] And like the earlier control circuits, the present circuitry **1700** obtains and uses electrical rectified voltage and inductor current data. The voltage and current data is indicated by communication lines **1712**, **1720**.

[0223] As in the first embodiment, in the circuit of **FIG. 17**, with the boost inductor **1524** following the rectifier (including diodes **1516**, **1518**, **1520**, **1522**), the referenced electrical current data **1712**, **1720** are taken from post-rectifier current.

[0224] And as in the first and second embodiments, the rectifier-output-voltage representation **1712** is multiplied by the gain component **1710** and passed as input **1714** to the multiplier **1708**. The input **1714** ensures the shape of the input current based on the template of the form $|\sin(\omega t)|$ – i.e., absolute value of the sine of $\omega * t$, wherein ω (omega) represents angular frequency, and t is time, provided by measuring the rectifier output voltage $|V_{AC}(t)|$. Again, the main objective here is to draw a sinusoidal current in phase with the utility voltage. This can be done in many ways such as above – phase-locked loop, etc.

[0225] The multiplier **1708** also receives as a second input a pre-determined reference current value **1716** (e.g., a pre-set reference peak current value; or, i_{ref}). The value, including derivation thereof, is described above in connection with the value **416**, **1116** of the first two embodiments.

[0226] Using the two inputs **1714**, **1716**, the multiplier **1708** produces a representation of the shape and amplitude of reference inductor current **1718** ($i_L^*(t)$). More particularly, the reference inductor current **1718** ($i_L^*(t)$) has a full-wave rectified form, and is obtained using an absolute value of

the measured rectifier output voltage value **1714** and the reference peak current value **1716**.

[0227] The summing component **1706** combines the reference inductor current **1718** (i_{L*}) and a measured inductor current feedback signal **1720** (or, $i_{L(meas)}$), which has a negative (-) value for the summation. The resulting sum represents a difference **1722**, if any, between the reference current **1716** (i_{ref}) and the measured inductor current **1720** ($i_{L(meas)}$).

[0228] Based on the difference **1722**, the current controller **1704** generates the duty cycle **1724** (D , or $D(t)$), referenced above. The controller **1704** can be configured in any appropriate manner, as described above, for performing the operations described herein.

[0229] Using the duty cycle ($D(t)$) **1724**, the PWM generator **1702** generates pulse-width-modulated control signals that control the ON/OFF time interval of the switches **1526**, **1528**, **1530**, **1532**. The generator **1702** can be configured in any appropriate manner, as described above.

[0230] As with the first embodiment, DC link voltage regulation is not needed in this third embodiment, at least because a pure DC output is no longer needed. Rather, source voltage **1512**, having in some cases a ripple at about twice the line frequency, not being transferred to an intermediate DC link (e.g., DC bus electrolytic capacity **118** of **FIG. 1**), is directed to the output battery load (not shown in detail) via the output terminal **1550**. In this way, the output power does not have a pure DC form, and is, instead, DC with some AC-form current superimposed thereon – i.e., DC-form current with a large ripple, e.g., a ripple at about twice the line frequency.

[0231] As with the other embodiments, providing ripple current frequencies – i.e., DC current with some AC current superimposed thereon – to modern batteries (e.g., Li-ion batteries) does not, contrary to

conventional thought, hinder the charging operation or degrade battery performance and, rather, improves charging efficiency as compared to conventional systems.

[0232] XVII. Figure 18 – Unity Power Factor Chart for Third Embodiment

[0233] **FIG. 18** illustrates a first chart showing data associated with example operation of the isolated unidirectional charger of **FIG. 15**, the data representing a unity-power-factor operation.

[0234] The chart **1800** of this embodiment illustrates results similar to those described above in connection with the similar charts **500**, **1200** for the first and second embodiments, and is not described further.

[0235] XVIII. Figure 19 – Third Charger Output Current

[0236] **FIG. 19** illustrates a second chart showing data associated with operation of the isolated unidirectional charger of **FIG. 15**.

[0237] The chart **1900** of this embodiment illustrates results similar to those described above in connection with the similar charts **600**, **1300** for the first and second embodiments, and is not described further.

[0238] XIX. Figure 20 – Third Charger Output Voltage

[0239] **FIG. 20** illustrates a third chart showing data associated with operation of the third-embodiment isolated unidirectional charger, of **FIG. 15**, the data representing a charger output voltage, measured in volts (V), with a relatively-small, 120Hz, ripple on top of the DC voltage.

[0240] The chart **2000** of this embodiment illustrates results similar to those described above in connection with the similar charts **700**, **1400** for the first and second embodiments, and is not described further.

[0241] XX. Methods of Operation

[0242] Figures outlining expressly the processes described herein are not provided. Step-wise flow charts of a typical style can be drawn readily representing the functions and operations described herein. The steps can include, for instance, any of the control functions and operations described above.

[0243] It should be understood that the steps of the methods need not in all cases necessarily be in any particular order, and that performance of some or all the steps in an alternative order is possible and is contemplated.

[0244] Steps are at least in some instances described in a demonstrated order for ease of description and illustration. Steps can be added, omitted and/or performed simultaneously without departing from the scope of the appended claims.

[0245] In certain embodiments, some or all steps of the processes, and/or substantially equivalent steps are performed by a processor, e.g., computer processor, executing computer-executable instructions stored or included on a computer-readable medium, such as the memory or computer storage device of the systems or apparatus described above.

[0246] XXI. Select Advantages and Benefits

[0247] Advantages of chargers configured according to the present technology include a relatively smaller size. The smaller size results at least in part by the chargers not having a three-power-stage arrangement of conventional chargers (i.e., stages **102**, **104**, **106** of **FIG. 1**), and by not having DC capacitors **118**, which are often bulky. Saving space in vehicles, such as automobiles, is important where package volume is a premium.

- [0248]** Related to size benefits, the novel chargers are also lighter. The chargers have less mass due at least to their lacking DC capacitors.
- [0249]** Advantages of chargers configured according to the present technology also include relatively low price. The lower price results in part to the chargers not having the three-power-stage arrangement of conventional chargers (i.e., stages **102**, **104**, **106**), and not having DC capacitors **118**.
- [0250]** Advantages of chargers configured according to the present technology also include relatively higher reliability. Increased reliability results at least in part to the chargers not having a conventional bulky DC capacitor **118**, which has less than optimal qualities, as described above.
- [0251]** Still another advantage of the present chargers is that they have improved battery cycle life and charging efficiency as compared to conventional chargers, as described.
- [0252]** Advantages of chargers configured according to the present technology also include relatively-simpler control requirements. As provided, conventional unidirectional chargers require two-stage control for input current shaping and output voltage control.
- [0253]** XXII. Conclusion
- [0254]** Various embodiments of the present disclosure are disclosed herein. The disclosed embodiments are merely examples that may be embodied in various and alternative forms, and combinations thereof.
- [0255]** The above-described embodiments are merely exemplary illustrations of implementations set forth for a clear understanding of the principles of the disclosure.
- [0256]** Variations, modifications, and combinations may be made to the above-described embodiments without departing from the scope of the claims.

All such variations, modifications, and combinations are included herein by the scope of this disclosure and the following claims.

* * *

CLAIMS

What is claimed:

1. A charging system, for use in providing power for charging a battery, comprising:
 - a first, alternating-current-to-direct-current, stage comprising:
 - a single-phase diode rectifier for rectifying an input alternating-current input voltage; and
 - a power-factor-correcting sub-circuit including a switch;
 - a second, direct-current-to-direct-current, stage comprising multiple switches;
 - a high-frequency capacitor connected between the first stage and the second stage; and
 - a controller connected to the switches of the first and second stages and configured to control, by way of the switches, timing of boost inductor current passing through the charging system.
2. The charging system of claim 1, wherein the rectifier of the first stage comprises multiple diodes.
3. The charging system of claim 2, wherein the multiple diodes of the first stage consists of four diodes.
4. The charging system of claim 1, wherein the high-frequency capacitor is a high-frequency direct-current link capacitor for providing a freewheeling current path.
5. The charging system of claim 1, wherein the power-correcting-factor sub-circuit is configured and arranged in the system to supplement the rectifier sub-circuit to meet harmonic limits for current passing through the system.

6. The charging system of claim 1, wherein the power-correcting-factor sub-circuit comprises a boost inductor.
7. The charging system of claim 1, wherein the power-correcting-factor sub-circuit comprises a power-correcting-factor diode.
8. The charging system of claim 1, wherein the switch of the power-factor-correcting sub-circuit is a power-factor-correcting boost-converter switch.
9. The charging system of claim 1, wherein the controller being configured to control timing of boost inductor current passing through the charging system includes being configured to control full-bridge functions of the second stage for supplying a primarily direct-current charging current to the battery.
10. The charging system of claim 9, wherein the primarily direct-current charging current includes a relatively large alternating-current ripple superimposed with a direct current.
11. The charging system of claim 10, wherein the alternating-current ripple has an amplitude that is about twice an amplitude of an average of the direct current and is at about twice a line frequency.
12. The charging system of claim 1, wherein the multiple switches of the second stage comprise four full-bridge active switches.
13. The charging system of claim 1, wherein:
the second stage comprises:
an inductor; and

a high-frequency isolation transformer for providing electrical isolation for the second stage; and
the inductor is a leakage inductance of the transformer.

14. The charging system of claim 13, wherein:

the second stage comprises a direct-current-to-direct-current-stage rectifier coupled to a downstream side of the high-frequency isolation transformer; and

the direct-current-to-direct-current -stage rectifier of the second stage comprises a diode group consisting of four diodes.

15. A charging system, for use in providing power for charging a battery, comprising:

a first, alternating-current-to-direct-current, stage comprising a bridgeless boost-rectifier sub-circuit for rectifying an input alternating-voltage voltage, the bridgeless boost-rectifier sub-circuit comprising at least one switch;

a second, direct-current-to-direct-current, stage comprising multiple switches;

a high-frequency capacitor connected between the first stage and the second stage; and

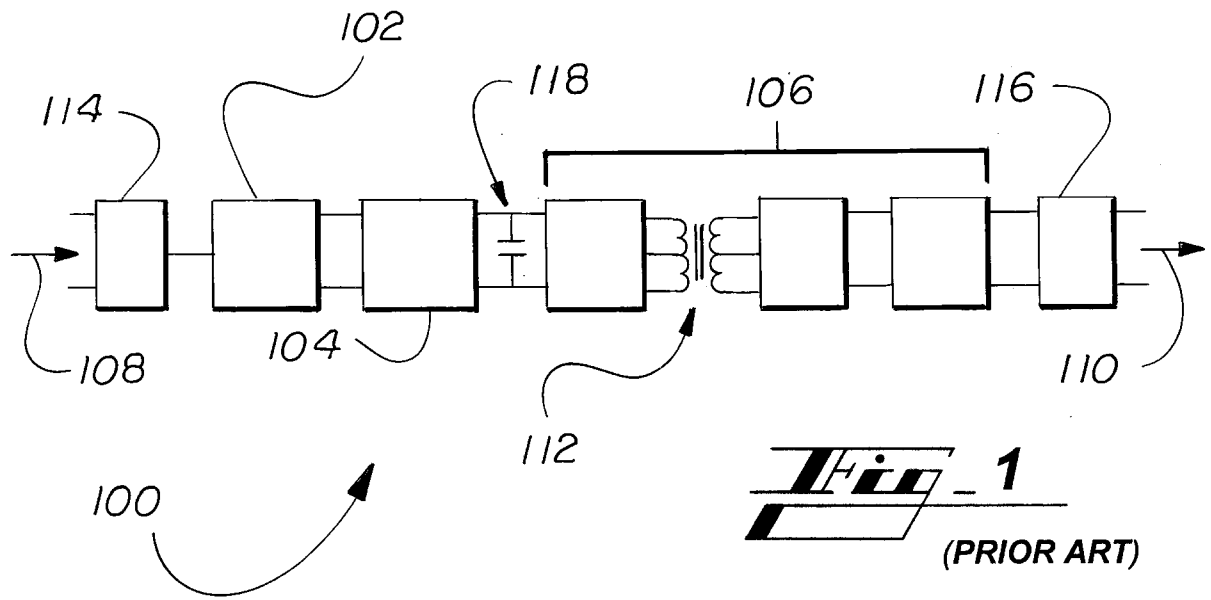
a controller connected to the switches of the first and second stages and configured to control, by way of the switches, timing of boost inductor current passing through the charging system.

16. The charging system of claim 15, wherein the bridgeless boost-rectifier sub-circuit comprises:

an alternating-current inductor at an entrance to the sub-circuit; and
two diodes.

17. The charging system of claim 15, wherein the bridgeless boost-rectifier sub-circuit is configured to rectify the input voltage in accord with a predetermined power factor.
18. A charging system, for use in providing power for charging a battery, comprising:
- a first, alternating-current-to-direct-current, stage comprising a single-phase diode rectifier for rectifying an input alternating-current input voltage;
 - a second, direct-current-to-direct-current, stage comprising multiple switches; and
 - a controller connected to the switches of the second stage and configured to control, by way of the switches, timing of boost inductor current passing through the charging system.
19. The charging system of claim 18, wherein the second stage comprises a high-frequency isolation transformer for providing electrical isolation for the second stage.
20. The charging system of claim 18, wherein:
- the second stage comprises a direct-current-to-direct-current -stage rectifier coupled to a downstream side of the isolation transformer; and
 - the direct-current-to-direct-current -stage rectifier of the second stage comprises a diode group consisting of four diodes.

* * *



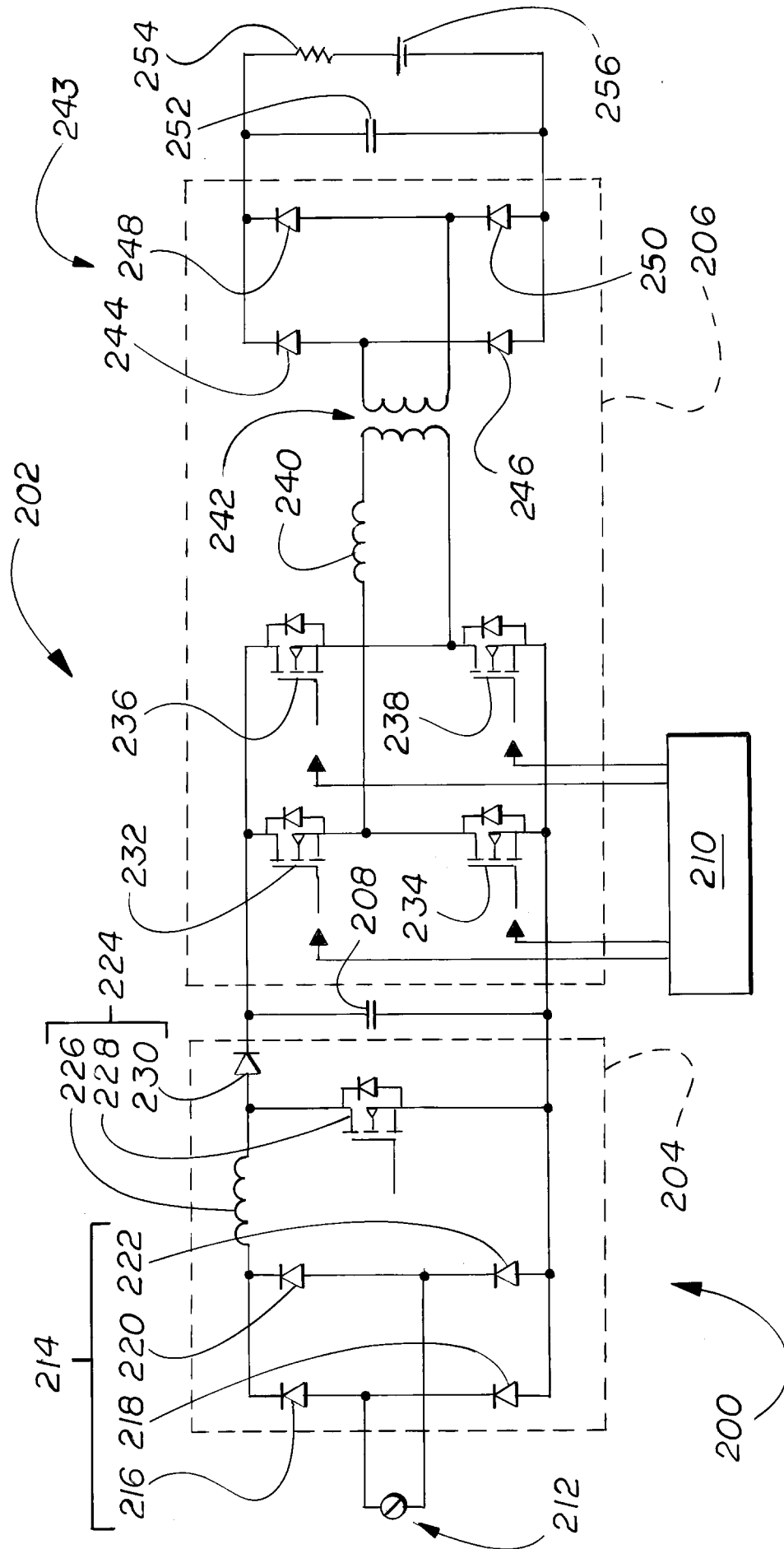
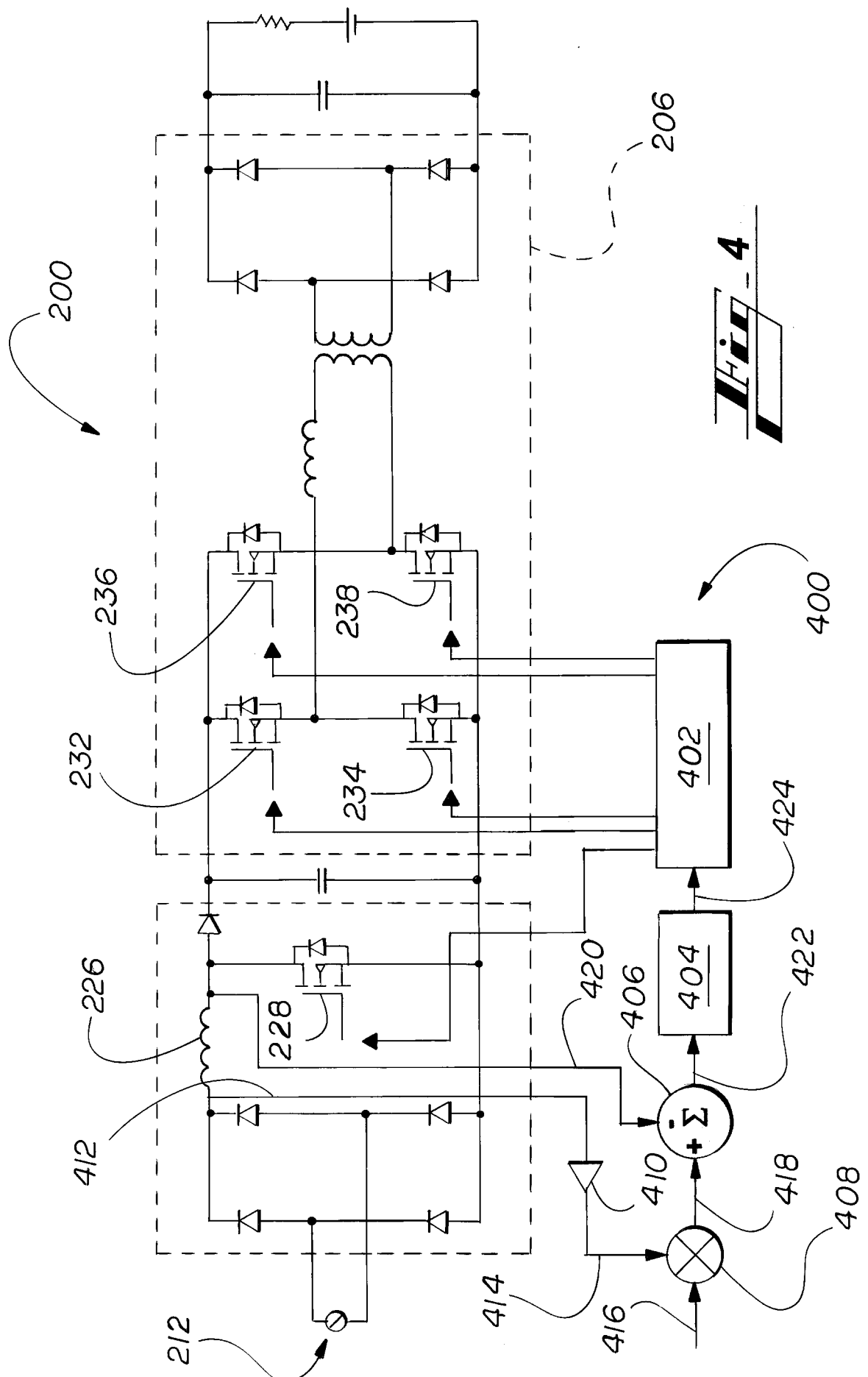


Fig. 2



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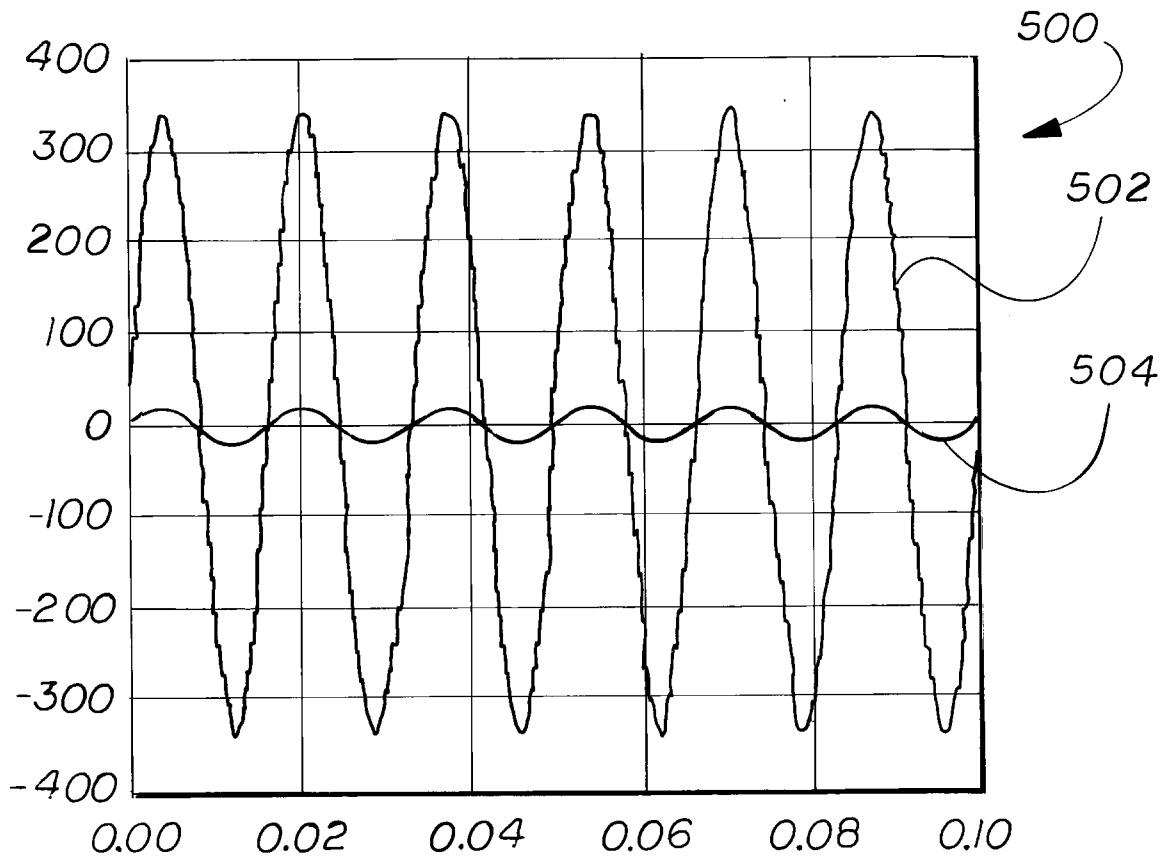


Fig. 5

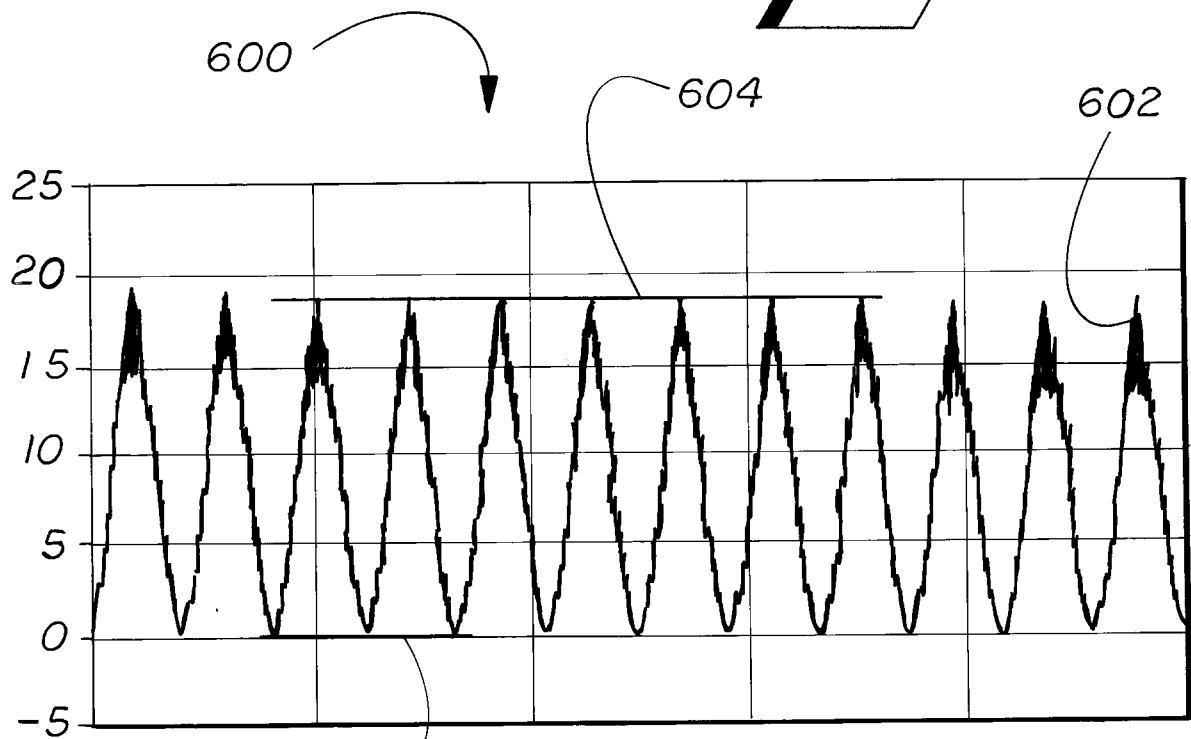
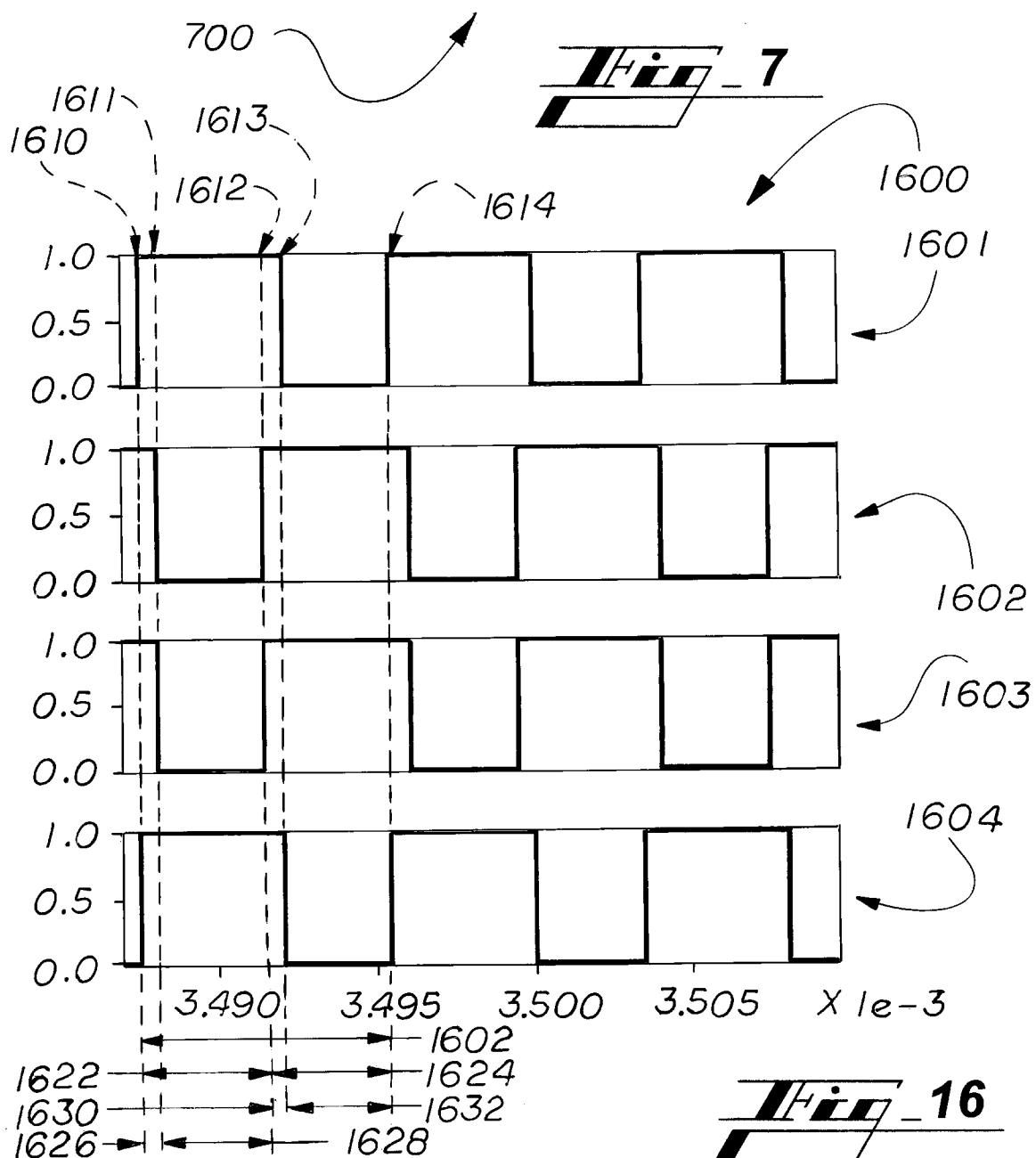
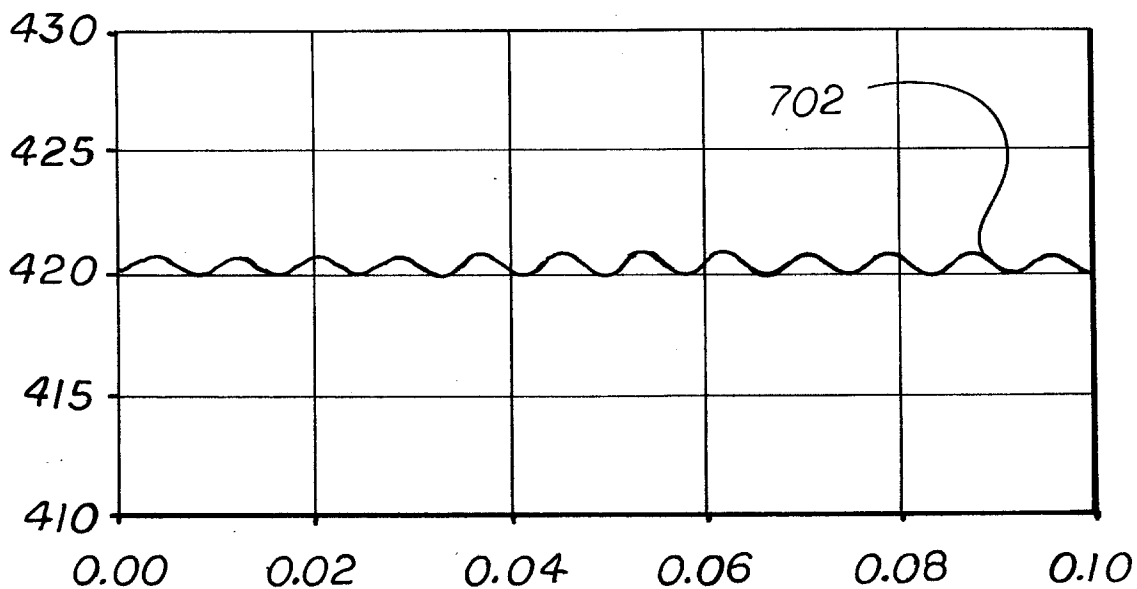
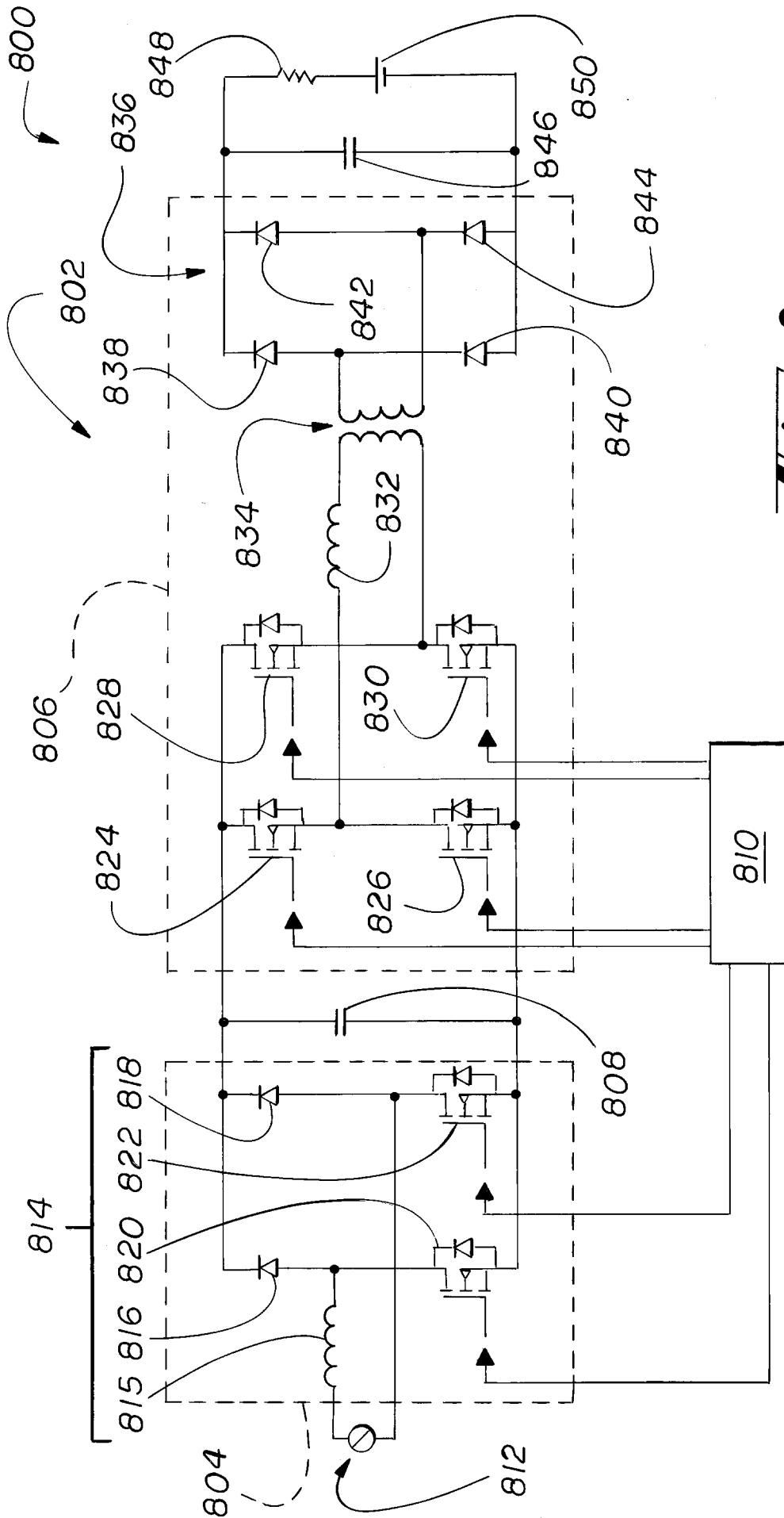
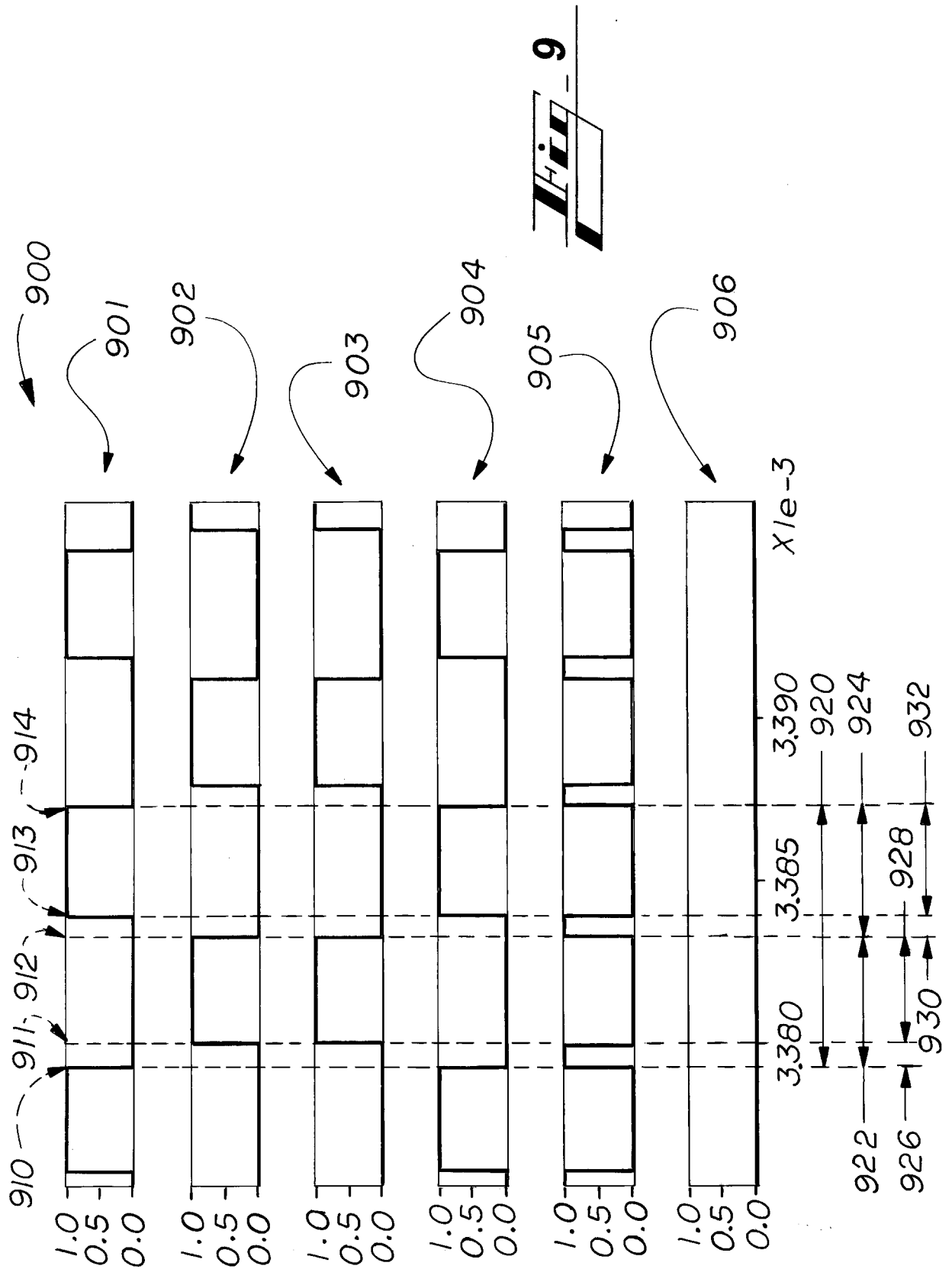


Fig. 6





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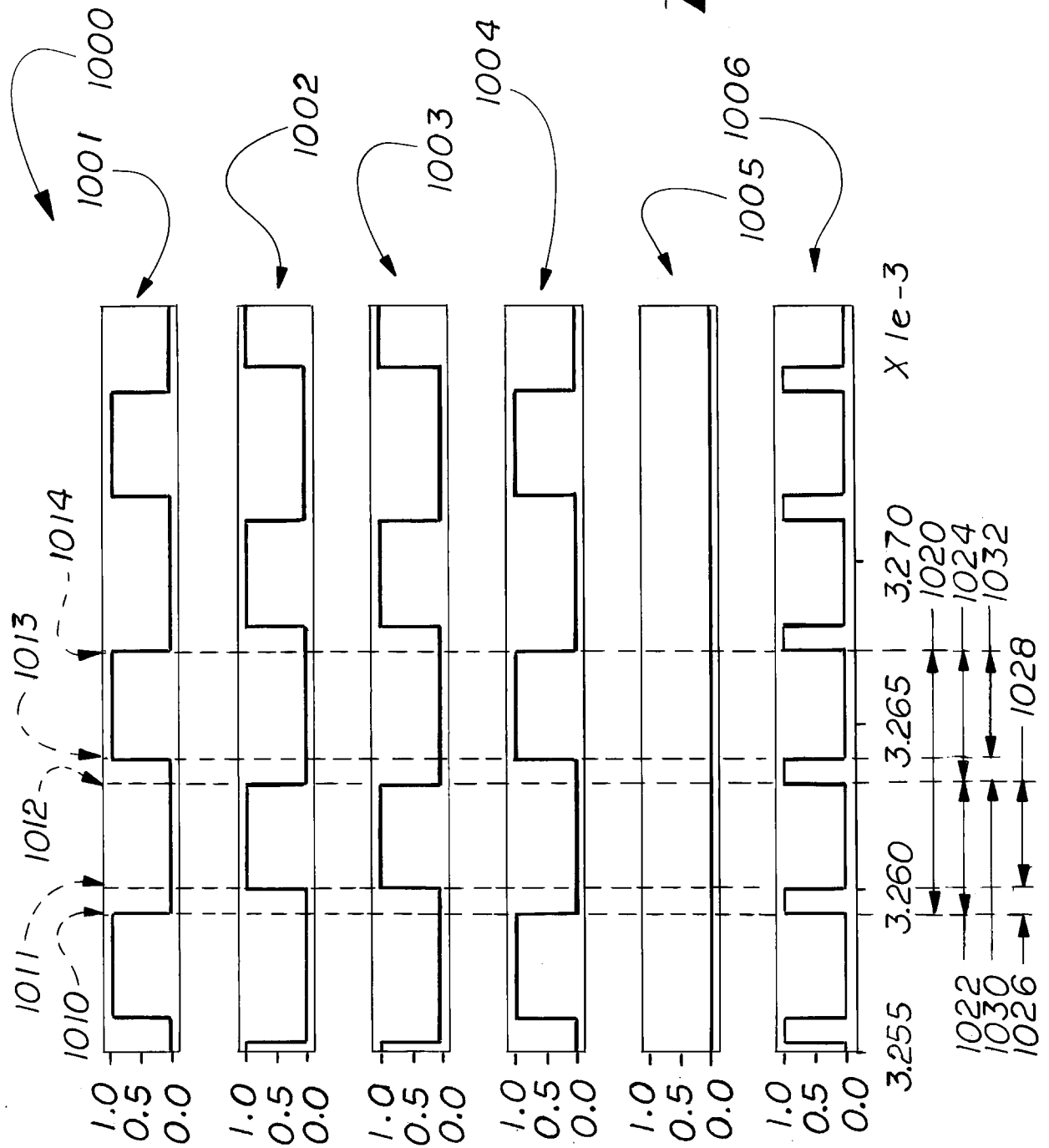
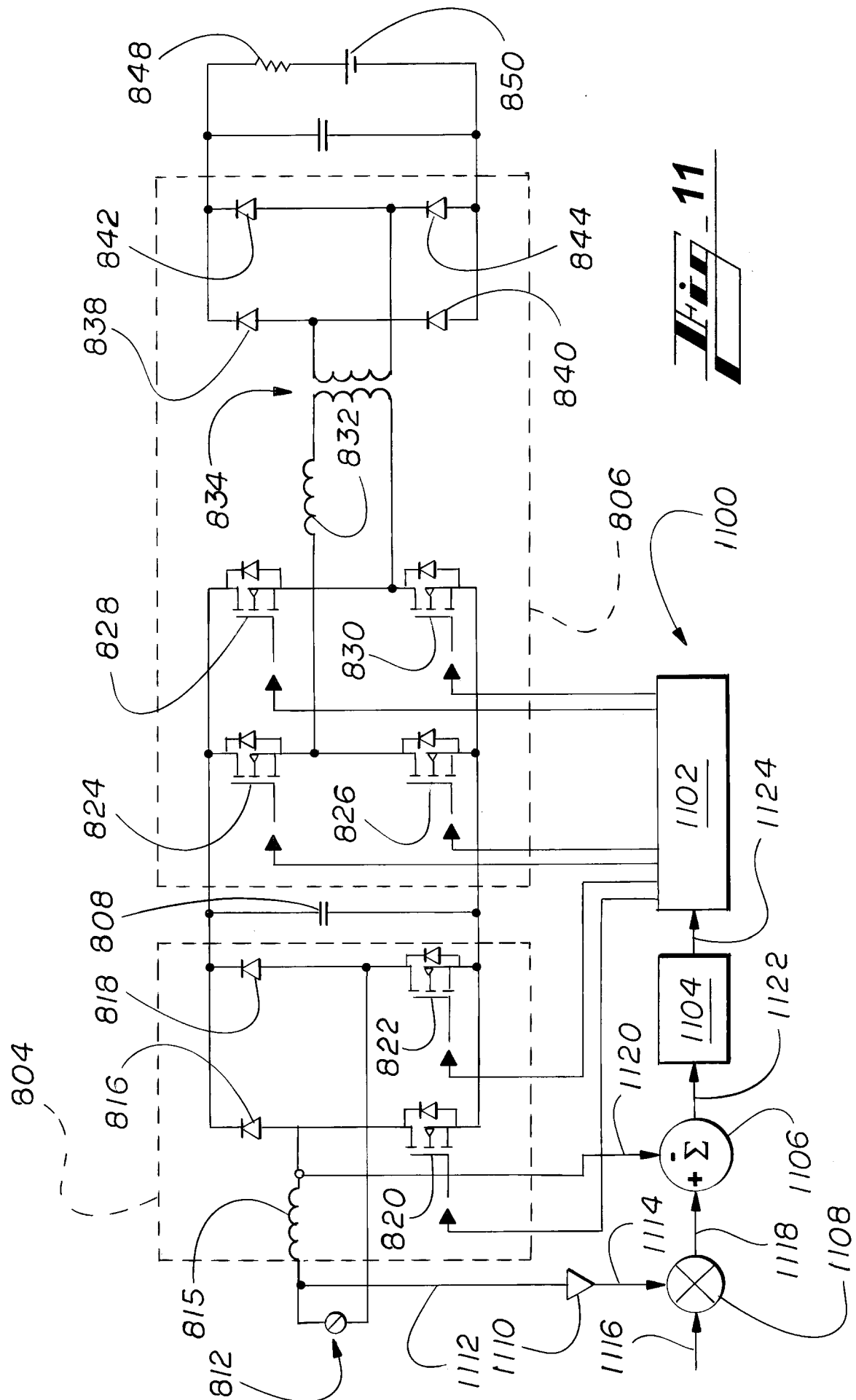


Fig. 10



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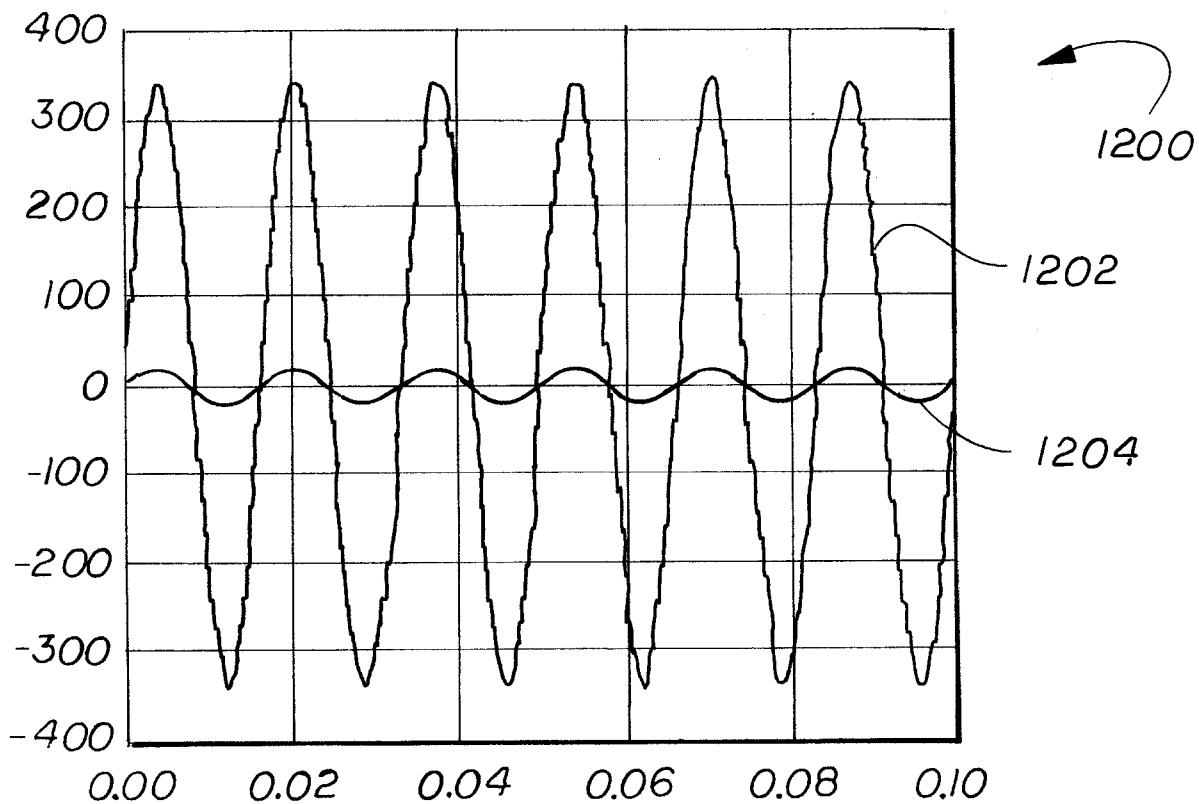


Fig. 12

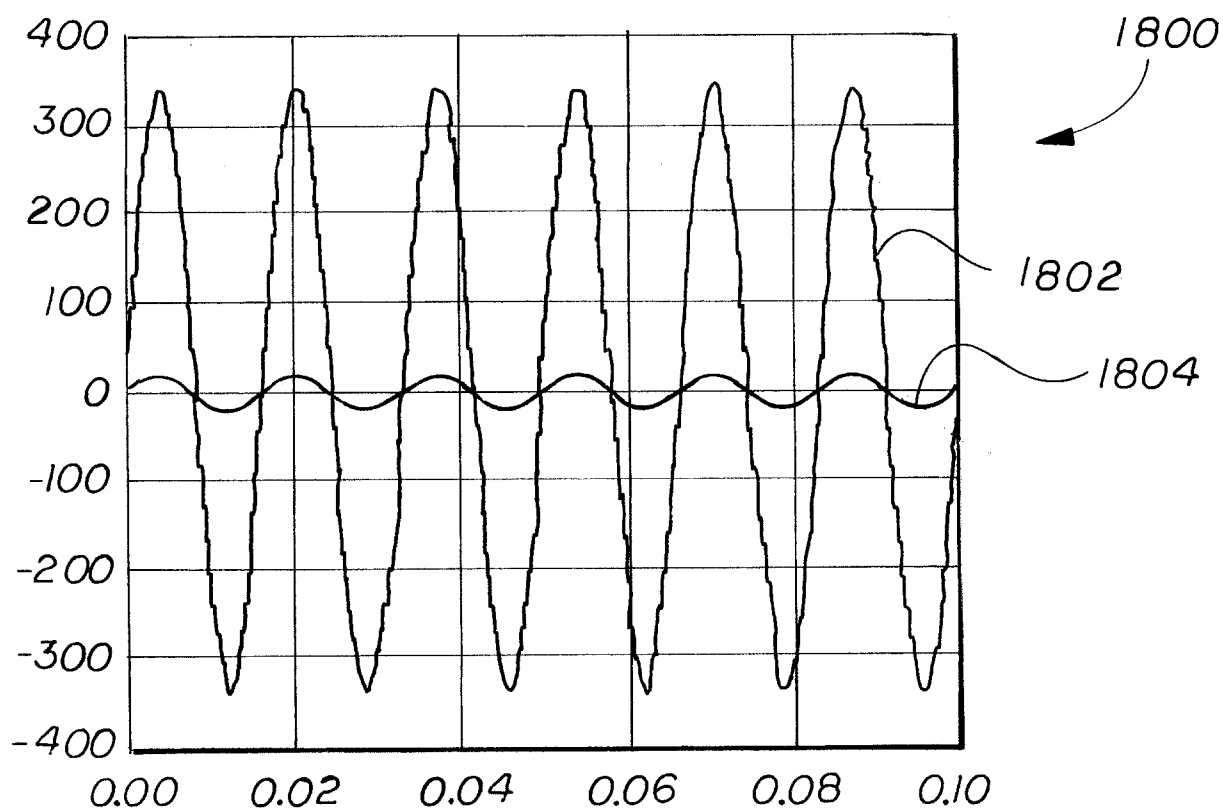


Fig. 18

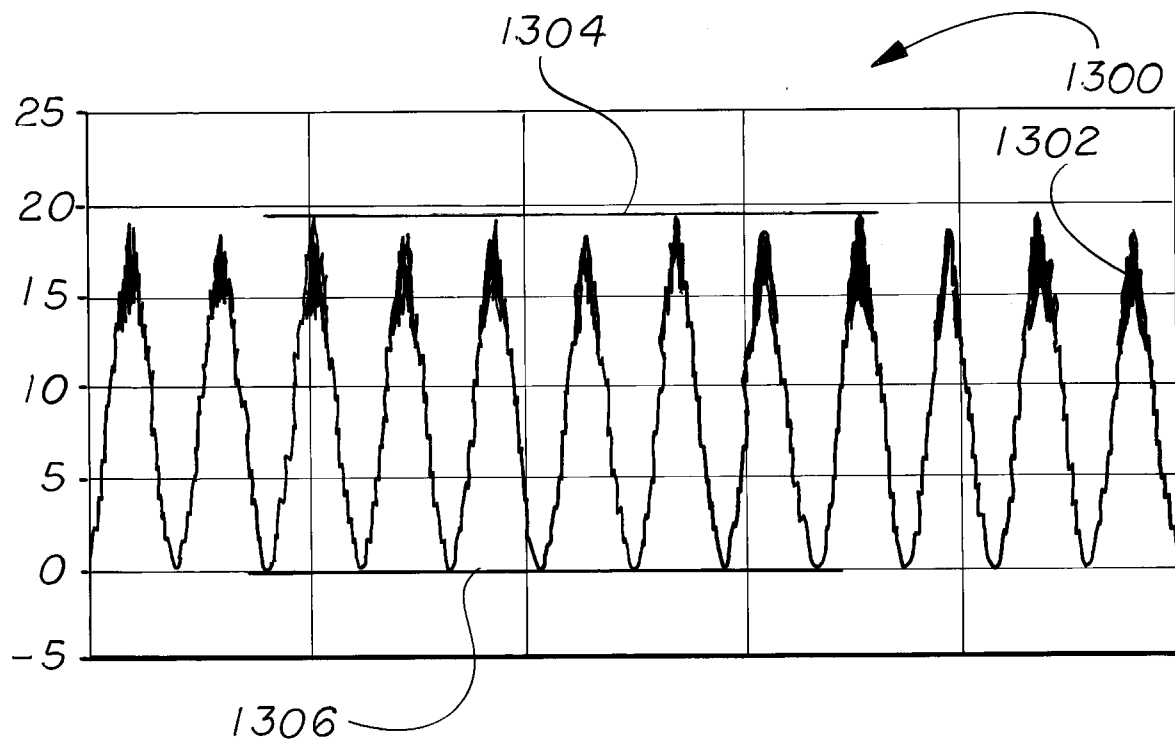


Fig. 13

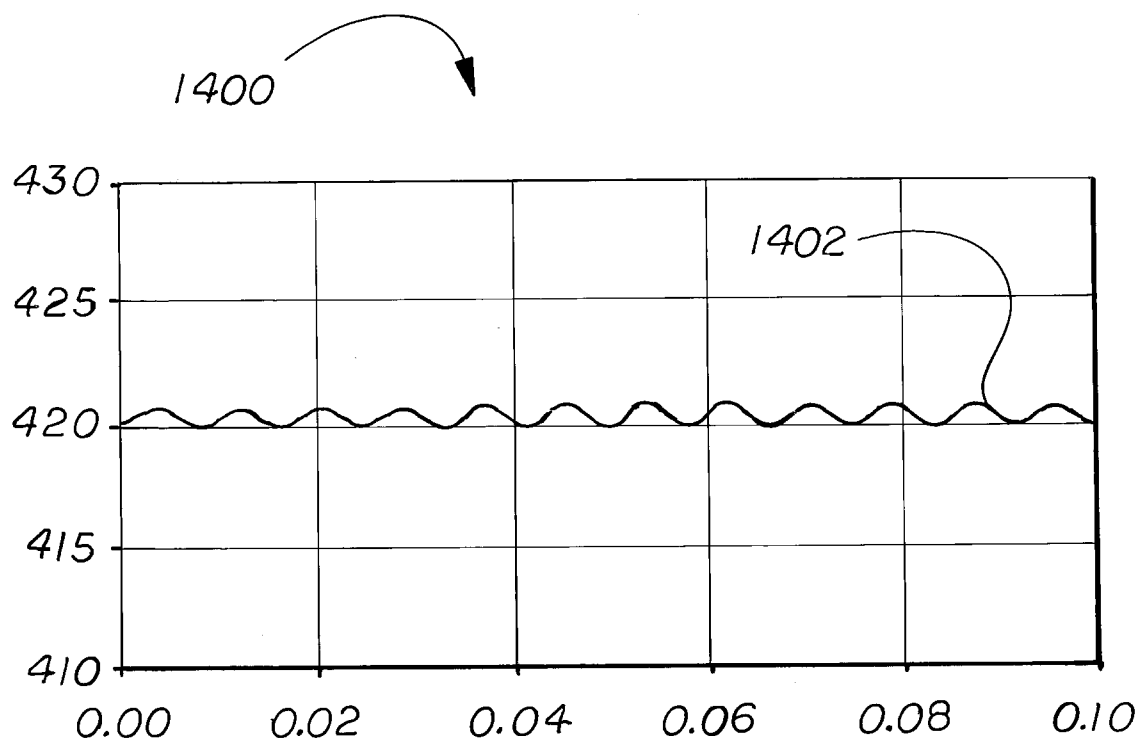


Fig. 14

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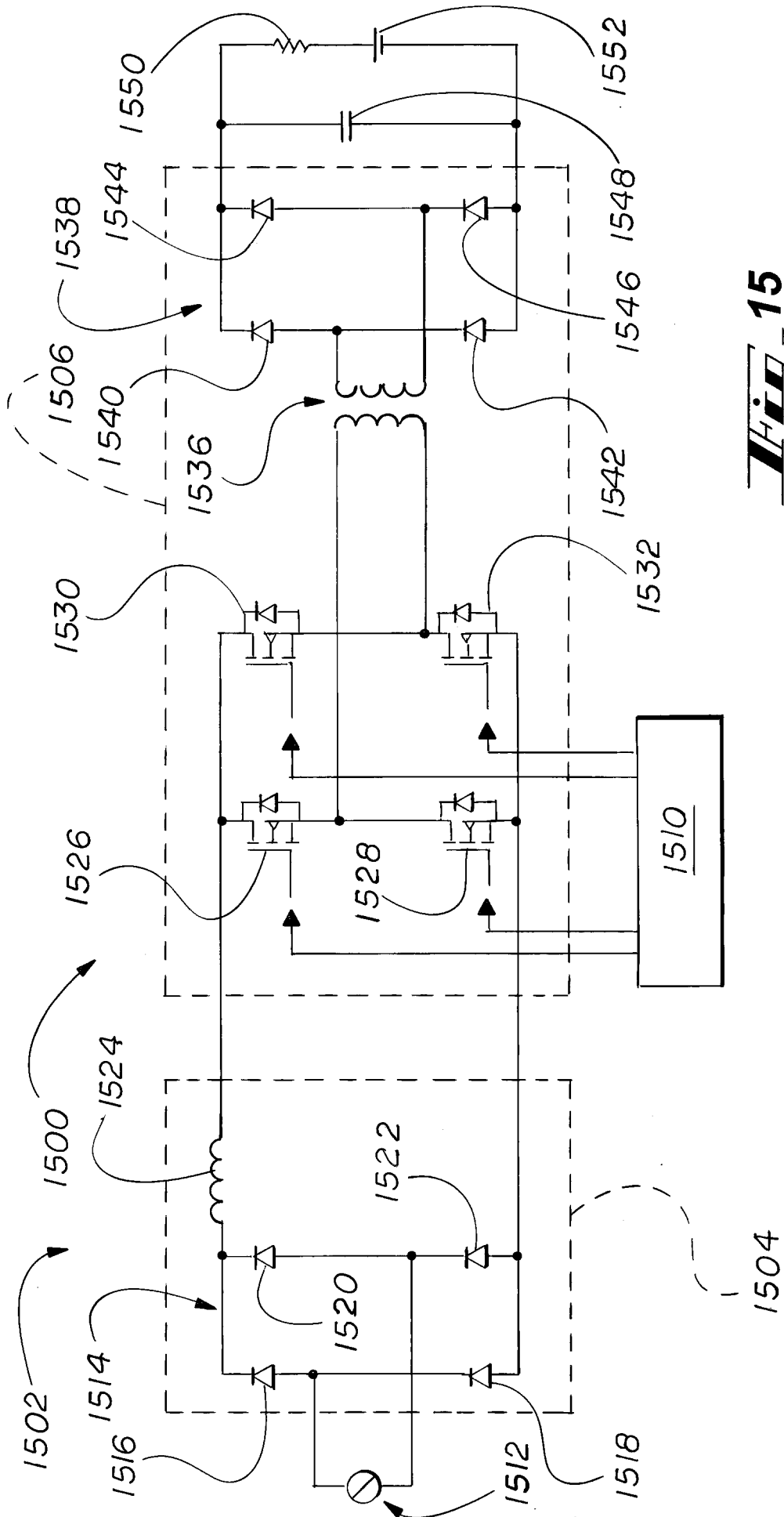


Fig. 15

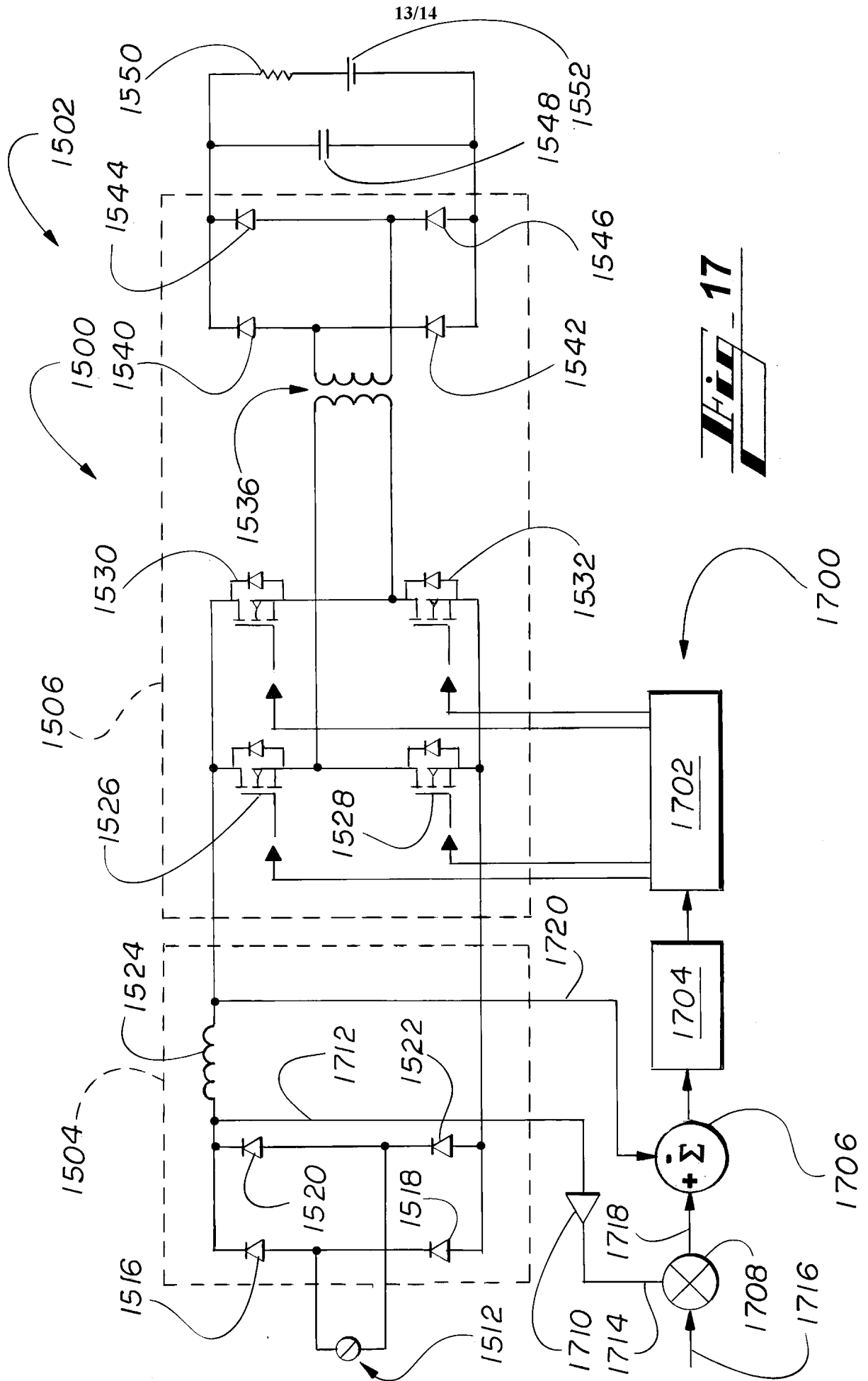


Fig. 17

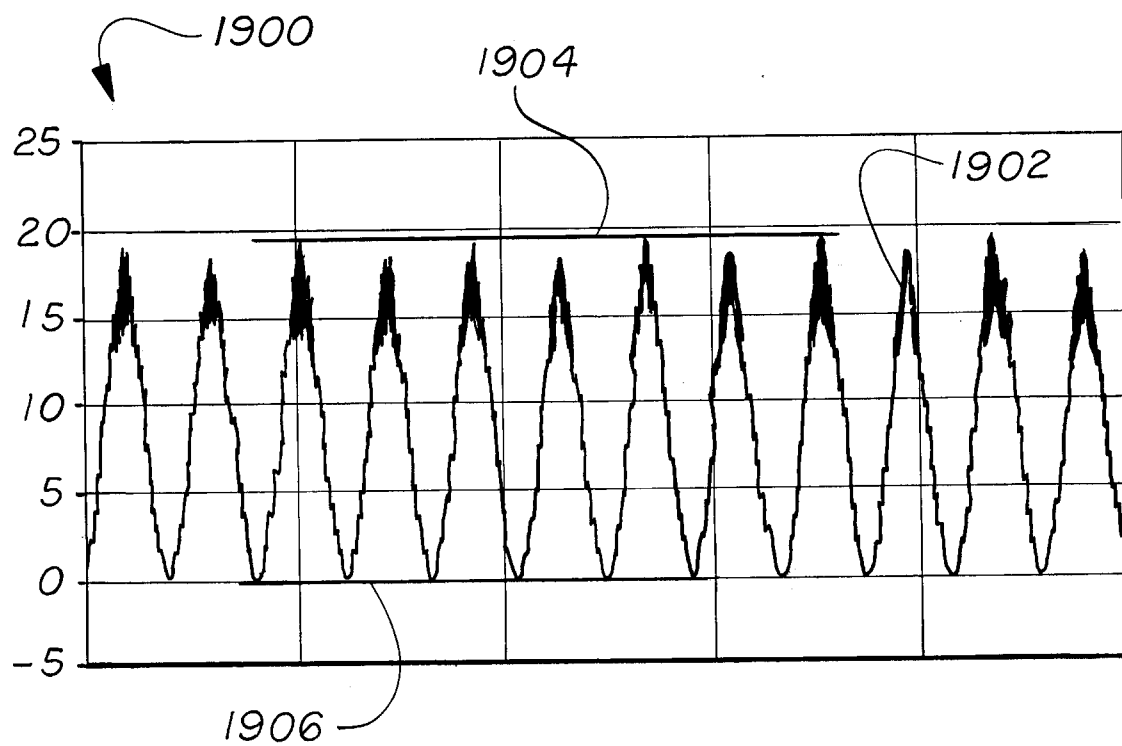


Fig. 19

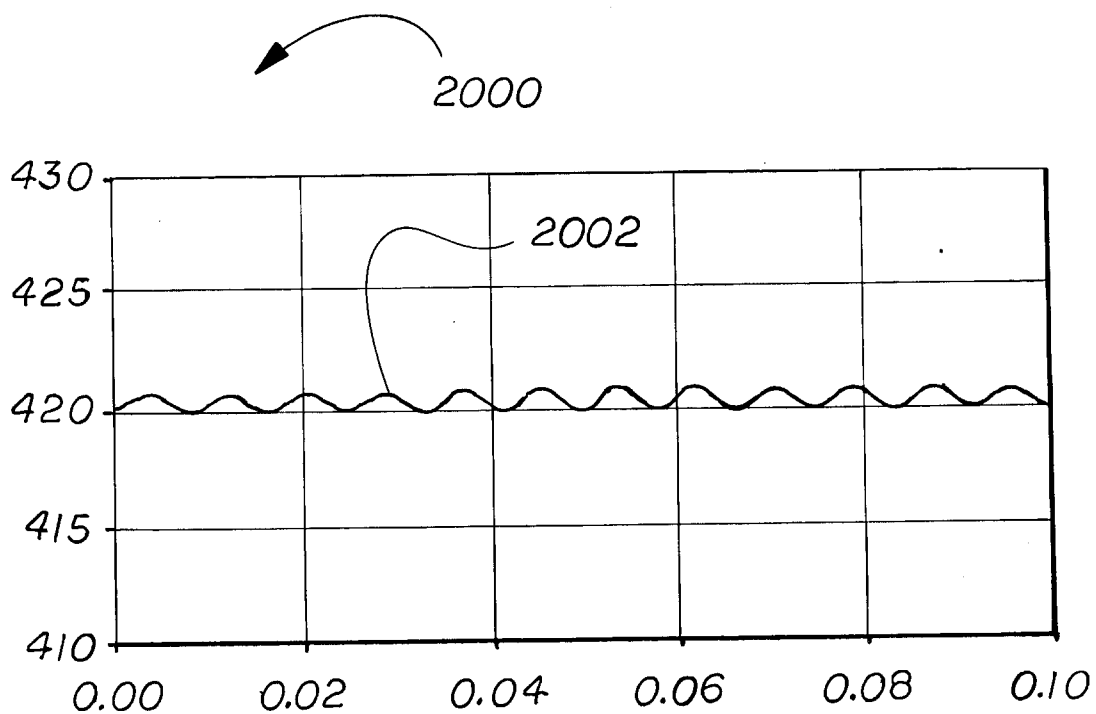


Fig. 20

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2014/043734

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - H02J 7/02 (2014.01)

CPC - H02J 7/02 (2014.09)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) - H02J 7/02, 7/00, 7/04, 7/06, 7/10; H02M 7/21, 7/217, 7/219, 9/00, 9/06 (2014.01)

USPC - 320/155, 107, 109, 137, 139, 141, 142

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

CPC - H02J 7/02, 7/00, 2007/0059, 7/0065, 7/022, 7/04, 7/042, 7/045, 7/06, 2007/10, 2007/105; H02M 7/21, 7/217, 7/2176, 7/219, 2007/2195 (2014.09)

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Orbit, Google Patents, Google Scholar, Google.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 6,160,374 A (HAYES et al) 12 December 2000 (12.12.2000) entire document	1-20
Y	KAMIL. Switch Mode Power Supply (SMPS) Topologies (Part I). AN1114 Data sheet [online]. Microchip Technology Inc. 2007 [retrieved 2014-09-27]. Retrieved from the Internet: <URL: http://ww1.microchip.com/downloads/en/AppNotes/01114A.pdf >. pages 1-48	1-20
Y	US 5,923,547 A (MAO) 13 July 1999 (13.07.1999) entire document	4
Y	US 2010/0027304 A1 (WANG et al) 04 February 2010 (04.02.2010) entire document	11
Y	US 2010/0320949 A1 (FOTHERBY et al) 23 December 2010 (23.12.2010) entire document	11
Y	MUSAVI et al. A High-Performance Single-Phase Bridgeless Interleaved PFC Converter for Plug-in Hybrid Electric Vehicle Battery Chargers. IEEE Transactions on Industry Applications, Vol. 47, No. 4. July/August 2011 [retrieved 2014-09-28]. Retrieved from IEEE. pages 1833-1843	15-17
A	US 4,437,146 A (CARPENTER) 13 March 1984 (13.03.1984) entire document	1-20
A	US 6,548,985 B1 (HAYES et al) 15 April 2003 (15.04.2003) entire document	1-20
A	US 2011/0305050 A1 (KREIN et al) 15 December 2011 (15.12.2011) entire document	1-20

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Date of the actual completion of the international search

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