

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(10) International Publication Number

WO 2013/152384 A1

(43) International Publication Date
17 October 2013 (17.10.2013)

(51) International Patent Classification:
B01F 3/00 (2006.01) *F15D 1/14* (2006.01)
B01F 15/00 (2006.01)

(21) International Application Number:
PCT/AU2013/000250

(22) International Filing Date:
14 March 2013 (14.03.2013)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
2012202150 13 April 2012 (13.04.2012) AU

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: A FLOW DISTRIBUTOR

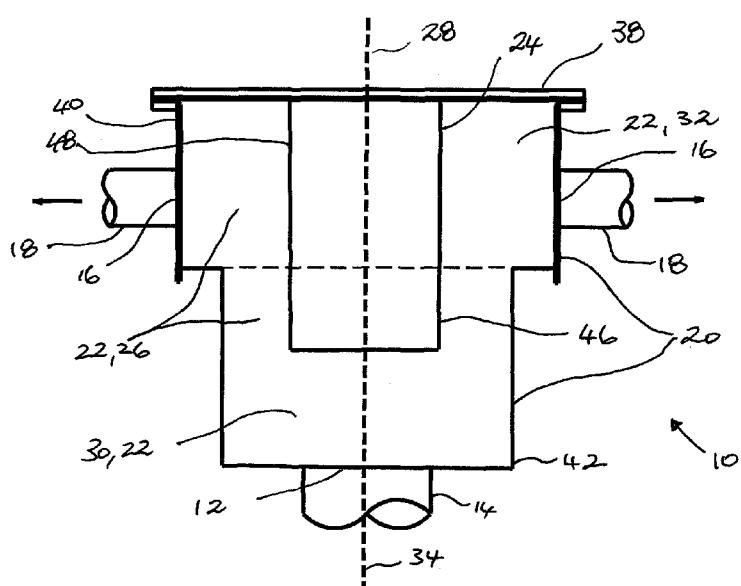


Fig. 1

(57) Abstract: A flow distribution system for a multi-phase fluid stream is described. The system comprises: an inlet for receiving a multi-phase fluid stream from an inlet pipe; a plurality of outlets each for delivering a portion of the multi-phase fluid stream to a respective outlet pipe; and, a hollow housing forming an inner chamber in fluid communication with the inlet and the plurality of outlets, the housing having a central longitudinal axis. The inner chamber has a first chamber portion adjacent to the inlet and a second chamber portion adjacent to the plurality of outlets, and the first chamber portion has a cross-sectional area that is less than the cross-sectional area of the second chamber portion. A non-planar flow diverter is positioned within the chamber so as to define a flow channel of varying cross-sectional area as measured in a plane orthogonal to the central longitudinal axis of the housing, for varying the flow rate of the multi-phase fluid stream as it passes through the flow channel whereby turbulent mixing of the multi-phase fluid stream in the inner chamber is encouraged.

A Flow Distributor

Field of the Invention

The present invention relates to a flow distributor for distributing a multi-phase fluid or

5 slurry from an inlet pipe to a plurality of outlet pipes.

Background

It is common in mining, energy, chemical and related industries to process a multi-phase

10 fluid stream or a slurry. It is often convenient and/or efficient to process the multi-phase

fluid stream or slurry using a plurality of process unit modules arranged in a cluster. The

number of process unit modules arranged in the cluster can range from two (2) to as many

as thirty (30) units, or possibly more. Such process unit modules may include, by way of

example, a separator for separating a solid phase from a gaseous phase, or for separating

solid particles of different sizes or different density from a liquid phase.

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It is known in the art to use conventional flow distributors having an inlet arranged to

receive an inlet stream of fluid from a common pipeline and a plurality of outlets for

delivering a portion of the fluid to each of the plurality of process unit modules arranged

in a given cluster. However, problems can arise when the inlet stream is a multi-phase

20 stream or slurry, because the solids phase separates into layers under the influence of

gravity leading to a disproportional loading of the solids phase flow to each of the

plurality of outlets, therefore reducing the efficiency of the process unit modules in the

cluster and increased wear on the internal walls of the flow distributor. The inlet stream

may be pulsing which can lead uneven flow to each outlet leading to loss of efficiency of

25 the process unit modules receiving the multi-phase fluid or slurry. Conventional flow

distributors generally comprise a cylindrical chamber having a much larger cross-sectional

area than the cross-sectional area of the inlet which promotes settling and clumping of

solids held within the chamber of such conventional flow distributors as the multiphase

fluid or slurry travels from the inlet to the plurality of outlets.

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It is an object of the present invention to at least partially overcome the abovementioned

problems associated with the prior art, or provide an alternative thereto.

Summary of the Invention

According to a first aspect of the present invention there is provided a flow distribution system for a multi-phase fluid stream, the system comprising:

an inlet for receiving a multi-phase fluid stream from an inlet pipe;

5 a plurality of outlets each for delivering a portion of the multi-phase fluid stream to a respective outlet pipe;

a hollow housing forming an inner chamber in fluid communication with the inlet and the plurality of outlets, the housing having a central longitudinal axis, wherein the inner chamber has a first chamber portion arranged closer to the inlet than the plurality of outlets, and a second chamber portion adjacent to the plurality 10 of outlets;

15 a non-planar flow diverter positioned within the chamber so as to define a flow channel of varying cross-sectional area as measured in a plane orthogonal to the central longitudinal axis of the housing, wherein the first chamber portion has a cross-sectional area within the flow channel that is less than a cross-sectional area of the second chamber portion within the flow channel.

Using this arrangement, the flow rate of the multi-phase fluid stream varies as it passes through the flow channel whereby turbulent mixing of the multi-phase fluid stream in the 20 inner chamber is encouraged.

In one form, the first chamber portion has a constant cross-sectional area and the second chamber portion has a constant cross-sectional area that is greater than the cross-sectional area of the first chamber portion. In one form, the first chamber portion is frustoconical.

25 In one form, the hollow housing is symmetrical about its central longitudinal axis. In one form, the central longitudinal axis of the housing is coincident with or parallel to the central longitudinal axis of the inlet.

In one form, the flow distribution system further comprises a mounting means for 30 mounting the flow diverter to the housing or to an access cover used for closing a first end of the housing. In one form, the mounting means is actuated to raise or lower the position of the flow diverter to adjust the distance between the flow diverter and the inlet. In one form, the mounting means is actuated to move the flow diverter laterally or radially

relative to the central longitudinal axis of the housing whereby the central longitudinal axis of the flow diverter is offset from the central longitudinal axis of the housing. In one form, the plurality of outlets are radially arranged around the perimeter or circumference of the housing wherein the multi-phase fluid stream is diverted through an angle of (i) at 5 least 45 to 135, (ii) at least 60 to 120, or (iii) at least 90 degrees, as it travels from the inlet to the plurality of outlets.

In one form, the flow diverter or a portion of the flow diverter is frustoconical, cylindrical, domed, semi-ovaloid, semi-spherical or egg-shaped. In one form, the flow diverter 10 includes a disc-shaped third diverter portion arranged between the first diverter portion and the second diverter portion and wherein the widest cross-sectional area of the third diverter portion is greater than the cross-sectional area of the first and second diverter portions. In one form, the third diverter portion is positioned in the first chamber portion or the second chamber portion. In one form, the flow diverter includes a diverter tip 15 portion.

In one form, each outlet is evenly spaced apart around the perimeter or circumference of the housing so that each of the outlets is equidistant from the inlet and equidistant from each other outlet. In one form, each outlet is a concentric or eccentric reducer.

20 In one form, the flow distribution system has a first orientation whereby the inlet is closer to the ground than the plurality of outlets such that the multi-phase fluid stream travels vertically upwardly through the inner chamber. Alternatively, the flow distribution system has a second orientation whereby the plurality of outlets is closer to the ground than inlet 25 with the result that the multi-phase fluid stream travels downwardly through the inner chamber.

According to a second aspect of the present invention there is provided a flow diverter for 30 use in the flow distribution system of any one form of the first aspect of the present invention.

According to a third aspect of the present invention there is provided a method of distributing a multi-phase fluid flow from an inlet pipe to a plurality of outlet pipes, said method comprising:

providing a multi-phase fluid stream from an inlet pipe to an inlet;

5 delivering a portion of the multi-phase fluid stream to a respective outlet pipe via each of a plurality of outlets;

providing a hollow housing forming an inner chamber arranged between the inlet and the plurality of outlets for receiving the multi-phase fluid stream from the inlet and delivering the multi-phase fluid stream to each of the plurality of outlets, the housing having a central longitudinal axis, wherein the inner chamber 10 has a first chamber portion arranged towards the inlet and a second chamber portion arranged towards the plurality of outlets;

15 positioning a non-planar flow diverter within the chamber so as to define a flow channel of varying cross-sectional area as measured in a plane orthogonal to the central longitudinal axis of the housing, wherein the first chamber portion has a cross-sectional area within the flow channel that is less than a cross-sectional area of the second chamber portion within the flow channel, whereby turbulent mixing of the multi-phase fluid stream in the inner chamber is encouraged.

20 In one form, the flow diverter has a first diverter portion positioned within the first chamber portion and a second diverter portion positioned within the second chamber portion, wherein, the cross-sectional area of the flow channel is smaller in a first chamber portion than in a second chamber portion generating a region of low or negative pressure adjacent to the second diverter portion. In one form, the method further comprises the 25 step of mounting the flow diverter to the housing or to an access cover used for closing a first end of the housing. In one form, the method further comprises the step of actuating the mounting means to raise or lower the position of the flow diverter to adjust the distance between the flow diverter and the inlet. In one form, the method further comprises the step of actuating the mounting means to move the flow diverter laterally or 30 radially relative to the central longitudinal axis of the housing whereby the central longitudinal axis of the flow diverter is offset from the central longitudinal axis of the housing.

In one form, the method further comprises the step of arranging the flow distribution system in a first orientation whereby the inlet is closer to the ground than the plurality of outlets such that the multi-phase fluid stream travels vertically upwardly through the inner chamber. Alternatively, in one form, the method further comprises the step of arranging 5 the flow distribution system in a second orientation whereby the plurality of outlets is closer to the ground than inlet with the result that the multi-phase fluid stream travels downwardly through the inner chamber.

According to a fourth aspect of the present invention there is provided a flow distribution 10 system substantially as herein described with reference to and as illustrated in the accompanying figures.

According to a fifth aspect of the present invention there is provided a flow diverter for use in a flow distribution system substantially as herein described with reference to and as 15 illustrated in the accompanying figures.

According to a sixth aspect of the present invention there is provided a method of distributing a multi-phase fluid flow from an inlet pipe to a plurality of outlet pipes substantially as herein described with reference to and as illustrated in the accompanying 20 figures.

Description of the Drawings

In order to provide a better understanding of the present invention embodiments will now be described, by way of example only, with reference to the accompanying drawings, for 25 which like reference numerals refer to like parts, in which:

Figure 1 is a cross-sectional schematic side elevation of a distributor according to an embodiment of the present invention;

Figure 2 is a cross-sectional schematic side elevation of an alternative embodiment of a distributor according to the present invention;

30 Figure 3 is a cross-sectional schematic side elevation of an alternative embodiment of a distributor according to the present invention;

Figure 4 is a cross-sectional schematic side elevation of an alternative embodiment of a distributor according to the present invention;

Figure 5 is a cross-sectional schematic side elevation of an alternative embodiment of a distributor according to the present invention;

Figure 6 is a cross-sectional schematic side elevation of an alternative embodiment of a distributor according to the present invention;

5 Figure 7 is a cross-sectional schematic side elevation of an alternative embodiment of a distributor according to the present invention;

Figure 8 is a cross-sectional schematic plan view of the distributor of Figure 7;

Figure 9 is a cross-sectional schematic side elevation of an alternative embodiment of a distributor according to the present invention; and,

10 Figure 10 is a cross-sectional schematic plan view of the distributor of Figure 9.

Detailed Description of Embodiments

The present invention may be understood more readily by reference to the following detailed description of the invention taken in connection with the accompanying drawing

15 figures, which form a part of this disclosure. It is to be understood that this invention is not limited to the specific devices, methods, conditions or parameters described and/or shown herein, and that the terminology used herein is for the purpose of describing particular embodiments by way of example only and is not intended to be limiting of the claimed invention. Also, as used in the specification including the appended claims, the singular
20 forms "a," "an," and "the" include the plural, and reference to a particular numerical value includes at least that particular value, unless the context clearly dictates otherwise. Ranges may be expressed herein as from "about" or "approximately" one particular value and/or to "about" or "approximately" another particular value. When such a range is expressed, another embodiment includes from the one particular value and/or to the other particular
25 value. Similarly, when values are expressed as approximations, by use of the antecedent "about," it will be understood that the particular value forms another embodiment.

Throughout this specification, the term 'fluid' is used to describe a gas or a liquid. The term 'multi-phase fluid' is used to refer to a mixture of a solids phase with a gas or a

30 solids phase with a liquid. The term 'multi-phase fluid' may also refer to a mixture of a liquid with a gas or a mixture of a solids phase with a gas and a liquid. The term 'slurry' refers to an insoluble solids phase mixed with a fluid or gas. A slurry is thus one example of a multi-phase fluid. The term 'non-planar' refers to a three-dimensional object which

has a width, a height and length as opposed to planar objects which substantially occupy a single geometric plane.

A first embodiment of a flow distribution system for homogenization of a multi-phase fluid stream is now described with reference to Figure in which the flow distribution system is generally designated by the reference numeral 10. The system 10 includes an inlet 12 for receiving a multi-phase fluid stream from an inlet pipe 14 and a plurality of outlets 16 each for delivering a portion of the multi-phase fluid stream to a respective outlet pipe 18. The system 10 includes a hollow housing 20 forming an inner chamber 22 in fluid communication with the inlet 12 and the plurality of outlets 16. A non-planar flow diverter 24 is positioned within the chamber 22 so as to define a flow channel 26 of varying cross-sectional area for accelerating or decelerating the multi-phase fluid stream as it passes through the inner chamber to encourage turbulent mixing within the multi-phase fluid stream as it passes from the inlet to the plurality of outlets. When the multi-phase liquid stream encounters the flow diverter 24, the flow is diverted around the flow diverter 24 and into the flow channel 26. Using the method and system of the present invention, the primary goal of generating turbulence is to ensure that the phases present within each portion of the multi-phase fluid stream are as homogeneous as possible as they enter each outlet. The cross-sectional area of the flow channel 26 as measured in a plane orthogonal to the longitudinal axis 28 of the housing 20 varies to generate areas of differential pressure within the inner chamber that encourage mixing and thus homogenisation of the multi-phase fluid as it passes through the flow distribution system. In this way, the characteristics of the portion of the multi-phase fluid stream delivered to each outlet are more uniform, leading to improvements in performance of the process unit modules (not shown) that are connected to each respective outlet pipe. For best results, the multi-phase fluid stream is pre-homogenised upstream of the inlet.

With reference to Figure 1, the inner chamber 22 has a first chamber portion 30 that is closer to the inlet 12 than the plurality of outlets 16 and a second chamber portion 32 adjacent to the plurality of outlets 16. The first chamber portion 30 has a cross-sectional area as measured within the flow channel 26 that is less than the cross-sectional area of the second chamber portion 32 as measured within the flow channel 26. In the embodiments illustrated in Figures 1 and 2, the non-planar flow diverter 24 has a constant cross-sectional area and thus the flow channel of varying cross-sectional area 26 is created by

varying the cross-sectional areas of the first and second chamber portions 30 and 32, respectively to generate mixing of the multi-phase fluid stream as it passes through the inner chamber 22 and is diverted by the flow diverter 24. In Figure 1, the first chamber portion 30 has a first cross-sectional area that remains constant and the second chamber portion 32 has a second larger cross-sectional area that also remains constant. The flow velocity of the multi-phase fluid stream initially drops when it enters the first chamber portion 30 due to the cross-sectional area of the first chamber portion 30 being greater than the cross-sectional area of the inlet 12. In an alternative embodiment illustrated in Figure 2, the first chamber portion 30 is frustoconical with the result that the first cross-sectional area varies progressively as measured in a plane that is orthogonal to the central longitudinal axis 28 of the housing 20. The second chamber portion 32 has a second cross-sectional area that remains constant.

When the hollow housing 20 has a cylindrical footprint as illustrated in Figure 1, the first and second chamber portions 30 and 32, respectively are both cylindrical. The hollow housing could equally have a rectangular, square, triangular, hexagonal, octagonal, oval, or polygonal footprint. For best results, the hollow housing 20 is symmetrical about the central longitudinal axis 28 and the central longitudinal axis 28 is coincident with the central longitudinal axis 34 of the inlet 12.

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An access cover 38 is provided to close a first end 40 of the hollow housing 20 while the inlet 12 is provided at a second opposite end 42 of the housing 20. The flow diverter 24 is mechanically coupled to the access cover 38 using a mounting means 44, which advantageously allows the flow diverter to be retrofitted to an existing flow distributor if desired. In the embodiment illustrated in Figure 7, the flow diverter 24 is secured to the access cover 38 by a mounting means 44 comprising three bolts secured by nuts and fluid seals. It is to be understood that other suitable mounting means may equally be used.

30 In the embodiments illustrated in Figures 1 and 2, the non-planar flow diverter 24 has a first diverter portion 46 positioned within the first chamber portion 30 and a second diverter portion 48 positioned within the second chamber portion 32. It is readily apparent from Figures 1 and 2 that the cross-sectional area of the flow channel 26 is smaller in the first chamber portion 30 than in the second chamber portion 32 generating a region of low

or negative pressure adjacent to the second diverter portion 48 that encourages mixing of the multiphase fluid stream in an area of the flow channel that is adjacent to the plurality of outlets 16. In this way, the flow diverter is positioned within the inner chamber so as to define a flow channel of varying cross-sectional area as measured in a plane orthogonal to the longitudinal central axis of the housing so as to cause changes in one or more of the velocity, pressure or flow rate of the multiphase fluid stream as it passes through the flow channel.

In an alternative embodiment illustrated in Figure 3, the first diverter portion 46 is frustoconical and the second diverter portion 48 is cylindrical. In another alternative embodiment illustrated in Figure 4, the first diverter portion is domed, semi-ovaloid or semi-spherical and the second diverter portion is cylindrical. In yet another alternative embodiment illustrated in Figure 5, the flow diverter 24 is an egg shape. In all of these embodiments, the flow diverter is three-dimensional so that the flow channel 26 has a varying cross-sectional area as measured in a plane orthogonal to the central longitudinal axis of the housing.

In the embodiments illustrated in Figures 6, 7 and 9, the flow diverter 24 has a first diverter portion 46 positioned within the first chamber portion 30 and a second diverter portion 48 positioned within the second chamber portion 32. In each of these embodiments, the first diverter portion 46 is frustoconical and the second diverter portion 48 is cylindrical. The flow diverter 24 is further provided with a disc-shaped third diverter portion 52 arranged between the first diverter portion 46 and the second diverter portion 48. The widest cross-sectional area of the third diverter portion 52 is greater than the cross-sectional area of the first and second diverter portions. The third diverter portion 52 may be positioned within the first chamber portion 30 as illustrated in Figure 9 or within the second chamber portion 32 as illustrated in Figures 6 and 7. The purpose of providing the wider third diverter portion 52 is to generate a region of low or negative pressure in an area 53 adjacent to and downstream of the second diverter portion 48 to encourage mixing of the multiphase fluid stream in an area of the flow channel 46 that is in proximity of or adjacent to the plurality of outlets 16. As with all other embodiments, the flow diverter is positioned within the inner chamber so as to define a flow channel of varying cross-

sectional area as measured in a plane orthogonal to the longitudinal central axis of the housing.

In the embodiment illustrated in Figure 7, the flow diverter 24 is further provided with a 5 diverter tip portion 54 to mitigate the risk of damage to the flow diverter from wear associated with the impact of the multi-phase feed stream when it first encounters the flow diverter 24 in use. The tip portion may be fabricated from a wear resistant material and be removable for replacement to extend the life of the flow diverter if desired. In this regard, the velocity of the multi-phase feed stream is highest towards the central longitudinal axis 10 34 of the inlet 12 where frictional losses due to contact between the multi-phase fluid stream and the internal walls of the inlet pipe 14 are lowest. To further prolong the life of the flow diverter, some or all of the external surfaces of the flow diverter may be coated in a wear resistant material.

15 In the embodiments illustrated in Figures 6 and 7, the first diverter portion 46 is frustoconical and the second diverter portion 48 is cylindrical as stated above. In one embodiment of the present invention, the first chamber portion 30 may also be frustoconical such that the cross-sectional area of the first chamber portion 30 progressively varies as measured in a plane that is orthogonal to the central longitudinal 20 axis 28 of the housing 20, while the second chamber portion 32 has a second cross-sectional area that remains constant. In this example, the angle (α) of the first chamber portion 30 as measured parallel to the central longitudinal axis 28 of the housing 20 is different to the angle (β) of the first diverter portion 46 as measured parallel to the central longitudinal axis 28 of the housing 20. In this way, the cross-sectional area of the flow 25 channel 26 varies as the multi-phase fluid stream travels from the inlet 12 to the plurality of outlets 16. It is to be understood that if the angles α and β are the same then the cross-sectional area of the flow channel will remain constant as the multi-phase fluid stream passes the first diverter portion 46. However, the velocity of the multi-phase fluid stream will decrease due to higher frictional losses associated with contact that occurs between 30 the multi-phase fluids stream and the interior surfaces of the flow diverter 24 and housing 20. Using the method and system of the present invention, the flow diverter must be dimensioned relative to the housing in such a manner as to ensure that the cross-sectional area of the flow channel so defined has a varying cross-sectional area as measure in a

plane that is orthogonal to the central longitudinal axis 28 of the housing 20 to homogenise the multi-phase fluid stream before a portion of the multi-phase fluid stream is allowed to enter an outlet.

5 For best results, each outlet 16 is evenly spaced apart around the perimeter or circumference of the housing 20 as shown in Figures 8 and 10. Using this arrangement, each of the outlets 16 is equidistant from the inlet 12 and equidistant from each other outlet. The number of outlets may vary depending on the duty required to be performed by the flow distribution system. By way of example, the plurality of outlets may be in the
10 range of 2 to 30 outlets. In the embodiment illustrated in Figure 8, the flow distribution system includes twelve outlets whilst in the embodiment illustrated in Figure 10, the flow distribution system includes only six outlets. It is to be understood that the number of outlets may be odd instead of even and there is no requirement for the outlets to be equidistant from each other.

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Depending on operational requirements, one or more of the plurality of outlets may be sealed or blocked temporarily, for example, due to maintenance of a downstream process unit module or permanently, for example, to accommodate subsequent optional expansion. By way of further example, half of the outlets may be used to serve a first bank of process
20 unit modules while the remaining outlets may be used to serve a second bank of process unit modules. In one embodiment of the present invention, the position of the flow diverter 24 within the inner chamber 20 is controllable to allow movement parallel to or traverse to the central longitudinal axis 28 of the housing 20 to adjust the cross-sectional area of the flow channel 26 to compensate for situations in which one or more of the
25 outlets is permanently or temporarily sealed or blocked in use. In the embodiment illustrated in Figure 6, the mounting means 44 is actuated to allow the flow diverter 24 to be raised or lowered to adjust the distance between the first diverter portion 46 and the inlet 12. Alternatively or additionally, the mounting means 44 is actuated to move the flow diverter 24 laterally or radially relative to the central longitudinal axis 28 of the
30 housing 20 whereby the central longitudinal axis 60 of the flow diverter 24 is offset from the central longitudinal axis 28 as illustrated in Figure 3. The position of the flow diverter 24 may equally be adjusted to provide a more even distribution to the flow of portions of

the multi-phase fluid stream to a plurality of outlets 16 in a flow distribution system that has outlets which are not equidistant.

As stated above, for best results, the central longitudinal axis 34 of the inlet 12 is arranged 5 parallel to the longitudinal axis 28 of the housing 20. In a preferred embodiment of the invention, the central longitudinal axis 28 of the housing is coincident with the central longitudinal axis of the inlet 12. This arrangement is advantageously used to avoid generation of a centrifugal force that would otherwise be generated if the inlet pipe were arranged tangentially. A centrifugal force would encourage separation of denser phases 10 from lighter phases within the multiphase fluid stream. For best results, the multiphase fluid stream passes through the flow channel 22 under the influence of gravity with changes in fluid flow rates and pressures being controlled by way of the shape and positioning of the non-planar fluid diverter 24. Whilst the inlet 12 is arranged to lie parallel to the longitudinal axis 28 of the housing 20, the plurality of outlets 16 for 15 delivering a portion of the multi-phase fluid stream to each the respective outlet pipes 18 are radially arranged around the perimeter or circumference of the housing 20. In this way, the multi-phase fluid stream is diverted through an angle of at least 45 to 135, at least 60 to 120 or at least 90 degrees as it travels from the inlet to the plurality of outlets. Using this arrangement, homogenisation of the multi-phase fluid stream is further encouraged in 20 an area that is adjacent to the plurality of outlets 16 due to the change of direction of the flow of each portion of the multi-phase fluid stream through an angle of at least 90 degrees as it enters each of the plurality of outlets.

In the embodiments illustrated in Figures 1, 2, 3 and 6, each outlet 16 has a constant cross- 25 sectional area. In the embodiments illustrated in Figures 4, 5, 7 and 9, each outlet is in the form of a reducer 62 arranged to encourage progressive acceleration of the portion of the multi-phase fluid stream that enters each outlet. A reducer is a fitting that has different diameters at each opening and transitions from one diameter to the other, generally in a linear fashion. In the embodiments illustrated in Figure 4 and 5, the reducer is a 30 concentric reducer 64. A concentric reducer has different diameters at each opening and the centreline of the smaller opening coincides with the centreline of the larger opening. In the embodiments illustrated in Figure 7 and 9, the reducer is an eccentric reducer 66.

An eccentric reducer has different diameters at each opening and the centreline of the smaller opening is offset from the centreline of the larger opening.

In the embodiments illustrated in Figures 1 to 5 and 7 to 10, the flow distribution system 5 10 is shown in a first orientation whereby the inlet 12 is closer to the ground than the plurality of outlets 16 with the result that the multi-phase fluid stream travels vertically upwardly through the inner chamber 20. In the embodiment illustrated in Figure 6, the flow distribution system 10 is shown in a second orientation whereby the plurality of outlets 16 is closer to the ground than inlet 12 with the result that the multi-phase fluid 10 stream travels downwardly through the inner chamber 20. The function of the flow diverter 24 remains the same for both the first and second orientations. The flow distribution system 10 of the present invention can be provided in either the first or the second orientation for any embodiment.

15 The method of use and operation of the flow distributor of the present invention will now be described by way of example using the embodiment of Figures 7 and 8. The flow distributors of the other embodiments will operate similarly, although they may be specific differences that will be apparent to a skilled person due to the specific differences in the structure of these distributors. A multi-phase fluid stream flowing through the inlet pipe 20 14 is directed via the inlet 12 into the inner chamber 22. It is preferred, but not essential that the multi-phase fluids stream is premixed or homogenised upstream of the inlet 12. As the multi-phase fluid enters the first chamber portion, the flow velocity decreases because the first chamber portion has a larger cross-sectional area than the cross-sectional area of the inlet. The multiphase fluid stream is then diverted around the flow diverter 25 such that it enters the flow channel. In this way, the flow diverter causes the multi-phase fluid stream to change direction, which causes turbulence and thus mixing of the multi-phase fluid stream. Additional mixing of the multi-phase fluid stream is encouraged by varying the effective cross-sectional area of the flow channel as measured in a plane orthogonal to the central longitudinal axis of the housing. For best results, the flow 30 diverter is provided with a second portion adjacent to the plurality of outlets which second portion has a smaller cross-sectional area than a first portion of the flow diverter that is closer to the inlet. This generates an area of lower or negative pressure that encourages turbulent mixing of the multi-phase fluid stream. As the fluid then travels through each

reducer 62, the decrease in cross-sectional area will increase the fluid flow velocity entering each outlet pipe. The result is a more consistent distribution of solids within each portion of the multi-phase fluid stream that is received at each outlet.

- 5 The flow diverter can be made or lined with any suitable material – such as polymeric materials, such as PVC, PTFE, a fluroelastomer (such as a fluoroelastomer that is commercially available under the commercial trademark VITON), rubber, silicone, polyethylene, or polystyrene; or metal materials such as aluminium, nickel, copper, or titanium or their alloys, cast iron, mild steel or stainless steel. Alternatively, the external
- 10 surface of the flow diverter may be lined with a hardfacing composition, such as STELLITE or CERAMIC. The housing can be made from any suitable material – usually metals, or plastics, such as those listed above. The inside surface may be lined with a hardfacing composition, such as those previously listed.
- 15 It will be apparent to a person of ordinary skill in the field of the invention that modifications and variations may be made to the described embodiments without departing from the basic inventive concepts. In one variation the flow diverter may be provided with a dispersion nozzle in the tip portion, such that an agent, such as for example a flocculent or coating agent, may be dispersed into the multi-phase fluid stream.
- 20 All such modifications and variations are intended to fall within the scope of the present invention, the nature of which is to be determined from the foregoing description and appended claims.

Claims

1. A flow distribution system for a multi-phase fluid stream, the system comprising:
 - an inlet for receiving a multi-phase fluid stream from an inlet pipe;
 - 5 a plurality of outlets each for delivering a portion of the multi-phase fluid stream to a respective outlet pipe;
 - a hollow housing forming an inner chamber in fluid communication with the inlet and the plurality of outlets, the housing having a central longitudinal axis, wherein the inner chamber has a first chamber portion arranged closer to the inlet than the plurality of outlets, and a second chamber portion adjacent to the plurality of outlets;
 - 10 a non-planar flow diverter positioned within the chamber so as to define a flow channel of varying cross-sectional area as measured in a plane orthogonal to the central longitudinal axis of the housing wherein the first chamber portion has a cross-sectional area within the flow channel that is less than a cross-sectional area of the second chamber portion within the flow channel.
2. The flow distribution system of claim 1 wherein the flow diverter has a first diverter portion positioned within the first chamber portion and a second diverter portion positioned within the second chamber portion, wherein, the cross-sectional area of the flow channel is smaller in a first chamber portion than in a second chamber portion generating a region of low or negative pressure adjacent to the second diverter portion.
- 20 3. The flow distribution system of claim 1 wherein the first chamber portion has a constant cross-sectional area and the second chamber portion has a constant cross-sectional area that is greater than the cross-sectional area of the first chamber portion.
- 25 4. The flow distribution system of claim 1 wherein the first chamber portion is frustoconical.
- 30 5. The flow distribution system of any one of claims 1 to 4 wherein the hollow housing is symmetrical about its central longitudinal axis.

6. The flow distribution system of any one of claims 1 to 5 wherein the central longitudinal axis of the housing is parallel or coincident with the central longitudinal axis of the inlet.

5 7. The flow distribution system of any one of claims 1 to 5 wherein the system further comprises a mounting means for mounting the flow diverter to the housing or to an access cover used for closing a first end of the housing.

10 8. The flow distribution system of claim 7 wherein the mounting means is actuated to raise or lower the position of the flow diverter to adjust the distance between the flow diverter and the inlet.

15 9. The flow distribution system of claim 7 or 8 wherein the mounting means is actuated to move the flow diverter laterally or radially relative to the central longitudinal axis of the housing whereby the central longitudinal axis of the flow diverter is offset from the central longitudinal axis of the housing.

20 10. The flow distribution system of any one of the preceding claims wherein the plurality of outlets are radially arranged around the perimeter or circumference of the housing wherein the multi-phase fluid stream is diverted through an angle of (i) at least 45 to 135, (ii) at least 60 to 120, or (iii) at least 90 degrees, as it travels from the inlet to the plurality of outlets.

25 11. The flow distribution system of any one of the preceding claims wherein the flow diverter or a portion of the flow diverter is frustoconical, cylindrical, domed, semi-ovaloid, semi-spherical or egg-shaped.

30 12. The flow distribution system of any one of claims 2 to 10 wherein the flow diverter includes a disc-shaped third diverter portion arranged between the first diverter portion and the second diverter portion and wherein the widest cross-sectional area of the third diverter portion is greater than the cross-sectional area of the first and second diverter portions.

13. The flow distribution system of claim 12 wherein the third diverter portion is positioned in the first chamber portion or the second chamber portion.

14. The flow distribution system of any one of the preceding claims wherein the flow 5 diverter includes a diverter tip portion.

15. The flow distribution system of any one of the preceding claims wherein each outlet is evenly spaced apart around the perimeter or circumference of the housing so that each of the outlets is equidistant from the inlet and equidistant from each other outlet.

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16. The flow distribution system of any one of the preceding claims wherein each outlet is a concentric or eccentric reducer.

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17. The flow distribution system of any one of claim 1 to 16 wherein the flow distribution system has a first orientation whereby the inlet is closer to the ground than the plurality of outlets such that the multi-phase fluid stream travels vertically upwardly through the inner chamber.

20

18. The flow distribution system of any one of claim 1 to 16 wherein the flow distribution system has a second orientation whereby the plurality of outlets is closer to the ground than inlet with the result that the multi-phase fluid stream travels downwardly through the inner chamber.

25

19. A flow diverter for use in the flow distribution system of any one of claims 1 to 18.

20

20. A method of distributing a multi-phase fluid flow from an inlet pipe to a plurality of outlet pipes, said method comprising:

providing a multi-phase fluid stream from an inlet pipe to an inlet;

delivering a portion of the multi-phase fluid stream to a respective outlet

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pipe via each of a plurality of outlets;

providing a hollow housing forming an inner chamber arranged between the inlet and the plurality of outlets for receiving the multi-phase fluid stream from the inlet and delivering the multi-phase fluid stream to each of the plurality of

outlets, the housing having a central longitudinal axis, wherein the inner chamber has a first chamber portion arranged closer to the inlet than the plurality of outlets, and a second chamber portion adjacent to the plurality of outlets; and,

5 positioning a non-planar flow diverter within the chamber so as to define a flow channel of varying cross-sectional area as measured in a plane orthogonal to the central longitudinal axis of the housing, wherein the first chamber portion has a cross-sectional area within the flow channel that is less than a cross-sectional area of the second chamber portion within the flow channel.

10 21. The method of claim 20 wherein the flow diverter has a first diverter portion positioned within the first chamber portion and a second diverter portion positioned within the second chamber portion.

15 22. The method of claim 20 further comprising the step of mounting the flow diverter to the housing or to an access cover used for closing a first end of the housing.

23. The method of claim 22 further comprising the step of actuating a mounting means to raise or lower the position of the flow diverter to adjust the distance between the flow diverter and the inlet.

20 24. The method of claim 22 or 23 further comprising the step of actuating a mounting means to move the flow diverter laterally or radially relative to the central longitudinal axis of the housing whereby the central longitudinal axis of the flow diverter is offset from the central longitudinal axis of the housing.

25 25. The method of any one of claims 20 to 24 further comprising the step of arranging the flow distribution system in a first orientation whereby the inlet is closer to the ground than the plurality of outlets such that the multi-phase fluid stream travels vertically upwardly through the inner chamber.

26. The method of any one of claims 20 to 24 further comprising the step of arranging the flow distribution system in a second orientation whereby the plurality of outlets is closer to the ground than inlet with the result that the multi-phase fluid stream travels downwardly through the inner chamber.

5

27. A flow distribution system substantially as herein described with reference to and as illustrated in the accompanying figures.

28. A flow diverter for use in a flow distribution system substantially as herein
10 described with reference to and as illustrated in the accompanying figures.

29. A method of distributing a multi-phase fluid flow from an inlet pipe to a plurality of outlet pipes substantially as herein described with reference to and as illustrated in the accompanying figures.

15

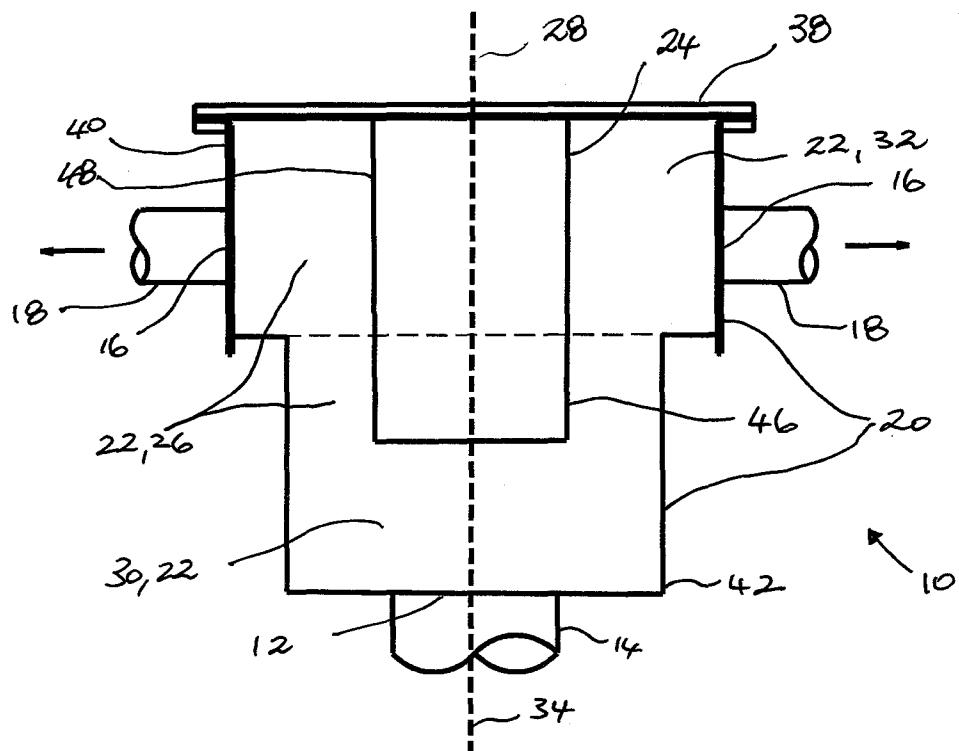


Fig. 1

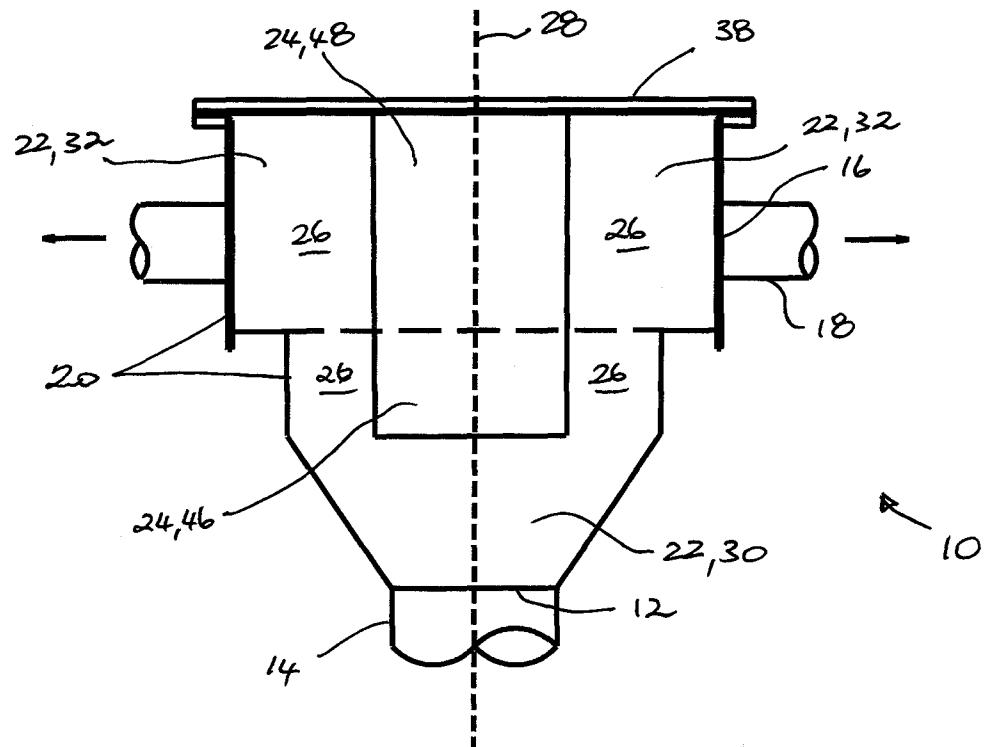


Fig. 2

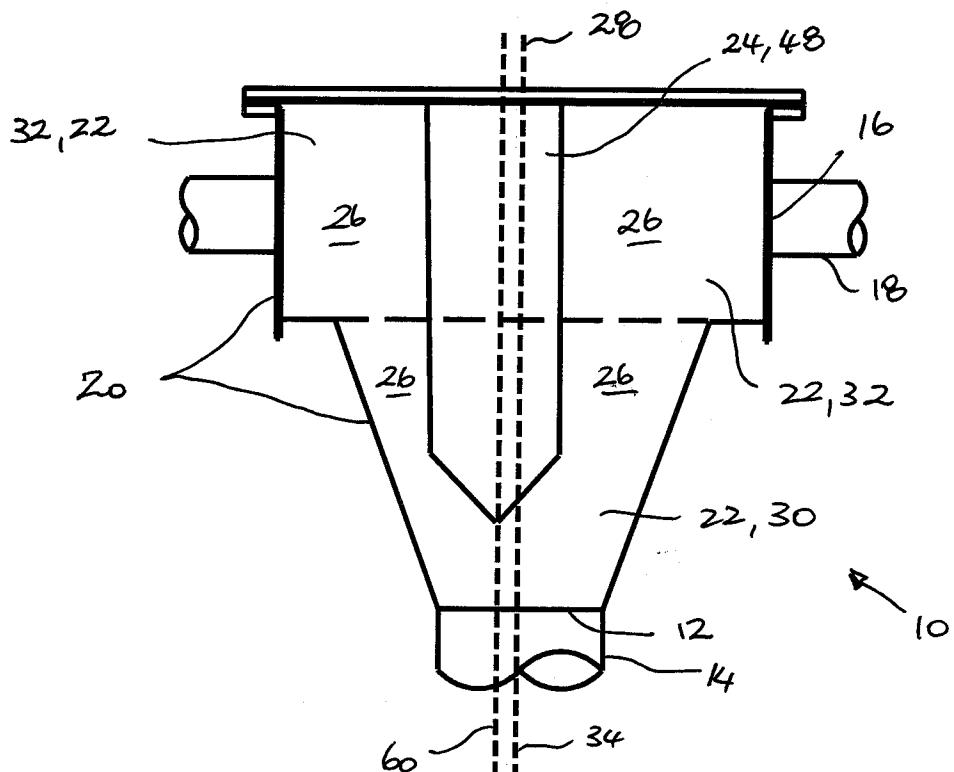


Fig. 3

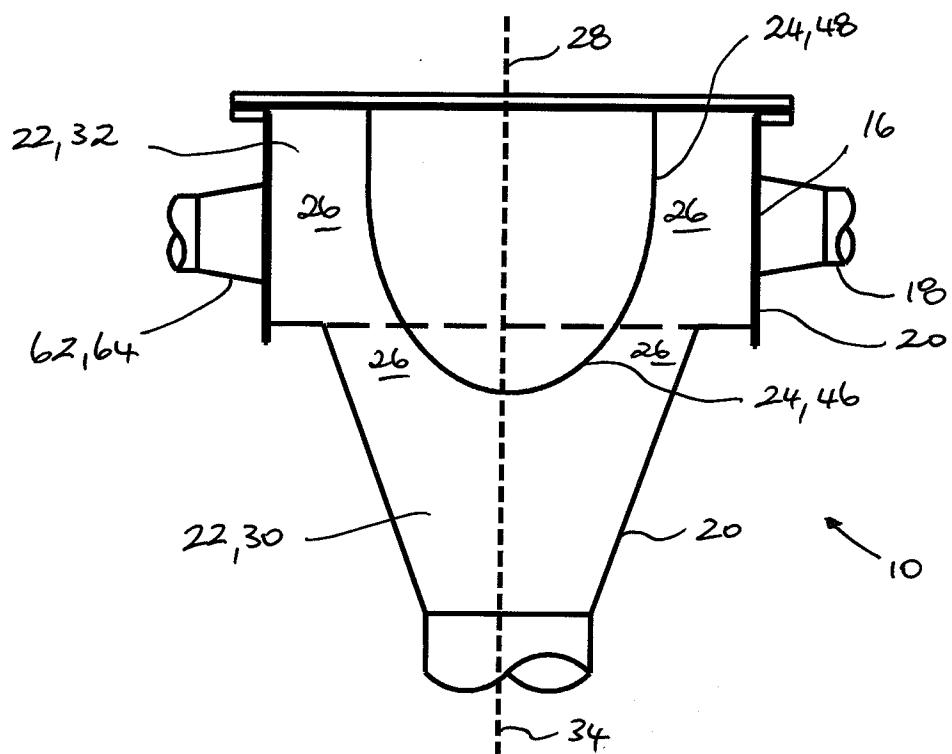


Fig. 4

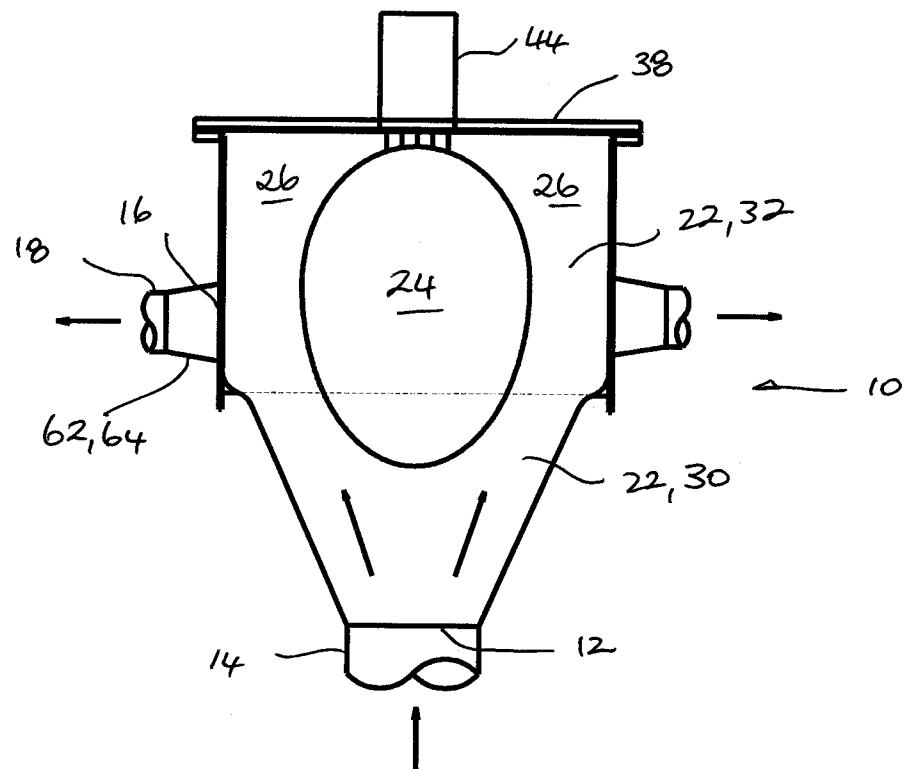


Fig. 5

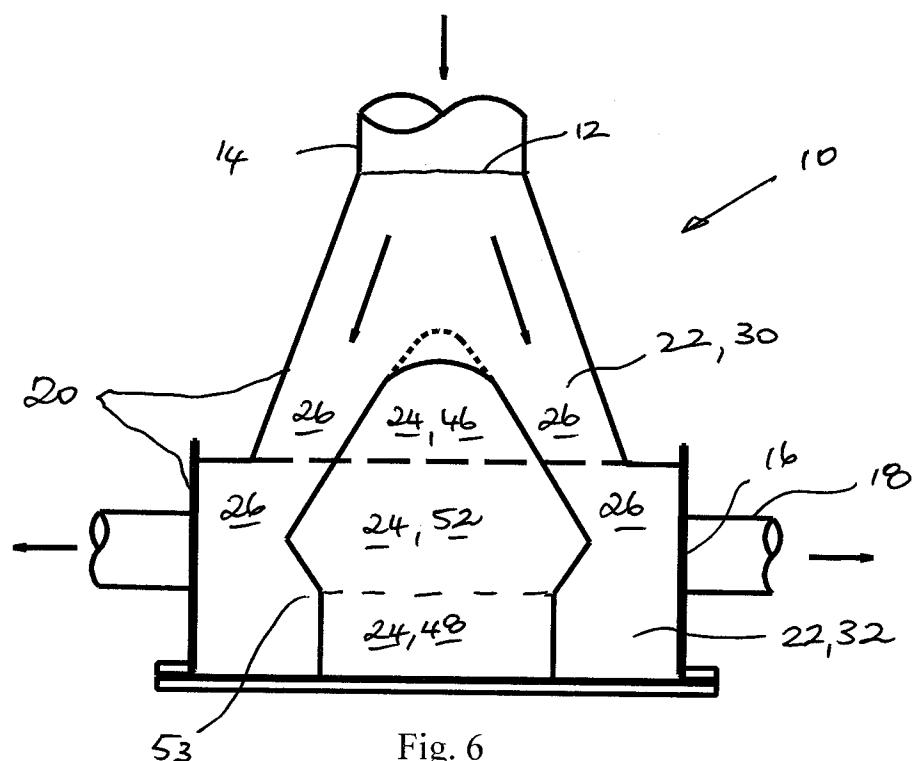


Fig. 6

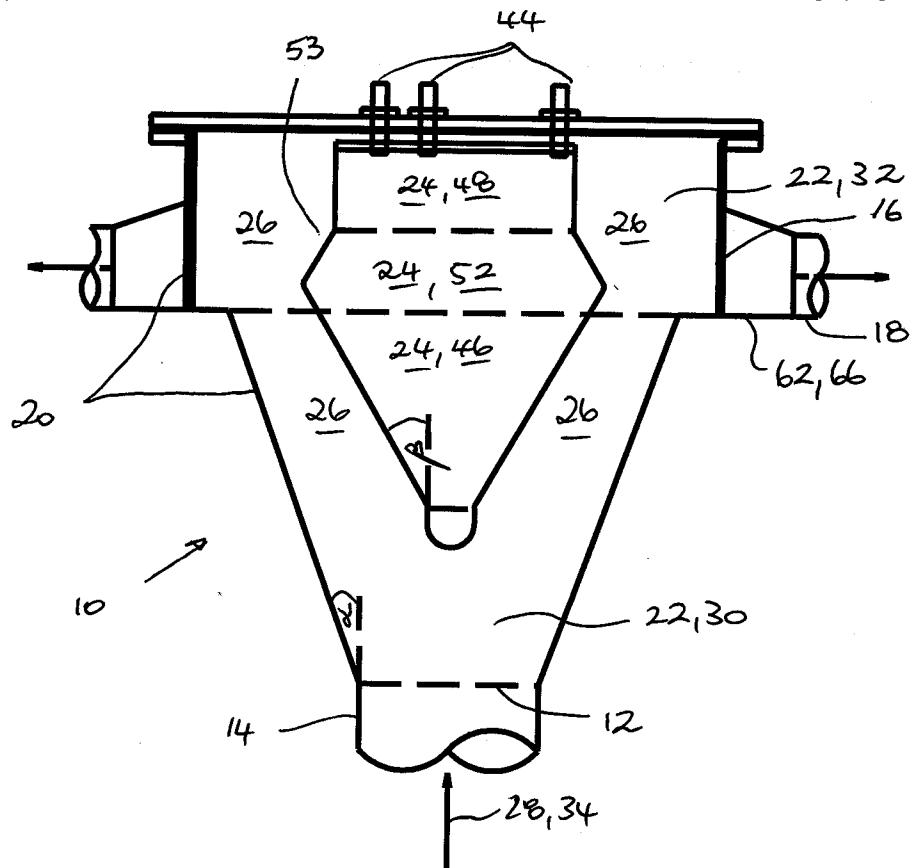


Fig. 7

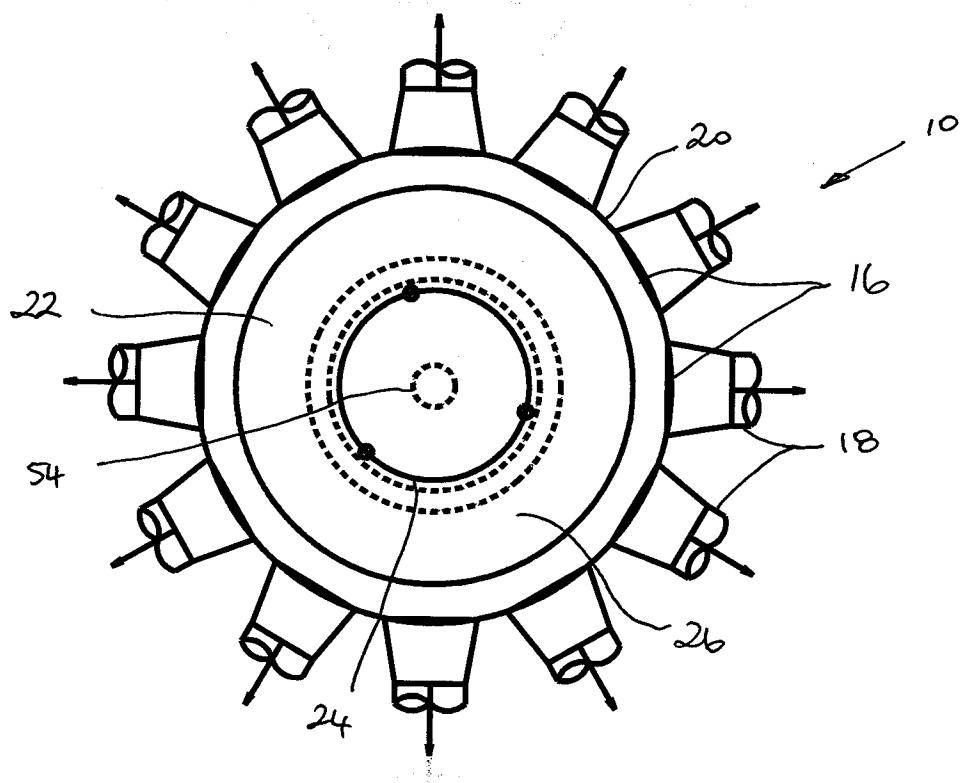


Fig. 8

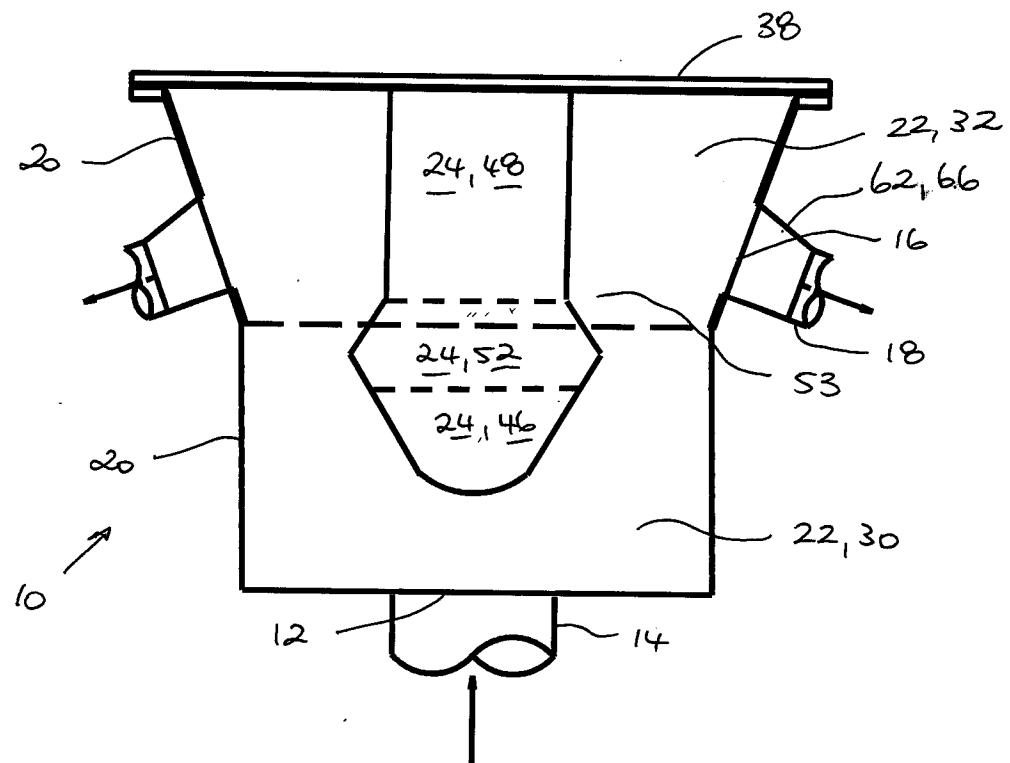


Fig. 9

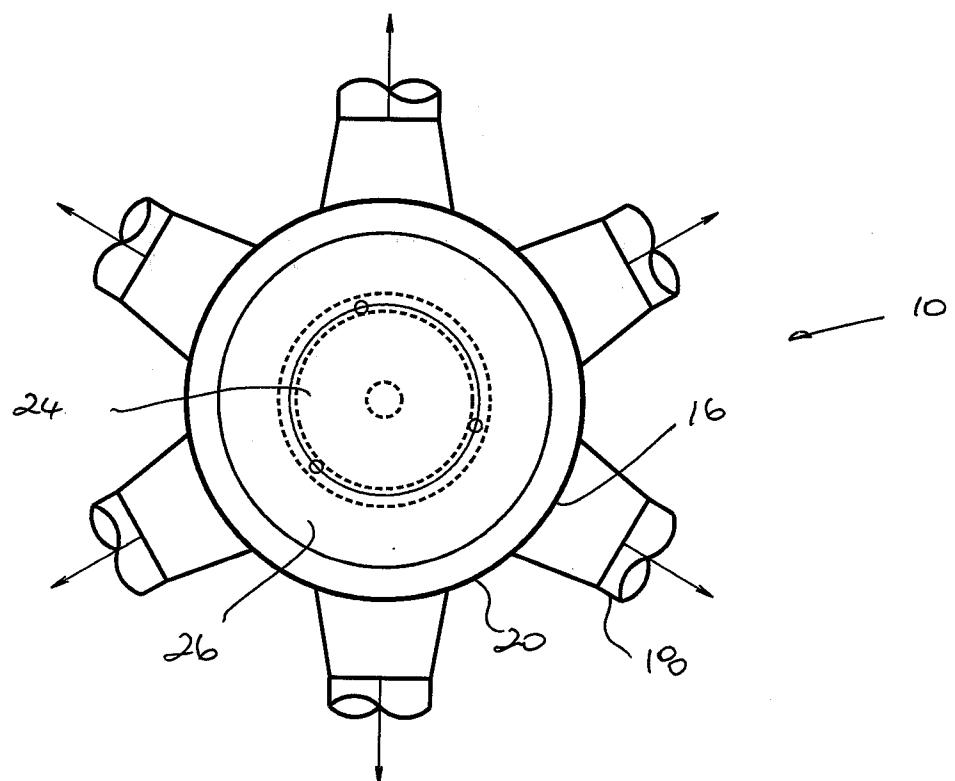


Fig. 10

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2013/000250

A. CLASSIFICATION OF SUBJECT MATTER

B01F 3/00 (2006.01) B01F 15/00 (2006.01) F15D 1/14 (2006.01)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

(1) EPODOC and WPI with relevant class marks ; B01F3, B01F5/24/LOW, B01F15/02/HIGH, B03B11, F15D1/08/HIGH, F16L41 and keywords; slurry, multi-phase, distributor, housing or chamber, inlet, outlet, deflect or divert and like terms.

(2) ESPACENET, USPTO, GOOGLE Adavanced Patent search with keywords; multi-phase or slurry, distributor, housing or chamber , deflect or divert and like terms

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
	Documents are listed in the continuation of Box C	



Further documents are listed in the continuation of Box C



See patent family annex

* Special categories of cited documents:		
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	
"E" earlier application or patent but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art	
"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family	
"P" document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search
1 May 2013Date of mailing of the international search report
01 May 2013

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INTERNATIONAL SEARCH REPORT		International application No.
C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		PCT/AU2013/000250
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0003202 A2 (INSTITUT FRANCAIS DU PETROLE [FR]) 25 July 1979 Abstract and Fig. 1 and paragraphs [0012] - [0019]	1 - 26
A	US 5059226 A (SCHNEIDER et al.) 22 October 1991 Abstract, Figs. 2 - 6 and column 5, lines 5 -17	1 - 26
A	US 4528919 A (HARBOLT et al) 16 July 1985 Abstract and Figs. 1 - 3 and from column 4, line 09 to column 6, line 19	1 - 26
A	US 2009/0178720 A1 (TORRES) 16 July 2009 Abstract, Figs. 1 - 3 and paragraphs [0019] - [0040]	1 - 26

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2013/000250

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. Claims Nos.: **27 - 29**
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
See Supplemental Box

3. Claims Nos:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a)

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- No protest accompanied the payment of additional search fees.

Supplemental Box**Continuation of Box II**

Claims 27 - 29: The claims do not comply with Rule 6.2(a) because it/they rely on references to the description and/or drawings.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/AU2013/000250

This Annex lists known patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document/s Cited in Search Report		Patent Family Member/s	
Publication Number	Publication Date	Publication Number	Publication Date
EP 0003202 A2	25 Jul 1979	EP 0003202 A2	25 Jul 1979
		EP 0003202 B1	28 Oct 1981
		FR 2414651 A1	10 Aug 1979
		FR 2414651 B1	16 May 1980
US 5059226 A	22 Oct 1991	US 5059226 A	22 Oct 1991
US 4528919 A	16 Jul 1985	None	
US 2009/0178720 A1	16 Jul 2009	CA 2710323 A1	23 Jul 2009
		GB 2468816 A	22 Sep 2010
		GB 2468816 B	11 Jul 2012
		US 2009178720 A1	16 Jul 2009
		US 7942162 B2	17 May 2011
		WO 2009091712 A1	23 Jul 2009

End of Annex