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(54) Titre : 2-(3H-INDAZOL-3-YL)-1H-IMIDAZO[4,5-C]PYRIDINES ET LEURS UTILISATIONS ANTI-INFLAMMATOIRES
(54) Title: 2-(1H-INDAZOL-3-YL)-3H-IMIDAZO[4,5-C]PYRIDINES AND THEIR ANTI-INFLAMMATORY USES THEREOF

(57) **Abrégé/Abstract:**

Indazole compounds for treating various diseases and pathologies are provided. More particularly, the use of an indazole compound or analogs thereof, in the treatment of inflammatory diseases or disorders is provided.

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(54) Title: 2-(1H-INDAZOL-3-YL)-3H-IMIDAZO[4,5-C]PYRIDINES AND THEIR ANTI-INFLAMMATORY USES THEREOF

(57) Abstract: Indazole compounds for treating various diseases and pathologies are provided. More particularly, the use of an indazole compound or analogs thereof, in the treatment of inflammatory diseases or disorders is provided.

2-(1H-INDAZOL-3-YL)-3H-IMIDAZO[4,5-C]PYRIDINES AND THEIR ANTI-INFLAMMATORY USES THEREOF

RELATED APPLICATIONS

[001] This application claims the benefit of U.S. Provisional Application Nos. 62/252,332, filed November 6, 2015, and 62/303,168, filed March 3, 2016, both of which are incorporated herein by reference in their entirety.

TECHNICAL FIELD

[002] This disclosure relates to methods for treating diseases or disorders associated with inflammation. The provided methods include administration of an indazole compound, including pharmaceutically acceptable salts.

BACKGROUND

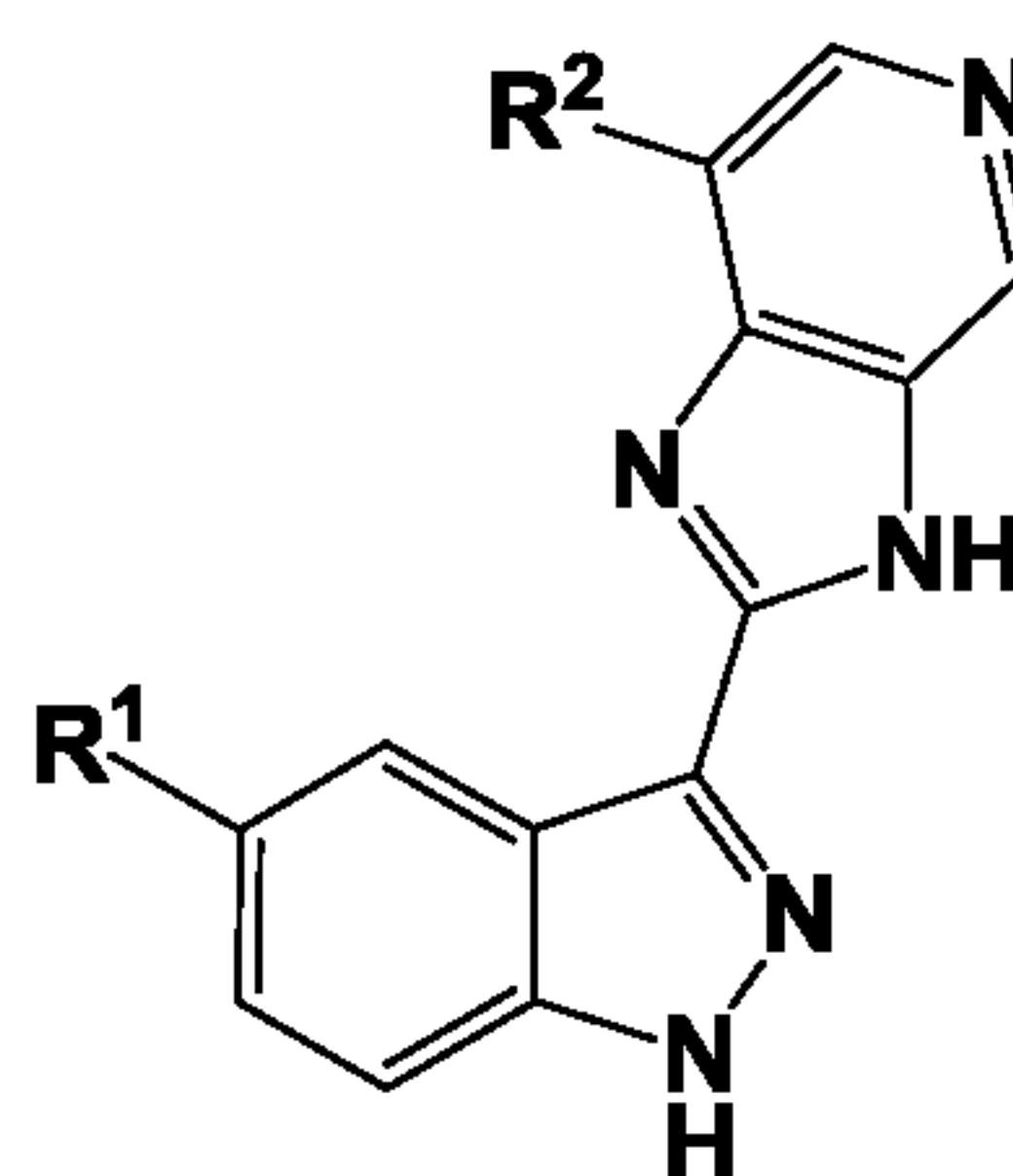
[003] Inflammation is the response of body tissues to injury or irritation. As such, inflammation is a fundamental, stereotyped complex of cytologic and chemical reactions of affected blood vessels and adjacent tissues in response to an injury or abnormal stimulation caused by a physical, chemical or biological agent. Inflammation typically leads to the accumulation of fluid and blood cells at the site of injury, and is usually a healing process. Inflammation, however, can sometimes causes harm, usually through a dysfunction of the normal progress of inflammation. Inflammatory diseases are those pertaining to, characterized by, causing, resulting from, or affected by inflammation.

SUMMARY

[004] Provided are compositions and methods for treating inflammatory diseases or disorders in a subject in need thereof.

[005] Some embodiments disclosed herein include compounds containing an indazole core. Other embodiments disclosed herein include pharmaceutical compositions and methods of treatment using these compounds.

[006] One embodiment disclosed herein includes a method of treating a disease or disorder associated with inflammation in a subject in need thereof, the method comprising administering to the subject a compound of Formula (I):



I

as well as prodrugs and pharmaceutically acceptable salts thereof.

[007] In some embodiments of Formula (I):

R^1 is -heteroaryl R^3R^4 ;

R^2 is selected from the group consisting of H, -heteroaryl R^5 , -heterocyclyl R^6 and -aryl R^7 ;

R^3 is selected from the group consisting of H, -heterocyclyl R^8 , -NHC(=O) R^9 , -NHSO₂ R^{10} , -NR¹¹ R^{12} and -(C₁₋₆ alkyl)NR¹¹ R^{12} ;

with the proviso that R^2 and R^3 are not both H;

R^4 is 1-3 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³ and amino;

each R^5 is independently 1-4 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³, -C(=O) R^{11} , amino and -(C₁₋₆ alkyl)NR¹¹ R^{12} ;

each R^6 is independently 1-5 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³ and amino;

each R^7 is independently 1-5 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³, amino, -(C₁₋₆ alkyl)NHSO₂ R^{11} , -NR¹²(C₁₋₆ alkyl)NR¹¹ R^{12} and -(C₁₋₆ alkyl)NR¹¹ R^{12} ;

R^8 is 1-5 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³ and amino;

R^9 is selected from the group consisting of C₁₋₉ alkyl, -heteroaryl R^5 , -heterocyclyl R^6 , -aryl R^7 and -CH₂carbocyclyl;

R^{10} is selected from the group consisting of C₁₋₉ alkyl, -heteroaryl R^5 , -heterocyclyl R^6 , -aryl R^7 , and -carbocyclyl R^{14} ;

each R^{11} is independently selected from C₁₋₆ alkyl;

each R^{12} is independently selected from the group consisting of H and C₁₋₆ alkyl;

each R^{11} and R^{12} are optionally linked to form a five or six membered heterocycl ring;

each R^{13} is independently selected from the group consisting of H and C_{1-6} alkyl;

R^{14} is 1-5 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, $-CF_3$, $-CN$, OR^{13} and amino.

[008] In some embodiments of Formula (I):

R^1 is $-\text{heteroaryl}R^3R^4$;

R^2 is $-\text{aryl}R^7$;

R^3 is a $-\text{NHC}(=\text{O})R^9$;

R^4 is H;

each R^7 is independently 1-2 substituents each selected from the group consisting of halide, $-CF_3$, $-CN$, $-(C_{1-6} \text{ alkyl})\text{NHSO}_2R^{11}$, $-(C_{1-6} \text{ alkyl})NR^{11}R^{12}$, and $-\text{NR}^{12}(C_{1-6} \text{ alkyl})NR^{11}R^{12}$;

R^9 is selected from the group consisting of $-(C_{1-6} \text{ alkyl})$, $-\text{aryl}$, $-\text{carbocycl}$, and $-\text{CH}_2\text{carbocycl}$;

each R^{11} is independently selected from $-(C_{1-6} \text{ alkyl})$;

each R^{12} is independently selected from the group consisting of H and $-(C_{1-6} \text{ alkyl})$; and

each R^{11} and R^{12} are optionally linked to form a four to six membered heterocycl ring.

[009] Some embodiments include stereoisomers and pharmaceutically acceptable salts of a compound of Formula (I).

[010] Some embodiments include polymorphs of a compound of Formula (I).

[011] Some embodiments of the present disclosure include pharmaceutical compositions comprising a compound of Formula (I) and a pharmaceutically acceptable carrier, diluent, or excipient.

[012] Non-limiting examples of diseases or disorders which can be treated with the compounds and compositions provided herein include, without limitation, acne vulgaris, asthma, atherosclerosis, autoimmune diseases, auto inflammatory diseases, cancer-related inflammation, celiac disease, chronic prostatitis, glomerulonephritis, HIV and AIDS, hypersensitivities, leukocyte defects (including but not limited to Chediak-

Higashi syndrome and chronic granulomatous diseases such as tuberculosis, leprosy, sarcoidosis, and silicosis), myopathies, pelvic inflammatory disease, reperfusion injury, rheumatic fever, rheumatoid arthritis, sarcoidosis, transplant rejection, vasculitis, hidradenitis Suppurativa, diverticulitis, interstitial cystitis, lung inflammation, COPD, inflammation post infection, pain, dermatitis, nephritis, amyloidosis, ankylosing spondylitis, chronic bronchitis, scleroderma, lupus, polymyositis, appendicitis, ulcers, Sjogren's syndrome, Reiter's syndrome, psoriasis, orbital inflammatory disease, thrombotic disease, and allergic responses to environmental stimuli such as poison ivy, pollen, insect stings and certain foods, including atopic dermatitis and contact dermatitis.

[013] Also provided herein are methods of decreasing the amount of a biomarker associated with an inflammatory disease or disorder in a subject, the methods comprising administering to the subject a therapeutically effective amount of a compound of Formula (I) as provided herein.

[014] It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory only and are not restrictive of the invention, as claimed.

DESCRIPTION OF DRAWINGS

[015] **FIGs. 1A-1D** are scans of polymorph Form 1 of Compound 10. **FIG. 1A** is an x-ray powder diffraction scan of fully dried Form 1. **FIG. 1B** is a differential scanning calorimetry scan of Form 1. **FIG. 1C** is a thermal gravimetric analysis scan of Form 1. **FIG. 1D** is a dynamic vapor sorption scan of Form 1.

[016] **FIGs. 2A-2H** are scans of polymorph Forms 2, 2*, and 2** of Compound 10. **FIG. 2A** is an x-ray powder diffraction scan of fully dried Form 2. **FIG. 2B** is a differential scanning calorimetry scan of Form 2. **FIG. 2C** is a thermal gravimetric analysis scan of Form 2. **FIG. 2D** is an x-ray powder diffraction scan of fully dried Form 2*. **FIG. 2E** is a differential scanning calorimetry scan of Form 2*. **FIG. 2F** is a thermal gravimetric analysis scan of Form 2*. **FIG. 2G** is an x-ray powder diffraction scan of Form 2**. **FIG. 2H** is a differential scanning calorimetry scan of Form 2**.

[017] **FIGs. 3A-3C** are scans of polymorph Form 3 of Compound 10. **FIG. 3A** is an x-ray powder diffraction scan of fully dried Form 3. **FIG. 3B** is a differential scanning calorimetry scan of Form 3. **FIG. 3C** is a thermal gravimetric analysis scan of Form 3.

[018] **FIGs. 4A-4I** are scans of polymorph Forms 4, 4*, and 4** of Compound 10. **FIG. 4A** is an x-ray powder diffraction scan of fully dried Form 4. **FIG. 4B** is a differential scanning calorimetry scan of Form 4. **FIG. 4C** is a thermal gravimetric analysis scan of Form 4. **FIG. 4D** is an x-ray powder diffraction scan of fully dried Form 4*. **FIG. 4E** is a differential scanning calorimetry scan of Form 4*. **FIG. 4F** is a thermal gravimetric analysis scan of Form 4*. **FIG. 4G** is an x-ray powder diffraction scan of Form 4**. **FIG. 4H** is a differential scanning calorimetry scan of Form 4**. **FIG. 4I** is a thermal gravimetric analysis scan of Form 4**.

[019] **FIGs. 5A-5D** are scans of polymorph Forms 5 and 5* of Compound 10. **FIG. 5A** is an x-ray powder diffraction scan of fully dried Form 5. **FIG. 5B** is a differential scanning calorimetry scan of Form 5. **FIG. 5C** is a thermal gravimetric analysis scan of Form 5. **FIG. 5D** is an x-ray powder diffraction scan of Form 5*.

[020] **FIGs. 6A and 6B** are scans of polymorph Form 6 of Compound 10. **FIG. 6A** is an x-ray powder diffraction scan of Form 6. **FIG. 6B** is a differential scanning calorimetry scan of Form 6.

[021] **FIGs. 7A-7C** are scans of polymorph Form 7 of Compound 10. **FIG. 7A** is an x-ray powder diffraction scan of fully dried Form 7. **FIG. 7B** is a differential scanning calorimetry scan of Form 7. **FIG. 7C** is a thermal gravimetric analysis scan of Form 7.

[022] **FIGs. 8A-8C** are scans of polymorph Form 8 of Compound 10. **FIG. 8A** is an x-ray powder diffraction scan of fully dried Form 8. **FIG. 8B** is a differential scanning calorimetry scan of Form 8. **FIG. 8C** is a thermal gravimetric analysis scan of Form 8.

[023] **FIGs. 9A-9D** are scans of polymorph Form 9 of Compound 10. **FIG. 9A** is an x-ray powder diffraction scan of fully dried Form 9. **FIG. 9B** is a differential scanning calorimetry scan of Form 9. **FIG. 9C** is a thermal gravimetric analysis scan of Form 9. **FIG. 9D** is a dynamic vapor sorption scan of Form 9.

[024] **FIGs. 10A-10E** are scans of polymorph Forms 10 and 10* of Compound 10. **FIG. 10A** is an x-ray powder diffraction scan of fully dried Form 10. **FIG. 10B** is a differential scanning calorimetry scan of Form 10. **FIG. 10C** is a thermal gravimetric

analysis scan of Form 10. **FIG. 10D** is an x-ray powder diffraction scan of Form 10*. **FIG. 10E** is a differential scanning calorimetry scan of Form 10*.

[025] **FIGs. 11A-11F** are scans of polymorph Forms 11 and 11* of Compound 10. **FIG. 11A** is an x-ray powder diffraction scan of fully dried Form 11. **FIG. 11B** is a differential scanning calorimetry scan of Form 11. **FIG. 11C** is a thermal gravimetric analysis scan of Form 11. **FIG. 11D** is an x-ray powder diffraction scan of fully dried Form 11*. **FIG. 11E** is a differential scanning calorimetry scan of Form 11*. **FIG. 11F** is a thermal gravimetric analysis scan of Form 11*.

[026] **FIGs. 12A-12C** are scans of Form 12, an example of a non-stoichiometric hydrate of polymorph Form 1 of Compound 10. **FIG. 12A** is an x-ray powder diffraction scan of Form 12. **FIG. 12B** is a differential scanning calorimetry scan of Form 12. **FIG. 12C** is a thermal gravimetric analysis scan of Form 12.

[027] **FIGs. 13A-13D** are scans of Form 13, an example of a non-stoichiometric hydrate of polymorph Form 1 of Compound 10. **FIG. 13B** is a differential scanning calorimetry scan of Form 13. **FIG. 13C** is a thermal gravimetric analysis scan of Form 13. **FIG. 13D** is a dynamic vapor sorption scan of Form 13.

[028] **FIGs. 14A-14B** show the results of cytokine inhibition studies in human synovial fibroblasts treated with Compound 10. **FIG. 14A** provides line graphs plotting inhibition of IL-6 and TNF- α secretion in human synovial fibroblasts stimulated with IL-1 β and treated with Compound 10 for 24 hrs as measured by ELISA. **FIG. 14B** provides bar graphs illustrating inhibition of inflammatory cytokine secretion in human synovial fibroblasts stimulated with IL-1 β and treated with Compound 10 for 24 hrs as measured by qRT-PCR. n=3, Mean $\pm$ SEM, *p<0.05, **p<0.01, ***p<0.001. Bars from left to right are Unstimulated, IL-1 β (100 ng/mL), IL-1 β (100 ng/mL) + Compound 10 (100 nM), and IL-1 β (100 ng/mL) + Compound 10 (30 nM).

[029] **FIG. 15** shows the results of cytokine inhibition studies in Peripheral Blood Mononuclear Cells (PBMCs). Specifically, inhibition of pro-inflammatory cytokine secretion in human PBMCs stimulated with lipopolysaccharide (LPS) and treated with Compound 10 for 24hrs as measured using the MSD platform. n=3, Mean $\pm$ SEM, *p<0.05, **p<0.01, ***p<0.001. Bars from left to right are Unstimulated, LPS (500 ng/mL), LPS (500 ng/mL) + Compound 10 (150 nM).

DETAILED DESCRIPTION

1. Definitions

[030] Unless defined otherwise, all technical and scientific terms used herein have the same meaning as is commonly understood by one of ordinary skill in the art to which this disclosure belongs. All patents, applications, published applications, and other publications are incorporated by reference in their entirety. In the event that there is a plurality of definitions for a term herein, those in this section prevail unless stated otherwise.

[031] As used herein, “alkyl” means a branched or straight chain chemical group containing only carbon and hydrogen atoms, such as methyl, ethyl, n-propyl, iso-propyl, n-butyl, iso-butyl, sec-butyl, tert-butyl, n-pentyl, iso-pentyl, sec-pentyl and neo-pentyl. Alkyl groups can either be unsubstituted or substituted with one or more substituents. In some embodiments, alkyl groups include 1 to 9 carbon atoms (for example, 1 to 6 carbon atoms, 1 to 4 carbon atoms, or 1 to 2 carbon atoms).

[032] As used herein, “carbocyclyl” means a cyclic ring system containing only carbon atoms in the ring system backbone, such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, and cyclohexenyl. Carbocyclyls can include multiple fused rings. Carbocyclyls can have any degree of saturation provided that at least one ring in the ring system is not aromatic. Carbocyclyl groups can either be unsubstituted or substituted with one or more substituents. In some embodiments, carbocyclyl groups include 3 to 10 carbon atoms, for example, 3 to 6 carbon atoms.

[033] As used herein, “aryl” means a mono-, bi-, tri- or polycyclic group with only carbon atoms present in the ring backbone and having 5 to 14 ring atoms, such as 5, 6, 9, or 10 ring atoms; and having 6, 10, or 14 pi electrons shared in a cyclic array; wherein at least one ring in the system is aromatic. Aryl groups can either be unsubstituted or substituted with one or more substituents. Examples of aryl groups include phenyl, naphthyl, tetrahydronaphthyl, 2,3-dihydro-1H-indenyl, and others. In some embodiments, the aryl is phenyl.

[034] As used herein, the term “heteroaryl” means a mono-, bi-, tri- or polycyclic group having 5 to 14 ring atoms, such as 5, 6, 9, or 10 ring atoms; and having

6, 10, or 14 pi electrons shared in a cyclic array; wherein at least one ring in the system is aromatic, and at least one ring in the system contains one or more heteroatoms independently selected from the group consisting of N, O, and S. Heteroaryl groups can either be unsubstituted or substituted with one or more substituents. Examples of heteroaryl groups include thienyl, pyridinyl, furyl, oxazolyl, oxadiazolyl, pyrrolyl, imidazolyl, triazolyl, thiodiazolyl, pyrazolyl, isoxazolyl, thiadiazolyl, pyranyl, pyrazinyl, pyrimidinyl, pyridazinyl, triazinyl, thiazolyl, benzothienyl, benzoxadiazolyl, benzofuranyl, benzimidazolyl, benzotriazolyl, cinnolinyl, indazolyl, indolyl, isoquinolinyl, isothiazolyl, naphthyridinyl, purinyl, thienopyridinyl, pyrido[2,3-*d*]pyrimidinyl, pyrrolo[2,3-*b*]pyridinyl, quinazolinyl, quinolinyl, thieno[2,3-*c*]pyridinyl, pyrazolo[3,4-*b*]pyridinyl, pyrazolo[3,4-*c*]pyridinyl, pyrazolo[4,3-*c*]pyridine, pyrazolo[4,3-*b*]pyridinyl, tetrazolyl, chromane, 2,3-dihydrobenzo[*b*][1,4]dioxine, benzo[*d*][1,3]dioxole, 2,3-dihydrobenzofuran, tetrahydroquinoline, 2,3-dihydrobenzo[*b*][1,4]oxathiine, and others. In some embodiments, the heteroaryl is selected from the group consisting of thienyl, pyridinyl, furyl, pyrazolyl, imidazolyl, pyranyl, pyrazinyl, and pyrimidinyl.

[035] As used herein, “halo,” “halide,” or “halogen” refer to a chloro, bromo, fluoro, or iodo atom radical. In some embodiments, the halide is a chloro, bromo or fluoro radical. For example, the halide can be fluoro.

[036] As used herein, “haloalkyl” means a hydrocarbon substituent, which is a linear or branched, alkyl, alkenyl or alkynyl, substituted with one or more chloro, bromo, fluoro, and/or iodo atom(s). In some embodiments, a haloalkyl is a fluoroalkyl, wherein one or more of the hydrogen atoms have been substituted by fluoro. In some embodiments, haloalkyls are of 1 to 3 carbons in length (*e.g.*, 1 to 2 carbons in length or 1 carbon in length). The term “haloalkylene” means a diradical variant of haloalkyl, and such diradicals can act as spacers between radicals, other atoms, or between a ring and another functional group.

[037] As used herein, “heterocyclyl” means a nonaromatic cyclic ring system comprising at least one heteroatom in the ring system backbone, such as between 1 and 3 heteroatoms, selected from O, N, and S. Heterocyclyls can include multiple fused rings. Heterocyclyls can be substituted or unsubstituted with one or more substituents. In some embodiments, heterocycles have 5-7 members. In some embodiments, the heterocyclyl

group is a six membered heterocycle that has between one and three heteroatoms selected from O, N or S. In some embodiments, the heterocyclyl group is a five membered heterocycle that has one or two heteroatoms selected from O, N, or S. Examples of heterocyclyl groups include aziriny, aziridiny, azetidiny, oxetany, thietany, 1,4,2-dithiazoly, dihydropyridiny, 1,3-dioxany, 1,4-dioxany, 1,3-dioxolany, morpholiny, thiomorpholiny, piperaziny, pyran, pyrrolidiny, tetrahydrofury, tetrahydropyridiny, oxaziny, thiaziny, thiiny, thiazolidiny, isothiazolidiny, oxazolidiny, isoxazolidiny, piperidiny, pyrazolidiny, imidazolidiny, thiomorpholiny, and others. In some embodiments, the heterocyclyl group is selected from azetidiny, morpholiny, piperaziny, pyrrolidiny, and tetrahydropyridiny.

[038] As used herein, “monocyclic heterocyclyl” means a single non-aromatic cyclic ring comprising at least one heteroatom in the ring system backbone. A monocyclic heterocyclyl group can be substituted or unsubstituted with one or more substituents. In some embodiments, a monocyclic heterocycle has 5-7 members. In some embodiments, the monocyclic heterocyclyl group is a six membered monocyclic heterocycle that has between one and three heteroatoms selected from O, N or S. In some embodiments, the monocyclic heterocyclyl group is a five membered monocyclic heterocycle that has one or two heteroatoms selected from O, N, or S. Examples of monocyclic heterocyclyl groups include aziriny, aziridiny, azetidiny, oxetany, thietany, 1,4,2-dithiazoly, dihydropyridiny, 1,3-dioxany, 1,4-dioxany, 1,3-dioxolany, morpholiny, thiomorpholiny, piperaziny, pyran, pyrrolidiny, tetrahydrofury, tetrahydropyridiny, oxaziny, thiaziny, thiiny, thiazolidiny, isothiazolidiny, oxazolidiny, isoxazolidiny, piperidiny, pyrazolidiny, imidazolidiny, thiomorpholiny, and others.

[039] The term “substituted” refers to moieties having substituents replacing a hydrogen on one or more non-hydrogen atoms of the molecule. It will be understood that “substitution” or “substituted with” includes the implicit proviso that such substitution is in accordance with permitted valence of the substituted atom and the substituent, and that the substitution results in a stable compound, *e.g.*, a compound which does not spontaneously undergo transformation such as by rearrangement, cyclization, elimination, etc. Exemplary substituents include, for example, $-(C_{1-9} \text{ alkyl})$ optionally substituted with one or more of hydroxyl, $-NH_2$, $-NH(C_{1-3} \text{ alkyl})$, and $-N(C_{1-3} \text{ alkyl})_2$; $-(C_{1-9} \text{ haloalkyl})$; a

halide; a hydroxyl; a carbonyl, such as $-C(O)OR$, and $-C(O)R$; a thiocarbonyl, such as $-C(S)OR$, $-C(O)SR$, and $-C(S)R$; $-(C_{1-9} \text{ alkoxy})$ optionally substituted with one or more of halide, hydroxyl, $-NH_2$, $-NH(C_{1-3} \text{ alkyl})$, and $-N(C_{1-3} \text{ alkyl})_2$; $-OPO(OH)_2$; a phosphonate, such as $-PO(OH)_2$ and $-PO(OR')_2$; $-OPO(OR')R''$; $-NRR'$; $-C(O)NRR'$; $-C(NR)NR'R''$; $-C(NR')R''$; a cyano; a nitro; an azido; $-SH$; $-S-R$; $-OSO_2(OR)$; a sulfonate, such as $-SO_2(OH)$ and $-SO_2(OR)$; $-SO_2NR'R''$; and $-SO_2R$; in which each occurrence of R , R' and R'' are independently selected from H ; $-(C_{1-9} \text{ alkyl})$; C_{6-10} aryl optionally substituted with from 1-3 R'' ; 5-10 membered heteroaryl having from 1-4 heteroatoms independently selected from N , O , and S and optionally substituted with from 1-3 R'' ; C_{3-7} carbocyclyl optionally substituted with from 1-3 R'' ; and 3-8 membered heterocyclyl having from 1-4 heteroatoms independently selected from N , O , and S and optionally substituted with from 1-3 R'' ; wherein each R'' is independently selected from $-(C_{1-6} \text{ alkyl})$, $-(C_{1-6} \text{ haloalkyl})$, a halide (*e.g.*, F), a hydroxyl, $-C(O)OR$, $-C(O)R$, $-(C_{1-6} \text{ alkoxy})$, $-NRR'$, $-C(O)NRR'$, and a cyano, in which each occurrence of R and R' is independently selected from H and $-(C_{1-6} \text{ alkyl})$. In some embodiments, the substituent is selected from $-(C_{1-6} \text{ alkyl})$, $-(C_{1-6} \text{ haloalkyl})$, a halide (*e.g.*, F), a hydroxyl, $-C(O)OR$, $-C(O)R$, $-(C_{1-6} \text{ alkoxy})$, $-NRR'$, $-C(O)NRR'$, and a cyano, in which each occurrence of R and R' is independently selected from H and $-(C_{1-6} \text{ alkyl})$.

[040] As used herein, when two groups are indicated to be “linked” or “bonded” to form a “ring,” it is to be understood that a bond is formed between the two groups and can involve replacement of a hydrogen atom on one or both groups with the bond, thereby forming a carbocyclyl, heterocyclyl, aryl, or heteroaryl ring. The skilled artisan will recognize that such rings can and are readily formed by routine chemical reactions. In some embodiments, such rings have from 3-7 members, for example, 5 or 6 members.

[041] The skilled artisan will recognize that some structures described herein can be resonance forms or tautomers of compounds that can be fairly represented by other chemical structures, even when kinetically, the artisan recognizes that such structures are only a very small portion of a sample of such compound(s). Such compounds are clearly contemplated within the scope of this disclosure, though such resonance forms or tautomers are not represented herein.

[042] The compounds provided herein can encompass various stereochemical forms. The compounds also encompass diastereomers as well as optical isomers, *e.g.*, mixtures of enantiomers including racemic mixtures, as well as individual enantiomers and diastereomers, which arise as a consequence of structural asymmetry in certain compounds. Separation of the individual isomers or selective synthesis of the individual isomers is accomplished by application of various methods which are well known to practitioners in the art. Unless otherwise indicated, when a disclosed compound is named or depicted by a structure without specifying the stereochemistry and has one or more chiral centers, it is understood to represent all possible stereoisomers of the compound.

[043] The term “polymorph,” as used herein, refers to crystals of the same molecule having different physical properties as a result of the order of the molecules in the crystal lattice. Polymorphs of a single compound have one or more different chemical, physical, mechanical, electrical, thermodynamic, and/or biological properties from each other. Differences in physical properties exhibited by polymorphs can affect pharmaceutical parameters such as storage stability, compressibility, density (important in composition and product manufacturing), dissolution rates (an important factor in determining bio-availability), solubility, melting point, chemical stability, physical stability, powder flowability, water sorption, compaction, and particle morphology. Differences in stability can result from changes in chemical reactivity (*e.g.* differential oxidation, such that a dosage form discolors more rapidly when comprised of one polymorph than when comprised of another polymorph) or mechanical changes (*e.g.*, crystal changes on storage as a kinetically favored polymorph converts to a thermodynamically more stable polymorph) or both (*e.g.*, one polymorph is more hygroscopic than the other). As a result of solubility/dissolution differences, some polymorphic transitions affect potency and/or toxicity. In addition, the physical properties of the crystal may be important in processing; for example, one polymorph might be more likely to form solvates or might be difficult to filter and wash free of impurities (*i.e.*, particle shape and size distribution might be different between one polymorph relative to the other). “Polymorph” does not include amorphous forms of the compound. As used herein, “amorphous” refers to a non-crystalline form of a compound which may be a solid state form of the compound or a solubilized form of the compound. For example,

“amorphous” refers to a compound without a regularly repeating arrangement of molecules or external face planes.

[044] The term “anhydrous,” as used herein, refers to a crystal form of the compound of Formula (I) that has 1% or less by weight water. For example, 0.5% or less, 0.25% or less, or 0.1% or less by weight water.

[045] The term “solvate” as used herein refers to a crystalline form of a compound of Formula (I), such as a polymorph form of the compound, where the crystal lattice comprises one or more solvents of crystallization.

[046] The term “non-stoichiometric hydrate” refers to a crystalline form of a compound of Formula (I) that comprises water, but wherein variations in the water content do not cause significant changes to the crystal structure. In some embodiments, a non-stoichiometric hydrate can refer to a crystalline form of a compound of Formula (I) that has channels or networks throughout the crystal structure into which water molecules can diffuse. During drying of non-stoichiometric hydrates, a considerable proportion of water can be removed without significantly disturbing the crystal network, and the crystals can subsequently rehydrate to give the initial non-stoichiometric hydrated crystalline form. Unlike stoichiometric hydrates, the dehydration and rehydration of non-stoichiometric hydrates is not accompanied by a phase transition, and thus all hydration states of a non-stoichiometric hydrate represent the same crystal form. In some embodiments, a non-stoichiometric hydrate can have up to about 20% by weight water, such as, about 20%, about 19%, about 18%, about 17%, about 16%, about 15%, about 14%, about 13%, about 12%, about 11%, about 10%, about 9%, about 8%, about 7%, about 6%, about 5%, about 4%, about 3%, about 2%, or greater than 1% water by weight. In some embodiments, a non-stoichiometric hydrate can have between 1% and about 20% by weight water, such as between 1% and about 5%, 1% and about 10%, 1% and about 15%, about 2% and about 5%, about 2% and about 10%, about 2% and about 15%, about 2% and about 20%, about 5% and about 10%, about 5% and about 15%, about 5% and about 20%, about 10% and about 15%, about 10% and about 20%, or about 15% and about 20% by weight water.

[047] In some embodiments the % water by weight in a crystal form, such as a non-stoichiometric hydrate, is determined by the Karl Fischer titration method. In some embodiments, the crystal form is dried prior to Karl Fischer titration.

[048] “Purity,” when used in reference to a composition including a polymorph of a compound of Formula (I), refers to the percentage of one specific polymorph form relative to another polymorph form or an amorphous form of a compound of Formula (I) in the referenced composition. For example, a composition comprising polymorph Form 1 having a purity of 90% would comprise 90 weight parts Form 1 and 10 weight parts of other polymorph and/or amorphous forms of the compound of Formula (I).

[049] As used herein, a compound or composition is “substantially free of” one or more other components if the compound or composition contains no significant amount of such other components. Such components can include starting materials, residual solvents, or any other impurities that can result from the preparation of and/or isolation of the compounds and compositions provided herein. In some embodiments, a polymorph form provided herein is substantially free of other polymorph forms. In some embodiments, a particular polymorph of the compound of Formula (I) is “substantially free” of other polymorphs if the particular polymorph constitutes at least about 95% by weight of the compound of Formula (I) present. In some embodiments, a particular polymorph of the compound of Formula (I) is “substantially free” of other polymorphs if the particular polymorph constitutes at least about 97%, about 98%, about 99%, or about 99.5% by weight of the compound of Formula (I) present. In certain embodiments, a particular polymorph of the compound of Formula (I) is “substantially free” of water if the amount of water constitutes no more than about 2%, about 1%, or about 0.5% by weight of the polymorph.

[050] As used herein, a compound is “substantially present” as a given polymorph if at least about 50% by weight of the compound is in the form of that polymorph. In some embodiments, at least about 60% by weight of the compound is in the form of that polymorph. In some embodiments, at least about 70% by weight of the compound is in the form of that polymorph. In some embodiments, at least about 80% by weight of the compound is in the form of that polymorph. In some embodiments, at least about 90% by weight of the compound is in the form of that polymorph. In some embodiments, at least about 95% by weight of the compound is in the form of that polymorph. In some embodiments, at least about 96% by weight of the compound is in the form of that polymorph. In some embodiments, at least about 97% by weight of the compound is in the

form of that polymorph. In some embodiments, at least about 98% by weight of the compound is in the form of that polymorph. In some embodiments, at least about 99% by weight of the compound is in the form of that polymorph. In some embodiments, at least about 99.5% by weight of the compound is in the form of that polymorph.

[051] The terms “administration” and “administering” refer to a method of providing a dosage of a compound or pharmaceutical composition to a vertebrate or invertebrate, including a mammal, a bird, a fish, or an amphibian. The method of administration can vary depending on various factors, *e.g.*, the components of the pharmaceutical composition, the site of the disease, the disease involved, and the severity of the disease. In some embodiments, the compounds and compositions described herein are administered to a human.

[052] The term “mammal” is used in its usual biological sense. Thus, it specifically includes humans, cattle, horses, monkeys, dogs, cats, mice, rats, cows, sheep, pigs, goats, and non-human primates, but also includes many other species. In some embodiments, the mammal is a human.

[053] The terms “pharmaceutically acceptable carrier,” “pharmaceutically acceptable diluent,” and “pharmaceutically acceptable excipient” include any solvents, co-solvents, complexing agents, dispersion media, coatings, isotonic and absorption delaying agents and the like which are not biologically or otherwise undesirable. The use of such media and agents for pharmaceutically active substances is well known in the art. Except insofar as any conventional media or agent is incompatible with the compounds described herein, its use in the therapeutic compositions is contemplated. Supplementary active ingredients can also be incorporated into the compositions. In addition, various adjuvants such as are commonly used in the art can be included. These and other such compounds are described in the literature, *e.g.*, in the Merck Index (Merck & Company, Rahway, NJ). Considerations for the inclusion of various components in pharmaceutical compositions are described, *e.g.*, in Gilman *et al.* (Eds.) (2010); *Goodman and Gilman's: The Pharmacological Basis of Therapeutics*, 12th Ed., The McGraw-Hill Companies.

[054] The term “pharmaceutically acceptable salt” refers to salts that retain the biological effectiveness and properties of the compounds provided herein and which are not biologically or otherwise undesirable. In many cases, the compounds provided

herein are capable of forming acid and/or base salts by virtue of the presence of amino and/or carboxyl groups or groups similar thereto. Many such salts are known in the art, for example, as described in WO 87/05297. Pharmaceutically acceptable acid addition salts can be formed with inorganic acids and organic acids. Inorganic acids from which salts can be derived include, for example, hydrochloric acid, hydrobromic acid, sulfuric acid, nitric acid, phosphoric acid, and the like. Organic acids from which salts can be derived include, for example, acetic acid, propionic acid, glycolic acid, pyruvic acid, oxalic acid, maleic acid, malonic acid, succinic acid, fumaric acid, tartaric acid, citric acid, benzoic acid, cinnamic acid, mandelic acid, methanesulfonic acid, ethanesulfonic acid, p-toluenesulfonic acid, salicylic acid, and the like. Pharmaceutically acceptable base addition salts can be formed with inorganic and organic bases. Inorganic bases from which salts can be derived include, for example, sodium, potassium, lithium, ammonium, calcium, magnesium, iron, zinc, copper, manganese, aluminum, and the like. Organic bases from which salts can be derived include, for example, primary, secondary, and tertiary amines, substituted amines including naturally occurring substituted amines, cyclic amines, basic ion exchange resins, and the like, such as isopropylamine, trimethylamine, diethylamine, triethylamine, tripropylamine, and ethanolamine.

[055] “Patient,” as used herein, means a human or a non-human mammal, *e.g.*, a dog, a cat, a mouse, a rat, a cow, a sheep, a pig, a goat, a non-human primate, or a bird, *e.g.*, a chicken, as well as any other vertebrate or invertebrate. In some embodiments, the patient is a human.

[056] A “therapeutically effective amount” of a compound, as provided herein, is an amount that is sufficient to achieve the desired physiological effect and can vary according to the nature and severity of the disease condition and the potency of the compound. In some embodiments, “therapeutically effective amount” is also intended to include one or more of the compounds of Formula (I) in combination with one or more other agents that are effective in treating the diseases and disorders described herein. The combination of compounds can be a synergistic combination. Synergy, as described, for example, by Chou and Talalay, *Advances in Enzyme Regulation* (1984) 22:27-55, occurs when the effect of the compounds when administered in combination is greater than the additive effect of the compounds when administered alone as a single agent. In general, a

synergistic effect is most clearly demonstrated at sub-optimal concentrations of the compounds. It will be appreciated that different concentrations can be employed for prophylaxis than for treatment of an active disease. This amount can further depend upon the patient's height, weight, sex, age, and medical history. A therapeutic effect relieves, to some extent, one or more of the symptoms of the disease.

[057] The term “inflammation,” as used herein, refers to the complex biological response of tissues (e.g., vascular tissues) of an individual to harmful stimuli, such as pathogens, damaged cells, or irritants, and includes secretion of cytokines and more particularly of proinflammatory cytokine, *i.e.*, cytokines which are produced predominantly by activated immune cells such as microglia and are involved in the amplification of inflammatory reactions.

[058] The terms “inflammatory disease,” “inflammatory disorder” and “disease or disorder associated with inflammation,” as used herein, refer to a disease, disorder, and/or syndrome which exhibits an excessive or unregulated inflammatory response.

[059] As used herein, a “cytokine” is a soluble protein or peptide that is naturally produced by mammalian cells and that regulates immune responses and mediates cell-cell interactions. Cytokines can, either under normal or pathological conditions, modulate the functional activities of individual cells and tissues. A “proinflammatory cytokine” is a cytokine that promotes systemic inflammation and is involved in the upregulation of inflammatory reactions.

[060] “Treat,” “treatment,” or “treating,” as used herein, refer to administering a compound or pharmaceutical composition as provided herein for therapeutic purposes. The term “therapeutic treatment” refers to administering treatment to a patient already suffering from a disease thus causing a therapeutically beneficial effect, such as ameliorating existing symptoms, ameliorating the underlying metabolic causes of symptoms, postponing or preventing the further development of a disorder, and/or reducing the severity of symptoms that will or are expected to develop.

[061] The terms “inhibit” or “decrease,” when used in reference to the effect of any of the compositions or methods provided herein on the production of proinflammatory cytokines, refer to at least a small but measurable reduction in

proinflammatory cytokine release. In some embodiments, the release of the proinflammatory cytokine is inhibited by at least about 10%, at least about 20%, at least about 25%, at least about 30%, at least about 40%, at least about 50%, at least about 75%, at least about 80%, or at least about 90%, over non-treated controls. Inhibition can be assessed using methods described herein or other methods known in the art. Such decreases in proinflammatory cytokine release can result in a reduction of the deleterious effects of the release of proinflammatory cytokines.

[062] "Morphea" as used herein refers to a skin condition wherein discolored and/or hardened patches appear on the skin (e.g., one or more outer layers of the skin) resulting from excessive collagen deposition.

[063] "Tendinopathy" as used herein refers to a disease or disorder of a tendon characterized by inflammation, deterioration, and/or injury of the tendon and/or tissue contacting, near, or associated with the tendon. Tendinopathy includes, for example, inflammation of the tendon (e.g., tendonitis), non-inflammatory degeneration of, for example, the structure and/or composition of a tendon (e.g., tendinosis), inflammation of the paratenon near or in contact with a tendon (e.g., paratenonitis), micro-trauma to the tendon, and rupture of the tendon (e.g., acute, chronic, partial and/or complete rupture). The term also encompasses tenosynovitis, a tendinopathy of the outer lining of the tendon which occurs in certain tendons such as flexor tendons and the Achilles tendon. Symptoms of tendinopathy include pain at rest, upon palpation of the tendon, and/or with movement of, for example, the tendon, tissue, joint, or bone near or associated with the tendon; joint stiffness; difficulty moving; weakness of the joint or muscles surrounding the tendon; redness of the skin near the tendon; swelling of the tendon and/or of tissue near the tendon; and/or crepitus.

[064] "Tendinitis" as used herein refers to an inflammatory injury to the tendon, characterized by degeneration like that observed in tendinosis, but also accompanied by inflammation of the tendon, vascular disruption and an inflammatory repair response. Tendinitis is often associated with fibroblastic and myofibroblastic proliferation, as well as hemorrhage and organizing granulation tissue. Generally, tendinitis is referred to by the body part involved, such as Achilles tendinitis (affecting the Achilles tendon), or patellar tendinitis (also known as "jumper's knee," affecting the

patellar tendon), though there are certain exceptions, such as lateral epicondylitis (also known as "tennis elbow," affecting the Extensor Carpi Radialis Brevis tendon). Symptoms can vary from aches or pains and local stiffness to a burning sensation surrounding the entire joint around the inflamed tendon. In some cases, tendonitis is characterized by swelling, sometimes accompanied by heat and redness; there may also be visible knots surrounding the joint. For many patients, the pain is usually worse during and after activity, and the tendon and joint area can become stiffer the following day as muscles tighten from the movement of the tendon.

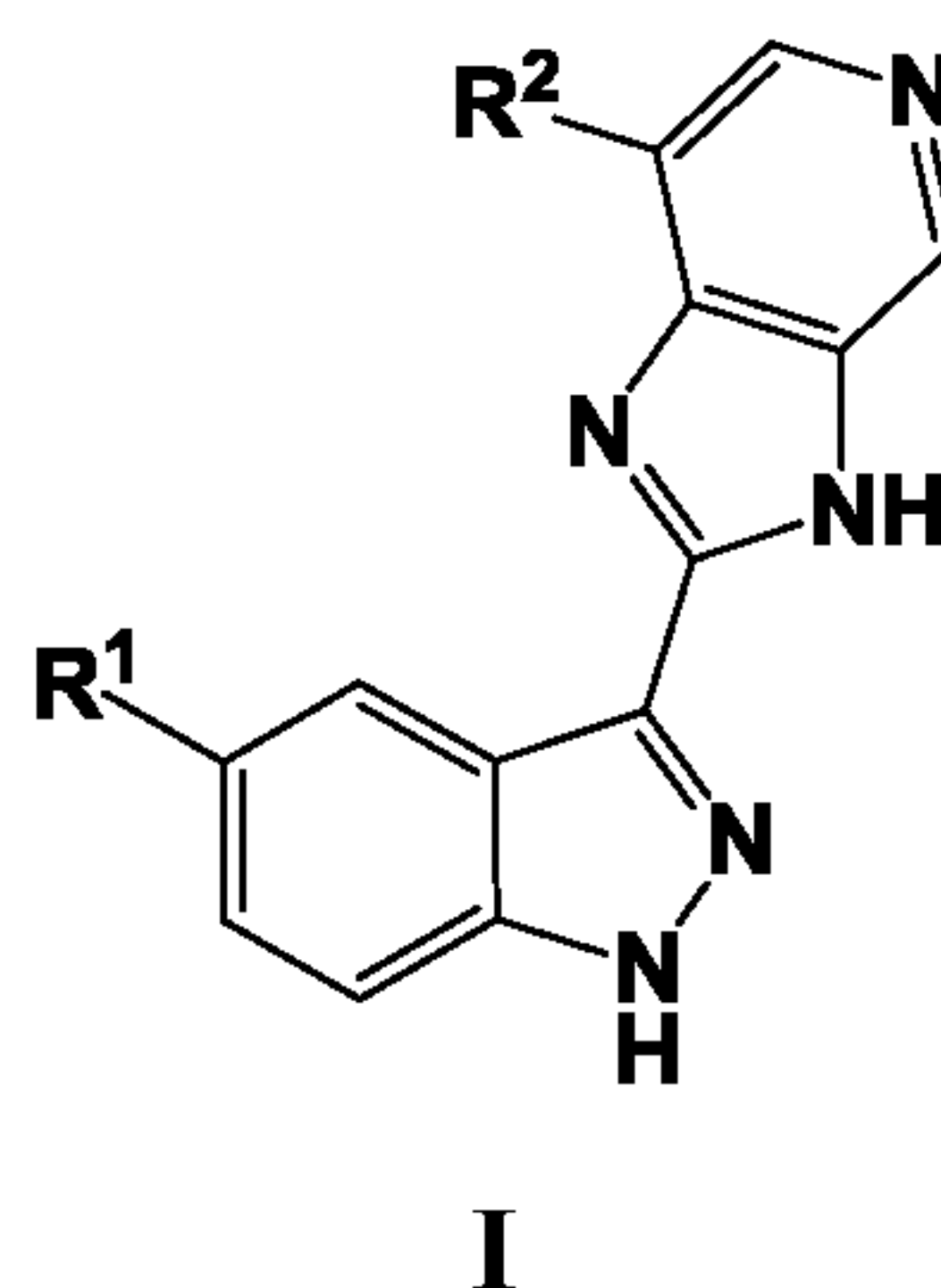
[065] “Psoriasis” as used herein refers to an autoimmune disease in which skin cells build up and causes raised, red, scaly patches to appear on the skin.

[066] “Dermatitis” (also known as eczema) as used herein refers to generic inflammation of the skin. Specific types of dermatitis include atopic, contact, nummular, photo-induced, and stasis dermatitis. These diseases are characterized by itchiness, red skin, and a rash.

2. Compounds

[067] The compounds and compositions described herein can be used for treating diseases or disorders associated with inflammation. In some embodiments, the compounds and compositions described herein act as anti-inflammatory agents. In some embodiments, the compounds can be used as inhibitors of one or more proinflammatory cytokines. In some embodiments, the proinflammatory cytokine is selected from the group consisting of IL-1 α , IL-1 β , IL-2, IL-4, IL-5, IL-6, IL-7, IL-8, IL-10, IL-12/IL23p40, IL-13, IL-15, IL-16, IL-17A, IL-17F, IL-21, IL-23, TNF α , TNF- β , IFN- γ , CXCL1, CD38, CD40, CD69, IgG, IP-10, L-17A, MCP-1, PGE2, sIL-2, and sIL-6.

[068] Provided herein are compounds of Formula (I):



including pharmaceutically acceptable salts thereof.

[069] In some embodiments, R^1 is $\text{-heteroaryl}R^3R^4$.

[070] In some embodiments, R^2 is selected from the group consisting of H, $\text{-heteroaryl}R^5$, $\text{-heterocyclyl}R^6$ and $\text{-aryl}R^7$.

[071] In some embodiments, R^3 is selected from the group consisting of H, $\text{-heterocyclyl}R^8$, $\text{-NHC(=O)}R^9$, -NHSO_2R^{10} , $\text{-NR}^{11}R^{12}$ and $\text{-(C}_{1-6}\text{ alkyl)NR}^{11}R^{12}$.

[072] In some embodiments, there is the proviso that R^2 and R^3 are not both H.

[073] In some embodiments, R^4 is 1-3 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, -CF_3 , -CN , OR^{13} and amino.

[074] In some embodiments, each R^5 is independently 1-4 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, -CF_3 , -CN , OR^{13} , $\text{-C(=O)}R^{11}$, amino and $\text{-(C}_{1-6}\text{ alkyl)NR}^{11}R^{12}$.

[075] In some embodiments, each R^6 is independently 1-5 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, -CF_3 , -CN , OR^{13} and amino.

[076] In some embodiments, each R^7 is independently 1-5 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, -CF_3 , -CN , OR^{13} , amino, $\text{-(C}_{1-6}\text{ alkyl)NHSO}_2R^{11}$, $\text{-NR}^{12}(\text{C}_{1-6}\text{ alkyl)NR}^{11}R^{12}$ and $\text{-(C}_{1-6}\text{ alkyl)NR}^{11}R^{12}$.

[077] In some embodiments, R^8 is 1-5 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, -CF_3 , -CN , OR^{13} and amino.

[078] In some embodiments, R^9 is selected from the group consisting of C_{1-9} alkyl, $\text{-heteroaryl}R^5$, $\text{-heterocyclyl}R^6$, $\text{-aryl}R^7$ and $\text{-CH}_2\text{carbocyclyl}$.

[079] In some embodiments, R^{10} is selected from the group consisting of C_{1-9} alkyl, $\text{-heteroaryl}R^5$, $\text{-heterocyclyl}R^6$, $\text{-aryl}R^7$, and $\text{-carbocyclyl}R^{14}$.

[080] In some embodiments, each R^{11} is independently selected from C_{1-6} alkyl.

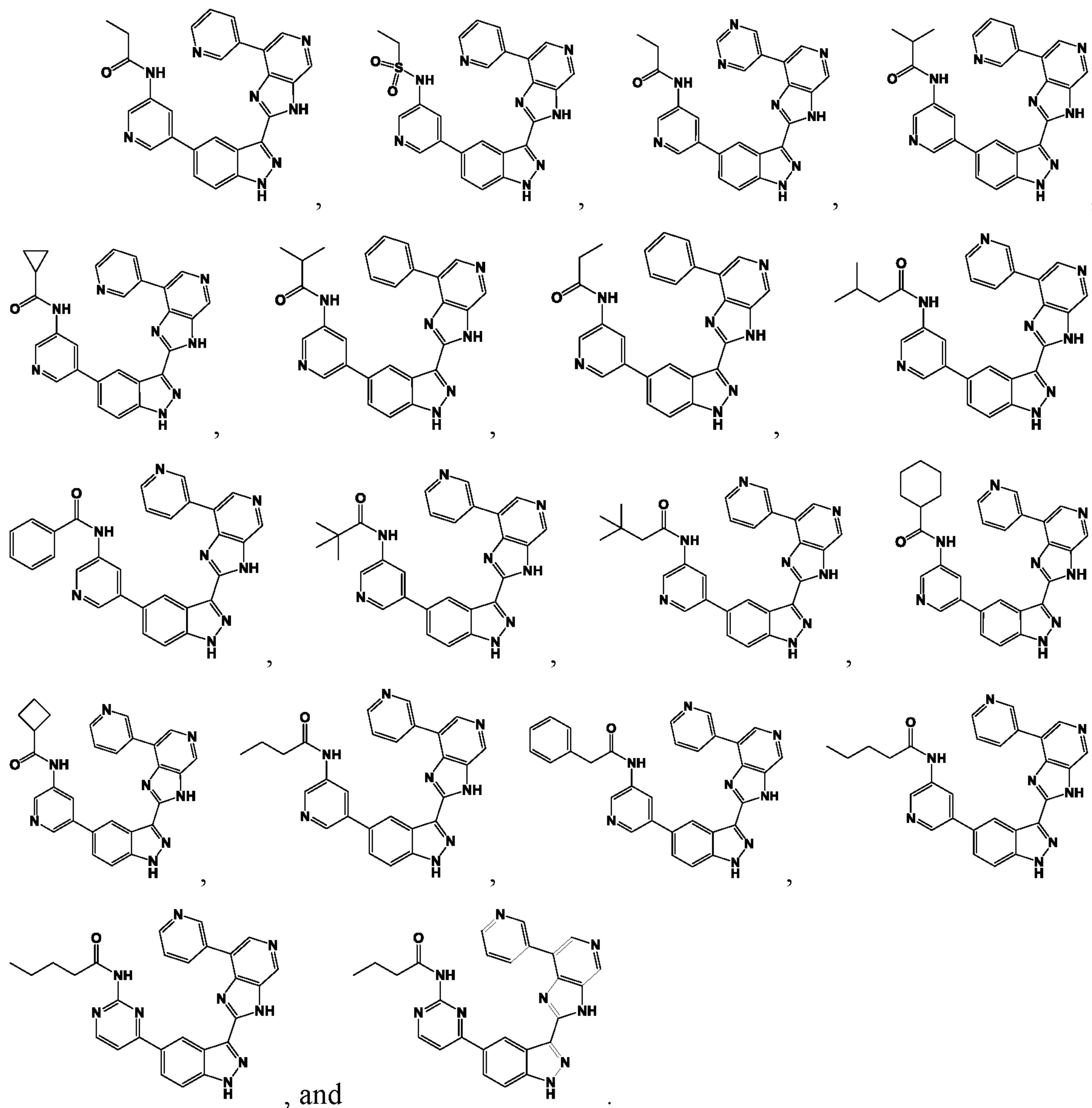
[081] In some embodiments, each R^{12} is independently selected from the group consisting of H and C_{1-6} alkyl.

[082] In some embodiments, each R^{11} and R^{12} are optionally linked to form a five or six membered heterocyclyl ring.

[083] In some embodiments, each R^{13} is independently selected from the group consisting of H and C_{1-6} alkyl.

[084] In some embodiments, R^{14} is 1-5 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, $-CF_3$, $-CN$, OR^{13} and amino.

[085] In some embodiments, there is the proviso that Formula (I) is not a structure selected from the group consisting of:



[086] In some embodiments, R^1 is pyridine R^3R^4 or pyridin-3-yl R^3R^4 .

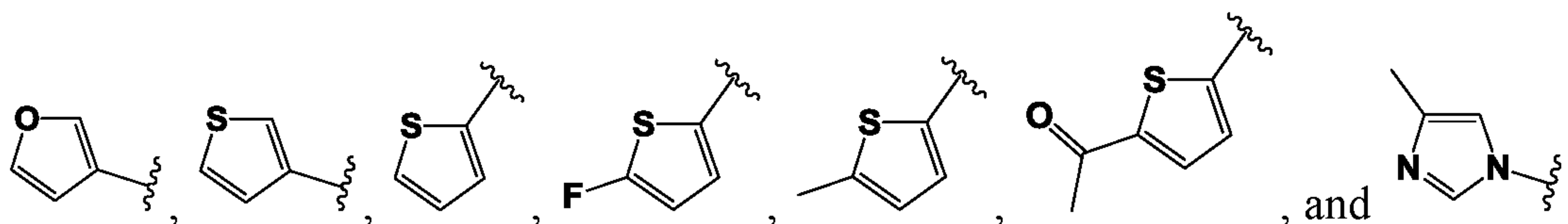
[087] In some embodiments, R^1 is pyridine R^3R^4 .

[088] In some embodiments, R^1 is pyridin-3-yl R^3R^4 .

[089] In some embodiments, R^2 is $-heteroarylR^5$.

[090] In some embodiments, R^2 is selected from $-pyridinylR^5$, $-pyridin-2-ylR^5$, $-pyridin-3-ylR^5$, $-pyridin-4-ylR^5$, thiophene R^5 , furan R^5 , and imidazole R^5 .

- [091] In some embodiments, R^2 is -pyridinyl R^5 .
- [092] In some embodiments, R^2 is -pyridin-2-yl R^5 .
- [093] In some embodiments, R^2 is -pyridin-3-yl R^5 .
- [094] In some embodiments, R^2 is -pyridin-4-yl R^5 .
- [095] In some embodiments, R^2 is thiophene R^5 .
- [096] In some embodiments, R^2 is furan R^5 .
- [097] In some embodiments, R^2 is imidazole R^5 .
- [098] In some embodiments, R^2 is selected from the group consisting of



- [099] In some embodiments, R^2 is selected from -heterocyclyl R^6 and -aryl R^7 .
- [0100] In some embodiments, R^2 is selected from the group consisting of morpholine, piperazine, piperidine, and 1-methylpiperazine.
- [0101] In some embodiments, R^2 is morpholine.
- [0102] In some embodiments, R^2 is piperazine.
- [0103] In some embodiments, R^2 is piperidine.
- [0104] In some embodiments, R^2 is 1-methylpiperazine.
- [0105] In some embodiments, R^2 is -aryl R^7 .
- [0106] In some embodiments, R^2 is -phenyl R^7 .
- [0107] In some embodiments, R^3 is selected from H, $-(C_{1-6} \text{ alkyl})NR^{11}R^{12}$, $-(C_{1-4} \text{ alkyl})NR^{11}R^{12}$, $-(C_{1-2} \text{ alkyl})NR^{11}R^{12}$, $-CH_2NR^{11}R^{12}$, $-NR^{11}R^{12}$, $-NHC(=O)R^9$, $-NHSO_2R^{10}$, and -heterocyclyl R^8 .
- [0108] In some embodiments, R^3 is selected from H, $-(C_{1-6} \text{ alkyl})NR^{11}R^{12}$, $-(C_{1-4} \text{ alkyl})NR^{11}R^{12}$, $-(C_{1-2} \text{ alkyl})NR^{11}R^{12}$, $-CH_2NR^{11}R^{12}$, and $-NR^{11}R^{12}$.
- [0109] In some embodiments, R^3 is selected from morpholine, piperazine, piperidine, and 1-methylpiperazine.
- [0110] In some embodiments, R^3 is H.
- [0111] In some embodiments, R^3 is $-(C_{1-6} \text{ alkyl})NR^{11}R^{12}$.
- [0112] In some embodiments, R^3 is $-(C_{1-4} \text{ alkyl})NR^{11}R^{12}$.
- [0113] In some embodiments, R^3 is $-(C_{1-2} \text{ alkyl})NR^{11}R^{12}$.

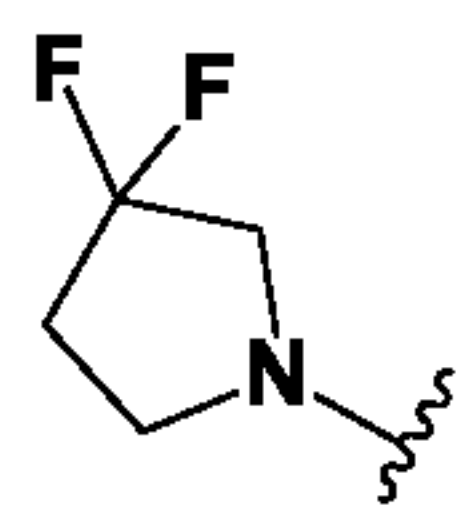
- [0114] In some embodiments, R^3 is $-\text{CH}_2\text{NR}^{11}\text{R}^{12}$.
- [0115] In some embodiments, R^3 is $-\text{NR}^{11}\text{R}^{12}$.
- [0116] In some embodiments, R^3 is $-\text{NHC}(=\text{O})\text{R}^9$.
- [0117] In some embodiments, R^3 is $-\text{NHSO}_2\text{R}^{10}$.
- [0118] In some embodiments, R^3 is $-\text{heterocyclylR}^8$.
- [0119] In some embodiments, R^3 is morpholine.
- [0120] In some embodiments, R^3 is piperazine.
- [0121] In some embodiments, R^3 is piperidine.
- [0122] In some embodiments, R^3 is 1-methylpiperazine.
- [0123] In some embodiments, R^4 is H or amino.
- [0124] In some embodiments, R^4 is H.
- [0125] In some embodiments, R^4 is amino.
- [0126] In some embodiments, R^5 is 1-2 substituents selected from the group consisting of H, C_{1-9} alkyl, halide, and $-\text{CF}_3$.
- [0127] In some embodiments, R^5 is 1-2 substituents selected from the group consisting of F, Cl, Br, and I.
- [0128] In some embodiments, R^5 is 1-2 fluorine atoms.
- [0129] In some embodiments, R^6 is selected from the group consisting of H, F and $-(\text{C}_{1-4} \text{ alkyl})$.
- [0130] In some embodiments, R^6 is H.
- [0131] In some embodiments, R^6 is F.
- [0132] In some embodiments, R^6 is $-(\text{C}_{1-4} \text{ alkyl})$.
- [0133] In some embodiments, R^7 is selected from the group consisting of halide, $-\text{CF}_3$, $-\text{CN}$, $-(\text{C}_{1-6} \text{ alkyl})\text{NHSO}_2\text{R}^{11}$, $-(\text{C}_{1-6} \text{ alkyl})\text{NR}^{11}\text{R}^{12}$, and $-\text{NR}^{12}(\text{C}_{1-6} \text{ alkyl})\text{NR}^{11}\text{R}^{12}$.
- [0134] In some embodiments, R^7 is 1-2 fluorine atoms.
- [0135] In some embodiments, R^7 is $-(\text{C}_{1-6} \text{ alkyl})\text{NHSO}_2\text{R}^{11}$.
- [0136] In some embodiments, R^7 is $-(\text{C}_{1-4} \text{ alkyl})\text{NHSO}_2\text{R}^{11}$.
- [0137] In some embodiments, R^7 is $-(\text{C}_{1-2} \text{ alkyl})\text{NHSO}_2\text{R}^{11}$.
- [0138] In some embodiments, R^7 is $-\text{CH}_2\text{NHSO}_2\text{R}^{11}$.
- [0139] In some embodiments, R^7 is $-\text{CH}_2\text{NHSO}_2\text{CH}_3$.

- [0140] In some embodiments, R^7 is $-NR^{12}(C_{1-6} \text{ alkyl})NR^{11}R^{12}$.
- [0141] In some embodiments, R^7 is $-NR^{12}(C_{1-4} \text{ alkyl})NR^{11}R^{12}$.
- [0142] In some embodiments, R^7 is $-NR^{12}CH_2CH_2NR^{11}R^{12}$.
- [0143] In some embodiments, R^7 is $-NHCH_2CH_2NR^{11}R^{12}$.
- [0144] In some embodiments, R^7 is $-NHCH_2CH_2N(CH_3)_2$.
- [0145] In some embodiments, R^7 is 2 substituents consisting of 1 fluorine atom and $-NR^{12}(C_{1-6} \text{ alkyl})NR^{11}R^{12}$.
- [0146] In some embodiments, R^7 is 2 substituents consisting of 1 fluorine atom and $-NHCH_2CH_2NR^{11}R^{12}$.
- [0147] In some embodiments, R^7 is 2 substituents consisting of 1 fluorine atom and $-(C_{1-6} \text{ alkyl})NHSO_2R^{11}$.
- [0148] In some embodiments, R^7 is 2 substituents consisting of 1 fluorine atom and $-CH_2NHSO_2R^{11}$.
- [0149] In some embodiments, R^9 is selected from the group consisting of $-(C_{1-6} \text{ alkyl})$, $-\text{aryl}$, $-\text{carbocyclyl}$, and $-CH_2\text{carbocyclyl}$;
- [0150] In some embodiments, R^9 is $-(C_{2-5} \text{ alkyl})$.
- [0151] In some embodiments, R^9 is $-(C_{1-6} \text{ alkyl})$.
- [0152] In some embodiments, R^9 is $-(C_{1-5} \text{ alkyl})$.
- [0153] In some embodiments, R^9 is $-(C_{1-4} \text{ alkyl})$.
- [0154] In some embodiments, R^9 is $-(C_{1-3} \text{ alkyl})$.
- [0155] In some embodiments, R^9 is $-(C_{1-2} \text{ alkyl})$.
- [0156] In some embodiments, R^9 is methyl.
- [0157] In some embodiments, R^9 is ethyl.
- [0158] In some embodiments, R^9 is propyl.
- [0159] In some embodiments, R^9 is isopropyl.
- [0160] In some embodiments, R^9 is n-butyl.
- [0161] In some embodiments, R^9 is isobutyl.
- [0162] In some embodiments, R^9 is tert-butyl.
- [0163] In some embodiments, R^9 is phenyl.
- [0164] In some embodiments, R^9 is $-CH_2\text{carbocyclyl}$.
- [0165] In some embodiments, R^9 is $-\text{carbocyclyl}$.

- [0166] In some embodiments, R^{10} is selected from $-(C_{1-4} \text{ alkyl})$ and phenyl.
- [0167] In some embodiments, R^{10} is $-(C_{1-4} \text{ alkyl})$.
- [0168] In some embodiments, R^{10} is phenyl.
- [0169] In some embodiments, R^{11} is selected from the group consisting of $-(C_{1-2} \text{ alkyl})$, $-(C_{1-3} \text{ alkyl})$, $-(C_{1-4} \text{ alkyl})$, $-(C_{1-5} \text{ alkyl})$, and $-(C_{1-6} \text{ alkyl})$.
- [0170] In some embodiments, R^{11} is $-(C_{1-2} \text{ alkyl})$.
- [0171] In some embodiments, R^{11} is $-(C_{1-3} \text{ alkyl})$.
- [0172] In some embodiments, R^{11} is $-(C_{1-4} \text{ alkyl})$.
- [0173] In some embodiments, R^{11} is $-(C_{1-5} \text{ alkyl})$.
- [0174] In some embodiments, R^{11} is $-(C_{1-6} \text{ alkyl})$.
- [0175] In some embodiments, R^{11} is selected from the group consisting of methyl, ethyl, propyl, isopropyl, n-butyl, isobutyl, and *tert*-butyl.
- [0176] In some embodiments, R^{11} is methyl.
- [0177] In some embodiments, R^{11} is ethyl.
- [0178] In some embodiments, R^{11} is propyl.
- [0179] In some embodiments, R^{11} is isopropyl.
- [0180] In some embodiments, R^{11} is n-butyl.
- [0181] In some embodiments, R^{11} is isobutyl.
- [0182] In some embodiments, R^{11} is *tert*-butyl.
- [0183] In some embodiments, R^{12} is selected from the group consisting of H, $-(C_{1-2} \text{ alkyl})$, $-(C_{1-3} \text{ alkyl})$, $-(C_{1-4} \text{ alkyl})$, $-(C_{1-5} \text{ alkyl})$, and $-(C_{1-6} \text{ alkyl})$.
- [0184] In some embodiments, R^{12} is H or $-(C_{1-2} \text{ alkyl})$.
- [0185] In some embodiments, R^{12} is H.
- [0186] In some embodiments, R^{12} is $-(C_{1-2} \text{ alkyl})$.
- [0187] In some embodiments, R^{12} is $-(C_{1-3} \text{ alkyl})$.
- [0188] In some embodiments, R^{12} is $-(C_{1-4} \text{ alkyl})$.
- [0189] In some embodiments, R^{12} is $-(C_{1-5} \text{ alkyl})$.
- [0190] In some embodiments, R^{12} is $-(C_{1-6} \text{ alkyl})$.
- [0191] In some embodiments, R^{12} is selected from the group consisting of methyl, ethyl, propyl, isopropyl, n-butyl, isobutyl, and *tert*-butyl.
- [0192] In some embodiments, R^{12} is methyl.

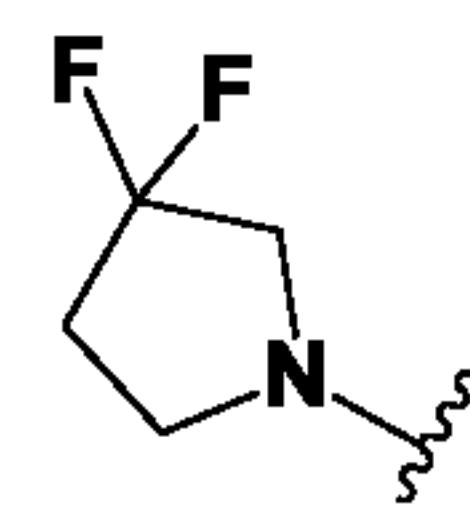
- [0193] In some embodiments, R^{12} is ethyl.
- [0194] In some embodiments, R^{12} is propyl.
- [0195] In some embodiments, R^{12} is isopropyl.
- [0196] In some embodiments, R^{12} is n-butyl.
- [0197] In some embodiments, R^{12} is isobutyl.
- [0198] In some embodiments, R^{12} is *tert*-butyl.
- [0199] In some embodiments, R^{11} and R^{12} are linked to form a five- or six-membered heterocyclyl ring.

[0200] In some embodiments, R^{11} and R^{12} are linked to form a five- or six-membered heterocyclyl ring selected from the group consisting of a morpholine ring, a



piperidine ring, a pyrrolidine ring, a piperazine ring, and

- [0201] In some embodiments, R^{11} and R^{12} are linked to form a morpholine ring.
- [0202] In some embodiments, R^{11} and R^{12} are linked to form a piperidine ring.
- [0203] In some embodiments, R^{11} and R^{12} are linked to form a pyrrolidine ring.
- [0204] In some embodiments, R^{11} and R^{12} are linked to form a piperazine ring.



- [0205] In some embodiments, R^{11} and R^{12} are linked to form

[0206] In some embodiments, R^1 is $-\text{heteroaryl}R^3R^4$; R^2 is $-\text{aryl}R^7$; R^3 is $-\text{NHC}(=\text{O})R^9$; R^4 is H; each R^7 is independently 1-2 substituents each selected from the group consisting of halide, $-\text{CF}_3$, $-\text{CN}$, $-(\text{C}_{1-6} \text{ alkyl})\text{NHSO}_2R^{11}$, $-(\text{C}_{1-6} \text{ alkyl})\text{NR}^{11}R^{12}$, and $-\text{NR}^{12}(\text{C}_{1-6} \text{ alkyl})\text{NR}^{11}R^{12}$; R^9 is selected from the group consisting of $-(\text{C}_{1-6} \text{ alkyl})$, $-\text{aryl}$, $-\text{carbocyclyl}$, and $-\text{CH}_2\text{carbocyclyl}$; each R^{11} is independently selected from $-(\text{C}_{1-6} \text{ alkyl})$; each R^{12} is independently selected from the group consisting of H and $-(\text{C}_{1-6} \text{ alkyl})$; and each R^{11} and R^{12} are optionally linked to form a four- to six-membered heterocyclyl ring.

[0207] In some embodiments, R^1 is $-\text{pyridin-3-yl}R^3R^4$; R^2 is $-\text{phenyl}R^7$; R^3 is a $-\text{NHC}(=\text{O})R^9$; R^4 is H; each R^7 is independently 1-2 substituents each selected from the group consisting of fluorine, $-\text{CH}_2\text{NHSO}_2R^{11}$, $-(\text{C}_{1-6} \text{ alkyl})\text{NR}^{11}R^{12}$, and $-\text{NHCH}_2\text{CH}_2\text{NR}^{11}R^{12}$; R^9 is selected from the group consisting of $-(\text{C}_{2-5}$

alkyl), -phenyl, -carbocyclyl, and -CH₂carbocyclyl; each R¹¹ is independently selected from -(C₁₋₂ alkyl); each R¹² is independently selected from the group consisting of H and -(C₁₋₂ alkyl); and each R¹¹ and R¹² are optionally linked to form a four- to six-membered heterocyclyl ring.

[0208] In some embodiments, R¹ is pyridin-3-ylR³R⁴; R³ is H; R⁴ is H; R² is selected from the group consisting of pyridine and -heterocyclylR⁶; and R⁶ is selected from the group consisting of H, F and -(C₁₋₄ alkyl).

[0209] In some embodiments, R¹ is pyridin-3-ylR³R⁴; R³ is H; R⁴ is amino; R² is selected from the group consisting of -heteroarylR⁵, -phenylR⁷ and -heterocyclylR⁶; R⁵ is H; R⁶ is selected from the group consisting of H, F and -(C₁₋₄ alkyl); R⁷ is 1-2 fluorine atoms; and the heteroaryl is selected from the group consisting of pyridine, furan and thiophene.

[0210] In some embodiments, R¹ is pyridin-3-ylR³R⁴; R³ is -NHC(=O)R⁹; R⁴ is H; R⁹ is selected from the group consisting of ethyl, propyl, isopropyl, butyl, isobutyl, *tert*-butyl, neopentyl, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl and phenyl; R² is selected from the group consisting of H, -heteroarylR⁵, -phenylR⁷ and -heterocyclylR⁶; R⁵ is H or F; R⁶ is selected from the group consisting of H, F and -(C₁₋₄ alkyl); R⁷ is selected from the group consisting of 1-2 fluorine atoms and -CH₂NHSO₂R¹¹; and the heteroaryl is selected from the group consisting of pyridine, furan and thiophene.

[0211] In some embodiments, R¹ is pyridin-3-ylR³R⁴; R³ is -CH₂NR¹¹R¹²; R⁴ is H; R² is selected from the group consisting of H, -heteroarylR⁵, -phenylR⁷ and -heterocyclylR⁶; R⁵ is selected from the group consisting of H, F, Me and -C(=O)Me; R⁶ is selected from the group consisting of H, F and -(C₁₋₄ alkyl); R⁷ is 1-2 fluorine atoms; R¹¹ and R¹² are linked to form a five-membered heterocyclyl ring; the heterocyclyl ring is substituted with 1-2 fluorine atoms; and the heteroaryl is selected from the group consisting of pyridine, furan and thiophene.

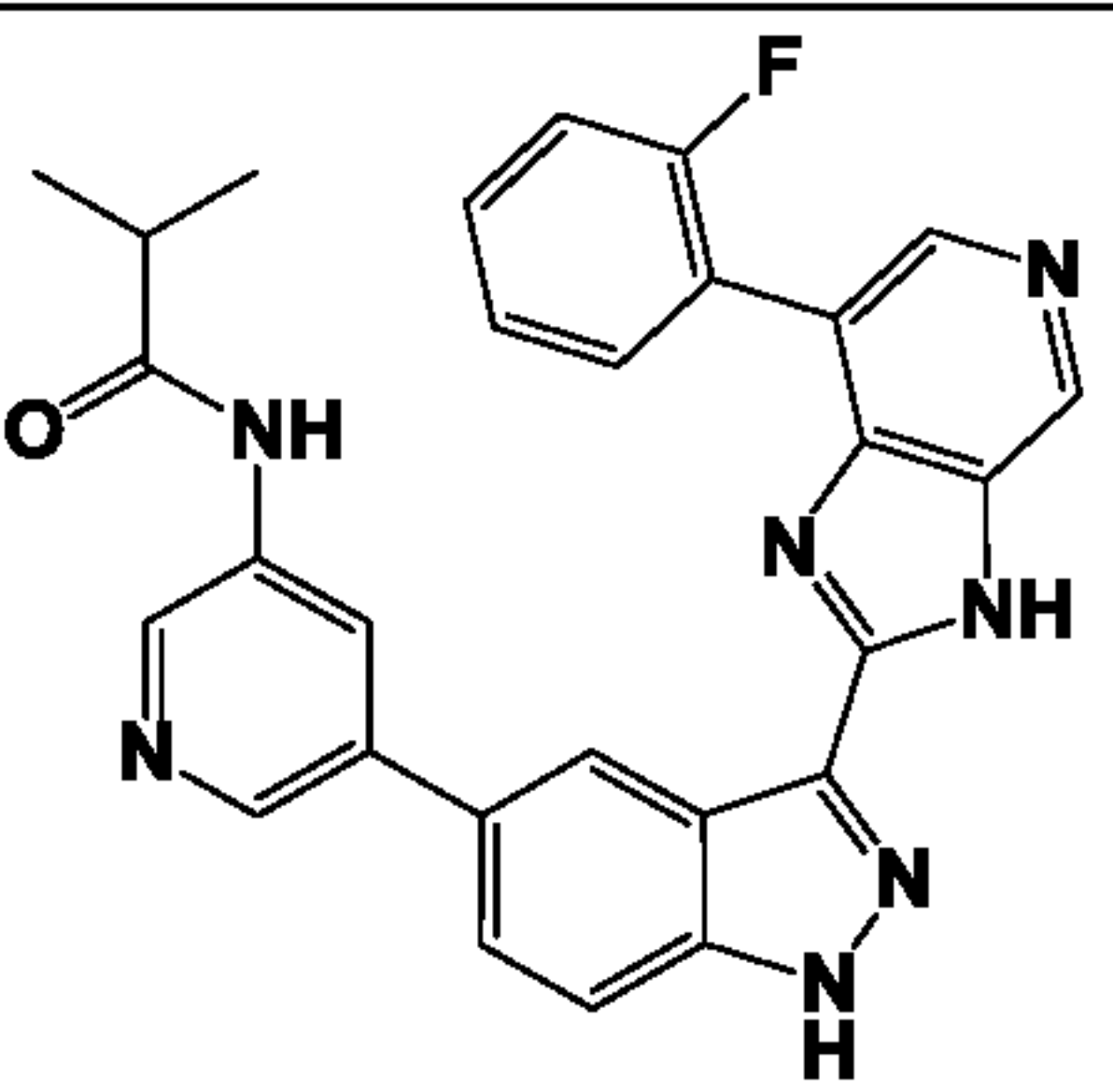
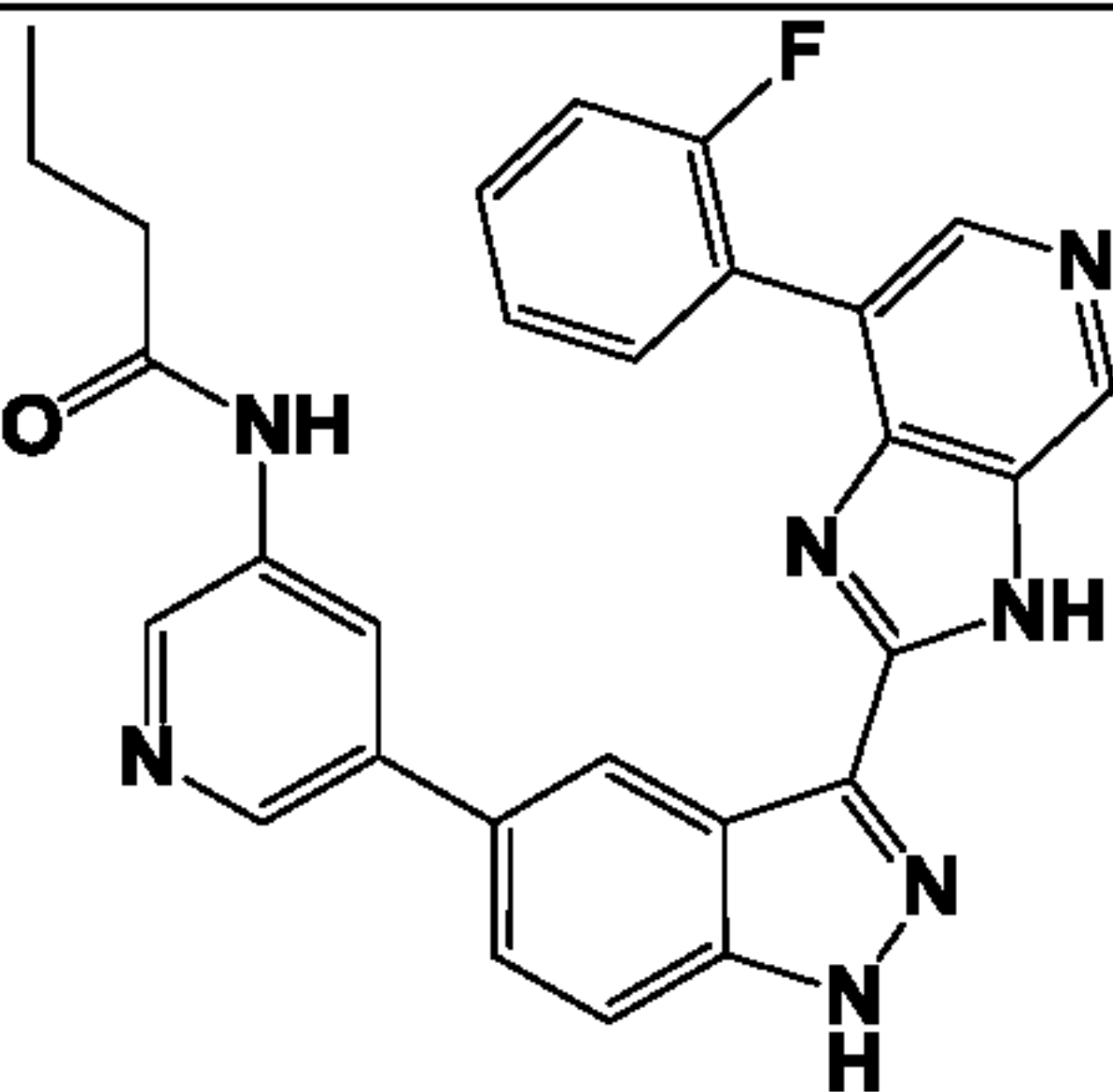
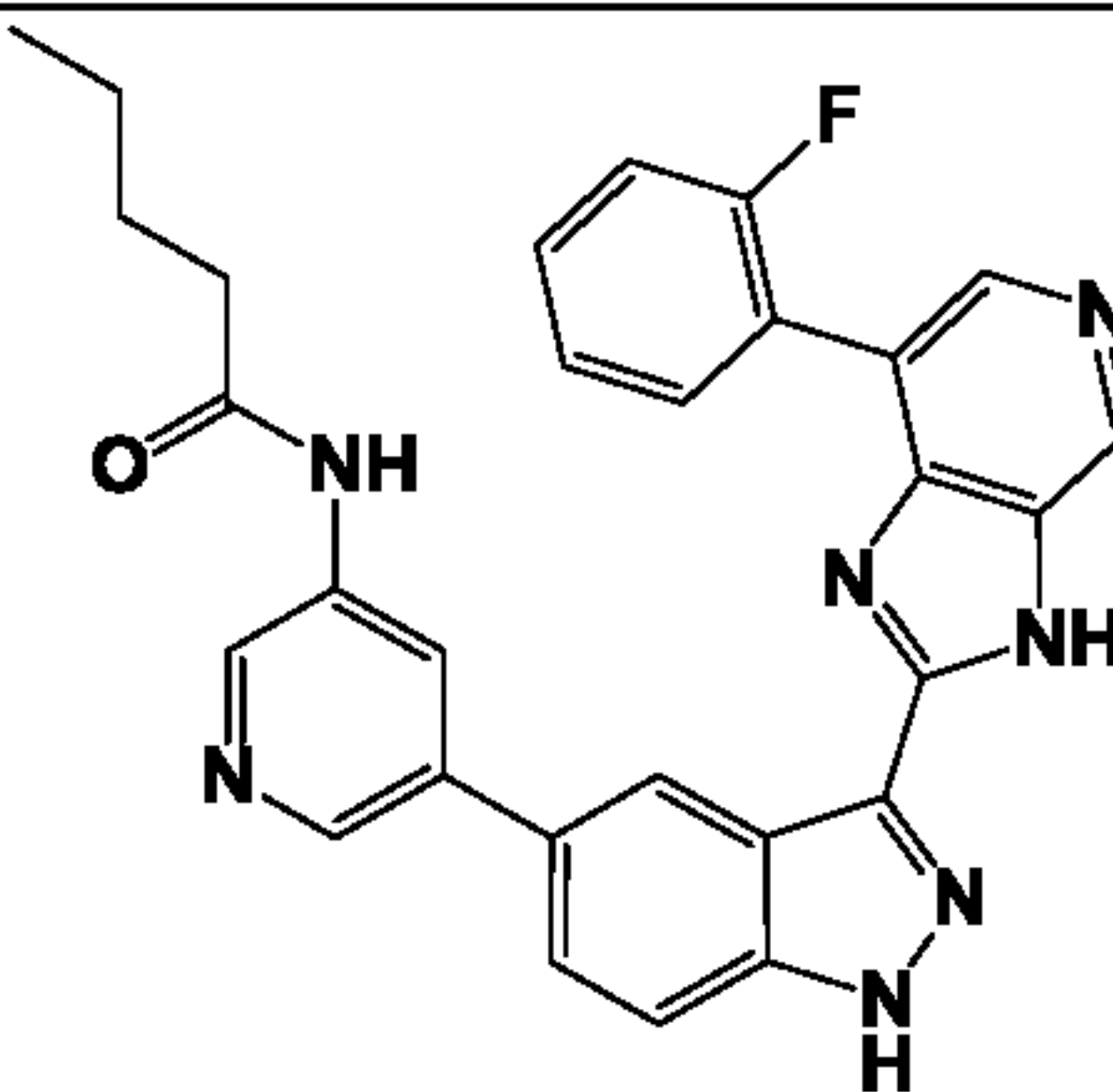
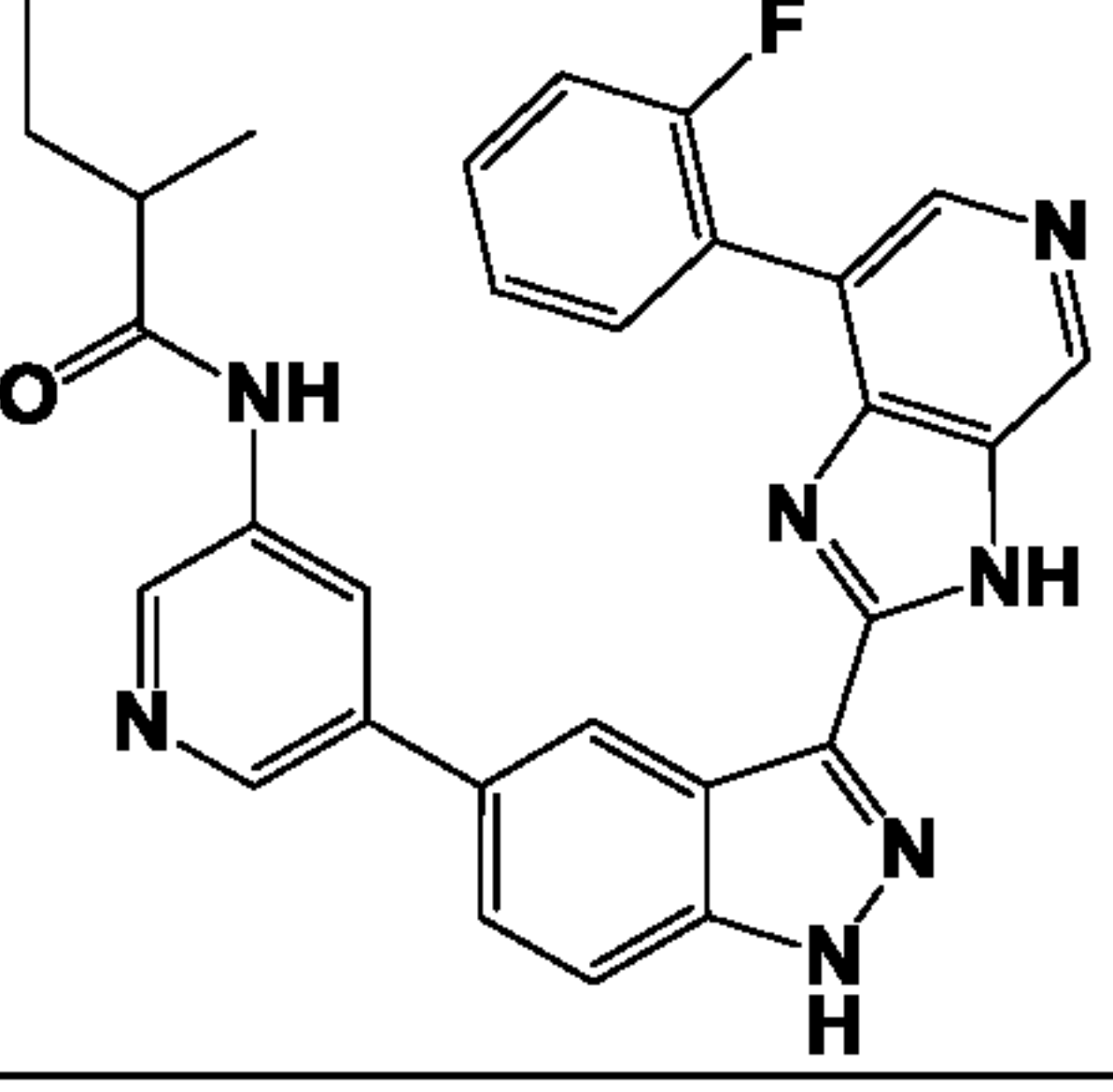
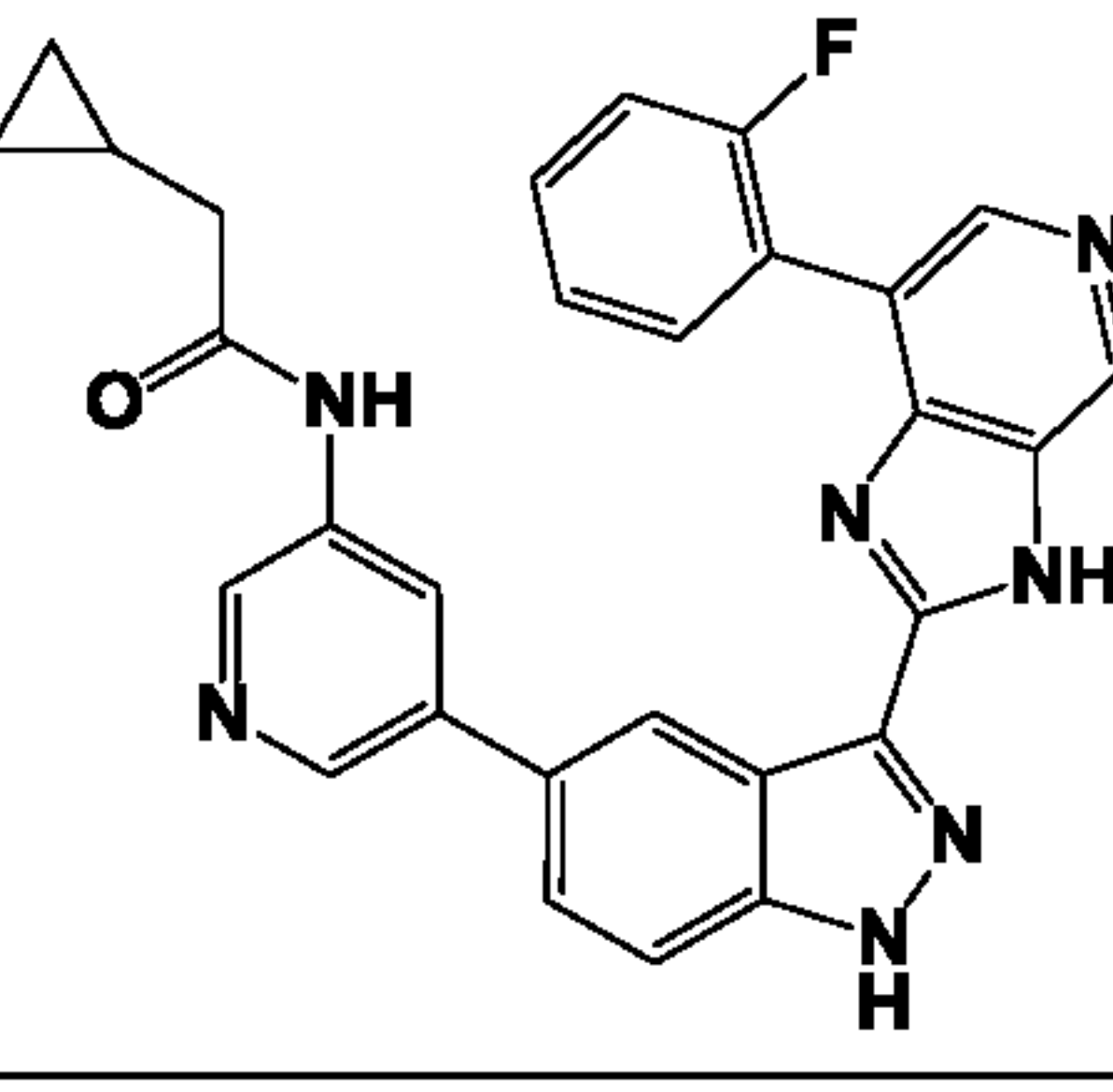
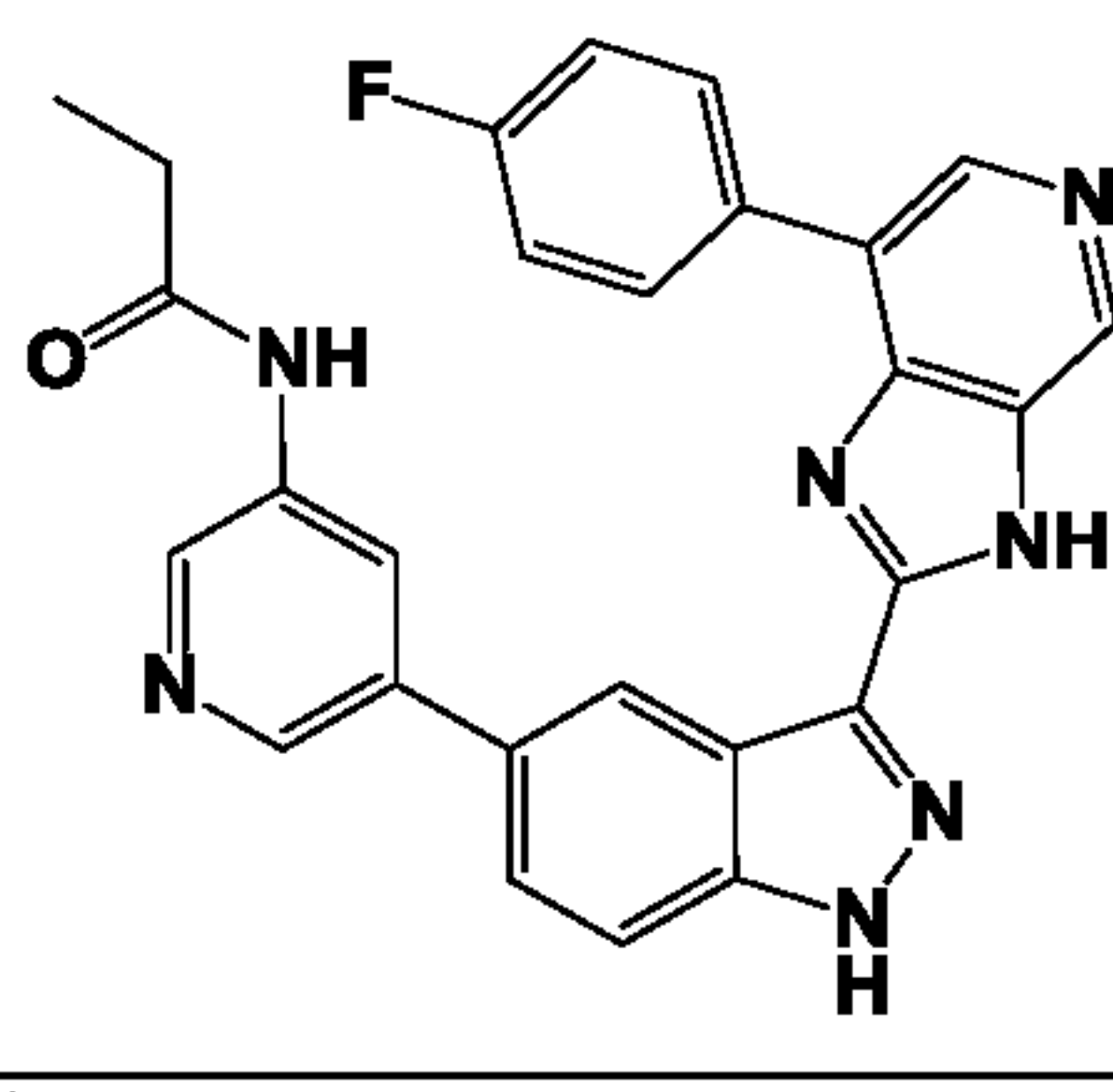
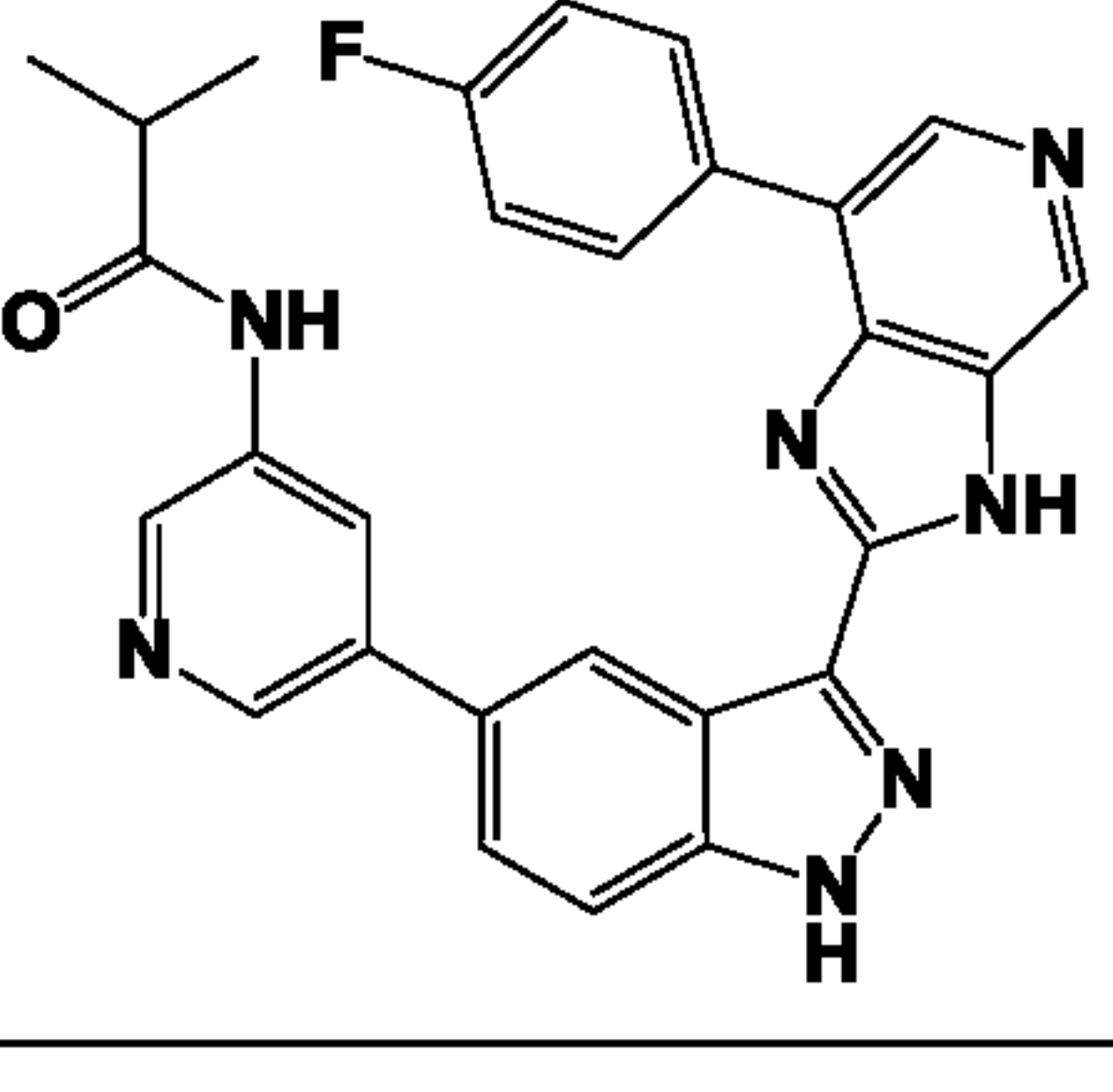
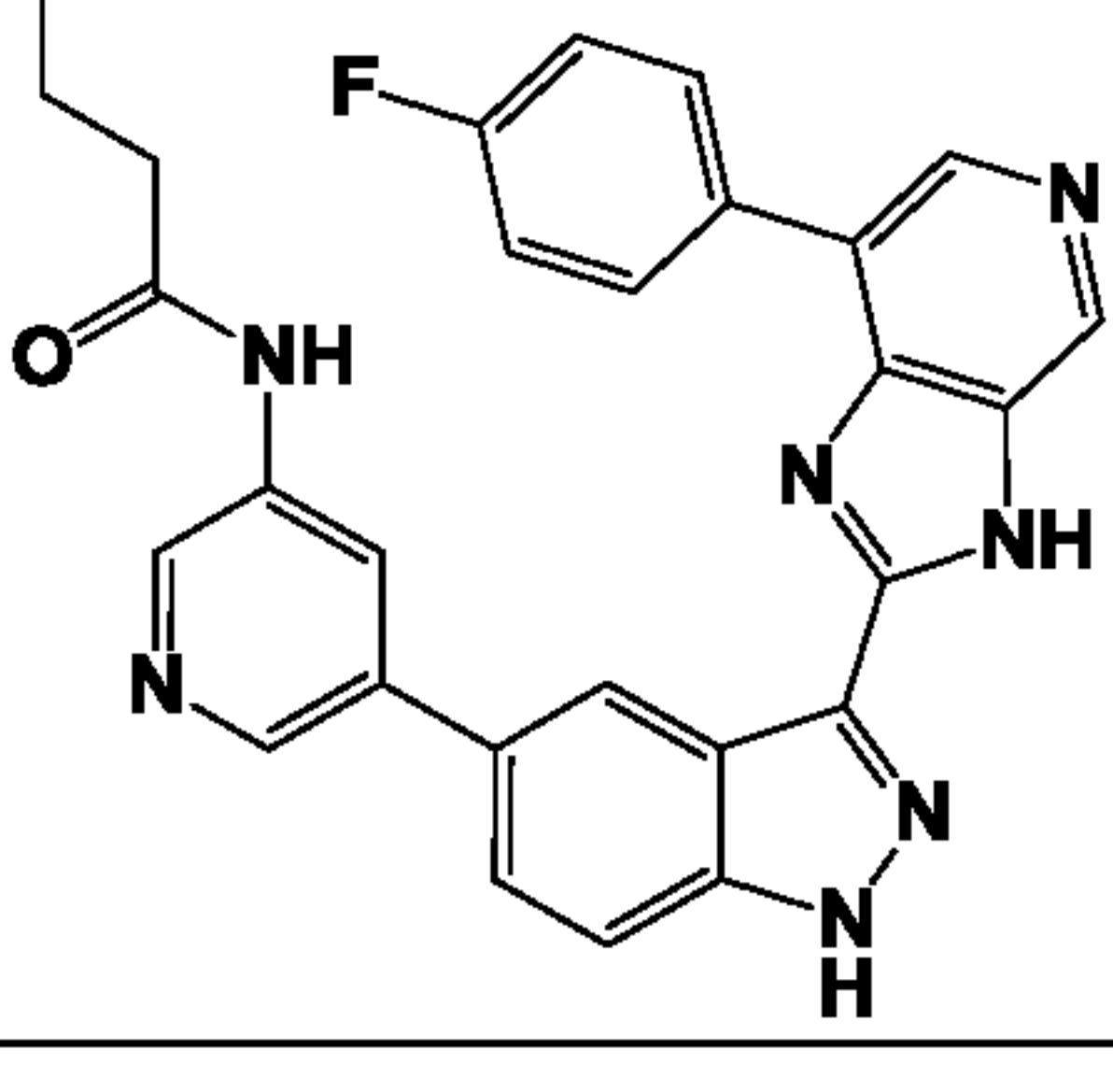
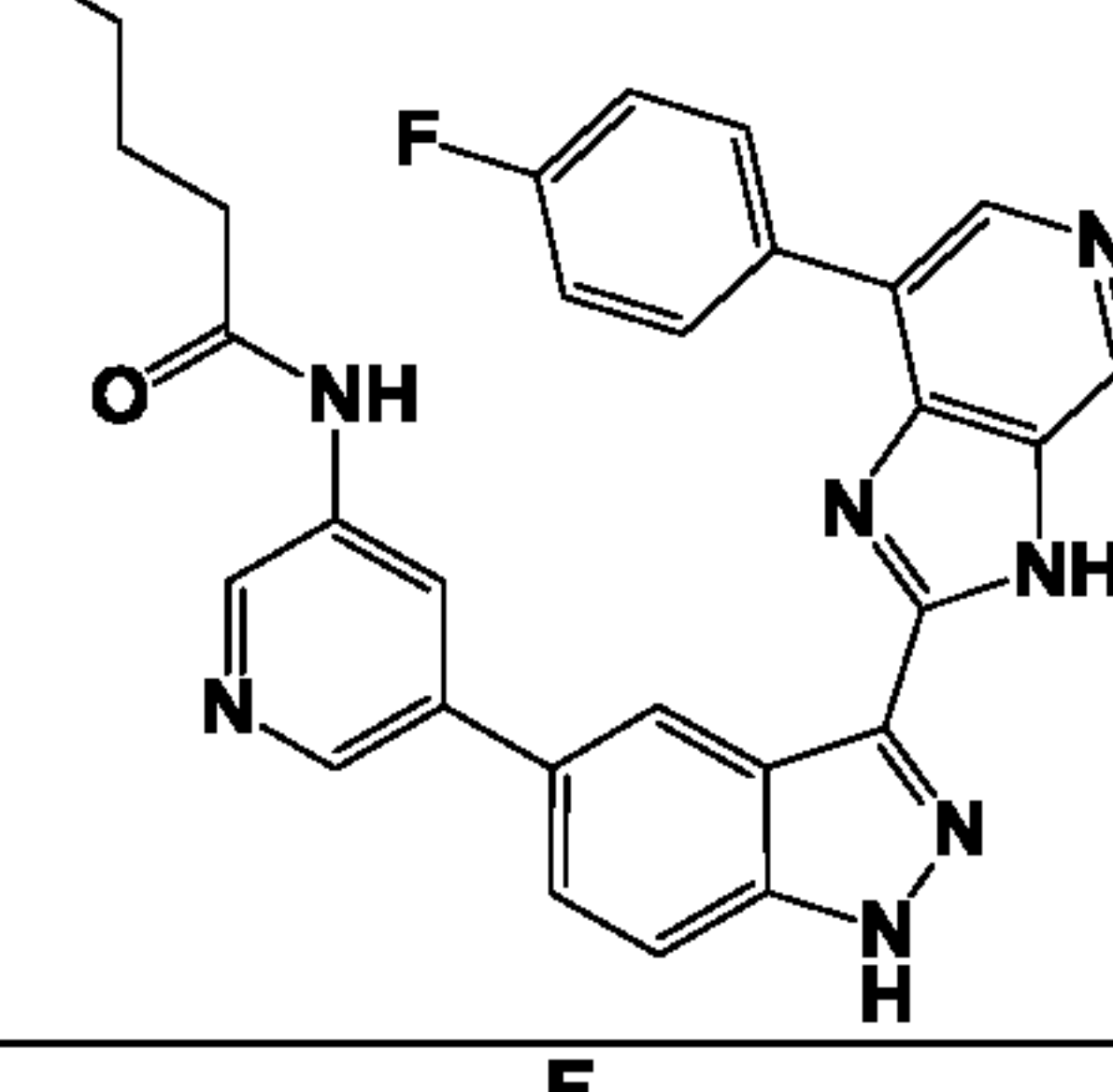
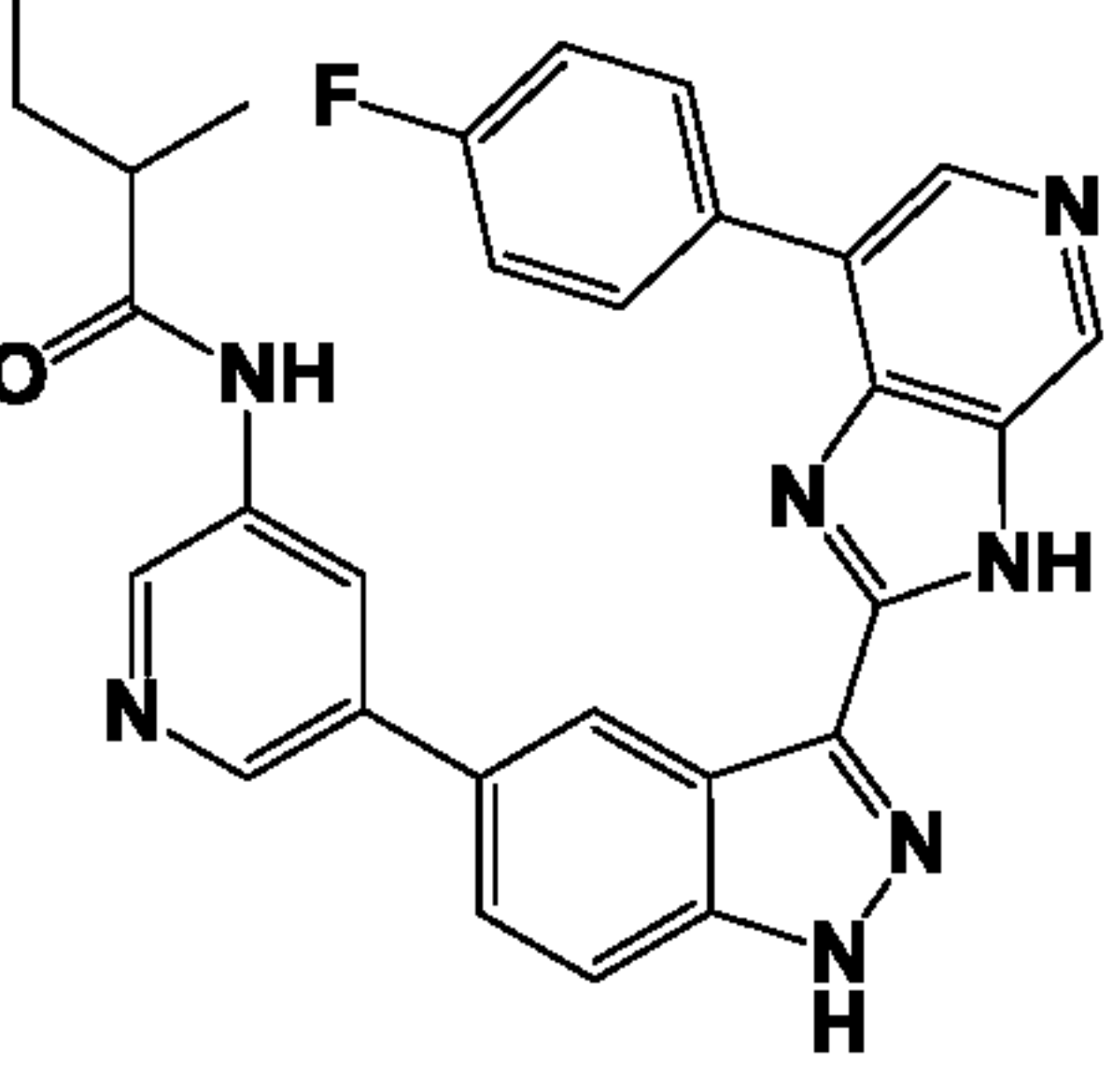
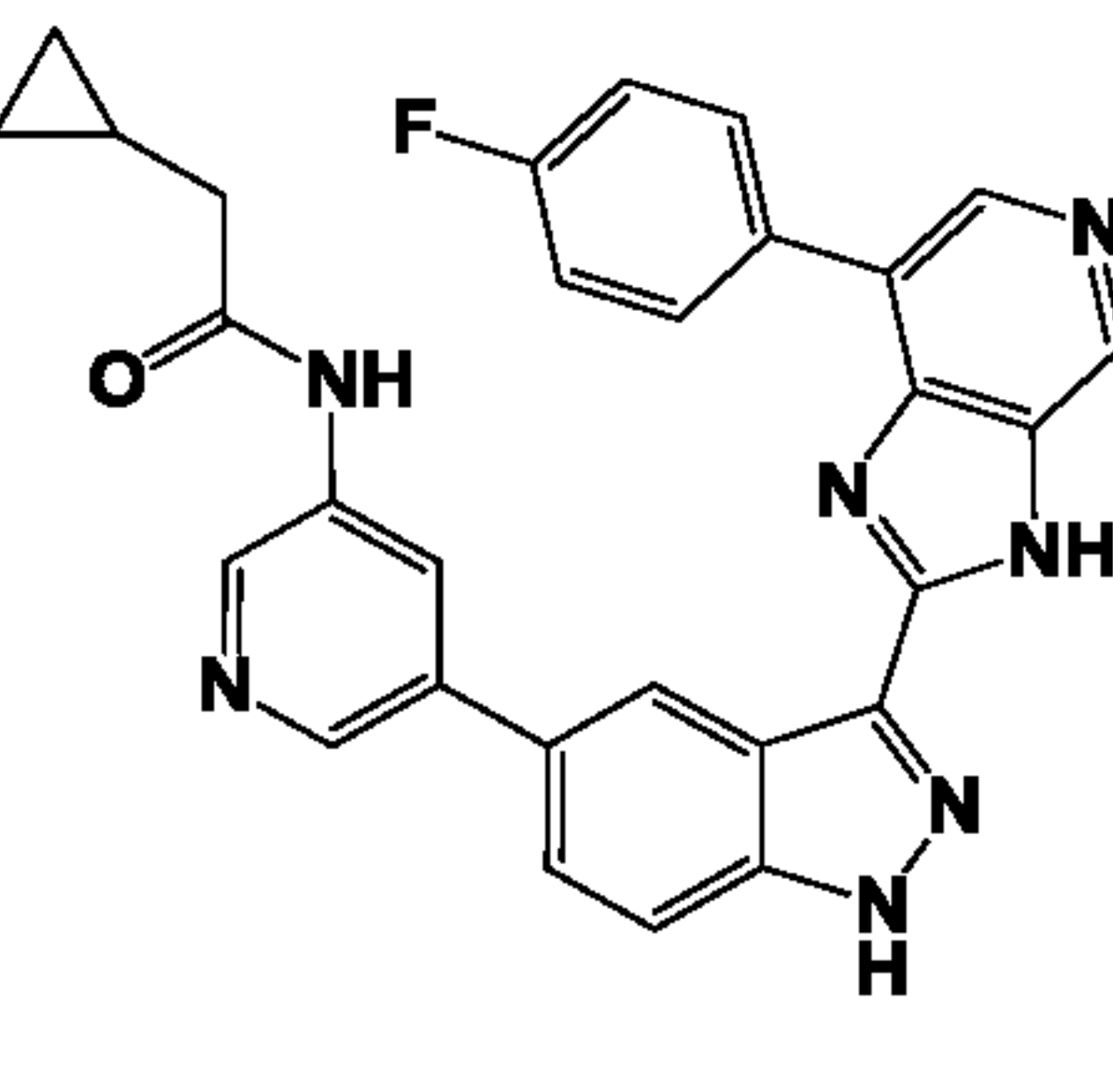
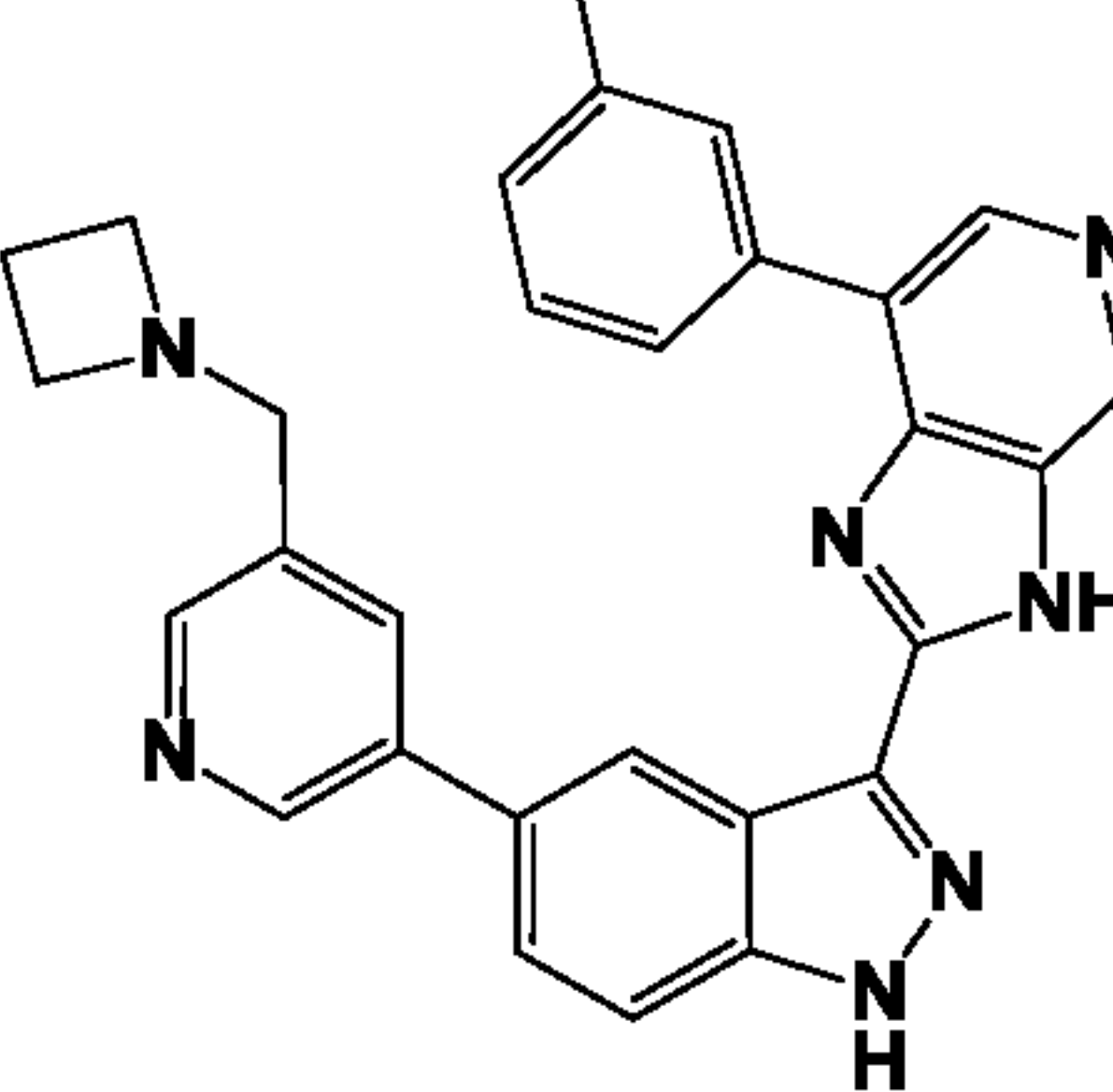
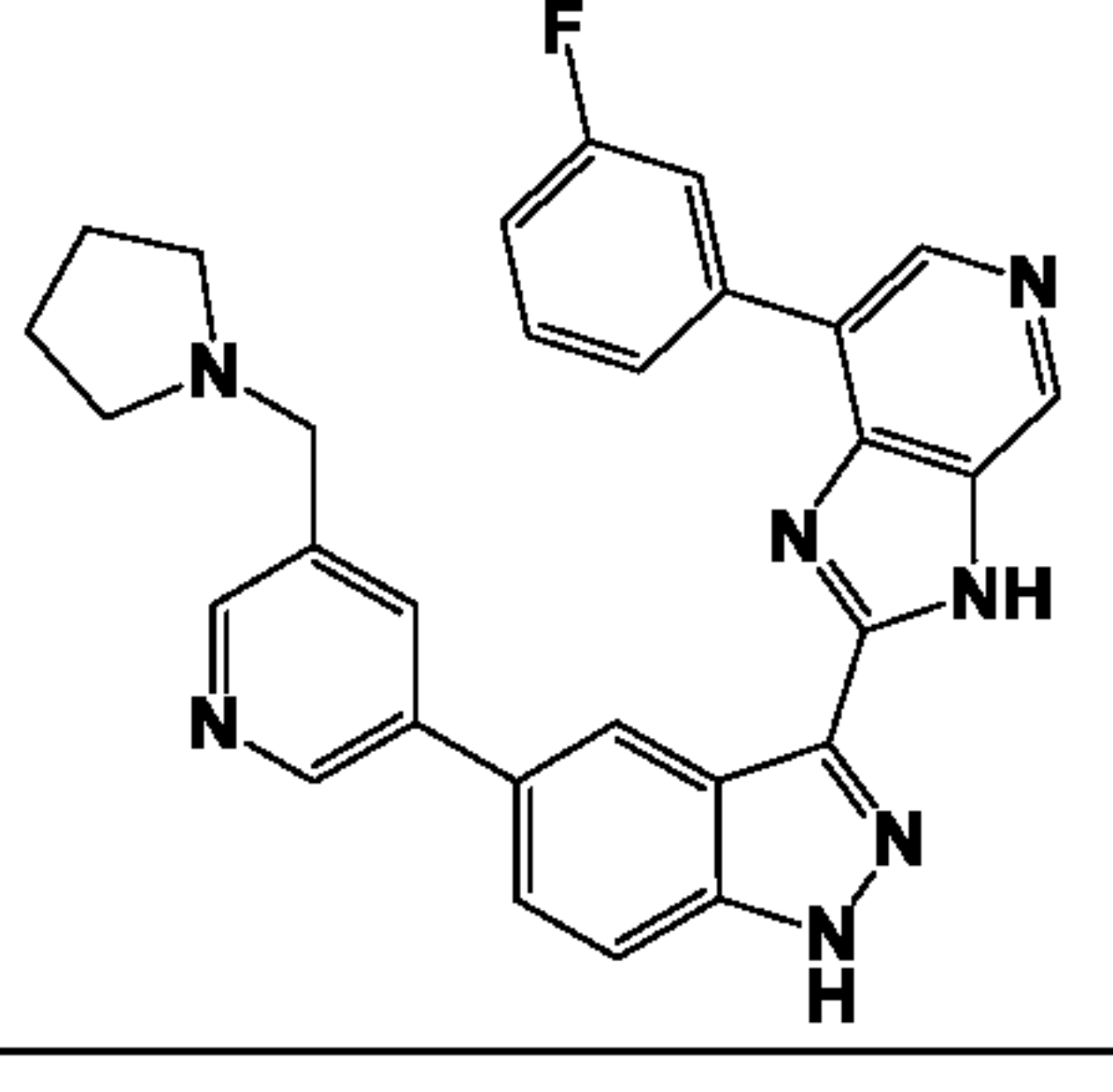
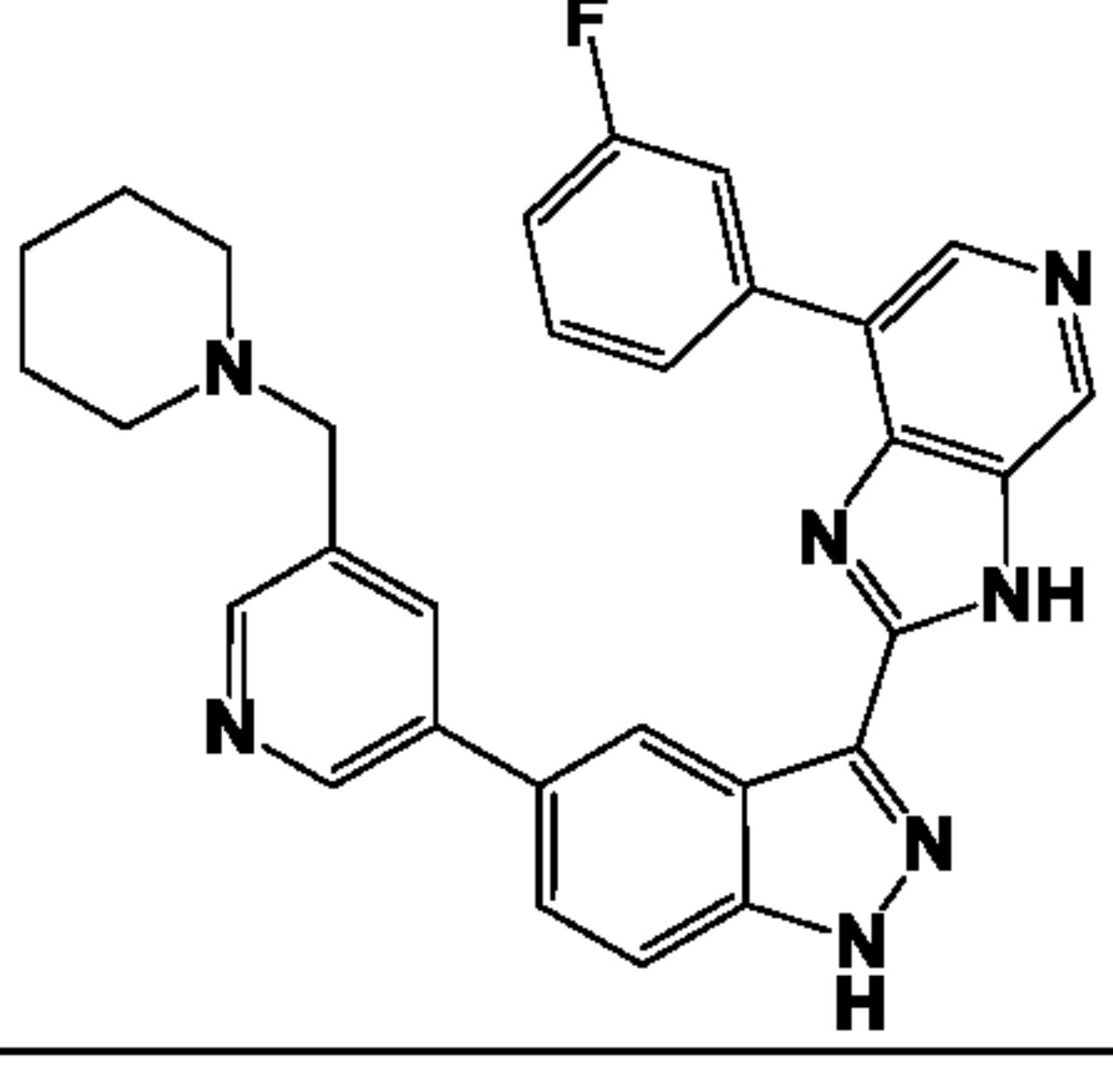
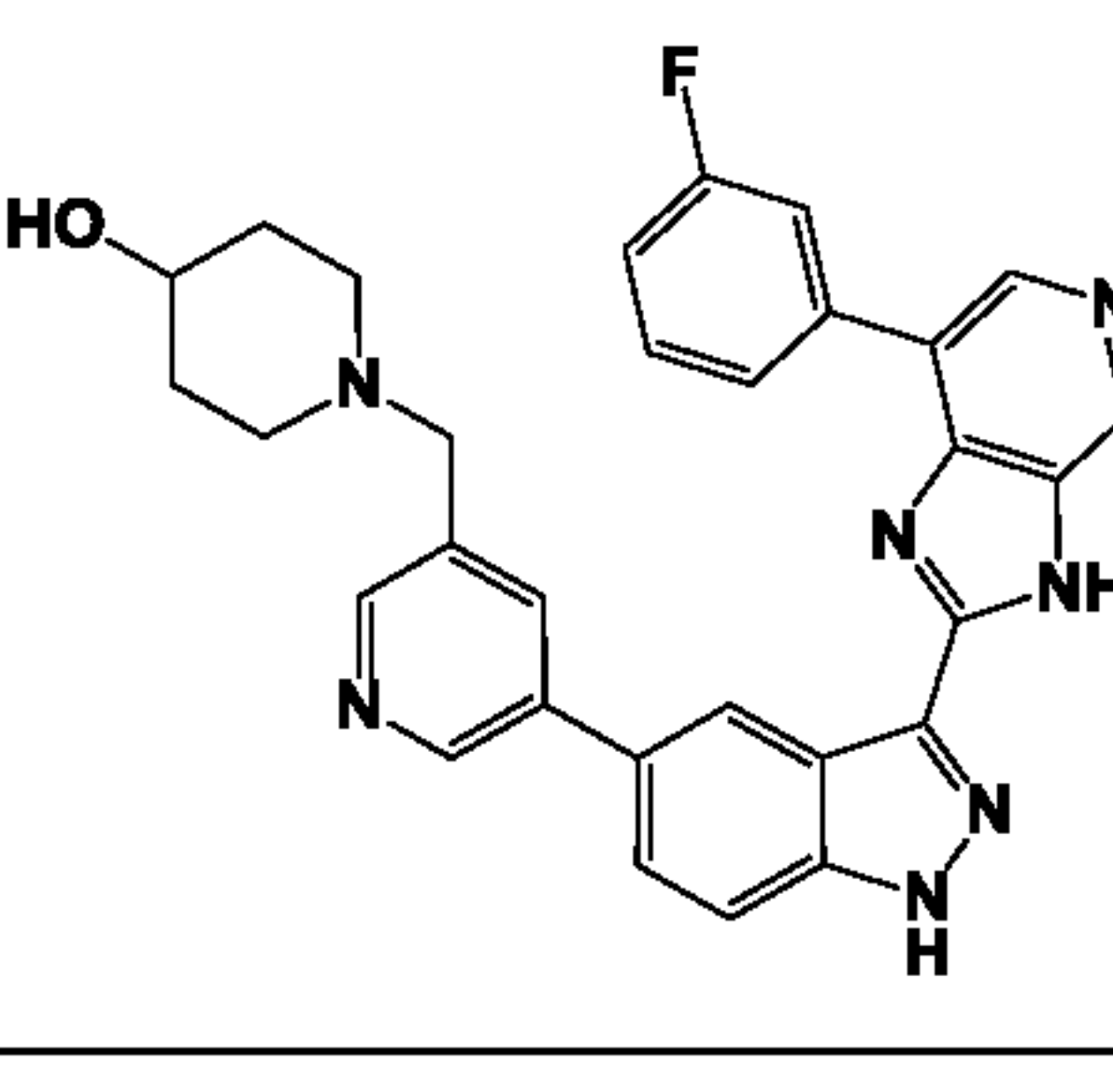
[0212] In some embodiments, R¹ is pyridin-3-ylR³R⁴; R³ is -NHC(=O)R⁹; R⁴ is H; R⁹ is -(C₁₋₄ alkyl); R² is -arylR⁷; and R⁷ is F.

[0213] Illustrative compounds of Formula (I) are shown in Table 1.

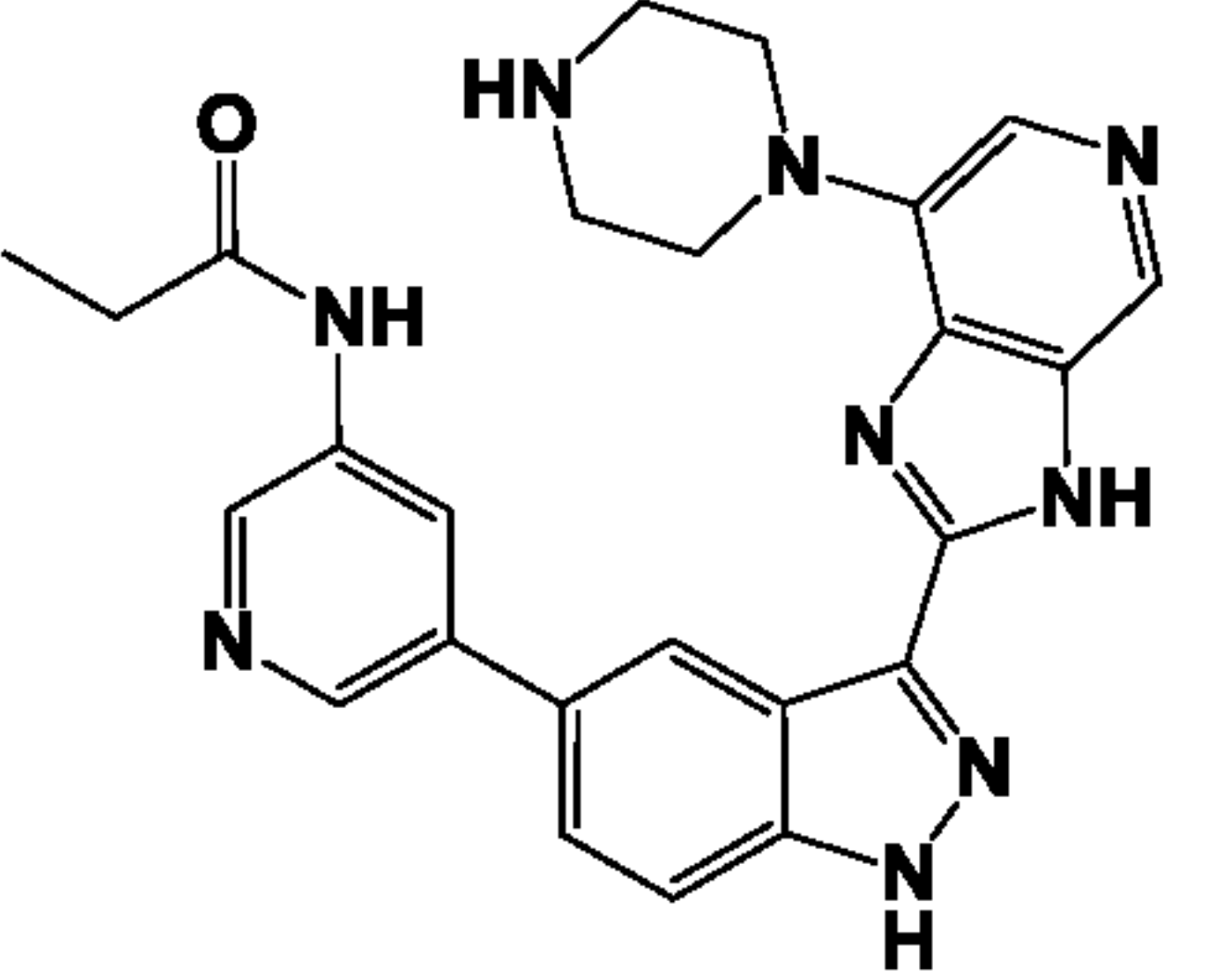
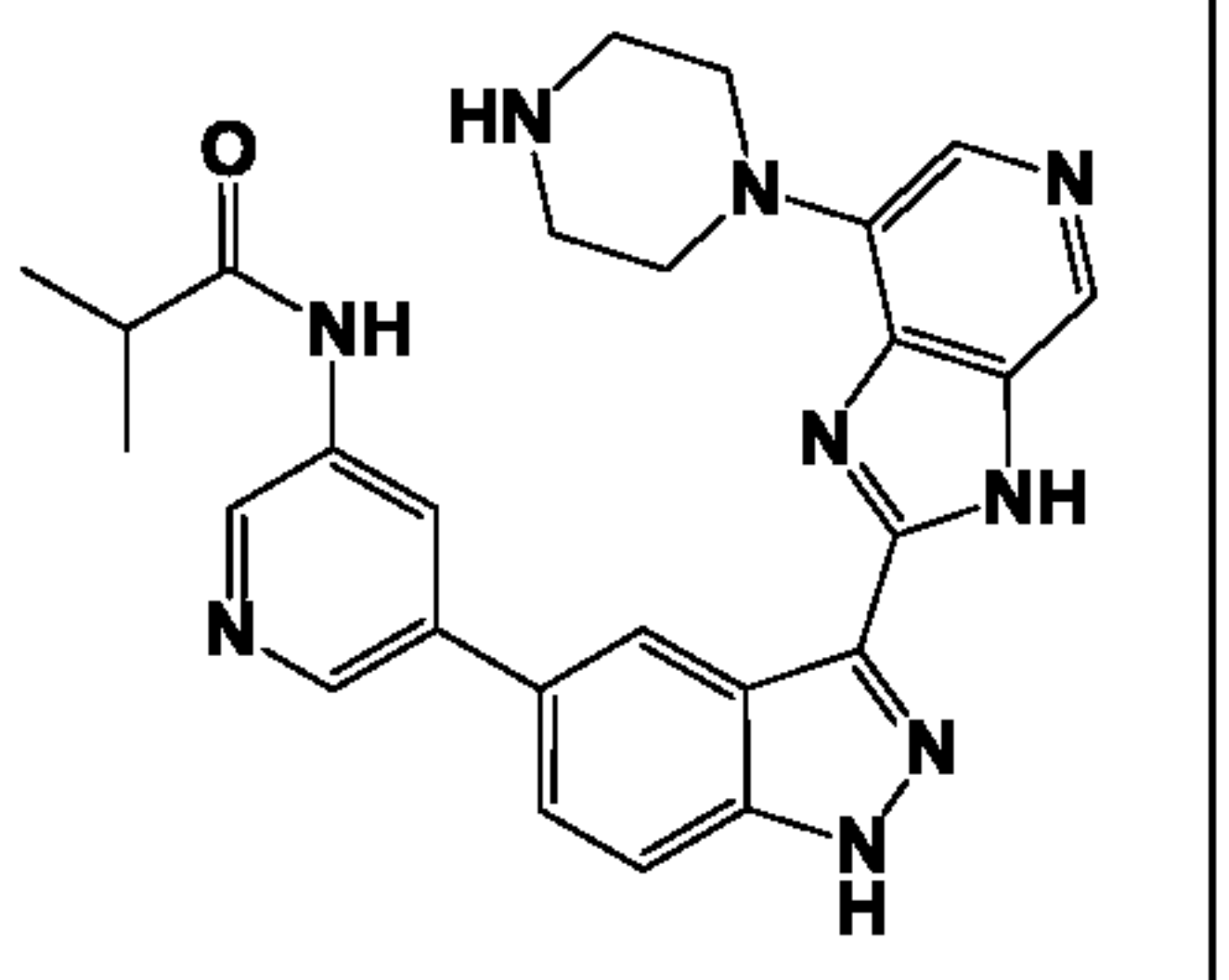
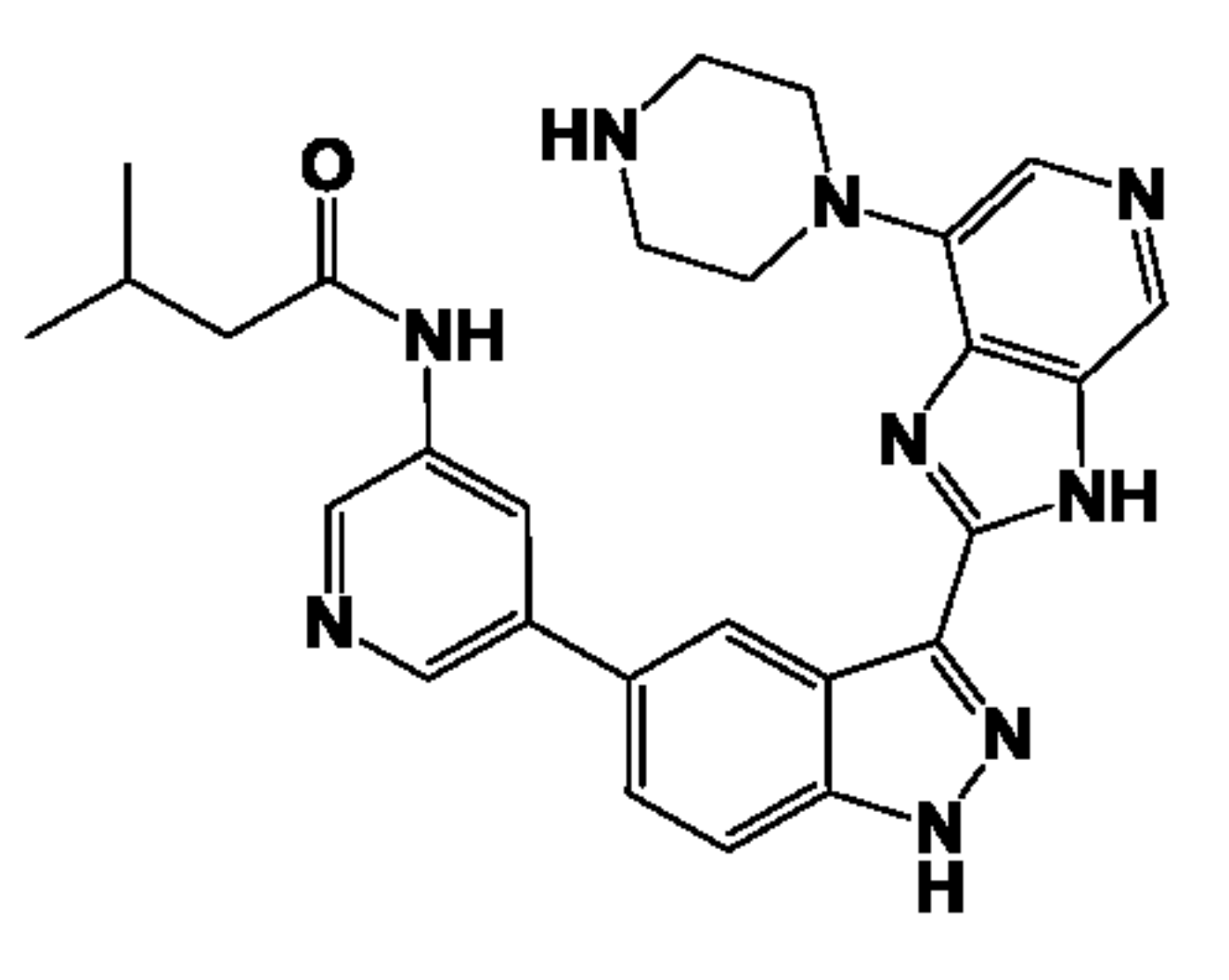
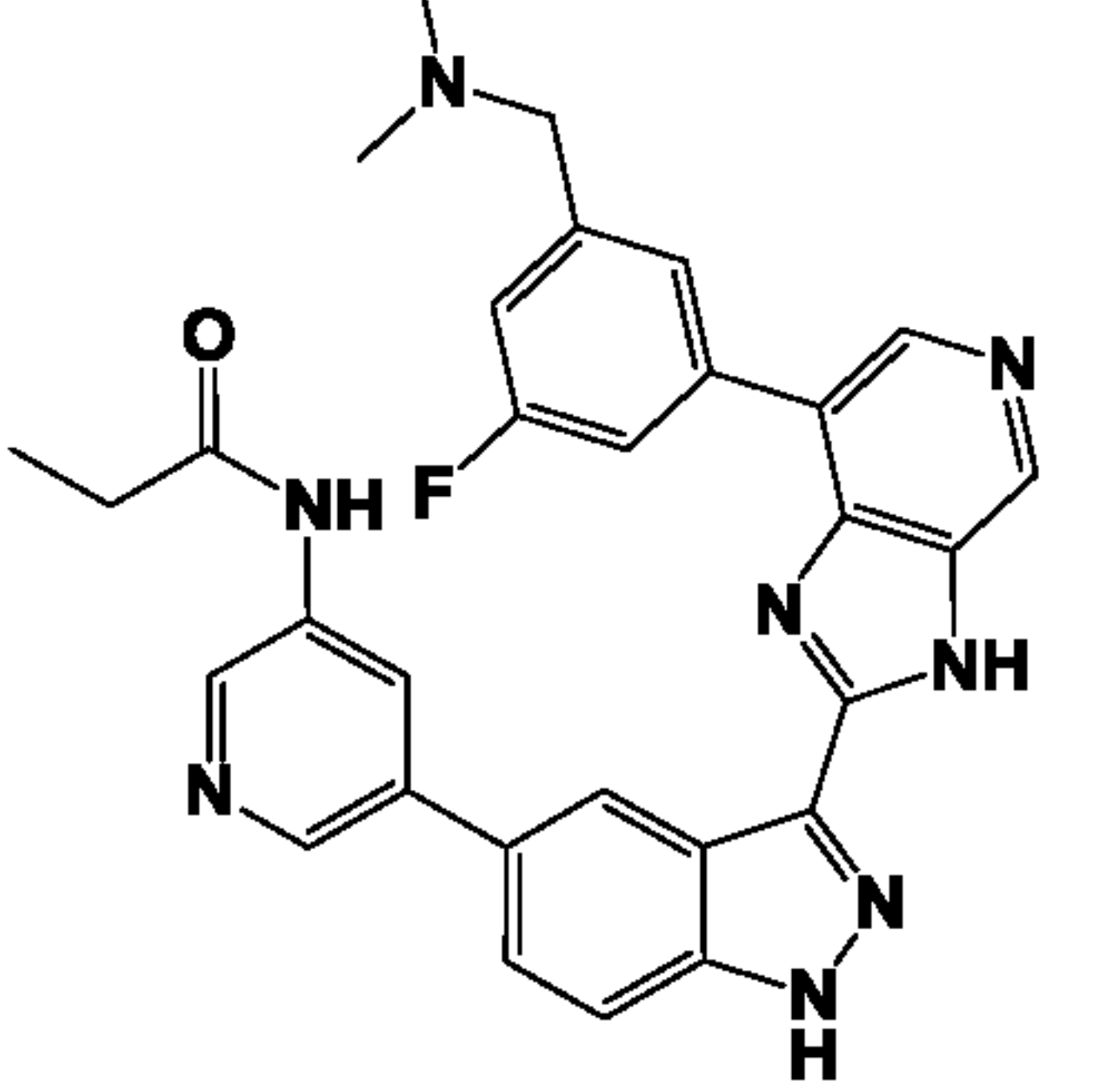
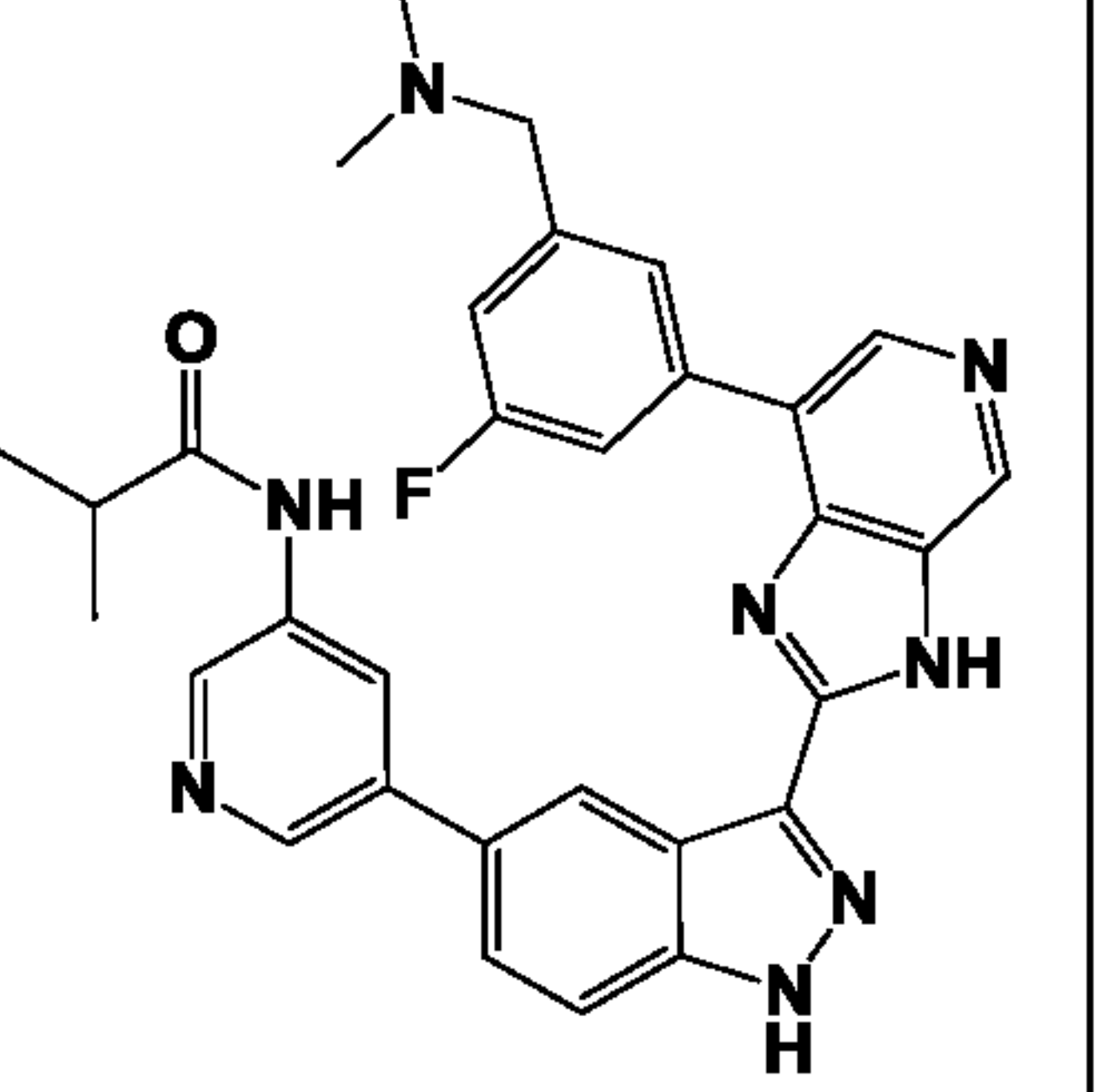
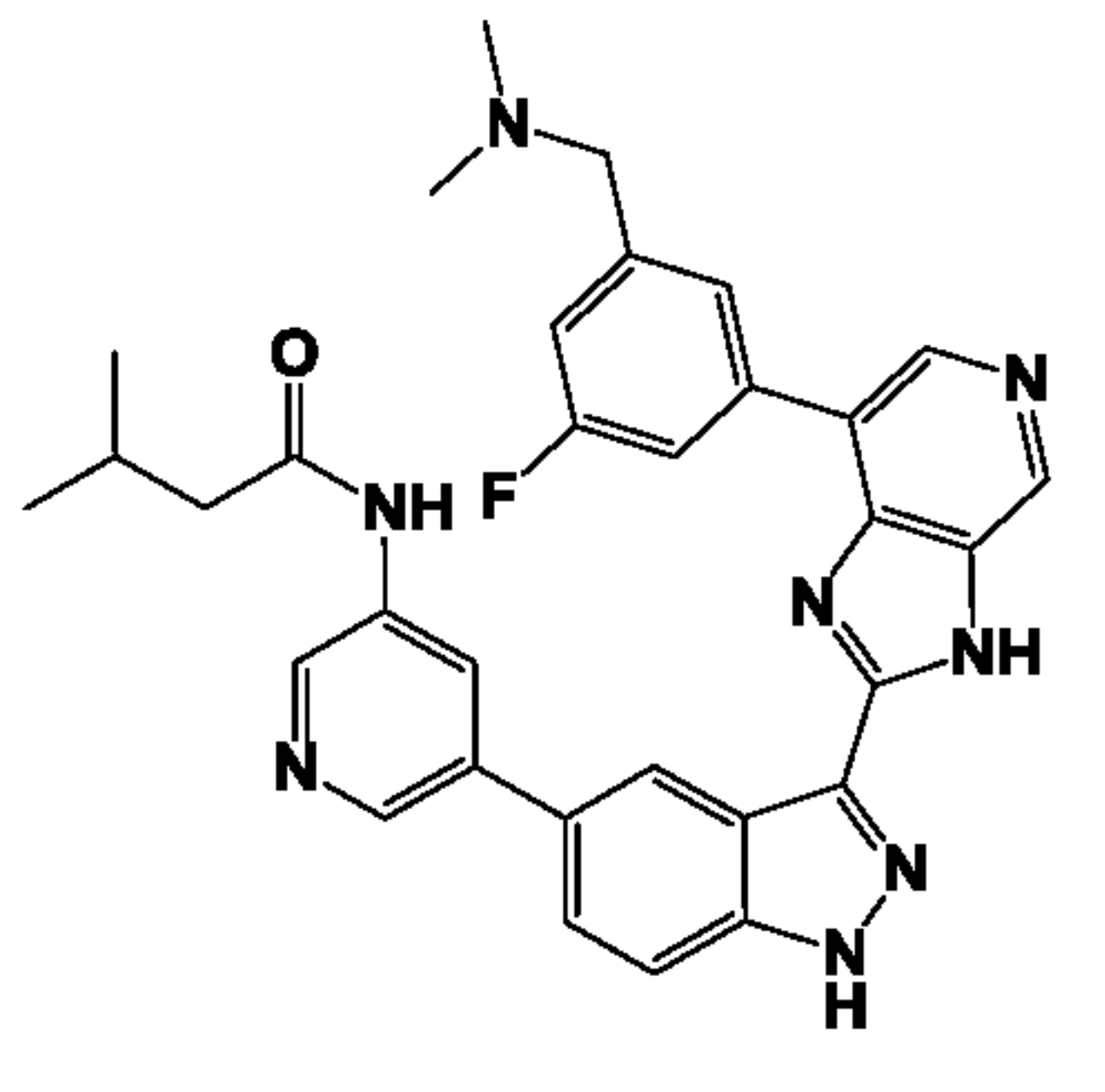
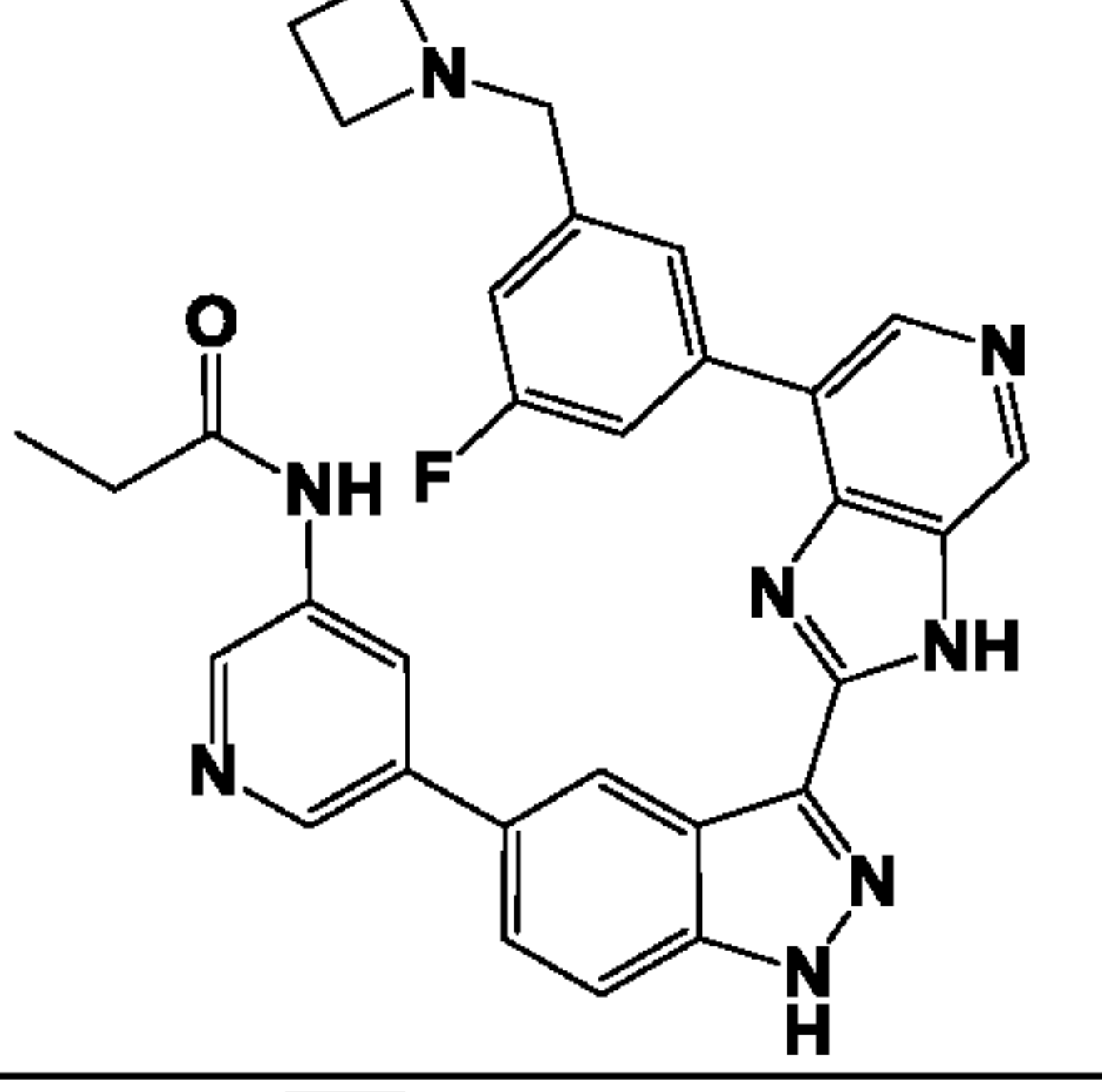
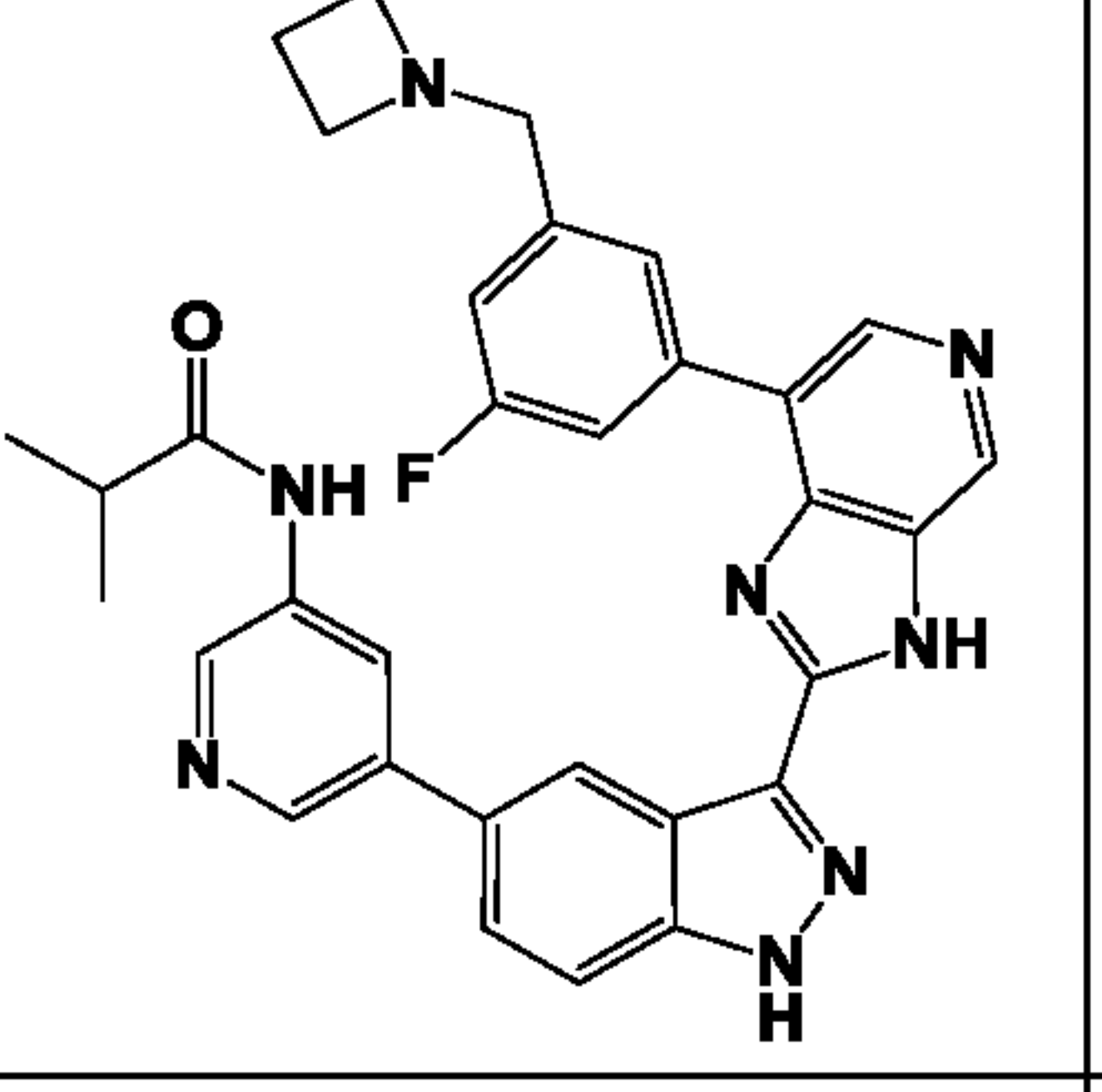
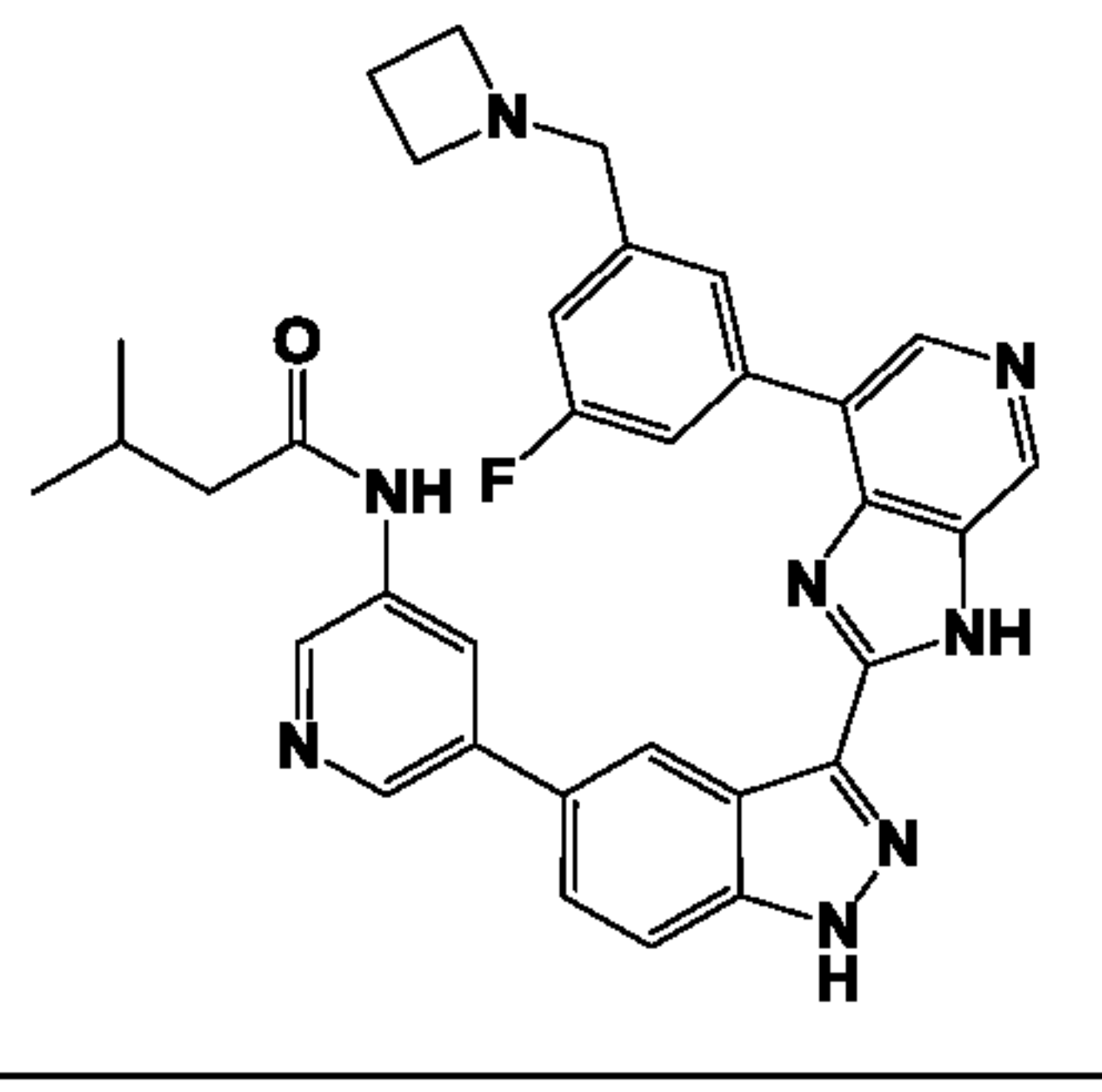
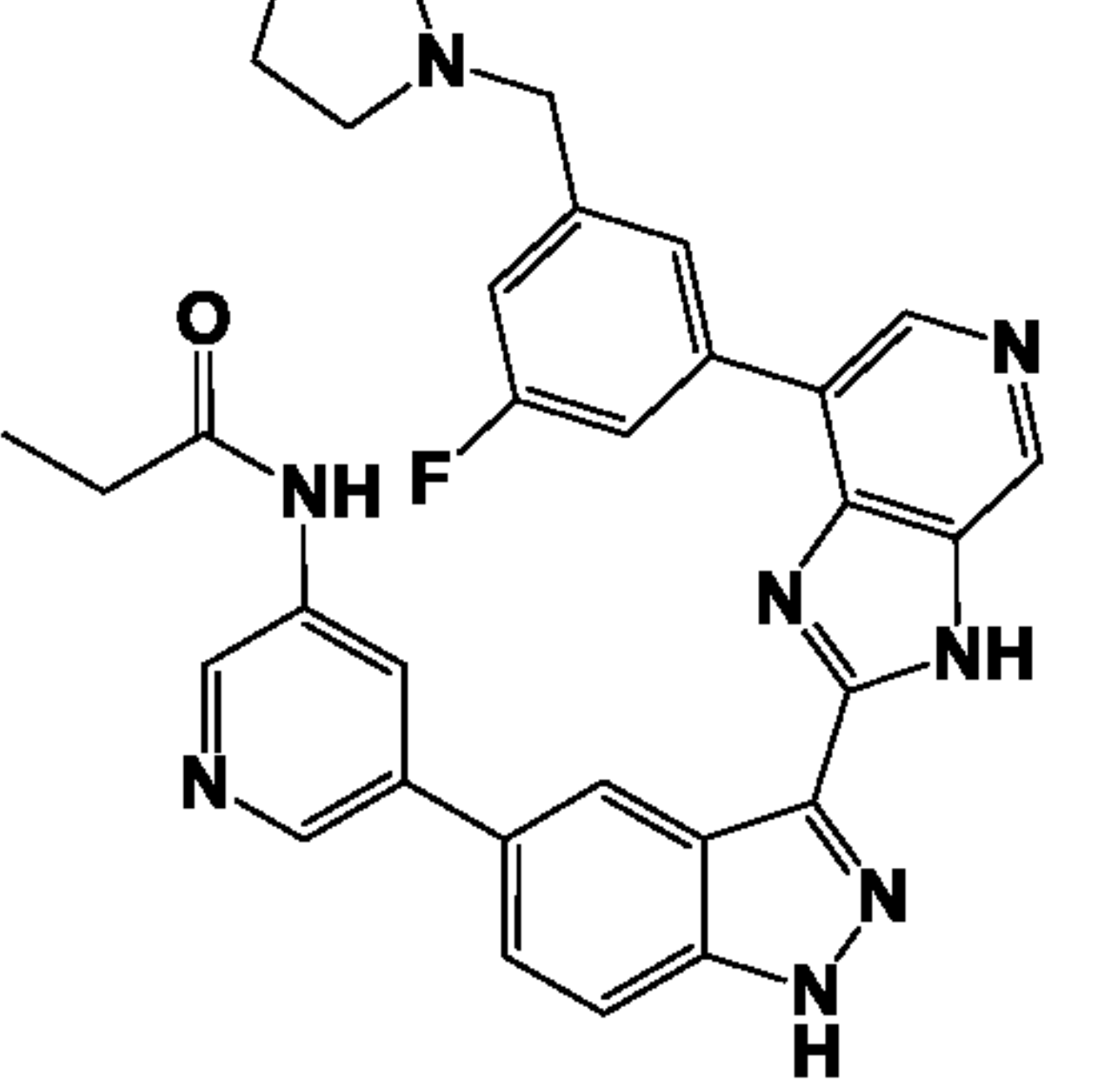
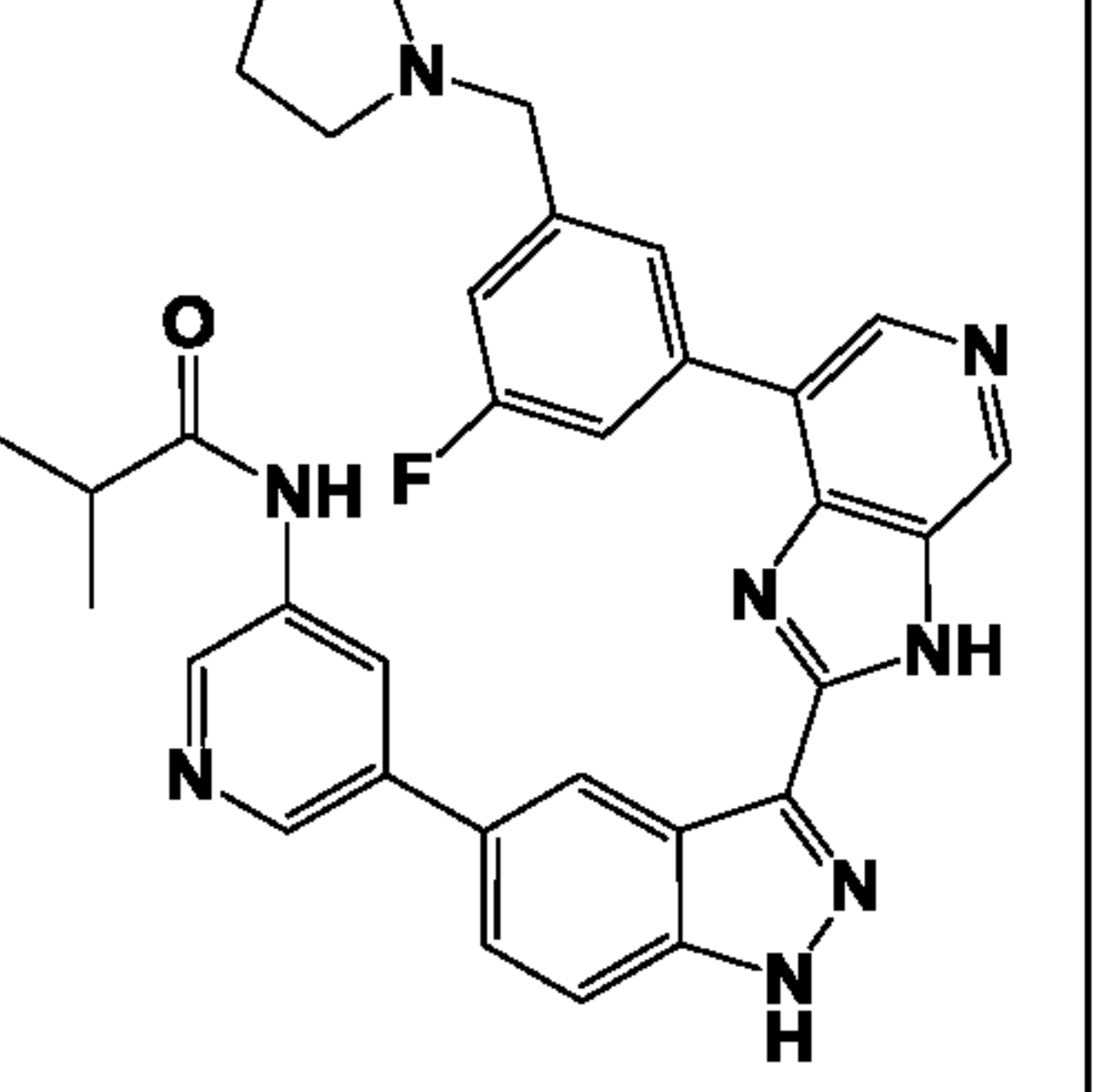
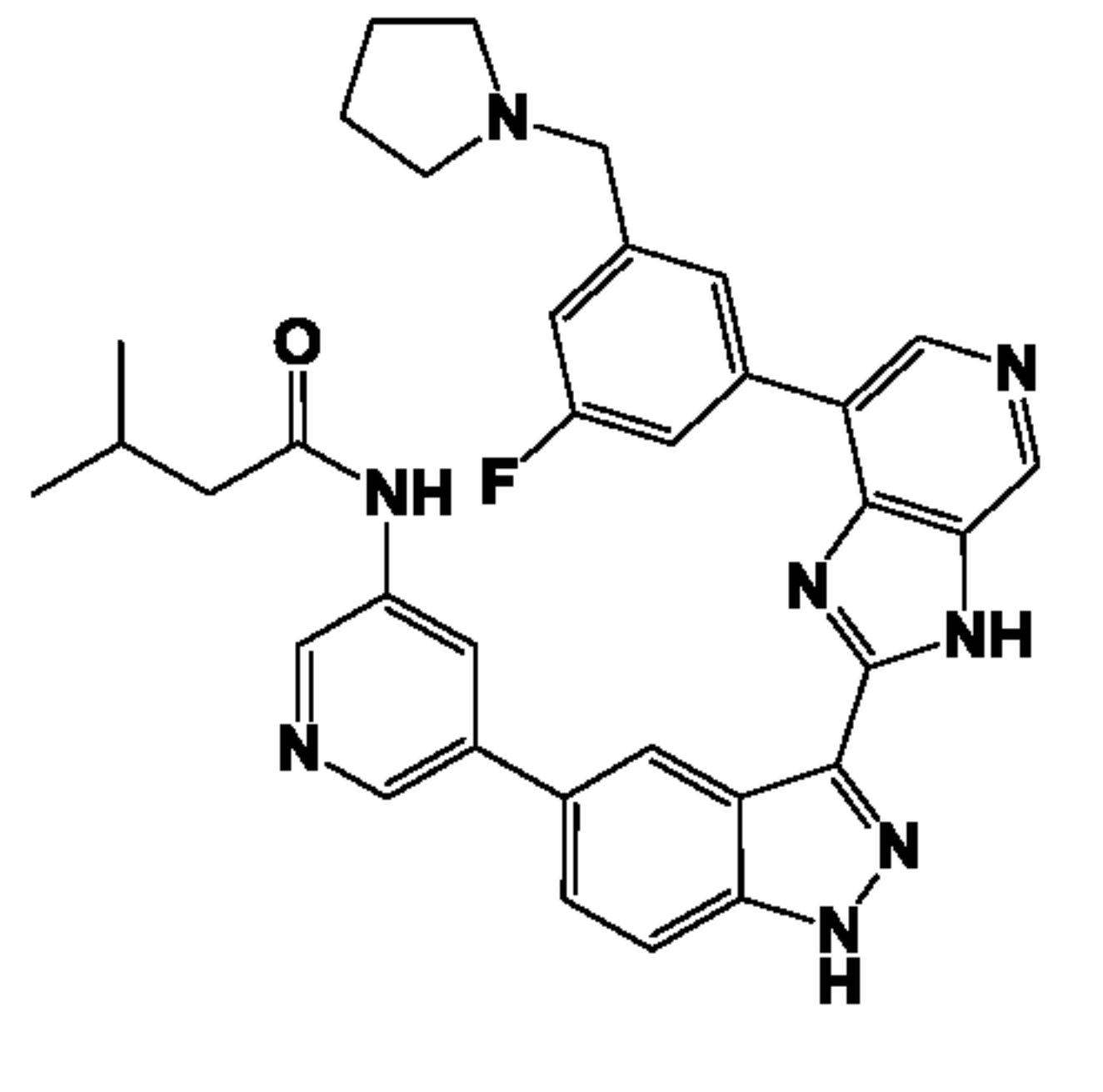
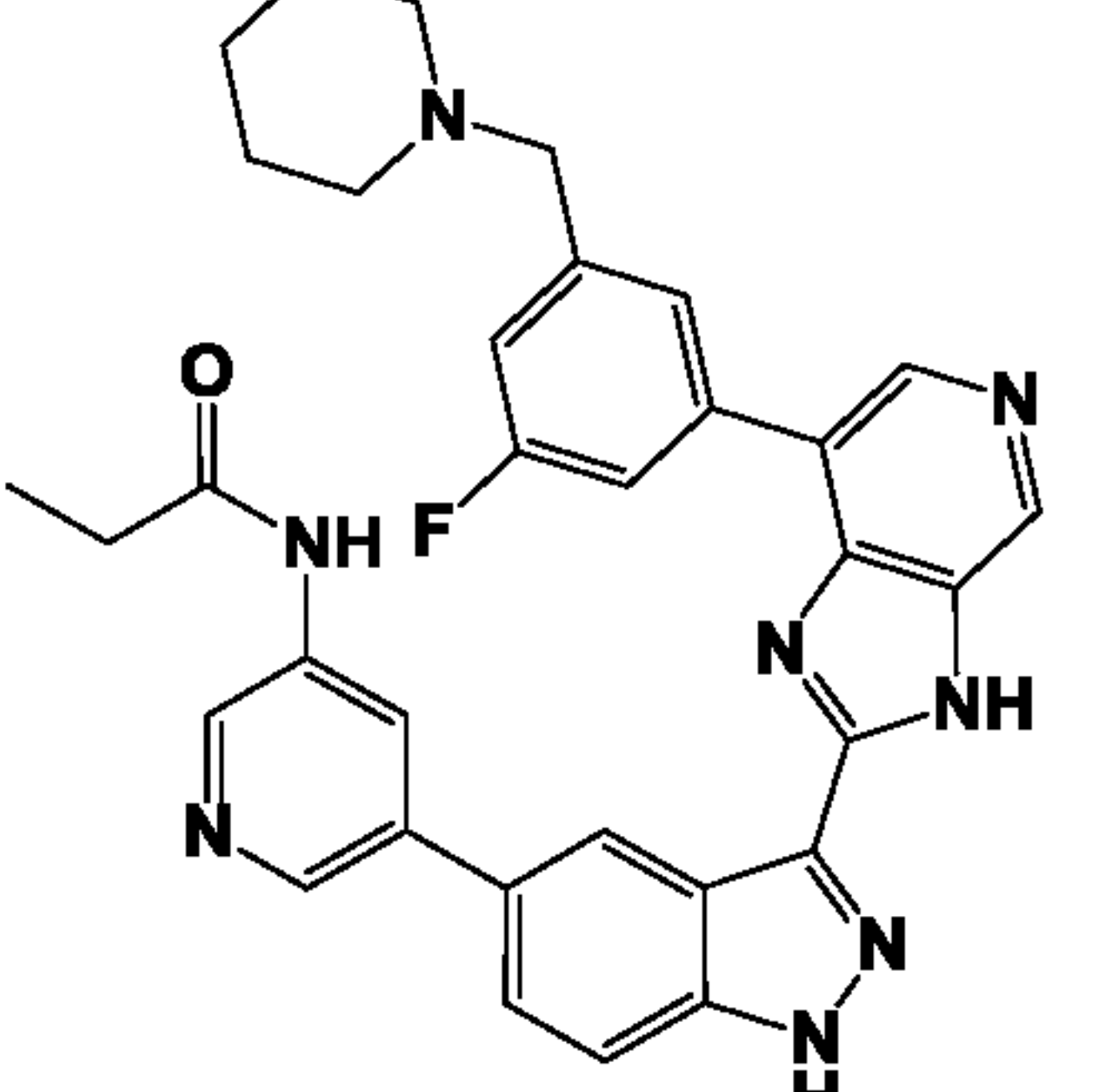
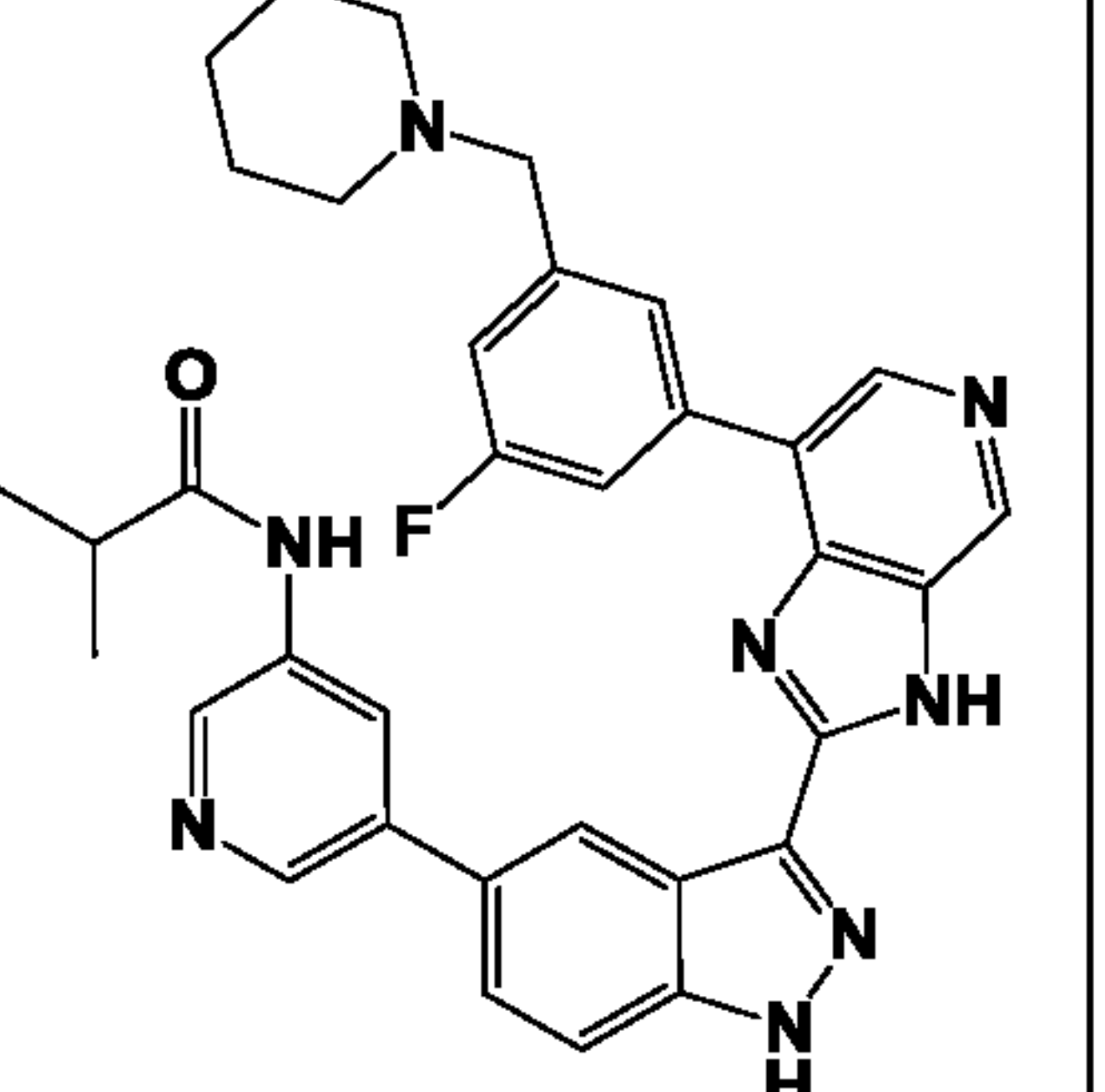
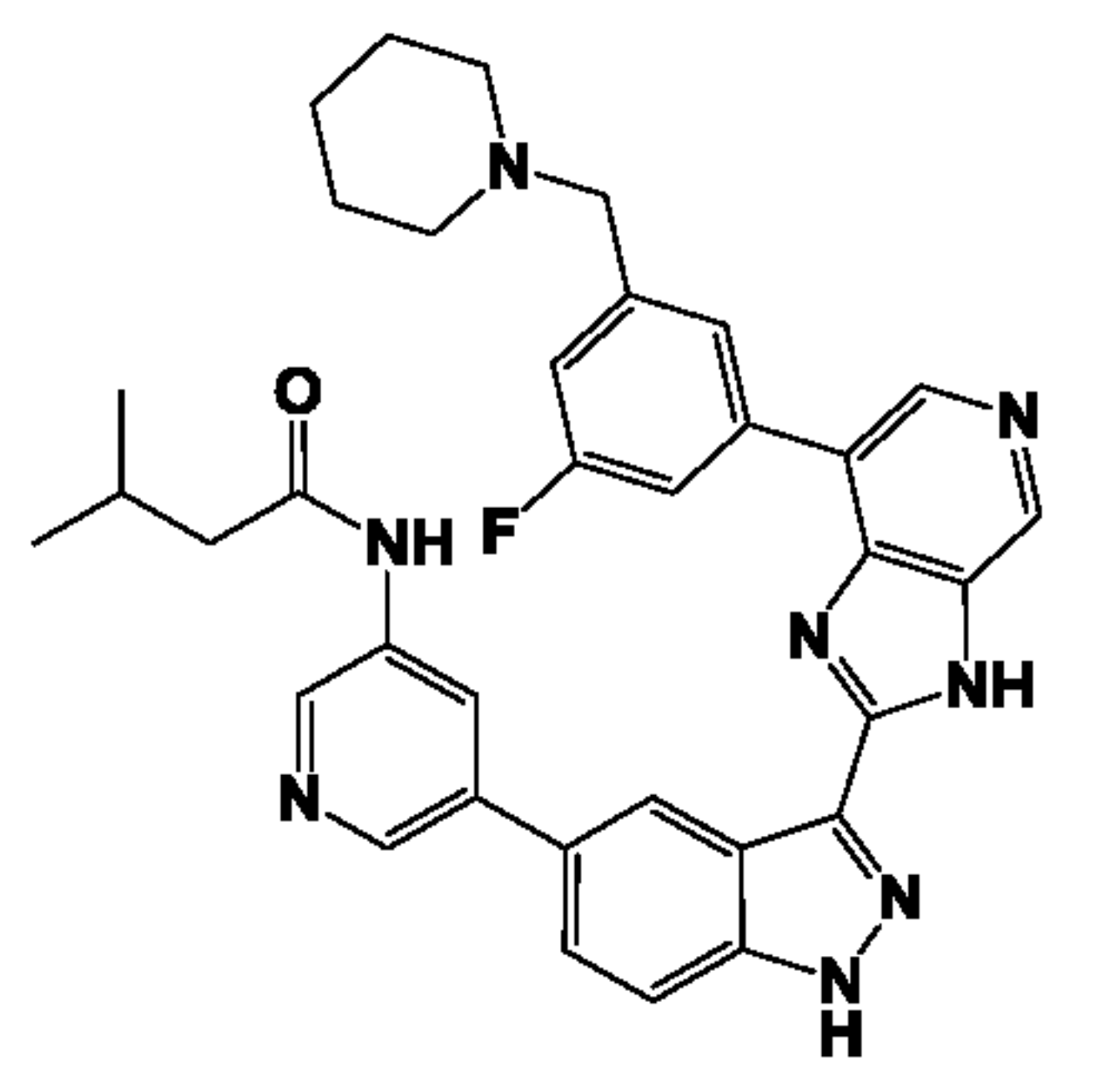
Table 1.

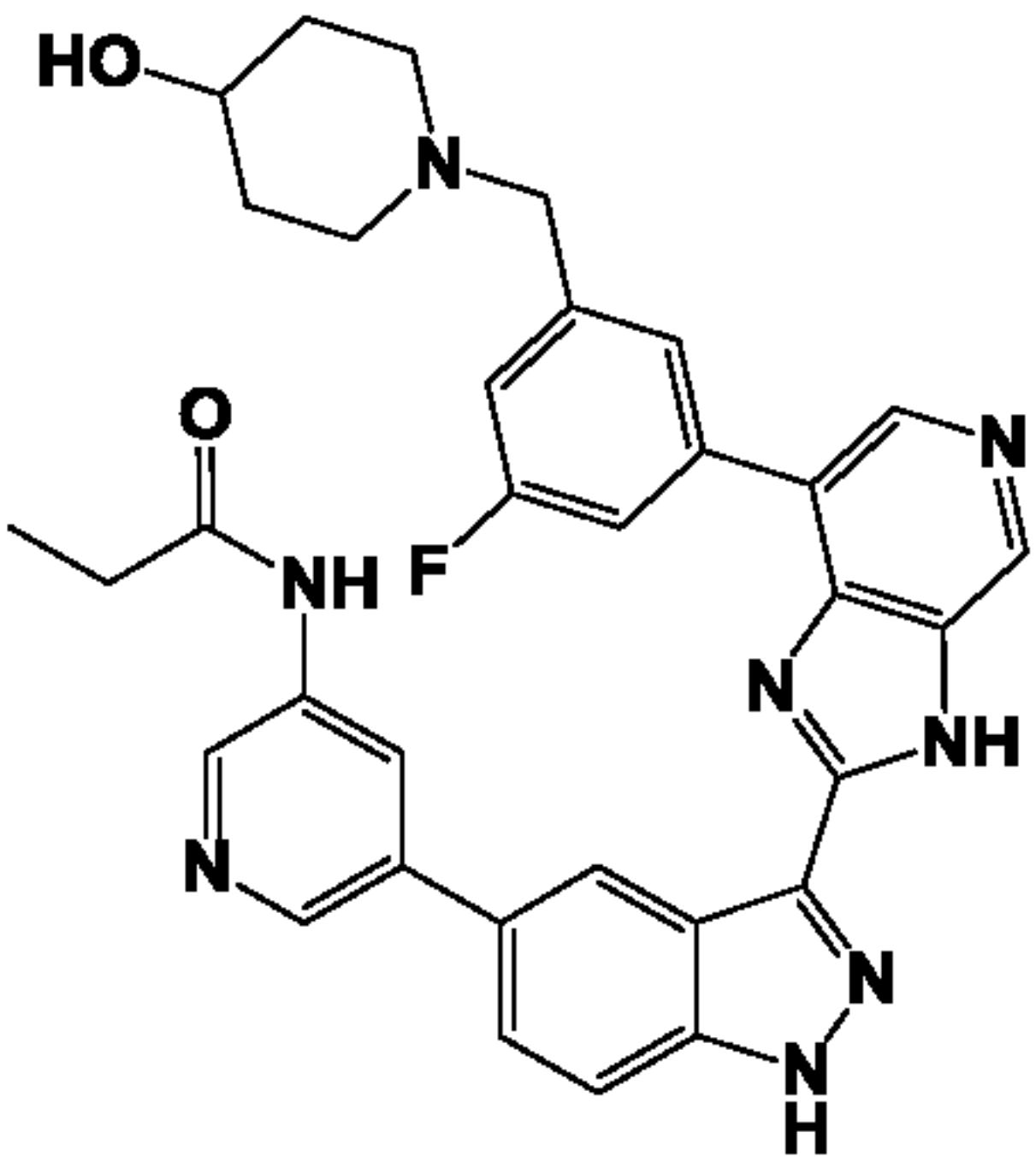
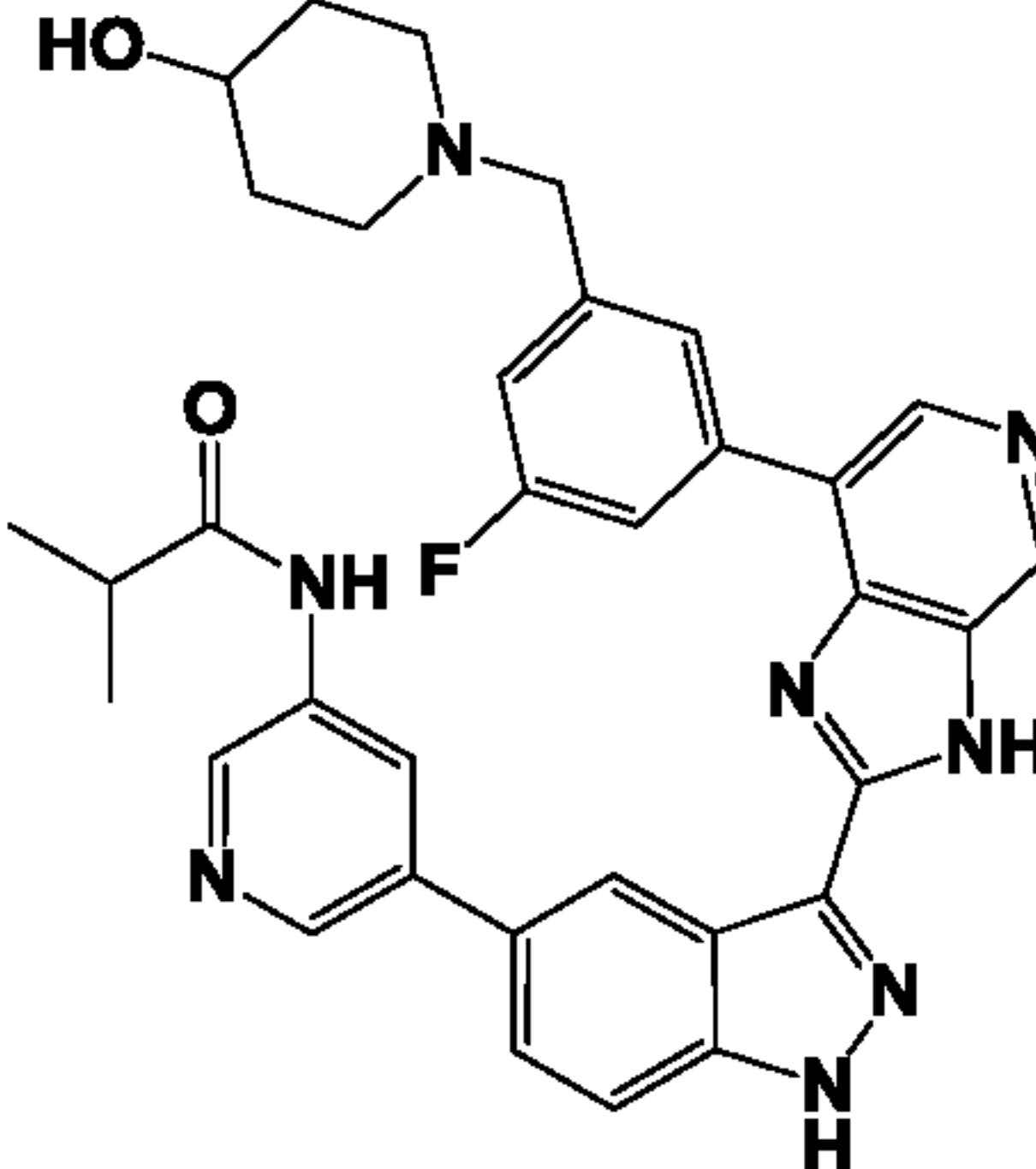
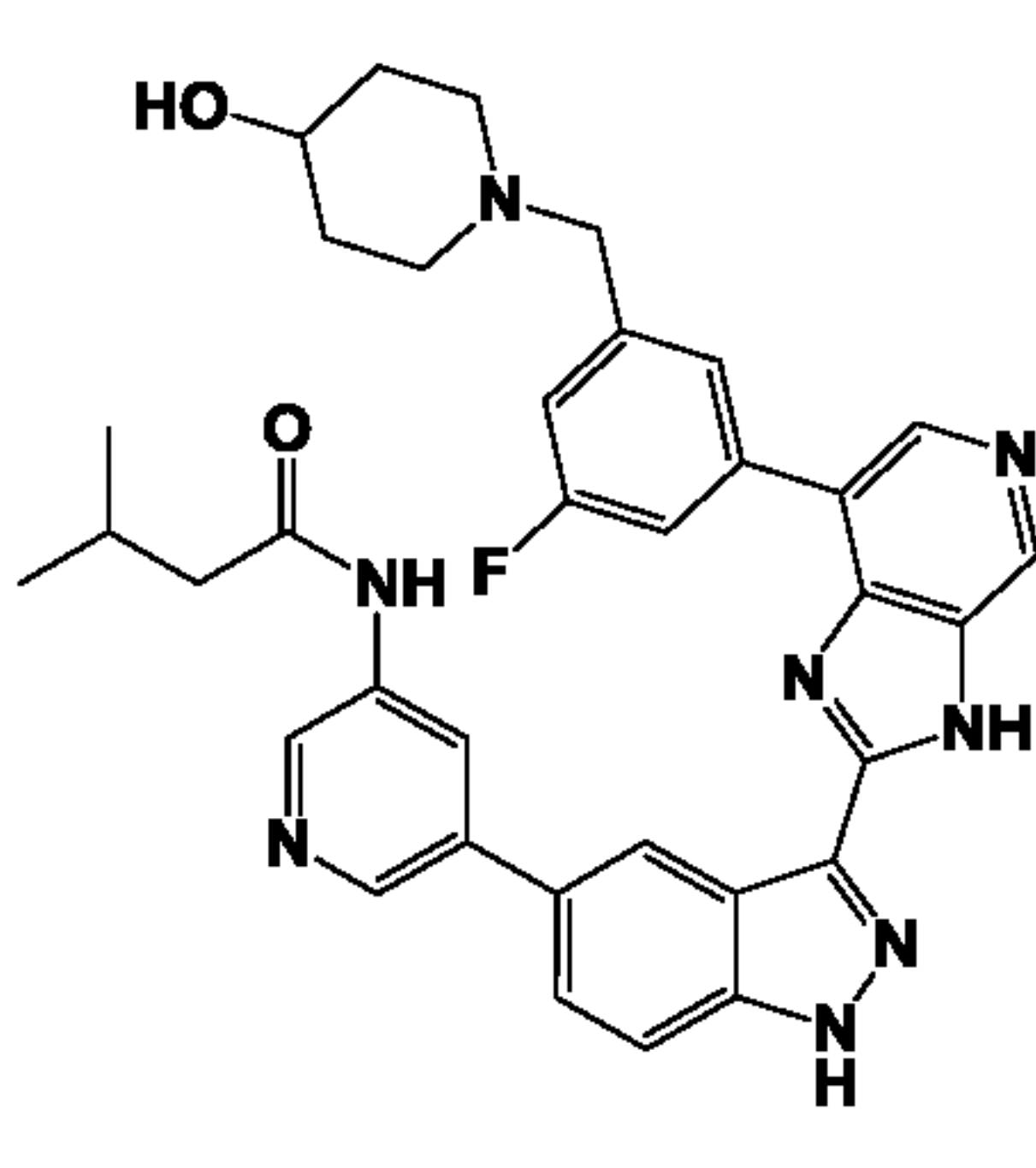
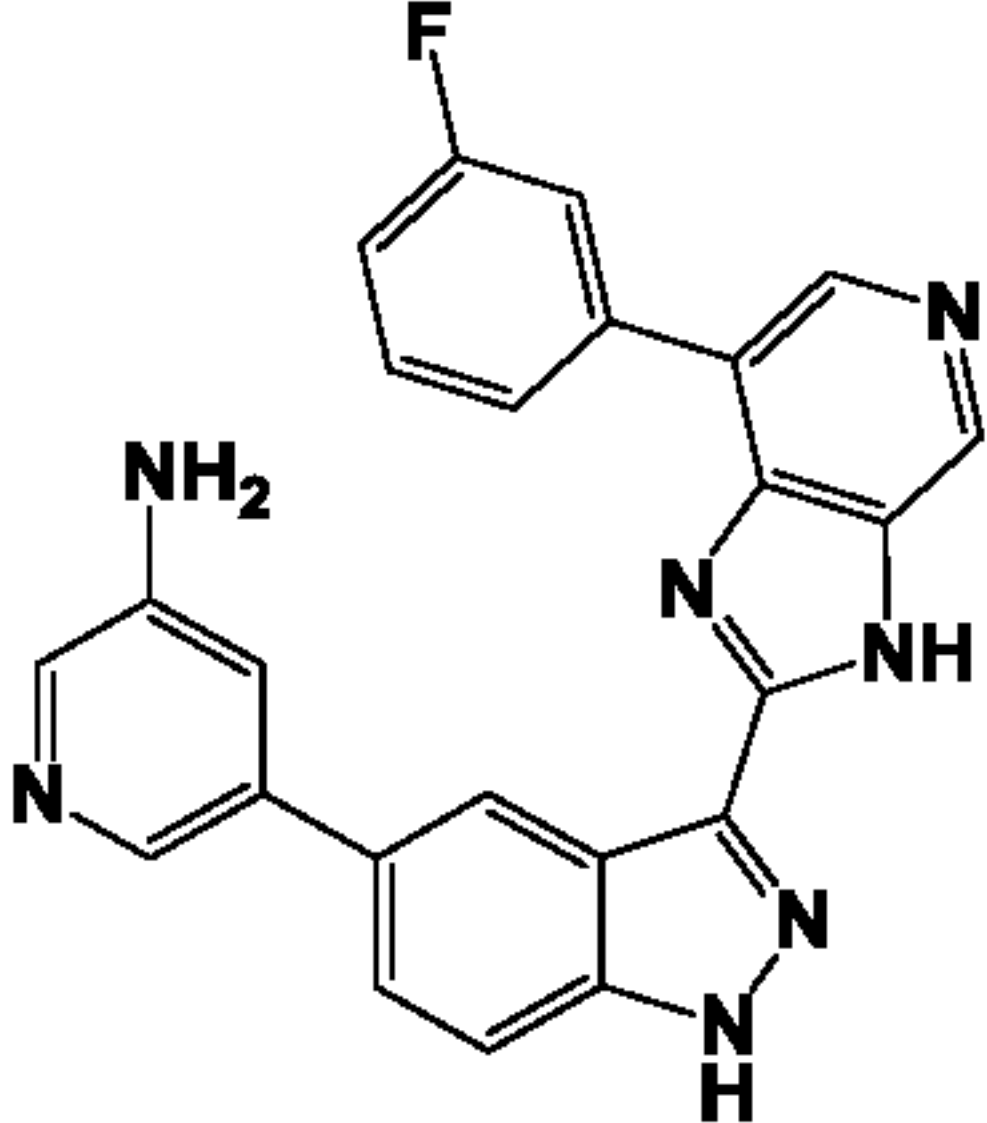
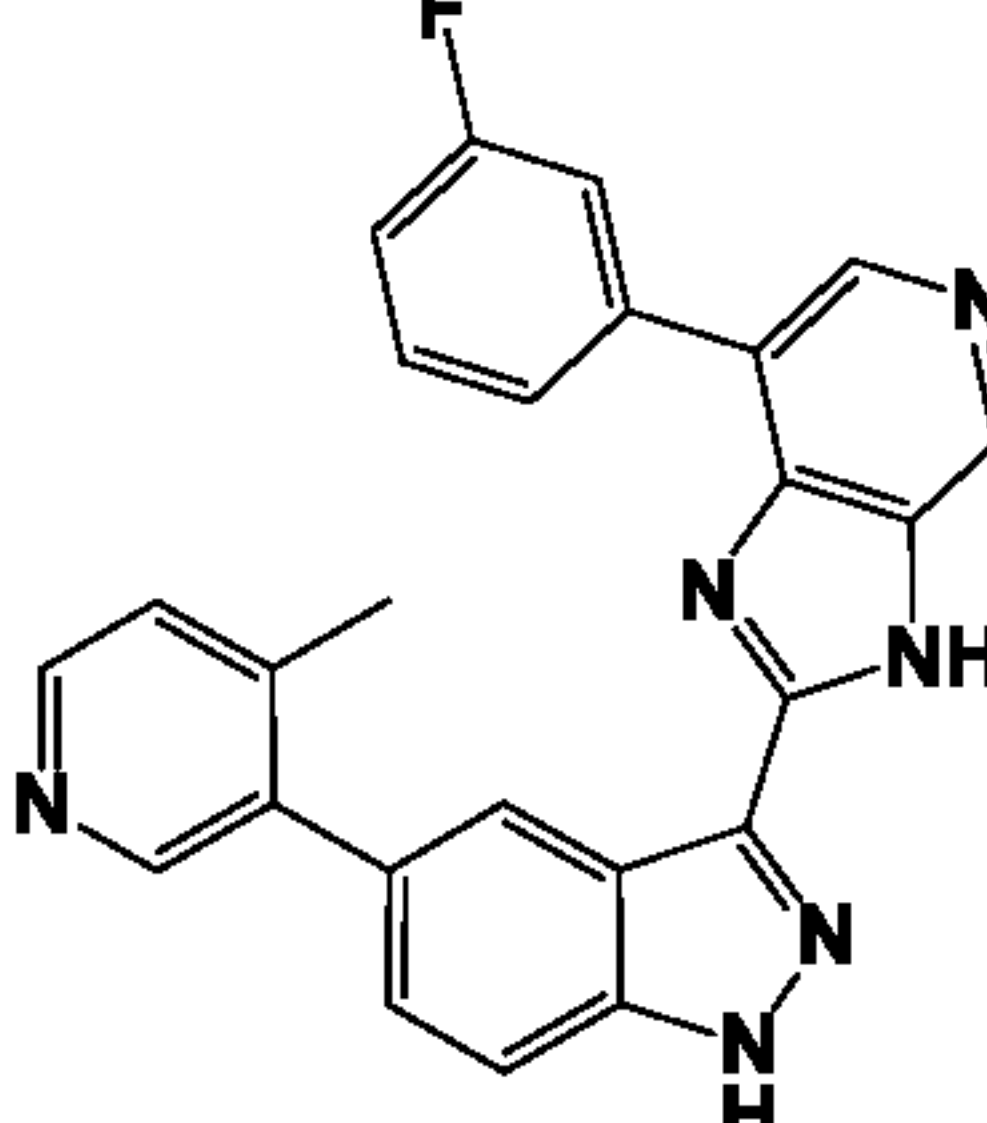
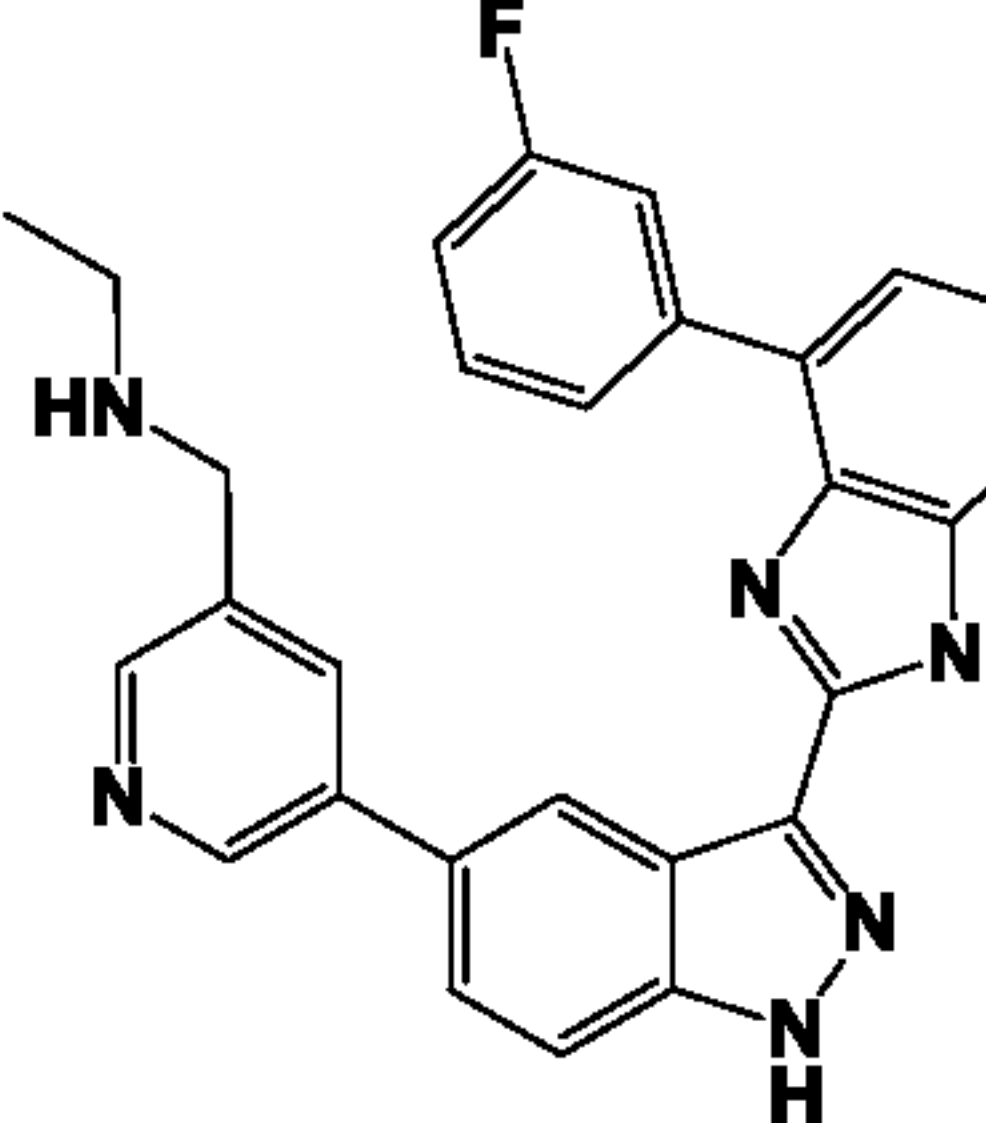
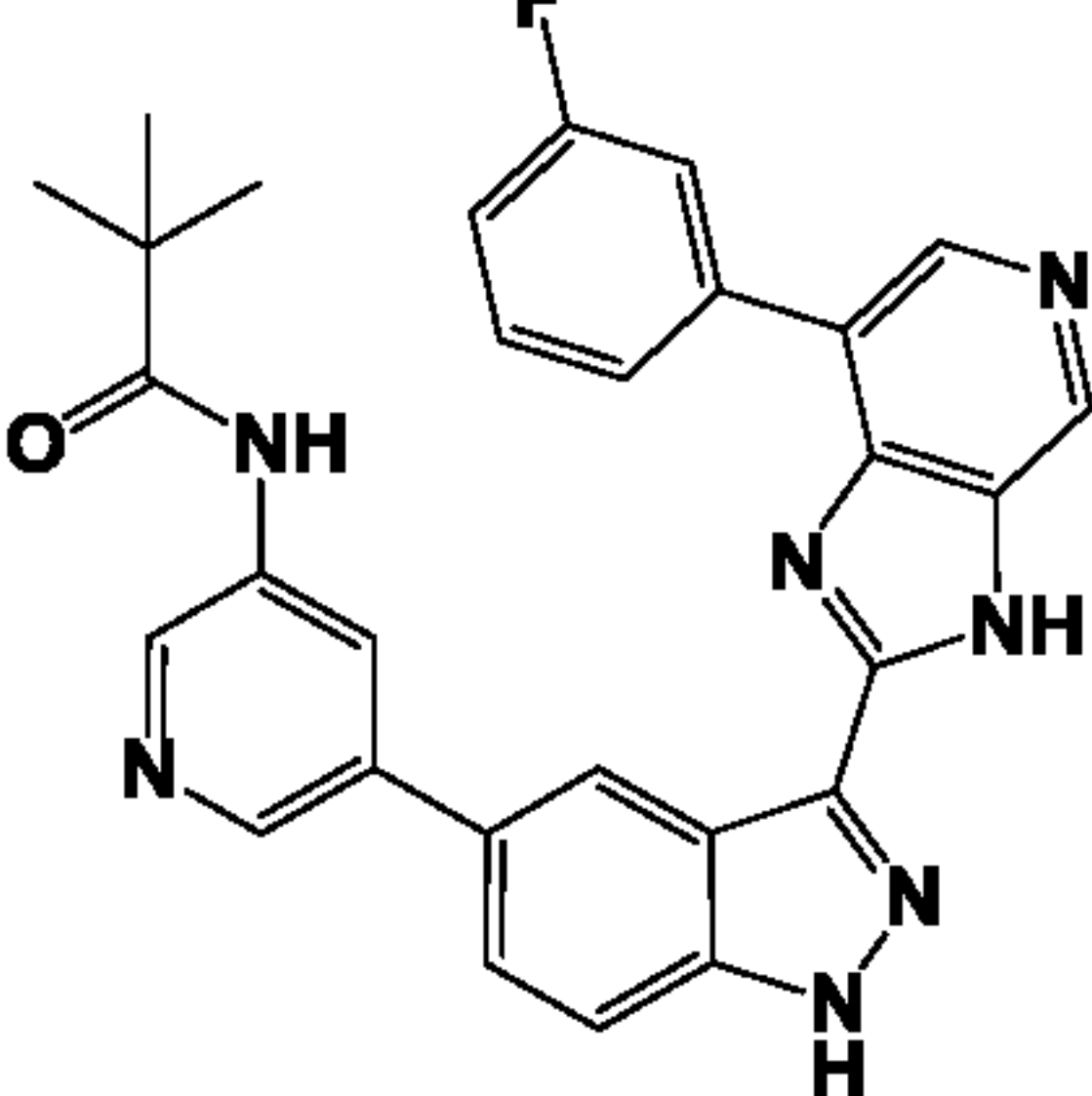
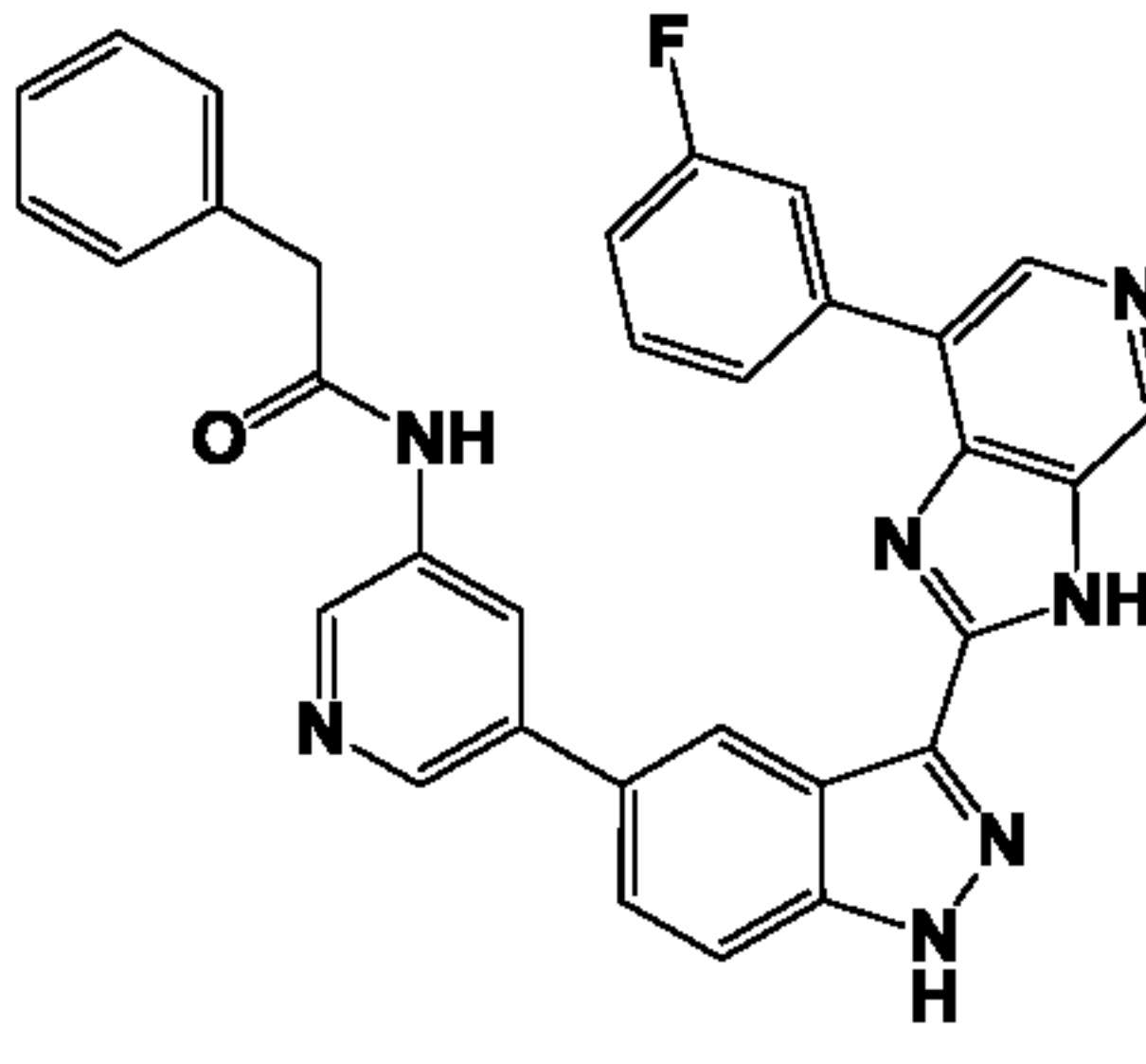
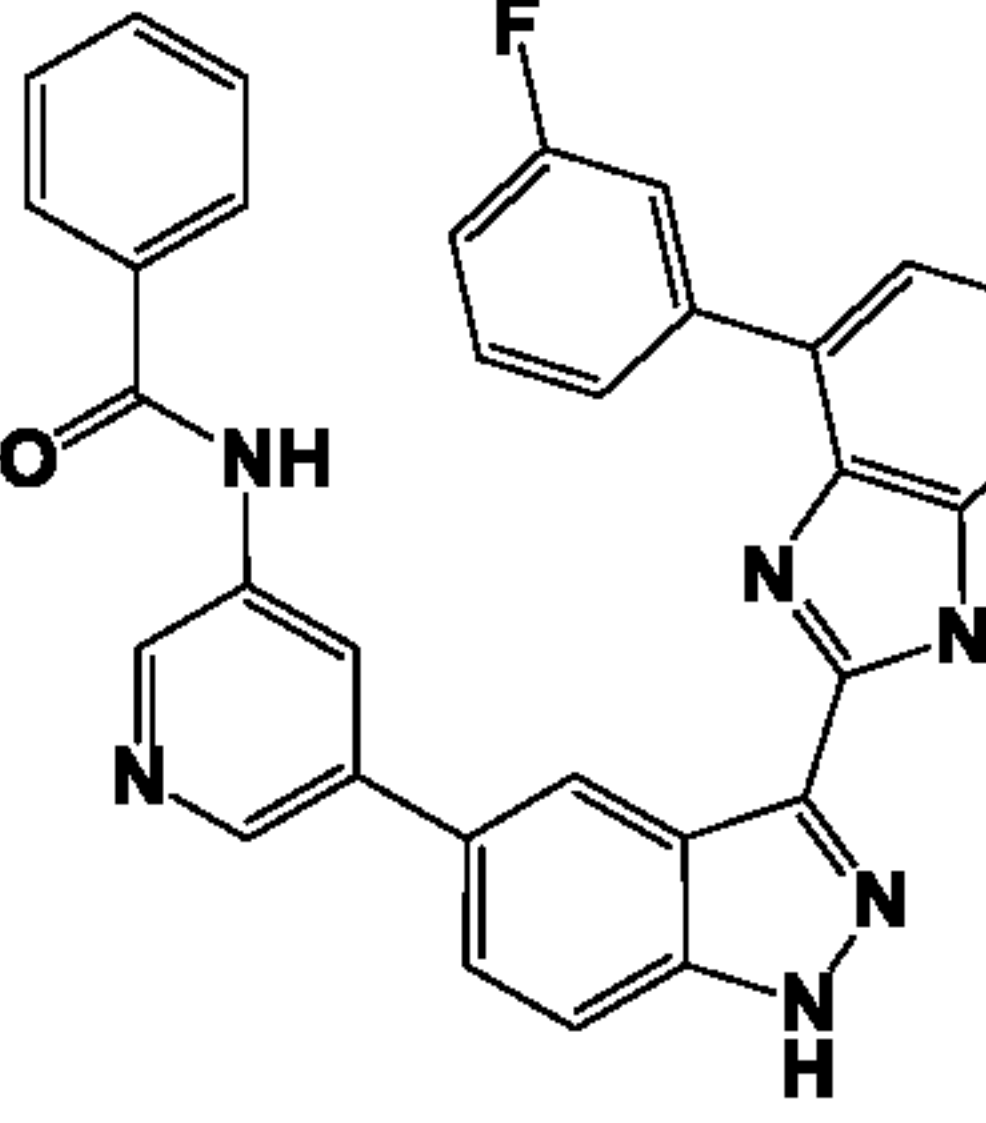
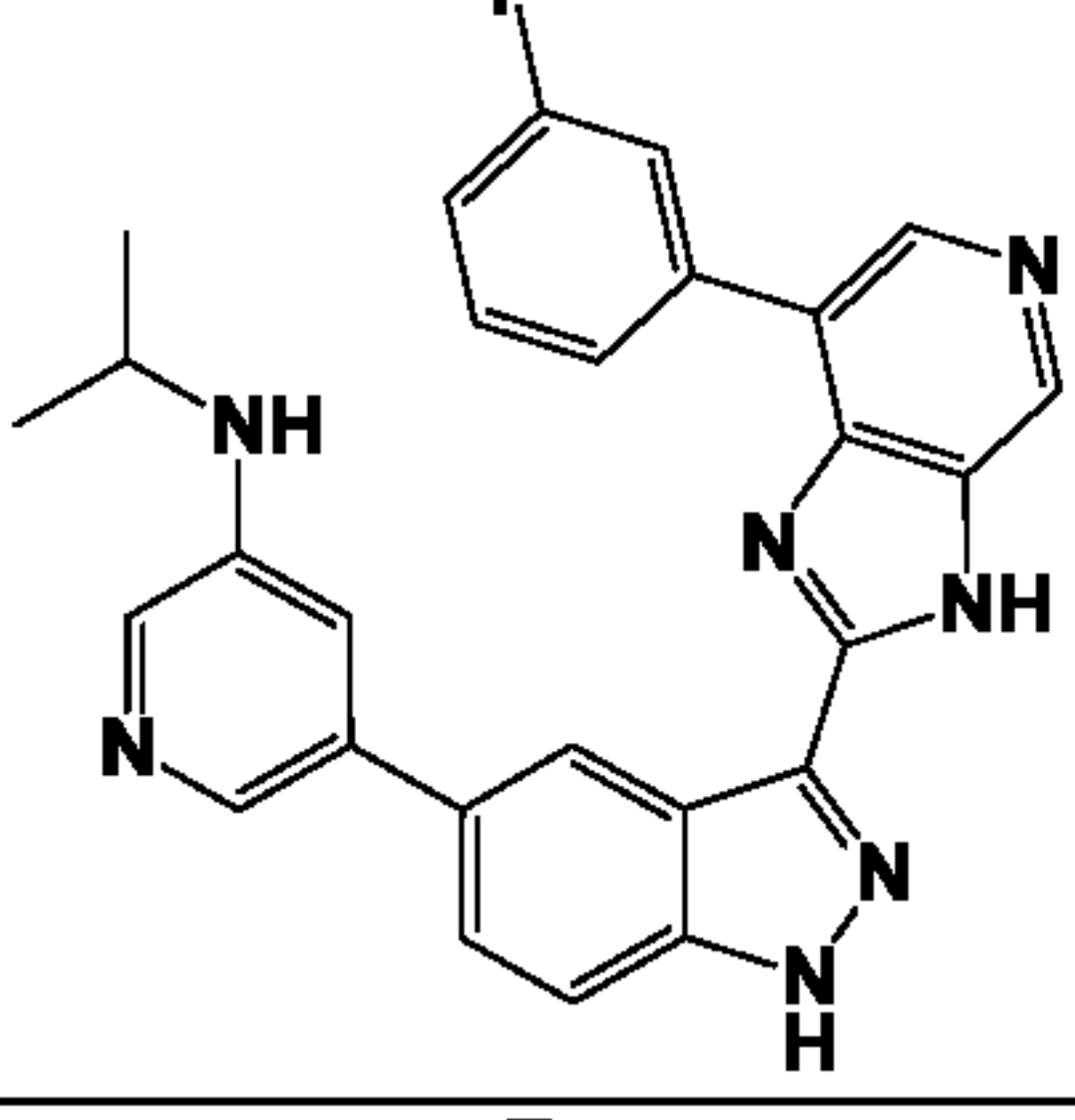
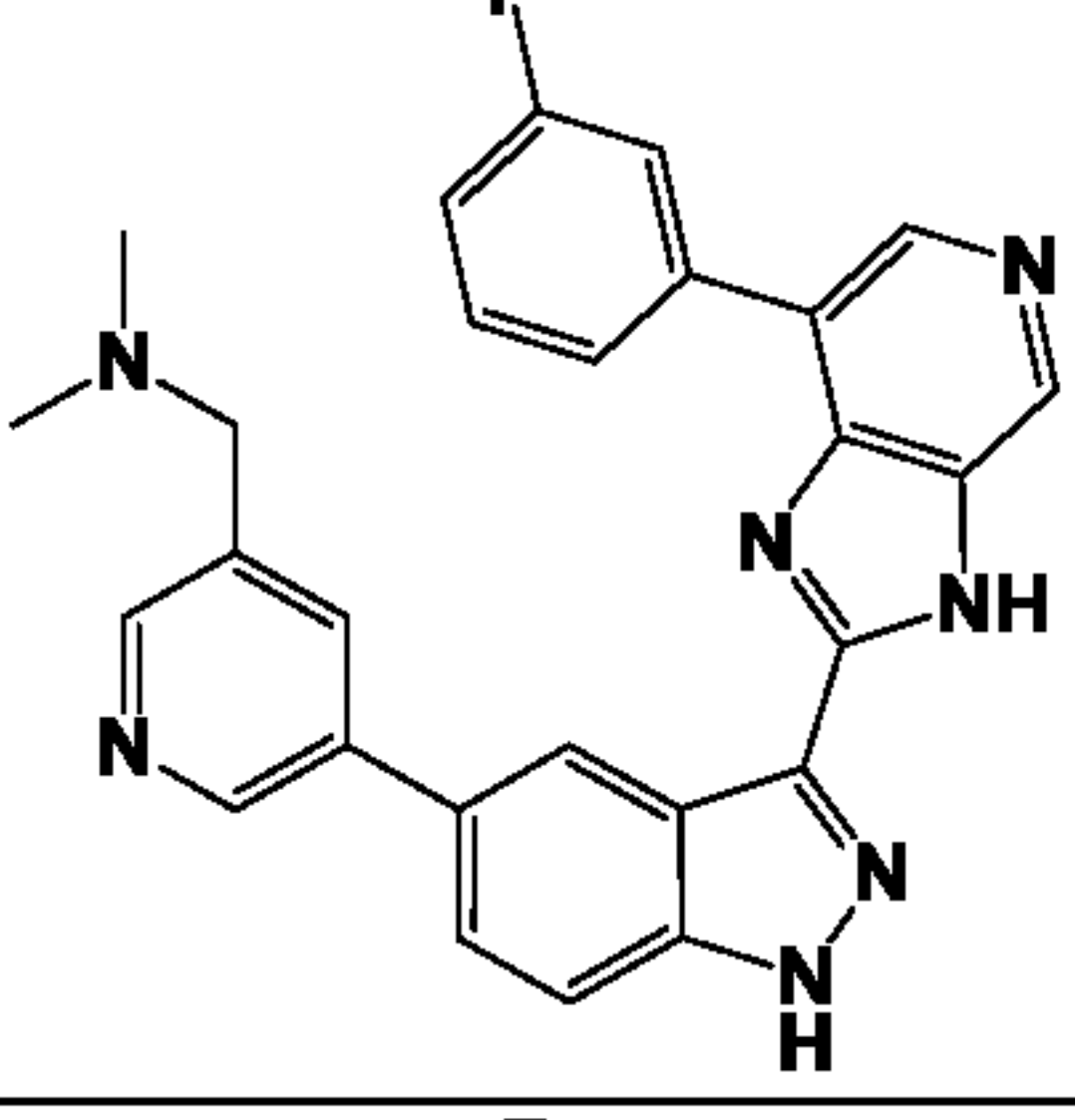
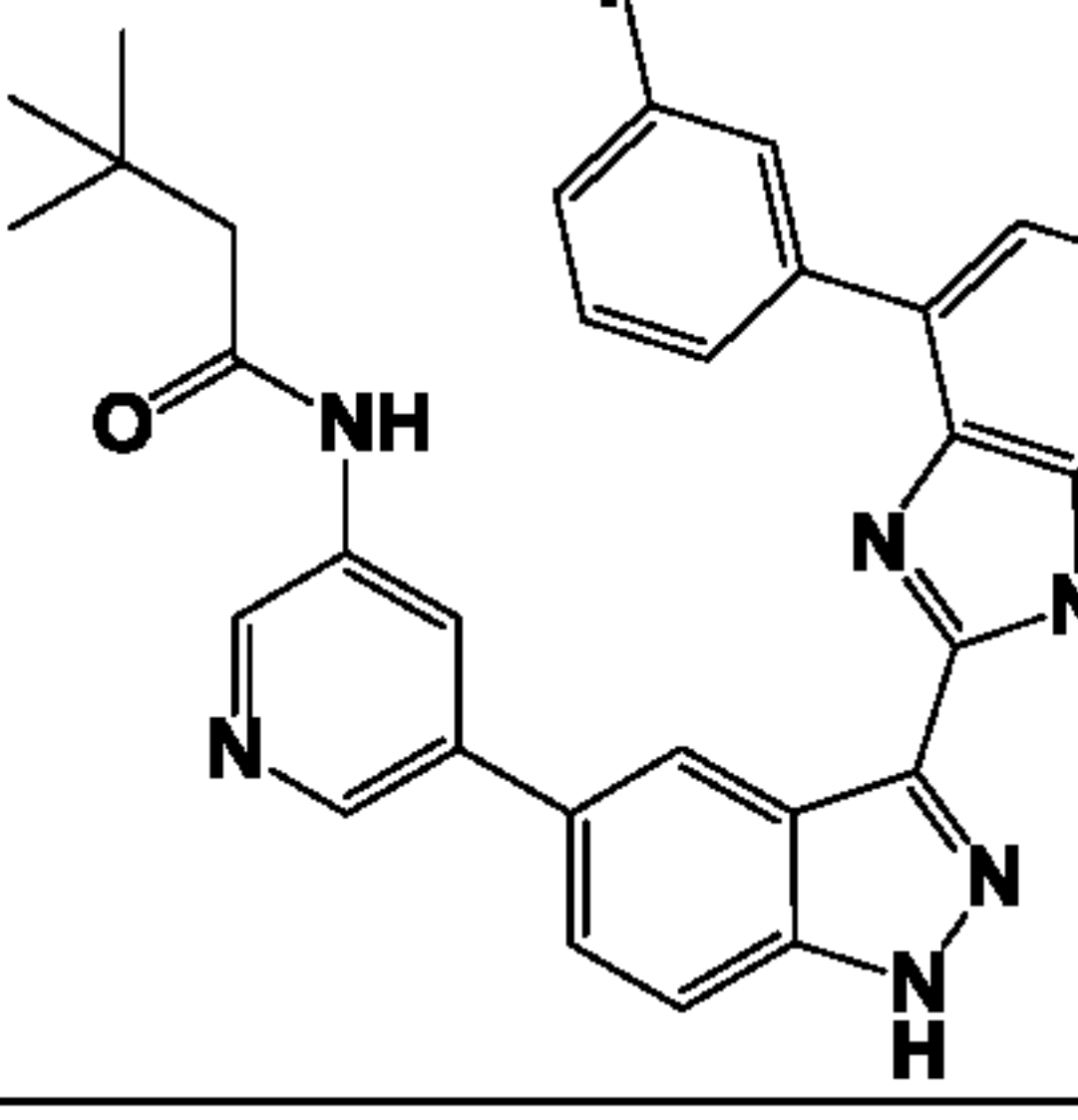
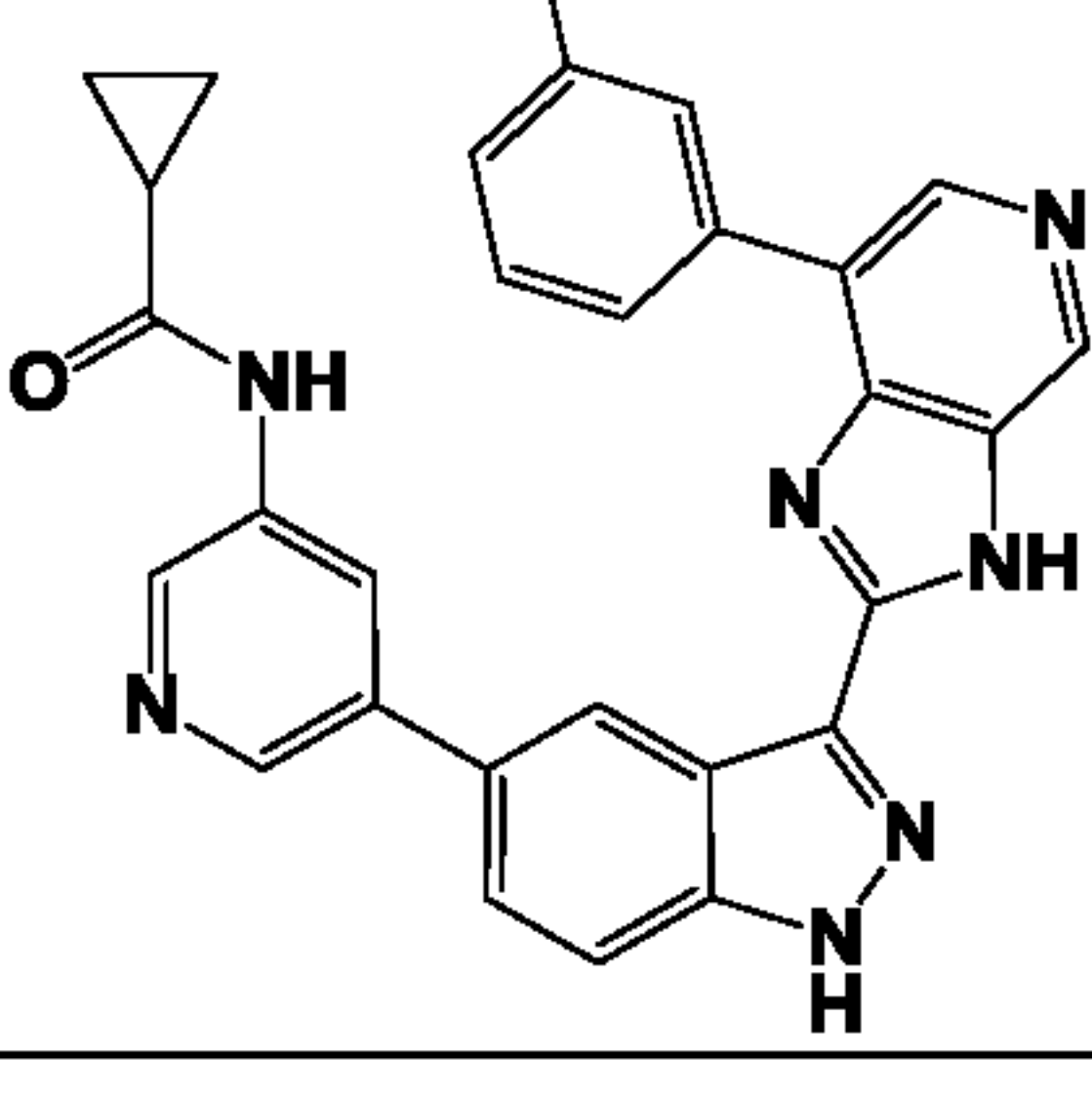
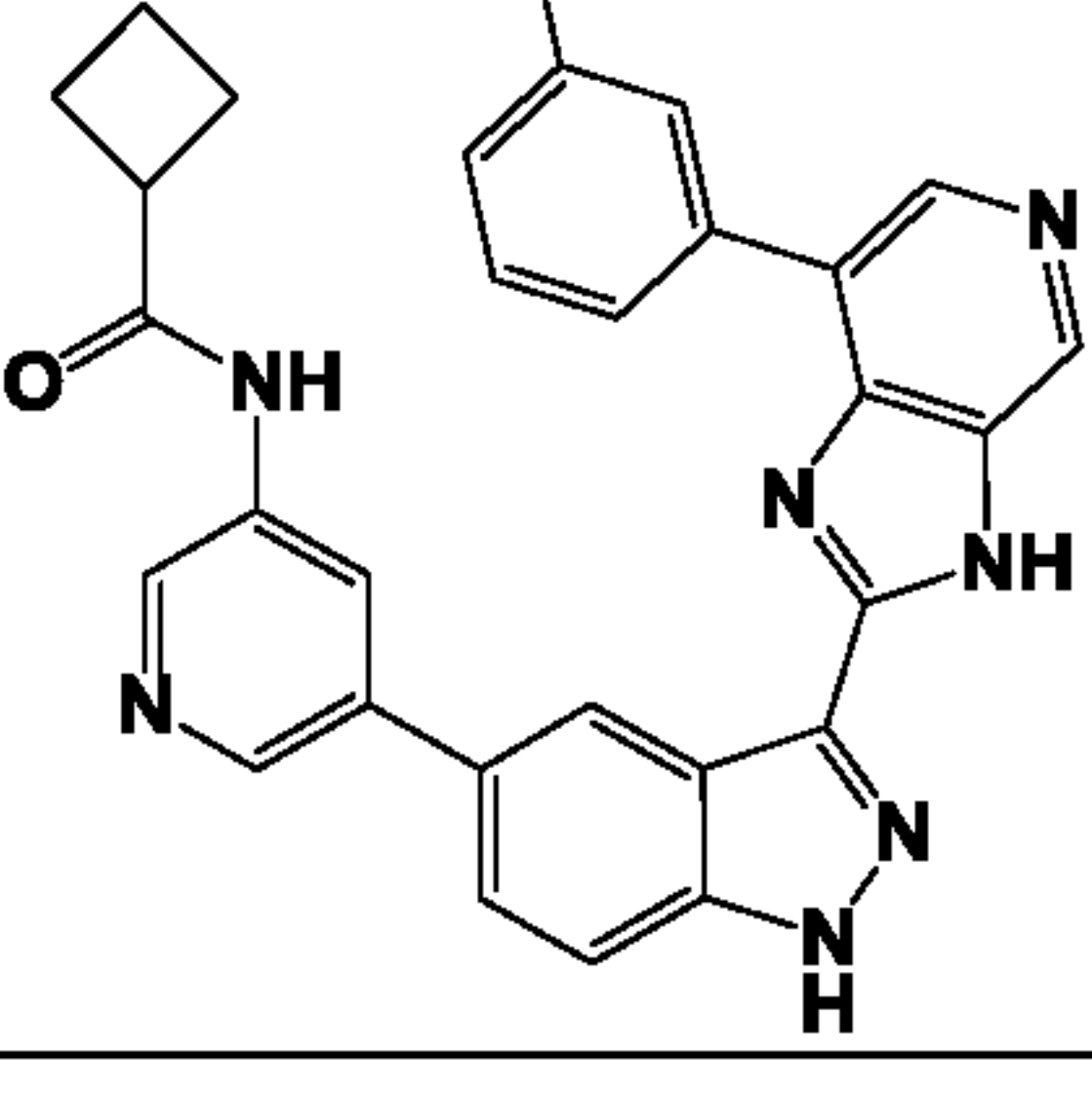
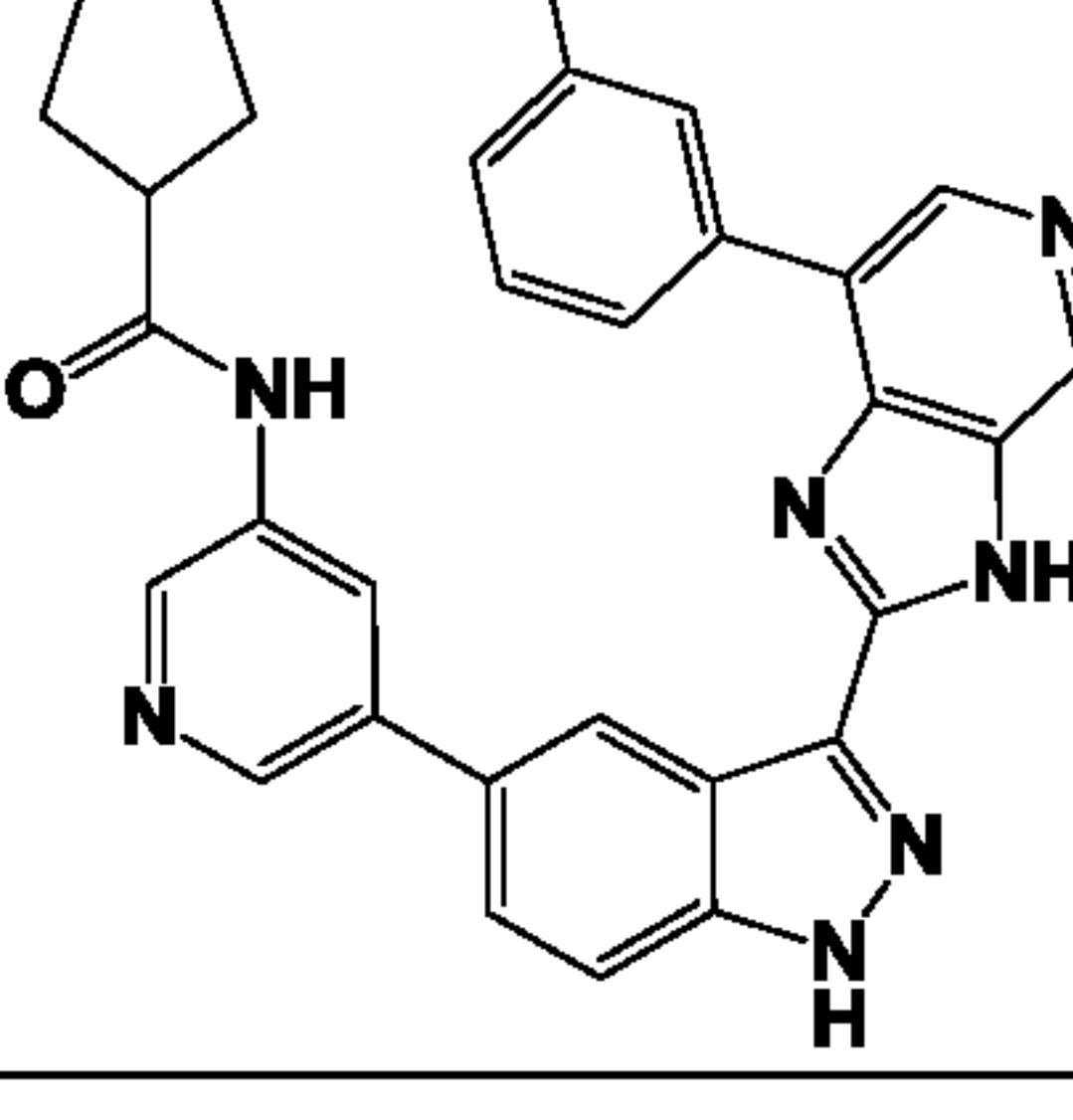
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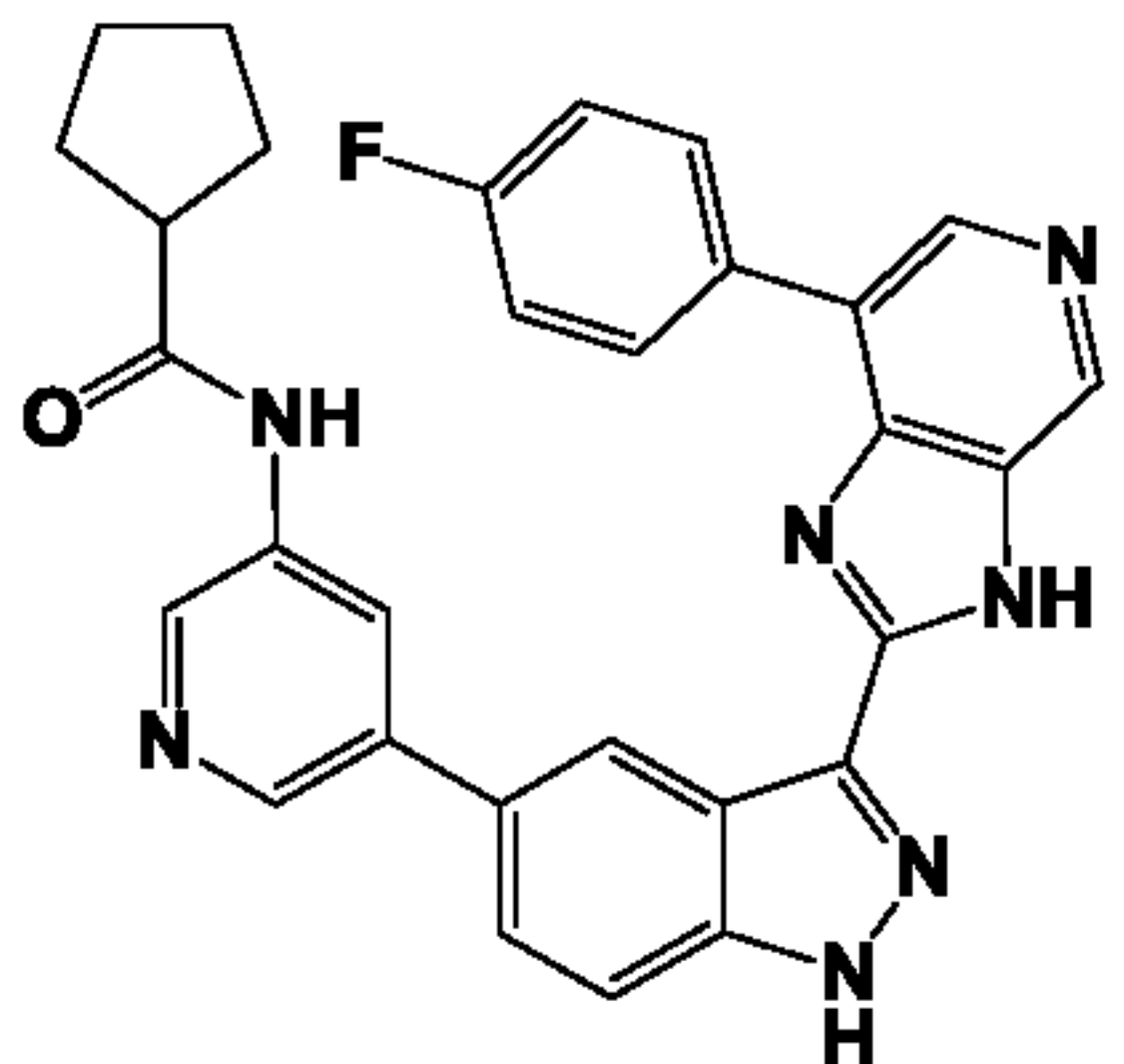
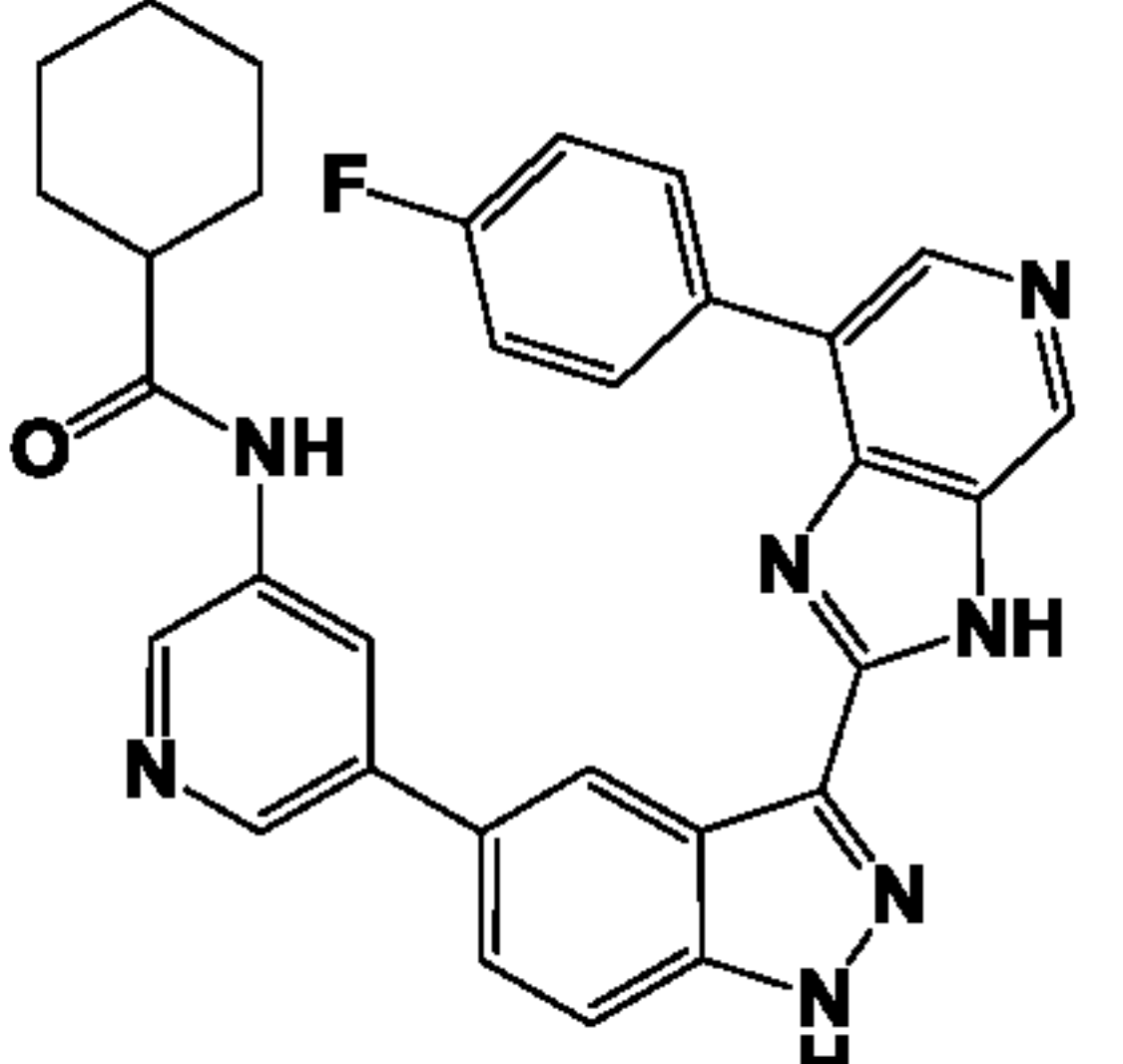
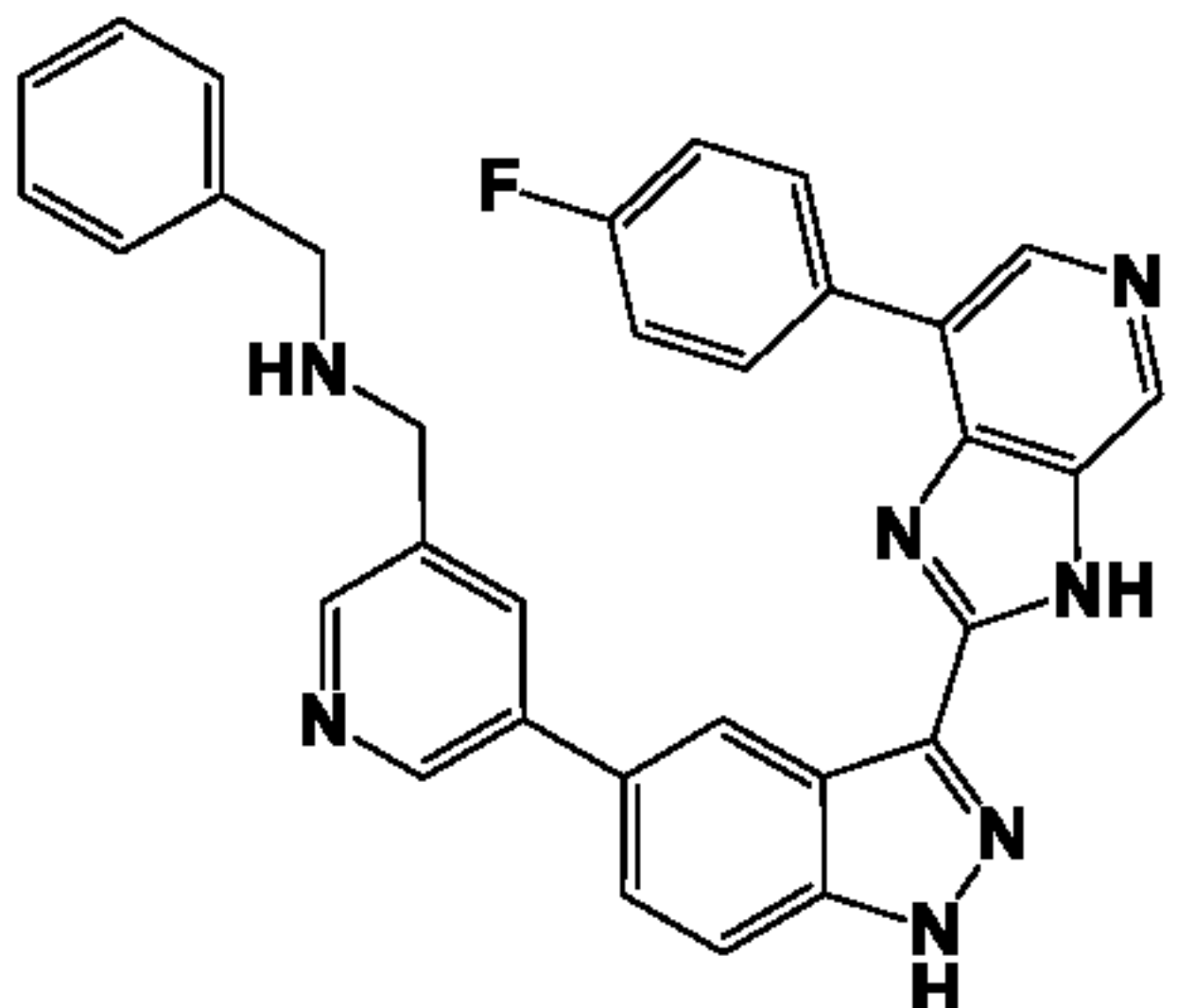
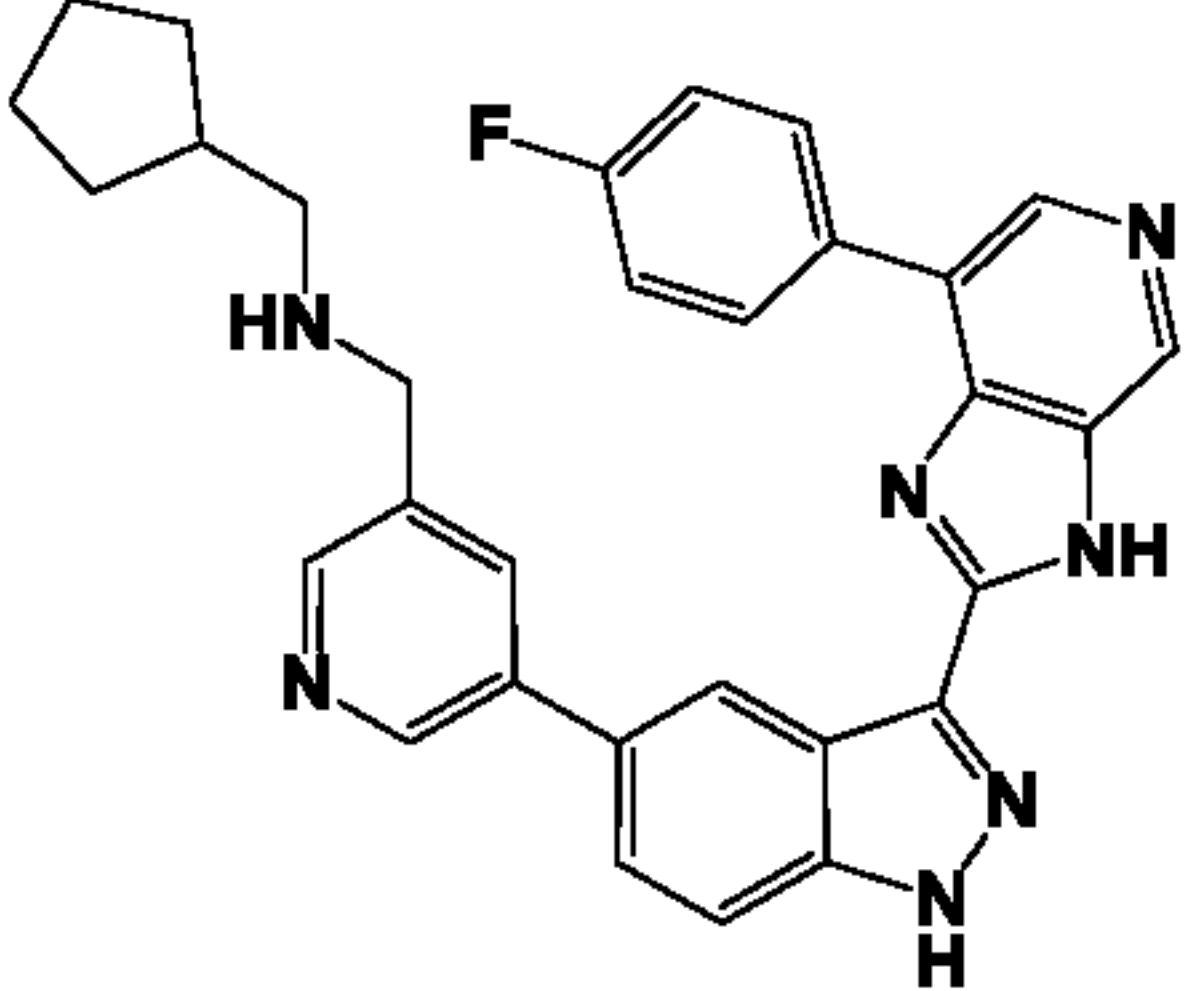
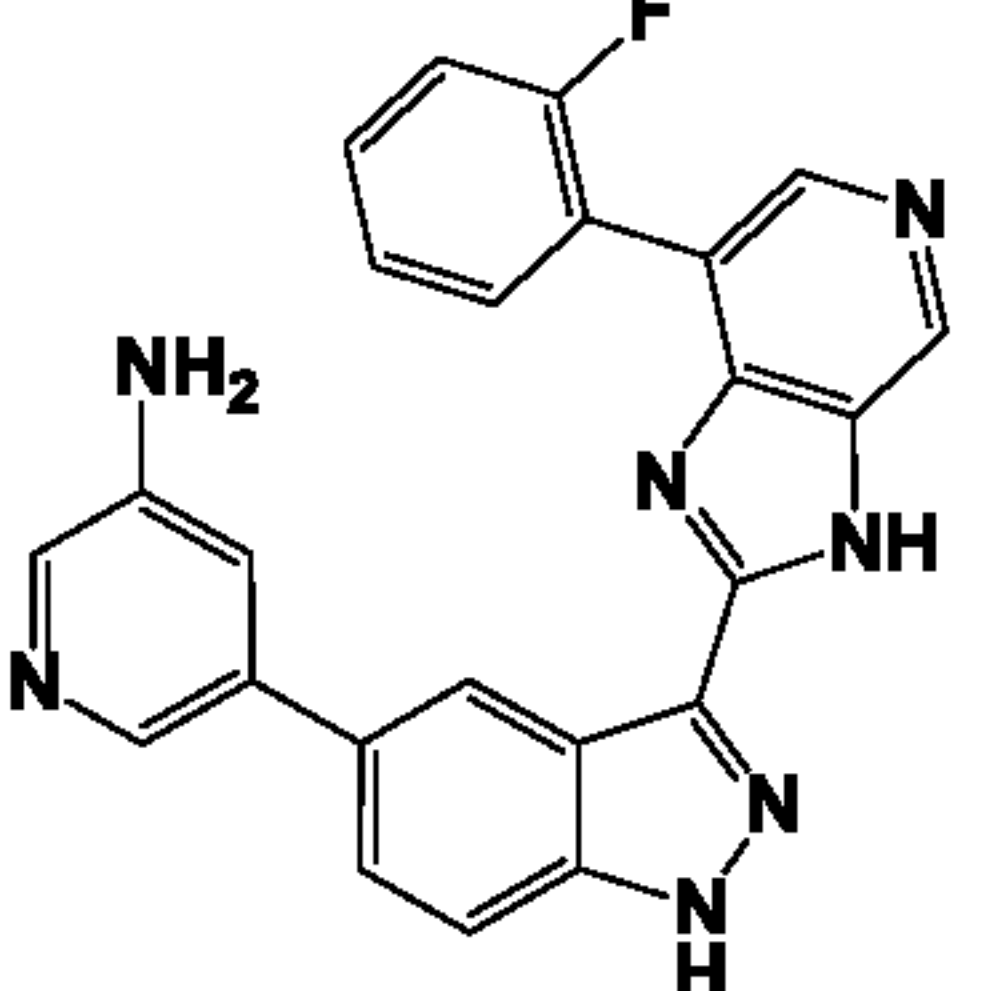
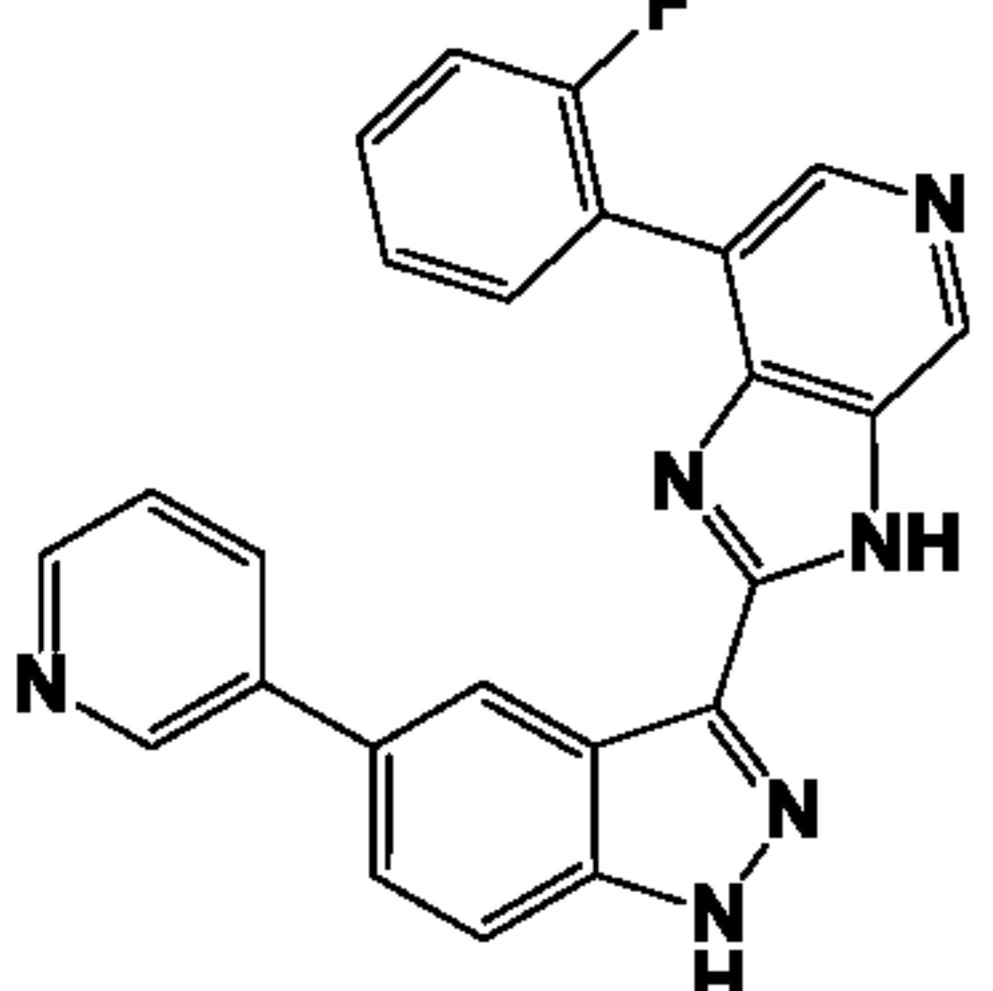
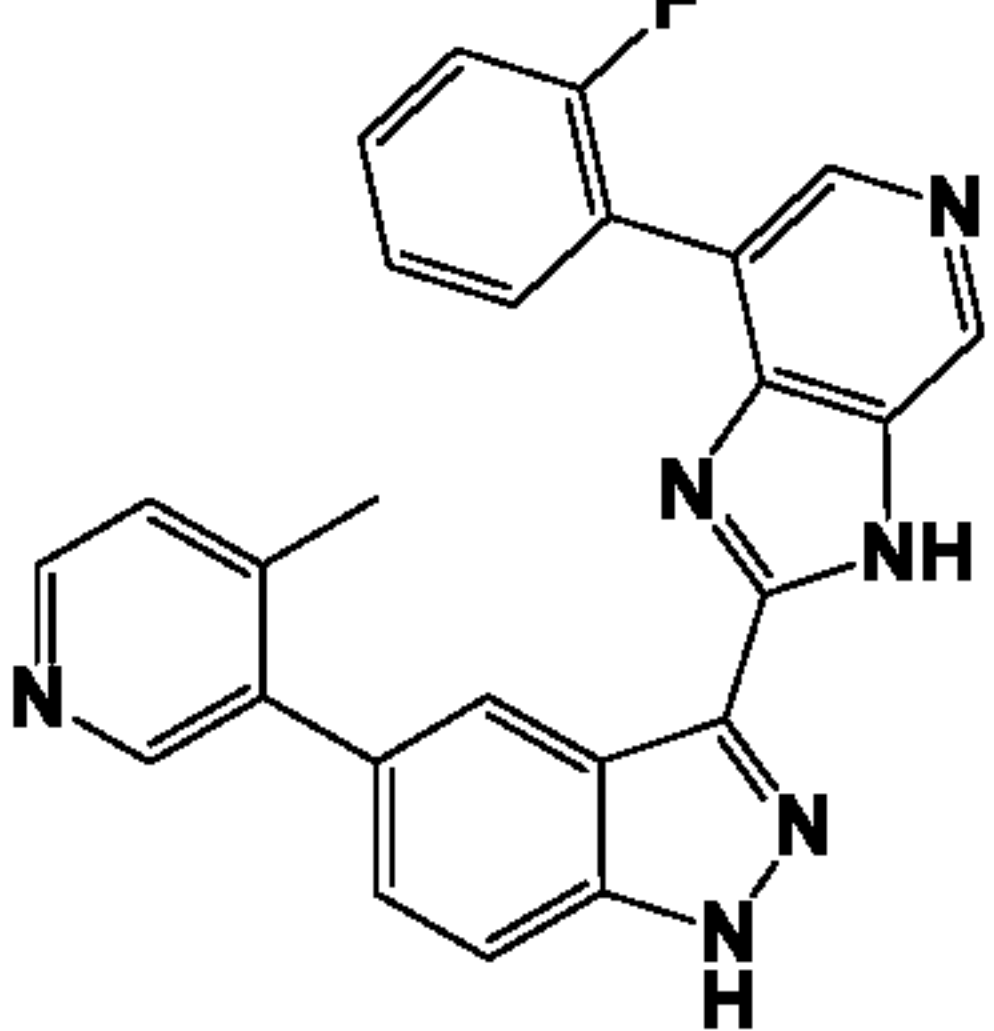
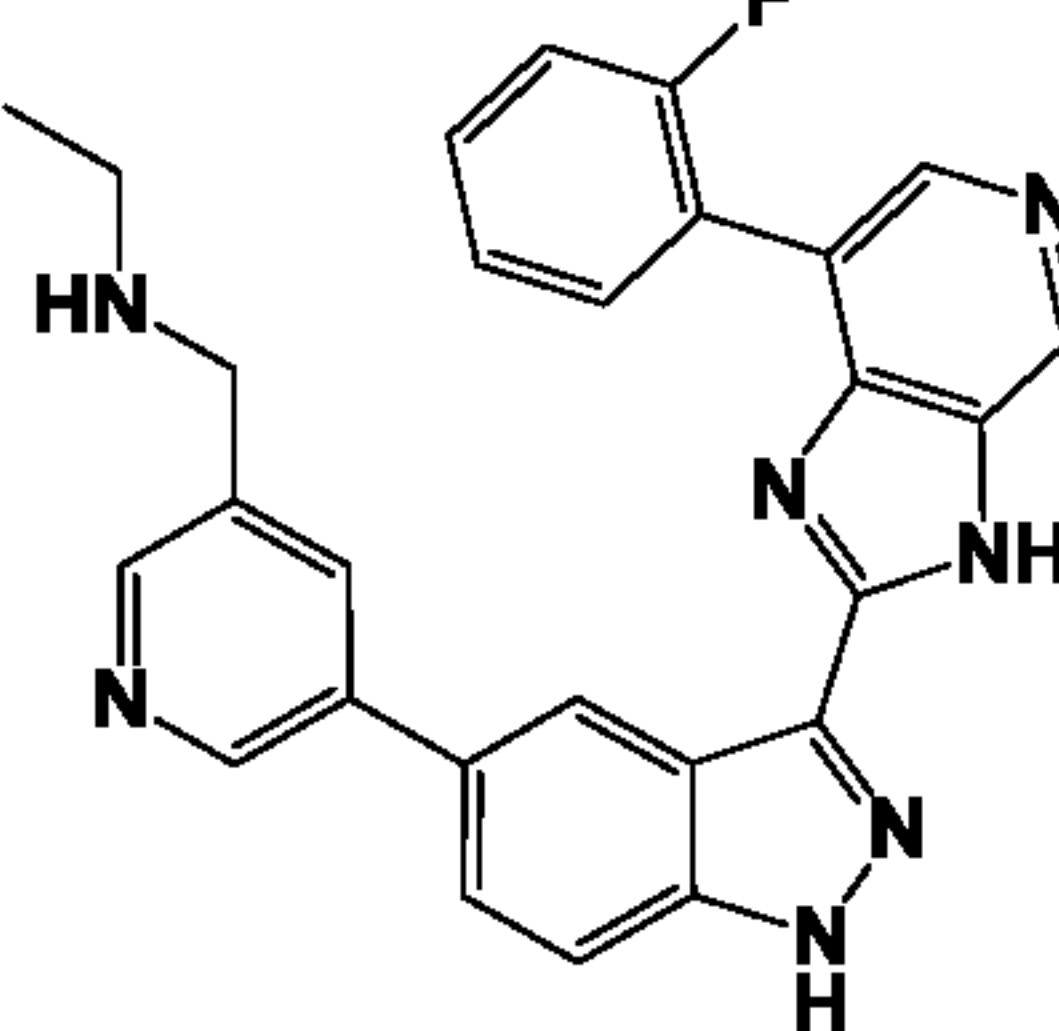
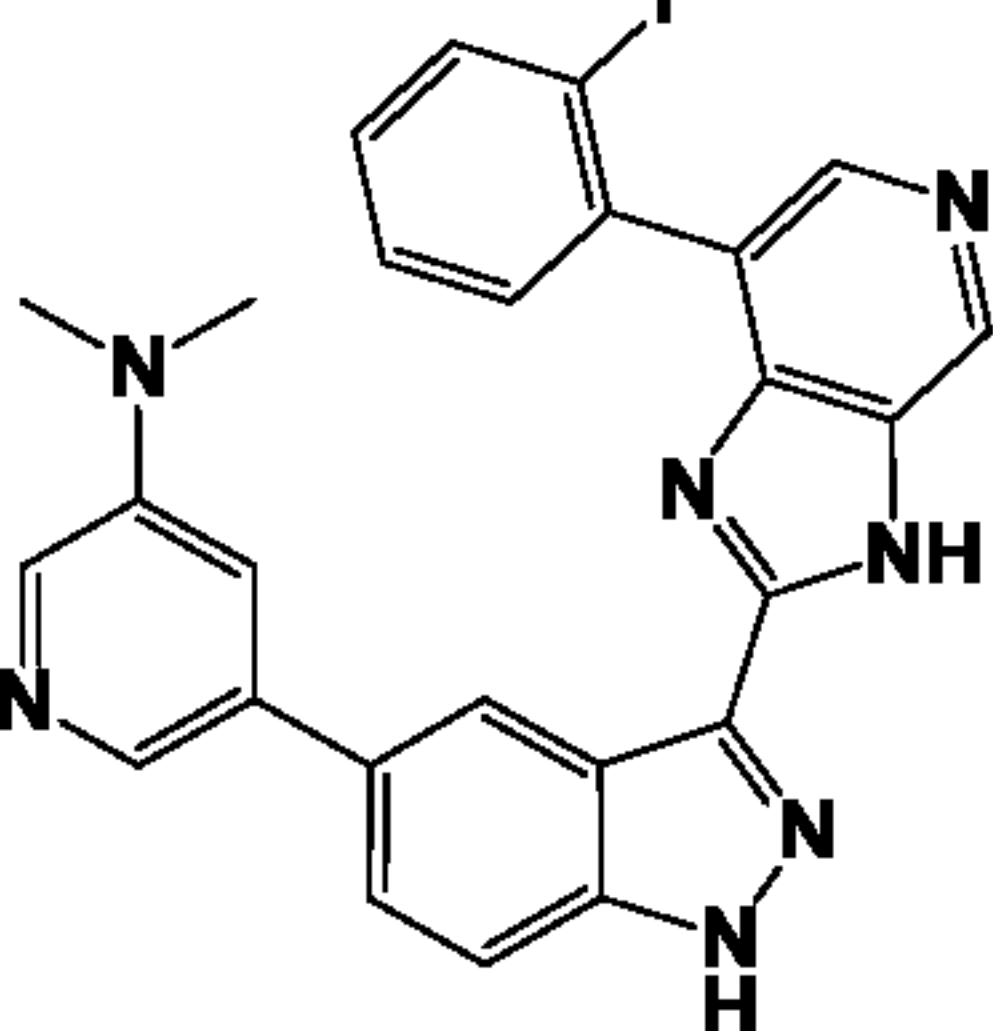
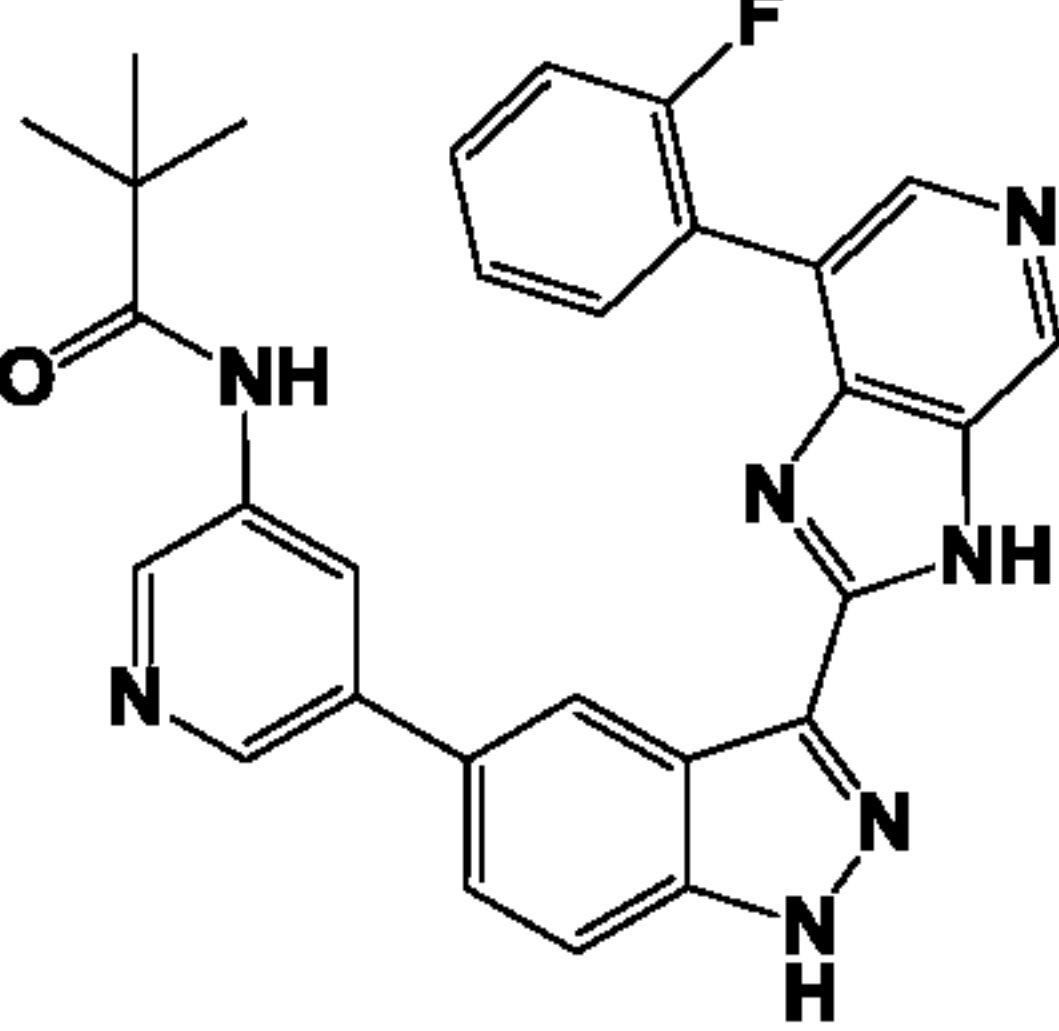
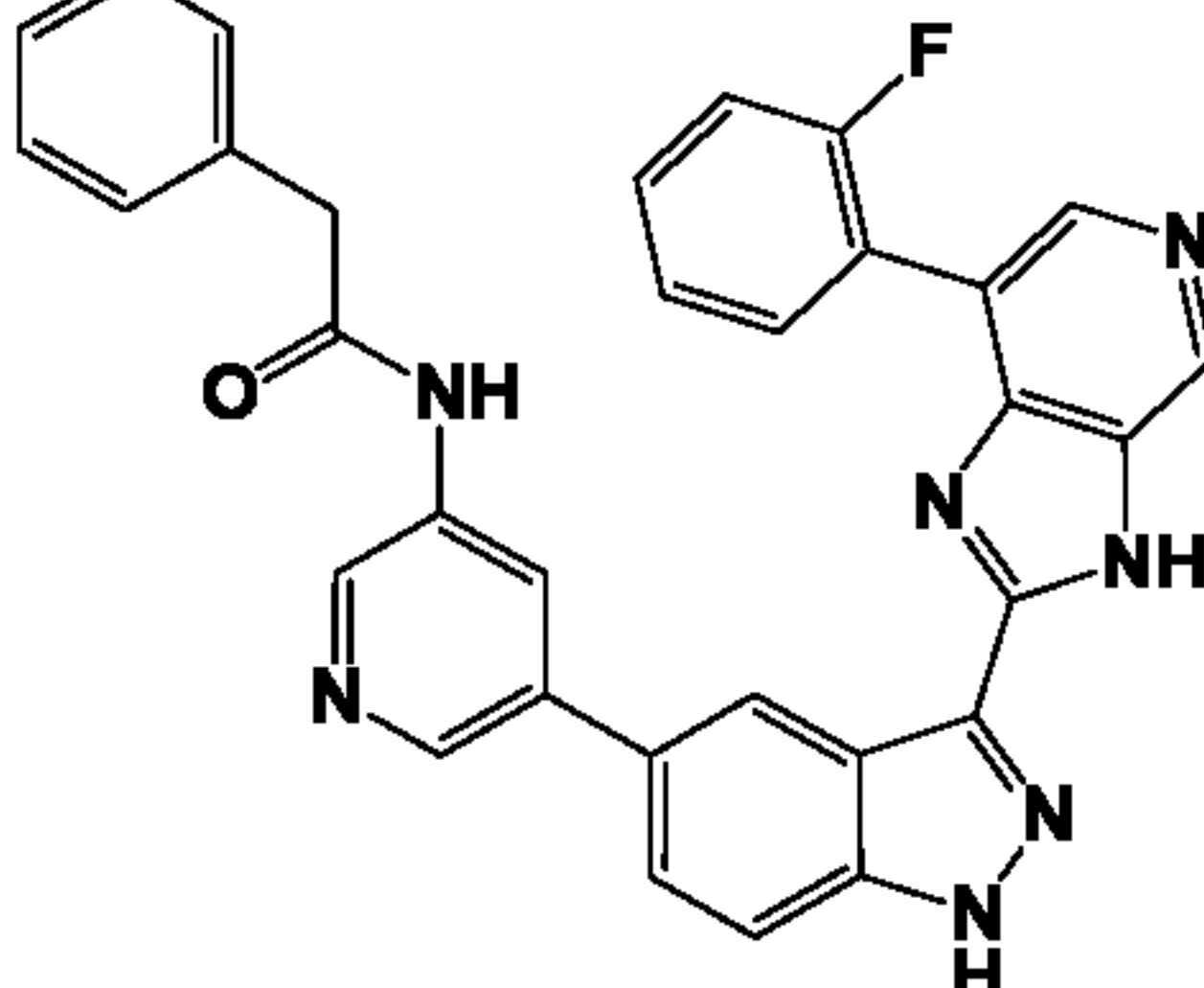
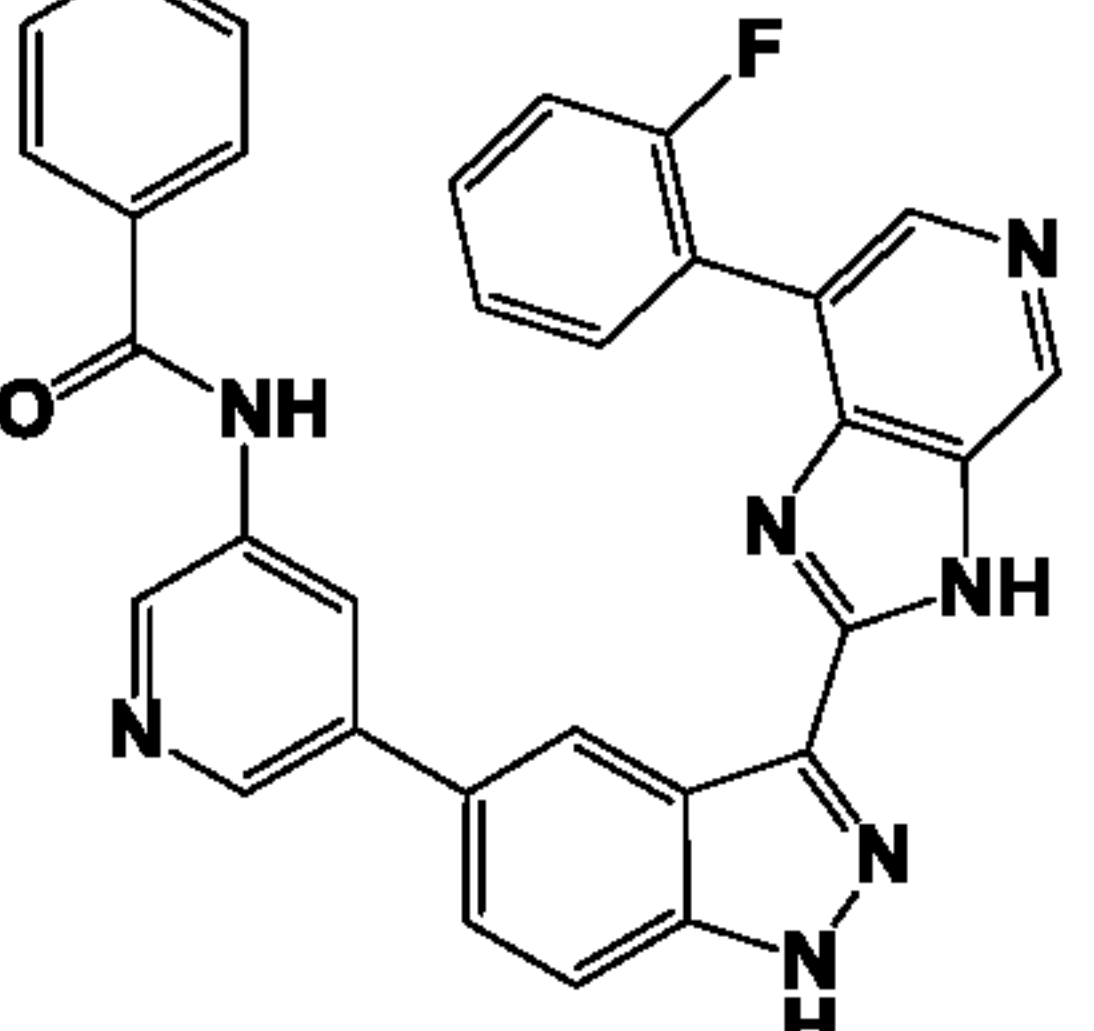
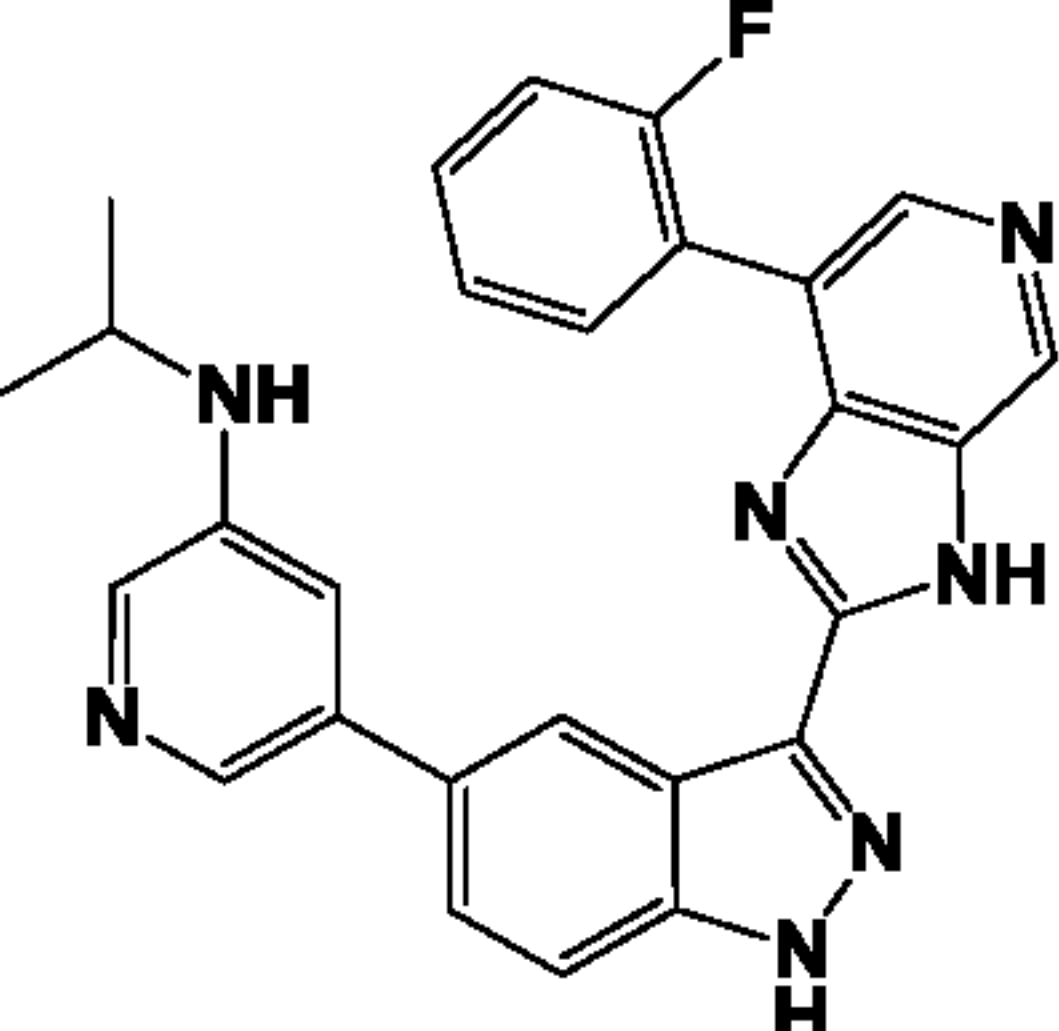
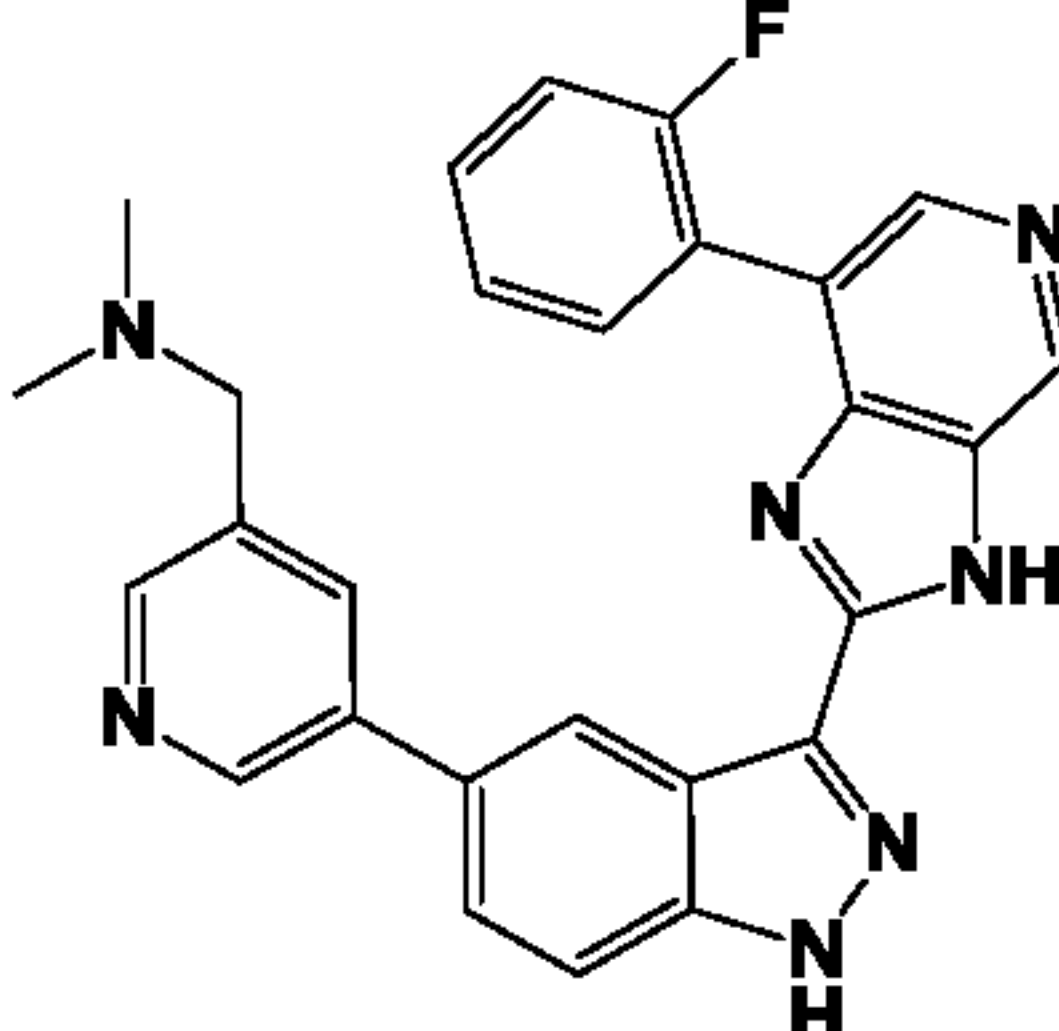
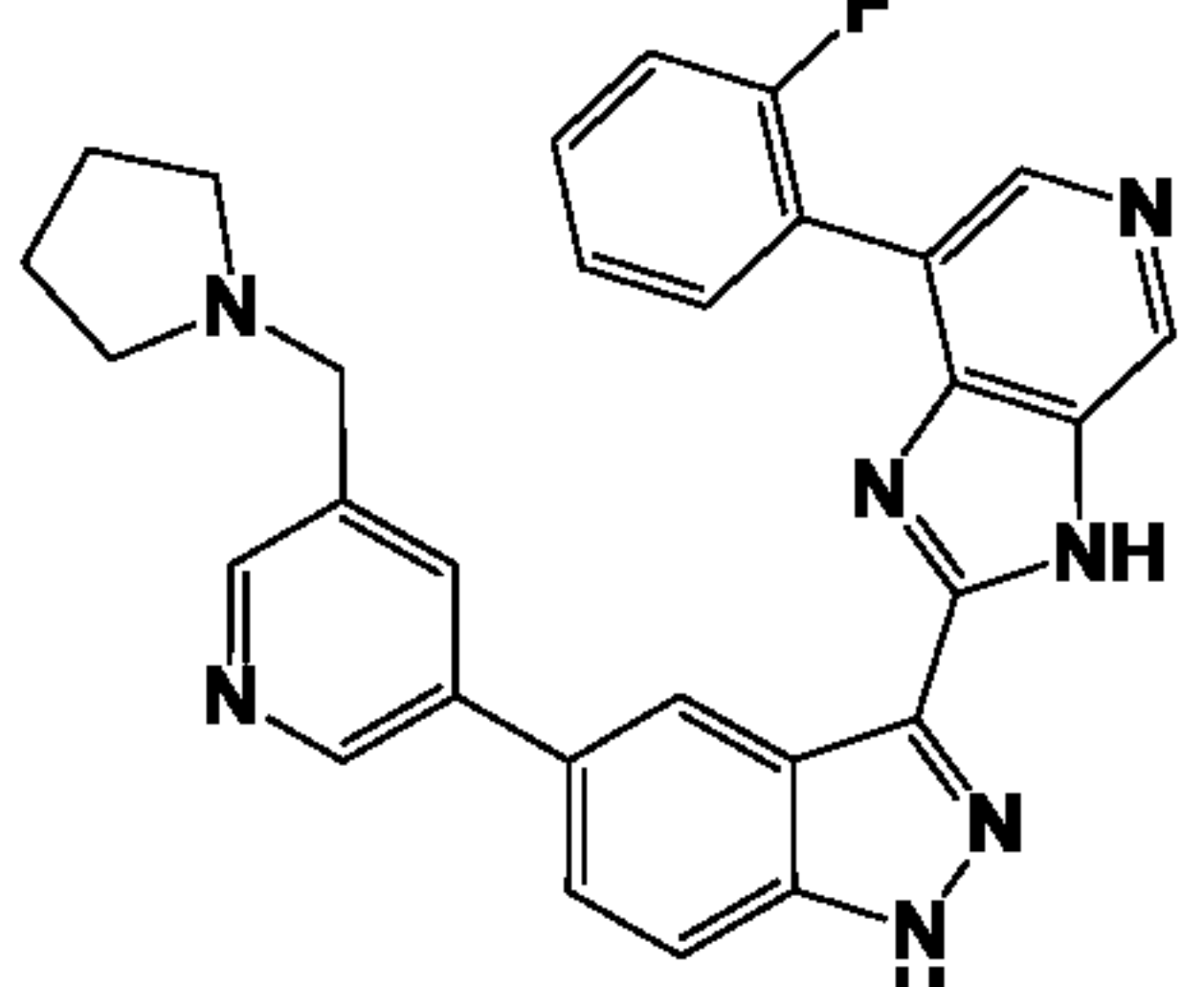
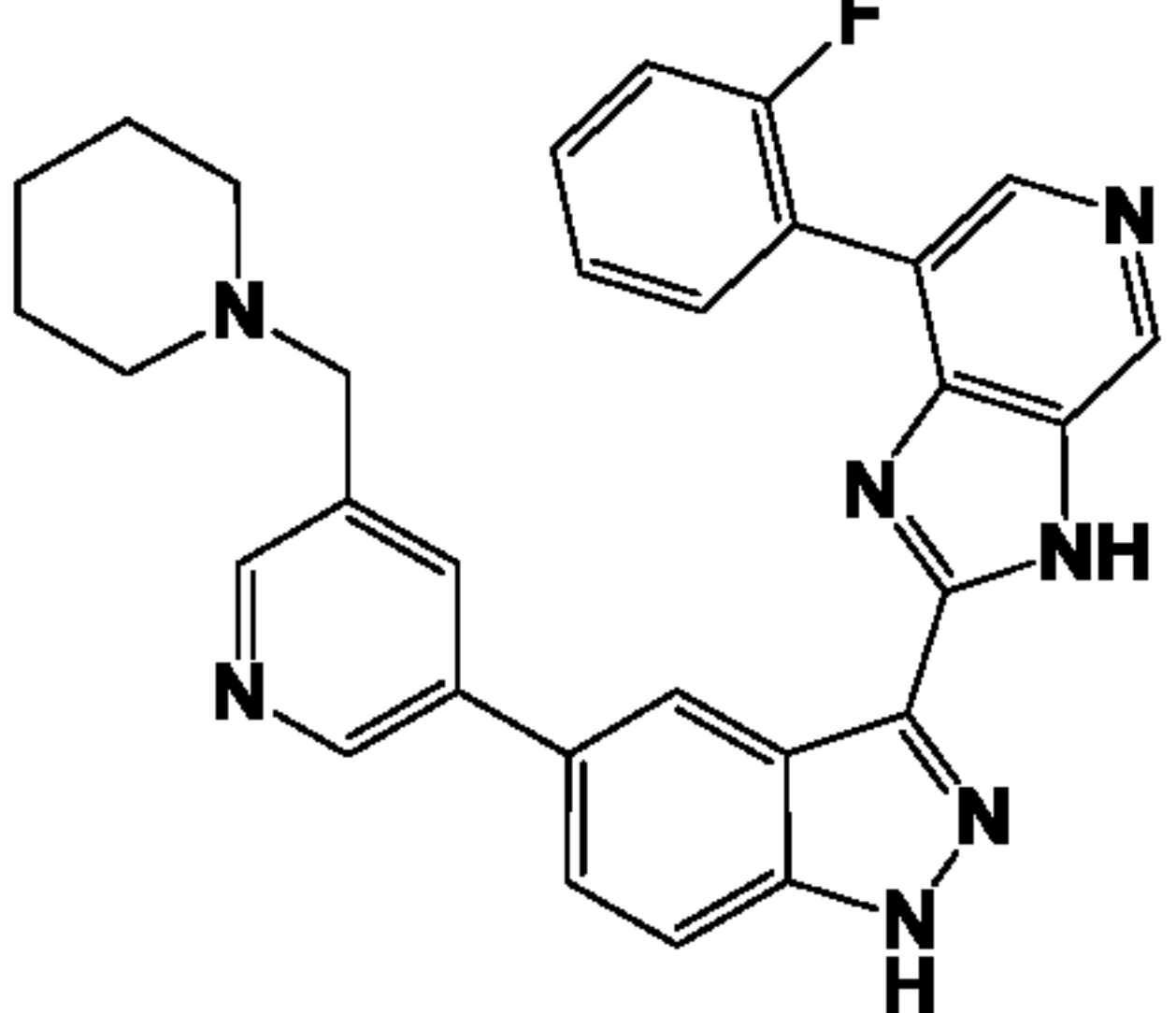
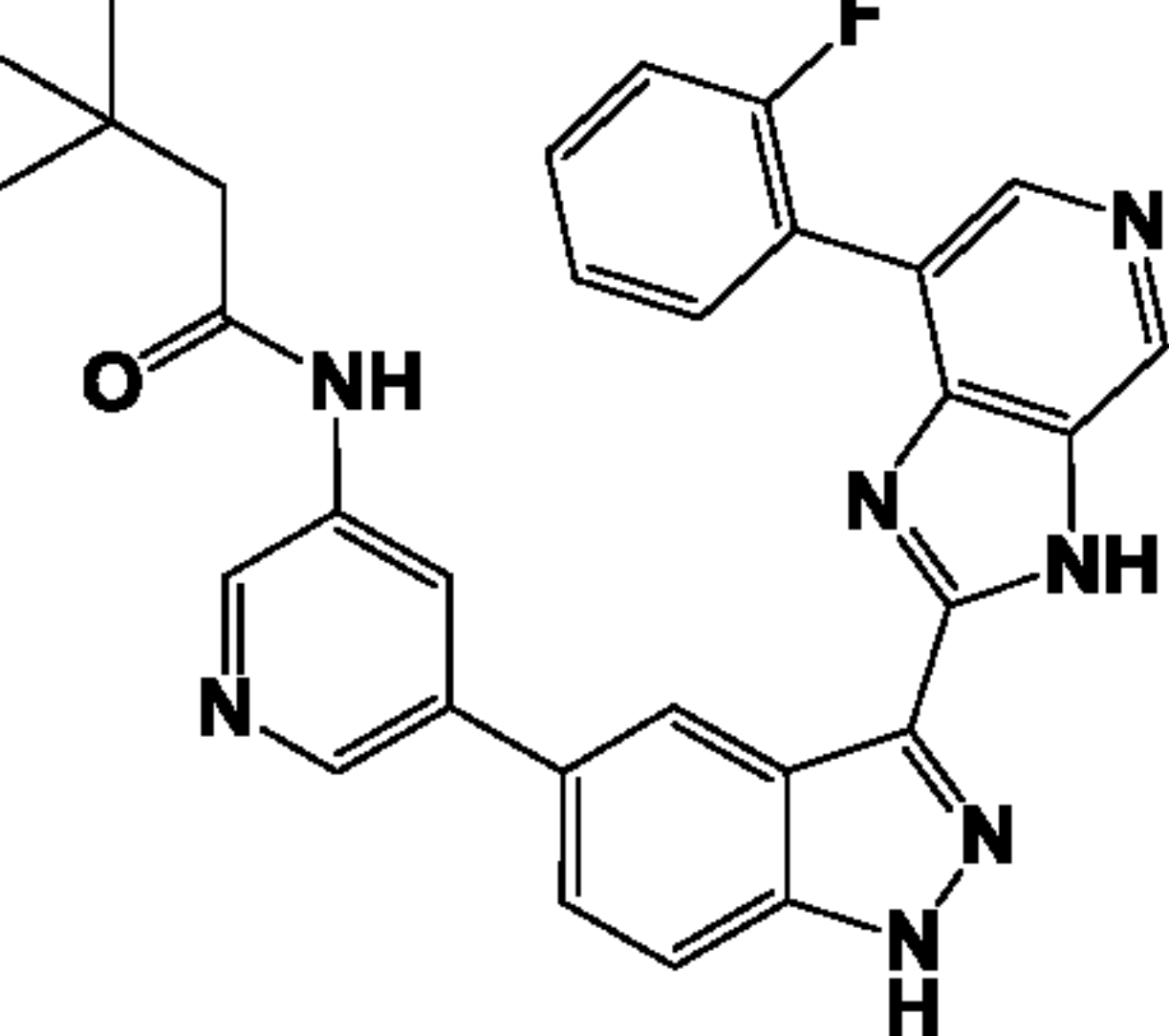
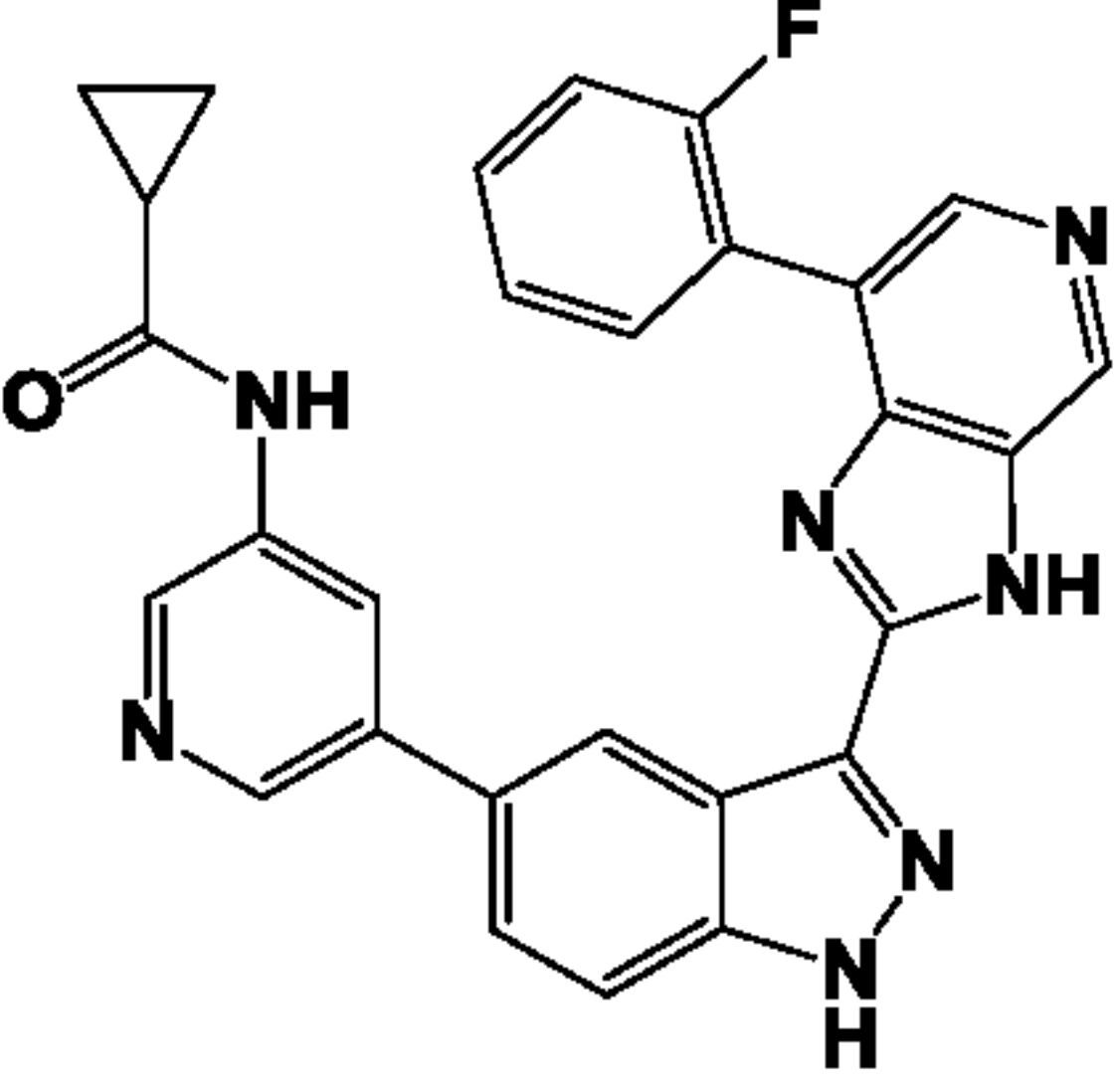
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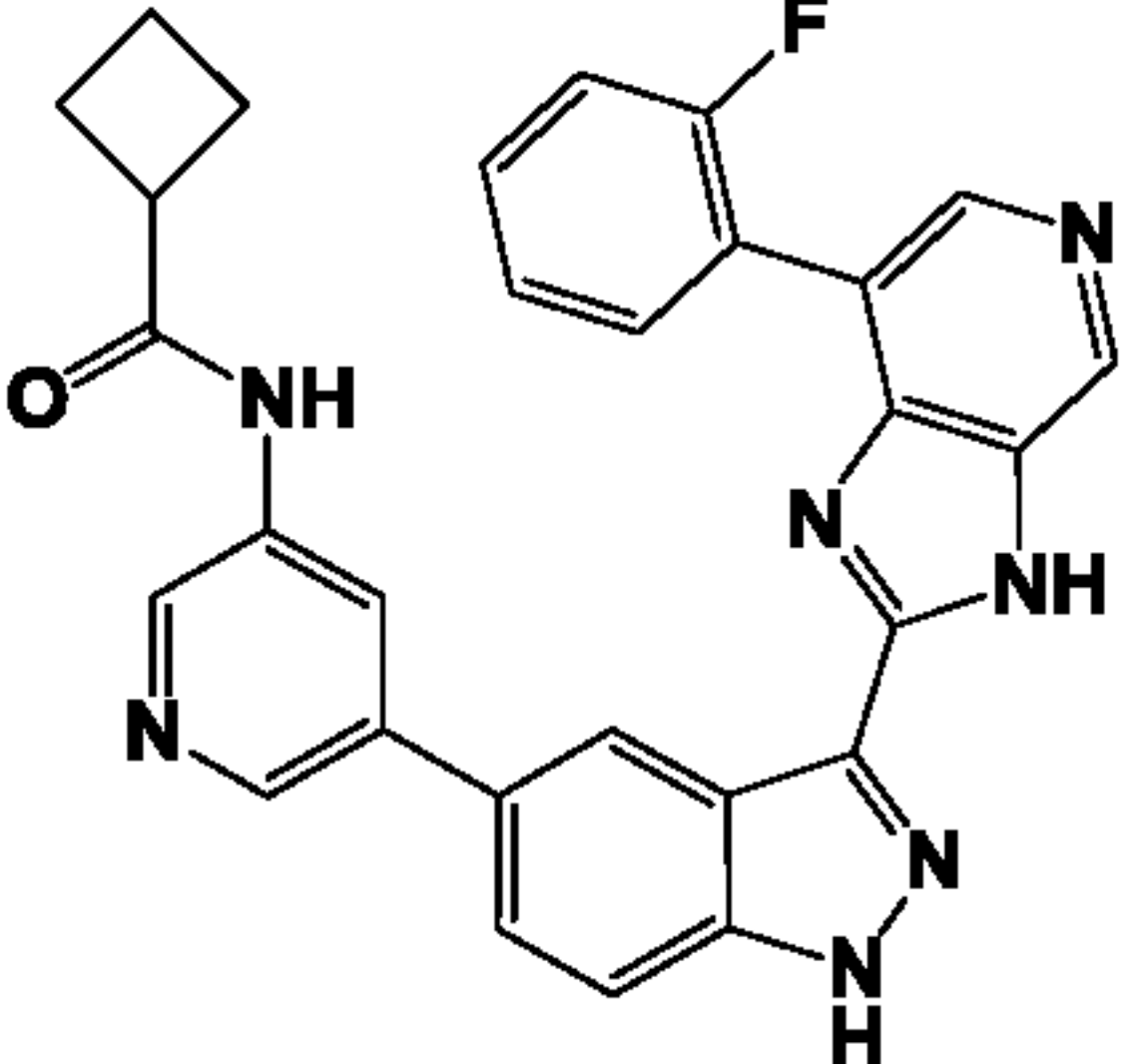
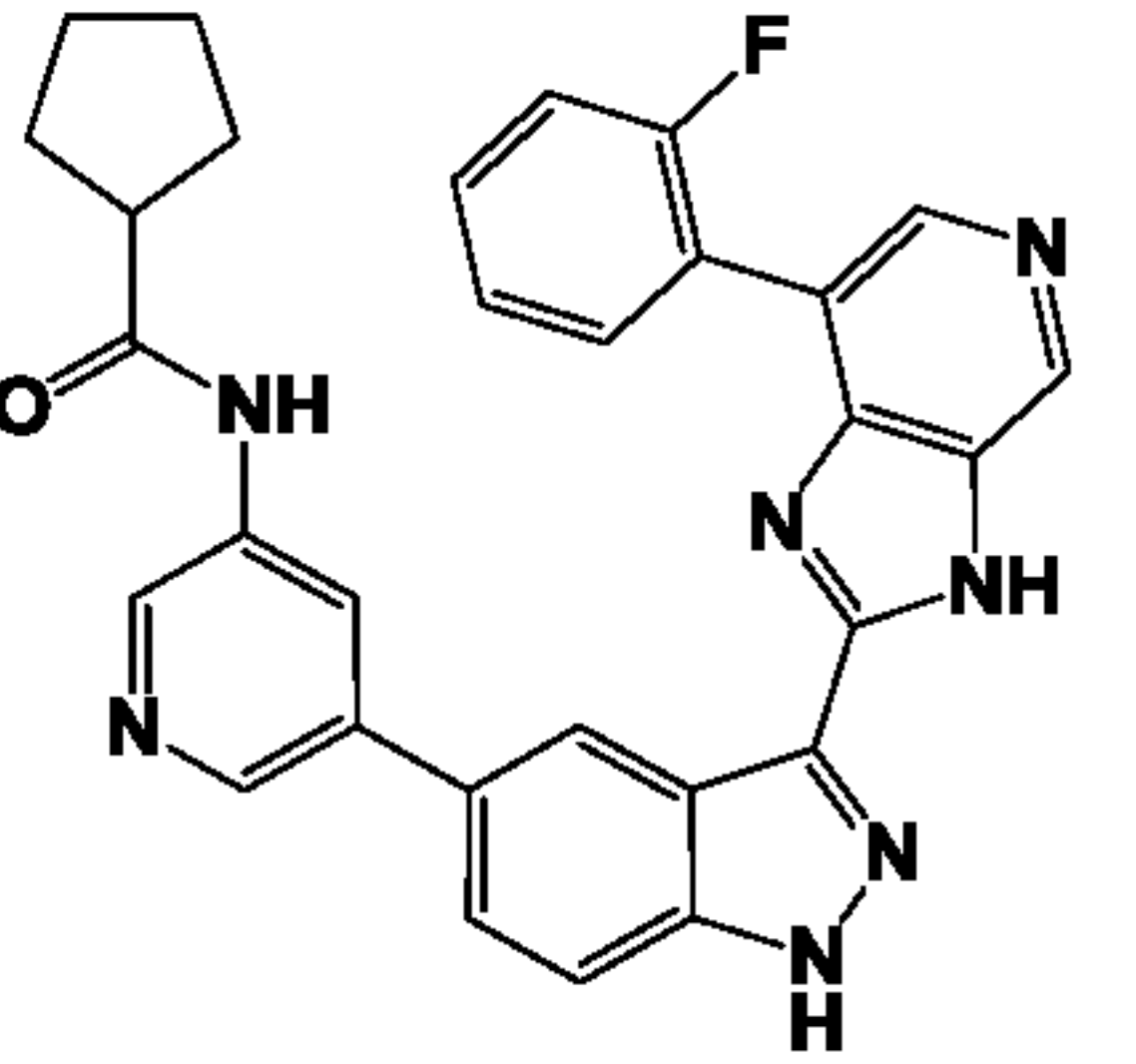
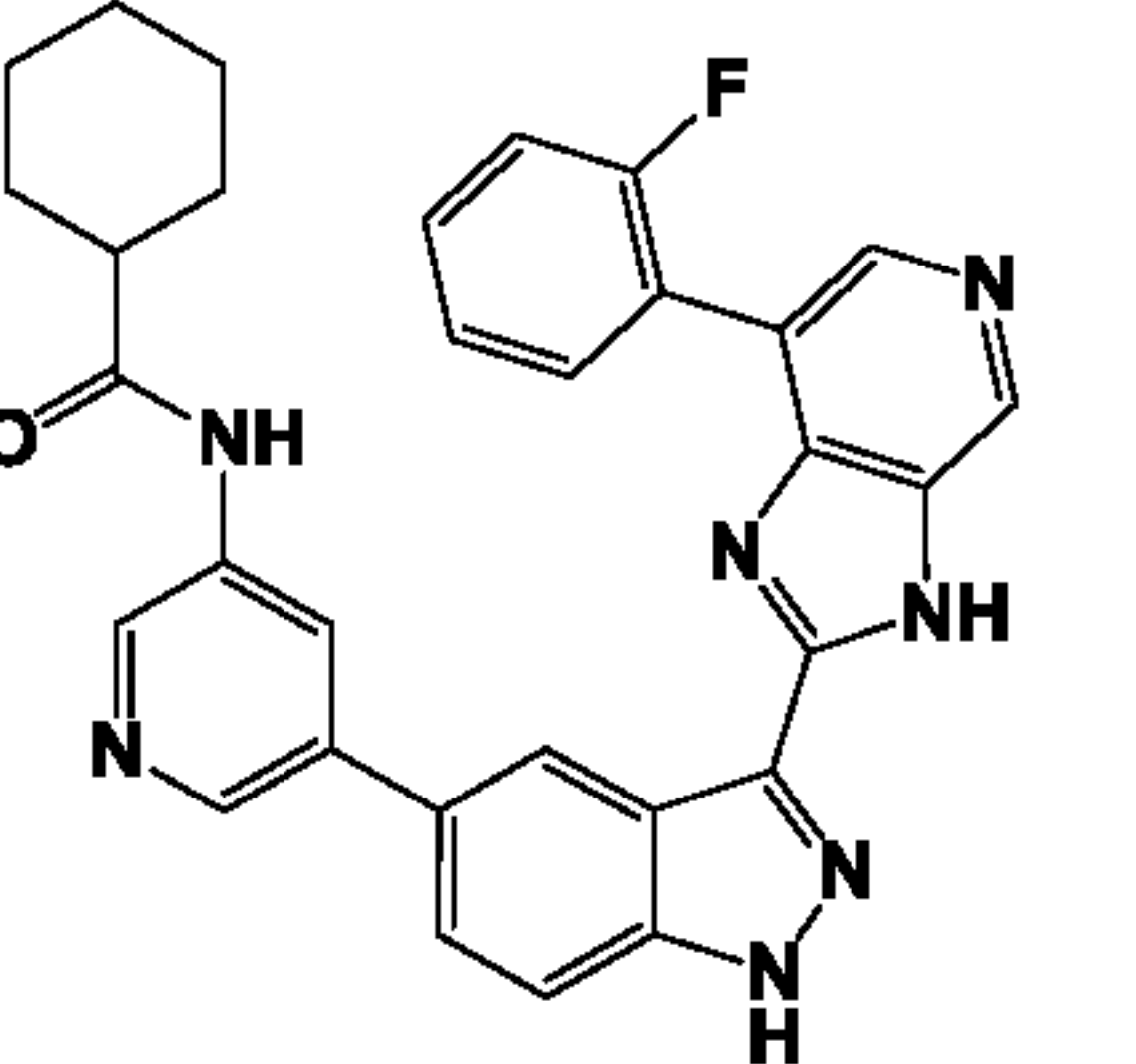
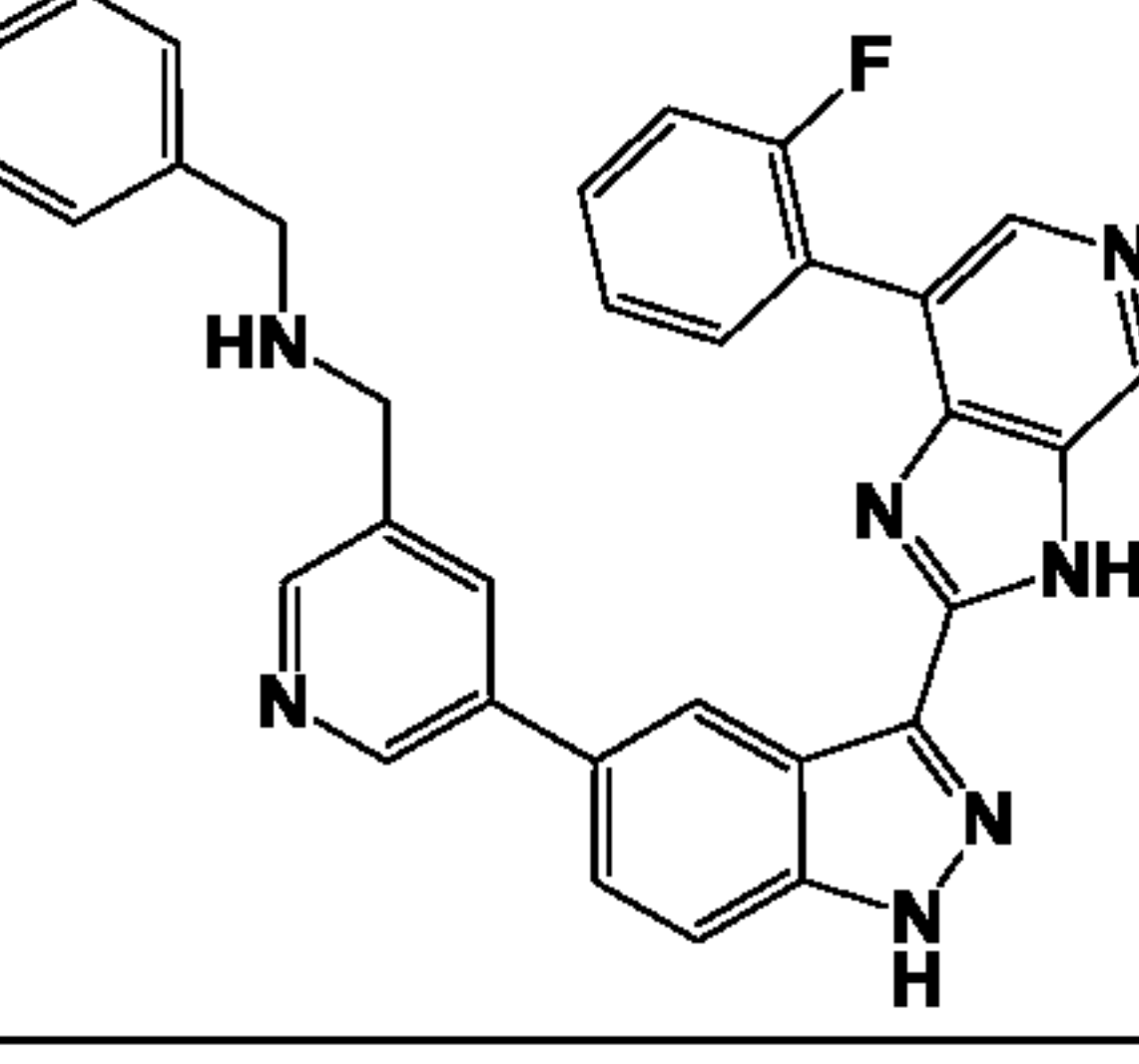
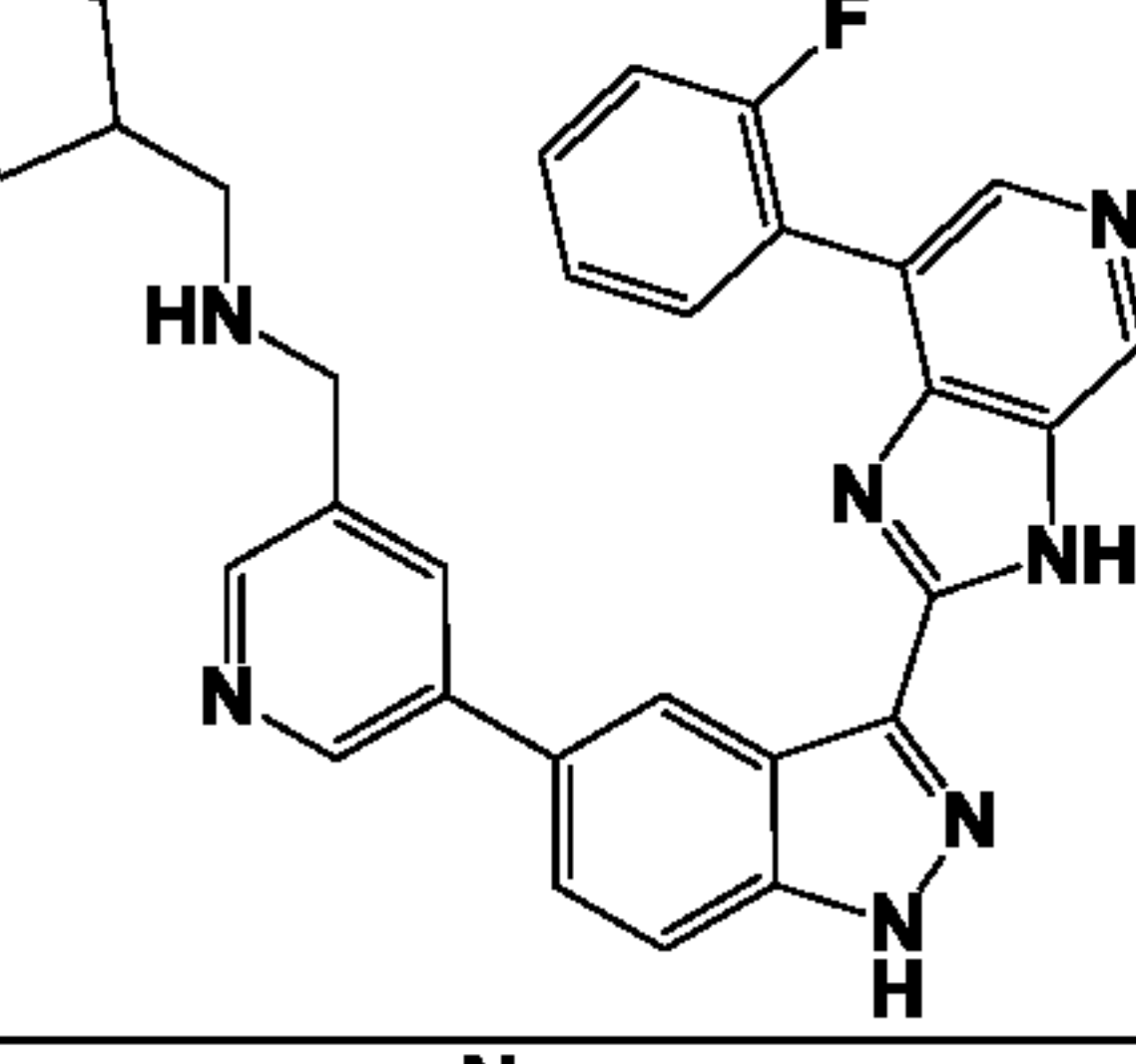
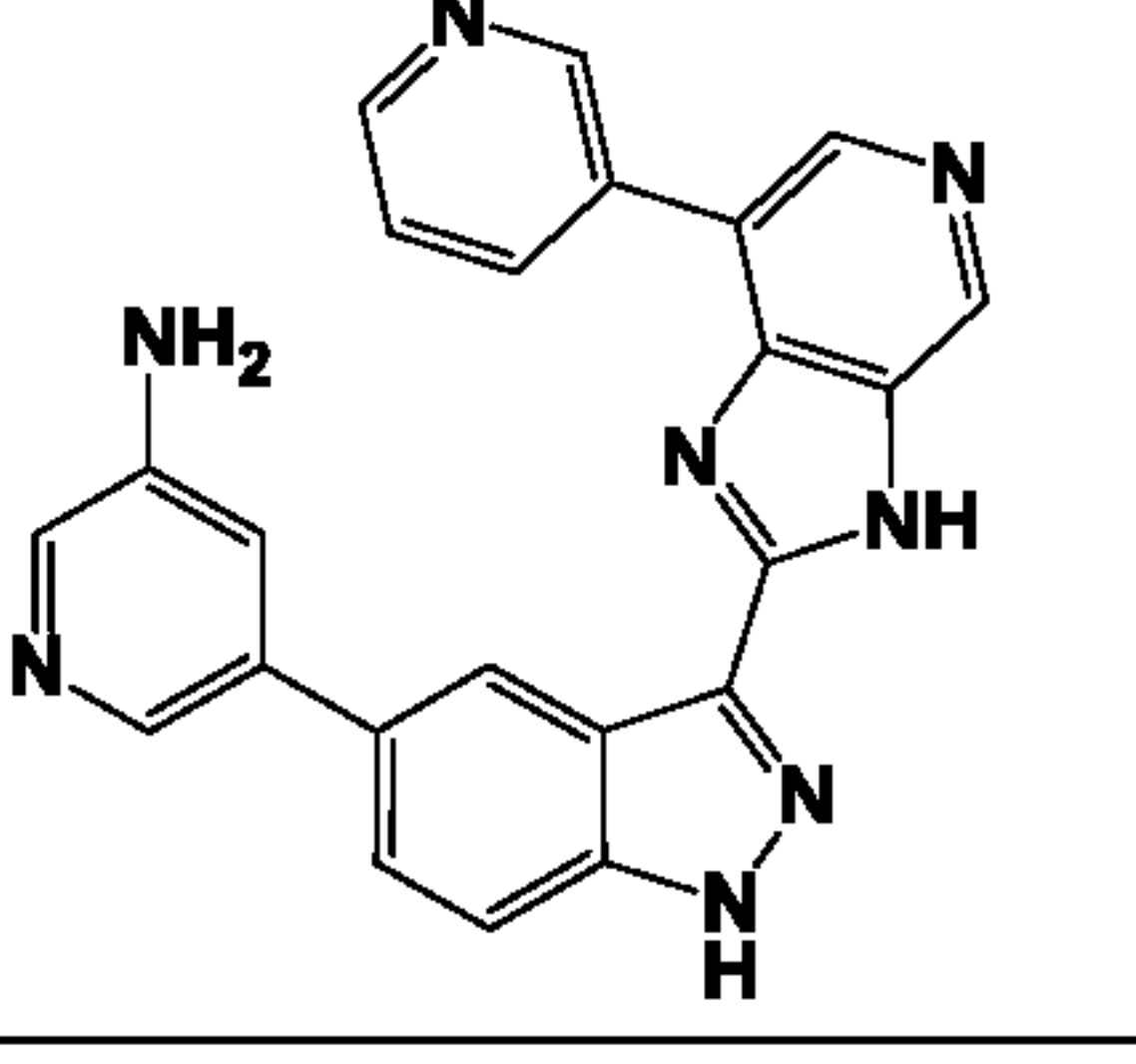
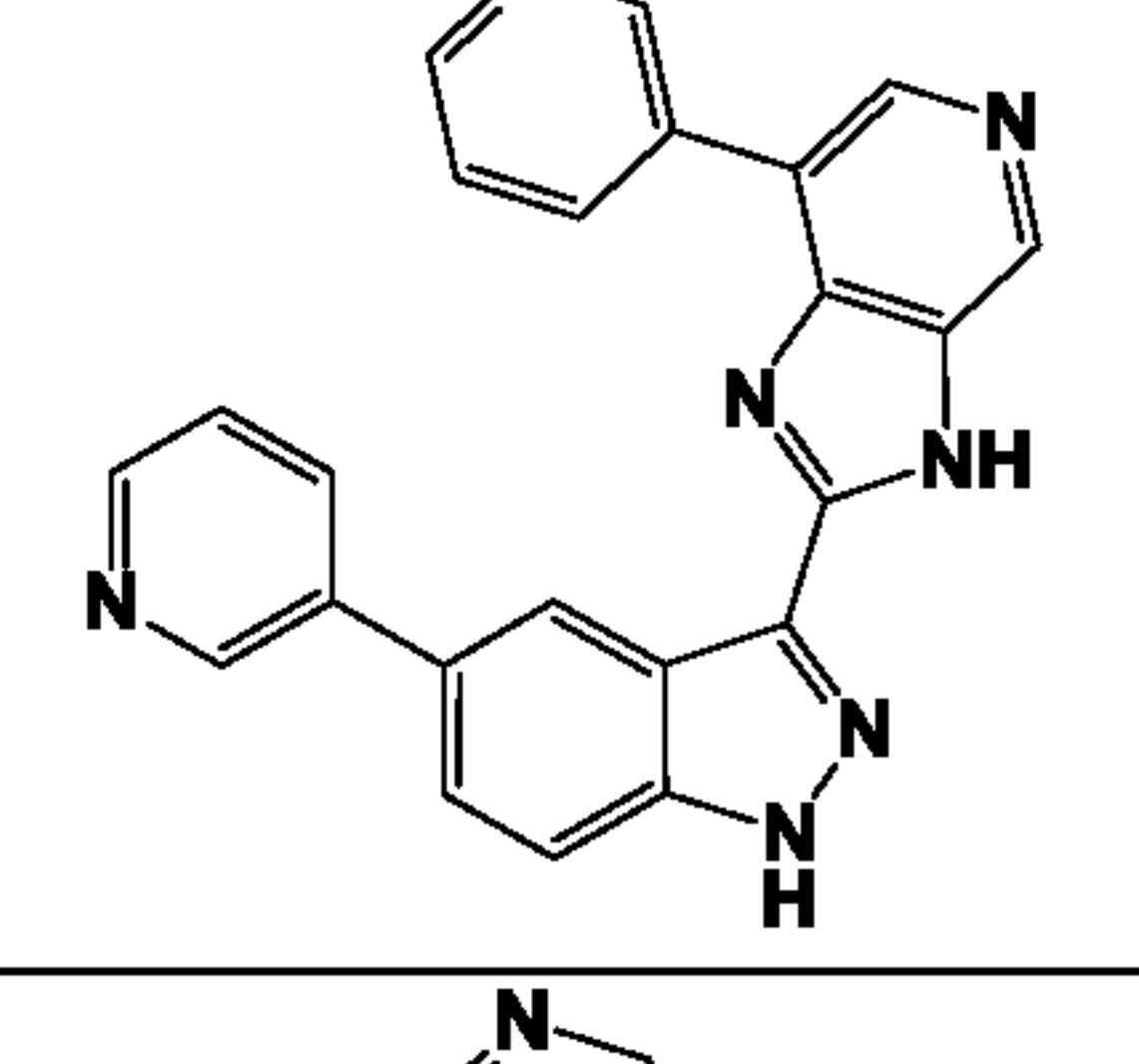
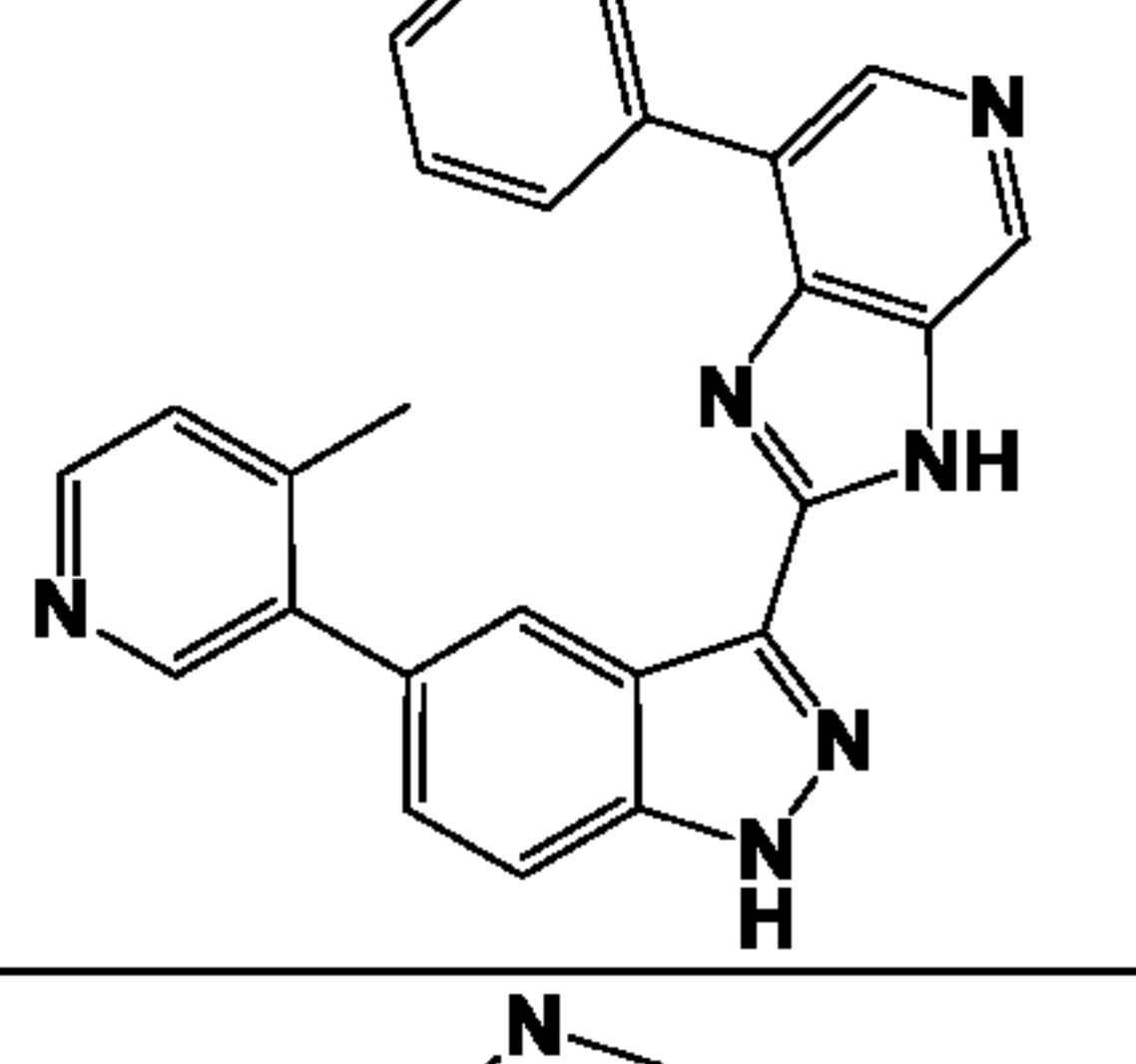
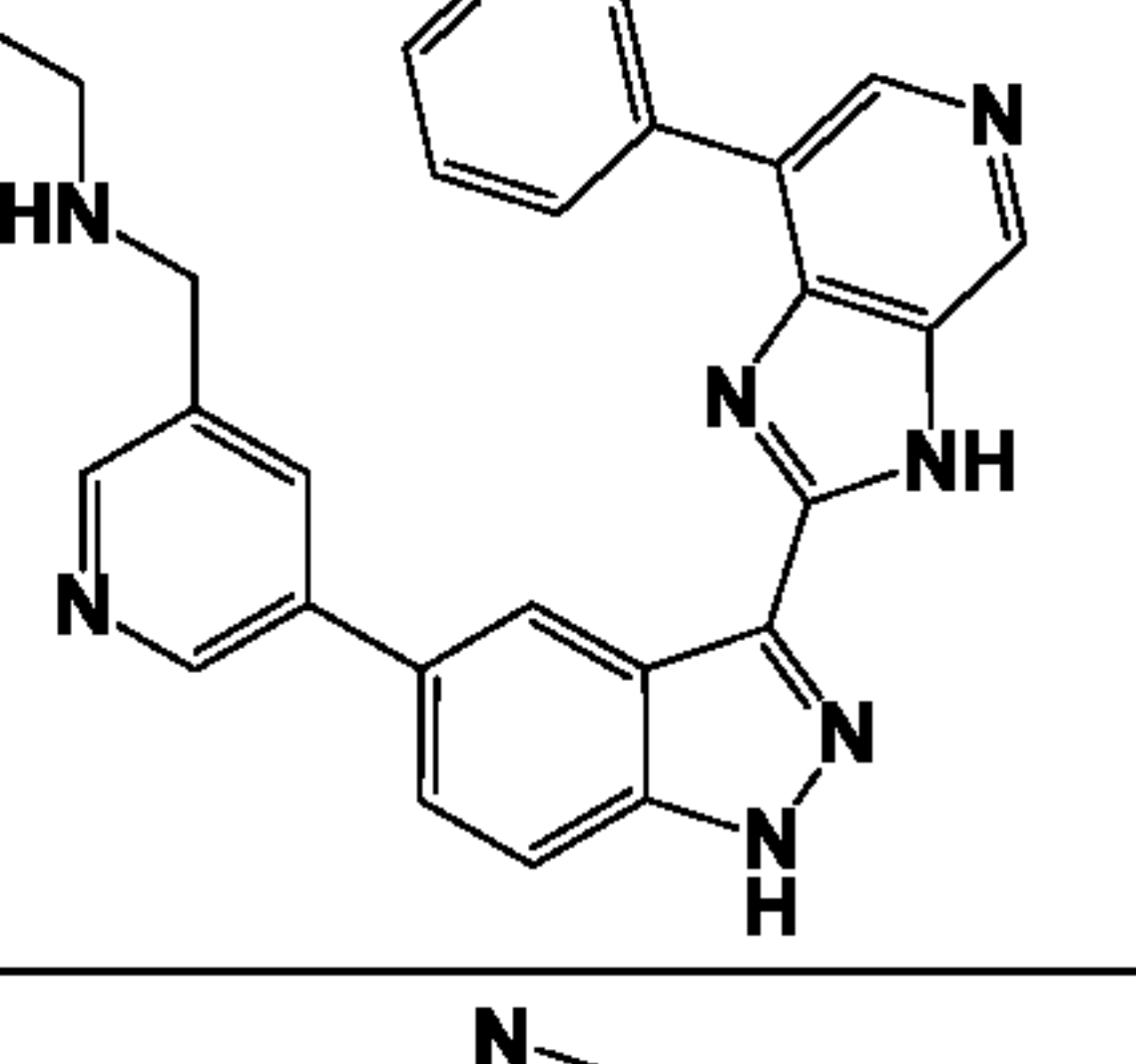
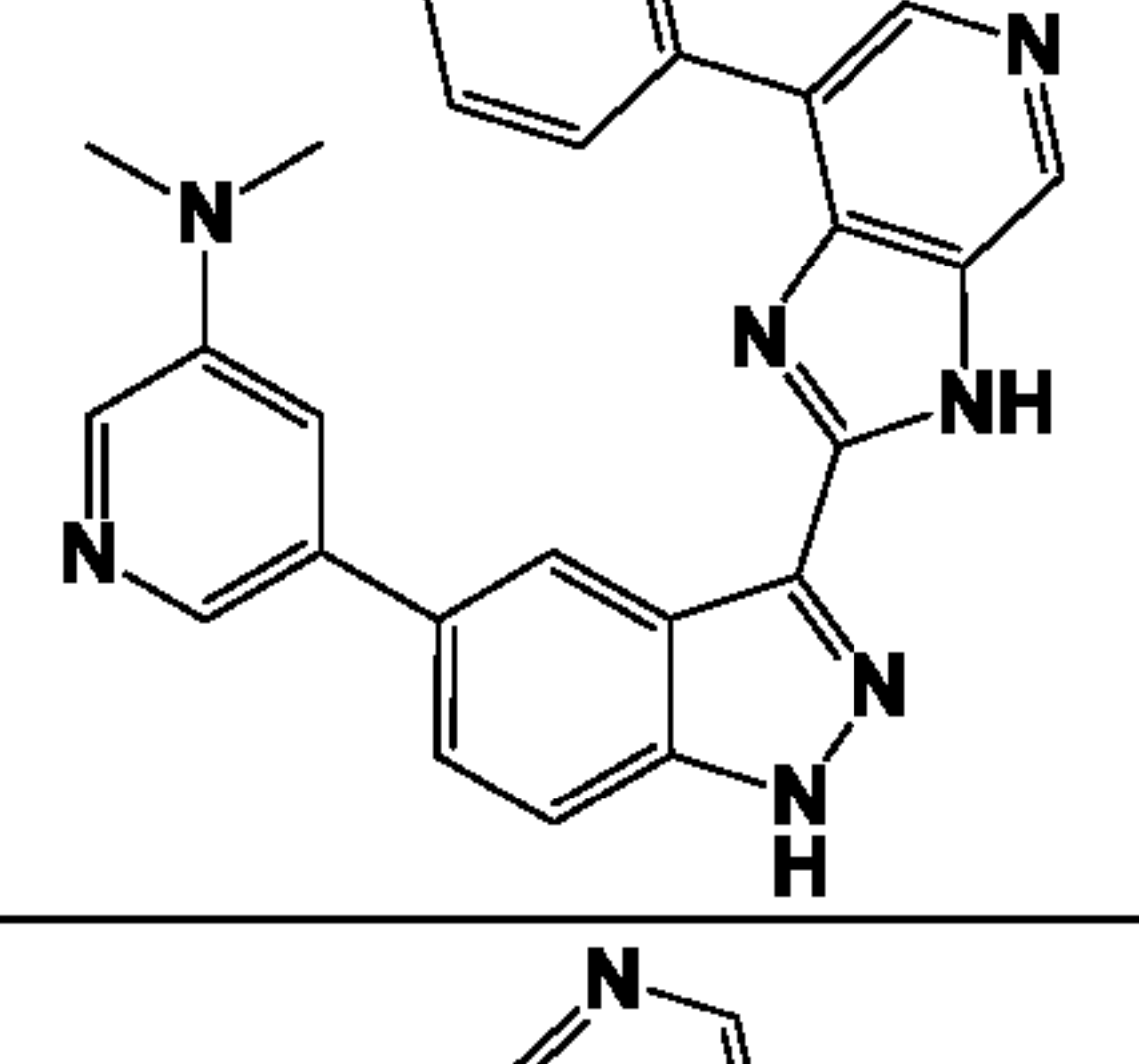
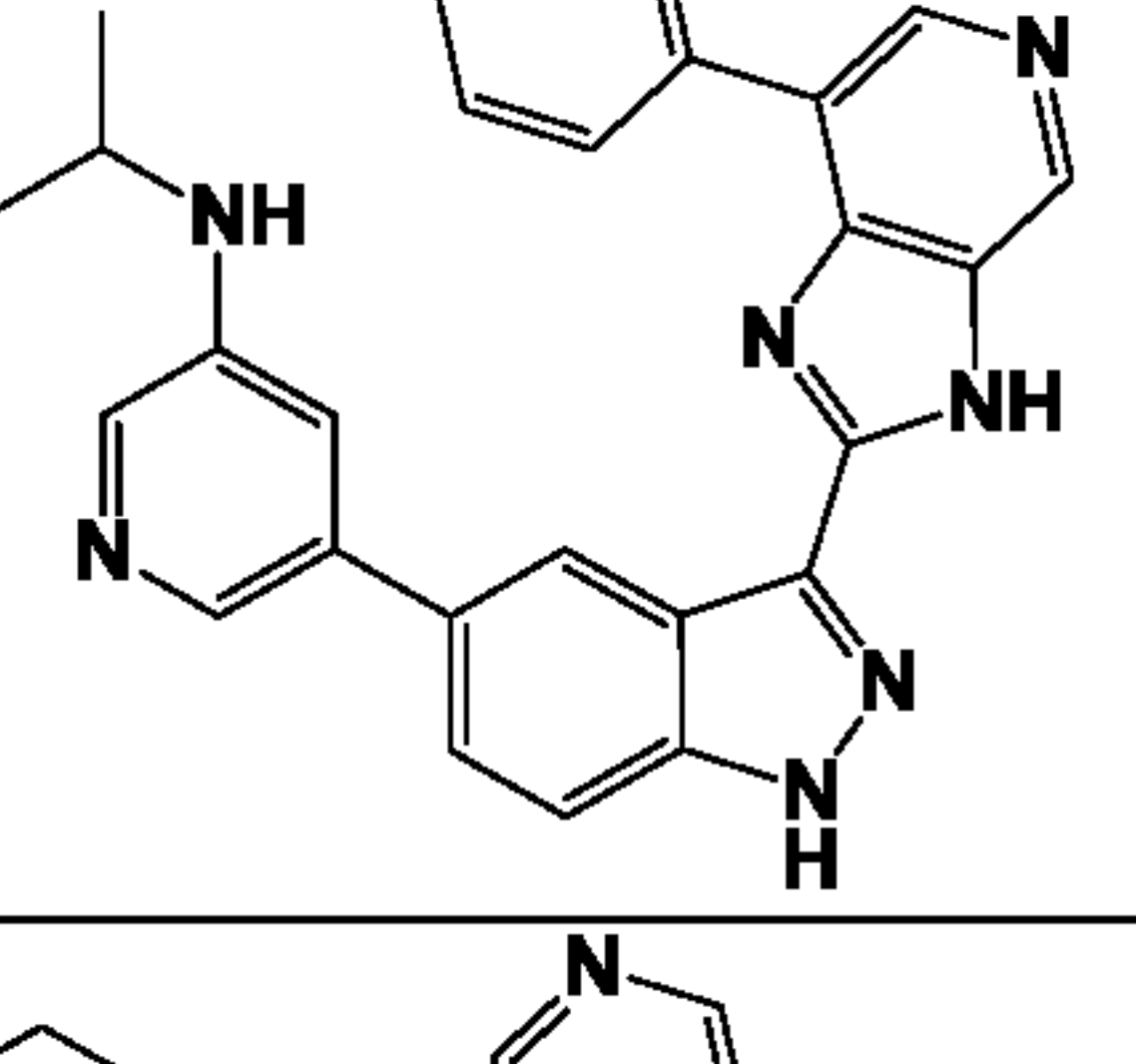
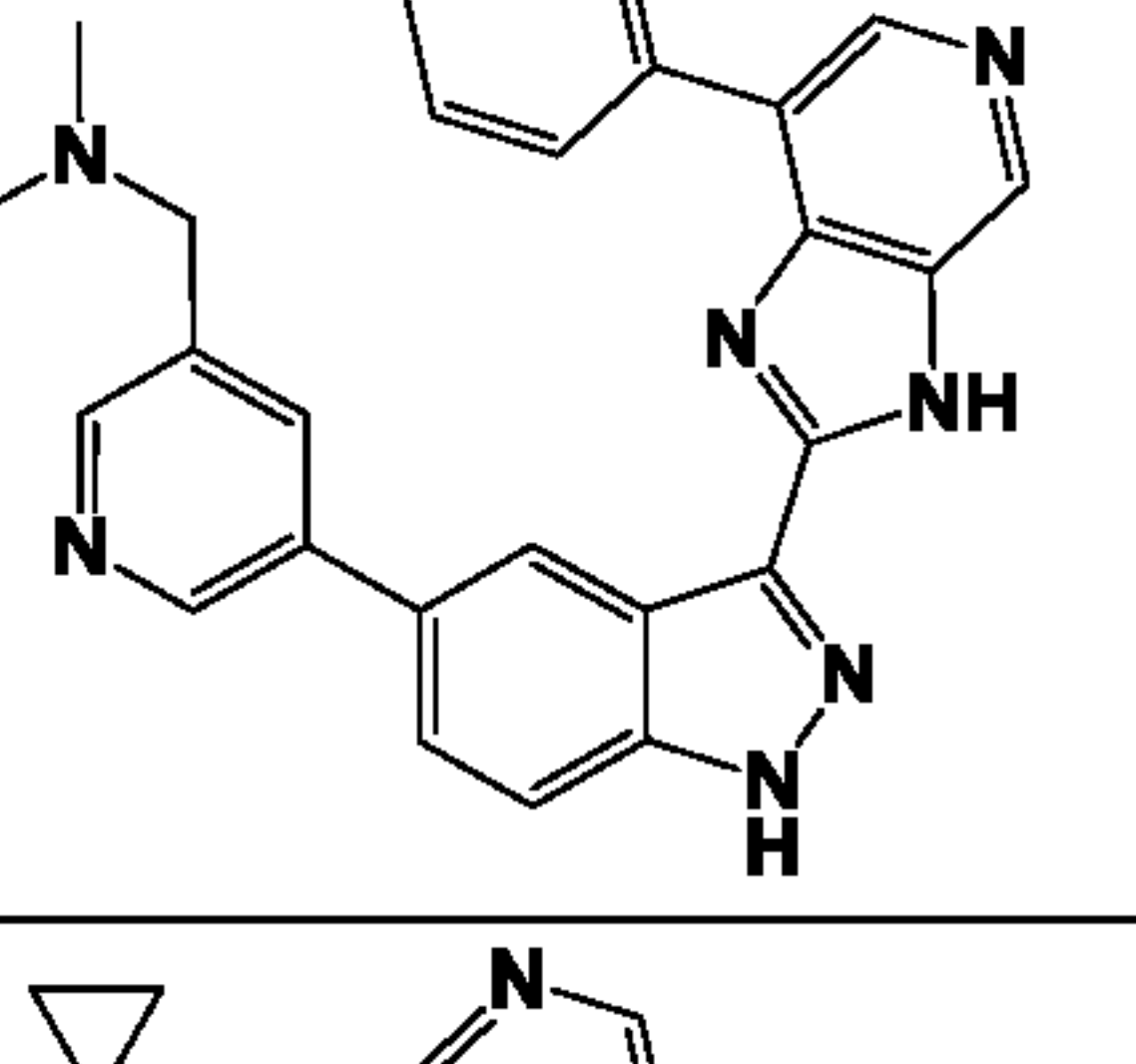
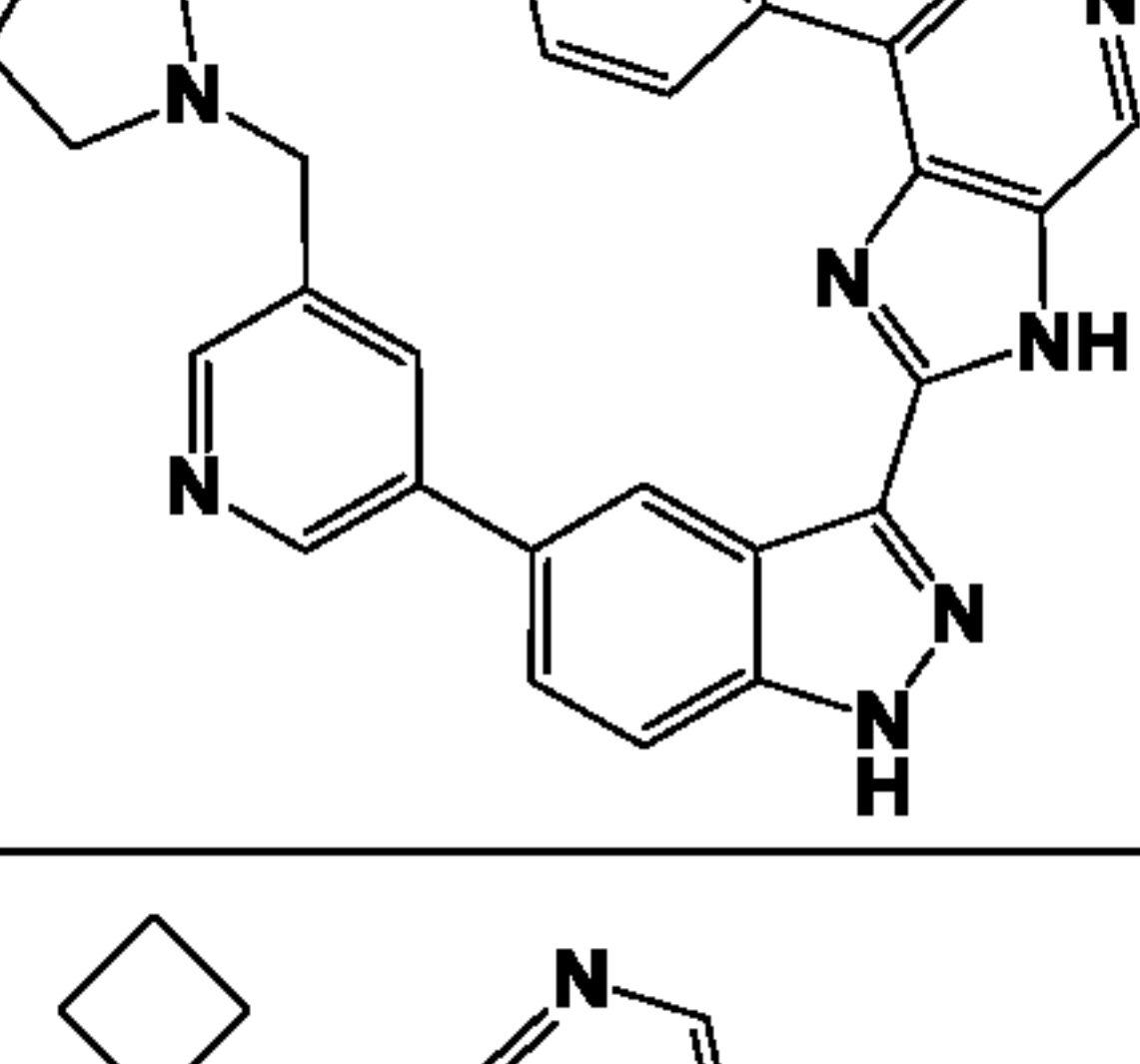
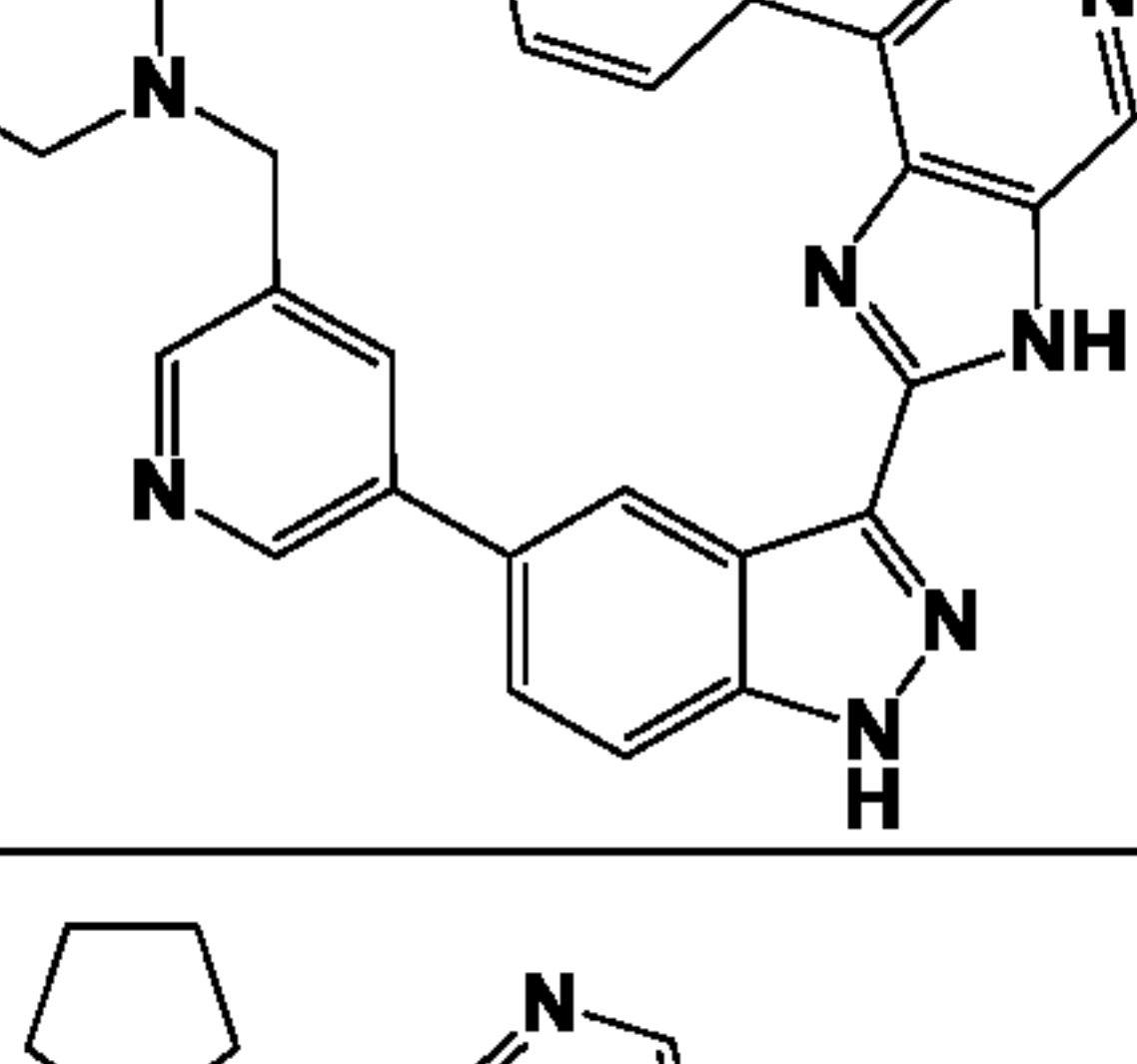
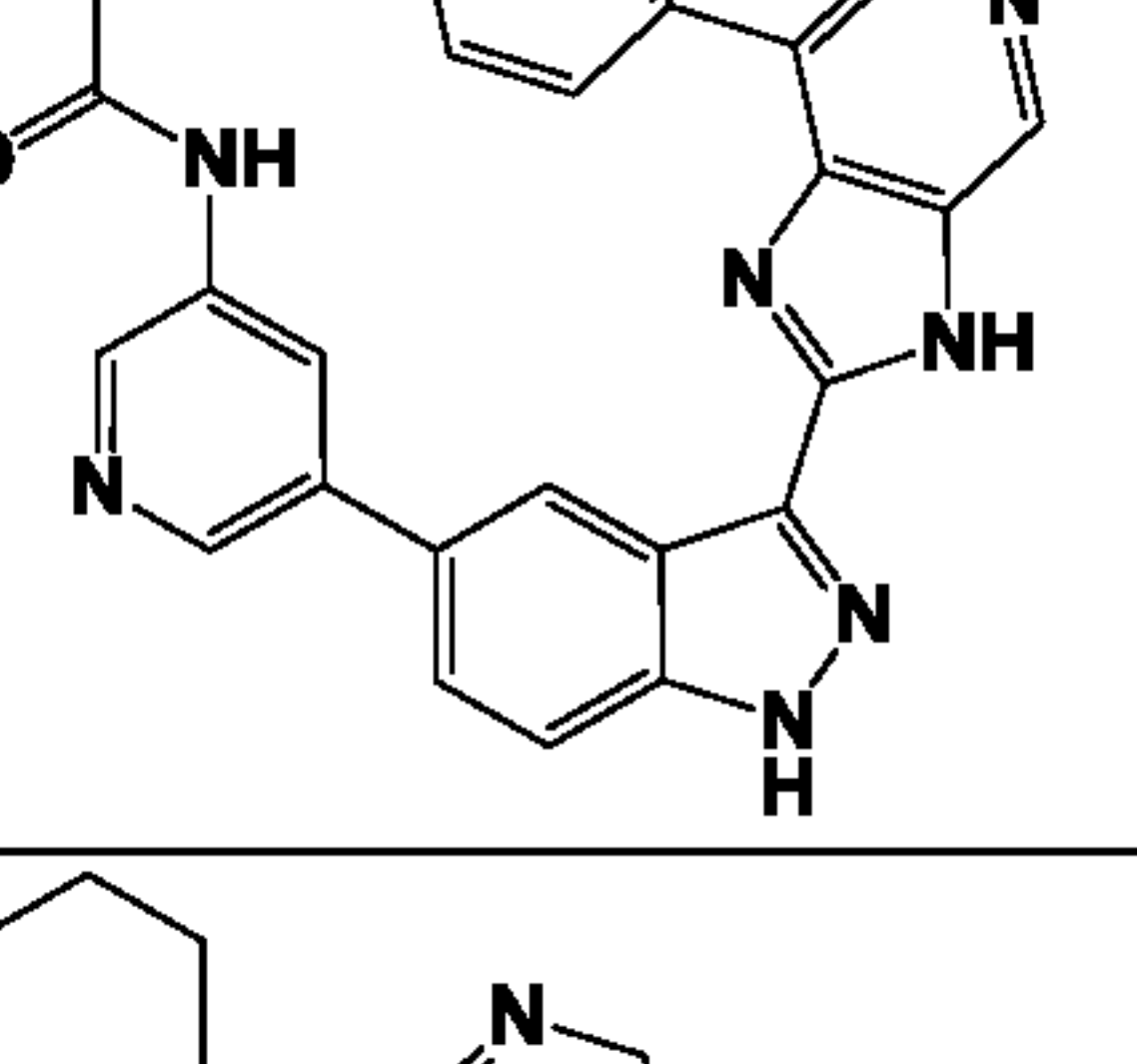
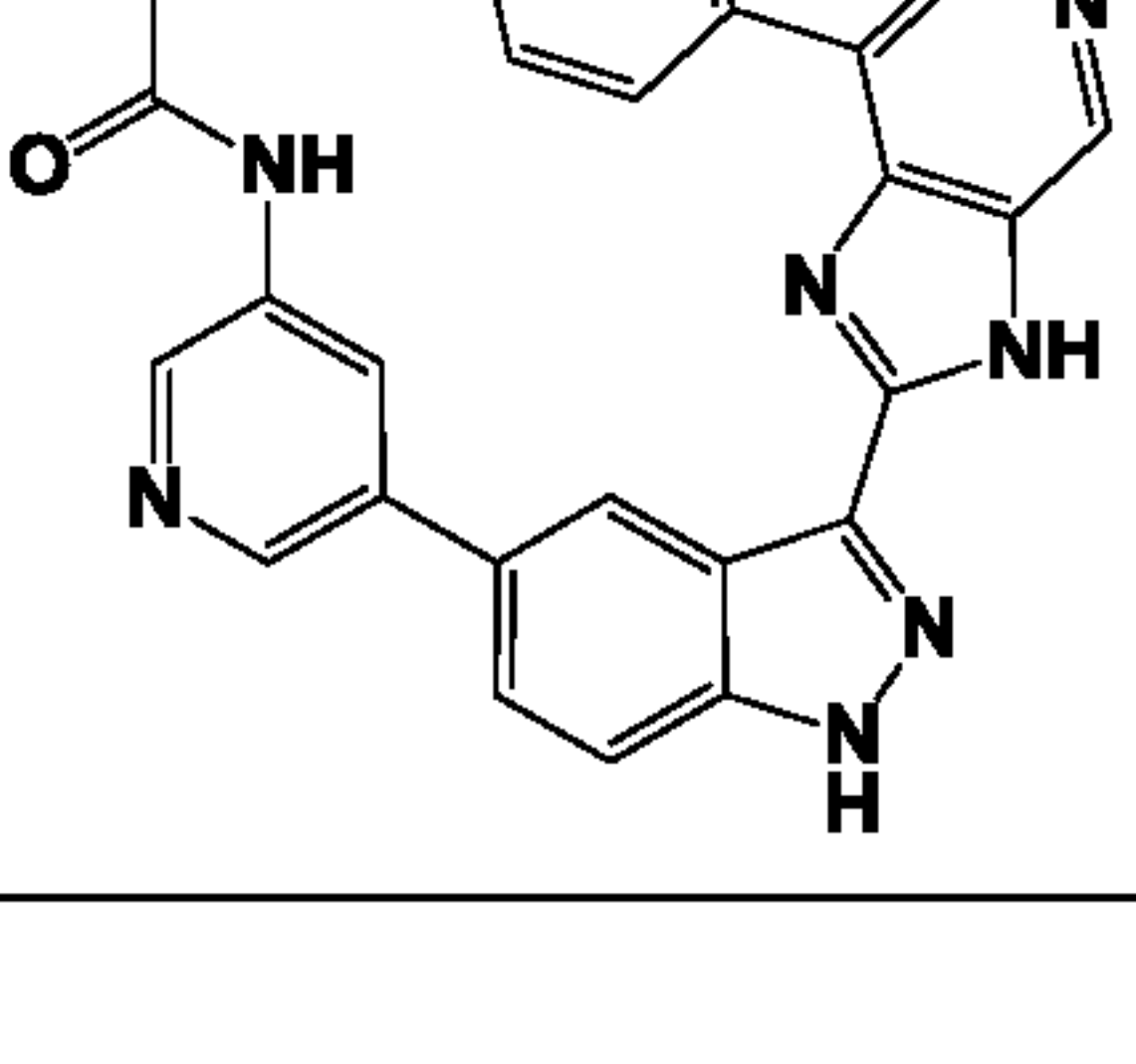
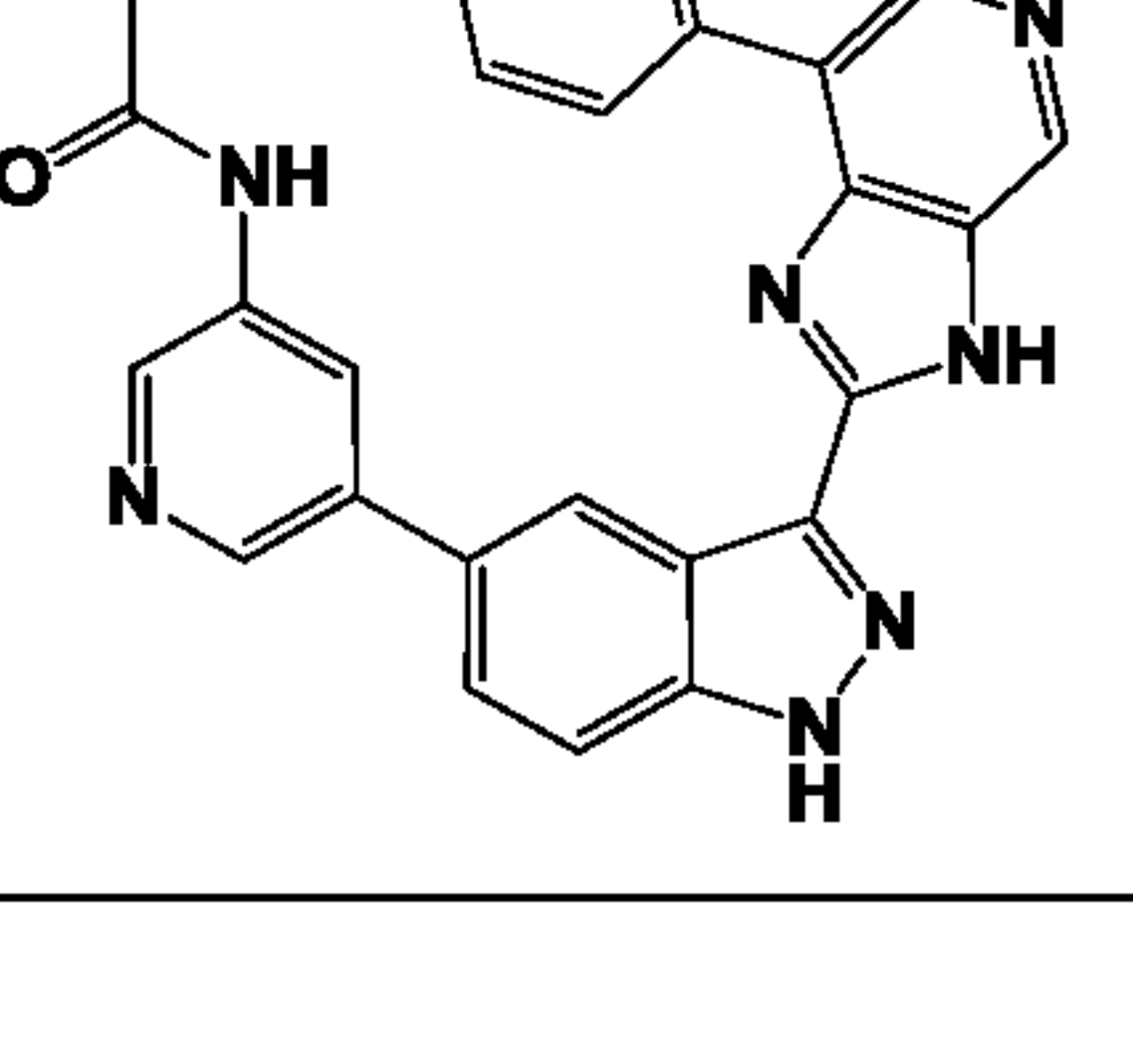
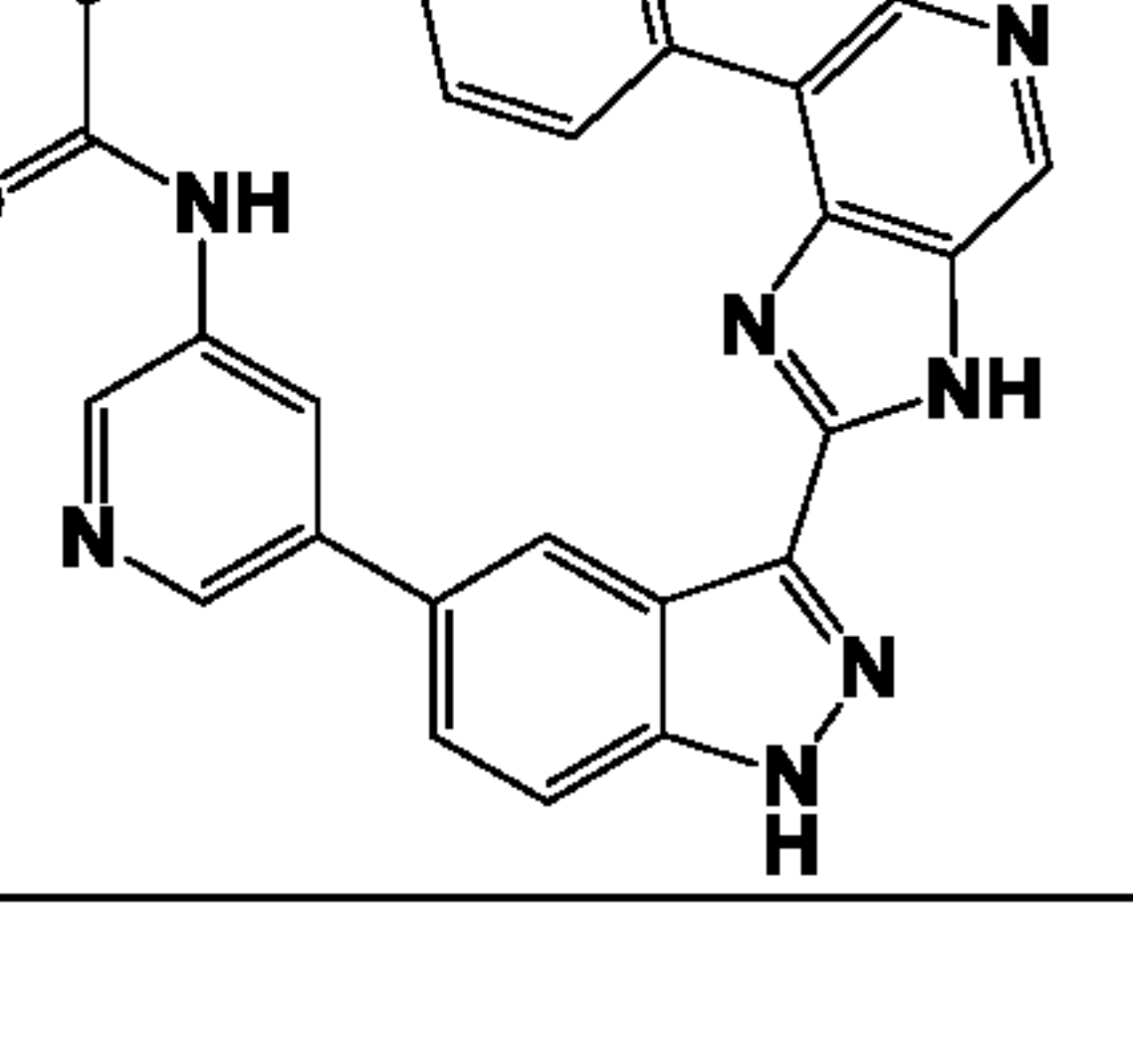
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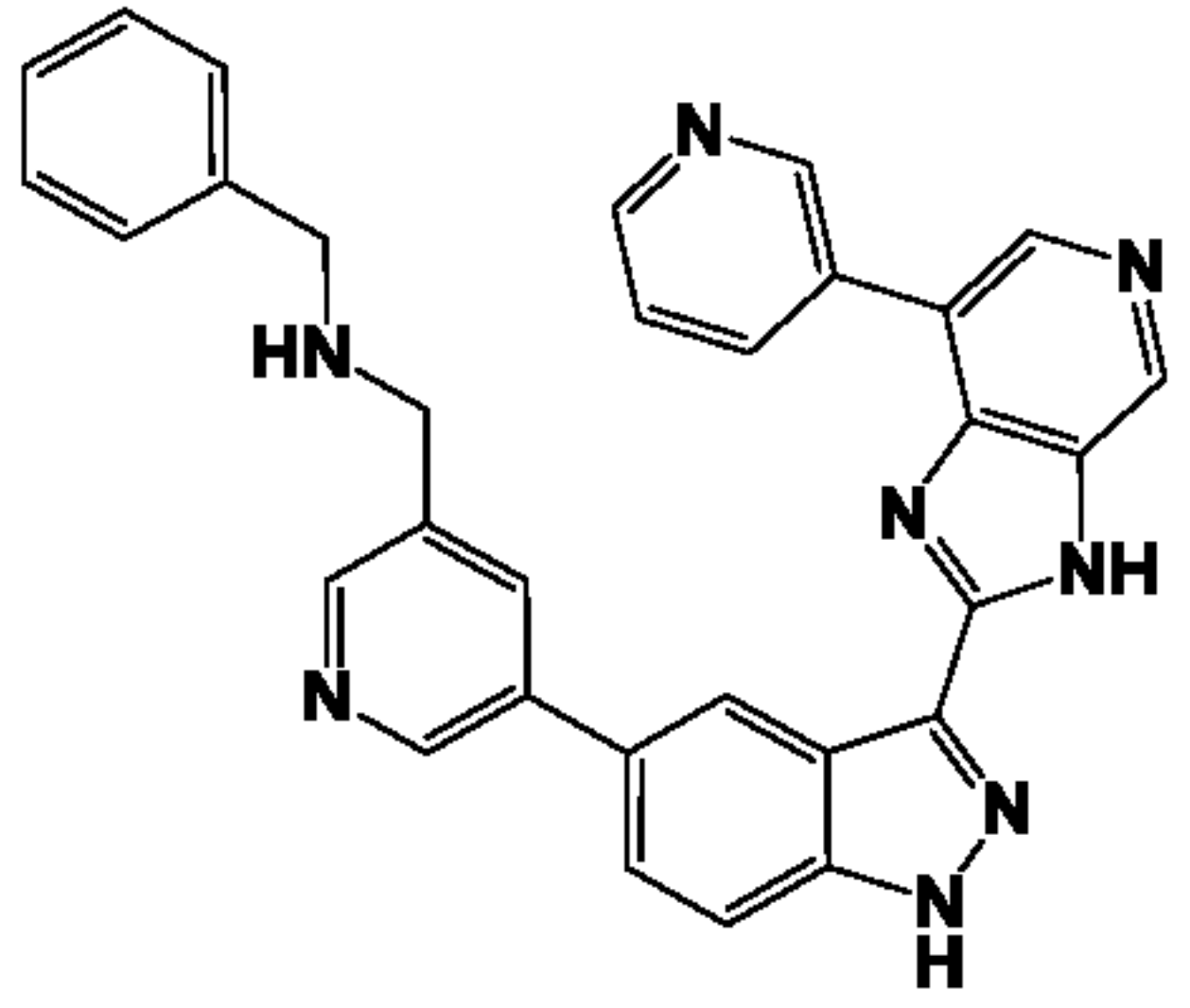
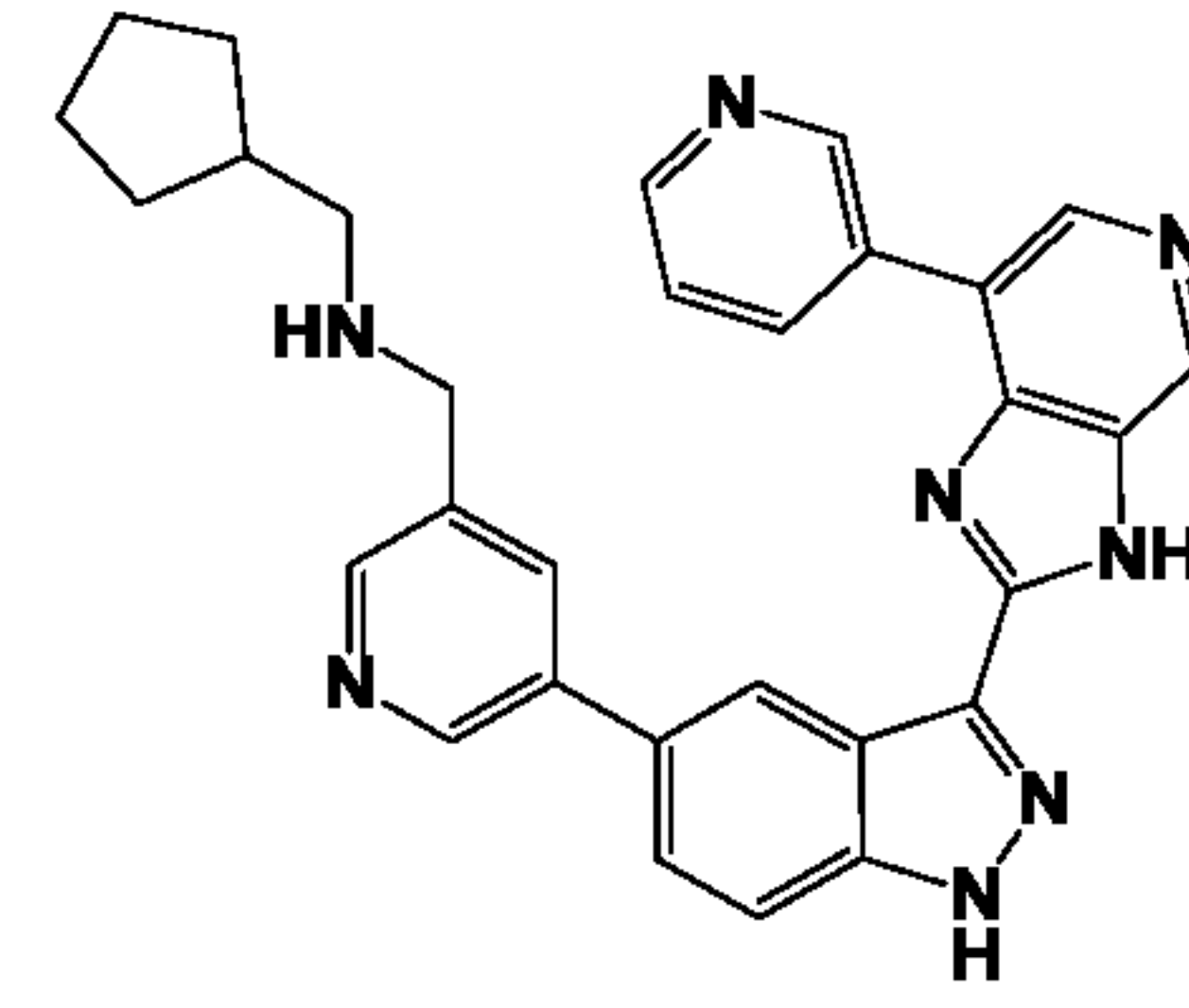
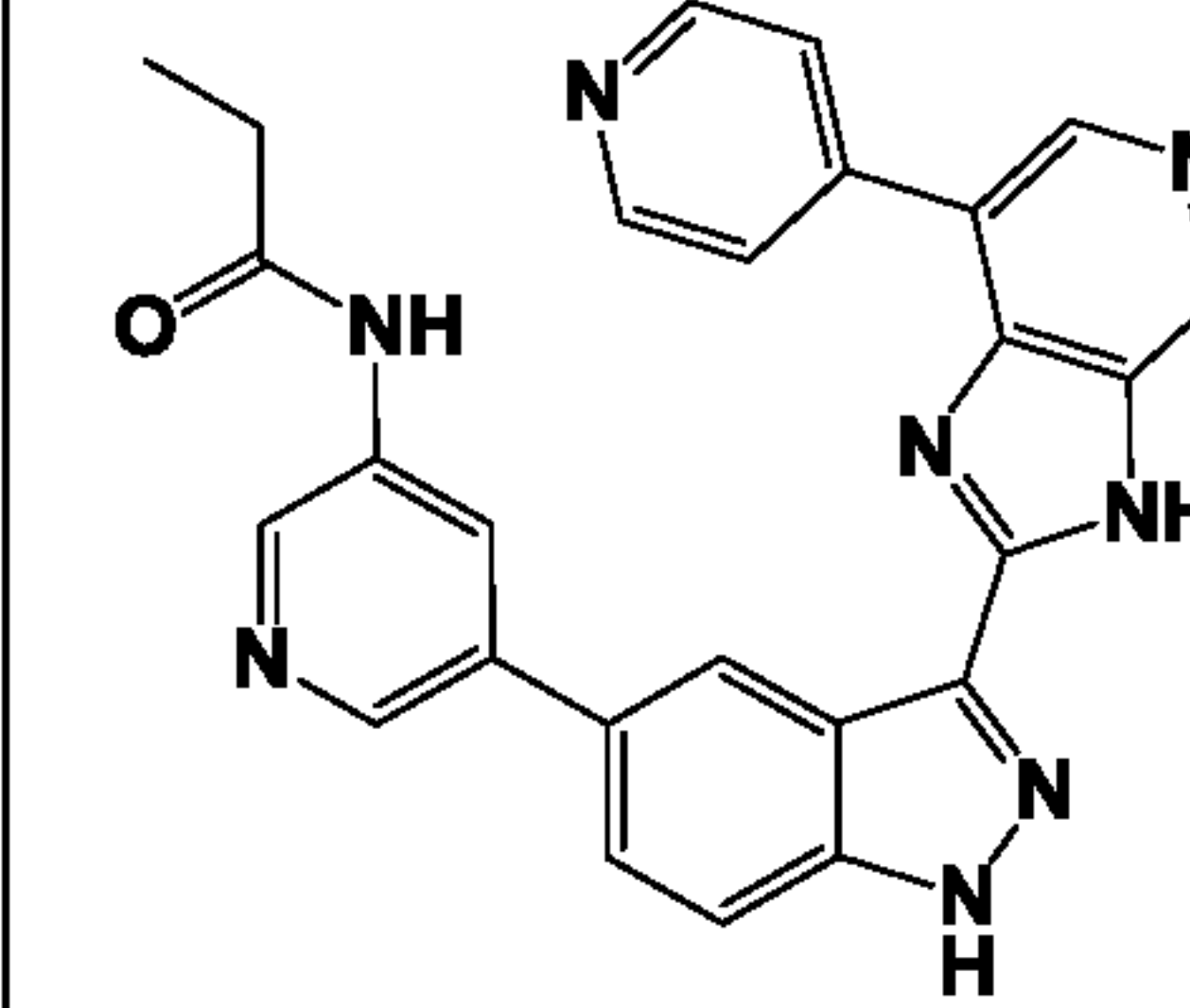
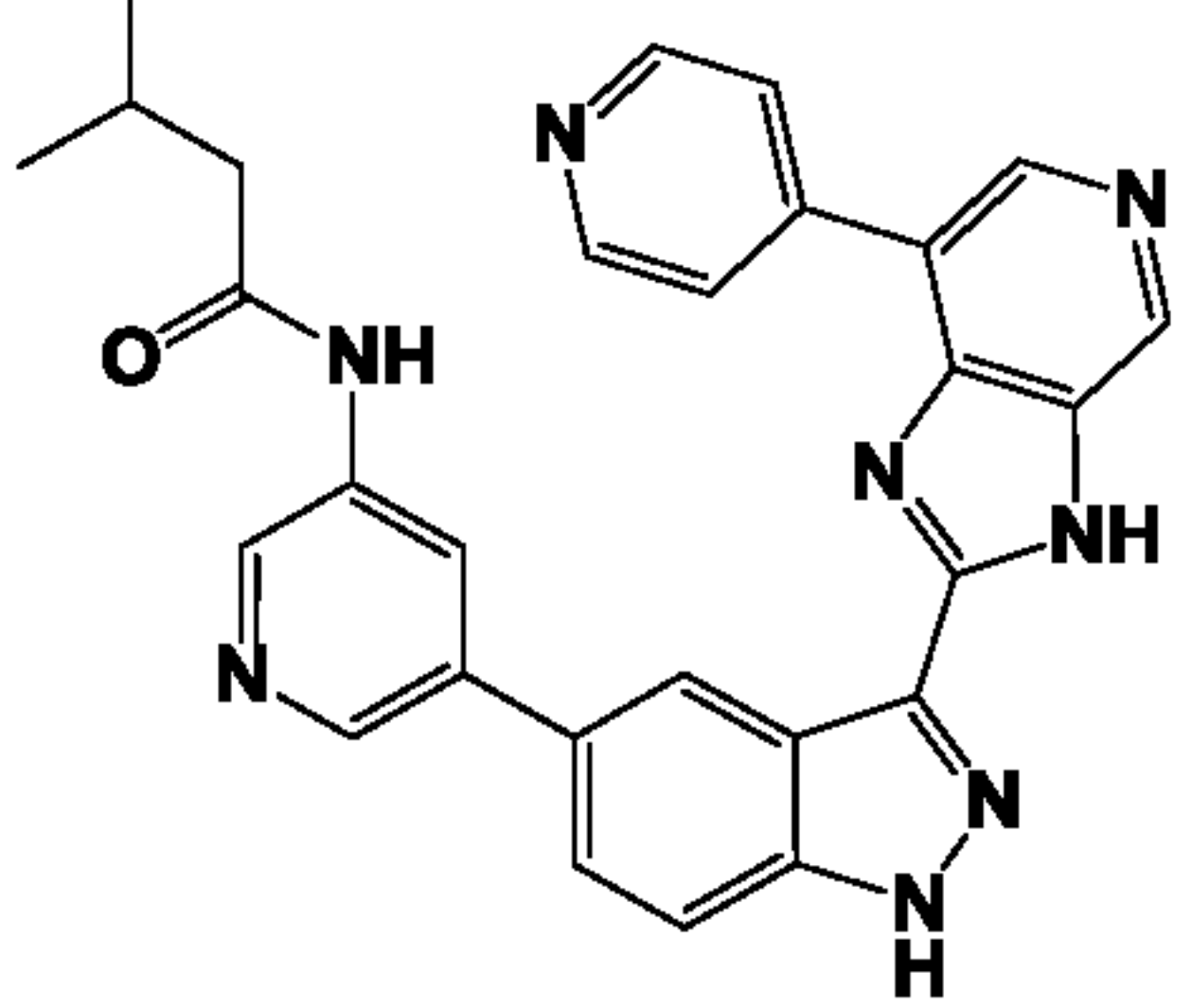
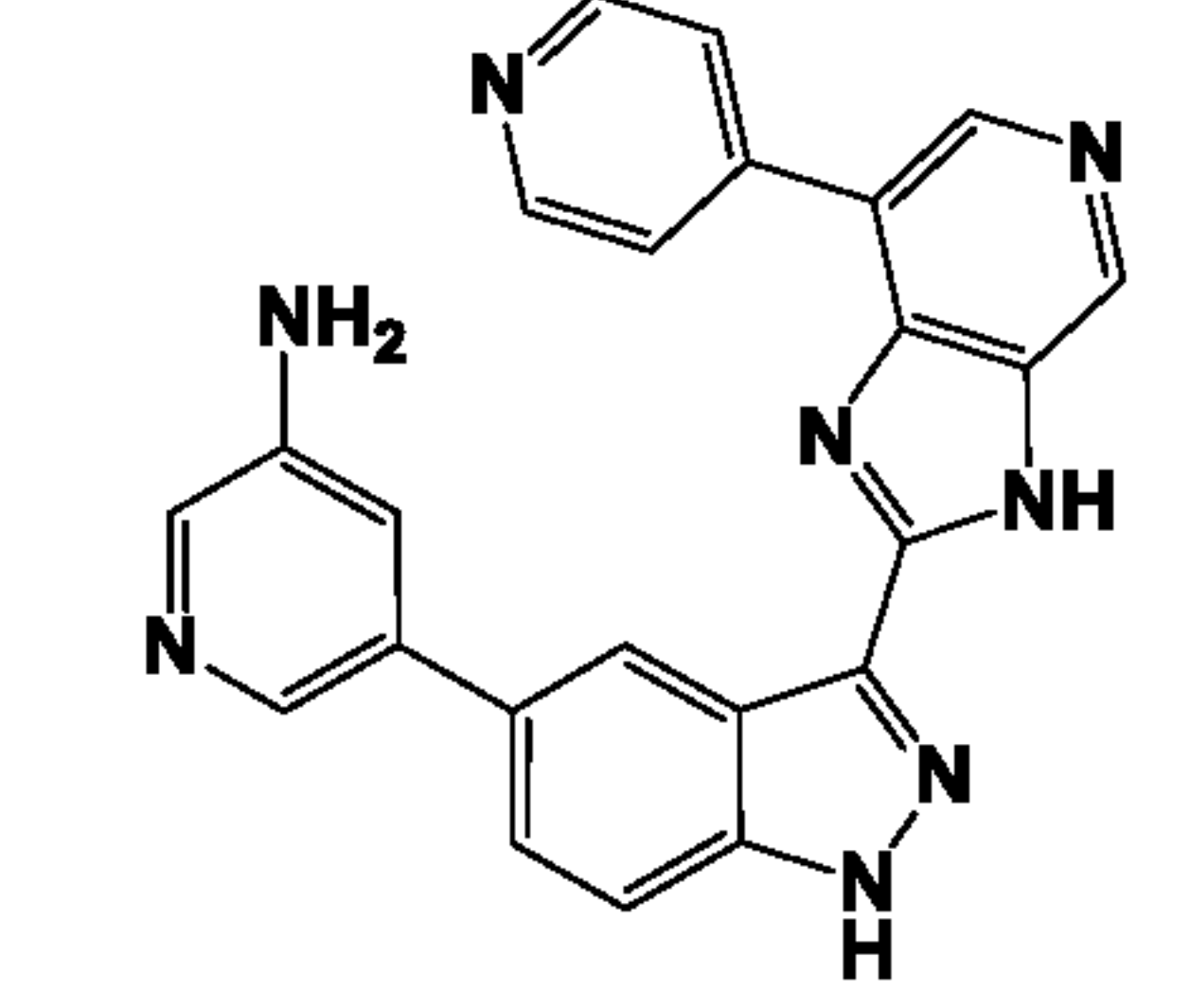
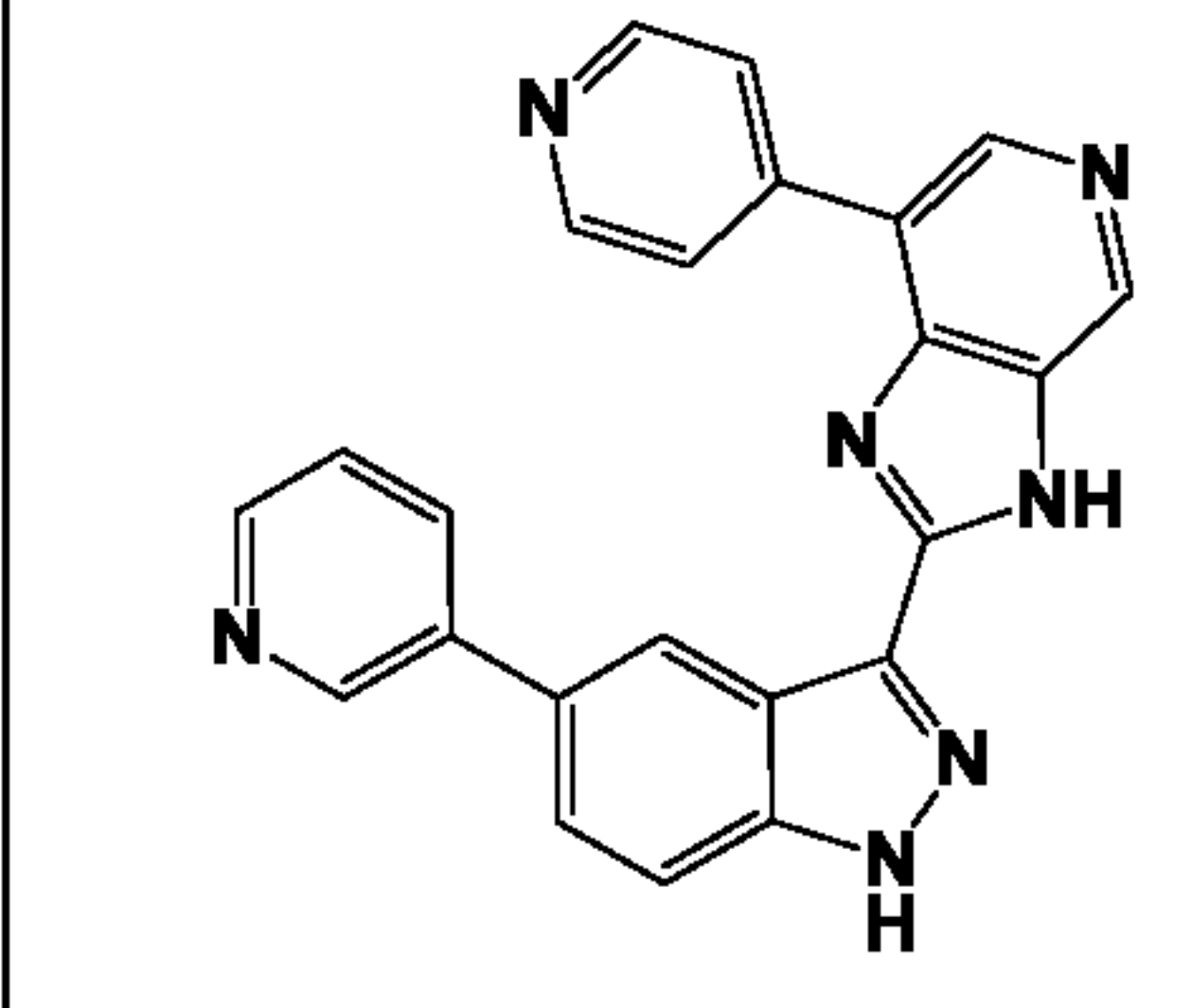
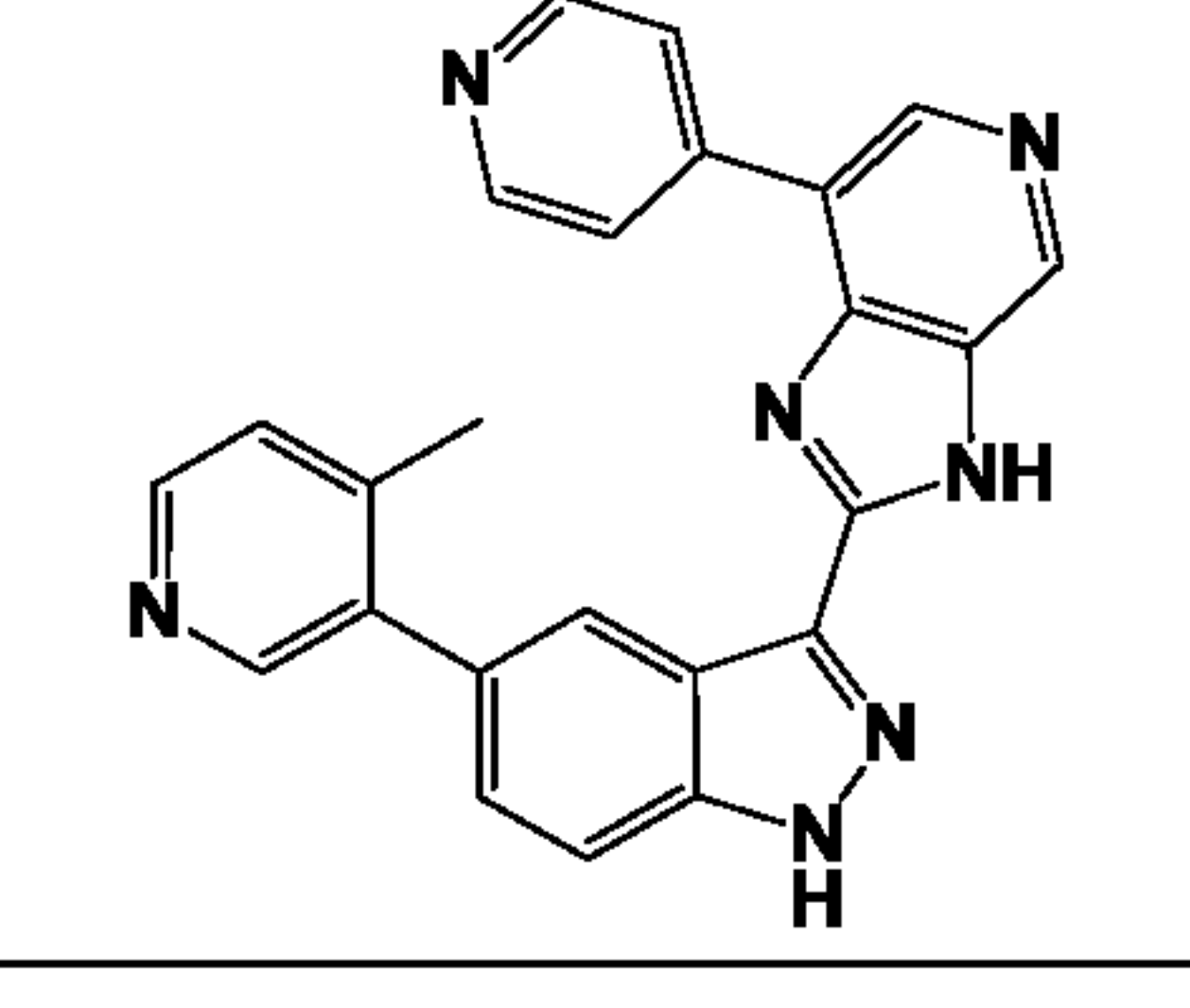
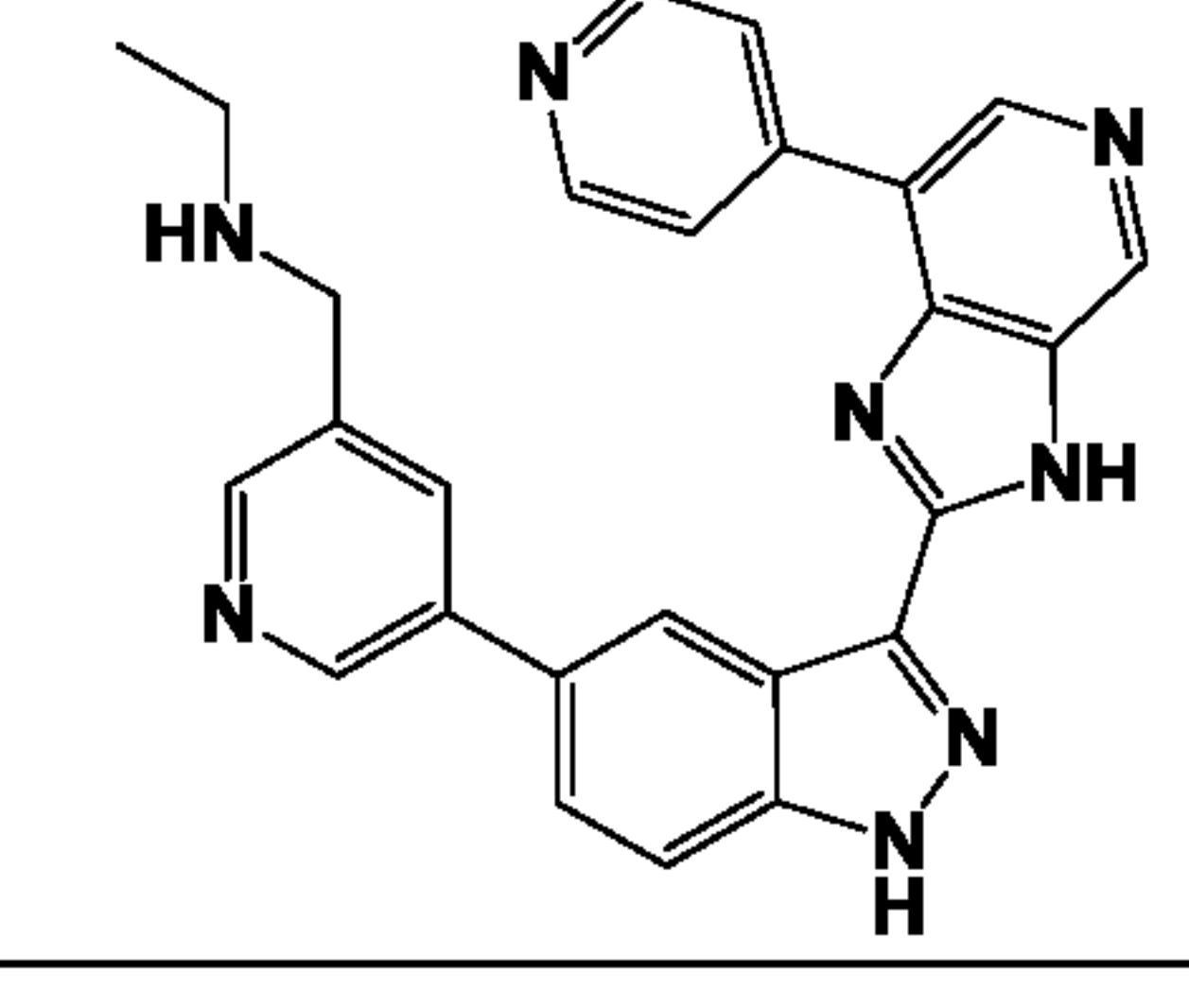
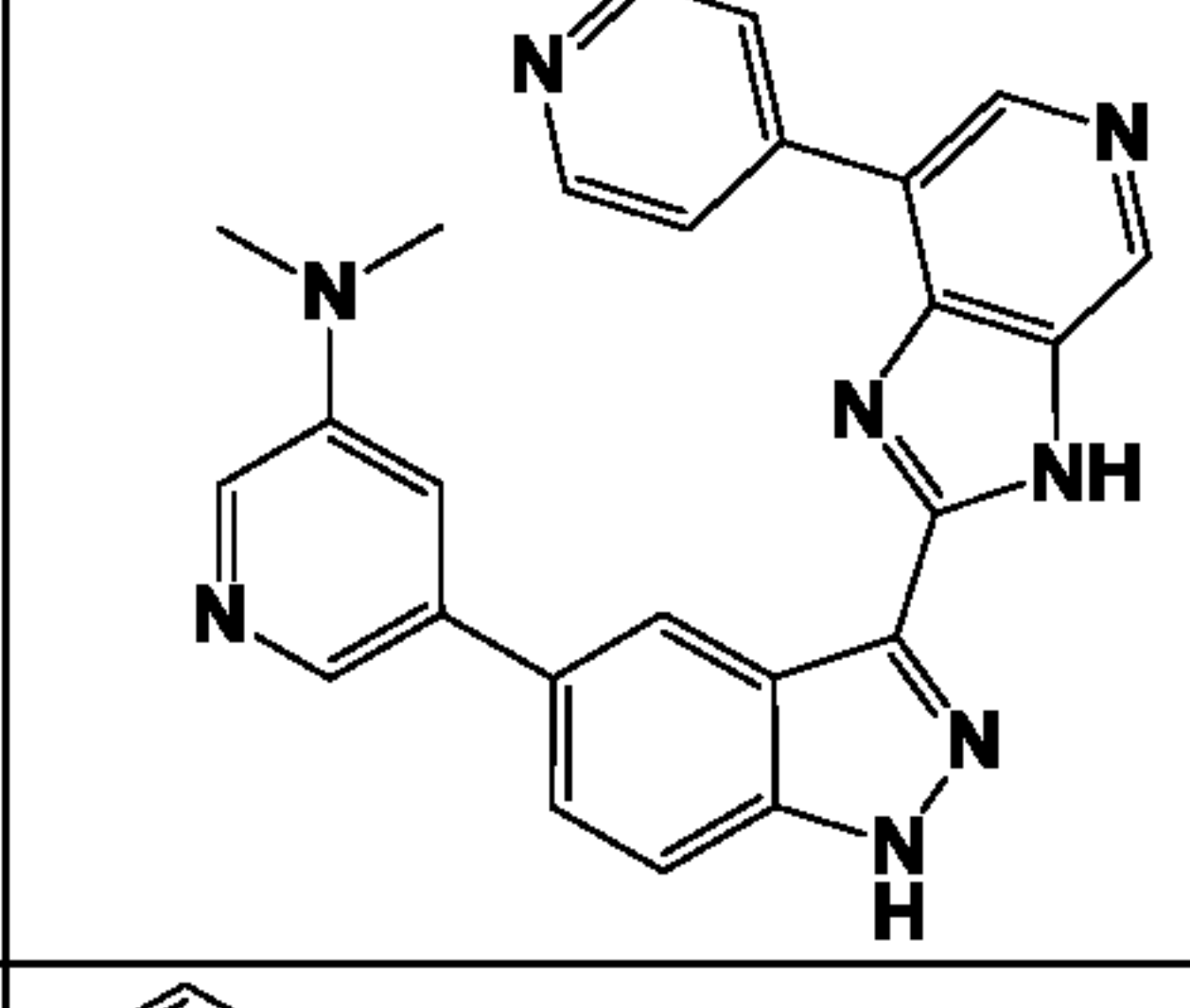
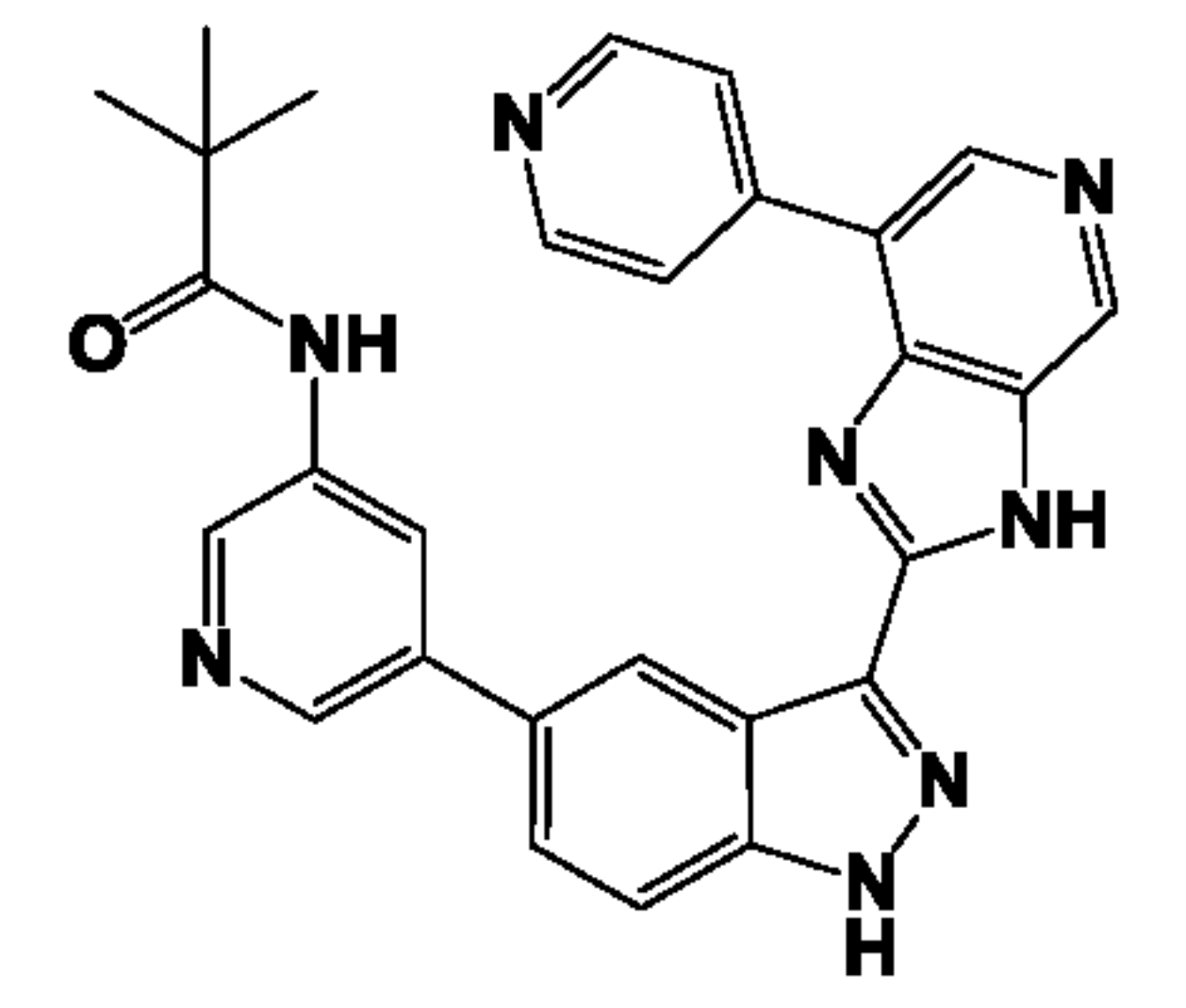
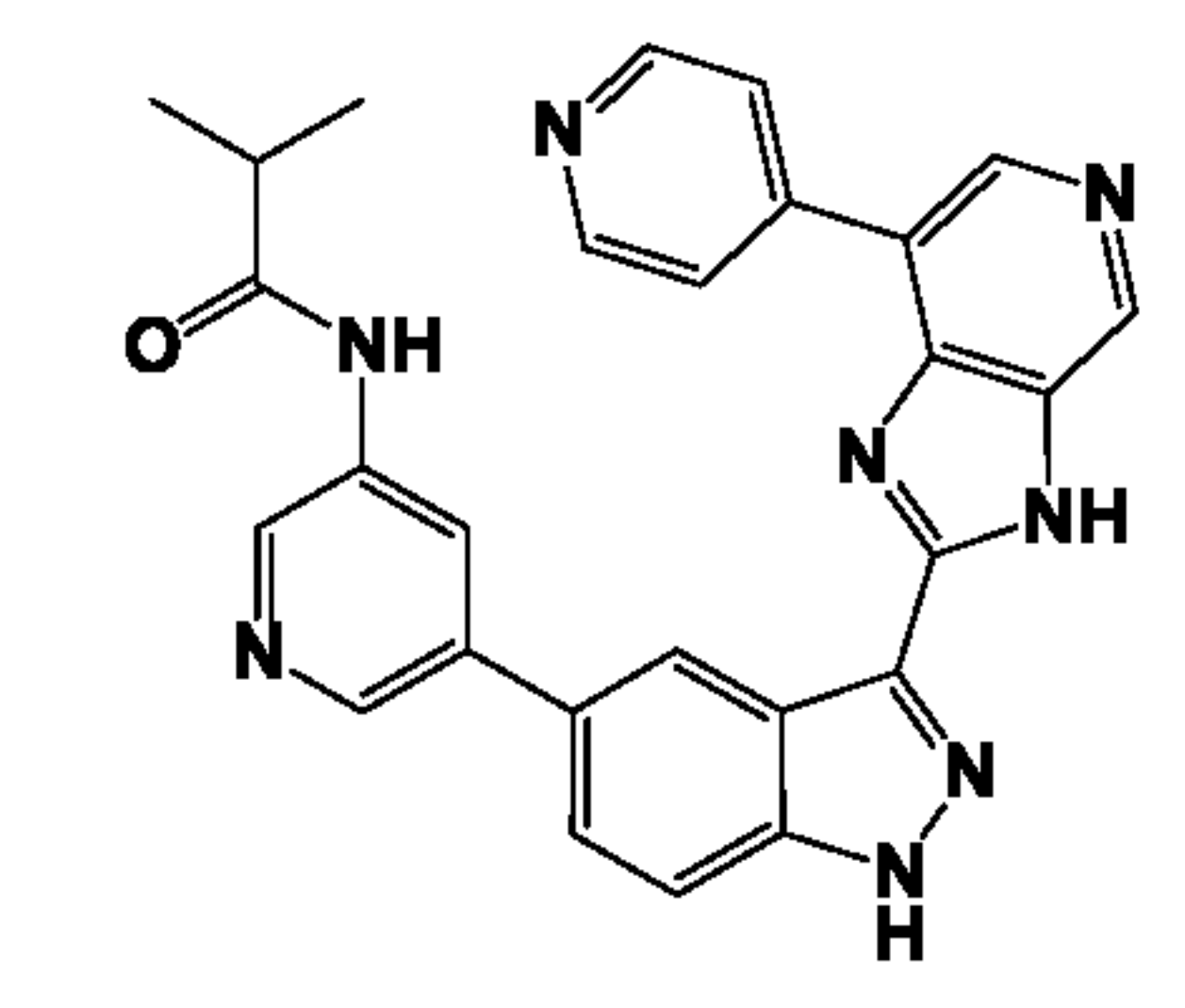
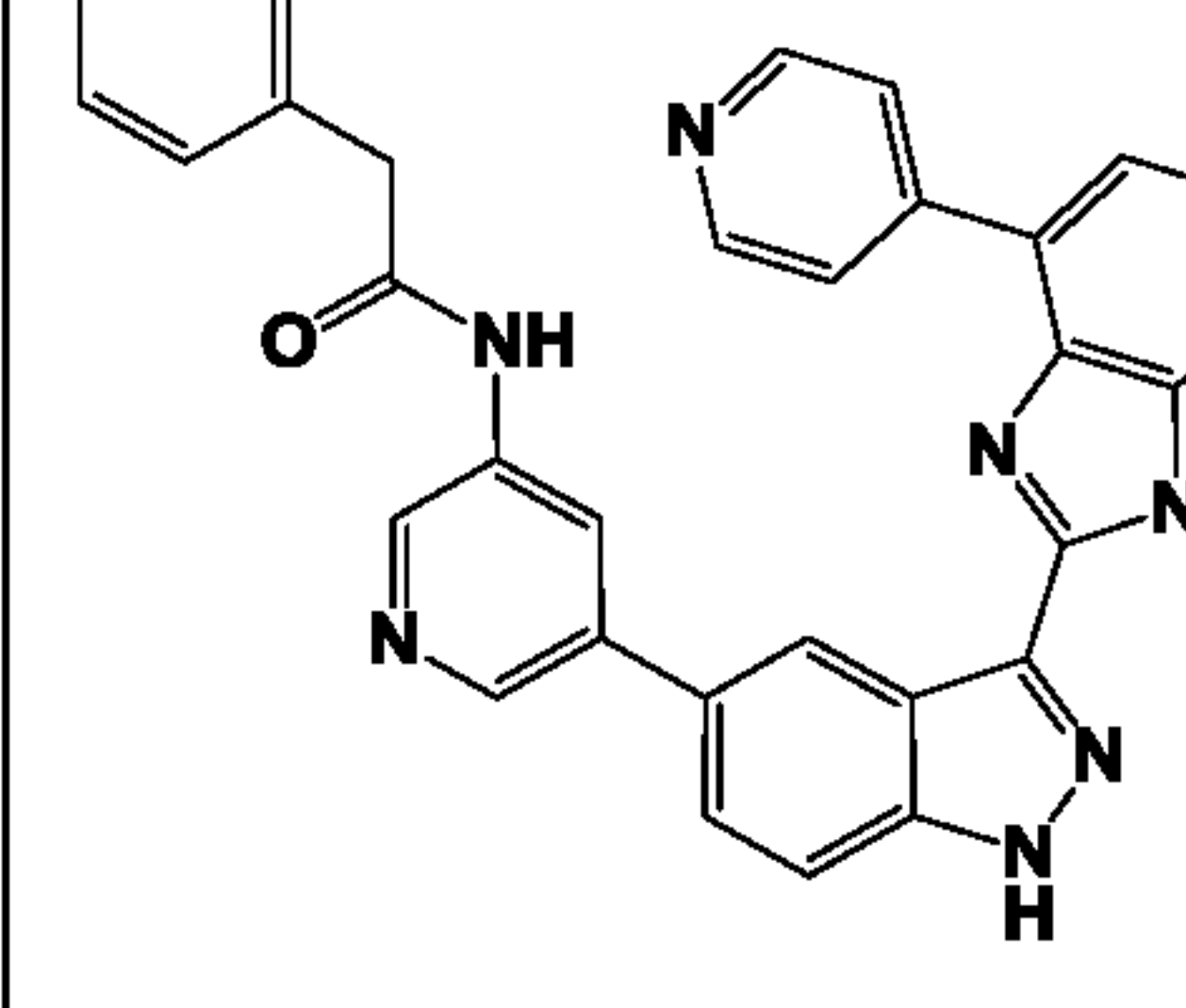
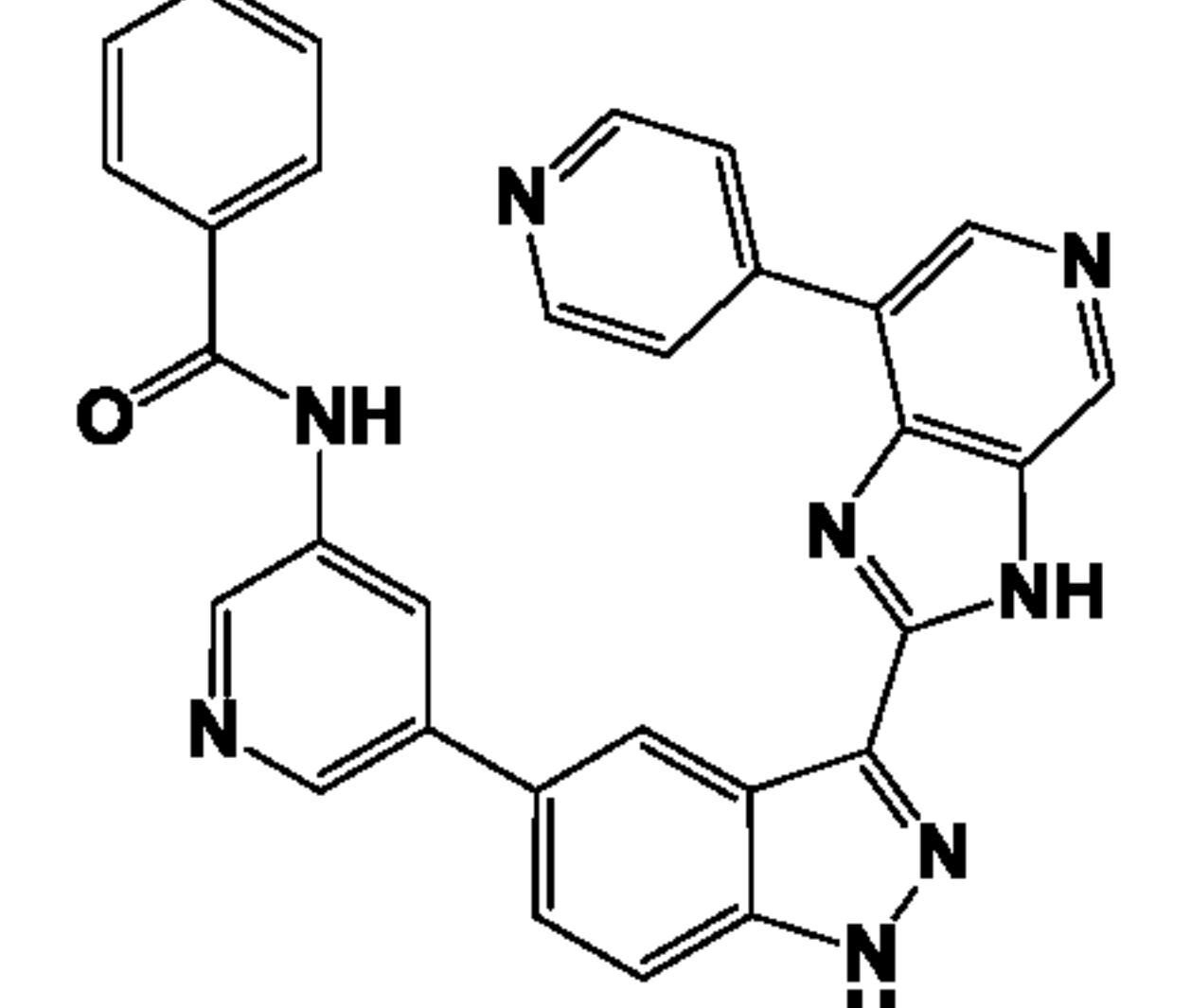
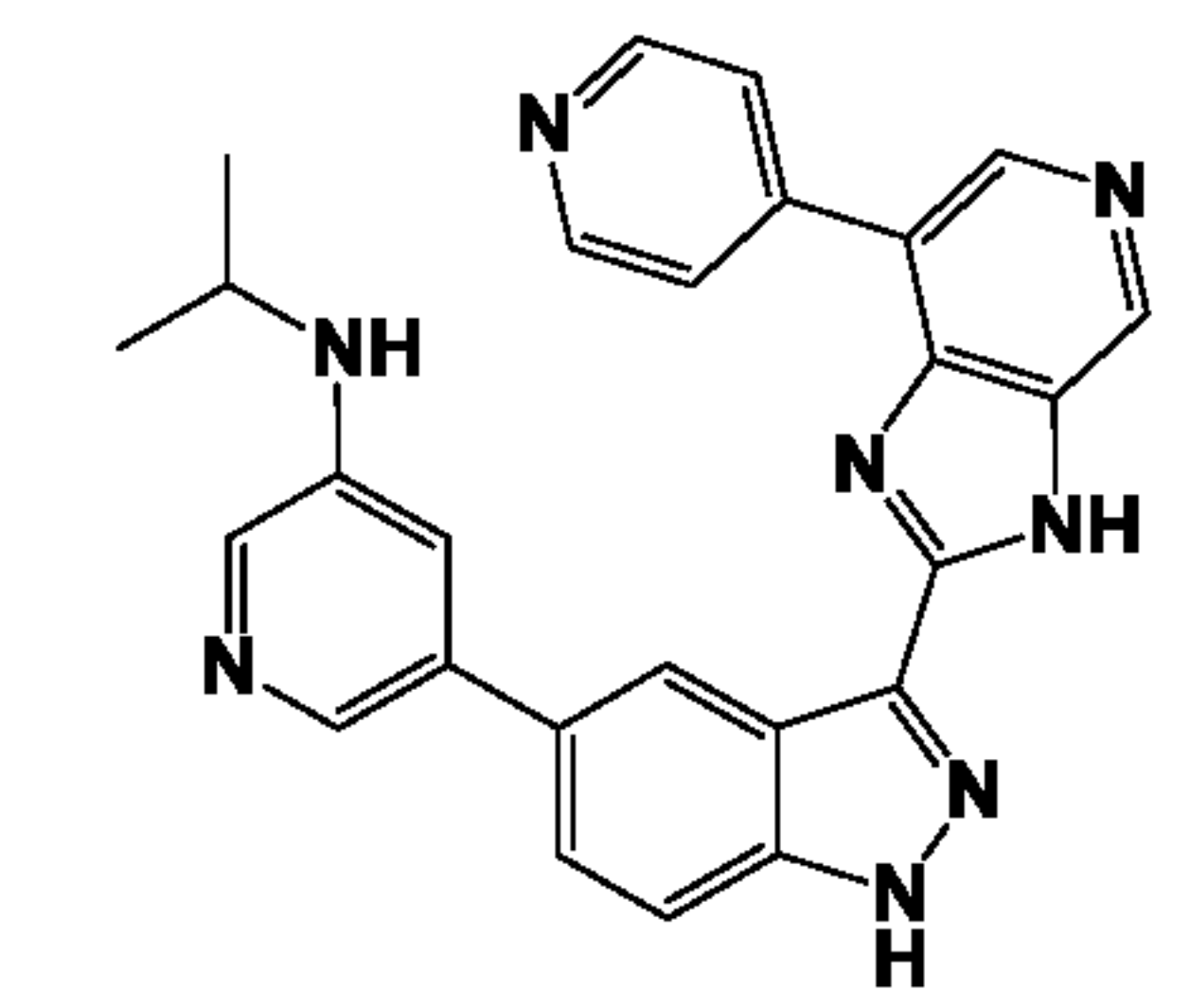
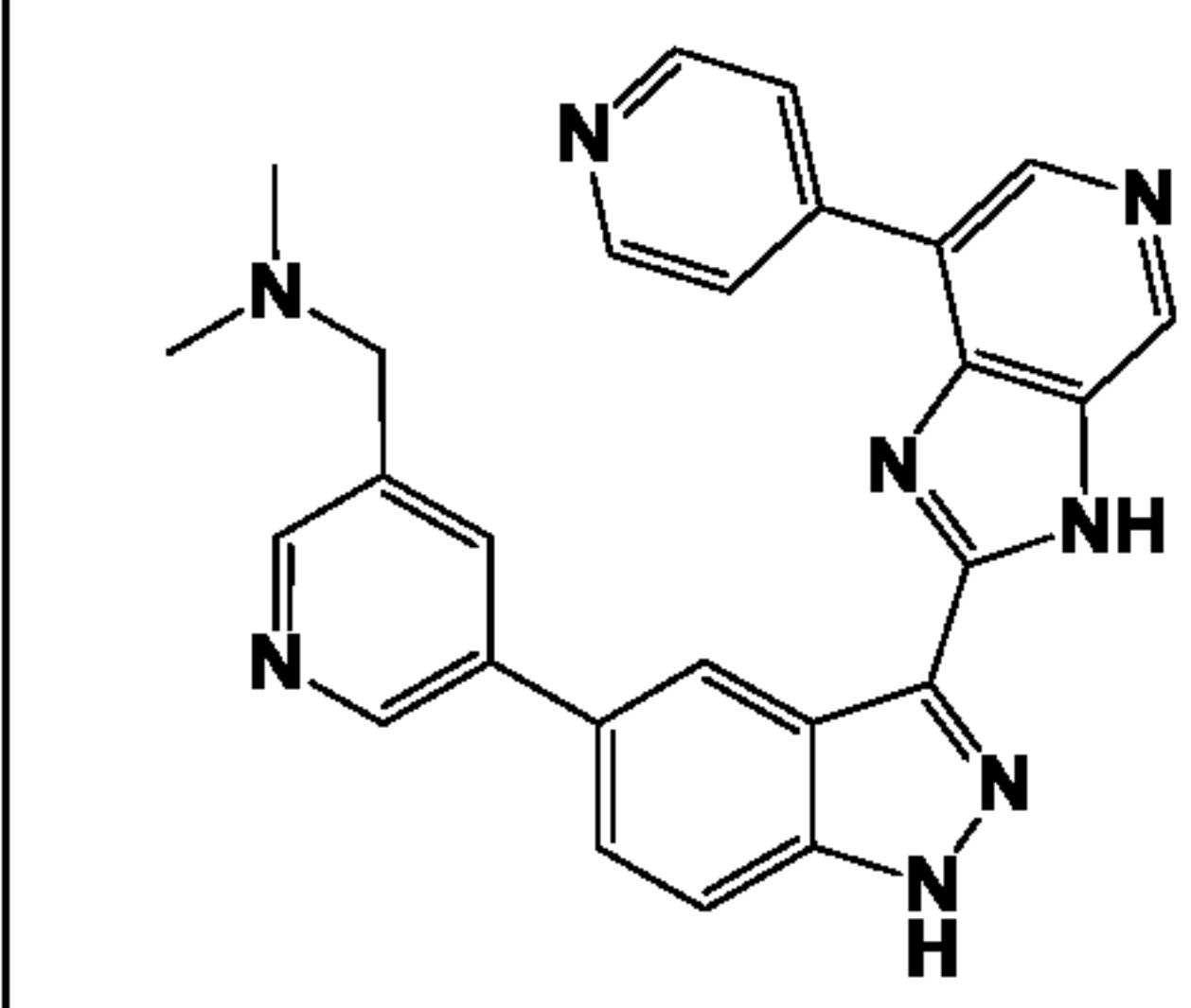
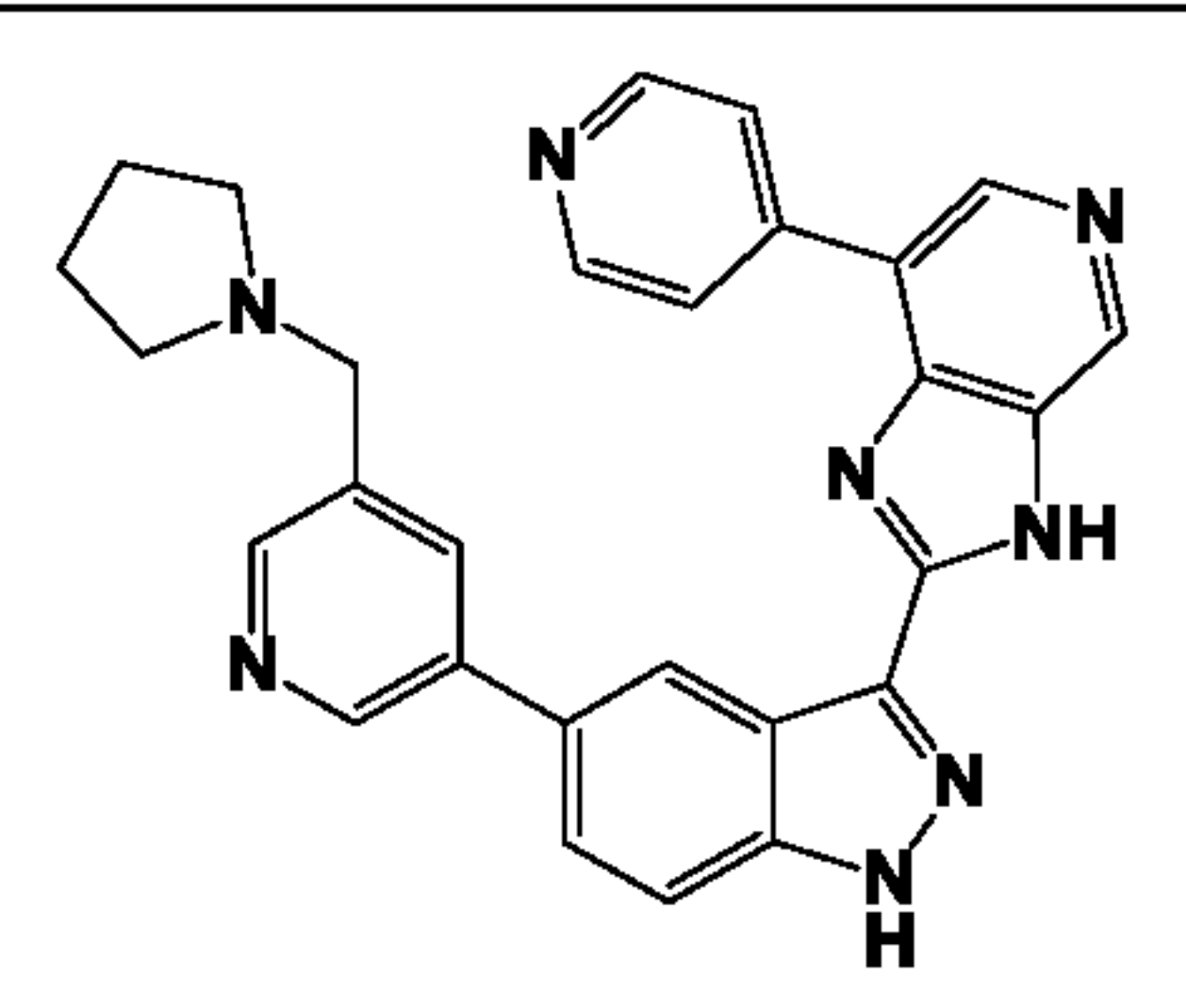
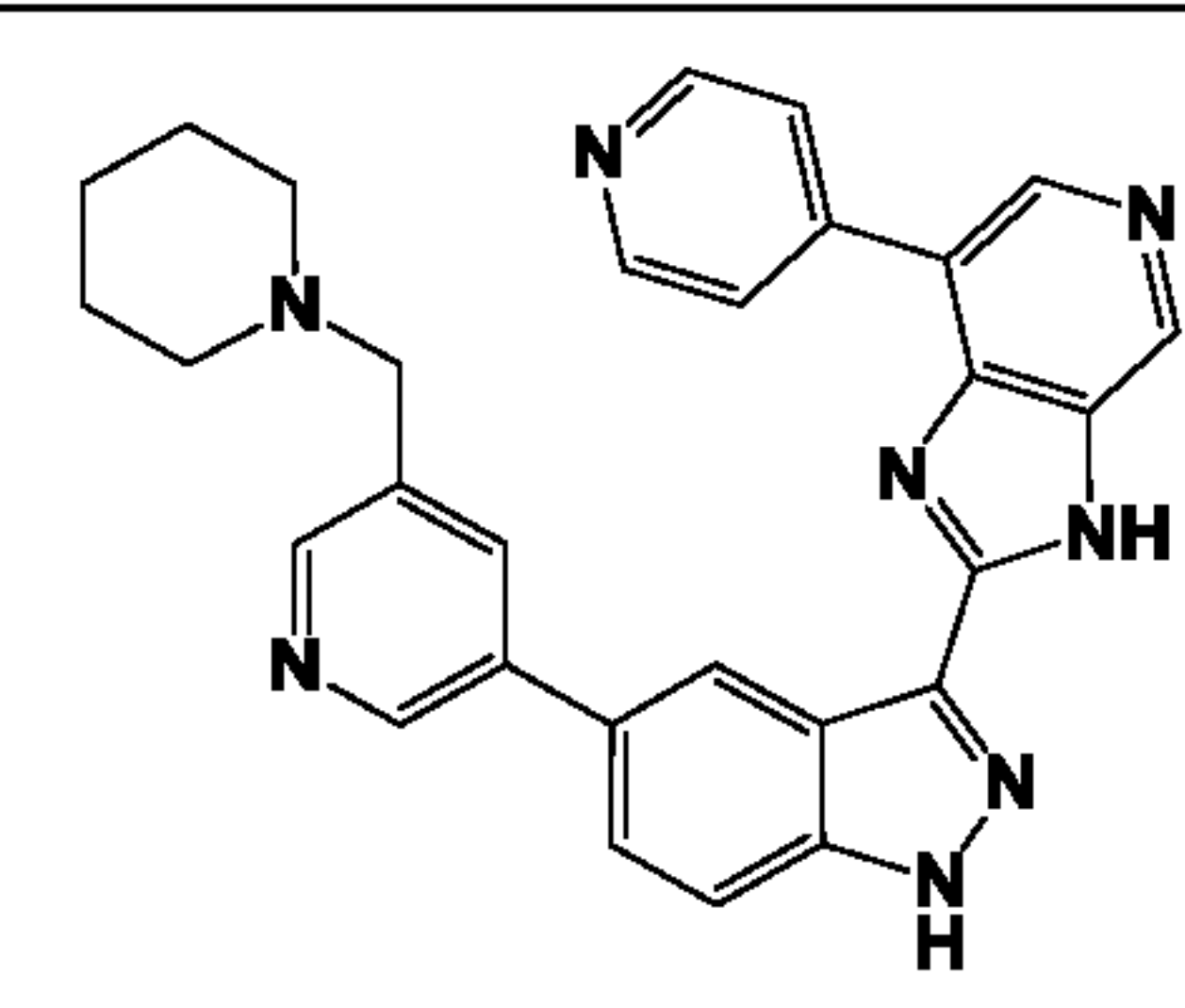
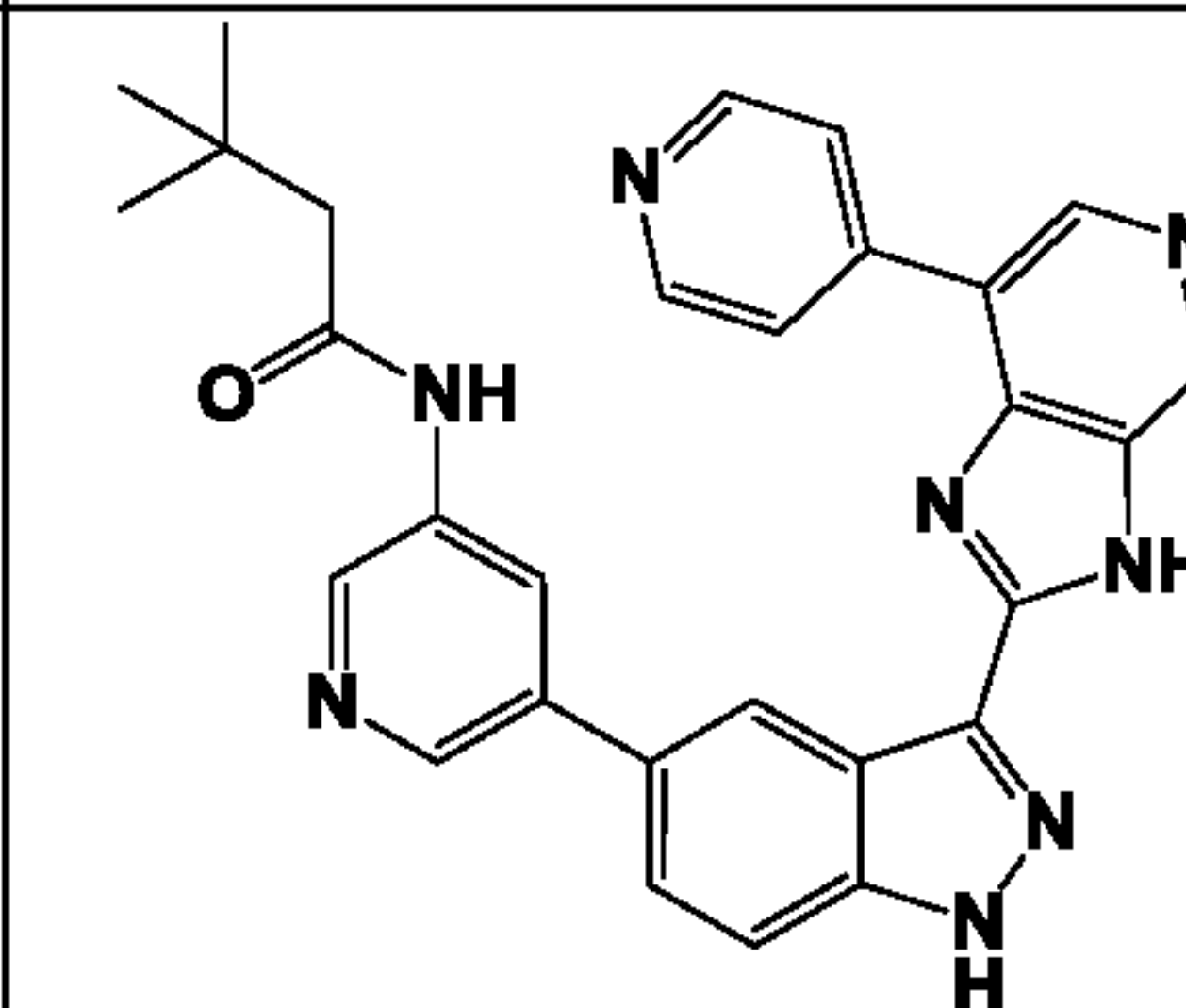
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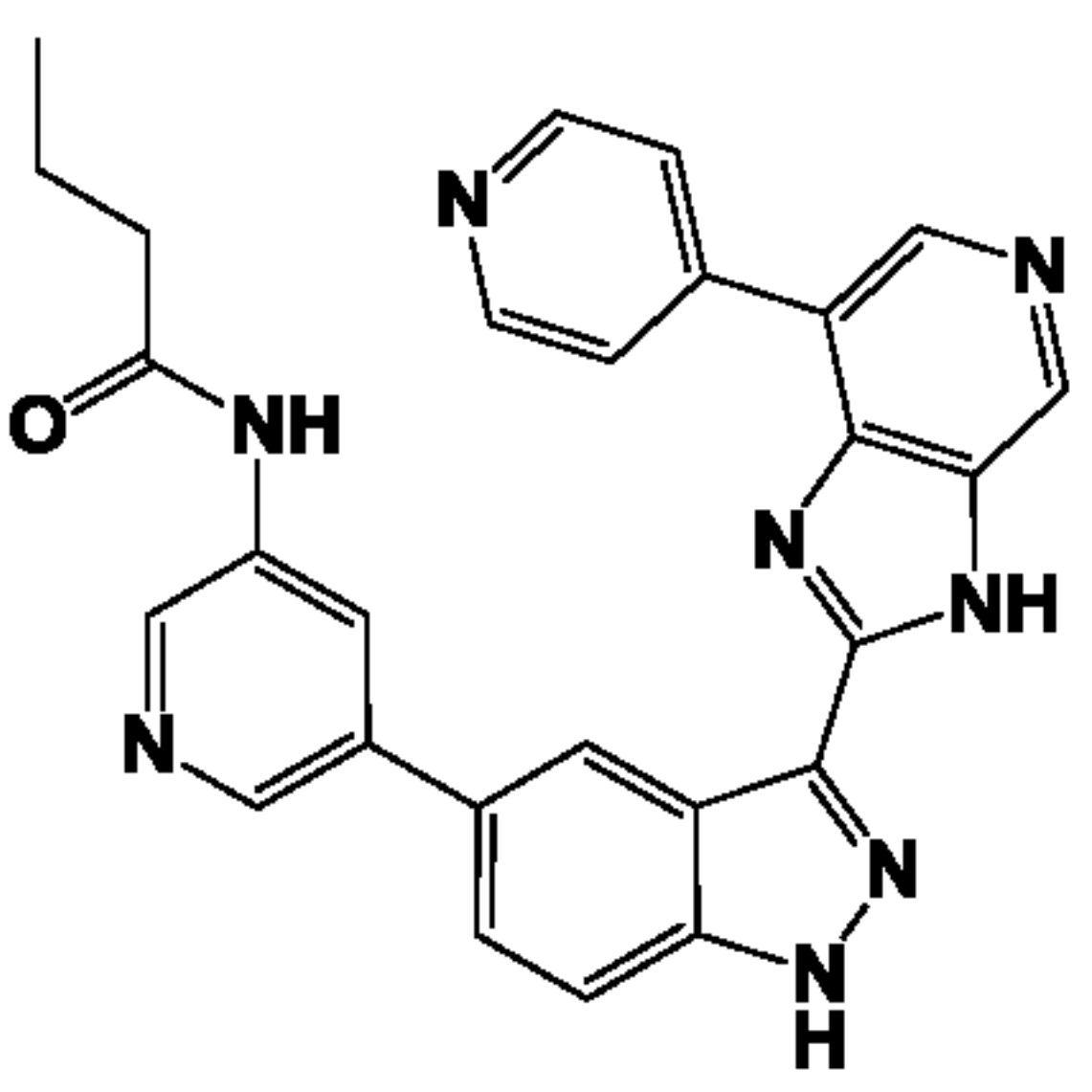
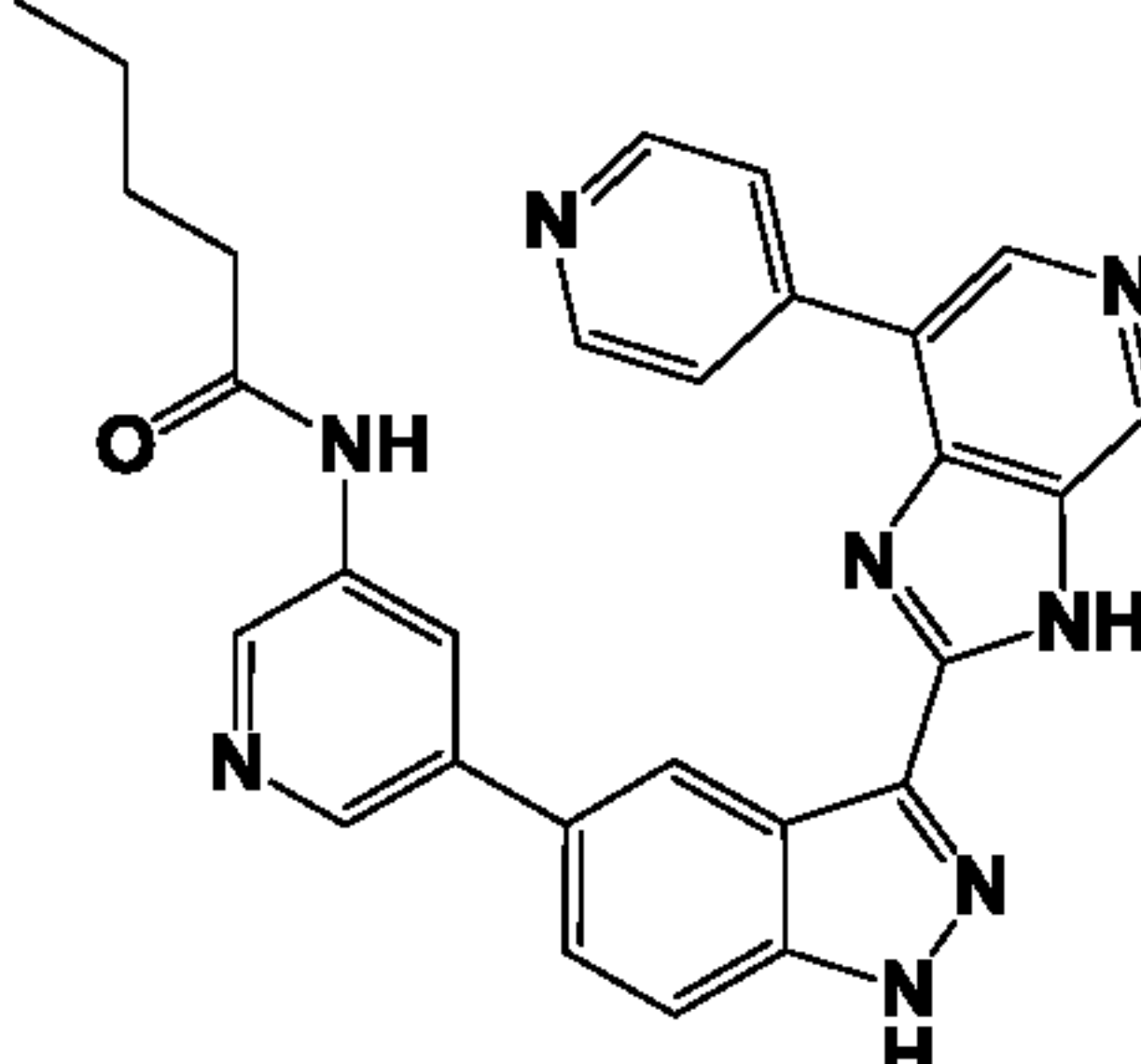
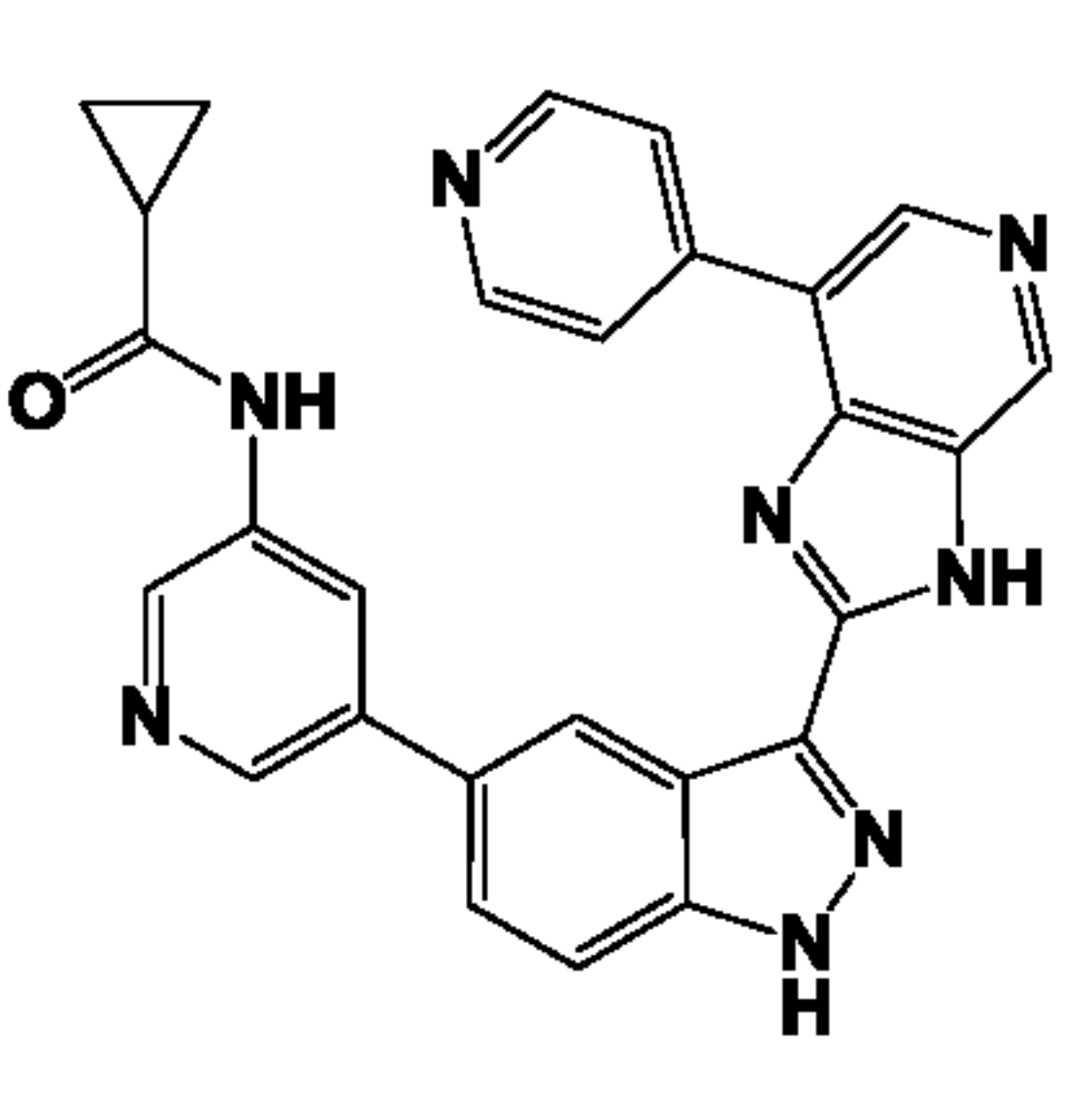
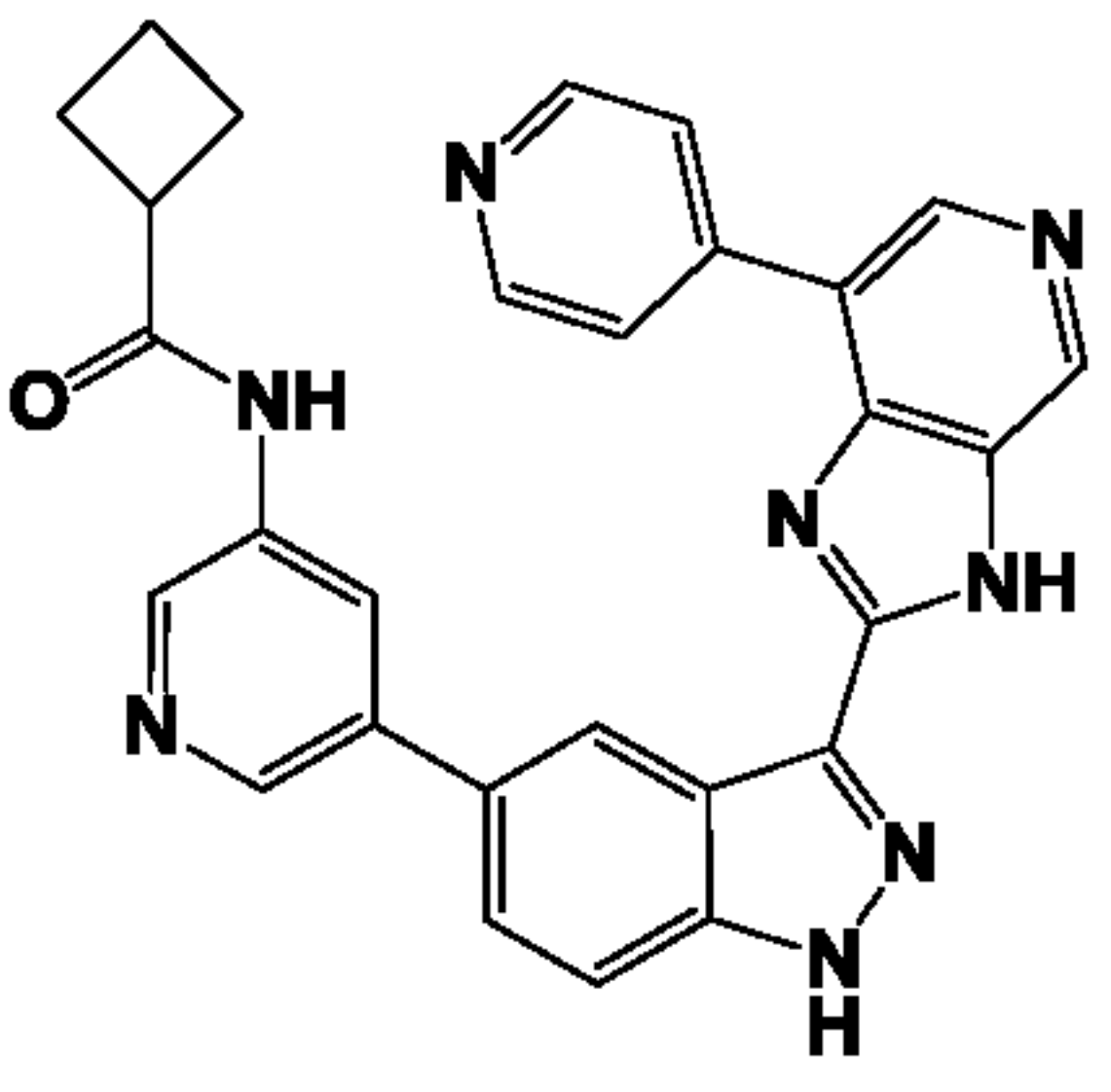
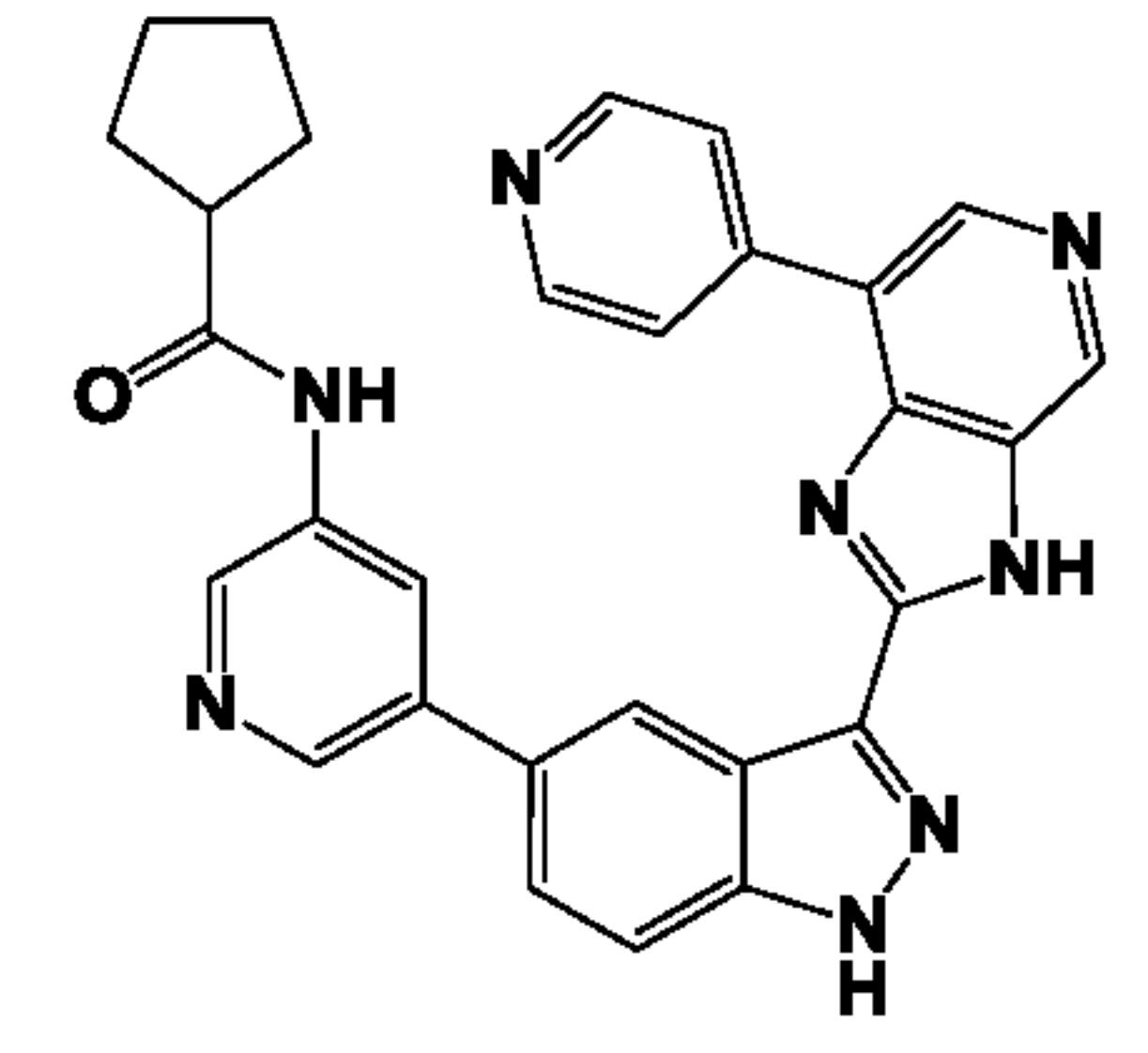
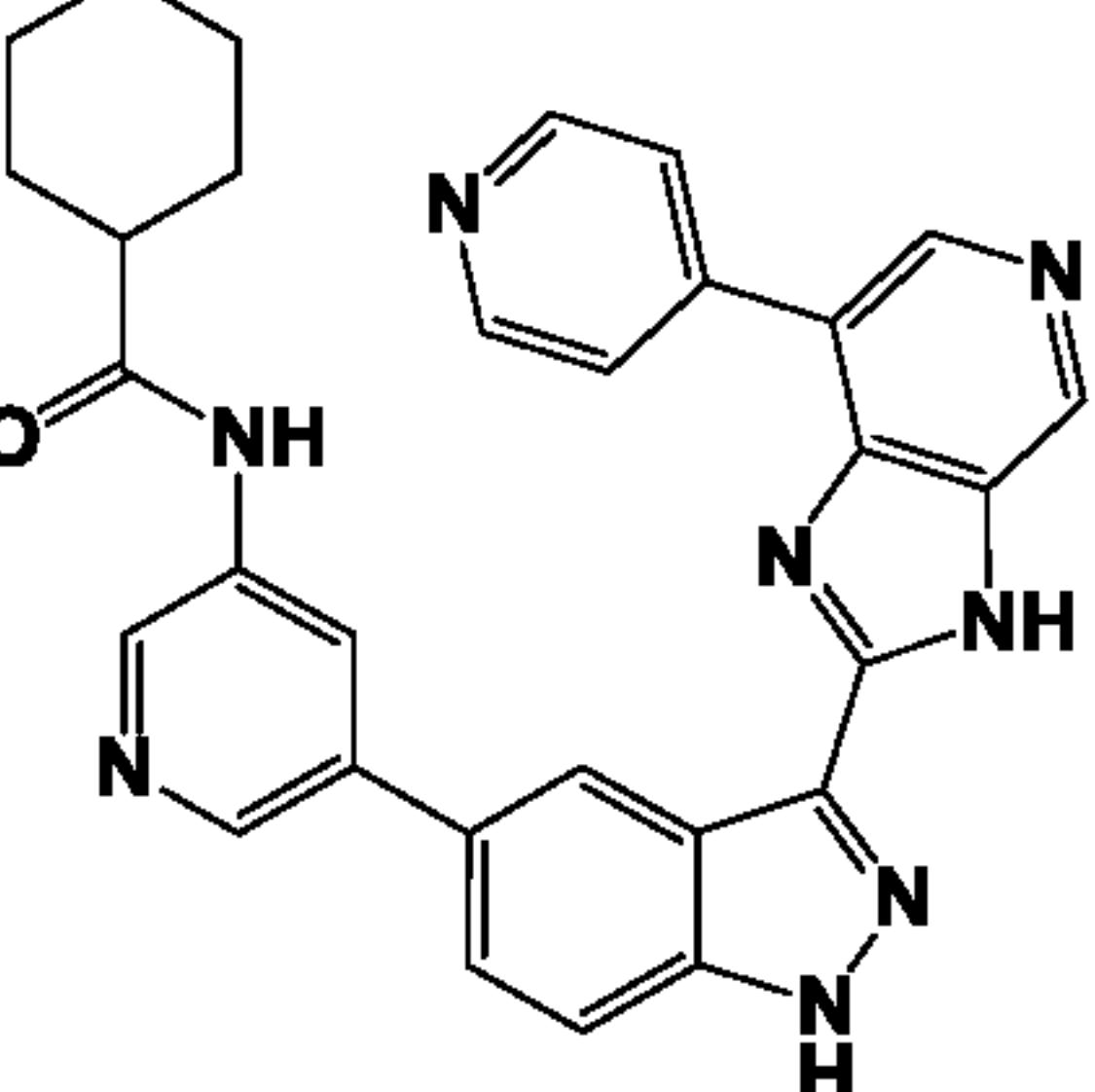
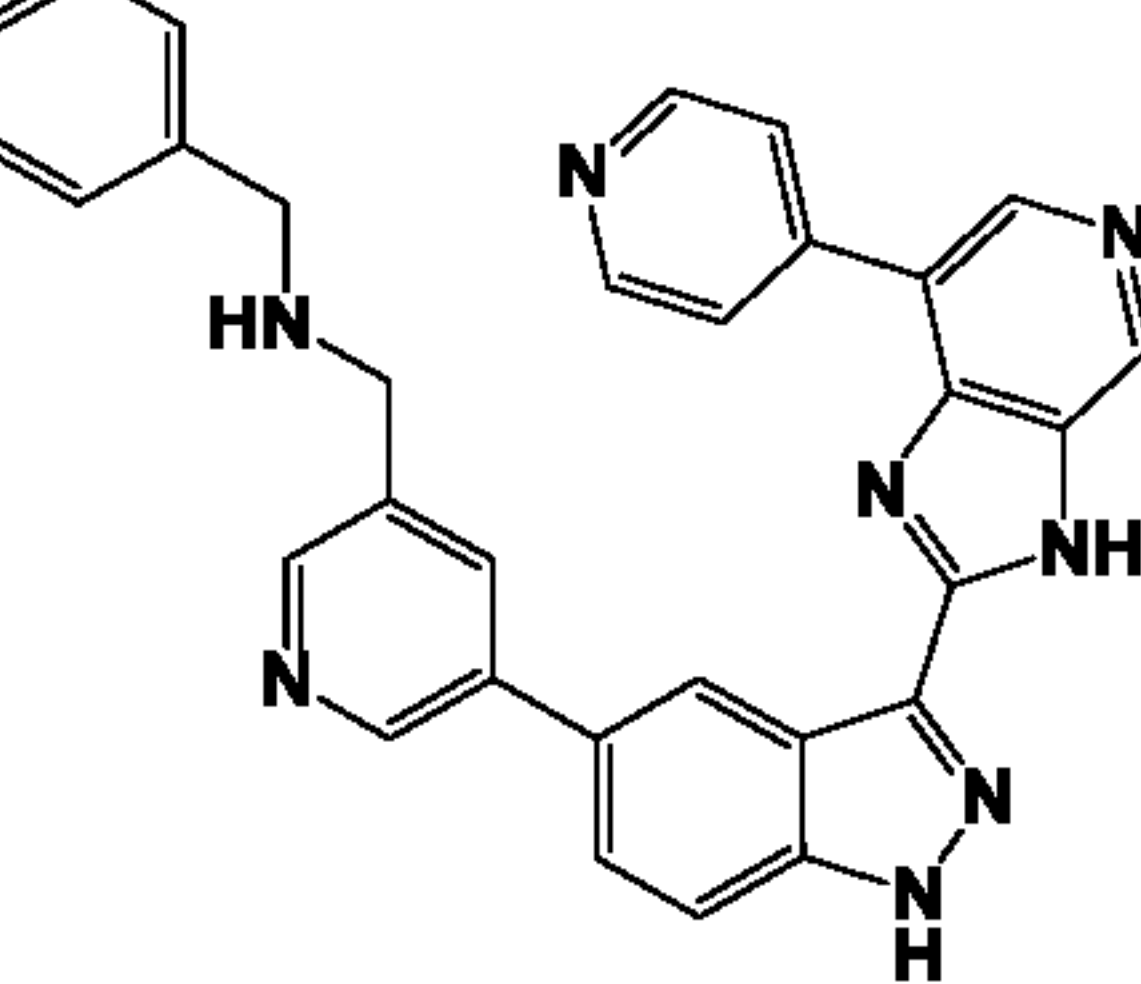
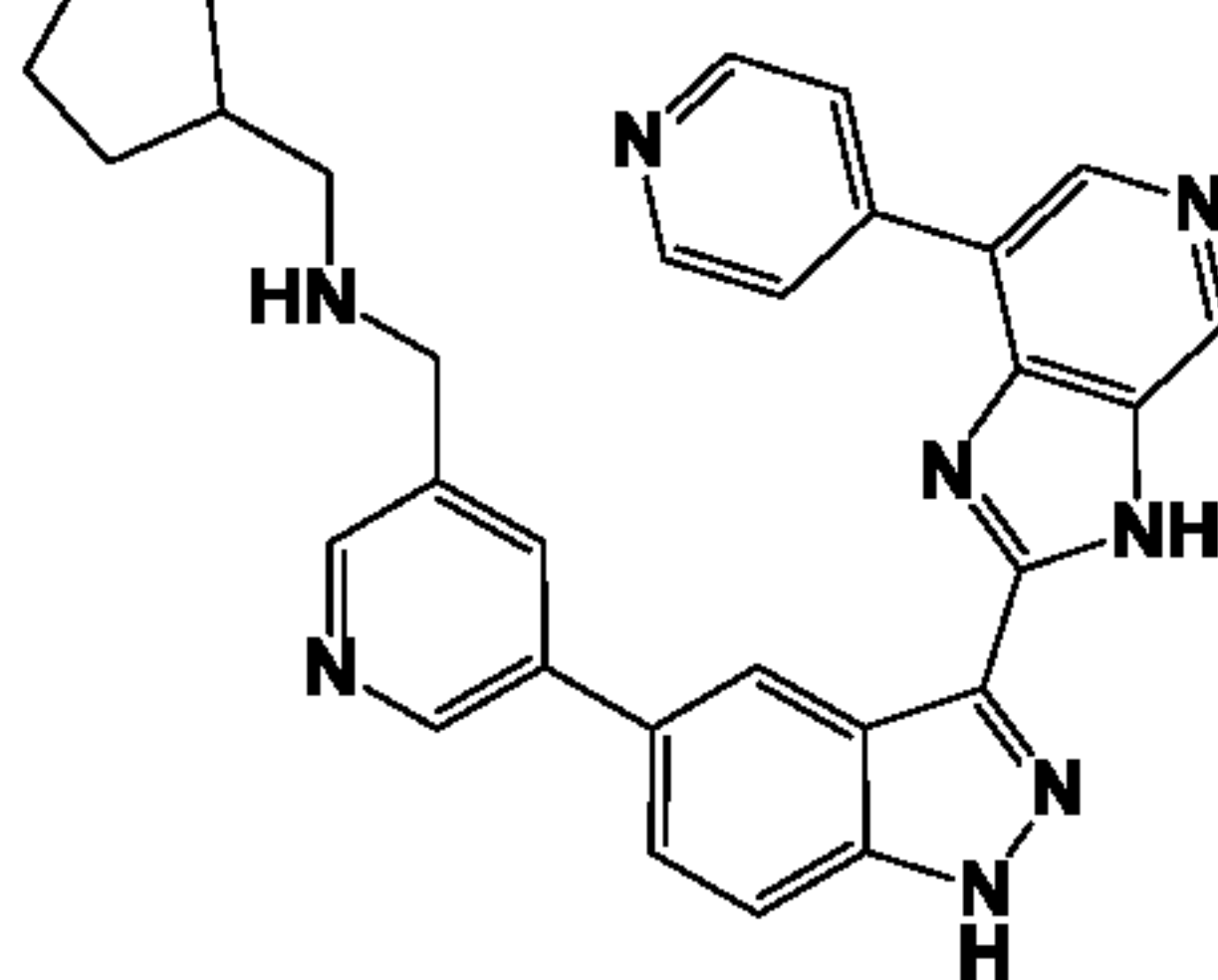
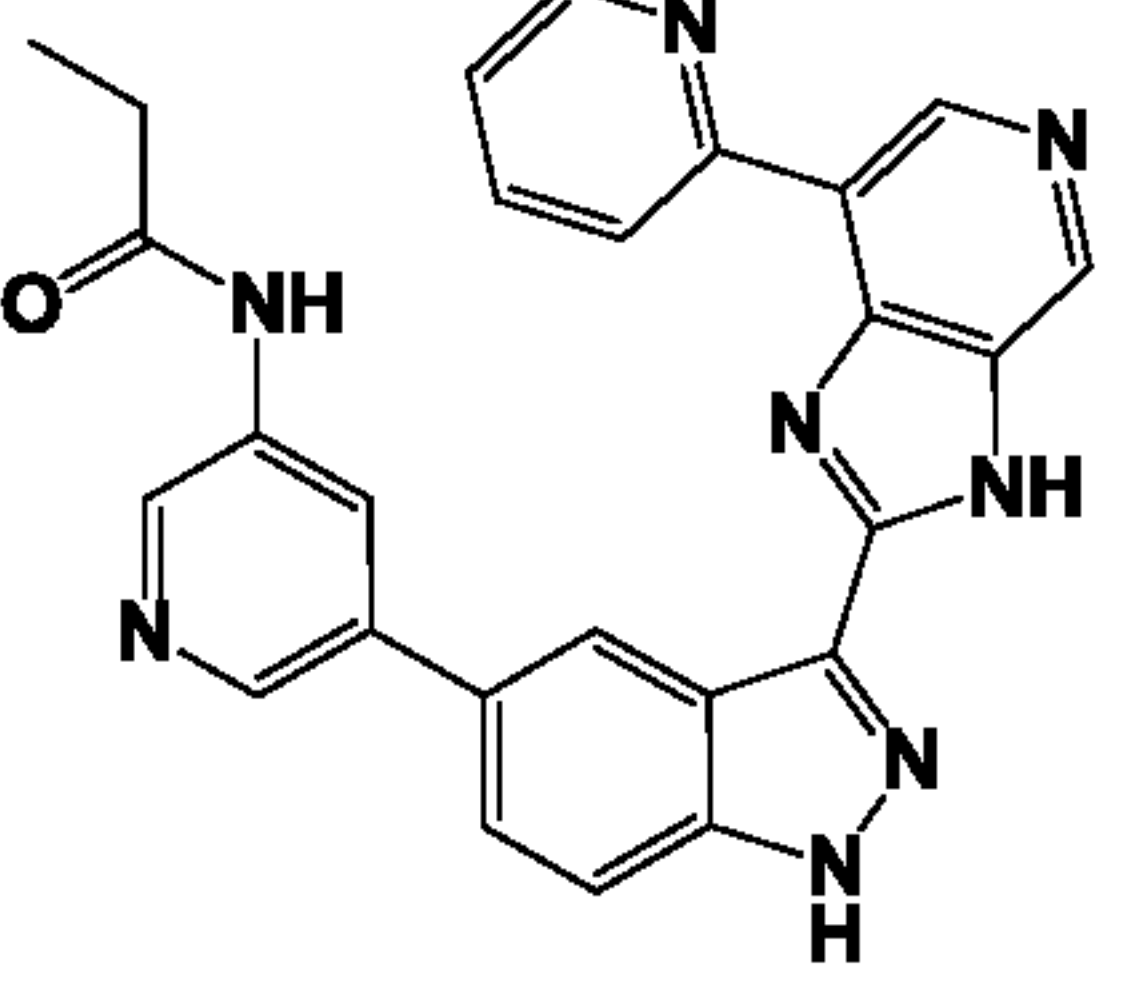
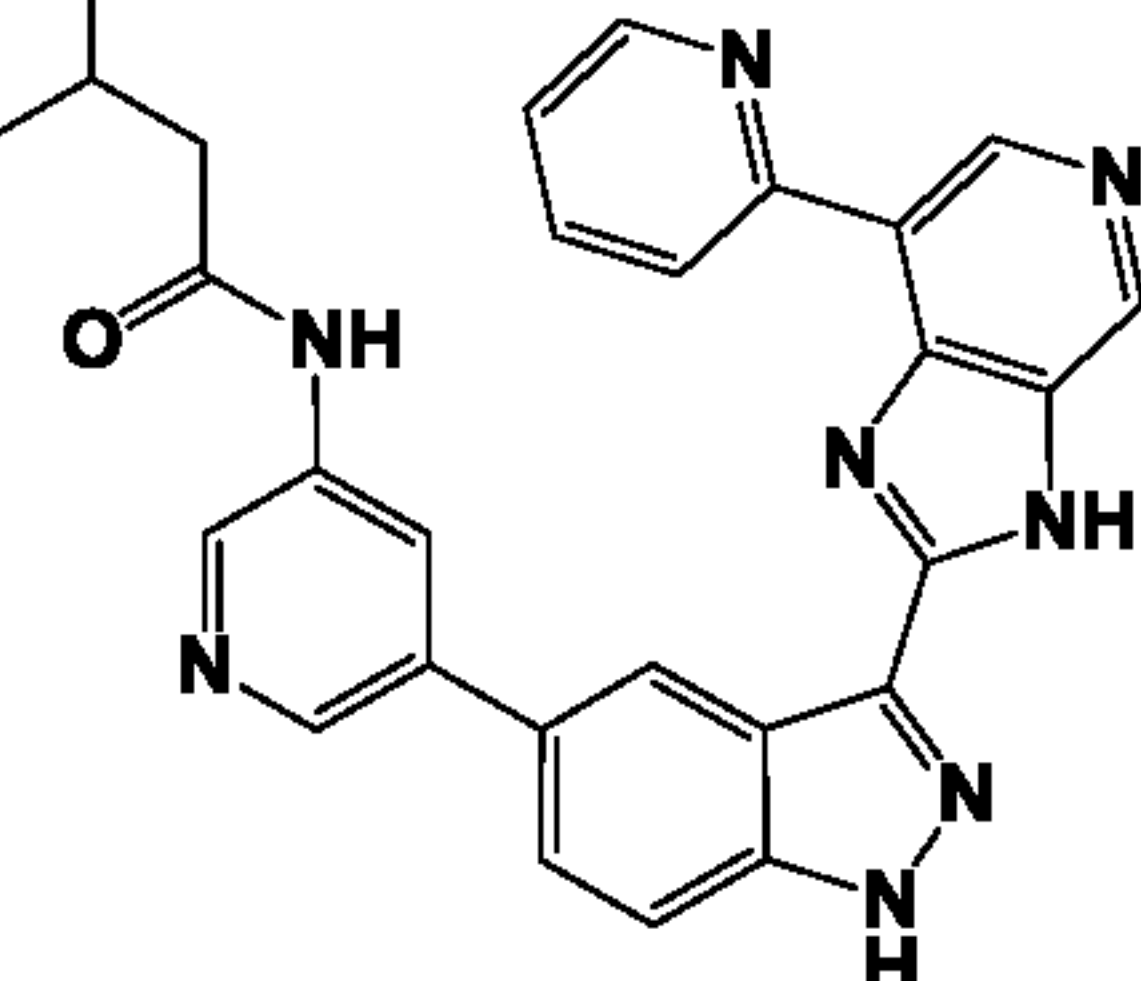
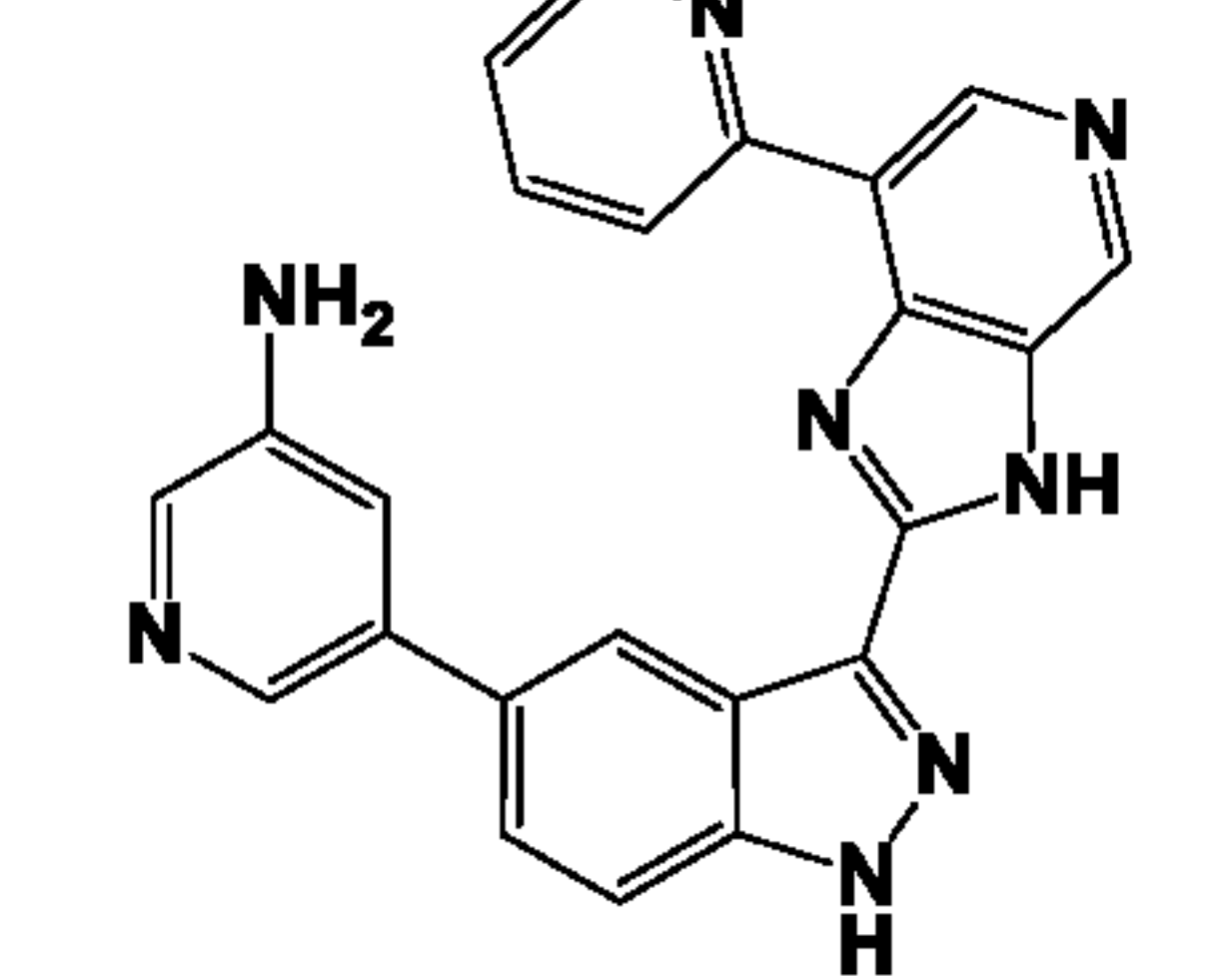
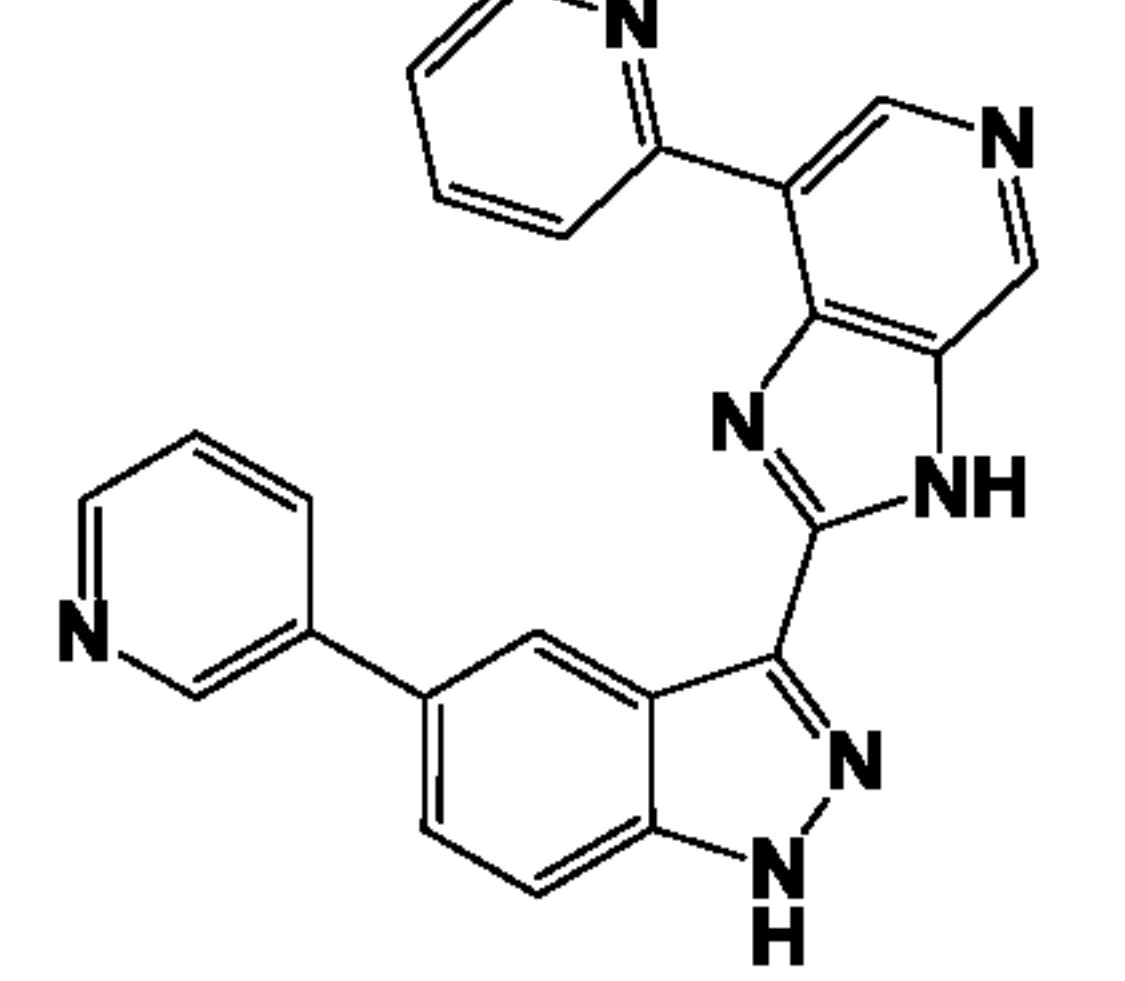
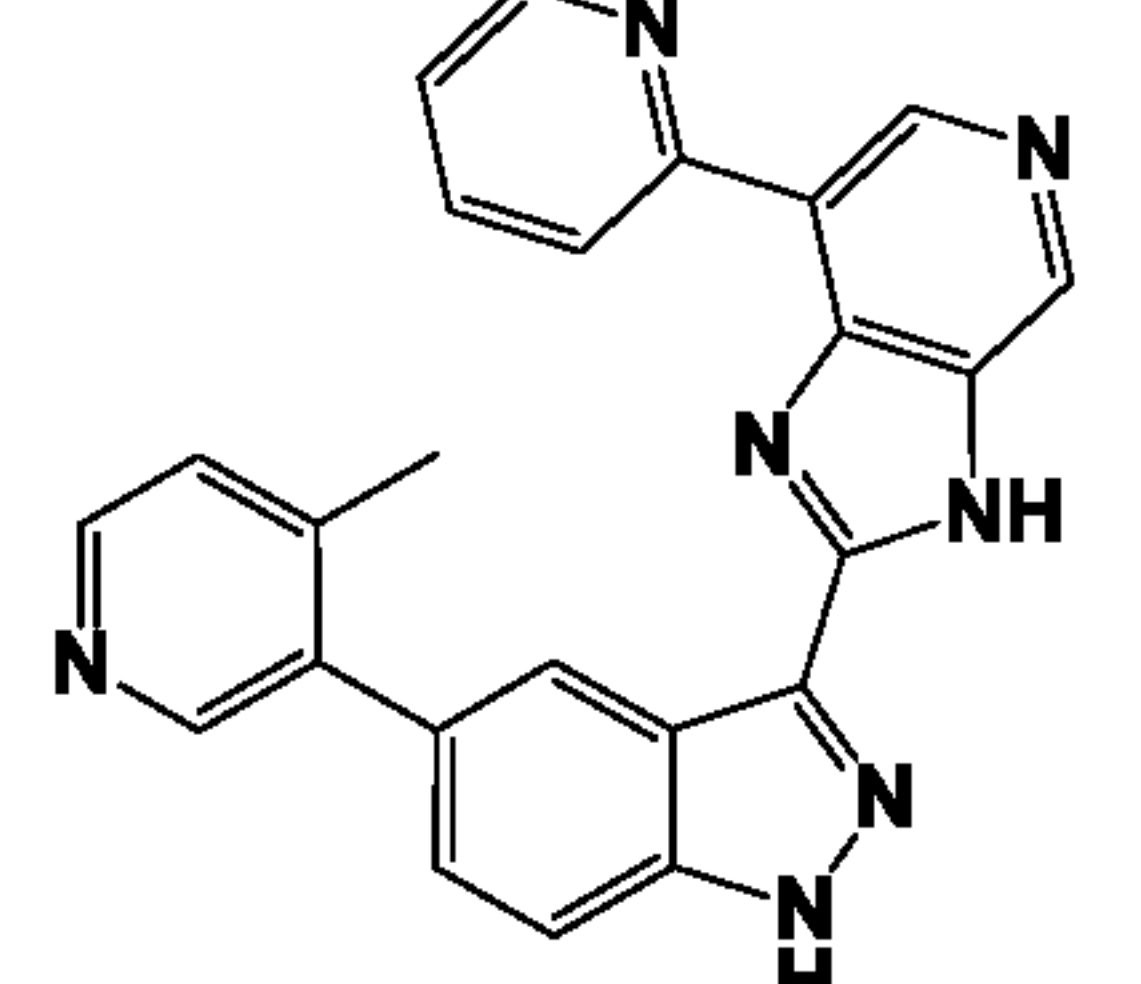
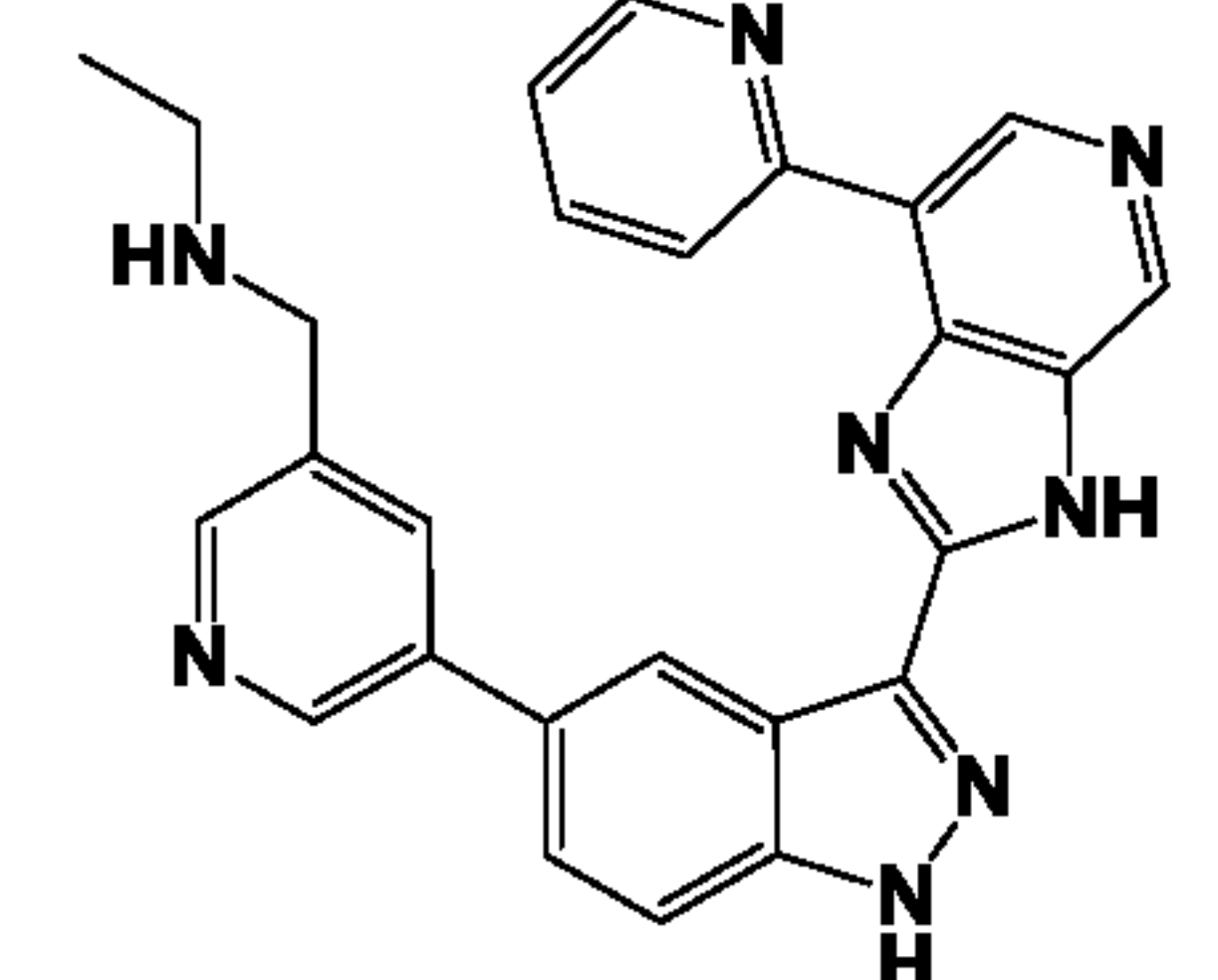
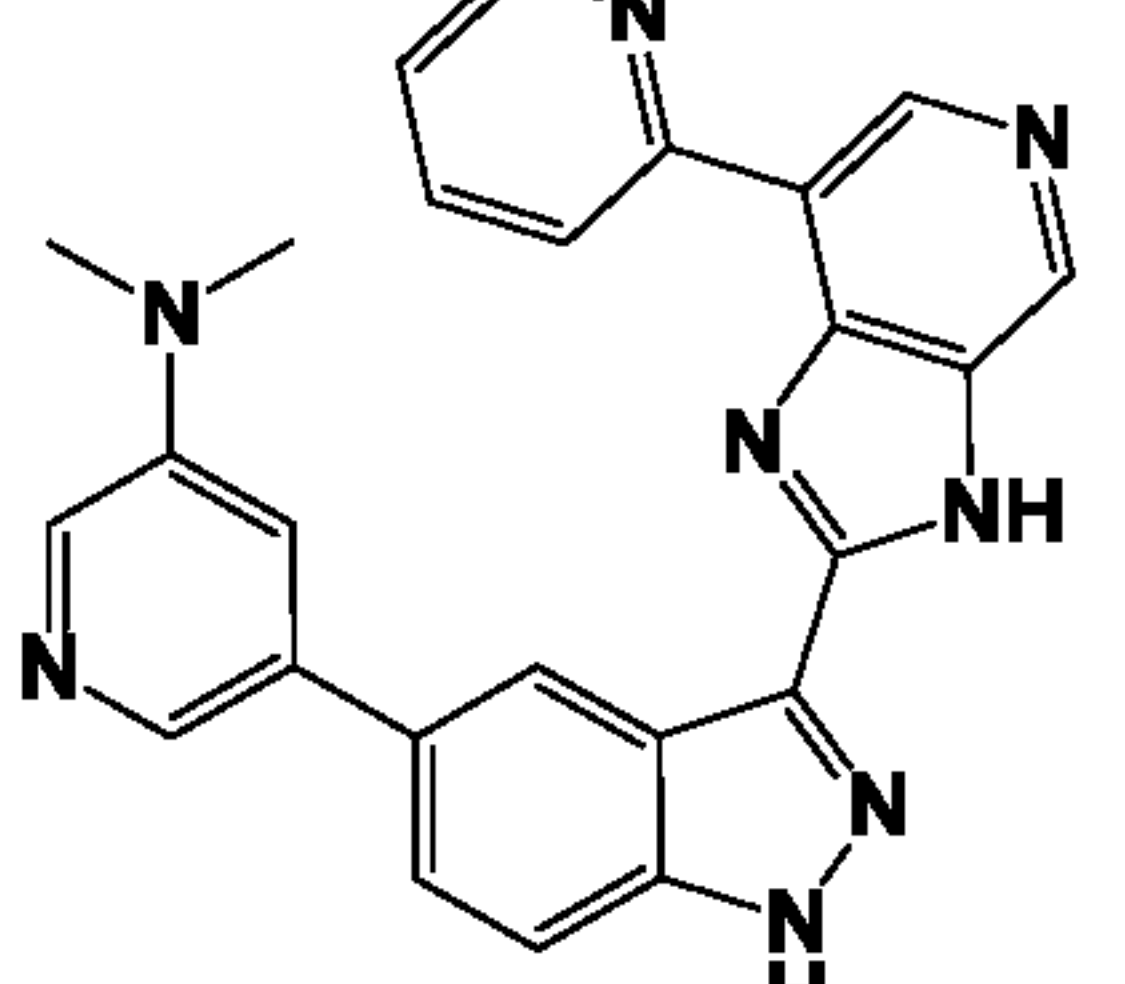
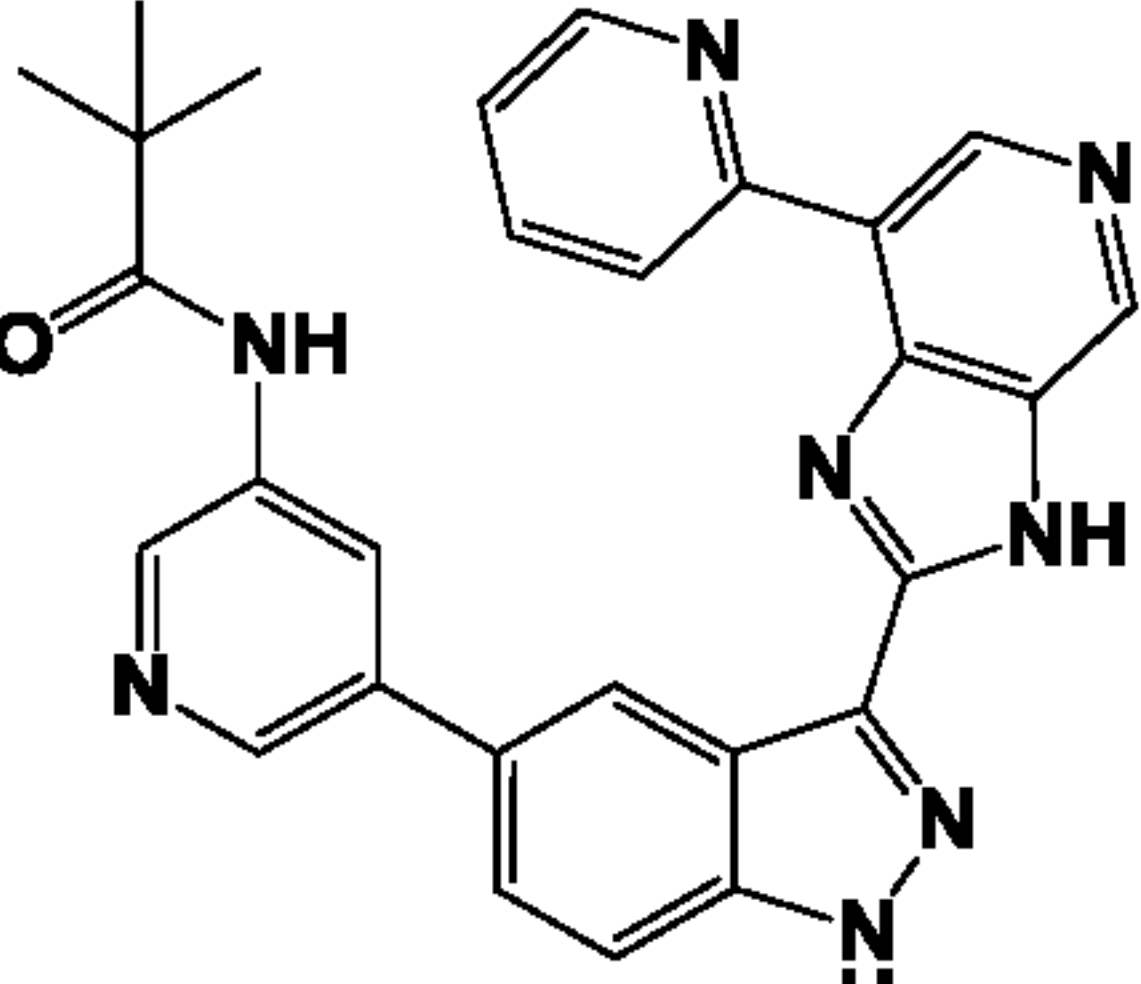
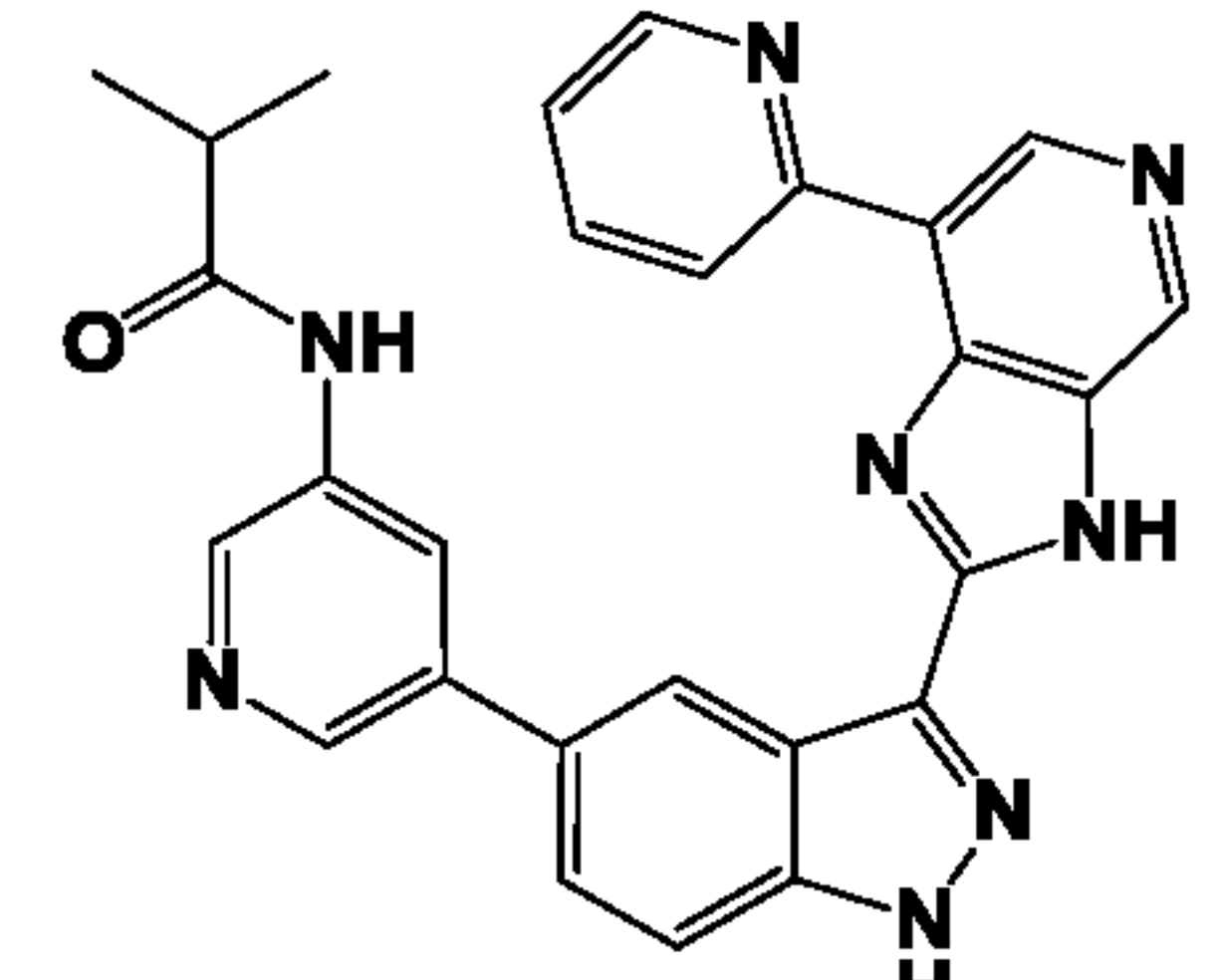
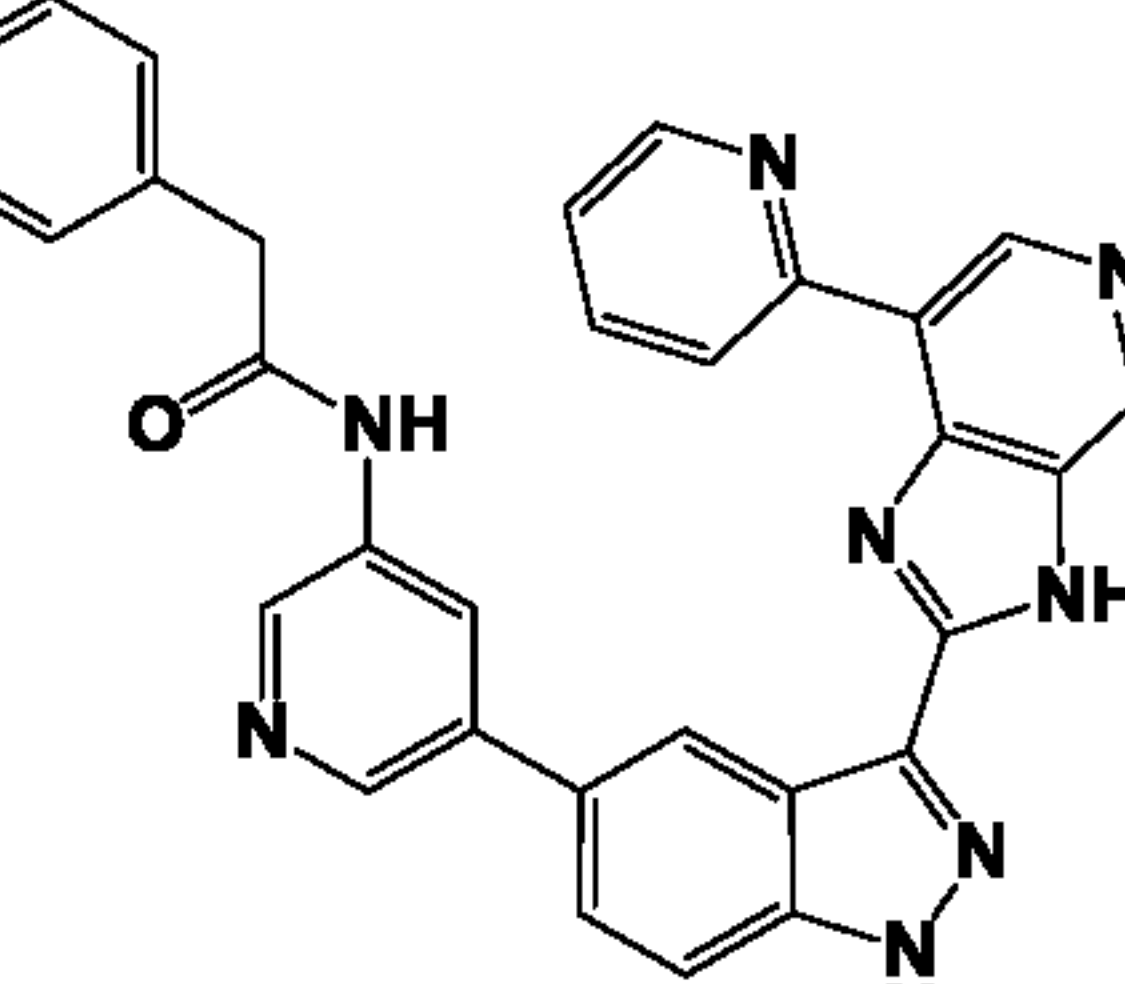
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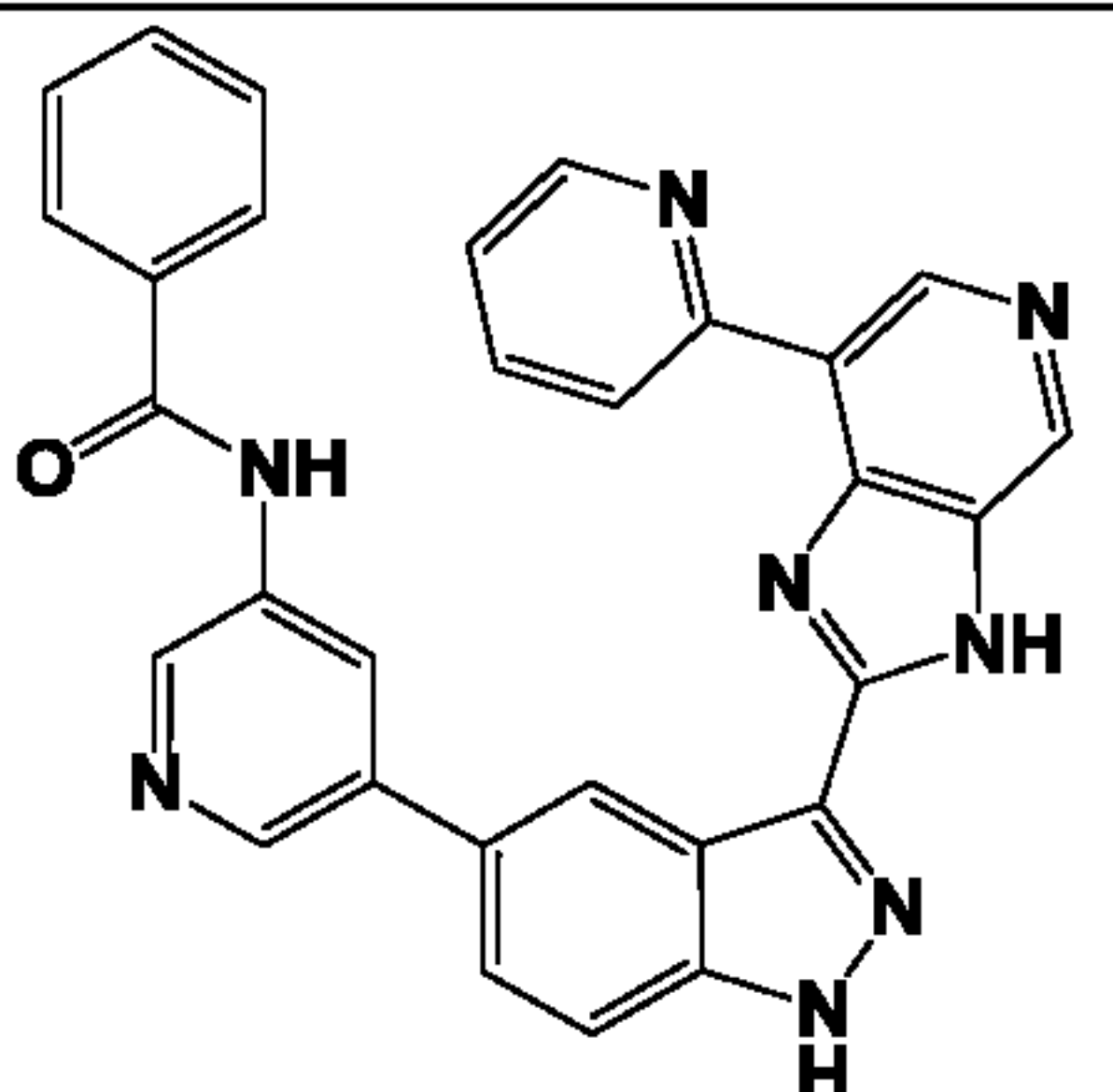
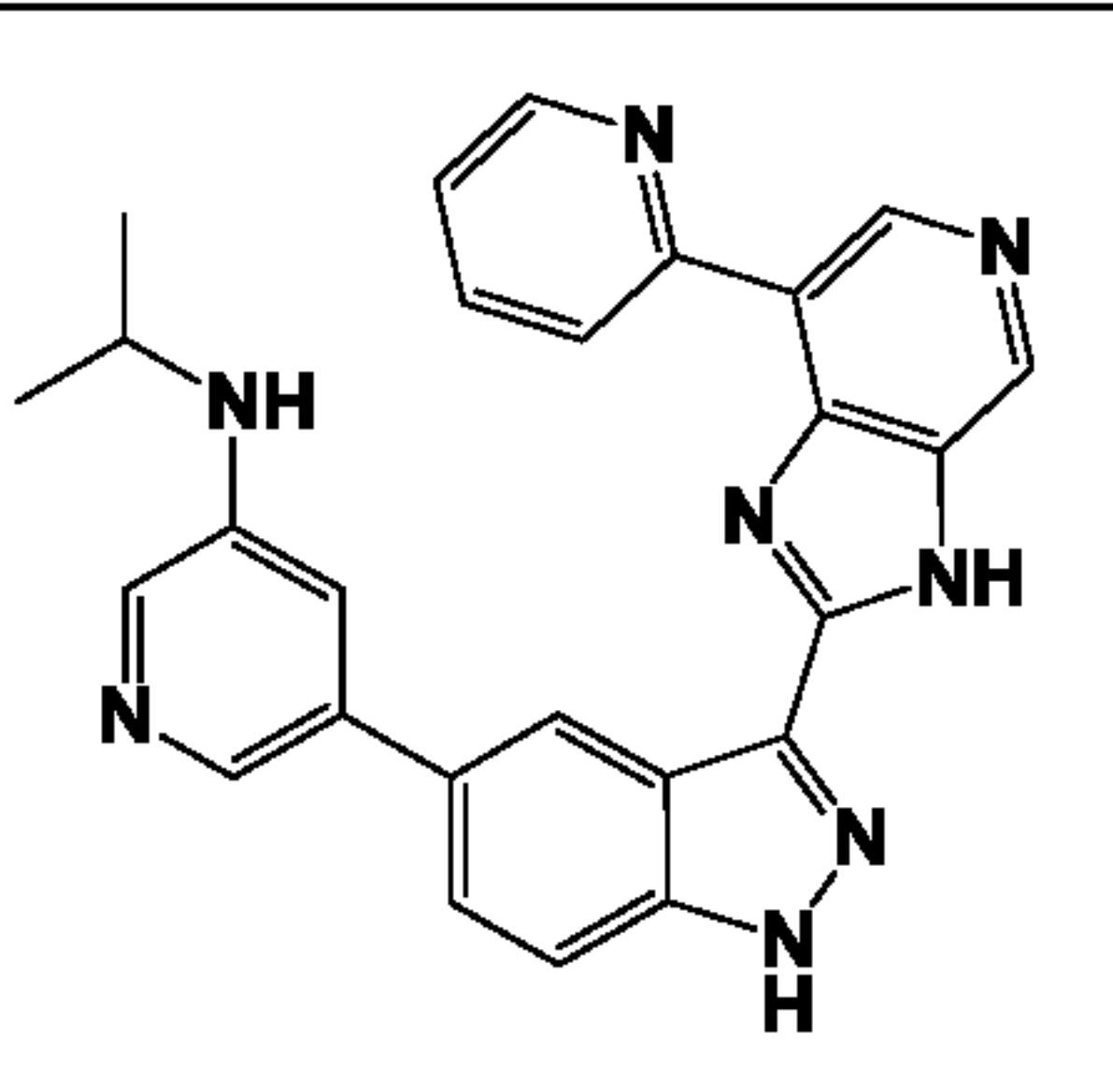
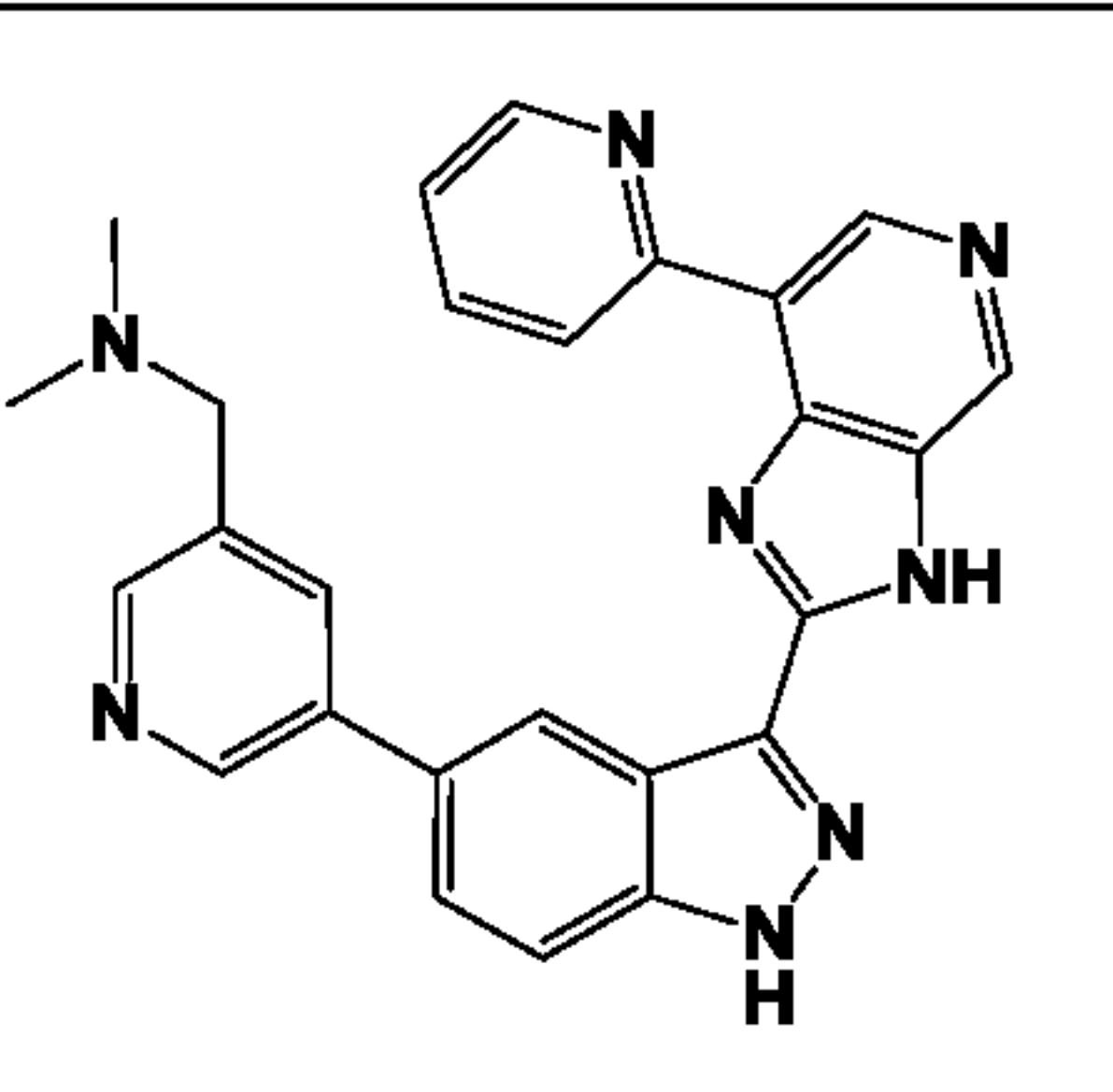
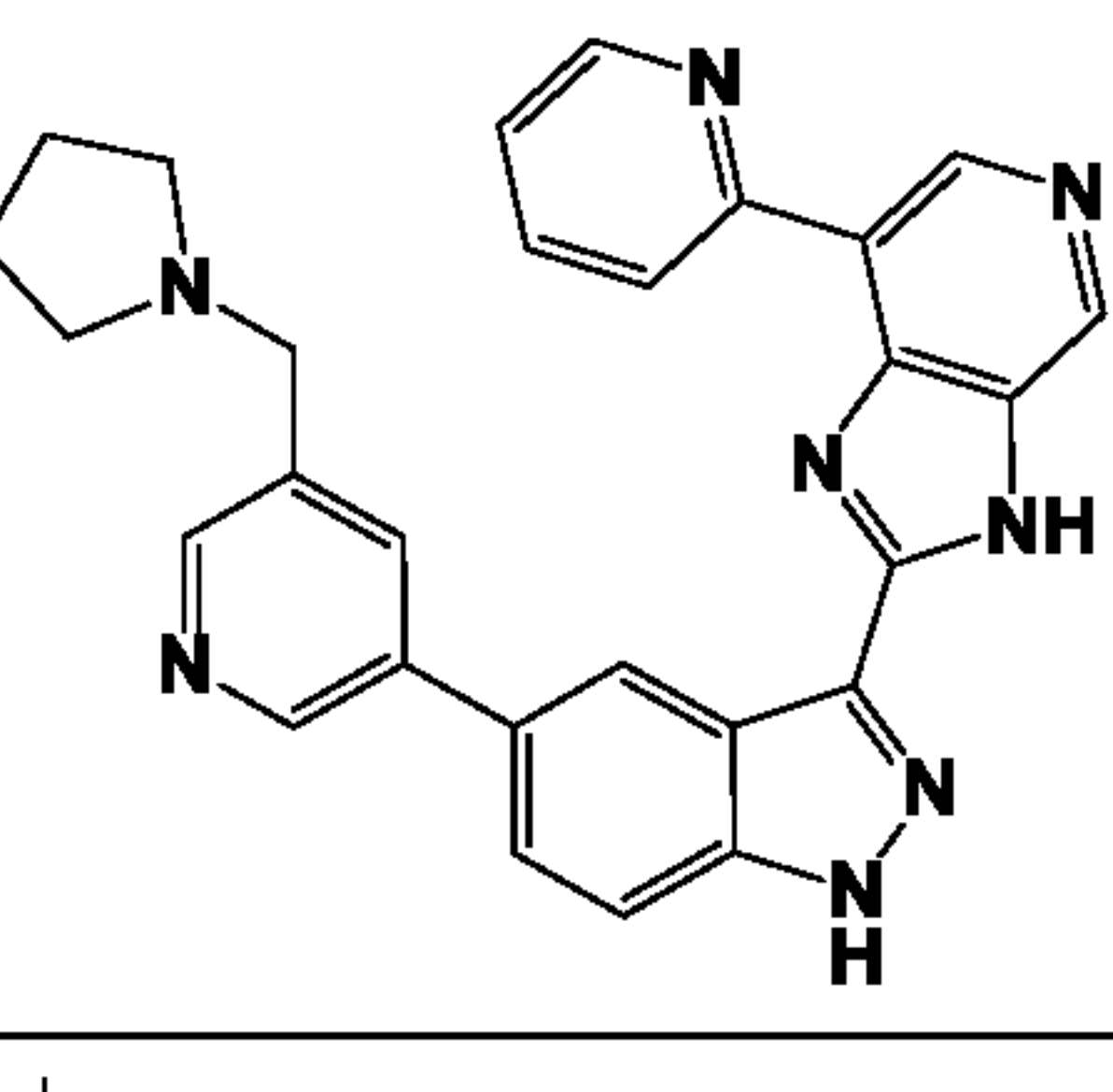
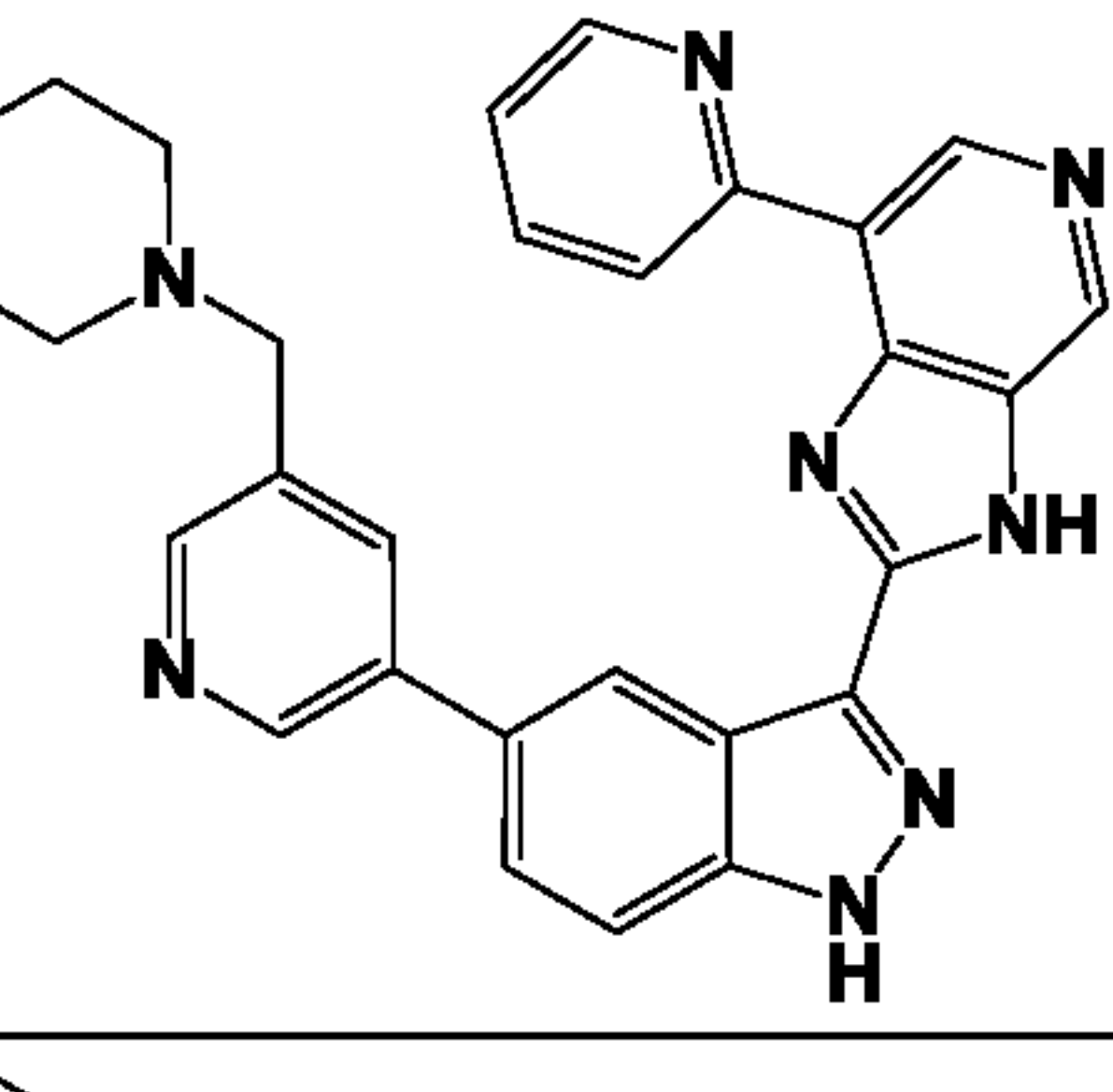
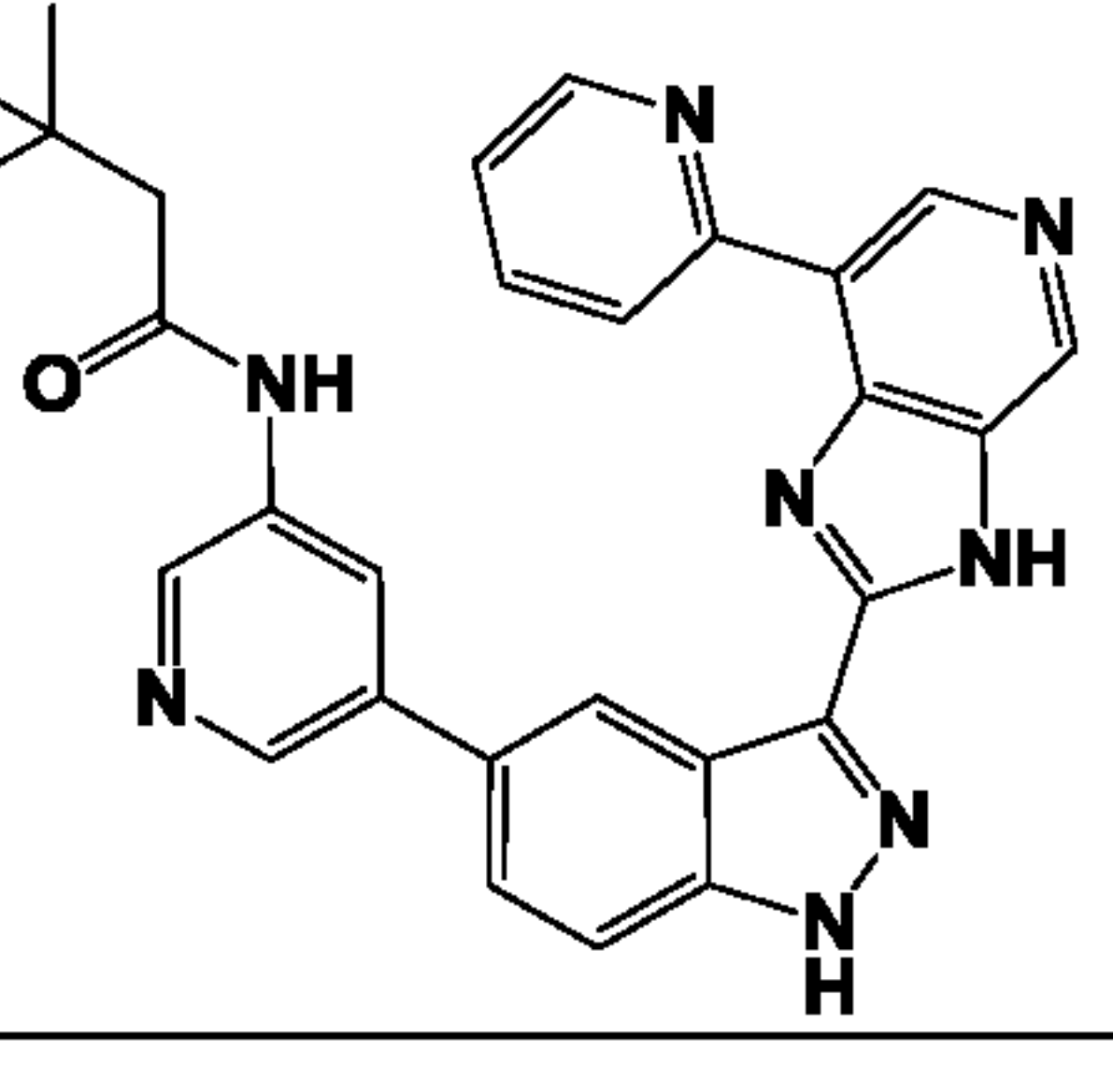
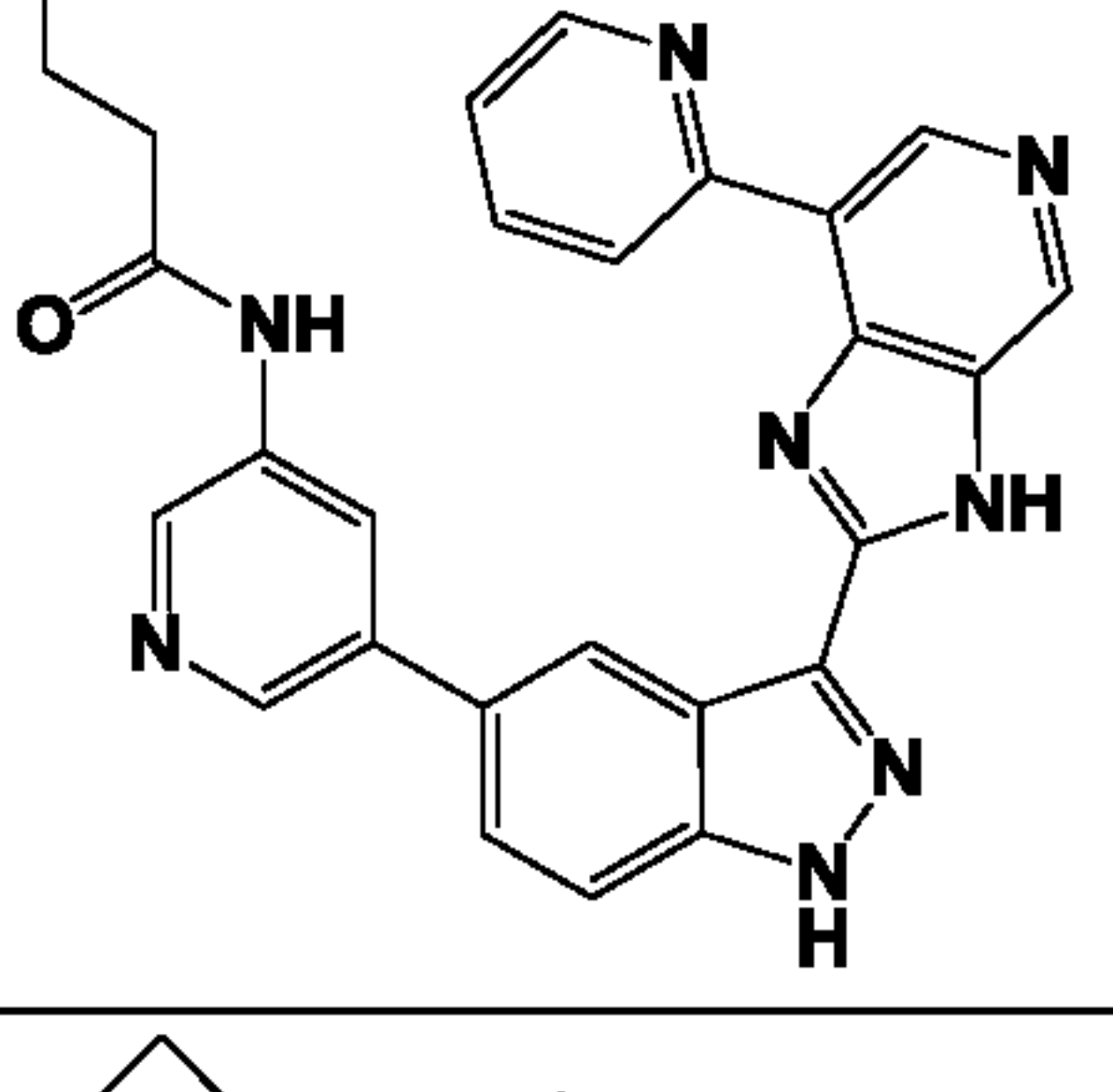
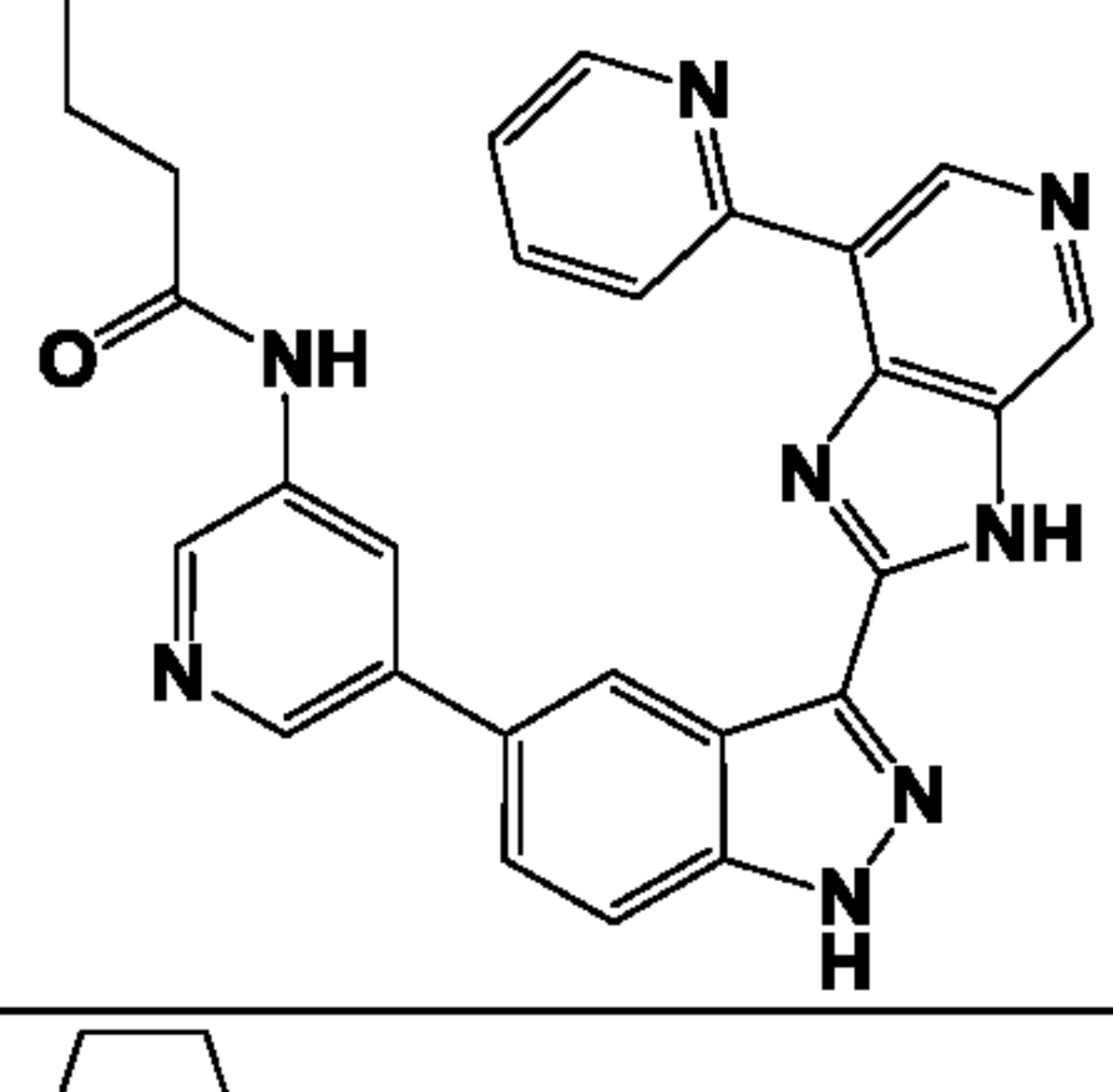
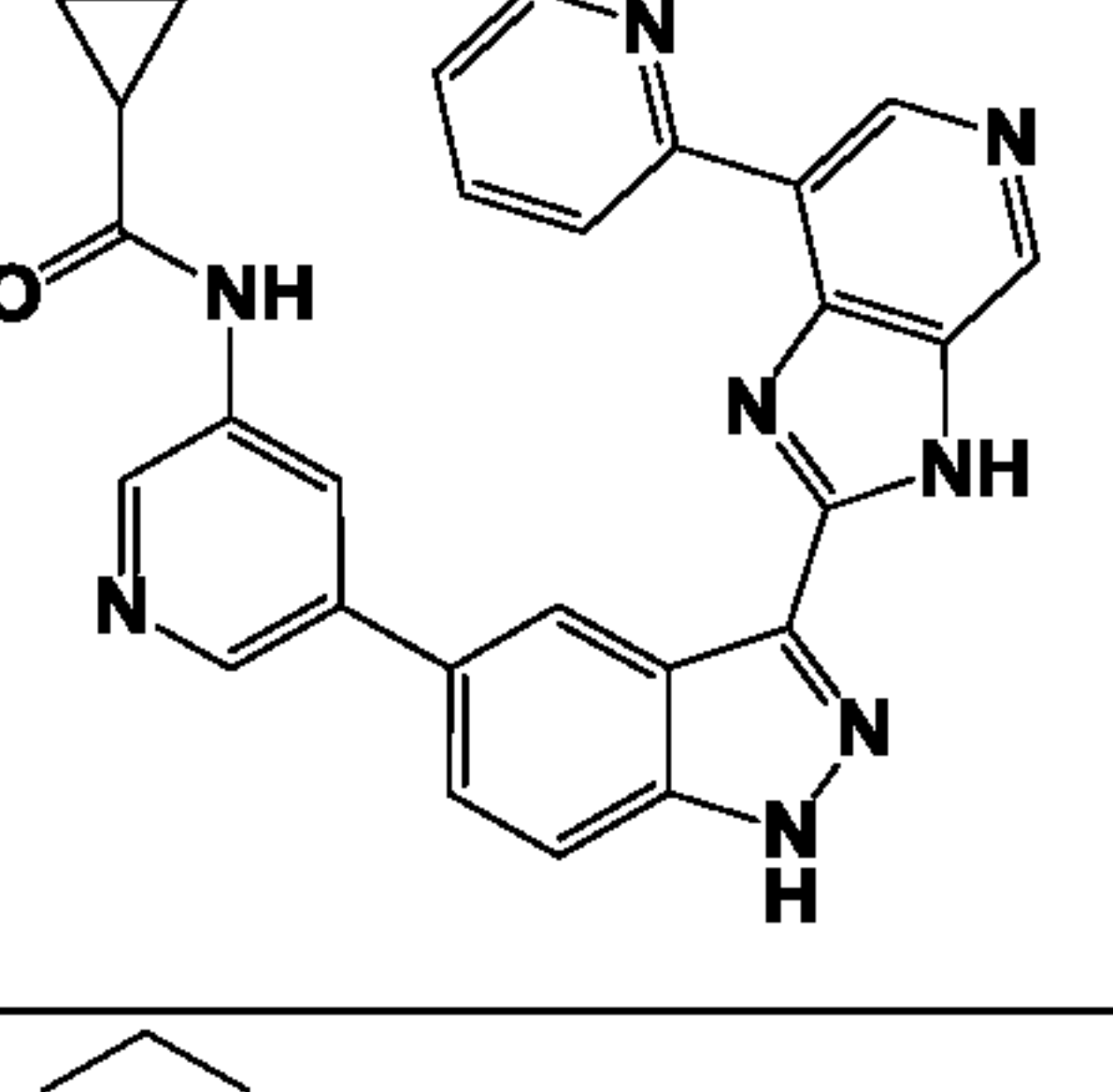
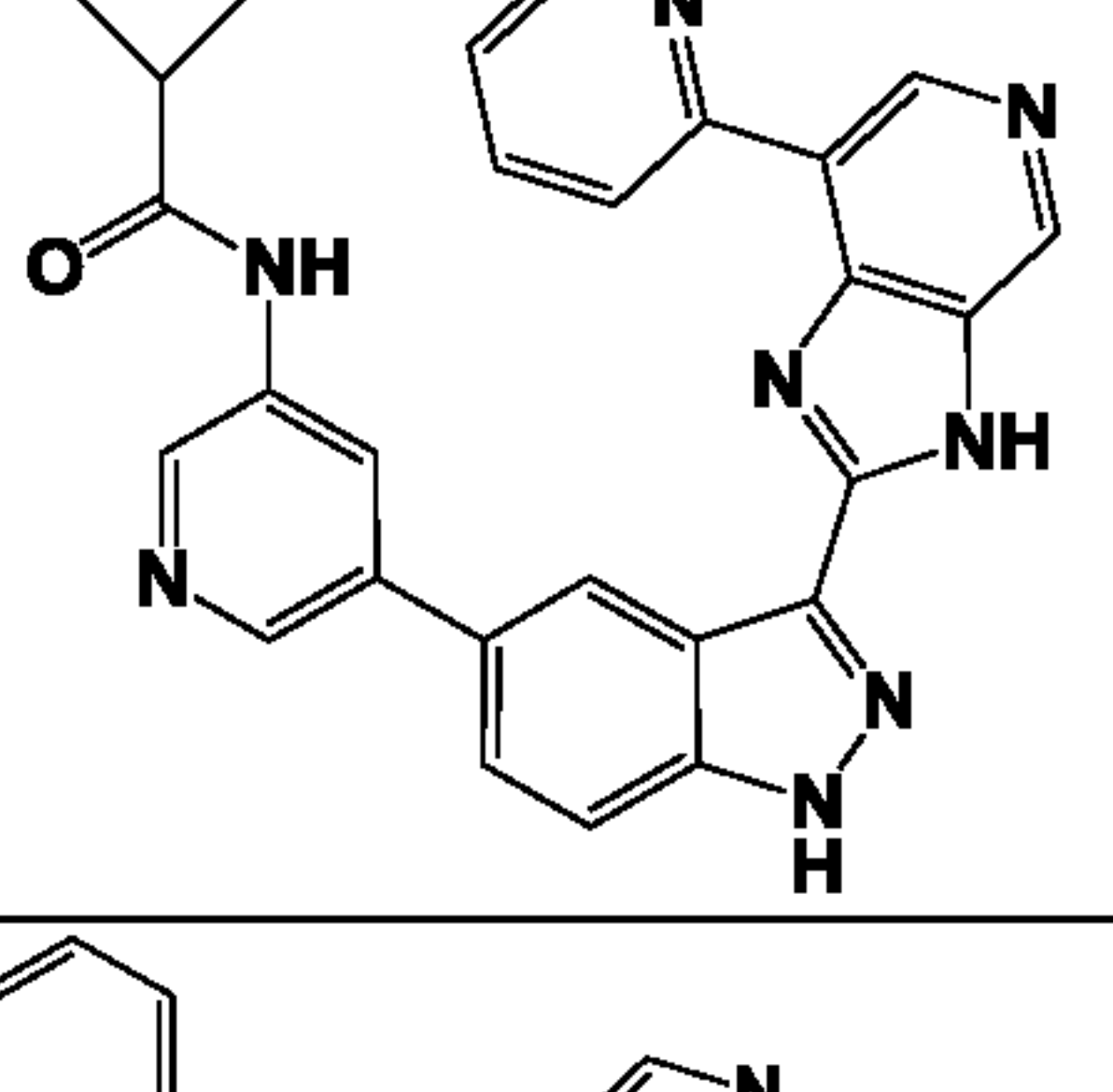
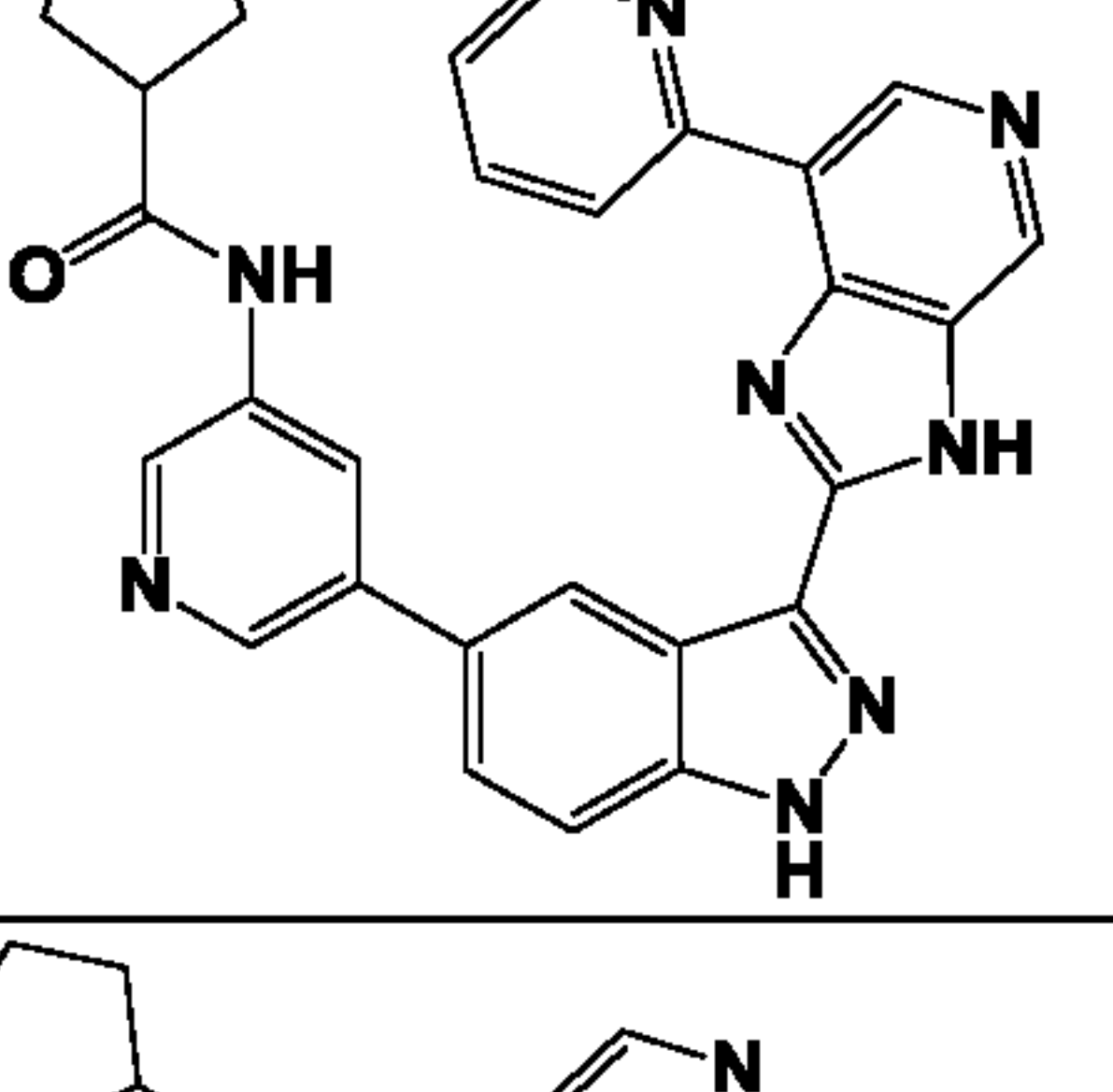
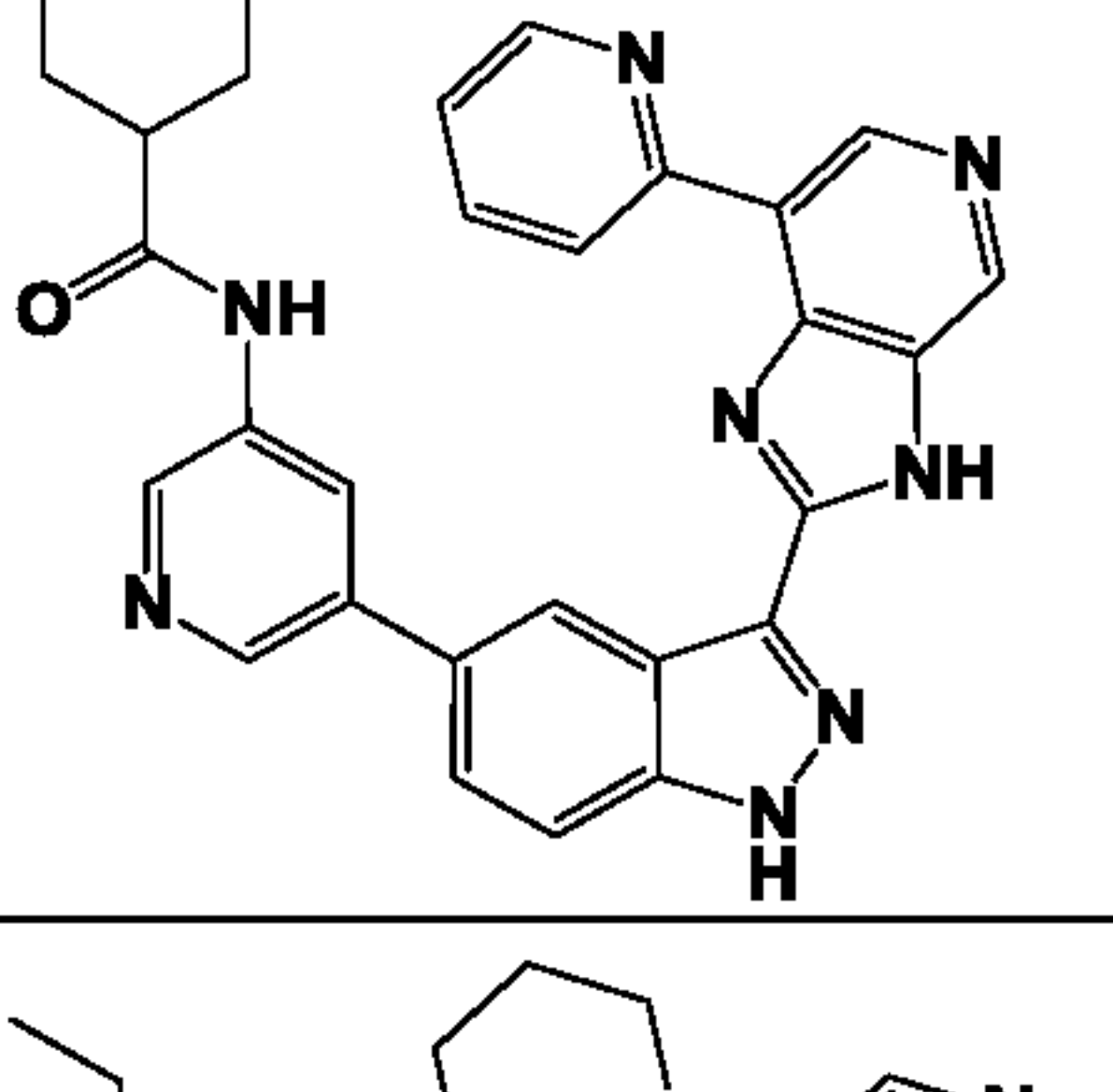
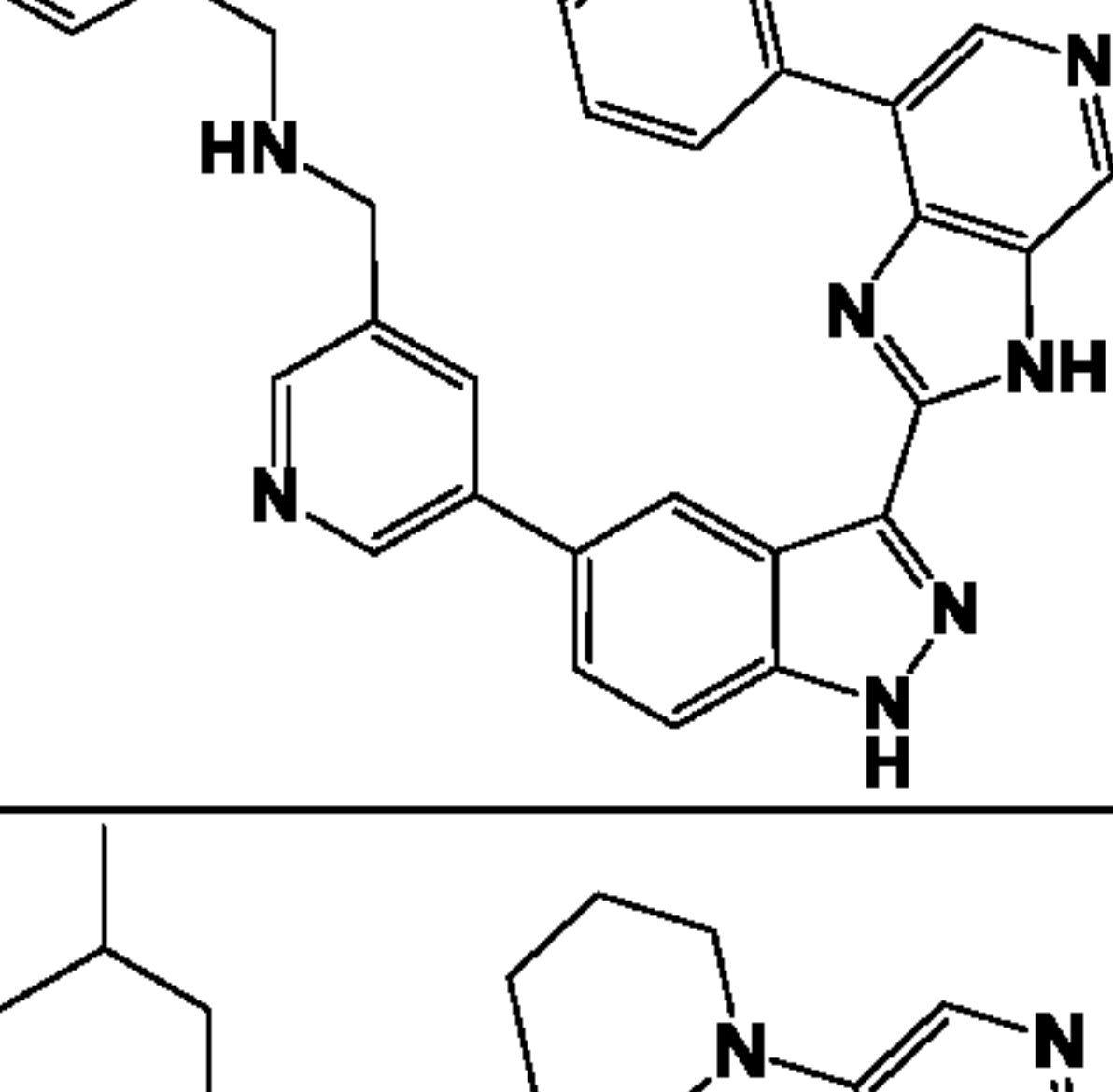
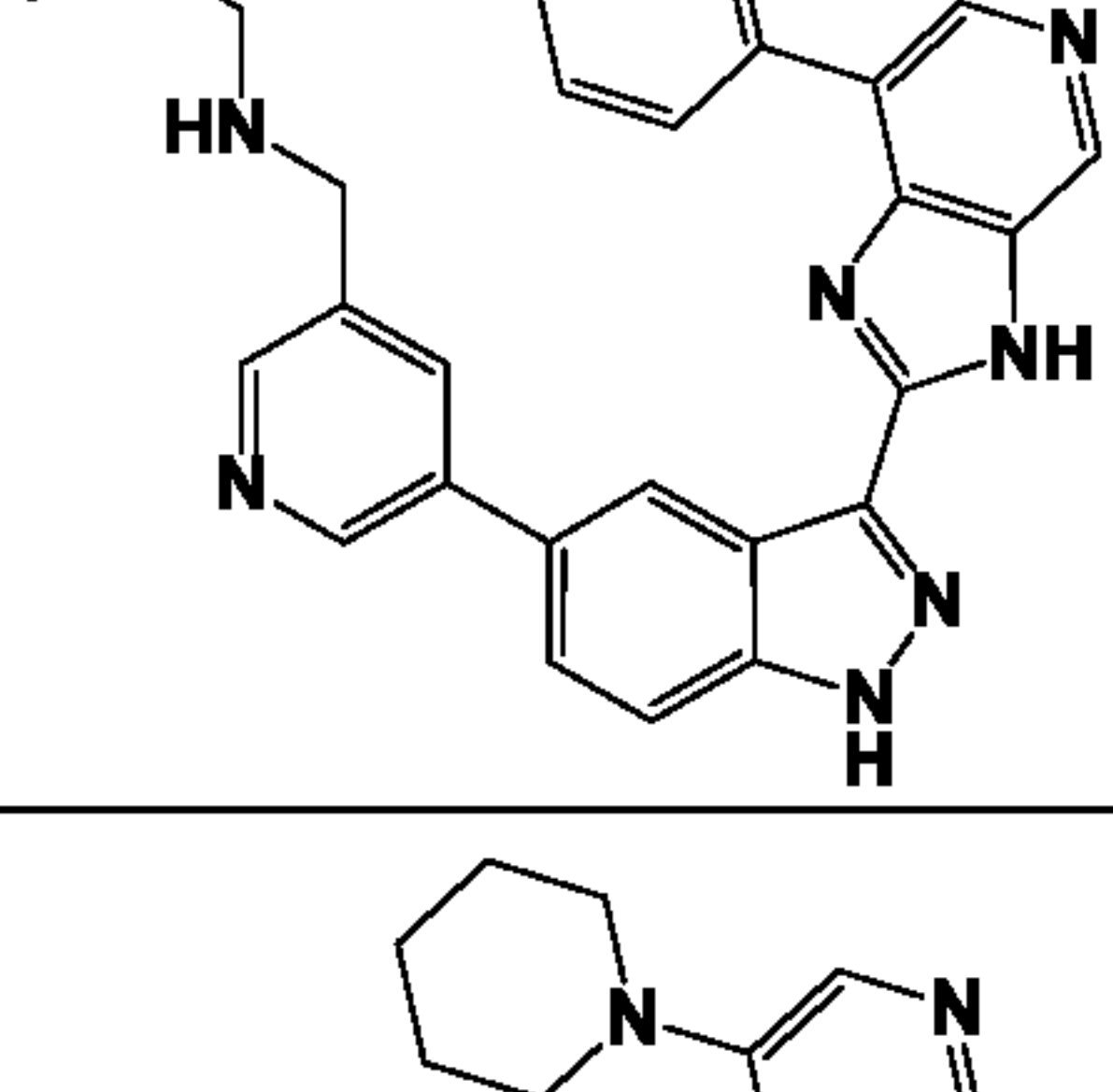
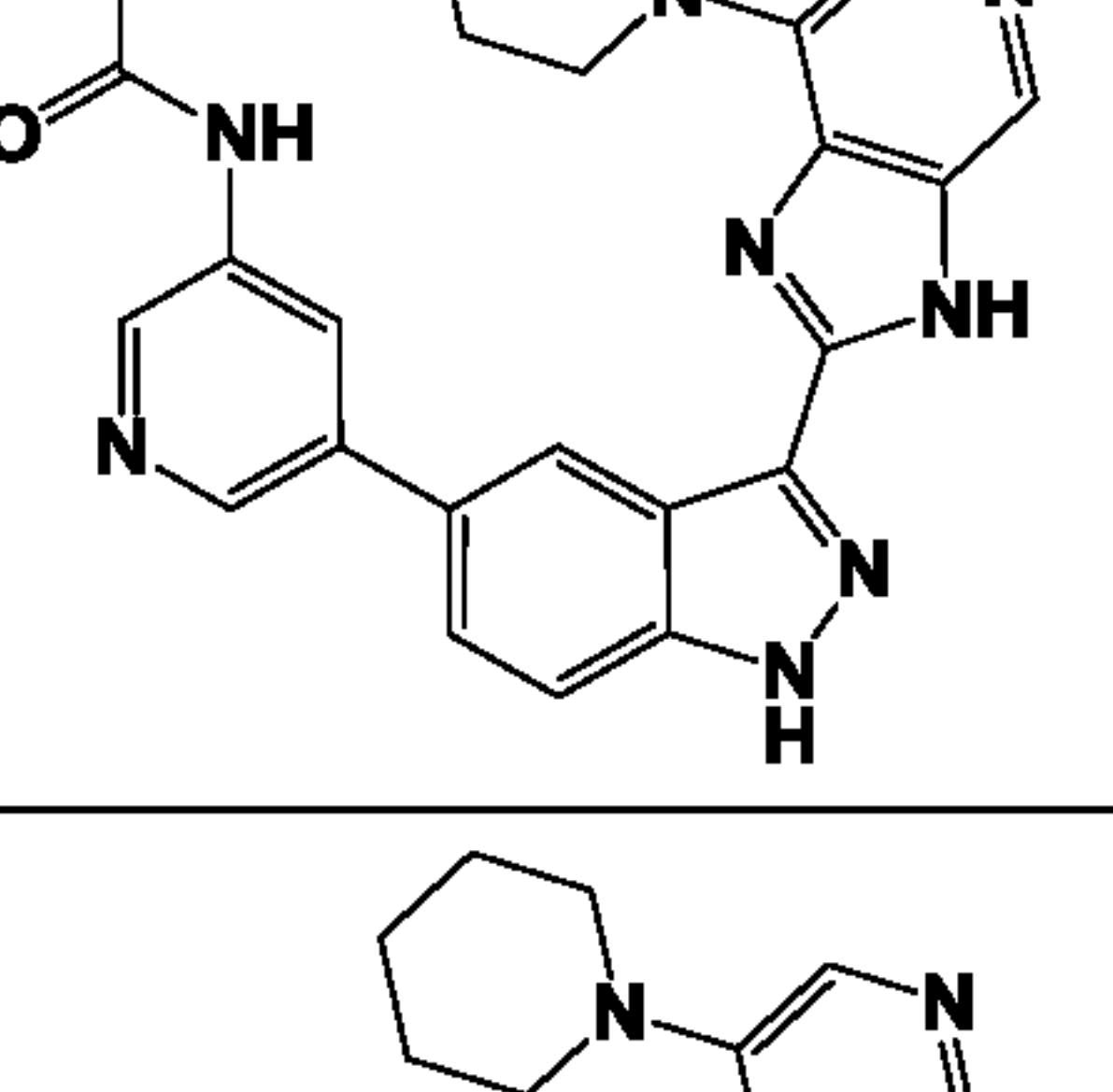
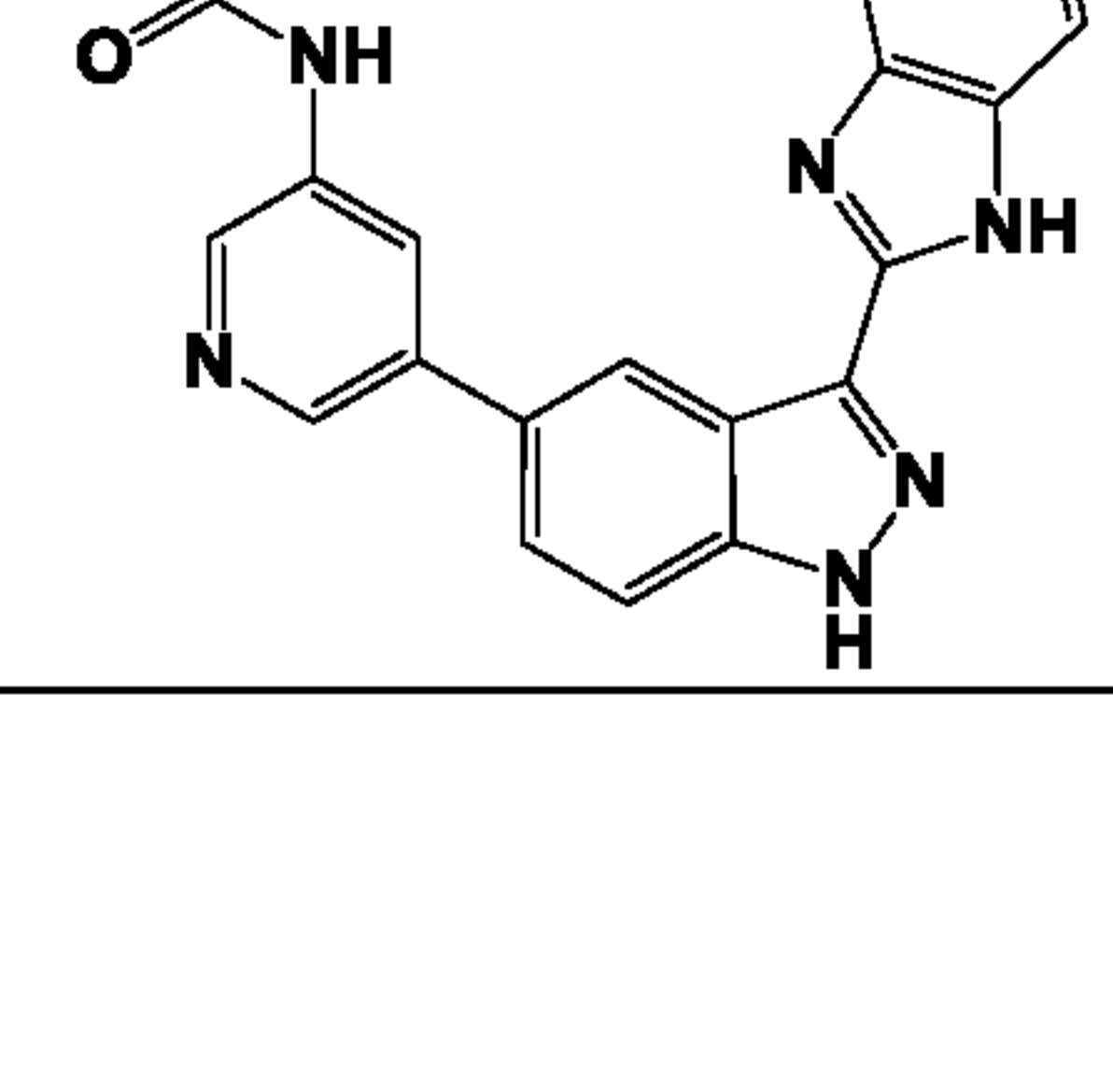
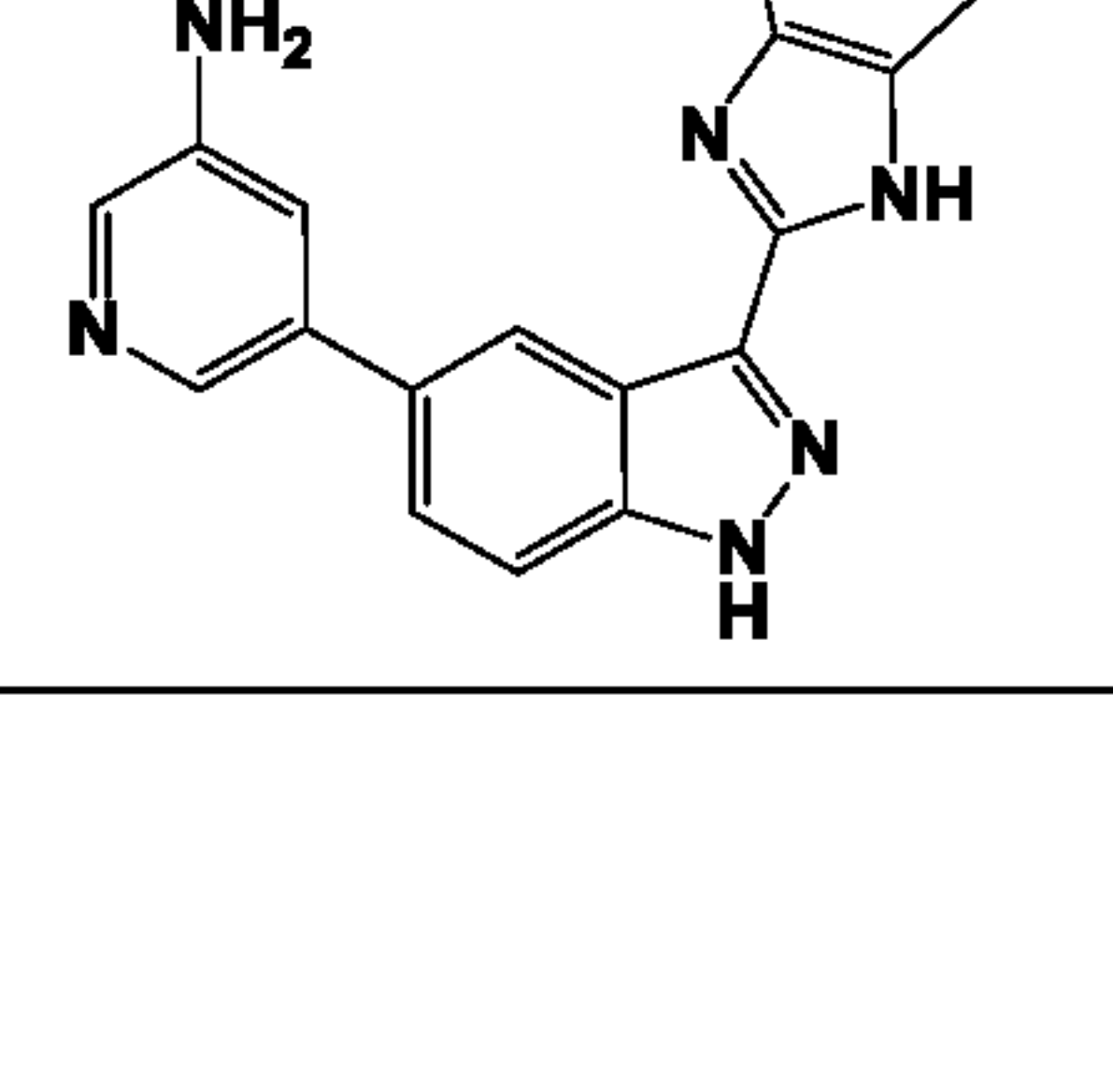
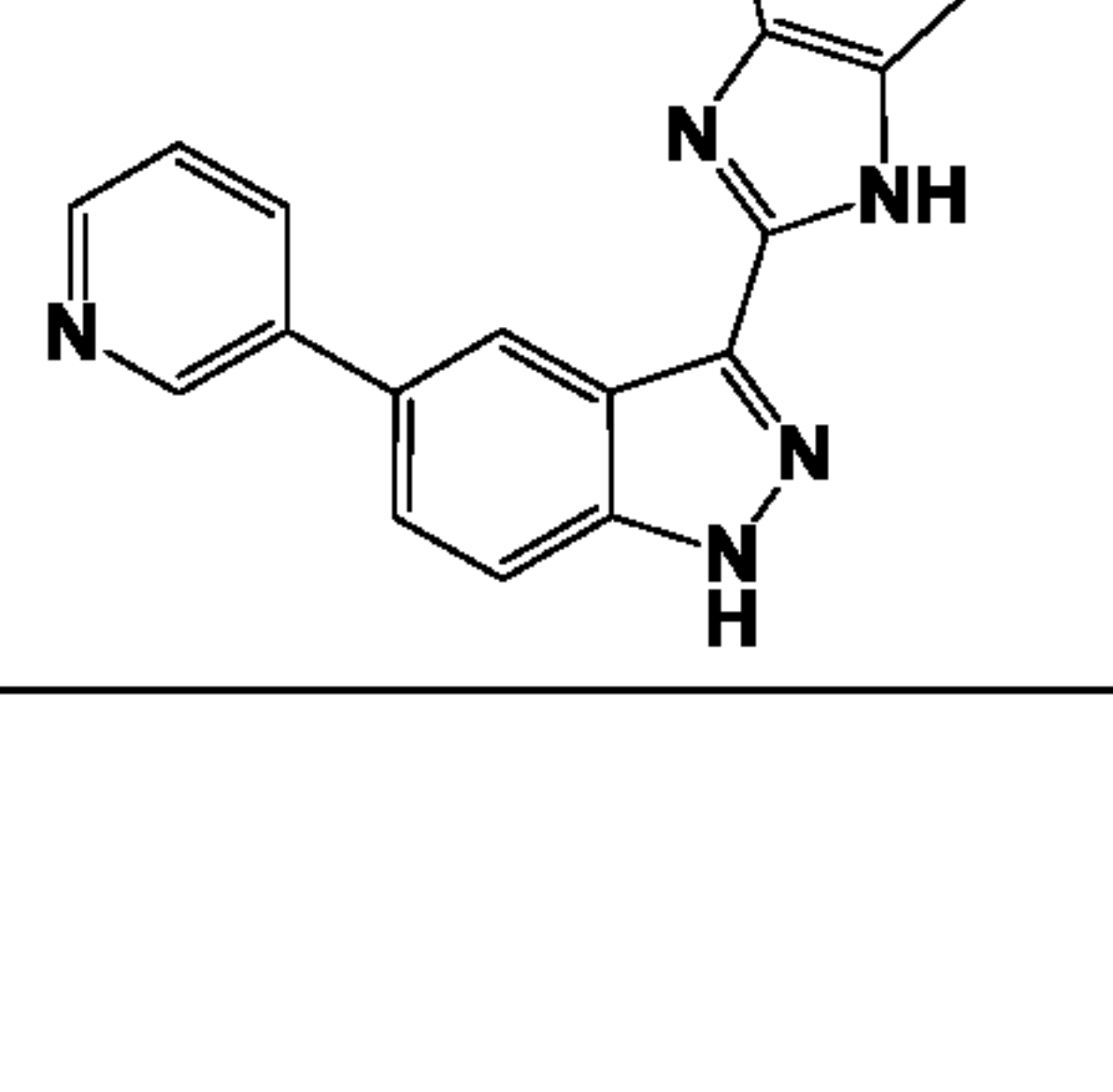
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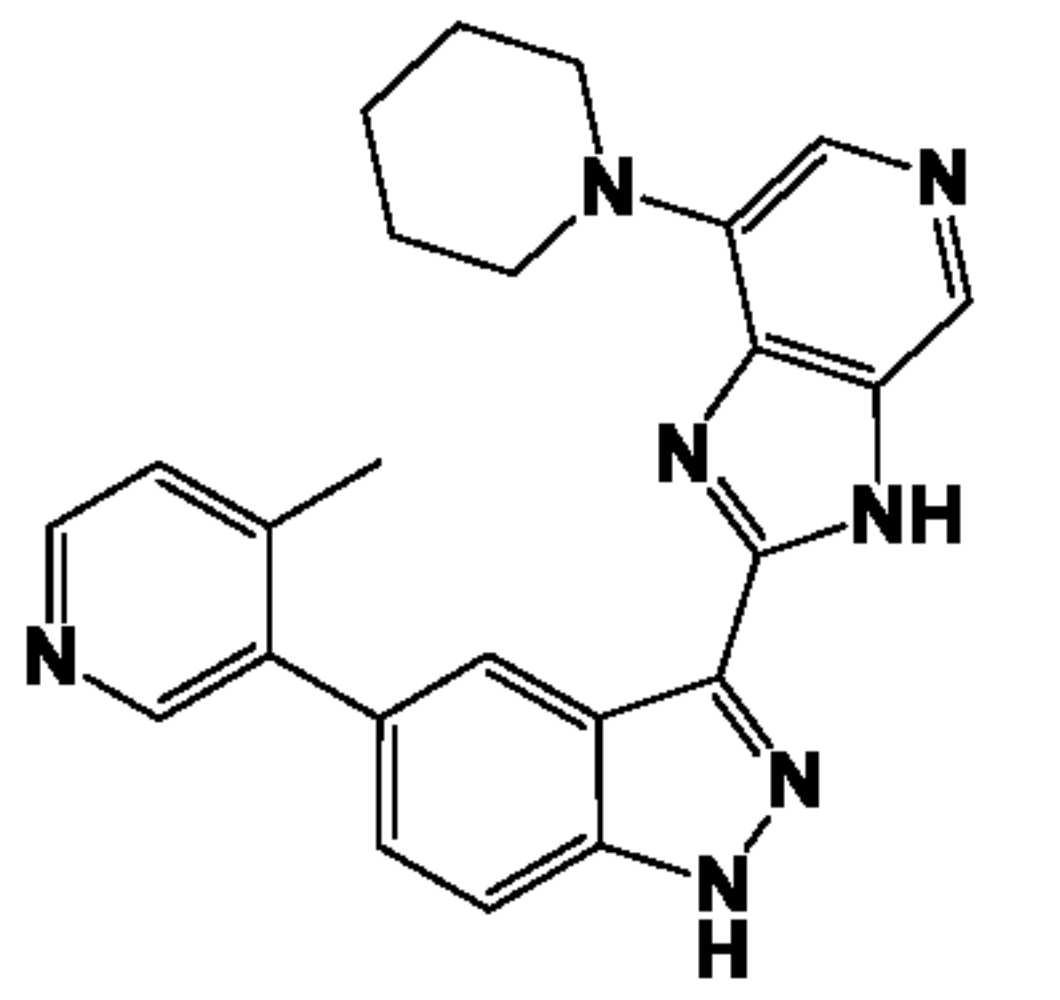
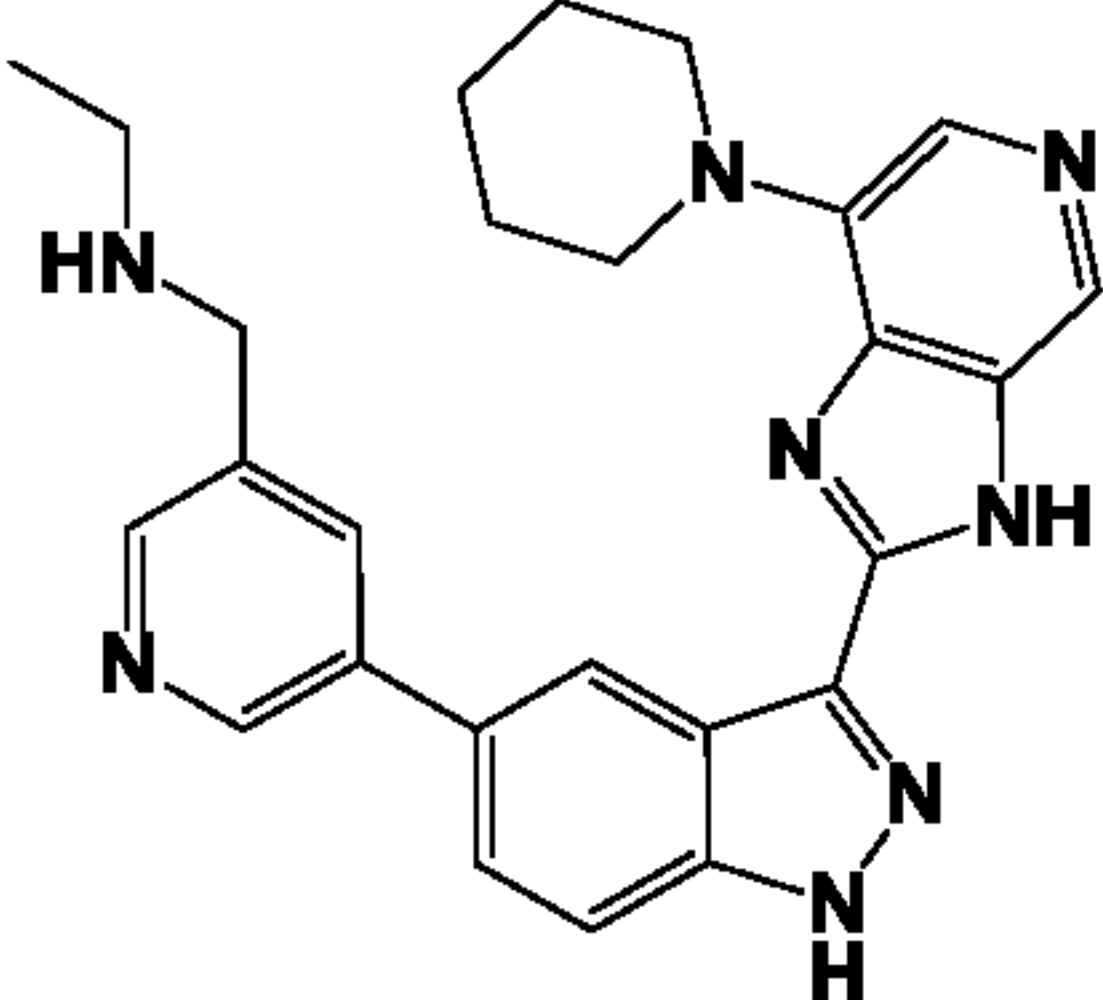
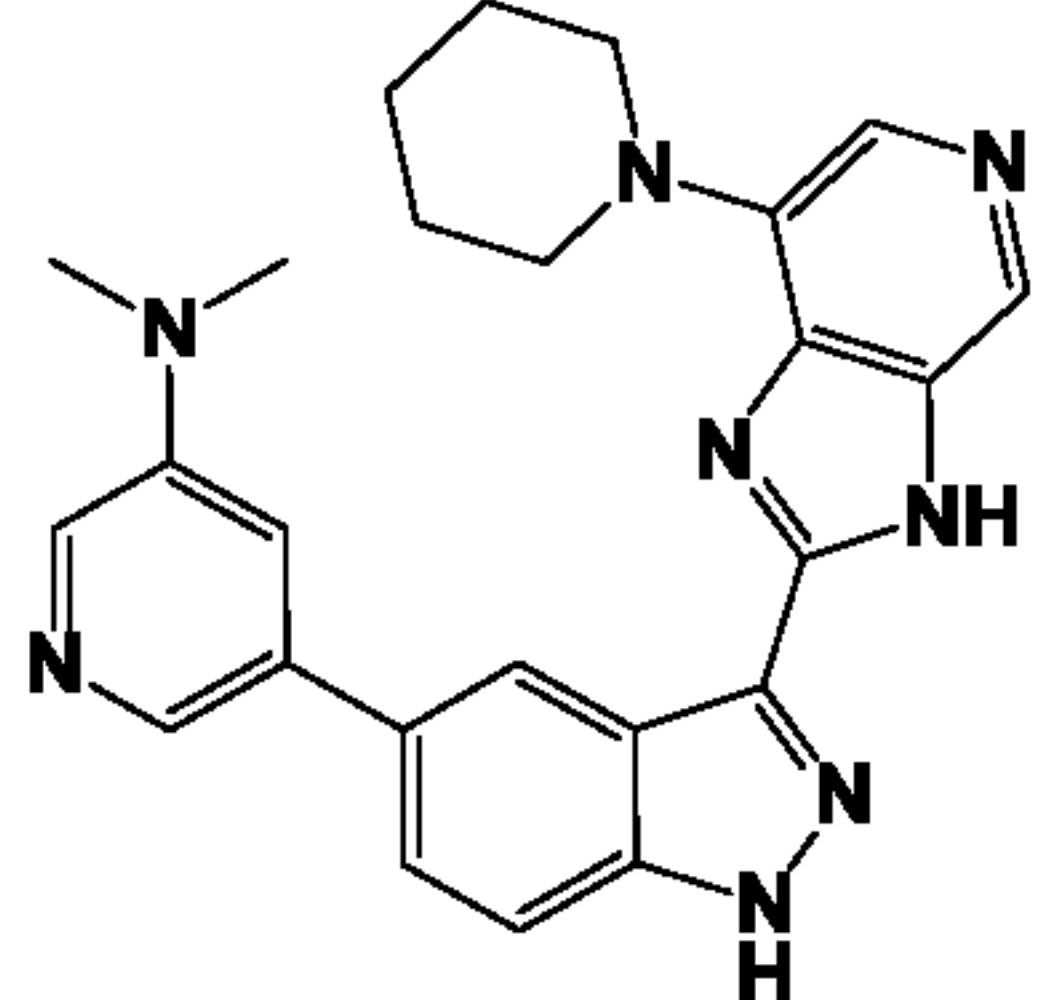
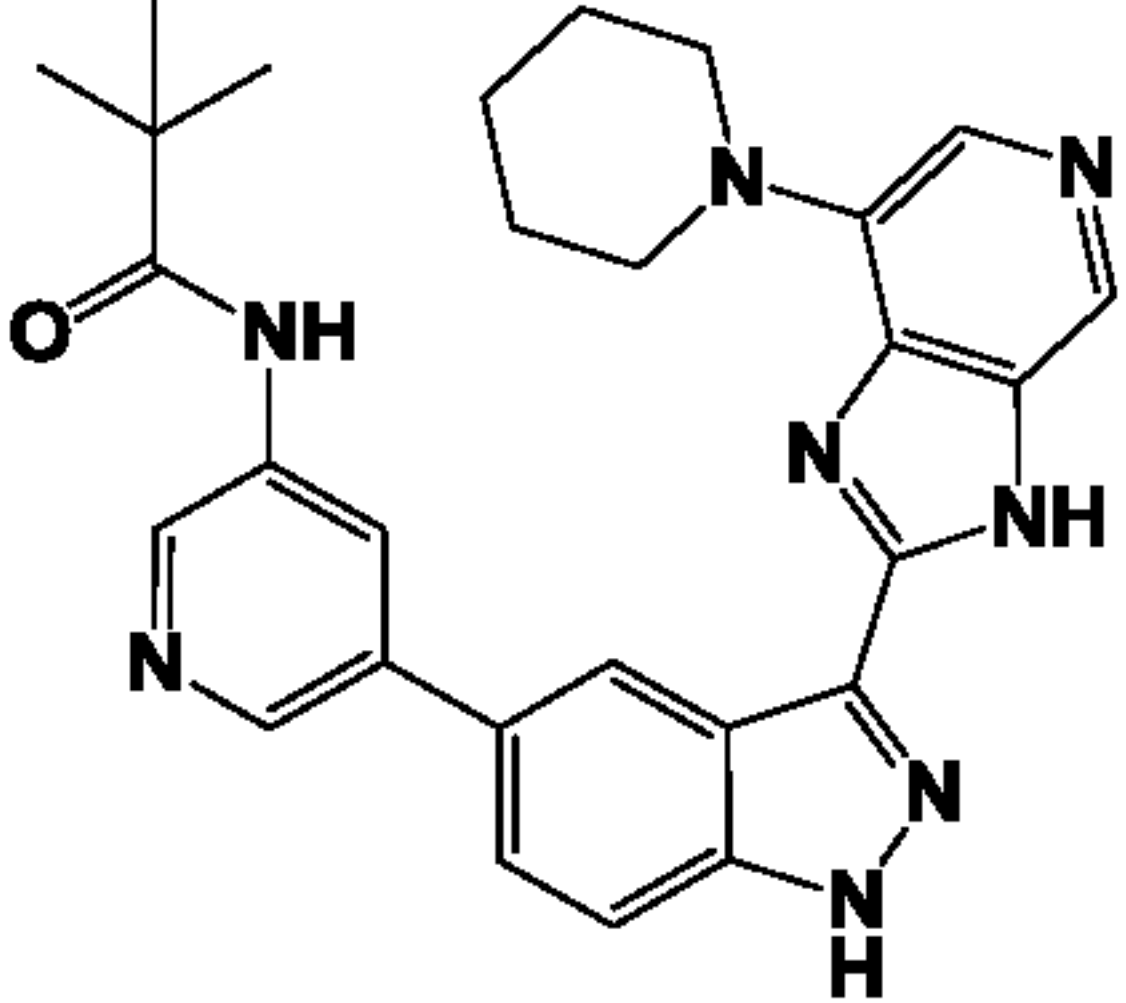
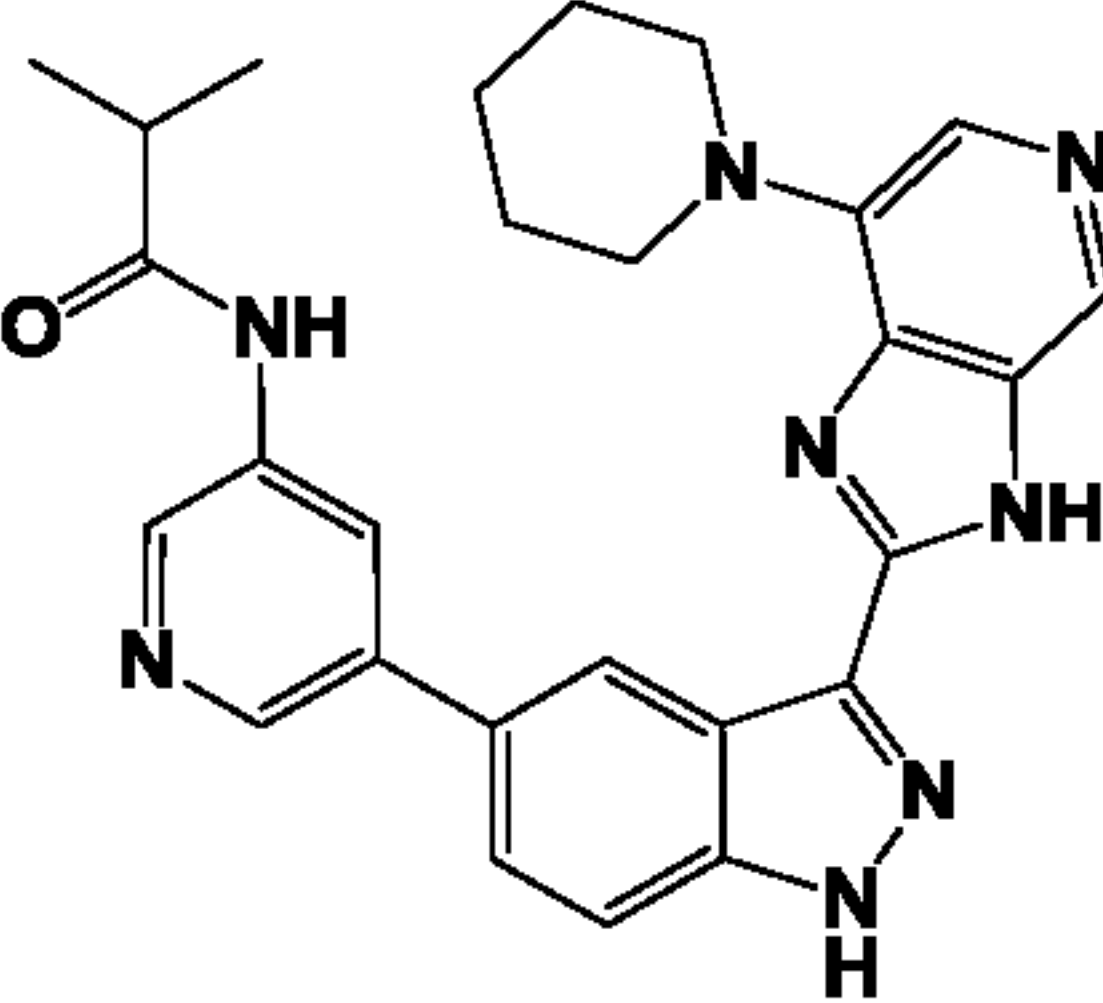
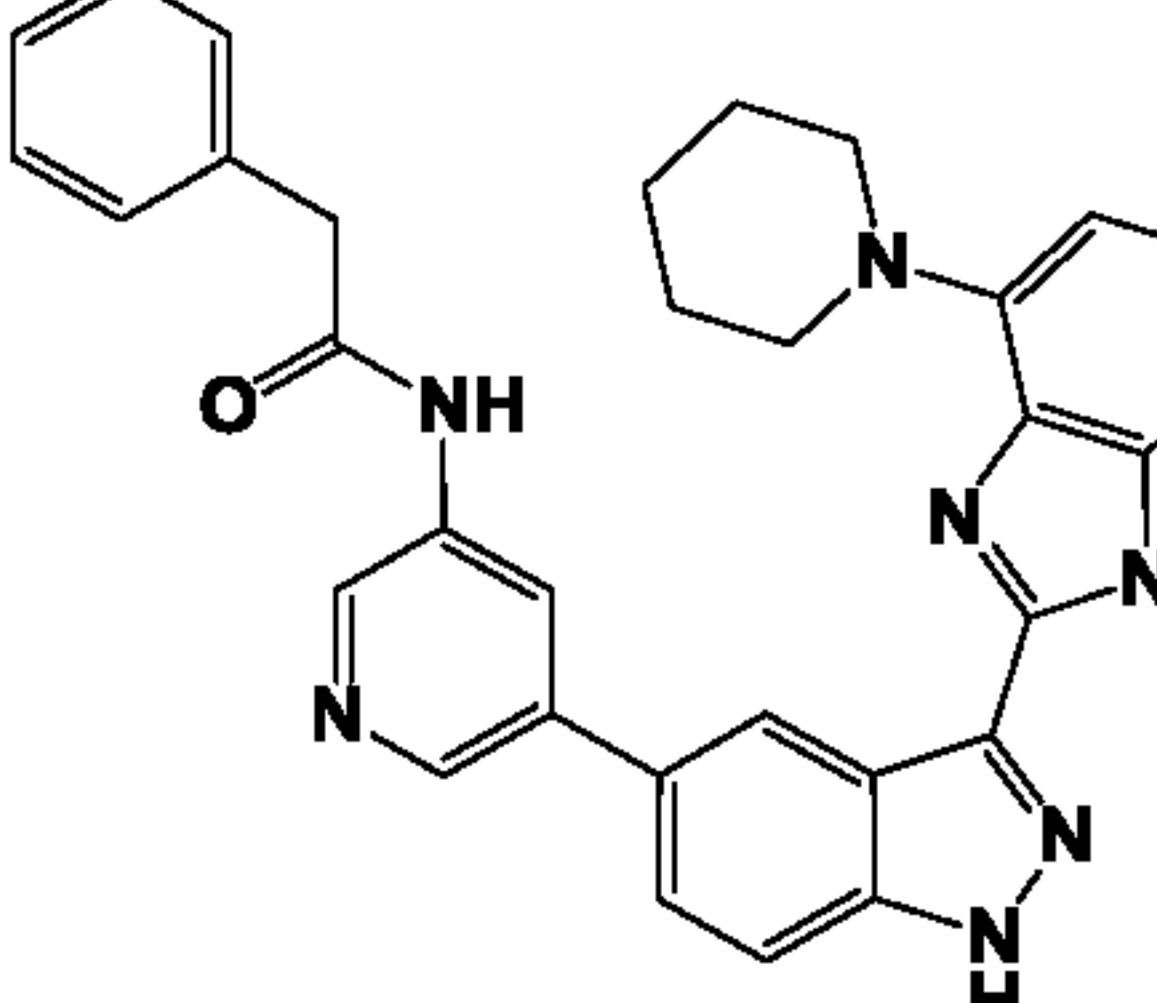
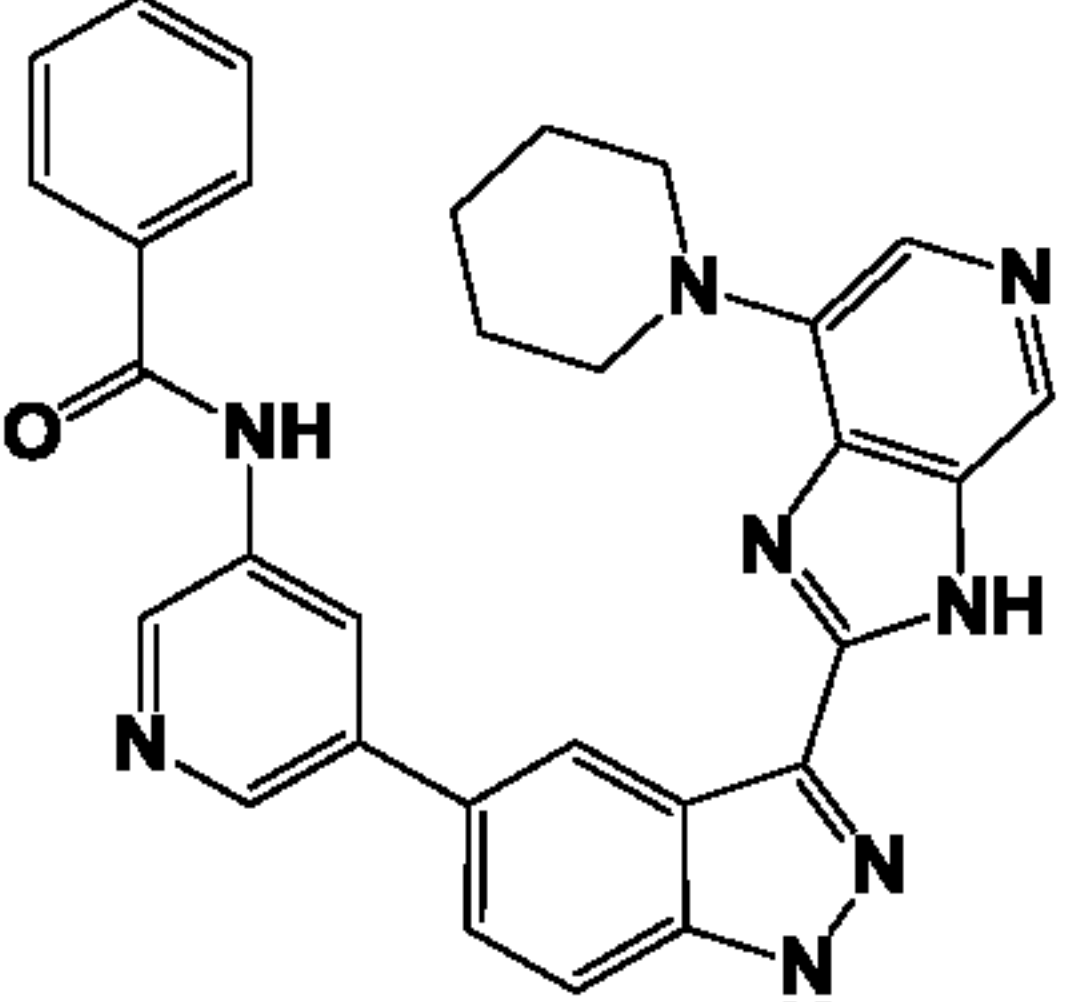
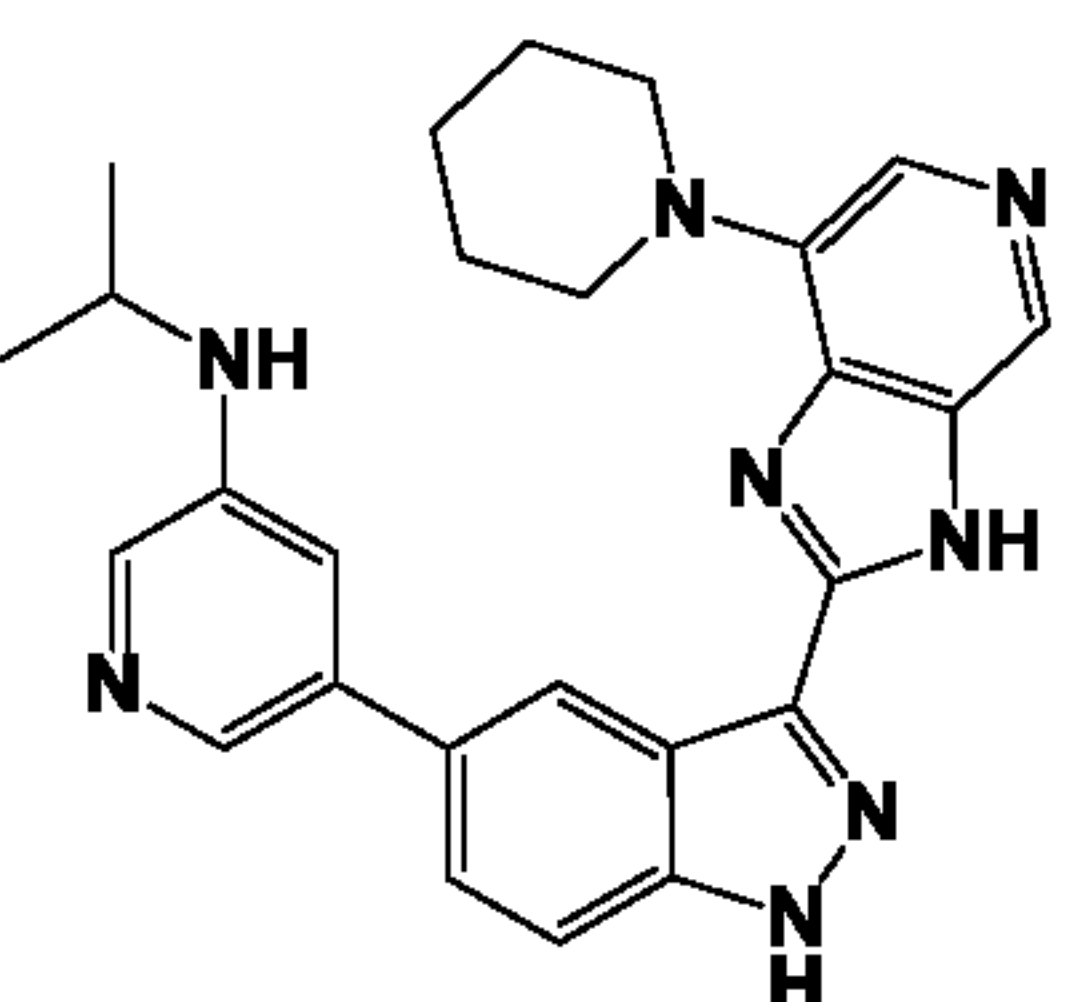
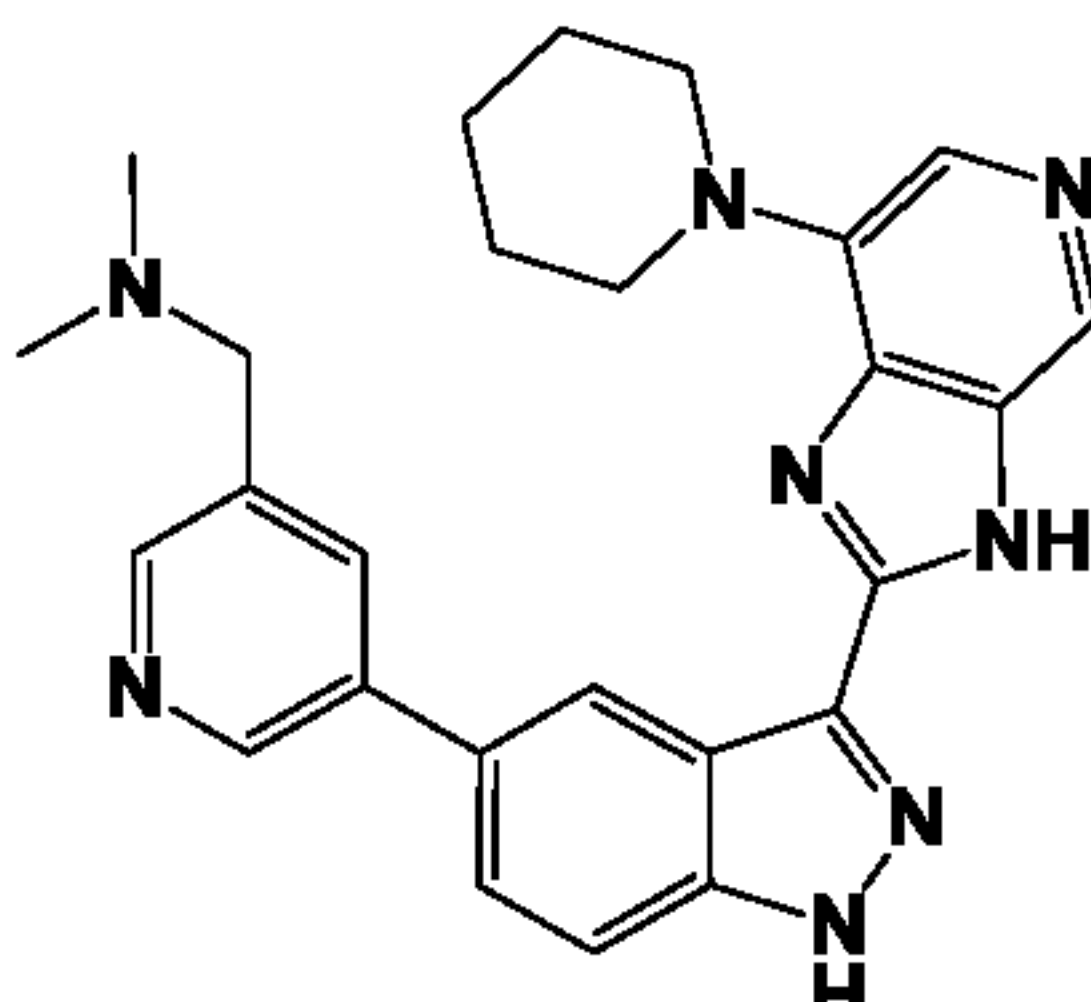
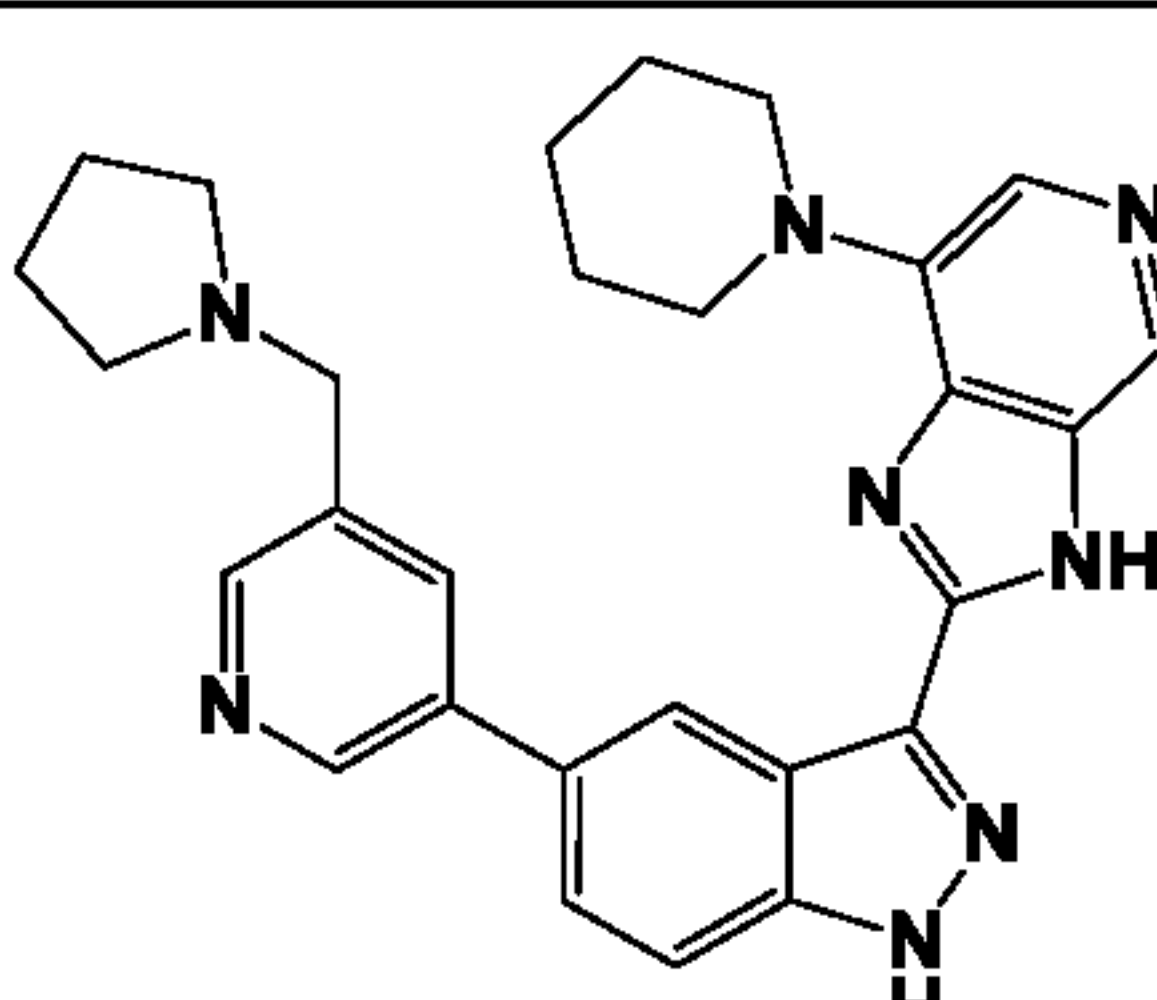
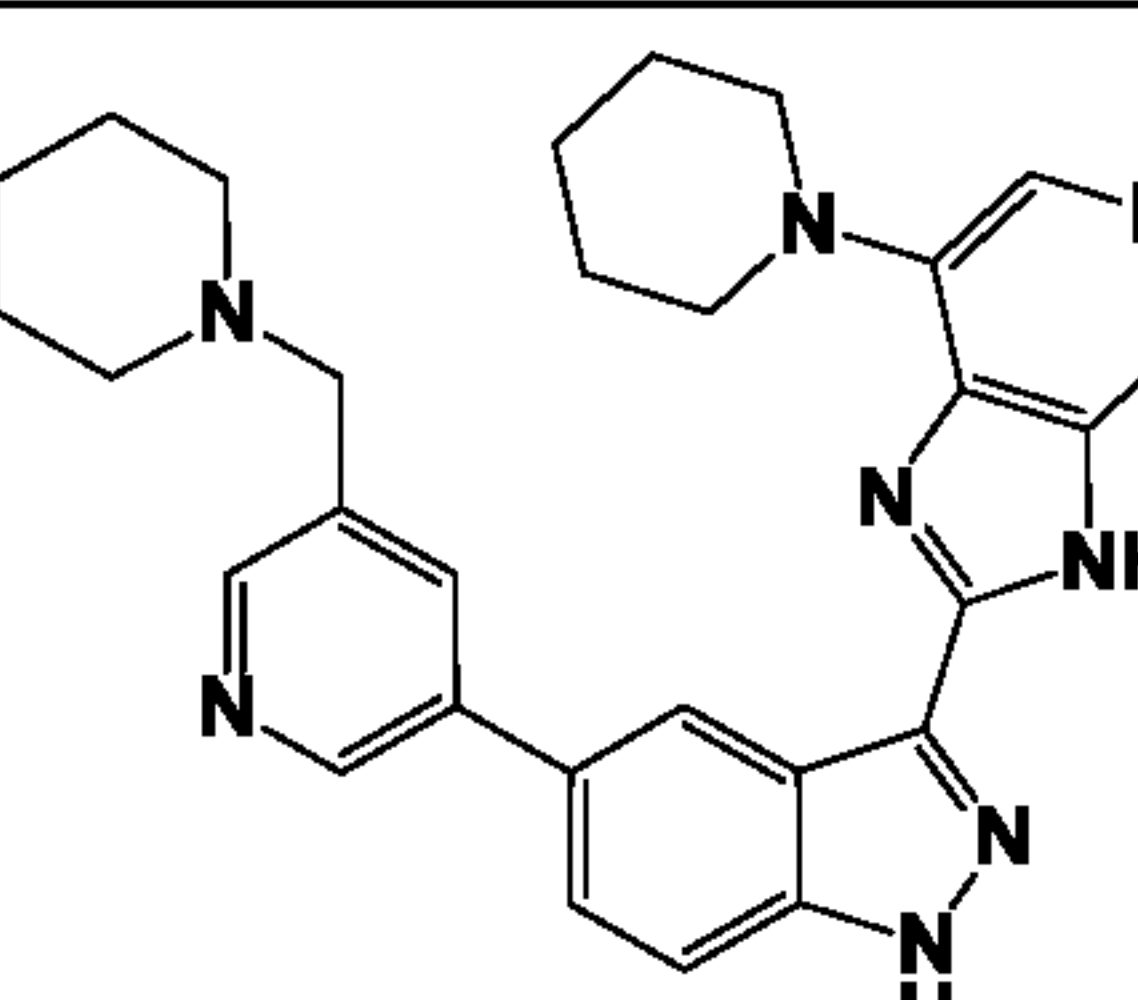
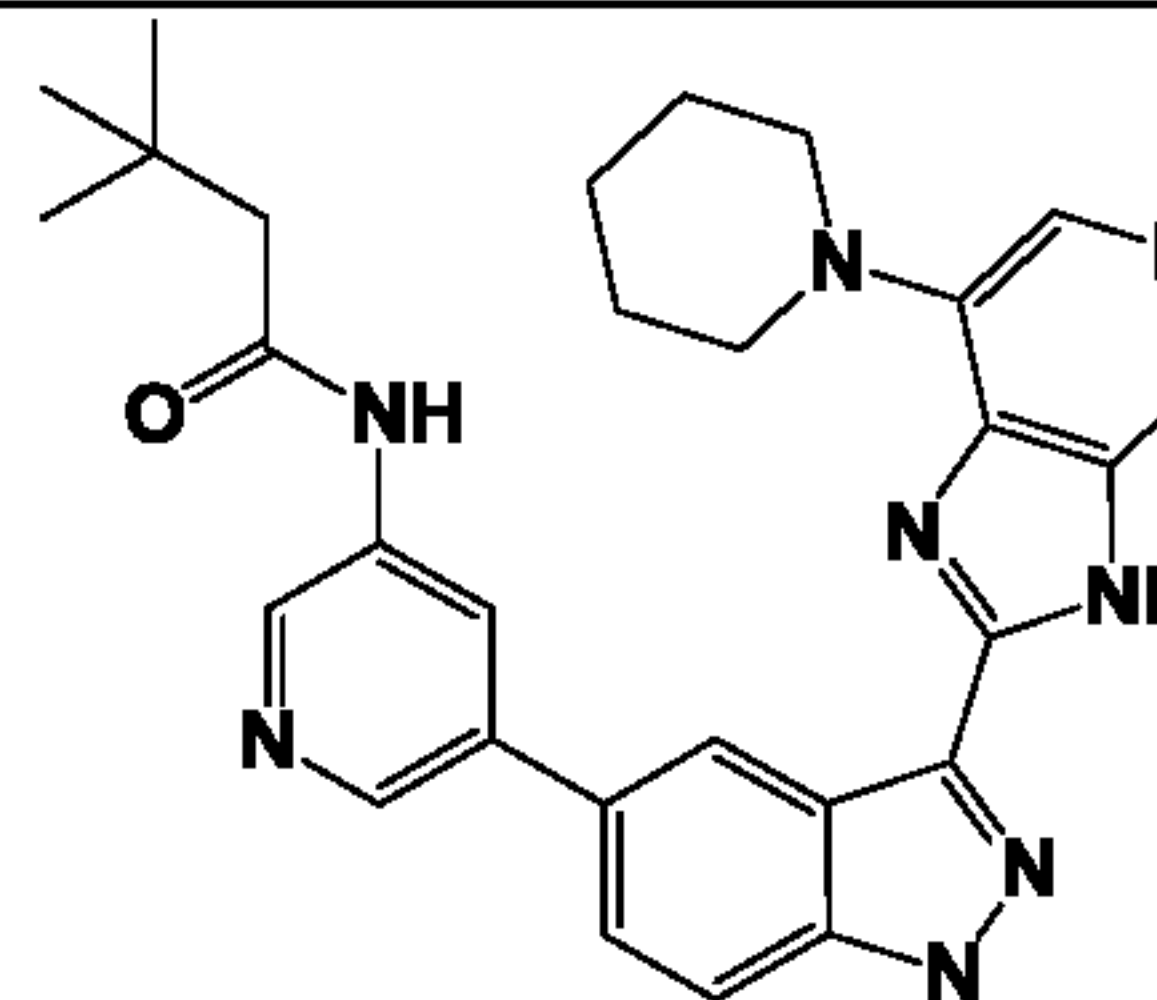
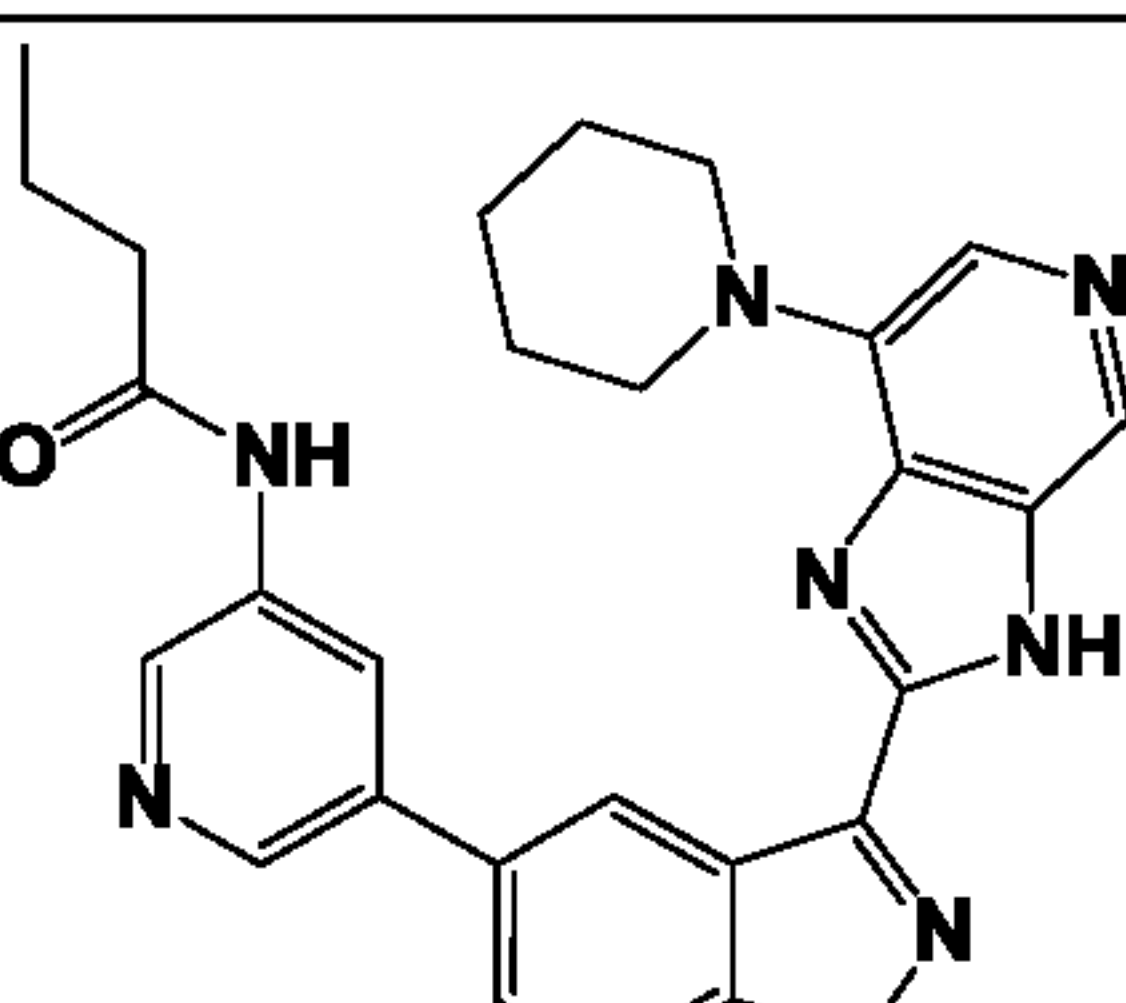
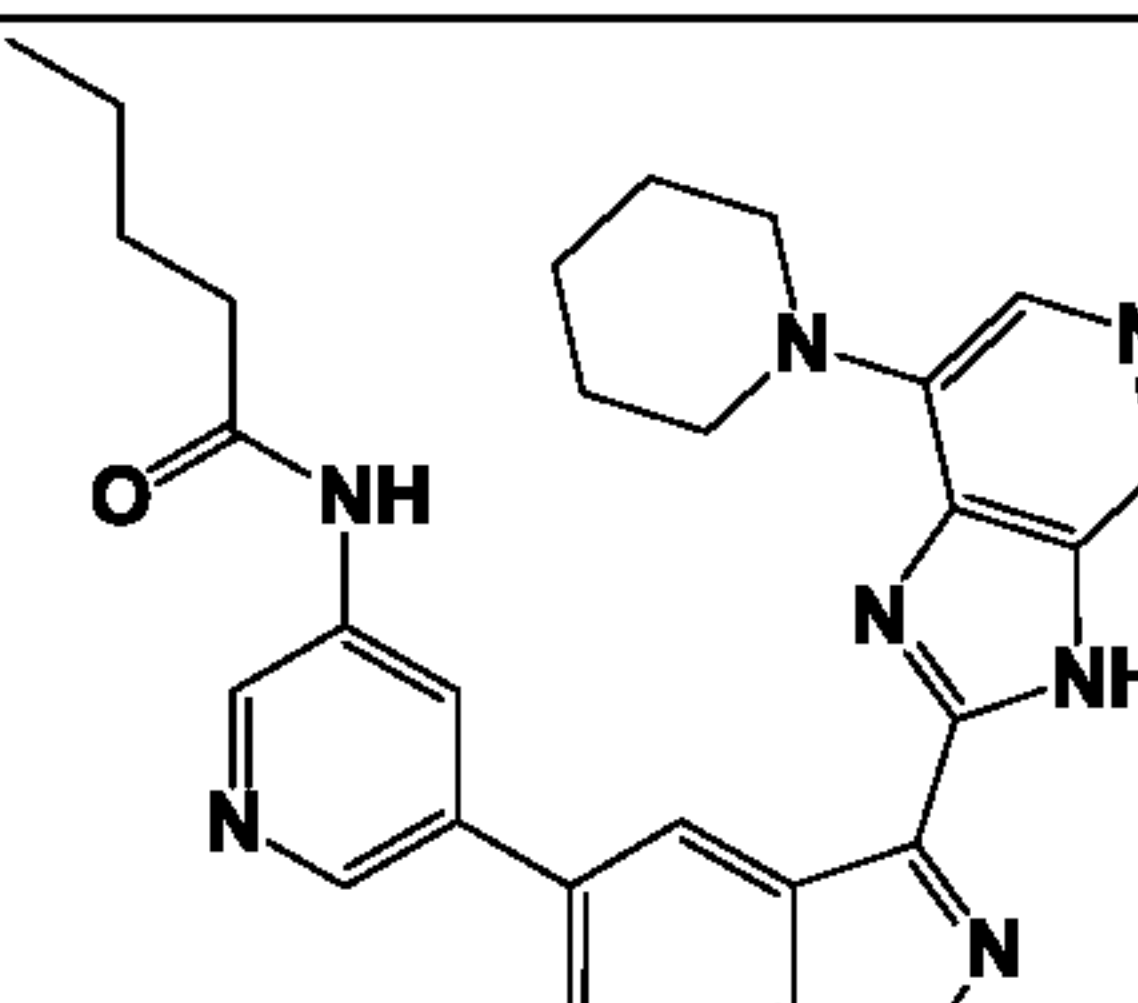
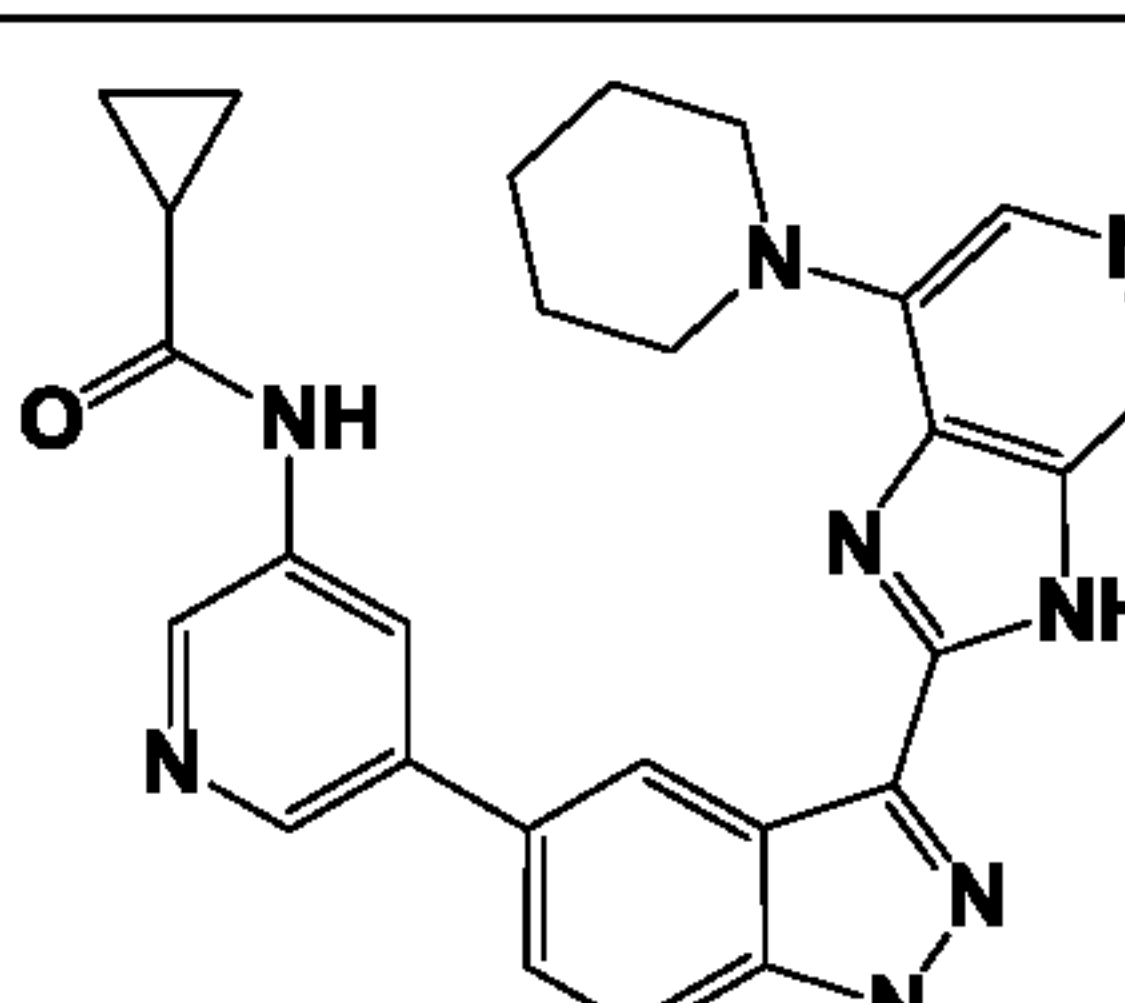
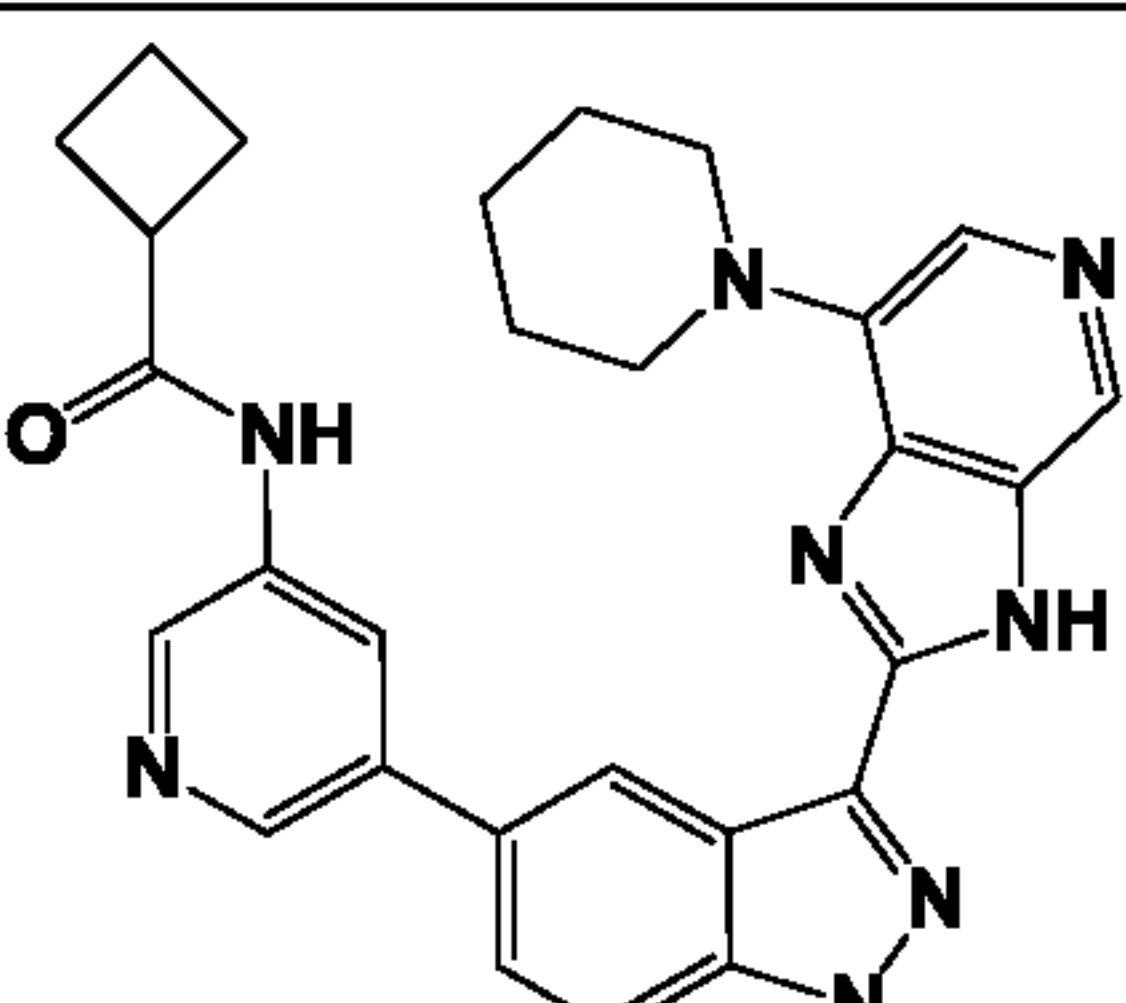
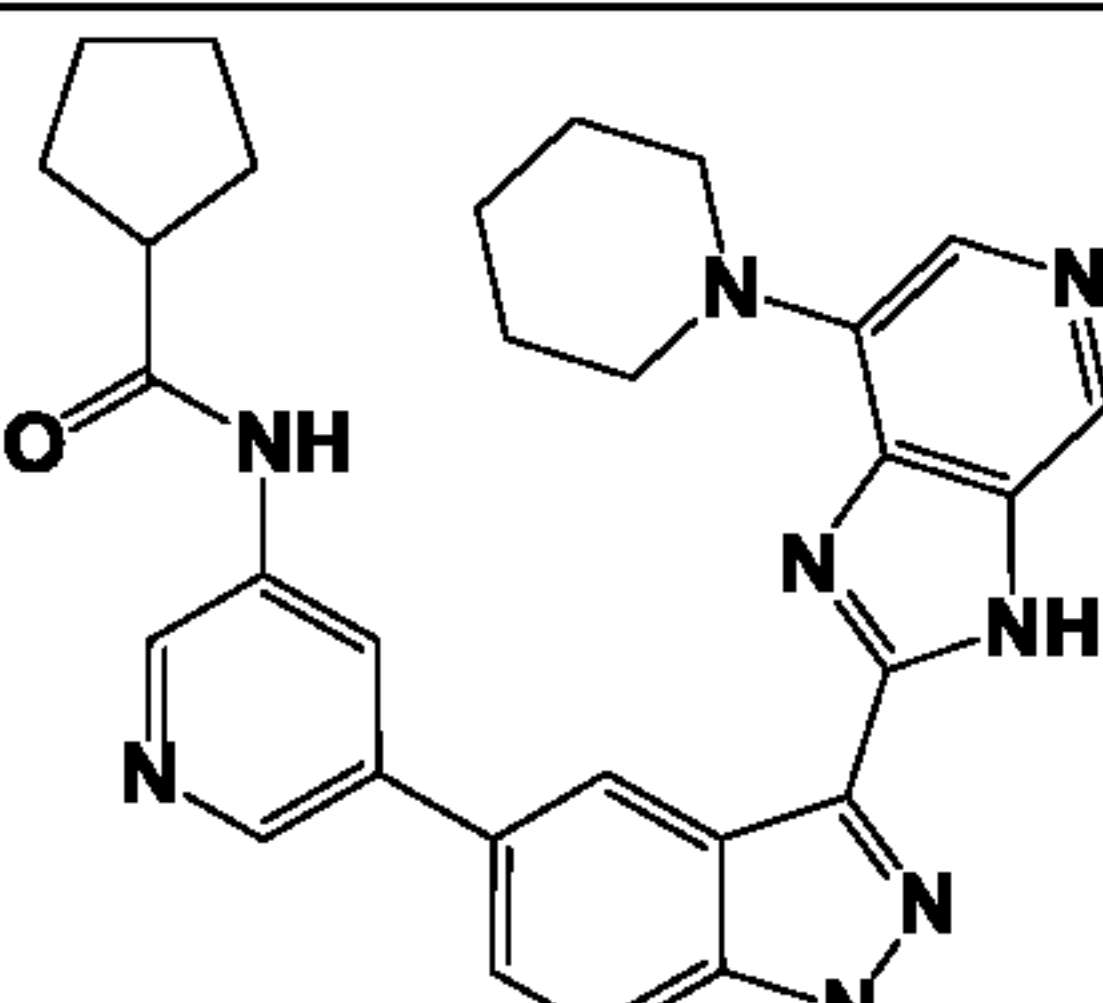
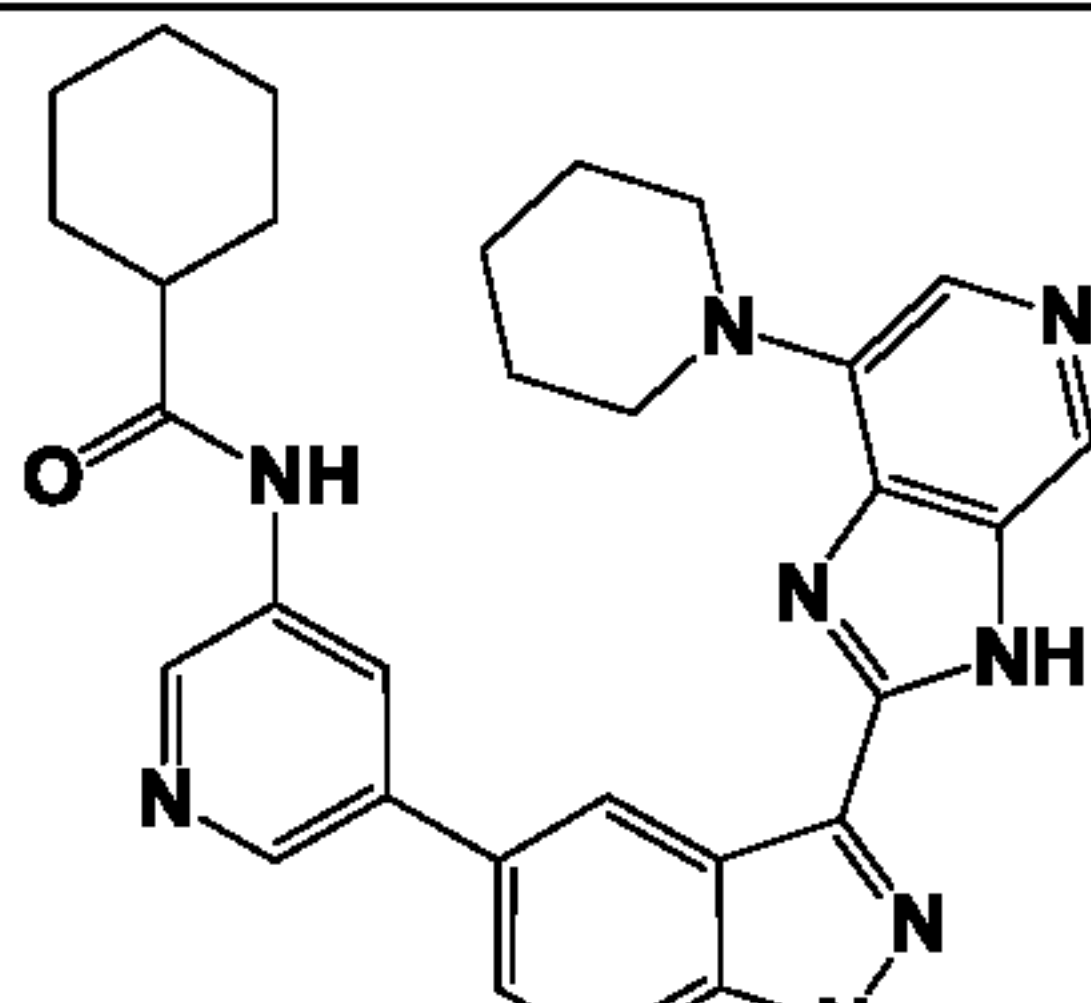
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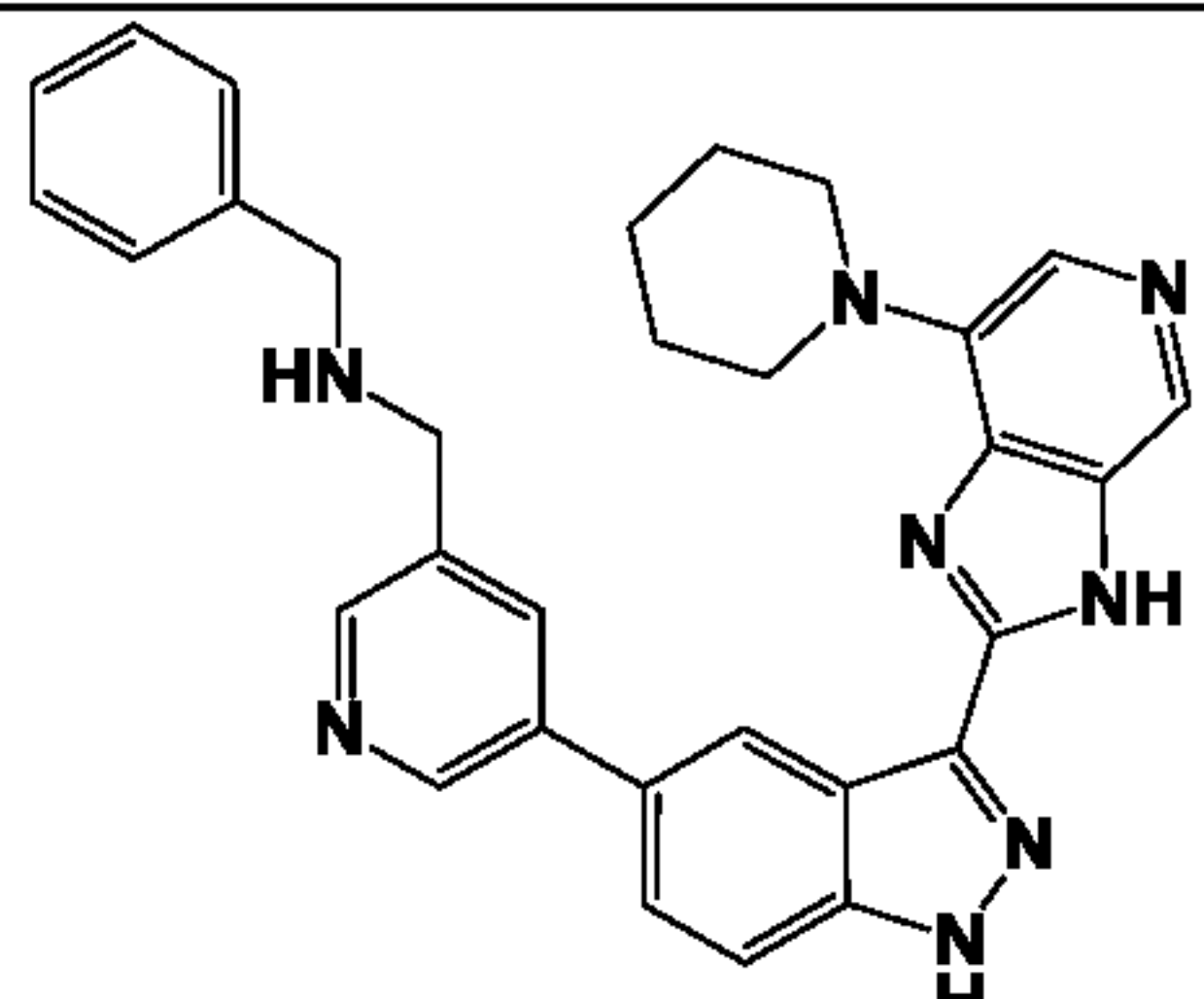
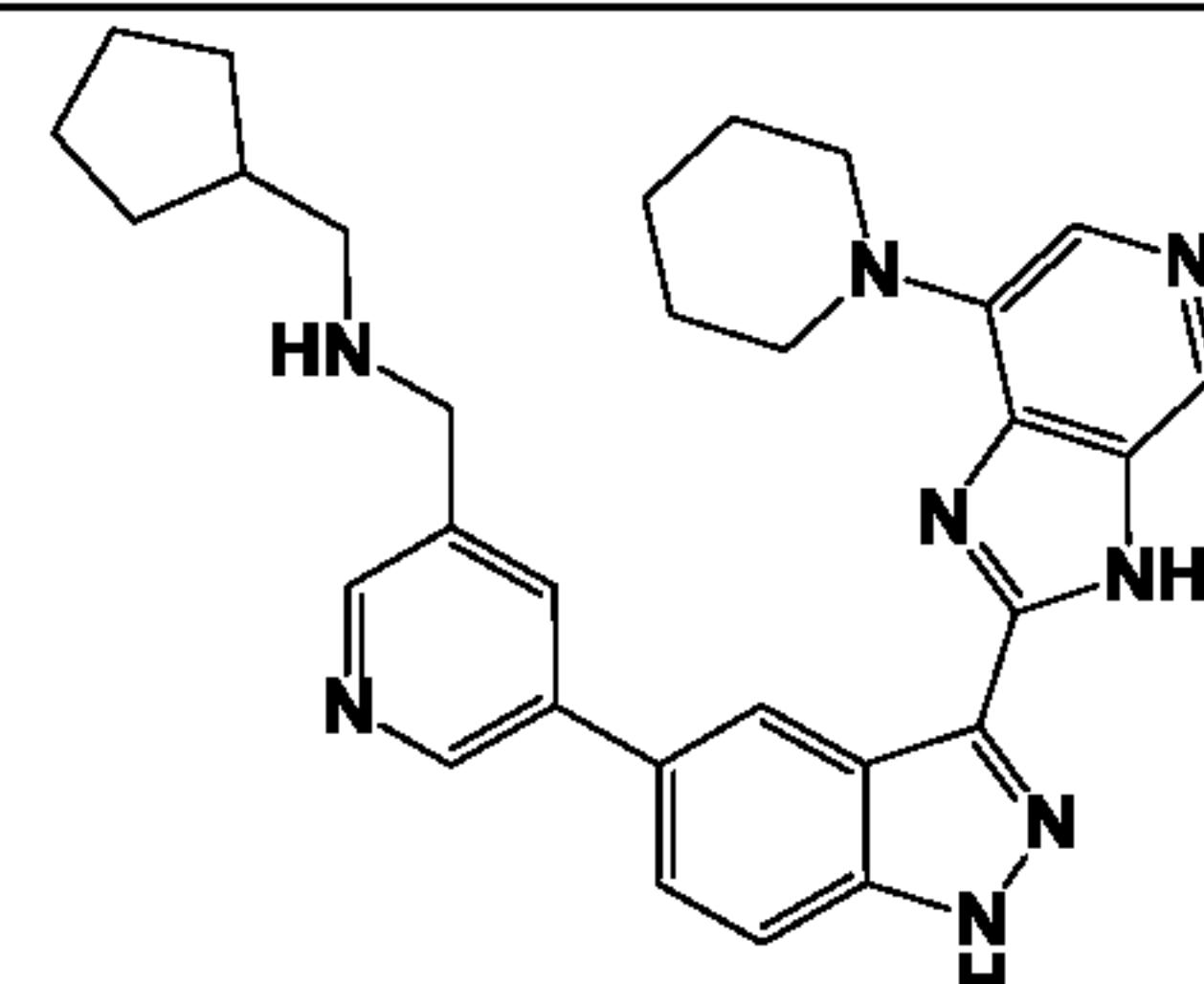
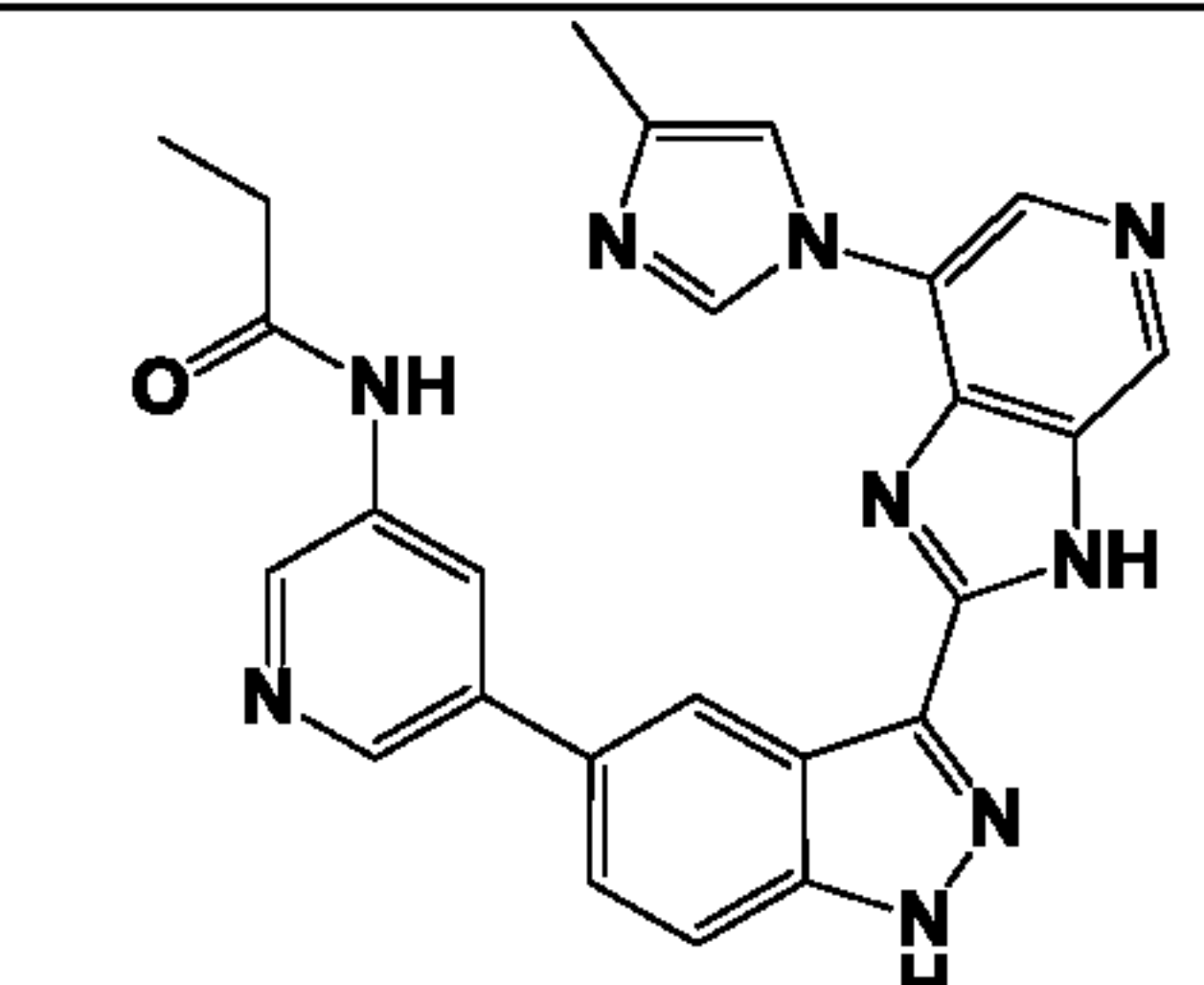
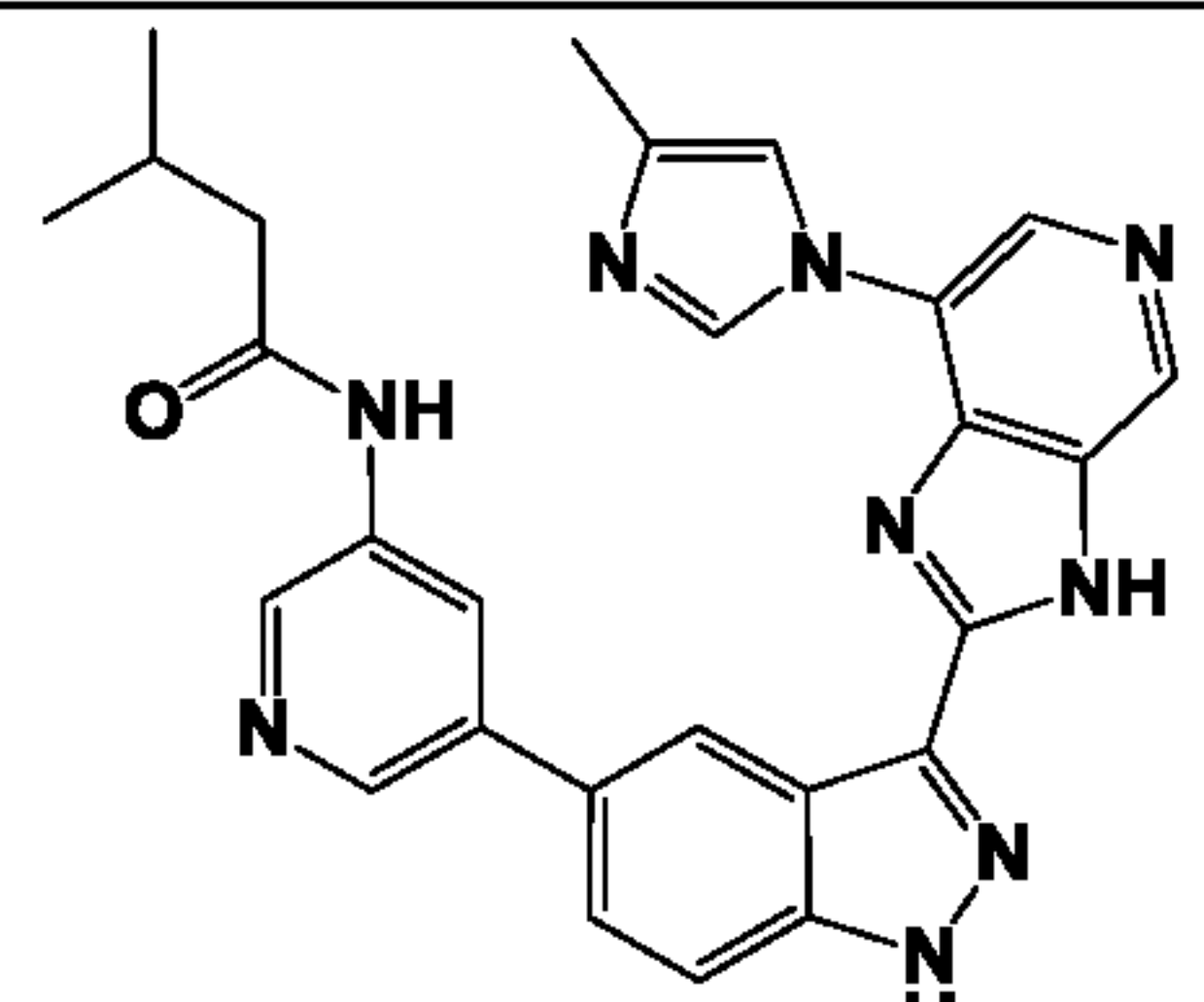
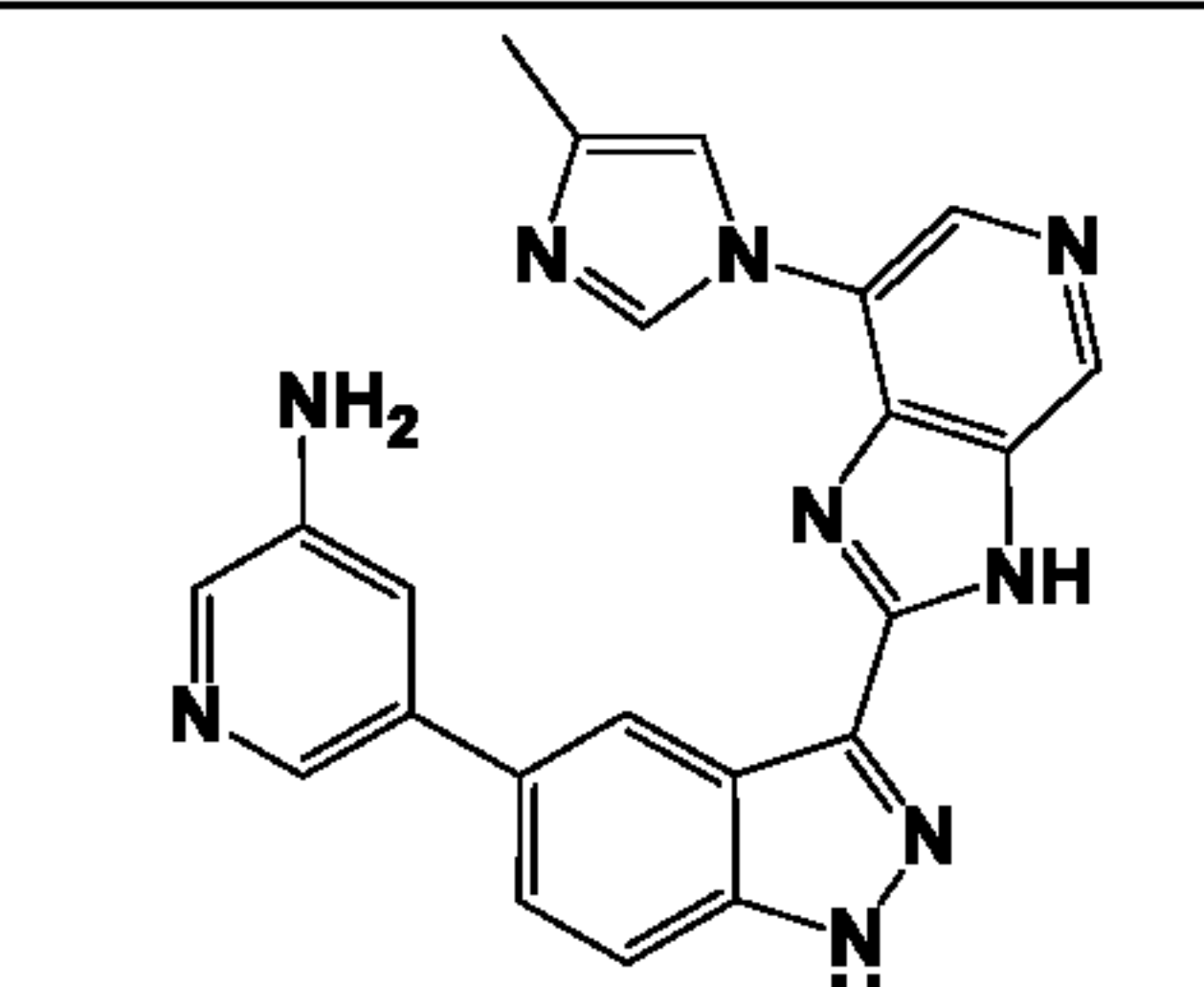
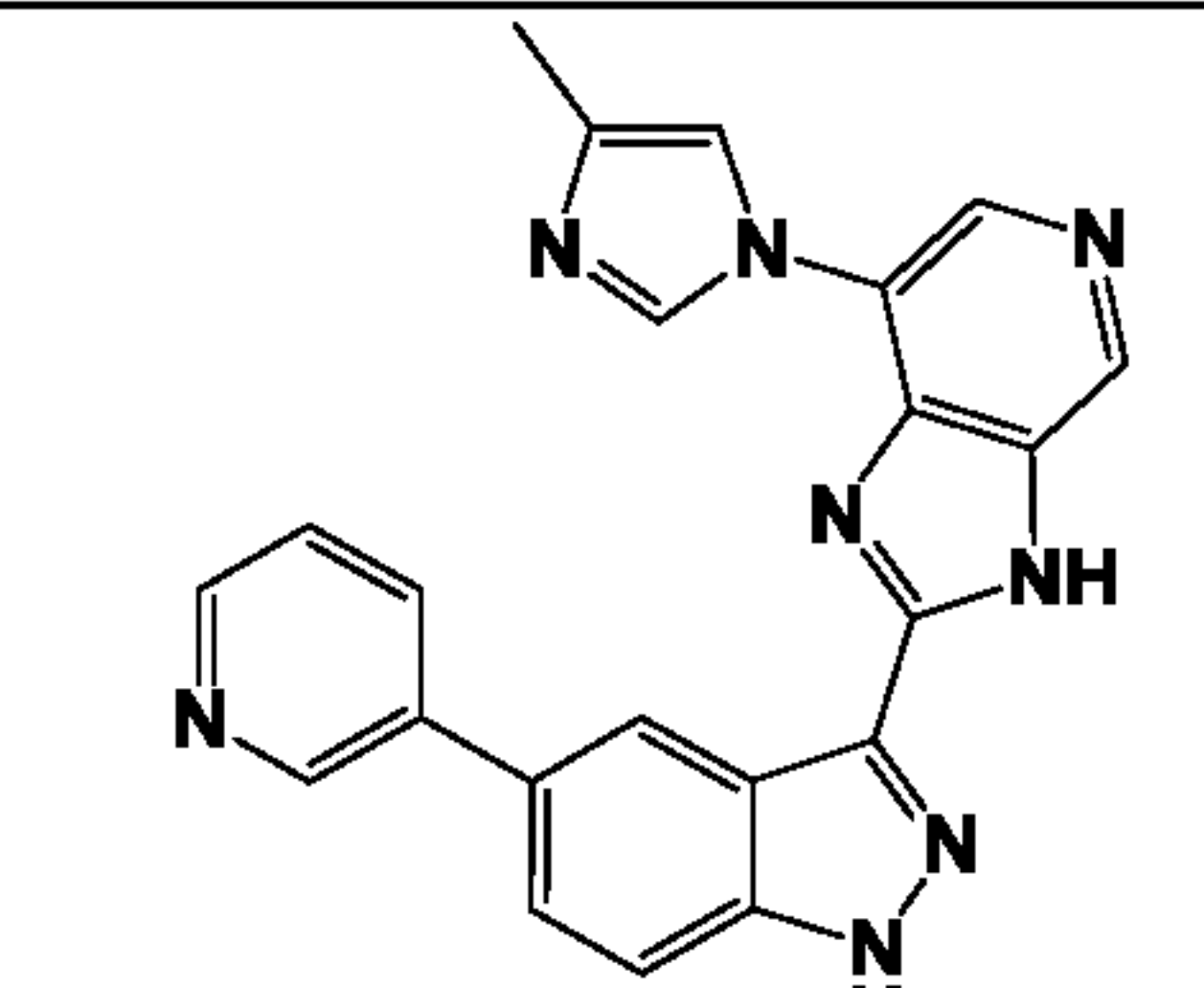
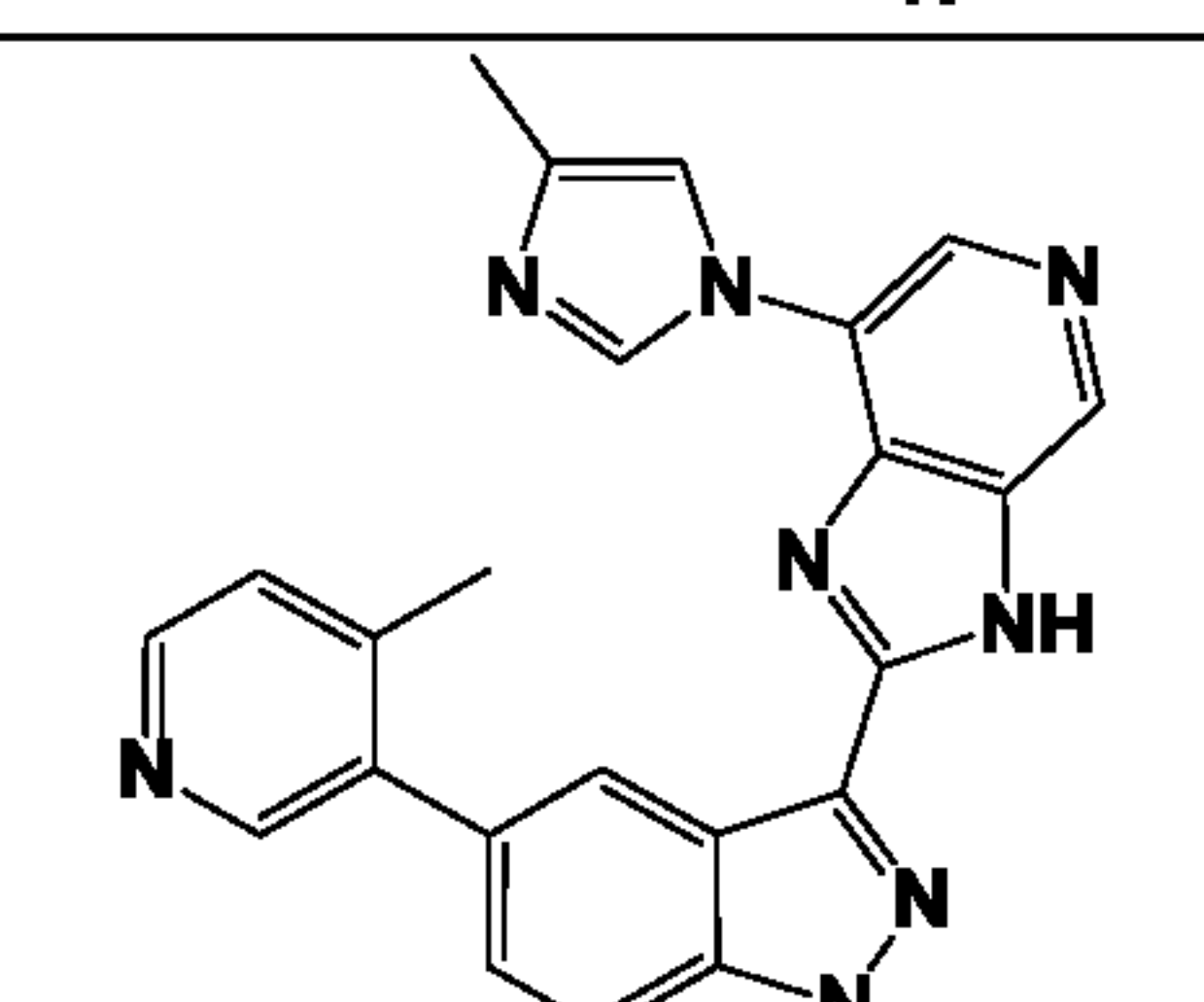
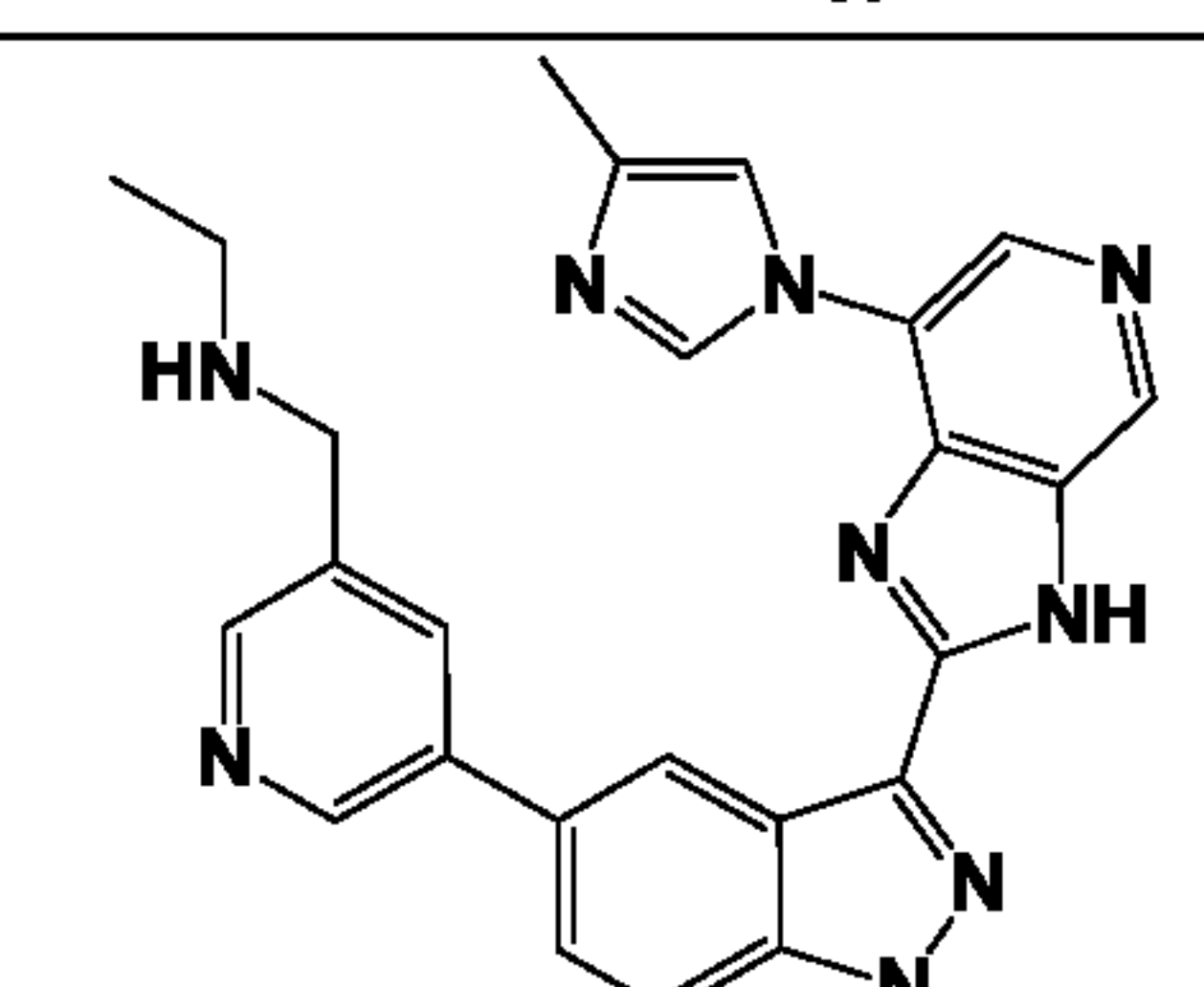
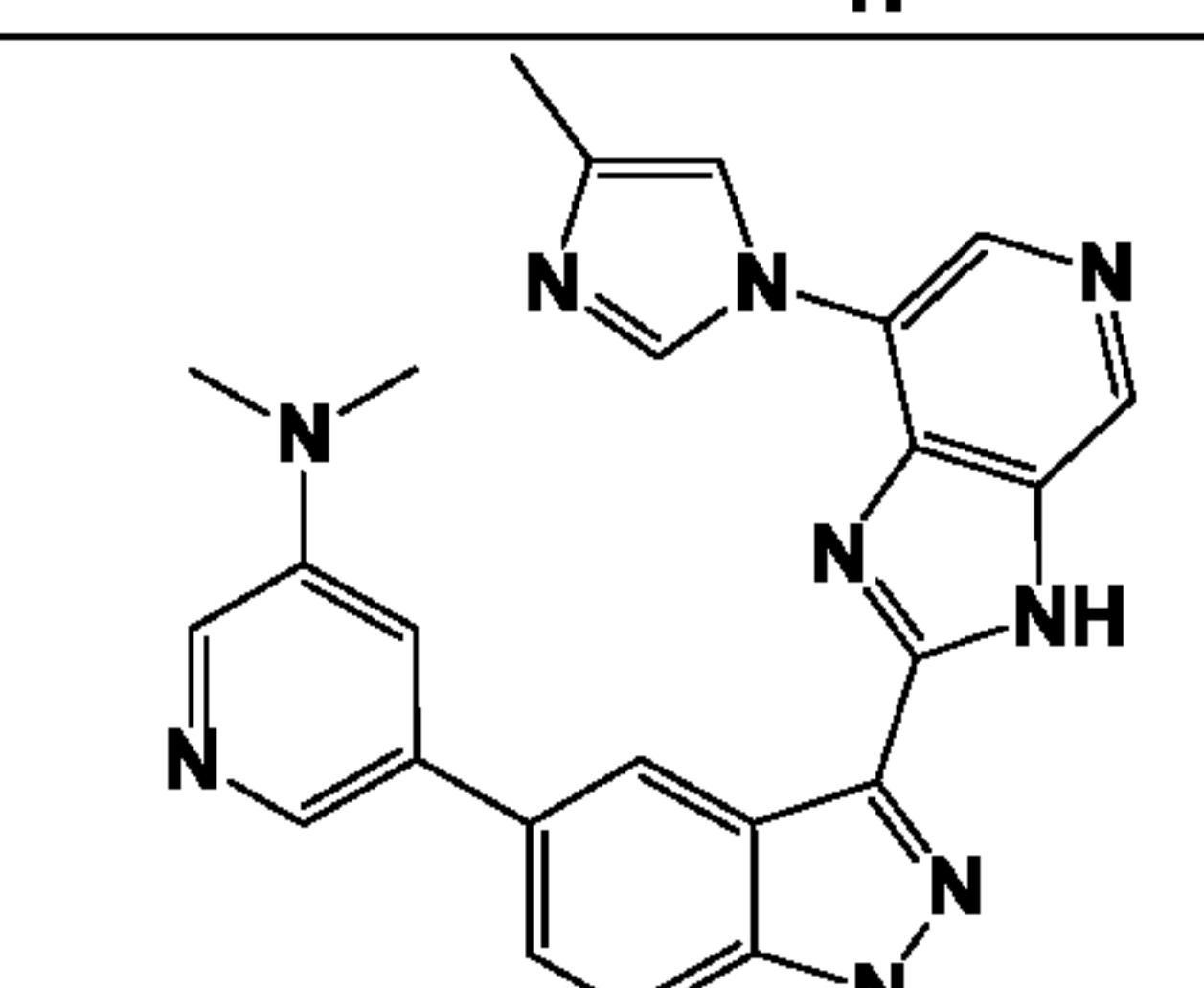
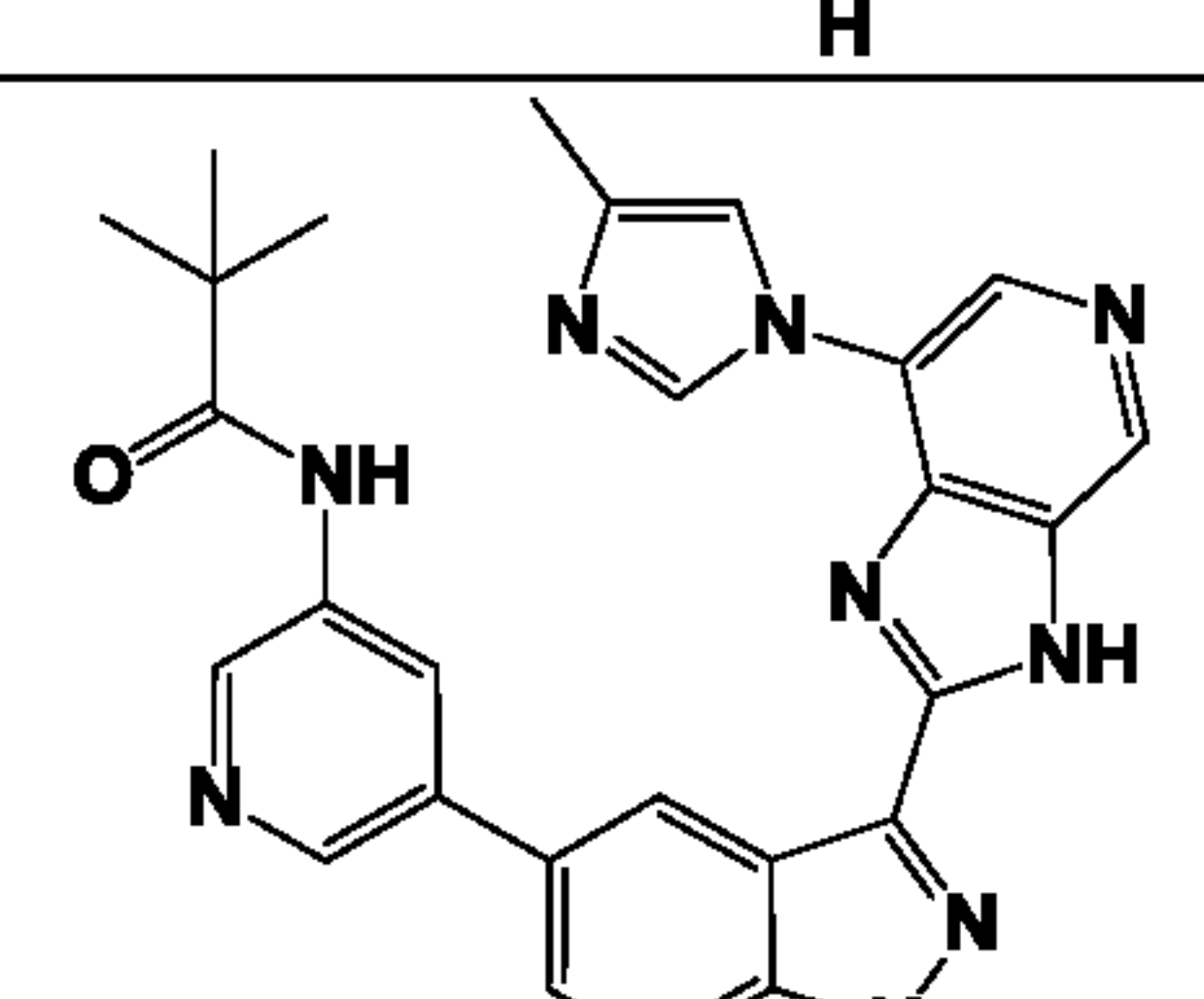
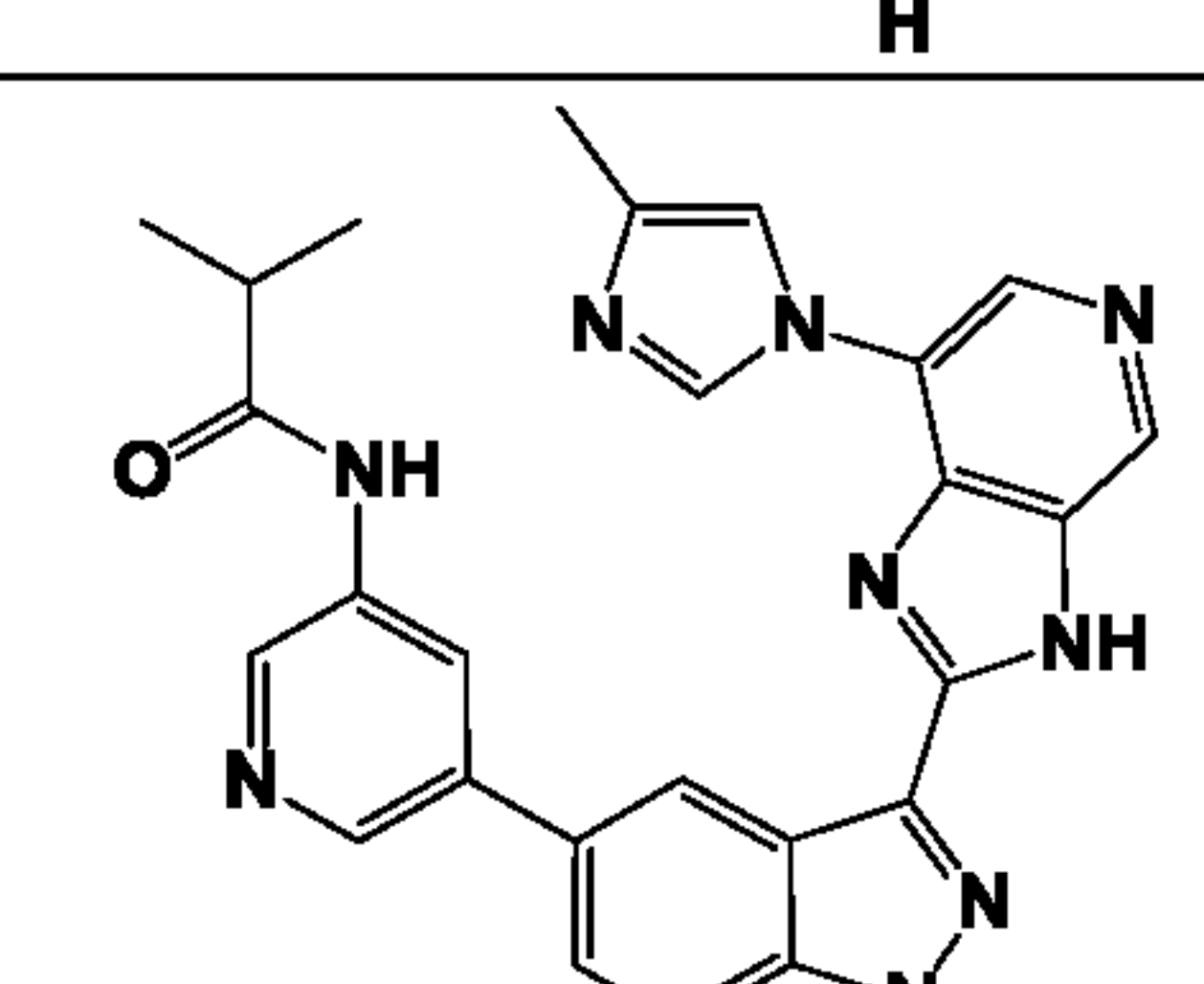
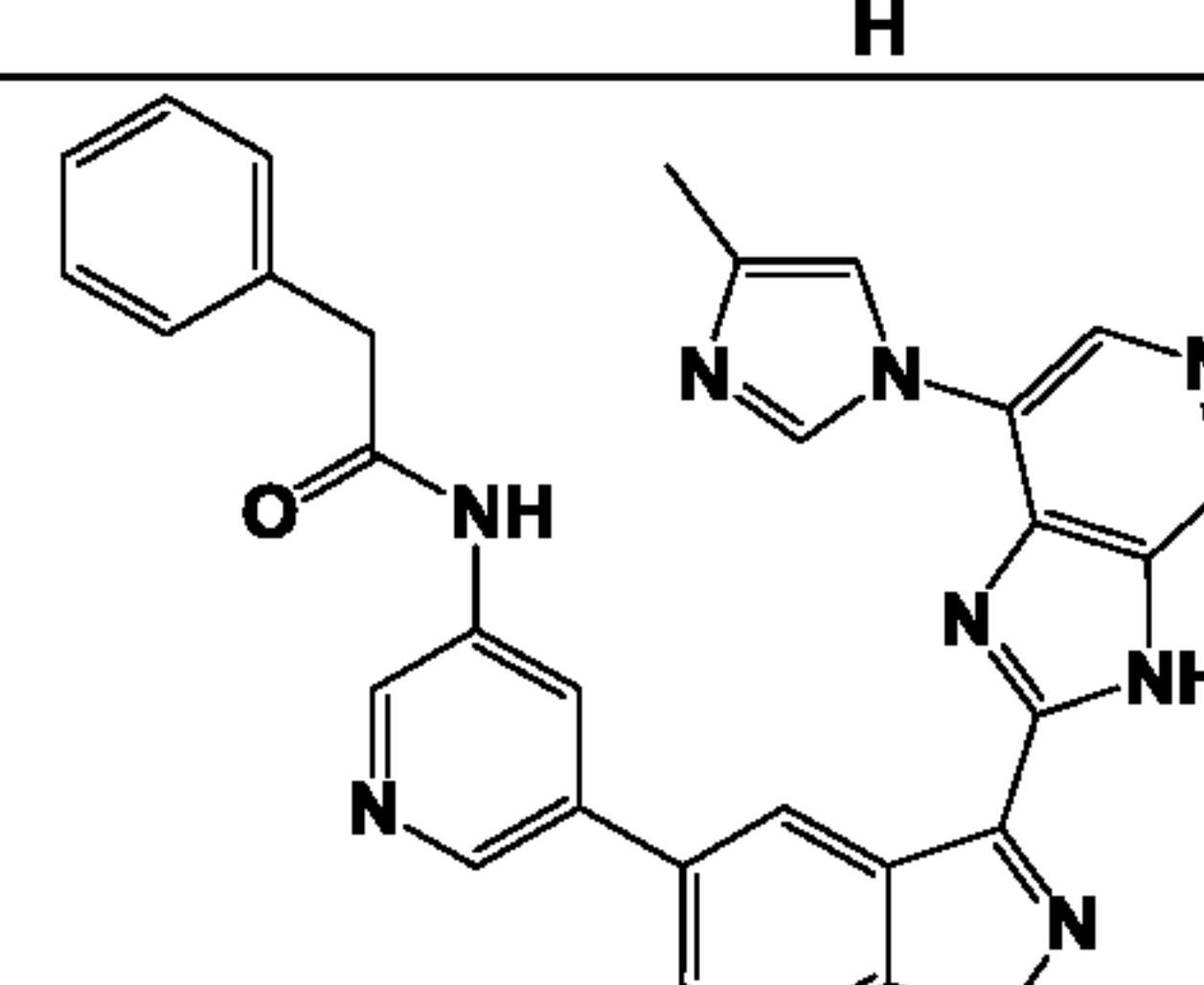
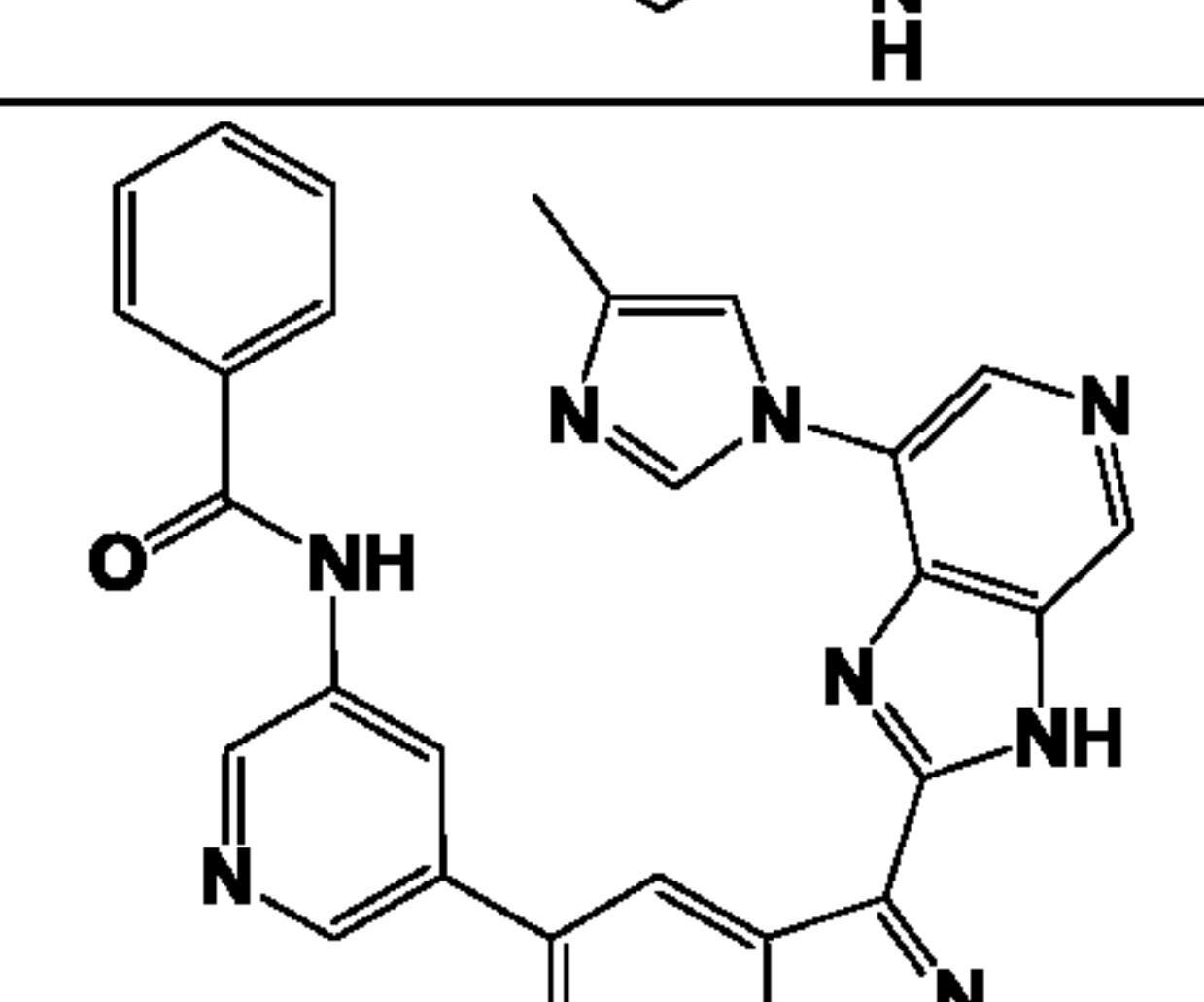
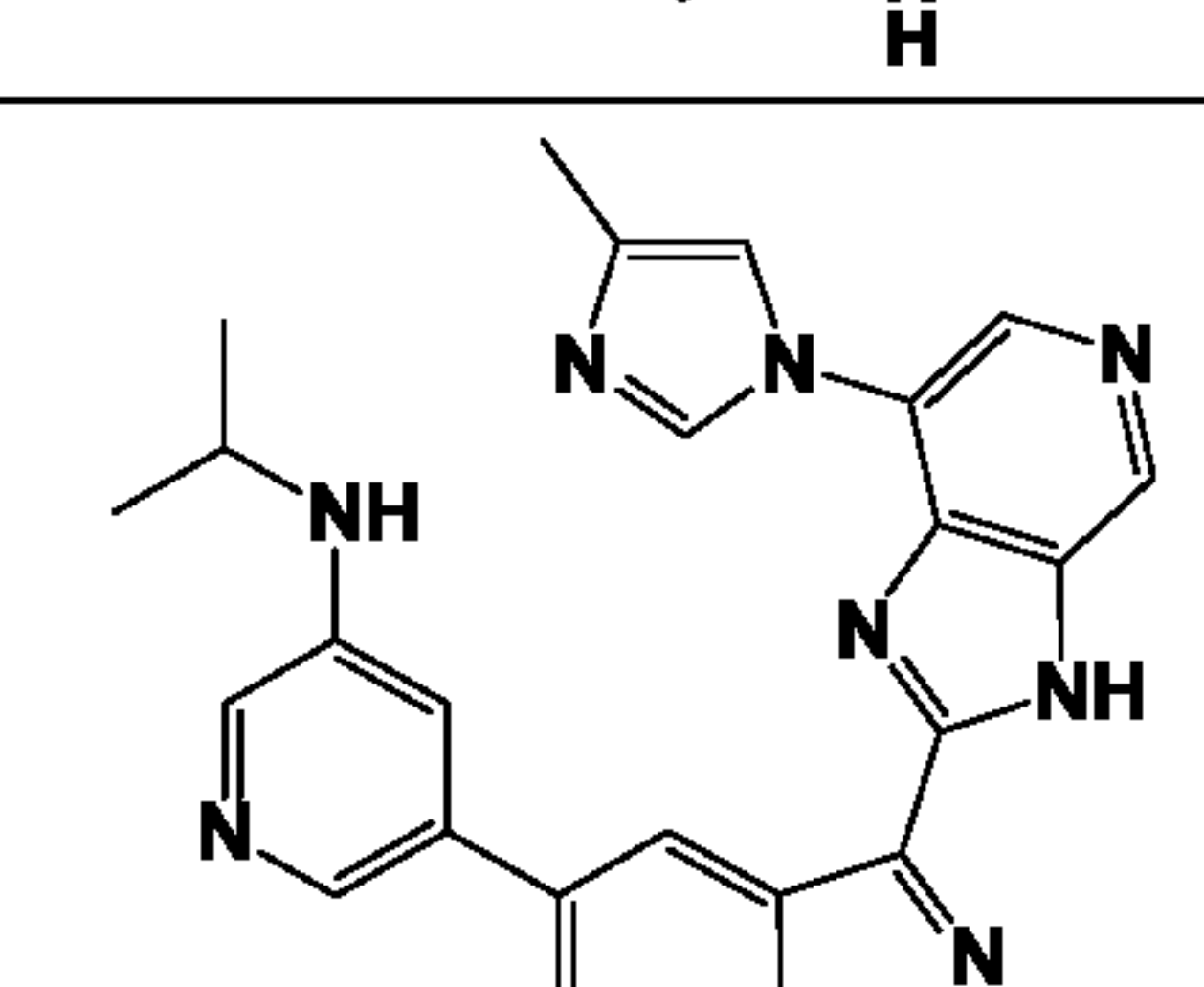
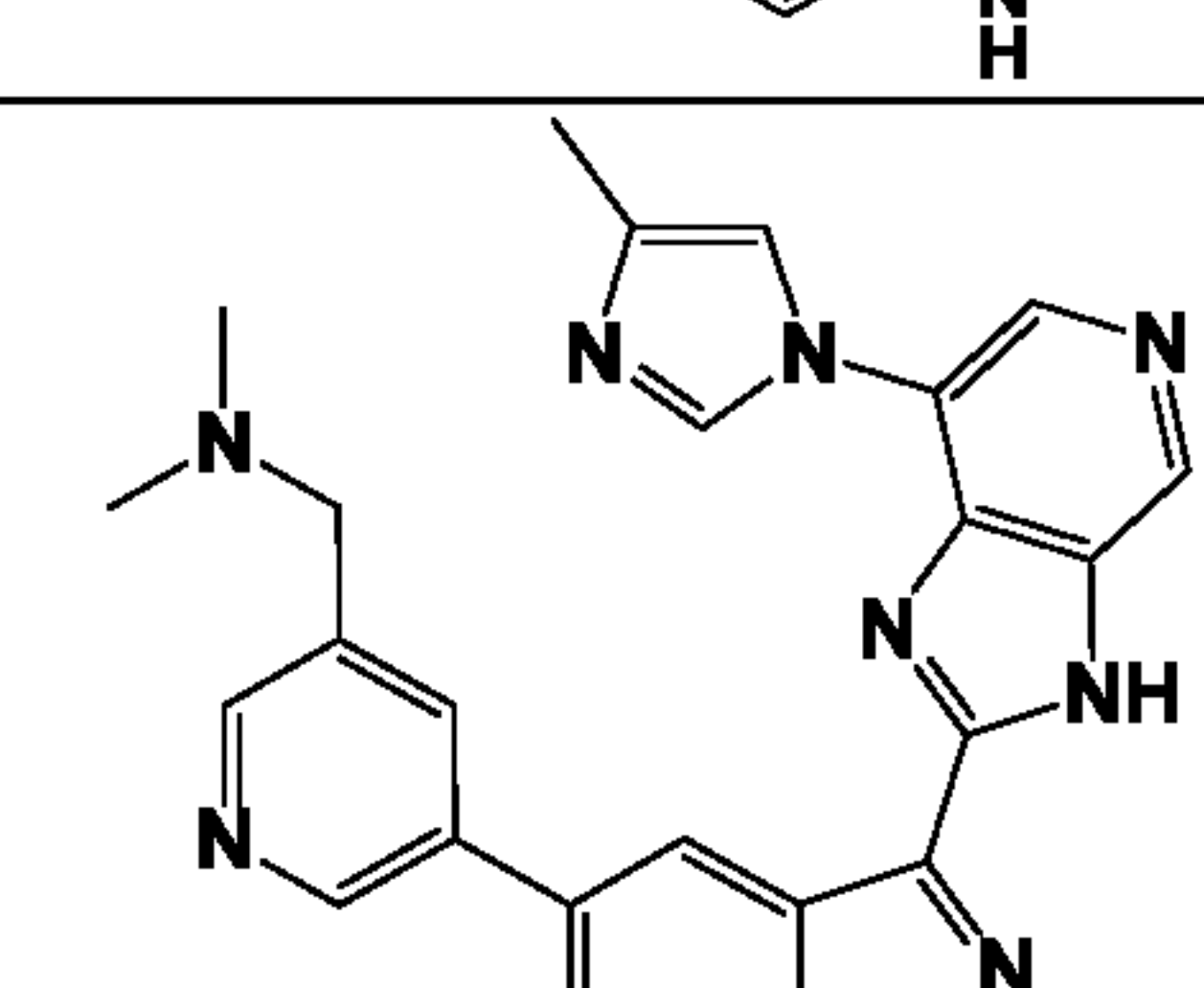
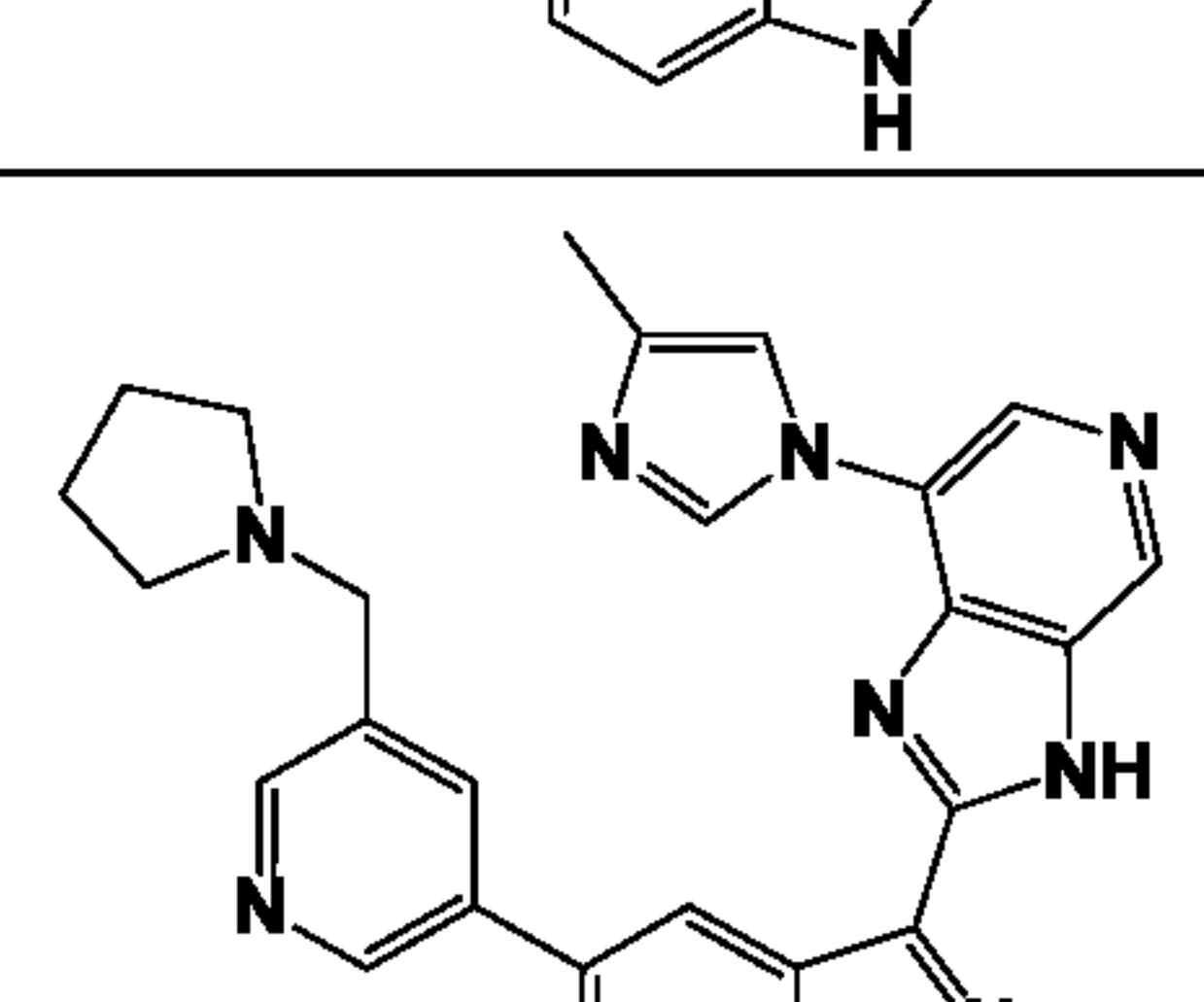
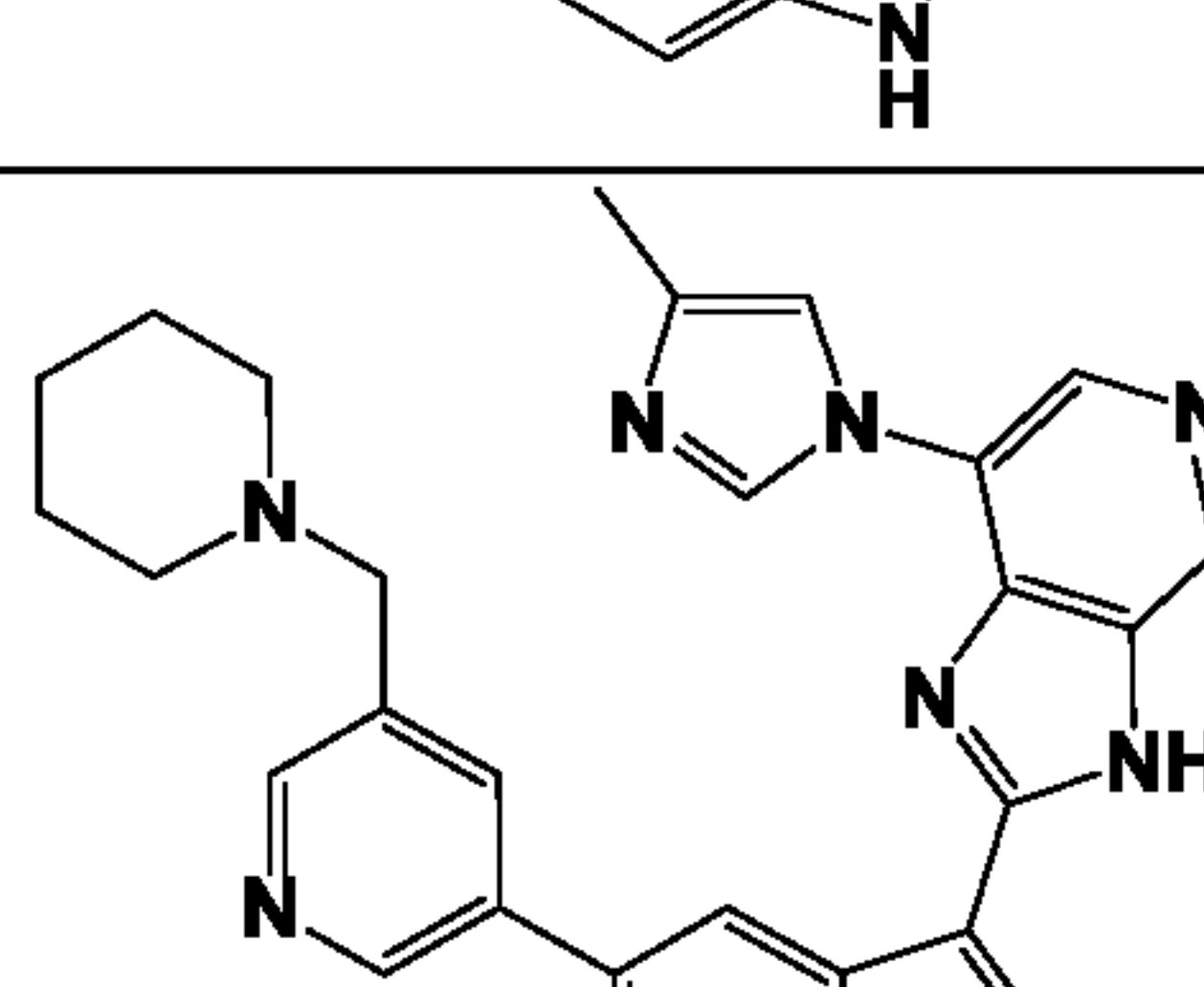
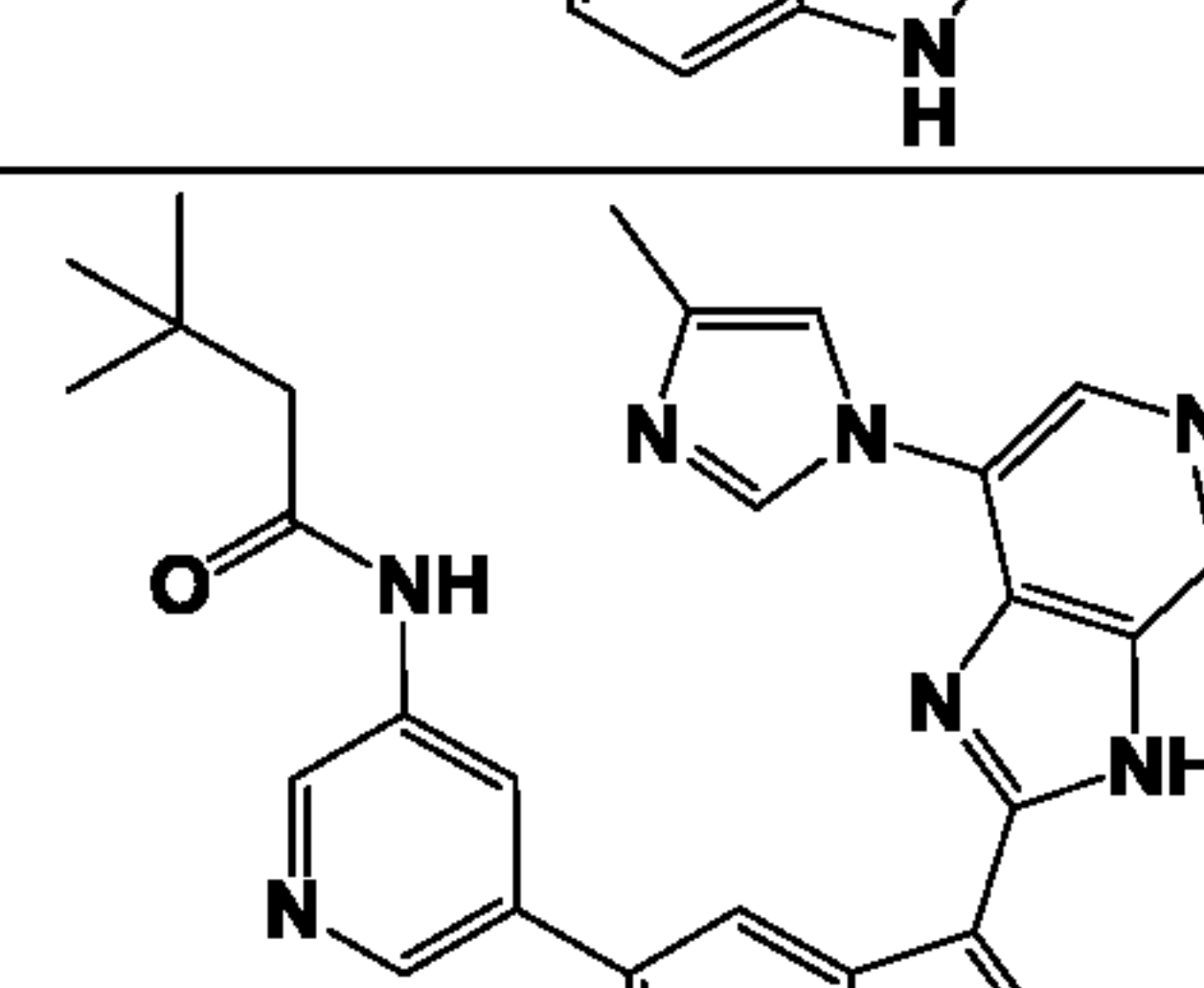
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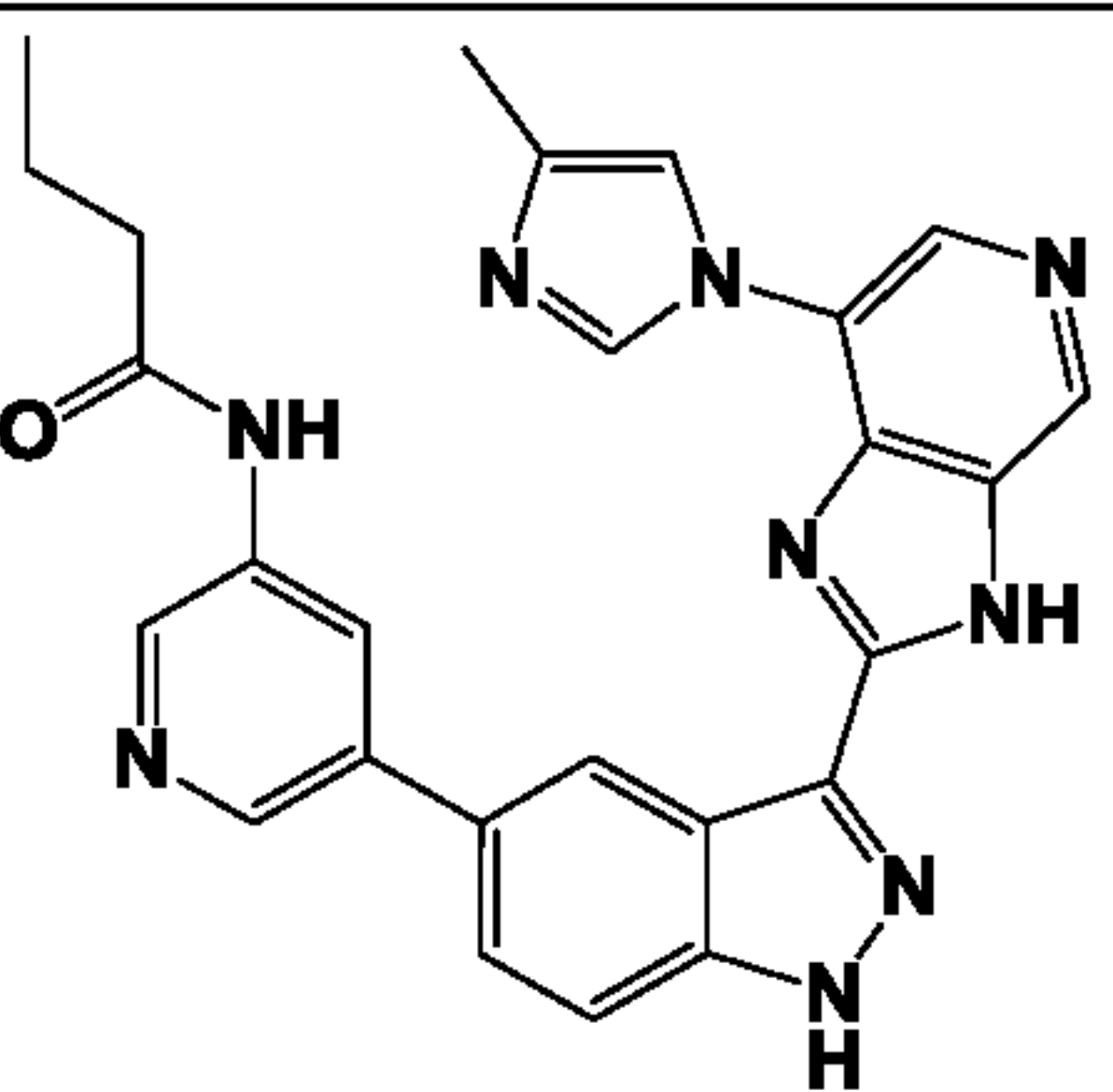
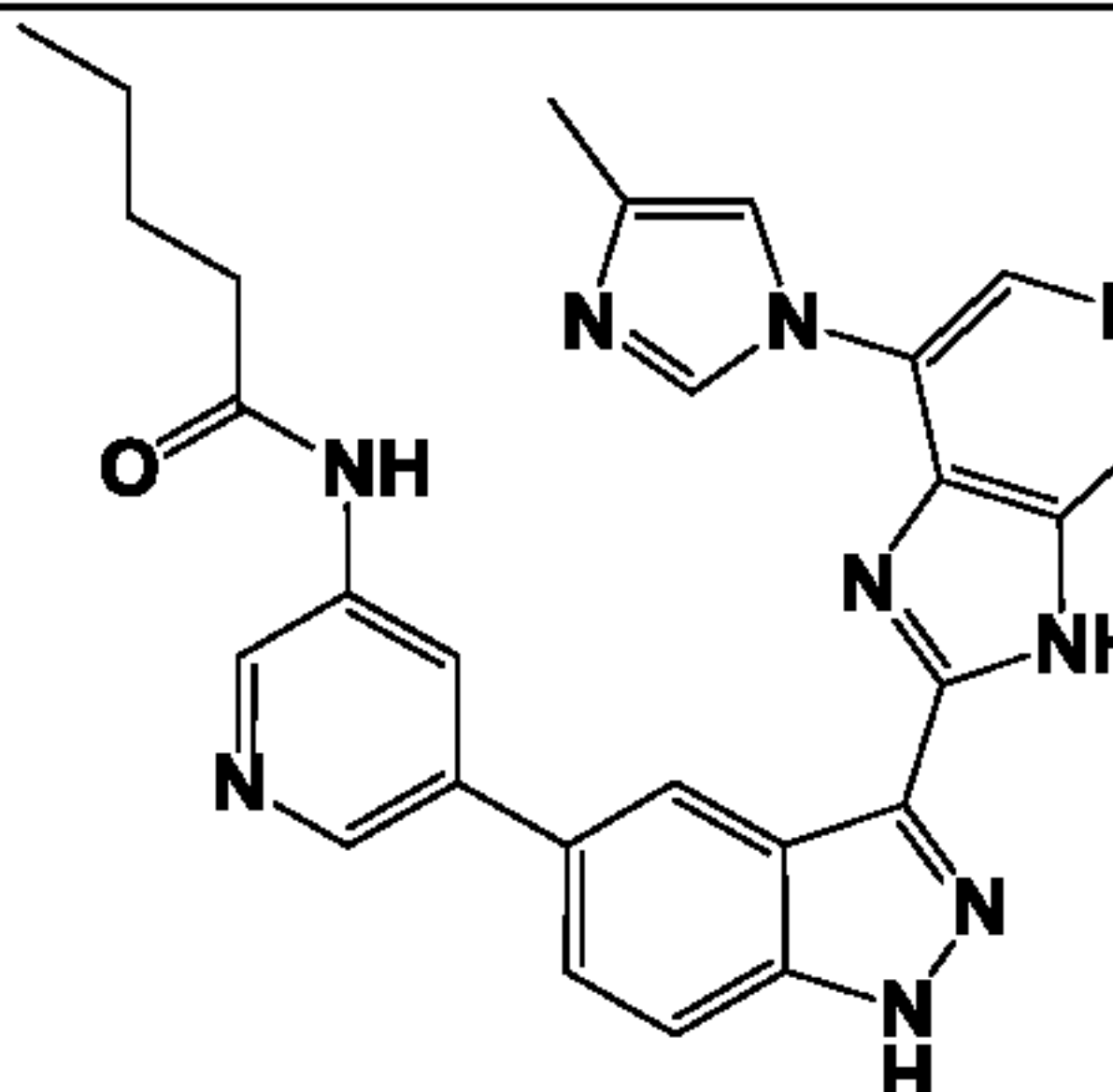
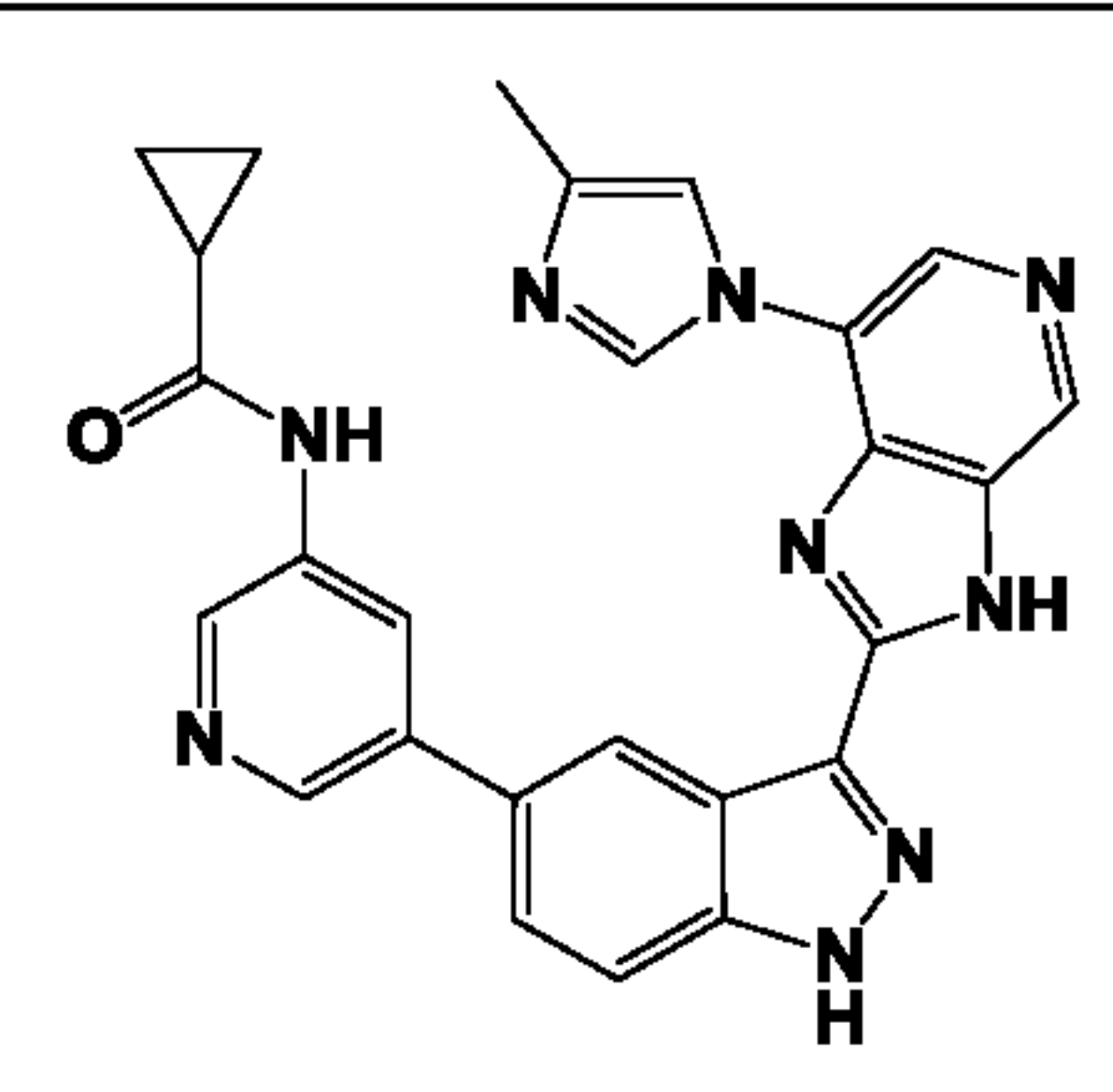
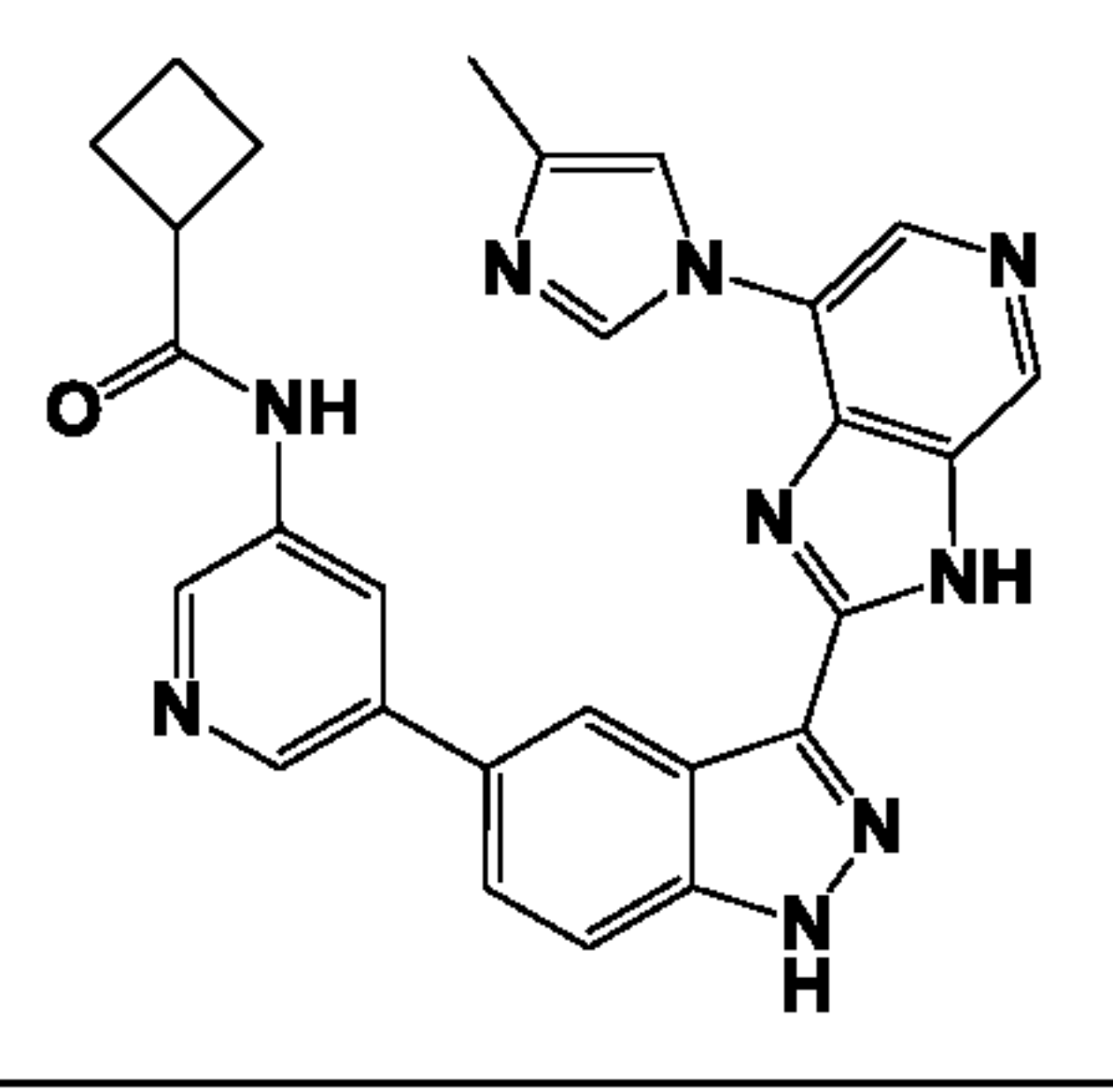
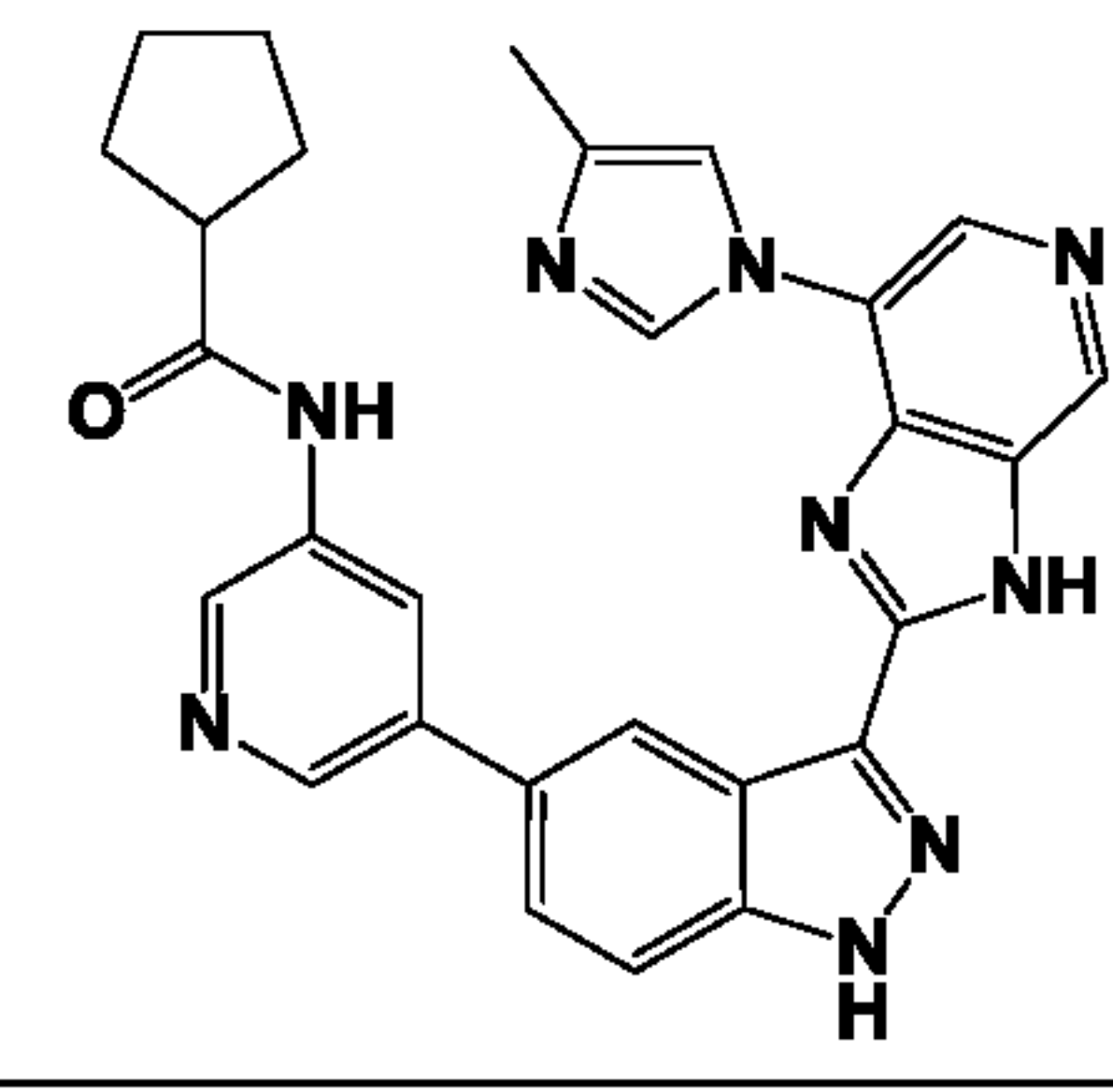
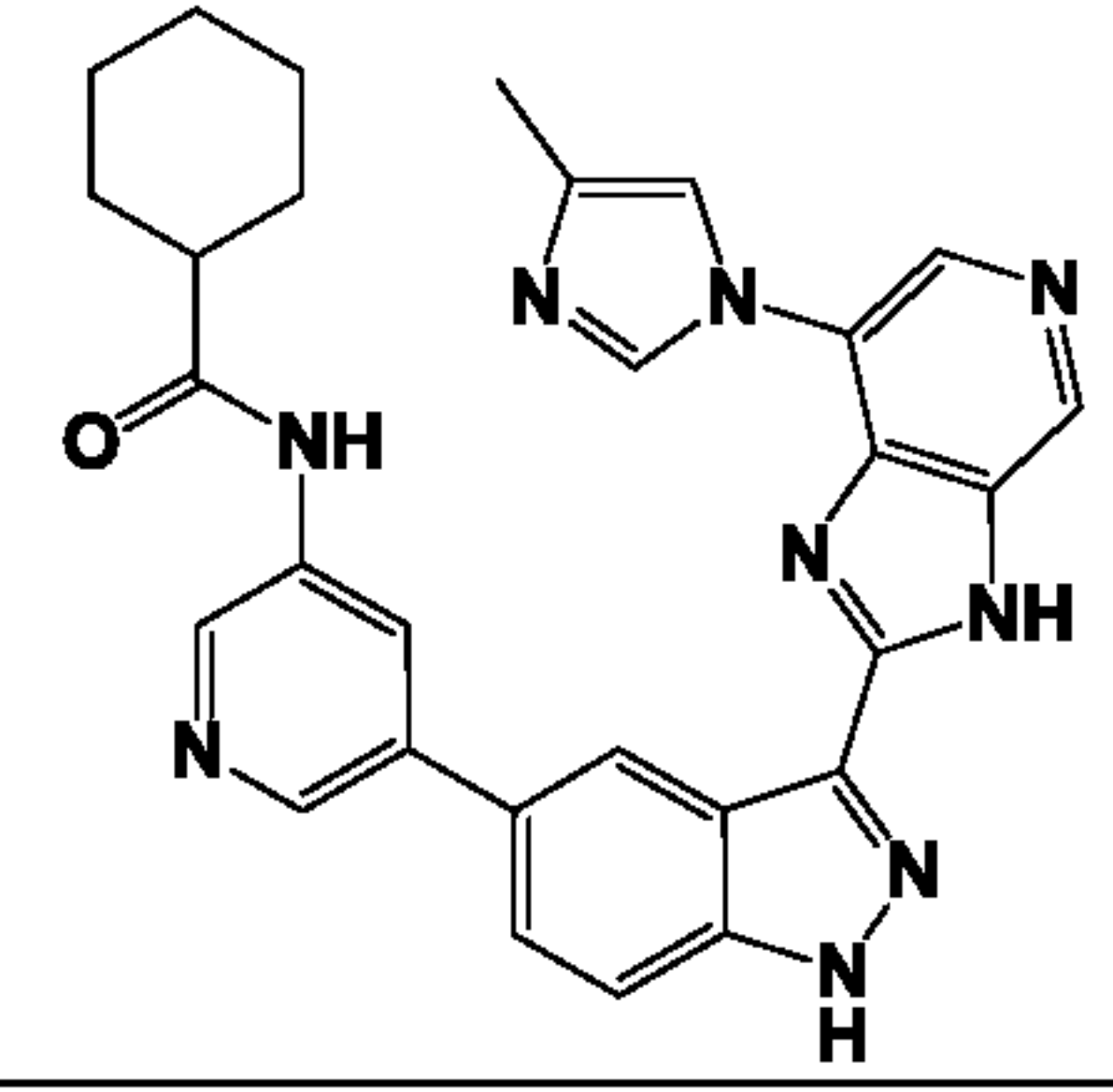
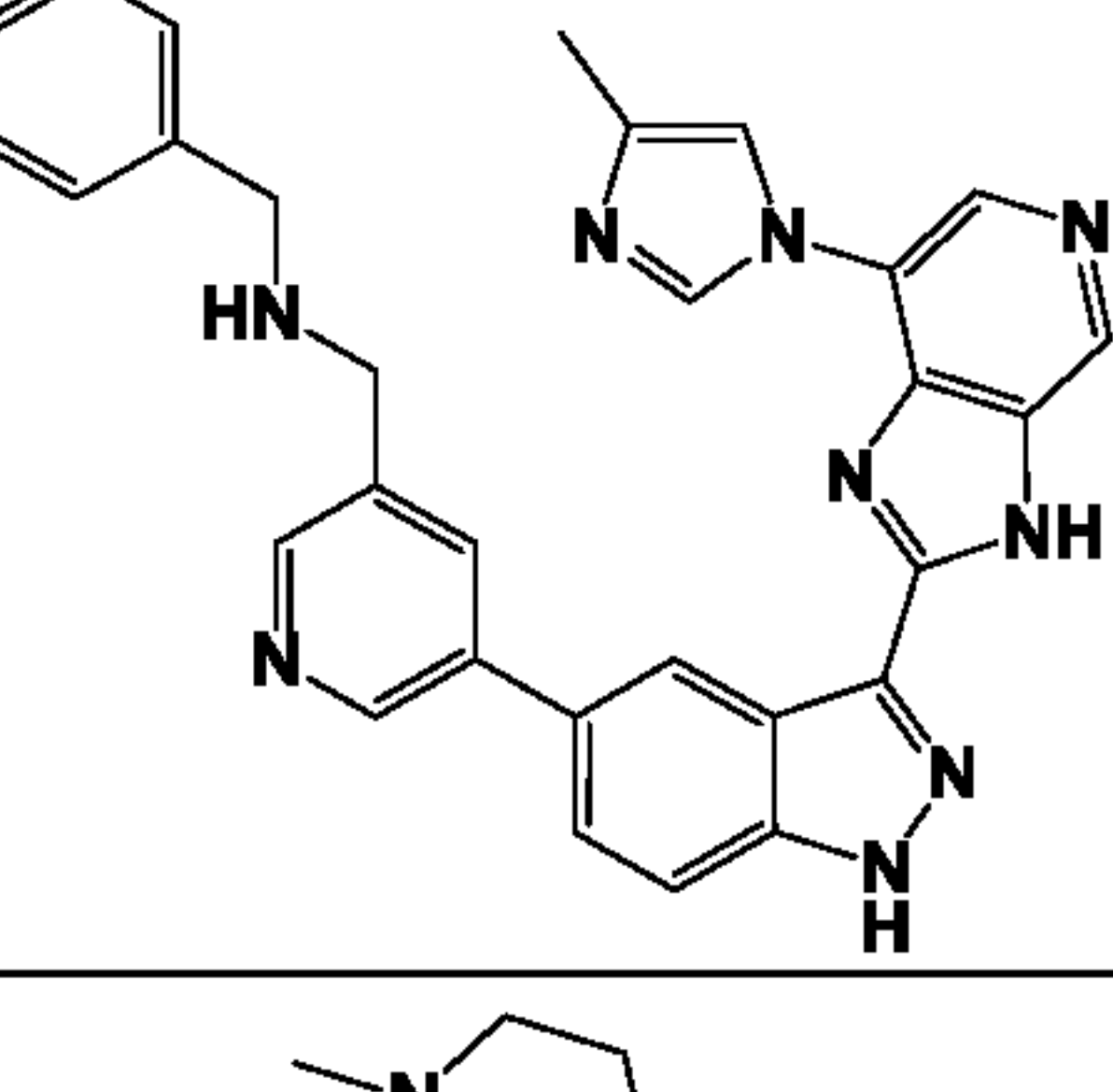
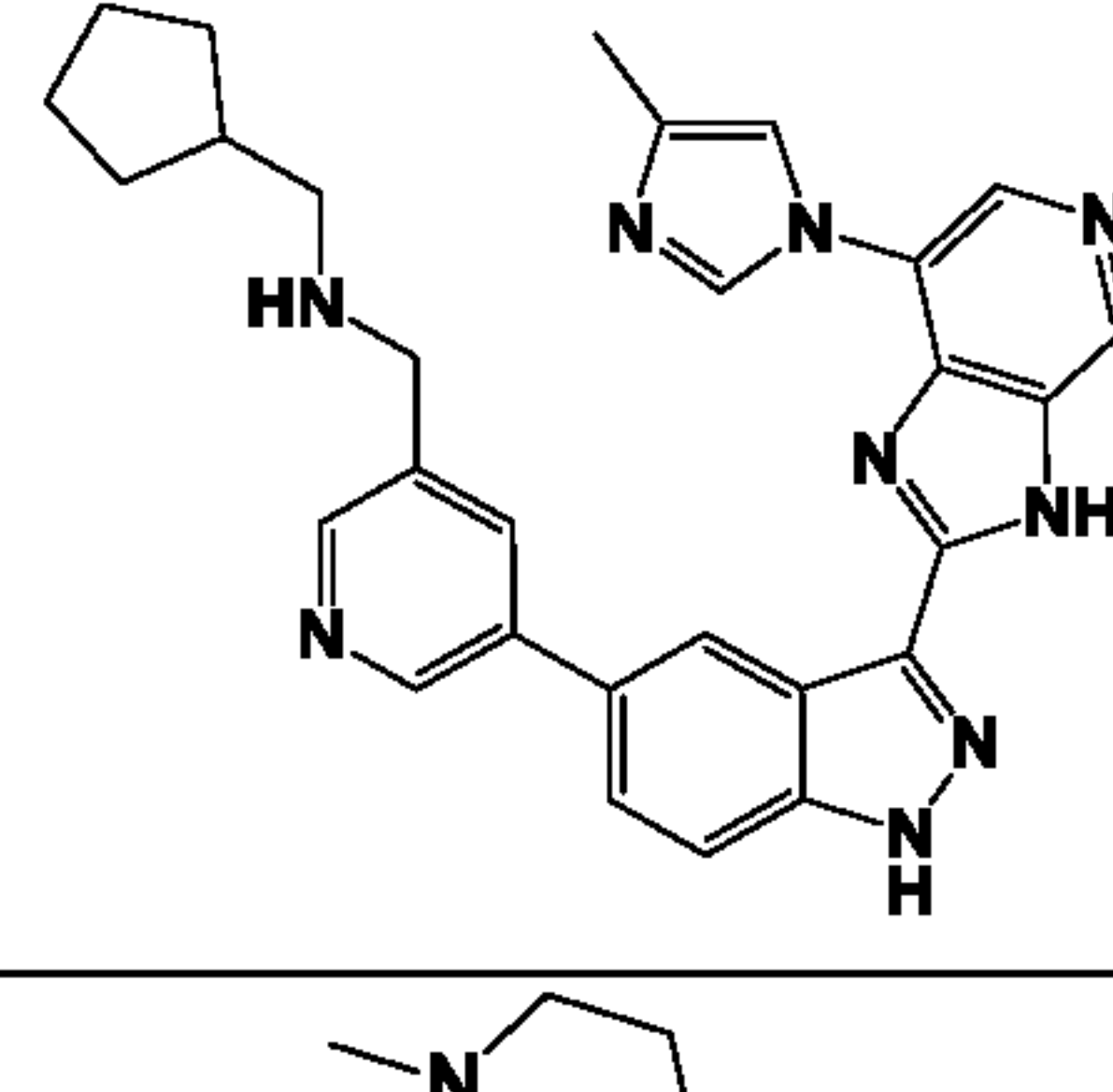
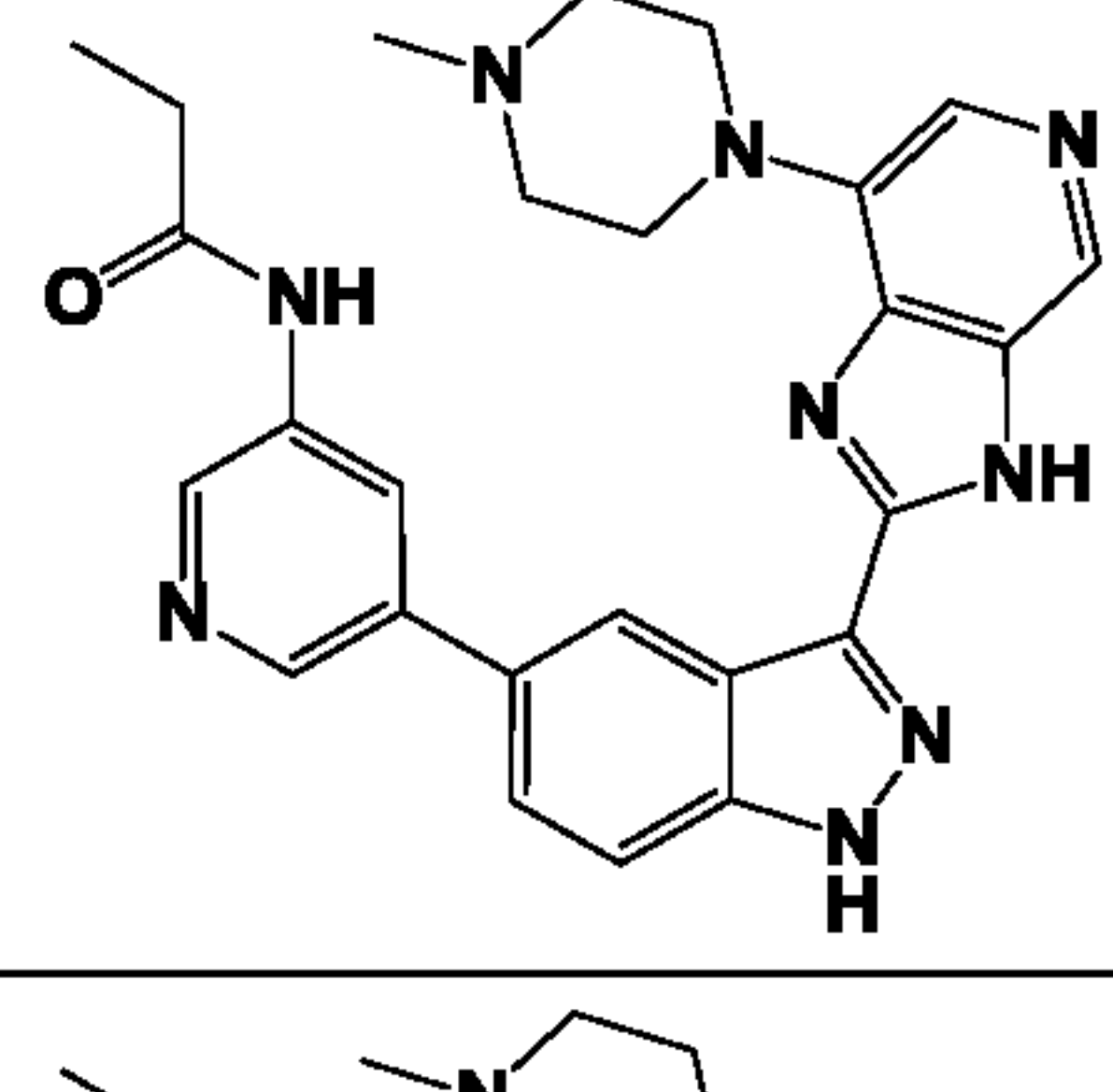
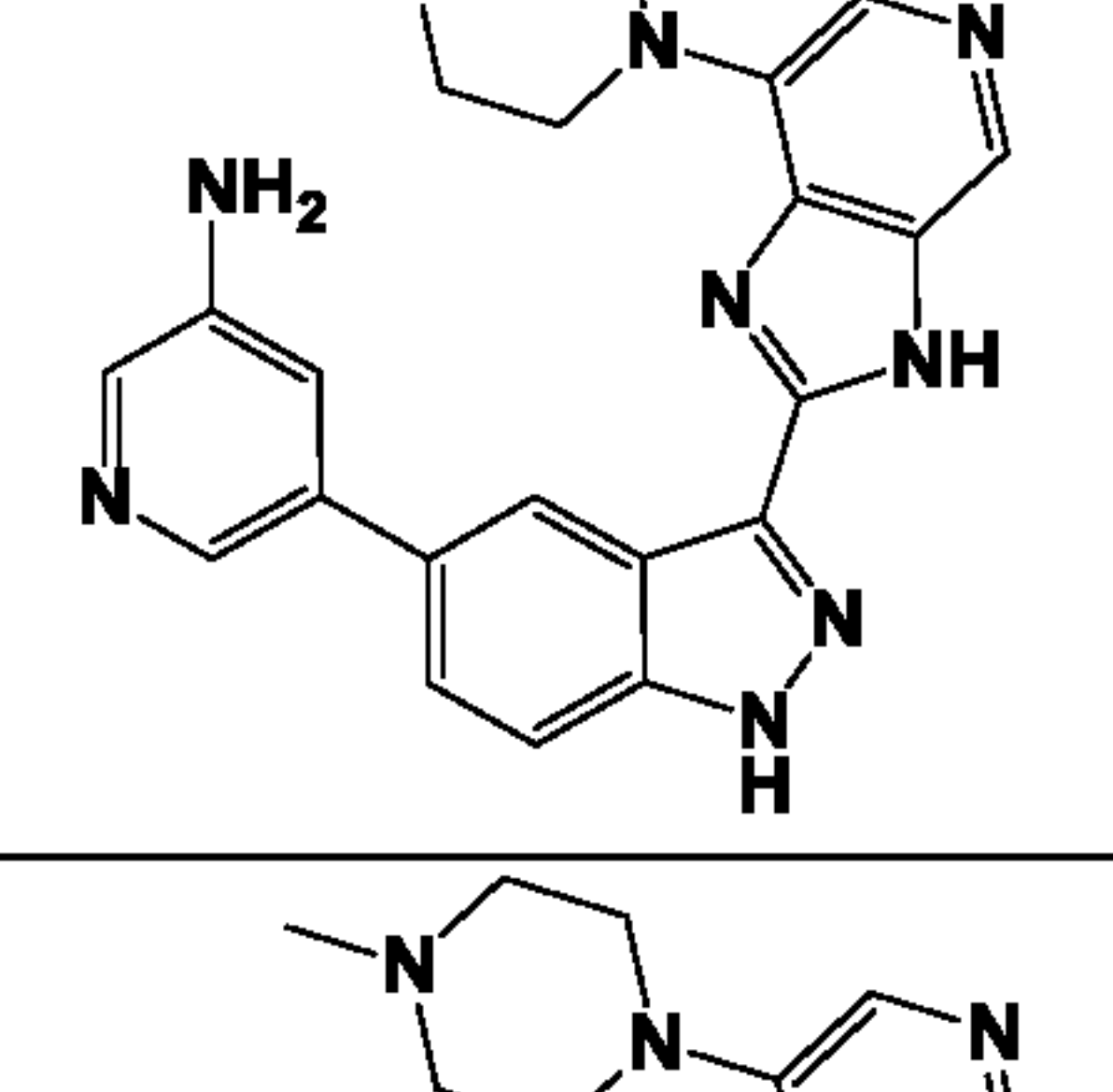
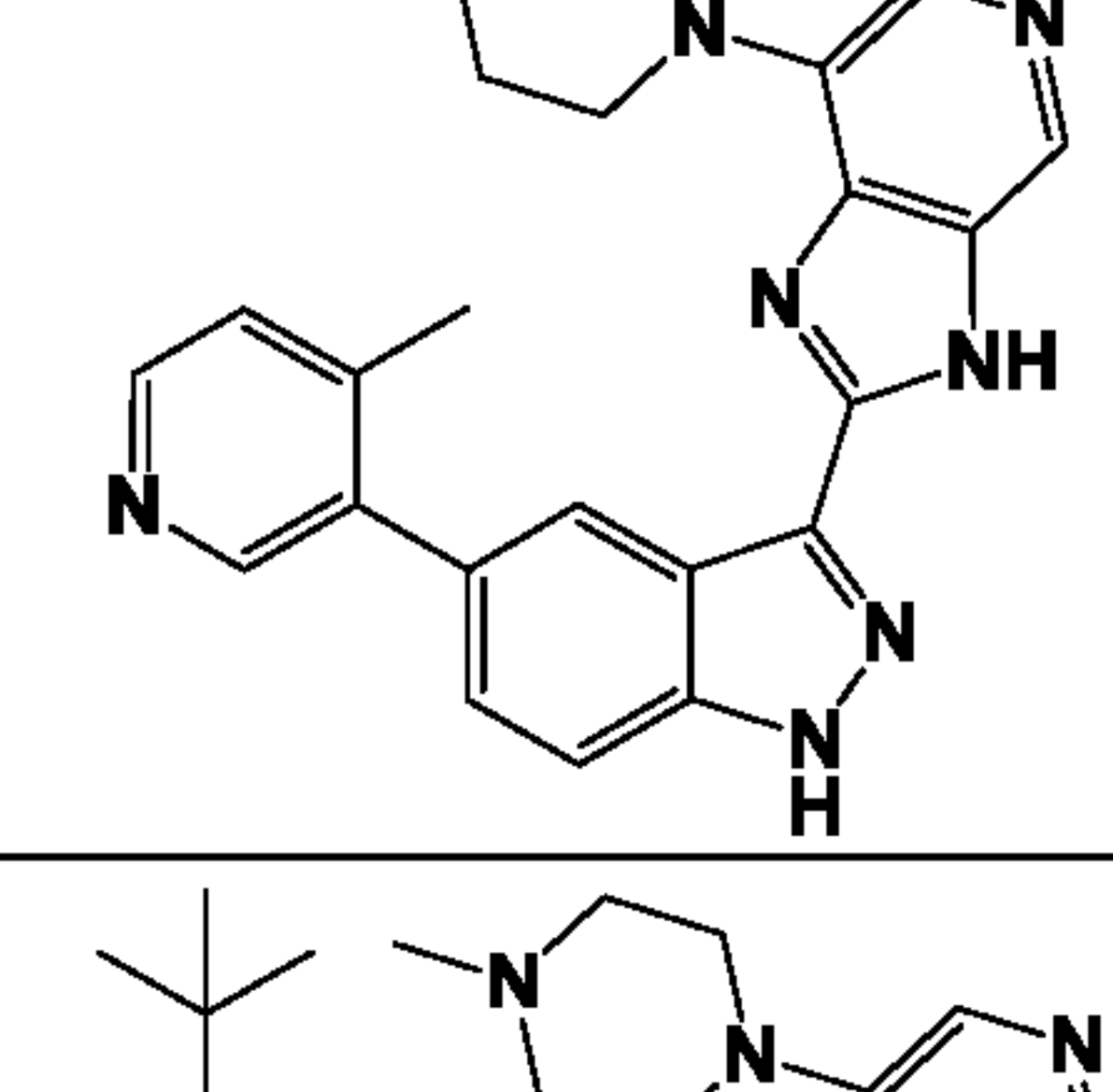
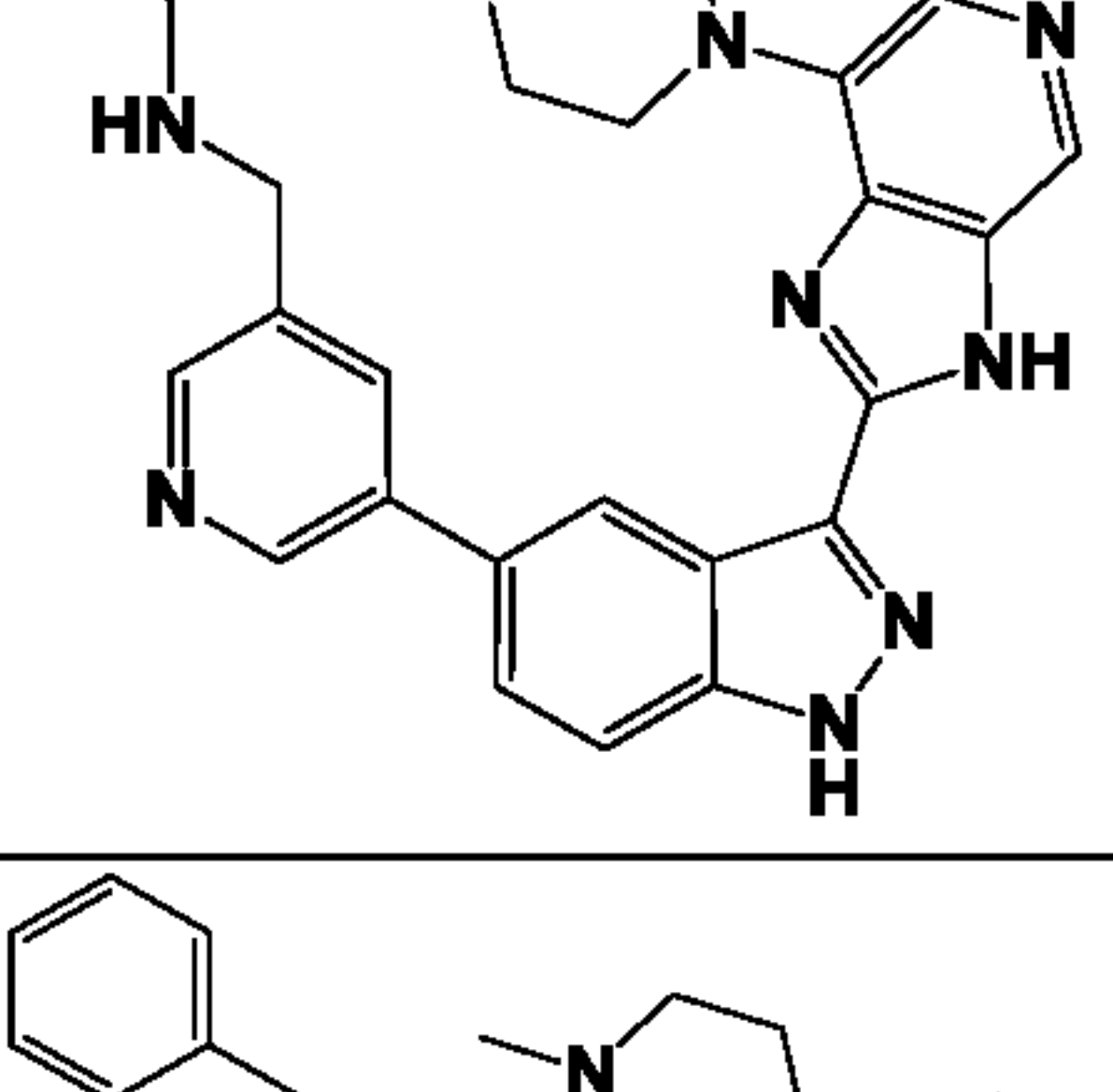
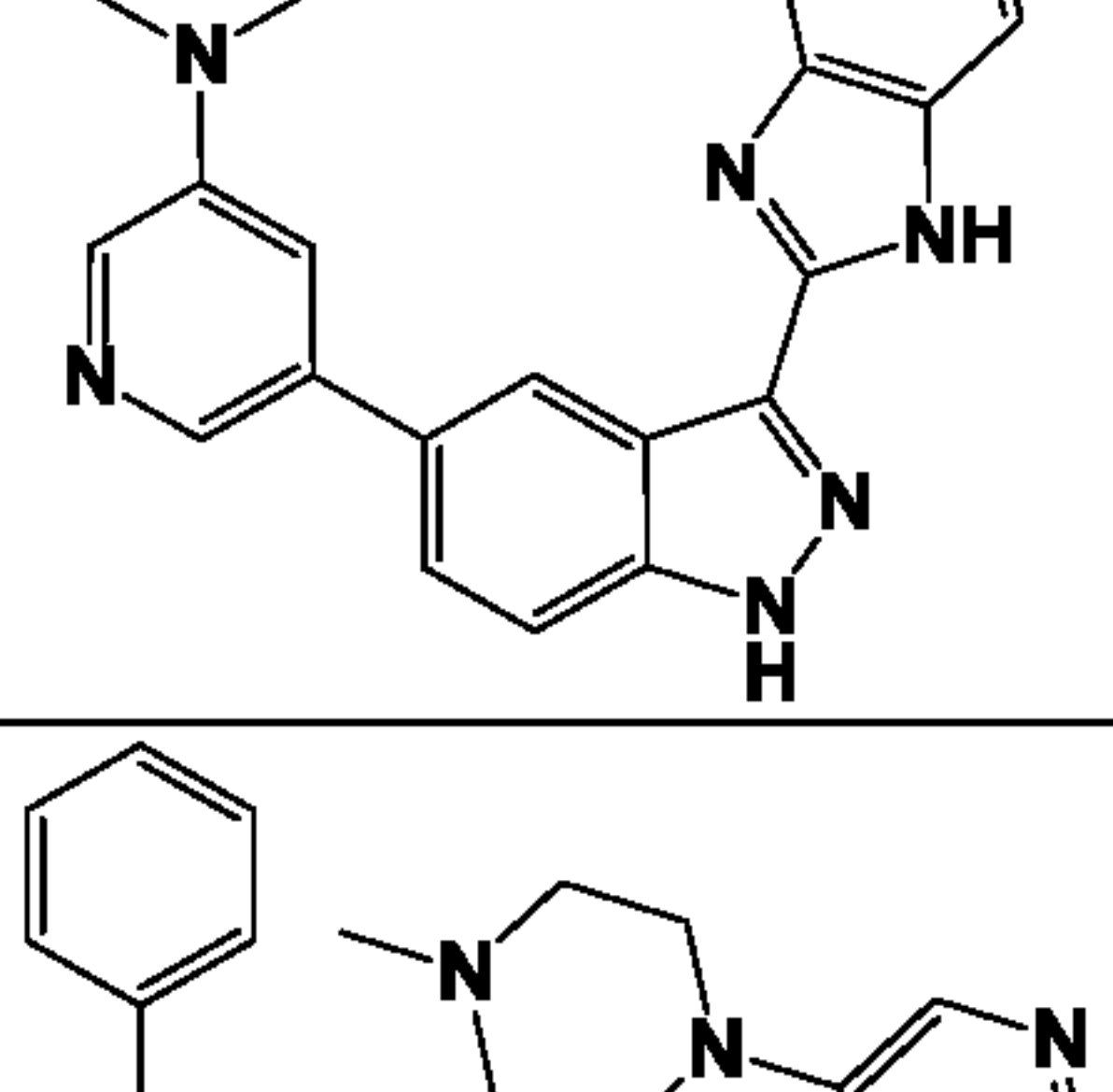
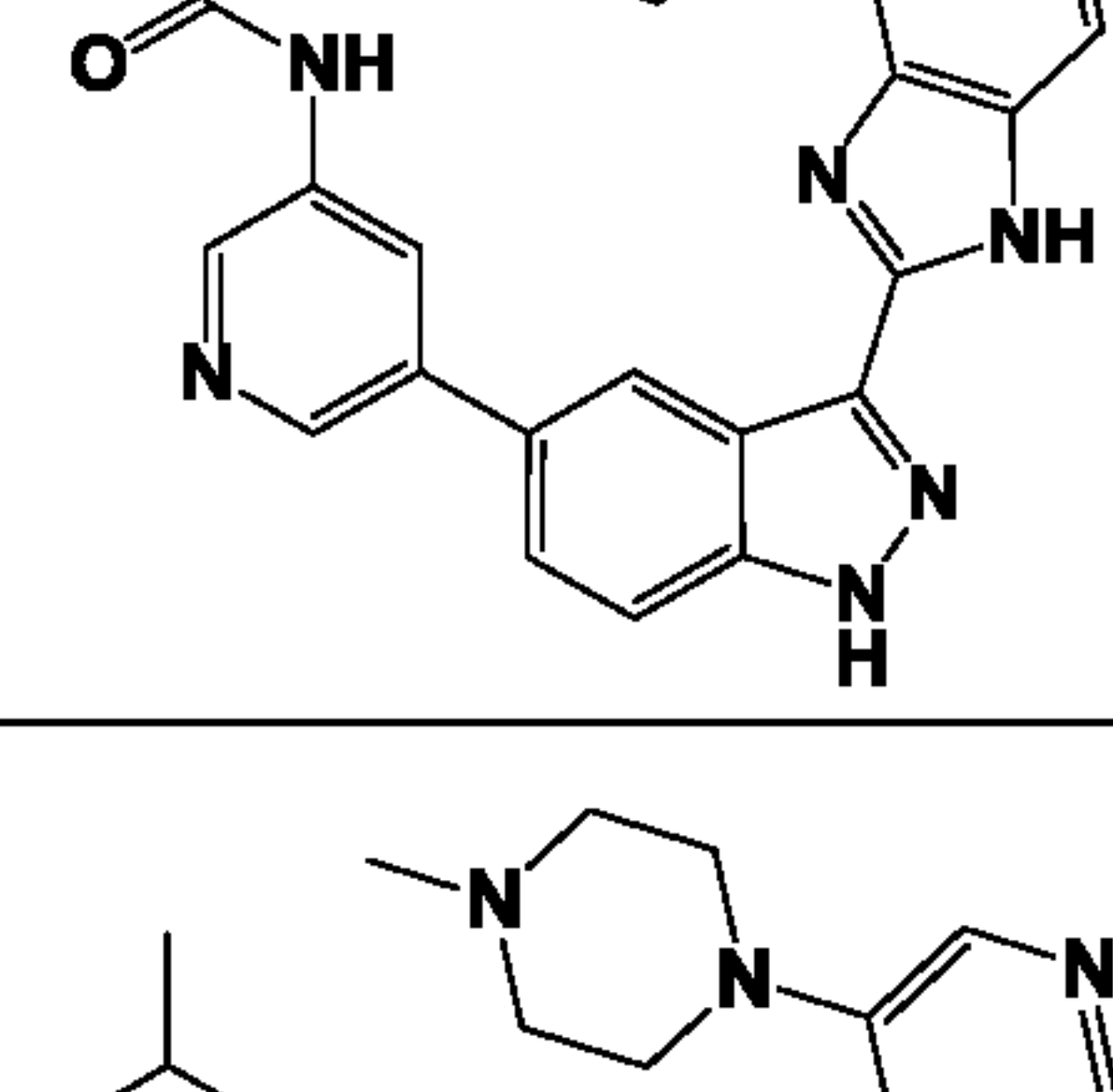
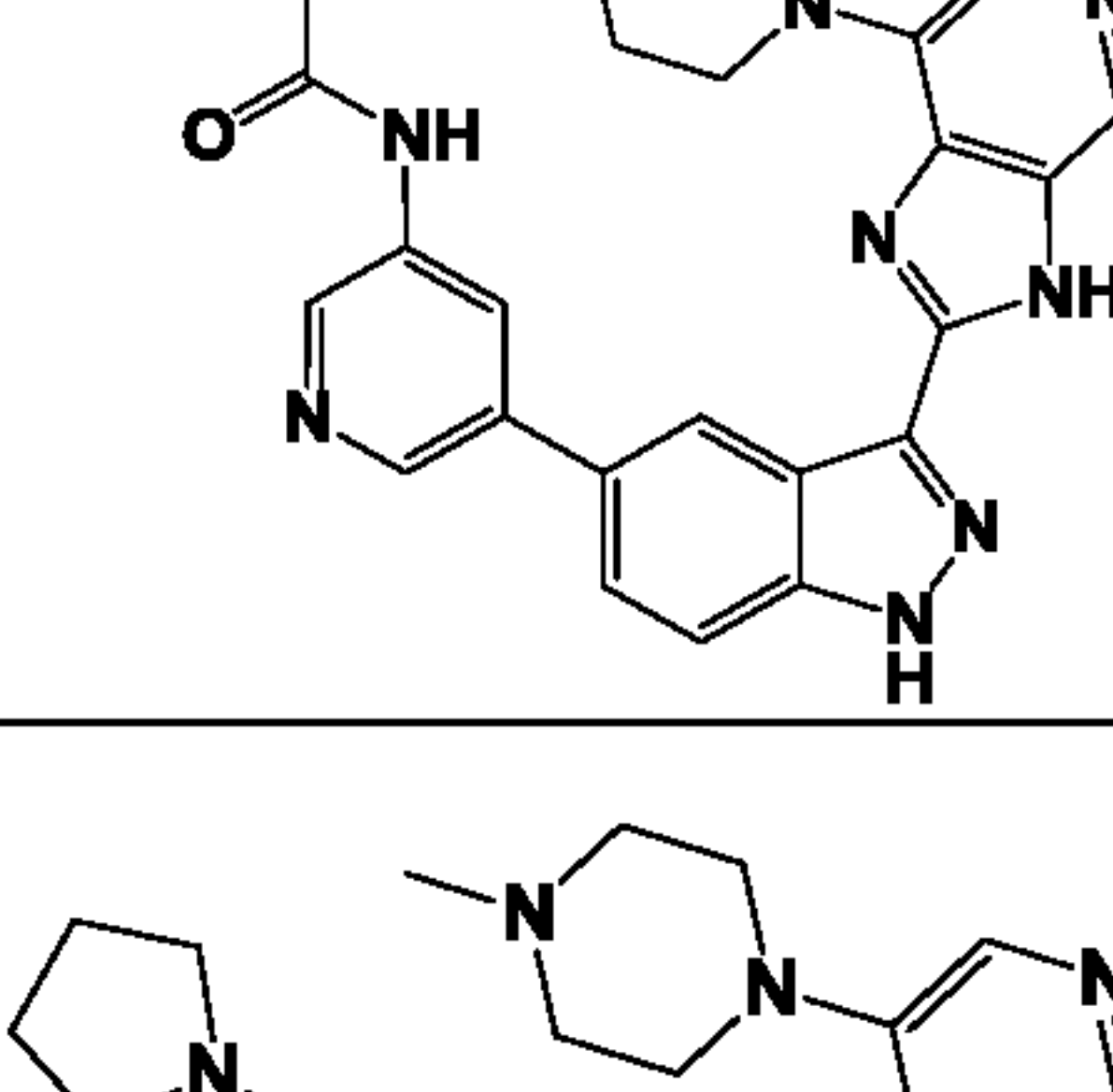
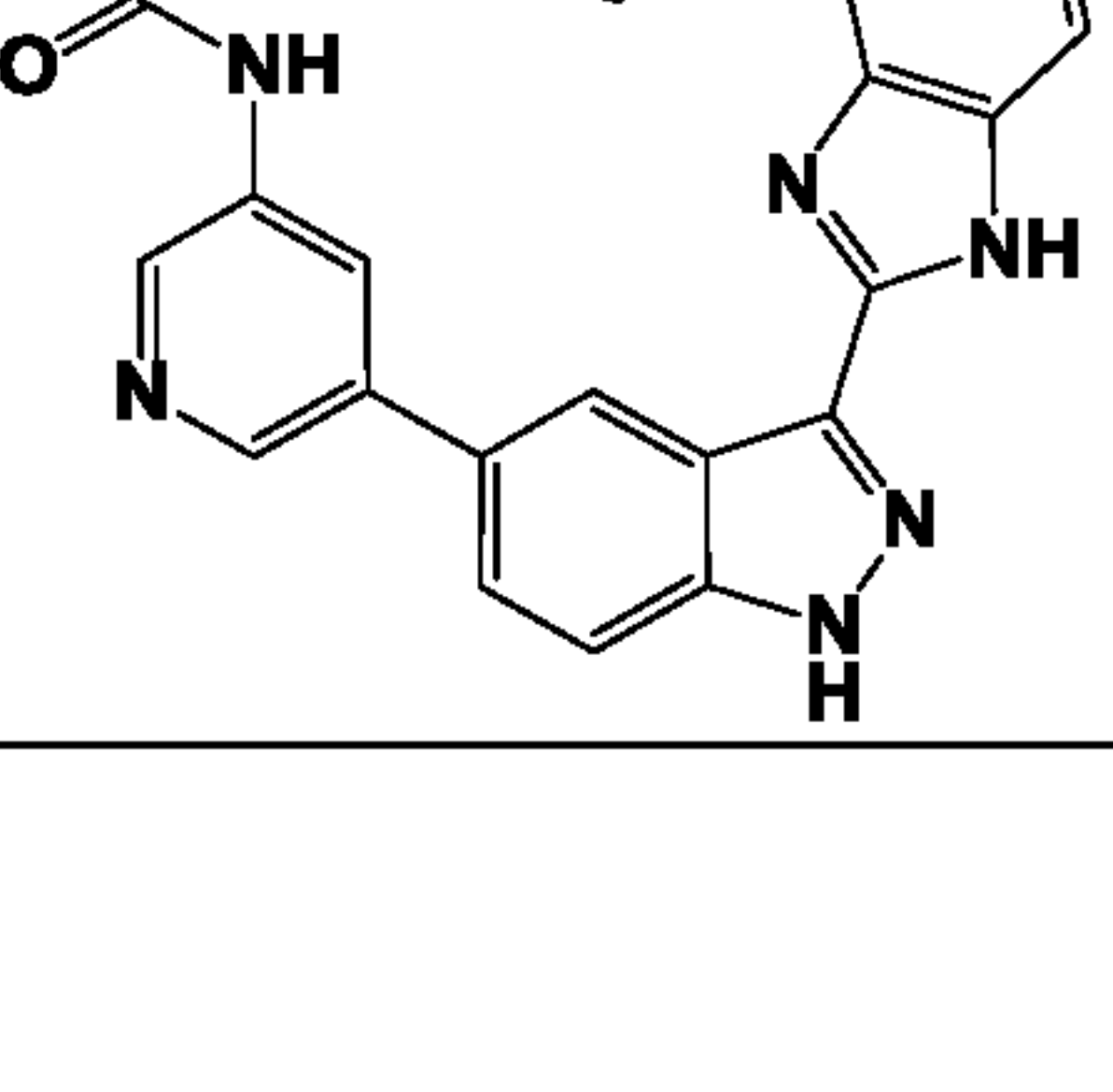
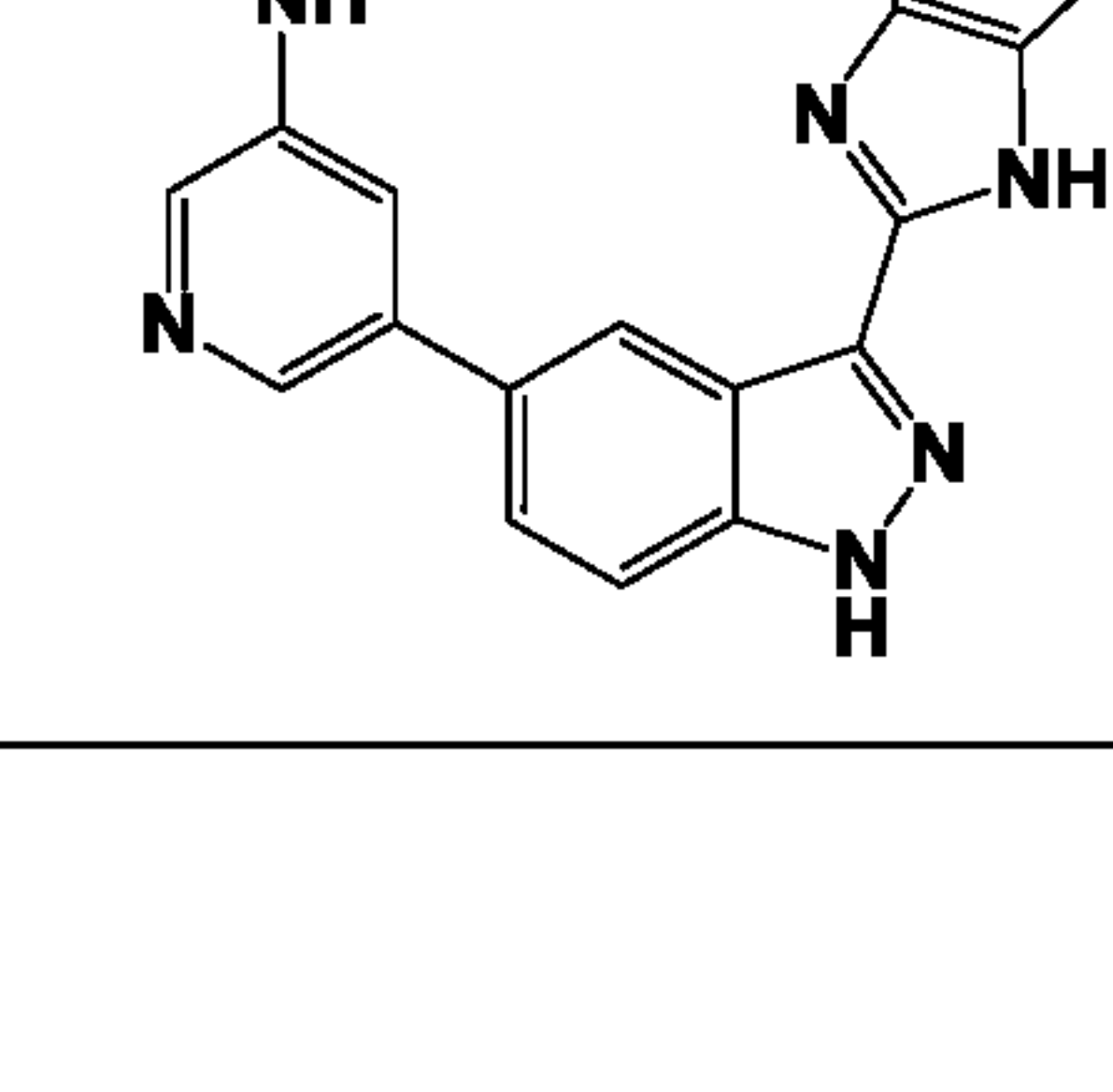
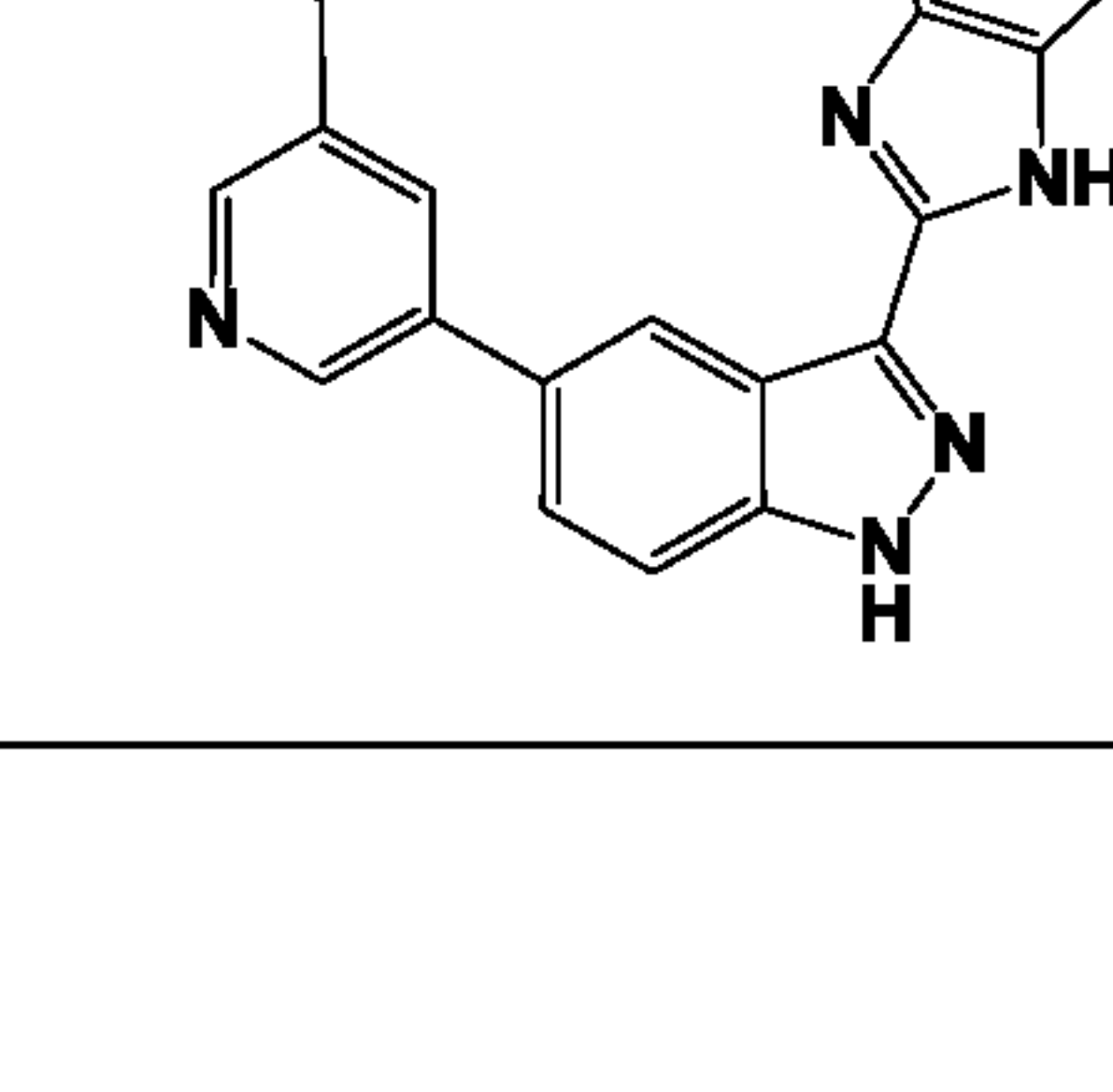
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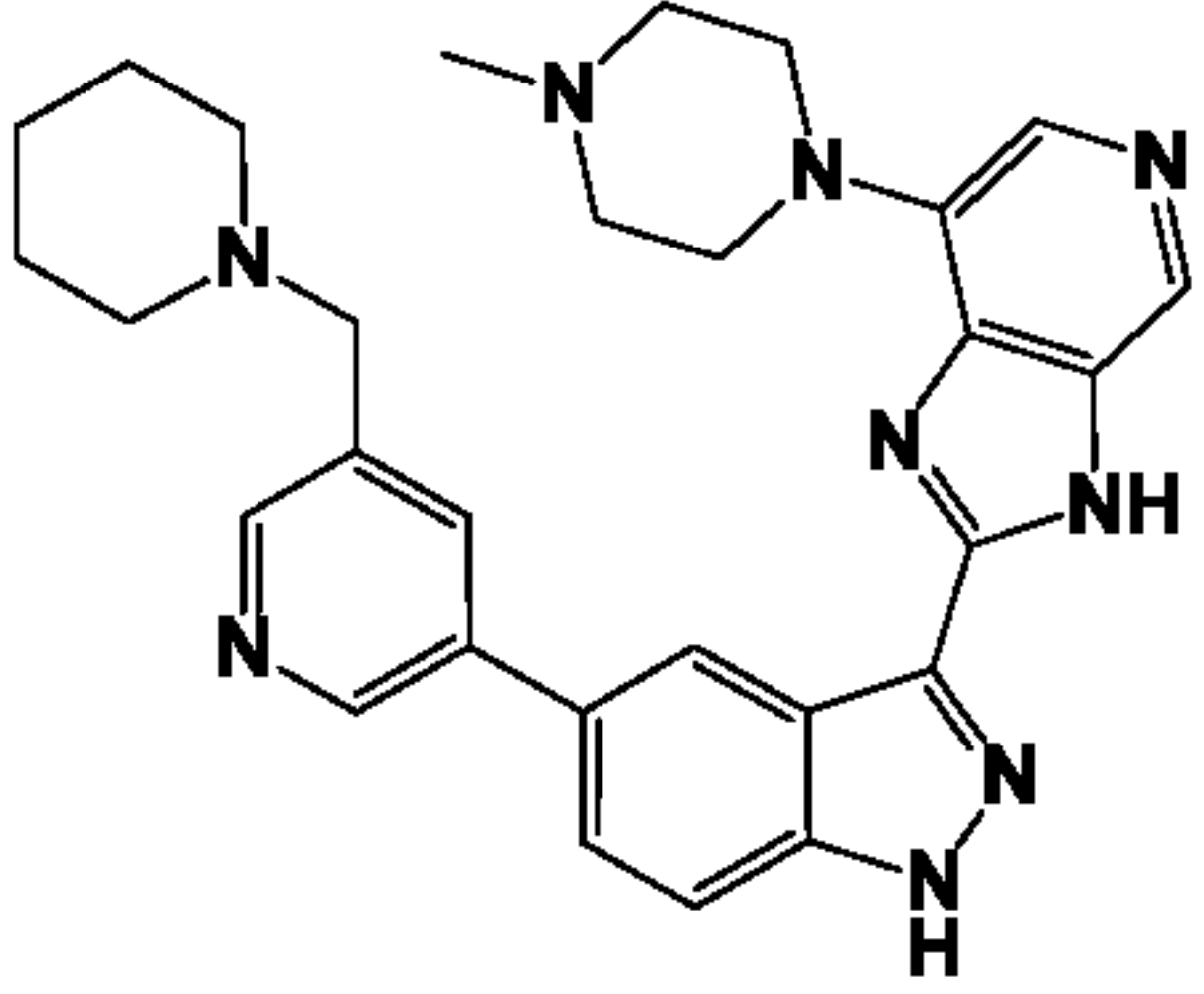
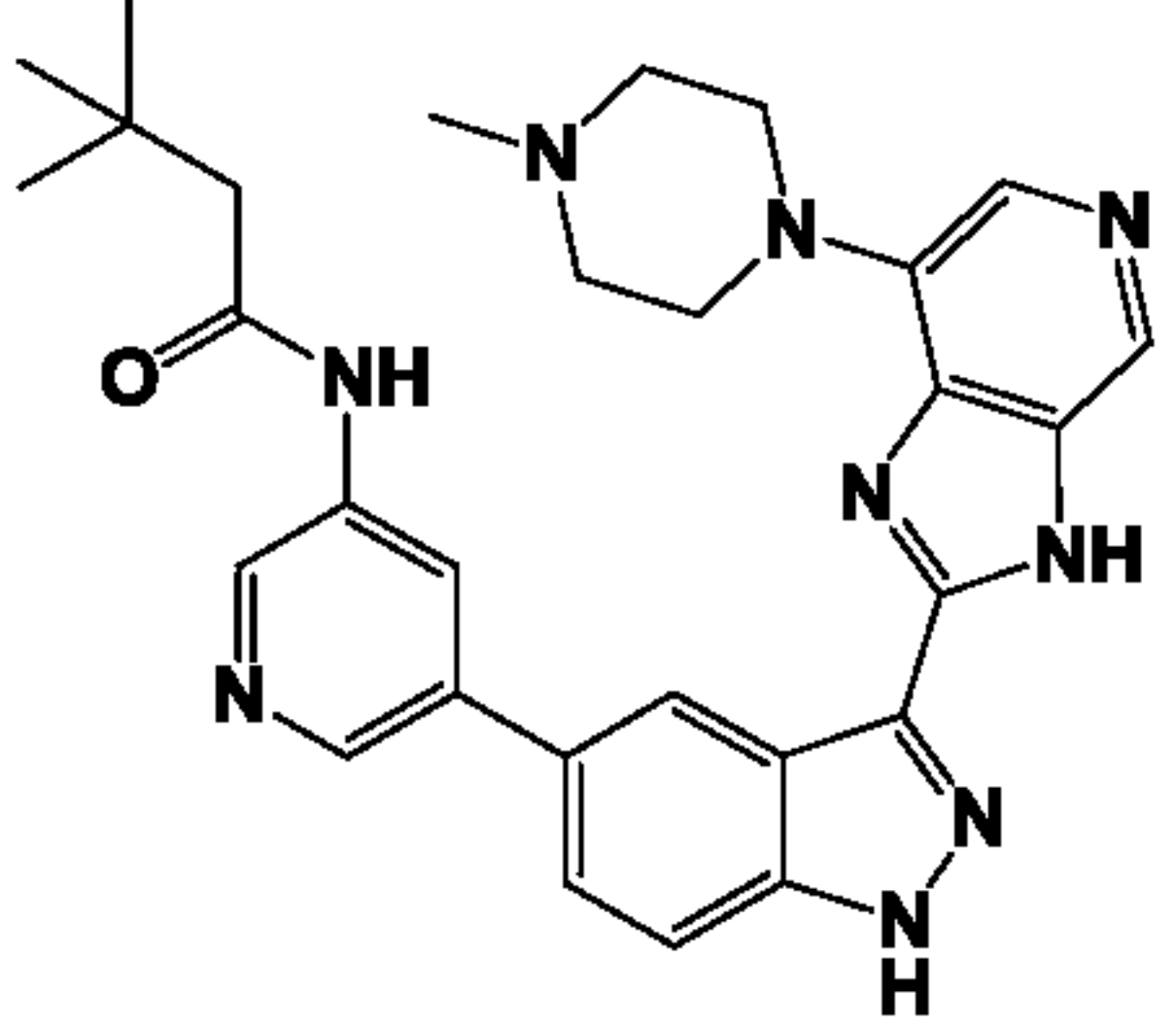
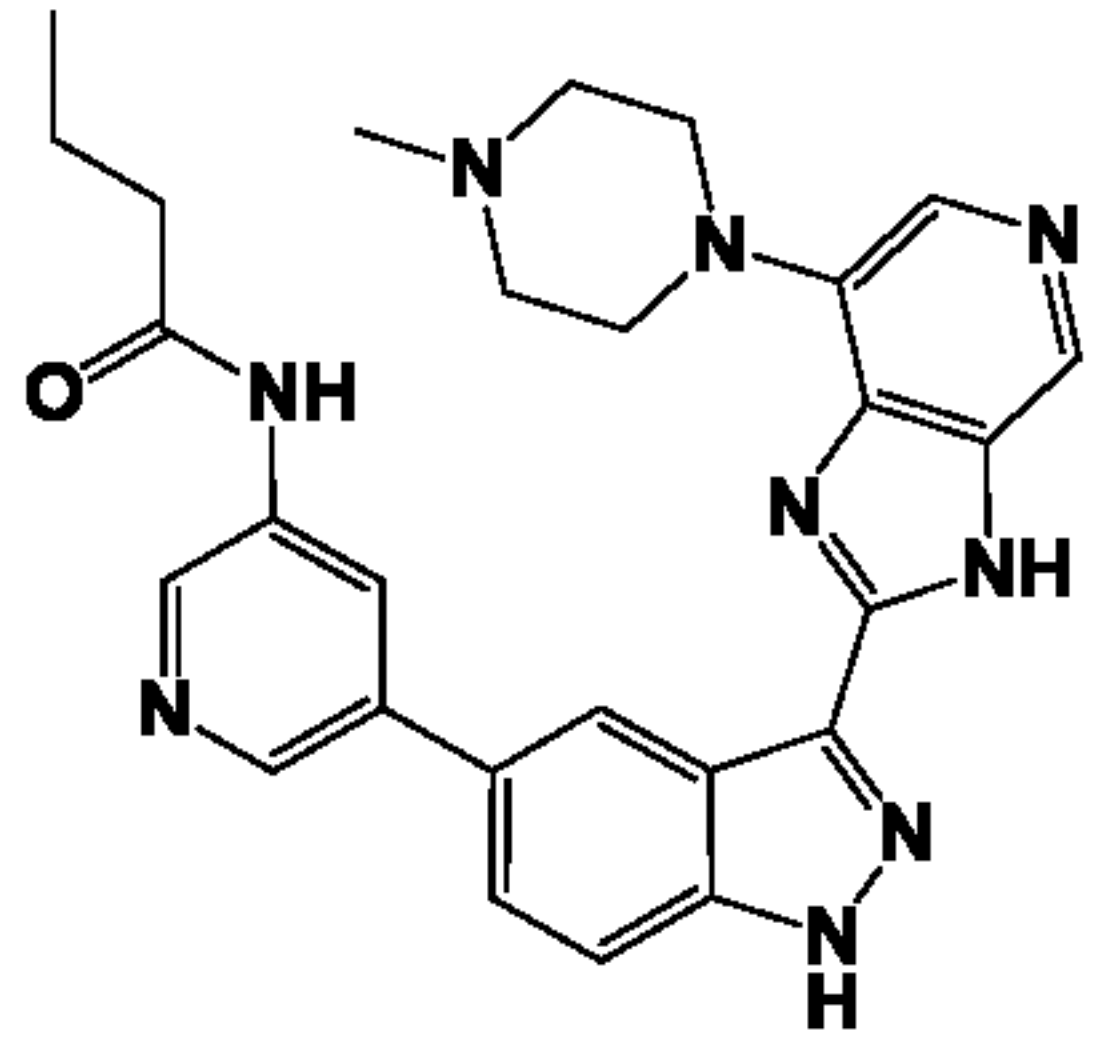
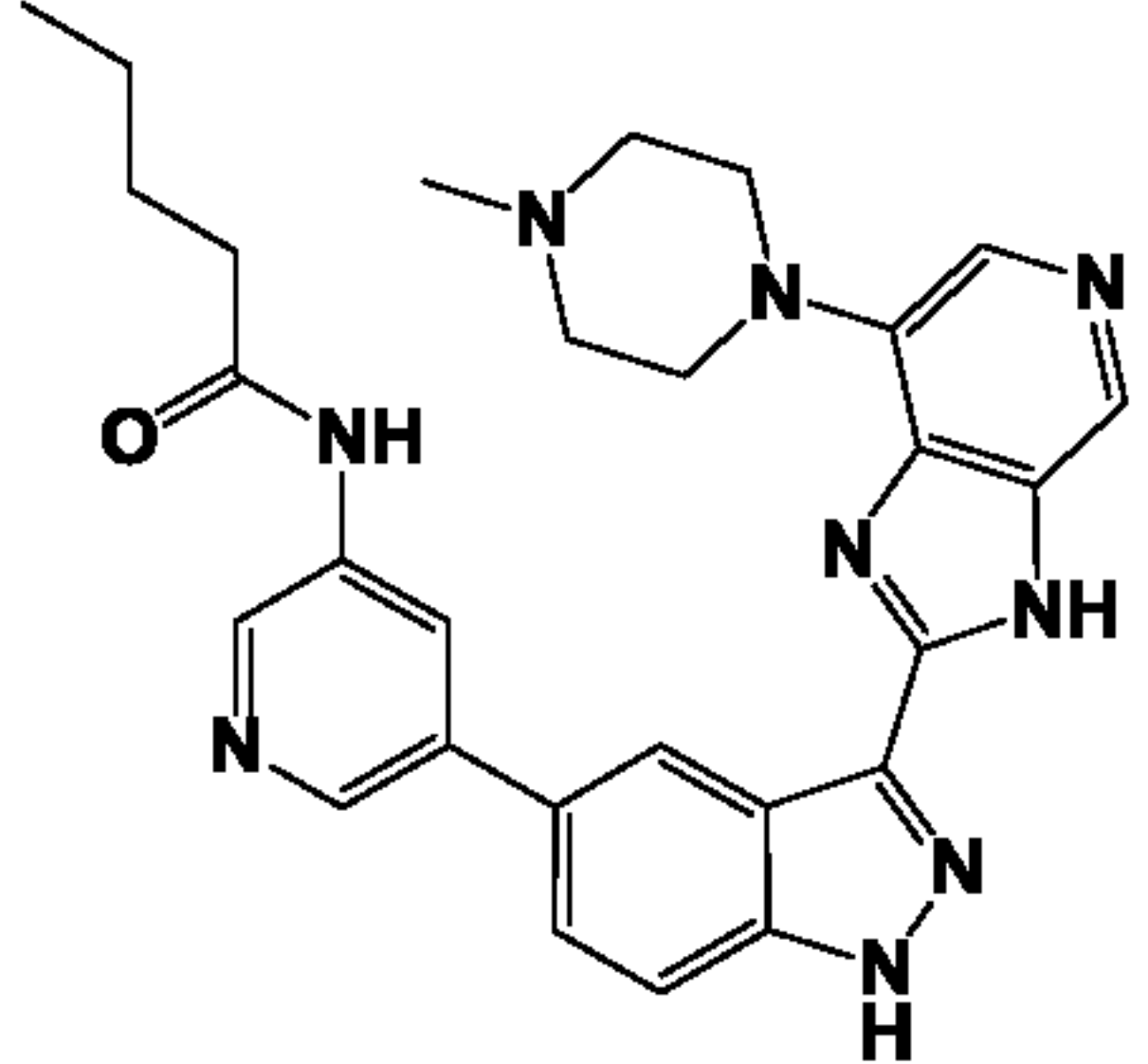
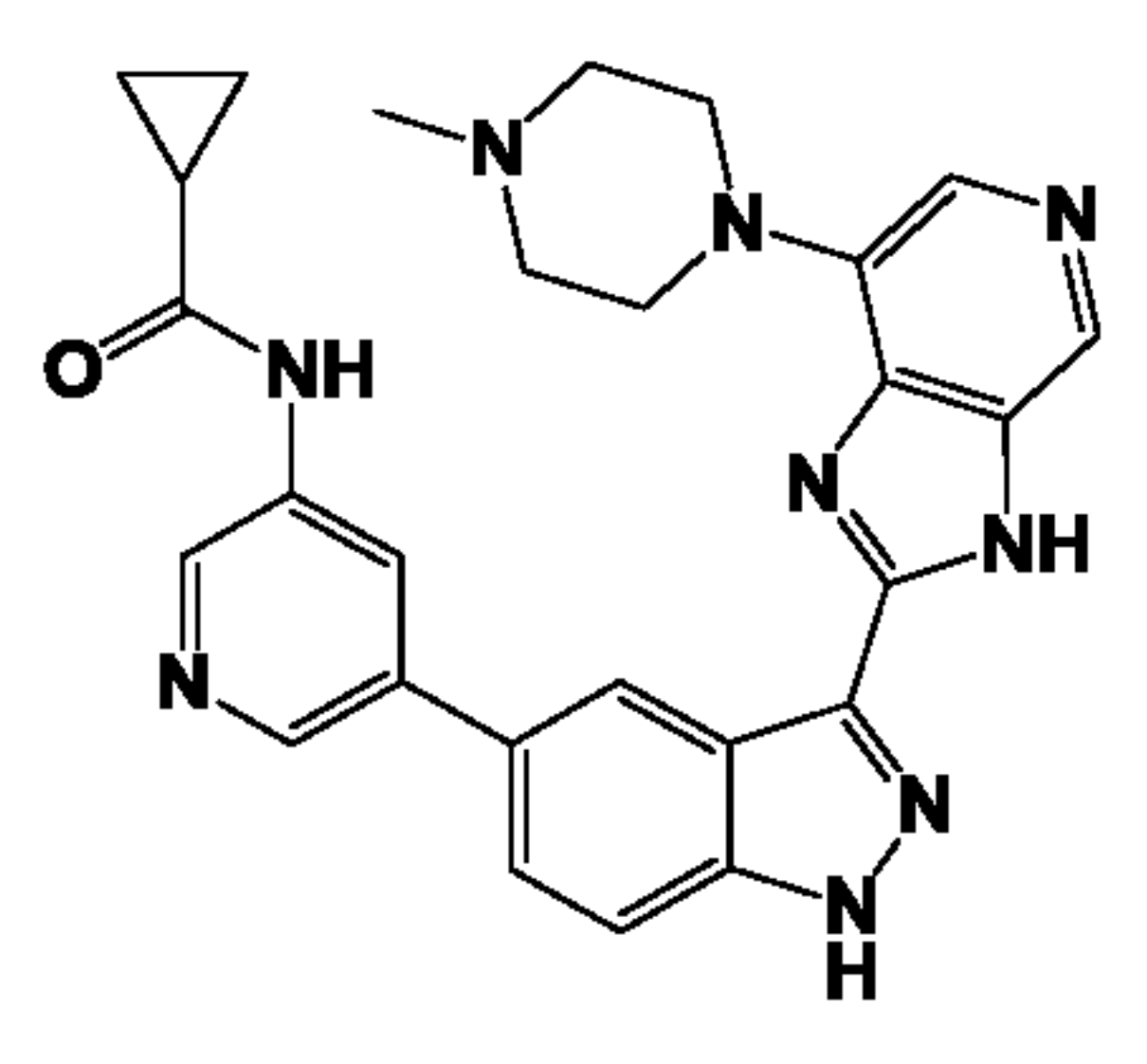
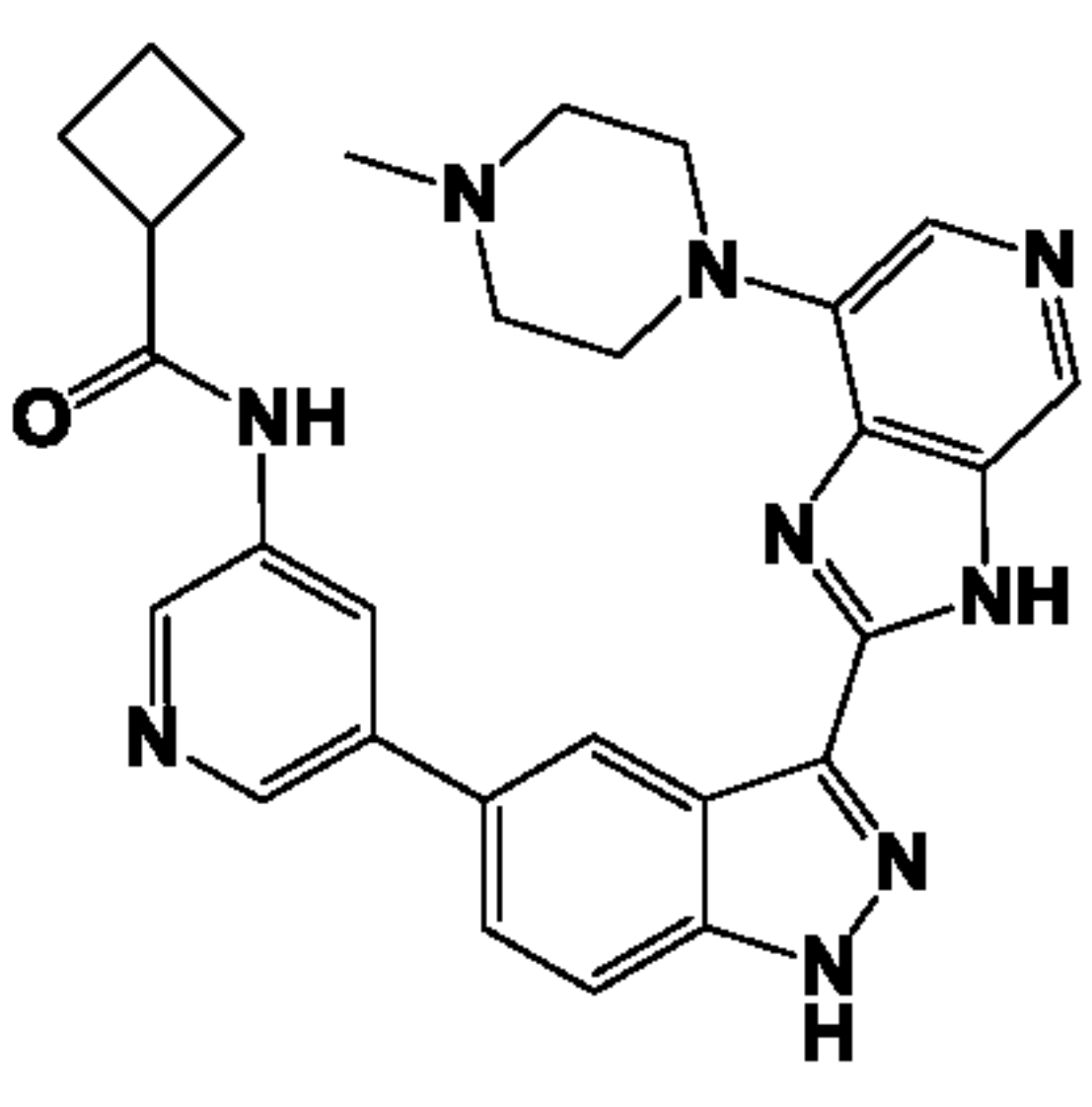
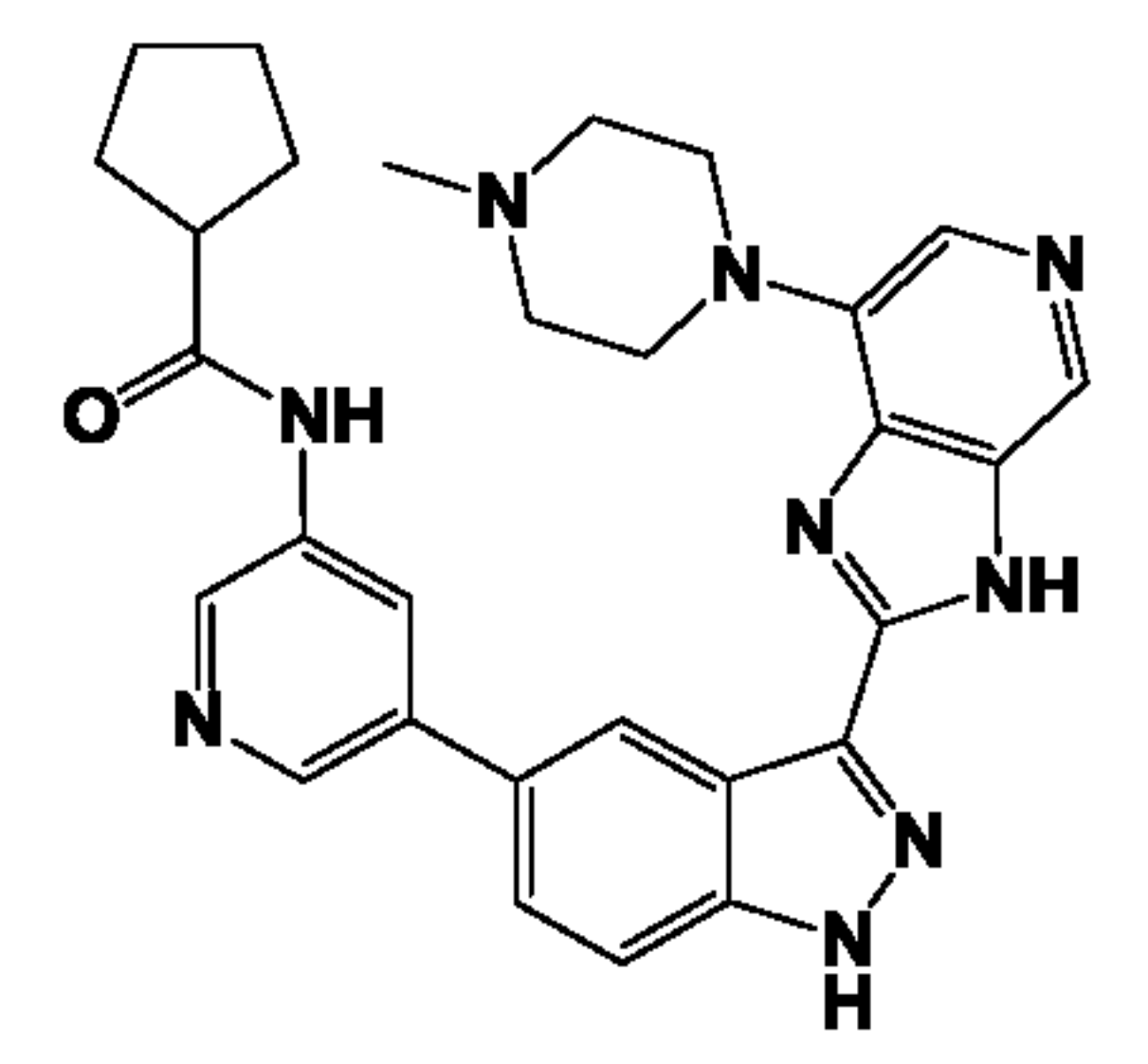
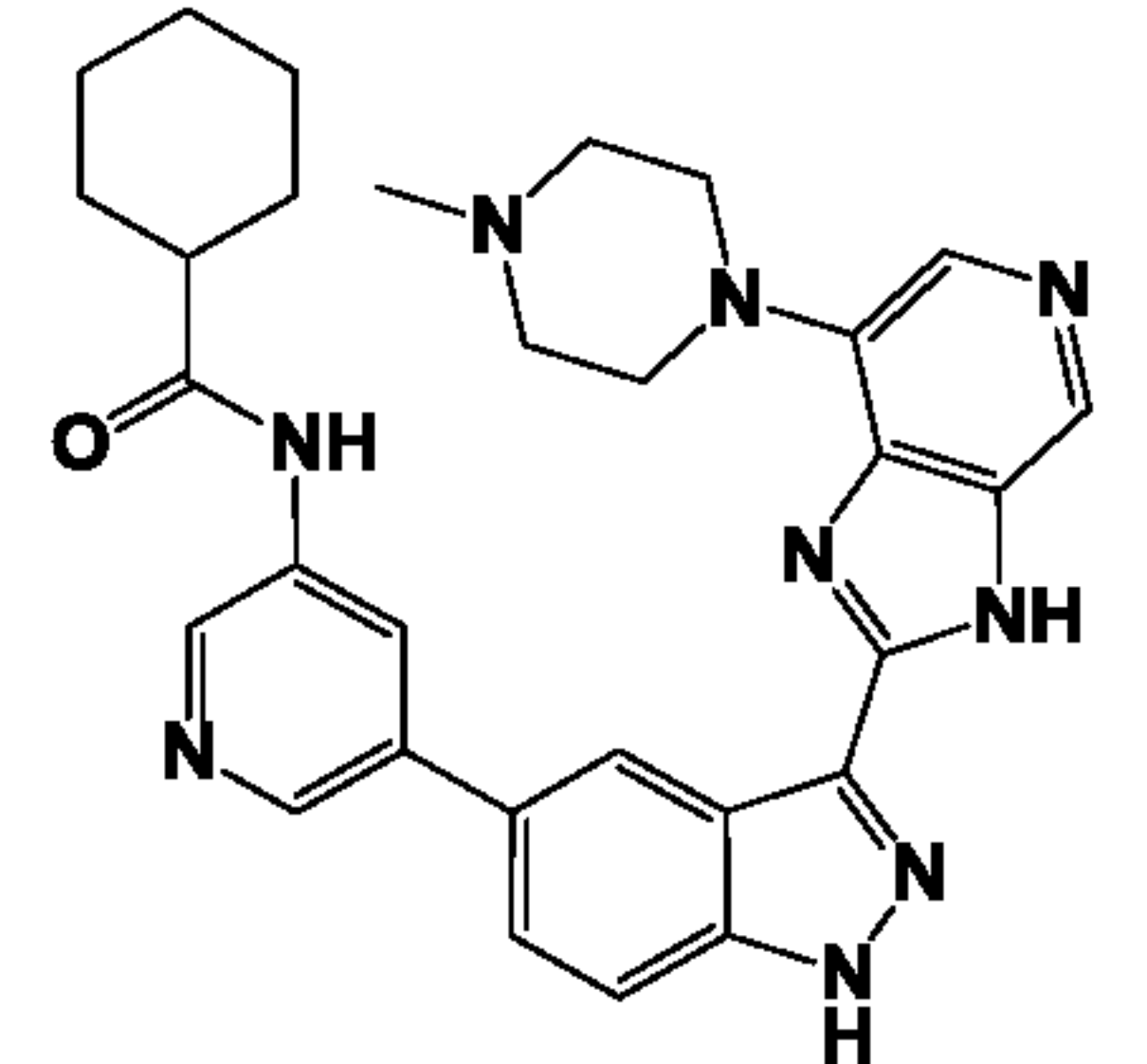
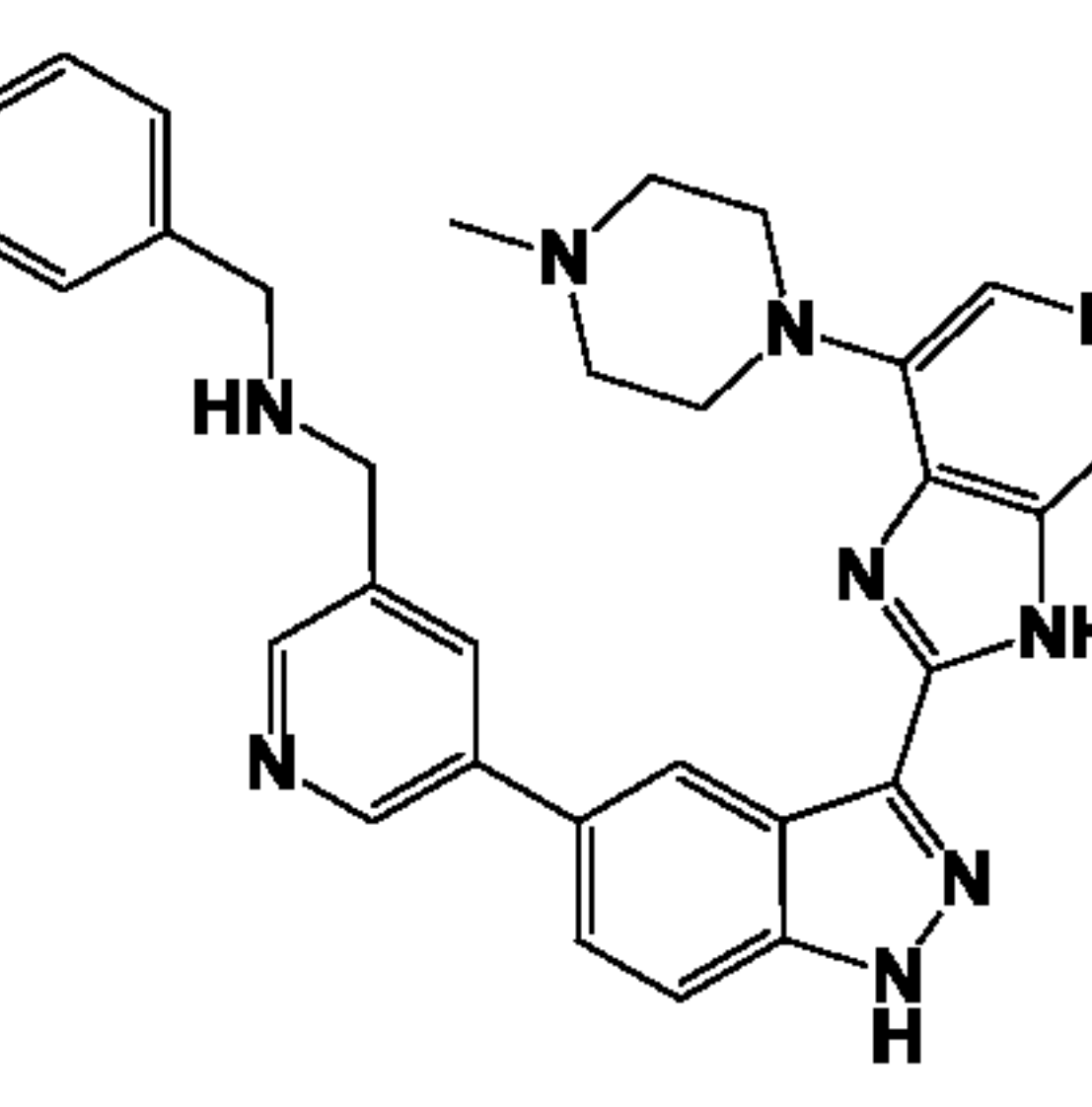
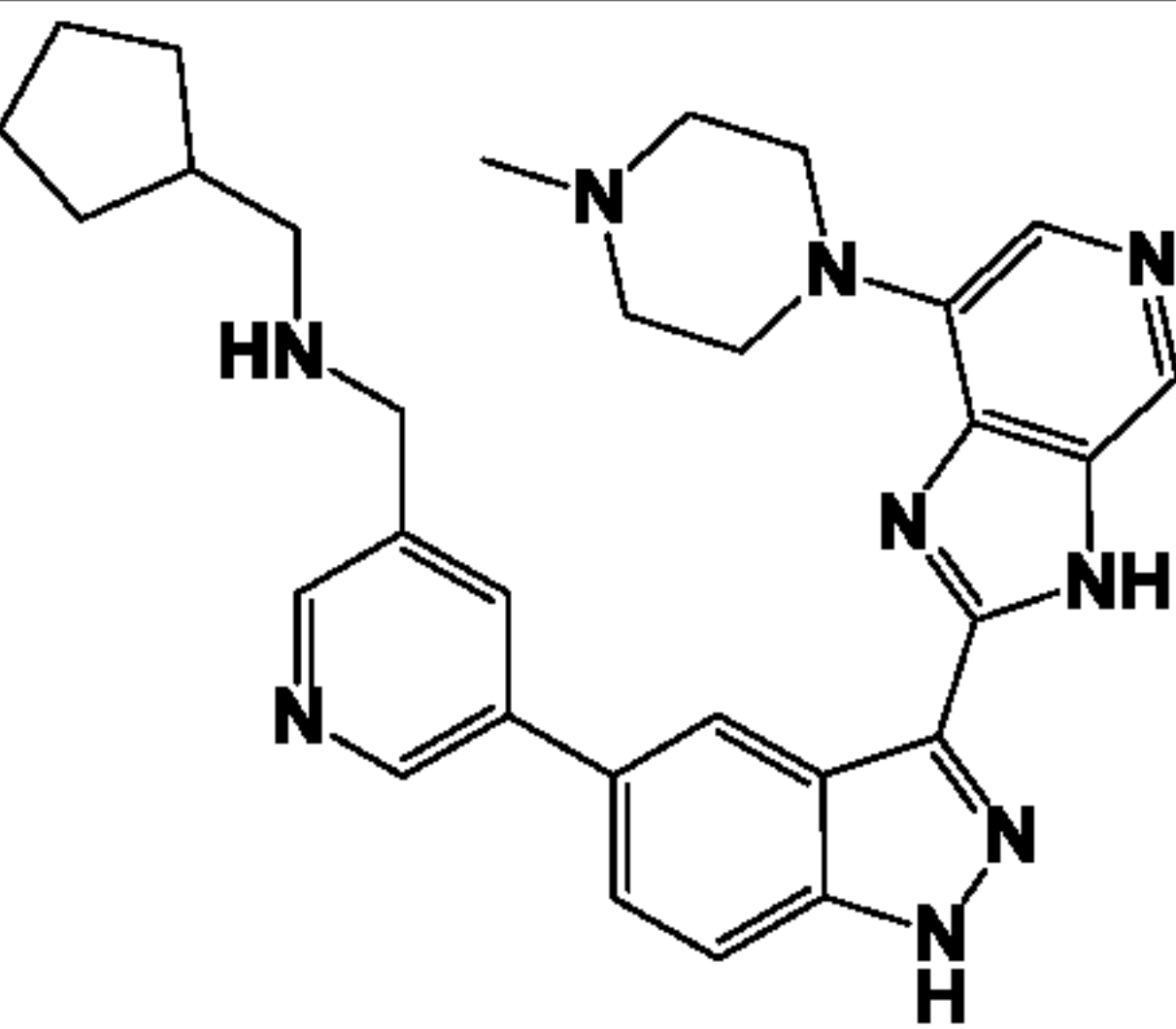
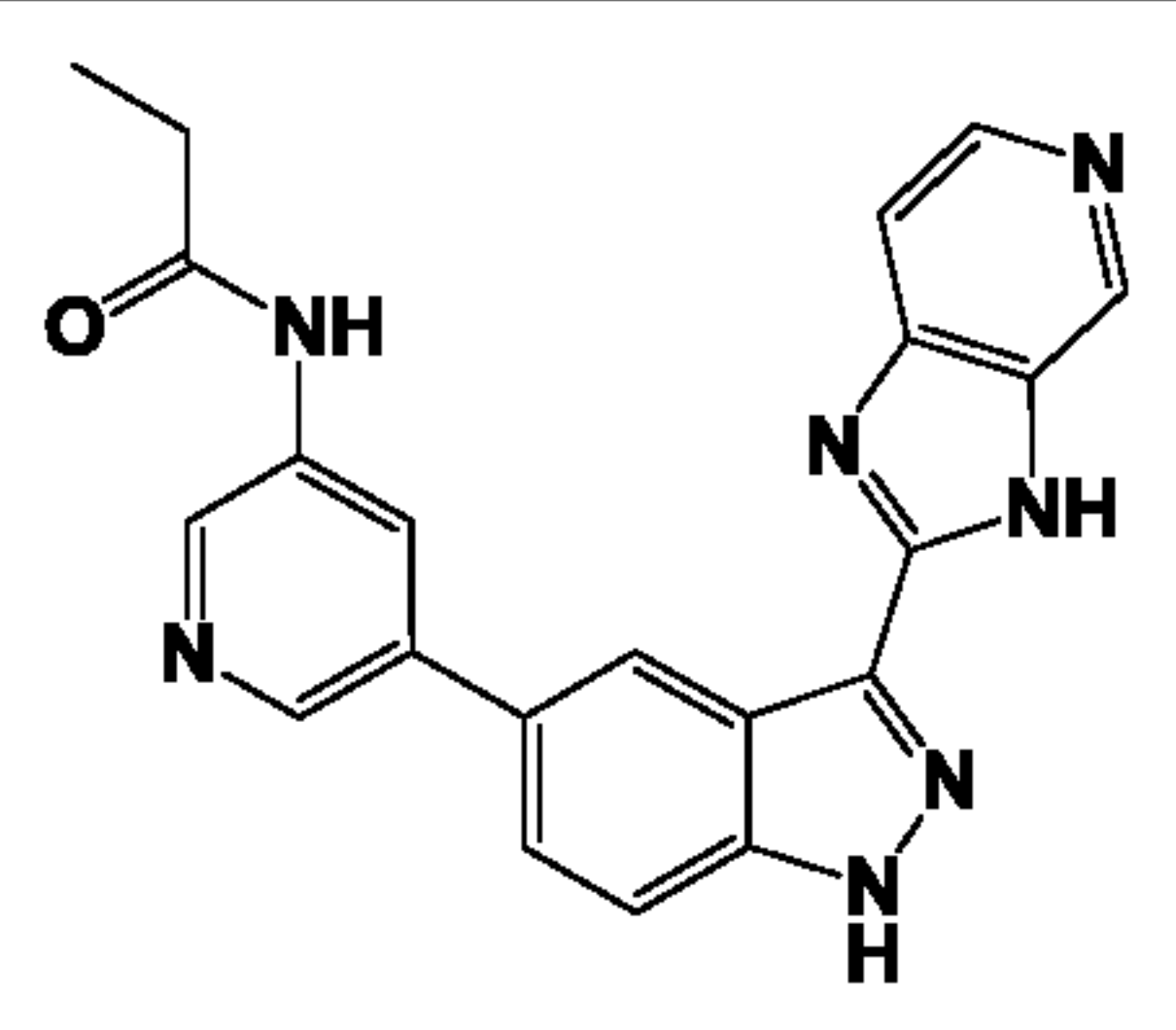
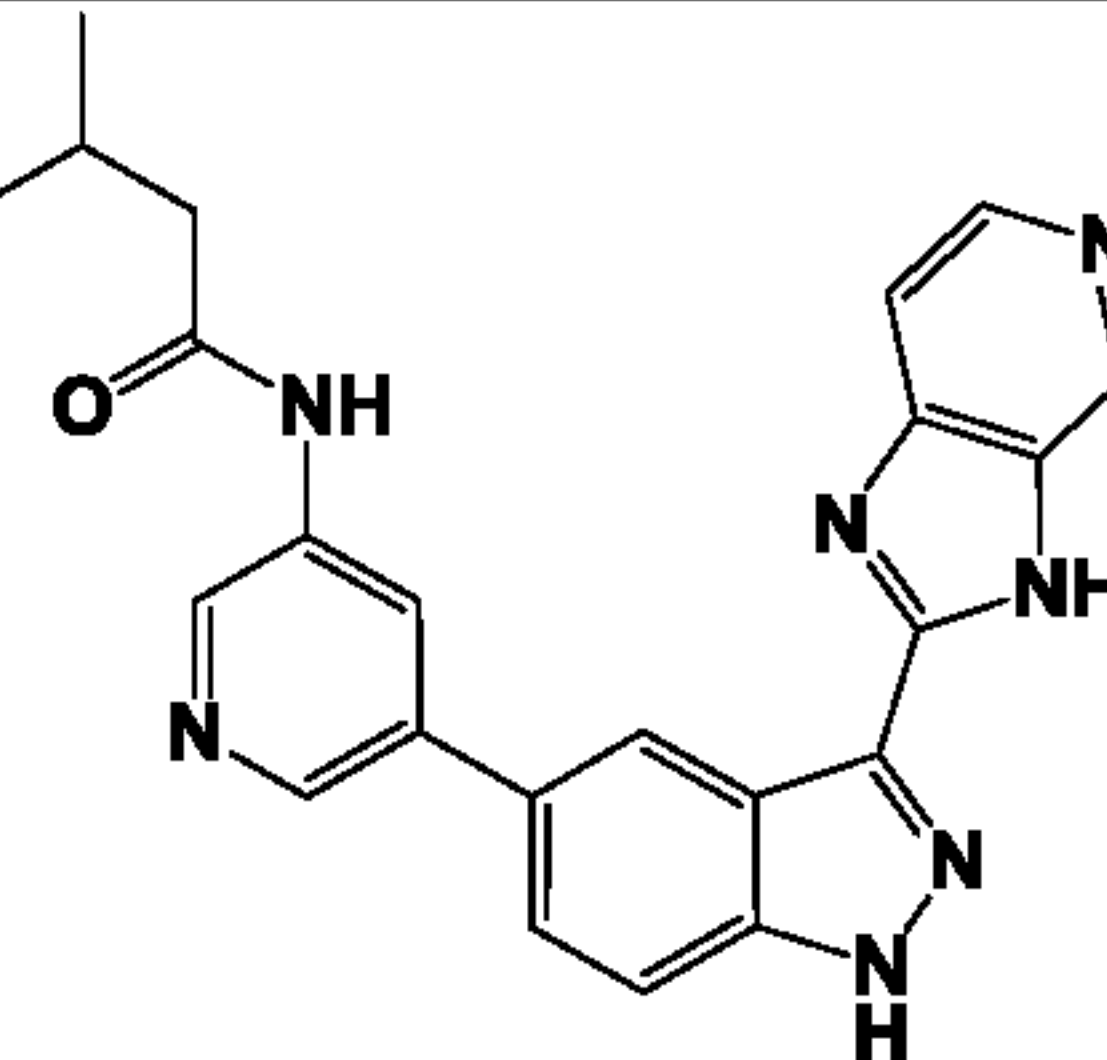
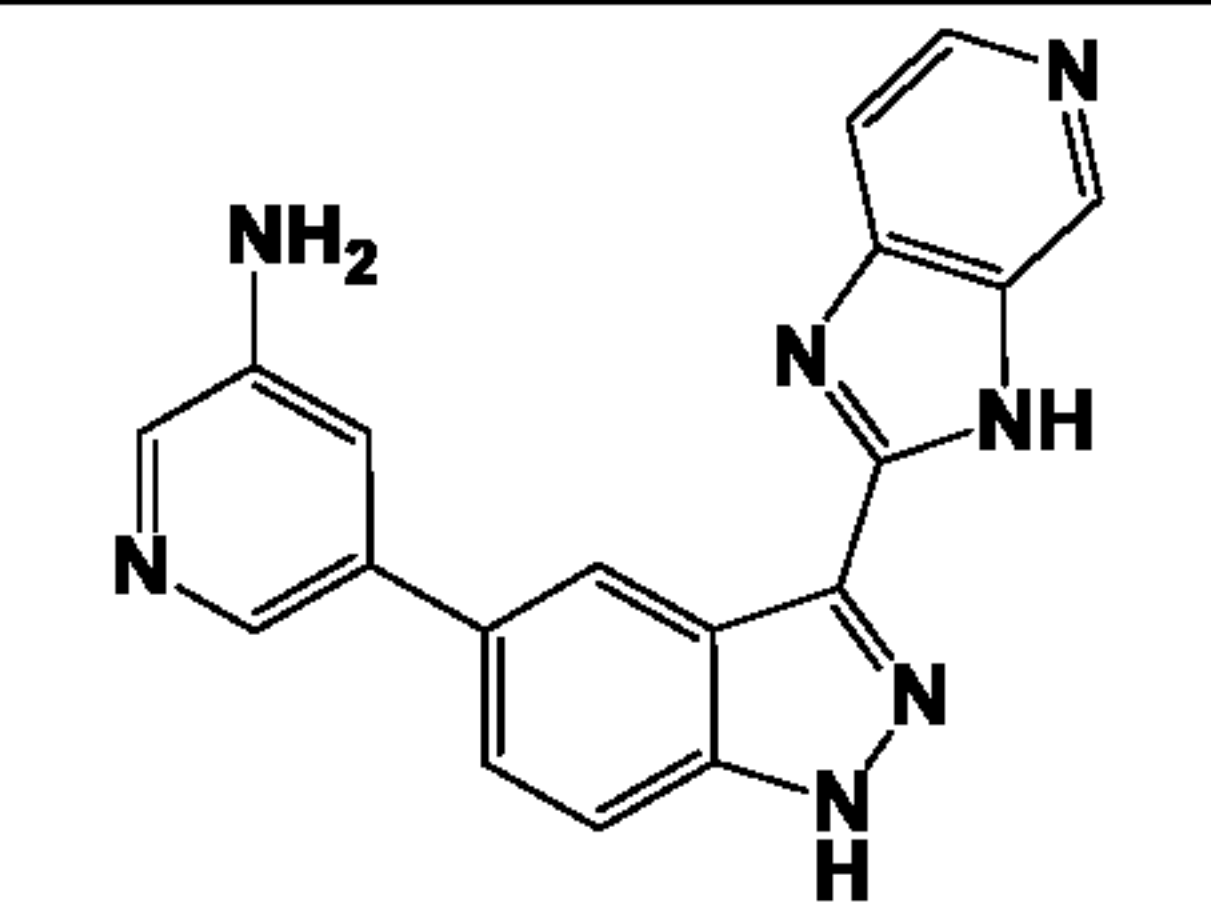
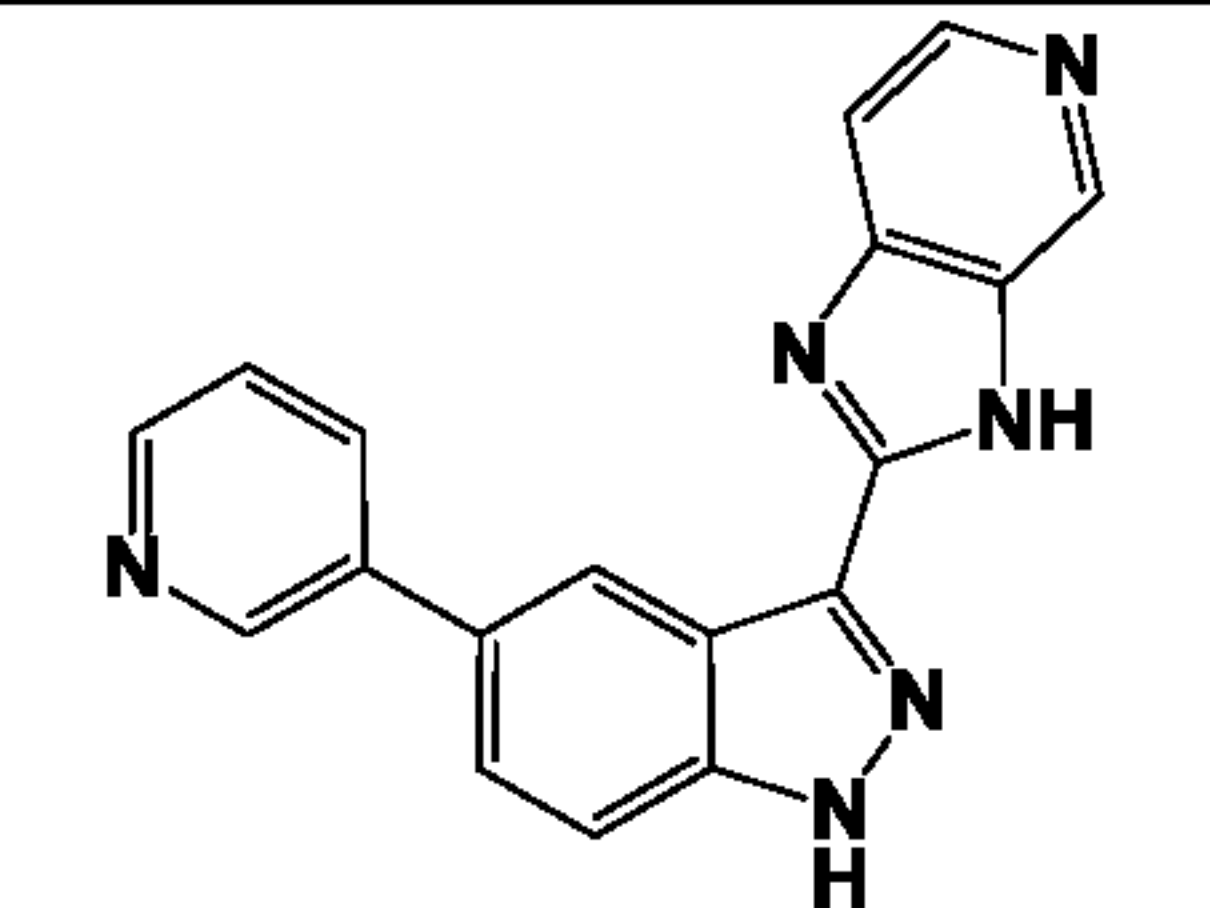
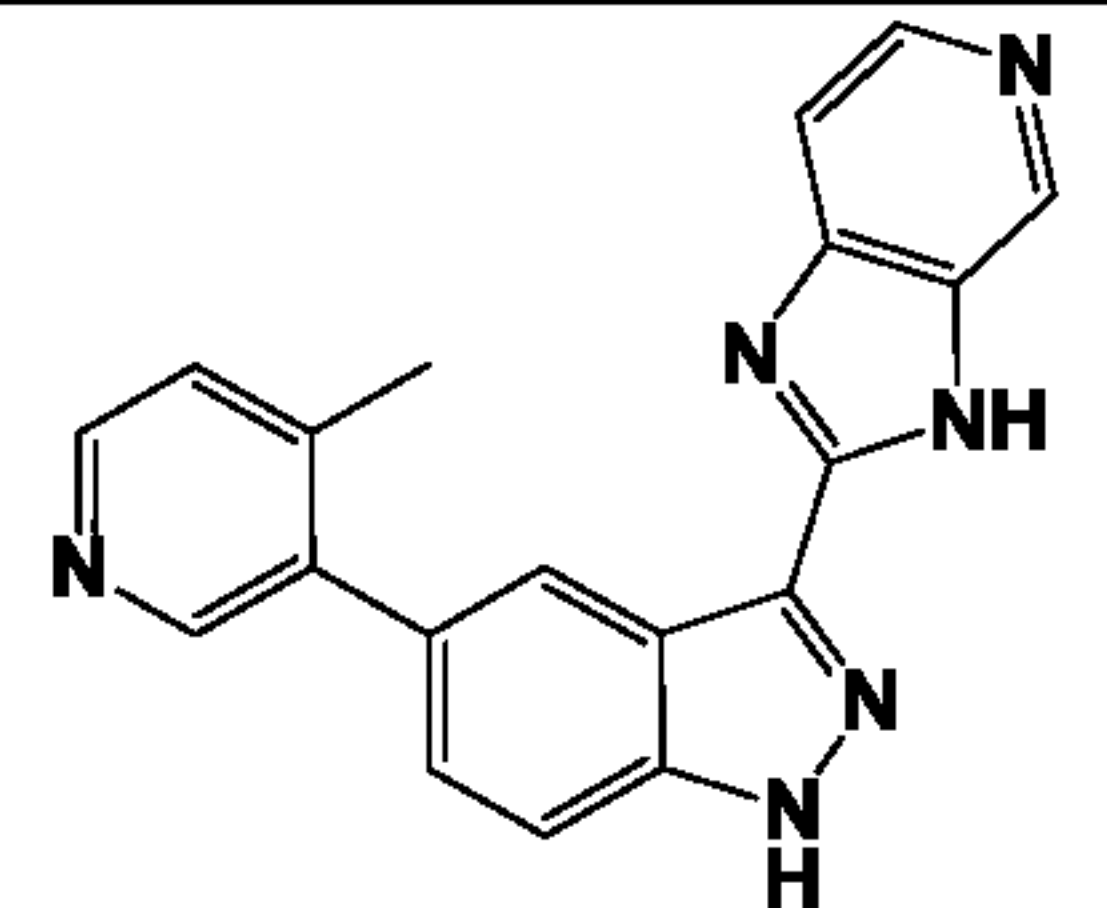
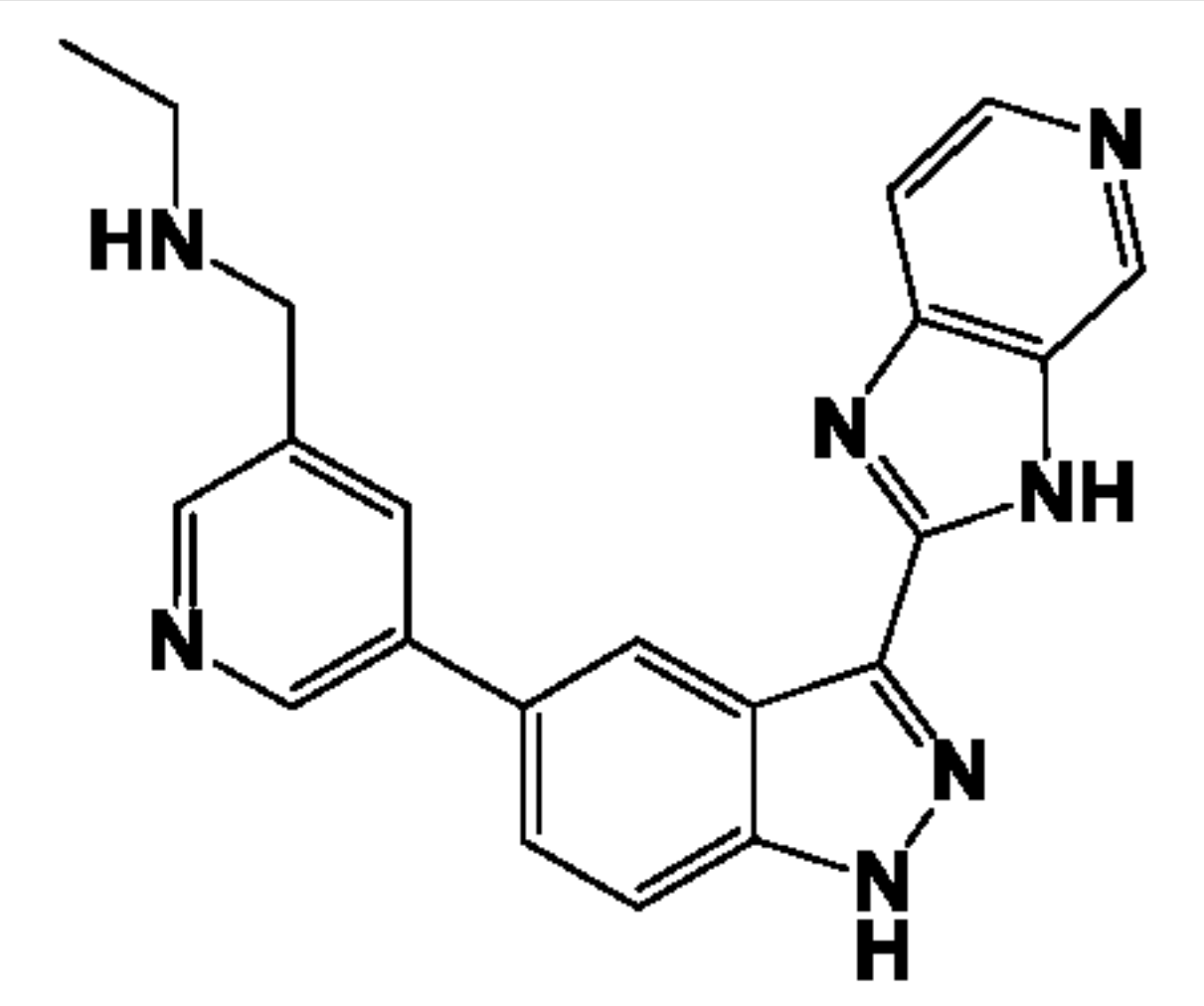
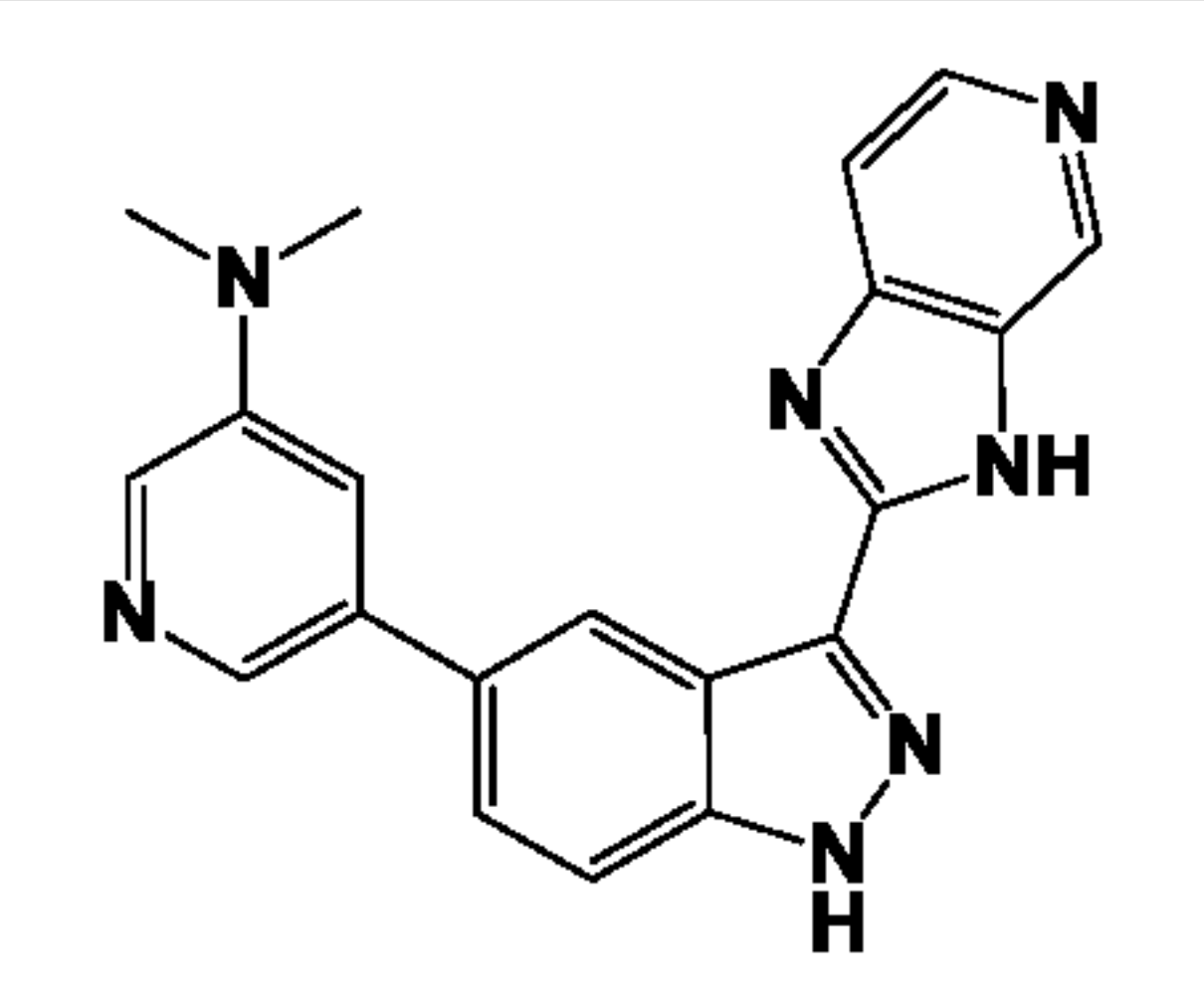
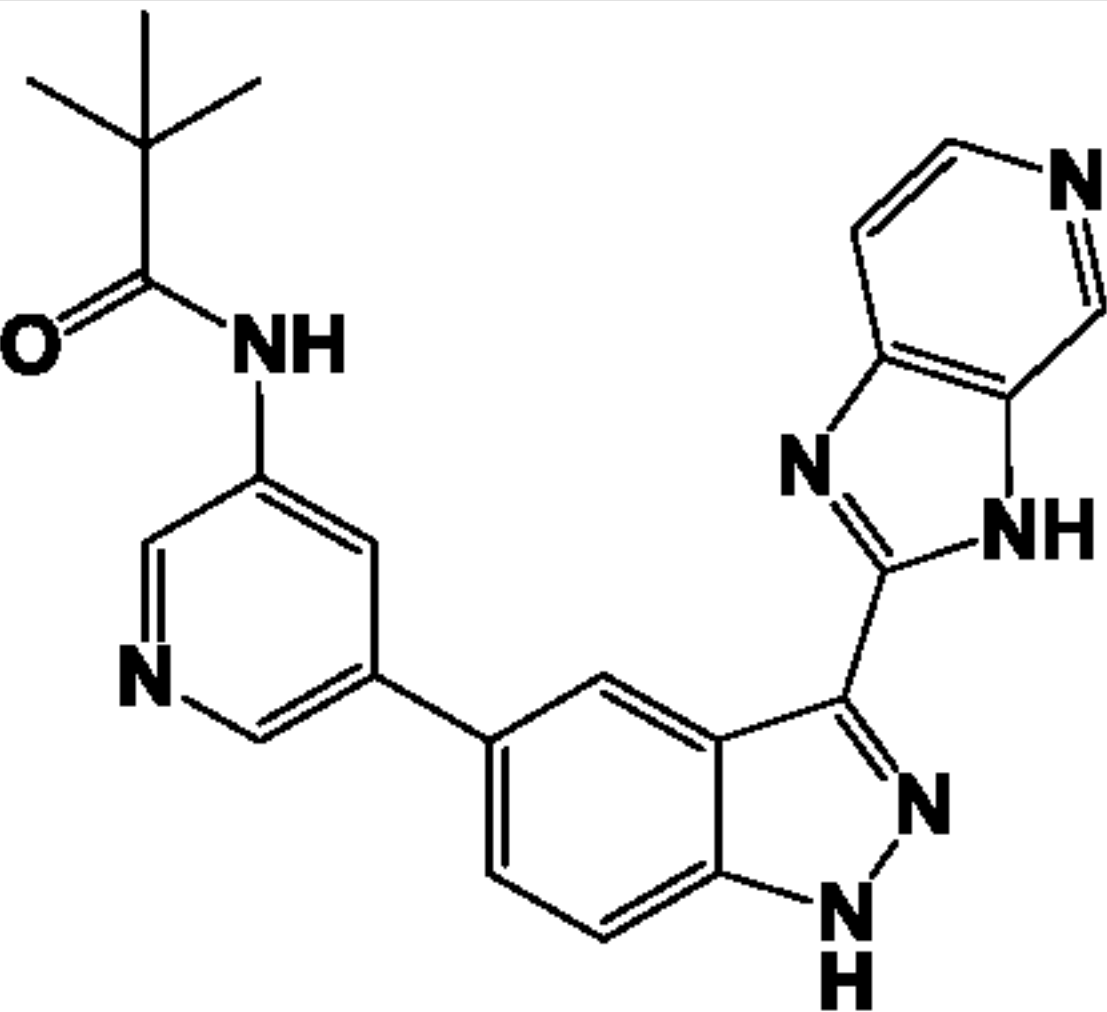
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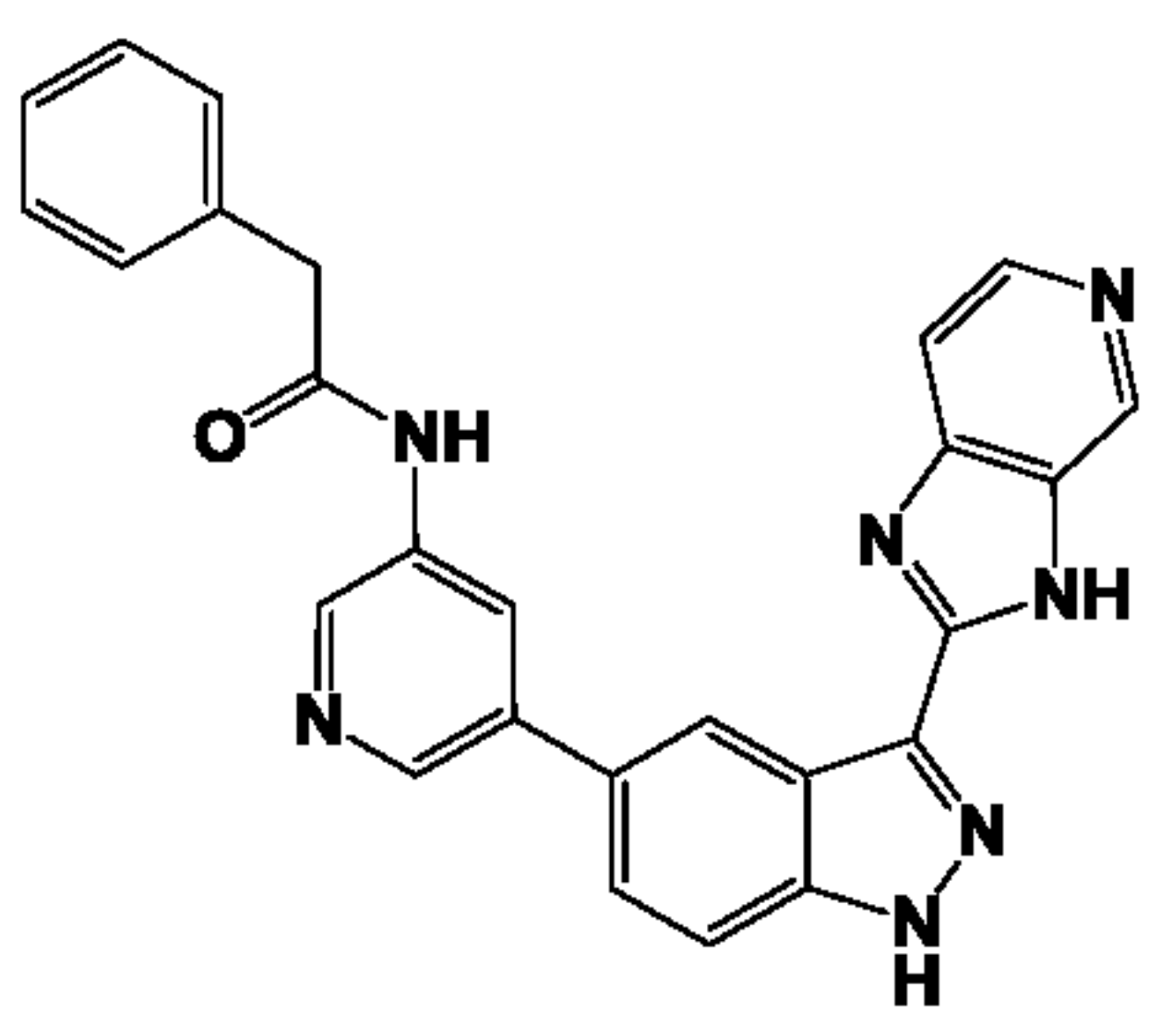
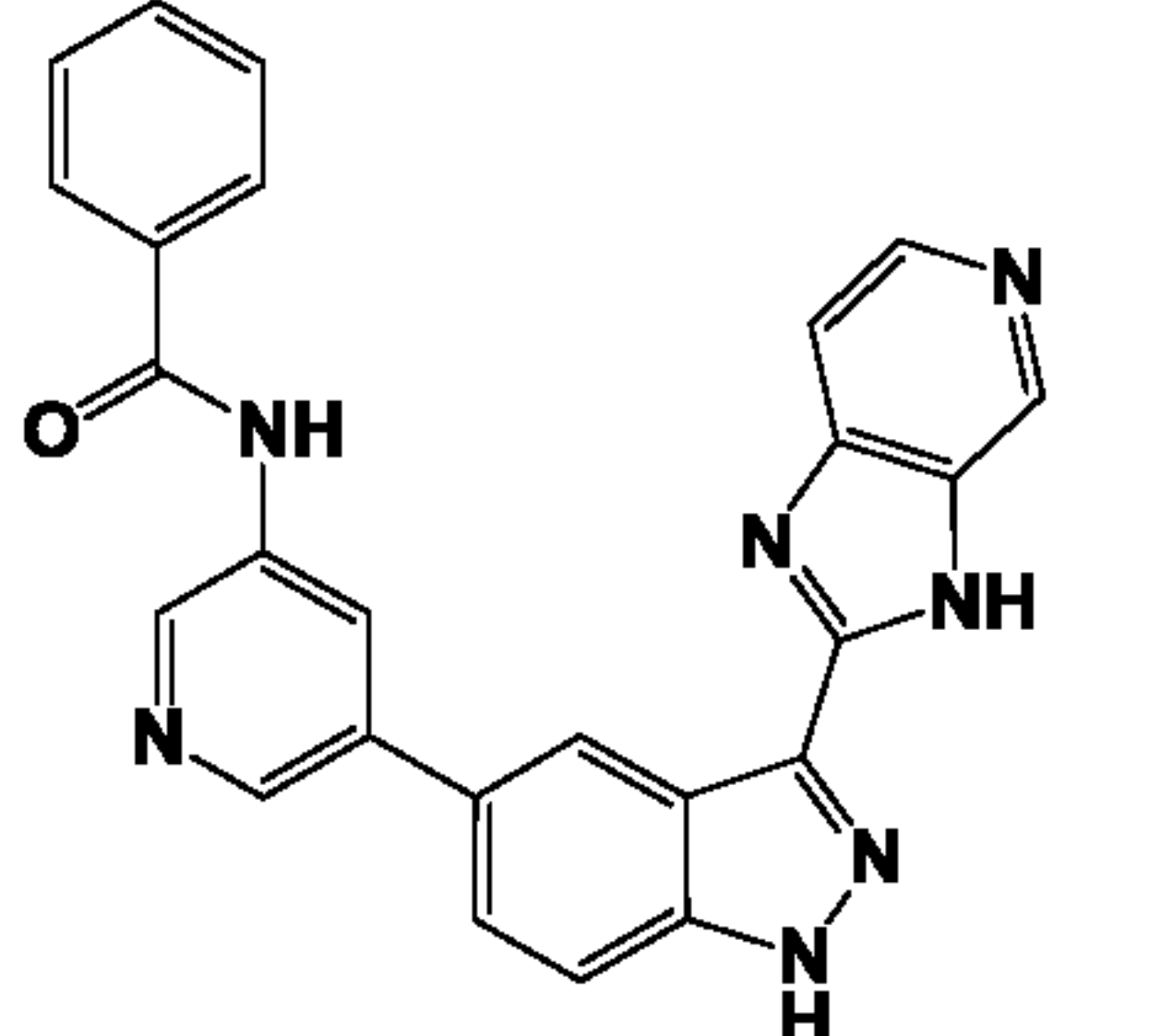
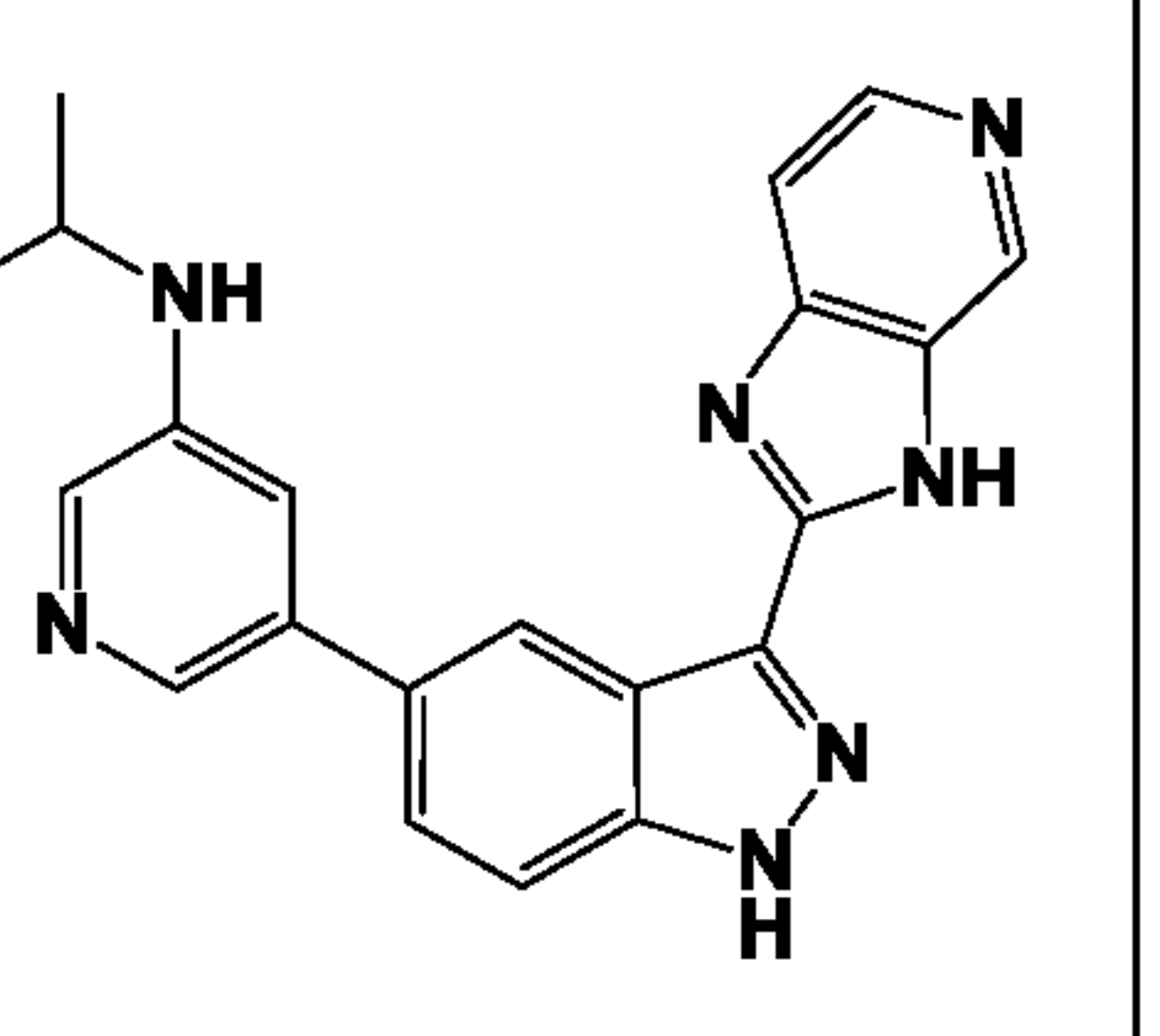
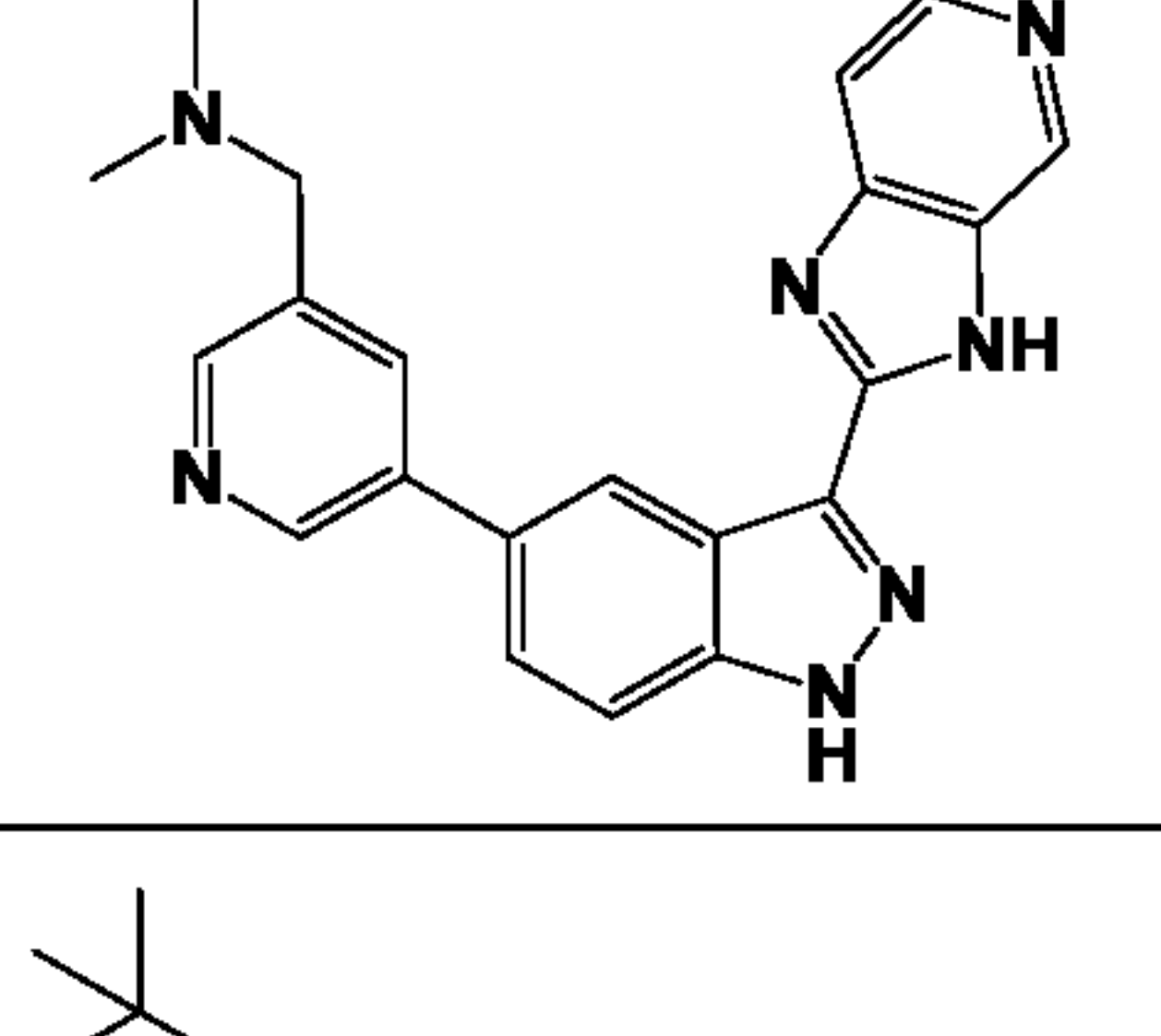
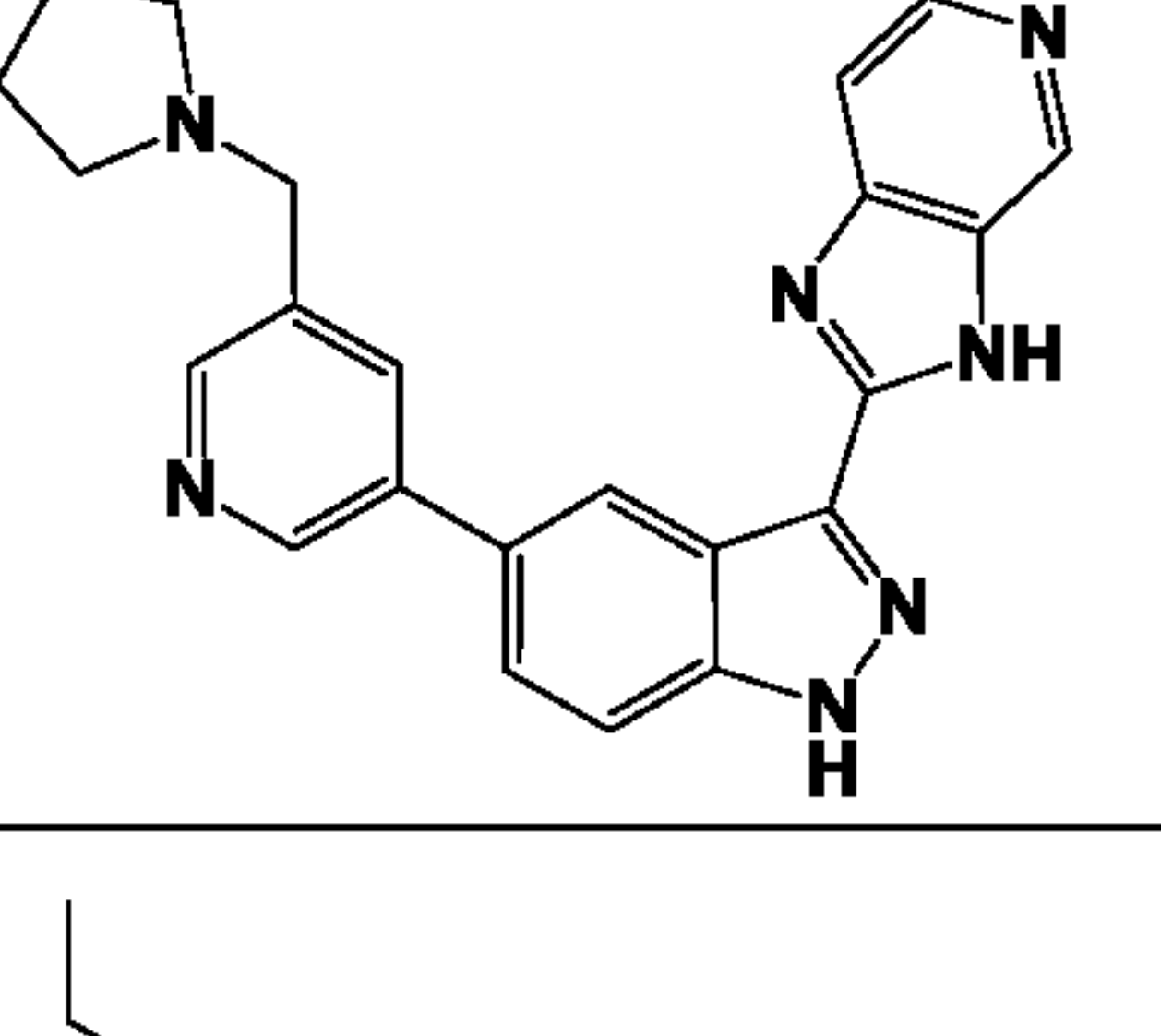
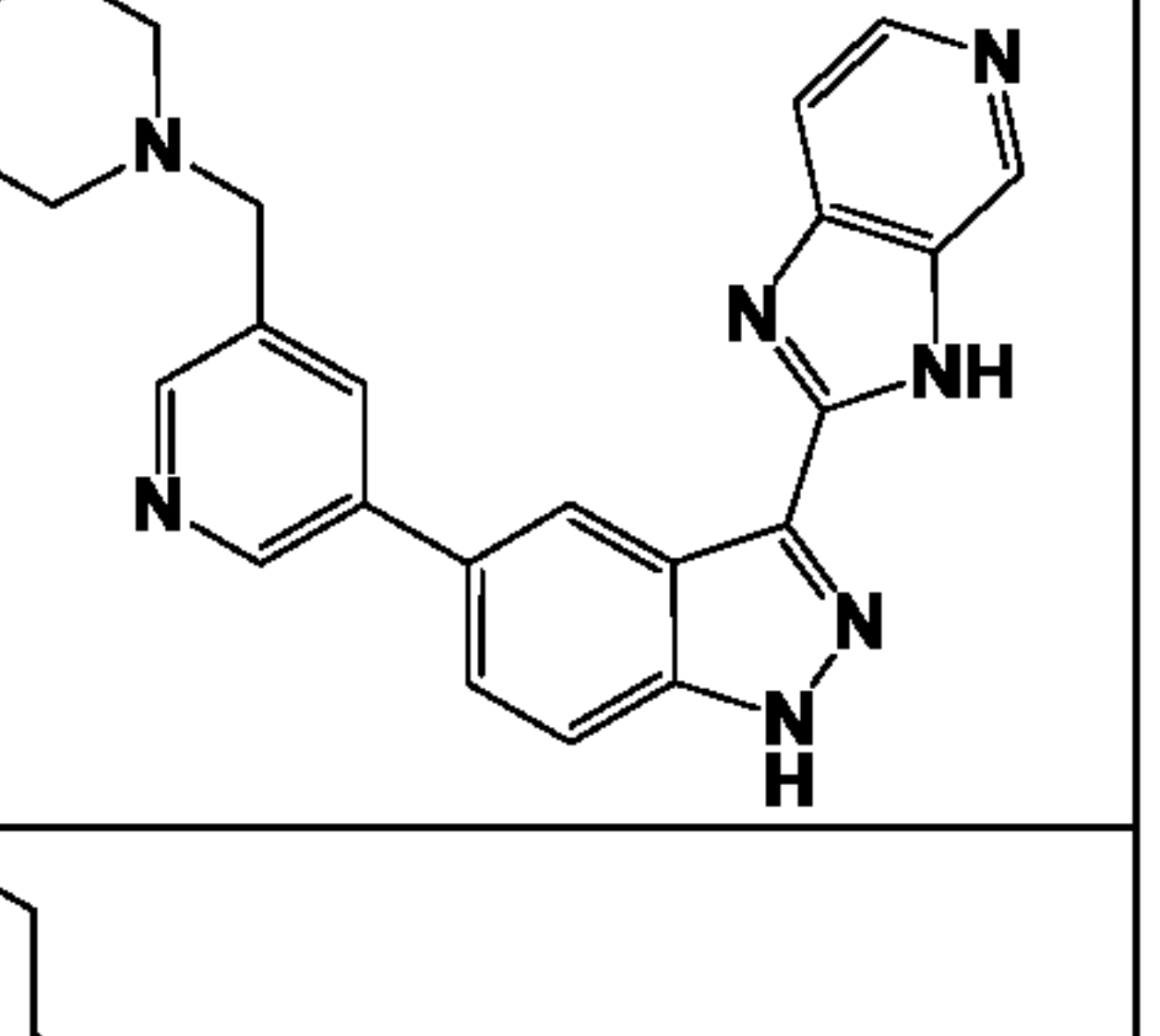
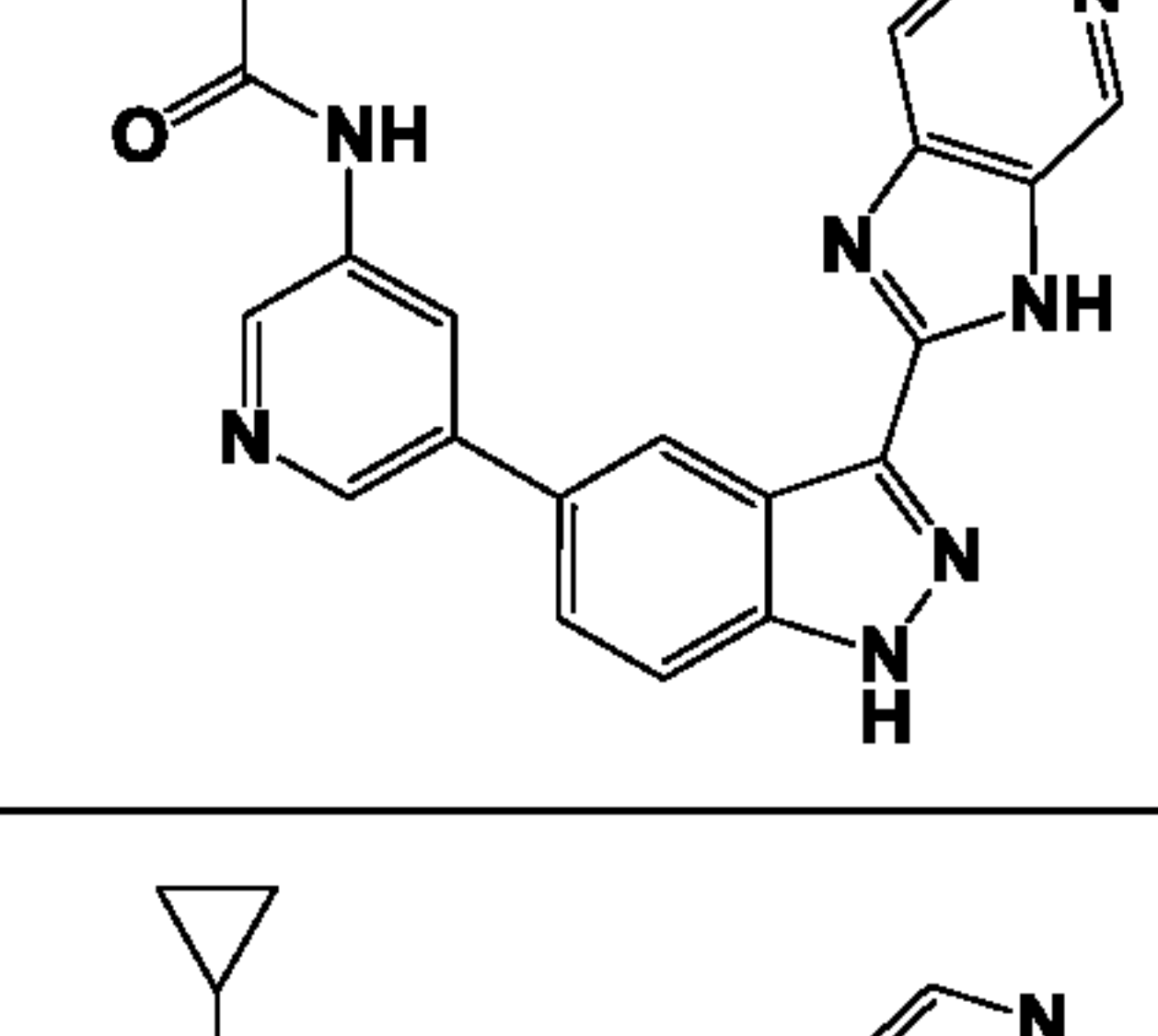
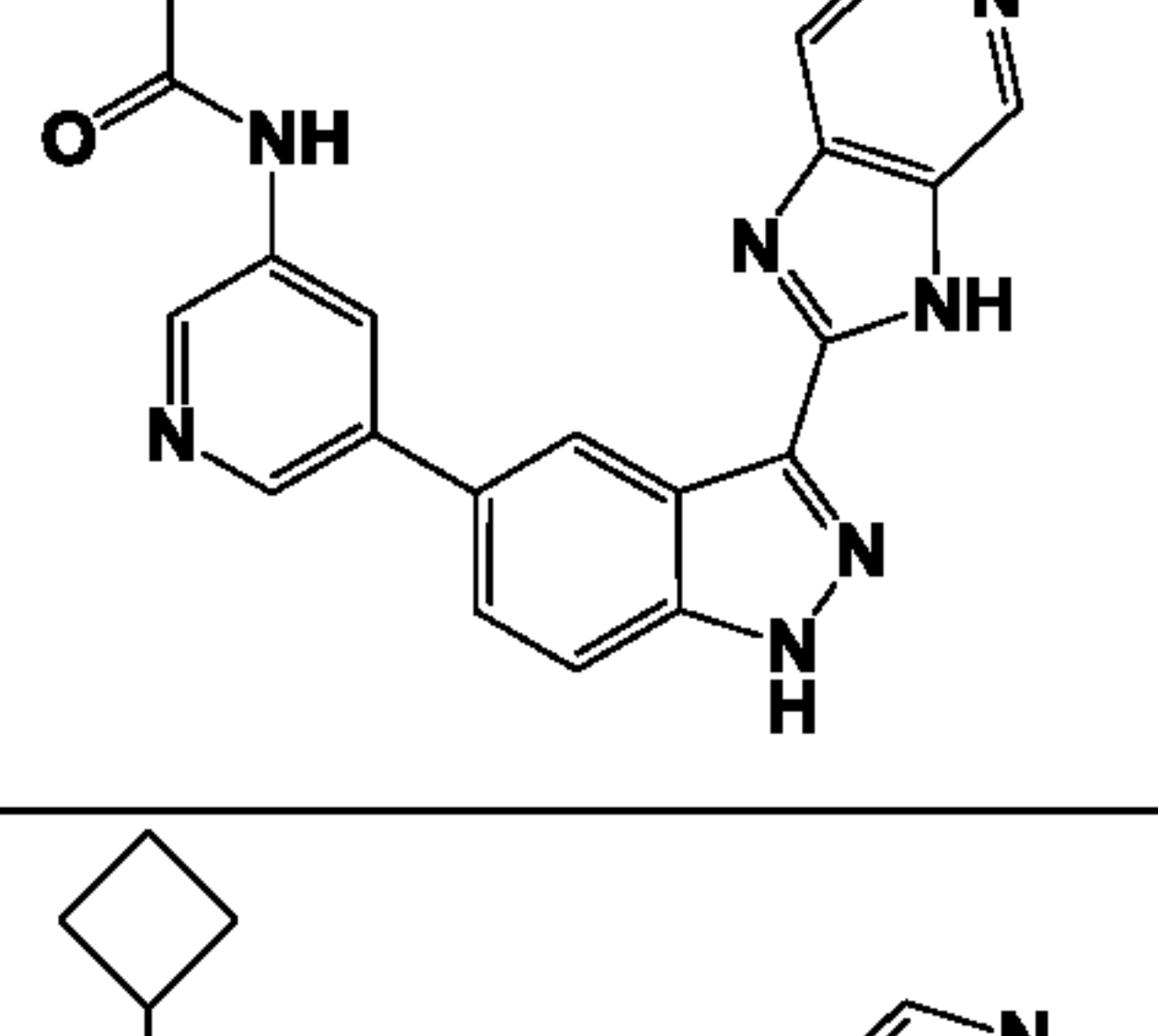
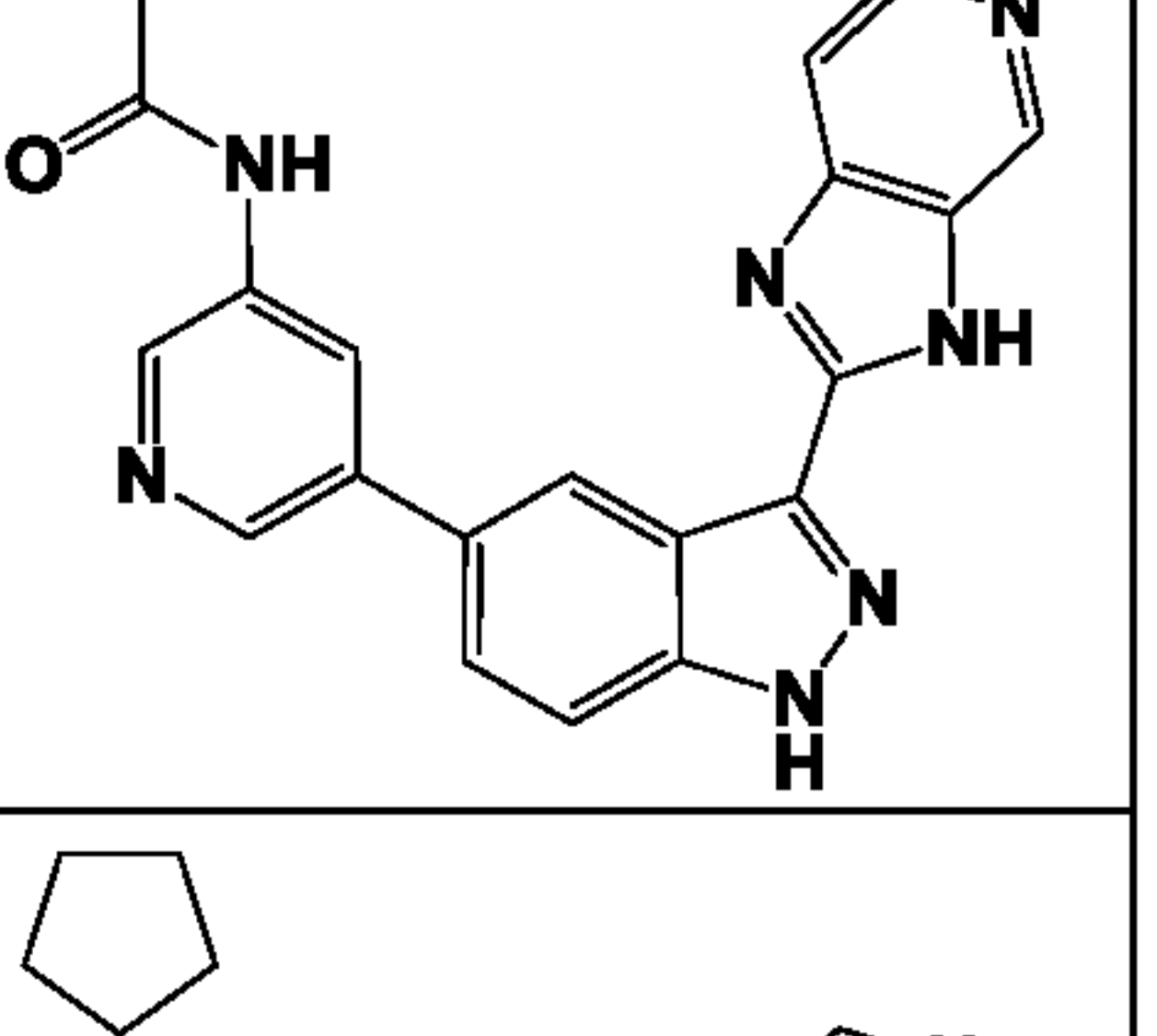
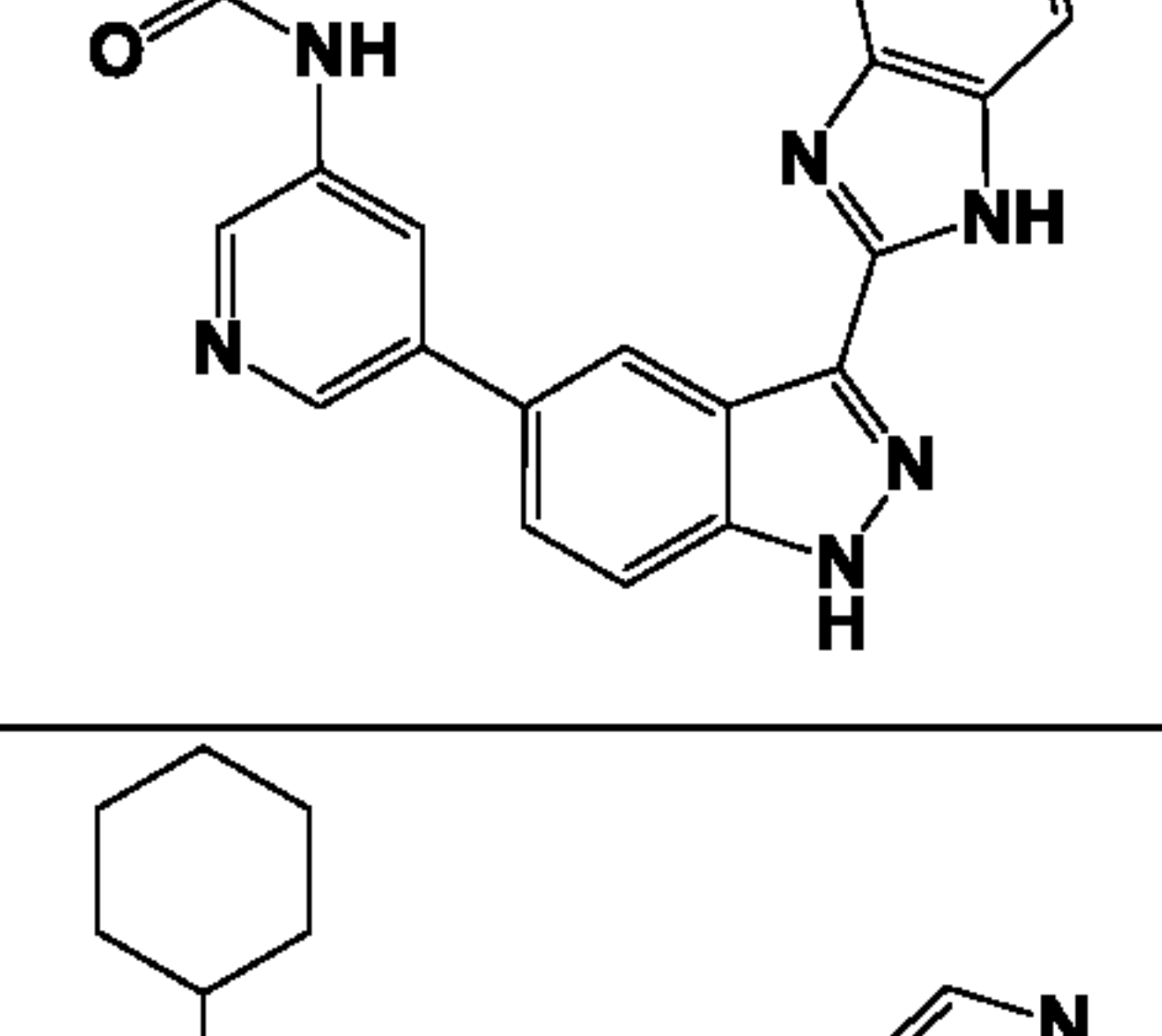
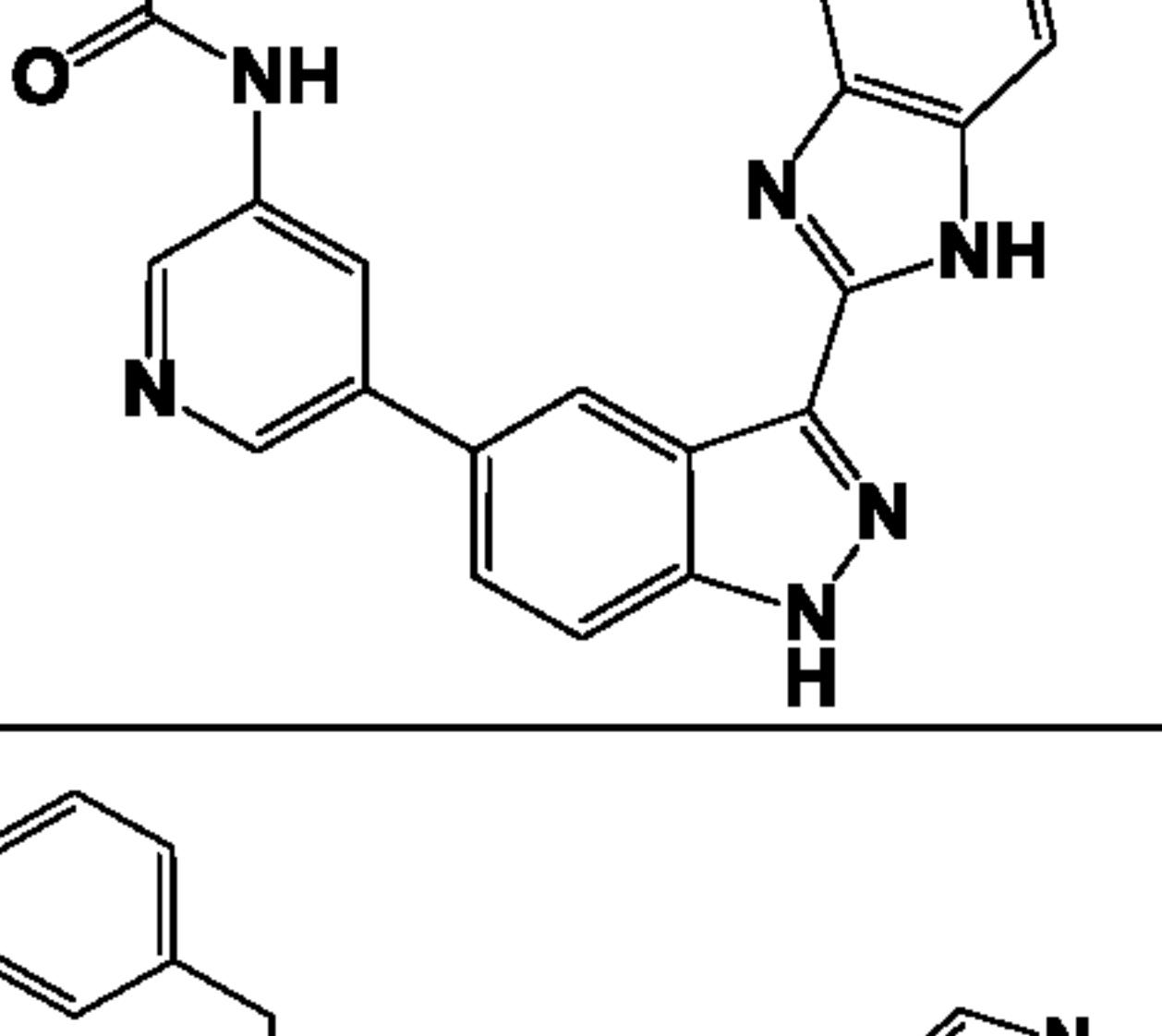
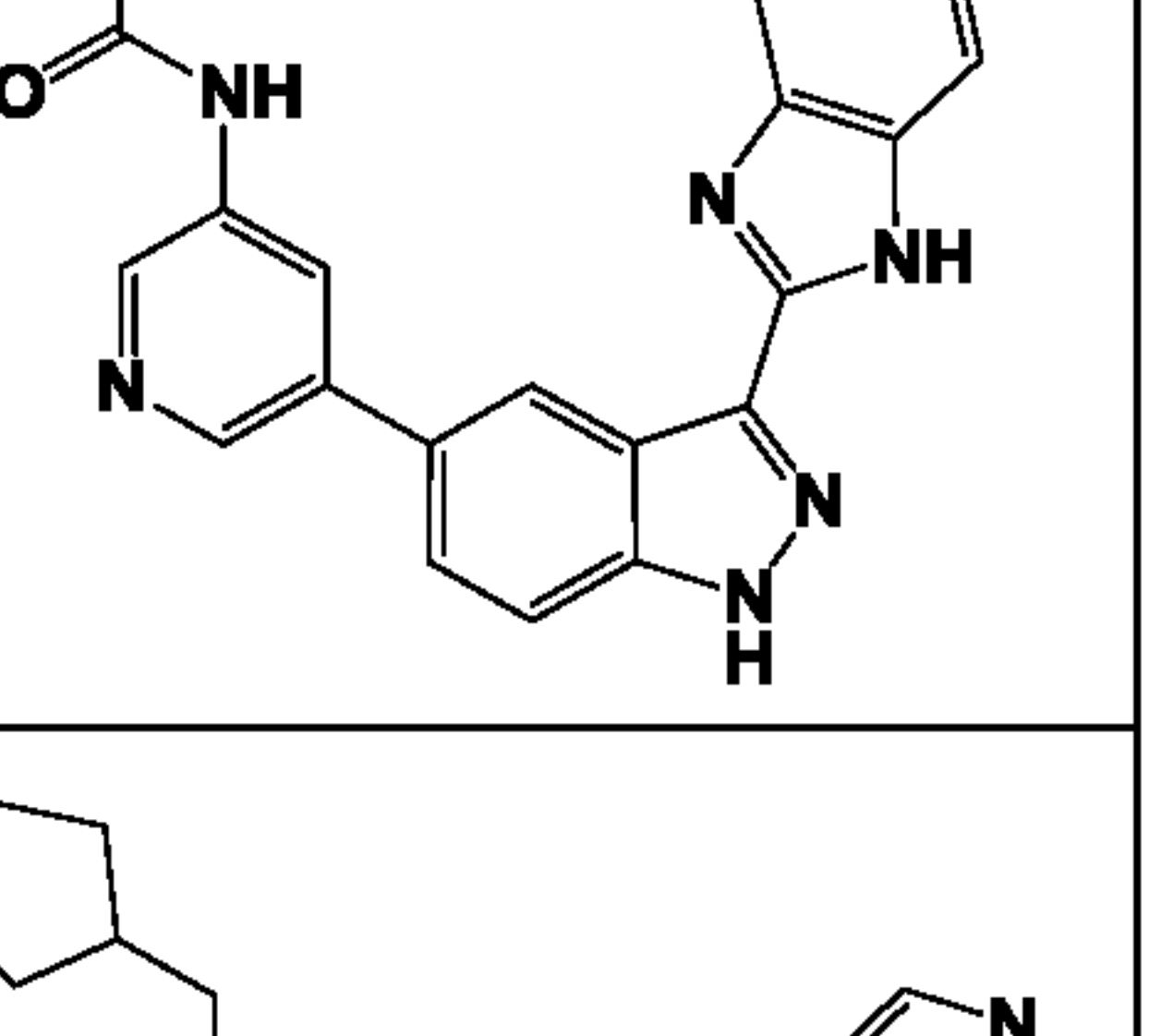
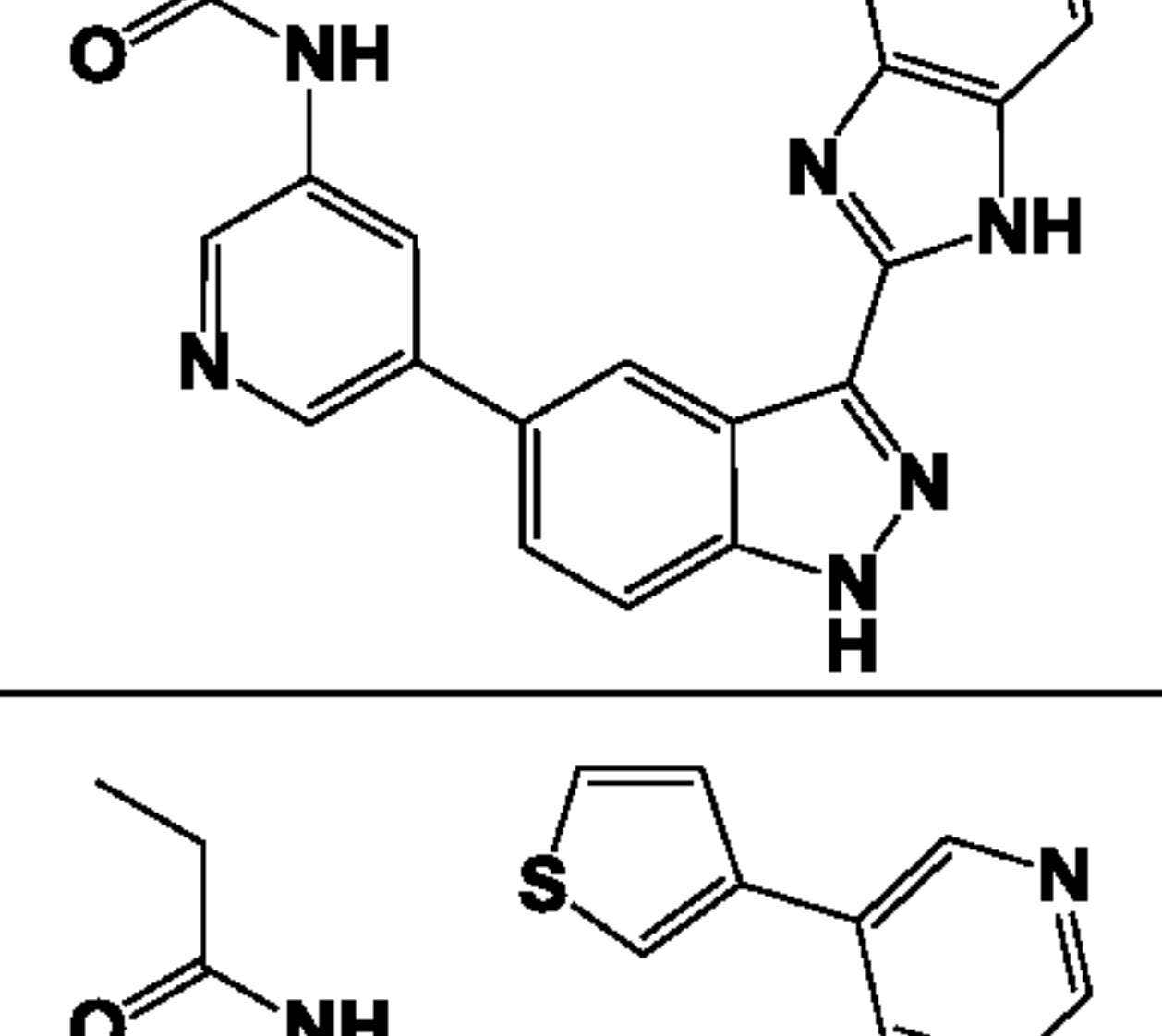
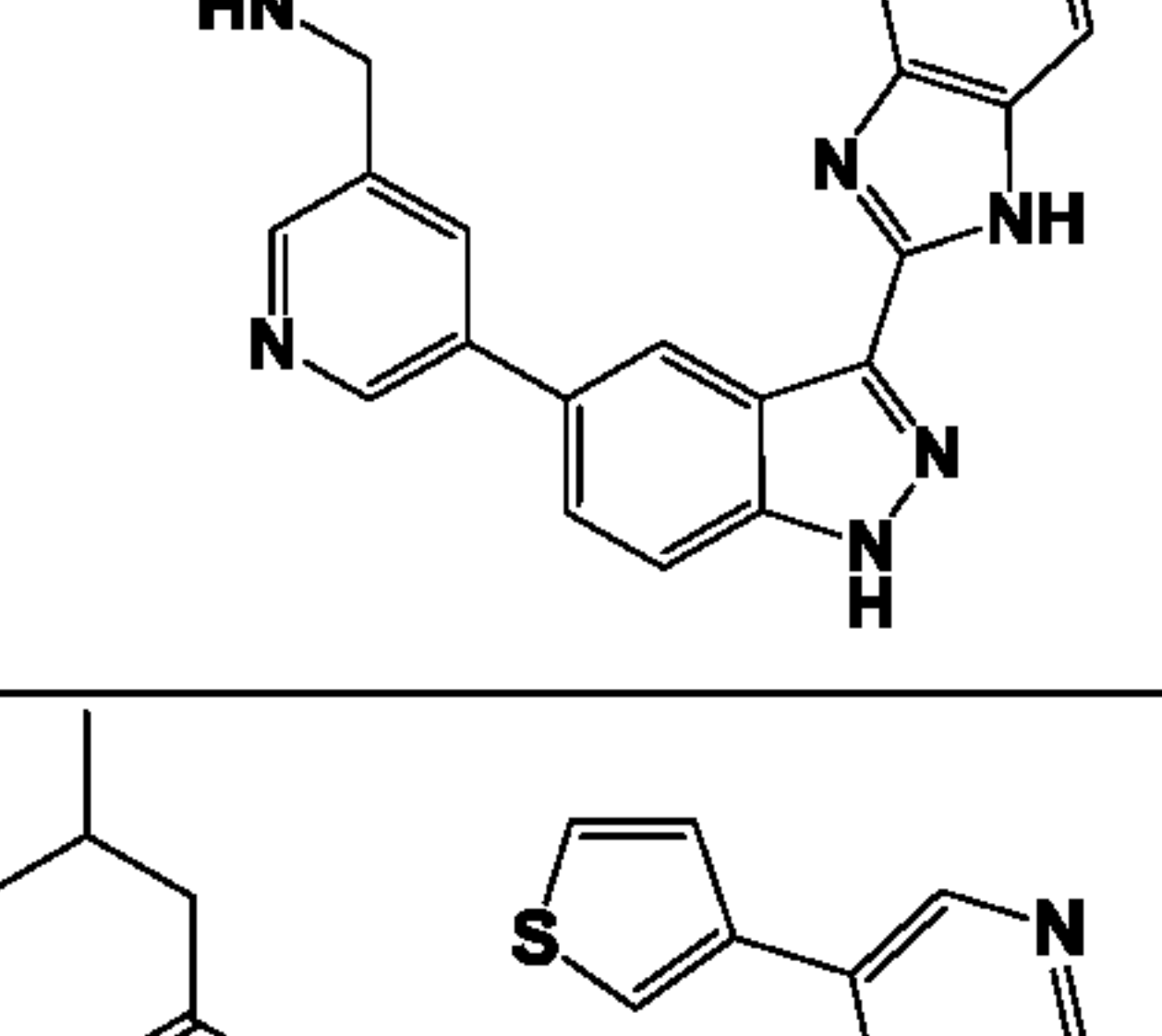
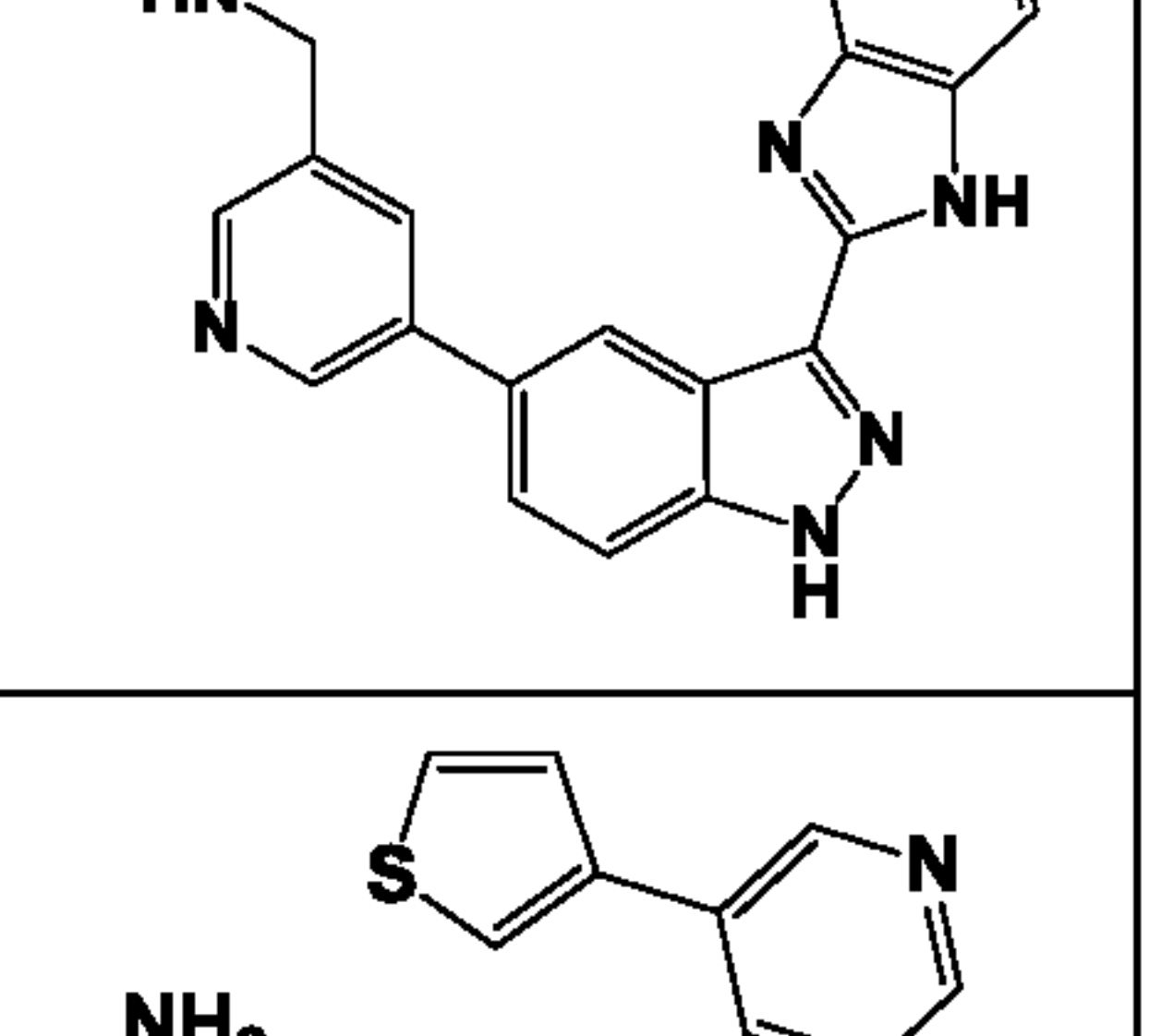
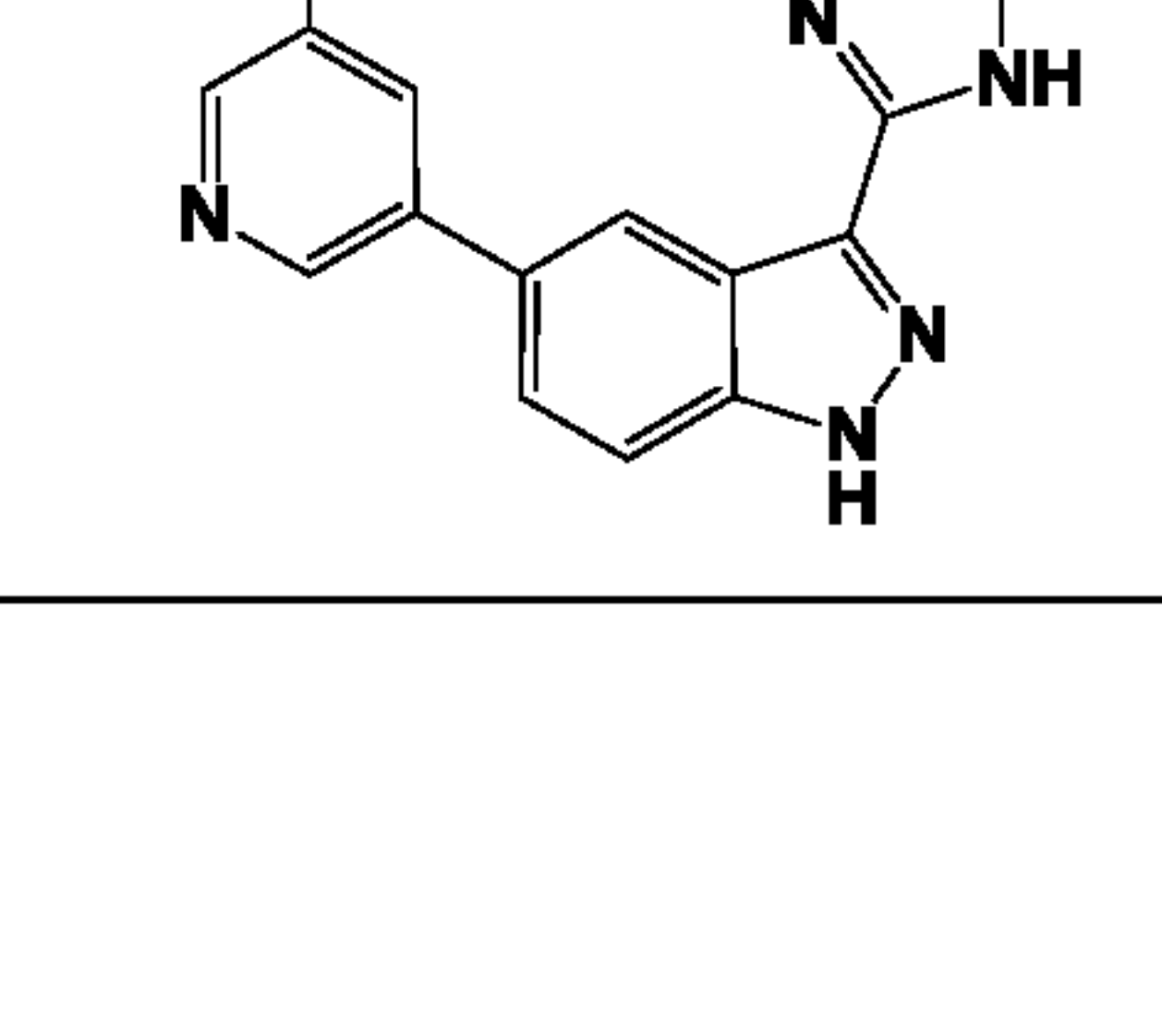
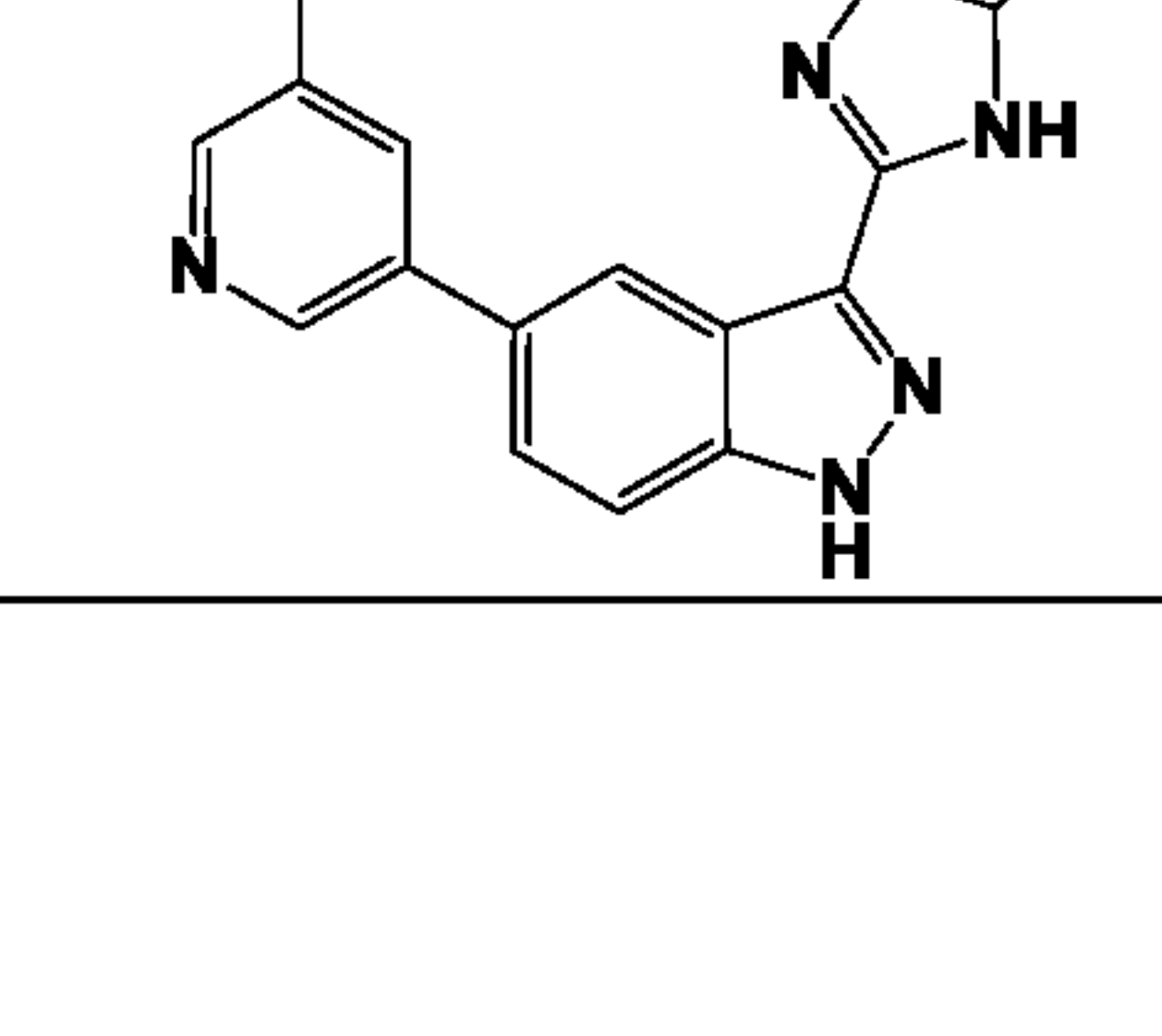
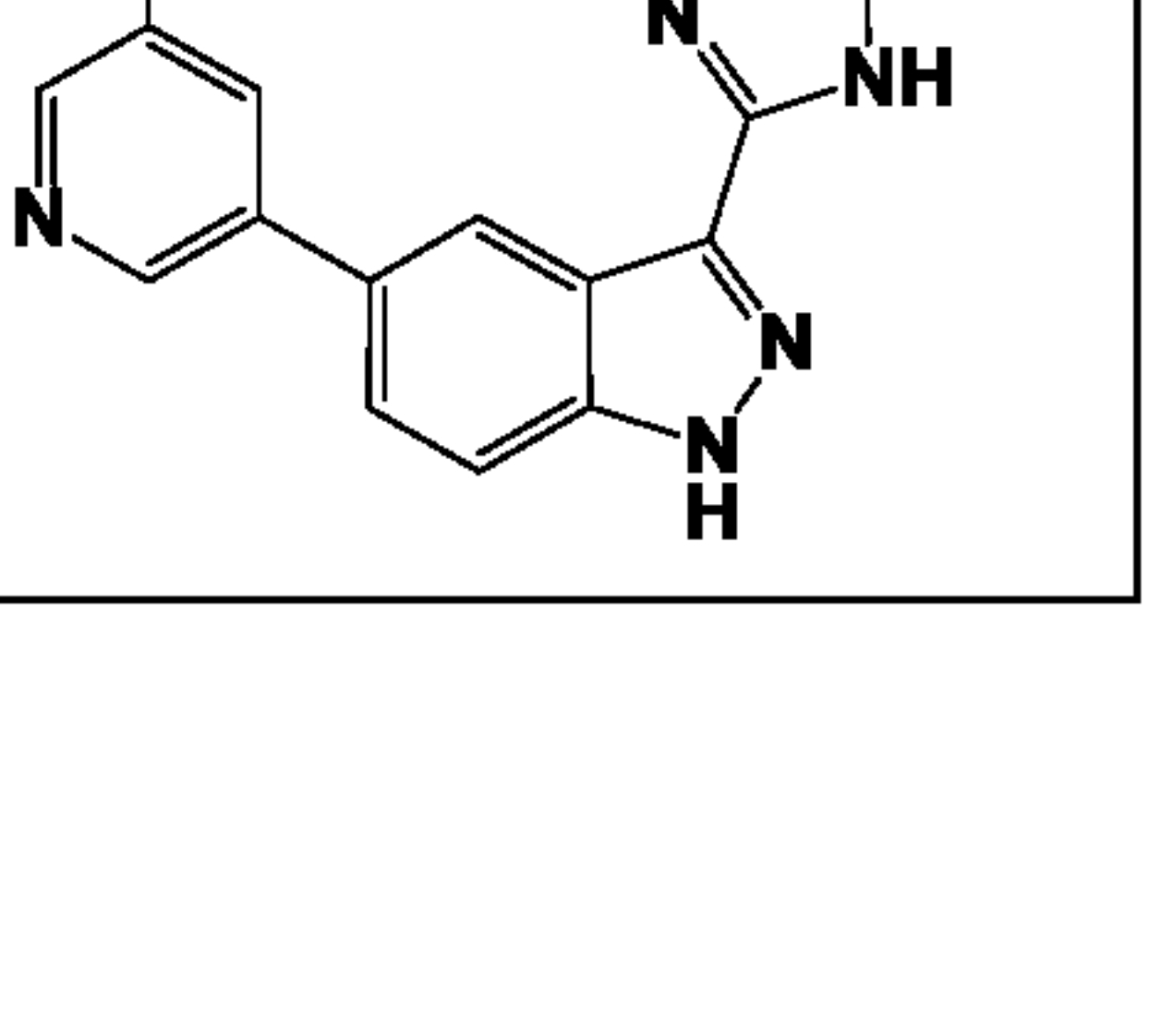
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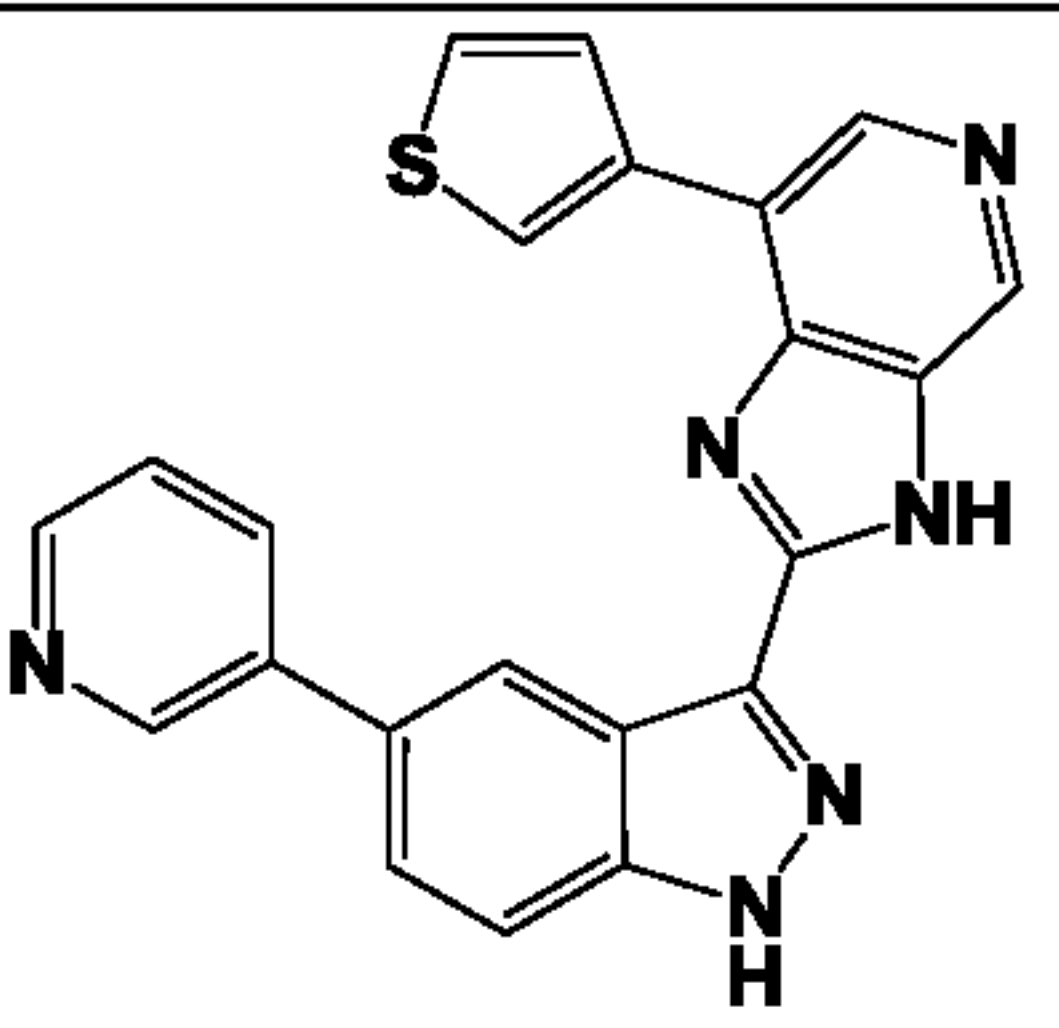
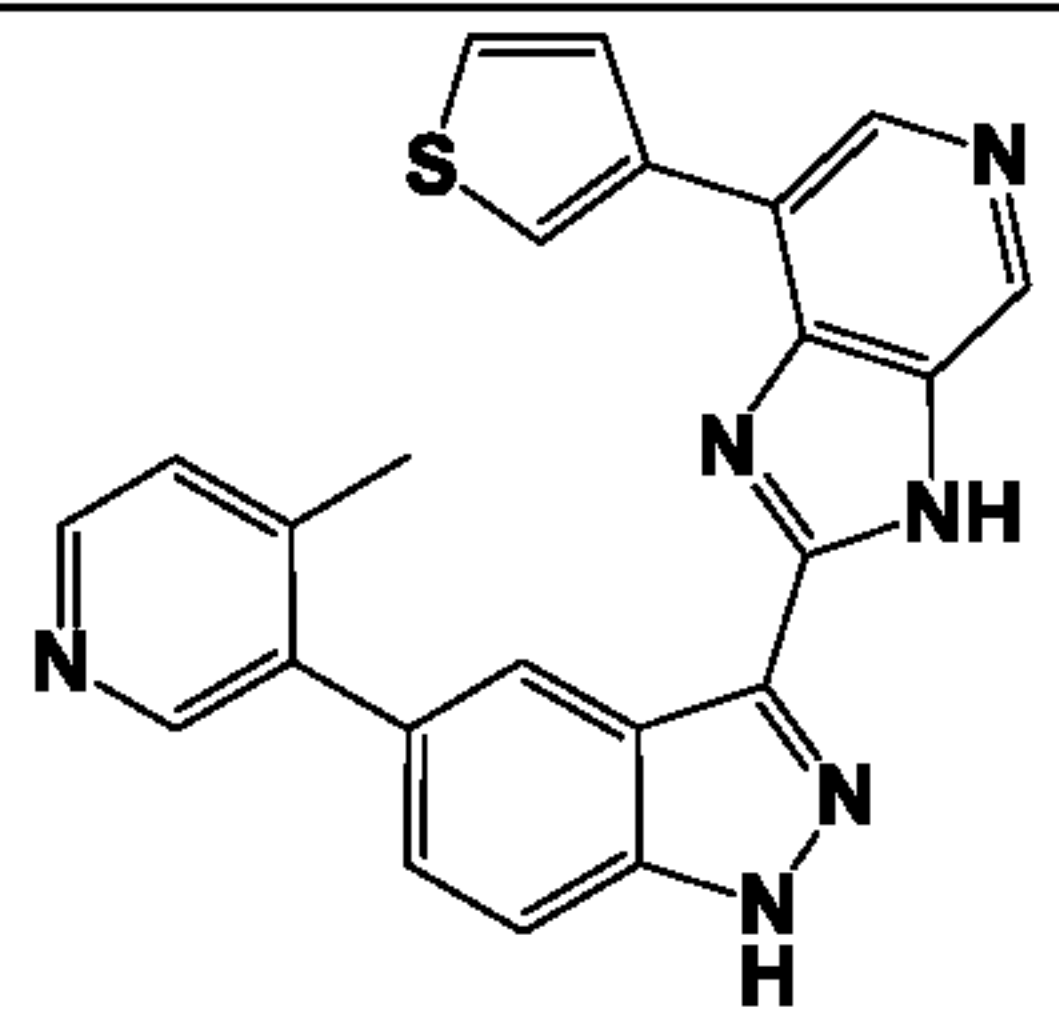
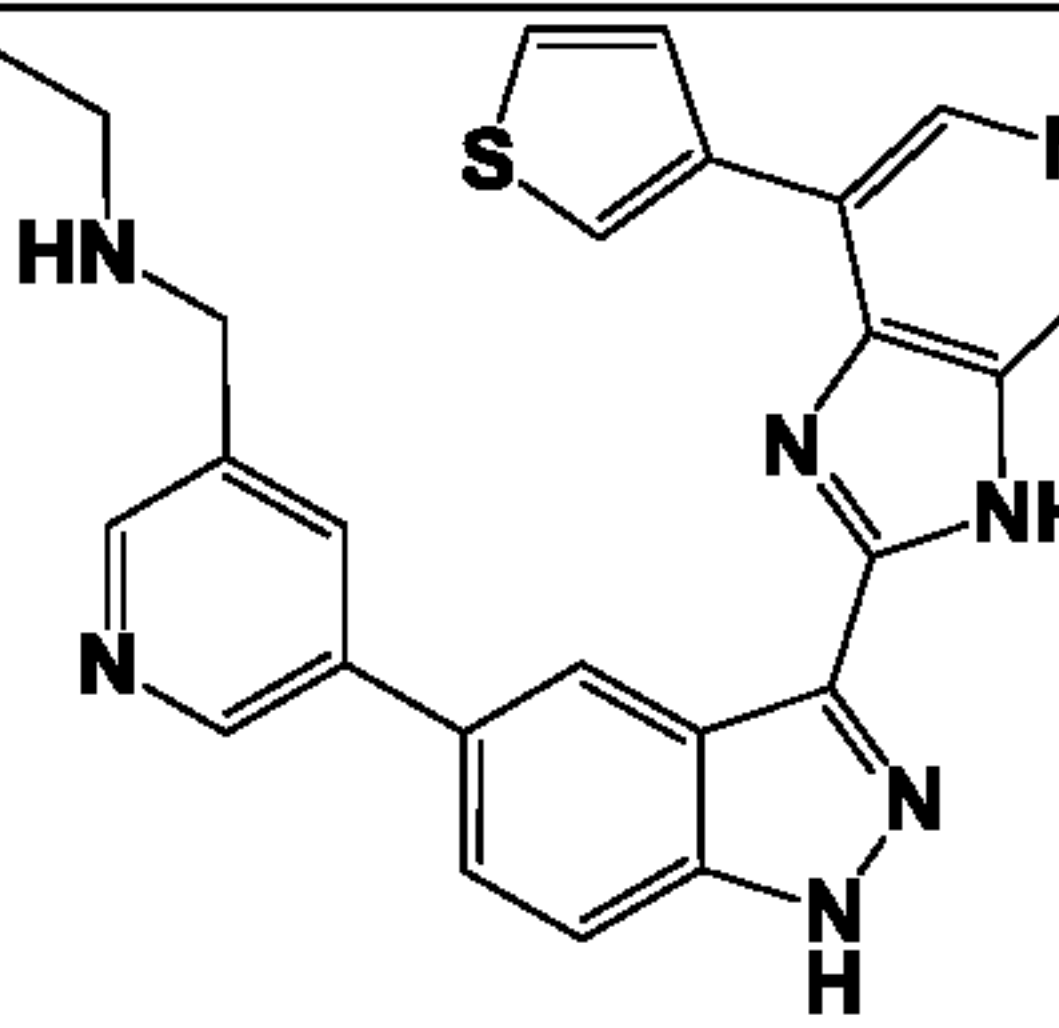
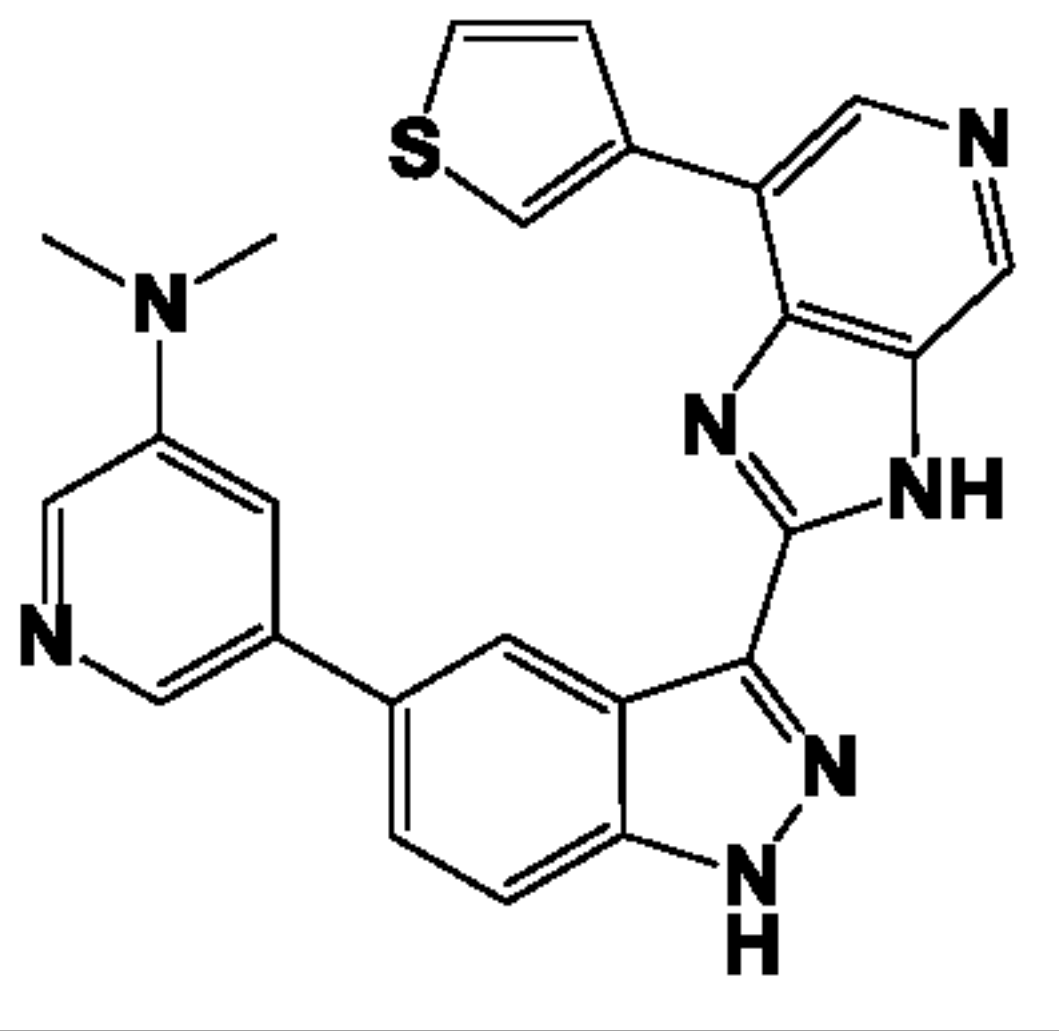
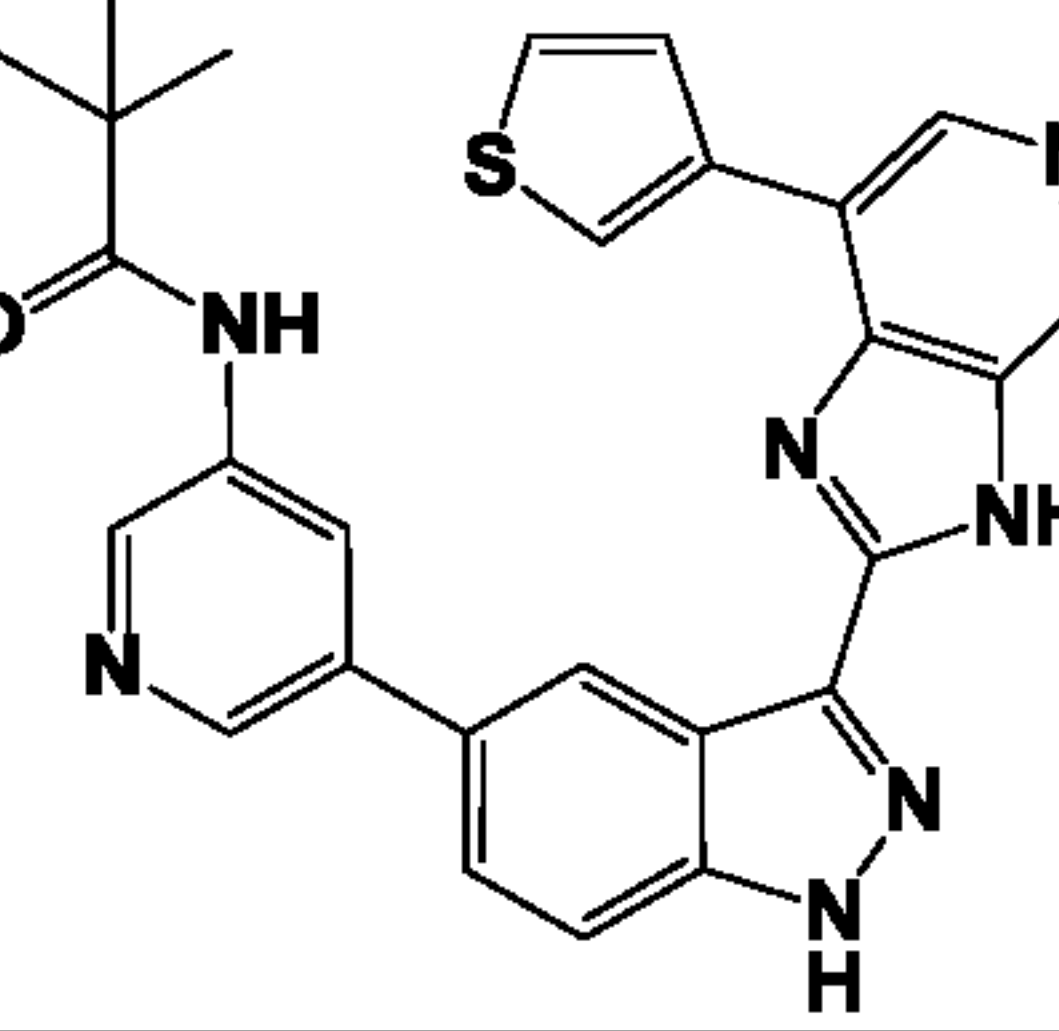
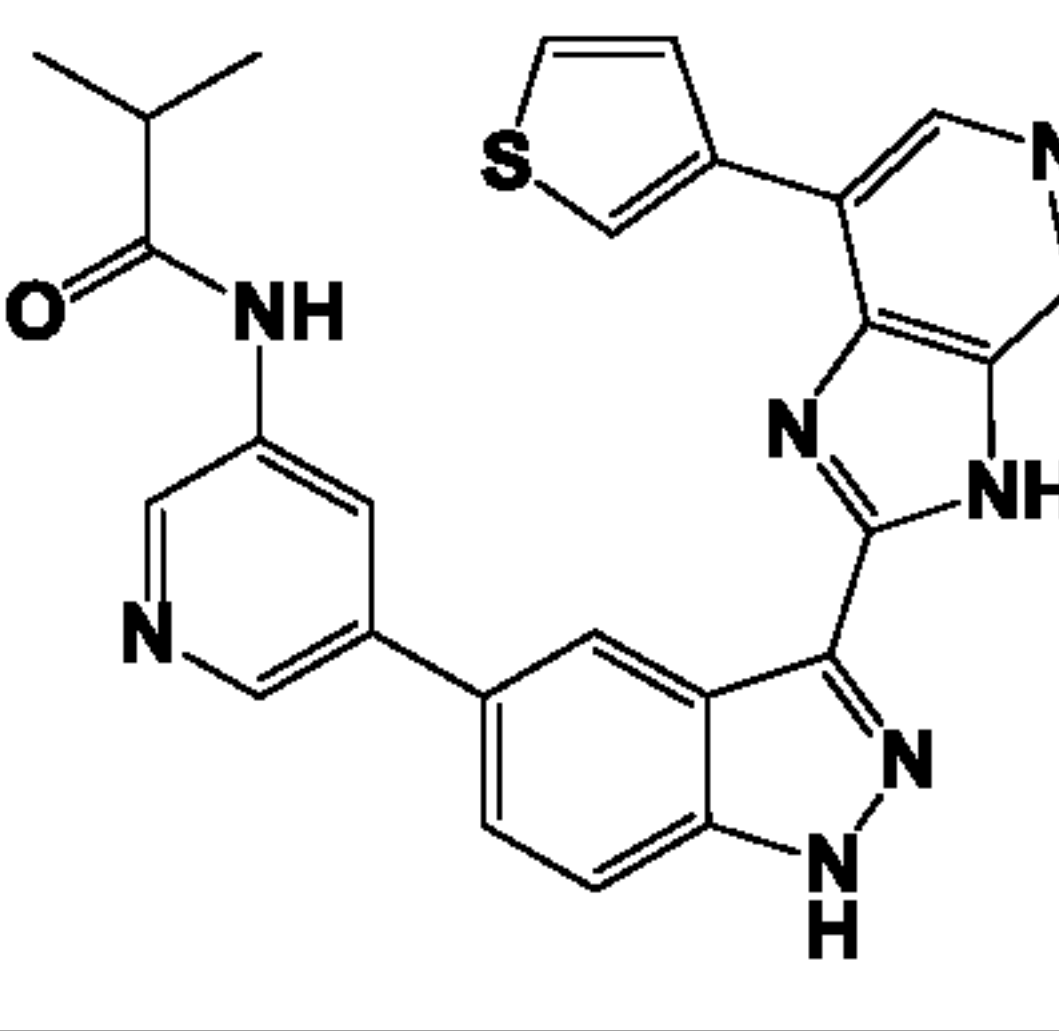
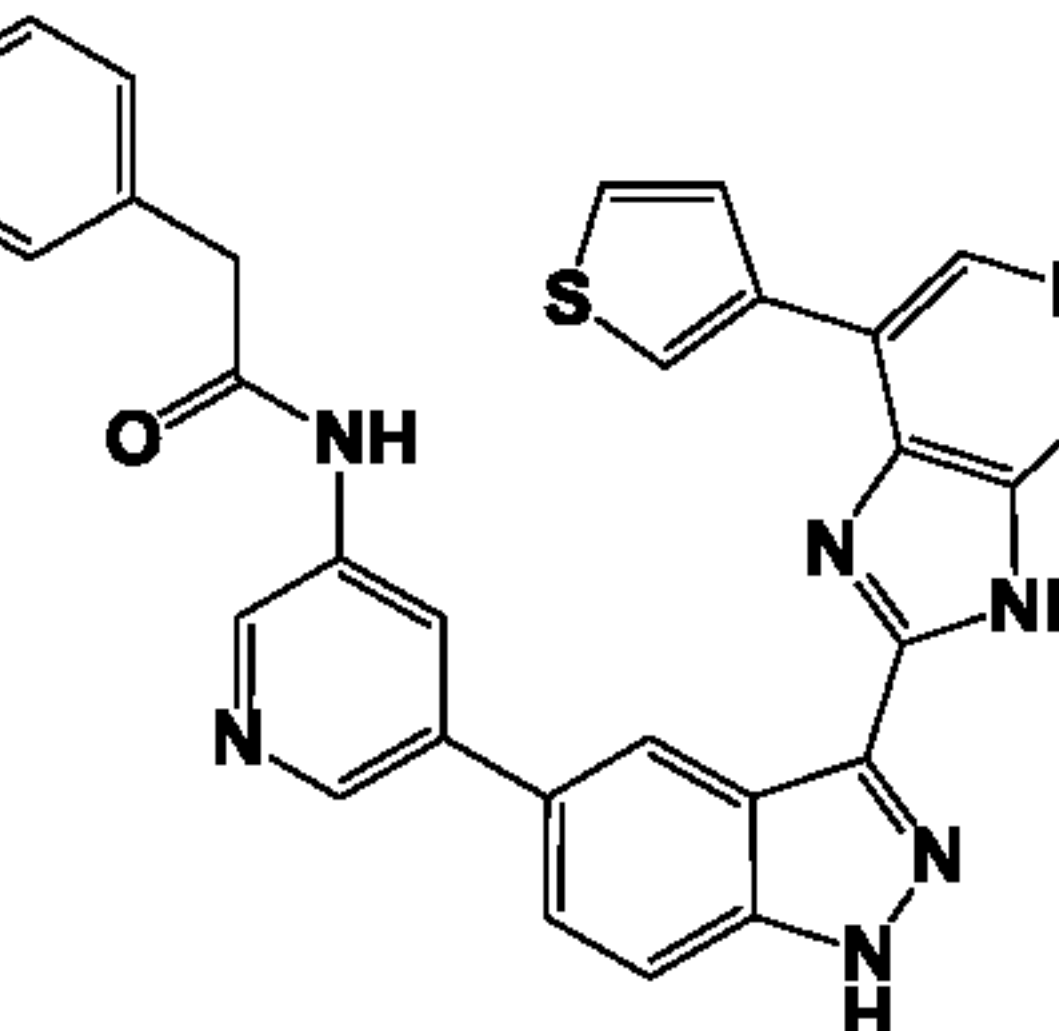
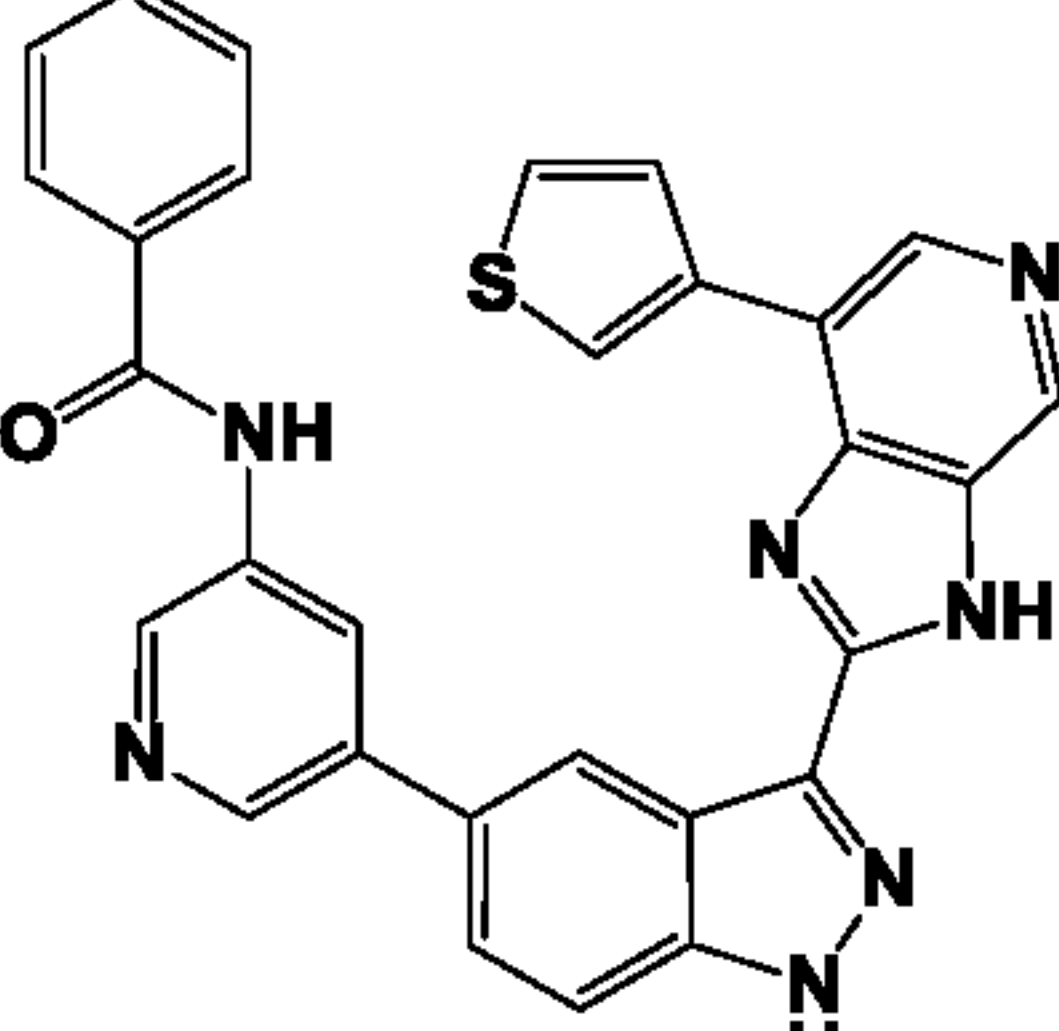
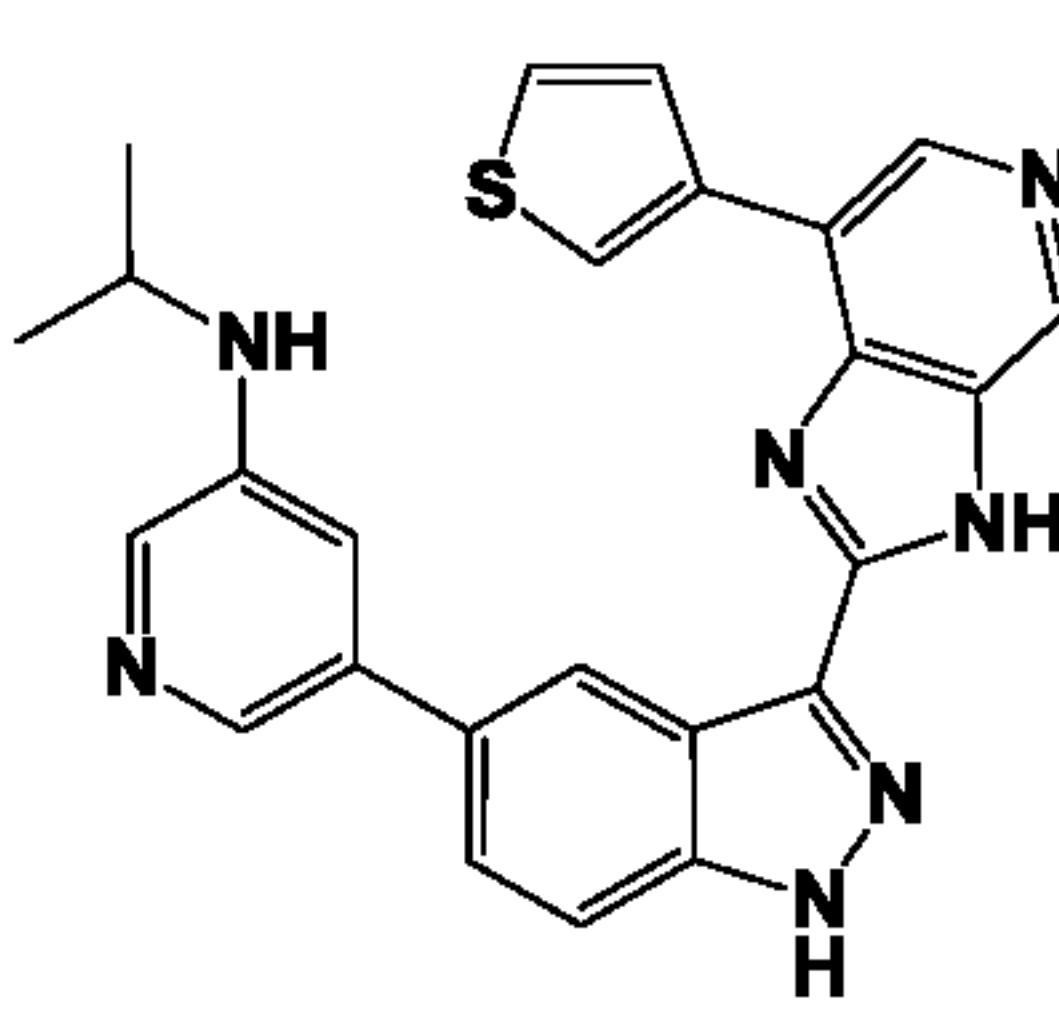
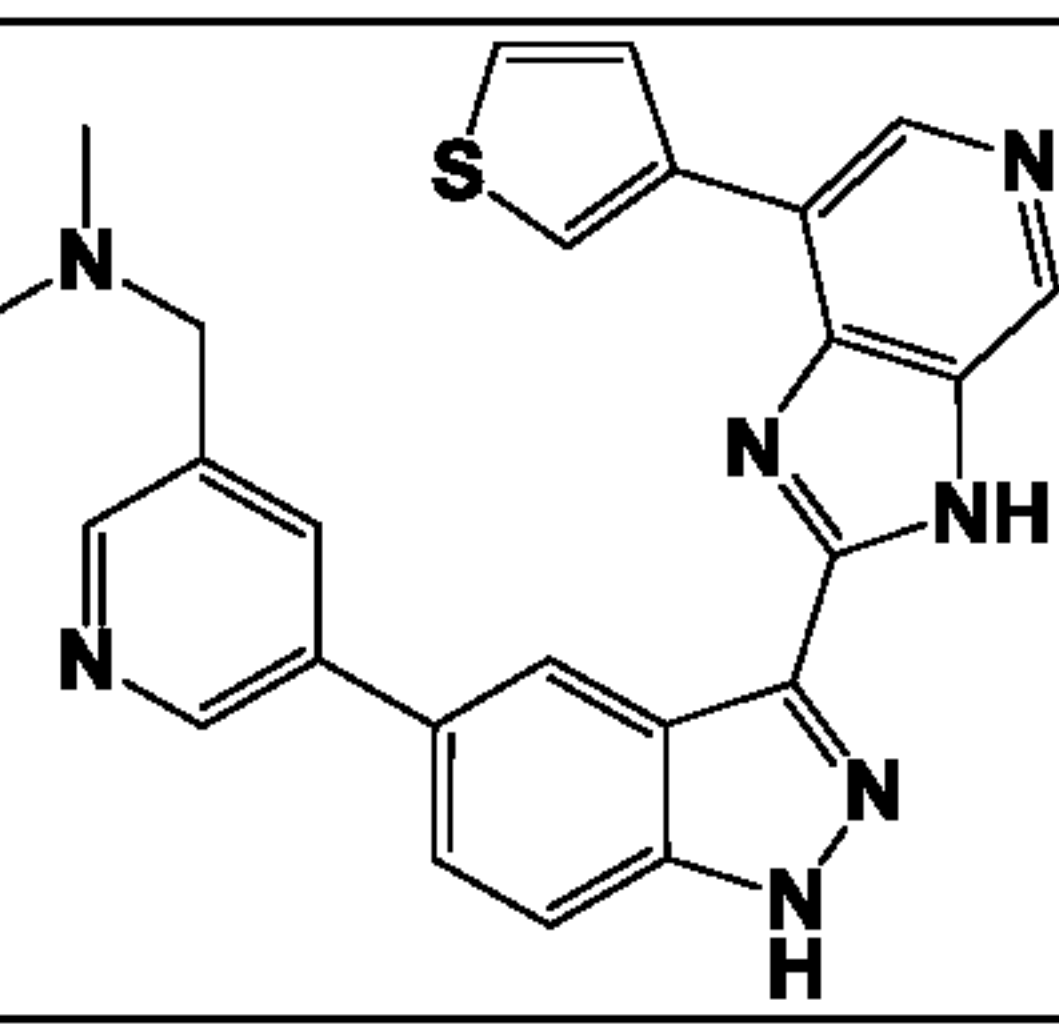
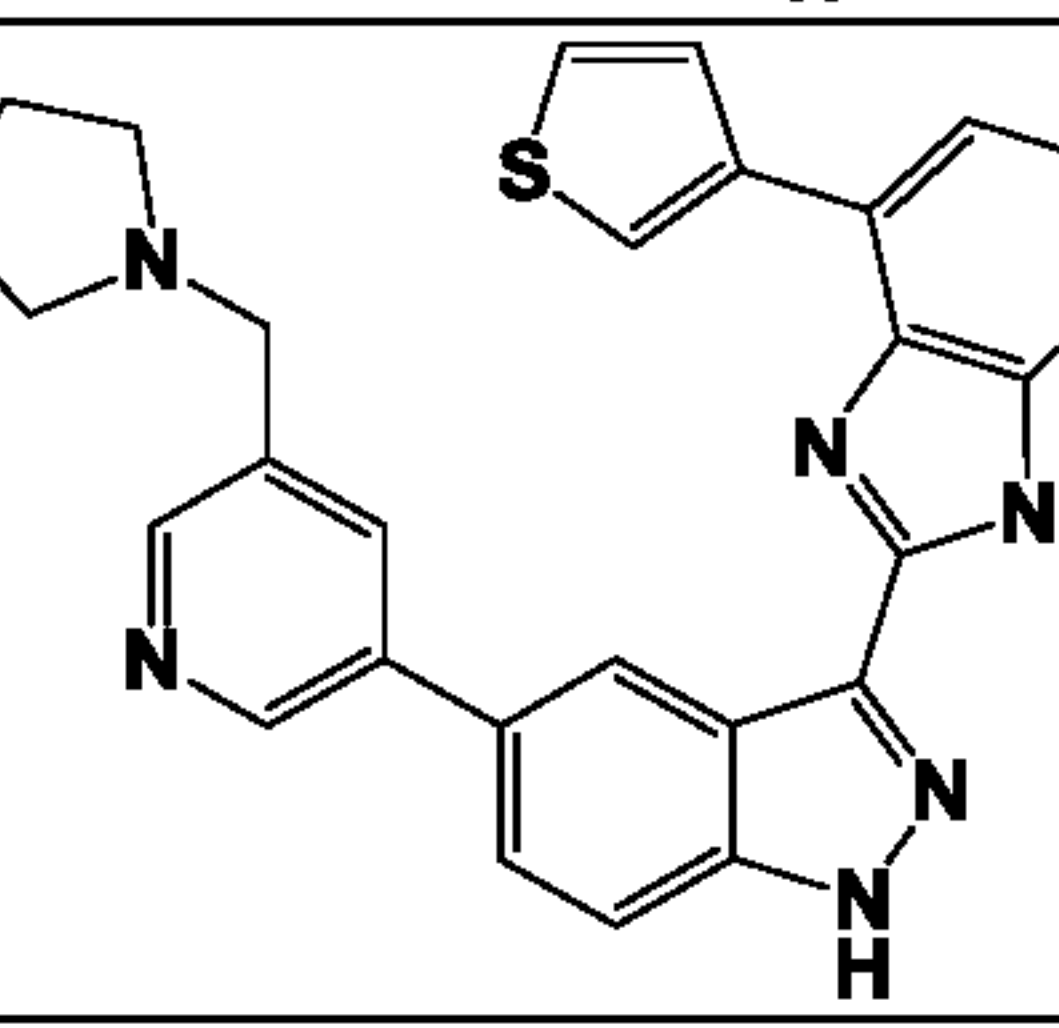
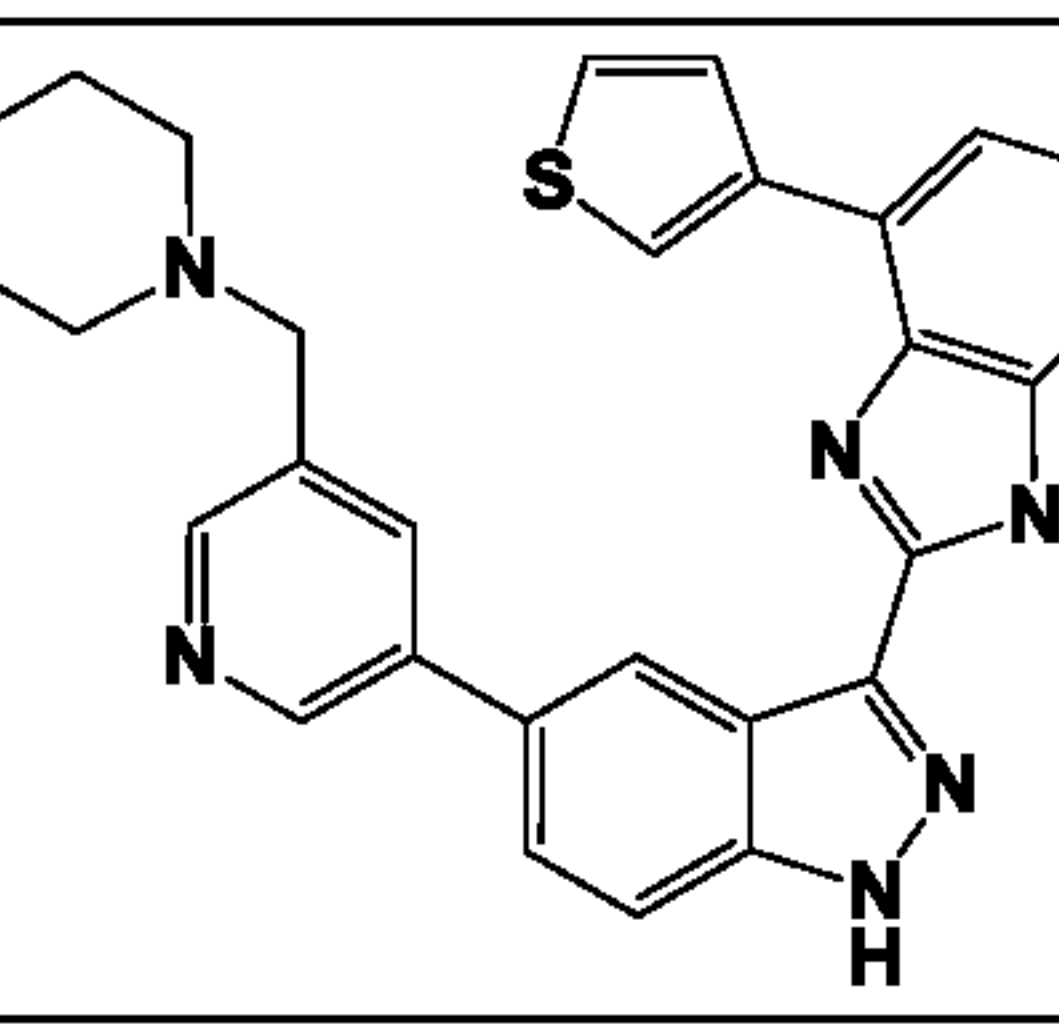
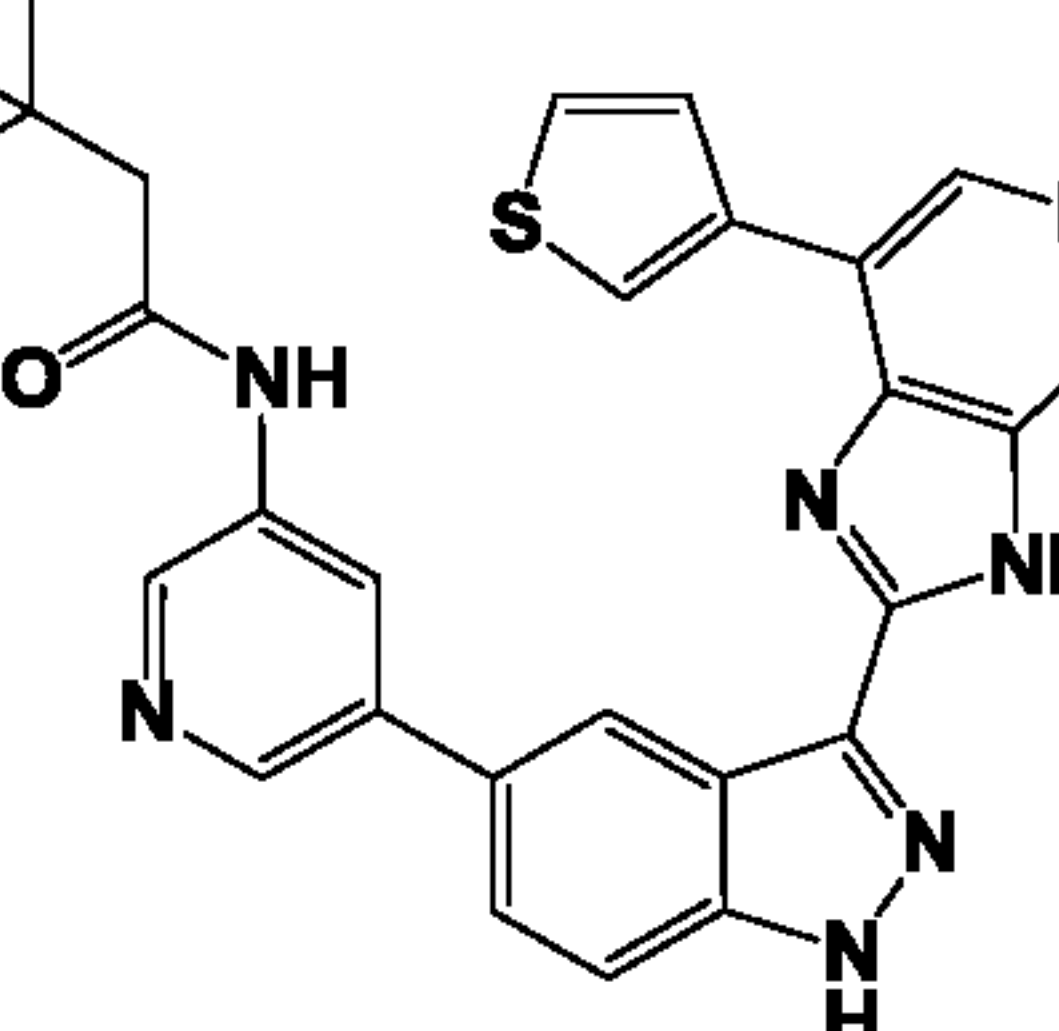
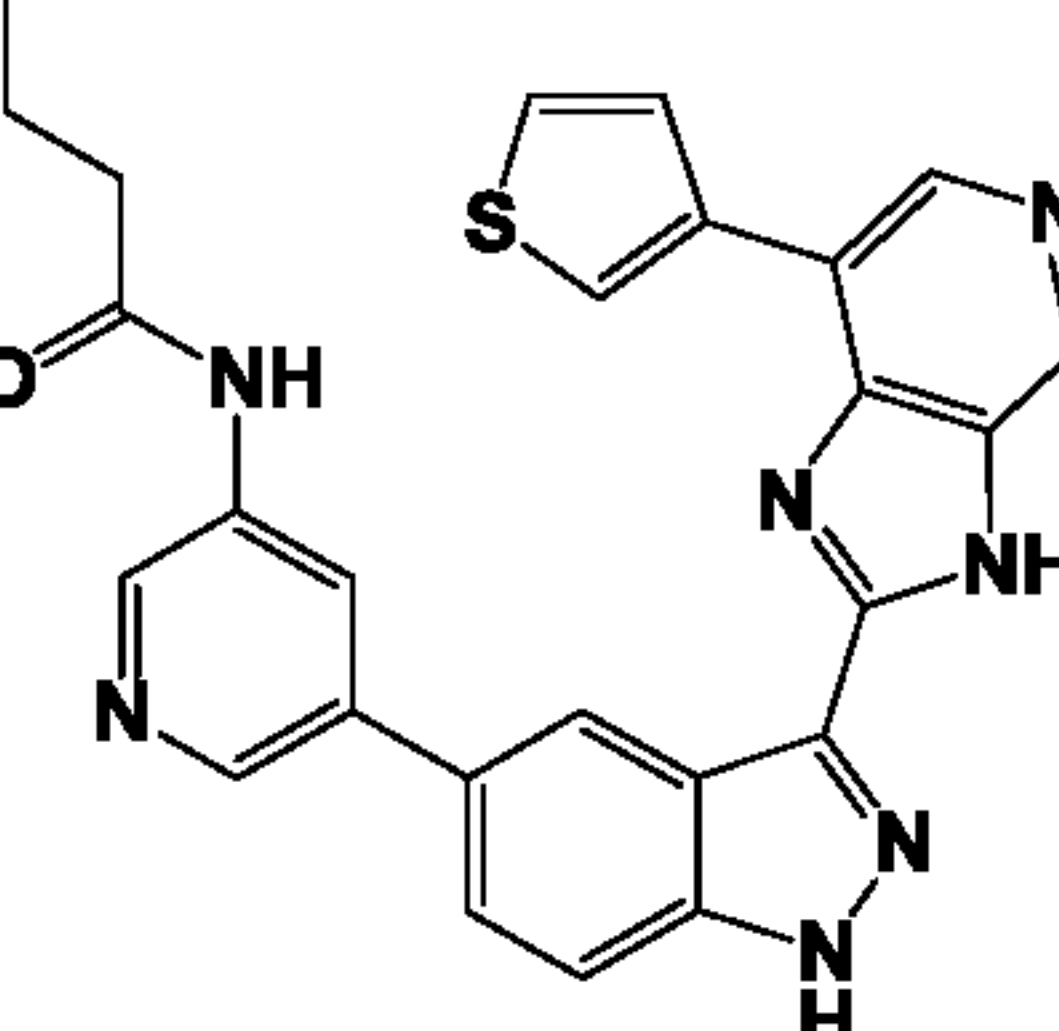
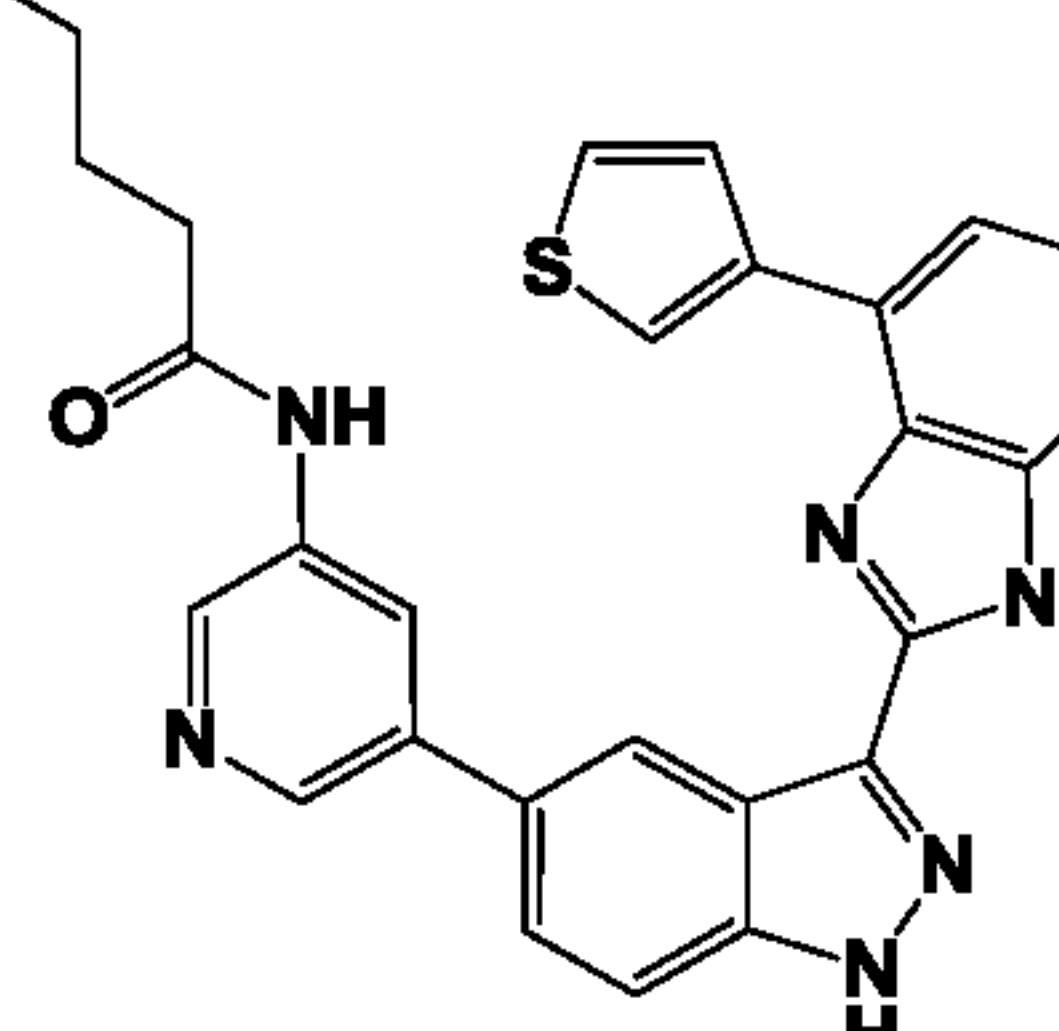
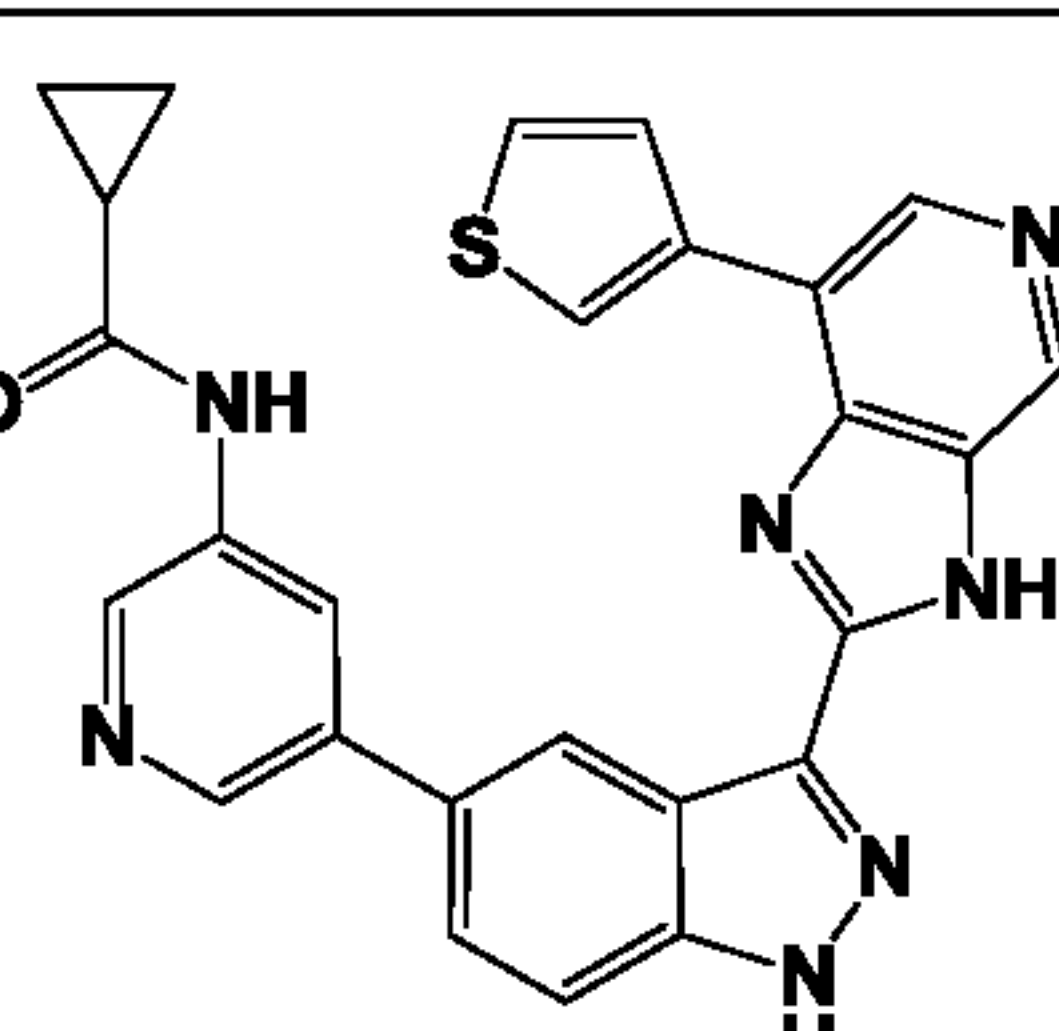
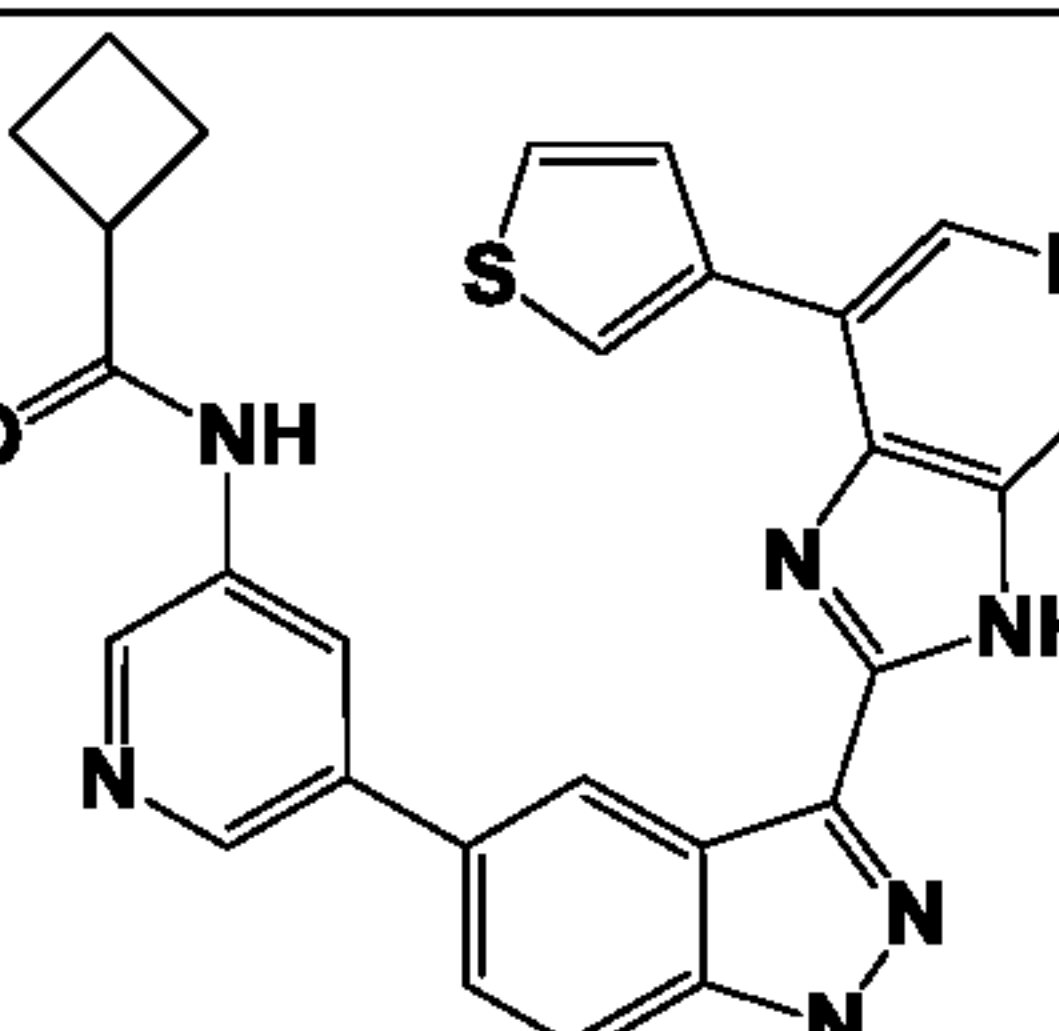
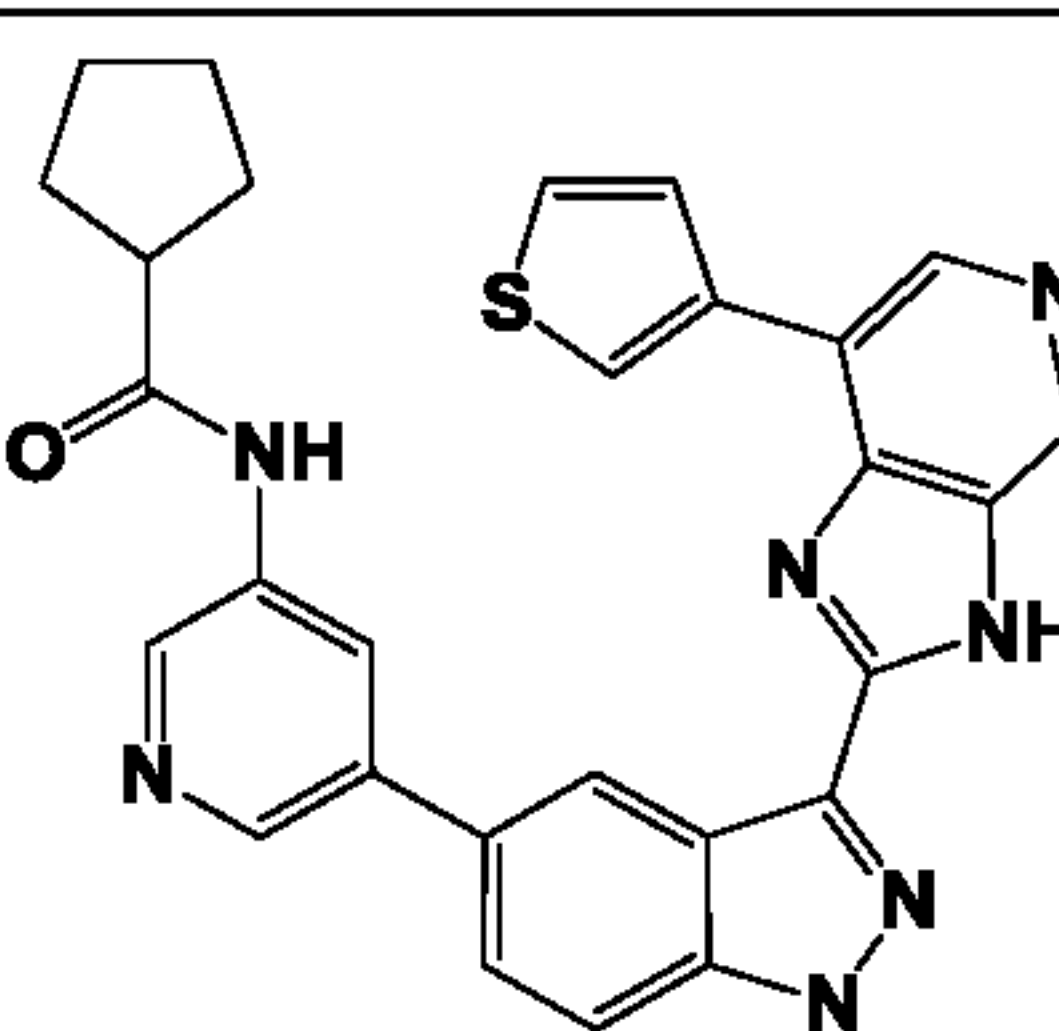
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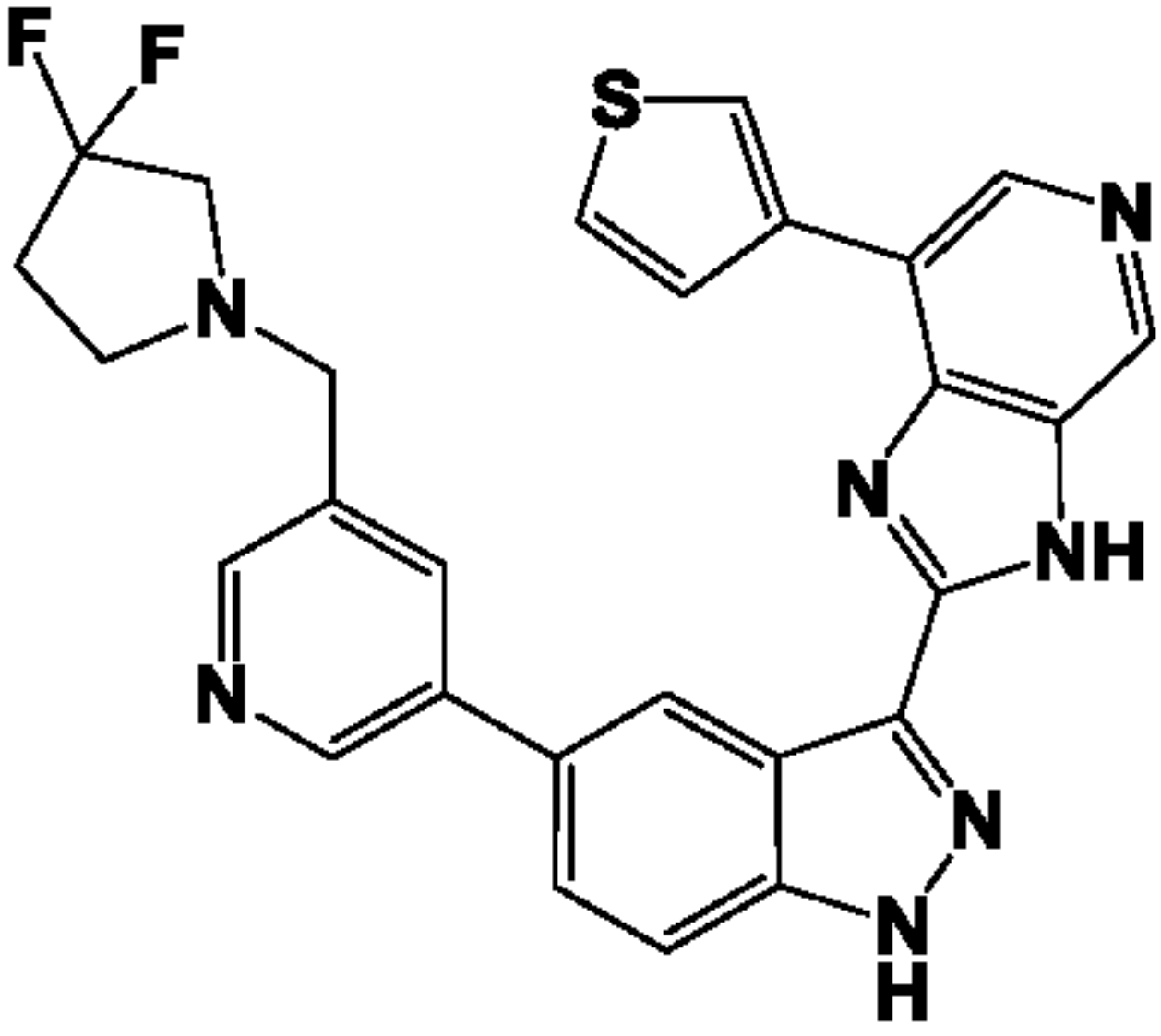
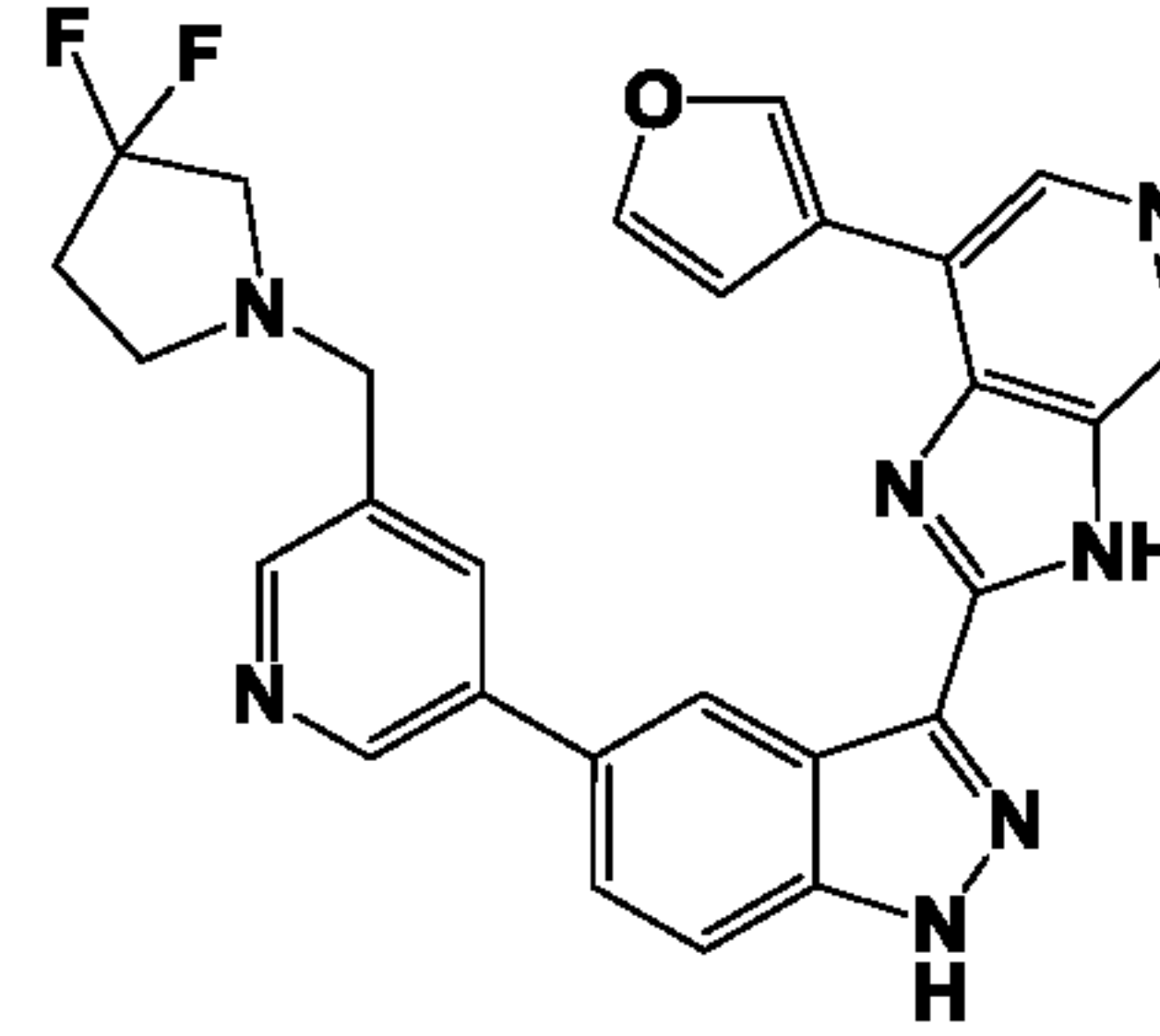
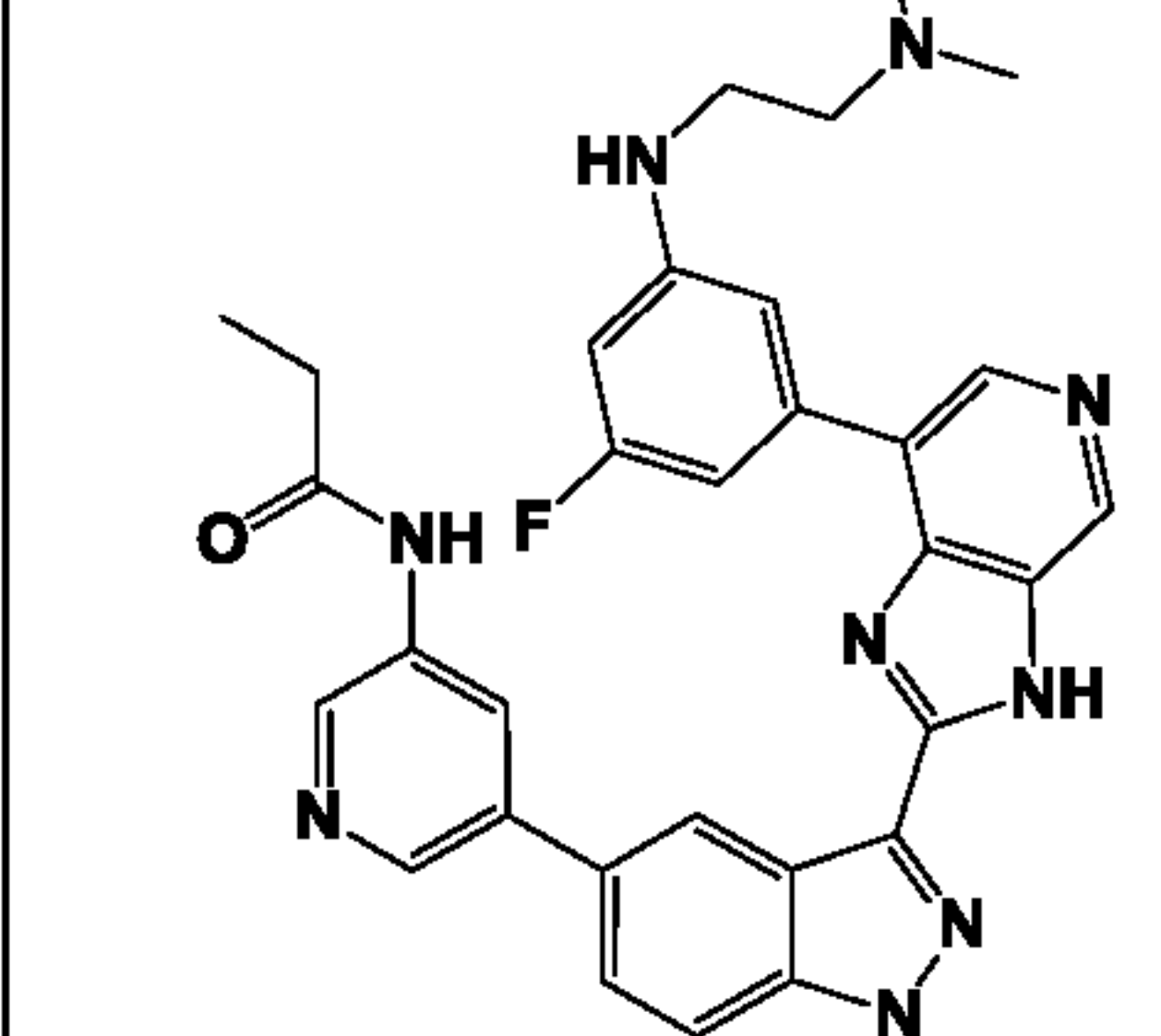
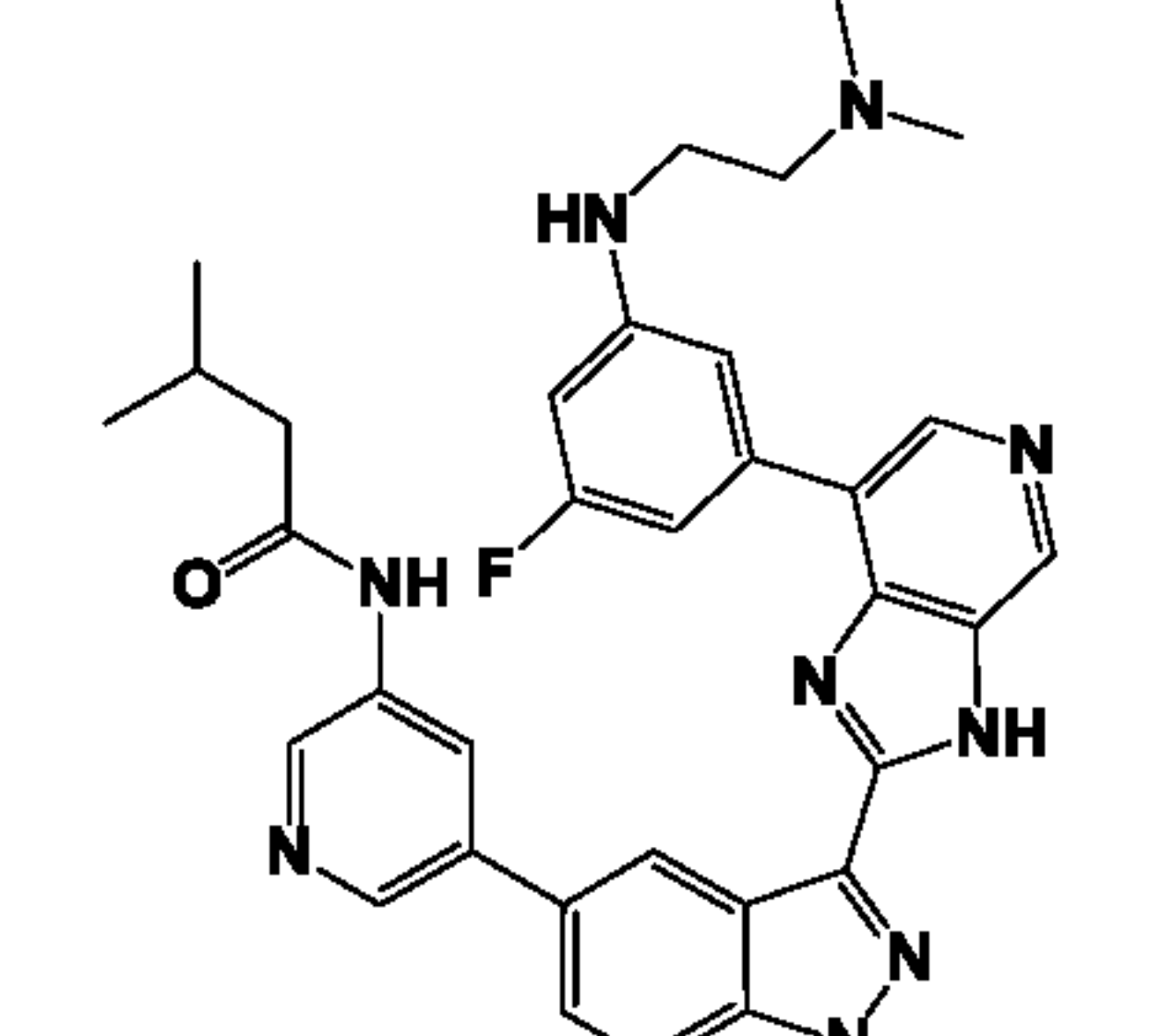
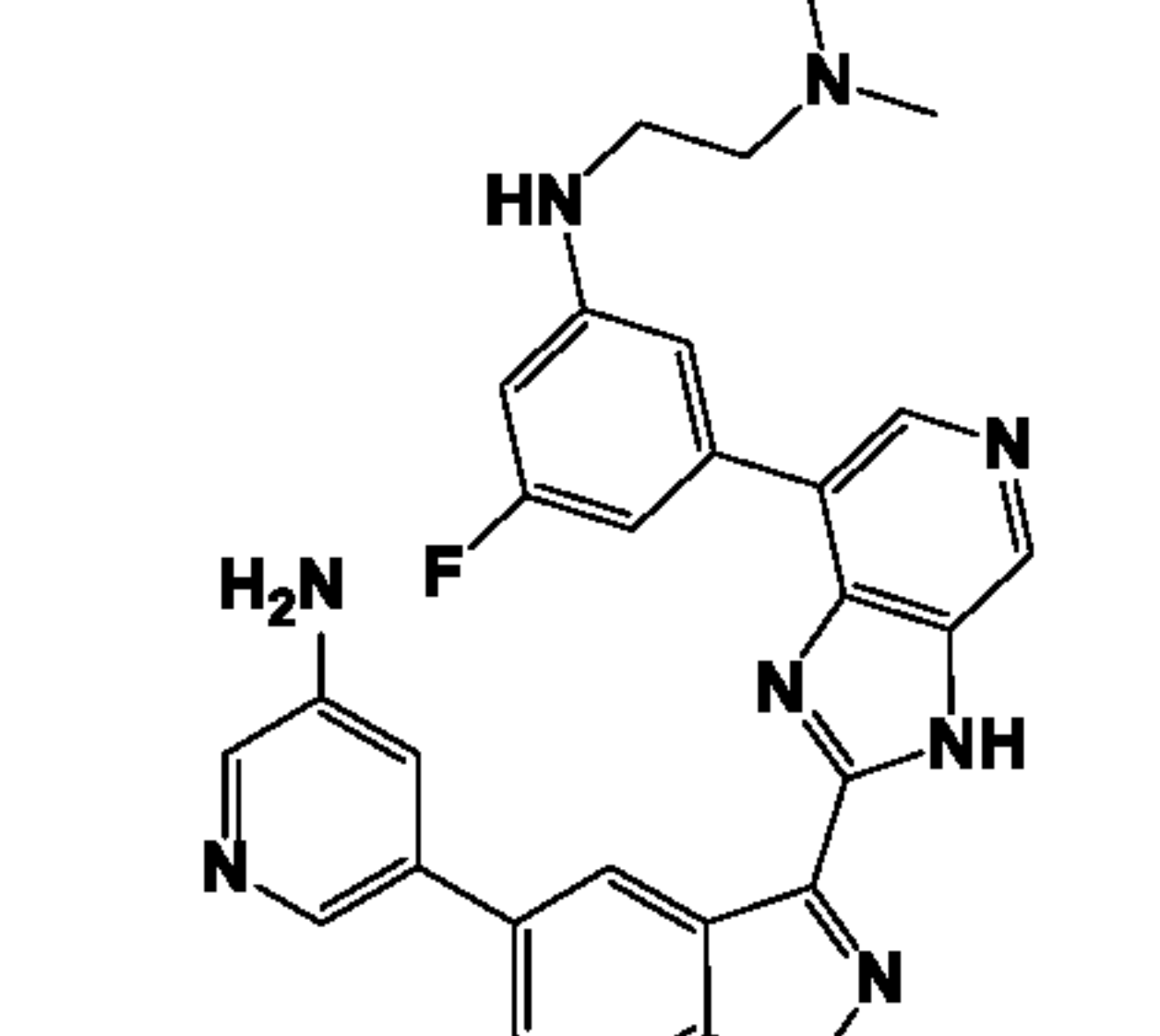
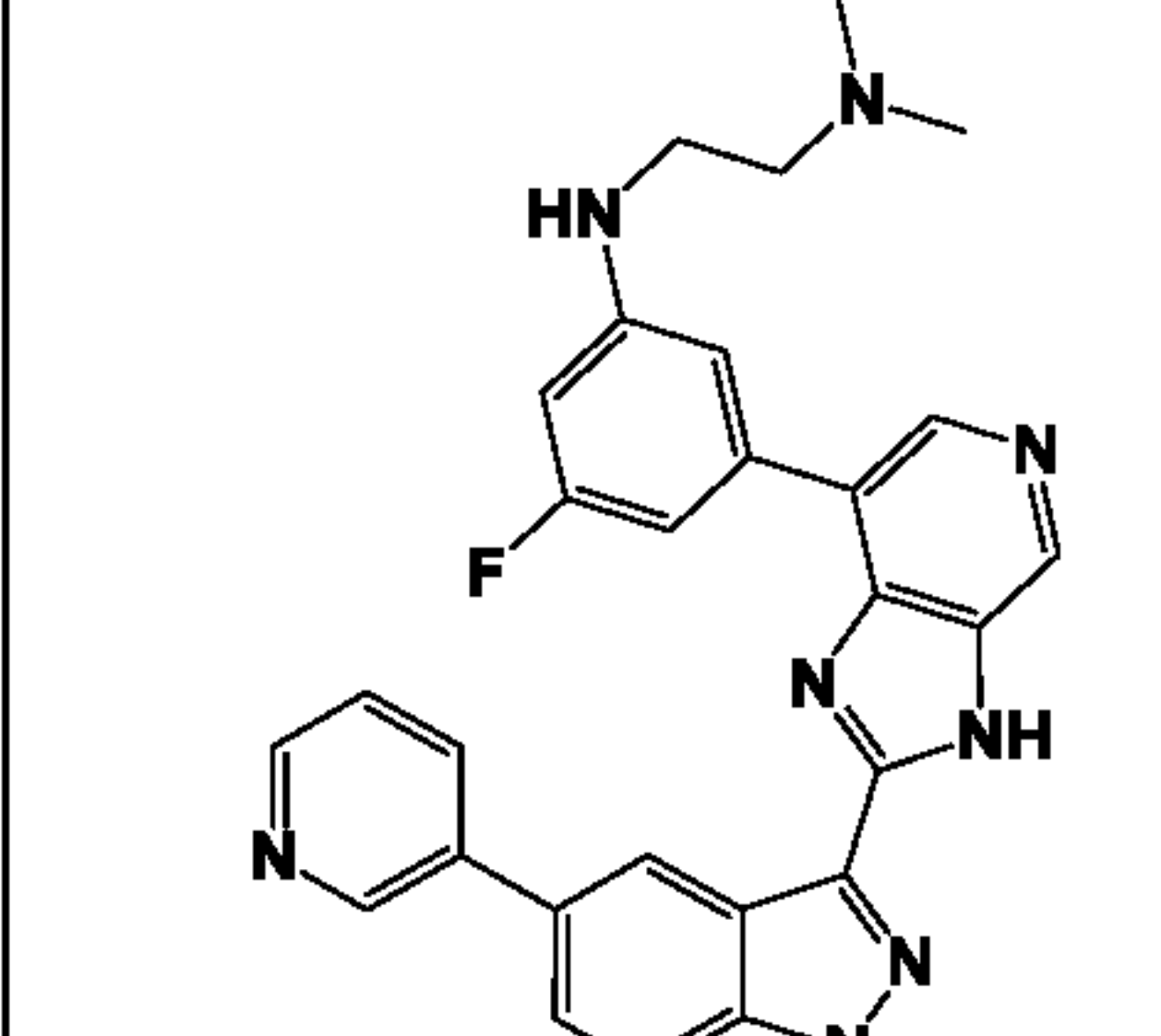
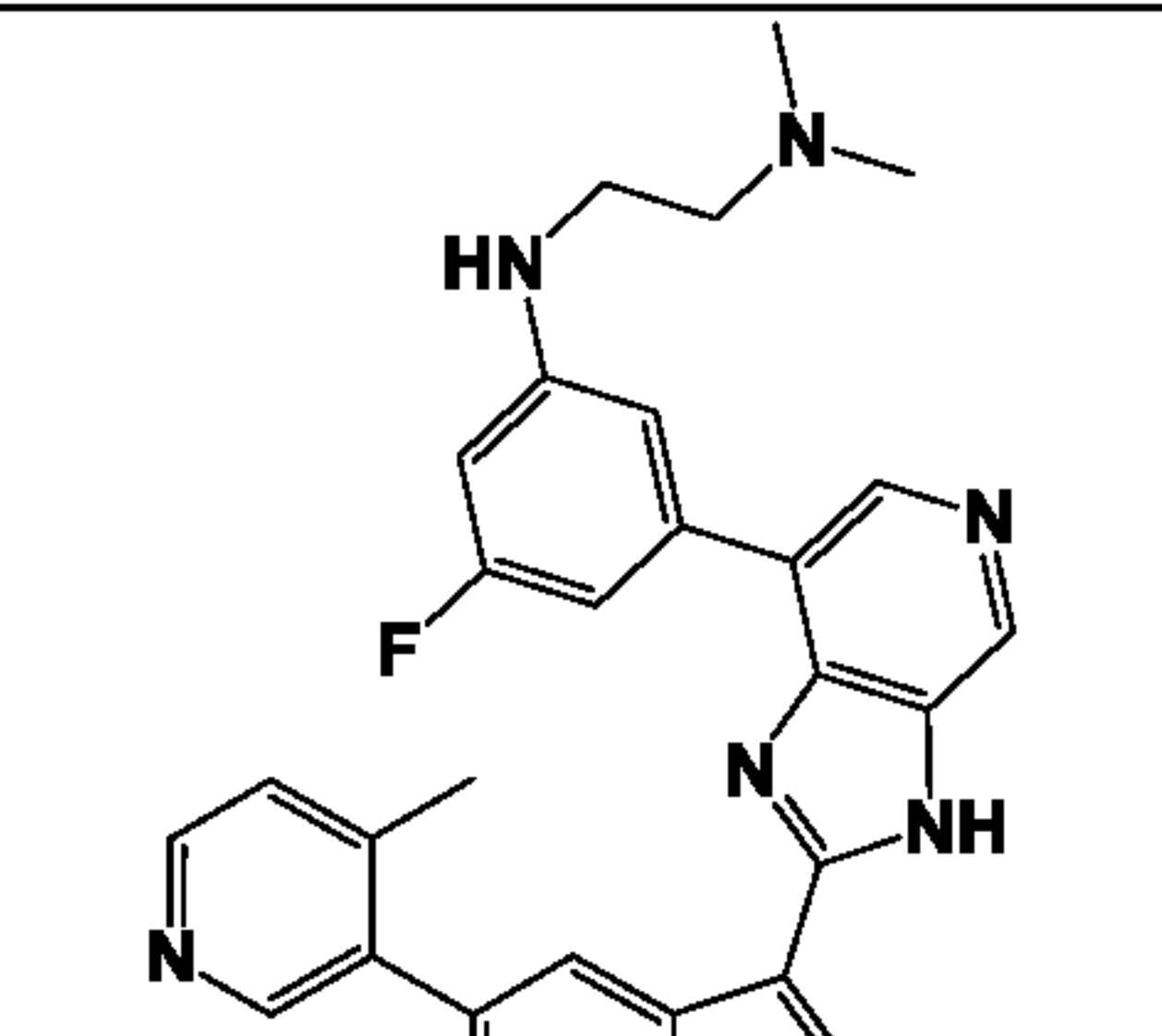
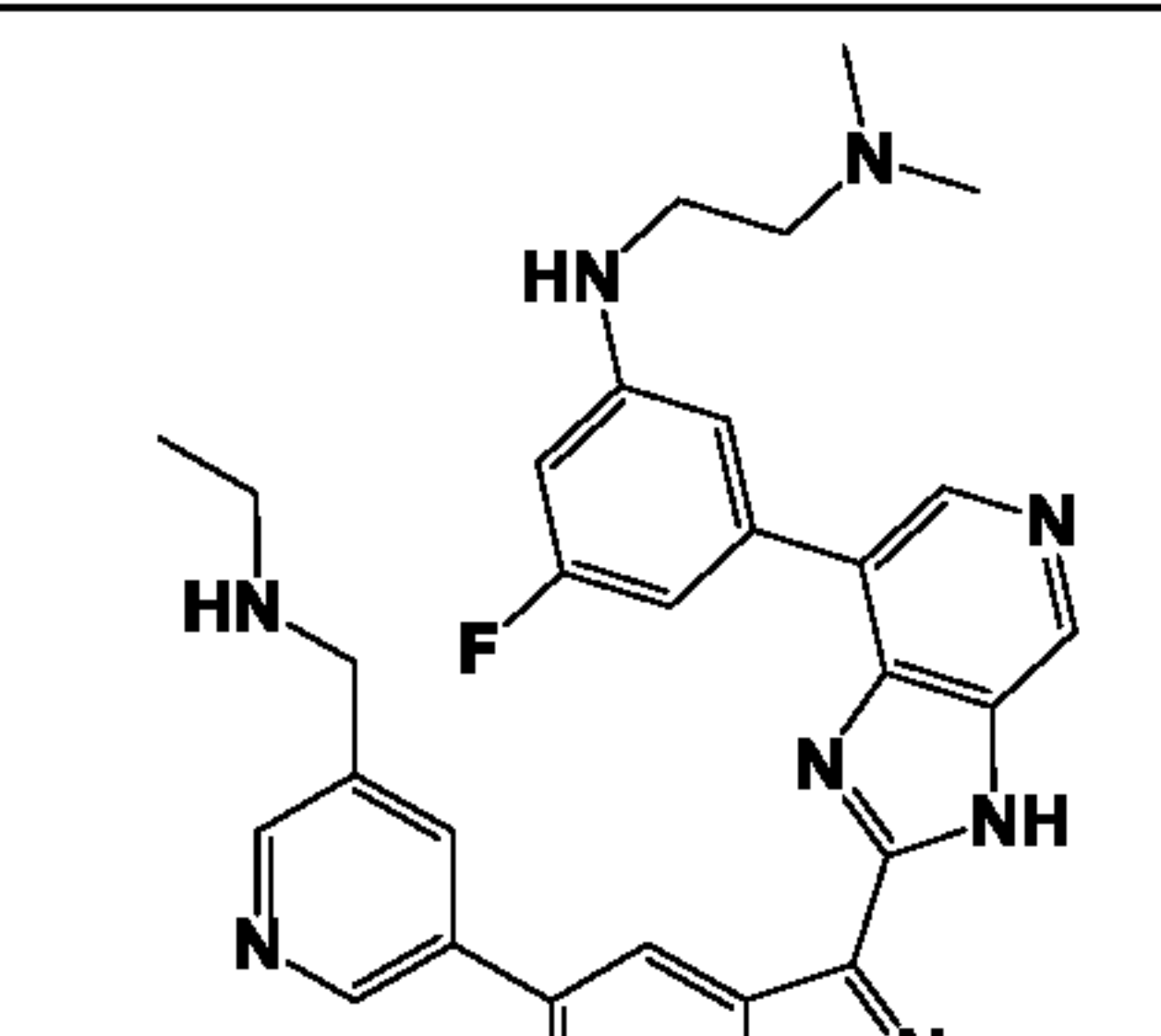
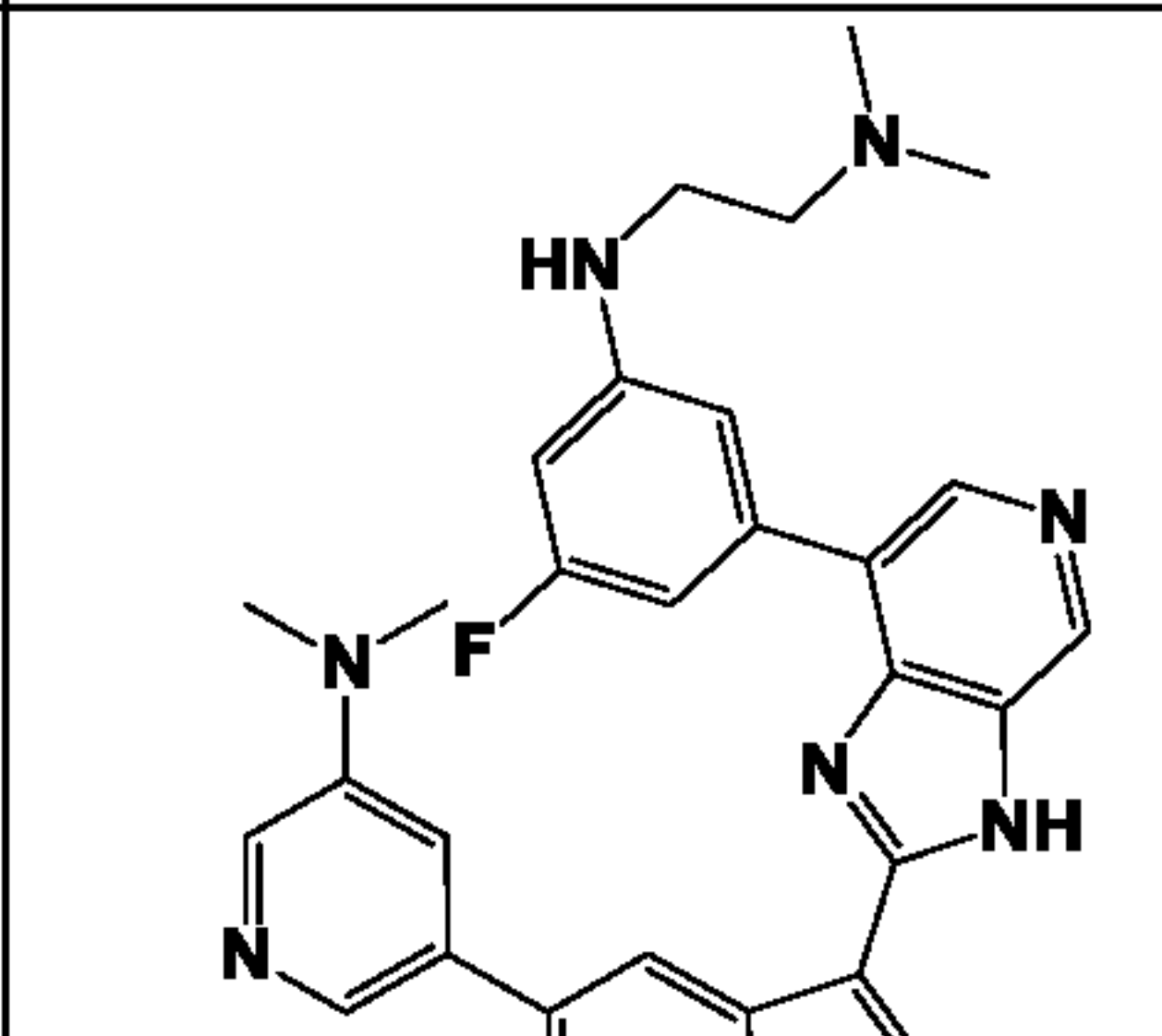
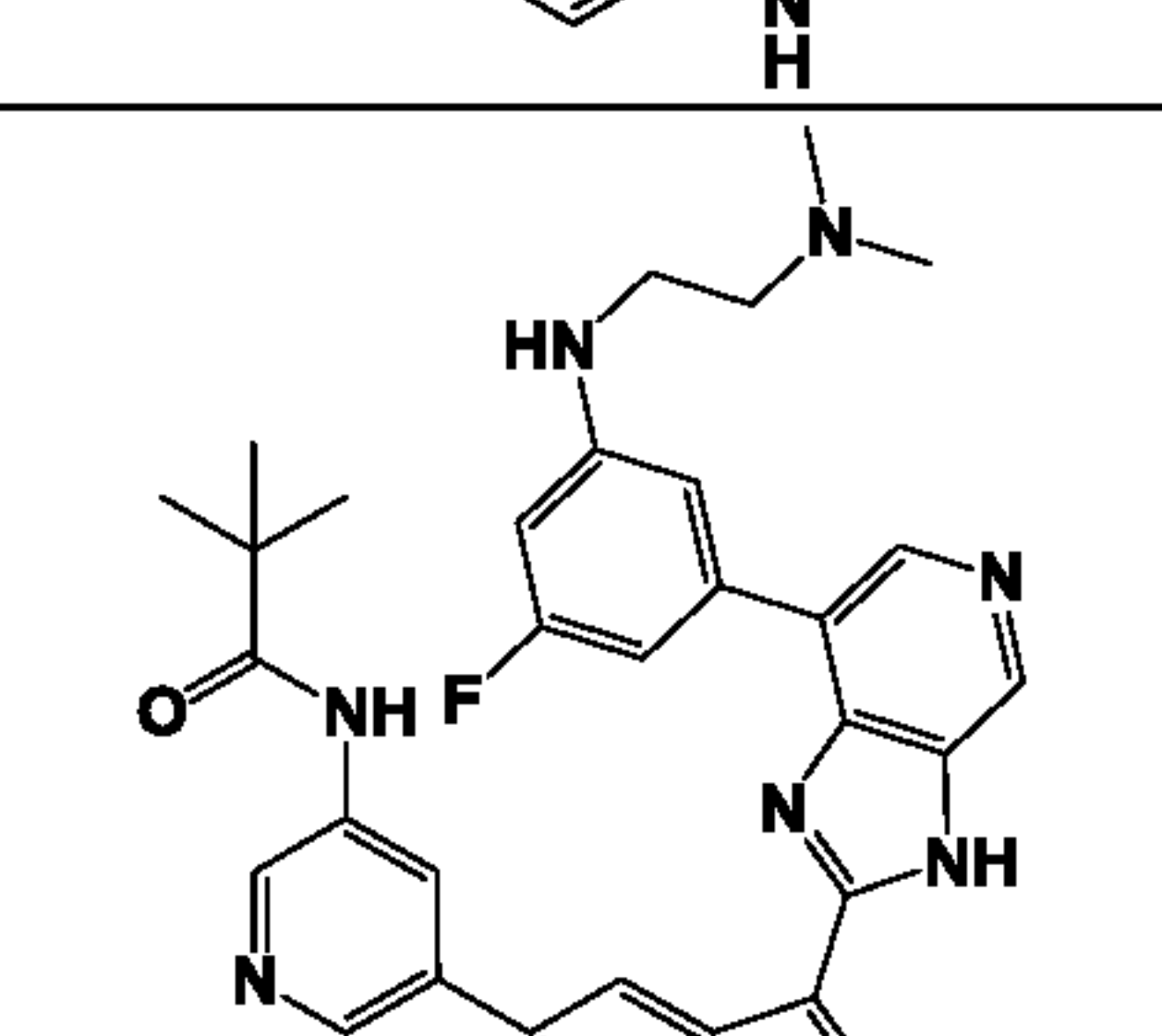
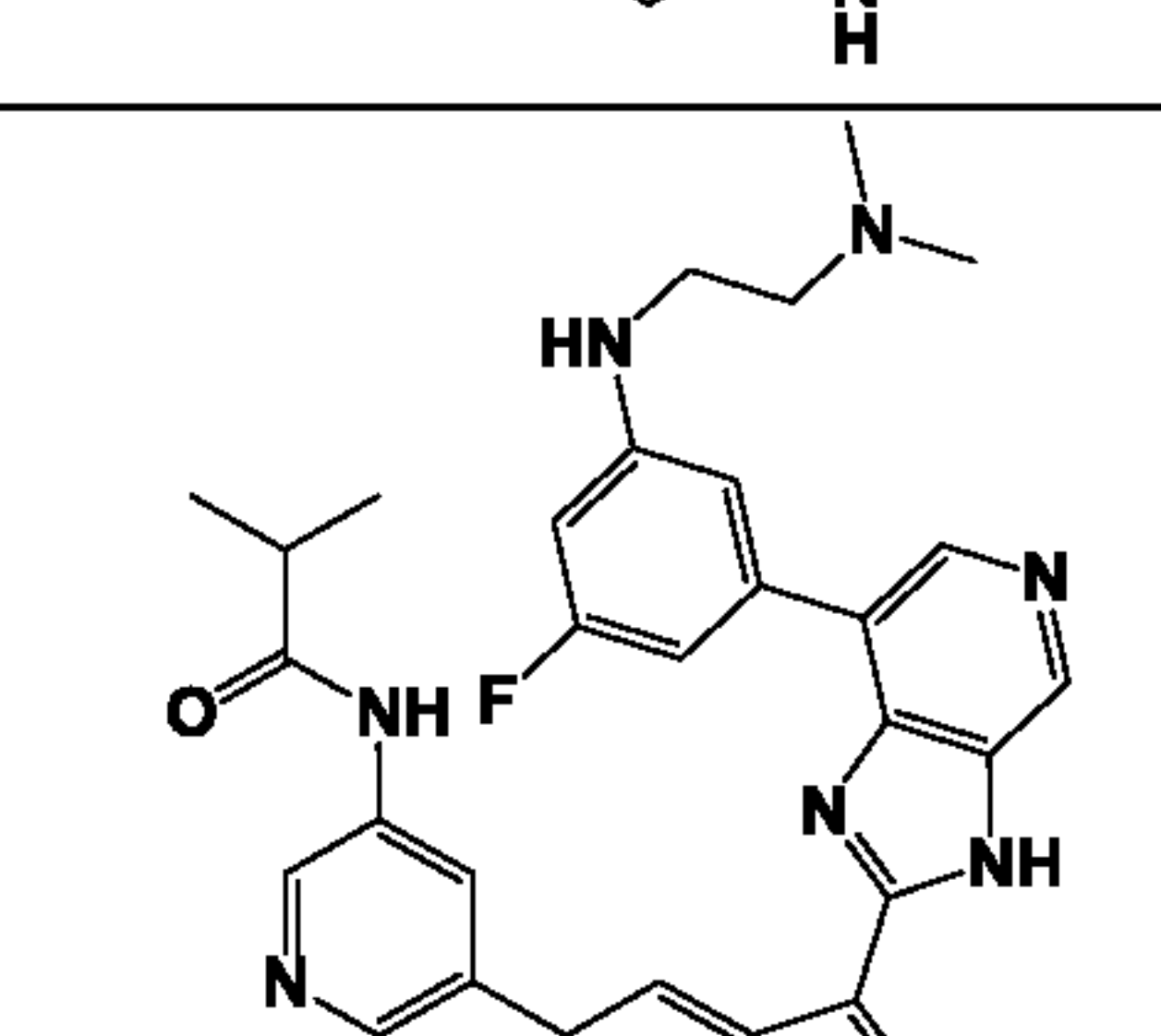
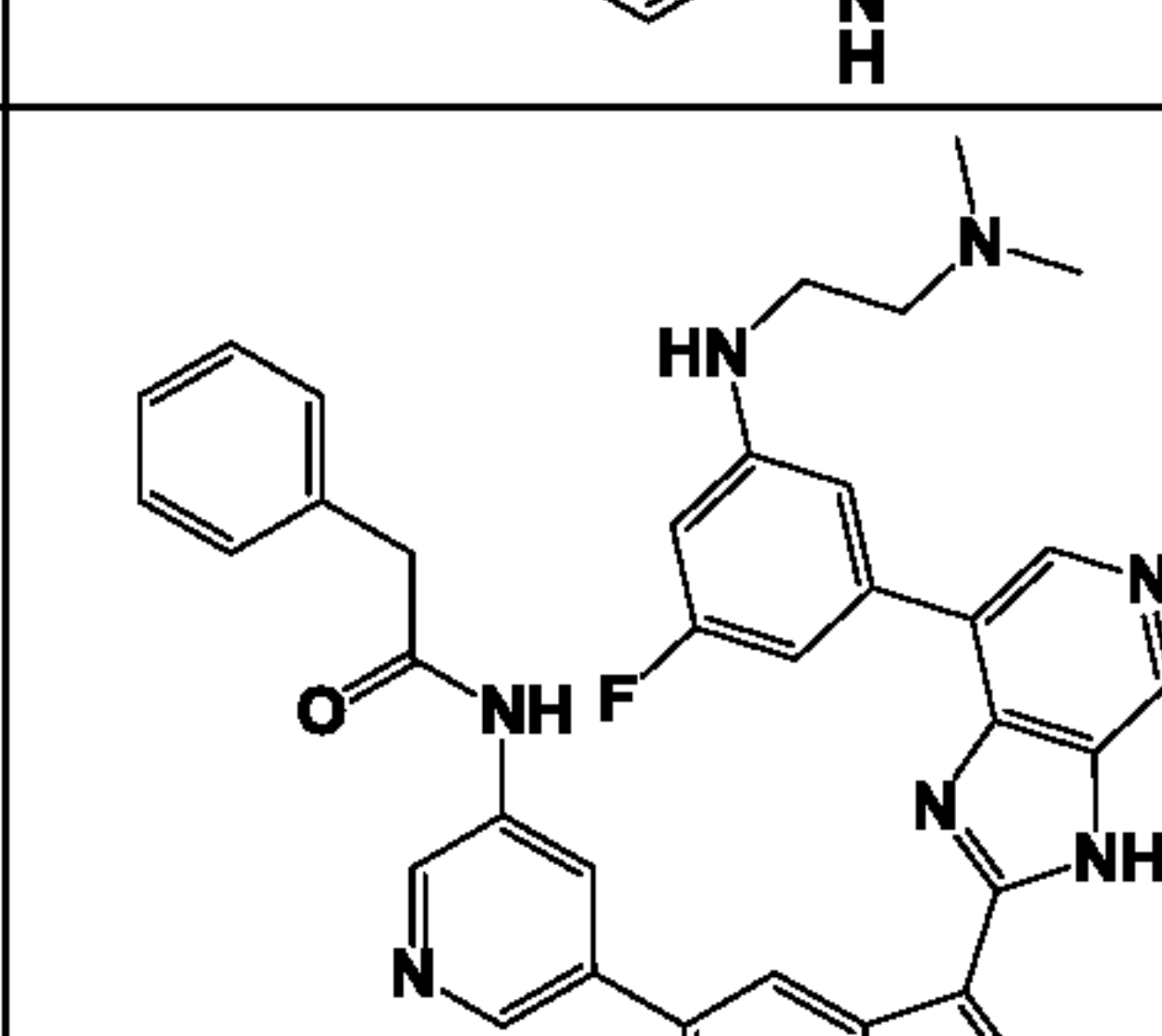
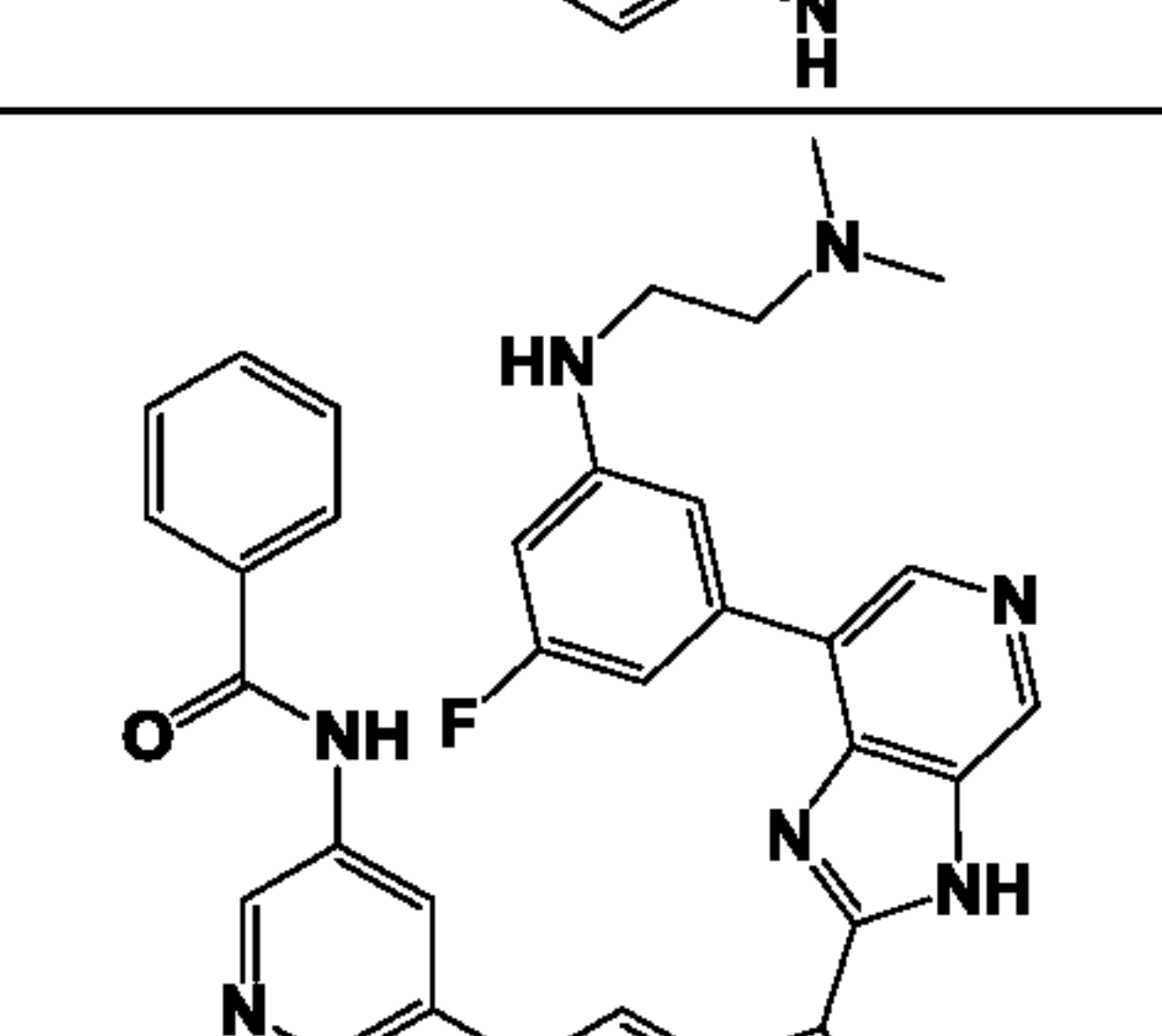
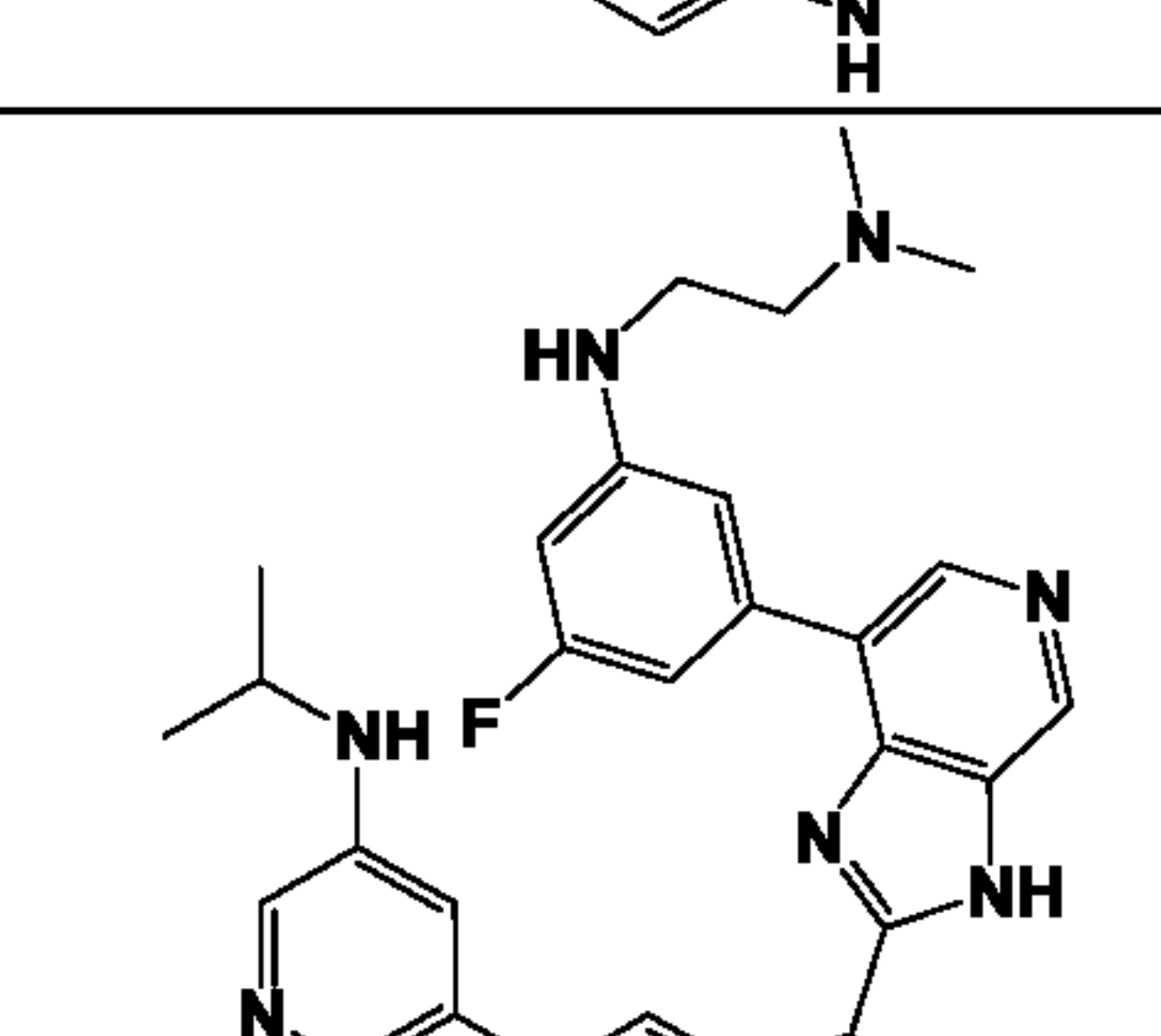
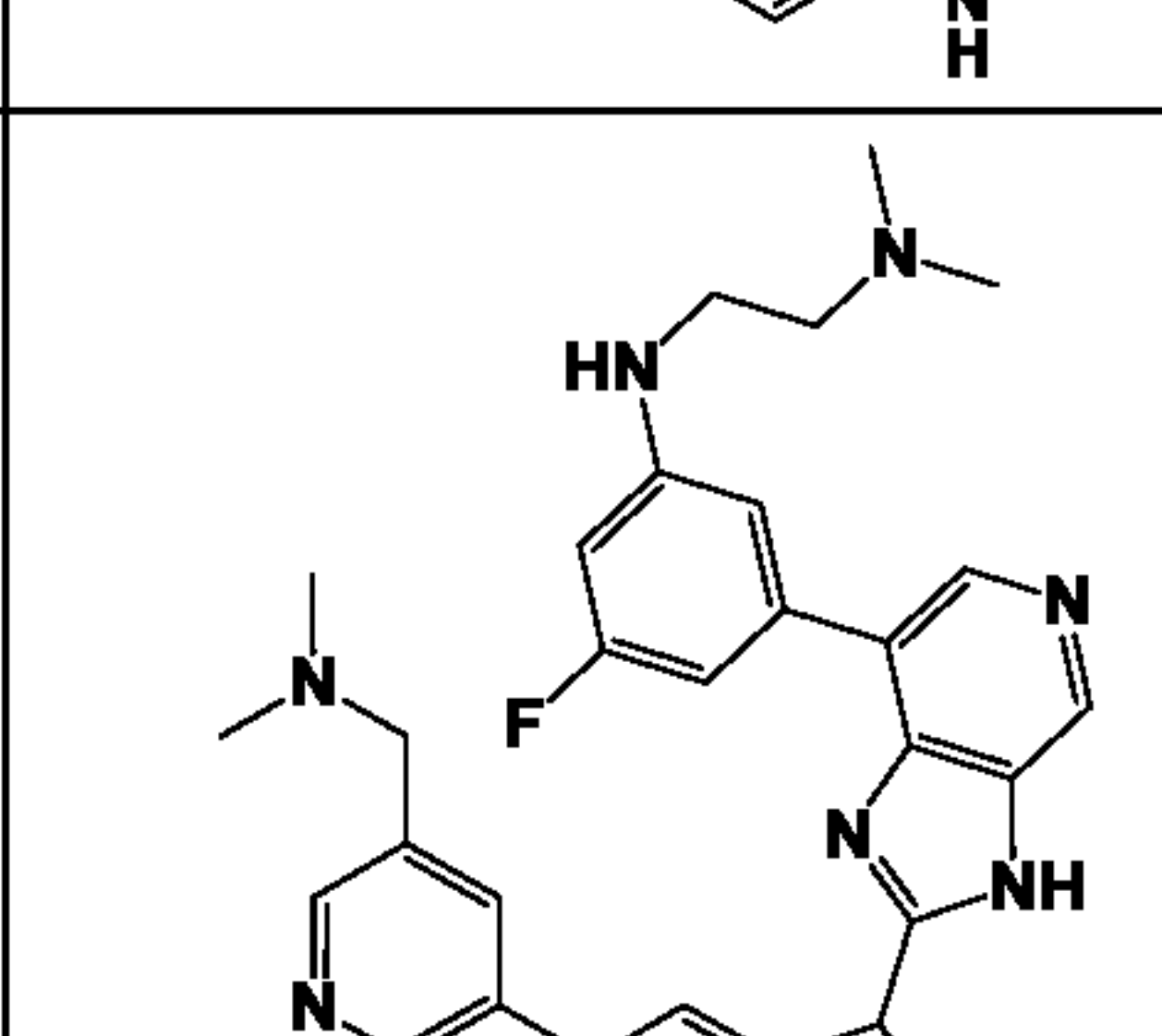
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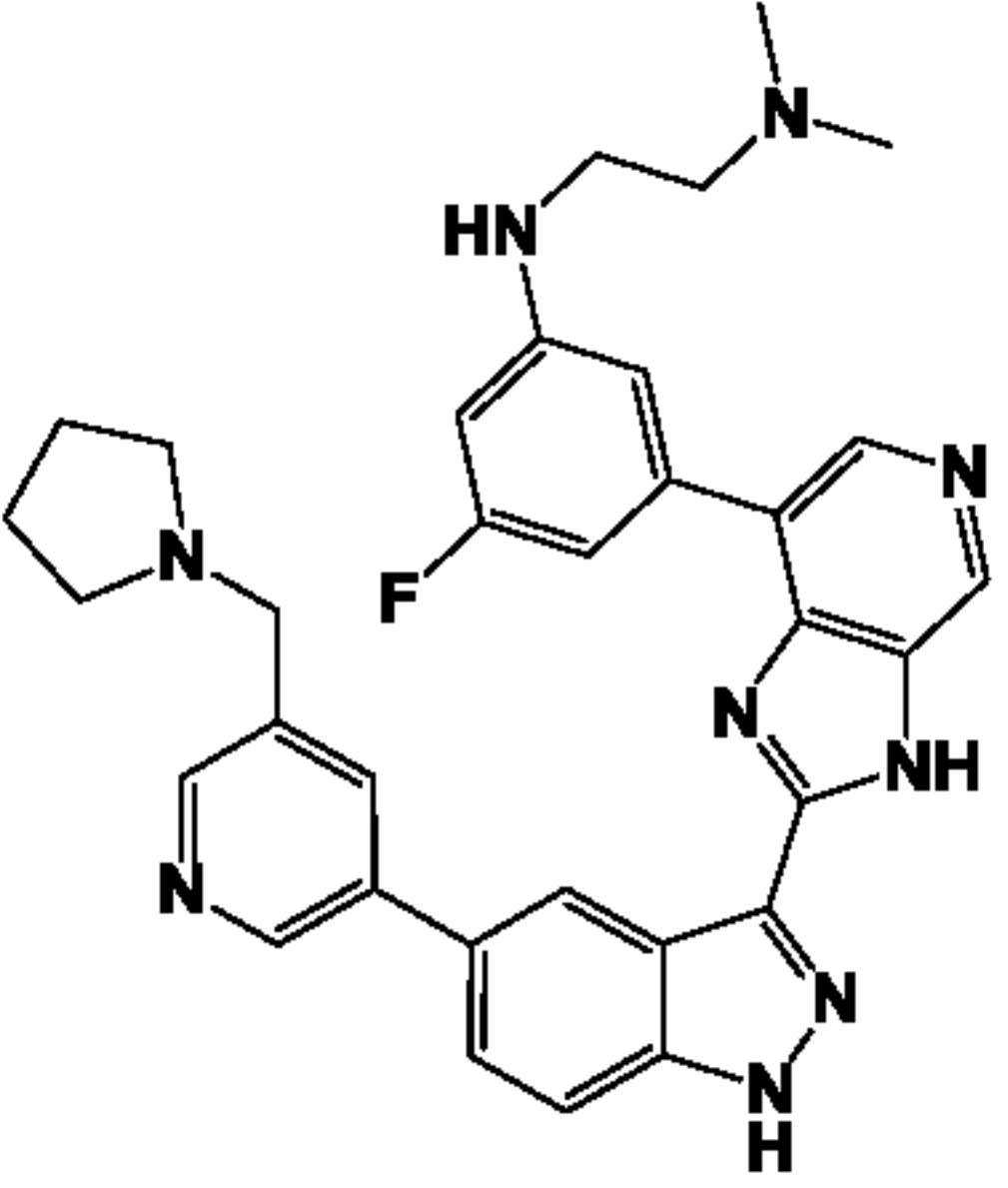
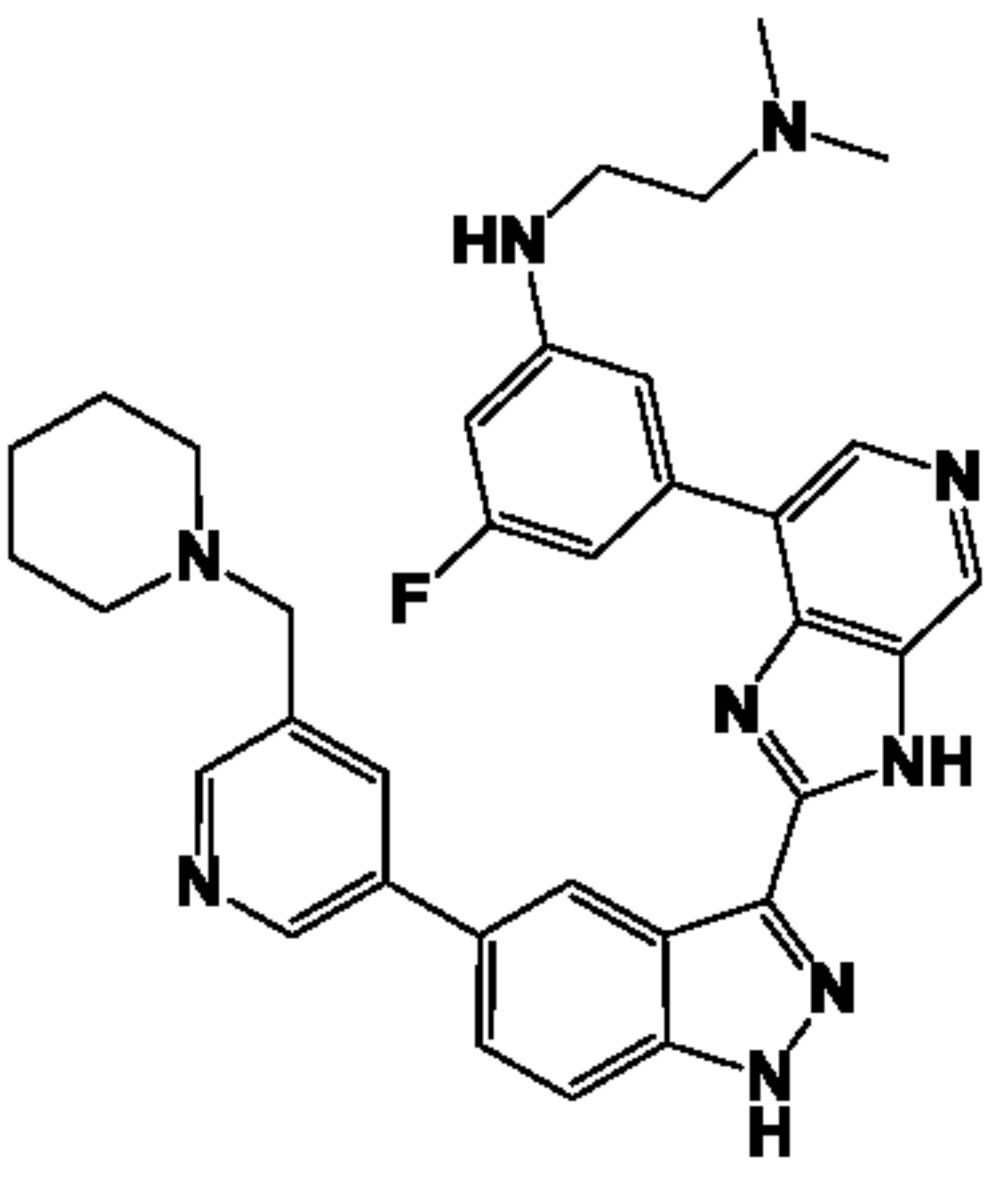
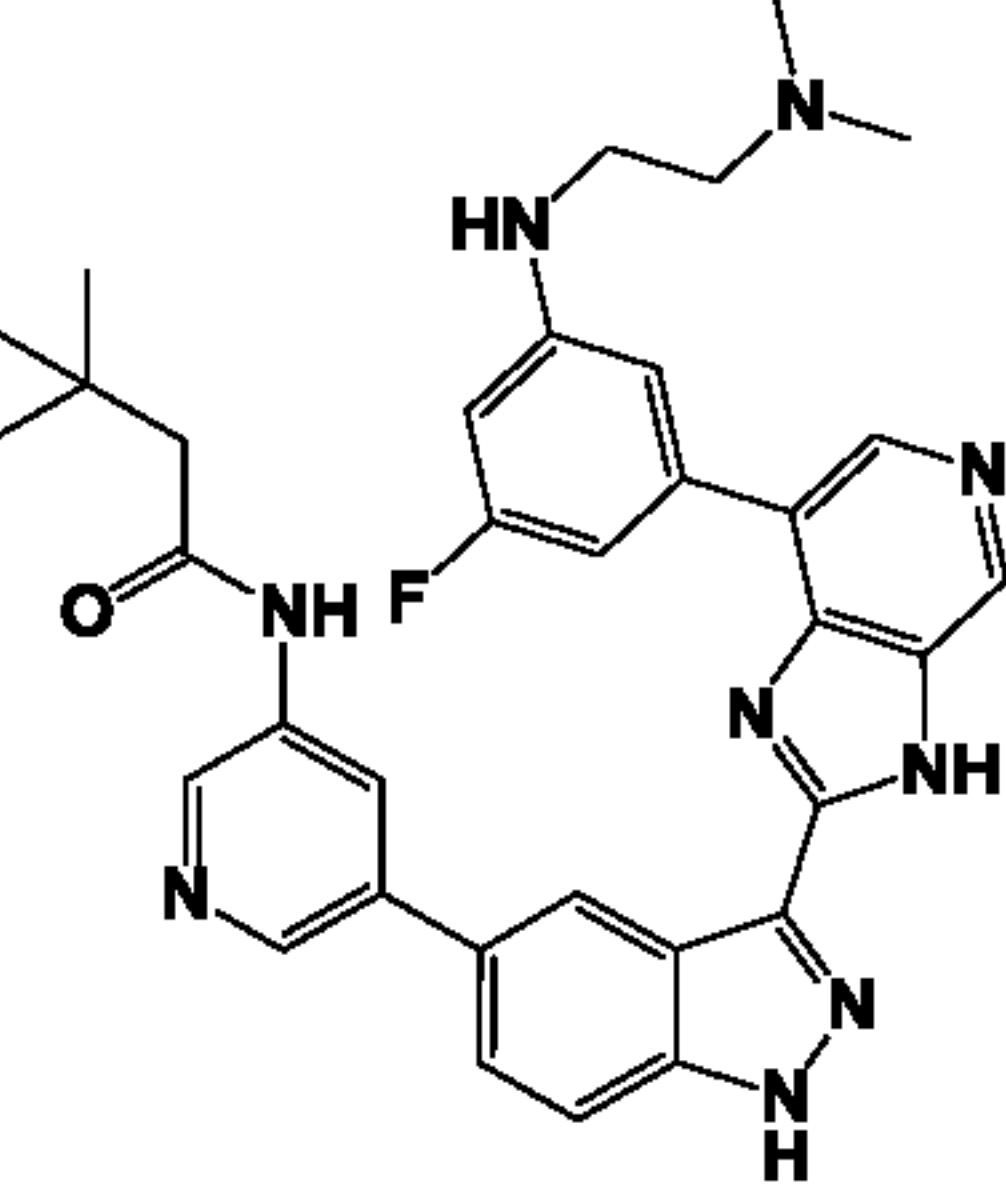
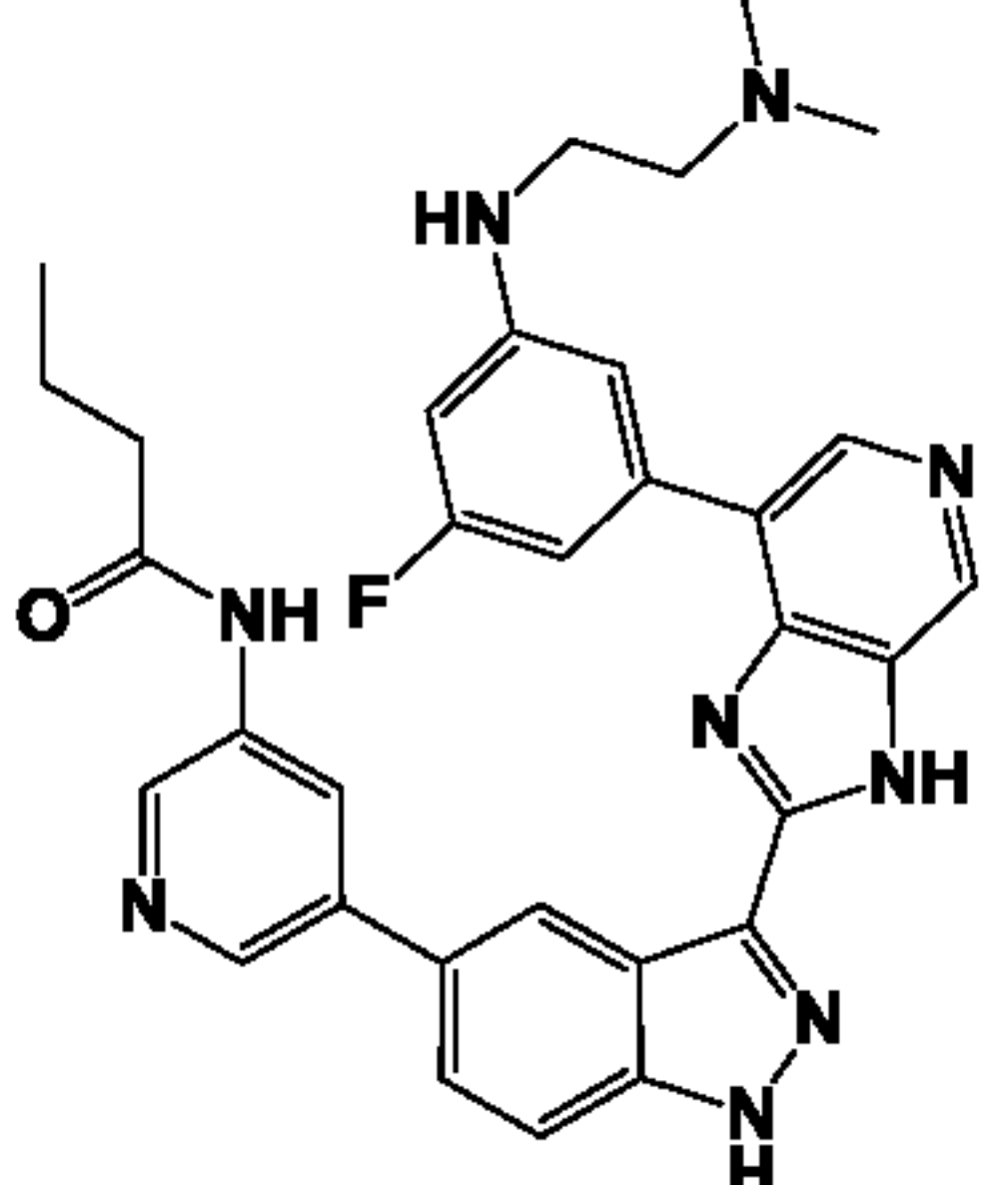
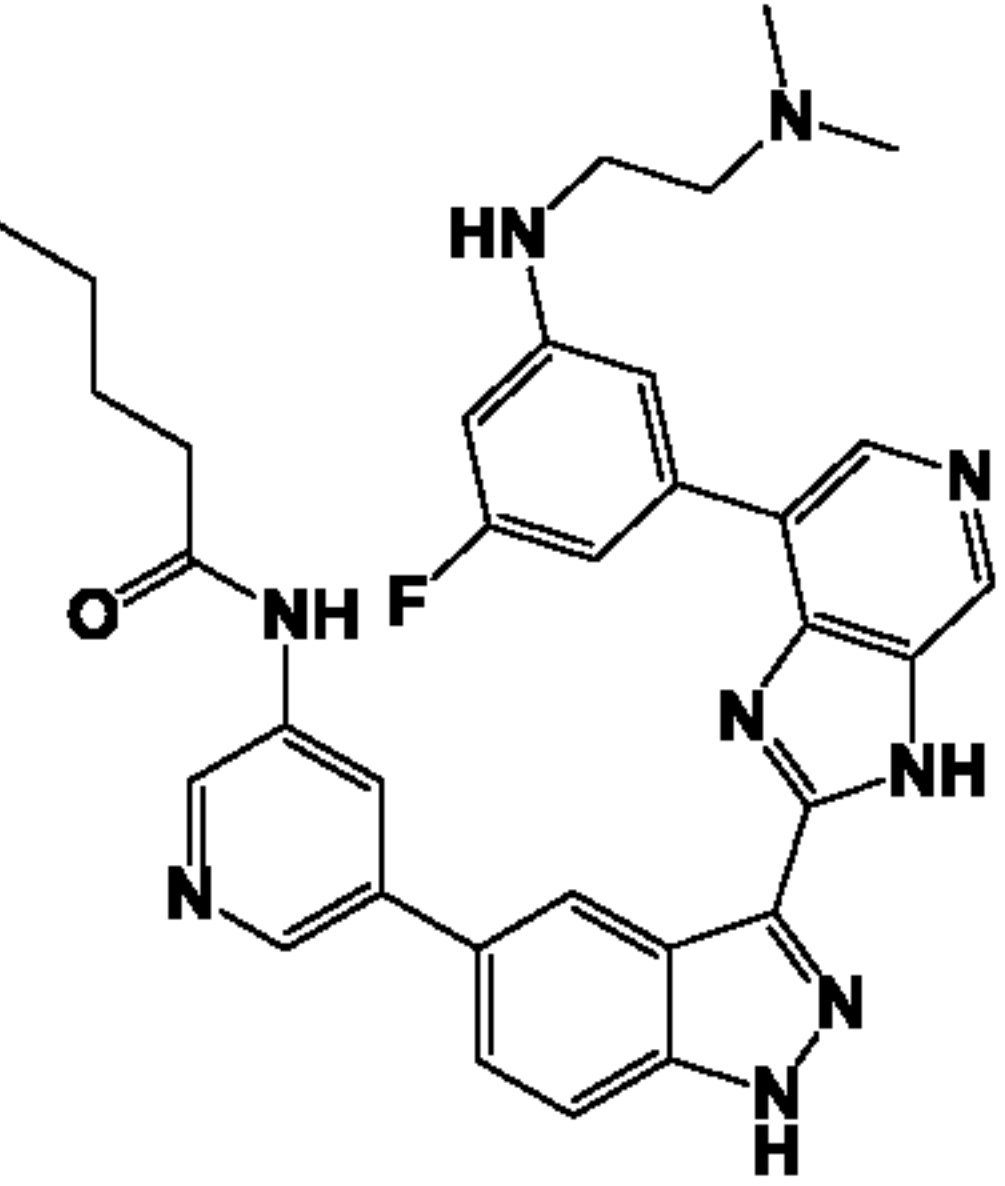
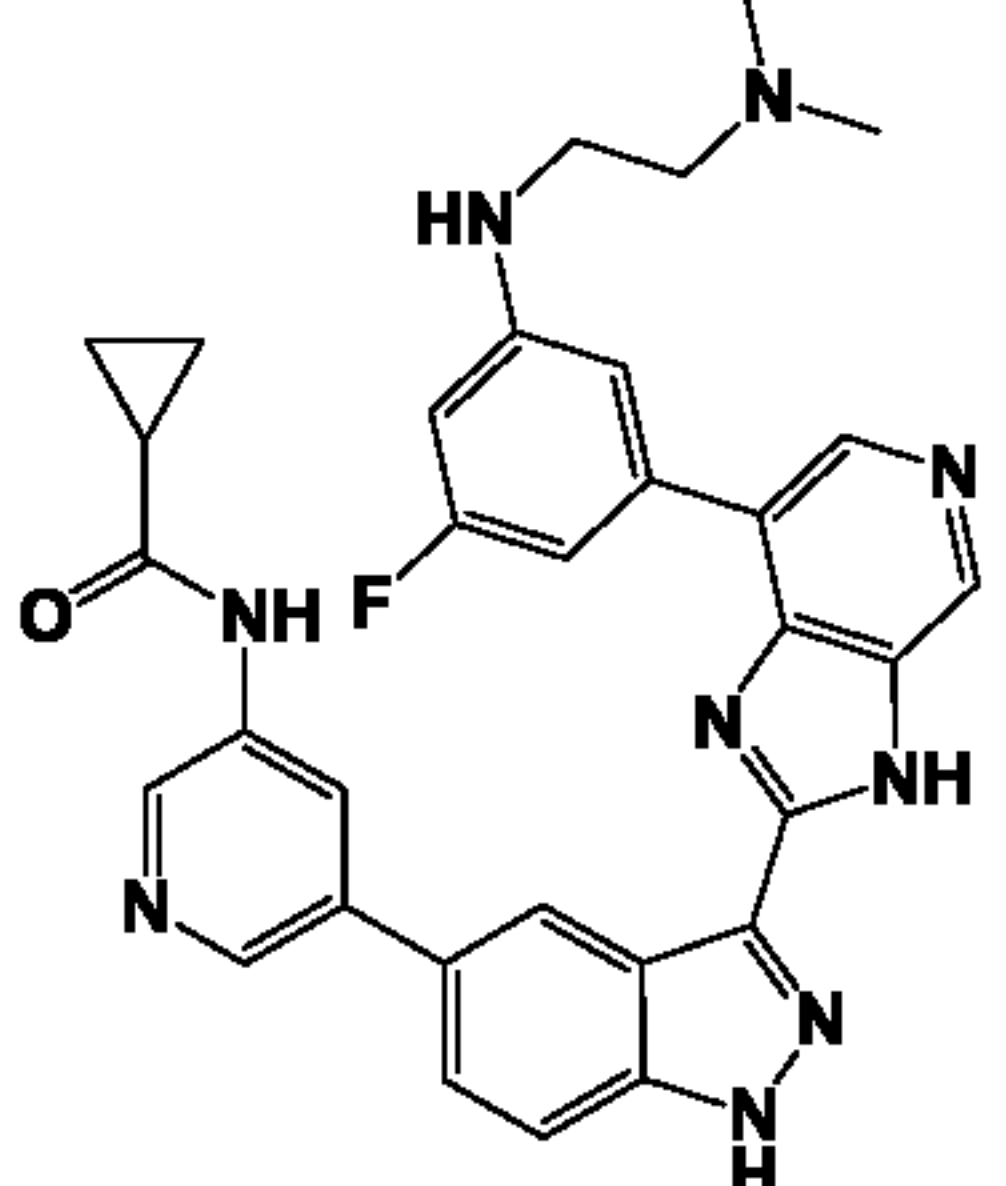
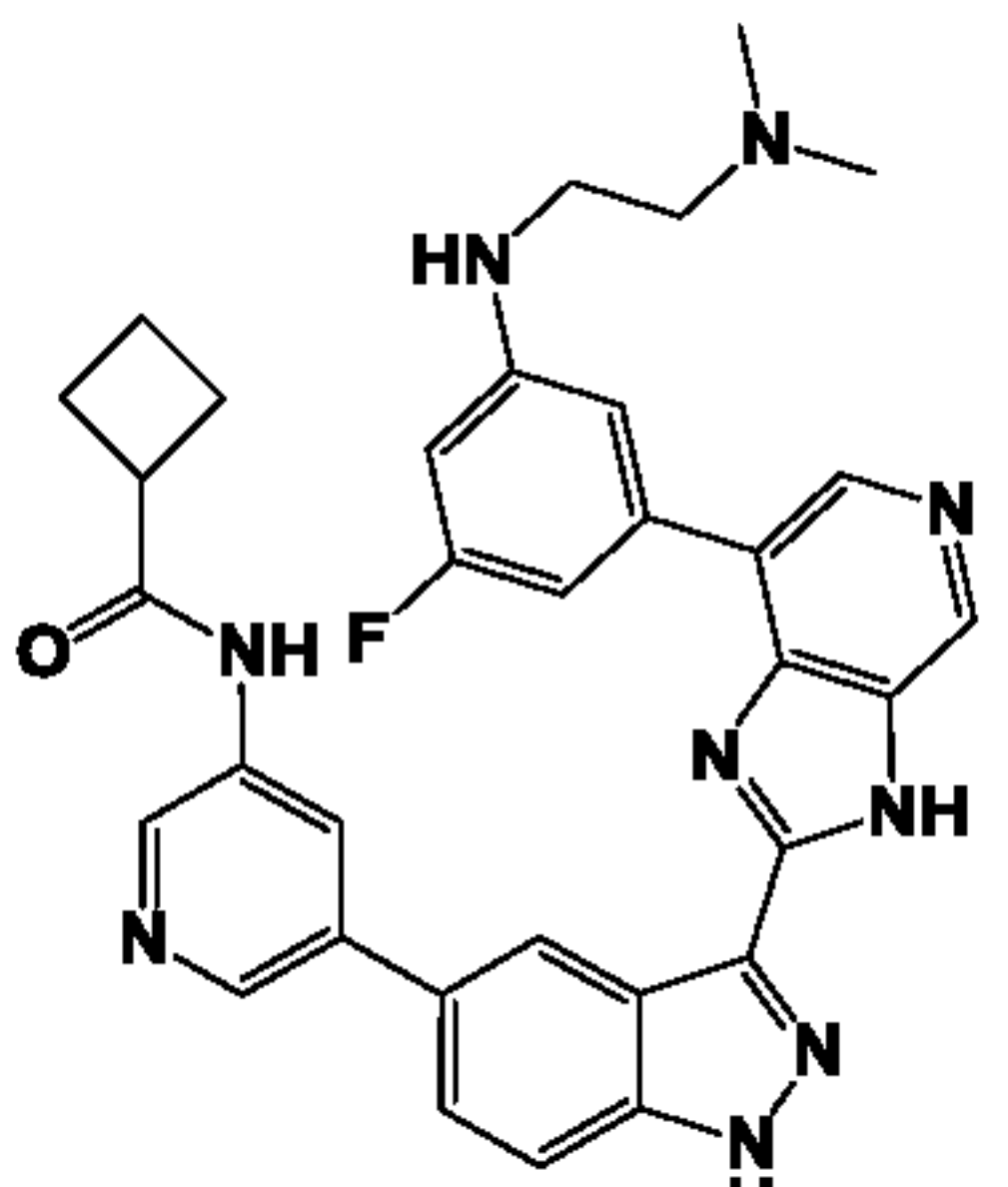
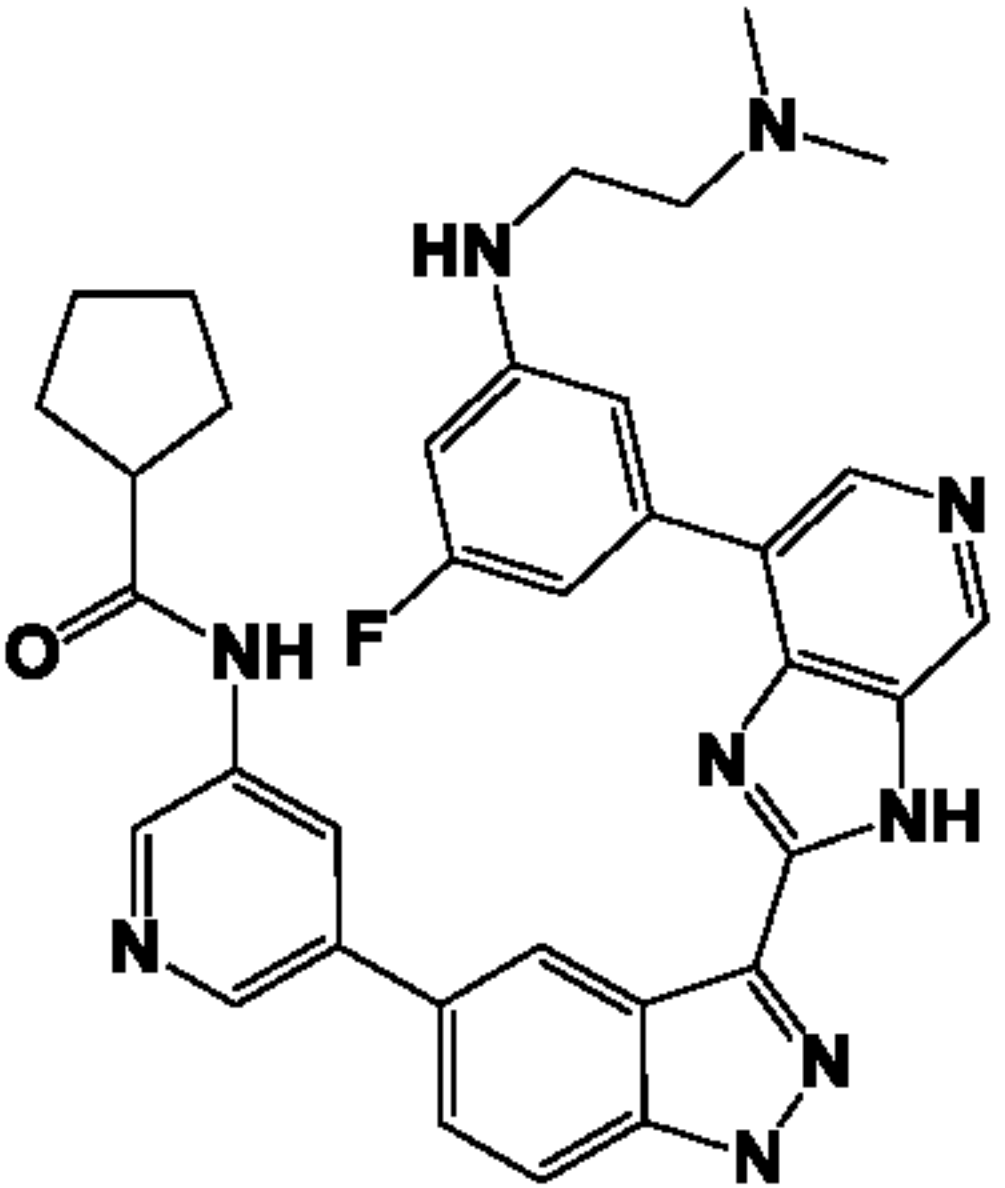
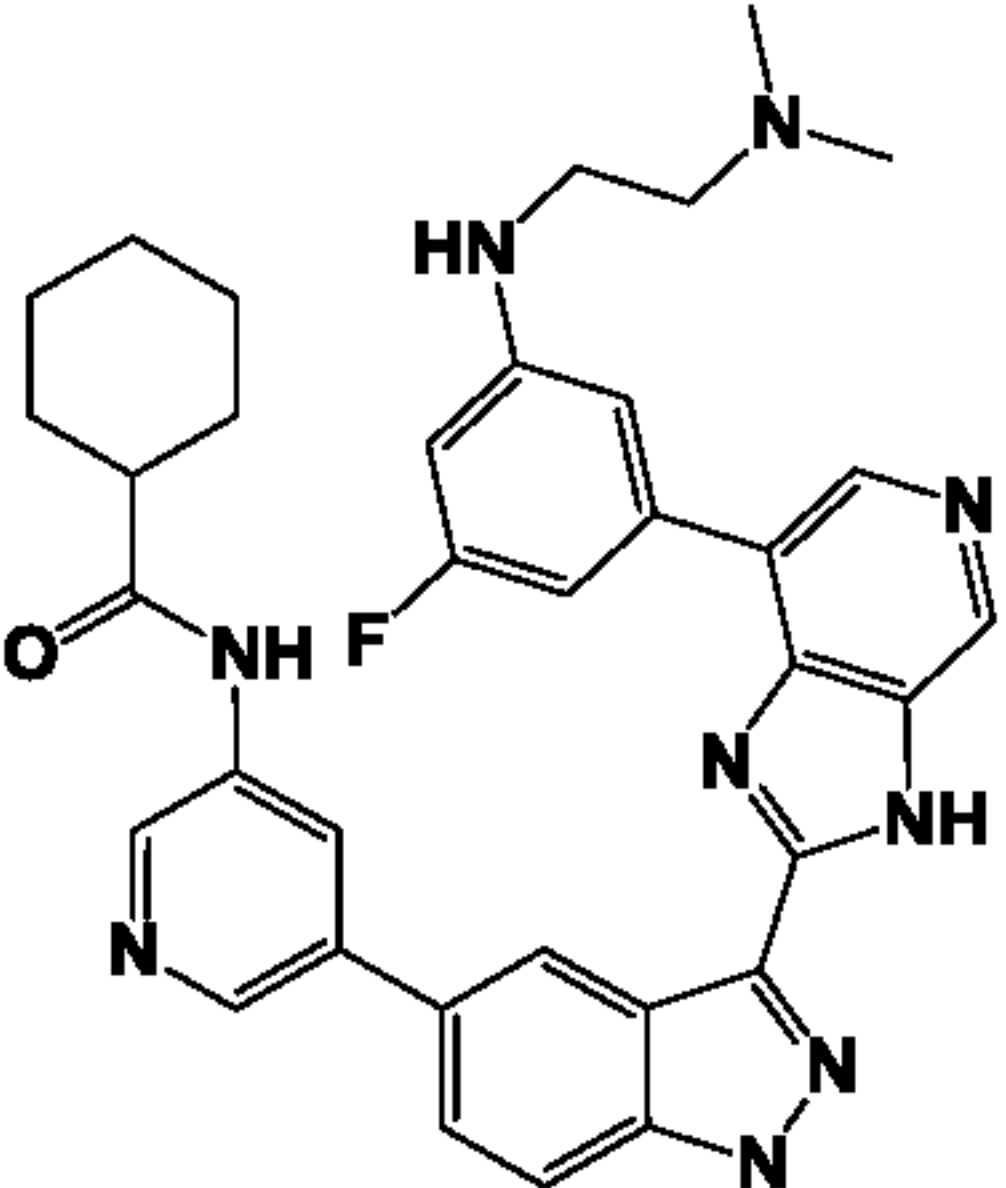
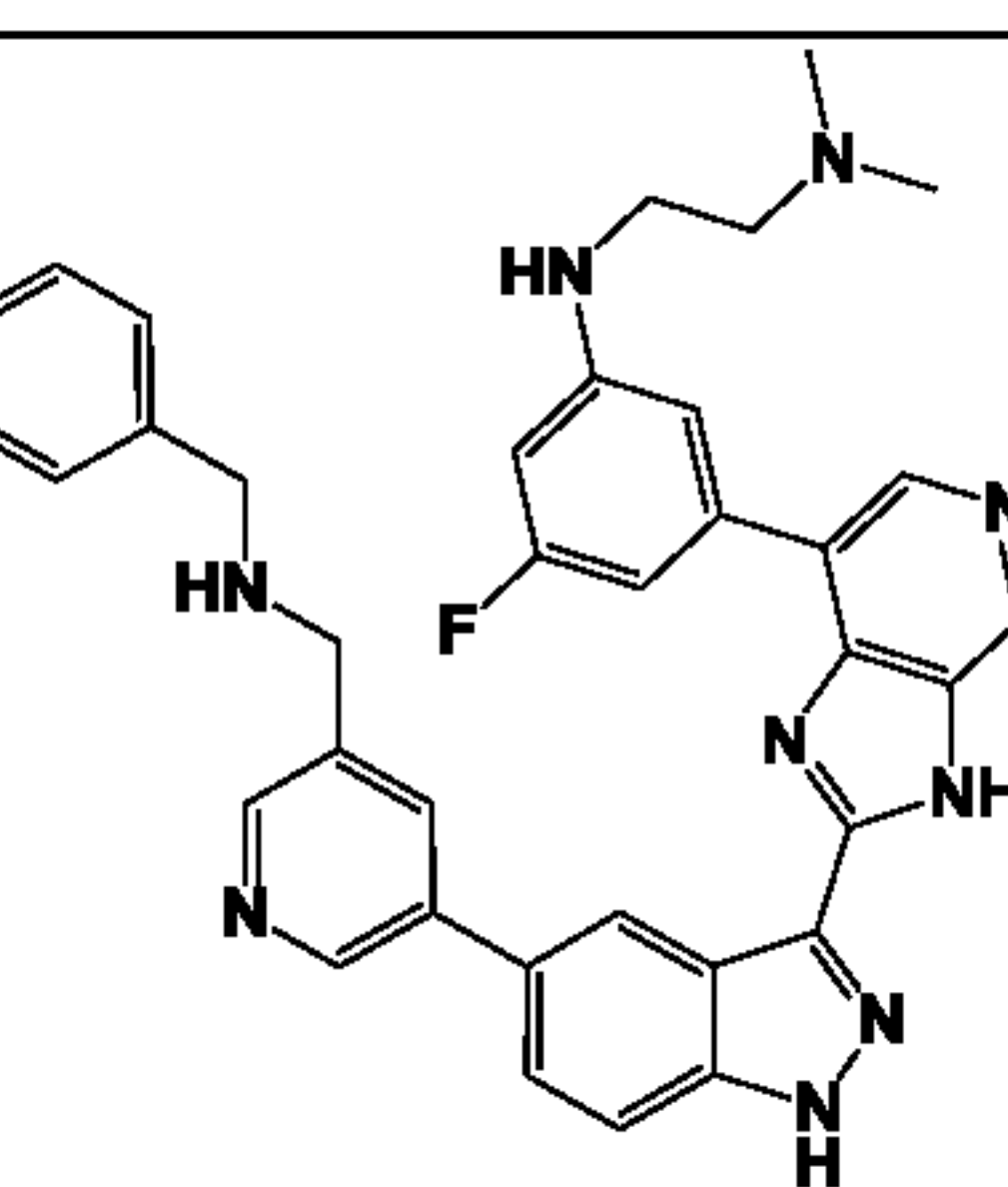
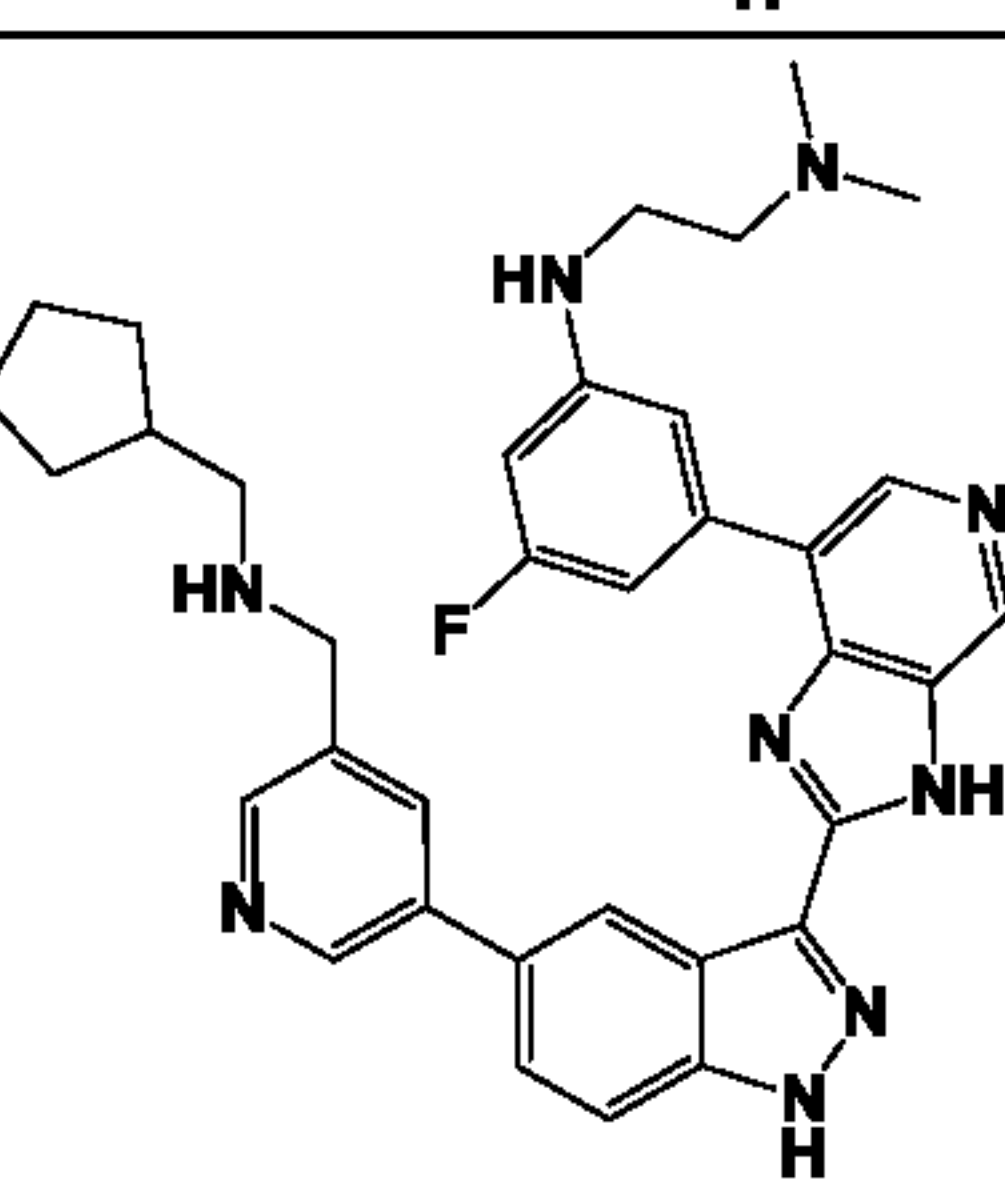
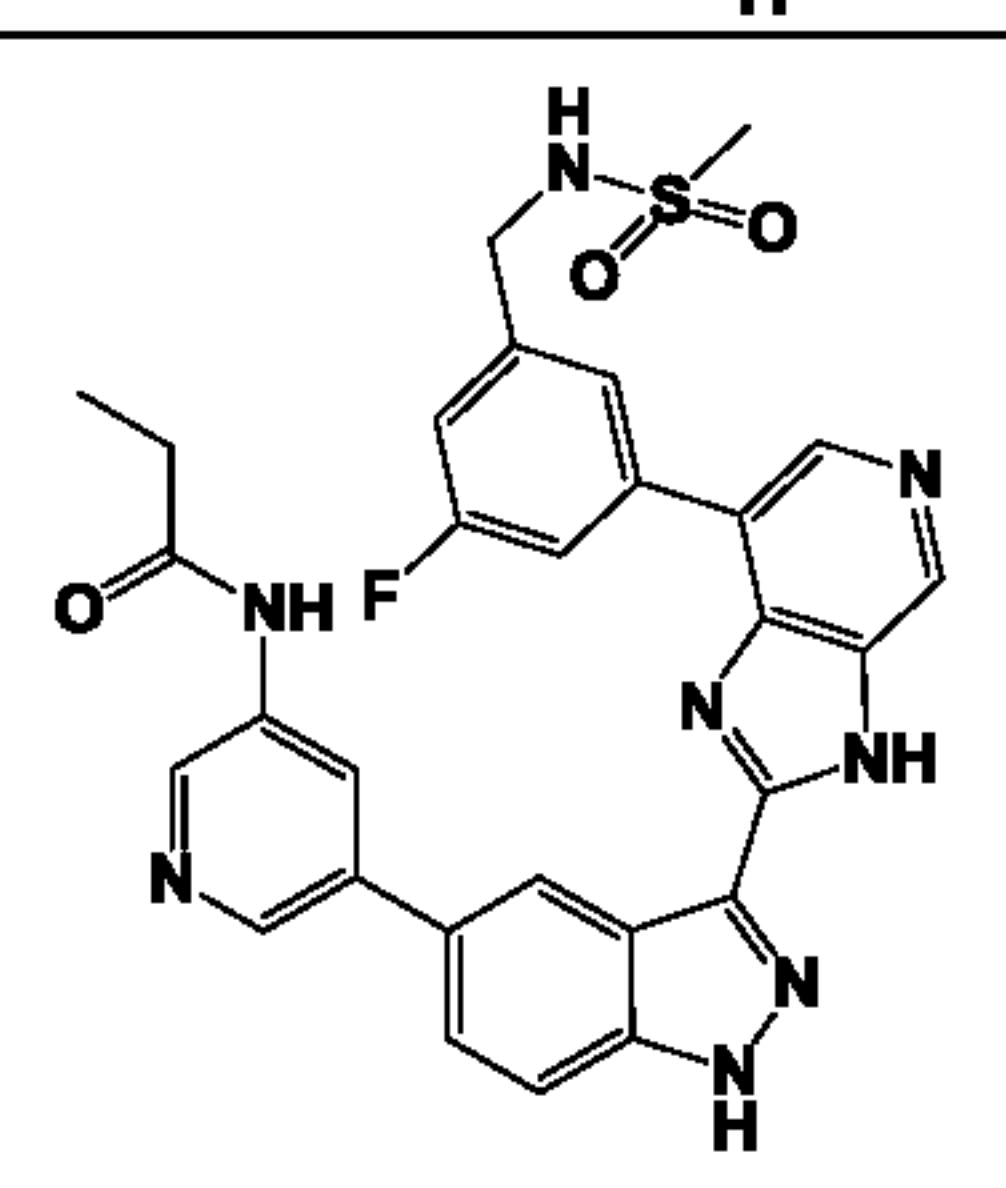
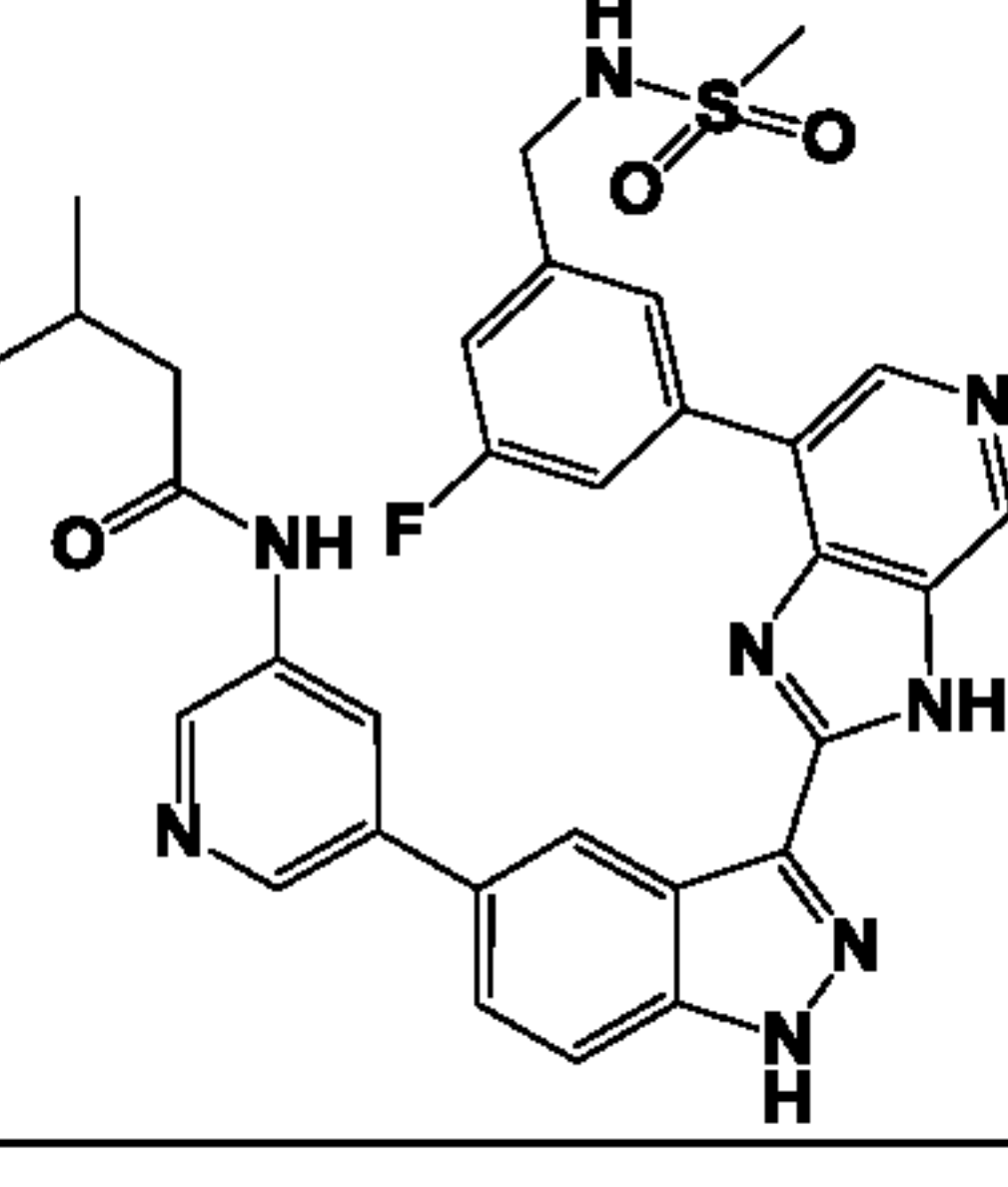
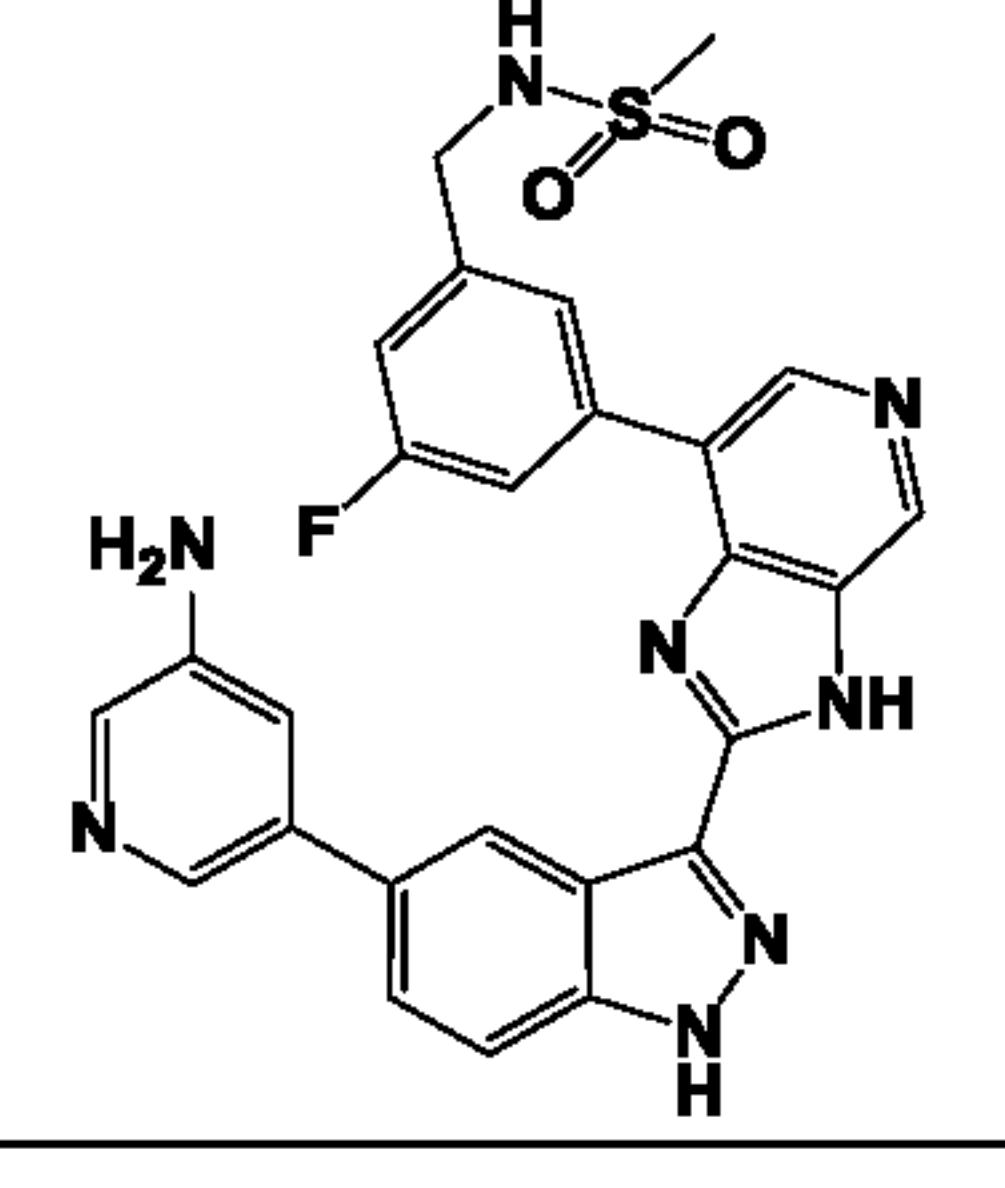
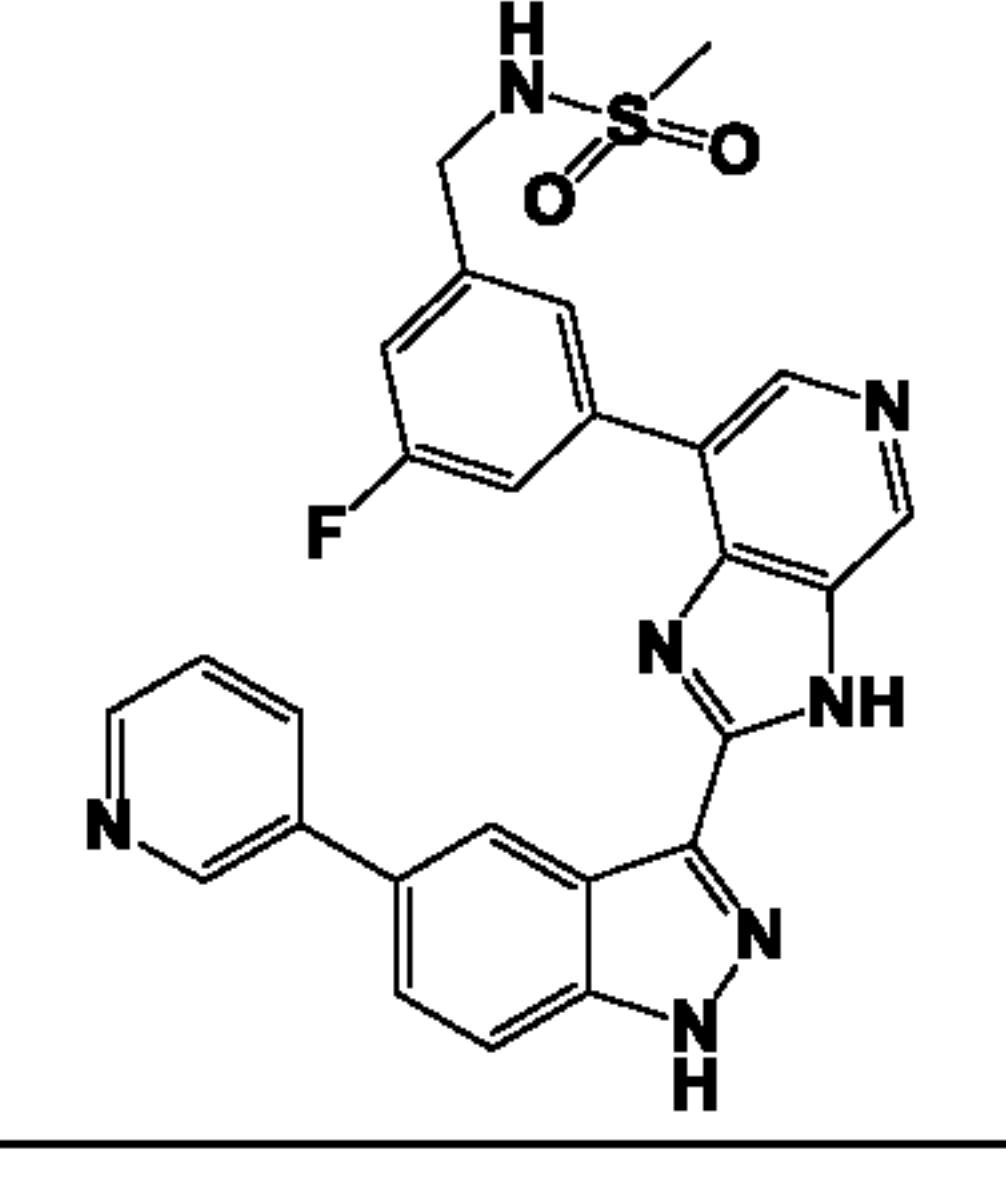
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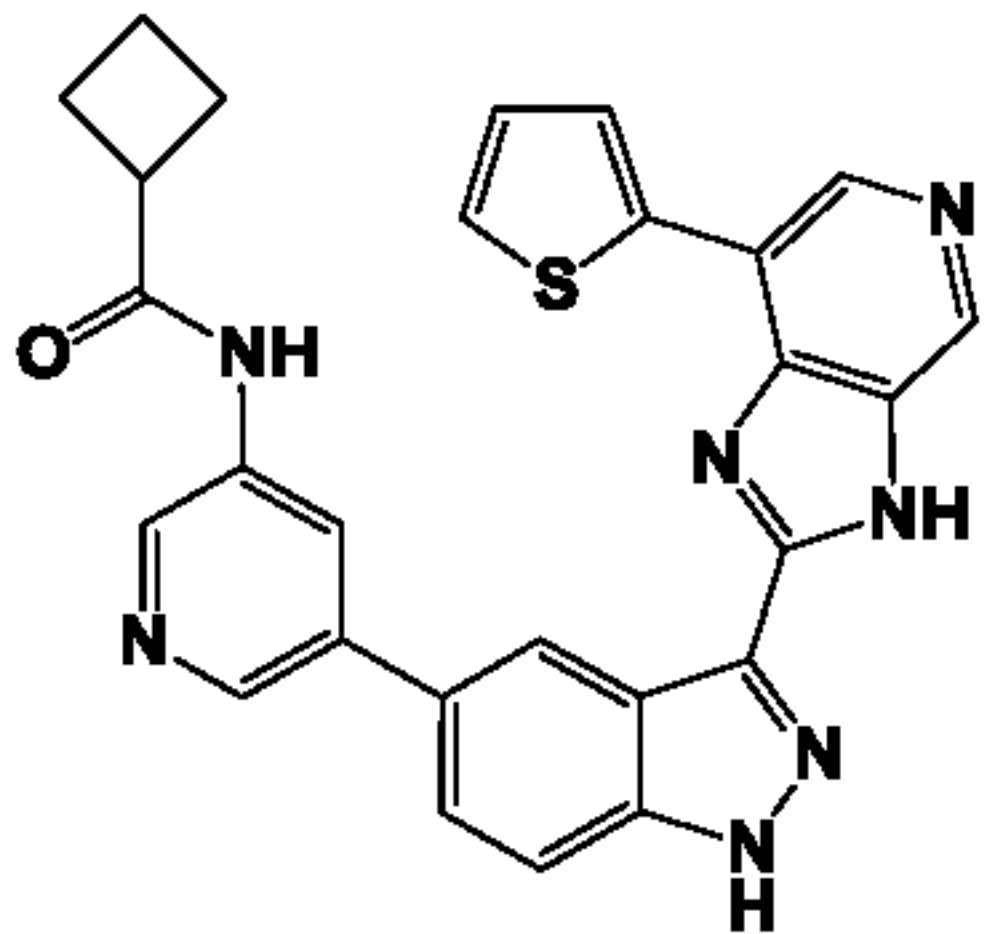
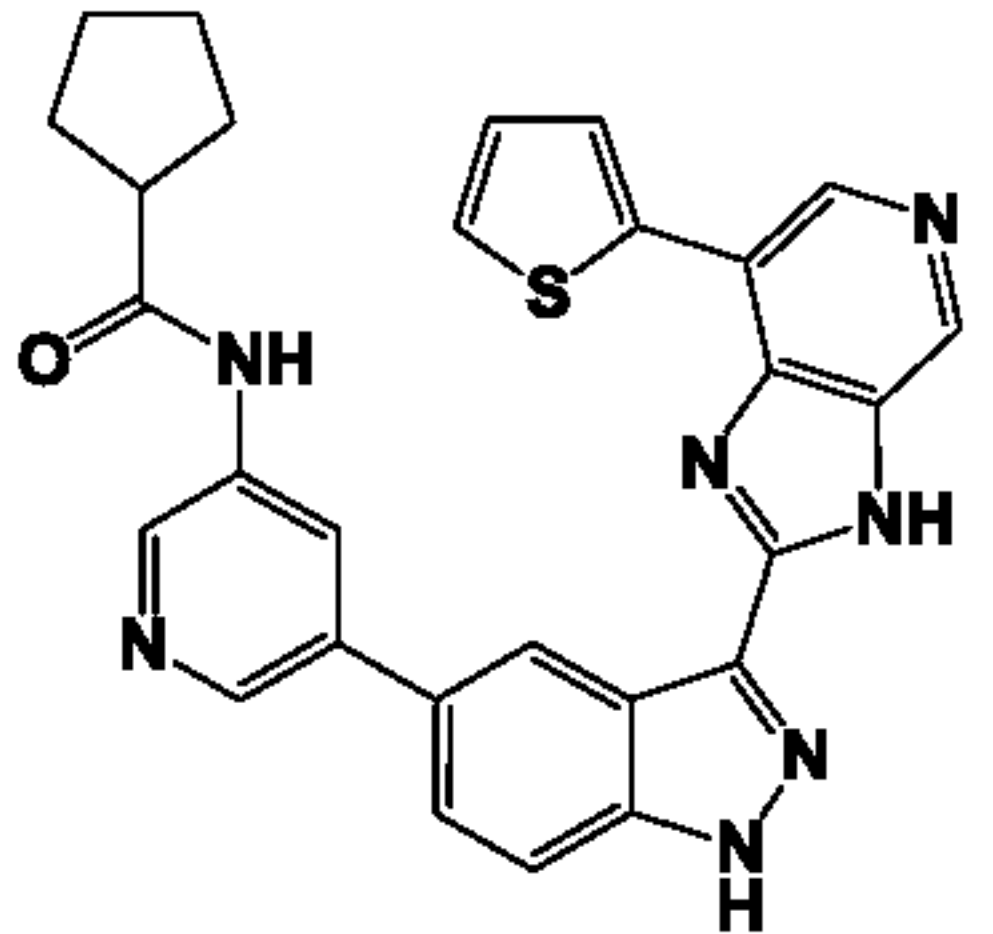
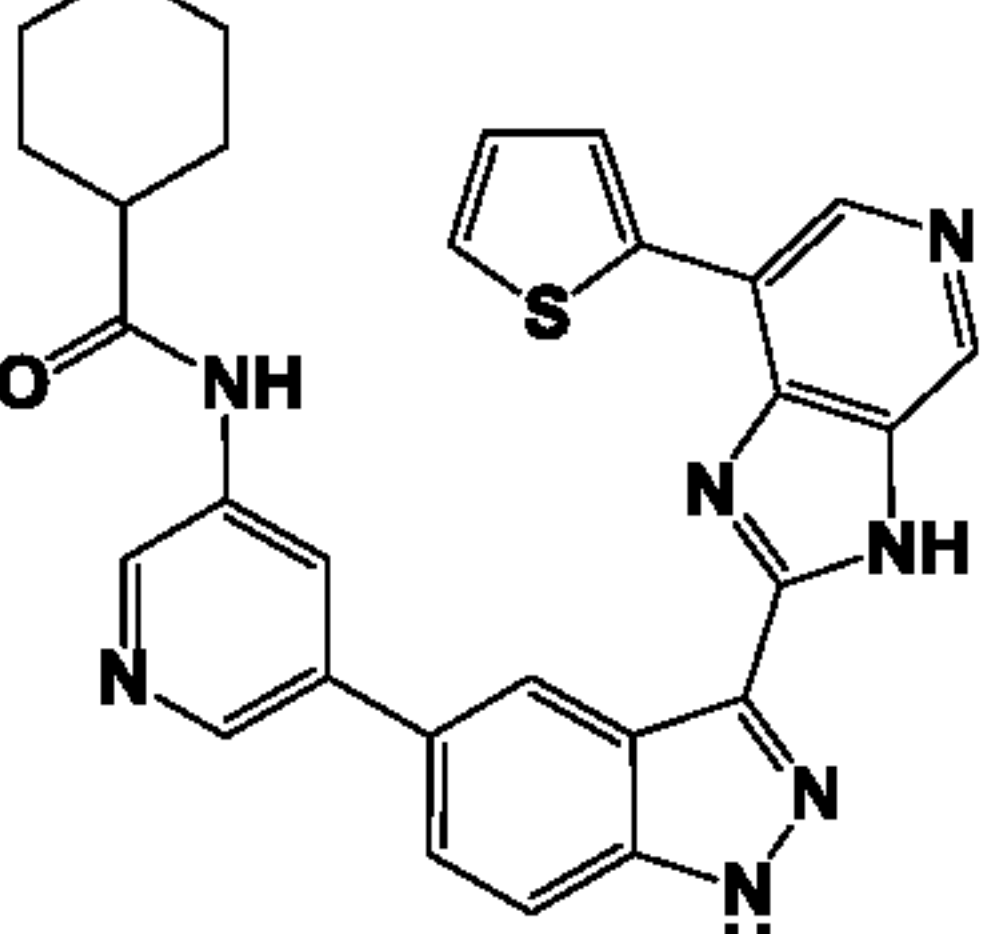
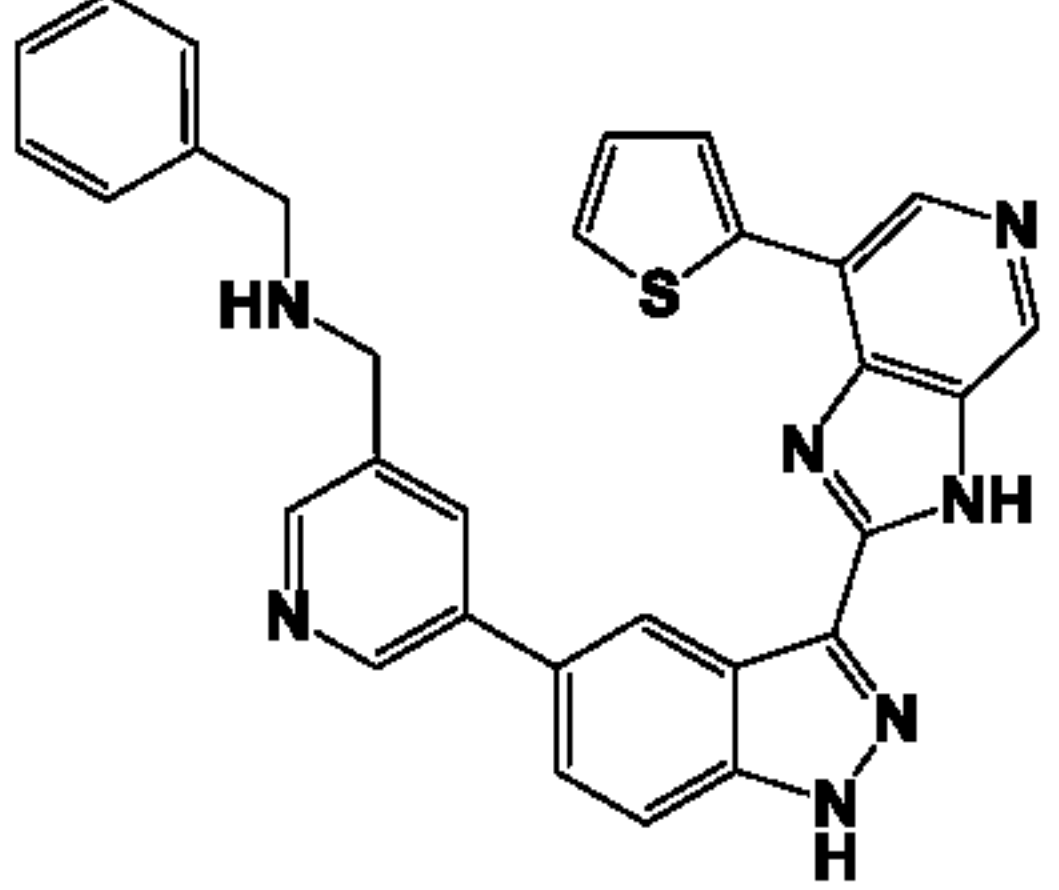
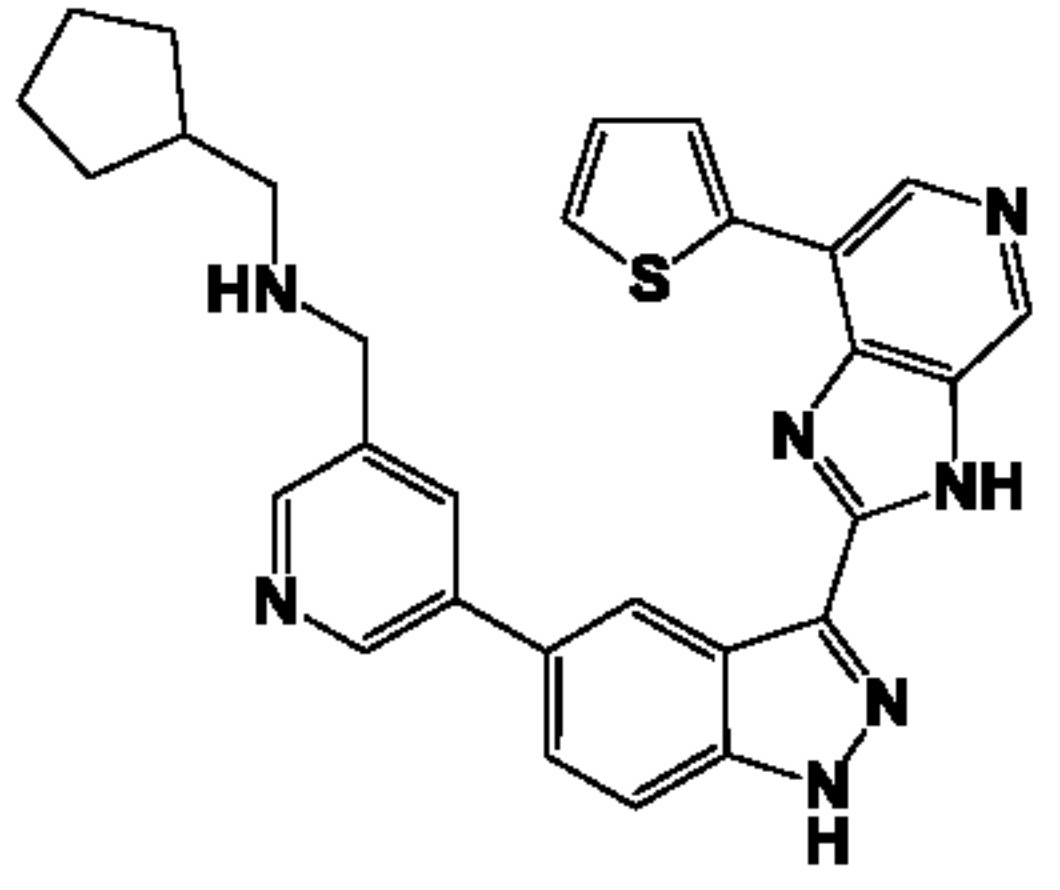
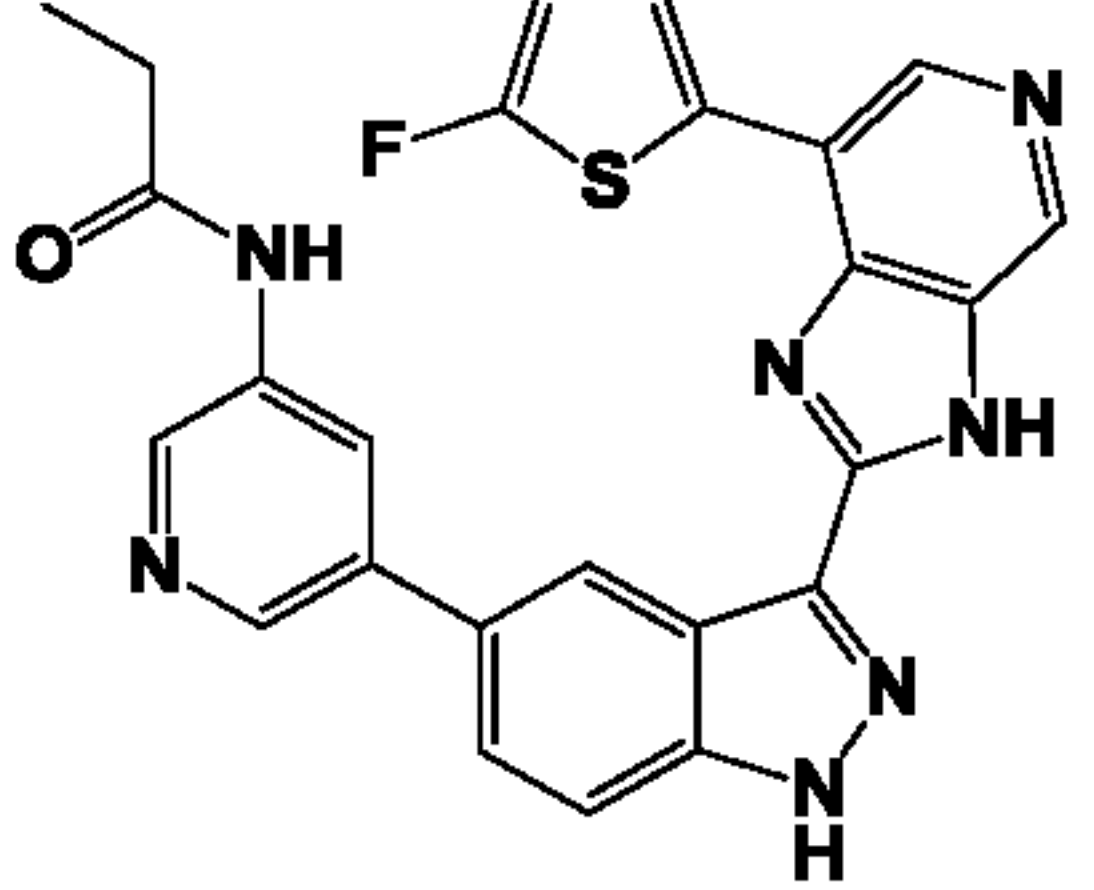
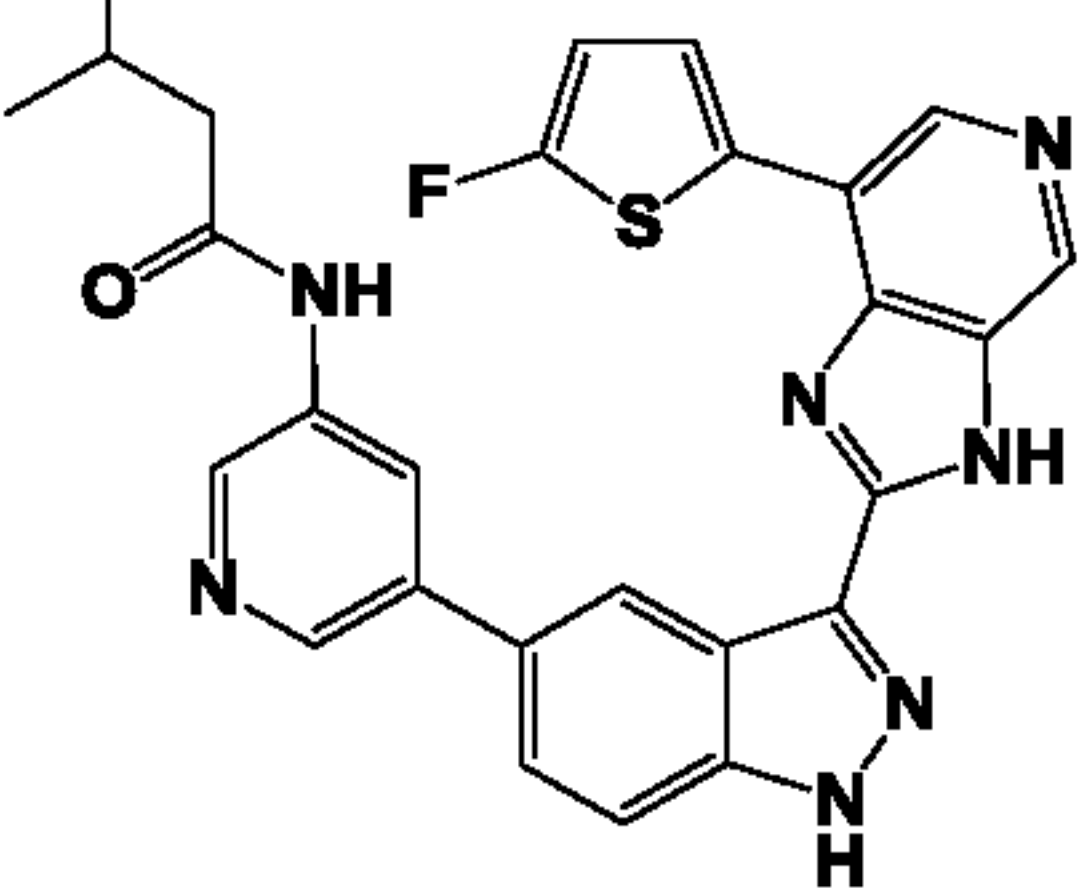
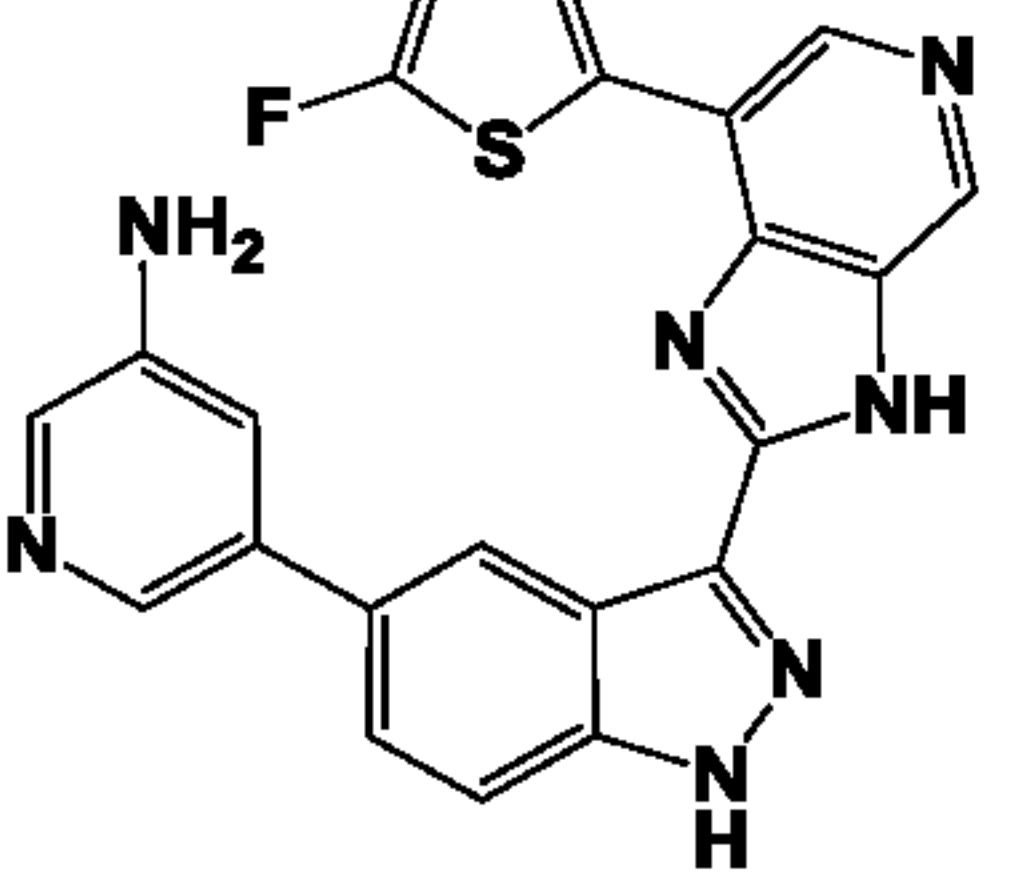
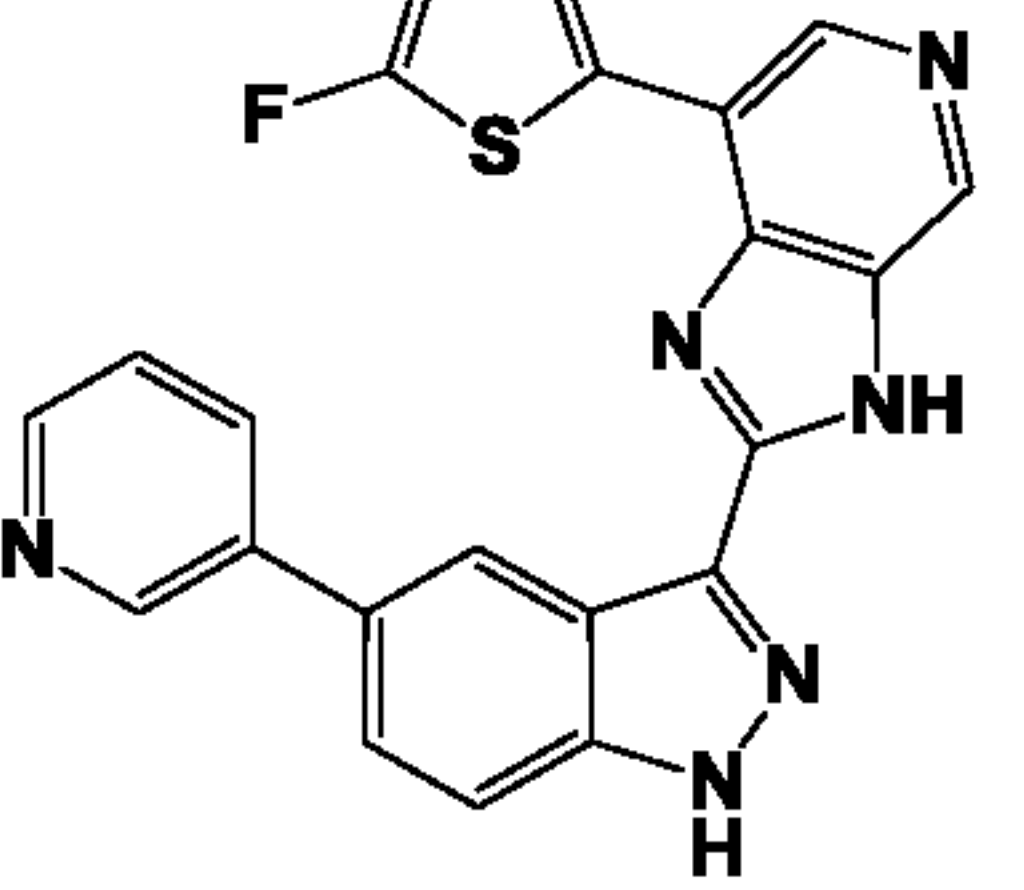
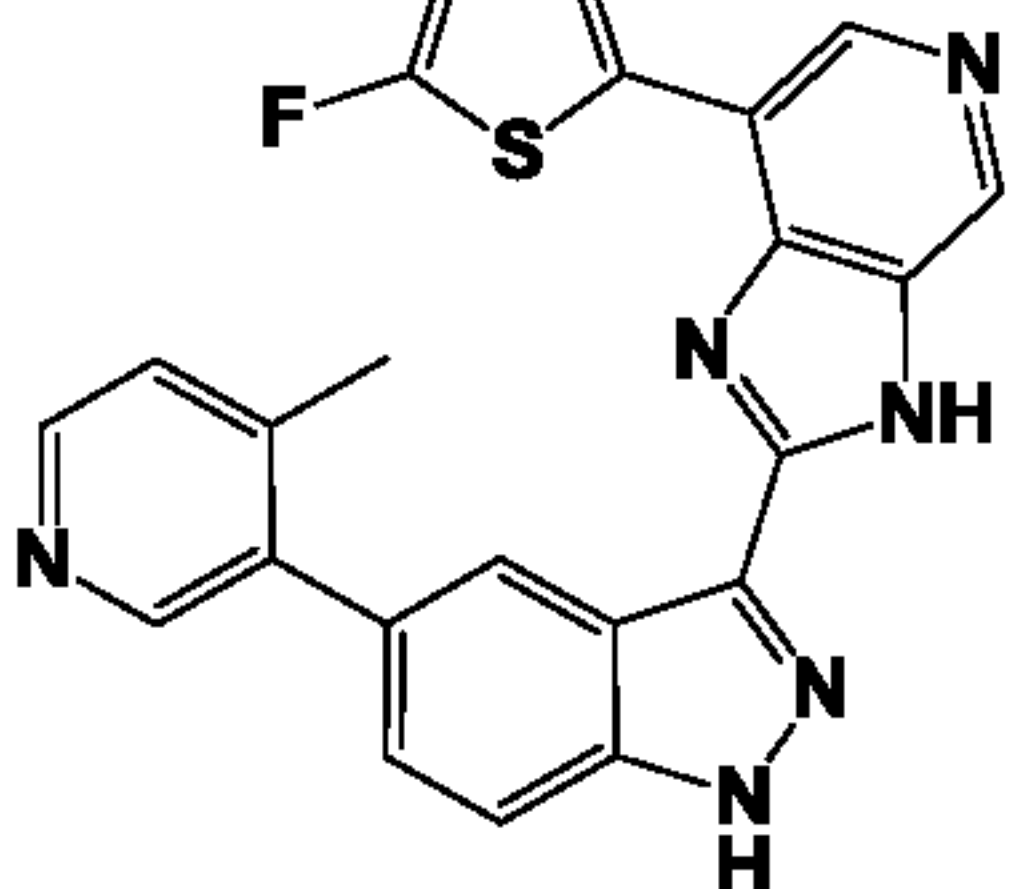
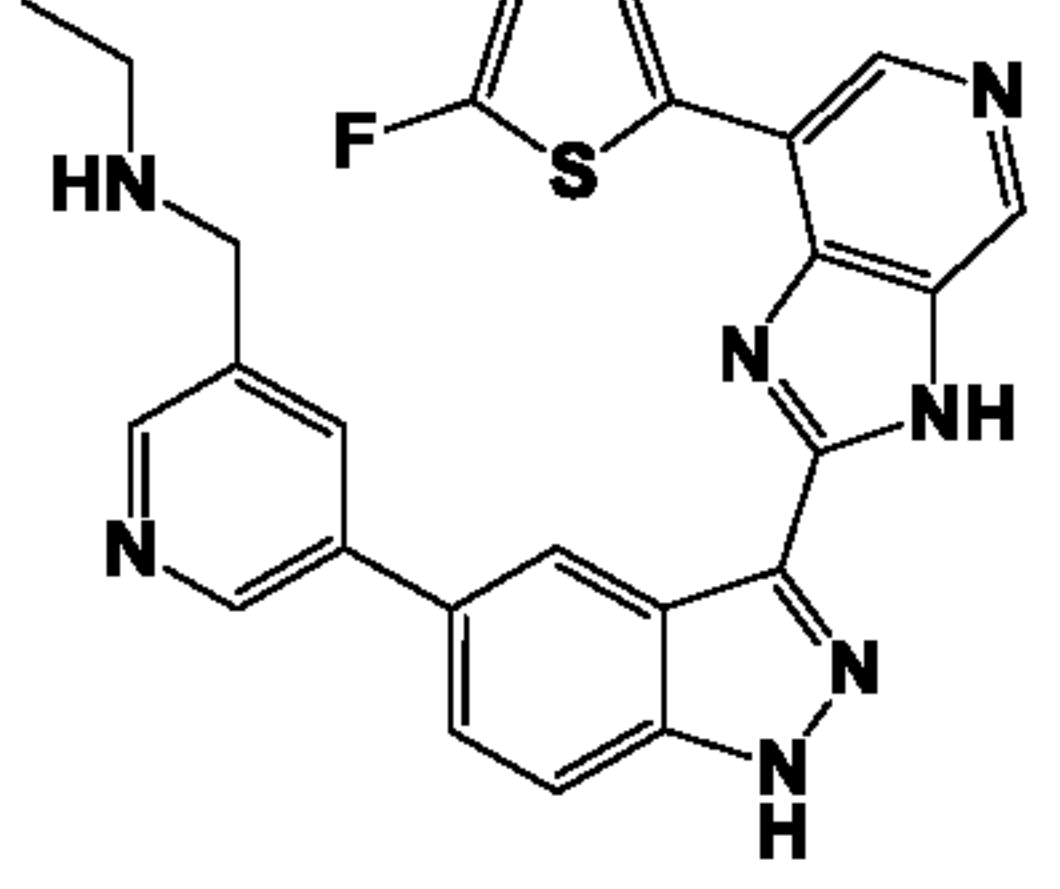
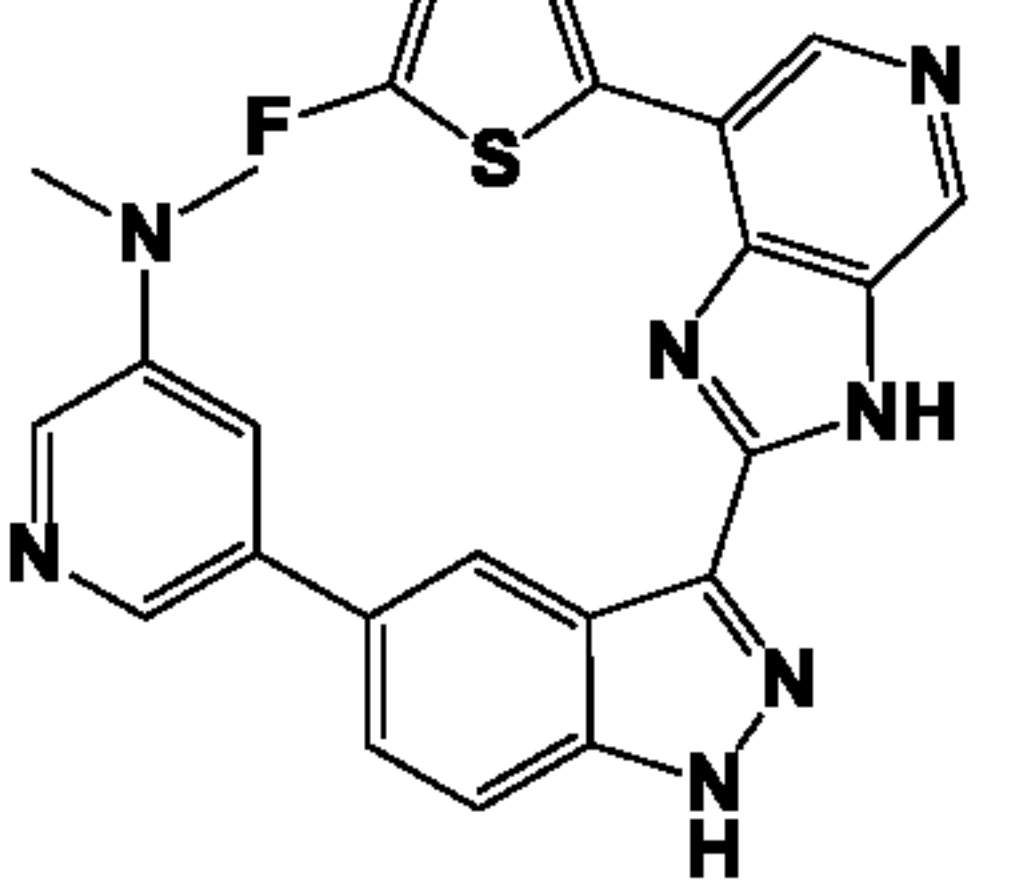
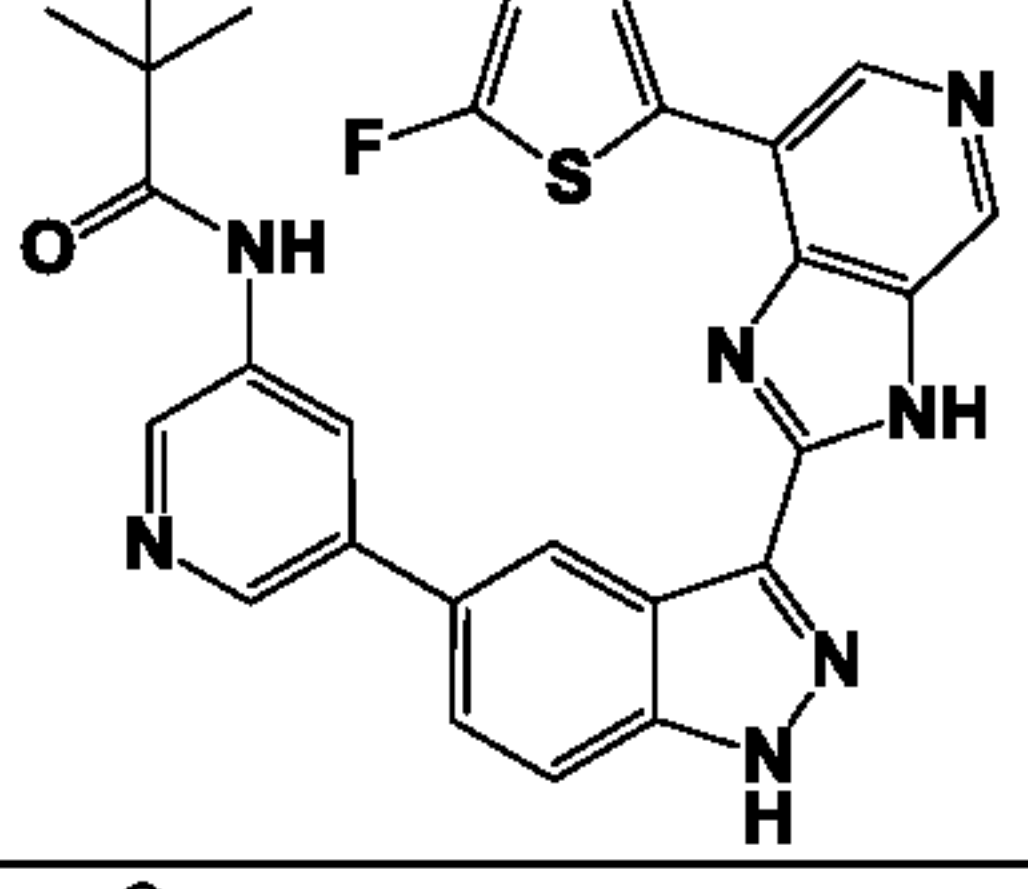
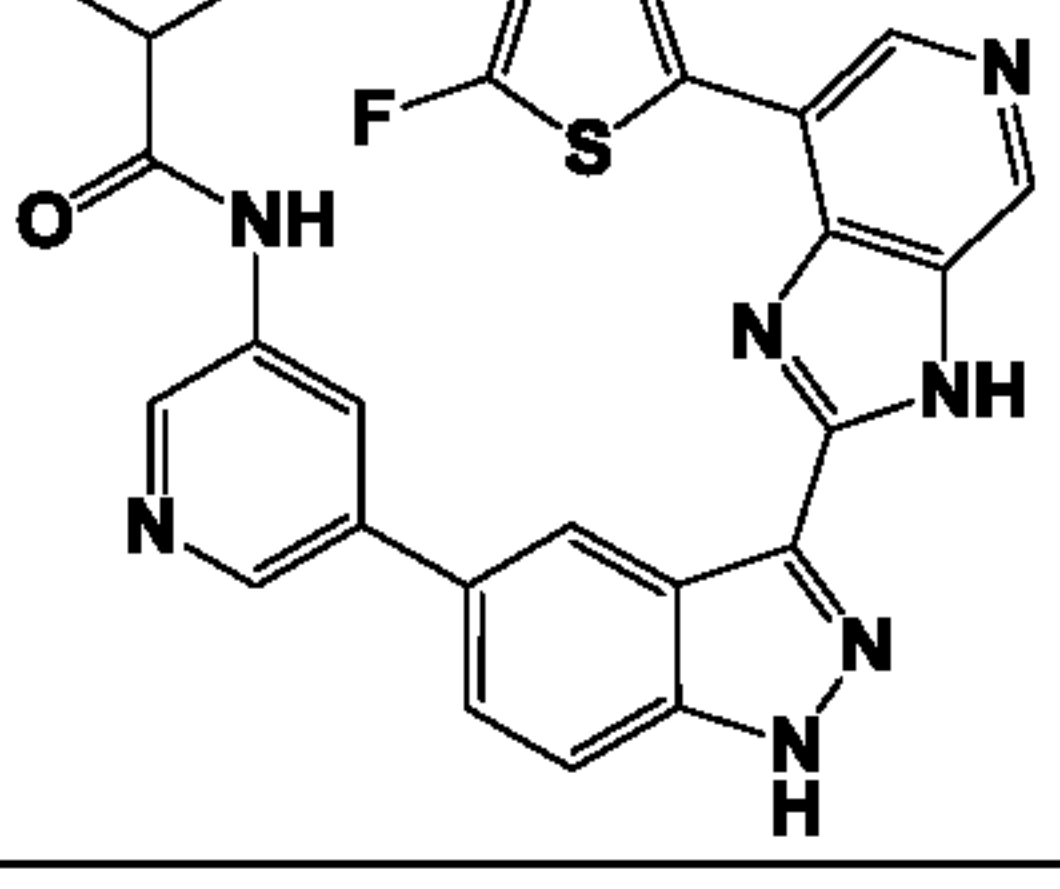
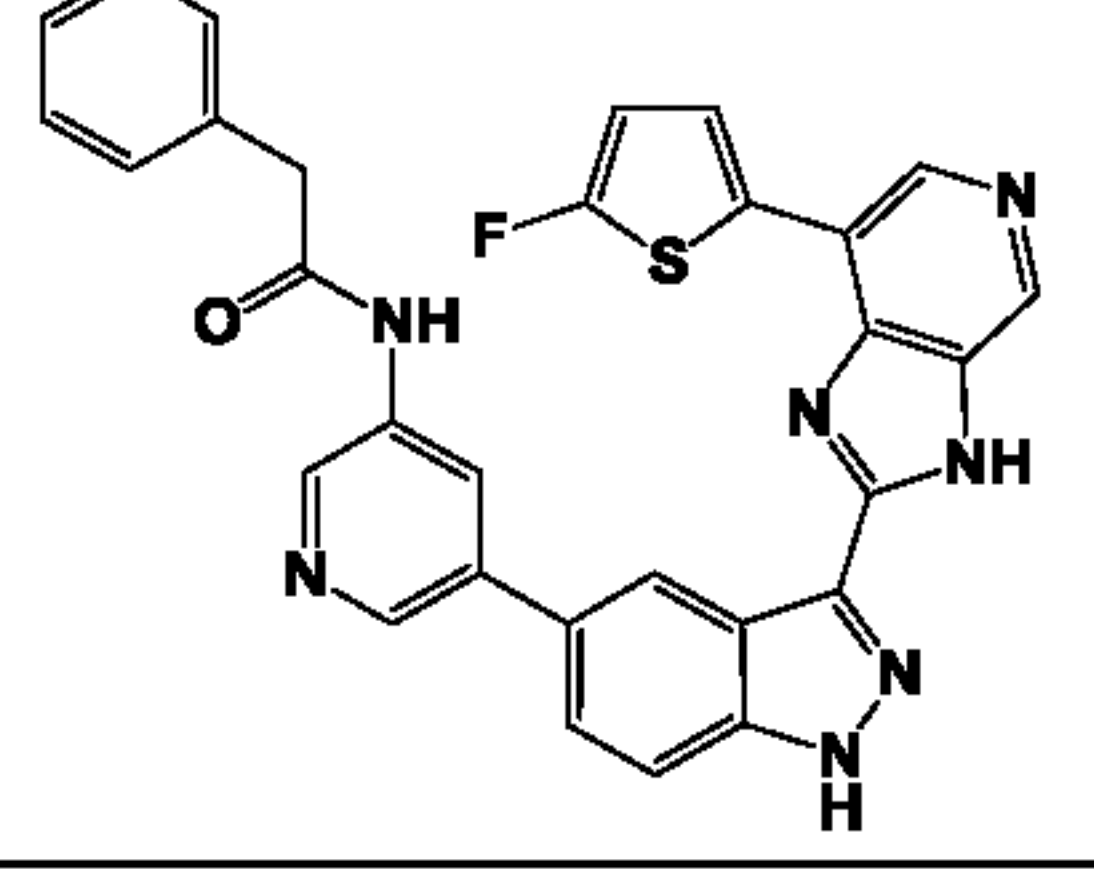
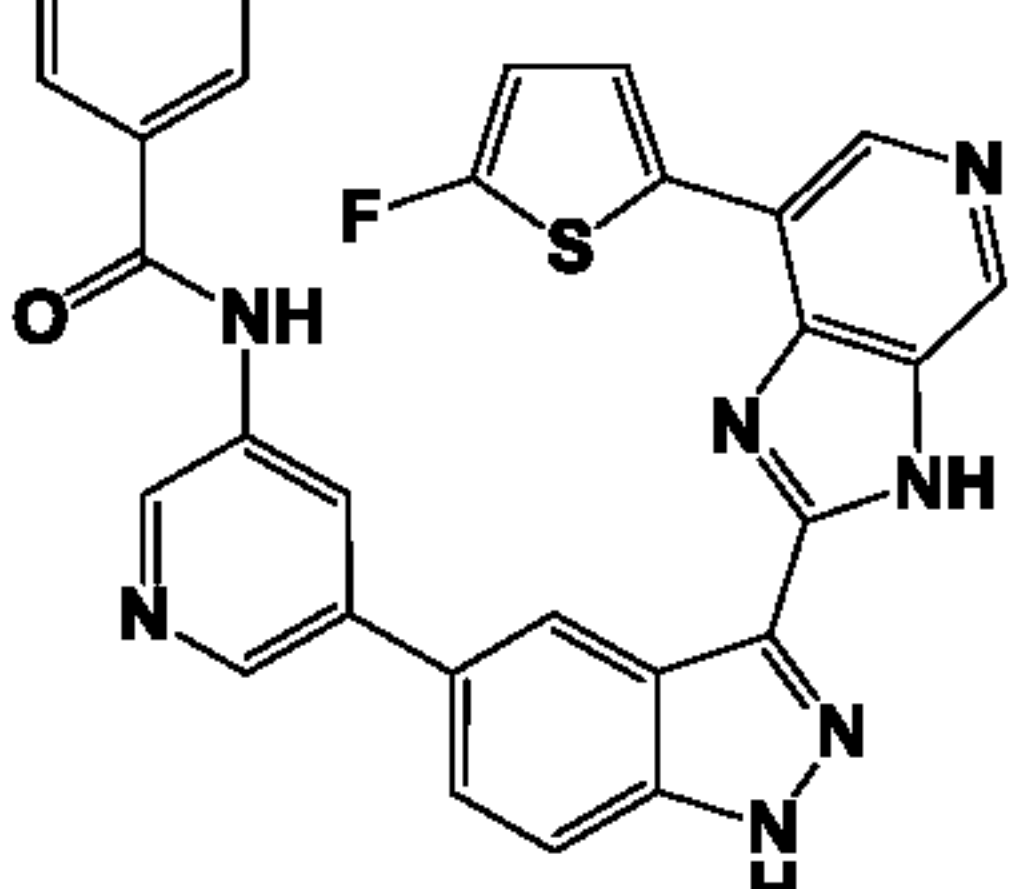
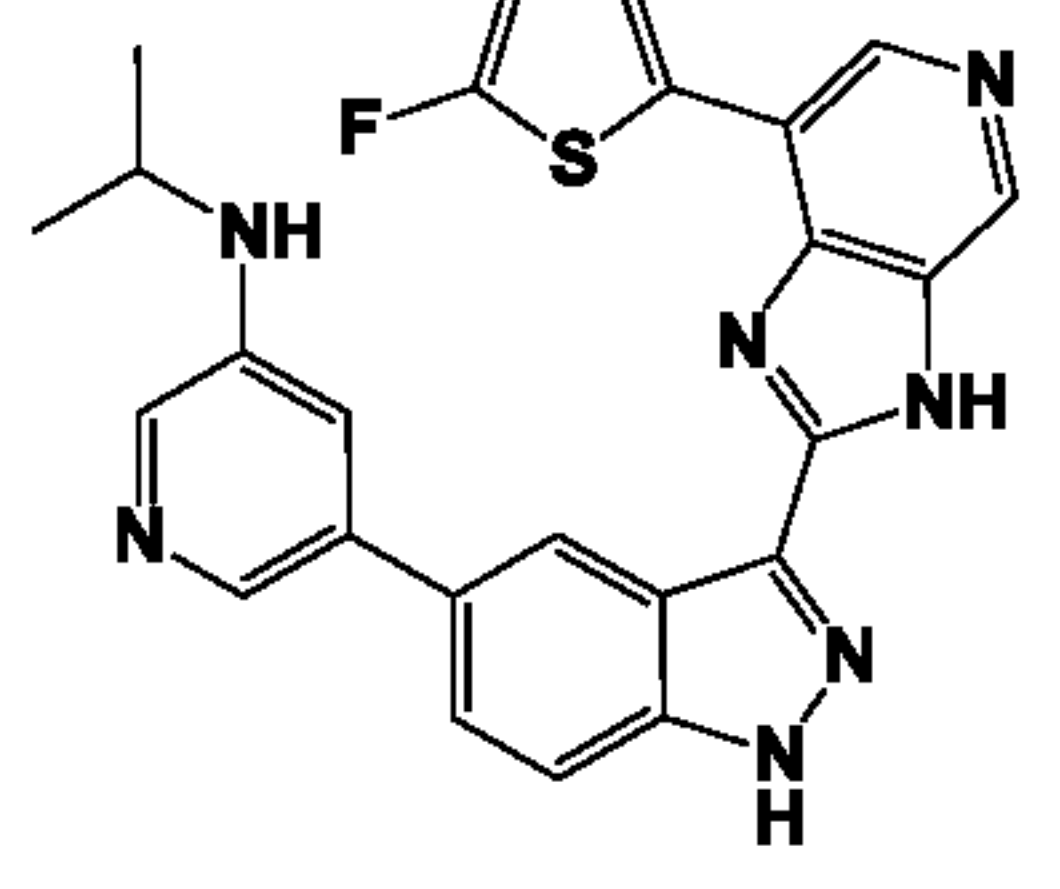
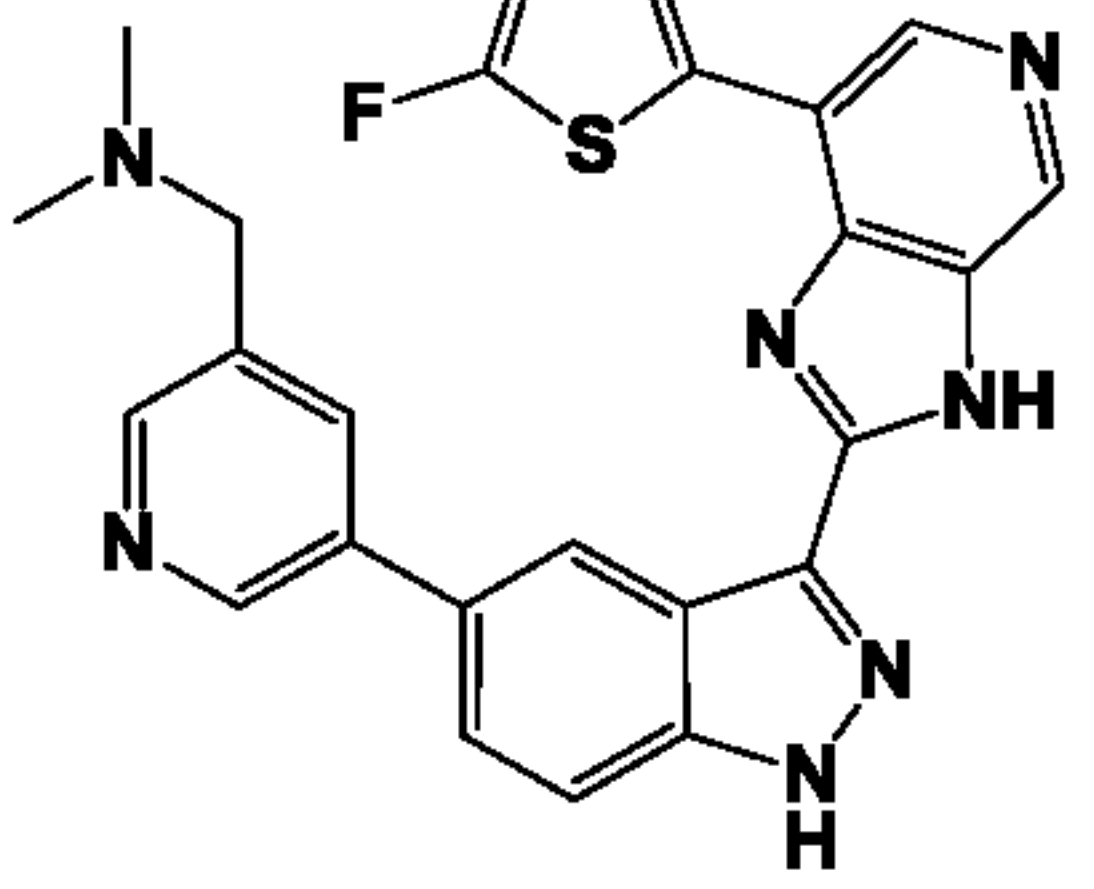
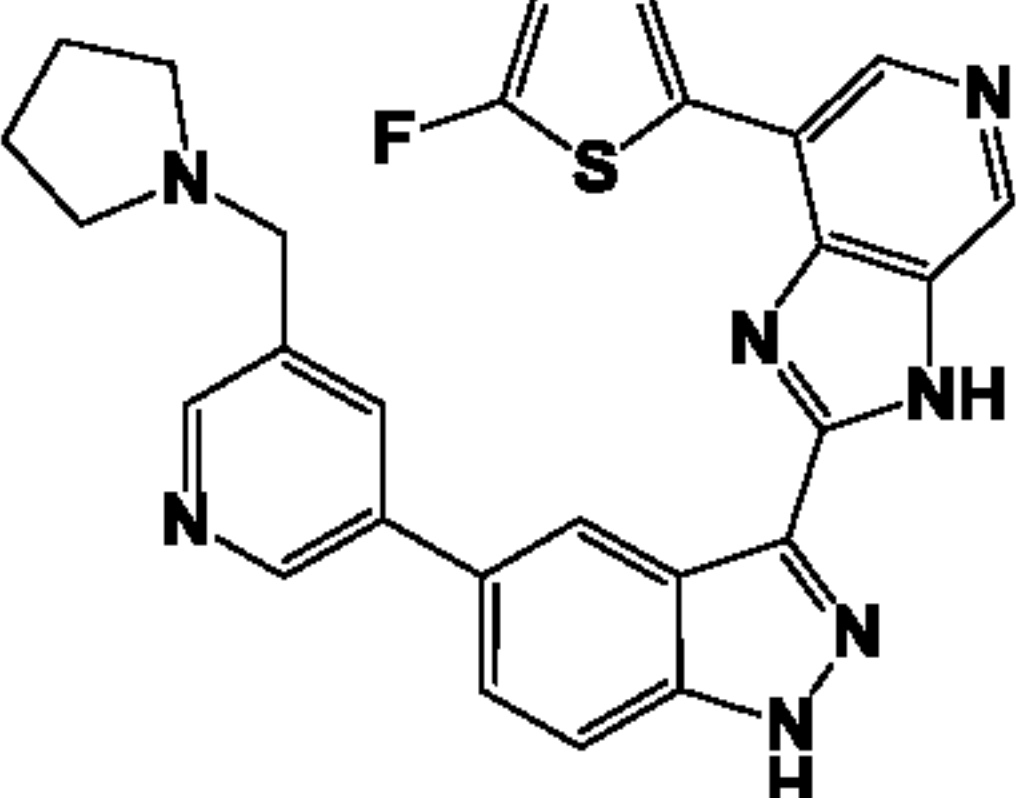
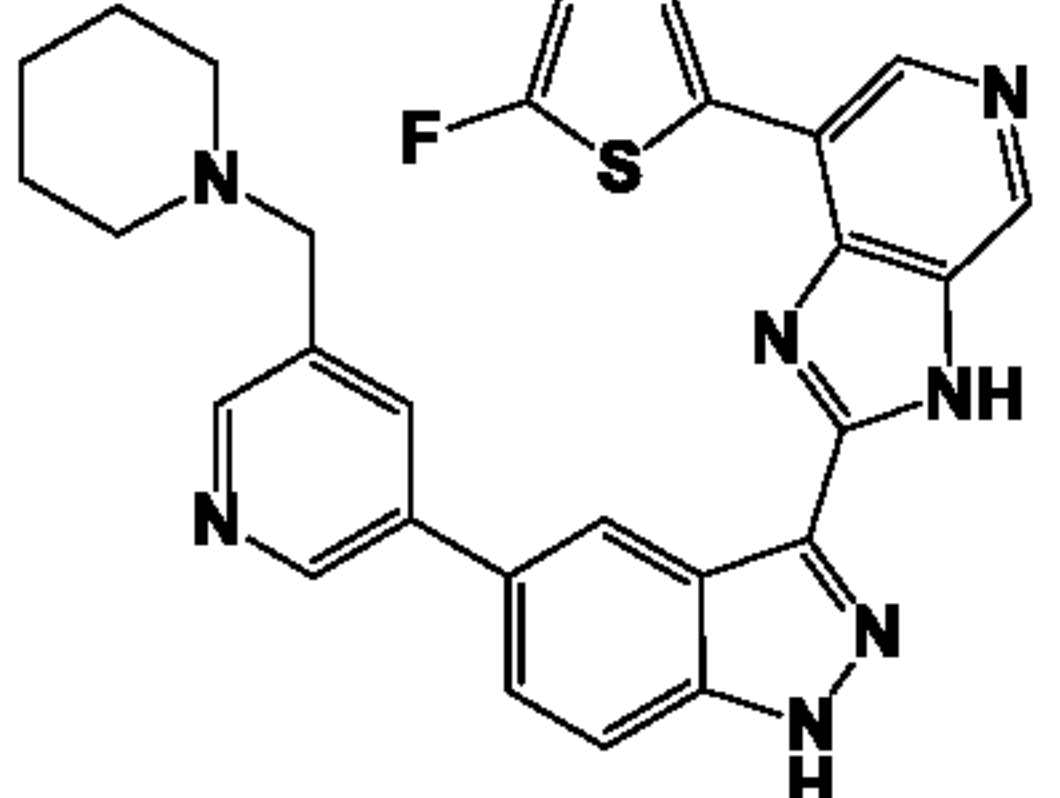
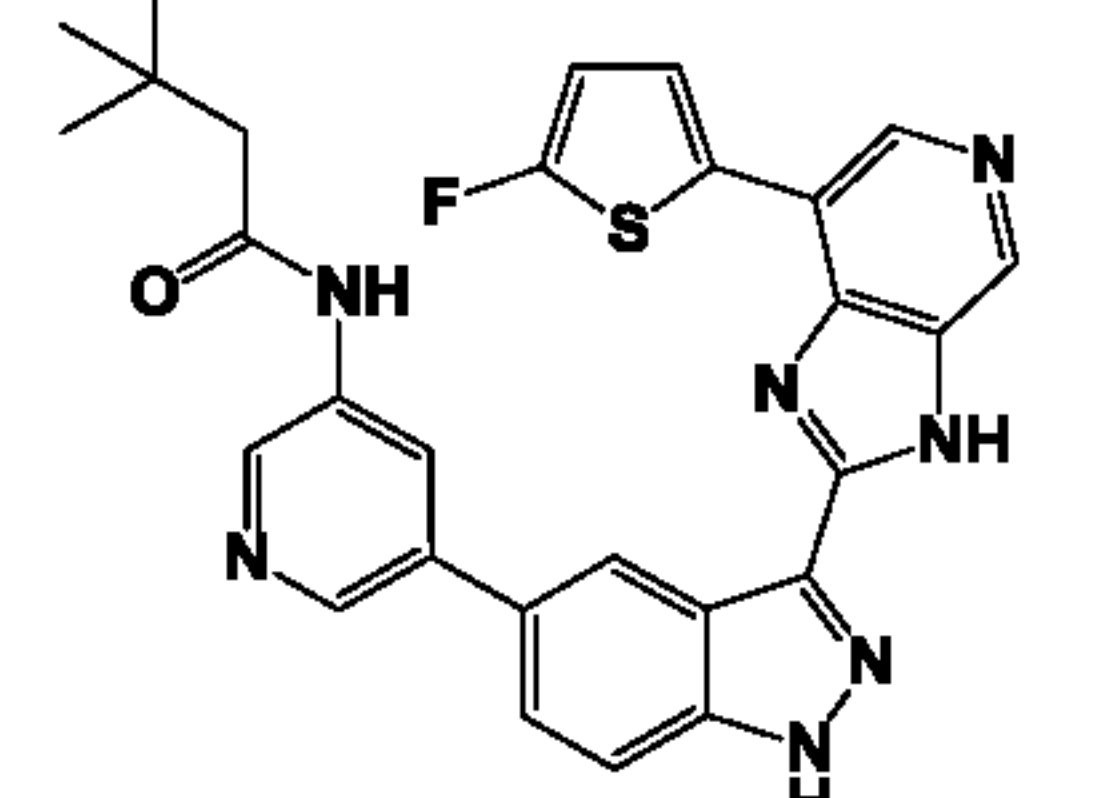
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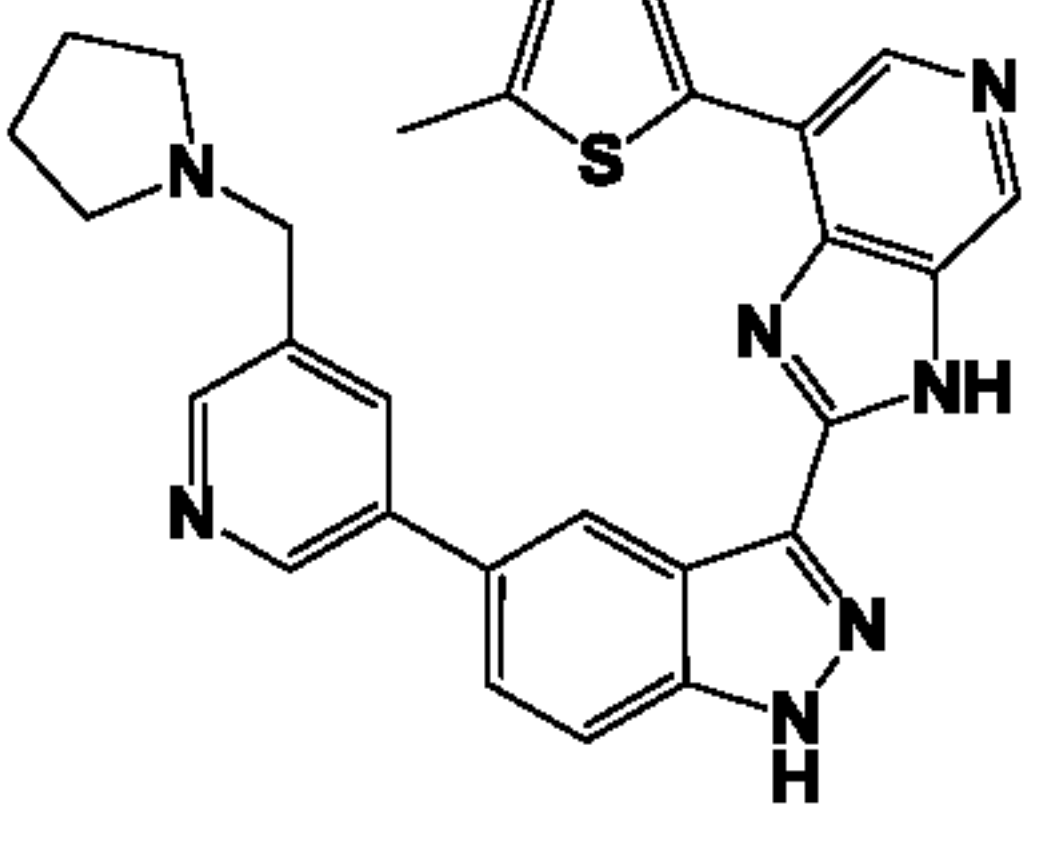
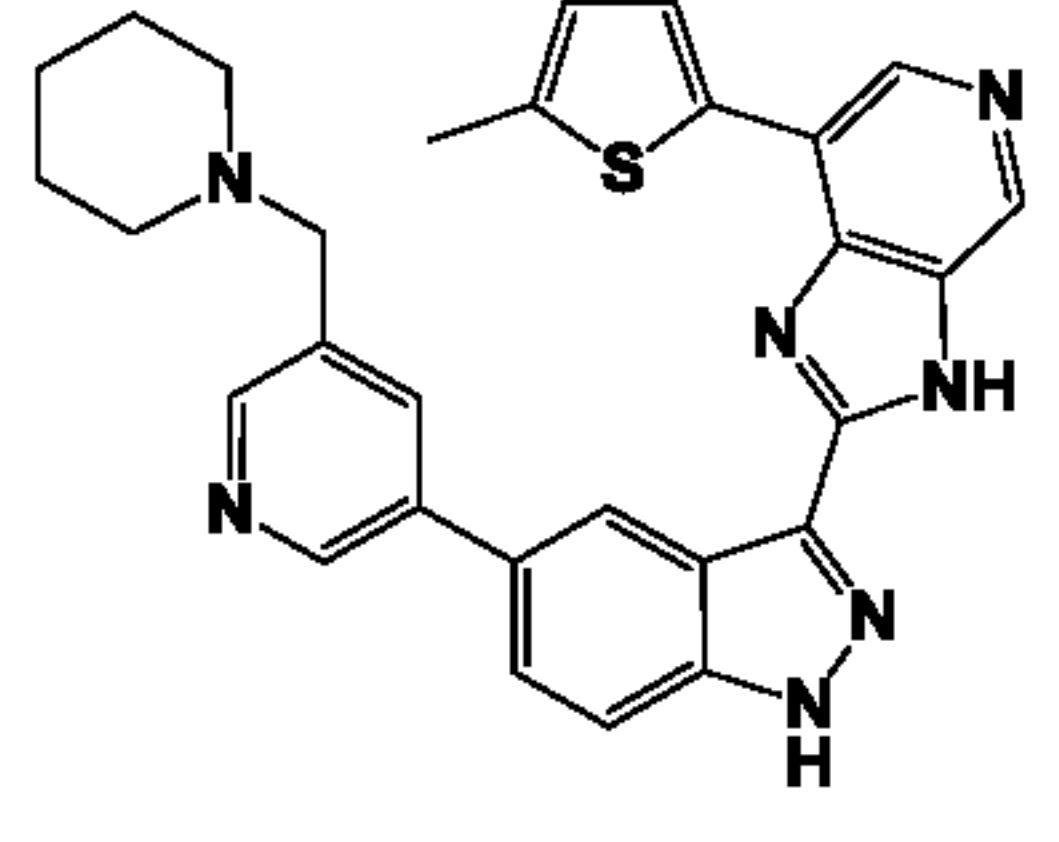
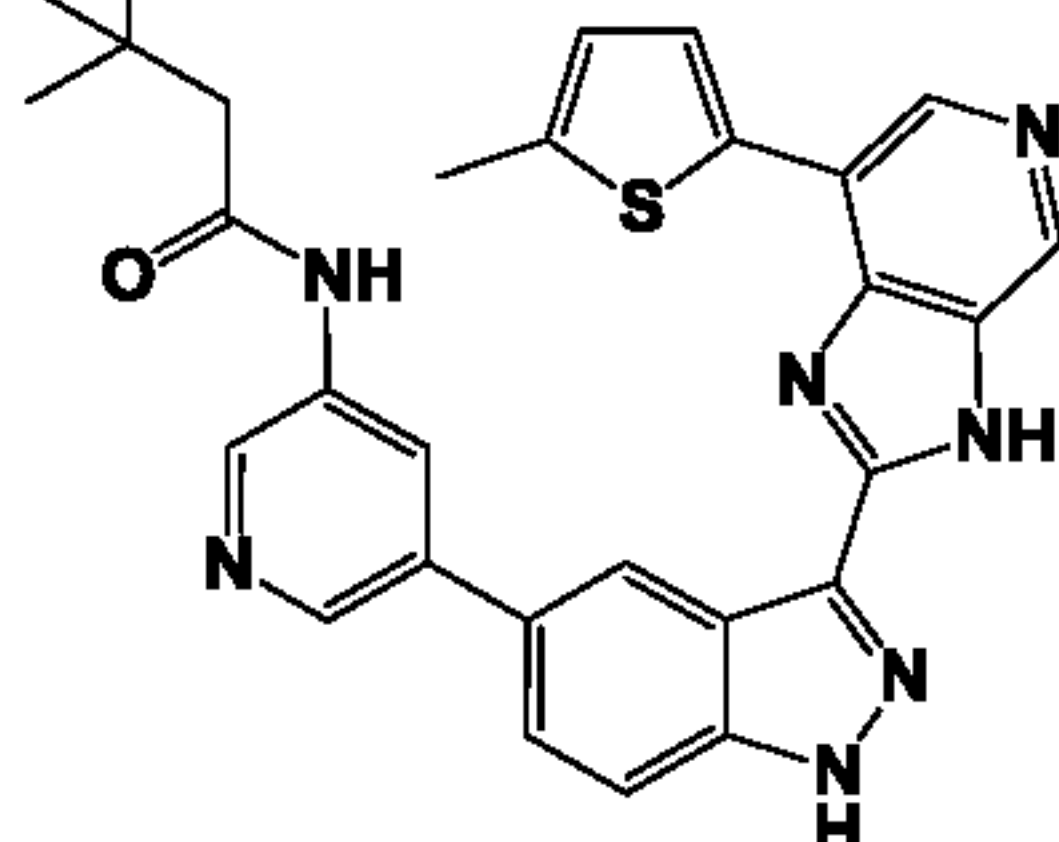
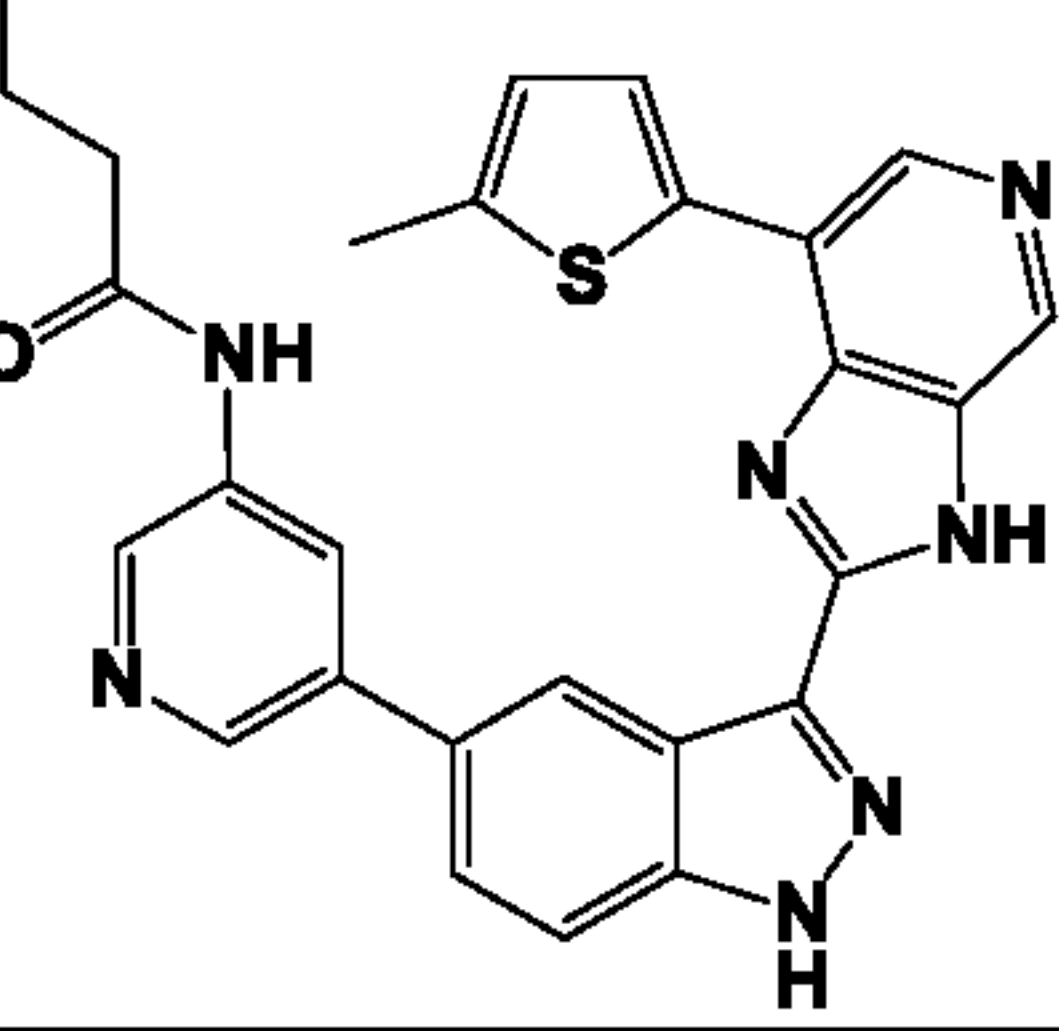
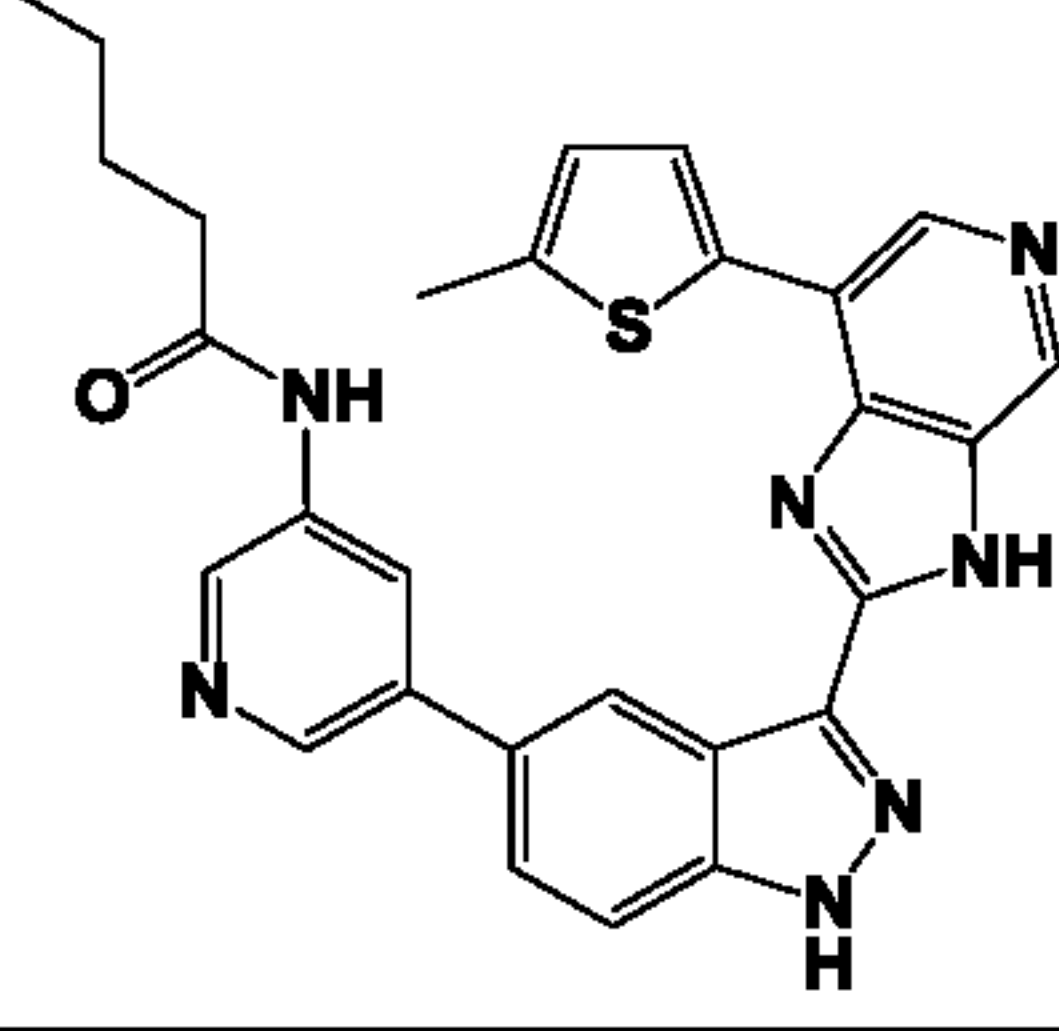
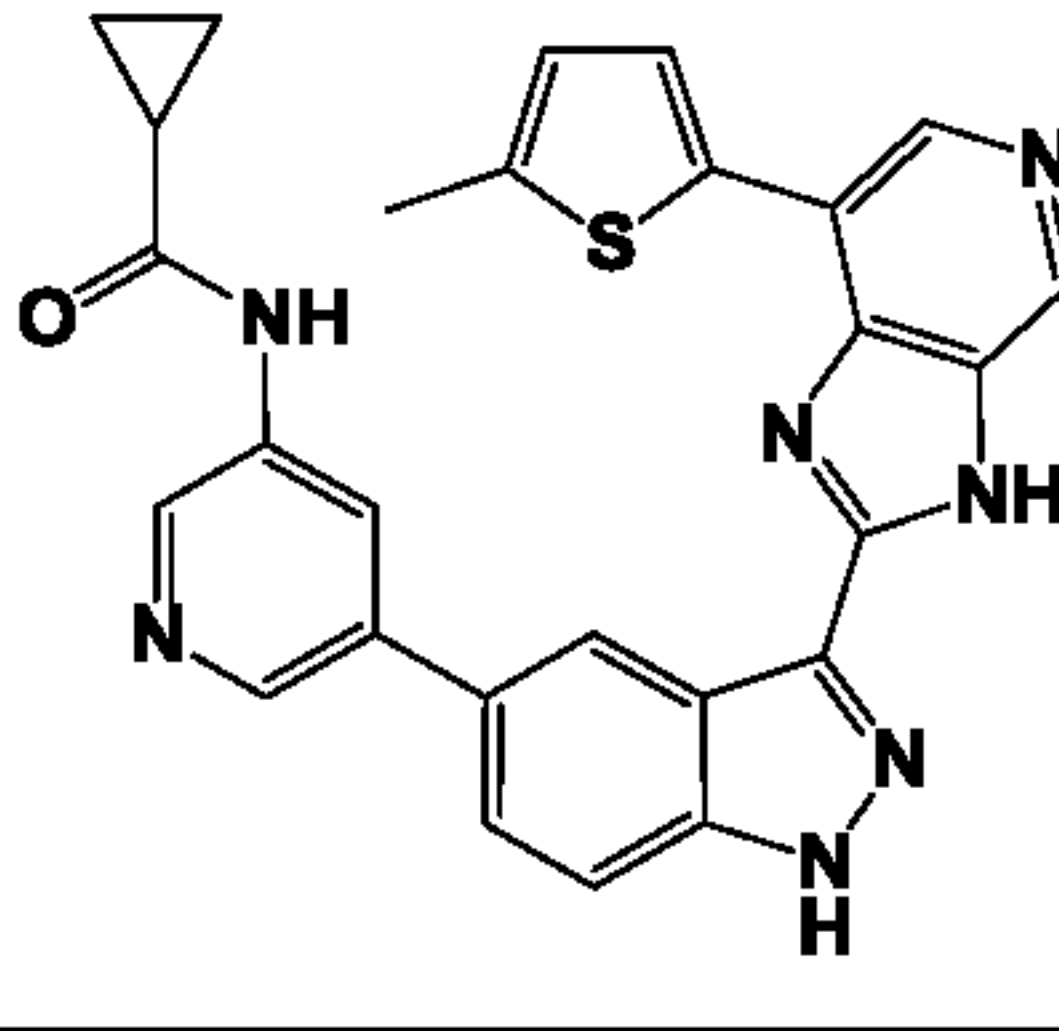
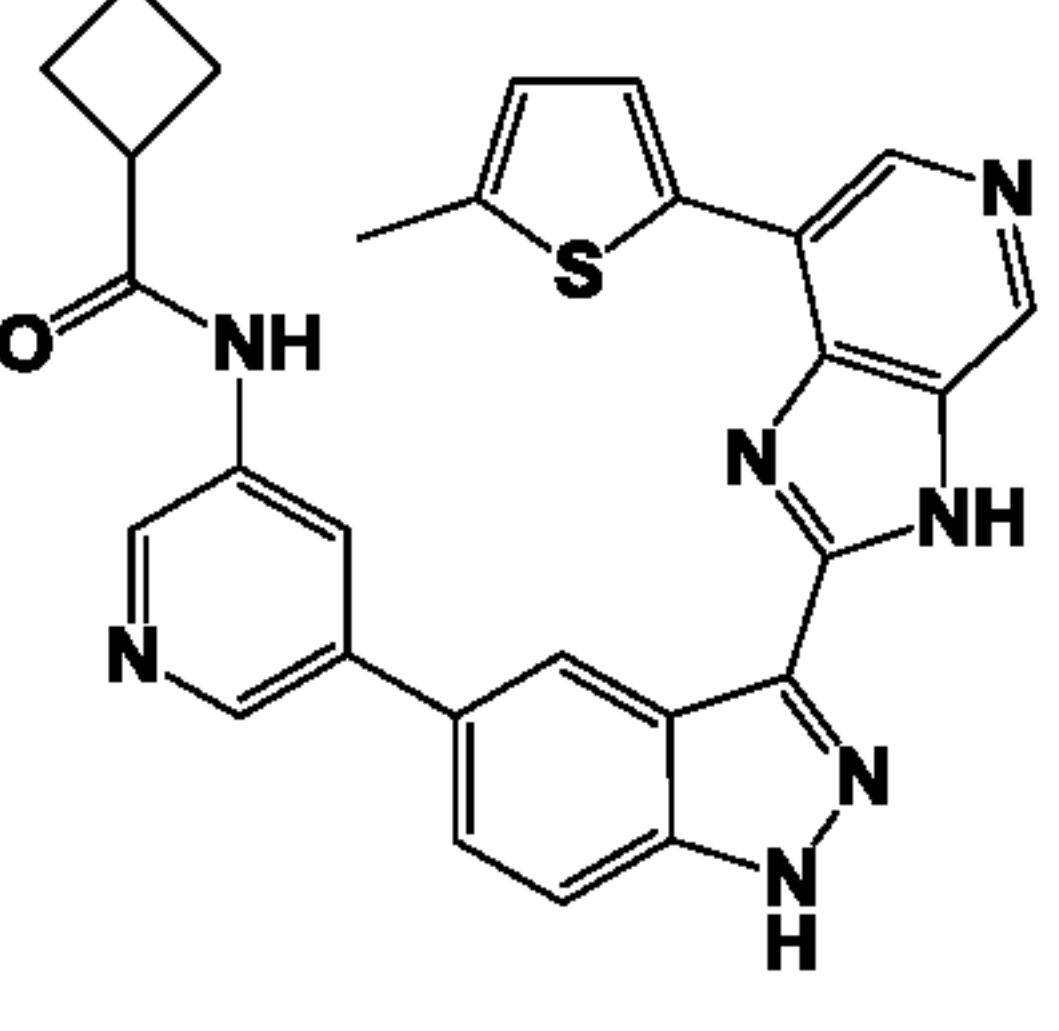
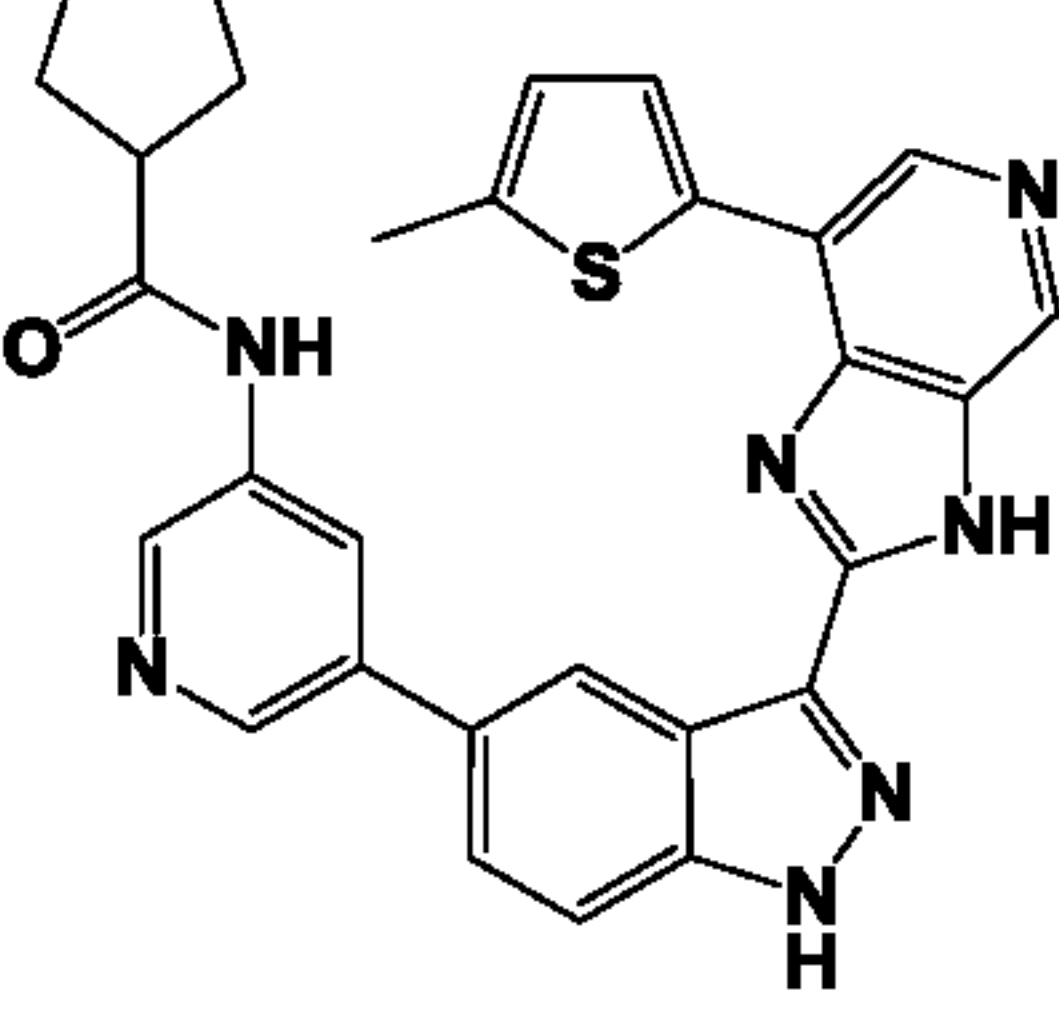
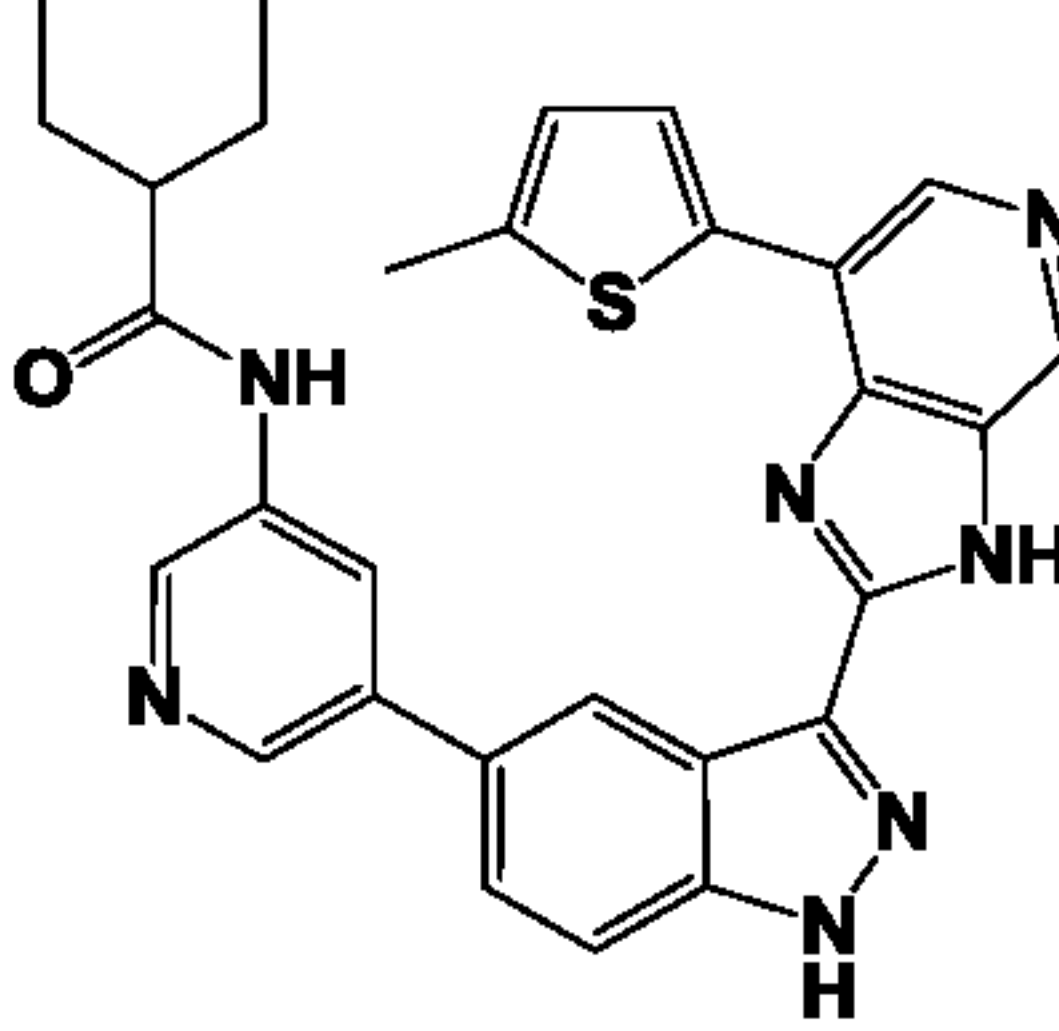
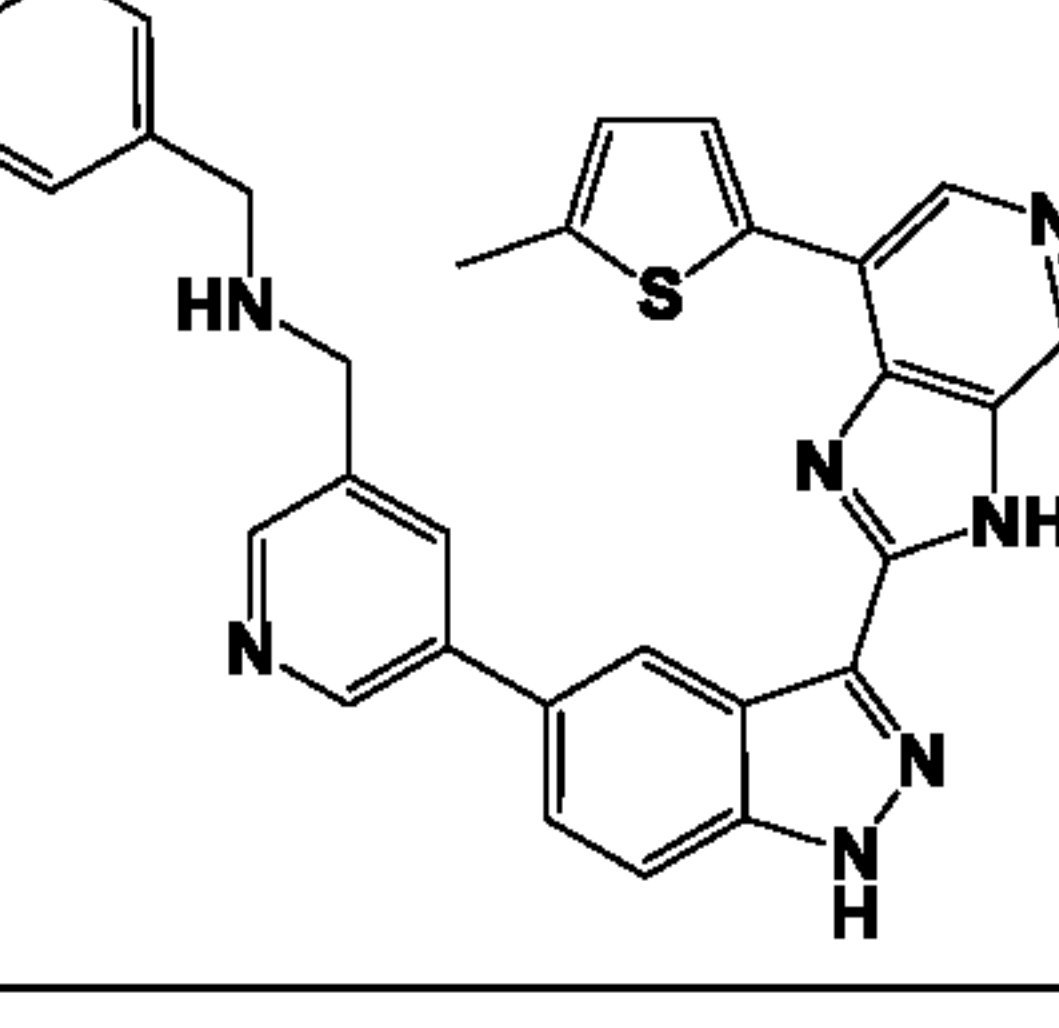
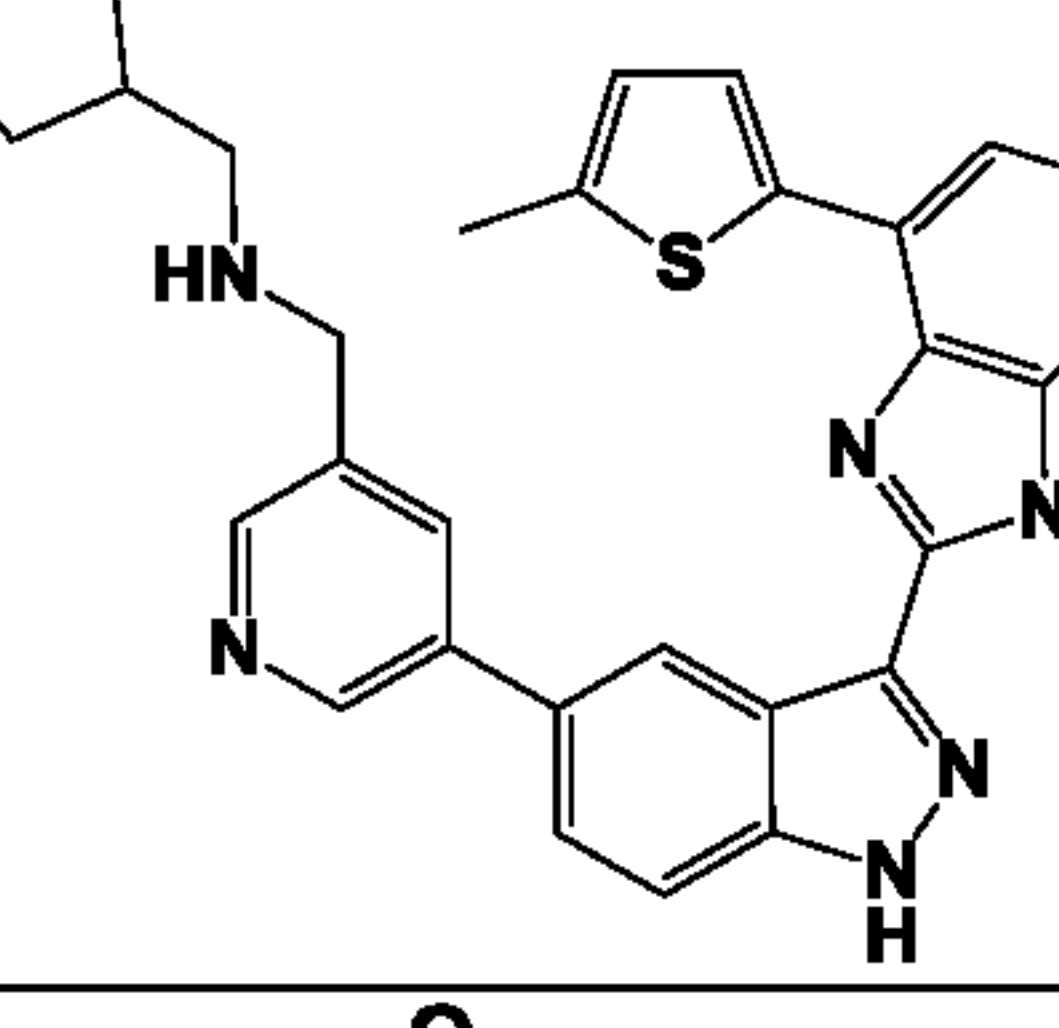
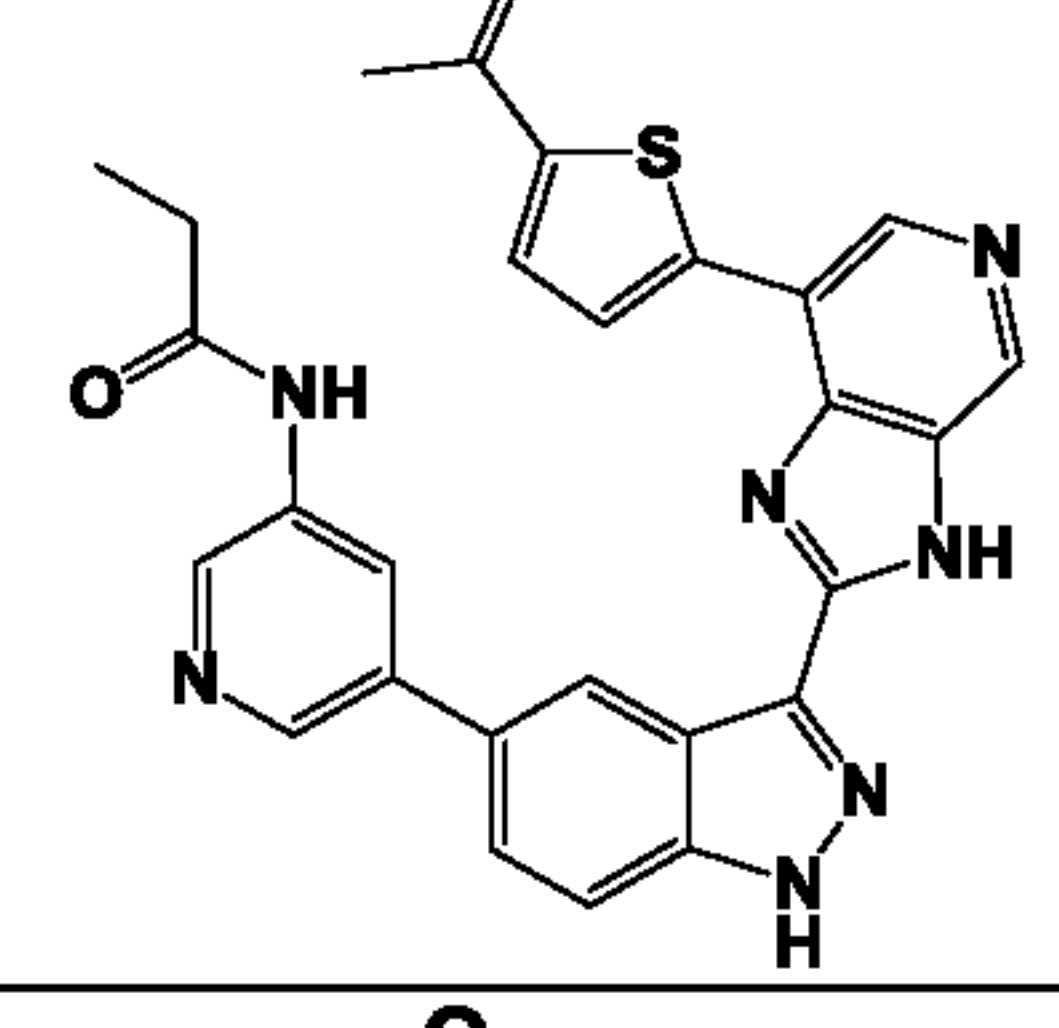
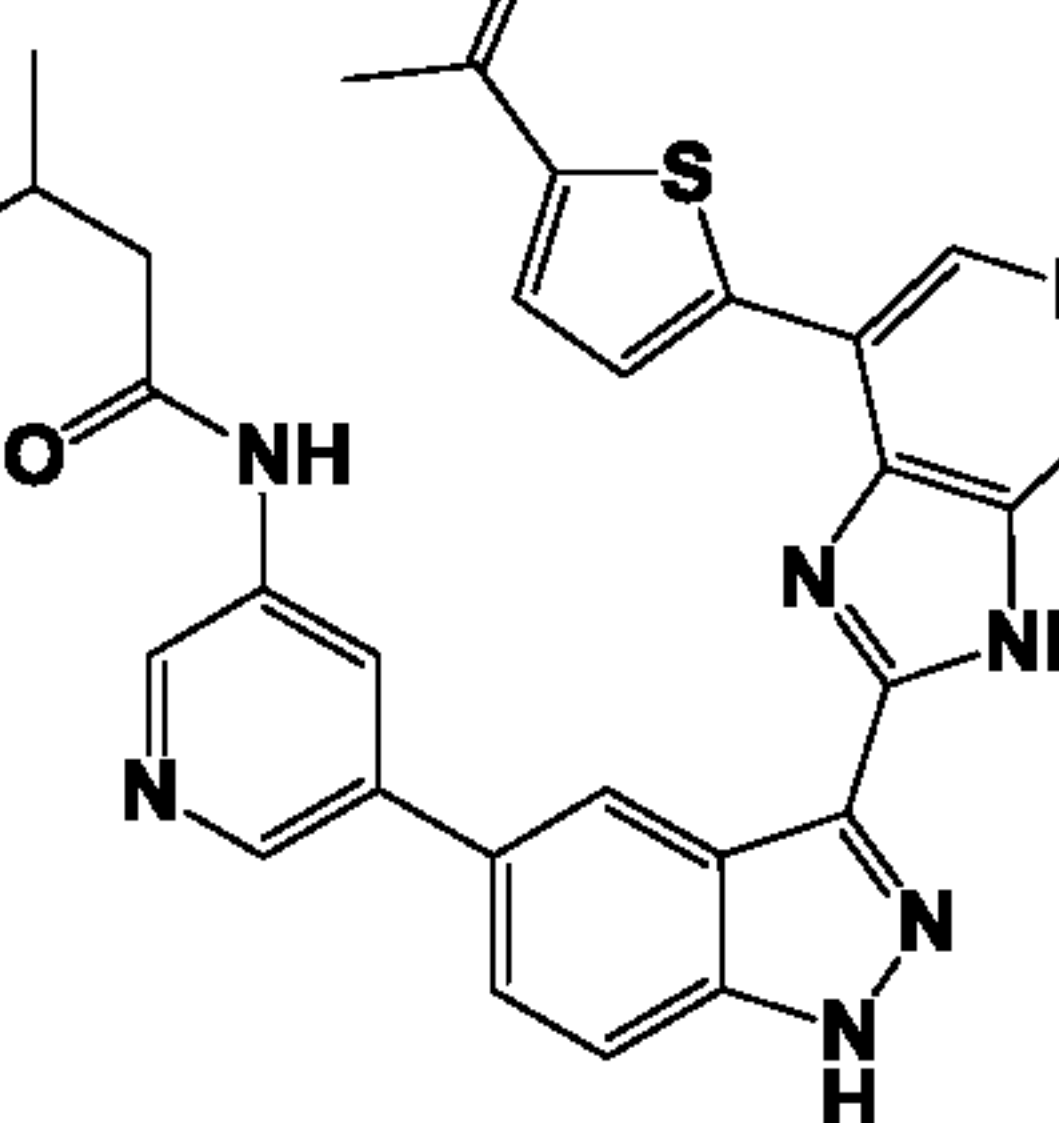
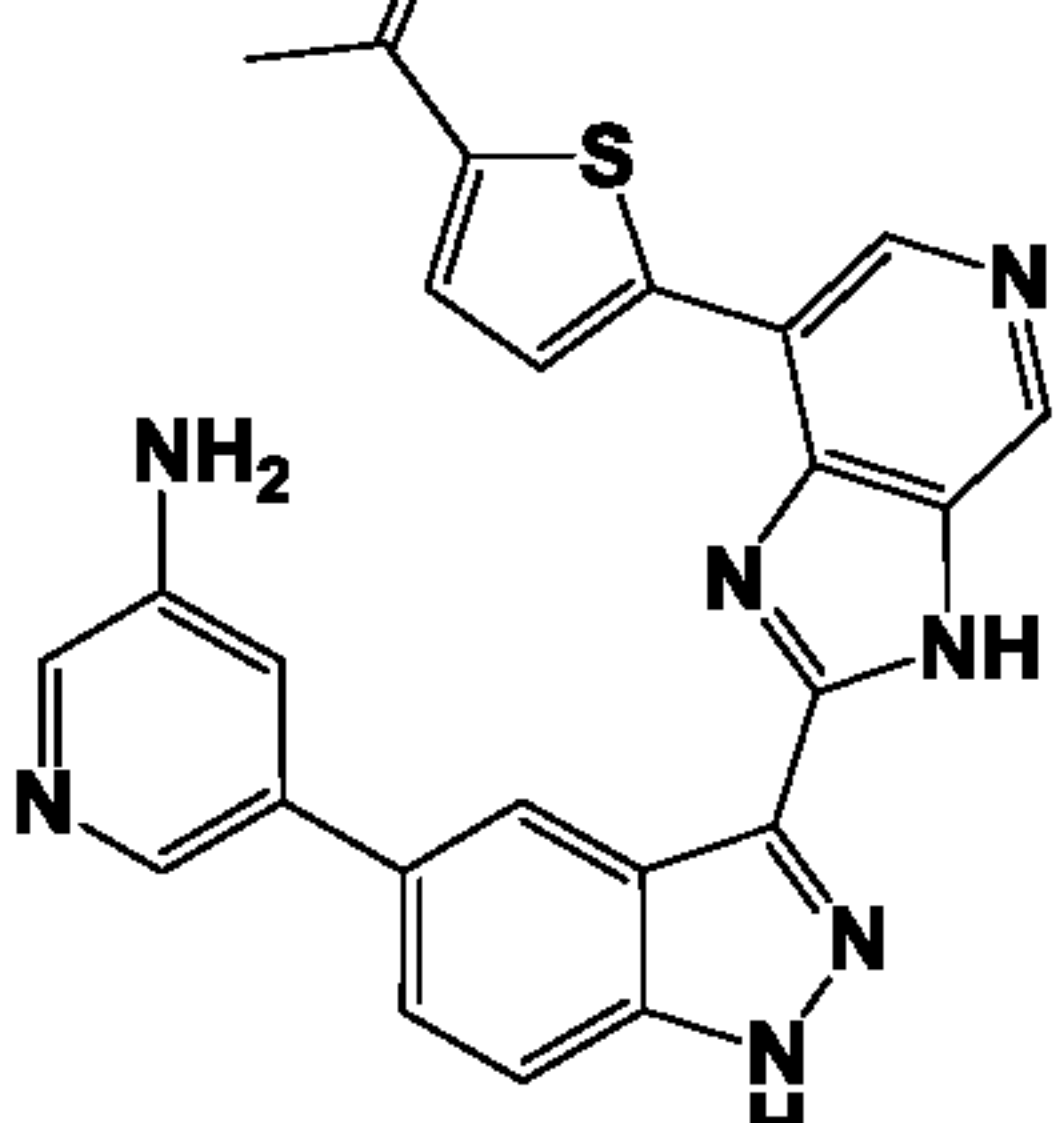
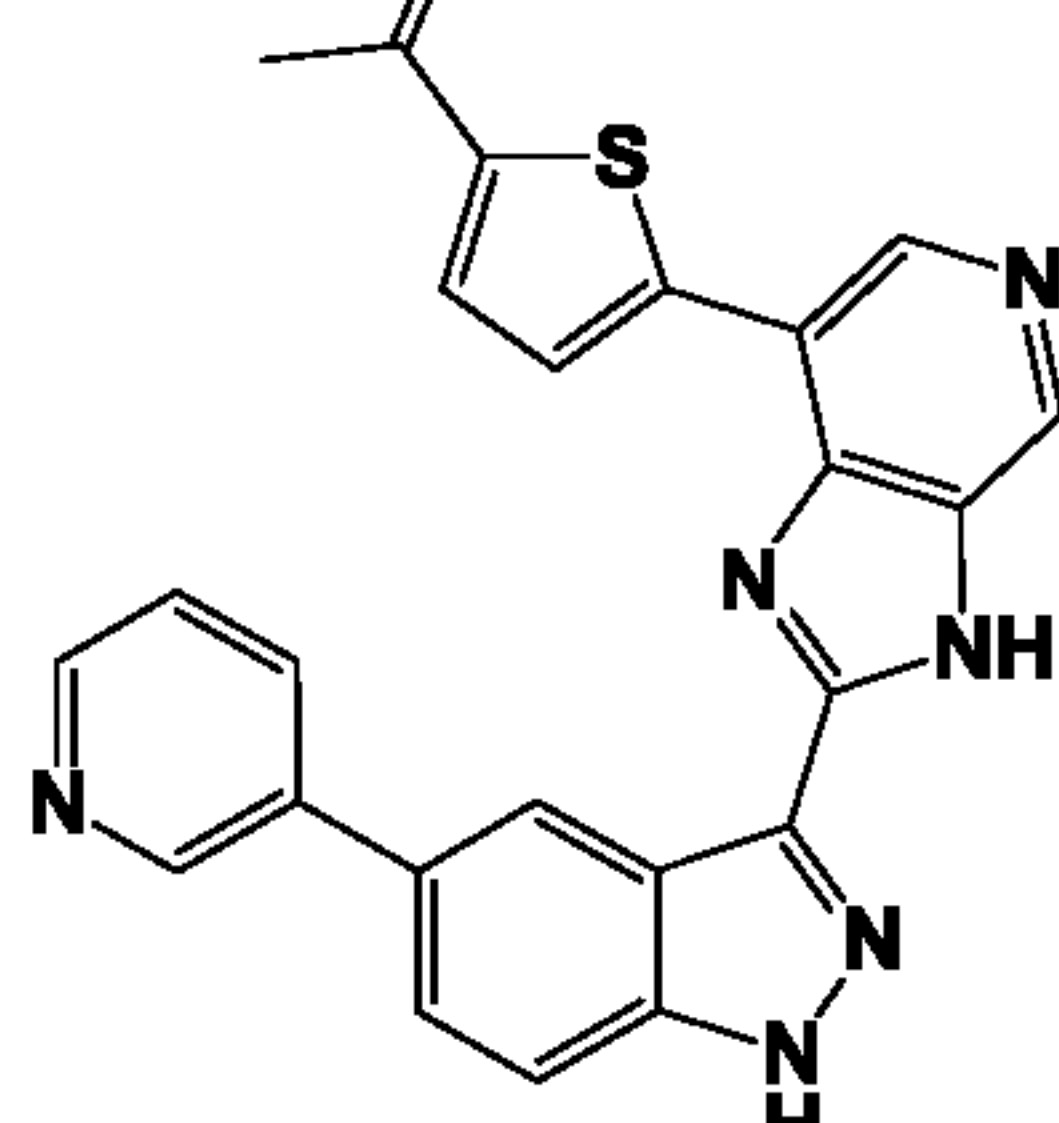
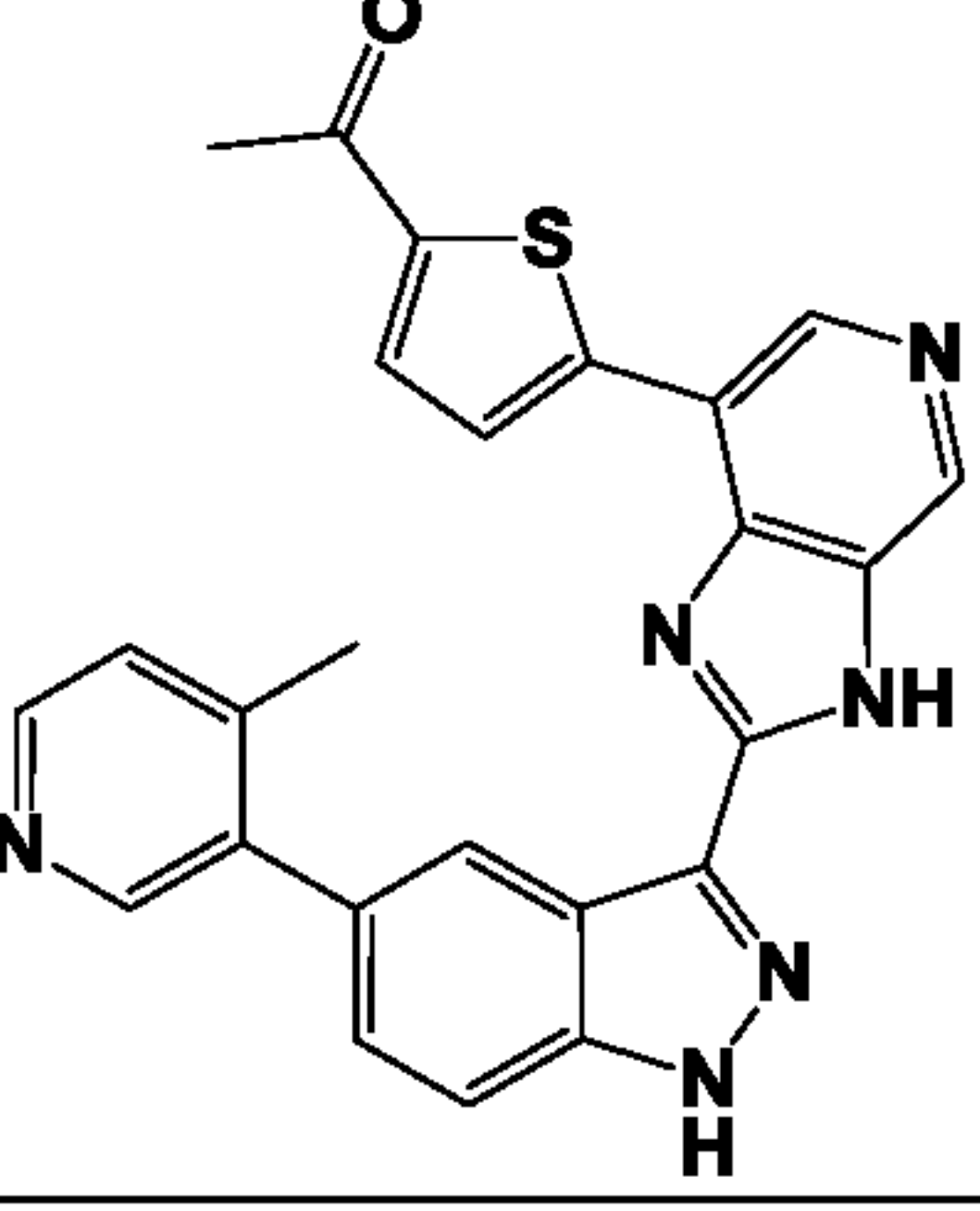
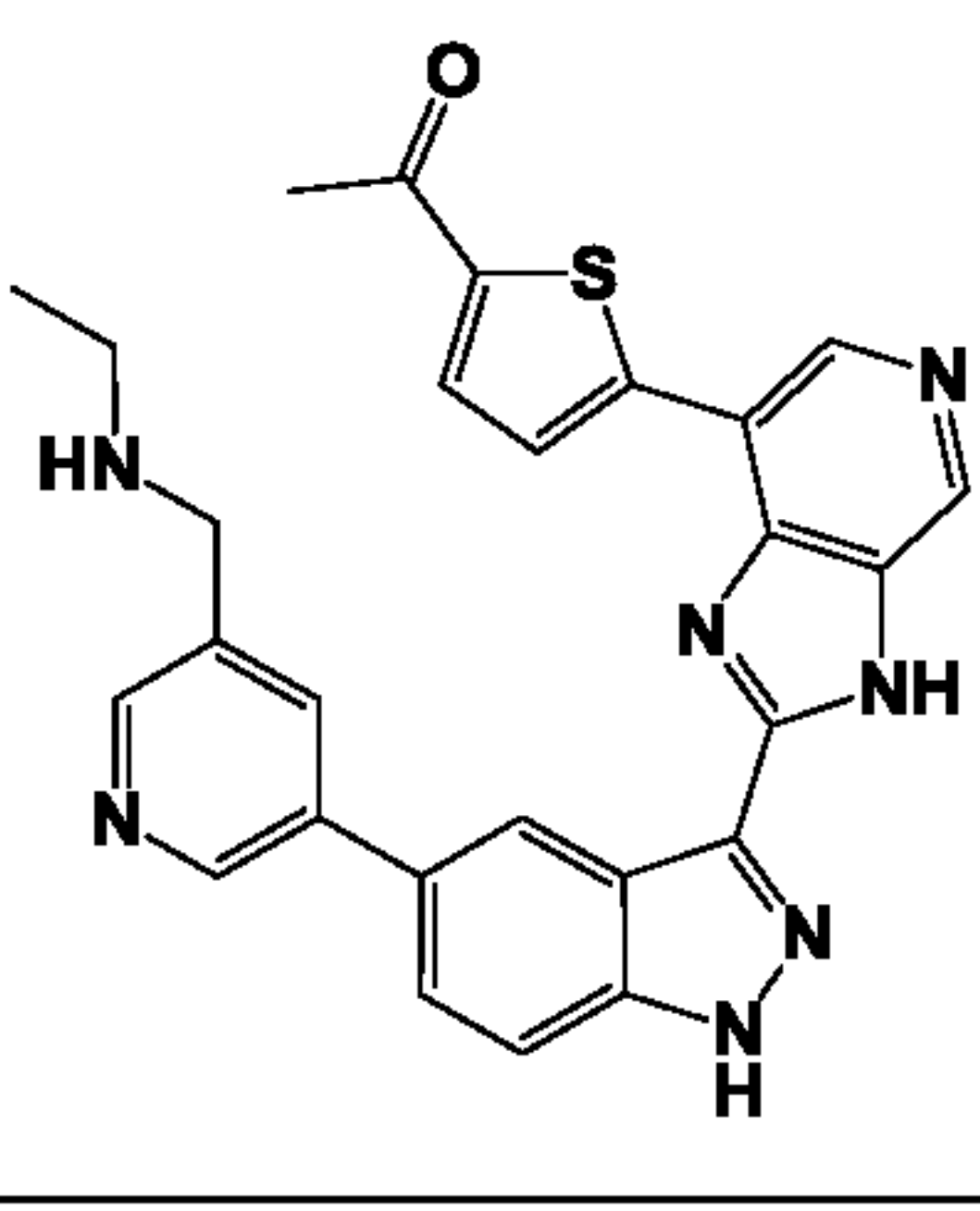
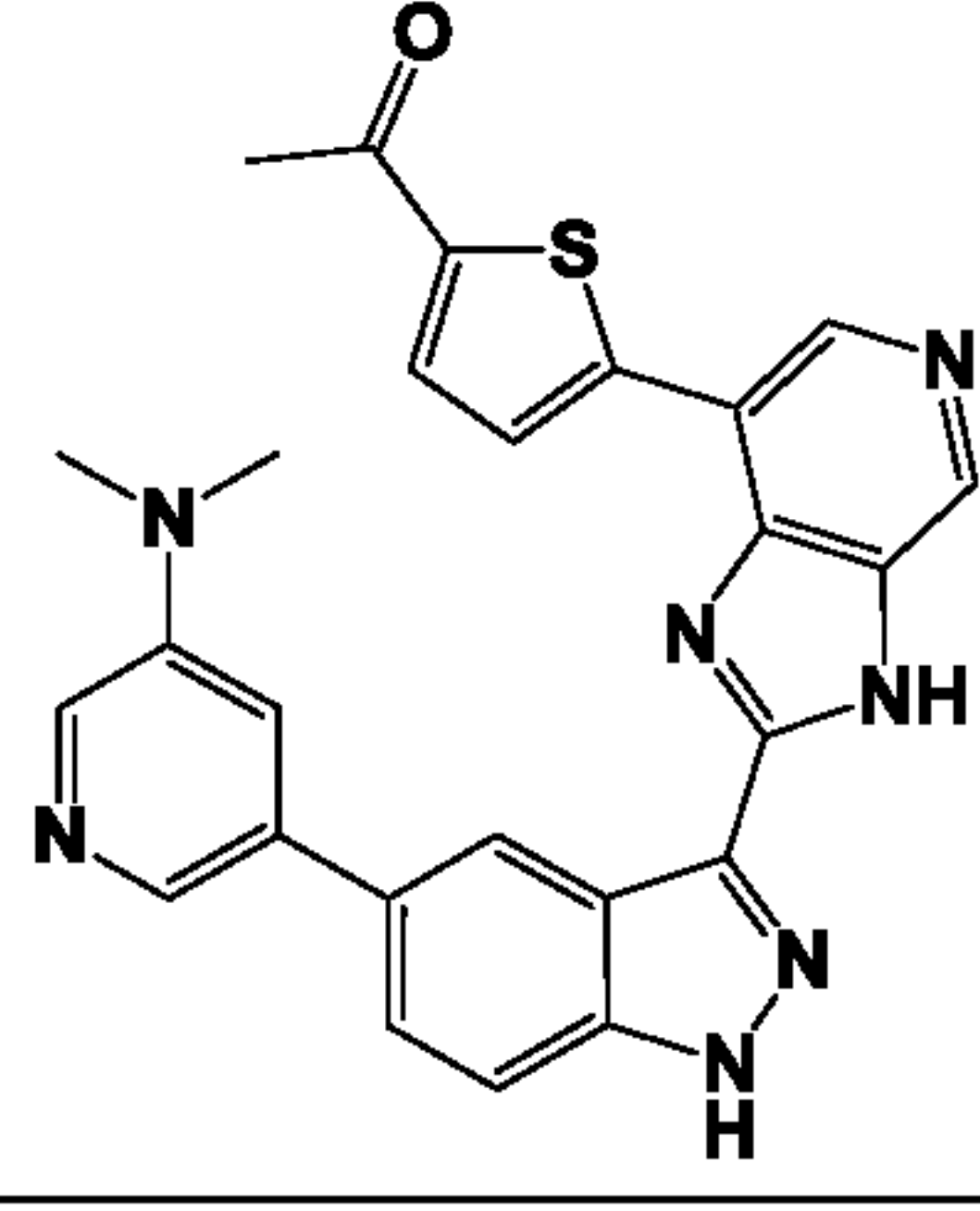
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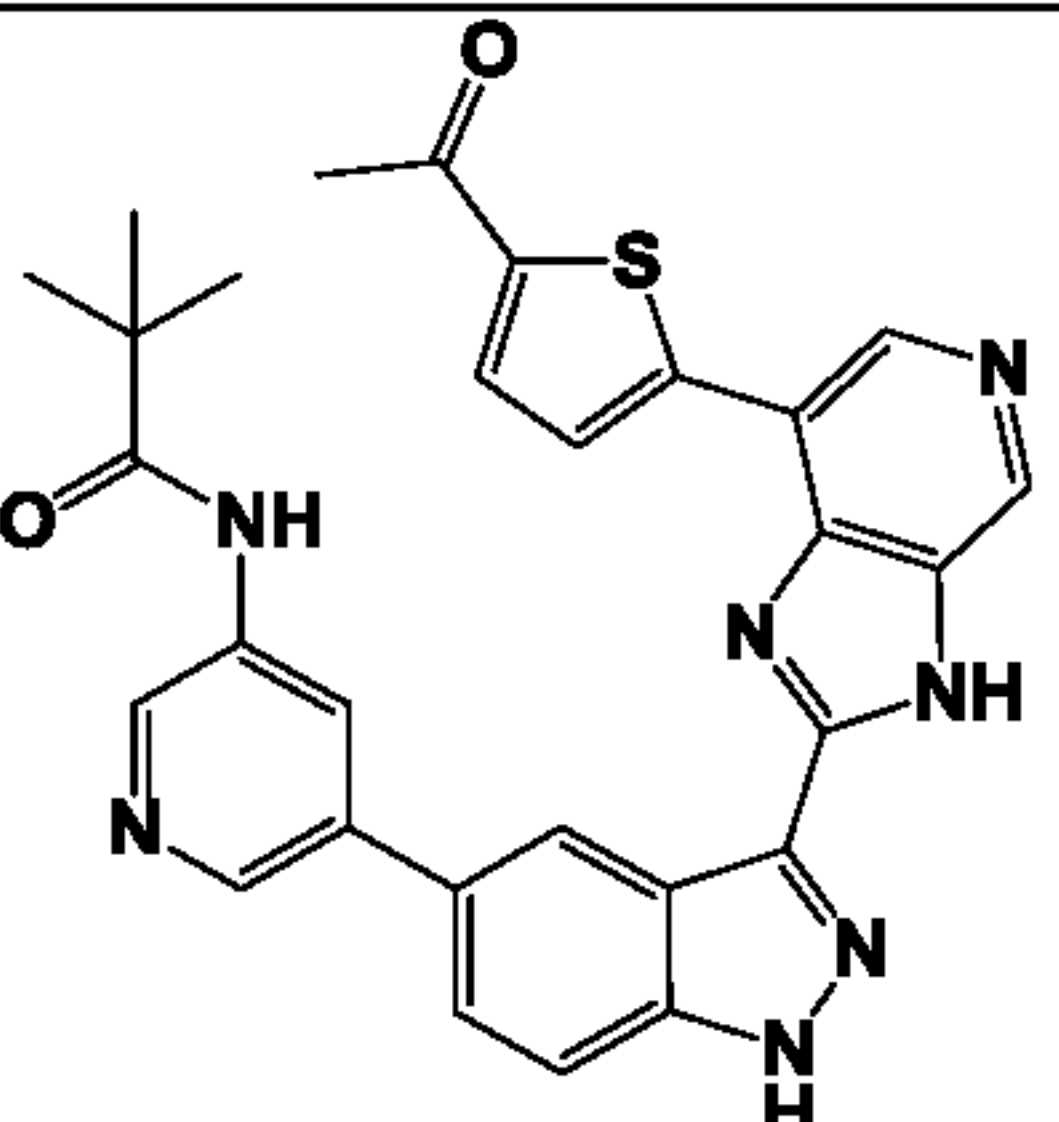
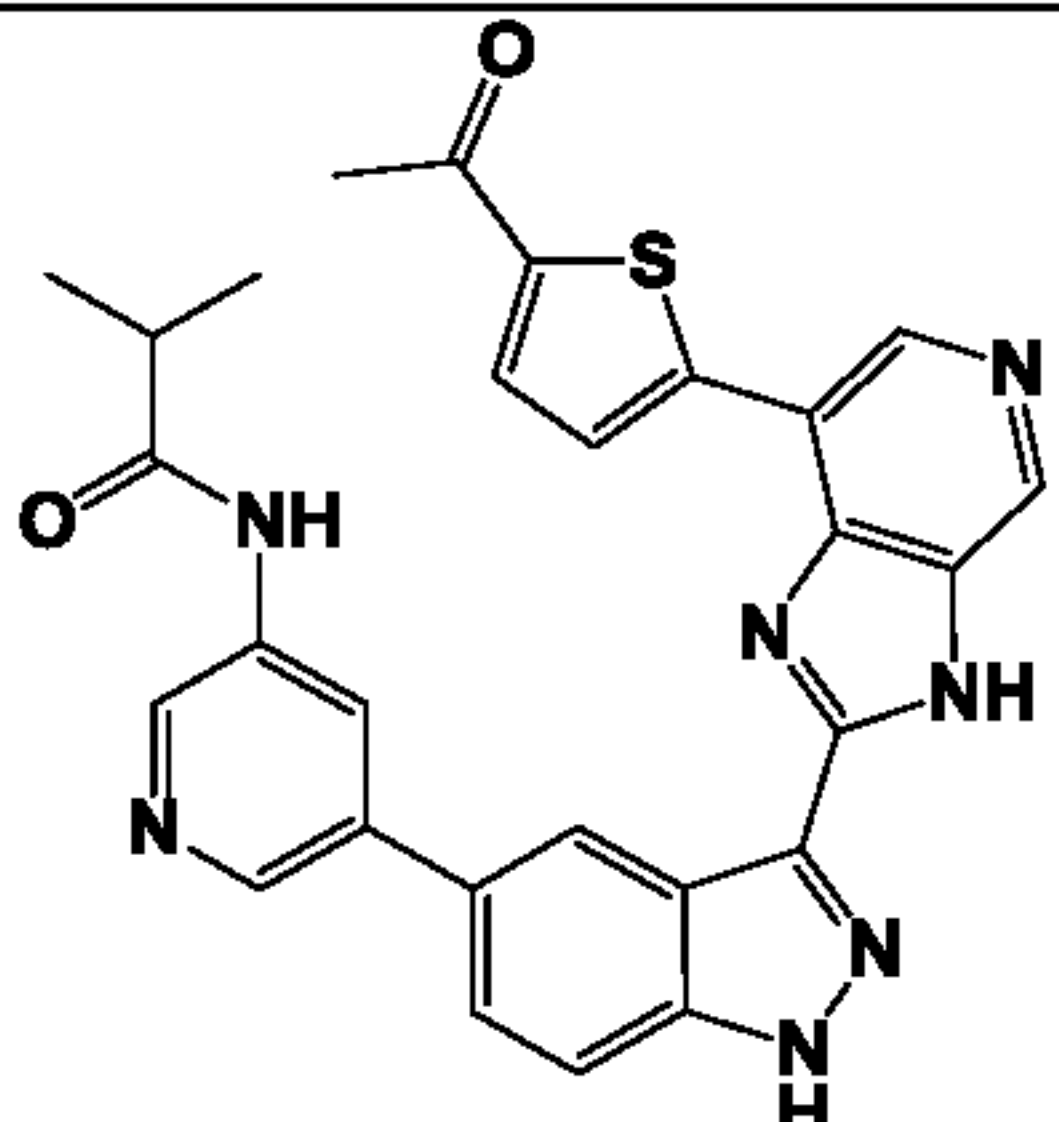
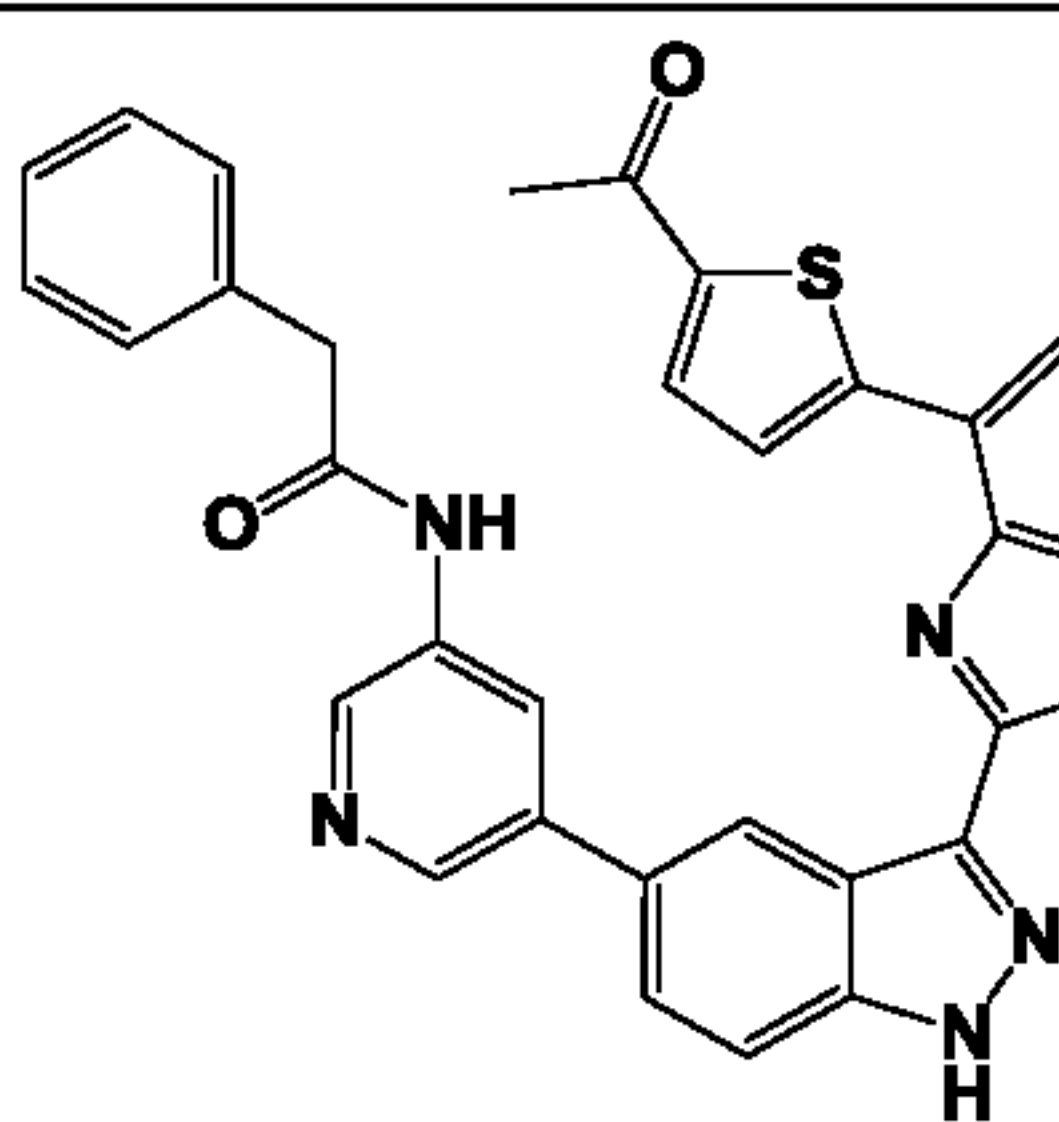
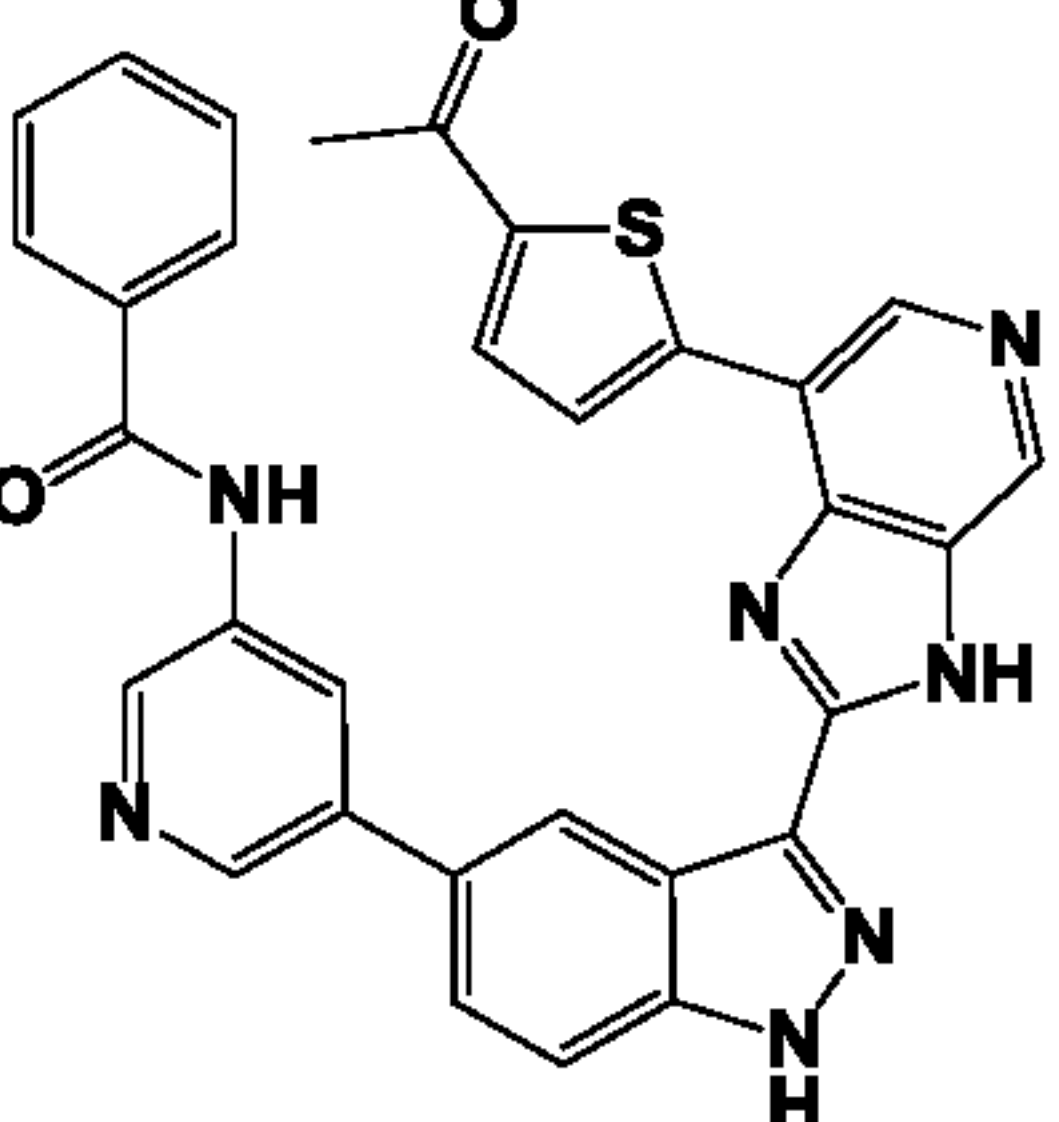
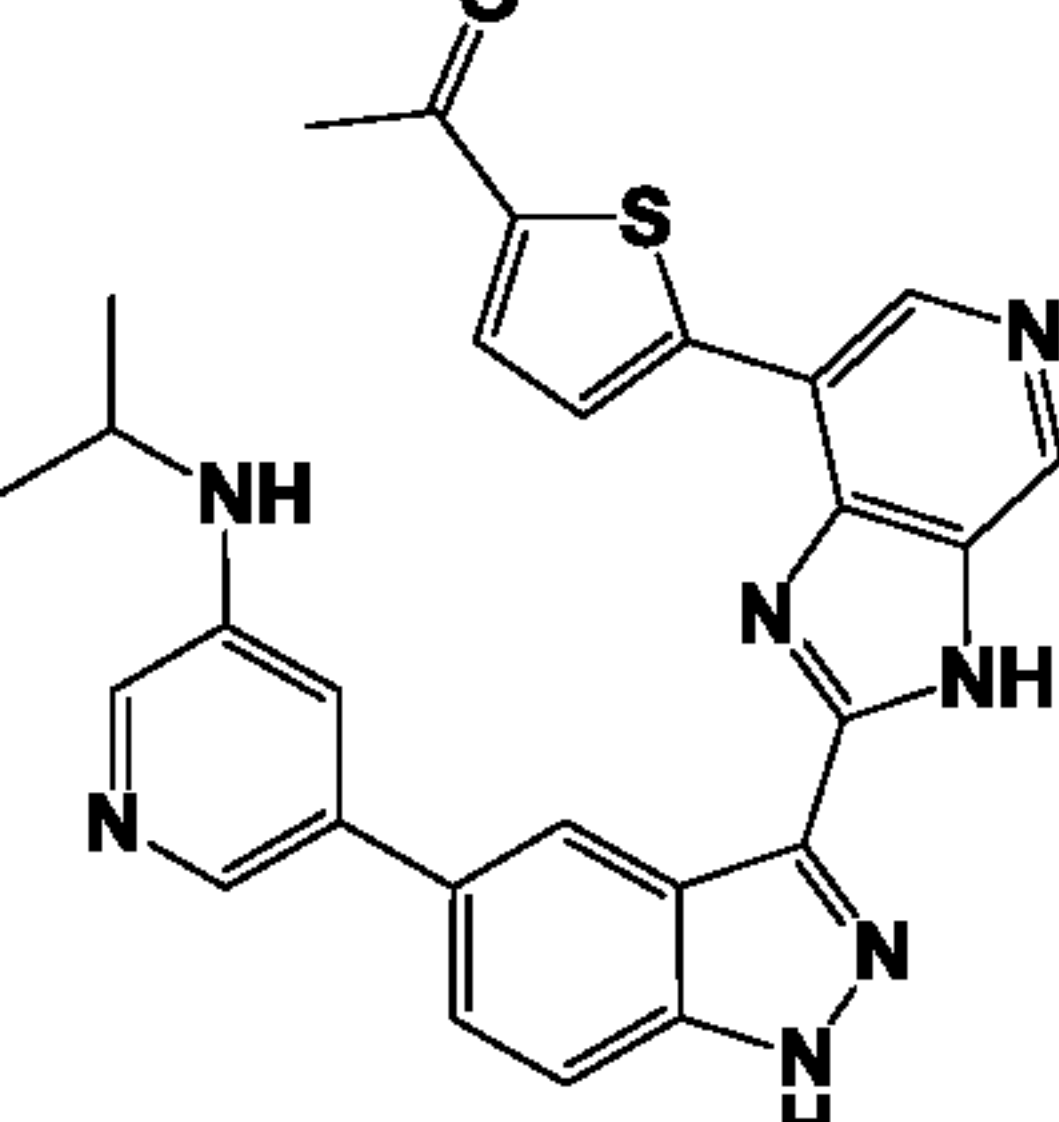
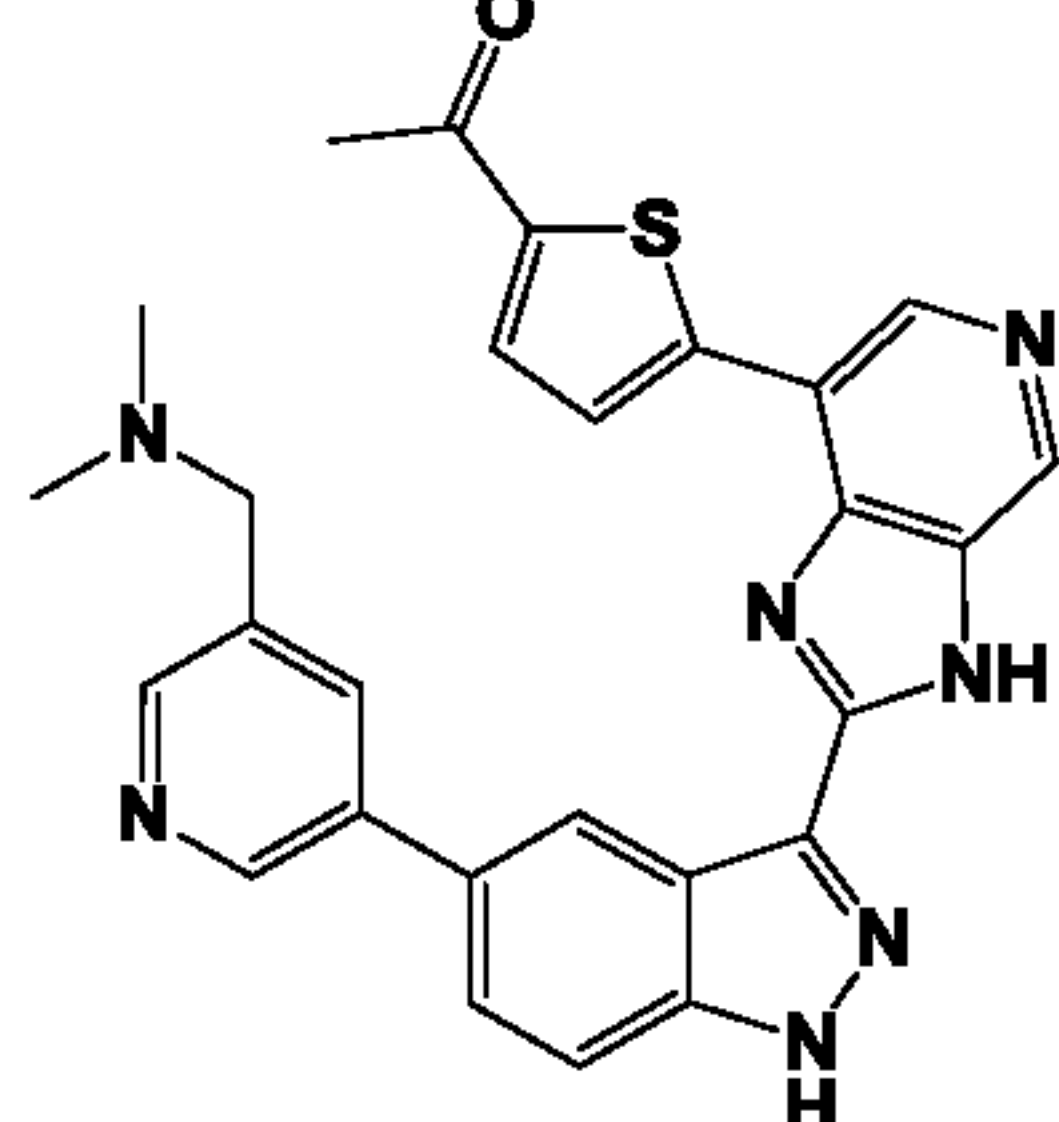
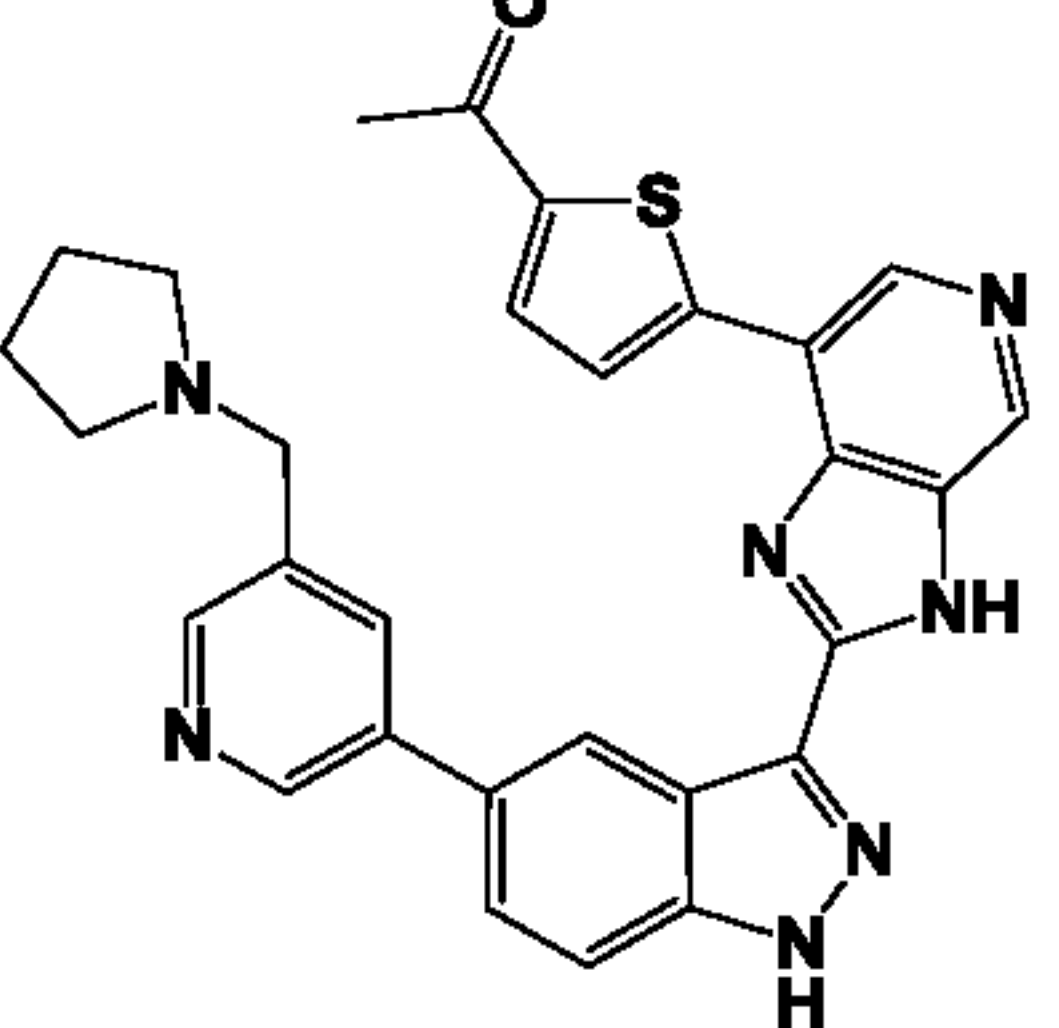
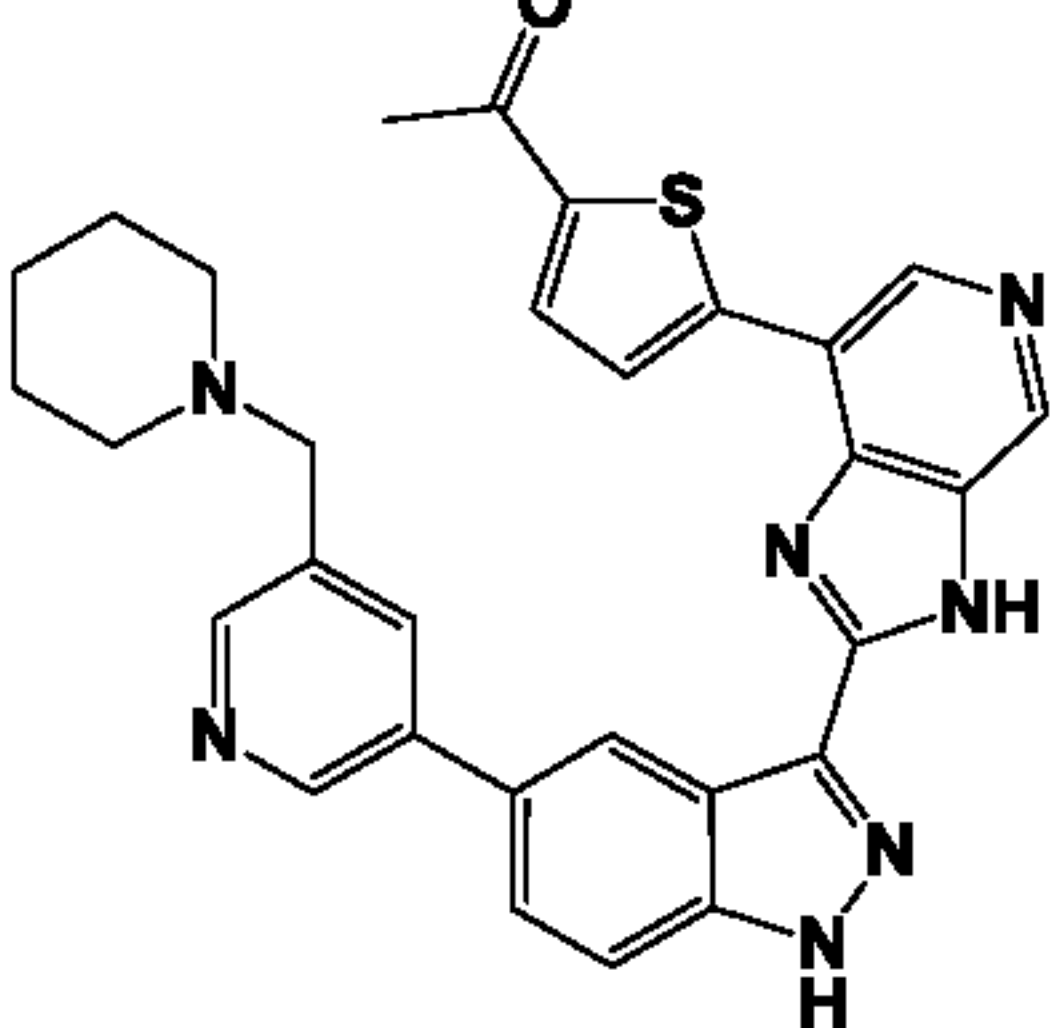
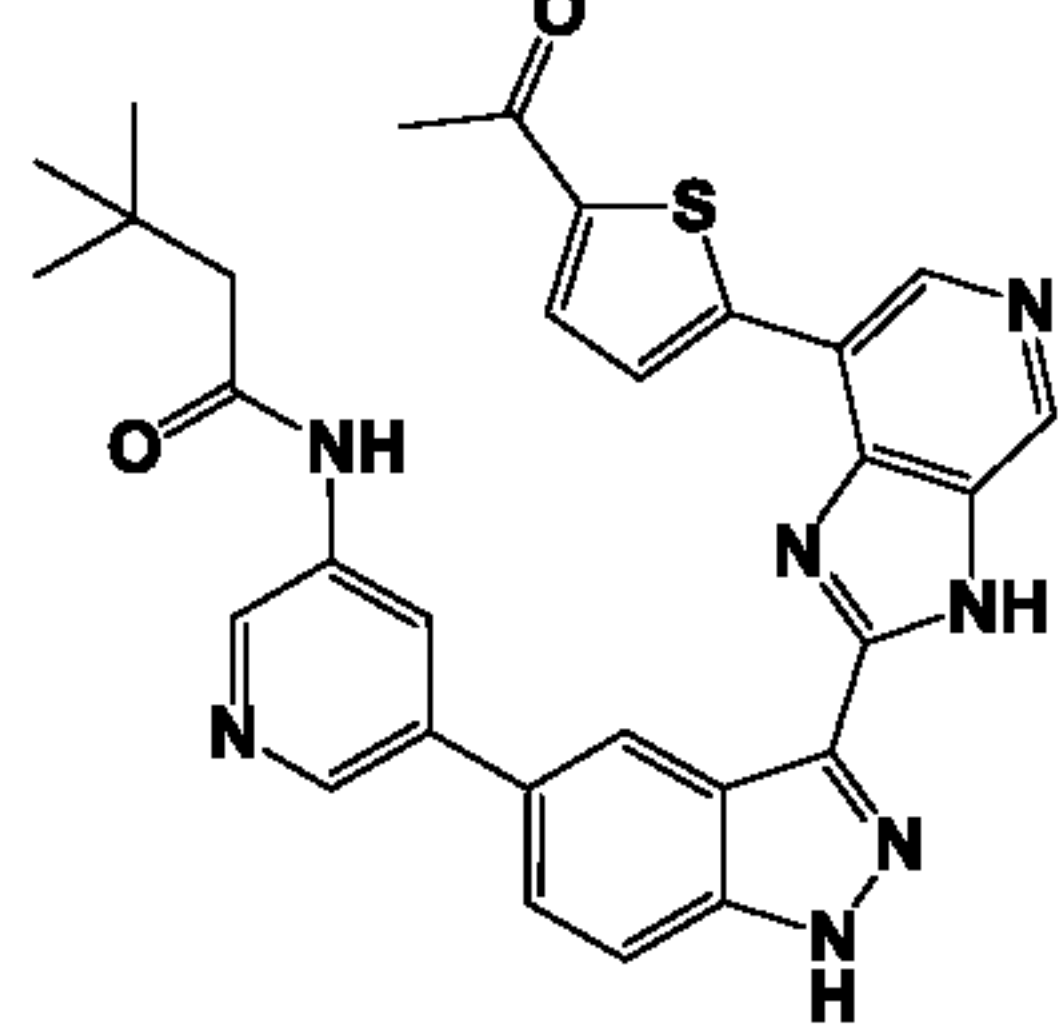
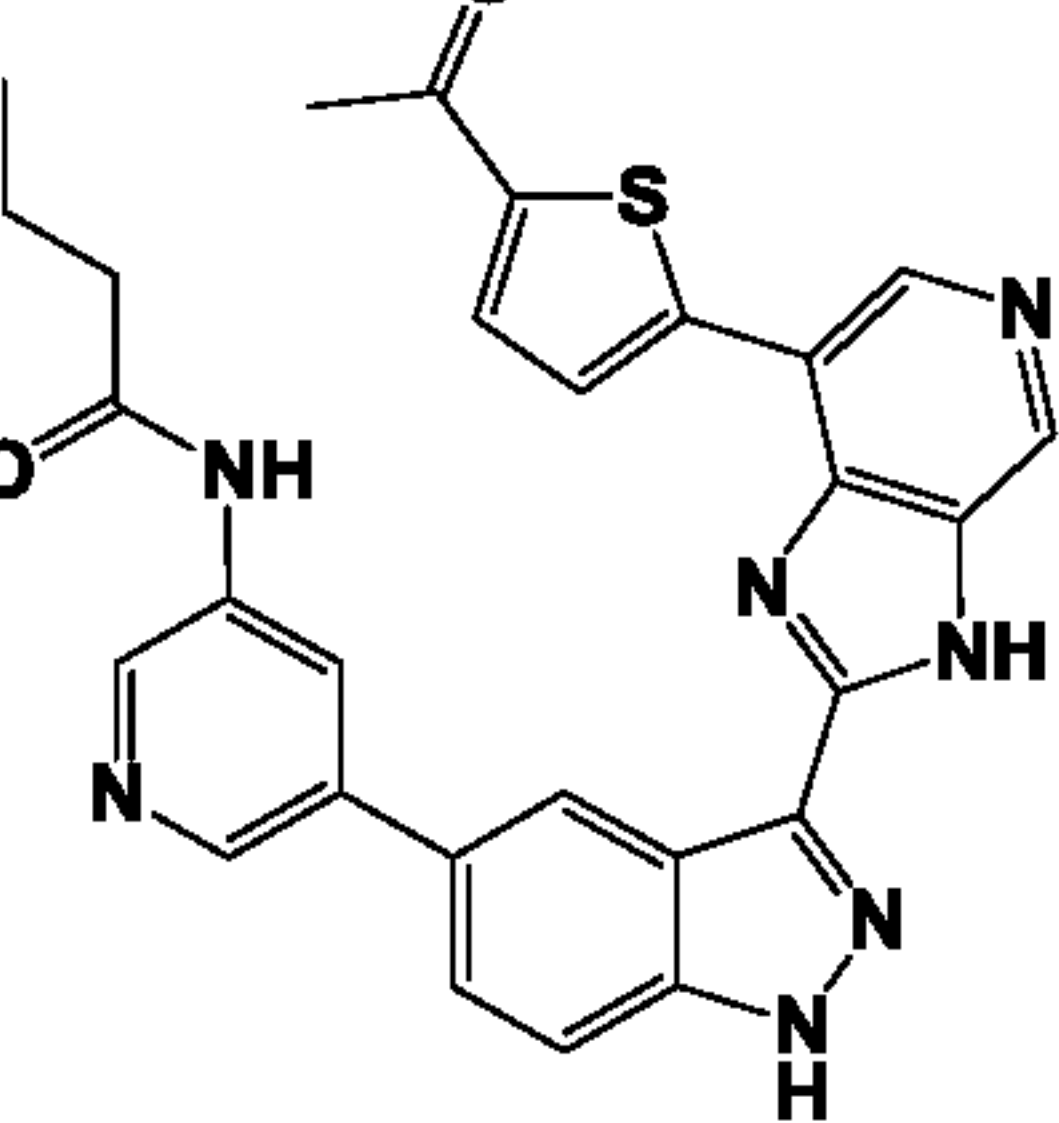
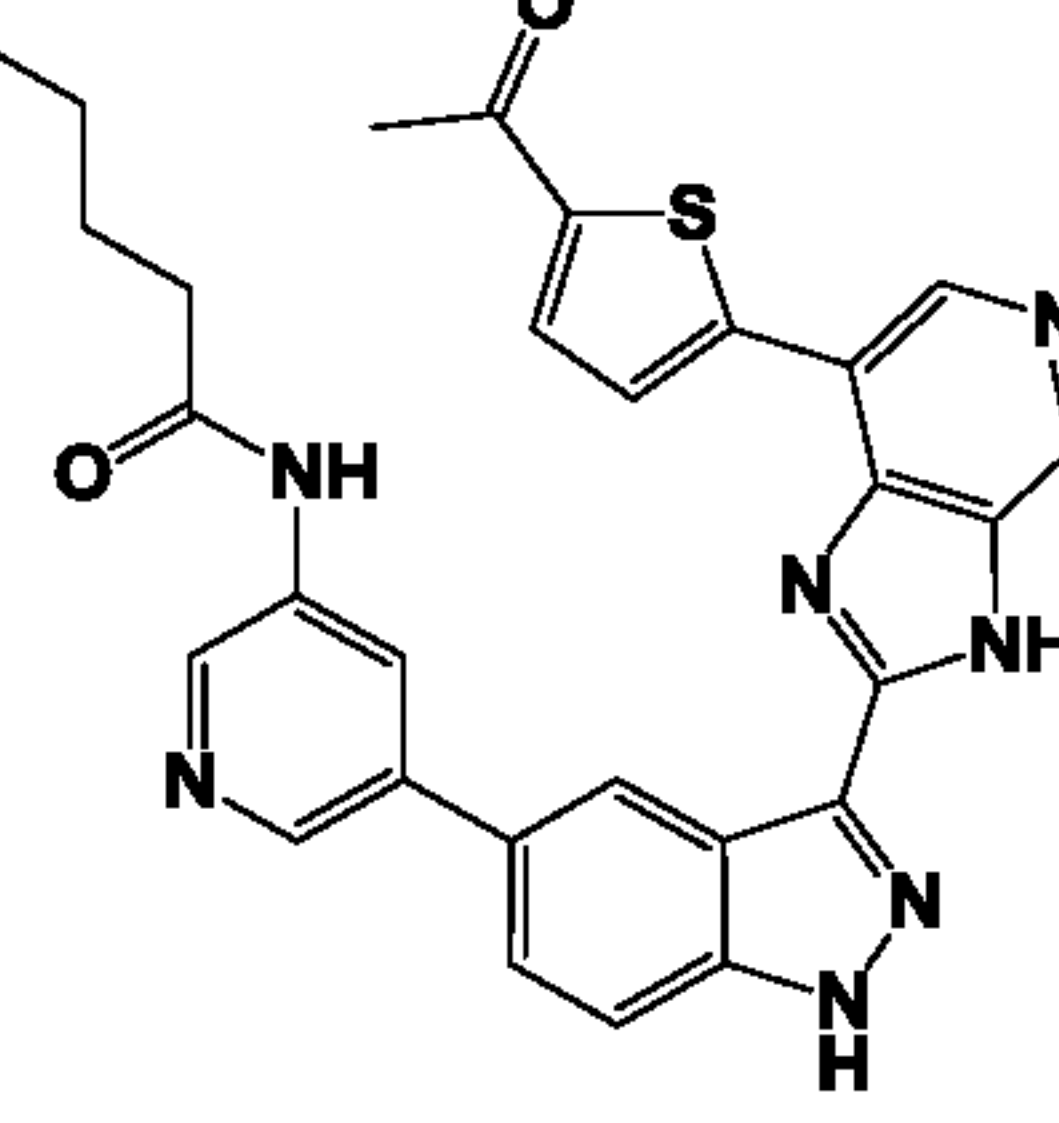
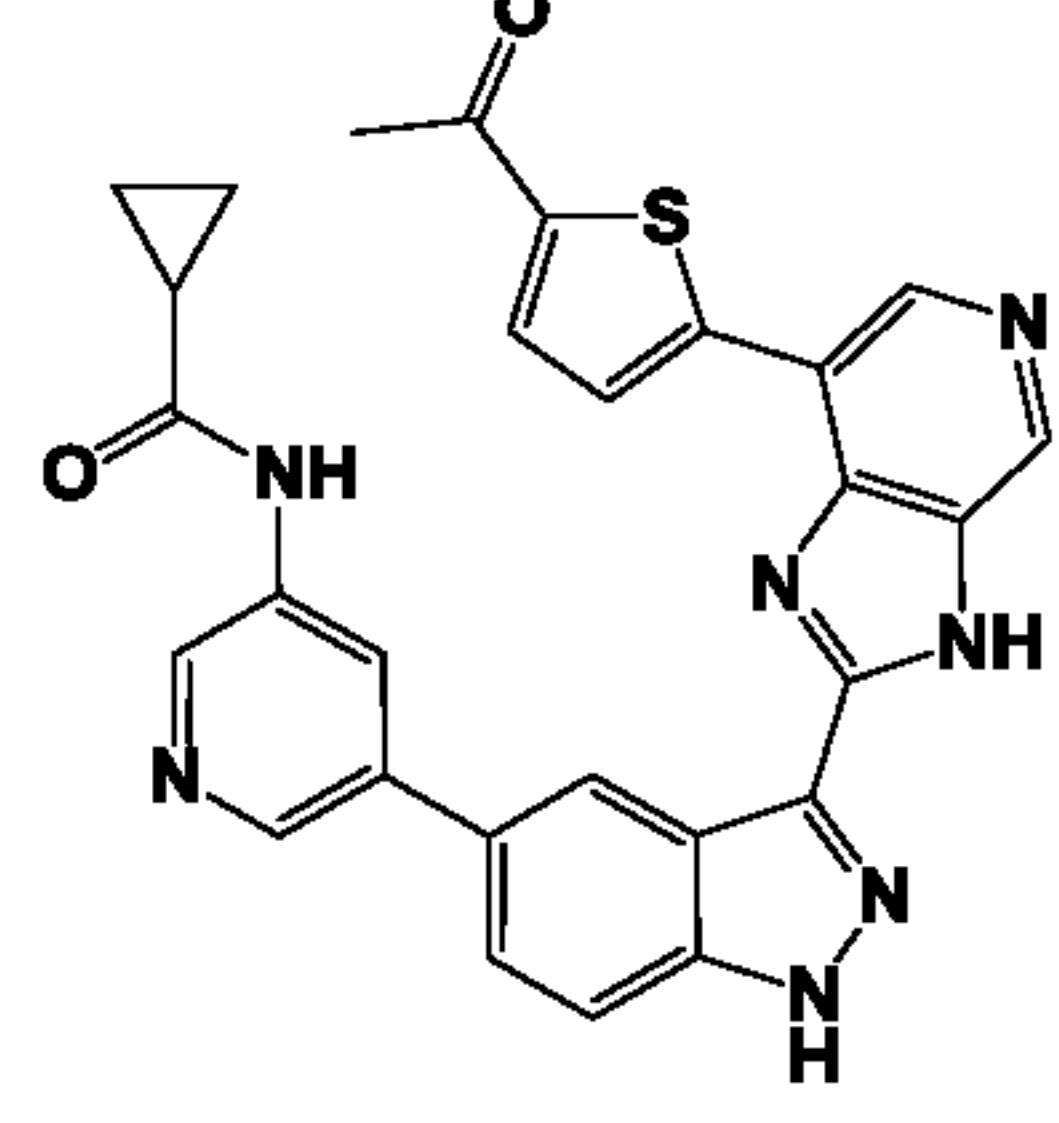
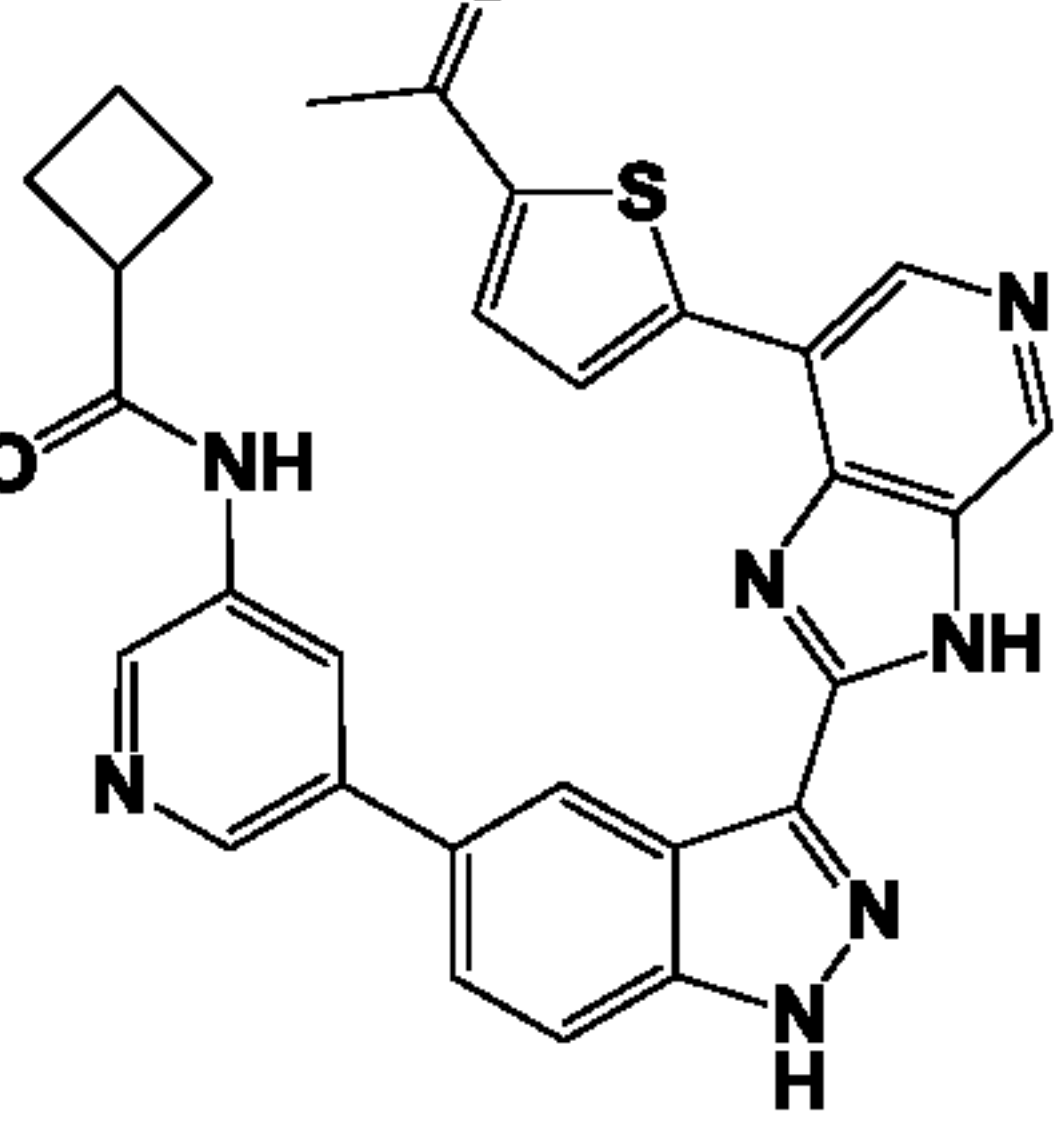
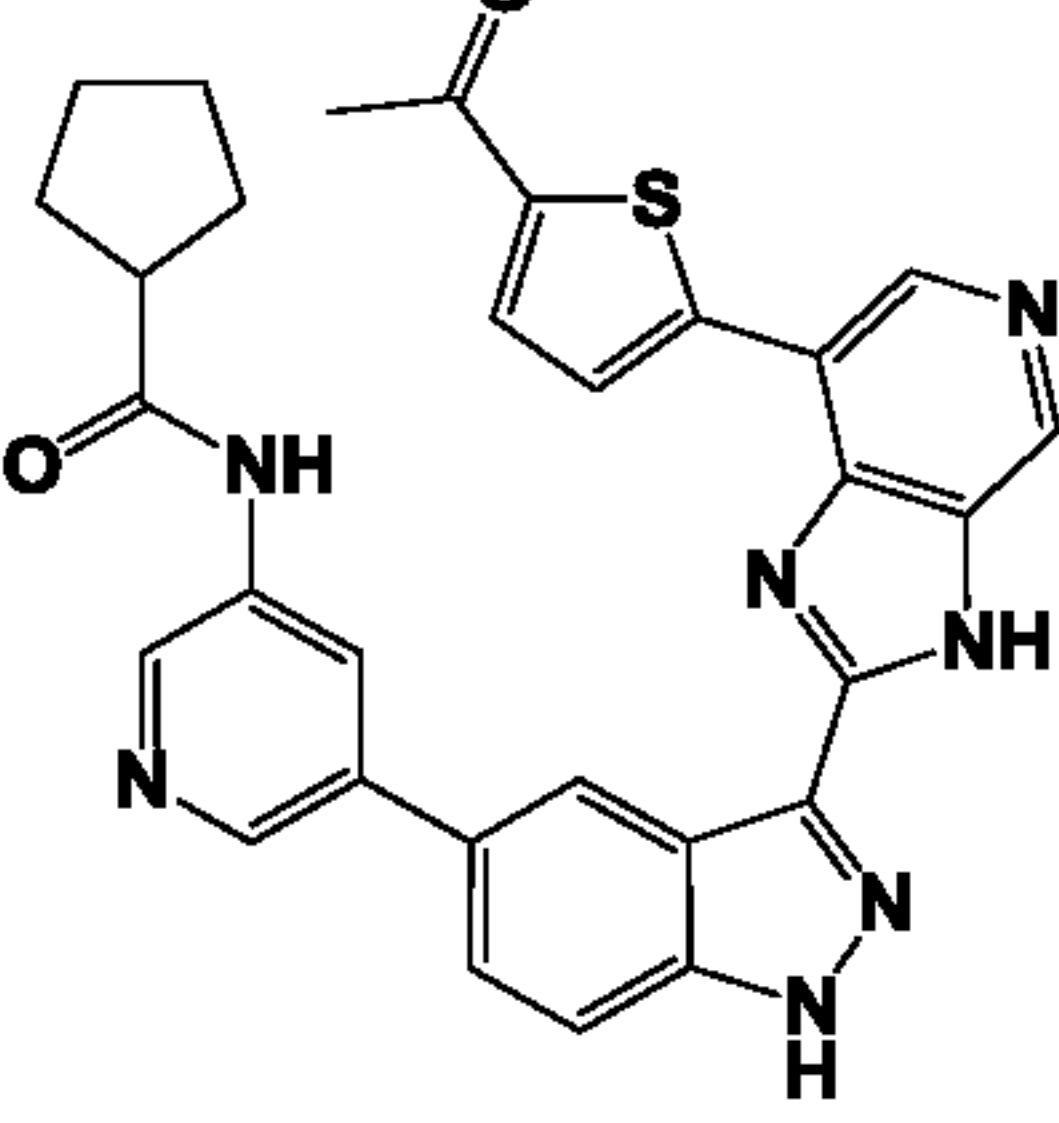
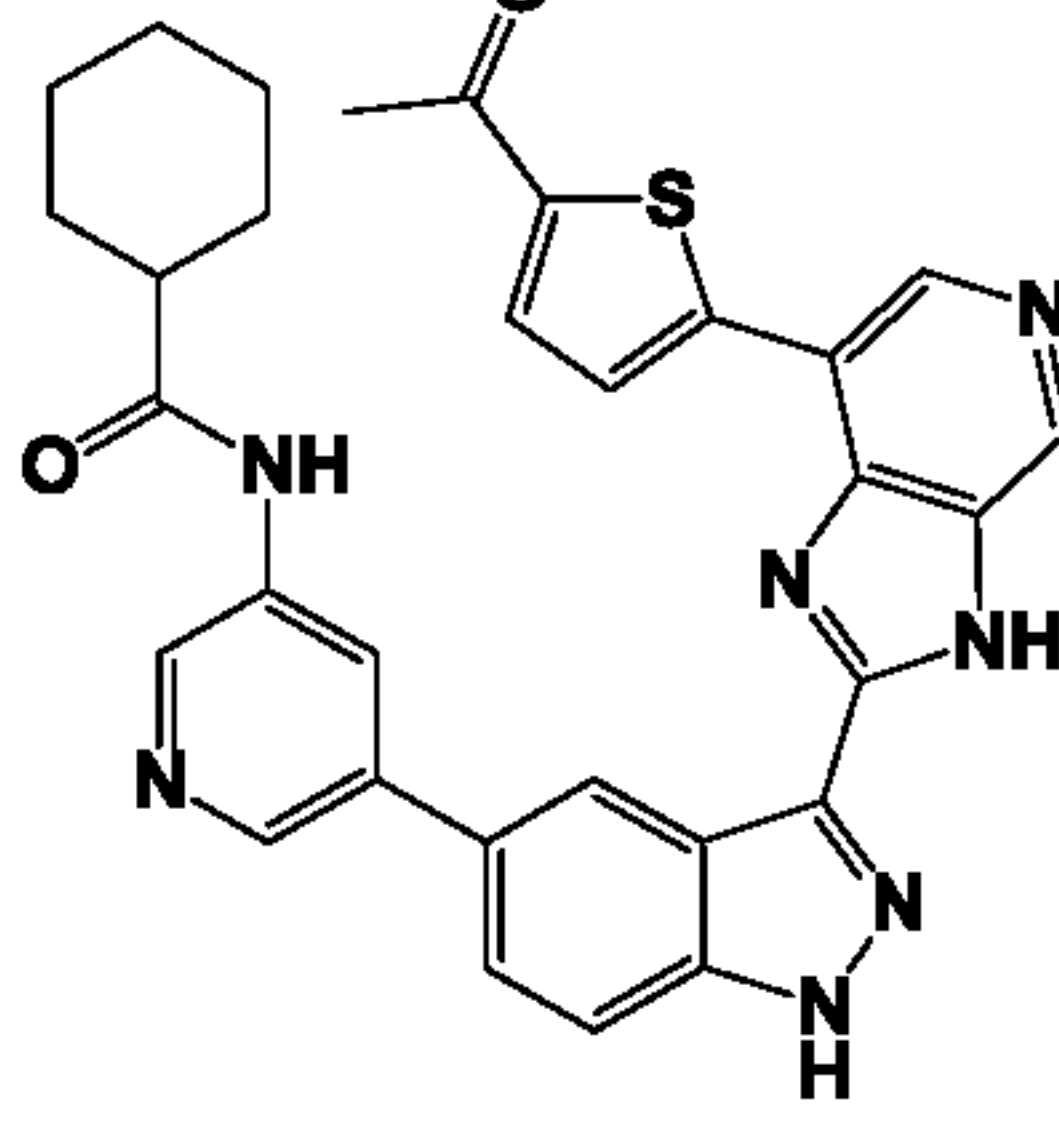
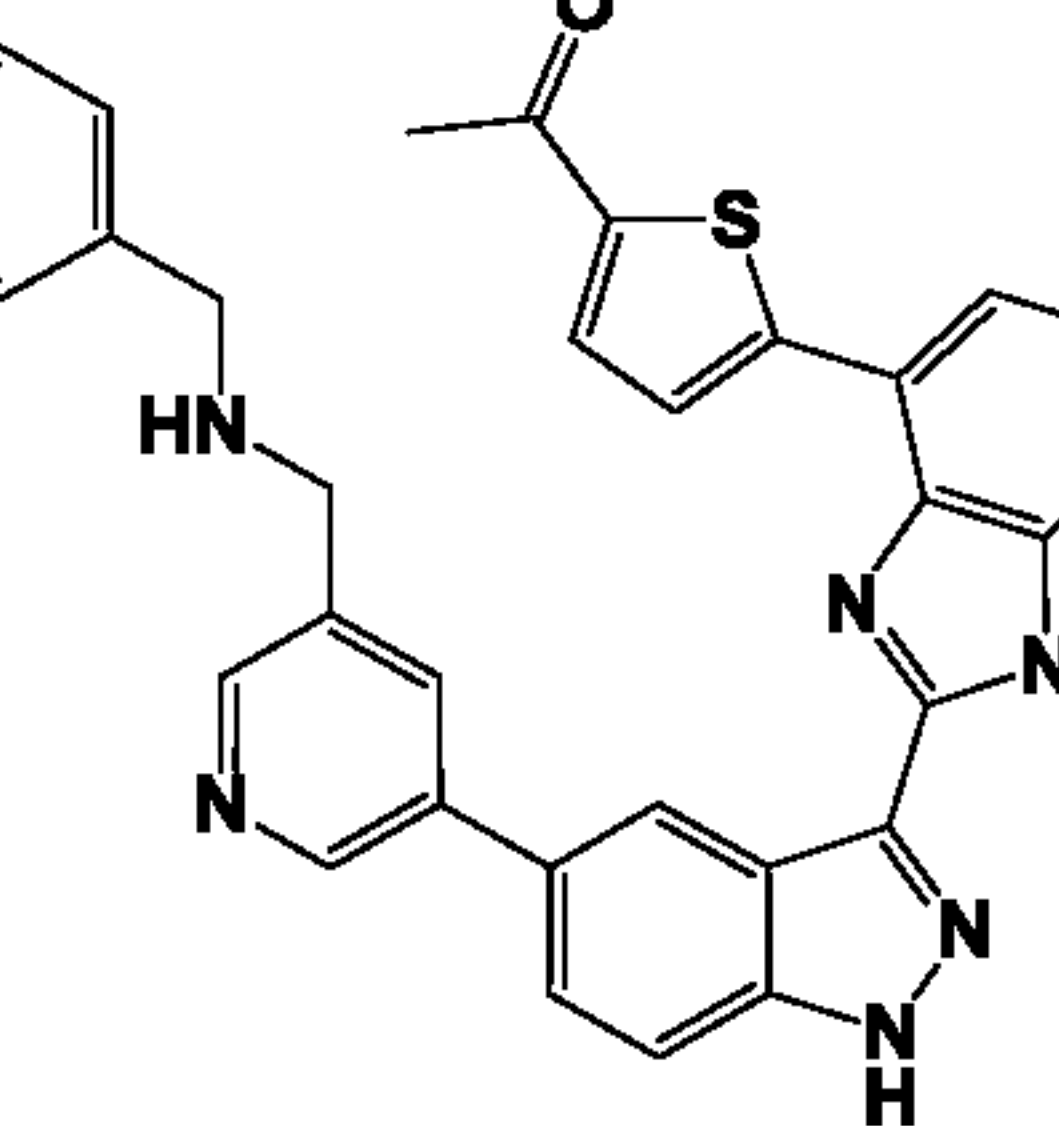
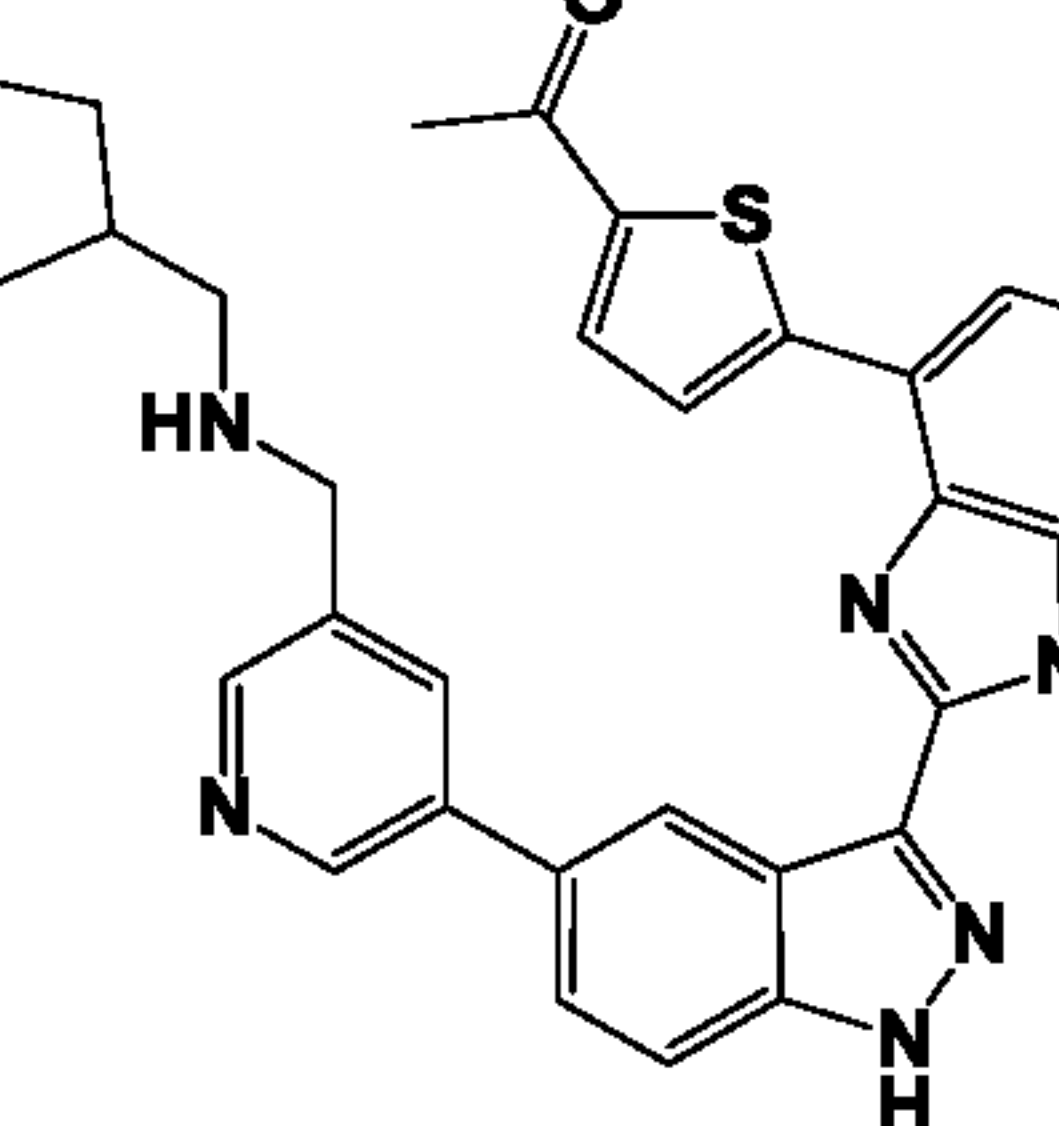
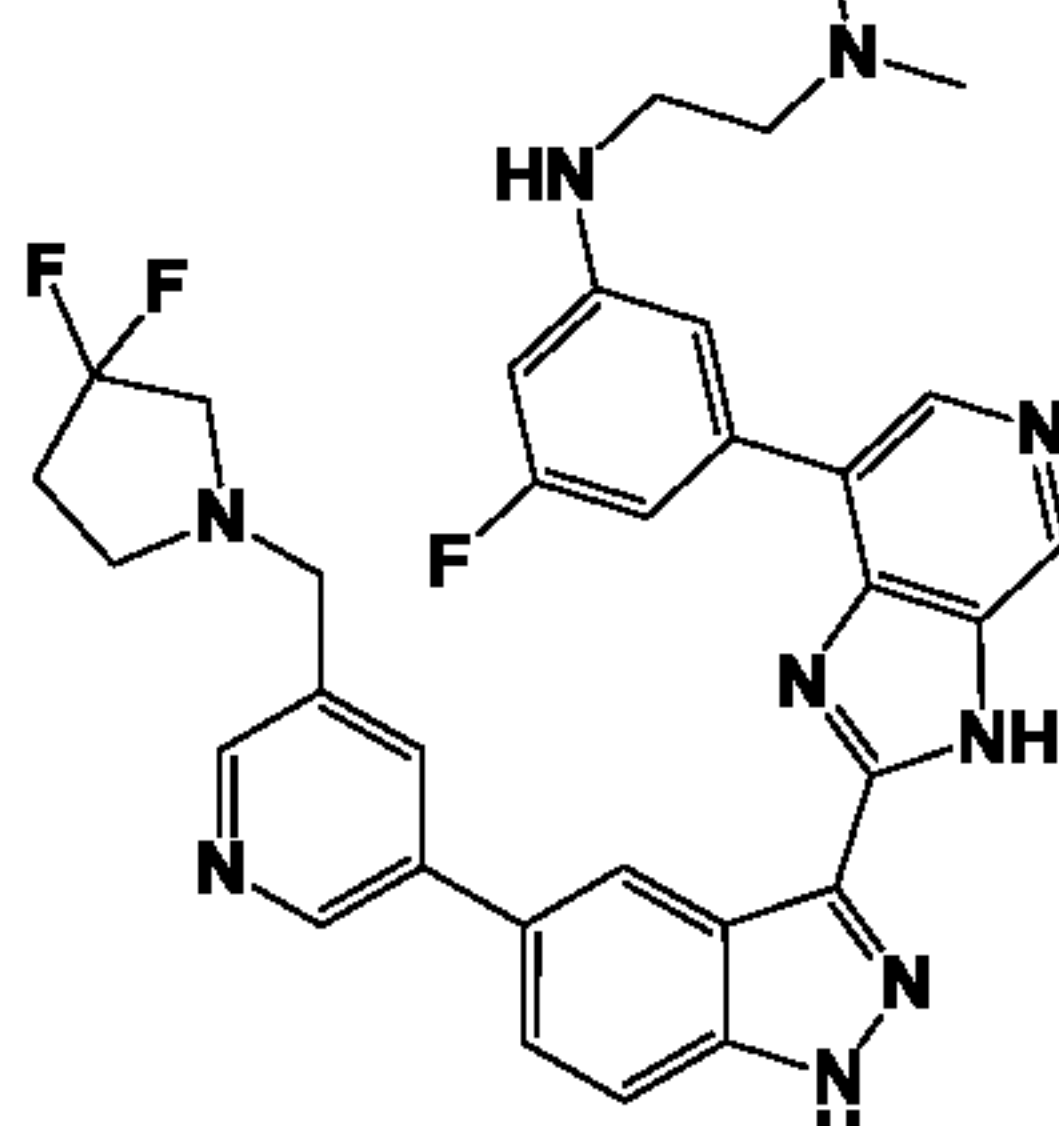
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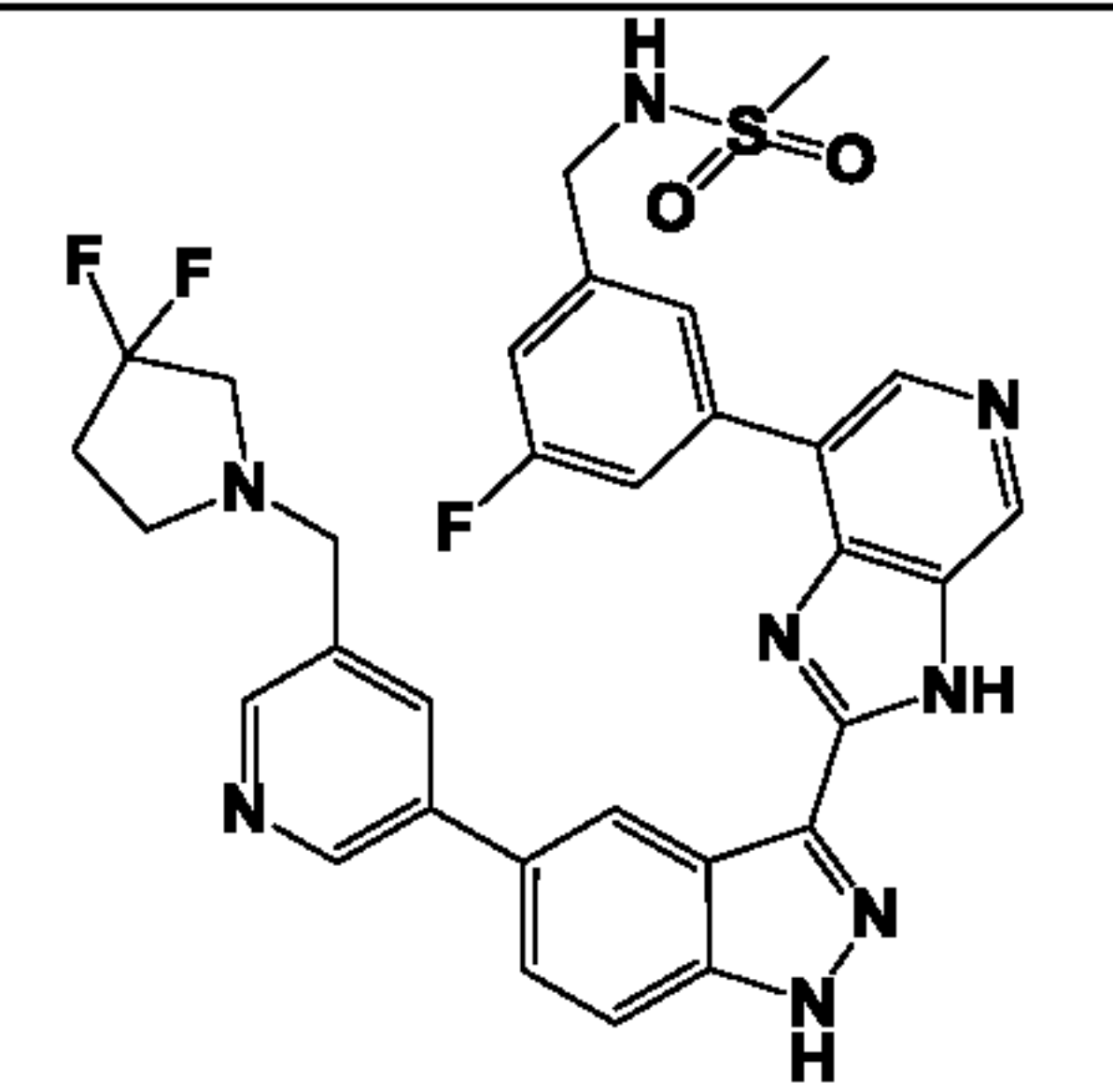
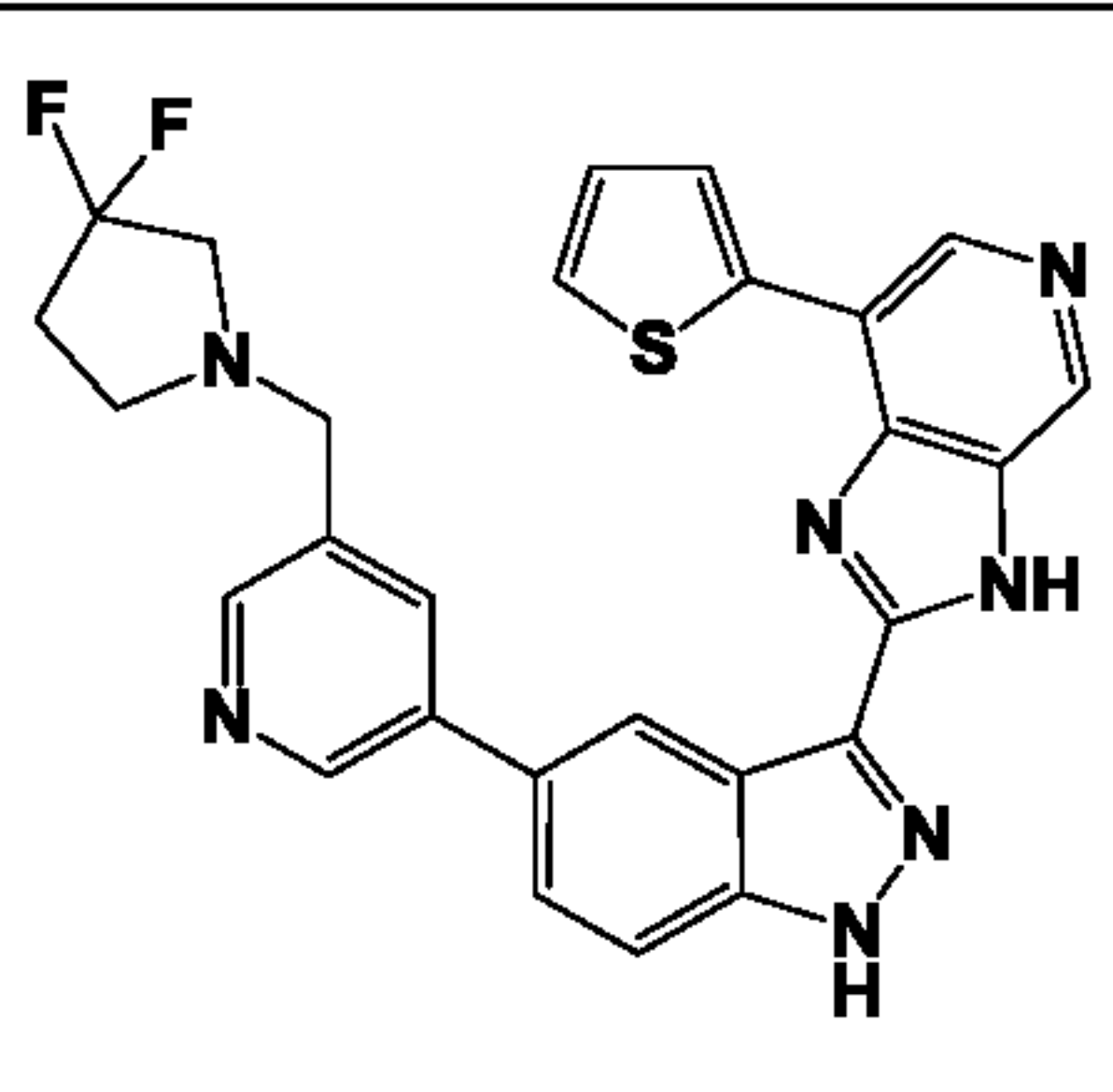
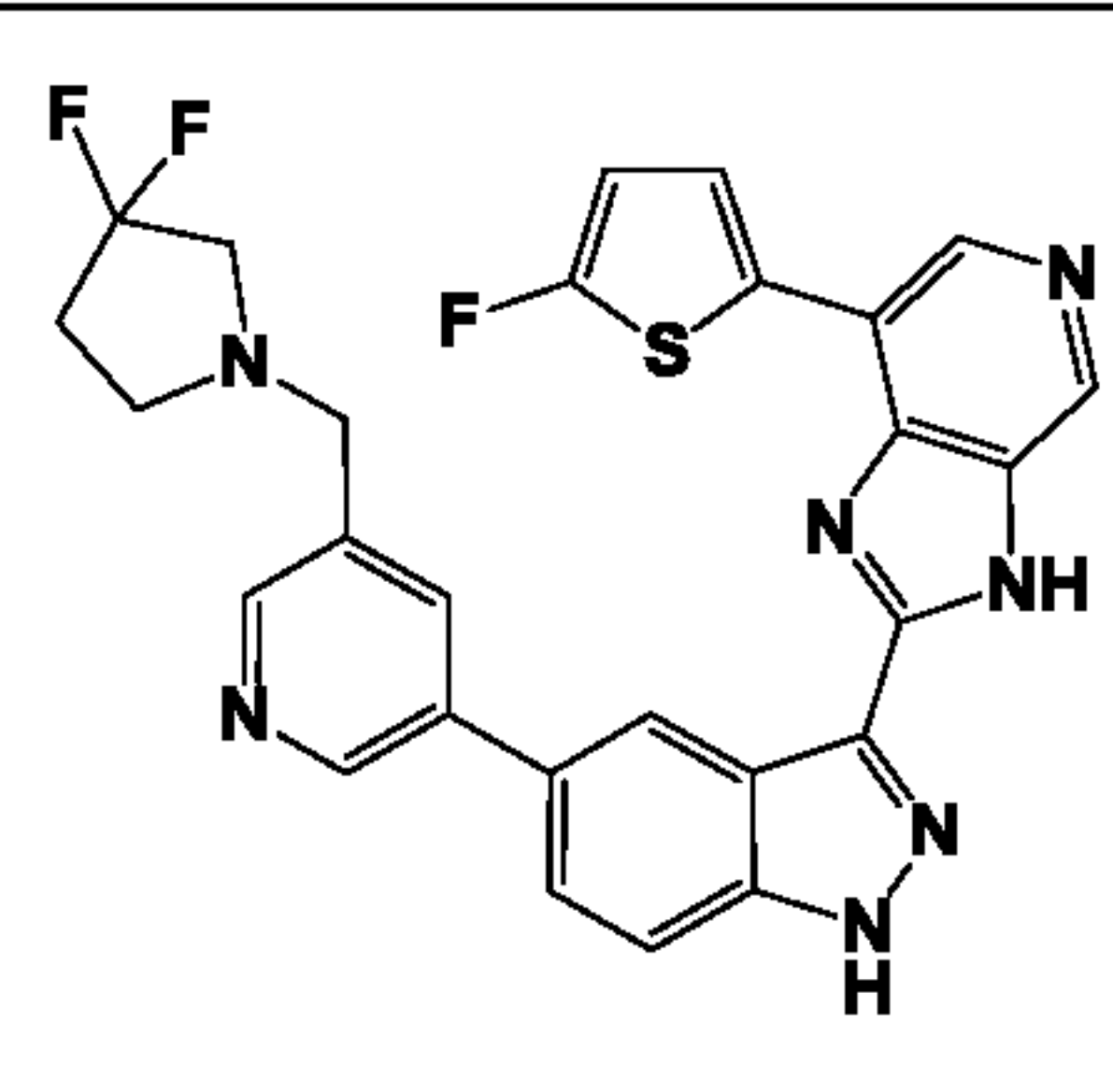
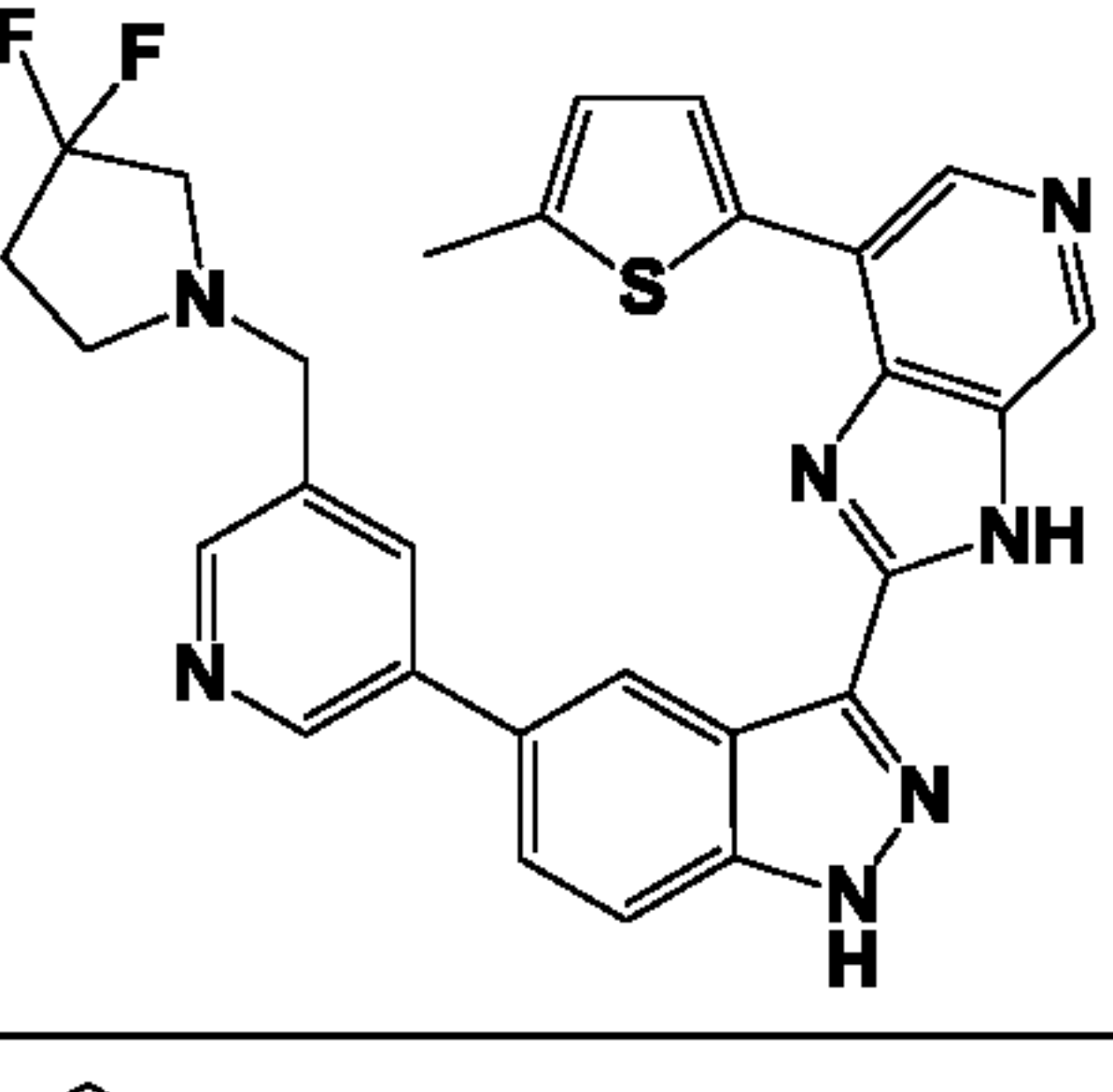
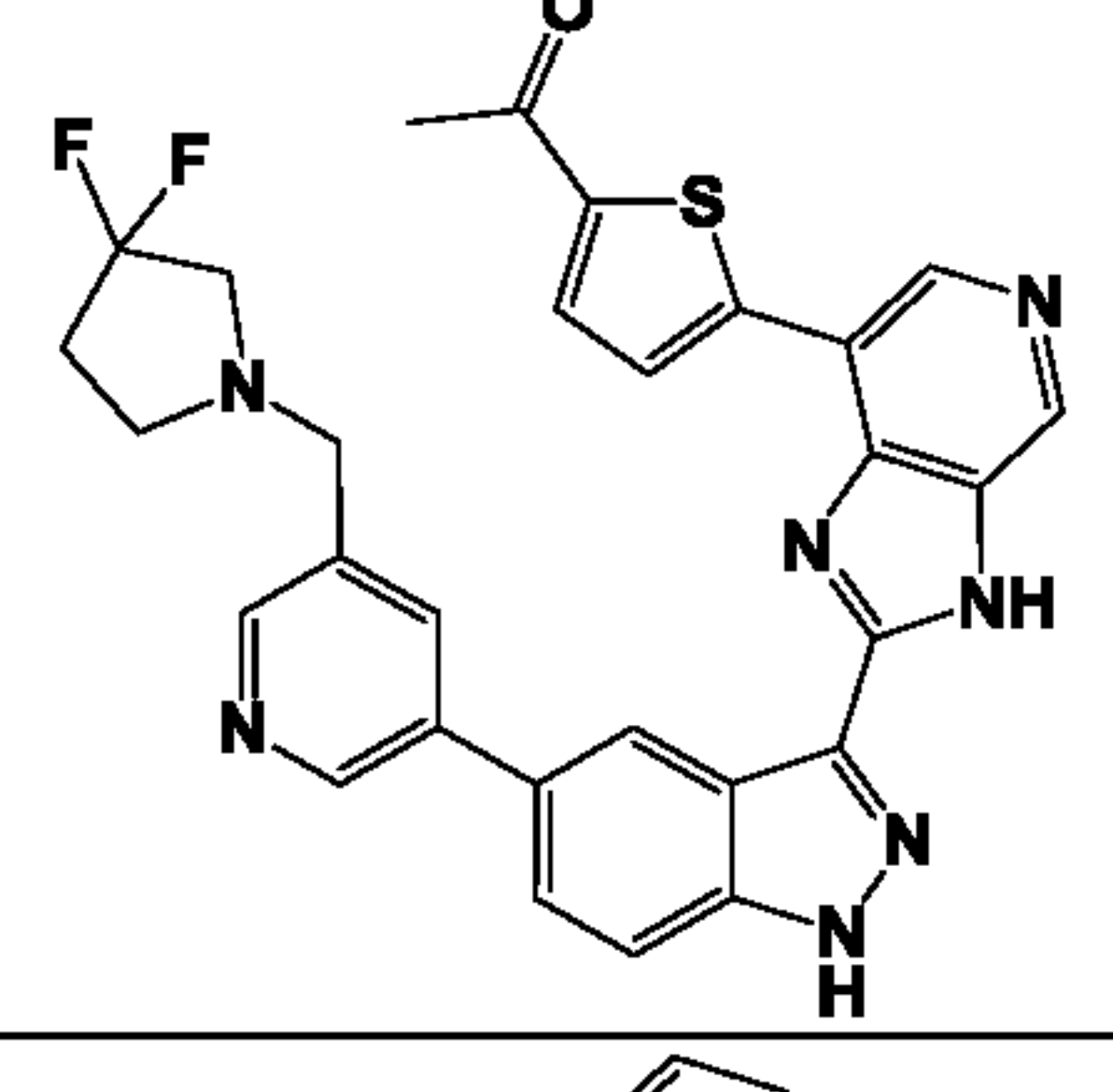
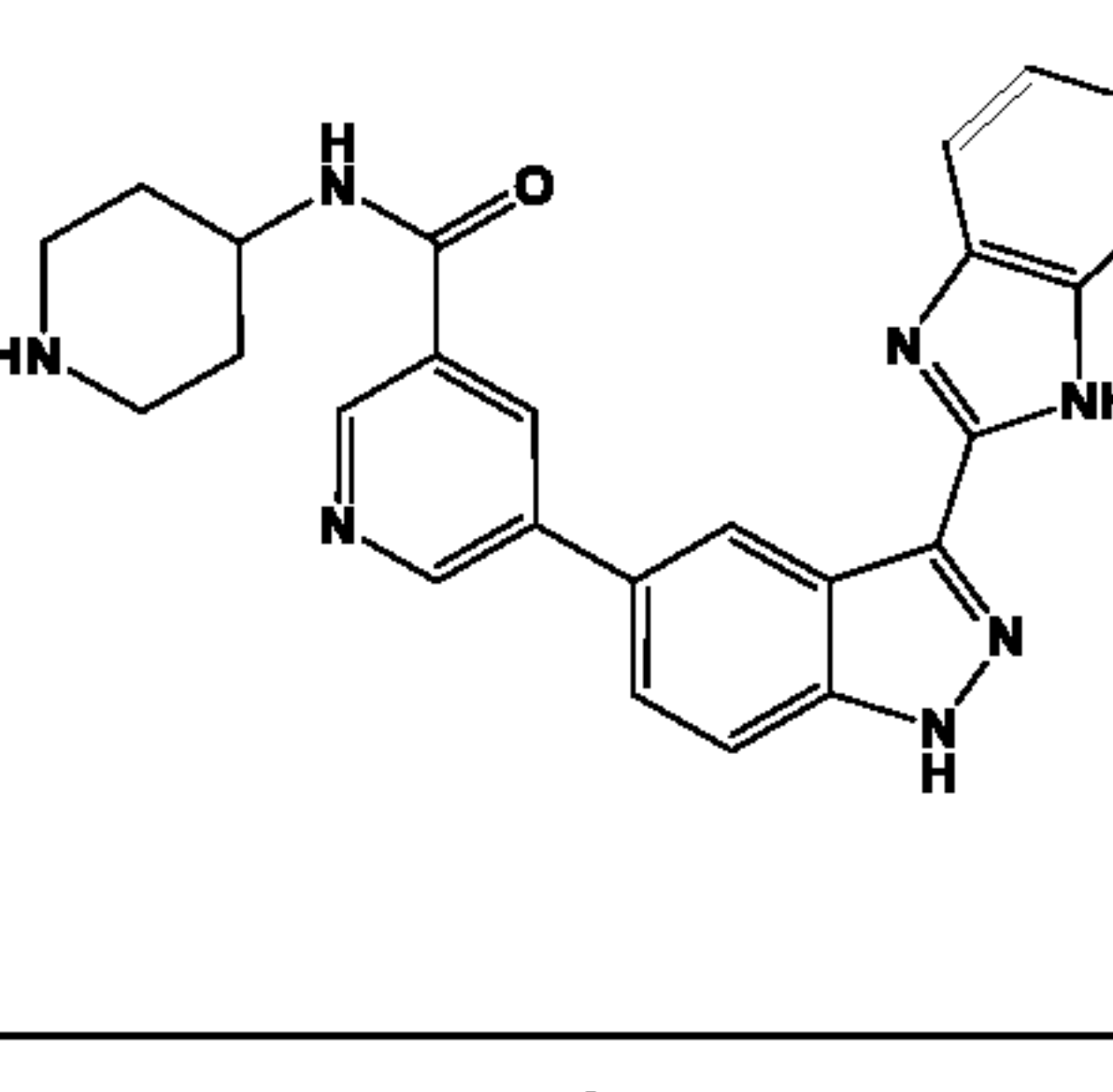
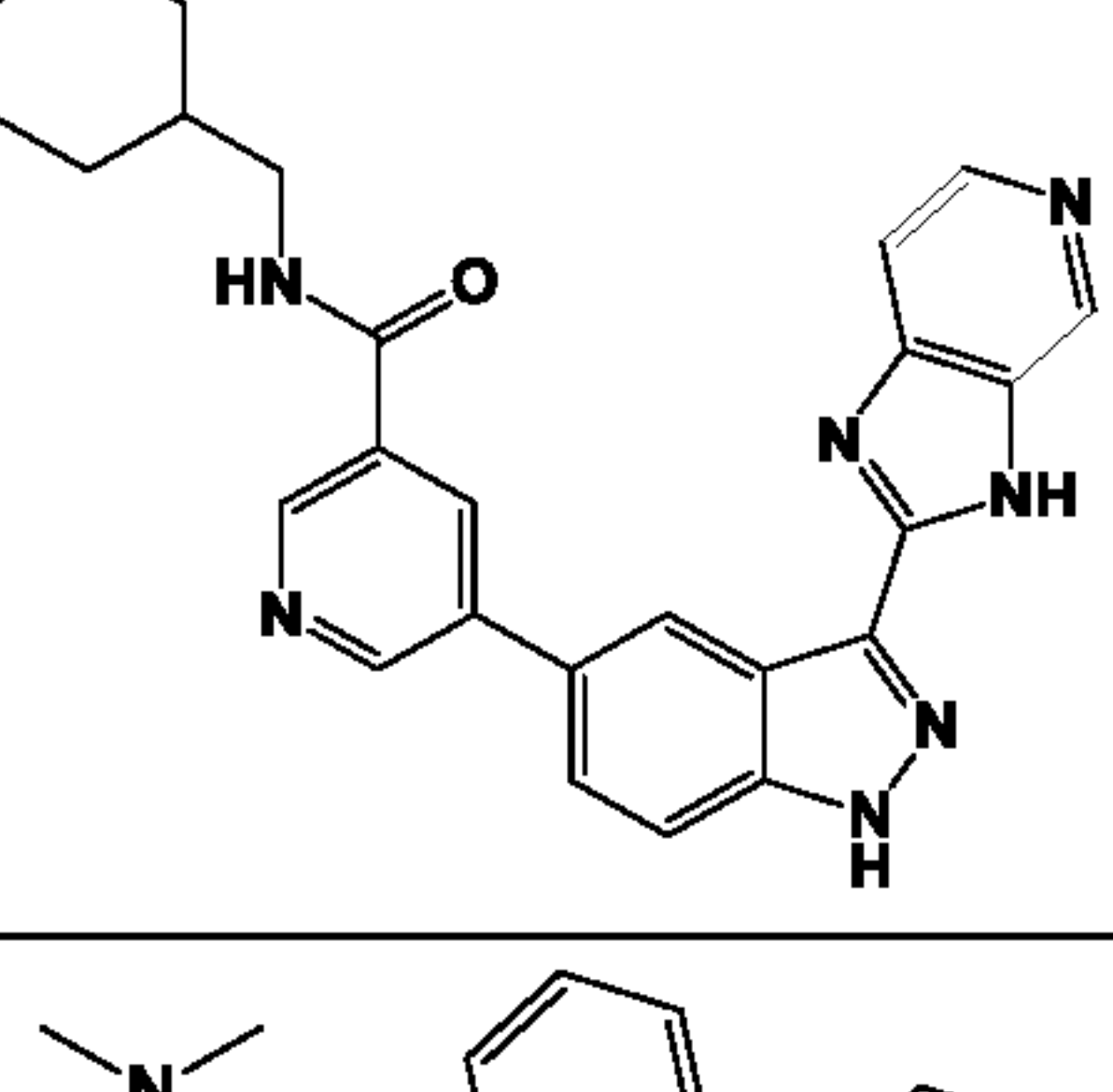
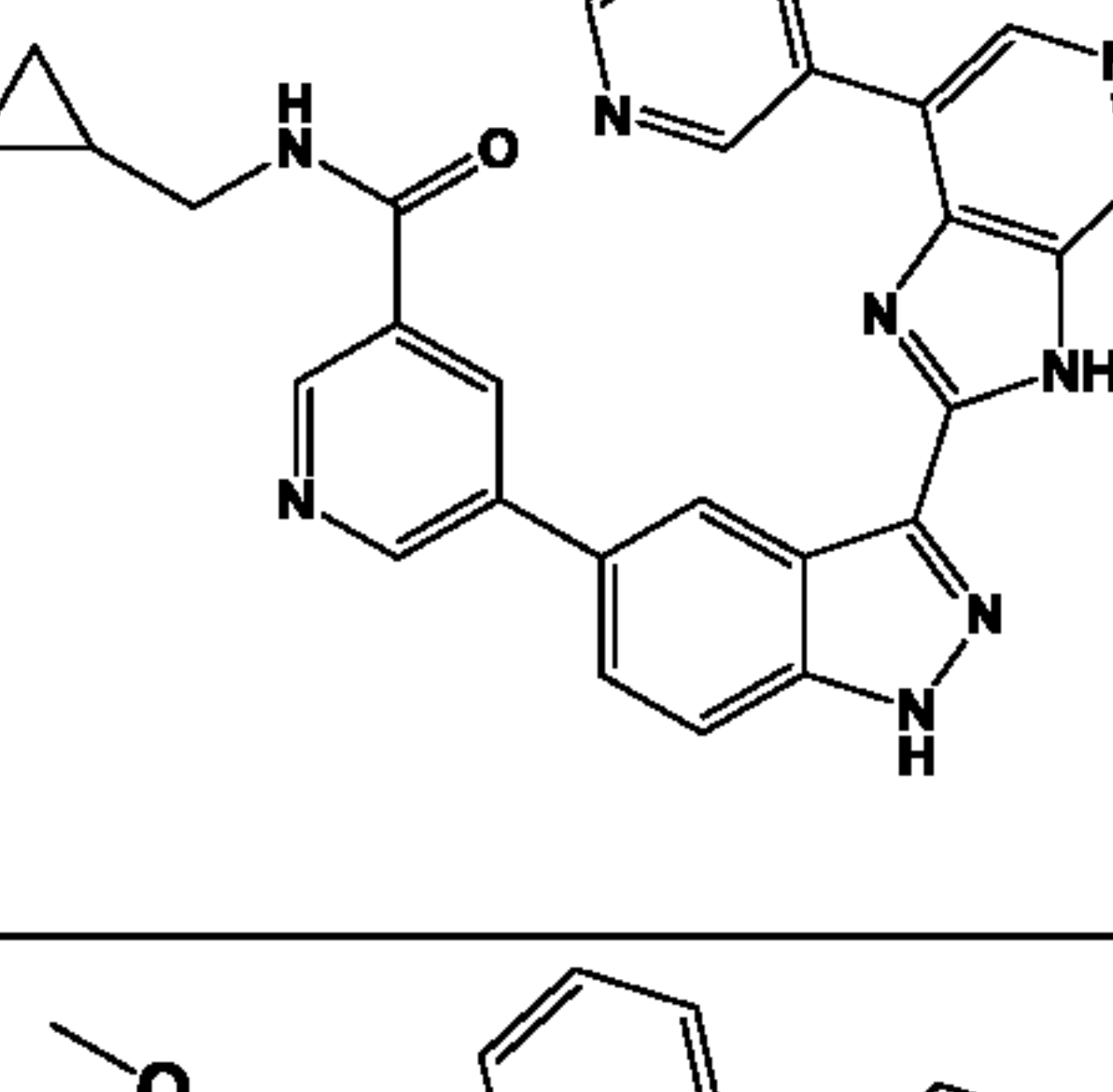
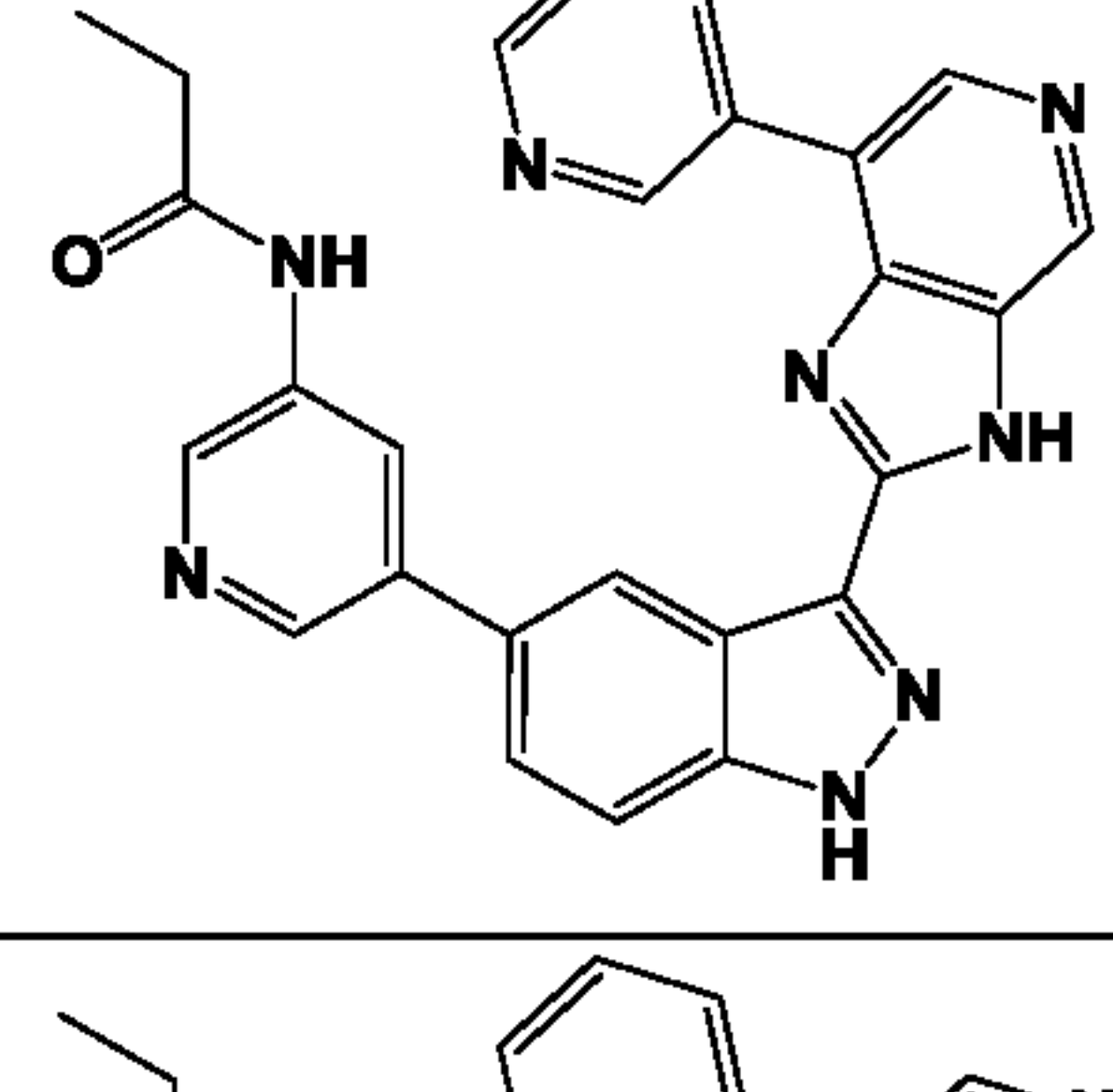
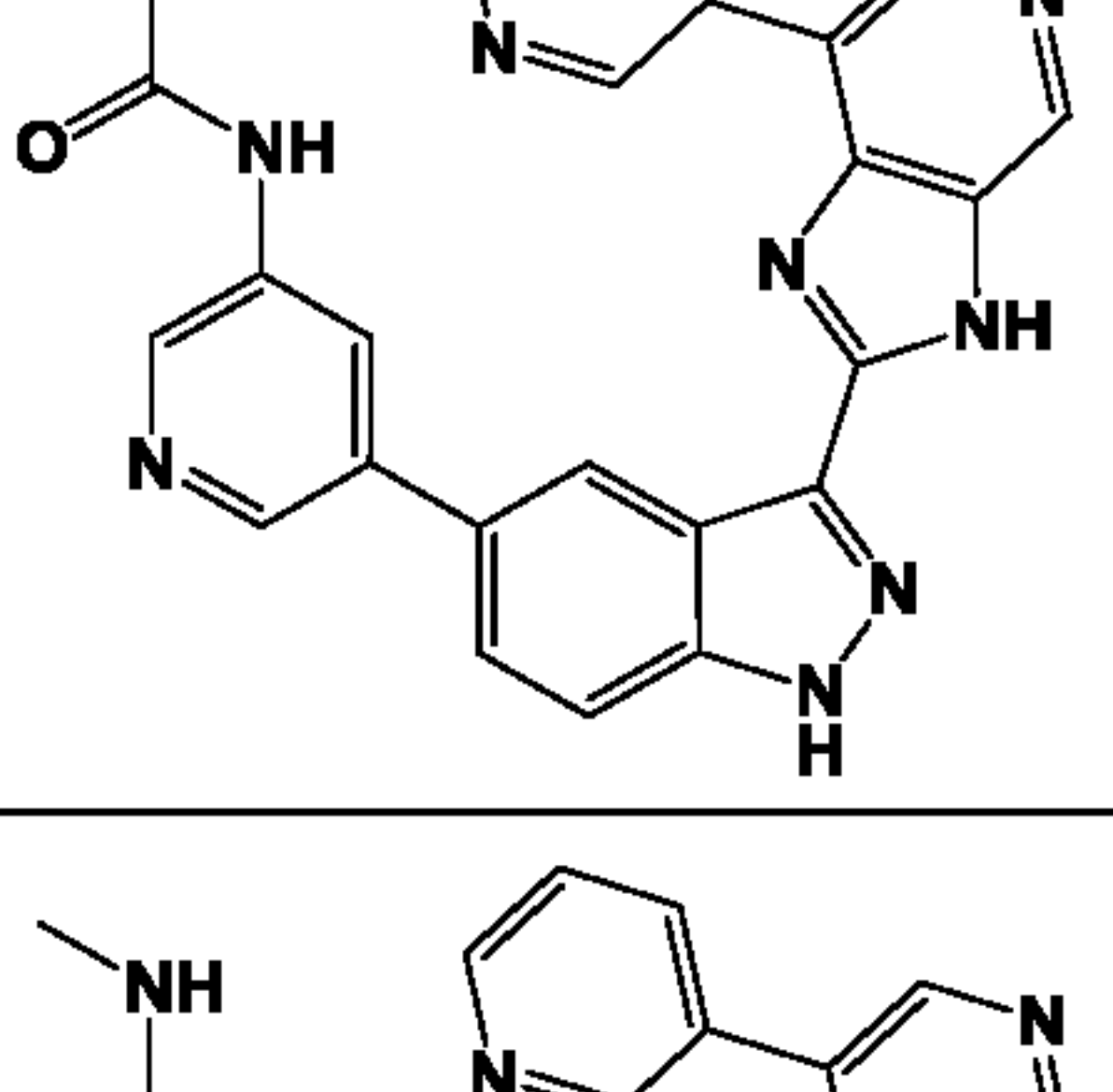
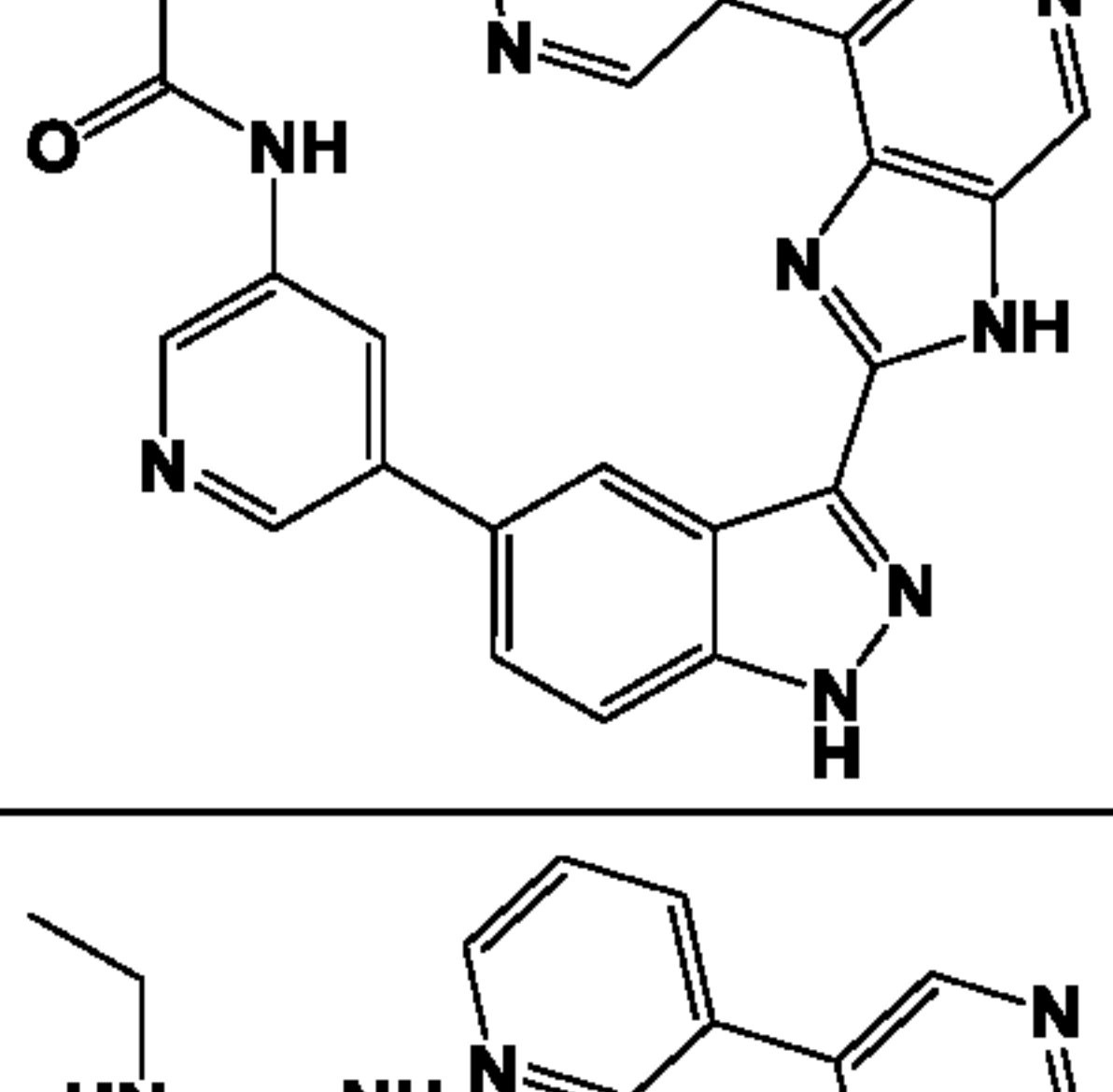
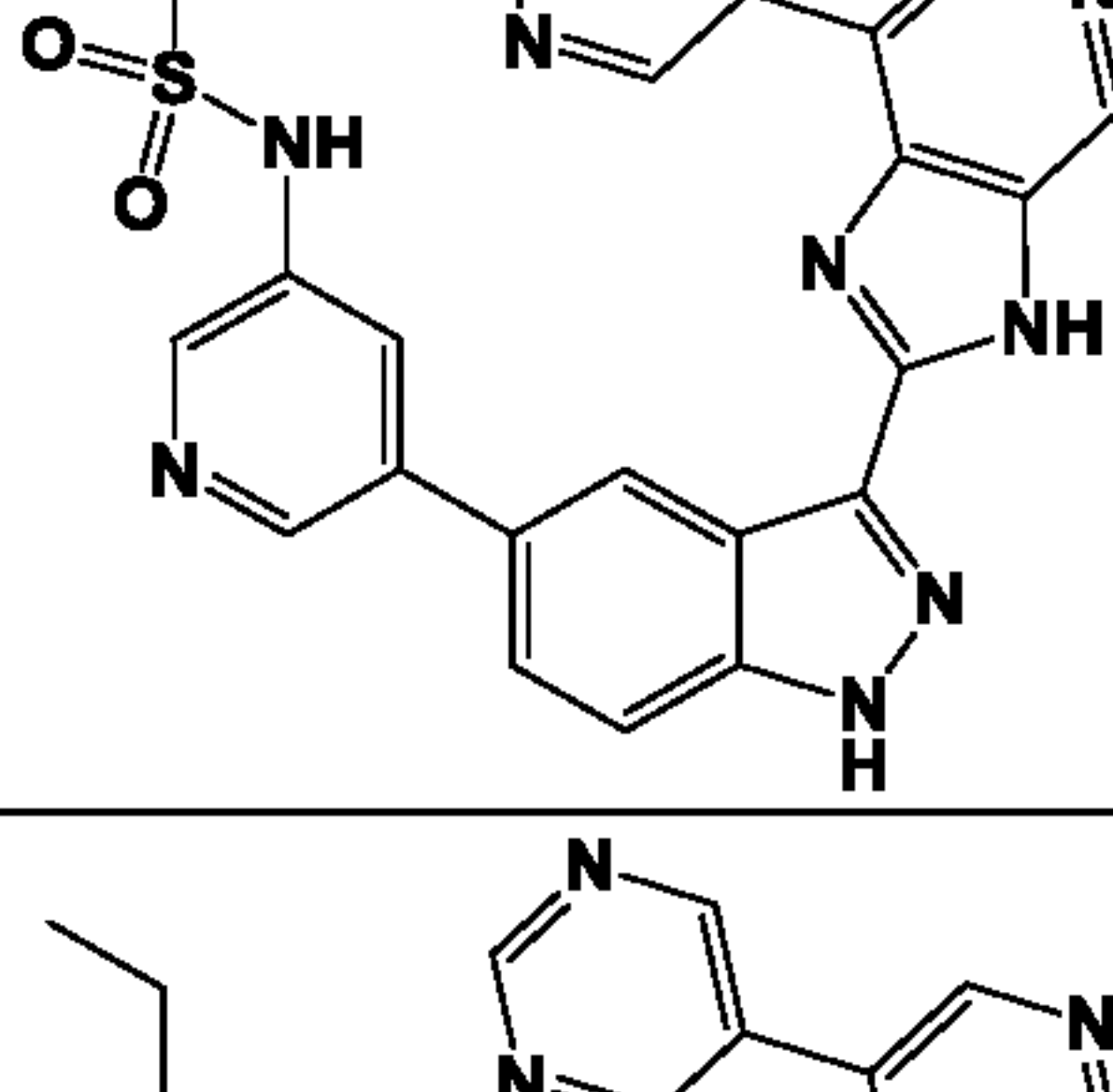
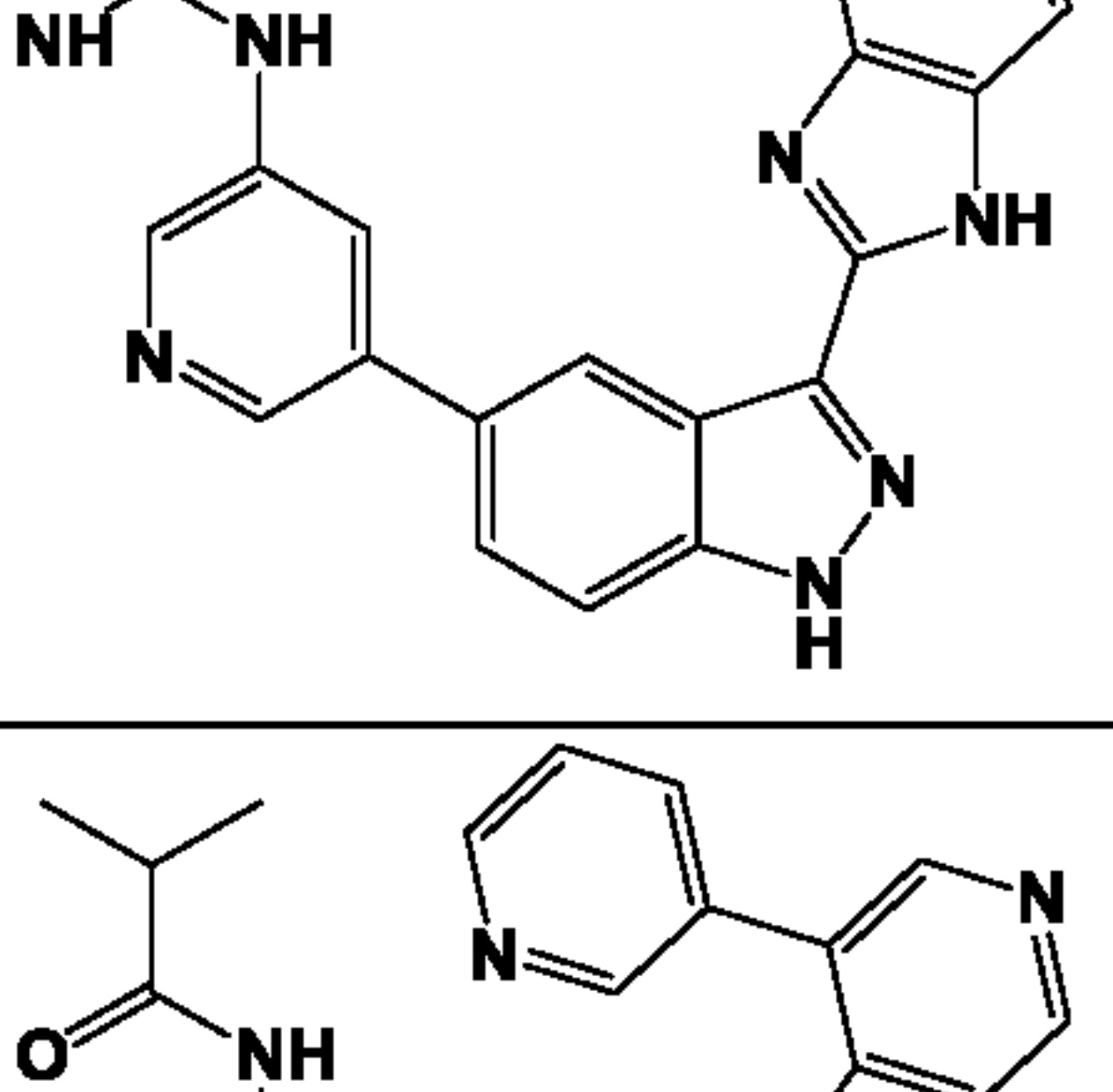
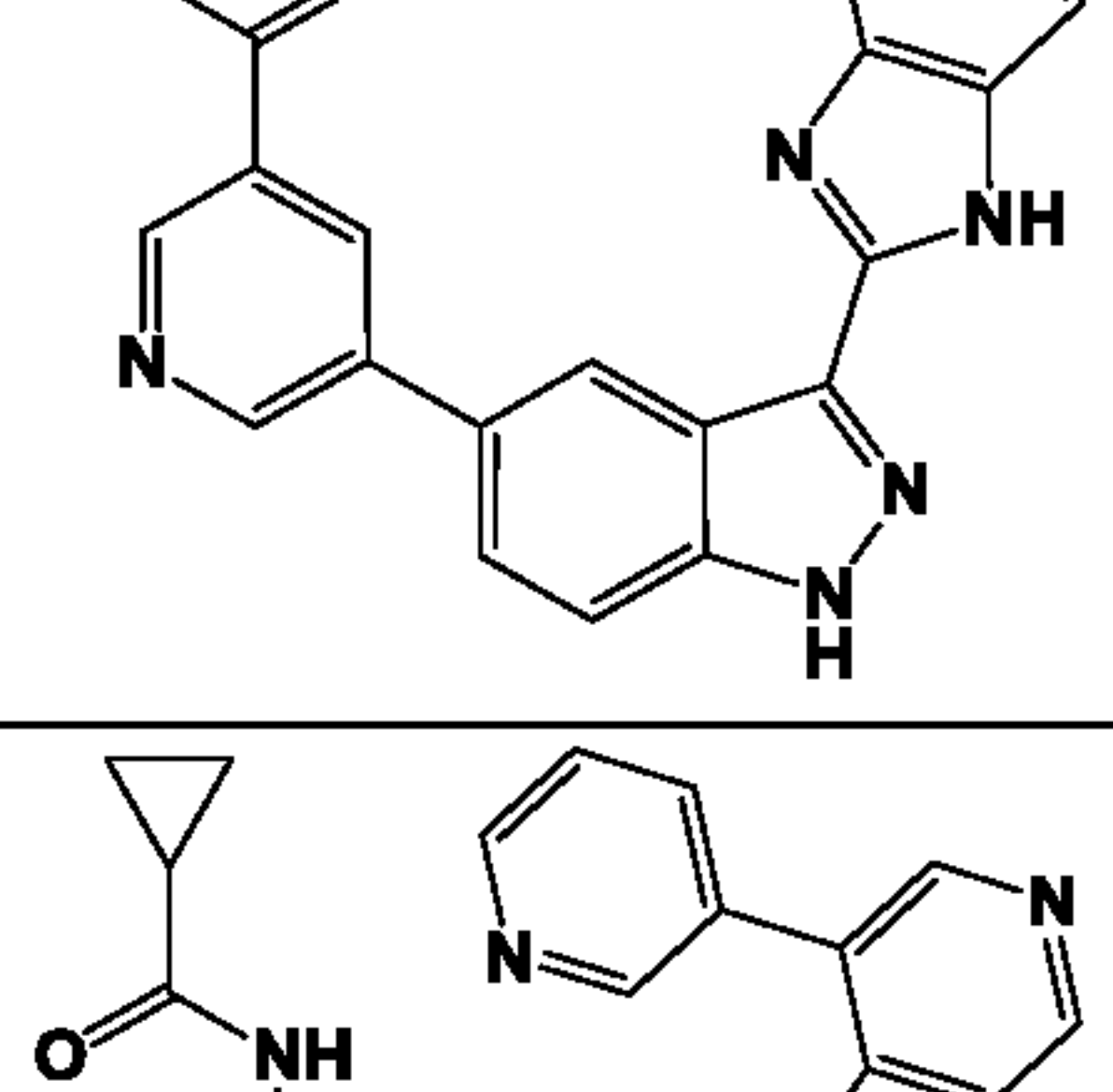
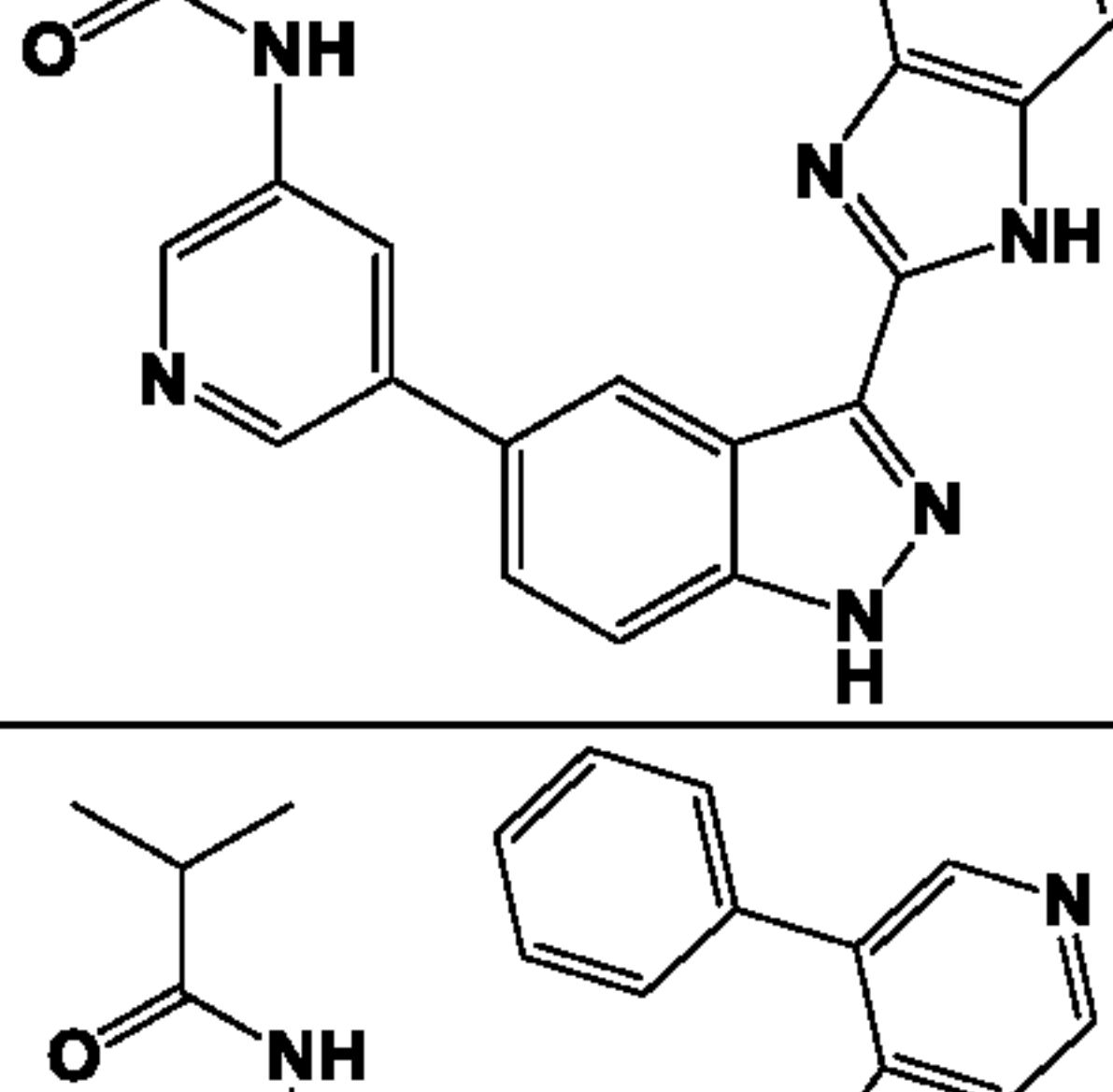
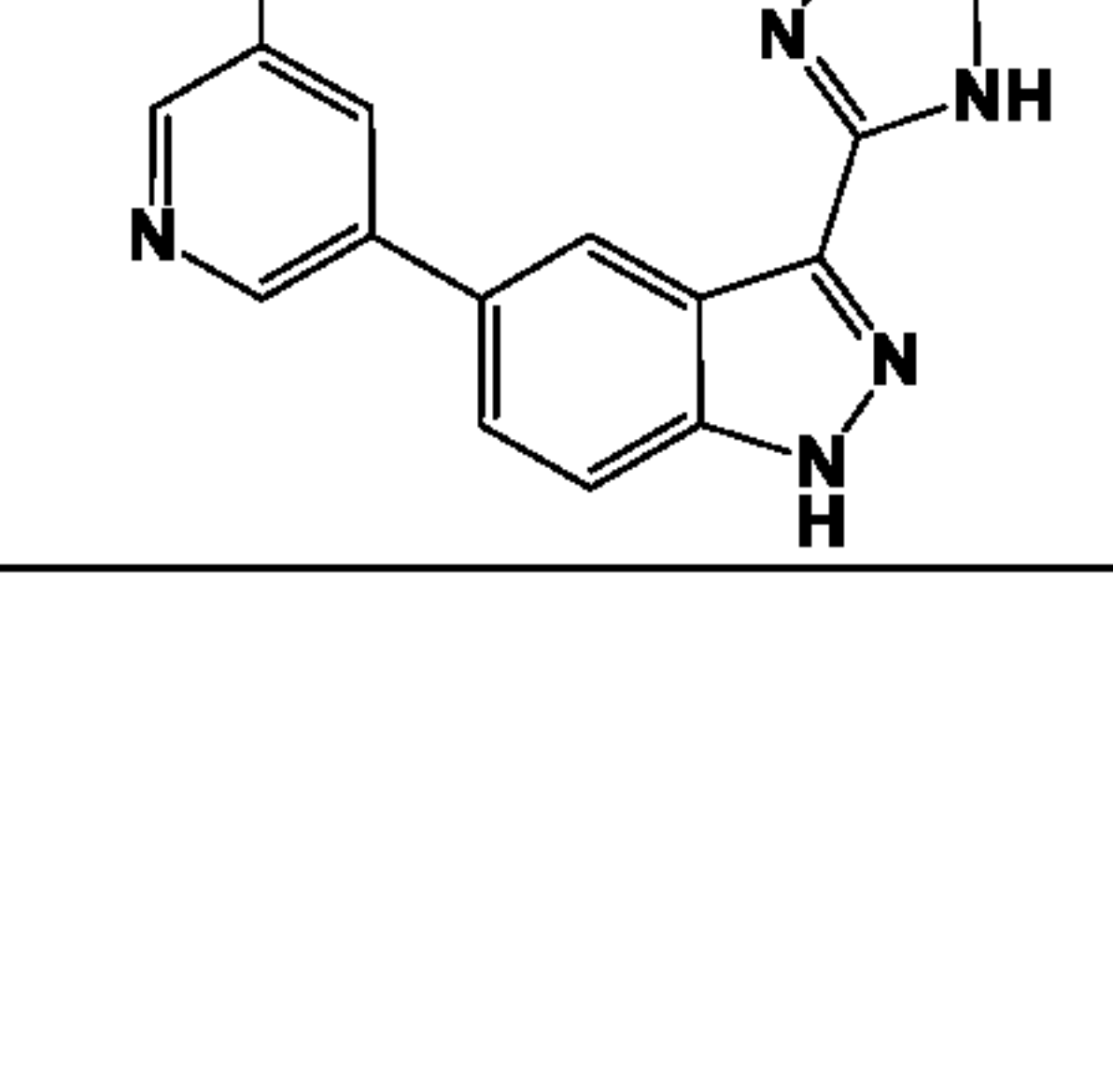
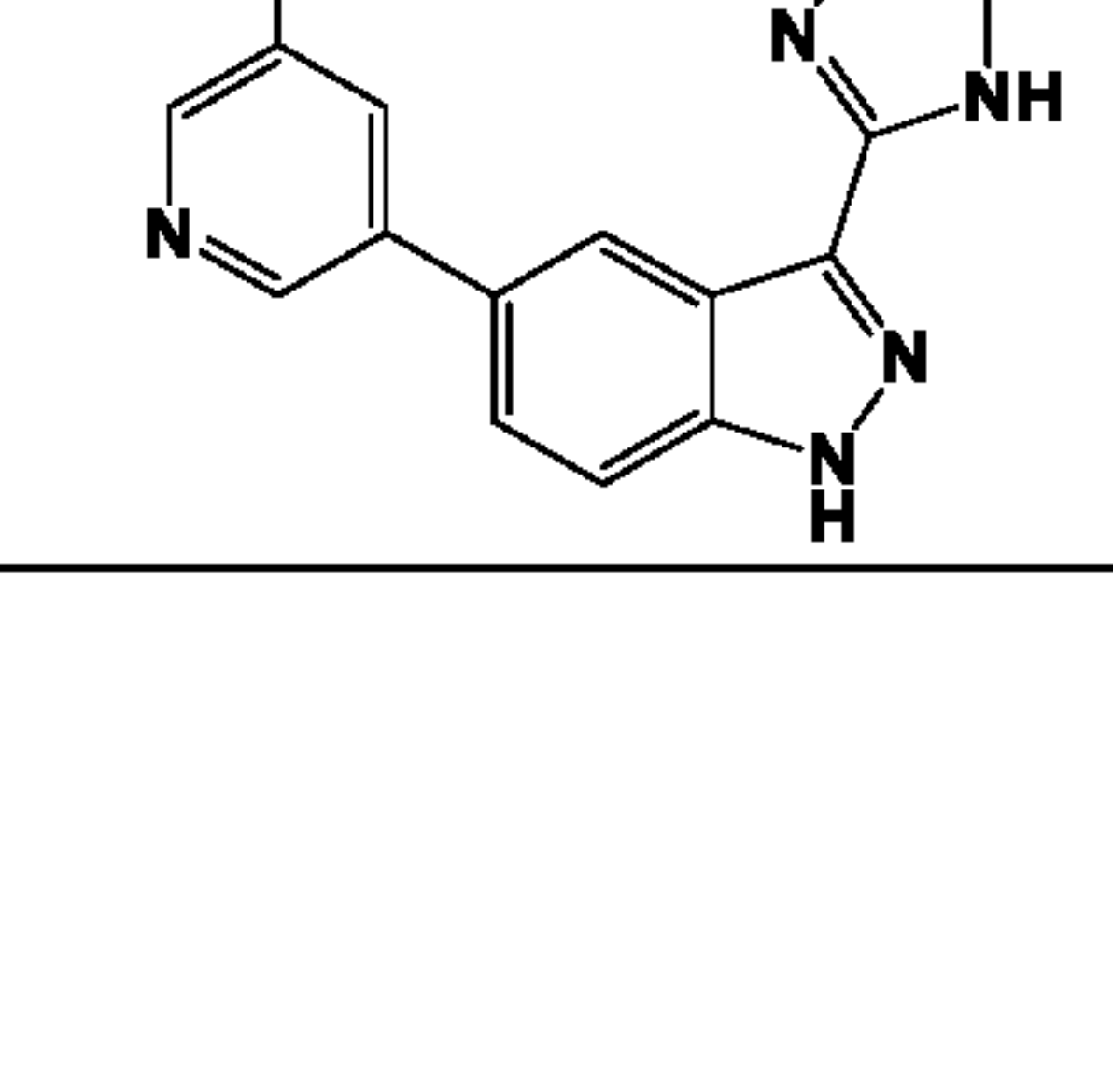
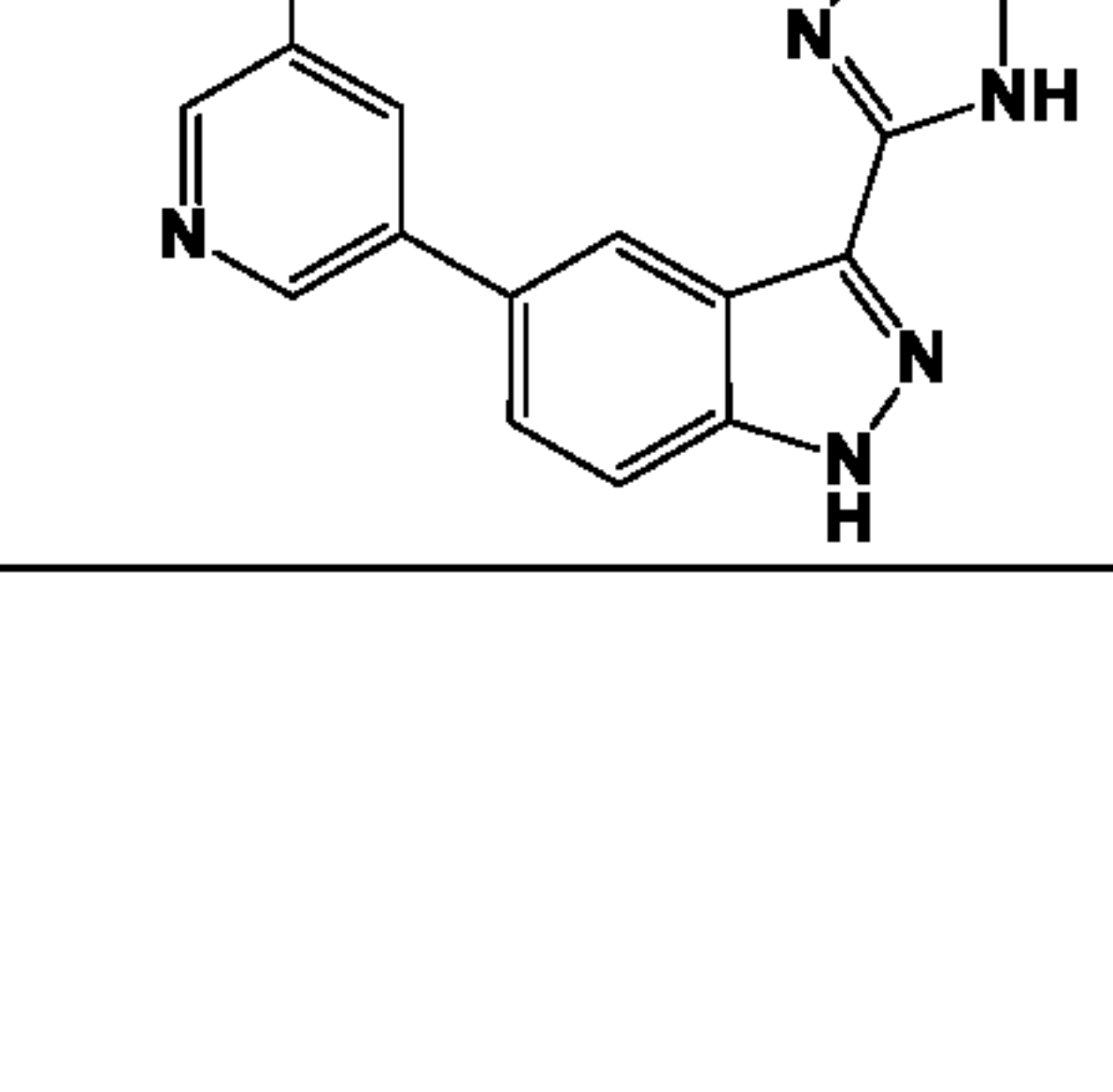
394		395		396	
397		398		399	
400		401		402	
403		404		405	
406		407		408	
409		410		411	
412		413		414	

415		416		417	
418		419		420	
421		422		423	
424		425		426	
427		428		429	
430		431		432	
433		434		435	

436		437		438	
439		440		441	
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454		455		456	

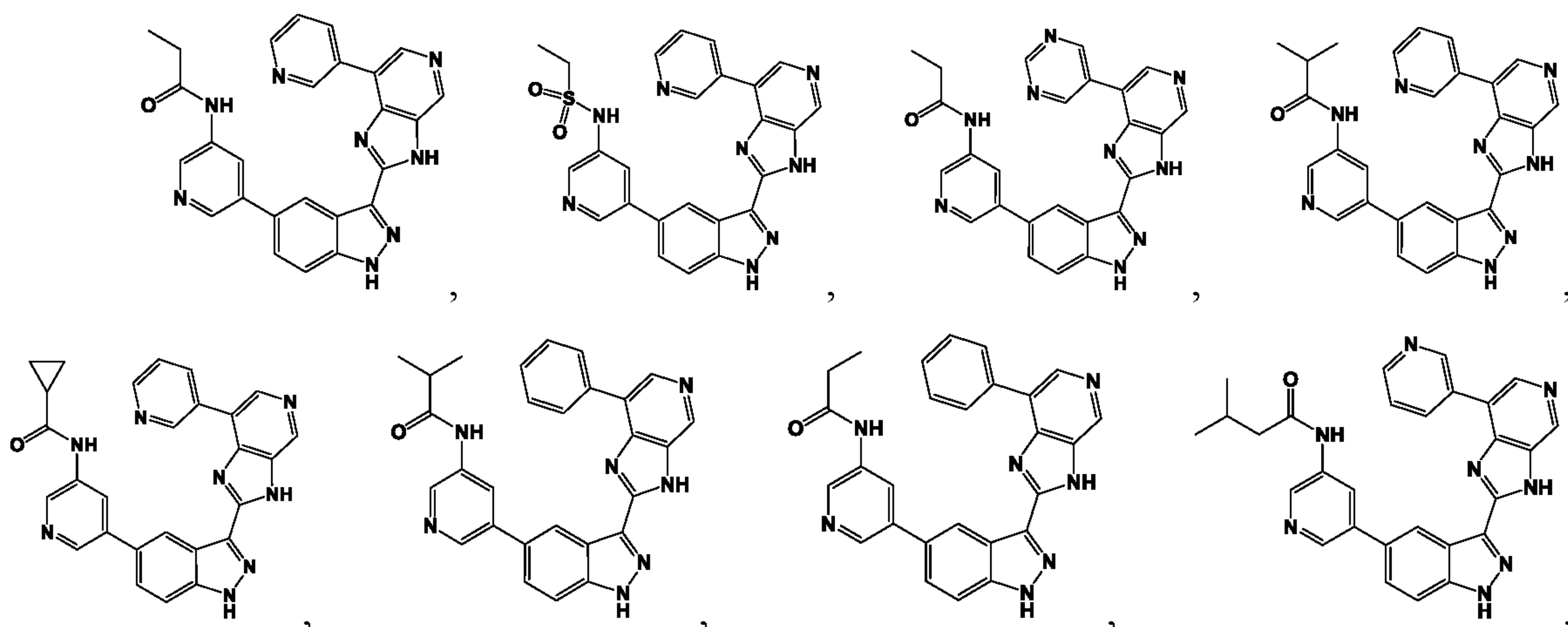
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472		273		474	

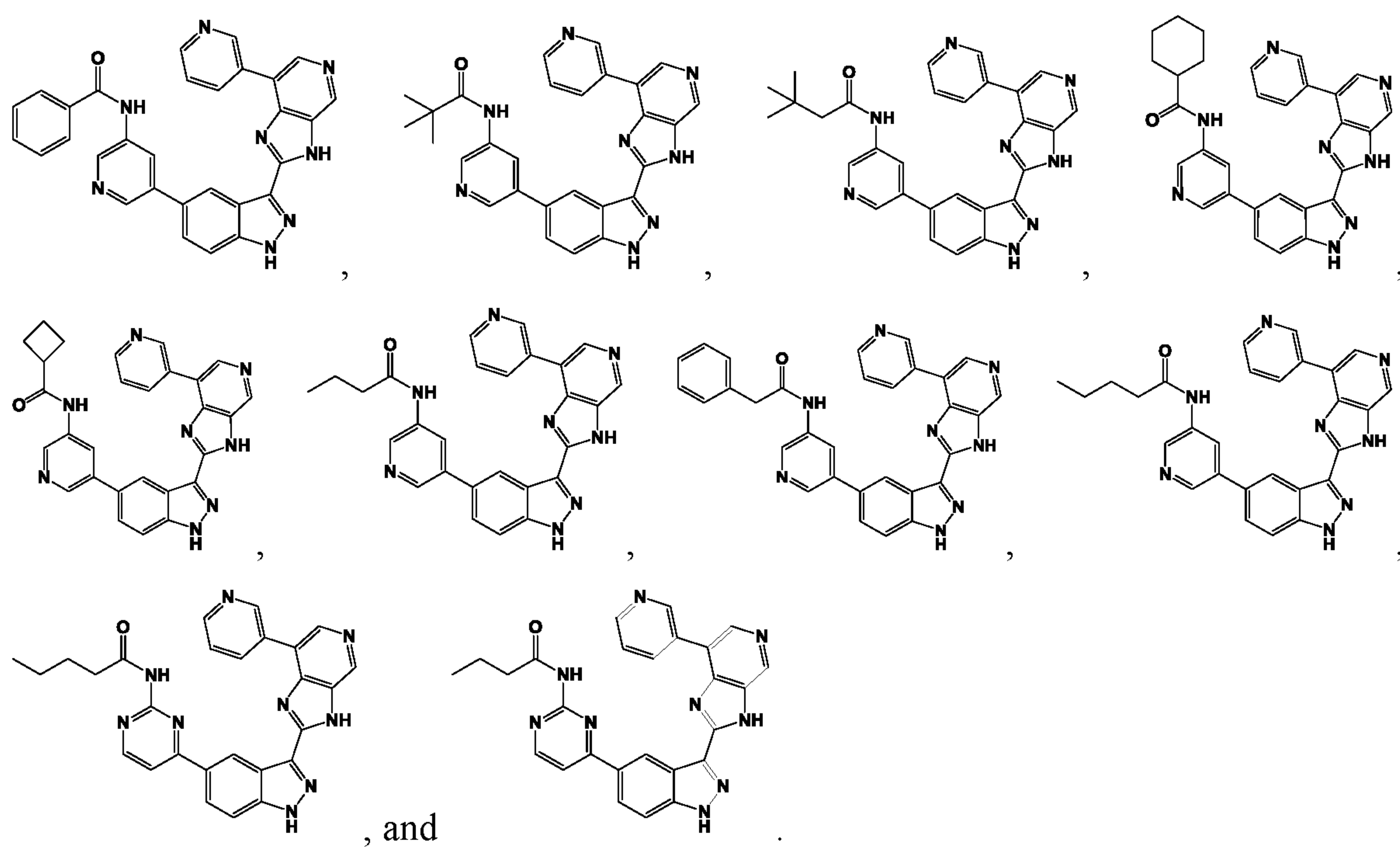
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478		479		480	
481		482		483	
484		485		486	
487		488		489	
490		491		492	

493		494		495	
496		497		498	
499		500		501	
502		503		504	
505		506		507	
508		509		510	

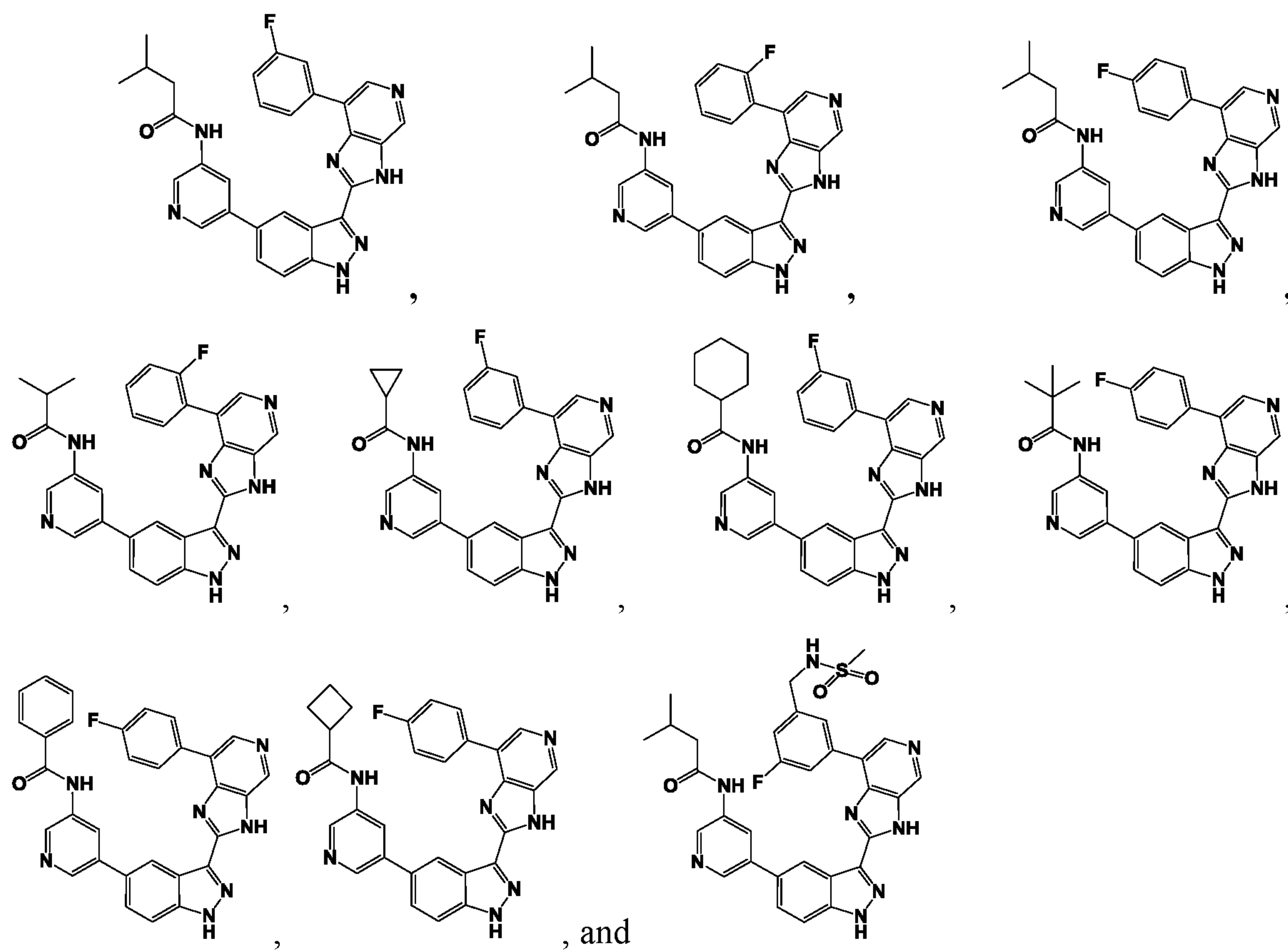
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514		515		516	
517		518		519	
520		521			

[0214] In some embodiments, the compound of Formula (I) has a structure selected from:



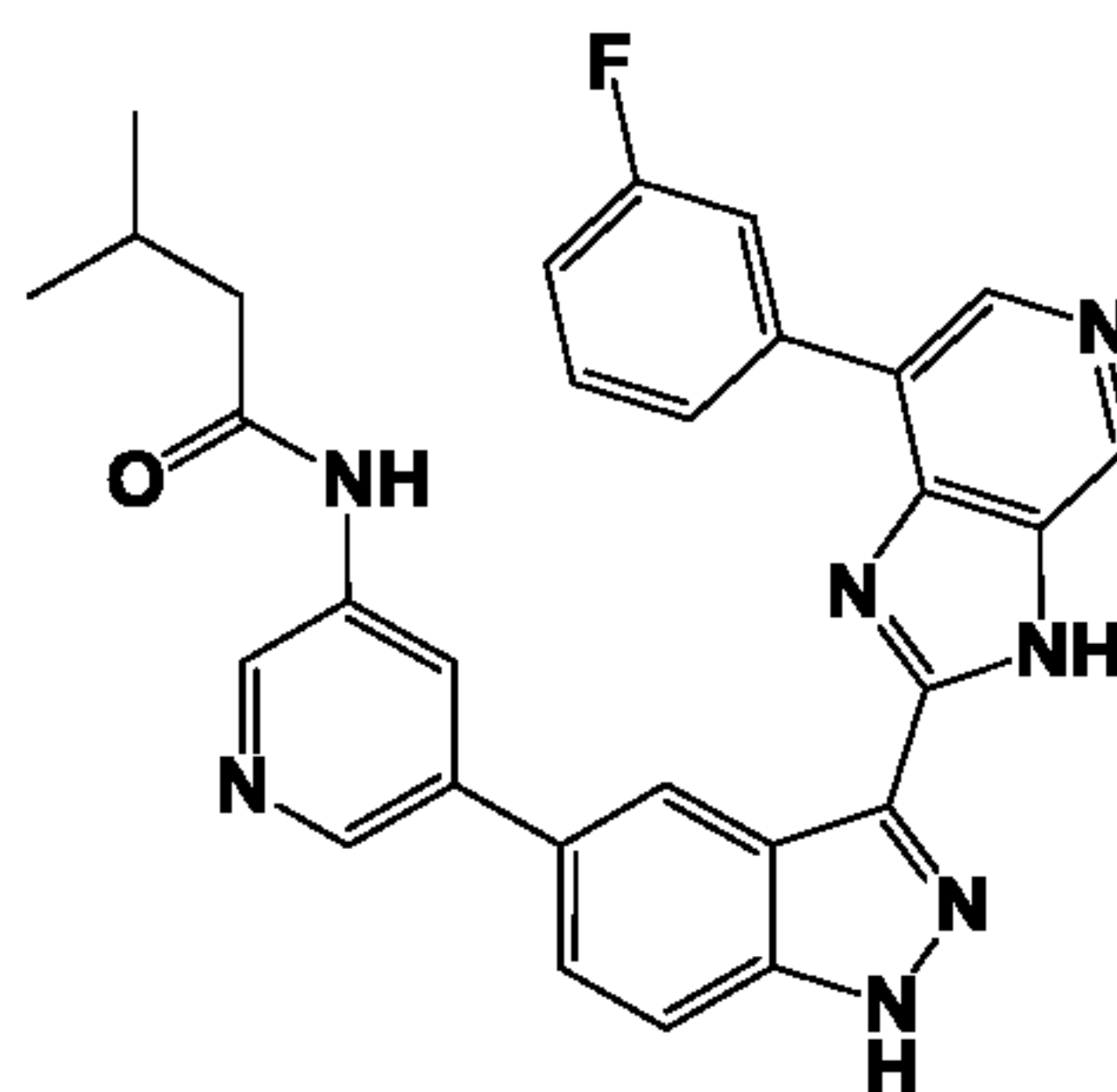


[0215] In some embodiments, the compound of Formula (I) has a structure selected from:



or a pharmaceutically acceptable salt thereof.

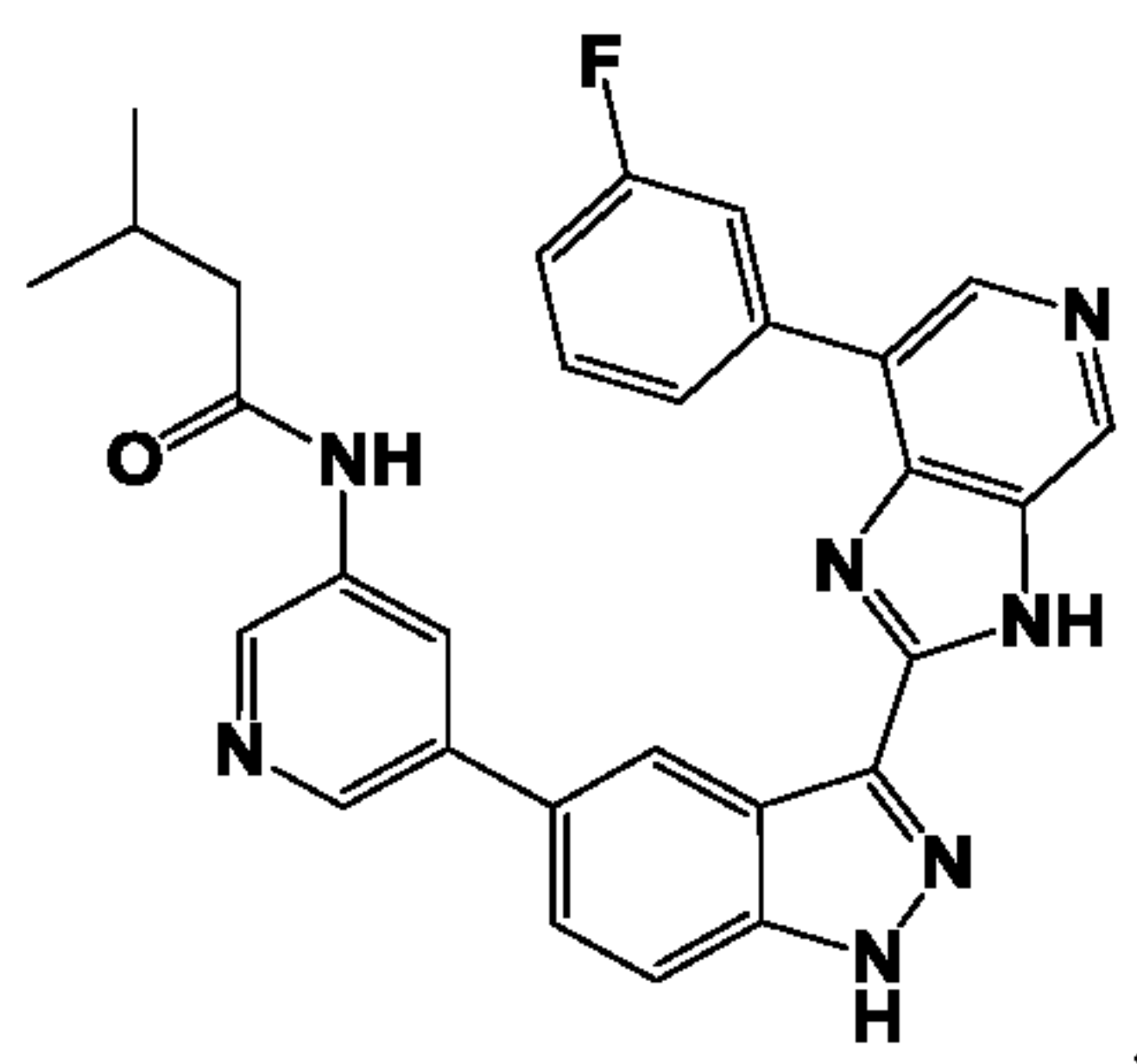
[0216] In some embodiments, the compound of Formula (I) has the structure



or a polymorph or pharmaceutically acceptable salt thereof. In some embodiments, the compound of Formula (I) is Compound **10**, or a polymorph thereof.

3. Polymorphs

[0217] Provided herein is a compound of Formula (I), Compound **10**:



10

including amorphous and polymorph forms thereof.

[0218] Compound **10** provided herein can be prepared using methods known and understood by those of ordinary skill in the art. For example, synthetic methods such as those described in US 2013/0267495 can be used, and this application is herein incorporated by reference in its entirety.

[0219] Also provided herein are polymorph forms of the compound of Compound **10**. The forms include, *e.g.*, solvates, hydrates, non-stoichiometric hydrates, and non-solvated forms of Compound **10**, including, for example, polymorph Forms 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, and 13.

[0220] One such polymorph is a polymorph known as Form 1. Form 1 is an anhydrous polymorph of the compound of Compound **10**. In one embodiment, Form 1 has an X-ray powder diffraction (XRPD or XRD) pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ values of 6.8 ± 0.2 , 12.4 ± 0.2 , and 18.5 ± 0.2 . In some embodiments,

Form 1 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.8 ± 0.2 , 12.4 ± 0.2 , 16.5 ± 0.2 , 18.5 ± 0.2 , and 19.2 ± 0.2 . In some embodiments, Form 1 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.8 ± 0.2 , 9.3 ± 0.2 , 12.4 ± 0.2 , 13.9 ± 0.2 , 16.5 ± 0.2 , 18.5 ± 0.2 , 19.2 ± 0.2 , and 24.6 ± 0.2 . For example, in some embodiments, Form 1 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.8 ± 0.2 , 9.3 ± 0.2 , 12.4 ± 0.2 , 13.9 ± 0.2 , 14.5 ± 0.2 , 16.5 ± 0.2 , 18.5 ± 0.2 , 19.2 ± 0.2 , 20.3 ± 0.2 , and 24.6 ± 0.2 .

[0221] In some embodiments, provided herein is a composition comprising polymorph Form 1. In some embodiments, the composition can be substantially pure. For example, the composition has a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound 10. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound 10. In some embodiments, the composition contains less than about 15% by weight of other forms of the compound of Compound 10. For example, the composition can contain less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other anhydrous forms of the compound of Compound 10. In some embodiments, the composition contains less than about 15% by weight of the polymorph Form 9. For example, the composition can contain less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of the polymorph of Form 9. In some embodiments, the composition contains less than about 15% by weight of one or more other forms of Compound 10, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound 10. For example, the composition can contain less than about 15% of Form 2, Form 3, Form 4, Form 5, Form 6, Form 7, Form 8, Form 9, Form 10, Form 11, a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water, or a combination of two or more thereof.

[0222] In some embodiments, provided herein is polymorph Form 1 that exhibits an endotherm between about 50-100°C as measured by differential scanning calorimetry (DSC) related to sorbed water. In some embodiments, polymorph Form 1 exhibits a

recrystallization event that is observed between about 270-290°C, *e.g.*, around 280°C. In some embodiments, the endotherm and exotherm are observed when using a scan rate of 10°C per minute.

[0223] In some embodiments, provided herein is polymorph Form 1 that recrystallizes into Form 9 with a melting point of around 363°C. In some embodiments, polymorph Form 1 undergoes a total mass loss of about 0.33% before around 100°C, *e.g.*, from about 39°C to about 100°C, as measured by thermal gravimetric analysis (TGA).

[0224] Provided herein are methods of preparing polymorph Form 1. In some embodiments, the method comprises drying a composition comprising Compound **10**, including amorphous and polymorph forms thereof, to generate polymorph Form 1. In some embodiments, the composition comprises a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the method comprises reslurrying a composition comprising Compound **10**, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate polymorph Form 1 as a residual solid. In some embodiments, the reslurrying takes place at room temperature (RT). In some embodiments, the reslurrying takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0225] In some embodiments, the method comprises reslurrying a composition comprising Compound **10**, including amorphous and polymorph forms thereof in a solvent or mixture of solvents to generate polymorph Form 1 as a residual solid. In some embodiments, Compound **10** is a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the solvent is methanol. In some embodiments, the solvent is toluene. In some embodiments, the solvent is heptane. In some embodiments, the solvent is dichloromethane (DCM). In some embodiments, the solvent is water. In some embodiments, the solvent is in a mixture with water, for example the solvent can be a mixture of water and acetonitrile, methanol, ethyl acetate (EA), methyl tert-butyl ether (MtBE), isopropyl alcohol (IPAc), methyl acetate (MA), methyl isobutyl ketone (MIBK), DCM, n-butyl acetate, heptane, toluene, or n-butanol. In some embodiments, the water is present in an amount of about 5% by weight. In some

embodiments, the reslurrying takes place at room temperature. In some embodiments, the reslurrying takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, e.g., around 75°C.

[0226] Provided herein is a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, for example, above 30% relative humidity (RH), Form 1 readily sorbs water and shows a distinctive shift in Form 1 peaks from 6.8 ± 0.2 to 6.2 ± 0.2 and 12.6 ± 0.2 to 11 ± 0.2 . In some embodiments, a non-stoichiometric hydrate of Form 1 comprises up to about 20% by weight water. For example, up to about 20%, about 19%, about 18%, about 17%, about 16%, about 15%, about 14%, about 13%, about 12%, about 11%, about 10%, about 9%, about 8%, about 7%, about 6%, about 5%, about 4%, about 3%, about 2%, or greater than 1% water by weight. In some embodiments, a non-stoichiometric hydrate of Form 1 has between 1 to about 20% water by weight, e.g., between 1% and about 10%, about 5% and about 15%, about 10% and about 20%, 1% and about 5%, about 5% and about 10%, about 10% and about 15%, about 15% and about 20%, or about 17% and about 20% water by weight.

[0227] In some embodiments, provided herein is a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound 10. For example, in some embodiments, the composition is substantially free of anhydrous forms of Compound 10. In some embodiments, the composition contains less than 15% by weight of other forms of Compound 10, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of Compound 10 (e.g., anhydrous forms of Compound 10). In some embodiments, the composition contains less than 20% by weight of polymorph Form 9 having X-ray powder diffraction pattern comprising peaks at 2θ values of 4.9 ± 0.2 , 18.6 ± 0.2 , and 21.1 ± 0.2 . For

example, the composition contains less than 15% by weight of Form 9, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of the compound of Form 9. In some embodiments, the composition contains less than 15% of one or more other forms of Compound 10, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less of one or more other forms of Compound 10. For example, the composition can contain less than about 15% of Form 1, Form 2, Form 3, Form 4, Form 5, Form 6, Form 7, Form 8, Form 9, Form 10, Form 11, or a combination of two or more thereof.

[0228] Another example of a non-stoichiometric hydrate of polymorph Form 1 is referred to as Form 12. Form 12 is a non-stoichiometric hydrate of polymorph Form 1 that has 1.42% water by weight.

[0229] In one embodiment, provided herein is a polymorph Form 12 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ positions 6.4 ± 0.2 , 11.0 ± 0.2 , and 18.4 ± 0.2 . In some embodiments, Form 12 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ positions 6.4 ± 0.2 , 9.2 ± 0.2 , 11.0 ± 0.2 , 18.4 ± 0.2 , and 19.7 ± 0.2 . In some embodiments, Form 12 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ positions 6.4 ± 0.2 , 9.2 ± 0.2 , 11.0 ± 0.2 , 15.6 ± 0.2 , 18.4 ± 0.2 , 19.7 ± 0.2 , 24.4 ± 0.2 , and 25.2 ± 0.2 . For example, in some embodiments, Form 12 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ positions 6.4 ± 0.2 , 9.2 ± 0.2 , 11.0 ± 0.2 , 15.6 ± 0.2 , 16.1 ± 0.2 , 18.4 ± 0.2 , 19.7 ± 0.2 , 20.8 ± 0.2 , 24.4 ± 0.2 , and 25.2 ± 0.2 .

[0230] In some embodiments, provided herein is polymorph Form 12 that exhibits an endotherm between about 50-100°C as measured by DSC. In some embodiments, polymorph Form 12 exhibits an exotherm at around 283°C. In some embodiments, the endotherms and exotherms are observed when using a scan rate of 10°C per minute.

[0231] In some embodiments, provided herein is polymorph Form 12 that has a melting point of around 364°C. In some embodiments, polymorph Form 12 undergoes a weight loss of about 1.4% before around 100°C, *e.g.*, from about 30°C to about 100°C, as measured by TGA.

[0232] One example of a non-stoichiometric hydrate of polymorph Form 1 is referred to as Form 13. Form 13 is a non-stoichiometric hydrate of polymorph Form 1 that has 1.84% water by weight.

[0233] In one embodiment, provided herein is polymorph Form 13 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ values of 6.8 ± 0.2 , 12.4 ± 0.2 , and 18.5 ± 0.2 . In some embodiments, Form 13 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.8 ± 0.2 , 12.4 ± 0.2 , 16.5 ± 0.2 , 18.5 ± 0.2 , and 19.2 ± 0.2 . In some embodiments, Form 13 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.8 ± 0.2 , 9.3 ± 0.2 , 12.4 ± 0.2 , 13.9 ± 0.2 , 16.5 ± 0.2 , 18.5 ± 0.2 , 19.2 ± 0.2 , and 24.6 ± 0.2 . For example, in some embodiments, Form 13 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.8 ± 0.2 , 9.3 ± 0.2 , 12.4 ± 0.2 , 13.9 ± 0.2 , 14.5 ± 0.2 , 16.5 ± 0.2 , 18.5 ± 0.2 , 19.2 ± 0.2 , 20.3 ± 0.2 , and 24.6 ± 0.2 .

[0234] In some embodiments, provided herein is polymorph Form 13 that exhibits an endotherm between about 50-100 $^{\circ}$ C as measured by DSC. In some embodiments, polymorph Form 13 exhibits an exotherm at between about 265-285 $^{\circ}$ C, *e.g.*, around 278 $^{\circ}$ C. For example, in some embodiments, the endotherms and exotherms are observed when using a scan rate of 10 $^{\circ}$ C per minute.

[0235] In some embodiments, provided herein is polymorph Form 13 that has a melting point of around 363 $^{\circ}$ C. In some embodiments, polymorph Form 13 undergoes a weight loss of about 1.9% before around 100 $^{\circ}$ C as measured by TGA.

[0236] Provided herein are methods of preparing a non-stoichiometric hydrate of polymorph Form 1. In some embodiments, the method comprises reslurrying a composition comprising Compound 10, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate a non-stoichiometric hydrate of polymorph Form 1 as a residual solid. In some embodiments, the composition comprising Compound 10 is a mixture of a non-stoichiometric hydrate of polymorph Form 1 and Form 1. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50 $^{\circ}$ C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60 $^{\circ}$ C and 90 $^{\circ}$ C, such as, *e.g.*, around 75 $^{\circ}$ C.

[0237] In some embodiments, the method comprises reslurrying a composition comprising a mixture of a non-stoichiometric hydrate of polymorph Form 1 and Form 1 in a solvent or mixture of solvents to generate a non-stoichiometric hydrate of polymorph Form 1 as a residual solid. In some embodiments, the solvent is in a mixture with water,

for example the solvent can be a mixture of water and acetonitrile, methanol, MtBE, MA, MIBK, DCM, IPAc, n-butyl acetate, heptane, toluene, or n-butanol. In some embodiments, the water is present in an amount of about 5% by weight. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

[0238] Provided herein is a polymorph known as Form 2. Form 2 is an anhydrous polymorph of Compound **10**. In one embodiment, provided herein is polymorph Form 2 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ values of 7.0 ± 0.2 , 21.5 ± 0.2 , and 22.0 ± 0.2 . In some embodiments, Form 2 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 7.0 ± 0.2 , 18.9 ± 0.2 , 21.5 ± 0.2 , 22.0 ± 0.2 , and 24.2 ± 0.2 . In some embodiments, Form 2 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 7.0 ± 0.2 , 14.1 ± 0.2 , 18.9 ± 0.2 , 19.2 ± 0.2 , 21.5 ± 0.2 , 22.0 ± 0.2 , 24.2 ± 0.2 , and 26.4 ± 0.2 . For example, in some embodiments, Form 2 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 7.0 ± 0.2 , 10.4 ± 0.2 , 14.1 ± 0.2 , 17.6 ± 0.2 , 18.9 ± 0.2 , 19.2 ± 0.2 , 21.5 ± 0.2 , 22.0 ± 0.2 , 24.2 ± 0.2 , and 26.4 ± 0.2 .

[0239] In some embodiments, provided herein is a composition comprising polymorph Form 2. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound **10**. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of one or more other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound **10**. For example, the composition can contain less than about 15% of Form 1, Form 3, Form 4, Form 5, Form 6, Form 7, Form 8, Form 9,

Form 10, Form 11, a non-stoichiometric hydrate of Form 1, or a combination of two or more thereof.

[0240] In some embodiments, provided herein is polymorph Form 2 that exhibits an endotherm between about 50-100°C as measured by DSC. In some embodiments, polymorph Form 2 exhibits an endotherm between about 220-230°C. In some embodiments, polymorph Form 2 exhibits an exotherm between about 233-238°C. In some embodiments, polymorph Form 2 exhibits an exotherm between about 290-295°C. In some embodiments, the endotherms and exotherms are observed when using a scan rate of 10°C per minute.

[0241] In some embodiments, provided herein is polymorph Form 2 that has a melting point of around 363°C. In some embodiments, polymorph Form 2 undergoes a weight loss of about 2.7% before around 116°C, *e.g.*, from about 36°C to about 116°C, as measured by TGA.

[0242] Provided herein are methods of preparing polymorph Form 2. In some embodiments, the method comprises reslurrying a composition comprising Compound **10**, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate Form 2 as a residual solid. In some embodiments, the composition comprising Compound **10** comprises a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the reslurrying takes place at RT. In some embodiments, the slurrying takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0243] In some embodiments, the method comprises reslurrying a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water in a solvent or mixture of solvents to generate polymorph Form 2 as a residual solid. In some embodiments, the solvent is acetonitrile. In some embodiments, the solvent is ethanol. In some embodiments, the solvent is in a mixture with water, for example the solvent can be a mixture of water and ethanol or water and n-propanol. In some embodiments, the water is present in an amount of about 5% by weight. In some

embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

[0244] Provided herein is a polymorph known as Form 3. Form 3 is an anhydrous polymorph of Compound **10**. In one embodiment, provided herein is polymorph Form 3 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ values of 7.2 ± 0.2 , 22.2 ± 0.2 , and 24.4 ± 0.2 . In some embodiments, Form 3 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.3 ± 0.2 , 7.2 ± 0.2 , 21.6 ± 0.2 , 22.2 ± 0.2 , and 24.4 ± 0.2 . In some embodiments, Form 3 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.3 ± 0.2 , 7.2 ± 0.2 , 11.0 ± 0.2 , 18.4 ± 0.2 , 19.0 ± 0.2 , 21.6 ± 0.2 , 22.2 ± 0.2 , and 24.4 ± 0.2 . For example, in some embodiments, Form 3 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.3 ± 0.2 , 7.2 ± 0.2 , 11.0 ± 0.2 , 14.2 ± 0.2 , 17.8 ± 0.2 , 18.4 ± 0.2 , 19.0 ± 0.2 , 21.6 ± 0.2 , 22.2 ± 0.2 , and 24.4 ± 0.2 .

[0245] In some embodiments, provided herein is a composition comprising polymorph Form 3. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound **10**. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of one or more other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound **10**. For example, the composition can contain less than about 15% of Form 1, Form 2, Form 4, Form 5, Form 6, Form 7, Form 8, Form 9, Form 10, Form 11, a non-stoichiometric hydrate of Form 1, or a combination of two or more thereof.

[0246] In some embodiments, provided herein is polymorph Form 3 that exhibits an exotherm between about 190-220°C, as measured by DSC. In some embodiments, polymorph Form 3 exhibits an exotherm at between about 225-235°C, *e.g.*, around 230°C, as measured by DSC. In some embodiments, polymorph Form 3 exhibits an exotherm at between about 292-300°C, *e.g.*, around 297°C, as measured by DSC. For example, in some embodiments, the endotherms and exotherms are observed when using a scan rate of 10°C per minute.

[0247] In some embodiments, provided herein is polymorph Form 3 that has a melting point of around 365°C. In some embodiments, polymorph Form 3 undergoes a weight loss of about 1.6% before around 81°C and a weight loss of about 1.7% between about 81-169°C as measured by TGA.

[0248] Provided herein are methods of preparing polymorph Form 3. In some embodiments, the method comprises reslurrying a composition comprising Compound 10, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate Form 3 as a residual solid. In some embodiments, the composition comprising Compound 10 comprises a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the reslurrying takes place at RT. In some embodiments, the slurrying takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0249] In some embodiments, the method comprises reslurrying a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water in a solvent or mixture of solvents to generate polymorph Form 3 as a residual solid. In some embodiments, the solvent is IPAc. In some embodiments, the solvent is *n*-butyl acetate. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

[0250] Provided herein is a polymorph known as Form 4. Form 4 is an anhydrous polymorph of Compound 10. In one embodiment, provided herein is polymorph Form 4 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at 2θ values of 7.0 ± 0.2 , 21.8 ± 0.2 , and 25.1 ± 0.2 . In some embodiments, Form 4 has an XRPD pattern

with at least peaks at $^{\circ}2\theta$ values of 7.0 ± 0.2 , 19.5 ± 0.2 , 21.8 ± 0.2 , 23.2 ± 0.2 , and 25.1 ± 0.2 . In some embodiments, Form 4 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 7.0 ± 0.2 , 17.6 ± 0.2 , 18.3 ± 0.2 , 19.5 ± 0.2 , 21.8 ± 0.2 , 23.2 ± 0.2 , 25.1 ± 0.2 , and 25.8 ± 0.2 . For example, in some embodiments, Form 4 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 7.0 ± 0.2 , 9.6 ± 0.2 , 17.6 ± 0.2 , 18.3 ± 0.2 , 19.5 ± 0.2 , 21.8 ± 0.2 , 23.2 ± 0.2 , 25.1 ± 0.2 , 25.8 ± 0.2 , and 29.3 ± 0.2 .

[0251] In some embodiments, provided herein is a composition comprising polymorph Form 4. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound **10**. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of one or more other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound **10**. For example, the composition can contain less than about 15% of Form 1, Form 2, Form 3, Form 5, Form 6, Form 7, Form 8, Form 9, Form 10, Form 11, a non-stoichiometric hydrate of Form 1, or a combination of two or more thereof.

[0252] In some embodiments, provided herein is polymorph Form 4 that exhibits an endotherm between about 50-100°C as measured by DSC. In some embodiments, polymorph Form 4 exhibits an endotherm at between about 180-215°C. In some embodiments, polymorph Form 4 exhibits an endotherm between about 220-230°C. In some embodiments, polymorph Form 4 exhibits an exotherm at between about 230-240°C, *e.g.*, around 235°C. In some embodiments, polymorph Form 4 exhibits an exotherm at

between about 300-310°C. For example, in some embodiments, the endotherms and exotherms are observed when using a scan rate of 10°C per minute.

[0253] In some embodiments, provided herein is polymorph Form 4 that has a melting point of between about 366-369°C, *e.g.*, around 367°C. In some embodiments, polymorph Form 4 undergoes a weight loss of about 8.3% before around 200°C, *e.g.*, from about 42°C to about 200°C, as measured by TGA.

[0254] Provided herein are methods of preparing polymorph Form 4. In some embodiments, the method comprises reslurrying a composition comprising Compound **10**, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate Form 4 as a residual solid. In some embodiments, the composition comprising Compound **10** comprises a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the reslurrying takes place at RT. In some embodiments, the slurrying takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0255] In some embodiments, the method comprises reslurrying a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water in a solvent or mixture of solvents to generate polymorph Form 4 as a residual solid. In some embodiments, the solvent is EA. In some embodiments, the solvent is MA. In some embodiments, the solvent is MtBE. In some embodiments, the solvent is *n*-propanol. In some embodiments, the solvent is acetone. In some embodiments, the solvent is in a mixture with water, for example the solvent can be a mixture of water and MA, EA, or acetone. In some embodiments, the water is present in an amount of about 5% by weight. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

[0256] Provided herein is a polymorph known as Form 5. Form 5 is an anhydrous polymorph of Compound **10**. In one embodiment, provided herein is polymorph Form 5 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ values of 7.3 ± 0.2 , 22.3 ± 0.2 , and 24.5 ± 0.2 . In some embodiments, Form 5 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.3 ± 0.2 , 7.3 ± 0.2 , 21.7 ± 0.2 , 22.3 ± 0.2 , and 24.5 ± 0.2 . In

some embodiments, Form 5 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.3 ± 0.2 , 7.3 ± 0.2 , 11.0 ± 0.2 , 19.1 ± 0.2 , 19.5 ± 0.2 , 21.7 ± 0.2 , 22.3 ± 0.2 , and 24.5 ± 0.2 . For example, in some embodiments, Form 5 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.3 ± 0.2 , 7.3 ± 0.2 , 11.0 ± 0.2 , 14.3 ± 0.2 , 19.1 ± 0.2 , 19.5 ± 0.2 , 21.7 ± 0.2 , 22.3 ± 0.2 , 24.5 ± 0.2 , and 26.5 ± 0.2 .

[0257] In some embodiments, provided herein is a composition comprising polymorph Form 5. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound 10. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound 10. In some embodiments, the composition contains less than 15% by weight of other forms of Compound 10, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of Compound 10. In some embodiments, the composition contains less than 15% by weight of one or more other forms of Compound 10, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound 10. For example, the composition can contain less than about 15% of Form 1, Form 2, Form 3, Form 4, Form 6, Form 7, Form 8, Form 9, Form 10, Form 11, a non-stoichiometric hydrate of Form 1, or a combination of two or more thereof.

[0258] In some embodiments, provided herein is polymorph Form 5 that exhibits an endotherm between about 50-100°C as measured by DSC. In some embodiments, polymorph Form 5 exhibits an endotherm at between about 210-235°C, *e.g.*, around 222°C. In some embodiments, polymorph Form 5 exhibits an exotherm at between about 227-240°C, *e.g.*, around 235°C. In some embodiments, polymorph Form 5 exhibits an exotherm at between about 280-300°C, *e.g.*, around 293°C. For example, in some embodiments, the endotherms and exotherms are observed when using a scan rate of 10°C per minute.

[0259] In some embodiments, provided herein is polymorph Form 5 that has a melting point of around 363°C. In some embodiments, polymorph Form 5 undergoes a weight loss of about 3.1% before around 100°C and about 1.7% between about 100-250°C as measured by TGA.

[0260] Provided herein are methods of preparing polymorph Form 5. In some embodiments, the method comprises reslurrying a composition comprising Compound 10, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate Form 5 as a residual solid. In some embodiments, the composition comprising Compound 10 comprises a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the reslurrying takes place at RT. In some embodiments, the slurrying takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0261] In some embodiments, the method comprises reslurrying a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water in a solvent or mixture of solvents to generate polymorph Form 5 as a residual solid. In some embodiments, the solvent is MtBE. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

[0262] Provided herein is a polymorph known as Form 6. Form 6 is an anhydrous polymorph of Compound 10.

[0263] In some embodiments, provided herein is a composition comprising polymorph Form 6. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound 10. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound 10. In some embodiments, the composition contains less than 15% by weight of other forms of Compound 10, such as

less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of one or more other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound **10**. For example, the composition can contain less than about 15% of Form 1, Form 2, Form 3, Form 4, Form 5, Form 7, Form 8, Form 9, Form 10, Form 11, a non-stoichiometric hydrate of Form 1, or a combination of two or more thereof.

[0264] In some embodiments, provided herein is polymorph Form 6 that exhibits an exotherm between about 245-260°C as measured by DSC. For example, in some embodiments, the endotherms and exotherms are observed when using a scan rate of 10°C per minute. In some embodiments, provided herein is polymorph Form 6 that has a melting point of around 364°C.

[0265] Provided herein are methods of preparing polymorph Form 6. In some embodiments, the method comprises reslurrying a composition comprising Compound **10**, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate Form 6 as a residual solid. In some embodiments, the composition comprising Compound **10** is a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the reslurrying takes place at RT. In some embodiments, the slurrying takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0266] In some embodiments, the method comprises reslurrying a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water in a solvent or mixture of solvents to generate polymorph Form 6 as a residual solid. In some embodiments, the solvent is IPAc. In some embodiments, the solvent is in a mixture with water, for example the solvent can be a mixture of water and IPAc. In some embodiments, the water is present in an amount of about 5% by weight. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

[0267] Provided herein is a polymorph known as Form 7. Form 7 is an anhydrous polymorph of Compound **10**. In one embodiment, provided herein is polymorph Form 7 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ values of 7.1 ± 0.2 , 21.6 ± 0.2 , and 23.2 ± 0.2 . In some embodiments, Form 7 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 4.9 ± 0.2 , 7.1 ± 0.2 , 18.5 ± 0.2 , 21.6 ± 0.2 , and 23.2 ± 0.2 . In some embodiments, Form 7 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 4.9 ± 0.2 , 7.1 ± 0.2 , 10.9 ± 0.2 , 18.5 ± 0.2 , 19.4 ± 0.2 , 21.6 ± 0.2 , 23.2 ± 0.2 , and 30.3 ± 0.2 . For example, in some embodiments, Form 7 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 4.9 ± 0.2 , 7.1 ± 0.2 , 8.8 ± 0.2 , 10.9 ± 0.2 , 18.5 ± 0.2 , 19.4 ± 0.2 , 21.6 ± 0.2 , 22.1 ± 0.2 , 23.2 ± 0.2 , and 30.3 ± 0.2 .

[0268] In some embodiments, provided herein is a composition comprising polymorph Form 7. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound **10**. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of one or more other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound **10**. For example, the composition can contain less than about 15% of Form 1, Form 2, Form 3, Form 4, Form 5, Form 6, Form 8, Form 9, Form 10, Form 11, a non-stoichiometric hydrate of Form 1, or a combination of two or more thereof.

[0269] In some embodiments, provided herein is polymorph Form 7 that exhibits an exotherm between about 227-235°C, *e.g.*, around 232°C, as measured by DSC. In some embodiments, polymorph Form 7 exhibits an exotherm between about 299-305°C, *e.g.*,

around 303°C. For example, in some embodiments, the endotherms and exotherms are observed when using a scan rate of 10°C per minute.

[0270] In some embodiments, provided herein is polymorph Form 7 that has a melting point of around 365°C. In some embodiments, polymorph Form 7 undergoes a weight loss of about 12% before around 200°C, *e.g.*, from about 36°C to about 200°C, as measured by TGA.

[0271] Provided herein are methods of preparing polymorph Form 7. In some embodiments, the method comprises reslurrying a composition comprising Compound 10, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate Form 7 as a residual solid. In some embodiments, the composition comprising Compound 10 is a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the reslurrying takes place at RT. In some embodiments, the slurring takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0272] In some embodiments, the method comprises reslurrying a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water in a solvent or mixture of solvents to generate polymorph Form 7 as a residual solid. In some embodiments, the solvent is methyl ethyl ketone (MEK). In some embodiments, the solvent is in a mixture with water, for example the solvent can be a mixture of water and MEK. In some embodiments, the water is present in an amount of about 5% by weight. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

[0273] Provided herein is a polymorph known as Form 8. Form 8 is an anhydrous polymorph of Compound 10. In one embodiment, provided herein is polymorph Form 8 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ values of 6.9 ± 0.2 , 17.7 ± 0.2 , and 21.5 ± 0.2 . In some embodiments, Form 8 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.9 ± 0.2 , 11.5 ± 0.2 , 17.7 ± 0.2 , 21.5 ± 0.2 , and 27.6 ± 0.2 . In some embodiments, Form 8 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.9 ± 0.2 , 11.5 ± 0.2 , 15.3 ± 0.2 , 16.9 ± 0.2 , 17.7 ± 0.2 , 21.5 ± 0.2 , 27.6 ± 0.2 , and 28.9 ± 0.2 . For

example, in some embodiments, Form 8 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.9 ± 0.2 , 11.5 ± 0.2 , 12.7 ± 0.2 , 14.2 ± 0.2 , 15.3 ± 0.2 , 16.9 ± 0.2 , 17.7 ± 0.2 , 21.5 ± 0.2 , 27.6 ± 0.2 , and 28.9 ± 0.2 .

[0274] In some embodiments, provided herein is a composition comprising polymorph Form 8. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound 10. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound 10. In some embodiments, the composition contains less than 15% by weight of other forms of Compound 10, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of Compound 10. In some embodiments, the composition contains less than 15% by weight of one or more other forms of Compound 10, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound 10. For example, the composition can contain less than about 15% of Form 1, Form 2, Form 3, Form 4, Form 5, Form 6, Form 7, Form 9, Form 10, Form 11, a non-stoichiometric hydrate of Form 1, or a combination of two or more thereof.

[0275] In some embodiments, provided herein is polymorph Form 8 that exhibits an endotherm between about 41-60°C as measured by DSC. In some embodiments, polymorph Form 8 exhibits an exotherm at between about 221-235°C, *e.g.*, around 231°C. In some embodiments, polymorph Form 8 exhibits an endotherm between about 279-290°C, *e.g.*, around 285°C. For example, in some embodiments, the endotherms and exotherms are observed when using a scan rate of 10°C per minute.

[0276] In some embodiments, provided herein is polymorph Form 8 that has a melting point of around 364°C. In some embodiments, polymorph Form 8 undergoes a weight loss of about 4.2% before around 190°C and about 3.9% between about 190-261°C as measured by TGA.

[0277] Provided herein are methods of preparing polymorph Form 8. In some embodiments, the method comprises reslurrying a composition comprising Compound 10, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate Form 8 as a residual solid. In some embodiments, the composition comprising Compound 10 is a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the reslurrying takes place at RT. In some embodiments, the slurring takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0278] In some embodiments, the method comprises reslurrying a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water in a solvent or mixture of solvents to generate polymorph Form 8 as a residual solid. In some embodiments, the solvent is MIBK. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

[0279] Provided herein is a polymorph known as Form 9. Form 9 is an anhydrous polymorph of Compound 10. In one embodiment, provided herein is polymorph Form 9 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ values of 4.9 ± 0.2 , 18.6 ± 0.2 , and 21.1 ± 0.2 . In some embodiments, Form 9 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 4.9 ± 0.2 , 18.6 ± 0.2 , 21.1 ± 0.2 , 24.1 ± 0.2 , and 25.2 ± 0.2 . In some embodiments, Form 9 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 4.9 ± 0.2 , 15.3 ± 0.2 , 16.5 ± 0.2 , 18.6 ± 0.2 , 21.1 ± 0.2 , 22.4 ± 0.2 , 24.1 ± 0.2 , and 25.2 ± 0.2 . For example, in some embodiments, Form 9 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 4.9 ± 0.2 , 10.1 ± 0.2 , 15.3 ± 0.2 , 16.5 ± 0.2 , 18.6 ± 0.2 , 21.1 ± 0.2 , 22.4 ± 0.2 , 24.1 ± 0.2 , 25.2 ± 0.2 , and 28.6 ± 0.2 .

[0280] In some embodiments, provided herein is a composition comprising polymorph Form 9. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%,

99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound **10**. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of one or more other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound **10**. For example, the composition can contain less than about 15% of Form 1, Form 2, Form 3, Form 4, Form 5, Form 6, Form 7, Form 8, Form 10, Form 11, a non-stoichiometric hydrate of Form 1, or a combination of two or more thereof.

[0281] In some embodiments, provided herein is polymorph Form 9 that exhibits a single melting endotherm at around 364°C as measured by DSC. For example, in some embodiments, the endotherm is observed when using a scan rate of 10°C per minute. In some embodiments, other polymorph forms provided herein, such as, *e.g.*, Form 1 and Form 2, can convert to Form 9 when heated to just before melting (*i.e.*, around 364°C).

[0282] In some embodiments, provided herein is polymorph Form 9 that has a melting point of around 364°C. In some embodiments, polymorph Form 9 undergoes a weight loss of about 0.28% before around 100°C, *e.g.*, from about 30.5°C to about 100°C, as measured by TGA.

[0283] Provided herein are methods of preparing polymorph Form 9. In some embodiments, the method comprises reslurrying a composition comprising Compound **10**, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate Form 9 as a residual solid. In some embodiments, the composition comprising Compound **10** is a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the reslurrying takes place at RT. In some embodiments, the slurrying takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0284] In some embodiments, the method comprises reslurrying a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water in a solvent or mixture of solvents to generate polymorph Form 9 as a residual solid. In some embodiments, the solvent is n-butanol. In some embodiments, the solvent is IPAc. In some embodiments, the solvent is n-butyl acetate. In some embodiments, the solvent is in a mixture with water, for example the solvent can be a mixture of water and ethanol or water and n-propanol. In some embodiments, the water is present in an amount of about 5% by weight. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

[0285] Provided herein is a polymorph known as Form 10. Polymorph Form 10 is a polymorph of Compound 10 comprising DMSO. For example, DMSO is on the surface of the polymorph. In one embodiment, provided herein is polymorph Form 10 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ values of 20.7 ± 0.2 , 21.7 ± 0.2 , and 24.2 ± 0.2 . In some embodiments, Form 10 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 18.2 ± 0.2 , 19.0 ± 0.2 , 20.7 ± 0.2 , 21.7 ± 0.2 , and 24.2 ± 0.2 . In some embodiments, Form 10 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 17.8 ± 0.2 , 18.2 ± 0.2 , 19.0 ± 0.2 , 20.7 ± 0.2 , 21.7 ± 0.2 , 23.4 ± 0.2 , 24.2 ± 0.2 , and 27.9 ± 0.2 . For example, in some embodiments, Form 10 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.7 ± 0.2 , 17.8 ± 0.2 , 18.2 ± 0.2 , 19.0 ± 0.2 , 19.9 ± 0.2 , 20.7 ± 0.2 , 21.7 ± 0.2 , 23.4 ± 0.2 , 24.2 ± 0.2 , and 27.9 ± 0.2 .

[0286] In some embodiments, provided herein is a composition comprising polymorph Form 10. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound 10. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound 10. In some embodiments, the composition contains less than 15% by weight of other forms of Compound 10, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by

weight of other forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of one or more other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound **10**. For example, the composition can contain less than about 15% of Form 1, Form 2, Form 3, Form 4, Form 5, Form 6, Form 7, Form 8, Form 9, Form 11, a non-stoichiometric hydrate of Form 1, or a combination of two or more thereof.

[0287] In some embodiments, provided herein is polymorph Form 10 that exhibits an endotherm between about 212-237°C as measured by DSC. In some embodiments, polymorph Form 10 exhibits an endotherm at between about 234-245°C, *e.g.*, around 237°C. In some embodiments, polymorph Form 10 exhibits an exotherm between about 300-325°C, *e.g.*, around 308°C. For example, in some embodiments, the endotherms and exotherms are observed when using a scan rate of 10°C per minute.

[0288] In some embodiments, provided herein is polymorph Form 10 that has a melting point of between about 364-372°C, such as, *e.g.*, around 369°C. In some embodiments, polymorph Form 10 undergoes a weight loss of about 0.6% before around 100°C, a weight loss of about 3.8% between about 100-170°C, and a weight loss of about 7.1% between about 170-260°C as measured by TGA.

[0289] Provided herein are methods of preparing polymorph Form 10. In some embodiments, the method comprises reslurrying a composition comprising Compound **10**, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate Form 10 as a residual solid. In some embodiments, the composition comprising Compound **10** is a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the reslurrying takes place at RT. In some embodiments, the slurrying takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0290] In some embodiments, the method comprises reslurrying a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water in a solvent or mixture of solvents to generate polymorph Form 10 as a

residual solid. In some embodiments, the solvent is DMSO. In some embodiments, the solvent is in a mixture with water, for example the solvent can be a mixture of water and DMSO. In some embodiments, the water is present in an amount of about 5% by weight. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

[0291] Provided herein is a polymorph known as Form 11. Form 11 is an anhydrous polymorph of Compound **10**. In one embodiment, provided herein is polymorph Form 11 having an XRPD pattern, obtained with CuK α 1-radiation, with at least peaks at $^{\circ}2\theta$ values of 6.4 ± 0.2 , 18.5 ± 0.2 , and 22.4 ± 0.2 . In some embodiments, Form 11 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.4 ± 0.2 , 17.8 ± 0.2 , 18.5 ± 0.2 , 19.9 ± 0.2 , and 22.4 ± 0.2 . In some embodiments, Form 11 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.4 ± 0.2 , 8.4 ± 0.2 , 17.8 ± 0.2 , 18.5 ± 0.2 , 19.9 ± 0.2 , 22.4 ± 0.2 , 24.5 ± 0.2 , and 26.8 ± 0.2 . For example, in some embodiments, Form 11 has an XRPD pattern with at least peaks at $^{\circ}2\theta$ values of 6.4 ± 0.2 , 8.4 ± 0.2 , 17.8 ± 0.2 , 18.5 ± 0.2 , 19.9 ± 0.2 , 20.3 ± 0.2 , 22.4 ± 0.2 , 22.9 ± 0.2 , 24.5 ± 0.2 , and 26.8 ± 0.2 .

[0292] In some embodiments, provided herein is a composition comprising polymorph Form 11. In some embodiments, the composition is substantially pure. For example, the composition can have a purity of at least about 90%. In some embodiments, the composition has a purity of at least about 95%. In some embodiments, the composition has a purity of at least about 98%. For example, the composition can have a purity of at least 98.5%, 98.6%, 98.7%, 98.8%, 98.9%, 99%, 99.1%, 99.2%, 99.3%, 99.4%, 99.5%, 99.6%, 99.7%, 99.8%, or 99.9%. In some embodiments, the composition is substantially free of other forms of Compound **10**. For example, in some embodiments, the composition is substantially free of other anhydrous forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of other forms of Compound **10**. In some embodiments, the composition contains less than 15% by weight of one or more other forms of Compound **10**, such as less than 14%, 13%, 12%, 11%, 10%, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1% or less by weight of one or more other forms of Compound **10**. For example, the composition can contain less than about 15% of Form 1, Form 2, Form 3, Form 4, Form 5, Form 6, Form 7, Form 8,

Form 9, Form 10, a non-stoichiometric hydrate of Form 1, or a combination of two or more thereof.

[0293] In some embodiments, provided herein is polymorph Form 11 that exhibits an endotherm between about 215-230°C as measured by DSC. In some embodiments, polymorph Form 11 exhibits an exotherm at between about 230-240°C, *e.g.*, around 235°C. In some embodiments, polymorph Form 11 exhibits an exotherm between about 300-315°C, *e.g.*, around 310°C. For example, in some embodiments, the endotherms and exotherms are observed when using a scan rate of 10°C per minute.

[0294] In some embodiments, provided herein is polymorph Form 11 that has a melting point of around 368°C. In some embodiments, polymorph Form 11 undergoes a weight loss of about 0.8% before around 100°C and a weight loss of about 7.0% between about 100-249°C, as measured by TGA.

[0295] Provided herein are methods of preparing polymorph Form 11. In some embodiments, the method comprises reslurrying a composition comprising Compound 10, including amorphous and polymorph forms thereof, in a solvent or mixture of solvents to generate Form 11 as a residual solid. In some embodiments, the composition comprising Compound 10 is a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the reslurrying takes place at RT. In some embodiments, the slurrying takes place at around 50°C. In some embodiments, the method further comprises drying the residual solid, for example, under vacuum. In some embodiments, the drying is at a temperature of between about 60°C and 90°C, such as, *e.g.*, around 75°C.

[0296] In some embodiments, the method comprises reslurrying a composition comprising a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water in a solvent or mixture of solvents to generate polymorph Form 11 as a residual solid. In some embodiments, the solvent is dimethylformamide (DMF). In some embodiments, the solvent is in a mixture with water, for example the solvent can be a mixture of water and DMF. In some embodiments, the water is present in an amount of about 5% by weight. In some embodiments, the reslurrying takes place at RT. In some embodiments, the reslurrying takes place at around 50°C.

4. Pharmaceutical compositions and administration

[0297] Provided are pharmaceutical compositions for use in the methods described herein comprising a therapeutically effective amount of a compound of Formula (I), or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier. In some embodiments, the compound of Formula (I) is Compound 10. In some embodiments, the compound of Formula (I) is a polymorph form of Compound 10.

[0298] In some embodiments, the compounds of Formula (I), including pharmaceutically acceptable salts thereof, are formulated in combination with a conventional pharmaceutical carrier, excipient or the like. Pharmaceutically acceptable excipients include, but are not limited to, ion exchangers, alumina, aluminum stearate, lecithin, self-emulsifying drug delivery systems (SEDDS), such as d- α -tocopherol polyethylene glycol 1000 succinate, surfactants used in pharmaceutical dosage forms such as Tweens, poloxamers or other similar polymeric delivery matrices, serum proteins, such as human serum albumin, buffer substances, such as phosphates, tris, glycine, sorbic acid, potassium sorbate, partial glyceride mixtures of saturated vegetable fatty acids, water, salts or electrolytes, such as protamine sulfate, disodium hydrogen phosphate, potassium hydrogen phosphate, sodium-chloride, zinc salts, colloidal silica, magnesium trisilicate, polyvinyl pyrrolidone, cellulose-based substances, polyethylene glycol, sodium carboxymethyl cellulose, polyacrylates, waxes, polyethylene-polyoxypropylene-block polymers, and wool fat. Cyclodextrins such as α -, β , and γ -cyclodextrin, or chemically modified derivatives such as hydroxyalkylcyclodextrins, including 2- and 3-hydroxypropyl- β -cyclodextrins, or other solubilized derivatives can also be used to enhance delivery of compounds described herein. Dosage forms or compositions containing a compound as described herein in the range of 0.005% to 100% with the balance made up from non-toxic carrier can be prepared. Actual methods of preparing such dosage forms are known, or will be apparent, to those skilled in this art; for example, see *Remington: The Science and Practice of Pharmacy*, 22nd Edition (Pharmaceutical Press, London, UK. 2012).

[0299] The contemplated compositions can contain 0.001%-100% of a compound of Formula (I), or a pharmaceutically acceptable salt thereof, *e.g.*, in one embodiment 0.1-95%, in another embodiment 75-85%, and in a further embodiment 20-

80%. In some embodiments, the pharmaceutical composition can comprise between about 0.1% and 10% of a compound of Formula (I), or a pharmaceutically acceptable salt thereof. For example, the composition can comprise between about 0.1-10%, 0.1-5%, 0.1-4%, 0.15-3%, or 0.2-2% of a compound of Formula (I), or a pharmaceutically acceptable salt thereof.

[0300] In some embodiments, the composition comprises about 0.001 mg to about 5.0 mg per dose of a compound of Formula (I), including pharmaceutically acceptable salts thereof. For example, the composition in some embodiments comprises about 0.001 mg to about 4 mg, about 0.001 mg to about 3 mg, about 0.001 mg to about 2 mg, about 0.001 mg to about 1 mg, about 0.001 mg to about 0.5 mg, 0.001 mg to about 0.4 mg, about 0.001 mg to about 0.3 mg, about 0.001 mg to about 0.25 mg, about 0.001 mg to about 0.2 mg, about 0.001 mg to about 0.15 mg, about 0.001 mg to about 0.1 mg, about 0.001 mg to about 0.075 mg, about 0.001 mg to about 0.055 mg, about 0.001 mg to about 0.05 mg, about 0.001 mg to about 0.035 mg, about 0.001 mg to about 0.025 mg, about 0.001 mg to about 0.01 mg, about 0.001 mg to about 0.005 mg, about 0.005 mg to about 5.0 mg, about 0.0075 mg to about 5.0 mg, about 0.01 mg to about 5.0 mg, about 0.01 mg to about 4.0 mg, about 0.01 mg to about 3.0 mg, about 0.01 mg to about 2.0 mg, about 0.01 mg to about 1.0 mg, about 0.01 mg to about 0.7 mg, about 0.01 mg to about 0.5 mg, about 0.01 mg to about 0.3 mg, about 0.01 mg to about 0.23 mg, about 0.01 mg to about 0.1 mg, about 0.01 mg to about 0.07 mg, about 0.01 mg to about 0.05 mg, about 0.01 mg to about 0.03 mg, about 0.03 mg to about 4.0 mg, about 0.03 mg to about 3.0 mg, about 0.03 mg to about 2.0 mg, about 0.03 mg to about 1.0 mg, about 0.03 mg to about 0.7 mg, about 0.03 mg to about 0.5 mg, about 0.03 mg to about 0.3 mg, about 0.03 mg to about 0.23 mg, about 0.03 mg to about 0.1 mg, about 0.03 mg to about 0.07 mg, about 0.03 mg to about 0.05 mg, about 0.07 mg to about 4.0 mg, about 0.07 mg to about 3.0 mg, about 0.07 mg to about 2.0 mg, about 0.07 mg to about 1.0 mg, about 0.07 mg to about 0.7 mg, about 0.07 mg to about 0.5 mg, about 0.07 mg to about 0.3 mg, about 0.07 mg to about 0.23 mg, about 0.07 mg to about 0.1 mg, about 0.025 mg to about 5.0 mg, about 0.045 mg to about 5.0 mg, about 0.05 mg to about 5.0 mg, about 0.075 mg to about 5.0 mg, about 0.1 mg to about 5.0 mg, about 0.25 mg to about 5.0 mg, about 0.01 mg to about 3.0 mg, about 0.025 mg to about 2.0 mg, about 0.01 mg to about 0.1 mg, and about

0.15 mg to about 0.25 mg of the compound of Formula (I), including amorphous and polymorph forms thereof. In some embodiments, the composition comprises about 0.001 mg, 0.005 mg, 0.01 mg, 0.03 mg, 0.05 mg, 0.07 mg, 0.1 mg, 0.23 mg, 0.25 mg, 0.5 mg, 0.75 mg, 1.0 mg, 1.2 mg, 1.5 mg, 1.7 mg, 2.0 mg, 2.2 mg, 2.5 mg, 2.7 mg, 3.0 mg, 3.2 mg, 3.5 mg, 3.7 mg, 4.0 mg, 4.2 mg, 4.5 mg, 4.7 mg, or 5.0 mg of the compound of Formula (I), including amorphous and polymorph forms thereof. In some embodiments, the compound of Formula (I) is Compound **10**. In some embodiments, the compound of Formula (I) is a polymorph form of Compound **10**. In some embodiments, the polymorph form of Compound **10** is dried prior to mixing with the pharmaceutically acceptable carrier.

[0301] The compounds provided herein, *e.g.*, compounds of Formula (I), including pharmaceutically acceptable salts thereof, intended for pharmaceutical use can be administered as crystalline or amorphous products. Pharmaceutically acceptable compositions include solid, semi-solid, liquid, solution, colloidal, liposome, emulsion, suspension, complex, coacervate and aerosol compositions. Dosage forms include, *e.g.*, tablets, capsules, powders, liquids, suspensions, suppositories, aerosols, implants, controlled release or the like. They can be obtained, for example, as solid plugs, powders, or films by methods such as precipitation, crystallization, milling, grinding, supercritical fluid processing, coacervation, complex coacervation, encapsulation, emulsification, complexation, freeze drying, spray drying, or evaporative drying. Microwave or radio frequency drying can be used for this purpose. The compounds can also be administered in sustained or controlled release dosage forms, including depot injections, osmotic pumps, pills (tablets and or capsules), transdermal (including electrotransport) patches, implants and the like, for prolonged and/or timed, pulsed administration at a predetermined rate.

[0302] In one embodiment, the composition takes the form of a unit dosage form such as a pill or tablet and thus the composition can contain, along with a compound of Formula (I), or a pharmaceutically acceptable salt thereof, a diluent such as lactose, sucrose, dicalcium phosphate, or the like; a lubricant such as magnesium stearate or the like; and a binder such as starch, gum acacia, polyvinylpyrrolidone, gelatin, cellulose, cellulose derivatives or the like. In another solid dosage form, a powder, marume, solution or suspension (*e.g.*, in propylene carbonate, vegetable oils, PEG's, poloxamer 124 or

triglycerides) is encapsulated in a capsule (gelatin or cellulose base capsule). Unit dosage forms in which one or more compounds provided herein or additional active agents are physically separated are also contemplated; *e.g.*, capsules with granules (or tablets in a capsule) of each drug; two-layer tablets; two-compartment gel caps, etc. Enteric coated or delayed release oral dosage forms are also contemplated.

[0303] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.25 mg/kg to about 50 mg/Kg in humans.

[0304] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.25 mg/kg to about 20 mg/Kg in humans.

[0305] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.50 mg/kg to about 19 mg/Kg in humans.

[0306] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.75 mg/kg to about 18 mg/Kg in humans.

[0307] In some embodiments, the unit dosage of compounds of Formula (I) is about 1.0 mg/kg to about 17 mg/Kg in humans.

[0308] In some embodiments, the unit dosage of compounds of Formula (I) is about 1.25 mg/kg to about 16 mg/Kg in humans.

[0309] In some embodiments, the unit dosage of compounds of Formula (I) is about 1.50 mg/kg to about 15 mg/Kg in humans.

[0310] In some embodiments, the unit dosage of compounds of Formula (I) is about 1.75 mg/kg to about 14 mg/Kg in humans.

[0311] In some embodiments, the unit dosage of compounds of Formula (I) is about 2.0 mg/kg to about 13 mg/Kg in humans.

[0312] In some embodiments, the unit dosage of compounds of Formula (I) is about 3.0 mg/kg to about 12 mg/Kg in humans.

[0313] In some embodiments, the unit dosage of compounds of Formula (I) is about 4.0 mg/kg to about 11 mg/Kg in humans.

[0314] In some embodiments, the unit dosage of compounds of Formula (I) is about 5.0 mg/kg to about 10 mg/Kg in humans.

[0315] In some embodiments, the unit dosage of compounds of Formula (I), is about 0.1 µg/kg to about 10 µg/kg in humans.

[0316] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.1 µg /kg to about 5 µg/kg in humans.

[0317] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.2 µg /kg to about 9 µg/kg in humans.

[0318] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.25 µg /kg to about 8 µg/kg in humans.

[0319] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.3 µg /kg to about 7 µg/kg in humans.

[0320] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.4 µg /kg to about 6 µg/kg in humans.

[0321] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.5 µg /kg to about 5 µg/kg in humans.

[0322] In some embodiments, the unit dosage of compounds of Formula (I) is about 0.6 µg/kg to about 5 µg/kg in humans.

[0323] In some embodiments, the unit dosage of compounds of Formula (I) is about 1.0 µg /kg to about 4 µg/kg in humans.

[0324] In some embodiments, the unit dosage of compounds of Formula (I) is about 2.0 µg /kg to about 4 µg/kg in humans.

[0325] In some embodiments, the unit dosage of compounds of Formula (I) is about 3.0 µg /kg to about 5 µg/kg in humans.

[0326] In some embodiments, the unit dosage of compounds of Formula (I) is about 4.0 µg /kg to about 6 µg/kg in humans.

[0327] In some embodiments, the unit dosage of compounds of Formula (I) is about 5.0 µg /kg to about 10 µg/kg in humans.

[0328] In some embodiments, the unit dosage of compounds of Formula (I) is 0.01 mg to 1 mg in humans.

[0329] In some embodiments, the unit dosage of compounds of Formula (I) is 0.01 mg to 0.5 mg in humans.

[0330] In some embodiments, the unit dosage of compounds of Formula (I) is 0.01 mg to 0.3 mg in humans.

[0331] In some embodiments, the unit dosage of compounds of Formula (I) is 0.03 mg to 0.9 mg in humans.

[0332] In some embodiments, the unit dosage of compounds of Formula (I) is 0.03mg to 0.23 mg in humans.

[0333] In some embodiments, the unit dosage of compounds of Formula (I) is 0.05 mg to 0.8 mg in humans.

[0334] In some embodiments, the unit dosage of compounds of Formula (I) is 0.07 mg to 0.7 mg in humans.

[0335] In some embodiments, the unit dosage of compounds of Formula (I) is 0.08 mg to 0.7 mg in humans.

[0336] In some embodiments, the unit dosage of compounds of Formula (I) is 0.1 mg to 0.6 mg in humans.

[0337] In some embodiments, the unit dosage of compounds of Formula (I) is 0.12 mg to 0.6 mg in humans.

[0338] In some embodiments, the unit dosage of compounds of Formula (I) is 0.14 mg to 0.5 mg in humans.

[0339] In some embodiments, the unit dosage of compounds of Formula (I) is 0.16 mg to 0.5 mg in humans.

[0340] In some embodiments, the unit dosage of compounds of Formula (I) is 0.18 mg to 0.4 mg in humans.

[0341] In some embodiments, the unit dosage of compounds of Formula (I) is 0.2 mg to 0.4 mg in humans.

[0342] In some such embodiments, the pharmaceutical composition comprises between about 0.005 mg/mL and 2.5 mg/mL of the compound of Formula (I), for example, between about 0.005 mg/mL to about 2 mg/mL, about 0.01 mg/mL to about 1.8 mg/mL, about 0.025 mg/mL to about 1.6 mg/mL, about 0.05 mg/mL to about 1.5 mg/mL, about 0.075 mg/mL to about 1.25 mg/mL, about 0.1 mg/mL to about 1 mg/mL, or about 0.25 mg/mL to about 0.75 mg/mL. In some such embodiments, the pharmaceutical composition comprises about 0.015 mg/mL to about 0.115 mg/mL of the compound of Formula (I). In some embodiments, the injection volume comprises between about 0.1 mg/mL and 4 mg/mL. In some embodiments, the injection volume is 2 mg/mL.

[0343] The compounds provided herein, *e.g.*, compounds of Formula (I) can be formulated as a plurality of particles. For example, particles of a compound provided herein can have a median particle size of less than 20 μm (*e.g.*, less than about 15 μm ; less than about 10 μm ; less than about 7.5 μm ; less than about 5 μm ; less than about 2.5 μm ; less than about 1 μm ; and less than about 0.5 μm). For example, the median particle size can be between about 0.1 μm and 20 μm , such as between about 0.5-20, 0.5-15, 0.5-10, 0.5-7.5, 0.5-5, 0.5-2.5, 0.5-1, 2.5-15, 5-10, 7.5-20, or 1-5 μm . In some embodiments, the particles also comprise a polymer. Examples of suitable polymers include biocompatible and biodegradable polymers like poly(lactic acid), a poly(glycolic acid), a poly(lactic-co-glycolic acid), a poly(lactide-co-glycolide), and mixtures thereof. In some embodiments, the particles comprise poly(lactic-co-glycolic acid) (PLGA).

[0344] In some embodiments, the compound of Formula (I), a polymorph form of Compound 10, *e.g.*, Form 1, has a particle size distribution (D value), *e.g.*, a D50, of between about 1 and about 6 μm , such as between about 1.5 and about 5 μm , or about 2.4 to about 2.55 μm . For example, the D50 can be about 1.5, 1.6, 1.7, 1.8, 1.9, 2, 2.1, 2.2, 2.3, 2.4, 2.5, 2.6, 2.7, 2.8, 2.9, 3, 3.1, 3.2, 3.3, 3.4, 3.5, 4, 4.5, or 5 μm . In some embodiments, the D50 value is about 2.55 μm . In some embodiments, the D50 value is about 2.45 μm . In some embodiments, the D50 value is about 2.1 μm . In some embodiments, the D50 value is about 2 μm . In some embodiments, the D50 value is about 1.6 μm . The D50 can be measured by conventional particle size measuring techniques well known to those skilled in the art. Such techniques include, for example, sedimentation field flow fractionation, photon correlation spectroscopy, light scattering, laser diffraction and disc centrifugation.

[0345] In one embodiment, the composition takes the form of a liquid. Liquid pharmaceutically administrable compositions can, for example, be prepared by dissolving, suspending or dispersing a compound provided herein and optional pharmaceutical adjuvants in a carrier (*e.g.*, water, saline, aqueous dextrose, glycerol, glycols, ethanol or the like) to form a solution, colloid, liposome, emulsion, complexes, coacervate or suspension. If desired, the pharmaceutical composition can also contain minor amounts of nontoxic auxiliary substances such as wetting agents, emulsifying agents, co-solvents, solubilizing agents, pH buffering agents and the like (*e.g.*, sodium acetate, sodium citrate,

cyclodextrin derivatives, sorbitan monolaurate, triethanolamine acetate, triethanolamine oleate, and the like).

[0346] Injectables can be prepared in conventional forms, either as liquid solutions, colloid, liposomes, complexes, coacervate or suspensions, as emulsions, or in solid forms suitable for reconstitution in liquid prior to injection. The percentage of a compound provided herein contained in such parenteral compositions is highly dependent on the specific nature thereof, as well as the activity of the compound and the needs of the patient. However, percentages of the compound of Formula (I), or pharmaceutically acceptable salt thereof, of 0.01% to 10% in solution are employable, and could be higher if the composition is a solid or suspension, which could be subsequently diluted to the above percentages.

[0347] In some embodiments, the composition comprises about 0.1-10% of the compound of Formula (I) in solution. In some embodiments, the composition comprises about 0.1-5% of the compound of Formula (I) in solution. In some embodiments, the composition comprises about 0.1-4% of the compound of Formula (I) in solution. In some embodiments, the composition comprises about 0.15-3% of the compound of Formula (I) in solution. In some embodiments, the composition comprises about 0.2-2% of the compound of Formula (I) in solution. In some embodiments, the compound of Formula (I) is Compound **10**. In some embodiments, the compound of Formula (I) is a polymorph form of Compound **10**.

[0348] In some embodiments, the compositions are provided in unit dosage forms suitable for single administration of a dose. In some embodiments, the compositions are provided in unit dosage forms suitable for twice a day administration of a dose. In some embodiments, the compositions are provided in unit dosage forms suitable for three times a day administration of a dose.

[0349] Administration of the compounds and compositions disclosed herein, can be via any of the accepted modes of administration, including, but not limited to, orally, subcutaneously, intravenously, intranasally, topically, transdermally, intraperitoneally, intramuscularly, intrapulmonarily, vaginally, rectally, otologically, neuro-otologically, intraocularly, subconjunctivally, via anterior eye chamber injection, intravitreally, intraperitoneally, intrathecally, intracistically, intrapleurally, via wound irrigation,

intrabuccally, intra-abdominally, intra-articularly, intra-aurally, intrabronchially, intracapsularly, intrameningeally, via inhalation, via endotracheal or endobronchial instillation, via direct instillation into pulmonary cavities, intraspinally, intrasynovially, intrathoracically, via thoracostomy irrigation, epidurally, intratympanically, intracisternally, intravascularly, intraventricularly, intraosseously, via irrigation of infected bone, or via application as part of any admixture with a prosthetic devices. In some embodiments, the administration method includes oral or parenteral administration.

[0350] In some embodiments, the compositions containing a compound of Formula (I), or a pharmaceutically acceptable salt thereof, are provided in dosage forms that are suitable for continuous dosage, *e.g.*, by intravenous infusion, over a period of time, such as between about 1 and 96 hours, *e.g.*, between about 1-72, 1-48, 1-24, 1-12, or 1-6 hours. In some embodiments, the compositions are provided in dosage forms suitable for continuous dosage by intravenous infusion over a period of about 1-96 hours. In some embodiments, the compositions are provided in dosage forms suitable for continuous dosage by intravenous infusion over a period of about 1-72 hours. In some embodiments, the compositions are provided in dosage forms suitable for continuous dosage by intravenous infusion over a period of about 1-48 hours. In some embodiments, the compositions are provided in dosage forms suitable for continuous dosage by intravenous infusion over a period of about 1-24 hours. In some embodiments, the compositions are provided in dosage forms suitable for continuous dosage by intravenous infusion over a period of about 1-12 hours. In some embodiments, the compositions are provided in dosage forms suitable for continuous dosage by intravenous infusion over a period of about 1-6 hours.

[0351] In some embodiments, the compositions containing a compound of Formula (I), or a pharmaceutically acceptable salt thereof, can be administered, such as by intravenous infusion, to a subject, *e.g.*, a human, at a dose of between about 5 mg/m² and 300 mg/m², *e.g.*, about 5 mg/m² to about 200 mg/m², about 5 mg/m² to about 100 mg/m², about 5 mg/m² to about 100 mg/m², about 10 mg/m² to about 50 mg/m², about 50 mg/m² to about 200 mg/m², about 75 mg/m² to about 175 mg/m², or about 100 mg/m² to about 150 mg/m². In some embodiments, these compositions can be administered by intravenous infusion to humans at doses of about 5 mg/m² to about 300 mg/m². In some embodiments,

these compositions can be administered by intravenous infusion to humans at doses of about 5 mg/m² to about 200 mg/m². In some embodiments, these compositions can be administered by intravenous infusion to humans at doses of about 5 mg/m² to about 100 mg/m². In some embodiments, these compositions can be administered by intravenous infusion to humans at doses of about 10 mg/m² to about 50 mg/m². In some embodiments, these compositions can be administered by intravenous infusion to humans at doses of about 50 mg/m² to about 200 mg/m². In some embodiments, these compositions can be administered by intravenous infusion to humans at doses of about 75 mg/m² to about 175 mg/m². In some embodiments, these compositions can be administered by intravenous infusion to humans at doses of about 100 mg/m² to about 150 mg/m².

[0352] It is to be noted that concentrations and dosage values can also vary depending on the specific compound and the severity of the condition to be alleviated. It is to be further understood that for any particular patient, specific dosage regimens can be adjusted over time according to the individual need and the professional judgment of the person administering or supervising the administration of the compositions, and that the concentration ranges set forth herein are exemplary only and are not intended to limit the scope or practice of the claimed compositions.

[0353] In some embodiments, the compositions can be administered to the respiratory tract (including nasal and pulmonary), *e.g.*, through a nebulizer, metered-dose inhaler, atomizer, mister, aerosol, dry powder inhaler, insufflator, liquid instillation or other suitable device or technique.

[0354] In some embodiments, aerosols intended for delivery to the nasal mucosa are provided for inhalation through the nose. For optimal delivery to the nasal cavities, inhaled particle sizes of about 5 to about 100 microns are useful, for example, particle sizes of about 10 to about 60 microns. For nasal delivery, a larger inhaled particle size may be desired to maximize impaction on the nasal mucosa and to minimize or prevent pulmonary deposition of the administered formulation. In some embodiments, aerosols intended for delivery to the lung are provided for inhalation through the nose or the mouth. For delivery to the lung, inhaled aerodynamic particle sizes of about less than 10 µm are useful (*e.g.*, about 1 to about 10 microns). Inhaled particles can be defined as liquid droplets containing dissolved drug, liquid droplets containing suspended drug particles (in cases

where the drug is insoluble in the suspending medium), dry particles of pure drug substance, drug substance incorporated with excipients, liposomes, emulsions, colloidal systems, coacervates, aggregates of drug nanoparticles, or dry particles of a diluent which contain embedded drug nanoparticles.

[0355] In some embodiments, the compounds of Formula (I), including pharmaceutically acceptable salts thereof, disclosed herein intended for respiratory delivery (either systemic or local) can be administered as aqueous formulations, as non-aqueous solutions or suspensions, as suspensions or solutions in halogenated hydrocarbon propellants with or without alcohol, as a colloidal system, as emulsions, coacervates, or as dry powders. Aqueous formulations can be aerosolized by liquid nebulizers employing either hydraulic or ultrasonic atomization or by modified micropump systems (like the soft mist inhalers, the Aerodose[®] or the AERx[®] systems). Propellant-based systems can use suitable pressurized metered-dose inhalers (pMDIs). Dry powders can use dry powder inhaler devices (DPIs), which are capable of dispersing the drug substance effectively. A desired particle size and distribution can be obtained by choosing an appropriate device.

[0356] In some embodiments, the compositions of Formula (I), including pharmaceutically acceptable salts thereof, disclosed herein can be administered to the ear by various methods. For example, a round window catheter (*e.g.*, U.S. Pat. Nos. 6,440,102 and 6,648,873) can be used.

[0357] Alternatively, formulations can be incorporated into a wick for use between the outer and middle ear (*e.g.*, U.S. Pat. No. 6,120,484) or absorbed to collagen sponge or other solid support (*e.g.*, U.S. Pat. No. 4,164,559).

[0358] If desired, formulations of the invention can be incorporated into a gel formulation (*e.g.*, U.S. Pat. Nos. 4,474,752 and 6,911,211).

[0359] In some embodiments, compounds of Formula (I), including pharmaceutically acceptable salts thereof, disclosed herein intended for delivery to the ear can be administered via an implanted pump and delivery system through a needle directly into the middle or inner ear (cochlea) or through a cochlear implant stylet electrode channel or alternative prepared drug delivery channel such as but not limited to a needle through temporal bone into the cochlea.

[0360] Other options include delivery via a pump through a thin film coated onto a multichannel electrode or electrode with a specially imbedded drug delivery channel (pathways) carved into the thin film for this purpose. In other embodiments, the acidic or basic solid compound of Formula (I), or pharmaceutically acceptable salt thereof, can be delivered from the reservoir of an external or internal implanted pumping system.

[0361] Formulations provided herein can be administered to the ear by intratympanic injection into the middle ear, inner ear, or cochlea (*e.g.*, U.S. Pat. No. 6,377,849 and Ser. No. 11/337,815). Intratympanic injection of a therapeutic agent is the technique of injecting a therapeutic agent behind the tympanic membrane into the middle and/or inner ear. In one embodiment, the formulations described herein are administered directly onto the round window membrane via transtympanic injection. In another embodiment, the ion channel modulating agent auris-acceptable formulations described herein are administered onto the round window membrane via a non-transtympanic approach to the inner ear. In additional embodiments, the formulation described herein is administered onto the round window membrane via a surgical approach to the round window membrane comprising modification of the crista fenestrae cochleae.

[0362] In some embodiments, the compounds of Formula (I), including pharmaceutically acceptable salts thereof, are formulated in rectal compositions such as enemas, rectal gels, rectal foams, rectal aerosols, suppositories, jelly suppositories, or retention enemas, containing conventional suppository bases such as cocoa butter or other glycerides, as well as synthetic polymers such as polyvinylpyrrolidone, PEG (like PEG ointments), and the like.

[0363] Suppositories for rectal administration of the drug (either as a solution, colloid, suspension or a complex) can be prepared by mixing a compound provided herein with a suitable non-irritating excipient that is solid at ordinary temperatures but liquid at the rectal temperature and will therefore melt or erode/dissolve in the rectum and release the compound. Such materials include cocoa butter, glycerinated gelatin, hydrogenated vegetable oils, poloxamers, mixtures of polyethylene glycols of various molecular weights and fatty acid esters of polyethylene glycol. In suppository forms of the compositions, a low-melting wax such as, but not limited to, a mixture of fatty acid glycerides, optionally in combination with cocoa butter, is first melted.

[0364] Solid compositions can be provided in various different types of dosage forms, depending on the physicochemical properties of the compound provided herein, the desired dissolution rate, cost considerations, and other criteria. In one of the embodiments, the solid composition is a single unit. This implies that one-unit dose of the compound is comprised in a single, physically shaped solid form or article. In other words, the solid composition is coherent, which is in contrast to a multiple unit dosage form, in which the units are incoherent.

[0365] Examples of single units which can be used as dosage forms for the solid composition include tablets, such as compressed tablets, film-like units, foil-like units, wafers, lyophilized matrix units, and the like. In one embodiment, the solid composition is a highly porous lyophilized form. Such lyophilizates, sometimes also called wafers or lyophilized tablets, are particularly useful for their rapid disintegration, which also enables the rapid dissolution of the compound.

[0366] In some embodiments, the solid composition can be formed as a multiple unit dosage form as defined above. Examples of multiple units are powders, granules, microparticles, pellets, mini-tablets, beads, lyophilized powders, and the like. In one embodiment, the solid composition is a lyophilized powder. Such a dispersed lyophilized system comprises a multitude of powder particles, and due to the lyophilization process used in the formation of the powder, each particle has an irregular, porous microstructure through which the powder is capable of absorbing water very rapidly, resulting in quick dissolution. Effervescent compositions are also contemplated to aid the quick dispersion and absorption of the compound.

[0367] Another type of multiparticulate system which is also capable of achieving rapid drug dissolution is that of powders, granules, or pellets from water-soluble excipients which are coated with a compound provided herein so that the compound is located at the outer surface of the individual particles. In this type of system, the water-soluble low molecular weight excipient can be useful for preparing the cores of such coated particles, which can be subsequently coated with a coating composition comprising the compound and, for example, one or more additional excipients, such as a binder, a pore former, a saccharide, a sugar alcohol, a film-forming polymer, a plasticizer, or other excipients used in pharmaceutical coating compositions.

[0368] The compounds and compositions provided herein can also be useful in combination (administered together or sequentially) with other known agents. In some embodiments, a compound of Formula (I), or pharmaceutically acceptable salt thereof, can be used to treat inflammation in combination with any of the following: (a) nonsteroidal anti-inflammatory drugs (NSAIDs) such as ibuprofen, naproxen, aspirin and acetaminophen; (b) physical therapy; (c) narcotics, like codeine; and (d) in combination with a chronic pain class.

[0369] Also provided herein are kits. Typically, a kit includes one or more compounds or compositions as described herein. In certain embodiments, a kit can include one or more delivery systems, *e.g.*, for delivering or administering a compound as provided herein, and directions for use of the kit (*e.g.*, instructions for treating a patient).

5. Methods of treatment

[0370] Provided are methods for treating a disease or disorder associated with inflammation. The method comprises administering to a patient in need thereof a therapeutically effective amount of a compound of Formula (I), or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier. In some embodiments, the methods are effective for treating an inflammatory disease or disorder of an animal. In some embodiments, the methods are effective for treating an inflammatory disease or disorder of a mammal. In some embodiments, the mammal is a human.

[0371] Diseases and disorders associated with inflammation that can be treated by the methods described herein include, but are not limited to, achalasia, acne vulgaris, allergy and allergic responses to environmental stimuli such as poison ivy, pollen, insect stings and certain foods, Alzheimer's disease, amyloidosis, angina, (angina pectoris), ankylosing spondylitis, appendicitis, asthma, atherosclerotic cardiovascular disease (atherosclerosis, ASVD), autoimmune diseases, auto inflammatory diseases, bradycardia (bradyarrhythmia), cancer-related inflammation, cardiac hypertrophy (heart enlargement), celiac disease, chronic bronchitis, chronic obstructive pulmonary disease (COPD), chronic prostatitis, cirrhosis, colitis, dermatitis (including contact dermatitis and atopic dermatitis), diabetes, diverticulitis, endothelial cell dysfunction, endotoxic shock (septic shock), fibrosis, glomerulonephritis, hemolytic-uremia, hepatitis, HIV and AIDS, hidradenitis

suppurativa, hypersensitivities, hypertension, inflammatory bowel disease, Crohn's disease, interstitial cystitis, intimal hyperplasia, ischemia, leukocyte defects (including but not limited to Chediak-Higashi syndrome and chronic granulomatous diseases such as tuberculosis, leprosy, sarcoidosis, and silicosis), localized inflammatory disease, lung inflammation, lupus, migraine, morphea, myopathies, nephritis, oncological disease (including, but not limited to, epithelial-derived cancers such as, but not limited to, breast cancer and prostate cancer), orbital inflammatory disease, Idiopathic Orbital Inflammatory Disease, pain, pancreatitis, pelvic inflammatory disease, polymyositis, post-infection inflammation, Prinzmetal's angina (variant angina), psoriasis, pulmonary hypertension, Raynaud's disease/phenomenon, Reiter's syndrome, renal failure, reperfusion injury, rheumatic fever, rheumatoid arthritis, osteoarthritis, sarcoidosis, scleroderma, Sjogren's syndrome, smooth muscle cell tumors and metastasis (including leiomyoma), smooth muscle spasm, stenosis, stroke, thrombotic disease, toxemia of pregnancy, tendinopathy, transplant rejection, ulcers, vasculitis, and vasculopathy.

[0372] In some embodiments, diseases and disorders associated with inflammation that can be treated by the methods described herein include poison ivy, Alzheimer's disease, ankylosing spondylitis, autoimmune diseases, auto inflammatory diseases, cancer-related inflammation, chronic obstructive pulmonary disease (COPD), colitis, dermatitis (including contact dermatitis and atopic dermatitis), diabetes, diverticulitis, endotoxic shock (septic shock), fibrosis, hidradenitis suppurativa, inflammatory bowel disease, Crohn's disease, intimal hyperplasia, localized inflammatory disease, lupus, morphea, orbital inflammatory disease, Idiopathic Orbital Inflammatory Disease, pelvic inflammatory disease, psoriasis, Raynaud's disease/phenomenon, rheumatoid arthritis, osteoarthritis, scleroderma, Sjogren's syndrome, tendinopathy, transplant rejection, ulcers, vasculitis, and vasculopathy.

[0373] In some embodiments, diseases and disorders associated with inflammation that can be treated by the methods described herein include poison ivy, ankylosing spondylitis, auto inflammatory diseases, cancer-related inflammation, colitis, dermatitis (including contact dermatitis and atopic dermatitis), diverticulitis, hidradenitis suppurativa, Crohn's disease, intimal hyperplasia, morphea, orbital inflammatory disease,

Idiopathic Orbital Inflammatory Disease, pelvic inflammatory disease, Raynaud's disease/phenomenon, tendinopathy, ulcers, and vasculopathy.

[0374] In some embodiments, diseases and disorders associated with inflammation that can be treated by the methods described herein do not include Alzheimer's disease, autoimmune diseases, chronic obstructive pulmonary disease (COPD), diabetes, endotoxic shock (septic shock), fibrosis, inflammatory bowel disease, localized inflammatory disease, lupus, psoriasis, rheumatoid arthritis, osteoarthritis, scleroderma, Sjogren's syndrome, transplant rejection, and vasculitis

[0375] In some embodiments, the inflammatory disease or disorder is chronic inflammation associated with a disease or condition, including, but not limited to, asthma, chronic peptic ulcer, tuberculosis, rheumatoid arthritis, chronic periodontitis, ulcerative colitis and Crohn's disease, chronic sinusitis, and chronic active hepatitis.

[0376] In some embodiments, the inflammatory disease or disorder is an autoinflammatory disease. Exemplary auto inflammatory diseases include, but are not limited to, familial Mediterranean fever (FMF); tumor necrosis factor receptor-associated periodic syndrome (TRAPS); deficiency of the interleukin-1 receptor antagonist (DIRA); Behçet's disease; mevalonate kinase deficiency (MKD, also known as hyper IgD syndrome (HIDS)); periodic fever, aphthous stomatitis, pharyngitis, and cervical adenitis (PFAPA, also known as Marshall syndrome); Majeed syndrome; chronic recurrent multifocal osteomyelitis (CRMO); pyogenic arthritis, pyoderma gangrenosum, and cystic acne (PAPA); Schnitzler syndrome; Blau syndrome (NOD2, also known as pediatric granulomatous arthritis (PGA) or juvenile sarcoidosis); NLRP12 associated autoinflammatory disorders (NLRP12AD); chronic atypical neutrophilic dermatosis with lipodystrophy and elevated temperature (CANDLE) syndrome; systemic juvenile idiopathic arthritis (SJIA); and cryopyrin-associated periodic syndromes (CAPS), including familial cold autoinflammatory syndrome (FACS), Muckle-Wells syndrome, and neonatal-onset multisystem inflammatory disease (NOMID).

[0377] In some embodiments, the disease or disorder associated with inflammation is tuberculosis.

[0378] In some embodiments, the disease or disorder associated with inflammation is systemic inflammation.

[0379] In some embodiments, the disease or disorder associated with inflammation is rheumatoid arthritis.

[0380] In some embodiments, the disease or disorder associated with inflammation is lung inflammation.

[0381] In some embodiments, the disease or disorder associated with inflammation is COPD.

[0382] In some embodiments, the disease or disorder associated with inflammation is chronic bronchitis.

[0383] In some embodiments, the one or more diseases or conditions is psoriasis. Non-limiting examples include: psoriasis vulgaris (including nummular psoriasis and plaque psoriasis); generalized pustular psoriasis (including impetigo herpetiformis and von Zumbusch's disease); acrodermatitis continua; pustulosis palmaris et plantaris; guttate psoriasis; arthropathic psoriasis; other psoriasis (including inverse psoriasis).

[0384] In some embodiments, the one or more diseases or conditions is dermatitis. Non-limiting examples include: atopic dermatitis, contact dermatitis (e.g., allergic contact dermatitis, irritant contact dermatitis), stasis dermatitis, dermatitis that led up to steroid dermatitis, steroid-resistant dermatitis, dermatitis to which tacrolimus is not applicable, chronic dermatitis, erythroderma (e.g., erythroderma posteczematosa and erythroderma secondary to dermatoses, toxic erythroderma, infantile desquamative erythroderma, and paraneoplastic erythroderma), eczema, nummular eczema, dyshidrotic eczema, asteatotic eczema, seborrheic dermatitis, autosensitization dermatitis, stasis dermatitis, urticaria, drug eruption, dermal vasculitis, prurigo, pruritus cutaneus, erythema (e.g. nodosum or multiforme), rosacea, rosacea-like dermatitis, lichen planus, photo-induced dermatitis, or follicular keratosis. In certain embodiments, the dermatitis is contact dermatitis, e.g., allergic contact dermatitis, e.g., resulting from direct skin contact with a substance such as poison ivy, poison oak, or poison sumac.

[0385] In some embodiments, the tendinitis is selected from the group consisting of biceps tendinitis, triceps tendinitis, extensor carpi radialis brevis tendinitis, common extensor tendinitis, extensor digitorum tendinitis, extensor digiti minimi tendinitis, extensor carpi ulnaris tendinitis, supinator tendinitis, common flexor tendinitis, pronator teres tendinitis, flexor carpi radialis tendinitis, palmaris longus tendinitis, flexor

carpi ulnaris tendinitis and digitorum superficialis tendinitis. In some embodiments, the tendinitis is selected from the group consisting of biceps tendinitis, triceps tendinitis, extensor carpi radialis brevis tendinitis, common extensor tendinitis, extensor digitorum tendinitis, extensor digiti minimi tendinitis, extensor carpi ulnaris tendinitis, supinator tendinitis, common flexor tendinitis, pronator teres tendinitis, flexor carpi radialis tendinitis, palmaris longus tendinitis, flexor carpi ulnaris tendinitis, digitorum superficialis tendinitis, flexor pollicis brevis tendinitis, flexor pollicis longus tendinitis, abductor pollicis brevis tendinitis, abductor pollicis longus tendinitis, flexor digitorum profundus tendinitis, flexor digitorum superficialis tendinitis, extensor pollicis brevis tendinitis, and extensor pollicis longus tendinitis. In some embodiments, the tendinitis is selected from the group consisting of flexor pollicis brevis tendinitis, flexor pollicis longus tendinitis, abductor pollicis brevis tendinitis, abductor pollicis longus tendinitis, flexor digitorum profundus tendinitis, flexor digitorum superficialis tendinitis, extensor pollicis brevis tendinitis, calcific tendinitis, and extensor pollicis longus tendinitis.

[0386] In some embodiments, the tendinitis is caused by chronic overuse injuries of tendon failed healing.

[0387] In some embodiments, provided are methods for treating a disease or disorder associated with inflammation in a patient comprising administration to a patient a pharmaceutical composition comprising a therapeutically effective amount of a compound of Formula (I), or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier. In some embodiments, the pharmaceutical composition is a suspension. In some embodiments, the pharmaceutical composition is a solution. In some embodiments of the method provided herein, the compound of Formula (I) is Compound 10. In some embodiments, the compound of Formula (I) is a polymorph form of Compound 10.

[0388] In some embodiments of the methods provided herein, the compound of Formula (I), including pharmaceutically acceptable salts thereof, inhibits one or more cytokines. In some embodiments, the cytokines are proinflammatory cytokines. Exemplary proinflammatory cytokines include, but are not limited to, IL-1 α , IL-1 β , IL-6, IL-8, IL-17, IL-18, IL-23, IFN- α , IFN- γ , TNF- α , HMG-1, and macrophage migration inhibitory factor

(MIF). Proinflammatory cytokines are to be distinguished from anti-inflammatory cytokines, such as IL-4, IL-10, and IL-13, which are not mediators of inflammation.

[0389] Proinflammatory cytokines are often produced in an inflammatory cytokine cascade, which is an *in vivo* release of at least one proinflammatory cytokine in a mammal, wherein the cytokine release, directly or indirectly (*e.g.*, through activation of, production of, or release of, one or more cytokines or other molecules involved in inflammation from a cell), stimulates a physiological condition of the mammal. In some embodiments of the methods described herein, an inflammatory cytokine cascade is inhibited where the release of proinflammatory cytokines causes a deleterious physiological condition, such as a disease or disorder associated with inflammation described elsewhere herein.

[0390] In some embodiments, the method treats a disease or disorder mediated by cytokine activity in a patient, comprising administering to a patient a therapeutically effective amount of a compound of Formula (I), or a pharmaceutically acceptable salt thereof. In some embodiments, the method comprises administering to a patient in need thereof a therapeutically effective amount of a compound of Formula (I), or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier. In some embodiments, the compound of Formula (I) is Compound **10**. In some embodiments, the compound of Formula (I) is a polymorph form of Compound **10**.

[0391] In some embodiments, the methods provided herein result in a decrease in the amount of a biomarker linked to inflammation in a patient. In some embodiments, the methods provided herein result in a decrease in proinflammatory cytokines in a patient as assessed by any of the methods described herein and known to those of skill in the art. For example, a decrease in the amount of a biomarker linked to inflammation can be determined by a blood test or a urine test. For example, the decrease in the amount of biomarker in a sample from a patient is about 10% to about 100%. In some embodiments, the decrease in the amount of biomarker in a sample from a patient is about 30% to about 100%. For example, the decrease in the amount of biomarker in a sample from a patient is about 40% to about 100%, about 50% to about 100%, about 60% to about 100%, about 70% to about 100%, about 80% to about 100%, about 90% to about 100%, about 25% to about 75%, about 40% to about 80%, or about 50% to about 75%.

[0392] In some embodiments, the biomarker is a proinflammatory cytokine. In some embodiments, the biomarker is IL-1 β . In some embodiments, the biomarker is IL-6. In some embodiments, the biomarker is IL-8. In some embodiments, the biomarker is IL-17. In some embodiments, the biomarker is IL-21. In some embodiments, the biomarker is IL-23. In some embodiments, the biomarker is IFN- γ . In some embodiments, the biomarker is TNF- α .

[0393] In some embodiments, the compound of Formula (I), or pharmaceutically acceptable salt thereof, is administered to a patient in need thereof in an amount sufficient to inhibit the release of one or more proinflammatory cytokines from a cell and/or to treat a disease or disorder associated with inflammation. In one embodiment, release of the proinflammatory cytokine is inhibited by at least 10%, 20%, 25%, 50%, 75%, 80%, 90%, or 95%, over non-treated controls, as assessed using methods described herein or other methods known in the art. In some embodiments, the compound of Formula (I) is Compound 10. In some embodiments, the compound of Formula (I) is a polymorph form of Compound 10.

[0394] In some embodiments, the method comprises administering to a patient a pharmaceutical composition comprising a therapeutically effective amount of a compound of Formula (I), or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier, once daily. In some embodiments, administration is more than one time a day. In some embodiments, administration is two, three, four or more times a day.

[0395] In some embodiments of the methods provided herein, a pharmaceutical composition provided herein delivers a therapeutically effective concentration of the compound of Formula (I) to the joint surrounding the site of administration for at least about two weeks following administration. For example, the pharmaceutical composition can provide a therapeutically effective concentration of the compound of Formula (I) in the joint surrounding the site of administration for at least about 30 days following administration. In some embodiments, the pharmaceutical composition provides a therapeutically effective concentration of the compound of Formula (I) in the joint surrounding the site of administration for at least about 45 days following administration. In some embodiments, the pharmaceutical composition provides a therapeutically effective

concentration of the compound of Formula (I) in the joint surrounding the site of administration for at least about 60 days following administration. In some embodiments, the pharmaceutical composition provides a therapeutically effective concentration of the compound of Formula (I) in the joint surrounding the site of administration for at least about 90 days following administration. For example, the pharmaceutical composition can provide a therapeutically effective concentration of the compound of Formula (I) in the joint surrounding the site of administration for at least about 180 days following administration. In some embodiments, the compound of Formula (I) is radiolabeled before administration. In some embodiments, the compound of Formula (I) is radiolabeled with tritium (^3H). The concentration of the radiolabeled compound of Formula (I) can be measured in the plasma by detection methods known to those of skill in the art. For example, the radiolabeled compound of Formula (I) can be measured by quantitative radiochemical analysis (QRA). In some embodiments, the radiolabeled compound of Formula (I) is measured by quantitative whole body autoradiography (QWBA). In some embodiments, the radiolabeled compound of Formula (I) is detected by radiographic imaging. In some embodiments, the compound of Formula (I) in the composition comprises Form 1. In some embodiments, the compound of Formula (I) in the composition comprises a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the compound of Formula (I) in the composition is substantially present as a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. In some embodiments, the pharmaceutical composition is a solution. In some embodiments, the pharmaceutical composition is a suspension.

[0396] In some embodiments of the methods provided herein, the compositions are formulated such that the compound of Formula (I), *e.g.*, Compound **10**, *e.g.*, Form 1, is bioavailable over an extended period of time following administration. In some embodiments, the compound of Formula (I) maintains a concentration within a therapeutic window for a desired period of time.

[0397] In some embodiments, the compositions comprising a compound of Formula (I) provided herein are administered once. In some embodiments, the compositions comprising a compound of Formula (I) are administered more than once. In some embodiments, the composition is administered in doses spaced at least 4 weeks apart

(e.g., at least 6 weeks apart, at least 8 weeks apart, at least 12 weeks apart). For example, the composition is administered in doses spaced at least 3 months apart up to about 60 months apart. In some embodiments, the composition is administered once every 3 months. In some embodiments, the composition is administered once every 6 months. In some embodiments, the composition is administered once every 12 months. In some embodiments, the composition is administered once every 24 months. In some embodiments, the composition is administered once every 60 months.

[0398] In some embodiments, the methods can further include administering one or more other therapeutic regimens and/or agents effective for treating an inflammatory disease or a disease or disorder associated with inflammation, e.g., palliative care, with treatment focusing on anti-inflammatory measures, including treatment with nonsteroidal anti-inflammatory drugs (NSAIDs), steroid injections, topical steroids, cortisone injections, and topical cortisone.

[0399] Also provided herein are methods of treating a patient that include first assessing the severity of the disease or disorder associated with inflammation in the patient and then administering to the patient a dose of a compound of Formula (I), or a pharmaceutically acceptable salt thereof, based on the assessment. Inflammation can be assessed by any method known to those of skill in the art, including, but not limited to, blood and urine tests to measure and test for biomarkers linked to inflammation, such as serum proteins associated with inflammation, antinuclear antibodies (ANAs), double stranded DNA (dsDNA), C-reactive protein (CRP), rheumatoid factor, cyclic citrullinated peptide (CCP) antibody, erythrocyte sedimentation rate (ESR), F₂-isoprostanes (F₂-IsoPs), oxidized LDL (OxLDL), myeloperoxidase (MPO), plasma viscosity (PV), proinflammatory cytokines, and any combination thereof; evaluation of the amount of swelling and pain in joints; x-rays, and any combination thereof.

[0400] In some embodiments, the presence or levels of any one or any combination of cytokine biomarkers can be used to select a patient with acute joint injury for treatment. In some embodiments, the cytokine biomarkers are proinflammatory cytokines. In some embodiments, the proinflammatory cytokines are selected from the group consisting of IL-1 α , IL-1 β , IL-2, IL-4, IL-5, IL-6, IL-7, IL-8, IL-10, IL-

12/IL23p40, IL-13, IL-15, IL-16, IL-17A, IL-17F, TNF α , TNF- β , IFN- γ , CXCL1, CD38, CD40, CD69, IgG, IP-10, L-17A, MCP-1, PGE2, sIL-2, and sIL-6.

[0401] . In some embodiments, the proinflammatory cytokines can be used to diagnose inflammation or a disease or disorder associated with inflammation. In some embodiments, the presence or level of these cytokine biomarkers, *e.g.*, proinflammatory cytokines, can be used to select a patient as a candidate for treatment. In some other embodiments, the presence or levels of the cytokine biomarkers can be used to determine the success during the course of or after treatment of a disease or disorder associated with inflammation.

5. Evaluation of biological activity

[0402] The biological activity of the compounds described herein and used in the provided methods can be tested using any suitable assay known to those of skill in the art. See, *e.g.*, WO 2001/053268 and WO 2005/009997, both of which are incorporated by reference in their entirety, and the Examples, below.

[0403] The expression of a biomarker linked to inflammation, such as a proinflammatory cytokine, can be assessed by any method known to those of skill in the art. Biomarkers can be detected by any method known to those of skill in the art, including, but not limited to, blood and urine tests to measure and test for biomarkers linked to inflammation, such as serum proteins associated with inflammation, antinuclear antibodies (ANAs), double stranded DNA (dsDNA), C-reactive protein (CRP), rheumatoid factor, cyclic citrullinated peptide (CCP) antibody, erythrocyte sedimentation rate (ESR), F2-isoprostanes (F2-IsoPs), oxidized LDL (OxLDL), myeloperoxidase (MPO), plasma viscosity (PV), proinflammatory cytokines, and any combination thereof; evaluation of the amount of swelling and pain in joints; x-rays, and any combination thereof. In some embodiments, the biomarker detection methods are performed before, during, or after, or any combination thereof, administering the compounds provided herein that decrease the amount of biomarker associated with inflammation.

[0404] Immunoassays can be used to qualitatively or quantitatively analyze the cytokine biomarker levels, *e.g.*, the levels of IFN- γ , IL-10, IL-12/IL-23p40, IL-12p70, IL-13, IL-15, IL-16, IL-17A, IL-17C, IL-17E/IL-25, IL-17F, IL-1 β , IL-2, IL-21, IL-22, IL-23,

IL-27p28/IL-30, IL-31, IL-33, IL-4, IL-5, IL-6, KC/GRO, VEGF-A, and TNF- α in a biological sample. See, *e.g.*, Harlow & Lane, Cold Spring Harbor Laboratory Press, Using Antibodies: A Laboratory Manual (1999) for a general overview of the technology.

[0405] In addition to using immunoassays to detect the levels of cytokines in a biological sample, assessment of cytokine expression and levels can be made based on the level of gene expression of a particular cytokine. RNA hybridization techniques for determining the presence and/or level of mRNA expression are well known to those of skill in the art and can be used to assess the presence or level of gene expression of the cytokine biomarkers of interest.

[0406] Other methods of assessing the levels of cytokines in a biological sample include, but are not limited to, immunofluorescence, immunoturbidimetry, immunonephelometry, high resolution serum protein electrophoresis, ELISA, Q-PCR, and intracellular cytokine staining detected by FACS. In some embodiments, expression of a biomarker can be detected via fluorescent based readouts on a cell culture performed using an antibody specific for the biomarker or molecule associated thereto, labeled with fluorophore, which includes, but not exhaustively, small molecular dyes, protein chromophores, quantum dots, and gold nanoparticles. In some embodiments, expression of a biomarker can be detected by detecting expression of a label under the transcriptional control of a biomarker promoter *in vivo* (*e.g.*, in an animal tissue) or *in vitro* (*e.g.* in a cell culture). Additional techniques will be known to those of skill in the art.

[0407] Additional assays for inflammation include utilizing cells such as THP-1 monocytes, RAW264.7 macrophages, M1, M2 macrophage polarization, PBMCs, T cells, B cells, Jurkat cells, synovial fibroblasts, splenocytes, T reg cells and other types of systemic or tissue resident immune cells. In some embodiments, the cells can be assayed in the presence of various stimulators, such as LPS, PMA+ ionomycin, CD3-CD28, IL- β , calcimycin, TNF- α , IgM, super-antigen, Concanavalin A, and any other stimulation that activates immune cells. See, for example, Chanput W, *et.al.*, Transcription profiles of LPS-stimulated THP-1 monocytes and macrophages: a tool to study inflammation modulating effects of food-derived compounds., *Food Funct.* 2010 Dec;1(3):254-61; Park EK, *et.al.*, Optimized THP-1 differentiation is required for the detection of responses to weak stimuli. *Inflamm Res.* 2007 Jan;56(1):45-50; Anta Ngkelo, *et.al.*, LPS induced inflammatory

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EXAMPLES

Example 1: Polymorph screen

[0408] A polymorph screen was performed on the compound of Formula (I) to determine solubility, polymorphism, and thermodynamic stability.

A. Analysis of the starting solid (a mixture of Form 1 and a non-stoichiometric hydrate of Form 1)

[0409] X-ray powder diffraction (XRD), differential scanning calorimetry (DSC), and thermal gravimetric analysis (TGA) scans of the starting solid compound of Formula (I), indicated that the starting solid was a crystalline material and was a mixture of Form I and a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water. According to the DSC scan (FIG. 12B), the solid showed a wide endotherm between 50°C-100°C; it also showed a sharp exotherm at 284°C; and the solid eventually melted at 364°C. According to the TGA scan (FIG. 12C), a 1.4% weight loss was observed before 100°C.

[0410] The solubility of the mixture of Form 1 and a non-stoichiometric hydrate of Form 1 was measured by the gravimetric method and indicated that the compound had low

solubility at RT and at 50°C in all solvents tested except DMF and DMSO. Results from the solubility data test at RT and at 50°C are shown in Table 2.

Table 2. Solubility data of the starting solid (a non-stoichiometric hydrate of Form 1)

Solvents	Solubility at RT (mg/mL)	Solubility at 50°C (mg/mL)
Acetone	1	1
Acetonitrile	~0	0
MeOH	1	1
Toluene	1	1
EtOH	2	2
IPAc	~0	~0
EA	1	1
MtBE	~0	~0
IPA	2	5
MEK	1	1
MA	~0	~0
n-Propanol	1	2
MIBK	1	1
n-Butyl acetate	~0	~0
water	1	1
Heptane	~0	~0
n-Butanol	1	2
DMSO	n/a	n/a
DMF	12	16
DCM	2	2
Acetic acid	~0	3

[0411] Slurry experiments in various solvents were performed. Approximately 30-80 mg of the starting solid (a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water) was slurried in 39 different solvents (pure and binary

solvents; the ratio of organic solvent/water (V/V) was 95%/5%) at RT and 50°C for 5 days. Three solvates, one non-stoichiometric hydrate, and eleven non-solvated forms were identified. A “*” after a particular Form, *e.g.*, Form 2*, indicates that the forms had similar XRD scans with minor differences and were considered to belong to the same class. Generally, the identified forms showed multiple endotherms/exotherms on differential scanning calorimetry (DSC) scans; Form 9 showed a single endotherm. XRD of both wet and dry samples were scanned (FIG. 12A (dry sample)). The data is shown in Tables 3 and 4 below.

Table 3. Results of slurry experiments at RT

Solvent	Crystalline Form (wet/dry)		Solvent	Crystalline Form (wet/dry)	
Acetone	Solvate 1	Form 2	Acetone/water	Solvate 2	Form 4**
Acetonitrile	Form 2	Form 1	Acetonitrile/water	Form 12	Form 1
MeOH	Form 13	Form 1	MeOH/water	Form 12	Form 1
Toluene	Form 1	Form 2*	Toluene/water	Form 13	Form 1
EtOH	Form 2*	Form 3	EtOH/water	Solvate 3	Form 2
IPAc	Form 3	Form 4	IPAc/water	Form 12	Form 1
EA	Form 4*	Form 5	EA/water	Form 12	Form 1
MtBE	Form 5*	Form 6	MtBE/water	Form 12	Form 1
IPA	Form 6	Form 7	IPA/water	Form 6	Form 6
MEK	Form 7	Form 4	MEK/water	Form 7	Form 7
MA	Form 4	Form 4*	MA/water	Form 13	Form 1
n-Propanol	Form 4*	Form 8	n-Propanol/water	Form 2**	Form 2**
MIBK	Form 8	Form 3	MIBK/water	Form 12	Form 1
n-Butyl acetate	Form 3*	Form 1	n-Butyl acetate/water	Form 13	Form 12
Water	Form 13	Form 1	Heptane/water	Form 13	Form 12
Heptane	Form 1	Form 9	n-Butanol/water	Form 13	Form 13
n-Butanol	Form 9	Form 10	DMSO/water	amorphous	Form 10
DMSO	amorphous	Form 11	DMF/water	Form 11	Form 11

DMF	Form 11	Form 1	DCM/water	Form 13	Form 1
DCM	Form 1	Form 2			

Table 4. Results of slurry experiments at 50°C

Solvent	Crystalline Form (wet/dry)		Solvent	Crystalline Form (wet/dry)	
Acetone	Solvate 2	Form 4**	Acetone/water	Form 4**	Form 4**
Acetonitrile	Form 2*	Form 2	Acetonitrile/water	Form 13	Form 13
MeOH	Form 1	Form 1	MeOH/water	Form 13	Form 13
Toluene	Form 1	Form 1	Toluene/water	Form 13	Form 13
EtOH	Form 2*	Form 2*	EtOH/water	Form 9	Form 9
IPAc	Form 9	Form 9	IPAc/water	Form 13	Form 13
EA	Form 4*	Form 4	EA/water	Form 4*	Form 4*
MtBE	Form 5*	Form 4	MtBE/water	Form 13	Form 13
IPA	Form 6	Form 6	IPA/water	Form 6	Form 6
MEK	Form 7	Form 7	MEK/water	Form 7	Form 7
MA	Form 4	Form 4	MA/water	Form 12	Form 4
n-Propanol	Form 4	Form 4**	n-Propanol/water	Form 9	Form 9
MIBK	Form 8	Form 8	MIBK/water	Form 13	Form 1
n-Butyl acetate	Form 9	Form 9	n-Butyl acetate/water	Form 13	Form 1
water	Form 13	Form 13	Heptane/water	Form 13	Form 1
Heptane	Form 13	Form 13	n-Butanol/water	Form 13	Form 1
n-Butanol	Form 9	Form 9	DMSO/water	Amorphous	Form 10
DMSO	Amorphous	Form 10*	DMF/water	Form 11	Form 11
DMF	Form 11	Form 11*	DCM/water	Form 13	Form 1
DCM	Form 13	Form 13			

[0412] The slurry experiments identified 3 solvated forms from wet samples (Solvates 1, 2, and 3); 2 non-stoichiometric hydrates of Form 1 (Forms 12 and 13); and 11 non-solvated forms (Forms 1-11). In some instances, similar XRD scans with minor differences were obtained. These were considered to be part of the same class (*e.g.*, the

same form). For example, XRD scans of Form 2 and Form 2* were similar and were considered to belong to the same class. The solvated forms were obtained from wet sample analysis; after drying, the sample indicated a different XRD.

[0413] Solvate 1 was obtained from acetone at RT, and after drying, a low crystallinity solid was generated. Solvate 2 was obtained from acetone (at RT) and acetone/water (at RT), and after drying, Form 4** was generated. Solvate 3 was obtained from EtOH/water at RT, and after drying, Form 2 was generated.

B. Form 1

[0414] The experiments that generated Form 1 are shown in Table 5, below. Form 1 was generally obtained from drying of Form 13 or Form 12. Form 1 may be considered as a dehydrated hydrate. Reslurry in many binary solvents (with 5% water) generated Form 1. Purity of the residual solid was 98.9%. KF of Form 1 (one sample) solid was 5.8%; residual MeOH of Form 1 solid was 0.01%. A TGA scan of fully dried Form 1 solid was performed (FIG. 1C). A 0.33% weight loss was observed before 100°C.

[0415] Form 1 showed sharp crystalline peaks on the XRD scan (FIG. 1A). The XRD peaks of Form 1 are shown in Table 6, below. According to the DSC scan (FIG. 1B), the solid showed a wide endotherm between 50-100°C; it showed a sharp exotherm at 281°C; and the melting point was 363°C.

[0416] The Form 1 solid was dried at 75°C under vacuum overnight, and XRD, DSC, and TGA scans were performed. Comparison of the first and the second XRD scans (after drying at 75°C under vacuum overnight), showed no change. However, the DSC scans indicated the absence of endotherm. The loss of the early peak on the DSC scan had no effect on the XRD trace, showing that the wide endotherm between 50-100°C on DSC scan was due to the free solvent.

[0417] The Form 1 solid was heated in a DSC chamber to 305°C (past the endotherm/exotherm around 280°C), and then scanned by XRD. Comparison of the first and the third XRD and DSC scans shows that after heating to 305°C, Form 1 converted to Form 9. It can be concluded that the endotherm/exotherm around 280°C might be due to melting/crystallization events.

[0418] Form 1 tended to convert to a non-stoichiometric hydrate of Form 1 having between 1% and about 20% by weight water at RH above 40~50%. The hydrate lost its

water below 30% RH. Form 1 converts to a non-stoichiometric hydrate of Form 1 when exposed to air.

[0419] The dynamic vapor sorption (DVS) scan of Form 1 solid showed a 17% water absorption at 90% RH (FIG. 1D). The XRD data indicated that the solid used in the DVS test converted to the hydrate form before the start of the DVS test. However, at 0% RH, water was lost, perhaps indicating that the solid was Form 1.

Table 5. Summary of experiments that generated Form 1

Form	Solvent	Temperature	Wet	Dry
Form 1	MeOH	RT	Form 13	Form 1
	MeOH	50°C	Form 1	Form 1
	Toluene	RT	Form 1	Form 1
	Toluene	50°C	Form 1	Form 1
	water	RT	Form 13	Form 1
	Heptane	RT	Form 1	Form 1
	DCM	RT	Form 1	Form 1
	Acetonitrile/water	RT	Form 12	Form 1
	MeOH/water	RT	Form 12	Form 1
	Toluene/water	RT	Form 13	Form 1
	IPAc/water	RT	Form 13	Form 1
	EA/water	RT	Form 12	Form 1
	MtBE/water	RT	Form 12	Form 1
	MA/water	RT	Form 13	Form 1
	MIBK/water	RT	Form 12	Form 1
	MIBK/water	50°C	Form 13	Form 1
	DCM/water	RT	Form 13	Form 1
	DCM/water	50°C	Form 13	Form 1
	n-Butyl acetate/water	50°C	Form 13	Form 1
	Heptane/water	50°C	Form 13	Form 1
	n-Butanol/water	50°C	Form 13	Form 1

*Amount of water in binary solvents is 5%

Table 6. XRD peaks of Form 1

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
5.778	15.2835	57	97	28.3	1765	18.5	0.309
6.801	12.9871	19	343	100	8306	87.1	0.412
9.26	9.5427	20	178	51.9	3884	40.7	0.371
12.421	7.1203	30	231	67.3	4862	51	0.358
13.919	6.357	35	147	42.9	3668	38.5	0.424
14.501	6.1033	40	133	38.8	3439	36.1	0.44
16.5	5.3681	47	196	57.1	4286	44.9	0.372
17.26	5.1333	53	46	13.4	560	5.9	0.207
18.52	4.7868	68	342	99.7	9539	100	0.474
19.161	4.6282	54	215	62.7	4130	43.3	0.327
20.302	4.3706	49	133	38.8	2823	29.6	0.361
20.619	4.304	43	80	23.3	2047	21.5	0.435
23.056	3.8543	41	38	11.1	765	8	0.342
24.642	3.6098	33	175	51	7235	75.8	0.703
25.302	3.5171	86	80	23.3	2345	24.6	0.498
26.1	3.4113	83	69	20.1	1545	16.2	0.381
27.46	3.2453	52	46	13.4	872	9.1	0.322
28.739	3.1038	39	84	24.5	2146	22.5	0.434
30.444	2.9337	34	32	9.3	1080	11.3	0.54
33.302	2.6882	30	27	7.9	683	7.2	0.405

C. Forms 2, 2*, and 2***

[0420] The experiments that generated Forms 2, 2*, and 2** are shown in Table 7, below. XRD scans of Forms 2, 2* and 2** were performed (FIGS. 2A, 2D, and 2G show the XRD scans of Forms 2, 2*, and 2**, respectively). The XRD peaks of Forms 2 and 2* are shown in Tables 8 and 9, below, respectively. DSC scans were also performed (FIGS. 2B, 2E, and 2H show the DSC scans of Forms 2, 2*, and 2**, respectively). According to the DSC scans, Forms 2, 2* and 2** each showed a wide endotherm between 50°C-100°C, and multiple endotherms and exotherms before melting at 363°C. The wide endotherm before 100°C may be due to the containment of water/solvent in the solid. Form 2 was obtained from acetonitrile; Form 2* from ethanol; Form 2** from n-propanol/5% water.

[0421] A TGA scan of Form 2 (FIG. 2C) showed a 2.7% weight loss before 116°C. FIG. 2F shows the TGA scan of Form 2*

[0422] A PLM photo of Form 2 was taken, indicating that the particle size of this solid was around 50um.

[0423] The Form 2 solid was heated in a DSC machine to 90°C (past the wide endotherm between 50-100°C); to 270°C (past the endotherm/exotherm around 240°C);

and finally to 330°C (past the exotherm around 330°C). The residual solid was analyzed by XRD. According to the first and second XRD and DSC scans, the form did not change before and after heating to 90°C. The wide endotherm between 50-100°C might be free solvent or hydrate. According to the first and third XRD and DSC scans, after heating a Form 2 sample to 270°C, the solid converted to low crystalline solids. According to the first and fourth XRD and DSC scans, after heating the sample to 330°C, the solid converted to Form 9. Thus, the exotherm around 290°C was a re-crystallization event. According to an XRD and DSC overlay, the behavior of Form 2* was similar to Form 2.

[0424] Residual acetonitrile and EtOH in Form 2 and 2* was not detected.

Table 7. Summary of experiments that generated Forms 2, 2*, and 2**

Form	Solvent	Temperature	Wet	Dry
Form 2	Acetonitrile	RT	Form 2	Form 2
	Acetonitrile	50°C	Form 2*	Form 2
	EtOH/water	RT	Solvate 3	Form 2
Form 2*	EtOH	RT	Form 2*	Form 2*
	EtOH	50°C	Form 2*	Form 2*
	Acetonitrile	50°C	Form 2*	Form 2
Form 2**	n-Propanol/water	RT	Form 2**	Form 2**

*Amount of water in binary solvents is 5%

Table 8. XRD peaks of Form 2

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
7.021	12.5802	164	2202	54.1	36151	38.2	0.279
8.298	10.6462	156	194	4.8	2332	2.5	0.204
10.399	8.5	193	397	9.8	6246	6.6	0.267
11.258	7.8531	206	151	3.7	1407	1.5	0.158
12.239	7.2259	181	287	7	5980	6.3	0.354
14.1	6.2759	186	648	15.9	14147	15	0.371
14.597	6.0632	195	182	4.5	7983	8.4	0.746
16.18	5.4734	235	201	4.9	4033	4.3	0.341
16.561	5.3484	251	280	6.9	8382	8.9	0.509
17.033	5.2013	288	160	3.9	1810	1.9	0.192
17.639	5.0238	295	366	9	3542	3.7	0.165
18.878	4.6968	316	1210	29.7	29303	31	0.412
19.22	4.614	333	585	14.4	21169	22.4	0.615
19.863	4.4662	340	95	2.3	437	0.5	0.078

20.411	4.3474	385	86	2.1	671	0.7	0.133
21.48	4.1335	532	1944	47.8	61345	64.8	0.536
22.04	4.0297	647	4071	100	94605	100	0.395
23.036	3.8576	634	142	3.5	1478	1.6	0.177
24.24	3.6686	497	1688	41.5	28976	30.6	0.292
25.561	3.482	422	120	2.9	2545	2.7	0.361
25.918	3.4349	365	271	6.7	11426	12.1	0.717
26.379	3.3759	349	497	12.2	15133	16	0.518
26.739	3.3313	387	181	4.4	2845	3	0.267
27.979	3.1863	297	235	5.8	4050	4.3	0.293
29.043	3.072	338	347	8.5	4584	4.8	0.225
29.661	3.0094	321	310	7.6	7879	8.3	0.432
30.204	2.9565	355	135	3.3	1501	1.6	0.189
31.58	2.8308	232	206	5.1	3991	4.2	0.329
32.602	2.7443	193	63	1.5	1129	1.2	0.305

Table 9. XRD peaks of Form 2*

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
4.859	18.1701	127	87	1.2	1714	1.9	0.335
7.119	12.4067	148	3587	48.4	44853	50.4	0.213
8.321	10.6166	149	407	5.5	4871	5.5	0.203
10.439	8.4669	186	1184	16	13629	15.3	0.196
11.319	7.8109	190	413	5.6	4673	5.3	0.192
12.3	7.1899	179	1010	13.6	13220	14.9	0.223
12.803	6.9089	182	140	1.9	1587	1.8	0.193
14.121	6.2667	179	1966	26.5	27290	30.7	0.236
14.559	6.0791	199	169	2.3	4381	4.9	0.441
16.236	5.4546	244	436	5.9	5696	6.4	0.222
16.62	5.3297	271	674	9.1	7919	8.9	0.2
17.059	5.1935	313	629	8.5	6279	7.1	0.17
17.699	5.0071	303	1094	14.7	12619	14.2	0.196
18.858	4.7018	359	2334	31.5	31734	35.7	0.231
19.321	4.5903	325	1650	22.2	28313	31.8	0.292
19.823	4.4751	412	127	1.7	582	0.7	0.078
20.321	4.3665	327	333	4.5	3361	3.8	0.172
21.479	4.1336	451	3245	43.8	56365	63.3	0.295
22.119	4.0154	612	7417	100	89000	100	0.204
22.782	3.9	536	327	4.4	11890	13.4	0.618
23.098	3.8475	466	638	8.6	11127	12.5	0.296
24.3	3.6597	361	4873	65.7	61170	68.7	0.213
25.599	3.4769	487	475	6.4	7278	8.2	0.26
25.88	3.4399	541	562	7.6	10968	12.3	0.332
26.361	3.3782	372	1289	17.4	20859	23.4	0.275
26.739	3.3312	266	660	8.9	13196	14.8	0.34
27.938	3.1909	284	560	7.6	9888	11.1	0.3
28.641	3.1142	319	210	2.8	2324	2.6	0.188
29.398	3.0357	357	100	1.3	2376	2.7	0.404
29.779	2.9977	295	708	9.5	13168	14.8	0.316

30.3	2.9473	283	451	6.1	6600	7.4	0.249
31.658	2.8239	239	667	9	9228	10.4	0.235
32.519	2.7511	221	191	2.6	2896	3.3	0.258
33.903	2.6419	213	72	1	876	1	0.207
34.82	2.5744	229	110	1.5	3822	4.3	0.591
35.504	2.5264	230	97	1.3	3876	4.4	0.679

D. Form 3

[0425] The experiments that generated Form 3 are shown in Table 10, below. XRD and DSC scans of Form 3 were taken (FIGS. 3A and 3B, respectively). Table 11, below, shows the XRD peaks of Form 3. Multiple exotherms and endotherms were observed from the DSC scan of Form 3.

[0426] A TGA scan of Form 3 was taken (FIG. 3C) and showed a 1.6% weight loss of the solid before 81°C, followed by a 1.7% weight loss between 81°C and 169°C.

[0427] Form 3 was obtained from IPAc at RT, while Form 3* was obtained from reslurry in n-butyl acetate.

Table 10. Summary of experiments that generated Form 3 and Form 3*

Form	Solvent	Temperature	Wet	Dry
Form 3	IPAc	RT	Form 3	Form 3
	n-Butyl acetate	RT	Form 3*	Form 3
Form 3*	n-Butyl acetate	RT	Form 3*	Form 3

Table 11. XRD peaks of Form 3

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
5.024	17.5739	231	87	4.4	845	1.9	0.165
6.34	13.9294	368	1030	52.5	12361	27.5	0.204
7.219	12.2357	182	1962	100	36491	81.1	0.316
8.441	10.4665	188	159	8.1	3261	7.2	0.349
9.237	9.5659	207	320	16.3	3365	7.5	0.179
10.561	8.37	240	278	14.2	6270	13.9	0.383
10.998	8.0381	217	849	43.3	17119	38.1	0.343
11.46	7.715	256	87	4.4	662	1.5	0.129
12.439	7.11	215	311	15.9	6502	14.5	0.355
12.865	6.8756	209	92	4.7	1599	3.6	0.295
14.22	6.2233	231	522	26.6	12265	27.3	0.399
15.524	5.7034	273	311	15.9	2957	6.6	0.162
16.021	5.5276	309	218	11.1	2669	5.9	0.208
16.78	5.2792	368	330	16.8	3780	8.4	0.195
17.181	5.1567	384	99	5	2614	5.8	0.449
17.782	4.9837	428	496	25.3	6264	13.9	0.215

18.381	4.8227	509	551	28.1	5102	11.3	0.157
19.02	4.6622	447	589	30	20513	45.6	0.592
19.758	4.4896	487	423	21.6	14362	31.9	0.577
20.8	4.267	520	214	10.9	1518	3.4	0.121
21.19	4.1893	408	418	21.3	4581	10.2	0.186
21.6	4.1107	553	1017	51.8	41986	93.3	0.702
22.181	4.0044	662	1736	88.5	44981	100	0.44
23.185	3.8333	508	259	13.2	3327	7.4	0.218
24.44	3.6392	467	1441	73.4	29510	65.6	0.348
25.198	3.5313	551	232	11.8	1362	3	0.1
25.618	3.4745	557	79	4	365	0.8	0.079
26.103	3.4109	512	180	9.2	7374	16.4	0.696
26.479	3.3634	475	306	15.6	11652	25.9	0.647
27.3	3.264	455	133	6.8	1016	2.3	0.13
28.04	3.1796	378	93	4.7	1485	3.3	0.271
28.82	3.0953	372	201	10.2	3455	7.7	0.292
29.258	3.0499	362	76	3.9	2580	5.7	0.577
29.88	2.9878	334	191	9.7	4011	8.9	0.357
31.802	2.8115	251	205	10.4	4094	9.1	0.34
32.62	2.7429	231	87	4.4	1109	2.5	0.217
32.943	2.7167	215	52	2.7	1107	2.5	0.362
33.961	2.6375	217	101	5.1	1686	3.7	0.284

E. Form 4

[0428] The experiments that generated Forms 4, 4*, and 4** are shown in Table 12, below. XRD of Forms 4, 4*, and 4** were taken (FIGS. 4A, 4D, and 4G, respectively). Tables 13 and 14, below, show the XRD peaks of Form 4 and Form 4*, respectively. DSC scans of Forms 4, 4*, and 4** were also performed (FIGS. 4B, 4E, and 4H, respectively). According to the DSC scans, Form 4 showed a wide endotherm between 50°C-100°C, followed by multiple endotherms/exotherms, and then melted at around 367°C. Forms 4* and 4** showed similar DSC patterns as Form 4.

[0429] TGA scans of Form 4, Form 4*, and Form 4** were taken (FIGS. 4C, 4F, and 4I, respectively). For Form 4, there was an 8.3% weight loss before 200°C; for Form 4*, there was a 4.4% weight loss before 102°C, followed by a 0.5% weight loss between 102°C and 250°C; and for Form 4**, there were three stages of weight loss, which were 2.8%, 1.9%, and 1.3%, respectively.

[0430] These solid forms were obtained from methyl acetate, n-propanol, MIBK, MtBE, ethyl acetate, acetone/water, and ethyl acetate/water.

Table 12. Summary of experiments that generated Forms 4, 4*, and 4**

Form	Solvent	Temperature	Wet	Dry
Form 4	EA	RT	Form 4*	Form 4
	EA	50°C	Form 4*	Form 4
	MA	RT	Form 4	Form 4
	MA	50°C	Form 4	Form 4
	MA/water	50°C	Form 12	Form 4
	MtBE	50°C	Form 5*	Form 4
	n-Propanol	RT	Form 4	Form 4*
Form 4*	EA	RT	Form 4*	Form 4*
	EA	50°C	Form 4*	Form 4
	EA/water	50°C	Form 4*	Form 4*
	n-Propanol	RT	Form 4	Form 4*
Form 4**	Acetone/water	RT	Solvate 2	Form 4**
	Acetone	50°C	Solvate 2	Form 4**
	n-Propanol	50°C	Form 4	Form 4**
	Acetone/water	50°C	Form 4**	Form 4**

*Amount of water in binary solvents is 5%

Table 13. XRD peaks of Form 4

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
3.433	25.7129	197	48	1	697	0.7	0.247
7.019	12.5829	222	3897	77.3	66968	69.4	0.292
8.659	10.203	242	448	8.9	8198	8.5	0.311
8.98	9.8395	223	219	4.3	7649	7.9	0.594
9.64	9.1672	251	516	10.2	6969	7.2	0.23
10.917	8.0978	210	77	1.5	1041	1.1	0.23
12.339	7.1673	220	465	9.2	9572	9.9	0.35
13.82	6.4023	268	501	9.9	11493	11.9	0.39
14.278	6.1981	271	192	3.8	7288	7.6	0.645
14.923	5.9314	288	172	3.4	1636	1.7	0.162
16.462	5.3804	310	329	6.5	3066	3.2	0.158
17.041	5.199	375	105	2.1	942	1	0.153
17.638	5.0241	435	1073	21.3	13511	14	0.214
18.281	4.8488	487	772	15.3	9782	10.1	0.215
19.52	4.5437	504	1590	31.5	31949	33.1	0.342
21.759	4.081	677	5040	100	96504	100	0.326
23.22	3.8275	693	1457	28.9	28109	29.1	0.328

25.12	3.5421	710	3091	61.3	69330	71.8	0.381
25.76	3.4556	455	827	16.4	22029	22.8	0.453
27.221	3.2733	419	180	3.6	2915	3	0.275
28.638	3.1145	409	210	4.2	4338	4.5	0.351
29.259	3.0498	461	568	11.3	11998	12.4	0.359
30.137	2.9629	409	149	3	1946	2	0.222
31.817	2.8102	253	110	2.2	4034	4.2	0.623
32.319	2.7677	245	137	2.7	3829	4	0.475

Table 14. XRD peaks of Form 4*

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
4.981	17.7282	270	684	15.8	12231	12.6	0.304
7.22	12.2329	244	3416	79	65744	67.8	0.327
8.459	10.4447	202	335	7.7	4814	5	0.244
10.56	8.3707	219	629	14.5	10739	11.1	0.29
11.42	7.7419	240	203	4.7	2908	3	0.244
12.42	7.1209	221	614	14.2	11445	11.8	0.317
13.019	6.7947	238	59	1.4	423	0.4	0.122
14.26	6.2057	227	1052	24.3	20787	21.4	0.336
16.318	5.4274	409	85	2	665	0.7	0.133
16.722	5.2973	332	496	11.5	8980	9.3	0.308
17.199	5.1515	393	226	5.2	3448	3.6	0.259
17.82	4.9733	402	725	16.8	8502	8.8	0.199
18.98	4.672	432	1352	31.3	36895	38.1	0.464
19.44	4.5623	439	990	22.9	28546	29.4	0.49
20.46	4.3371	444	119	2.8	1163	1.2	0.166
21.58	4.1144	458	1982	45.8	71568	73.8	0.614
22.22	3.9974	837	4325	100	96937	100	0.381
23.16	3.8373	758	114	2.6	1085	1.1	0.162
24.42	3.6421	522	2466	57	48977	50.5	0.338
25.679	3.4663	590	252	5.8	5211	5.4	0.352
26.5	3.3607	470	671	15.5	23177	23.9	0.587
26.95	3.3056	356	313	7.2	3645	3.8	0.198
28.118	3.1709	385	255	5.9	5045	5.2	0.336
29.9	2.9858	360	383	8.9	13112	13.5	0.582
30.421	2.9359	346	239	5.5	5602	5.8	0.398
31.779	2.8134	293	336	7.8	5905	6.1	0.299
32.618	2.743	267	124	2.9	1934	2	0.265

F. Forms 5 and 5*

[0431] The experiments that generated Forms 5 and 5* are shown in Table 15, below. XRD scans of Forms 5 and 5* were taken (FIGS. 5A and 5D, respectively). The XRD peaks of Form 5 are shown in Table 16, below. A DSC scan of Form 5 was also performed and showed a wide endotherm between 50°C-100°C, and multiple endotherms and exotherms before melting at 363°C (FIG. 5B).

[0432] A TGA scan of Form 5 solid showed a 3.1% weight loss before 100°C, followed by a 1.7% weight loss between 100°C and 250°C (FIG. 5C).

[0433] Forms 5 and 5* were obtained from slurrying Form 12 in MtBE at RT and 50°C. Wet solid showed Form 5*, while dry solid indicated Form 5.

Table 15. Summary of experiments that generated Forms 5 and 5*

Form	Solvent	Temperature	Wet	Dry
Form 5	MtBE	RT	Form 5*	Form 5
Form 5*	MtBE	RT	Form 5*	Form 5
	MtBE	50°C	Form 5*	Form 4

Table 16. XRD peaks of Form 5

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
5.098	17.3185	260	155	2.4	2464	2.1	0.27
6.38	13.8428	256	1778	27.7	34733	29.6	0.332
7.28	12.1332	214	3964	61.6	78158	66.5	0.335
8.518	10.3715	234	241	3.7	3170	2.7	0.224
9.24	9.5627	227	472	7.3	6614	5.6	0.238
10.639	8.3083	266	765	11.9	20508	17.5	0.456
11.019	8.0226	242	1596	24.8	37620	32	0.401
11.483	7.6998	398	133	2.1	949	0.8	0.121
12.44	7.1091	246	584	9.1	11910	10.1	0.347
12.94	6.8358	249	152	2.4	4189	3.6	0.469
14.301	6.1883	279	1114	17.3	22226	18.9	0.339
14.839	5.9648	300	167	2.6	5989	5.1	0.61
15.581	5.6827	404	376	5.8	4045	3.4	0.183
16.08	5.5073	452	459	7.1	9013	7.7	0.334
16.357	5.4146	509	260	4	11967	10.2	0.782
16.839	5.2606	521	473	7.4	7195	6.1	0.259
17.254	5.1351	550	258	4	4373	3.7	0.288
17.839	4.968	562	414	6.4	4207	3.6	0.173
18.439	4.8078	667	590	9.2	5946	5.1	0.171
19.059	4.6527	616	1603	24.9	35964	30.6	0.381
19.5	4.5486	671	1163	18.1	30384	25.9	0.444
20.882	4.2506	850	305	4.7	2860	2.4	0.159
21.679	4.0959	935	2272	35.3	66194	56.4	0.495
22.28	3.9867	1083	6430	100	117449	100	0.311
23.221	3.8273	856	564	8.8	9429	8	0.284
24.461	3.6361	697	4250	66.1	74709	63.6	0.299
25.276	3.5206	726	170	2.6	1349	1.1	0.135
26.081	3.4137	756	442	6.9	17518	14.9	0.674
26.52	3.3582	689	1014	15.8	34615	29.5	0.58
28.139	3.1686	528	306	4.8	4846	4.1	0.269
28.821	3.0952	533	463	7.2	7067	6	0.259

29.94	2.9819	499	755	11.7	15565	13.3	0.35
30.458	2.9324	435	467	7.3	9861	8.4	0.359
31.86	2.8065	343	648	10.1	13697	11.7	0.359
32.642	2.741	314	125	1.9	2403	2	0.327
34.002	2.6344	298	123	1.9	1956	1.7	0.27

G. Form 6

[0434] The experiments that generated Form 6 are shown in Table 17, below. XRD and DSC scans of Form 6 were taken (FIGS. 6A and 6B, respectively). According to the DSC scan, the solid showed a small exotherm at 250°C and a sharp melting endotherm at 358°C.

[0435] Form 6 was obtained by slurring starting material in IPA and IPA/5% water at RT and 50°C.

Table 17. Summary of experiments that generated Form 6

Form	Solvent	Temperature	Wet	Dry
Form 6	IPA	RT	Form 6	Form 6
	IPA	50°C	Form 6	Form 6
	IPA/water	RT	Form 6	Form 6
	IPA/water	50°C	Form 6	Form 6

*Amount of water in binary solvents is 5%

H. Form 7

[0436] The experiments that generated Form 7 are shown in Table 18, below. XRD and DSC scans of Form 7 were taken (FIGS. 7A and 7B, respectively). The XRD peaks of Form 7 are shown in Table 19, below. According to the DSC scan, the solid showed two exotherms at 227°C and 299°C, followed by a melting endotherm at 365°C. Form 7 showed low degree of crystallinity on XRD. The double exotherm on the DSC scans may be associated with the low crystallinity observed on the XRD scan.

[0437] A TGA scan of Form 7 solid showed a 12% weight loss before 200°C (FIG. 7C).

[0438] Form 7 was obtained from MEK and MEK/5% water at RT and 50°C.

Table 18. Summary of experiments that generated Form 7

Form	Solvent	Temperature	Wet	Dry
Form 7	MEK	RT	Form 7	Form 7

	MEK	50°C	Form 7	Form 7
	MEK/water	RT	Form 7	Form 7
	MEK/water	50°C	Form 7	Form 7

*Amount of water in binary solvents is 5%

Table 19. XRD peaks of Form 7

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
4.94	17.8745	362	1384	23.3	50829	29.2	0.624
7.06	12.5111	286	3171	53.3	69159	39.8	0.371
8.759	10.0876	370	628	10.6	9606	5.5	0.26
9.9	8.9272	429	537	9	11110	6.4	0.352
10.881	8.1241	546	879	14.8	16425	9.4	0.318
11.84	7.4681	588	413	6.9	7187	4.1	0.296
12.997	6.8061	463	135	2.3	1351	0.8	0.17
14.404	6.1442	604	126	2.1	3331	1.9	0.449
15.1	5.8626	791	596	10	8819	5.1	0.252
15.92	5.5622	792	593	10	24460	14.1	0.701
16.581	5.3421	739	641	10.8	14919	8.6	0.396
18.5	4.7919	1066	1555	26.1	43174	24.8	0.472
19.4	4.5717	1087	930	15.6	17521	10.1	0.32
20.382	4.3535	1178	154	2.6	867	0.5	0.096
21.56	4.1183	1424	5949	100	173972	100	0.497
22.098	4.0192	1830	692	11.6	17678	10.2	0.434
23.22	3.8275	1749	1971	33.1	42151	24.2	0.364
24.203	3.6743	1776	351	5.9	11935	6.9	0.578
24.884	3.5751	1658	271	4.6	2378	1.4	0.149
25.759	3.4556	1416	492	8.3	19894	11.4	0.687
26.3	3.3858	1335	499	8.4	23631	13.6	0.805
27.34	3.2594	1192	307	5.2	4494	2.6	0.249
28.641	3.1142	1004	382	6.4	18030	10.4	0.802
29.078	3.0684	979	324	5.4	14234	8.2	0.747
30.28	2.9492	759	711	12	16004	9.2	0.383
31.985	2.7959	551	111	1.9	4816	2.8	0.738
33.402	2.6804	509	102	1.7	2060	1.2	0.343
34.24	2.6167	474	92	1.5	1901	1.1	0.351

I. Form 8

[0439] The experiments that generated Form 8 are shown in Table 20, below. XRD and DSC scans of Form 8 were taken (FIGS. 8A and 8B, respectively). The XRD peaks of Form 8 are shown in Table 21, below. According to the DSC scan, the solid showed two endotherms at 205°C and 231°C, followed by an exotherm at 279°C, followed by a melting endotherm at 362°C. Form 8 showed a low degree of crystallinity on the XRD scan. The

double exotherm on the DSC scan may confirm the low crystallinity seen on XRD (low crystalline material convert to higher crystallinity solid).

[0440] A TGA scan of Form 8 showed a 4.2% weight loss before 190°C, followed by a 3.9% weight loss between 190°C and 261°C (FIG. 8C).

[0441] Form 8 was obtained from MIBK at RT and 50°C. MIBK/5% water reslurry does not produce the same form.

Table 20. Summary of experiments that generated Form 8

Form	Solvent	Temperature	Wet	Dry
Form 8	MIBK	RT	Form 8	Form 8
	MIBK	50°C	Form 8	Form 8

Table 21. XRD peaks of Form 8

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
6.88	12.8368	318	2815	80.8	71578	51.7	0.432
10.699	8.2619	380	70	2	722	0.5	0.175
11.48	7.7016	344	466	13.4	9513	6.9	0.347
12.66	6.9866	348	136	3.9	1759	1.3	0.22
14.16	6.2496	435	166	4.8	3298	2.4	0.338
15.259	5.8017	483	269	7.7	6267	4.5	0.396
16.879	5.2484	669	333	9.6	7638	5.5	0.39
17.681	5.0121	780	1959	56.2	76035	54.9	0.66
19.618	4.5213	833	134	3.8	2110	1.5	0.268
21.5	4.1296	1116	3484	100	138450	100	0.676
24.244	3.6682	899	99	2.8	2643	1.9	0.454
27.559	3.234	753	366	10.5	11182	8.1	0.519
28.881	3.0889	636	279	8	8137	5.9	0.496
30.878	2.8935	403	87	2.5	1890	1.4	0.369
31.221	2.8624	386	69	2	1898	1.4	0.468

J. Form 9

[0442] The experiments that generated Form 9 are shown in Table 22, below. XRD and DSC scans of Form 9 were taken (FIGS. 9A and 9B, respectively). The XRD peaks of Form 9 are shown in Table 23, below. According to the DSC scan, the solid showed a single melting endotherm at 364°C.

[0443] A TGA scan of Form 9 showed a 0.28% weight loss before 100°C (FIG. 9C).

[0444] Other forms, when heated to just before melting at 364°C, seemed to convert to Form 9. This has been confirmed for Forms 1 and 2.

[0445] A DVS scan of Form 9 showed a 0.8% water absorption at 90% RH. Form 9 did not change its form before and after the DVS scan (FIG. 9D).

Table 22. Summary of experiments that generated Form 9

Form	Solvent	Temperature	Wet	Dry
	n-Butanol	RT	Form 9	Form 9
Form 9	IPAc	50°C	Form 9	Form 9
	n-Butyl acetate	50°C	Form 9	Form 9
	n-Butanol	50°C	Form 9	Form 9
	EtOH/water	50°C	Form 9	Form 9
	n-Propanol/water	50°C	Form 9	Form 9

*Amount of water in binary solvents is 5%

Table 23. XRD peaks of Form 9

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
4.94	17.8746	21	895	100	23398	100	0.444
6.26	14.1076	21	34	3.8	513	2.2	0.257
10.099	8.7516	28	66	7.4	1172	5	0.302
11.883	7.4413	30	46	5.1	828	3.5	0.306
13.16	6.7221	27	37	4.1	400	1.7	0.184
15.341	5.771	39	71	7.9	1541	6.6	0.369
16.518	5.3622	40	93	10.4	1728	7.4	0.316
18.622	4.7608	46	260	29.1	7069	30.2	0.462
19.74	4.4938	80	138	15.4	1937	8.3	0.239
21.101	4.2068	64	342	38.2	8314	35.5	0.413
22.42	3.9622	56	77	8.6	1721	7.4	0.38
24.1	3.6897	58	198	22.1	3904	16.7	0.335
25.2	3.5311	63	157	17.5	3615	15.5	0.391
26.897	3.312	46	44	4.9	1307	5.6	0.505
28.577	3.121	35	54	6	1754	7.5	0.552
29.884	2.9874	32	30	3.4	477	2	0.254
30.926	2.8891	35	32	3.6	682	2.9	0.341

K. Forms 10 and 10*

[0446] The experiments that generated Forms 10 and 10* are shown in Table 24, below. XRD scans of Forms 10 and 10* were taken (FIGS. 10A and 10D, respectively). The XRD peaks of Form 10 are shown in Table 25, below. DSC scans of Forms 10 and 10* were also taken and indicated multiple endotherms/exotherms, followed by melting at 367°C (FIGS. 10B and 10E, respectively).

[0447] Forms 10 and 10* were produced by drying of amorphous solids (obtained from DMSO and DMSO/water reslurry at RT and 50°C). Both Form 10 and 10* are associated with DMSO.

[0448] A TGA scan of Form 10 solid showed a 0.6% weight loss before 100°C, followed by a 3.8% weight loss between 100°C and 170°C, followed by a 7.1% weight loss between 170°C and 260°C (FIG. 10C).

Table 24. Summary of experiments that generated Forms 10 and 10*

Form	Solvent	Temperature	Wet	Dry
Form 10	DMSO	RT	amorphous	Form 10
	DMSO/water	RT	amorphous	Form 10
	DMSO/water	50°C	amorphous	Form 10
Form 10*	DMSO	50°C	amorphous	Form 10*

*Amount of water in binary solvents is 5%

Table 25. XRD peaks of Form 10

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
6.701	13.1792	148	1553	32.1	31364	34.4	0.343
8.3	10.6444	207	1026	21.2	17914	19.6	0.297
9.38	9.4203	212	1352	27.9	21528	23.6	0.271
10.819	8.1705	223	514	10.6	8714	9.6	0.288
11.919	7.4192	271	635	13.1	9435	10.3	0.253
12.919	6.8469	266	1160	24	22094	24.2	0.324
13.718	6.45	242	81	1.7	856	0.9	0.18
14.84	5.9646	271	244	5	4716	5.2	0.329
15.536	5.6988	312	147	3	1304	1.4	0.151
16.58	5.3424	392	1813	37.5	30451	33.4	0.286
17.821	4.9731	434	2208	45.6	58342	64	0.449
18.16	4.881	434	2862	59.2	89029	97.6	0.529
19.001	4.6667	1021	3215	66.5	45840	50.2	0.242
19.88	4.4623	1163	1454	30.1	19014	20.8	0.222
20.701	4.2873	1514	4838	100	78140	85.7	0.275
21.66	4.0994	596	4067	84.1	91229	100	0.381
23.38	3.8017	596	2251	46.5	64928	71.2	0.49
24.22	3.6717	663	4578	94.6	84228	92.3	0.313
26	3.4242	595	430	8.9	11172	12.2	0.442
27.12	3.2853	639	146	3	1986	2.2	0.231
27.88	3.1974	642	2073	42.8	48132	52.8	0.395
28.88	3.089	638	477	9.9	14155	15.5	0.504
29.867	2.9891	544	205	4.2	4572	5	0.379
30.32	2.9454	528	568	11.7	11936	13.1	0.357
31.098	2.8735	517	443	9.2	5841	6.4	0.224

31.661	2.8236	433	118	2.4	953	1	0.137
33.379	2.6822	433	311	6.4	9235	10.1	0.505
34.22	2.6181	444	281	5.8	6059	6.6	0.367
34.822	2.5743	460	84	1.7	2707	3	0.548
35.438	2.5309	465	89	1.8	858	0.9	0.164

L. Forms 11 and 11*

[0449] The experiments that generated Forms 11 and 11* are shown in Table 26, below. XRD scans of Forms 11 and 11* were taken (FIGS. 11A and 11D, respectively). The XRD peaks of Form 11 and Form 11* are shown in Tables 27 and 28, below, respectively. DSC scans of Forms 11 and 11* were also taken (FIGS. 11B and 11E, respectively). According to the DSC scans, the solid showed multiple endotherms/exotherms and eventually melted at 368°C. Amorphous halo was observed in the XRD of both Forms. The double exotherm on the DSC of both forms may be also associated with the amorphous halo observed on XRD scans.

[0450] TGA scans of Form 11 and 11* were taken (FIGS. 11C and 11F, respectively). Form 11 solids showed a 0.8% weight loss before 100°C, followed by a 7.0% weight loss between 100°C and 249°C. Form 11* solids showed a 1.0% weight loss before 100°C, and followed by a 7.0% weight loss before 250°C.

[0451] Forms 11 and 11* were obtained from DMF and DMF/5%water at RT and 50°C.

Table 26. Summary of experiments that generated Forms 11 and 11*

Form	Solvent	Temperature	Wet	Dry
Form 11	DMF	RT	Form 11	Form 11
	DMF	50°C	Form 11	Form 11*
	DMF/water	RT	Form 11	Form 11
	DMF/water	50°C	Form 11	Form 11
Form 11*	DMF	50°C	Form 11	Form 11*

*Amount of water in binary solvents is 5%

Table 27. XRD peaks of Form 11

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
6.42	13.7554	19	496	81.7	9502	100	0.326
8.421	10.4908	20	335	55.2	5775	60.8	0.293
8.86	9.9726	24	166	27.3	4268	44.9	0.437
10.859	8.1404	21	91	15	1292	13.6	0.241

12.479	7.0871	44	83	13.7	1004	10.6	0.206
12.977	6.8165	29	51	8.4	1542	16.2	0.514
14.519	6.0957	28	91	15	1421	15	0.265
16.801	5.2727	57	104	17.1	2226	23.4	0.364
17.801	4.9787	103	358	59	5109	53.8	0.243
18.519	4.7871	101	607	100	8460	89	0.237
18.861	4.7011	102	125	20.6	1763	18.6	0.24
19.922	4.453	85	383	63.1	7376	77.6	0.327
20.258	4.38	79	180	29.7	5778	60.8	0.546
20.899	4.247	76	105	17.3	1291	13.6	0.209
21.738	4.085	86	55	9.1	757	8	0.234
22.441	3.9585	94	471	77.6	7125	75	0.257
22.859	3.8871	78	167	27.5	3724	39.2	0.379
24.458	3.6365	60	298	49.1	4544	47.8	0.259
26.82	3.3213	45	195	32.1	4777	50.3	0.416
29	3.0764	43	99	16.3	3112	32.8	0.534
29.524	3.023	63	37	6.1	190	2	0.087
31.04	2.8788	38	46	7.6	826	8.7	0.305
31.825	2.8095	36	56	9.2	737	7.8	0.224
32.456	2.7563	31	40	6.6	857	9	0.364

Table 28. XRD peaks of Form 11*

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
6.441	13.7116	24	424	93.4	8643	100	0.347
6.944	12.7196	20	84	18.5	2078	24	0.421
8.518	10.3718	22	227	50	4871	56.4	0.365
8.86	9.9721	23	147	32.4	3581	41.4	0.414
10.859	8.141	26	107	23.6	1695	19.6	0.269
12.519	7.0648	34	90	19.8	2165	25	0.409
13.021	6.7935	31	54	11.9	1517	17.6	0.478
14.618	6.0547	32	76	16.7	1605	18.6	0.359
16.638	5.3238	55	115	25.3	2410	27.9	0.356
17.838	4.9684	71	368	81.1	6709	77.6	0.31
18.522	4.7864	130	454	100	7473	86.5	0.28
19.96	4.4447	109	315	69.4	6433	74.4	0.347
20.26	4.3795	109	146	32.2	5359	62	0.624
20.904	4.2461	127	58	12.8	559	6.5	0.164
21.639	4.1034	142	194	42.7	4690	54.3	0.411
22.441	3.9586	161	368	81.1	5409	62.6	0.25
22.94	3.8735	78	150	33	6057	70.1	0.686
23.398	3.7988	78	116	25.6	2330	27	0.341
24.44	3.6391	75	305	67.2	5097	59	0.284
26.819	3.3215	68	206	45.4	4795	55.5	0.396
29.018	3.0745	56	109	24	4093	47.4	0.638
29.566	3.0188	82	43	9.5	341	3.9	0.135
31.022	2.8804	58	55	12.1	509	5.9	0.157

31.881	2.8047	49	48	10.6	482	5.6	0.171
32.338	2.7661	42	50	11	1360	15.7	0.462

M. Form 13 and Form 12

[0452] The experiments that generated Form 13 and Form 12 are shown in Tables 29 and 31, below, respectively. Forms 12 and 13 are examples of non-stoichiometric hydrates of Form 1 that have between 1% and about 20% by weight water. XRD scans of Form 13 and Form 12 were taken (FIGS. 13A and 12A, respectively). The XRD peaks of Form 13 are shown in Table 30, below. DSC scans of Form 13 and Form 12 were also taken (FIGS. 13B and 12B, respectively). According to the DSC scan, Form 13 solids showed a wide endotherm between 50°C-100°C, followed by a small exotherm at 278°C; and a melting endotherm at 363°C. According to the DSC scan, Form 12 solids showed a wide endotherm between 50°C-100°C, followed by a sharp exotherm at 283°C; and a melting endotherm at 364°C.

[0453] The purity of the Form 13 sample was 98.8%; the KF of an undried Form 13 sample was 35.7%. A DVS scan of Form 13 solid showed a 17% water sorption at 90% RH (FIG. 13D). Form 13 converted to Form 1 upon drying.

[0454] A TGA scan of Form 13 solid showed a 1.9% weight loss before 100°C (FIG. 13C).

[0455] Form 13 solid was heated in a DSC chamber to 170°C (past the endotherm between 50-100°C), and then scanned by XRD. A comparison of the first and the second XRD and DSC scans, after heating to 170°C, showed that Form 13 converted to Form 1. It can be concluded that the endotherm between 50-100°C is due to bonded water.

[0456] Form 13 solid was heated in a DSC chamber to 330°C (past the endotherm/exotherm around 300°C), and then scanned by XRD. A comparison of the first and the third XRD and DSC scans, after heating to 170°C, showed that Form 13 converted to Form 9. It can be concluded that the endotherm/exotherm is due to melting/crystallization events.

Table 29. Summary of experiments that generated Form 13

Form	Solvent	Temperature	Wet	Dry
Form 13	MeOH	RT	Form 13	Form 1

	MeOH/water	50°C	Form 13	Form 13
	water	RT	Form 13	Form 1
	water	50°C	Form 13	Form 13
	Toluene/water	RT	Form 13	Form 1
	Toluene/water	50°C	Form 13	Form 13
	MA/water	RT	Form 13	Form 1
	n-Butyl acetate/water	RT	Form 13	Form 12
	n-Butyl acetate/water	50°C	Form 13	Form 1
	Heptane	50°C	Form 13	Form 13
	Heptane/water	RT	Form 13	Form 12
	Heptane/water	50°C	Form 13	Form 1
	n-Butanol/water	RT	Form 13	Form 13
	n-Butanol/water	50°C	Form 13	Form 1
	DCM	50°C	Form 13	Form 13
	DCM/water	RT	Form 13	Form 1
	DCM/water	50°C	Form 13	Form 1
	Acetonitrile/water	50°C	Form 13	Form 13
	IPAc/water	50°C	Form 13	Form 13
	MtBE/water	50°C	Form 13	Form 13
	MIBK/water	50°C	Form 13	Form 1

*Amount of water in binary solvents is 5%

Table 30. XRD peaks of Form 13

2-Theta	d(A)	BG	Height	I%	Area	I%	FWHM
5.06	17.45	278	309	6.5	3685	4.8	0.203
6.379	13.8451	223	4743	100	76110	100	0.273
9.24	9.5632	164	1370	28.9	20018	26.3	0.248
11	8.0364	173	3445	72.6	51777	68	0.256
12.899	6.8574	195	173	3.6	3114	4.1	0.306
13.462	6.572	199	204	4.3	2376	3.1	0.198
14.159	6.2498	202	390	8.2	5424	7.1	0.236
15.56	5.6901	262	1335	28.1	19295	25.4	0.246
16.059	5.5145	302	1002	21.1	17561	23.1	0.298

16.841	5.26	313	774	16.3	7797	10.2	0.171
17.46	5.075	322	314	6.6	3863	5.1	0.209
18.419	4.8128	339	2354	49.6	29374	38.6	0.212
19.3	4.5951	357	210	4.4	8112	10.7	0.657
19.741	4.4935	329	1566	33	30236	39.7	0.328
20.202	4.3919	342	210	4.4	2880	3.8	0.233
20.84	4.2589	300	1054	22.2	18033	23.7	0.291
21.201	4.1873	284	964	20.3	15700	20.6	0.277
22.121	4.015	259	197	4.2	2208	2.9	0.191
23.2	3.8307	268	482	10.2	7844	10.3	0.277
24.42	3.642	280	1101	23.2	16244	21.3	0.251
24.839	3.5816	303	468	9.9	9306	12.2	0.338
25.219	3.5284	385	1093	23	16646	21.9	0.259
26.164	3.4032	359	357	7.5	5064	6.7	0.241
26.499	3.3609	402	317	6.7	7316	9.6	0.392
26.798	3.324	346	179	3.8	8025	10.5	0.762
27.339	3.2594	394	720	15.2	13063	17.2	0.308
27.639	3.2247	341	318	6.7	5673	7.5	0.303
28.799	3.0974	256	805	17	16756	22	0.354
29.902	2.9857	262	234	4.9	3508	4.6	0.255
31.234	2.8613	230	106	2.2	1473	1.9	0.236
31.96	2.798	226	308	6.5	3908	5.1	0.216
32.939	2.717	208	117	2.5	1444	1.9	0.21
33.962	2.6375	199	266	5.6	4617	6.1	0.295
34.917	2.5675	217	73	1.5	736	1	0.171

Table 31. Summary of experiments that generated Form 12

Form	Solvent	Temperature	Wet	Dry
Form 12	Acetonitrile/water	RT	Form 12	Form 1
	MeOH/water	RT	Form 12	Form 1
	IPAc/water	RT	Form 12	Form 1
	EA/water	RT	Form 12	Form 1
	MtBE/water	RT	Form 12	Form 1
	MIBK/water	RT	Form 12	Form 1
	n-Butyl acetate/water	RT	Form 13	Form 12
	Heptane/water	RT	Form 13	Form 12
	MA/water	50°C	Form 12	Form 4

*Amount of water in binary solvents is 5%

N. Solvates 1-3

[0457] The experiments that generated Solvates 1, 2, and 3 are shown in Table 32, below. Solvates 1 and 2 solids were exposed to air overnight, and then analyzed by XRD. After the analysis, the solids were dried at 50°C under vacuum, and then analyzed by XRD again.

[0458] After exposure to air overnight, Solvate 1 converted to low crystallinity; after drying at 50°C, the sample was still low crystallinity solid. After exposure to air overnight, the XRD pattern of Solvate 2 changed a little; after drying at 50°C, the form remained the same as the solid exposed to air overnight.

Table 32. Summary of experiments that generated solvates 1-3

Form	Solvent	Temperature	Wet	Dry
Solvate 1	Acetone	RT	Solvate 1	Low crystallinity
Solvate 2	Acetone/water	RT	Solvate 2	Form 4**
	Acetone	50°C	Solvate 2	Form 4**
Solvate 3	EtOH/water	RT	Solvate 3	Form 2

*Amount of water in binary solvent is 5%

Example 2: Competitive slurry experiments between polymorph forms

[0459] In order to find out the thermodynamic stability between the different forms, several competitive slurry experiments were carried out. Form 1, Form 2, Form 2*, Form 3, Form 4, Form 4*, Form 4**, Form 5, Form 7, Form 8, Form 9, Form 10, Form 11, Form 11*, and Form 13 (10 mg for each) was mixed and slurried in 2 mL of solvent at both RT and 50°C. The solids were slurried for 3-5 days and then analyzed by XRD. According to the analytical data, Form 2* was the most stable form in a MeOH, EtOH, and acetone system at both RT and 50°C. Form 4 or 4* was most stable in EA at RT and 50°C. Form 13 was most stable in water at RT and 50°C. Table 33 shows the XRD scan results from the competitive slurry experiments.

Table 33. XRD scan results of competitive slurry experiments

Temperature	Solvent	Form after 3 days; wet/dry	Form after 5 days; wet/dry
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RT	MeOH	Form 2*/Form 2*	Form 2*/Form 2*
	EtOH	Form 2*/Form 2*	Form 2*/Form 2*
	Acetone	Form 2*/Form 2*	Form 2*/Form 2*
	EA	Form 4/ Form 4	Form 4/ Form 4
	water	Form 13/ Form 13	Form 13/Form 1&Form 13
50°C	MeOH	Form 2*/Form 2*	Form 2*/Form 2*
	EtOH	Form 2*/Form 2*	Form 2*/Form 2*
	Acetone	Form 2*/Form 2*	Form 2*/Form 2*
	EA	Form 4/ Form 4	Form 4*/ Form 4*
	water	Form 13/ Form 13	Form 13/ Form 13

[0460] In order to find out the thermodynamic stability between Form 13 and Form 9, several competitive slurry experiments were carried out. 15 mg of Form 1, Form 9 and Form 13 solid were mixed in 1 mL of toluene, IPAc, and n-butyl acetate, and slurried for 3 days at RT and 50°C.

[0461] The residual solid was analyzed by XRD. After a three-day slurry, it was difficult to tell which one was more stable between Form 13 and Form 9. The XRD scan results of the experiment is shown in Table 34, below.

Table 34. XRD scan results competitive slurry experiments

Temperature	Solvent	Form after 3 days; wet/dry
RT	Toluene	Form 13/Form 1
	IPAc	Form 9+Form 13/Form 9+Form 1
	n-Butyl acetate	Form 9+Form 13/Form 9+Form 1
50°C	Toluene	Form 9+Form 13/Form 9+Form 1
	IPAc	Form 9/Form 9
	n-Butyl acetate	Form 9+Form 13/Form 9+Form 1

Example 3: Radiolabeled studies**A. Plasma concentrations and terminal elimination half-lives in the blood****1. Plasma concentrations following a single intra-articular (IA) injection of radiolabeled Compound 10 in rats**

[0462] Plasma concentration and distribution of Compound 10 following a single IA injection in Sprague Dawley (SD) rats were investigated in radiolabeled and mass balance studies with a tritium-labeled (^3H) Compound 10. [^3H]-Compound 10 was formulated as a suspension in 0.5% carboxymethylcellulose/0.05% polysorbate 80 for intra-articular (IA) injection and diluted with unlabeled Compound 10 to the appropriate concentration and injected in the rat knee joint at a dose level equivalent to 1 $\mu\text{g}/\text{knee}$. Following the single IA injection, low circulating plasma levels (0.002 to 0.075 ng-equivalents/g) which declined over time (48 to 168 hours) were detected in the rat plasma by quantitative radiochemical analysis (QRA) with 50-fold higher sensitivity of 2 pg/g or pg/mL over that of the LCMS method (LLOQ of 0.1 ng/mL). Mean radioactivity exposures were low, ranging from 0.832 to 1.548 ng-equiv.h/g ($\text{AUC}_{(0-t)}$ and $\text{AUC}_{(0-\text{inf.})}$) (males) and 1.040 to 1.818 ng-equiv.h/g ($\text{AUC}_{(0-t)}$ and $\text{AUC}_{(0-\text{inf.})}$) (females), with T_{max} values of 1 and 4 hours and apparent terminal elimination half-lives in the blood of 57 and 124 hours (in males and females, respectively).

2. Plasma concentration following two single IA injections

[0463] Two single IA injections of the 1 $\mu\text{g}/\text{knee}$ of the suspension described above containing Compound 10 radiolabeled with tritium were made in both knee joints of SD rats. Low circulating plasma radioactivity (0.010 to 0.055 ng-equivalents/g) was detected with a dose-proportional increase following two (bilateral) IA injections compared to a single IA injection (see above) and a clear exponential decline from 48 to 168 hours.

B. Quantitative whole body autoradiography and excretion of radiolabeled Compound 10 in rats**1. Quantitative whole body autoradiography in rats**

[0464] Following two IA injections at 1 $\mu\text{g}/\text{knee}$ in SD rats, quantitative whole body autoradiography (QWBA) indicated ~75% total radioactivity was recovered from the whole carcass, feces, urine and cage wash, and autoradiographic images indicated that

radioactivity was confined in the lymph nodes (inguinal and lumbar lymph nodes that drain the hind legs), small and large intestines, and fecal matter, and negligible/undetectable in major organs at 1 hour and up to 168 hours post-IA injection.

2. Excretion of radiolabeled compound

[0465] In terms of excretion, 95% of the excreted radioactivity was recovered in the feces and only 5% in the urine. QWBA radiographic images and quantitation of radioactivity in the feces with much less recovery in the urine, support the hypothesis that [³H]-Compound **10** is being eliminated by drainage in the lumbar and inguinal lymph ducts and lymph nodes, and through the small and large intestines and cecum in a mechanism consistent with slow passive fecal excretion, a major route of elimination of slowly metabolized xenobiotics. During this process, the radiolabeled [³H]-Compound **10** was degraded with only ~1.5% of parent detected in the fecal matter.

C. Persistence of radiolabeled compound of Compound 10 in the knee joints

1. Rabbit knee joints

[0466] In rabbits, following two single IA injections in two knees at 4 µg/knee (corresponding to the mid clinical dose of 70 µg/knee), 75% of administered radioactivity was recovered in the knee after 1 hour up to 168 hours, consistent with the recoveries in the SD rat knee joints. Rabbit knee joint microautoradiography indicated that radioactivity was confined in the fluid-filled synovial space and bursa, and surrounded the meniscus and femoral and tibial bone heads, following IA injection.

2. Rat knee joints

[0467] Following two IA injections at 1 µg/knee in the SD rats, hind legs were excised and solubilized for quantitation of radiolabeled [³H]-Compound **10** in the whole knee joint at different time points post-IA injections: 1 h, 4 h, 12 h, 24 h, 48 h, 96 h and 168 h. These same animals were used for the QWBA experiments (above). Knee joint recoveries indicated that ~ 60-85% of the administered radioactivity was recovered in each knee joint immediately 1 h post-IA injection up to 168 h (1 week). The variable values obtained at 1 h to 168 h were due to the use of the same animals for QWBA and incomplete excision of the knees from the whole animal for solubilization, but it is generally consistent with the values recovered in the rabbit knee joint above (see above).

[0468] Further time points (Days 14 - 180) were collected from different animals not used for QWBA, resulting in more consistent recoveries between the hind legs A and B. Quantitation of [^3H]-Compound **10** in the solubilized knee joint indicated that there was a progressive decrease of [^3H]-Compound **10** in the knee joint, with mean values of 64%, 54%, 42% and 38% of administered dose per knee on Days 14, 30, 60 and 90, respectively. On Day 180, only about ~6.6% of administered dose was detected.

[0469] The stability and radiochemical purity (RCP) of the radiolabeled [^3H]-Compound **10** was established in a concurrent experiment where a formulation of radiolabeled [^3H]-Compound **10** was incubated at 37°C and radiochemical purity (RCP) of aliquots were analyzed over time and determined to be ~ 95.5% (Days 0, 7, 14 and 30), 94.5% (Day 60), 93% (Day 90), and 83% (Day 180). Radiographic images were obtained and indicated that Compound **10** was still detectable in the knee joint space on Day 180.

D. Half-life in rat knee joints

[0470] The half-life ($T_{1/2}$) of [^3H]-Compound **10** in the knee joint of SD rats was calculated using the radioactivity values recovered in the rat hind legs (knee joints) on Days 14 to 180: $T_{1/2} = 51.64$ days (including all time points, Days 14-180) with elimination rate constant, K_e , of 0.01342, and $T_{1/2} = 100.9$ days (time points Days 14- 90 only, but excluding Day 180) with elimination rate constant, K_e , of 0.00687.

Example 4: Production and inhibition of interleukin 6 (IL-6) in human monocyte cells

[0471] Representative compounds of Formula (I) were screened using the following assay procedure to determine their ability to inhibit IL-6 and therefore demonstrate their anti-inflammatory properties.

[0472] *Human Monocyte Cell Culture:* A human monocyte cell line (THP-1 cells; Catalog # TIB-202, ATCC, Manassas, VA) was cultured in Roswell Park Memorial Institute (RPMI) 1640 Medium (Catalog # 21870-100, Buffalo, NY) with 1% L-glutamine, 1% HEPES, 1% sodium pyruvate, 2% sodium bicarbonate supplemented with 100 units/mL penicillin, 50 $\mu\text{g/mL}$ streptomycin, 2-mercaptoethanol (0.05mM) [basal medium] and 10% fetal bovine serum (Catalog # 16140089, Life Technologies, Carlsbad, CA) at 37°C and 5% CO_2 .

[0473] *Compound Screening:* THP-1 cells were cultured in basal media with 1% FBS for 24 hours before the start of the assay. Each compound of Formula (I) was dissolved in DMSO as a 10 mM stock and used to prepare compound source plates. Serial dilution (1:3, 10-point dose-response curves starting from 10 μ M) and compound transfer was performed using the ECHO 550 (Labcyte, Sunnyvale, CA) into 384-well white low volume assay plates (Greiner Bio-One) with appropriate DMSO backfill for a final DMSO concentration of 0.1%. THP-1 cells were plated at 5000 cells/well in the 384-well plates and incubated at 37°C for 2 h. 500 ng/mL of LPS was added after 2 hours and cells were incubated for another 22 hours at 37°C. Plates were spun in a centrifuge for 1 minute at 10,000 rpm and a mixture of anti-IL-6 XL665, and anti-IL-6 Cryptate diluted in reconstitution buffer (Cisbio Inc.) was added to each well. Following incubation for 3 hrs at room temperature, homogeneous time-resolved fluorescence (HTRF) was measured using the Envision (Perkin Elmer) at 665 nm and 620 nm. The ratio of fluorescence at 665 nm to 620 nm was used as a readout for IL-6 quantification. All samples were processed in duplicate. Readings were normalized to DMSO treated cells and normalized activities were utilized for EC₅₀ calculations using the dose-response log (inhibitor) vs. response – variable slope (four parameters) nonlinear regression feature available in GraphPad Prism 5.0 (or Dotmatics). For EC₅₀ of >10 μ M, the percent inhibition at 10 μ M is provided.

[0474] Table 35 shows the activity of representative compounds of Formula (I).

Table 35.

Compound	EC ₅₀ (μ M)	Compound	EC ₅₀ (μ M)	Compound	EC ₅₀ (μ M)	Compound	EC ₅₀ (μ M)
1	0.451	91	0.019	199	0.103	293	0.058
2	0.290	94	0.019	202	1.223	295	0.047
3	0.273	97	0.122	205	0.016	301	0.127
4	0.074	99	0.040	211	0.311	303	1.012
5	0.349	102	0.053	214	0.059	304	0.040
6	0.232	104	7.235	217	0.014	311	0.216
7	2.431	107	0.075	247	0.474	315	0.207
9	2.258	111	0.050	252	0.750	319	0.078
10	0.013	124	0.047	257	0.097	321	0.697
11	0.033	127	0.138	260	0.295	329	0.058
12	0.045	136	0.125	263	0.224	330	5.870
15	0.023	154	0.188	268	>10 (27.6%)	333	0.103
16	0.134	163	>10 (30.0%)	274	>10 (24.1%)	336	0.071
20	0.015	164	0.433	275	>10 (9.9%)	339	0.097
24	0.019	170	4.689	280	0.731	342	0.109

31	0.014	173	>10 (11.7%)	283	>10 (50.7%)	346	0.037
86	0.042	174	0.016	286	0.827	349	0.034
89	0.044	177	0.030	289	0.016	373	0.034
90	0.042	186	1.176	291	0.011	397	0.014

Example 5: Inhibition of inflammatory cytokines in synovial fibroblasts

A. Production of synovial fibroblasts

[0475] Synovial fibroblasts (SW982 cells; ATCC) were cultured in Leibovitz's L-15 Medium (ATCC) with 10% FBS at 37°C and 0% CO₂. 24 hours before the start of the assay, media was changed to Leibovitz's L-15 Medium with 1% FBS. Compound **10** was dissolved in DMSO as a 10 mM stock and used to prepare compound source plates. A serial dilution (8-point dose-response) and compound transfer was performed using the ECHO 550 (Labcyte, Sunnyvale, CA) into 96-well clear bottom assay plates (Greiner Bio-One) with appropriate DMSO backfill for a final DMSO concentration of 0.05%. Synovial fibroblasts were plated at 2 x 10⁴ cells/well and stimulated with IL1 β (20 ng/ml) and incubated at 37°C for 48 hrs. Plates were spun in a centrifuge for 1 minute at 10,000 rpm and supernatants were collected for ELISA.

B. Interleukin 6 (IL-6) and tumor necrosis factor alpha (TNF- α)

[0476] Supernatants were diluted 1:1 for the TNF α assay and 1:4 for the IL6 assay using the assay medium. ELISA was performed using Human TNF- α ELISA MAXTM Deluxe (Catalog #430204, Biolegend, San Diego, CA) and Human IL-6 ELISA MAXTM Deluxe (Catalog # 430504, Biolegend, San Diego, CA) kits. Briefly, 96-well plates were coated with the appropriate capture antibody overnight and washed to remove excess antibody. Blocking buffer was added and incubated for 1 hour to prevent non-specific binding. Diluted supernatants were incubated in the coated plates for 2 hours at room temperature. Following washes to remove unbound proteins, biotinylated detection antibody was added and incubated for 30 mins at room temperature, followed by washes to remove unbound excess antibody. Avidin-HRP was then added and incubated for 30 mins at room temperature. Following several washes to remove unbound avidin-HRP, the TMB substrate was added and the plates were read on the Cytation 3 plate reader (Biotek Inc., Winooski, VT) at an absorbance of 450 nm with correction at 570 nm. All samples

were processed in triplicate. Inhibition profile and EC50 was calculated using Prism 5 (GraphPad Software Inc, La Jolla, CA, USA). See FIGs. **14A** and **14B**.

C. Interleukin 1 β (IL1 β)

[0477] Synovial fibroblasts were plated in 6-well plates at 0.5 million cells per well in Leibovitz's L-15 Medium with 1% FBS. Compound **10** dissolved in DMSO was added to the wells at different concentrations. Following 2 hrs of incubation, at 37°C, cells were stimulated with IL1 β (20ng/ml) and incubated at 37°C for 24hrs. Cells were harvested by trypsinization, pelleted, washed with PBS and Total RNA was isolated using RNeasy Mini Kit (Qiagen). cDNA was synthesized using the QuantiTect Reverse Transcription kit (Qiagen). qRT-PCR was performed with QuantiTect SYBR Green PCR Kit (Qiagen) and gene-specific primers, using CFX384 (Biorad). Transcripts were quantitated by comparative Ct method and normalized to endogenous controls, β -actin and GAPDH. Inhibition profile is provided in FIGs. **14A** and **14B**.

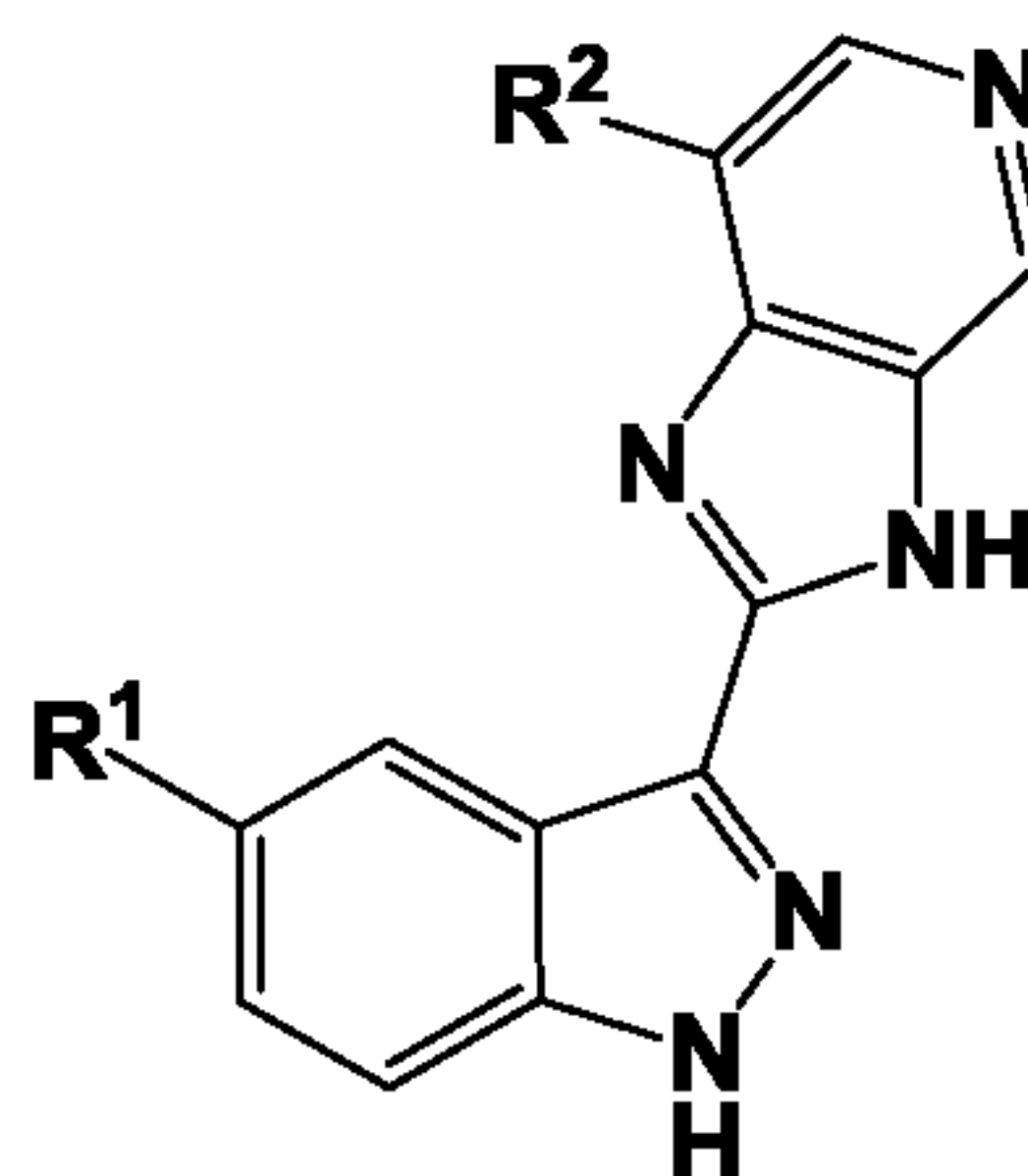
Example 6: Production and inhibition of inflammatory cytokines in primary peripheral blood mononuclear cells

[0478] Primary peripheral blood mononuclear cells (PBMCs) freshly isolated from healthy human donors were obtained from AllCells Inc. and utilized for assays immediately. Compound **10** was dissolved in DMSO as a 10 mM stock and used to prepare compound source plates. A serial dilution (8-point dose-response) and compound transfer was performed using the ECHO 550 (Labcyte, Sunnyvale, CA) into 96-well clear bottom assay plates (Greiner Bio-One) with appropriate DMSO backfill for a final DMSO concentration of 0.05%. PBMCs were plated at 2×10^5 cells/well in Roswell Park Memorial Institute (RPMI) 1640 Medium (Catalog # 21870-100, Buffalo, NY) with 1% L-glutamine, 1% HEPES, 1% Sodium Pyruvate, 2% Sodium Bicarbonate supplemented with 100 units/mL penicillin, 50 μ g/mL streptomycin and 1% fetal bovine serum (Catalog # 16140089, Life Technologies, Carlsbad, CA). Following 2 hrs of incubation, 500 ng/mL of LPS was added to the wells to induce cytokine production, and cells were incubated further for 20 hours at 37°C. Plates were spun in a centrifuge for 1 minute at 10,000 rpm and supernatants were collected for ELISA.

[0479] Supernatants were diluted appropriately for ELISA. ELISA was performed using Human TNF- α ELISA MAXTM Deluxe (Catalog #430204, Biolegend, San Diego, CA) and Human IL-6 ELISA MAXTM Deluxe (Catalog # 430504, Biolegend, San Diego, CA) kits. Briefly, 96-well plates were coated with the appropriate capture antibody overnight and washed to remove excess antibody. Blocking buffer was added and incubated for 1 hour to prevent non-specific binding. Diluted supernatants were incubated in the coated plates for 2 hours at room temperature. Following washes to remove unbound proteins, biotinylated detection antibody was added and incubated for 30 mins at room temperature, followed by washes to remove unbound excess antibody. Avidin-HRP was then added and incubated for 30 mins at room temperature. Following several washes to remove unbound avidin-HRP, the TMB substrate was added and the plates were read on the Cytation 3 plate reader (Biotek Inc., Winooski, VT) at an absorbance of 450 nm with correction at 570 nm. All samples were processed in triplicate. Inhibition profile and EC50 was calculated using Prism 5 (GraphPad Software Inc, La Jolla, CA, USA). Further, supernatants were used to measure cytokine levels using the MSD U-plex assay kit (Meso Scale Discovery). Levels of cytokines were calculated using software from Meso Scale Discovery. Inhibition of TNF- α , IL-1 β , IL-2, IL-5, IL-6, IL-8, and IFN- γ is shown in FIG. 15.

WHAT IS CLAIMED:

1. A method of treating a disease or disorder associated with inflammation in a subject in need thereof, the method comprising administering to the subject a compound of Formula (I)

**I**

or a pharmaceutically acceptable salt thereof, wherein:

R^1 is $-\text{heteroaryl}R^3R^4$;

R^2 is selected from the group consisting of H, $-\text{heteroaryl}R^5$, $-\text{heterocyclyl}R^6$ and $-\text{aryl}R^7$;

R^3 is selected from the group consisting of H, $-\text{heterocyclyl}R^8$, $-\text{NHC}(=\text{O})R^9$, $-\text{NHSO}_2R^{10}$, $-\text{NR}^{11}R^{12}$ and $-(\text{C}_{1-6} \text{ alkyl})\text{NR}^{11}R^{12}$;

with the proviso that R^2 and R^3 are not both H;

R^4 is 1-3 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, $-\text{CF}_3$, $-\text{CN}$, OR^{13} and amino;

each R^5 is independently 1-4 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, $-\text{CF}_3$, $-\text{CN}$, OR^{13} , $-\text{C}(=\text{O})R^{11}$, amino and $-(\text{C}_{1-6} \text{ alkyl})\text{NR}^{11}R^{12}$;

each R^6 is independently 1-5 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, $-\text{CF}_3$, $-\text{CN}$, OR^{13} and amino;

each R^7 is independently 1-5 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, $-\text{CF}_3$, $-\text{CN}$, OR^{13} , amino, $-(\text{C}_{1-6} \text{ alkyl})\text{NHSO}_2R^{11}$, $-\text{NR}^{12}(\text{C}_{1-6} \text{ alkyl})\text{NR}^{11}R^{12}$ and $-(\text{C}_{1-6} \text{ alkyl})\text{NR}^{11}R^{12}$;

R^8 is 1-5 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, $-\text{CF}_3$, $-\text{CN}$, OR^{13} and amino;

R^9 is selected from the group consisting of C_{1-9} alkyl, $-\text{heteroaryl}R^5$, $-\text{heterocyclyl}R^6$, $-\text{aryl}R^7$ and $-\text{CH}_2\text{carbocyclyl}$;

R^{10} is selected from the group consisting of C_{1-9} alkyl, $-\text{heteroaryl}R^5$, $-\text{heterocyclyl}R^6$, $-\text{aryl}R^7$, and $-\text{carbocyclyl}R^{14}$;

each R^{11} is independently selected from C_{1-6} alkyl;

each R^{12} is independently selected from the group consisting of H and C_{1-6} alkyl;

each R^{11} and R^{12} are optionally linked to form a five or six membered heterocyclyl ring;

each R^{13} is independently selected from the group consisting of H and C_{1-6} alkyl;

R^{14} is 1-5 substituents each selected from the group consisting of H, C_{1-9} alkyl, halide, $-\text{CF}_3$, $-\text{CN}$, OR^{13} and amino.

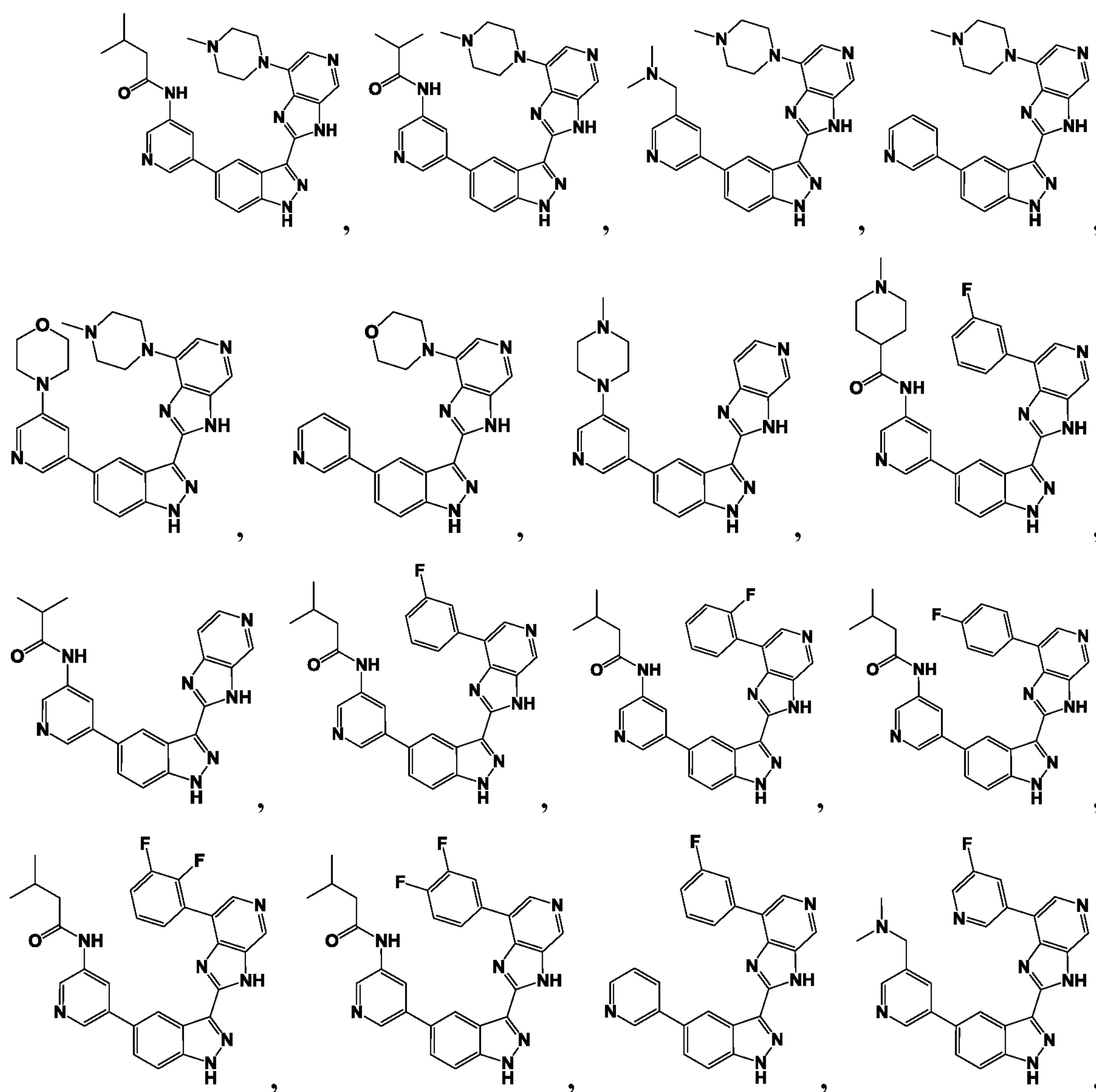
2. The method of claim 1, wherein R^1 is $\text{pyridine}R^3R^4$.
3. The method of claim 2, wherein R^1 is $\text{pyridin-3-yl}R^3R^4$.
4. The method of claim 3, wherein R^3 is $-(C_{1-6} \text{ alkyl})\text{NR}^{11}R^{12}$.
5. The method of claim 4, wherein R^3 is $-(C_{1-2} \text{ alkyl})\text{NR}^{11}R^{12}$, R^{11} is $-(C_{1-2} \text{ alkyl})$, R^{12} is $-(C_{1-2} \text{ alkyl})$, and R^4 is H.
6. The method of claim 4, wherein R^{11} and R^{12} are optionally linked to form a five- or six-membered heterocyclyl ring and R^4 is H.
7. The method of claim 6, wherein the five- or six-membered heterocyclyl ring is substituted with 1-2 fluorines.
8. The method of claim 3, wherein R^3 is $-\text{NHC}(=\text{O})R^9$.
9. The method of claim 8, wherein R^4 is H and R^9 is selected from the group consisting of $-(C_{2-5} \text{ alkyl})$, phenyl, $-\text{carbocyclyl}$, and $-\text{CH}_2\text{carbocyclyl}$.
10. The method of claim 9, wherein R^9 is $-(C_{2-5} \text{ alkyl})$.

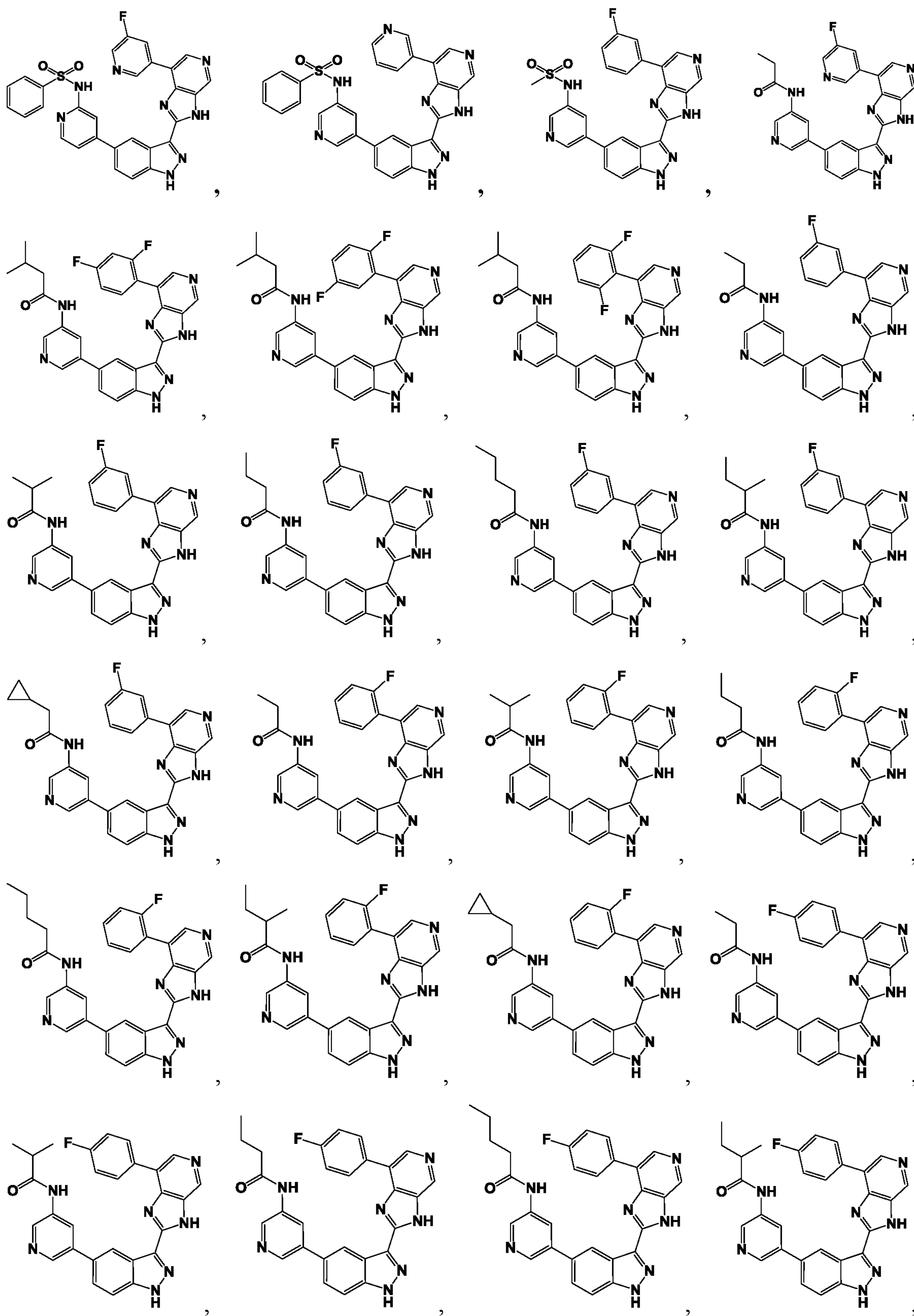
11. The method of claim 3, wherein R^3 is $-\text{NHSO}_2R^{10}$.
12. The method of claim 11, wherein R^4 is H and R^{10} is selected from the group consisting of $-(\text{C}_{1-4} \text{ alkyl})$ and phenyl.
13. The method of claim 3, wherein R^3 is $-\text{heterocycl}R^8$.
14. The method of claim 13, wherein R^4 is H and the heterocycl is selected from the group consisting of morpholine, piperazine and piperidine.
15. The method of claim 3, wherein R^3 is H and R^4 is amino.
16. The method of any one of claims 3-15, wherein R^2 is $-\text{heteroaryl}R^5$.
17. The method of any one of claims 3-15, wherein R^2 is $-\text{pyridin-3-yl}R^5$.
18. The method of any one of claims 3-15, wherein R^2 is $-\text{pyridin-3-yl}R^5$ and R^5 is 1-2 fluorine atoms.
19. The method of any one of claims 3-15, wherein R^2 is $\text{thiophene}R^5$.
20. The method of any one of claims 3-15, wherein R^2 is $-\text{heterocycl}R^6$.
21. The method of any one of claims 3-15, wherein R^2 is $-\text{heterocycl}R^6$, and R^6 is selected from the group consisting of H, F and $-(\text{C}_{1-4} \text{ alkyl})$, and the heterocycl is selected from the group consisting of morpholine, piperazine and piperidine.
22. The method of any one of claims 3-15, wherein R^2 is $-\text{aryl}R^7$.
23. The method of claim 22, wherein R^2 is $-\text{phenyl}R^7$ and R^7 is 1-2 halides.

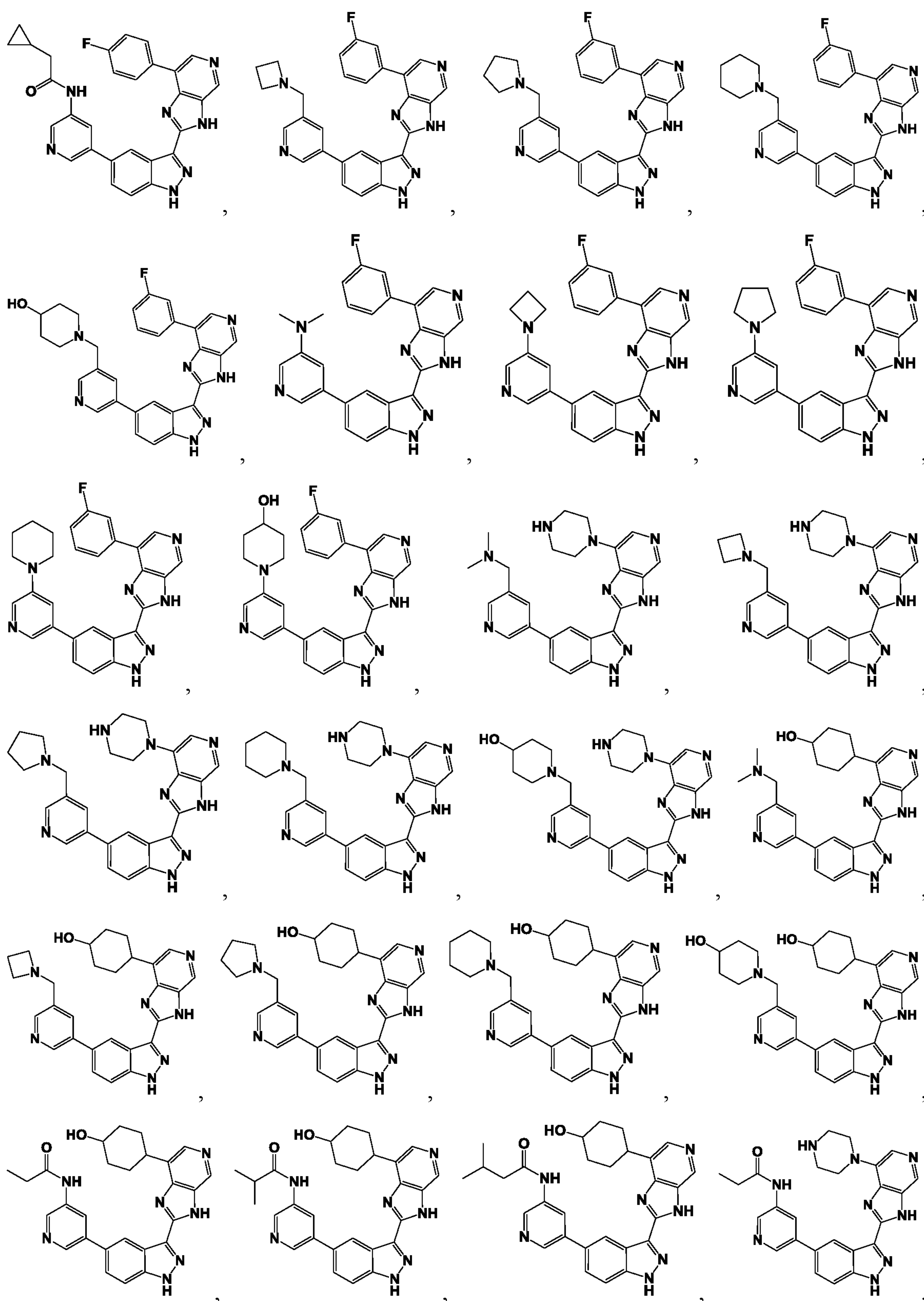
24. The method of claim 23, wherein R^7 is fluoro.

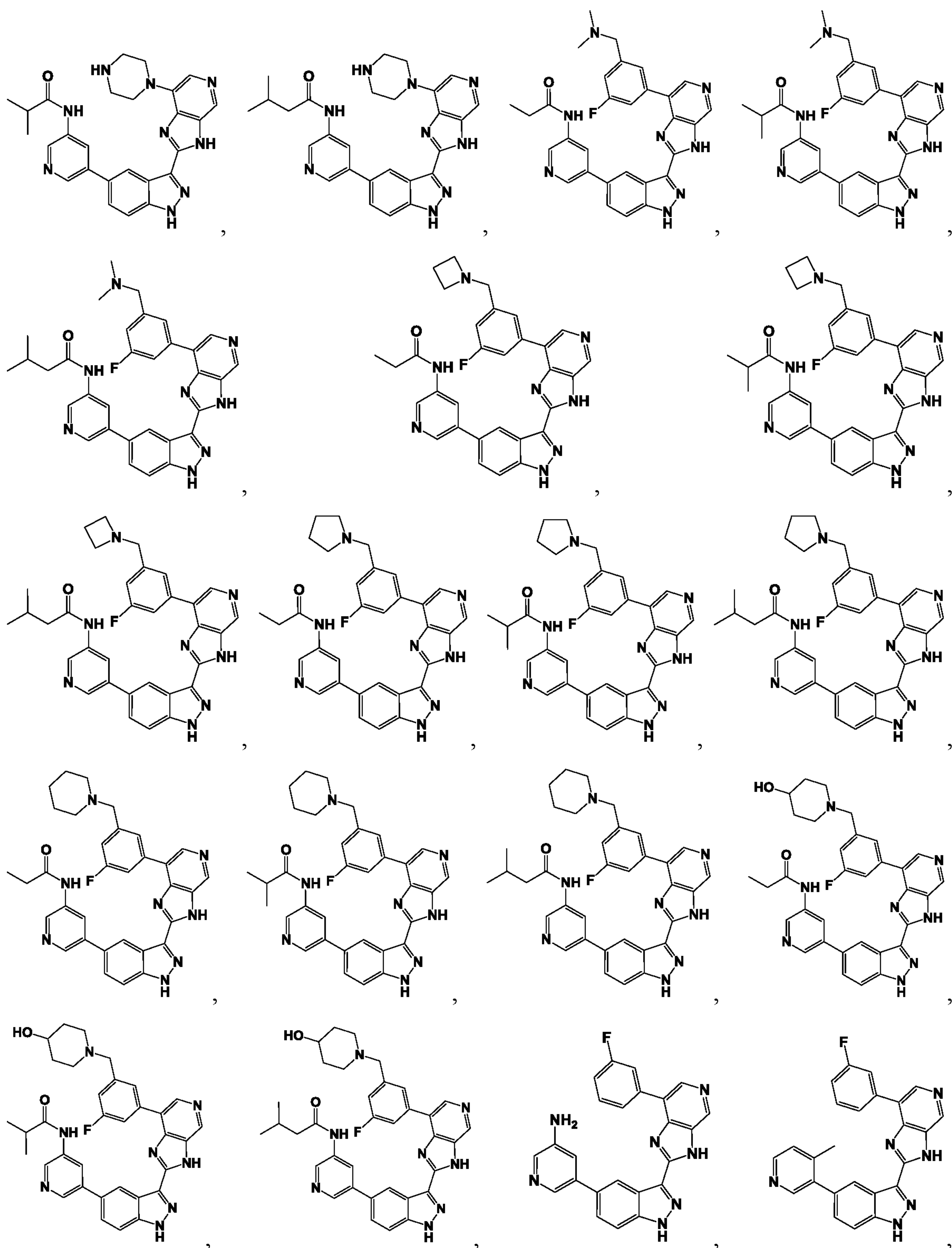
25. The method of claim 22, wherein R^2 is $-\text{phenyl}R^7$ and R^7 is two substituents consisting of one fluorine atom and either $-\text{NR}^{12}(\text{C}_{1-6} \text{ alkyl})\text{NR}^{11}R^{12}$ or $-(\text{C}_{1-6} \text{ alkyl})\text{NHSO}_2R^{11}$.

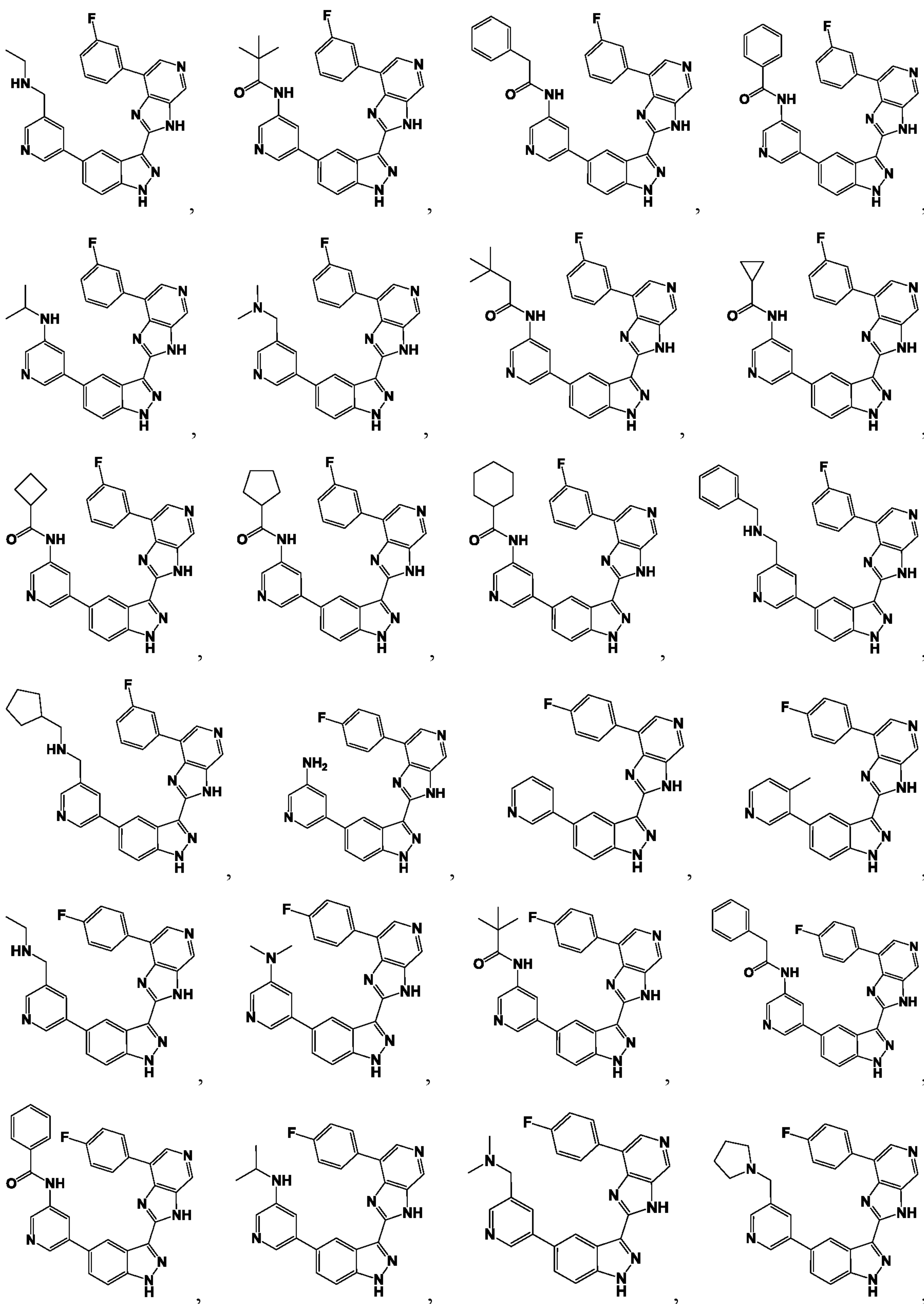
26. The method of claim 1, wherein the compound of Formula (I) is selected from the group consisting of

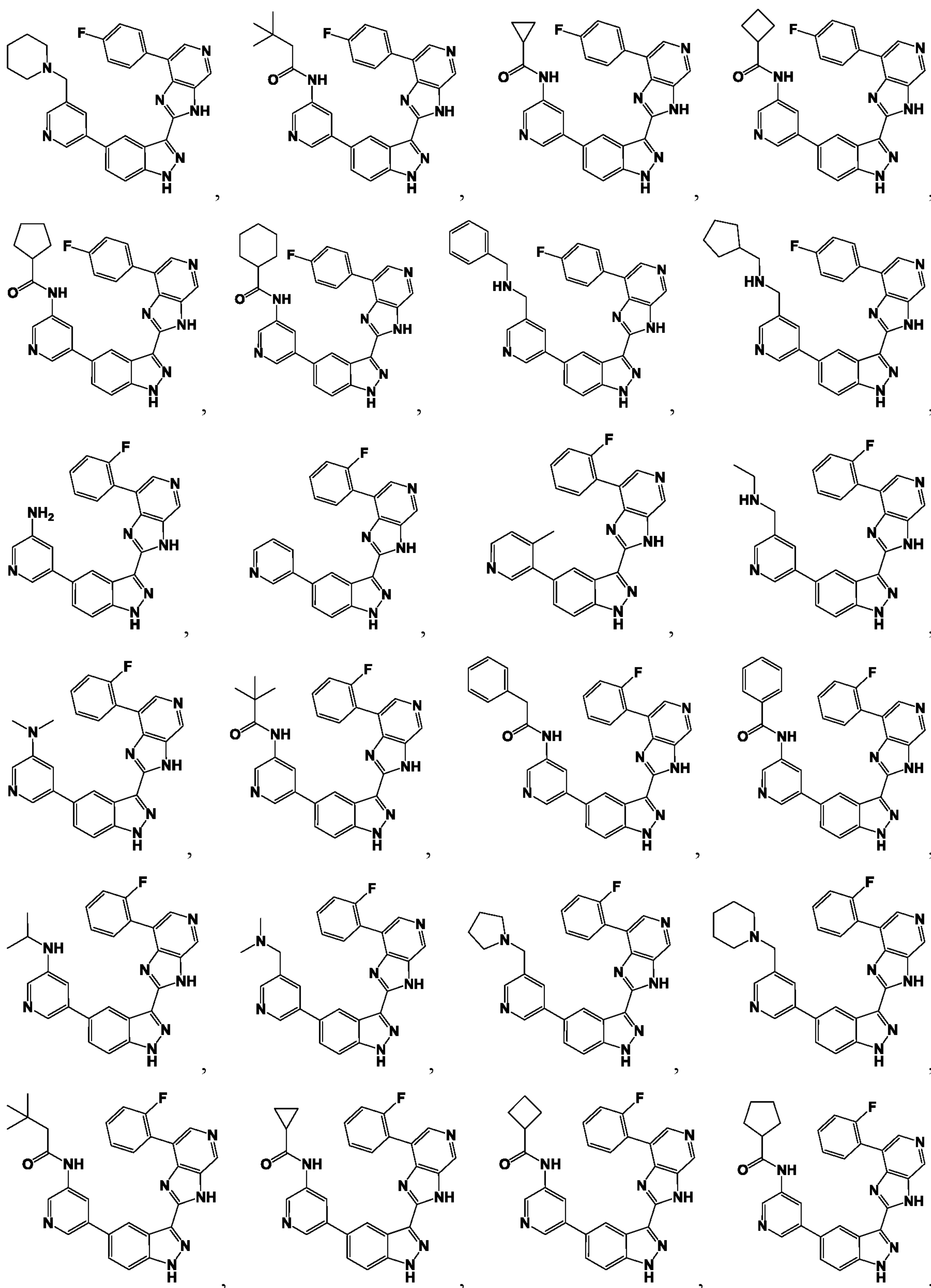


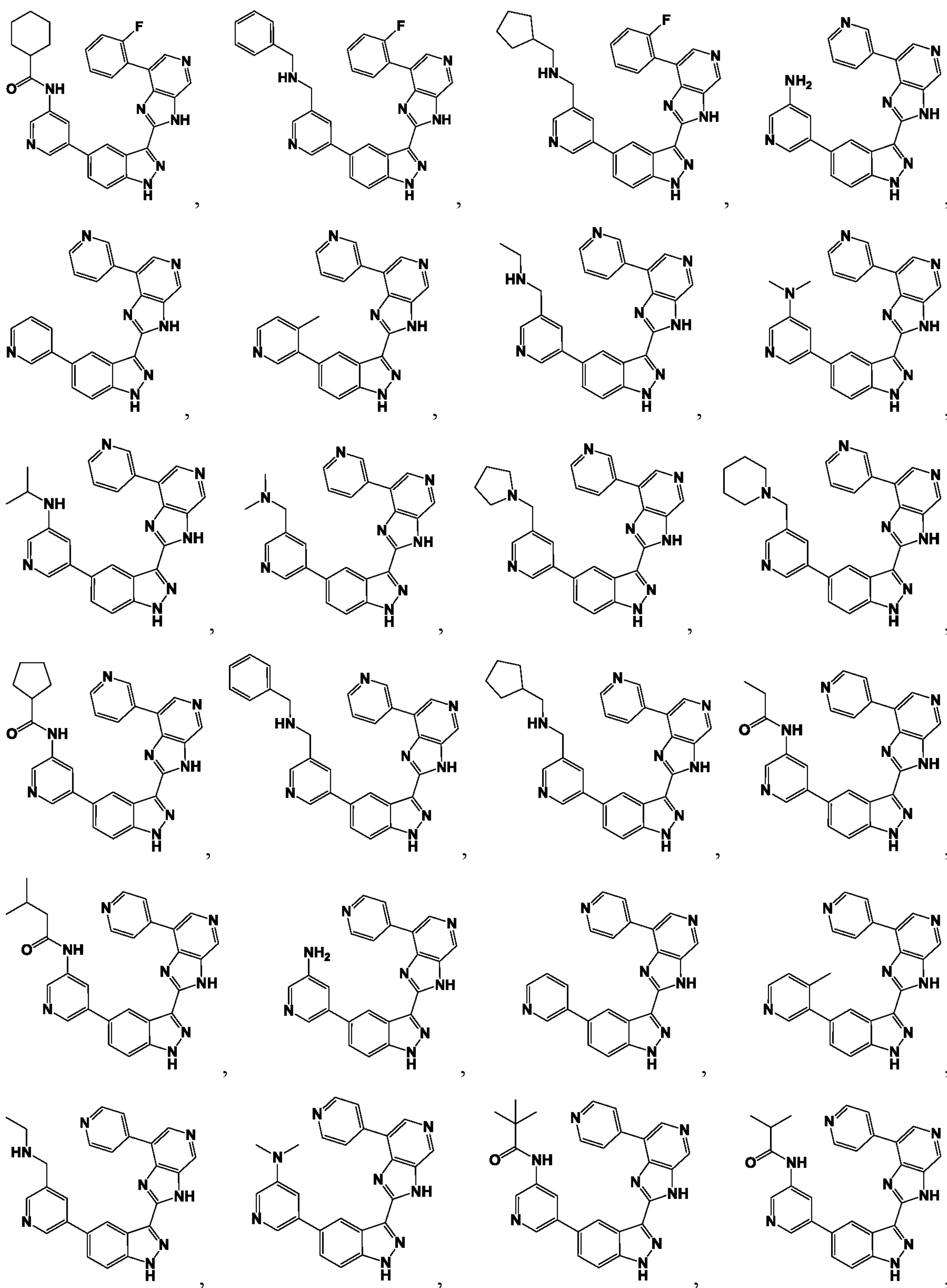


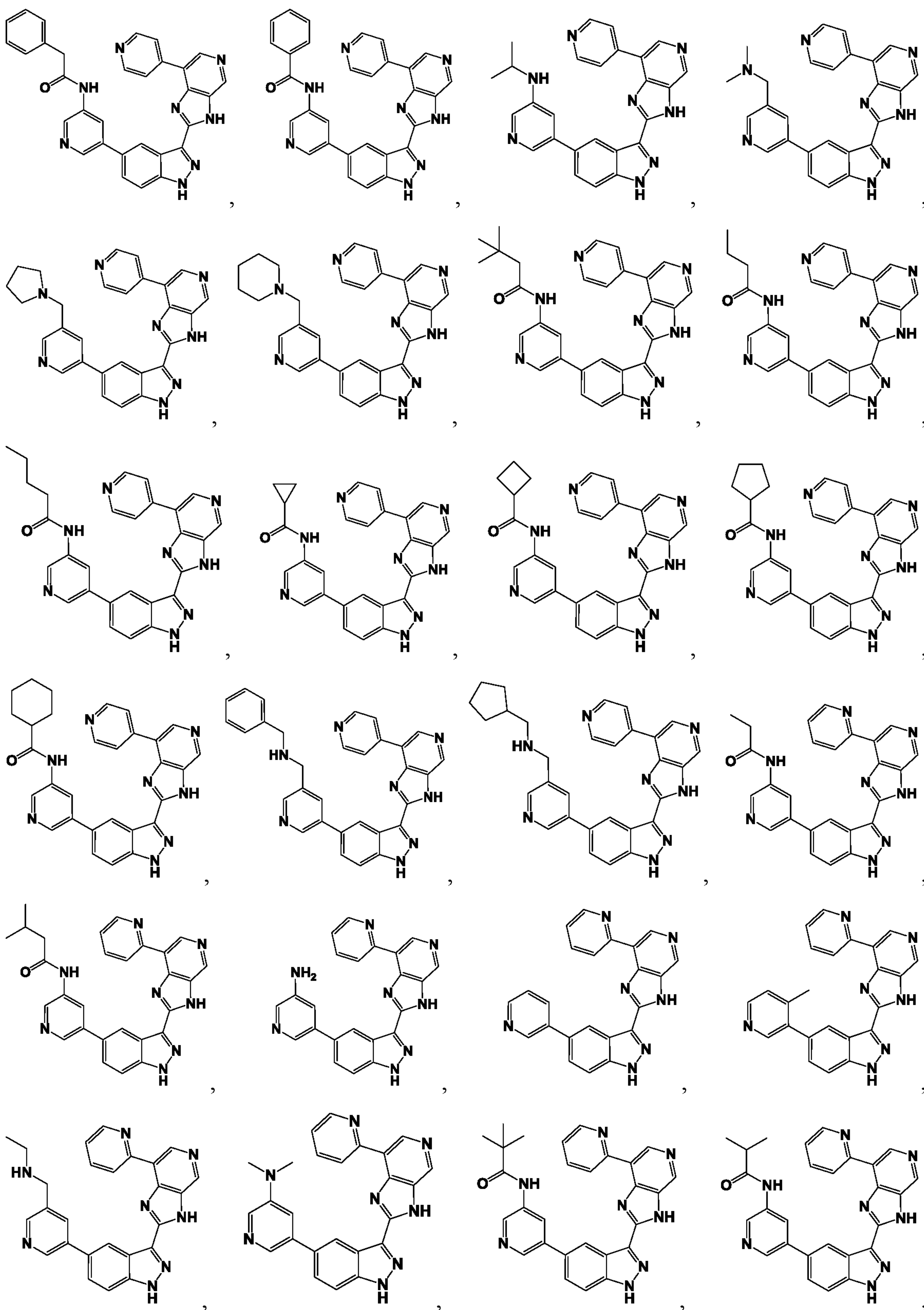


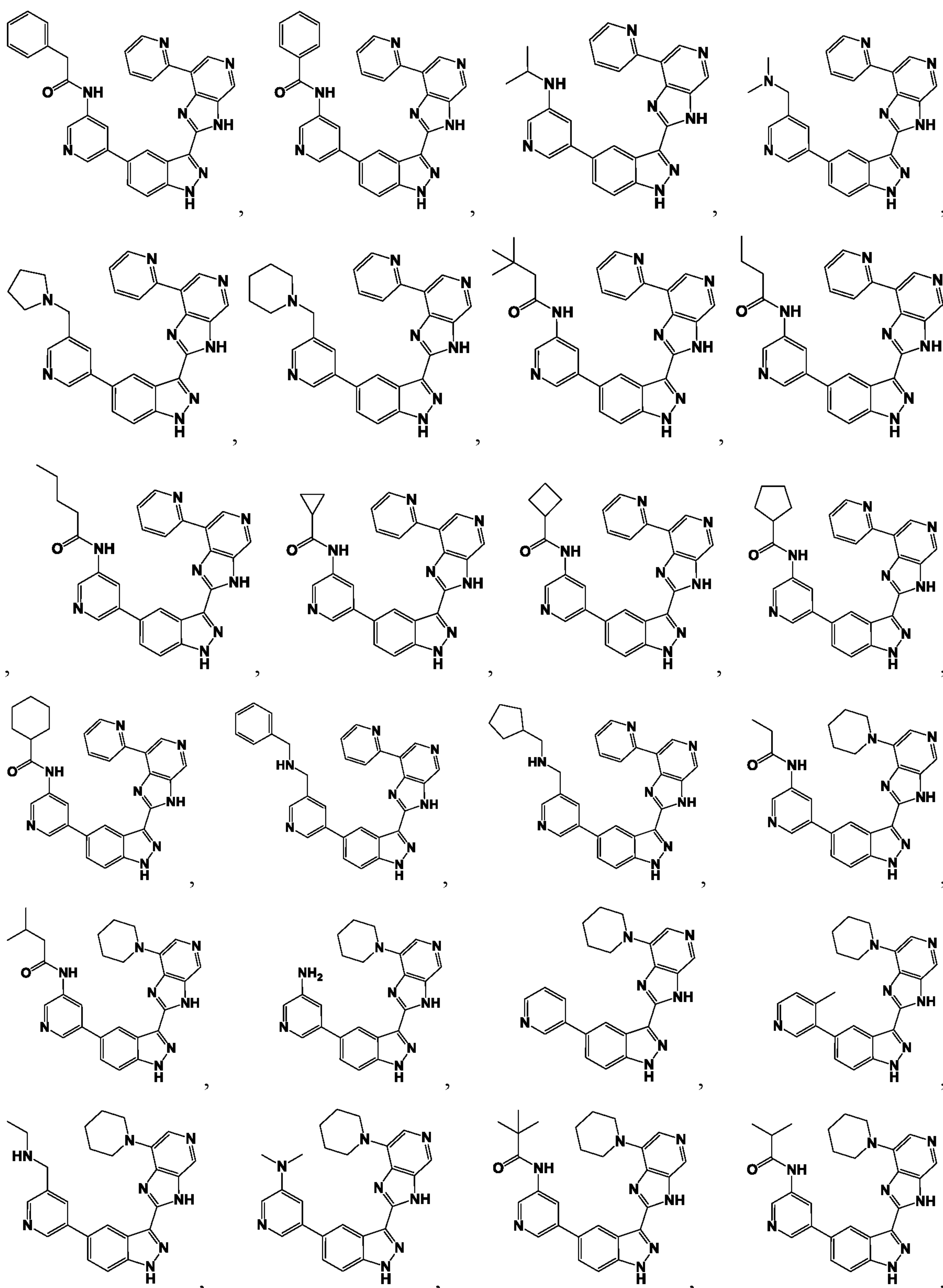


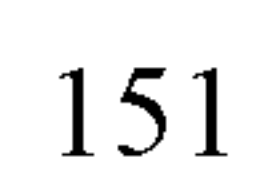


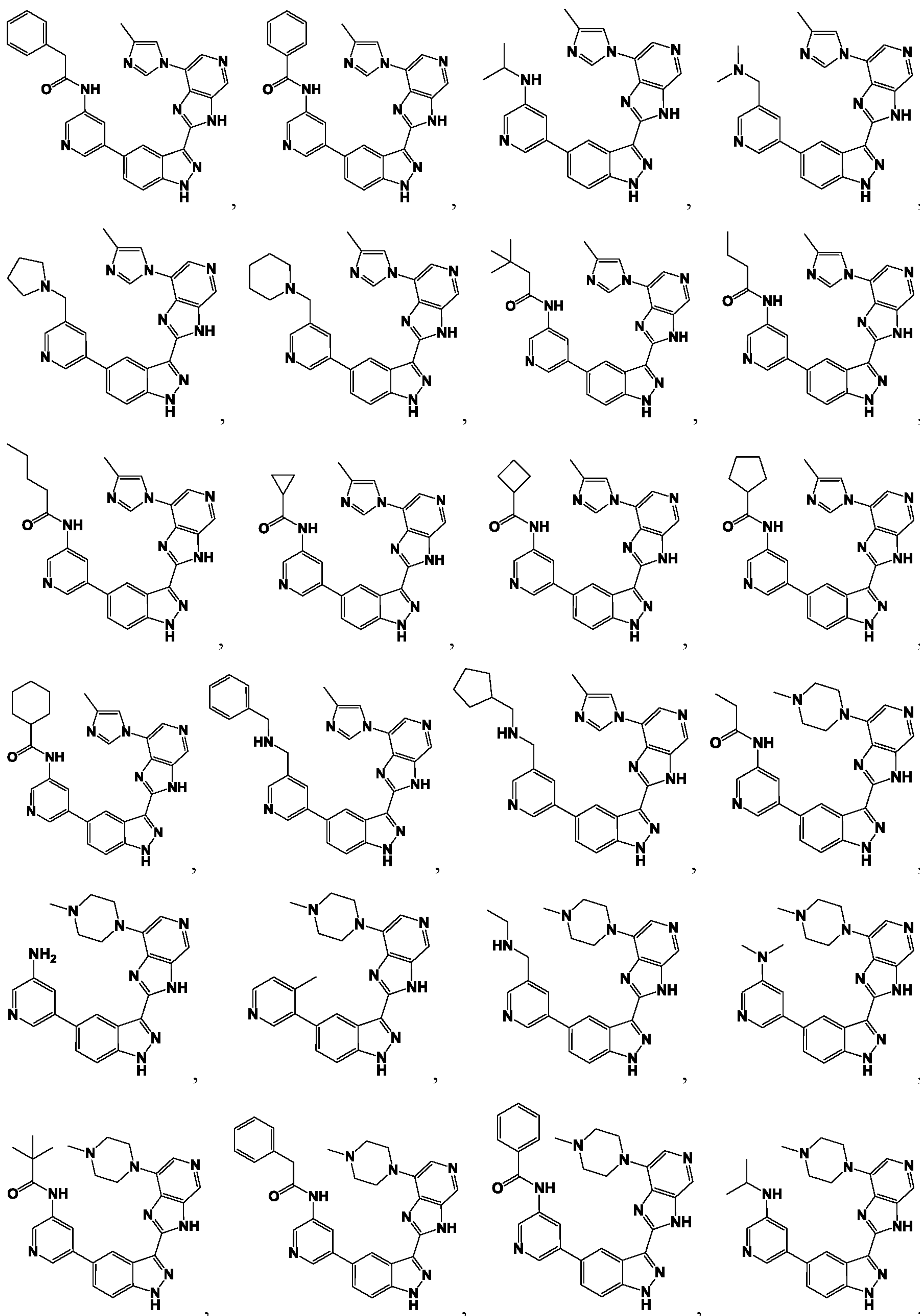


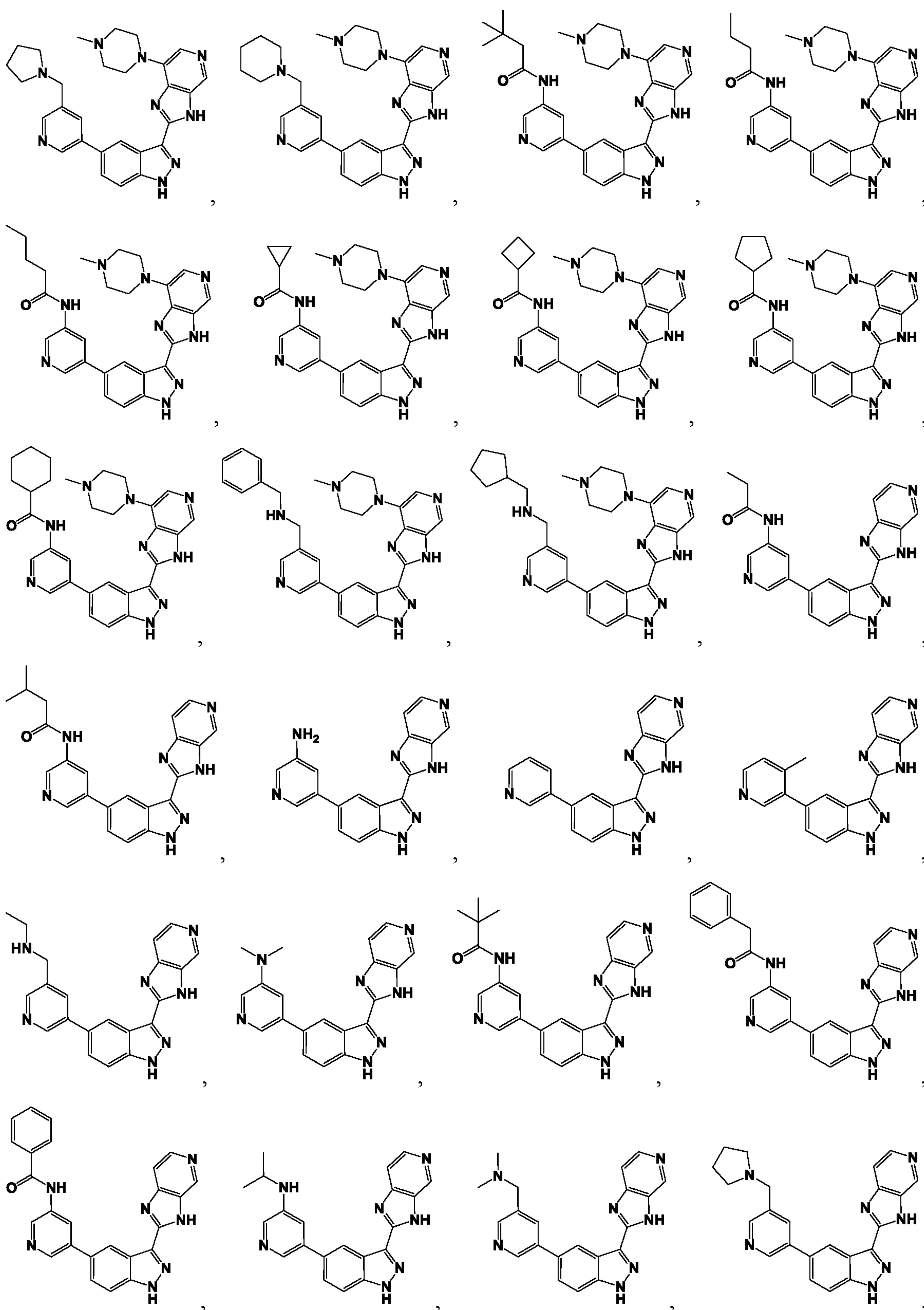


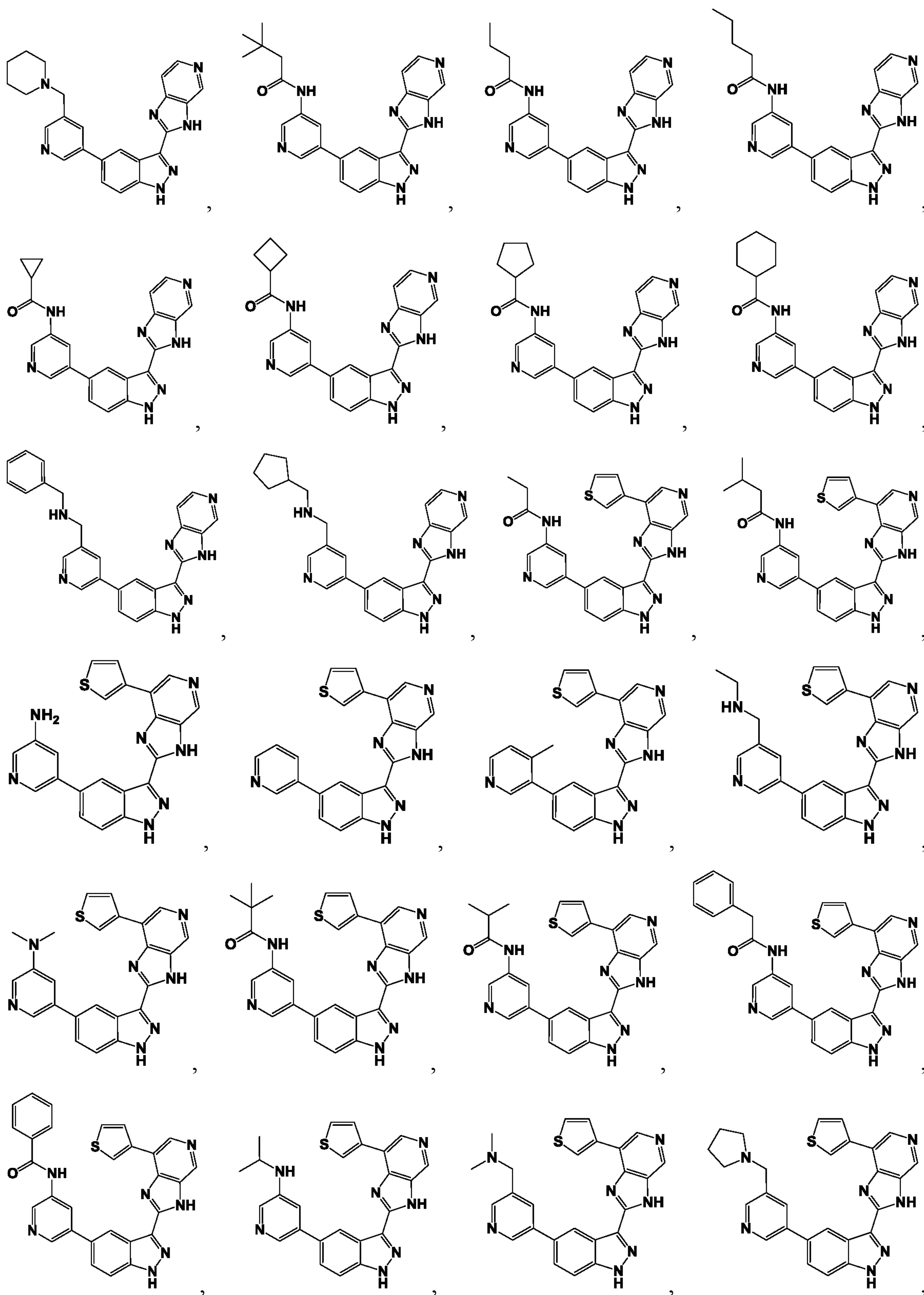


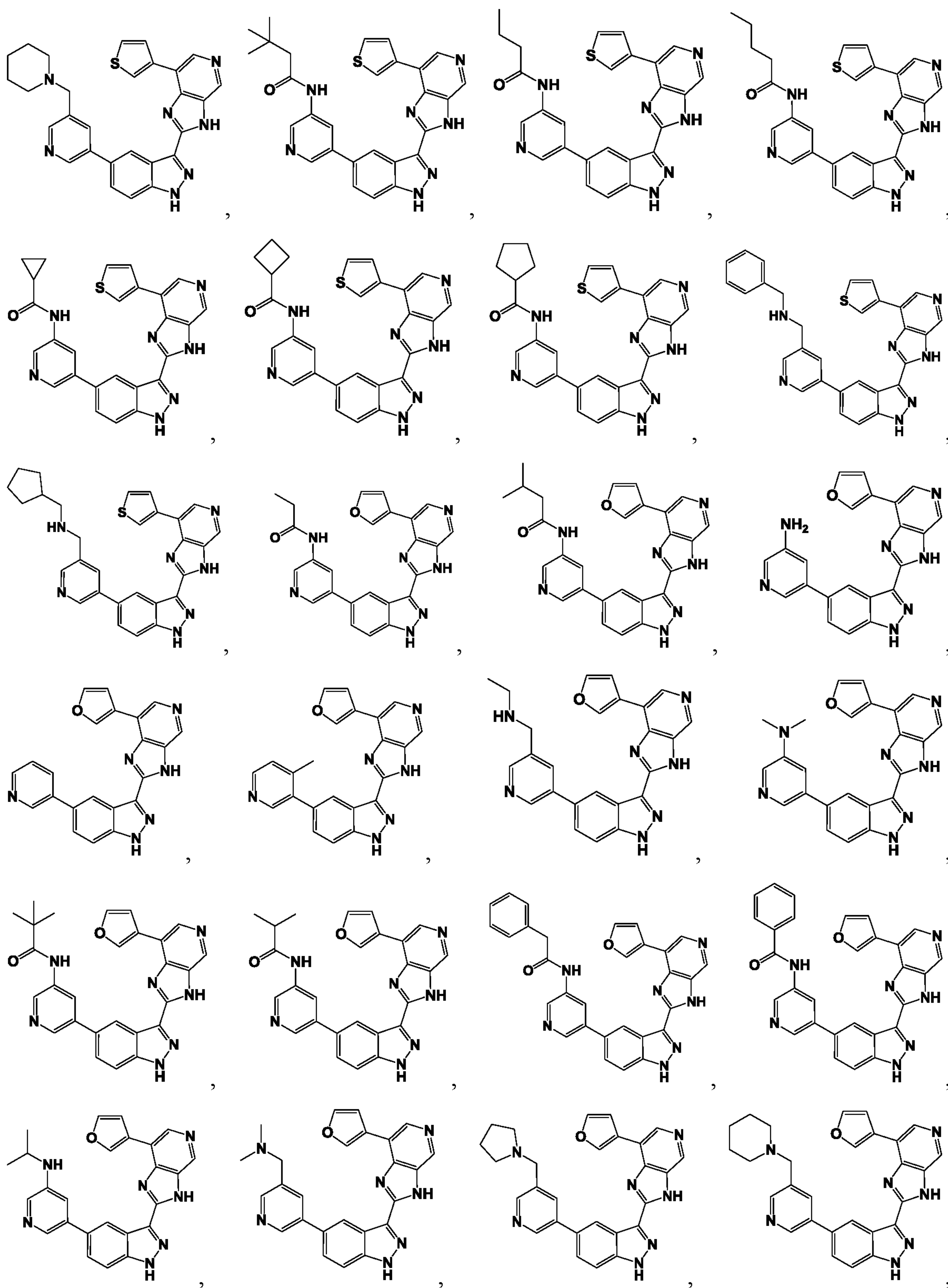


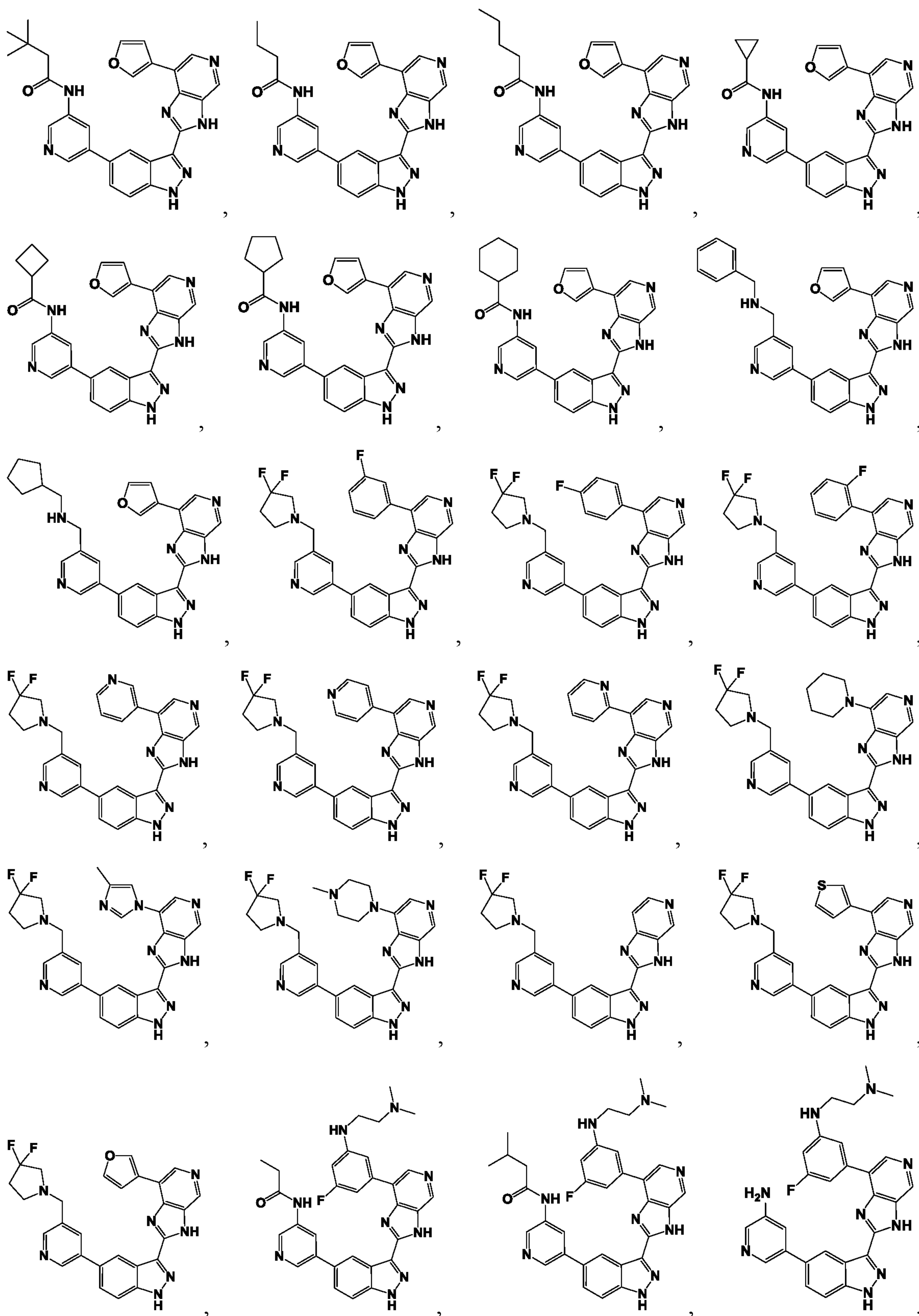


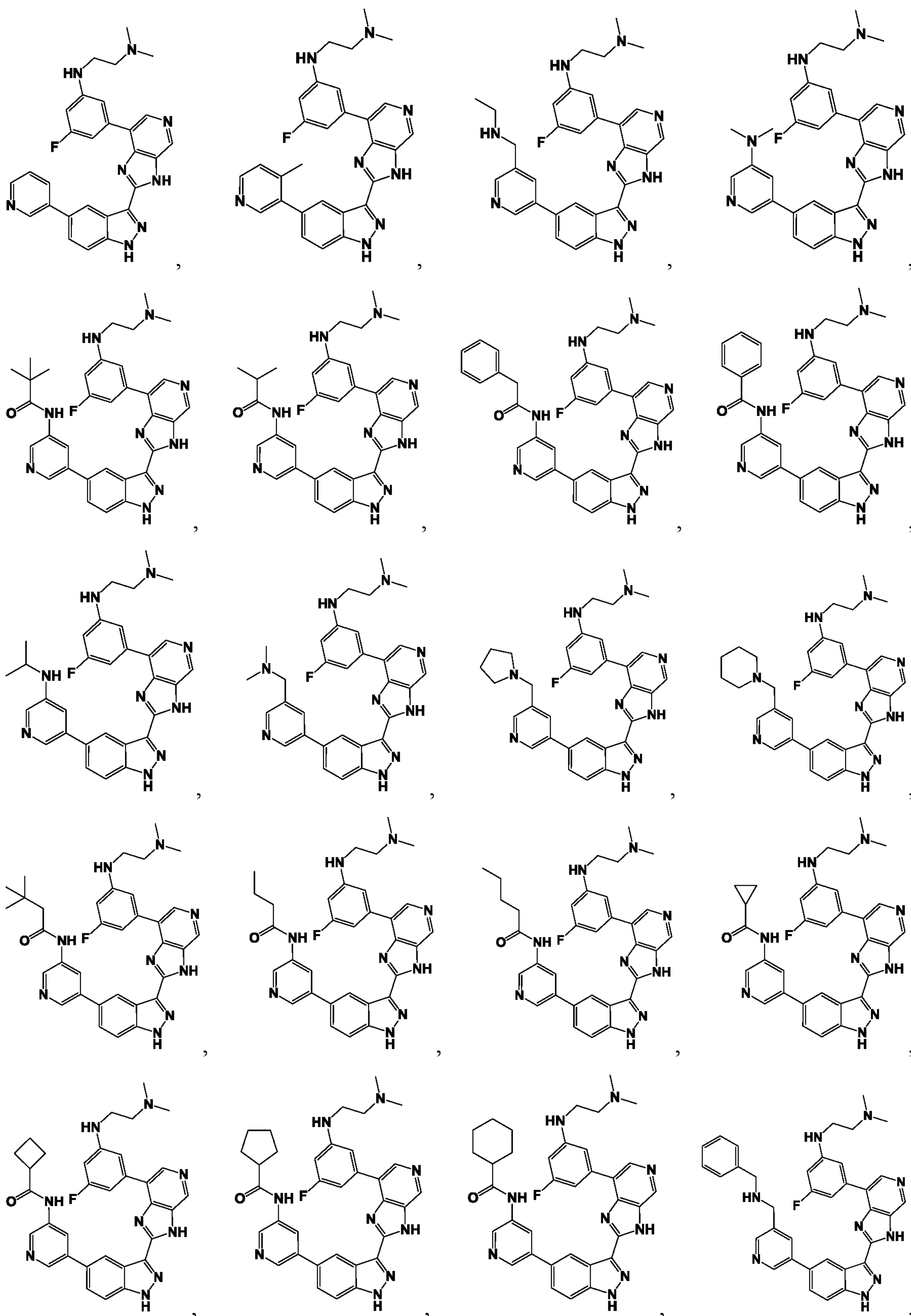


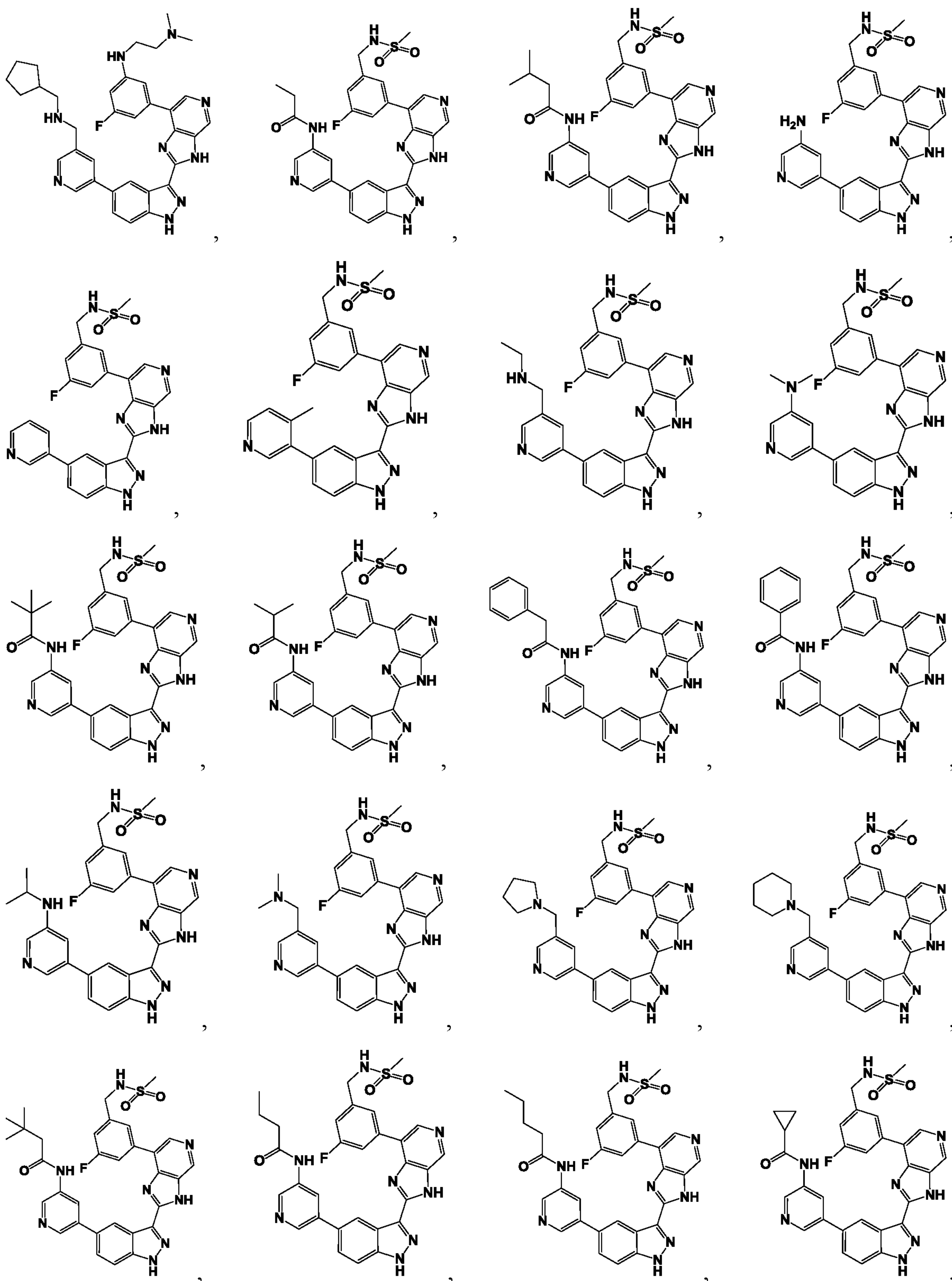


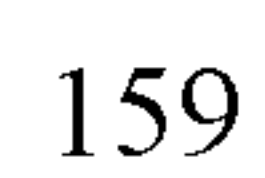


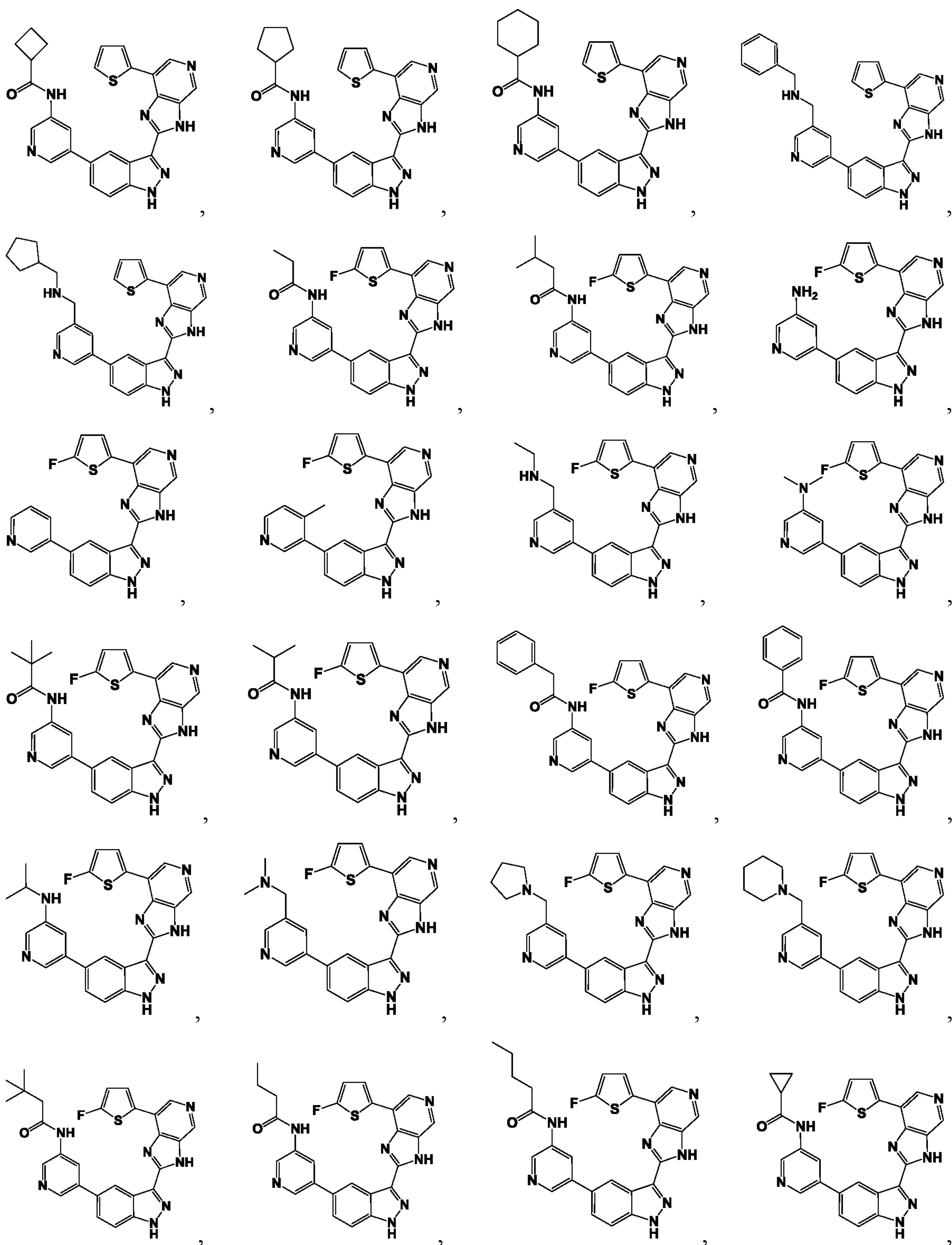


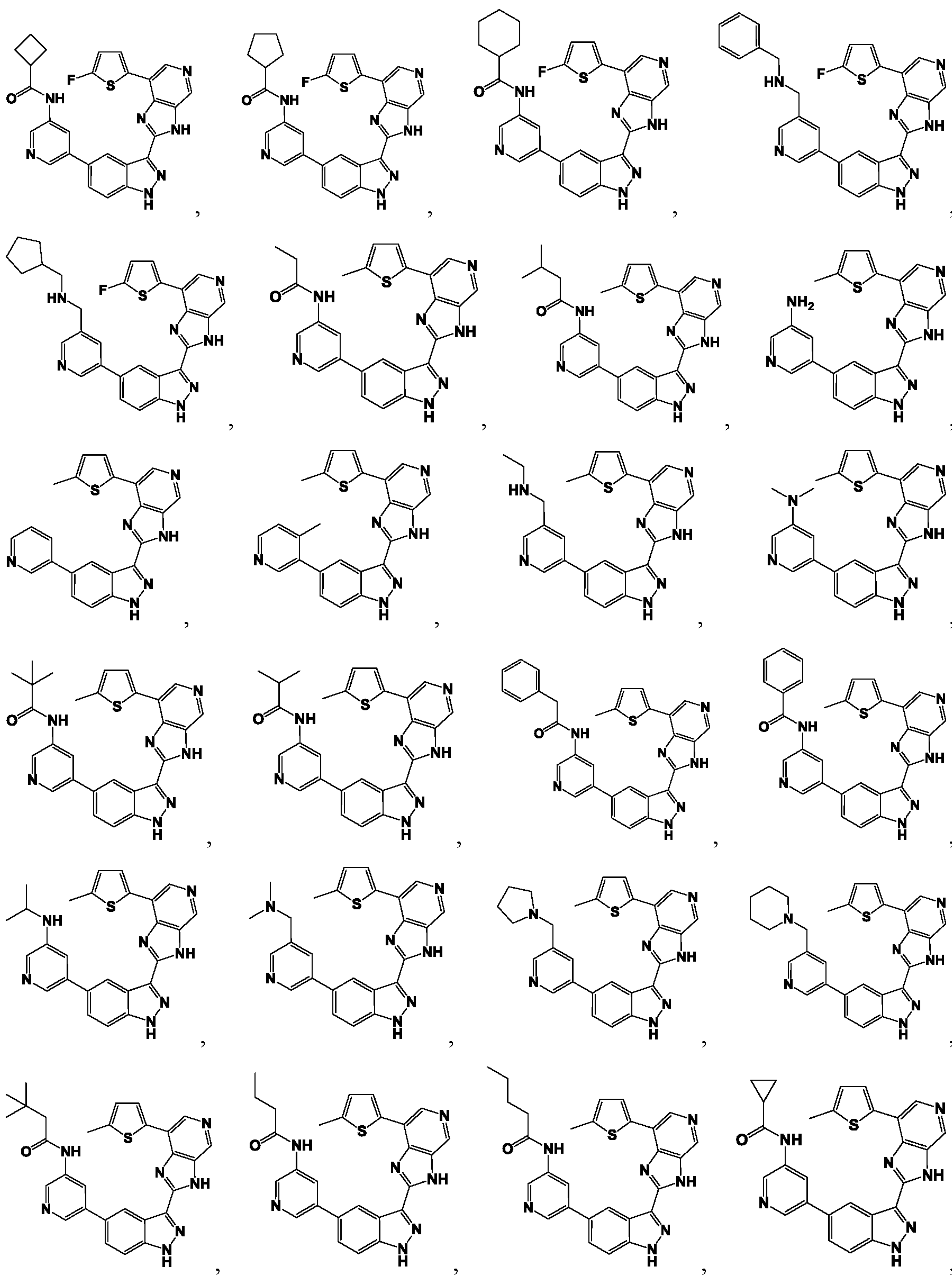


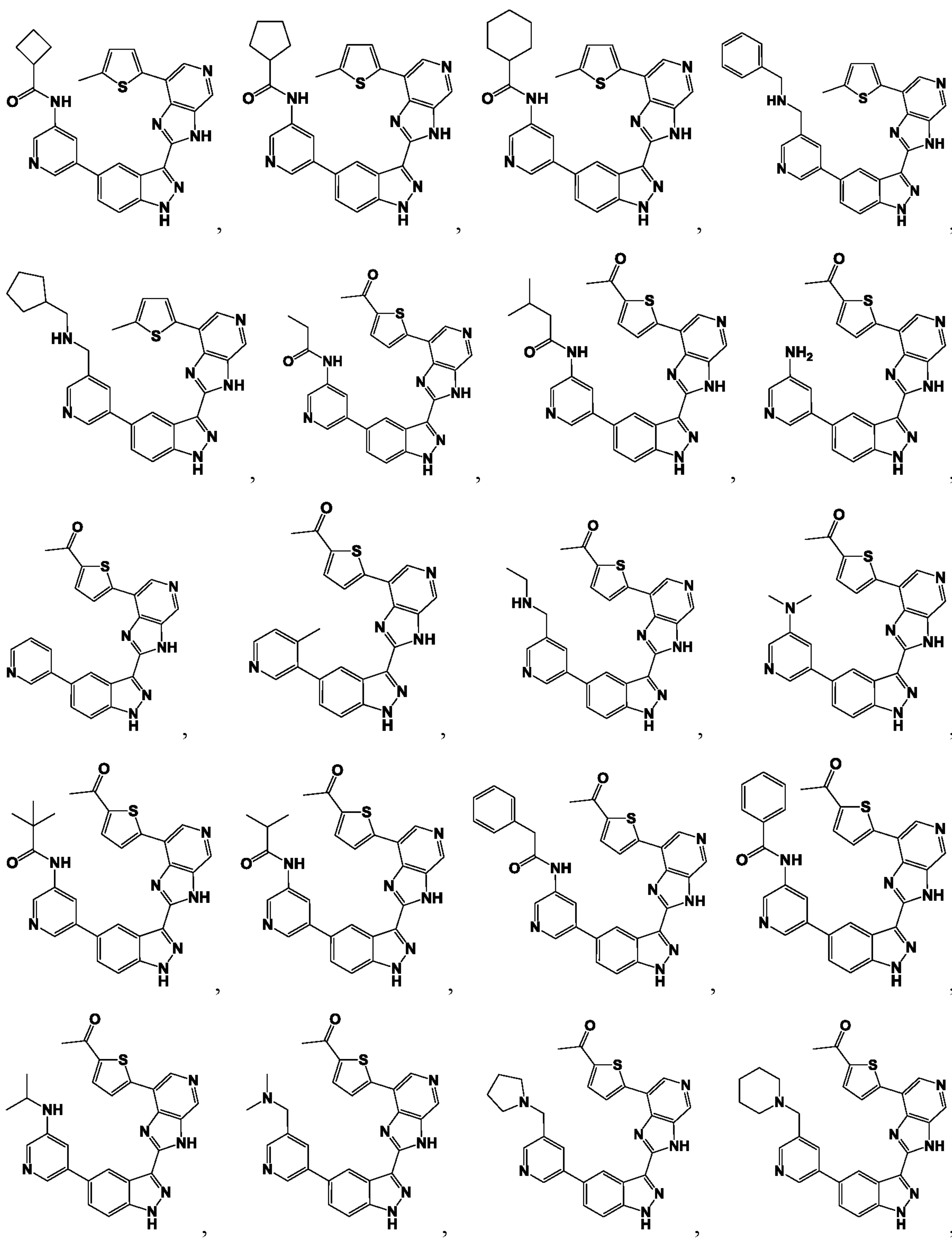


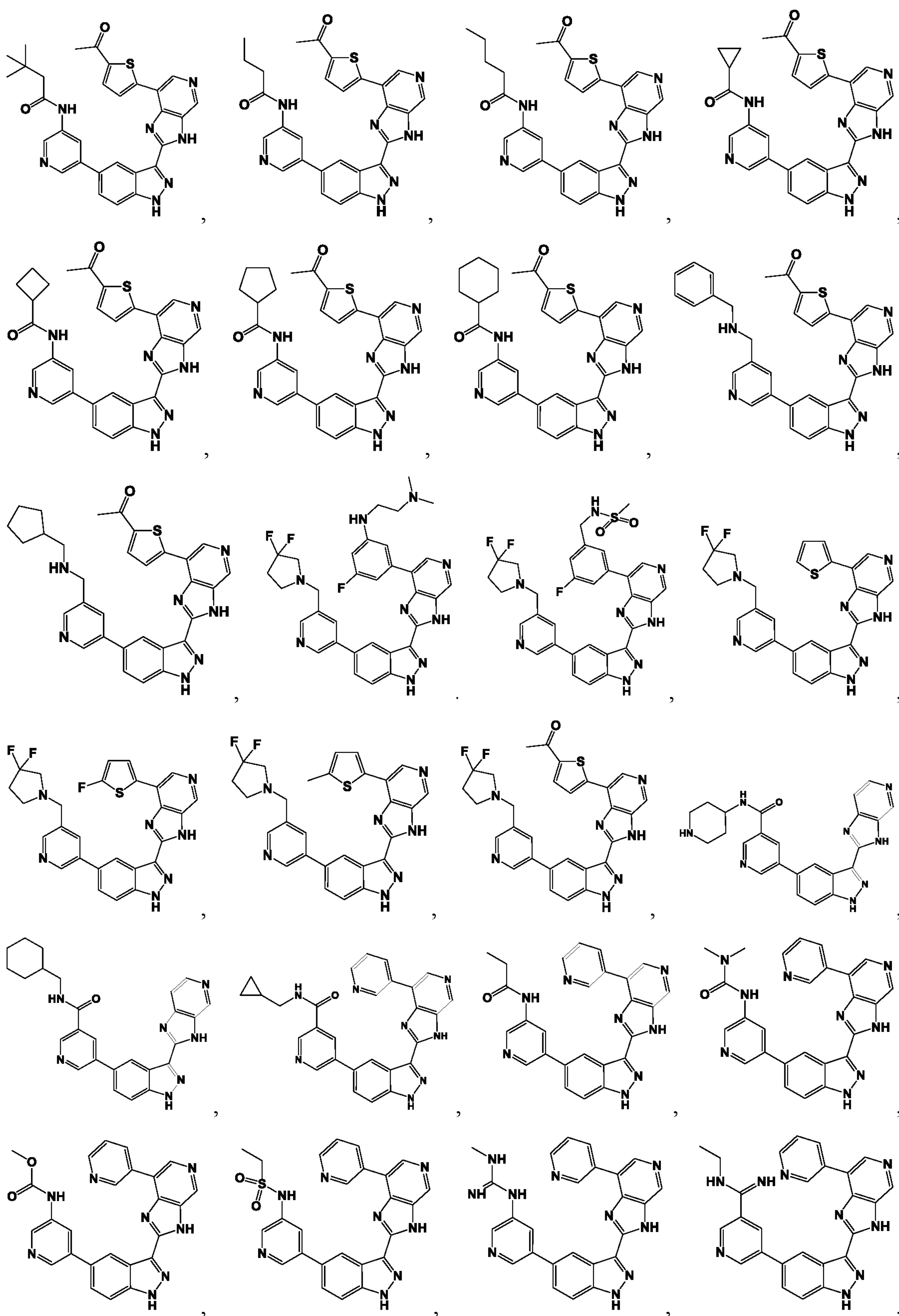


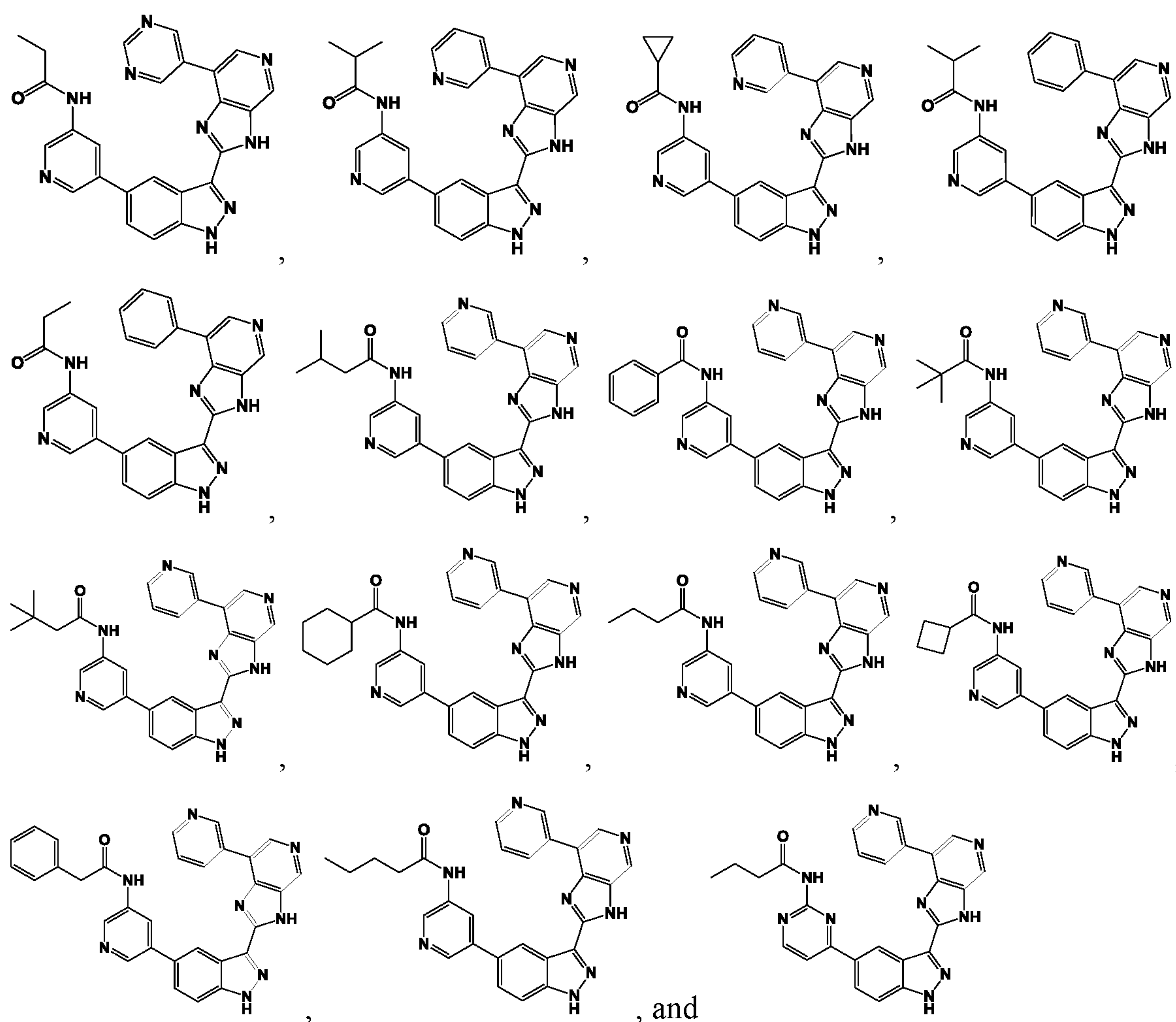






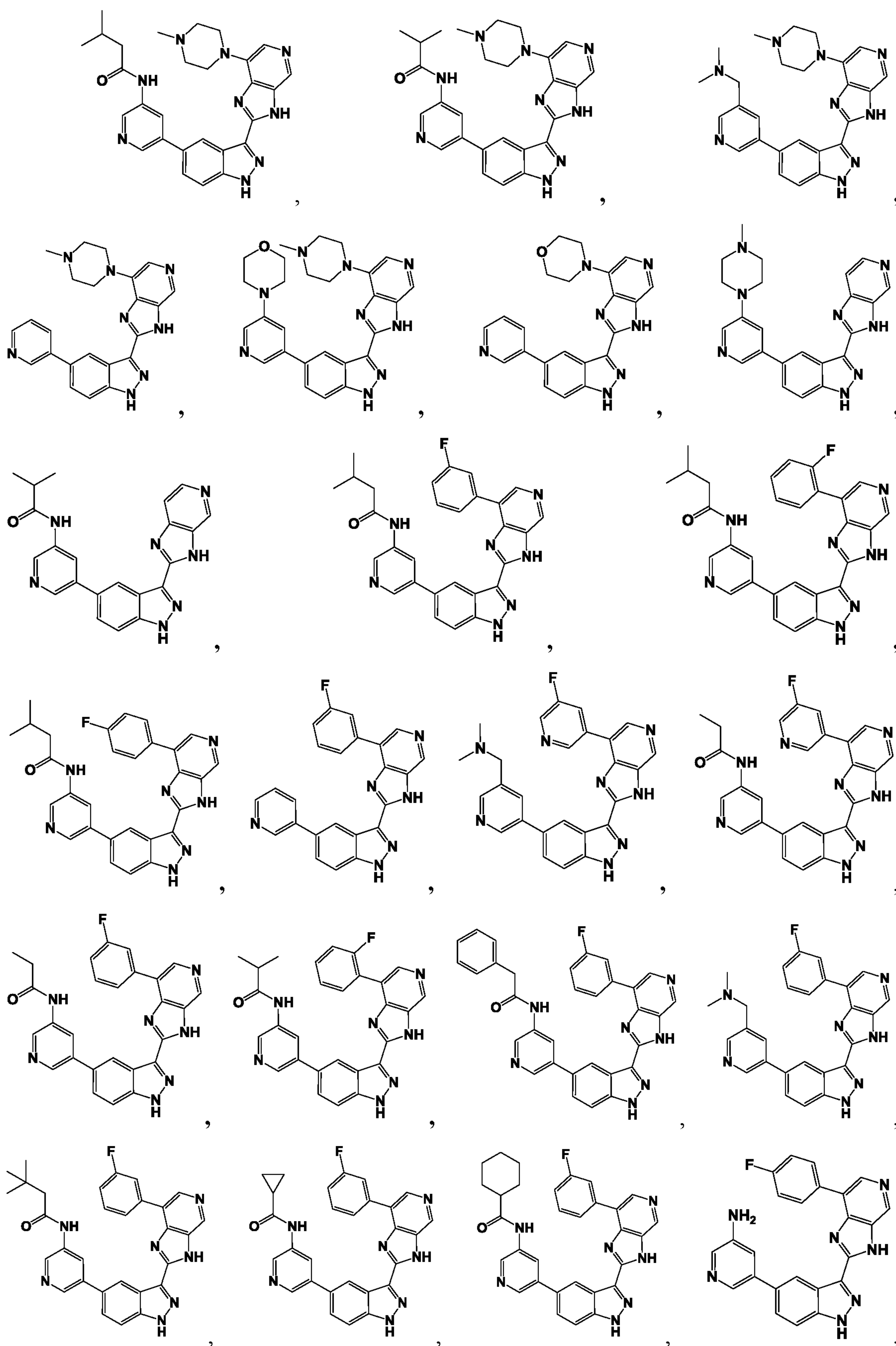


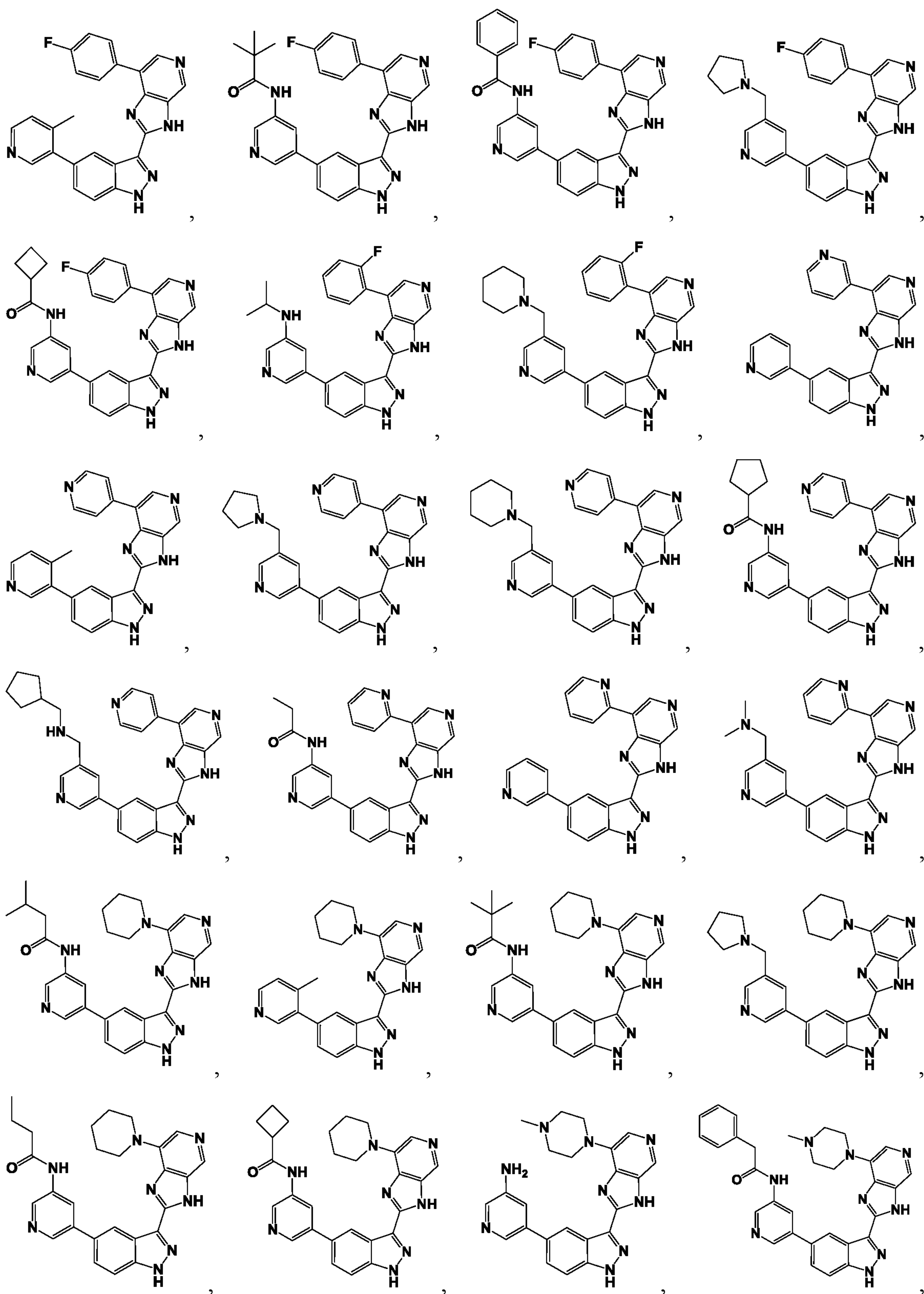


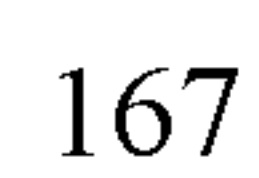


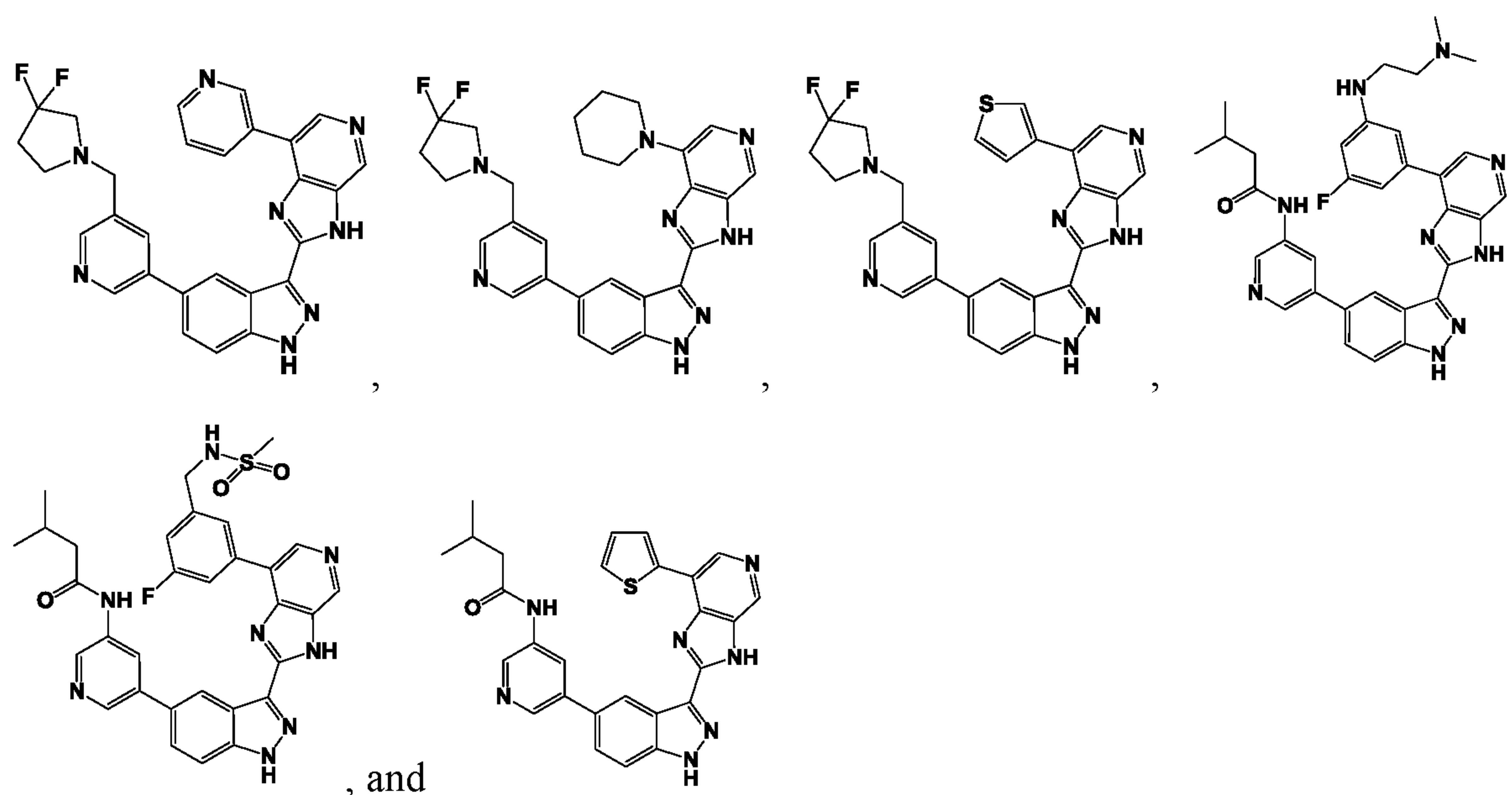
or a pharmaceutically acceptable salt thereof.

27. The method of claim 1, wherein the compound of Formula (I) has a structure selected from the group consisting of



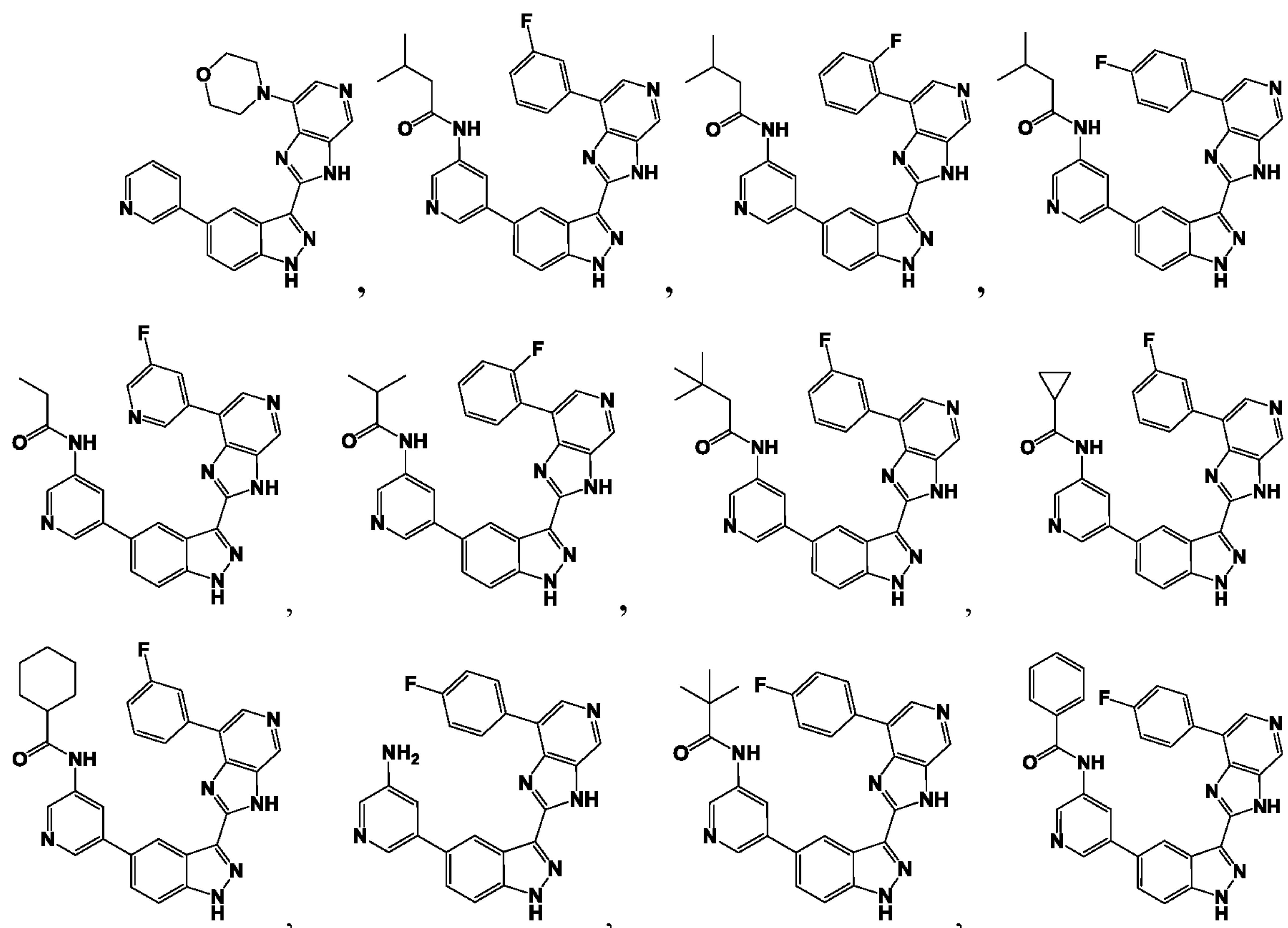




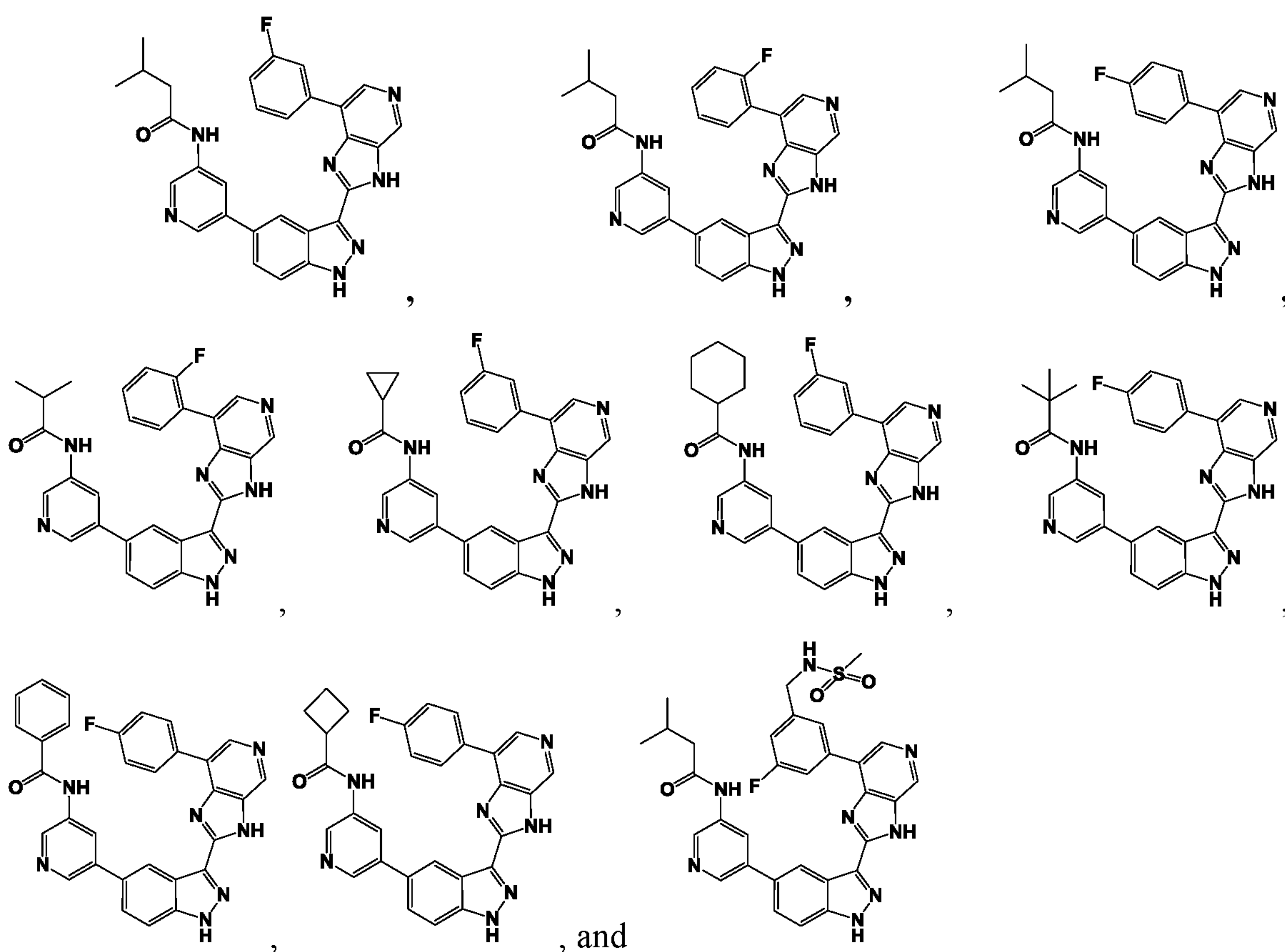


or a pharmaceutically acceptable salt thereof.

28. The method of claim 1, wherein the compound of Formula (I) has a structure selected from the group consisting of:

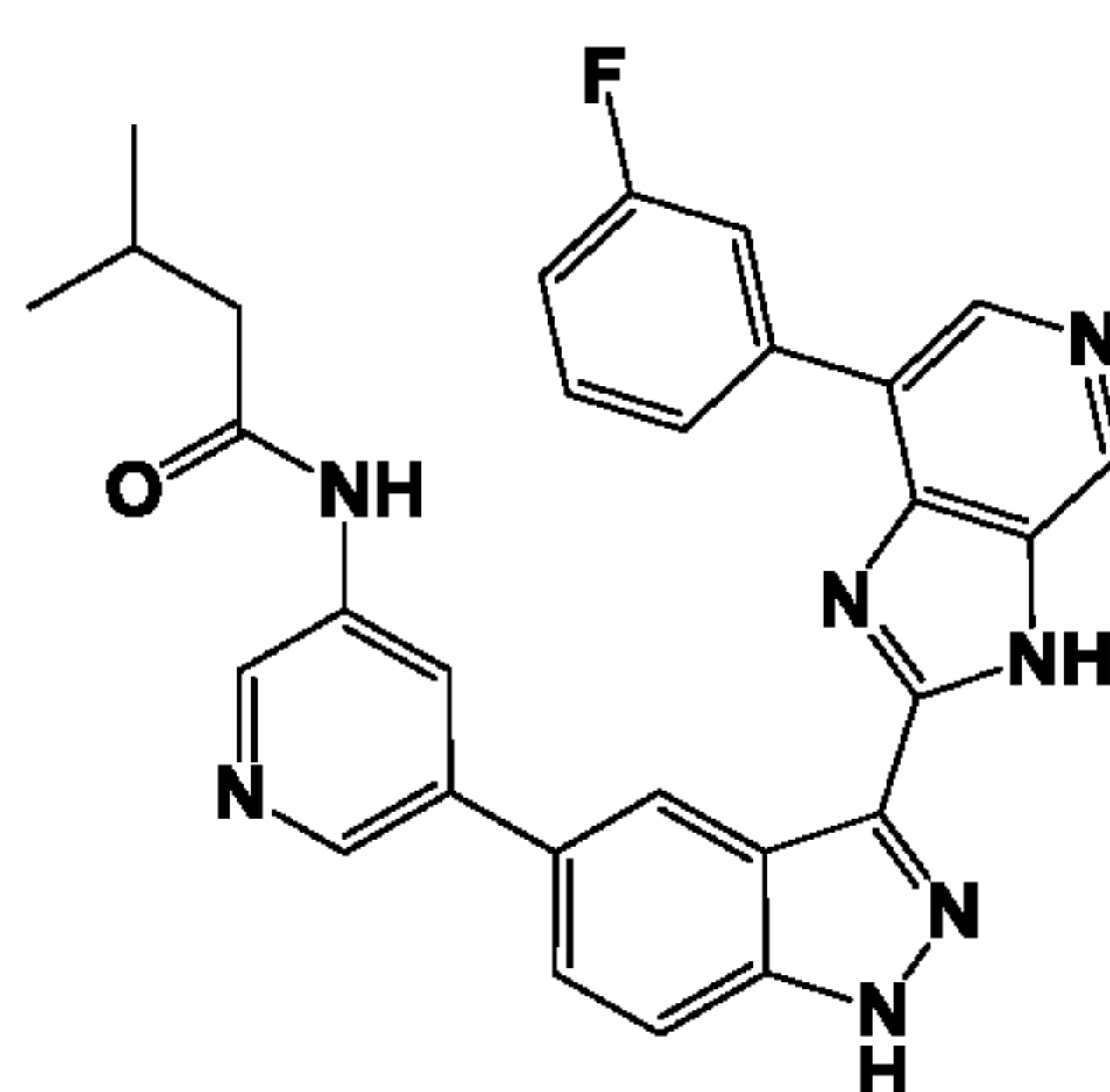


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or a pharmaceutically acceptable salt thereof.

30. The method of claim 1, wherein the compound of Formula (I) is



or a pharmaceutically acceptable salt thereof.

31. The method of claim 30, wherein the compound of Formula (I) is a polymorph.

32. The method of claim 31, wherein the polymorph is Form 1 or a non-stoichiometric hydrate of Form 1 having between 1% to about 20% by weight water.

33. The method of any one of claims 1-32, wherein the disease or disorder associated with inflammation is selected from the group consisting of achalasia, acne vulgaris, allergy and allergic responses to environmental stimuli such as poison ivy, pollen, insect stings and certain foods, Alzheimer's disease, amyloidosis, angina, (angina pectoris), ankylosing spondylitis, appendicitis, asthma, atherosclerotic cardiovascular disease (atherosclerosis, ASVD), autoimmune diseases, auto inflammatory diseases, bradycardia (bradyarrhythmia), cancer-related inflammation, cardiac hypertrophy (heart enlargement), celiac disease, chronic bronchitis, chronic obstructive pulmonary disease (COPD), chronic prostatitis, cirrhosis, colitis, dermatitis (including contact dermatitis and atopic dermatitis), diverticulitis, endothelial cell dysfunction, endotoxic shock (septic shock), fibrosis, glomerulonephritis, hemolytic-uremia, hepatitis, HIV and AIDS, hidradenitis suppurativa, hypersensitivities, hypertension, inflammatory bowel disease, interstitial cystitis, intimal hyperplasia, ischemia, leukocyte defects (including but not limited to Chediak-Higashi syndrome and chronic granulomatous diseases such as tuberculosis, leprosy, sarcoidosis, and silicosis), localized inflammatory disease, lung inflammation, lupus, migraine, myopathies, nephritis, oncological disease (including, but not limited to, epithelial-derived cancers such as, but not limited to, breast cancer and prostate cancer), orbital inflammatory disease, pain, pancreatitis, pelvic inflammatory disease, polymyositis, post-infection inflammation, Prinzmetal's angina (variant angina), psoriasis, pulmonary hypertension, Raynaud's disease/phenomenon, Reiter's syndrome, renal failure, reperfusion injury, rheumatic fever, rheumatoid arthritis, sarcoidosis, scleroderma, Sjogren's syndrome, smooth muscle cell tumors and metastasis (including leiomyoma), smooth muscle spasm, stenosis, stroke, thrombotic disease, toxemia of pregnancy, transplant rejection, ulcers, vasculitis, and vasculopathy.

34. The method of any one of claims 1-33, wherein the disease or disorder associated with inflammation is selected from the group consisting of poison ivy, Alzheimer's disease, ankylosing spondylitis, autoimmune diseases, auto inflammatory diseases, cancer-related inflammation, chronic obstructive pulmonary disease (COPD), colitis, dermatitis (including contact dermatitis and atopic dermatitis), diabetes,

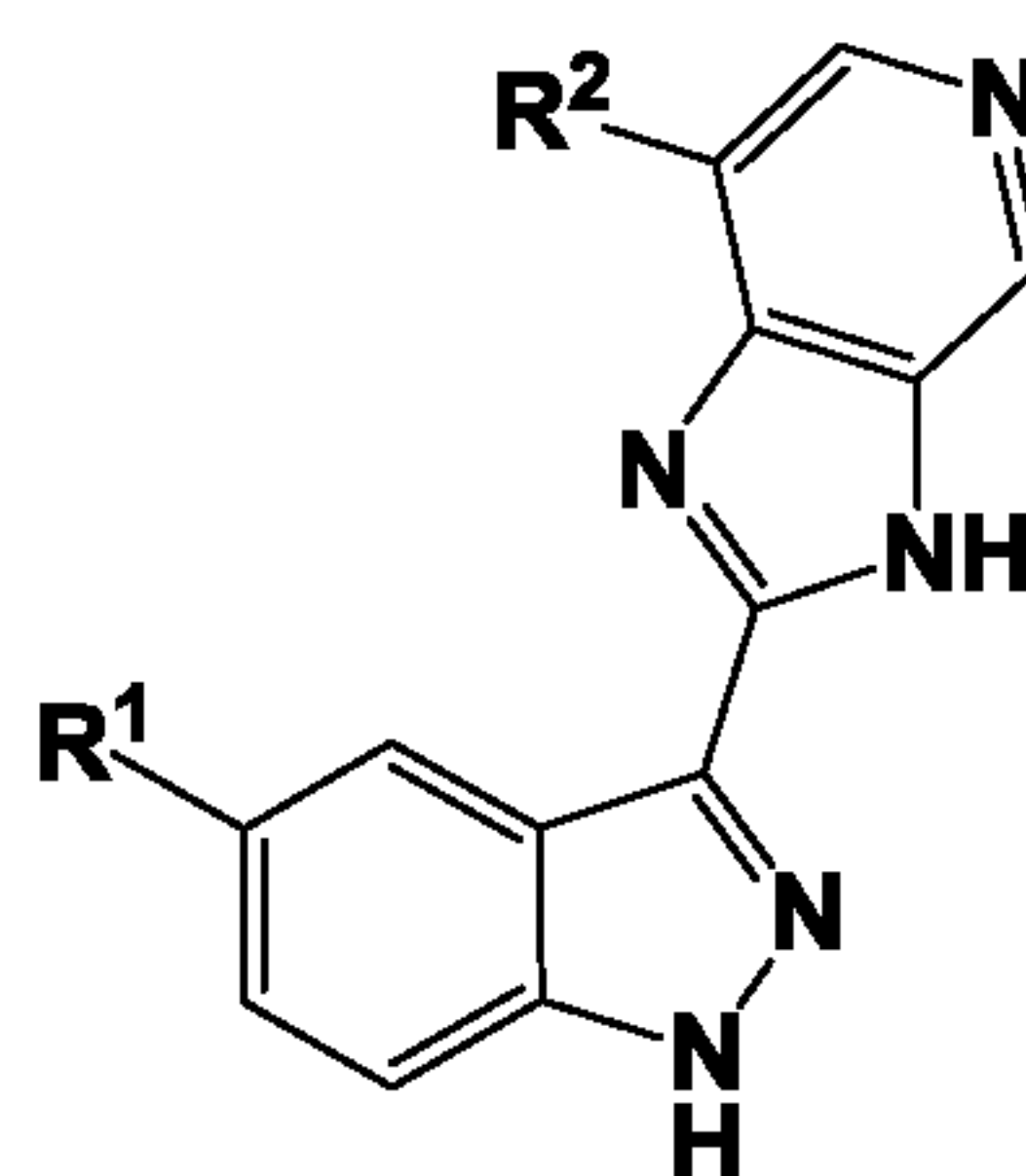
diverticulitis, endotoxic shock (septic shock), fibrosis, hidradenitis suppurativa, inflammatory bowel disease, Crohn's disease, intimal hyperplasia, localized inflammatory disease, lupus, morphea, orbital inflammatory disease, Idiopathic Orbital Inflammatory Disease, pelvic inflammatory disease, psoriasis, Raynaud's disease/phenomenon, rheumatoid arthritis, osteoarthritis, scleroderma, Sjogren's syndrome, tendinopathy, transplant rejection, ulcers, vasculitis, and vasculopathy.

35. The method of any one of claims 1-34, wherein administration of the compound of Formula (I) results in the decrease in the amount of a biomarker linked to inflammation in the subject.

36. The method of claim 35, wherein the biomarker is a proinflammatory cytokine.

37. The method of claim 36, wherein the proinflammatory cytokine is selected from the group consisting of IL-1 α , IL-1 β , IL-2, IL-4, IL-5, IL-6, IL-7, IL-8, IL-10, IL-12/IL23p40, IL-13, IL-15, IL-16, IL-17A, IL-17F, IL-21, IL-23, TNF α , TNF- β , IFN- γ , CXCL1, CD38, CD40, CD69, IgG, IP-10, L-17A, MCP-1, PGE2, sIL-2, and sIL-6.

38. A method of decreasing the amount of a biomarker associated with an inflammatory disease or disorder in a subject, the method comprising administering to the subject a compound of Formula (I)



I

or a pharmaceutically acceptable salt thereof, wherein:

R¹ is -heteroarylR³R⁴;

R^2 is selected from the group consisting of H, -heteroaryl R^5 , -heterocyclyl R^6 and -aryl R^7 ;

R^3 is selected from the group consisting of H, -heterocyclyl R^8 , -NHC(=O) R^9 , -NHSO₂ R^{10} , -NR¹¹ R^{12} and -(C₁₋₆ alkyl)NR¹¹ R^{12} ;

with the proviso that R^2 and R^3 are not both H;

R^4 is 1-3 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³ and amino;

each R^5 is independently 1-4 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³, -C(=O) R^{11} , amino and -(C₁₋₆ alkyl)NR¹¹ R^{12} ;

each R^6 is independently 1-5 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³ and amino;

each R^7 is independently 1-5 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³, amino, -(C₁₋₆ alkyl)NHSO₂ R^{11} , -NR¹²(C₁₋₆ alkyl)NR¹¹ R^{12} and -(C₁₋₆ alkyl)NR¹¹ R^{12} ;

R^8 is 1-5 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³ and amino;

R^9 is selected from the group consisting of C₁₋₉ alkyl, -heteroaryl R^5 , -heterocyclyl R^6 , -aryl R^7 and -CH₂carbocyclyl;

R^{10} is selected from the group consisting of C₁₋₉ alkyl, -heteroaryl R^5 , -heterocyclyl R^6 , -aryl R^7 , and -carbocyclyl R^{14} ;

each R^{11} is independently selected from C₁₋₆ alkyl;

each R^{12} is independently selected from the group consisting of H and C₁₋₆ alkyl;

each R^{11} and R^{12} are optionally linked to form a five or six membered heterocyclyl ring;

each R^{13} is independently selected from the group consisting of H and C₁₋₆ alkyl;

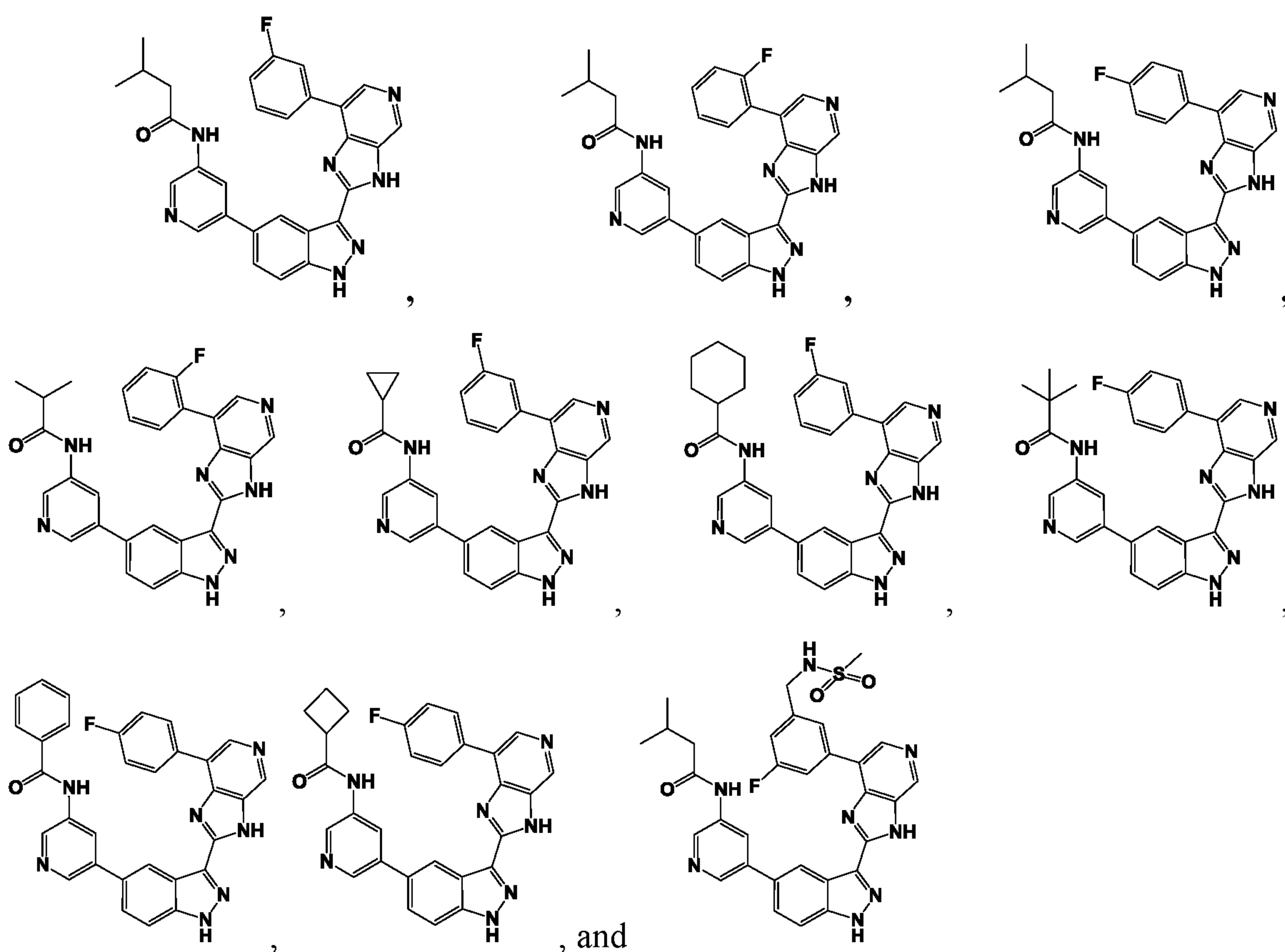
R^{14} is 1-5 substituents each selected from the group consisting of H, C₁₋₉ alkyl, halide, -CF₃, -CN, OR¹³ and amino.

39. The method of claim 38, wherein R^1 is pyridine R^3R^4 .

40. The method of claim 39, wherein R^1 is pyridin-3-yl R^3R^4 .

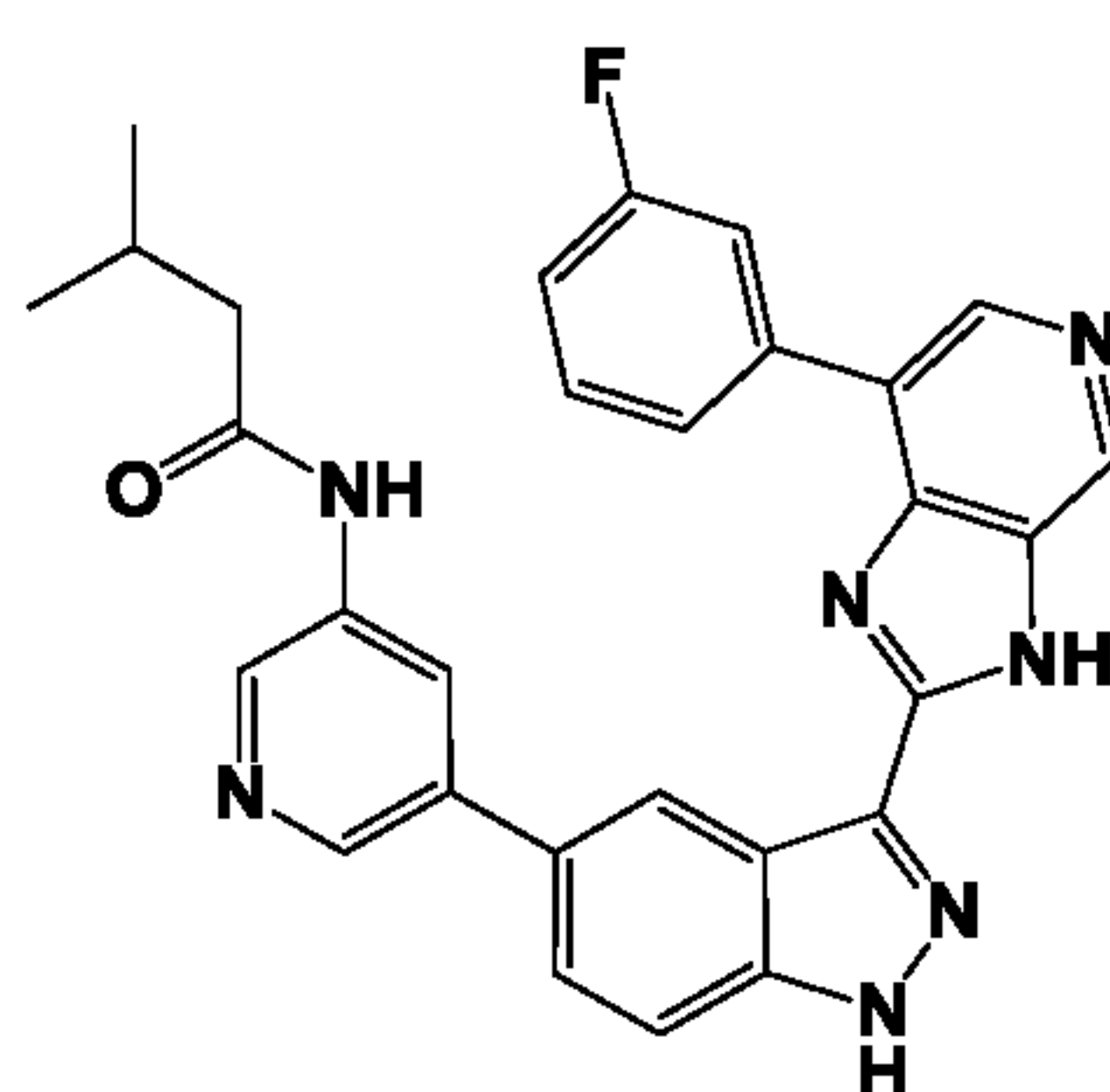
41. The method of claim 40, wherein R^3 is $-(C_{1-6} \text{ alkyl})NR^{11}R^{12}$.
42. The method of claim 41, wherein R^3 is $-(C_{1-2} \text{ alkyl})NR^{11}R^{12}$, R^{11} is $-(C_{1-2} \text{ alkyl})$, R^{12} is $-(C_{1-2} \text{ alkyl})$, and R^4 is H.
43. The method of claim 41, wherein R^{11} and R^{12} are optionally linked to form a five- or six-membered heterocyclyl ring and R^4 is H.
44. The method of claim 43, wherein the five- or six-membered heterocyclyl ring is substituted with 1-2 fluorines.
45. The method of claim 40, wherein R^3 is $-NHC(=O)R^9$.
46. The method of claim 45, wherein R^4 is H and R^9 is selected from the group consisting of $-(C_{2-5} \text{ alkyl})$, phenyl, $-\text{carbocyclyl}$, and $-\text{CH}_2\text{carbocyclyl}$.
47. The method of claim 46, wherein R^9 is $-(C_{2-5} \text{ alkyl})$.
48. The method of claim 40, wherein R^3 is $-NHSO_2R^{10}$.
49. The method of claim 48, wherein R^4 is H and R^{10} is selected from the group consisting of $-(C_{1-4} \text{ alkyl})$ and phenyl.
50. The method of claim 40, wherein R^3 is $-\text{heterocyclyl}R^8$.
51. The method of claim 50, wherein R^4 is H and the heterocyclyl is selected from the group consisting of morpholine, piperazine and piperidine.
52. The method of claim 40, wherein R^3 is H and R^4 is amino.

53. The method of any one of claims 40-52, wherein R^2 is $-\text{heteroaryl}R^5$.
54. The method of any one of claims 40-52, wherein R^2 is $-\text{pyridin-3-yl}R^5$.
55. The method of any one of claims 40-52, wherein R^2 is $-\text{pyridin-3-yl}R^5$ and R^5 is 1-2 fluorine atoms.
56. The method of any one of claims 40-52, wherein R^2 is $\text{thiophene}R^5$.
57. The method of any one of claims 40-52, wherein R^2 is $-\text{heterocycl}R^6$.
58. The method of any one of claims 40-52, wherein R^2 is $-\text{heterocycl}R^6$, and R^6 is selected from the group consisting of H, F and $-(C_{1-4} \text{ alkyl})$, and the heterocycl is selected from the group consisting of morpholine, piperazine and piperidine.
59. The method of any one of claims 40-52, wherein R^2 is $-\text{aryl}R^7$.
60. The method of claim 59, wherein R^2 is $-\text{phenyl}R^7$ and R^7 is 1-2 halides.
61. The method of claim 60, wherein R^7 is fluoro.
62. The method of claim 59, wherein R^2 is $-\text{phenyl}R^7$ and R^7 is two substituents consisting of one fluorine atom and either $-\text{NR}^{12}(C_{1-6} \text{ alkyl})\text{NR}^{11}R^{12}$ or $-(C_{1-6} \text{ alkyl})\text{NHSO}_2R^{11}$.
63. The method of claim 38, wherein the compound of Formula (I) has a structure selected from the group consisting of



or a pharmaceutically acceptable salt thereof.

64. The method of claim 38, wherein the compound of Formula (I) is



or a pharmaceutically acceptable salt thereof.

65. The method of claim 64, wherein the compound of Formula (I) is a polymorph.

66. The method of claim 65, wherein the polymorph is Form 1 or hydrated Form 1.

67. The method of any one of claims 38-66, wherein the biomarker is a proinflammatory cytokine.

68. The method of claim 67, wherein the proinflammatory cytokine is selected from the group consisting of IL-1 α , IL-1 β , IL-2, IL-4, IL-5, IL-6, IL-7, IL-8, IL-10, IL-12/IL23p40, IL-13, IL-15, IL-16, IL-17A, IL-17F, IL-21, IL-23, TNF α , TNF- β , IFN- γ , CXCL1, CD38, CD40, CD69, IgG, IP-10, L-17A, MCP-1, PGE2, sIL-2, and sIL-6.

69. The method of any one of claims 38-68, wherein the amount of the biomarker is decreased in the subject by an amount of between about 10% and about 100%.

70. The method of any one of claims 38-69, wherein the inflammatory disease or disorder is selected from the group consisting of achalasia, acne vulgaris, allergy and allergic responses to environmental stimuli such as poison ivy, pollen, insect stings and certain foods, Alzheimer's disease, amyloidosis, angina, (angina pectoris), ankylosing spondylitis, appendicitis, asthma, atherosclerotic cardiovascular disease (atherosclerosis, ASVD), autoimmune diseases, auto inflammatory diseases, bradycardia (bradyarrhythmia), cancer-related inflammation, cardiac hypertrophy (heart enlargement), celiac disease, chronic bronchitis, chronic obstructive pulmonary disease (COPD), chronic prostatitis, cirrhosis, colitis, dermatitis (including contact dermatitis and atopic dermatitis), diverticulitis, endothelial cell dysfunction, endotoxic shock (septic shock), fibrosis, glomerulonephritis, hemolytic-uremia, hepatitis, HIV and AIDS, hidradenitis suppurativa, hypersensitivities, hypertension, inflammatory bowel disease, interstitial cystitis, intimal hyperplasia, ischemia, leukocyte defects (including but not limited to Chediak-Higashi syndrome and chronic granulomatous diseases such as tuberculosis, leprosy, sarcoidosis, and silicosis), localized inflammatory disease, lung inflammation, lupus, migraine, myopathies, nephritis, oncological disease (including, but not limited to, epithelial-derived cancers such as, but not limited to, breast cancer and prostate cancer), orbital inflammatory disease, pain, pancreatitis, pelvic inflammatory disease, polymyositis, post-infection inflammation, Prinzmetal's angina (variant angina), psoriasis, pulmonary hypertension,

Raynaud's disease/phenomenon, Reiter's syndrome, renal failure, reperfusion injury, rheumatic fever, rheumatoid arthritis, sarcoidosis, scleroderma, Sjogren's syndrome, smooth muscle cell tumors and metastasis (including leiomyoma), smooth muscle spasm, stenosis, stroke, thrombotic disease, toxemia of pregnancy, transplant rejection, ulcers, vasculitis, and vasculopathy.

71. The method of any one of claims 38-70, wherein the inflammatory disease or disorder is selected from the group consisting of poison ivy, Alzheimer's disease, ankylosing spondylitis, autoimmune diseases, auto inflammatory diseases, cancer-related inflammation, chronic obstructive pulmonary disease (COPD), colitis, dermatitis (including contact dermatitis and atopic dermatitis), diabetes, diverticulitis, endotoxic shock (septic shock), fibrosis, hidradenitis suppurativa, inflammatory bowel disease, Crohn's disease, intimal hyperplasia, localized inflammatory disease, lupus, morphea, orbital inflammatory disease, Idiopathic Orbital Inflammatory Disease, pelvic inflammatory disease, psoriasis, Raynaud's disease/phenomenon, rheumatoid arthritis, osteoarthritis, scleroderma, Sjogren's syndrome, tendinopathy, transplant rejection, ulcers, vasculitis, and vasculopathy.

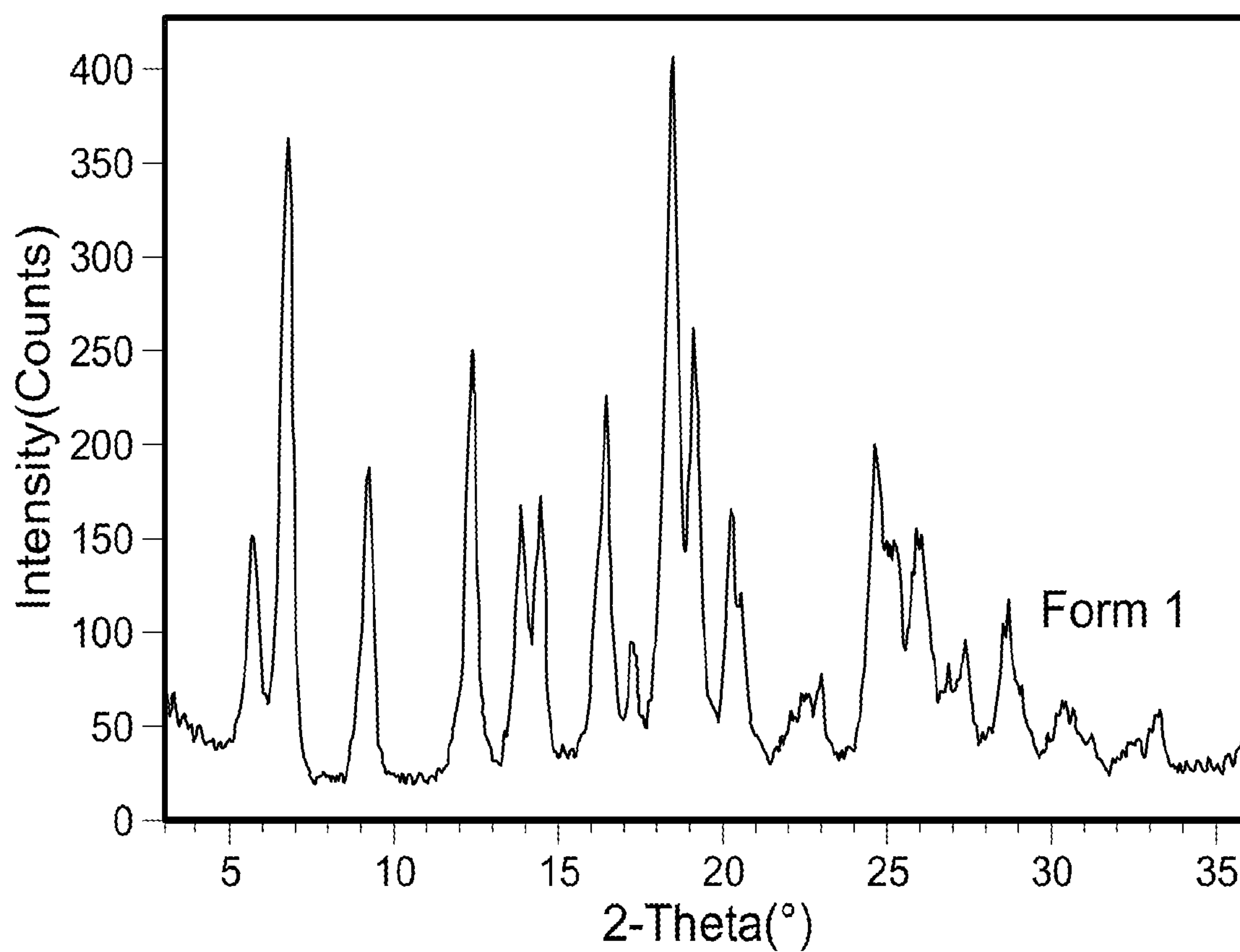


FIG. 1A

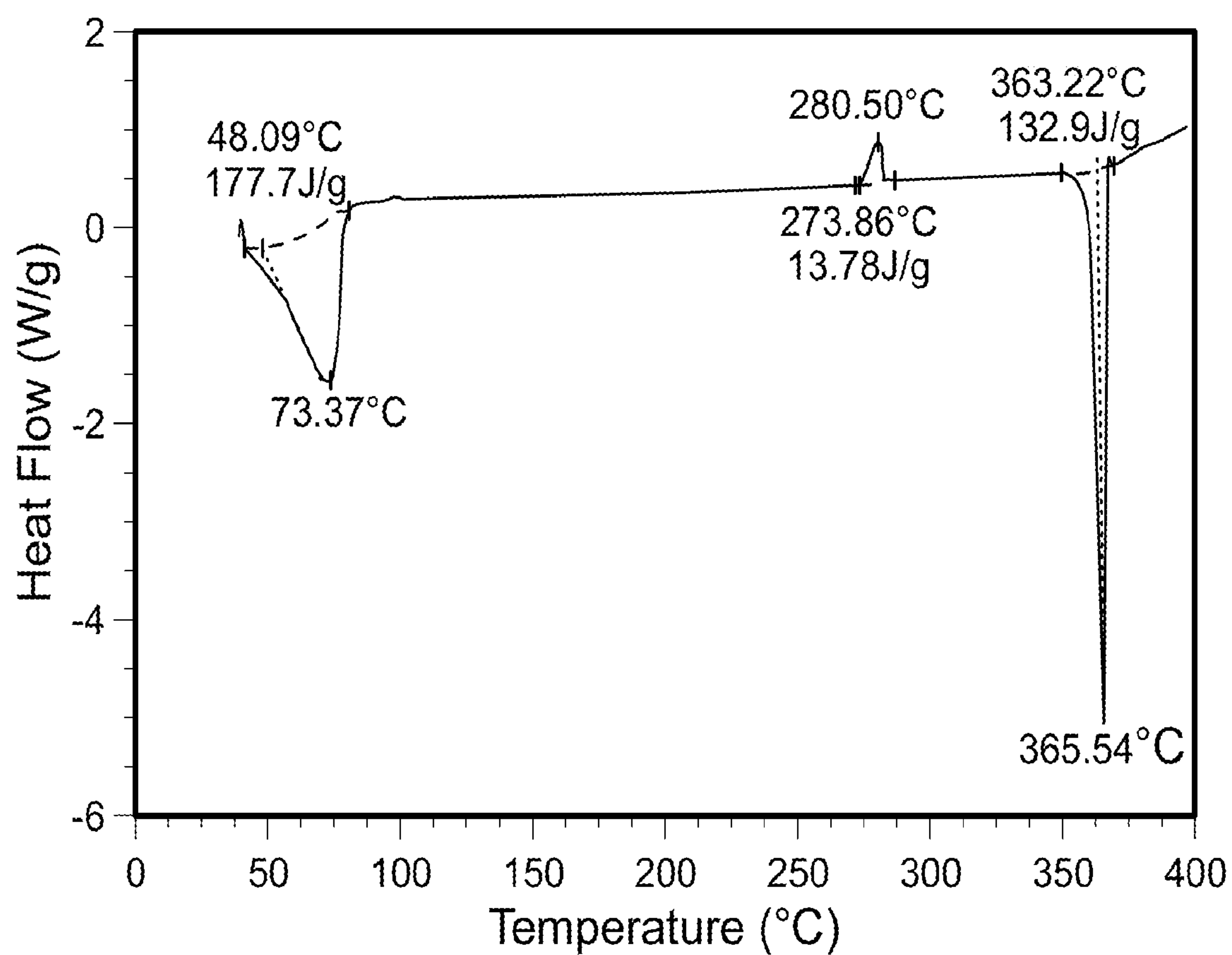


FIG. 1B

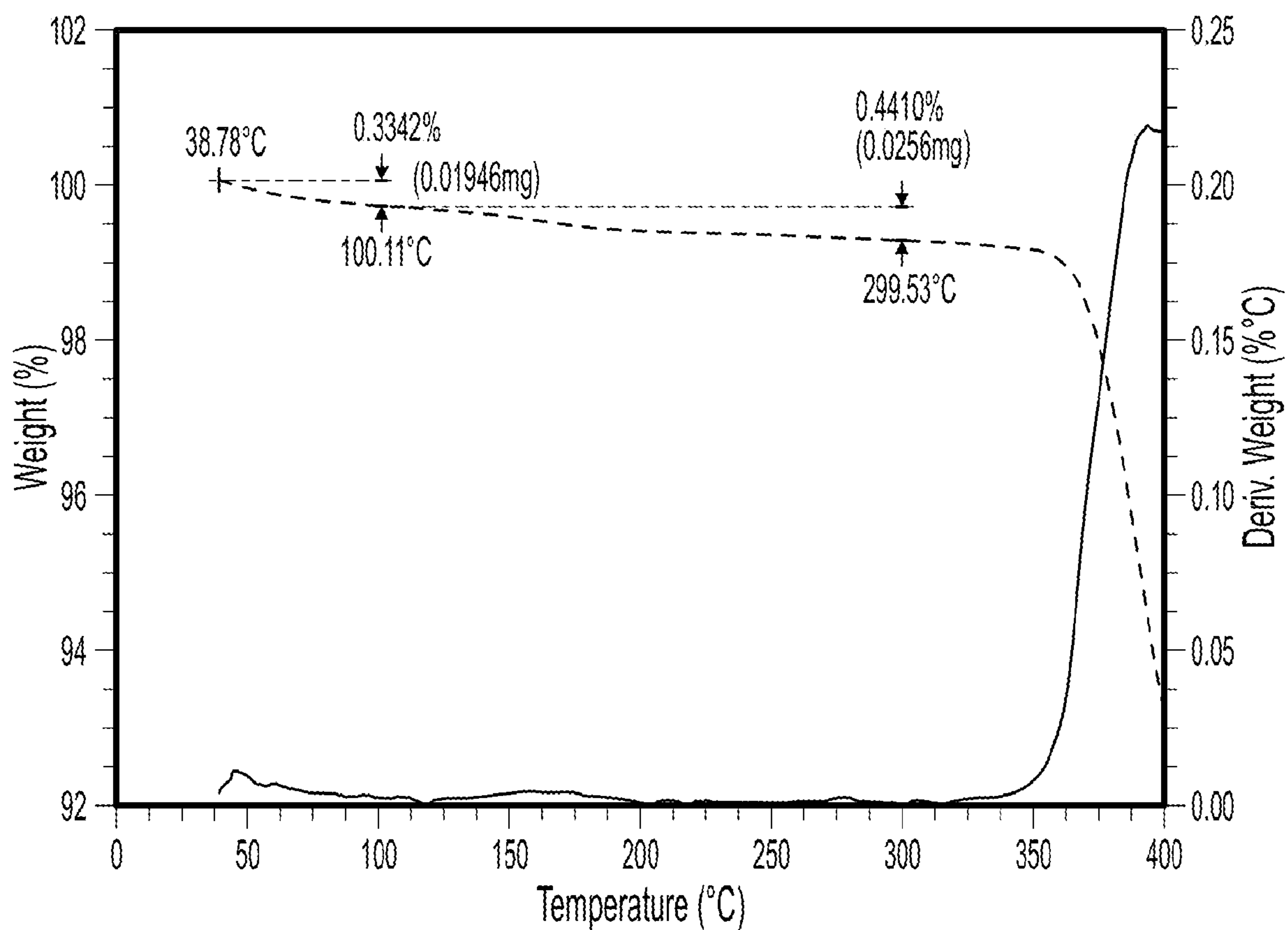


FIG. 1C

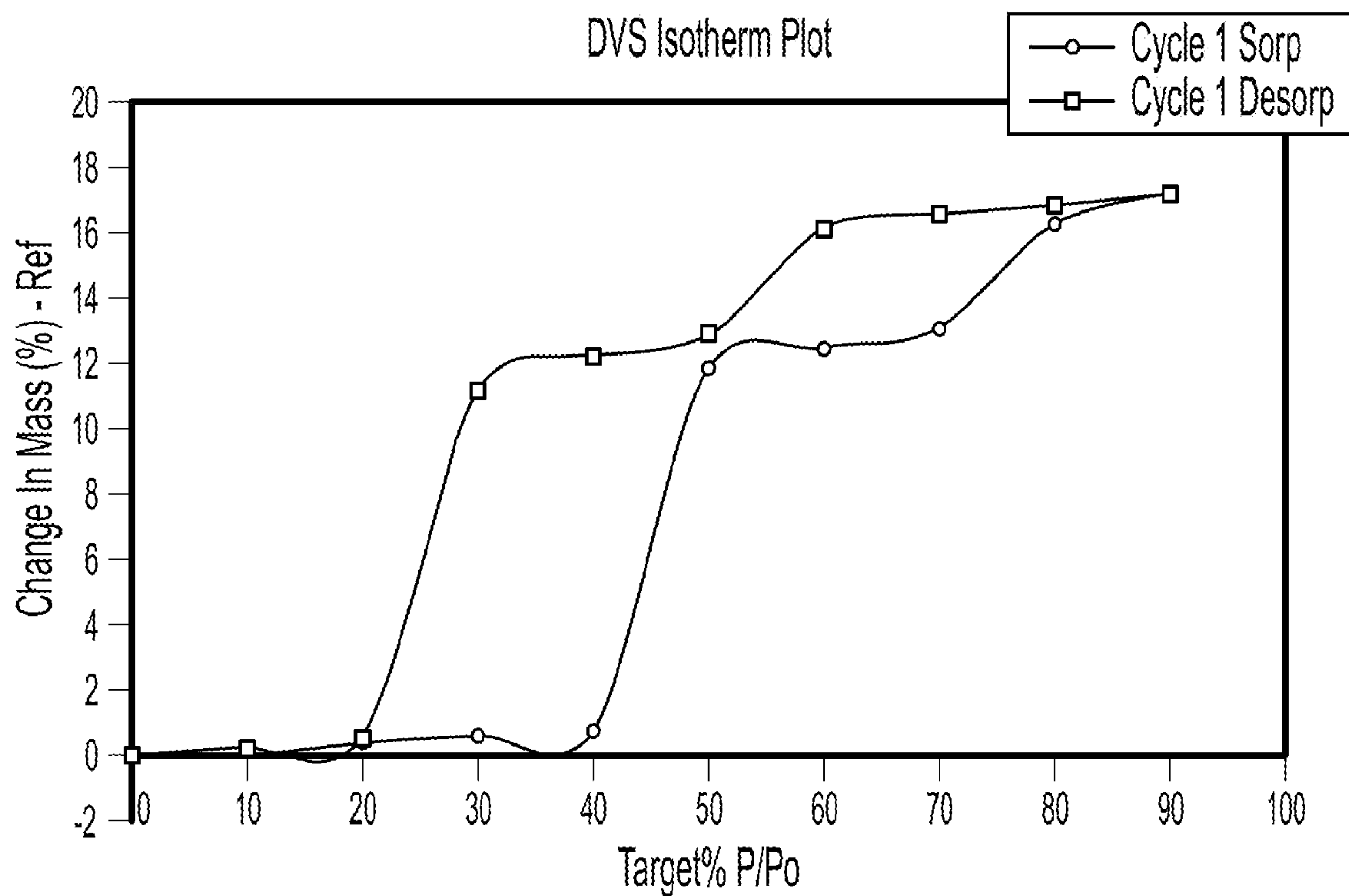


FIG. 1D

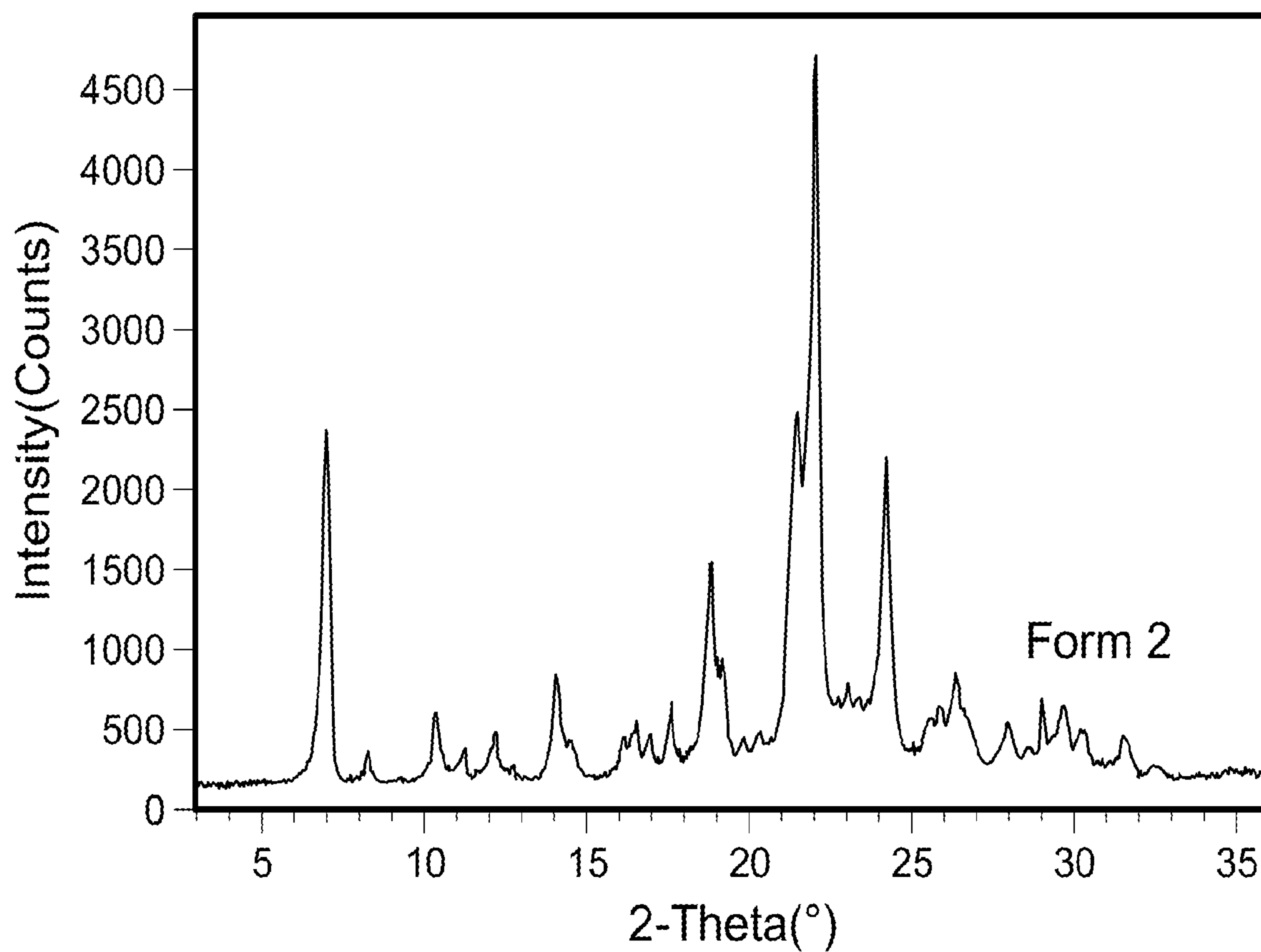


FIG. 2A

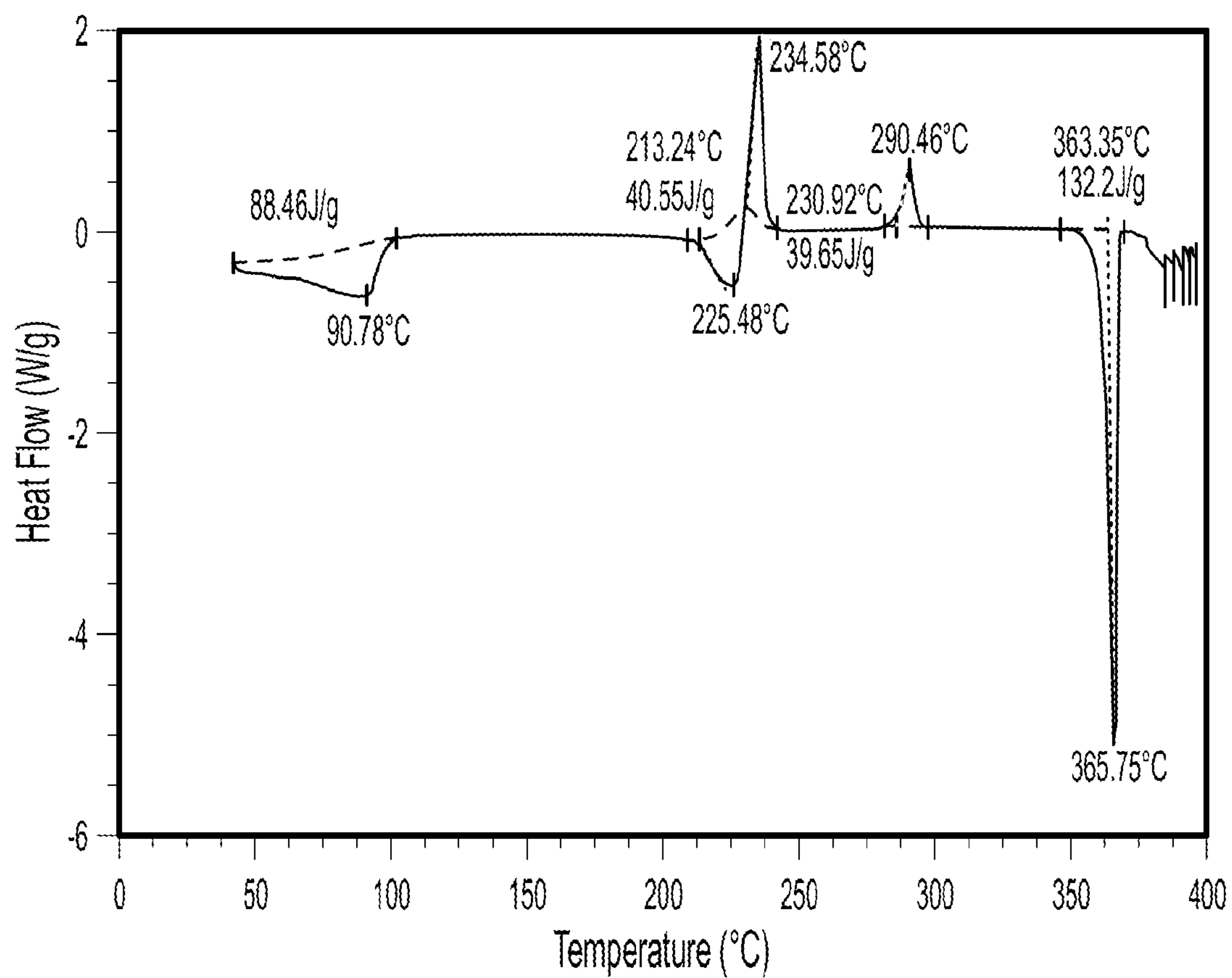


FIG. 2B

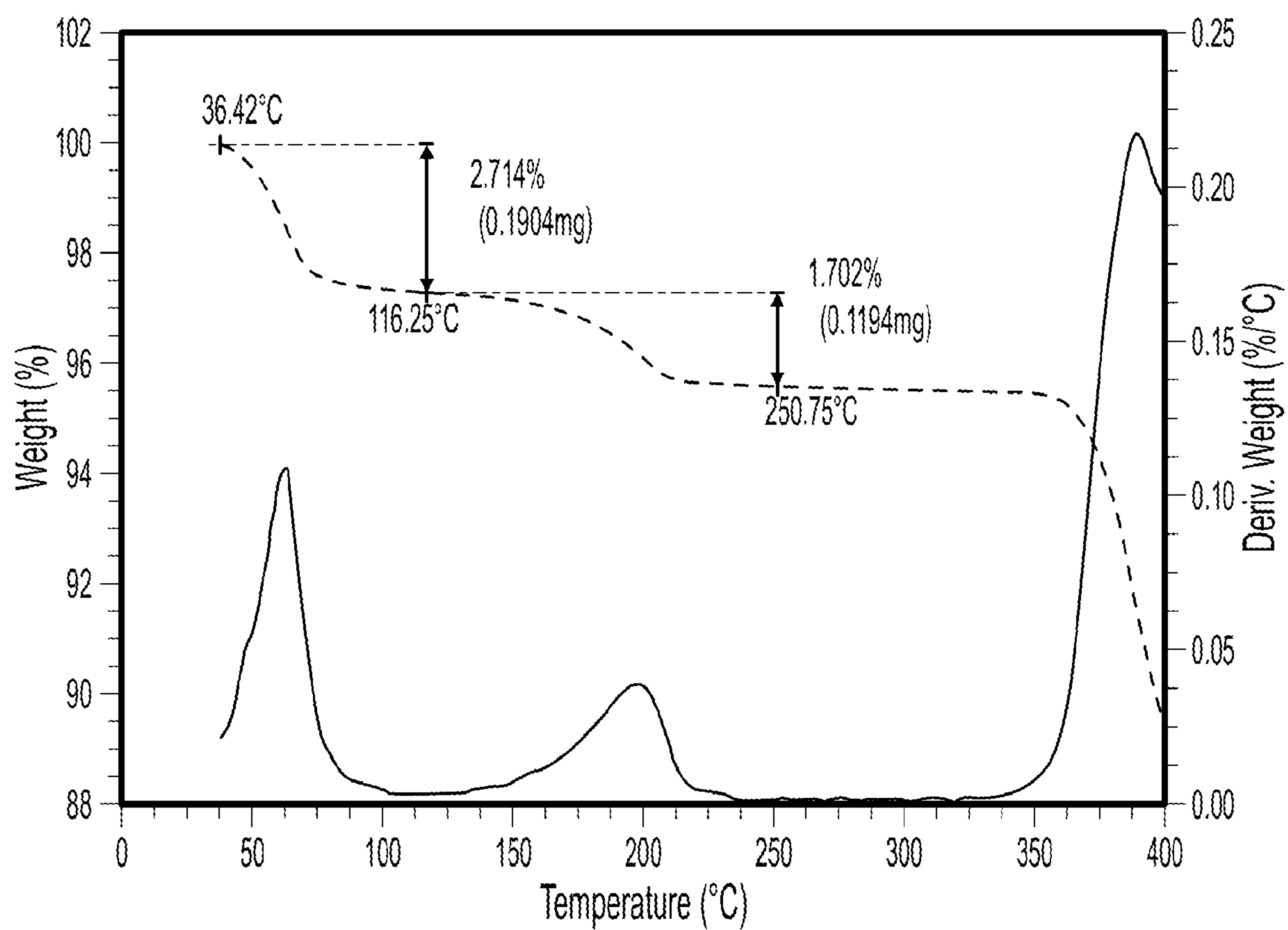


FIG. 2C

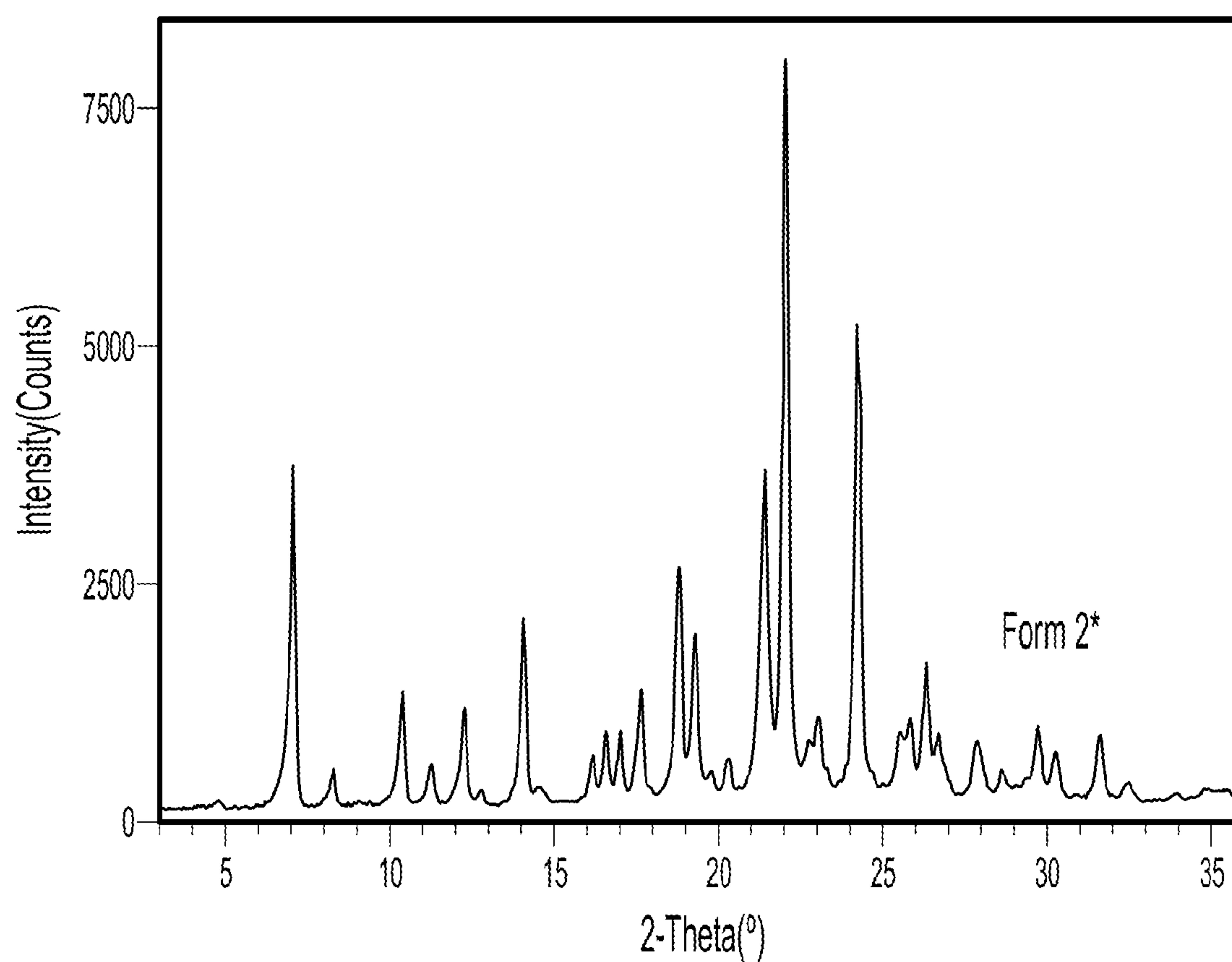


FIG. 2D

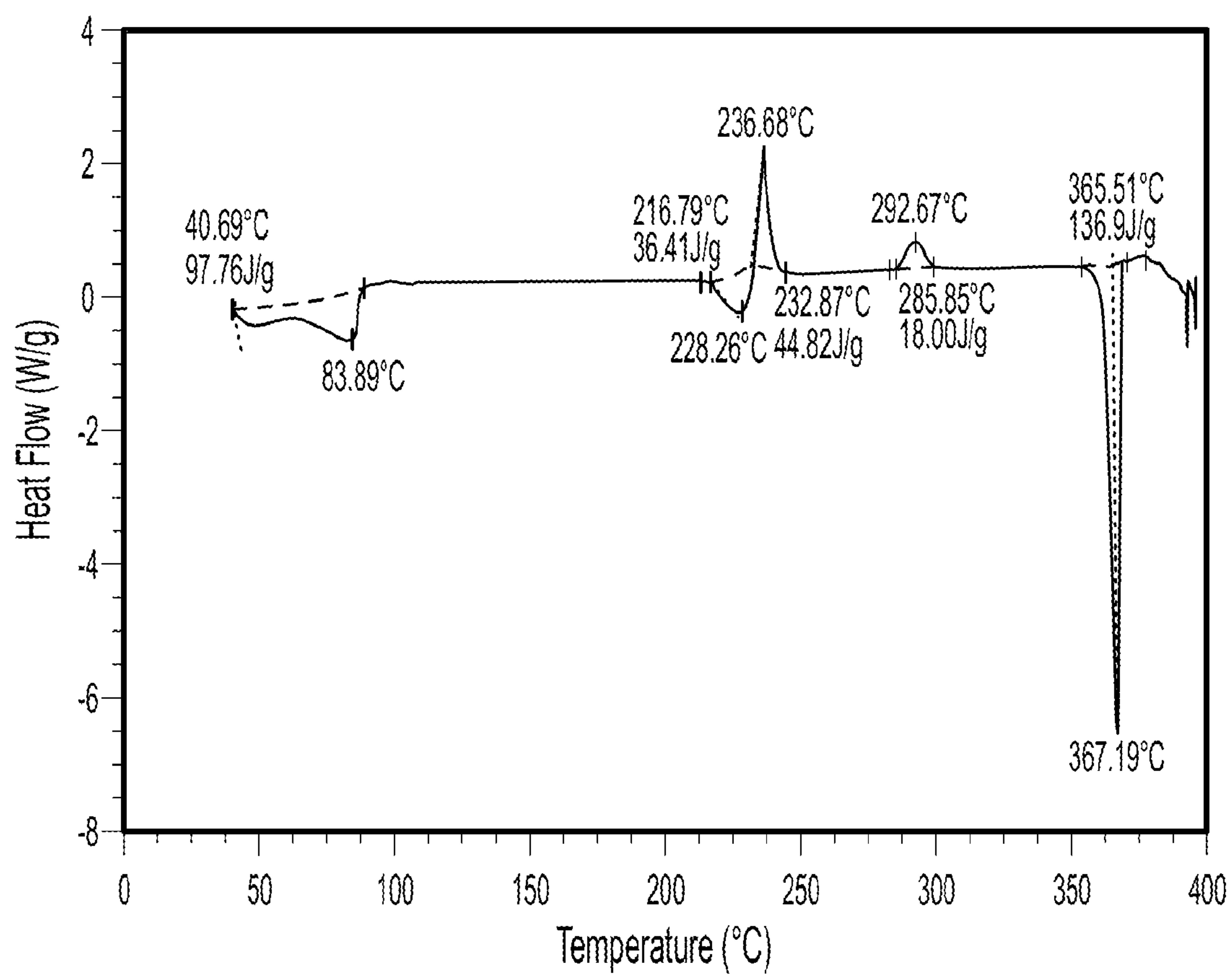


FIG. 2E

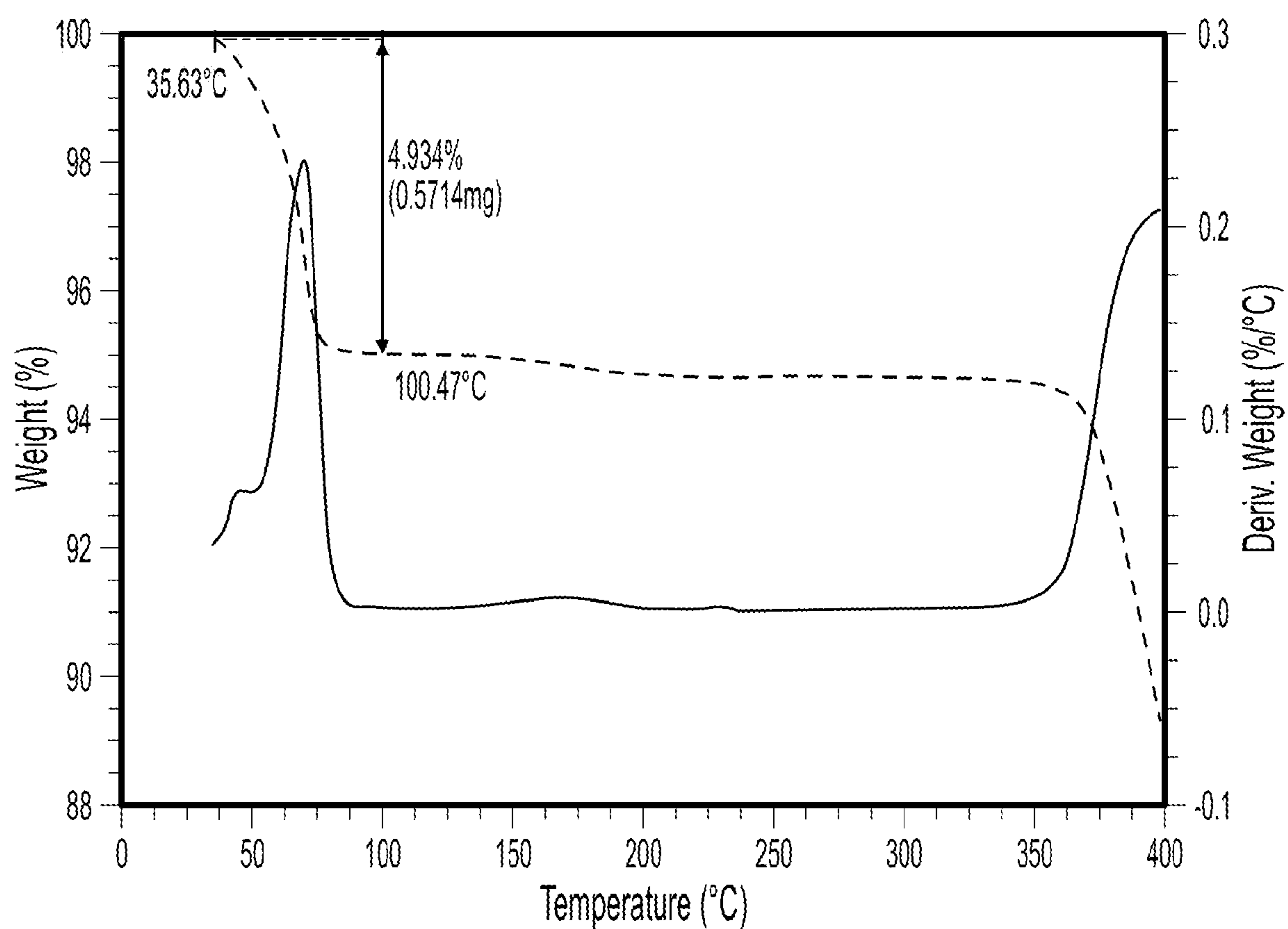


FIG. 2F

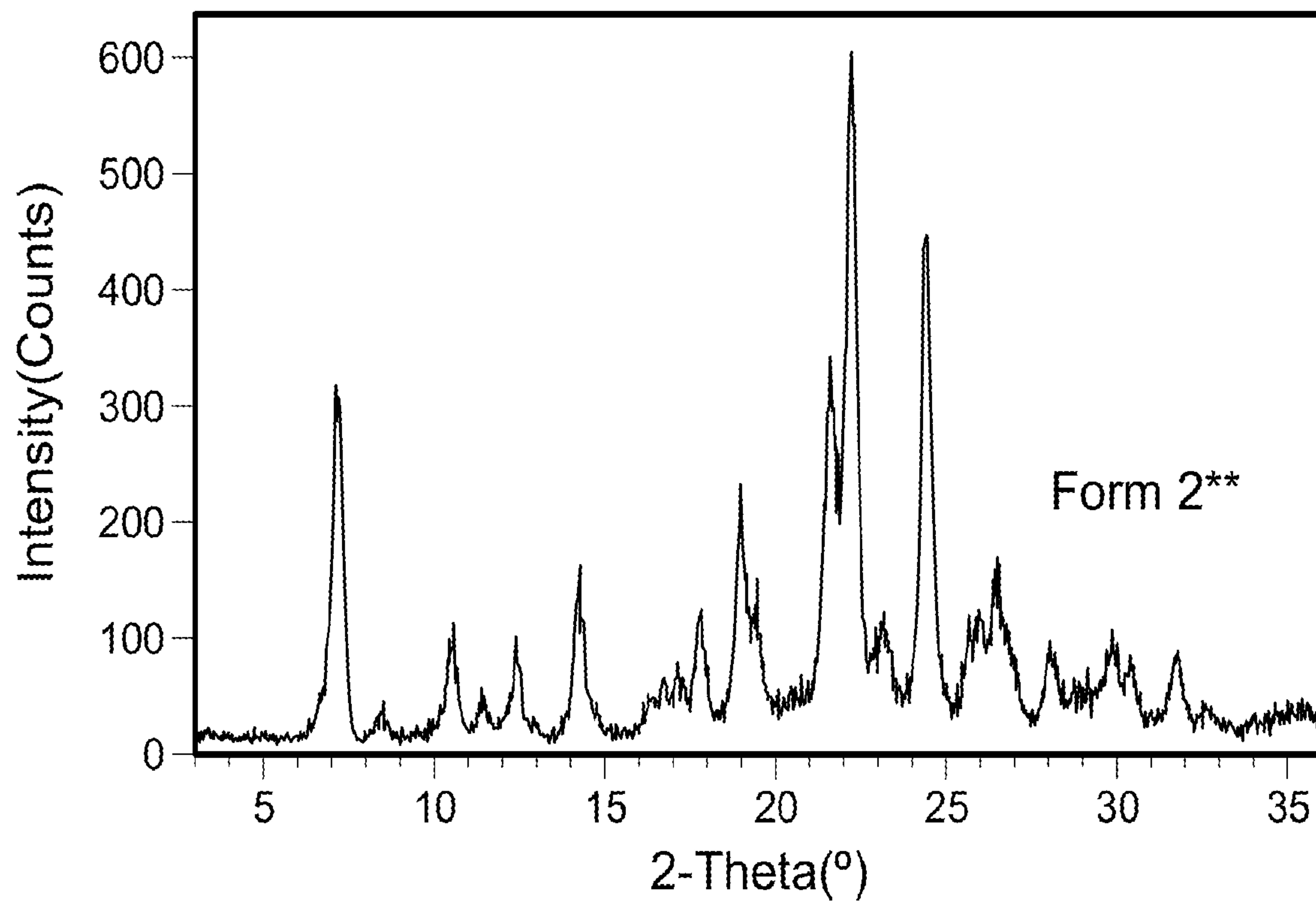


FIG. 2G

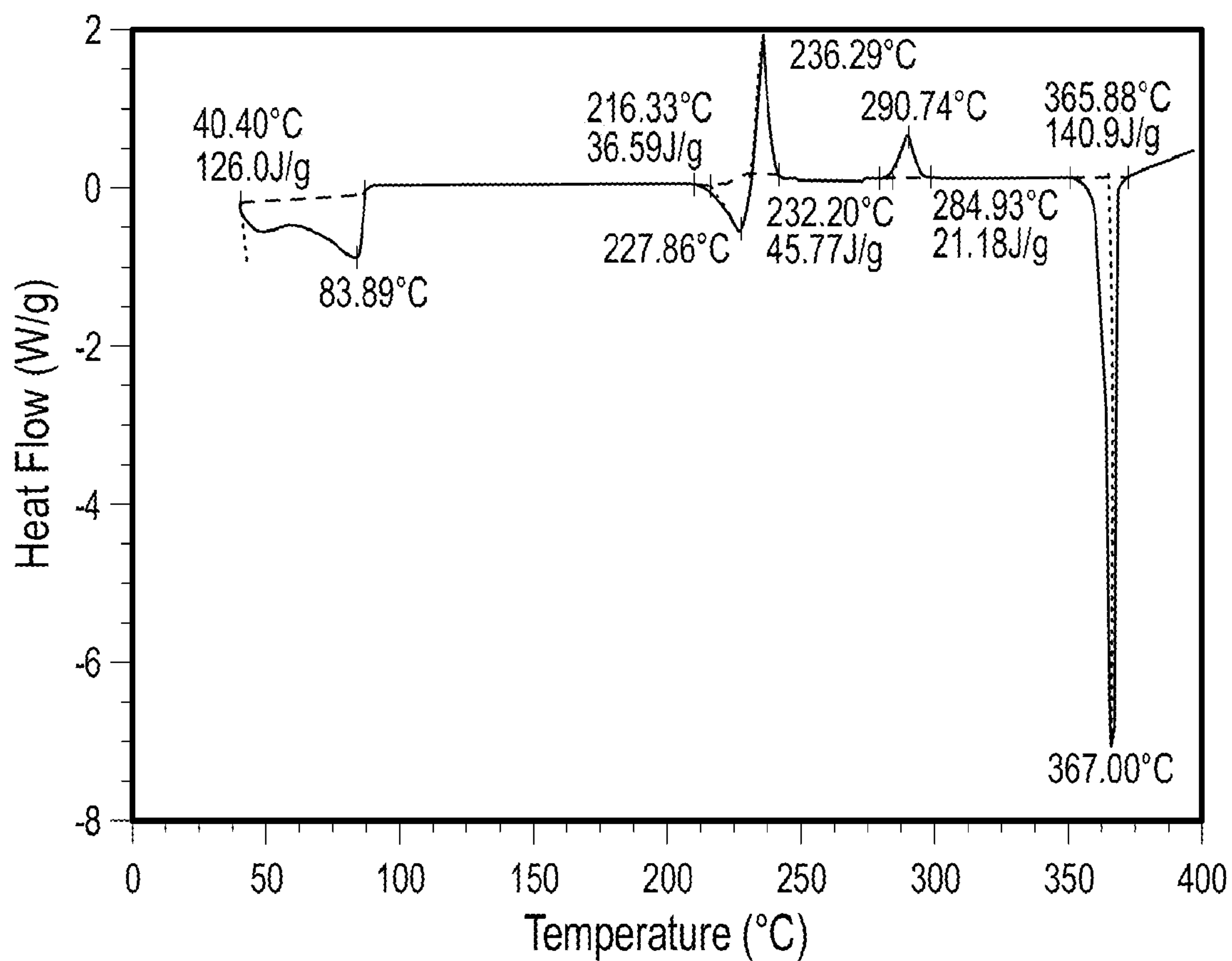


FIG. 2H

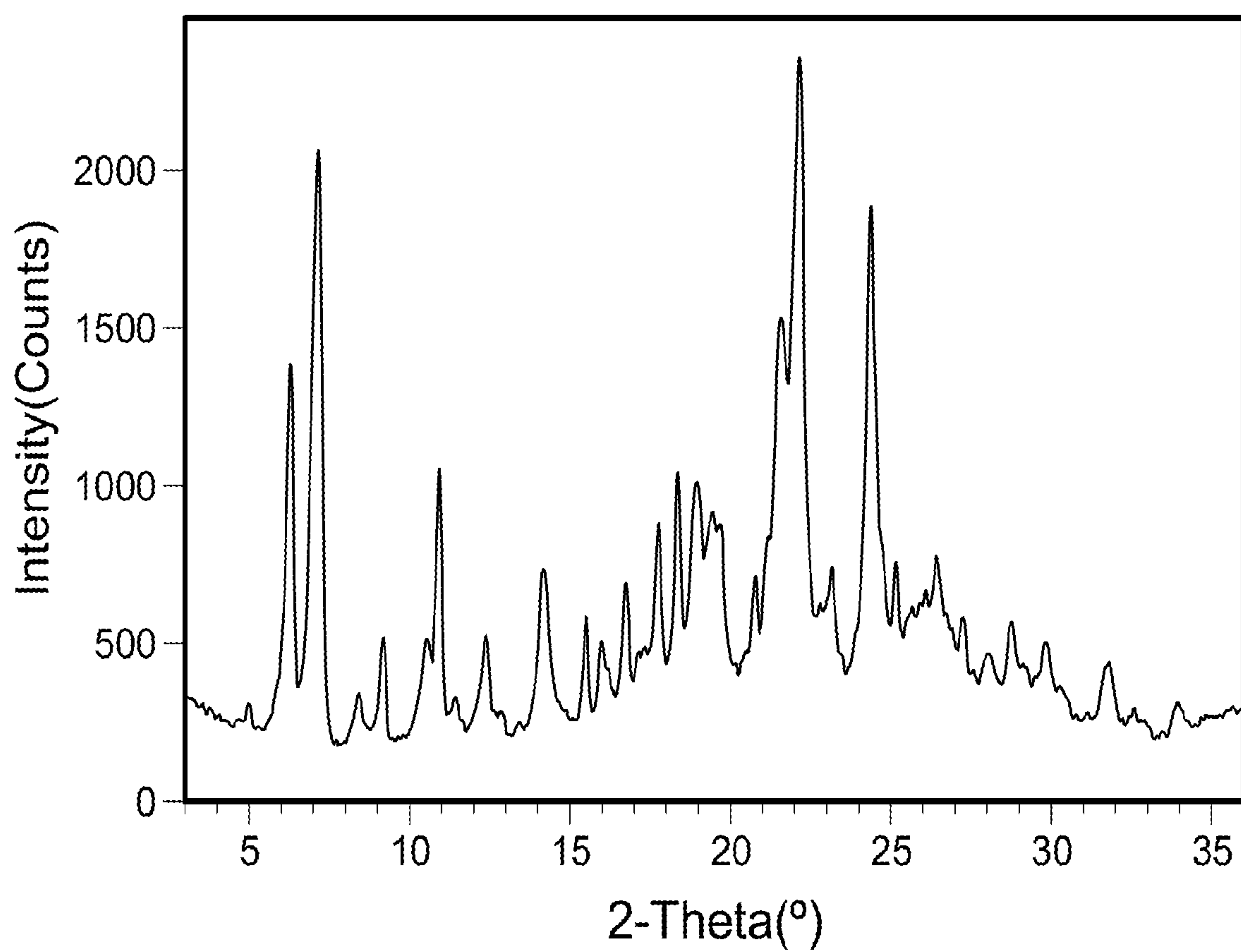


FIG. 3A

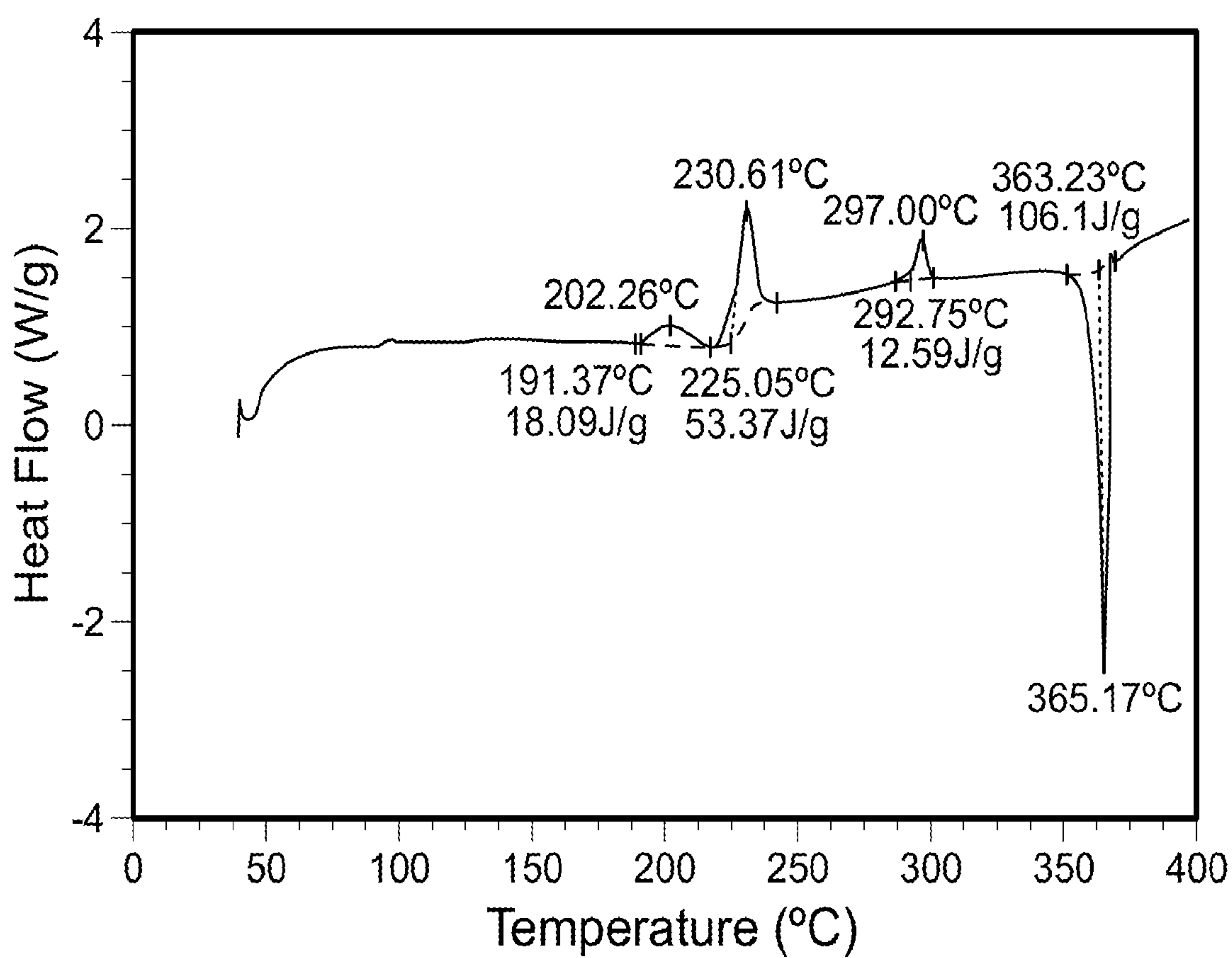


FIG. 3B

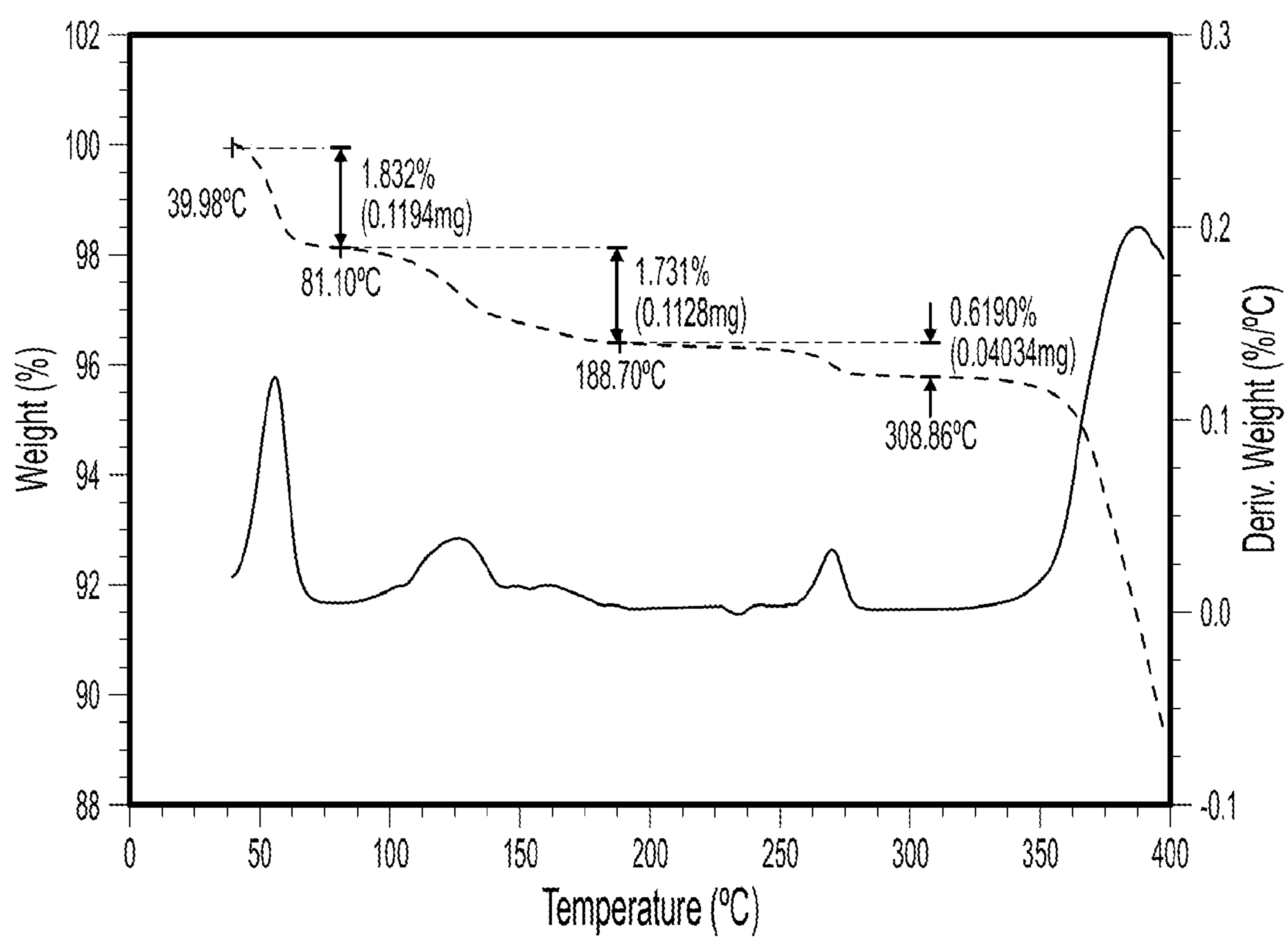


FIG. 3C

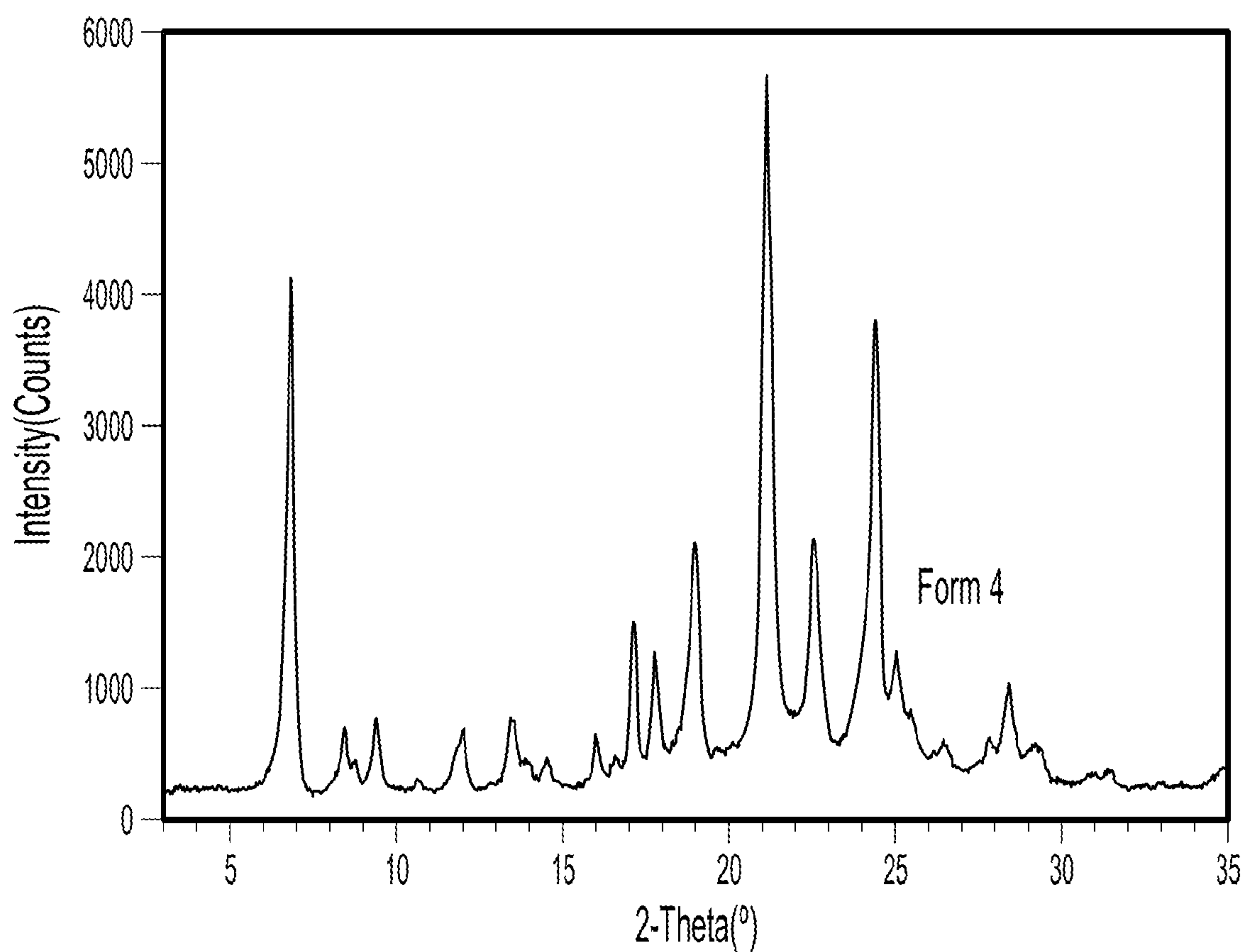


FIG. 4A

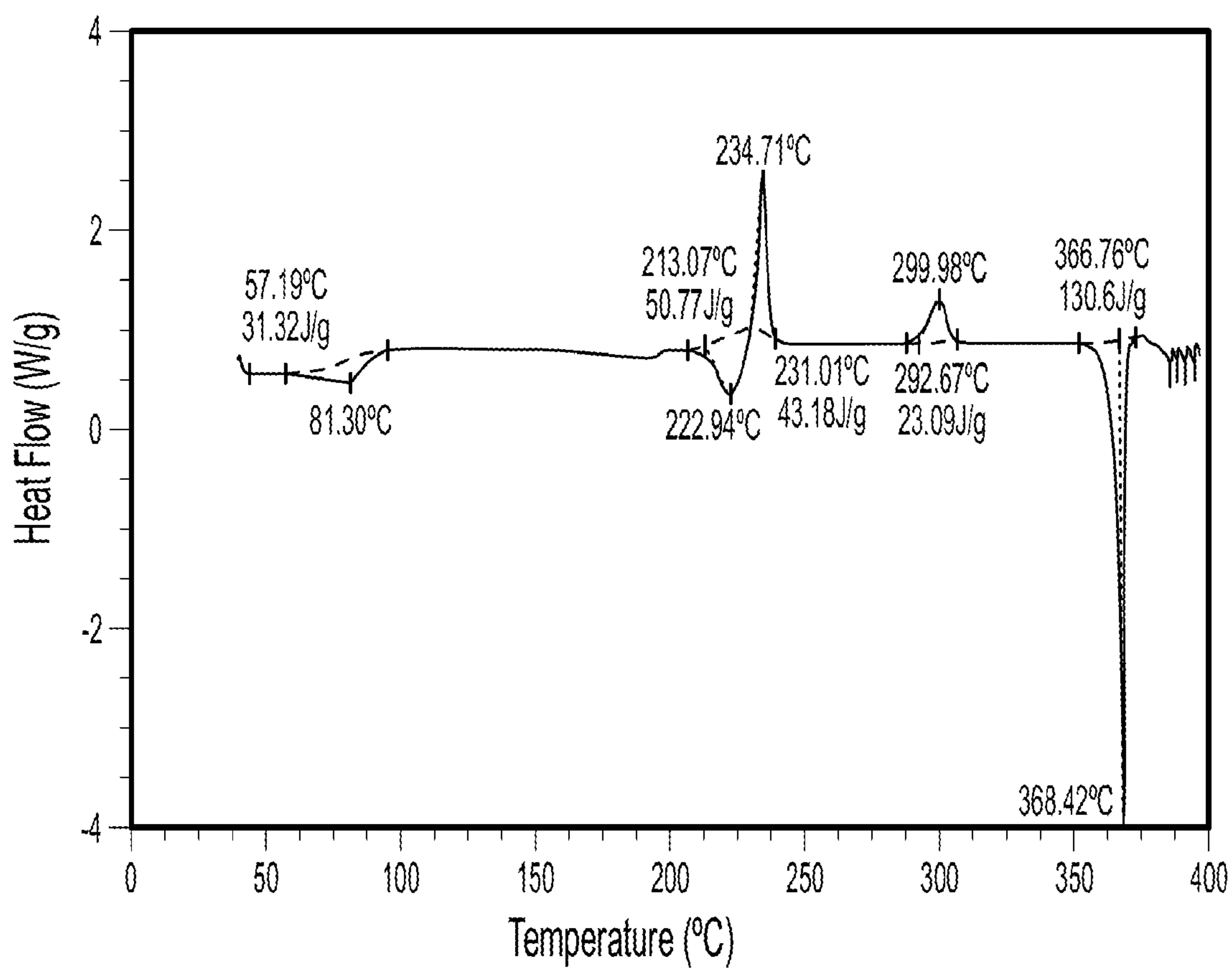


FIG. 4B

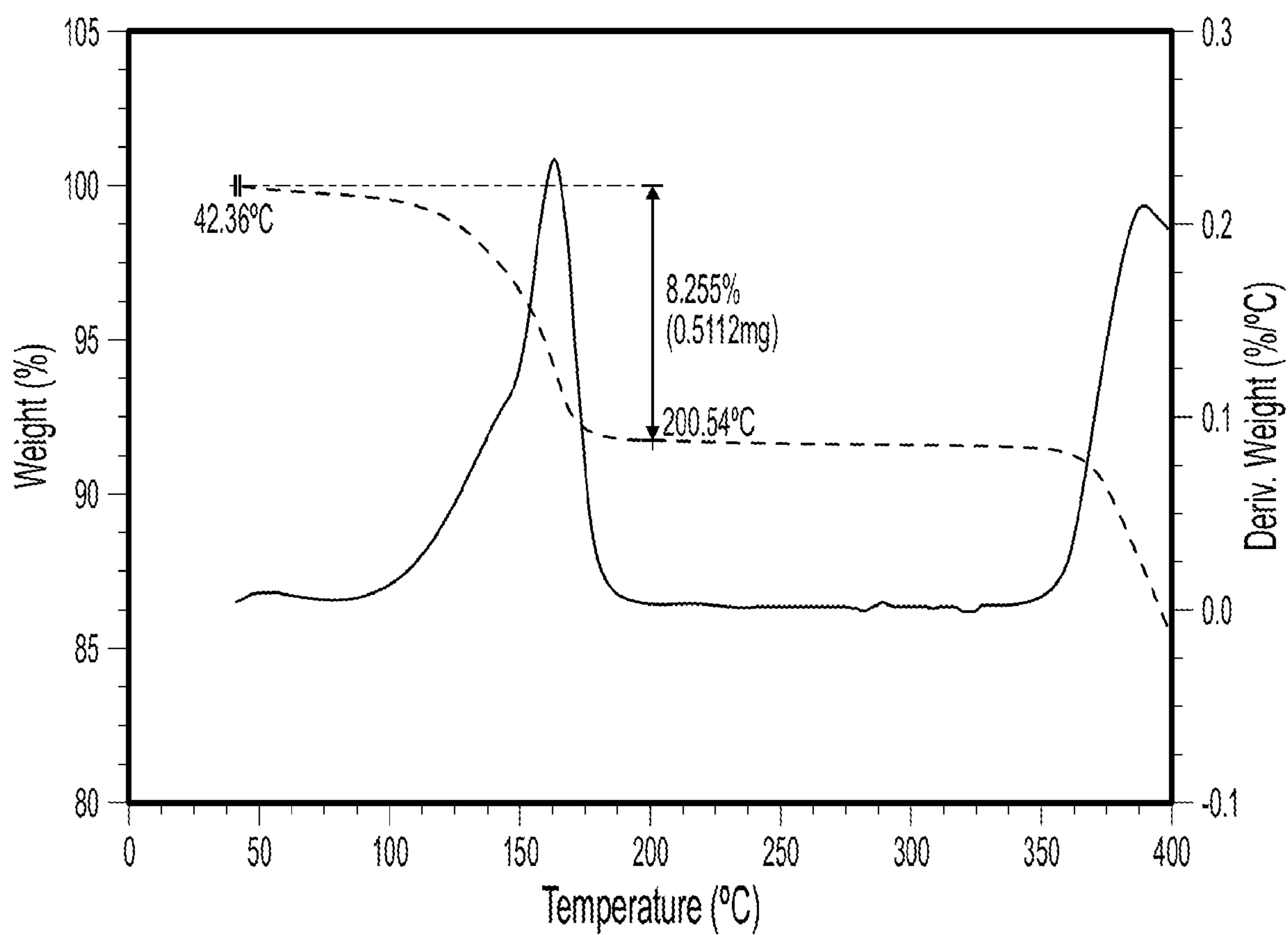


FIG. 4C

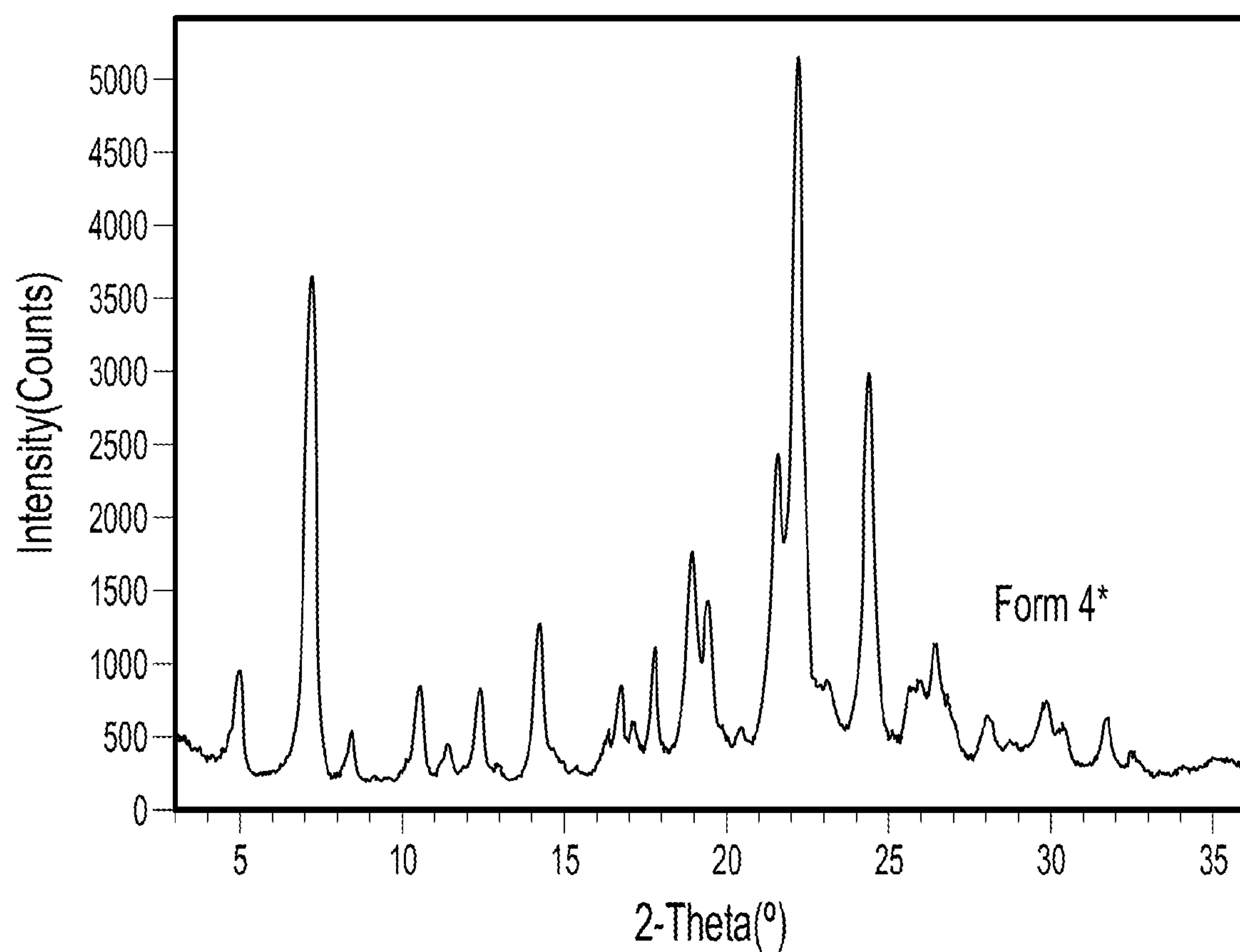


FIG. 4D

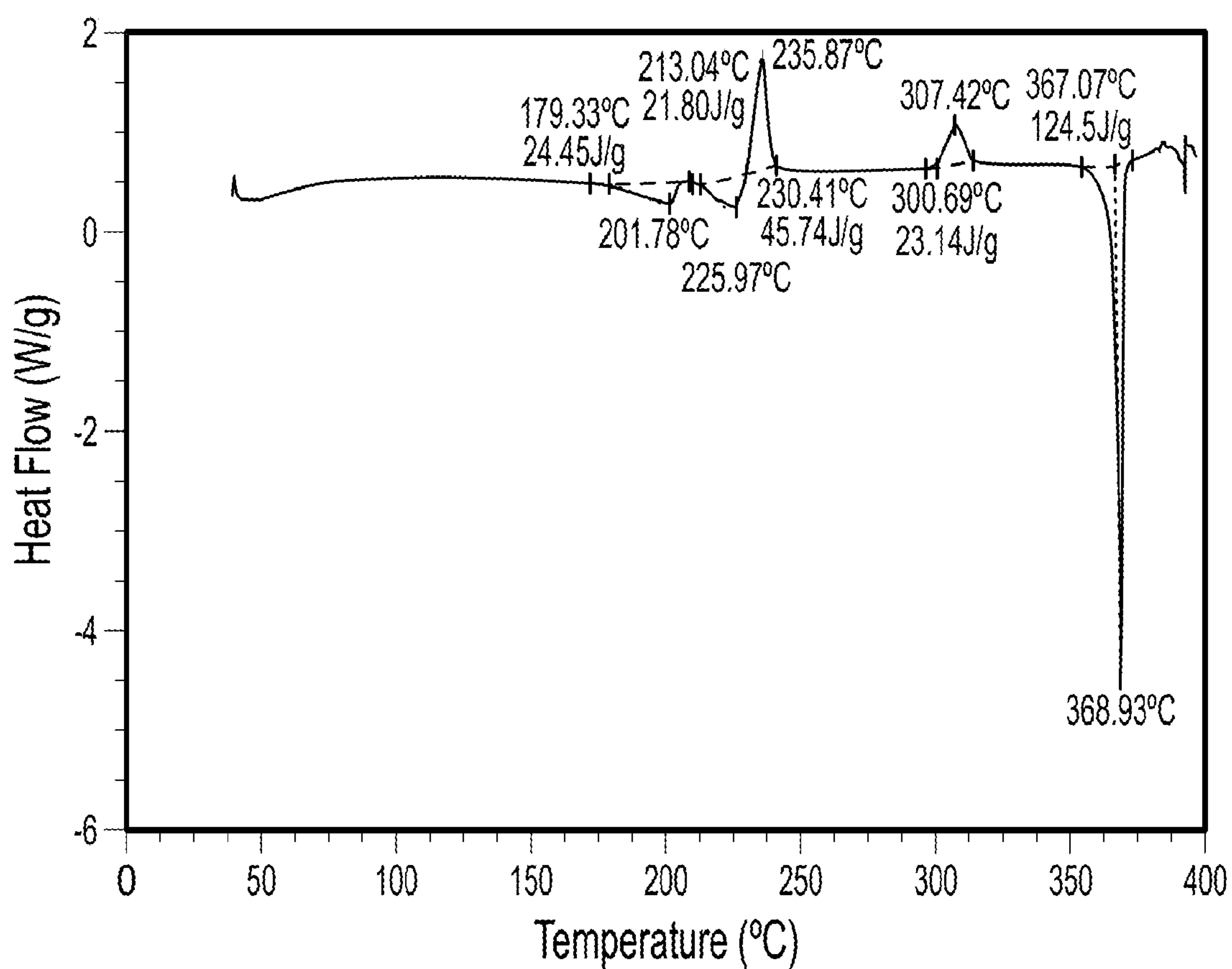


FIG. 4E

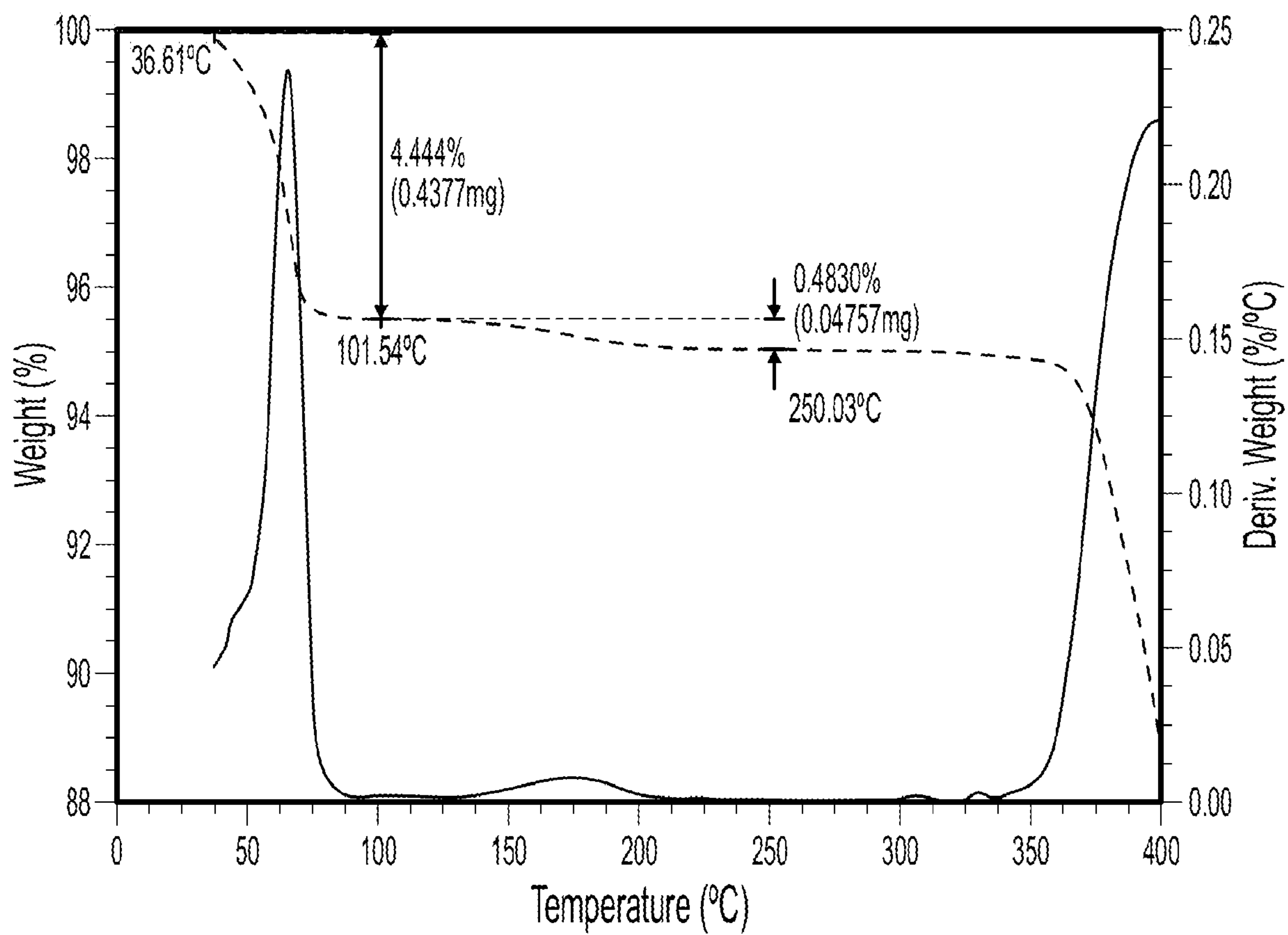


FIG. 4F

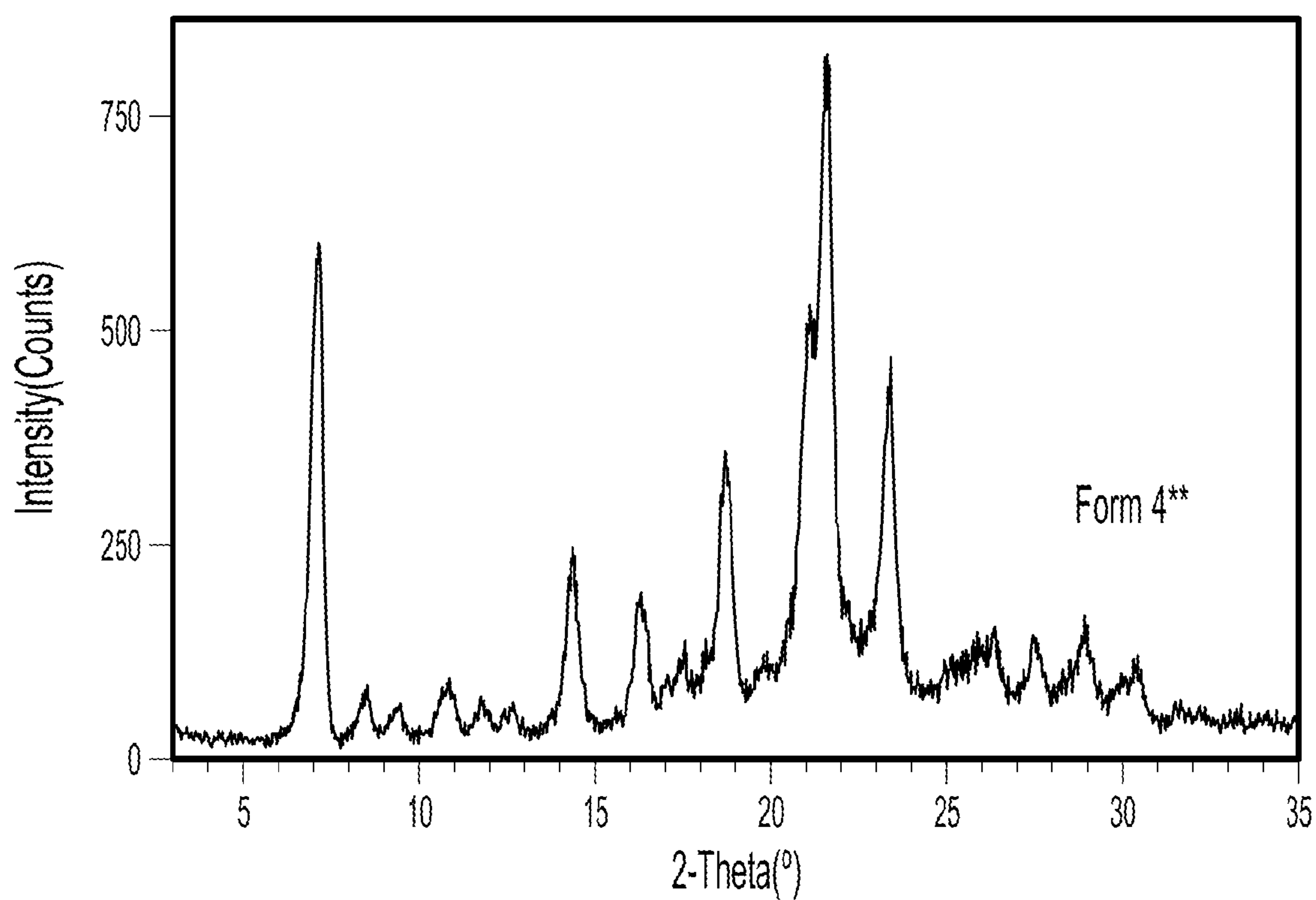


FIG. 4G

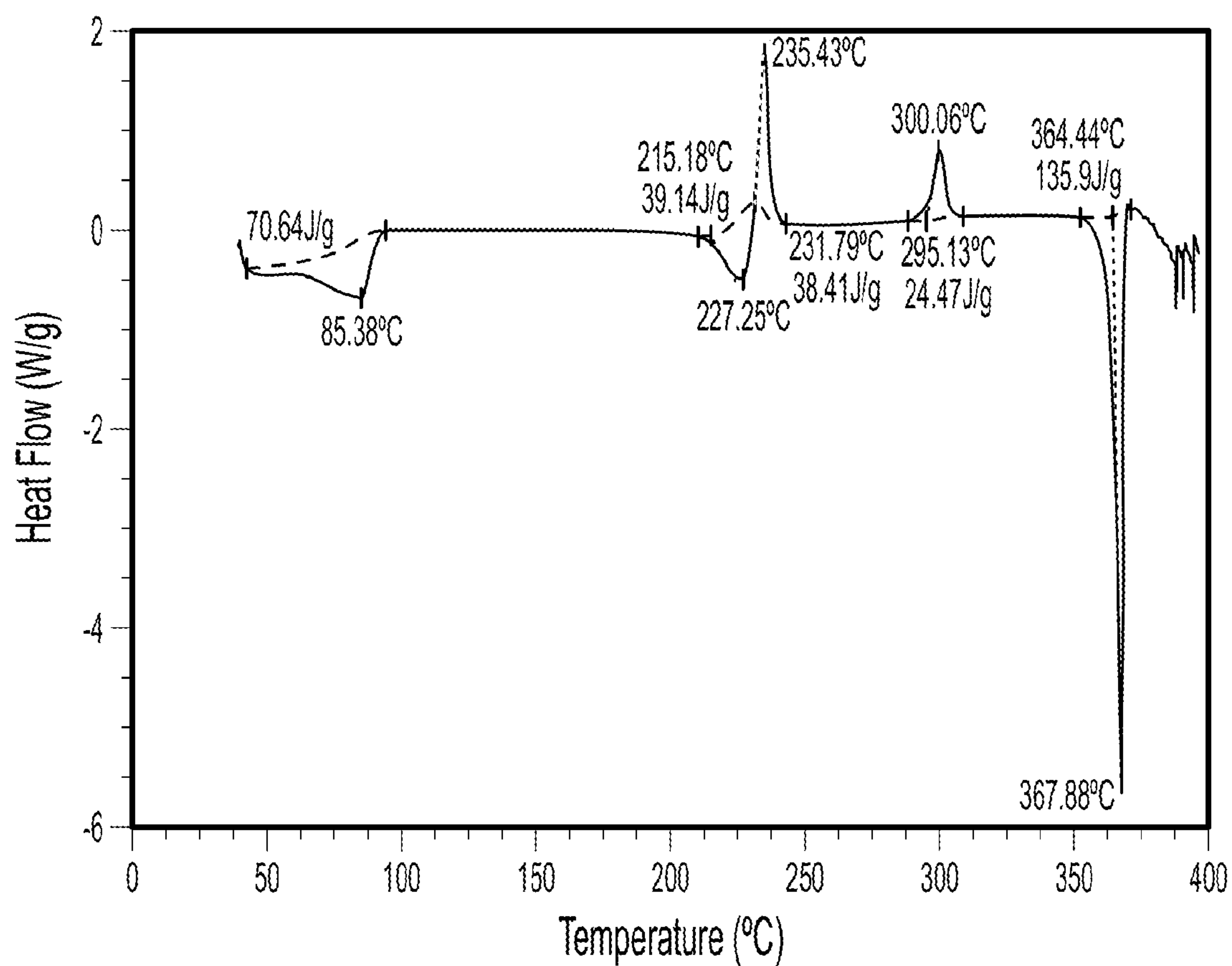


FIG. 4H

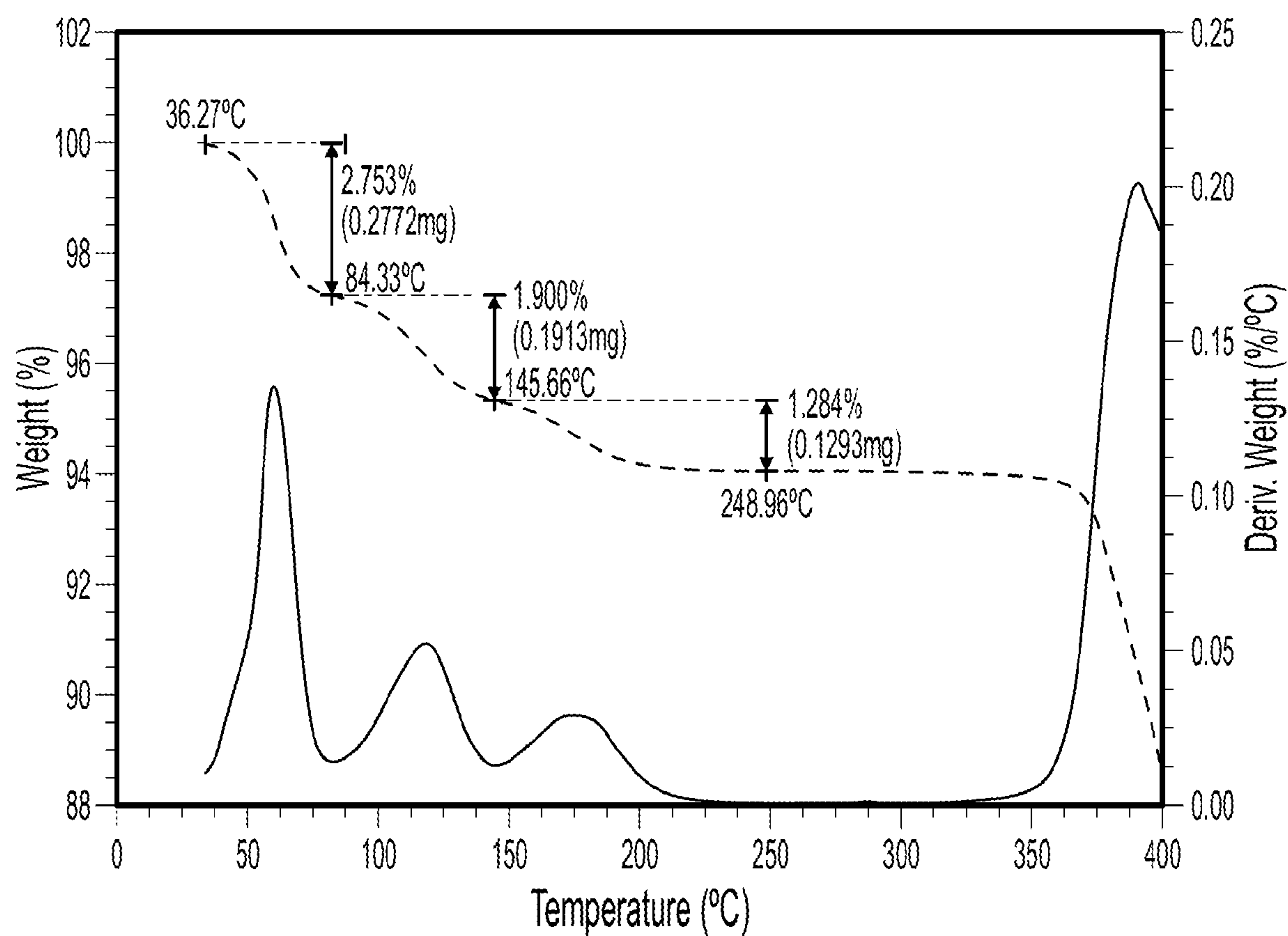


FIG. 4I

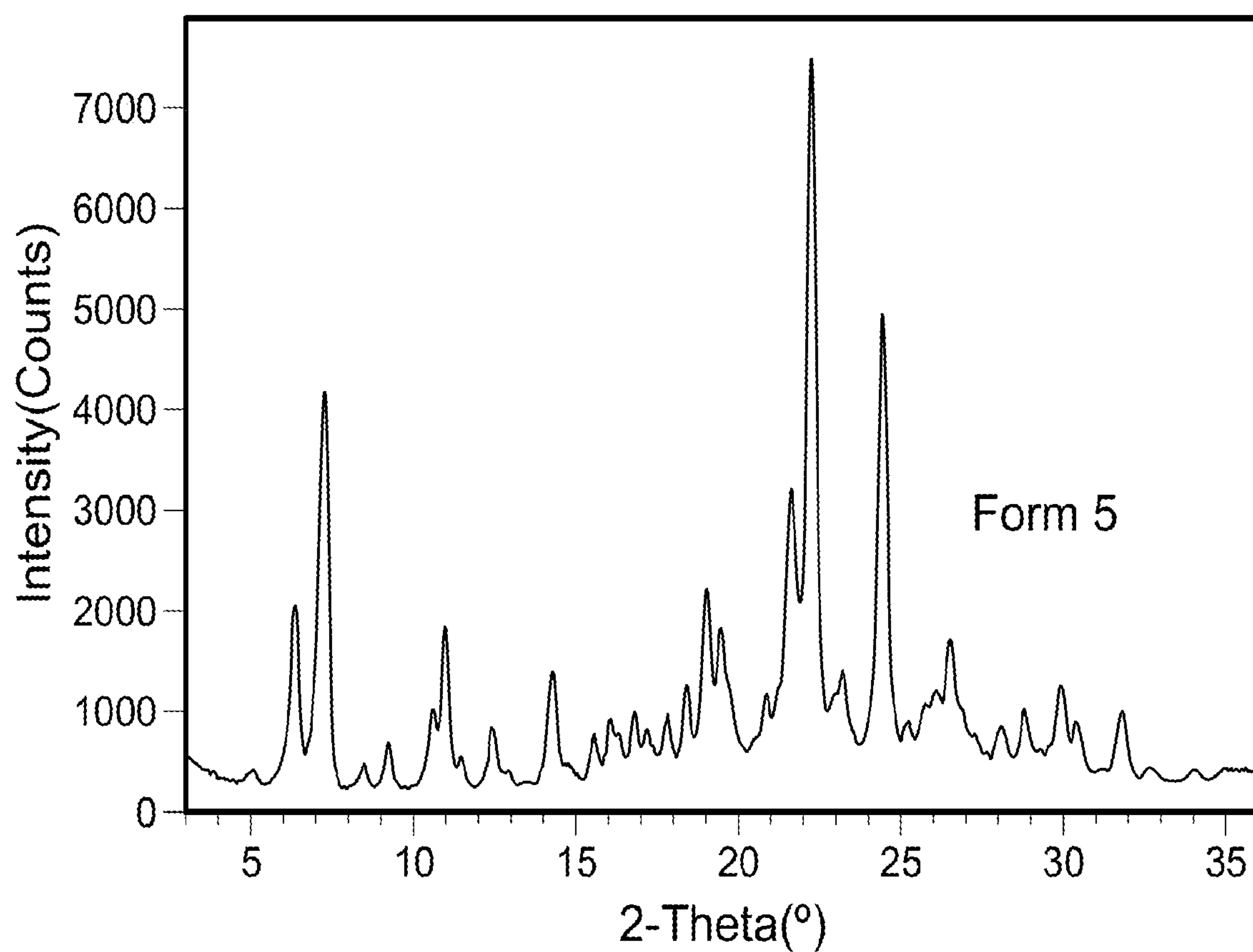


FIG. 5A

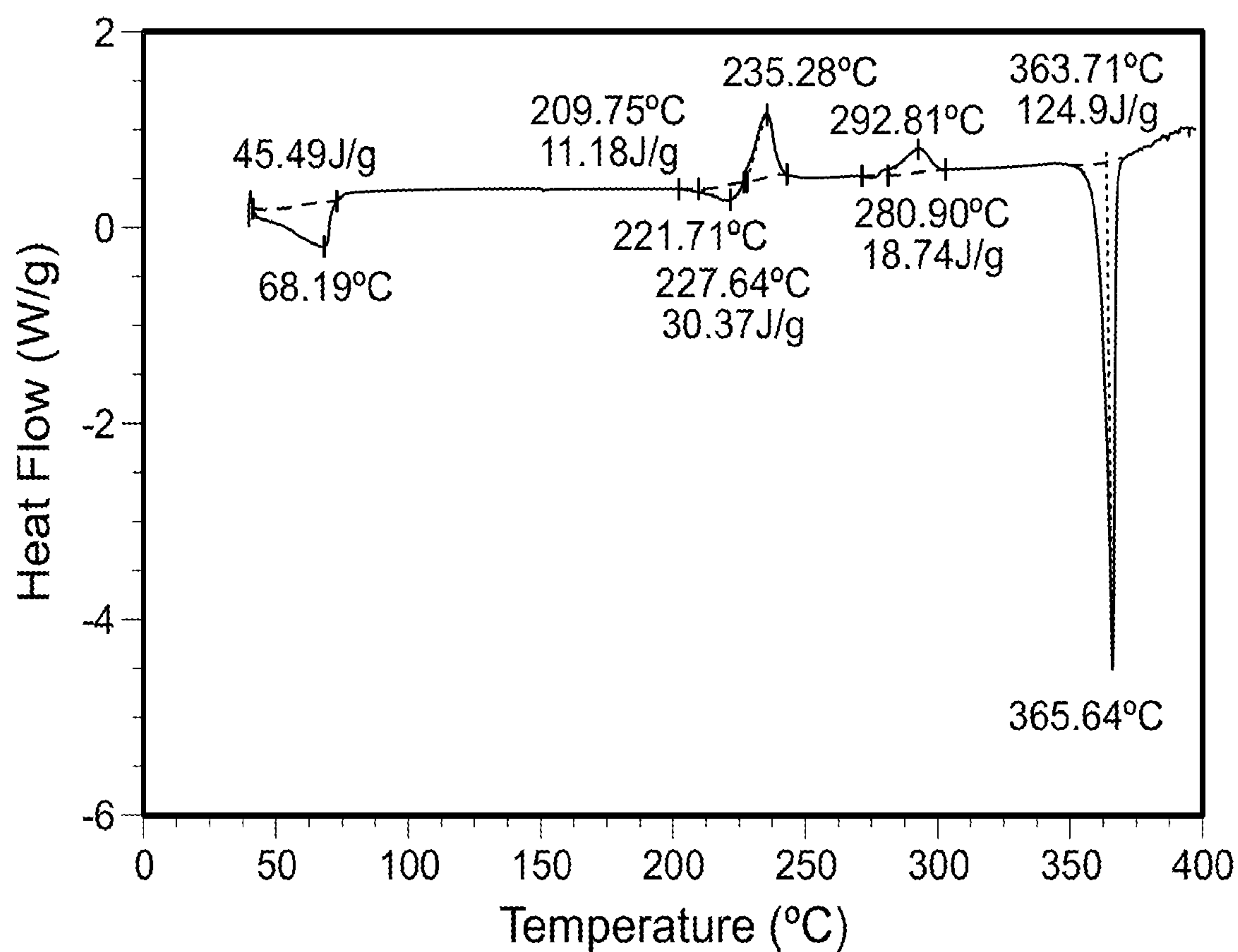


FIG. 5B

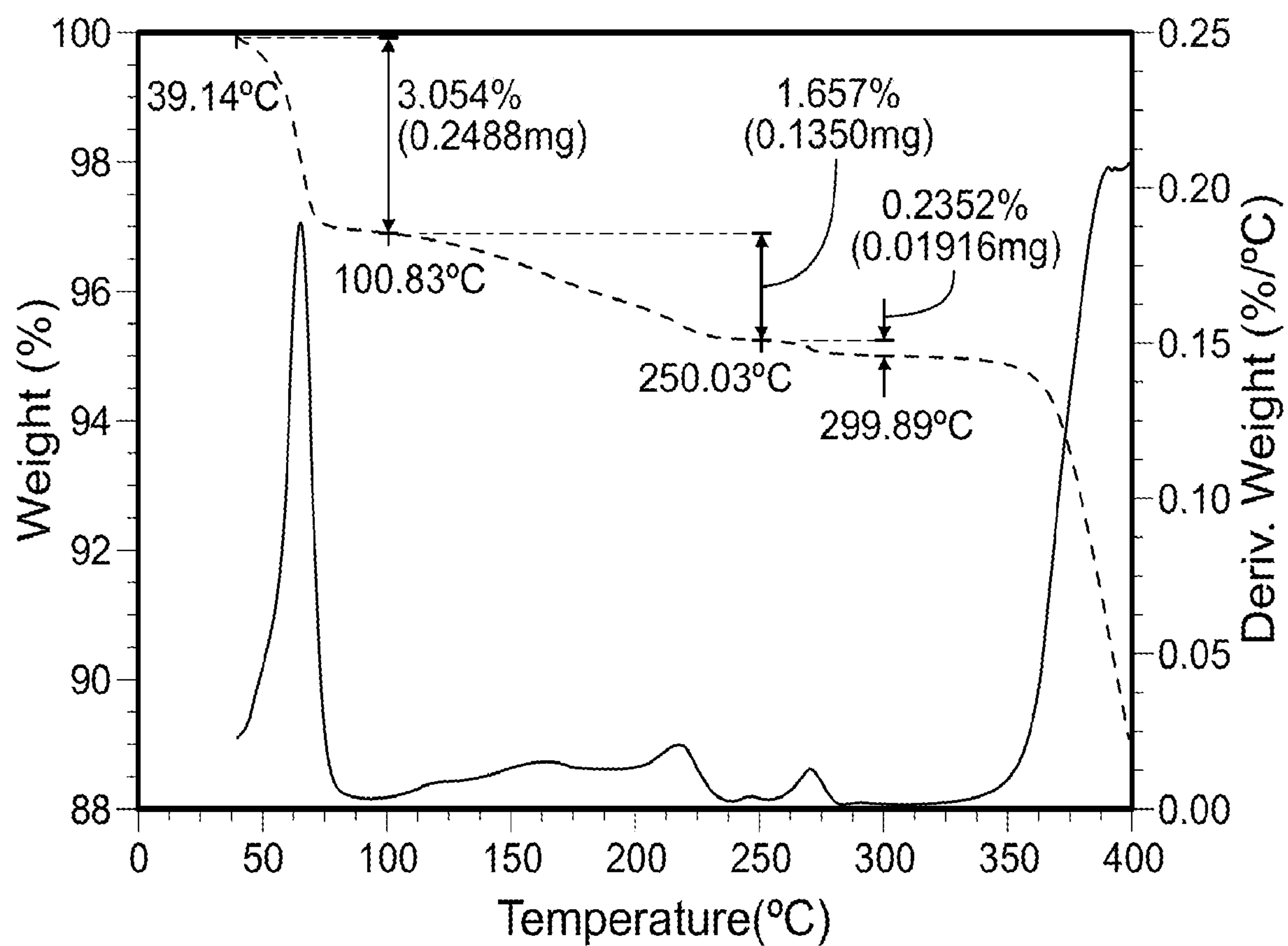


FIG. 5C

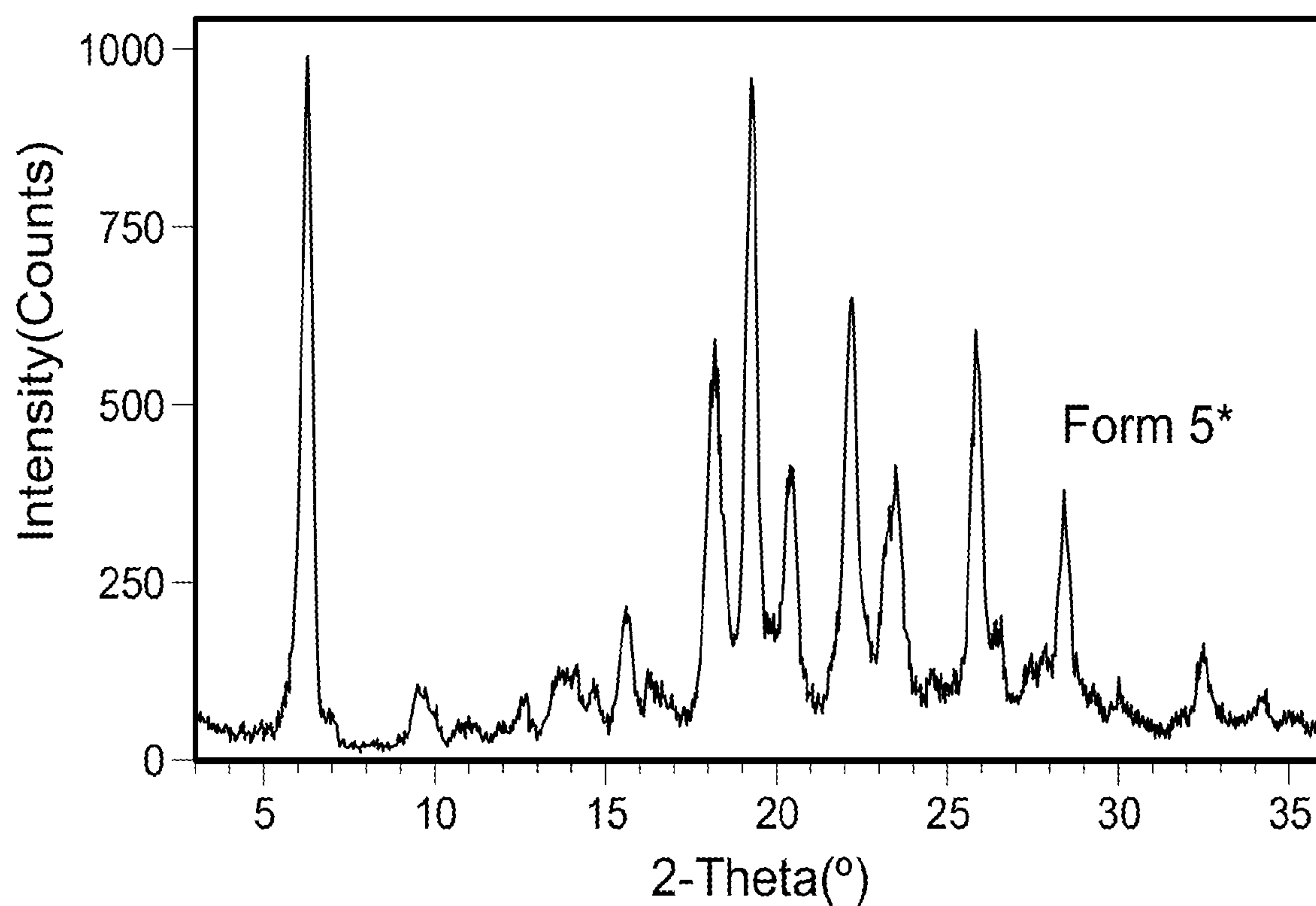


FIG. 5D

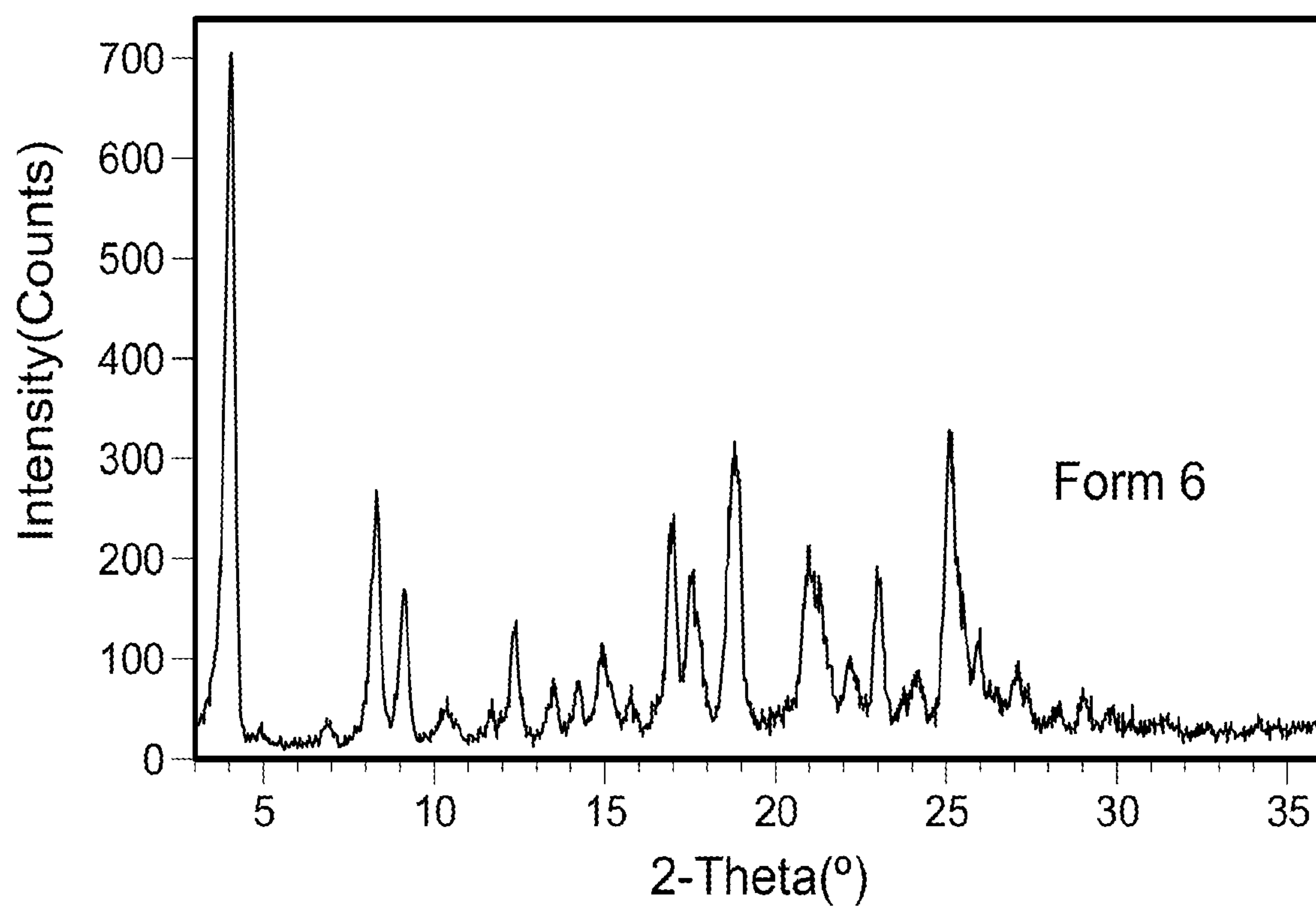


FIG. 6A

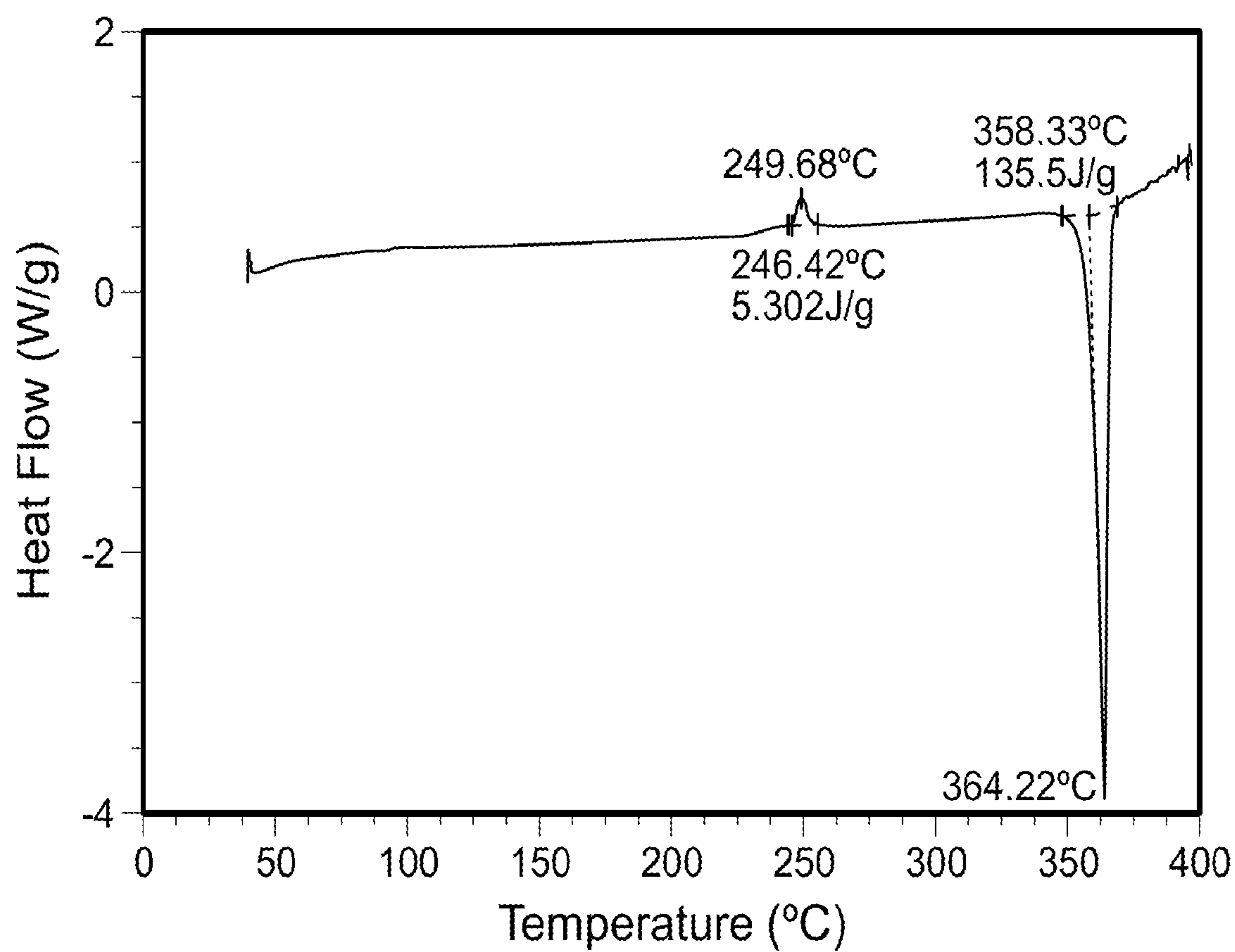


FIG. 6B

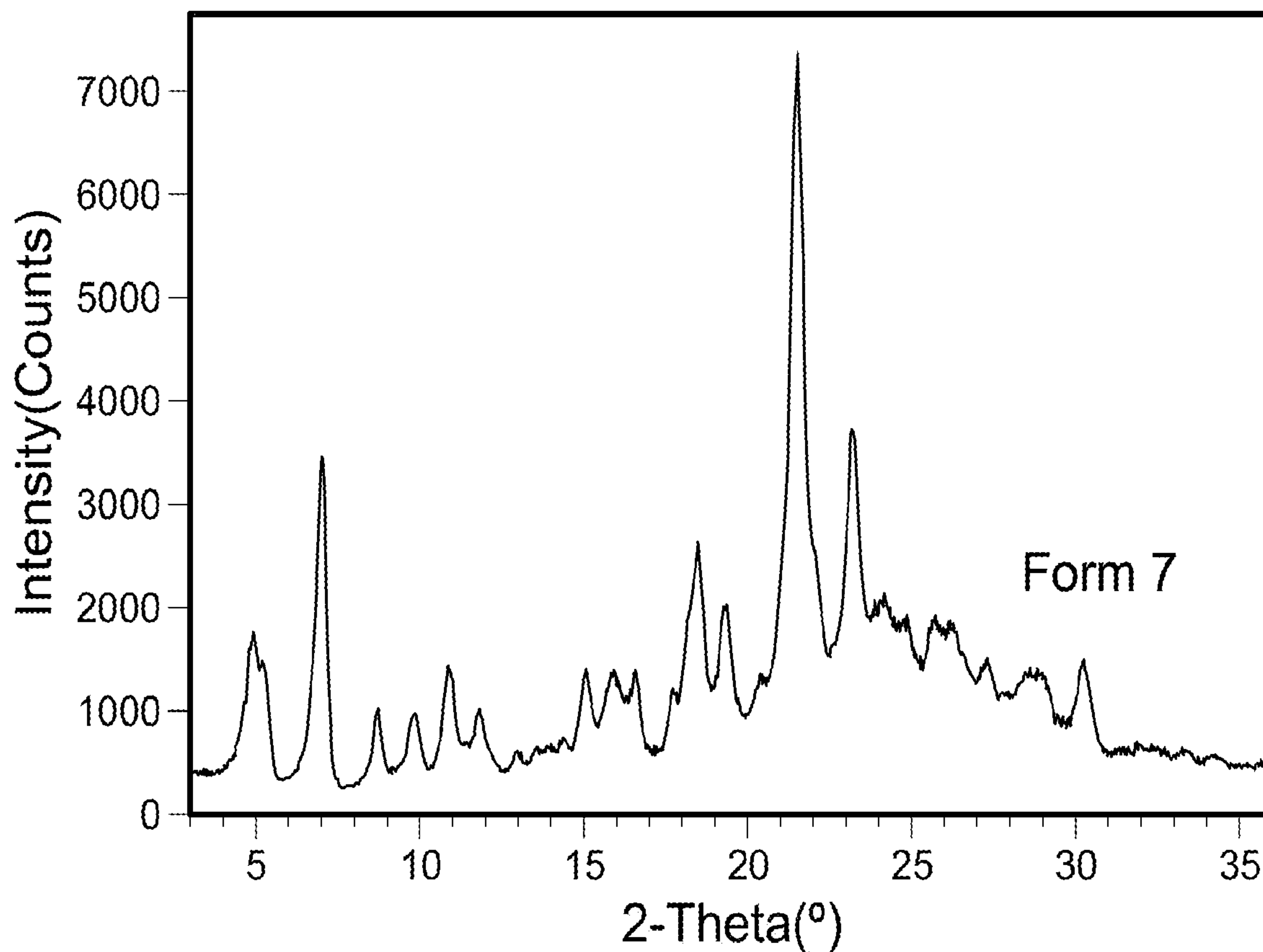


FIG. 7A

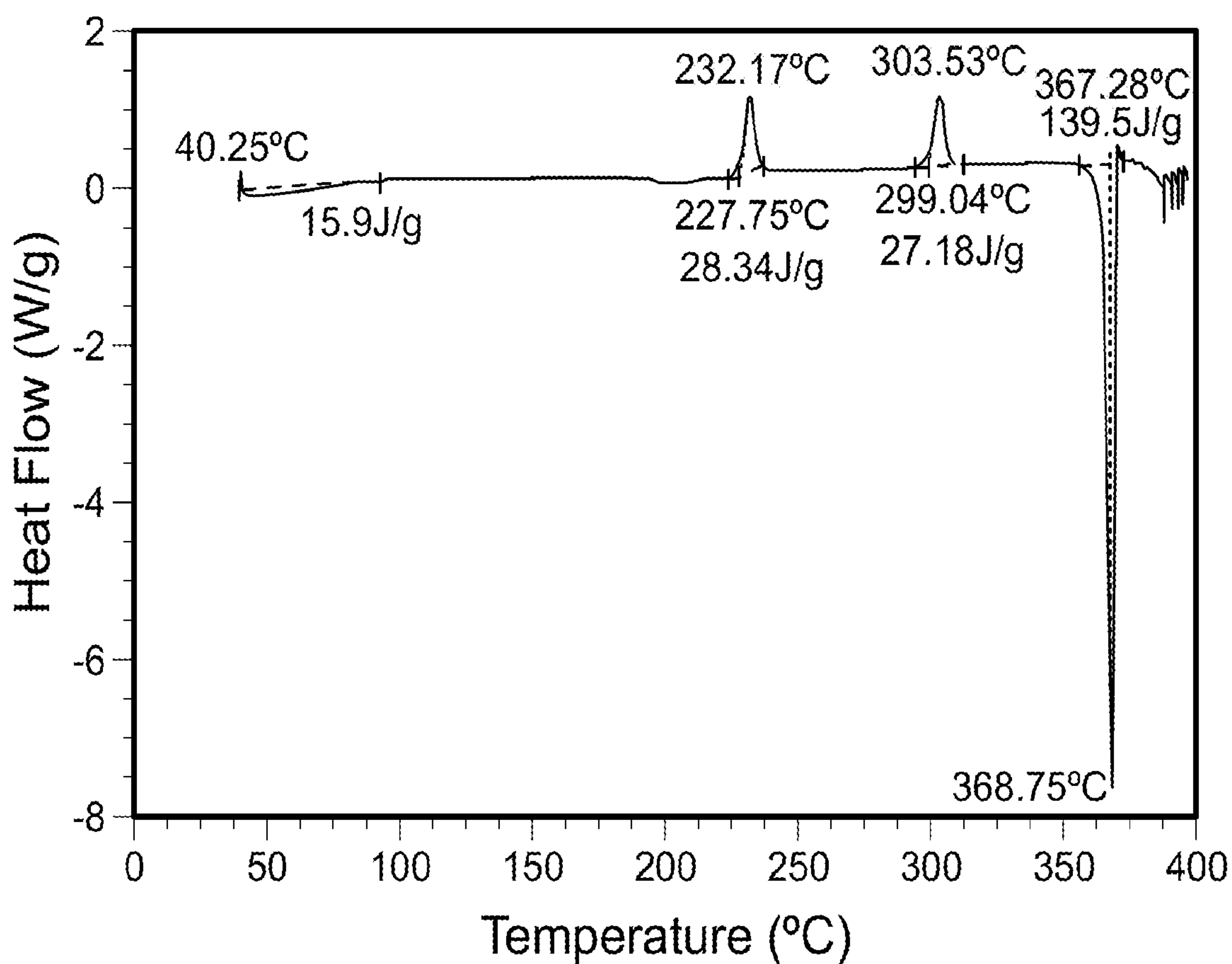


FIG. 7B

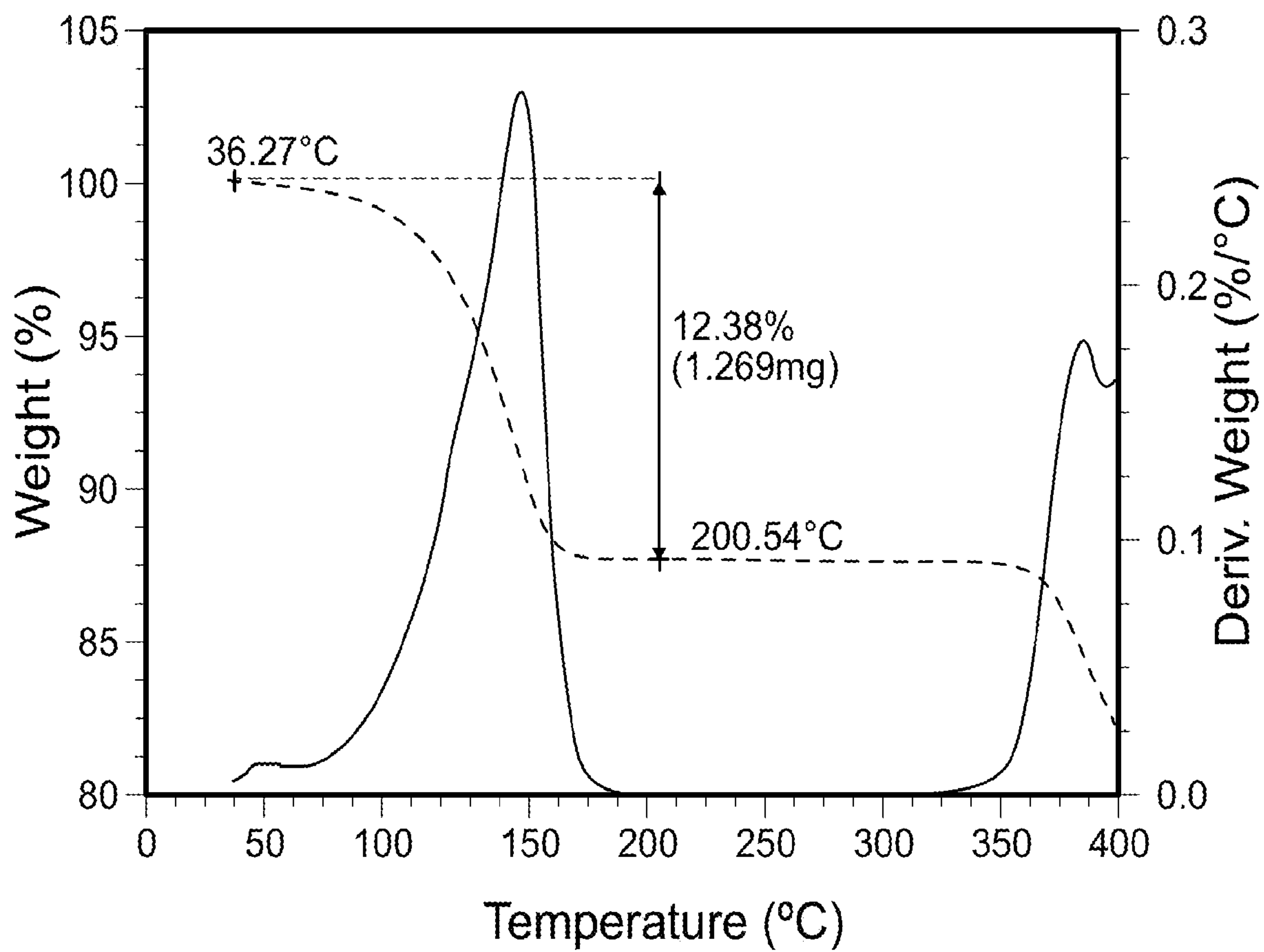


FIG. 7C

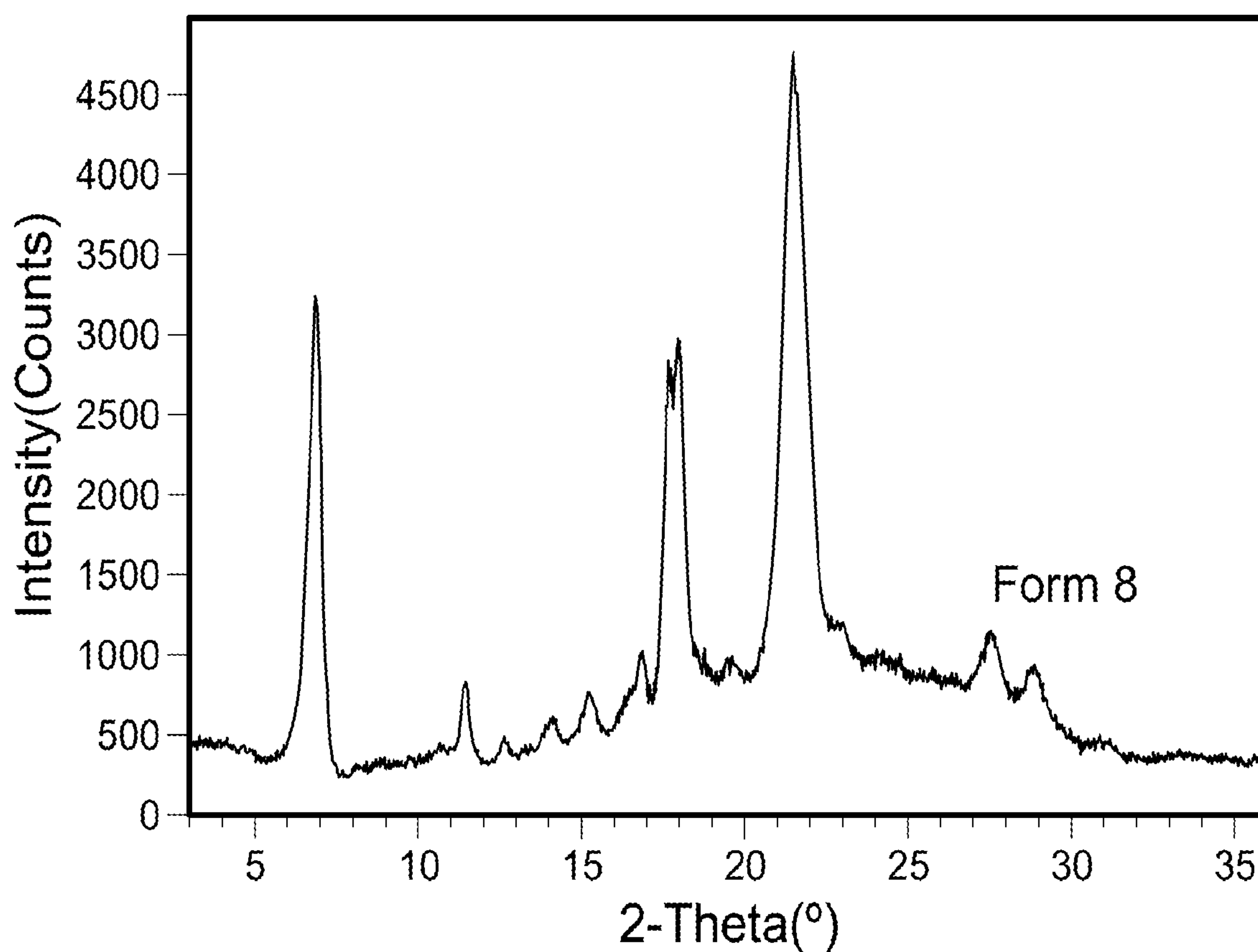


FIG. 8A

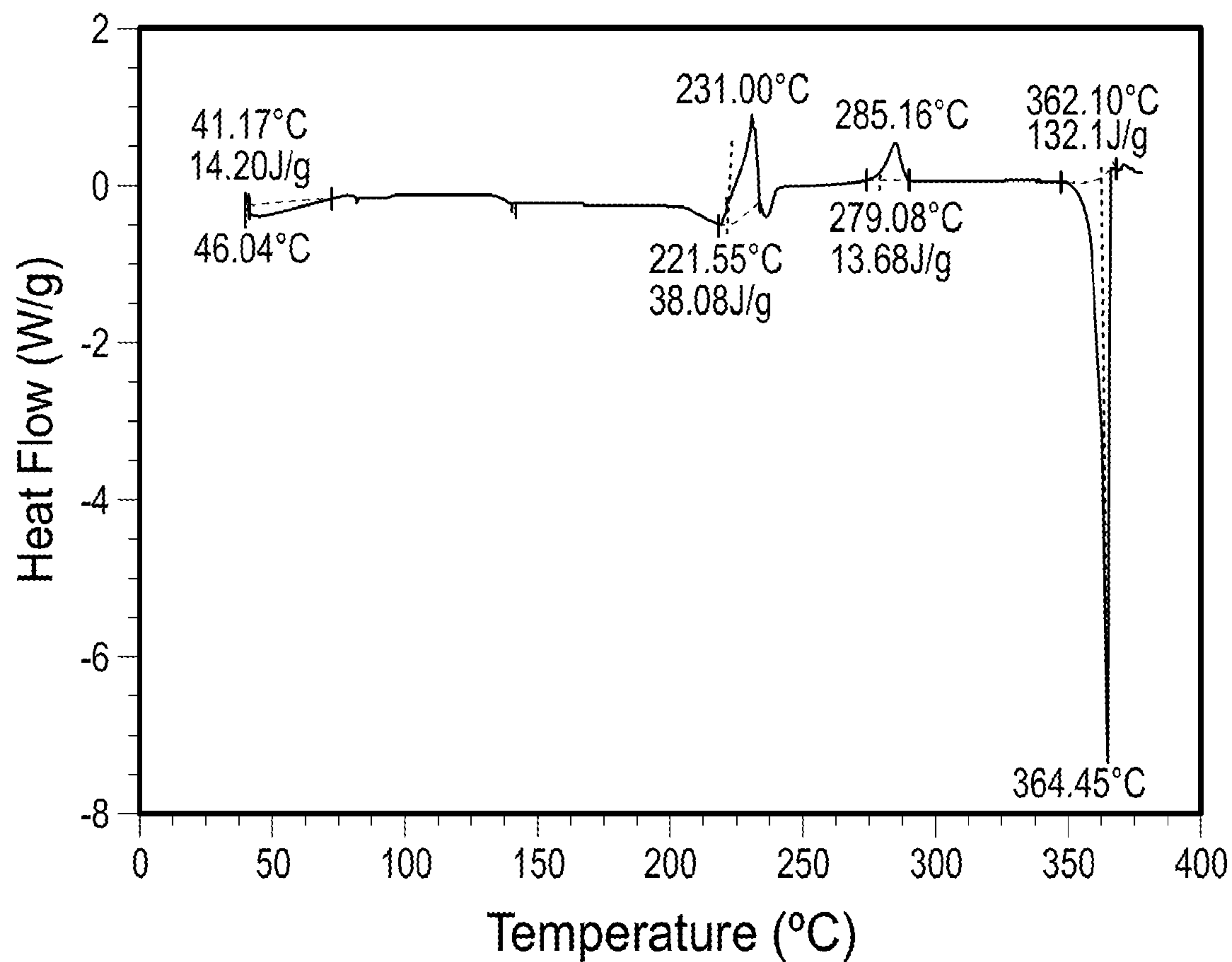


FIG. 8B

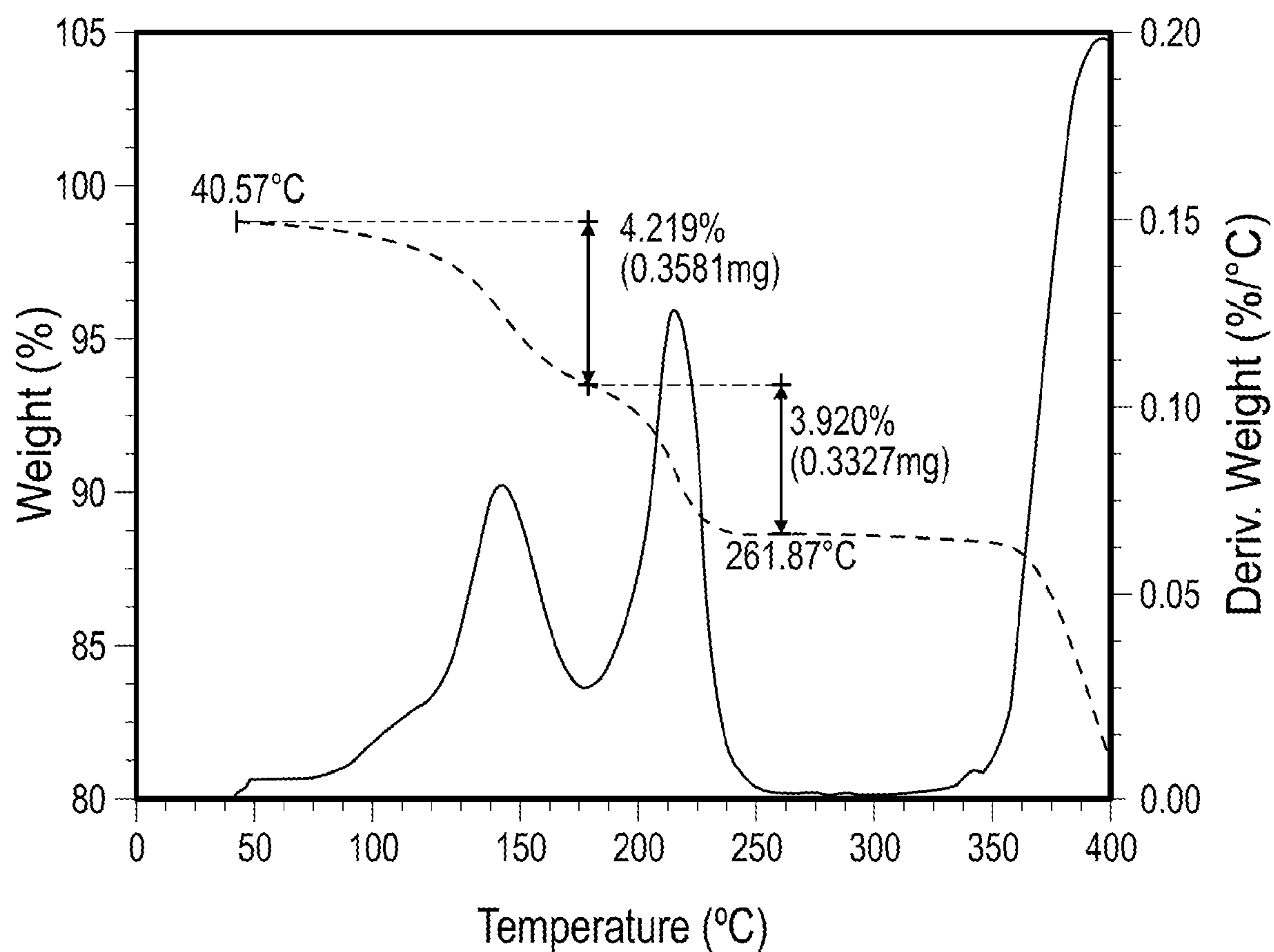


FIG. 8C

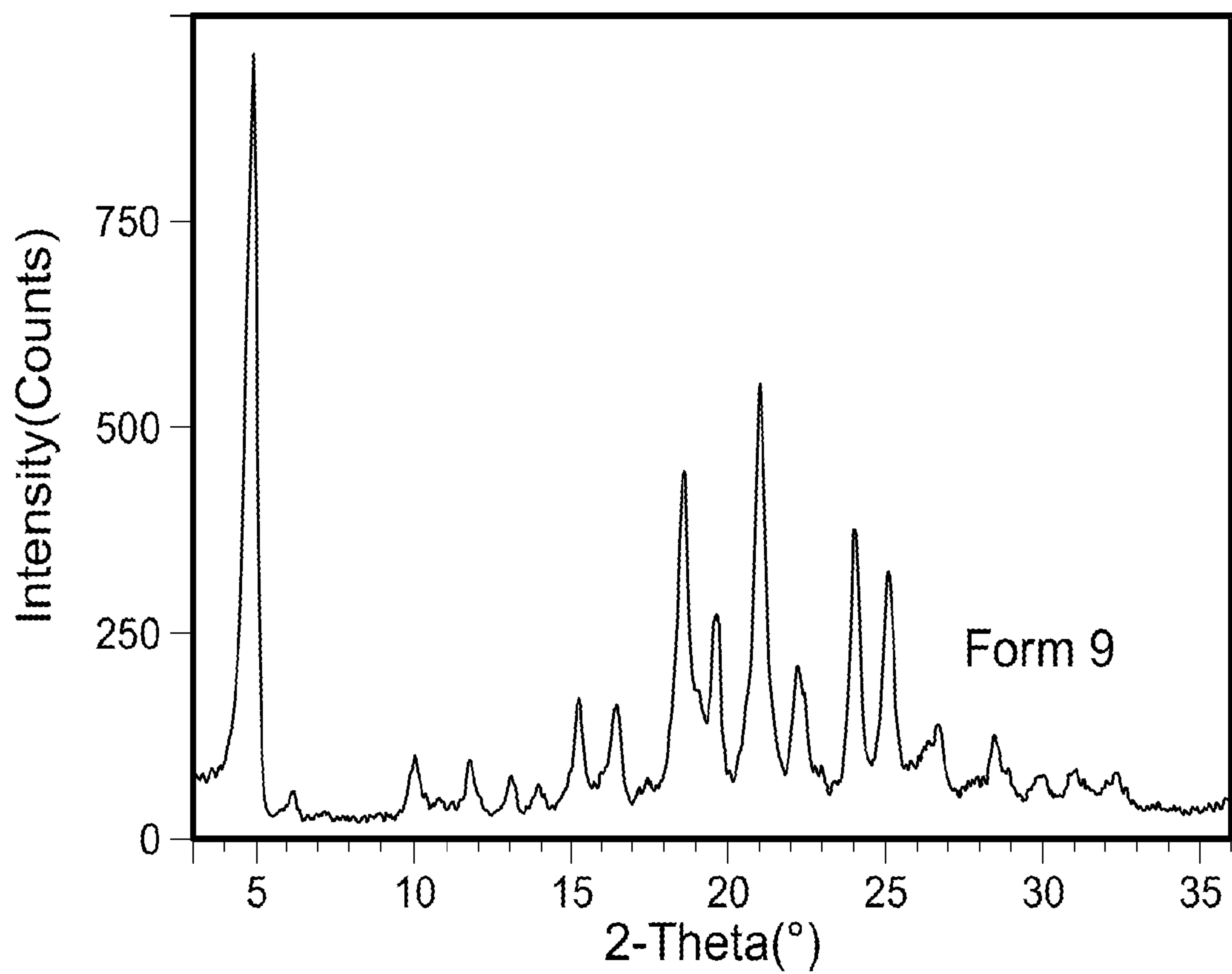


FIG. 9A

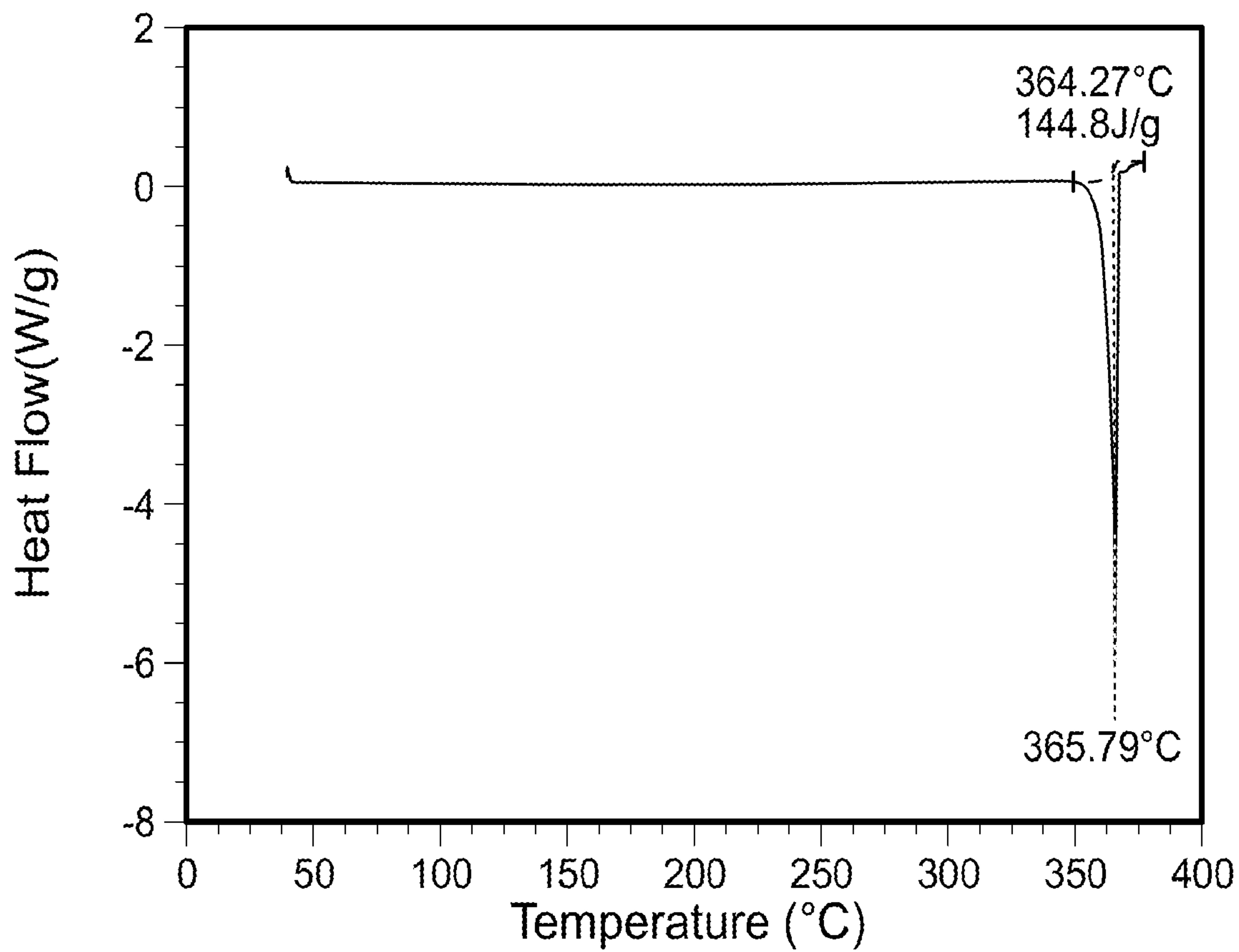


FIG. 9B

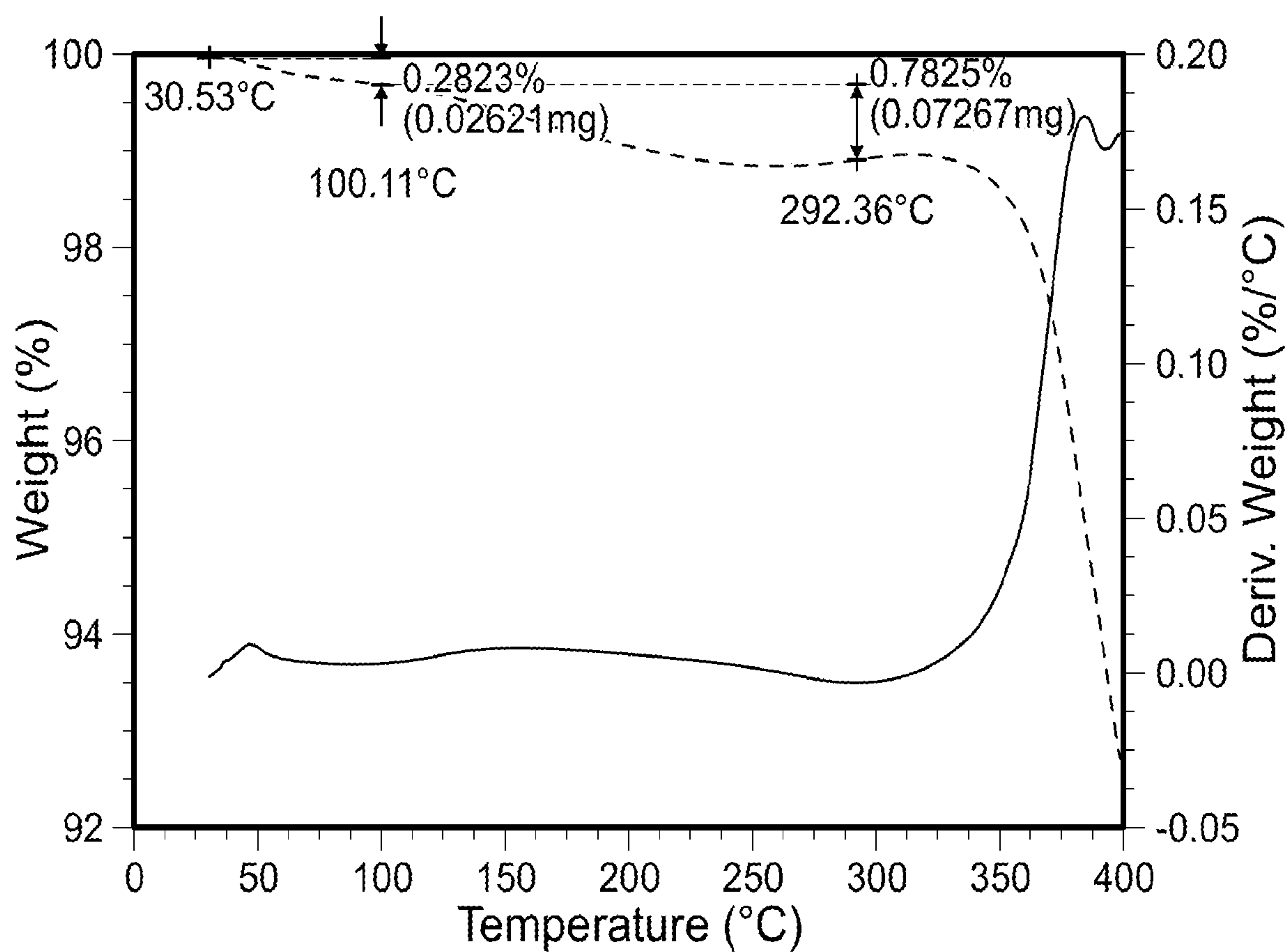


FIG. 9C

DVS Isotherm Plot

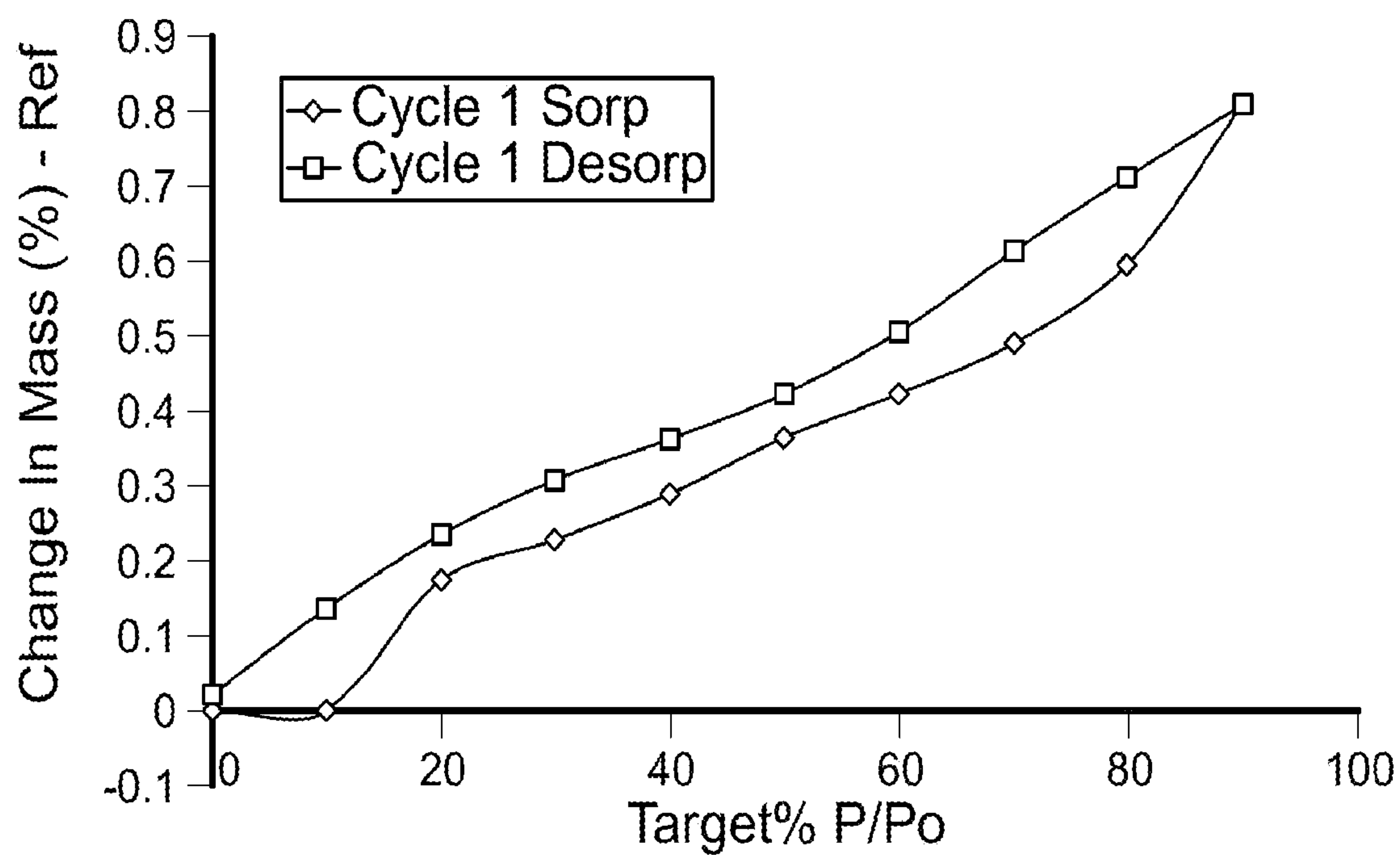


FIG. 9D

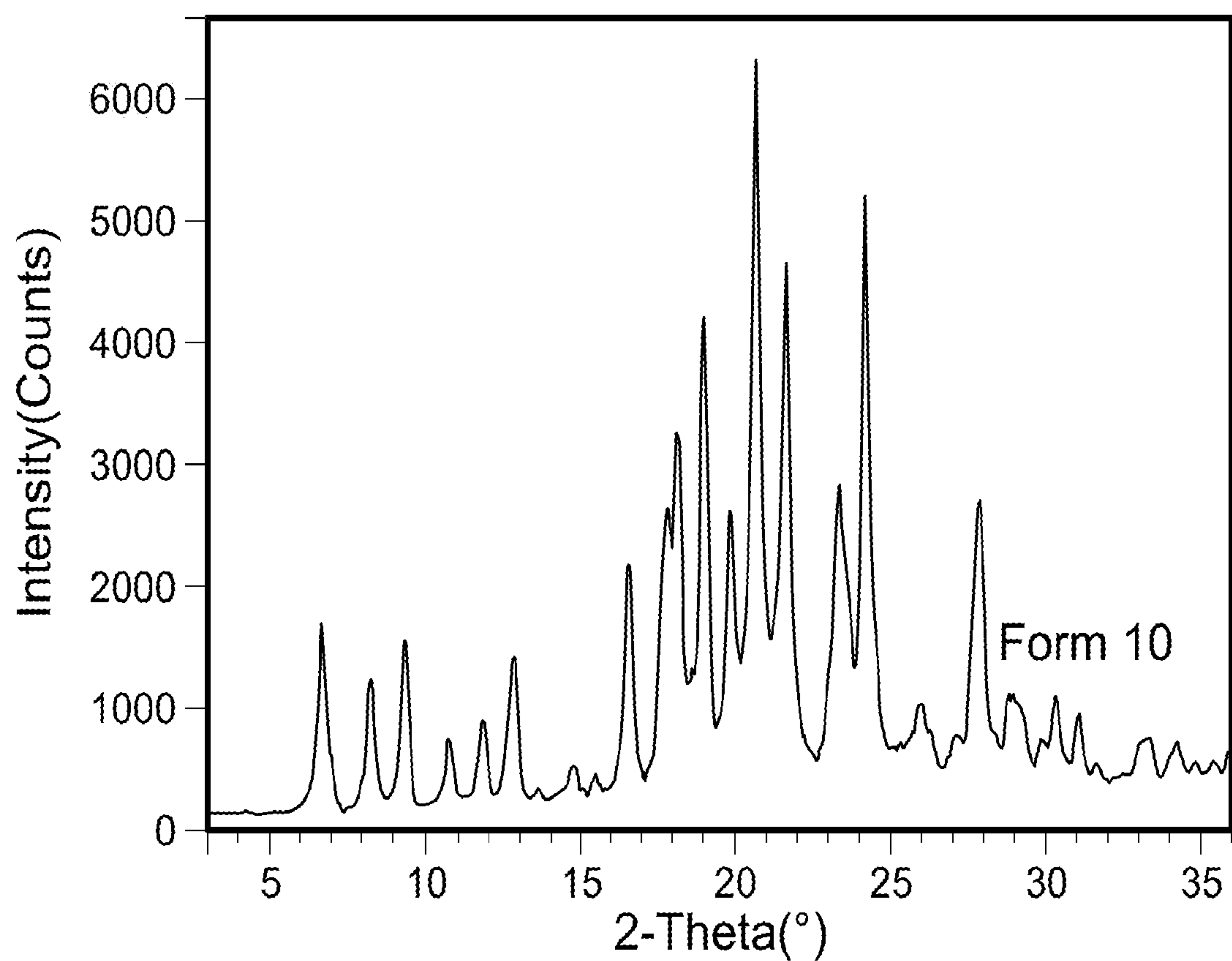


FIG. 10A

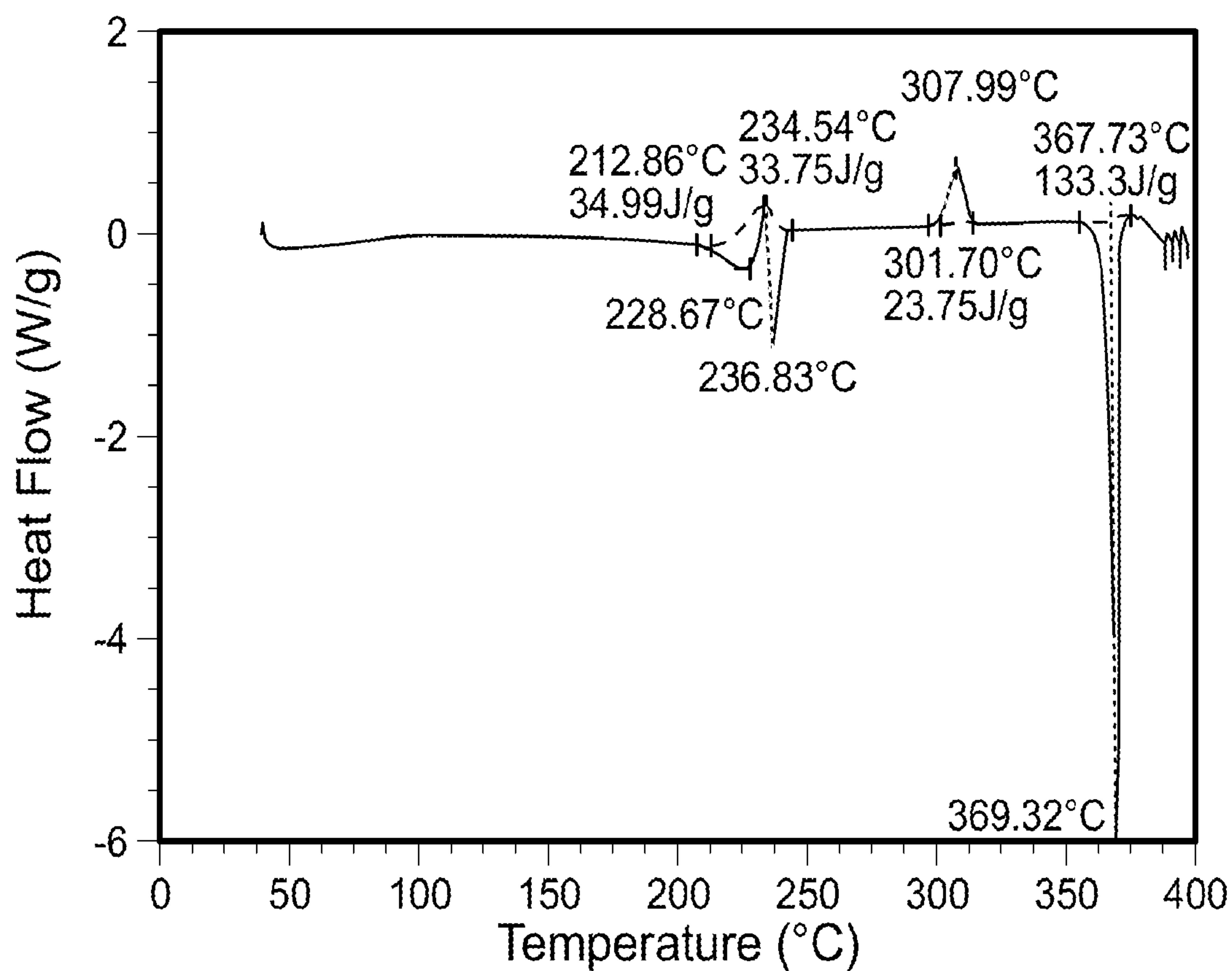


FIG. 10B

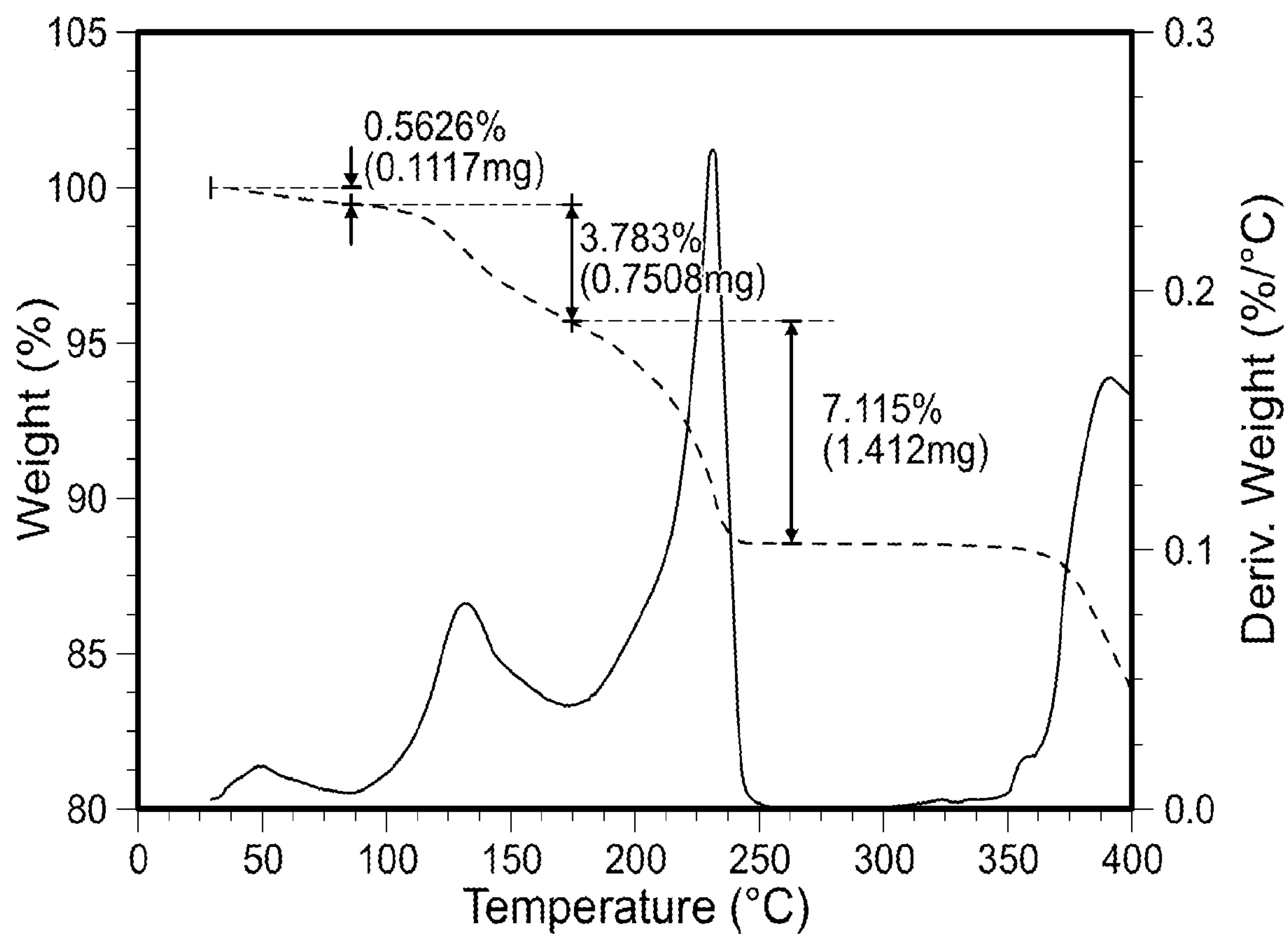


FIG. 10C

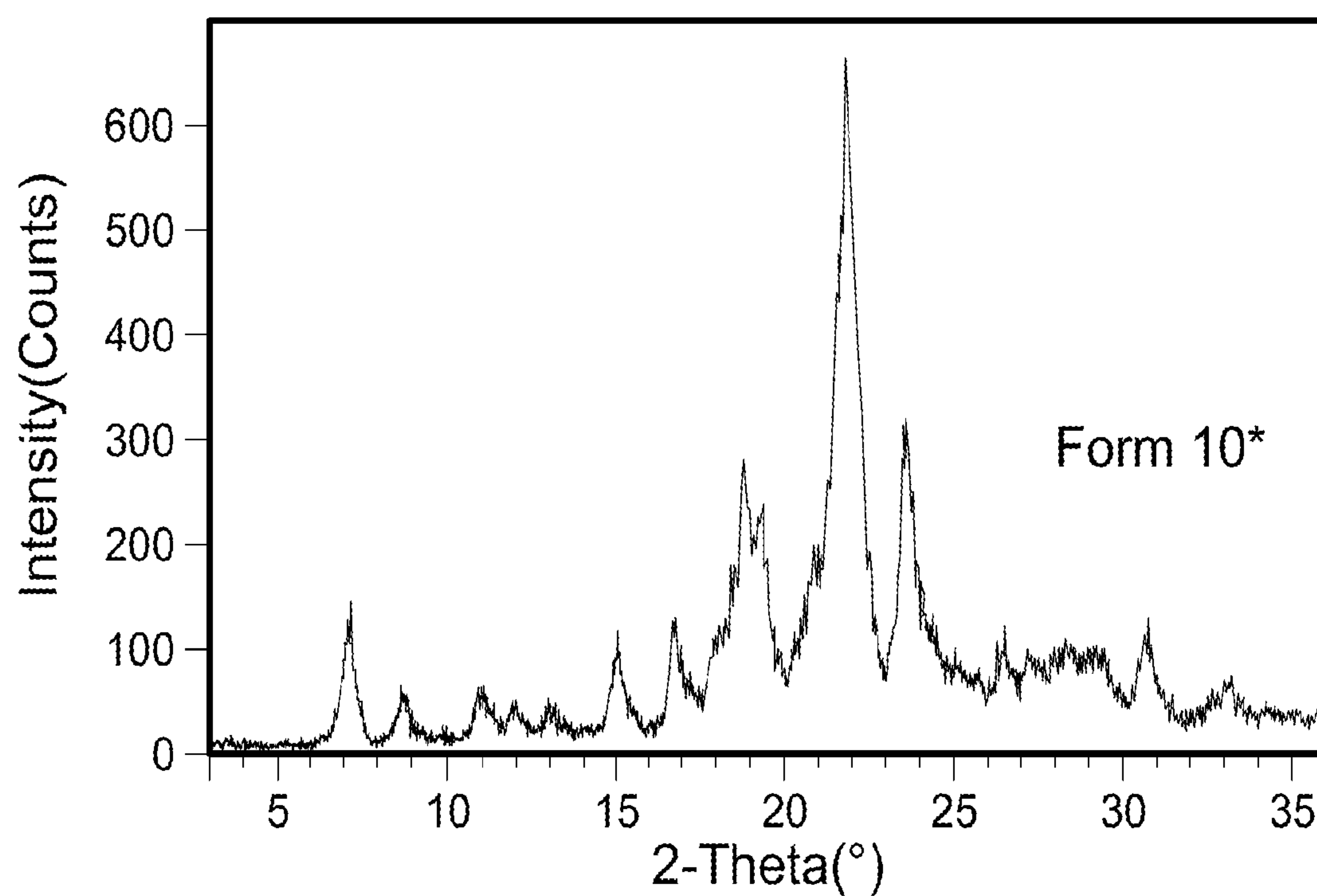


FIG. 10D

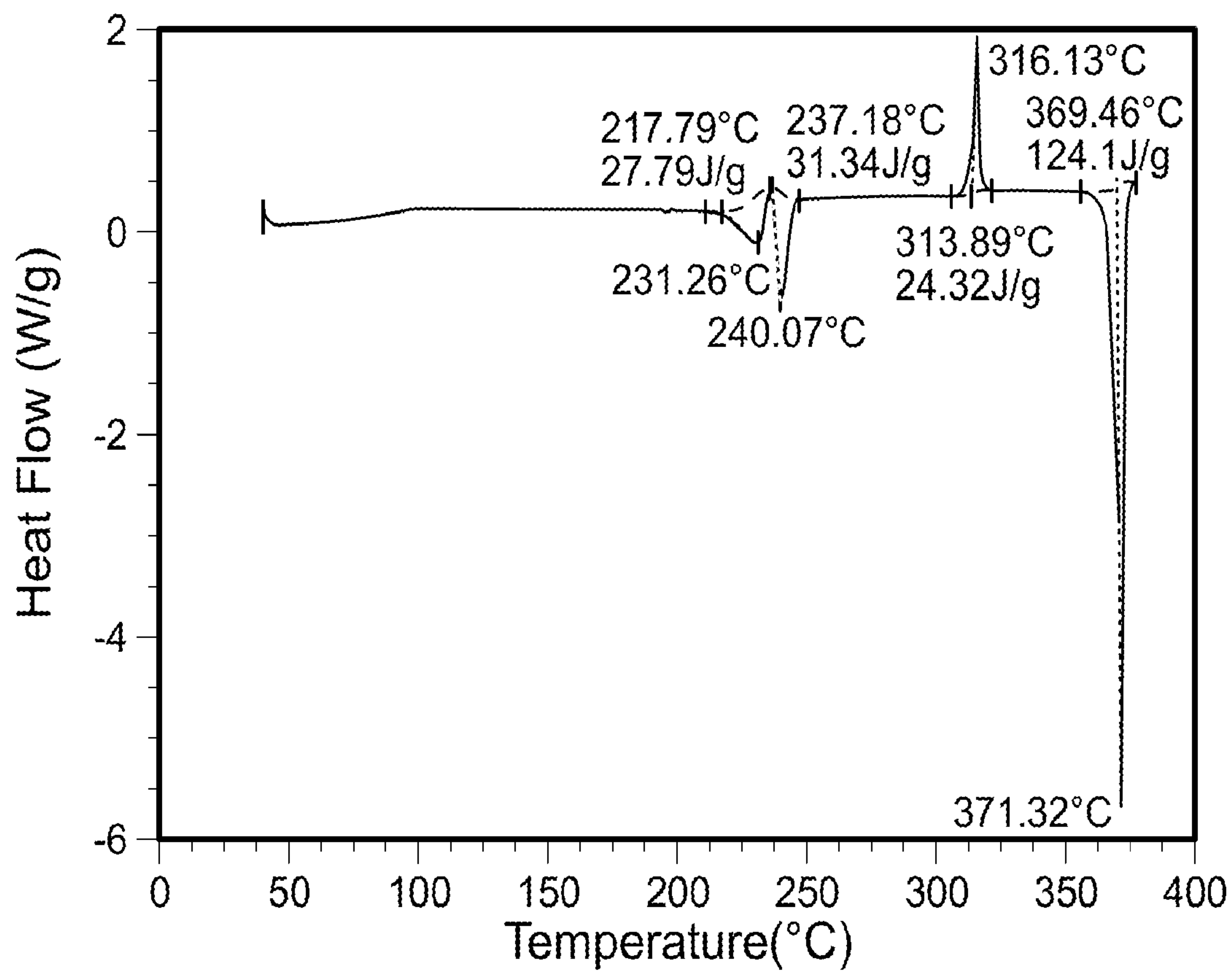


FIG. 10E

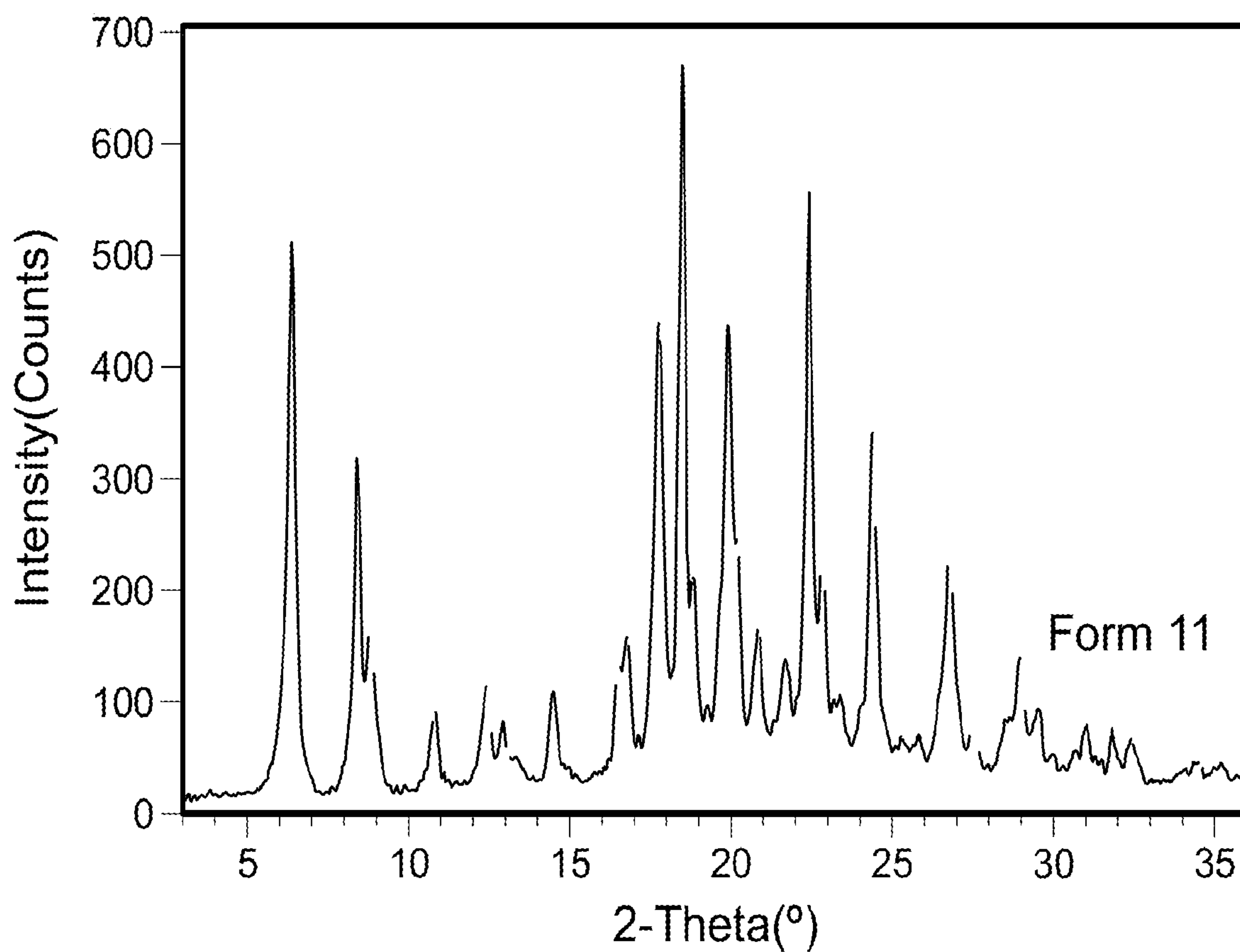


FIG. 11A

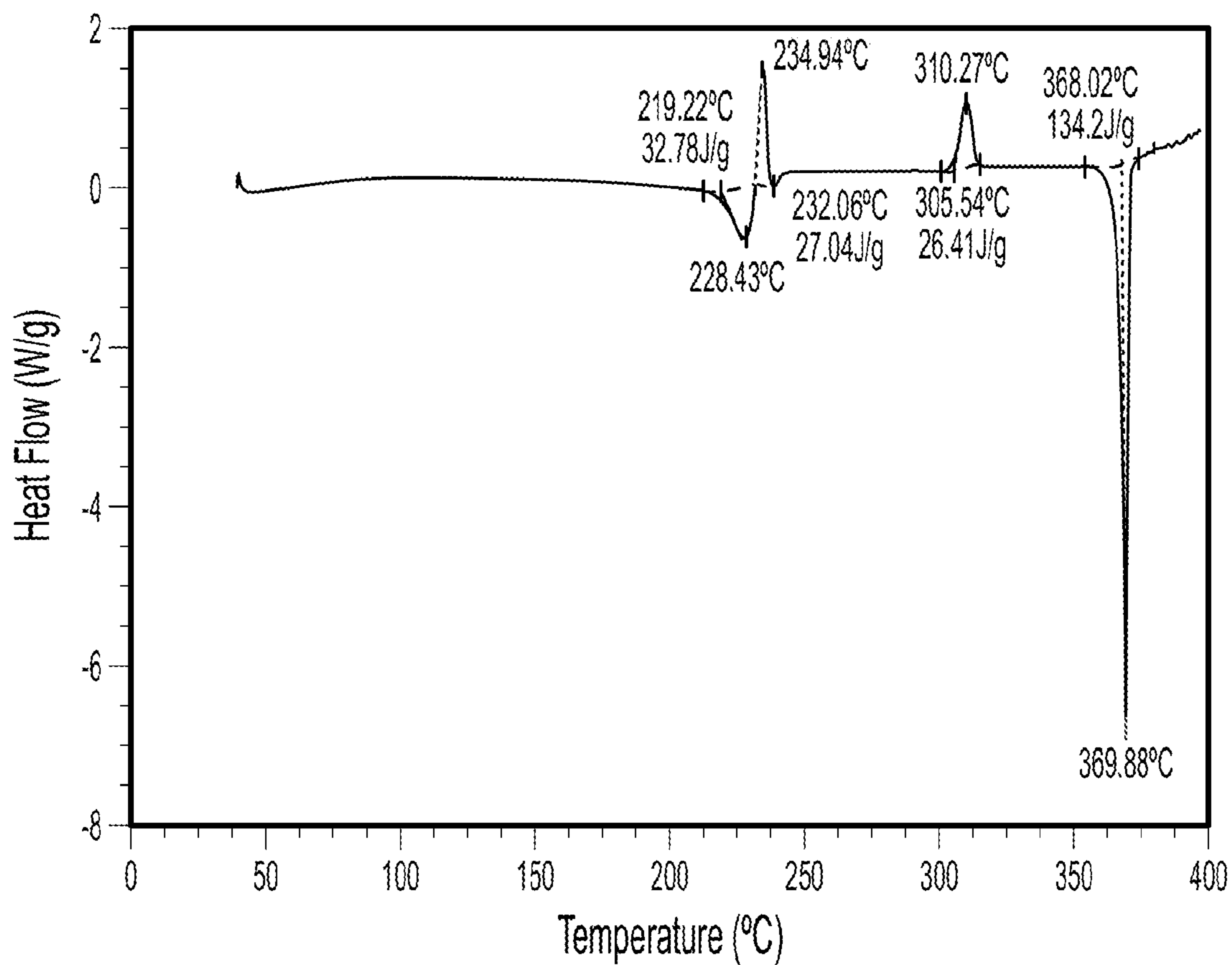


FIG. 11B

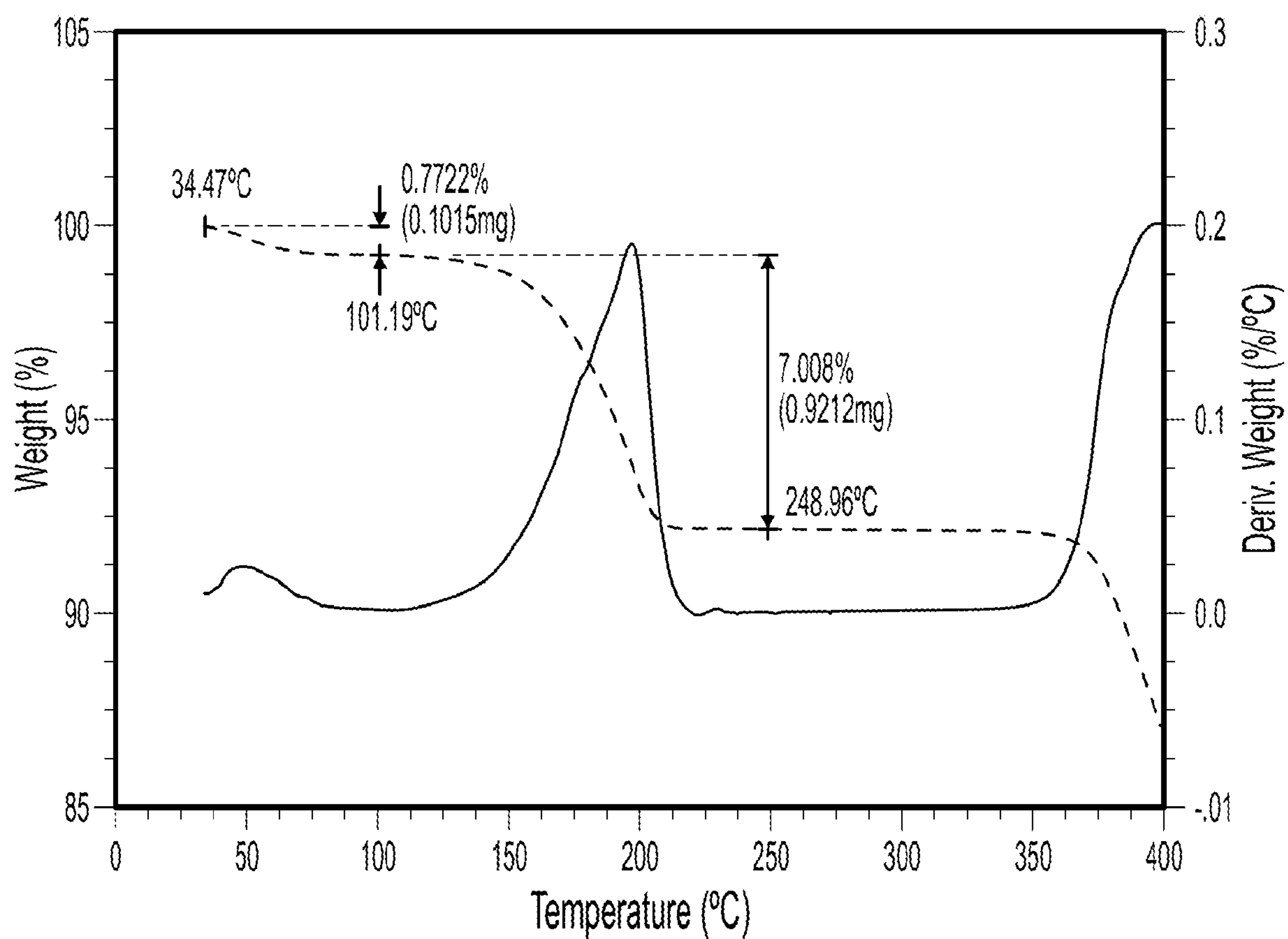


FIG. 11C

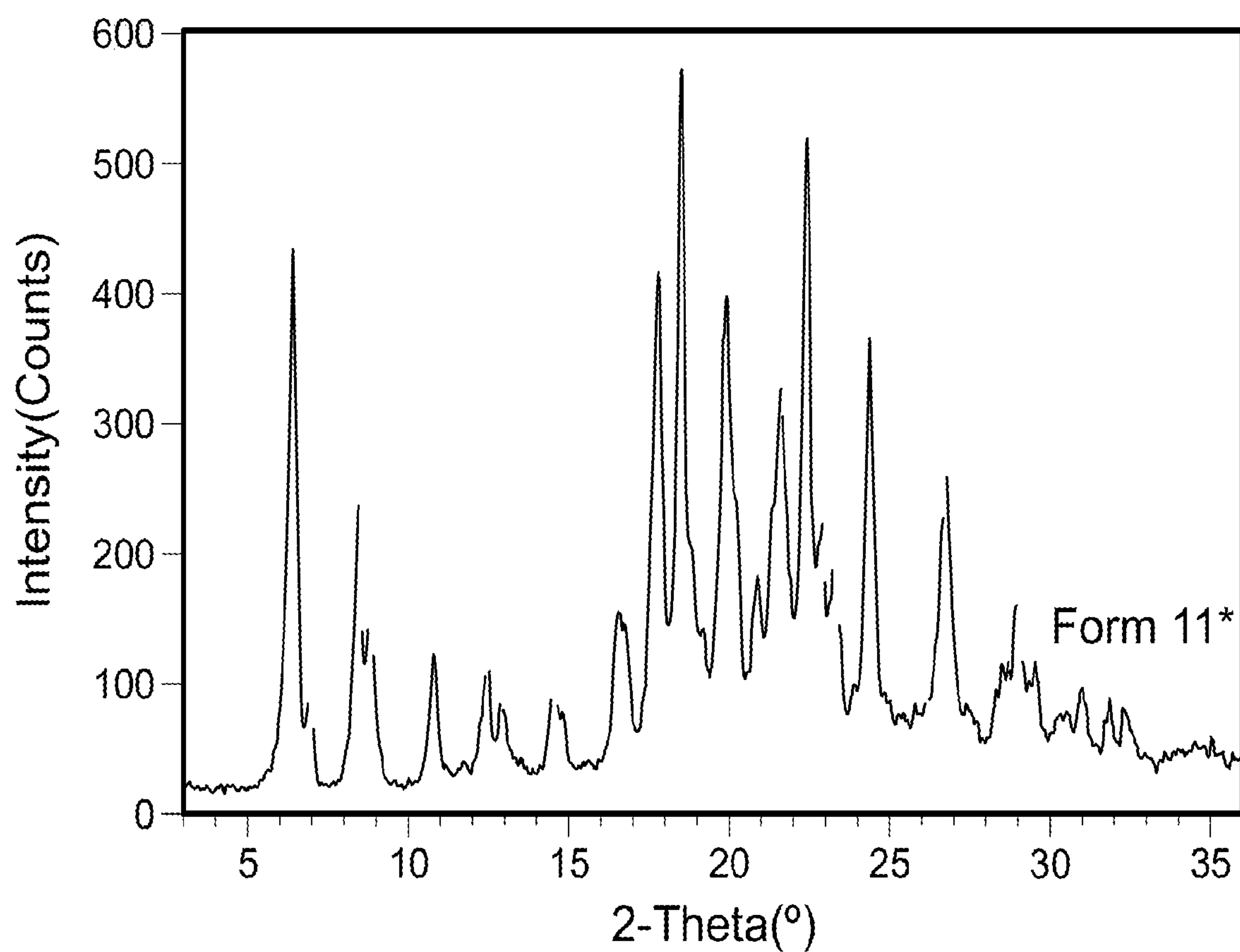


FIG. 11D

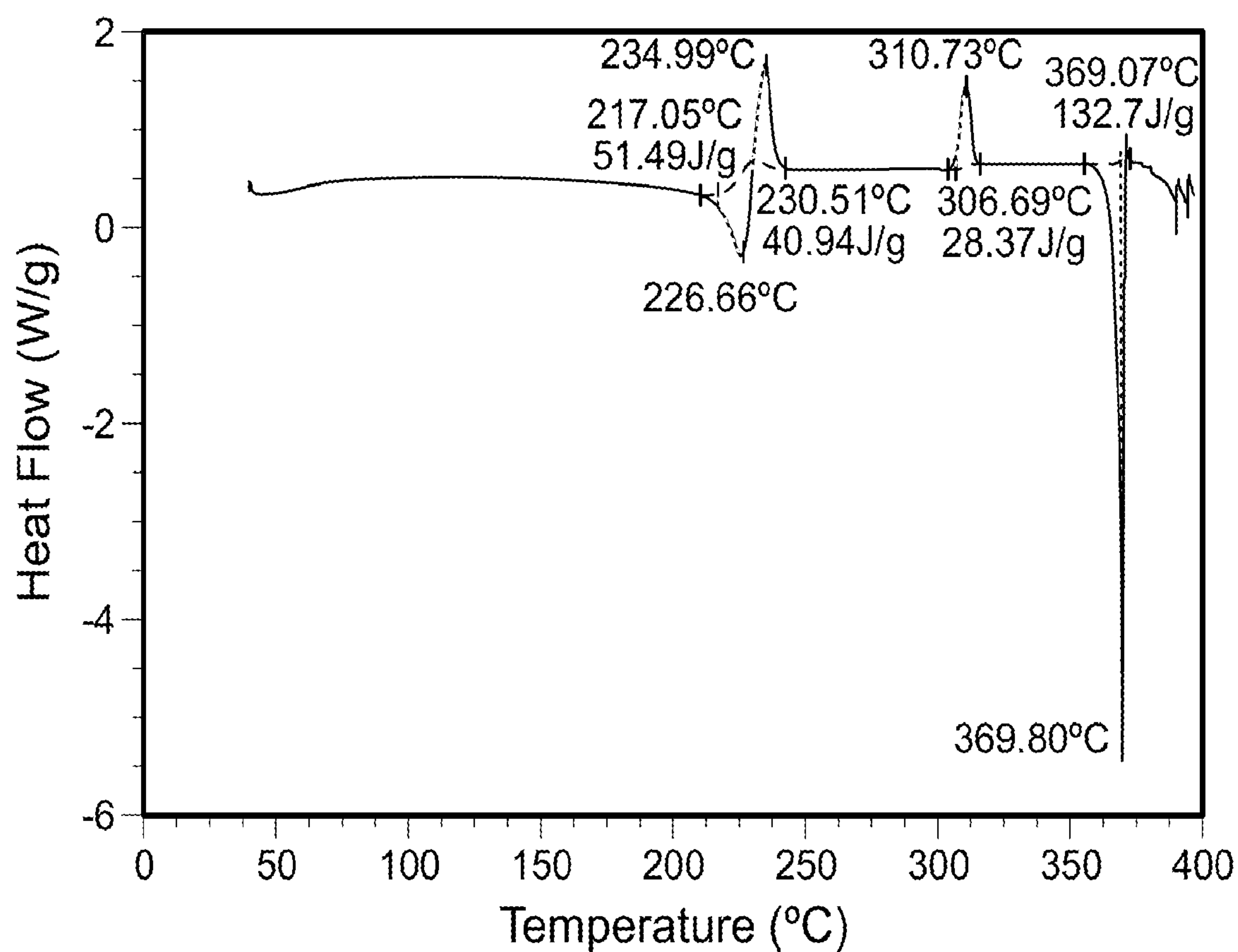


FIG. 11E

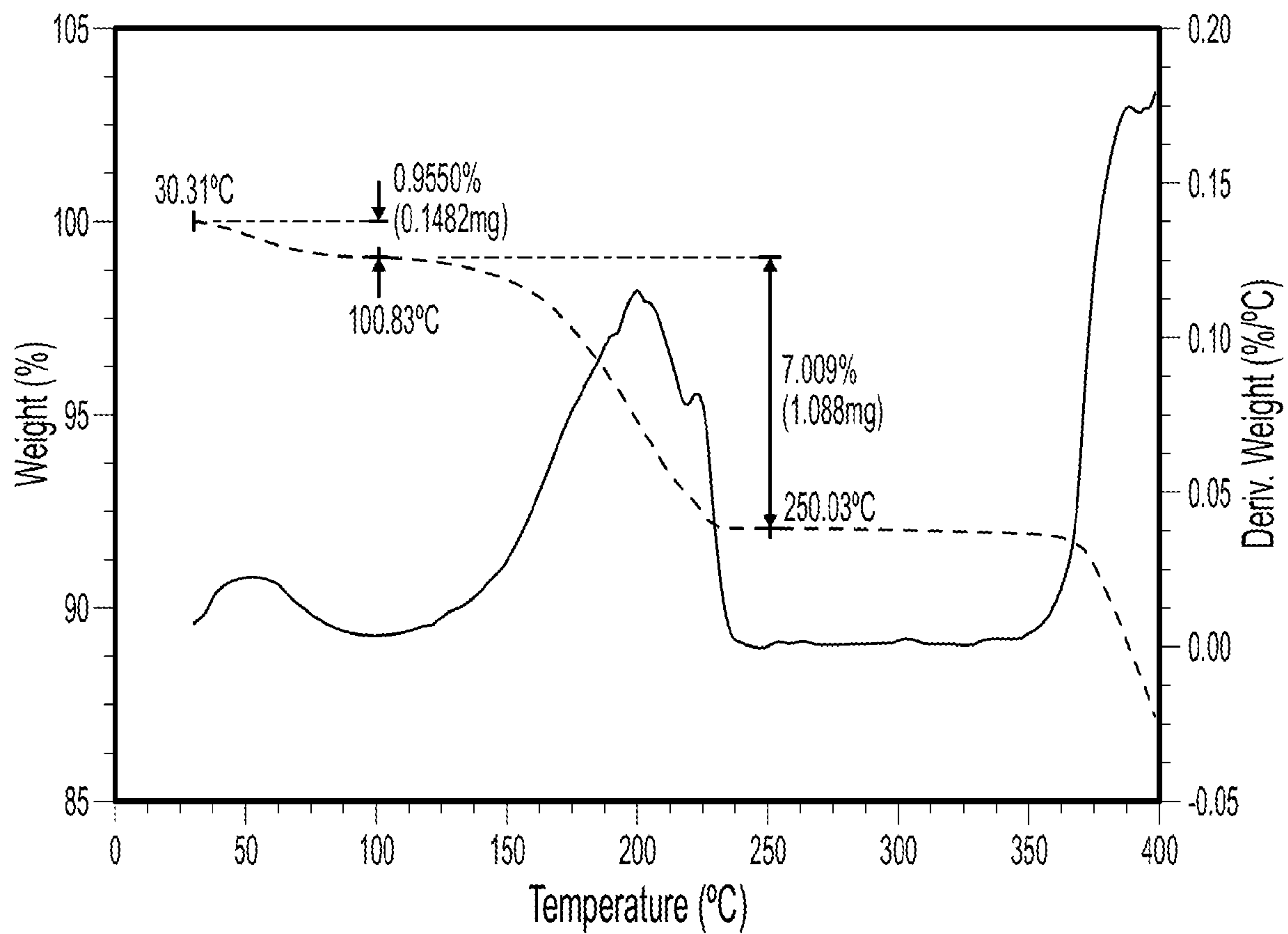


FIG. 11F

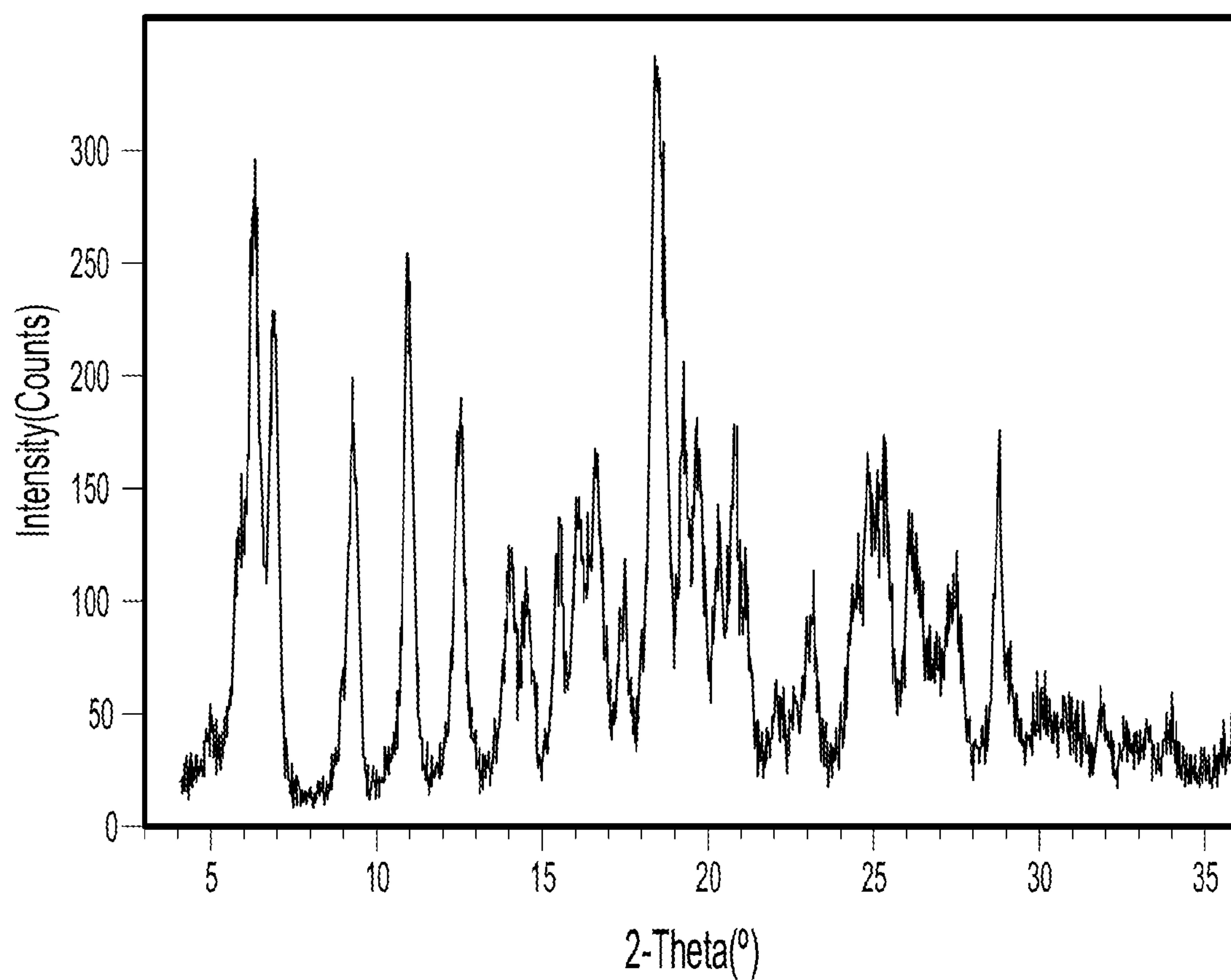


FIG. 12A

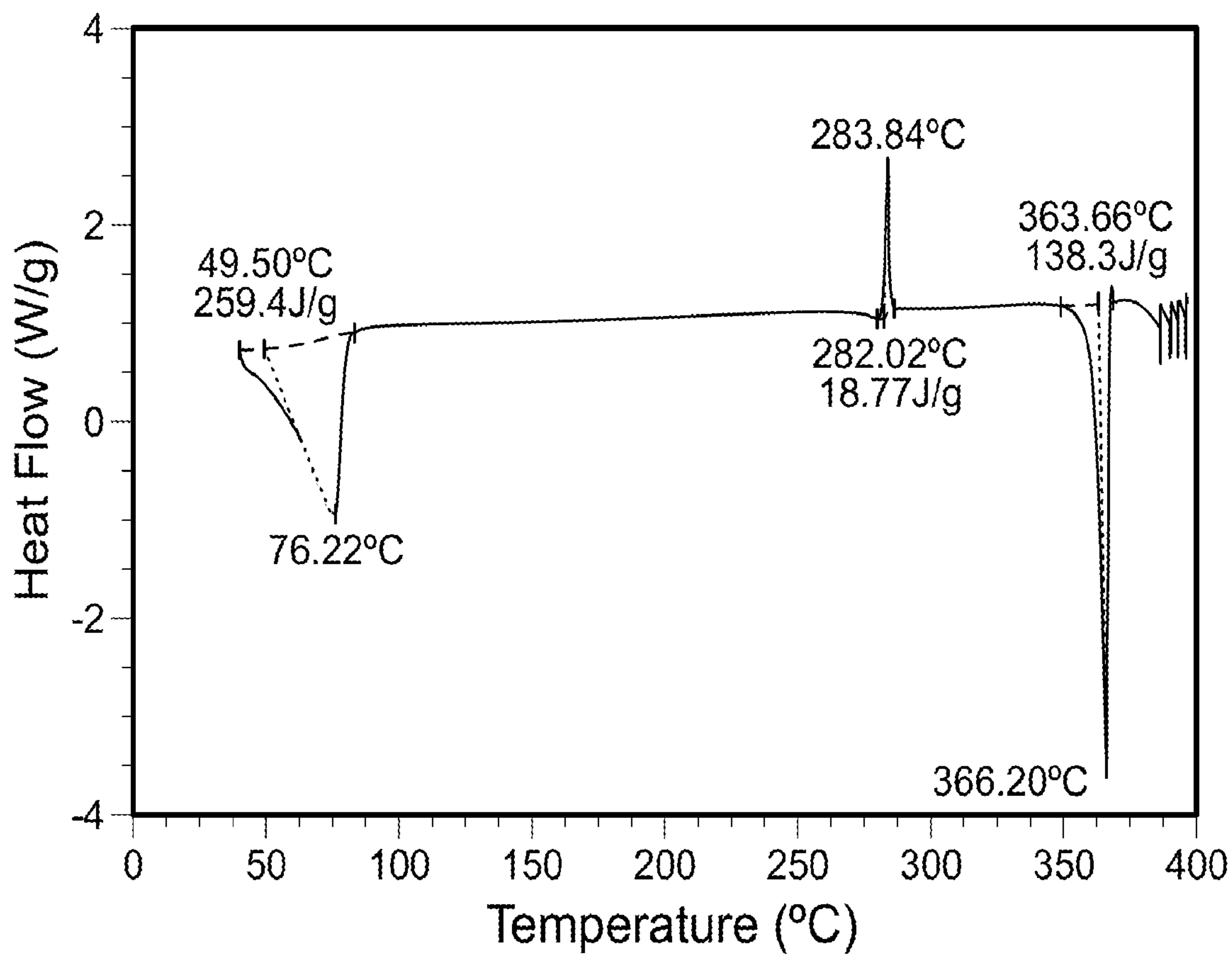


FIG. 12B

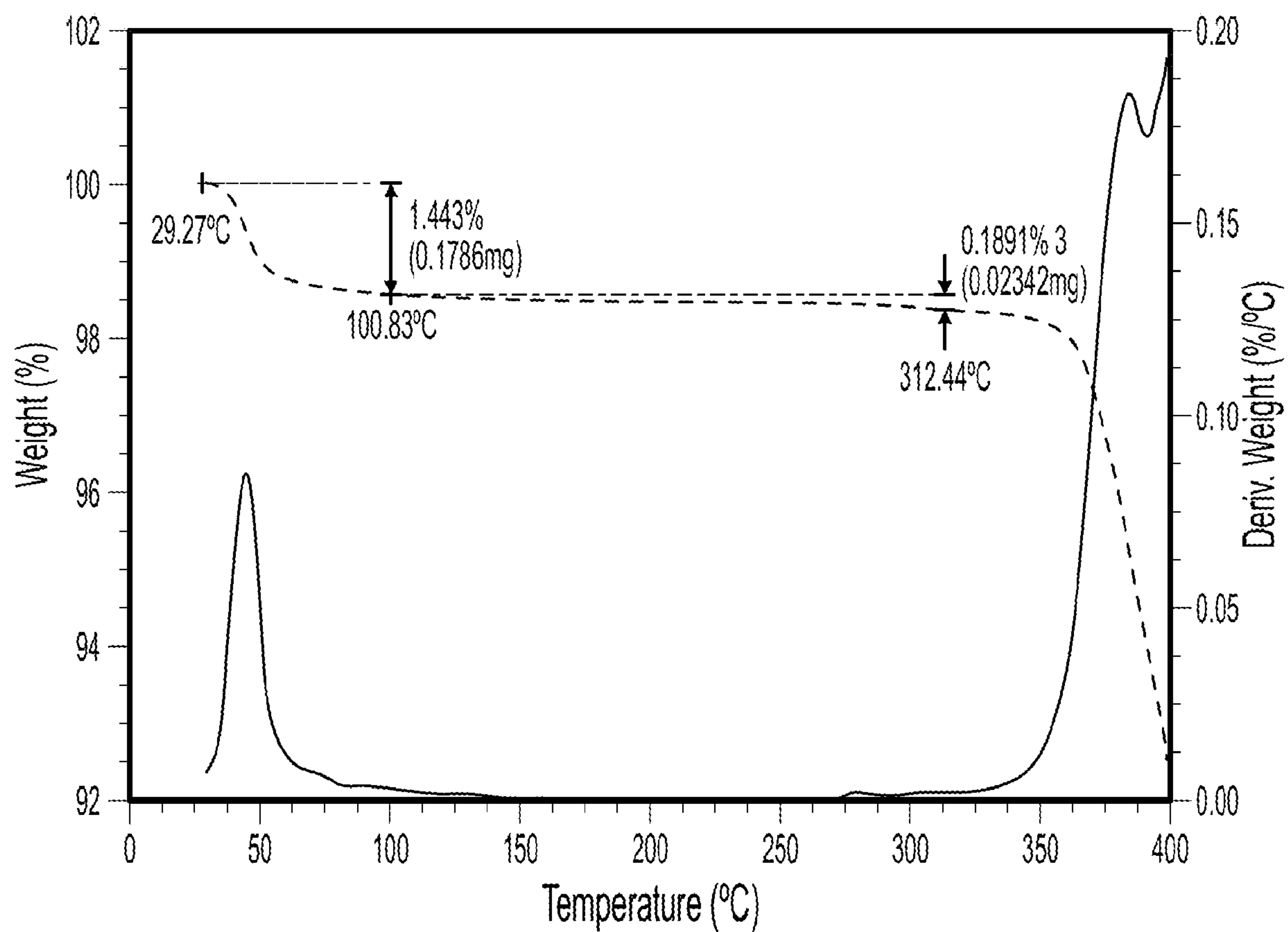


FIG. 12C

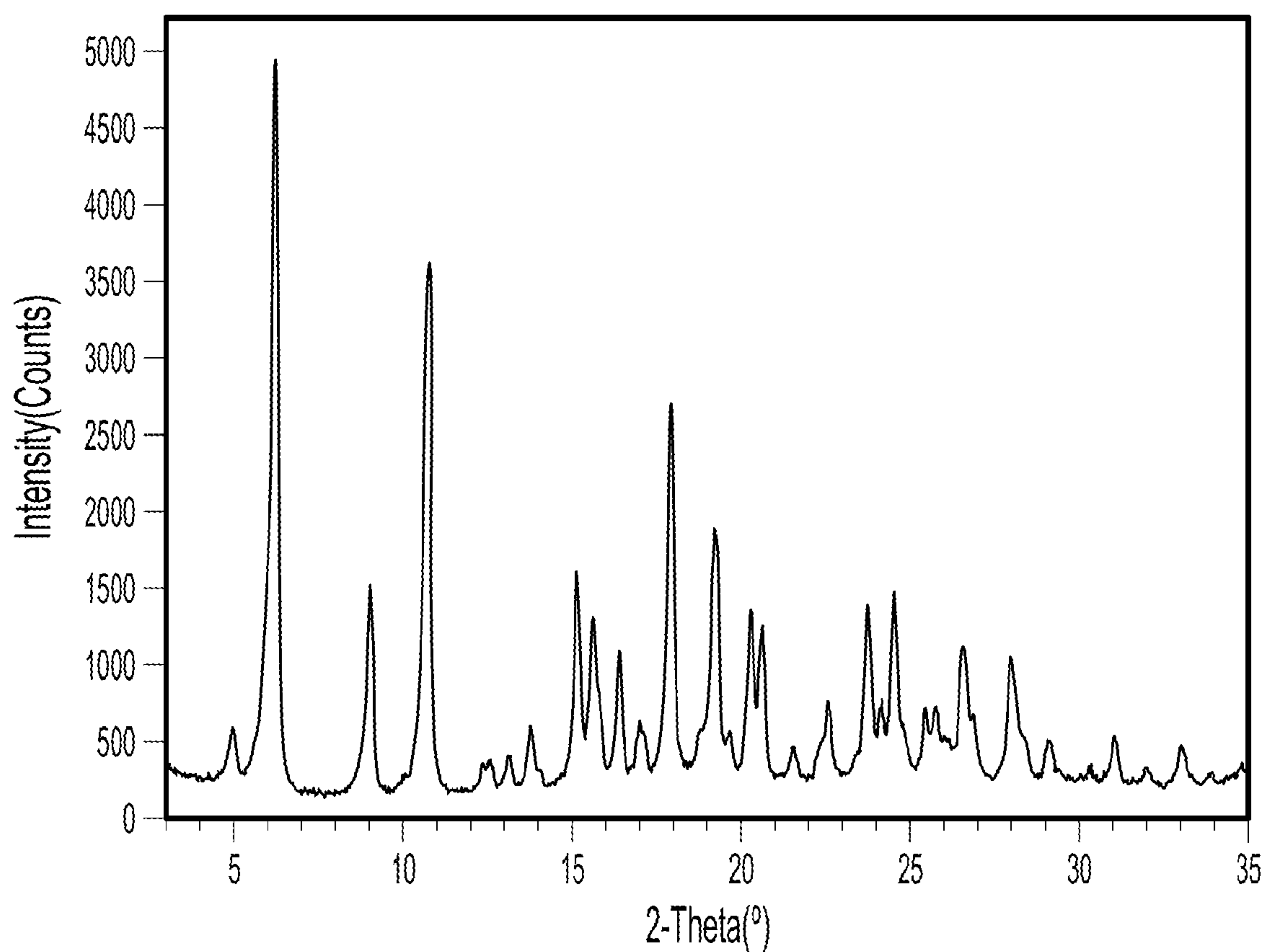


FIG. 13A

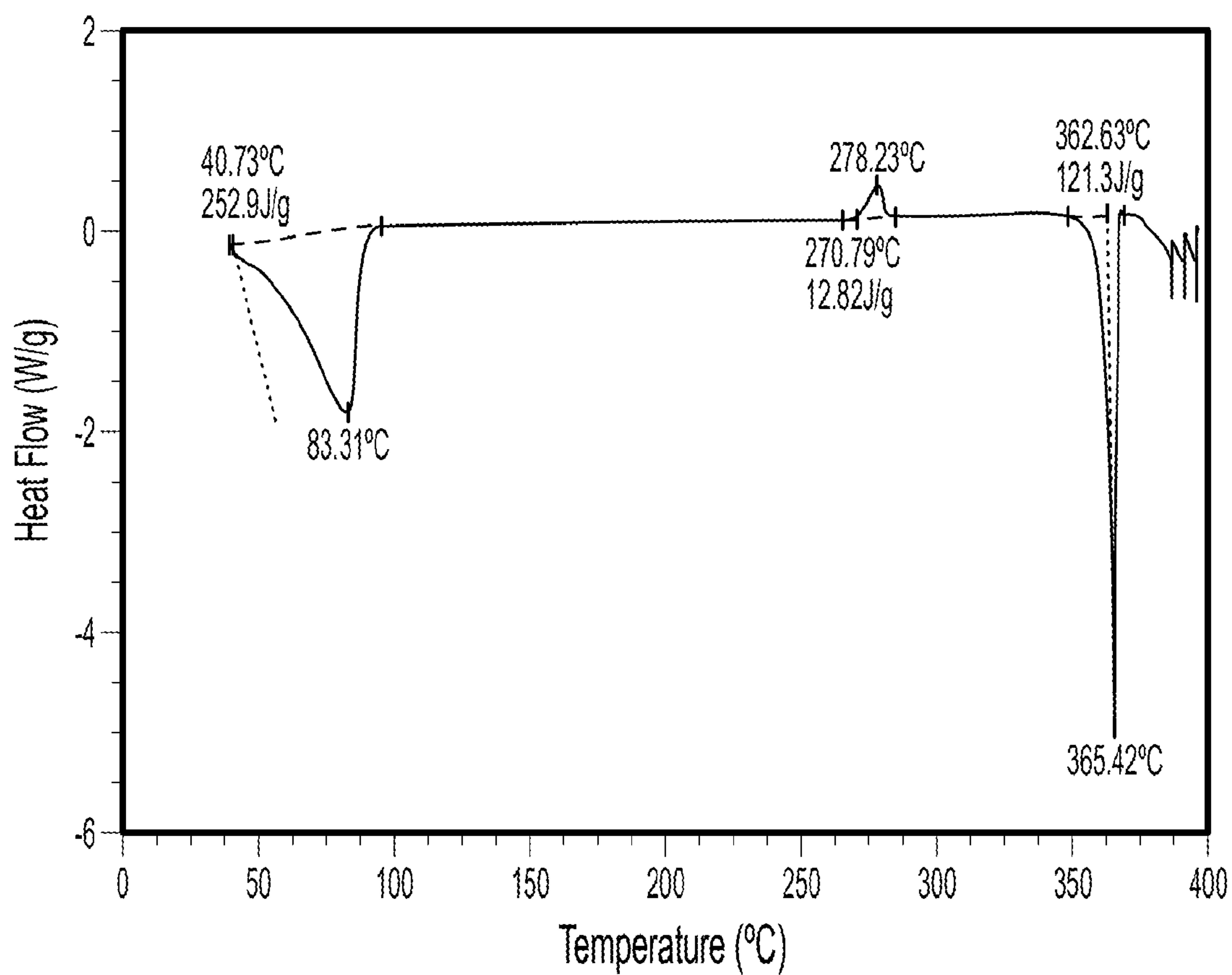


FIG. 13B

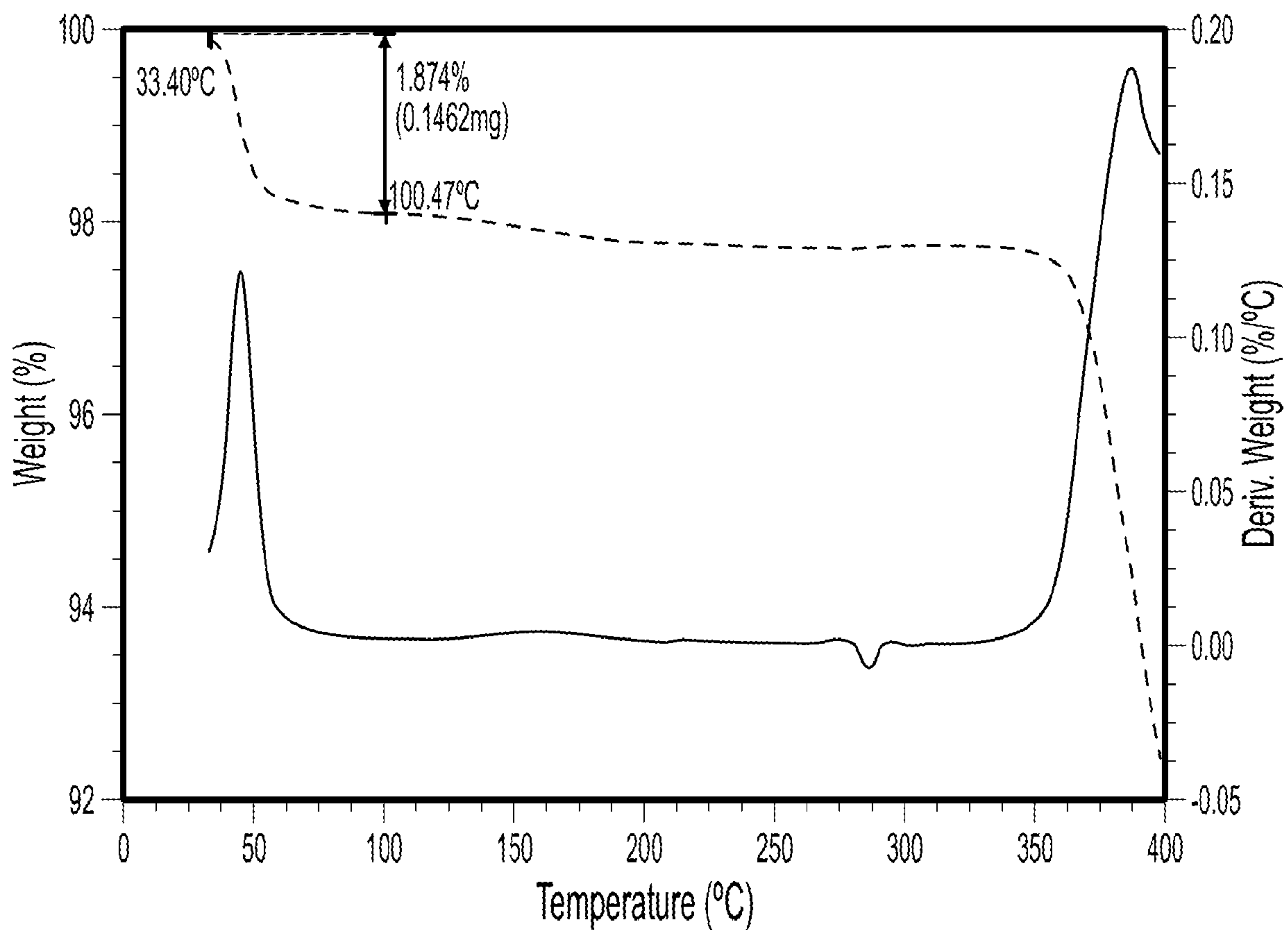


FIG. 13C

DVS Isotherm Plot

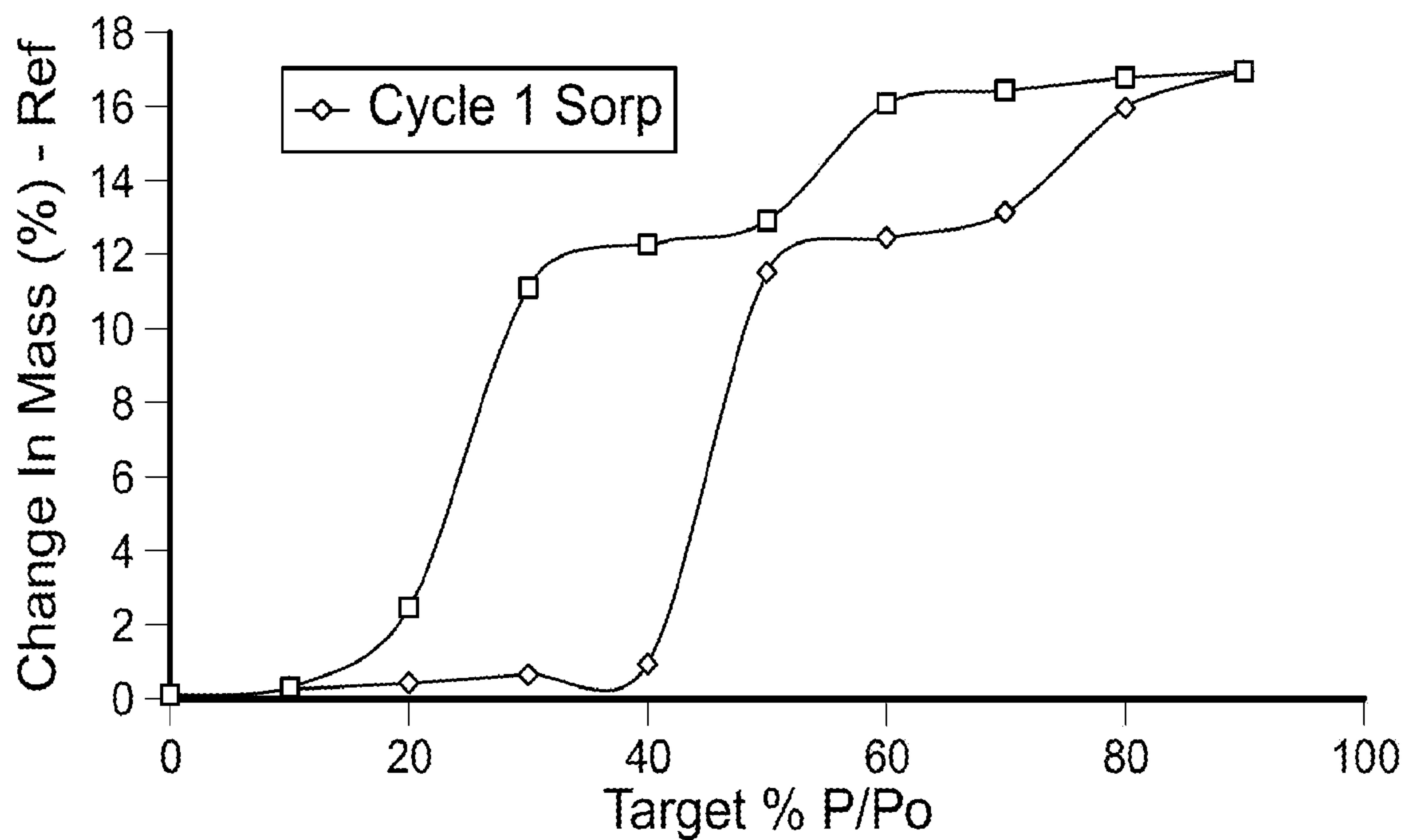


FIG. 13D

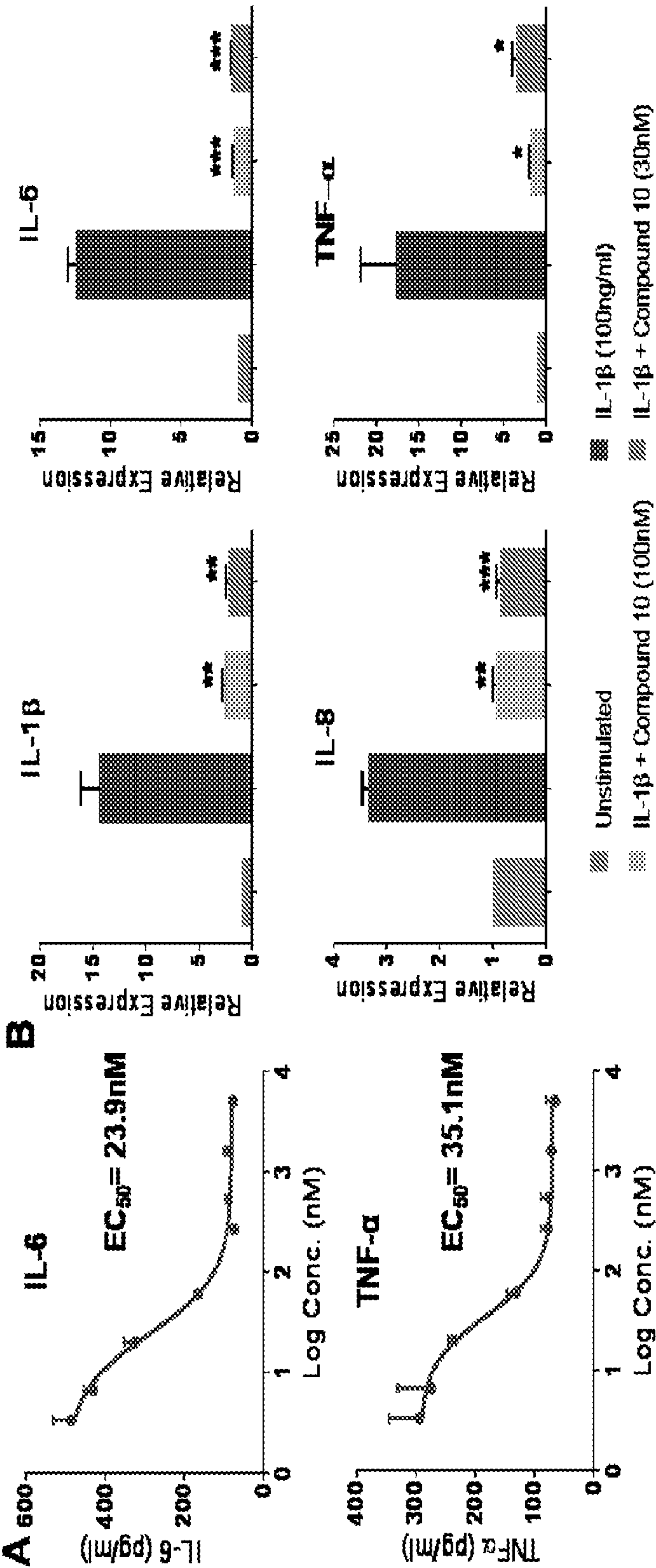


FIG. 14

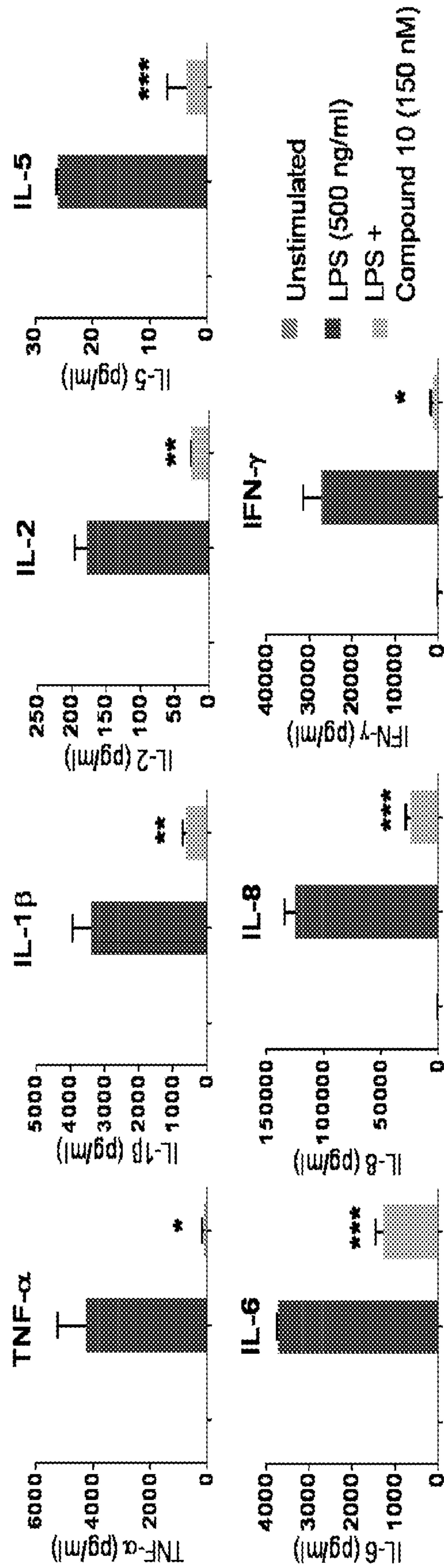


FIG. 15