United States Patent [19]

Glick

[11] **4,176,758**

[45] **Dec. 4, 1979**

[54] **UNIVERSAL ELECTRICAL OUTLET BOX AND METHOD OF INSTALLING**

[76] Inventor: **Earl Glick**, 13015 Lincoln St., NW., Massillon, Ohio 44646

[21] Appl. No.: **897,182**

[22] Filed: **Apr. 17, 1978**

Related U.S. Application Data

[62] Division of Ser. No. 803,364, Jun. 3, 1977, Pat. No. 4,096,964.

[51] **Int. Cl.**[2] **H02G 3/08**

[52] **U.S. Cl.** **220/3.3**; 220/3.9; 220/3.8; 174/58

[58] **Field of Search** ..... 220/3.3, 3.4, 3.5, 3.6, 220/3.8, 3.9; 174/58; 248/360, 205, 22 GD

[56] **References Cited**

U.S. PATENT DOCUMENTS

1,103,905	7/1914	Mills	220/3.5
1,229,576	6/1917	Boyton et al.	220/3.4
1,796,037	3/1931	Mangin	220/3.4
2,316,389	4/1943	Atkinson	220/3.9
3,633,782	1/1972	Bellinger	220/3.5
3,724,795	4/1973	Callanan	220/3.9
4,023,697	5/1977	Marrero	220/3.3
4,062,470	12/1977	Boteler	220/3.3

FOREIGN PATENT DOCUMENTS

200965	7/1923	United Kingdom	220/3.8

Primary Examiner—Joseph Man-Fu Moy
Attorney, Agent, or Firm—Brady, O'Boyle & Gates

[57] **ABSTRACT**

An electrical outlet box having a center threaded post is fastened solidly to a wall stud at a prescribed elevation above floor level. A section of dry wall is brought into position and a dry wall penetrating means temporarily telescoped with said post is employed to produce a locator opening through the dry wall section coaxially with the outlet box. A cutter means centered on the locator opening is employed to remove a plug of dry wall to thereby form a dry wall opening in registration with the mouth of the outlet box. The dry wall penetrating means is separated from the outlet box post and a unit for switches and/or receptacles including a cover plate is introduced through the dry wall opening into the mouth of the outlet box and secured by engagement of a single center screw fastener with the threaded post.

8 Claims, 15 Drawing Figures

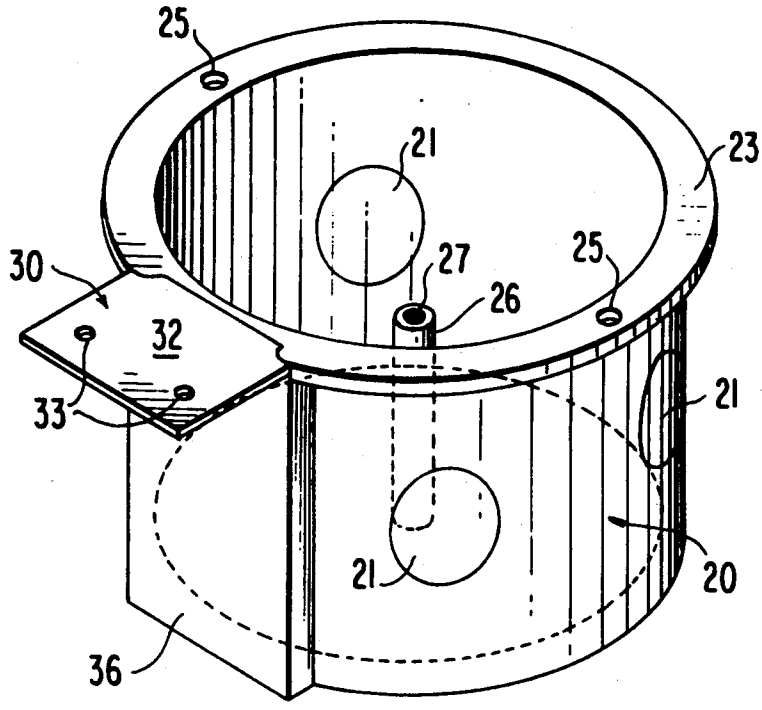
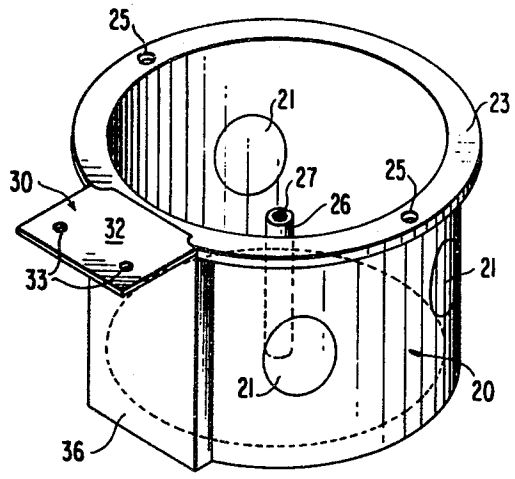


FIG. 1



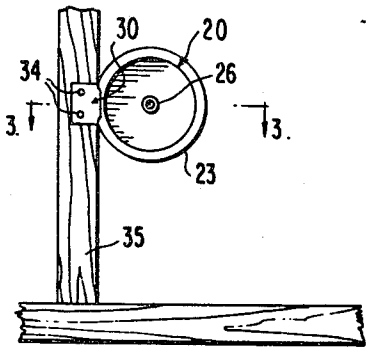


FIG. 2

FIG. 3

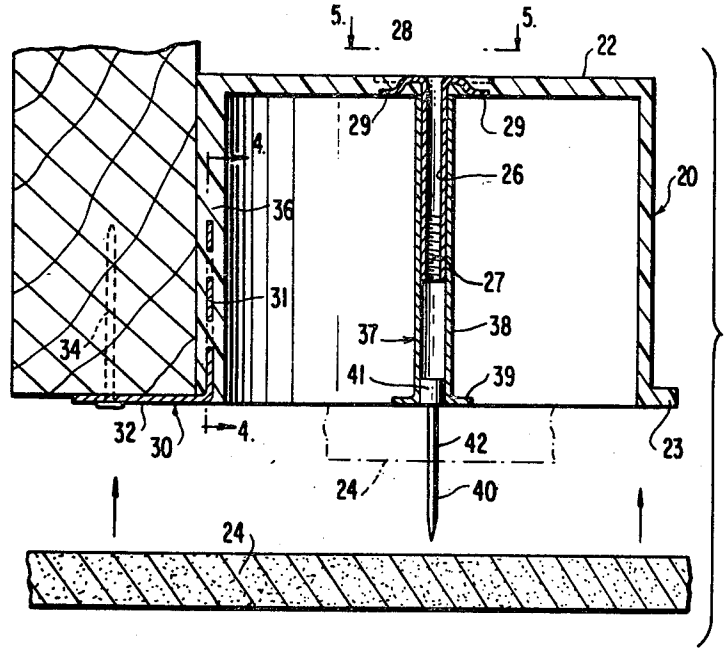
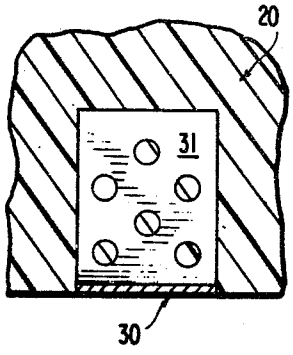


FIG. 4



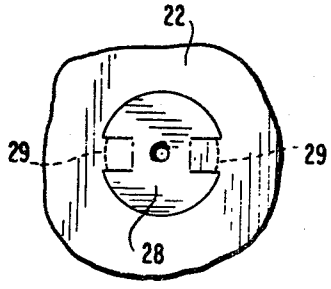


FIG. 5

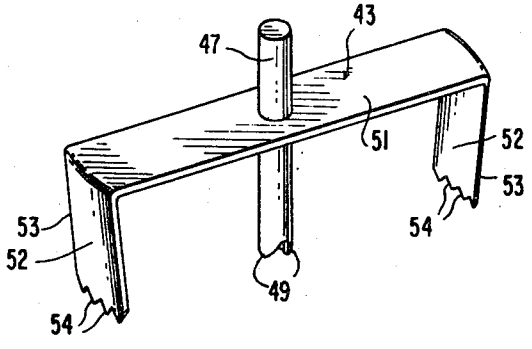


FIG. 6

FIG. 7

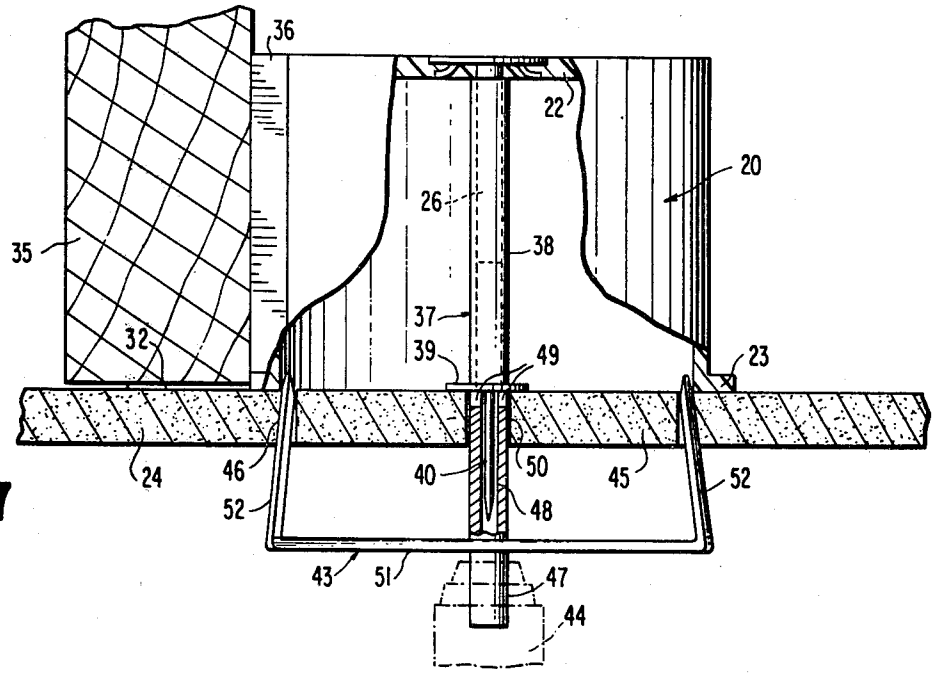


FIG. 8

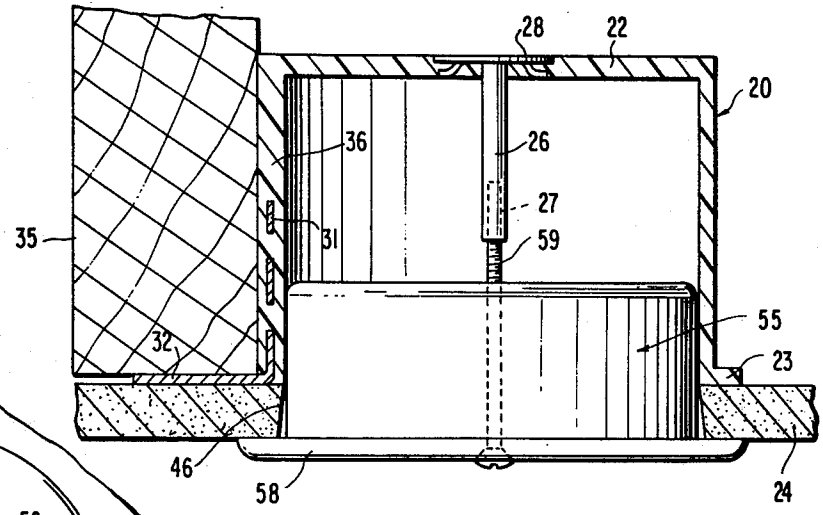


FIG. 9

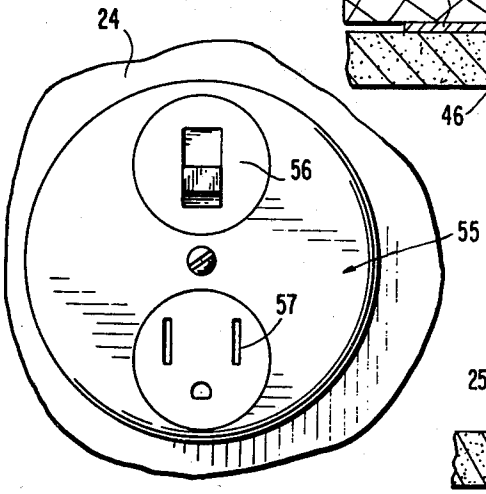


FIG. 10

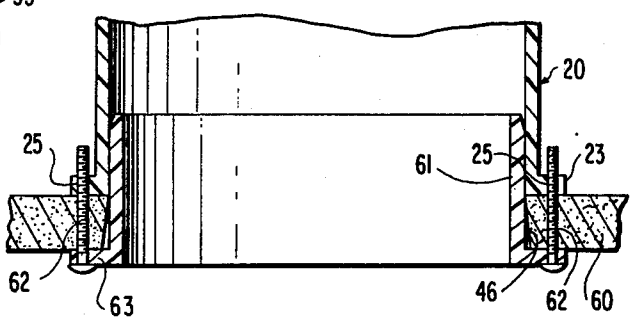
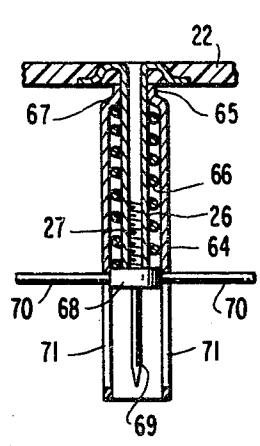


FIG. 11



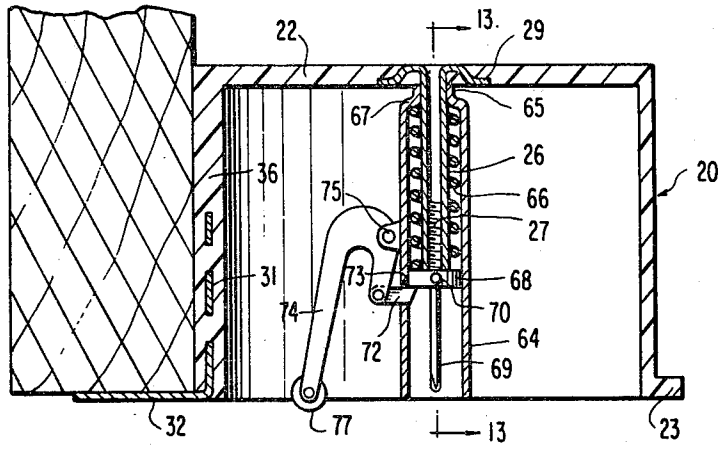


FIG. 13

FIG. 12

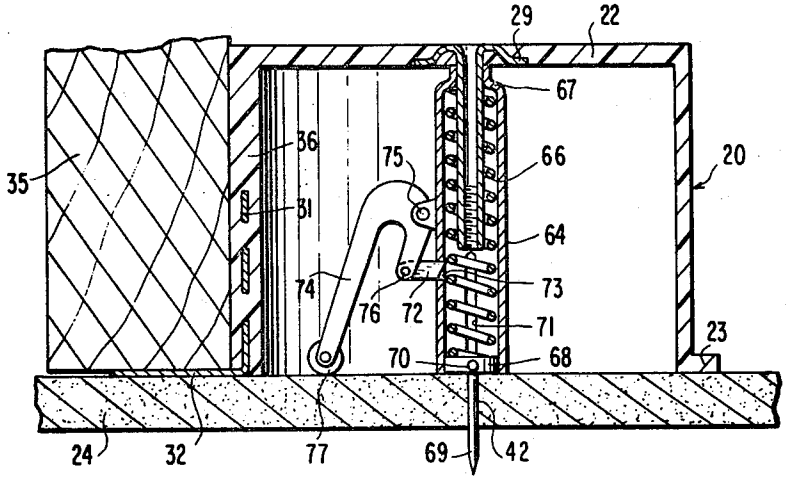


FIG. 15

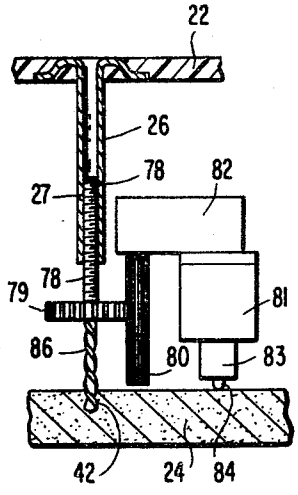
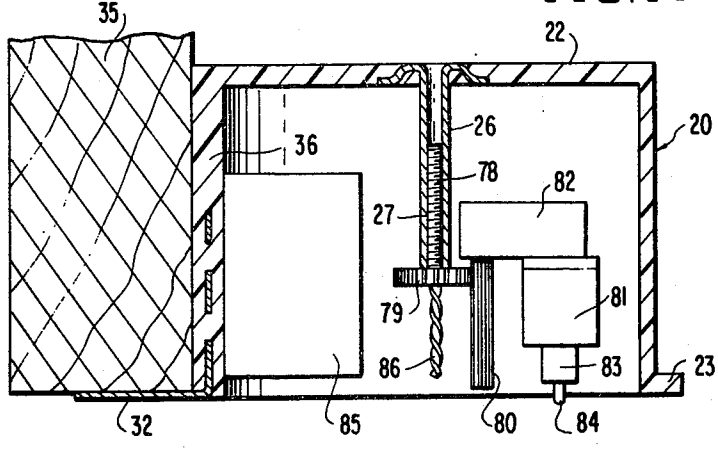


FIG. 14



UNIVERSAL ELECTRICAL OUTLET BOX AND METHOD OF INSTALLING

This is a division of application Ser. No. 803,364, filed June 3, 1977, now U.S. Pat. No. 4,096,964.

BACKGROUND OF THE INVENTION

Electrical outlet boxes of various kinds are required by building codes to mount electrical switches and receptacles in walls of buildings with security and safety. Metal outlet boxes widely used at the present time are quite costly and the installation of outlet boxes, particularly in buildings where dry wall is employed, presents problems which heretofore have not been solved in a satisfactory manner. One such problem widely encountered by dry wall hangers and finishers is that of forming openings in the dry wall sections which align or register properly with previously installed outlet boxes on wall studs. While the dry wall hanger or installer may know the described elevation of outlet boxes above floor level, it is frequently very difficult to locate the dry wall openings in registration with the outlet boxes horizontally and in many cases patching and filling operations are required around the openings with the end result that the finished wall may be unsightly adjacent to outlet boxes.

In view of the above and other related installation problems well known to those skilled in the art, this invention has for its objective the provision of a more economical and more standarized universal outlet box of circular form which can be installed solidly on a wall stud, such as a 2×4. The circular outlet box is equipped with a center screw-threaded post having the multiple purpose of temporarily supporting a dry wall penetrating means, and thereby centering a rotary cutting means which removes a plug from the dry wall to form a dry wall opening in accurate registration with the mouth of the outlet box. Following removal of the penetrating means and associated cutting means, the screw-threaded post serves the additional purpose of engaging a center screw-threaded fastener used to attach a switch and/or receptacle unit in the mouth of the outlet box following placement of the unit through the registering dry wall opening.

All of the guesswork, haphazard and cut and fit practice of the prior art is avoided by means of the invention, and not only is labor reduced and parts standardized but a much better looking finished wall is achieved in the building and substantially all of the patch up work by dry wall installers and/or patients is eliminated.

Other features and advantages of the invention will become apparent during the course of the following description.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. **1** is a perspective view of an electrical outlet box embodying the invention.

FIG. **2** is a front elevational view of the outlet box installed on a wall stud.

FIG. **3** is an enlarged horizontal section taken on line **3—3** of FIG. **2** and also illustrating the use of a dry wall penetrating means temporarily coupled to a center post of the outlet box.

FIG. **4** is a fragmentary vertical section taken on line **4—4** of FIG. **3**.

FIG. **5** is an enlarged rear elevational view taken on line **5—5** of FIG. **3**.

FIG. **6** is a perspective view of a rotary cutter used in the method of instaling outlet boxes in relation to dry wall panels according to the invention.

FIG. **7** is a horizontal section, partly in elevation, similar to FIG. **3**, showing the use of the cutter for removing a plug of dry wall to produce an opening in registration with the mouth of the installed outlet box.

FIG. **8** is a similar view showing a unit for switches and/or receptacles joined with the outlet box by a single center attaching screw having threaded engagement with the outlet box post following removal of the penetrating and dry wall cutting means.

FIG. **9** is a front elevational view of the unit for switches and/or receptacles shown in FIG. **8**.

FIG. **10** is a cross sectional view similar to FIG. **8** showing a required safety adapter ring for ceiling lights in conjunction with an outlet box.

FIG. **11** is a horizontal section similar to FIG. **3** showing a modified form of dry wall penetrating means in a retracted or cocked position.

FIG. **12** is a similar view showing the penetrating means in an active position after being triggered by placement of a dry wall section against a release mechanism.

FIG. **13** is a fragmentary vertical section taken on line **13—13** of FIG. **11**.

FIG. **14** is a further cross section similar to FIG. **11** showing another form of dry wall penetrating means in a retracted position.

FIG. **15** is a fragmentary section similar to FIG. **14** showing the penetrating means activated by placement of a dry wall section in contact with an activating element.

DETAILED DESCRIPTION

Referring to the drawings in detail wherein like numerals designate like parts throughout, and referring particularly to FIGS. **1** through **9** initially, the numeral **20** designates a substantially cylindrical outlet box preferably formed of a trough fracture-resistant plastics material and molded from such material as a unit. The outlet box **20** has a cylindrical side wall, as shown, provided with preferably four circumferentially equidistantly spaced knock-out plugs **21** to provide for the entrance of wires into the box after installation thereof. The box has a flat rear wall **22** and is open at its front away from the wall **22**. A flat annular marginal flange **23** is formed on the front of the outlet box for abutment with the interior face of a dry wall panel or section **24** in the installation process. A pair of diametrically spaced apertures **25** are formed through the flange **23** for use with a safety adapter ring in some cases, as will be further described.

A center metallic tubular post **26** having a threaded bore **27** is provided on the box **20** for multiple important purposes and the axis of this post coincides with the axis of the cylindrical outlet box. The post **26** extends forwardly from the rear wall **22** and terminates somewhat forwardly of the mid-point of depth of the box between the rear wall **22** and flange **23**.

At its rear end, the post **26** has a flat washer-like anchor plate **28** recessed into the outer face of wall **22**, including a pair of depressed diametrically spaced anchor tabs **29** embedded and molded in the material forming the rear wall **22**.

Somewhat similarly, a metallic L-shaped mounting bracket **30** for the outlet box **20** has one apertured web **31** thereof embedded in the side wall of the box **20** while

the frontal web 32 of the mounting bracket 30 lies flush with the front face of the flange 23 and extends radially of the cylindrical box. The web 32 has a pair of nail receiving apertures 33 formed therethrough to facilitate attaching the outlet box by means of nails 34 to a wall stud 35, such as a 2×4.

For added stability of mounting and firmness, a flat bearing pad 36 of increased thickness is molded on the cylindrical side wall of the box 20 adjacent to the mounting bracket 30, and the web 31 is actually embedded within this pad. When the box 20 is installed as shown in FIG. 2, the flat surface of the pad 36 abuts one side of the stud 35 solidly while the web 32 is nailed against the adjacent right angular surface of the stud, as illustrated.

After installation of the outlet box 20 on a wall stud 35 at a prescribed elevation above floor level, as shown in FIG. 2, the axis of the post 26 extends horizontally or parallel to the floor as does the axis of the outlet box. At this time, a dry wall penetrating means 37 is temporarily coupled with the post 26 for the purpose of producing a locator opening in the dry wall panel 24 as the panel is moved into engagement with the front vertical faces of wall studs 35 making up the framing for a wall. More particularly, the penetrating means 37 comprises a sleeve 38, FIG. 3, which telescopes over the post 26 so that its rear end abuts the box wall 22. The forward end of sleeve 38 has a flat flange 39 whose forward face is flush with box flange 33. A forwardly projecting pointed penetrating pin 40 has an enlarged head 41 fixed by welding or the like in the bore of sleeve 38 so that the penetrating pin is rigid with the sleeve. With the parts arranged as shown in FIG. 3, the dry wall panel 24 is moved into position and will engage the penetrating pin 40 and after tapping with a mallet or other broad faced implement, the pin 40 will penetrate through the dry wall panel and produce a small locator opening 42, FIG. 3, therein. At this time, the dry wall installer can complete the attachment of the dry wall panel 24 to the studs in the usual manner.

Following this operation, and referring to FIG. 7, a rotary cutter 43, FIG. 6, is now utilized in connection with a driving device, such as an electric hand drill 44 for cutting a plug 45 from the dry wall panel 24 and thereby forming an opening 46 in the panel accurately registering with the mouth of outlet box 20. The cutter 43 has a center spindle 47 adapted to be engaged by the chuck of hand drill 44 and rotated. The leading end of the spindle 47 has a bore 48 which engages telescopically over the penetrating pin 40 as a guide, thus centering the cutter 43 on the axis of the locator opening 42 and pin. The leading tip of the spindle 48 has cutting teeth 49 which are sharp on their side edges only and not on their forward extremities. When the cutter 43 is rotated, these teeth readily bore through the dry wall panel 24 around the pin 40 until the forward tips of the teeth 49 contact the flange 39 which serves to stop the cutter from the further movement into the outlet box 20 where wiring has already been placed. The opening produced by the boring teeth 49 is indicated at 50 in FIG. 7.

The rotary cutter 43 further comprises a cross bar 51 rigidly secured to the spindle 47 and extending on opposite sides thereof. At its opposite ends, this cross bar carries a pair of cutting blades 52 having corresponding sharp cutting edges 53 and leading end cutting teeth 54. The cutting blades 52 converge somewhat toward their leading ends so that the opening 46 produced in the dry wall panel will be tapered to facilitate placement therethrough of a unit 55, FIG. 8, for switches and/or receptacles, to be further discussed. During rotation of the cutter 43, the two blades 52 form the tapered opening 46 in registration with the mouth of the outlet box 20 simultaneously with the boring of the center opening 50. As stated, the flange 39 limits the penetration of the cutting tool 43 into the outlet box 20 to the position shown in FIG. 7 so there will be no danger of cutting the wiring.

When the described operation of the cutter 43 is completed, the cutter is removed from the pin 40 and the dry wall plug 45 falls away leaving the clean opening 46 through the dry wall panel. The penetrating unit 37 is now removed from the post 26 and the unit 55 which may contain a switch 56 and a receptacle 57 or the like, FIG. 9, is simply slipped into place in the mouth of the outlet box 20 by passing it through the tapered opening 46 of the dry wall panel 24. As shown in the drawings, the assembled components are all circular in cross section for easy and foolproof assembly, including the unit 55. The shell of unit 55 is preferably formed of plastics material and the unit includes an integrated exterior cover plate 58 which laps the margin of the opening 46 and abuts the outer surface of the dry wall panel 24 to provide a finished appearance. The unit 55 is secured within the box 20 by a single center screw 59 which engages in the threaded bore 27 of the post 26, as shown in FIG. 8. The unit 55 can be provided with two receptacles 57 or two switches 56, or one of each, as illustrated in FIG. 9.

A very important feature of the invention which makes the above-described method of installation feasible is the ability of the outlet box 20 when installed on a stud 35 to withstand the forces placed on it when the dry wall panel 24 is moved against the penetrating pin 40 and when the rotary cutter 43 is operated, as described. The face-to-face engagement of the flat bearing pad 36 of the outlet box with one side of the stud 35 while the attaching web 32 of mounting bracket 30 is nailed against the right angular forward face of the stud 35 renders the mounting of the box 20 very rigid and stable. The outlet box will not twist relative to the stud 35 or yield inwardly responsive to force from the dry wall panel 24 or cutter 43.

It may now be seen that the unique outlet box 20 and the method of installing it insures proper registration of dry wall openings 46 with the boxes and ease of installation of the units 55. The method eliminates the usual patch-up work on dry wall panels around openings which are not properly aligned with outlet boxes. The invention reduces labor, cost of materials is lessened and a much better looking finished wall is the result.

FIG. 10 shows a variant of the invention wherein one of the boxes 20 is installed above a ceiling panel 60 and a safety adapter ring 61 of plastics material is introduced through the opening 46 and into the mouth of box 20, as shown. A pair of attaching screws 62 are used to secure the adapter ring 61 in place and the adapter ring has a lower end annular apertured flange 63 to receive the screws 62 which are also engaged with the previously-identified threaded apertures 25 of flange 23. The arrangement is employed particularly in connection with the installation of ceiling light fixtures.

FIGS. 11 to 13 show a second embodiment of dry wall panel penetrating means to produce the locator opening 42 shown in FIG. 3. This penetrating means comprises a sleeve 64 having a reduced diameter rear

end portion 65 which telescopes over the post 26 and abuts and the rear wall 22 during usage. The sleeve 64 contains a strong expansion coil spring 66 disposed between a shoulder 67 of the sleeve 64 and an enlarged head 68 of a dry wall penetrating pin 69 to which the head is attached. The cylindrical head 68 has guided engagement inside of the bore of sleeve 64. The head 68 carries a pair of radial handle extensions 70 extending movably through diametrically spaced longitudinal slots 71 formed in the frontal portion of sleeve 64. The penetrating pin 69 can be manually retracted to compress the spring 66 by use of the handle extensions 70, and is releasably held in this retracted or latched position, FIG. 11, by a latch element 72 operating through a side aperture 73 in sleeve 64. A trigger arm 74 is pivoted at 75 to one side of the sleeve 64 near the longitudinal center thereof and is further pivotally connected at 76 to the latch element 72 so that pivoting of the trigger arm 74 will withdraw the latch element from beneath the head 68 and allow the compressed spring 66 to drive the penetrating pin 69 through the dry wall panel 24, FIG. 12, to produce the locator opening 42.

The pivoted trigger arm 74 has a contact roller 77 at its leading end which responds to placement of the panel 24 against the wall studs 35, FIG. 12, and releases the latch element 72 from holding engagement beneath the retracted head 68 so that the penetrating pin 69 will be thrust forwardly to produce the locator opening 42. Following formation of the opening 42, the rotary cutter 43 may be employed in substantially the same manner illustrated in FIG. 7 to produce the required opening 46 in the dry wall panel, following which operation the sleeve 64 and all parts associated therewith and the cutter 43 are removed so that the installation of the unit 55 can take place in the exact manner previously described. The method of installation is unchanged except for the use of the spring-loaded penetrating pin 69 in lieu of the rigid pin 40 of the prior embodiment but in both embodiments, the pins locate the center of a box from the inside-out.

FIGS. 14 and 15 show another embodiment of means to penetrate the dry wall panel 24 for the purpose of producing the locator opening 42 in the panel. In this embodiment shown somewhat schematically in the drawings, the penetrating means comprises a threaded spindle 78 having screw-threaded engagement in the threaded bore 27 of fixed post 26. The threaded spindle 78 carries a spur gear 79 forwardly of the post 26 meshing with an enlongated parallel axis drive gear 80 driven by a small electric motor 81 through a gear speed reducer 82 formed as a unit with the motor and drive geart 80. A microswitch 83 for the control of drive motor 81 has an actuator element 84 projecting forwardly of the open face of box 28 to sense the placement of the dry wall panel 24, FIG. 15, in its use position. A battery pack 85 is provided to power the motor 81. A drill bit 86 is secured to the gear 79 rigidly and extends axially forwardly thereof, whereby driving of the gear 79 by the long gear 80 will cause unscrewing of the threaded spindle 78 from the post 26 and forward feeding of the drill bit into the panel 24, FIG. 15, to produce the required locator opening 42 therein. After this operation is completed, the cutter 43 is employed over protruding drill bit 86, as previously described, and after the plug 45 is removed and described inside-out panel penetrating means including the threaded spindle 78 is removed from the box 20, to prepare for the placement of the unit 55 and its single attaching screw 59. Except for the use of the drill bit penetrating means in FIGS. 14 and 15, the method embodying the invention is unchanged from the prior embodiments and the identical improved universal outlet box 20 is employed in all embodiments.

One further embodiment of dry wall panel penetrating means, not shown in the drawings, may be employed if desired. This means is very similar to the means shown in FIGS. 14 and 15. However, in lieu of the threaded spindle 78 of these figures, a smooth cylindrical spindle is placed rotatably in the bore of the post 26 and the same gear 79 and drill bit 86 are carried by the smooth spindle. Also, the same motor 81, microswitch 83, gear box 82 and gear 80 are employed, as previously described. A compression spring surrounding the post 26 bears against the rear face of the gear 79 and thrusts the gear and the drill bit 86 forwardly to produce the locator opening 42 in the dry wall panel 24 when the motor is turned on responsive to placement of the panel 24. In this embodiment, a solenoid operated latch element, similar to the latch element 72 is required to hold the drill bit retracted as in FIG. 14 and to release it when the dry wall section 24 is placed and engage the element 84. At this time, the spring behind the gear 79 will push the revolving bit 86 forwardly into the dry wall panel to produce the locator opening 42 while the gear is being rotated. Thus, the forward feeding of the drill bit is not dependent on threaded engagement with the post 26 as in FIGS. 14 and 15. The advantages of the arrangement should be apparent. Otherwise, the invention is identical to the prior embodiments which all provide a protruding box locator pin from the inside of the panel to the outside of the panel, located centrally of the box.

The terms and expressions which have been employed herein are used as terms of description and not of limitation, and there is no intention, in the use of such terms and expressions, of excluding any equivalents of the features shown and described or portions thereof but it is recognized that various modifications are possible within the scope of the invention claimed.

I claim:

1. An electrical outlet box molded from plastics material and having a rear wall and a substantially cylindrical side wall, the outlet box being open forwardly, a screw-threaded metallic post centrally located in the outlet box axially thereof and concentric with said cylindrical side wall, anchor means on one end of said post embedded in said rear wall and integrally connecting said post to said rear wall, said post terminating in said rear wall, a flat faced bearing pad formed on the cylindrical side wall at one locality thereof and constituting a thickened portion of the cylindrical side wall, and having an exterior flat face parallel to the axis of the side wall and post, and a metallic mounting bracket for the outlet box including an apertured attaching web flush with the forward end of the box and projecting radially thereof normal to the axis of the side wall and post and a substantially flat anchor web moldably embedded integrally in the side wall adjacent said bearing pad, said apertured attaching web being normal to said flat face of the bearing pad.

2. An electrical outlet box as defined in claim 1, and an annular flange on the forward end of said side wall having a front face flush with the front face of the apertured attaching web.

3. An electrical outlet box as defined in claim 2, and said annular flange of the outlet box having a pair of spaced threaded apertures.

4. An electrical outlet box as defined in claim 1, and said post being tubular and having a screw-threaded bore.

5. An electrical outlet box as defined in claim 1, and said outlet box cylindrical side wall having plural circumferentially spaced knock-out plugs.

6. An electrical outlet box assembly comprising a substantially circular cross section outlet box body having an open forward end and a rear wall, a threaded post located centrally to the rear wall and extending axially forwardly in said box body concentric with the side wall thereof, anchor means on one side of said post embedded in an integrally connecting said post to said rear wall, an attaching web fixed to the front of the outlet box body and extending radially beyond said side wall, an external flat side wall bearing pad formed on the outlet box side wall as a thickened portion of the circular side wall adjacent said attaching web at right angles thereto, a substantially flat anchor web connected at right angle to said attaching web and moldably embedded integrally in said wall adjacent said bearing pad, a switch and/or receptacle unit shaped to conform to the interior circular cross section of the outlet box and including a forward finishing plate on said unit insertable into the circular open forward end of the outlet box, and a single central axial threaded fastener element extending from said forward finishing plate and engageable with said threaded post to connect said unit and forward finishing plate to said outlet box.

7. An electrical outlet box as defined in claim 6, and said threaded post being tubular and having a threaded bore, said threaded fastener element comprising a screw.

8. An electrical outlet box as defined in claim 6, and a forward finishing plate on said unit having a marginal portion adapted to lap the front face of a dry wall panel having an opening in registration with the open forward end of the box body to receive said unit.

* * * * *