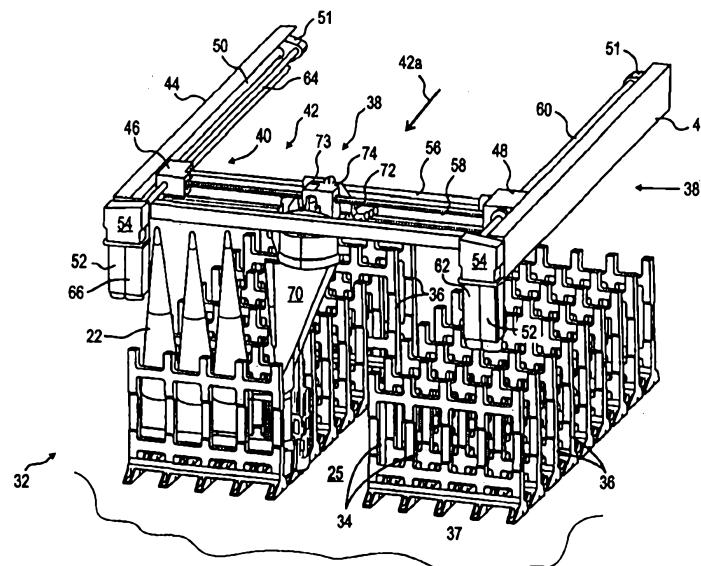




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<p>(21) International Application Number: PCT/US97/23196 (22) International Filing Date: 15 December 1997 (15.12.97) (30) Priority Data: 08/768,063 16 December 1996 (16.12.96) US (71) Applicant: GENERAL DYNAMICS ARMAMENT SYSTEMS [US/US]; Lakeside Avenue, Burlington, VT 05401-4985 (US). (72) Inventors: MAHER, David, Lord; 41 Woodridge Drive, Burlington, VT 05401 (US). RODRIGUEZ, Derek, Albert; 35 Bluebird Drive, Milton, VT 05468 (US). JARVIS, Stephen, Austin; 64 Severance Road, Colchester, VT 05446 (US). (74) Agents: GARRETT, Arthur, S. et al.; Finnegan, Henderson, Farabow, Garrett &amp; Dunner, L.L.P., 1300 I Street, N.W., Washington, DC 20005-3315 (US).</p>	<p>(81) Designated States: DE, GB, IL, JP, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).  <b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>	

## (54) Title: AMMUNITION STORAGE AND RETRIEVAL SYSTEM



## (57) Abstract

An ammunition storage and retrieval system comprises a passive magazine (20) having left and right banks of cells (34) arranged in rows (24), with each cell (34) accommodating a projectile (22) in vertical, base-down orientation; the cells (34) and cell rows (24) being defined by adjacent pairs of elongated superstructures (36). A projectile loading head (70) is movably mounted by a traveling beam (42), in turn, movably mounted by elevated rails (44, 45), such that the loading head (70) may be translated through a center aisle (25) to address a selected row (24) in either bank and then through the selected row (24) to a selected cell (34) for downloading of a projectile (22) therein. A projectile receiver (104) dependent from the loading head (70) includes projectile gripping arms (108) and a projectile lifting foot (92), which are articulated in coordination with operation of projectile locking members (80) mounted by the superstructures (36) to effect downloading.

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## AMMUNITION STORAGE AND RETRIEVAL SYSTEM

BACKGROUND OF THE INVENTIONFIELD OF THE INVENTION

This invention was made with Government support under contract No. DAAE30-95-C-0009 awarded by the United States Army. The Government has certain rights in the invention.

The present invention relates to ammunition handling facilities, and particularly to ammunition storage and retrieval facilities suitable for serving automated howitzers installed on combat vehicles, such as tanks.

BACKGROUND OF THE INVENTION

Ammunition magazines for storing large caliber rounds of ammunition, such as those fired by howitzers, are generally of two types, active and passive. Active magazines include an internal ammunition conveyor that must be driven to upload ammunition rounds into the magazine for storage and then driven again to successively download the ammunition rounds for firing. A passive magazine, on the other hand, is designed to provide a plurality of cells where the ammunition rounds (projectiles) are stored in fixed positions. A robotic transfer apparatus is then required to enter

the magazine and traverse to each cell in succession to upload and download projectiles.

A design consideration common to both magazine types is safely securing the projectiles in their magazine storage positions. When the magazines are installed in combat vehicles, travel over rough terrain subjects the projectiles to shock loads that can dislodge them from their magazine storage positions. Furthermore, the magazine must be designed to relax the restraints on the projectiles, such that they can be readily uploaded and downloaded in rapid fashion.

#### SUMMARY OF THE INVENTION

It is accordingly an objective of the present invention to provide improvements in passive ammunition magazines and robotic transfer apparatuses of an ammunition storage and retrieval system.

An additional objective of the present invention is to provide an improved ammunition storage and retrieval system that is economical to manufacture, readily adapted to combat

vehicles, and efficient and reliable in operation over a long service life.

Additional features and advantages of the invention will be set forth in the description that follows, and, in part, will be apparent from the description, or may be learned from practice of the invention. The objectives and other advantages of the invention will be realized and attained by the system particularly pointed out in the written description and claims hereof, as well as in the appended drawings.

To achieve these and other objectives, and in accordance with the purpose of the present invention as embodied and broadly described, an ammunition storage and retrieval system is provided, which comprises a passive magazine including a plurality of rows of cells, each row including plural cells, and each cell for storing a projectile in base-down vertical orientation. A traverse mechanism includes a pair of elongated rails mounted in parallel, spaced relation above the magazine and an elongated beam mounted at opposed ends by the rails for movement in first opposite directions along the rails. A projectile loading head is

then mounted by the beam for movement in second  
opposite directions along the beam. The  
loading head, in turn, rotatably mounts a  
projectile receiver in suspended relation, the  
5 projectile receiver including projectile  
gripping arms.

The system further comprises plural motors  
coupled to introduce input drive through the  
rails and the beam, such as to propel the beam  
10 in the first opposite directions to position  
the loading head into alignment with a selected  
one of the cell rows and to propel the loading  
head in the second opposite directions along  
the selected row and into and out of a  
15 projectile downloading position relative to a  
selected one of the cells in the selected row.  
Motor input drives are also coupled into the  
loading head, such as to rotate the projectile  
receiver about a vertical axis and to  
20 articulate the gripper arms between projectile  
gripping and releasing positions pursuant to  
uploading/downloading a projectile.

It is to be understood that the foregoing  
general description and the following detailed  
25 description are exemplary and explanatory and

are intended to provide further explanation of the invention defined in the appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are  
5 incorporated in and constitute a part of this specification, illustrate embodiments of the invention and, together with the following detailed description, serve to explain the objectives, advantages, and principles of the  
10 invention.

In the drawings:

Figs. 1 and 2 are schematic illustrations of alternative layouts of passive ammunition magazines to which the present invention may be  
15 adapted;

Fig. 3 is a perspective view of an ammunition storage and retrieval system in accordance with one embodiment of the invention;

20 Fig. 4 is a front elevational view of the system of Fig. 3;

Figs. 5 and 6 are enlarged, fragmentary perspective views, illustrating structural details of the magazine cells included in the  
25 system of Fig. 3;

Fig. 7 is an enlarged elevational view of a lower portion of a magazine cell included in the system of Fig. 3;

5 Fig. 8 is a perspective view of an ammunition loading head included in the system of Fig. 3;

Fig. 9 is a sectional view of a shiftable gear mechanism included in the loading head of Fig. 8;

10 Fig. 10 is an underside perspective view of a traveling beam included in the system of Fig. 3;

Fig. 11 is an enlarged perspective view of a projectile receiver included with the loading head of Fig. 8;

15 Fig. 12 is a fragmentary layout view of a portion of the projectile receiver of Fig. 11; and

20 Fig. 13 is a perspective view of an ammunition storage and retrieval system of the invention, which utilizes alternative traverse mechanism and loading head features for the retrieval portion of the system.

25 Like reference numerals refer to corresponding parts throughout the several views of the drawings.



DETAILED DESCRIPTION OF THE INVENTION

In the layout of a passive ammunition magazine, generally indicated at 20 in the schematic illustration of Fig. 1, a plurality of ammunition rounds or projectiles 22, such as howitzer rounds, stored in vertical, base down orientations, are arranged in a circular array including a plurality of angularly spaced, radial rows 24 of projectiles. The central portion of magazine 20 is open to provide space for a robotic transfer mechanism, generally indicated at 26, operable to rotate, as indicated by arrow 26a, into positions aligned with centerlines 24a of the rows 24 and then to move linearly, as indicated by arrow 26b, in and out along the row axes to pick up projectiles 22 for transfer to a cannon of a military combat vehicle (not shown).

In an alternative layout schematically illustrated in Fig. 2, a passive magazine, generally indicated at 28, stores the projectiles 22 in left and right banks of rows 24 separated by a center aisle 25. A robotic transfer mechanism 30 moves through aisle 25, as indicated by arrow 30a, into alignment with the centerlines 24a of rows 24, rotates, as

indicated by arrow 30b, to address either the right or left banks of rows, and moves in and out along the row centerlines, as indicted by arrow 30c, to pick up projectiles 22 for  
5 transfer to a tank cannon (not shown).

In the passive magazine embodiment of the invention seen in Fig. 3, generally indicated at 32, the projectiles 22 are stored in left and right banks of rows separated by a center  
10 aisle 25 in the manner illustrated in Fig. 2. Each row includes a plurality of cells 34 defined by each adjacent pair of linear superstructures, generally indicated at 36, that are affixed, e.g., bolted, to a platform  
15 37 fixed to a combat vehicle. Magazine 32 is served by a robotic transfer apparatus, generally indicated at 38.

This transfer apparatus includes an X-Y traverse mechanism, generally indicated at 40,  
20 comprising, with joint reference to Figs. 3 and 4, a transverse, traveling beam, generally indicated at 42, and a pair of longitudinal rails 44, 45 supported in opposed parallel relation by posts 37a in elevated positions  
25 relative to platform 37. The ends of traveling beam 42 are equipped with gearboxes 46, 48,

operating to take off separate mechanical input drives from the rails. Thus, each gearbox mounts a ballnut 49 that threadedly engages elongated ballscrew 50 mounted by each rail.

5 The rearward ends of the ballscrews are journalled in bearing blocks 51. Further, the longitudinal ballscrews 50 are driven in unison by separate, synchronized electric motors 52 through respective right angle drive units, 10 such as beveled gearsets (not shown) included in gearboxes 54 mounted at the forward ends of rails 44, 45 to produce bidirectional longitudinal movement of beam 42, as indicated by arrow 42a in Fig.3.

15 The traveling beam gearboxes 46, 48 also include beveled gearsets for transferring separate input drives to an elongated ballscrew 56 and an elongated spline shaft 58 extending transversely in parallel relation coextensively 20 with the traveling beam. In particular, gearbox 46 includes a right angle drive, beveled gearset 46a to pick off input drive for ballscrew 56 from an elongated spline shaft 64 mounted by rail 44 and driven by an electric 25 motor 66 via a separate right angle drive bevel gear set in gearbox 54 carried at the forward

end of this rail. Gearbox 48, on the other  
hand, includes a right angle drive beveled  
gearset 48a to pick off input drive for spline  
shaft 58 from a spline shaft 60 mounted by rail  
5 45 and driven by an electric motor 62 via a  
separate right angle drive bevel gearset in  
gearbox 54 carried at the forward end of this  
rail.

It will be understood that the driving  
10 bevel gears of the sets 46a, 48a have splined  
bores that respectively engage the rail spline  
shafts 64, 60 and thus move longitudinally  
along the rails while maintained in meshing  
engagement with the driven bevel gears by the  
15 bearing mountings provided by gearboxes 46, 48.  
The driven bevel gears of the sets are  
respectively fixed on one ends of beam  
ballscrew 56 and spline shaft 58, with their  
other ends journalled in gearboxes 48 and 46,  
20 respectively.

Ballscrew 56 and spline shaft 58 of  
traveling beam 42 provide separate input drives  
for operating a projectile loading head,  
generally indicated at 70. In particular, a  
25 ballnut 73, mounted to a carriage 72 of loading  
head 70, travels on ballscrew 56 to produce

bidirectional transverse motion of the loading head through the rows of the left and right magazine banks to selected cells in accordance with programmed energization of motor 66.

5 Programmed energization of motors 52 propel the traveling beam 42 along the center aisle 25 to position the loading head in alignment with a selected row in either the left or right bank. As will be described in detail below, a gearbox  
10 74, mounted to carriage 72, includes a right angle drive bevel gearset, not shown, for picking off input power from spline shaft 58 to operate loading head 70 in accordance with controlled energizations of motor 62. The  
15 loading head operations include rotating the loading head about a vertical axis to address a row 24 in either of the left or right cell banks and articulating elements of the loading head to effect uploading and downloading of  
20 projectiles 22 to and from the cells.

As seen in Figs. 4 and 10, rollers 75, mounted at the ends of traveling beam 42, run in tracks 76 included in rails 44, 45 to support and guide the traveling beam during  
25 longitudinal motion. Similarly, carriage 72 of the loading head 70 includes longitudinally

opposed pairs of rollers 77, best seen in Fig. 8, which run in opposed tracks 78 (Figs. 4 and 10) included in the traveling beam 42.

As seen in Figs. 5-7, superstructures 36  
5 preferably are of a one-piece modular construction including a plurality of posts 80 upstanding from feet 82 equipped for bolted attachment to platform 37. Posts 80 are integrally interconnected by upper and  
10 intermediate cross members 82 and lowermost front and back channel members 84; the channel member serving as projectile base supports for adjacent rows of cells 34, as best seen in Fig. 7. Upper and lower sets of locking members 86,  
15 preferably of the cradle-shaped, wedge-lock operating type described in co-pending application Serial No. 08/609,708, filed March 1, 1996, are pivotally mounted between adjacent pairs of post 80, as best seen in Fig. 6. The  
20 disclosure of this commonly assigned application is incorporated herein by reference. The upper and lower locking members 86 of a cell, which are interconnected by a link 87, swing upwardly in unison into locking  
25 positions from the front side of one superstructure 36, and, in conjunction with the

cross members 82 at the back side of the adjacent row-defining superstructure 36, produce wedging actions to lock projectiles 22 in their cells 34, as described in the cited  
5 co-pending application.

As best seen in Figs. 6 and 7, pivotally mounted beneath adjacent pairs of posts 80 and projecting forwardly beneath respective cells 34, are operator tongues 88 that include slots  
10 89 for receiving a toe 90 carried by a foot 92 of loading head 70 when moved into a centered position of a cell 34. In the manner described in the cited co-pending application, foot 92 articulates operator tongue 88 between  
15 a raised, open-cell position and a lowered, closed-cell position. Operator tongues 88 are connected by a suitable linkage to associated pairs of locking members 86 of a cell 34, such as to be pivoted to their locking positions as  
20 the tongues are lowered to their closed-cell positions and pivoted to their release positions as the tongues are raised to their open-cell positions. The linkage may include, for example, a four-bar linkage connecting  
25 tongue 88 to the locking member link 87 of a cell, such as to provide essentially straight

line vertical movement of the tongue between  
open and closed-cell positions. Springs 94  
(Fig. 6) serve to detain the locking members 86  
in their raised, wedge-lock positions securely  
5 holding the projectiles in their cells. To  
detent the locking members in their lowered,  
release positions, compression springs may be  
incorporated in the post 80 to act against cams  
fixed to the locking member pivot shafts, as  
10 described in the cited co-pending application.

Loading head 70 further comprises, as seen  
in Fig. 8, a differential gear mechanism,  
mounted by carriage 72 and generally indicated  
at 102, from which is depended a projectile  
15 receiver, generally indicated at 104. Gearbox  
74, also mounted to the carriage, picks off  
power from transverse spline shaft 58 to  
rotate, via differential gear mechanism 102,  
projectile receiver 104, while the loading head  
20 is in the center aisle 25 (Fig. 3), and to  
vertically move foot 92 (Fig. 7) in coordination  
with opening and closing motions of gripper  
arms 108, when the loading head 70 is center-  
positioned at a magazine cell 34.



To achieve these functions, differential gear mechanism 102 is preferably constructed in the manner illustrated in Fig. 9. The bevel gear (illustrated in partial view at 110) in gearbox 74, that slides on transverse spline shaft 58 (Fig. 3), meshes with a bevel gear 112 to transfer input drive to a vertical stub shaft 114 journalled by bearings 115 mounted by gear mechanism housing 116. A pinion gear 118, keyed to the lower end of stub shaft 114, drives a ring gear 120 integrally formed with a cage 122 that is journalled to housing 116 by bearings 123. Cage 122 carries diametrically opposed stub shafts 124, journalled by bearings 125. The inner ends of these stub shafts carry bevel pinion gears 126 in meshing engagement with an upper bevel ring gear 128 and a lower bevel ring gear 130. The lower bevel ring gear is affixed by bolts 131 to a plate 132 from which the projectile receiver 104 is hung, as seen in Fig. 8. Lower bevel ring gear 130 is journalled for rotation about vertical axis 133 by bearings 134 captured by housing 116. Upper and lower bevel ring gears are formed with coaxial sleeves 128a and 130a, respectively, with bearings 135 captured therebetween to

mount the upper bevel ring gear 128 for rotation relative to the lower bevel ring gear 130.

5 A vertically elongated plunger 140 is mounted coaxially with axis 133 of differential gear mechanism 102 and carries at its lower end a spur gear 142 mounted for rotation and limited vertical movement by bearings 143 captured by a frame structure 144 of projectile receiver 104. Spur gear 142 meshes with a spur gear 146 keyed to the upper end of a lead screw 148 which, as will be seen, propels coordinated vertical motion of foot 92 and opening and closing movements of gripper arms 108 seen in Fig. 8.

15 Also shown in Fig. 9, just above the juncture of plunger 140 and spur gear 142, a ring 158 is fixed to the plunger. This ring is provided with a plurality of angularly spaced, upstanding dogs 160 which engage or disengage a plurality of angularly spaced dogs 162 formed in the lower annular edge the central sleeve 130a of lower bevel ring gear 130. Clutching engagement and disengagement of dogs 160, 162 are determined by the vertical position of plunger 140. A compression spring 164 normally

biases plunger 140 to an elevated vertical position, thus raising dogs 160 into clutched engagement with dogs 162. It is also noted that plunger 140 and central sleeve 128a of upper bevel ring gear are rotationally coupled together by vertical splines, indicated at 166, such that spur gear 142 is driven directly off of the upper bevel ring gear.

When spring 164 is free to bias plunger to its elevated vertical position, such that the dog clutch (dogs 160, 162) is engaged, it is seen that the upper and lower bevel ring gears are clutched together. Consequently, bevel pinion gears 126 carried by the ring gear cage 122 can not rotate. The input drive picked from the travelling beam spline shaft 58 via bevel gear 110 then rotates the ring gear cage and the upper and lower bevel ring gears in unison. Since lower bevel ring gear 130 is fixed to the projectile receiver support plate 132, the projectile receiver 104 is simply rotated about the vertical axis 133. Since spur gear 146 revolves about this vertical axis as spur gear 142 is driven about this same axis, there is no relative rotation of these spur gears to produce rotation of lead screw

148. Consequently foot 92 and gripper arms 108 of projectile receiver 104 are not operated.

When plunger 140 is depressed, however, it is seen that the dog clutch (dogs 160 and 162) is disengaged to decouple upper 128 and lower 13 bevel ring gears. As will be described, concurrently with automatic depression of plunger 140, a rotation lock plunger 166 is also depressed against the upward bias of a compression spring 167 to engage one of four 90° angularly spaced rotation lock notches formed in an angular edge 168 of lower bevel ring gear 130, one seen at 169. In this case, since the lower bevel ring gear is locked against rotation, so too is the projectile receiver. Thus, when the ring gear cage 122 is rotated by the input drive taken from the transverse spline shaft 58, the revolving bevel pinion gears 126 react against the stationary lower bevel ring gear 130 to drive upper bevel ring gear 128. This rotational drive is transmitted through splines 166 and spur gears 142 and 146 to turn lead screw 148, resulting in operations of foot 92 and gripper arms 108 of projectile receiver 104.

The underside view of the travelling beam 42, seen in Fig. 10, illustrates a coextensive cover 180, removed from Fig. 3, with provisions for appropriately vertically positioning plungers 140 and 166. It will be appreciated that rotation of projectile receiver 104 is appropriate only when loading head 70 is positioned in the center aisle 25 by motor 66 seen Fig. 3. While the loading head is in a center aisle position, the projectile receiver foot and gripper arms should not be actuated. Conversely, the projectile receiver should not be rotated while the loading head is in any of the magazine rows, but it is then that the foot and gripper arms of the loading head need to be actuated to upload/download the magazine cells. Thus, projectile receiver rotation and foot/gripper arm operations are mutually exclusive options dictated by loading head position.

To automatically accommodate such mutually exclusive options, the undersurface of cover 180 is provided with a pair of descended, transversely elongated cam surfaces 182 flanking a mid-length (center) position of the travelling beam 42, which is always above the

center aisle 25 (Fig. 3). The approaches of these horizontal cam surfaces to this mid-length position are terminated in ascending ramp surfaces 183. Thus, while loading head 70 is in the center aisle, plunger 140 is located between ramp surfaces 183, and thus plunger spring 164 is free to bias this plunger to its elevated vertical position. Also, while the loading head is in the center aisle, rotation lock plunger 166 is located within a centered notch 184 in a second cam surface 185 extending the full length of travelling beam 42. As a result, plunger 166 is elevated by its compression spring 167 to fully enable the projectile receiver rotation option and to disable the projectile receiver foot and gripper arm actuation option.

Then, as loading head 70 enters any of the magazine rows to upload/download a cell, cam surfaces 182 and 185 are in positions to depress plungers 140 and 166, respectively. The projectile receive rotation option is then automatically disabled, and the foot and gripper arms of the projectile receiver can then be actuated.

Returning to Fig. 8, projectile receiver 104 comprises a vertically elongated support 200 depending from the rotatable plate 132 of the differential gear mechanism 102. An upper hinge block 202 is affixed to the low end of support 200 and, in turn, carries a lower hinge block 204 via a pair of rods 206, as best seen in the lower end enlargement of the projectile receiver shown in Fig. 11. The upper and lower hinge blocks each includes a pair of arcuately diverging arms 208 for mounting at their vertically aligned ends hinge pins (not shown) on which the pair of gripper arms 108 may swing between closed positions, gripping an upright projectile 22 resting base down on foot 92, and open positions laterally spaced from the projectile. Frontal surfaces of the support 200 and upper and lower hinge blocks 202 and 204 are of corresponding concave shapes conforming to the projectile peripheral surface, so as to provide a further measure of lateral restraint on the projectile while gripped by the gripper arms.

As best seen in Fig. 11, an upper slide block 210 includes vertical bores that slidably receive rods 206 in the space

between the upper 202 and lower 204 hinge blocks. Lower hinge block 204 carries a pair of depending rods 212, which are slidingly received in vertical bores formed in a lower slide block 214 that carries foot 92. Vertical lead screw 148, driven by differential gear mechanism 102, as described above with reference to Fig. 9, extends downwardly through journalling bores in the fixed vertically positioned upper and lower hinge blocks and through threaded bores machined in the upper 210 and lower 214 slide blocks. Consequently, upon driven, bidirectional rotation of lead screw 148, the upper and lower slide blocks may be raised and lowered in unison. Raising lower slide block 214 lifts foot 92 to pick up a projectile 22 at its base from its channel seat 84 (Fig. 7) in a magazine cell and continues to support the projectile in an elevated position on the projectile receiver 104 during downloading by loading head 70. Lowering slide block 214, in turn, lowers foot 92, so as to drop off a projectile onto a channel seat of a magazine cell during uploading. As described in the cited copending application, toe 90, extending laterally from foot 92 to engage in



an operator tongue slot 88 (Fig. 7), is raised and lowered correspondingly to coordinate swinging motions of a cell locking members between wedge-lock and release positions in coordination with projectile lift-off and drop-off by foot 92.

While lower slide block 214 is being raised and lowered by lead screw 148, so too is upper slide block 210 to achieve coordinated gripping and ungrasping motions of gripper arms 108. To this end, upper slide block 210 is machined to provide a pair of cam slots 220 (one seen in Fig. 11 and the pair illustrated in simplified form in Fig. 12). Gripper arms 108 include arcuate, inwardly extending projections 222 carrying cam follower pins 224 at their inner ends, as seen in Fig. 7. As illustrated in Fig. 12, the cam follower pins 224 are respectively engaged in cam slots 220 in the upper slide block 210. These cam slots are formed to be upwardly, laterally convergent, such that when the upper slide block 210 is driven upwardly (indicated by arrow 210a) in concert with lower slide block 214 by lead screw 148, cam follower pins 224 move downwardly in the cam slots, and thus, are

cammed further apart to force gripper arms 108  
into gripping engagement with a projectile.  
Then, when upper slide block 210 is driven  
downward, cam pins 224 move upwardly in cam  
5 slots 220 to swing gripper arms 108 apart to  
release the projectile.

Fig. 13 illustrates a robotic transfer  
mechanism, generally indicated at 300,  
structured in accordance with an alternative  
10 embodiment of the invention. As in the  
embodiment described above, transfer mechanism  
300 includes an x-y traverse mechanism,  
generally indicated at 302, which includes a  
pair of elevated rails 304 mounting the ends of  
15 a travelling beam 306 for longitudinal  
movement, essentially in the manner described  
above for travelling beam 42. Rails 304  
include co-extensive ballscrews, one seen at  
308, that are driven in synchronism by electric  
20 motors 310 via right angle bevel gear sets  
included in gearboxes 312 mounted at the front  
ends of the rails. Ballnuts (not shown)  
mounted at the beam ends run on the rail  
ballscrews 308 to produce bidirection  
25 longitudinal traverse of the travelling beam  
306. Mounted at one end of the travelling beam

is an electric motor 314 that drives a ballscrew (not shown), which, in turn, drives a ballnut fixed to a carriage 316 of a loading head 318. This carriage may be mounted to beam 5 306 in the manner of carriage 72 described above, such that the loading head can be bidirectionally driven in the traverse direction along the beam length by controlled energizations of motor 314.

10 Loading head 318, suspended by its carriage 316, further includes a housing 320 joined to the carriage by a gear mechanism 322. An electric motor 324 within housing 320 is controllably energized to rotate loading head 15 318 via gear mechanism 322 into position facing a row of cells in either the left or right cell bank. Dependent from the lower end of housing 320 is a projectile receiver 326, which may be structured in essentially the same manner as 20 projectile receiver 104 described above. In addition, suspended from housing 320 is another electric motor 328, which is drivingly connected to a vertical lead screw 330 via a gear mechanism (now shown) mounted in the lower 25 end of housing 320. Controlled energization of this motor raises and lowers foot 92 in

coordination with opening and closing gripper  
arms 108 in the manner described above. To  
bring power into motors 314, 324, and 328 from  
one of the rails 304, an electrical umbilical  
5 332 is utilized in this embodiment of the  
invention. An additional electrical umbilical  
(not shown) is incorporated in traveling beam  
306 to accommodate the transverse movement of  
motors 324 and 328 included with loading head  
10 318. It will be noted that while the robotic  
transfer mechanism 300 of Fig. 13 eliminates  
the need for spline shafts and associated bevel  
gearsets, as in robotic transfer mechanism 38  
of Figs. 3-10, it does require an additional  
15 electric motor to achieve all of the requisite  
motions.

It will be apparent to those skilled in  
the art that various modifications and  
variations may be made to the ammunition  
20 storage and retrieval system of the present  
invention without departing from the spirit of  
the invention. Thus, it is intended that the  
scope of the present invention cover  
modifications and variations thereof, provided  
25 they come within the spirit of the appended  
claims and thus equivalents.

WHAT IS CLAIMED IS:

1. An ammunition storage and retrieval system comprising:

a magazine including a plurality of rows of cells, each row including plural cells, and each cell for storing a projectile in base-down vertical orientation;

a traverse mechanism including:

a pair of elongated rails mounted in parallel, spaced relation above the magazine, and

an elongated beam mounted at opposed ends by the rails for movement in first opposite directions;

a projectile loading head mounted by the beam for movement in second opposite directions along the beam, the loading head rotatably mounting a projectile receiver in suspended relation, the projectile receiver including projectile gripping arms; and

motors coupled to introduce input drive through the rails and the beam, such as to propel the beam in the first opposite directions to position the loading head into alignment with a selected one of the cell rows

25 and to propel the loading head in the second  
opposite directions along the selected row and  
into and out of a projectile downloading  
position relative to a selected one of the  
cells in the selected row and coupled to  
30 introduce input drive to the loading head, such  
as to rotate the projectile receiver about a  
vertical axis and to articulate the gripper  
arms between projectile gripping and releasing  
positions.

2. The system defined in claim 1,  
wherein the projectile receiver further  
includes a foot mounted for vertical movement,  
the foot engaging a projectile base and  
5 propelled in coordination with articulation of  
the gripper arms by one of the motors to lift  
the projectile from an elevated base support  
included in the selected cell.

3. The system defined in claim 2,  
wherein the projectile receiver further  
includes:

at least one hinge block mounting the  
5 gripper arms for swinging motions between the  
projectile gripping and releasing positions;

at least one slide block mounted by the  
hinge block for vertical motion relative to the  
hinge block, the slide block mounting the foot  
10 and coupled for vertical motion propulsion by  
the one motor; and

a cam-cam follower arrangement for  
converting the vertical motion propulsion of  
the slide block into coordinated swinging  
15 motion propulsion of the gripper arms.

4. The system defined in claim 2,  
wherein the projectile receiver further  
includes:

upper and lower hinge blocks mounted in  
5 fixed, vertically spaced relation and mounting  
the gripper arms for swinging motions between  
the projectile gripping and releasing  
positions;

a first pair of laterally spaced guide  
10 rods mounted at upper and lower ends by the  
upper and lower hinge blocks, respectively;

upper and lower slide blocks, the upper  
slide block mounted by the first pair of guide  
rods for vertical motion, and the lower slide  
15 block mounting the foot;

a second pair of guide rods dependent from the lower hinge block and mounting the lower slide block for vertical motion;

20 a vertical lead screw extending through the upper and lower hinge blocks and threadedly engaging the upper and lower slide blocks, the one motor coupled to drive the lead screw, thereby producing coordinated vertical motions of the first and second slide blocks; and

25 a cam-cam follower arrangement for converting vertical motion of one of the first and second slide blocks into coordinated swinging motion of the gripper arms.

5 5. The system defined in claim 4, wherein the cam-cam follower arrangement includes a pair of cam followers respectively carried by the gripper arms, and a pair of cam slots in the upper slide block respectively  
engaging the cam followers, such that propelled vertical motion of the upper slide block produces propelled swinging motion of the gripper arms between the gripping and releasing  
10 positions.



6. The system defined in claim 2, wherein the one motor is a first motor, and the system further includes:

a pair of second motors respectively  
5 mounted by the pair of rails; and

the traverse mechanism further includes a pair of first elongated ballscrews respectively mounted by the pair of rails and respectively driven in unison by the second motors, and a  
10 pair of first ballnuts respectively fixed to the opposite ends of the beam and respectively engaging the first elongated ballscrews for propulsion of the beam in the first opposite directions.

7. The system defined in claim 6, wherein the first motor is carried by the loading head, the system further including a third motor carried by the beam and coupled to  
5 drive a second elongated ballscrew also carried by the beam, the separate ballscrew threadedly engaging a second ballnut fixed to the loading head for propulsion of the loading head in the second opposite directions.

8. The system defined in claim 7,  
further including a fourth motor carried with  
the first motor by the loading head and coupled  
to rotate the projectile receiver.

9. The system defined in claim 6,  
wherein the first motor is mounted by one of  
the rails to drive a first elongated spline  
shaft also mounted by the one rail, the system  
5 further including:

a second elongated spline shaft mounted by  
the beam; and

a first right angle drive for rotationally  
coupling the first spline shaft to the second  
10 spline shaft;

a carriage supporting the loading head on  
the beam for movement in the second opposite  
directions;

a gear mechanism carried by the carriage  
15 and having an output drive coupled to the  
projectile receiver; and

a second right angle drive carried by the  
beam for rotationally coupling the second  
spline shaft to an input drive of the gear  
20 mechanism.

10. The system defined in claim 9,  
further comprising

a third motor mounted by another of the  
rails, the traverse mechanism further

5 including:

a third spline shaft mounted by the other  
rail and driven by the third motor;

a second elongated ballscrew mounted by  
the beam;

10 a third right angle drive rotationally  
coupling the third spline shaft to the second  
ballscrew; and

a second ballnut fixed to the carriage and  
threadedly engaging the second ballscrew,  
15 thereby coupling the third motor to propel the  
loading head in the second opposite directions.

11. The system defined in claim 10,  
wherein the magazine includes left and right  
banks of the rows of the cells separated by a  
center aisle, and wherein the gear mechanism is  
5 shiftable to produce a first output drive for  
rotating the projectile receiver while the  
loading head is located in the center aisle and  
to produce a second output drive for  
articulating the gripper arms and vertically

10 moving the foot in coordination while the  
loading head is located in any one of the cell  
rows.

12. The system defined in claim 11,  
wherein the beam includes gear shifting cam  
surfaces at positions to engage a gear shift  
element of the gear mechanism depending upon  
5 whether the loading head is located in the  
center aisle or in any one of the cell rows,  
thereby shifting the gear mechanism to produce  
the first and second output drives,  
respectively.

13. The system defined in claim 12,  
wherein the gear mechanism further includes:  
a cage carrying a ring gear driven by the  
input drive and circumferentially spaced bevel  
5 gears;  
first and second bevel ring gears engaging  
the bevel gears;  
a projectile receiver support plate fixed  
to the second bevel ring gear;  
10 a pinion gear driven by the first bevel  
ring gear;

a spur gear driven by the pinion gear to produce the second output drive;

a clutch;

15 the gear shift element acted upon by the cam surfaces to engage and disengage the clutch, whereby to couple and decouple the first and second bevel ring gears; and

20 an anti-rotation element acted upon by the cam surfaces to inhibit rotation of the support plate, while the clutch is disengaged, whereby to produce the second output drive, and to permit rotation of the support plate while the clutch is disengaged, whereby to produce the  
25 first output drive.

14. The system defined in claim 2, wherein each cell includes:

a locking member mounted for movement between a first position engaging a projectile  
5 stored in the cell and a second position disengaging the projectile;

an actuating member; and

a linkage connecting the actuating member to the locking member; and

10 wherein the foot of the projectile receiver includes a toe for engagement with the

actuating member to produce movements of the  
locking member between the first and second  
positions in response to vertical movements of  
15 the foot.

15. The system defined in claim 14  
wherein the magazine includes:

a plurality of elongated superstructures  
fixed in spaced positions to define a plurality  
5 of the cell rows between adjacent pairs of the  
superstructures, each of the superstructures  
including:

a plurality of uniformly spaced  
vertical posts, adjacent pairs of the posts  
10 mounting therebetween the locking member for  
each cell of the cell row for movement between  
the first and second positions; and

cross members interconnecting the  
adjacent pairs of posts to provide backings for  
15 the locking members of the cells in an adjacent  
cell row while in the first positions.

16. The system defined in claim 15,  
wherein the row-defining adjacent pairs of  
superstructures include seats serving as the

base supports for projectiles residing in the  
5 rows of cells.

17. The system defined in claim 16,  
wherein the foot of the projectile receiver  
includes a toe for engagement with any one of  
the actuators to produce movements of the  
5 locking member linked thereto between the first  
and second positions in response to vertical  
movements of the foot.

18. The system defined in claim 17,  
wherein the projectile receiver further  
includes:

upper and lower hinge blocks mounted in  
5 fixed, vertically spaced relation and mounting  
the gripper arms for swinging motions between  
the projectile gripping and releasing  
positions;

a first pair of laterally spaced guide  
10 rods mounted at upper and lower ends by the  
upper and lower hinge blocks, respectively;

upper and lower slide blocks, the upper  
slide block mounted by the first pair of guide  
rods for vertical motion, and the lower slide  
15 block mounting the foot;

a second pair of guide rods dependent from the lower hinge block and mounting the lower slide block for vertical motion;

20 a vertical lead screw extending through the upper and lower hinge blocks and threadedly engaging the upper and lower slide blocks, the one motor coupled to drive the lead screw, thereby producing coordinated vertical motions of the first and second slide blocks; and

25 a cam-cam follower arrangement for converting vertical motion of one of the first and second slide blocks into coordinated swinging motion of the gripper arms.

19. The system defined in claim 18, wherein the cam-cam follower arrangement includes a pair of cam followers respectively carried by the gripper arms, and a pair of cam slots in the upper slide block respectively  
5 engaging the cam followers, such that propelled vertical motion of the upper slide block produces propelled swinging motion of the gripper arms between the gripping and releasing  
10 positions.



20. The system defined in claim 19,  
wherein the one motor is a first motor, and the  
system further includes:

a pair of second motors respectively  
5 mounted by the pair of rails; and

the traverse mechanism further includes a  
pair of first elongated ballscrews respectively  
mounted by the pair of rails and respectively  
driven in unison by the second motors, and a  
10 pair of first ballnuts respectively fixed to  
the opposite ends of the beam and respectively  
engaging the first elongated ballscrews for  
propulsion of the beam in the first opposite  
directions.

21. The system defined in claim 20,  
wherein the first motor is carried by the  
loading head, the system further including a  
third motor carried by the beam and coupled to  
5 drive a second elongated ballscrew also carried  
by the beam, the separate ballscrew threadedly  
engaging a second ballnut fixed to the loading  
head for propulsion of the loading head in the  
second opposite directions.

22. The system defined in claim 21,  
wherein the first motor is carried by the  
loading head, the system further including a  
third motor carried by the beam and coupled to  
5 drive a second elongated ballscrew also carried  
by the beam, the separate ballscrew threadedly  
engaging a second ballnut fixed to the loading  
head for propulsion of the loading head in the  
second opposite directions.

23. The system defined in claim 22,  
further including a fourth motor carried with  
the first motor by the loading head and coupled  
to rotate the projectile receiver.

24. The system defined in claim 23,  
further comprising  
a third motor mounted by another of the  
rails, the traverse mechanism further  
5 including:  
a third spline shaft mounted by the other  
rail and driven by the third motor;  
a second elongated ballscrew mounted by  
the beam;

10           a third right angle drive rotationally  
coupling the third spline shaft to the second  
ballscrew; and

          a second ballnut fixed to the carriage and  
threadedly engaging the second ballscrew,  
15       thereby coupling the third motor to propel the  
loading head in the second opposite directions.

          25. The system defined in claim 24,  
wherein the magazine includes left and right  
banks of the rows of the cells defined by  
adjacent pairs of the superstructures, the left  
5       and right banks separated by a center aisle,  
and wherein the gear mechanism is shiftable to  
produce a first output drive for rotating the  
projectile receiver while the loading head is  
located in the center aisle and to produce a  
10       second output drive for articulating the  
gripper arms and vertically moving the foot in  
coordination while the loading head is located  
in any one of the cell rows.

          26. The system defined in claim 19,  
wherein the first motor is mounted by one of  
the rails to drive a first elongated spline

shaft also mounted by the one rail, the system  
5 further including:

a second elongated spline shaft mounted by  
the beam; and

a first right angle drive for rotationally  
coupling the first spline shaft to the second  
10 spline shaft;

a carriage supporting the loading head on  
the beam for movement in the second opposite  
directions;

a gear mechanism carried by the carriage  
15 and having an output drive coupled to the  
projectile receiver; and

a second right angle drive carried by the  
beam for rotationally coupling the second  
spline shaft to an input drive of the gear  
20 mechanism.

27. An ammunition storage and retrieval  
system comprising:

a magazine including:

a plurality of elongated  
5 superstructures fixed in spaced relation to  
define a plurality of rows between adjacent  
pairs of superstructures, each row including a  
series of the cells and each cell accommodating

a projectile in base-down vertical orientation,  
10 and

each superstructure including a  
plurality of uniformly spaced vertical posts,  
a locking member mounted between each  
adjacent pair of the posts for pivotal motion  
15 between an elevated first position engaging a  
projectile in the cell of one row defined by  
each adjacent pair of posts and a lowered  
second position disengaging the projectile,

a separate operator linked to pivot  
20 each locking member between the first and  
second positions, and

cross members interconnecting the  
adjacent pairs of posts to provide backings for  
the locking members of the cells in a row adjacent to the one row when the locking  
25 members of the cells in the adjacent row assume  
their first positions;

a traverse mechanism; and

a loading head mounted by the traverse  
mechanism for first bidirectional movements into a  
30 position aligned with a selected one of the rows  
and second bidirectional movements along the  
selected row to a selected one of the cells, the  
loading head including a dependent projectile  
receiver having a pair of pivotally mounted,

35 projectile gripping arms and a vertically movable  
foot for engaging a projectile base to lift the  
projectile, the gripping arms and the foot  
drivingly interconnected for coordinated  
movements, and the foot having a toe engageable  
40 with the operator for the selected cell to pivot  
the locking member therefor between the first and  
second positions in response to vertical motion of  
the foot.

28. The system defined in claim 27, further  
including motors coupled to introduce input drive  
to the traverse mechanism, such as to propel the  
loading head into alignment with the selected row  
5 and into a projectile downloading position  
relative to the selected cell and coupled to  
introduce input drive to the loading head, such as  
to rotate the projectile receiver about a vertical  
axis and to pivot the gripper arms between  
10 projectile gripping and releasing positions in  
coordination with vertical movements of the foot.

29. The system defined in claim 28, wherein  
the projectile receiver further includes:

at least one hinge block mounting the gripper arms for swinging motions between the projectile gripping and releasing positions;

at least one slide block mounted by the hinge block for vertical motion relative to the hinge block, the slide block mounting the foot and coupled for vertical motion propulsion by the one motor; and

a cam-cam follower arrangement for converting the vertical motion propulsion of the slide block into coordinated swinging motion propulsion of the gripper arms.

30. The system defined in claim 29, wherein the cam-cam follower arrangement includes a pair of cam followers respectively carried by the gripper arms, and a pair of cam slots in the slide block respectively engaging the cam followers, such that propelled vertical motion of the slide block produces propelled pivoting motions of the gripper arms between the gripping and releasing positions.

31. The system defined in claim 28, wherein the traverse mechanism includes:

a pair of elongated rails mounted in parallel, spaced relation above the magazine, and

5 a traveling beam mounted at opposed ends by the rails, the beam movably mounting the loading head such that the first bidirectional movements of the loading head are accommodated by the rails and the second bidirectional movements of the  
10 loading head are accommodated by the beam.

32. The system defined in claim 31, wherein the motors include:

a pair of first motors respectively mounted by the pair of rails; and

5 the traverse mechanism further includes a pair of first elongated ballscrews respectively mounted by the pair of rails and respectively driven in unison by the second motors, and a pair  
10 of first ballnuts respectively fixed to the opposite ends of the beam and respectively engaging the first elongated ballscrews for propulsion of the beam in the first opposite directions.



33. The system defined in claim 32, wherein the motors include a second motor mounted by one of the rails, and the system further includes:

5 a first elongated spline shaft mounted by the one rail and driven by the second motor;

a second elongated spline shaft mounted by the beam; and

10 a first right angle drive for rotationally coupling the first spline shaft to the second spline shaft;

a carriage supporting the loading head on the beam for movement in the second opposite directions;

15 a gear mechanism carried by the carriage and having an output drive coupled to the projectile receiver; and

a second right angle drive carried by the beam for rotationally coupling the second spline shaft to an input drive of the gear mechanism.

34. The system defined in claim 33, wherein the motors include a third motor mounted by another of the rails, the traverse mechanism further including:

5 a third spline shaft mounted by the other  
rail and driven by the third motor;  
a second elongated ballscrew mounted by the  
beam;  
a third right angle drive rotationally  
10 coupling the third spline shaft to the second  
ballscrew; and  
a second ballnut fixed to the carriage and  
threadedly engaging the second ballscrew, thereby  
coupling the third motor to propel the loading  
15 head in the second opposite directions.

35. The system defined in claim 34, wherein  
the magazine includes left and right banks of the  
rows of the cells defined by adjacent pairs of the  
superstructures, the left and right banks  
5 separated by a center aisle, and wherein the gear  
mechanism is shiftable to produce a first output  
drive for rotating the projectile receiver while  
the loading head is located in the center aisle  
and to produce a second output drive for  
10 articulating the gripper arms and vertically  
moving the foot in coordination while the loading  
head is located in any one of the cell rows.

36. The system defined in claim 35, wherein  
the beam includes gear shifting cam surfaces at  
positions to engage a gear shift element of the  
gear mechanism depending upon whether the loading  
5 head is located in the center aisle or in any one  
of the cell rows, thereby shifting the gear  
mechanism to produce the first and second output  
drives, respectively.

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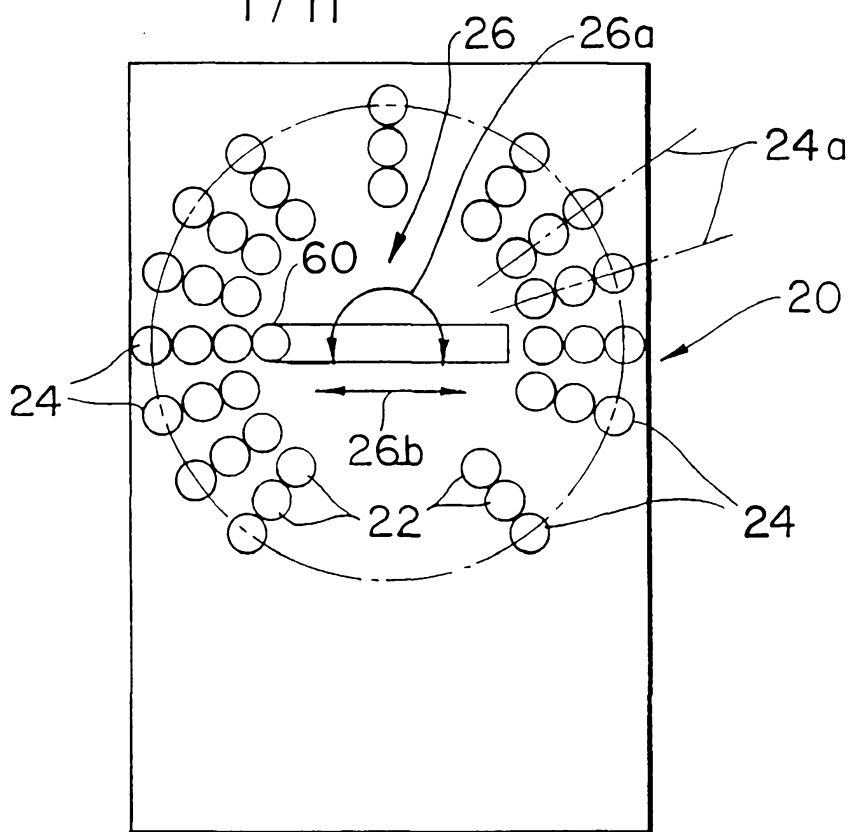


FIG. 1

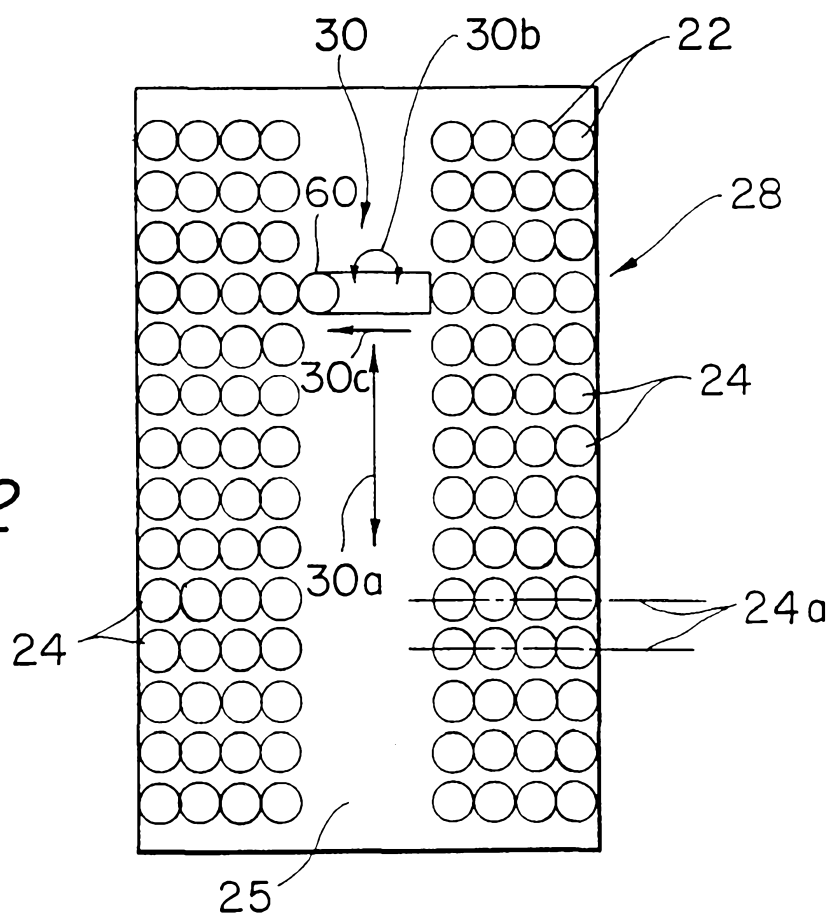


FIG. 2

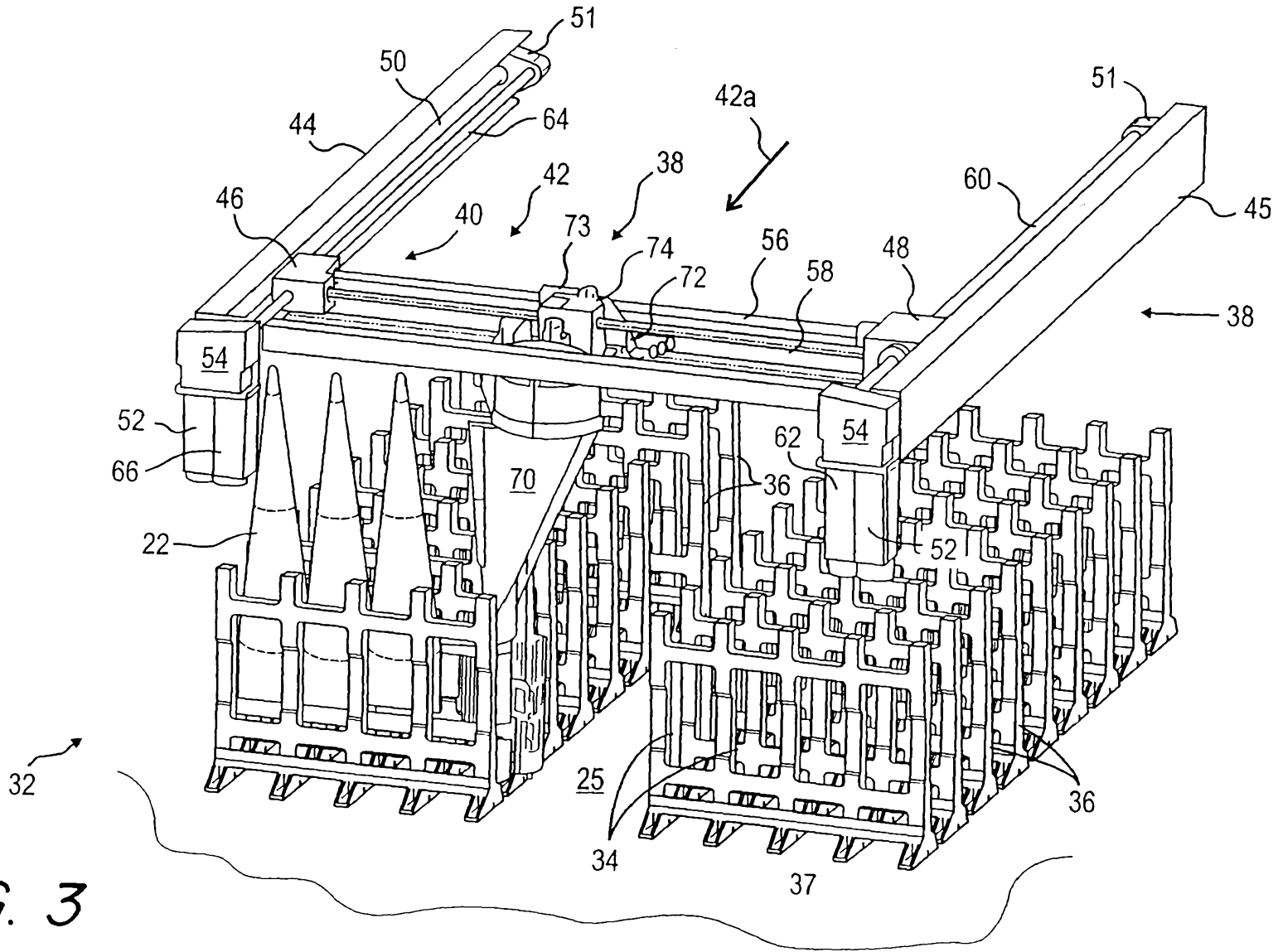


FIG. 3

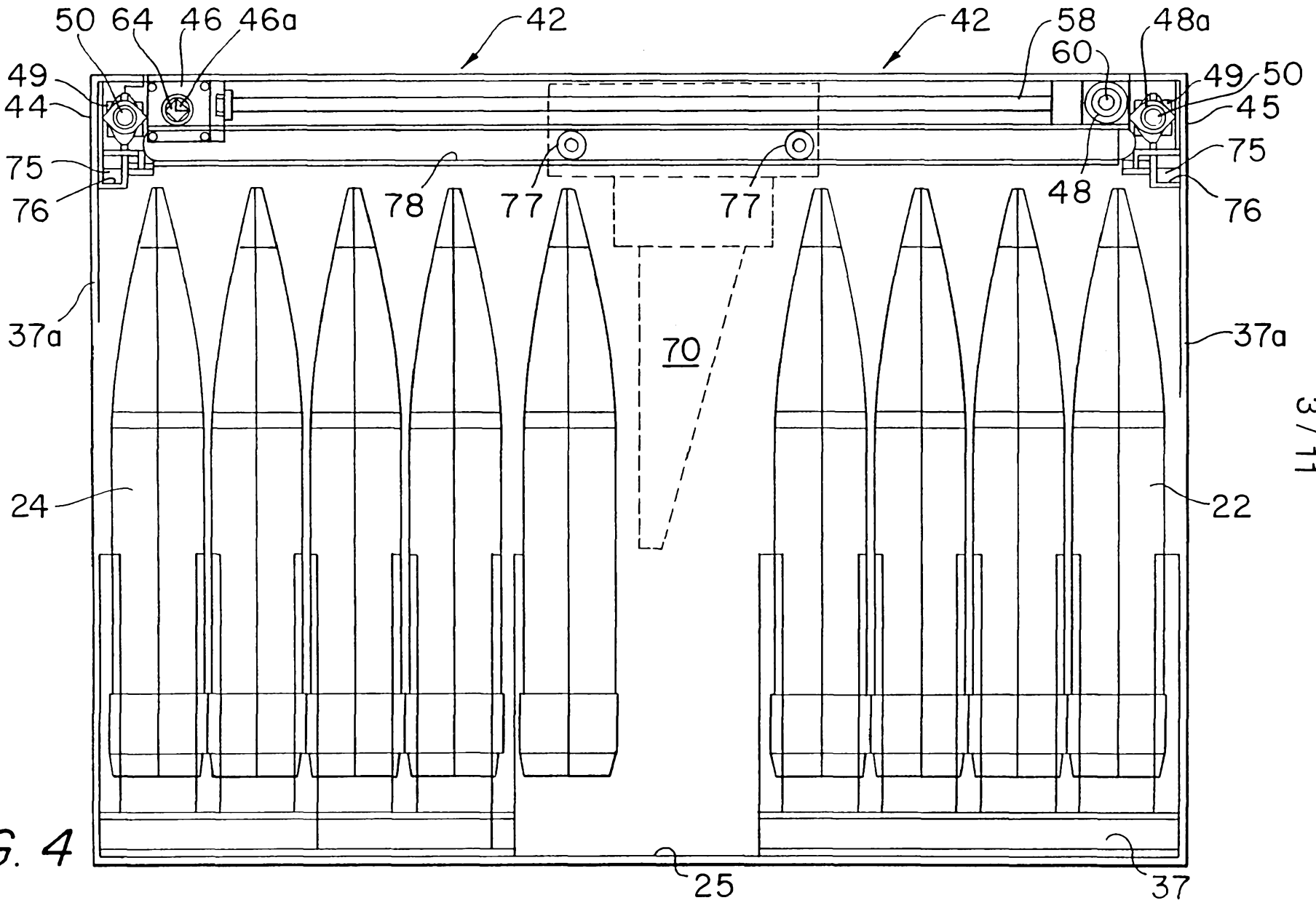


FIG. 4

SUBSTITUTE SHEET (RULE 26)

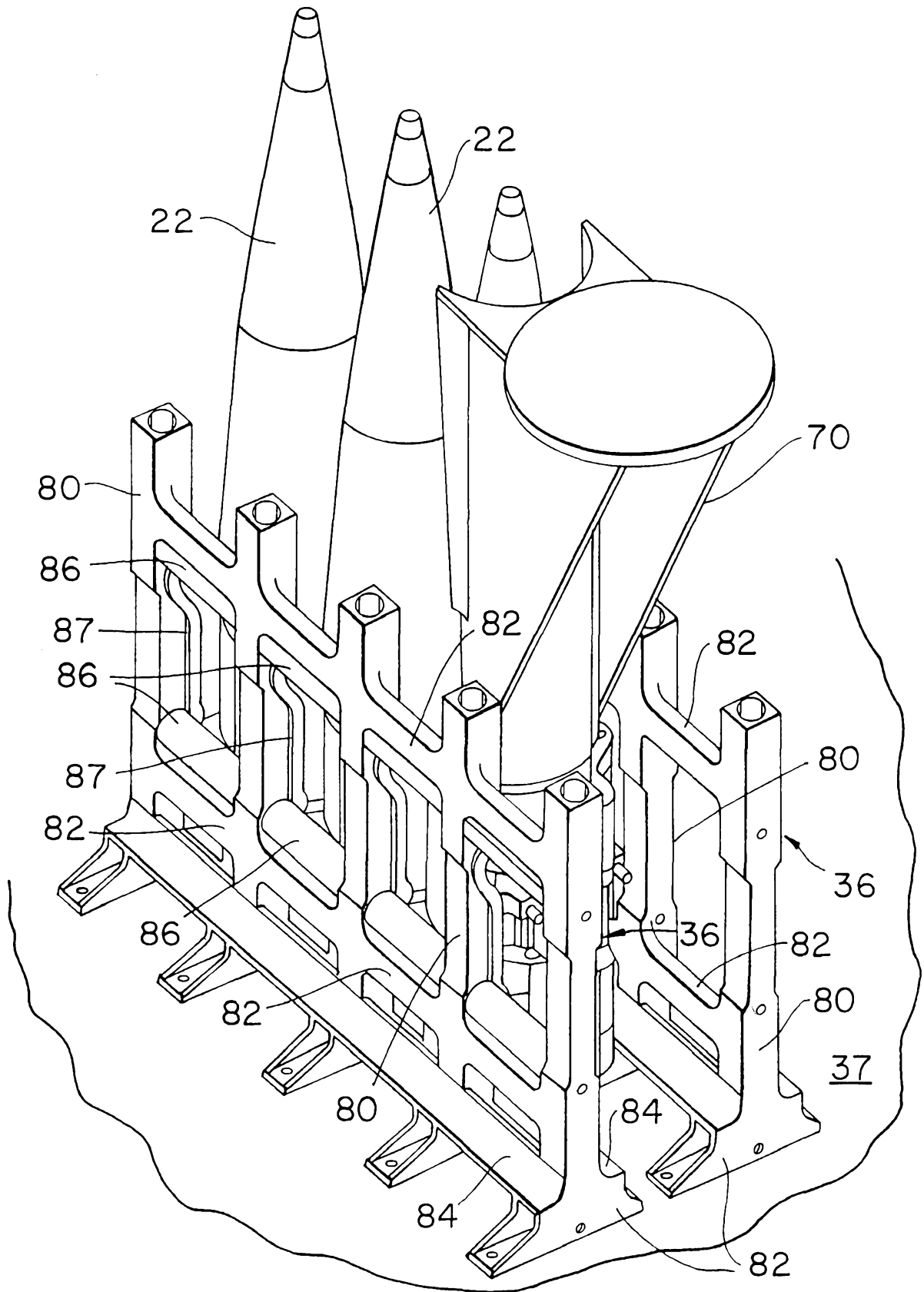


FIG. 5

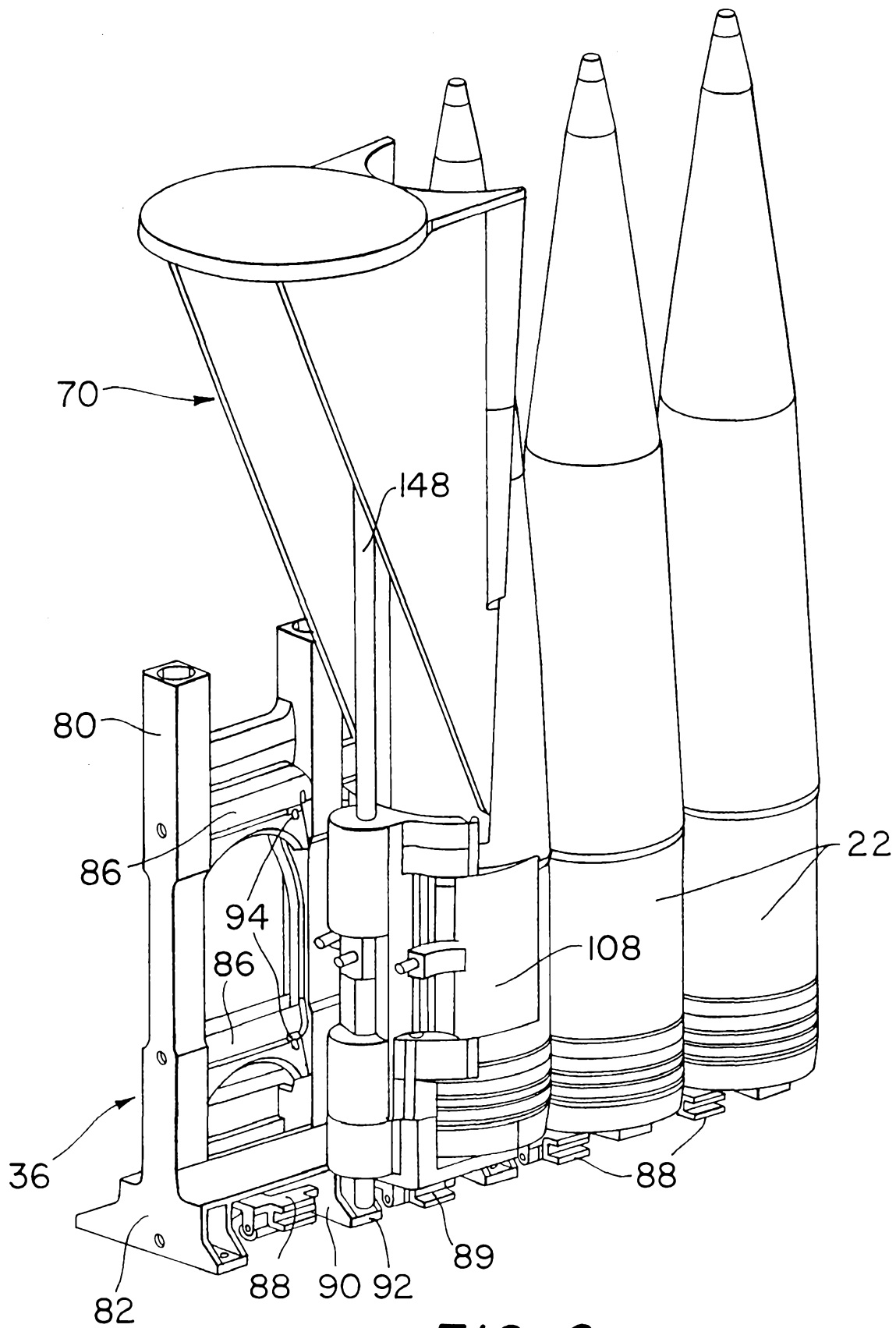


FIG. 6



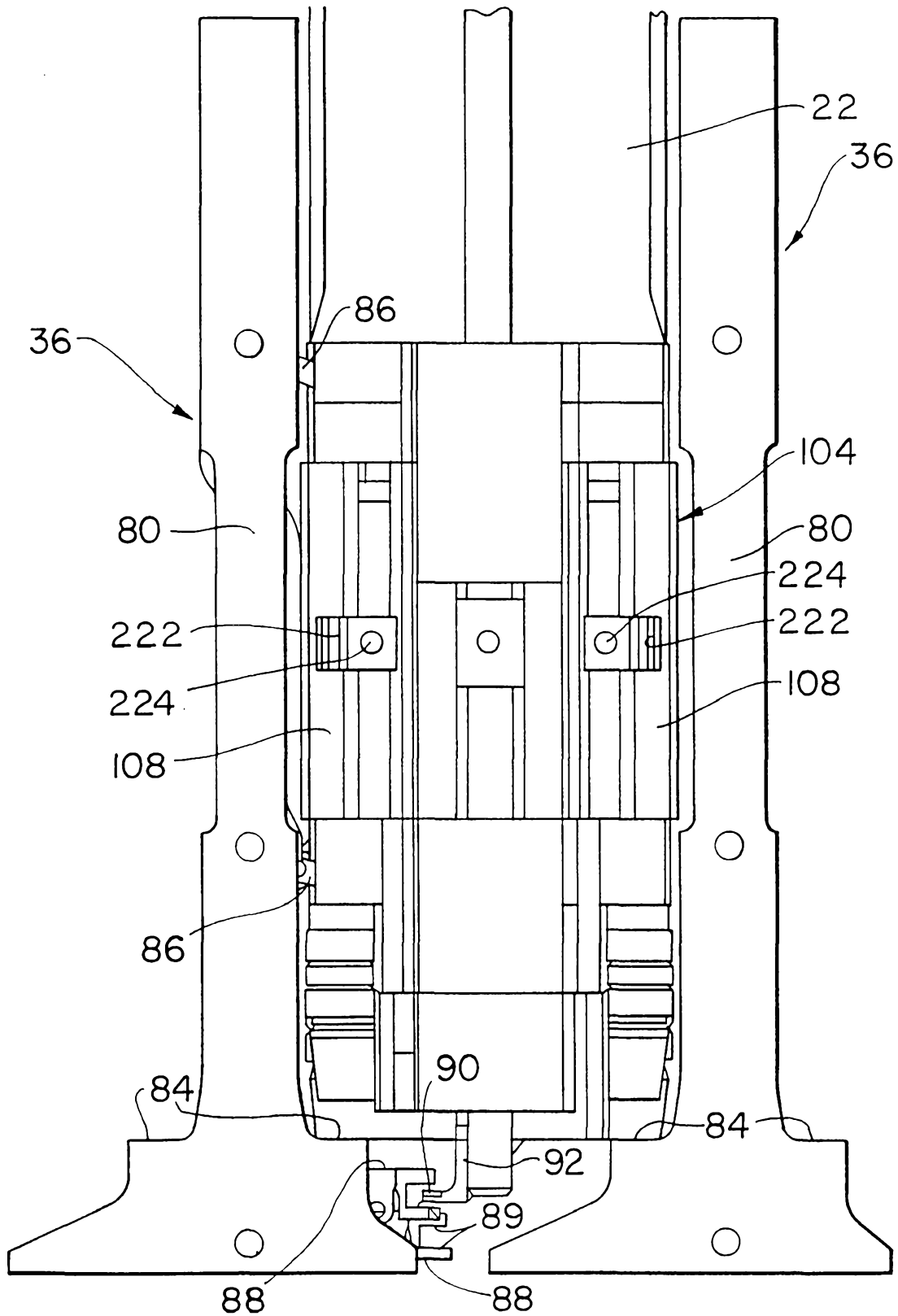


FIG. 7

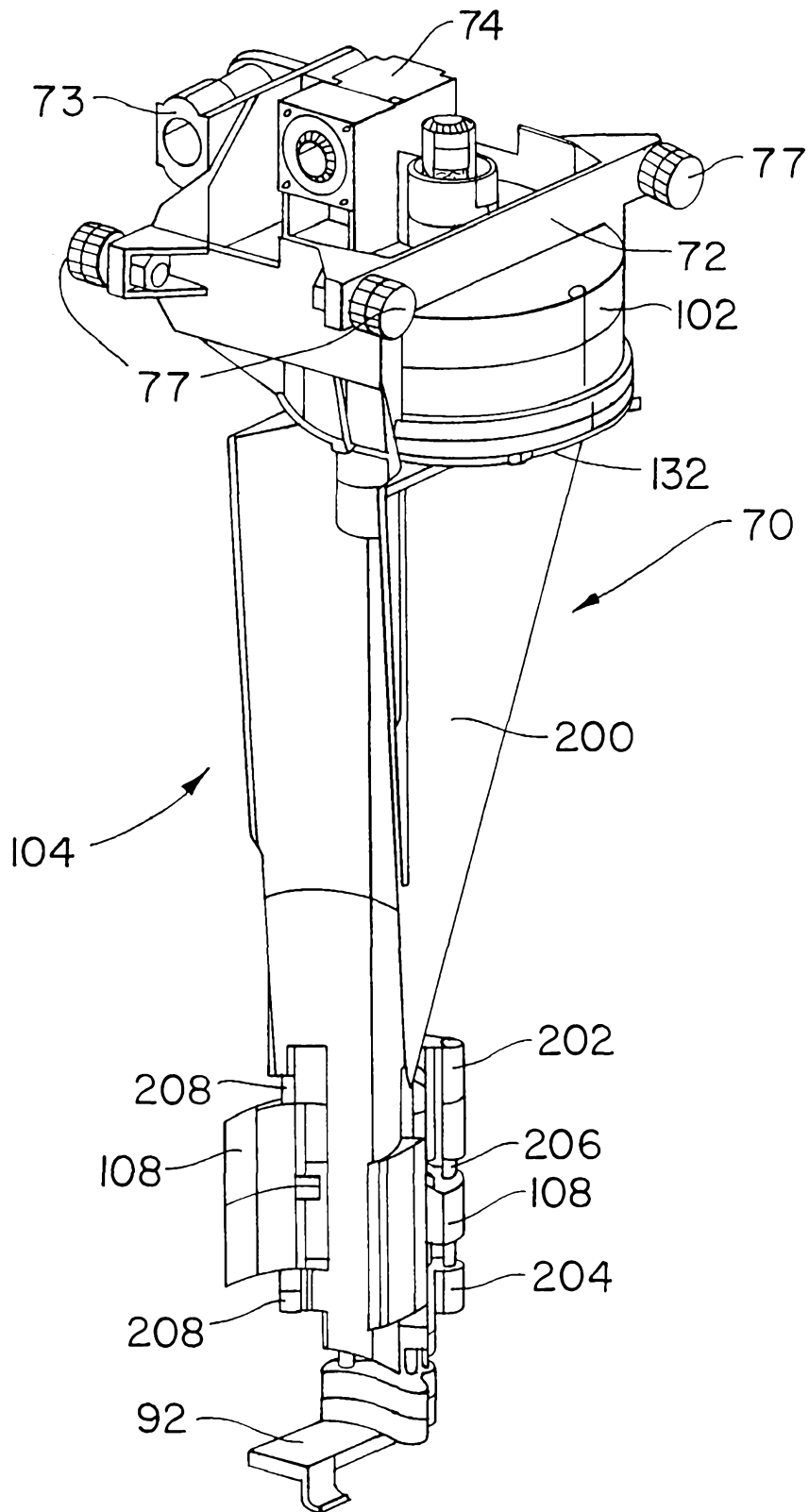


FIG. 8

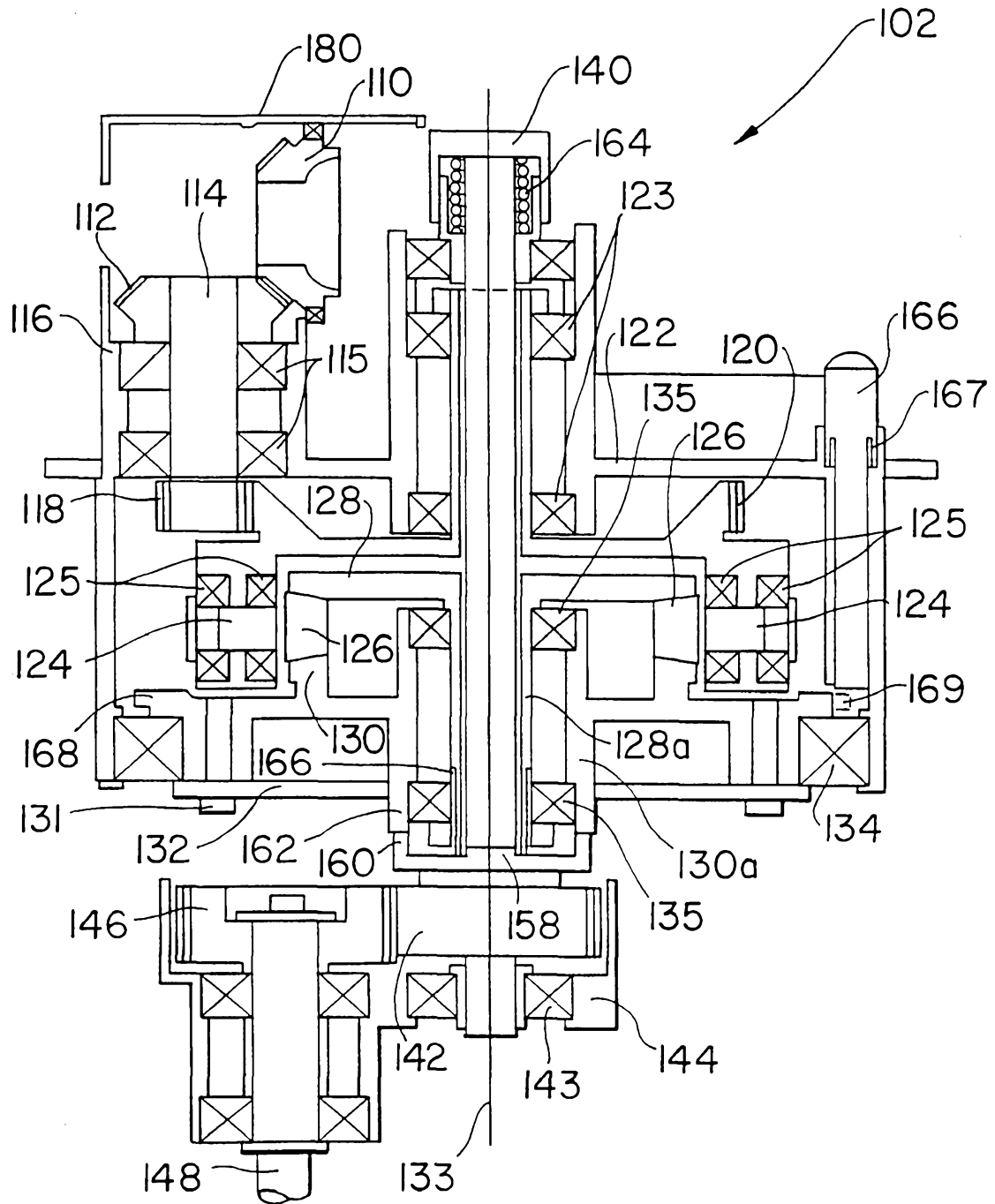


FIG. 9



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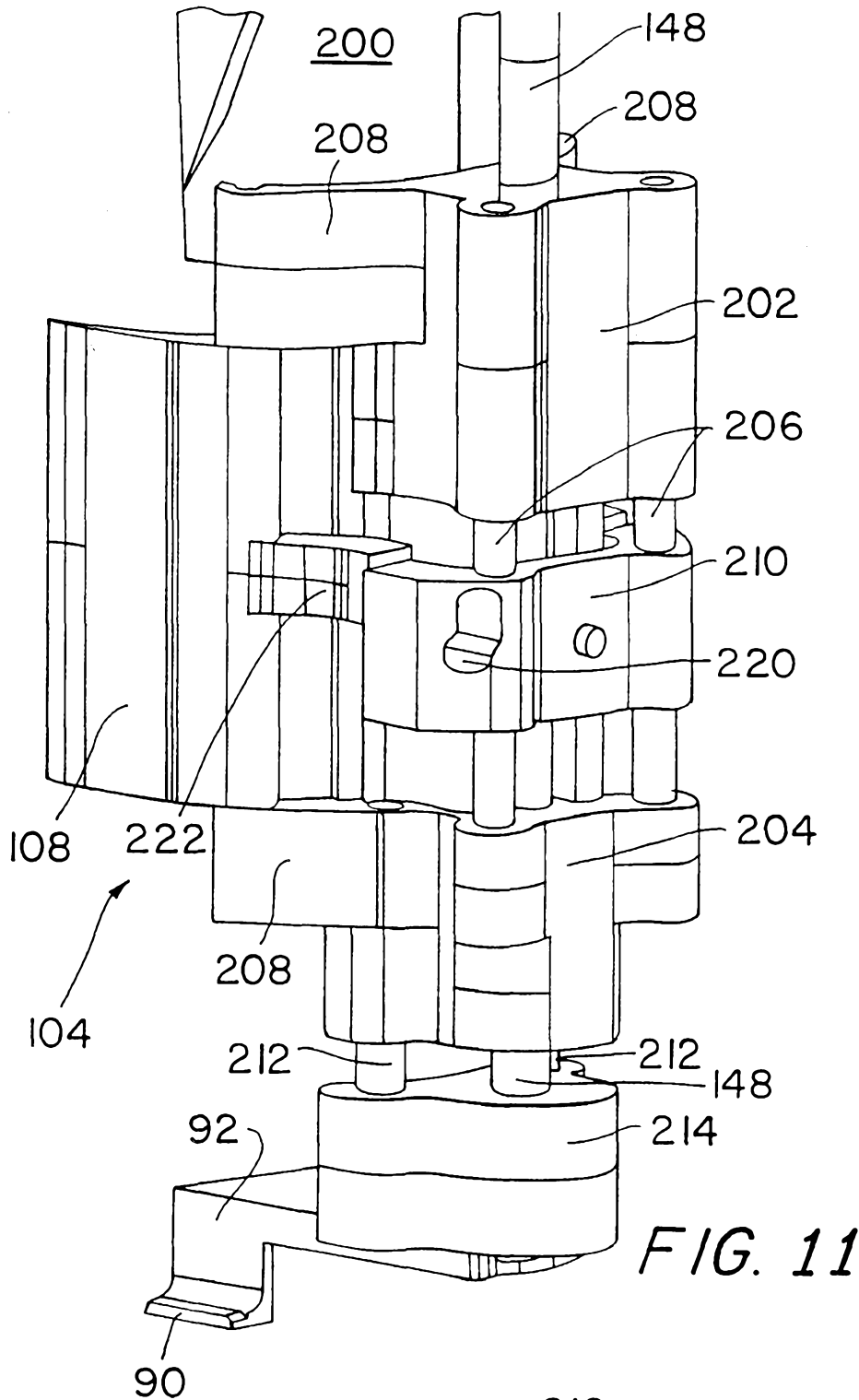


FIG. 11

FIG. 12

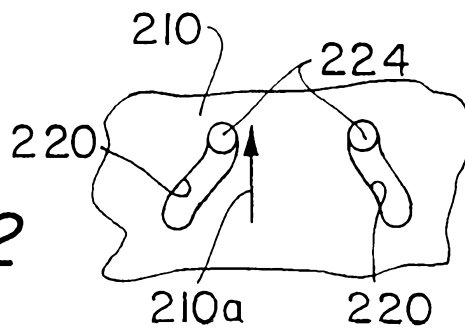
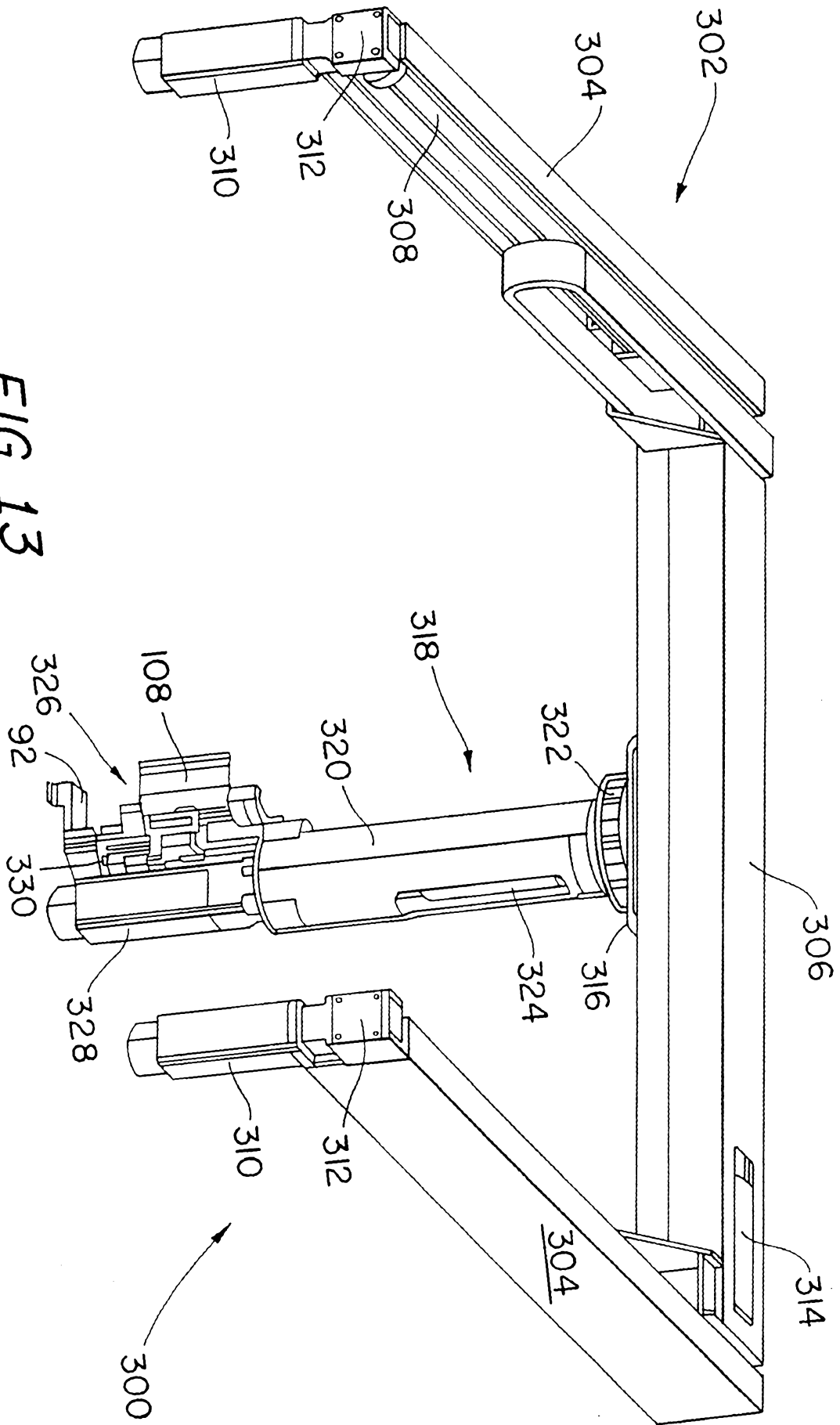


FIG. 13



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# INTERNATIONAL SEARCH REPORT

Internat'l Application No  
PCT/US 97/23196

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC 6 F41A9/06				
According to International Patent Classification (IPC) or to both national classification and IPC				
<b>B. FIELDS SEARCHED</b>				
Minimum documentation searched (classification system followed by classification symbols) IPC 6 F41A				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
Electronic data base consulted during the international search (name of data base and, where practical, search terms used)				
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>				
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
X	DE 36 42 920 A (WEGMANN & CO GMBH) 23 June 1988	1		
Y	see column 4, line 24 - line 68; figures 3,4  see column 5, line 42 - line 68; figures 5-7 ---	2, 3, 5, 11, 14-17, 19, 25, 27-31, 35		
Y	US 5 022 308 A (HELDMAN ET AL.) 11 June 1991  see column 2, line 48 - column 6, line 52; figures 1-12 --- -/--	2, 3, 5, 11, 14-17, 19, 25, 27-31, 35		
<table style="width: 100%; border: none;"> <tr> <td style="width: 50%; border: none;"> <input checked="" type="checkbox"/> Further documents are listed in the continuation of box C.                 </td> <td style="width: 50%; border: none;"> <input checked="" type="checkbox"/> Patent family members are listed in annex.                 </td> </tr> </table>			<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C.	<input checked="" type="checkbox"/> Patent family members are listed in annex.
<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C.	<input checked="" type="checkbox"/> Patent family members are listed in annex.			
° Special categories of cited documents :				
<table style="width: 100%; border: none;"> <tr> <td style="width: 50%; border: none;">                 "A" document defining the general state of the art which is not considered to be of particular relevance                  "E" earlier document but published on or after the international filing date                  "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)                  "O" document referring to an oral disclosure, use, exhibition or other means                  "P" document published prior to the international filing date but later than the priority date claimed             </td> <td style="width: 50%; border: none;">                 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention                  "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone                  "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.                  "&amp;" document member of the same patent family             </td> </tr> </table>			"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family			
Date of the actual completion of the international search  <div style="text-align: center; font-size: 1.2em;">23 April 1998</div>		Date of mailing of the international search report  <div style="text-align: center; font-size: 1.2em;">08/05/1998</div>		
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016		Authorized officer  <div style="text-align: center; font-size: 1.2em;">Giesen, M</div>		

## INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 97/23196

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A,P	US 5 674 109 A (MAHER) 7 October 1997 cited in the application see column 2, line 50 - column 6, line 34; figures 1-12 ---	1-36
A	US 5 526 730 A (ZANGRANDO) 18 June 1996  see column 2, line 52 - column 3, line 4; figure 2 ---	1,11,15, 16,25, 27,35
A	GB 2 146 414 A (RHEINMETALL GMBH) 17 April 1985 see page 4, left-hand column, line 58 - right-hand column, line 121; figure 7 ---	1,27
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A	US 5 472 367 A (SLOCUM ET AL.) 5 December 1995 see column 8, line 13 - line 29; figure 2 ---	6-8, 20-23,32
A	EP 0 232 529 A (LINGENFELDER) 19 August 1987 see column 3, line 1 - column 4, line 55; figures 2,3 ---	9,10,24, 26,33,34
A	US 5 054 367 A (HELDMANN ET AL.) 8 October 1991 see column 2, line 53 - column 5, line 34; figures 1-8 ---	9,10,24, 26,33,34
A	EP 0 042 978 A (FMC) 6 January 1982 ---	
A	PATENT ABSTRACTS OF JAPAN vol. 10, no. 62 (M-460), 12 March 1986 & JP 60 209339 A (HITACHI SEISAKUSHO KK) see abstract -----	



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Information on patent family members

International Application No

PCT/US 97/23196

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