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APPLICATION FOR A STANDARD PATENT

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H. A. SCHLATTER AG

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BRANDSTRASSE 24 8952 SCHLIEREN SWITZERLAND

AFRICATION ACCEPTED AND AMENDMENTS

GRIFFITH HACK & CO.

10-7-90

hereby apply for the grant of a standard patent for an invention entitled:

> CIRCUIT ARRANGEMENT HAVING A PLURALITY OF ELECTRICAL ELEMENTS TO BE COOLED

which is described in the accompanying complete specification

Details of basic application(s):

application

Number of basic Name of Convention country in Date of basic which basic application was filled

application

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CH

03 AUG 87

My/our address for service is care of GRIFFITH HACK & CO., Patent Attorneys, 601 St. Kilda Road, Melbourne 3004, Victoria, Australia.

DATED this 13th day of July

1988

H. A. SCHLATTER AG

The Commissioner of Patents.

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13/07/88

Forms 7 and 8

AUSTRALIA

Patents Act 1952

DECLARATION IN SUPPORT OF A CONVENTION OR NON-CONVENTION APPLICATION FOR A PATENT OR PATENT OF ADDITION

ame(s) of pplicant(s)	In support of the application made by H.A. SCHLATTER AG
itle	for a patent for an invention entitled CIRCUIT ARRANGEMENT HAVING A PLURALITY OF ELECTRICAL ELEMENTS TO BE COOLED
ame(s) and ddress(es)	I/We, Hans R. Schlatter, President of the Board of H.A. Schlatter AG
f person(s)	Brandstrasse 24
aki,ng	8952 Schlieren, Switzerland
eclaration	do solemnly and sincerely declare as follows:-
0 ° 0 ° 0 ° 0 ° 0 ° 0 ° 0 ° 0 ° 0 ° 0 °	 I am/we are the applicant(s) for the patent, or am/are authorised by the abovementioned applicant to make this declaration on its behalf.
000	2. The basic application(s) as defined by Section 141 of the Act was/were made in the following country or countries on the following date(s) by the following applicant(s) namely:-
ountry, filing ate, and name	in Switzerland on 3 August 1987
Applicant(s)	by H.A. Schlatter AG
it the or	inon19
ich basic	by
pplication	
	3. The said basic application(s) was/were the first application(s) made in a Convention country in respect of the invention the subject of the application.
ame(s) and ddress(es) the or ach actual nventor	4. The actual inventor(s) of the said invention is/are Emil Denzler, Ländliweg 21, 8116 Wuerenlos, Switzerland
ee reverse ide of this orm for ordance in ompleting his part	The facts upon which the applicant(s) is/are entitled to make this application are as follows:- The applicant would be entitled to have assigned to it a patent granted to the actual inventor in respect of the said invention.
	DECLARED at Schlieren this 1st day of July 19

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CIRCUIT ARRANGEMENT HAVING A PLURALITY OF ELECTRICAL ELEMENTS TO BE
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- (56) Prior Art Documents AU 41087/70 02.54 US 4897763 WO 85/0287
- (57) Claim
- 1. A circuit arrangement, comprising:

a transformer having at least one secondary winding with a center tapping;

a plurality of rectifier elements;

a plurality of substantially plate-like electrical conductors for electrically connecting said rectifier elements, said plate-like electrical conductors having channels therethrough adapting to carry a cooling medium for cooling said rectifier elements;

a cooling medium distributor in the form of an electrically conductive substantially rectangular bar having a first and a second side, opposite to one another, and a third side, and having an inlet cavity and an outlet cavity for a cooling medium, said inlet cavity being in said first side and said outlet cavity being in said second side;

said electrical conductors and said rectifier elements being

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arranged in rows along said first side and said second side of said distributor, means holding said distributor and said rows of said conductors and rectifier elements together in sandwich-like manner with the distributor in the middle; and,

said third side of said electrically conductive cooling medium distributor being electrically connected with said center tapping of said secondary winding.



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COMPLETE SPECIFICATION

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Complete Specification for the invention entitled: HAVING A PLURALITY OF ELECTRICAL CIRCUIT ARRANGEMENT HI ELEMENTS TO BE COOLED.

The following statement is a full description of this invention, including the best method of performing it known to me:-

[·] Note: The description is to be typed in double spacing, pice type face, in an area not exceeding 250 mm in depth and 160 mm in width, on tough white paper of good quality and it is to be inserted inside this form,

Circuit arrangement having a plurality of electrical elements to be cooled

The invention relates to a circuit arrangement having a plurality of electrical elements to be cooled in which a cooling medium distributor in the form of a bar is provided, having an inlet cavity and an outlet cavity on first and second sides thereof.

It is an object of the invention to provide a circuit arrangement of compact construction which is electrodynamically stable even with low-resistance high-current circuits, which ensures optimum, uniform cooling of the elements and only requires one cooling medium inlet and one cooling medium outlet connection, without additional cooling medium piping and fittings being required.

According to one aspect of the present invention there is provided a circuit arrangement, comprising:

- a transformer having at least one secondary winding with a center tapping;
 - a plurality of rectifier elements;
- a plurality of substantially plate-like electrical conductors for electrically connecting said rectifier elements, said plate-like electrical conductors having channels therethrough adapting to carry a cooling medium for cooling said rectifier elements;
- a cooling medium distributor in the form of an electrically conductive substantially rectangular bar having a first and a second side, opposite to one another, and a third side, and having an inlet cavity and an outlet cavity for a cooling medium, said inlet cavity being in said first side and said outlet cavity being in said second side;

said electrical conductors and said rectifier elements being arranged in rows along said first side and said second side of said distributor, means holding said distributor and said rows of said conductors and rectifier elements together



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in sandwich-like manner with the distributor in the middle; and,

said third side of said electrically conductive cooling medium distributor being electrically connected with said center tapping of said secondary winding.

According to another aspect of the present invention there is provided a circuit arrangement, comprising:

a transformer having a secondary winding with a first end tapping and a second end tapping;

a plurality of rectifier elements;

a plurality of substantially plate-like electrical conductors for electrically connecting said rectifier elements, said plate-like electrical conductors having channels therethrough adapted to carry a cooling medium for cooling said rectifier elements;

a cooling medium distributor in the form of a bar having a first side and a second side, opposite to one another, and having an inlet cavity being in said first side and said outlet cavity being in said second side;

said electrical conductors and said rectifier elements being arranged in rows along said first side and said second side of said distributor, said distributor and said rows of said conductors and rectifier elements being held together in sandwich-like manner with the distributor in the middle,

each of said rectifier elements being disposed between a pair of said electrical conductors; and,

said first end tapping of said second winding being electrically connected with one electrical conductor of each pair of said electrical conductors arranged in the row at said first side of said distributor and said second end tapping of said second winding being electrically connected with one electrical conductor of each pair of said electrical conductors arranged in the row at said second side of said distributor.

There follows a more detailed explanation of an embodiment of the invention with reference to the drawings in which:



Fig. 1 is an electrical circuit diagram of a circuit arrangement of a three-phase transformer with semiconductor diodes;

Fig. 2 is a perspective representation of part of the circuit arrangement of Fig. 1;

Fig. 3 is a side view of the pressure plates of the circuit arrangement; and,

Fig. 4 is a section in the plane shown in Fig. 2 with a broken line in the direction of the arrow IV.

The circuit arrangement may be used in a DC resistance welding machine. It consists of a three phase high-current transformer 4 having primary windings 5, 6, 7 and secondary windings 1, 2, The secondary windings 1, 2, 3 are connected at the ends to copper bars 101/102, 201/202 and 301/302 and with in each case one middle tapping to a middle tapping bar 13 (of copper) (Fig. 1, 2, 3). Pressed thereto by means of screws (not shown) is a middle bar 8 so that the bars 8 and 13 are joined in an electrically conductive and mechanically stable manner. The bars 101, 201, 301 are disposed aligned together in a row parallel to the bar 13 to the right side thereof shown in Fig. insulated and distanced therefrom by an insulating plate 53 (Fig. 2 and 3). The bars 102, 202, 302 are correspondingly disposed in a row to the left side of the bar 13 and separated therefrom by an insulating plate 54. The bars 13, 101, 102, 201, 202, 301, 302 and the insulating plates 53, 54 thus form a package disposed on the front side of the transformer 4. An insulating foil 55 and 56 is disposed between the surface of the row of bars 101, 201, 301 and/or 102, 202, 302 away from the transformer and other parts of the circuit arrangement to be described below_

Rectification is effected in each case by four semiconductor diodes for the half wave of each phase. The polarity of the output voltage to the output conductors of the diodes formed by elongated plates 9, 10 is positive, but can, however, be changed over to negative if required by fitting all the diodes with into their holders with reversed polarity.

The total of twenty-four diodes are disposed in two rows of twelve diodes each on both sides of the middle bar 8 and designated by three-digit reference numbers beginning with the number 1. The second numbers .1. to .3. designate the phase, the third numbers are a continuous numbering from ..1 to ..4 for the diodes to the right of the middle bar 8 and ..5 to ..8 for those on the left side.

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The removal of the dissipated heat of the diodes 111 to 138 is effected by means of cooling water flowing in the electrical conductors. The rectangular middle bar 8 has on its lower end face one connection each 17, 18 for the inflow and outflow of cooling water which open directly into cavities 11, 12 in its interior. The cavities 11, 12 are designed as U-shaped cut-outs opposite to one another, whereby the cavity 11 in Fig. 4 is open to the left and cavity 12 to the right and the two cavities are separated from one another by a crosspiece 19, the width of which is sufficient to take up through holes for screws (not

shown) for securing the middle bar 8 to the middle tapping 13. The cooling water is sealed in the cavity 11 from the plate 10 by means of a sealing and insulating foil 52 lying between the middle bar 8 and the plate 10 and, analogously, the cavity 12 is sealed from the plate 9 by means of a sealing and insulating foil 51. Since the middle bar 8 has a different potential to the two plates 9 and 10, the sealing and insulating foils 51, 52 provide electrical insulation as well as liquid sealing.

The plate 9 with the foil 51 and the plate 10 with the foil 52 are each screwed onto one side of the middle bar 8 with an assembly constructed in layers containing a diode by means of four screws 20 for each assembly. Each assembly comprises from inside to outside an inner connection conductor plate adjacent to the plate 9 or 10, the diode with resilient intermediate plate, an outer connection conductor plate, a twin conductor, an outer insulating foil and a pressure plate.

The connection conductor plates resting against the electrodes (cathode and anode) of the diode are hereinafter referred to as electrode plates.

The designation of the two electrode plates, the resilient intermediate material, the two connection pieces, the outer insulating foil and the pressure plate follows that of the diodes with three-digit reference numbers, whereby the inner

electrode plate between diode and plate 9 or 10 is given a number beginning with the figure 2.., the following resilient intermediate plate beginning with 7.., the outer electrode plate beginning with 3.., the twin conductor beginning with 8.., the outer insulating foil beginning with 6.. and the pressure plate beginning with 4.... The assembly composed of the inner electrode plate 211, the outer electrode plate 311, the resilient intermediate plate 711, the twin conductor 811, the outer insulating foil 611, the pressure plate 411 and the diode 111 is secured with the plate 9 and the sealing and insulating foil 51 by the four screws 20 to the middle bar 8 by means of the pressure plate 411 as counter plate. In order to achieve the pressure required for a good electrical contact of the diode 111 the pressure plate 411 has a pressure screw 14 with a cylinder head 15, a pressure spring 16 and a pressure washer 21. Similarly, the remaining assemblies containing the diodes 112 -114, 121 - 124 and 131 - 134 are secured with the plate 9 and the foil 51 and the assemblies containing the diodes 115 - 118, 125 - 128 and 135 - 138 are secured with the plate 10 and the foil 52 to the right or left side of the middle bar 8.

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The screws 20 are conductive and contained in insulating sheaths so that the pressure plates 411 - 438 have the same electrical potential as the middle bar 8 and the intermediate parts are insulated from the plates 411 - 438 and the bar 8. Plates 9 and 10 and the inner electrode plates 211, 212, ..., which are

insulated from the middle bar 8 and the outer electrode plates 311, 312 by means of the insulating foil 51 and the intermediate plate 711, 712, ... have the same potential. Of similar potential are the outer electrode plates 311, 312, ... with the twin conductors 811, 812, ..., which are insulated by means of the insulating foils 611, 612, ... from the pressure plate 411, 412, ... and by means of the intermediate plate 711, 712, ... from the inner electrode plate 211, 212, ...

The diodes 111 to 114, 121 to 124 and 131 to 134 lie flat immediately against the relevant inner electrode plates 211 to 214, 221 to 224 and 231 to 234 and these, in turn, lie against the plate 9; the remaining diodes 115 to 118, 125 to 128 and 135 to 138 lie by analogy against the plates 215, 216, ... and these against the plate 10. Both plates 9 and 10 have the same electrical potential and are only separated from one another on the basis of the mechanical construction.

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The electrical connection of the diode anodes to the bars 101, 102, 201, 202, 301, 302 connected with the secondary windings 1, 2, 3 of the transformer 4 is effected by means of the twin conductors 811, 812, ... and the outer electrode plates 311, 312, The twin conductors 811, 812, ... are secured with screws 22 to the bar 101, 102, Four diode anodes are connected per bar or per end of the secondary windings 101, 102, 201, 202, 301, 302. Thus, for example, the anodes of the diodes

111, 112, 113, 114 are fixed to the bar 101 of the winding of the first phase 1 by means of the twin conductors 811, 812, ... and the outer electrode plates 311, 312.

The width of the plates 9 and 10 is slightly wider (by a few millimeters) than the width of the adjoining surface of the middle bar 8 (Fig. 2) so as to be able to link the two plates 9 and 10 having the same potential electrically by means of plate-shaped conductors (not shown) without contact with the middle bar 8 over and above this.

The entire sandwich-like design permits the connection to the middle bar 8 and to the plates 9 and 10 of electrical consumers such as welding machines. The bore holes required herefor (not shown) for connecting the contact rails to the consumer are already present on the sides of the middle bar 8 and the plates 9 and 10 pointing away from the transformer 4 (outside the area of the cooling water bore holes and the cavities).

The cooling medium piping to the diodes 111 - 138 is now explained on the basis of Fig. 4 taking as example the cooling medium piping to diode 111 and 112. The cooling medium piping to the other diodes is effected in analogous manner.

Two bore holes 60 and 61 running in the direction of the sandwich-like assembly are disposed on each of the upper and lower edges of the inner electrode plate 211 shown in Fig. 4. These bore holes 60 and 61 are continued via in each case a drill hole 62 and 63 aligned thereto in the direction of the middle bar 8 by means of the plates 9 and linked by in each case one bore hole 64 and 65 in the middle bar 8 with the corresponding bore holes 66 and 67 in the plate 10. The bore hole 64 is linked to the cavity 12 and the bore hole 65 is connected with the cavity 11 by means of cut-outs 68 and 69 respectively parallel to the crosspiece 19.

The bore hole 61 is linked via a further bore hole 71 leading radially from the edge of the inner electrode plate 211 through a lid 25 with the inner end of a cooling channel 72 formed by a groove having several windings, for example spiral shaped windings, lying in a plane parallel to the diode barrier layer and the bore hole 60 is linked by a bore hole 70 with the outer end of the same cooling channel 72. The cooling channel 72 is covered by the lid 25 which terminates with the inner electrode plate 211 to form a tight cooling water system. The part of the bore hole 70 leading from the outer edge of the inner electrode plate 211 to the bore wall of the bore hole 60 and also the corresponding part of the bore hole 71 are each provided with a plug 73.

The diameter of the resilient intermediate plate 711 has, in comparison to the bore holes 60 and 61 in the inner electrode plate 211, expanded bore holes 74 and 75 running in the direction of the axis thereof.

Bore holes 74 and 75 in the resilient intermediate plate 711 are continued along the same axis direction in the outer electrode plate 311 and end there in blind holes 76, 77 respectively.

From the blind hole 77 in the electrode plate 311 a bore hole 79 leads radially from the edge of the electrode plate 311 therethrough and a lid 26 leads to the inner end of a, for example, spiral-shaped cooling channel 80 formed by a groove by analogy with the cooling channel 71 in the electrode plate 211 and the lid 25.

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Recesses are provided at the exits of the bore holes 62, 63, 66, 67 ending at the surface facing away from the middle bar 8 to take up seal rings 57 which reliably seal the bore junctions.

Starting from connection 17 of the cooling medium inlet from a heat exchanger or cold water connection (not shown) the inflowing water is distributed from the cavity 11 by means of parallel cooling circulations to the individual diodes to be cooled and is led back to the heat exchanger or to a waste water piping via the cavity 12 and its outlet 18. The flow of cooling

medium to the individual diodes is age we ascribed using as example the two diodes 111 and 115 arranged symmetrically to the middle bar 8. The cooling water flows from the cavity 11 into the cut-out 69 and branches there into the bore hole 65 to the right and to the diodes 111 and 115 to the left. The right path leads via the bore holes 63, 61 and branches in the inner electrode plate 211 via the bore holes 71 in the direction of the cooling channel 72, cools the cathode of the diode 111 during its, for example, spiral path therethrough and then flows through the bore holes 70, 60, 62, 64 and the cut-out 68 back via the cavity 12 to the outlet 18. The other cooling water path of the branch into the inner electrode plate 211 leads further via the bore hole 61 to the bore hole 75, the blind hole 77 and the bore hole 79 to the cooling water channel 80, cools the anode of the diode 111 at this point and flows back via the bore hole 78, the blind hole 76, the bore hole 74, joins up in the bore hole 60 with the cooling water of the cathode and then flows along the above described path to the outlet 18. The left path leads from the cut-out 69 via the bore holes 65, 67 to the branch in the inner electrode plate 215 whereby cathode and anode of the diode 115 are cooled as described above and the cooling water flows back through the bore holes 66, 64 and the cut-out 68 to the cavity 12.

Other coolable electrical elements, for example resistances, can be incorporated in place of the diodes 111 to 138 with correspondingly adapted electrode plates 211 to 238 and 311 to 338.

It is, however, also possible to use in each case only one to thrue semiconductor diodes instead of the in each case four semiconductor diodes 111 to 138 for each phase half wave. It is also possible to incorporate other electrical elements to be cooled, e.g. resistances with correspondingly adapted electrode plates 211 to 238 and 311 to 338 in place of the diodes 111 to 138.

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The three phase high-current transformer 4 can also be replaced by three single phase high-current transformers, the secondary windings of which are connected on one side to the copper bar 101/102, 201/202 and 301/302 and to in each case one middle tapping bar 13. In place of the three single phase high-current transformers with secondary side middle tappings it is also possible to use rectifier circuits in bridge circuit, in which case the middle bar 8 is absent and one or both plates of the direct current conductor or one each of the cavities 11 or 12 takes up the cavities 11, 12 for inflowing or outflowing cooling water. Switch arrangements with fewer than three phases are also possible.

The preferred material for assemblies in which cooling water is conducted is electrolyte copper. It has been found that, unlike, for example, aluminium, electrolyte copper shows no or only slight corrosion when tap water is used as the cooling medium.

It was surprisingly found in the context of the invention that normal (electrically conductive) tap water can be used as cooling material. This is based on the finding that the potential differences between the individual assembles electrically insulated by insulation material 51, 52, 711, 712, ..., but traversed by the same cooling medium flow are minimal. Electrochemical material erosion is reliably avoided by using copper and copper alloys for all the conductors coming into contact with the cooling fluid, but would, for example, occur in the case of aluminium. Instead of normal tap water it is of course also possible to use poorly conducting or insulating cooling fluids such as deionized water or oil.

The cooling water inlets and outlets 17 and 18 are adapted to the lower front end of the middle bar 8, but can also be provided on the upper face end of the middle bar 8 without impairing the mode of operation.

In the case of plates 9, 10, 211 and 215, ... consisting of electrolyte copper, i.e. of a soft material, the seal rings 57 may be dispensed with and the surfaces of the plates 9 and 10

and/or the surfaces of the adjacent plates 211 and 215, ... can be roughened with ridges so that they form a seal when subsequently assembled by tightening the screws 20 between the pressure plates 411, 412, ... and the middle bar 8.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

- 1. A circuit arrangement, comprising:
- a transformer having at least one secondary winding with a center tapping;
 - a plurality of rectifier elements;
- a plurality of substantially plate-like electrical conductors for electrically connecting said rectifier elements, said plate-like electrical conductors having channels therethrough adapting to carry a cooling medium for cooling said rectifier elements;

a cooling medium distributor in the form of an electrically conductive substantially rectangular bar having a first and a second side, opposite to one another, and a third side, and having an inlet cavity and an outlet cavity for a cooling medium, said inlet cavity being in said first side and said outlet cavity being in said second side;

said electrical conductors and said rectifier elements being arranged in rows along said first side and said second side of said distributor, means holding said distributor and said rows of said conductors and rectifier elements together in sandwichlike manner with the distributor in the middle; and,

said third side of said electrically conductive cooling medium distributor being electrically connected with said center tapping of said secondary winding.

2. A circuit arrangement according to claim 1, wherein: said transformer has a plurality of secondary windings each having a center tapping and a first end tapping and a second end tapping;

said rectifier elements being provided in a plurality of groups, each group of said rectifier elements respectively associated with a respective one of said secondary windings, each group of said rectifier elements including first and second rectifier elements arranged opposite to one another on said first side and at said second side of the distributor;

each of said first rectifier elements is disposed between

a first pair of said electrical conductors and each of said second rectifier elements is disposed between a second pair of said electrical conductors, so that to each secondary winding there is associated a respective group of first and second pairs of electrical conductors arranged opposite to one another on said first side and on said second side of the distributor;

the first end tapping of each secondary winding being electrically connected with one electrical conductor of each of said first pairs of electrical conductors associated with the respective secondary winding;

the second end tapping of each secondary winding being electrically connected with one electrical conductor of each of said second pairs of said electrical conductors associated with the respective secondary winding; and,

the center tapping of each secondary winding being electrically connected with a third side of said electrically conductive cooling medium distributor.

- 3. A circuit arrangement according to claim 1, wherein said channels of said electrical conductors are connected in parallel to said inlet cavity and outlet cavity in said cooling medium distributor.
- 4. A circuit arrangement according to claim 1, in which each of said rectifier elements is disposed between a pair of said substantially plate-like electrical conductors.
- 5. A circuit arrangement according to claim 4, including electrically insulating means having holes passing therethrough for passage of the cooling medium, and the two electrical conductors of each of said pairs being insulated electrically from one another by said electrically insulating means.
- 6. A circuit arrangement according to claim 1, wherein said inlet cavity and outlet cavity are separated from one another and extend over the entire length of said rows of said electrical conductors and said rectifier elements.

- 7. A circuit arrangement according to claim 1, in which said transformer has a plurality of secondary windings each having a center tapping, a center tapping bar connected to the center tappings of said secondary windings, and said third side of said electrically conductive cooling medium distributor resting against said center tapping bar in electrically conductive contact.
- 8. A circuit arrangement according to claim 1, including an electrically insulating foil means provided with holes for passage of the cooling medium, and at least one of said rows of said electrical conductors being separated from said first and second sides of said distributor by said electrically insulating foil means.
- 9. A circuit arrangement according to claim 1, wherein each of said rectifier elements is a semiconductor diode disposed between a pair of said substantially plate-like electrical conductors, said channels of each of said electrical conductors of said pairs having with several windings lying in a plane substantial parallel to the semiconductor diode, one end of each respective channel communicating with said inlet cavity and the other end of each respective channel communicating with said outlet cavity of said distributor.

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- 10. A circuit arrangement according to claim 1, in which said cooling medium distributor and said electrical conductors are formed of a conductive material moldable under pressure.
- 11. A circuit arrangement according to claim 1, wherein said cooling medium distributor and said electrical conductors are made of copper or a copper alloy, electrolytic copper respectively.
- 12. A circuit arrangement, comprising;
 a transformer having a plurality of secondary windings each
 having a first end tapping and a second end tapping;

a cooling medium distributor in the form of a bar having a first side and a second side, opposite to one another, and having an inlet cavity and an outlet cavity for a cooling medium, said inlet cavity being in said first side and said outlet cavity being in said second side;

a group of rectifier elements for each secondary winding, each group including first and second rectifier elements arranged opposite to one another at said first side and at said second side of the distributor:

a plurality of electrical conductors for electrically connecting said rectifier elements, said plurality of electrical conductors having channels therethrough adapted to carry a cooling medium for cooling said rectifier elements, each of said first rectifier elements being disposed between a first pair of said electrical conductors and each of said second rectifier elements being disposed between a second pair of said electrical conductors, so that for each secondary winding there is a respective group of first and second rectifier elements and a respective group of first and second pairs of electrical conductors arranged opposite to one another at said first side and at said second side of the distributor;

said electrical conductors and said rectifier elements being arranged in rows along said first side and said second side of said distributor, said distributor and said rows of said conductors and rectifier elements being held together in sandwich-like manner with the distributor in the middle;

the first end tapping of each secondary winding being electrically connected with one electrical conductor of each of said first pairs of electrical conductors associated with the respective secondary winding; and,

the second end tapping of each secondary winding being electrically connected with one electrical conductor of each of said second pairs of said electrical conductors associated with the respective secondary winding.

13. A circuit arrangement according to claim 12, including a center tapping bar:

said cooling medium distributor being an electrically conductive substantially rectangular bar having a third side, each of said secondary windings of said transformer having a center tapping, said center tappings of said secondary windings being connected to said center tapping bar; and,

said third side of said distributor resting against said center tapping bar in electrically conductive contact.

- 14. A circuit arrangement according to claim 12, wherein said channels of said electrical conductors are connected in parallel to said inlet cavity and said outlet cavity of said cooling medium distributor.
- 15. A circuit arrangement according to claim 12, including electrically insulating means, insulating the two electrical conductors of each of said pairs from one another, and said electrically insulating means having holes passing therethrough for passage of the cooling medium.
- 16. A circuit arrangement according to claim 12, wherein said inlet cavity and said outlet cavity are separated from one another and extend over the entire length of said rows of said electrical conductors and rectifier elements.
- 17. A circuit arrangement according to claim 12, including electrically insulating foils provided with holes for passage of the cooling medium, said insulation foils disposed to separate at least one of said rows of said electrical conductors respectively along said first side and said second side of said distributor from said first side and said second side of said distributor.
- 18. A circuit arrangement according to claim 12, wherein each of said rectifier elements is a semiconductor diode, said channels of each of said conductors on opposite sides of each said semiconductor diode having several windings lying in a plane

substantial parallel to the semiconductor diode, one end of each respective channel communicating with said inlet cavity and the other end of each respective channel communicating with said outlet cavity of said distributor.

19. A circuit arrangement, comprising:

a transformer having a secondary winding with a first end tapping and a second end tapping;

a plurality of rectifier elements;

a plurality of substantially plate-like electrical conductors for electrically connecting said rectifier elements, said plate-like electrical conductors having channels therethrough adapted to carry a cooling medium for cooling said rectifier elements;

a cooling medium distributor in the form of a bar having a first side and a second side, opposite to one another, and having an inlet cavity being in said first side and said outlet cavity being in said second side;

said electrical conductors and said rectifier elements being arranged in rows along said first side and said second side of said distributor, said distributor and said rows of said conductors and rectifier elements being held together in sandwich-like manner with the distributor in the middle;

each of said rectifier elements being disposed between a pair of said electrical conductors; and,

said first end tapping of said second winding being electrically connected with one electrical conductor of each pair of said electrical conductors arranged in the row at said first side of said distributor and said second end tapping of said second winding being electrically connected with one electrical conductor of each pair of said electrical conductors arranged in the row at said second side of said distributor.

20. A circuit arrangement substantially as herein described with reference to and as illustrated in any one or more of the accompanying drawings.



DATED THIS 3rd day of July, 1990

H.A. SCHLATTER AG
By Its Patent Attorneys:

GRIFFITH HACK & CO. Fellows Institute of Patent Attorneys of Australia





