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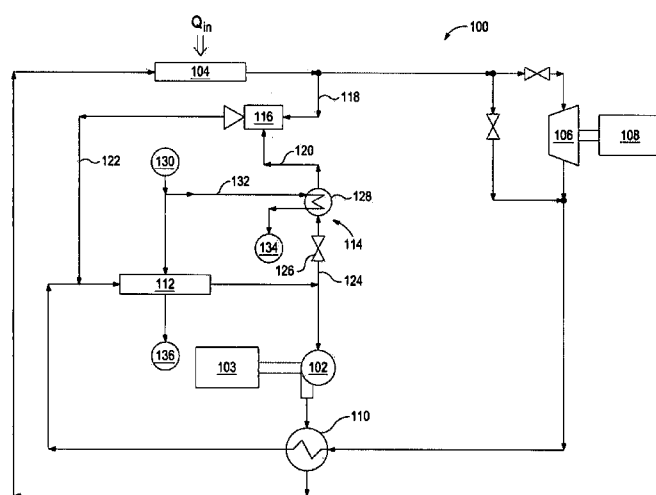
(54) **Title:** CARBON DIOXIDE REFRIGERATION CYCLE

FIG. 1

(57) **Abstract:** A refrigeration cycle is operated in conjunction with various thermodynamic cycle working fluid circuits to cool a target fluid that may be used in a separate system or duty. In one embodiment, the refrigeration cycle includes an ejector that extracts a motive fluid from the working fluid cycles in order to entrain a suction fluid that is also extracted from the working fluid circuits. Expanding the suction fluid reduces the pressure and temperature of the suction fluid for cooling the target fluid in an evaporator, which evaporates the suction fluid before being entrained into the ejector by the motive fluid. A mixed fluid is discharged from the ejector and injected into the working fluid circuits upstream from a condenser that cools the mixed fluid and the working fluid circulating throughout the working fluid circuits.

Carbon Dioxide Refrigeration Cycle

Cross-Reference to Related Applications

[0001] This application claims priority to U.S. Provisional patent application serial no. 61/542,478, filed October 3, 2011 and U.S. Nonprovisional patent application serial no. 13/644,177, filed October 3, 2012, which is hereby incorporated by reference.

Background

[0002] Basic refrigeration systems cool a target fluid circulating through an evaporator where the latent heat of vaporization of a working fluid is obtained from the sensible heat of the target fluid, thereby reducing the temperature of the target fluid. In order for the working fluid to evaporate, the working fluid must first be in a liquid state at a pressure below the vapor pressure of the working fluid. In typical refrigeration cycles, this liquid state is obtained by compressing the working fluid to a high pressure and temperature, rejecting the thermal energy to the environment either by conduction or convection, and then passing the working fluid through a throttling valve to reduce the pressure of the working fluid in an isenthalpic expansion. The resulting liquid working fluid is then evaporated in the evaporator by absorbing thermal energy from the target fluid. The evaporated working fluid is then returned to the compressor to complete the cycle.

[0003] One disadvantage to this type of refrigeration system is that the compression system requires power in the form of expensive mechanical energy. An alternate way of compressing the working fluid is through the use of an ejector which uses a high pressure and temperature motive fluid to entrain the working fluid (e.g., a suction fluid) after the working fluid has been discharged from the evaporator. The fluid mixture discharged from the ejector follows the conventional refrigeration cycle before being re-entrained into the ejector by additional, high temperature motive fluid.

[0004] Although there are several types of refrigeration cycles that employ ejectors, it nonetheless remains desirable to find improved refrigeration cycles in varying thermodynamic applications that offer improved efficiency and reduction in production costs.

Summary

[0005] Embodiments of the disclosure may provide a working fluid circuit for converting thermal energy into mechanical energy and/or electrical energy. The working fluid circuit may include a pump configured to circulate a working fluid through the working fluid circuit. A heat exchanger may be in fluid communication with the pump and in thermal communication with a heat source, and the heat exchanger may be configured to transfer thermal energy from the heat source to the working fluid. A condenser may be fluidly coupled to the pump and configured to cool the working fluid before returning to the pump for recirculation. An ejector may be fluidly coupled to the heat exchanger and configured to receive a motive fluid and a suction fluid. The motive fluid may be a portion of the working fluid discharged from the heat exchanger and the suction fluid may be a portion of the working fluid discharged from the condenser, and the ejector may discharge a mixed fluid into or adjacent an inlet of the condenser. An expansion valve may be fluidly coupled to the condenser and configured to receive and expand the suction fluid. An evaporator may be in fluid communication with the expansion valve and have a target fluid circulating therein. The evaporator may be configured to transfer thermal energy from the target fluid to the suction fluid such that the target fluid is cooled.

[0006] Embodiments of the disclosure may also provide a method for cooling a target fluid. The method may include circulating a working fluid through a working fluid circuit with a pump. The working fluid may be heated in a heat exchanger arranged in the working fluid circuit in fluid communication with the pump, and the heat exchanger may be in thermal communication with a waste heat source. The working fluid may be cooled with a condenser arranged in the working fluid circuit upstream from and fluidly coupled to the pump. A portion of the working fluid discharged from the heat exchanger may be extracted to be used as a motive fluid in an ejector, and the ejector may be fluidly coupled to the heat exchanger. A portion of the working fluid discharged from the condenser may be extracted to be used as a suction fluid in the ejector. The suction fluid may be expanded in an expansion valve to generate a cooled suction fluid, and the expansion valve may be fluidly coupled to the condenser. The target fluid may be

cooled with the cooled suction fluid in an evaporator fluidly coupled to the expansion valve.

[0007] Embodiments of the disclosure may further provide a refrigeration cycle, such as a jet pump refrigeration cycle containing or otherwise utilizing a working fluid containing carbon dioxide. The refrigeration cycle may include an ejector fluidly coupled to a heat exchanger arranged in a working fluid circuit and configured to receive a motive fluid from the heat exchanger. The heat exchanger may be configured to transfer thermal energy from a waste heat source to a working fluid containing carbon dioxide circulating throughout the working fluid circuit, and the motive fluid is a portion of the working fluid discharged from the heat exchanger. A condenser may be arranged in the working fluid circuit and fluidly coupled to a discharge of the ejector, and the condenser may be configured cool the working fluid in the working fluid circuit and simultaneously cool a mixed fluid discharged from the ejector. An expansion valve may be fluidly coupled to the condenser and configured to receive and expand a suction fluid to generate a cooled suction fluid. The suction fluid may be a portion of the working fluid discharged from the condenser and subsequently entrained into the ejector to form part of the mixed fluid. An evaporator may be in fluid communication with the expansion valve and have a target fluid circulating therein. The evaporator may be configured to transfer thermal energy from the target fluid to the suction fluid such that the target fluid is cooled and the suction fluid evaporates. An upstream source may be fluidly coupled to the evaporator and provide the target fluid to the evaporator.

Brief Description of the Drawings

[0008] Embodiments of the present disclosure is best understood from the following detailed description when read with the accompanying Figures. It is emphasized that, in accordance with the standard practice in the industry, various features are not drawn to scale. In fact, the dimensions of the various features may be arbitrarily increased or reduced for clarity of discussion.

[0009] Figure 1 illustrates a simple thermodynamic cycle working fluid circuit in conjunction with a refrigeration cycle, according to one or more embodiments disclosed herein.

[0010] Figures 2 and 3 illustrate cascade-type thermodynamic cycle working fluid circuits in conjunction with a refrigeration cycle, according to one or more embodiments disclosed herein.

[0011] Figures 4-8 illustrate parallel-type thermodynamic cycle working fluid circuits in conjunction with a refrigeration cycle, according to one or more embodiments disclosed herein.

[0012] Figure 9 is a schematic of a method for cooling a target fluid, according to one or more embodiments disclosed herein.

Detailed Description

[0001] It is to be understood that the present disclosure describes several exemplary embodiments for implementing different features, structures, or functions of the invention. Exemplary embodiments of components, arrangements, and configurations are described below to simplify the present disclosure, however, these exemplary embodiments are provided merely as examples and are not intended to limit the scope of the invention. Additionally, the present disclosure may repeat reference numerals and/or letters in the various exemplary embodiments and across the Figures provided herein. This repetition is for the purpose of simplicity and clarity and does not in itself dictate a relationship between the various exemplary embodiments and/or configurations discussed in the various Figures. Moreover, the formation of a first feature over or on a second feature in the description that follows may include embodiments in which the first and second features are formed in direct contact, and may also include embodiments in which additional features may be formed interposing the first and second features, such that the first and second features may not be in direct contact. Finally, the exemplary embodiments presented below may be combined in any combination of ways, *i.e.*, any element from one exemplary embodiment may be used in any other exemplary embodiment, without departing from the scope of the disclosure.

[0013] Additionally, certain terms are used throughout the present disclosure and claims to refer to particular components. As one skilled in the art will appreciate, various entities may refer to the same component by different names, and as such, the naming

convention for the elements described herein is not intended to limit the scope of the invention, unless otherwise specifically defined herein. Further, the naming convention used herein is not intended to distinguish between components that differ in name but not function. Further, in the present disclosure and in the claims, the terms "including" and "comprising" are used in an open-ended fashion, and thus should be interpreted to mean "including, but not limited to". All numerical values in this disclosure may be exact or approximate values unless otherwise specifically stated. Accordingly, various embodiments of the disclosure may deviate from the numbers, values, and ranges disclosed herein without departing from the intended scope. Furthermore, as it is used in the claims or specification, the term "or" is intended to encompass both exclusive and inclusive cases, *i.e.*, "A or B" is intended to be synonymous with "at least one of A and B," unless otherwise expressly specified herein.

[0014] Figure 1 illustrates a thermodynamic working fluid circuit 100, according to one or more embodiments described. The working fluid circuit 100, and the various other working fluid circuits discussed herein, may also be referred to as a heat engine or a thermal engine, a power generation device, a heat or waste heat recovery system, and/or a heat to electricity system. The working fluid circuit 100 may include one or more elements of a Rankine thermodynamic cycle configured to produce power from a wide range of thermal sources.

[0015] The working fluid circuit 100 may operate as a closed-loop thermodynamic cycle that circulates a working fluid throughout a variety of conduits adapted to interconnect the various components of the working fluid circuit 100. The working fluid circuit 100 in Figure 1 may be characterized as a "simple" thermodynamic cycle, and may include a refrigeration cycle 114 that uses a portion of the working fluid from the working fluid circuit 100 to cool a target fluid that can be used in a separate system or duty.

[0016] In one or more embodiments, the working fluid used in the working fluid circuit 100 may be or contain carbon dioxide (CO₂), but not limited to carbon dioxide of any particular type, purity, or grade. For example, industrial grade carbon dioxide may be used without departing from the scope of the disclosure. In many examples, the working fluid contained within the working fluid circuit 100 contains carbon dioxide and may be in a supercritical state in at least one portion of the working fluid circuit. In other

embodiments, the working fluid may be a binary, ternary, or other working fluid combination. One such fluid combination includes a liquid absorbent and carbon dioxide mixture enabling the combination to be pumped in a liquid state to high pressure with less energy input than required to compress carbon dioxide independently. In yet other embodiments, the working fluid may be a combination of carbon dioxide and one or more other miscible fluids. In yet other embodiments, the working fluid may be a combination of carbon dioxide and propane, or carbon dioxide and ammonia, without departing from the scope of the disclosure.

[0017] Use of the term "working fluid" is not intended to limit the state or phase of matter that the working fluid is in at any point in the working fluid circuit 100. For instance, the working fluid may be in a fluid phase, a gas phase, a supercritical state, a subcritical state or any other phase or state at any one or more points within the working fluid circuit 100 or thermodynamic cycle. In one or more embodiments, the working fluid is in a supercritical state over certain portions of the working fluid circuit 100 (e.g., a high pressure side) and in a subcritical state at other portions of the working fluid circuit 100 (e.g., a low pressure side). In many examples, the working fluid contains carbon dioxide, the working fluid is in a supercritical state (e.g., sc-CO₂) contained within the high pressure side of the working fluid circuit 100, and the working fluid is in a subcritical state (e.g., sub-CO₂) contained within the low pressure side of the working fluid circuit 100. In other embodiments, the entire thermodynamic cycle may be operated such that the working fluid is maintained in either a supercritical or subcritical state throughout the entire working fluid circuit 100.

[0018] In some embodiments, the high pressure side of the working fluid circuit 100 contains the working fluid (e.g., sc-CO₂) at a pressure of greater than 15 MPa, such as about 20 MPa or greater. For example, the high pressure side of the working fluid circuit 100 may have a pressure within a range from about 20 MPa to about 30 MPa, more narrowly within a range from about 21 MPa to about 25 MPa, and more narrowly within a range from about 22 MPa to about 24 MPa, such as about 23 MPa. The low pressure side of the working fluid circuit 100 contains the working fluid (e.g., sub-CO₂) at a pressure of less than 15 MPa, such as about 10 MPa or less. For example, the low pressure side of the working fluid circuit 100 may have a pressure within a range from

about 2 MPa to about 10 MPa, more narrowly within a range from about 4 MPa to about 8 MPa, and more narrowly within a range from about 5 MPa to about 7 MPa, such as about 6 MPa.

[0019] A main pump 102 may be utilized to pressurize and circulate the working fluid within the working fluid circuit 100. In one embodiment, the main pump 102 is driven by a motor 103 or other comparable driving mechanism. The working fluid is directed through a heat exchanger 104 configured to increase the temperature of the working fluid. The heat exchanger 104 is in thermal communication with a heat source Q_{in} which may derive thermal energy from a variety of high temperature sources.

[0020] For example, the heat source Q_{in} may be a waste heat stream such as, but not limited to, gas turbine exhaust, process stream exhaust, or other combustion product exhaust streams, such as furnace or boiler exhaust streams. Accordingly, the working fluid circuit 100 may be configured to transform waste heat into electricity for applications ranging from bottom cycling in gas turbines, stationary diesel engine gensets, industrial waste heat recovery (e.g., in refineries and compression stations), and hybrid alternatives to the internal combustion engine. In some examples, the heat source Q_{in} is a waste heat stream and the heat exchanger 104 is a waste heat exchanger. In other embodiments, the heat source Q_{in} may derive thermal energy from renewable sources of thermal energy such as, but not limited to, solar thermal and geothermal sources.

[0021] While the heat source Q_{in} may be a fluid stream of the high temperature source, in other embodiments the heat source Q_{in} may be a thermal fluid that is in contact with the high temperature source. The thermal fluid may deliver the thermal energy to the heat exchanger 104 to transfer the energy to the working fluid in the working fluid circuit 100.

[0022] A first expansion device 106 is arranged downstream from the heat exchanger 104 for receiving and expanding the heated working fluid discharged from the heat exchanger 104. The first expansion device 106 may be any type of expansion device, such as an expander or a turbine, and may be operatively coupled to a work-producing device 108. The work-producing device 108 may be a pump, a compressor, an electrical generator, either coupled by a gearbox or directly driving corresponding high-

speed alternators, or combinations thereof. The first expansion device 106 may be operable to discharge the working fluid into a first recuperator fluidly coupled downstream thereof. The first recuperator 110 may be configured to transfer residual thermal energy from the working fluid discharged from the first expansion device 106 to the working fluid discharged from the main pump 102. The working fluid discharged from the first recuperator 110 is then returned to a lower temperature state at a condenser 112 and then returned to the main pump 102 to commence the cycle anew.

[0023] The refrigeration cycle 114 may be fluidly coupled to the working fluid circuit 100 at one or more locations and adapted to use a portion of the working fluid circulating in the working fluid circuit 100 to cool a target fluid for use in a separate system or duty. The refrigeration cycle 114 may include an ejector 116 fluidly coupled to the working fluid circuit 100 via a first conduit 118, where the first conduit 118 redirects a portion of the working fluid to be used as a motive fluid for the ejector 116. As illustrated, the first conduit 118 may be tied into the working fluid circuit 100 at a location downstream from the heat exchanger 104 but prior to the first expansion device 106. Consequently, the motive fluid directed to the ejector 116 is working fluid discharged from the heat exchanger 104 at a generally high temperature and pressure.

[0024] The ejector 116 converts the pressure energy of the motive fluid into velocity energy, thereby creating a low pressure zone within the ejector 116. The low pressure zone effectively entrains a suction fluid into the ejector 116 via a second conduit 120 fluidly coupled thereto. As the mixed fluid (e.g., the motive fluid mixed with the suction fluid) traverses the ejector 116, the mixed fluid expands and the velocity is reduced, which has the effect of recompressing the mixed fluid by converting the velocity energy back into pressure energy. The mixed fluid discharged from the ejector 116 into a third conduit 122 which may be fluidly coupled to the working fluid circuit 100 upstream from the condenser 112, such as adjacent the inlet to the condenser 112.

[0025] The suction fluid entrained into the ejector 116 may also be obtained from the working fluid circuit 100 by redirecting a fraction of the working fluid downstream from the condenser 112 into a fourth conduit 124. An expansion valve 126 is arranged in the fourth conduit 124 for expanding the suction fluid extracted from the working fluid circuit 100. The expansion valve 126 may be any device adapted to expand a fluid, such as,

but not limited to, a valve, an expander, a turbine, or the like. Expanding the suction fluid with the expansion valve 126 reduces the pressure and temperature of the suction fluid, and results in a suction fluid that is primarily in a liquid state. As can be appreciated, the resulting pressure and temperature of the suction fluid can be selectively varied by adjusting, positioning, or otherwise varying the relative position of the expansion valve 126 between open and closed positions.

[0026] The liquid suction fluid may then be directed through an evaporator 128 fluidly coupled to the discharge of the expansion valve 126. The evaporator 128 serves to transfer thermal energy between the suction fluid and a target fluid originating from an upstream source 130 such that the target fluid is cooled. The target fluid may be directed to the evaporator 128 via a fifth conduit 132. The evaporator 128 transfers thermal energy from the target fluid to the suction fluid, thereby reducing the temperature of the target fluid and simultaneously increasing the enthalpy of the suction fluid although the temperature of the suction fluid may or may not increase. Increasing the enthalpy of the suction fluid may cause the suction fluid to evaporate before the suction fluid is entrained into the ejector 116, as described above. The cooled target fluid may be discharged from the evaporator 128 and used or otherwise employed in a separate downstream system or the duty 134, such as another heat exchanging device of a downstream application that requires the use of cooled water.

[0027] In one or more embodiments, the target fluid may be a liquid or a gas, or any other known thermal fluid or heat transfer fluid. For example, the target fluid may be air, water, or a mixture of glycol and water. Although the upstream source 130 is shown as providing both the target fluid via the fifth conduit 132 and the coolant for the condenser 112, it may be appreciated that the coolant for the condenser 112 may originate from a different source, and thus, not be in fluid communication with the target fluid. After cooling the working fluid passing through the condenser 112, the coolant water may be directed to a cooling water return 136.

[0028] Referring now to Figures 2 and 3, illustrated are exemplary "cascade" thermodynamic cycles that may include the refrigeration cycle 114 generally described above for cooling a target fluid for use in the separate downstream system or the duty 134. It may be appreciated that the various cascade cycles illustrated in Figures 2 and

3 are not to be considered an exhaustive list of cascade cycles but only exemplary of various cascade cycles that may work in conjunction with the generally described refrigeration cycle 114. For instance, other exemplary cascade thermodynamic cycles that may also be used together with the refrigeration cycle 114 may be found in PCT Appl. No. US2011/029486, entitled "Heat Engines with Cascade Cycles" and filed on March 22, 2011, and published as WO 2011-119650, which is hereby incorporated by reference.

[0029] Figure 2 illustrates another working fluid circuit 200 similar in some respects to the working fluid circuit 100 described above. Accordingly, the working fluid circuit 200 may be best understood with reference to Figure 1, where like numerals represent like components not described again in detail. As illustrated, the working fluid may be characterized as m_1+m_2 , where m_1 is a first mass flow and m_2 is a second mass flow, but where each mass flow m_1 , m_2 is part of the same working fluid mass coursing throughout the working fluid circuit 200. After being discharged from the main pump 102, the combined working fluid m_1+m_2 is split into the first and second mass flows m_1 and m_2 , respectively, at point 202 in the working fluid circuit 200.

[0030] The first mass flow m_1 is directed though the heat exchanger 104 and subsequently expanded in the first expansion device 106, as described above. The first expansion device 106 discharges the first mass flow m_1 into the first recuperator 110 fluidly coupled downstream thereof. The first recuperator 110 may be configured to transfer residual thermal energy in the first mass flow m_1 to the second mass flow m_2 which also passes through the first recuperator 110. Consequently, the temperature of the first mass flow m_1 is decreased and the temperature of the second mass flow m_2 is increased. The second mass flow m_2 may be subsequently expanded in a second expansion device 204. The second expansion device 204 may be any type of expansion device, such as an expander or a turbine.

[0031] In one embodiment, the second expansion device 204 is operatively coupled to a second work-producing device 210, which may be similar to the work-producing device 108 described above. For example, the second work-producing device 210 may be a pump, a compressor, an electrical generator, either coupled by a gearbox or directly driving corresponding high-speed alternators, or combinations thereof. In other

embodiments, the second work-producing device 210 may be omitted and the second expansion device 204 may be operatively coupled to the main pump 102 via a shaft 205. Accordingly, the main pump 102 may be driven by expansion of the second mass flow m_2 in the second expansion device 204.

[0032] The second expansion device 204 discharges the second mass flow m_2 into a second recuperator 206 fluidly coupled downstream thereof. The second recuperator 206 may be configured to transfer residual thermal energy from the second mass flow m_2 to the combined working fluid m_1+m_2 discharged from the main pump 102 and passing through the second recuperator 206. The mass flows m_1 , m_2 discharged from each recuperator 110, 206, respectively, are recombined at point 208 in the working fluid circuit 200 and then returned to a lower temperature state at the condenser 112. After passing through the condenser 112, the combined working fluid m_1+m_2 is returned to the main pump 102 and the cycle is started anew.

[0033] The refrigeration cycle 114 is coupled to the working fluid circuit 200 adjacent the discharge of the heat exchanger 104 and directs motive fluid to the ejector 116 via the first conduit 118. The suction fluid derived from the second conduit 120 again originates from the working fluid circuit 200 at a location downstream from the condenser 112 via a fourth conduit 124. The third conduit 122 receives the mixed fluid as the mixed fluid is discharged from the ejector 116 and injects the mixed fluid into the working fluid circuit 200 upstream from the condenser 112, such as adjacent the inlet to the condenser 112.

[0034] Operation of the expansion valve 126 and the evaporator 128 in conjunction with the target fluid derived from the upstream source 130 is substantially similar as described above with reference to Figure 1, and therefore will not be described again in detail. As with the embodiment shown in Figure 1, the cooled target fluid may be discharged from the evaporator 128 and directed to the separate downstream system or the duty 134 that requires a cooled target fluid.

[0035] Figure 3 illustrates another exemplary cascade thermodynamic cycle, including another working fluid circuit 300 that employs the refrigeration cycle 114 generally described above for cooling a target fluid to be used in the separate downstream system or the duty 134. The working fluid circuit 300 is generally similar to the previously-described working fluid circuits 100 and 200, and therefore Figure 3 may be best

understood with reference to Figures 1 and 2 where like numerals represent like components not described again in detail. Following the main pump 102, the working fluid may be separated at point 302 into the first mass flow m_1 and the second mass flow m_2 . The first mass flow m_1 may be directed to the heat exchanger 104 and subsequently expanded in the first expansion device 106. Residual thermal energy in the first mass flow m_1 exhausted from the first expansion device 106 may be used to preheat the second mass flow m_2 in the second recuperator 206 prior to the second mass flow m_2 being expanded in the second expansion device 204.

[0036] After expansion in the second expansion device 204, the second mass flow m_2 may be re-combined with the first mass flow m_1 at point 304. The combined working fluid m_1+m_2 may then transfer thermal energy to the second mass flow m_2 via the first recuperator 110 prior to the second mass flow m_2 passing through the second recuperator 206, as described above. The combined working fluid m_1+m_2 is cooled via the first recuperator 110 and subsequently directed to the condenser 112 for additional cooling, after which the working fluid is generally returned to the main pump 102 where the cycle starts anew.

[0037] As with prior embodiments, the refrigeration cycle 114 is coupled to the working fluid circuit 300 adjacent the discharge of the heat exchanger 104 to provide high temperature and pressure motive fluid to the ejector 116 via the first conduit 118. The suction fluid derived from the second conduit 120 again originates from the working fluid circuit 300 at a location downstream from the condenser 112 via the fourth conduit 124. The third conduit 122 receives the mixed fluid discharged from the ejector 116 and injects the mixed fluid into the working fluid circuit 300 upstream from the condenser 112, such as adjacent the inlet to the condenser 112.

[0038] Operation of the expansion valve 126 and the evaporator 128 in conjunction with the target fluid derived from the upstream source 130 is comparable to the embodiments described above with reference to Figure 1, and therefore will not be described again in detail. As with the embodiments shown in Figure 1, the cooled target fluid may be discharged from the evaporator 128 and directed to the separate downstream system or the duty 134 that requires a cooled target fluid.

[0039] Referring now to Figures 4-8, illustrated are exemplary "parallel" thermodynamic cycles that may include the refrigeration cycle 114 generally described above for cooling a target fluid for use in the separate downstream system or the duty 134. Similar to the cascade-type cycles shown above in Figures 2 and 3, it will be appreciated that the various parallel cycles illustrated in Figures 4-8 are not to be considered an exhaustive list of parallel thermodynamic cycles but only exemplary of various parallel cycles that may work in conjunction with the generally described refrigeration cycle 114. Additional examples of parallel thermodynamic cycles that may equally be used in the present disclosure in conjunction with the refrigeration cycle may be found in U.S. Appl. No. 13/212,631, filed on August 18, 2011, and published as US 2012-0131920, and in U.S. Provisional Appl. No. 61/417,789, entitled "Parallel Cycle Heat Engines", and filed on November 29, 2010, which are hereby incorporated by reference to the extent consistent with the present disclosure.

[0040] Figure 4 illustrates an exemplary working fluid circuit 400 similar in some respects to the working fluid circuits 100-300 described above. Accordingly, the working fluid circuit 400 may be best understood with reference to Figures 1-3, where like numerals represent like components not described again in detail. As with prior-described working fluid circuits, the working fluid circuit 400 may be used to convert thermal energy to work by thermal expansion of a working fluid mass. Specifically, the working fluid circuit 400 may include a first heat exchanger 402 and a second heat exchanger 404 arranged in thermal communication with the heat source Q_{in} . The first and second heat exchangers 402, 404 may correspond generally to the heat exchanger 104 described above with reference to Figures 1-3. For instance, in one embodiment, the first and second heat exchangers 402, 404 may be first and second stages, respectively, of a single or combined heat exchanger. The first heat exchanger 402 may serve as a high temperature heat exchanger (e.g., a higher temperature relative to the second heat exchanger 404) adapted to receive initial thermal energy from the heat source Q_{in} . The second heat exchanger 404 may then receive additional or residual thermal energy from the heat source Q_{in} via a serial connection downstream from the first heat exchanger 402.

[0041] As illustrated, the heat exchangers 402, 404 are arranged in series within the heat source Q_{in} , but in parallel in the working fluid circuit 400. The first heat exchanger 402 may be fluidly coupled to the first expansion device 106 and the second heat exchanger 404 may be fluidly coupled to the second expansion device 204. In turn, the first expansion device 106 is fluidly coupled to the first recuperator 110 and the second expansion device 204 is fluidly coupled to the second recuperator 206. The recuperators 110, 206 may be arranged in series on a low temperature side of the working fluid circuit 400 and in parallel on a high temperature side of the working fluid circuit 400. For example, the high temperature side of the working fluid circuit 400 includes the portions of the working fluid circuit 400 arranged downstream from each recuperator 110, 206 where the working fluid is directed to the heat exchangers 402, 404. The low temperature side of the working fluid circuit 400 includes the portions of the working fluid circuit 400 downstream from each recuperator 110, 206 where the working fluid is directed away from the heat exchangers 402, 404.

[0042] The main pump 102 may be operatively coupled to the second expansion device 204 via the shaft 205 (indicated by the dashed line), but in other embodiments the main pump 102 is driven by the motor 103, as described above. In embodiments where the second expansion device 204 drives the main pump 102 via the shaft 205, a starter pump 406 may be included in the working fluid circuit 400 to facilitate the start sequence for the combination of the main pump 102 and second expansion device 204 (e.g., a combination turbopump). The starter pump 406 may be driven primarily by an auxiliary motor 408, and once steady-state operation of the second expansion device 204 is reached, the starter pump 406 may be deactivated.

[0043] The first expansion device 106 may operate at a higher relative temperature (e.g., higher inlet temperature) than the second expansion device 204, due to the temperature drop of the heat source Q_{in} realized across the first heat exchanger 402. Each expansion device 106, 204, however, may be configured to operate at the same or substantially the same inlet pressure. The low-pressure discharge mass flow exiting each recuperator 110, 206 may be directed to the condenser 112 to be cooled for return to either the main pump 102 or the starter pump 406, depending on the stage of operation.

[0044] During steady-state operation, the main pump 102 circulates the working fluid throughout the working fluid circuit 400, and the working fluid is separated into the first and second mass flows m_1 , m_2 at point 410. The first mass flow m_1 is directed through the first heat exchanger 402 and subsequently expanded in the first expansion device 106. Following the first expansion device 106, the first mass flow m_1 passes through the first recuperator 110 and transfers residual thermal energy to the first mass flow m_1 as the first mass flow m_1 is directed toward the first heat exchanger 402.

[0045] The second mass flow m_2 is directed through the second heat exchanger 404 and subsequently expanded in the second expansion device 204. Following the second expansion device 204, the second mass flow m_2 passes through the second recuperator 206 to receive residual thermal energy from the second mass flow m_2 coursing towards the second heat exchanger 404. The second mass flow m_2 is then re-combined with the first mass flow m_1 and the combined mass flow m_1+m_2 is subsequently cooled in the condenser 112 and directed back to the main pump 102 to commence the working fluid circuit 400 anew.

[0046] The refrigeration cycle 114 is coupled to the working fluid circuit 400 adjacent the discharge of the first heat exchanger 402 to provide high temperature and pressure motive fluid to the ejector 116 via the first conduit 118. In other embodiments, the first conduit 118 may be coupled to the working fluid circuit 400 at or near the discharge of the second heat exchanger 404, without departing from the scope of the disclosure. The suction fluid entrained into the ejector 116 via the second conduit 120 may again originate from the working fluid circuit 400 at a location downstream from the condenser 112 via the fourth conduit 124. The third conduit 122 receives the mixed fluid discharged from the ejector 116 and injects the mixed fluid back into the working fluid circuit 400 at a location upstream from the condenser 112.

[0047] Operation of the expansion valve 126 and the evaporator 128 in conjunction with the target fluid derived from the upstream source 130 is substantially similar as described above with reference to Figure 1, and therefore will not be described again in detail. As with prior embodiments, the cooled target fluid is discharged from the evaporator 128 and directed to the separate downstream system or the duty 134 requiring a cooled target fluid.

[0048] Figure 5 illustrates another exemplary parallel thermodynamic cycle, including another working fluid circuit 500 that employs the refrigeration cycle 114 generally described above. The working fluid circuit 500 is generally similar to the working fluid circuit 400, and therefore Figure 5 may be best understood with reference to Figures 1 and 4, where like numerals represent like components not described again in detail. The working fluid circuit 500 includes the first and second heat exchangers 402, 404 again arranged in series in thermal communication with the heat source Q_{in} , and arranged in parallel within the working fluid circuit 500.

[0049] In the working fluid circuit 500, the working fluid is separated into the first mass flow m_1 and the second mass flow m_2 at a point 502. The first mass flow m_1 is eventually directed through the first heat exchanger 402 and subsequently expanded in the first expansion device 106. The first mass flow m_1 then passes through the first recuperator 110 to transfer residual thermal energy back to the first mass flow m_1 coursing towards the first heat exchanger 402. The second mass flow m_2 may be directed through the second heat exchanger 404 and subsequently expanded in the second expansion device 204. Following the second expansion device 204, the second mass flow m_2 is merged with the first mass flow m_1 at point 504 to generate the combined working fluid flow m_1+m_2 . The combined working fluid flow m_1+m_2 may be directed through the second recuperator 206 to transfer residual thermal energy to the first mass flow m_1 as the fluid passes through the second recuperator 206 on the way to the first recuperator 110.

[0050] The arrangement of the recuperators 110, 206 allows the residual thermal energy in the combined working fluid flow m_1+m_2 to be transferred to the first mass flow m_1 in the second recuperator 206 prior to the combined working fluid flow m_1+m_2 reaching the condenser 112. Following the condenser 112, the working fluid flow m_1+m_2 returns to the main pump 102 to commence the cycle anew.

[0051] Similar to the working fluid circuit 400, the refrigeration cycle 114 may be coupled to the working fluid circuit 500 adjacent the discharge of the first heat exchanger 402 to provide the motive fluid for the ejector 116 via the first conduit 118. In other embodiments, the first conduit 118 may be coupled to the working fluid circuit 400 at or near the discharge of the second heat exchanger 404. The suction fluid entrained into

the ejector 116 via the second conduit 120 may originate from the working fluid circuit 500 at a location downstream from the condenser 112 via the fourth conduit 124. The third conduit 122 receives the mixed fluid discharged from the ejector 116 and injects the mixed fluid back into the working fluid circuit 500 at a location upstream from the condenser 112. Operation of the expansion valve 126 and the evaporator 128 in conjunction with the target fluid derived from the upstream source 130 is substantially similar as described above, and therefore will not be described again. As with prior embodiments, the cooled target fluid is discharged from the evaporator 128 and directed to the separate downstream system or the duty 134 requiring cooled target fluid.

[0052] Figure 6 illustrates another exemplary parallel thermodynamic cycle, including another working fluid circuit 600 that employs the refrigeration cycle 114 generally described above. The working fluid circuit 600 is generally similar to the working fluid circuits 400 and 500, and therefore the working fluid circuit 600 may be best understood with reference to Figures 1, 4, and 5, where like numerals represent like components not described again in detail. The working fluid circuit 600 includes a third heat exchanger 602 also in thermal communication with the heat source Q_{in} . The heat exchangers 402, 404, 602 are arranged in series within the heat source Q_{in} , but arranged in parallel in the working fluid circuit 302.

[0053] During steady-state operation of the working fluid circuit 600, the main pump 102 discharges the working fluid that is subsequently separated into first and second mass flows m_1 , m_2 , respectively, at point 604. The third heat exchanger 602 may be configured to transfer thermal energy from the heat source Q_{in} to the first mass flow m_1 flowing therethrough. The first mass flow m_1 is then directed to the first heat exchanger 402 and the first expansion device 106 for expansion power generation. Following expansion in the first expansion device 106, the first mass flow m_1 passes through the first recuperator 110 to transfer residual thermal energy to the first mass flow m_1 discharged from the third heat exchanger 602 and coursing towards the first heat exchanger 402.

[0054] The second mass flow m_2 is directed through the second heat exchanger 404 and subsequently expanded in the second expansion device 204 to optionally drive the main pump 102 via the shaft 205. After being discharged from the second expansion

device 204, the second mass flow m_2 merges with the first mass flow m_1 at point 606. The combined mass flow m_1+m_2 thereafter passes through the second recuperator 206 to provide residual thermal energy to the second mass flow m_2 as the second mass flow m_2 courses toward the second heat exchanger 404. The condenser 112 receives the combined mass flow m_1+m_2 discharged from the second recuperator 206 and the cycle is started anew at the main pump 102.

[0055] The refrigeration cycle 114 may be coupled to the working fluid circuit 600 at or adjacent the discharge of the first heat exchanger 402 to provide the motive fluid for the ejector 116 via the first conduit 118. In other embodiments, the first conduit 118 may be coupled to the working fluid circuit 400 at or near the discharge of the second or third heat exchangers 404, 602, respectively, without departing from the scope of the disclosure. The suction fluid entrained into the ejector 116 via the second conduit 120 may originate from the working fluid circuit 600 at a location downstream from the condenser 112 via the fourth conduit 124. The third conduit 122 receives the mixed fluid discharged from the ejector 116 and injects the mixed fluid back into the working fluid circuit 600 at a location upstream from the condenser 112. Operation of the expansion valve 126 and the evaporator 128 in conjunction with the target fluid derived from the upstream source 130 is the same as described above, and the cooled target fluid is discharged from the evaporator 128 to be used in the separate downstream system or the duty 134 requiring cooled target fluid.

[0056] Figure 7 illustrates another exemplary parallel thermodynamic cycle, including another working fluid circuit 700 that employs the refrigeration cycle 114 generally described above. The working fluid circuit 700 is generally similar to the working fluid circuit 600, and therefore the working fluid circuit 700 may be best understood with reference to Figures 1 and 6, where like numerals represent like components not described again in detail. The working fluid circuit 700 includes an additional, third recuperator 702 adapted to extract additional thermal energy from the combined mass flow m_1+m_2 discharged from the second recuperator 206. Accordingly, the temperature of the first mass flow m_1 entering the third heat exchanger 602 may be preheated in the third recuperator 702 prior to receiving thermal energy transferred from the heat source Q_{in} .

[0057] In other embodiments, the first mass flow m_1 discharged from the third heat exchanger 602 may be directed back through the third recuperator 702 via line 704 before the first mass flow m_1 is channeled to the first heat exchanger 402. Accordingly, the temperature of the first mass flow m_1 may be increased further prior to receiving thermal energy transferred from the first recuperator 110 and the heat source Q_{in} in the first heat exchanger 402. As illustrated, the recuperators 110, 206, 702 may operate as separate heat exchanging devices. However, in other embodiments, the recuperators 110, 206, 702 may be combined as a single, integral recuperator. Steady-state operation of the working fluid circuit 700, including the integration of the refrigeration cycle 114, may operate substantially similar as described above in Figure 6, and therefore will not be described again.

[0058] Figure 8 is another exemplary parallel thermodynamic cycle that includes a working fluid circuit 800 that employs the refrigeration cycle 114 generally described above. The working fluid circuit 800 is similar to the previously-described working fluid circuits 400 and 500, and therefore the working fluid circuit 800 may be best understood with reference to Figures 1, 4, and 5, where like numerals represent like components not described again.

[0059] The working fluid is separated into first and second mass flows m_1 and m_2 at point 802 in the working fluid circuit 800. The first mass flow m_1 is eventually directed through the first heat exchanger 402 and subsequently expanded in the first expansion device 106. Upon discharge from the first expansion device 106, the first mass flow m_1 passes through the first recuperator 110 to transfer residual thermal energy back to the first mass flow m_1 coursing towards the first heat exchanger 402. The second mass flow m_2 may be directed through the second heat exchanger 404 and subsequently expanded in the second expansion device 204. Upon discharge from the second expansion device 204, the second mass flow m_2 passes through the second recuperator 206 to transfer residual thermal energy back to the second mass flow m_2 coursing towards the second heat exchanger 404. The first and second mass flows m_1 , m_2 are re-combined at point 804 to generate the combined working fluid flow m_1+m_2 . The combined working fluid flow m_1+m_2 may be directed through the condenser 112 and return to the main pump 102 to start the cycle anew.

[0060] The refrigeration cycle 114 may be coupled to the working fluid circuit 800 adjacent the discharge of the first heat exchanger 402 to provide the motive fluid for the ejector 116 via the first conduit 118. In other embodiments, the first conduit 118 may be coupled to the working fluid circuit 800 at or near the discharge of the second heat exchanger 404, without departing from the scope of the disclosure. The suction fluid entrained into the ejector 116 via the second conduit 120 may originate from the working fluid circuit 800 at a location downstream from the condenser 112 via the fourth conduit 124. The third conduit 122 receives the mixed fluid discharged from the ejector 116 and injects the mixed fluid back into the working fluid circuit 800 at a location upstream from the condenser 112. Operation of the expansion valve 126 and the evaporator 128 in conjunction with the target fluid derived from the upstream source 130 is substantially similar as described above. As with prior embodiments, the cooled target fluid from the fifth conduit 132 is discharged from the evaporator 128 and directed to the separate downstream system or the duty 134 requiring cooled target fluid.

[0061] Each of the described working fluid circuits 100-800 depicted in Figures 1-8 may be implemented in a variety of physical embodiments including, but not limited to, fixed or integrated installations, or as a self-contained device such as a portable waste heat engine "skid". The waste heat engine skid may be configured to arrange each of the working fluid circuits 100-800 and related components (e.g., expansion devices 106, 204, recuperators 110, 206, 702, condenser 112, and/or pumps 102, 406) in a consolidated, single unit. An exemplary waste heat engine skid is described and illustrated in U.S. Appl. No. 12/631,412, filed on December 9, 2009, and published as US 2011-0185729, which is hereby incorporated by reference to the extent consistent with the present disclosure.

[0062] Figure 9 illustrates a flowchart of a method 900 for cooling a target fluid as disclosed in another embodiment herein. The method 900 may include circulating a working fluid through a working fluid circuit with a pump, such as at 902. The working fluid may be heated in a heat exchanger arranged in the working fluid circuit in fluid communication with the pump, as at 904. The heat exchanger may be in thermal communication with a waste heat source in order to provide thermal energy to the working fluid. The method 900 may further include cooling the working fluid with a

condenser, as at 906. The condenser may be arranged in the working fluid circuit upstream from and fluidly coupled to the pump.

[0063] A portion of the working fluid discharged from the heat exchanger may be extracted to be used as a motive fluid in an ejector, as at 908. The ejector may be fluidly coupled to the heat exchanger. Also, a portion of the working fluid discharged from the condenser may be extracted to be used as a suction fluid in the ejector, as at 910. The suction fluid may then be expanded in an expansion valve to generate a cooled suction fluid, as at 912. The expansion valve may be fluidly coupled to the condenser. The method 900 may further include cooling the target fluid with the cooled suction fluid in an evaporator, as at 914. The evaporator may be fluidly coupled to the expansion valve.

[0064] The foregoing has outlined features of several embodiments so that those skilled in the art may better understand the present disclosure. Those skilled in the art should appreciate that they may readily use the present disclosure as a basis for designing or modifying other processes and structures for carrying out the same purposes and/or achieving the same advantages of the embodiments introduced herein. Those skilled in the art should also realize that such equivalent constructions do not depart from the spirit and scope of the present disclosure, and that they may make various changes, substitutions and alterations herein without departing from the spirit and scope of the present disclosure.

Claims:

1. A working fluid circuit for converting thermal energy into mechanical energy, comprising:
 - a pump configured to circulate a working fluid through the working fluid circuit;
 - a heat exchanger in fluid communication with the pump and in thermal communication with a heat source, the heat exchanger being configured to transfer thermal energy from the heat source to the working fluid;
 - a condenser fluidly coupled to the pump and configured to cool the working fluid before returning the working fluid to the pump for recirculation;
 - an ejector fluidly coupled to the heat exchanger and configured to receive a motive fluid and a suction fluid, the motive fluid being a portion of the working fluid discharged from the heat exchanger and the suction fluid being a portion of the working fluid discharged from the condenser, wherein the ejector discharges a mixed fluid into or adjacent an inlet of the condenser;
 - an expansion valve fluidly coupled to the condenser and configured to receive and expand the suction fluid; and
 - an evaporator in fluid communication with the expansion valve and having a target fluid circulating therein, the evaporator configured to transfer thermal energy from the target fluid to the suction fluid while cooling the target fluid.
2. The working fluid circuit of claim 1, wherein the working fluid comprises carbon dioxide.
3. The working fluid circuit of claim 1, wherein the heat source comprises a waste heat source.
4. The working fluid circuit of claim 1, wherein the target fluid originates from an upstream source used primarily to cool the working fluid in the condenser.
5. The working fluid circuit of claim 4, wherein the upstream source comprises water.

6. The working fluid circuit of claim 4, wherein the upstream source is in a liquid state or a gas state.

7. The working fluid circuit of claim 1, further comprising:

an expansion device fluidly coupled to the heat exchanger for expanding the working fluid discharged from the heat exchanger; and

a recuperator fluidly coupled to the expansion device and configured to transfer thermal energy from the working fluid discharged from the expansion device to the working fluid discharged from the pump.

8. The working fluid circuit of claim 1, further comprising a first mass flow of the working fluid separated from a second mass flow of the working fluid within the working fluid circuit, the heat exchanger receiving the first mass flow and the working fluid circuit further comprising:

a first expansion device fluidly coupled to the heat exchanger and configured to receive and expand the first mass flow discharged from the heat exchanger;

a first recuperator fluidly coupled to the first expansion device and configured to receive the first mass flow discharged from the first expansion device and transfer residual thermal energy from the first mass flow to the second mass flow;

a second expansion device in fluid communication with the first recuperator and configured to receive and expand the second mass flow; and

a second recuperator fluidly coupled to the second expansion device and configured to receive the second mass flow discharged from the second expansion device.

9. The working fluid circuit of claim 1, further comprising a first mass flow of the working fluid separated from a second mass flow of the working fluid within the working fluid circuit, wherein the heat exchanger is a first heat exchanger configured to receive and transfer thermal energy to the first mass flow, the working fluid circuit further comprising:

a first expansion device fluidly coupled to the first heat exchanger and configured to expand the first mass flow;

a first recuperator fluidly coupled to the first expansion device and configured to transfer residual thermal energy from the first mass flow discharged from the first expansion device to the first mass flow directed to the first heat exchanger;

a second heat exchanger fluidly coupled to the pump and in thermal communication with the heat source, the second heat exchanger being configured to receive the second mass flow and transfer thermal energy from the heat source to the second mass flow, wherein the first and second heat exchangers are arranged in series in the heat source, but the first mass flow circulates in parallel with the second mass flow; and

a second expansion device fluidly coupled to the second heat exchanger and configured to expand the second mass flow.

10. The working fluid circuit of claim 9, further comprising:

a second recuperator fluidly coupled to the second expansion device and configured to transfer residual thermal energy from the combined mass flow to the second mass flow directed to the second heat exchanger; and

a third heat exchanger in thermal communication with the heat source and arranged between the pump and the first heat exchanger, the third heat exchanger being configured to receive and transfer thermal energy to the first mass flow prior to the first mass flow passing through the first heat exchanger, wherein the first, second, and third heat exchangers are arranged in series in the heat source.

11. The working fluid circuit of claim 10, further comprising a third recuperator arranged between the pump and the third heat exchanger, the third recuperator being configured to transfer residual heat from the combined mass flow discharged from the second recuperator to the first mass flow directed to the third heat exchanger.

12. A method for cooling a target fluid, comprising:

circulating a working fluid through a working fluid circuit with a pump;

heating the working fluid in a heat exchanger arranged in the working fluid circuit in fluid communication with the pump, wherein the heat exchanger is configured to be in thermal communication with a waste heat source;

cooling the working fluid with a condenser arranged in the working fluid circuit upstream from and fluidly coupled to the pump;

extracting a portion of the working fluid discharged from the heat exchanger to be used as a motive fluid in an ejector, the ejector being fluidly coupled to the heat exchanger;

extracting a portion of the working fluid discharged from the condenser to be used as a suction fluid in the ejector;

expanding the suction fluid in an expansion valve to generate a cooled suction fluid, the expansion valve being fluidly coupled to the condenser; and

cooling the target fluid with the cooled suction fluid in an evaporator fluidly coupled to the expansion valve.

13. The method of claim 12, further comprising:

entraining the suction fluid discharged from the evaporator into the ejector;

discharging a mixed fluid from the ejector; and

introducing the mixed fluid into or adjacent an inlet of the condenser.

14. The method of claim 12, further comprising extracting the target fluid from an upstream source, where the upstream source provides a coolant.

15. The method of claim 14, further comprising cooling the working fluid in the condenser with the coolant from the upstream source.

16. A refrigeration cycle, comprising:

an ejector fluidly coupled to a heat exchanger arranged in a working fluid circuit and configured to receive a motive fluid from the heat exchanger, wherein the heat exchanger is configured to transfer thermal energy from a waste heat source to a working fluid comprising carbon dioxide circulating throughout the working fluid circuit, wherein the motive fluid is a portion of the working fluid discharged from the heat exchanger;

a condenser arranged in the working fluid circuit and fluidly coupled to a discharge of the ejector, the condenser being configured cool the working fluid in the working fluid circuit and simultaneously cool a mixed fluid discharged from the ejector;

an expansion valve fluidly coupled to the condenser and configured to receive and expand a suction fluid to generate a cooled suction fluid, the suction fluid being a portion of the working fluid discharged from the condenser and subsequently entrained into the ejector to form part of the mixed fluid;

an evaporator in fluid communication with the expansion valve and having a target fluid circulating therein, the evaporator being configured to transfer thermal energy from the target fluid to the suction fluid such that the target fluid is cooled and the suction fluid evaporates; and

an upstream source fluidly coupled to the evaporator and providing the target fluid to the evaporator.

17. The refrigeration cycle of claim 16, wherein the expansion valve is a turbine.
18. The refrigeration cycle of claim 16, wherein the upstream source comprises water and is operable to cool the working fluid and the mixed fluid in the condenser.
19. The refrigeration cycle of claim 16, wherein the upstream source is in a liquid state or a gas state.
20. The refrigeration cycle of claim 16, wherein the target fluid is used in a separate system of duty after being cooled in the evaporator.

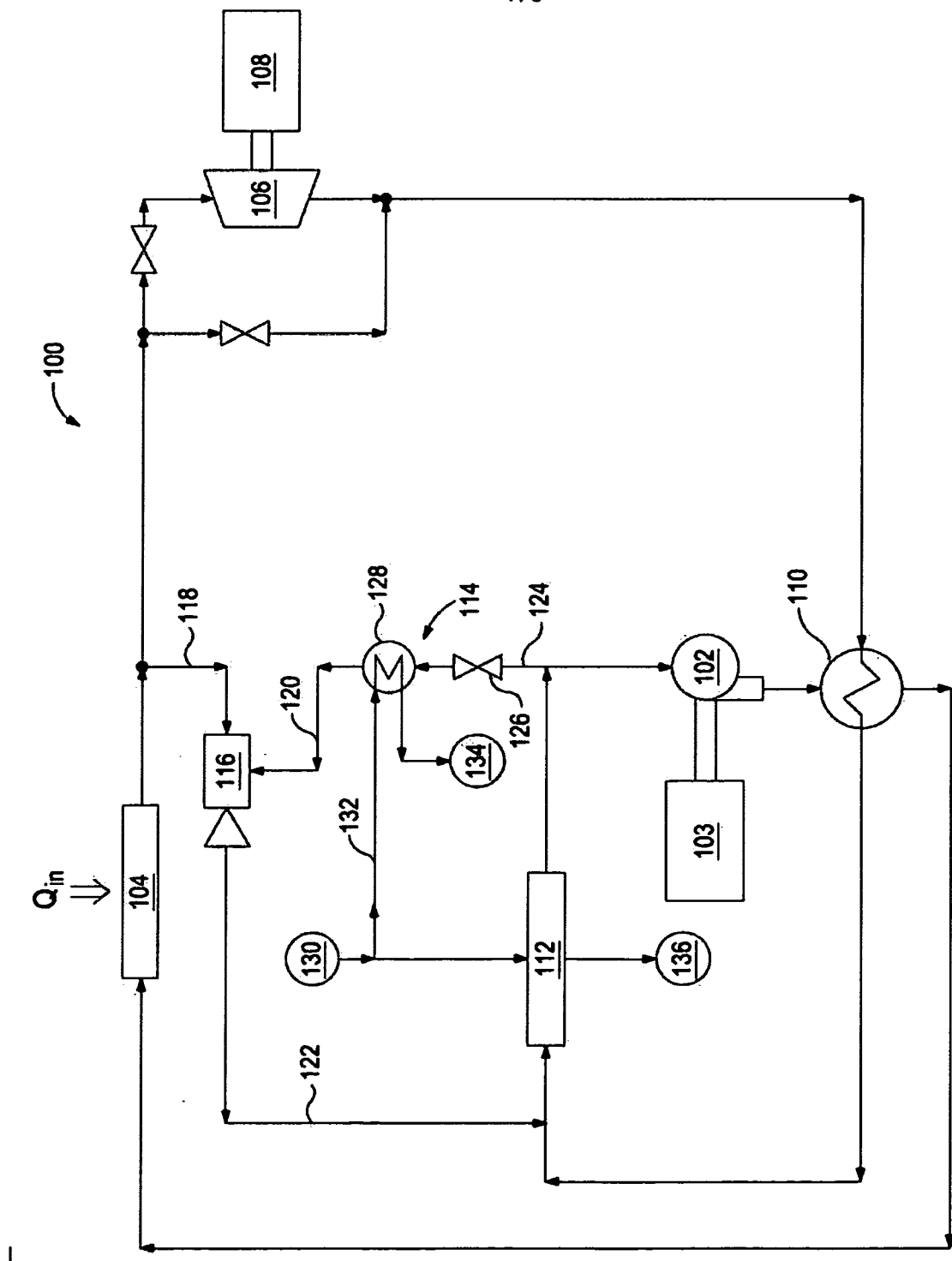


FIG. 1

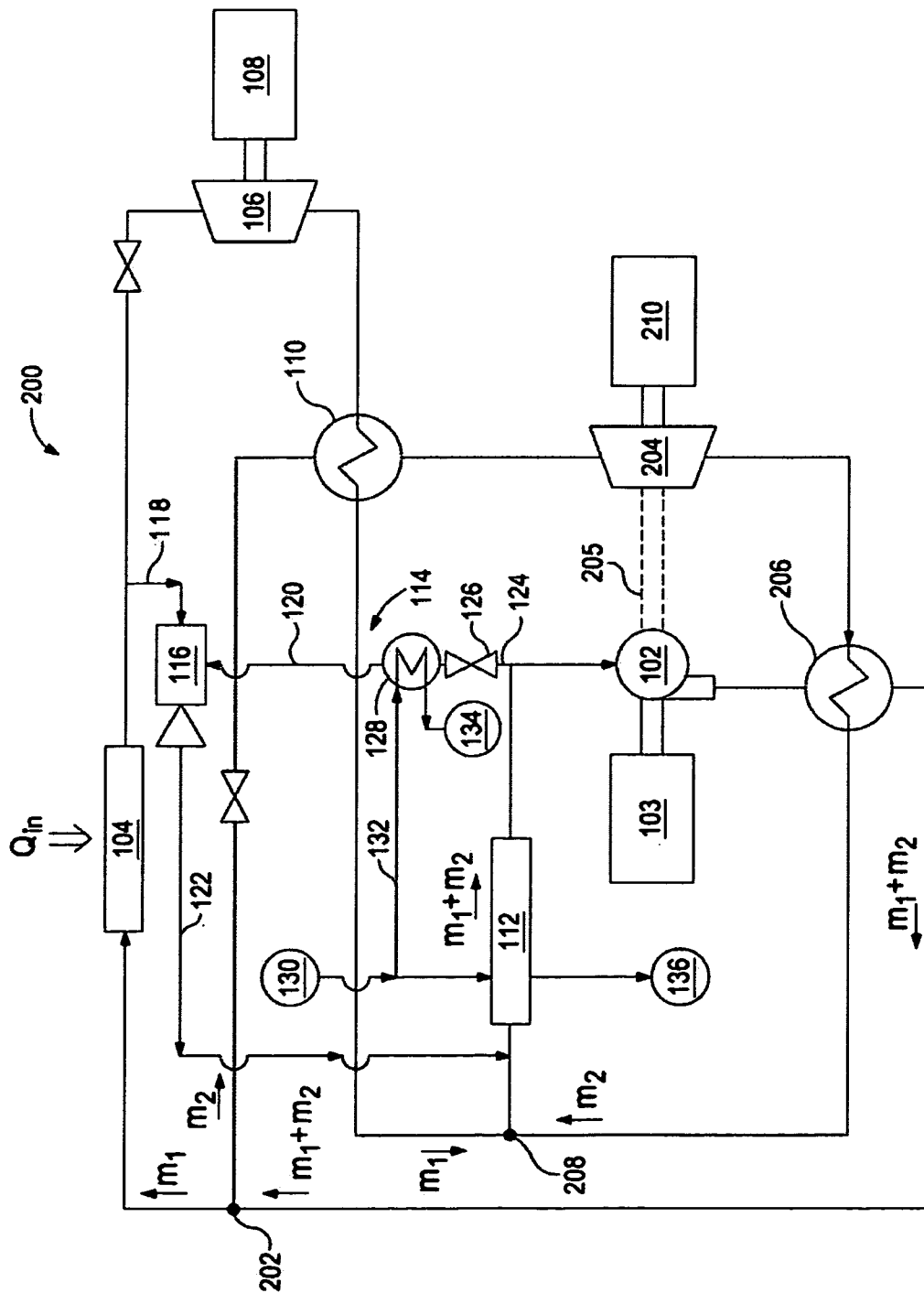


FIG. 2

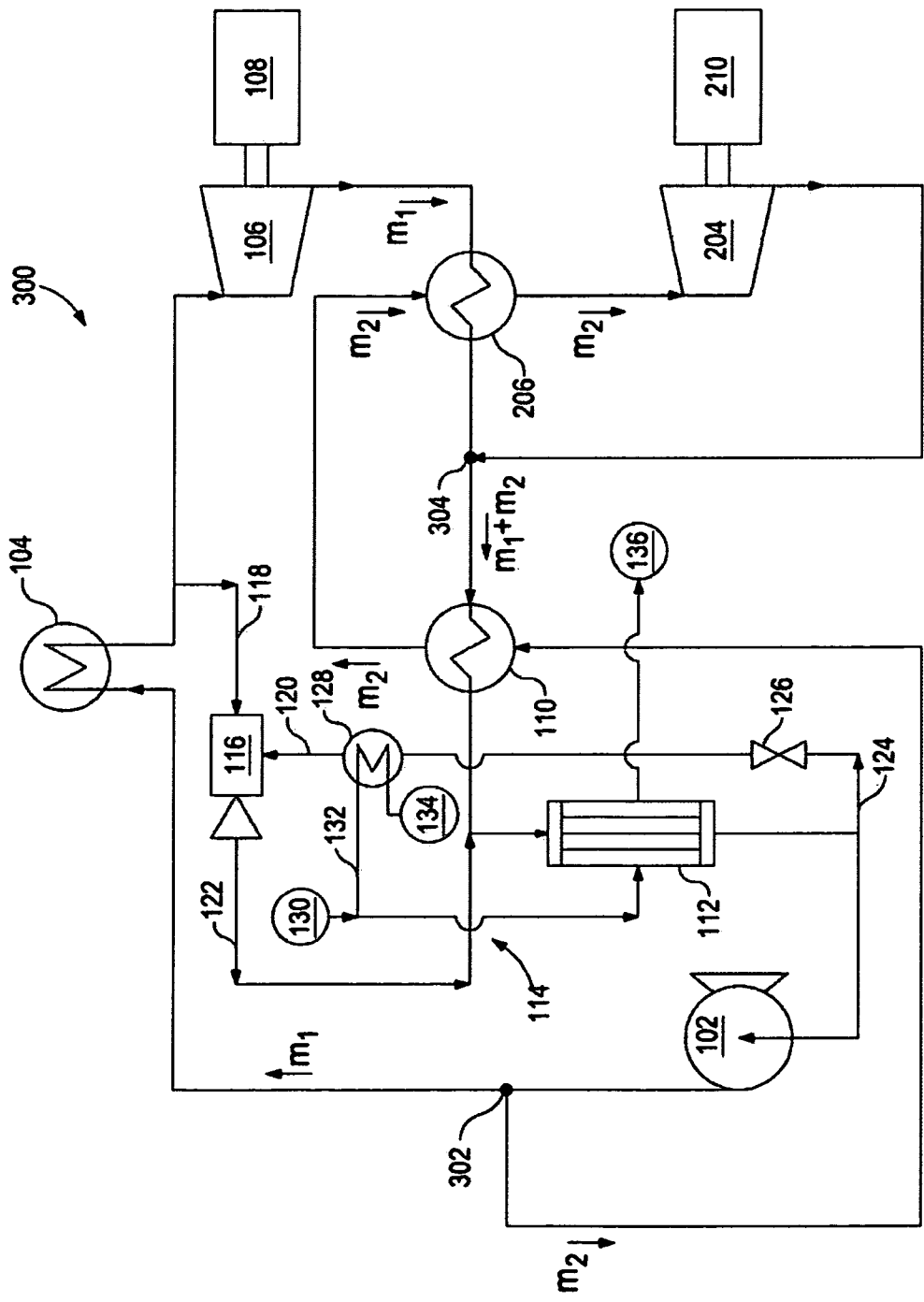


FIG. 3

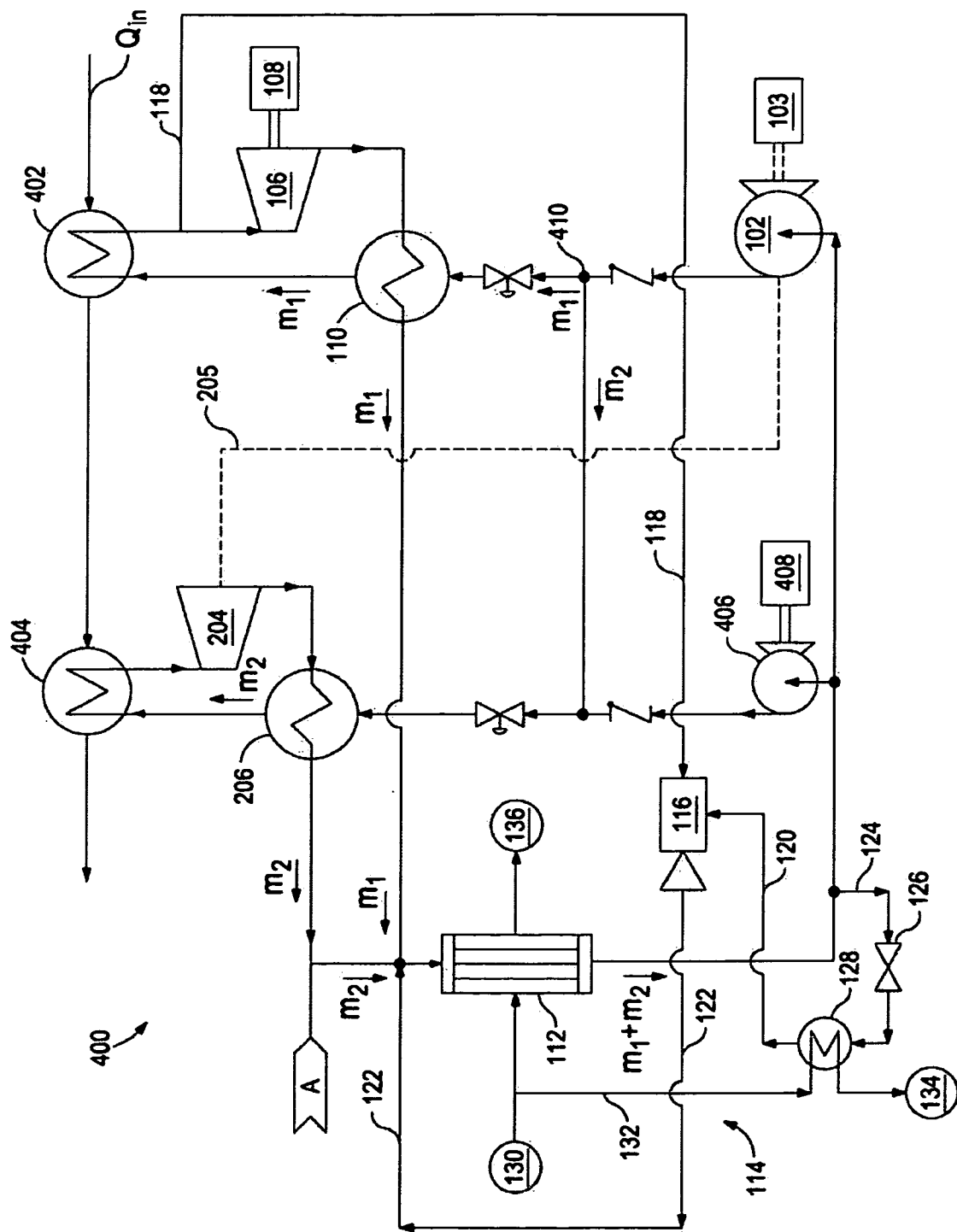


FIG. 4

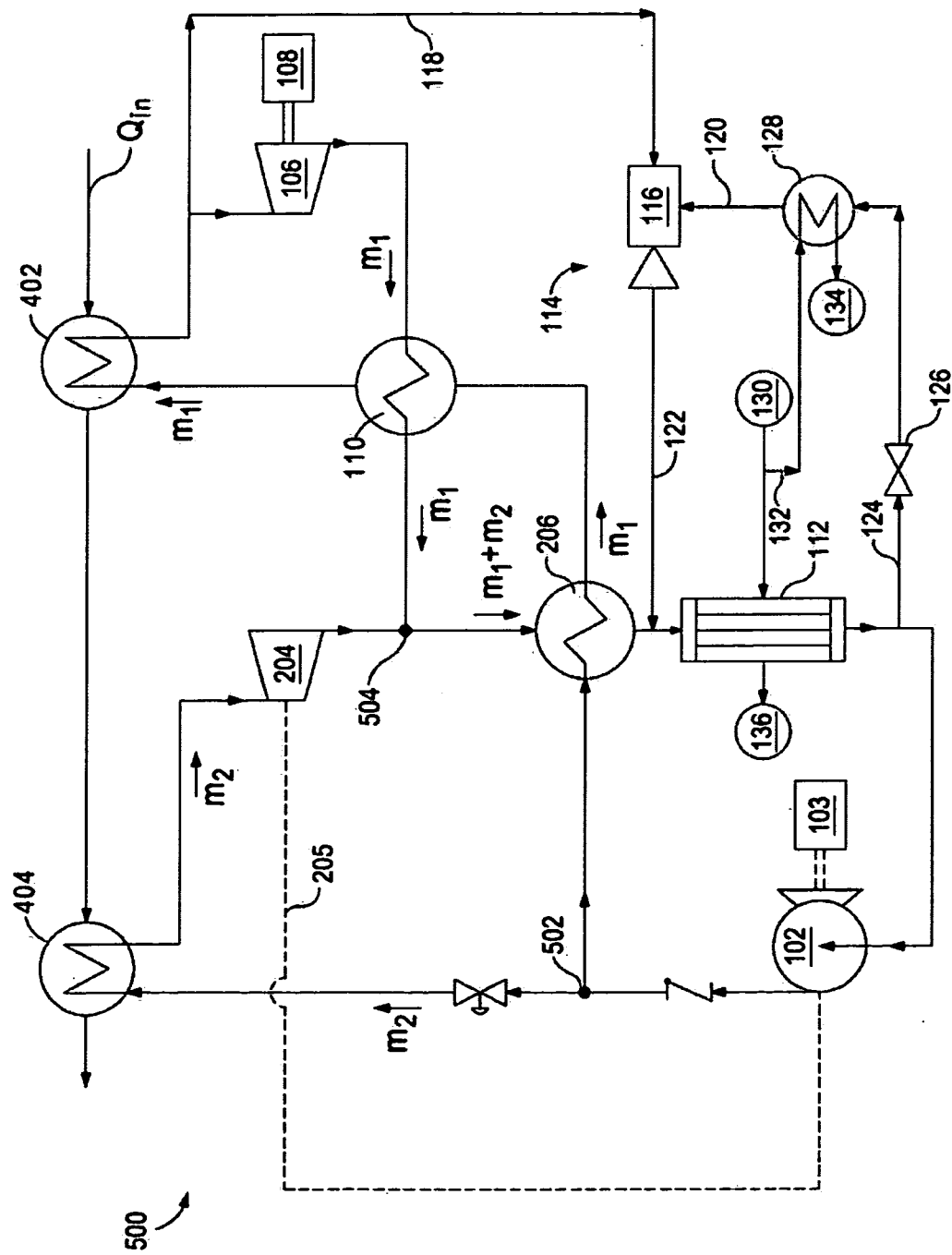


FIG. 5

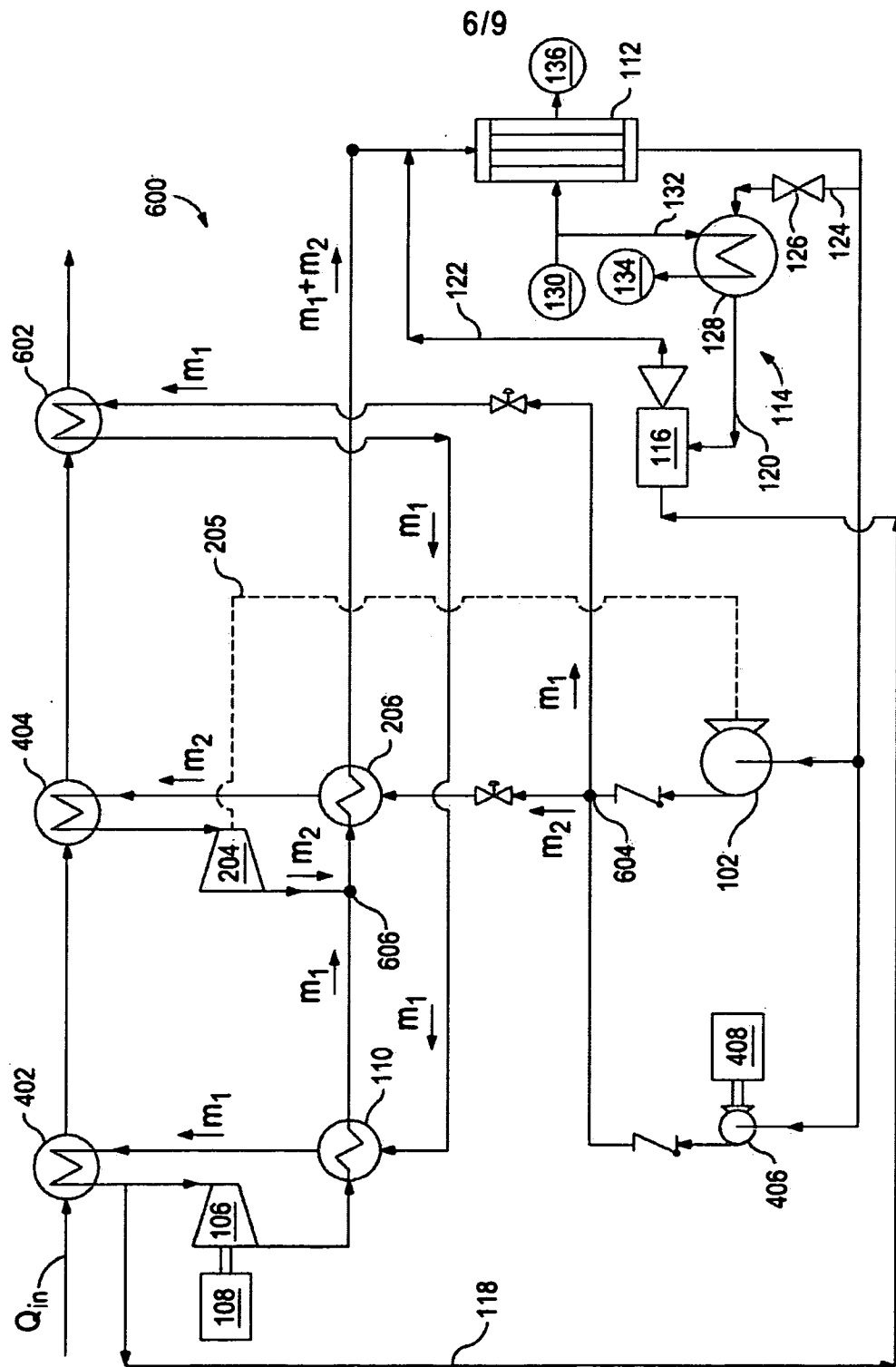


FIG. 6

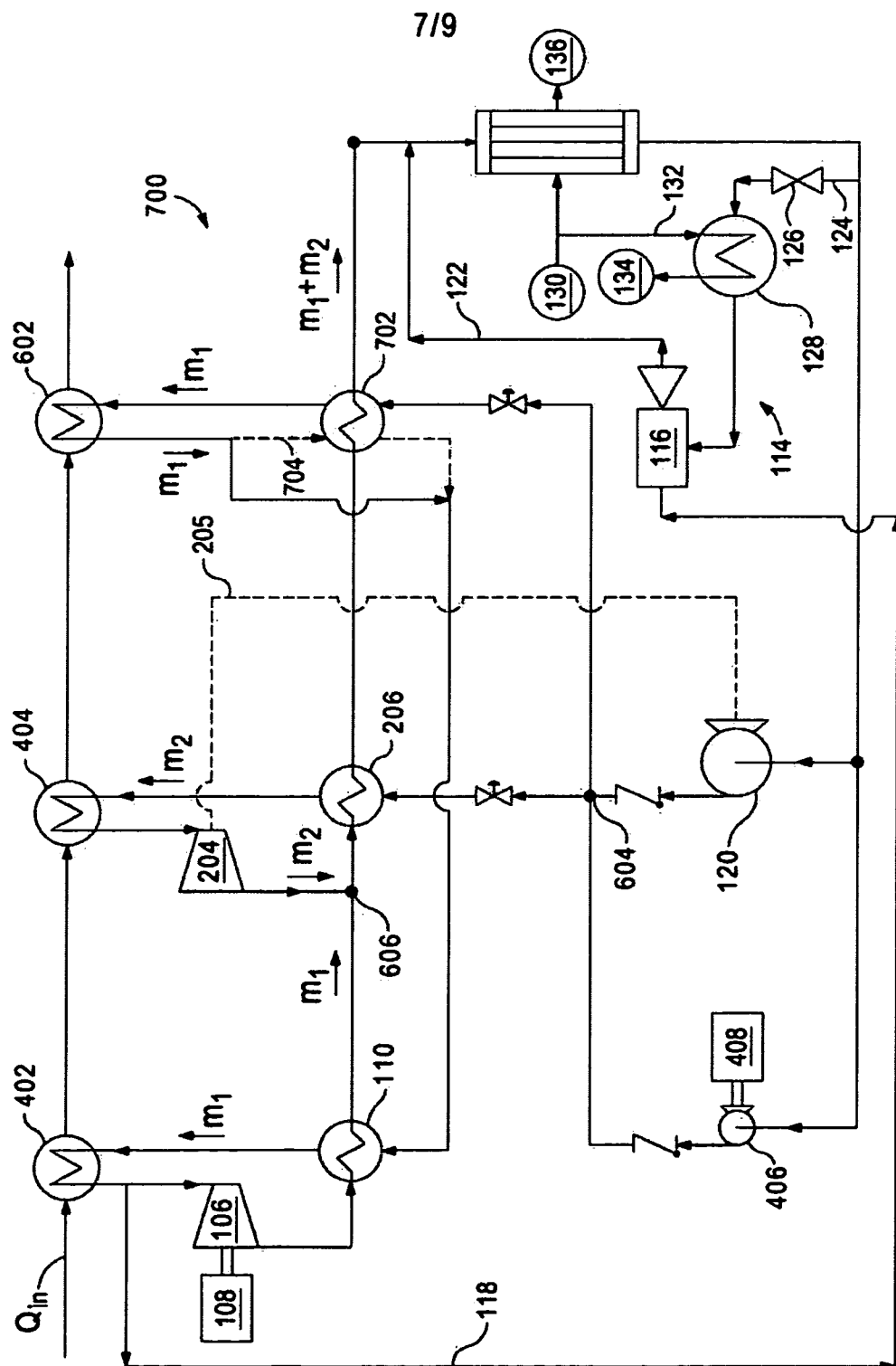


FIG. 7

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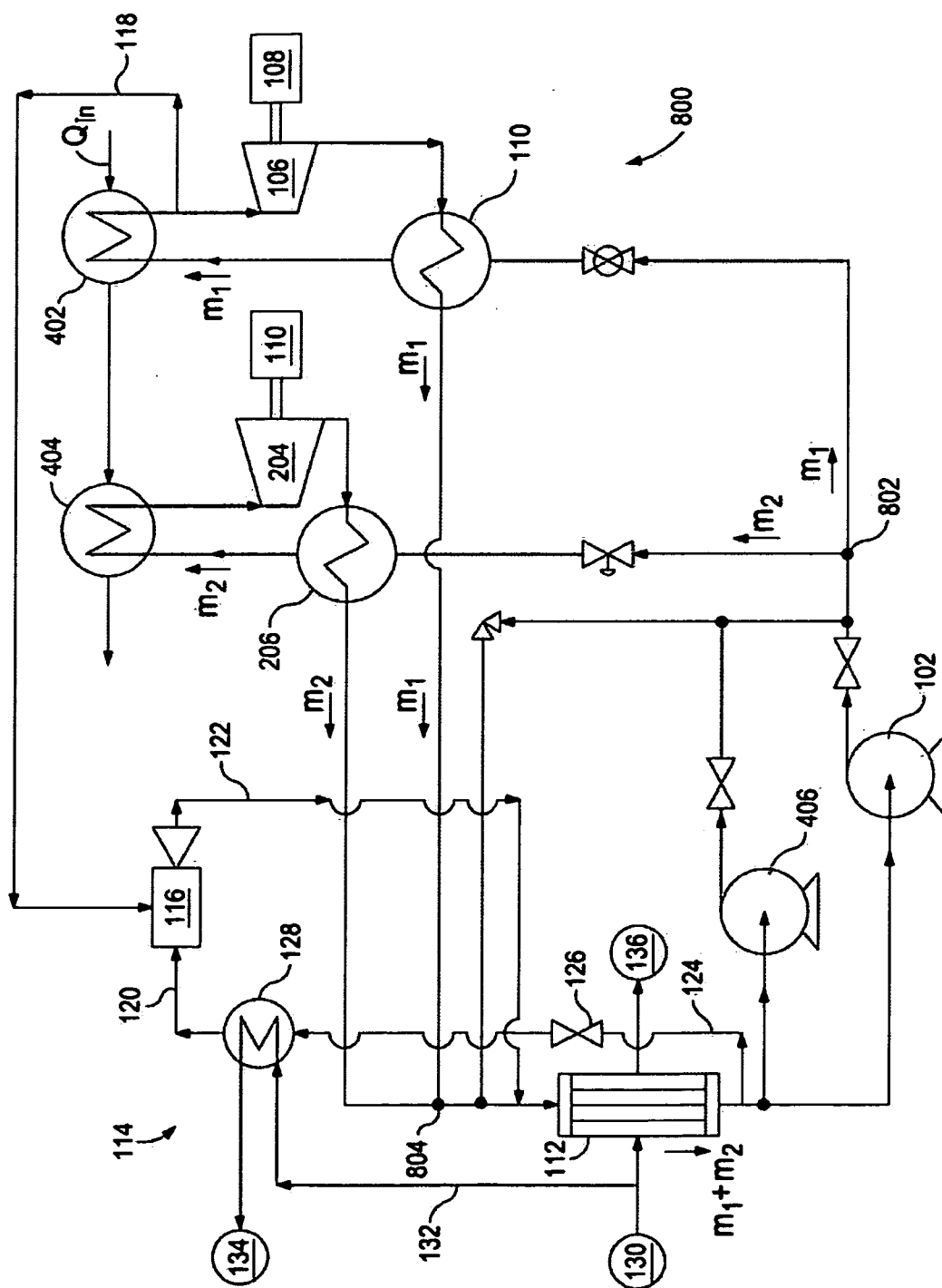


FIG. 8

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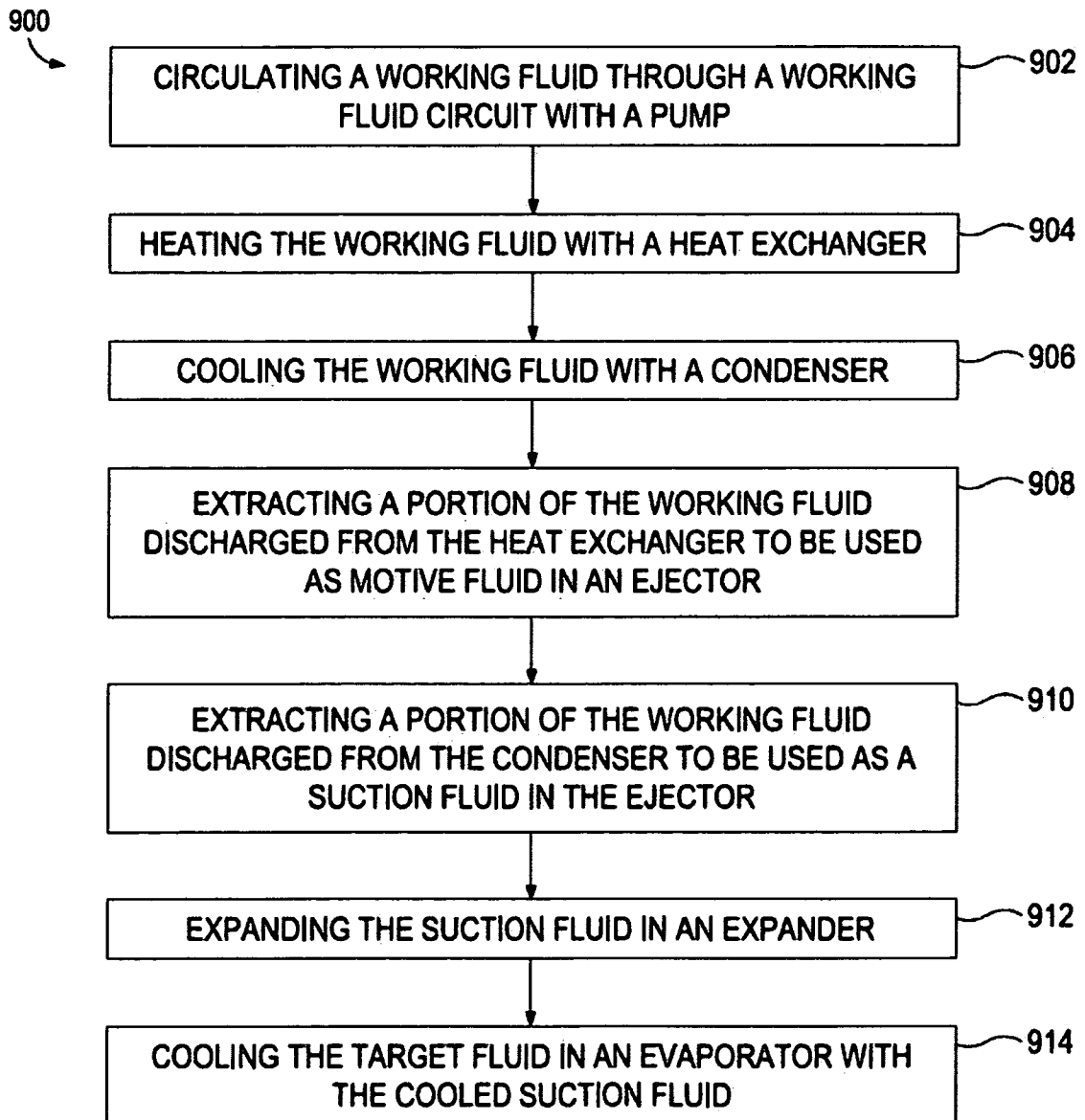


FIG. 9

A. CLASSIFICATION OF SUBJECT MATTER***F25B 1/00(2006.01)i, F25B 41/00(2006.01)i***

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC : F25B 1/00; F01K 27/02; F01K 23/08, F01K 23/06

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & keywords: refrigeration cycle, working fluid, ejector and recuperator

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y A	US 2008-0006040 A1 (PETERSON, RICHARD B. et al.) 10 January 2008 See paragraphs [0063]-[0074],[0084] and figure 1.	1-3,7,12-13 4-6,8-11,14-20
Y	US 6158237 A (RIFFAT, SAFFA BASHIR et al.) 12 December 2000 See column 17, line 40 - column 18, line 27, column 19, line 45 - column 20, line 19 and figures 11,16.	1-3,7,12-13
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A	WO 2011-119650 A2 (ECHOGEN POWER SYSTEMS LLC.) 29 September 2011 See paragraphs [0024]-[0030] and figures 1,2.	1-20
A	JP 06-331225 A (NIPPONDENSO CO., LTD.) 29 November 1994 See abstract and figure 1.	1-20



Further documents are listed in the continuation of Box C.



See patent family annex.

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"&" document member of the same patent family

Date of the actual completion of the international search

07 MARCH 2013 (07.03.2013)

Date of mailing of the international search report

08 MARCH 2013 (08.03.2013)

Name and mailing address of the ISA/KR



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Telephone No. 82-42-481-8699



INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2012/000470

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