(54) Title: FLUORINATED KETONES AS A HIGH-VOLTAGE INSULATING MEDIUM

(57) Abstract:
The invention concerns a switching device (200) for medium, high, or extremely high voltage, wherein at least one volaged component (100, 202, 203, 400) of the switching device is enclosed in an enclosure (201, 206) and the enclosure (201, 206) is filled with a filling medium (204). The filling medium (204) comprises at least one compound from the group of fluorinated ketones, or consists of the same.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (HW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published: — with international search report (Art. 21(3))

[Continued on next page]
— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))
FLUORINATED KETONES AS A HIGH-VOLTAGE INSULATING MEDIUM

The invention concerns a switching device for medium, high or extremely high voltage, wherein at least one voltaged component of the switching device is enclosed in an enclosure, and the enclosure is filled, or can be filled, with a filling medium.

All the components that are voltaged in at least one operating state of the switching device can be understood to be voltaged components. However, they need not actually be voltaged in every operating state of the switching device. Depending upon its setting, for example, a switch is not always voltaged, even though by means of a switching process it can be translated into an operating state in which it is voltaged.

Depending upon the definitions used the demarcations of the regions of medium, high or extremely high voltage can vary. According to one prevalent definition, the medium voltage region extends from 1 kV to 52 kV and the high-voltage region from 52 kV to 110 kV. According to another definition the high-voltage region starts earlier at 50 kV. Voltages greater than 110 kV are designated as extremely high voltages. Accordingly a switching device for medium, high or extremely high voltage can be understood to be a switching device for voltages from 1 kV upwards.

Switchgear and switching equipment for medium, high or extremely high-voltage are also included amongst these switching devices. A multiplicity of switching devices of
this type are of known prior art.

An exemplary item of switching equipment for medium, high or extremely high voltage is a switch for voltages such as are also used, for example, in switchgear for medium, high or extremely high voltage. Switchgear of this type allow, by means of appropriate switching the formation of connections between different conductors, and thus, for example, the supply of energy to various consumers, or the reaction to failures of particular conducting paths, in that these are bridged by the selection of alternative energy supply paths.

Switching devices for medium, high or extremely high voltage must often satisfy high requirements with respect to their reliability and human safety. These include, for example, in switches for medium, high or extremely high-voltage, such as power switches, power disconnectors, load switches, circuit breakers, load disconnectors, etc., the requirement that arcs occurring between the contacts during the switching processes can be rapidly extinguished, or that their occurrence can be prevented. To satisfy these requirements various solutions have been proposed in the past. Thus switches for medium, high or extremely high voltages can be assigned extinguishing coils that have the task of extinguishing switching arcs. Likewise voltage components of switching devices for medium, high or extremely high voltage can be enclosed in an enclosure that is filled with a filling medium. As an example it should be stated here that the contacts of switches for medium, high or extremely high voltage are often enclosed in an enclosure that is filled with a filling medium. The
filling medium can have the property of rapidly extinguishing any arcs that occur, i.e. it can act as an arc extinguishing medium.

Voltaged components of switchgear for medium, high or extremely high voltage, for example, busbars, can be enclosed in an enclosure that can, for example, be designed as a separate chamber or bulkhead compartment in the housing of the switchgear. A suitable filling medium with which this enclosure is filled can act as an electrical insulation medium and can insulate voltaged components from other components of the switchgear. Equally it can act as an arc extinguishing medium for any fault arcs that may occur within the switchgear. The personal safety of operators of the switchgear can be increased both by means of an electrical insulation action of a filling medium and also by means of a fault arc extinguishing action of a filling medium. If fault arcs are extinguished promptly after they appear down times and maintenance requirements can be reduced. Instead of filling with a filling medium a vacuum is also often generated in the enclosure of switching devices for medium, high or extremely high voltage.

Air, oil and a "solid gas", i.e. a material that translates into a gaseous state only when the arc develops can be named as filling media, amongst others. DE 598 450 A discloses a circuit breaker. The breaker contacts of the circuit breaker are accommodated in containers filled with oil. From DE 641 963 A a metal-clad electrical switchgear is of known art, in which components such as a power switch and a transformer are accommodated in a vessel filled with oil as an insulation
fluid.

However, sulphur hexafluoride (SF₆) is also often used as a filling medium that is suitable both as an arc extinguishing medium and also as an electrical insulation medium. In comparison to air SF₆ offers the advantage of a higher breakdown resistance by a factor of approximately 2.5 at standard pressure. This makes possible small insulation separation distances, and thus allows the design of more compact switching devices for medium, high or extremely high-voltage. From DE 195 19 301 A1 a breaker for a metal-enclosed gas-insulated high-voltage switchgear is of known art. Here a contact pin and an opposing contact are arranged in a housing that is filled with SF₆ as an insulation gas. DE 32 15 234 C2 describes enclosed medium voltage switchgear, in which switching blades are arranged in a housing filled with an insulation gas; the blades can be brought into three switching positions.

From the point of view of environmental protection, and in particular climate protection, however, SF₆ is beset with many disadvantages. Its global warming potential (GWP), also known as its CO₂-equivalent, is 22,800. Thus 1 kg of SF₆ over a time period of 100 years is considered to be just as damaging as 22,800 kg of CO₂. Moreover its atmospheric lifespan is extremely high at 3200 years. Thus in Europe, for example, the handling and use of SF₆ is subject to stringent regulations. Stocks of SF₆ and its consumption must be monitored, for example,

It is therefore an object of the invention to provide switching devices for medium, high or extremely high
voltage, which are distinguished by good insulation of voltaged components, reliable extinction of any arcs that may occur, and good environmental compatibility.

This object is achieved by means of a switching device for medium, high or extremely high voltage, wherein at least one voltaged component of the switching device is enclosed in an enclosure, and the enclosure is filled with a filling medium that contains at least one compound from the group of fluorinated ketones, or consists of the same. Furthermore this object is achieved by the use of at least one compound from the group of fluorinated ketones as a constituent of a filling medium, or as a filling medium, for the filling of an enclosure, in which at least one voltaged component of a switching device for medium, high, or extremely high voltage is enclosed, and also by a method for the filling of an enclosure, in which at least one voltaged component of a switching device for medium, high, or extremely high voltage is enclosed, with a filling medium that contains at least one compound from the group of fluorinated ketones, or consists of the same.

Here it is not a prerequisite of the invention that the filling of the enclosure with the filling medium is complete. In fact the invention comprises also such variants in which the volume of the filling medium is less than the volume bounded by the enclosure.

Partially fluorinated or perfluorinated ketones with the general formula $R - \text{C}(\text{O}) - R'$ can be used, for example, as fluorinated ketones, wherein $R$ and $R'$ are partially fluorinated or perfluorinated substituents, which can be
the same, or can differ, and are, for example, fluorinated alkyl groups. R can, however, also stand for a linear or branched alkyl group. The fluorinated alkyl groups can likewise be linear or branched. R can for example stand for a perfluororisopropyl group and R' for a trifluoromethyl group or a pentafluorethyl group.

As just one example of a partially fluorinated ketone a compound with the above-cited general formula can be cited, in which R stands for a linear or branched alkyl group, for a methyl group, for example, and R' has the meaning cited above.

Particular compounds from the group of fluorinated ketones are, to name just a few examples, CF₃C(0)CF(CF₃)$_2$, CF₃CF₂C(0)CF(CF₃)$_2$, CH₃C(0)CF₂CF₂H and CH₃C(0)CF₂CFHFCF₃.

The manufacture of these fluorinated ketones is described in EP 1 261 398.

Fluorinated ketones can be manufactured using methods of known art. For example, they can be manufactured by the dissociation of perfluorinated carboxylic acid esters using the conversion of the perfluorinated ester with a fluoride ion source under reaction conditions, as is described in the US patent document 5,466,877 (Moore et al.), and by the combination of the ester with at least one initiator, which is selected from the group consisting of gaseous, non-hydroxylated nucleophiles; liquid, non-hydroxylated nucleophiles, and mixtures of at least one non-hydroxylated nucleophile (gaseous, liquid, or solid) and at least one solvent, which is inert with respect to acylating agents. The fluorinated carboxylic
acid ester precursors can be derived from the corresponding fluorine-free or partially fluorinated hydrocarbon esters by means of direct fluorination with fluorine gas, as is described in the US patent specification 5,399,718 (Costello et al.).

Fluorinated ketones, which are alpha-branched to the carbonyl group, can be manufactured as, for example, described in US patent specification 3,185,734 (Fawcett et al.) and in the Journal of the American Chemical Society (J. Am. Chem. Soc.), volume 84, pages 4285-88, 1962. These branched fluorinated ketones are most advantageously manufactured by the addition of hexafluoropropylene to acyl halogenides in a water-free environment in the presence of fluoride ions at an elevated temperature, as a rule approximately 50 to 80°C. The diglyme/flouride ion mixture can be recycled for subsequent preparations of fluorinated ketones, e.g. to minimise the exposure to moisture. If this reaction scheme is used, a small quantity of hexafluoropropylene dimer and/or trimer can be present in the branched perfluorinated ketone product as a by-product. The quantity of dimer and/or trimer can be minimised by the stepwise addition of hexafluoropropylene to the acyl halogenide over an extended period of time, e.g. several hours. These dimer and/or trimer contaminations can normally be removed by distillation from the perfluorinated ketone. In cases in which the boiling points lie too close to one another for fractional distillation, the dimer and/or trimer contamination can advantageously be removed in an oxidative manner by treatment of the reaction product with a mixture of an alkali metal permanganate in a suitable organic solvent.
such as acetone, acetic acid, or a mixture of these, at ambient temperature or an elevated temperature, preferably in a sealed vessel.

Acetic acid is a preferred solvent for this purpose; it has been observed that acetic acid does not tend to decompose the ketone, whereas in some cases a certain level of decomposition has been detected if acetone has been used. The oxidation reaction is preferably executed at an elevated temperature, i.e. above room temperature, preferably approximately 40°C or higher, in order to accelerate the reaction. The reaction can be executed under pressure, in particular if the ketone has a low boiling point.

The reaction is preferably executed with agitation so as to assist complete mixing of the two phases, which possibly may not be completely miscible.

If in the hexafluoropropylene additive reaction relatively volatile, short chain acyl halogenides (e.g. acyl halogenides containing from two to about five carbon atoms) are used, a significant build-up of pressure can occur in the reactor at elevated reaction temperatures (e.g. at temperatures in the range from about 50°C to about 80°C). It has been discovered that this build-up of pressure can be minimised if initially only a fraction of the acyl halogenide feed material (e.g. some 5 to 30 percent) is added to the reactor and the remaining component of the acyl halogenide is fed in, together with the hexafluoropropylene, continuously or in small steps (preferably in an equimolar ratio) over an extended period of time (e.g. 1 to 24 hours, in part dependent on
the size of the reactor). The initial acyl halogenide feed material and the subsequent supply of the two constituents together to the reactor also serve to minimise the production of the hexafluoropropylene dimer and/or trimer by-products. The acyl halogenide is preferably an acyl fluoride and can be perfluorinated (e.g. CF₃COF, C₂F₅COF, C₃F₇COF), partially perfluorinated (e.g. HCF₂CF₃COF), or not fluorinated (e.g. C₂H₅COF), wherein the ketone product formed is perfluorinated or partially fluorinated. The perfluoroketones can also include constituents that contain one or more non-chain forming heteroatoms interrupting the main carbon chain in the perfluorinated part of the molecule, such as, for example a nitrogen, oxygen or sulphur atom.

Perfluorinated ketones, which can be linear, can be manufactured according to the teaching of US patent specification 4,136,121 (Martini et al) by the conversion of an alkali metal salt of the perfluorinated carbonic acid with a perfluorinated acyl fluoride. Ketones of this type can also be manufactured according to the teaching of US patent specification 5,998,671 (Van Der Puy) by the conversion of a salt of the perfluorinated carbonic acid with a perfluorinated acid anhydride in an aprotic solvent at elevated temperatures.

The filling medium can either contain at least one compound from the group of fluorinated ketones, or it can consist of at least one compound of the group of fluorinated ketones. In the first case in addition to the at least one compound from the group of fluorinated ketones, other components that do not belong to the group of fluorinated ketones are a constituent of the filling
medium. The at least one compound from the group of fluorinated ketones is therefore itself also only one constituent of the filling medium. In the second case the filling medium contains exclusively one or a plurality of compounds from the group of fluorinated ketones, there are therefore no constituents of the filling medium present that do not belong to the group of fluorinated ketones.

Exemplary forms of embodiment of the present invention provide that the compound from the group of fluorinated ketones is a compound from the C3-C15 group of fluorinated ketones, in particular of the C4-C8 group of fluorinated ketones, preferably of the C5-C7 group.

In accordance with forms of embodiment of this type, and other forms of embodiment, provision can be made that the compound from the group of fluorinated ketones is a compound from the group of perfluorinated ketones.

Here an example of embodiment of the invention provides that the compound is from the group of the perfluorinated ketones CF₂CF₂C(O)CF(CF₃)₂, i.e. dodecafluorine-2-methylpentane-3-on. This can be of advantage, amongst others, for the reason that this compound can be obtained commercially under the brand name Novec 1230. It need not therefore be especially manufactured for the use according to the invention; rather it is already available. Up to the present time CF₂CF₂C(O)CF(CF₃)₂ has been used as a fire extinguishing medium of known art.

In what follows properties of compounds from the group of fluorinated ketones, and possible advantages that can
accompany the use according to the invention of a compound from the group of fluorinated ketones as a constituent of a filling medium, or as a filling medium, for the filling of an enclosure, in which at least one voltaged component of a switching device for medium, high or extremely high voltage is enclosed, are elucidated and described in concrete terms for a filling medium in which the compound is from the group of fluorinated ketones CF₃CF₂C(0)CF(CF₃)₂.

Compounds from the group of fluorinated ketones can be distinguished by comparatively good environmental compatibility, in particular from the point of view of climate protection. For CF₃CF₂C(0)CF(CF₃)₂, for example, the global warming potential (GWP) of 1.1 kg of CF₃CF₂C(0)CF(CF₃)₂ is thus, considered over a period of time of 100 years, as damaging as just 1 kg of CO₂. Its atmospheric lifespan is only 5 days (0.014 years), and is therefore many times less than SF₆, for example. Its ozone depletion potential (ODP) is 0.

Furthermore compounds from the group of fluorinated ketones can offer the advantage of a high electrical insulation capability. From this a multiplicity of advantages can result from the use of a compound from the group of fluorinated ketones as a constituent of a filling medium, or as a filling medium, for the filling of an enclosure, in which at least one voltaged component of a switching device for medium, high or extremely high voltage is enclosed.

Thus there exists, for example, the possibility of designing particularly compact switching devices for
medium, high or extremely high voltage that are not
dependent on the use of SF$_6$. Switches and switchgear for
medium, high or extremely high voltage can be cited as
examples. The abandonment of SF$_6$ can, as already
elucidated, bring with it the advantage of significantly
improved environmental compatibility of switching devices
of this type. On the other hand it is not necessarily the
case that the enclosure in which the at least one
voltaged component of the switching device for medium,
high, or extremely high voltage is enclosed must be
designed especially for filling with a filling medium
according to the invention, instead it can also be, for
example, an enclosure that was designed for filling with
SF$_6$ as a filling medium, but which is filled with a
filling medium according to the invention. The migration
across to the use of a filling medium according to the
invention can be eased in this manner.

Moreover compounds from the group of fluorinated ketones
can be suitable for extinguishing switching arcs, or also
fault arcs, in switching devices for medium, high, or
extremely high voltage promptly after their appearance.
By this means the reliability of such switching devices
can be increased. Moreover the use of further
extinguishing devices, such as extinguishing coils, for
example, can be unnecessary. This in turn can lead to
reduced production costs, and at the same time can reduce
the space requirement of switching devices for medium,
high, and extremely high voltage. Also by the use of a
compound from the group of fluorinated ketones as a
constituent of a filling medium, or as a filling medium,
for the filling of an enclosure in which at least one
voltaged component of a switch for medium, high, or
extremely high voltage is enclosed, the requirements on the related switch drive can be downgraded. Thus the arc extinguishing properties of the filling medium can, for example, render superfluous a particularly rapid separation of contacts that was previously necessary during the opening of a switch for medium, high, or extremely high voltage. By this means the possibility of using more cost effective and more compact switch drives can ensue.

The filling medium can thus be used to serve as an electrical insulation medium and/or an arc extinguishing medium.

To cite just one further possible advantage, switching devices for medium, high or extremely high voltage, in which at least one voltage component of the switching device is enclosed in an enclosure and the enclosure is filled with a filling medium that contains at least one compound from the group of fluorinated ketones, or consists of the same, can be particularly suitable for operation under extreme climatic conditions. They can also then be used outside climatically-controlled buildings. Moreover filling media of this type can exist as a liquid under normal conditions. This can ease storage and transport. The freezing point of CF$_3$CF$_2$C(0)CF(CF$_3$)$_2$, for example, is -108 °C. The critical temperature of CF$_3$CF$_2$C(0)CF(CF$_3$)$_2$, on the other hand, is +168.7 °C. Under normal conditions CF$_3$CF$_2$C(0)CF(CF$_3$)$_2$ therefore exists as a liquid.

A filling medium that contains at least one compound from the group of fluorinated ketones, or consists of the
same, can moreover have the advantage that it is very largely non-injurious to health. This improves safety levels when working with the filling medium, for example during production, installation or maintenance of a switching device according to the invention, or during operation of the same. For CF₂CF₂C(0)CF(CF₃)₂, for example, the property of being non-injurious to health is very largely fulfilled. This is also true after any dispersal into the air.

Furthermore a filling medium that contains at least one compound from the group of fluorinated ketones, or consists of the same, can be odourless, which makes it pleasant to work with.

Moreover a filling medium that contains at least one compound from the group of fluorinated ketones, or consists of the same, can have a low viscosity, which eases the filling of an enclosure with the filling medium, in particular by means of automatic pumps. CF₂CF₂C(0)CF(CF₃)₂, for example, has a viscosity of 3.9 x 10⁻⁸ m²/s at 25 °C.

A filling medium that contains at least one compound from the group of fluorinated ketones, or consists of the same, can moreover be colourless and can disperse from objects with which it comes into contact without leaving any residues.

Examples of embodiment of the present invention envisage that the switching device is designed as a switching device for medium voltage. The use of a compound from the group of fluorinated ketones as a constituent of a
filling medium, or as a filling medium, for the filling of an enclosure in which at least one voltaged component of a medium voltage switching device is enclosed, can bring with it the advantage that in comparison to regions of higher voltage in the region of medium voltage, i.e. in the voltage range from 1 kV to 52 kV, a filling medium according to the invention can extinguish an arc with a particularly high probability, and an electrical insulation action can be ensured by the filling medium in a particularly reliable manner.

In accordance with an exemplary form of embodiment of the invention the switching device according to the invention is designed as a switch with at least two contact means enclosed in the enclosure. The contact means can be of different designs. Thus configuration of the contact means as switching tubes that can be connected electrically via a switching contact is just as feasible as implementation as a pair of contact pieces that can be directly connected together electrically. In the exemplary forms of embodiment here elucidated it can be advantageous if the contact means are directly surrounded by the filling medium by means of the arrangement of the two contact means in the enclosure. The filling medium can then insulate the contact means in the outwards direction, in other words, it can act as an electrical insulation medium. Furthermore it can extinguish promptly arcs that can occur during the electrical separation or connection of the contact means, and can thus support reliable operation of the switch, and thus also of an electrical device in which it is installed. The rapid extinction of arcs can moreover contribute to reduced wear of switch components and thus can increase their
service life.

The switch can also have more than two contact means; it can, for example, be designed as a three-position switch with three contact means enclosed in the enclosure.

Further examples of embodiment of the invention envisage that the switching device is designed as switchgear. A large number of voltaged components are often present in switchgear; these must be insulated relative to other parts. Examples of such components include busbars, cable connectors, or switches. Likewise switching arcs or fault arcs can occur in the switchgear; these must be extinguished as soon as possible after they appear. The filling medium can undertake these tasks. Here it is possible that the switchgear includes a plurality of separate enclosures, which in each case are filled with a filling medium, which contains at least one compound from the group of fluorinated ketones, or consists of the same. All enclosures can be filled with the same filling medium, or the filling media can differ. In accordance with other variants the overall housing of the switchgear can be filled with the filling medium such that the housing forms an enclosure in accordance with the invention.

In accordance with exemplary examples of embodiment of the invention the switching device for medium, high, or extremely high voltage is designed as switchgear that includes at least one switch for medium, high, or extremely high voltage arranged in the enclosure. Thus the switches arranged in the enclosure can be electrically insulated relative to other parts of the
switchgear by means of the filling medium in the enclosure. In accordance with this example of embodiment of the invention both a plurality of switches for medium, high, or extremely high voltage of the switchgear can be arranged in the enclosure, as can also just a single switch. Likewise different enclosures can be included in the switchgear, in each of which at least one switch for medium, high, or extremely high voltage is arranged. A filling medium according to the invention can by virtue of a good electrical insulation action increase the operational reliability of the switchgear and at the same time open up the possibility of particularly compact forms of design. Since a filling medium according to the invention can be designed to have a strong arc extinguishing action, in accordance with the example of embodiment any fault arcs occurring within the enclosure filled with the filling medium can be extinguished rapidly. This can be beneficial for the operational reliability of the switchgear, and can also increase its service life and reduce maintenance requirements.

Exemplary forms of embodiment of the invention envisage that the switching device for medium, high, or extremely high voltage is designed as switchgear that includes at least one switch for medium, high, or extremely high voltage arranged in the enclosure, wherein this switch in turn is itself a switching device for medium, high, or extremely high voltage. At least two contact means of the switch are enclosed in the enclosure of the switch, wherein the enclosure is filled with a filling medium, which contains at least one compound from the group of fluorinated ketones, or consists of the same. In examples of embodiment of the invention switchgear for medium,
high or extremely high voltage can accordingly have an
enclosure that is configured, for example, as a switching
chamber and is filled with a filling medium, which
contains at least one compound from the group of
fluorinated ketones, or consists of the same. Within this
enclosure is arranged at least one switch for medium,
high or extremely high voltage, whose at least two
contact means are enclosed in a further enclosure, which
likewise is filled with a filling medium, which contains
at least one compound from the group of fluorinated
ketones, or consists of the same. Here the filling media
of the enclosure of the switchgear, such as e.g. the
switching chamber, and the filling media of the enclosure
of the contact means of the switch, need not necessarily
have the same composition.

One advantage of these examples of embodiment can be seen
in the fact that a particularly good electrical
insulation action and a particularly good arc
extinguishing action of the filling medium or filling
media can make itself felt both in the enclosure of the
switchgear and also in the enclosure of the contact
means. The advantages of a filling medium that contains
at least one compound form the group of fluorinated
ketones, or consists of the same, can then be exploited
in two respects, and can thus manifest themselves to a
particularly significant extent.

Other exemplary forms of embodiment of the invention
include the feature that the switching device for medium,
high, or extremely high voltage is designed as switchgear
that includes at least one switch for medium, high, or
extremely high voltage arranged in the enclosure, wherein
the switch arranged in the enclosure includes at least two contact means, which are surrounded by the filling medium of the enclosure of the switchgear. Accordingly switchgear for medium, high or extremely high voltage can have an enclosure that is configured, for example, as a switching chamber and is filled with a filling medium, which contains at least one compound from the group of fluorinated ketones, or consists of the same. Within this enclosure is arranged at least one switch for medium, high or extremely high voltage. In contrast to the example of embodiment elucidated immediately above, however, its at least two contact means are not enclosed a second time within the zone bounded by the enclosure of the switchgear, thus e.g. within a switching chamber. Thus the filling medium of the enclosure of the switchgear can also surround the contacts of a switch arranged within this enclosure. Since a filling medium that contains at least one compound from the group of fluorinated ketones, or consists of the same, can be equally suitable for extinguishing switching arcs of a switch for medium, high, or extremely high voltage very soon after they appear, and can also effectively counteract fault arcs, and at the same time can provide excellent electrical insulation, any separate enclosure of the contact means can be dispensed with. By this means the production resource and the space requirement for the switchgear can be further reduced.

In accordance with some forms of embodiment of the invention the switchgear can be designed as block switchgear that contains more than one switch. In particular if the contact means of the switches are enclosed in a common enclosure with a filling medium that
contains at least one compound from the group of fluorinated ketones, or consists of the same; if, for example; the contact means are also surrounded by the filling medium of the enclosure of the switchgear, a particularly compact design for the block switchgear can be possible.

Examples of embodiment of the invention envisage that the enclosure of the switching device is provided with a closure element that can be opened and again closed. The closure element can, for example, be configured as a flap valve, which is attached to the enclosure, and features locking means and also sealing means. If the switching device, for example, exists as switchgear for medium, high or extremely high voltage, the possibility exists of obtaining access by virtue of the closure element to the parts enclosed in the enclosure of the switchgear for maintenance purposes. A filling medium that contains at least one compound from the group of fluorinated ketones, or consists of the same, can under normal conditions exist as a liquid. By this means the filling medium can be released from the enclosure during maintenance and collected in a container in a simple manner, and after maintenance is complete can be refilled into the enclosure of the switchgear. Thus a reduction in consumption of the filling medium and thus also a cost saving can be made possible.

The invention is elucidated in more detail in what follows with the aid of three figures.

Here:
Fig. 1 shows a schematic representation of a switch for medium, high, or extremely high voltage in accordance with a first example of embodiment of the invention;

Fig. 2 shows a schematic representation of a medium voltage switchgear in accordance with a second example of embodiment of the invention, which includes a switch in accordance with the first example of embodiment of the invention;

Fig. 3 shows a flow diagram that illustrates the sequence of a method according to the invention.

Fig. 1 shows a schematic representation of a switch 100 for medium, high, or extremely high voltage, that is to say a switching device for medium, high, or extremely high voltage, in accordance with a first example of embodiment of the invention. The switch 100 includes two contact means designed as contact pieces 101 and 102. These are enclosed in an enclosure 105. Contact with them can be made via the connecting pieces 103 and 104. The connecting pieces 103 and 104 are led outwards through ceramic insulators 106 and 107. To name just one further possibility, cast resin insulators can also be used. Contact piece 101 and connecting piece 103 are configured such that they can move, so that the contact pieces 101 and 102 can be connected together or separated electrically. To this end the connecting piece 103 is surrounded by a bellows 108, which is led through the ceramic insulator 106. The connecting piece 103 can be connected with a switch drive. In the enclosure 105 of the switch 100 voltaged components of the switch 100 are
enclosed with the contact pieces 101 and 102, as are the corresponding sections of the connecting pieces 103 and 104. The enclosure 105 is filled with a filling medium 109, which consists of a compound from the group of fluorinated ketones. The present example features CF₂CF₂C(0)CF(CF₃)₂ as the filling medium 109; this is a perfluorinated ketone C-6.

The filling medium 109 is distinguished by the property that it electrically insulates the voltaged components 101-104 of the switch 100 from the enclosure 105 and from the surrounding environment. Here the electrical insulation action is comparatively strongly pronounced, so that work can be undertaken with a smaller volume of the filling medium. This allows a compact construction for the switch 100. Furthermore the filling medium 109 has the property of rapidly extinguishing arcs that can arise during switching processes between the contact pieces 101 and 102, which is advantageous as far as the operational reliability and service life of the switch 100 are concerned. In contrast to the widely-used medium SF₆ it is climatically friendly. Moreover it is non-poisonous and can therefore be handled without harm.

A three-position switch with three contact means enclosed in the enclosure 105 can be constructed in a similar manner.

Fig. 2 shows a schematic representation of a medium voltage switchgear 200 in accordance with a second example of embodiment of the invention, which includes a switch 100 in accordance with the first example of embodiment of the invention.
The medium voltage switchgear 200 is divided into various zones by means of bulkheads 201 and the housing 206. In the interests of clarity only some of these bulkheads are provided with a reference symbol. The switchgear 200 includes a low voltage zone NVR, a busbar zone SSR, a circuit breaker zone TSR, a power switch zone LSR and a cable connection zone KAR. The bulkheads 201 form enclosures of the low voltage zone NVR, the busbar zone SSR, the circuit breaker zone TSR, the power switch zone LSR and the cable connection zone KAR. The enclosures of the zones SSR, TSR and LSR of the medium voltage switchgear 200 are each provided with a closure element 205 that can be opened and again closed. The power switch zone LSR contains a voltaged component in the form of the power switch 100. Likewise voltaged components are arranged in the cable connection zone KAR in the form of the connecting parts 202. The busbar 203 of the busbar zone SSR is likewise a voltaged component. The zone TSR likewise contains a voltaged component in the form of a disconnector and earthing switch 400, which is designed as a three-position switch. Thus voltaged components are enclosed in the enclosures of the zones LSR, KAR, SSR und TSR formed by the bulkheads 201 and the housing 206. In particular the medium voltage switchgear 200 includes, in the form of the power switch 100 and the circuit breaker 400, switches arranged for medium voltage, each in an enclosure. The enclosures that bound the zones LSR, TSR and SSR, are in each case filled with a filling medium 204 that consists of a compound from the group of fluorinated ketones. In this example the filling medium 204 is selected to be the same CF₃CF₂C(0)CF(CF₃)₂ in all of the zones LSR, TSR and SSR. Thus in production only one
filling medium needs to be held in stock. The enclosures are configured by means of appropriate design of the bulkheads 201 and the housing 206 such that the filling medium cannot escape from them. It is however also possible to insulate the busbar zone SSR in a manner other than by filling it with a filling medium according to the invention. Thus, for example, a solid can be used, as can air.

The use of CF<sub>3</sub>CF<sub>2</sub>C(0)CF(CF<sub>3</sub>)<sub>2</sub> as a filling medium 204 ensures good insulation of the voltaged components 100, 400 and 203. At the same time the filling medium is suitable for rapid extinction of the fault arcs that can occur within the zones LSR, TSR and SSR; this can increase the operational reliability and also the service life of the medium voltage switchgear 200. The enclosures of the zones LSR, TSR and SSR also ensure that an arc occurring in one of these zones cannot encroach into the other zones. In comparison to SF<sub>6</sub> the filling medium 204 is less harmful to the climate.

The power switch 100 is constructed in accordance with the example of embodiment corresponding to the example of embodiment shown in Fig. 1. The power switch 100 therefore represents a switching device according to the invention that features its own enclosure. At the same time the power switch 100 is enclosed in the enclosure, formed by the bulkheads 201, of the power switch zone LSR of the medium voltage switchgear 200, which as such itself likewise represents a switching device according to the invention. Here, for example, the filling media 204 of the enclosures of the medium voltage switchgear 200, and the filling medium 109 of the enclosure 105 with
the contact means 101 and 102 (only shown in Fig. 1) of the power switch 100, need not necessarily have the same composition.

The use of the power switch 100, which is itself a switching device according to the invention, as a constituent of the medium voltage switchgear 200, which likewise is a switching device according to the invention, offers the advantage that a particularly good electrical insulation action and a particularly good arc extinguishing action of the filling medium CF₂CF₂C(O)CF(CF₃)₂ can make itself felt both in the enclosure of the power switch zone LSR of the medium voltage switchgear 200 and also in the enclosure 105 of the contact means 101, 102. The advantages of the filling medium CF₂CF₂C(O)CF(CF₃)₂ can then be exploited in two respects and can thus manifest themselves to a particularly significant extent.

Instead of the power switch 100 used in the example of embodiment other power switches, such as, e.g. vacuum switches, can also be used. Alternatively it is also possible not to encapsulate separately the contact means of the power switch as constructed, so that the contact means of the power switch are also surrounded by the filling medium 204 of the enclosure formed by the bulkheads 201, which bounds the power switch zone LSR of the medium voltage switchgear 200. Since the filling medium 204 can be suitable for extinguishing switching arcs of the power switch very soon after they arise, likewise for effectively counteracting fault arcs, and also for providing excellent electrical insulation, a separate enclosure of the contact means can be dispensed
with. By this means the production resource and space requirement for the medium voltage switchgear 200 can possibly be further reduced.

The closure element 205 that can be opened and again closed, for example, of the enclosure of the power switch zone LSR of the medium voltage switchgear 200, is configured as a flap valve and features locking means (not shown) and also sealing means (not shown). The closure element 205 allows access to be gained to the power switch 100 for maintenance purposes. The filling medium exists as a liquid under normal conditions. By this means the filling medium 204 can according to the example of embodiment be released during maintenance from the enclosure that bounds the power switch zone LSR, collected in a container in a simple manner, and after maintenance is complete can be refilled into the enclosure. Thus a reduction in consumption of the filling medium 204, and thus also a cost saving, are possible.

Fig. 3 shows a flow diagram that illustrates in an exemplary manner the sequence of a method according to the invention.

Step 301 is the starting point. Step 302 comprises the filling of an enclosure, in each at least one voltaged component of a switching device for medium, high, or extremely high voltage is enclosed, with a filling medium. The filling medium contains at least one compound from the group of fluorinated ketones, or consists of the same. The method ends in step 303.
AMENDED CLAIMS

1. A switching device (100, 200) for medium, high or extremely high voltage, wherein

at least one voltaged component (101, 102, 103, 104, 100, 202, 203, 400) of the switching device is enclosed in an enclosure (105, 201, 206) and the enclosure (105, 201, 206) is filled with a filling medium (109, 204),

characterised in that the filling medium (109, 204) comprises at least one compound from the group of fluorinated ketones C4-C8, or consists of the same.

2. The switching device (100, 200) according to Claim 1, characterised in that the compound from the group of fluorinated ketones is a compound from the group of fluorinated ketones C5-C7.

3. The switching device (100, 200) according to one of the Claims 1 or 2,

characterised in that the compound from the group of fluorinated ketones C4-C8 is a compound from the group of perfluorinated ketones.

4. The switching device (100, 200) according to Claim 3,

characterised in that the compound from the group of fluorinated ketones C4-C8 is CF₃CF₂C(O)CF(CF₃)₂.

5. The switching device (100, 200) according to one of the Claims 1 to 4,
characterised in that it is designed as a switching device (100, 200) for medium voltage.

6. The switching device according to one of the Claims 1 to 5,

characterised in that the switching device is designed as a switch (100) with at least two contact means (101, 102) enclosed in the enclosure (105).

7. The switching device according to Claim 6,

characterised in that the switch (100) is designed as a three-position switch with three contact means enclosed in the enclosure (105).

8. The switching device according to one of the Claims 1 to 5,

characterised in that the switching device is designed as switchgear (200).

9. The switchgear (200) according to Claim 8,

characterised in that the switchgear (200) includes at least one switch (100, 400) for medium, high, or extremely high voltage arranged in the enclosure (201, 206).

10. The switchgear (200) according to Claim 9,

characterised in that the switch (100) arranged in the
enclosure (201, 206) is a switch in accordance with one of the Claims 6 or 7.

11. The switchgear (200) according to Claim 9, characterised in that the switch arranged in the enclosure (201, 206) includes at least two contact means, which are surrounded by the filling medium (204) of the enclosure (201, 206) of the switchgear (200).

12. The switchgear (200) according to one of the Claims 9-11, characterised in that the switchgear (200) is designed as a block switchgear that contains more than one switch (100, 400).

13. The switching device (100, 200) according to one of the Claims 1 to 11, characterised in that the enclosure (105, 201, 206) is provided with a closure element (205) that can be opened and again closed.

14. A use of at least one compound from the group of fluorinated ketones C4-C8 as a constituent of a filling medium (109, 204), or as a filling medium (109, 204), for the filling of an enclosure (105, 201, 206), in which at least one voltaged component (101, 102, 103, 104, 100, 202, 203, 400) of a switching device (100, 200) for medium, high, or extremely high voltage is enclosed.
15. The use of a compound from the group of fluorinated ketones C4-C8 as a constituent of a filling medium (109, 204), or as a filling medium (109, 204), in accordance with Claim 14,

characterised in that the filling medium (109, 204) serves as an electrical insulation medium and/or an arc extinguishing medium.

16. A method

characterised by the filling of an enclosure (105, 201, 206), in which at least one voltaged component (101, 102, 103, 104, 100, 202, 203, 400) of a switching device (100, 200) for medium, high, or extremely high voltage is enclosed, with a filling medium (109, 204) that comprises at least one compound from the group of fluorinated ketones C4-C8, or consists of the same.
Fig. 2