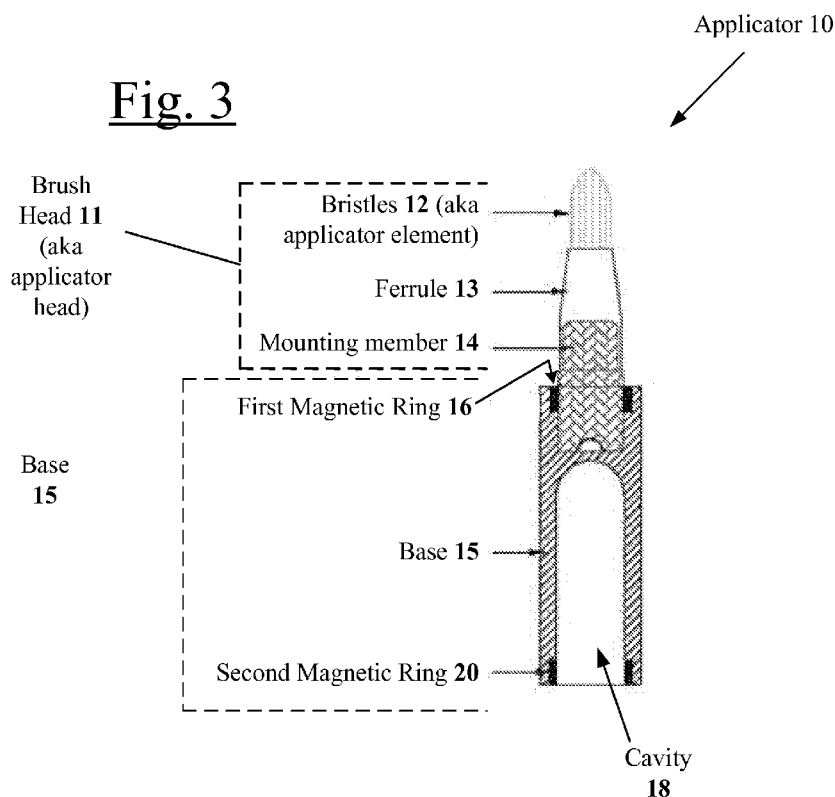




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(54) Title: MULTI-APPLICATOR TOOL



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(57) Abstract: A plurality of multi-applicator tools are provided, including tools which include magnetically attachable and detachable application brushes or the like. Some embodiments include a linear arrangement of brushes in a generally elongate tool configuration. Other embodiments include a central base into which application brushes fit within. Various appearances are likewise provided.

MULTI-APPLICATOR TOOL

BACKGROUND OF THE INVENTION

Cosmetic brushes vary greatly in size, shape, and function, and therefore a variety of brushes is often required in a typical makeup application. The application of eye makeup, for example, may require a rounded brush or sponge applicator for applying a base eyeshadow over the eyelid, a pointed brush for defining the crease of the eyelid with another shade of eyeshadow, and a flattened brush for lining the eye. Because brushes known in the art typically have a single brush head, three separate functions would require three separate makeup brushes. Not only does having multiple makeup brushes create clutter, but it also imposes a burden when traveling.

To solve the above problem, a brush with one brush head on each end of a handle is currently available. However, these brushes have the following disadvantages. First, if the brush has delicate heads on both ends, many storage options are unavailable. For example, it cannot be stored upright in a canister, placed in a fitted pocket, or held by an elastic banded pouch, as the brush head on the inserting end risks damage in each of these scenarios. Second, these brushes can have a maximum of two brush heads on a single handle. Accordingly, there is a need in the art for a cosmetic applicator capable of having multiple brush heads serving a variety of functions.

BRIEF SUMMARY OF INVENTIVE CONCEPTS

An object of the invention is to provide a cosmetic tool with a plurality of applicators that can be used for various types of cosmetics applications. According to one aspect of the invention, the applicators each comprise a cavity that is adapted to cover at least part of another applicator. According to another aspect of the invention, the applicators each further comprise a first and second magnetic component. According to another aspect of the invention, the first magnetic component of a first applicator is adapted for mating with a second magnetic component of another applicator.

Another object of the invention is to provide a cosmetic tool with a plurality of brush heads that can each be covered when not in use. According to one aspect of the invention, a brush head may be covered by a component holding another brush head. According to another aspect of the invention, the brush heads may all be covered by a receptacle. According to another aspect of the invention, the receptacle may be adapted for magnetically mating with a magnetic element on each of the brush heads.

According to another aspect of the invention, an applicator member is provided which is configured to interact with another similar applicator member having the same components claimed herein, the applicator member comprising: an elongate applicator head having a longitudinal axis substantially common to the longitudinal axis of the elongate base, and including an elongate applicator element; and an elongate base having a longitudinal axis and also having a first end and a second end opposing the first end, the applicator head fixed proximate the first end of the base such that an exposed shoulder surface portion is defined by the first end of the base, the first exposed shoulder surface being at least partially defined by a first attraction element itself also being part of the elongate base, the second end of the base defining an exposed peripheral end surface portion being at least partially defined by a second attraction element itself also being part of the elongate base, the second end of the base also defining an open elongate cavity having a longitudinal axis substantially common to the longitudinal axis of the elongate base, the exposed peripheral end surface portion being peripherally located about the opening of the elongate cavity, the first attraction element of the applicator member configured to be selectively attached and selectively detached from a second attraction element of the another similar applicator member such that the applicator element of the applicator member can fit within a cavity of the another similar applicator member during the attachment of the first and second attraction elements by an attraction force, the second attraction element of the applicator member configured to be selectively attached and selectively detached from a first attraction element of the another similar applicator member such that the cavity of the applicator member allows an applicator element of the another similar applicator member to fit therein during the attachment of the first and second attraction elements by an attraction force.

According to another aspect of the invention, an applicator member is provided which is configured to interact with another similar applicator member having the same components claimed herein, the applicator member comprising: an elongate applicator head having a longitudinal axis substantially common to the longitudinal axis of the elongate base, and including an elongate applicator element and an elongate mounting member; and an elongate base having a longitudinal axis and also having a first end and a second end opposing the first end, the applicator head fixed proximate the first end of the base such that an exposed shoulder surface portion is defined by the first end of the base, the first exposed shoulder surface being at least partially defined by a first attraction element itself also being part of the elongate base, the second end of the base defining an

exposed peripheral end surface portion being at least partially defined by a second attraction element itself also being part of the elongate base, the first end of the base also defining an open elongate cavity having a longitudinal axis substantially common to the longitudinal axis of the elongate base and configured to accept at least a portion of the elongate mounting member, the exposed shoulder surface portion being peripherally located about the opening of the elongate cavity, the second end of the base also defining an open elongate cavity having a longitudinal axis substantially common to the longitudinal axis of the elongate base, the exposed peripheral end surface portion being peripherally located about the opening of the elongate cavity, the first attraction element of the applicator member configured to be selectively attached and selectively detached from a second attraction element of the another similar applicator member such that the applicator element of the applicator member can fit within a cavity of the another similar applicator member during the attachment of the first and second attraction elements by an attraction force, the second attraction element of the applicator member configured to be selectively attached and selectively detached from a first attraction element of the another similar applicator member such that the cavity of the applicator member allows an applicator element of the another similar applicator member to fit therein during the attachment of the first and second attraction elements by an attraction force.

According to another aspect of the invention, a multi-applicator tool member is provided including a plurality of applicators configured to interact with and attach to each other in order to combine to provide the tool, the multi-applicator tool member comprising: A) a first applicator itself including: 1) an elongate applicator head having a longitudinal axis substantially common to the longitudinal axis of the elongate base, and including an elongate applicator element and an elongate mounting member; and 2) an elongate base having a longitudinal axis and also having a first end and a second end opposing the first end, the applicator head fixed proximate the first end of the base such that an exposed shoulder surface portion is defined by the first end of the base, the first exposed shoulder surface being at least partially defined by a first attraction element itself also being part of the elongate base, the second end of the base defining an exposed peripheral end surface portion being at least partially defined by a second attraction element itself also being part of the elongate base, the first end of the base also defining an open elongate cavity having a longitudinal axis substantially common to the longitudinal axis of the elongate base and configured to accept at least a portion of the elongate mounting member, the exposed shoulder surface portion being peripherally located about

the opening of the elongate cavity, the second end of the base also defining an open elongate cavity having a longitudinal axis substantially common to the longitudinal axis of the elongate base, the exposed peripheral end surface portion being peripherally located about the opening of the elongate cavity; and B) a second applicator itself including the same limitations as does the first applicator, the first attraction element of the first applicator member configured to be selectively attached and selectively detached from the second attraction element of the second applicator member such that the applicator element of the first applicator member fits within a cavity of the another similar applicator member during the attachment of the first attraction element of the first applicator member and the second attraction element of the second applicator member by an attraction force, the second attraction element of the first applicator member configured to be selectively attached and selectively detached from a first attraction element of the second applicator member such that the cavity of the first applicator member allows an applicator element of the second applicator member to fit therein during the attachment of the second attraction element of the first applicator member and the first attraction element of the second applicator member by an attraction force.

According to another aspect of the invention, a multi-applicator tool member is provided including a plurality of applicators configured to interact with and attach to a singular central base, the multi-applicator tool member comprising: a first applicator; a second applicator; and a base configured to magnetically attach to and retain both the first and second applicators.

BRIEF DESCRIPTION OF THE DRAWINGS

Reference will now be made to the accompanying drawings, which are not necessarily drawn to scale, and wherein:

Figure 1 shows a side sectional view of an applicator member **10** for a multi-applicator tool according to one embodiment of the present invention;

Figure 2A shows a perspective view showing the bottom of an applicator member **10** for use as a part of a multi-applicator tool according to one embodiment of the present invention;

Figure 2B shows a perspective view showing the top of an applicator member **10** for a multi-applicator tool according to one embodiment of the present invention;

Figure 3 another sectional view of an applicator member **10** for a multi-applicator tool according to one embodiment of the present invention, which is similar to the view of Figure 1 except that more elements are in cross section;

Figure 4 shows a side perspective view of the components of a disassembled multi-applicator tool according to one embodiment of the present invention;

Figure 5 shows a side perspective view of an uncapped multi-applicator tool according to one embodiment of the present invention;

Figure 6 shows a side perspective view of a capped multi-applicator tool **100** according to one embodiment of the present invention;

Figure 7 shows a side sectional view of a capped multi-applicator tool according to the embodiment of the present invention of Figure 6;

Figure 8 shows an exploded side view of a multi-applicator tool **200** according to another embodiment of the present invention;

Figure 9 shows a side sectional view of a capped multi-applicator **200** tool according to an embodiment of the present invention;

Figure 10 shows a side perspective view of a capped multi-applicator tool **200** according to an embodiment of the present invention;

Figure 11 shows a side perspective view of a capped multi-applicator tool **250** according to another embodiment of the present invention;

Figure 12 shows a side sectional view of a capped multi-applicator tool **300** according to an embodiment of the present invention;

Figure 13 shows a side sectional view of a capped multi-applicator tool **350** according to another embodiment of the present invention;

Figure 14 shows an exploded side view of a multi-applicator tool **500** according to another embodiment of the present invention;

Figure 15 shows a side sectional view of a capped multi-applicator tool **500** according to an embodiment of the present invention;

Figure 16 shows a side sectional view of a capped multi-applicator tool **550** according to another embodiment of the present invention;

Figure 17 shows an exploded side view of a multi-applicator tool **600** according to another embodiment of the present invention;

Figure 18 shows an exploded side sectional view of a multi-applicator tool **600** according to an embodiment of the present invention;

Figure 19 shows a side sectional view of a capped multi-applicator tool **600** according to an embodiment of the present invention;

Figure 20 shows an exploded front view of a multi-applicator tool **700** according to another embodiment of the present invention;

5 Figure 21 shows a front view of a multi-applicator tool according to another embodiment of the present invention;

Figure 22 shows a side view of a set of applicators according to an embodiment **700** of the present invention;

10 Figure 23 shows a side view of a capping unit according to an embodiment **700** of the present invention;

Figure 24 shows a top view of a capping unit according to an embodiment **700** of the present invention;

Figure 25 shows a front view of a multi-applicator tool **800** according to another embodiment of the present invention;

15 Figure 26 shows a front view of a multi-applicator tool **800** according to an embodiment of the present invention;

Figure 27 shows a front sectional view of a multi-applicator tool **800** according to an embodiment of the present invention;

20 Figure 28 shows side view of a set of applicator units according to an embodiment **800** of the present invention;

Figure 29 shows a front view of a capping unit **800** according to an embodiment of the present invention; and

Figure 30 shows a front perspective view of a capping unit **800** according to an embodiment of the present invention.

25 Figures 31 and 32 show exemplary elements used in the discussion of manufacturing techniques.

DETAILED DESCRIPTION OF THE INVENTION

30 Various embodiments of the present invention provide a cosmetic tool with a plurality of brush heads. The present invention now will be described more fully hereinafter with reference to the accompanying drawings, in which embodiments of the invention are shown. This invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein; rather, these

embodiments are provided so that this disclosure will be thorough and complete, and will fully convey the scope of the invention to those skilled in the art. Like numbers refer to like elements throughout.

Element List

Here follows an element list.

	10	Applicator
	11	Brush Head
5	12	Bristles
	13	Ferrule
	14	Mounting member
	15	Base
	16	First magnetic ring
10	17	Shoulder
	18	Cavity
	20	Second magnetic ring
	30	Cap
	40	Magnet
15	100	Multi-Applicator tool
	200	Multi-Applicator tool
	250	Multi-applicator tool
	300	Multi-applicator tool
	350	Multi-applicator tool
20	500	Multi-applicator tool
	600	Multi-applicator tool
	700	Multi-applicator tool
	800	Multi-applicator tool
	1010	Applicator
25	1012	Bristles
	1013	Ferrule
	1014	Mounting member
	1015	Base
	1016	First magnetic ring
30	1020	Second magnetic ring
	1030	Cap
	1040	Magnet

Applicator Unit

Figures 1-3 provide several views of an elongate applicator member (hereinafter applicator **10**) according to an embodiment of the present invention. As shown in Figure 1, the applicator **10** is comprised of an elongate base **15** and an elongate brush head **11** extending from one end of the base. In the present embodiment the base is circular in transverse cross-section.

The brush head **11** includes an applicator element (in the embodiment shown, bristles **12**), and also includes a ferrule **13**, and a mounting member **14** (see Figure 3). The bristles **12** are held in a conventional manner by ferrule **13**, which is mounted to one end of the base **15** by use of the mounting member **14**, which has one end that fits within the ferrule, another end that fits within an unnumbered hole in the base (opposite the cavity **18** discussed below), and a thicker, medial, shoulder section which allows for location of the mounting member relative to the ferrule and the base. The mounting member **14** in the present embodiment is generally circular in transverse cross-section where it joins the base **15** and has a smaller diameter than the base **15**, leaving an exposed annular shoulder **17** on the base surrounding the attachment point of the ferrule **13**. The base **15** includes a first magnetic ring **16**, a second magnetic ring **20**, and defines shoulder **17** and a cavity **18**.

At least part of the exposed shoulder **17** (see Figure 1) is magnetic. For example, as shown in Figures 1- 3, the magnetic portion of the exposed shoulder **17** in the present embodiment is the first magnetic ring **16** embedded into the base **15**. The first magnetic ring **16** is aligned so that its one exposed edge and the remaining portion of the shoulder **17** form a generally planar mating surface.

The second magnetic ring **20** is situated on the distal end of the base **15** (the end opposite the brush head) and may have dimensions that are similar, or identical, to the first magnetic ring **16**. For example, in the present embodiment, the second magnetic ring **20** also has an outer diameter of approximately 10 millimeters and an inner diameter of approximately 8 millimeters.

As shown in Figure 1, the exposed end of the second magnetic ring **20** lies flush with the distal end of the base **15**, the two ends forming a generally planar annular surface. As shown for example in Figure 2, the second magnetic ring **20** also frames an opening for a cavity **18** extending into the base **15**. This end of the base could be said to define the elongate cavity. The configuration of the cavity **18**, as well as the magnetic orientations and strengths of the first and second magnetic rings **16**, **20**, are described in detail below.

Multi-Applicator Tool

Figure 4 shows a set of applicators **10a**, **10b**, **10c**, **10d**, each having the components described above, as well as a cap **30** configured for placement over any of the applicators. The applicators **10a**, **10b**, **10c**, **10d** and the cap **30** collectively form a multi-applicator tool **100** according to one embodiment of the present invention.

In the present embodiment, the applicators **10a**, **10b**, **10c**, **10d** can be linearly assembled in any order. As shown in Figure 5, the multi-applicator tool **100** can be configured for use (*i.e.*, without the cap **30**, exposing a brush head **11a** for use). However, the multi-applicator tool **100** may be arranged so that any of the other brush heads is exposed for use.

Therefore, it may be seen that multi-applicator tool **100** has the advantage of being able to serve a plurality of cosmetics application functions without requiring a plurality of individual cosmetic applicators. That is, the multi-applicator tool **100** serves each of these functions but can be handled, stored, and transported as a single unit.

Each applicator **10a**, **10b**, **10c**, and **10d** serves a different function in a cosmetics application. For example, in the present embodiment, the applicators are each adapted for a particular type of eye makeup application. In particular, applicator **10a** has a pointed bristle arrangement and can be used to define the crease of the eye. Applicator **10b** in the present embodiment has relatively short, compactly arranged bristles that can be used to smudge eye liners and shadows. Applicator **10c** has an angular bristle arrangement and can be used for precise applications, such as lining the eyes. Applicator **10d** is a sponge applicator that can be used to apply pressed eye shadows.

However, in various other embodiments, applicators may be adapted for other types of applications such as for the brows or lips. In addition, the applicators may be adapted in size and shape to accommodate larger brush heads, such as for the application of foundation, blush, or bronzer. In other embodiments, at least some of the applicators may be adapted for the same type of makeup application. For example, a cosmetics tool may have two or more applicators with the same type of bristles so that two types of product could be applied without cross-contamination.

As shown in Figure 6, the multi-applicator tool **100** can be configured for storage by attaching the cap **30**. Therefore, another advantage of the cosmetic tool **100** is that every brush head **10a**, **10b**, **10c**, and **10d** can be covered, allowing for ease of transportability. For example, in the arrangement shown in Figure 6, brush head **12b** is covered by cavity **18a** of brush head **10b**. Other brush heads are covered by the cavity of

other brush heads. In this way, the cosmetic tool **100** can be stored or transported as a single, protected unit, without any risk of damaging the brush heads.

Cavities

As shown in Figures 1 and 7, in the present embodiment of the invention, the
5 cavity **18** in the base **15** of the applicator **10** is generally cylindrical along its depth and dimensioned to receive a brush head on another applicator.

As such, in this embodiment, the cavity **18** is dimensioned so that it can fit over any brush head in a given set of applicators without damaging the brush head. That is, the inner diameter of the cavity should be greater than the widest brush head in a given set of
10 applicators. Furthermore, the depth of the cavity should be greater than the height of any of the brush heads. For example, with respect to the applicators **10a**, **10b**, **10c**, **10d** shown in Figure 4, the bristles **12a**, **12b**, **12c**, **12d** have varying lengths and therefore the brush heads **11a**, **11b**, **11c**, **11d** have varying heights. The tallest brush head **11a** has a height of approximately 26 millimeters, and each of the cavities **18a** has a depth of approximately
15 30 millimeters. In other embodiments, the applicators forming a cosmetic tool may have cavities of different depths.

For example, in the present embodiment, applicator **10a** can be stacked on top of any of the applicators **10b**, **10c**, **10d** shown in Figure 4. In this way, base **15a** of applicator **10a** may serve as a protective enclosure for the brush head on any other
20 applicator.

Figure 4 also shows a cap **30** with an unshown cavity and a magnetic ring **40** shown in dotted line. The cavity in the cap **30** in the present embodiment is shaped and sized equal to the cavities **18a**, **18b**, **18c**, **18d** in the applicator units **10a**, **10b**, **10c**, **10d**. Likewise, the magnetic ring is situated around the cavity in a similar manner as the second
25 magnetic rings **20a**, **20b**, **20c**, **20d** around the cavities **18a**, **18b**, **18c**, **18d** of the applicator units **10a**, **10b**, **10c**, **10d**. The magnetic ring **40** is configured to magnetically mate with any of the first magnetic rings **16a**, **16b**, **16c**, **16d**. In this way, the cap **30** is adapted to cover any of the applicator units **10a**, **10b**, **10c**, **10d**.

First and Second Magnetic Components

30 The first magnetic rings **16** are configured to either magnetically attract or be magnetically attracted to the second magnetic rings **20** when the respective applicators are linearly arranged in a mating position. That is, according to various embodiments of the present invention, one or both of the first and second magnetic rings may have its magnetic poles linearly aligned along the axis of the base. Alternatively, both the first

magnetic ring and the second magnetic ring may have magnetic poles oriented in the same direction so that they each have an attractive force with respect to the other. For example, in the present embodiment, the first and second magnetic rings are both permanent magnets with poles oriented in the same direction along the linear axis.

5 However, in various other embodiments, the first magnetic ring could be a permanent magnet and the second magnetic ring could be comprised of a material that is attracted by a magnetic force, such as iron or steel.

 In further embodiments, the second magnetic ring could be a permanent magnet, and the second magnetic ring could be comprised of a material that is attracted by a
10 magnetic force, such as iron or steel.

 Generically speaking, It should be understood that the first and second magnetic rings could be generically referenced as first and second “attraction elements”, with attraction elements being defined as elements that tend to be drawn together by an attractive force when placed suitably close together. This attraction would include the
15 magnetic attraction between two suitably polarized magnets, or between a magnet and a suitably selected metal such as iron or steel.

 As may be understood, the first and second magnetic rings of the various brush heads keep the brush heads together. As an example, first magnetic ring element **16b** (of brush head **10b**) releasably connects relative to second magnetic ring element **20a** (of
20 brush head **10a**). However, any two applicators may be joined by magnetic force between the first magnetic ring of one applicator and the second magnetic ring of the other applicator.

 The first and second magnetic rings may be adapted so that separation requires a pulling force of at least 0.33 pounds-force (lbf). The pulling force required should be high
25 enough so that the cosmetic tool is not at risk of disassembling through normal use (*e.g.*, handling by a user during a makeup application) or transport (*e.g.*, when being carried in a cosmetics pouch). However, the pulling force should not be so high as to require undue exertion to detach the applicator units from one another. For example, in the present embodiment, a pulling force of 0.5 to 1.8 lbf has been found to be acceptable to meet these
30 criteria. However, in various other embodiments, depending on, for example, the type, size, or arrangement of the applicator units, pulling forces in the range of approximately 0.33 lbf to 2.0 lbf may be used.

The pulling forces between the first and second magnetic rings of various embodiments described herein allow a user to use the multi-applicator tool as a single component. A user may arrange the applicators of various embodiments so that a brush head on a first applicator is exposed, while the brush heads on the other applicators are covered. The applicators of these embodiments are all magnetically connected to form a single multi-applicator tool, and the pulling force holding the applicators together is great enough to withstand typical forces exerted on the tool by the user in applying cosmetics. For example, a user may grip the multi-applicator tool by one or more applicators without detaching or disconnecting any of the applicators. In this way, the applicators when magnetically mated form a handle for the multi-applicator tool.

Various other embodiments of the present invention, some of which are described below, also comprise magnetic components. Although they may vary in size or shape, other “first” magnetic components (*e.g.*, **216** or **316** described below) may function in the same or similar manner as the first magnetic ring **16**, and other second magnetic components (*e.g.*, **220** or **320** described below) may function in the same or similar manner as the second magnetic ring **20**. In addition, magnetic components in the caps or capping units in various other embodiments (*e.g.*, **220** or **320**) may function in the same or similar manner as the second magnetic ring **20**.

Additional Features

The applicator units can have labels on their respective bases so that they can be identified when the brush heads are covered (*i.e.*, when the cosmetic tool is in its assembled form). The labels may identify the function of the particular brush head (*e.g.*, “crease”, “smudge”, “angle liner”, and “sponge”, as shown in Figure 4). Alternatively, or additionally, the bases may be different colors so that a user can easily identify a particular type of brush head without looking at the label.

Furthermore, in various embodiments, the caps, bases, or other enclosures providing covering function for the brush heads or bristles may be at least in part transparent so that the brush head can be identifiable when enclosed.

Alternative Embodiments

Although the applicator bases **15a**, **15b**, **15c**, **15d** shown in Figures 1-7 are cylindrical, bases in other embodiments of the present invention may take other shapes. For example, Figures 8-10 depict a multi-applicator tool **200** according to another embodiment of the present invention. As shown in Figures 8- 9, the multi-applicator tool **200** comprises a plurality of applicators **210a**, **210b**, **210c**, **210d** and a cap **230**.

Applicators **210a, 210b, 210c, 210d** each have a base with a cavity formed through the lower end. Each base has a first magnetic component **216** embedded in the upper surface and a second magnetic component **220** framing the opening of the cavity. The cap **230** has a magnetic component which also frames the opening of a cavity **238**. This “framing”
5 may be via a continuous magnet periphery or discrete elements. The first magnetic component **216** of any applicator **210a, 210b, 210c, 210d** is adapted to magnetically mate with both the second magnetic component **220** of the other applicators and the magnetic component of the cap.

As shown in Figure 9, the first magnetic component **216b**, the second magnetic
10 component **220a**, and the magnetic component **240** in the cap **230** are positioned to align along the same linear axis when the multi-applicator tool **200** is assembled. The cavities **218, 238** may be cylindrical, and the first and second magnetic components **216, 220** may be circular (*i.e.*, rings). However, the cavities could instead be square in cross-section, so that the walls of the base **215** are generally uniform in thickness. The magnetic
15 components in this case could either be square or circular.

The bases **215** and the cap **230** in the present embodiment are square in cross-section so that the multi-applicator tool **200** forms the assembly shown in Figure 10.

In another embodiment, shown in Figure 11, a multi-applicator tool **250** comprises a plurality of applicators **260a, 260b, 260c, 260d** each having a base with a rectangular
20 cross-section. In this embodiment, the multi-applicator tool **250** further comprises a cap **280** also having a rectangular cross-section.

Figure 12 depicts a multi-applicator tool **300** according to another embodiment of the present invention. The multi-applicator tool **300** comprises a plurality of applicators **310a, 310b, 310c, 310d** and a cap **330**. The applicators **310a, 310b, 310c, 310d** and the
25 cap **330** may each have cross-sections of graduating size, forming the multi-applicator tool **300** having a profile such as that shown in Figure 12. The applicators **310a, 310b, 310c, 310d** each have a first magnetic component **316** embedded in the upper surface of the base **315** and a second magnetic component **320** embedded in the lower surface of the base **315**.

As shown in Figure 12, the first and second magnetic components **316, 320** have
30 generally the same shape and are positioned to align along the same linear axis. The second magnetic component **320** frames the opening of a cavity **318** that extends into the base **315**. Likewise, the cap **330** has a magnetic component, which also frames the opening of a cavity **338**.

Figure 13 depicts a multi-applicator tool **350** according to another embodiment of the present invention. The multi-applicator tool **350** comprises a plurality of applicators **360a, 360b, 360c, 360d** and a cap **380**. Similar to the applicators **310a, 310b, 310c, 310d** and the cap **330** forming the multi-applicator tool **300**, the cross-sectional shape of the applicators **360a, 360b, 360c, 360d** and the cap **380** may also have cross-sections of variable size, forming the multi-applicator tool **350** shown in Figure 13 when assembled.

Figures 14-15 depict another embodiment of the multi-applicator tool of the present invention. The multi-applicator tool **500** comprises a plurality of applicators and a cap. The applicators each have bases which are generally spherical but have flattened mating regions, as shown in Figure 15. The cap may also be generally spherical with a flattened mating region.

Figure 16 depicts a multi-applicator tool **550** according to another embodiment of the present invention. The multi-applicator tool **550** comprises a plurality of applicators and a cap. The cross-sectional shape of the applicators and the cap may be circles or ovals of graduating sizes.

Figures 17-19 depict a multi-applicator tool **600** according to another embodiment of the present invention. The multi-applicator tool **600** comprises a plurality of applicators **610a, 610b, 610d, 610e**, which function in generally the same way as the applicators described with respect to previously discussed multi-applicator tools. However, the multi-applicator tool **600** comprises a dual-sided capping unit **630**, which has a magnetic component surrounding an opening for a cavity on each end. In this way, the dual-sided capping unit **630** is capable of receiving an applicator on each end.

The central applicators **610a, 610b, 610d, 610e** respectively have bases **615a, 615b, 615d, 615e**, each with a cavity that functions in a similar way as the cavities described above (*i.e.*, configured to contain a brush head). However, the end applicators **610c, 610f** in the present embodiment respectively have bases **615c, 615f**. The bases **615c, 615f** are larger in cross-section than the bases of the central applicators and are solid (*i.e.*, do not have any cavities formed within).

In the present embodiment, the bases vary in size. However, the magnetic components in each base are configured to align along the same linear axis when the cosmetic tool **600** is assembled, allowing the central and end applicators **610a, 610b, 610d, 610e, 615c, 615f** to be mated interchangeably.

Figures 20 through 24 depict a multi-applicator tool **700** according to another embodiment of the present invention. The multi-applicator tool **700** comprises a plurality of applicators and a capping unit. The applicators vary in size. For example, as shown in Figure 22, one, “top” applicator is 20 millimeters wide, another “middle” applicator is 30 mm wide, and another “lower” applicator is 40 mm wide. Each applicator is comprised of a base with a first magnetic component and a brush head.

The capping unit of multi-applicator tool **700** has cavities on each side, as shown in Figure 23, as well as a cavity in the top, as shown in Figure 24. In the present embodiment, the cavities vary in size to accommodate the sizes of the various applicators.

The capping unit of multi-applicator tool **700** is adapted so that the applicators may be magnetically mated to a magnetic rim situated in or around the opening of the cavities. Depending on the size of the cavity and the respective magnetic components, certain of the applicators may be capable of mating with more than one cavity. Alternatively, the side walls forming the capping unit (*i.e.*, the walls surrounding the cavities) may be formed of, or coated with, a ferromagnetic material such that they are adapted to magnetically mate with the magnetic components on the applicators.

The capping unit of multi-applicator tool **700** in various embodiments may be transparent, as shown in Figure 21. In this way, the brush heads are visible, and therefore can be identified for use, even when the applicators are stored and the brush heads are enclosed within the capping unit.

Figures 25-30 depict a multi-applicator tool **800** according to another embodiment of the present invention. The multi-applicator tool **800** comprises a plurality of applicators and a capping unit. The applicators each have a handle holding a brush head. In the present embodiment, the brush heads are varying types of mascara wands, and the capping unit may be filled with, for example, mascara fluid. In this way, the mascara wands can be inserted into the capping unit through various openings and coated with mascara fluid.

In various other embodiments, the brush heads may be configured for other types of makeup applications (*e.g.*, eye shadow, eye liner, lip gloss, cheek blush, etc.), and the capping unit may be empty (*i.e.*, not filled with any product). In addition, in the present embodiment, the capping unit has a single continuous cavity. However, in various other embodiments, the capping unit may have separate cavities for each brush head.

The cavity of multi-applicator tool **800** has a plurality of openings into the cavity that are adapted to each receive one of the brush heads. In the present embodiment, the brush heads are interchangeable (*i.e.*, can be inserted into any of the cavities).

Surrounding the opening of each cavity is a magnetic component, which is designed to magnetically mate with a magnetic component located on the handle of each applicator.

In various embodiments, depending on the viscosity of the mascara fluid, the capping unit may have a fluid retention element. For example, each opening may be at least in part covered by a gasket adapted to prevent leakage of the mascara fluid or other products filling the cavity.

Those skilled in the art will understand that the brush heads can be arranged using the concepts of the present invention in ways other than the ways depicted in the figures. For example, any of the cosmetic applicators shown in the figures may be formed using either additional or fewer brush heads. Furthermore, the individual brush heads may take shapes other than those depicted in the figures. In addition, the cosmetic applicator may also take shapes other than those depicted in the figures.

Manufacturing Techniques

Assembly is generally as follows.

For an exemplary Cap **1030** shown in Figure 31, the main body of the cap is injection molded with a suitable plastic such as a plastic known in the art. Prior to the injection molding process, the exemplary magnet **1040** shown in Figure 31 is inserted into the mold such that the magnet is molded in place. No glue is needed although it could be used in an alternate embodiment.

For an exemplary brush applicator **1010** shown in Figure 32, the main body is injection molded with a suitable plastic such as a plastic known in the art. Prior to the injection molding process, the exemplary magnet **1020** is inserted into the mold such that the magnet **1020** is molded in place. Separately, the mounting member **1014**, ferrule **1013**, and brush bristles **1012** are assembled together as a subassembly. The first magnet **1016** is then put in place in the base **1015** as shown in Figure 32, and then the subassembly is inserted into the position shown in Figure 32. Glue holds the various elements together as needed.

CONCLUSION

Many modifications and other embodiments of the present invention will come to mind to one skilled in the art to which this invention pertains having the benefit of the teachings presented in the foregoing descriptions and the associated drawings. Therefore,
5 it is to be understood that the invention is not to be limited to the specific embodiments disclosed and that modifications and other embodiments are intended to be included within the scope of the appended claims. Although specific terms are employed herein, they are used in a generic and descriptive sense only and not for purposes of limitation.

That Which is Claimed:

1. An applicator member configured to interact with another similar applicator member having the same components claimed herein, said applicator member comprising:

5 an elongate applicator head having a longitudinal axis substantially common to said longitudinal axis of said elongate base, and including an elongate applicator element; and

 an elongate base having a longitudinal axis and also having a first end and a second end opposing said first end, said applicator head fixed proximate said first end of said base such that an exposed shoulder surface portion is defined by said first end of said base, said
10 first exposed shoulder surface being at least partially defined by a first attraction element itself also being part of said elongate base, said second end of said base defining an exposed peripheral end surface portion being at least partially defined by a second attraction element itself also being part of said elongate base,

15 said second end of said base also defining an open elongate cavity having a longitudinal axis substantially common to said longitudinal axis of said elongate base, said exposed peripheral end surface portion being peripherally located about the opening of said elongate cavity,

 said first attraction element of said applicator member configured to be selectively
20 attached and selectively detached from a second attraction element of said another similar applicator member such that said applicator element of said applicator member can fit within a cavity of said another similar applicator member during said attachment of said first and second attraction elements by an attraction force,

 said second attraction element of said applicator member configured to be
25 selectively attached and selectively detached from a first attraction element of said another similar applicator member such that said cavity of said applicator member allows an applicator element of said another similar applicator member to fit therein during said attachment of said first and second attraction elements by an attraction force.

30 2. The applicator member as claimed in Claim 1, wherein said attraction force between said first and second elements is a magnetic force.

 3. The applicator member as claimed in Claim 1, wherein at least one of said first and second attraction elements is a magnet.

4. The applicator member as claimed in Claim 1, wherein at least a portion of said open elongate cavity is substantially circular in transverse cross section.

5 5. The applicator member as claimed in Claim 1, wherein one of said first attraction elements is a ring-shaped magnet.

6. An applicator member configured to interact with another similar applicator member having the same components claimed herein, said applicator member comprising:

10 an elongate applicator head having a longitudinal axis substantially common to said longitudinal axis of said elongate base, and including an elongate applicator element and an elongate mounting member; and

15 an elongate base having a longitudinal axis and also having a first end and a second end opposing said first end, said applicator head fixed proximate said first end of said base such that an exposed shoulder surface portion is defined by said first end of said base, said first exposed shoulder surface being at least partially defined by a first attraction element itself also being part of said elongate base, said second end of said base defining an exposed peripheral end surface portion being at least partially defined by a second attraction element itself also being part of said elongate base,

20 said first end of said base also defining an open elongate cavity having a longitudinal axis substantially common to said longitudinal axis of said elongate base and configured to accept at least a portion of said elongate mounting member, said exposed shoulder surface portion being peripherally located about the opening of said elongate cavity,

25 said second end of said base also defining an open elongate cavity having a longitudinal axis substantially common to said longitudinal axis of said elongate base, said exposed peripheral end surface portion being peripherally located about the opening of said elongate cavity,

30 said first attraction element of said applicator member configured to be selectively attached and selectively detached from a second attraction element of said another similar applicator member such that said applicator element of said applicator member can fit within a cavity of said another similar applicator member during said attachment of said first and second attraction elements by an attraction force,

said second attraction element of said applicator member configured to be selectively attached and selectively detached from a first attraction element of said another

similar applicator member such that said cavity of said applicator member allows an applicator element of said another similar applicator member to fit therein during said attachment of said first and second attraction elements by an attraction force.

5 7. The applicator member as claimed in Claim 6, wherein said attraction force between said first and second elements is a magnetic force.

8. The applicator member as claimed in Claim 6, wherein at least one of said first and second attraction elements is a magnet.

10

9. The applicator member as claimed in Claim 6, wherein at least a portion of said open elongate cavity is substantially circular in transverse cross section.

10. The applicator member as claimed in Claim 6, wherein one of said first
15 attraction elements is a ring-shaped magnet.

11. The applicator member as claimed in Claim 6, wherein said applicator member is a brush head.

20 12. The applicator member as claimed in Claim 6, wherein said brush head includes bristles, a ferrule, and said mounting member.

13. A multi-applicator tool member including a plurality of applicators configured to interact with and attach to each other in order to combine to provide said tool, said
25 multi-applicator tool member comprising:

A) a first applicator itself including:

30 1) an elongate applicator head having a longitudinal axis substantially common to said longitudinal axis of said elongate base, and including an elongate applicator element and an elongate mounting member; and

2) an elongate base having a longitudinal axis and also having a first end and a second end opposing said first end, said applicator head fixed proximate said first end of said base such that an exposed shoulder surface portion is defined by said first end of said base, said first exposed shoulder

surface being at least partially defined by a first attraction element itself also being part of said elongate base, said second end of said base defining an exposed peripheral end surface portion being at least partially defined by a second attraction element itself also being part of said elongate base,

5 said first end of said base also defining an open elongate cavity having a longitudinal axis substantially common to said longitudinal axis of said elongate base and configured to accept at least a portion of said elongate mounting member, said exposed shoulder surface portion being peripherally located about the opening of said elongate cavity,

10 said second end of said base also defining an open elongate cavity having a longitudinal axis substantially common to said longitudinal axis of said elongate base, said exposed peripheral end surface portion being peripherally located about the opening of said elongate cavity; and

15 B) a second applicator itself including the same limitations as does said first applicator,

 said first attraction element of said first applicator member configured to be selectively attached and selectively detached from the second attraction element of said second applicator member such that said applicator element of said first applicator member fits within a cavity of said another similar applicator member during said attachment of said first attraction element of said first applicator member and said second attraction element of said second applicator member by an attraction force,

20 said second attraction element of said first applicator member configured to be selectively attached and selectively detached from a first attraction element of said second applicator member such that said cavity of said first applicator member allows an applicator element of said second applicator member to fit therein during said attachment of said second attraction element of said first applicator member and said first attraction element of said second applicator member by an attraction force.

30 14. The multi-applicator tool member as claimed in Claim 13, wherein said base of said first applicator and said base of said second applicator combine together to provide a common elongate member.

15. A multi-applicator tool member including a plurality of applicators configured to interact with and attach to a singular central base, said multi-applicator tool member comprising:

- 5 a first applicator;
 a second applicator; and
 a base configured to magnetically attach to and retain both said first and second applicators.

10 16. The multi-applicator tool member as claimed in Claim 15, wherein said base includes a common cavity for containing a fluid accessible by said first and second applicators.

 17. The multi-applicator tool member as claimed in Claim 15, wherein said base
15 includes separate cavities correspondingly accessible by said first and second applicators.

Fig. 1

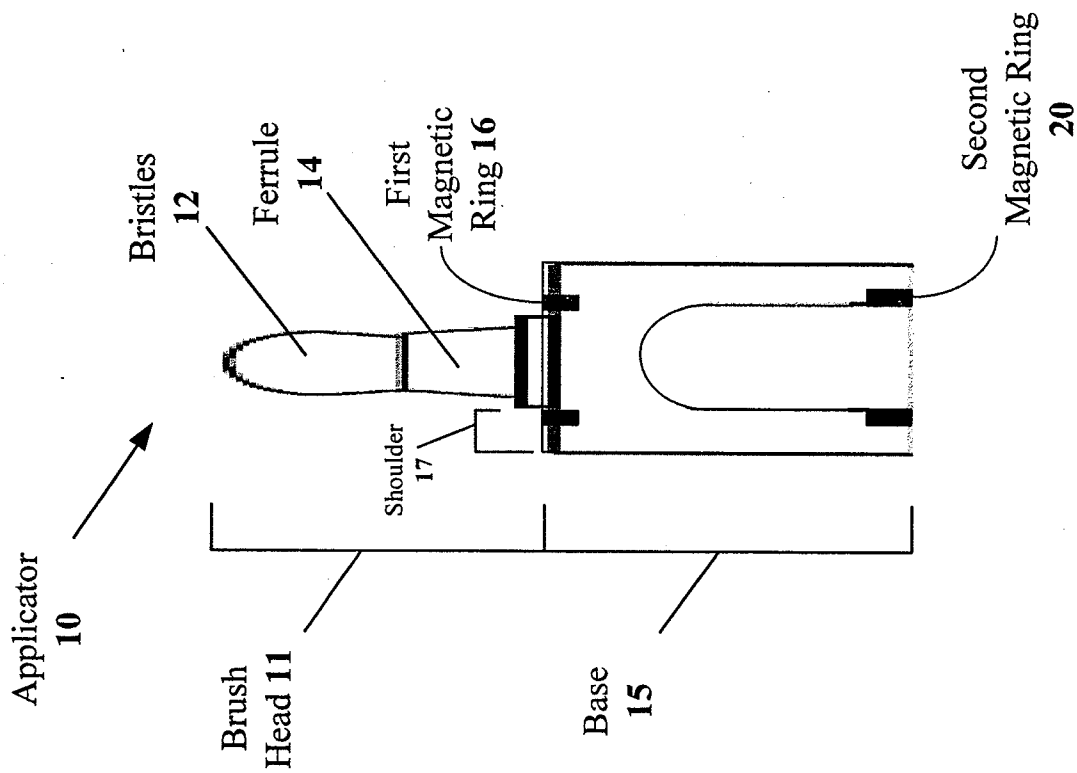


FIG. 2A

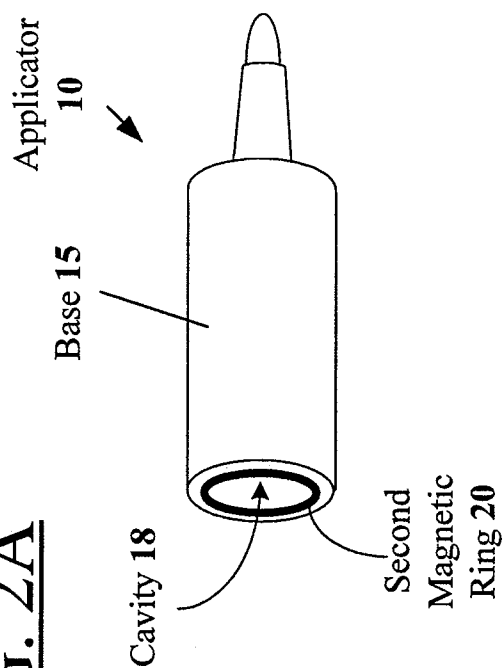


Fig. 2B

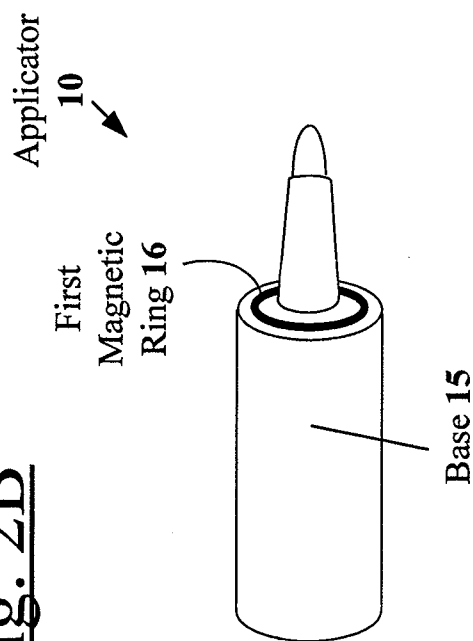


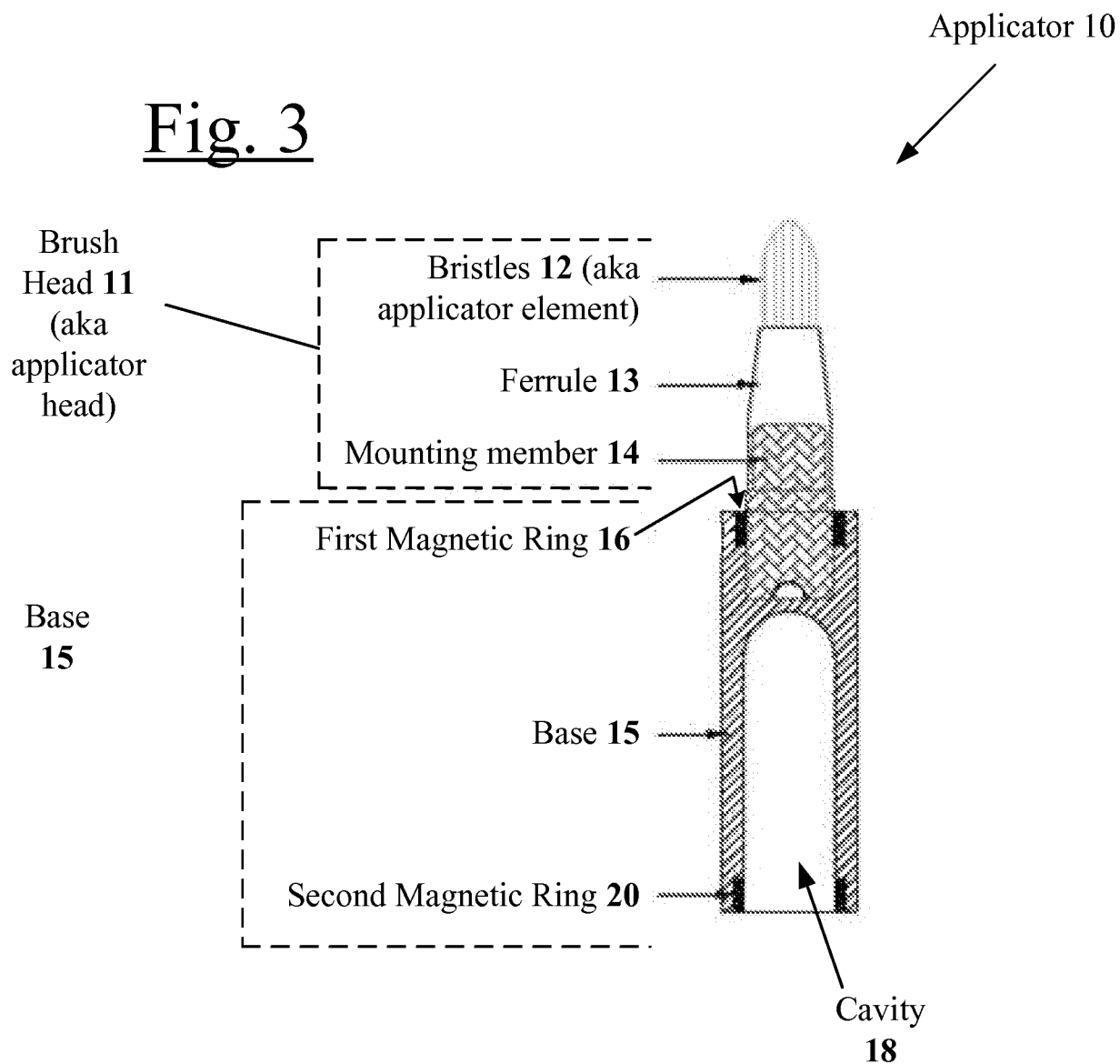
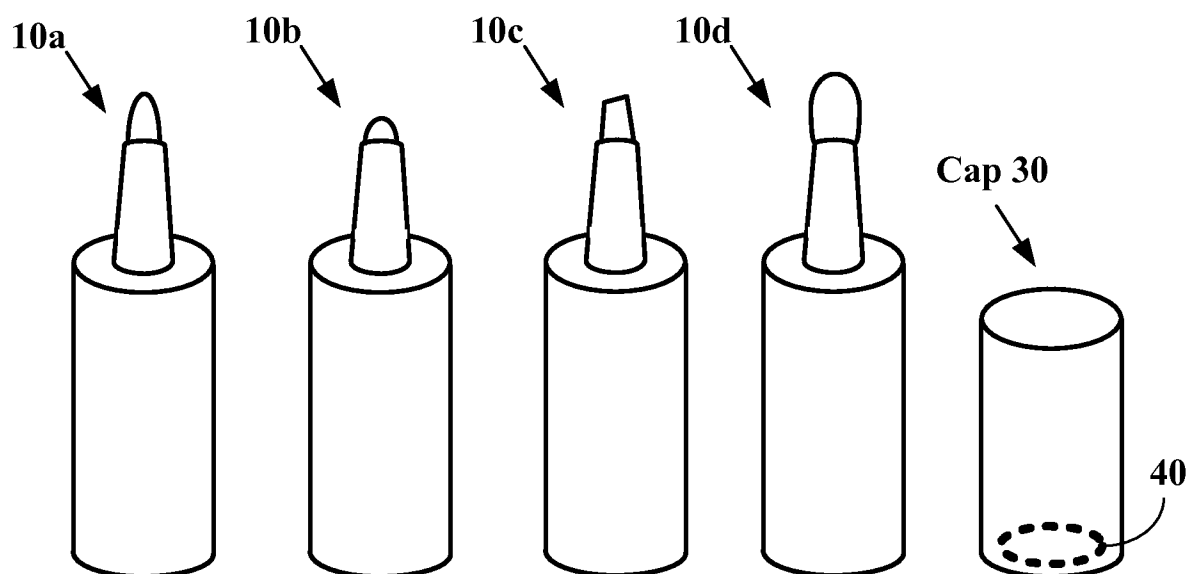
Fig. 3Fig. 4

Fig. 5

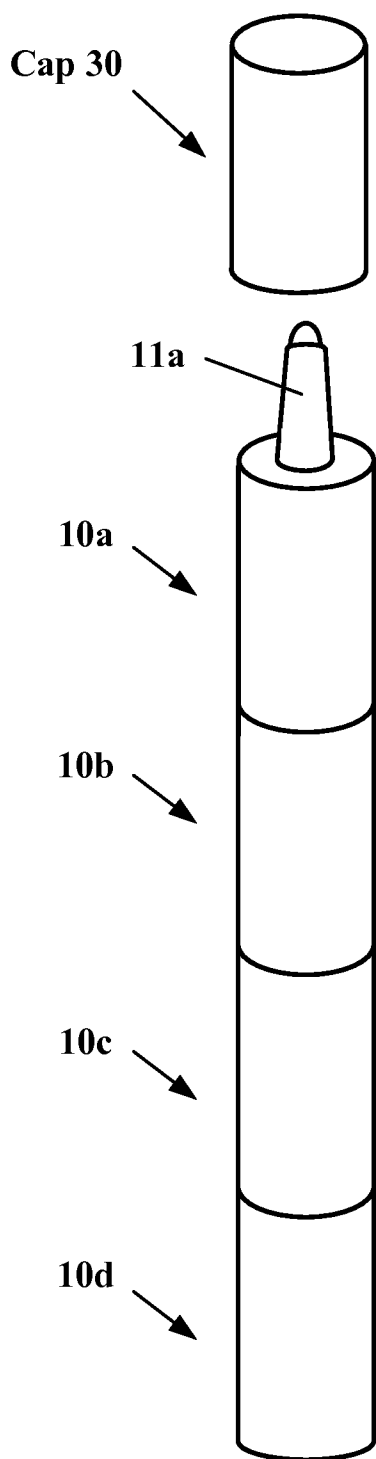


Fig. 6

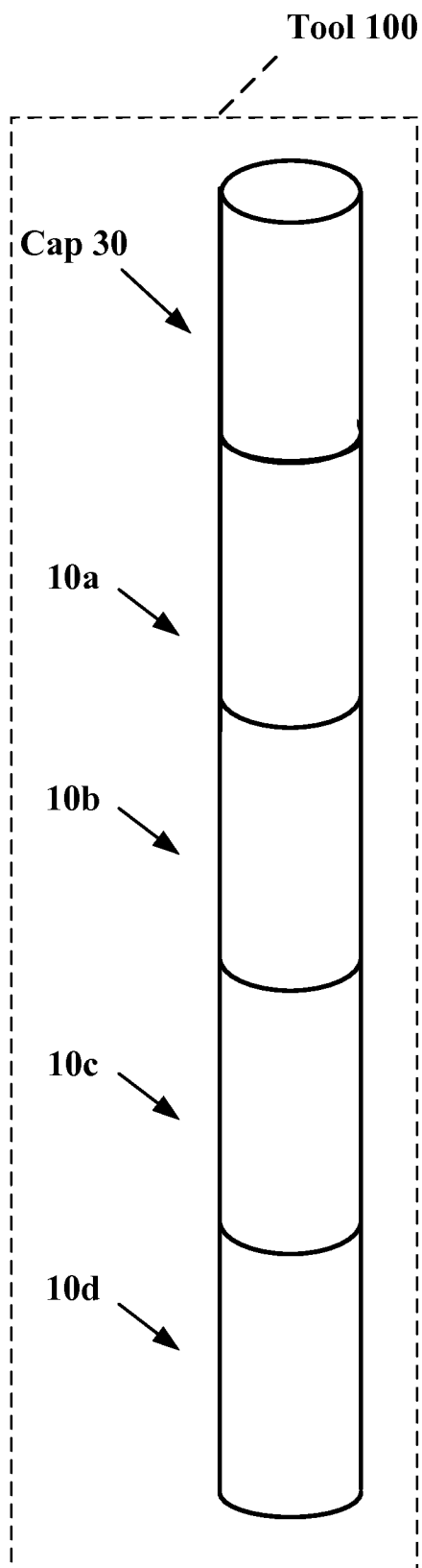


Fig. 7

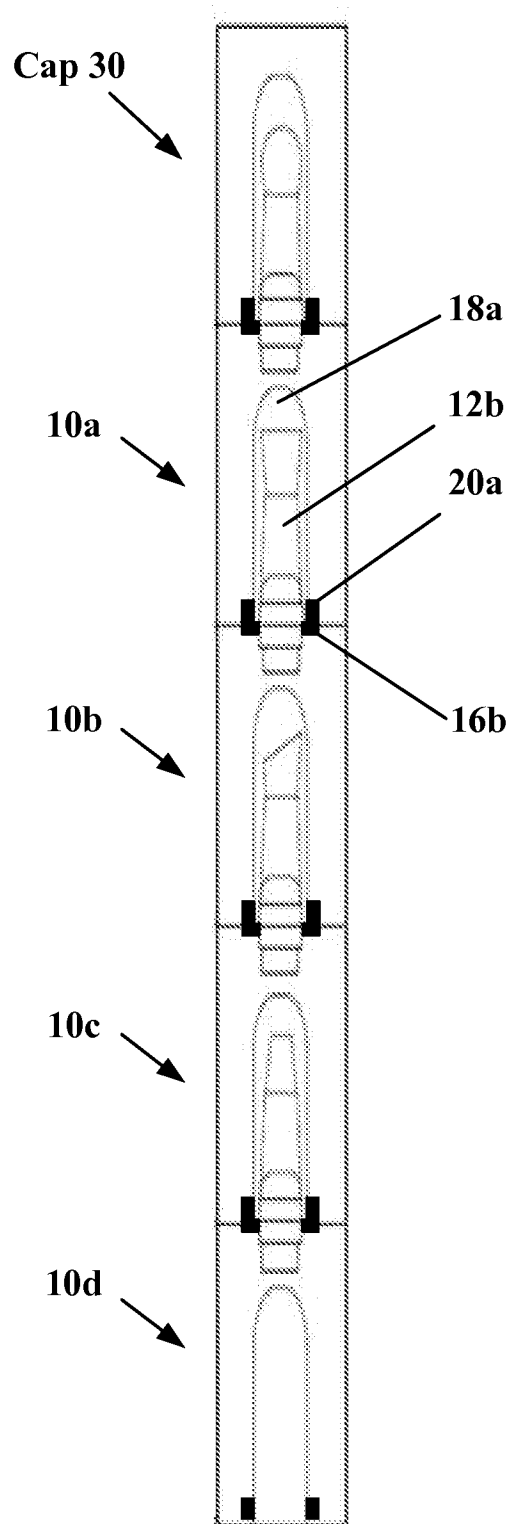


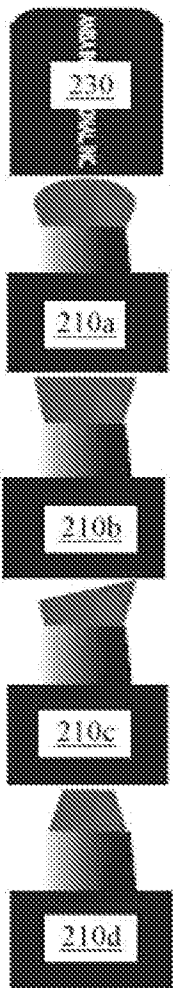
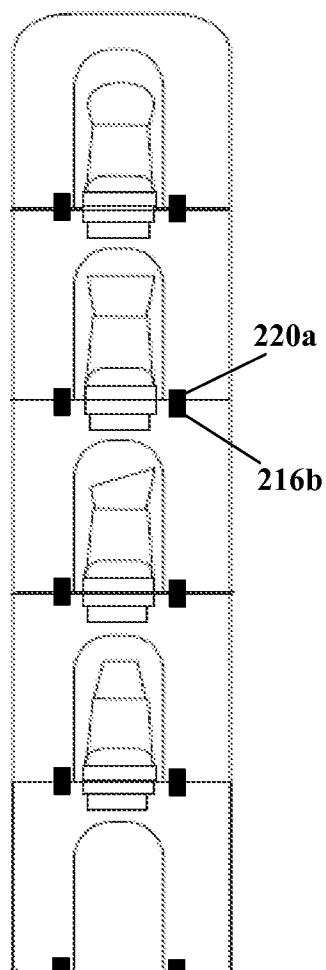
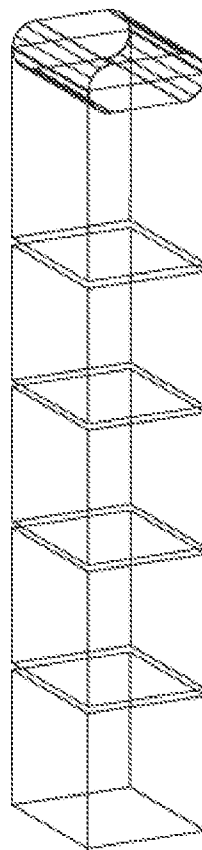
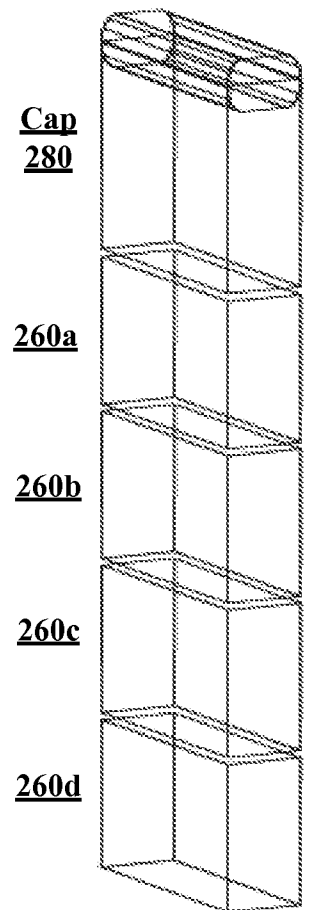
Fig. 8Multi-
applicator
tool 200Fig. 9Multi-
applicator
tool 200Fig. 10Multi-
applicator
tool 200Fig. 11Multi-
applicator
tool 250

Fig. 12

Multi-applicator
tool **300**

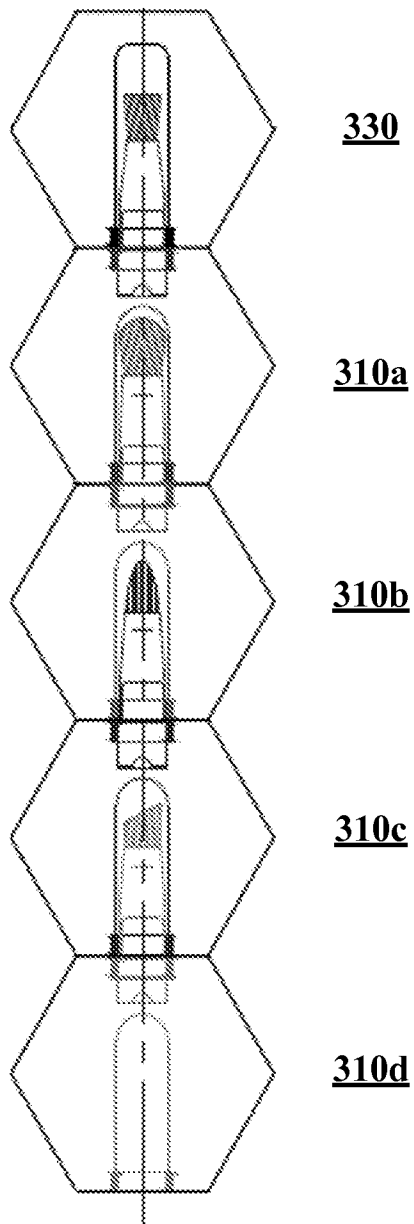


Fig. 13

Multi-applicator
tool **350**

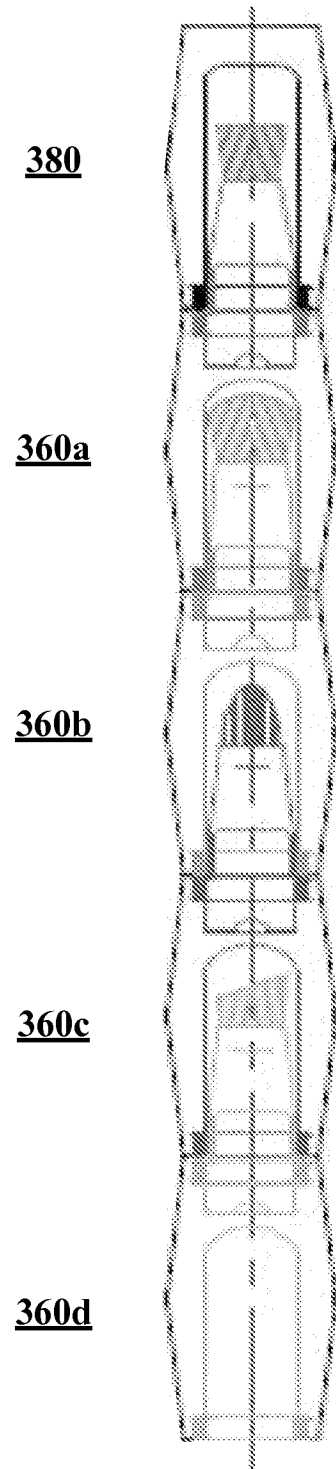
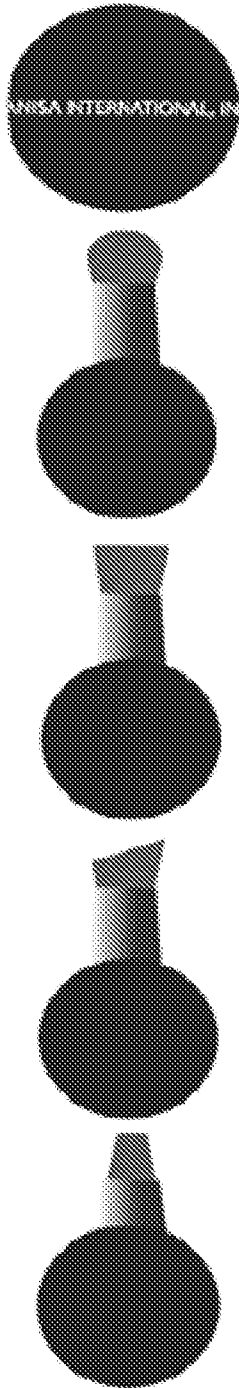
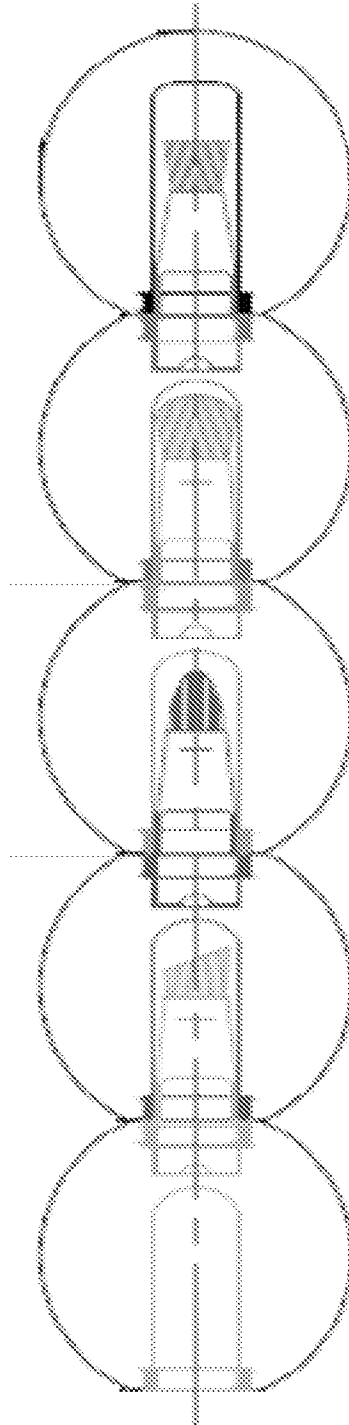


Fig. 14

Multi-Applicator
Tool 500

Fig. 15

Multi-Applicator
Tool 500

Fig. 16

Multi-Applicator
Tool 550

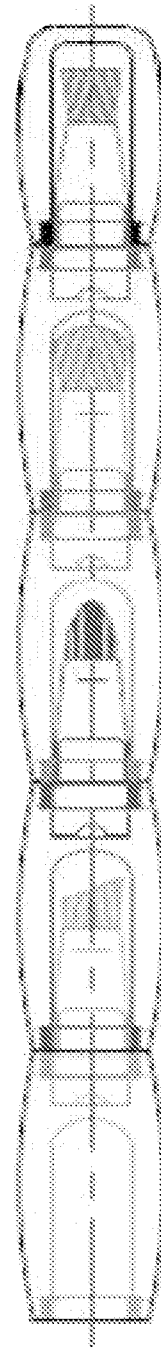


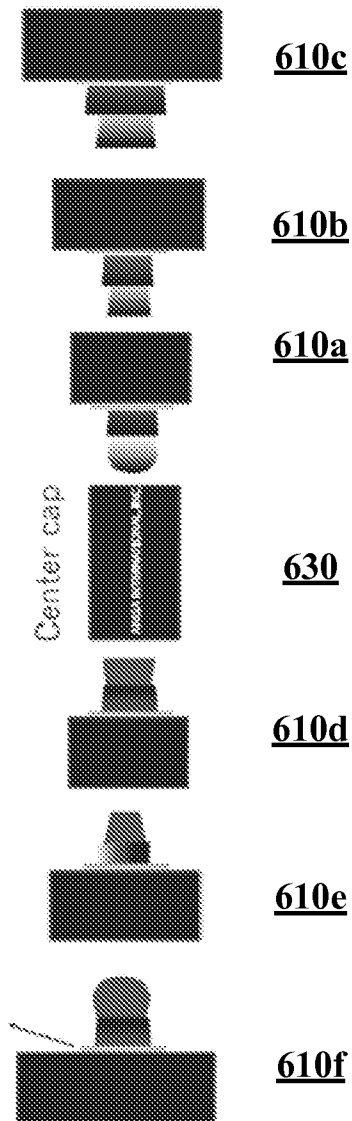
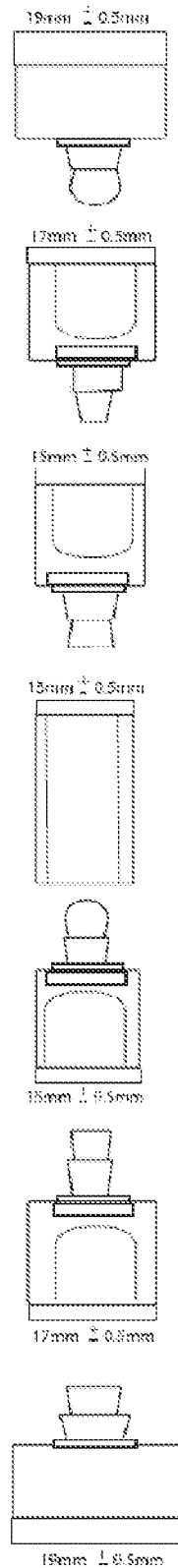
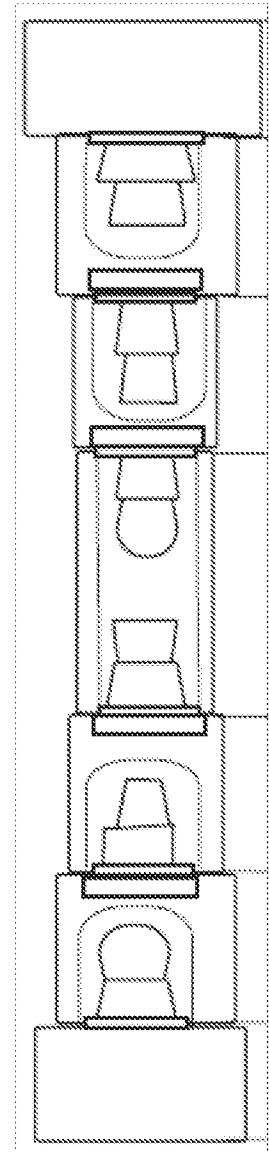
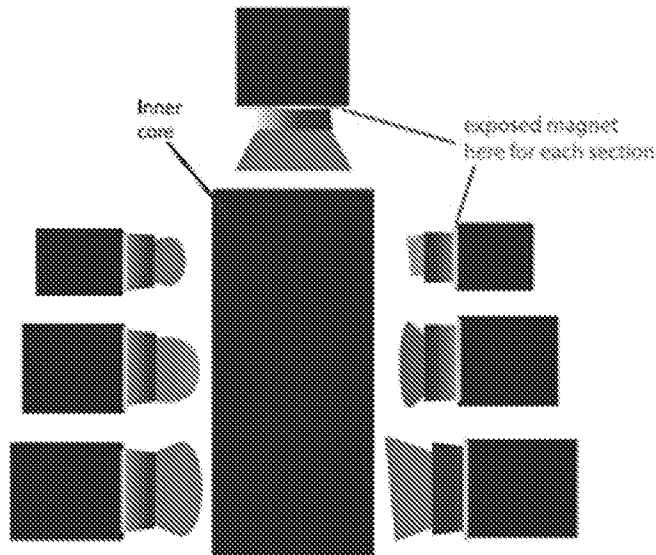
Fig. 17Multi-Applicator
Tool 600**Fig. 18**Multi-Applicator
Tool 600
(exploded)**Fig. 19**Multi-Applicator
Tool 600
(cross section)

Fig. 20

Multi-Applicator
Tool 700
(exploded)

Fig. 21

Multi-Applicator
Tool 700

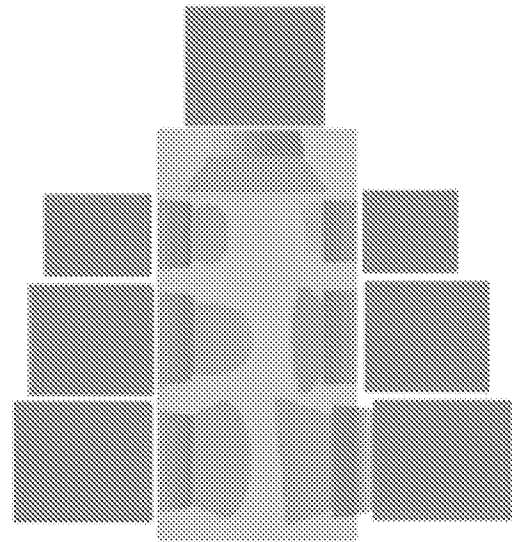
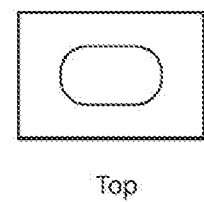
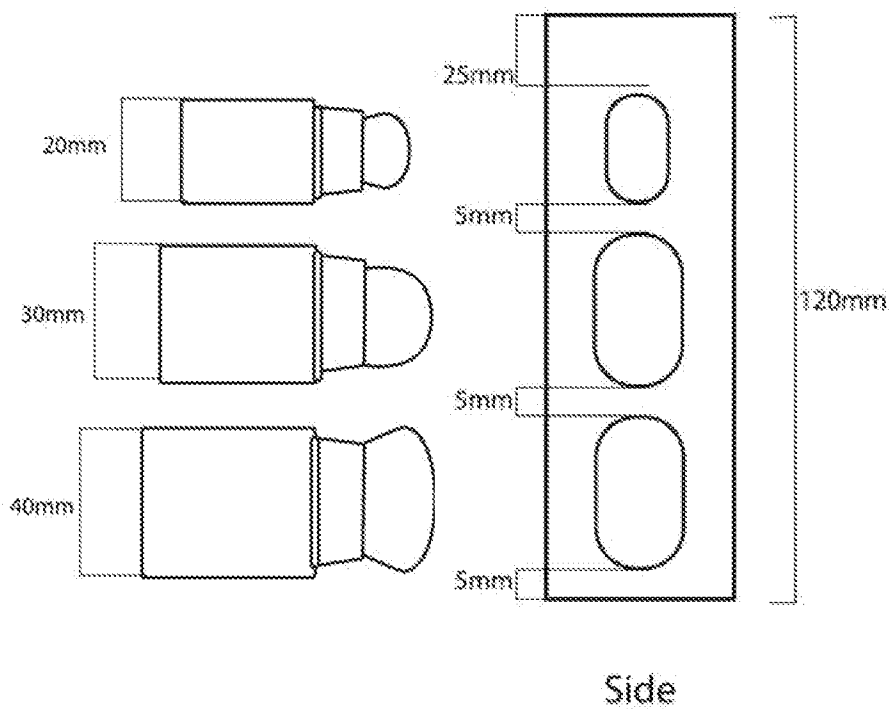
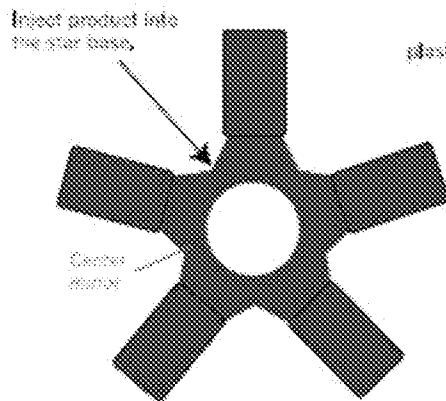
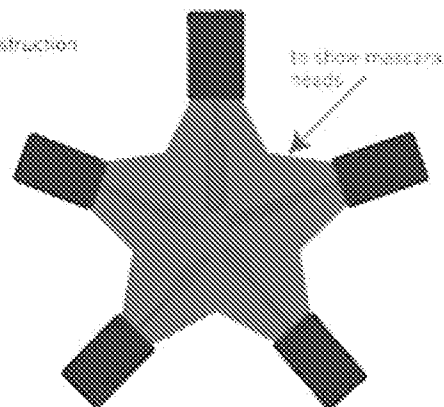
Fig. 22Fig. 23Fig. 24

Fig. 25

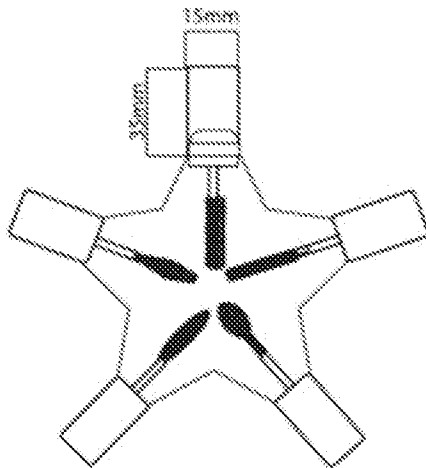
Multi-Applicator Tool 800

Fig. 26

Multi-Applicator Tool 800

Fig. 27

Multi-Applicator Tool 800

Fig. 28

Parts of Multi-Applicator Tool 800

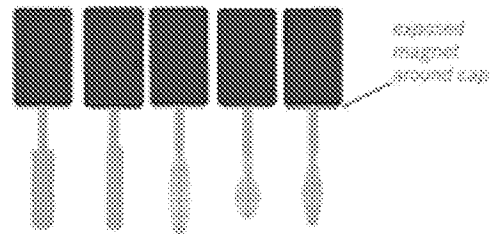
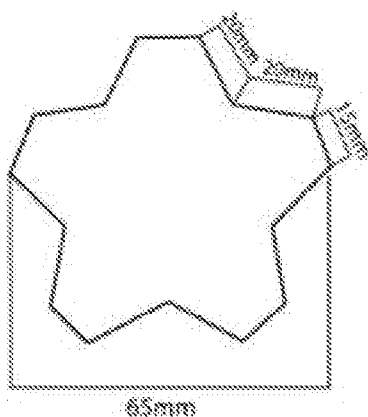


FIG. 28

Fig. 29

Multi-Applicator Tool 800

Fig. 30

Multi-Applicator Tool 800

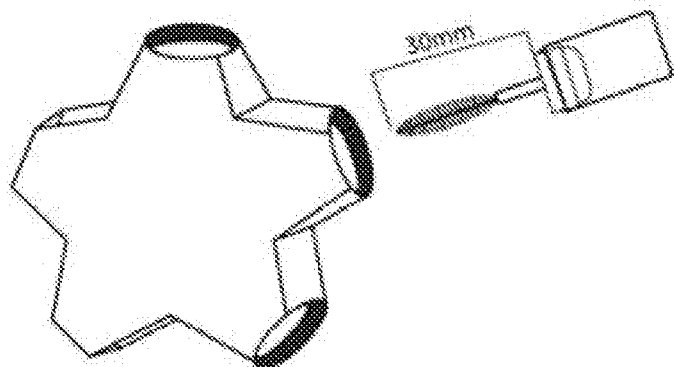
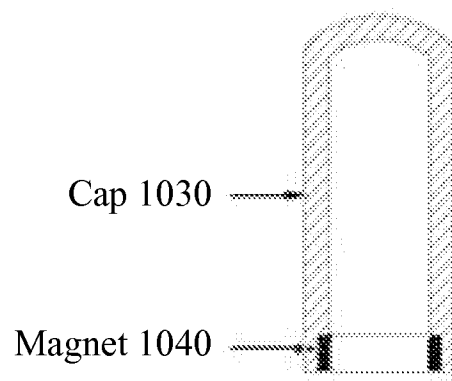


Fig. 31Fig. 32