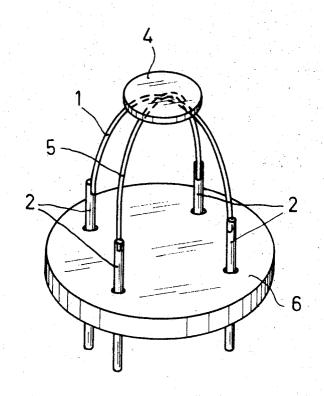
[54]	PUNCTIFORM CATHODE, IN PARTICULAR SUITABLE FOR DETACHABLE ELECTRIC DISCHARGE TUBES	[56] References Cited UNITED STATES PATENTS
[72]	Inventor: Johannes van Esdonk, Emmasingel, Netherlands	2,126,894 8/1938 Knoll et al
[73]	Assignee: U.S. Philips Corporation, New York, N.Y.	3,209,197 9/1965 Ahsmann et al313/311 X 3,374,386 3/1968 Charbonnier et al. 313/336 X 3,461,338 8/1969 Vogel313/336 X
[22] [21]		Primary Examiner—David Schonberg Assistant Examiner—Paul A. Sacher Attorney—Frank R. Trifari
[30]	Foreign Application Priority Data	
	March 7, 1970 Netherlands7003279	[57] ABSTRACT
	U.S. Cl313/311, 313/217, 313/336, 313/341, 313/343 Int. ClH01j 17/06, H01j 1/05, H01j 1/15 Field of Search313/217, 311, 336, 341, 343	A punctiform cathode for detachable tubes consisting of a tantalum plate which is secured to the tops of one or more V-shaped filaments.  3 Claims, 4 Drawing Figures
2		



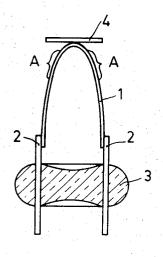


Fig.1

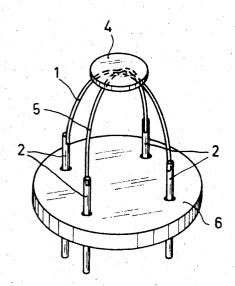


Fig.2

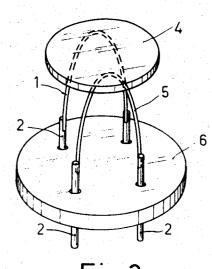


Fig.3

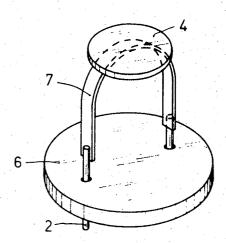


Fig.4

INVENTOR.

JOHANNES VAN ESDONK

Frank R. Ingani

## PUNCTIFORM CATHODE, IN PARTICULAR SUITABLE FOR DETACHABLE ELECTRIC **DISCHARGE TUBES**

The invention relates to a punctiform cathode, particularly suitable for use in detachable electric 5 discharge tubes, for example, electron diffraction tubes, electron microscopes and similar tubes, which have to be dismantled several times after use and in which the cathode, after having been in operation, is again contacted with air, or in tubes in which heat-sen- 10 sitive parts are present and which therefore have to be evacuated without strong heating and can hence contain gas particles, for example, camera tubes, and the like.

In general, punctiform cathodes are used in the said 15 cathodes according to the invention. tubes which consist of a hairpin-like or V-shaped bent filament in which the strongly bent part or the top serves as a cathode and is usually arranged close to or in a small aperture of a plate-shaped electrode.

In order to avoid a voltage drop in the part operating 20 as cathode and hence to obtain a punctiform equipotential cathode it is know, for example, from British Pat. Specification No. 455,351, to weld on the top of a hairpin-like filament a plate operating as the cathode and to provide an emissive oxide layer on said 25 plate.

However, such an oxide cathode is not suitable for the above-mentioned tubes, since the cathode, after the formation, may no longer contact air, since in that case the oxide layer is spoiled beyond repair. The same 30 holds good for tungsten-thorium cathodes.

Therefore, only pure metal cathodes, such as tungsten cathodes, are to be considered for the said tubes. However, it is not possible to secure a plate of tungsten as a cathode on a hairpin-like tungsten wire, since the 35 temperature of the filament must then be inadmissibly high to bring the plate at the emission temperature. The use as a cathode of the bent part of the hairpin-like filament as was done so far, has the additional drawback that due to the curvature of the filament no constant 40 distance is obtained between the actual cathode and a following electrode.

The said drawbacks can be avoided in a cathode for electric discharge tubes, consisting of a metal plate which is secured to the bent part of the V-shaped fila- 45 ample, and the filaments may be secured thereto, for ment if, according to the invention, the filament consists of tungsten and the plate consists of tantalum.

Since the emission temperature of tantalum is lower than that of tungsten, namely 1700° to 1800° C, the plate can be heated to the emission temperature by a 50 tungsten filament without the filament having to be heated too strongly.

When a low heating energy is used, the filament must be very thin, however. It has been found that in many cases the temperature gradient along the filament 55 one filament is in the form of a band. strongly increases from the plate as a result of the com-

paratively poor heat conductivity through the tungsten filament to the plate, as a result of which the temperature of the filament at some distance from the plate can increase too high and the filament at that region fuses prematurily. It is found possible to strongly reduce this drawback by using several V-shaped filaments and connecting them with their tops to the tantalum plate. By suitable proportioning of the V-shaped filaments, the heating energy can remain the same. If desirable, the V-shaped bent heat conductor may be in the form of a

band.
The invention will now be described with reference

to the accompanying drawing, in which:

FIGS. 1, 2, 3 and 4 show various embodiments of

In FIG. 1, reference numeral 1 denotes a V-shaped tungsten filament which is secured to current supply pins 2. The pins 2 are sealed in a glass bead 3. On the top of the V-shaped filement 1 a tantalum plate 4 is welded or soldered. The plate 4 may be circular or rectangular and have a diameter or diagonal of, for example, 1 mm. The thickness of the plate 4 is, for example,  $10\mu$ . The diameter of the filament 1 is, for example,  $250/\mu$ .

In spite of the small dimensions of the plate 4, the thermal radiation turns out to be so large that upon using such a thin filament overheating of the tungsten wire 1 can occur at the places A, so that at that region the wire will soon fuse.

In order to avoid this a second V-shaped filament 5 is provided as is shown in FIG. 2, the top of which, together with that of the filament 1, is welded to the plate 4. By suitable proportioning it may be achieved that the two filaments 1 and 5 of FIG. 2 together absorb as much heating energy as the single wire  $\bar{\mathbf{1}}$  in FIG. 1.

Instead of at one point, the filaments 1 and 5 may also be secured to the plate 4 separately as is shown in FIG. 3. Furthermore, more than two filaments may be used.

Instead of two or more filaments, one or more bandshaped filaments 7 may also be used as is shown in FIG. 4. The supporting rods may be sealed in a glass or ceramic disc 6. Instead of separate current supply pins for each filament, two supply pins may be used, for exexample, by means of transverse rods.

What is claimed is:

- 1. A cathode for electric discharge tubes, comprising at least one V-shaped filament of tungsten and a plate consisting of tantalum secured to the bent part of each filament.
- 2. A cathode as claimed in claim 1, wherein the top of each filament is secured to the tantalum plate.
- 3. A cathode as claimed in claim 1 wherein at least