H. PICK.

BEVERAGE SHAKER.

APPLICATION FILED JUNE 7, 1915.

1,300,867.

Patented Apr. 15, 1919.

Fig. 1.

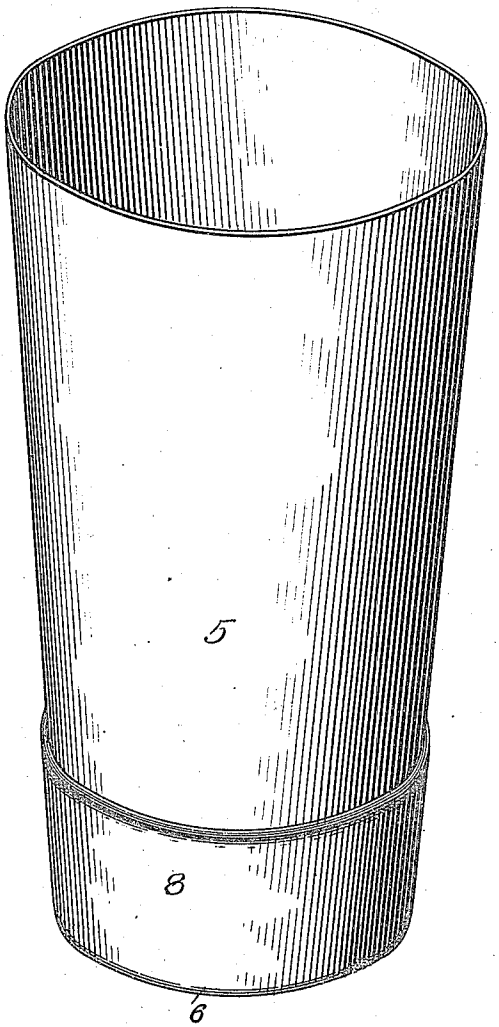
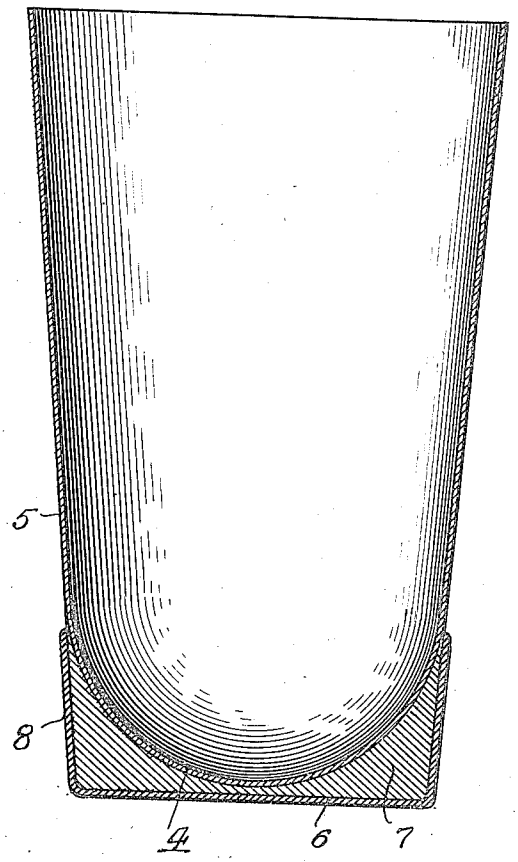


Fig. 2.



Witnesses:
John Enders

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UNITED STATES PATENT OFFICE.

HUGO PICK, OF CHICAGO, ILLINOIS, ASSIGNOR TO ALBERT PICK & COMPANY, OF CHICAGO, ILLINOIS, A CORPORATION OF ILLINOIS.

BEVERAGE-SHAKER.

1,300,867. Specification of Letters Patent. Patented Apr. 15, 1919.

Application filed June 7, 1915. Serial No. 32,557.

To all whom it may concern:

Be it known that I, HUGO PICK, a resident of Chicago, in the county of Cook and State of Illinois, have invented certain new and useful Improvements in Beverage-Shakers, of which the following is a full, clear, and exact description.

The invention relates to beverage shakers. It is now common practice to provide beverage shakers which consist of a drawn cup-shaped member having a substantially flat bottom connected to the flared side by a substantially square corner, the corner being present as the result of the drawing and spinning operation. In practice, it has been found difficult to keep these shakers in a sanitary condition, because of the difficulty in removing matter from the corner on the bottom and the lower corner of the space in the cup.

The object of the present invention is to provide an improved beverage shaker in which the bottom is substantially semi-spherical or well rounded so that it can be kept in a sanitary condition.

The invention consists in the several novel features hereinafter set forth and more particularly defined by claims at the conclusion hereof.

In the drawings: Figure 1 is a perspective of a shaker embodying the invention. Fig. 2 is a vertical section.

The body of the shaker is formed by drawing and spinning a piece of sheet metal to form a semi-spherical bottom 4 and a flared side 5. The bottom is set in a flanged or cup-shaped base 6 which is filled with solder 7 to fill the space between the body and the base and secure them together, as well as to make the base portion so heavy that it cannot readily tip over.

The base 6 is also spun or drawn from sheet metal to form a straight bottom wall and a slightly flared side wall 8 joining at its upper end to the side of the body.

In practice, it has been found that this device is very sanitary, because rinsing usually suffices to remove all matter adhering to the semi-spherical bottom-portion and the body. The device can be produced at a low cost.

The invention is not to be understood, as restricted to the details set forth, since these may be modified within the scope of the appended claims, without departing from the spirit and scope of the invention.

Having thus described the invention, what I claim as new and desire to secure by Letters Patent is:

1. A beverage shaker comprising a body formed of metal of substantially uniform thickness, having a substantially semi-spherical bottom and an upwardly flared side integral with said bottom, and a base comprising a bottom wall and an upwardly extending flange, said bottom wall and flange being integral and formed of sheet metal, the base flange extending around the semi-spherical bottom portion and being permanently united to the side of the body, the bottom wall of the base forming a closure below the semi-spherical portion of the bottom.

2. A beverage shaker, comprising a body formed of metal of substantially uniform thickness, having a substantially semi-spherical bottom and an upwardly flared side integral with said bottom, a base rigidly secured to the body and comprising a bottom wall and an upwardly extending flange, said bottom-wall and flange being integral and formed of sheet metal, the base-flange extending around the semi-spherical bottom portion, and a filling between the base and the semi-spherical bottom.

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