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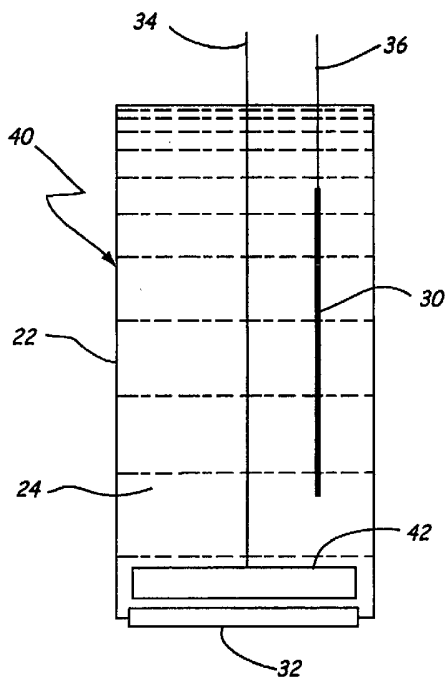
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[Continued on next page]

(54) Title: CHLORAMINE AMPEROMETRIC SENSOR



GAS DIFFUSION ELECTRODE

(SENSOR 40)

(57) Abstract: A chloramine amperometric sensor (14,20) includes a sensor body (22) with an electrolyte (24) disposed inside the sensor body (22). A membrane (32) is coupled to the sensor body (22) and adapted to pass chloramine therethrough. A reference electrode (30) is disposed in the electrolyte (24) and coupled to a first conductor (36). A second conductor (34) is coupled to a working electrode (26) that is disposed proximate the membrane (32). The working electrode (26) is constructed from a noble metal in non-compact form. The non-compact form can be a Gas Diffusion Electrode, which can include metal mesh, carbon paper, carbon cloth, metal/carbon powder loaded on a porous membrane or any combination thereof.

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CHLORAMINE AMPEROMETRIC SENSOR

BACKGROUND OF THE INVENTION

The present invention relates to quantitative
5 analytic sensors. More specifically the present
invention relates to a sensor that uses an electrode
response to measure the concentration of chloramine
in a solution.

Chloramine is often used in the treatment of
10 water. While chloramine is generally not as powerful
a disinfectant as chlorine, it is often used instead
of chlorine because it persists longer and provides a
number of other benefits. Thus, sensing chloramine
provides useful information for such treatment
15 systems as well as any other system where chloramine
is used.

Amperometric sensors are generally known. In
such sensors, a species of interest reacts
electrically to generate an electrical response that
20 is measured in the form of current flow. One example
of a chloramine amperometric sensor is the Model 499A
DO-54-99 (SQ6684) available from Emerson Process
Management, Rosemount Analytical Division, of Irvine
California.

25 Development of embodiments of the present
invention is due, at least in part, to a recognition
of limitations of current state of the art chloramine
amperometric sensors. For example, current sensors
generally use a sensing electrode that consists of a

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solid metallic disc or other shape that is generally a noble metal. The chloramine diffuses across a gas-permeable membrane, such as polytetrafluoroethylene (PTFE) and enters an electrolytic solution. The chloramine then reduces a second species such as I^- into I_2 . The reduced second species, such as I_2 , then obtains electrons from the sensing electrode to generate a current that is related to the quantity of chloramine. However, sensor linearity begins to drop off for higher concentrations of chloramine, about 2ppm. It is believed that conventional sensors limit the access of the second species, such as I^- to sensing electrode (cathode) due to the geometry of the sensing electrode. Another problem with current amperometric sensors for chloramine sensing is due to the activity of dissolved oxygen. If oxygen is dissolved in the chloramine containing specimen, the dissolved oxygen will reduce at a level similar to the chloramine, thus "clouding" the measured chloramine response.

SUMMARY OF THE INVENTION

A chloramine amperometric sensor includes a sensor body with an electrolyte disposed inside the sensor body. A membrane is coupled to the sensor body and adapted to pass chloramine therethrough. A reference electrode is disposed in the electrolyte and coupled to a first conductor. A second conductor is coupled to a working electrode that is disposed proximate the membrane. The working electrode is

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constructed from a noble metal in non-compact form. The non-compact form can be a Gas Diffusion Electrode, which can include metal mesh, carbon paper, carbon cloth, metal/carbon powder loaded on a porous membrane or any combination thereof.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a diagrammatic view of a chloramine monitoring system in which embodiments of the present invention are particularly useful.

10 FIG. 2A is a diagrammatic view of a conventional chloramine amperometric sensor.

FIG. 2B is a diagrammatic view of a chloramine amperometric sensor in accordance with an embodiment of the invention.

15 FIG. 2C is a diagrammatic view of a chloramine amperometric sensor in accordance with another embodiment of the invention.

FIG. 3 is a graph of the cyclic voltammetry curve of a Platinum electrode in a 100 ppm chloramine solution at pH 7.

20 FIG. 4 is a graph of a potential scan of a Platinum black loaded Gas Diffusion Electrode (GDE) in a 100 ppm chloramine solution at pH 7 illustrating cyclic voltammetry both in the presence and absence of chloramine.

25 Fig. 5 is a graph of a response curve of a sensor in accordance with an embodiment of the invention to different free chlorine species.

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Fig. 6 is a calibration curve illustrating the relationship between output current and chloramine concentration (in the 1.00 - 8.00 ppm range) for the sensor illustrated in Fig. 2C.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Embodiments of the present invention provide a chloramine amperometric sensor that employs a working electrode with significantly higher porosity than previous working electrodes. One example includes using a Gas Diffusion Electrode (GDE) loaded with a powdered noble metal catalyst to measure chloramine concentration. Another example includes using a working electrode constructed from noble metal mesh. Amperometric sensors that employ screens on the anode are known. See, for example, U.S. Pat. No. 4,776, 942. However, since the screen is used at the counter electrode, it provides no benefit for increasing access to the sensing electrode, where sensing process occurs.

FIG. 1 is a diagrammatic view of a chloramine monitoring system in which embodiments of the present invention are particularly useful. System 10 includes analysis device 12 and sensor 14. Analysis device 12 can be any suitable device capable of generating meaningful chloramine information from sensor 14. For example, device 12 can be an analyzer such as the Model 1054 Microprocessor Analyzer available from Rosemount Analytical Inc. Uniloc

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Division of Emerson Process Management. Device 12 can also be a transmitter that is adapted to generate chloramine data and transmit the data over a process communication loop. One example of such a transmitter is the Model 1181RC Transmitter available from Rosemount Analytical Uniloc. Sensor 14 is coupled to sample specimen container 16, which may be a pipe for example. Sensor 14 has an electrical characteristic that varies in response to chloramine concentration in the specimen.

FIG. 2A is a diagrammatic view showing a conventional chloramine amperometric sensor. Sensor 20 generally includes a sensor body 22 that contains a quantity of electrolyte 24. Working electrode 26 (also referred to herein as the cathode, or sensing electrode) is supported within body 22 on support 28 such that it contacts membrane 32. Reference electrode 30 (also referred to as an anode, or counter-electrode) is also disposed within electrolyte 24, but is spaced apart from working electrode 26. Electrode 30 can be any standard reference electrode such as Silver/Silver Chloride. Membrane 32 is disposed at one end of body 22 and is generally placed in contact with the chloramine containing sample. Membrane 32 can be a commercially available porous membrane sold under the trade designation Zitex G106 from Saint-Gobain Ceramics & Plastics, Inc., of Wayne, NJ, but can be any suitable porous material that does not allow the electrolyte

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to leak from the sensor. Conductors 34 and 36 are coupled to electrodes 26 and 30, respectively, to allow device 12 to measure the electrical characteristic of sensor 20 that varies with chloramine concentration. Working electrode 26 is formed from a solid disc of platinum, but can be any suitable noble metal, such as gold. As such, the only path of the electrolyte to the working electrode is the thin layer between the working electrode and the membrane. This limited contact results in reduced sensor output at high concentrations.

FIG. 2B is a diagrammatic view showing chloramine amperometric sensor 40 in accordance with an embodiment of the invention. Sensor 40 bears some similarities to sensor 20 described with respect to Fig. 2A and like components are numbered similarly. Working electrode 42 is disposed proximate membrane 32. Working electrode 42 provides substantially more accessibility to the electrolyte 24 than working electrode 26. In one preferred embodiment, electrode 42 is a Gas Diffusion Electrode (GDE). In this example, electrode 42 is a GDE loaded with 80 percent platinum-black (powdered platinum) and carbon on a carbon cloth electrode (ECC). The platinum was distributed at a density of about 5.0 mg/cm^2 . The configuration used for working electrode 26 can be obtained from E-Tek, Inc. (www.etek-inc.com), of Somerset, New Jersey, USA, by specifying the loading and density listed above. In this embodiment,

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electrolyte 24 was a pH 10 buffer with potassium chloride (KCl) added as a supporting electrolyte. Preferably, electrolyte 24 has a pH between about 9.0 and 11.0

5 Fig. 2C is a diagrammatic view of chloramine amperometric sensor 50 in accordance with an embodiment of the present invention. Sensor 50 includes many components that are similar to sensors 20 and 40, and like components are numbered
10 similarly. Sensor 50 includes working electrode 52 constructed from noble metal, in this case gold, in a mesh form. The mesh allows substantially more surface area for electrolyte interaction than a solid working electrode. Working electrode 52 is disposed
15 proximate membrane 32 such that chloramine passing through membrane 32 will interact with both electrolyte and working electrode and generate an electrical response. Those skilled in the art will appreciate that while the platinum black loaded
20 carbon cloth embodiment was described with respect to platinum, and the mesh embodiment was described with respect to gold, embodiments of the present invention can be practiced using any suitable noble metal in either form. Further, it is expressly contemplated
25 that additional forms of presenting the noble metal catalyst to the chloramine are possible as long as they provide a surface area greater than that of a solid. For example, a number of noble metal spheres could be maintained proximate the membrane without

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departing from the spirit and scope of the invention. As used herein, "non-compact" is intended to mean any form that is not a unitary contiguous solid object.

Fig. 3 is a plot illustrating a Cyclic Voltammetry (CV) curve of the conventional sensor described with respect to Fig. 2A. In Fig. 3, the reduction current peak at about -300 mV arises from the chloramine reduction. The reduction peak is thus in the oxygen reduction potential region. This overlap of chloramine reduction potential with oxygen reduction potential was a significant drawback for prior art amperometric chloramine sensors.

Fig. 4 illustrates a potential scan for sensor 40 described with respect to Fig. 2B. The chart illustrates two runs, one run included testing solution containing chloramine at a concentration of 100ppm at a pH of 7, while another run was performed in the absence of chloramine. Fig. 4 illustrates sensor response to chloramine, and other free chlorine species. Fig. 4 also illustrates the chloramine reduction potential at the GDE is in a more positive region, compared to Fig. 3, and thus has moved away from the oxygen reduction potential. Thus, it is believed that chloramine sensors in accordance with various embodiments of the invention will not suffer from interference from dissolved oxygen.

Fig. 5 is a graph of a response curve of sensor 40 to different free chlorine species. The x-

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axis represents a time period during which sensor 40 was introduced to various testing solutions. When introduced to the various testing solutions, sensor 40 eventually arrived at the following currents:

5 1 ppm hypochlorite 0.0E+00;
 1 ppm chloramine 1.5E-06;
 2.5 ppm chloramine 2.8E-06;
 2.5 ppm hypochlorite 6.0E-06; and
 1.7 ppm total chlorine (tap water)
10 about 0.5 - 2.0E-06.

Fig. 6 is a calibration curve illustrating the relationship between output current and chloramine concentration (in the 0 - 6 ppm range) for sensor 50. As illustrated in Fig. 6, the output
15 current of sensor 50 in response to chloramine concentrations in this range is highly linear. In fact, a linear equation can be fitted to the sensor response to virtually match the sensor response. Thus, a simple linear equation can be used in device
20 12 to relate sensor output to chloramine concentration. Prior art chloramine sensors are not believed to provide linearity to a concentration near 6 ppm. Thus, it is believed that sensors in accordance with the present invention will provide a
25 predictable linear response in applications where prior art sensor responses would not be linear. Further, due to the enhanced response of sensors in accordance with embodiments of the invention, it is believed that interference from dissolved oxygen in

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the testing solution is significantly reduced if not eliminated altogether.

Although the present invention has been described with reference to present embodiments,
5 workers skilled in the art will recognize that changes may be made in form and detail without departing from the spirit and scope of the invention.

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WHAT IS CLAIMED IS:

1. An amperometric sensor for measuring chloramine, the sensor comprising:

a sensor body;

an electrolyte disposed within the sensor body;

a membrane coupled to the sensor body and adapted to pass chloramine therethrough into the sensor body;

a reference electrode disposed in the electrolyte;

a first conductor coupled to the reference electrode;

a working electrode disposed proximate the membrane, the working electrode being constructed from a noble metal in non-compact form; and

a second conductor coupled to the working electrode.

2. The sensor of claim 1, wherein the non-compact form is a Gas Diffusion Electrode.

3. The sensor of claim 2, wherein the Gas Diffusion Electrode is loaded with the noble metal in a powdered form.

4. The sensor of claim 3, wherein the noble metal is platinum.

5. The sensor of claim 4, wherein the platinum is loaded onto the Gas Diffusion Electrode at approximately 80% Pt/C.

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6. The sensor of claim 2, wherein the Gas Diffusion Electrode includes a carbon cloth.

7. The sensor of claim 1, wherein the non-compact form of the working electrode is a mesh.

8. The sensor of claim 7, wherein the working electrode is constructed from gold mesh.

9. The sensor of claim 1, wherein the pH of the electrolyte is within the range of about 9.0 to about 11.0.

10. The sensor of claim 1, wherein the sensor has an output that is linear in concentrations of chloramine ranging from about 0 ppm to about 8.0 ppm.

11. The sensor of claim 1, wherein the reference electrode is constructed from silver.

12. The sensor of claim 1, wherein the electrolyte includes potassium chloride.

13. The sensor of claim 12, wherein the potassium chloride is present at a concentration of about 0.1 M.

14. In a chemical sensor, a method of measuring chloramine, the method comprising:

placing a testing solution containing chloramine in fluidic communication with a membrane permeable to chloramine;

providing a working electrode having a noble metal in non-compact form, wherein the working electrode is permeated with electrolyte;

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diffusing the chloramine through the membrane into the working electrode; and measuring a current between the working electrode and a reference electrode disposed in the electrolyte.

15. A system for monitoring chloramine concentration, the system comprising:

a chloramine amperometric sensor including:

a sensor body;

an electrolyte disposed within the sensor body;

a membrane coupled to the sensor body and adapted to pass chloramine therethrough into the sensor body;

a reference electrode disposed in the electrolyte;

a working electrode disposed proximate the membrane, the working electrode being constructed from a noble metal in non-compact form; and

an analysis device coupled to the reference electrode and the working electrode, the analysis device adapted to provide a sufficient working potential and to measure a current flowing between the reference electrode and working electrode and provide an indication of chloramine concentration based on the current.

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16. The system of claim 15, wherein the analysis device is a transmitter.

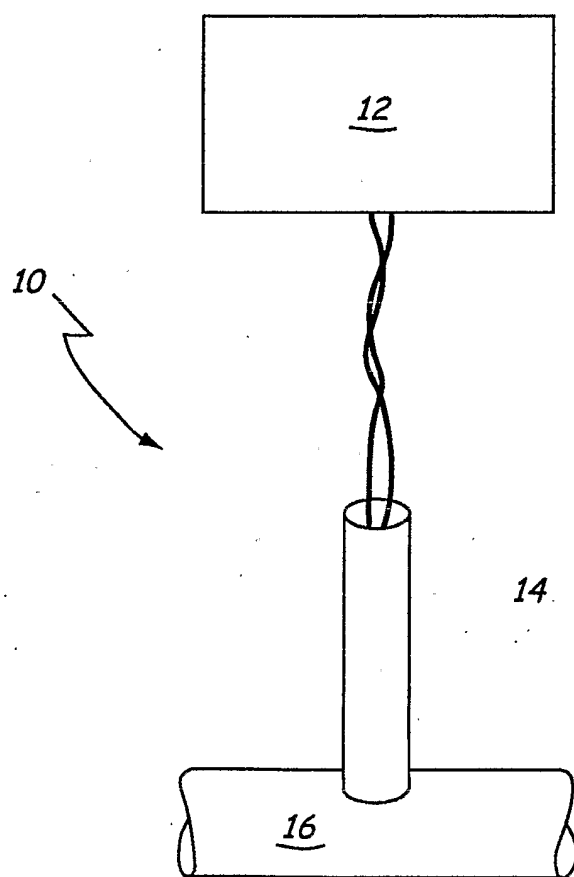


Fig. 1

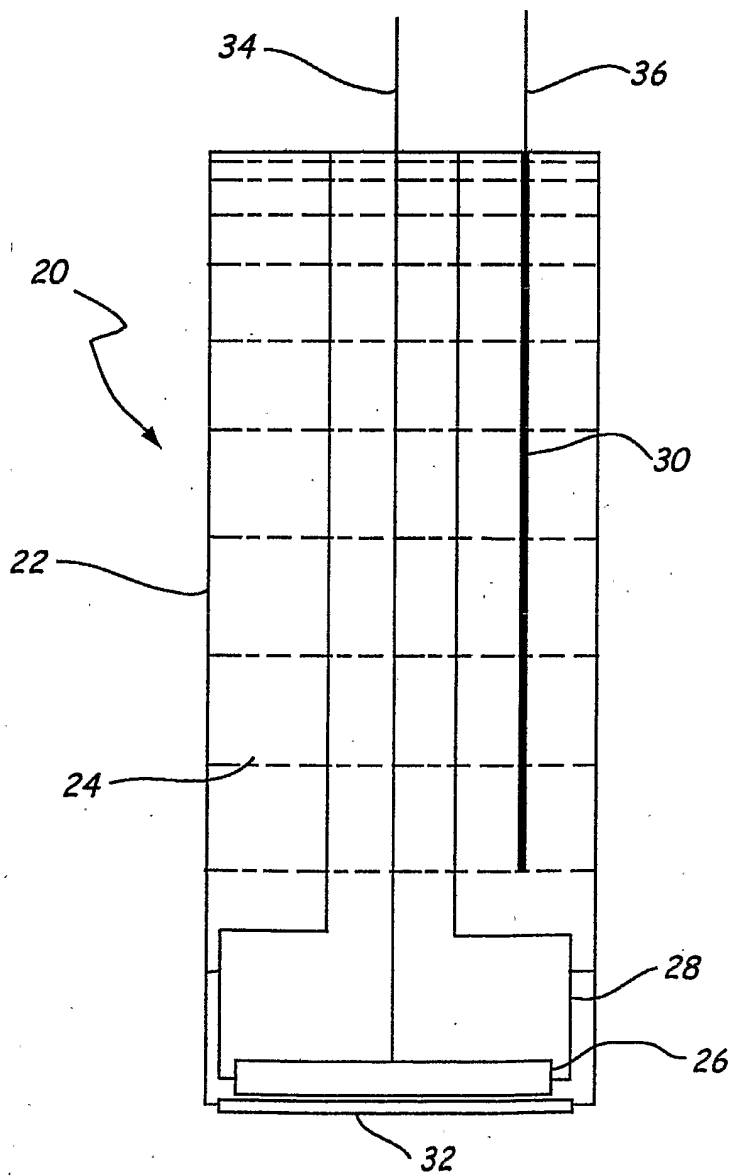
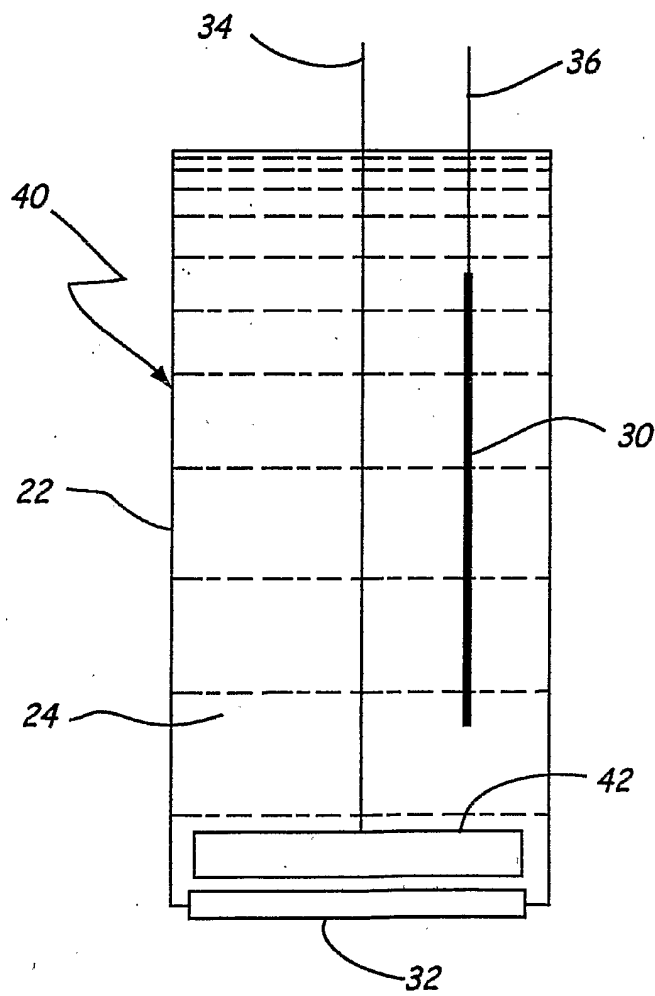
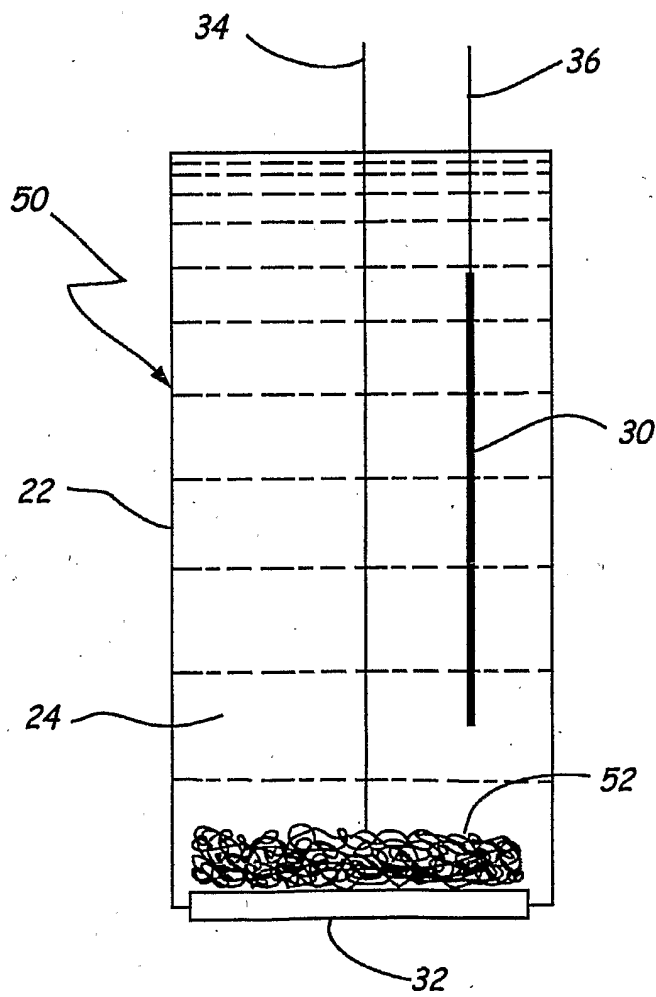


Fig. 2A (SENSOR 20)
(PRIOR ART)



GAS DIFFUSION ELECTRODE

Fig. 2B (SENSOR 40)



GOLD MESH SENSOR

Fig. 2C (SENSOR 50)

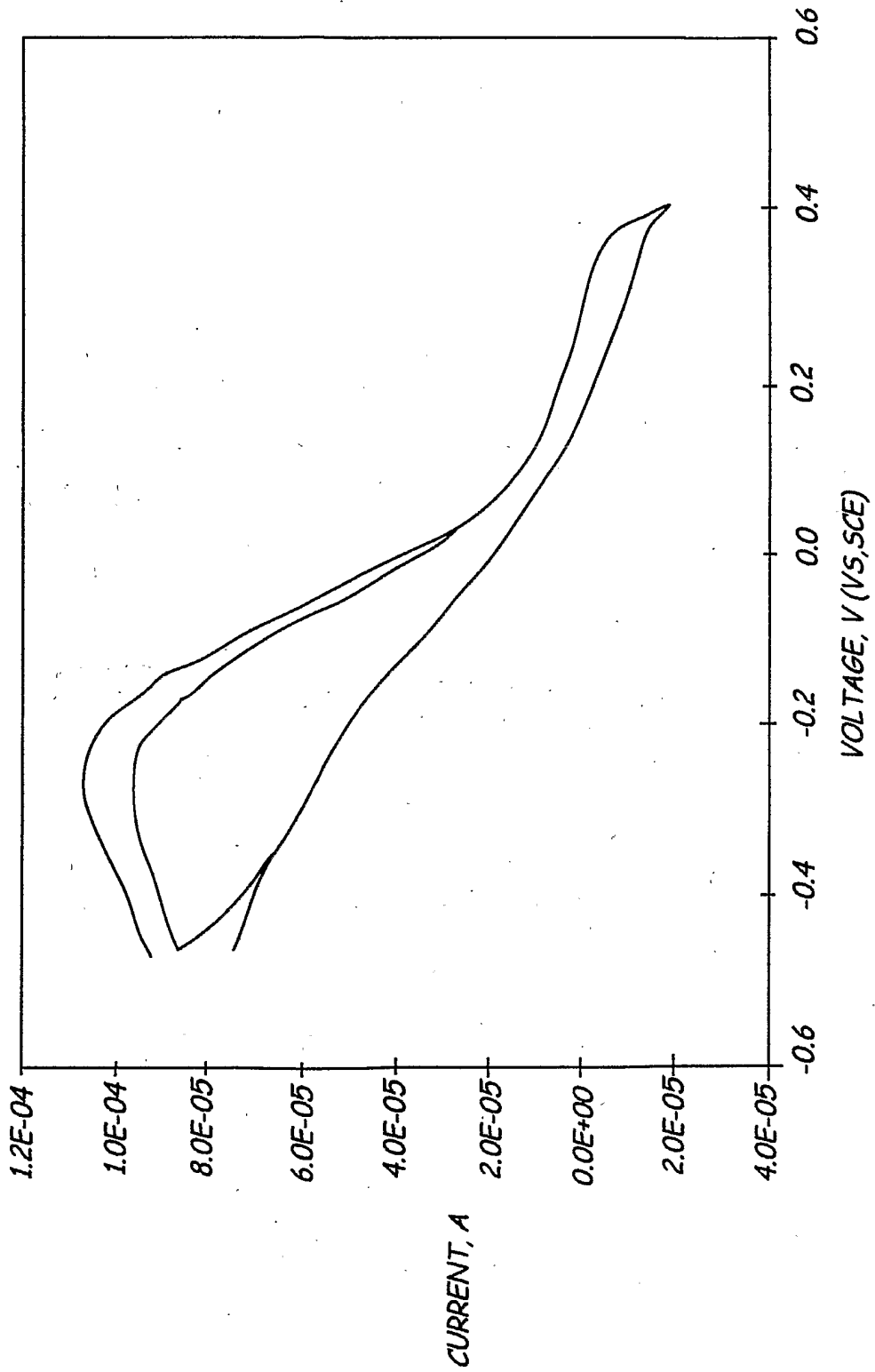


Fig. 3 (SOLID METAL WORKING ELECTRODE)

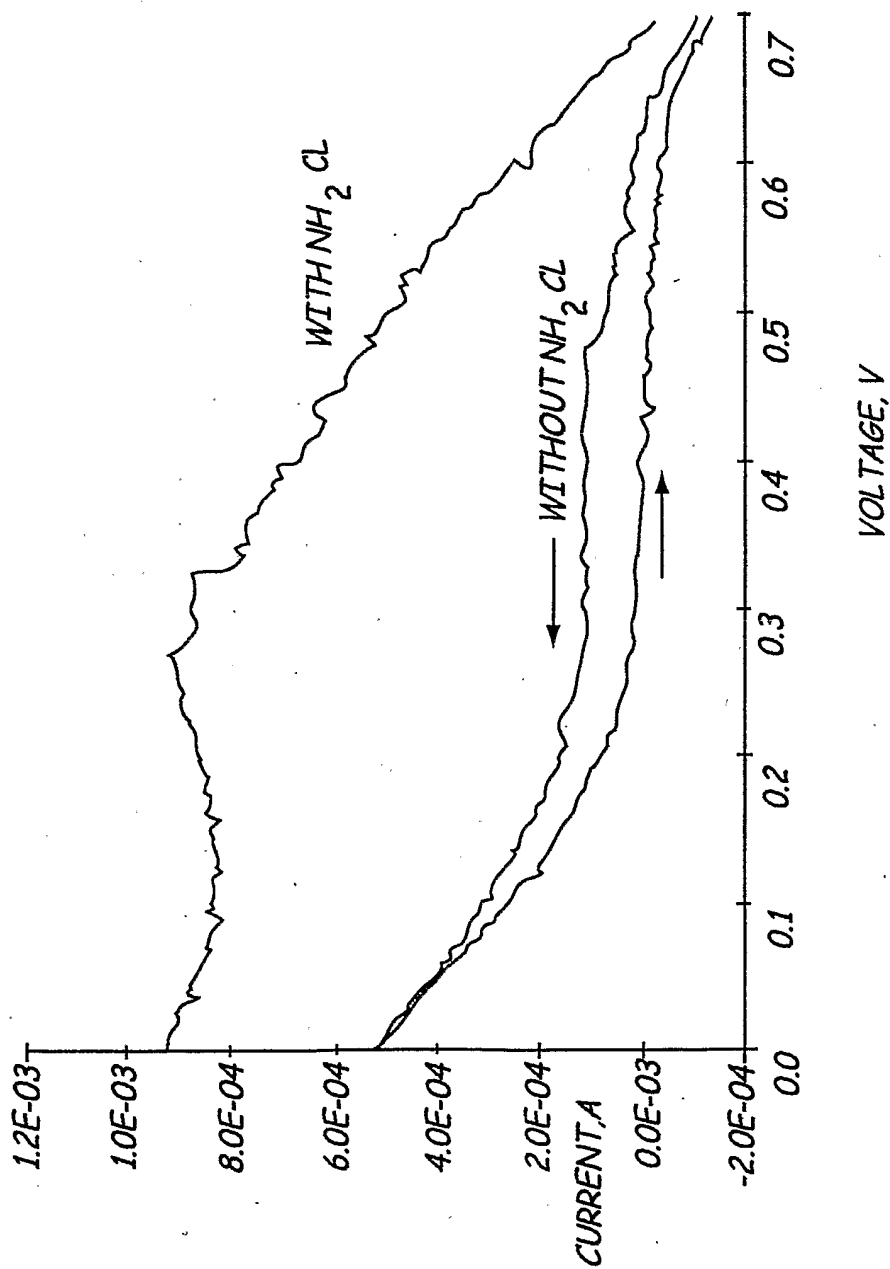


Fig. 4 (GAS DIFFUSION ELECTRODE)

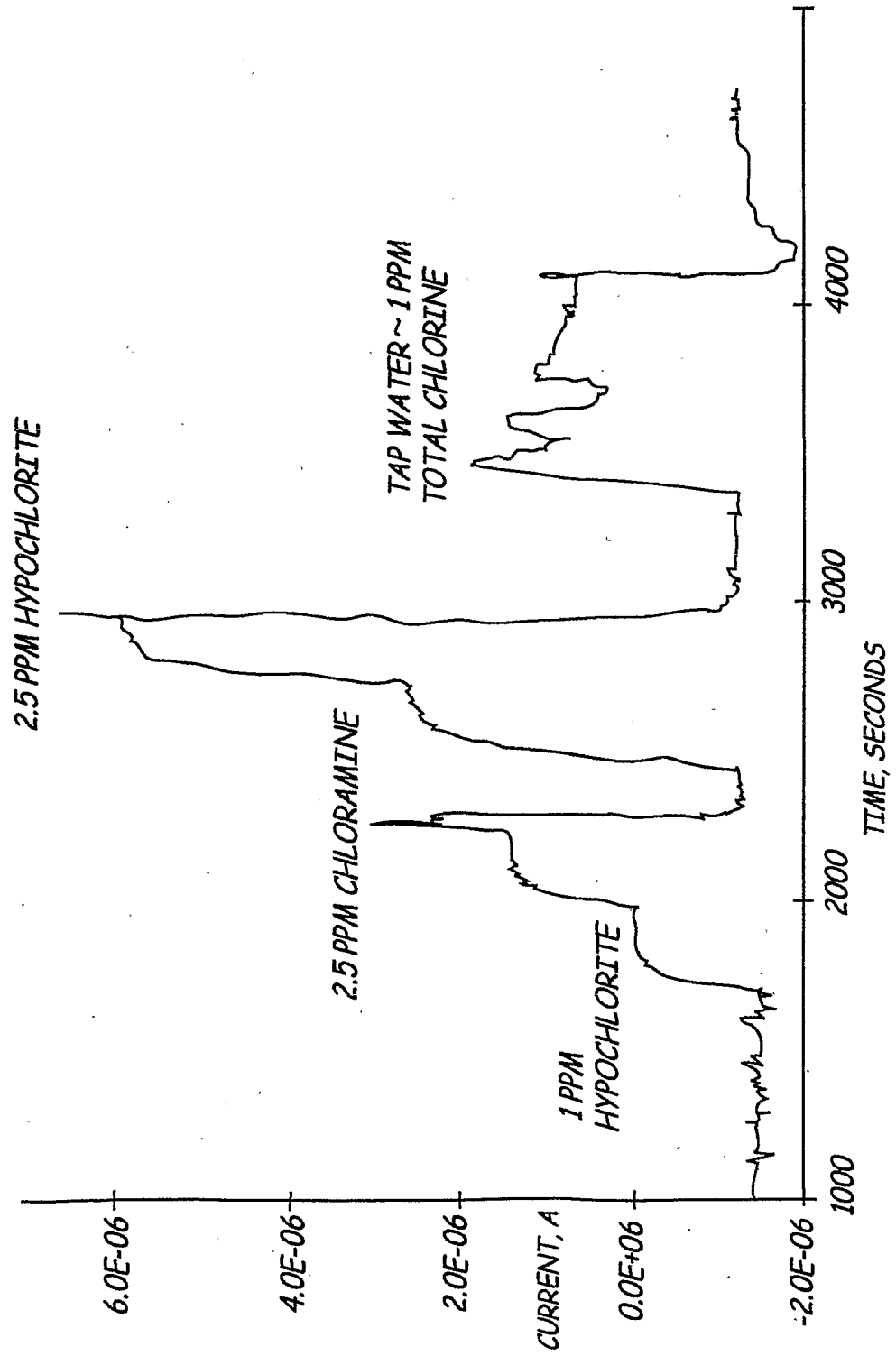


Fig. 5

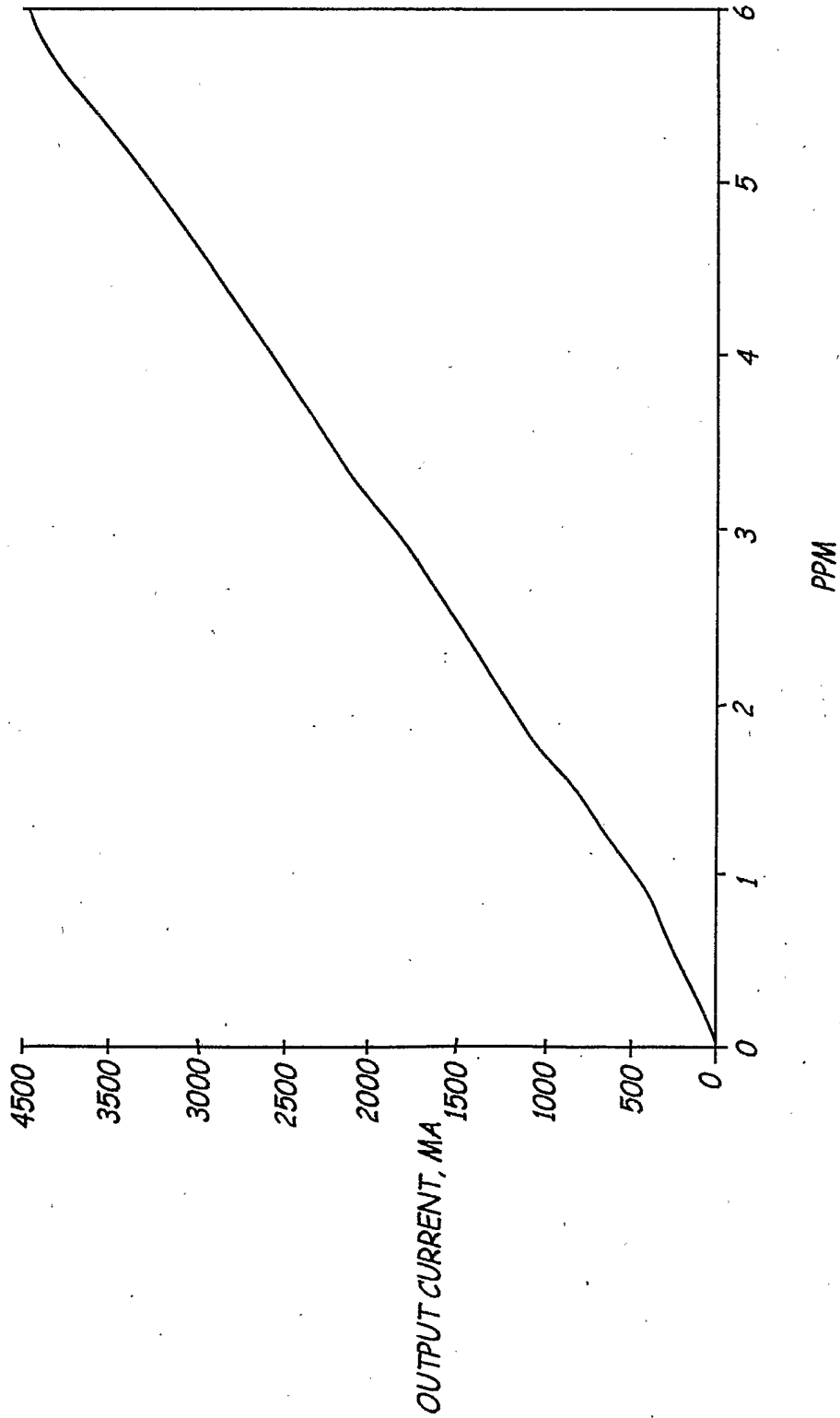


Fig. 6