

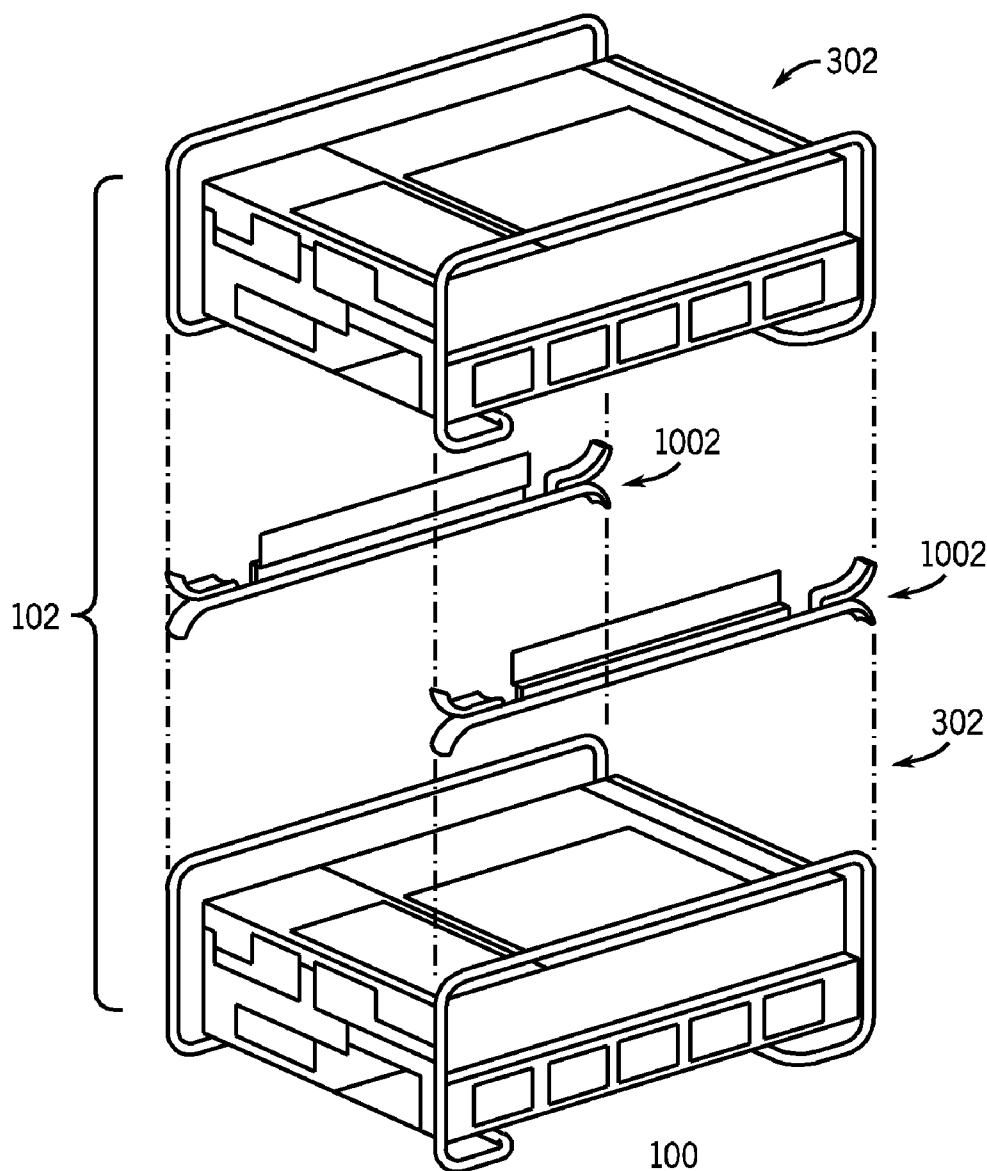


US 20120000054A1

(19) **United States**(12) **Patent Application Publication**
MANZI et al.(10) **Pub. No.: US 2012/0000054 A1**(43) **Pub. Date: Jan. 5, 2012**(54) **STANDALONE OPEN FRAME****Publication Classification**(76) Inventors: **Steven F. MANZI**, Santa Clara, CA (US); **Michael L. Wortman**, Sacramento, CA (US)(51) **Int. Cl.**
B23P 11/00 (2006.01)(52) **U.S. Cl.** **29/428**(57) **ABSTRACT**(21) Appl. No.: **13/230,765**(22) Filed: **Sep. 12, 2011****Related U.S. Application Data**

(62) Division of application No. 11/804,110, filed on May 17, 2007, now Pat. No. 8,020,715.

A method for a standalone open frame in one example is configured to support a rack-mount electronic component of a predetermined size selected from any of a plurality of predetermined sizes. The standalone open frame is configured to securely engage the rack-mount electronic component through employment of at least one set of rack-mount adapters that is configured for the predetermined size of the rack-mount electronic component.

100

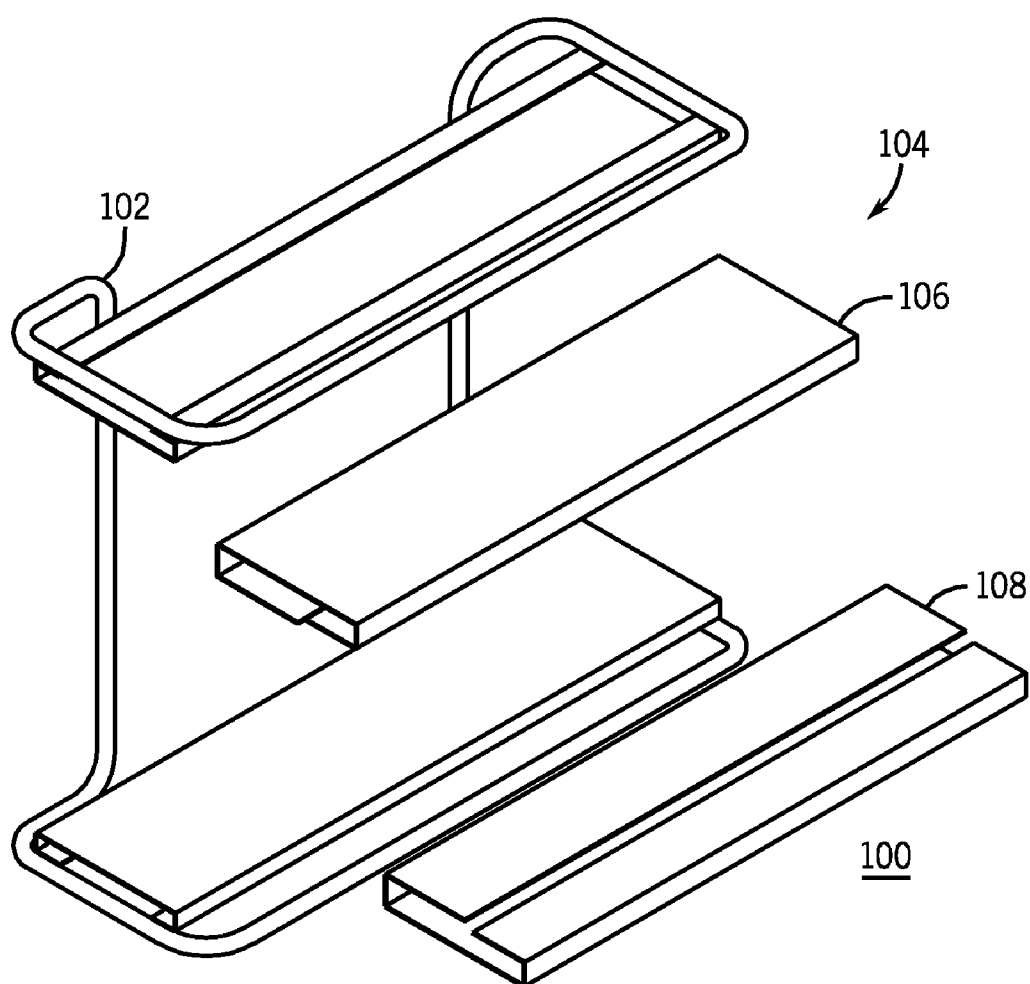


FIG. 1

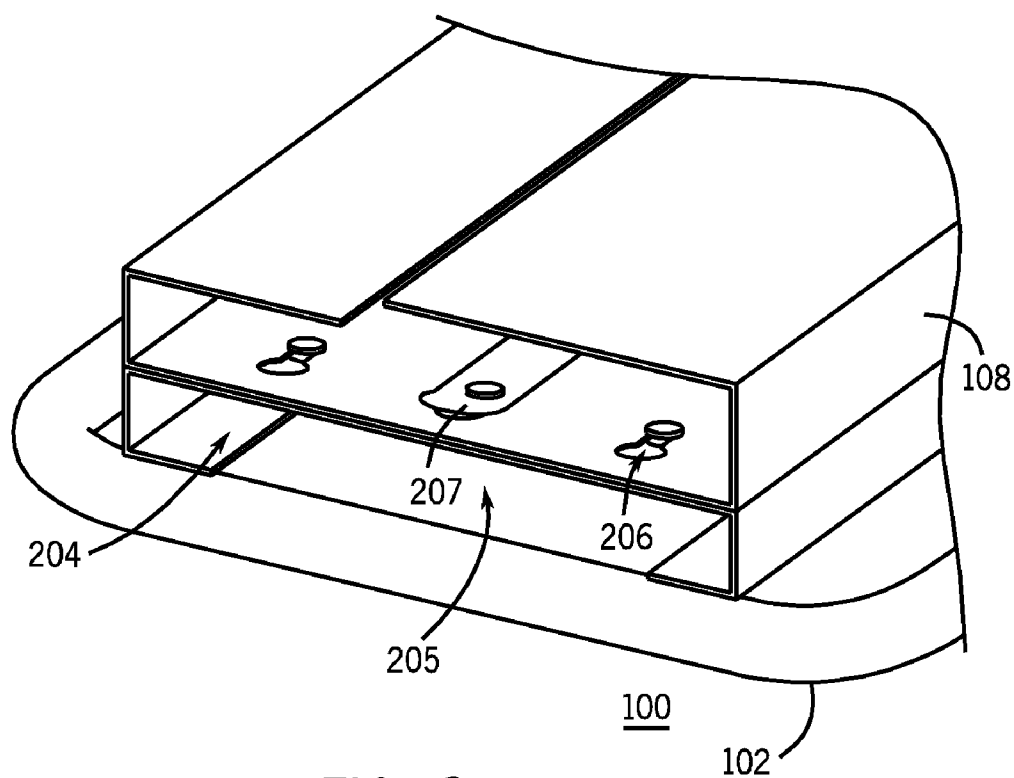


FIG. 2

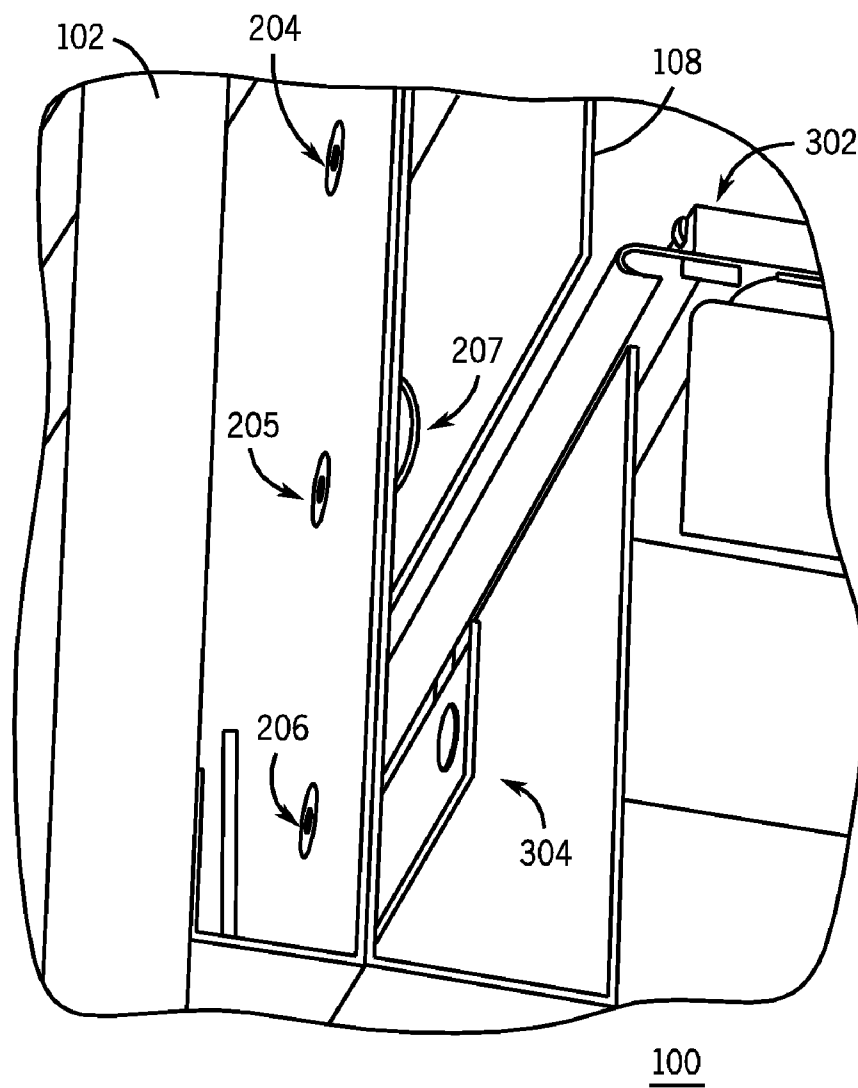


FIG. 3

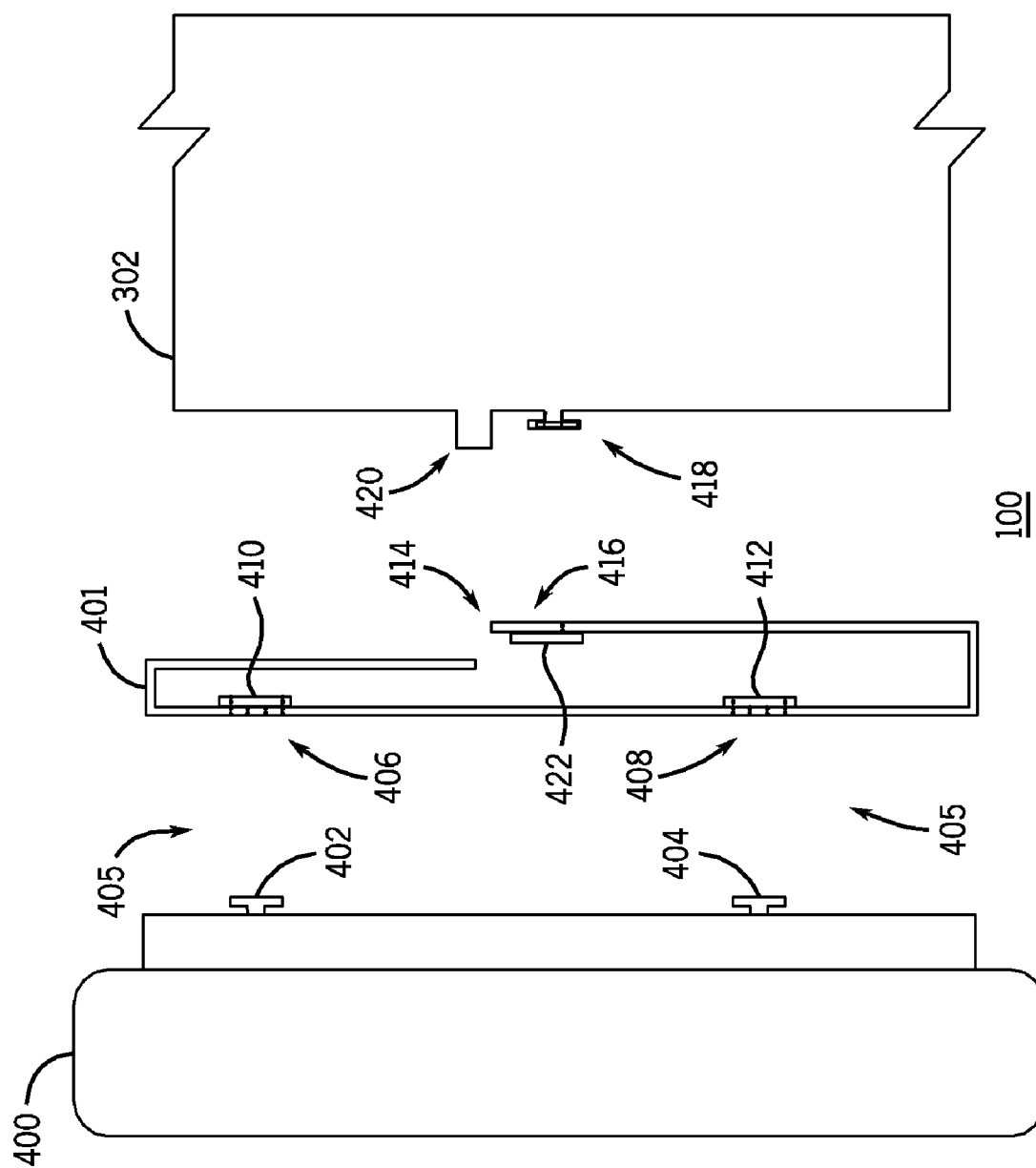


FIG. 4

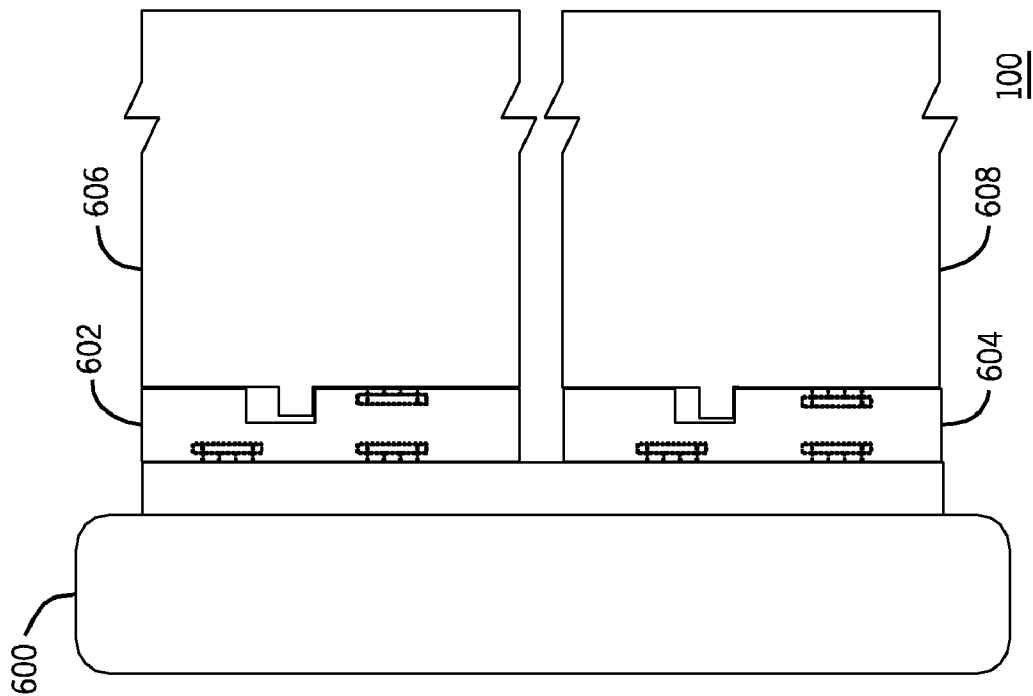


FIG. 5

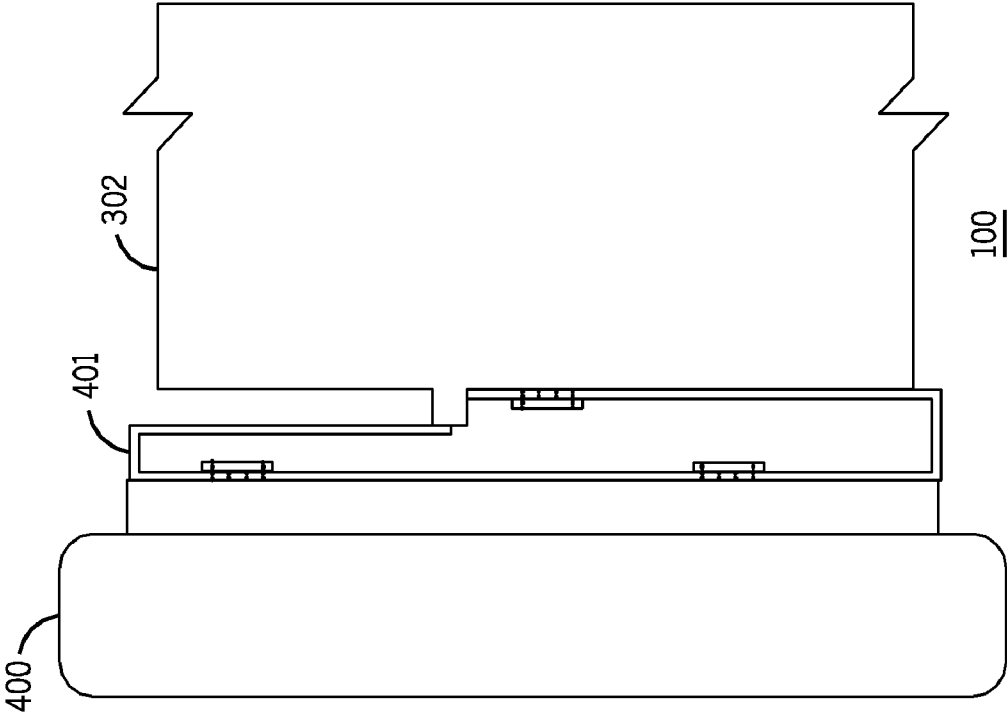
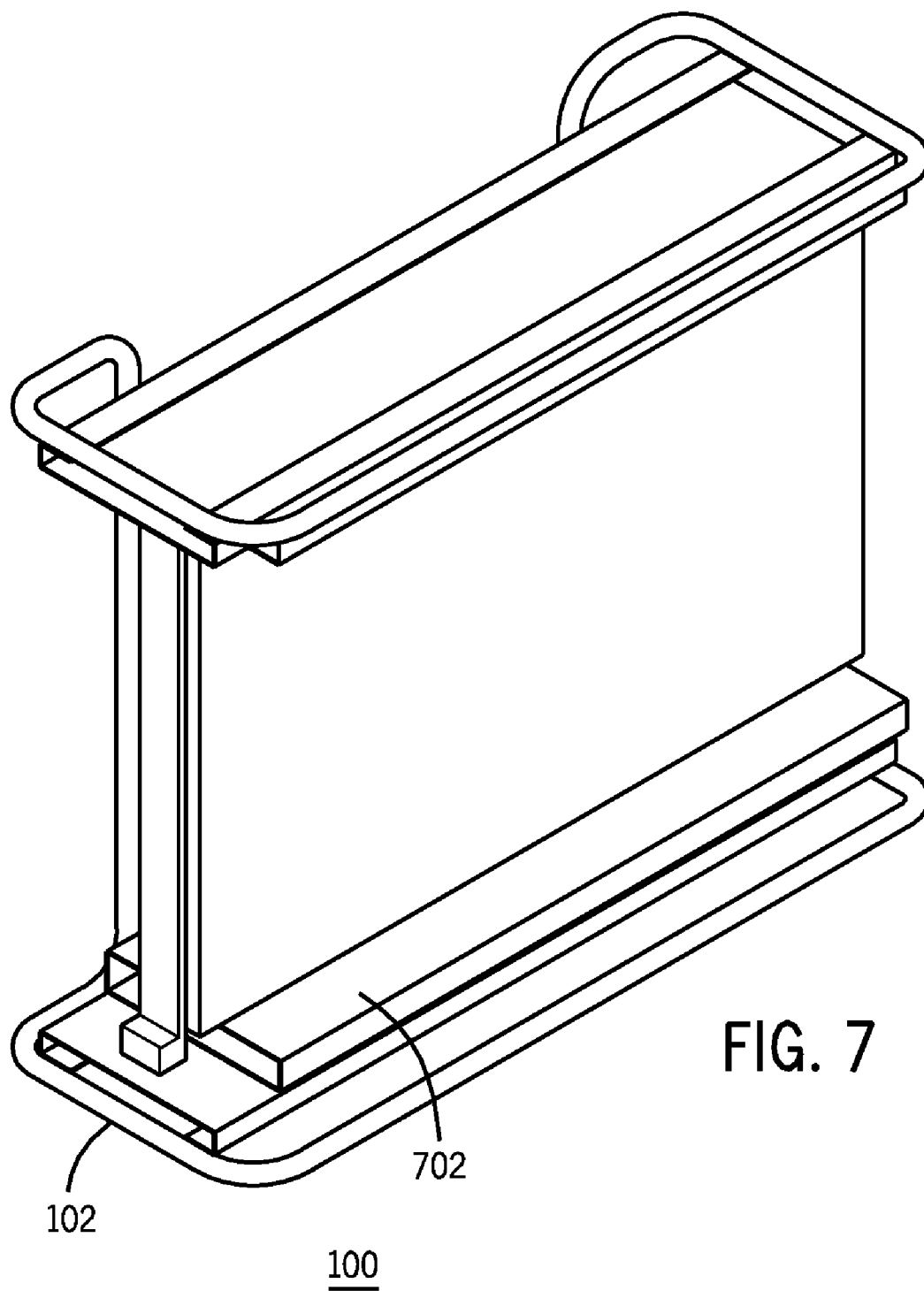
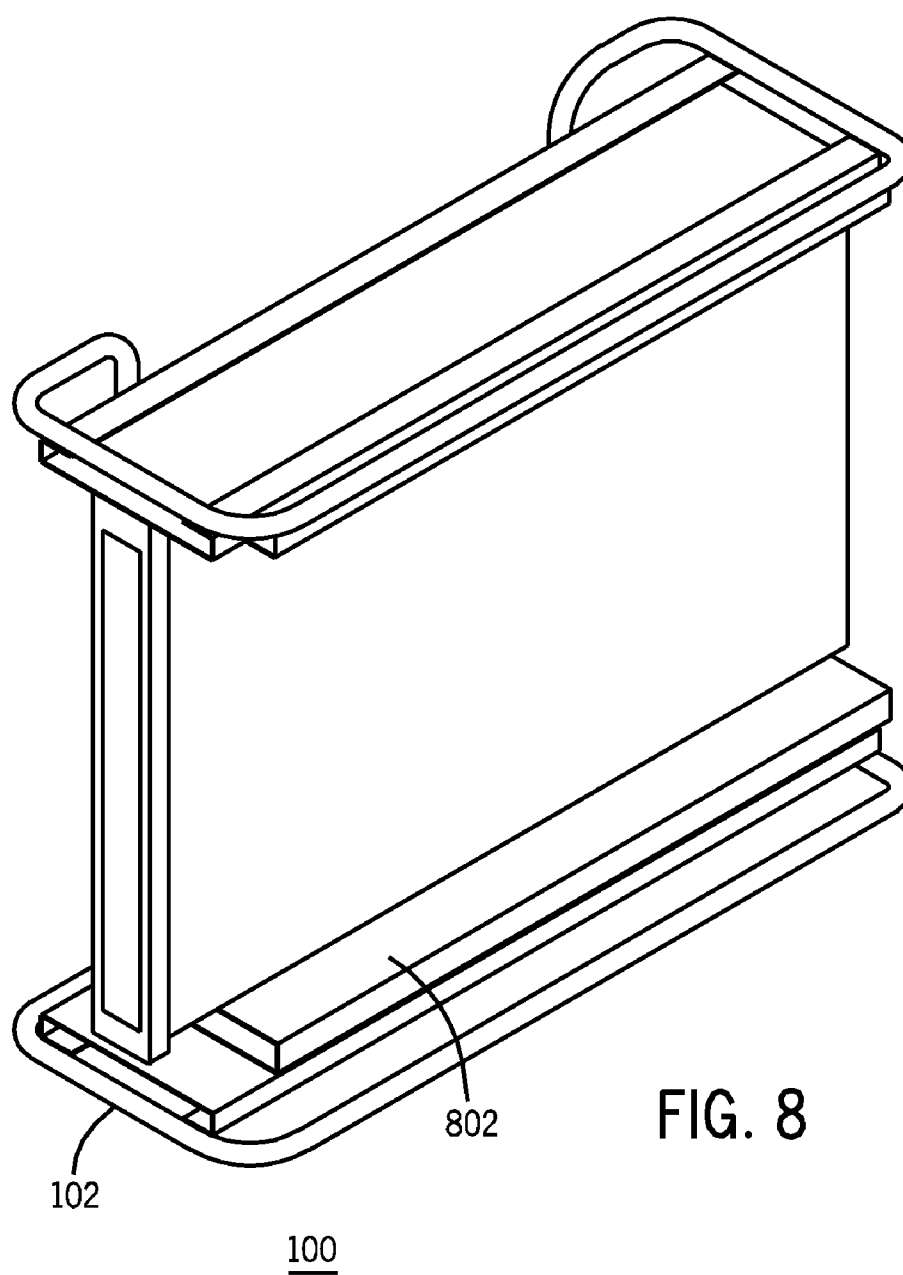
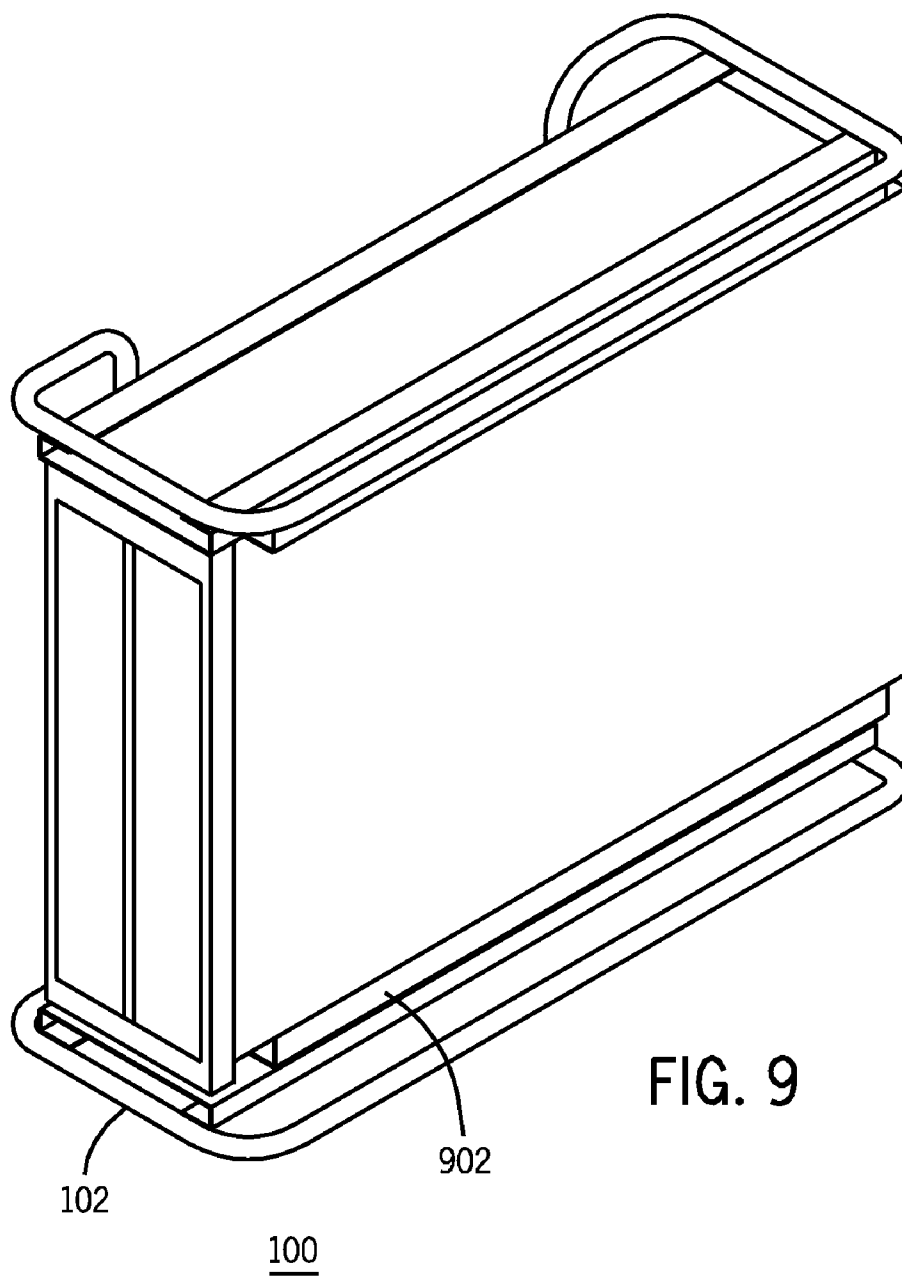


FIG. 6







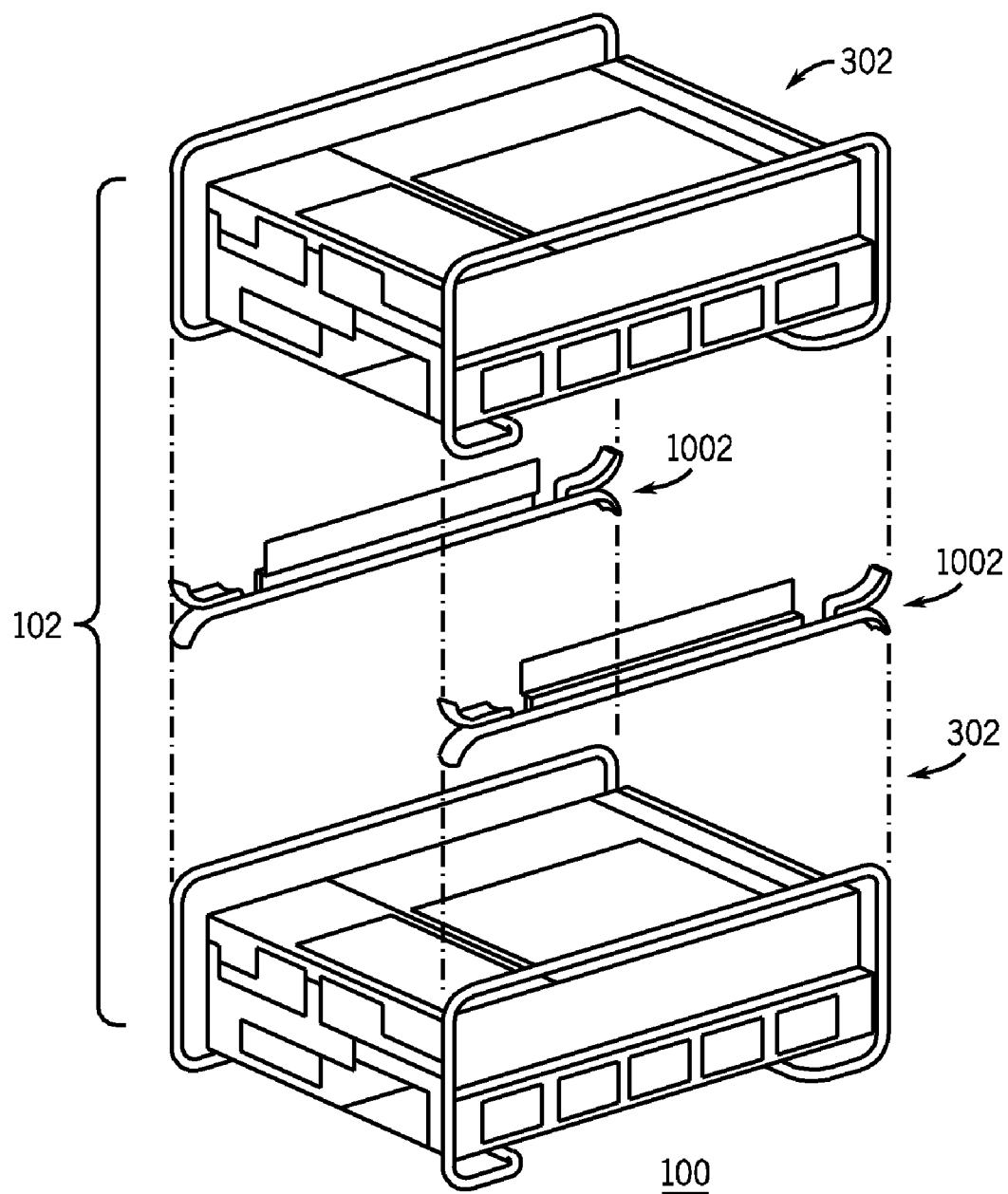


FIG. 10

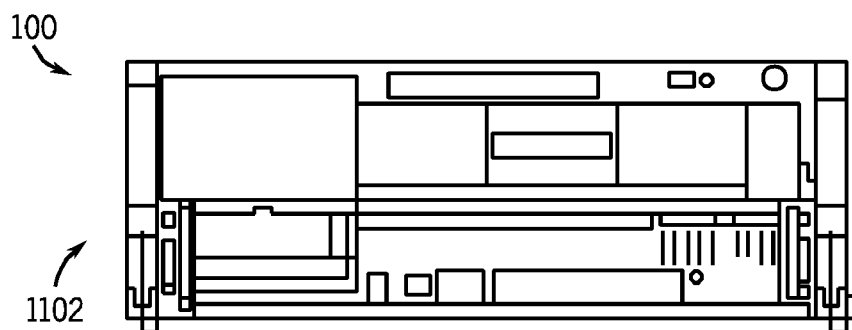


FIG. 11A

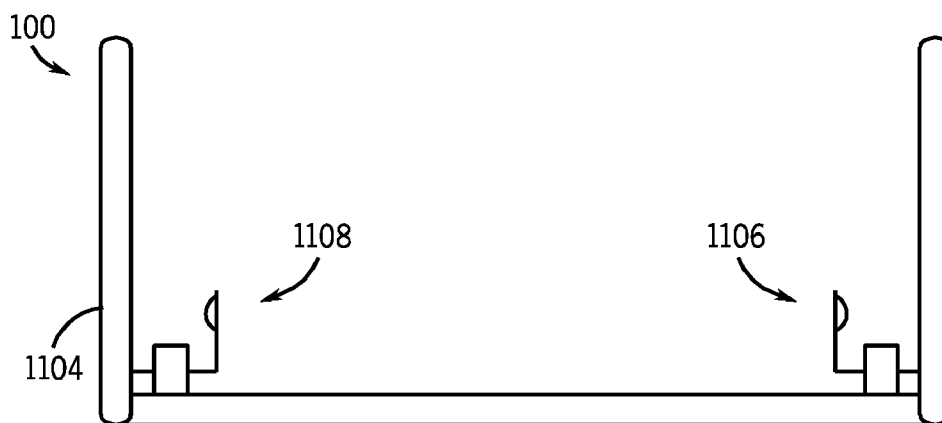


FIG. 11B

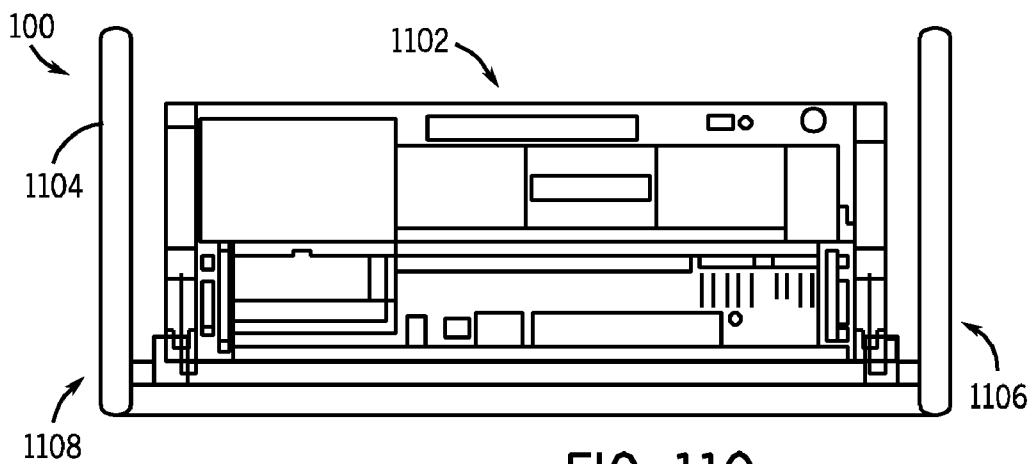


FIG. 11C

FIG. 12

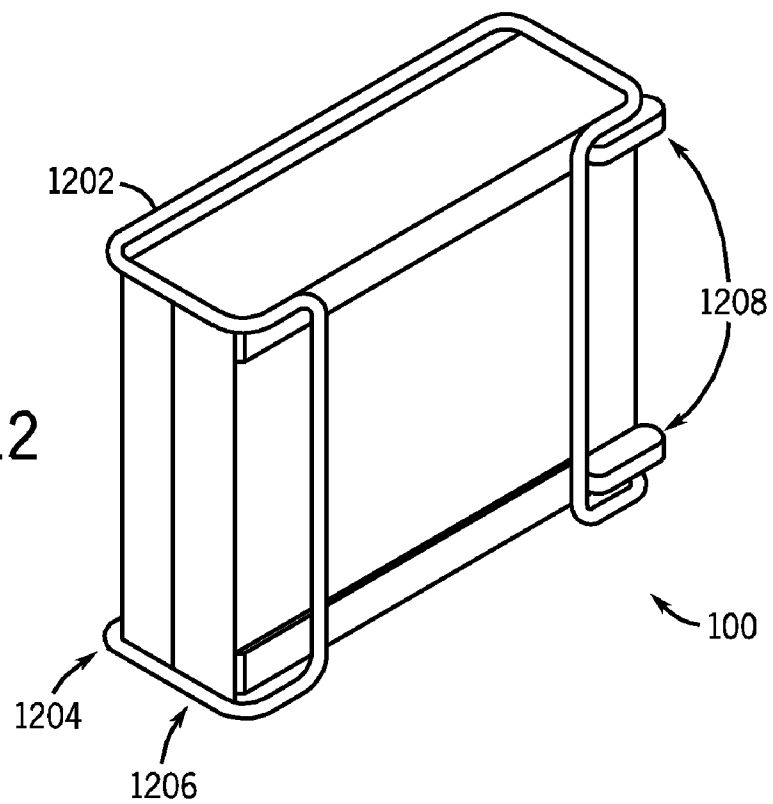
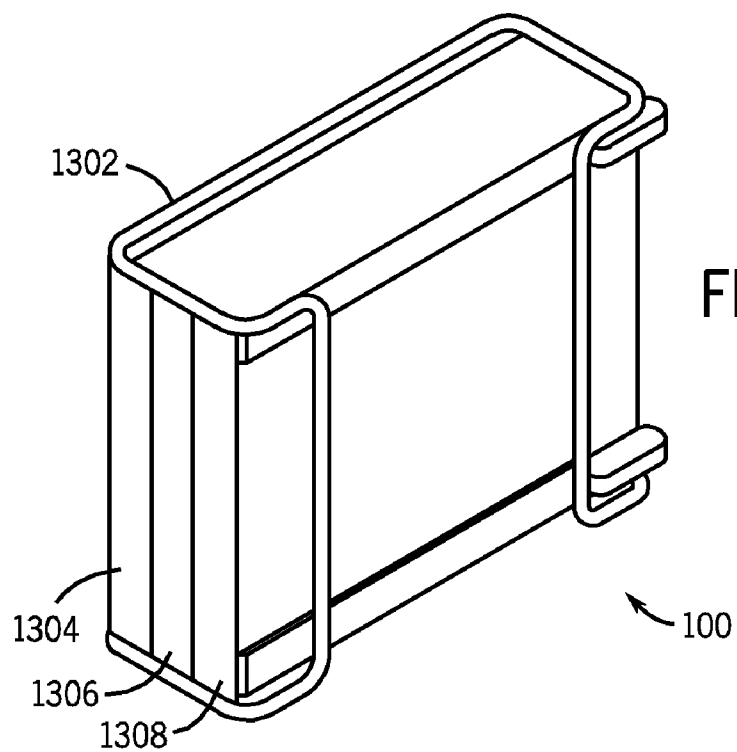


FIG. 13



STANDALONE OPEN FRAME

RELATED APPLICATION

[0001] This application claims priority and is a divisional to the co-pending patent application, Ser. No. 11/804,110, entitled “STANDALONE OPEN FRAME,” with filing date May 17, 2007, by Steven F. Manzi and Michael Wortman, and assigned to the assignee of the present application, the disclosure of which is hereby incorporated herein by reference.

BACKGROUND

[0002] Large data centers for electronic components such as servers and storage arrays are typically designed for rack-mount equipment. Rack-mount equipment allows dense arrangements of servers, but with a large setup cost for purchasing and installing a rack or cabinet. For smaller scale server environments, a single rack-mount electronic component may be mounted within an enclosure. Rack-mount enclosures typically use a framework with sheet metal or plastic skins to support the electronic component. The framework may also include a separate support foot for stability.

DESCRIPTION OF THE DRAWINGS

[0003] Features of example implementations of the invention will become apparent from the description, the claims, and the accompanying drawings in which:

[0004] FIG. 1 is a representation of one implementation of an apparatus that comprises a standalone open frame and at least one set of rack-mount adapters.

[0005] FIG. 2 is a representation of partial perspective view of a first keyhole coupling between the standalone open frame and the at least one set of rack-mount adapters of the apparatus of FIG. 1.

[0006] FIG. 3 is a representation of partial perspective view of a second keyhole coupling between the at least one set of rack-mount adapters of FIG. 1 and a rack-mount electronic component.

[0007] FIG. 4 is a representation of a partial front exploded view of the apparatus of FIG. 1 supporting a 4U rack-mount electronic component.

[0008] FIG. 5 is a representation of a partial front view of the apparatus of FIG. 4 supporting the 4U rack-mount electronic component.

[0009] FIG. 6 is a representation of a partial front view of the apparatus of FIG. 1 supporting two 2U rack-mount electronic components.

[0010] FIG. 7 is a representation of the apparatus of FIG. 1 supporting a 1U rack-mount electronic component.

[0011] FIG. 8 is a representation of the apparatus of FIG. 1 supporting a 2U rack-mount electronic component.

[0012] FIG. 9 is a representation of the apparatus of FIG. 1 supporting a 4U rack-mount electronic component.

[0013] FIG. 10 is a representation of the apparatus of FIG. 1 in a stacked arrangement with at least one stacking bracket.

[0014] FIG. 11 is a representation of an alternative implementation of the apparatus of FIG. 1 supporting an electronic component.

[0015] FIG. 12 is a representation of another implementation of the apparatus of FIG. 1.

[0016] FIG. 13 is a representation of yet another implementation of the apparatus of FIG. 1.

DETAILED DESCRIPTION

[0017] Referring to the BACKGROUND section above, the rack-mount enclosures restrict access to the electronic component. In addition, a separate rack-mount enclosure is required for each electronic component.

[0018] Turning to FIG. 1, an apparatus 100 in one example comprises a standalone open frame 102 and at least one set of rack-mount adapters 104. The standalone open frame 102 is configured to support at least one rack-mount electronic component. For example, the standalone open frame 102 and the set of rack-mount adapters 104 are compliant with the Electronic Industries Alliance (“EIA”) RS-310 standard. The standalone open frame 102 in one example is configurable to support any of a plurality of predetermined sizes of the rack-mount electronic component, for example, 1U, 2U, 4U, etc. In another example, the standalone open frame 102 is configurable to support other electronic components that are not inherently rack-mountable. The standalone open frame 102 in one example comprises a tubular structure that allows the standalone open frame 102 and any rack-mount electronic equipment coupled with it to be moved or slid along a floor, including but not limited to carpeted surfaces.

[0019] The rack-mount adapters 104 in one example serve to couple at least one electronic component with the standalone open frame 102. In the implementation of FIG. 1, the set of rack-mount adapters 104 comprises a first adapter 106 and a second adapter 108. The first and second adapters 106 and 108 in one example are configured to couple opposing sides of a rack-mount electronic component to the standalone open frame 102.

[0020] Turning to FIG. 2, the set of rack-mount adapters 104 in one example comprise at least one keyhole coupling with the standalone open frame 102, for example, keyhole couplings 204, 205, and 206. In a further example, one or more of the keyhole couplings is securable with a spring clip 207. For example, the rack-mount adapter 104 comprises a keyhole and the standalone open frame 102 comprises a pin. The keyhole is placed over the pin and slid back to prevent the rack-mount adapter 104 from disengaging from the standalone open frame 102. The spring clip 207 prevents the rack-mount adapter 104 from sliding back and disengaging from the keyhole coupling. The keyhole coupling allows the rack-mount adapters 104 to be coupled with or removed from the standalone open frame 102 without tools, as will be appreciated by those skilled in the art.

[0021] Turning to FIG. 3, an electronic component 302 in one example is coupled with the rack-mount adapters 104. The electronic component 302 in one example comprises a rack-mount electronic component that is compliant with the Electronic Industries Alliance (“EIA”) RS-310 standard. The electronic component 302 and the rack-mount adapters 104 in one example comprise a keyhole coupling 304. The spring clip 207 in one example secures the keyhole coupling 304. In another example, a separate spring clip secures the keyhole coupling 304. The electronic component 302 in one example is engaged with the rack-mount adapter 104 by sliding the electronic component 302 into the standalone open frame 102.

[0022] Turning to FIGS. 4-5, in one implementation of the apparatus 100 a standalone open frame 400 with a rack-mount adapter 401 supports the electronic component 302.

The standalone open frame **400** comprises pins **402** and **404** for keyhole couplings **405** with the rack-mount adapter **401**. The keyhole couplings **405** in one example are analogous to keyhole couplings **204**, **205**, and **206**. The rack-mount adapter **401** in one example comprises keyholes **406** and **408** for the keyhole couplings **405**. In a further example, the rack-mount adapter **401** comprises spring clips **410** and **412** for securing the keyhole couplings **405**. For example, the pin **402** slides into the keyhole **406** and is secured into place by the spring clip **410**, as will be appreciated by those skilled in the art.

[0023] The rack-mount adapter **401** in one example comprises a lip **414** with a slot **416** for engaging the electronic component **302**. The electronic component **302** in one example comprises a pin **418** and a rail **420**. In one example, the electronic component **302** is slid back with the pin **418** on the lip **414** until the pin **418** drops into the slot **416** and the rail **420** then engages the lip **414**. The slot **416** in one example comprises a dogleg shape to secure the pin **418**. In this example, the rail **420** supports the weight of the electronic component **302** and the pin **418** prevents further movement of the electronic component. The rack-mount adapter **401** in one example comprises a spring clip **422** to secure the pin **418** within the slot **416**.

[0024] Turning to FIG. 6, in another implementation of the apparatus **100**, a standalone open frame **600**, a first rack-mount adapter **602**, and a second rack-mount adapter **604** are configured to support a first electronic component **606** and a second electronic component **608**. In alternative implementations, the standalone open frame **600** may be configured to support additional rack-mount adapters and electronic components.

[0025] Turning to FIGS. 7-9, alternative implementations of the rack-mount adapters **104** are shown with the standalone open frame **102**. In FIG. 7, a set of rack-mount adapters **702** is configured to support a 1U electronic component. In FIG. 8, a set of rack-mount adapters **802** is configured to support a 2U electronic component. Referring to FIG. 9, a set of rack-mount adapters **902** is configured to support a 4U electronic component. Additional configurations and sizes for the rack-mount adapters **104** may be developed to accommodate additional designs for rack-mount electronic equipment, as will be appreciated by those skilled in the art.

[0026] Turning to FIG. 10, the standalone open frame **102** in one example is configured to receive at least one stacking bracket **1002**. The stacking bracket **702** allows at least two standalone open frames **102** to be coupled in a stacked configuration. In the example of FIG. 10, two instances of the standalone open frame **102** are stacked vertically. The standalone open frame **102** allows a user to use rack-mount electronic equipment without the initial expense of a rack-mount system or cabinet. The standalone open frame **102** also allows the user to position the rack-mount electronic equipment horizontally or vertically, for example, for a stacking configuration or a smaller footprint.

[0027] Turning to FIG. 11, another implementation of the apparatus **100** comprises a standalone open frame **1104** with a first rack-mount adapter **1106** and a second rack-mount adapter **1108** (FIG. 11b). The rack-mount adapters **1106** and **1108** are configured to support an electronic component **1102** (FIG. 11a). Referring to FIG. 11c, the standalone open frame **1104** allows for access to the electronic component **1102**.

[0028] Turning to FIG. 12, yet another implementation of the apparatus **100** comprises a standalone open frame **1202**.

The standalone open frame **1202** is configured to support a first electronic component **1204** with a first set of rack-mount adapters (not shown) and has available space **1206** for a second electronic component, for example, for future expansion. In one example, the electronic component **1204** comprises a 4U server and the available space **1206** is sufficient for an additional 2U server (not shown). The standalone open frame **1202** in one example comprises a wheeled arrangement **1208** for moving the standalone open frame **1202** (and any attached electronic components) along a floor. For example, a user may pick up or partially lift weight off a front of the standalone open frame **1202** to allow wheels of the wheeled arrangement **1208** to roll on the floor.

[0029] Turning to FIG. 13, another implementation of the apparatus **100** comprises a standalone open frame **1302**. The standalone open frame **1302** in this example is configured to support three electronic components **1304**, **1306**, and **1308**.

[0030] Numerous alternative implementations of the present invention exist. In addition to various configurations of the rack-mount adapters **104**, the spring clips **207** may be replaced or supplemented with latches, locking mechanisms, or other securement devices. Alternative configurations and shapes of the standalone open frame **102** may also be used. In one implementation, a larger standalone open frame may be built to support a larger number of rack-mount electronic components. For example, a larger standalone open frame may be sized to support up to ten 10U components, five 2U components, or other configurations.

[0031] In another implementation, the standalone open frame **102** is configured to support a plurality of electronic components. For example, the standalone open frame **102** may receive a first set of rack-mount adapters for a first rack-mount electronic component and a second set of rack-mount adapters for a second rack-mount electronic component. In this implementation, a single standalone open frame **102** may support four 1U components, two 2U components, one 3U component and one 1U component, and other configurations, as will be appreciated by those skilled in the art.

[0032] The standalone open frame **102** in one example comprises dimensions that are selected for stability in multiple orientations. Referring to FIGS. 7-9, the standalone open frame **102** comprises a vertical orientation. The vertical orientation allows for a reduced footprint of the standalone open frame **102** and electronic components. Referring to FIG. 10, the standalone open frame **102** comprises a horizontal orientation. The horizontal orientation allows for stacking of the standalone open frame **102**.

[0033] The apparatus **100** in one example comprises a plurality of components such as one or more of hardware components. A number of such components can be combined or divided in the apparatus **100**. The apparatus **100** in one example comprises any (e.g., horizontal, oblique, or vertical) orientation, with the description and figures herein illustrating one example orientation of the apparatus **100**, for explanatory purposes.

[0034] The steps or operations described herein are just for example. There may be many variations to these steps or operations without departing from the spirit of the invention. For instance, the steps may be performed in a differing order, or steps may be added, deleted, or modified.

[0035] Although example implementations of the invention have been depicted and described in detail herein, it will be apparent to those skilled in the relevant art that various modifications, additions, substitutions, and the like can be

made without departing from the spirit of the invention and these are therefore considered to be within the scope of the invention as defined in the following claims.

What is claimed is:

1. A method, comprising the steps of:
engaging at least one set of rack-mount adapters with a standalone open frame, wherein the at least one set of rack-mount adapters are configured for a predetermined size of a rack-mount electronic component; and
engaging the rack-mount electronic component with the at least one set of rack-mount adapters to securely engage the rack-mount electronic component to the standalone open frame.
2. The method of claim 1, wherein the step of engaging the at least one set of rack-mount adapters with the standalone open frame comprises the step of:
engaging at least one first keyhole coupling between the at least one set of rack-mount adapters and the standalone open frame.
3. The method of claim 2, wherein the step of engaging the rack-mount electronic component with the at least one set of rack-mount adapters to securely engage the rack-mount electronic component to the standalone open frame comprises the step of:
engaging at least one second keyhole coupling between the at least one set of rack-mount adapters and the rack-mount electronic component.
4. The method of claim 3, further comprising the step of:
securing the at least one first keyhole coupling through employment of at least one first spring clip.
5. The method of claim 4, further comprising the step of:
securing the at least one second keyhole coupling through employment of at least one second spring clip.

6. The method of claim 4, further comprising the step of:
securing the at least one second keyhole coupling through employment of the at least one first spring clip.

7. A method, comprising the steps of:
engaging at least one set of rack-mount adapters with a standalone open frame via a first keyhole coupling and a spring clip, wherein the at least one set of rack-mount adapters are configured for a predetermined size of a plurality of rack-mount electronic components;
engaging the plurality of rack-mount electronic components with the at least one set of rack-mount adapters without tools via a pin and a rail of each of the plurality of rack-mount electronic components to securely engage the rack-mount electronic component to the standalone open frame; and
supporting a weight of one of the plurality of the rack-mount electronic components by a slot of the at least one set of rack-mount adapters receiving the pin of the one of the plurality of the rack-mount electronic components and a lip of the at least one set of rack-mount adapters receiving the rail of the one of the plurality of the rack-mount electronic components.

8. The method of claim 7, wherein the engaging the plurality of rack-mount electronic components with the at least one set of rack-mount adapters uses a unique set of rack-mount adapters for each rack-mount electronic component of the plurality of rack-mount electronic components.

9. The method of claim 7, wherein the engaging the plurality of rack-mount electronic components with the at least one set of rack-mount adapters engages such that the plurality of rack-mount electronic components may be removed from the standalone open frame without tools.

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