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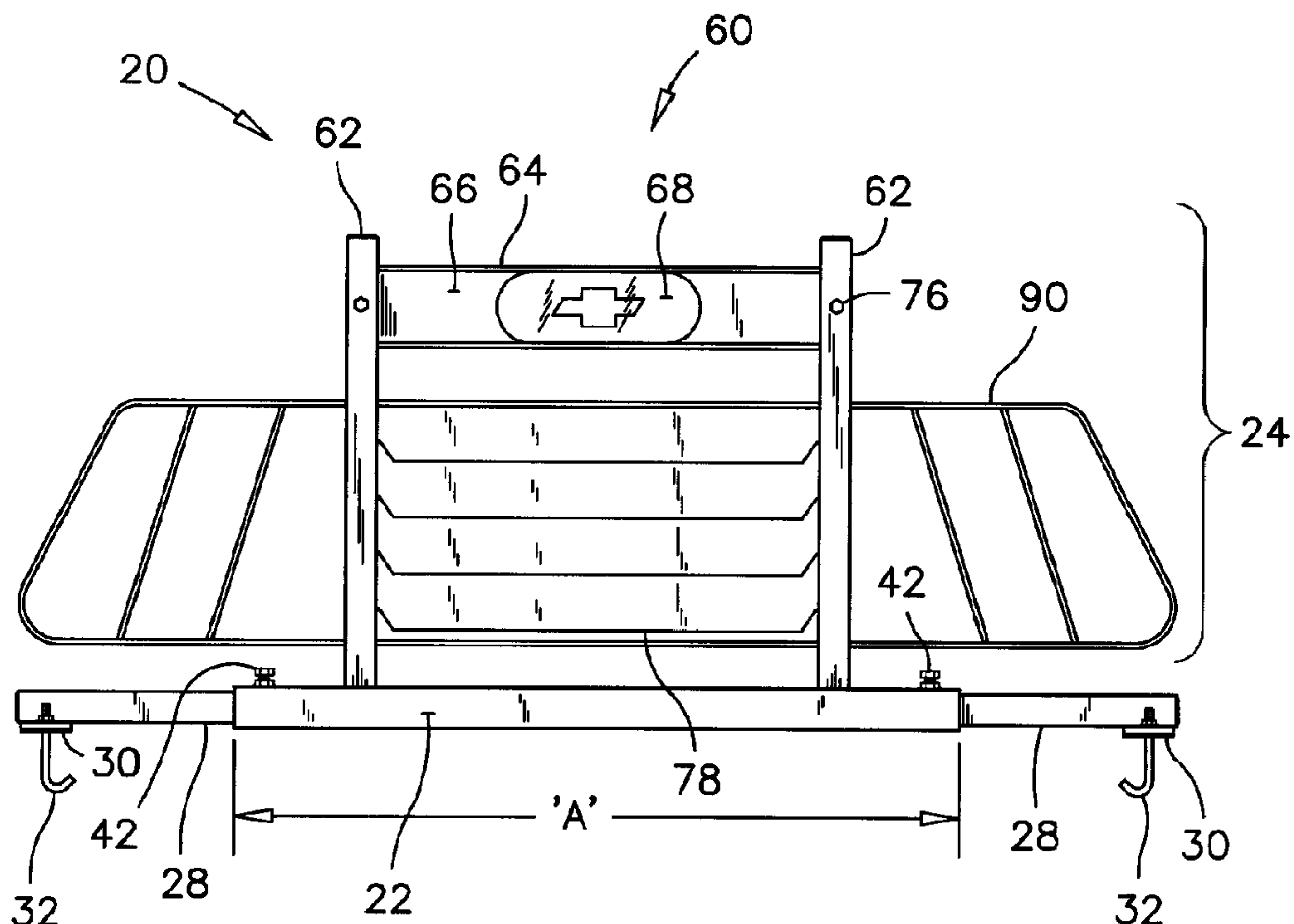
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(54) Titre : PROTEGE-CABINE UNIVERSEL

(54) Title: UNIVERSAL CAB GUARD



(57) Abrégé/Abstract:

The cab guard for pickup truck has a horizontal base member made of square hollow structural steel; an upright structure extending upward from the horizontal base member, and two anchor brackets for attachment to the sides of a pickup truck box. Each of the anchor brackets has a stem made of square hollow structural steel and an anchor plate extending at right angle from the stem. Each stem is telescopically engaged in one end of the horizontal base member. The cab guard also comprises a pair of J-shaped hooks extending through the anchor plates and having means for attachment to the stake pockets of a pickup truck box for retaining the anchor plates to the sides of the pickup truck box. The universal cab guard is mountable to the front stake pockets of a pickup truck box and is adjustable to match the width between the stake pockets.



TITLE: UNIVERSAL CAB GUARD**ABSTRACT OF THE DISCLOSURE**

The cab guard for pickup truck has a horizontal base member made of square hollow structural steel; an upright structure extending upward from the horizontal base member, and two anchor brackets for attachment to the sides of a pickup truck box. Each of the anchor brackets has a stem made of square hollow structural steel and an anchor plate extending at right angle from the stem. Each stem is telescopically engaged in one end of the horizontal base member. The cab guard also comprises a pair of J-shaped hooks extending through the anchor plates and having means for attachment to the stake pockets of a pickup truck box for retaining the anchor plates to the sides of the pickup truck box. The universal cab guard is mountable to the front stake pockets of a pickup truck box and is adjustable to match the width between the stake pockets.

TITLE: UNIVERSAL CAB GUARD**FIELD OF THE INVENTION**

5 This invention pertains to guards for mounting behind truck cabs, and more particularly, it pertains to adjustable cab guards for mounting to various models of pickup trucks.

BACKGROUND OF THE INVENTION

10 Loose objects carried in a pickup truck box can shift toward the front of the truck box and be projected through the rear window of the truck cab when the pickup truck comes to a sudden stop or decelerates quickly. It is therefore desirable to protect the rear cab window, and the passengers of a pickup truck, from such loose objects carried in the truck box. A cab guard is also advantageous for protecting the cab window from damage due to careless handling of long objects in and out of the truck box.

15 Pickup trucks have different dimensions from one model to another and from one year of manufacture to another in a same model. Therefore, most cab guards used in the past were custom made by the truck owners to fit their own trucks. Few manufacturers have introduced cab guards to be sold as after-market accessories. However, these cab guards are also limited as
20 to the models of pickup trucks on which they can be mounted.

Examples of cab guards of the prior art being sold as after-market accessories are described in the following documents:

US Patent 4,611,824 issued to Thomas K. McIntosh on Sept. 16, 1986;

US Patent 4,867,497 issued to Gilbert Jayne on Sept. 19, 1989.

Although the prior art cab guards deserve undeniable merits, it is believed that a need still exists for an universal cab guard that can be fitted to most North American pickup trucks now in service, without modification to the truck itself.

5 SUMMARY OF THE INVENTION

In the present invention, there is provided a cab guard that is adjustable widthwise to accommodate various sizes of pickup trucks, and in which a brake light window is adjustable up and down to align with the courtesy brake light behind the truck cab.

10 In accordance with a first aspect of the present invention, there is provided a cab guard for a pickup truck, comprising; a horizontal base member made of square hollow structural material; an upright structure extending upward from the horizontal base member, and two anchor brackets for attachment to the sides of a pickup truck box. Each of the anchor brackets has a stem
15 made of square hollow structural material and an anchor plate extending at right angle from the stem. Each stem is telescopically engaged in one end of the horizontal base member. The cab guard also comprises a pair of J-shaped hooks extending through the anchor plates and having means for attachment to the stake pockets of a pickup truck box for retaining the
20 anchor plates to the sides of the pickup truck box. The universal cab guard is mountable to the front stake pockets of a pickup truck box and is adjustable to match the width between the stake pockets. It is believed that the universal cab guard according to the present invention is mountable to
25 truck.

In another feature of the present invention, the upright structure has a thickness that is smaller than the thickness of the horizontal base member. The upright structure is affixed to the horizontal base member with the front plane thereof being even with the front side of the horizontal base member. The anchor plate in each anchor bracket extends at right angle with the stem from one side of the stem. Each stem has a thickness which is a same dimension as the thickness of the upright structure. Each stem is telescopically engaged in one end of the horizontal base member, with the anchor plate extending parallel with the upright structure along the rear side of the upright structure.

The cab guard with the above-described mounting of the anchor brackets constitutes a compact arrangement which is easily handled, packaged and shipped to a buyer.

This brief summary has been provided so that the nature of the invention may be understood quickly. A more complete understanding of the invention can be obtained by reference to the following detailed description of the preferred embodiments thereof in connection with the attached drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

One embodiment of the present invention is illustrated in the accompanying drawings, in which like numerals denote like parts throughout the several views, and in which:

FIG. 1 is a rear view of the universal cab guard according to the preferred embodiment;

FIG. 2 is an end view of one of the anchor brackets in the universal cab guard;

FIG. 3 is a plan view of the anchor bracket;

5 **FIG. 4** is a partial perspective rear and side view of a truck box showing the stake pocket in the front right side of the box;

FIG. 5 is a partial cross-section view of a truck box showing an anchor bracket and a J-shaped hook extending into a stake pocket of the truck box;

10 **FIG. 6** is a partial side view of a pickup truck showing the preferred universal cab guard mounted in a conventional manner on the pickup truck box;

FIG. 7 is another partial side view of a pickup truck showing the preferred universal cab guard mounted on the pickup truck box behind a roll-over bar;

15 **FIG. 8** is a partial perspective view of the brake light window in the preferred universal cab guard;

FIG. 9 is a perspective view of an alternate structure for the anchor bracket;

FIG. 10 is a rear view of the universal cab guard in a packaged mode;

FIG. 11 is a cross-section view through the horizontal base member of the universal cab guard as seen along **line 11** in **FIG. 10**.

DESCRIPTION OF THE PREFERRED EMBODIMENT

While this invention is susceptible of embodiment in many different forms, there is shown in the drawings and will be described in details herein one
 5 specific embodiment, with the understanding that the present disclosure is to be considered as an example of the principles of the invention and is not intended to limit the invention to the embodiment illustrated and described.

The preferred universal cab guard **20** comprises a horizontal base member
 10 **22** made of square hollow structural steel 2" x 2" x 3/16" wall thickness. In use, this horizontal base member **22** spans along the width of the truck box over the front edge of the truck box, behind the cab.

An upright structure **24** extends from this base member **22** to cover most of the rear side of the cab, and especially the rear window of the truck cab.
 15 A pair of anchor brackets **26** are telescopically mounted into the ends of the base member **22**, and are adjustable sideways relative to the base member **22**. Each anchor bracket **26** has a square stem **28** and a slotted anchor plate **30** extending at right angle from the stem **28**, from the end of the stem. Each anchor plate **30** is welded to the outside surface of the stem **28** such
 20 that its longitudinal axis is offset and at right angle from the longitudinal axis of the stem, as shown in **FIG. 2**.

A pair of J-shaped hooks **32** are inserted into the slots **34** of the anchor plates **30** and into the holes **36** normally found in the stake pockets **38** of a pickup truck, as shown in **FIG. 4**, to retain the anchor plates **28** and the

entire cab guard **20** to the sides of the truck box, as shown in **FIG. 5**.

Because of the telescopic arrangement of the anchor brackets **26**, the cab guard is adjustable to fit most half-ton and quarter-ton North American pickup trucks with stake pockets presently in service. It is believed that only two sizes of cab guards, as described herein, are needed to fit all North American pickup trucks with stake pockets presently in operation. For conventional half-ton trucks, the preferred length 'A' of the horizontal base member **22** is 36 inches, and the length 'B' of the stem member **28** is 22 to 24 inches. The preferred stem member **28** is made of hollow structural steel 1-1/2 inches by 1-1/2 inches by 1/8 inch wall thickness.

Referring particularly to **FIG. 5**, each of the anchor plates **30** has a preferred thickness of 3/8 inch and has a rubber pad **40** bonded to its bottom side. These pads **40** have a preferred thickness of about 1/8 inch and prevent a metal-to-metal contact between the cab guard **20** and the truck box.

A pair of set screws **42** are used to lock the stem members **28** inside the horizontal base member **22**. These set screws **42** are mounted on the top of the base member **22** whereby their tightening raises the base member **22** above a plane defined by the bottom surfaces of the anchor plates **30**, such that the cab guard **20** does not touch the front edge of the truck box, as illustrated by gap 'C' in **FIG. 5**. When the horizontal base member is made of a material having a 3/16 inch wall thickness, and the total thickness of the anchor plate with its rubber pad is 1/2 inch, then the gap 'C' is about 5/16 inch. This gap 'C' also contributes to preventing a metal-to-metal contact between the cab guard **20** and the truck box.

The slotted anchor plates **30** are advantageous for providing adjustment in the mounting of the cab guard **20** at a desired distance from the cab, as shown in **FIG. 6**. The symmetrical arrangement of the anchor brackets **26** is also advantageous for allowing a reverse installation thereof in the base member **22**, for mounting the cab guard **20** backward, on a pickup truck that has a roll-over protection bar **50** bolted to the frame of the truck for example, as illustrated in **FIG. 7**.

The upper portion of the upright structure **24** comprises a brake light window **60** which is mounted between two upright members **62**. The brake light window is made of a light metal frame **64** with two web plates **66** covering portions of the frame **64** on each end of the frame. A piece of transparent plastic material **68** such as LEXANTM is affixed to both web plates **66** by screws **70** to cover the central portion of the brake light window. The transparent piece **68** is removably mounted to the web plates **66** such that it can be replaced if required.

Preferably, the transparent piece **68**, has a logo, a crest **72** or other advertizing message printed, affixed or engraved thereon or cut out from it, as illustrated in **FIG. 1** and **FIG. 8**.

The preferred brake light window **60** has a slotted angle **74** on each end. These slotted angles **74** are used to adjustably retain the brake light window **60** to the upright members **62** by bolts **76** as illustrated in **FIG. 1**. The brake light window **60** is thereby adjustable up and down to fit different truck cabs having a courtesy brake light at different places relative to the front end of the truck box.

Another optional accessory consists of a louver panel **78** mounted below the brake light window **60**, as illustrated in **FIG. 1**. This louver panel **78** is also preferably adjustably mounted to the upright members **62** in a similar manner as the brake light window **60**.

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Referring now to **FIG. 9**, the anchor plate **30** may be replaced by a channel member **80** as illustrated, when the cab guard **20** is installed on a truck box also having a tool box mounted to the edges of the truck box. The tool box can be repositioned over the channel members **80** and fastened to the upper flanges of the channel members.

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Another optional feature on the universal cab guard **20** comprises metal rings **82** affixed to the anchor brackets **26** as illustrated in **FIGS. 2** and **3**. These metal rings **82** are useful for tying down a load in the truck box.

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As mentioned, the stem **28** of each anchor bracket **26** is made of square hollow structural steel 1-1/2" x 1-1/2" x 1/8" wall thickness. Also as mentioned, the longitudinal axis of each anchor plate **30** is offset from the longitudinal axis of its corresponding stem **28**. These anchor brackets **26** can thereby be installed in various orientations in the horizontal base member **22**, and more particularly, they can be installed in a compact packaged mode as illustrated in **FIG. 10**. The advantage of this orientation is that the anchor plates **30** are oriented in a same plane as the upright structure **24**, and forms with the upright structure a compact arrangement.

25

In order to obtain this compact arrangement, the front plane of the upright structure **24** is welded even with the front side of the base member **22**, as illustrated in **FIG. 11**. When the anchor plates **30** are in this orientation, the total thickness of the cab guard **20** is only about 3/16 to 1/4 inch more

than the thickness of the base member, as illustrated by dimension 'D' in **FIG. 11**. This compact arrangement is advantageous for packaging the cab guard in a cardboard box, for shipping the cab guard, for storing it in a warehouse, or for displaying the cab guard in a store. The delivery of the preferred cab guard to a customer is effected with the cab guard in the compact arrangement as shown in **FIG. 10**, with a pouch **84** containing the J-shaped hooks **32** and a mounting instruction leaflet, attached to any convenient location along the upright structure **24**.

The upright members **62** are preferably made of hollow structural steel 1-1/2" x 1-1/2" x 1/8" wall thickness. The horizontal structural components **90** of the upright structure **24** are preferably made of steel flat bar 1-1/2 inch wide by 1/4 inch thick. The brake light window frame **64** is preferably made of steel flat bar 1 inch wide by 1/8 inch thick. A cab guard made of steel as described herein weights about 53 lbs.

As to other manner of usage and operation of the present invention, the same should be apparent from the above description and accompanying drawings, and accordingly further discussion relative to the manner of usage and operation of the invention would be considered repetitious and is not provided.

While one embodiment of the present invention has been illustrated and described herein above, it will be appreciated by those skilled in the art that various modifications, alternate constructions and equivalents may be employed without departing from the true spirit and scope of the invention. Therefore, the above description and the illustrations should not be construed as limiting the scope of the invention which is defined by the appended claims.

CLAIMS

What is claimed is;

1. A cab guard for pickup truck, comprising;
a horizontal base member made of hollow structural material;
an upright structure extending upward from said horizontal base member,
two anchor brackets for attachment to sides of a pickup truck box;
each of said anchor brackets having a stem made of hollow structural material and an anchor plate extending at a right angle with said stem, said stem being telescopically engaged in one end of said horizontal base member; and
a pair of J-shaped hooks extending through said anchor plates and having means for attachment to stake pockets of said pickup truck box for retaining said anchor plates to the sides of said pickup truck box.
2. The cab guard as claimed in **claim 1** wherein each of said anchor plates has a slot therein for adjusting a position of a respective said J-shaped hook relative to said horizontal base member.
3. The cab guard as claimed in **claim 1** further comprising a brake light window mounted in said upright structure.
4. The cab guard as claimed in **claim 3** wherein said brake light window has a transparent piece affixed thereto and said transparent piece has a logo printed thereon.

5. The cab guard as claimed in **claim 3**, further comprising means for adjusting said brake light window up and down in said upright structure.
6. The cab guard as claimed in **claim 1**, wherein each of said anchor plates has a rubber padding affixed to a lower surface thereof.
7. The cab guard as claimed in **claim 6**, further comprising means for maintaining said horizontal base member in a raised position relative to said lower surface of each said anchor plates.
8. The cab guard as claimed in **claim 7**, wherein said means for maintaining comprises set screws extending through an upper wall of said horizontal base member.
9. The cab guard as claimed in **claim 1**, wherein a length of said horizontal base member is about 36 inches and a length of each of said stems is about 24 inches.
10. The cab guard as claimed in **claim 1**, wherein said anchor plate is welded to an outside surface of said respective stem.
11. The cab guard as claimed in **claim 10**, wherein each of said anchor brackets also comprises a metal ring welded thereto for tying an object thereto.
12. The cab guard as claimed in **claim 10**, wherein said horizontal base member is made of square hollow structural material and has a base thickness, a front side and a rear side;
said upright structure has a structure thickness being smaller than

said base thickness, a front plane and a rear plane, said upright structure being affixed to said horizontal base member with said front plane being even with said front side of said horizontal base member; and
each of said stems having a stem thickness being a same dimension as said structure thickness.

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Patent Agent of the Applicant

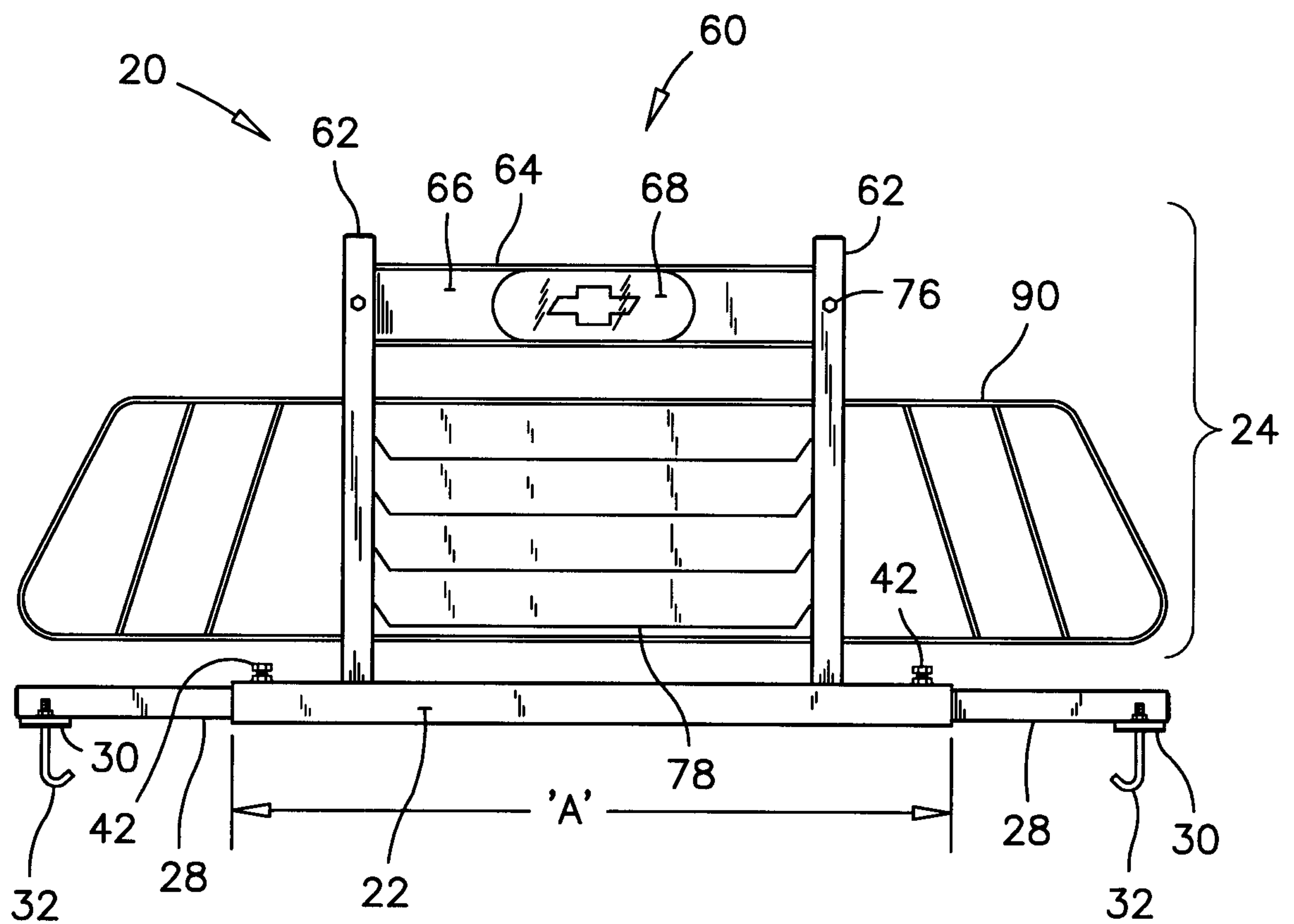


FIG. 1

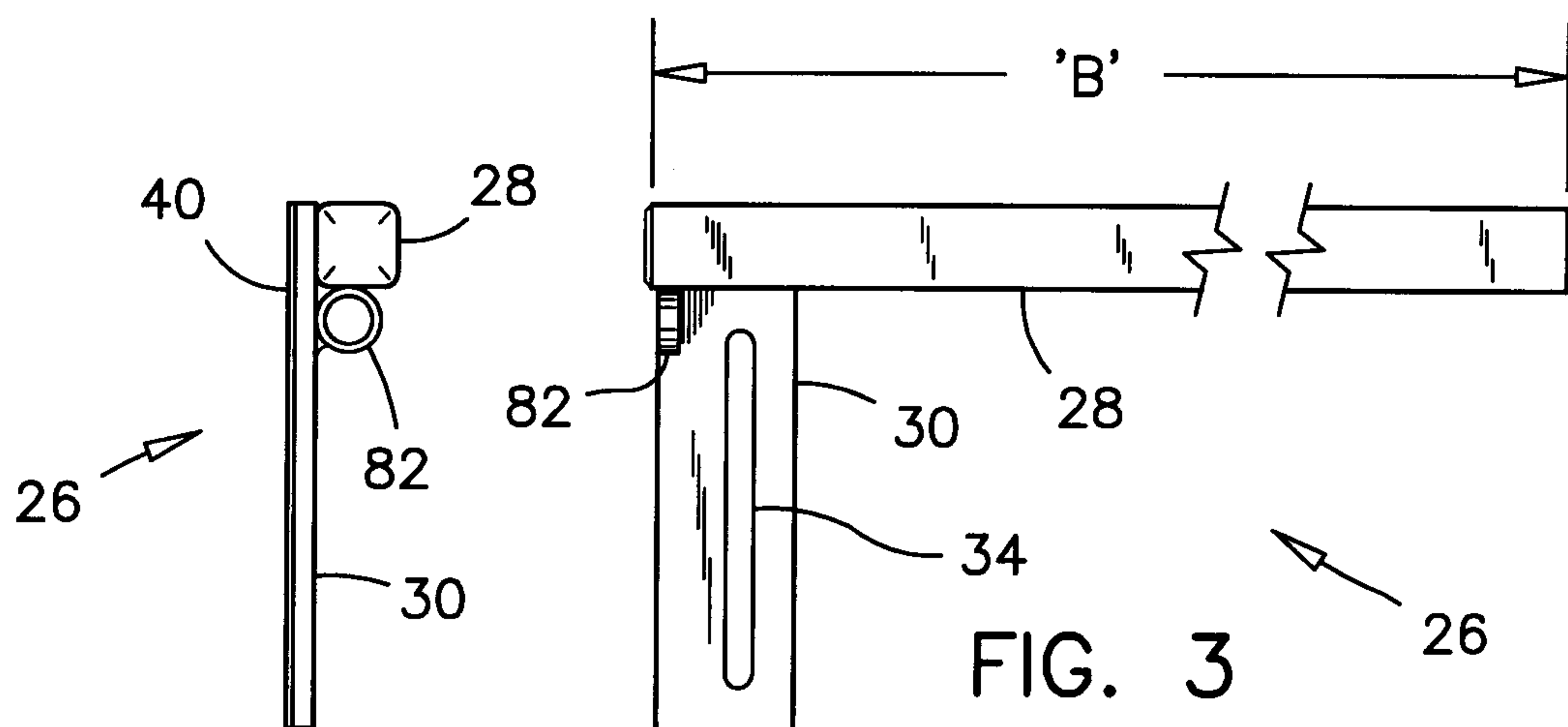


FIG. 3



FIG. 2

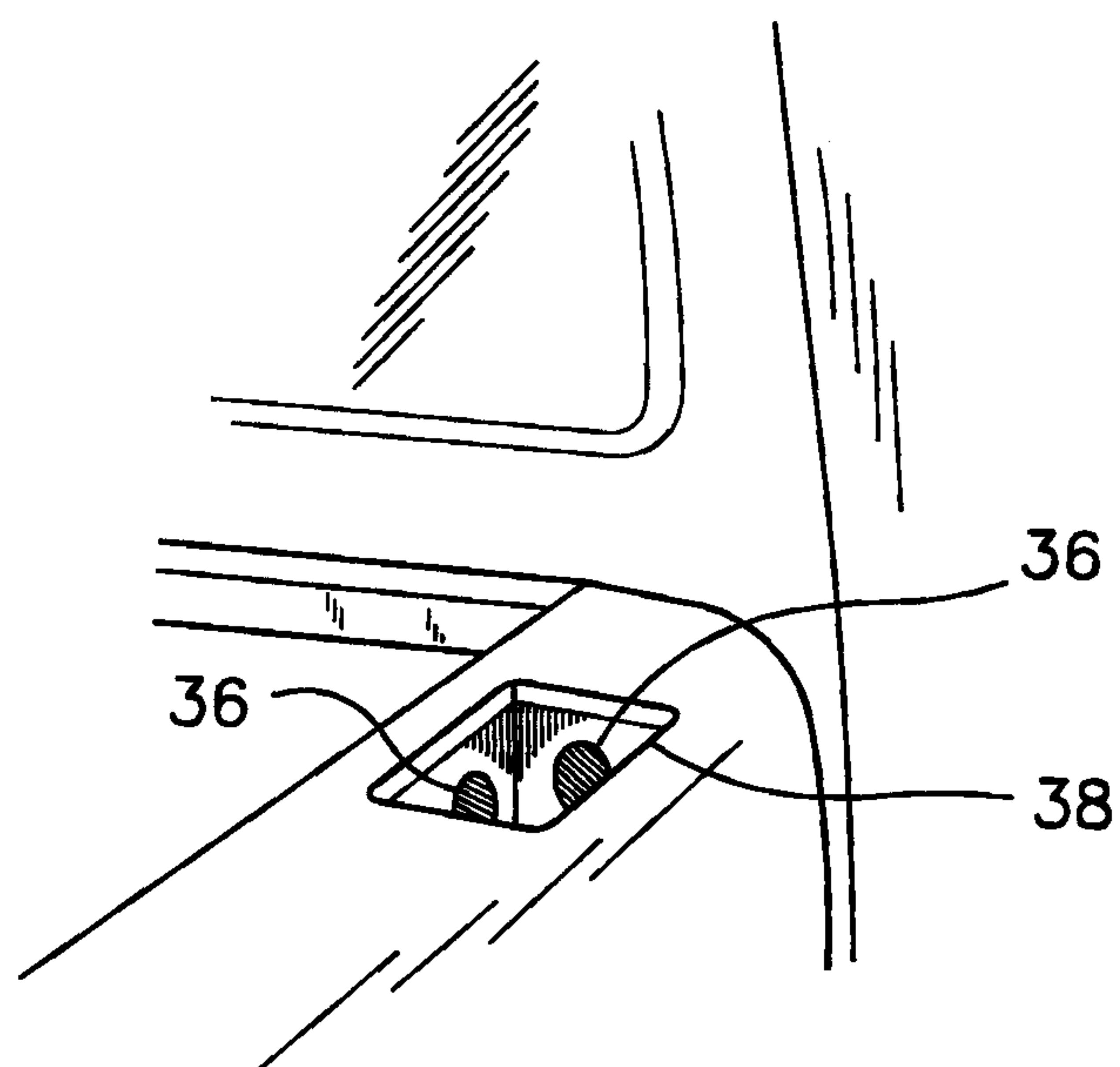


FIG. 4

PRIOR ART

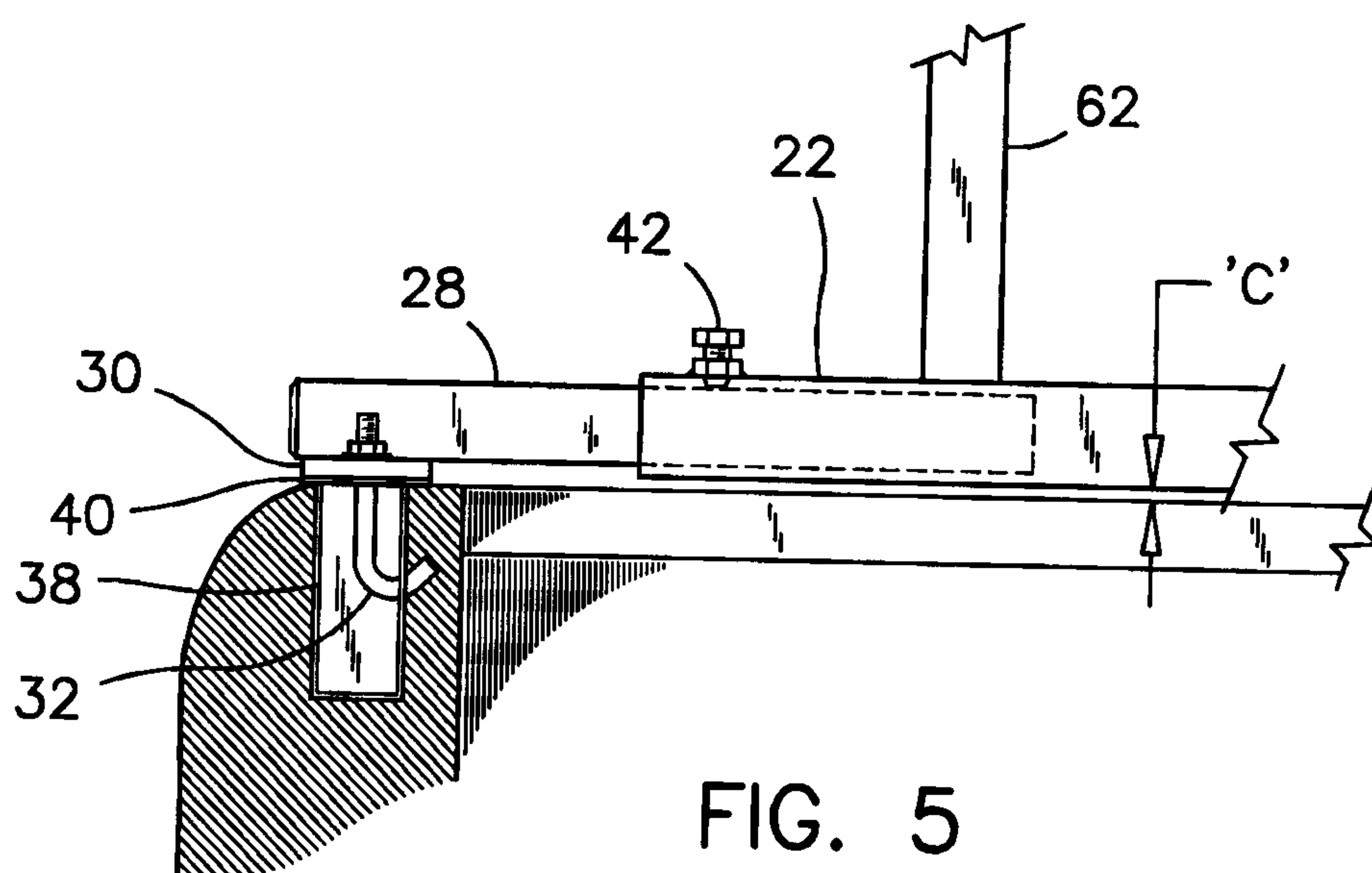


FIG. 5

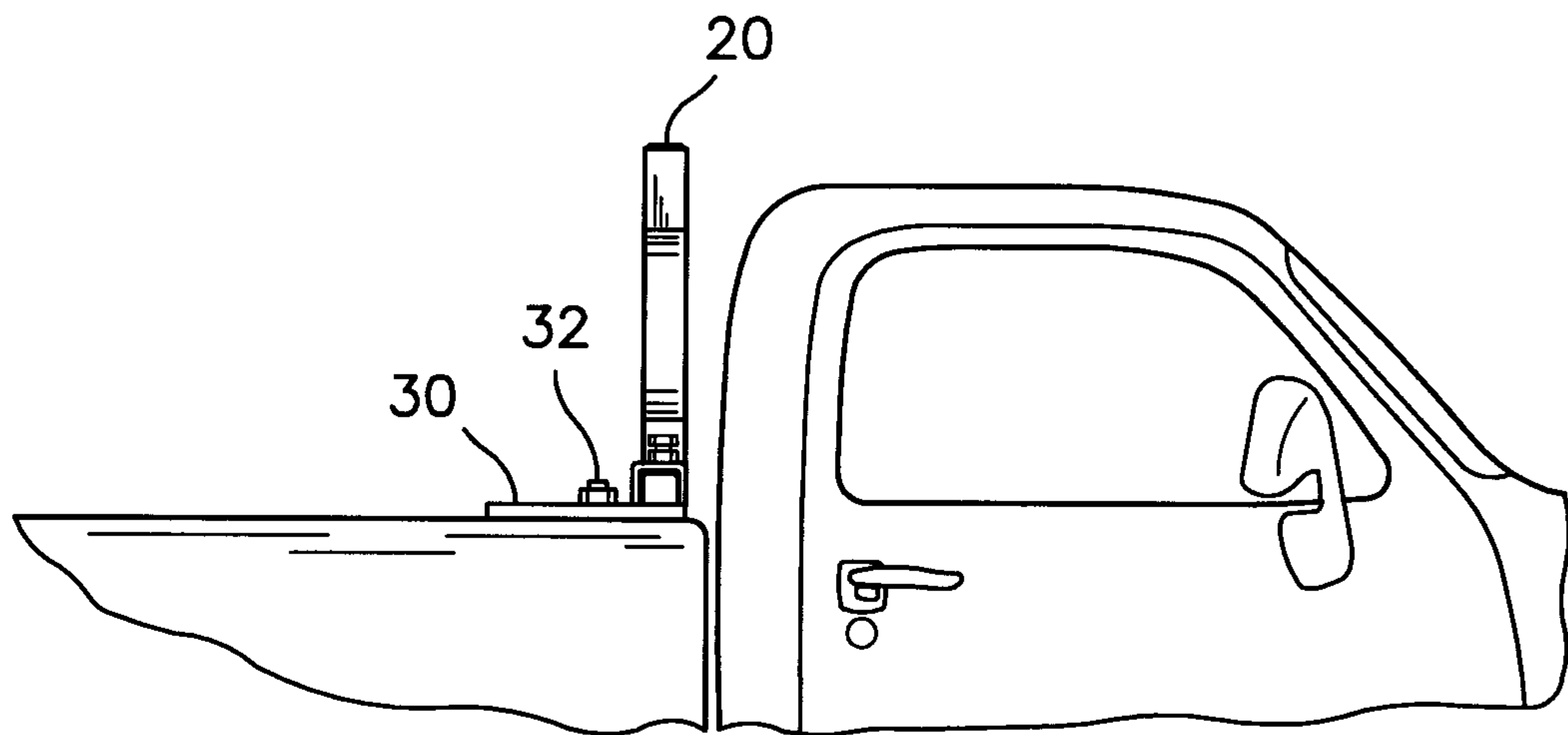


FIG. 6

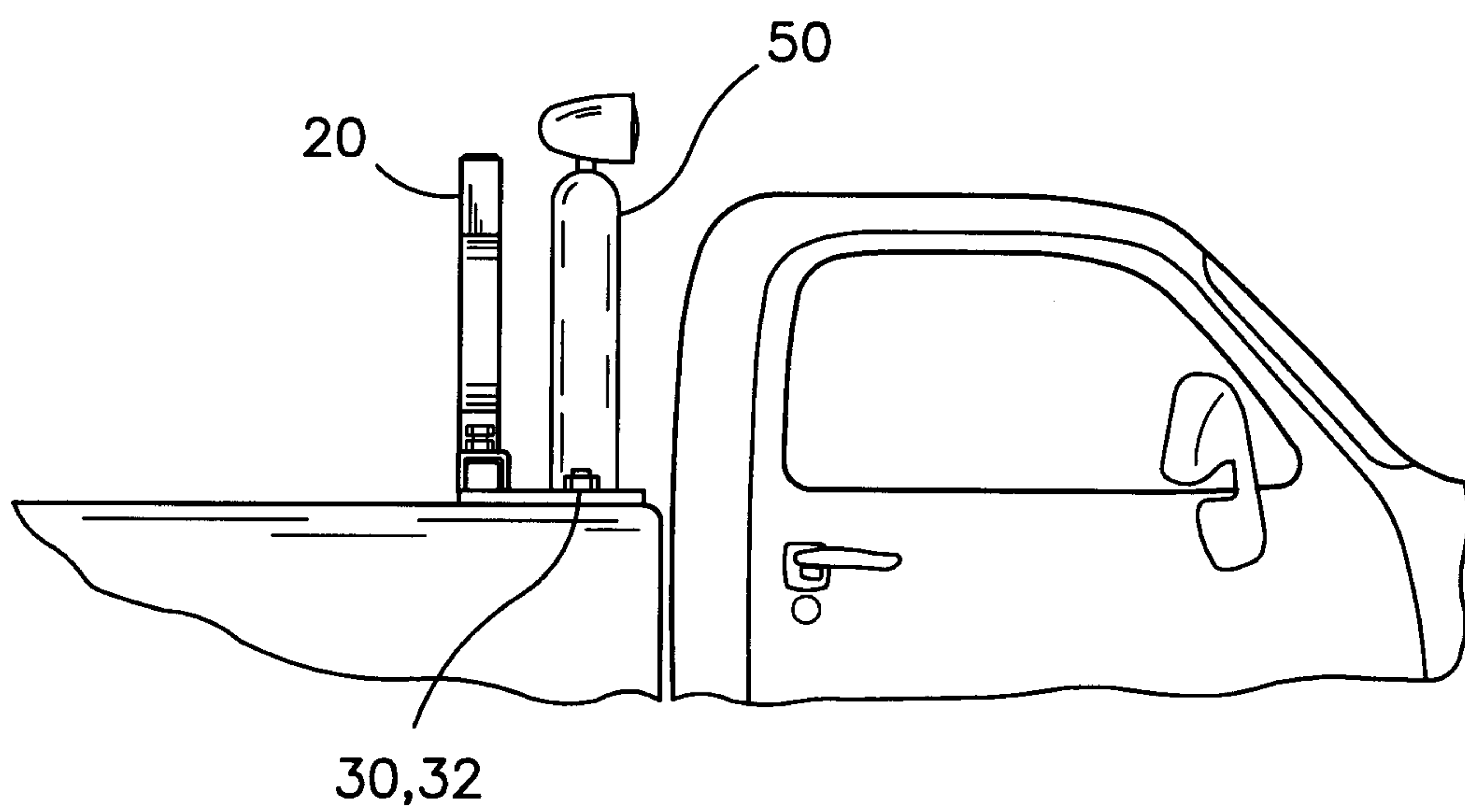
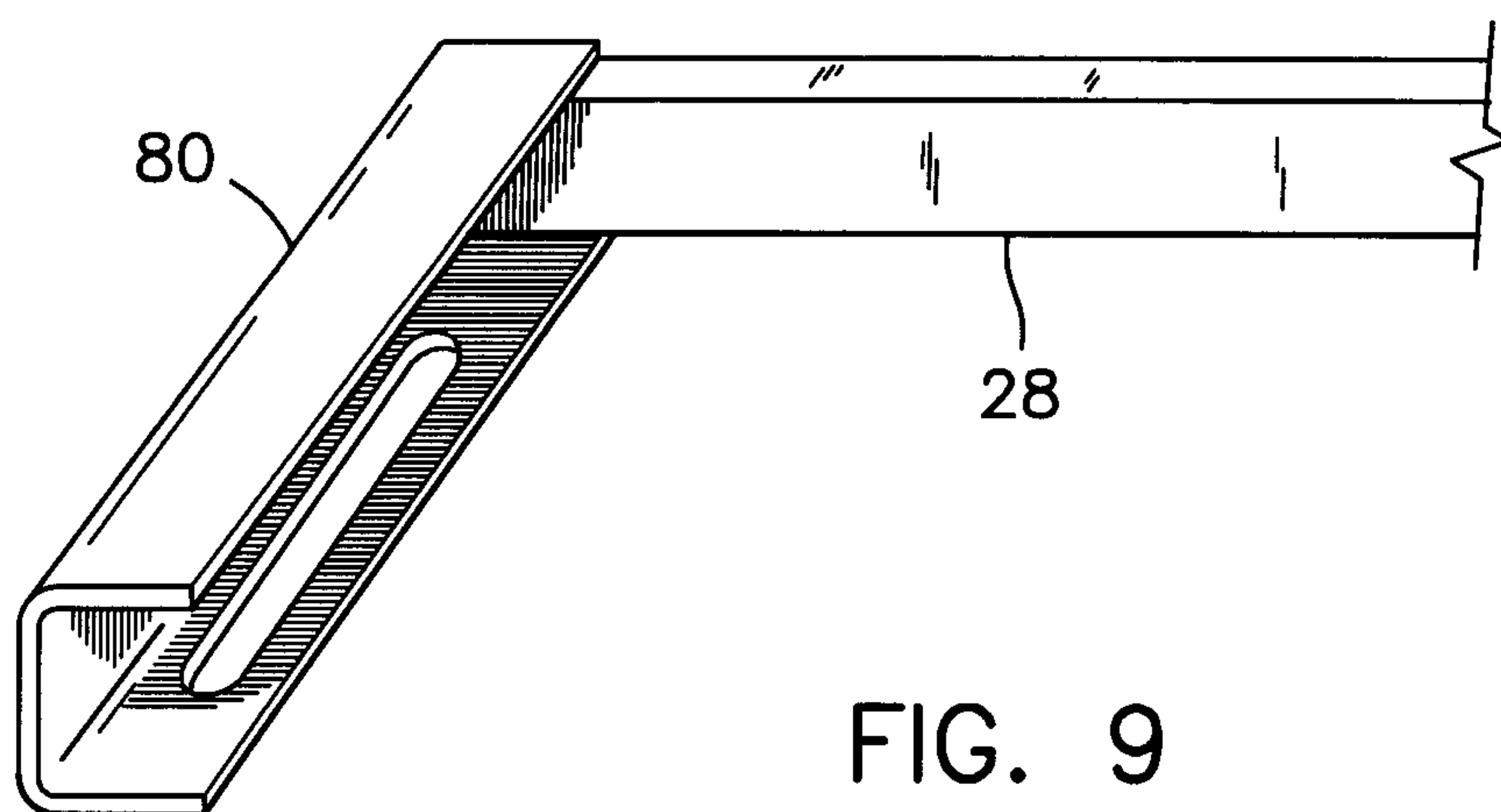
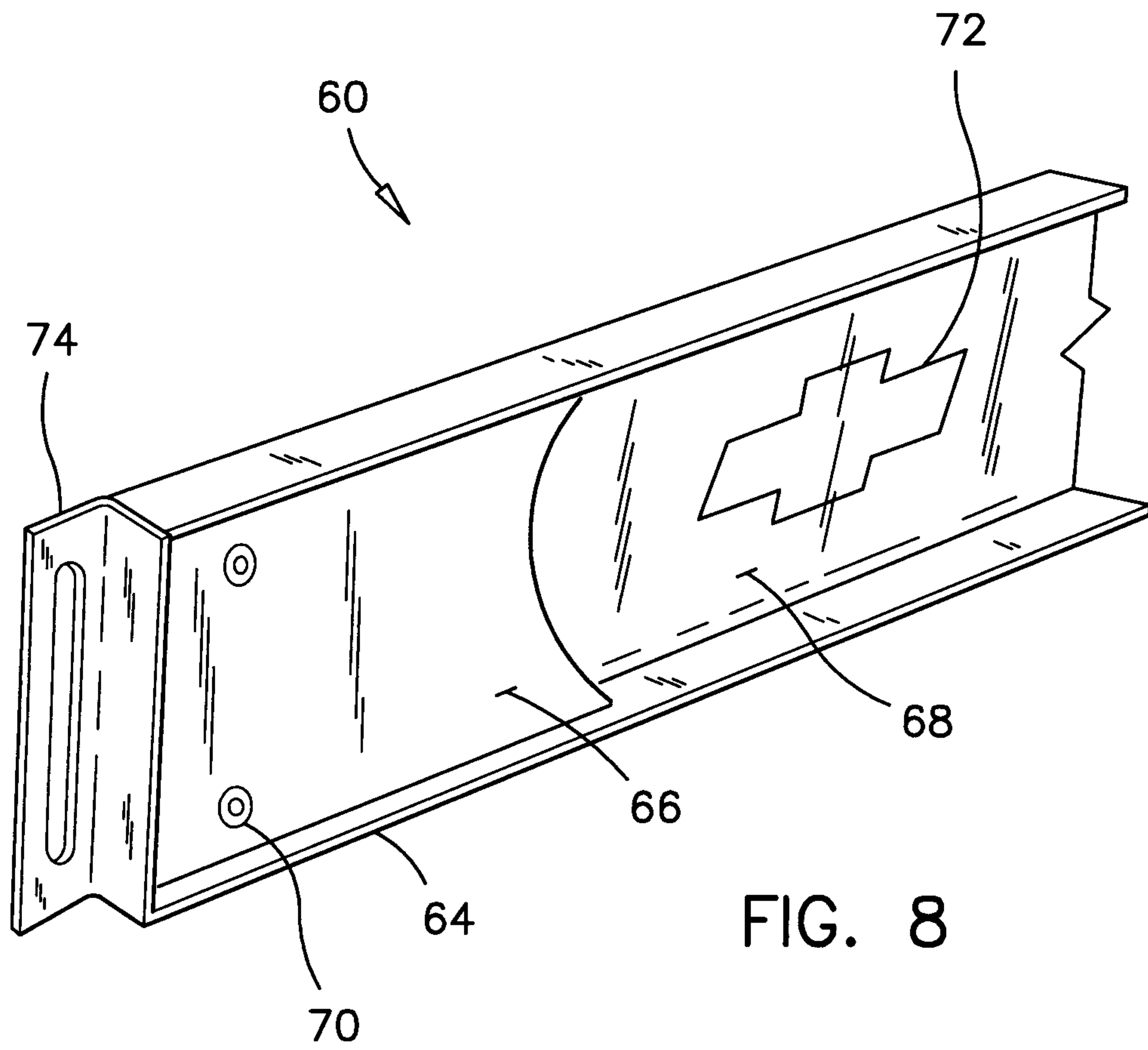


FIG. 7



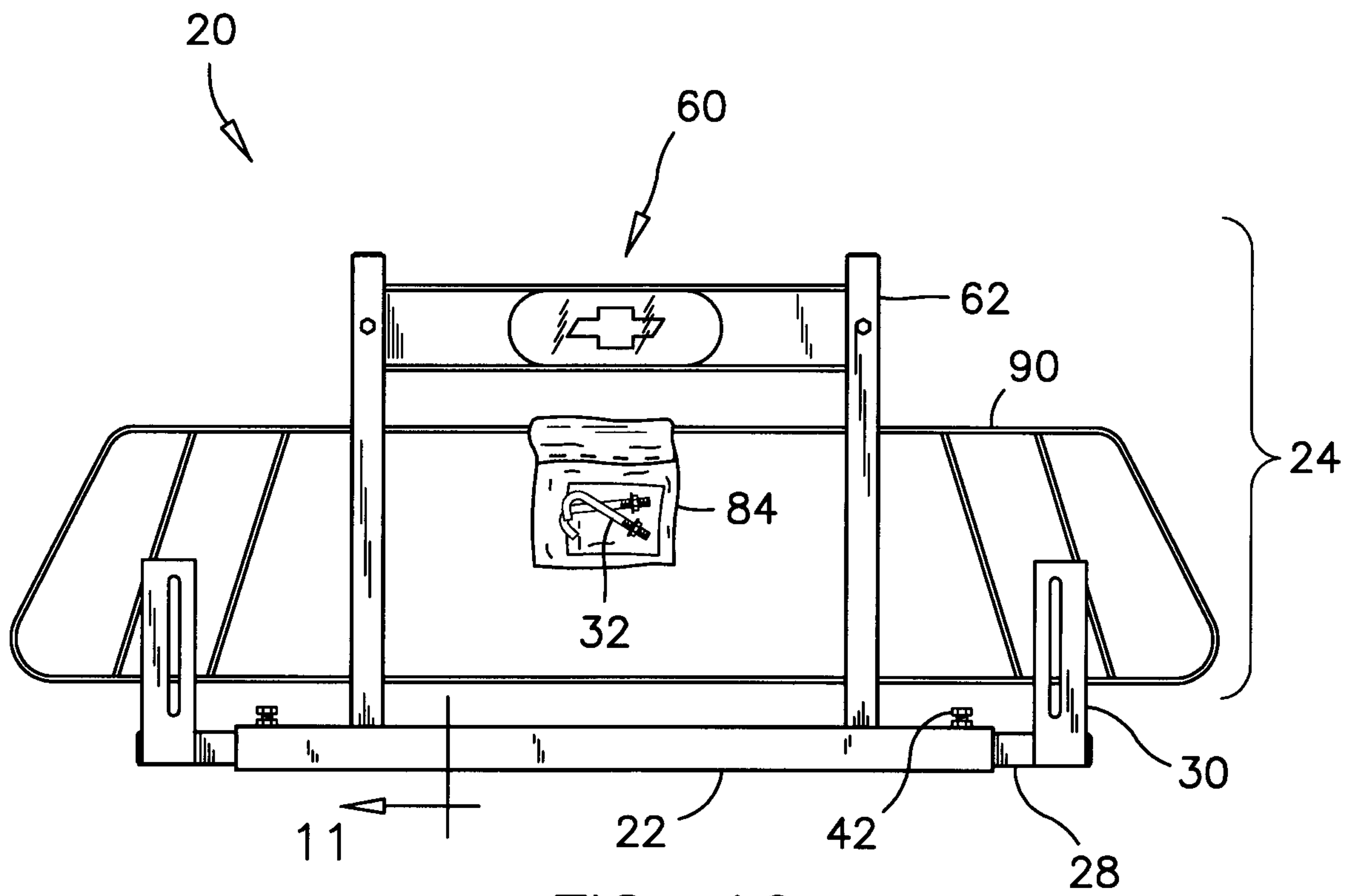


FIG. 10

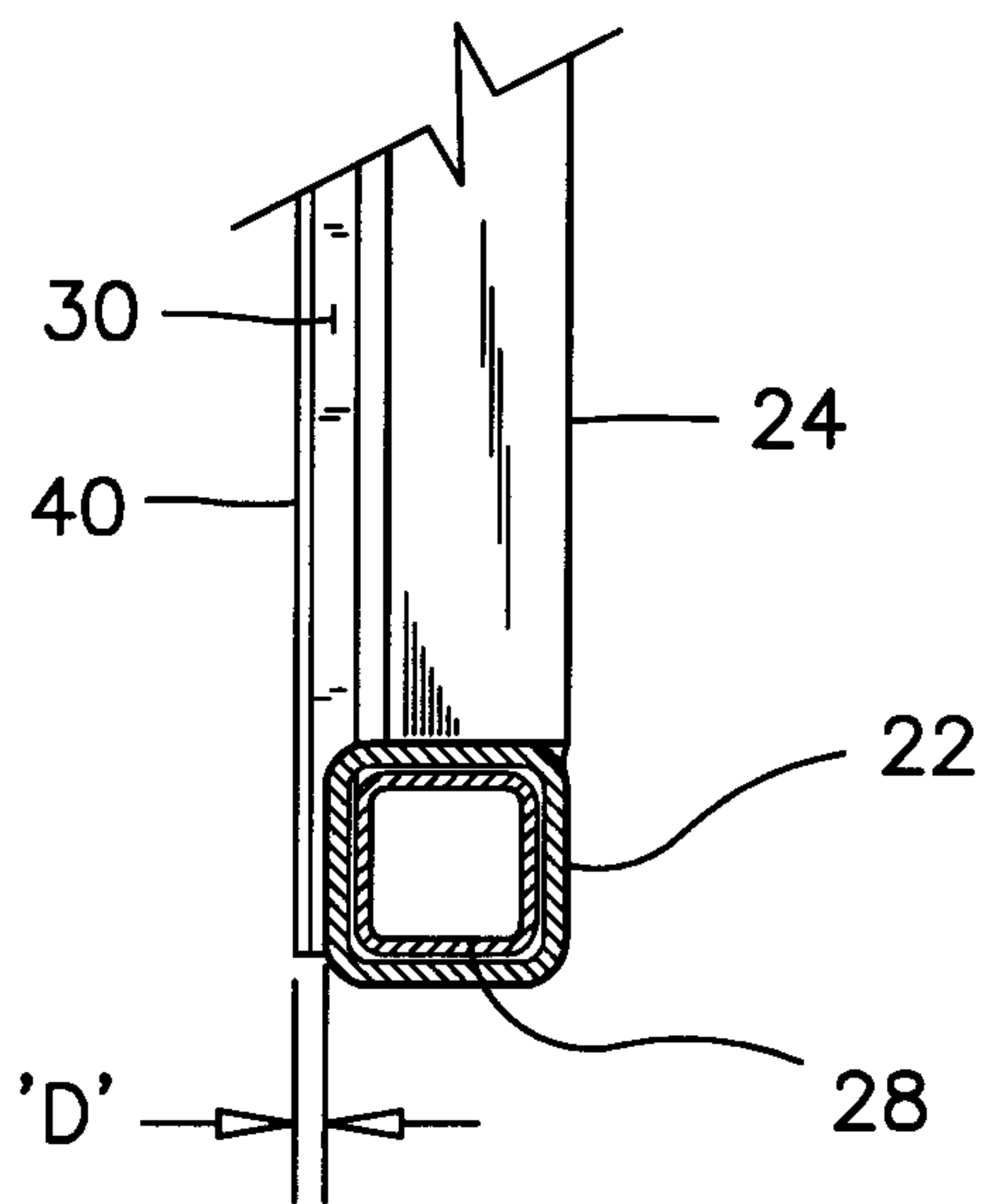


FIG. 11

